Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

**DANGER**
indicates that death or severe personal injury will result if proper precautions are not taken.

**WARNING**
indicates that death or severe personal injury may result if proper precautions are not taken.

**CAUTION**
indicates that minor personal injury can result if proper precautions are not taken.

**NOTICE**
indicates that property damage can result if proper precautions are not taken.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by personnel qualified for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

**WARNING**
Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

Trademarks

All names identified by ® are registered trademarks of Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.
# Table of contents

1  Fundamental safety instructions ......................................................................................... 7
   1.1 General safety instructions .......................................................................................... 7
   1.2 Industrial security ......................................................................................................... 8

2  Safety notes .......................................................................................................................... 9
   2.1 Warnings and cautions .............................................................................................. 9

3  Overview .................................................................................................................................. 11
   3.1 Introduction .................................................................................................................. 11
   3.2 Layout and functions .................................................................................................... 12
   3.3 Screen icons .................................................................................................................. 15
   3.4 Menu structure ............................................................................................................. 17

4  Installation ............................................................................................................................. 19
   4.1 Fitting the IOP-2 ......................................................................................................... 19
   4.2 Initial set-up .................................................................................................................. 20
   4.3 User definable labels on status screen ....................................................................... 24
   4.4 Firmware upgrade ....................................................................................................... 25

5  Wizards menu ......................................................................................................................... 27
   5.1 Example Wizard .......................................................................................................... 28
   5.1.1 Basic commissioning with the IOP-2 ...................................................................... 30

6  Control menu .......................................................................................................................... 33
   6.1 Setpoint ....................................................................................................................... 34
   6.2 Reverse ......................................................................................................................... 34
   6.3 Jog ................................................................................................................................ 35
   6.4 Custom Hand mode ..................................................................................................... 35
   6.5 Startup in Hand mode ................................................................................................. 37
   6.6 HAND/AUTO disable ................................................................................................. 38

7  Menu ..................................................................................................................................... 41
   7.1 Menu overview ............................................................................................................ 41
   7.2 Diagnostics .................................................................................................................... 41
   7.3 Parameters ................................................................................................................... 45
   7.4 Up/Download ............................................................................................................... 48
   7.5 Customer parameter sets ............................................................................................. 49
# Table of contents

7.6 Extras Menu ......................................................................................................................... 51

8 Options ................................................................................................................................... 63
  8.1 Door mounting kit ............................................................................................................. 63
  8.2 Hand-held device ............................................................................................................. 65

9 Technical data ...................................................................................................................... 69
  9.1 Technical specifications ................................................................................................. 69

Index .......................................................................................................................................... 71
Fundamental safety instructions

1.1 General safety instructions

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Danger to life if the safety instructions and residual risks are not observed</td>
</tr>
<tr>
<td>If the safety instructions and residual risks in the associated hardware documentation are not observed, accidents involving severe injuries or death can occur.</td>
</tr>
<tr>
<td>• Observe the safety instructions given in the hardware documentation.</td>
</tr>
<tr>
<td>• Consider the residual risks for the risk evaluation.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Danger to life or malfunctions of the machine as a result of incorrect or changed parameterization</td>
</tr>
<tr>
<td>As a result of incorrect or changed parameterization, machines can malfunction, which in turn can lead to injuries or death.</td>
</tr>
<tr>
<td>• Protect the parameterization (parameter assignments) against unauthorized access.</td>
</tr>
<tr>
<td>• Respond to possible malfunctions by applying suitable measures (e.g. EMERGENCY STOP or EMERGENCY OFF).</td>
</tr>
</tbody>
</table>
1.2 Industrial security

Note

Industrial security

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, systems, machines and networks.

In order to protect plants, systems, machines and networks against cyber threats, it is necessary to implement – and continuously maintain – a holistic, state-of-the-art industrial security concept. Siemens products and solutions only represent one component of such a concept.

The customer is responsible for preventing unauthorized access to its plants, systems, machines and networks. Systems, machines and components should only be connected to the enterprise network or the internet if and to the extent necessary and with appropriate security measures (e.g. use of firewalls and network segmentation) in place.

Additionally, Siemens’ guidance on appropriate security measures should be taken into account. For more information about industrial security, please visit:


Siemens’ products and solutions undergo continuous development to make them more secure. Siemens strongly recommends to apply product updates as soon as available and to always use the latest product versions. Use of product versions that are no longer supported, and failure to apply latest updates may increase customer’s exposure to cyber threats.

To stay informed about product updates, subscribe to the Siemens Industrial Security RSS Feed at:


⚠️ WARNING

Danger to life as a result of unsafe operating states resulting from software manipulation

Software manipulations (e.g. viruses, trojans, malware or worms) can cause unsafe operating states in your system that may lead to death, serious injury, and property damage.

- Keep the software up to date.
- Incorporate the automation and drive components into a holistic, state-of-the-art industrial security concept for the installation or machine.
- Make sure that you include all installed products into the holistic industrial security concept.
- Protect files stored on exchangeable storage media from malicious software by with suitable protection measures, e.g. virus scanners.
2 Safety notes

2.1 Warnings and cautions

Warnings and cautions

<table>
<thead>
<tr>
<th>DANGER</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ensuring a safe and stable state</td>
</tr>
<tr>
<td>During commissioning of the converter it is essential to ensure that the system is in a safe and stable state, as some commissioning processes have the potential to start the motor. Therefore it is important to secure any loads and ensure that should the motor start, no potentially dangerous conditions exist.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>The converter will stop if the IOP-2 is removed when in Hand mode</td>
</tr>
<tr>
<td>When the IOP-2 is in Hand mode, that is, when the command source is switched to Hand and all OFF and RUN commands are given via the IOP-2 buttons.</td>
</tr>
<tr>
<td>When in the Hand mode, if the IOP-2 is removed from the converter, the converter will stop within a few seconds of the IOP-2 being removed.</td>
</tr>
<tr>
<td>Before removing the IOP-2, ensure that the IOP-2 is placed in AUTO mode and receiving its command source from the PLC.</td>
</tr>
</tbody>
</table>

Note
- The IOP-2 can be fitted to and removed from the converter while power is applied.
- The IOP-2 will set the USS PZD (P2012) length to 4 when connected to the converter.
Safety notes

2.1 Warnings and cautions
Overview

3.1 Introduction

Compatibility

The Intelligent Operator Panel 2 (IOP-2) has been designed to enhance the interface and communications capabilities of SINAMICS Inverters.

The IOP-2 connects to the Inverter through an RS232 interface. It has been designed to automatically recognize the following devices from the SINAMICS range:

- SINAMICS G120 CU230P-2
- SINAMICS G120 CU240B-2
- SINAMICS G120 CU240E-2
- SINAMICS G120 CU250S-2
- SINAMICS G120C
- SINAMICS G120D-2 CU240D-2*
- SINAMICS G120D-2 CU250D-2*
- SINAMICS ET 200pro FC-2*
- SINAMICS G110D*
- SINAMICS G110M*

*Denotes Control Units that require the IOP-2 Hand-Held Kit to connect the IOP to the Control Unit.

Hand-Held Kit order number: 6SL3255-0AA00-4HA1.
Optical cable order number: 3RK1922-2BP00

For information on firmware and language upgrades, please see Firmware upgrade (Page 25).

Note

IOP functional support

- Drives with SINAMICS firmware prior to version 4.4 will not be supported by the IOP-2. Drives with GP firmware prior to version 3.4 are not fully supported by the IOP-2.
- The actual menu structure and functionality of the IOP-2 will be influenced by the following factors:
  - The software version and type of Control Unit to which the IOP-2 is fitted.
  - The firmware and software version of the IOP-2.
  - The selected functional group filtering of the parameters.
3.2 Layout and functions

Overview

The physical layout of the IOP-2 is shown below:

Figure 3-1 Layout of the IOP-2
The IOP-2 is operated by using a Sensor Control Field and five additional buttons. The specific functions of the Sensor Control Field and buttons are shown in the table below.

