



ENVIRONMENTAL PRODUCT DECLARATION

# SINAMICS G220 IP55

## Clean Power

High-end converters for  
continuous motion

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



# SIEMENS

# General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 (“Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling”). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693. The applied use phase scenario including load profile is based on EN 50598-3:2015.

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

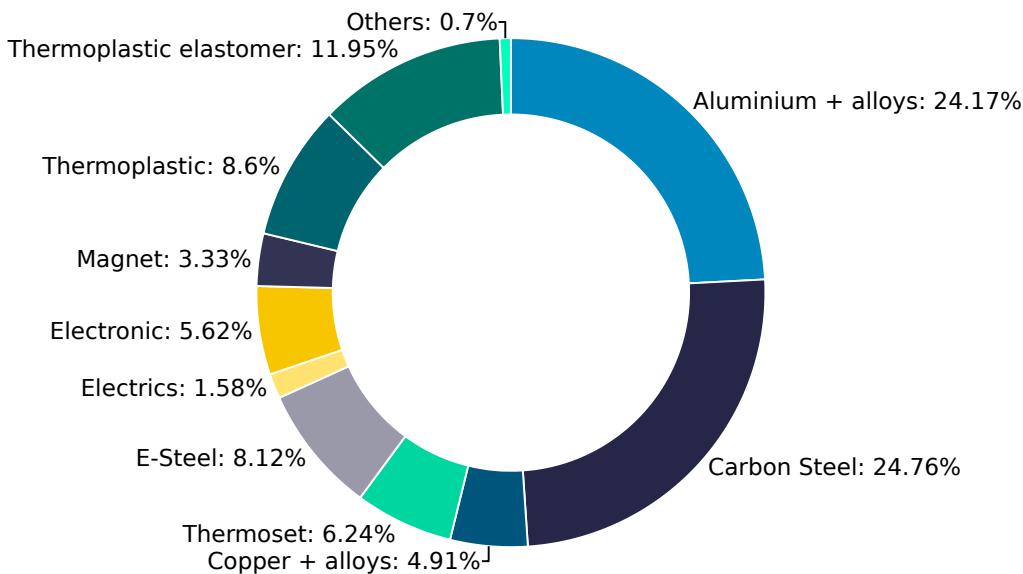
Products	SINAMICS G220 Clean Power IP55 , 380-500 V 3AC FSD1, FSD2, FSE, FSF1 (7.5kW-110kW)
Represented by the reference product	6SL4113-2KA21-2AF0 , 22kW (LO), 380-500 V 3AC , FSD1, IP55/UL type 12 , Filter C2 , PROFINET PN, Modbus TCP
Product Description	SINAMICS G220 Clean Power 380-500 V 3AC + 10/-20% 47-63 Hz power low overload: 22 kW 150% 3 s, 110% 57 s power high overload: 18.5 kW 200% 3 s, 150% 57 s 570x 209x 279 (HxWxD) frame size: FSD1 degree of protection IP55 / UL type 12 safety SIL3 painting 3C3 with integrated braking chopper basic version radio interference suppression filter category C2 . PROFINET PN, Modbus TCP
Functional Unit	Speed and torque control of asynchronous induction motors, synchronous reluctance motors and permanent-magnet synchronous motors with reduced harmonics over 15 years of lifetime. This value cannot be equated with the minimum, average or individual lifetime. <sup>1</sup>

<sup>1</sup> The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

# Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 31.0 kg adds up with packaging weight of 1.23 kg to a total weight of 32.23 kg. Packaging consists of: Graphic paper, PE film, Corrugated box (average composition).

## Product Weight 31.0 kg



# Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

## Life cycle stages and reference scenarios

 <b>Manufacturing</b>  This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.	 <b>Distribution and Operation</b>  This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.	 <b>End-of-Life</b>  This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.
<b>Scenarios</b>		
<b>Energy model used:</b> Thailand (standard mix), Europe (standard mix), Japan (standard mix), Germany (standard mix)  <b>Transportation model:</b> GLO: Container ship (Suez-max 160000 DWT 18500 TEU) 19000 km Truck, 7.5 t - 12t gross 1000km	<b>Energy model used:</b> Europe (standard mix)  <b>Distribution scenario:</b> Truck (7.5 t-12 t) 3500 km  <b>Use Scenario:</b> Operation profile is defined by 3 operational points (OP):  OP1 : 20% of time at 100% speed and 100% torque  OP2: 70% of time at 50% speed and 25% torque  OP3: 10% of time at 0% speed and 25% torque  Lifetime 15 years and annual operation 5000h/year	<b>Energy model used:</b> EMEA  <b>End-of-Life methodology:</b> Avoided burden (net-scrap calculation)

