Introduction

Notes:
- This product is intended for use in industrial areas. Operation of this equipment in a residential area may cause interference to several frequency based communications.
- The Probe is to be used only in the manner outlined in this instruction manual.

The Probe is an ultrasonic level monitor combining sensor and electronics in a single package. It is designed to measure liquid levels in open or closed vessels. The process part (sensor) is PVDF or ETFE, allowing The Probe to be used in a wide variety of industries, especially food and chemical.

The sensor houses the ultrasonic transducer and temperature sensing element. The Probe emits a series of ultrasonic pulses from the transducer. Each pulse is reflected as an echo from the material and sensed by the transducer. The echo is processed by The Probe using Siemens Milltronics proven 'Sonic Intelligence' techniques. Filtering is applied to help discriminate between the true echo from the material, and false echoes from acoustical and electrical noises and agitator blades in motion. The time for the pulse to travel to the material and back is temperature compensated and then converted into distance for display, mA output.

Installation

Environmental

The Probe should be mounted in an area that is within the temperature range specified and that is suitable to the housing rating and materials of construction. The front lid should be accessible to allow programming, wiring and display viewing.

It is advisable to keep The Probe away from high voltage or current runs, contactors and SCR control drives.
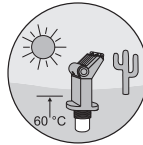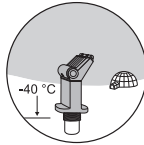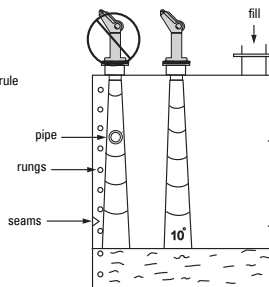

Location

Locate the Probe so that it will have a clear sound path perpendicular to the liquid surface.
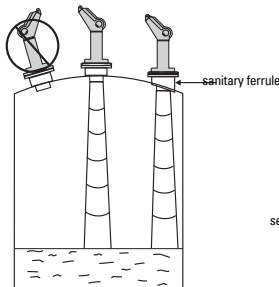
The Probe's sound path should not intersect the fill path, rough walls, seams, rungs, etc.
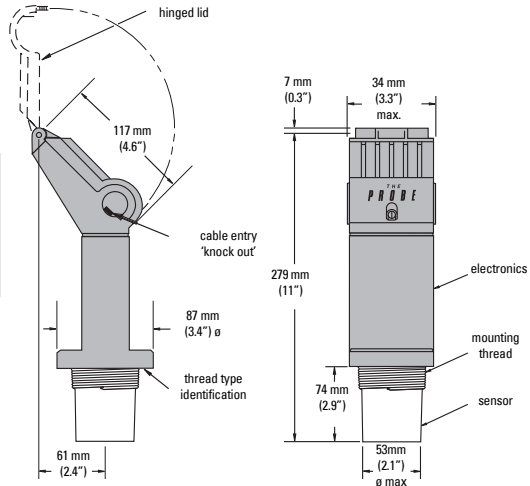
Mounting

Note: Mount the Probe so that the face of the sensor is at least 25 cm above the highest anticipated level.

Threaded

The Probe is available in three thread types: 2″ NPT, 2″ BSP or PF2.

Note: Before inserting The Probe into its mounting hole, ensure that the threads are of the same type to avoid damaging The Probe threads.

Flange Adapter (optional)

The Probe can be fitted with the optional 75 mm (3″) flange adapter for mating to 3″ ASME, DIN 65PN10 and JIS 10K3B flanges.
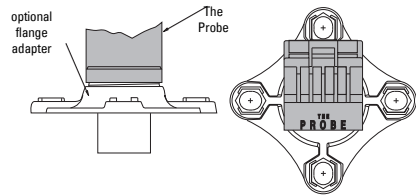
Sanitary (Non Intrinsically Safe)

