

A man in a light blue shirt is shown from the side, holding a tablet computer. He is looking at the screen, which displays a complex interface with various charts and data. The background is a blurred industrial factory environment with machinery and equipment.

**SIEMENS**

Application Example • 03/2015

# Connecting SIMATIC HMI Panel with SIMATIC S7-400H

WinCC (TIA Portal) V13 SP1 and STEP 7 V5.5

<https://support.industry.siemens.com/cs/ww/de/96837136>

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# 1 Task

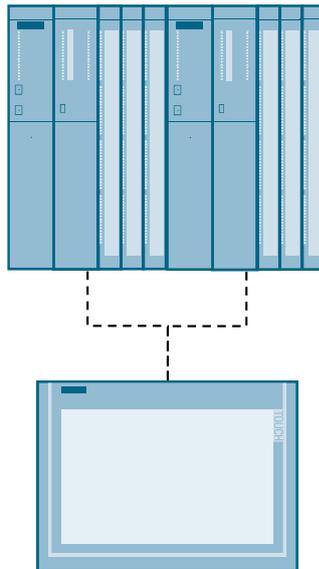
## Introduction

You would like to connect SIMATIC HMI Panel with a SIMATIC H station.

## Overview of the automation task

The figure below provides an overview of the automation task.

Figure 1-1

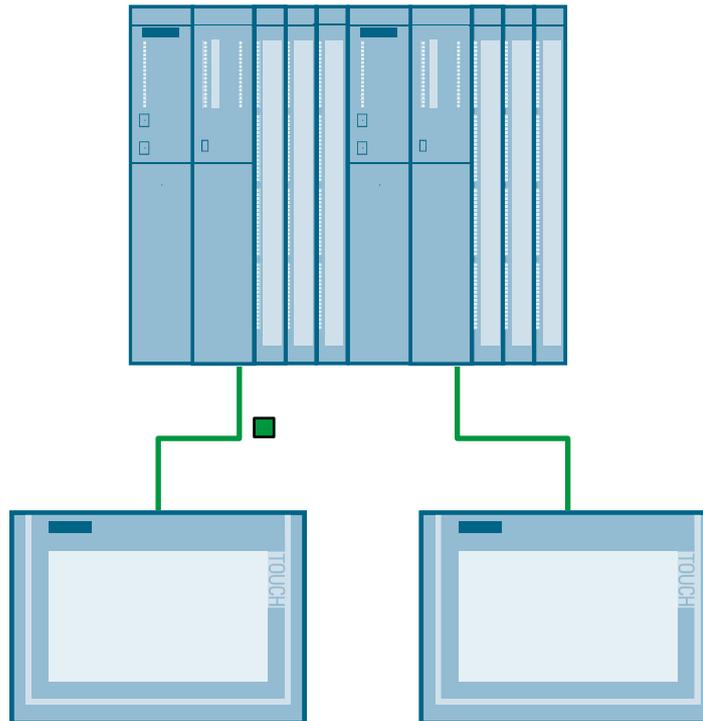


## 2 Solutions

### 2.1 Connecting redundant panels

Connect a panel to each H CPU.

Figure 2-1



## 2.2 Connecting a script-capable panel with a “software solution” with two H CPUs

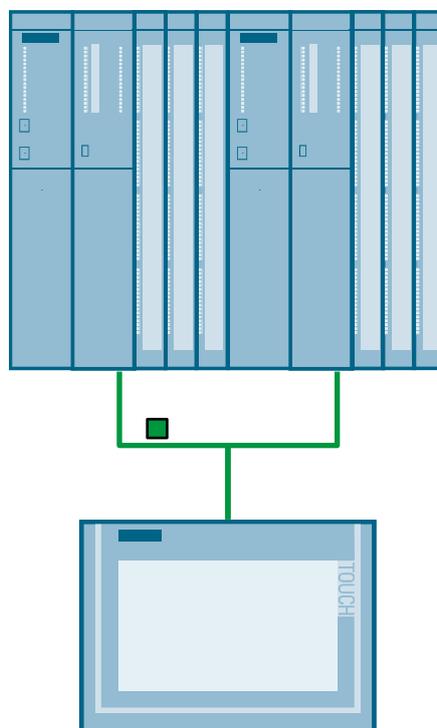
Connect an operator panel with two H CPUs.

With scripts it is specified with which H CPU the operator panel is connected.