### Table 3-1 Function of the IOP-2 controls

<table>
<thead>
<tr>
<th>Key</th>
<th>Function</th>
</tr>
</thead>
</table>
| ![Sensor Control Field] | The Sensor Control Field has the following functions:  
- In a menu, sliding your finger around the Sensor Control Field changes the selection.  
- When a selection is highlighted, pressing the OK button in the centre of the Sensor Control Field confirms the selection.  
- When editing a parameter, sliding your finger around the Sensor Control Field changes the displayed value; clockwise increases the value and anti-clockwise decreases the displayed value.  
- When editing parameter or search values there is a choice to edit individual digits using the arrow keys or an entire value using the Sensor Control Field. The speed with which you slide your finger around the Sensor Control Field increases or decreases the speed of movement of the cursor.  
- The Sensor Control Field has integrated arrows which can be used to navigate through the menus and individual digits in the inputs fields. |
| ![ON key] | The ON key has the following functions:  
- In AUTO mode can be changed by pressing the HAND/AUTO key.  
- In HAND mode the converter is started - the converter status icon starts turning.  
Notes:  
For Control Units with firmware versions less than 4.0:  
When running in AUTO mode, HAND mode cannot be selected unless the converter is stopped.  
For Control Units with firmware versions 4.0 or greater:  
When running in AUTO mode, HAND mode can be selected and the motor will continue to run at the last selected setpoint speed.  
When the converter is running in HAND mode, the motor stops when switched to AUTO. |
| ![OFF key] | The OFF key has the following functions:  
- If pressed for longer than 3 seconds the converter will perform an OFF2; the motor will then coast down to a standstill. Note: 2 presses of the OFF key within 3 seconds will also perform and OFF2.  
- If pressed for less than 3 seconds the following actions will be performed:  
  - If in AUTO mode the screen will display an information screen stating that the command sources is AUTO and can be changed using the HAND/AUTO key. The converter will not be stopped.  
  - If in HAND mode the converter will perform an OFF1; the motor will come to a standstill in the ramp-down time set in parameter P1121. |
| ![ESC key] | The ESC key has the following functions:  
- If pressed for less than 3 seconds the IOP-2 returns to the previous screen or if a value has been edited, the new value is not saved.  
- If pressed longer than 3 seconds the IOP-2 returns to the status screen.  
When using the ESC key in the parameter editing mode, no data is saved unless the OK key is pressed first. |
3.2 Layout and functions

**Key | Function**

<table>
<thead>
<tr>
<th>Key</th>
<th>Function</th>
</tr>
</thead>
</table>
| ![INFO](image) | The INFO key has the following functions:  
  - Displays additional information for the currently selected item.  
  - Pressing the INFO key again will display the previous screen.  
  - Pressing the INFO key during power-up of the IOP-2 will place the IOP-2 in DEMO mode. To exit DEMO mode, power-cycle the IOP-2. |
| ![HAND/AUTO](image) | The HAND/AUTO key switches the command source between HAND and AUTO mode.  
  - HAND sets the command source to the IOP-2.  
  - AUTO sets the command source to an external source, for example, fieldbus. |

**Locking and unlocking the keypad**

The keypad can only be locked once the power-up cycle has been completed. If the keys are activated before the power-up cycle is completed, the IOP-2 will enter the DEMO mode.

To lock the IOP-2 keypad press **ESC** and **INFO** simultaneously for 3 seconds or more. To unlock the keypad press **ESC** and **INFO** simultaneously for 3 seconds or more.

**DEMO mode**

DEMO mode allows the IOP-2 to be used for demonstration purposes without affecting the converter to which it is connected. Menus can be navigated and functions selected, but all communications with the converter are blocked to ensure that the converter does not react to any commands issued from the IOP-2.

To enter the DEMO mode it is necessary to do a long press of the ESC key or INFO key during the power-up cycle. The IOP-2 must be power cycled again to exit the DEMO mode.
3.3 Screen icons

Overview

The IOP-2 displays a number of icons at the top right-hand edge of the display to indicate various states or current conditions of the converter. These icons are explained in the table below.

<table>
<thead>
<tr>
<th>Function</th>
<th>Icon</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>Command source</td>
<td></td>
<td>Auto - the converter receives the command signals from the network controller</td>
</tr>
<tr>
<td>JOG</td>
<td></td>
<td>Displayed when the JOG function is active</td>
</tr>
<tr>
<td>Hand</td>
<td></td>
<td>Hand - the converter is under control of the IOP-2</td>
</tr>
<tr>
<td>Inverter status</td>
<td></td>
<td>Icon rotates when the motor is running</td>
</tr>
<tr>
<td>Fault pending</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Alarm pending</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Saving to RAM</td>
<td></td>
<td>Indicates that all recent changes to parameters have been saved in RAM only. In the event of a power failure, then all recent changes saved to RAM will be lost. To prevent loss of parameter data a RAM-to-ROM save must be performed.</td>
</tr>
<tr>
<td>PID autotuning</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Hibernation mode</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Write Protection</td>
<td></td>
<td>Parameters cannot be modified.</td>
</tr>
<tr>
<td>Know How Protection</td>
<td></td>
<td>Parameters cannot be viewed or modified.</td>
</tr>
<tr>
<td>ESM</td>
<td></td>
<td>Essential Services Mode</td>
</tr>
<tr>
<td>Battery condition</td>
<td></td>
<td>The battery status is only shown when the IOP-2 Hand-held kit is used.</td>
</tr>
</tbody>
</table>
3.3 Screen icons

Screen faults and alarm indicators

When a fault or an alarm is active on the converter the top label on the screen will turn red. The top label will remain red until the fault or warning has been acknowledged or rectified.

![Fault and alarm notifications](image)

Use of screen colours

A brief explanation of the use of the different colours on the screen is given below:

- **Red**: Error status: Indicates a fault is active and the Control Unit is in an error condition.
- **White**: Neutral status: The IOP-2 has no connection to the Control Unit.
- **Green**: Run status: The converter is running with no active faults. Active alarms will be displayed on the status bar.
- **Blue**: Blue denotes the selected item on the screen.
3.4 Menu structure

Overview

The Menu structure of the IOP-2 is shown in the figure below.

Figure 3-3 IOP-2 menu structure
3.4 Menu structure
4.1 Fitting the IOP-2

Fitting the IOP-2 to the Control Unit

**Note**

**IOP-2 power supply**

The IOP-2 has no internal power supply and derives its power directly from the Control Unit of the converter through the RS232 interface. The IOP-2 can also be connected to a PC and derives its power through the USB connection.

To fit the IOP-2 to the converter Control Unit the following procedure should be performed:

1. Place the bottom edge of the IOP-2 casing into the lower recess of the Control Unit housing.

2. Push the IOP-2 forward until the top fastening clicks into place on the Control Unit housing.

To use the IOP-2 with a decentralized drive, for example an ET200pro FC-2, an IOP-2 Handheld kit is required and an optical cable. The IOP-2 Handheld kit and optical cable are fitted as shown in the following figure.

The order details of both the IOP-2 Handheld kit and the optical cable are given in the Introduction (Page 11).