Notes:
• Mount The Probe so that the face of the sensor is at least 25 cm above the highest anticipated level.
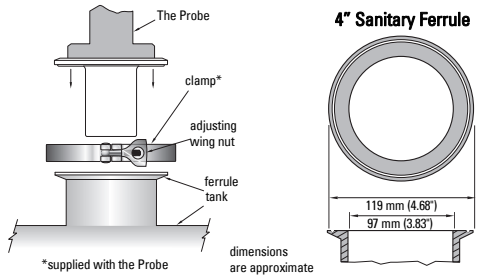• The sanitary Probe is suitable for chemical clean-in-place applications to 60 °C (140 °F) only. Ensure your cleaning chemicals are compatible with PVDF.
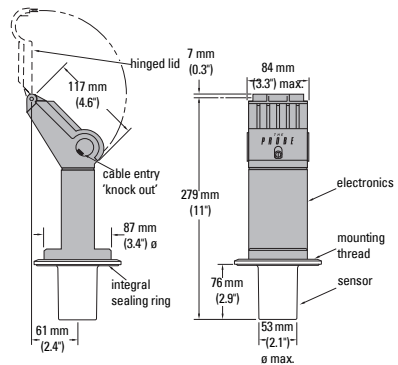
- mount The Probe onto the top of the tank's sanitary ferrule
- secure mating by surrounding the joint with the clamp
- tighten adjusting wing nut

Note: Inside of sanitary ferrule must be smooth, free of burrs, seams or ridges.

The Probe

clamp*

adjusting wing nut

ferrule tank

*supplied with the Probe

dimensions are approximate

4" Sanitary Ferrule

119 mm (4.68")
97 mm (3.83")

Interconnection

Cable Entry

A. With lid closed, remove cable entry 'knock out' on either side as required.
B. Open lid by loosening the lid screw.
C. Run cable to The Probe.
D. Connect loop wiring.
E. Close lid. Tighten screw to 1.1 to 1.7 N-m (10 to 15 in-lb) of torque

System Diagram

The Probe — loop instrumentation

The Probe

loop instrumentation

$R_{max} = \dfrac{V\ supply - 12\ V}{20\ mA}$

R max

+ −
1 2

+ −
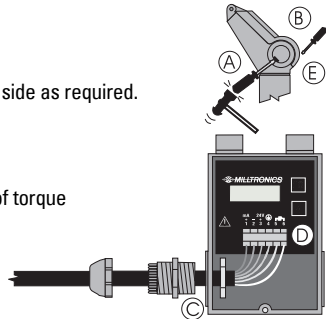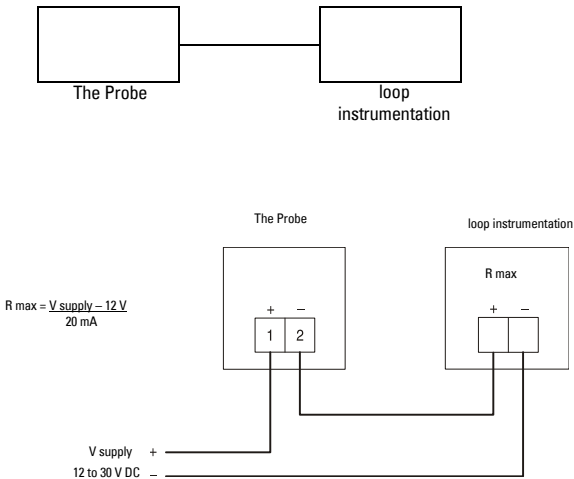
V supply +
12 to 30 V DC −

Note: Power supply is reverse polarity protected.

Operation

Start Up

- With The Probe correctly installed (or aimed at a wall 0.25 to 5 m away), apply power.
- The Probe starts up displaying the following:

program mode
alphanumeric
'20' key
'4' key
units
LOE / fault
operation status

- It then defaults to the Run mode, which is the measurement reading of the distance from the transducer face to the material level in the units indicated:
- If the default display differs from that shown, refer to Operation Status on page 5.

Calibration

The calibration of the mA output may be done such that its span will be either proportional or inversely proportional to the material level.

Note: The 4 and 20 mA levels may be calibrated in any order.