In the event of an error, the connection is automatically switched over:

- STOP of the addressed CPU
- CP failure
- Cable fault
- EMC

Figure 2-2



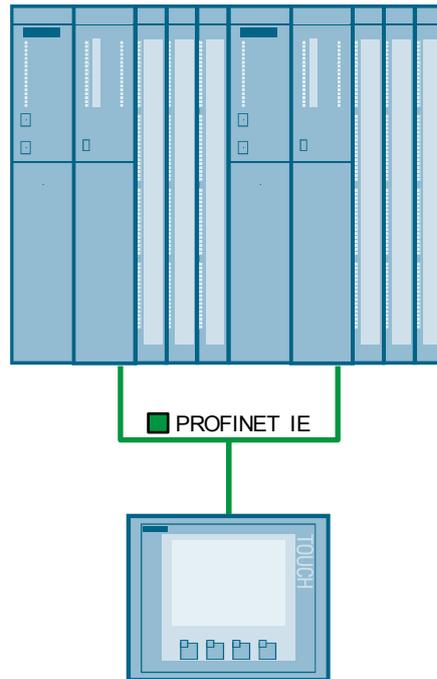
A precise description of this solution can be found in chapter Software Solution with Scripts.

## 2.3 Connecting a non-script-capable panel with a “software solution” with two H CPUs

Connect an operator panel with two H CPUs.

With the status of the H CPU (master/reserve) it is specified with which H CPU the operator panel is connected.

Figure 2-3



A precise description of this solution can be found in chapter Software Solution without Scripts.

## 2.4 Comparing the solutions

Table 2-1

Solution	Advantage	Disadvantage
2.1 Connecting redundant panels	High availability	Higher hardware costs
2.2 Connecting a script-capable panel with a "software solution" with two H CPUs	Lower hardware costs	Longer response times
2.3 Connecting a non-script-capable panel with a "software solution" with two H CPUs	Lower hardware costs	No switchover in the event of communication errors

## 3 Software Solution with Scripts

### 3.1 Components used

#### Hardware components

Table 3-1

Component	No.	Article number	Note
PS 407 10A	2	6ES7407-0KA02-0AA0	
CPU 416-5H PN/DP	2	6ES7416-5HS06-0AB0	
TP1200 Comfort	1	6AV2124-0MC01-0AX0	
SCALANCE X204-2	1	6GK5204-2BB10-2AA3	

#### Software components

Table 3-2

Component	No.	Article number	Note
STEP 7 V5.5 + SP4	1	6ES7810-4CC10-0YA5	
WinCC Comfort V13 SP1	1	6AV2101-0AA03-0AA5	

#### Example files and projects

Table 3-3

Component	Note
96837136_WinCC_TIA_redundant_communication_en.pdf	This document
96837136_Panel_H-PLC_Library.zip	This zip file includes a WinCC (TIA Portal) library

### 3.2 Mode of operation

The operator panel is connected with the two H CPUs. Scripts are used in the operator panel in order to check which of the controllers are accessible. If the connected H CPU or the communication to the H CPU fails, the connection is automatically switched to the other H CPU.

The following script templates can be found in the library "96837136\_Panel\_H-PLC\_Library.zip":

- connection\_PLC1
- connection\_PLC2
- connection\_lost

##### Connection\_PLC1 and connection\_PLC2

The two scripts are functionally identical and only differ in terms of the connection parameters.

The following functions are performed in the scripts “connection\_PLC1” and “connection\_PLC2”:

1. **Initializing:**  
The connection that reaches the trigger describes the tag for the connection memory of the data connection with the connection name.
2. **Resetting:**  
The connection status tag is set to 1 in order to get the “OK” state.
3. **Fault detection:**  
The connection status tag of the other connection is increased. This process discovers an existing fault of the other connection after some cycles and checks a required switchover of the data connection.
4. **Switchover:**  
If the other connection cannot reset the connection status tag, it will reach a limit value. As a result, it will be checked whether the data connection in this failed connection is available.  
If this is the case, the connection is switched over.
5. **Reentry:**  
This section deals with the reentry after a complete disconnection. The first active connection switches the data connection to itself.

##### Connection\_lost

In the event of a complete disconnection, there is no fast trigger available on the panel for the execution of scripts.

In order to be able to detect and display a total failure, the scheduler is used with a cycle of one minute. The script (connection\_lost) used in the scheduler includes the following functions:

1. **Fault marking:**  
The connection status tag is set to 5 for both connections. If both connections are active, the access that is every minute, will have no effect. 5 corresponds to connection status “OK”.
2. **Deactivating:**  
If the connection status tags of the two connections are 5 or higher, they will be set to 100. 100 corresponds to connection status “deactivated”.  
“connection\_lost” is written in the connection memory of the data connection.

Status of the connection status tags:

