Flow sensor SITRANS FCS200

Overview

SITRANS FCS200 (DN10, DN 15 and DN 25) is a Coriolis sensor specialized for accurate mass flow measurement of gases.

The sensor offers superior performance in terms of flow accuracy and turn down ratio. The ultra compact sensor design makes installation, replacement and commissioning very straight forward and easy.

Benefits

- High accuracy gas measurement
- Approved for use in hazardous area
- DN 10 and DN 15 is custody transfer approved, according to OIML R 139 (Compressed gaseous fuel measuring systems for vehicles). For custody transfer applications SIFLOW FC070 Ex CT must be used.
- Self-draining in vertical orientation
- Pt1000 temperature measurement for optimum accuracy
- SENSORPROM enabling true "plug & play"
- Rigid enclosure design reducing influence from pipeline vibration and thermal stress
- High-pressure measurement up to 350 bar (5076 psi)
- Ultra compact sensor design with space-saving split flow

Application

SITRANS FCS200 is designed for measurement of gases and is suitable for use in the oil and gas industry:

- Filling of gas bottles
- CNG dispensers
- Metering of general gas applications

Design

SITRANS FCS200 is available in DN 10, DN 15 and DN 25.

The sensor consists of 2 parallel measuring pipes, welded directly onto a flow splitter at each end of the sensor to eliminate a direct coupling to the process connectors and significantly reduce effects from external vibrations. The flow-splitters are welded directly onto a rigid sensor housing which acts as a mechanical low pass filter.

The SITRANS FCS200 DN 10 and DN 15 wetted parts material is Hastelloy C22, and the DN 25 wetted parts material is AISI 316Ti/1.4571. The enclosure is made of stainless steel AISI 316L/1.4404 with a grade of encapsulation of IP67.

The two black rupture discs are designed to protect the enclosure from overpressure.

Function

The flow measuring principle is based on the Coriolis effect. See "System information SITRANS F C".

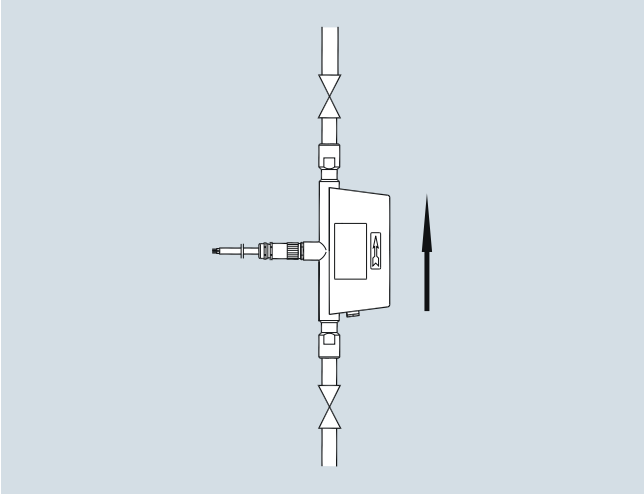
Integration

The complete flowmeter consists of the sensor (SITRANS FCS200) and a transmitter SITRANS F C MASS 6000 or SIFLOW FC070. All communication options are available for MASS 6000.

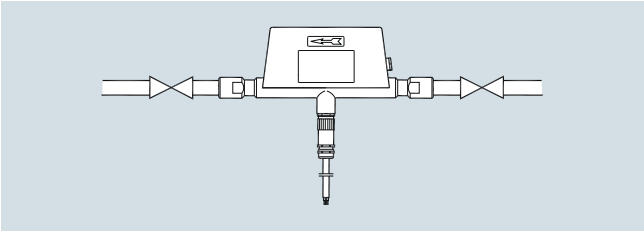
The sensor is shipped with a SENSORPROM memory unit containing all information about calibration data, device identity and factory pre-programming of transmitter settings.

Installation guidelines

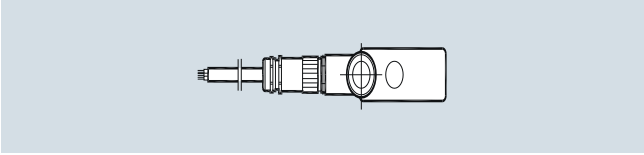
Siemens Flow Instruments recommends installing the sensor in one of the following ways:



Vertical orientation with an upwards flow



Horizontal installation, tubes up



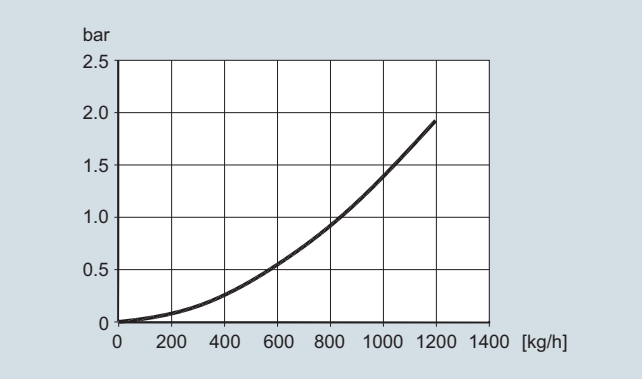
Horizontal installation, tubes sideways

Technical specifications

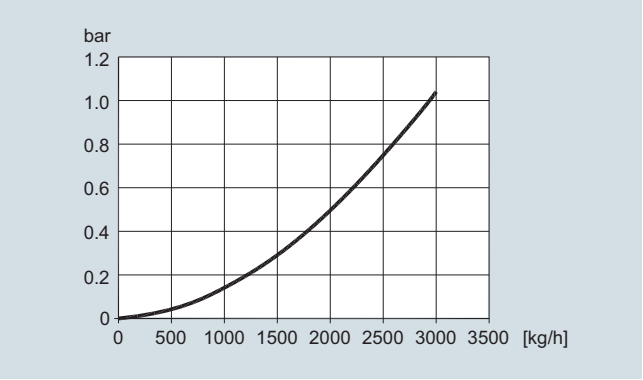
Sensor size	DN 10	DN 15	DN 25
Mass Flow			
Accuracy [% of rate]		± 0.5	
Repeatability [% of rate]		± 0.25	
Max. zero point error [kg/h (lb/h)]	0.25 (0.55)	1.2 (2.65)	3.0 (6.6)
Measuring range [kg/min (lb/min)]	0 … 42 (0 … 92.6)	0 … 200 (0 … 440.9)	0 … 500 (0 … 1102.3)
Process temperature	-40 ... +125 °C (-40 ... +257 °F)		
Ambient temperature	-40 ... +60 °C (-40 ... +140 °F)		
Temperature error	0.5 °C (0.9 °F)		
Pressure [bar (psi)]	350 (5076)	350 (5076)	214 (3104)
Enclosure grade	IP66/IP67 (EN 60529)		
Material			
Measuring pipe	Hastelloy C22/2.4602	Hastelloy C22/2.4602	Stainless steel AISI 316L/1.4571
Splitter	Hastelloy C22/2.4602	Stainless steel AISI 316L/1.4571	Stainless steel AISI 316L/1.4571
Enclosure and connection (flanges)	Stainless steel		
Connection thread	¼" NPT ½" NPT ½" VCO	½" NPT ¾" NPT 1" NPT ¾" VCO	1" NPT 1½" NPT 1" VCO
Ex approval			
• ATEX	II 1/2 G Ex ia IIC T5/T4 Ga/Gb		
• IECEx	Ex ia IIC T5/T4 Ga/Gb		
• FM	Class I, Div 1, Groups A, B, C and D		
Weight approx.	2.8 kg (6.2 lb)	6.0 kg (13.2 lb)	11 kg (24.2 lb)
Approvals Custody transfer			
DN 10/DN 15	PTB Germany approval nr: 5.4.11/11.22 OIML R 139 - Compressed gaseous fuel measuring systems for vehicles		

Characteristic curves

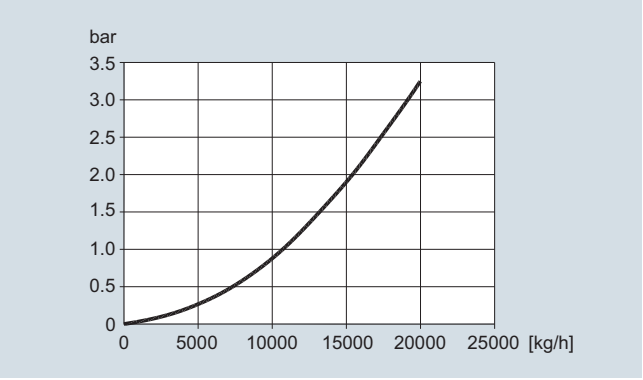
DN 10



DN 15



DN 25



The pressure drop as a function of capacity for CNG with a pressure of 200 bar (2900 psi) and an ambient temperature of 20 °C (68 °F).

Flow sensor SITRANS FCS200

Selection and Ordering data	Article No.
SITRANS F C Flow sensors	
SITRANS FCS200 sensor, without heating jacket ↗	7ME4500-
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	
Sensor size and material	
DN 10, Hastelloy C22/2.4602	2D
DN 15, Hastelloy C22/2.4602	2E
DN 25, Stainless steel AISI 316Ti/1.4571	1F
Pressure	
PN 214 (DN 25)	K
PN 350 (DN 10 and DN 15)	N
Process connection/flange	
½"/VCO	71
¾"/VCO	72
1"/VCO	73
¼"/NPT pipe thread	81
½"/NPT pipe thread	82
¾"/NPT pipe thread	83
1"/NPT pipe thread	84
1½"/NPT pipe thread	85
Configuration	
Standard	1
Transmitter	
None	A
Cable	
No cable	A
Calibration	
Standard calibration	1

Selection and Ordering data	Order code
Additional information	
Please add "**-Z**" to Article No. and specify Order code(s) and plain text.	
Pressure testing certificate PED: 97/23/EC	**C11**
Material certificate EN 10204-3.1	**C12**
NDT-Penetrant inspection report ISO 3452	**C13**
Factory certificate according to EN 10204 2.2	**C14**
Factory certificate according to EN 10204 2.1	**C15**
Tag name plate, stainless steel	**Y17**

Accessories

Description		Article No.
Cable with multiple plug	5 m (16.4 ft)	**FDK:083H3015**
Standard blue cable between SIFLOW FC070/MASS 6000 and FCS200, 5 x 2 x 0.34 mm² twisted and screened in pairs. Temperature range -20 °C ... +110 °C (-4 °F ... +230 °F)	10 m (32.8 ft)	**FDK:083H3016**
	25 m (82 ft)	**FDK:083H3017**
	50 m (164 ft)	**FDK:083H3018**
	75 m (246 ft)	**FDK:083H3054**
	150 m (492 ft)	**FDK:083H3055**

Operating instructions for SITRANS FCS200

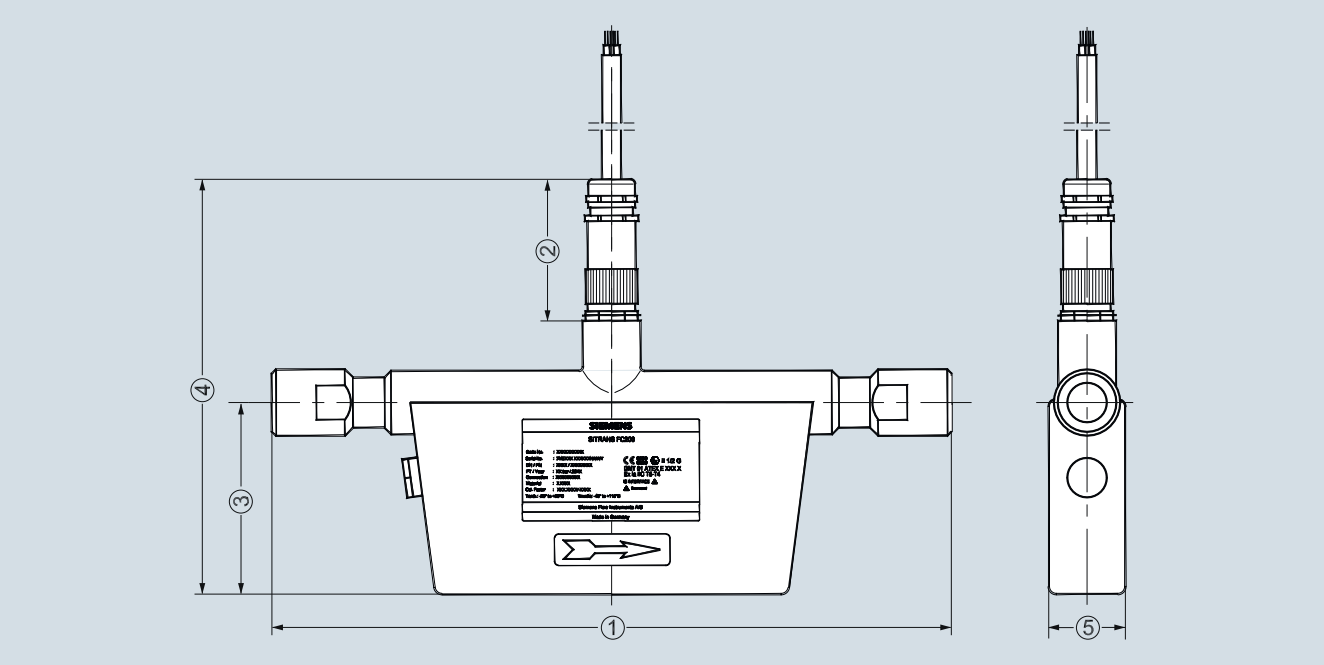
Description	Article No.
• English	**A5E02508199**
• German	**A5E03082574**
• Spanish	**A5E03082587**
• French	**A5E03082581**
• Italian	**A5E03504933**

Spare parts

Description	Article No.
Multiple plug for cable mounting	**FDK:083H5056**
2 kB SENSORPROM unit (Sensor Serial No. and Article No. must be specified by ordering)	**FDK:083H4410**

Dimensional drawings

SITRANS FCS200, DN 10 ... DN 15

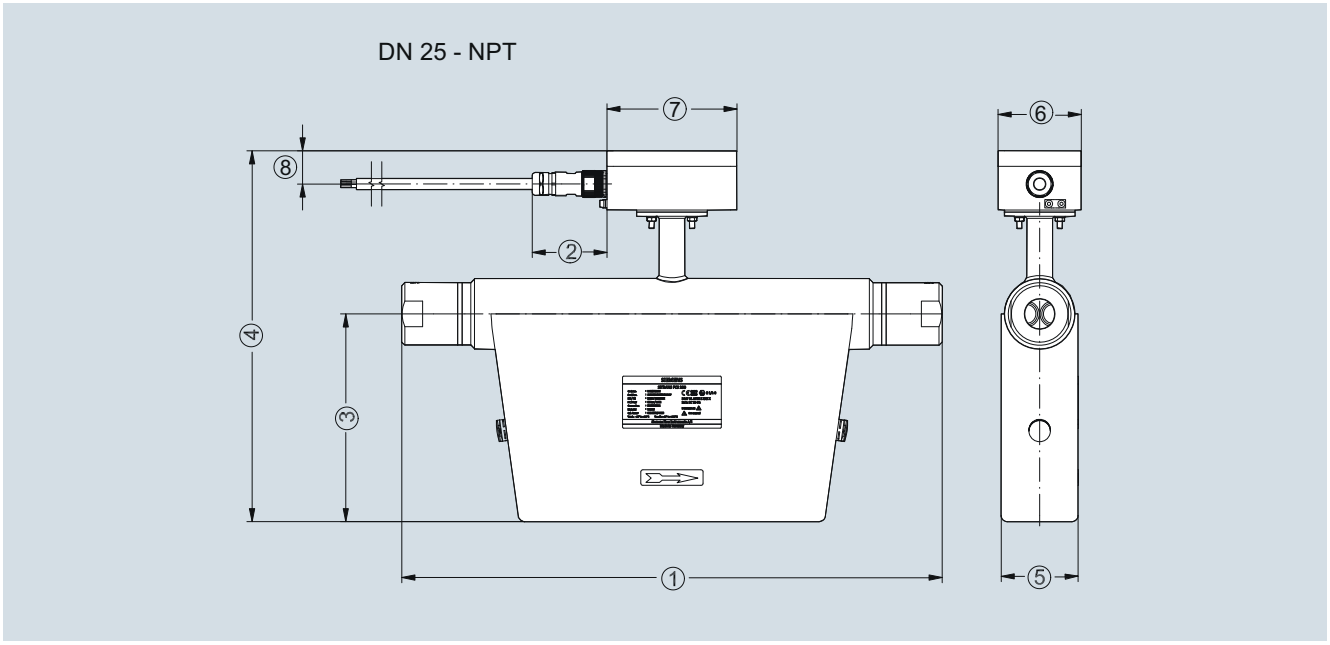


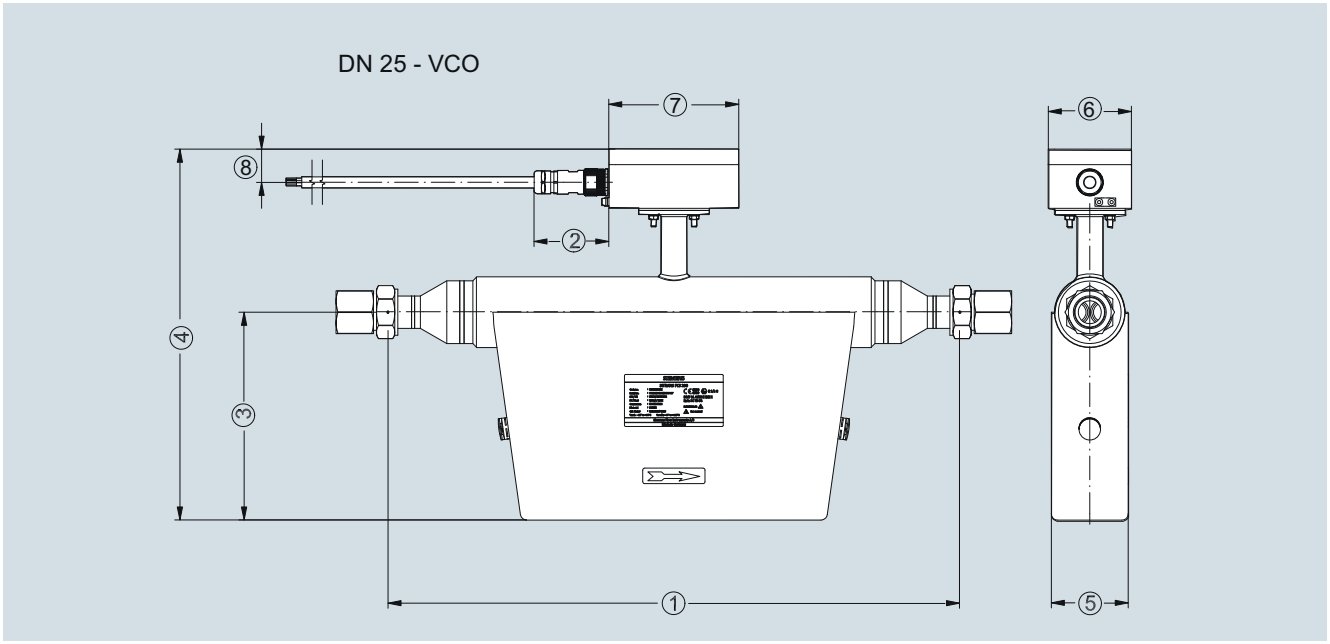
SITRANS FCS200, DN 10 ... DN 15, dimensions in mm (inch)

