SIEMENS

PCS 7 Faceplates	1
Block icons	2
Quality Code and Status Displays	3

SIMATIC

PCS 7 PCS 7 Faceplates

Programming and Operating Manual

Safety Guidelines

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

DANGER

indicates that death or severe personal injury will result if proper precautions are not taken.

WARNING

indicates that death or severe personal injury may result if proper precautions are not taken.

with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

CAUTION

without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

NOTICE

indicates that an unintended result or situation can occur if the corresponding information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The device/system may only be set up and used in conjunction with this documentation. Commissioning and operation of a device/system may only be performed by **qualified personnel**. Within the context of the safety notes in this documentation qualified persons are defined as persons who are authorized to commission, ground and label devices, systems and circuits in accordance with established safety practices and standards.

Prescribed Usage

Note the following:

WARNING

This device may only be used for the applications described in the catalog or the technical description and only in connection with devices or components from other manufacturers which have been approved or recommended by Siemens. Correct, reliable operation of the product requires proper transport, storage, positioning and assembly as well as careful operation and maintenance.

Trademarks

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Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

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Table of contents

1	PCS 7 F	aceplates	7
	1.1	Faceplates	7
	1.1.1	General Information on Faceplates	7
	1.1.2	Overview objects	9
	10	Facenletes: Technological Placks	44
	1.Z 1.2.1		. 12
	1.2.1	CTRL_FID (All VIEws)	13
	1211	CTRL_PID: Maintenance view	15
	1212	CTRL_PID: Parameter view	17
	1214	CTRI_PID: Limits view	19
	1.2.2	CTRL S (All Views)	.21
	1.2.2.1	CTRL S: Standard view	.22
	1.2.2.2	CTRL S: Maintenance view	.24
	1.2.2.3	CTRL S: Parameter view	.24
	1.2.2.4	CTRL_S: Limits view	.24
	1.2.2.5	CTRL_S: StandardS View	.25
	1.2.3	DIG_MON (All Views)	.27
	1.2.3.1	DIG_MON: Standard view	.27
	1.2.4	DOSE (All Views)	.28
	1.2.4.1	DOSE: Standard view	.28
	1.2.4.2	DOSE: Maintenance view	.30
	1.2.4.3	DOSE: Parameter view	.31
	1.2.4.4	DOSE: Limits view	.32
	1.2.5	ELAP_CNI (All Views)	.33
	1.2.5.1	ELAP_CNT: Standard view	.33
	1.2.6	FMCS_PID (All Views)	.35
	1.2.6.1	FMCS_PID: Standard View	.35
	1.2.6.2	FMCS_PID: Maintenance view	.38
	1.2.0.3	FMCS_PID: Parameter view	.40
	1.2.0.4	FMCS_PID. LIMINS VIEW	.4Z
	1.2.0.3	FMC5_FID. Statualus view	.43
	12.7	FMT_PID: Standard view	46
	1272	FMT_PID: Maintenance view	48
	1273	FMT_PID: Parameter view	48
	1.2.7.4	FMT PID: Limits view	.48
	1.2.7.5	FMT PID: StandardS View	.49
	1.2.8	INTERLOK: Standard view	.50
	1.2.9	MEAS_MON (All Views)	.51
	1.2.9.1	MEAS_MON: Standard view	.51
	1.2.9.2	MEAS_MON: Limits view	.53
	1.2.10	MOT_REV (All Views)	.54
	1.2.10.1	MOT_REV: Standard view	.54
	1.2.10.2	MOT_REV: Maintenance view	.55

1.2.11	MOT_SPED (All Views)	56
1.2.11.1	MOT_SPED: Standard view	
1.2.11.2	MOI_SPED: Maintenance view	
1.2.12	MOTOR (All Views)	
1.2.12.1	MOTOR: Standard view	
1.2.12.2	MOTOR: Maintenance view	
1.2.13	OP_A. Standard view	00 61
1.2.14	OP A RIC: Standard view	
1.2.15	OP D: Standard view	
12.10	OP D3: Standard view	
1.2.17	OP TRIG Standard view	
1.2.19	RATIO P (All Views)	
1.2.19.1	RATIO P: Standard view	
1.2.19.2	RATIO P: Limits view	
1.2.20	SWIT CNT (All Views)	
1.2.20.1	SWIT_CNT: Standard view	68
1.2.21	VAL_MOT (All Views)	
1.2.21.1	VAL_MOT: Standard view	
1.2.21.2	VAL_MOT: Maintenance view	71
1.2.22	VALVE (All Views)	72
1.2.22.1	VALVE: Standard view	72
1.2.22.2	VALVE: Maintenance view	74
1.2.23	Global Views	
1.2.24	Global View: Batch view	
1.2.25	Global View: Message View	
1.2.26	Global View: I rend view	
1.3	Faceplates: Asset Management	
1.3.1	Global Representations and Views of Asset Faceplates	
1.3.2	Maintenance View [Asset]	83
1.3.3	Message View [Asset]	85
1.3.4	Ident View [Asset]	
1.3.5	Individual Views of the PDM Faceplate [Asset]	
1.3.6	Individual Views of the IPC Faceplate [Asset]	
1.3.7	Views of the OB_BEGIN Faceplate [Asset]	
1.3.8	Views of the ASSETMON Faceplate [Asset]	101
Block ice	ons	103
0.4	Conserved Descentions of Disabilities	400
2.1	General Properties of Block Icons	103
2.2	Position of Faceplates	106
2.3	Highlighting the Block Icon for "Loop in Alarm" and "Select Picture via Process Tag"	107
2.4	Block icons: Template pictures	108
2.4.1	@@PCS7Typicals.pdl and @Template.pdl template pictures	108
2.4.2	Display for avoiding stop without asset management.	110
25	Plask Jaaras Taabaalariaal Plaska	444
2.5	Block Icons: Technological Blocks	111
2.5.1 250	Block Icons: Lechnological Blocks	111
2.3.Z	DIUCK ICUII. U I KL_YIU	112
∠.ℑ.ૐ 2 ⊑ 1	Block icon: DIG MON	113 115
2.3.4	Block icon: DOSE	CII 116
2.0.0	Block icon: FLAP CNIT	110 117
2.5.0	Block icon: ELCI_OINT	
258	Block icon ⁻ FMT_PID	
2.0.0		

2

	2.5.9	Block icon: INTERLOK	.119
	2.5.10	Block icon: MEAS_MON	.120
	2.5.11	Block icon: MOT_REV	.121
	2.5.12	Block icon: MOT_SPED	.122
	2.5.13	Block icon: MOTOR	.123
	2.5.14	Block icon: OP_A	.124
	2.5.15	Block icon: OP_A_LIM	.124
	2.5.16	Block icon: OP_A_RJC	.124
	2.5.17	Block icon: OP_D	.125
	2.5.18	Block icon: OP_D3	.125
	2.5.19	Block icon: OP_TRIG	.126
	2.5.20	Block icon: RATIO_P	.126
	2.5.21		.127
	2.5.22		.127
	2.5.23	BIOCK ICON: VALVE	.128
	2.6	Block Icons: Asset Management	.129
	2.6.1	Block Icons: Asset Management	. 129
3	Quality C	code and Status Displays	133
	3.1	The Quality Code Display	.133
	3.2	Maintenance Status of MS	.135
	3.3	Status Display for Redundant Components [Asset]	.138
Index			143

Table of contents

1.1 Faceplates

1.1.1 General Information on Faceplates

What is a Faceplate?

The faceplate is the graphical display of all the elements of a technological block in the automation system or of asset management components that perform operator control and monitoring functions. The faceplate is displayed in a separate window on the OS and can be called up by means of picture-selection buttons, the process-tag list or the block icon.

Requirements

- You must use a system, which has WinCC and the "Basis Process Control" and "Advanced Process Control" control system packages.
- You must use a graphics board with a resolution of 1280x1024 pixels. One screen can display up to 12 Faceplates with a size of 320 x 256 pixels in a matrix format consisting of 3 rows and 4 columns and without scroll bars. If you use a lower-resolution graphics board, you must display the scroll bars or reduce the number of blocks.

Advantages of the Faceplates

The Faceplates have the following advantages:

- Easy to learn
- Easy to configure, by means of a defined interface between the faceplate and the AS block
- Easy to handle, due to only a few handling instructions
- Clear representation of the process
- WinCC and Windows conformity

1.1 Faceplates

Display

The Faceplates have two different display formats:

- **Group display**: Visualization of AS values in different views, with element for selecting the loop display
- Loop display: Visualization of the elements of all views of the group display

Additional information

You will find more information about designing, configuring and testing a faceplate in the *PCS 7 Programming Guide for Blocks* Manual.

Note

The Faceplates shown here in the documentation may differ slightly from those that are configured in WinCC.

1.1.2 Overview objects

Toolbar Icons

Each faceplate has a toolbar containing the following icons:



- jai

Ø

Pinning the faceplate

In the left-hand corner above the overview row, there is an icon that can be used to "pin" a faceplate so that it remains during an area change. The key appears as follows:

- Not pinned
- Pinned

(once the faceplate has been called)

(once the button has been pressed)

The faceplate remains pinned until it is closed again. Pressing the key again has no effect.

Group display

The group display [1] shows the information that is transferred from ALARM_8P of the block instance to WinCC. The group display is linked to the "EventState" of the variable.

Lock/Unlock Messages

The "Lock/unlock messages" function is implemented in the overview with a key [2].

The group displays shows whether all the messages of a block instance are locked or unlocked. If a white * character [1a] appears in all 4 of the group-display fields, all messages are locked.

The button is only visible to operators assigned the permission level defined in the block symbol property "Processcontrolling_backup".

1.1 Faceplates

Acknowledge messages

With key [3], all messages of the block instance can be acknowledged.

The button is only visible to operators assigned the permission level defined in the block symbol property "Processcontrolling_backup".

Suppress Messages

Message suppression indicates whether the "Suppress process messages" function in the AS block is deactivated [4] or activated [4a] using the "MSG_LOCK" parameter. If message suppression is activated, all messages in this block instance are suppressed – except for process control messages.

Occupied Display

The occupied display [5] indicates whether the SIMATIC BATCH block instance is occupied ("OCCUPIED" parameter). Additional information is then displayed in the batch view.

1.2 Faceplates : Technological Blocks

1.2 Faceplates: Technological Blocks

Technological Blocks

CTRL PID (All Views) (Page 13) CTRL PID: Standard view (Page 13) CTRL_PID: Maintenance view (Page 15) CTRL_PID: Parameter view (Page 17) CTRL_PID: Limits view (Page 19) CTRL_S (All Views) (Page 21) CTRL S: Standard view (Page 22) CTRL_S: Maintenance view (Page 24) CTRL_S: Parameter view (Page 24) CTRL_S: Limits view (Page 24) CTRL_S: StandardS view (Page 25) DIG MON (All Views) (Page 27) DIG_MON: Standard view (Page 27) DOSE (All Views) (Page 28) DOSE: Standard view (Page 28) DOSE: Maintenance view (Page 30) DOSE: Parameter view (Page 31) DOSE: Limits view (Page 32) ELAP_CNT (All Views) (Page 33) ELAP_CNT: Standard view (Page 33) FMCS PID (All Views) (Page 35) FMCS_PID: Standard view (Page 35) FMCS_PID: Maintenance view (Page 38) FMCS PID: Parameter view (Page 40) FMCS_PID: Limits view (Page 42) FMCS_PID: StandardS view (Page 43) FMT_PID (All Views) (Page 45) FMT_PID: Standard view (Page 46) FMT_PID: Maintenance view (Page 48) FMT PID: Parameter view (Page 48) FMT PID: Limits view (Page 48) FMT_PID: StandardS view (Page 49) INTERLOK: Standard view (Page 50)

MEAS_MON (All Views) (Page 51) MEAS MON: Standard view (Page 51) MEAS MON: Limits view (Page 53) MOT_REV (All Views) (Page 54) MOT_REV: Standard view (Page 54) MOT_REV: Maintenance view (Page 55) MOT_SPED (All Views) (Page 56) MOT_SPED: Standard view (Page 56) MOT_SPED: Maintenance view (Page 57) MOTOR (All Views) (Page 58) MOTOR: Standard view (Page 58) MOTOR: Maintenance view (Page 60) OP_A: Standard view (Page 60) OP_A_LIM: Standard view (Page 61) OP_A_RJC: Standard view (Page 61) OP_D: Standard view (Page 62) OP_D3: Standard view (Page 63) OP_TRIG: Standard view (Page 64) RATIO_P (All Views) (Page 65) RATIO_P: Standard view (Page 65) RATIO_P: Limits view (Page 67) SWIT_CNT (All Views) (Page 68) SWIT_CNT: Standard view (Page 68) VAL_MOT (All Views) (Page 70) VAL_MOT: Standard view (Page 70) VAL_MOT: Maintenance view (Page 71) VALVE (All Views) (Page 72) VALVE: Standard view (Page 72) VALVE: Maintenance view (Page 74) Global Views (Page 74)

1.2 Faceplates : Technological Blocks

1.2.1 CTRL_PID (All Views)

Overview

CTRL_PID: Standard view (Page 13) CTRL_PID: Maintenance view (Page 15) CTRL_PID: Parameter view (Page 17) CTRL_PID: Limits view (Page 19) Global view: Message view (Page 76) Global view: Batch view (Page 75) Global view: Trend view (Page 77)

1.2.1.1 CTRL_PID: Standard view



Analog displays and number formats

All analog display are implemented using the "AdvancedAnalogDisplay" object. The number format is defined at the "Format_InputValue" and "Format_OutputValue" properties of the block symbol.

1.2 Faceplates : Technological Blocks

Access control

This view has the following 2 "permission" objects for the input of setpoints and manipulated variables, since operator authorizations for these variables depend upon various factors:

- "Permission_Setpoint"
- "Permission_Manual"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters		
"Permission_Setpoint"	"Q_SP_OP = TRUE"		
"Permission_Manual"	"QLMNOP = TRUE"		

Controlling the PID Tuner and optimization

The PID tuner is operated in the parameter view (Tuning On/Off).

When tuning is turned on in the parameter view, the standard view displays a combo box above the "Manual/Auto" operating-mode combo box. This combo box can also be used to turn off tuning again from the standard view. All other control functions of the controller are disabled when "Tuning On" is set.

Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable		
Manual_COMBOBOX	>	Operator-control enable		
External_COMBOBOX	>	Operator-control enable		
Permission_Setpoint	>	Level_Source	>	Level_Target
Permission_Manual	>	Level_Source		
Permission_Setpoint	>	Target_Operator- ControlEnable		
Setpoint_AnalogValue	>	Operator-control enable		
Permission_Manual	>	Target_Operator- ControlEnable		
Manual_AnalogValue	>	Operator-control enable		
Format	>	Format_InputValue		
Setpoint_AnalogValue	>	Format		
ProcessValue_AnalogValue	>	Format		
Format	>	Format_OutputValue		
Manual_AnalogValue	>	Format		
Output_AnalogValue	>	Format		

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

The Quality Code Display (Page 133)

1.2 Faceplates : Technological Blocks

1.2.1.2 CTRL_PID: Maintenance view



If a block of the type CPM is instantiated in the chart of the controller and this has the name of the controller block with the extension "_cpm", an additional button CPM is displayed with which the CPM faceplate can be called.

Control permissions

The "Permission_SP_Bumpless" object evaluates the WinCC permission levels and the "OPTI_EN = FALSE" parameter.