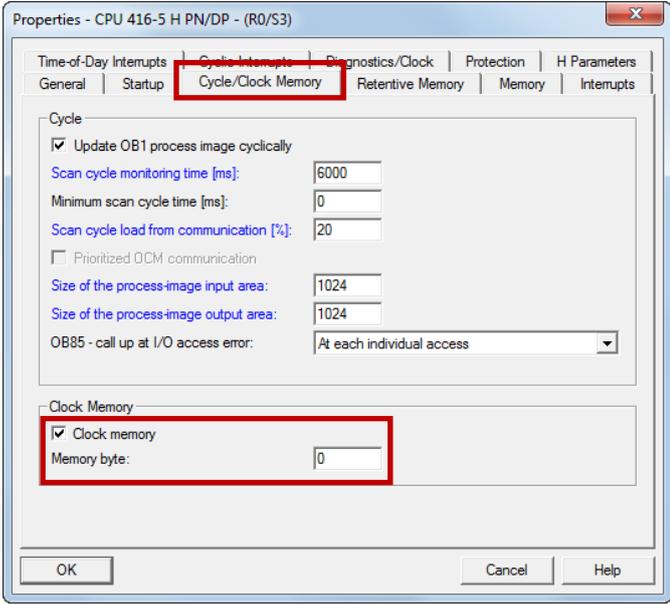
Table 3-4

Values	Status
0	Initialization, waiting for the first trigger
1 to 5	OK
6 to 10	Faulty
11 to 20	Failed
100	Deactivated

### 3.3 Configuration

#### 3.3.1 STEP 7 configuration

Table 3-5

No.	Action
1.	Configure your H system as usual with STEP7 V5.x
2.	Open the properties of the H CPU.
3.	<p>Enable the clock memory in the “Cycle/Clock Memory” tab and enter the desired memory byte.</p> <p>In the example the memory byte 0 is used.</p> 

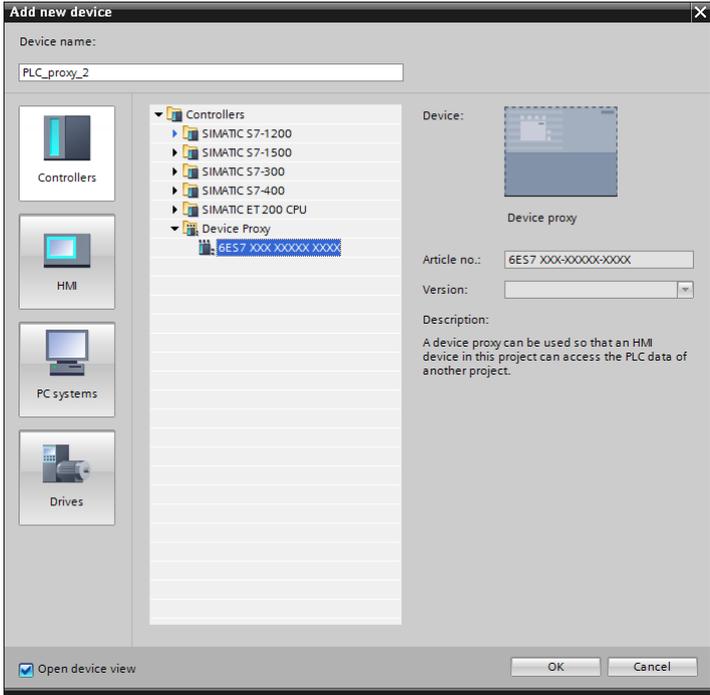
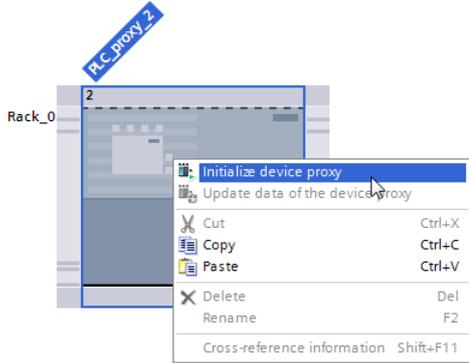
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To connect the operator panel to the H CPU, the proxy PLC is used in WinCC (TIA Portal). This is why no further steps are required in the STEP 7 project.

Prerequisite for the use of the proxy PLC is a consistent STEP 7 V5.x project. More detailed information on the use of the proxy PLC can be found in entry \3\.

