Weighing Electronics

SIWAREX weighing electronics for SIMATIC Dosing/filling/bagging and checking scales

SIWAREX WP351

Overview



The SIWAREX WP351 is a compact, precise weighing module in the SIMATIC ET 200SP format.

With a width of just 20 mm it is one of the slimmest weighing modules on the market, yet its firmware includes the functionalities of an automatic totalizing weighing instrument, check weigher, bagging and filling scale.

All operating modes are part of the firmware and certified according to OIML R-51, R-61, R-76 and R-107*. This means the WP351 can be used in both scales requiring official calibration and those that do not, where demands are high regarding speed and accuracy.

Benefits

- · Low space requirements with only 20 mm module width
- Seamless integration into SIMATIC ET 200SP
- 1 000 Hz sampling rate und processing time
- Installation of legal-for-trade multi-interval/multi-range scales with up to 3 × 6 000 d
- Operation with SIMATIC S7-300, S7-400, S7-1200 and S7-1500 controllers
- Operation in Ethernet IP or Modbus TCP-based systems using ET 200SP multi-field bus IM
- Three digital inputs and outputs each ex works
- High degree of scalability in connection with all available SIMATIC standard components
- Open SIWAREX concept all settings and parameters accessible, no encapsulated black box in the field
- Unrestricted access to all scale parameters and functions from the SIMATIC S7 Controller / HMI
- Internal, legal-for-trade protocol memory for up to 1 000 000 entries
- Commissioning and maintenance from HMI or module-internal web server
- Legal-for-trade main display integrated in the SIMATIC HMI

Application

SIWAREX WP351 offers a compact and extremely versatile solution for automatic and non-automatic scale applications with high requirements for accuracy and performance.

Typical areas of application include:

- Silo, hopper and platform scales, requiring official calibration*/ not requiring official calibration
- Totalizing automatic weighing instruments, requiring official calibration*/not requiring official calibration
- Filling scales, requiring official calibration*/not requiring official calibration
- Static check weighers, requiring official calibration*/not requiring official calibration
- Automatic dynamic check weighers, not requiring official calibration
- Recipe-controlled batch/mixing scales

Design

The SIWAREX WP351 is a technology module of the SIMATIC ET 200SP distributed I/O system.

Installation is on a type U0 BaseUnit. The load cells, serial RS 485 interface and digital inputs/outputs are wired directly on the BaseUnit with user-friendly push-in terminals. This makes is quick and easy to replace modules without any wiring effort.

The web server is addressed via an Ethernet interface in the module. Should more interfaces and I/O be required, they can be added with the ET 200SP system components.

Function

The weighing module controls automatic proportioning, checking and loading processes completely autonomously. The intelligence required is contained in the module firmware, thus representing a standard. Dosing signals can be controlled directly via the three digital outputs – typically coarse flow/fine flow and emptying. Internal control algorithms and signal filters continually optimize and adjust the weighing process.

The controller only transfers the desired setpoint, as well as other material-specific parameters, to the module via the WP351 function block. A start command initiates the dosing process, which is executed by the weighing module independently of the cycle time of the main controller with maximum accuracy. Finally the WP351 carries out a tolerance check and signals the result to the controller. In addition, the result is included in the statistics calculated in the background, which can be called up at any time from the controller. Depending on the operating mode, a log is generated in the internal protocol memory, either automatically or initiated by the user. If the scales are calibrated, the log conforms to the requirements of the Weights and Measures Act.

The open and standardized SIWAREX concept means that the plant operator can service the scales themselves if necessary.

* Certificates in preparation.

