Safety Guidelines

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

⚠️ **DANGER**
indicates that death or severe personal injury will result if proper precautions are not taken.

⚠️ **WARNING**
indicates that death or severe personal injury may result if proper precautions are not taken.

⚠️ **CAUTION**
with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

⚠️ **CAUTION**
without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

**NOTICE**
indicates that an unintended result or situation can occur if the corresponding information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The device/system may only be set up and used in conjunction with this documentation. Commissioning and operation of a device/system may only be performed by qualified personnel. Within the context of the safety notes in this documentation qualified persons are defined as persons who are authorized to commission, ground and label devices, systems and circuits in accordance with established safety practices and standards.

Prescribed Usage

Note the following:

⚠️ **WARNING**
This device may only be used for the applications described in the catalog or the technical description and only in connection with devices or components from other manufacturers which have been approved or recommended by Siemens. Correct, reliable operation of the product requires proper transport, storage, positioning and assembly as well as careful operation and maintenance.

Trademarks

All names identified by © are registered trademarks of the Siemens AG. The remaining trademarks in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

startsWith: Safety Guidelines

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1.1 Components of the Product

<table>
<thead>
<tr>
<th>Amount</th>
<th>Designation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
<td>SIMATIC Panel PC 477</td>
<td></td>
</tr>
<tr>
<td>1</td>
<td>Restore DVD</td>
<td>Contains a hard disk image file with the original software (operating system with installed hardware drivers). Only supply variant with Windows XP Professional.</td>
</tr>
<tr>
<td>1</td>
<td>Restore CD</td>
<td>Contains a hard disk image file with the original software (operating system with installed hardware drivers). Only supply variant with Windows XP Embedded.</td>
</tr>
<tr>
<td>1</td>
<td>Documentation and Drivers CD</td>
<td>Contains the documentation and the hardware drivers.</td>
</tr>
<tr>
<td>1</td>
<td>Operating Instructions (compact) SIMATIC Panel PC 477</td>
<td>Print copy of the Operating Instructions (compact) SIMATIC Panel PC 477</td>
</tr>
<tr>
<td>6</td>
<td>Clamp</td>
<td>Mounting clamp for the SIMATIC Panel PC 477.</td>
</tr>
<tr>
<td>1</td>
<td>AC power cord</td>
<td>Only supply variant with 110 - 240 V AC power supply.</td>
</tr>
<tr>
<td>1</td>
<td>DC power plug</td>
<td>Only supply variant with 24 V DC power supply.</td>
</tr>
</tbody>
</table>

Notes on display

A small number of faults in the display is unavoidable.

<table>
<thead>
<tr>
<th>Bad pixels</th>
<th>Permissible number</th>
</tr>
</thead>
<tbody>
<tr>
<td>Permanently bright and permanently dark pixels</td>
<td>≤ 12</td>
</tr>
<tr>
<td>Permanently bright, green pixels</td>
<td>≤ 5</td>
</tr>
</tbody>
</table>

1.2 Device identification data

Enter the identification data of the device into the table:

<table>
<thead>
<tr>
<th>Serial number (on the type plate)</th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Order number of the device</td>
<td></td>
</tr>
</tbody>
</table>

For the supply variants with Windows XP Embedded / XP Professional:

Microsoft Windows Product Key from the "Certificate of Authenticity" (COA).
The COA label is bonded to the device.

Ethernet addresses: BIOS Setup (F2 Key) under Main > Hardware Options > Ethernet Address
1.3 Configuration

<table>
<thead>
<tr>
<th>Accessories</th>
<th>Order No.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Expansion kit PC/104</td>
<td>6AG4070-0BA000X0A0</td>
</tr>
<tr>
<td>256 Mbytes Compact Flash card</td>
<td>6ES7648-2BF010XC0</td>
</tr>
<tr>
<td>512 Mbytes Compact Flash card</td>
<td>6ES7648-2BF010XD0</td>
</tr>
<tr>
<td>1 GByte Compact Flash card</td>
<td>6ES7648-2BF010XE0</td>
</tr>
<tr>
<td>2 GBytes Compact Flash card</td>
<td>6ES7648-2BF010XF0</td>
</tr>
<tr>
<td>4 GBytes Compact Flash card (in process)</td>
<td>6ES7648-2BF010XG0</td>
</tr>
<tr>
<td>SIMATIC USB-FlashDrive, USB 2.0, 1 Gbyte</td>
<td>6ES7648-2DC300AA0</td>
</tr>
<tr>
<td>Power cable 100 - 240 V AC, 90° offset, GB</td>
<td>6ES7648-2BA000X0A0</td>
</tr>
<tr>
<td>Power cable 100 - 240 V AC, 90°offset, CH</td>
<td>6ES7648-2CA000X0A0</td>
</tr>
<tr>
<td>Power cable 100 - 240 V AC, 90°offset, USA</td>
<td>6ES7648-2DA000X0A0</td>
</tr>
<tr>
<td>Power cable 100 - 240 V AC, 90°offset, ITA</td>
<td>6ES7648-2EA000X0A0</td>
</tr>
</tbody>
</table>

