



Application Example • 02/2015

# Fast archiving of process data in PCS 7 with AR\_SEND

SIMATIC PCS 7 or STEP 7 with WinCC

http://support.automation.siemens.com/WW/view/en/23780904

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# 1 Task

# 1.1 Overview

### Introduction

In some processes, there is a requirement for data to be archived in rapid cycles. The cycle time of conventional archiving with WinCC Tag Logging is at least 500ms.

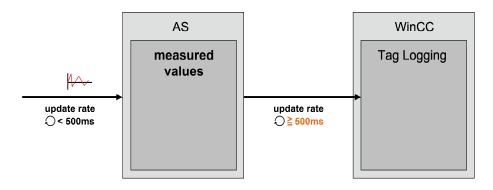
To archive data faster than 500ms, one must find another solution.

To achieve faster archiving of process data, it is also important to have a low load on the system bus.

### Overview of the automation task

The following figure provides an overview of the automation task.

Figure 1–1



# 1.2 Requirements

In order to further improve the existing process data archiving, the following requirements must be met.

- Faster archiving rates than 500ms
- The load on the system bus must be kept as low as possible
- The solution should apply for the SIMATIC PCS 7

# 2 Solution

# 2.1 Overview

The S7-400 / WinAC RTX system function block AR\_SEND / SFB 37 is the ideal choice for applications requiring faster process data archiving.

This block is responsible for the communication between the automation system (AS) and the operator station (OS) and sends the data to WinCC where it is then added to the archive "TagLogging Fast".

Based on this block, we provide two function blocks (ARSCAN\_E and AR\_MAN\_E), which allow you to achieve a higher data throughput when archiving measured values, compared to requesting the data on the initiative of the OS.

To keep the load on the system bus as low as possible, the process data is stored in the AS and sent in bundles to the OS.

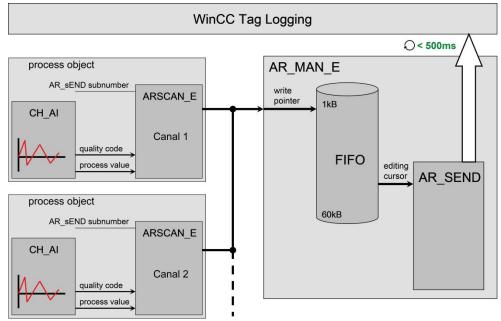
The function blocks ARSCAN\_E and AR\_MAN\_E have been developed based on the system function block AR\_SEND / SFB 37 to save measured values as efficiently as possible and to transmit it in bundles to the OS.

- The block ARSCAN\_E is used for capturing and saving one single process value of the data type REAL or DWORD.
   An ARSCAN\_E block is used for each process value.
   There are two ways of capturing the process data.
  - Cyclical acquisition of process data is used to archive process values in an equidistant manner (at fixed intervals of time).
  - Event-driven acquisition of process data is used if a process value is to be archived as soon as its value changes. The use of this variant is limited to process values of data type REAL.
- The block AR\_MAN\_E includes FIFO memory for process data and manages the sending of bundled data to WinCC by means of the system function block AR\_SEND.

Several ARSCAN\_E blocks can be connected to a single AR\_MAN\_E block (one ARSCAN\_E per process value) and write to the FIFO memory.

The following figure shows a schematic representation of the two blocks used for the fast archiving of process data.

### Figure 2–1



#### Typical areas of application

- Fast archiving of process data with the data types DWORD and REAL (<500ms)</li>
- Intermediate storage of process data in AS
- Flexible archiving time for process values (when they change, equidistant, manual)

# Advantages

- Easy interconnection of process tags in the CFC editor
- Simple parameter assignment of the system function block AR\_SEND
- Providing the necessary header information for the AR\_SEND block
- Precise time stamp on process data from the AS
- Variable trigger options for sending the data to WinCC
- Automatic frame repetition in case of error

#### **Required knowledge**

It is required to have basic knowledge of automation systems and SIMATIC PCS 7. This application example was created with SIMATIC PCS 7 V8.1 (SCL V5.3 SP6 Upd3).

# 2.2 Hardware and software components

# 2.2.1 Scope

Valid for SIMATIC PCS 7 V8.1 and WinCC V7.3 update 1

**Note** The use of this solution is also possible in STEP 7 and WinCC, but it is not explicitly described in this example.

The only prerequisite is the configuration and runtime environment with the appropriate licenses and an automation system that supports the system function block AR\_SEND / SFB 37.

## 2.2.2 Components used

The Application Example has been created with the following components:

## Hardware components

Table 2–1

Component	Qty.	Order number	Note
Rack	1	6ES7400-1JA01-0AA0	or equivalent
PS 407 10A power supply	1	6ES7407-0KA01-0AA0	or equivalent
SIMATIC S7-416-3 PN/DP	1	6ES7410-5HX08-0AB0	or equivalent S7-400 / S7-400 H WinAC RTX

## Software components

Table 2–2

Component	Qty.	Order number	Note
SIMATIC PCS 7 V8.1	1	6ES7651-5AA18-0YA0	ES Singlestation V8.1
S7-PLCSIM	1	6ES7841-0CC05-0YA5	If the AS of the example project is to be simulated with S7-PLCSIM

## Example files and projects

The following list contains all the files and projects used in this example.

Component	Note			
23780904_FastArch_mp_V81.zip	zip This file complies with the PCS 7 example project and can be retrieved directly via the SIMATIC Manager.			
23780904_Code.zip	<ul><li>The file contains the SCL sources of the blocks:</li><li>AR_MAN_E</li><li>ARSCAN_E</li></ul>			

# 3 Basics

# 3.1 Operating principle of the Application Example

Two ARSCAN\_E blocks detect a test signal.

The first block saves the process value in an event-driven manner, and the second block in a cyclic manner.

The block AR\_MAN\_E allocates FIFO memory for the process data and by means of AR\_SEND, it sends the data in blocks to WinCC, where it is then added to the archive "Tag Logging Fast".

The following figure shows a schematic illustration of the functioning of the Application Example.

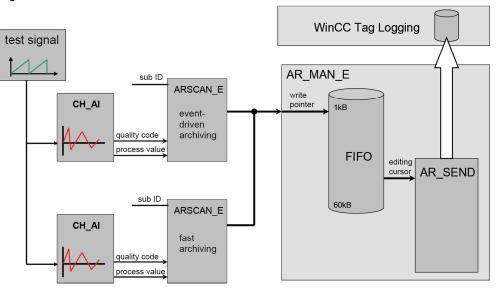


Figure 3–1

CAUTION Since the block ARSCAN\_E is connected to the block AR\_MAN\_E and it accesses its information, the block ARSCAN\_E should be called up in the run sequence <u>following</u> the block AR\_MAN\_E (to ensure the timeliness of this information). However, with this constellation, the current process data in the block AR\_MAN\_E won't be processed before the next cycle.

# 3.2 Functionality of the block AR\_SEND

#### Overview

You can find detailed information about the AR\_SEND block in the WinCC Online Help at

"WinCC Information System > Communication > SIMATIC S7 Protocol Suite > Special functions > Data exchange with the S7 function block AR\_SEND".

