



ENVIRONMENTAL PRODUCT DECLARATION

# SINAMICS G120D

## Power Module FSC 4.0kW

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



# SIEMENS

# General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 (“Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling”). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693.

The applied use phase scenario including load profile is based on EN50598-3:2015 Table 5.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

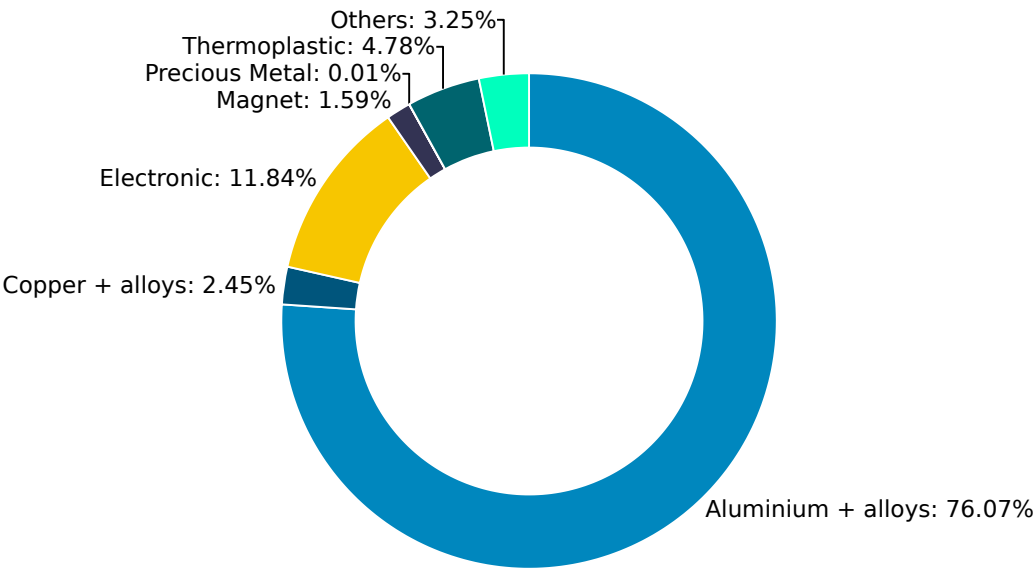
| Products                             | SINAMICS G120D Converter frame size FSC                                                                                                                       |
|--------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Represented by the reference product | 6SL3525-OPE24-OAA1 - 4.0kW, 380-480V, Filter Class A, IP65 / UL type 3.                                                                                       |
| Product Description                  | SINAMICS G120D converter FSC, IP65, fan cooling, wall mounting, without Control Unit.                                                                         |
| Functional Unit                      | Speed and torque of asynchronous induction motors.<br>Calculation of the environmental impacts is based on 15 years of product service lifetime. <sup>1</sup> |

<sup>1</sup> The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

# Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 8.4 kg adds up with packaging weight of 1.17 kg to a total weight of 9.57 kg. Packaging consists of: PE film, Graphic paper, Corrugated box (average composition).

Product Weight 8.4 kg



# Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

## Life cycle stages and reference scenarios

|                                                                                                                                                                                                                                                                             |                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                            |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <br><b>Manufacturing</b><br><br>This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.                          | <br><b>Distribution and Operation</b><br><br>This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.                                                      | <br><b>End-of-Life</b><br><br>This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials. |
| <b>Scenarios</b>                                                                                                                                                                                                                                                            |                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                                                                                                                                            |
| <b>Energy model used:</b><br>China (standard mix),<br>Europe (standard mix),<br>United Kingdom (standard mix)<br><br><b>Transportation model:</b><br>Container Ship, Suezmax<br>160000 DWT 18500 TEU<br>19000km,<br>Truck 7.5 - 12t gross weight<br>1000km average distance | <b>Energy model used:</b><br>Europe (standard mix)<br><br><b>Distribution scenario:</b><br>Truck (7.5 t-12 t) 3500 km<br><br><b>Use Scenario:</b><br>OP1: 20% of time at 100% speed and 100% torque<br>OP2: 70% of time at 50% speed and 25% torque<br>OP3: 10% of time at 0% speed and 25% torque<br>Lifetime 15 years and annual operation 5000h/year | <b>Energy model used:</b><br>Europe (standard mix)<br><br><b>End-of-Life methodology:</b><br>Avoided burden (net-scrap calculation).                                                                                                                                                                       |

