



ENVIRONMENTAL PRODUCT DECLARATION

SIMATIC IPC227G

6ES7647-8CC32-2AB1

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 ("Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling"). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

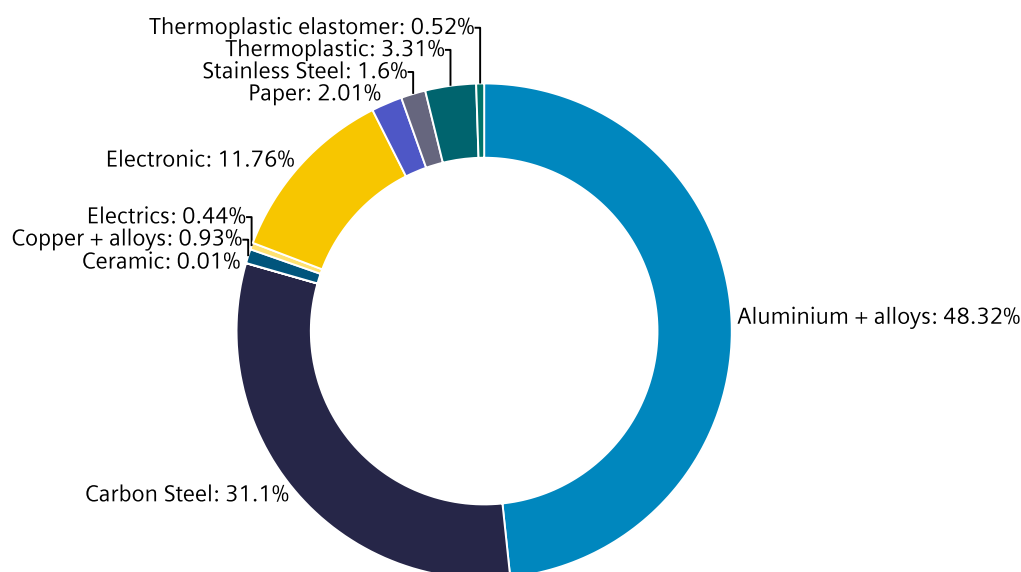
Products	Variants in the product family of SIMATIC IPC227G - please refer to link
Represented by the reference product	6ES7647-8CC32-2AB1
Product Description	SIMATIC IPC227G 2x display ports; 3x 10/100/1000 Mbps Ethernet; 4x USB3.0, 2x M.2 expansion slot; 24 V DC industrial power supply Atom X6414RE (4-core); 16 GB RAM / with USB flash drive (documentation) 1x COM; 256 GB Eco SSD; without hardware extension; Windows 10 Enterprise 2019 LTSC, 64-bit; MUI (en,de,fr,it,es); mounting onto standard rail
Functional Unit	To run industrial automation applications over the reference lifetime of 10 years ¹

¹ The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 1.49 kg adds up with packaging weight of 0.37 kg to a total weight of 1.86 kg. Packaging consists of: cardboard, PE foam, PE film and paper.

Product Weight 1.49 kg



Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

Life cycle stages and reference scenarios

 Manufacturing This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.	 Distribution and Operation This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.	 End-of-Life This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.
Scenarios		
Energy model used: Europe (standard mix) Transportation model: Truck-trailer, 34 – 40 t gross weight, 3500 km	Energy model used: Europe (standard mix) Distribution scenario: Truck-trailer, 34 – 40 t gross weight, 3500 km Use Scenario: 50% active mode (15.7 W), 20% idle mode (10.6 W), 30% off, reference lifetime 10 years	Energy model used: Europe (standard mix) End-of-Life methodology: Avoided burden (net-scrap calculation)

Key environmental performance indicators

The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EN15804+A2 (EF 3.1); LCA tool: Green Digital Twin Version 4.4, Database: One Siemens LCA Database (based on Sphera MLC CUP 2024.1).