#### Archive data transmission using AR\_SEND

The AR\_SEND block can supply various versions of archive tags with data.

- One archive tag (AR\_ID sufficient)
- Multiple archive tags (AR\_ID and AR\_ID subnumber)

AR\_ID and AR\_ID subnumber establish the assignment between the data in the AS and the archive tags.

Each AR\_ID can have theoretically up to 4095 AR\_ID subnumbers. However in practice, the number of archive tags per AR\_SEND instance is limited by the maximum length of the data area to be transmitted.

The AR\_SEND block also offers a variety of formats to transfer process data in the WinCC Tag Logging, e.g. more process values with the same time stamp or process values with time difference to the last value.

#### **AR\_SEND** Performance

It is to be noted that there is a resource restriction when using the S7 functions AR\_SEND and BSEND/BRCV for communication with S7-400. That is, the maximum amount of data that can be transmitted simultaneously from

That is, the maximum amount of data that can be transmitted simultaneously from AS to WinCC with the functions AR\_SEND and/or BSEND/BRCV is limited to max. 16 kByte.

CAUTION	The data amount limit in the WinCC communication channel must be always observed. Please also note that in case of redundant systems, the maximum amount of data is halved.
	For detailed information about the resource limit, please read the paragraph "Number of process values" in the WinCC Online Help under "WinCC Information System > Communication > SIMATIC S7 Protocol Suite > Special functions > Data exchange with the S7 function block AR_SEND> <u>Structure and parameters of a data block</u> ".

### Limitation of AR\_SEND instances

The maximum number of AR\_SEND instances that can be connected simultaneously to each CPU is limited and depends on the CPU type.

#### Table 3–1

CPU type	Number of AR_SEND instances
CPU 410	64
CPU 417	64
CPU 416	32
CPU 414	16
CPU 412	4
From WinAC RTX 2010	32

# **Note** For current information about the various CPUs and the AR\_SEND instances, please refer to the "SIMATIC S7-400 Automation System S7-400 CPU Specifications" manual.

# 3.3 Functionality of the block ARSCAN\_E

# 3.3.1 Overview / Function

This chapter describes the block ARSCAN\_E in detail.

Figure 3–2

	ARSCAN E		
	ARSCAN_E	0835	
	ARSCAN_E	2/1	
16#1	SUB_ID	QSTATUS	
0.0-	ULRANGE	QNUM_TRA	
100.0-	UHRANGE	QPARA_ER	
1.0-	DEADBAND	QCONN_ER	
0.0-	MIN_CYC	QBAD_QC	
5.0	MAX_CYC	QALARM_1	
0	UPD_EVT	QALARM_2	
16#0-	QC_VALUE	QFIFOFUL	
16#0-	PTR	QFIFODEG	
_	VALUE	QARC_LOK	_

The block ARSCAN\_E detects a process value of the data type REAL or DWORD and the associated quality code. To do this, the block is connected in the CFC editor to the corresponding channel block (e.g. Pcs7AnIn) or another data source. The ARSCAN\_E block is called up in the acquisition cycle of the process value (e.g. according to the channel block).

Each ARSCAN\_E block is connected to an AR\_MAN\_E block, whereby an AR\_MAN\_E block can connect to several ARSCAN\_E blocks.

Process values of the REAL data type require process value limits to be set at the input parameters ULRANGE and UHRANGE.

The acquired process value is checked for validity ("QC\_VALUE" quality code) and modification.

Value changes to REAL data types are identified when the process value has changed by a certain percentage when compared to the last measured process value. This change can be set by the user by means of a percentage value based on the measurement range (DEADBAND).

With respect to the DWORD data type, binary change monitoring is achieved, i.e. the input parameter DEADBAND is ignored.

Depending on the parameter assignment of the ARSCAN\_E block, one can distinguish between two different criteria for storing a process value.

The following sections describe the two types in detail:

- Cyclic process value detection
- Event-driven process value detection

# 3.3.2 Cyclic process value detection The cyclic process value detection can be used for the data types REAL and DWROD. The following settings are required. Input parameters: DEADBAND = 0MIN CYC adjust accordingly MAX\_CYC adjust accordingly Note It is important to ensure that MAX CYC > MIN CYC, otherwise an error is generated. Output (of the block ARSCAN E) QPARA ER = TRUE This enables the process value to be saved as a constant bus cycle time (MIN CYC). Note that the minimum cycle time is limited by the cycle in which the ARSCAN\_E block is called up. Note By constantly saving process values, the amount of data can become very large (especially when the cycle time is low). Note The security level 1 is disabled: Double DEADBAND. 3.3.3 Event-driven process value detection The event-driven process value detection can only be used for the data type REAL. The following settings are required. Input parameters: Set ULRANGE / UHRANGE (measuring range) Set DEADBAND (change in percent for archiving) Therefore, the process value is stored if the value change in percent for the last

**Note** The event-driven storage of the process values results in a reduction of data traffic, when compared to the cyclic process value detection.

Note

The security level 2 is disabled: Increase the archiving cycle to MAX\_CYC.

cycle is greater than or equal to the value of the input parameter DEADBAND.

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## 3.3.4 Saving process values

The block AR\_MAN\_E allocates FIFO memory for the process values.

The block ARSCAN\_E stores the collected process data in this memory. To do this, these two blocks are connected to each other via an interconnection that provides all the necessary information about the memory area.

If the conditions for storing a process value are met, the block ARSCAN\_E writes the process value with the current timestamp in the FIFO memory and then increments the write pointer of the FIFO memory so that it points to the next free space.

You can find a detailed description of the block AR\_MAN\_E in the next chapter.

**Note** After saving a process value, the output QNUM\_TRANS is incremented by the value 1.

The allocation of the FIFO memory can be read from the output QFIFODEG.

## 3.3.5 Responding to overload or connection failure

If the FIFO of the block AR\_MAN\_E is too full, the amount of data to be stored is automatically reduced (security level 1, security level 2). This function is described in detail in chapter <u>3.4.3</u>.

# 3.3.6 Block I/Os

# Input parameters

Table 3–2

Parameter	Data type	Description
EN (hidden)	BOOL	Activates block processing
(		Standard value: 1
ENABLE (hidden)	BOOL	Activates the detection of the process values.
		Standard value: 1
RUNUPCYC (hidden)	INT	Number of block cycles before starting.
		Standard value: 5
SAMPLE_TIME (hidden)	REAL	Cycle time of the cyclic interrupt OB in which the block is called. It is set by the compiler.
SUB_ID	WORD	AR_ID subnumber for the assignment of the process value to an archive tag in a process value archive.
		Allowed values: 1 - 4095
ULRANGE	REAL	Lower limit of the measuring range (only relevant for process values of the data type REAL).
		Standard value: 0.0
UHRANGE	REAL	Upper limit of the measuring range (only relevant for process values of the data type REAL).
		Standard value: 100.0
DEADBAND	REAL	Minimum change of the process value (in percent) from the previous value, for it to be stored (only relevant for process values of the data type REAL).
		Standard value: 0.5
		<b>Remark:</b> The percentage refers to the parameters ULRANGE and UHRANGE
MIN_CYC	REAL	Minimum detection time (in seconds).
		Standard value: 0.0
MAX_CYC	REAL	Maximum detection time (in seconds) of the process value (archived, even if change < DEADBAND).
		Standard value: 5.0
		<b>Note:</b> MAX_CYC > MIN_CYC otherwise an error is generated -> Output QPARA_ER = TRUE
UPD_EVT	BOOL	Edge triggering of an archiving process.