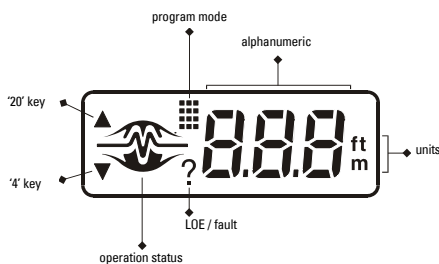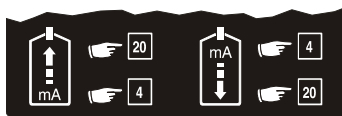| proportional span	inversely proportional span
high level = 20 mA	high level = 4 mA
low level = 4 mA	low level = 20 mA

Calibration: Reference Method

- Adjust the material level (or target) to the desired distance from the sensor face.
- Press the **"4"** or **"20"** key (as appropriate) to view the stored distance associated with that mA output value.
- Press the key a second time to set the new distance reference.
- After viewing or calibrating, Probe operation automatically reverts to the Run mode (6 sec). The calibration value is referenced from the face of The Probe sensor, in the units displayed.

4 mA calibration

Press **"4"**

Press **"4"** again
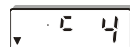
  4 mA calibration

  new 4mA calibration

calibration invalid if
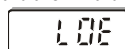
retry

20 mA calibration

Press **"20"**
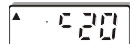
Press **"20"** again   20 mA calibration

    new 20 mA calibration

calibration invalid if

| L O E |
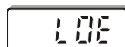
retry

Note: Calibration bypasses the measurement response rate.

Operation Status

The graphic portion of the display gives the user a visual indication of The Probe's operating status. Viewing the graphic can assist the user in properly locating and installing The Probe to achieve optimum performance.

GOOD   WAITING   LOE / FAULT
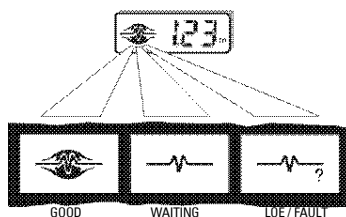
The logo will change from full to partial to indicate operation status. After the `Waiting' period, the `?' icon will appear for an `LOE / FAULT' indication. When a valid echo is again received, a `Good' indication will resume. Refer to Troubleshooting on page 9.

Adjustments

There are several operating adjustments that can be made to The Probe.

To access the operating adjustments, simultaneously press the "4" and "20" keys until the desired adjustment is obtained. A viewing sequence of the stored value is automatically initiated. During this time the value can be changed by pressing either the "4" or "20" key. After viewing or changing, operation automatically reverts to the Run mode (6 sec).

4 mA calibration, scrolling   fail-safe

20 mA calibration, scrolling   fail-safe timer

blanking   units

speed of response

Calibration, Scrolling Method

The 4 and 20 mA calibration values can be selected where reference levels, either from the material in the vessel or from a target, cannot be provided. This method can also be used to trim the output levels obtained by the Reference Method (see page 4).

To change the stored calibration value, obtain the `**c 4**' or `**c 20**' display. The calibration value may be increased by pressing the "20" key or decreased by pressing the "4" key. When the display has scrolled to the desired value, stop pressing the key. The display automatically reverts to the Run mode (6 sec).

4 mA calibration

Display	Description
`c 4`	4 mA calibration initiated
`4.50 m`	view stored 4 mA calibration value i.e. 4.50 m
`4.60 m`	press "20" to increase to new calibration value i.e. 4.60 m
`4.60 m`	new calibration value

20 mA calibration

Display	Description
`c 20`	20 mA calibration initiated
`0.50 m`	view stored 20 mA calibration value i.e. 0.50 m
`0.45 m`	press "4" to decrease to new calibration value i.e. 0.45 m
`0.45 m`	new calibration value

Note: For faster scrolling, hold the key depressed during the calibration adjustment and release when desired value is obtained.

Blanking

Blanking is used to ignore the zone in front of the transducer where false echoes are at a level that interfere with the processing of the true echo. It is measured outward from the sensor face. The minimum recommended blanking value is 0.25 m (0.82 ft) but can be increased in order to extend the blanking.