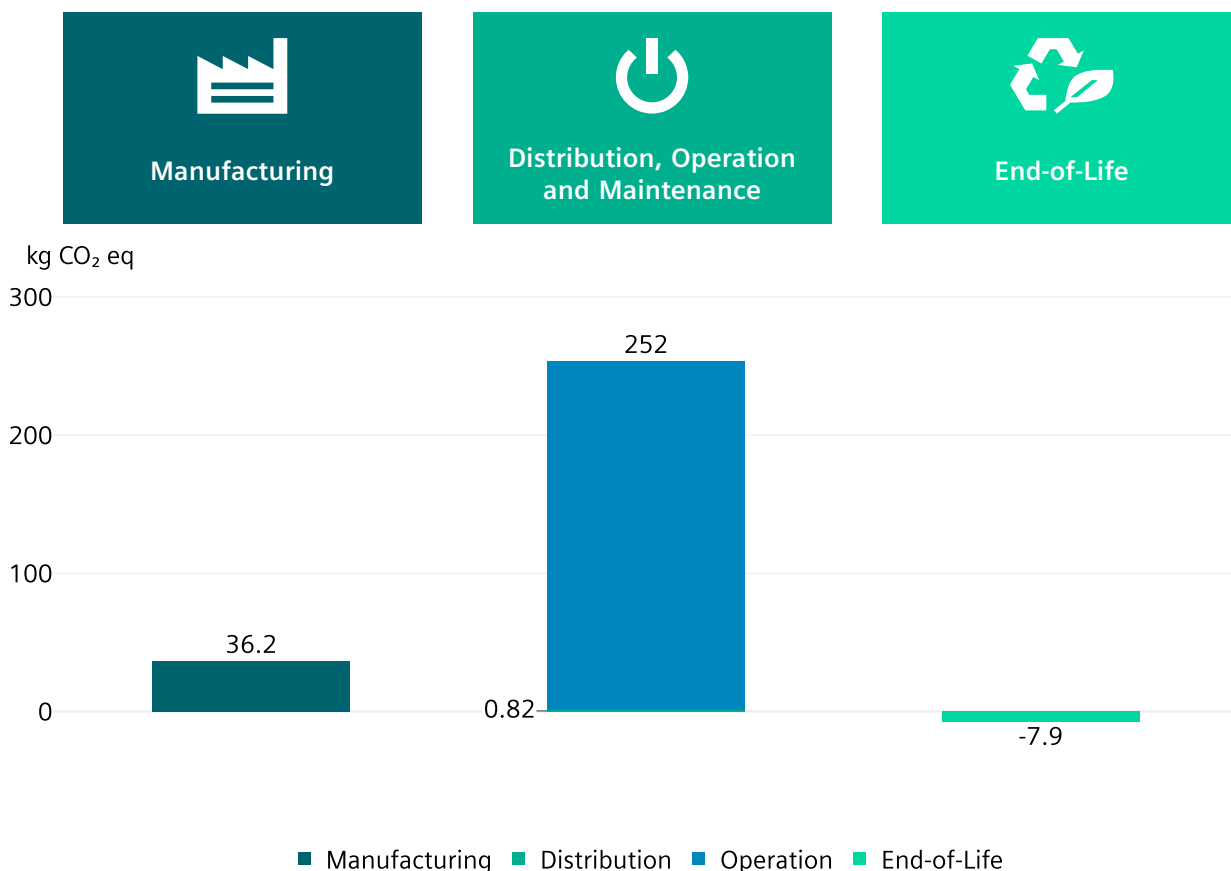
Measurement setup of the energy consumption for the active mode in operation phase: Room temperature; Supply voltage: 24V DC; Running PassMark BurnInTest (V10.2) 24 Hour test setting: CPU Load 50%, 2D Graphics 50%, 3D Graphics 50%, Disk 50%, Memory 50%, Video Playback 50%.

Measurement setup of the energy consumption for the idle mode in operation phase: Room temperature; Supply voltage: 24V DC; No additional application besides Windows Services is active, with monitor, USB mouse, and keyboard connected.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End-of-Life
Climate change – total	kg CO ₂ eq	2.82E+2	3.62E+1	8.16E-1	2.52E+2	-7.91E+0
Climate change – fossil	kg CO ₂ eq	2.79E+2	3.62E+1	7.50E-1	2.50E+2	-7.93E+0
Climate change – biogenic	kg CO ₂ eq	2.41E+0	7.22E-2	5.76E-2	2.25E+0	3.20E-2
Climate Change, land use and land use change	kg CO ₂ eq	7.81E-2	3.82E-2	8.15E-3	3.81E-2	-6.39E-3
Ozone depletion	kg CFC-11 eq	1.01E-8	4.46E-9	9.41E-14	5.68E-9	-4.28E-11
Acidification	Mole of H ⁺ eq	5.89E-1	2.36E-1	7.08E-4	4.82E-1	-1.30E-1
Eutrophication, freshwater	kg P eq	1.18E-3	1.42E-4	2.27E-6	1.04E-3	-8.37E-6
Eutrophication, marine	kg N eq	1.45E-1	3.30E-2	2.53E-4	1.21E-1	-8.62E-3
Eutrophication, terrestrial	Mole of N eq	1.53E+0	3.58E-1	3.07E-3	1.26E+0	-9.40E-2
Photochemical ozone formation, human health	kg NMVOC eq	3.90E-1	1.01E-1	6.97E-4	3.19E-1	-3.04E-2
Resource use, mineral and metals	kg Sb eq	1.05E-3	3.34E-3	4.25E-8	4.68E-5	-2.33E-3
Resource use, fossils	MJ	5.63E+3	4.86E+2	6.44E+0	5.24E+3	-9.87E+1
Water use	m ³ world eq	7.37E+1	7.56E+0	3.85E-2	6.82E+1	-2.09E+0
Particulate matter	Disease incidences	5.75E-6	2.80E-6	6.91E-9	4.03E-6	-1.08E-6
Ionising radiation, human health	kBq U235 eq	1.39E+2	2.19E+0	2.11E-3	1.38E+2	-7.64E-1
Ecotoxicity, freshwater – total	CTUe	1.68E+3	1.85E+2	4.77E+0	1.52E+3	-3.28E+1
Human toxicity, cancer – total	CTUh	1.43E-7	5.93E-8	9.81E-11	8.53E-8	-2.18E-9
Human toxicity, non-cancer – total	CTUh	1.56E-6	3.23E-7	4.33E-9	1.31E-6	-7.25E-8
Land Use	dimensionless (pt)	2.31E+3	9.90E+1	3.16E+0	2.22E+3	-6.63E+0

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



End-of-Life results



The end-of-life stage was modelled by shredding of the device, followed by sorting and material separation process.

It leads to:

- **product recyclability of up to 78%** mainly due to metal content
- **energy recoverability of up to 10%** from plastic materials
- **minimum disposal rate of 12%**

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Published by

Siemens AG
Digital Industries
Factory Automation
Gleiwitzer Str. 555
90475 Nürnberg-Moorenbrunn
Germany

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