Parameter Data type		Description
UPD_COND (hidden)	BOOL	Condition triggering of an archiving process.
QC_VALUE	BYTE	Quality code of the process value (must be interconnected or have its parameter assigned with 16#80).
PTR	STRUCT	Interconnection with AR_MAN_E block. Provides information for ARSCAN_E and a pointer to the FIFO memory.

# In-out parameter

Table 3–3

Parameter	Data type	Description
VALUE	ANY	Process value to be archived. Only values of data type REAL and DWORD are allowed.

# Output parameters

Table 3–4				
Parameter Data type		Description		
ENO (hidden)	BOOL	Block processing is activated.		
QSTATUS	WORD	Status word for the block.		
QNUM_TRANS	INT	Number of archived process values.		
QUPD_EVT (hidden)	BOOL	It is set for one cycle if the block writes to the FIFO memory of the AR_MAN_E block.		
QPARA_ER	BOOL	Wrong parameter assignment of the block.		
QCONN_ER	BOOL	Incorrect interconnection of the input parameter VALUE.		
QBAD_QC	BOOL	Quality code of the process value is poor. No archiving of the process value.		
QALARM_1	BOOL	Security Level 1 has been reached		
QALARM_2	BOOL	Security Level 2 has been reached		
QFIFOFUL	BOOL	FIFO memory of the module AR_MAN_E is full. It is not possible to archive the process value.		
QFIFODEG	INT	FIFO memory allocation in %		
QARC_LOK	BOOL	Archiving at the block AR_MAN_E is deactivated.		

# Allocation of the status word QSTATUS

Table 3–5

Bit	Byte	Description		
0		QC = 16#00		
1		PTR invalid or not connected		
2		VALUE not connected		
3	Byte 0	VALUE has a wrong data type		
4	Byt	Security Level 1 reached		
5		Security Level 2 reached		
6		FIFO memory allocation is too high (FIFO full)		
7		Archiving lock of AR_MAN_E active		
8		AR_ID-Subnummer < 1		
9		Invalid parameter assignment of MIN_CYC & MAX_CYC		
10		Parameter assignment of DEADBAND is incorrect (< 0% or > 100%)		
11	Byte 1	ULRANGE ≥ UHLRANGE		
12	Byt	Not used		
13		Not used		
14		Not used		
15		Not used		

# 3.4 Functionality of the block AR\_MAN\_E

## 3.4.1 Overview / Function

This chapter describes the block AR\_MAN\_E in detail.

	AR_MAN_E		
	AR_MAN_E AR_MAN_E	0B35 2/2	
16#1	AR_ID	QSTATUS	$\vdash$
10-	SND_FILL	QSND_EVT	$\vdash$
1.0-	SND_CYC	QPARA_ER	$\vdash$
75—	ALERT_1	QSEND_ER	-
85—	ALERT_2	QFIFOFUL	$\vdash$
0	SND_EVT	QFIFODEG	$\vdash$
		QNUMSEND	-
		QNUMCONN	-
		QPTR	$\vdash$

The block AR\_MAN\_E manages the memory area of the process values and sends the data to WinCC via AR\_SEND.

Due to the CPU-dependent limitation of AR\_SEND instances, only one instance of the AR\_SEND block is used per AR\_MAN\_E block instance.

An AR\_MAN\_E block can manage up to 4095 ARSCAN\_E blocks (4095 AR\_ID subnumbers are possible per AR\_ID). This allows multiple process values to be detected and sent to WinCC with an AR\_MAN\_E instance. However, the actual number of ARSCAN\_E blocks is reduced due to the resulting data traffic and the individual application.

A transmission is started when:

- The FIFO has reached the configured memory allocation
- The configured time for the transmission has elapsed
- A send operation has been manually triggered

If a send operation is triggered, the process values are sent to WinCC using an AR\_SEND call.

**Note** The FIFO memory allocation is displayed at the output QFIFODEG.

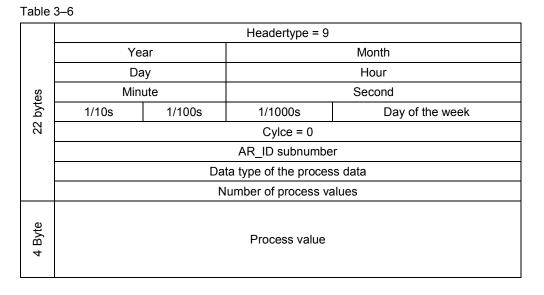
The output QNUMSEND indicates the number of data blocks sent.

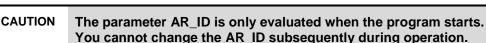
The output QNUMCONNECT indicates the number of connected ARSCAN\_E blocks. The counting takes place only in the startup characteristics of the block and therefore, the control system must be restarted for the output to be updated.

## 3.4.2 Used AR\_SEND format

The AR\_SEND format 9 (Header Type = 9) is used for the transfer. This format allows the transmission of values with individual time stamps and different AR\_ID subnumbers.

26 bytes are needed in the frame for a 4-byte value (REAL / DWORD).





# 3.4.3 Responding to overload or connection failure

When the AR\_MAN\_E block is overloaded or in case of connection problems with WinCC, more process values are written to the memory than can be read from it and sent to WinCC. To delay the filling up of the memory, 2 programmable security levels have been created.

- Security Level 1 (input parameter: ALERT\_1 in %)
  - The ARSCAN\_E block doubles the input parameter DEADBAND internally. Security Level 1 only functions with process values of the data type REAL.
- Security Level 2 (input parameter: ALERT\_2 in %)
  - The ARSCAN\_E block increases the logging cycle to MAX\_CYC.

Despite these measures, it may happen that the allocation of the FIFO memory increases to 100%. In this case, no new process values are stored until the memory usage drops again.

**Note** In general, one must ensure that the quantity structure of the process values remains manageable.

# 3.4.4 Block I/Os

# Input parameters

Table 3-7

Parameter	Data type	Description
EN (hidden)	BOOL	Activates block processing.
		Standard value: 1
ENABLE (hidden)	BOOL	Activates the detection of the process values.
		Standard value: 1
RUNUPCYC (hidden)	INT	Number of block cycles before starting.
		Standard value: 5
SAMPLE_TIME (hidden)	REAL	Cycle time of the cyclic interrupt OB in which the block is called. It is set by the compiler.
AR_ID	DWORD	Archive number for the assignment of an AR_SEND instance to an archive tag. It is set by the compiler.
SND_FILL	INT	Allocation of FIFO memory required in % to initiate a transmission.
		Standard value: 10
SND_CYC	REAL	Transmission cycle After this time, the send operation is initiated with the available data. Standard value: 1.0
ALERT_1	INT	Allocation of FIFO memory required in % to activate the security level 1. <i>Standard value:</i> 75
ALERT_2	INT	Allocation of FIFO memory required in % to activate the security level 2.
		Standard value: 85
SND_EVT	BOOL	Edge triggering of a sending process.

