WinCC flexible 2008, User Logon to the Operator Panel via HMI-RFI

Application Description

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ID Number: 35214239

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Foreword

Objective of the application

This application was created to

- show you how to log on to an operator panel via HMI-RFI (card reader).
- show you how to acquire materials management goods on an operator panel via HMI-RFI (card reader).
- show the different options for exchanging this data between an additional operator panel or another application (using the example of MS Excel) via Industrial Ethernet.

Main contents of this application

The following main points are described in this application:

- Interaction between HMI-RFI and operator panel
- MS Excel program description
- Hardware requirements

Delimitation

This application does not include a description of

- the SIMATIC WinCC flexible engineering tool.
- the MS Excel spreadsheet.
- the used operator panels.

Basic knowledge of these topics is required.

Furthermore, the application does not provide a detailed description of the special properties of the used HMI-RFI devices. This document describes only the settings required for this application.

For detailed information on the used HMI-RFI devices, please refer to the "SIMATIC HMI-RFI QuickGuide" that is supplied in electronic form with each card/chip card reader.

Document structure

The documentation of this application is divided into the following main parts.

Part	Description
Application Description	This part provides a general overview of the contents. You are informed on the used components (standard hardware and software components and the specially created user software).
Principles of Operation and Program Structures	This part describes the detailed functional sequences of the involved hardware and software components, the solution structures and – where useful – the specific implementation of this application. It is required to read this part if you want to familiarize with the interaction of the solution components to use these components, e.g., as a basis for your own developments.
Structure, Configuration and Operation of the Application	This part takes you step by step through structure, important configuration steps, startup and operation of the application.
Appendix	This part of the documentation provides additional information such as references, glossaries, etc.

Reference to Automation and Drives Service & Support

This entry is from the Internet application portal of Automation and Drives Service & Support. The link below takes you directly to the download page of this document.

http://support.automation.siemens.com/WW/view/en/35214239

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User Logon to the Operator Panel via HMI-RFI

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Application Description

Contents

You are informed on the used components (software components and the specially created user software).

The listed performance data illustrates the performance capability of this application.

1 Automation Problem

You are provided with information on...

the specific automation problem discussed in this documentation.

1.1 Overview

Introduction

The automation problem is divided into the following 3 sections:

Personnel data recording

Your customer has different plant parts that can be operated and parameterized using several operator panels. Depending on whether an employee operates or maintains the plant or has to perform setting work, different user authorizations are required. Until now, the user has logged on to the operator panel by manually entering the user name and the associated password. This type of logon is to be replaced by an RFID card that is read out by means of a card reader.

• Material data acquisition

Your customer is searching for an automation solution to acquire and centrally store his materials management. An RFID card that is read out by means of a card reader is to be used for the acquisition.

• Data management

For central data management, the collected data records are to be communicated to a master plant control level (MES).

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Overview of the automation problem

The figure below provides an overview of the automation problem.

Figure 1-1		
ERP level		$\mathcal{P}\mathcal{P}$
MES level	SIMATIC IT framework	Industrial Ethernet
MP/PC level	RFID Data & Device Management	
RFID data acquisition level	Write/read devices with integrated antenna	•
Mobile data storage unit	4	

Note If merely a user logon via RFID is to be performed, it is sufficient to connect a card reader to the respective operator panel via the USB interface. For more detailed information, please refer to <u>chapter 5</u>, <u>"Modifications to the Sample Program"</u>.

1.2 Requirements

Solution requirements

- The data exchange between the operator panels is performed via Industrial Ethernet.
- The data exchange between the operator panels and the plant control level is performed via Industrial Ethernet.
- The plant control level is mapped by an OPC client (using the example of MS Excel).
- It is to be possible to realize a user logon to the operator panel via RFID without bus interface (e.g., Industrial Ethernet, Profibus).

HMI requirement

- User groups and users are to be used.
- A display of the currently logged in user is to exist.
- Via separate I/O fields, it is to be possible to read and write the data from the RFID card.
- Using a card reader, it is to be possible to log on to several operator panels.
- The data is to be exchanged between two operator panels via SIMATIC HMI HTTP.
- In addition, the data is to be exchanged with the plant control level via SOAP.
- Furthermore, the data is to be exchanged with the plant control level via OPC XML.
- In addition, the data is to be exchanged with the plant control level via OPC.

Requirements for RFID cards and card readers

- The card readers have to be connected to the individual operator panels via USB.
- It must be possible to read out the card readers and write to the card readers via the operator panel.
- The RFID cards have to be readable and rewritable.

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2 Automation Solution

You are provided with information on...

the specific solution selected for the automation problem.

2.1 Description of the automation solution

The operator logs on to the operator panel via a card reader with an RFID card ("RFID tag").

The logon duration depends on the set logoff time in the WinCC flexible user settings. Optionally, the operator can log off prematurely by selecting the corresponding button on the operator panel.

The user data is evaluated by the operator panel and its user administration.

Irrespective of this evaluation, materials management goods can also be acquired via the RFID card.

Using the operator panel, you can read out the RFID card, make changes to this data and rewrite blank RFID cards.

The data is additionally communicated to other operator panels or to an MES (Manufacturing Execution System) for central storage.

Read and write access to the data of the RFID card is possible from both the operator panels and the plant control level.

The operator panel and the "card reader" are connected to one another via a USB interface. The data between the operator panels and the plant control level is exchanged via Industrial Ethernet.

Central data management at plant control level is performed in the form of an OPC client or alternatively via SOAP – in this application with Excel as an example.

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2.2 Overview of the overall solution

The figure below schematically shows the most important components of the solution for all three sections.

Figure 2-1



Configuration

This automation solution example consists of three operator stations. The plant control level is mapped by an OPC client (using the example of MS Excel). Card readers are connected to two of the three operator stations. The operator panels and the MES level are connected to one another via Industrial Ethernet.

Note If merely a user logon via RFID is to be performed, it is sufficient to connect a card reader to the respective operator panel ("Device 1" or "Device 3") via the USB interface. For more detailed information, please refer to <u>chapter 5</u>, "Modifications to the Sample Program".

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2.3 Description of the core functionality

The creation of an example illustrating how to perform a user logon to an operator panel via the "HMI-RFI" RFID system is the core of this application.

It is also shown how materials management data can be passed on to other operator panels or to the master plant control level.

When an RFID card is held to the card reader, the data on the card is evaluated and transferred to the operator panel.

The following actions are performed on the operator panel:

- Evaluation of the user data (if the data matches the user administration data, this results in a logon to the panel) or
- evaluation of the data for materials management.

Irrespective of the action, all data is always read out to provide it to other operator panels and/or the plant control level.

Advantages of this solution

- Errors when entering user name and password are avoided.
- Easy and quick handling.
- Easy logon even under unfavorable conditions, for example, when wearing work gloves.
- High flexibility (e.g., changing user data).
- Clear tracking of the flow of goods.
- Quick synchronization of the stock (production, warehouse, inventory).

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2.4 Required hardware and software components

Hardware components

Table 2-1

Component	No.	MLFB/order number	Note	
Starter kit HMI- RFI-USB module	1	6AV6 675-8XQ00-0AX0	 The starter kit contains: HMI-RFI-USB module USB cable, type B Software on CD (API, USB driver) 5 x chip cards Demo software (tool for reading and writing via WinXP) 	
HMI-RFI-USB module	1	6AV6 675-8XQ10-0AX0		
MP 277 10" Touch	2	6AV6 643-0CD01-1AX1	Alternatively, any other MP 277 or MP 377 can also be used.	
SD card, 256 MByte	2	6AV6 671-8XB10-0AX0	Alternatively, an MMC with MLFB 6AV6 671-1CB00-0AX2 can also be used.	
PC with Windows XP	2		Windows XP is only mandatory when using SOAP.	

Note If you only want to operate an operator panel with an RFID reader (no connection to MES/ERP level), you merely require the "RFID reader starter kit" with the desired hardware platform (MP277/MP 377 or a PC)

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Standard software components

Table 2-2

Component	No.	MLFB/order number	Note
SIMATIC WinCC flexible 2008 SP1 Advanced	1	6AV6 613-0AA51-3CA5	If you want to configure only one multi panel, "WinCC flexible 2008 SP1 Standard" is also sufficient.
SIMATIC WinCC flexible 2008 Runtime 128 PowerTags	1	6AV6 613-1BA51-3CA0	Alternatively, a higher license package (e.g., 512 PowerTags) can also be used.
Sm@rtAccess for SIMATIC Panel	2	6AV6 618-7AB01-3AB0	License keys
OPC Server for SIMATIC Multi Panels	1	6AV6 618-7CC01-3AB0	License key
OPC Server for WinCC flexible 2008 Runtime	1	6AV6 618-7CD01-3AB0	License key

Note If you only want to operate an operator panel with an RFID reader (no connection to MES/ERP level), you merely require "WinCC flexible 2008 SP1". When using "WinCC flexible Runtime" on a PC, "WinCC flexible 2008 Runtime 128 PowerTags" is additionally required.

Sample files and projects

The following list contains all files and projects that are used in this example.

Table 2-3

Component	Note
35214239_HMI-RFI_CODE.zip	This zip file contains:
	The WinCC flexible project.
	The Excel project.
35214239_WinCCflexible_HMI-RFI_e.pdf	This document.