Sequence and	positioning	of direct	connections	to controllable	objects
--------------	-------------	-----------	-------------	-----------------	---------

@Level6	>	Operator control enable
Permission_SP_Bumpless	>	Level_Source
Permission_SP_Bumpless	>	Target_Operator-ControlEnable
Bumpless_CHECKBOX_L	>	Operator control enable
SP_TRK_ON_CHECKBOX_L	>	Operator control enable
SPRAMP_OFF_CHECKBOX_L	>	Operator control enable
SPHighLimit_AnalogValue	>	Operator control enable
SPLowLimit_AnalogValue	>	Operator control enable
ManHighLimit_AnalogValue	>	Operator control enable
ManLowLimit_AnalogValue	>	Operator control enable
SPURLM_AnalogValue	>	Operator control enable
SPDRLM_AnalogValue	>	Operator control enable
MO_PVHR_AnalogValue	>	Operator control enable
MO_PVLR_AnalogValue	>	Operator control enable
Permission_SP_Bumpless	>	Target_BackColor
SPHighLimit_AnalogValue	>	BackColor_Value
SPLowLimit_AnalogValue	>	BackColor_Value
ManHighLimit_AnalogValue	>	BackColor_Value
ManLowLimit_AnalogValue	>	BackColor_Value
SPURLM_AnalogValue	>	BackColor_Value
SPDRLM_AnalogValue	>	BackColor_Value
MO_PVHR_AnalogValue	>	BackColor_Value
MO_PVLR_AnalogValue	>	BackColor_Value

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.1.3 CTRL_PID: Parameter view

CTRL_PID Comment	×
₩	Regler/R
🛛 🗰 👔 🖉 🔺	🕻 🚔 parameters 🔽 🛐
Controller settings	Monitoring of error signal
GAIN 1	ER: HH alarm 100
TI 10 s	ER: LL alarm -100
TD 0 s	ER hysteresis 0,1
Deadband 0 °C	Suppr. ER Alarm 🗖
Lag time 1 s	Error Signal -11,
Enable Optimiz. 🗖	High alarm active 🛛 🧖
	Low alarm active 🔽

If a block of the type GAIN_SHD is instantiated in the chart of the controller and this has the name of the controller block with the extension "_gsc", an additional button GAIN_SHD is displayed with which the GAIN_SHD faceplate can be called.

Analog displays and number formats

The "ControlError_AnalogValue" process value is implemented using the "AdvancedAnalogDisplay" object. The number format is defined at the "Format_InputValue" property of the block icon.

All other analog displays are implemented by means of the conventional "Floating-point format" I/O field.

Control permissions

The "Permission_Gain" object evaluates the WinCC permission levels and the "OPTI_EN = FALSE" parameter.

Seq	uence and	d positioning	g of direct	connections	to contro	llable objects
-----	-----------	---------------	-------------	-------------	-----------	----------------

@Level6	>	Operator control enable
Permission_Gain	>	Level_Source
OPTI_EN_CHECKBOX_L	>	Operator control enable
Permission_Gain	>	Target_Operator-ControlEnable
Gain_AnalogValue	>	Operator control enable
TN_AnalogValue	>	Operator control enable
TV_AnalogValue	>	Operator control enable
DEADB_W_AnalogValue	>	Operator control enable
TM_LAG_AnalogValue	>	Operator control enable
ERH_ALM_AnalogValue	>	Operator control enable
ERL_ALM_AnalogValue	>	Operator control enable
ER_HYS_AnalogValue3	>	Operator control enable
M_SUP_ER_CHECKBOX_L	>	Operator control enable
Permission_Gain	>	Target_BackColor
Gain_AnalogValue	>	BackColor_Value
TN_AnalogValue	>	BackColor_Value
TV_AnalogValue	>	BackColor_Value
DEADB_W_AnalogValue	>	BackColor_Value
TM_LAG_AnalogValue	>	BackColor_Value
ERH_ALM_AnalogValue	>	BackColor_Value
ERL_ALM_AnalogValue	>	BackColor_Value
ER_HYS_AnalogValue3	>	BackColor_Value
Format	>	Format_InputValue
ControlError_AnalogValue	>	Format

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.1.4 CTRL_PID: Limits view

Setpoint Operation Limits



The setpoint bar graph in this view shows the setpoint input limits relative to bar graph limits.

Setpoint operation limits are set in the maintenance view.

Analog displays and number formats

The "ProcessValue_AnalogValue" process value is implemented using the "AdvancedAnalogDisplay" object. The number format is defined at the "Format_InputValue" property of the block symbol.

All other analog displays are implemented by means of the conventional "Floating-point format" I/O field.

Access control

The "Permission_AlarmHigh_AnalogValue" permission object evaluates WinCC permission levels and the "OPTI_EN = FALSE" parameter.

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
Permission_AlarmHigh_AnalogValue	>	Level_Source
Permission_AlarmHigh_AnalogValue	>	Target_Operator-ControlEnable
AlarmHigh_AnalogValue	>	Operator-control enable
WarningHigh_AnalogValue	>	Operator-control enable
Hysteresis_AnalogValue	>	Operator-control enable
WarningLow_AnalogValue	>	Operator-control enable
AlarmLow_AnalogValue	>	Operator-control enable
AlarmHigh_CHECKBOX_R	>	Operator-control enable
WarningHigh_CHECKBOX_R	>	Operator-control enable
WarningLow_CHECKBOX_R	>	Operator-control enable
AlarmLow_CHECKBOX_R	>	Operator-control enable
Permission_AlarmHigh_AnalogValue	>	Target_BackColor
AlarmHigh_AnalogValue	>	BackColor_Value
WarningHigh_AnalogValue	>	BackColor_Value
Hysteresis_AnalogValue	>	BackColor_Value
WarningLow_AnalogValue	>	BackColor_Value
AlarmLow_AnalogValue	>	BackColor_Value
Format	>	Format_InputValue
ProcessValue_AnalogValue	>	Format_InputValue

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.2 CTRL_S (All Views)

Overview

CTRL_S: Standard view (Page 22)

CTRL_S: Maintenance view (Page 24)

CTRL_S: Parameter view (Page 24)

CTRL_S: Limits view (Page 24)

CTRL_S: StandardS view (Page 25)

Global view: Message view (Page 76)

Global view: Batch view (Page 75)

Global view: Trend view (Page 77)

Comment 🖉 × -14 CTRL_S/CTRL standard P al ¥ . Manual 🔻 Out int Mode 110,000 setpoint Internal 🔻 0, °C SP 50 PV °C MAN 10, % OUT 10, % -10,000 Man Out SP PV 0 100 % <u>50</u> 🖉 Comment × -14 CTRL_S/CTRL P a standard T . Manual 🔻 Out int Mode 110,000 setpoint Internal 🔻 SP 0, °C 50 P٧ °C Signal Stop Close Stop Open -10,000 SP PV

1.2.2.1 CTRL_S: Standard view

Key Display

In contrast to the **CTRL_PID** standard view, in the **CTRL_S** standard view the bar-range display and the manual and manipulated-variable analog values are displayed as specified in the LMNR_ON parameter. The keys for operating the LMNDN_OP and LMNUP_OP parameters are displayed when "LMNR_ON = FALSE".

The visibility of the LMNDN_OP_BinOp, LMNUP_OP_BinOp and LMN_OP_Stop_BinOp keys and the QLMNUP_QLMNDN status display is controlled by a script. This script is called when the "Other/Display" properties of the "Output_BarStandard_3" object change.

The visibility of these objects is also controlled via the X position of the geometry, since the "Visible" property is already used for internal object functions.

There is only one "Stop" key for LMNDN_OP and LMNUP_OP. A script determines to which of these two parameters the value "0" is written. If the "Display_Variable" property changes, these scripts are activated in the "LMNDN_OP_BinOp" and "LMNUP_OP_BinOp" objects.

Access control

This view has three permission objects:

- "Permission_Setpoint"
- "Permission_Manual"
- "Permission_LMNDN_OP"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters
"Permission_Setpoint"	"Q_SP_OP = TRUE"
"Permission_Manual"	"QLMNVOP = TRUE"
"Permission_LMNDN_OP"	"QLMNSOP = TRUE"

Controlling the PID Tuner and optimization

The PID tuner is operated in the parameter view (Tuning On/Off).

When tuning is turned on, the standard view displays a combo box above the "Manual/Auto" operating-mode combo box. This combo box can be used to turn off tuning again.

@Level5	>	Operator-control enable		
Manual_COMBOBOX	>	Operator-control enable		
External_COMBOBOX	>	Operator-control enable		
Permission_Setpoint	>	Level_Source	>	Level_Target
Permission_Manual	>	Level_Source	>	Level_Target
Permission_LMNDN_OP	>	Level_Source		
Permission_Setpoint	>	Target_Operator- ControlEnable		
Setpoint_AnalogValue	>	Operator-control enable		
Permission_Manual	>	Target_Operator- ControlEnable		
Manual_AnalogValue	>	Operator-control enable		
Permission_LMNDN_OP	>	Target_Operator- ControlEnable		
LMN_OP_Stop_BinOp	>	Operator-control enable		
LMNDN_OP_BinOp	>	Operator-control enable		
LMNUP_OP_BinOp	>	Operator-control enable		
Format	>	Format_InputValue		
Setpoint_AnalogValue	>	Format		
ProcessValue_AnalogValue	>	Format		
Format	>	Format_OutputValue		
Manual_AnalogValue	>	Format		
Output_AnalogValue	>	Format		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information in: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2.2.2 CTRL_S: Maintenance view

See: CTRL_PID: Maintenance view (Page 15)

1.2.2.3 CTRL_S: Parameter view

See: CTRL_PID: Parameter view (Page 17)

1.2.2.4 CTRL_S: Limits view

See: CTRL_PID: Limits view (Page 19)

1.2 Faceplates : Technological Blocks

1.2.2.5 CTRL_S: StandardS View



Access control

This view has two permission objects:

- "Permission_LMNDN_OP"
- "Permission_PulseTime_AnalogValue"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters
"Permission_LMNDN_OP"	"QLMNSOP = TRUE"
"Permission_PulseTime_AnalogValue"	"OPTI_EN = FALSE"

Seq	uence	and	positioning	of	direct	connections	to	control	obj	jects
									,	

@Level5	>	Operator-control enable		
Permission_LMNDN_OP	>	Level_Source	>	Level_Target
@Level6	>	Operator-control enable		
Permission_PulseTime_AnalogValue	>	Level_Source		
Reset_ButtonBit	>	Operator-control enable		
Permission_LMNDN_OP	>	Target_Operator- ControlEnable		
LMNDN_OP_Checkbox	>	Operator-control enable		
LMNUP_OP_Checkbox	>	Operator-control enable		
Permission_PulseTime_AnalogValue	>	Target_Operator- ControlEnable		
PulseTime_Analogvalue	>	Operator-control enable		
BreakTime_Analogvalue	>	Operator-control enable		
MTR_TM_AnalogValue	>	Operator-control enable		
Permission_PulseTime_AnalogValue	>	Target_BackColor		
PulseTime_Analogvalue	>	BackColor_Value		
BreakTime_Analogvalue	>	BackColor_Value		
MTR_TM_AnalogValue	>	BackColor_Value		

Additional information

You will find more information in:

Overview objects (Page 9)

The Quality Code Display (Page 133)

PCS 2H7 Faceplates 1.2 Faceplates : Technological Blocks

1.2.3 DIG_MON (All Views)

Overview

DIG_MON: Standard view (Page 27) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.3.1 DIG_MON: Standard view



Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable
SuppressTime_PCS7_AnalogValue	>	Operator-control enable
@Level6	>	BackColor
SuppressTime_PCS7_AnalogValue	>	BackColor

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

The Quality Code Display (Page 133)

1.2.4 DOSE (All Views)

Overview

DOSE: Standard view (Page 28) DOSE: Maintenance view (Page 30)

DOSE: Parameter view (Page 31)

DOSE: Limits view (Page 32)

Global view: Message view (Page 76)

Global view: Batch view (Page 75)

Global view: Trend view (Page 77)

1.2.4.1 DOSE: Standard view



Setpoint Displays

The "Setpoint_AnalogValue" and "BarStandard_2" setpoint displays must display the "SP_OP" variable for "Internal Setpoint" and the "SP_EXT" variable for "External Setpoint". A script controls the variable link of these two objects using the "SetLink" command.

This script is called when the "Display_Variable1" property of the "External_COMBOBOX" object is changed.

1.2 Faceplates : Technological Blocks

Access control

This view has four permission objects:

- "Permission_Setpoint"
- "Permission_Start"
- "Permission_Cancel"
- "Permission_Post_Dose"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters
"Permission_Setpoint"	"Q_SP_OP = TRUE"
"Permission_Start"	"QSTRT_OP = TRUE"
"Permission_Cancel"	"QCN_OP = TRUE"
"Permission_Post_Dose"	"QPD_OP = TRUE"

Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable		
Pause_COMBOBOX	>	Operator-control enable		
External_COMBOBOX	>	Operator-control enable		
Permission_Setpoint	>	Level_Source	>	Level_Target
Permission_Start	>	Level_Source	>	Level_Target
Permission_Cancel	>	Level_Source	>	Level_Target
Permission_Post_Dose	>	Level_Source		
Permission_Setpoint	>	Target_Operator-ControlEnable		
Setpoint_AnalogValue	>	Operator-control enable		
Permission_Start	>	Target_Operator-ControlEnable		
Start_ButtonBit	>	Operator-control enable		
Permission_Cancel	>	Target_Operator-ControlEnable		
Cancel_ButtonBit	>	Operator-control enable		
Permission_Post_Dose	>	Target_Operator-ControlEnable		
Post_Dose_ButtonBit	>	Operator-control enable		
Format	>	Format_InputValue		
Setpoint_AnalogValue	>	Format		
ProcessValue_AnalogValue	>	Format		

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

The Quality Code Display (Page 133)

1.2.4.2 DOSE: Maintenance view

2		×
4		DOSE/DOSE
Α 🔒 💉		maintenance 🔻 📐
Settings		
SP bumpless		
Dribb. corr.=On		
Comp. change=On		
Reverse=Yes		
Underdosing	Γ	Acknowl.

Access control

As well as the WinCC authorization levels, the "Permission_ACK_TOL_OP" permission object also evaluates the "QTOL_N = TRUE" and "QAK_OP= TRUE" parameters.

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
SPBUMPON_CHECKBOX_L	>	Operator-control enable
DRIB_COR_CHECKBOX_L	>	Operator-control enable
COMP_CHG_CHECKBOX_L2	>	Operator-control enable
REVERSE_CHECKBOX_L	>	Operator-control enable
Permission_ACK_TOL_OP	>	Level_Source
Permission_ACK_TOL_OP	>	Target_Operator-ControlEnable
ACK_TOL_OP_ButtonBit	>	Operator-control enable

Additional information

You will find more information in: Overview objects (Page 9)

1.2 Faceplates : Technological Blocks



Con	nment			×
-14				DOSE/DOSE
A	∕	.	paramete	ers 🔻 🎦
tolera	nce band		dribbling	
Upper	tol. band	10	Dribbling init.	20
Lower	tol. band	10	Max. dribbling	999
time (s	5]		correction	
Postd	ose time	10	rate [%]	25
Relax	time	5		

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
TOL_P_PCS7_AnalogValue	>	Operator-control enable
TOL_N_PCS7_AnalogValue	>	Operator-control enable
PDOS_TME_PCS7_AnalogValue	>	Operator-control enable
RELAXTME_PCS7_AnalogValue	>	Operator-control enable
DRIBB_PCS7_AnalogValue	>	Operator-control enable
DRIBBMAX_PCS7_AnalogValue	>	Operator-control enable
@Level6	>	BackColor
TOL_P_PCS7_AnalogValue	>	BackColor_Value
TOL_N_PCS7_AnalogValue	>	BackColor_Value
PDOS_TME_PCS7_AnalogValue	>	BackColor_Value
RELAXTME_PCS7_AnalogValue	>	BackColor_Value
DRIBB_PCS7_AnalogValue	>	BackColor_Value
DRIBBMAX_PCS7_AnalogValue	>	BackColor_Value

Additional information

You will find more information in: Overview objects (Page 9)

1.2.4.4 DOSE: Limits view



Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
SP_HLM_PCS7_AnalogValue	>	Operator-control enable
SP_LLM_PCS7_AnalogValue	>	Operator-control enable
MO_PVHR_PCS7_AnalogValue	>	Operator-control enable
MO_PVLR_PCS7_AnalogValue	>	Operator-control enable
M_SUP_2_UEBERDOS_CHECKBOX_L	>	Operator-control enable
M_SUP_1_Dos_ok_CHECKBOX_L	>	Operator-control enable
M_SUP_3_UNterdosCHECKBOX_L	>	Operator-control enable
@Level6	>	BackColor
SP_HLM_PCS7_AnalogValue	>	BackColor_Value
SP_LLM_PCS7_AnalogValue	>	BackColor_Value
MO_PVHR_PCS7_AnalogValue	>	BackColor_Value
MO_PVLR_PCS7_AnalogValue	>	BackColor_Value

Additional information

You will find more information in: Overview objects (Page 9)

PCS 2H7 Faceplates 1.2 Faceplates : Technological Blocks

1.2.5 ELAP_CNT (All Views)

Overview

ELAP_CNT: Standard view (Page 33) Global view: Message view (Page 76)



1.2.5.1 ELAP_CNT: Standard view

Sequence and positioning of direct connections to control object	Sequence	and p	ositioning	of	direct	connections	to	control	obj	ect
--	----------	-------	------------	----	--------	-------------	----	---------	-----	-----

@Level5	>	Operator-control enable	
HOURS_OP_AnalogValue	>	Operator-control enable	
TRACK_OP_ButtonBit	>	Operator-control enable	
@Level5	>	BackColor	
HOURS_OP_AnalogValue	>	BackColor_Value	
@Level6	>	Operator-control enable	
AlarmHigh_AnalogValue	>	Operator-control enable	
WarningHigh_AnalogValue	>	Operator-control enable	
MO_HOUHR_PCS7_AnalogValue	>	Operator-control enable	
MO_HOULR_PCS7_AnalogValue	>	Operator-control enable	
AlarmHigh_CHECKBOX_R	>	Operator-control enable	
WarningHigh_CHECKBOX_R	>	Operator-control enable	
@Level6	>	BackColor	
AlarmHigh_AnalogValue	>	BackColor_Value	
WarningHigh_AnalogValue	>	BackColor_Value	
MO_HOUHR_PCS7_AnalogValue	>	BackColor_Value	
MO_HOULR_PCS7_AnalogValue	>	BackColor_Value	
Format	>	Format_InputValue	
HOURS_AnalogValue	>	Format	

Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2 Faceplates : Technological Blocks

1.2.6 FMCS_PID (All Views)

Overview

FMCS_PID: Standard view (Page 35)

FMCS_PID: Maintenance view (Page 38)

FMCS_PID: Parameter view (Page 40)

FMCS_PID: Limits view (Page 42)

FMCS_PID: StandardS view (Page 43)

Global view: Message view (Page 76)

Global view: Batch view (Page 75)

Global view: Trend view (Page 77)

1.2.6.1 FMCS_PID: Standard view



This FMCS_PID standard view looks identical to the CTRL_PID standard view (Page 13).