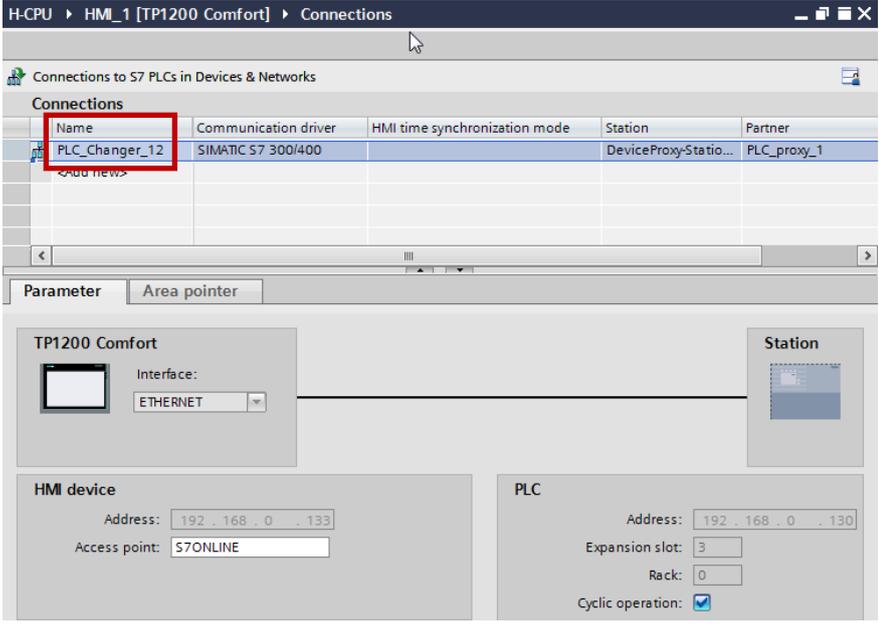
3.3.2 WinCC configuration

Table 3-6

No.	Action
4.	Open the WinCC (TIA Portal) project with the comfort panel which you would like to connect to the H CPU.
5.	<p>Add a new device from the “device proxy” type.</p> 
6.	<p>Right click the proxy PLC and select “Initialize device proxy”.</p> 
7.	Select the STEP 7 V 5.x project.

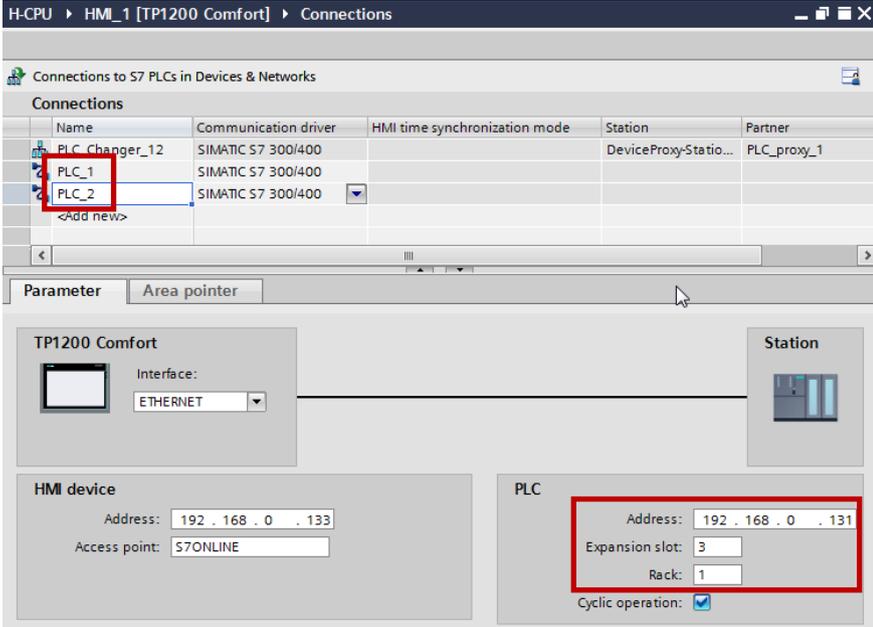
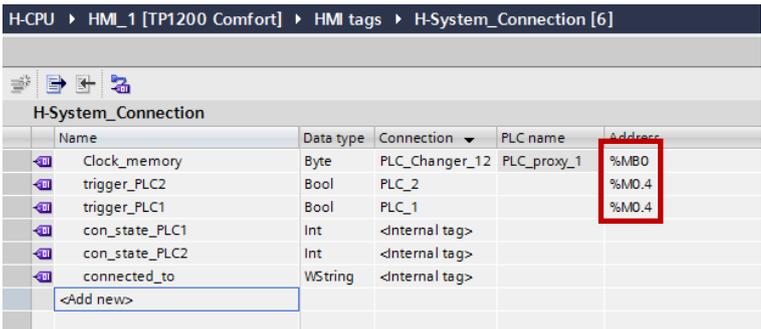
### 3 Software Solution with Scripts

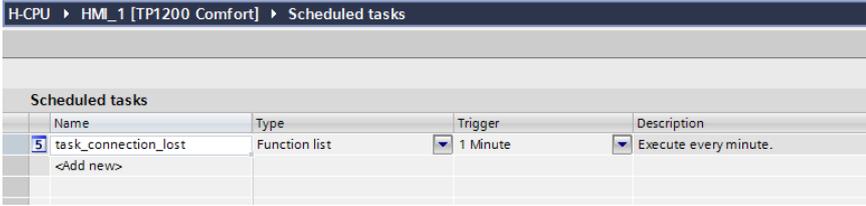
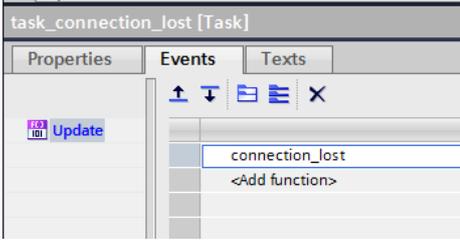
#### 3.3 Configuration

No.	Action
8.	<p>Open the network view and create an HMI connection between the operator panel and the proxy PLC.</p> 
9.	<p>Open the “Connections” editor and rename the created connection to “PLC_Changer_12”.</p>  <p>The panel communicates via this connection with the H CPU.</p>