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2.5 Performance data

Hardware

The table below lists the technical data of the used RFID reader:

Table 2-4		
Criterion	Performance data	
Electrical and mechanical data		
Weight	147 g	
Supply voltage	5 V	
Max. current consumption	170 mA at 5.0 V	
Deg	ree of protection	
Total device rear	IP 20	
Front mounted	IP 65	
	Safety	
Class of protection	3	
Requirements for safety	Not intended for safety-critical applications	
	EMC	
Interference emission	EN 55022 Class A	
Noise immunity on signal lines	± 1 kV, according to EN 61000-4-4, burst ± 4 kV contact discharge according to EN 61000-4-2	
Immunity against discharge of static electricity	± 8 kV air discharge according to EN 61000-4-2 10 V/m 80 MHz to 1 GHz, 80 % AM according to EN 61000-4-3 10 V/m 1.4 GHz to 2 GHz, 80 % AM according to EN 61000-4-3	
Immunity against high-frequency radiation	1 V/m 2.0 GHz to 2.7 GHz, 80 % AM according to EN 61000-4-3	
Clin	natic conditions	
Temperature (storage, transport)	-25 to +70°C	
Temperature (in operation)	+5 to +55°C	
Relative humidity	5 % to 95 % relative air humidity at 25°C	
Gradient	Max. 10°C/h, no condensation	
Mechanical environmental conditions		
Vibration	Tested in accordance with IEC 60068-2-6 with test levels according to 61131 5≤f<9 Hz: Continuously 3.5 mm amplitude	
Vibration (in operation)	9≤f<150 Hz: Continuously 1 g constant acceleration	
Shock resistance	Tested in accordance with IEC 60068-2-27 with test levels according to 61131	

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Criterion	Performance data	
Shock resistance (in operation)	15 g, 11 ms, half sine wave	
RFID		
Compatible, standard	ISO/IEC 15693	
Transmitting power	Typ. 160 mW at 50 Ω min. 3 cm	
Transmission range	Typ. 6 cm, depending on mounting situation	

Application software

The application has the following performance data:

Table 2-5

Criterion	Performance data	
Number of devices in the project	3 (2 x MP 277 10" Touch, 1 x PC)	
Number of HMI screens per project	1	
Use of special characters	No	
Number of characters for password and user name	16	
Number of connections	2, 1 of the 2 as a reserve (process interfacing)	
Number of spreadsheets in Excel	2 (1 for SOAP, 1 for OPC)	

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2.6 Alternative solutions

As an alternative, an Euchner Key System can be used instead of the HMI-RFI card reader. The respective entry is available at the following link:

http://support.automation.siemens.com/WW/view/en/26481978

Comparison of the two solutions

Table 2-6

HMI-RFI	Euchner Key
Siemens product with support from one source	Third-party manufacturer (third-party product)
Direct connection to the operator panel via USB	Connection only possible via process bus (Profibus)
No load whatsoever of PLC and process bus	Load of controller and process bus by the application
Easy implementation by OPC driver in the operator panel	Implementation by GSD file and program blocks in the controller
Aside from the user logon to the operator panel, the acquisition of materials management goods is also provided	Only user logon to the operator panel possible
Synchronization of user data possible with WinCC flexible	Manual user data synchronization required
Can only be used with MP277, MP377 and PC	Can basically be used with every SIMATIC Panel or PC

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Principles of Operation and Program Structures

Contents

This part describes the detailed functional sequences of the involved hardware and software components, the solution structures and – where useful – the specific implementation of this application.

You only require this part if you are interested in the interaction of the individual solution components.

3 General functional Mechanisms

You are provided with information on...

the specific general functional mechanisms that apply with regard to the data exchange between

- the RFID card,
- the HMI-RFI module,
- the HMI-RFI device driver,
- the HMI-RFI OPC Server,
- the operator panels
- and the MES (using the example of MS Excel).

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3.1 RFID card

Reading out and writing to the RFID cards via the "HMI-RFI module" is possible via both the "SIMATIC HMI-RFI Manager" (an application for Windows XP) and the "HMI-RFI OPC Server".

- The data on the RFID card represents a "data record".
- The RFID card is also referred to as an "RFID tag".

3.2 HMI-RFI module

The RFID card (RFID tag) is read out or written to via the HMI-RFI module, the card reader.

- The HMI-RFI module is connected to the operator panel via the USB interface.
- To be able to operate the HMI-RFI module on the operator panel, the "SIMATIC HMI-RFI OPC Server" has to be installed.
- The "SIMATIC HMI-RFI OPC Server" represents the interface between the SIMATIC HMI-RFI module and a user application such as WinCC flexible.

Figure 3-1

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HMI-RFI

When using the MP277 and MP377 operator panels, ProSave, after installing "SIMATIC HMI-RFI", includes the Windows CE driver for the HMI-RFI-USB module and the HMI-RFI OPC Server as an option.

3.3 HMI-RFI device driver

The device driver provides the interface between the user application such as the HMI-RFI Manager or the HMI-RFI OPC Server to the HMI-RFI module.

Note When using the MP277 and MP377 operator panels, ProSave, after installing the HMI-RFI software, includes the Windows CE driver for the HMI-RFI module and the HMI-RFI OPC Server.

The installation is only possible if SIMATIC ProSave is installed.

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3.4 HMI-RFI OPC Server

The HMI-RFI OPC Server represents the interface between the HMI-RFI module and a user application such as WinCC flexible.

To be able to access the information of an RFID card, WinCC flexible Runtime must be connected to the HMI-RFI OPC Server providing the card contents.

Prerequisites

- The SIMATIC HMI-RFI OPC Server is installed.
- The WinCC flexible project is opened.
- **Note** When using the MP277 and MP377 operator panels, ProSave, after installing the HMI-RFI software, includes the Windows CE driver for the HMI-RFI module and the HMI-RFI OPC Server.

The installation is only possible if SIMATIC ProSave is installed.

3.5 Operator panel(s)

The user administration is created in the WinCC flexible configuration and transferred to the operator panels with the configuration.

The data records of several RFID tags can be managed with the "HMI-RFI Manager" and saved to subsequently import them to WinCC flexible in the form of a password list.

To allow communication with the HMI-RFI OPC Server, a connection is necessary. In addition to this connection, "classic" process interfacing is also required. To provide the data to other applications, further services are needed on the operator panel.

The following sections describe the respective connections and services for the individual devices.

Device_1

• Connection_1:

"OPC" is used as a communications driver. It establishes the connection to the "HMI-RFI OPC Server" and is used for the data exchange between the "HMI-RFI module" and the operator panel.

 Connection_2: "SIMATIC S7 300/400" is used as a communications driver. It is inactive (online: Off) and used for the later data exchange between the operator panel and the controller (field level). Adjust the parameters as required for the application of the operator panel and switch it active (online: On).

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- Runtime services "Sm@rtAccess: Web service (SOAP)": This service (SOAP) is used for the data exchange between the operator panel and the higher-level MES (using the example of MS Excel).
- Runtime services "Sm@rtAccess: SIMATIC HMI HTTP Server": This service is used for the data exchange between the operator panel and an additional operator panel (Device_2).





Note The Microsoft SOAP Toolkit required on the PC for accessing a SOAP service is not supported by Microsoft Windows Vista. For further information, please refer to the following ID number: <u>34881863</u>.

"Sm@rtAccess" is a WinCC flexible option package and has to be purchased separately.

Device_2

• Connection_1:

"SIMATIC HMI HTTP Protocol" is used as a communications driver. It establishes the connection to a further "Device_1" operator panel and is used for the data exchange between the two operator panels.

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- Connection_2: "SIMATIC S7 300/400" is used as a communications driver. It is inactive (online: Off) and used for the later data exchange between the operator panel and the controller (field level). Adjust the parameters as required for the application of the operator panel and switch it active (online: On).
- Runtime services "Function as OPC server": This service (OPC XML) is used for the data exchange between the operator panel and the higher-level MES (using the example of MS Excel).

Figure 3-3



Note The "WinCC flexible /OPC Server" license is a WinCC flexible option package and has to be purchased separately.

Device_3

• Connection_1:

"OPC" is used as a communications driver. It establishes the connection to the "HMI-RFI OPC Server" and is used for the communication between the "HMI-RFI module" and the operator panel.

 Connection_2: "SIMATIC S7 300/400" is used as a communications driver. It is inactive (online: Off) and used for the later data exchange between the operator panel and the controller (field level). Adjust the parameters as required for the application of the operator panel and switch it active (online: On).

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• Runtime services – "Function as OPC server": This service (OPC) is used for the data exchange between the operator panel and the higher-level MES (using the example of MS Excel).

Figure 3-4





Note The "WinCC flexible /OPC Server" license is a WinCC flexible option package and has to be purchased separately.

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3.6 MES

For central data management, the collected data records are communicated to a master plant control level (using the example of MS Excel).

WinCC flexible offers two different approaches:

- SOAP
- OPC

3.6.1 SOAP

SOAP is a protocol with the aid of which data can be exchanged between systems. WinCC flexible provides options to use the "SOAP" web service. Compared to OPC, the setup of this connection is considered to be less complex.

In the configuration of the "Device_1" operator panel, SOAP is enabled as a "Sm@rtAccess: Web service (SOAP)" service and used for the data exchange between the operator panel and the higher-level MES (using the example of MS Excel).

Note The Microsoft SOAP Toolkit required on the PC for accessing a SOAP service is not supported by Microsoft Windows Vista. For further information, please refer to the following ID number: <u>34881863</u>.

"Sm@rtAccess" is a WinCC flexible option package and has to be purchased separately.

3.6.2 OPC

OPC is a standardized software interface family that allows data exchange between applications of different manufacturers in automation. The setup of this connection, particularly beyond computer boundaries (DCOM), is considered to be significantly more complicated, but also considerably more powerful than SOAP.