Analog displays and number formats

All analog display are implemented using the "AdvancedAnalogDisplay" object. The value format is set via the "Format_InputValue" and "Format_OutputValue" block-icon properties.

Access control

This view has three permission objects:

- "Permission_Manual_COMBOBOX"
- "Permission_Setpoint"
- "Permission_Manual"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters		
"Permission_Manual_COMBOBOX"	 "QMODF = FALSE" 		
"Permission_Setpoint"	 "Q_SP_OP = TRUE" 		
	 "QMODF = FALSE" 		
"Permission_Manual"	 "QLMNOP = TRUE" 		
	 "QMODF = FALSE" 		

Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable		
Permission_Manual_COMBOBOX	>	Level_Source	>	Level_Target
Permission_Setpoint	>	Level_Source	>	Level_Target
Permission_Manual	>	Level_Source		
Permission_Manual_COMBOBOX	>	Target_Operator- ControlEnable		
Manual_COMBOBOX	>	Operator-control enable		
External_COMBOBOX	>	Operator-control enable		
Permission_Setpoint	>	Target_Operator- ControlEnable		
Setpoint_AnalogValue	>	Operator-control enable		
Permission_Manual	>	Target_Operator- ControlEnable		
Manual_AnalogValue	>	Operator-control enable		
Format	>	Format_InputValue		
Setpoint_AnalogValue	>	Format		
ProcessValue_AnalogValue	>	Format		
Format	>	Format_OutputValue		
Manual_AnalogValue	>	Format		
Output_AnalogValue	>	Format		
Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2.6.2 FMCS_PID: Maintenance view

A Comment	×
- 1	FMCS_FMT/FMCS
	maintenance 🔻 🛐
Transition	
SP bumpless 🔽	
SP track=On 🗾	
OP operation=On 🗖	
Operation Limits	Bar range
SP high limit 100	BarUL 110 °C
SP low limit 0	BarLL -10 °C
LMN high limit 100	
LMN low limit 0	

If a block of the type CPM is instantiated in the chart of the controller and this has the name of the controller block with the extension "_cpm", an additional button CPM is displayed with which the CPM faceplate can be called.

Control permissions

As well as the WinCC authorization levels, the "Permission_all" permission object also evaluates the "QMODF = FALSE" parameter.

1.2 Faceplates : Technological Blocks

@Level6	>	Operator control enable
Permission_all	>	Level_Source
Permission_all	>	Target_Operator-ControlEnable
Bumpless_CHECKBOX_L	>	Operator control enable
SP_TRK_ON_CHECKBOX_L	>	Operator control enable
Oper_OP_CHECKBOX	>	Operator control enable
SPHighLimit_AnalogValue	>	Operator control enable
SPLowLimit_AnalogValue	>	Operator control enable
ManHighLimit_AnalogValue	>	Operator control enable
ManLowLimit_AnalogValue	>	Operator control enable
MO_PVHR_AnalogValue	>	Operator control enable
MO_PVLR_AnalogValue	>	Operator control enable
Permission_all	>	Target_BackColor
SPHighLimit_AnalogValue	>	BackgroundColor_Value
SPLowLimit_AnalogValue	>	BackgroundColor_Value
ManHighLimit_AnalogValue	>	BackgroundColor_Value
ManLowLimit_AnalogValue	>	BackgroundColor_Value
MO_PVHR_AnalogValue	>	BackgroundColor_Value
MO_PVLR_AnalogValue	>	BackgroundColor_Value

Sequence and positioning of direct connections to controllable objects

Additional information

You will find more information in: Overview objects (Page 9)

1.2.6.3 FMCS_PID: Parameter view



If a block of the type GAIN_SHD is instantiated in the chart of the controller and this has the name of the controller block with the extension "_gsc", an additional button GAIN_SHD is displayed with which the GAIN_SHD faceplate can be called.

Analog displays and number formats

The "ControlError_AnalogValue" process value is implemented using the "AdvancedAnalogDisplay" object. The number format is defined at the "Format_InputValue" property of the block icon.

All other analog displays are implemented by means of the conventional "Floating-point format" I/O field.

Control permissions

As well as the WinCC authorization levels, the "Permission_all" permission object also evaluates the "QMODF = FALSE" parameter.

1.2 Faceplates : Technological Blocks

@Level6	>	Operator control enable		
Permission_all	>	Level_Source	>	Level_Target
OPTI_EN_CHECKBOX_L	>	Operator control enable		
Permission_all	>	Target_Operator- ControlEnable		
Gain_AnalogValue	>	Operator control enable		
TN_AnalogValue	>	Operator control enable		
TV_AnalogValue	>	Operator control enable		
DEADB_W_AnalogValue	>	Operator control enable		
TM_LAG_AnalogValue	>	Operator control enable		
LMN_SAVE_PCS7_AnalogValue2	>	Operator control enable		
Permission_all	>	Target_BackColor		
Gain_AnalogValue	>	BackgroundColor_Value		
TN_AnalogValue	>	BackgroundColor_Value		
TV_AnalogValue	>	BackgroundColor_Value		
DEADB_W_AnalogValue	>	BackgroundColor_Value		
TM_LAG_AnalogValue	>	BackgroundColor_Value		
LMN_SAVE_PCS7_AnalogValue2	>	BackgroundColor_Value		
Format	>	Format_InputValue		
ErrorSignal_AnalogValue	>	Format		

Sequence and positioning of direct connections to controllable objects

Additional information

You will find more information in: Overview objects (Page 9)

1.2.6.4 FMCS_PID: Limits view



This FMCS_PID limits view and the CTRL_PID limits view (Page 19) are almost identical. The only difference is that here, "QMODF = FALSE" is also queried for the authorization objects.

1.2 Faceplates : Technological Blocks

1.2.6.5 FMCS_PID: StandardS View



Access control

This view has two permission objects:

- "Permission_LMNDN_OP"
- "Permission_PulseTime_AnalogValue"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters
"Permission_LMNDN_OP"	 "QLMNSOP = TRUE"
	 "QMODF = FALSE"
"Permission_Pulse_TM"	 "QMODF = FALSE"

@Level5	>	Operator-control enable		
Permission_LMNDN_OP	>	Level_Source		
@Level6	>	Operator-control enable		
Permission_Pulse_TM	>	Level_Source	>	Level_Target
Permission_LMNDN_OP	>	Target_Operator- ControlEnable		
LMNDN_OP_Checkbox	>	Operator-control enable		
LMNUP_OP_Checkbox	>	Operator-control enable		
Permission_Pulse_TM	>	Target_Operator- ControlEnable		
PulseTime_Analogvalue	>	Operator-control enable		
BreakTime_Analogvalue	>	Operator-control enable		
MTR_TM_AnalogValue	>	Operator-control enable		
Permission_Pulse_TM	>	Target_BackColor		
PulseTime_Analogvalue	>	BackColor_Value		
BreakTime_Analogvalue	>	BackColor_Value		
MTR_TM_AnalogValue	>	BackColor_Value		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information in: Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.7 FMT_PID (All Views)

Overview

FMT_PID: Standard view (Page 46) FMT_PID: Maintenance view (Page 48) FMT_PID: Parameter view (Page 48) FMT_PID: Limits view (Page 48) FMT_PID: StandardS view (Page 49) Global view: Message view (Page 76) Global view: Batch view (Page 75) Global view: Trend view (Page 77)

1.2.7.1 FMT_PID: Standard view



This FMT_PID standard view looks almost identical to the CTRL_S standard view (Page 22).

In contrast to the CTRL_S standard view, in the FMT_PID standard view the bar-range display and the manual and manipulated-variable analog values are displayed as specified in the LMNR_ON and QSTEPCON parameters.

1.2 Faceplates : Technological Blocks

Display of Bar Range, Analog Values and Keys

When "LMNR_ON = FALSE" and "QSTEPCON = TRUE", keys for operating the LMNDN_OP and LMNUP_OP parameters are shown.

The visibility of the LMNDN_OP_BinOp, LMNUP_OP_BinOp and LMN_OP_Stop_BinOp keys and the QLMNUP_QLMNDN status display is controlled by a script. This script is called when the "Links/QSTEPCON" and "Links/QLMNR_ON" properties of the "VISIBLE_Analog_Output" object are changed.

The visibility of these objects is also controlled via the X position of the geometry, since the "Visible" property is already used for internal object functions.

There is only one "Stop" key for LMNDN_OP and LMNUP_OP. A script determines to which of these two parameters the value "0" is written. If the "Display_Variable" property changes, these scripts are activated in the "LMNDN_OP_BinOp" and "LMNUP_OP_BinOp" objects.

Access control

This view has four permission objects:

- "Permission_Manual_COMBOBOX"
- "Permission_Setpoint"
- "Permission Manual"
- "Permission_LMNDN_OP"

In addition to the WinCC user rights, the permission objects evaluate the parameters listed below:

Permission object	Parameters
"Permission_Manual_COMBOBOX"	• "QMODF = FALSE"
"Permission_Setpoint"	 "Q_SP_OP = TRUE"
	 "QMODF = FALSE"
"Permission_Manual"	 "QLMNVOP = TRUE"
	 "QMODF = FALSE"
"Permission_LMNDN_OP"	 "QLMNSOP = TRUE"
	• "QMODF = FALSE"

@Level5	>	Operator-control enable		
Permission_Manual_COMBOBOX	>	Level_Source	>	Level_Target
Permission_Setpoint	>	Level_Source	>	Level_Target
Permission_Manual	>	Level_Source	>	Level_Target
Permission_LMNDN_OP	>	Level_Source		
Permission_Manual_COMBOBOX	>	Target_Operator- ControlEnable		
Manual_COMBOBOX	>	Operator-control enable		
External_COMBOBOX	>	Operator-control enable		
Permission_Setpoint	>	Target_Operator- ControlEnable		
Setpoint_AnalogValue	>	Operator-control enable		
Permission_Manual	>	Target_Operator- ControlEnable		
Manual_AnalogValue	>	Operator-control enable		
Permission_LMNDN_OP	>	Operator-control enable		
LMN_OP_Stop_BinOp	>	Operator-control enable		
LMNDN_OP_BinOp	>	Operator-control enable		
LMNUP_OP_BinOp	>	Operator-control enable		
Format	>	Format_InputValue		
Setpoint_AnalogValue	>	Format		
ProcessValue_AnalogValue	>	Format		
Format	>	Format_OutputValue		
Manual_AnalogValue	>	Format		
Output_AnalogValue	>	Format		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2.7.2 FMT_PID: Maintenance view

See: FMCS_PID: Maintenance view (Page 38)

1.2.7.3 FMT_PID: Parameter view

See: FMCS_PID: Parameter view (Page 40)

1.2.7.4 FMT_PID: Limits view

See: FMCS_PID: Limits view (Page 42)

1.2 Faceplates : Technological Blocks





The FMT_PID standardS view looks almost identical to the FMCS_PID standardS view (Page 43).

Differences to FMCS_PID

The FMT_PID standardS view differs from the FMCS_PID standardS view in terms of authorization and display:

- As well as the WinCC authorization levels, the "Permission_LMNDN_OP" permission object also evaluates the "QLMNSOP = TRUE" and "QMODF = FALSE" parameters.
- The standardS view is only displayed if "QSTEPCON = TRUE". Otherwise, all elements in this view are invisible.

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2.8 INTERLOK: Standard view



Sequence and positioning of direct connections to control objects

@Level6	>	Authorization
overwrite_active_CHECKBOX_L2	>	Authorization

The "I1_1" to "I2_5" inputs always show the "log 1" text (string_1).

The basic state of inputs is:

- The "log 0" status is displayed with black characters on a gray background.
- The "log 1" status is displayed with white characters on a red background.

If the input is inverted with NEG1_1, the display colors are also inverted.

The same goes for NEGRES_1 = 1. Here, the colors of all five inputs of the first logic element are inverted. In this way, the inputs marked by a red background indicate summing output "Q" with reference to the error state.

In order to avoid misinterpretations in such situations, it is recommended that the NEGRES_1 and NEGRES_2 inputs are not used.

Furthermore, it is advisable to use logic OR operations, since this is the only method to ensure the colors are correct and that inputs with red text will lead to an interlock.

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.9 MEAS_MON (All Views)

Overview

MEAS_MON: Standard view (Page 51) MEAS_MON: Limits view (Page 53) Global view: Message view (Page 76) Global view: Batch view (Page 75) Global view: Trend view (Page 77)

1.2.9.1 MEAS_MON: Standard view



Analog displays and number formats

The "PV_AnalogValue" process value is set via the "AdvancedAnalogDisplay". The number format is defined at the "Format_InputValue" property of the block symbol.

The other analog displays are implemented by means of the conventional "Floating-point format" I/O field.

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
AlarmHigh_AnalogValue	>	Operator-control enable
WarningHigh_AnalogValue	>	Operator-control enable
Hysteresis_AnalogValue	>	Operator-control enable
WarningLow_AnalogValue	>	Operator-control enable
WarningHigh_AnalogValue	>	Operator-control enable
AlarmHigh_CHECKBOX_R	>	Operator-control enable
WarningHigh_CHECKBOX_R	>	Operator-control enable
WarningLow_CHECKBOX_R	>	Operator-control enable
AlarmLow_CHECKBOX_R	>	Operator-control enable
@Level6	>	BackColor
AlarmHigh_AnalogValue	>	BackColor
WarningHigh_AnalogValue	>	BackColor
Hysteresis_AnalogValue	>	BackColor
WarningLow_AnalogValue	>	BackColor
WarningHigh_AnalogValue	>	BackColor
Format	>	Format_InputValue
PV_AnalogValue	>	Format

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks



1.2.9.2 MEAS_MON: Limits view

Analog Displays

Both analog displays are implemented by means of the conventional "Floating-point format" I/O field.