### 3 Software Solution with Scripts

#### 3.3 Configuration

No.	Action
10.	<p>Create two further connections "PLC_1" and "PLC_2". Set the connection settings (IP address, racks and slot number) of the two H CPUs.</p> 
11.	<p>Open the "96837136_Panel_H-PLC_library" global library that you can download from the download page of this entry. <a href="https://support.industry.siemens.com/cs/ww/de/96837136">https://support.industry.siemens.com/cs/ww/de/96837136</a></p>
12.	<p>Drag the "H-System_Connection" tag table and the VB scripts via drag &amp; drop into your project.</p>
13.	<p>Open the "H-System_Connection" tag table. Change the addresses of the tags "trigger_PLC1", "trigger_PLC2" and "Clock_memory" if you do not wish to use the clock memory as memory byte 0.</p> 
14.	<p>Open the "connection_PLC1" script. Change the address parameter of the "PLC_Changer_12" connection in line 40 and line 54 to the address parameter of your "PLC1".</p> <pre data-bbox="496 1839 1125 1933"> 53 If SmartTags("connected_to") = "connection_lost" Then 54   ChangeConnection "PLC_Changer_12", "192.168.0.130", 3, 0 55   SmartTags("con_state_PLC2") = 100 56   SmartTags("connected_to") = "PLC_1" --                     </pre>

No.	Action
15.	<p>Open the “connection_PLC2” script. Change the address parameters of the “PLC_Changer_12” connection in line 40 and line 54 to the address parameters of your “PLC2”.</p> <pre data-bbox="507 439 1166 539"> 53: If SmartTags("connected_to") = "connection_lost" Then 54:   ChangeConnection "PLC_Changer_12", "192.168.0.131", 3, 1 55:   SmartTags("con_state_PLC1") = 100 56:   SmartTags("connected_to") = "PLC_2" 57: End If                     </pre>
16.	<p>Open the scheduler. Add a new task with the trigger “1 Minute”.</p>  <p>Add the “connection_lost” script in “Events &gt; Update”.</p>  <p>Calling the scripts “connection_PLC1” and “connection_PLC2” is already configured in the “value change” of the tags “trigger_PLC1” and “trigger_PLC2”.</p>
17.	Download the project into your operator panel.

### 3.4 Example scenarios

#### Initialization

The connections “PLC\_1” and “PLC\_2” are both active.  
According to the assignment, the connection “PLC\_Changer\_12” is switched to “PLC\_1” (“connected\_to” = PLC\_1)

#### Fault detection and resetting

The scripts “connection\_PLC1” and “connection\_PLC2” are triggered by reading the triggers (“trigger\_PLC1” and “trigger\_PLC2”).

- “connection\_PLC1” increments the connection status tag by 1 with each execution of the connection to PLC\_2 and sets its own connection status tag to 1.
  - con\_state\_PLC2 = con\_state\_PLC2 + 1
  - con\_state\_PLC1 = 1
- “connection\_PLC2” increments the connection status tag by 1 with each execution of the connection to PLC\_1 and sets its own connection status tag to 1.
  - con\_state\_PLC1 = con\_state\_PLC1 + 1
  - con\_state\_PLC2 = 1

#### Scenario 1

The PLC\_1 connection fails due to an error.

- The trigger can no longer be read through this connection
- The “connection\_PLC1” script is not executed.
- The “connection\_PLC2” script is still executed cyclically.

The connection status tag of the connection PLC\_1 (“con\_state\_PLC1”) is no longer reset, this is why the connection status tag reaches the limit value 11 (see Table 3-4).

The “connection\_PLC2” script checks the connection memory “connected\_to”. Since this memory is set to PLC\_1, the “ChangeConnection” function switches the data connection to the parameters of connection PLC\_2. The connection memory is set to PLC\_2.

- connected\_to = PLC\_2

#### Scenario 2

The connection PLC\_2 also fails due to an error, therefore the “connection\_PLC2” script can no longer be executed.

The “connection\_lost” script is executed once every minute by the scheduler.

Both connection status tags are set to 5 in the first cycle.

- con\_state\_PLC1 = 5
- con\_state\_PLC2 = 5

Both connection status tags are set to 100 in the second cycle. The connection memory is set to “connection\_lost”.

- con\_state\_PLC1 = 100
- con\_state\_PLC2 = 100
- connected\_to = connection\_lost

→ The connection is totally disconnected.

## 4 Software Solution without Scripts

### 4.1 Components used

#### Hardware components

Table 4-1

Component	No.	Article number	Note
PS 407 10A	2	6ES7407-0KA02-0AA0	
CPU 416-5H PN/DP	2	6ES7416-5HS06-0AB0	
KTP400 Basic PN	1	6AV2123-2DB03-0AX0	
SCALANCE X204-2	1	6GK5204-2BB00-2AA3	

#### Software components

Table 4-2

Component	No.	Article number	Note
STEP 7 V5.5 + SP4	1	6ES7810-4CC10-0YA5	
WinCC Comfort V13 SP1	1	6AV2101-0AA03-0AA5	As of WinCC Basic V13 SP1

### 4.2 Mode of operation

Through the evaluation of the status of the H CPU (master/reserve) as well as the internal system function "ChangeConnection" there is the option to connect a panel to an H CPU.

