



ENVIRONMENTAL PRODUCT DECLARATION

Vacuum contactors size S10 / S12

3RT12..-6...6

Type II according to ISO 14021 including life cycle impact assessment (LCIA)



SIEMENS

General information

This environmental product declaration (EPD) is based on the international standard ISO 14021 ("Environmental labels and declarations – Self declared environmental claims – Type II environmental labelling"). The data in this EPD has been evaluated on a full-scale life cycle assessment (LCA) study according to ISO 14040/44, taking into account the product category rules (PCR) for electronic and electrotechnical products and systems defined in EN 50693, as well as product specific rules (PSR) for low-voltage switchgear and control gear equipment in IEC TS 63058 ED1.0

Siemens is dedicated to an environmentally conscious design of its products in line with IEC 62430 and has implemented an integrated management system according to ISO 9001, ISO 14001 and ISO 45001.

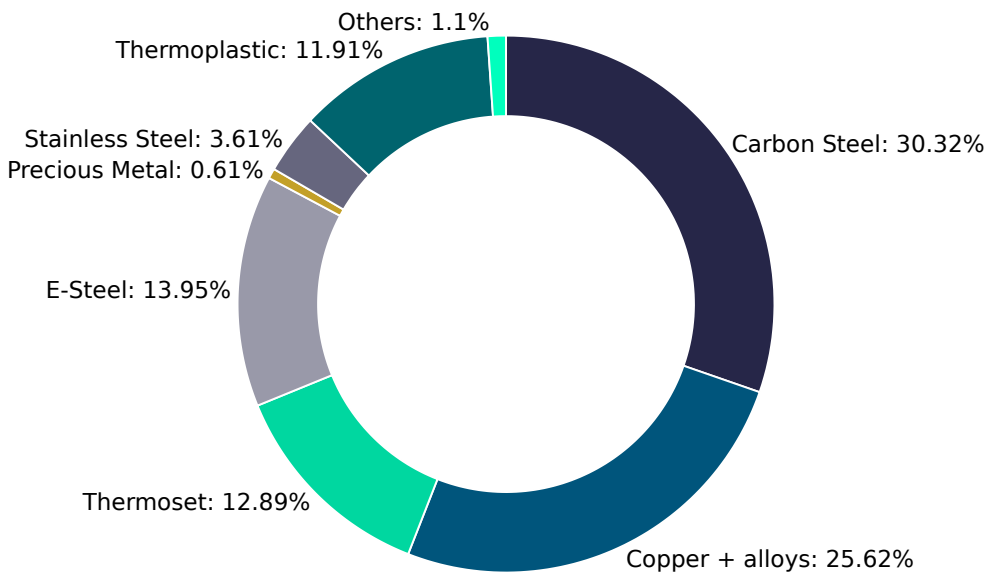
Products	All variants in the range of 3RT12...-6...6
Represented by the reference product	3RT1276-6AP36
Product Description	Vacuum contactor AC-3e/AC-3 500 A, 250 kW / 400 V, 3-pole, Uc: 220-240 V AC (50-60 Hz) / DC drive: conventional auxiliary contacts 2 NO + 2 NC main circuit: busbar control and auxiliary circuit: screw terminal
Functional Unit	To make, carry and break currents at rated operation voltages Ue and for the utilization categories and N operations according to IEC 60947-4-1 by a remotely operated switching device. To provide galvanic opening of a circuit. To withstand short-circuit currents for specified co-ordination type(s). ¹

¹ The lifetime value used for calculation is a reference value and does not equate with the minimum, average or real life time.

Material composition

The following chart outlines the overall material composition of the calculated reference product without packaging. Product weight of 10.34 kg adds up with packaging weight of 0.47 kg to a total weight of 10.81 kg. Packaging consists of: PE film, Corrugated box (average composition).

