

SIEMENS

SINAMICS

SINAMICS S120/S150

List Manual

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Answers for industry.

SIEMENS

SINAMICS

SINAMICS S120/S150

List Manual

Valid for

Drive

SINAMICS

Firmware version

4.7

Preface

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Legal information

Warning notice system

This Manual contains information which you must observe to ensure your own personal safety as well as to avoid material damage. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to equipment damage have no safety alert symbol. Depending on the hazard level, warnings are indicated in a descending order as follows:

 DANGER
indicates that death or serious injury will result if proper precautions are not taken.

 WARNING
indicates that death or serious injury could result if proper precautions are not taken.

 CAUTION
indicates that minor personal injury can result if proper precautions are not taken.

NOTICE
indicates that property damage can result if proper precautions are not taken.


If more than one level of danger is simultaneously applicable, the warning notice for the highest level is used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified personnel

The product/system described in this documentation may only be operated by **personnel qualified** for the specific task in accordance with the relevant documentation for the specific task, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

Note the following:

 WARNING
Siemens products are only permitted to be used for the applications listed in the catalog and in the associated technical documentation. If third-party products and components are used, then they must be recommended or approved by Siemens. These products can only function correctly and safely if they are transported, stored, set up, mounted, installed, commissioned, operated and maintained correctly. The permissible ambient conditions must be adhered to. Notices in the relevant documentation must be observed.

Trademarks

All names identified with ® are registered trademarks of Siemens AG. Any other names used in this publication may be trademarks whose use by third parties for their own purposes could violate the rights of the owner.

Disclaimer of liability

We have checked the contents of this publication for consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. The information given in this document is reviewed at regular intervals and any corrections that might be necessary are made in the subsequent editions.

Preface

SINAMICS documentation

The SINAMICS documentation is structured according to the following categories:

- General documentation/catalogs
- Manufacturer/service documentation

Additional information

Information on the following topics is available under the link:

- Ordering documentation/overview of documentation
- Additional links to download documents
- Using documentation online (find and search in manuals/information).

<http://www.siemens.com/motioncontrol/docu>

Please send any questions about the technical documentation (e. g. suggestions for improvement, corrections) to the following e-mail address:

docu.motioncontrol@siemens.com

My Documentation Manager

Information on how to produce individual contents for your own machine documentation based on Siemens contents is available under the link:

<http://www.siemens.com/mdm>

Training

Information about SITRAIN (Siemens Training on products, systems and solutions for automation) is available under the following link:

<http://www.siemens.com/sitrain>

FAQs

You can find Frequently Asked Questions in the Service&Support pages under Product Support:

<http://support.automation.siemens.com>

SINAMICS

You can find information on SINAMICS at:

<http://www.siemens.com/sinamics>

Usage phases and their tools/documents (as an example)

Table V-1 Usage phases and the available tools/documents

Usage phase	Tools/documents
Orientation	SINAMICS S Sales Documentation
Planning/configuration	SIZER Engineering Tool Configuration Manuals, Motors
Deciding/ordering	SINAMICS S Catalogs
Installation/assembly	<ul style="list-style-type: none"> • SINAMICS S120 Equipment Manual for Control Units and Additional System Components • SINAMICS S120 Equipment Manual for Booksize Power Units • SINAMICS S120 Equipment Manual for Chassis Power Units • SINAMICS S150 Operating Instructions • SINAMICS S120 Equipment Manual for AC Drives • SINAMICS S120M Equipment Manual Distributed Drive Technology • SINAMICS HLA System Manual Hydraulic Drive
Commissioning	<ul style="list-style-type: none"> • STARTER Commissioning Tool • SINAMICS S120 Getting Started • SINAMICS S120 Commissioning Manual • SINAMICS S120 CANopen Commissioning Manual • SINAMICS S120 Function Manual • SINAMICS S120 Safety Integrated Function Manual • SINAMICS S120/S150 List Manual • SINAMICS S150 Operating Instructions • SINAMICS HLA System Manual Hydraulic Drive
Usage/operation	<ul style="list-style-type: none"> • SINAMICS S120 Commissioning Manual • SINAMICS S120/S150 List Manual • SINAMICS S150 Operating Instructions • SINAMICS HLA System Manual Hydraulic Drive
Maintenance/servicing	<ul style="list-style-type: none"> • SINAMICS S120 Commissioning Manual • SINAMICS S120/S150 List Manual • SINAMICS S150 Operating Instructions

Target group

This documentation is intended for machine manufacturers, commissioning engineers, and service personnel who use the SINAMICS drive system.

Benefits

This documentation contains the comprehensive information about parameters, function diagrams and faults and alarms required to commission and service the system.

This manual should be used in addition to the other manuals and tools provided for the product.

Standard scope

The scope of the functionality described in this document can differ from that of the drive system that is actually supplied.

- It may be possible for other functions not described in this documentation to be executed in the drive system. However, no claim can be made regarding the availability of these functions when the equipment is first supplied or in the event of servicing.
- Functions that are not available in a particular product version of the drive system may be described in the documentation. The functionality of the supplied drive system should only be taken from the ordering documentation.
- Extensions or changes made by the machine manufacturer must be documented by the machine manufacturer.

For reasons of clarity, this documentation does not contain all of the detailed information on all of the product types, and cannot take into consideration every conceivable type of installation, operation and service/maintenance.

Search guides

The following guides are provided to help you locate information in this manual:

1. Table of contents
 - Table of contents for the complete manual (Page 9)
 - Table of contents for function diagrams (Page 1829)
2. List of abbreviations (Page 2959)
3. References (Page 2968)
4. Index (Page 2975)

Technical Support

Country-specific telephone numbers for technical support are provided at the following Internet address:

<http://www.siemens.com/automation/service&support>

EC Declaration of Conformity

The EC Declaration of Conformity for the EMC Directive can be found on the Internet at:

<http://support.automation.siemens.com/WW/view/de/21901735/134200>

Alternatively, you can contact the Siemens office in your region in order to obtain the EC Declaration of Conformity.

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Fundamental safety instructions

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1.1 General safety instructions



WARNING

Risk of death if the safety instructions and remaining risks are not carefully observed

If the safety instructions and residual risks are not observed in the associated hardware documentation, accidents involving severe injuries or death can occur.

- Observe the safety instructions given in the hardware documentation.
- Consider the residual risks for the risk evaluation.



WARNING

Danger to life or malfunctions of the machine as a result of incorrect or changed parameterization

As a result of incorrect or changed parameterization, machines can malfunction, which in turn can lead to injuries or death.

- Protect the parameterization (parameter assignments) against unauthorized access.
- Respond to possible malfunctions by applying suitable measures (e.g. EMERGENCY-STOP or EMERGENCY-OFF).

1.2 Industrial security

Note

Industrial security

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, solutions, machines, devices, and/or networks. They are important components of a holistic industrial security concept. With this in mind, Siemens' products and solutions undergo continuous development. Siemens recommends strongly that you regularly check for product updates.

To ensure that Siemens products and solutions are operated securely, suitable preventive measures (e.g. cell protection concept) and each component must be integrated into a state-of-the-art holistic industrial security concept. Third-party products that may be in use should also be considered. You will find more information about industrial security at:

<http://www.siemens.com/industrialsecurity>

To receive information about product updates on a regular basis, register for our product newsletter. You will find more information at:

<http://support.automation.siemens.com>



WARNING

Danger as a result of unsafe operating states resulting from software manipulation

Software manipulation (e.g. by viruses, Trojan horses, malware, worms) can cause unsafe operating states to develop in your installation which can result in death, severe injuries and/or material damage.

- Keep the software up to date.

Information and newsletters can be found at:

<http://support.automation.siemens.com>

- Incorporate the automation and drive components into a holistic, state-of-the-art industrial security concept for the installation or machine.

For more information, visit:

<http://www.siemens.com/industrialsecurity>

- Make sure that you include all installed products into the holistic industrial security concept.

Parameters

2

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2.1 Overview of parameters




2.1.1 Explanation of the list of parameters

Basic structure of the parameter descriptions

The data in the following example have been chosen at random. The description of a parameter includes as a maximum the information listed below. Some of the information is optional.

The "List of parameters" (Page 37) has the following structure:

----- **Start of example** -----

pxxxx[0...n]	BICO: Full parameter name / abbreviated name			
Drive object (function module)	Can be changed: C1(x), C2(x), U, T	Calculated: CALC_MOD_REG	Access level: 2	
	Data type: Unsigned32 / Integer16	Dyn. index: CDS, p0170	Func. diagram: 8070	
	P-Group: Closed-loop control	Unit group: 7_1	Unit selection: p0505	
	Not for motor type: FEM	Scaling: p2000	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [Nm]	10.00 [Nm]	0.00 [Nm]	
Description:	Text			
Value:	0: Name and meaning of value 0 1: Name and meaning of value 1 2: Name and meaning of value 2 etc.			
Recommendation:	Text			
Index:	[0] = Name and meaning of index 0 [1] = Name and meaning of index 1 [2] = Name and meaning of index 2 etc.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Name and meaning of bit 0	Yes	no
	01	Name and meaning of bit 1	Yes	no
	02	Name and meaning of bit 2	Yes	no
		etc.		
Dependency:	Text Refer to: pxxxx, rxxxx Refer to: Fxxxx, Axxxx			
Danger:	Warning:	Caution:	Safety notices with a warning triangle	
				
Notice:	Safety notice without a warning triangle			
Note:	Information that might be useful.			

----- **End of example** -----

The individual pieces of information are described in detail below.

pxxxx[0...n] Parameter number

The parameter number is made up of a "p" or "r", followed by the parameter number and the index or bit array (optional).

Examples of representation in the parameter list:

- p... Adjustable parameters (read and write parameters)
- r... Display parameters (read only)
- p0918 Adjustable parameter 918
- p0099[0...3] Adjustable parameter 99, indices 0 to 3
- p1001[0...n] Adjustable parameter 1001, indices 0 to n (n = configurable)
- r0944 Display parameter 944
- r2129.0...15 Display parameter 2129 with bit array from bit 0 (smallest bit) to bit 15 (largest bit)

Other examples of the notation in the documentation:

- p1070[1] Adjustable parameter 1070, index 1
- p2098[1].3 Adjustable parameter 2098, index 1 bit 3
- r0945[2](3) Display parameter 945, index 2 of drive object 3
- p0795.4 Adjustable parameter 795, bit 4

The following applies to adjustable parameters:

The parameter value "when shipped" is specified under "Factory setting" with the relevant unit in square parentheses. The value can be adjusted within the range defined by "Min" and "Max".

The term "linked parameterization" is used in cases where changes to adjustable parameters affect the settings of other parameters.

Linked parameterization can occur, for example, as a result of the following actions and parameters:

- Executing macros
p0015, p0700, p1000, p1500
- Setting the PROFIBUS telegram (BICO interconnection)
p0922
- Setting component lists
p0230, p0300, p0301, p0400
- Automatically calculating and pre-assigning
p0112, p0340, p0578, p3900
- Restoring the factory settings
p0970

The following applies to display parameters:

The fields "Min", "Max" and "Factory setting" are specified with a dash "-" and the relevant unit in square parentheses.

Note

The parameter list can contain parameters that are not visible in the expert lists of the particular commissioning software (e. g. parameters for trace functions).

BICO: Full parameter name / abbreviated name

The following abbreviations can appear in front of the BICO parameter name:

- BI: Binector Input
This parameter is used for selecting the source of a digital signal.
- BO: Binector output
This parameter is available as a digital signal for interconnection with other parameters.
- CI: Connector Input
This parameter is used for selecting the source of an "analog" signal.
- CO: Connector output
This parameter is available as an "analog" signal for interconnection with other parameters.
- CO/BO: Connector/Binector Output
This parameter is available as an "analog" and digital signal for interconnection with other parameters.

Note

A BICO input (BI/CI) cannot be interconnected with just any BICO output (BO/CO, signal source).

When interconnecting a BICO input using the commissioning software, only the corresponding possible signal sources are listed.

Function diagrams 1020 ... 1030 explain the symbols for BICO parameters and how to deal with BICO technology.

Drive object (function module)

A drive object (DO) is an independent, "self-contained" functional unit that has its own parameters and, in some cases, faults and alarms.

When carrying out commissioning using the commissioning software, you can select/deselect additional functions and their parameters by activating/deactivating function modules accordingly.

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions

The parameter list specifies the associated drive object and function module for each individual parameter.

Examples:

- p1070 CI: Main setpoint
SERVO (extended setpoint), VECTOR
The parameter is available only in association with drive object SERVO with the "Extended setpoint channel" function module or with drive object VECTOR irrespective of activated function modules.
- p1055 BI: Jog bit 0
SERVO, VECTOR
The parameter is available in association with drive objects SERVO and VECTOR irrespective of activated function modules, i.e. it is also available with every activated function module belonging to the respective drive object.

A parameter can belong to one, several, or all drive objects.

The following information relating to "Drive object" and "Function module" can be displayed under the parameter number:

Table 2-1 Data in the "Drive object (function module)" field

Drive object (function module)	Type	Significance
All objects	-	This parameter is used by all drive objects.
A_INF	10	Active Infeed closed-loop control Closed-loop controlled, self-commutated infeed/regenerative feedback unit for generating a constant DC-link voltage
A_INF (Add ctrl)	-	Active Infeed with "Additional controls" function module (r0108.3)
A_INF (line transformer)	-	Active Infeed with "Line transformer" function module (r0108.4).
A_INF (dynamic line buffering)	-	Active Infeed with "Dynamic line buffering" function module (r0108.7).
A_INF (cos phi)	-	Active Infeed with "cosine phi" function module (r0108.10).
A_INF (line droop control)	-	Active Infeed with "Line droop control" function module (r0108.12).
A_INF (parallel)	-	Active Infeed with "Parallel connection" function module (r0108.15).
A_INF (master/slave)	-	Active Infeed with "Master/Slave" function module (r0108.19).
A_INF (brk mod ext)	-	Active Infeed with "Braking Module external" function module (r0108.26).
A_INF (Cooling unit)	-	Active Infeed with "Cooling unit" function module (r0108.28)
A_INF (PROFINET CBE20)	-	Active Infeed with "PROFINET CBE20" function module (r0108.31).
B_INF	30	Basic Infeed closed loop control Unregulated line infeed unit (without regenerative feedback) for rectifying the line voltage of the DC link.
B_INF (parallel)	-	Basic Infeed with "Parallel connection" function module (r0108.15).
B_INF (brk mod ext)	-	Basic Infeed with "Braking Module external" function module (r0108.26).
B_INF (Cooling unit)	-	Basic Infeed with "Cooling unit" function module (r0108.28)
B_INF (PROFINET CBE20)	-	Basic Infeed with "PROFINET CBE20" function module (r0108.31).
CU_I	3	Control Unit SINAMICS Integrated (only SIMOTION D4x5-2).
CU_I_D410	201	Control Unit SINAMICS Integrated for SIMOTION D410-2.