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
MO_PVHR_AnalogValue	>	Operator-control enable
MO_PVLR_AnalogValue	>	Operator-control enable
@Level6	>	BackColor
MO_PVHR_AnalogValue	>	BackColor
MO_PVLR_AnalogValue	>	BackColor

Additional information

You will find more information in: Overview objects (Page 9)

1.2.10 MOT_REV (All Views)

Overview

MOT_REV: Standard view (Page 54) MOT_REV: Maintenance view (Page 55) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.10.1 MOT_REV: Standard view

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		HH alarm	35	
100	-	H alarm	20	
	-	Hysteresis	3	
0,000		L alarm	-10	
	in	LL alarm	137,5	Γ

Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable
Auto_Manual_COMBOBOX	>	Operator-control enable
Open_Close_Stop_3COMBOBOX	>	Operator-control enable
Reset_ButtonBit	>	Operator-control enable

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

🌉 Comment х -14 MOT_REV/MOT A P maintenance 🔻 MOT_REV Feedback On Feedback DIR QStart 0 QDIR Mon. time on 3 s Mon. time off 3 s Monitoring=On $\mathbf{\nabla}$

1.2.10.2 MOT_REV: Maintenance view

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
TIME_ON_AnalogValue	>	Operator-control enable
TIME_OFF_AnalogValue	>	Operator-control enable
Monitoring_ON_CHECKBOX_L1	>	Operator-control enable
@Level6	>	BackColor
TIME_MON_PCS7_AnalogValue	>	BackColor

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2.11 MOT_SPED (All Views)

Overview

MOT_SPED: Standard view (Page 56) MOT_SPED: Maintenance view (Page 57) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.11.1 MOT_SPED: Standard view



Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable
Auto_Manual_COMBOBOX	>	Operator-control enable
Open_Close_Stop_3COMBOBOX	>	Operator-control enable
Reset_ButtonBit	>	Operator-control enable

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

<i>i</i>	Comment			×
¥			MOT_SPED/	MOT_SPEC
	S 🔒 🤉	🕢 🔺 🖷	maintenan	ce 🔽 🖪
	MOT_SPED Feedback On Feedback Speed QStart QSpeed			
	Mon. Time Monitoring=On	5 모	S	

1.2.11.2 MOT_SPED: Maintenance view

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
TIME_MON_PCS7_AnalogValue	>	Operator-control enable
Monitoring_ON_CHECKBOX_L1	>	Operator-control enable
@Level6	>	BackColor
TIME_OFF_PCS7_AnalogValue	>	BackColor

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2.12 MOTOR (All Views)

Overview

MOTOR: Standard view (Page 58) MOTOR: Maintenance view (Page 60) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.12.1 MOTOR: Standard view



1.2 Faceplates : Technological Blocks

@Level5	>	Operator-control enable		
Permission_Manual_BinOp0	>	Level_Source	>	Level_Target
Permission_Automatic_BinOp1	>	Level_Source	>	Level_Target
Permission_Off_BinOp2	>	Level_Source	>	Level_Target
Permission_On_BinOp1	>	Level_Source	>	Level_Target
Reset_ButtonBit	>	Operator-control enable		
Permission_Manual_BinOp0	>	Target_Operator- ControlEnable		
Manual_BinOp0	>	Operator-control enable		
Permission_Automatic_BinOp1	>	Target_Operator- ControlEnable		
Automatic_BinOp1	>	Operator-control enable		
Permission_Off_BinOp2	>	Format_InputValue		
Off_BinOp2	>	Format		
Permission_On_BinOp1	>	Format_OutputValue		
On_BinOp1	>	Format		
As well as the WinCC authorization block parameters:	levels, th	e permission objects also eva	aluate th	e following AS-
Permission_Manual_BinOp0	>	"QMANOP = TRUE"		
Permission_ Automatic _BinOp1	>	"QAUTOP = TRUE"		
Permission_Off_BinOp2	>	"QOFF_OP = TRUE"		
Permission_On_BinOp1	>	"QON_OP = TRUE"		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information in: Overview objects (Page 9)

1.2.12.2 MOTOR: Maintenance view



Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
Monitoring_ON_CHECKBOX_L1	>	Operator-control enable
Monitoring_PCS7_AnalogValue	>	Operator-control enable

Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2.13 OP_A: Standard view

See: OP_A_LIM: Standard view (Page 61).

1.2 Faceplates : Technological Blocks



1.2.14 OP_A_LIM: Standard view

Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable
Permission Setpoint	>	LevelSource
Permission Setpoint	>	Target_Operator-ControlEnable
Setpoint_PCS7_AnalogValue	>	Operator-control enable
@Level6	>	Operator-control enable
BumplessOn_CHECKBOX_L	>	Operator-control enable

1.2.15 OP_A_RJC: Standard view

See: OP_A_LIM: Standard view (Page 61).

1.2.16 OP_D: Standard view

Comment	X
F	OP/OP_D
	standard 💌
Command On	LINK_ON = Off
	Bumpless=On 🔽
Output On	

@Level5	>	Operator-control enable
I0_PCS7_COMBOBOX	>	Operator-control enable
@Level5	>	BackColor
I0_PCS7_COMBOBOX	>	BackColor Text1
I0_PCS7_COMBOBOX	>	BackColor Text2
@Level6	>	Operator-control enable
BumplessOn_CHECKBOX_L	>	Operator-control enable

1.2 Faceplates : Technological Blocks

1.2.17 OP_D3: Standard view

Comment	×
F	OP/OP_D3
	standard 💌
Command	LINK_ON = Off
	Bumpless=On 🔽
Output Switch 3	

@Level5	>	Operator-control enable
Command_PCS7_3COMBOBOX	>	Operator-control enable
@Level5	>	BackColor
Command_PCS7_3COMBOBOX	>	BackColor Text1
Command_PCS7_3COMBOBOX	>	BackColor Text2
Command_PCS7_3COMBOBOX	>	BackColor Text3
@Level6	>	Operator-control enable
BumplessOn_CHECKBOX_L	>	Operator-control enable

1.2.18 OP_TRIG: Standard view



The key labeled "Reset" writes a logical 1 to the "I0" parameter of the OP_TRIG block.

The "Reset" text is read from the "s7_shortcut" attribute of the parameter and can be adapted to specific instances.

If the "Feedback" check box is checked, the "SIGNAL" parameter of the OP_TRIG block is read.

The "Feedback" text is configured in the faceplate and is thus type-specific.

Access control

As well as the WinCC authorization levels, the "Permission_Reset" permission object also evaluates the "QOP_EN = TRUE" parameter.

@Level5	>	Operator-control enable
Permission_Reset	>	Level_Source
Permission_Reset	>	Target_Operator-ControlEnable
BumplessOn_CHECKBOX_L1	>	Operator-control enable

PCS 2H7 Faceplates 1.2 Faceplates : Technological Blocks

1.2.19 RATIO_P (All Views)

Overview

RATIO_P: Standard view (Page 65) RATIO_P: Limits view (Page 67)

1.2.19.1 RATIO_P: Standard view



@Level5	>	Operator-control enable		
Permission_ExternalComboBox	>	Level_Source	>	Level_Target
Permission_U2	>	Level_Source		
Permission_ExternalComboBox	>	Target_Operator- ControlEnable		
External_COMBOBOX	>	Operator-control enable		
Permission_U2	>	Target_Operator- ControlEnable		
U2_AnalogValue	>	Operator-control enable		
Format	>	Format_InputValue		
U2_AnalogValue	>	Format		
Format	>	Format_OutputValue		
V_AnalogValue	>	Format		
Format	>	Format_xx		
BIAS_AnalogValue	>	Format		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information in:

1.2 Faceplates : Technological Blocks

1.2.19.2	RATIO_	_ P :	Limits	view
----------	--------	--------------	--------	------

₩Ratio_P Comment	×
-	RATIO_P/RATIO_P
	limits 📃 🔽
Bar UL	110
Bar LL	-10
<u>Hiqh limit U2</u>	1
Low limit U2	0
High limit V	50
Low limit V	10

@Level6	>	Operator-control enable
MO_U1HR_AnalogValue	>	Operator-control enable
MO_U1LR_AnalogValue	>	Operator-control enable
U2_HL_AnalogValue1	>	Operator-control enable
U2_LL_AnalogValue2	>	Operator-control enable
V_HL_AnalogValue3	>	Operator-control enable
V_LL_AnalogValue4	>	Operator-control enable
@Level6	>	BackColor
MO_U1HR_AnalogValue	>	BackColor_Value
MO_U1LR_AnalogValue	>	BackColor_Value
U2_HL_AnalogValue1	>	BackColor_Value
U2_LL_AnalogValue2	>	BackColor_Value
V_HL_AnalogValue3	>	BackColor_Value
V_LL_AnalogValue4	>	BackColor_Value

1.2.20 SWIT_CNT (All Views)

Overview

SWIT_CNT: Standard view (Page 68) Global view: Message view (Page 76)

1.2.20.1 SWIT_CNT: Standard view



1.2 Faceplates : Technological Blocks

@Level5	>	Operator-control enable
VTRACK_OP_AnalogValue	>	Operator-control enable
TRACK_OP_ButtonBit	>	Operator-control enable
@Level5	>	BackColor
VTRACK_OP_AnalogValue	>	BackColor_Value
@Level6	>	Operator-control enable
AlarmHigh_AnalogValue	>	Operator-control enable
WarningHigh_AnalogValue	>	Operator-control enable
MO_HOUHR_PCS7_AnalogValue	>	Operator-control enable
MO_HOULR_PCS7_AnalogValue	>	Operator-control enable
AlarmHigh_CHECKBOX_R	>	Operator-control enable
WarningHigh_CHECKBOX_R	>	Operator-control enable
@Level6	>	BackColor
AlarmHigh_AnalogValue	>	BackColor_Value
WarningHigh_AnalogValue	>	BackColor_Value
MO_HOUHR_PCS7_AnalogValue	>	BackColor_Value
MO_HOULR_PCS7_AnalogValue	>	BackColor_Value

Sequence and positioning of direct connections to control objects

Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9)

1.2.21 VAL_MOT (All Views)

Overview

VAL_MOT: Standard view (Page 70) VAL_MOT: Maintenance view (Page 71) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.21.1 VAL_MOT: Standard view



Sequence and positioning of direct connections to control objects

@Level5	>	Operator-control enable
Auto_Manual_COMBOBOX	>	Operator-control enable
Open_Close_Stop_3COMBOBOX	>	Operator-control enable
Reset_ButtonBit	>	Operator-control enable

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.21.2 VAL_MOT: Maintenance view

VAL_MOT Comment	×
VAL_MOT/VAL_M	ют.
📔 💉 🚔 maintenance 🔻	J
VAL_MOT Feedback Open 0 Feedback Close 0 QStart 0 QOC 0 F	
Mon. time on 40 s	
Mon. time off 40 s	
Monitoring=On 🔽	

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
Time_ON_AnalogValue	>	Operator-control enable
TIME_OFF_PCS7_AnalogValue	>	Operator-control enable
@Level6	>	BackColor
Time_ON_AnalogValue	>	BackColor
TIME_OFF_PCS7_AnalogValue	>	BackColor
Monitoring_ON_CHECKBOX_L1	>	BackColor

Additional information

You will find more information on this subject in the following sections:

Overview objects (Page 9)

1.2.22 VALVE (All Views)

Overview

VALVE: Standard view (Page 72) VALVE: Maintenance view (Page 74) Global view: Message view (Page 76) Global view: Batch view (Page 75)

1.2.22.1 VALVE: Standard view



The two interlock icons adjacent to "Close" and "Open" belong to the "Lock to Close" and "Lock to Open" interlocks. They are set to invisible by default, since the "Lock to Safe Position" interlock icon at the bottom right is used primarily.

The icons can always be switched to visible for all instances of the type VALVE.
PCS 2H7 Faceplates

1.2 Faceplates : Technological Blocks

@Level5	>	Operator-control enable		
Permission_Manual_BinOp0	>	Level_Source	>	Level_Target
Permission_Automatic_BinOp1	>	Level_Source	>	Level_Target
Permission_Off_BinOp2	>	Level_Source	>	Level_Target
Permission_On_BinOp1	>	Level_Source	>	Level_Target
Reset_ButtonBit	>	Operator-control enable		
Permission_Manual_BinOp0	>	Target_Operator- ControlEnable		
Manual_BinOp0	>	Operator-control enable		
Permission_Automatic_BinOp1	>	Target_Operator- ControlEnable		
Automatic_BinOp1	>	Operator-control enable		
Permission_Close_BinOp2	>	Target_Operator- ControlEnable		
Close_BinOp2	>	Operator-control enable		
Permission_Open_BinOp1	>	Target_Operator- ControlEnable		
Open_BinOp1	>	Operator-control enable		
As well as the WinCC authorization levels, the permission objects also evaluate the following AS- block parameters:				
Permission_Manual_BinOp0	>	"QMANOP = TRUE"		
Permission_Automatic_BinOp1	>	"QAUTOP = TRUE"		
Permission_Off_BinOp2	>	"QOFF_OP = TRUE"		
Permission_On_BinOp1	>	"QON_OP = TRUE"		

Sequence and positioning of direct connections to control objects

Additional information

You will find more information in:

Overview objects (Page 9)

1.2 Faceplates : Technological Blocks

1.2.22.2 VALVE: Maintenance view

😹 Valve Comment 🛛 🗙
📕 Ventil/VEN
s 🔒 💉 🛋 maintenance 🔽 🛐
VALVE
Feedback Open 👔 ∑ Feedback Close 0 QControl 🚺 🎑
XXX-Zeit 20 s Monitoring=On I⊄

Sequence and positioning of direct connections to control objects

@Level6	>	Operator-control enable
Monitoring_ON_CHECKBOX_L1	>	Operator-control enable
Monitoring_PCS7_AnalogValue	>	Operator-control enable

Additional information

You will find more information on this subject in the following sections: Overview objects (Page 9) The Quality Code Display (Page 133)

1.2.23 Global Views

Overview

Global view: Message view (Page 76) Global view: Batch view (Page 75) Global view: Trend view (Page 77)

PCS 2H7 Faceplates

1.2 Faceplates : Technological Blocks

1.2.24 Global View: Batch view

🖉 Comment 🛛 🗙
📕 Messung/M
🗛 🕊 📑 衫 🌲 🚎 batch 🗾 💟
Batch control
enabled Г
occupied F
Batch
Name XYZ
Step No. 1110
ID 2415918846

Faceplates containing the batch view

The following Faceplates contain a batch view:

- CTRL_PID
- CTRL_S
- FMCS_PID
- FMT_PID
- DIG_MON
- DOSE
- MEAS_MON
- MOT_REV
- MOT_SPED
- MOTOR
- VAL_MOT
- VALVE

Additional information

You will find more information in: Overview objects (Page 9) 1.2 Faceplates : Technological Blocks

1.2.25 Global View: Message View

Comment				×
-				Messung/M
AW	A 💉	alarm	•	
1 H	V			
Date	Time	Class	Status	Event
27/09/04	09:15:27.662	Alarm	С	
27/09/04	09:15:20.162	Warning	С	
27/09/04	09:13:44.653	Alarm	С	
í l				
				<u> </u>

Faceplates Containing Message View

The following Faceplates contain a message view:

- CTRL_PID
- CTRL_S
- ELAP_CNT
- FMCS_PID
- FMT_PID
- DIG_MON
- DOSE
- MEAS_MON
- MOT_REV
- MOT_SPED
- MOTOR
- SWIT_CNT
- VAL_MOT
- VALVE

Additional information

You will find more information in: Overview objects (Page 9)

PCS 2H7 Faceplates

1.2 Faceplates : Technological Blocks





Faceplates Containing Trend View

The following Faceplates contain a trend view:

- CTRL_PID
- CTRL_S
- FMCS_PID
- FMT_PID
- DOSE
- MEAS_MON

Note

You can find more information about configuring trend variables in the manual Guide for Creating Blocks in the section "Configuring Trend View".