1.4 Safety instructions

⚠️ CAUTION

In order to avoid substantial damage and for your own safety, note the safety instructions in this documentation and in the operating instructions.

⚠️ WARNING

Function test while installing the device in machines or execute systems

Following the results of a risk analysis, additional protection equipment on the machine or the system is necessary to avoid endangering persons. With this, especially the programming, configuration and wiring of the inserted I/O modules have to be executed, in accordance with the safety performance (SIL, PL or Cat.) identified by the necessary risk analysis. The intended use of the device has to be ensured.

The proper use of the device has to be verified with a function test on the system. This test can detect programming, configuration and wiring errors. The test results have to be documented and, if necessary, entered into the relevant documents that verify safety.
1.5 Affixing Labeling Strips for Function Keys and Softkeys

**Note**
The following table applies only to devices with a key panel.

The control unit has two horizontal and two vertical keypads for the function keys and the softkeys. Assign user specific functions to the keys as needed. You can mark these keys with labeling strips. A4 films for creating the labeling strips are available as accessories. Proceed as follows to affix the labeling strips:

**Preparing the Labeling Strips**
1. Label the DIN A4 film with a laser printer with the printing templates from the options, for example.
2. Cut the labeling strips along the pre-printed lines.

**Note**
Do not insert handwritten labeling strips until the ink has dried.

**Separating the control unit from the computer unit**

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Work on the open device may only be carried out by authorized and qualified personnel. Within the warranty time, you are only allowed to install expansions for memory and expansion card modules.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>CAUTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>The device contains electronic components that can be destroyed by electrostatic charges. You must therefore take preventive measures before opening the device. Refer to the (ESD) directives for handling components which are sensitive to electrostatic charge.</td>
</tr>
</tbody>
</table>
Tool required to separate the computer unit from the control unit: Torx T10 screwdriver

1. Disconnect the device from the power supply.

**WARNING**

Unauthorized opening of the device may result in substantial damage to equipment or endanger the user. Always disconnect the device from the power supply before opening it.

2. Unplug all peripherals (mouse, keyboard, external monitor, etc.) from the SIMATIC Panel PC 477.

3. Loosen the 7 screws that secure the computer unit to the control unit.

**Note**

**Device variants**

The number of screws to be screwed out varies depending on the device variants.

4. Fold up the computer unit in the arrow direction along the joint (1).
Affixing the Labeling Strips

**NOTICE**

Risk of damage
Do not under any circumstances touch exposed components of the control unit.

Insert the labeling strips into the slots provided on the rear of the control unit.

---

**Screwing the Computer Unit onto the Control Unit**

Mount the computer unit back onto the control unit using the 7 screws that were removed beforehand.

---

Figure 1-2  Device rear with connections and slots for the labeling strips
1.6 Installation /Mounting

1.6.1 Permitted mounting positions

Mounting Positions

Only vertical installation with a deviation of up to +35° and -35° in the specified directions is permitted for the device.

Figure 1-3  Permitted mounting positions
1.6.2 Preparing the mounting cut-out

If you want to install the device in a control cabinet, you first have to prepare a mounting cut-out.

Dimensions for the Mounting Cut-out

The following figures show the dimensions for the mounting cut-out.