![Diagram of IOP-2 on CU and ET200pro FC-2](image-url)
4.2 Initial set-up

Initial set-up sequence

Once the IOP-2 is fitted and powered-up it will automatically detect the type of Control Unit and Power Module to which it has been fitted. On first-time use, the IOP-2 automatically displays the option to select the default language and allow the time and date to be set (if the Control Unit to which the IOP-2 is fitted has a real-time clock). The procedure is outlined below.

Splash screen is displayed

Select the required language

Select the required wizard or press ESC

Status screen is displayed

Note

The IOP-2 is delivered with all available languages and wizards, although the number of wizards will depend on the type of Control Unit that is being used. For information on Firmware upgrades, please see Firmware upgrade (Page 25).

The status screen can be reconfigured to show a number of different views and types of values; these can be configured using the "Status Screen Wizard" in the "Extras" menu, see Extras Menu (Page 51).
Language selection

The IOP-2 on first start-up will display the language screen for the user to select their required language, should you wish to select your language manually, the following actions should be performed:

1. Select Menu
2. Select Extras
3. Select Panel settings
4. Select language
5. Select required language
6. Press and hold down ESC for Status Screen

All available languages are delivered with the IOP-2.

Setting time and date

When the IOP-2 is first fitted to a Control Unit, which has a real-time clock, it will automatically display the time and date screen. Should you wish to manually set the time on the IOP-2, the following actions should be performed:

1. Select Menu
2. Select Extras
3. Select Panel settings
4.2 Initial set-up

Select Time and date settings

Press and hold down ESC for Status Screen

The settings for time are normally done on the Control Unit if it has a Real-time Clock (RTC). If the Inverter has an RTC the IOP-2 will take its settings from the Control Unit.

Lighting duration

To set the length of time that the display remains lit, the following actions should be performed:
4.2 Initial set-up

**Intelligent Operating Panel 2 (IOP-2)**

Operating Instructions, 04/2017, FW V2.0, A5E39549448B AA

---

**Note**

**Screen will flash when an active fault condition exists**

When an active fault condition exists on the IOP-2, if no key has been pressed for more than one minute then the screen will start to flash on and off. The screen will dim a few seconds prior to the lighting duration time-out period. If the screen is set to never dim, that is, it has been set to "Always on" the screen will not dim.

---

**Display backlight**

To change the intensity of the backlight, the following actions should be performed:

1. **Select Display backlight**
2. **Select display backlight level**
3. **Press and hold down ESC for Status Screen**

The display backlight setting will be automatically changed to the "Low" setting after 60 seconds from the last key press to extend the life of the display. When any key is pressed the backlight setting will automatically return to the user setting.
4.3 User definable labels on status screen

User definable labels

User defined labels allow the user to customize the labels that appear on the status screen of the IOP-2.

There are a maximum of four labels that can be defined and they are located on the IOP-2 in the "cps" folder. The IOP-2 must be connected to the PC via the USB connection and in "Mass Storage" mode to access the files on the IOP-2. The files are basic text files and can be opened with any basic text editor. The default label names are "default", when the labels have the "default" text, the IOP-2 will ignore the labels. There are the following restrictions when creating your own labels:

- A maximum of 20 characters for each label name.
- The characters that can be used conform to the normal windows file naming conventions.
- The number of labels are restricted depending on the type of status screen view that is selected in the "Status screen wizard". See Extras Menu (Page 51).

The four files are named:

- BotLeft.txt
- BotRight.txt
- TopLeft.txt
- TopRight.txt

The file names relate to the area of the status where they will appear.

Simply select the file you wish to use as a label; open it with a text editor, change the name and then save it back to the same location in the IOP-2 file system. If the file name itself is changed the IOP-2 will not recognize the label.

An example of the status screen with new label names (using all four text files) is shown in the figure below.

![Example of defining your own labels](image_url)
4.4 Firmware upgrade

Upgrading the IOP-2 firmware

The IOP-2 contains firmware that can be upgraded by the user using the files available on the Siemens Service and Support website at the link below.

To perform the upgrade of the IOP-2 firmware the following steps should be performed:

1. Plug the IOP-2 into a PC using the USB connection.
2. The IOP-2 will automatically enter the "Mass Storage" mode.
3. Open the file explorer on the PC.
5. You can either delete the files but it is suggested that you perform a Format of the IOP-2, as this speeds up the file transfer of the new files. It is important that the Allocation unit size 2048 bytes. If the Allocation unit size is changed to any other value the IOP-2 will not work correctly.
6. Go to the Service and Support site at the link below.
7. Download the firmware file(s) to a folder on the PC.
8. Copy the downloaded file(s) from the PC directly into the IOP-2 folder (the copying process takes approximate 6 minutes).
9. When the copying has been completed, wait approximate 5 seconds before disconnecting the IOP-2 from the USB port.
10. The IOP-2 can now be connected to the converter and powered up.
11. The IOP-2 will then perform the upgrade automatically.

Note

English language is mandatory

The English language file is essential to the correct functioning of the IOP-2 and therefore cannot be deleted.

The IOP-2 firmware files can be downloaded from the Siemens Service and Support website at the following link:

IOP-2 firmware download: IOP-2 Firmware upgrade
Wizards menu

Overview

The IOP-2 wizards are question-driven environment that assist the user to set-up various functions and applications of the converter.

⚠️ WARNING

Motor Identification (Motor ID) function will run automatically

Using the "Standard Drive Control" or "Dynamic Drive Control" basic commissioning, the Motor ID function, if selected, is activated at the end of the commissioning wizard.

The motor identification (motor ID) function, after basic commissioning, upon the first startup, will start automatically after approx. 8 to 30 s and accelerate the motor to the setpoint speed.

This action must be taken into account when basic commissioning has been completed to ensure that the first ON/RUN command when given for your application, does not produce an unpredicted or unsafe effect on personnel, equipment or premises.

⚠️ WARNING

Safe and stable state of the converter

During commissioning of the converter it is essential to ensure that the system is in a safe and stable state, as some commissioning processes have the potential to start the motor. Therefore it is important to secure any loads and ensure that should the motor start, no potentially dangerous conditions exist.

⚠️ CAUTION

Default datasets

The wizards use the default Drive datasets (DDS0 and CDS0), if the default datasets are changed to the other datasets, the wizards may not function correctly.

IOP Wizards Manual

The wiring diagrams and additional information for the configuration of the drives when using the IOP Wizard is given in the IOP Wizard Manual.

This manual is available for download at the following link:

5.1 Example Wizard

Overview of wizards

The following example of how wizards work on the IOP-2 are purely for demonstration purpose only.

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
</table>

**Before commissioning an application**

Prior to using a wizard, it is essential that the user's Control Unit and Power Module have been installed and wired correctly, in accordance with the requirements of the user's application. This is extremely important in the case of commissioning safety-integrated applications. All inputs and outputs must be defined and configured before any commissioning can take place, including the observation and adherence of all local, national and international safety regulations required for the user's application and all devices utilized by the user's application.

Basic commissioning wizard

The basic commissioning wizard is all the user needs to commission the converter in both standard and safety modes. If the converter is a safety variant both wizards will be presented in the wizards menu by default.

As from SINAMICS firmware V4.7 SP3 three new SINAMICS application classes are offered for commissioning SINAMICS G120 drives, which are automatically preset independently of the SINAMICS G120 Power Module used.

