

Keyboard operations for the editor "LAD/STL/FBD" of STEP 7 V5.x	
Function	Key combinations
File new	Ctrl+N
File open	Ctrl+O
File open ONLINE	Ctrl+F3
File close	Ctrl+F4
Save	Ctrl+S
Check Consistency	Ctrl+Alt+K
Compile	Ctrl+B
Generate Source	Ctrl+T
Print	Ctrl+P
Exit	Alt+F4
Customize	Ctrl+Alt+E
Symbol Table	Ctrl+Alt+T
Help	F1
Edit Symbols	Alt+Return
Functions for edit	Key combinations
Undo	Ctrl+Z
Redo	Ctrl+Y
Cut	Ctrl+X
Copy	Ctrl+C
Paste	Ctrl+V
Delete	Del
Select All	Ctrl+A
Find/Replace	Ctrl+F
Objects Properties	Alt+Return
Open Block	Ctrl+Alt+O
Functions for insert	Key combinations
Declaration Line	Alt+Ins
Network	Ctrl+R
Symbol	Ctrl+J
Program Elements	Ctrl+G
Functions for plc working	Key combinations
Download	Ctrl+L
Display Force	Ctrl+Alt+F
Module Information	Ctrl+D
Operating Mode	Ctrl+I
Functions for debug	Key combinations
Monitor	Ctrl+F7
Set Breakpoint	Ctrl+H
Delete All Breakpoints	Ctrl+Shift+H
Breakpoints Active	F4
Resume	Ctrl+F8
Execute Next Statement	Ctrl+F9
Execute Call	Ctrl+F12

Functions for view	Key combinations
Overviews	Ctrl+K
View in LAD	Ctrl+1
View in STL	Ctrl+2
View in FBD	Ctrl+3
Data View	Ctrl+4
Declaration View	Ctrl+5
Zoom In	Ctrl+Num+
Zoom Out	Ctrl+Num-
Display Columes	F11
Update	F5
Keyboard operations for the editor "HW Config" of STEP 7 V5.x	
Function	Key combinations
New	Ctrl+N
Open	Ctrl+O
Save and Compile	Ctrl+S
Consistency Check	Ctrl+Alt+K
Check CiR Compatibility	Ctrl+Alt+F
Print	Ctrl+P
Exit	Alt+F4
Help	F1
Product Support Information	Ctrl+F2
Functions for edit	Key combinations
Copy	Ctrl+C
Paste	Ctrl+V
Delete	Del
Select All	Ctrl+A
Object Proberties	Alt+Return
Open Object With	Ctrl+Alt+O
Functions for plc working	Key combinations
Download	Ctrl+L
Module Information	Ctrl+D
Operating Mode	Ctrl+I
Functions for view	Key combinations
Catalog	Ctrl+K
Address Overview	Ctrl+U
Update	F5
Auto Arrange	F4

Keyboard operations for the editor "SCL" of STEP 7 V5.x	
Function	Key combinations
File new	Ctrl+N
File open	Ctrl+O
File close	Ctrl+F4
Save	Ctrl+S
Compile	Ctrl+B
Compile Selected Blocks	Ctrl+Alt+B
Print	Ctrl+P
Exit	Alt+F4
Customize	Ctrl+Alt+E
Symbol Table	Ctrl+Alt+T
Help	F1
Functions of edit	Key combinations
Undo	Ctrl+Z
Redo	Ctrl+Y
Cut	Ctrl+X
Copy	Ctrl+C
Paste	Ctrl+V
Delete	Del
Select All	Ctrl+A
Bookmark On/Off	Ctrl+M
Delete All Bookmarks	Ctrl+Shift+M
Find and Replace	Ctrl+F
Functions of plc working	Key combinations
Download	Ctrl+L
Download Changes	Ctrl+Alt+L
Module Information	Ctrl+D
Operating Mode	Ctrl+I
Functions of debug	Key combinations
Monitor	Ctrl+F7
Set Breakpoint	Ctrl+H
Delete All Breakpoints	Ctrl+Shift+H
Breakpoints Active	F4
Resume	Ctrl+F8
Next Statement	Ctrl+F9
Execute Call	Ctrl+F12
To Cursor	Ctrl+Alt+Down