Additional information

You will find more information in:

Overview objects (Page 9)

1.3 Faceplates: Asset Management

Overview

Global Representations and Views of Asset Faceplates (Page 79) Maintenance View [Asset] (Page 83) Message View [Asset] (Page 85) Ident View [Asset] (Page 86) Individual Views of the PDM Faceplate [Asset] (Page 90) Individual Views of the IPC Faceplate [Asset] (Page 93) Views of the OB_BEGIN Faceplate [Asset] (Page 95) Views of the ASSETMON Faceplate [Asset] (Page 101) Status Display for Redundant Components [Asset] (Page 138)

1.3.1 Global Representations and Views of Asset Faceplates

Introduction

The following representations and views appear in all asset Faceplates.

Icons for diagnostics and maintenance

<u>A</u>	×
	S7-Prog_1v2/@(9)/Al8x12Bit_1
s 🔏 🤉 🔒 🔬 📉	maintenance 🔽
Component	Request Operator
maintenance alarm maintenance alarm Note Comment	Request number Image: Alarm 0815 O Demand C Request In progress O Completed C Cancel
	Request via printer ▼ OK

PCS 2H7 Faceplates

1.3 Faceplates : Asset Management

Icons in the faceplate	Meaning	Icons
S	Group display with a maintenance alarm	Possible group display statuses
	Indicates the group request status that represents the component in the hierarchical group display.	F Maintenance request M Maintenance required Good Good
	Maintenance status display with a maintenance alarm	Before operator action:
J.	Indicates the current total status of the component. It is formed from the sum of the individual statuses of a redundant component and the response/action of the operator.	Maintenance alarm
	If the operator has not made any settings, the 8 icons listed under "Before operator action" can be displayed in the status display.	Maintenance required
		Local operation
		At least one process value is being simulated
		• Out of service Component passivated
	If the operator performs a status change, the 3 icons listed under "After operator action" can be displayed in the status	Configuration changed
	display. The operator changes the maintenance status in the faceplate "Maintenance" view.	State change to
		Maintenance alarm
		State change to Maintenance required
		State change to Maintenance request

PCS 2H7 Faceplates

1.3 Faceplates : Asset Management

Icons in the faceplate	Meaning	Icons
	 Status display with icon Question mark = status unclear or not yet clear. Indicates the current processing status of the component. Normal status (no diagnostics pending)> no icon. Pending diagnostics with no operator response> no icon. Action triggered by operator as confirmation/reclassification/job> "?" icon; no activity on the component. 	Repairing component (in progress)
	 Action as in progress> "In progress" icon Component status display 	Possible statuses in the
	If 2 icons are displayed under "Component", these indicate the component itself and its redundant component. If the components are not redundant, only one icon with text appears under "Component". The icons listed under "Component" indicate the original status of the component, as reported by the AS.	status display Maintenance alarm Maintenance request Maintenance required Component good Component good Local operation/local Overwrite At least one process value is being simulated Out of service Component passivated Untested/unknown

Note

If the maintenance status is "Untested/unknown", all the other dynamic displays in the assetmanagement Faceplates are not relevant for this instance.

Overview



The following keys are added to the overview of asset Faceplates, which always looks the same:

Ŧ

• The key for calling HW Config is added to @PG_ASSETAS_Overview:



The icon only appears if STEP 7 is also installed on the computer on which the faceplate was opened.

The keys for calling PDM and HW Config are added to @PG_ASSETPDM_Overview:



These keys only appear if PDM and STEP 7 are also installed on the computer, on which the faceplate was opened.

The key for depassivation is added to @PG_ASSETAS_Overview:



The icon only appears if STEP 7 is also installed on the computer on which the faceplate was opened.

Additional information

You will find more information in:

Overview objects (Page 9)

1.3.2 Maintenance View [Asset]

Layout

RACK Function Block		×
⊸ <mark>∛</mark> ? <u></u> ∭		S7-ProgrN1/@(3)/IM_153-2BA00_1
good	Request number 4711	
Note Comment		C Completed C Cancel Request via

The maintenance view of an asset faceplate has the following display and operator control elements:

- **Request number**: The job number assigned for the maintenance job is displayed here.
- **Request operator**: The maintenance requests from the different components are defined here. The maintenance operator determines the status that is set for maintenance. The following statuses are available:
 - Alarm
 - Demand
 - Request
 - In progress
 - Completed
 - Cancel

If one of the listed radio buttons is clicked, a dialog box opens, in which a comment and a job number can be entered. The request status icon then changes.

- Note: The comments entered for the maintenance job are displayed here.
- **Request via**: (At present, only "Printer" is supported) Printout of a report for the selected faceplate

Note

A second print job may not be initiated until the previous job is complete.

Additional information

You will find more information in:

Global Representations and Views of Asset Faceplates (Page 79)

1.3.3 Message View [Asset]

Layout

ļ	QUALITY o	f 2 redundant Mo	odule (<= :	16 Chan	nels)		×
E	۲.					S7-Prog_1v2/@(9)/DI1	6xDC24VAI_1
s 🚀 🐣 🗎 🖉 📉				Ident	▼		
	🗊 II 🖬	💵 H4 🖪					
I	Date	Time	Class	Status	Event		Batch name
I	06/10/06	08:09:46.850	PLC proce	С	Module 0/0/0: Failure of redu	indancy pair	
I							
I							
Ш							
I							
Ш							
I							
Ш							
l	•						

Differences to the global message view:

Current pending messages are displayed, regardless of their acknowledgment status. In addition to the "tagname" filter, only messages relating to "Diagnostics" are displayed.

Additional information

You will find more information in:

Global Representations and Views of Asset Faceplates (Page 79)

1.3.4 Ident View [Asset]

@PG_ASSETAS_Ident

RACK Function Block						
-W		S7-ProgrN1/@(3)/IM_153-2BA00_1				
		🖳 Ident 🗾				
Component	TAG	IM_153-2BA00_1				
good	Description	IM 153-2, BA00 / 1				
	Message					
	Device Type	IM 153-2, Redundant				
	Manufacturer	Siemens				
Comment	Order Number	6ES7 153-2BA00-0XB0				
	Serial Number					
	Install date					
	HW-Revision					
	SW-Revision					
	I					

The layout of the Ident page is the same for all Faceplates; only the dynamic sampling of the ident data is different.

Exception: For devices containing a Web server, a button is available to call a viewer that displays the HTML pages on the devices.



This button is displayed in the overview row of the faceplate if

- the device was configured for SNMP
- the property "Web-compliant" is stored in the block icon.

This button is used in the OSM faceplate. The button is also displayed when the network components are unreachable for certain reasons.

Note that with the MS Windows 2003 Server operating system, the IP addresses of the network components to be reached must be included in the "Trusted sites" security settings.

AS faceplate

On the AS faceplate, the ident data are read out of the properties of the calling block icon. The information is determined from the HW Config data when the block icons are created/updated.

Ident Data	Property in block icon	Origin			
TAG	"tag"	CFC "block name"			
Description	"HWComment"	HW Config "Designation"/"Name"			
Notification		Not available			
Device type	"HWType"	HW Config "Type"			
Manufacturer	"HWVendor"	Not accessible			
Order number	"HWOrderNo"	HW Config "Order number"			
Serial number		Not available			
Install date		Not available			
HW revision		Not available			
SW revision	"HWSWVersion"	Not accessible			
Comment	"HWComment"	HW Config "Comment"			
"Not accessible" means that the user cannot make an entry or modification here.					

PC faceplate

No identification data is currently displayed in the PC faceplate.

IPC faceplate

For IPC Faceplates, the identification data of the variables is read from the data manager. These variables are created using the "Export variables for WinCC" function in the OPC server properties or with the "Create/update diagnostic screens" function followed by compiling the OS.

Ident Data	Variable / property in the block icon	Origin
TAG	"sysName"	Windows computer name
Description	"sysLocation"	DiagMonitor
Notification	"&ipAddress()"	Windows IP address
Device type	"ProductName"	DiagMonitor
Manufacturer	"Manufacturer"	DiagMonitor
Order number		Not available
Serial number	"SerialNumber"	DiagMonitor
Install date		Not available
HW revision	"HwVersion"	DiagMonitor
SW revision	"SwVersion"	DiagMonitor
Comment	"&comment"	Object properties PC station "Comment"

OSM faceplate

For OSM Faceplates, the Ident data of the variables are read from the data manager. These variables are created using the "Export variables for WinCC" function in the OPC server properties or with the "Create/update diagnostic screens" function followed by compiling the OS.

Ident Data	Variable / property in the block icon	Origin		
TAG	"sysName"	WBM *) "System Name"		
Description	"sysLocation"	WBM *) "System Location"		
Notification	"&ipAddress()"	HW Config/OPC server "IP address"		
Device type	"sysDescr"	WBM "Device Type"		
Manufacturer		Not available		
Order number	/ "snInfoOrderNr" **)	Not available / WBM "Order Number"		
Serial number	/ "snInfoSerialNr" **)	Not available / WBM "MAC Address"		
Install date		Not available		
HW revision	/"snHWVersion" **)	Not available / WBM "Hardware"		
SW revision	/"snSWVersion" **)	Not available / WBM "Firmware"		
Comment	HWComment"	HW Config/OPC server "Comment"		
*) WBM = Web based management (Web interface of the network object)				
**) If the SNMP "MIB-II"	profile is used, this data is not available			

PDM faceplate

On the PDM faceplate, the ident data is read out and displayed in XML format via of a COM interface to PDM. The data is stored under the following labels:

Ident Data	Label / property in the block icon	Origin
TAG	"Device.App.Ident.TAG"	EDD PDM "TAG"
Description	"Device.App.Ident.Description"	EDD PDM "Descriptor"
Notification	"Device.App.Ident.Message"	EDD PDM "Message"
Device type	"Device.Type.Ident.Type"	EDD PDM "Product designation"
Manufacturer	"Device.Type.Ident.Manufacturer"	EDD PDM "Manufacturer"
Order number	"Device.Type.Ident.OrderNumber"	EDD PDM "Device order number"
Serial number	"Device.Ident.SerialNumber"	EDD PDM "Device serial number"
Install date	"Device.App.Ident.InstallDate"	EDD PDM "Install date"
HW revision	"Device.Type.Ident.HwRevision"	EDD PDM "Hardware revision"
SW revision	"Device.Type.Ident.SwRevision"	EDD PDM "Software revision"
Comment	"Device.Type.Ident.Comment"	HW Config "Comment"

ASSETMON faceplate

On the ASSETMON faceplate, the ident data is read out and displayed in XML format via of a COM interface to PDM. The data is stored under the following labels:

Ident Data	Label / variable	Origin
TAG	"Device.App.Ident.TAG"	EDD PDM "TAG"
Description	"Device.App.Ident.Description"	EDD PDM "Descriptor"
Notification	"Device.App.Ident.Message"	EDD PDM "Install location"
Device type	"Device.Type.Ident.Type"	Not available
Manufacturer	"Device.Type.Ident.Manufacturer"	EDD PDM "Manufacturer"
Order number	"Device.Type.Ident.OrderNumber"	EDD PDM "Device order number"
Serial number	"Device.Ident.SerialNumber"	EDD PDM "Serial number"
Install date	"Device.App.Ident.InstallDate"	EDD PDM "Install date"
HW revision	"Device.Type.Ident.HwRevision"	EDD PDM "Hardware revision"
SW revision	"Device.Type.Ident.SwRevision"	EDD PDM "Software revision"
Comment	"&comment"	CFC "Block comment"

Additional information

You will find more information in:

Global representations and views of asset Faceplates (Page 79)

1.3.5 Individual Views of the PDM Faceplate [Asset]

@PG_ASSETPDM_CHANGELOG

Data are read out in XML format via a COM interface to PDM and displayed as a table in a web browser control.

Diagnostic HART Device X M AS_02/@(9)/TK-H S7-Prog_ , !? a T. Change Log 🔻 ٠ Point of time Action Comment Save modified device 2006-10-06 11:04:46,591 parameter in project data storage Call the device 2006-10-06 11:04:20,472 description online dialog Call the device 2006-10-06 11:03:33,342 description online dialog Read online 2006-10-06 11:03:31,045 diagnostics Check device 2006-10-06 11:03:29,842 Check Identification identification Read diagnostics Ŧ 2006-10-06 11:01:18 980 concerning device ►

The PDM change log for the current instance is displayed.

@PG_ASSETPDM_Parameters

Data are read out in XML format via a COM interface to PDM and displayed as a table in a web browser control.

The device parameters saved in PDM for the current instance are displayed.

🔎 Diagnostic HART Device				×
			S7-Prog	;_AS_02/@(9)/TK-H_1
<mark>-</mark> ∦? <u></u> ≧ [∕∕]			E	arameters 🔻
Parameter	Value	Unit	Status	-
SITRANS TK-H				
» Identification				
» » Operation Unit				
TAG	ТК-Н	-	-	
Descriptor	Temp. furnace	-	-	
Message	Revision required	-	-	
» » Device				
Manufacturer	Siemens	-	-	
Device Type	SITRANS TK-H	-	-	_
Serial Number	1215827	-	-	_
Universal Revision	5	-	-	_
Device Revision	2	-	-	_
Software Revision	3	-	-	_
Hardware Revision	2	-	-	_
Date	01.01.2000	-	-	
» Input				
Sancor Tyna	Pt (alpha=3850 IEC	-		└

@PG_ASSETPDM_Diagnosis

Data are read out and displayed in XML format by means of a COM interface to PDM.

The diagnostic data saved in PDM for the current instance are displayed.

Current diagnostic data can be read out of the device to the PDM and displayed using the "Refresh" key. The date field adjacent to "Last check" shows the date and time of the last check.



Additional information

You will find more information in:

Global Representations and Views of Asset Faceplates (Page 79)

1.3.6 Individual Views of the IPC Faceplate [Asset]

Views

With the IPC faceplate, the data of the views "Monitoring1", "Monitoring2", "Monitoring3" of variables is read from the data manager.

These variables are created using the "Export variables for WinCC" function in the OPC server properties.

@PG_ASSETIPC_Monitoring1



@PG_ASSETIPC_Monitoring2



@PG_ASSETIPC_Monitoring3

A	<u> </u>
-M	SNMP_AD063202PC
	Monitoring3 🔽
HD - Drive 1	HD - Drive 2
RAID FW:	RAID FW:
S-Nr:	S-Nr:
M-Nr. ST312081 3AS	M-Nr. ST312081 3AS
Status ^{Ok}	Status ^{Ok}
HD - Drive 3	HD - Drive 4
RAID FW:	
S-Nr:	
M-Nr. ST312081 3AS	
Status Ok	

Additional information

You will find more information in:

Global Representations and Views of Asset Faceplates (Page 79)

PCS 2H7 Faceplates

1.3 Faceplates : Asset Management

1.3.7 Views of the OB_BEGIN Faceplate [Asset]

Views

The faceplate has 7 views:

- Maintenance view (Page 83)
- Message View (Page 85)
- Ident View (Page 86)
- Performance View (Overview)
- OB3x View (Detailed View)
- OB8x/OB1 View (Detailed View)
- Parameter view

Performance View

The overall situation of the CPU are graphically displayed in the overview.



The overall situation of the CPU is displayed in the form of a bar display. It contains the total runtime with the following values:

Display	Meaning	Parameters
Actual value	Mean value of all net runtimes in % OB3x/ OB8x + OB1	TOTALCUR
Average value	Mean value of the current value in %	TOTALPER
Max. value	Formed from the net runtimes in % of all the OB3x / OB8x + OB1 net runtimes from the last cycle	TOTALMAX
Min. value	Formed from the net runtimes in % of all the OB3x / OB8x + OB1 net runtimes from the last cycle	TOTALMIN

All the values in the bar diagram are specified in %, relative to the set maximum cycle monitoring time. Its numeric magnitude is displayed under the bar.

The following are also graphically displayed:

- The mean value, gross value and the net values of all OB3x, relative to the respective OB cycle time,
- The net values of OB8x and the OB1, both relative to the set maximum cycle monitoring time.

Because the actual value display of the respective last cycle would cause a widely fluctuating reduction ratio display in the screen refreshing cycle, all of the displays of the overall situation are mean values.

The graphic display of the OB3x times is expanded by an indicator that signals buffered and lost start events.

Display of the reduction ratio

The reduction ratio factor shows the reduction ratio of all cyclic OBs of the user program.