**Standard Drive Control**

- Standard Drive Control is preset for the Power Modules PM240, PM240-2 and G120C in frame sizes FSA-C. This application class can, for example, be used for the following applications:
  - Pumps, fans and compressors with flow characteristic
  - Wet or dry beam technology, mills, mixers, kneaders, crushers, agitators
  - Horizontal conveyor technology (conveyor belts, roller conveyors, chain conveyors)
  - Basic spindles

**Dynamic Drive Control**

- Dynamic Drive Control is preset for the Power Modules PM240, PM240-2 and PM330 in frame sizes ≥ FSD. This application class can, for example, be used for the following applications:
  - Pumps and compressors with displacement machine
  - Rotary furnaces
  - Extruders
  - Centrifuges
Expert

- Expert is fixed assigned to the Power Modules PM230, PM250 and PM260 as soon as for G120D, G110M and ET200pro FC-2. This setting corresponds to the existing wizard and will also be assigned to existing projects. It allows to flexibly parameterize the drive, but requires a detailed understanding of the drive.

**WARNING**

Motor data identification (motor ID)

When selecting motor data identification (motor ID) with subsequent ramp-up to the setpoint speed (p1900 = 11 or 12; 12 = standard setting based on SINAMICS Firmware V4.7 SP3 with "Standard Drive Control" and "Dynamic Drive Control"), the motor is, upon the first Power ON command, directly accelerated to the setpoint speed, following a short delay time caused by the motor ID (approx. 15 to 30 s). From SINAMICS Firmware V4.7 SP6 the default setting for p1900 = 2.

**Note**

Macro source selection

During the basic commissioning process, the user will be presented with a list of preset macros that determine the configuration of the converter. Every Control Unit Operating Instructions contain a list of the macros that are specific for that particular Control Unit and show the wiring configurations for each macro. For further information, see the relevant Operating Instructions.

For more detailed information of the application classes, see the document at the link below:

5.1.1 Basic commissioning with the IOP-2

Basic commissioning wizard

NOTICE

Requirements prior to using the Basic Commissioning Wizard

- The user must be fully conversant with all safety instructions as detailed in the "Fundamental Safety Instructions" section of the Operating Instructions for your converter.
- The converter must be installed and checked as per the relevant instructions in the "Installation" sections of the converter Operating Instructions.
- Macro source selection: During the basic commissioning process, the user will be presented with a list of preset macros that determine the configuration of converter. Every Control Unit Operating Instructions contain a list of the macros that are specific for that particular Control Unit and show the wiring configurations for each macro. For further information, see the relevant Operating Instructions.
- The information required to be input into the Basic Commissioning Wizard can be found on the motor rating label, an example of which is included in the Operating Instructions for your converter.
- If the motor is to operate with the "87 Hz characteristic", you need to connect the motor in Delta (Δ), this is shown in the "Installation" section of the Operating Instructions for your converter.
- The basic commissioning wizard presents three levels of commissioning, as follows:
  - Expert Mode - this mode presents the user with a detailed list of all relevant parameters that require to be configured.
  - Standard Drive Control - this mode presents the user with the necessary input screens for standard applications.
  - Dynamic Drive Control - this mode presents the user with the necessary input screens for more complex applications.

This example shows the commissioning steps using the "Standard Drive Control" method.
5.1 Example Wizard

Wizards menu

Intelligent Operating Panel 2 (IOP-2)
Operating Instructions, 04/2017, FW V2.0, A5E39549448B AA

Select Continue
Select Application Class
Select Motor Data

Select Enter Motor Data
Select Motor Type
Select Characteristic

Select Continue
Input Motor Frequency
Input Motor Voltage

Input Motor Current
Input Power Rating
Input Motor Speed

Motor Data
- Europe 50 Hz, kW
- N. America 60 Hz, HP
- N. America 60 Hz, kW

Characteristic
- 50 Hz
- 60 Hz

Motor Type
- Induction motor
  - 1LE1 induction motor
  - 1LG6 induction motor
  - 1LA7 induction motor
  - 1LA9 induction motor

Motor Frequency
- 60 Hz

Motor Voltage
- 10000 V

Motor Current
- 6.20 A

Power Rating
- 100000.00 kW

Motor Speed
- 101395 rpm
Wizards menu

5.1 Example Wizard

Select Technology Application

Select required Motor Data ID function

Select Macro Source

Input the Minimum Frequency

Input Maximum Frequency

Input Ramp-up time

Input Ramp-down time

Summary of Settings - Select Continue

Save Settings

Settings saved

Status Screen displayed

On first ON command - Motor ID is performed

Technology Application

Motor Data ID

Macro Source

Linear Characteristic

ID Standstill and rot.

ID Standstill and rot. then on.

ID Standstill then operate

○ Disabled

Standard IO with analog

2-wire (fwd/rev1)

2-wire (fwd/rev2)

3-wire (enable/fwd/rev)

3-wire (enable/start/dir)

Input the Minimum Frequency

Input Maximum Frequency

Input Ramp-up time

Ramp Down

Summary of Settings

Continue

Factory Reset: Yes

Application Class: Standard Drive

Motor Data: Europe 50 Hz, kW

Select Motor Nameplate Data: No ...

Motor Type: 1LE1 induction motor ...

Motor ID in Progress

99%
Control menu

Overview

The Control menu allows the user to change the following settings in real-time:

- Setpoint
- Reverse
- Jog
- Custom Hand mode
- Startup in Hand mode
- Hand/Auto disable

The control menu is accessed from the menu at the bottom-centre of the Status screen, as shown below.

![Figure 6-1 Select Control Menu](image)

Figure 6-1 Select Control Menu
6.1 Setpoint

Setting the Setpoint

The setpoint value determines the speed at which the motor runs as a percentage of its full range of motion.

To change the setpoint, the following actions should be performed:

Select Control
Select Setpoint
Use Touch-wheel to set the Setpoint

6.2 Reverse

Setting Reverse

The function of the reverse command is to set the direction of rotation of the motor from its normal forward motion.

To reverse the direction of the motor, the following actions should be performed:

Select Control
Select Reverse
Select Off or On
6.3 Jog

Setting Jog

The Jog function, when selected will allow the motor to be manually rotated by a predetermined value with each press of the Jog key. If held continuously, the motor will rotate continuously until the Jog key is released.

To enable or disable the Jog function, the following actions should be performed:

<table>
<thead>
<tr>
<th>Status</th>
<th>f_outp smooth</th>
<th>n_act rpm smooth</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.00 Hz</td>
<td>0 rpm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Status</th>
<th>l_act abs val smth</th>
<th>U_outp smooth</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>0.0 A</td>
<td>0 V</td>
</tr>
</tbody>
</table>

Note

Selection of Jog frequencies

It is important that the Jog parameters P1058 (Jog right) and P1059 (Jog left) are set to the required frequencies for the users application. The default jogging setpoint for both parameters is 5 Hz (150 rpm).

When the Jog left and Jog right (Jog1 and Jog 2) have been set; it is necessary to do a long press of the "INFO" key to select the other jog mode.

6.4 Custom Hand mode

Overview

The custom hand mode allows the user to setup a command source and setpoint source directly from the Intelligent Operator Panel 2 (IOP-2).

When the custom hand mode has been set, the IOP-2 Sensor Control Field can be used as the setpoint source.

The Auto mode is unaffected by any changes made by the custom hand mode function.

A breakdown of all the interconnection inputs are given in the table below.
An example of setting up the custom hand mode is given in the instructions below.