# Key environmental performance indicators

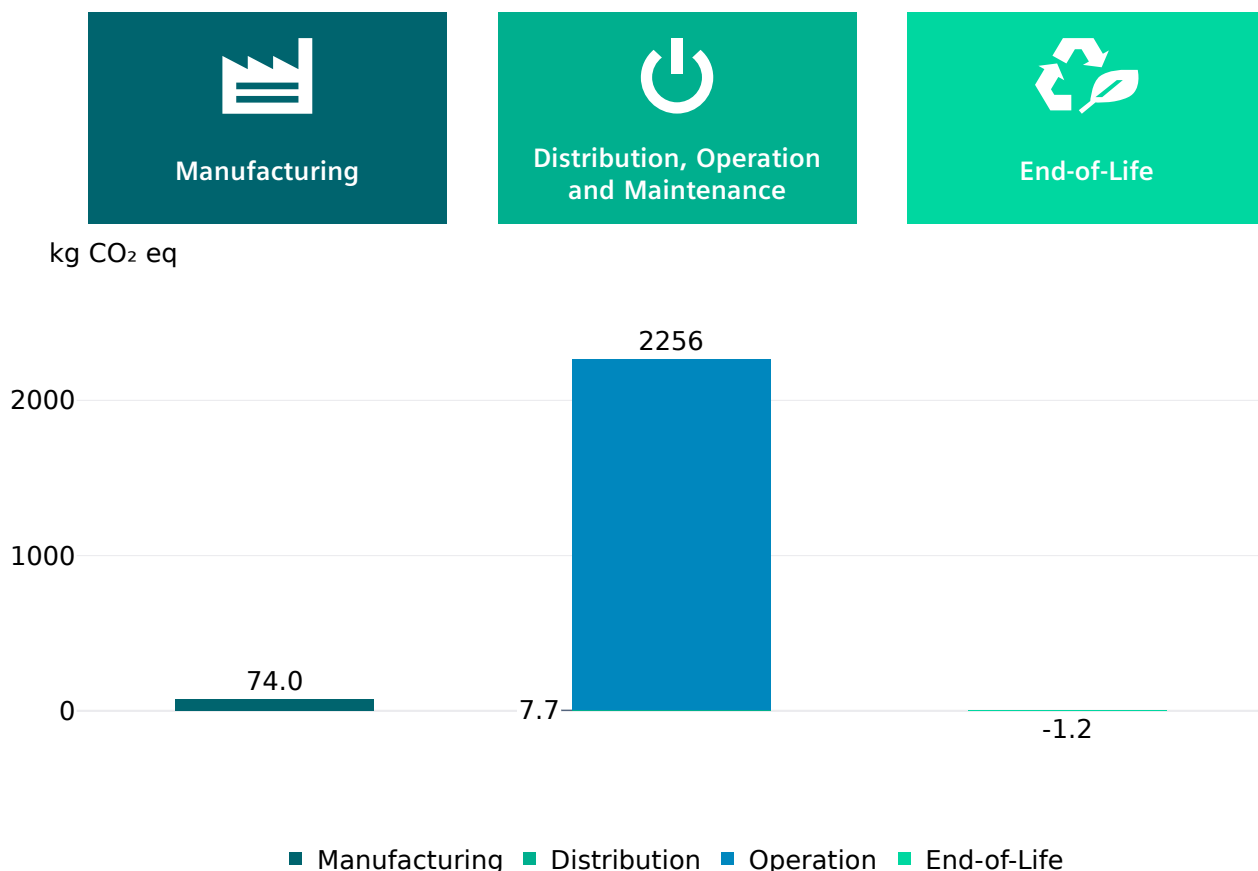
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology 01 EN15804+A2 (EF 3.1); LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2024.1, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled.