Product Weight 10.34 kg



Substance assessment

At Siemens, we are committed to the development and production of environmentally sound and sustainably produced equipment. This includes avoiding hazardous substances in our products without compromising their benefits for our customers. Please visit the following website to learn more about how we comply with product-related environmental regulations like RoHS, REACH, WEEE and others: [Product Related Environmental Protection](#)

Life cycle stages and reference scenarios

 Manufacturing This stage covers the extraction of natural resources, production of raw materials, manufacturing, packaging, and transportation.	 Distribution and Operation This stage covers the product's distribution, installation, use, and maintenance. Different operating conditions can lead to deviations from the reference scenario.	 End-of-Life This stage covers the disassembly or shredding and material recycling of all recyclable materials, as well as energy recovery, thermal treatment and the disposal of all other materials.
Scenarios		
Energy model used: Europe (standard mix) Transportation model: Road Truck-trailer (34-40 t) 1000.0 km	Energy model used: Europe (standard mix) Distribution scenario: Truck-trailer (34-40 t) 3500 km Use Scenario: 96W full load, 50% load rate, 50% use time rate, reference lifetime: 20 years.	Energy model used: EMEA End-of-Life methodology: Avoided burden (net-scrap calculation)

Key environmental performance indicators

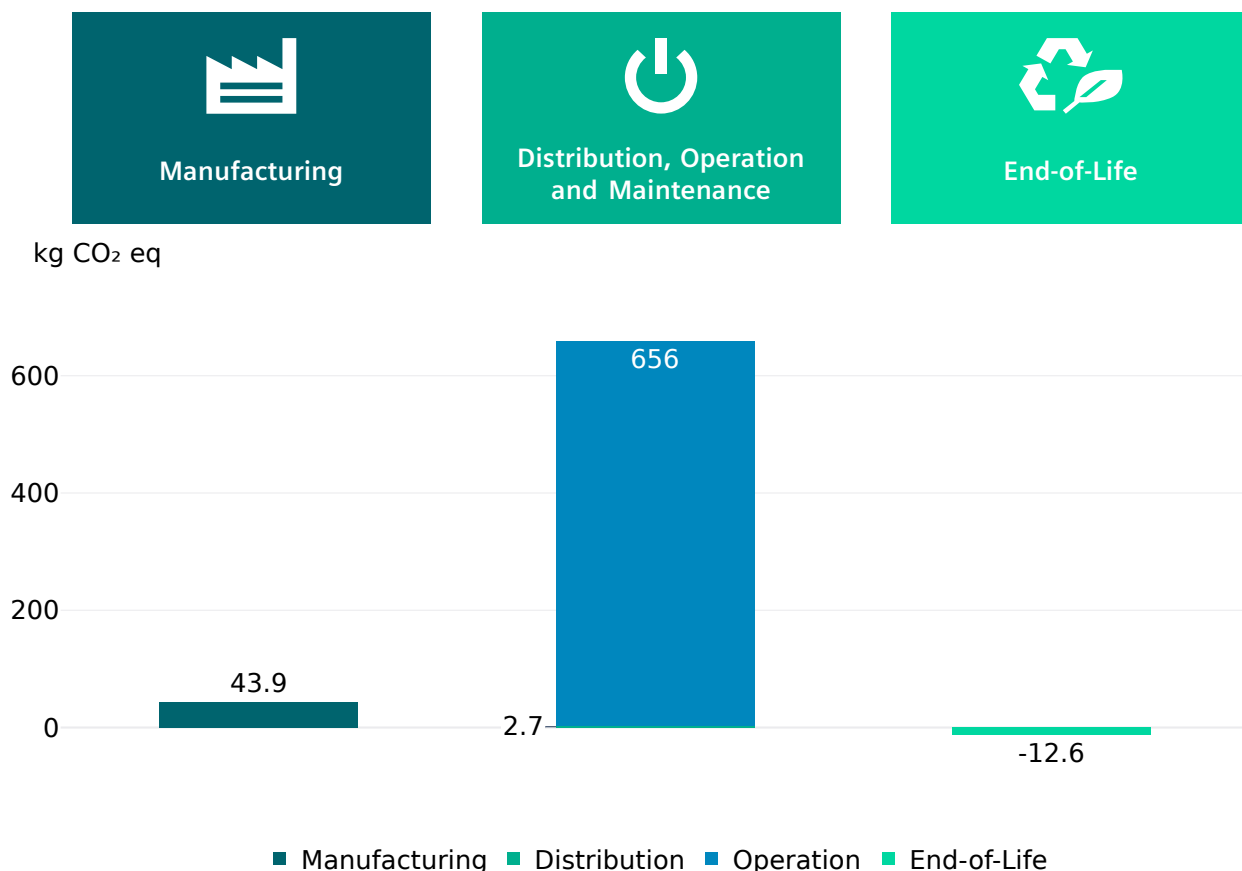
The following impact categories characterize the product's environmental footprint. They have been calculated with LCIA methodology EF3.1; LCA tool: Green Digital Twin (GDT), Database: One Siemens LCA Database (based on MLC CUP 2023.2, formerly GaBi).