OPC XML

In the configuration of the "Device_2" operator panel, OPC is enabled as a "Function as OPC server" service and used for the data exchange between the operator panel and the higher-level MES (using the example of MS Excel).

Since the "Device_2" operator panel is based on Windows CE, OPC XML is used. Data exchange via XML allows communication via the Internet or Intranet.

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Note	If the communication partner does not have a direct OPC-XML-Gateway is required.	OPC XML interface,
	OPC-XML-Gateway is included in the scope of deliving flexible engineering system and Runtime and must communication partner's target platform.	very of the WinCC be installed on the
OPC		
	In the configuration of the "Device_3" operator panel, "Function as OPC server" service and used for the da the operator panel and the higher-level MES (using the MS Excel).	OPC is enabled as a ata exchange between ne example of
	OPC is based on the Windows technologies COM an extended COM by the capability of accessing objects boundaries.	d DCOM. DCOM beyond computer
Note	Communication via DCOM is limited to local networ	ks.

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4 Functional Mechanisms of this Application

You are provided with valuable and necessary information on...

the data exchange between the components involved.

4.1 HMI-RFI OPC Server functionality

To be able to access the information of an RFID card, WinCC flexible Runtime must be connected to the HMI-RFI OPC Server providing the card contents.

Prerequisites:

- The device driver for the HMI-RFI module is installed.
- The HMI-RFI OPC Server is installed.
- In WinCC flexible, "OPC" is selected as a communications driver.
- "OPC.SimaticHMI.RFI" has been selected as an OPC server.

Figure 4-1



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The following items are provided by the OPC server:

Table 4-1

OPC item	Data type	Access	Explanation
RFID_ACCESS/UID	String	R	The unique ID of the RFID tag
RFID_ACCESS/UserIdNumerical	DWord	RW	ID of the tag user as a number
RFID_ACCESS/UserIdTextual	String	RW	ID of the tag user as text
RFID_ACCESS/ExpiryDate	String	RW	Date in JJJJ-MM-TT format
RFID_ACCESS/UserPassword	String	RW	User password
RFID_ACCESS/IsProduct	Byte	RW	ID whether user card = 0 or spare part = 1
RFID_ACCESS/UserLevel	Byte	RW	User level
RFID_CTRL/UserFlag	Byte	R	Incremented for user card
RFID_CTRL/ProductFlag	Byte	R	Incremented for spare part
RFID_CTRL/TagAccess	Byte	R	RFID card within operating range = 1, otherwise 0
RFID_CTRL/InactiveOrReadOrWrite	Byte	RW	 The item can be changed by the user to trigger an action. Default = 0 (no action) Read = 1 (RFID card is read out again) Write = 2 (OPC item contents are written to the card)

[R = item only for reading / RW = item for reading and writing]

NOTICE As Acquisition mode, all OPC tags must be set to the "Cyclic continuous" setting.

An acquisition cycle of 500 ms is recommended. A smaller value is not supported by the OPC server.

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4.2 User logon functionality

Data exchange between the Device_1 and Device_2 operator panels

To understand the functionality, it is important to know that all tags of the "Device_2" operator panel (except for the "CurrentPassword" tag) are read by the "Device_1" operator panel via the "SIMATIC HMI HTTP" channel.

The HMI-RFI module connected to the "Device_1" operator panel can thus also be used on the "Device_2" operator panel.



The following sections provide a more detailed explanation of the tags involved in the user logon.

CurrentPassword

The internal "CurrentPassword" tag without PLC connection was created in each of the three operator panels.

Each time a user change is made on the respective operator panel, the scheduler writes the current password to this string tag and the tag thus contains the password of the last valid logon to this operator panel.

The tag is not used in the example and can be used in your own use case.

RFID_CTRL/UserFlag

• "Device_1" operator panel

The "RFID_CTRL/UserFlag" tag is incremented with each logon with a user card. An acquisition of materials management goods does not influence this tag.

In "Screen_1", the "RFID_CTRL/UserFlag" tag is displayed as "Read user cards since start"; at the same time, it serves as a trigger for the user logon to the operator panel.

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The following tags are used as parameters for the user logon:

- Password: "RFID_ACCESS/UserPassword"
- User name: "RFID_ACCESS/UserIdTextual"

Note After the read action of the RFID card, the contents of the "UserPassword" tag are available only for a short time. The OPC server overwrites the tag with blank contents after approx. 2 seconds.





• "Device_2" operator panel

The "RFID_CTRL/UserFlag" tag is incremented with each logon with a user card on the HMI-RFI module of the "Device_1" operator panel. An acquisition of materials management goods does not influence this tag. In "Screen_1", the "RFID_CTRL/UserFlag" tag is displayed as "Read user cards since start"; at the same time, it serves as a trigger for the user logon to the operator panel.

The following tags are used as parameters for the user logon:

- Password: "UserPassword"
- User name: "RFID_ACCESS/UserIdTextual"





USB Interface

((((a D)))))

OPC-Serve

RFID_ACCESS/UserIdTextual

In "Screen_1" of each of the three operator panels, the "RFID_ACCESS/UserIdTextual" tag is displayed as "User Name"; at the same time, it serves as a user name for the user logon to the operator panel.

RFID_ACCESS/UserPassword

"Device_1" operator panel

In "Screen_1", the "RFID_ACCESS/UserPassword" tag is displayed as "Password of the user"; at the same time, it serves as a password for the user logon to the operator panel.

Each time a change occurs, the "RFID_ACCESS/UserPassword" tag copies its value to the "UserPassword" tag.

This is necessary since cyclic reading of the

"RFID_ACCESS/UserPassword" tag by another operator panel (in this project, "Device_2" via the "SIMATIC HMI HTTP" channel) results in immediate deletion of the value.

The "RFID_ACCESS/UserPassword" tag would then be unusable for the user logon; instead, the "UserPassword" tag is used for logging on to the "Device_2" operator panel via the HMI-RFI module of the "Device_1" operator panel.

• "Device_2" operator panel

The "RFID_ACCESS/UserPassword" tag is not required in the "Device_2" operator panel; instead, the "UserPassword" tag is used for logging on to the "Device_2" operator panel via the HMI-RFI module of the "Device_1" operator panel.

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 "Device_3" operator panel In "Screen_1", the "RFID_ACCESS/UserPassword" tag is displayed as "Password of the user"; at the same time, it serves as a password for the user logon to the operator panel.

UserPassword

• "Device_1" operator panel

Each time the value of the "RFID_ACCESS/UserPassword" tag changes, its value is written to the "UserPassword" tag, which is thus actually a copy of this tag.

This is necessary since cyclic reading of the "PEID_ACCESS(lasePassword" tag by another on

"RFID_ACCESS/UserPassword" tag by another operator panel (in this project, "Device_2" via the "SIMATIC HMI HTTP" channel) results in immediate deletion of the value.

The "RFID_ACCESS/UserPassword" tag would then be unusable for the user logon; instead, the "UserPassword" tag is used for logging on to the "Device_2" operator panel via the HMI-RFI module of the "Device_1" operator panel.

• "Device_2" operator panel

In "Screen_1", the "UserPassword" tag is displayed as "Password of the user"; at the same time, it serves as a password for the user logon to the operator panel.

Since the "UserPassword" tag in the "Device_1" operator panel always has the same value as the "RFID_ACCESS/UserPassword" tag, it is used for logging on to the "Device_2" operator panel via the HMI-RFI module of the "Device_1" operator panel.

 "Device_3" operator panel The "UserPassword" tag is not required in the "Device_3" operator panel since a separate HMI-RFI module is connected to it and since the contents of the "RFID_ACCESS/UserPassword" tag do not have to be provided to another operator panel.

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5 Modifications to the Sample Program

You are provided with information on...

what you have to do if you merely want to perform a user logon to an operator panel via an HMI-RFI module.

The application is designed in such a way that the configuration for the "Device_1" (MP 277 10" Touch) and "Device_3" (PC) operator panels can be used with few changes without additional data exchange with a higher-level control system (MES) or another operator panel.

5.1 "Device_1" operator panel

The configuration for the "Device_1" operator panel can also be used without any changes only with the connected HMI-RFI module and its driver and the OPC server. In this case, however, a prompt indicating a missing license (Sm@rt Access) is displayed on the operator panel.

To disable this behavior, you have to disable the "Runtime services" in "Device Settings > Device Settings" in the project of the "Device_1 (MP 277 10" Touch)" operator panel.

Uncheck "Sm@rtAccess: Web service (SOAP)" and "Sm@rtAccess: SIMATIC HMI HTTP Server".

Figure 5-1

•	
Runtime services	
Sm@r	tAccess or Service: Start up Sm@rtServer 📃
	Sm@rtService: HTML pages 📃
	Sm@rtAccess: Web service (SOAP) 🔽
	Sm@rtAccess: SIMATIC HMI HTTP Server 💌
	Function as OPC server

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5.2 "Device_3" operator panel

The configuration for the "Device_3" operator panel can also be used without any changes only with the connected HMI-RFI module and its driver and the OPC server. In this case, however, a prompt indicating a missing license (OPC server) is displayed on the operator panel.

To disable this behavior, you have to disable the "Runtime services" in "Device Settings > Device Settings" in the project of the "Device_3 (WinCC flexible Runtime)" operator panel.

Uncheck "Function as OPC server".