Table 6-1  Interconnection inputs for Status Word 1 in Custom Hand mode

<table>
<thead>
<tr>
<th>Standard interconnection</th>
<th>Binector Inputs (BI)</th>
<th>p8542</th>
<th>Effective STW1 in Custom Hand mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>r8540 STW 1 from IOP-2</td>
<td>Bit0</td>
<td>Bit7</td>
<td>ON/OFF1</td>
</tr>
<tr>
<td>Bit0 ON/OFF key</td>
<td>Bit1</td>
<td>Bit8</td>
<td>Two quick press of the OFF key</td>
</tr>
<tr>
<td>Bit1 Two quick press of</td>
<td>Bit2</td>
<td>Bit9</td>
<td>A long press of the OFF key</td>
</tr>
<tr>
<td>the OFF key</td>
<td>Bit3</td>
<td>Bit10</td>
<td>Reserved</td>
</tr>
<tr>
<td>Bit2 A long press of the</td>
<td>Bit5</td>
<td>Bit12</td>
<td>Reserved</td>
</tr>
<tr>
<td>OFF key</td>
<td>Bit4</td>
<td>Bit13</td>
<td>Reserved</td>
</tr>
<tr>
<td>Bit3 Reserved</td>
<td>Bit6</td>
<td>Bit14</td>
<td>Reserved</td>
</tr>
<tr>
<td>Bit4 Reserved</td>
<td>Bit7</td>
<td>Bit15</td>
<td>Alarms menu acknowledge all faults</td>
</tr>
<tr>
<td>Bit5 Reserved</td>
<td>Bit1</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit6 Reserved</td>
<td>Bit2</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit7 Alarms menu</td>
<td>Bit8</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit8 Jog 1 (Control menu)</td>
<td>Bit9</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit9 Jog 2 (Control menu)</td>
<td>Bit10</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit10 Reserved</td>
<td>Bit11</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit11 Change direction</td>
<td>Bit12</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit12 Reserved</td>
<td>Bit13</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit13 Reserved</td>
<td>Bit15</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit14 Reserved</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bit15 Reserved</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Standard interconnection</th>
<th>Connector Inputs (CI)</th>
<th>p8543</th>
<th>Effective speed setpoint in Custom Hand mode</th>
</tr>
</thead>
<tbody>
<tr>
<td>r8541 Speed setpoint</td>
<td>N_soll OP</td>
<td></td>
<td>Speed setpoint</td>
</tr>
<tr>
<td>from IOP-2</td>
<td></td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Setting up Custom Hand mode example
6.5 Startup in Hand mode

Overview

Startup in Hand mode allows the converter, under the control of the Intelligent Operator Panel (IOP-2), to startup in Hand mode automatically. The command source is then taken from the off and on buttons of the IOP-2.

An example of setting up the Startup in Hand mode is given in the instructions below.
Setting up Startup in Hand mode example

The IOP-2 will automatically return to the Control menu and show that "Startup in Hand Mode" is "On".

The converter, after a power-cycle will automatically startup in Hand mode, but the attached motor will not run until the run command is given by the buttons on the IOP-2.

6.6 HAND/AUTO disable

Overview

The HAND/AUTO disable function disables the HAND/AUTO key on the Intelligent Operator Panel (IOP-2) and pressing the key will not produce any action by the IOP-2.

An example of setting up the Hand/Auto disable mode is given in the instructions below.

Setting up the HAND/AUTO disable function

Enter password (default: 00000000)
Select On: Hand/Auto from PLC or DI

Enter password again or create a new password

Select signal source

Select input to receive control signal

Press ESC to return to Control Menu

The HAND/AUTO button is now disabled and local control of the IOP-2 cannot be activated by the HAND/AUTO button. In this example, the converter is now setup to receive the HAND/AUTO command from Digital Input 1 (DI1).

Note

Power-cycle required to complete the HAND/AUTO disable function

When the HAND/AUTO disable function is initiated the function will not become active until a power-cycle of the IOP-2 has been performed. When the HAND/AUTO disable function is turned off, again, a power-cycle of the IOP-2 is required to complete the deactivation of the function.
Control menu

6.6 HAND/AUTO disable
7.1 Menu overview

Overview

The "Menu" is selected from the five menu options at the bottom of the IOP-2 screen. When the "Menu" option is selected the following functions are displayed:

- Wizards
- Parameters
- Diagnostic
- Up/Download
- Extras

By sliding your finger around the Sensor Control Field or using the arrow keys, the required function can be highlighted. Pushing the OK confirms the selection and further sub-menus will be displayed. Pressing ESC once will return the IOP-2 to the previous screen, a longer press will return the display to the "Status" screen.

For information on the IOP-2 compatibility, see Introduction (Page 11).

7.2 Diagnostics

Diagnostics menu

When the diagnostic function is selected the following options are presented:

- Active faults/alarms
- History
- Identification/Maintenance
- I/O status
- Communications status
- I/O simulation
- Drive enables
Active faults/alarms

When this option is selected the screen will display any active faults and alarms that have not yet been acknowledged.

Each fault and alarm can be selected and by pressing the INFO key or the OK key, an explanation of the fault or alarm will be displayed.

History

When this option is selected the screen will display a list of all previous faults and alarms with the time that they occurred.

Each fault and alarm can be selected and by pressing the INFO key or the OK key, an explanation of the fault or alarm will be displayed.

Identification/Maintenance

Displays specific technical information regarding the Control Unit and Power Module to which the IOP-2 is attached will be displayed. The actual information displayed depends on the type of Control Unit and Power Module to which the IOP-2 is connected.
I/O status

This option displays a list of the digital and analog inputs and outputs of the converter and their current status. This is an information screen and cannot be changed. Pressing ESC will return the display to the previous menu. In the example shown opposite, the status of the digital inputs are displayed.

Communications status

This option displays the status of the fieldbus interface and the details of the settings for the data exchange, for example status words and control word lengths. In the example shown opposite, the status of the fieldbus communications is shown.
I/O simulation

**WARNING**

**Loss of control of the converter**

If the converter is started using the I/O simulation and the IOP-2 is removed from the converter it will not be possible to stop the converter running the motor. If the I/O simulation is activated, then only the I/O simulation can be used to stop the converter.

The IOP-2 simulation screen allows digital and analog IOs to be simulated without the requirement for external signals. These features are of great benefit during commissioning and fault finding, as the user can quickly simulate a situation without using wires, tools and external equipment.

For example:

- A digital input can be made high without any wires in the terminals.
- An analog input or output can be driven to any value without any wires in the terminals.
- A simulation can be overridden and made high.

The screen presents the following options:

- **I/O** - Three I/Os can be simulated - two digital and one analog.
- **Status** - this indicates the real-time status of the input or output. If the square is shaded then the input or output signal is present. This is a read-only section of the screen.
- **Control** - this column of the screen displays the present status of the input or output and can be altered.

**Drive enables**

The drive enables screen displays a list of all the current enabling signals for the converter. If the enable signal is present and active it will be selected ☑. If the enable signal is not present and is not active it will be unselected ☐.

This screen is read-only and is for information purposes only.
7.3 Parameters

Parameter menu

For information on IOP-2 compatibility, see Introduction (Page 11).

The parameter menu allows the user extensive functionality and access to all the converter parameters. When this option is selected the user is given the opportunity to perform parameter orientated functions grouped in the following manner:

- Parameter groups
- Search by number
- My parameters
- Changed parameters
- Parameter filter

Fast scroll

When searching through any large parameter list, the Fast scroll function will automatically start when the user slides their finger around the Sensor Control Field in a fast motion. A large blue box will appear on the screen, showing the current parameter number, with each scroll the number will increase by 100. When the user stops scrolling, the parameter number nearest to the number displayed will be selected.

Parameter groups

All parameters

This option allows the user access to the individual parameters of the converter. The default filter is "Standard" which allows the user access to the most frequently used parameters.

Commissioning

This screen displays a complete listing of all the parameters required for quick commissioning. The parameters are listed in numerical order and can be accessed to either confirm the set values or modified should there be a need to fine tune the application or correct any errors in the parameter values.
Commissioning interface
Selects the storage medium for access via the USB mass storage.

Saving & reset
This option allows the user access to all the parameters regarding the saving and reset functions of the converter. Each parameter displays its currently set value and these can be modified if required.