Position	DN 10 with NPT connectors mm (inch)	DN 10 with VCO connectors mm (inch)	DN 15 mm (inch)
(1)	350 (13.78)	330 (12.99)	450 (17.72)
(2)	72 (2.84)	72 (2.84)	72 (2.84)
(3)	100 (3.94)	100 (3.94)	148 (5.83)
(4)	204 (8.03)	204 (8.03)	253 (9.96)
(5)	40 (1.57)	40 (1.57)	48 (1.89)

Flow sensor SITRANS FCS200

SITRANS FCS200, DN 25





SITRANS FCS200, DN 25, dimensions in mm (inch)

Position	DN 25 with NPT connection mm (inch)	DN 25 with VCO connection mm (inch)
(1)	520 (20.47)	550 (21.65)
(2)	72 (2.84)	72 (2.84)
(3)	200 (7.87)	200 (7.87)
(4)	357 (14.77)	357 (14.77)
(5)	74 (2.91)	74 (2.91)
(6)	80 (3.15)	80 (3.15)
(7)	125 (4.92)	125 (4.92)
(8)	32 (1.26)	32 (1.26)

Overview

MASS 2100 DI 1.5 is suitable for low flow measurement applications of a variety of liquids and gases.

The sensor offers superior performance in terms of flow accuracy, turn-down ratio and density accuracy. The ease of installation through a "plug & play" mechanical and electrical interface ensures optimum performance and operation.

The sensor delivers true multi-parameter measurements i.e.: Mass flow, volume flow, density, temperature and fraction.

Benefits

- High accuracy better than 0.1 % of mass flow rate
- Large dynamic turn-down ratio better than 500:1, from 30 kg/h to a few g/h
- Densitometer performance available through a density accuracy better than 0.001 g/cm^3 with a repeatability better than 0.0002 g/cm^3.
- Single continuous tube design, with no internal welds, reductions or flow splitters offers optimal hygiene, safety and CIP cleanability for food and beverage and pharmaceutical applications.
- Market's biggest wall thickness, ensuring optimal life-time and corrosion resistance and high-pressure durability
- Balanced pipe design with little mechanical energy-loss, ensures optimal performance and stability under non-ideal and unstable process conditions (pressure, temperature, density-changes etc.).
- 4-wire Pt1000 temperature measurement ensures optimum accuracy on mass flow, density and fraction flow
- Multi-plug electrical connector and SENSORPROM enables true "plug & play". Installation and commissioning in less than 10 minutes
- Intrinsically safe Ex ia design as standard
- Sensor pipe available in high-quality stainless steel AISI 316L/ 1.4435 or Hastelloy C22/2.4602 offering optimum corrosion resistance
- Dual-drive pick-up and driver construction facilitate ultra low-weight pipe construction giving the markets' smallest and most stable zero point.
- Rugged and space-saving sensor design in stainless steel matching all environments
- High-pressure program as standard
- The sensor calibration factor is also valid for gas measurement.

Application

In many industries such as the food and beverage or pharamceutical industry, accurate recipe control means everything. The MASS 2100 DI 1.5 has demonstrated superiour performance in numerous applications and field trails relating to accuracy and turn-down ratio. It is today the preferred meter for research and development and mini-plant applications for liquid or gas measurement, where measuring small quantities is important.

The main applications for the MASS 2100 DI 1.5 sensor can be found in:	
Chemical industry	Liquid and gas measurement within Miniplant and R & D, dosing of additives and catalysts
Cosmetic industry	Dosing of essence and fragrances
Pharmaceutical industry	High-speed dosing and coating of pills, filling of ampuls/injectors
Food and beverage industry	Dosing of flavourings, colours and additives, density measurement, inline measurement of liquid or gaseous CO_2
Automotive industry	Fuel injection nozzle and pump testing, filling of AC units, engine consumption, paint robots, ABS test-beds

Design

The MASS 2100 sensor consists of a single bent tube in a double omega pipe configuration, welded directly to the process connectors at each end.

The sensor is available in 2 material configurations, AISI 316L/ 1.4404 or Hastelloy C22/2.4602 with ¼" NPT or ¼" ISO process connections.

The enclosure is made in stainless steel AISI 316L/1.4404 with a grade of encapsulation of IP65/NEMA 4.

The sensor is available in either a standard version with a maximum liquid temperature of 125 °C (257 °F) or a high-temperature version, with raised electrical connector for 180 °C (356 °F).

The sensor can be installed in horizontal or vertical position. The enclosed single quick release clamp fitting which, along with its compact design and single multi-plug electrical connector, will keep installation costs and time to a minimum as shown below.

Flow sensor MASS 2100 DI 1.5

Function

The measuring principle is based on the Coriolis effect. See "System information SITRANS F C Coriolis mass flowmeters".

Integration

The sensor can be connected to all MASS 6000 transmitters for remote installation only.

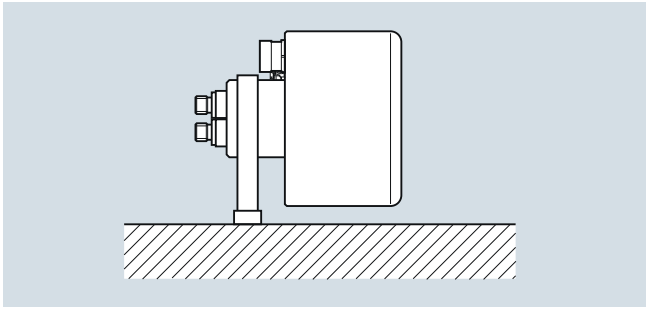
All sensors are delivered with a SENSORPROM containing all information about calibration data, identity and factory pre-programming of transmitter settings

Installation guidelines MASS 2100 DI 1.5 (1/16")

Installation of MASS 2100 sensor

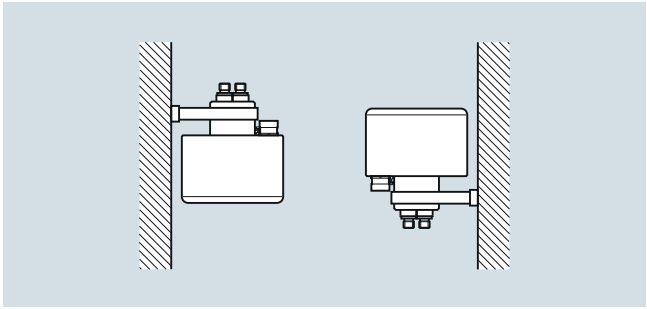
- The optimal installation is horizontal.
  If vertical mounting is necessary, upward flow is recommended to facilitate the removal of air bubbles. To remove the air from the sensor the flow speed in the sensor must be at least 1 m/s.
  If there are solid particles in the liquid, especially in connection with low flow, it is recommended that the sensor be mounted horizontally with inlet flange uppermost so that particles are more easily flushed out. To ensure that the sensor does not become partially empty, there must be sufficient counter-pressure on the unit min. 0.2 bar (2.9 psi).
- Mount the sensor on a vibration-free wall or steel frame.
- Locate the sensor low in the system in order to avoid an underpressure in the sensor separating air/gas in the liquid.
- Ensure that the sensor is not emptied of liquid (during normal operation) otherwise incorrect measurement will occur.

Horizontal



Liquid and gas application

Vertical



Liquid application (left), gas application (right)

Technical specifications

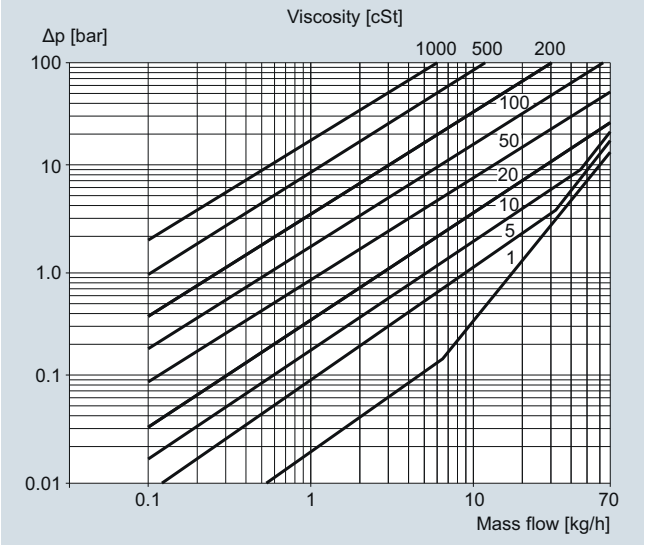
Inside pipe diameter (sensor consists of one continuous pipe)	1.5 mm (0.06")
Pipe wall thickness	0.25 mm (0.010")
Mass flow measuring range	0 ... 30 kg/h (0 ... 66 lb/h)
Density	0 ... 2.9 g/cm^3 (0 ... 0.10 lb/inch^3)
Fraction e.g.	0 ... 100 °Brix
Temperature	
Standard	-50 ... +125 °C (-58 ... +257 °F)
High-temperature version	-50 ... +180 °C (-58 ... +356 °F)
Liquid pressure measuring pipe[1]	
Stainless steel	230 bar (3336 psi) at 20 °C (68 °F)
Hastelloy C22/2.4602	365 bar (5294 psi) at 20 °C (68 °F)
Materials	
Measuring pipe and connection	Stainless steel AISI 316L/1.4435 Hastelloy C22/2.4602
Enclosure and enclosure material[2]	IP65 and stainless steel AISI316L/1.4404
Connection thread	
ISO 228/1	G¼" male
ANSI/ASME B1.20.1	¼" NPT male
Cable connection	Multiple plug connection to sensor 5 x 2 x 0.35 mm^2 twisted and screened in pairs, ext. Ø 12 mm
Ex-version	II 1G Eex ia IIC T3-T6, DEMKO 03 ATEX 135252X c-UL-us Ex ia IIC T3-T6 UL WYMG.E232147
Weight approx.	2.6 kg (5.73 lb)

[1] According to DIN 2413, DIN 17457

[2] Housing is not rated for pressure containment.

For accuracy specifications see "System information SITRANS F C".

Pressure drop



MASS 2100 DI 1.5 (1/16"), pressure drop for density = 1000 kg/m^3

Selection and Ordering data	Article No.	Ord. code
SITRANS F C Flow sensors	↗ 7ME4100-	
MASS 2100 DI 1.5 (1/16“) sensor	■■■■■-	■■■■ ■■■
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
Diameter		
Stainless steel AISI 316L/1.4435		
DI 1.5, max. 125 °C (257 °F)	1A	
DI 1.5, max. 180 °C (356 °F)	1B	
Hastelloy C22/2.4602		
DI 1.5, max. 125 °C (257 °F)	2A	
DI 1.5, max. 180 °C (356 °F)	2B	
Pressure		
PN 100	D	
PN 230 (AISI 316L/1.4404)	L	
PN 365 (C22/2.4602)	P	
Process connection/flange		
Pipe thread		
G ¼“ male	10	
¼“ NPT male	11	
Configuration		
Standard	1	
Density	2	
Brix/Plato	3	
Fraction (specification required)	9	N0Y
Transmitter compact mounted on sensor		
No transmitter, sensor and adapter only	A	
MASS 6000, Ex d, stainless steel enclosure, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC with Ex de [ia/ib] T3 -T6 Ex-approval.	B	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC.	C	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz	D	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC	E	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz, ½" NPT	F	
Cable		
No cable	A	
5 m (16.4 ft) cable	B	
10 m (32.8 ft) cable	C	
25 m (82 ft) cable	D	
50 m (164 ft) cable	E	
75 m (246 ft) cable	F	
150 m (492 ft) cable	G	
Calibration		
Standard calibration 3 flow x 2 points	1	
Standard calibration matched pair 3 flow x 2 points	2	
Accredited calibration matched pair 5 flow x 2 points (DANAK)	3	
Extended calibration customer-specified select Y60, Y61, Y62 or Y63 (see additional information)	8	

Selection and Ordering data	Order code
Additional information	
Please add “**-Z**“ to Article No. and specify Order code(s) and plain text.	
Pressure testing certificate PED: 97/23/EC	**C11**
Material certificate EN 10204-3.1	**C12**
Welding certificate NDT-Penetrant: ISO 3452	**C13**
Factory certificate according to EN 10204 2.2	**C14**
Factory certificate according to EN 10204 2.1	**C15**
Tag name plate, stainless steel	**Y17**
Tag name plate, plastic	**Y18**
Customer-specific transmitter setup	**Y20**
Customer-specified, matched pair (5 x 2)	**Y60**
Customer-specified calibration (5 x 2)	**Y61**
Customer-specified, matched pair (10 x 1)	**Y62**
Customer-specified calibration (10 x 1)	**Y63**
Cleaned for oil and grease	**Y80**
Special version	**Y99**

Operating instructions for SITRANS F C MASS 2100 DI 1.5

Description	Article No.
• English	**A5E03089952**

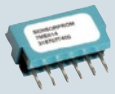
This device is shipped with a Quick Start guide and a CD containing further SITRANS F literature.

All literature is also available for free at:
http://www.siemens.com/flowdocumentation

Accessories

Description	Article No.	
Cable with multiple plug Standard blue cable between MASS 6000 and MASS 2100, 5 x 2 x 0.34 mm² twisted and screened in pairs. Temperature range -20 °C ... +110 °C (-4 °F ... +230 °F)		
• 5 m (16.4 ft)	**FDK:083H3015**	
• 10 m (32.8 ft)	**FDK:083H3016**	
• 25 m (82 ft)	**FDK:083H3017**	
• 50 m (164 ft)	**FDK:083H3018**	
• 75 m (246 ft)	**FDK:083H3054**	
• 150 m (492 ft)	**FDK:083H3055**	

Spare parts

Description	Article No.	
Multiple plug for cable mounting	**FDK:083H5056**	
2 kB SENSORPROM unit (Sensor Serial No. and Article No. must be specified by ordering)	**FDK:083H4410**	
Bracket	**A5E02590427**	