For this purpose, you have to set different addresses for the H CPUs.

If the SIMATIC H Station detects the failure of an H CPU (e.g. H-CPU\_1), a connection to a different H CPU is created with the help of the "ChangeConnection" function.

The "ChangeConnection" function terminates the connection to the controller currently in use and establishes a new connection with the specified controller.

You have two options to use the "ChangeConnection" function:

- Manual switchover with a function button: Configure the "ChangeConnection" system function on the "Press" event.
- Automatic switchover: Automated call of "ChangeConnection", e.g. on the "On exceeding" event of a process tag.

#### Note

Please note that no switchover takes place for this solution in the event of communication errors.

## 4.3 Configuration

### 4.3.1 STEP 7 configuration

The FB523 function block allows the output of the modes “RUN/STOP” and of the status “Master/Reserve” of an H system.

Table 4-3

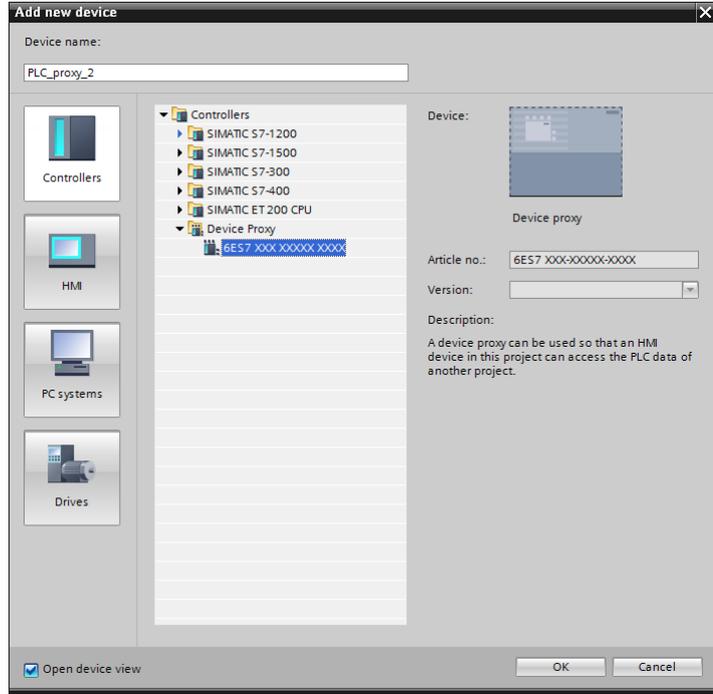
No.	Action
1.	Download the library from the link \4\ and add it to your project as described in the entry.
2.	Define tags for the outputs “R0_MSTR” and “R1_MSTR” (in this example: DB1.DBX4.0 and DB1.DBX5.0)

To connect the operator panel to the H CPU, the proxy PLC is used in WinCC (TIA Portal). This is why no further steps are required in the STEP 7 project.

Prerequisite for the use of the proxy PLC is a consistent STEP 7 V5.x project. More detailed information on the use of the proxy PLC can be found in entry \3\.

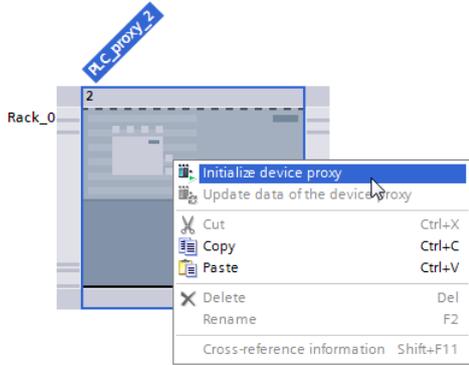
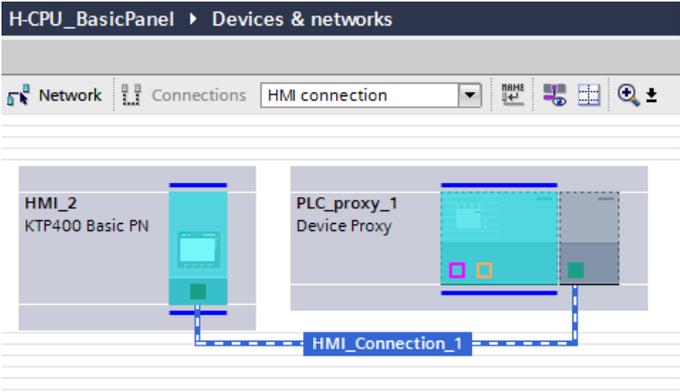
### 4.3.2 WinCC configuration