![Dimensioned drawing mounting cut-out](image)

**Figure 1-4** Dimensioned drawing mounting cut-out

![Screw holes and screw pressure points of the clamps](image)

**Figure 1-5** Screw holes and screw pressure points of the clamps
1.6 Installation / Mounting

### Dimensions for the mounting cut-out in mm

<table>
<thead>
<tr>
<th>Control unit</th>
<th>L1</th>
<th>L2</th>
<th>T</th>
<th>L3</th>
<th>L4</th>
<th>L5</th>
<th>A1</th>
<th>A2</th>
<th>S1</th>
<th>S2</th>
</tr>
</thead>
<tbody>
<tr>
<td>With key panel, 12&quot; display</td>
<td>450</td>
<td>290</td>
<td>78</td>
<td>78</td>
<td>465</td>
<td>235</td>
<td>16</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>With key panel, 15&quot; display</td>
<td>450</td>
<td>321</td>
<td>78</td>
<td>51</td>
<td>465</td>
<td>279</td>
<td>16</td>
<td>17</td>
<td>-</td>
<td>-</td>
</tr>
<tr>
<td>With touch screen, 12&quot; display</td>
<td>368</td>
<td>290</td>
<td>78</td>
<td>-</td>
<td>-</td>
<td>-</td>
<td>16</td>
<td>10</td>
<td>35</td>
<td>19</td>
</tr>
<tr>
<td>With touch screen, 15&quot; display</td>
<td>450</td>
<td>290</td>
<td>78</td>
<td>81</td>
<td>465</td>
<td>235</td>
<td>16</td>
<td>10</td>
<td>-</td>
<td>-</td>
</tr>
</tbody>
</table>

1) Drill holes with 6 mm diameter each

### Preparing the Mounting Cut-out

#### Steps for preparing the mounting cut-out

1. Select a location suitable for mounting, taking into account the installation guidelines and the chosen mounting position.
2. On the basis of the dimension diagrams, check whether the required screw and pressure points on the rear and the hatched seal area are easily accessible after the completion of the mounting cut-out. Otherwise the mounting cut-out is useless.
3. Complete the mounting cut-out in accordance with the dimensions.

### 1.6.3 Securing the Device with Clamps

You require 6 clamps in order to mount the device. These are supplied with the device.

Required tool for fastening the clamps: Hexagon insert wrench 2.5 mm

![Clamp assembly](image)
Rack Mounting

Steps for fastening the device with clamps
1. Follow the installation guidelines.
2. Disconnect the device from the power supply.
3. Working from the front, insert the device into the 19" rack.
4. Fasten the control unit in the rack from the rear using the clamps. Tighten the grub screws to a torque of 0.4-0.5 Nm.

Swivel Arm Mounting

Steps for fastening the device with clamps
1. Follow the installation guidelines.
2. Disconnect the device from the power supply.
3. Working from the front, place the device onto the swivel arm.
4. Fasten the control unit on the swivel arm from the rear using the clamps. Tighten the grub screws to a torque of 0.4-0.5 Nm.

Control Cabinet Installation

Steps for fastening the device with clamps
1. Follow the installation guidelines.
2. Disconnect the device from the power supply.
3. Working from the front, insert the device into the mounting cut-out.
4. Secure the control unit in the mounting cut-out from behind with the clamps, as shown in the mounting cut-out in the dimensions. Tighten the grub screws to a torque of 0.4-0.5 Nm.

Degree of Protection IP65

The IP65 degree of protection is only provided for a clamp mounting together with a ring seal.

NOTICE

Control Cabinet Installation; Material Strength at the Mounting Cut-out
Please ensure that the material strength at the mounting cut-out is a maximum of 6 mm. Please follow the specifications for the dimensions in the "Preparing the Mounting Cut-out" section.

The degree of protection is only ensured if the following requirements are fulfilled:
1. The material strength at the mounting cut-out amounts to at least 2 mm.
2. The surface plane deviation of the mounting cut-out in relation to the external dimensions of the control unit amounts to ≤ 0.5 mm when the control unit is mounted.
1.6.4 Securing the Device with Screws

Note
Securing with screws is not possible with the 12" touch screen variant.