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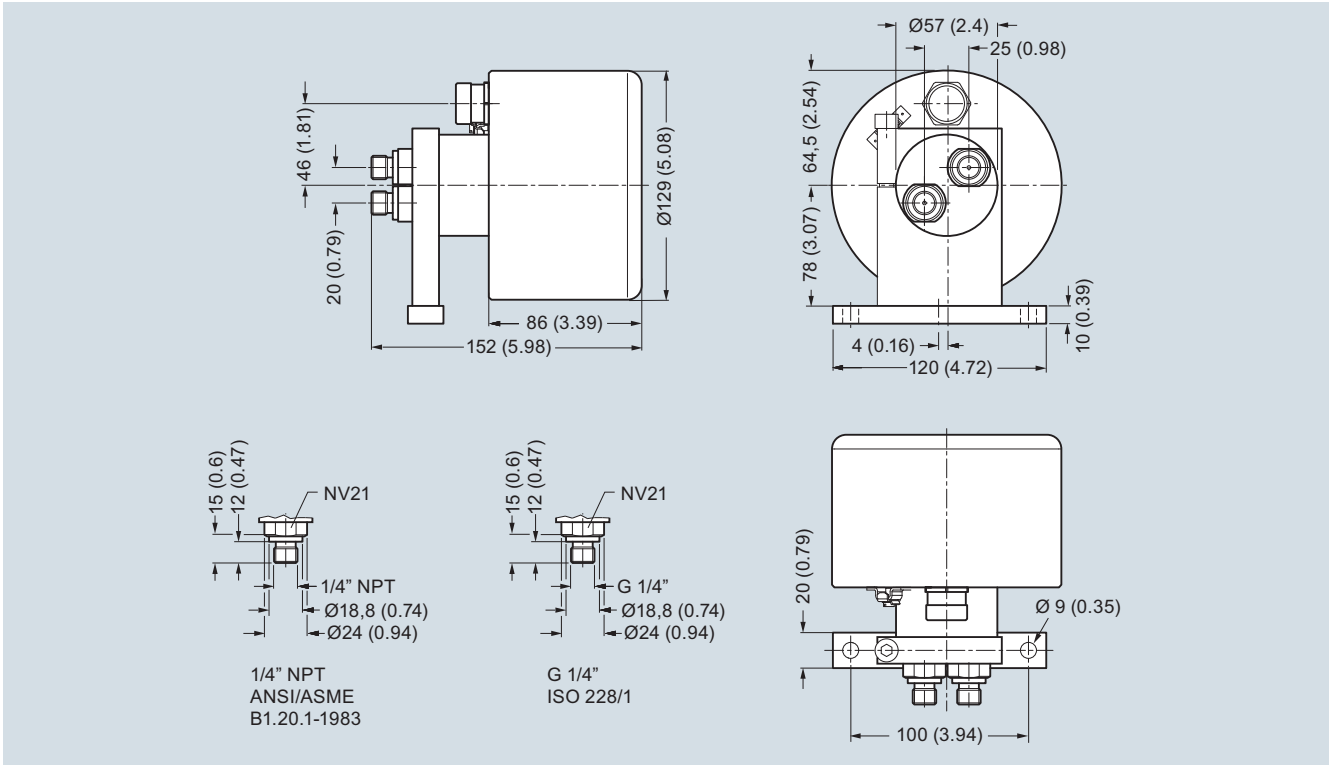
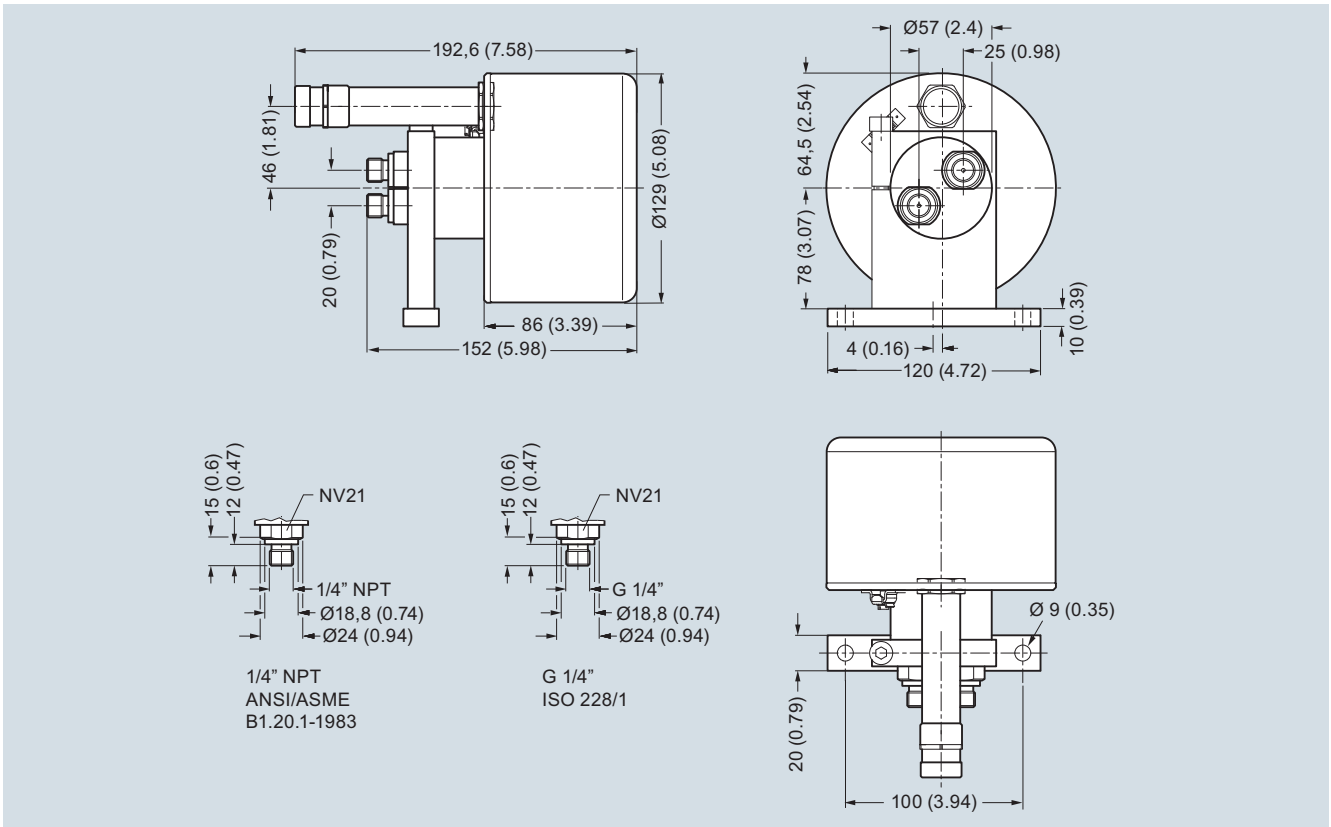
Dimensional drawings

MASS 2100 DI 1.5 (1/16“)



Dimensions in mm (inch)

MASS 2100 DI 1.5 High-temperature version to 180 °C (356 °F)



Dimensions in mm (inch)

Overview

SITRANS FC300 is a compact Coriolis mass sensor suitable for flow measurement of a variety of liquids and gases.

The sensor offers superior performance in terms of flow accuracy, turn-down ratio and density accuracy. The ease of installation through a „plug & play“ interface ensures optimum performance and operation.

A new designed encapsulation in stainless steel with a surprisingly low weight of only 3.5 kg (7.7 lb), ensures a rigid and robust sensor performance for a wide range of applications.

Benefits

- High accuracy better than 0.1 % of mass flow rate
- Large dynamic turn-down ratio better than 500:1
- Densitometer performance available through a density accuracy as follows:
  - For 316L/1.4404 version better than 0.0015 g/cm^3 (0.000036 lb/inch^3) with repeatability better than 0.0002 g/cm^3 (0.0000072 lb/inch^3)
  - For C22/2.4602 version better than 0.0025 g/cm^3 (0.000090 lb/inch^3) with repeatability better than 0.001 g/cm^3 (0.000036 lb/inch^3)
- One tube without internal welds, reductions or flow splitters offers optimal hygiene, safety and CIP cleanability for food and beverage and pharmaceutical applications
- Larger wall thickness, ensures optimal life-time and corrosion resistance and high-pressure durability
- Balanced pipe design with little mechanical energy loss, ensures optimal performance and stability under non-ideal and unstable process conditions (pressure, temperature, density-changes etc.).
- 4-wire Pt1000 temperature measurement ensures optimum accuracy on mass flow, density and fraction flow
- Multi-plug electrical connector and SENSORPROM enable true „plug & play“. Installation and commissioning in less than 10 minutes.
- Intrinsically safe Ex design ia IIC as standard
- Sensor pipe available in high-quality stainless steel AISI 316L/1.4435 or Hastelloy C22/2.4602 offering optimum corrosion resistance.
- Rugged and space-saving sensor design in stainless steel matching all applications.
- High-pressure program as standard
- The sensor calibration factor is also valid for gas measurement.

Application

The industry today has an increasing demand for mass flowmeters with a reduced physical size without loss of performance. The meters must be suitable for installation in traditional process industry environment as well as OEM equipment for instance within automotive or appliance industry. Independent of industry application the meter must deliver accurate and reliable measurements. The new and versatile design of the FC300 offers this flexibility.

The main applications for the SITRANS FC300 DN 4 can be found in:	
Chemical industry	Liquid and gas measurement in normal as well as corrosive environments
Cosmetic industry	Dosing of essence and fragrances
Pharmaceutical industry	High-speed dosing and coating of pills, filling of ampuls/injectors
Food and beverage industry	Filling, dosing of flavorings, colors and additives, inline density measurement Measurement and dosing of liquid or gaseous CO_2
Automotive industry	Fuel injection nozzle and pump testing, filling of AC units, engine consumption, paint robots, ABS test-beds

Design

The FC300 sensor consists of a single tube bent in double omega pipe geometry, welded directly to the process connectors at each end. The sensor is available in 2 material configurations, AISI 316L/1.4404 or Hastelloy C22/2.4602 with ¼”-NPT or G¼”-ISO process connections.

The enclosure is made of stainless steel AISI 316L/1.4409 with a grade of encapsulation of IP67/NEMA 4. The enclosure has a very robust design and with an overall size of 130 x 200 x 60 mm (5.12“ x 7.87“ x 2.36“) the sensor is very compact and requires only little installation space.

The sensor can be delivered in a standard version with a maximum liquid temperature of 115 °C (239 °F) or a high-temperature version, with raised electrical connector for 180 °C (356 °F).

The sensor can be installed in horizontal or vertical position. The sensor can be mounted directly on any given plane surface or if desired with the enclosed quick release clamp fitting which, along with its compact design and multi-plug electrical connector, will keep installation costs and time to a minimum.

Function

The measuring principle is based on the Coriolis effect. See “System information SITRANS F C Coriolis mass flowmeters”.

Integration

The sensor can be connected to all MASS 6000 and SIFLOW FC070 (standard and Ex types) transmitters for remote installation only.

All sensors are delivered with a SENSORPROM containing all information about calibration data, identity and factory pre-programming of transmitter settings

Flow sensor SITRANS FC300

Installation guidelines for SITRANS FC300 sensor

Horizontal installation as shown in figure A is recommended with gas or liquid applications.

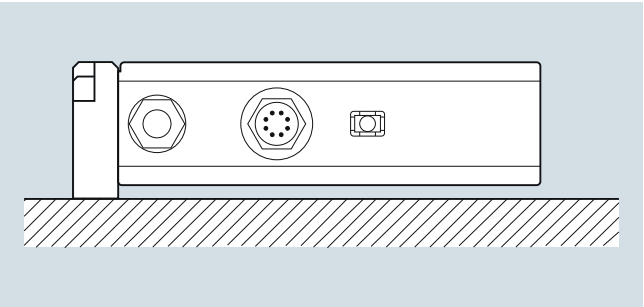
This installation is also recommended when the flow velocity is low (< 1 m/s) or the liquid contains solid particles or air bubbles.

Vertical installation as shown in figure B can be used for liquid or gas applications.

For liquid applications upwards flow is recommended to facilitate the removal of air bubbles and to avoid partly emptying of the sensor.
For gas applications we recommend to place the flow inlet on the sensor high and the outlet low to remove impurities and oil films.

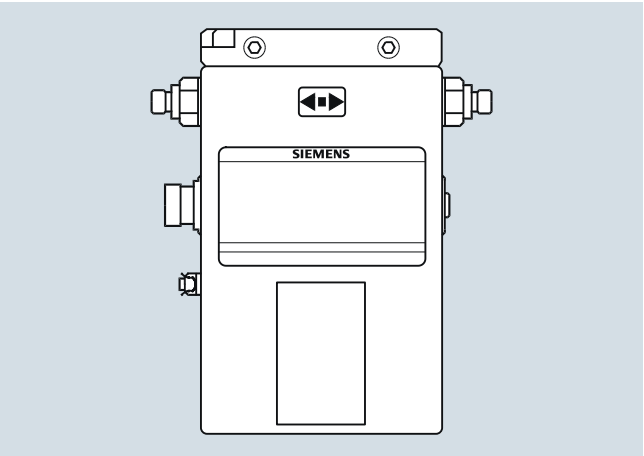
- To ensure that the sensor does not become partly empty, there must be a sufficient counter-pressure on the unit min. 0.2 bar (2.9 psi).
- Mount the sensor on a vibration-free and plane wall or steel frame.
- Locate the sensor low in the system in order to avoid underpressure in the sensor separating air/gas in the liquid.
- Ensure that the sensor is not emptied of liquid (during normal operation) otherwise incorrect measurement will occur.

Horizontal mounting (recommended) (fig. A)



Liquid or gas (low to high flow)

Vertical mounting (fig. B)



Liquid or gas (medium to high flow)

Technical specifications

Sensor size	DN 4 (1/6“)
Mass flow	
Measuring range	0 ... 350 kg/h (0 ... 772 lb/h)
Accuracy, mass flow	0.1 % of rate
Repeatability	0.05 % of rate
Max. zero point error	0.010 kg/h (0.022 lb/h)
Density	
Density range	0 ... 2.9 g/cm^3 (0 ... 0.105 lb/inch^3)
Density error	
• Stainless steel	0.007 g/cm^3 (0.00025 lb/inch^3)
• Hastelloy C22/2.4602	0.0025 g/cm^3 (0.00009 lb/inch^3)
Repeatability error	0.0002 g/cm^3 (0.0000072 lb/inch^3)
Temperature	
Standard	-40 ... +115 °C (-40 ... +239 °F)
High-temperature version	-40 ... +180 °C (-40 ... +356 °F)
Temperature error	0.5 °C (0.9 °F)
Brix	
Measuring range	0 ... 100 °Brix
Brix error	0.3 °Brix
Inside pipe diameter	
Stainless steel version	3.5 mm (0.14“)
Hastelloy version	3.0 mm (0.12“)
Pipe wall thickness	
Stainless steel version	0.25 mm (0.0098“)
Hastelloy version	0.5 mm (0.0196“)
Liquid pressure measuring pipe[1)]	
Stainless steel	130 bar (1885 psi) at 20 °C (68 °F)
Hastelloy C22/2.4602	410 bar (5945 psi) at 20 °C (68 °F)
Materials	Stainless steel AISI 316L/1.4435
Measuring pipe and connection	Hastelloy C22/2.4602
Enclosure[2)]	
Material	Stainless steel AISI 316L/1.4404
Enclosure grade	IP67/NEMA4
Connection thread	
ISO 228/1	G¼” male
ANSI/ASME B1.20.1	¼” NPT male
Ex approval	Ex ia IIC T3-T6 05ATEX138072X c-UL-us Class 1 Div. 1, Gr. A, B, C, D
Weight	3.5 kg (7.7 lb)
Dimensions	135 x 205 x 58 mm (5.31“ x 8.07“ x 2.28“)

1) According to DIN 2413, DIN 17457

2) Housing is not rated for pressure containment.

Selection and Ordering data	Article No.	Order code
SITRANS F C Flow sensors	↗ 7ME4400 -	
SITRANS FC300 DN 4 (1/6“) sensor	■■■■■ - ■■■■	■■■
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
Pipe material and temperature		
Stainless steel AISI 316L/1.4435		
115 °C (239 °F)	1G	
180 °C (356 °F)	1H	
Hastelloy C22/2.4602		
115 °C (239 °F)	2G	
180 °C (356 °F)	2H	
Pressure		
PN 100	D	
PN 130 (316L/C22)	G	
PN 410 (C22)	Q	
Process connection		
Pipe thread		
G ¼“ male	10	
¼“ NPT male	11	
Configuration		
Standard	1	
Density	2	
Brix/Plato	3	
Fraction (specification required)	9	N0Y
Transmitter compact mounted on sensor		
No transmitter, sensor and adapter only	A	
MASS 6000, Ex d, stainless steel enclosure, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC with Ex de [ia/ib] T3 -T6 Ex-approval	B	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC	C	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz	D	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC	E	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz, ½" NPT	F	
Cable		
No cable	A	
5 m (16.4 ft) cable	B	
10 m (32.8 ft) cable	C	
25 m (82 ft) cable	D	
50 m (164 ft) cable	E	
75 m (246 ft) cable	F	
150 m (492 ft) cable	G	
Calibration		
Standard calibration 3 flow x 2 points	1	
Standard calibration matched pair 3 flow x 2 points	2	
Accredited calibration matched pair 5 flow x 2 points (DANAK)	3	
Extended calibration customer-specified select Y60, Y61, Y62 or Y63 (see additional information)	8	

Selection and Ordering data	Order code
Additional information Please add “**-Z**“ to Article No. and specify Order code(s) and plain text.	
Pressure testing certificate PED: 97/23/EC	**C11**
Material certificate EN 10204-3.1	**C12**
Welding certificate NDT-Penetrant: ISO 3452	**C13**
Factory certificate according to EN 10204 2.2	**C14**
Factory certificate according to EN 10204 2.1	**C15**
Tag name plate, stainless steel	**Y17**
Tag name plate, plastic	**Y18**
Customer-specific transmitter setup	**Y20**
Customer-specified, matched pair (5 x 2)	**Y60**
Customer-specified calibration (5 x 2)	**Y61**
Customer-specified, matched pair (10 x 1)	**Y62**
Customer-specified calibration (10 x 1)	**Y63**
Cleaned for oil and grease	**Y80**
Special version	**Y99**

Operating instructions for SITRANS F C FC300

Description	Article No.
• English	**A5E00698213**
• German	**A5E00728101**
• Spanish	**A5E00746629**
• French	**A5E00746625**

This device is shipped with a Quick Start guide and a CD containing further SITRANS F literature.