| Impact Category                              | Unit                                   | Total   | Manufacturing | Distribution | Operation | End of life |
|----------------------------------------------|----------------------------------------|---------|---------------|--------------|-----------|-------------|
| Acidification                                | Mole of H+ eq                          | 4.45E+0 | 6.25E-1       | 1.16E-2      | 4.31E+0   | -4.97E-1    |
| Climate change – total                       | kg CO <sub>2</sub> eq                  | 2.34E+3 | 7.40E+1       | 7.70E+0      | 2.26E+3   | -1.20E+0    |
| Climate change – fossil                      | kg CO <sub>2</sub> eq                  | 2.30E+3 | 6.17E+1       | 7.55E+0      | 2.23E+3   | -1.19E+0    |
| Climate change – biogenic                    | kg CO <sub>2</sub> eq                  | 3.32E+1 | 1.24E+1       | 1.96E-2      | 2.08E+1   | 4.87E-3     |
| Climate Change, land use and land use change | kg CO <sub>2</sub> eq                  | 4.24E-1 | 8.36E-2       | 1.27E-1      | 3.40E-1   | 2.22E-4     |
| Ecotoxicity, freshwater – total              | CTUe                                   | 1.41E+4 | 5.12E+2       | 7.42E+1      | 1.36E+4   | -2.11E+1    |
| Eutrophication, freshwater                   | kg P eq                                | 9.86E-3 | 5.31E-4       | 3.24E-5      | 9.32E-3   | -1.63E-5    |
| Eutrophication, marine                       | kg N eq                                | 1.14E+0 | 7.13E-2       | 4.37E-3      | 1.08E+0   | -7.89E-3    |
| Eutrophication, terrestrial                  | Mole of N eq                           | 1.20E+1 | 7.62E-1       | 5.17E-2      | 1.13E+1   | -8.67E-2    |
| Human toxicity, cancer – total               | CTUh                                   | 7.83E-7 | 2.35E-8       | 1.50E-9      | 7.61E-7   | -3.60E-9    |
| Human toxicity, non-cancer – total           | CTUh                                   | 1.23E-5 | 6.80E-7       | 6.72E-8      | 1.17E-5   | -1.49E-7    |
| Ionising radiation, human health             | kBq U235 eq                            | 1.23E+3 | 4.79E+0       | 2.64E-2      | 1.23E+3   | 5.28E-1     |
| Land Use                                     | dimensionless (pt)                     | 2.08E+4 | 9.10E+2       | 4.91E+1      | 1.98E+4   | -8.45E+0    |
| Ozone depletion                              | kg CFC-11 eq                           | 7.29E-8 | 2.22E-8       | 5.19E-16     | 5.07E-8   | 2.75E-11    |
| Particulate matter                           | Disease incidences                     | 3.99E-5 | 6.74E-6       | 1.27E-7      | 3.60E-5   | -2.96E-6    |
| Photochemical ozone formation, human health  | kg NMVOC eq                            | 3.04E+0 | 2.36E-1       | 1.15E-2      | 2.85E+0   | -5.00E-2    |
| Resource use, fossils                        | MJ                                     | 4.79E+4 | 1.02E+3       | 2.11E-3      | 4.68E+4   | -3.65E+1    |
| Resource use, mineral and metals             | kg Sb eq                               | 1.55E-2 | 1.85E-2       | 6.61E-7      | 4.18E-4   | -3.43E-3    |
| Water use                                    | m <sup>3</sup> world eq deprived water | 6.22E+2 | 1.60E+1       | 1.18E-1      | 6.09E+2   | -2.68E+0    |

# Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



## End-of-Life results



The end-of-life stage considers the recyclability rates of metals, plastic contents and minimum disposal rates according to the guidelines IEC TR 62635:2012 for end-of-life information provided by manufacturers and recyclers and for recyclability rate calculation of electrical and electronic equipment.

It leads to:

- **product recyclability of up to 77%** mainly due to metal content
- **energy recoverability of up to 10%** from plastic materials
- **minimum disposal rate of 14%**

The exact final values depend on the used recycling process and add up to 100%.

**Note:** The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

# Legal Disclaimer

This Environmental Product Declaration (EPD) is for information purposes only. It is based upon the standards mentioned above. This EPD does not warrant or guarantee the composition of a product or that the product will retain a particular composition for a particular period. Therefore, all warranties, representations, conditions, and all other terms of any kind whatsoever implied by statute or common law are – to the fullest extent permitted by applicable law – excluded.

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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