2 Parameters

2.1 Overview of parameters

Table 2-1 Data in the "Drive object (function module)" field, continued

Drive object (function module)	Type	Significance
CU_LINK	254	Object for Controller Extension 32 (CX32)
CU_NX_CX	4	Controller Extension for boosting the processing performance
CU_S_AC_DP	2	Control Unit SINAMICS S120 AC Drive with PROFIBUS interface.
CU_S_AC_PN	3	Control Unit SINAMICS S120 AC Drive with PROFINET interface.
CU_S120_DP	6	Control Unit SINAMICS S120 with PROFIBUS interface.
CU_S120_DP (CAN)	-	Control Unit SINAMICS S120 with PROFIBUS interface and function module "CAN" (p0108.29).
CU_S120_DP (COMM BOARD)	-	Control Unit SINAMICS S120 with PROFIBUS interface and "COMM BOARD" function module (p0108.30).
CU_S120_DP (PROFINET CBE20)	-	Control Unit SINAMICS S120 with PROFIBUS interface and "PROFINET CBE20" function module (p0108.31).
CU_S120_PN	4	Control Unit SINAMICS S120 with PROFINET interface.
CU_S120_PN (CAN)	-	Control Unit SINAMICS S120 with PROFINET interface and function module "CAN" (p0108.29).
CU_S120_PN (COMM BOARD)	-	Control Unit SINAMICS S120 with PROFINET interface and "COMM BOARD" function module (p0108.30).
CU_S120_PN (PROFINET CBE20)	-	Control Unit SINAMICS S120 with PROFINET interface and "PROFINET CBE20" function module (p0108.31).
CU_S150_DP	7	Control Unit SINAMICS S150 with PROFIBUS interface.
CU_S150_DP (CAN)	-	Control Unit SINAMICS S150 with PROFIBUS interface and function module "CAN" (p0108.29).
CU_S150_DP (COMM BOARD)	-	Control Unit SINAMICS S150 with PROFIBUS interface and "COMM BOARD" function module (p0108.30).
CU_S150_DP (PROFINET CBE20)	-	Control Unit SINAMICS S150 with PROFIBUS interface and "PROFINET CBE20" function module (p0108.31).
CU_S150_PN	5	Control Unit SINAMICS S150 with PROFINET interface.
CU_S150_PN (CAN)	-	Control Unit SINAMICS S150 with PROFINET interface and function module "CAN" (p0108.29).
CU_S150_PN (COMM BOARD)	-	Control Unit SINAMICS S150 with PROFINET interface and "COMM BOARD" function module (p0108.30).
CU_S150_PN (PROFINET CBE20)	-	Control Unit SINAMICS S150 with PROFINET interface and "PROFINET CBE20" function module (p0108.31).
ENC	300	Object for a DRIVE-CLiQ encoder.
HLA	70	Hydraulic linear drive.
HLA (ESR)	-	Hydraulic linear drive with "Extended Stop and Retract" function module (r0108.9).
HUB	150	DRIVE-CLiQ Hub Module.

Table 2-1 Data in the "Drive object (function module)" field, continued

Drive object (function module)	Type	Significance
R_INF	21	Renewable Infeed Control Closed-loop controlled, self-commutated infeed/regenerative feedback unit for generating a constant DC-link voltage
R_INF (Add ctrl)	-	Renewable Infeed with "Additional controls" function module (r0108.3)
R_INF (line transformer)	-	Renewable Infeed with "Line transformer" function module (r0108.4).
R_INF (dynamic line buffering)	-	Renewable Infeed with "Dynamic line buffering" function module (r0108.7).
R_INF (cos phi)	-	Renewable Infeed with "cosine phi" function module (r0108.10).
R_INF (line droop control)	-	Renewable Infeed with "Line droop control" function module (r0108.12).
R_INF (parallel)	-	Renewable Infeed with "Parallel connection" function module (r0108.15).
R_INF (master/slave)	-	Renewable Infeed with "Master/Slave" function module (r0108.19).
R_INF (brk mod ext)	-	Renewable Infeed with "Braking Module external" function module (r0108.26).
R_INF (Cooling unit)	-	Renewable Infeed with "Cooling unit" function module (r0108.28)
R_INF (PROFINET CBE20)	-	Renewable Infeed with "PROFINET CBE20" function module (r0108.31).
S_INF	20	Smart Infeed control Unregulated line infeed/feedback unit for generating the DC-link voltage.
S_INF (parallel)	-	Smart Infeed with "Parallel connection" function module (r0108.15).
S_INF (Brk Mod Ext)	-	Smart Infeed with "Braking Module external" function module (r0108.26).
S_INF (Cooling unit)	-	Smart Infeed with "Cooling unit" function module (r0108.28).
S_INF (PROFINET CBE20)	-	Smart Infeed with "PROFINET CBE20" function module (r0108.31).
SERVO	11	Servo drive.
SERVO (Ext M_reg)	-	Servo drive with "Extended torque control" function module (r0108.1).
SERVO (pos ctrl)	-	Servo drive with "Closed-loop position control" function module (r0108.3).
SERVO (EPOS)	-	Servo drive with "Basic positioner" function module (r0108.4).
SERVO (DSC spline)	-	Servo drive with function module "DSC with Spline" (r0108.6).
SERVO (APC)	-	Servo drive with "Advanced Positioning Control (APC)" function module (r0108.7).
SERVO (Extended setp)	-	Servo drive with "Extended setpoint channel" function module (r0108.8).
SERVO (ESR)	-	Servo drive with "Extended Stop and Retract" function module (r0108.9).
SERVO (J_estimator)	-	Servo drive with "Moment of inertia estimator" function module (r0108.10).
SERVO (Spin_diag)	-	Servo drive with "Spindle" function module (r0108.11). This function module can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).
SERVO (Lin)	-	Servo drive with "Linear motor" function module (r0108.12).
SERVO (Safety rot)	-	Servo drive with "Safety rotary axis" function module (r0108.13).
SERVO (ext brake)	-	Servo drive with "Extended brake control" function module (r0108.14)
SERVO (Tech_ctrl)	-	Servo drive with "Technology controller" function module (r0108.16).

2 Parameters

2.1 Overview of parameters

Table 2-1 Data in the "Drive object (function module)" field, continued

Drive object (function module)	Type	Significance
SERVO (ext. msg)	-	Servo drive with "Extended messages/monitoring functions" function module (r0108.17).
SERVO (Ext. I_set_filt)	-	Servo drive with "Extended current setpoint filter" function module (r0108.21).
SERVO (cogging_M_comp)	-	Servo drive with "cogging torque compensation" function module (r0108.22).
SERVO (Dig IO)	-	Servo drive for SINAMICS S120M with "Digital inputs-/outputs" function module (r0108.23)
SERVO (Cooling unit)	-	Servo drive with "Cooling unit" function module (r0108.28).
SERVO (CAN)	-	Servo drive with "CAN" function module (r0108.29).
SERVO (PROFINET CBE20)	-	Servo drive with "PROFINET CBE20" function module (r0108.31).
SERVO_AC	-	Servo drive for SINAMICS S120 AC Drive.
SERVO_I_AC	-	Servo drive for SINAMICS Integrated in SIMOTION D410-2.
TB30	100	Terminal Board 30.
TM120	207	Terminal Module 120.
TM15	203	Terminal Module 15 (SIMOTION D4xx-2 only).
TM150	208	Terminal Module 150.
TM15DI_DO	204	Terminal Module 15 (for SINAMICS).
TM17	202	Terminal Module 17 (SIMOTION D4xx-2 only).
TM31	200	Terminal Module 31.
TM41	201	Terminal Module 41.
TM54F_MA	205	Terminal Module 54F Master.
TM54F_SL	206	Terminal Module 54F Slave.
VECTOR	12	Vector drive.
VECTOR (n/M)	-	Vector drive with "Closed-loop speed/torque control" function module (r0108.2).
VECTOR (pos ctrl)	-	Vector drive with "Position control" function module (r0108.3).
VECTOR (EPOS)	-	Vector drive with "Basic positioner" function module (r0108.4).
VECTOR (J_estimator)	-	Vector drive with "Moment of inertia estimator" function module (r0108.10).
VECTOR (Safety rot)	-	Vector drive with "Safety rotary axis" function module (r0108.13).
VECTOR (ext brake)	-	Vector drive with "Extended brake control" function module (r0108.14).
VECTOR (parallel)	-	Vector drive with "Parallel connection" function module (r0108.15).
VECTOR (tech_ctrl)	-	Vector drive with "Technology controller" function module (r0108.16).
VECTOR (Ext. mess.)	-	Vector drive with "Extended messages/monitoring functions" function module (r0108.17).
VECTOR (F3E)	-	Vector drive with "F3E power unit" function module (r0108.26). The power unit is the PM250 for CU310-2 CRANES.
VECTOR (Cooling unit)	-	Vector drive with "Cooling unit" function module (r0108.28).

Table 2-1 Data in the "Drive object (function module)" field, continued

Drive object (function module)	Type	Significance
VECTOR (CAN)	-	Vector drive with "CAN" function module (r0108.29).
VECTOR (PROFINET CBE20)	-	Vector drive with "PROFINET CBE20" function module (r0108.31).
VECTOR_AC	-	Vector drive for SINAMICS S120 AC Drive.
VECTOR_I_AC	-	Vector drive for SINAMICS Integrated in SIMOTION D410-2.

Note

The drive object type is used to identify the drive objects in the drive system (e. g. r0107, r0975[1]).

Can be changed

The "-" sign indicates that the parameter can be changed in any object state and that the change will be effective immediately.

The information "C1(x), C2(x), T, U" ((x): optional) means that the parameter can be changed only in the specified drive unit state and that the change will not take effect until the unit switches to another state. This can be a single state or multiple states.

The following states are available:

- C1(x) Device commissioning C1: Commissioning 1
Device is being commissioned (p0009 > 0).
Pulses cannot be enabled.
The parameter can only be changed for the following device commissioning settings (p0009 > 0):
 - C1: Can be changed for all settings p0009 > 0.
 - C1(x): Can be changed only when p0009 = x.A modified parameter value does not take effect until the device commissioning mode is exited with p0009 = 0.

- C2(x) Drive object commissioning C2: Commissioning 2
Drive commissioning is in progress (p0009 = 0 and p0010 > 0).
Pulses cannot be enabled.
The parameter can only be changed in the following drive commissioning settings (p0010 > 0):
 - C2: Can be changed for all settings p0010 > 0.
 - C2(x): Can only be changed for the settings p0010 = x.A modified parameter value does not take effect until drive commissioning mode is exited with p0010 = 0.

- U Operation U: Run
Pulses are enabled.

- T Ready T: Ready to run
The pulses are not enabled and the state "C1(x)" or "C2(x)" is not active.

Note

Parameter p0009 is CU-specific (belongs to the Control Unit).

Parameter p0010 is drive-specific (belongs to each drive object).

The operating state of individual drive objects is displayed in r0002.

Calculated

Specifies whether the parameter is influenced by automatic calculations.

The calculation attribute defines which activities influence the parameter.

The following attributes exist:

- CALC_MOD_ALL
 - p0340 = 1
 - Project download with commissioning software and send from p0340 = 3
- CALC_MOD_CON
 - p0340 = 1, 3, 4
- CALC_MOD_EQU
 - p0340 = 1, 2
- CALC_MOD_LIM_REF
 - p0340 = 1, 3, 5
 - p0578 = 1
- CALC_MOD_REG
 - p0340 = 1, 3

Note

For p3900 > 0, p0340 = 1 is also called automatically.

After p1910 = 1, p0340 = 3 is also called automatically.

Access level

Specifies the minimum access level required to be able to display and change the relevant parameter. The required access level can be set using p0003.

The system uses the following access levels:

- 1: Standard
- 2: Extended
- 3: Expert
- 4: Service

Parameters with this access level are password protected.

Note

Parameter p0003 is CU-specific (belongs to the Control Unit).

A higher access level will also include the functions of the lower levels.

Data type

The information on the data type can consist of the following two items (separated by a slash):

- First item
Data type of the parameter.
- Second item (for binector or connector input only)
Data type of the signal source to be interconnected (binector/connector output).

Parameters can have the following data types:

- Integer8 I8 8-bit integer number
- Integer16 I16 16-bit integer number
- Integer32 I32 32-bit integer number
- Unsigned8 U8 8 bits without sign
- Unsigned16 U16 16 bits without sign
- Unsigned32 U32 32 bits without sign
- FloatingPoint32 Float 32-bit floating point number

Depending on the data type of the BICO input parameter (signal sink) and BICO output parameter (signal source), the following combinations are possible when creating BICO interconnections:

Table 2-2 Possible combinations of BICO interconnections

BICO output parameter	BICO input parameter			
	CI parameter			BI parameter
	Unsigned32 / Integer16	Unsigned32 / Integer32	Unsigned32 / FloatingPoint32	Unsigned32 / Binary
CO: Unsigned8	x	x	–	–
CO: Unsigned16	x	x	–	–
CO: Integer16	x	x	r2050, r8850	–
CO: Unsigned32	x	x	–	–
CO: Integer32	x	x	r2060, r8860	–
CO: FloatingPoint32	x	x	x	–
BO: Unsigned8	–	–	–	x
BO: Unsigned16	–	–	–	x
BO: Integer16	–	–	–	x
BO: Unsigned32	–	–	–	x
BO: Integer32	–	–	–	x
BO: FloatingPoint32	–	–	–	–
Legend: x : BICO interconnection permitted –: BICO interconnection not permitted rxxxx: BICO interconnection is only permitted for the specified CO parameters				

Dynamic index

For parameters with a dynamic index [0...n], the following information is specified here:

- Data set (if available).
- Parameter for the number of indices (n = number - 1).

The following information can be contained in this field:

- "CDS, p0170" (Command Data Set, CDS count)

Example:

p1070[0] → main setpoint [command data set 0]

p1070[1] → main setpoint [command data set 1], etc.

- "DDS, p0180" (Drive Data Set, DDS count)
- "EDS, p0140" (Encoder Data Set, EDS count)
- "MDS, p0130" (Motor Data Set, MDS count)
- "PDS, p0120" (Power unit Data Set, PDS count)
- "p2615" (traversing blocks count)

Data sets can only be created and deleted when p0010 = 15.

Note

Information on the data sets can be taken from the following references:

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

Function diagram

The parameter is included in this function diagram. The structure of the parameter function and its relationship with other parameters is shown in the specified function diagram.

P group (only when accessing via BOP (Basic Operator Panel))

Specifies the functional group to which this parameter belongs. The required parameter group can be set via p0004.

Note

Parameter p0004 is CU-specific (belongs to the Control Unit).

Unit, unit group and unit selection

The standard unit of a parameter is specified in square brackets after the values for "Min", "Max", and "Factory setting".

For parameters where the unit can be switched over, the specifications for "Unit group" and "Unit selection" determine the group to which this parameter belongs and with which parameter the unit can be changed over.

Example:

Unit group: 7_1, unit selection: p0505

The parameter belongs to unit group 7_1 and the unit can be changed over using p0505.

Note

Detailed information on changing over units can be found in the following references:

References: /FH1/ SINAMICS S120 Function Manual Drive Functions

References: /BA3/ SINAMICS S150 Operating Instructions

All the potential unit groups and possible unit selections are listed below.