System information
This screen displays all the parameters that contain system information regarding the converter. The majority of these parameters are read-only and are for information purposes only.

Basic settings
Displays the effective Drive Data Set (DDS). Each basic setting can be selected and modified if necessary.

Inputs/outputs
This option allows access to all the available parameters to configure the digital and analog I/Os.

The user can navigate through the various inputs and outputs to see the current configuration of the inputs and outputs and, if necessary access the parameters directly to modify their values.

Setpoint channels
This option allows the user to display and modify the setpoint parameters.

Operating mode
This option allows the user to display and modify the operating mode parameters.

Drive functions
This option allows the user direct access to the parameters regarding the drive functions.

It is important that if any parameters concerning the above mentioned functions are to be modified, that the converter/motor system is in a safe state prior to the parameter changes.

Communications
This option allows the user direct access to the parameters that control and configure the communications fieldbus of the converter. The parameters can be viewed to confirm their settings and values, they can also be modified if they are not read-only parameters.

Diagnostics
This option allows the user direct access to the parameters that monitor the state of the system.

All the parameters under these groupings are read-only and cannot be modified.
Search by number

This option allows the user to search for a specific parameter number.
If the parameter number does not exist, the screen will display a choice between "Select a new number" or "Go to the nearest parameter number".

My parameters

This option allows the user to select the parameters that they wish to list. The user is presented with a list of parameters that can be selected. Once selected - only those parameters are displayed when the "My Parameters" option is selected. There are additional options that allow the user to manage their list of parameters.

Copying the "My Parameters" list to another IOP-2

When a "My Parameters" list is created, it saves the lists in the config.bin file on the IOP-2.
To copy the config.bin, the following procedure should be performed:
1. Connect the IOP-2 via the USB to your PC (the IOP-2 will enter "Mass Storage" mode.
2. Navigate to the config folder (shown in the screenshot and highlighted in red).
3. Copy the config.bin file to a suitable location on your PC.
4. Disconnect the IOP-2 and connect a new IOP-2 and copy the config.bin file to the new IOP-2.

Changed parameters

When the "Changed parameters" option is selected the IOP-2 will search the converter parameter list for all the parameters that have had their values changed from the factory default settings.
Once the search is complete, the screen will present a list of all parameters that have changed values.
The individual parameters can be accessed so that their current values can be displayed and modified if necessary.
7.4 Up/Download

Overview

The upload and download options allow the user to save parameter sets to the various memory storage that is available to the system.

---

**WARNING**

**Unexpected behaviour of converter**

During the transfer of data to and from the converter, it is essential that the transfer is not interrupted and the process is allowed to be completed. If the process is interrupted, it is possible that the data could be corrupted and the system may behave in an unexpected manner. Should an interruption of the transfer process occur, then it is highly recommended that a factory reset of the converter is performed prior to any further parameterization or giving the converter control of the application.

**Fault screen during up/download**

If during the up/download process a fault occurs and the fault screen is displayed, press ESC if you wish the up/download to be continued. If OK is pressed, it will cancel the up/download process.

**Safety Parameters**

If safety parameters are to be downloaded a function test of the safety functions has to be performed. Please refer to the "Safety Integrated Function Manual" which can be found at the hyperlink below:

7.5 Customer parameter sets

Overview

Custom parameter sets can now be created and stored on the Intelligent Operator Panel (IOP-2).

The IOP-2 can store up to 16 fixed parameter sets and up to 235 parameter sets with customized names.

The steps to create and store a custom parameter set on the IOP-2 is given in the procedure outlined below.

Note

Custom parameter set file name limitations

Although the file name for a custom parameter set can be up to 96 ANSI characters in length, if all the file names are 96 characters long, it will eventually limit the number of parameter sets that can be saved on the IOP-2.

This is due to the specialized nature of the IOP-2's internal memory system.

Standard parameter set access

New standard parameter sets can be uploaded from the drive to the IOP-2, but any standard parameter set (in the "ifs/config" folder) will not be accessible without either moving them to the "cps" folder or deleting the contents of the "cps" folder. This is because, when using customer parameter sets, the IOP-2 automatically looks at the "cps" folder. If the "cps" folder is empty, it will then search the "ifs/config" folder.

Creating a custom parameter set

This procedure makes the following assumptions:

- The user is conversant with the copying and renaming of files in the Windows environment
- The user is conversant with commissioning the converter
- The user has already changed all the relevant parameters for their application
- The user has saved their customized parameter set in the IOP-2 under Parameter Set 0 (although the user can assign their parameter set any of the available parameter set numbers).
Select Menu

Select parameter set to upload to the IOP-2

Screen displays successful upload

Copy the "PSet0.bin" file to the "CPS" folder

Rename the "PSet0.bin" file to "My_own_Parameter_set.bin"

Select Download: Panel to drive

Select your parameter set and press OK

Select continue to commence download

- Disconnect the IOP-2 from the Control Unit
- Connect IOP-2 to PC using USB cable
- IOP-2 enters Mass Storage device mode
- Open Windows explorer on the PC

- Disconnect the IOP-2 from the PC and reconnect the IOP-2 to the Control Unit.
Copying IOP-2 parameter sets

When you have saved a number of parameter sets to an IOP-2, it is possible to copy your saved parameter sets to another IOP-2 using the simple process outlined below.

1. Connect the IOP-2 via the USB connector to a PC.
2. The IOP-2 will enter the “Mass Storage Device” Mode.
3. On the PC, navigate to the "ifs/config" folder.
4. Select the parameter sets you require and save them to a new folder on the local drive of the PC.
5. Disconnect the IOP-2 from the PC.
6. Connect another IOP-2 and copy the saved parameter sets to the "ifs/config" on the new IOP-2.

This procedure can be repeated for any number of IOP-2s.

7.6 Extras Menu

Overview

The Extras menu presents a number of options for the configuration of the IOP-2, these are explained in this section.
Status-screen wizard

Scalar value

The bar graph (default status screen) and the Scalar value are setup using a similar procedure. The example below show how to setup the Scalar value status screen.

Note

Scalar view limits for the SINAMICS G110D

Normally, four values can be displayed on the IOP-2 in scalar view, but when using the IOP-2 in conjunction with the SINAMICS G110D only two values can be displayed on the IOP-2 screen.

The status-screen wizard allows the user to configure the information displayed on the status screen. By default it displays output voltage and output frequency of the converter. These can be changed by using the wizard to select other physical values of the converter. Displayed units of value can be specifically adapted using known conversion factors and with the addition of an offset value to allow the units of measure to be displayed as required for the users application.
Select the unit of measure          Select the decimal places          Confirm settings

The Scalar view Status screen will change the size and position of the information shown on the IOP-2 depending on the number of values that are displayed. In the figure below, the various screen display options are shown.

Figure 7-1  Status screen Scalar views
Trend view

The Trend view allows the user to configure real-time monitoring of the converter and display the desired values in the form of a graph. To setup the Trend view, the following steps should be performed.

1. Select Menu
2. Select Extras
3. Select Status-screen wizard
4. Select Trend view
5. Select screen position
6. Select parameter to be displayed
7. Select Unit of measure
8. Select decimal places of displayed values
9. Select value range
10. Configure Y-axis
11. Configure displayed time period
12. Select Continue
View mode is activated by a long press of the OK button, when in Trend View. A vertical line will appear on the screen like an oscilloscope and allows the user to measure any given point on the graph by rotating the Sensor Control Field left or right. With a long press of the INFO button, the graph data is written to a Trend information file on the IOP-2. An example of the Trend information file and its location is given in the figure below.