Figure 5-2

Runtime services	
Sm@rtAccess or Service: Start up Sm@rtServer 📃	
Sm@rtService: HTML pages 📃	
Sm@rtAccess: Web service (SOAP)	
Sm@rtAccess: SIMATIC HMI HTTP Server	
Function as OPC server 🔽	

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Structure, Configuration and Operation of the Application

Contents

This part takes you step by step through structure, important configuration steps, startup and operation of the application.

6 Installation and Startup

You are provided with information on...

the specific hardware and software you have to install and the steps that are necessary to start up the example.

6.1 Hardware and software installation

This chapter describes which hardware and software components have to be installed. The descriptions and manuals as well as delivery information included in the delivery of the respective products should be observed in any case.

Hardware installation

For the hardware components, please refer to <u>chapter 2.4</u>. For the hardware configuration, follow the instructions listed in the following table:

Table 6-1

No.	Action	Remark
1.	Install your operator panel according to the installation regulations.	
	The following entry provides more information on this topic (e.g., MP277 manual).	
	http://support.automation.siemens.com/WW/view/en/ 23337820	
2.	Install the HMI-RFI modules according to the installation regulations.	
	Use the USB cable supplied with the HMI-RFI module for the connection to the relevant operator panel.	
3.	Connect all nodes via Industrial Ethernet.	

Note The installation guidelines must always be observed.

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Standard software installation

Table 6-2

No.	Action	Remark
1.	It is required that the software specified in table 2-6 of chapter 2.3 be installed on your PG/PC. Please observe the system requirements in any case. More information on this topic is available on the Customer Support pages on the Internet.	Link to the Customer Support pages. http://support.automation.siem ens.com

6.2 Application software installation

After inserting the SIMATIC HMI-RFI CD, the autostart menu loads automatically. If the CD autostart function is disabled, you have to manually run autostart.exe on the CD.


|--|

No.	Action	Remark
1.	Install the device driver for the HMI-RFI module on both the "Device_3" operator panel and on your configuration computer. A script is started that copies the required files to the system folder and that registers and starts the "UIDDRV_Service".	The HMI-RFI module should only be connected to the USB port after the driver installation, otherwise the driver for the device has to be subsequently updated.
2.	Install the HMI-RFI OPC Server on both the "Device_3" operator panel and on your configuration computer. The OPC server can only be integrated into your WinCC flexible project after successful installation.	The installation is only possible if the HMI-RFI device driver has already been installed. The installation is performed to this directory: "%ProgramFiles%\Siemens\SIMATIC HMI-RFI OPC Server\"
3.	Install the SIMATIC HMI-RFI Manager on your configuration computer.	The installation is only possible if the HMI-RFI device driver has already been installed. The installation is performed to this directory: "%ProgramFiles%\Siemens\SIMATIC HMI-RFI Manager\"
4.	Install the HMI-RFI ProSave AddOn on your configuration computer.	The installation is only possible if SIMATIC ProSave is installed. The AddOn is copied to the ProSave AddOn directory and is subsequently available for the MP277 and MP377 devices.
5.	By means of ProSave, transfer the HMI-RFI ProSave AddOn to the "Device_1" operator panel.	The ProSave AddOn provides support for the MP277 and MP377 device groups and contains the Windows CE driver for the HMI-RFI module and the HMI-RFI OPC Server.
6.	Use ALM (Automation License Manager) to transfer the licenses to the respective operator panel: "Device_1" operator panel: Sm@rtAccess for SIMATIC Panel "Device_2" operator panel: Sm@rtAccess for SIMATIC Panel OPC Server for SIMATIC Multi Panels "Device_3" operator panel: WinCC flexible 2008 Runtime 128 PowerTags OPC Server for WinCC flexible 2008 Runtime	The following entry provides more information on this topic: <u>http://support.automation.siemens.com/</u> <u>WW/view/en/22195512</u>

User Logon to the Operator Panel via HMI-RFI

No.	Action	Remark
7.	Transfer the WinCC flexible configuration to your operator panel. For information on how to transfer a configuration to an operator panel, please refer to the respective manual.	Link to the Customer Support pages. http://support.automation.siemens.com

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6.3 Setting up SOAP ("Device_1" operator panel)

The table below explains the procedure for setting up the SOAP service. Table 6-4

Step	Procedure
1.	Setting in the WinCC flexible configuration
	In the Project Manager, select "Device Settings > Device Settings > Runtime services" and check the "Sm@rtAccess: Web service (SOAP)" check box: This setting has already been made in the "Device_1" operator panel.
	Sm@rtAccess oder Service: Sm@rtServer starten
	Sm@rtAccess: Web-Dienst (SOAP)
	Sm@rtAccess: SIMATIC HMI HTTP Server
	Als OPC-Server arbeiten
2.	 Settings on the operator panel On the operator panel, open the "Control Panel". Setting the Ethernet connection: Change the network settings in "Network and Dial-up Connections > LAN90001". The subnet mask must be identical for all nodes and was defined as "255.255.255.0" for this application. Set the following IP addresses for the nodes: For the "Device_1" operator panel: "192.168.0.21" (SOAP). For the "Device_2" operator panel: "192.168.0.22" (OPC XML). For the "Device_3" operator panel: "192.168.0.23" (OPC). For the PC with MES (using the example of MS Excel): "192.168.0.20". Changing the device name: In "System > Device Name", change the device name to "HMI_Panel".
	Complete all changes by selecting "OK". Perform a reboot, for example, using the "OP > Device > Reboot" menu.
	Note: The device name in the "Profinet" menu does not correspond to the device name of the operator panel.

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User Logon	to the	Operator	Panel	via	HMI-F	۲FI
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Step	Procedure
3.	 Settings on the PC with MES (using the example of MS Excel) Data access to Windows CE operator panels via the web service (SOAP) requires a connection via "name resolution". If there is no DNS service in your network, you have to make the settings in the host or Imhosts file. Open the Imhosts file (e.g., with Notepad or WordPad) in "C:\WINNT\System32\drivers\etc". In the host or Imhosts file, enter the IP address and the name of the
	operator panel: "192.168.0.21 HMI_Panel".
	🝺 Imhosts - Editor
	Datei Bearbeiten Format Ansicht ?
	192.168.0.21 HMI_Panel
	Note: The Imhosts file frequently exists as Imhosts.sam; ".sam" stands for sample. To ensure that Windows considers the file, delete the ".sam" extension. Alternatively, you can also use the hosts file.
	The device name of the "Device_1" operator panel must be made known to the SOAP partner (using the example of MS Excel).
	In this application, this is done in cell "C4".
	n Read and write data from "Device 1" via SOAP 2 2
	3 4 5 Device name: HMI_Panel

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6.4 Setting up OPC XML ("Device_2" operator panel)

The table below explains the procedure for setting up OPC XML.

Tab	le	6 - 5

Step	Procedure
1.	Setting in the WinCC flexible configuration In the Project Manager, select "Device Settings > Device Settings > Runtime services" and check the "Function as OPC server" check box. This setting has already been made in the "Device_2" operator panel.
	Function as OPC server
2.	 Settings on the operator panel On the operator panel, open the "Control Panel". Setting the Ethernet connection: Change the network settings in "Network and Dial-up Connections > LAN90001". The subnet mask must be identical for all nodes and was defined as "255.255.255.0" for this application. Set the following IP addresses for the nodes: For the "Device_1" operator panel: "192.168.0.21" (SOAP). For the "Device_2" operator panel: "192.168.0.23" (OPC XML). For the "Device_3" operator panel: "192.168.0.23" (OPC). For the PC with MES (using the example of MS Excel):
	The device name in the "Profinet" menu does not correspond to the device name of the operator panel.

User Logon to the Operator Panel via HMI-RFI



User Logon to the Operator Panel via HMI-RFI

Step	Procedure	
	 Specify "Prefix". [Host Name] Device name or IP address of the OPC XML server. E "192.168.0.22". 	nter
	POPC XML Manager	
	Prefix Host Name Prefix 192.168.0.22	Add
	Note: If the OPC XML Manager cannot be found on the PC, it has installed now. The setup for installing "OPC-XML-Gateway" is available of flexible CD2 in "WinCCflexible\setup\OPCXMLWrapper\Di Double-click on the "Setup.exe" file.	as to be on the WinCC sk1".

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6.5 Setting up OPC

6.5.1 Setting up the OPC service on the server and client side

Table 6-6	
Step	Procedure
1.	Opening Component Services Start the "Run" dialog box by selecting "Start > Run". In the box, enter "DCOMCnfg".
	Run
	Type the name of a program, folder, document, or Internet resource, and Windows will open it for you. Open: DCOMCnfg
	Run in separate <u>m</u> emory space OK Cancel <u>B</u> rowse
2.	Opening the Properties window In "Console Root", click on "Component Services > Computers > My Computer". Open the Properties window by right-clicking on "My Computer" and by selecting "Properties" in the context window.
	Component Services
	Pile Action View Window Help
	Component Services Computers My Comparate Event Viewer (L Services (Local) Refresh all components View New Window from Here Properties Help
	Opens property sheet for the current selection.