Table 2-3 Unit groups (p0100)

Unit group	Unit selection for p0100 =		Reference variable for %
	0	1	
7_4	Nm	lbf ft	-
8_4	N	lbf	-
14_2	W	HP	-
14_6	kW	HP	-
14_13	W/A	HP/A	-
14_14	W min/1000	HP min/1000	-
14_15	W/A ²	HP/A ²	-
14_16	W min ² /1000 ²	HP min ² /1000 ²	-
25_1	kgm ²	lb ft ²	-
27_1	kg	lb	-
28_1	Nm/A	lbf ft/A	-
29_1	N/Arms	lbf/Arms	-
30_1	m	ft	-
47_1	kW s/K	HP s/K	-
48_1	W/K	HP/K	-
48_2	W min/1000 K	HP min/1000 K	-
48_3	W min ² /1000 ² K	HP min ² /1000 ² K	-
50_1	K/W	K/HP	-

Table 2-4 Unit groups (p0349)

Unit group	Unit selection for p0349 =		Reference variable for %
	1	2	
15_1	mH	%	$\frac{1000 \cdot p0304}{2 \cdot \pi \cdot \sqrt{3} \cdot p0305 \cdot p0310}$
16_1	Ohm	%	$\frac{p0304}{\sqrt{3} \cdot p0305}$

Table 2-5 Unit groups (p0505)

Unit group	Unit selection for p0505 =				Reference variable for %
	1	2	3	4	
2_1	Hz	%	Hz	%	p2000
2_2	kHz	%	kHz	%	p2000
3_1	1 rpm	%	1 rpm	%	p2000
4_1	m/min	%	ft/min	%	p2000
4_2	m/min	m/min	ft/min	ft/min	-
5_1	Vrms	%	Vrms	%	p2001
5_2	V	%	V	%	p2001
5_3	V	%	V	%	p2001
6_1	mArms	%	mArms	%	p2002
6_2	Arms	%	Arms	%	p2002
6_3	mA	%	mA	%	p2002
6_4	A	%	A	%	p2002
6_5	A	%	A	%	p2002
7_1	Nm	%	lbf ft	%	p2003
7_2	Nm	Nm	lbf ft	lbf ft	-
7_3	Nm	%	lbf ft	%	1.0
8_1	N	%	lbf	%	p2003
8_2	N	N	lbf	lbf	-
8_3	N	%	lbf	%	1.0
14_1	W	%	HP	%	r2004 (drive)
14_3	W	%	HP	%	r2004 (infeed)
14_4	W	%	HP	%	r2004 (drive)
14_5	kW	%	HP	%	r2004 (drive)
14_7	kW	%	HP	%	r2004 (infeed)
14_8	kW	%	HP	%	r2004 (drive)
14_9	W	W	HP	HP	-
14_10	kW	kW	HP	HP	-

2 Parameters

2.1 Overview of parameters

Table 2-5 Unit groups (p0505), continued

Unit group	Unit selection for p0505 =				Reference variable for %
	1	2	3	4	
14_11	var	%	var	%	r2004
14_12	kvar	%	kvar	%	r2004
17_1	Nms/rad	%	lbf ft s/rad	%	p2003/p2000
18_1	V/A	%	V/A	%	p2001/p2002
19_1	A/V	%	A/V	%	p2002/p2001
21_1	°C	°C	°F	°F	-
21_2	K	K	°F	°F	-
22_1	m/s ²	m/s ²	ft/s ²	ft/s ²	-
22_2	m/s ²	%	ft/s ²	%	p2007
23_1	Vrms s/m	Vrms s/m	Vrms s/ft	Vrms s/ft	-
24_1	Ns/m	Ns/m	lbf s/ft	lbf s/ft	-
24_2	Ns/m	%	lbf s/ft	%	p2003/p2000
26_1	m/s ³	m/s ³	ft/s ³	ft/s ³	-
39_1	1/s ²	%	1/s ²	%	p2007
49_1	Nm/rad	%	lbf ft/rad	%	p2003

Table 2-6 Unit group (p0595)

Unit group	Unit selection for p0595 =		Reference variable for %
	Value	Unit	
9_1	The values that can be set and the technological units are shown in p0595.		

Parameter values

Min	Minimum value of the parameter [unit]
Max	Maximum value of the parameter [unit]
Factory setting	Value when delivered [unit]
	In the case of a binector/connector input, the signal source of the default BICO interconnection is specified. A non-indexed connector output is assigned the index [0].
	A different value may be displayed for certain parameters (e.g. p1800) at the initial commissioning stage or when establishing the factory settings.
	Reason:
	The setting of these parameters is determined by the operating environment of the Control Unit (e.g. depending on converter type, macro, power unit).

Note

For SINAMICS G150/G130/S150, the macros and their settings are provided in the following documentation:

References: /BAx/ x = 1, 2, 3
 SINAMICS G150/G130/S150 Operating Instructions

Not for motor type

Specifies for which motor type this parameter has no significance.

ASM: Induction motor

FEM: Separately excited synchronous motor

PEM: Permanent-magnet synchronous motor

REL: Reluctance motor/SIEMOSYN motor

Scaling

Specification of the reference variable with which a signal value is automatically converted for a BICO interconnection.

The following reference variables are available:

- p2000 ... p2007: Reference speed, reference voltage, etc.
- PERCENT: 1.0 = 100 %
- 4000H: 4000 hex = 100 %

Expert list

Specifies whether this parameter is available in the expert list of the specified drive objects in the commissioning software.

1: Parameter exists in the expert list.

0: Parameter does not exist in the expert list.

NOTICE
Users assume full responsibility for using parameters marked "Expert list: 0" (parameter does not exist in the expert list).
These parameters and their functionalities have not been tested and no further user documentation is available for them (e. g. description of functions). Moreover, no support is provided for these parameters by "Technical Support" (hotline).

Description

Explanation of the function of a parameter.

Values

Lists the possible values of a parameter.

Recommendation

Information about recommended settings.

Index

The name and meaning of each individual index is specified for indexed parameters.

The following applies to the values (Min, Max, Factory setting) of indexed adjustable parameters:

- Min, Max:

The adjustment range and unit apply to all indices.

- Factory setting:

When all indices have the same factory setting, index 0 is specified with the unit to represent all indices.

When the indices have different factory settings, they are all listed individually with the unit.

Bit array

For parameters with bit arrays, the following information is provided about each bit:

- Bit number and signal name
- Meaning for signal states 1 and 0
- Function diagram (optional)

The signal is shown in this function diagram.

Dependency

Conditions that must be fulfilled in conjunction with this parameter. Also includes special effects that can occur between this parameter and others.

Where necessary, "See also:" indicates the following information:

- List of other relevant parameters to be considered.
- List of faults and alarms to be considered.

Safety instructions

Important information that must be observed to avoid the risk of physical injury or material damage.

Information that must be observed to avoid any problems.

Information that the user may find useful.

Danger



The description of this safety notice can be found at the beginning of this manual, see "Legal information" (Page 4).

Warning



The description of this safety notice can be found at the beginning of this manual, see "Legal information" (Page 4).

Caution



The description of this safety notice can be found at the beginning of this manual, see "Legal information" (Page 4).

Notice

The description of this safety notice can be found at the beginning of this manual, see "Legal information" (Page 4).

Note

Information that the user may find useful.

2.1.2 Number ranges of parameters

Note

The following number ranges represent an overview for all of the parameters available for the SINAMICS drive family.

The parameters for the product described in this List Manual are described in detail in "List of parameters" (Page 37).

Parameters are grouped into the following number ranges:

Table 2-7 Number ranges for SINAMICS

Range		Description
From	To	
0000	0099	Display and operation
0100	0199	Commissioning
0200	0299	Power section
0300	0399	Motor
0400	0499	Encoder
0500	0599	Technology and units, motor-specific data, probes
0600	0699	Thermal monitoring, maximum current, operating hours, motor data, central probe
0700	0799	Control Unit terminals, measuring sockets
0800	0839	CDS, DDS data sets, motor changeover
0840	0879	Sequence control (e.g. signal source for ON/OFF1)
0880	0899	ESR, parking, control and status words
0900	0999	PROFIBUS/PROFIdrive
1000	1199	Setpoint channel (e.g. ramp-function generator)
1200	1299	Functions (e.g. motor holding brake)
1300	1399	U/f control
1400	1799	Closed-loop control
1800	1899	Gating unit
1900	1999	Power unit and motor identification
2000	2009	Reference values
2010	2099	Communication (fieldbus)
2100	2139	Faults and alarms
2140	2199	Signals and monitoring
2200	2359	Technology controller
2360	2399	Staging, hibernation
2500	2699	Position control (LR) and basic positioning (EPOS)
2700	2719	Reference values, display

Table 2-7 Number ranges for SINAMICS, continued

Range		Description
From	To	
2720	2729	Load gearbox
2800	2819	Logic operations
2900	2930	Fixed values (e. g. percentage, torque)
3000	3099	Motor identification results
3100	3109	Real-time clock (RTC)
3110	3199	Faults and alarms
3200	3299	Signals and monitoring
3400	3659	Infeed closed-loop control
3660	3699	Voltage Sensing Module (VSM), Braking Module internal
3700	3779	Advanced Positioning Control (APC)
3780	3819	Synchronization
3820	3849	Friction characteristic
3850	3899	Functions (e. g. long stator)
3900	3999	Management
4000	4599	Terminal Board, Terminal Module (e. g. TB30, TM31)
4600	4699	Sensor Module
4700	4799	Trace
4800	4849	Function generator
4950	4999	OA application
5000	5169	Spindle diagnostics
5200	5230	Current setpoint filter 5 ... 10 (r0108.21)
5400	5499	System droop control (e. g. shaft generator)
5500	5599	Dynamic grid support (solar)
5600	5614	PROFenergy
5900	6999	SINAMICS GM/SM/GL/SL
7000	7499	Parallel connection of power units
7500	7599	SINAMICS SM120
7700	7729	External messages
7770	7789	NVRAM, system parameters
7800	7839	EEPROM read/write parameters
7840	8399	Internal system parameters
8400	8449	Real-time clock (RTC)
8500	8599	Data and macro management
8600	8799	CAN bus
8800	8899	Communication Board Ethernet (CBE), PROFIdrive

Table 2-7 Number ranges for SINAMICS, continued

Range		Description
From	To	
8900	8999	Industrial Ethernet, PROFINET, CBE20
9000	9299	topology
9300	9399	Safety Integrated
9400	9499	Parameter consistency and storage
9500	9899	Safety Integrated
9900	9949	topology
9950	9999	Diagnostics, internal
10000	10199	Safety Integrated
11000	11299	Free technology controller 0, 1, 2
20000	20999	Free function blocks (FBLOCKS)
21000	25999	Drive Control Chart (DCC)
50000	53999	SINAMICS DC MASTER (closed-loop DC current control)
61000	61001	PROFINET

2.2 List of parameters

Product: SINAMICS S120/S150, Version: 4702900, Language: eng
 Objects: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

r0002		Infeed operating display / INF op_display	
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for the infeed.		
Value:	0: Operation - everything enabled 21: Ready for operation - set "Operation enable" = "1" (p0852) 31: Rdy for sw on - pre-chrg running (p0857) 32: Ready for switching on - set "ON/OFF1" = "0/1" (p0840) 35: Switching on inhibited - carry out first commissioning (p0010) 41: Switching on inhibited - set "ON/OFF1" = "0" (p0840) 42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845) 44: Switching on inhibited - connect 24 V to terminal EP (hardware) 45: Switching on inhibited - remove fault cause, acknowledge fault 46: Switching on inhibited - exit comm mode (p0009, p0010) 60: Infeed de-activated/not operational 70: Initialization 200: Wait for booting/partial booting 250: Device signals a topology error		
Dependency:	Refer to: r0046		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
Note:	OC: Operating condition EP: Enable Pulses (pulse enable) COMM: Commissioning		

r0002		Infeed operating display / INF op_display	
B_INF	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for the infeed.		
Value:	0: Operation - everything enabled 31: Rdy for sw on - pre-chrg running (p0857) 32: Ready for switching on - set "ON/OFF1" = "0/1" (p0840) 35: Switching on inhibited - carry out first commissioning (p0010) 41: Switching on inhibited - set "ON/OFF1" = "0" (p0840) 42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845) 44: Switching on inhibited - connect 24 V to terminal EP (hardware) 45: Switching on inhibited - remove fault cause, acknowledge fault 46: Switching on inhibited - exit comm mode (p0009, p0010) 60: Infeed de-activated/not operational 70: Initialization 200: Wait for booting/partial booting 250: Device signals a topology error		
Dependency:	Refer to: r0046		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
Note:	OC: Operating condition COMM: Commissioning		

r0002	Control Unit operating display / CU op_display		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 117	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Operating display for the Control Unit (CU).		
Value:	0: Operation 10: Ready 20: Wait for run-up 25: Wait for automatic FW update of DRIVE-CLiQ components 31: Commissioning software download active 33: Remove/acknowledge topology error 34: Exit commissioning mode 35: Carry out first commissioning 70: Initialization 80: Reset active 99: Internal software error 101: Specify topology 111: Insert drive object 112: Delete drive object 113: Change drive object number 114: Change component number 115: Run parameter download 117: Delete component		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	Encoder DO operating display / Enc DO op_display		
ENC	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 250	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Operating display for encoder drive object.		
Value:	0: Encoder in cyclic operation 35: Carry out first commissioning (p0010) 45: Remove fault cause, acknowledge fault 46: Exit commissioning mode (p0009, p0010) 60: Encoder de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	Drive operating display / Drv op_display		
HLA	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 250	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Operating display for the drive.		
Value:	0: Operation - everything enabled 10: Operation - set "enable setpoint" = "1" (p1142, p1152) 12: Operation - RFG frozen, set "RFG start" = "1" (p1141)		

- 13: Operation - set "enable RFG" = "1" (p1140)
- 14: Operation - shutoff valve opens, SS2, STOP C
- 16: Operation - withdraw braking with OFF1 using "ON/OFF1" = "1"
- 17: Operation - braking with OFF3 can only be interrupted with OFF2
- 18: Operation - brake on fault, remove fault, acknowledge
- 21: Ready for operation - set "Operation enable" = "1" (p0852)
- 23: Ready - set "System pressure available" = "1" (p0864)
- 31: Ready for switching on - set "ON/OFF1" = "0/1" (p0840)
- 35: Switching on inhibited - carry out first commissioning (p0010)
- 41: Switching on inhibited - set "ON/OFF1" = "0" (p0840)
- 42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845)
- 43: Switching on inhibited - set "OC/OFF3" = "1" (p0848, p0849)
- 44: Switching on inhibited - connect 24 V to terminal EP (hardware)
- 45: Switching on inhibited - rectify fault, acknowledge fault, STO
- 46: Switching on inhibited - exit comm mode (p0009, p0010)
- 60: Drive object de-activated/not operational
- 70: Initialization
- 200: Wait for booting/partial booting
- 250: Device signals a topology error

Dependency:

Refer to: r0046

Notice:

For several missing enable signals, the corresponding value with the highest number is displayed.

Note:

OC: Operating condition
 EP: Enable Pulses (pulse enable)
 RFG: Ramp-function generator
 COMM: Commissioning
 MotID: Motor data identification
 SS2: Safe Stop 2
 STO: Safe Torque Off

r0002**DRIVE-CLiQ Hub Module operating display / Hub op_display**

HUB

Can be changed: -	Calculated: -	Access level: 1
Data type: Integer16	Dyn. index: -	Func. diagram: -
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
0	250	-

Description:

Operating display for the DRIVE-CLiQ Hub Module.

Value:

- 0: Module in cyclic operation
- 40: Module not in cyclic operation
- 50: Alarm
- 60: Fault
- 70: Initialization
- 120: Module de-activated
- 200: Wait for booting/partial booting
- 250: Device signals a topology error

Notice:

For several missing enable signals, the corresponding value with the highest number is displayed.

r0002**Drive operating display / Drv op_display**SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -	Calculated: -	Access level: 1
Data type: Integer16	Dyn. index: -	Func. diagram: -
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
0	250	-

Description:

Operating display for the drive.