# Output parameters

Table	3–8
-------	-----

Parameter	Data type	Description
ENO (hidden)	BOOL	Block processing is activated.
QSTATUS	WORD	Status word for the block.
QSND_EVT	BOOL	Is set for one cycle if a sending process was triggered.
QPARA_ER	BOOL	Wrong parameter assignment of the block.
QSEND_ER	BOOL	An error has occurred when processing the internal block AR_SEND.
QFIFOFUL	BOOL	The FIFO memory is full. It is not possible to archive the process value.

Parameter	Data type	Description
QFIFODEG	BOOL	FIFO memory allocation in %
QNUMSEND	INT	Number of data blocks transmitted
QNUMCONNECT	INT	Number of connected ARSCAN_E instances
QPTR	STRUCT	Interconnection with ARSCAN_E Provides information for ARSCAN_E and a pointer to the FIFO memory.

# Allocation of the status word QSTATUS

Table 3-	-9	
Bit	Byte	Description
0		FIFO is full, Archiving is locked
1		AR_ID < 1
2		ALARM_1 > ALARM_2
		Or one of both $\geq 100$
-		Or one of both $\leq 0$
3	-	SND_FILL:
	e 0	> ALARM_1
	Byte 0	> ALARM_2
		≥ 100
		≤ 0
4		SND_CYC < 0
5		Not used
6		Not used
7		Not used
8	-	Not used
	Byte 1	
15	Ω.	Not used

# 4 Configuration

# 4.1 Preliminary remarks

The following section describes the configuration steps necessary to deploy the solution.

Basic configuration steps, such as creating a project, configuring the stations and their hardware, configuring the connections, etc. are not described in this Application Example.

An example project has been created and can be downloaded for testing purposes and to experiment with the solution. The chapters <u>5</u> "<u>Example project</u>" and <u>6</u> "<u>Operation of the example project</u>" contain information about the concrete use of the example project.

The screenshots and descriptions in this chapter have been prepared on the basis of the example project and serve to illustrate the basic procedure.

# 4.2 Important points before configuring

In order to ensure that the solution does not reach its limits, you must take some points into consideration before you start configuring the fast process value archiving for your application.

- Calculate the quantity structure of the process values to be archived carefully.
- Do not archive the values in cycles that are faster than necessary as this would increase the data traffic unnecessarily.
- Take note of the maximum usable number of AR\_SEND instances per CPU, as described in Chapter <u>3.2</u> (an AR\_MAN\_E block instantiates an AR\_SEND block).
- Take note of the limits of communication to WinCC as described in chapter <u>3.2</u>. Should it be likely to come close to these limits, you should look at the issue in detail and calculate your quantity structure carefully.
- Test your quantity structure in advance. For example, with a project like the one shown this Application Example.
- Please note that, for example, the use of a CAS (Central Archive Server) / PH (Process Historian) for archiving long-term relevant archive tags can restrict the performance of the system and thus the quantity structure for fast archiving of process values.
- Consider that even the processing time of the complete S7 program plays a role.
- Other communications (e.g. Modbus communication, OPC communication at the OS level, etc.) must be also taken into consideration.
- Make sure that the time synchronization works properly in your system, as for example, time differences between the AS and the OS can lead to problems.
- Make sure that the communication load increases with redundant systems, or that the limits of communication to WinCC decrease.
- It is recommended to define a workaround on how to handle the stopping and starting of the OS runtime in combination with the fast process value archiving. For example, start archiving only when the OS Runtime is fully started and end the archiving before the OS runtime is stopped.

# CAUTION Please note that no monitoring takes place during communication with redundant OS servers, whether there is connection to both servers or not. The AR\_SEND system block only reports an error when the connection to both servers is interrupted.

As a general rule, it is therefore recommended that when using redundant OS servers you define connection monitoring and a corresponding workaround.

In summary, it can be said that there are many factors that affect the performance of the fast process value archiving. One must always consider the entire environment.

For larger quantity structures, it is advisable to test in advance to see whether they work on a general scale.

# CAUTIONShould there be any unexpected difficulties with the fast process value<br/>archiving, check the entire environment.Consider that there may also be problems with the network traffic on the<br/>system bus that affect negatively.

# 4.3 Configuring in SIMATIC Manager

To use the solution you need the blocks ARSCAN\_E and AR\_MAN\_E in your project. There are two ways of doing this, as described below. Besides this, you must then configure the modules according to their requirements.

# 4.3.1 Integrating module ARSCAN\_E and AR\_MAN\_E in the PCS 7 project

#### Importing the block

1. Import the blocks ARSCAN\_E and AR\_MAN\_E from the example project into the master data library of your project.

Be sure to also import the AR\_SEND block, because it is used by the AR\_MAN\_E block.

2. Adjust the block numbers (e.g. FB672 to FBxxx), if this is required by your project.

Note	To import blocks	s, it is recommended to do the following:
	1.	A library serves as a source for the block.
	2.	Place a Continuous Function Chart into the project (or library) where you want to import the blocks.
	3.	Search the Continuous Function Chart catalog for the library with the blocks that you want to import and drag it into the Continuous Function Chart.
	This way you er are created in the	nsure that all required blocks are also imported and the entries ne symbol table.

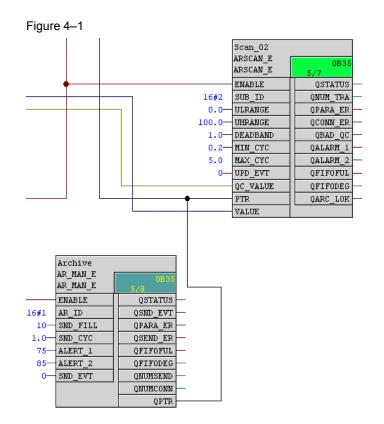
## Generating blocks from the SCL sources

To create the blocks from the SCL source files, proceed as follows:

- 1. Import the SCL source files into your master data library.
- 2. Create the icons for the blocks in the symbol table:
  - FB 672 as ARSCAN\_E (or another block number if necessary)
  - FB 673 as AR\_MAN\_E (or another block number if necessary)
- 3. Import the block AR\_SEND into your master data library.
- 4. Compile the SCL source files.

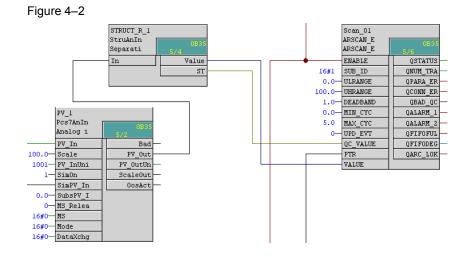
# 4.3.2 Configuring AR\_MAN\_E

- Place an AR\_MAN\_E block for each AR\_ID that you want to use. It is up to you whether you want to archive all your process values with the same AR\_ID or split them into several different ones. It would be conceivable to divide the process values according to subsystem, technological functions, archiving cycles, etc. Consider limiting the AR\_ID subnumbers (and thus the archive tags) per AR\_ID (4095 AR\_ID subnumbers per AR\_ID).
- 2. Set the remaining parameters and interconnections to the block according to your requirements.