OB3x view

🏓 СР	U Functi	ion Block								×
-W							S7-Progra	amm(1)/@	(2)/SIMATIC	2400(1)_1
	<u>/</u>		*						B3x	
Re	eset	OB30 (1000 ms)	OB31 (1000 ms)	OB32 (1000 ms)	OB33 (500 ms)	OB34 (200 ms)	OB35 (400 ms)	OB36 (50 ms)	OB37 (20 ms)	0B38 (10ms)
	Act.	67	66	34	145	28	39	17	4	0
(Su)	Avg.	207	84	72	64	23	22	10	9	8
SSO.	Max.	25865	25349	24994	24392	23818	12589	148	48	20
ق ا	Min.	0	0	0	0	0	0	0	0	0
	Act.	0	11	6	44	4	15	0	4	0
6	Avg.	41	4	6	16	1	5	1	1	6
t a	Max.	123	12	7	45	4	15	3	4	17
ž	Min.	0	0	0	0	0	0	0	0	0
	1									

In the detailed view for "OB3x", the following four absolute values are displayed for all OB3x for net and gross runtime:

Display	Meaning
Actual value	Runtime of the last cycle
Average value	Value formed from the actual values over a number of "Sample" cycles
Max. value	Value formed from the actual value since the last reset
Min. value	Value formed from the actual value since the last reset

If a cyclic OB is not assigned by the user, then no values for this are displayed.

OB8x/OB1 view

🏴 СР	U Functi	ion Block								×
-12							S7-Progr	amm(1)/@)(2)/SIMATI	C_400(1)_1
S	≁		1					etta 🖸)B8x OB1	•
R	eset	OB81	OB82	OB83	OB84	OB85	OB86	0887	OB88	OB1
	Act.	0	0	0	0	0	0	0	0	1
ା ଜୁନ	Avg.	0	0	0	0	0	0	0	0	1
et (m	Max.	0	0	0	0	0	0	0	0	12
Ź 	Min.									0

In the detailed view for "OB8x OB1", the four absolute values for the net runtime are displayed for all of OB8x and for OB1:

Display	Meaning
Actual value	Runtime of the last cycle
Average value	Value formed from the actual values over a number of "Sample" cycles
Max. value	Value formed from the actual value since the last reset
Min. value	Value formed from the actual value since the last reset

Note: The values displayed in this view are net values; the values displayed in HW Config are gross values.

Parameter view

A CPU Function Block			×
-ia	97-Programm(1)/@(2)/SIMATIC_4	00(1)_1
	pa	arameters 🛓	▼
OB30 reduction with overload	Max. number suppr.STOP demanded	50	
OB31 reduction with overload	Alarm limit capacity	75	%
OB32 reduction with overload	Cancel reduction for	95	%
OB33 reduction with overload	Hysteresis alarm limit	6,0	%
OB34 reduction with overload	Calculating the CPU load (Display)	10	Cycles
OB35 reduction with overload	Calculating the CPU load (internally)	5	Cycles
OB36 reduction with overload	Message as of request errors	4	
OB37 reduction with overload	CPU load increase to	5	Cycles
OB38 reduction with overload			

In this view, you can select the OBs on the left to which a reduction ratio will apply if there is overload.

On the right-hand side, you enter the parameter values that apply when avoiding the CPU changing to STOP and keeping the AS operable.

If SFC 78 is not supported on the AS, some information will not be displayed in the view. This involves the following:

- Alarm limit capacity
- Cancel reduction for
- Hysteresis alarm limit
- Calculation of CPU load (display)
- Calculation of CPU load (internal)

Additional information

You will find more information in:

Global representations and views of asset Faceplates (Page 79)

1.3.8 Views of the ASSETMON Faceplate [Asset]

Views

The faceplate has five views:

- Monitoring view
- Diagnostic View
- Ident View
- Maintenance view
- Message View

Monitoring view

In this view, up to three process values are displayed. The texts for this are read from the EDD.

If there are no texts for the process value, the monitoring view is not active (grayed out).



The actual value is displayed in the upper display. In the box under it, the difference between the actual value and the next limit value is displayed.

The limit value display is displayed in the GOOD status in the form of a gray bar. If a limit is reached, a color frame appears at the corresponding position. The bar does not represent an analog value but rather the status. Using the Options box next to the limit display, you can suppress the message (by checking the box).

PCS 2H7 Faceplates

1.3 Faceplates : Asset Management

Diagnostic View

In the diagnostic view, the texts for 16 detailed diagnoses are displayed. The texts correspond to the entries assigned in the EDD in PDM.

🔎 global Asset Block	×
-w	Diagnose/Diagnose/UDCFC22/UD22_2
s 🖌 🗎 💉	Diagnose 🔽
Detail Diag 1 (DD)	Detail Diag 9 (DD)
Detail Diag 2 (DD)	Detail Diag 10 (DD)
🔲 Detail Diag 3 (DD)	📃 Detail Diag 11 (DD)
🔲 Detail Diag 4 (DD)	Detail Diag 12 (DD)
🔲 Detail Diag 5 (DD)	Detail Diag 13 (DD)
🔲 Detail Diag 6 (DD)	Detail Diag 14 (DD)
🔲 Detail Diag 7 (DD)	Detail Diag 15 (DD)
🔲 Detail Diag 8 (DD)	Detail Diag 16 (DD)

In the diagnostic view, the text of the detailed diagnosis is identified by a status display and is therefore relevant if the block input DIAGx = 1 is set.

Ident View

See Ident View [Asset] (Page 86)

Maintenance view

See Maintenance View [Asset] (Page 83)

Message View

See Message View [Asset] (Page 85)

Additional information

You will find more information in: Global representations and views of asset Faceplates (Page 79)

Block icons

2.1 General Properties of Block Icons

Basic properties

The following properties of all "@@PCS7Typicals" picture block icons should never be modified:

- Geometry/Width
- Geometry/Height
- Other/OP_enabled
- Other/Password
- Other/Display
- General/Servername
- Styles/Group-relevant (only for blocks with Alarm_8P messages)

Block icons

2.1 General Properties of Block Icons

Properties which exist in all block symbols:

Properties	Element and property in user object	Object	Description
Other/Processcontrolling _backup	POP.Permission	I/O box	Instance-spec. Authorization Default = 5
Other/ HigherProcesscontrolling _backup	HIPOP.Permission	I/O box	Instance-spec. Authorization Default = 6
General/tag	NameOfTag.OutputValue	I/O box	Text displayed in the icon
General/type	Type.OutputValue	I/O box	Reference for the generation of symbols from the TH and for wizards
General/tagname	Tagname.OutputValue	I/O box	Actual variable name that is passed to the variable prefixes of the picture windows
General/Servername	Servername.OutputValue	I/O box	Block / faceplate type
General/Version	Version.OutputValue	I/O box	Version number
Styles/View_Tag	NameOfTag.Display	Rectang	Can be used to hide the variable
	Rectangle17.Display	le	name
	(if it exists)	I/O box	
MouseClick left	PCS7_OpenGroupDisplay _V6(lpszPictureName, lpszObjectName)		Calls the faceplate

Properties of block icons that are not overwritten when the plant hierarchy is updated:

Properties that exist in all block icons:

- HigherProcesscontrolling_backup
- Processcontrolling_backup
- View_Tag

Properties that do not exist in all block icons:

- ReturnPath
- StandardTrend
- Format_InputValue
- Format_OutputValue
- Format_xx

Additional information

You will find more information on this subject in the following sections:

Position of Faceplates (Page 106)

Highlighting the Block Icon for "Loop in Alarm" and "Select Picture via Process Tag" (Page 107)

2.2 Position of Faceplates

Specifying the Position

The position of the faceplate can be specified when the block icon is opened.

Each block icon possesses three properties for this purpose:

- **DefaultPos**. If this property is set to TRUE, the faceplate call behaves as before; this is also the default setting. If this property is set to FALSE, the faceplate is called at the position specified with the properties "leftPos/topPos".
- LeftPos = Horizontal position at which the upper left point of the faceplate is situated.
- **TopPos** = Vertical position at which the upper left point of the faceplate is situated.

2.3 Highlighting the Block Icon for "Loop in Alarm" and "Select Picture via Process Tag"

2.3 Highlighting the Block Icon for "Loop in Alarm" and "Select Picture via Process Tag"

Setting Highlighting

The functions "Loop in alarm" and "Select picture via process tag" enable the program to jump to the corresponding process picture of the process tag.

The associated block icon of the process tag is highlighted using the "HighlightBlockIcon" function. The "tagname" variable is highlighted in cyan blue.



The block icon has two properties for this purpose:

- **HighLightBlockIcon** Set by the functions "Loop in alarm" and "Select picture via process tag"; highlights the "tagname" variable in cyan blue.
- HighLightBlockIconBackColor Color for highlighting The default setting is "cyan".

2.4 Block icons: Template pictures

2.4 Block icons: Template pictures

2.4.1 @@PCS7Typicals.pdl and @Template.pdl template pictures

Using templates

- The @@PCS7Typicals.pdl picture is used for automatic creation of block icons from the PH.
- The @Template.pdl picture is primarily used as template for manual configuration of block icons in the WinCC pictures.

The block icons in these two pictures only differ in terms of their "type" property. The property may not be modified in the "@@PCS7Typicals.pdl" picture (naming convention, for example, @MEAS_MON/1), as it is used as reference to objects that are generated and deleted via the PH during compilation.

This property may be changed in @Template.pdl.

@@PCS7Typicals.pdl

The block icons for all OS-relevant CFC blocks can be created in a picture fin the charts of the hierarchy folder and, depending on the configuration, for the subfolders if the picture meets the following requirements:

- It is available in the plant hierarchy (PH)
- The "Derive block icons from PH" option is set

Options for creating the block icons:

- Select the "Create/Modify Block Icons " command in the PH
- Enable the corresponding check box in the wizard when executing the "Compile OS" function.

The following applies:

A copy of a block icon with "type" property string "@CTRL_PID/1" from the @@PCS7Typicals.pdl picture is created in this picture for a CFC block instance assigned the symbolic type name CTRL_PID.
If you want to edit the "@@PCS7Typicals.pdl" picture, copy it to a file named "@PCS7Typicals.pdl" and then edit this copy. The "@PCS7Typicals.pdl" picture is automatically derived from the PH if it exists in the project.

Note

All block icons in the picture that also exist in "@@PCS7Typicals.pdl" and have not been derived from the PH will be deleted during automatic generation. When manually configuring and editing the pictures, you should use the picture template "@Template.pdl" for the block icons, as this template has a different default setting for the "type" property.

V6 or higher supports the configuration of this reference in a CFC block instance, and there is no mandatory naming convention for the "type" property. In addition, you can generate several different block icons for one block type in the ES.

Example:

The symbolic name "XXX" is entered at a CTRL_PID instance. A reference is created in the @@PCS7Typicals.pdl picture to a block icon that contains the string "@CTRL_PID/XXX" in its "type" property.

@Template.pdl

You can change the "type" property in @Template.pdl.

Always assign the property a name other than the name already being used for the block icons in @@PCS7Typicals. The program may otherwise delete the block icons copied from this template from the pictures that were generated based on the PH.

You should first create a copy of the "@Template.pdl" picture and assign it a different name, and then edit this copy in order to modify the existing icons. The OS Project Editor (previously Split Screen Wizard) will otherwise reset the picture.

Updating picture objects

The @@PCS7Typicals.pdl and @Template.pdl pictures can be used to run the "Update picture object" wizard.

The "type" property is once again used as reference to determine the objects to be replaced.

2.4 Block icons: Template pictures

2.4.2 Display for avoiding stop without asset management

"OB_BEGIN" block icon

If your system does not have ASSET diagnostics, a separate block icon is provided to on the OS display avoidance of stop in the template @Template.pdl. The block icon is stored in the "Diagnostics" section under the name "OB_BEGIN".



Configuration

You configure the OB_BEGIN block icon for each AS. You then interconnect each block icon with the corresponding OB_BEGIN structure variable.

To achieve all the required interconnections to the block icon, it is best to use the PCS 7 WinCC Wizard for interconnecting Faceplates to process tags. In the tag dialog "List of all structure variables", you can select the relevant OB_BEGIN instance.

Note on the "OB_BEGIN" faceplate

In the OB_BEGIN faceplate for the OB_BEGIN and CPU_RT blocks without asset management, the message view, the performance view and the detailed views (OB3x and OB8x/OB1) are displayed if SFC78 is supported on the AS. If SFC78 is not supported, only the message view of the faceplate is displayed.

The identification view and parameter view are not shown.

2.5.1 Block Icons: Technological Blocks

Overview

The properties for the following block icons are described below. You can find notes about configuring in the PCS 7 Programming Guide for Blocks Manual. Block Icon: CTRL_PID (Page 112) Block Icon: CTRL S (Page 113) Block Icon: DIG_MON (Page 115) Block Icon: DOSE (Page 116) Block Icon: ELAP_CNT (Page 117) Block Icon: FMCS_PID (Page 118) Block Icon: FMT_PID (Page 119) Block Icon: INTERLOK (Page 119) Block Icon: MEAS MON (Page 120) Block Icon: MOT_REV (Page 121) Block Icon: MOT_SPED (Page 122) Block Icon: MOTOR (Page 123) Block Icon: OP_A (Page 124) Block Icon: OP_A_LIM (Page 124) Block Icon: OP_A_RJC (Page 124) Block Icon: OP_D (Page 125) Block Icon: OP_D3 (Page 125) Block Icon: OP_TRIG (Page 126) Block Icon: RATIO P (Page 126) Block Icon: SWIT_CNT (Page 127) Block Icon: VAL_MOT (Page 127) Block Icon: VALVE (Page 128)

2.5.2 Block icon: CTRL_PID

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 110/Height = 77		
General/ UnitPV	UnitPV.Text	Stat.Text	Display: PV unit
General/ Unit_MAN_OP	Unit_MAN_OP.Text	Stat.Text	Display: Unit MAN_OP
Links/ CollectValue	GroupDisplay.CollectValue	GroupDisplay	
Links/ SetpointValue	SetpointValue_AdvancedAnalo g Display.Value	AdvancedAnalogDi s.	Display: Setpoint
Links/ ProcessValue	ProcessValue_AdvancedAnalo g Display.Value	AdvancedAnalogDi s.	Display: Process Value
Links/ OutputValue	OutputValue_AdvancedAnalog Display.Value	AdvancedAnalogDi s.	Display: Manipulated variable
Links/ LMN_SEL	Tracking_AdvancedStatus Display.Status	AdvancedStatusDis	Display: Manipulated variable correction
Links/ Mode_MAN_AUT	Manual_AdvancedStatus Display.Status	AdvancedStatusDis	Display: Manual/Auto
Links/ Mode_INT_EXT	External_AdvancedStatus Display.Status	AdvancedStatusDis	Display: External/Internal
Styles/ ReturnPath	TrendFunktionen2 .Output value	I/O box	
Styles/ StandardTrend	TrendFunktionen2 .CharacterSetSize	I/O box	
Styles/ Format_InputValue	ProcessValue_AdvancedAnalo g Display.Format	AdvancedAnalogDi s.	Formats the process value and setpoint numbers
	SetpointValue_AdvancedAnalo g Display.Format	AdvancedAnalogDi s.	
Styles/Format_Output Value	OutputValue_AdvancedAnalog Display.Format	AdvancedAnalogDi s.	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

Block icons 2.5 Block Icons: Technological Blocks

2.5.3 Block icon: CTRL_S

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 110/Height = 77		
General/UnitPV	Unit.Text/.PV_IN#unit	Stat.Text	Display: PV unit
General/Unit_MAN_ OP	Unit.Text/.MAN_OP#unit	Stat.Text	Display: Manipulated variable unit
Links/CollectValue	GroupDisplay.CollectValue/ .EventState	Group display	
Links/SetpointValue	SetpointValue_AdvancedAnalo g Display.Value	AdvancedAnalogDis	Display: Setpoint
Links/ProcessValue	ProcessValue_AdvancedAnalo g Display.Value	AdvancedAnalogDis	Display: Process Value
Links/OutputValue	OutputValue_AdvancedAnalog Display.Value	AdvancedAnalogDis	Display: Manipulated variable
Links/Mode_MAN_ AUT	Manual_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: Manual/Auto
Links/Mode_INT_ EXT	External_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: External/Internal
Links /LMN_SEL	Tracking_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: Manipulated variable correction
Links /QLMNR_ON	OutputValue_AdvancedAnalog Display.Display Unit_MAN_OP.Display	AdvancedAnalogDis Stat.Text	See below for description
Links /QLMNUP	LMNUP_StatusDisplay	Stat.Text	Display: QLMNUP
Links /QLMNDN	LMNDN_StatusDisplay	Stat.Text	Display: QLMNDN
Styles/ReturnPath	TrendFunktionen2 .Output value	I/O box	
Styles/Standard Trend	TrendFunktionen2 .CharacterSetSize	I/O box	

2.5 Block Icons: Technological Blocks

Properties	Element and property in user object	Object	Description
Styles/Format_Input Value	ProcessValue_AdvancedAnalo g Display.Format SetpointValue_AdvancedAnalo g Display.Format	AdvancedAnalogDis AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/Format_Out putValue	OutputValue_AdvancedAnalog Display.Format	AdvancedAnalogDis	Formats the manipulated variable numbers
Styles/Format xx	Format xx.OutputValue	I/O box	Further format

The CTRL_S block icon differs from that of CTRL PID as follows: If position feedback (LMNR_ON = 0) is not available, the program displays the binary control signals QLMNUP and QLMNDN instead of the manipulated variable.