Required tool for fasting with screws: 7 mm drill

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>Risk of damage</td>
</tr>
<tr>
<td>Ensure that no metal cuttings enter the device when the holes are drilled. Cover the device with film or when drilling, use removal by suction.</td>
</tr>
</tbody>
</table>

Figure 1-7 Designated location for holes on the control unit

Rack Mounting

<table>
<thead>
<tr>
<th>Steps for fastening the device with screws</th>
</tr>
</thead>
<tbody>
<tr>
<td>1  Follow the installation guidelines.</td>
</tr>
<tr>
<td>2  Carefully drill the respective holes in the control unit at the designed location from the rear.</td>
</tr>
<tr>
<td>3  Working from the front, insert the device into the 19&quot; rack.</td>
</tr>
<tr>
<td>4  Secure the control unit by inserting suitable screws through the holes and attaching nuts.</td>
</tr>
</tbody>
</table>
Swivel Arm Mounting

Steps for fastening the device with screws

1. Follow the installation guidelines.
2. Carefully drill the respective holes in the control unit at the designed location from the rear.
3. Working from the front, place the device onto the swivel arm.
4. Secure the control unit by inserting suitable screws through the holes and attaching nuts.

Control Cabinet Installation

Steps for fastening the device with screws

1. Follow the installation guidelines.
2. Drill suitable holes at the prepared installation cut-out in accordance with the specifications for L4 and L5, as shown at the dimensions in the mounting cut-out.
3. Carefully drill the respective holes in the control unit at the designed location from the rear.
4. Working from the front, insert the device into the mounting cut-out.
5. Secure the control unit by inserting suitable screws through the holes and attaching nuts.

IP54 Degree of Protection

This degree of protection is ensured for screw mounting.

NOTICE

Control Cabinet Installation; Material Strength at the Mounting Cut-out

Please ensure that the material strength at the mounting cut-out is a maximum of 6 mm. Please follow the specifications for the dimensions in the "Preparing the Mounting Cut-out" section.

The degree of protection can only be guaranteed when the following requirements are met:
1. The material strength at the mounting cut-out must be at least 2 mm.
2. The deviation from the plane in relation to the external dimensions for an installed HMI device is ≤ 0.5 mm.
1.7 Connecting

1.7.1 Connection components

Connection components of control unit

<table>
<thead>
<tr>
<th>Pos</th>
<th>Designation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1)</td>
<td>USB</td>
<td>1 connection USB 2.0 high speed / 500 mA under sealed cover</td>
</tr>
</tbody>
</table>

NOTICE

Ensuring of protective class

When the sealed cover over the USB port is removed in order to connect a USB component, the degree of protection for the device is no longer guaranteed.
### Connection components of computer unit

<table>
<thead>
<tr>
<th>Pos</th>
<th>Designation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>(1)</td>
<td>Equipotential bonding (device with AC power supply)</td>
<td>Connection for low-resistance grounding connection</td>
</tr>
<tr>
<td></td>
<td>Protective conductor (device with DC power supply)</td>
<td></td>
</tr>
<tr>
<td>(2)</td>
<td>24 V DC / 100 - 240 V AC</td>
<td>Connection for power supply 24 V DC or 100 - 240 V AC</td>
</tr>
<tr>
<td>(3)</td>
<td>COM 1</td>
<td>Serial port 1 (RS232) 9-pin Cannon socket</td>
</tr>
<tr>
<td>(4)</td>
<td>DVI</td>
<td>DVI-I socket ¹</td>
</tr>
<tr>
<td>(5)</td>
<td>Metal eyes</td>
<td>Eyes for connection strain relief via cable ties</td>
</tr>
<tr>
<td>(6)</td>
<td>USB</td>
<td>2 USB 2.0 connections high speed / 500 mA</td>
</tr>
<tr>
<td>(7)</td>
<td>Ethernet</td>
<td>2 RJ45 Ethernet connections for 10/100 Mbps</td>
</tr>
<tr>
<td>(8)</td>
<td>PROFIBUS DP/MPI</td>
<td>PROFIBUS-DP/MPI interface (RS 485, electrically isolated), 9-pin Cannon socket</td>
</tr>
</tbody>
</table>

¹ Due to the chipset architecture only the analog VGA signals are available at the DVI interface.

#### Note

**Use of USB devices**

- Wait at least 10 seconds between the unplugging and replugging of USB devices. This also applies in particular to touch control in control units with touch screen panels.
- When using standard USB peripherals, bear in mind that their EMC immunity level is frequently designed for office applications only. These devices may be used for commissioning and servicing. However, only industry-standard devices are allowed for industrial operation.
- Peripherals are developed and marketed by individual vendors. The respective manufacturers offer support for the peripherals. Moreover, the terms of liability of the individual vendors or suppliers apply here.
1.7 Connecting

1.7.2 Connecting the 24 V DC power supply

Note before connecting

Note the following in order to operate the device safely and according to regulation:

<table>
<thead>
<tr>
<th>WARNING</th>
</tr>
</thead>
<tbody>
<tr>
<td>The device is only allowed to be connected to a power supply VDC 24 according to NEC class 2 or LPS (Limited Power Source). Use the special plug supplied to connect the supply voltage.</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>The 24V DC power source must be adapted to the input data of the device (see technical specifications).</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>The permitted cable cross-section for the 24 V DC connection is 0.75 mm² to 2.5 mm².</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>NOTICE</th>
</tr>
</thead>
<tbody>
<tr>
<td>If a Compact Flash card is used in the device, be sure that the card is properly installed before you connect it.</td>
</tr>
</tbody>
</table>

Connecting

**Steps for connecting the device to the 24 V DC power supply**

1. Switch off the 24 V DC power source.
2. Connect the power supply using the plug (included in the package).

Power consumption

The power consumption at 24 V amounts to 81 W.
Implementing the Protective Earth Terminal

A low-impedance earth connection ensures that interference signals generated by external power supply cables, signal cables or cables to the I/O modules are safely discharged to earth.

Required tool for protective earth terminal: TORX T20 screwdriver

<table>
<thead>
<tr>
<th>Steps for connecting the PE conductor</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Connect the protective earth terminal (M4 threads) (1) on the device (large surface, large-area contact) with the protective earth conductor of the cabinet or plant in which the PC is to be installed. The minimum conductor cross-section may not amount to less than 5 mm².</td>
</tr>
</tbody>
</table>
1.7.3 Connecting the 100 - 240 V AC Power Supply

General Connection Information

Note the following in order to operate the device safely and according to regulation:

| **Note** |
| **Voltage range** |
| The varying voltage power supply module is designed for operation on 100 to 240 V AC networks. It is not necessary to adjust the voltage range. |

| **NOTICE** |
| **Risk of damage** |
| Do not connect or disconnect power and data cables during thunderstorms. |

| **NOTICE** |
| **Power supply network** |
| The device is designed for operation on grounded power supply networks (TN systems to VDE 0100, part 300, or IEC 60364-3). It is not designed for operation on ungrounded or impedance-grounded power networks (IT networks). |

| **NOTICE** |
| **Permitted mains voltage** |
| The permitted nominal voltage of the device must conform with local mains voltage. |

| **NOTICE** |
| **Power disconnection** |
| The mains connector must be disconnected to fully isolate the device from mains. Ensure easy access to this area. A master mains disconnect switch must be installed if the device is mounted in a switch cabinet. Always ensure free and easy access to the power inlet on the device or that the safety power outlet of the building installation is freely accessible and located close to the device. |

| **NOTICE** |
| If a Compact Flash card is used in the device, be sure that the card is properly installed before you connect it. |
Note
Power Factor Correction
The power supply contains an active PFC (Power Factor Correction) circuit to conform to the EMC guidelines.

Uninterruptible AC power systems (UPS) must supply a sinusoidal output voltage in the normal and buffered mode when used with SIMATIC PCs with an active PFC.

USP characteristics are described and classified in the standards EN 50091-3 and IEC 62040-3. Devices with sinusoidal output voltage in the normal and buffered mode are identified with the classification “VFI-SS-.....” or “VI-SS-.....”.

Country-specific Connection Information
For the USA and Canada
For the United States and Canada, a CSA or UL-listed power cord must be used. The connector must be compliant with NEMA 5-15.
Country-specific mains leads are available as accessories.

- **100 V supply voltage**
  Use a flexible power cord with UL approval and with CSA label, and with the following features: Type SJT with three leads, min. 18 AWG conductor cross-section, max. 4.5 m long and parallel 15 A ground contact connector, minimum rating 125 V.

- **240 V AC power supply**
  To be used is a flexible power cord approved to UL and with CSA label, and which has the following features: Type SJT with three leads, min. 18 AWG conductor cross-section, max. 4.5 m long and tandem 15 A ground contact connector, minimum rating 250 V.

For countries other than the USA and Canada

- **240 V power supply**
  This device is equipped with a safety-tested power cord which may only be connected to ground contact power outlet. If you choose not to use this cable, you must use a flexible cable of the following type: min. 18 AWG conductor cross-section and 15-A / 250-V shockproof connector. The cable set must be compliant with the safety regulations and stipulated IDs of the country where the system is to be installed.