# 4.3.3 Configuring ARSCAN\_E

- 1. Place an ARSCAN\_E block for each process value (archive tag) that you want to archive.
- Connect the input parameter VALUE to the source file of your process value. Please note that only the data types DWORD and REAL are permitted. If your process value is not of the correct data type, make sure that you perform a correct data type conversion.
- 3. Connect the input QC\_VALUE with the quality code of the process value or assign it the value **16#80** (valid value).
- 4. Connect the input PTR to the output QPTR of the AR\_MAN\_E block, which creates a connection to the WinCC process value archive.
- Ensure that the blocks have the correct execution sequence. By default, the ARSCAN\_E blocks should run after other blocks from which you access process values and after the AR\_MAN\_E block, to which they are connected.
- 6. Set the remaining parameters and interconnections to the block according to your requirements.



 CAUTION
 All configured AR\_ID subnumbers must be configured in WinCC.

 If WinCC detects an AR\_ID subnumber, which is not configured, it stops the interpreting of user data.

**Note** To see if your configuration works, for example, in order to ensure the completeness of the archives in case of large quantity structures, it is advisable to provide a simple signal (e.g. "sawtooth" function) and to optionally interconnect this with the ARSCAN\_E blocks (e.g. as a simulation value at the channel block, such as indicated in Figure 4–2).

Therefore, for commissioning you can archive the test signal. Export the archive data via WinCC and, for example, analyze it in Microsoft Excel.

# 4.4 Configuring in WinCC

To save archive tags, you must create at least one process value archive.

It is up to you, whether you want to create your own process value archive for each configured AR\_ID and each configured AR\_MAN\_E block. Depending on how the process values to be archived are split, this could be quite useful, for example, to achieve a separate storage of the database segments or

# 4.4.1 Creating a process value archive

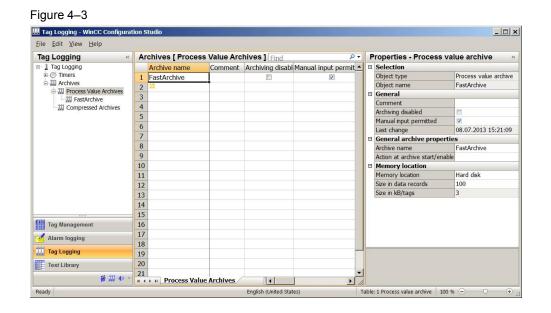
- 1. Open the WinCC Tag Logging in WinCC Explorer.
- 2. Click on "Archives > Process Value Archives" and create a new archive.
- 3. Click inside the field marked with the asterisk in the column "Archive name" and enter an appropriate name.
- 4. Configure this archive to your needs.

to ensure a clear arrangement of the project.

5. The process value archive has been created. To create more process value archives, repeat the mentioned steps.

#### **Example project**

In the example project, a process value archive was created with the name "FastArchive".



# 4.4.2 Applying archive tags

Create an archive tag for each process value you would like to archive. Should you have chosen to use several process value archives, perform the steps in the process archive, to which the tag is to be assigned.

- Create a new archive tag. Click on the archive (Example: "FastArchive") and then on the "Process Controlled Tags" tab.
- 7. Click inside the field marked with the asterisk in the column "Raw data tags" and click on the button .
- 8. In your S7 program, select the raw data type for archives "[Program name]#RawArchive" and confirm with "OK".

Tag Logging - WinCC Configurat	ion Studio				
ile <u>E</u> dit <u>V</u> iew <u>H</u> elp					
Tag Logging «	Archives [FastArchive]	Process-controll	ed tags	Find	j
Tag Logging     Timers     T	Raw data tag       1     FastArchPgm#RawArchiv       2     2       3     3       4     Tag selection       5     Filter:	Tag type Process	Archive tag name	Tag name #FastArchPgm#RawArchiv	#A#0000001#0001 ×
	6         ● ● STEP 7 Sy           7         ● ● Step 7 Sy           8         ● ● Step 7 Sy           9         ● ● Step 7 Sy           10         ● ● Step 7 Sy           10         ● ■ List of a           11         ● ■ List of a           12         ● ■ Soft           13         ● ■ Soft           14         ■ ■ ↓ W H A           15         ● ■ Indu           16         ● ■ PRO           17         ● ■ Soft           18         ● ■ PRO           19         ● ■ PRO	mbol Server is js it tags it structure instances it ags c S7 Protocol Suite PLC red Connections astwchPgm struit Ethernet (II) FIBUS (II) (IP PLC Strial Ethernet	Name FastArchPgm#R FastArchPgm#R FastArchPgm/@( FastArchPgm/@( FastArchPgm/@) FastArchiving/HM FastArchiving/HM	WEvent WARCHV (8)/SIMATI (Connection)/DeableTestSg	R R F F F F F F
Tag Management	20		•		F
Alarm logging	22			Apply OK	Cancel
Tag Logging	23				
Text Library	25 26 H + + H Tags Process-contr				5

9. Select an appropriate DLL normalization format for the process tag to be archived.

#### Figure 4–5

	Raw data tag	Tag type	Archive tag name	Tag name	Archive name	Format DLL	Rele
1	FastArchPgm#RawArchiv	Process		#FastArchPgm#RawArchiv#A#0000001#0001	FastArchive	prmc 7pmc plf	
2	FastArchPgm#RawArchiv	Process		FastArchPgm#RawArchiv	FastArchive		-
3	*					nrms7pmc.nll	
4						S5STD.NLL	
5							_
6							

- 10. Select the cell in the "Tag name" column and click on the button .
- 11. Assign the AR\_ID and the AR\_ID subnumber according to your configuration in the Continuous Function Chart and click the "OK" button.

ne	Tag name	Archive name	Format DLL nrms7pmc.nll	Re
	#FastArchPgm#RawArchiv#A#00000001#0001	FastArchive		
	FastArchPgm#RawArchiv	stArchive	nrms7pmc.nll	
	AR_ID 1 AI Subnumber	hex		
	AR_ID-Subnumber	hex [1 Cancel		

- **Note** If you have decided to use multiple process value archives, be careful to make the correct selection when creating an archive tag and the correct allocation of AR\_ID and AR\_ID subnumbers.
  - 12. If your archive tags are to be stored in a long-term archive, activate the "long-term relevant" option.

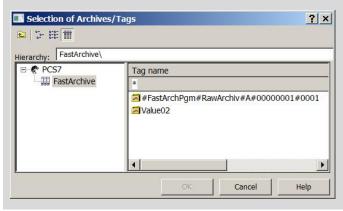
Figure 4–7

mat DLL	Relevant long term	Mar
s7pmc.nll		
s7pmc.nll		

**Note** Please note that, for example, the use of a CAS (Central Archive Server) for archiving long-term relevant archive tags can restrict the performance of the system and thus the quantity structure for fast archiving of process values.

13. (Optional) Allocate an archive tag name.