All literature is also available for free at:
http://www.siemens.com/flowdocumentation

Accessories

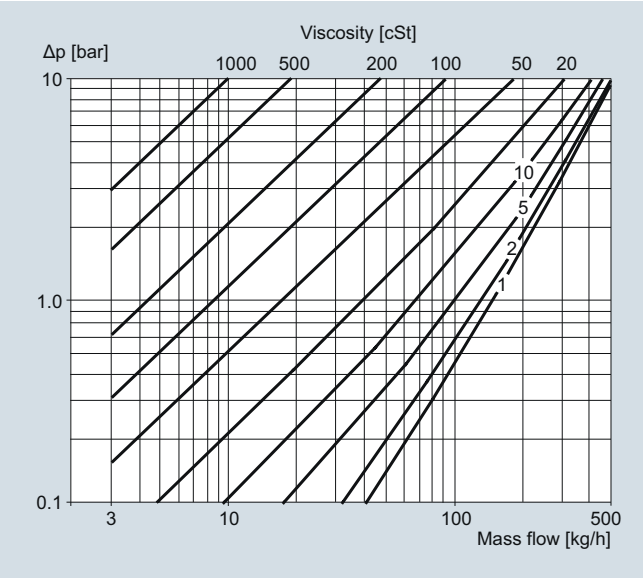
Description	Article No.	
Cable with multiple plug Standard blue cable between MASS 6000 and MASS 2100, 5 x 2 x 0.34 mm² twisted and screened in pairs. Temperature range -20 °C ... +110 °C (-4 °F ... +230 °F)		
• 5 m (16.4 ft)	**FDK:083H3015**	
• 10 m (32.8 ft)	**FDK:083H3016**	
• 25 m (82 ft)	**FDK:083H3017**	
• 50 m (164 ft)	**FDK:083H3018**	
• 75 m (246 ft)	**FDK:083H3054**	
• 150 m (492 ft)	**FDK:083H3055**	

Spare parts

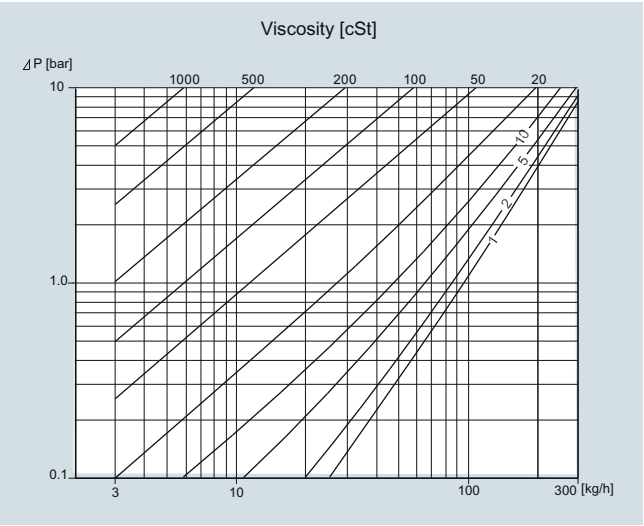
Description	Article No.	
Multiple plug for cable mounting	**FDK:083H5056**	
2 kB SENSORPROM unit (Sensor Serial No. and Article No. must be specified by ordering)	**FDK:083H4410**	
Mounting bracket in AISI 304	**A5E02590439**	
Demo suitcase including MASS 6000, FC300 (DN 4), and HART module	**A5E00789737**	

Characteristic curves

Pressure drop



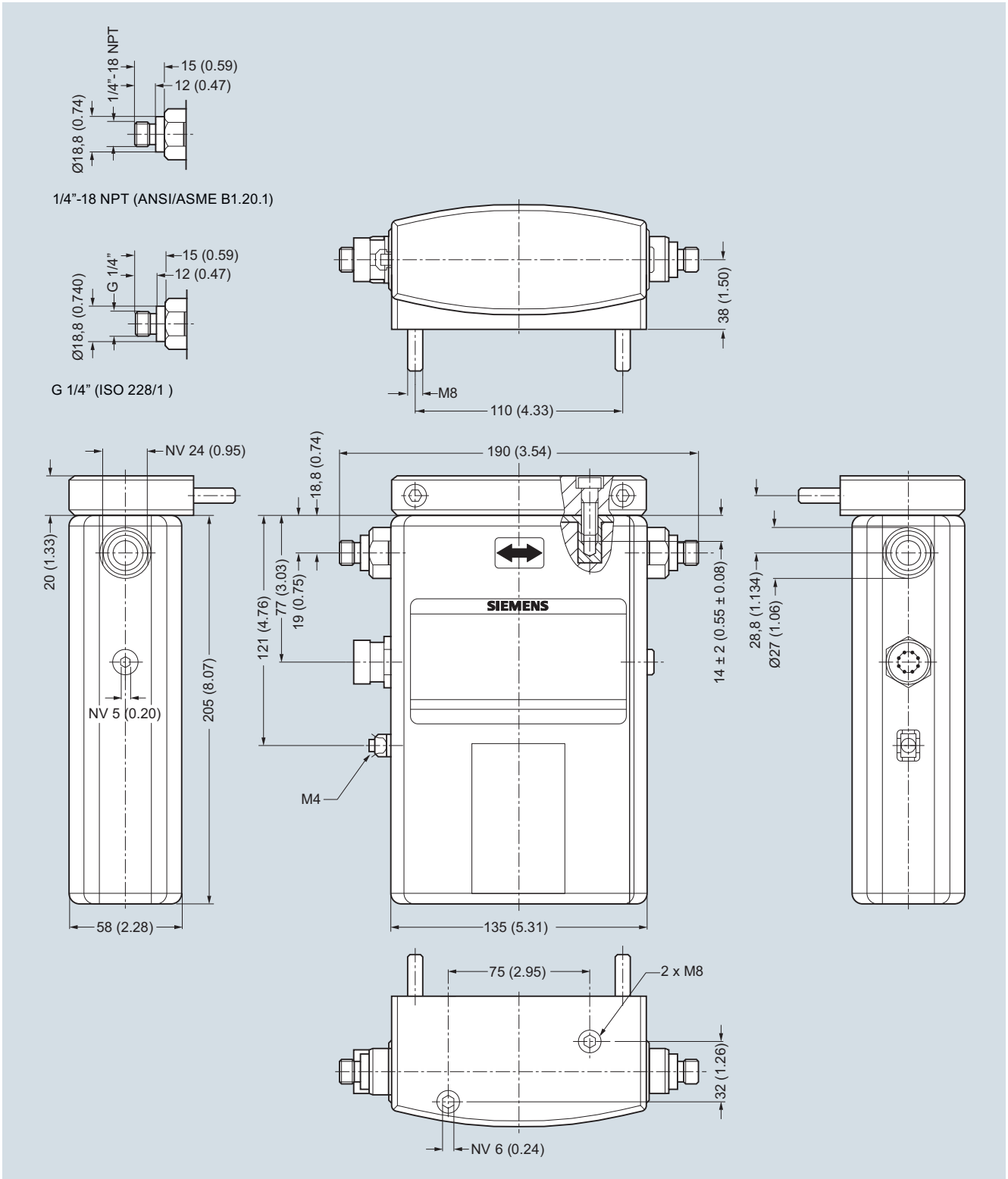
Stainless steel 316L/1.4404



Hastelloy C22/2.4602

Dimensional drawings

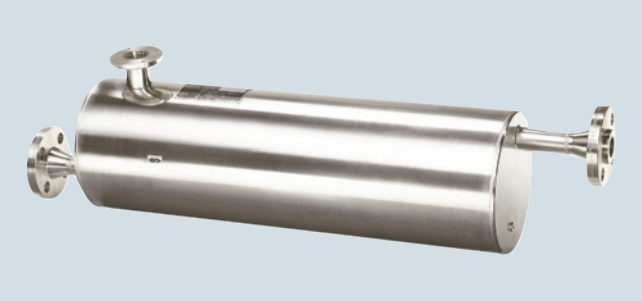
SITRANS FC300 DN 4



SITRANS FC300, dimensions in mm (inch)

Flow sensor MASS 2100 DI 3 to DI 15

Overview



MASS 2100 DI 3 to DI 15 is suitable for accurate mass flow measurement of a variety of liquids and gases.

The sensor offers superior performance in terms of flow accuracy, turn-down ratio and density accuracy. The ease of installation through a "plug & play" mechanical and electrical interface ensures optimum performance and operation.

The sensor delivers true multi-parameter measurements i.e.: Mass flow, volume flow, density, temperature and fraction.

Benefits

- High accuracy better than 0.1 % of mass flow rate
- Large dynamic turn-down ratio better than 500:1
- Densitometer performance available through density accuracy (depending upon sensor size) ranging from 0.0005 to 0.0015 g/cm^3 with a typical repeatability better than 0.0001 to 0.0002 g/cm^3
- Single continuous tube design, with no internal welds, reductions or flow splitters offers optimal hygiene, safety and CIP cleanability for food and beverage and pharmaceutical applications
- Markets' thickest sensor walls ensure optimal life-time and corrosion resistance and high-pressure durability
- Full bore design provides lower pressure loss due to same internal diameter throughout the entire sensor
- Balanced pipe design with little mechanical energy loss, ensures optimal performance and stability under non-ideal and unstable process conditions (pressure, temperature, density changes etc.)
- 4-wire Pt1000 temperature measurement ensures optimum accuracy on mass flow, density and fraction flow
- Multi-plug electrical connector and SENSORPROM enables true "plug & play". Installation and commissioning in less than 10 minutes
- Intrinsically safe Ex design ia IIC as standard, making service in hazardous area possible without having to demount the sensor if a compact Ex d transmitter needs service
- Sensor pipe available in high-quality stainless steel AISI 316L/1.4435 or Hastelloy C22/2.4602 offering optimum corrosion resistance
- Centre-block design decouples process noise from the environment such as vibrations, pulsations, pressure shocks etc. making installation flexible and versatile
- Rugged and space-saving sensor design in stainless steel matching all environments
- High-pressure program as standard
- The sensor calibration factor is also valid for gas measurement
- Uniform sensor interface matching all transmitter versions at the same time whether it is compact IP67/NEMA 6, compact Ex d or remote installation, one sensor fits all

Application

Coriolis mass flowmeters are suitable for measuring all liquids and gases. The measurement is independent of changes in process conditions/parameters such as temperature, density, pressure, viscosity, conductivity and flow profile.

Due to this versatility the meter is easy to install and the Coriolis flowmeter is recognized for its high accuracy in a wide turn-down ratio which is a paramount in many applications.

The main applications of the Coriolis flowmeter can be found in all industries, such as:	
Chemical and pharma	Detergents, bulk chemicals, pharmaceuticals, acids, alkalis
Food and beverage	Dairy products, beer, wine, soft-drinks, Brix/Plato, fruit juices and pulps, bottling, CO_2 dosing, CIP-liquids
Automotive	Fuel injection nozzle and pump testing, filling of AC units, engine consumption, paint robots
Oil and gas	Filling of gas bottles, furnace control, test separators, LPG
Water and waste water	Dosing of chemicals for water treatment

The wide varity of combinations and versions from the modular system means that ideal adaptation is possible to each measuring task.

Design

The MASS 2100 sensor consists of a single bent tube in a double bent pipe configuration, welded directly to the process connectors at each end.
The centre-block is brazed onto the sensor pipes from the outside acting as a mechanical low pass filter.

The sensor is available in 2 material configurations, AISI 316L/1.4404 or Hastelloy C22/2.4602 with a wide variety of process connections.

The enclosure is made in stainless steel AISI 316L/1.4404 with a grade of encapsulation of IP67.

The sensor is as standard Ex ia approved, intrinsically safe.

The sensor can be installed in horizontal or vertical position. In horizontal position the sensor is self draining.

Heating: All the sensors MASS 2100, DI 3 to DI 15, can optionally be equipped with a heating coil to avoid solidification of sensitive fluids during down-time or period between discontinuing processes. This feature gives the user an alternative to the costly electrical heating normally used, as it gives the freedom to choose either hot water, superheated steam or hot oil, to maintain a constant temperature inside the sensor.

Function

The measuring principle is based on the Coriolis effect. See "System information SITRANS F C Coriolis mass flowmeters".

Integration

The sensor can be connected to all MASS 6000 transmitters for compact and remote installation as well as SIFLOW FC070 standard and Ex type transmitters.

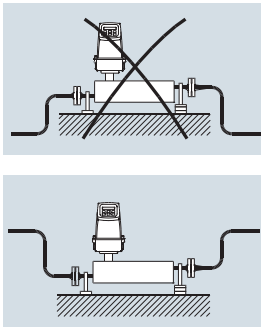
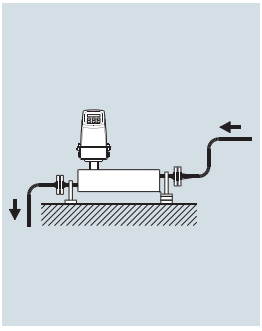
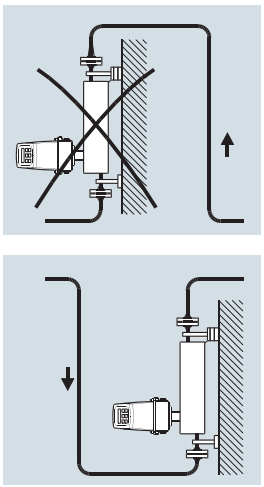
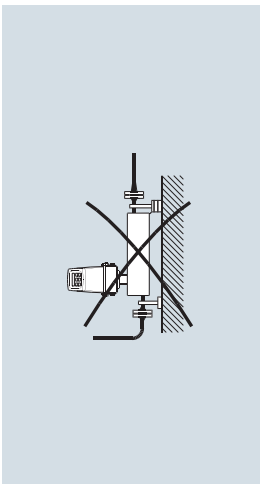
All sensors are delivered with a SENSORPROM containing all information about calibration data, identity and factory pre-programming of transmitter settings.

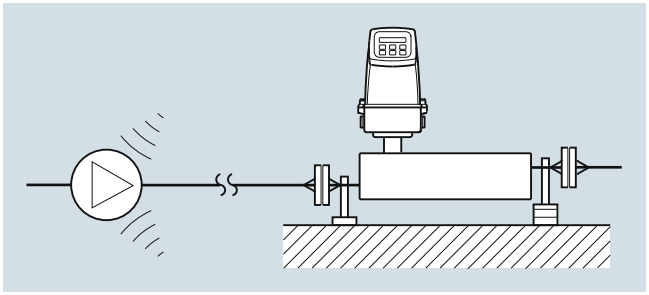
Installation guidelines MASS 2100 DI 3 ... DI 15 (1/8" ... ½")

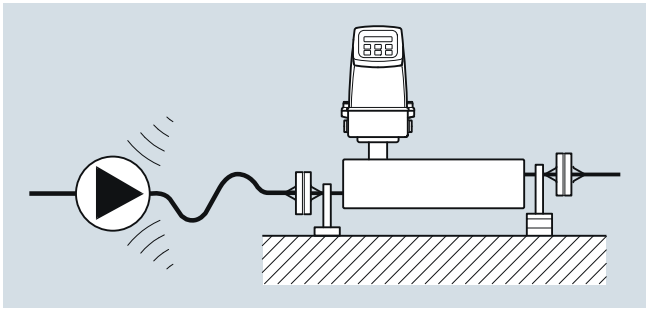
Installation of sensor

In order to perform according to given specifications for flow and density accuracy, the sensor must be installed using rigid mounting brackets as shown in the installation examples.

If the liquid is volatile or contains solid particles, vertical mounting is not recommended.

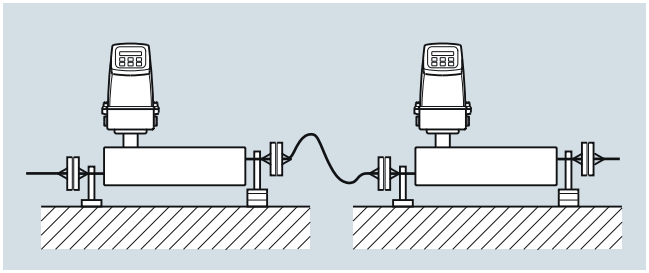
	Liquid	Gas
Horizontal		
Vertical		





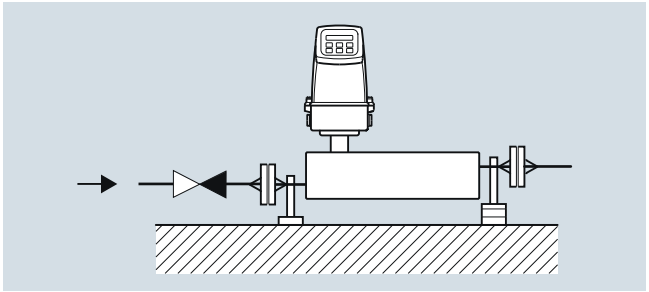
Vibration

Always locate the flowmeter as far away as possible from components that generate mechanical vibration in the piping.



Cross talk

Cross talk between sensors mounted close to each other may disturb the measurement. To avoid cross talk never mount more than one meter on each frame and mount flexible hose connections between the sensors as shown.



Zero point adjustment

To facilitiate zero point adjustment a shut-off valve should always be mounted in connection with the sensor as a proper zero point setting is essential for a good accuarcy.