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
3.	Defining Default Properties Select the "Default Properties" tab and check the "DCOM" check box. Set the Default Authentication Level to "Default" and the Default Impersonation Level to "Identify".
	My Computer Properties
	Default Protocols MSDTC COM Security General Options Default Properties
	Enable Distributed COM on this computer Enable COM Internet Services on this computer
	Default Distributed COM Communication Properties The Authentication Level specifies security at the packet level.
	Default Authentication Level:
	The impersonation level specifies whether applications can determine who is calling them, and whether the application can do operations using the client's identity.
	Default Impersonation Level:
	Security for reference tracking can be provided if authentication is used and that the default impersonation level is not anonymous. Provide additional security for reference tracking
	OK Cancel Apply

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
4.	Editing Access Permissions Select the "COM Security" tab and click on the "Edit Limits" button of Access Permissions.
	My Computer Properties
	General Options Default Properties Default Protocols MSDTC COM Security
	Access Permissions You may edit who is allowed default access to applications. You may also set limits on applications that determine their own permissions.
	E dit Limits
	 Launch and Activation Permissions You may edit who is allowed by default to launch applications or activate objects. You may also set limits on applications that determine their own permissions.
	Edit L <u>i</u> mits Edit <u>D</u> efault
	OK Cancel Apply

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
5.	Defining Access Permissions Add the following group and user names and enable their "Remote Access": • (ANONYMOUS-LOGON) • INTERACTIVE • (Everyone) • NETWORK • SYSTEM
	Access Permission
	Add Remove Permissions for Allow Deny ANONYMOUS-ANMELDUNG Allow Deny Local Access Image: Comparison of the second secon
	OK Cancel

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
6.	Defining Launch and Activation Permissions Add the following users and user groups and enable all access permissions, including "Remote Launch" and "Remote Activation". • (ComputerName\Administrators) • INTERACTIVE • (Everyone) • NETWORK • SYSTEM
	Launch Permission
	Security Limits Group or user names: Administrators (Administrator \Administrators) Jeder
	A <u>d</u> d <u>R</u> emove
	Permissions for Administrators Allow Deny
	Local Launch Remote Launch Local Activation Remote Activation
	OK Cancel

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6.5.2 Setting up the OPC server ("Device_3" operator panel)

The following settings have to be made only on the computer on which WinCC flexible functions as an OPC server.

Table 6-7	
Step	Procedure
1.	Setting in the WinCC flexible configuration In the Project Manager, select "Device Settings > Device Settings > Runtime services" and check the "Function as OPC server" check box. This setting has already been made in the "Device_3" operator panel. Runtime services
	Sm@rtAccess or Service: Start up Sm@rtServer Sm@rtService: HTML pages Sm@rtAccess: Web service (SOAP) Sm@rtAccess: SIMATIC HMI HTTP Server Function as OPC server
2.	Network settings on the operator panel Open the network properties by selecting "Start > Settings > Network Connections" and then Properties. Image:
	OK Cancel

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
3.	The subnet mask must be identical for all nodes and was defined as "255.255.255.0" for this application.
	 Set the following IP addresses for the nodes: For the "Device_1" operator panel: "192.168.0.21" (SOAP). For the "Device_2" operator panel: "192.168.0.22" (OPC XML). For the "Device_3" operator panel: "192.168.0.23" (OPC). For the PC with MES (using the example of MS Excel): "192.168.0.20".
	Internet Protocol (TCP/IP) Properties
	You can get IP settings assigned automatically if your network supports this capability. Otherwise, you need to ask your network administrator for the appropriate IP settings. ① Dbtain an IP address automatically ③ Use the following IP address: IP address: 192.168.0.23 Sybnet mask: 255.255.255.0 Default gateway: .
	Obtain DNS server address automatically Ise the following DNS server addresses: Preferred DNS server: Alternate DNS server: Advanced
	OK Cancel

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
4.	Making the DCOM settings
	• Start the "Run" dialog box by selecting "Start > Run". In the box, enter "DCOMCnfg".
	• Maximize the "DCOM Config" folder in "Console Root > Component Services > Computers > My Computer".
	• Open the Properties window of "OPC.SimaticHMI.HmiRTm" by opening the context window with the right mouse button and clicking on "Properties".
	OPC CmnTraceServer OPC Scout OPC Scout V10 OPC.Siemens.XML OPC.SimaticHMI.HmiRTm
	OPC.SimaticHMI.PTPro View OPC.SimaticNET New Window from Here OPC SimaticNet AE
	OPC.SimaticNET.DP Properties
	OPC.SimaticNET.PROFIdi Help OPC.SimaticNetAlarms
	🗄 🚯 OPC.SimaticNetAlarmsSNMP

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
5.	Setting the authentication level In the "General" tab, select "None" in the Authentication Level combo box.
	OPC.SimaticHMI.HmiRTm Properties
	General Location Security Endpoints Identity
	General properties of this DCOM application
	Application Name: OPC.SimaticHMI.HmiRTm
	Application ID: {05447486-6EB5-4445-B1A3-0076CC3A97E4}
	Application Type: Local Server
	Authentication Level: None
	Local Path: "C:\Program Files\Siemens\SIMATIC WinCC fle

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
6.	Defining the location
	Go to the "Location" tab.
	Select "Run application on this computer".
	OPC.SimaticHMI.HmiRTm Properties
	General Location Security Endpoints Identity
	The following settings allow DCOM to locate the correct computer for this application. If you make more than one selection, then DCOM uses the first applicable one. Client applications may overide your selections.
	 Run application on the computer where the <u>data is located</u>. Run application on <u>this computer</u>.
	Bun application on the <u>following computer</u> :
	Browse
	· · · · · · · · · · · · · · · · · · ·
	OK Cancel Apply

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
7.	 Opening the Launch and Activation Permissions dialog box Click on the "Security" tab. In "Launch and Activation Permissions", check the "Customize" option box. Subsequently, select the "Edit" button.
	OPC.SimaticHMI.HmiRTm Properties
	General Location Security Endpoints Identity Launch and Activation Permissions
	© <u>U</u> se Default ⓒ Cu <u>s</u> tomize
	Access Permissions
	Customize
	Configuration Permissions
	C Use Default C Customize Edit
	OK Cancel Apply

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
8.	 Adding launch permissions Add the following group and user names and enable their Remote Access: (ComputerName/Administrators) Everyone (INTERACTIVE) NETWORK (SYSTEM)
	Launch Permission
	Security Group or user names: Administrators (Administrator\Administrators) INTERAKTIV SYSTEM
	A <u>d</u> d <u>R</u> emove
	Permissions for Administrators Allow Deny
	Local Launch Image: Constraint of the second se
	OK Cancel

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
9.	Adding access permissions Add the following group and user names and enable all access permissions: • Administrators • INTERACTIVE • Everyone • NETWORK • (SYSTEM)
	Access Permission ? 🔀
	Security Group or user names: SELBST SYSTEM
	A <u>d</u> d <u>R</u> emove
	Permissions for SELBST Allow Deny
	Local Access Remote Access
	OK Cancel

User Logon to the Operator Panel via HMI-RFI

Step	Procedure
10.	 Defining endpoints Go to the "Endpoints" tab and click on "Add". In the displayed dialog box, select the "Use default points" option and "Connection-oriented TCP/IP" as a protocol sequence.
	OPC.SimaticHMI.HmiRTm Properties
	General Location Security Endpoints Identity
	DCOM Protocols and endpoints:
	Connection-oriented TCP/IP
	Add <u>R</u> emove <u>Properties</u> <u>Clear</u>
	Description The set of protocols and endpoints available for use by clients of this DCOM server. The system defaults entry indicates that the default set of DCOM protocols and endpoints for the machine will be used.
	OK Cancel Apply

User Logon to the Operator Panel via HMI-RFI

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Step	Procedure
11.	Defining the identity
	• Go to the "Identity" tab.
	Enable "The interactive user" if it has not been selected yet.
	OPC.SimaticHMI.HmiRTm Properties
	General Location Security Endpoints Identity
	Which user account do you want to use to run this application?
	The interactive user.
	C The Jaunching user.
	C This <u>u</u> ser.
	Us <u>e</u> r: Browse
	Password:
	Co <u>n</u> firm password:
	C The system account (services only).
	OK Cancel Apply

Firewall settings

When using WinCC flexible as an OPC client or server, you have to enter the following applications:

Table 6-8

No.	Application	OPC component	Port
1.	SOPC_HmiRTm.exe	OPC server	Dynamic
2.	HmiRTm.exe	OPC client	Dynamic
3.	OpcEnum.exe	OPC server	Dynamic

User Logon to the Operator Panel via HMI-RFI

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6.5.3 Setting up the OPC client (MES)

The following settings only have to made on the MES computer (using the example of MS Excel).