Value:

- 0: Operation - everything enabled
- 10: Operation - set "enable setpoint" = "1" (p1142, p1152)
- 11: Operation - set "enable speed controller" = "1" (p0856)
- 12: Operation - RFG frozen, set "RFG start" = "1" (p1141)

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- 13: Operation - set "enable RFG" = "1" (p1140)
- 14: Oper. - MotID, excit. running and/or brake opens, SS2, STOP C
- 15: Operation - open brake (p1215)
- 16: Operation - withdraw braking with OFF1 using "ON/OFF1" = "1"
- 17: Operation - braking with OFF3 can only be interrupted with OFF2
- 18: Operation - brake on fault, remove fault, acknowledge
- 19: Operation - armature short-circ./DC brake act. (p1230, p1231)
- 21: Ready for operation - set "Operation enable" = "1" (p0852)
- 22: Ready for operation - de-magnetizing running (p0347)
- 23: Ready for operation - set "Infeed operation" = "1" (p0864)
- 31: Ready for switching on - set "ON/OFF1" = "0/1" (p0840)
- 35: Switching on inhibited - carry out first commissioning (p0010)
- 41: Switching on inhibited - set "ON/OFF1" = "0" (p0840)
- 42: Switching on inhibited - set "OC/OFF2" = "1" (p0844, p0845)
- 43: Switching on inhibited - set "OC/OFF3" = "1" (p0848, p0849)
- 44: Switching on inhibited - connect 24 V to terminal EP (hardware)
- 45: Switching on inhibited - rectify fault, acknowledge fault, STO
- 46: Switching on inhibited - exit comm mode (p0009, p0010)
- 60: Drive object de-activated/not operational
- 70: Initialization
- 200: Wait for booting/partial booting
- 250: Device signals a topology error

Dependency:

Refer to: r0046

Notice:

For several missing enable signals, the corresponding value with the highest number is displayed.

Note:

OC: Operating condition
EP: Enable Pulses (pulse enable)
RFG: Ramp-function generator
COMM: Commissioning
MotID: Motor data identification
SS2: Safe Stop 2
STO: Safe Torque Off

r0002 TB30 operating display / TB30 op_display

TB30	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-

Description:

Operating display for Terminal Board 30 (TB30).

Value:

- 0: Module in cyclic operation
- 40: Module not in cyclic operation
- 60: Fault
- 70: Initialization
- 80: Reset active
- 120: Module de-activated
- 200: Wait for run-up
- 250: Device signals a topology error

Notice:

For several missing enable signals, the corresponding value with the highest number is displayed.

r0002	TM120 operating display / TM120 op_display		
TM120	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 120 (TM120)		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	TM15 operating display / TM15 op_display		
TM15	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 15 (TM15).		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	TM150 operating display / TM150 op_display		
TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 150 (TM150)		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		

r0002	TM15DI/DO operating display / TM15D op_display		
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 15 (TM15).		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	TM17 operating display / TM17 op_display		
TM17	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 17 (TM17).		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
r0002	TM31 operating display / TM31 op_display		
TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 31 (TM31).		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		

r0002	TM41 operating display / TM41 op_display		
TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 41 (TM41).		
Value:	0: Operation - everything enabled 10: Operation - set "enable setpoint" = "1" (p1142) 12: Operation - RFG frozen, set "RFG start" = "1" (p1141) 13: Operation - set "enable RFG" = "1" (p1140) 18: Operation - brake on fault, remove fault, acknowledge 21: Ready for operation - set "Operation enable" = "1" (p0852) 31: Ready for switching on - set "ON/OFF1" = "0/1" (p0840) 41: Switching on inhibited - set "ON/OFF1" = "1/0" (p0840) 42: Switching on inhibited - set "OC/OFF2" = "1" (p0844) 43: Switching on inhibited - set "OC/OFF3" = "1" (p0848) 45: Switching on inhibited - remove fault cause, acknowledge fault 46: Switching on inhibited - exit comm mode (p0009, p0010) 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
Notice:	For several missing enable signals, the corresponding value with the highest number is displayed.		
Note:	OC: Operating condition RFG: Ramp-function generator COMM: Commissioning		
r0002	TM54F operating display / TM54F op_display		
TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	250	-
Description:	Operating display for Terminal Module 54F (TM54F).		
Value:	0: Module in cyclic operation 40: Module not in cyclic operation 50: Alarm 60: Fault 70: Initialization 120: Module de-activated 200: Wait for booting/partial booting 250: Device signals a topology error		
p0003	BOP access level / BOP acc_level		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1, U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	4	1
Description:	Sets the access level for reading and writing parameters via the Basic Operator Panel (BOP).		
Value:	1: Standard 2: Extended		

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- 3: Expert
- 4: Service

Note: A higher set access level also includes the lower one.
Access level 1 (standard):
Parameters for simplest possible operations.
Access level 2 (extended):
Parameters to operate the basic functions of the drive unit.
Access level 3 (experts):
Expert know-how is required for these parameters (e.g. BICO parameterization).
Access level 4 (service):
For these parameters, it is necessary that authorized service personnel enter the appropriate password (p3950).

p0004

BOP display filter / BOP disp_filter

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C2(1), U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
--	---	--	---

Description: Sets the display filter for parameters with the Basic Operator Panel (BOP).

Value:

- 0: All parameters
- 1: Displays, signals
- 2: Power unit
- 3: Motor
- 4: Encoder/pos enc
- 5: Technology/units
- 7: Digital inputs/outputs, commands, sequence control
- 8: Analog inputs/outputs
- 10: Setpoint channel/ramp-fct generator
- 12: Functions
- 13: U/f control
- 14: Control
- 15: Data sets
- 17: Basic positioner
- 18: Gating unit
- 19: Motor identification
- 20: Communication
- 21: Faults, alarms, monitoring functions
- 25: CI-loop pos ctrl
- 28: Free function blocks
- 47: Trace and function generator
- 50: OA parameters
- 90: Topology
- 95: Safety Integrated
- 98: Command Data Sets (CDS)
- 99: Drive Data Sets (DDS)

Dependency: Refer to: p0003

Notice: The display filter via p0004 provides precise filtering and displays the corresponding parameters only when p0009 and p0010 = 0.

Note: The set access level via p0003 is also relevant for the display filter via p0004.

Examples (assumption: p0009 = p0010 = 0):

p0003 = 1, p0004 = 3

--> Only the parameters for the motor with access level 1 are displayed.

p0003 = 2, p0004 = 3

--> Only the parameters for the motor with access levels 1 and 2 are displayed.

p0005[0...1]		BOP operating display selection / BOP op_disp sel		
A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 2 [1] 0	
Description:	Sets the parameter number and parameter index for display for p0006 = 2, 4 for the Basic Operator Panel (BOP). Examples for the SERVO drive object: p0005[0] = 21, p0005[1] = 0: Actual speed smoothed (r0021) p0005[0] = 25, p0005[1] = 0: Output voltage smoothed (r0025)			
Index:	[0] = Parameter number [1] = Parameter index			
Dependency:	Refer to: p0006			
Note:	Procedure: 1. The parameter number to be displayed should be set in index 0. Only the monitoring parameters (read-only parameters) can be set that actually exist for the actual drive object. If the set parameter number is not indexed, or if there is an index in index 1 that lies outside the valid range of the set parameter, then index 1 is automatically set to 0. 2. The index that belongs to the parameter set in index 0 should be set in index 1. The permissible changes in index 1 always depend on the parameter number set in index 0.			
p0006		BOP operating display mode / BOP op_disp mode		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4	
Description:	Sets the mode of the operating display for the Basic Operator Panel (BOP) in the operating states "ready for operation" and "operation".			
Value:	0: Operation --> r0021, otherwise r0020 <--> r0021 1: Operation --> r0021, otherwise r0020 2: Operation --> p0005, otherwise p0005 <--> r0020 3: Operation --> r0002, otherwise r0002 <--> r0020 4: p0005			
Dependency:	Refer to: p0005			
Note:	Mode 0 ... 3 can only be selected if also r0020, r0021 are available on the drive object. Mode 4 is available for all drive objects.			

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p0006	BOP operating display mode / BOP op_ disp mode		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 4	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4
Description:	Sets the mode of the operating display for the Basic Operator Panel (BOP) in the operating states "ready for operation" and "operation".		
Value:	4: p0005		
Dependency:	Refer to: p0005		
Note:	Mode 0 ... 3 can only be selected if also r0020, r0021 are available on the drive object. Mode 4 is available for all drive objects.		
p0007	BOP background lighting / BOP lighting		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [s]
Description:	Sets the delay time until the background lighting of the Basic Operator Panel (BOP) is switched off. If no keys are actuated, then the background lighting automatically switches itself off after this time has expired.		
Note:	p0007 = 0: Background lighting is always switched on (factory setting).		
p0008	BOP drive object after booting / BOP DO after boot		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the required drive object that is active at the Basic Operator Panel (BOP) after booting.		
Note:	The value from p0008 initializes the display on the Basic Operator Panel (BOP) at the top left after booting. The drive object Control Unit is selected using the value 1.		
p0009	Device commissioning parameter filter / Dev comm par_filt		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the device and basic drive commissioning. By appropriately setting this parameter, those parameters are filtered that can be written into in the various commissioning steps.		

Value:	<p>0: Ready</p> <p>1: Device configuration</p> <p>2: Defining the drive type/function module</p> <p>3: Drive base configuration</p> <p>4: Data set base configuration</p> <p>29: Device download</p> <p>30: Parameter reset</p> <p>50: OA application configuration</p> <p>55: OA application installation</p> <p>101: Topology input</p> <p>111: Insert drive object</p> <p>112: Delete drive object</p> <p>113: Change drive object number</p> <p>114: Change component number</p> <p>115: Parameter download</p> <p>117: Delete component</p> <p>10000: Ready (asynchron)</p>
Notice:	<p>For p0009 = 10000 the following applies:</p> <p>After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.</p>
Note:	<p>The drives can only be powered up outside the device commissioning (the inverter enabled). In this case, p0009 must be 0 (Ready) and the individual drive objects must have already gone into operation (p0010).</p> <p>p0009 = 1: Device configuration</p> <p>At the first commissioning of the device, after booting, the device is in the "device configuration" state. To start the internal automatic first commissioning of the drive unit, p0009 should be set to 0 (Ready) after the ID for the actual topology (r0098) was transferred into the ID for the target topology (p0099). To do this, it is sufficient to set a single index value of p0099[x] the same as r0098[x]. Before the device has been completely commissioned, no other parameter can be changed. After the first commissioning was carried out, in this state, when required, other basic device configuration parameters can be adapted (e.g. the basic sampling time in p0110).</p> <p>p0009 = 2: Defines the drive type / function module</p> <p>In this state, the drive object types and/or the function modules can be changed or selected for the individual drive objects. To do this, the drive object type can be set using p0107[0...15] and the function can be set using p0108[0...15] (refer to p0101[0...15]).</p> <p>p0009 = 3: Drive basic configuration</p> <p>In this state, after the device has been commissioned for the first time, basic changes can be made for the individual drive objects (e.g. sampling times in p0111, p0112, p0115 and the number of data sets in p0120, p0130, p0140, p0170, p0180).</p> <p>p0009 = 4: Data set basic configuration</p> <p>In this state, after the device has been commissioned for the first time, for the individual drive objects changes can be made regarding the assignment of the components (p0121, p0131, p0141, p0151, p0161) to the individual data sets and the assignment of the power unit, motor and encoder to the drive data sets (p0185, ...).</p> <p>p0009 = 29: Device download</p> <p>If a download is made using the commissioning software, the device is automatically brought into this state. After the download has been completed, p0009 is automatically set to 0 (ready). It is not possible to manually set p0009 to this value.</p> <p>p0009 = 30: Parameter reset</p> <p>In order to bring the complete unit into the "first commissioning" state or to load the parameters saved using p0977, to start, p0009 must be set to this value. p0976 can then be changed to the required value.</p> <p>p0009 = 50: OA application configuration</p> <p>In this state, after the device has been commissioned for the first time, changes can be made for the individual drive objects regarding the activity (p4956) of the OA applications.</p> <p>p0009 = 55: OA application installation</p> <p>OA applications can be installed and/or uninstalled in this state.</p> <p>p0009 = 101: Topology input</p> <p>In this state, the DRIVE-CLiQ target topology can be entered using p9902 and p9903.</p> <p>p0009 = 111: Insert drive object</p> <p>This state allows a new drive object to be inserted using p9911.</p> <p>p0009 = 112: Delete drive object</p> <p>This state allows existing drive objects to be deleted using p9912 after the device has been commissioned for the first time.</p>

p0009 = 113: Change drive object number

This state allows the drive object number of existing drive objects to be changed using p9913 after the device has been commissioned for the first time.

p0009 = 114: Change component number

This state allows the component number of existing components to be changed using p9914 after the device has been commissioned for the first time.

p0009 = 115: Parameter download

This state allows the complete device and drive commissioning using the parameter services.

p0009 = 117: Delete component

This state allows components to be deleted using p9917 after the device has been commissioned for the first time.

p0010	Infeed commissioning parameter filter / INF comm par_filt		
A_INF, B_INF, R_INF, S_INF	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	1
Description:	Sets the parameter filter to commission an infeed unit. Setting this parameter filters out the parameters that can be written into in the various commissioning steps.		
Value:	0: Ready 1: Quick commissioning 2: Power unit commissioning 5: Technological application/units 29: Only Siemens int 30: Parameter reset		
Note:	The drive can only be powered up outside the drive commissioning (inverter enable). To realize this, this parameter must be set to 0. For p3900 not equal to 0, at the end of the quick commissioning, this parameter is automatically reset to 0. Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010	Encoder DO commissioning parameter filter / EncDO com par_filt		
ENC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter to commission an encoder drive object. Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 4: Encoder commissioning 5: Technological application/units 29: Only Siemens int 30: Parameter reset		
Note:	Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010 Drive commissioning parameter filter / Drv comm. par_filt			
HLA	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10000	1
Description:	Sets the parameter filter to commission a drive. Setting this parameter filters out the parameters that can be written into in the various commissioning steps.		
Value:	0: Ready 1: Quick commissioning 2: Valve commissioning 3: Cylinder commissioning 4: Encoder commissioning 5: Technological application/units 11: Function modules 15: Data sets 17: Basic positioner commissioning 25: Position control commissioning 29: Only Siemens int 30: Parameter reset 95: Safety Integrated commissioning 10000: Ready with immediate feedback signal		
Note:	The drive can only be powered up outside the drive commissioning (inverter enable). To realize this, this parameter must be set to 0. By setting p3900 to a value other than 0, the quick commissioning is completed, and this parameter is automatically reset to 0. Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010 Drive commissioning parameter filter / Drv comm. par_filt			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 2800, 2818
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10000	1
Description:	Sets the parameter filter to commission a drive. Setting this parameter filters out the parameters that can be written into in the various commissioning steps.		
Value:	0: Ready 1: Quick commissioning 2: Power unit commissioning 3: Motor commissioning 4: Encoder commissioning 5: Technological application/units 15: Data sets 17: Basic positioner commissioning 25: Position control commissioning 29: Only Siemens int 30: Parameter reset 95: Safety Integrated commissioning 10000: Ready with immediate feedback signal		
Notice:	For p0010 = 10000 the following applies: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	The drive can only be powered up outside the drive commissioning (inverter enable). To realize this, this parameter must be set to 0. By setting p3900 to a value other than 0, the quick commissioning is completed, and this parameter is automatically reset to 0.		