The visibility of these texts is also controlled by scripts. The scripts are called when changes are made to the QLMNUP and QLMNDN properties.

Note: The "OutputValue_AdvancedAnalogDisplay" and "Unit_MAN_OP" objects must always be brought to the foreground in the user object, in order to ensure proper functioning of the visualization control.

2.5.4 Block icon: DIG_MON

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 40		
Links/Status	StatusDisplay1.Actual Status	StatusDisplay	.Q
Links/CollectValue	GroupDisplay3.CollectValue	Group display	.EventState

2.5.5 Block icon: DOSE

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 110/Height = 63		
General/UnitPV	UnitPV.Text	Stat.Text	Display: PV unit
Links/CollectValue	GroupDisplay.CollectValue	Group display	.EventState
Links/ProcessValue	ProcessValue_AdvancedAnalog Display.Value	AdvancedAnalogDis	Display: Process Value
Links/SetpointValue	SetpointValue_AdvancedAnalog Display.Value	AdvancedAnalogDis	Display: Setpoint
Links/SetpointExternal	External_AdvancedStatus	AdvancedStatusDis.	.QSPEXTON
	Display.Status	AdvancedAnalogDis	See below for
	SetpointExternValue_		description
	.Display		
Links/ValueSetpoint	SetpointExternValue_	AdvancedAnalogDis	Displayed with
Extern	AdvancedAnalogDisplay.Value		.QSPEXTON
			using setpoint
Styles/ReturnPath	.Output value	I/O box	
Styles/StandardTrend	TrendFunktionen2 CharacterSetSize	I/O box	
Styles/Format Input	ProcessValue AdvancedAnalog	AdvancedAnalogDis	Formats the
Value	Display.Format		process value and
	SetpointValue_AdvancedAnalog		setpoint numbers
	Display.Format	AdvancedAnalogDis	
Styles/Format_Output	OutputValue_AdvancedAnalog	AdvancedAnalogDis	Formats the
Value	Display.Format		manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

The DOSE block does not contain a parameter which represents the effective setpoint. The program outputs the setpoint display for this reason, depending on the QSPEXTON status.

QSPEXTON = 0 --> "SetpointValue_AdvancedAnalogDisplay" is displayed.

QSPEXTON = 1 --> "SetpointExternValue_AdvancedAnalogDisplay" is displayed.

Block icons 2.5 Block Icons: Technological Blocks

2.5.6 Block icon: ELAP_CNT

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 97/Height = 45		
General/Unit	Unit.Text	Stat.Text	
Links/CollectValue	GroupDisplay.CollectValue	Group display	.EventState
Links/Output_Value	ProcessValue_AdvancedAnalo	AdvancedAnalogDis	.HOURS
	g Display.Value		Display max. 7 digits
Styles/Format_Input Value	ProcessValue_AdvancedAnalo g Display.Format	AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/Format_Output Value	Format_OutputValue .OutputValue	I/O box	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

2.5.7 Block icon: FMCS_PID

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 110/Height = 77		
General/UnitPV	Unit.Text/.PV#unit	Stat.Text	
General/Unit_MAN _OP	Unit.Text/.LMN#unit	Stat.Text	
Links/CollectValue	GroupDisplay.CollectValue/ .EventState	Group display	
Links/SetpointValue	SetpointValue_Advanced AnalogDisplay.Value/.SP	AdvancedAnalogDis.	Display: Setpoint
Links/ProcessValue	ProcessValue_AnalogDisplay Advanced.Value/.PV	AdvancedAnalogDis.	Display: Process Value
Links/OutputValue	OutputValue_Advanced AnalogDisplay.Value/.LMN	AdvancedAnalogDis.	Display: Manipulated variable
Links/Tracking	Tracking_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: Tracking LMN
Links/Mode_MAN _AUT	Manual_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: Manual/Auto
Links/Mode_INT _EXT	External_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: External/Internal
Styles/ReturnPath	TrendFunktionen2 .Output value	I/O box	
Styles/Standard Trend	TrendFunktionen2 .CharacterSetSize	I/O box	
Styles/Format _InputValue	ProcessValue_AdvancedAnal og Display.Format SetpointValue_AdvancedAnal og Display.Format	AdvancedAnalogDis. AdvancedAnalogDis.	Formats the process value and setpoint numbers
Styles/Format _OutputValue	OutputValue_AdvancedAnalog Display.Format	AdvancedAnalogDis.	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

Block icons 2.5 Block Icons: Technological Blocks

2.5.8 Block icon: FMT_PID

Properties



You will find more information about properties in: "Block Icon: FMCS_PID (Page 118)".

2.5.9 Block icon: INTERLOK

Properties

tagname 📄

Properties	Element and property in user object	Object	Description
Geometry	Width = 108/Height = 20		
Links/Link	Lock.ActualStatus	AddDispl.	Lock symbol

2.5.10 Block icon: MEAS_MON

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 97/Height = 45		
General/Unit	Unit.Text	Stat.Text	
Links/CollectValue	GroupDisplay.CollectValue	Group display	
Links/OutputValue	ProcessValue_AdvancedAna log Display.Value	AdvancedAnalogDis	Display: Process Value
Styles/ReturnPath	TrendFunktionen2 .Output value	I/O box	
Styles/StandardTrend	TrendFunktionen2 .CharacterSetSize	I/O box	
Styles/ Format_InputValue	ProcessValue_AdvancedAna log Display.Format	AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/ Format_OutputValue	Format_OutputValue .OutputValue	I/O box	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

2.5.11 Block icon: MOT_REV

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 53		
Links/CollectValue	GroupDisplay_withASD1 .CollectValue	AdvancedStatusDis.	
Links/QMAN_AUT	Mode.Status1	AdvancedStatusDis.	Display: Auto/Manual
Links/LOCK	Interlock.Status1	AdvancedStatusDis.	Display: Lock
Links/QRUN	Motor_Status1.Status1	AdvancedStatusDis.	Display: Motor
Links/QSTOP	Motor_Status1.Status2	AdvancedStatusDis.	Display: Motor
Links/QDIR	Motor_Status1.Status3	AdvancedStatusDis.	Display: Motor

A left-click calls the MOT_REV faceplate. A right-click calls the INTERLOK faceplate.

The name of the INTERLOK block is stored as a script transfer parameter.

The default block name is "ILOCK". The INTERLOK block and MOT_REV must be placed into the same CFC chart.

2.5.12 Block icon: MOT_SPED

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 53		
Links/CollectValue	GroupDisplay_withASD1 .CollectValue	AdvancedStatusDis.	
Links/QMAN_AUT	Mode.Status1	AdvancedStatusDis.	Display: Auto/Manual
Links/LOCK	Interlock.Status1	AdvancedStatusDis.	Display: Lock
Links/QRUN	Motor_Status.Status1	AdvancedStatusDis.	Display: Motor
Links/QSTOP	Motor_Status.Status2	AdvancedStatusDis.	Display: Motor
Links/QSPEED	Motor_Status.Status3	AdvancedStatusDis.	Display: Motor
Links/QSTOPING	Motor_Status.Status4	AdvancedStatusDis.	Display: Motor

A left-click calls the MOT_SPED faceplate. A right-click calls the INTERLOK faceplate.

The name of the INTERLOK block is stored as a script transfer parameter.

The default block name is "ILOCK". The INTERLOK block and MOT_SPED must be placed into the same CFC chart.

Block icons 2.5 Block Icons: Technological Blocks

2.5.13 Block icon: MOTOR

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 54		
Links/CollectValue	GroupDisplay_withASD .CollectValue	AdvancedStatusDis.	
Links/QMAN_AUT	Mode.Status1	AdvancedStatusDis.	Display: Auto/Manual
Links/LOCK	Interlock.Status1	AdvancedStatusDis.	Display: Lock
Links/QRUN	Motor_Status.Status1	AdvancedStatusDis.	Display: Motor
Links/QSTOP	Motor_Status.Status2	AdvancedStatusDis.	Display: Motor

A left-click calls the MOTOR faceplate. A right-click calls the INTERLOK faceplate.

The name of the INTERLOK block is stored as a script transfer parameter.

The default block name is "ILOCK". The INTERLOK block and the MOTOR block must be placed in the same CFC chart.

2.5.14 Block icon: OP_A

Properties

tagname 999999,9

You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 97/Height = 32		
General/Unit	Unit.Text	Stat.Text	
Links/OutputValue	ProcessValue_AdvancedAnalo g Display.Value	AdvancedAnalogDis	Display: Process Value
Styles/Format_Input Value	ProcessValue_AdvancedAnalo g Display.Format	AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/Format_Output Value	Format_OutputValue .OutputValue	I/O box	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

2.5.15 Block icon: OP_A_LIM

Properties

Properties and display as Block Icon: OP_A (Page 124).

2.5.16 Block icon: OP_A_RJC

Properties

Properties and display as Block Icon: OP_A (Page 124).

Block icons 2.5 Block Icons: Technological Blocks

2.5.17 Block icon: OP_D

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 45		
Links/Status	StatusDisplay.ActualStatus	StatusDisplay	.Q0

2.5.18 Block icon: OP_D3

Properties



Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 45		
Links/Output1	StatusDisplay1.Display	StatusDisplay	.Q1
Links/Output2	StatusDisplay 2.Display	StatusDisplay.	.Q2
Links/Output3	StatusDisplay 3.Display	StatusDisplay.	.Q3

2.5.19 Block icon: OP_TRIG

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 40		
Links/Status	StatusDisplay.ActualStatus	StatusDisplay	.SIGNAL

2.5.20 Block icon: RATIO_P

Properties

tagname 999999,9 I

Properties	Element and property in user object	Object	Description
Geometry	Width = 97/Height = 32		
General/Unit	Unit.Text	Stat.Text	Display: Unit
Links/OutputValue	ProcessValue_AdvancedAnalo g Display.Value	AdvancedAnalogDis	Display: Process Value
Links/Mode_INT_EXT	External_AdvancedStatus Display.Status	AdvancedStatusDis.	Display: External/Internal
Styles/Format _InputValue	ProcessValue_AdvancedAnalo g Display.Format	AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/Format _OutputValue	Format_OutputValue .OutputValue	I/O box	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

Block icons 2.5 Block Icons: Technological Blocks

2.5.21 Block icon: SWIT_CNT

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 97/Height = 45		
General/Unit	Unit.Text	Stat.Text	.V#UNIT
Links/CollectValue	GroupDisplay.CollectValue	Group display	.EventState
Links/OutputValue	ProcessValue_AdvancedAnalo g Display.Value	AdvancedAnalogDis	Display: Process Value
Styles/Format _InputValue	ProcessValue_AdvancedAnalo g Display.Format	AdvancedAnalogDis	Formats the process value and setpoint numbers
Styles/Format _OutputValue	Format_OutputValue .OutputValue	I/O box	Formats the manipulated variable numbers
Styles/Format_xx	Format_xx.OutputValue	I/O box	Further format

2.5.22 Block icon: VAL_MOT

Properties

Properties and display as Block Icon: VALVE (Page 128)

2.5.23 Block icon: VALVE

Properties



You will find more information in: "General Properties of Block Icons (Page 103)".

Properties	Element and property in user object	Object	Description
Geometry	Width = 90/Height = 67		
Links/CollectValue	GroupDisplay_withASD .CollectValue	AdvancedStatusDis.	
Links/QMAN_AUT	Mode.Status1	AdvancedStatusDis.	Display: Auto/Manual
Links/V_LOCK	Interlock.Status1	AdvancedStatusDis.	Display: Lock
Links/QOPENED	Valve_Status.Status1	AdvancedStatusDis.	Display: Valve
Links/QCLOSED	Valve_Status.Status2	AdvancedStatusDis.	Display: Valve
Links/QOPENING	Valve_Status.Status3	AdvancedStatusDis.	Display: Valve
Links/QCLOSING	Valve_Status.Status4	AdvancedStatusDis.	Display: Valve

A left-click calls the VALVE faceplate. A right-click calls the INTERLOK faceplate.

The name of the INTERLOK block is stored as a script transfer parameter.

The default block name is "ILOCK". The INTERLOK block and the VALVE block must be placed in the same CFC chart.

2.6 Block Icons: Asset Management

2.6.1 Block Icons: Asset Management

Block Icons Supported by the System

The block icons for asset management supported by the system are contained in the "@@maintenancetypicals.pdl" picture. This file is located under

..\SIEMENS\WinCC\options\pdl\faceplatedesigner_v6" and is copied from the installation directory to the project directory under ..\wincproj\<os-name>\GraCS when a PCS 7 project is generated or when the OS project editor is run.

Icons in the Block Icon	Meaning	Local Operation
RISVEXT R23 I	Diagnostic block icon with the self-diagnosis icon (top right) and the group display with the status of the lower-level hierarchy (bottom right)	

2.6 Block Icons: Asset Management

Icons in the Block Icon	Meaning	Local Operation
*	"Self-diagnosis (maintenance state)" icon of the component	Maintenance alarm
	Depending on the maintenance	Maintenance demanded
	right-hand column can be displayed within the component. This only applies to non-redundant components.	Maintenance required
	Regardless of which icon is displayed, the icon is used to open the faceplate of the component.	At least one process value is being simulated
	The table shown under "Status Display for Redundant Components	Out of service
	[Asset] (Page 138)" is applicable for redundant components.	
		Maintenance in progress
		Maintenance job requested, alarm priority
		Maintenance job requested, request priority
		Maintenance job requested, requirement priority
1	Group display for same-level components	Icons in the group display
	The small square (group display) at the bottom right indicates the following:	F Maintenance demanded Maintenance required
	An alarm has not yet been acknowledged. The alarm can also have already left.	Good
	Alarms remain flashing until they are acknowledged. If the alarm is still pending, the icon stops flashing. If the alarm is no longer pending, the icon disappears.	

2.6 Block Icons: Asset Management

Icons in the Block Icon	Meaning	Local Operation
S	Group display for lower-level hierarchy A maintenance alarm, for example, is pending within the nested diagnostic pictures. Only the highest-priority class is displayed.	Icons in the group display Maintenance alarm Maintenance demanded Maintenance required Good
	displayed in the group display, the left-hand icon is used to open the lower-level hierarchy.	
	DeviceIcon If HW Config contains a bit map, a bit map displaying the device icon is displayed in the "DeviceIcon" property.	2(3)/IM 153-2 Redu 1 2(3)/IM 153-2 Redu 1 00(1)(1)(2(5)/PIA1700 1)

2.6 Block Icons: Asset Management

3

Quality Code and Status Displays

3.1 The Quality Code Display

Properties of the quality code display

The quality code display is an expanded status display with seven alternatives.