Flow sensor MASS 2100 DI 3 to DI 15

Technical specifications

Versions (mm (inch))		DI 3 (1/8)	DI 6 (¼)	DI 15 (5/8)	DI 25 (1)	DI 40 (1½)
Inside pipe diameter (sensor consists of one continuous pipe)	mm (inch)	3.0 (0.12)	6.0 (0.24)	14.0 (0.55)	29.7 (1.17)	43.1 (1.70)
Pipe wall thickness	mm (inch)	0.5 (0.02)	1.0 (0.04)	1.0 (0.04)	2.0 (0.08)	2.6 (0.10)
Mass flow measuring range	kg/h (lb/h)	0 ... 250 (0 ... 550)	0 ... 1000 (0 ... 2200)	0 ... 5600 (0 ... 12345)	0 ... 25000 (0 ... 55100)	0 ... 52000 (0 ... 114600)
Density	g/cm³ (lb/inch³)	0 ... 2.9 (0 ... 0.10)				
Fraction e.g.	°Brix	0 ... 70 (applicable temperature range: 10 ... 99 °C (50 ... 210.2 °F))				
Temperature						
Standard	°C (°F)	-50 ... +180 °C (-58 ... +356 °F)				
Liquid pressure measuring pipe[1]						
Stainless steel	bar (psi)	230 (3336)	265 (3844)	130 (1885)	110 (1595)	105 (1523)
Hastelloy C22/2.4602	bar (psi)	350 (5076)	410 (5946)	200 (2900)	185 (2683)	not available
Materials						
Measuring pipe, flange and thread connection		Stainless steel AISI 316L/1.4435				
		Hastelloy C22/2.4602		not available		
Enclosure and enclosure material		IP67 (NEMA 4) and stainless steel AISI 316L/1.4404, **The housing is not rated for pressure containment**				
Process connections[2]						
Flange						
EN 1092-1, PN 40			DN 10	DN 15	DN 25	DN 40
ANSI B16.5, Class 150			½"	½"	1"	1½"
ANSI B16.5, Class 600 (Class 300)			½"	½"	1"	1½"
Dairy screwed connection (PN 16/25/40)[3]						
DIN 11851			DN 10	DN 15	DN 32	DN 40
ISO 2853/BS 4825 part 4 (SS3351)			25 mm	25 mm	38 mm	51 mm
Dairy clamp connection (PN 16)[3]						
ISO 2852/BS 4825 part 3 (SMS3016)			25 mm	25 mm	38 mm	51 mm
Thread						
ISO 228/1, PN 100		G¼" female	G¼" male	G½" male	G1" male	G2" male
ANSI/ASME B1.20.1, PN 100		¼" NPT female	¼" NPT male	½" NPT male	1" NPT male	2" NPT male
Cable connection		Multiple plug connection to sensor 5 x 2 x 0.35 mm² twisted and screened in pairs, ext. Ø 12 mm				
Ex-version		Ex ia IIC T3-T6, DEMKO 03 ATEX 135252X				
Weight approx.	kg (lb)	4 (8.8)	8 (17.6)	12 (26.5)	48 (105.8)	70 (154.5)

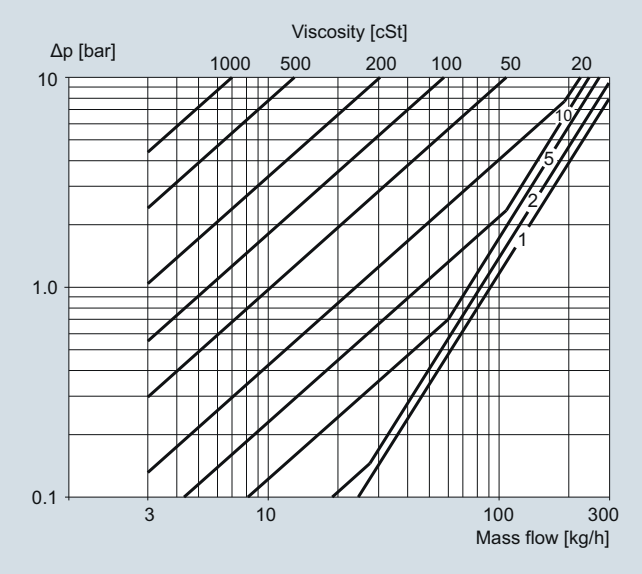
1) Max. at 20 °C (68 °F), DIN 2413, DIN 17457

2) Other connections to order, see "Selection and Ordering data"

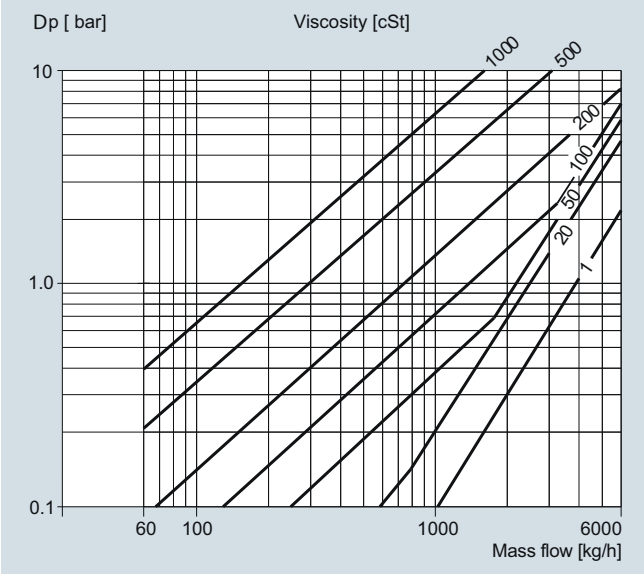
3) Material, AISI 316/1.4401 or corresponding

For accuracy specification see "System information SITRANS F C".

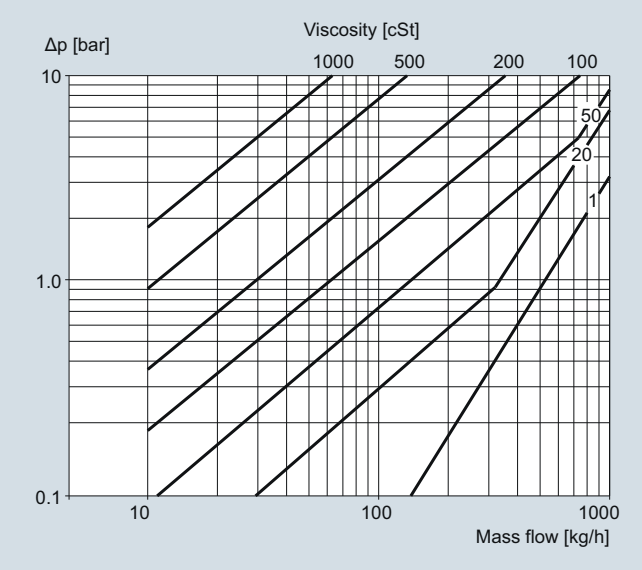
Pressure drop



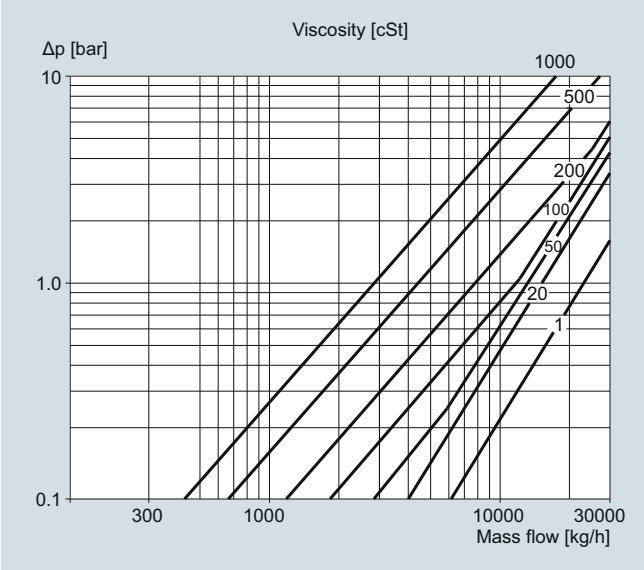
MASS 2100 DI 3 (1/8"), pressure drop for density = 1000 kg/m^3



MASS 2100 DI 15 (½"), pressure drop for density = 1000 kg/m^3

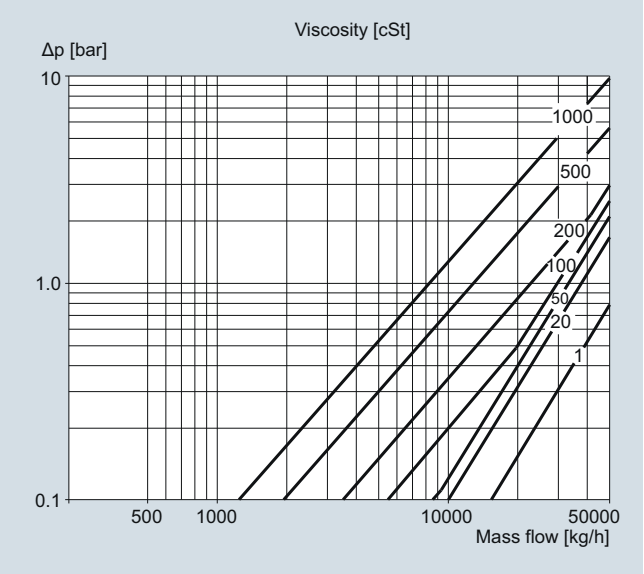


MASS 2100 DI 6 (¼"), pressure drop for density = 1000 kg/m^3



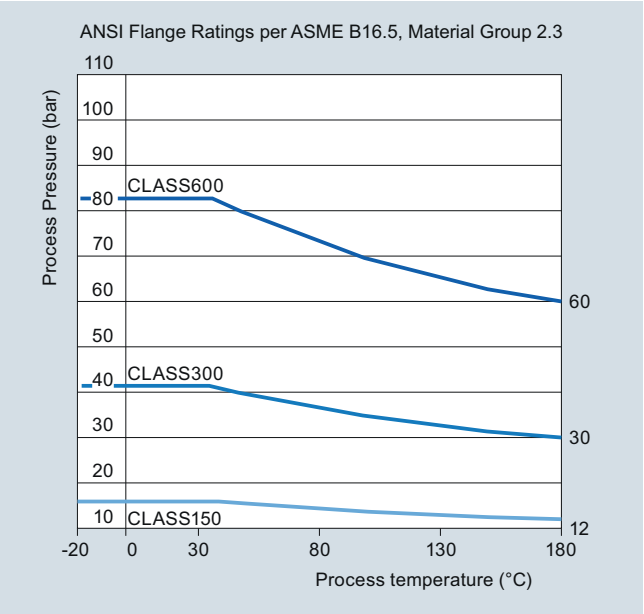
MASS 2100 DI 25 (1"), pressure drop for density = 1000 kg/m^3

Flow sensor MASS 2100 DI 3 to DI 15

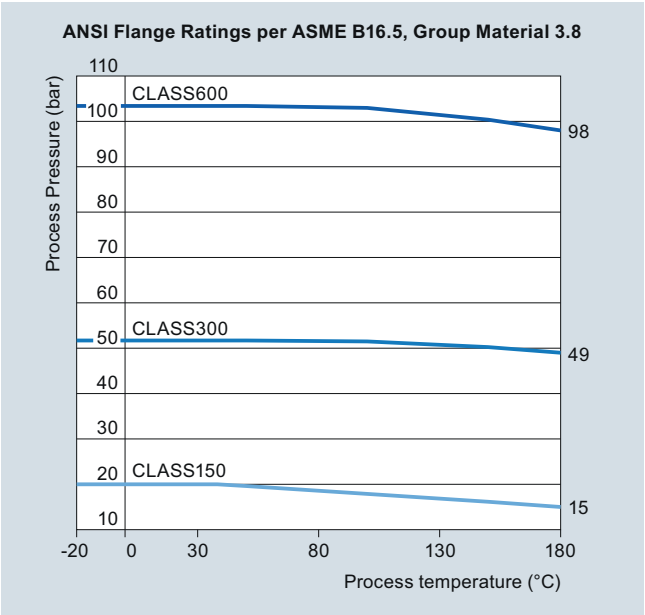


MASS 2100 DI 40 (1½"), pressure drop for density = 1000 kg/m^3

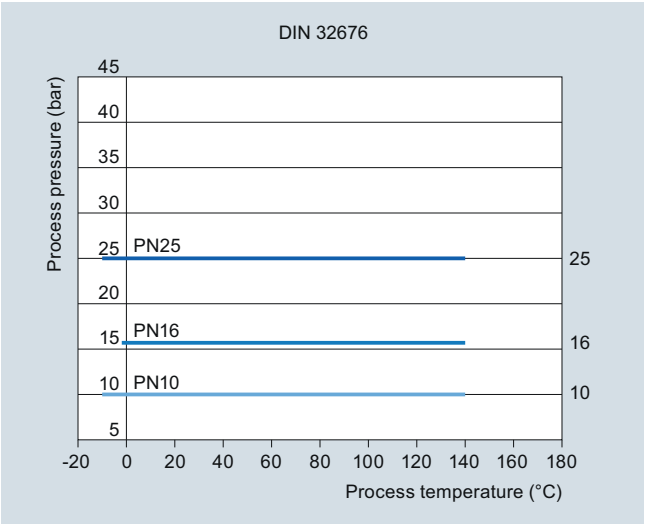
Pressure/temperature curves



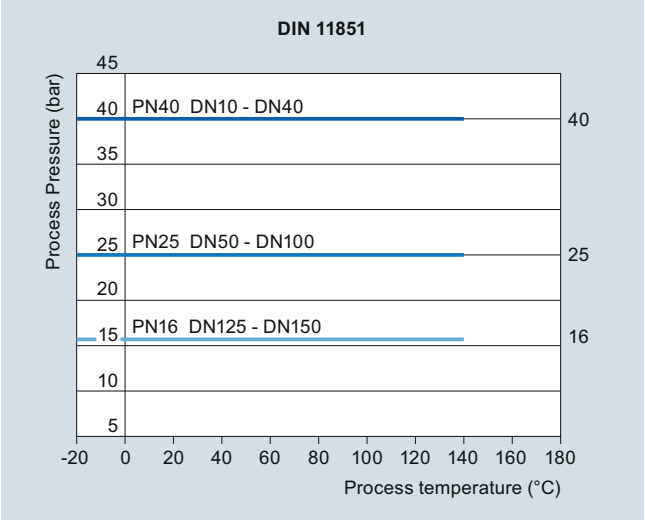
ASME flanges B16.5 stainless steel



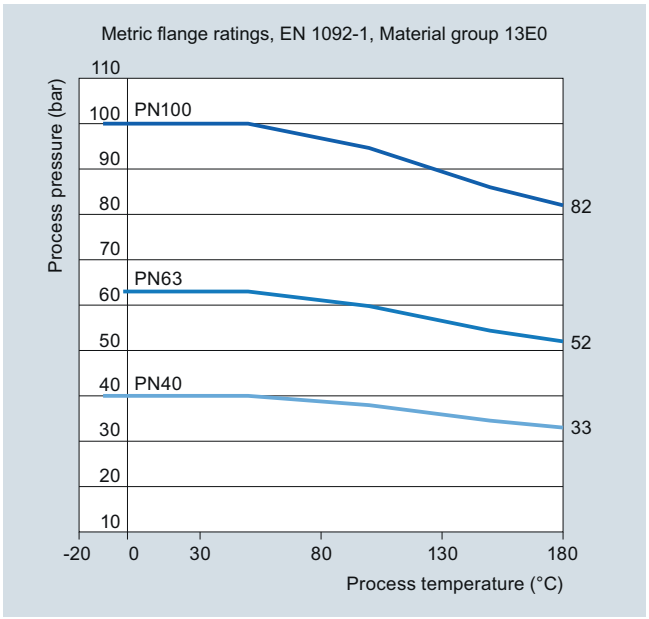
ASME flanges B16.5 Hastelloy C22/2.4602



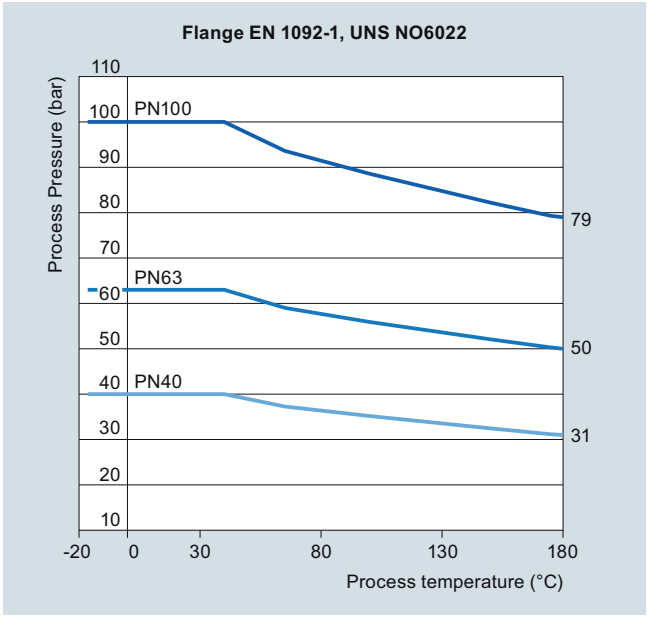
DIN 32676 flanges stainless steel (PN 10 ... PN 25)



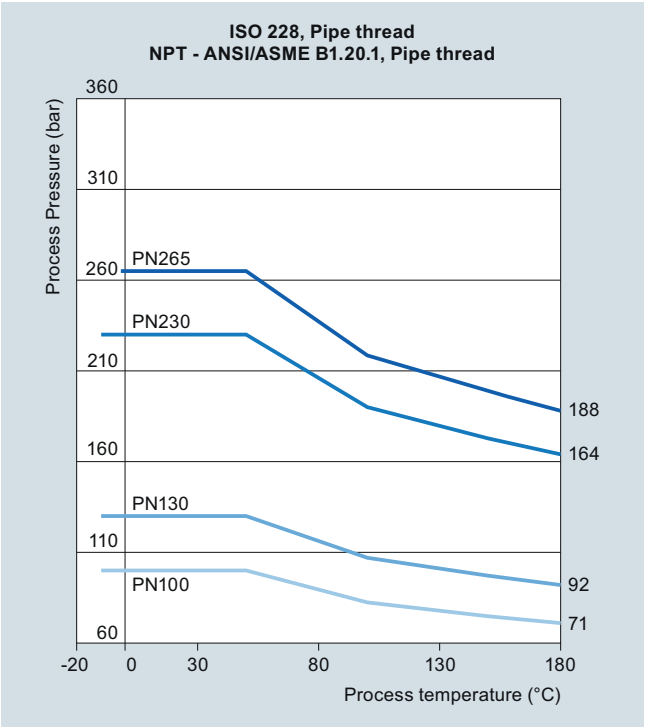
DIN 11581 flanges stainless steel (PN 25 ... PN 40)



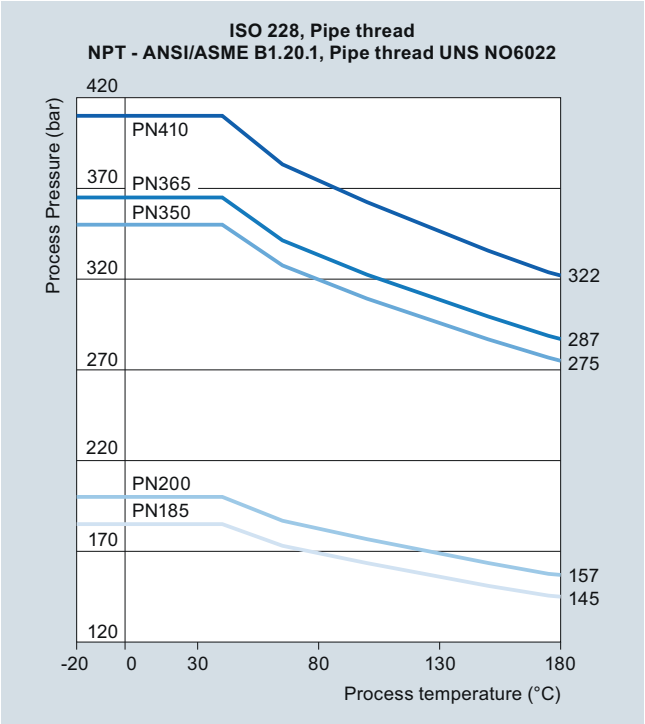
EN 1092 flanges stainless steel (PN 40 ... PN 100)



EN 1092 flanges Hastelloy C22/2.4602 (PN 40 ... PN 100)



ISO 228 and NPT pipe thread stainless steel (PN 100 ... PN 265)



ISO 218 and NPT pipe thread stainless steel (PN 185 ... PN 410)

For further information on the PED standard and requirements, see page 9/6.