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Technical specifications

SIWAREX WP351		SIWAREX WP351	
Firmware version	V1.0	Accuracy delivery state	Тур. 0.1% v.Е.
• FW update possible	Yes	The accuracy is relevant for module exchange or theoretical adjustment	
Usable BaseUnits	BU type U0	Sampling rate	1.024 ms
Reliability		Input signal resolution	± 20 000 000
Mean time between failures (MTBF)	62 years @ TA = 40 °C		0 ±1 mV/V
Product function		Measuring ranges	0 ±2 mV/V
I&M data	Yes, I&M0 to I&M3		0 ±4 mV/V
Engineering with		Common mode voltage range	+2.8 7.7 V
 STEP 7 TIA Portal can be configured/ integrated PROFIBUS as of GSD version/GSD 	HSP0281 GSD V04.02.41	Strain gauge supply (constant voltage)	10 V DC (+1 % / -3 %) at the EXC terminals
revision		Short-circuit and overload protection	Yes
 PROFINET as of GSD version/GSD revision 	GSDML V2.34	Connection	6-wire or 4-wire (parameterizable)
		Sensor voltage monitoring	Typ. ≤ 5.0 V
Supply voltage		5 S	Typ. ≤ 3.0 V
Load voltage L+Rated value (DC)	24 V	Min. strain gauge input resistance per channel	
 Permissible range, low limit, static (DC) 	19.2 V	Without SIWAREX IS Ex-i interface	56 Ω Lower impedance by means of exter-
 Permissible range, high limit, static (DC) 	28.8 V	With SIWAREX IS Ex-i interface	nal supply possible $^{\circ}$ 87 Ω @ type 7MH4710-5BA
 Permissible range, low limit, dynamic (DC) 	18.5 V		180 Ω @ type 7MH4710-5CA
 Permissible range, high limit, dynamic (DC) 	30.2 V	Max. DMS resistance	4 100 Ω
Reverse polarity protection	Yes	Temperature coefficient range	$\leq \pm 5 \text{ ppm/K}$
 Non-periodic overvoltages 	35 V DC for 500 ms with a recovery	Temperature coefficient zero point	$\leq \pm 0.015 \mu\text{V/K}$
	time of 50 s	Linearity error	≤ 0.0025%
Input current Current consumption, max.	Max. 140 mA @ 24 V DC +	Measured value filtering	Low-pass and average value filter configurable (DR3)
	[DQ 3 × 0.5 A]	Galvanic isolation	500 V AC
Power loss Typical power loss	1.7 W	50 Hz / 60 Hz noise suppression CMRR	> 80 dB
Address range		Input resistance	<u>_</u>
Assigned address range		• Signal line	Typ. 8*10 ⁶ Ω
Inputs	32 bytes	• Sense line	Typ. 300*10 ⁶ Ω
Outputs	32 bytes	Cable length When using SIWAREX cable 	Max. 500 m
Power supply from SIMATIC S7 backplane bus		7MH4702-8AG	Max. 500 m
Current consumption from ET 200SP	Max. 27 mA @ 3.5 V (SBK4)	Ambient conditions	
backplane bus	. ,	 Ambient temperature in operation Horizontal mounting position * 	Min30 °C
Analog load cell interface connection			Max. +60 °C
Error limit according to DIN 1319-1 at 20 °C (-4 °F) +/-10 K	≤ 0.002% v.E.	 Vertical mounting position * 	Min30 °C Max. +50 °C
Relative accuracy		Storage and transport temperature	-40 +70 °C (-40 +158 °F)
(absolute accuracy can only be achieved with local calibration using calibration standards)			m has to be adhered to. The maximum
Measuring accuracy in accordance with OIML R76-1:2006/ EN 45501:2015			derating of the ambient temperature of d to. The max. permissible total current
ClassResolution (d=e)	lll 3 x 6000 d		
 Resolution (d=e) Error percentage pi Step voltage 	0.4 0.4 µV/e		

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Selection and ordering data	Article No.		Article No.
TM SIWAREX WP351	7MH4138-6BA00-0CU0	Cable (optional)	
weighing module SIMATIC ET 200SP, TM SIWAREX WP351 HF, legal-for- trade weighing module for automatic		Cable Li2Y 1 x 2 x 0.75 ST + 2 x (2 x 0.34 ST) – CY For connecting SIWAREX electronic	
dosing and filling scales, check weighers and totalizing weighing instruments		weighing systems to junction box (JB), extension box (EB) and Ex inter- face or between two EBs. For perma-	
SIWAREX WP351 Equipment Manual		nent installation. Occasional bending is possible. External diameter:	
Available in a range of languages		approx. 10.8 mm (0.43 inch)	
Free download on the Internet at:		Permissible ambient temperature -40 +80 °C (-40 +176 °F)	
http://www.siemens.com/weighing/do	cumentation	Sold by the meter.	
SIWAREX WP351 "Getting Started" sample project		Sheath color: orangeFor hazardous atmospheres.	7MH4702-8AG 7MH4702-8AF
Sample software shows beginners how to program the scales in TIA Por-		Sheath color: blue.	
tal V15.1		Commissioning	
Free download on the Internet at:		Commissioning charge for one static scale with SIWAREX module	9LA1110-8SN50-0AA0
http://www.siemens.com/weighing/do	cumentation	(Flat charge for travel and setup must be ordered separately)	
ET 200SP BaseUnit type U0For constructing a new potential	6ES7193-6BP00-0DU0	Scope:	
group (white)	0237133-021 00-0200	 Recording of data 	
 For continuing an existing potential group (gray) 	6ES7193-6BP00-0BU0	 Checking of mechanical installation of the scale Checking of electrical wiring and 	
Shield connection for ET 200SP	6ES7193-6SC00-1AM0	function	
Includes 5 shield connections		Static adjustment of the scale	
SIWAREX JB junction box, aluminum housing	7MH5001-0AA20	Requirements: • Mechanical design functional • Modules electrically wired and	
For connecting up to 4 load cells in parallel, and for connecting multiple junction boxes.		tested • Calibration weights available • Free access to scale	
SIWAREX JB junction box, stainless steel housing	7MH5001-0AA00	Flat charge for travel and setup in Germany	9LA1110-8RA10-0AA0
For connecting up to 4 load cells in parallel.			
SIWAREX JB junction box, stainless steel housing (ATEX)	7MH5001-0AA01		
For parallel connection of up to 4 load cells (for zone allocation, see manual or type-examination certificate).			
SIWAREX IS Ex interface			
For intrinsically-safe connection of load cells. With ATEX approval (not UL/FM). Suitable for SIWAREX elec- tronic weighing systems. Compatibil- ity of load cells must be checked separately.			
 With short-circuit current < 199 mA DC 	7MH4710-5BA		
With short-circuit current < 137 mA DC	7MH4710-5CA		