**Note** If you leave this field blank, it is used as an archive tag name for the tag name. This is, for example, clear in WinCC when selecting tags for a trend control.



#### Example project

In the bundled Application Example, two archive tags have been created in the process value archive "FastArchive". No archive variable name has been assigned to the first one, whereas Value02" was chosen as the name for the second one.

#### Figure 4-8

<u>Eile E</u> dit <u>V</u> iew <u>H</u> elp							
Tag Logging «	A	chives [ FastArchive ] Pro	ocess-contro	lled tags	Find	- م	- «
∃- ] Tag Logging		Raw data tag	Tag type	Archive tag name	Tag name	Archive name	· -
Timers	1	FastArchPgm#RawArchiv	Process		#FastArchPgm#RawArchiv#A#00000001#0001	FastArchive	2
III Archives     III Process Value Archives	2	FastArchPgm#RawArchiv	ocess	Value02	#FastArchPgm#RawArchiv#A#00000001#0002	FastArchive	roperties
III FastArchive	3	×					les
[1] Compressed Archives	4						
	5						
	6						
	7						
*****	8						
Tag Management	9						
Alarm logging	10						
-	11						
Tag Logging	12		_				
Text Library	13		_				
🗰 III 🐠 -	14	► H Tags Process-controll	nd tage				1

# **Note** Make sure that a corresponding archive tag is created for every AR\_ID and AR\_ID subnumber that was configured in the AS program.

- 14. Repeat the previous steps to create additional archive tags.
- 15. Save and exit the WinCC Tag Logging.

# 4.4.3 Further configurations

The necessary configuration steps are now done.

Additional configuration steps in connection with the fast process value archiving could include the following:

- Add trend controls and table controls in WinCC pictures for the visualization and simple export of archived process values.
- Configuring the backup configuration if the long-term relevance has been configured.
- Configuring a disconnection of the fast process value archiving before the WinCC runtime is exited or an activation of the archiving after starting the WinCC runtime.

This can increase the plausibility of the archived process values, as there is a clear division and therefore an assignment to stop and start the WinCC runtime.

In addition, it also ensures that the buffering of process values does not fill up.

# 5 Example project

The example project shows the basic configuration of the fast process value archiving.

The project was created as a single-user system. The configuration of the automation hardware corresponds to a real system and has been tested with it.

As a quick introduction, the example project was prepared for use with S7-PLCSSIM.

The following descriptions refer exclusively to the use of the example project with S7-PLCSIM. If you want to use real hardware, the following changes must be also carried out:

- Adapt the access point in the SIMATIC Manager
- Adapt the hardware configuration of the PC station
- Adapt the hardware configuration of the AS
  - If you want to use a different CPU, make sure to use the function "Replace object...". If you delete the CPU and paste another, you would lose the S7 program.
- You might need to adjust the network adapter in the system properties of the WinCC channel driver.

**Note** The example project was created with PCS 7 V8.1.

If you are using a newer version of PCS 7, you must update the project.

If you are using a version prior to PCS 7 V8.1, you cannot use this example project.

In this case, you can fall back to the SCL source files of the blocks ARSCAN\_E and AR\_MAN\_E and reproduce the sample configuration from the following descriptions.

However, not every aspect of the project creation is addressed.

If in doubt, refer to the online help and documentation.

# 5.1 Adjusting the example project

# **Retrieving the SIMATIC PCS 7 project**

- 1. Download the example project and copy it to your Engineering Station.
- 2. Open the SIMATIC Manager, retrieve the project and open it.

# Adjusting the Single Station

- 3. Match the name of the PC station to your computer name.
- 4. Open the hardware configuration of the PC station and match the IP address to that of your computer.

Figure 5–1			
SIMATIC Manager - FastArchiving_MF			_ 🗆 ×
File Edit Insert PLC View Options V	Vindow Help		
🗅 🌽 🕌 🛲 👗 🖻 🖻 🏜 🔍 🐾 📍	🖭 📰 🔛 🔁 No Filter >	👻 🏹   🚼 🏐	°a⊟ 🗊 🐶
FastArchiving_MP (Component view)	D:\Projects\FastArch\Fast_M		<u> </u>
Simarchiving_MP     BastArchiving_Prj     BiMATIC 400(1)     CPU 410-5H     CPU 410-5H	Object name Symbolic name WinCC Appl.	Type PC station configu WinCC Application CP	Size Author    
Press F1 to get Help.		PC internal.	ocal.1

#### Figure 5–2

Properties - Ethernet interface IE General (R0/S2)	×
General Parameters	
Set MAC address / use ISO protocol	
MAC address:	
P protocol is being used	
IP address: 10.10.0.40 Gateway Subnet mask: 255.255.255.0	uter
C Use router Address:	
Subnet	
not networked PlantBus	New
	Properties
	Delete
ОК	Cancel Help

- Save and compile the hardware configuration. 5.
- 6. Open the dialog to configure the PC station.

#### Figure 5-3 SIMATIC Manager - FastArchiving\_MP File Edit Insert PLC View Options Window Help 🗋 🖆 🔡 🐖 👗 🛍 💼 🏜 😰 🐾 🟪 🏣 🏥 🚺 <No Filter > ▼ 🎾 | 器 🛞 | 🗟 🗖 🚺 | 📢 🐱 FastArchiving\_MP (Component view) -- D:\Projects\FastArch\Fast\_MP ∃ 😼 FastArchiving\_MP Object name Symbolic name Type BaskArchiving\_MF B→B FastArchiving\_Prj B→B SIMATIC 400(1) B→B CPU 410-5H B→B FastArchPgm 💵 Configuration PC station configu.. WinCC Appl. WinCC Application \_ CP 🕀 单 TeamPA01 Open Object Ctrl+Alt+O 🗄 🧰 Shared Dec Cut Ctrl+X Сору Ctrl+C

	Paste	Ctrl+∀			►
	Delete	Del			
	PLC	•	Download	Ctrl+L	
	Access Protection		Configure	Ctrl+K	
	ACCESS PIOLECUOIT		Compile and Download Object	ts	
	Print	•	Compare		
	Rename	F2			
	Object Properties	Alt+Return			
			-		
Configures a selectable ta	rget computer accordir	ng to the structu	ire or the selected PC station (initia	al/reconfiguration)	

7. Configure your PC station.

Configure	×
Local network connection:	
Local Area Connection	<b>*</b>
Accessible computers:	∐pdate
TEAMPA01	
Use configured computer name	
Target computer:	
TeamPA01	
Configure	<u>D</u> isplay
Messages:	

\_ 🗆 🗙

\_ 🗆 🗙

Size Author

\_

# Adjusting the AS

8. Open the hardware configuration of the AS and modify the IP address of the Ethernet interface of the CPU so that it connects to the same network as your PC station.