![Trend Information](image)

Figure 7-2 Trend information file

**I/O Editor**

The I/O Editor allows the user to configure the digital and analog inputs and outputs of the converter.

An example of how the configuration of the inputs and outputs is given in the procedure below. It should be noted that the following screens are for demonstration purposes only and...
the actual screens may vary depending on the type and firmware of the converter that is being used.

**CAUTION**

**Changing pre-assigned input and output settings**

Some inputs and outputs may already be assigned a function, it is recommended that these assignments are not changed, unless it is required for a particular type of application.

If the pre-assigned inputs/outputs are changed, it is essential that the application is checked to ensure it will function correctly and as expected.

**CAUTION**

**Removal of the ON/OFF command**

If removing the ON/OFF command from a digital input (p0840), the indices will be changed to 1, thereby resetting this parameter.

This will make the ON/OFF function of the converter not operate correctly, or as anticipated by the user.

Please ensure that during the commissioning of the converter the ON/OFF command functions properly and as expected for your specific application.

**Editing the inputs and outputs**

1. Select Menu
2. Select Extras
3. Select I/O Editor
4. Select I/O to be configured
5. Set the actual I/O
6. Select the function of the I/O

When the final selections have been made, press ESC twice to return to the I/O Editor screen to configure another input or output or a long press of ESC to return to the general status screen.
Drive identity

This option allows the user to display the technical details of the components that comprise the converter system. This includes the details of the Control Unit and Power Module. This is a read-only screen and cannot be modified.

Parameter settings

Drive factory reset

There are two factory reset options:

Factory reset - This option resets all parameters to their factory default settings. Any safety parameters that have been modified will not be reset.

Safety factory reset - This option resets all the drive parameters, including the safety parameters back to the factory default settings.

Parameter filter

This option allows the user to select the parameter access level. Standard is the default access level, which gives the user access to the most frequently used parameters. Expert level gives access to all available parameters.
Default dataset

This option allows the user to determine which is the default command dataset when viewing or selecting a new default dataset from the options provided.

Parameter saving mode

This option allows the user to set the default location for any save function performed on the converter.

Save RAM to ROM

This option allows the user to manually save all drive data from the converters internal memory to the internal non-volatile memory - thus data save will be retained within the converter until it is overwritten.
Panel settings

Language

This option allows the user to select the language that is used to display information and text on the IOP-2. This option has been previously described in the initial set-up section of this manual. Languages can be added or deleted using the USB connection on the IOP-2 and a PC.

For details of selecting this function see Initial set-up (Page 20)

Time and date settings (including Daylight savings time)

If the CU to which the IOP-2 is fitted has a real-time clock, then the option to set the correct date and time (including daylight savings time) is presented in the "Panel settings" menu. The Time and date settings allow you to setup up the following:

- **Date format**: This allows the date format to be select either DD/MM/YY or MM/DD/YY.
- **Time and date settings**: This allows the user to set the required date and time of the internal real-time clock of the Control Unit.
- **Daylight saving time**: This allows the user to setup the daylight saving time difference on the Control Unit (CU230P-2) real-time clock. The daylight saving time is set to take into account not only the time difference but also the date and time of the change to and from daylight saving time. The setup of the DST function is shown in the following procedure.

Select Menu
Select Extras
Select Time and date settings
Select Daylight saving time
Set DST time difference
Set month DST starts
7.6 Extras Menu

**DST Menu**

- **Set week DST starts**
  - 1st to 7th of month
  - 8th to 14th of month
  - 15th to 21st of month
  - 22nd to 28th of month
  - Last 7 days of month

- **Set day DST starts**
  - Wednesday
  - Thursday
  - Friday
  - Saturday
  - Sunday

- **Set time DST starts**

- **Set month DST ends**
  - 1st to 7th of month
  - 8th to 14th of month
  - 15th to 21st of month
  - 22nd to 28th of month
  - Last 7 days of month

- **Set week DST ends**

- **Set day DST ends**

- **Set time DST ends**

**Operator panel factory reset**

This option resets the IOP-2 to its default factory settings. All previous settings stored on the IOP-2 will be lost. Any parameter sets stored on the IOP-2 will not be deleted.
7.6 Extras Menu

Display backlight

This option allows the user to change intensity of the display lighting.

For details of selecting this function see Initial set-up (Page 20)

Lighting duration

The backlight display, by default, is set to automatically turn off after 60 seconds from the last key press. This time can be adjusted to 30 seconds, 60 seconds, 300 seconds or permanently on.

For details of selecting this function see Initial set-up (Page 20)

Panel identity

The panel identity screen displays the following technical information regarding the IOP-2:
- IOP-2 firmware version
- Bootloader version
- menu description version
- Parameter description version
- Menu texts version
- Parameter name index version
- Wizard description version.
8.1 Door mounting kit

To allow the IOP-2 to be mounted into the door of a cabinet, the door mounting kit (DMK) has been designed. This will allow the IOP-2 to be fitted to the front of a panel or door and be IP54 rated.

The fitting of the DMK is accomplished as shown in the figure below.

Prior to the installation of the DMK, it is necessary to create a hole in the panel or cabinet with the dimensions as shown in the figure below:

Figure 8-1 Installation of Door mounting kit
The depth of the panel or cabinet door should be between 1 mm to 3 mm.

The IOP-2 Door Mounting Kit can be ordered using the following order number:

6SL3256-0AP00-0JA0

The DMK contains the following items:

- Door seal
- Door mounting brackets (x 4)
- Retaining screws (x 4)
- RS232 cable (5 m)
8.2 Hand-held device

Hand-held device

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>Charging unit</td>
</tr>
<tr>
<td>• The charging unit for the rechargeable batteries is contained within the hand-held device for the sole purpose of charging rechargeable batteries.</td>
</tr>
<tr>
<td>• The charging unit contained within the hand-held device should not be used with standard &quot;AA&quot; batteries as this will result in damage to the batteries and the hand-held device.</td>
</tr>
<tr>
<td>• Only the supplied power supply unit should be used with the IOP-2. The use of any other power supply units could seriously damage the hand-held kit.</td>
</tr>
</tbody>
</table>

Figure 8-3 Standard RS232 null-modem cable Specifications
CAUTION

General precautions
- There is a risk of explosion if battery is replaced by incorrect type.
- Overcharging, short circuiting, reverse charging, mutilation, or incineration of the cells and the batteries must be avoided to prevent one or more of the following occurrences; release of toxic materials, release of hydrogen and/or oxygen gas, rise in surface temperature.
- If a cell or a battery has leaked or vented, it should be replaced immediately using protective gloves.
- If and when necessary, these cells or batteries must be replaced with identical new ones from the same manufacturer. If a cell or a battery to be replaced is connected with other cells or batteries in series, it is recommended that the other cells or batteries be replaced with new ones at the same time.
- Battery compartments containing these cells or batteries must be provided with means of ventilation to prevent possible accumulation of any released gases under abnormal conditions.

Note

Battery lifetime
With the supplied rechargeable batteries in a fully-charged state they should last for approximately 10 hours; the use of normal "AA" batteries may last considerably less time.

Industrial environment
The IOP-2 has been designed for use within a Class A Industrial environment only.

Disposal of batteries
The batteries supplied with the IOP-2 must be disposed of in accordance with local and national environmental policies.

Battery status
The battery status is displayed at the top right-hand corner of the IOP-2 display.

Battery charging
If the batteries are put on charge and the batteries are fully discharged; the charging unit will enter a 'pre-charge' state. During the pre-charge state the LED will not be lit, therefore there may be a delay before the charging LED lights up.

The IOP-2 has no internal power source, so to increase the IOP-2's versatility, the hand-held device has been designed.