Connecting

<table>
<thead>
<tr>
<th>Steps for connecting the device to the 100 - 240 V AC power supply</th>
</tr>
</thead>
<tbody>
<tr>
<td>1</td>
</tr>
<tr>
<td>2</td>
</tr>
</tbody>
</table>

Power consumption
The power consumption at 240 V amounts to 85 W.
1.7.4 Connecting the equipotential bonding

**Note**
The following content applies only to devices with an AC power supply.

A low-impedance earth connection ensures that interference signals generated by external power supply cables, signal cables or cables to the I/O modules are safely discharged to earth.

The equipotential bonding connection of the device is located at the connecting elements of the computer unit and is identified by the following symbol:

![Equipotential bonding symbol](image)

Figure 1-8   Equipotential bonding

**Connecting the equipotential bonding**

Required tool for equipotential bonding terminal: TORX T20 screwdriver

<table>
<thead>
<tr>
<th>Steps for connecting the equipotential bonding</th>
<th>![connection image]</th>
</tr>
</thead>
<tbody>
<tr>
<td>1 Connect the equipotential bonding connection (M4 thread) on the device (large surface, large-area contact) with the central grounding point of the control cabinet. The minimum conductor cross-section may not amount to less than 5 mm².</td>
<td>![connection step 1]</td>
</tr>
</tbody>
</table>

---

**Steps for connecting the equipotential bonding**

1. Connect the equipotential bonding connection (M4 thread) on the device (large surface, large-area contact) with the central grounding point of the control cabinet. The minimum conductor cross-section may not amount to less than 5 mm².
Avoiding Differences in Potential

Differences in potential arise between separated system parts, which in some cases leads to high equalization currents. This situation may arise if the cable shielding is terminated at both ends and grounded at different system parts. Potential differences can be caused, for example, by different power inputs.

Reduce the differences in potential by laying the equipotential bonding cables in such a way that the affected electronic components function properly. Observe the following guidelines when setting up equipotential bonding:

- The lower the impedance of an equipotential bonding conductor, the more effective is equipotential bonding.

- When two system parts are connected by means of a shielded signal cable, and their shields are both connected to the ground or protected conductor, the following must be observed: The impedance of the additional equipotential bonding cable amounts to 10% of the shield impedance, at the most.

- Ensure that the equipotential bonding cable cross section is selected to accommodate the maximum equalization current. The equipotential bonding conductor cross-section that has proven best in practice is 16 mm².

- Always use equipotential bonding conductors made of copper or galvanized steel. Connect the cables to the ground or protective conductor over a wide area. Protect the ground or protective conductor from corrosion.

- Lay the equipotential bonding cable in such a way that the area between the equipotential bonding cable and signal cables is as small as possible.
1.8 Commissioning

1.8.1 Commissioning Information

Note
Starting up Windows XP Embedded for the first time
System startup can take longer than usual for the basic commissioning. Only a blue screen is displayed for several minutes.

NOTICE
Windows XP Embedded: Observe EWF Information
Under Windows XP Embedded a configurable write filter (Enhanced Write Filter) is available. As from Windows XP Embedded SP2 the EWF is deactivated by default. Please observe the EWF rules during activation and use, since a data loss may otherwise occur.

1.8.2 Commissioning Windows XP Embedded

1.8.2.1 Basic commissioning - initial startup

Setting up the operating system
When the computer starts up for the first time, the Windows XP operating system on the Compact Flash card or hard disk is configured automatically. Proceed as follows:

1. Connect the device to the 24 V DC / 100 - 240 V AC power supply. The PC performs a self-test (POST). During the self-test, this message appears:

Press <F2> to enter SETUP or <ESC> to display the boot menu

2. Wait until the message is cleared, then follow the instructions on the screen.

NOTICE
The device may not be switched off at any time during the installation process.
Do not change the default BIOS settings, otherwise the operating system setup may become corrupted.
3. Restart
After you have entered all the necessary information and the operating system is configured, you are prompted to restart the system. Acknowledge this prompt with Yes.

Note
System startup can take longer than usual for the basic commissioning. A blue screen is displayed for several minutes.

Note
Errors and warnings can be displayed in the status bar, with the first and second switch on of the first basic commissioning or after a restore procedure Mode changes have no effect on FRAMES.

When you switch on the PC now, the user interface of the Windows XP Embedded operating system is automatically opened when the startup routine is completed.