Figure 5–4			
SIMATIC Manager - FastArchiving_MF			_ 🗆 🗙
File Edit Insert PLC View Options W	/indow Help		
📘 🗅 😂 🔡 🛲   X 🖻 🛍 🔛 🕰   º	🖭 🔚 🔠 🗈 🛛 < No Filter >	💌 🏹   🔡 🏐	
😼 FastArchiving_MP (Component view)	D:\Projects\FastArch\Fast_M	Р	<u>_     ×</u>
Sa FastArchiving_MP     SIMATIC 400(1)     G CPU 410-5H     G CPU 410	Object name Symbolic name	Type Station configurati CPU	Size Author
Press F1 to get Help.	<b>∢</b>	PC internal.	ocal.1

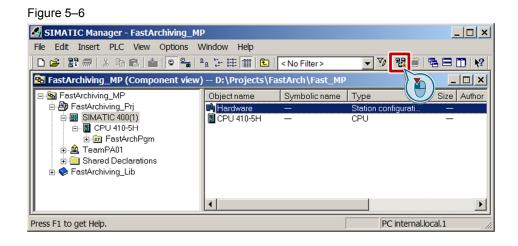
#### Figure 5–5

Properties - Ethernet interface PN-IO-X5 (R0/S	3.5)	×
General Parameters		
IP address: 10.10.0.31 Subnet mask: 255.255.255.0	Gateway C Do not use router Use router Address:	
Subnet not networked PlantBus	New Properties Delete	
ОК	Cancel Help	

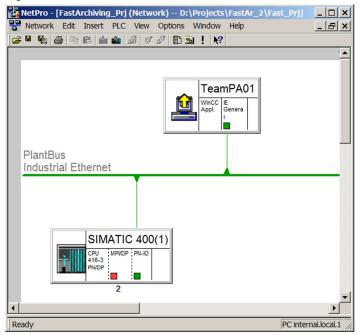
9. Save and compile the hardware configuration.

#### Compiling and loading the changes

 After the necessary adjustments have been made, they must be compiled and loaded. Open NetPro.



#### Figure 5–7



- 11. Compile the NetPro configuration with the option "Compile and check everything".
- 12. Load the configuration to the PC station, by highlighting it and selecting "Target System > Download to Current Project > Selected Station" and follow the dialog.
- 13. Open PLCSIM by clicking on "Extras > Simulate Modules".
- 14. Load the configuration in the AS.
- 15. Load the program in the AS and start PLCSIM.

**Note** If you can't load the stations, check your configuration:

- Network configuration (network cards, IP addresses, firewall, switches, etc.)
- Check the configuration in the project.
- Carry out the steps for configuring the PC station once again.

## **Adjusting the Operator Station**

- 16. Open the WinCC project.
- 17. If your computer name is different than that of the example project, you will get the following message:

"The configured server is not available. Would you like to open the project with the local computer as the server?"

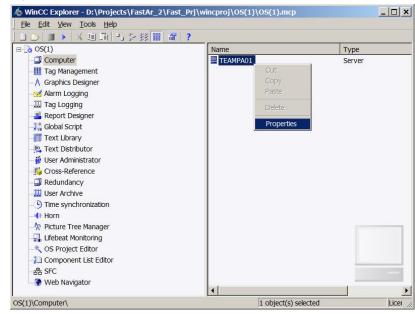
Confirm this message by clicking "Yes".

Figure	5–8	
s7omwinz	<ul> <li></li> </ul>	$\times$
<u> </u>	The configured server is not available. Do you want to open the project with the local computer as server?	
	<u>Y</u> es	

18. Adjust the computer name in the WinCC project.

For this, select the "Computer" option on the left side and open the properties dialog of the configured computer.





### 19. Set the computer name.

Figure 5–10
Computer properties X
General Startup Parameters Graphics Runtime Runtime
Computer Name: TEAMPA01 Use Al mputer Name
Computer Type:
Server
Server List
Name of the computer in the network
OK Abbrechen Hilfe

- 20. Restart WinCC Explorer for the change to take effect.
- 21. Compile the OS. A change compilation is sufficient.

The necessary changes are now in place. You can now start the WinCC runtime and test the fast process value archiving.

**Note** If the WinCC runtime cannot connect to PLCSIM, please check your configuration.

Also check whether the correct network adapter is selected in the system parameters of the WinCC channel driver.

# 5.2 Description of the example project

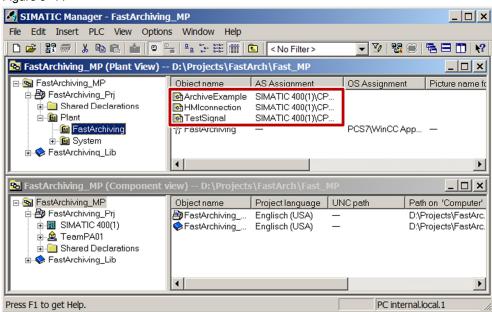
### AS section

The AS project contains a three-hierarchy folder. The OS area begins at the second hierarchical level.

- Plant
  - This folder serves as a central point to establish the assignment of the lower-level folder to the AS.
- System
  - This folder contains system-relevant program parts that are not immediately required for fast process value archiving.
- FastArchiving
  - This folder contains the program for fast process value archiving and the picture for the OS project.

The following sections only discuss the Continuous Function Charts in the hierarchy folder "FastArchiving".

Figure 5-11



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Continuous Function Chart	Functions
name	
TestSignal	In this chart, a simple sawtooth signal is generated to illustrate the way fast process value archiving functions. The signal is formed by incrementing and resetting a value. The chart is edited in OB35 (100ms cycle). By incrementing the initial value 1 by the value 1 and resetting at 100, this results in a signal with a time period of 10 seconds and an amplitude of 100.
	This simple signal is optimally suited for the analysis of archived process values.
HMIconnection	This chart includes three blocks of the type "OpDi01" to allow binary operation of WinCC.
	"DisableTestSig" block
	<ul> <li>If the linked output of this block is logically 1, the test signal is deactivated and reset to the value 1.</li> </ul>
	<ul> <li>Operation can be done via HMI or CFC.</li> <li>The input parameter "LiOp" determines whether the block is operated via HMI or CFC.</li> </ul>
	"DisableSigLink" block
	<ul> <li>The input parameter "In" enables the block "DisableTestSig" to be controlled from CFC (if it has been configured accordingly).</li> </ul>
	"EnableArchiving" block
	<ul> <li>This block enables the activation/deactivation of archiving at the blocks ARSCAN_E and AR_MAN_E.</li> </ul>
	"EnableArchLink" block
	<ul> <li>The input parameter "In" enables the block "EnableArchiving" to be controlled from CFC.</li> </ul>
	Block: "ResetSigOnStart"
	<ul> <li>If the linked output of this block is logically 1, the test signal is reset to 1 when activated (starts again).</li> </ul>
	<ul> <li>Operation can be done via HMI or CFC.</li> <li>The input parameter "LiOp" determines whether the block is operated via HMI or CFC.</li> </ul>
	"RstSigOnStartLnk" block
	<ul> <li>The input parameter "In" enables the block "EnableArchiving" to be controlled from CFC.</li> </ul>

