Features & Benefits
- Pneumatic signal conditioning provides control circuit design flexibility
- Powder coating provides improved corrosion resistance

Description
The Model 66 Amplifying and Reducing Relays are used to increase or decrease control-circuit pressure signals. Its input pressure, acting upon the effective area of the top diaphragm, produces a force that is balanced by the force produced by the output pressure applied over the effective area of the lower diaphragm. Any imbalance in these opposing forces will operate the plunger, increasing or decreasing air supply to the output chamber. (The amplifying or reducing ratio is fixed by the ratio of input-to-output diaphragm areas.) An increase in input opens the pilot valve to admit supply air directly to the output. A decrease in input opens the exhaust port to exhaust air from the output.

Specifications
Function Specifications
Supply Pressure
Normal: 20 psig (140 kPa)
Maximum: 80 psig (550 kPa)
Minimum: 1 psi (7 kPa) above maximum required output

Range Limits
80 psig max. for input or output - whichever limits

Overrange Limits
100 psig (690 kPa) at any connection

Maximum Output Pressure
Within 0.1 psi (0.7 kPa) of supply

Minimum Output Pressure
Less than 0.4 psig (3 kPa) with zero output

Ratio Accuracy
Within 1% of normal ratio

Linearity
±1% of output span

Reproducibility
Within 0.02 psi (0.15 kPa)

Operating Temperature
-40 to 180°F (-40 to 82°C)

Response Level
0.2° H2O (5 mm H2O)

Zero Error
66BA6: ±0.36 psi (2.5 kPa)
All Others: ±0.24 (1.5 kPa)

Flow Capacity
2.2 scfm minimum

Air Consumption
0.12 scfm maximum

Materials of Construction
Brass, aluminum, stainless steel, and Neoprene

Values based on 20 psig supply unless otherwise noted.
INPUT CONNECTION

3-3/8 DIA.

2-3/8

1-3/16

INPUT CONNECTION

9/32 DIA.

2 HOLES FOR MOUNTING

VENT MUST BE KEPT OPEN

1/2

2-1/2

4

SUPPLY CONNECTION

OUTPUT CONNECTION

ALL CONNECTIONS ARE 1/4" N.P.T.