Table 4-4

No.	Action
1.	Open the WinCC (TIA Portal) project with the operator panel that you would like to connect to the H CPU.
2.	<p>Add a new device from the “device proxy” type.</p> 

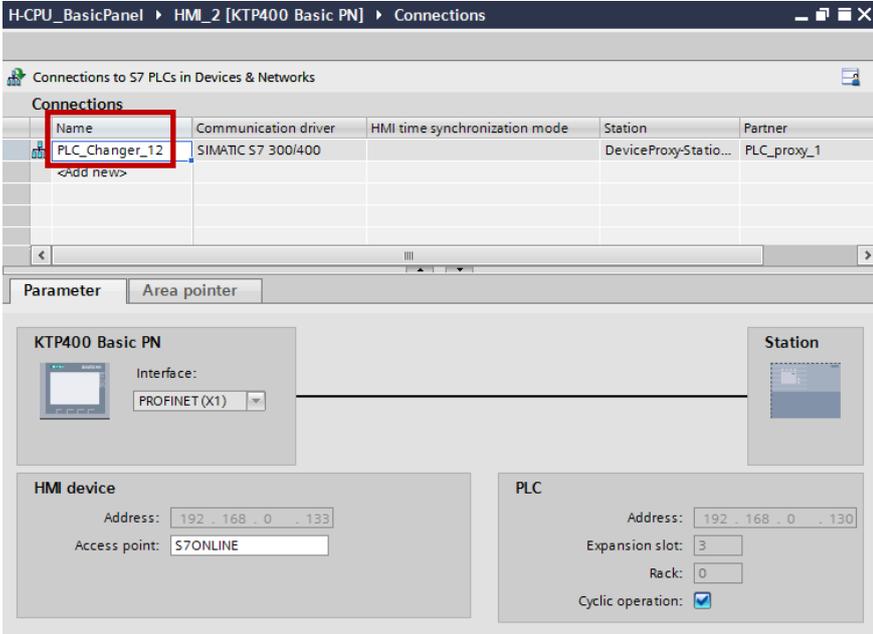
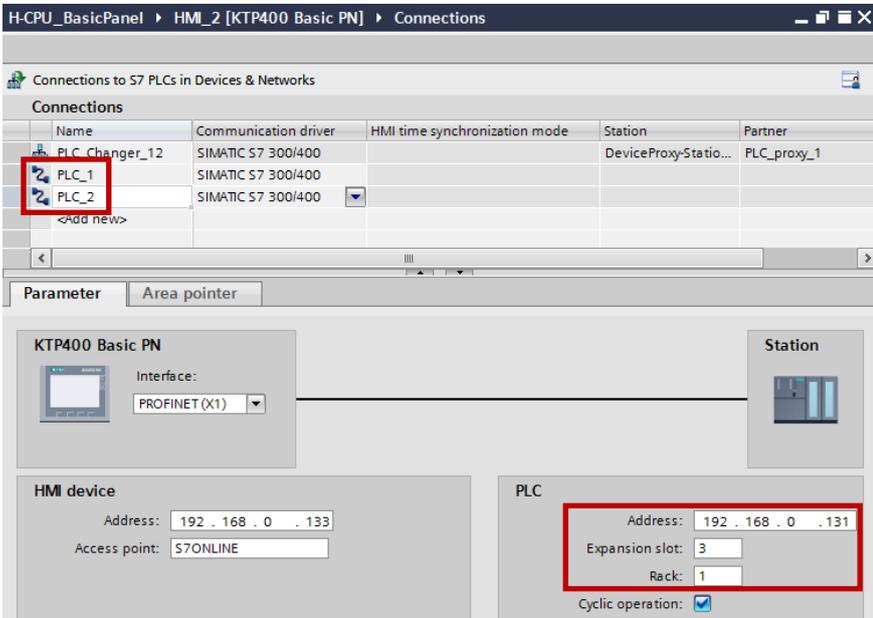
## 4 Software Solution without Scripts