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Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.

p0010 = 10000 corresponds to p0010 = 0. Unlike with p0010 = 0, the parameter modification is applied immediately and the calculations are made in the background. Further parameter modifications cannot be made while the calculations are being performed.

p0010	TB30 commissioning parameter filter / TB30 comm.par_filt		
TB30	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Board 30 (TB30). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010	TM120 commissioning parameter filter / TM120 com par_filt		
TM120	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 120 (TM120). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010	TM15 commissioning parameter filter / TM15 comm par_filt		
TM15	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 15 (TM15). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010	TM150 commissioning parameter filter / TM150 com par_filt		
TM150	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 150 (TM150). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		
p0010	TM15DI/DO commissioning the parameterizing filter / TM15D com par_filt		
TM15DI_DO	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 15 (TM15). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		
p0010	TM17 commissioning parameter filter / TM17 comm par_filt		
TM17	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 17 (TM17). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0010	TM31 commissioning parameter filter / TM31 comm par_filt		
TM31	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 31 (TM31). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Only the following values are possible: p0010 = 0, 30 Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		
p0010	TM41 commissioning parameter filter / TM41 comm par_filt		
TM41	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	30	0
Description:	Sets the parameter filter for commissioning a Terminal Module 41 (TM41). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 4: Encoder commissioning 5: Technological application/units 29: Only Siemens int 30: Parameter reset		
Dependency:	Refer to: p0970		
Note:	Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		
p0010	TM54F commissioning parameter filter / TM54F com par_filt		
TM54F_MA	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 2847
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	95	0
Description:	Sets the parameter filter for commissioning a Terminal Module 54F (TM54F). Setting this parameter filters out the parameters that can be written into in the various commissioning steps. For the BOP, this setting also causes the read access operations to be filtered.		
Value:	0: Ready 29: Only Siemens int 30: Parameter reset 95: Safety Integrated commissioning		
Dependency:	Refer to: p0970		
Note:	Procedure for "Reset parameter": Set p0010 to 30 and p0970 to 1.		

p0011	BOP password entry (p0013) / BOP passw ent p13		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the password for the Basic Operator Panel (BOP).		
Dependency:	Refer to: p0012, p0013		
p0012	BOP password acknowledgement (p0013) / BOP passw ackn p13		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Acknowledges the password for the Basic Operator Panel (BOP).		
Dependency:	Refer to: p0011, p0013		
p0013[0...49]	BOP user-defined list / BOP list		
A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the required parameters to read and write via the Basic Operator Panel (BOP). Activation: 1. p0003 = 3 (expert). 2. p0013[0...49] = requested parameter number 3. If required, enter p0011 = password in order to prevent non-authorized de-activation. 4. p0016 = 1 --> activates the selected user-defined list. De-activation/change: 1. p0003 = 3 (expert). 2. If required, p0012 = p0011, in order to be authorized to change or de-activate the list. 3. If required p0013[0...49] = required parameter number. 4. p0016 = 1 --> activates the modified user-defined list. 5. p0003 = 0 --> de-activates the user-defined list.		
Dependency:	Refer to: p0009, p0011, p0012, p0976		
Note:	The following parameters can be read and written on the Control Unit drive object: - p0003 (access stage) - p0009 (device commissioning, parameter filter) - p0012 (BOP password acknowledgement (p0013))		

2 Parameters

2.2 List of parameters

The following applies for the user-defined list:

- password protection is only available on the drive object Control Unit and is valid for all of the drive objects.
- p0013 cannot be included in the user-defined list for all drive objects.
- p0003, p0009, p0011, p0012, p0976 cannot, for the drive object Control Unit, be included in the user-defined list.
- the user-defined list can be cleared and de-activated "restore factory setting".

A value of 0 means: Entry is empty.

p0015	Macro drive object / Macro DO		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM15DI_DO, TM31, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1) Data type: Unsigned32 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Runs the corresponding macro files. The selected macro file must be available on the memory card/device memory. Example: p0015 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0700, p1000, p1500, r8570		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0. When executing a specific macro, the corresponding programmed settings are made and become active. No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group!		
Note:	The macros in the specified directory are displayed in r8570. r8570 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product.		

p0015	Macro drive unit / Macro drv unit		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN	Can be changed: C1 Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Runs the corresponding macro files. The selected macro file must be available on the memory card/device memory. Example: p0015 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0700, p1000, p1500, r8570		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0. When executing a specific macro, the corresponding programmed settings are made and become active.		
Note:	The macros in the specified directory are displayed in r8570. r8570 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product.		

p0015	Macro drive unit / Macro drv unit		
CU_S150_DP, CU_S150_PN	Can be changed: C1 Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Runs the corresponding macro files. The selected macro file must be available on the memory card/device memory. Example: p0015 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0700, p1000, p1500, r8570		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0. When executing a specific macro, the corresponding programmed settings are made and become active.		
Note:	The macros in the specified directory are displayed in r8570. r8570 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product.		
p0016	Activate BOP user-defined list / BOP user list act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1, U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting for activating/de-activating the user-defined list for the Basic Operator Panel (BOP). If p0016 = 1, then it is only possible to access parameters in the parameter list (p0013).		
Value:	0: BOP user-defined list de-activated 1: BOP user-defined list activated		
Dependency:	Refer to: p0011, p0012, p0013		
Note:	The user-defined list can only be de-activated with p0011 = p0012		
r0018	Control Unit firmware version / CU FW version		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the Control Unit.		
Dependency:	Refer to: r0128, r0148, r0158, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0019.0...14	CO/BO: Control word BOP / STW BOP		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9912 Unit selection: - Expert list: 1 Factory setting -

Description: Displays the control word for the Basic Operator Panel (BOP).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON / OFF (OFF1)	ON	OFF (OFF1)	-
	01	No coast-down / coast-down (OFF2)	No coast down	Coast down (OFF2)	-
	02	No Quick Stop / Quick Stop (OFF3)	No Quick Stop	Quick Stop (OFF3)	-
	07	Acknowledge fault (0 -> 1)	Yes	No	-
	13	Motorized potentiometer raise	Yes	No	-
	14	Motorized potentiometer lower	Yes	No	-

r0020	Velocity setpoint smoothed / v_set smth		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]

Description: Displays the actual smoothed velocity setpoint at the velocity controller input.

Dependency: Refer to: r0060

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The velocity setpoint is available smoothed (r0020) and unsmoothed (r0060).

r0020	Speed setpoint smoothed / n_set smth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 2 Func. diagram: 5020, 6799 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]

Description: Displays the currently smoothed speed setpoint at the input of the speed controller or U/f characteristic (after the interpolator).

Dependency: Refer to: r0060

Note: Smoothing time constant = 100 ms

The signal is not suitable as a process quantity and may only be used as a display quantity.

The speed setpoint is available smoothed (r0020) and unsmoothed (r0060).

r0020	Velocity setpoint smoothed / v_set smth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 2 Func. diagram: 5020, 6799 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]

Description: Displays the currently smoothed velocity setpoint at the input of the velocity controller or U/f characteristic (after the interpolator).

Dependency: Refer to: r0060

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The velocity setpoint is available smoothed (r0020) and unsmoothed (r0060).

r0021 **CO: Actual velocity smoothed / v_act smooth**

HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]

Description: Displays the smoothed actual value of the cylinder velocity.

Dependency: Refer to: r0022, r0063

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0021 **CO: Actual speed smoothed / n_act smooth**

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4700, 4710
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]

Description: Displays the smoothed actual value of the motor speed.

Dependency: Refer to: r0022, r0063

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0021 **CO: Actual velocity smoothed / v_act smooth**

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4700, 4710
	P-Group: Displays, signals	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]

Description: Displays the smoothed actual value of the motor velocity.

Dependency: Refer to: r0022, r0063

Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The velocity actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0021 **CO: Actual speed smoothed / n_act smooth**

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6799
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]

Description: Displays the smoothed actual value of the motor speed.

For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0021.

2 Parameters

2.2 List of parameters

Dependency: Refer to: r0022, r0063
Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).
For U/f control, the mechanical speed calculated from the output frequency and the slip is shown in r0063[2] even if slip compensation is deactivated.

r0022	Actual velocity smoothed / v_act smooth		
HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]

Description: Displays the smoothed actual value of the cylinder velocity.
Dependency: Refer to: r0021, r0063
Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0022	Speed actual value rpm smoothed / n_act rpm smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4700, 4710
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]

Description: Displays the smoothed actual value of the motor speed.
r0022 is identical to r0021, however, it always has units of rpm and contrary to r0021 cannot be changed over.
Dependency: Refer to: r0021, r0063
Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0022	Actual velocity smoothed / v_act smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4700, 4710
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]

Description: Displays the smoothed actual value of the motor velocity.
Dependency: Refer to: r0021, r0063
Note: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The velocity actual value is available smoothed (r0021, r0022) and unsmoothed (r0063).

r0022	Speed actual value rpm smoothed / n_act rpm smooth		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6799
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the smoothed actual value of the motor speed. r0022 is identical to r0021, however, it always has units of rpm and contrary to r0021 cannot be changed over. For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0022.		
Dependency:	Refer to: r0021, r0063		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0063). For U/f control, the mechanical speed calculated from the output frequency and the slip is shown in r0063[2] even if slip compensation is deactivated.		

r0024	CO: Line supply frequency smoothed / f_line smooth		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [Hz]	- [Hz]	- [Hz]
Description:	Displays the smoothed line supply frequency.		
Dependency:	Refer to: r0066		
Note:	Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The line frequency is available smoothed (r0024) and unsmoothed (r0066). A positive sign of the frequency is obtained when the line supply phases U, V and W are connected with the correct phase sequence. A negative sign of the frequency is obtained when the 3 line phases are interchanged therefore designating a negative direction of the rotating field of the 3-phase line supply voltage.		

r0024	Output frequency smoothed / f_outp smooth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5300, 5730, 6300, 6799
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [Hz]	- [Hz]	- [Hz]
Description:	Displays the smoothed converter frequency.		
Dependency:	Refer to: r0066		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The output frequency is available smoothed (r0024) and unsmoothed (r0066).		

r0025[0...3]	CO: Input voltage smoothed / U_inp smooth		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the smoothed actual value of the input voltage.		
Index:	[0] = Voltage at input terminals of power unit from line supply model [1] = Voltage at VSM or at input terminals of the line filter [2] = Voltage of the voltage source from the line supply model [3] = Smoothed voltage of voltage source from line supply model		
Dependency:	Refer to: r0072		
Note:	Smoothing time constant = 300 ms The signals are not suitable as process quantity and may only be used as display quantities. The input voltages are available smoothed (r0025) and unsmoothed (r0072). Re r0025[0]: Pulsed voltage at the line supply input terminals of the power unit. The value is calculated from the modulation depth r0074 and is therefore only correct in the closed-loop controlled mode and when the pulses are enabled. Re r0025[1]: Absolute voltage at the input terminals of the line filter or the connection point of a VSM. The value is calculated from the VSM measured values r3661 and r3662 and is therefore equal to 0 if a VSM is not connected. Re r0025[2]: Estimated value for the voltage of the voltage source that is calculated in the voltage model of the line supply PLL. Re r0025[3]: Smoothed display value of the filtered source voltage from r0072[3].		

r0025	CO: Output voltage smoothed / U_outp smooth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6300, 6799
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the smoothed output voltage of the power unit.		
Dependency:	Refer to: r0072		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The output voltage is available smoothed (r0025) and unsmoothed (r0072).		

r0026	CO: DC link voltage smoothed / Vdc smooth		
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799, 8750, 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the smoothed actual value of the DC link voltage.		
Dependency:	Refer to: r0070		
Notice:	This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.		

Note: A_INF, B_INF, S_INF: smoothing time constant = 300 ms
 The signal is not suitable as a process quantity and may only be used as a display quantity.
 The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).

r0026	CO: DC link voltage smoothed / Vdc smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 8750, 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the smoothed actual value of the DC link voltage.		
Dependency:	Refer to: r0070		
Notice:	For SINAMICS S120 AC Drive (AC/AC) the following applies: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM340) a valid measured value is not supplied. In this case, when an external 24 V power supply is connected, a value of approx. 24 V is displayed in the display parameter.		
Note:	SERVO, VECTOR: Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).		

r0026	CO: DC link voltage smoothed / Vdc smooth		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6799, 8750, 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the smoothed actual value of the DC link voltage.		
Dependency:	Refer to: r0070		
Notice:	For SINAMICS S120 AC Drive (AC/AC) the following applies: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM340) a valid measured value is not supplied. In this case, when an external 24 V power supply is connected, a value of approx. 24 V is displayed in the display parameter.		
Note:	SERVO, VECTOR: Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).		

r0027	CO: Absolute actual current smoothed / I_act abs val smth		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799, 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the smoothed absolute actual current value.		
Dependency:	Refer to: r0068		
Notice:	This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.		

2 Parameters

2.2 List of parameters

Note: A_INF, S_INF, VECTOR: Smoothing time constant = 300 ms
SERVO: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).

r0027

CO: Absolute actual current smoothed / I_act abs val smth

B_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8750
	P-Group: Displays, signals	Units group: 6_4	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]

Description: Displays the smoothed absolute actual current value.

Dependency: Refer to: r0068

Notice: This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.
For Basic Line Modules of chassis format, the displayed value is invalid as these units do not have any current sensing.

Note: Smoothing time constant = 300 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).

r0028

Modulation depth smoothed / Mod_depth smth

A_INF, R_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]

Description: Displays the smoothed actual value of the modulation depth.

Dependency: Refer to: r0074

Note: A_INF: Smoothing time constant = 300 ms
SERVO, VECTOR: Smoothing time constant = 100 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The modulation depth is available smoothed (r0028) and unsmoothed (r0074).

r0029

Reactive current actual value smoothed / I_react smooth

A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]

Description: Displays the smoothed actual value of the reactive current component.

Note: Smoothing time constant = 300 ms
The signal is not suitable as a process quantity and may only be used as a display quantity.
The reactive current actual value is available smoothed (r0029) and unsmoothed (r0076).

r0029	Current actual value field-generating smoothed / Id_act smooth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5730, 6799 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the smoothed field-generating actual current.		
Dependency:	Refer to: r0076		
Note:	SERVO: Smoothing time constant = 100 ms VECTOR: Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The field-generating current actual value is available smoothed (r0029) and unsmoothed (r0076).		

r0030	Active current actual value smoothed / I_active smooth		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 8850, 8950 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the smoothed actual value of the active current components.		
Dependency:	Refer to: r0078		
Note:	Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The active current actual value is available smoothed (r0030) and unsmoothed (r0078).		

r0030	Current actual value torque-generating smoothed / Iq_act smooth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5730, 6799 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the smoothed torque-generating actual current.		
Dependency:	Refer to: r0078		
Note:	SERVO: Smoothing time constant = 100 ms VECTOR: Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The following applies for SERVO: The torque-generating current actual value is available smoothed (r0030 with 100 ms, r0078[1] with p0045) and unsmoothed (r0078[0]). The following applies for VECTOR: The torque-generating current actual value is available smoothed (r0030 with 300 ms) and unsmoothed (r0078).		

r0030	Current actual value force generating smoothed / Iq_act smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the smoothed force-generating actual current.		
Dependency:	Refer to: r0078		
Note:	SERVO: Smoothing time constant = 100 ms VECTOR: Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The following applies for SERVO: The force-generating current actual value is available smoothed (r0030 with 100 ms, r0078[1] with p0045) and unsmoothed (r0078[0]). The following applies for VECTOR: The torque-generating current actual value is available smoothed (r0030 with 300 ms) and unsmoothed (r0078).		

r0031	Force actual value smoothed / F_act smooth		
HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Displays the smoothed force setpoint.		
Dependency:	Refer to: r0080		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The force actual value is available smoothed (r0031) and unsmoothed (r0080).		

r0031	Actual torque smoothed / M_act smooth		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799
	P-Group: Displays, signals	Units group: 7_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Displays the smoothed torque actual value.		
Dependency:	Refer to: r0080		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The torque actual value is available smoothed (r0031) and unsmoothed (r0080).		

r0031	Force actual value smoothed / F_act smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799
	P-Group: Displays, signals	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Displays the smoothed force setpoint.		
Dependency:	Refer to: r0080		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The force actual value is available smoothed (r0031) and unsmoothed (r0080).		

r0032	CO: Active power actual value smoothed / P_actv_act smth		
A_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799, 8750, 8850, 8950
	P-Group: Displays, signals	Units group: 14_10	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the smoothed actual value of the active power.		
Dependency:	Refer to: r0082		
Notice:	This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used.		
Note:	Significance for the drive: Power output at the motor shaft Significance for the infeed: Line power drawn For A_INF, B_INF and S_INF the following applies: The active power is available smoothed (r0032 with 300 ms) and unsmoothed (r0082). The following applies for SERVO: The active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]). For VECTOR and VECTORMV, the following applies: The active power is available smoothed (r0032 with 100 ms) and unsmoothed (r0082).		

r0032	CO: Active power actual value smoothed / P_actv_act smth		
B_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730, 6799, 8750, 8850, 8950
	P-Group: Displays, signals	Units group: 14_10	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the smoothed actual value of the active power.		
Dependency:	Refer to: r0082		
Notice:	This smoothed signal is not suitable for diagnostics or evaluation of dynamic operations. In this case, the unsmoothed value should be used. For Basic Line Modules of chassis format, the displayed value is invalid as these units do not have any current sensing.		
Note:	Significance for the drive: Power output at the motor shaft Significance for the infeed: Line power drawn For A_INF, B_INF and S_INF the following applies: The active power is available smoothed (r0032 with 300 ms) and unsmoothed (r0082).		