Table 6-9

Step	Procedure		
1.	 Network settings on the operator panel Open the network properties by selecting "Start > Settings > Network Connections" and then Properties. 		
	🕹 LAN Properties 🔹 👔		
	General Authentication Advanced		
	Connect using:		
	Marvell Yukon 88E8055 PCI-E Gigabi		
	This connection uses the following items:		
	Image: Similar Protocol Image: Similar Protocol		
	Install		
	Description Transmission Control Protocol/Internet Protocol. The default wide area network protocol that provides communication across diverse interconnected networks.		
	 Show icon in notification area when connected Notify me when this connection has limited or no connectivity 		
	OK Cancel		

User Logon to the Operator Panel via HMI-RFI

Step	Procedure		
2.	The subnet mask must be identical for all nodes and was defined as "255.255.255.0" for this application.		
	 Set the following IP addresses for the nodes: For the "Device_1" operator panel: "192.168.0.21" (SOAP). For the "Device_2" operator panel: "192.168.0.22" (OPC XML). For the "Device_3" operator panel: "192.168.0.23" (OPC). For the PC with MES (using the example of MS Excel): 		
	Internet Protocol (TCP/IP) Properties		
	General		
	You can get IP settings assigned automatically if your network supports this capability. Otherwise, you need to ask your network administrator for the appropriate IP settings.		
	O Dbtain an IP address automatically		
	O Use the following IP address:		
	IP address: 192 . 168 . 0 . 20		
	Subnet mask: [255 . 255 . 0		
	Default gateway:		
	Obtain DNS server address automatically Olympic the following DNS server addresses:		
	Preferred DNS server:		
	Alternate DNS server:		
	Ad <u>v</u> anced		
	OK Cancel		
3.	 Settings on the PC with MES (using the example of MS Excel) An IP address or "name resolution" is used for data access to Windows operator panels via OPC. The IP address of the "Device_3" operator panel must be made known to the OPC client (using the example of MS Excel). In this application, this is done in cell "B4". 		
	A B C D E 1 Read and write data from "Device 2" or "Device 3" via OPC 2 3 4 Node Name: 192.168.0.23 Name of the OPC Server: OPC. SimaticHMLHmiRTm • 5 6 7 First: Start Client Write values to the panel Last: Stop Client		

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6.6 Setting up SIMATIC HMI HTTP

Table 6-10

1.	Setting in the "Device_1" operator panel In the Project Manager, select "Device Settings > Device Settings > Runtime services" and check the "Sm@rtAccess: SIMATIC HMI HTTP Server" check box. This setting has already been made in the "Device_1" operator panel. Runtime services
	Sm@rtAccess or Service: Start up Sm@rtServer
	Sm@rtService: HTML pages
	Sm@rtAccess: Web service (SOAP)
	Sm@rtAccess: SIMATIC HMI HTTP Server 🔽
	Function as OPC server
	To be able to access the tags of the "Device_1" operator panel from the "Device_2" operator panel, a connection must be set up to the "SIMATIC HMI HTTP Protocol" communications driver in the "Device_2" operator panel. As Address, enter the IP address "192.168.0.21" of the "Device_1" operator panel. This setting has already been made in the "Device_2" operator panel. WintC flexible Advanced - HMLRFL hmi Protect Edit Mew Inset Error Facebates Options Window Belp I manned in the "Device_2" (CONNECTIONS
	Name Communication driver Online Comment Connection_1 SIMATIC MILITIP Protocol On HTIP Server (Device 1) Connection_2 SIMATIC ST000400 Off Stage - Nk used for this example
	Parameters Area pointer MP 277 10" Touch Interface Station
	Ethernet V
	Oevice web server Address http:// w 192.168.0.21 User name Tmeout 10 Password Image: second seco

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7 Description of the Application

You are provided with information on...

how you can operate all functions of this application.

7.1 Overview of operating screens/operating elements

This chapter assumes that

- you have already transferred the WinCC flexible configuration to the respective hardware.
- a connection exists between the involved nodes (operator panels and MES).
- the necessary HMI-RFI modules have been installed.

7.2 Status displays of the HMI-RFI-USB module

The device LED is used for easy status and error detection.

The following statuses can be indicated by the LED:

Table 7-1

LED status	Description
Off	USB module not connected or device driver not installed
Flashing green/orange	Standby mode – no application accesses the module
Permanently green	Standby mode – an application communicates with the module
Flashing red	Reading error (invalid RFID card detected, read action interrupted)
Permanently red	Device error, firmware update

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7.3 Overview and description of the operator panel user interface

The figure below shows the start screen of an operator panel as an example.

Figure 7-1

SIEMENS				S	SIMATIC M	ulti P.	ANEL
2	34 \$	5	6 1	7 8	9		
Device 1	Card within operati Unique ID of the R Incremented for us Incremented for sp Tag ID of the user Password of the user User level: Tag ID of the user Date with format Y Code indicating: Action:	ing range: 1 FID tag: er card: 1 are part: as text: 1 er: 1 as a number: 1 YYY-MM-DD: 1	0 RFID carc 56 71 6 1 1 0 4 Roland 5 1 5 1 2008-01- User carc 0 No action	1 within operat 0 204 128 7 2 13	ting range 224 	11 13 15 17 19	
User		Password ****		Group Group (2)	Logoff time		
		21					

Table 7-2

No.	Description
1.	Name of the operator panel (Device 1, Device 2 or Device 3). This allows quick identification of the respectively loaded configuration.
2.	Imports the "useradmin.pwl" password list from the SD card / MMC or the "C:\Storage Card MMC\" path to the operator panel.
3.	Exports the operator panel's password list as a "useradmin.pwl" file to the SD card / MMC or to the "C:\Storage Card MMC\" path.
4.	Logs off the logged on user.
5.	Clears the editable fields (white).
6.	Opens the message window to display the system messages. A history of the previous logons and logoffs can also be viewed here.

Structure, Configuration and Operation of the Application Description of the Application

User Logon to the Operator Panel via HMI-RFI

No.	Description		
7.	Changes the current language setting to "English (USA)".		
8.	Changes the current language setting to "German".		
9.	Exits the user interface and takes you back to the Loader menu.		
10.	Indicates whether an RFID card is within the operating range of the card reader.		
	Green = RFID card within the operating range		
	Orange = no RFID card within the operating range		
11.	Displays the unique ID of the last read RFID card.		
12.	Is incremented for each read user card.		
13.	Is incremented for each read materials management part.		
14.	Editable		
	 For user card: Displays the card user's user name as text and is used for logging on to the operator panel. 		
	 For spare part (materials management): Displays the spare part ID as text, for example an MLFB. 		
15.	Editable Displays the card user's password as text and is used for logging on to the operator panel. The display is automatically reset after approx. one second.		
16.	Editable Displays the card user's group number.		
17.	 <u>Editable</u> For user card: Displays the card user's identification number. For spare part (materials management): Displays the spare part identification number. 		
18.	Editable Displays the date stored on the RFID card in JJJJ-MM-TT format.		
19.	Editable Displays the ID of the RFID card. Two different IDs exist: User card Spare part (materials management)		
20	Editable		
20.	The value can be changed by the user to trigger the following actions: • Reading out the RFID card		
	 writing to the RFID card 		
21.	Editable Display of the currently logged on user. Alternatively, the user can also log on without REID card		

Structure, Configuration and Operation of the Application Description of the Application

User Logon to the Operator Panel via HMI-RFI

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Note The editable fields no.13 to no.19 can also be written to using the "HMI-RFI Manager". By importing and exporting the data of the password list file from WinCC flexible (*.pwl files), the user administration can be kept consistent.

7.4 Overview and description of the HMI-RFI Manager

The following figure shows the HMI-RFI Manager user interface.

Figure 7-2

🗐 SIMATIC HMI-RFI Mana	🛛 SIMATIC HMI-RFI Manager 📃 🗆 🔀				
Pat-	15:28:21 Kemro Userld Modul added 15:28:21 Open Device succesfull 15:28:21 Modul Settings set 15:28:26 Found valid RFID Tag: 56 71 6 10 204 128 7 224 15:28:26 Connection open successfull				
User 🕅	Username Password Group Roland 5 5	RFID Tags			
Show g					
L Import from file	3	4 Write to card			
Export to file	🕂 New item 🗙 Delete item 🦯 Change item	Clear card			

Table 7-3

No.	Description	
1.	Changeover between user card and spare part card (materials management).	
2.	Importing and exporting the password list file (*.pwl files) of an operator panel. This is required to keep the user administration consistent.	
3.	Editing the entries of the RFID card.	
4.	Clearing the RFID card and writing to the RFID card.	
5.	Current data record of the RFID card.	
	Bold: Data record on the RFID card within the reception range.	
	Normal: Data record has been saved.	
	 Italics: Data record has not yet been saved. 	
6.	Status window	

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7.5 Overview and description of the Excel file

The program example associated with the application consists of a WinCC flexible project and an Excel file. The Excel file is divided into two spreadsheets:

- The first "Device 1 via SOAP" spreadsheet is used for the data exchange with the "Device 1" operator panel (MP277 Touch) via SOAP.
- The second "Device 2 or Device 3 via OPC" spreadsheet is used for the data exchange with the "Device 2" operator panel (MP277 Touch) via OPC XML or the "Device 3" operator panel (PC) via OPC.

7.5.1 "Device 1 via SOAP" spreadsheet



0					
	A	В	С	D	E
1		Read and write	data from "Device 1" v	ia SOAP	
3		Device name:	HMI_Panel	1	
5 6 7		2 Read values from the	panel 3 Write values	to the panel	
9	1	Tag name	Comment	Value	
10		"RFID_CTRD/TagAccess" "RFID_ACCESS/UID"	Card within operating range: Unique ID of the RFID tag:		5
12 13		"RFID_CTRL/UserFlag" "RFID_CTRL/ProductFlag"	Incremented for user card: Incremented for spare part:		Ľ
14 15	4	"RFID_ACCESS/UserIdTextual" "CurrentPassword"	ID of the tag user as text: Password of the user:		
16 17		"RFID_ACCESS/UserLevel" "RFID_ACCESS/UserIdNumerical"	User level: ID of the tag user as a number:		
18 19		"RFID_ACCESS/ExpiryDate" "RFID_ACCESS/IsProduct"	Date with format YYYY-MM-DD: Code indicating:		6
20 21		"RFID_CTRL/InactiveOrReadOrWrite"	Action:		



No.	Description	
1.	The device name or the network name of the "Device 1" operator panel is entered here.	
	Note: Data access to Windows CE operator panels via the web service (SOAP works only via "name resolution".	
2.	Using this button, you read all tags (4) out of the operator panel.	
3.	With this button, you write all tags to the operator panel. Only tags whose cells are white (6) can be written.	
4.	All tags that are exchanged with the operator panel.	
5.	Tags whose cells are dark gray can only be read.	
6.	Tags whose cells are white can be both read and written (edited).	