ArchiveExample	This chart includes the example for fast process value archiving.
	• Two channel blocks (Pcs7AnIn) were placed. In these blocks, the test signal has been connected as a simulation value and the simulation has been activated at the channel block.
	• The initial structure is split into its components (process value and quality) after the channel blocks and each is connected to an ARSCAN_E block.
	"Scan01" block
	<ul> <li>This block has been configured to detect the process value in an event-driven manner but at least after 5 seconds.</li> </ul>
	- SUB_ID = 1 DEADBAND = 1 MIN_CYC = 0 MAX_CYC = 5
	<ul> <li>Since the test signal can accept the values 1 - 100 and each cycle changes by the value 1, each individual value from the test signal is also archived. If the test signal is not active, the value is archived every 5 seconds.</li> </ul>
	"SCAN_02" block
	<ul> <li>This block has been configured to detect the process value cyclically.</li> </ul>
	- SUB_ID = 2 DEADBAND = 0 MIN_CYC = 0.2 MAX_CYC = 5.0
	<ul> <li>The UPD_EVT parameter has been connected to the signal to start archiving, so that even the first value in the data series is archived.</li> </ul>
	<ul> <li>Thanks to the cyclic archiving every 200ms, every second value of the test signal is archived.</li> </ul>
	"Archive01" block
	<ul> <li>This block is connected to the two ARSCAN_E blocks and parameterized with AR_ID = 1. The other parameters were left at their default settings.</li> </ul>

#### **OS** section

The WinCC Tag Logging has been configured as described in Chapter <u>0</u>.

The picture "FastArchiving" in the hierarchy folder that carries the same name contains some elements to control the sample program, and to display the archived values and export them if required.

The individual picture elements are described in the following section.

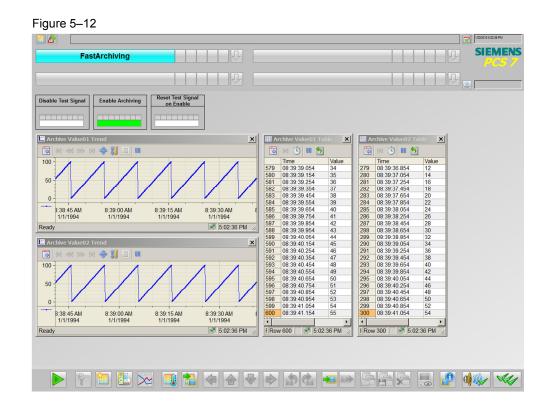


Table	5–2
-------	-----

No.	Object type	Description
1	WinCC OnlineTrendControl	This trend shows the values of the archive tag "#FastArchPgm#RawArchiv#A#00000001#0001", which is detected by the CFC block Scan01.
2	WinCC OnlineTrendControl	This trend shows the values of the archive tag "Value02", which is detected by the CFC block Scan02.
3	WinCC OnlineTableControl	This trend shows the values of the archive tag "#FastArchPgm#RawArchiv#A#0000001#0001" The WinCC Online TableControl allows you to export the archived values to a CSV file. Please note that the exported file will only contain the values of the selected time range.
4	WinCC OnlineTableControl	This trend shows the values of the archive tag "#Value02".

5	APL OpDi01 block icon	This binary process operation allows you to deactivate the test signal. When operation is active, the test signal is reset and held at the value 1.
6	APL OpDi01 block icon	This binary process operation allows you to start / stop the archiving process.
7	APL OpDi01 block icon	When this process operation is activated, the test signal is reset to the value 1 each time you start archiving.

# 6 Operation of the example project

# 6.1 Operation via the OS runtime

The easiest way of operating the Application Example is via the OS runtime. To do this, use the configured elements in the OS area "FastArchiving" as described in the previous section.

# 6.2 Operation via CFC

Besides operating via the OS runtime one can also operate all configured functions directly from the CFC.

- Start / stop archiving
  - Open the CFC chart "HMIconnection".
  - Activate the test mode in CFC
  - Set the input parameter
     "LiOp" = 1 at the block "EnableArchiving".
     Now the operation of the block is done via the inputs "SetLi" and "RstLi".
  - To start archiving, set the input parameter "In" = 1 at the block "EnableArchLink"
  - To stop archiving, set the input parameter "In" = 0 at the block "EnableArchLink"
- Deactivate test signal
  - To deactivate the test signal, proceed in accordance with the above description.
- Reset the test signal when starting the archiving process
  - To automatically reset the test signal when starting the archiving process, proceed in accordance with the above description.

# 6.3 Resetting the archive

When testing the fast process value archiving, there might be large amounts of data that are not necessarily needed and which take up space.

If you want to delete this data, you can reset the WinCC archive "Tag Logging Fast".

# CAUTION Note that when you reset this archive, all data in it will be deleted from the project.

To reset the archive, proceed as follows:

- 1. Open the WinCC Tag Logging in WinCC Explorer.
- Right click on "Archives" to open the associated context menu. Navigate to "Archive Configuration> TagLoggingFast" and click on "Reset".

Figure 6–1

Tag Logging «	Archive	s [ Process	Value Arc	hiv Find	۶	• •
🗉 🔒 Tag Logging	Archiv	e name	Comment	Archiving disabl	Manual input pern	
	1 FastA	chive				
Archives	iguration 🔸	TagLogging	g Fast 🔸	Reset		
III Fa Export		TagLogging	g Slow 🔸	Link archive		-
	5			Disconnect from	archive	
	6			Properties		
Tag Management	7					
ag management	8					
🧹 Alarm logging	9					
Tag Logging	10					
	11					-

3. If you are sure that you want all data in this archive to be deleted, confirm the following dialog with "Yes".

-igure 6–2 > > w a r n i n g < <	X
Do you really want to delete all a	archive data?
Yes	No

4. Save and close the WinCC Tag Logging.

# 7 Literature

# Table 7–1

	Subject area	Title
\1\	Siemens Industry Online Support	http://support.automation.siemens.com
\2\	Integration of S7- 300 Package Units and Operator Panels in SIMATIC PCS 7 with PCS 7 Industry Library	http://support.automation.siemens.com/WW/view/en/23780904

# 8 History

Table 8–1				
Version	Date	Change		
V1.0	12/2006	First edition		
V1.1	03/2009	<ul> <li>Changing the time calculation from TIME to REAL</li> <li>Extend the following block interfaces / functions         <ul> <li>SAMPLE_TIME / cycle time OB</li> <li>QFIFODEG / storage level</li> <li>QNUM_TRANS / archived process values</li> <li>QNUMSEND / data blocks sent</li> <li>QNUMCONNECT / connected ARSCAN_E</li> </ul> </li> </ul>		
V2.0	11/2013	<ul> <li>Complete revision of the document         <ul> <li>Restructuring of the chapter</li> <li>Validity for PCS 7 V8.0 Update 1</li> <li>Project guidelines for quantity structures / limitations</li> </ul> </li> <li>New example project based on PCS 7 V8.0 Update 1</li> <li>SCL source files from version 1.2 are unofficial / released on a project-specific basis</li> <li>SCL source file update to version 1.3 (for a complete list of changes, please check in the SCL source files)         <ul> <li>CAUTION Interface change</li> <li>Restructuring of the version history</li> <li>Revision of comments</li> <li>Streamlining of internal data management</li> <li>Improvement of startup characteristics</li> </ul> </li> </ul>		
V2.1	02/2015	<ul> <li>Documentation update to SIMATIC PCS 7 V8.1</li> <li>Example project update</li> </ul>		