Flow sensor MASS 2100 DI 3 to DI 15

3

Selection and Ordering data	Article No.	Ord. code
SITRANS F C sensors		
MASS 2100 without heating jacket ↗	7ME4100-	
MASS 2100 heated, DN 15 connection ↗	7ME4200-	
MASS 2100 heated, ½ inch, ANSI B16.5 connection ↗	7ME4210-	
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.		
Diameter		
Stainless steel AISI 316L/1.4435		
DI 3 (PN 100/PN 230)	1C	
DI 6	1D	
DI 15	1E	
Hastelloy C22/2.4602		
DI 3 (PN 100/PN 350)	2C	
DI 6	2D	
Pressure		
PN 16 (DI 6, DI 15)	A	
PN 25 (DI 6, DI 15)	B	
PN 40 (DI 6, DI 15)	C	
PN 100 (DI 3, DI 6, DI 15)	D	
PN 130 (DI 15, ½", AISI 316L/1.4404)	G	
PN 200 (DI 15, ½", Hastelloy C22/2.4602)	K	
PN 230 (DI 3, ¼", AISI 316L/1.4404)	L	
PN 265 (DI 6, ¼", AISI 316L/1.4404)	M	
PN 350 (DI 3, ¼", Hastelloy C22/2.4602)	N	
PN 410 (DI 6, ¼", Hastelloy C22/2.4602)	Q	
Class 150 (DI 6, DI 15)	R	
Class 600 (DI 6, DI 15)	S	
Process connection/flange		
Pipe thread		
G ¼"	10	
¼" NPT	11	
G ½"	12	
½" NPT	13	
G 1	14	
1" NPT	15	
G 2"	16	
2" NPT	17	
Flange EN1092-1 Form B		
DN 10 (PN 40/PN 100)	20	
DN 15 (PN 40/PN 100)	21	
DN 25 (PN 40/PN 100)	22	
DN 40 (PN 40/PN 100)	23	
DN 50 (PN 40/PN 100)	24	
Flange ASME/ANSI B 16.5		
½" (class 150/class 600)	30	
¾" (class 150/class 600)	31	
1" (class 150/class 600)	32	
1 ½" (class 150/class 600)	33	
2" (class 150/class 600)	34	

Selection and Ordering data	Article No.	Ord. code
SITRANS F C sensors		
MASS 2100 without heating jacket	7ME4100-	
MASS 2100 heated, DN 15 connection	7ME4200-	
MASS 2100 heated, ½ inch, ANSI B16.5 connection	7ME4210-	
Dairy screwed connection DIN 11851		
DN 10 (PN 40)	40	
DN 15 (PN 40)	41	
DN 25 (PN 40)	42	
DN 32 (PN 40)	43	
DN 40 (PN 25)	44	
DN 50 (PN 25)	45	
DN 65 (PN 25)	46	
Dairy clamp connection ISO 2852 (DIN 32676) Cone down the sensor in order to obtain self-drainage with connectors ISO 2852		
25 mm (PN 16)	50	
38 mm (PN 16)	51	
51 mm (PN 16)	52	
Dairy screwed connection ISO 2853		
25 mm (PN 16)	60	
38 mm (PN 16)	61	
51 mm (PN 16)	62	
Configuration/calibration type		
Standard	1	
Density	2	
Brix/Plato	3	
Fraction (specification required)	9	N0Y
Transmitter compact mounted on sensor		
No transmitter, sensor and adapter only	A	
MASS 6000, Ex d, stainless steel enclosure, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC with Ex de [ia/ib] T3 -T6 Ex-approval	B	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC	C	
MASS 6000, IP67, Polyamide enclosure, cable glands M20, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz	D	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 24 V AC/DC	E	
MASS 6000, IP67, Polyamide enclosure, cable glands ½" NPT, 1 current, 1 freq./pulse and 1 relay output, 115/230 V AC 50/60 Hz	F	
Cable		
No cable	A	
5 m (16.4 ft) cable	B	
10 m (32.8 ft) cable	C	
25 m (82 ft) cable	D	
50 m (164 ft) cable	E	
75 m (246 ft) cable	F	
150 m (492 ft) cable	G	
Calibration/verification		
Standard calibration 3 flow x 2 points	1	
Stand. calibration matched pair 3 flow x 2 points	2	
Accredited calibration matched pair 5 flow x 2 points (DANAK to ISO 17025)	3	
Extended calibration customer-specified select Y60, Y61, Y62 or Y63 (see additional information)	8	

Dairy MLFB example

MASS 2100

Sensor size DI 15, AISI 316L/1.4435	7ME4100- 1E
PN 40	C
DN 15 connector	41
Standard configuration/calibration	1
MASS 6000 IP67 compact mounted	D
No cable	A
Standard calibration, 3 flow x 2 points	1

Selection and Ordering data

Selection and Ordering data	Order code
Addtional information Please add "**-Z**" to Article No. and specify Order code(s) and plain text.	
Pressure testing certificate PED: 97/23/EC	**C11**
Material certificate EN 10204-3.1	**C12**
NDT- X-ray inspection report: EN 1435 DI3 sensor only: NDT-Penetrant inspection report ISO 3452.	**C13**
Factory certificate according to EN 10204 2.2	**C14**
Factory certificate according to EN 10204 2.1	**C15**
Tag name plate, stainless steel	**Y17**
Tag name plate, plastic	**Y18**
Customer-specific transmitter setup	**Y20**
Customer-specified, matched pair (5 x 2)	**Y60**
Customer-specified calibration (5 x 2)	**Y61**
Customer-specified, matched pair (10 x 1)	**Y62**
Customer-specified calibration (10 x 1)	**Y63**
Cleaned for oil and grease	**Y80**
Special version	**Y99**

Operating instructions for SITRANS F C MASS 2100 DI 3 to DI 40

Description	Article No.
• English	**A5E02896535**
• German	**A5E03073519**
• Spanish	**A5E03073549**
• French	**A5E03073539**

This device is shipped with a Quick Start guide and a CD containing further SITRANS F literature.

All literature is also available for free at:
http://www.siemens.com/flowdocumentation

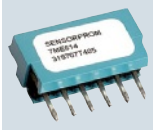
Selection and Ordering data

Accessories

Description	Dimension	Article No.
Mating parts for hygienic fittings DIN 11851 Includes: • 2 unions • 2 mating parts (for welding in) • 2 EPDM gaskets	DN 10	**FDK:085U1016**
	DN 15	**FDK:085U1017**
	DN 25	**FDK:085U1019**
	DN 32	**FDK:085U1020**
	DN 40	**FDK:085U1021**
	DN 50	**FDK:085U1022**
	DN 65	**FDK:085U1023**
Mating parts for hygienic clamp ISO 2852 Includes: • 2 clamps • 2 mating parts • 2 EPDM gaskets	25 mm	**FDK:085U1029**
	40 mm	**FDK:085U1031**
	50 mm	**FDK:085U1032**
2 EPDM gaskets with collar for mounting set DIN 11851	DN 10	**FDK:085U1006**
	DN 15	**FDK:085U1007**
	DN 25	**FDK:085U1009**
	DN 32	**FDK:085U1010**
	DN 40	**FDK:085U1011**
	DN 50	**FDK:085U1012**
	DN 65	**FDK:085U1013**

Description	Length	Article No.
Cable with multiple plug Standard blue cable between MASS 6000 and MASS 2100, 5 x 2 x 0.34 mm² twisted and screened in pairs. Temperature range -20 °C ... +110 °C (-4 °F ... +230 °F)		
	5 m (16.4 ft)	**FDK:083H3015**
	10 m (32.8 ft)	**FDK:083H3016**
	25 m (82 ft)	**FDK:083H3017**
	50 m (164 ft)	**FDK:083H3018**
	75 m (246 ft)	**FDK:083H3054**
	150 m (492 ft)	**FDK:083H3055**

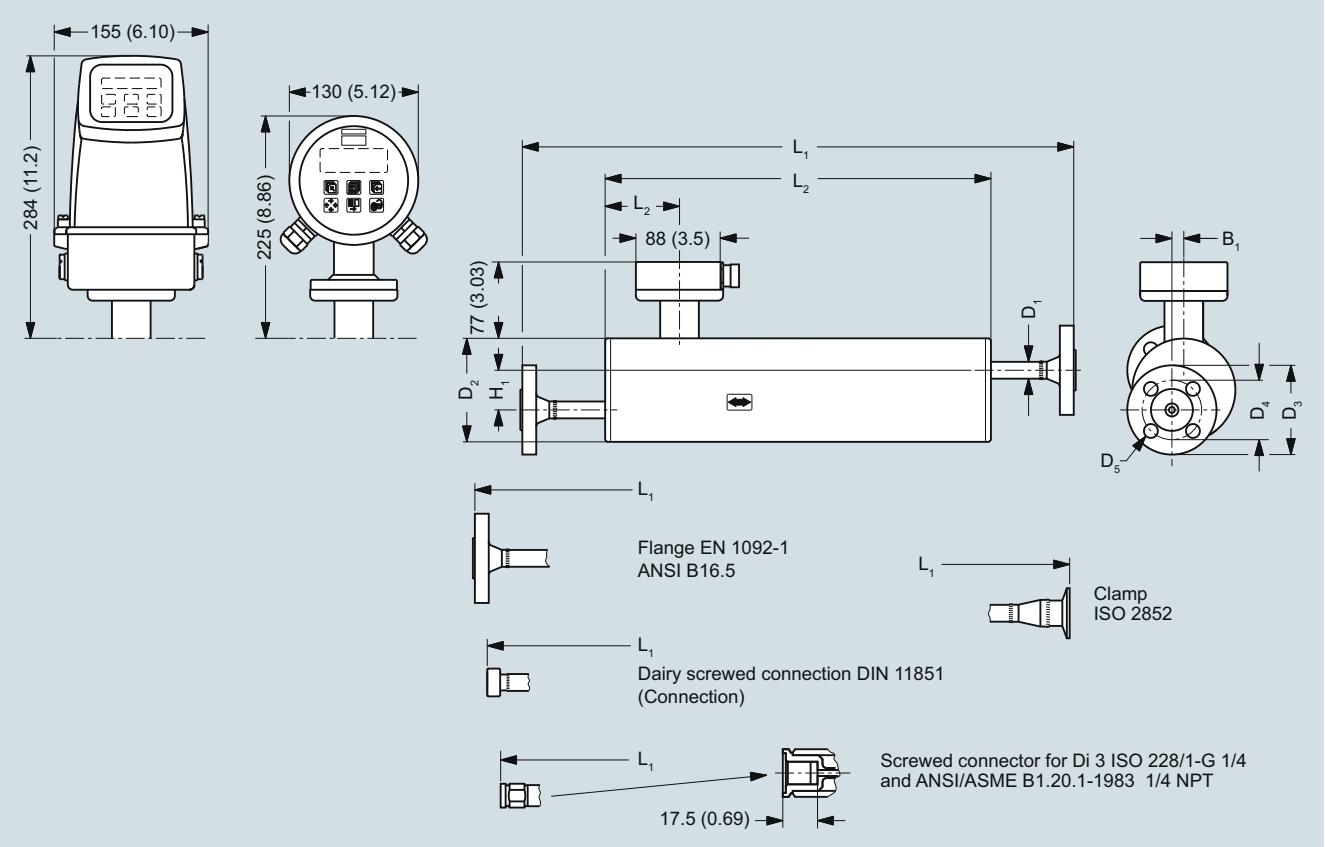
Spare parts

Description	Article No.
Adapter for MASS 2100	**FDK:083L8889**
Multiple plug for cable mounting	**FDK:083H5056**
2 kB SENSORPROM unit, including programming (Sensor Serial No. and Article No. must be specified by ordering)	 **FDK:083H4410**

3

Dimensional drawings

MASS 2100 sensor



Dimension in mm (inch)

For not listed variants please contact product support

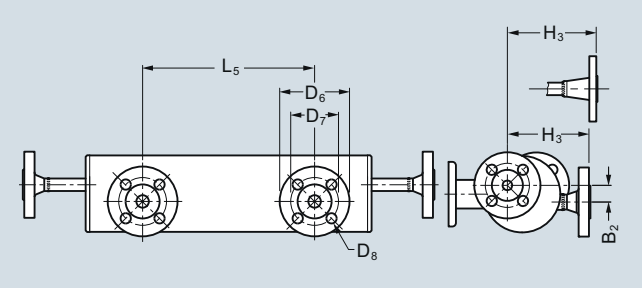
Sensor size	Connections			L1 mm	L2 mm	L3 mm	H1 mm	B1 mm	D1 mm	D2 mm	D3 mm	D4 mm	D5 mm
DI (inch)	Type	Pressure rating	Size										
DI 3	Pipe thread ISO 228/1 - G¼	PN 100	¼"	400	280	75.5	60	0	21.3	104	-	-	-
(1/8)	Pipe thread ANSI/ASME B 1.20.1 - ¼" NPT	PN 100	¼"	400	280	75.5	60	0	21.3	104	-	-	-
DI 6	Flange EN 1092-1	PN 100	DN 10	580	390	62.0	40	12	17.0	104	100	70.0	14.0
(¼)	Flange EN 1092-1	PN 40	DN 10	560	390	62.0	40	12	17.0	104	90.0	60.0	14.0
	Flange ANSI B16.5	Class 150	½"	624	390	62.0	40	12	17.0	104	88.9	60.5	15.7
	Flange ANSI B16.5	Class 600	½"	608	390	62.0	40	12	17.0	104	95.3	66.5	15.7
	Screwed connection DIN 11851	PN 40	DN 10	532	390	62.0	40	12	17.0	104	-	-	-
	Clamp ISO 2852	PN 16	25 mm	570	390	62.0	40	12	17.0	104	-	-	-
DI 15	Flange EN 1092-1	PN 100	DN 15	634	444	75.5	44	20	21.3	129	105	75.0	14.0
(½)	Flange EN 1092-1	PN 40	DN 15	620	444	75.5	44	20	21.3	129	95.0	65.0	14.0
	Flange ANSI B16.5	Class 150	½"	639	444	75.5	44	20	21.3	129	88.9	60.5	15.7
	Flange ANSI B16.5	Class 600	½"	660	444	75.5	44	20	21.3	129	95.3	66.5	15.7
	Screwed connection DIN 11851	PN 40	DN 15	586	444	75.5	44	20	21.3	129	-	-	-
	Clamp ISO 2852	PN 16	25 mm	624	444	75.5	44	20	21.3	129	-	-	-
DI 25	Flange EN 1092-1	PN 100	DN 25	970	700	75.5	126	25	33.7	219	140.0	100.0	18.0
(1)	Flange EN 1092-1	PN 40	DN 25	934	700	75.5	126	25	33.7	219	115.0	85.0	14.0
	Flange ANSI B16.5	Class 150	1"	967	700	75.5	126	25	33.7	219	108.0	79.2	15.7
	Flange ANSI B16.5	Class 600	1"	992	700	75.5	126	25	33.7	219	124.0	88.9	19.1
	Screwed connection DIN 11851	PN 40	DN 32	922	700	75.5	126	25	33.7	219	-	-	-
	Clamp ISO 2852	PN 16	38 mm	940	700	75.5	126	25	33.7	219	-	-	-
DI 40	Flange EN 1092-1	PN 100	DN 40	1100	850	75.5	180	0	48.3	273	170.0	125.0	22.0
(1½)	Flange EN 1092-1	PN 40	DN 40	1063	850	75.5	180	0	48.3	273	150.0	110.0	18.0
	Flange ANSI B16.5	Class 150	1½"	1100	850	75.5	180	0	48.3	273	127.0	98.6	15.7
	Flange ANSI B16.5	Class 600	1½"	1128	850	75.5	180	0	48.3	273	155.4	114.3	22.4
	Screwed connection DIN 11851	PN 25	DN 50	1090	850	75.5	180	0	48.3	273	-	-	-
	Clamp ISO 2852	PN 25	51 mm	1062	850	75.5	180	0	48.3	273	-	-	-

For not listed variants please contact product support.