The Probe

blanking

- To change the stored blanking value, obtain the `bL' display.
- Press the "20" key to increase or the "4" key to decrease the blanking value.
- When the display has scrolled to the desired value, stop pressing the key. The display automatically returns to the Run mode (6 sec).

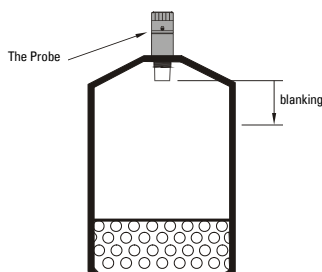| Display	Description
`bL`	3 sec blanking
`0.25 m`	stored blanking value i.e. 0.25 m
`0.36 m`	press "20" to increase blanking i.e. 0.36 m
`0.35 m`	press "4" to decrease to desired blanking value i.e. 0.35 m
`0.35 m`	6 sec new blanking value

Note: For faster scrolling, hold the key depressed during the blanking adjustment and release when desired value is obtained.

Speed of Response

The speed of response adjustment allows the user to collectively set a number of operating parameters.

measurement response: is the limit to which The Probe will be able to keep up with rates of change. If The Probe measurement cannot keep up with the rate of level change, set the adjustment from `1' to `2'. If The Probe still cannot keep up with the rate of level change, set the adjustment option to `3'. Avoid choosing an option that is too fast for your application.

agitator discrimination: discriminates between agitator blades in motion, and the material (target) surface.

filter: discriminates between false echoes from acoustical and electrical noise and the material (target) surface.

fail-safe timer: establishes the `Waiting' period from the time a loss of echo or operating fault condition starts until the fail-safe default is effected. Adjusting the speed of response will set the fail-safe timer to the default values in the chart. If a different response is required, adjust the 'FSt' option (see page 8).

SP	measurement response	agitator discrimination	filter	fail-safe timer
1*	1 m/min (3.3 ft/min)	on	on	10 min
2	5 m/min (16.4 ft/min)	on	on	3 min
3	immediate	off	off	3 min
4	0.03 m/min (0.1 ft/min)	on	on	10 min

* = factory setting

- To change the speed of response, obtain the `SP' display.
- Scroll forward through the options (1-2-3) by pressing the **"20"** key. Scroll backward through the options (3-2-1) by pressing the **"4"** key.
- When the desired option is displayed, stop pressing the key. The display will automatically return to the Run mode (6 sec).

3 sec   speed of response

current option i.e. 1 m/min

press **"20"** for option 2 i.e. 5 m/min

6 sec   option 2 selected

Fail-Safe

In the event a loss of echo or fault condition exceeds the `Waiting' period (see Speed of Response above or Fail-safe Timer on page 8), the ` ? ' icon appears and one of the following fail-safe defaults is immediately effected.

FLS	default	mA^p	mA^i	reading
1	full	22	4	hold
2	empty	4	22	hold
3*	hold	hold	hold	hold

p = proportional span   i = inversely proportional span   * = factory default

- To change the fail-safe default obtain the `FLS' display.
- Scroll forward through the options (1-2-3) by pressing the **"20"** key. Scroll backward through the options (3-2-1) by pressing the **"4"** key.

- When the desired option is displayed, stop pressing the key. The display will automatically return to the Run mode (6 sec).

FLS	3 sec fail-safe
1	current option i.e. full
2	Press **"20"** for option 2 i.e. empty
2	6 sec option 2 selected

Fail-Safe Timer

The fail-safe timer allows the user to vary the 'waiting' period from the time a loss of echo or operating fault condition begins, until the fail-safe default is effected. The 'waiting' period is adjustable from 1 to 15 minutes, in 1 minute increments.

The fail-safe timer value will default to settings determined by the speed of response (see page 7). If a different value is desired, the fail-safe timer should be adjusted *after* the speed of response is set.