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The following applies for SERVO:

The active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).

For VECTOR and VECTORMV, the following applies:

The active power is available smoothed (r0032 with 100 ms) and unsmoothed (r0082).

r0033		Torque utilization smoothed / M_util smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting - [%]	
Description:	Displays the smoothed torque utilization as a percentage. The torque utilization is obtained from the required smoothed torque in reference to the torque limit, scaled using p2196.			
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The torque utilization is available smoothed (r0033) and unsmoothed (r0081). For M_set total (r0079) > M_max offset (p1532), the following applies: - demanded torque = M_set total - M_max offset - actual torque limit = M_max upper effective (r1538) - M_max offset For M_set total (r0079) <= M_max offset (p1532), the following applies: - demanded torque = M_max offset - M_set total - actual torque limit = M_max offset - M_max lower effective (r1539) For the actual torque limit = 0, the following applies: r0033 = 100 % For the actual torque limit < 0, the following applies: r0033 = 0 %			

r0033		Force utilization smoothed / F_util smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting - [%]	
Description:	Displays the smoothed force utilization as a percentage. The force utilization is obtained from the required smoothed force referred to the force limit.			
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The force utilization is available smoothed (r0033) and unsmoothed (r0081). For F_set total (r0079) > F_max offset (p1532), the following applies: - demanded torque = F_set total - F_max offset - actual force limit = F_max upper effective (r1538) - F_max offset For F_set total (r0079) <= F_max offset (p1532), the following applies: - demanded force = F_max offset - F_set total - actual force limit = F_max offset - F_max lower effective (r1539) For the actual force limit = 0, the following applies: r0033 = 100 % For the actual force limit < 0, the following applies: r0033 = 0 %			

r0033	Torque utilization smoothed / M_util smooth		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8012
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the smoothed torque utilization as a percentage. The torque utilization is obtained from the required smoothed torque in reference to the torque limit, scaled using p2196.		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. The torque utilization is available smoothed (r0033) and unsmoothed (r0081). For M_set total (r0079) > 0, the following applies: - Required torque = M_set total - Actual torque limit = M_max upper effective (r1538) For M_set total (r0079) <= 0, the following applies: - Required torque = - M_set total - Actual torque limit = - M_max lower effective (r1539) For the actual torque limit = 0, the following applies: r0033 = 100 % For the actual torque limit < 0, the following applies: r0033 = 0 %		
r0034	CO: Motor utilization thermal / Mot_util therm		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8017
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the motor utilization from motor temperature model 1 (I2t) or 3.		
Dependency:	The thermal motor utilization is only determined for permanent-magnet synchronous motors when the motor temperature model 1 (I2t) or 3 is activated. For motor temperature model 1 (I2t) (p0612.0 = 1), the following applies: - r0034 = (motor model temperature - 40 K) / (p0605 - 40 K) * 100 % For motor temperature model 3 (p0612.2 = 1), the following applies: - r0034 = (motor model temperature - p5397) / (p5398 - p5397) * 100 % Refer to: p0611, p0612, p0615		
Notice:	After the drive is switched on, the system starts to determine the motor temperature with an assumed model value. This means that the value for the motor utilization is only valid after a stabilization time.		
Note:	Smoothing time constant = 100 ms The signal is not suitable as a process quantity and may only be used as a display quantity. For r0034 = -200.0 %, the following applies: The value is invalid (e.g. the motor temperature model is not activated or has been incorrectly parameterized).		

r0035	CO: Temperature input / Temp_input		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Displays, signals	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]
Description:	Displays the temperature currently measured at X21 (booksize) or X41 (chassis). When using an Active Interface Module (p0220 = 41 ... 45) a bimetallic sensor must be connected up to monitor the temperature. The temperature sensor type is indicated using p0601 and cannot be changed when an Active Interface Module is being used. Temperature within permissible limit values: r0035 = -50°C Temperature outside the permissible limit values: r0035 = 250°C		
Notice:	The function in r0192.11 must be available in order to obtain a correct display.		
Note:	For r0035 equal to -200.0 °C, the following applies: - "no sensor" selected in p0601! For r0035 equal to -300.0 °C, the following applies: - a KTY84 is selected in p0601 but is not connected! - the temperature display is not valid (temperature sensor error)!		

r0035	CO: Temperature input / Temp_input		
B_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8750
	P-Group: Displays, signals	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]
Description:	Displays the temperature currently measured at X21 (booksize) or X41 (chassis). For a BLM with internal Braking Module, a bimetallic sensor must be connected up to monitor the temperature of the braking resistor. The temperature sensor type is indicated using p0601 and cannot be changed for the existing internal Braking Module. Temperature within permissible limit values: r0035 = -50°C Temperature outside the permissible limit values: r0035 = 250°C		
Notice:	The function in r0192.11 must be available in order to obtain a correct display.		
Note:	For r0035 equal to -200.0 °C, the following applies: - "no sensor" selected in p0601! For r0035 equal to -300.0 °C, the following applies: - a KTY84 is selected in p0601 but is not connected! - the temperature display is not valid (temperature sensor error)!		

r0035	CO: Motor temperature / Mot temp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8016, 8017
	P-Group: Displays, signals	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]
Description:	Display and connector output for the actual temperature in the motor.		
Note:	For r0035 not equal to -200.0 °C, the following applies: - this temperature display is valid. - a KTY sensor is connected. - the thermal model for the induction motor is activated (p0612 bit 1 = 1 and temperature sensor de-activated: p0600 = 0 or p0601 = 0).		

For r0035 equal to -200.0 °C, the following applies:

- this temperature display is not valid (temperature sensor error).
- A PTC sensor or bimetallic NC contact is connected.
- the temperature sensor of the synchronous motor is de-activated (p0600 = 0 or p0601 = 0).

r0036**CO: Power unit overload I2t / PU overload I2t**

A_INF, B_INF, R_INF,
S_INF, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Data type: FloatingPoint32

P-Group: Displays, signals

Not for motor type: -

Min

- [%]

Calculated: -

Dyn. index: -

Units group: -

Scaling: PERCENT

Max

- [%]

Access level: 3

Func. diagram: 8014

Unit selection: -

Expert list: 1

Factory setting

- [%]

Description:

Displays the power unit overload determined using the I2t calculation.

A current reference value is defined for the I2t monitoring of the power unit. It represents the current that can be conducted by the power unit without any influence of the switching losses (e.g. the continuously permissible current of the capacitors, inductances, busbars, etc.).

If the I2t reference current of the power unit is not exceeded, then an overload (0 %) is not displayed.

In the other case, the degree of thermal overload is calculated, whereby 100% results in a trip.

Dependency:

Refer to: p0290, p0294

r0037[0...19]**CO: Power unit temperatures / PU temperatures**

A_INF, B_INF, R_INF,
S_INF, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Data type: FloatingPoint32

P-Group: Displays, signals

Not for motor type: -

Min

- [°C]

Calculated: -

Dyn. index: -

Units group: 21_1

Scaling: p2006

Max

- [°C]

Access level: 3

Func. diagram: 8014

Unit selection: p0505

Expert list: 1

Factory setting

- [°C]

Description:

Display and connector output for the temperature in the power unit.

Index:

[0] = Inverter maximum value
[1] = Depletion layer maximum value
[2] = Rectifier maximum value
[3] = Air intake
[4] = Interior of power unit
[5] = Inverter 1
[6] = Inverter 2
[7] = Inverter 3
[8] = Inverter 4
[9] = Inverter 5
[10] = Inverter 6
[11] = Rectifier 1
[12] = Rectifier 2
[13] = Depletion layer 1
[14] = Depletion layer 2
[15] = Depletion layer 3
[16] = Depletion layer 4
[17] = Depletion layer 5
[18] = Depletion layer 6
[19] = Cooling unit liquid intake

Notice:

Only for internal Siemens troubleshooting.

Note:

The value of -200 indicates that there is no measuring signal.

r0037[0]: Maximum value of the inverter temperatures (r0037[5...10]).

r0037[1]: Maximum value of the depletion layer temperatures (r0037[13...18]).

r0037[2]: Maximum value of the rectifier temperatures (r0037[11...12]).

The maximum value is the temperature of the hottest inverter, depletion layer, or rectifier.

In the case of a fault, the particular shutdown threshold depends on the power unit, and cannot be read out.

r0037[0...1]	Control Unit temperature / CU temp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°C]
Description:	Displays the measured Control Unit temperature. An appropriate message is output when the permitted operating temperature is exceeded.		
Index:	[0] = Actual measured value [1] = Maximum measured value		
Notice:	Only for internal Siemens troubleshooting.		
Note:	The value of -200 indicates that there is no measuring signal.		
r0037[0...1]	CO: HLA temperature / HLA temp		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°C]
Description:	Display and connector output for the measured temperature in the Hydraulic Module. Fault F30611 with fault value 1950 is output when the permitted operating temperature is exceeded. An implausible operating temperature value results in fault F30611 with fault value 1951.		
Index:	[0] = Actual measured value [1] = Maximum measured value		
Notice:	Only for internal Siemens troubleshooting.		
Note:	The value of -200 indicates that there is no measuring signal.		
r0038	Power factor smoothed / Cos phi smooth		
A_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 6799, 8850, 8950 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the smoothed actual power factor.		
Notice:	For infeed units, the following applies: For active powers < 25 % of the rated power, this does not provide any useful information.		
Note:	Smoothing time constant = 300 ms The signal is not suitable as a process quantity and may only be used as a display quantity. Meaning for motor: - power factor of the basic fundamental signals at the converter output. Meaning for infeed: - Power factor at the connection point (r3470, r3471)		

r0039[0...2]	Energy display / Energy displ		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kWh]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [kWh]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [kWh]
Description:	Displays the energy values at the output terminals of the power unit.		
Index:	[0] = Energy balance (sum) [1] = Energy drawn [2] = Energy fed back		
Dependency:	Refer to: p0040		
Note:	Re index 0: Sum of the energy drawn and energy that is fed back.		
p0040	Reset energy consumption display / Energy usage reset		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to reset the display in r0039 and r0041. Procedure: Set p0040 = 0 --> 1 The displays are reset and the parameter is automatically set to zero.		
Dependency:	Refer to: r0039		
r0041	Energy consumption saved / Energy cons saved		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kWh]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [kWh]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [kWh]
Description:	Displays the saved energy referred to 100 operating hours.		
Dependency:	Refer to: p0040		
Note:	This display is used for a fluid-flow machine. The flow characteristic is entered into p3320 ... p3329. For an operating time of below 100 hours, the display is interpolated up to 100 hours.		
p0045	Display values smoothing time constant / Disp_val T_smooth		
A_INF, R_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 150.00 [ms]
Description:	Sets the smoothing time constant for the following display values: r5515[1], r5516[1]		

p0045	Display values smoothing time constant / Disp_val T_smooth		
HLA, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 2 Func. diagram: 4715, 5610, 5730, 6714, 8012 Unit selection: - Expert list: 1 Factory setting 1.00 [ms]
Description:	Sets the smoothing time constant for the following display values: SERVO: r0078[1], r0079[1], r0081 (calculated from the quantities smoothed with p0045), r0082[1]. VECTOR: r0063[1], r0068[1], r0080[1], r0082[1].		

r0046.0...29	CO/BO: Missing enable sig / Missing enable sig		
A_INF, R_INF, S_INF	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 8834, 8934 Unit selection: - Expert list: 1 Factory setting -

Description: Display and BICO output for missing enable signals that are preventing the closed-loop infeed control from being commissioned.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	-
	01	OFF2 enable missing	Yes	No	-
	03	Operation enable missing	Yes	No	-
	08	EP terminals enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-
	17	OFF2 enable internal missing	Yes	No	-
	19	Pulse enable internal missing	Yes	No	-
	26	Infeed inactive or not operational	Yes	No	-
	29	Cooling unit ready signal missing	Yes	No	-

Dependency: Refer to: r0002

Note: The value r0046 = 0 indicates that all enable signals for the infeed are present.

Bit 00 = 1 (enable signal missing), if:

- the signal source in p0840 is a 0 signal.

- there is a "switching on inhibited".

Bit 01 = 1 (enable signal missing), if:

- the signal source in p0844 or p0845 is a 0 signal.

Bit 03 = 1 (enable signal missing), if:

- the signal source in p0852 is a 0 signal.

Bit 08 = 1 (enable signal missing), if:

- the pulse enable via terminal EP is missing (booksize: X21, chassis: X41).

Bit 16 = 1 (enable signal missing), if:

- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.

Bit 17 = 1 (enable signal missing), if:

- the commissioning mode is selected (p0009 > 0 or p0010 > 0) or there is an OFF2 fault response or the OFF1 signal source (p0840) is changed.

Bit 19 = 1 (internal pulse enable missing), if:

- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.

Bit 26 = 1 (enable signal missing), if:

- the infeed is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).