Note
To prevent data loss, it is advisable to create an image of your system partition after basic commissioning.

Switching Off the Device
When you work with Windows XP Embedded, always shut down the PC with the command Start > Turn Off Computer.

Note
If the Enhanced Write Filter is active and no data has been written to the Compact Flash card, then the device can be switched off by disconnecting it from the power supply.
1.8.2.2 Setting Up the Language Selection

The hard disk version of Windows XP Embedded offers the option of setting the menus and dialog boxes to a different language.

---

**Note**

**Changing the Language Selection**

Changing of the language selection under Windows XP Embedded is not possible in the Compact Flash version.

---

Setting Up the Language Selection

The default setting on your device is Windows XP Embedded with English menus and dialog boxes and a US keyboard layout. You can change the language in the Control Panel. Select:

```
Start > Control Panel > Regional and Language Options
Languages, tab Language used in menus and dialogs field.
For the Regional and Language Options set the default to non-Unicode programs under Advanced in addition to the language for menus and dialog boxes
```
1.8.3 Commissioning Windows XP Professional

1.8.3.1 Basic commissioning - initial startup

Configuring the Operating System

When the computer starts up for the first time, the Windows XP Professional operating system on the hard disk is configured automatically. Proceed as follows:

1. Connect the device to the 24 V DC / 100 - 240 V AC power supply. The PC performs a self-test (POST). During the self-test, this message appears:

   Press <F2> to enter SETUP or <ESC> to display the boot menu

2. Wait until the message is cleared, then follow the instructions on the screen.

   **NOTICE**

   The device may not be switched off at any time during the installation process. **Do not** change the default BIOS settings, otherwise the operating system setup may become corrupted.

3. Automatic Restart

   After you have entered all necessary information and the operating system is configured, the PC automatically restarts and displays the user interface of the operating system.

   **Note**

   System startup can take longer than usual for the basic commissioning.

When you switch on the PC now, the user interface of the Windows XP Professional operating system is automatically opened when the startup routine is completed.

   **Note**

   To prevent data loss, it is advisable to create an image of your system partition after basic commissioning.

Switching Off the Device

When you work with Windows XP Professional, always shut down the PC with the command **Start > Turn Off Computer**.
1.8 Commissioning

1.8.3.2 Setting Up the Language Selection

The Multilanguage User Interface (MUI) allows you to set up the Windows XP Professional menus and dialogs for additional languages.

**Setting Up the Language Selection**

The default setting on your device is Windows XP MUI with English menus and dialog boxes and a US keyboard layout. You can change the language in the Control Panel. Select:

```
Start > Control Panel > Regional and Language Options
Languages, tab Language used in menus and dialogs field.
For the Regional and Language Options set the default to non-Unicode programs under Advanced in addition to the language for menus and dialog boxes
```

1.8.3.3 Checking the Language Selection

You can have the languages currently set and their ID numbers displayed by using the "CheckLanguageID" tool. These include:

- SystemDefaultLangID: System language
- UserDefaultLangID: Standard language
- UserDefaultUILangID: User interface language

**Note**

This tool is only installed in the hard disk drive variant of the device.

**Checking the Language Selection**

Call up the "CheckLanguageID" tool by using c:\drivers\checklang\checklangid.exe.

![CheckLangID](image)

**NOTICE**

All three languages displayed should have the same ID assigned. If this is not the case, change the language selection as described in the section "Setting Up the Language Selection".
1.8.4 Setting the Panel Type

After the device is restarted, different dialogs appear on the screen. Drivers and applications can be installed from these dialogs.

Setting the Panel Type

1. In the "Panel Wizard" dialog, click the type of panel that corresponds to your device.

   **Note**
   The devices with Touch Panel require a USB mouse or USB keyboard for commissioning.

2. In the "Panel Wizard Touch" dialog, click on the screen size that corresponds to your device. The screen resolution is set correspondingly for the device.
1.8 Commissioning

The next step only applies to control units with touch screen panels. Once the screen size is selected, the wizard will search for new hardware, the touch controller. The Panel Wizard closes and the Touch-Base calibration appears. Carry out the following steps carefully.

