

## Start-up with NC default data with key sequence.

It can be that the SINUMERIK 802D will not start up ( e.g. the 802D was a very long time disconnected) you will see the a message FAULT ID: with e.g. :10090015, in this case you had to load the SINUMERIK 802D with NC default datas.

This happens in the most cases, if you will make the first start up of the SINUMERIK 802D after delivery.

---

**Note :** You should have a data backup from this SINUMERIK 802D ( PLC/NC-Files ) if this is not the first start up. After this reload you had to make a restore of this datas.

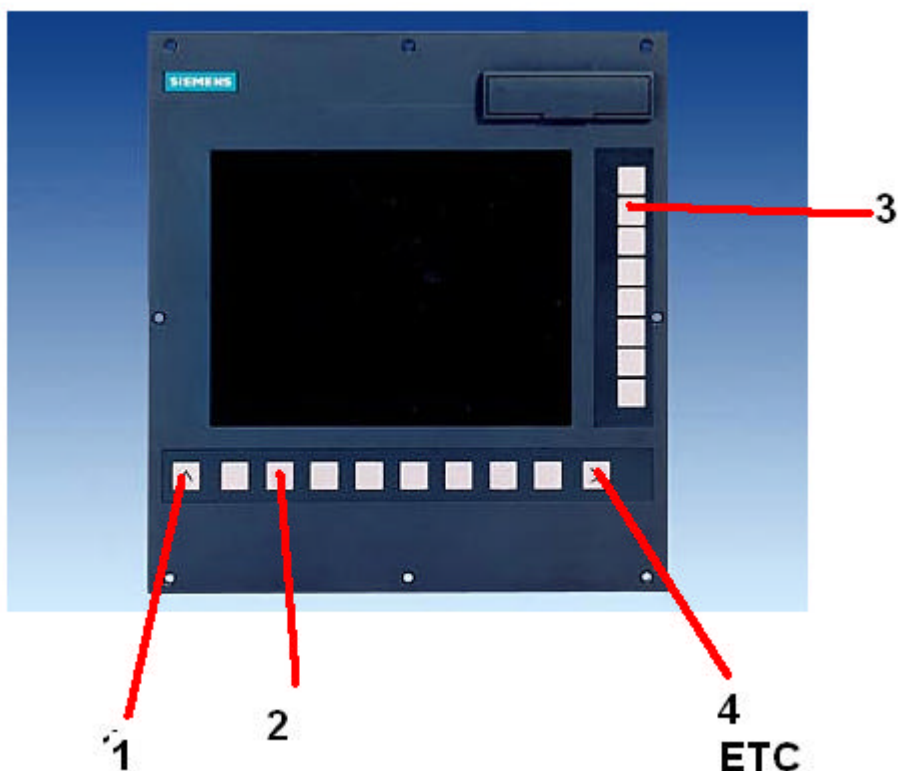
---

Follow the further steps to load the SINUMERIK 802D with default data's without the select menu.

When the SINUMERIK 802D starts up you will see the following message:

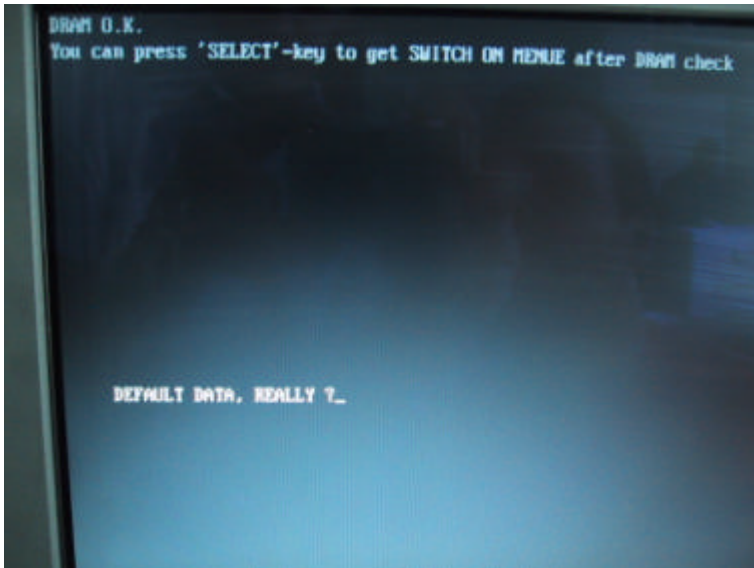
DRAM Check  
You can press 'SELECT'-key to get SWITCH ON MENUE after DRAM check.

During this message press the following buttons, which are shown in the following screen.



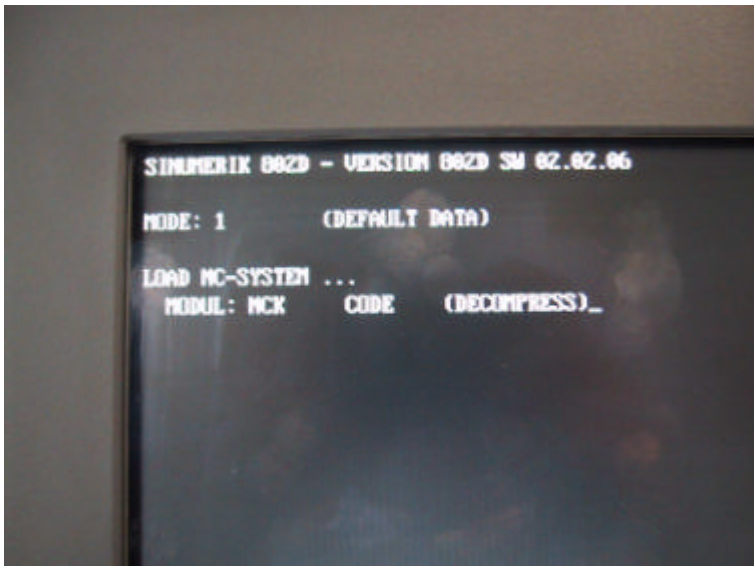
# SIEMENS

Press the Key-Sequence “1” release, “2” release, “3” release ( not simultaneously ),  
than you will see the following screen after a few seconds.



Than press ETC (4) to load the DEFAULT DATA.

After you pressed the Key “4” the SINUMERIK 802D will reboot with default datas  
See the following screen:



After start up of SINUMERIK 802D you can start with your first start-up.