Bit 29 = 1 (enable signal missing), if:

- the cooling unit ready signal via binector input p0266[1] missing.

r0046.0...29		CO/BO: Missing enable sig / Missing enable sig			
B_INF	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8734		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for missing enable signals that are preventing the closed-loop infeed control from being commissioned.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	-
	01	OFF2 enable missing	Yes	No	-
	08	EP terminals enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-
	17	OFF2 enable internal missing	Yes	No	-
	26	Infeed inactive or not operational	Yes	No	-
	29	Cooling unit ready signal missing	Yes	No	-
Dependency:	Refer to: r0002				
Note:	The value r0046 = 0 indicates that all enable signals for the infeed are present.				
	Bit 00 = 1 (enable signal missing), if:				
	- the signal source in p0840 is a 0 signal.				
	- there is a "switching on inhibited".				
	Bit 01 = 1 (enable signal missing), if:				
	- the signal source in p0844 or p0845 is a 0 signal.				
	Bit 16 = 1 (enable signal missing), if:				
	- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.				
	Bit 17 = 1 (enable signal missing), if:				
	- the commissioning mode is selected (p0009 > 0 or p0010 > 0) or there is an OFF2 fault response or the OFF1 signal source (p0840) is changed.				
	Bit 26 = 1 (enable signal missing), if:				
	- the infeed is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).				
	Bit 29 = 1 (enable signal missing), if:				
	- the cooling unit ready signal via binector input p0266[1] missing.				

r0046.0...30		CO/BO: Missing enable sig / Missing enable sig			
HLA	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2634		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for missing enable signals that are preventing the closed-loop drive control from being commissioned.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	-
	01	OFF2 enable missing	Yes	No	-
	02	OFF3 enable missing	Yes	No	-
	03	Operation enable missing	Yes	No	-
	07	The 26.5 V supply voltage is missing	Yes	No	-
	08	Safety enable missing	Yes	No	-
	09	System pressure missing	Yes	No	-
	10	Ramp-function generator enable missing	Yes	No	-
	11	Ramp-function generator start missing	Yes	No	-
	12	Setpoint enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-

2 Parameters

2.2 List of parameters

17	OFF2 enable internal missing	Yes	No	-
18	OFF3 enable internal missing	Yes	No	-
19	Power enable internal missing	Yes	No	-
21	STOP2 enable internal missing	Yes	No	-
26	Drive inactive or not operational	Yes	No	-
30	Velocity controller inhibited	Yes	No	-

Dependency:

Refer to: r0002

Note:

The value r0046 = 0 indicates that all enable signals for this drive are present.

Bit 00 = 1 (enable signal missing), if:

- the signal source in p0840 is a 0 signal.
- there is a "switching on inhibited".

Bit 01 = 1 (enable signal missing), if:

- the signal source in p0844 or p0845 is a 0 signal.

Bit 02 = 1 (enable signal missing), if:

- the signal source in p0848 or p0849 is a 0 signal.

Bit 03 = 1 (enable signal missing), if:

- the signal source in p0852 is a 0 signal.

Bit 07 = 1 (enable signal missing), if:

- the 26.5 V supply voltage is missing (X271).

Bit 08 = 1 (enable signal missing), if:

- safety functions have been enabled and STO is active.

STO selected via terminals:

- the pulse enable via STO terminal is missing or the signal source in p9620 has a 0 signal.

STO selected via PROFIsafe or TM54F:

- A safety-relevant signal is present with a STOP A response.

Bit 09 = 1 (enable signal missing), if:

- the signal source in p0864 is a 0 signal.

Bit 10 = 1 (enable signal missing), if:

- the signal source in p1140 is a 0 signal.

Bit 11 = 1 (enable signal missing) if the velocity setpoint is frozen, because:

- the signal source in p1141 is a 0 signal.

Bit 12 = 1 (enable signal missing), if:

- the signal source in p1142 is a 0 signal.

Bit 16 = 1 (enable signal missing), if:

- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.

Bit 17 = 1 (enable signal missing), if:

- commissioning mode is selected (p0009 > 0 or p0010 > 0).
- there is an OFF2 fault response.
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).

Bit 18 = 1 (enable signal missing), if:

- OFF3 has still not been completed or an OFF3 fault response is present.

Bit 19 = 1 (internal power enable missing), if:

- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.

Bit 21 = 1 (enable signal missing), if:

- The power has been enabled and the velocity setpoint has still not been enabled.

Bit 26 = 1 (enable signal missing), if:

- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
- the function "parking axis" is selected (BI: p0897 = 1 signal)..

Bit 30 = 1 (velocity controller inhibited), if:

- the function generator with deactivated velocity controller is active.
- the measuring function with deactivated velocity controller is active.

r0046.0...31		CO/BO: Missing enable sig / Missing enable sig			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2634		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for missing enable signals that are preventing the closed-loop drive control from being commissioned.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	7954
	01	OFF2 enable missing	Yes	No	-
	02	OFF3 enable missing	Yes	No	-
	03	Operation enable missing	Yes	No	-
	04	Armature short-circuit / DC braking enable missing	Yes	No	7014, 7016
	05	STOP2 enable missing	Yes	No	-
	08	Safety enable missing	Yes	No	-
	09	Infeed enable missing	Yes	No	-
	10	Ramp-function generator enable missing	Yes	No	-
	11	Ramp-function generator start missing	Yes	No	-
	12	Setpoint enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-
	17	OFF2 enable internal missing	Yes	No	-
	18	OFF3 enable internal missing	Yes	No	-
	19	Pulse enable internal missing	Yes	No	-
	20	Armature short-circuit/DC braking internal enable missing	Yes	No	7014, 7016
	21	STOP2 enable internal missing	Yes	No	-
	25	Function bypass active	Yes	No	-
	26	Drive inactive or not operational	Yes	No	-
	27	De-magnetizing not completed	Yes	No	-
	28	Brake open missing	Yes	No	-
	29	Cooling unit ready signal missing	Yes	No	-
	30	Speed controller inhibited	Yes	No	-
	31	Jog setpoint active	Yes	No	-
Dependency:	Refer to: r0002				
Note:	The value r0046 = 0 indicates that all enable signals for this drive are present.				
	Bit 00 = 1 (enable signal missing), if:				
	- the signal source in p0840 is a 0 signal.				
	- there is a "switching on inhibited".				
	Bit 01 = 1 (enable signal missing), if:				
	- the signal source in p0844 or p0845 is a 0 signal.				
	Bit 02 = 1 (enable signal missing), if:				
	- the signal source in p0848 or p0849 is a 0 signal.				
	Bit 03 = 1 (enable signal missing), if:				
	- the signal source in p0852 is a 0 signal.				
	Bit 04 = 1 (armature short-circuit active), if:				
	- the signal source in p1230 has a 1 signal				
	Bit 05, Bit 06: Being prepared				
	Bit 08 = 1 (enable signal missing), if:				
	- safety functions have been enabled and STO is active.				
	STO selected via terminals:				
	- the pulse enable via terminal EP is missing (booksize: X21, chassis: X41), or the signal source in p9620 is for a 0 signal.				
	STO selected via PROFIsafe or TM54F:				
	- A safety-relevant signal is present with a STOP A response.				

- Bit 09 = 1 (enable signal missing), if:
- the signal source in p0864 is a 0 signal.
- Bit 10 = 1 (enable signal missing), if:
- the signal source in p1140 is a 0 signal.
- Bit 11 = 1 (enable signal missing) if the speed setpoint is frozen, because:
- the signal source in p1141 is a 0 signal.
 - the speed setpoint is entered from jogging and the two signal sources for jogging, bit 0 (p1055) and bit 1 (p1056) have a 1 signal.
- Bit 12 = 1 (enable signal missing), if:
- the signal source in p1142 is a 0 signal.
 - When activating the function module "basic positioner" (r0108.4 = 1), the signal source in p1142 is set to a 0 signal.
- Bit 16 = 1 (enable signal missing), if:
- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.
- Bit 17 = 1 (enable signal missing), if:
- commissioning mode is selected (p0009 > 0 or p0010 > 0).
 - there is an OFF2 fault response.
 - the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
- Bit 18 = 1 (enable signal missing), if:
- OFF3 has still not been completed or an OFF3 fault response is present.
- Bit 19 = 1 (internal pulse enable missing), if:
- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.
- Bit 20 = 1 (internal armature short-circuit active), if:
- the drive is not in the state "S4: Operation" or "S5x" (refer to function diagram 2610).
 - the internal pulse enable is missing (r0046.19 = 0).
- Bit 21 = 1 (enable signal missing), if:
- The pulses have been enabled and the speed setpoint has still not been enabled, because:
- the holding brake opening time (p1216) has still not expired.
 - the motor has still not been magnetized (induction motor).
 - the encoder has not been calibrated (U/f vector and synchronous motor)
- Bit 22: Being prepared
- Bit 26 = 1 (enable signal missing), if:
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
 - the function "parking axis" is selected (BI: p0897 = 1 signal)..
 - all power units of a parallel connection are deactivated (p0125, p0895).
- Bit 27 = 1 (enable signal missing), if:
- de-magnetizing has still not been completed (only for vector).
- Bit 28 = 1 (enable signal missing), if:
- the holding brake is closed or has still not been opened.
- Bit 29 = 1 (enable signal missing), if:
- the cooling unit ready signal via binector input p0266[1] missing.
- Bit 30 = 1 (speed controller inhibited), if one of the following reasons is present:
- A 0 signal is available via binector input p0856.
 - the function generator with current input is active.
 - the measuring function "current controller reference frequency characteristic" is active.
 - the pole position identification is active.
 - motor data identification is active (only certain steps).
- Bit 31 = 1 (enable signal missing), if:
- the speed setpoint from jog 1 or 2 is entered.

r0046.0...31		CO/BO: Missing enable sig / Missing enable sig			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2634		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for missing enable signals that are preventing the closed-loop drive control from being commissioned.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	7954
	01	OFF2 enable missing	Yes	No	-
	02	OFF3 enable missing	Yes	No	-
	03	Operation enable missing	Yes	No	-
	04	Armature short-circuit / DC braking enable missing	Yes	No	7014, 7016
	05	STOP2 enable missing	Yes	No	-
	08	Safety enable missing	Yes	No	-
	09	Infeed enable missing	Yes	No	-
	10	Ramp-function generator enable missing	Yes	No	-
	11	Ramp-function generator start missing	Yes	No	-
	12	Setpoint enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-
	17	OFF2 enable internal missing	Yes	No	-
	18	OFF3 enable internal missing	Yes	No	-
	19	Pulse enable internal missing	Yes	No	-
	20	Armature short-circuit/DC braking internal enable missing	Yes	No	7014, 7016
	21	STOP2 enable internal missing	Yes	No	-
	25	Function bypass active	Yes	No	-
	26	Drive inactive or not operational	Yes	No	-
	27	De-magnetizing not completed	Yes	No	-
	28	Brake open missing	Yes	No	-
	29	Cooling unit ready signal missing	Yes	No	-
	30	Velocity controller inhibited	Yes	No	-
	31	Jog setpoint active	Yes	No	-
Dependency:	Refer to: r0002				
Note:	The value r0046 = 0 indicates that all enable signals for this drive are present.				
	Bit 00 = 1 (enable signal missing), if:				
	- the signal source in p0840 is a 0 signal.				
	- there is a "switching on inhibited".				
	Bit 01 = 1 (enable signal missing), if:				
	- the signal source in p0844 or p0845 is a 0 signal.				
	Bit 02 = 1 (enable signal missing), if:				
	- the signal source in p0848 or p0849 is a 0 signal.				
	Bit 03 = 1 (enable signal missing), if:				
	- the signal source in p0852 is a 0 signal.				
	Bit 04 = 1 (armature short-circuit active), if:				
	- the signal source in p1230 has a 1 signal				
	Bit 05, Bit 06: Being prepared				
	Bit 08 = 1 (enable signal missing), if:				
	- safety functions have been enabled and STO is active.				
	STO selected via terminals:				
	- the pulse enable via terminal EP is missing (booksize: X21, chassis: X41), or the signal source in p9620 is for a 0 signal.				
	STO selected via PROFIsafe or TM54F:				
	- A safety-relevant signal is present with a STOP A response.				

- Bit 09 = 1 (enable signal missing), if:
- the signal source in p0864 is a 0 signal.
- Bit 10 = 1 (enable signal missing), if:
- the signal source in p1140 is a 0 signal.
- Bit 11 = 1 (enable signal missing) if the velocity setpoint is frozen, because:
- the signal source in p1141 is a 0 signal.
 - the velocity setpoint is entered from jogging and the two signal sources for jogging, bit 0 (p1055) and bit 1 (p1056) have a 1 signal.
- Bit 12 = 1 (enable signal missing), if:
- the signal source in p1142 is a 0 signal.
 - When activating the function module "basic positioner" (r0108.4 = 1), the signal source in p1142 is set to a 0 signal.
- Bit 16 = 1 (enable signal missing), if:
- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.
- Bit 17 = 1 (enable signal missing), if:
- commissioning mode is selected (p0009 > 0 or p0010 > 0).
 - there is an OFF2 fault response.
 - the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
- Bit 18 = 1 (enable signal missing), if:
- OFF3 has still not been completed or an OFF3 fault response is present.
- Bit 19 = 1 (internal pulse enable missing), if:
- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.
- Bit 20 = 1 (internal armature short-circuit active), if:
- the drive is not in the state "S4: Operation" or "S5x" (refer to function diagram 2610).
 - the internal pulse enable is missing (r0046.19 = 0).
- Bit 21 = 1 (enable signal missing), if:
- The pulses have been enabled and the velocity setpoint has still not been enabled, because:
- the holding brake opening time (p1216) has still not expired.
 - the motor has still not been magnetized (induction motor).
- Bit 22: Being prepared
- Bit 26 = 1 (enable signal missing), if:
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
 - the function "parking axis" is selected (BI: p0897 = 1 signal)..
- Bit 27 = 1 (enable signal missing), if:
- de-magnetizing has still not been completed (only for vector).
- Bit 28 = 1 (enable signal missing), if:
- the holding brake is closed or has still not been opened.
- Bit 29 = 1 (enable signal missing), if:
- the cooling unit ready signal via binector input p0266[1] missing.
- Bit 30 = 1 (velocity controller inhibited), if one of the following reasons is present:
- A 0 signal is available via BI: p0856.
 - the function generator with current input is active.
 - the measuring function "current controller reference frequency characteristic" is active.
 - the pole position identification is active.
 - motor data identification is active (only certain steps).
- Bit 31 = 1 (enable signal missing), if:
- the velocity setpoint from jog 1 or 2 is entered.

r0046.0...31		CO/BO: Missing enable sig / Missing enable sig			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2634		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for missing enable signals that are preventing the closed-loop drive control from being commissioned.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	OFF1 enable missing	Yes	No	7954
	01	OFF2 enable missing	Yes	No	-
	02	OFF3 enable missing	Yes	No	-
	03	Operation enable missing	Yes	No	-
	04	Armature short-circuit / DC braking enable missing	Yes	No	-
	05	STOP2 enable missing	Yes	No	-
	08	Safety enable missing	Yes	No	-
	09	Infeed enable missing	Yes	No	-
	10	Ramp-function generator enable missing	Yes	No	-
	11	Ramp-function generator start missing	Yes	No	-
	12	Setpoint enable missing	Yes	No	-
	15	QuickStop enable missing	Yes	No	-
	16	OFF1 enable internal missing	Yes	No	-
	17	OFF2 enable internal missing	Yes	No	-
	18	OFF3 enable internal missing	Yes	No	-
	19	Pulse enable internal missing	Yes	No	-
	20	Armature short-circuit/DC braking internal enable missing	Yes	No	-
	21	STOP2 enable internal missing	Yes	No	-
	25	Function bypass active	Yes	No	-
	26	Drive inactive or not operational	Yes	No	-
	27	De-magnetizing not completed	Yes	No	-
	28	Brake open missing	Yes	No	-
	29	Cooling unit ready signal missing	Yes	No	-
	30	Speed controller inhibited	Yes	No	-
	31	Jog setpoint active	Yes	No	-
Dependency:	Refer to: r0002				
Note:	The value r0046 = 0 indicates that all enable signals for this drive are present.				
	Bit 00 = 1 (enable signal missing), if:				
	- the signal source in p0840 is a 0 signal.				
	- there is a "switching on inhibited".				
	Bit 01 = 1 (enable signal missing), if:				
	- the signal source in p0844 or p0845 is a 0 signal.				
	Bit 02 = 1 (enable signal missing), if:				
	- the signal source in p0848 or p0849 is a 0 signal.				
	Bit 03 = 1 (enable signal missing), if:				
	- the signal source in p0852 is a 0 signal.				
	Bit 04 = 1 (armature short-circuit active), if:				
	- the signal source in p1230 has a 1 signal				
	Bit 05, Bit 06: Being prepared				
	Bit 08 = 1 (enable signal missing), if:				
	- safety functions have been enabled and STO is active.				
	STO selected via terminals:				
	- the pulse enable via terminal EP is missing (booksize: X21, chassis: X41), or the signal source in p9620 is for a 0 signal.				
	STO selected via PROFIsafe or TM54F:				
	- A safety-relevant signal is present with a STOP A response.				