Sensor size	Connections			L1	L2	L3	H1	B1	D1	D2	D3	D4	D5
				inch	inch	inch	inch	inch	inch	inch	inch	inch	inch
DI (inch)	Type	Pressure rating	Size										
DI 3	Pipe thread ISO 228/1 - G¼	PN 100	¼"	15.75	11.02	2.97	2.36	0	0.84	4.09	-	-	-
(1/8)	Pipe thread ANSI/ASME B 1.20.1 - ¼" NPT	PN 100	¼"	15.75	11.02	2.97	2.36	0	0.84	4.09	-	-	-
DI 6	Flange EN 1092-1	PN 100	DN 10	22.83	15.35	2.44	1.57	0.47	0.67	4.09	3.94	2.76	0.55
(¼)	Flange EN 1092-1	PN 40	DN 10	22.05	15.35	2.44	1.57	0.47	0.67	4.09	3.54	2.36	0.55
	Flange ANSI B16.5	Class 150	½"	24.57	15.35	2.44	1.57	0.47	0.67	4.09	3.5	2.38	0.62
	Flange ANSI B16.5	Class 600	½"	23.94	15.35	2.44	1.57	0.47	0.67	4.09	3.75	2.62	0.62
	Screwed connection DIN 11851	PN 40	DN 10	20.94	15.35	2.44	1.57	0.47	0.67	4.09	-	-	-
	Clamp ISO 2852	PN 16	25 mm	22.44	15.35	2.44	1.57	0.47	0.67	4.09	-	-	-
DI 15	Flange EN 1092-1	PN 100	DN 15	24.96	17.48	2.97	1.73	0.79	0.84	5.08	2.95	4.13	0.55
(½)	Flange EN 1092-1	PN 40	DN 15	24.41	17.48	2.97	1.73	0.79	0.84	5.08	3.74	2.56	0.55
	Flange ANSI B16.5	Class 150	½"	25.16	17.48	2.97	1.73	0.79	0.84	5.08	3.5	2.38	0.62
	Flange ANSI B16.5	Class 600	½"	25.98	17.48	2.97	1.73	0.79	0.84	5.08	3.75	2.62	0.62
	Screwed connection DIN 11851	PN 40	DN 15	23.07	17.48	2.97	1.73	0.79	0.84	5.08	-	-	-
	Clamp ISO 2852	PN 16	25 mm	24.57	17.48	2.97	1.73	0.79	0.84	5.08	-	-	-
DI 25	Flange EN 1092-1	PN 100	DN 25	38.19	27.56	2.97	4.96	0.98	1.33	8.62	3.94	5.51	0.71
(1)	Flange EN 1092-1	PN 40	DN 25	36.77	27.56	2.97	4.96	0.98	1.33	8.62	4.53	3.35	0.55
	Flange ANSI B16.5	Class 150	1"	38.07	27.56	2.97	4.96	0.98	1.33	8.62	4.25	3.12	0.62
	Flange ANSI B16.5	Class 600	1"	39.06	27.56	2.97	4.96	0.98	1.33	8.62	4.88	3.50	0.75
	Screwed connection DIN 11851	PN 40	DN 32	36.30	27.56	2.97	4.96	0.98	1.33	8.62	-	-	-
	Clamp ISO 2852	PN 16	38 mm	37.01	27.56	2.97	4.96	0.98	1.33	8.62	-	-	-
DI 40	Flange EN 1092-1	PN 100	DN 40	43.31	33.46	2.97	7.09	0	1.9	10.75	4.92	6.69	0.87
(1½)	Flange EN 1092-1	PN 40	DN 40	41.85	33.46	2.97	7.09	0	1.9	10.75	5.91	4.33	0.71
	Flange ANSI B16.5	Class 150	1½"	43.31	33.46	2.97	7.09	0	1.9	10.75	5	3.88	0.62
	Flange ANSI B16.5	Class 600	1½"	44.41	33.46	2.97	7.09	0	1.9	10.75	6.12	4.50	0.88
	Screwed connection DIN 11851	PN 25	DN 50	42.91	33.46	2.97	7.09	0	1.9	10.75	-	-	-
	Clamp ISO 2852	PN 25	51 mm	41.81	33.46	2.97	7.09	0	1.9	10.75	-	-	-

Flow sensor MASS 2100 DI 3 to DI 15

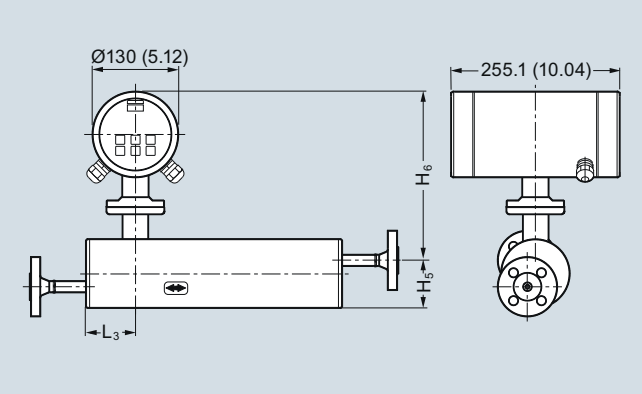
MASS 2100 sensor with “heating jacket”



Dimensions in mm (inch)

Sensor size	Connec-tions heated			L5	H3	B2	D6	D7	D8
DI (inch)	Type	Pressure rating	Size	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)	mm (inch)
DI 3 (1/8)	EN 1092-1	PN 40	DN 15	234 (9.21)	122 (4.8)	22 (0.87)	95 (3.74)	65.0 (2.56)	14.0 (0.55)
	ANSI B16.5	Class 150	½"	234 (9.21)	131.6 (5.18)	22 (0.87)	88.9 (3.5)	60.5 (2.38)	15.7 (0.62)
DI 6 (¼)	EN 1092-1	PN 40	DN 15	234 (9.21)	112 (4.41)	22.7 (0.89)	95 (3.74)	65.0 (2.56)	14.0 (0.55)
	ANSI B16.5	Class 150	½"	234 (9.21)	121.6 (4.79)	22.7 (0.89)	88.9 (3.5)	60.5 (2.38)	15.7 (0.62)
DI 15 (½)	EN 1092-1	PN 40	DN 15	234 (9.21)	126.5 (4.98)	31.5 (1.24)	95 (3.74)	65.0 (2.56)	14.0 (0.55)
	ANSI B16.5	Class150	½"	234 (9.21)	136.1 (5.36)	31.5 (1.24)	88.9 (3.5)	60.5 (2.38)	15.7 (0.62)
DI 25 (1)	EN 1092-1	PN 40	DN 15	420 (16.54)	213.6 (8.41)	60 (2.36)	95 (3.74)	65.0 (2.56)	14.0 (0.55)
	ANSI B16.5	Class 150	½"	420 (16.54)	223.2 (8.79)	60 (2.36)	88.9 (3.5)	60.5 (2.38)	15.7 (0.62)
DI 40 (1½)	EN 1092-1	PN 40	DN 15	500 (19.68)	267.5 (10.53)	43 (1.69)	95 (3.74)	65.0 (2.56)	14.0 (0.55)
	ANSI B16.5	Class 150	½"	500 (19.68)	277.1 (10.91)	43 (1.69)	88.9 (3.5)	60.5 (2.38)	15.7 (0.62)

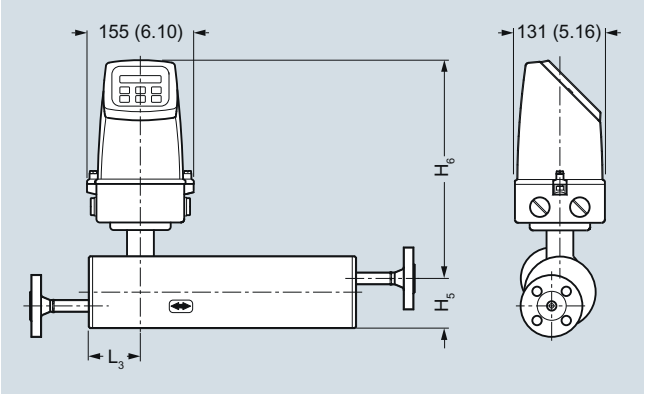
MASS 2100 and MASS 6000 Ex d compact version



Dimensions in mm (inch)

Sensor size [DI (inch)]	L_3 [mm (inch)]	H_5 [mm (inch)]	H_6 [mm (inch)]	$H_5 + H_6$ [mm (inch)]
3 (1/8)	75 (2.95)	82 (3.23)	247 (9.72)	329 (12.95)
6 (¼)	62 (2.44)	72 (2.83)	257 (10.12)	329 (12.95)
15 (½)	75 (2.95)	87 (3.43)	267 (10.51)	354 (13.94)
25 (1)	75 (2.95)	173 (6.81)	271 (10.67)	444 (17.48)
40 (1½)	75 (2.95)	227 (8.94)	271 (10.67)	498 (19.61)

MASS 2100 and MASS 6000 IP67 compact version



Dimensions in mm (inch)

Sensor size [DI (inch)]	L_3 [mm (inch)]	H_5 [mm (inch)]	H_6 [mm (inch)]	$H_5 + H_6$ [mm (inch)]
3 (1/8)	75 (2.95)	82 (3.23)	306 (12.04)	388 (15.28)
6 (¼)	62 (2.44)	72 (2.83)	316 (12.44)	388 (15.28)
15 (½)	75 (2.95)	87 (3.43)	326 (12.83)	413 (16.26)
25 (1)	75 (2.95)	173 (6.81)	330 (13.00)	503 (19.80)
40 (1½)	75 (2.95)	227 (8.94)	330 (13.00)	557 (21.93)

Overview

SITRANS F C MC2 is available in sizes DN 100 and DN 150 (4" and 6").

The MC2 sensor is suitable for accurate mass flow measurement of a variety of liquids.

The sensor offers superior performance in terms of flow accuracy, turn-down ratio and density accuracy and delivers true multi-parameter measurements i.e.: mass flow, volume flow, density, temperature and fraction flow.

The very compact sensor construction makes installation and commissioning of even the largest sizes very straight forward and easy.

Benefits

- High accuracy better than 0.15 % of mass flow rate
- Large dynamic turn-down ratio
- Densitometer performance available through density accuracy better than 0.001 g/cm^3
- Space-saving split-flow sensor design facilitating low pressure loss
- Parallel S-tube design and optimal oriented inductive sensors enhances accuracy and turn-down ratio.
- Self-draining in both horizontal and vertical position
- Rigid enclosure design reduces the influence from pipeline vibration and thermal stress
- 4-wire Pt100 temperature measurement ensures optimum accuracy on mass flow, density and fraction flow
- SENSORPROM enables true "plug & play" - installed and commissioned in less than 10 minutes.
- Safe Ex design Ex em [ib] IIC
- Sensor pipe available in high-quality stainless steel AISI 316Ti/1.4571 or Hastelloy C4/2.4610 offering optimum corrosion resistance.
- CIP cleanability for food and beverage and pharmaceutical applications

Application

Coriolis mass flowmeters are suitable for measuring all liquids. The measurement is independent of changes in process conditions/parameters such as temperature, density, pressure, viscosity, conductivity, and flow profile.

Due to this versatility the meter is easy to install and the Coriolis flowmeter is recognized for its high accuracy in a wide turndown ratio which is paramount in many applications.

MC2 sensors are not designed or approved for flow measurement of gaseous process media.

The product is manufactured by ABB Automation Products GmbH and distributed by Siemens.

The main applications of the Coriolis flowmeter can be found in all industries, such as:	
Chemical and pharma	Detergents, bulk chemicals, pharmaceuticals, acids, alkalis
Food and beverage	Dairy products, beer, wine, soft-drinks, Plato/Brix, fruit juices and pulps, bottling, CO_2 dosing, CIP-liquids
Oil and gas	Liquid measurement, furnace control, test separators, LPG, oil bunkering
Water and waste water	Dosing of chemicals for water treatment

The wide variety of combinations and versions from the modular system means that ideal adaptation is possible to each measuring task. MC2 ist **not** recommended for gas applications.

Design

The MC2 sensor consists of 2 parallel measuring pipes, welded directly onto a flow-splitter at each end to eliminate a direct coupling to the process connectors and significantly reduce effects from external vibrations.

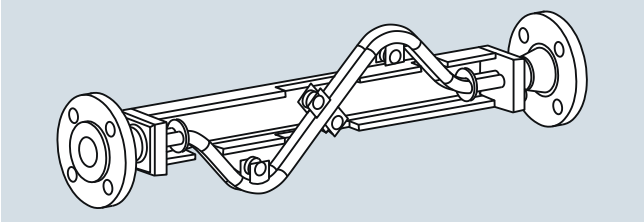
The flow-splitters are welded onto a rigid sensor housing which acts as a mechanical low-pass filter.

The sensor is available in 2 material configurations, AISI 316L/ 1.4436 or Hastelloy C4/2.4610 with a wide variety of process connections.

The enclosure is made of stainless steel AISI 304/1.4301 with an encapsulation grade of IP67/NEMA 4.

The sensor is Ex-approved Ex em [ib] IIC.

It can be installed in horizontal or vertical position, and is self-draining in both positions.



The MC2 Ex version sensor is based on a different Ex concept than MASS 6000. Therefore the MC2 Ex version sensor can only be connected to MASS 6000 IP67, MASS 6000 19" or SIFLOW FC070 standard versions, which have to be remote mounted in the safe area. MASS 6000 Ex d, MASS 6000 19" Ex and SIFLOW FC070 Ex can **not** be used with MC2 Ex sensors.

Hazardous area
Zone 1 + 2

Safe area

3

Function

The measuring principle is based on the Coriolis effect. See "System information Coriolis mass flowmeters".

Integration

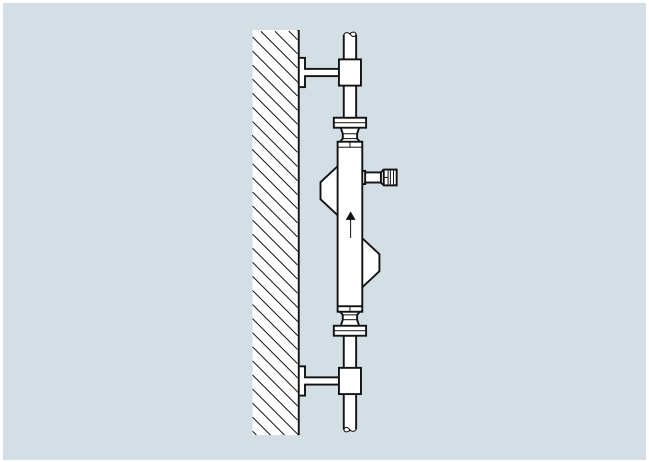
Installation guidelines MC2 DN 100 and DN 150

Installation of sensor

Rigid mounting brackets must be used when installing the sensor. The brackets must be installed as close to the sensor as possible, attached to the piping outside the process connections.

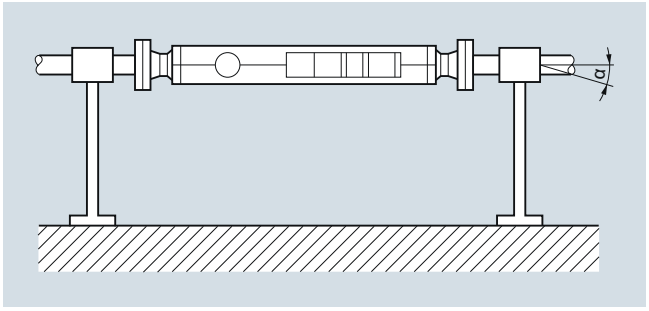
The optimal installation orientation is a vertical installation with an upward flow as shown in the following figure. This has the advantage that any solids contained in the fluid will settle downward and gas bubbles will move upward out of the meter tube when the flow rate is zero. Additionally, it is easy to drain the meter tube. Deposits can thereby be avoided.

Vertical orientation:

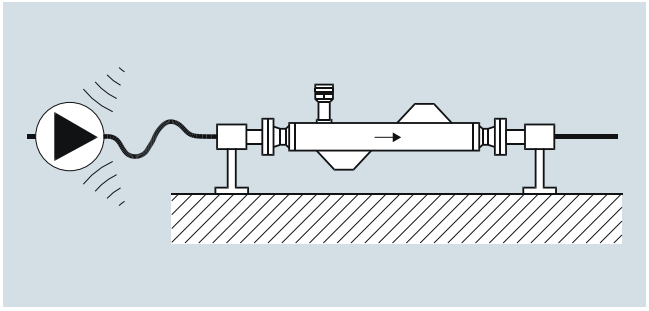


Vertical installation self-draining (upward flow)

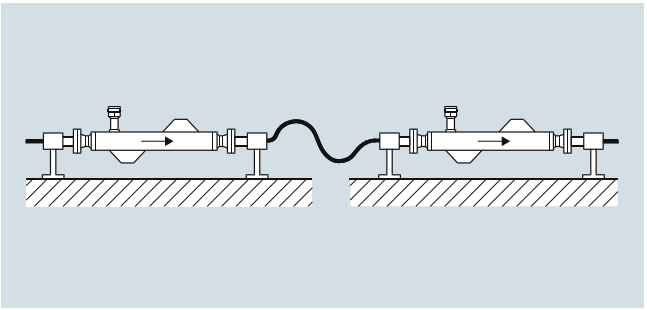
Horizontal orientation, self-draining



Avoid vibrations

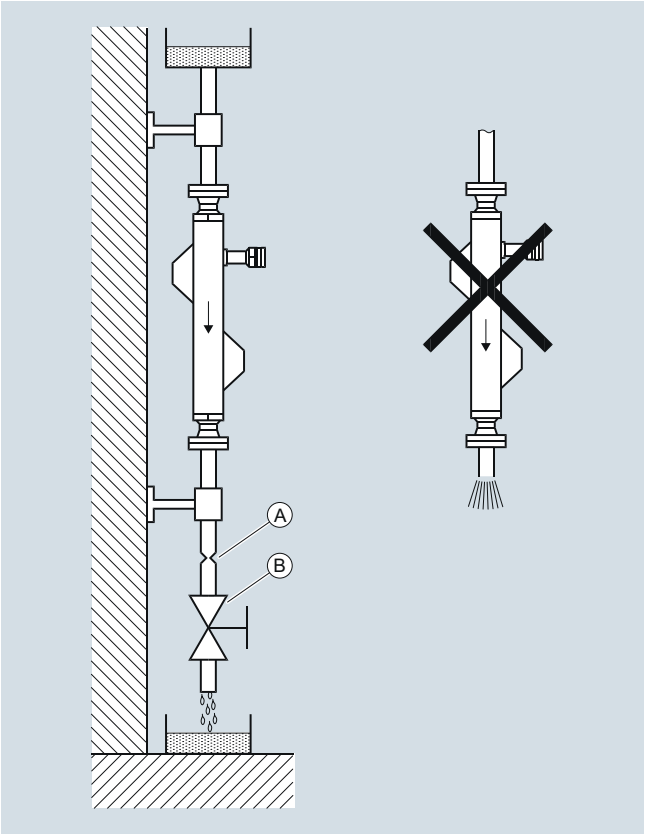


Avoid cross talk



Installation in a drop line

Mount with reduction (A) or orifice (B) to prevent partially draining (min. back pressure: 0.2 bar).