To ensure the high quality and completeness of the LCA results, Primary Data have been used whenever possible. Datasets for resources, such as electrical energy or natural gas, are chosen from the region where the device is produced and assembled. If primary data are not available, datasets reflecting state-of-the-art manufacturing technology are considered.

Impact Category	Unit	Total	Manufacturing	Distribution	Operation	End of life
Acidification	Mole of H+ eq	1.70E+0	9.19E-1	3.48E-3	1.39E+0	-6.11E-1
Climate change – total	kg CO ₂ eq	6.90E+2	4.39E+1	2.72E+0	6.56E+2	-1.26E+1
Climate change – fossil	kg CO ₂ eq	6.84E+2	4.38E+1	2.69E+0	6.51E+2	-1.26E+1
Climate change – biogenic	kg CO ₂ eq	5.84E+0	7.71E-2	7.28E-3	5.76E+0	-2.06E-3
Climate Change, land use and land use change	kg CO ₂ eq	5.61E-2	1.84E-2	2.51E-2	7.09E-2	-3.33E-2
Ecotoxicity, freshwater – total	CTUe	4.08E+3	3.39E+2	2.65E+1	3.80E+3	-8.38E+1
Eutrophication, freshwater	kg P eq	2.62E-3	1.71E-4	9.92E-6	2.44E-3	1.35E-6
Eutrophication, marine	kg N eq	3.66E-1	4.45E-2	1.18E-3	3.32E-1	-1.16E-2
Eutrophication, terrestrial	Mole of N eq	3.85E+0	4.79E-1	1.42E-2	3.47E+0	-1.17E-1
Human toxicity, cancer – total	CTUh	5.13E-7	3.28E-7	5.37E-10	2.01E-7	-1.70E-8
Human toxicity, non-cancer – total	CTUh	4.96E-6	3.00E-6	2.39E-8	3.20E-6	-1.26E-6
Ionising radiation, human health	kBq U235 eq	3.64E+2	3.28E+0	1.03E-2	3.60E+2	2.56E-1
Land Use	dimensionless (pt)	5.39E+3	9.22E+1	1.54E+1	5.38E+3	-1.02E+2
Ozone depletion	kg CFC-11 eq	1.23E-8	3.23E-10	3.53E-13	1.20E-8	-3.23E-11
Particulate matter	Disease incidences	1.63E-5	8.81E-6	2.55E-8	1.17E-5	-4.16E-6
Photochemical ozone formation, human health	kg NMVOC eq	1.00E+0	1.79E-1	3.00E-3	8.86E-1	-6.87E-2
Resource use, fossils	MJ	1.41E+4	5.88E+2	3.69E+1	1.37E+4	-1.59E+2
Resource use, mineral and metals	kg Sb eq	2.64E-3	1.26E-2	1.80E-7	1.01E-4	-1.01E-2
Water use	m ³ water eq deprived water	1.63E+2	2.70E+1	3.28E-2	1.43E+2	-6.84E+0

Climate change

This chart shows the overall impact of the product on climate change – total. The operations phase is the lifecycle phase with the biggest overall impact. Different operating conditions can lead to deviations from the reference scenario.



End-of-Life results

The end-of-life stage was modelled by shredding of the device, followed by sorting and material separation process.



It leads to:

- an overall **product recyclability of up to 69%** mainly due to metal content
- an **energy recoverability of up to 23%** from plastic materials
- a **minimum disposal rate of 8%**

The exact final values depend on the used recycling process and add up to 100%.

Note: The device should not be disposed of as unsorted municipal waste. Special treatment for specific components may be mandated by law or recommended for environmental reasons. Observe all local and applicable laws.

Appendix

To extrapolate the impact from the reference product to another product from the range, multiply the following scaling factors by the impact category per life cycle stage from page 4:

Product	Manufacturing	Distribution	Operation	End-of-life
3RT1264-6...6 (110 kW)	0,67	0,67	0,28	0,67
3RT1265-6...6 (132 kW)	0,67	0,67	0,38	0,67
3RT1266-6...6 (160 kW)	0,67	0,67	0,44	0,67
3RT1275-6...6 (200 kW)	1,00	1,00	0,66	1,00
3RT1276-6...6 (250 kW)	1,00	1,00	1,00	1,00

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Please be aware that the data of this EPD cannot be compared with data calculated based upon product category rules (PCRs) other than the standards mentioned above. The values given are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

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