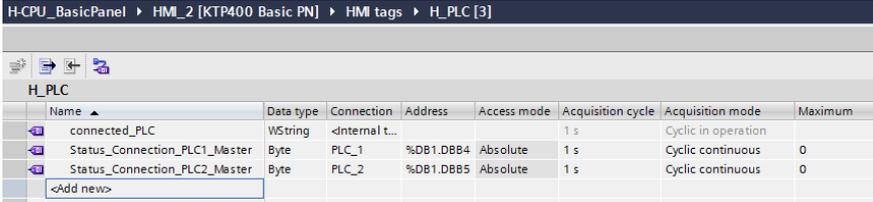
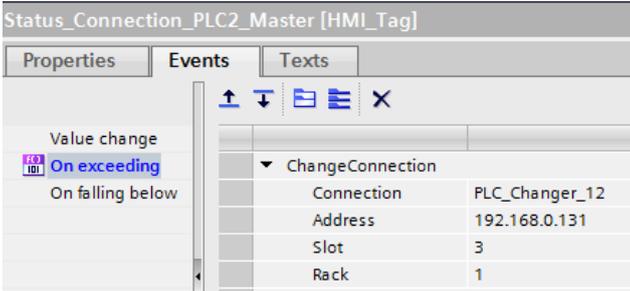
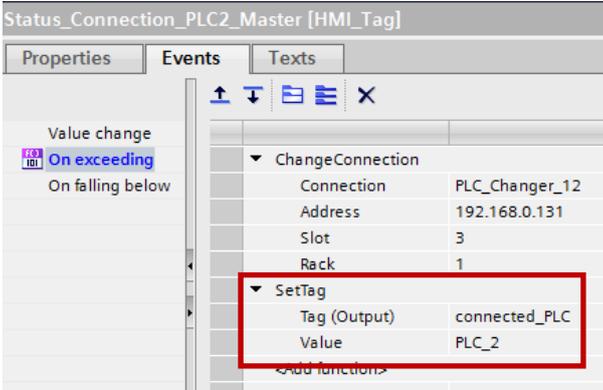
### 4.3 Configuration

No.	Action
3.	<p>Right click the proxy PLC and select "Initialize device proxy".</p> 
4.	<p>Select the STEP 7 V 5.x project.</p>
5.	<p>Open the network view and create an HMI connection between the operator panel and the proxy PLC.</p> 

## 4 Software Solution without Scripts

### 4.3 Configuration

No.	Action
6.	<p>Open the “Connections” editor and rename the created connection to “PLC_Changer_12”.</p>  <p>The panel communicates via this connection with the H CPU.</p>
7.	<p>Create two further connections “PLC_1” and “PLC_2”. Set the connection settings (IP address, racks and slot number) of the two H CPUs.</p> 

No.	Action
8.	<p>Open an HMI tag table and add the following tags.</p> <ul style="list-style-type: none"> <li> <b>Status_Connection_PLC1_Master</b>: Data type: Byte, connection: PLC_1, address: DB1.DBB4, acquisition mode: Cyclic continuous, maximum: 0                     </li> <li> <b>Status_Connection_PLC2_Master</b>: Data type: Byte, connection: PLC_2, address: DB1.DBB5, acquisition mode: Cyclic continuous, maximum: 0                     </li> <li> <b>Connected_PLC</b>: Data type: WString, connection: Internal tag Length: 15                     </li> </ul> 
9.	<p>Configure the “ChangeConnection” system function for the tags “Status_Connection_PLC1_Master” and “Status_Connection_PLC2_Master” in “Events &gt; On exceeding”. Enter the connection parameters for the respective connection “PLC_1” or “PLC_2” for the “PLC_Changer_12” connection.</p> 
10.	<p>In addition, configure the “SetTag” system function on the “On exceeding” event of the two tags. Describe the “connected_PLC” tag with the name of the respective controller.</p> 

## 4.4 Example scenarios

Table 4-5

H CPU:	Address	Bit status	Result
PLC_1	DB1.DBX4.0	1	Master
PLC_2	DB1.DBX5.0	0	Reserve
PLC_1	DB1.DBX4.0	0	Reserve
PLC_2	DB1.DBX5.0	1	Master

### PLC\_1 is master

The operator panel evaluates the upper limit value of the “DB1.DBB4” tag (limit value: 0). If the “DB1.DBX4.0” bit is set, the limit value is exceeded and the “ChangeConnection” function is executed.

The connection changes from the specified connection of the “PLC\_Changer\_12” to the configured connection parameters of the “PLC\_1”.

The connection to the PLC\_1 is established.

### PLC\_2 is master

The operator panel evaluates the upper limit value of the “DB1.DBB5” tag (limit value: 0). If the “DB1.DBX5.0” bit is set, the limit value is exceeded and the “ChangeConnection” function is executed.

The connection changes from the specified connection of the “PLC\_Changer\_12” to the configured connection parameters of the “PLC\_2”.

The connection to the PLC\_2 is established.

### Note

You can switch the master CPU manually to STOP mode in order to test the function.

## 5 References

Table 5-1

	Topic	Title
\1\	Siemens Industry Online Support	<a href="http://support.automation.siemens.com">http://support.automation.siemens.com</a>
\2\	Download page of the entry	<a href="https://support.industry.siemens.com/cs/ww/de/96837136">https://support.industry.siemens.com/cs/ww/de/96837136</a>
\3\	Combined configuration with WinCC (TIA Portal) and STEP 7 V5.x	<a href="http://support.automation.siemens.com/WW/view/en/73502293">http://support.automation.siemens.com/WW/view/en/73502293</a>
\4\	How do you read out the operating state and status of an H system?	<a href="http://support.automation.siemens.com/WW/view/en/19537149">http://support.automation.siemens.com/WW/view/en/19537149</a>

## 6 History

Table 6-1

Version	Date	Modifications
V1.0	02/2015	First version