Priority	Quality code	Plain text	Symbol
1	0x44 0x48 0x60	Simulation	<u></u>
2	0x00 0x14 0x18	Bad, device-specific	4
3	0x28 *) 0x2B	Bad, due to process	1
4	0x68	Uncertain, device-specific	<u>د.</u>
5	0x54 0x55 0x56 0x78	Uncertain, process-specific	1 <mark>2</mark> 1
6	0xA4	Maintenance required	
7	0x80	Good	
*)	*) Code 0x08 is generated in the OS if communication with the AS is down.		

The plain text appears as short info when you position the mouse pointer over the quality code display.

3.1 The Quality Code Display

The quality code is displayed before the display of the analog values.



With **binary values**, the quality code display appears in the maintenance view after the binary value displays in the Faceplates for valves and motors.

Feedback Open	M 🚰
Feedback Close	
QStart	0
QOC	🔳 🛃 🖉

Additional information

The exhaustive Excel table "QC_MS" with the quality code of the PA devices and the application in Asset Management can be found in the LIB readme file.

3.2 Maintenance Status of MS

Layout of the maintenance status

The layout of the maintenance status MS (DWORD data type) is as follows:

Bit 0 to 7	Display of the MS
Bit 8 to 15	Display of the MS of the redundant partner
Bit 16	1 = Redundant partner available
Bit 17	0 = primary partner is master, 1 = redundant partner is master
Bit 18	PDM-MS worse than device status
Bit 19 to 21	Reserve
Bit 22	PDM has detected status change
Bit 23	Block takes part in the cyclical updating of PDM
Bit 24 to 27	OS operation
Bit 28 to 31	PDM-MS

The MS is copied 1:1 to the output O_MS.

3.2 Maintenance Status of MS

Displayable Statuses

The maintenance status (MS) can display the following statuses, that are entered in Bit 0 to 7 or Bit 8 to 15 (for redundant partner):

Bit number								State	Symbol
7	6	5	4	3	2	1	0		
0	0	0	0	0	0	0	0	Good	
0	0	0	0	0	0	0	1	Passivated	~
0	0	0	0	0	0	1	0	Out of service	
0	0	0	0	0	0	1	1	At least one PV simulated	.
0	0	0	0	0	1	0	0	Local operation/function test	3
0	0	0	0	0	1	0	1	Maintenance required	·
0	0	0	0	0	1	1	0	Maintenance request	
0	0	0	0	0	1	1	1	Maintenance alarm	~
0	0	0	0	1	0	0	0	Untested/unknown	
0	0	0	0	1	0	0	1	Configuration changed	1

Note

If the maintenance status is "untested/unknown", all other dynamic displays in the Faceplates for Asset Management are not relevant to this instance.

Maintenance Status of the Messages

The maintenance status is updated in the driver blocks by a message. The driver blocks generate a message with the following message classes:

Message class	EventState bit	Symbol
AS control system message (S) = fault	25	S
AS control system message (F) = error	24	F
Preventive maintenance (M) = Maintenance	23	M
Status AS (SA)	18	

Redundancy

In case of redundancy, several combinations of the displays are possible. See: Status display for redundant components [asset] (Page 138) 3.3 Status Display for Redundant Components [Asset]

3.3 Status Display for Redundant Components [Asset]

Status display icons

Redundant component A and redundant component B form the status display (maintenance state) for redundant components. In the following table, the icons of the status display are listed that result from this rule (the bit numbers not listed in the table are always = 0).

Note

The status MS = 9, configuration changed, is for the redundant components and is therefore not listed here.

		Bit	num	ber					State		
11	10	9	8	3	2	1	0	Redundant component A	Redundant component B	Status display icon	
0	0	0	0	0	0	0	0	Good	Good	Good	
0	0	0	1	0	0	0	0	Good	Passivated	Good	
0	0	1	0	0	0	0	0	Good	Out of service	Maintenance request	5 Co
0	0	1	1	0	0	0	0	Good	At least 1 PV simulated	Good	
0	1	0	0	0	0	0	0	Good	Local operation/ function test	Good	
0	1	0	1	0	0	0	0	Good	Maintenance required	Maintenance required	·
0	1	1	0	0	0	0	0	Good	Maintenance request	Maintenance request	S.
0	1	1	1	0	0	0	0	Good	Maintenance alarm	Maintenance request	S.
1	0	0	0	0	0	0	0	Good	Untested/ unknown	Good	
0	0	0	0	0	0	0	1	Passivated	Good	Good	
0	0	0	1	0	0	0	1	Passivated	Passivated	Passivated	2
0	0	1	0	0	0	0	1	Passivated	Out of service	Out of service	- Contraction of the second se
0	0	1	1	0	0	0	1	Passivated	At least 1 PV simulated	At least 1 PV simulated	2
0	1	0	0	0	0	0	1	Passivated	Local operation/ function test	Local operation/ function test	2

PV = process value

		Bit	num	ber				State				
0	1	0	1	0	0	0	1	Passivated	Maintenance required	Maintenance required	-	
0	1	1	0	0	0	0	1	Passivated	Maintenance request	Maintenance request		
0	1	1	1	0	0	0	1	Passivated	Maintenance alarm	Maintenance alarm		
1	0	0	0	0	0	0	1	Passivated	Untested/ unknown	Passivated	2	
0	0	0	0	0	0	1	0	Out of service	Good	Maintenance request	<mark>م.</mark> ۲	
0	0	0	1	0	0	1	0	Out of service	Passivated	Out of service		
0	0	1	0	0	0	1	0	Out of service	Out of service	Out of service	63	
0	0	1	1	0	0	1	0	Out of service	At least 1 PV simulated	At least 1 PV simulated	i	
0	1	0	0	0	0	1	0	Out of service	Local operation/ function test	Local operation/ function test	Ш,	
0	1	0	1	0	0	1	0	Out of service	Maintenance required	Maintenance required	.	
0	1	1	0	0	0	1	0	Out of service	Maintenance request	Maintenance request		
0	1	1	1	0	0	1	0	Out of service	Maintenance alarm	Maintenance alarm	1	
1	0	0	0	0	0	1	0	Out of service	Untested/ unknown	Out of service	(J	
0	0	0	0	0	0	1	1	At least 1 PV simulated	Good	Good		
0	0	0	1	0	0	1	1	At least 1 PV simulated	Passivated	At least 1 PV simulated	<mark>ال</mark>	
0	0	1	0	0	0	1	1	At least 1 PV simulated	Out of service	At least 1 PV simulated	<mark>ال</mark>	
0	0	1	1	0	0	1	1	At least 1 PV simulated	At least 1 PV simulated	At least 1 PV simulated	Ŀġ	
0	1	0	0	0	0	1	1	At least 1 PV simulated	Local operation/ function test	Local operation/ function test	1	
0	1	0	1	0	0	1	1	At least 1 PV simulated	Maintenance required	Maintenance required	·	
0	1	1	0	0	0	1	1	At least 1 PV simulated	Maintenance request	Maintenance request	- S	
0	1	1	1	0	0	1	1	At least 1 PV simulated	Maintenance alarm	Maintenance alarm		
1	0	0	0	0	0	1	1	At least 1 PV simulated	Untested/ unknown	At least 1 PV simulated	1	

Quality Code and Status Displays

Bit number									State				
0	0	0	0	0	1	0	0	Local operation/ function test	Good	Good	$\mathbf{}$		
0	0	0	1	0	1	0	0	Local operation/ function test	Passivated	Local operation/ function test	2		
0	0	1	0	0	1	0	0	Local operation/ function test	Out of service	Local operation/ function test	~		
0	0	1	1	0	1	0	0	Local operation/ function test	At least 1 PV simulated	Local operation/ function test	(
0	1	0	0	0	1	0	0	Local operation/ function test	Local operation/ function test	Local operation/ function test	(
0	1	0	1	0	1	0	0	Local operation/ function test	Maintenance required	Maintenance required			
0	1	1	0	0	1	0	0	Local operation/ function test	Maintenance request	Maintenance request	S. S.		
0	1	1	1	0	1	0	0	Local operation/ function test	Maintenance alarm	Maintenance alarm	J		
1	0	0	0	0	1	0	0	Local operation/ function test	Untested/ unknown	Local operation/ function test	9		
0	0	0	0	0	1	0	1	Maintenance required	Good	Maintenance required	3		
0	0	0	1	0	1	0	1	Maintenance required	Passivated	Maintenance required	·		
0	0	1	0	0	1	0	1	Maintenance required	Out of service	Maintenance required	·		
0	0	1	1	0	1	0	1	Maintenance required	At least 1 PV simulated	Maintenance required	·		
0	1	0	0	0	1	0	1	Maintenance required	Local operation/ function test	Maintenance required	·		
0	1	0	1	0	1	0	1	Maintenance required	Maintenance required	Maintenance required	·		
0	1	1	0	0	1	0	1	Maintenance required	Maintenance request	Maintenance request	S Contraction		
0	1	1	1	0	1	0	1	Maintenance required	Maintenance alarm	Maintenance alarm	~		
1	0	0	0	0	1	0	1	Maintenance required	Untested/ unknown	Maintenance required	· 🖌		
						<u> </u>							
0	0	0	0	0	1	1	0	Maintenance request	Good	Maintenance request	5		
0	0	0	1	0	1	1	0	Maintenance request	Passivated	Maintenance request	5 S		
0	0	1	0	0	1	1	0	Maintenance request	Out of service	Maintenance request	5		

		Bit	num	ber				State				
0	0	1	1	0	1	1	0	Maintenance request	At least 1 PV simulated	Maintenance request	S S	
0	1	0	0	0	1	1	0	Maintenance request	Local operation/ function test	Maintenance request	5	
0	1	0	1	0	1	1	0	Maintenance request	Maintenance required	Maintenance request	5	
0	1	1	0	0	1	1	0	Maintenance request	Maintenance request	Maintenance request	. S	
0	1	1	1	0	1	1	0	Maintenance request	Maintenance request	Maintenance alarm		
1	0	0	0	0	1	1	0	Maintenance request	Untested/ unknown	Maintenance request	- Contraction	
0	0	0	0	0	1	1	1	Maintonanco alarm	Good	Maintonanco		
U	0	0	0	0					6000	request	5	
0	0	0	1	0	1	1	1	Maintenance alarm	Passivated	Maintenance alarm		
0	0	1	0	0	1	1	1	Maintenance alarm	Out of service	Maintenance alarm		
0	0	1	1	0	1	1	1	Maintenance alarm	At least 1 PV simulated	Maintenance alarm		
0	1	0	0	0	1	1	1	Maintenance alarm	Local operation/ function test	Maintenance alarm		
0	1	0	1	0	1	1	1	Maintenance alarm	Maintenance required	Maintenance alarm		
0	1	1	0	0	1	1	1	Maintenance alarm	Maintenance request	Maintenance alarm	1	
0	1	1	1	0	1	1	1	Maintenance alarm	Maintenance alarm	Maintenance alarm	1	
1	0	0	0	0	1	1	1	Maintenance alarm	Untested/ unknown	Maintenance alarm		
1	0	0	0	1	0	0	0	Untested/ unknown	unknown	unknown		
0	0	0	0	1	0	0	0	Untested/ unknown	Good	Good		
0	0	0	1	1	0	0	0	Untested/ unknown	Passivated	Passivated	1	
0	0	1	0	1	0	0	0	Untested/ unknown	Out of service	Out of service		
0	0	1	1	1	0	0	0	Untested/ unknown	At least 1 PV simulated	At least 1 PV simulated	9	
0	1	0	0	1	0	0	0	Untested/ unknown	Local operation/ function test	Local operation/ function test		
0	1	0	1	1	0	0	0	Untested/ unknown	Maintenance required	Maintenance required	·	

Quality Code and Status Displays

Bit number									State		
0	1	1	0	1	0	0	0	Untested/ unknown	Maintenance request	Maintenance request	3 Co
0	1	1	1	1	0	0	0	Untested/ unknown	Maintenance alarm	Maintenance alarm	

Index

@

@@PCS7Typicals.pdl, 108 @Template.pdl, 108

Α

ASSETMON, 95, 101 Faceplate, 95, 101

В

Block icon, 103, 110, 113, 115, 116, 117, 118, 119, 120, 121, 122, 123, 124, 125, 126, 127, 128 CTRL_PID, 112 CTRL_S, 113 **DIG MON, 115** DOSE, 116 ELAP CNT, 117 FMCS_PID, 118 FMT_PID, 119 General properties, 103 INTERLOK, 119 MEAS_MON, 120 MOT_REV, 121 MOT_SPED, 122 **MOTOR**, 123 OP_A, 124 OP_A_LIM, 124 OP_A_RJC, 124 OP_D, 125 OP_D3, 125 OP TRIG, 126 RATIO_P, 126 SWIT_CNT, 127 Update in the PH, 103 **VAL MOT, 127 VALVE**, 128 Block icons, 111, 129 Asset Management, 129 Technological Blocks, 111

С

CTRL_PID All Views, 13 CTRL_S All Views, 21

D

DIG_MON All Views, 27 Displaying the quality code, 132 DOSE All Views, 28

Ε

ELAP_CNT All Views, 33

F

Faceplate, 13, 17, 19, 22, 24, 25, 27, 28, 30, 31, 32, 33, 35, 42, 43, 46, 48, 49, 50, 51, 53, 54, 55, 56, 57, 58, 60, 61, 62, 63, 64, 65, 67, 68, 70, 71, 72, 74, 95, 101

ASSETMON, 95, 101 CTRL_PID: Limits view, 19 CTRL_PID: Maintenance view, 15 CTRL PID: Parameter view, 17 CTRL PID: Standard view, 13 CTRL_S: Limits view, 24 CTRL_S: Maintenance view, 24 CTRL_S: Parameter view, 24 CTRL_S: Standard view, 22 CTRL_S: StandardS View, 25 DIG MON: Standard view, 27 DOSE: Limits view, 32 DOSE: Maintenance view, 30 DOSE: Parameter view, 31 DOSE: Standard view, 28 ELAP_CNT: Standard view, 33 FMCS_PID: Limits view, 42 FMCS_PID: Maintenance view, 38 FMCS PID: Parameter view, 40 FMCS_PID: Standard view, 35 FMCS_PID: StandardS View, 43

FMT PID: Limits view, 48 FMT PID: Maintenance view, 48 FMT PID: Parameter view, 48 FMT PID: Standard view, 46 FMT PID: StandardS View, 49 INTERLOK: Standard view, 50 MEAS_MON: Limits view, 53 MEAS MON: Standard view, 51 MOT REV: Maintenance view, 55 MOT_REV: Standard view, 54 MOT_SPED: Maintenance view, 57 MOT_SPED: Standard view. 56 MOTOR: Maintenance view, 60 MOTOR: Standard view, 58 OP A: Standard view, 60 OP A LIM: Standard view, 61 OP_A_RJC: Standard view, 61 OP D: Standard view, 62 OP D3: Standard view, 63 OP_TRIG: Standard view, 64 RATIO_P: Limits view, 67 RATIO P: Standard view, 65 SWIT CNT: Standard view, 68 VAL MOT: Maintenance view, 71 VAL MOT: Standard view, 70 VALVE: Maintenance view, 74 VALVE: Standard view, 72 Faceplate overview row, 9 Faceplates, 7, 11, 78 Asset Management, 78 Technological blocks, 11 FMCS_PID All Views, 35 FMT PID All Views, 45

G

General Information on Faceplates, 7 General Properties of Block Icons, 103 Global representations and views of asset Faceplates, 79 Global views, 74, 75 Batch view, 75 Global Views, 76, 77, 82 Message View, 76 Trend view, 77, 82

Η

Highlighting the Block Icon for Loop in Alarm and Select Picture via Process Tag, 107

I

Ident view [asset], 86 Individual Views of the IPC Faceplate [Asset], 93 Individual Views of the PDM Faceplate [Asset], 90

Μ

Maintenance Status of MS, 134 Maintenance View [Asset], 83 MEAS_MON All Views, 51 Message View [Asset], 85 MOT_REV All Views, 54 MOT_SPED All Views, 56 MOTOR All Views, 58 MS, 129, 134

0

Overview objects, 9

Ρ

Position of Faceplates, 106

Q

Quality code display, 132

R

RATIO_P All Views, 65

S

Status display for redundant components [asset], 137 SWIT_CNT All Views, 68

V

VAL_MOT All Views, 70 VALVE All Views, 72