3. Briefly touch the touch screen at every cross hair.

![Figure 1-10 Panel Wizard Touch, selection of the screen size]

![Figure 1-11 Touch screen calibration]
1.8.5 Device with key panel

1.8.5.1 Activating KeyTools

SIMATIC Key Tools is a selection of applications for the SIMATIC Panel PC 477. These applications allow you to adapt key codes that are sent by the key panel of the control unit. SIMATIC KeyTools consists of the following tools:

- Keycode table: Loading and editing of key code tables.
- WinCC hotkey function: WinCC hotkey function activation and deactivation.
- Security features: Lock function that prevents two function keys from being activated simultaneously. This prevents incorrect operations and undefined states of the application program.

Note
For a detailed description of the SIMATIC KeyTools please refer to the help menu and the application description on the Documentation & Drivers CD.

Calling Up Keytools

1. Call up the Keytools by using Start > Settings > Control Panel > SIMATIC KeyTools.
2. Select the desired application and follow the instructions on the screen.

NOTICE

Malfunctions of the user software
For security reasons always use the "Security features". If you deactivate it nevertheless, serious malfunctions of the user software may occur when the additional function keys and softkeys F13 to S16 are used or if own key code tables are used.
1.8.6 Device with touch screen

1.8.6.1 Recalibrating the Touch Screen

If the touch screen does not react as expected when touched, repeat the calibration. To do this, first activate the point calibration and then calibrate the touch screen.

Carrying out Calibration

1. Activate the calibration tool by using Start > Programs > UPDD > Settings. Your touch screen type is displayed on the Devices tab.

![Figure 1-12 Touch defaults, "Devices" tab](image)

2. You can recalibrate the touch screen under the Calibration tab. First set the desired number of calibration points under Calibration Points. Then consecutively touch the crosses of the calibration pattern field.
3. Click the "OK" button to confirm the recalibration.

Note
For further information press the "Help" command button.

⚠️ WARNING
Faulty operation
If you touch the touch screen while configuring it or if the screen saver is active, the SIMATIC process visualization software, e.g. ProTool/Pro, will carry out the functions which happen to be behind it.

⚠️ CAUTION
Only touch one point on the touch screen and not several points at one time. You may otherwise trigger unintended reactions.

Do not touch the screen in the following situations:
- During the booting process
- When plugging or unplugging USB components
- While Scandisk is running
1.8 Commissioning

1.8.6.2 Activating the Screen Keyboard

You can operate the device by means of a virtual screen keyboard. You can use it to enter the characters directly on the touch screen or with the mouse.

Calling Up TouchInput

1. Call up the TouchInput application on the desktop The screen keyboard is displayed.

![TouchInput Screen Keyboard](image)

Figure 1-14 TouchInput
1.9 Service and support

Further Support
If you have any further questions relating to the products described in this documentation, contact your local representative at the SIEMENS office nearest you.

Find your contact partner at:
http://www.siemens.com/automation/partner

A signpost to the documentation of the various SIMATIC products and systems is available at:
http://www.siemens.de/simatic-tech-doku-portal

The online catalog and the online ordering system is available at:
http://mall.automation.siemens.com/

Training center
Siemens offers a number of training courses to familiarize you with the SIMATIC automation system. Please contact your regional training center or the central training center in Nuremberg, D 90327 Germany.

Telephone: +49 (911) 895-3200.
Internet: http://www.sitrain.com

Technical Support
You can reach technical support for all A&D products at:

- Support Request form on the web:
  http://www.siemens.de/automation/support-request
- Telephone: +49 180 5050 222
- Fax: +49 180 5050 223

Further information about our technical support is available in the Internet at
www.siemens.com/automation/service

When you contact the Customer Support, please have the following information for the technician on hand:
- BIOS version
- Order No. (MLFB) of the device
- Installed additional software
- Installed additional hardware
Service & Support on the Internet

In addition to our documentation, we offer a comprehensive knowledge base online on the Internet at:

http://www.siemens.com/asis

There you will find:

- The Newsletter contains the latest information on your products
- Numerous documents are available by searching through Service & Support
- The current BIOS version
- A forum is available for users and specialists to exchange experiences
- Your local Siemens partner for Automation & Drives in our Partner database
- Information about local service, repairs, and spare parts. Lots more is available on the "Services" page

You can find the latest information about your device at the following address:

http://support.automation.siemens.com

1.10 Product documentation

Product documentation

The detailed operating instructions for Micropanel PC 477 can be downloaded as a PDF file on the internet under the following address: http://support.automation.siemens.com
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