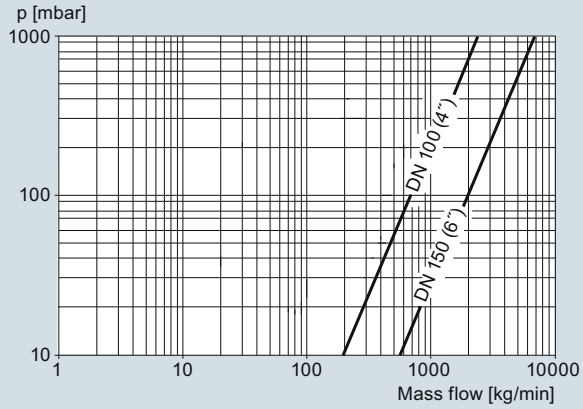
Installation in a drop line

Technical specifications

Versions (mm (inch))		100 (4)	150 (6)
Inside pipe diameter	**mm (inch)**	43.1 (1.69)	76.1 (2.99)
Pipe wall thickness	**mm (inch)**	2.6 (0.10)	3.2 (0.13)
Mass flow measuring range at pressure drop of 2 bar (29 psi) at 1 g/cm³ (0.036 lb/inch³)	**kg/h (lb/h)**	203 500 (448 640)	602 000 (1 327 181)
Density	**g/cm³ (lb/inch³)**	0.5 ... 3.5 (0.18 ... 0.126)	
Fraction e.g. Brix	**°Brix**	0 ... 100 (on request)	Not possible
Temperature			
Standard-version		-50 ... +200 °C (-58 ... +392 °F)	
Ex-version		-50 ... +200 °C (-58 ... +392 °F)	
Liquid pressure measuring pipe			
Stainless steel (DIN 2413, 20 °C (68 °F))	**bar (psi)**	40 (580)	40 (580)
Materials			
Measuring pipe		Stainless steel AISI 316Ti/1.4571 or Hastelloy C4/2.4610	
Enclosure		IP67	
Enclosure material/ connection box		AISI 304 (1.4301)/aluminum, max. pressure 40 bar (580 psi)	
Process connections		See dimensional drawings	
Electrical connections		Screw terminals, M 20	
Cable		5 x 2 x 0.35 mm² twisted and screened in pairs, ext. Ø 12 mm	
Cable length		10, 25, 75 or 150 m (32.8, 82, 246 or 492 ft.)	
Ex-version			
ATEX 1443X		II 2G Ex em [ib] IIC T2-T6	
Weight approx.	**kg (lb)**	91 (201)	261 (573)

For accuracy specifications see „System information Coriolis mass flowmeters“.

Pressure drop



3

Flow sensor MC2

Selection and Ordering data	Article No. Ord. code
SITRANS F C flow sensors MC2 ↗	**7ME4300-**
↗ Click on the Article No. for the online configuration in the PIA Life Cycle Portal.	
Nominal diameter	
Stainless steel AISI 316Ti/1.4571	
DN 100	**1D**
DN 150	**1E**
Hastelloy C4/2.4610	
DN 100	**2D**
DN 150	**2E**
Nominal pressure	
PN 40	**A**
Class 150	**C**
Class 300	**D**
Clamps/screwed-connections	**F**
Process connections	
Flange EN 1092-1	
DN 80 (PN 40, PN 100)	**22**
DN 100 (PN 40)	**23**
DN 150 (PN 40)	**24**
Flange ASME/ANSI B16.5	
3" (class 150/300/600)	**32**
4" (class 150/300)	**33**
6" (class 150/300)	**34**
Dairy screwed connection to DIN 11851	
DN 80 (PN 25)	**42**
DN 100 (PN 25)	**43**
Dairy clamp connection DIN 32676 (ISO 2852) Tri-clamp	
81 mm clamp (PN 10)	**52**
100 mm clamp (PN 10)	**53**
Aseptic nut flange DIN 11864-2 form A for pipes dimensioned by DIN 11866	
DN 80 (3")	**63**
DN 100 (4")	**64**
Configuration	
Flow (0.15% of rate) and density (5 kg/m³ [0.31 lb/ft³])	**1**
Flow (0.15% of rate) and density (1 kg/m³ [0.06 lb/ft³])	**5**
Ex-approval and cable gland	
Non-Ex, M20 x 1.5	**A**
ATEX, M20 x 1.5	**B**
Cable	
No cable	**A**
Calibration	
Standard	**1**

Dairy MLFB example	Article No.
MC2 sensor	**7ME4300-**
Sensor size DN 100. AISI 316Ti/1.4571	**1D**
Nominal pressure: Clamps DIN 11851, DN 100, PN 25	**F** **43**
	
Configuration/calibration type: flow and density (5 kg/m³ [0.31 lb/ft³])	**1**
Without Ex appproval	**A**
No cable	**A**
Standard calibration	**1**

Selection and Ordering data	Order code
Additional information Please add "**-Z**" to Article No. and specify Order code(s) and plain text.	
Pressure testing certificate PED: 97/23/EC	**C11**
Material certificate EN 10204-3.1	**C12**
Material certificate according to NACE	**C16**
Tag name plate, stainless steel	**Y17**
Tag name plate, plastic self-adhesive	**Y18**
Customer-specified, matched pair (5 x 2)	**On request**
Customer-specified calibration (5 x 2)	**On request**
Customer-specified, matched pair (10 x 1)	**On request**
Customer-specified calibration (10 x 1)	**On request**

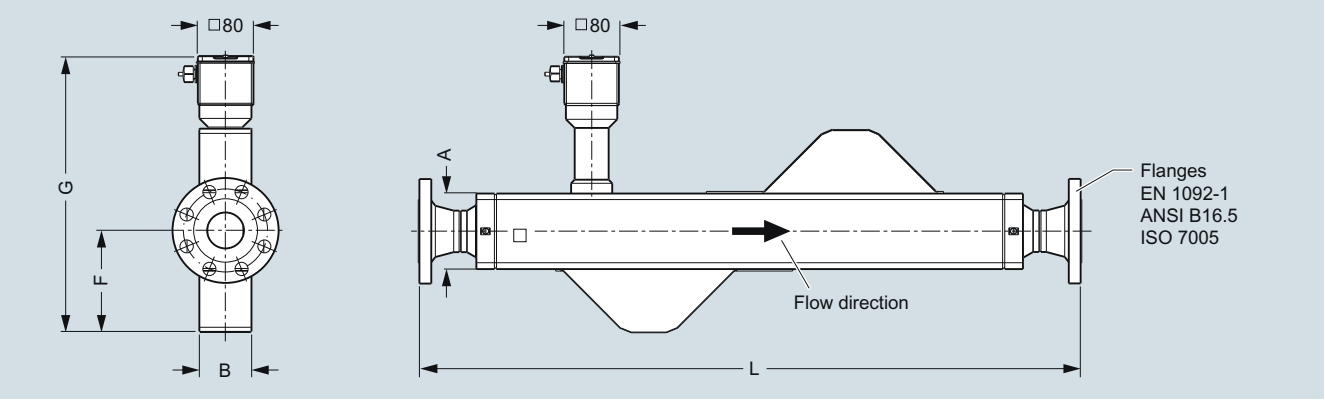
Operating instructions for SITRANS F C MC2

This device is shipped with ABB documentation and an installation/connection instruction in four languages (Article No. A5E34730442).

All literature is also available for free at:
http://www.siemens.com/flowdocumentation

Dimensional drawings

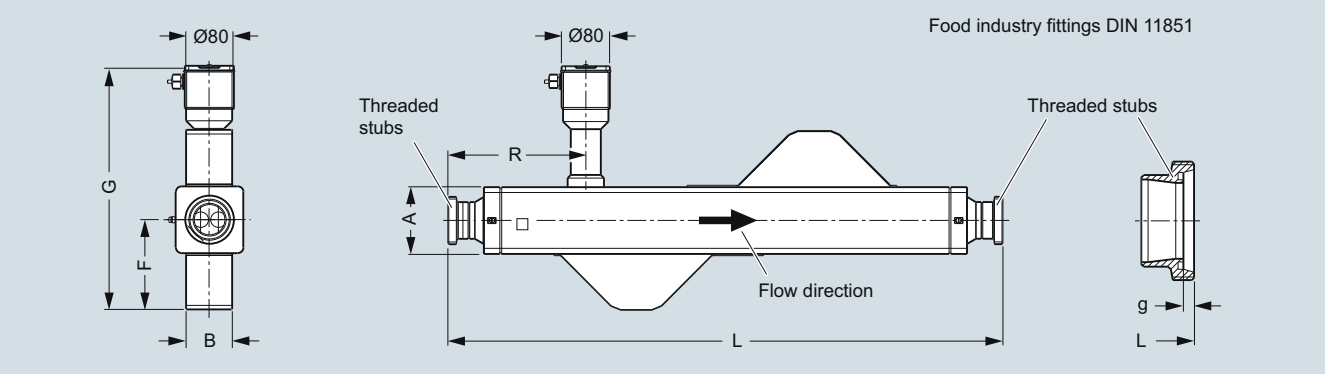
Remote design, flanged construction, DIN EN/ANSI



Meter size		Process connection size		L [mm (inch)]						G[1] [mm (inch)]	F [mm (inch)]	B [mm (inch)]	A [mm (inch)]	Weight [kg (lb)]
inch	DN	inch	DN	DIN 11864-2 form A	EN 1092-1 PN 40	EN 1092-1 PN 100	ANSI B16.5 CL 150	ANSI B16.5 CL 300	ANSI B16.5 CL 600					
4	100	3	80	1618 (63.70)	1640 (64.57)	1680 (66.14)	1660 (65.35)	1680 (66.14)	1702 (67.01)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	84 (185)
		4	100	1463 (57.60)	1480 (58.27)	1530 (60.24)	1500 (59.06)	1520 (59.84)	1568 (61.73)					91 (201)
		6	150	N/A	1778 (69.92)	N/A	1806 (71.10)	1826 (71.89)	N/A					120 (265)
6	150	6	150	N/A	2040 (80.31)	N/A	2070 (81.50)	2090 (82.28)	N/A	613 (24.13)	285 (11.22)	190 (7.84)	260 (9.84)	260 (573)

[1] For Ex add 54 mm

Remote design, food industry fittings, DIN 11851

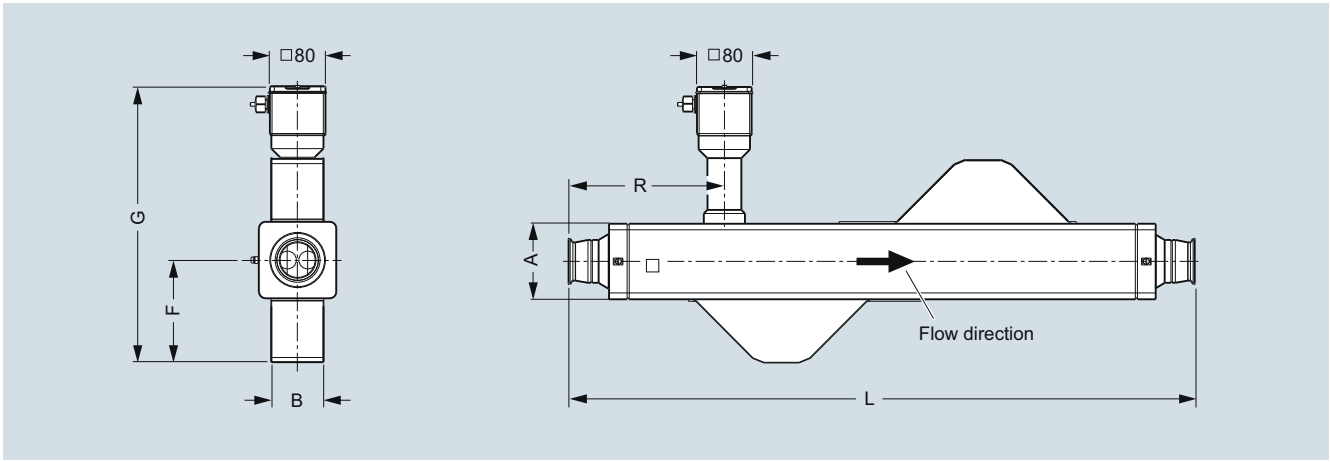


Meter size		Process connection size			L [mm (inch)]	g [mm (inch)]	G[1] [mm (inch)]	F [mm (inch)]	B [mm (inch)]	A [mm (inch)]	R [mm (inch)]	Weight [kg (lb)]
inch	DN	inch	DN									
4	100	3	80	Rd 110 x 1/6	1618 (63.70)	8 (0.31)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	401 (15.79)	82 (180)
		4	100	Rd 130 x ¼	1463 (57.60)	10 (0.39)					314 (12.36)	86 (190)

[1] For Ex add 54 mm

Flow sensor MC2

Remote design, Tri-clamp DIN 32676 (ISO 2852)



Dimensions in mm (inch)

Meter size		Process connection size		L [mm (inch)] ± 3	G[1)] [mm (inch)]	F [mm (inch)]	B [mm (inch)]	A [mm (inch)]	R [mm (inch)]	Weight [kg (lb)]
inch	DN	inch	DN							
4	100	3	80	1598 (62.91)	500 (19.69)	215 (8.46)	131 (5.16)	170 (6.69)	440 (17.32)	71 (157)
		4	100	1448 (57.01)					365 (14.37)	69 (152)

1) For Ex add 54 mm

Process Connections

- Flanges EN 1092-1/ANSI B16.5
- Tri-Clamp DIN 32676 (ISO 2852)
  - DN 100: Series 1
- Food Industry fittings DIN 11851

The max. allowable operating pressure is a function of the process connection type, the fluid temperature, the bolts and the gaskets.

Pressure Rating

- PN 16, PN 40
  Class 150, Class 300

Housing as secondary containment

- Max. 40 bar

Pressure Equipment Directive 97/23/EG

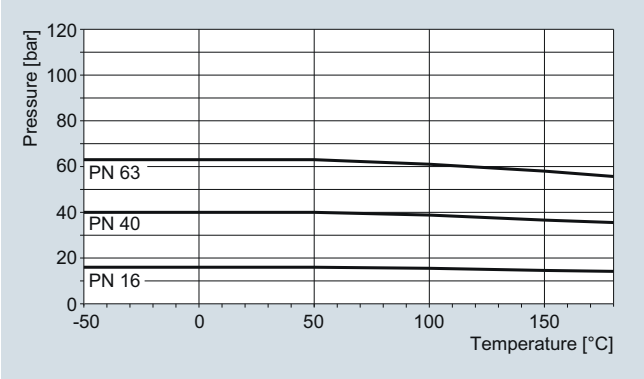
- Conformity evaluation category III, fluid group 1

Corrosion resistance of measuring pipe material to measuring medium has to be considered.

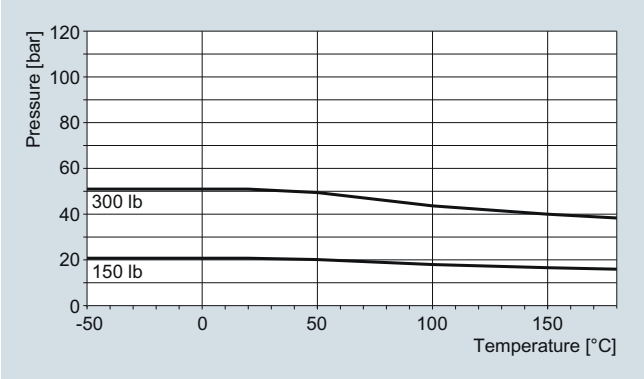
Material strength for process connections

Process connection	Size		$PS_{max.}$ at 20 °C (68 °F)	$TS_{max.}$	$TS_{min.}$
	DN	inch	bar (psi g)	°C (°F)	°C (°F)
Thread acc. DIN 11851	100	4	25 (363)	140 (284)	-40 (-40)
Tri-Clamp acc. DIN 32676	100	4	10 (145)	120 (248)	-40 (-40)

Pressure/temperature curves



DIN-Flanges stainless steel AISI 316Ti/1.4571 to DN 100 (4")



ASME-Flanges stainless steel AISI 326Ti/1.4571 to DN 100 (4")

For further information on the PED standard and requirements, see page 9/6.