The complete list of converters that work with the IOP-2 are listed in Introduction (Page 11). The following list comprises the converters that require the hand-held kit because the IOP-2 cannot be mounted directly on the converter:
- SINAMICS G120D-2 CU240D-2
- SINAMICS G120D-2 CU250D-2
- SINAMICS ET 200pro FC-2
- SINAMICS G110D
- SINAMICS G110M

Table 8-1  Hand-held device order information

<table>
<thead>
<tr>
<th>Order number</th>
<th>Item quantity</th>
<th>Item</th>
<th>Remarks</th>
</tr>
</thead>
<tbody>
<tr>
<td>6SL3255-0AA00-4HA1</td>
<td>1</td>
<td>IOP-2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Hand-held module</td>
<td></td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>Power supply unit</td>
<td></td>
</tr>
<tr>
<td></td>
<td>4</td>
<td>Rechargeable batteries</td>
<td>1.2 V 2100 mAh NiMH (see note below)</td>
</tr>
<tr>
<td></td>
<td>1</td>
<td>RS232 cable</td>
<td>3 m</td>
</tr>
</tbody>
</table>

Note

Battery order information

The batteries supplied with the IOP-2 Hand-held Kit should be replaced with exactly the same type of batteries. The batteries that have been tested for use with the IOP-2 are given below:

Company: GP Batteries
Order Number: GP210AAHC

The batteries can be ordered from the following website: GP Batteries (http://www.gpbatteries.com/INT/index.php)

The layout of the IOP-2 hand-held device is shown in the figure below.

Figure 8-4  IOP-2 Handheld kit layout
Options
8.2 Hand-held device

1. Intelligent Operator Panel (IOP-2)
2. IOP-2 release catch
3. ON/OFF switch
4. Charging LED - ON when charging, OFF when charged
5. 9-pin Sub-D male connector (RS232)
6. Charging unit input
7. Battery compartment cover
8. IOP-2 retaining screw

Fitting the batteries

The hand-held device is powered by four 'AA' rechargeable batteries; these batteries are supplied with the hand-held kit. The batteries are fitted as shown in the figure below.

![Figure 8-5 Installing batteries for handheld kit](image)

Figure 8-5 Installing batteries for handheld kit
## Technical data

### 9.1 Technical specifications

#### IOP-2 Technical data

<table>
<thead>
<tr>
<th>Table 9- 1</th>
<th>IOP-2 and Door mounting kit specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Feature</strong></td>
<td><strong>IOP-2 only</strong></td>
</tr>
<tr>
<td>Protection</td>
<td>Depending upon the Control Unit IP rating to a max. of IP55 / UL Type 12 enclosure</td>
</tr>
<tr>
<td>Dimensions (HxWxD)</td>
<td>106.86 mm x 70 mm x 19.65 mm (Depth includes width of wheel)</td>
</tr>
<tr>
<td>Net weight</td>
<td>0.134 Kg (0.295 lbs)</td>
</tr>
<tr>
<td>Gross weight</td>
<td>0.206 Kg (0.454 lbs) - Includes packaging</td>
</tr>
<tr>
<td>Screw torque</td>
<td>Max. 1 Nm to 1.25 Nm</td>
</tr>
<tr>
<td>Operating ambient temperature</td>
<td>0 - 50 °C (32 - 122 °F) when directly connected to the converter. 0 - 55 °C (32 - 131 °F) when using the Door Mounting Kit.</td>
</tr>
<tr>
<td>Transport and storage ambient temperature</td>
<td>-40 - +70 °C (-40 - 158 °F)</td>
</tr>
<tr>
<td>Humidity</td>
<td>Relative humidity &lt;95% non-condensing</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Table 9- 2</th>
<th>Hand-held specifications</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Feature</strong></td>
<td><strong>IOP-2 Hand-held kit</strong></td>
</tr>
<tr>
<td>Protection</td>
<td>IP20</td>
</tr>
<tr>
<td>Dimensions (HxWxD)</td>
<td>195.04 mm x 70 mm x 37.58 mm</td>
</tr>
<tr>
<td>Net weight</td>
<td>0.724 Kg (1.59 lbs)</td>
</tr>
<tr>
<td>Gross weight</td>
<td>0.970 Kg (2.14 lbs) - Includes packaging</td>
</tr>
<tr>
<td>Operating ambient temperature</td>
<td>0 - 40 °C (32 - 104 °F) [charging 10 - 40 °C]</td>
</tr>
<tr>
<td>Transport and storage ambient temperature</td>
<td>-20 - +55 °C (-4 - 131 °F)</td>
</tr>
<tr>
<td>Humidity</td>
<td>Relative humidity &lt;95% non-condensing</td>
</tr>
</tbody>
</table>
Technical data

9.1 Technical specifications
Index

A
Active faults/alarms, 42
analog inputs, 55
analog outputs, 55
AUTO mode, 13

B
Basic commissioning wizard, 30

C
Changed parameters, 47
Communications status, 43
Control
Jog, 35
Jog frequencies, 35
Reverse, 34

D
Datasets, 27
Daylight savings time, 59
DEMO mode, 14
Diagnostics menu, 41
Active faults/alarms, 42
Communications status, 43
Drive enables, 44
History, 42
I/O simulation, 44
I/O status, 43
Identification/Maintenance, 42
digital inputs, 55
digital outputs, 55
Display backlight, 23
Door mounting kit, 63
Drive Datasets, 27
Drive enables, 44

E
Extra menu
Drive identity, 57
Panel settings, 59
Status-screen wizard, 52
Extras menu, 51

F
functional support, 11

H
HAND mode, 13
Hand/Auto disable, 38
Hand-held device, 65
Hand-Held Kit, 11
History, 42

I
I/O Editor, 55, 55
I/O simulation, 44
I/O status, 43
Identification/Maintenance, 42

J
Jog, 35
Jog frequencies, 35

K
Key
ESC, 13
INFO, 14
OFF, 13
ON, 13
Keypad
Locking, 14
unlocking, 14

L
Language selection, 21
Lighting duration, 22
Index

M
Macro source selection, 29
Menu, 41
Menu Overview, 41
Menu structure, 17
My parameters, 47

P
Panel settings
  Display backlight, 61
  Language, 59
  Lighting duration, 61
  Operator panel factory reset, 60
  Panel identity, 61
Parameter groups
  All parameters, 45
  Commissioning, 45
  Commissioning Interface, 46
  Communications, 46
  Diagnostics, 46
  Drive functions, 46
  IBasic settings, 46
  Inputs/Outputs, 46
  Operating mode, 46
  Saving & reset, 46
  Setpoint channels, 46
  System Information, 46
Parameter menu
  Changed parameters, 47
  My parameters, 47
  Parameter groups, 45
  Search by number, 47
Parameter settings, 57
  Default dataset, 58
  Drive factory reset, 57
  Parameter filter, 57
  Parameter saving mode, 58
  Save RAM to ROM, 58

R
Reverse, 34

S
Safety Parameters, 48
Screen icons
  icons, 15
  Search by number, 47

Sensor Control Field, 13
Setpoint, 34
Setting Reverse, 34
Setting the Setpoint, 34
Setting time and date, 21
Startup in Hand, 38
Status-screen wizard
  Scalar value, 52
  Trend view, 54

Time and date settings, 59

Up/Download, 48

wizards, 28

Intelligent Operating Panel 2 (IOP-2)
Operating Instructions, 04/2017, FW V2.0, A5E39549448B AA
Further information

SINAMICS converters:
www.siemens.com/sinamics

Safety Integrated:
www.siemens.com/safety-integrated

PROFINET:
www.siemens.com/profinet

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Motion Control
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Germany

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