- To change the fail-safe timer, obtain the 'FSt' display.
- Increase the 'waiting' period by pressing the **"20"** key, and decrease it by pressing the **"4"** key, stopping when the desired value is displayed.
- The display automatically reverts to the Run mode (6 sec).

Units

The units of the measurement reading can be selected as follows:

1 = metres, m (factory setting)
2 = feet, ft

The selected units are also applicable to the `Blanking' adjustment.

- To change the units obtain the `Un' display.
- Scroll forward through the options (1 - 2) by pressing the **"20"** key. Scroll backward through the options (2 - 1) by pressing the **"4"** key.
- When the desired option is displayed, stop pressing the key. The display will automatically return to the Run mode (6 sec).

Un	3 sec units
1	current option i.e. m
2	Press **"20"** for option 2 i.e. ft
2	6 sec option 2 selected

Supplement

Measurement Interval
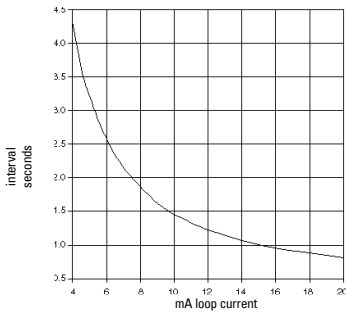
Troubleshooting

The echo is not reliable and The Probe is waiting for a valid echo before updating the measurement.
Probable causes are:

- material or object in contact with sensor face
- The Probe is too close to the fill point
- The Probe is not perpendicular to the liquid surface
- change in level too fast
- measurement out of range
- foam on liquid surface
- high level of vibration in the mounting structure
- level inside the blanking zone

The `Waiting' period has expired. Investigate the probable causes listed above.

Refer to Speed of Response on page 7 or Fail-safe Timer on page 8 for duration of `Waiting' periods.

Patents

Instrument Housing Design:

- Canada: 70345
- U.S.A.:   07/858/707
- Germany: M92022723
- U.K.:   2021748
- France: 921873
- Japan: 966217

Electronics / Sensor:

- U.S.A.:   5,267,219
                   5,339,292
- U.K.:   2,260,059
- patent applications in U.K., Canada, Europe, Africa, Australia

Specifications

Power:
- 12 to 30 V DC (at Probe), 0.1 A surge
- loop current   4 to 20 mA max

Environmental:
- location: indoor / outdoor
- altitude: 2000 m max.
- ambient   continuous: -40 to +60°C (-40 to +140°F)
  temperature   -20°C (-5°F) if metal mounting
- relative humidity: suitable for outdoor (Type 4 / NEMA 4X / IP65 enclosure)
- installation category:II
- pollution degree: 4

Range:
- 0.25 to 5 m (0.8 to 16.4 ft) (liquids only)

Beam Angle:
- 10° at -3 dB boundary

Memory:
- non-volatile EEPROM, no battery required

Programming:
- 2 tactile keys

Temperature Compensation:
- built-in to compensate over the operating range.

Display:
- liquid crystal
- three 9 mm (0.35") digits for reading of distance between sensor face and material
- multisegment graphic for operation status

mA Output
- range: 4 to 20 mA
- span: proportional or inversely proportional
- accuracy: 0.25% of full scale
- resolution: 3 mm (0.125")
- loading: 600 ohms max loop load at 24 V DC supply
- cable: Belden 8760, shielded, twisted pair, 28 AWG (0.75 mm^2) or equivalent

Construction:
- combined sensor and electronics package
- sensor housing: material: PVDF or EFTE
                     mounting:
                        threaded: 2" NPT, 2" BSP PF2
                        optional: flange adapter
- electronics   material: PVC
- housing: access: hinged lid
                               22 mm (0.87") dia. `knock out' for conduit entrance, 2 places
                               2 screw terminal block for 2.5 mm^2
                               (14 ga) solid wire / 1.5 mm^2 (16 ga) stranded wire max

Enclosure Rating:
- Type 4 / NEMA 4X / IP65

Weight:

- 1.5 kg (3.3 lb)

Approvals:

- CE, UKCA, RCM (EMC performance available on request)