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7.5.2 "Device 2 or Device 3 via OPC" spreadsheet

Figure 7-4

	A	В	C	D	E
1		Read and write data f	rom "Device 2" or "De	vice 3" via OPC	
<u></u>		Road and mile adda			
2					
2	Nede News		Name of the ODC Come	- OBC Sigmono XML	2
4	noue name:		Name of the OPC Serve	. OF C. Siemens. AWE	Z 🔟
0			-		
7	First:	3 Start Client	4 values to the panel	Last: 5 Stop	Client
<u>-</u>			<u> </u>		
0		Tag name	Commont	Value	
3		"DEID CTDI (Tegrécesses"	Confinent	Value	
10		"DEID ACCESS/UID"	Unique ID of the PEID tog:		
10		"REID_CTRL/UpprElog"	Incremented for uppricard:		171
12		"DEID_CTRL/DreductElea"	Incremented for opera part:		
1/		"PEID_ACCESS/LicorldToxtual"	ID of the teg upor ac text:		
14	6	"CurrentDeceword"	Decement of the upper		
16		"PEID_ACCESS/LicorLoval"	Licor loval:		
17		"REID_ACCESS/UserIdNumerical"	ID of the tag user as a number		
18		"REID_ACCESS/ExpiryDate"	Date with format VVV-MM-DD:		9
19		"REID_ACCESS/IsProduct"	Code indicating:		<u> </u>
20		"REID_CTRL/InactiveOrReadOr/Write"	Action:		
21			, lotton.		
22		Server-Status:	OFF		
23		Client-Status:	OFF		
24		Tag-Prefix:	PREFIX:Win CC Flexible RT<@>	•	
25	9	Items:	11		
26		Update-Time:	16.01.2009 16:31:57		
27		OPC-Server-Vendor:			
28					

Table 7-5

No.	Description					
1.	Enter the IP address (or the name of the computer) on which the OPC server runs. If the OPC server (WinCC flexible RT) or OPC-XML-Gateway runs on the same computer as the OPC client (Excel), no input is necessary.					
2.	Select the OPC server name. By selecting "OPC.Siemens.XML" you connect the "Device 2" operator panel (MP277 Touch) as an OPC XML server, with "OPC.SimaticHMI.HmiRTm" you connect the "Device 3" operator panel (PC) as an OPC server.					
3.	Use this button to start the OPC client in Excel. This is the prerequisite for reading and writing tag values. After starting the OPC client, the tags are read cyclically. Note: The respective OPC XML server or OPC server must have previously been started.					
4.	With this button, you write all tags to the operator panel. Only tags whose cells are white (8) can be written.					
5.	Use this button to stop the OPC client in Excel.					
6.	All tags that are exchanged with the operator panel.					
7.	Tags whose cells are dark gray can only be read.					
8.	Tags whose cells are white can be both read and written (edited).					

Structure, Configuration and Operation of the Application Description of the Application

User Logon to the Operator Panel via HMI-RFI

		Description				
	Shows the current OPC status (no write access possible):					
	Server status: I	ndicates whether the OPC server is ac	tive (ON/OFF			
	Client status: Indicates whether the OPC client (Excel) is ac (ON/OFF).					
	Tag prefix: When using an OPC XML server, the complete tag prefix is entered here. The following syntax is applied:					
	[Prefix]:Win CC Flexible RT<@>					
	the "Device 2" operative OPC XML Mana OPC XML server the Note: For OPC XML conr prefix consists of th	ator panel (MP277 Touch) in the "Prefi ager (OPC-XML-Gateway) and indicate tags are assigned. nections, the tag prefix is prefixed to the he prefix specified in the OPC XML Mar	x" column of es to which e tag. The tag nager and the			
	above-listed syntax					
P OPC XML Manager						
	Prefix H	ost Name	<u>A</u> dd			
	Prefix H Prefix 19	ost Name 92.168.0.22	Add			
	Prefix H Prefix 19	lost Name 92.168.0.22	<u>A</u> dd			
	Prefix H Prefix 19	ost Name 92.168.0.22	<u>A</u> dd <u>E</u> dit <u>R</u> emove			
	Prefix H Prefix 19	lost Name 92.168.0.22	<u>A</u> dd <u>E</u> dit <u>R</u> emove About			
	Prefix H Prefix 19	lost Name 92.168.0.22	Add			
	Prefix H Prefix 19	ost Name 92.168.0.22 	Add Edit Remove About			
	Prefix H Prefix 19	ost Name 92.168.0.22 	<u>A</u> dd <u>E</u> dit <u>R</u> emove About			
	Prefix H Prefix 19	ost Name 92.168.0.22	<u>A</u> dd <u>E</u> dit <u>R</u> emove <u>Ab</u> out <u>C</u> ancel ms).			

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7.5.3 Editing the scripts

You can call the script editor in Excel either by selecting "Tools > Macro > Visual Basic Editor" or using the "Alt + F11" shortcut.

The used scripts are not protected so that they can be adapted to your own requirements if necessary.

7.5.4 Scripts of the "Device 1 via SOAP" spreadsheet

The "Device 1 via SOAP" spreadsheet contains two buttons; each button triggers a separate script.

"Read values" button

The stored "SOAP_read_values_Click" script reads out the tag values of the "Device_1" operator panel.

- The device name of the "Device_1" operator panel is read out in cell "C4".
- In the script, the user name "Administrator" and the password "100" are used as logon data.
 If you are using different logon data on your operator panel (can be set in "Control Panel > WinCC Internet Settings > Web Server > User Administration"), it has to be adapted accordingly in the script.
- The values are written to cells "D10" to "D20".

"Write values" button

The stored "SOAP_write_values_Click" script writes the tag values to the "Device_1" operator panel.

- The device name of the "Device_1" operator panel is read out in cell "C4".
- In the script, the user name "Administrator" and the password "100" are used as logon data.
 If you are using different logon data on your operator panel (can be set in "Control Panel > WinCC Internet Settings > Web Server > User Administration"), it has to be adapted accordingly in the script.
- The values of cells "D14" and "D16" to "D20" are written to the "Device_1" operator panel.

7.5.5 Scripts of the "Device 2 or Device 3 via OPC" spreadsheet

The "Device 2 or Device 3 via OPC" spreadsheet contains three buttons; each button triggers a separate script. A further script is triggered via the list box.

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"First: Start Client" button

The stored "OPC_start_client_Click" script starts the OPC client.

- The device name or the IP address of the "Device_2" or "Device_3" operator panel is read out in cell "B4".
- The OPC server to which the OPC client is to establish a connection is read out in the "D4" drop-down list.
- "MyGroup" is used as a group name. If you want to select another group name for the connection, this has to be adapted accordingly in the script.
- The values are cyclically written to cells "D10" to "D20".
- The connection status is **cyclically** written to cells "C22", "C23" and "C25" to "C27".

NOTICE When communicating via OPC XML, this application assumes that OPC-XML-Gateway runs on the same computer as the OPC client.

Cell "B4" listing the device name or the IP address of the "Device_2" operator panel is thus ignored.

"Write values" button

The stored "OPC_write_values_Click" script writes the tag values to the "Device_2" or "Device_3" operator panel.

- The server status of the "Device_2" or "Device_3" operator panel is read out in cell "C22".
- When the server status is "ON", the values of cells "D14" and "D16" to "D20" are written to the "Device_2" or "Device_3" operator panel.

"Last: Stop Client" button

The stored "OPC_stop_client_Click" script stops the OPC client.

- The server status of the "Device_2" or "Device_3" operator panel is read out in cell "C22".
- When the server status is **not** "ON", the OPC client is stopped and the values of cells "C22" and "C23" and "C27" are updated.

List box

The stored "ComboBox1_Change" script selects the OPC server.

- Depending on the selected OPC server, the complete prefix is written to cell "C24".
- **Note** The prefix in cell "C24" is only prefixed to the OPC items (tags) of an OPC XML server ("Device_2" operator panel).

Cell "C24" is thus deleted when establishing a connection via OPC.

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8 Typical Operating Scenarios

You are provided with information on...

how you can manage different operating scenarios.

8.1 User administration

In the user administration, you manage the users and user groups to control access to data and functions in Runtime. The user administration is divided into the administration of users and the administration of user groups.

8.1.1 Creating user groups in WinCC flexible

User groups are created by the planner on a project-specific basis. By default, the "Administrators" group is included in each project. Authorizations are assigned to the user groups. In the project, a differentiated definition determining which authorization is required for the operation exists for each object and each function.

Tab	le	8-1
100		• •

No.	Description
1.	In the "Groups" workspace in the "Groups" table, click in a blank cell.
2.	Enter a group name.
3.	Double-click in the "Display name" column.
4.	Enter the group name to be used in RT.
5.	In the "Group authorizations" table, double-click in a blank cell.
6.	In the "Name" column, enter a name for the authorization.
7.	In the "Group authorizations" table, select all authorizations that are to be assigned to the group.
8.	Use the authorization in the properties of the individual objects in the "Security" section.



Groups									
									GROUPS
		Groups		 			Grou	up authoriz	zations
Name	Display n	Number	Comment 🔶				Name	Number	
Administrators	Group (9)	9	Administrators have complete		E		Administration	0	
Group_2	Group (2)	2	Users can operate full process			•	Monitor	2	
Users	Group (1)	1	Users have limited access.			✓	Operate	1	

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8.1.2 Creating users in WinCC flexible

Users are assigned to exactly one user group.