# Key environmental performance indicators

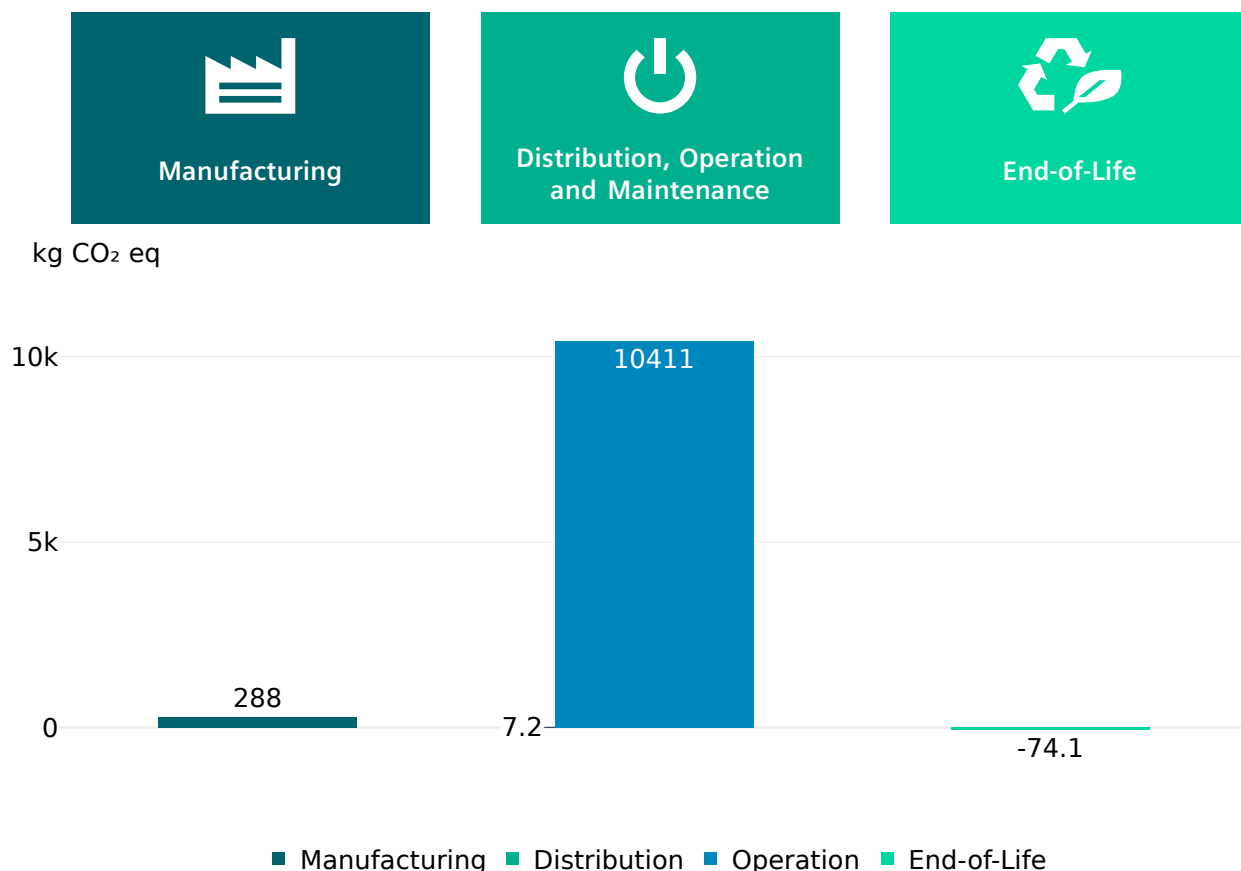
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.1; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End of life
Acidification	Mole of H+ eq	2.28E+1	1.67E+0	1.05E-2	2.20E+1	-8.47E-1
Climate change – total	kg CO <sub>2</sub> eq	1.06E+4	2.88E+2	7.21E+0	1.04E+4	-7.41E+1
Climate change – fossil	kg CO <sub>2</sub> eq	1.05E+4	2.87E+2	7.13E+0	1.03E+4	-7.40E+1
Climate change – biogenic	kg CO <sub>2</sub> eq	9.19E+1	5.91E-1	1.94E-2	9.13E+1	-6.26E-2
Climate Change, land use and land use change	kg CO <sub>2</sub> eq	1.22E+0	1.35E-1	6.69E-2	1.13E+0	-4.02E-2
Ecotoxicity, freshwater – total	CTUe	6.17E+4	1.63E+3	7.05E+1	6.03E+4	-2.99E+2
Eutrophication, freshwater	kg P eq	3.94E-2	7.84E-4	2.64E-5	3.87E-2	-4.75E-5
Eutrophication, marine	kg N eq	5.44E+0	2.46E-1	3.74E-3	5.27E+0	-8.29E-2
Eutrophication, terrestrial	Mole of N eq	5.69E+1	2.66E+0	4.46E-2	5.51E+1	-8.83E-1
Human toxicity, cancer – total	CTUh	3.38E-6	2.01E-7	1.43E-9	3.19E-6	-1.32E-8
Human toxicity, non-cancer – total	CTUh	5.48E-5	4.55E-6	6.37E-8	5.08E-5	-6.18E-7
Ionising radiation, human health	kBq U235 eq	5.73E+3	1.93E+1	2.76E-2	5.72E+3	-8.27E+0
Land Use	dimensionless (pt)	8.83E+4	2.99E+3	4.11E+1	8.54E+4	-1.25E+2
Ozone depletion	kg CFC-11 eq	1.05E-6	8.62E-7	9.40E-13	1.91E-7	-4.57E-10
Particulate matter	Disease incidences	2.04E-4	2.76E-5	9.09E-8	1.85E-4	-8.89E-6
Photochemical ozone formation, human health	kg NMVOC eq	1.46E+1	7.76E-1	9.10E-3	1.41E+1	-2.74E-1
Resource use, fossils	MJ	2.20E+5	4.14E+3	9.84E+1	2.17E+5	-1.16E+3
Resource use, mineral and metals	kg Sb eq	1.40E-1	1.55E-1	4.79E-7	1.60E-3	-1.62E-2
Water use	m <sup>3</sup> water eq deprived water	2.31E+3	5.69E+1	8.73E-2	2.27E+3	-1.68E+1

# Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



## End-of-Life results

The end-of-life stage was modelled by shredding of the device, followed by sorting and material separation process.



It leads to:

- an overall **product recyclability of up to 65%** mainly due to metal content
- an **energy recoverability of up to 22%** from plastic materials
- a **minimum disposal rate of 13%**

The exact final values depend on the used recycling process and add up to 100%.

**Note:** The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

# Appendix

For other MLFBs covered by this EPD under G220 IP55 CPD homogenous product family, the climate change impact (CC) in kg CO<sub>2</sub>eq. can be calculated for the manufacturing and end of life phases using linear regression based on the mass in kg (x) of the assessed product.

The following equation based on linear regression is defined as:

$$y = m \times x + b$$

where,

y .... climate change in kgCO<sub>2</sub>eq.

m.... scaling factor in kgCO<sub>2</sub>eq./kg of product

x .... mass of the product in kg without packaging

b .... intercept (offset) in kg CO<sub>2</sub>eq.

Thus, the factors for the **manufacturing phase** are:

m = 7.14 kgCO<sub>2</sub>eq./kg of converter, b= 109.4 kgCO<sub>2</sub>eq.

For **End of Life**:

m = - 2.68 kgCO<sub>2</sub>eq./kg of converter, b= - 8.03kg CO<sub>2</sub>eq.

For the operation phase, the climate change in kgCO<sub>2</sub>eq was derived for 400V (Tab.1), rated power PR (LO) in kW for European standard energy mix, lifetime of 15 years, annual operation 5000h/year and 3 operational points.

Definition of the operational points are:

OP1 : 20% of time at 100% speed and 100% torque

OP2: 70% of time at 50% speed and 25% torque

OP3: 10% of time at 0% speed and 25% torque

*Table 1 Climate change for operation of 400V*

Voltage	V	400	400	400	400	400	400	400	400	400	400	400	40
PR (LO)	kW	7.5	11	15	18.5	22	30	37	45	55	75	90	110
Climate change	kg CO <sub>2</sub> eq	5663	7070.	8695.7	9274.0	10510.3	13333.9	15855.6	17873.8	22404.3	28157.1	34251.6	35026

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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