Table 8-2

No.	Description				
9.	In the "Users" workspace in the "Users" table, click in a blank cell.				
10.	Enter a user name.				
11.	Double-click in the "Password" column.				
12.	Enter a password.				
13.	To confirm the password, enter it again in the field below.				
14.	Close the dialog box.				
15.	In the "User group(s)" table, enable the user group that is to be assigned to the user.				

Figure 8-2



8.1.3 Managing users

Unlike user groups, users can also be created during runtime after completing the configuration.

The HMI-RFI Manager offers you the option of

- importing the exported password list of an operator panel via the file import.
- creating new users.
- writing user data to an RFID card.
- exporting the password list for an operator panel via the file export.

Importing the password list on the operator panel ensures consistent user administration for all operator panels and RFID cards.

<u>Chapter 7.4</u> provides further information on the HMI-RFI Manager.
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Та	able	8-3	
	~~~~		

No.	Description	Picture
1.	Export the password list on the operator panel using the corresponding button. For a multi panel, the "useradmin.pwl" file is written to the SD card or the MMC; for the "Device_3" operator panel, the list is exported to the "C:\Storage Card MMC\" path.	
2.	Open the HMI-RFI Manager and import the "useradmin.pwl" file from the memory card or the storage path of the operator panel.	Import from file
3.	Create a new item or change or delete an existing item in the imported list items of the HMI-RFI Manager.	<ul> <li>➡ New item</li> <li>➤ Delete item</li> <li>✓ Change item</li> </ul>
4.	For the duration of the write operation, hold the RFID card to the HMI-RFI module and write the changed or new item to the RFID card.	Write to card
5.	Export the changed list items of the HMI-RFI Manager to the memory card or the storage path of the operator panel under the file name "useradmin.pwl". If the file already exists, confirm the following dialog box with "Yes".	Export to file
6.	Import the password list on the operator panel using the corresponding button. For a multi panel, the "useradmin.pwl" file is read from the SD card or the MMC; for the "Device_3" operator panel, the list is imported from the "C:\Storage Card MMC\" path.	

**Note** When the operator panels are networked with the computer of the HMI-RFI Manager via Industrial Ethernet, it is not necessary to use memory cards.

Instead, set up a shared network path for the "useradmin.pwl" file to which both the HMI-RFI Manager and all operator panels have access.

The file name of the "ExportImportUserAdministration" function in the WinCC flexible configuration for the operator panels must be adapted according to the changed storage path.

The functions are available on the buttons as shown in table 8-3.

The triggering event for the "ExportImportUserAdministration" function can also be triggered via an additional OPC tag from the MES.

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## 8.1.4 Writing to the RFID card

#### **HMI-RFI Manager**

An RFID card is normally written to by means of the HMI-RFI Manager. The exact procedure has already been described in <u>chapter 8.1.3</u>.

#### **HMI-RFI OPC Server**

Another option is to use the HMI-RFI OPC Server on the operator panel. The operation requires that the RFID card remain within the operating range of the HMI-RFI module during the entire operation.

- Hold the RFID card into the operating range of the HMI-RFI module.
- The card contents are read in and displayed in the parameterized IO fields on the operator panel.
- Please ensure that the RFID card is located within the operating range of the HMI-RFI module for the entire operation.
- Change the desired items in the relevant IO fields.
- To write the information to the RFID card, change the "Action" item on the operator panel to "Write to RFID card".
- After the write operation, the item is reset to "No action".

## 8.2 Typical logon to and logoff from the operator panel

Logon is performed via either

- the Log on dialog box when operating protected objects or
- the use of an RFID card on the HMI-RFI module

of the respective operator panel.

Both options can be used independently of one another and provide a certain redundancy, for example, in the event of a temporary loss of the RFID card.

#### Log on dialog box

The security system of the operator panel is based on authorizations, user groups and users.

When you operate an password-protected operator object in the project, you first have to log on to the operator panel. A Log on dialog box is displayed in which you enter user name and password.

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Figure 8-3

Log on	X
User:	
Password:	
ОК	Cancel

After logging on, you can operate operator objects for which you have the necessary authorizations.

**Note** The planner can also provide the Log on dialog box via a separate operator object.

To do this, create a new operator object in your project using the "ShowLogonDialog" function.

#### RFID card

To log on to the operator panel via the RFID card, it is sufficient to hold the card to the HMI-RFI module.

For more information, please refer to chapter 4.2.

## Logging off

Logoff is performed either

- time-controlled, according to the "Logoff time" setting of the user or
- by using the respective button on the operator panel.

Figure 8-4



**Note** After logging off, you can no longer operate password-protected objects, you might have to log on again.

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## 8.3 Materials management

The handling of the RFID cards for materials management (spare part) differs from the user cards in the ID and the stored data record.

#### 8.3.1 ID

You specify the ID in the HMI-RFI Manager by means of an option box in which you can select between "User" and "Spare Part".

Figure	8-5
1 19010	00

⊙ User	*
<ul> <li>Spare Part</li> </ul>	¢

When writing to the RFID card on the operator panel, select the "ID" item on the operator panel. You can select between the following two items:

- User card
- Spare part

## 8.3.2 Data record

While

- user name
- password and
- group

are stored for user cards, spare part cards contain

- order number (MLFB) and
- identification number.

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#### User card

Figure 8-6

🗉 SIMATIC HMI-RFI Manager				
Citi.				
👁 User 🙏	Username PLCUser Roland	Password PW Ir2017	Group 0 9	
🔿 Spare Part 🔅				

# Spare part card

Figure 8-7

SIMATIC HMI-RFI Manager			
The second			
🔿 User 🔥	MLFB 6AV6 675-8XQ10-0	Identification number 1234567890	
<ul> <li>Spare Part</li> </ul>			

To transfer ID and data record to the RFID card, please follow the instructions in <u>chapter 8.1.4</u>.

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# **Appendix and References**

# 9 Glossary

The glossary explains terms that are important to understand this application.

## ALM

ALM (Automation License Manager) is a product of Siemens AG and used for handling license keys (technical representatives of licenses).

#### DNS

DNS (**D**omain **N**ame **S**ystem) is one of the most important services on the Internet. However, DNS is not limited to the Internet. It is possible without difficulty and compatible with the definition to set up individual zones in the name server for the resolution of local names and to enter the respective addresses there. Its main task is to reply to name resolution requests.

## ERP

ERP (Enterprise Resource Planning) is a complex user software used to support the resource planning of an entire enterprise. ERP describes the corporate task to use the resources available in an enterprise (capital, resources or staff) as efficiently as possible for the business process.

## HTTP

HTTP (Hypertext Transfer Protocol) is a protocol for transferring data over a network. It is mainly used to download web pages from the World Wide Web (WWW) to a web browser.

## MES

MES (Manufacturing Execution System) is a process-oriented production management system. Compared to similarly effective systems for production planning, ERP (Enterprise Resource Planning), it is characterized by the direct connection to the automation system and allows production control in real-time. This includes classic data acquisition and preparation such as production data acquisition (PDA), machine data acquisition (MDA) and personnel data recording, but also all other processes that have a quick effect on the manufacturing/production process.

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# OPC

OPC (**O**LE for **P**rocess **C**ontrol) is the name for a standardized software interface family that allows data exchange between applications of different manufacturers in automation.

## RFI(D)

RFID (**R**adio **F**requency Identification) means identification with the aid of electromagnetic waves. RFID allows automatic identification and localization of objects and persons and thus considerably facilitates the acquisition and storage of data.

#### SOAP

SOAP (Simple Object Access Protocol) is a protocol with the aid of which data can be exchanged between systems. SOAP is based on two standards: XML for representing the data and Internet protocols of the Transport and Application Layer for transmitting the messages.

# XML

XML (Extensible Markup Language) is a markup language for representing hierarchically structured data as text data. Among other things, XML is used for the exchange of data between computer systems, especially via the Internet.

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# 10 References

# 10.1 References

This list is by no means complete and only provides a selection of appropriate sources.

Table 1	0-1
---------	-----

	Торіс	Title
/1/	WinCC flexible 2008	Manual WinCC flexible 2008 Compact/ Standard/ Advanced Order no. 6AV6691-1AB01-3AA0 <u>http://support.automation.siemens.com/WW/view/en/18</u> 796010
/2/	MP277	Operating Instructions MP277 Order no. 6AV6691-1DJ01-0AA0 <u>http://support.automation.siemens.com/WW/view/en/23</u> <u>337820</u>
/3/	MP377	Operating Instructions MP377 Order no. 6AV6691-1DR01-0AA0 <u>http://support.automation.siemens.com/WW/view/en/26</u> 248558
/4/	HMI RFID	Catalog ST80, chapter 6: Customized Products - General machine construction <u>http://www.automation.siemens.com/salesmaterial-as/catalog/en/st80_e.pdf</u>

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# 10.2 Internet links

This list is by no means complete and only provides a selection of appropriate sources.

Table 10-2

	Торіс	Title
\1\	Reference to the entry	http://support.automation.siemens.com/WW/view/en/35 214239
\2\	Siemens I IA/DT Customer Support	http://support.automation.siemens.com
\3\	User administration in WinCC flexible	Tips and tricks for the topic of user administration
\4\	Application about RFID in the PCS 7 environment	Application of RFID for Recording and Identification within the PCS 7 Environment
\5\	Application about RFID in conjunction with S7 CPUs	Identifying and Controlling Material with MOBY D and SIMATIC S7-300
\6\	Application about RFID in the PC environment	Operation of RFID systems via communication module RF 180C (PROFINET IO) on Windows-based systems

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# 11 History

Table 11-1 History

Version	Date	Modification
V1.0	05/08/09	First edition