- Bit 09 = 1 (enable signal missing), if:
- the signal source in p0864 is a 0 signal.
- Bit 10 = 1 (enable signal missing), if:
- the signal source in p1140 is a 0 signal.
- Bit 11 = 1 (enable signal missing) if the speed setpoint is frozen, because:
- the signal source in p1141 is a 0 signal.
 - the speed setpoint is entered from jogging and the two signal sources for jogging, bit 0 (p1055) and bit 1 (p1056) have a 1 signal.
- Bit 12 = 1 (enable signal missing), if:
- the signal source in p1142 is a 0 signal.
 - When activating the function module "basic positioner" (r0108.4 = 1), the signal source in p1142 is set to a 0 signal.
- Bit 16 = 1 (enable signal missing), if:
- there is an OFF1 fault response. The system is only enabled if the fault is removed and was acknowledged and the "switching on inhibited" withdrawn with OFF1 = 0.
- Bit 17 = 1 (enable signal missing), if:
- commissioning mode is selected (p0009 > 0 or p0010 > 0).
 - there is an OFF2 fault response.
 - the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
- Bit 18 = 1 (enable signal missing), if:
- OFF3 has still not been completed or an OFF3 fault response is present.
- Bit 19 = 1 (internal pulse enable missing), if:
- synchronization is running between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle.
- Bit 20 = 1 (internal armature short-circuit active), if:
- the drive is not in the state "S4: Operation" or "S5x" (refer to function diagram 2610).
 - the internal pulse enable is missing (r0046.19 = 0).
- Bit 21 = 1 (enable signal missing), if:
- The pulses have been enabled and the speed setpoint has still not been enabled, because:
- the holding brake opening time (p1216) has still not expired.
 - the motor has still not been magnetized (induction motor).
 - the encoder has not been calibrated (U/f vector and synchronous motor)
- Bit 22: Being prepared
- Bit 26 = 1 (enable signal missing), if:
- the drive is inactive (p0105 = 0) or is not operational (r7850[DO-Index]=0).
 - the function "parking axis" is selected (BI: p0897 = 1 signal)..
 - all power units of a parallel connection are deactivated (p0125, p0895).
- Bit 27 = 1 (enable signal missing), if:
- de-magnetizing has still not been completed (only for vector).
- Bit 28 = 1 (enable signal missing), if:
- the holding brake is closed or has still not been opened.
- Bit 29 = 1 (enable signal missing), if:
- the cooling unit ready signal via binector input p0266[1] missing.
- Bit 30 = 1 (speed controller inhibited), if one of the following reasons is present:
- A 0 signal is available via binector input p0856.
 - the function generator with current input is active.
 - the measuring function "current controller reference frequency characteristic" is active.
 - the pole position identification is active.
 - motor data identification is active (only certain steps).
- Bit 31 = 1 (enable signal missing), if:
- the speed setpoint from jog 1 or 2 is entered.

r0047		Identification status / Ident status		
HLA	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	200	-	
Description:	Displays the currently executed step for the motor data identification and the pole position identification.			
Value:	0: No measurement 10: Identification pressure offset step 1 11: Identification pressure offset step 2 20: ID: Piston calibration 100: ID: control sense correction step 1 101: ID: control sense correction step 2 102: ID: control sense correction step 3 110: ID: valve offset correction step 1 111: ID: valve offset correction step 2 120: ID: automatic piston calibration step 1 121: ID: automatic piston calibration step 2 130: ID: traversing range detection step 1 131: ID: traversing range detection step 2 140: ID: characteristic measurement start 141: ID: characteristic measurement start position 142: ID: characteristic measurement approach start position 143: ID: characteristic measurement braking phase 144: ID: characteristic meas. wait for pressure accumulator to fill 146: ID: characteristic measurement acceleration 147: ID: characteristic measurement standstill test 148: ID: characteristic measurement settling 149: ID: characteristic measurement 150: ID: characteristic measurement determine edge position 151: ID: characteristic measurement approach edge position 153: ID: characteristic measurement end 160: ID: frictional force measurement start 161: ID: frictional force measurement measure 162: ID: frictional force measurement end 200: ID: exit all measurements			

r0047		Identification status / Ident status		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	104	-	
Description:	Displays the currently executed steps or the first step after the enable for the motor identification and pole position identification routines.			
Value:	0: No measurement 1: PolID: Wait for brake closing time 2: PolID: Measurement step 1 3: PolID: Measurement step 2 4: PolID: Measurement step 3 5: PolID: Measurement step 4 6: PolID: Measurement stage 2 7: PolID: Measurement evaluation 8: PolID: Measurement end 11: MotID: Inductance measurement, step 1 12: MotID: Inductance measurement, step 2 13: MotID: Inductance measurement evaluation 14: MotID: Resistance measurement evaluation			

2 Parameters

2.2 List of parameters

- 15: MotID: Fine synchronization step 1
- 16: MotID: Fine synchronization step 2
- 17: MotID: Fine synchronization step 3
- 18: MotID: Fine synchronization end
- 20: MotID: Rotating inductance measurement step 1
- 21: MotID: Rotating inductance measurement step 2
- 22: MotID: Rotating inductance measurement step 3
- 23: MotID: Rotating inductance measurement step 4
- 24: MotID: Rotating Inductance measurement evaluation
- 25: MotID: Rotating Inductance measurement end
- 30: MotID: Induction motor measurement step 1
- 31: MotID: Induction motor measurement step 2
- 32: MotID: Induction motor measurement step 3
- 33: MotID: Induction motor measurement step 4
- 34: MotID: Induction motor measurement step 5
- 35: MotID: Induction motor measurement step 6
- 36: MotID: Induction motor measurement step 7
- 37: MotID: Induction motor measurement step 8
- 38: MotID: Induction motor measurement step 9
- 40: MotID: Commutating angle step 1
- 41: MotID: Commutating angle step 2
- 42: MotID: Commutating angle step 3
- 43: MotID: Commutating angle step 4
- 45: MotID: Commutating angle rotating step 1
- 46: MotID: Commutating angle rotating step 2
- 47: MotID: Commutating angle rotating step 3
- 48: MotID: Commutating angle rotating complete
- 50: MotID: kT determination step 1
- 51: MotID: kT determination step 2
- 52: MotID: kT determination step 3
- 53: MotID: kT determination evaluation
- 54: MotID: kT determination end
- 60: MotID: Reluctance constant measurement step 1
- 61: MotID: Reluctance constant measurement step 2
- 62: MotID: Reluctance constant measurement step 3
- 63: MotID: Reluctance constant measurement end
- 70: MotID: Moment of inertia measurement step 1
- 71: MotID: Moment of inertia measurement step 2
- 72: MotID: Moment of inertia measurement step 3
- 73: MotID: Moment of inertia measurement end
- 80: MotID: Magnetizing inductance measurement step 1
- 81: MotID: Magnetizing inductance measurement step 2
- 82: MotID: Magnetizing inductance measurement step 3
- 83: MotID: Magnetizing inductance measurement evaluation
- 84: MotID: Magnetizing inductance measurement end
- 90: MotID: Saturation characteristic. step 1
- 91: MotID: Saturation characteristic. step 2
- 92: MotID: Saturation characteristic. step 3
- 93: MotID: Saturation characteristic evaluation 1
- 94: MotID: Saturation characteristic evaluation 2
- 95: MotID: Saturation characteristic end
- 96: MotID: Converter model step 1
- 97: MotID: Converter model step 2
- 98: MotID: Converter model step 3
- 99: MotID: Converter model step 4
- 100: PolID: Motion-based step 1
- 101: PolID: Motion-based step 2
- 102: PolID: Motion-based step 3
- 103: PolID: Motion-based step 4
- 104: PolID: Motion-based step 5

r0047 Motor data identification and speed controller optimization / MotID and n_opt			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	300	-
Description:	Displays the actual status for the motor data identification (stationary measurement) and the speed/velocity controller optimization (rotating measurement).		
Value:	0: No measurement 115: Measurement q leakage inductance (part 2) 120: Speed controller optimization (vibration test) 140: Calculate speed controller setting 150: Measurement moment of inertia 170: Measurement magnetizing current and saturation characteristic 190: Speed encoder test 195: Measurement q leakage inductance (part 1) 200: Rotating measurement selected 210: Pole position identification selected 220: identification leakage inductance 230: Identification rotor time constant 240: Identification stator inductance 250: Identification stator inductance LQLD 270: Identification stator resistance 290: Identification valve lockout time 300: Stationary measurement selected		
Note:	Re r0047 = 300: This value is also displayed if encoder calibration p1990 is selected.		

r0049[0...3] Motor data set/encoder data set effective / MDS/EDS effective			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 8565
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the effective Motor Data Set (MDS) and the effective Encoder Data Sets (EDS).		
Index:	[0] = Motor Data Set MDS effective [1] = Encoder 1 Encoder Data Set EDS effective [2] = Encoder 2 Encoder Data Set EDS effective [3] = Encoder 3 Encoder Data Set EDS effective		
Dependency:	Refer to: p0186, p0187, p0188, p0189, r0838		
Note:	Value 99 means the following: No encoder assigned (not configured).		

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2.2 List of parameters

r0050.0...3	CO/BO: Command Data Set CDS effective / CDS effective			
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8560 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the effective Command Data Set (CDS).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	CDS eff bit 0	ON	OFF
	01	CDS eff bit 1	ON	OFF
	02	CDS eff bit 2	ON	OFF
	03	CDS eff bit 3	ON	OFF
				FP
				-
				-
				-
				-
Dependency:	Refer to: p0810, p0811, r0836			
Note:	The Command Data Set selected using a binector input (e.g. p0810) is displayed using r0836.			
r0051.0...4	CO/BO: Drive Data Set DDS effective / DDS effective			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the effective Drive Data Set (DDS).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	DDS eff bit 0	ON	OFF
	01	DDS eff bit 1	ON	OFF
	02	DDS eff bit 2	ON	OFF
	03	DDS eff bit 3	ON	OFF
	04	DDS eff bit 4	ON	OFF
				FP
				-
				-
				-
				-
Dependency:	Refer to: p0820, p0821, p0822, p0823, p0824, r0837			
Note:	The drive data set changeover is suppressed when selecting the motor identification, during the rotating measurement, the encoder calibration and the friction characteristic record.			
r0056.1...15	CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2526 Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and BICO output for the status word of the closed-loop control.			
Bit field:	Bit	Signal name	1 signal	0 signal
	01	De-magnetizing completed	Yes	No
	04	Magnetizing completed	Yes	No
	08	Field weakening active	Yes	No
	14	Vdc_max controller active	Yes	No
	15	Vdc_min controller active	Yes	No
				FP
				-
				2701
				-
				-
				-
Note:	Re bit 04: The bit is immediately set after power-on Exception: For an induction motor with brake (except for p1215 = 2), the bit is only set when 60% of the reference flux is reached.			

r0056.0...15		CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2526		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the closed-loop control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Initialization completed	Yes	No	-
	01	De-magnetizing completed	Yes	No	-
	02	Pulse enable available	Yes	No	-
	03	Soft starting present	Yes	No	-
	04	Magnetizing completed	Yes	No	-
	05	Voltage boost when starting	Active	Inactive	6301
	06	Acceleration voltage	Active	Inactive	6301
	07	Frequency negative	Yes	No	6719
	08	Field weakening active	Yes	No	-
	09	Voltage limit active	Yes	No	6714
	10	Slip limit active	Yes	No	6310
	11	Frequency limit active	Yes	No	6719
	12	Current limiting controller voltage output active	Yes	No	-
	13	Current/torque limiting	Active	Inactive	6060
	14	Vdc_max controller active	Yes	No	6220, 6320
	15	Vdc_min controller active	Yes	No	6220, 6320

r0056.0...13		CO/BO: Status word, closed-loop control / ZSW cl-loop ctrl			
VECTOR (F3E), VECTOR_AC (F3E), VECTOR_I_AC (F3E)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2526		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the closed-loop control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Initialization completed	Yes	No	-
	01	De-magnetizing completed	Yes	No	-
	02	Pulse enable available	Yes	No	-
	03	Soft starting present	Yes	No	-
	04	Magnetizing completed	Yes	No	-
	05	Voltage boost when starting	Active	Inactive	6301
	06	Acceleration voltage	Active	Inactive	6301
	07	Frequency negative	Yes	No	6719
	08	Field weakening active	Yes	No	-
	09	Voltage limit active	Yes	No	6714
	10	Slip limit active	Yes	No	6310
	11	Frequency limit active	Yes	No	6719
	12	Current limiting controller voltage output active	Yes	No	-
	13	Current/torque limiting	Active	Inactive	6060

2 Parameters

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r0060	CO: Velocity setpoint before the setpoint filter / v_set before filt		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4965
	P-Group: Displays, signals	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the actual velocity setpoint at the speed controller input (after the interpolator).		
Dependency:	Refer to: r0020		
Note:	The velocity setpoint is available smoothed (r0020) and unsmoothed (r0060).		

r0060	CO: Speed setpoint before the setpoint filter / n_set before filt.		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2701, 2704, 5020, 6030, 6799
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the actual speed setpoint at the input of the speed controller or U/f characteristic (after the interpolator).		
Dependency:	Refer to: r0020		
Note:	The speed setpoint is available smoothed (r0020) and unsmoothed (r0060).		

r0060	CO: Velocity setpoint before the setpoint filter / v_set before filt		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2701, 2704, 5020, 6030, 6799
	P-Group: Displays, signals	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the actual velocity setpoint at the input of the velocity controller or U/f characteristic (after the interpolator).		
Dependency:	Refer to: r0020		
Note:	The velocity setpoint is available smoothed (r0020) and unsmoothed (r0060).		

r0061	CO: Actual speed unsmoothed / n_act unsmoothed		
ENC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4700, 4710, 4715
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the unsmoothed actual speed values sensed by the encoders.		
Note:	The speed actual value within a PROFIBUS cycle (r2064[1]) is averaged and displayed.		

r0061	CO: Actual velocity unsmoothed / v_act unsmoothed		
ENC (Lin_enc)	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 2 Func. diagram: 4700, 4710, 4715
	P-Group: Displays, signals Not for motor type: -	Units group: 4_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [m/min]	Max - [m/min]	Factory setting - [m/min]
Description:	Displays the unsmoothed actual velocity values sensed by the encoders.		
Note:	The velocity actual value within a PROFIBUS cycle (r2064[1]) is averaged and displayed.		
r0061[0...1]	CO: Actual velocity unsmoothed / v_act unsmoothed		
HLA	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 2 Func. diagram: 4965
	P-Group: Displays, signals Not for motor type: -	Units group: 4_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [m/min]	Max - [m/min]	Factory setting - [m/min]
Description:	Displays the unsmoothed actual velocity values sensed by the encoders.		
Index:	[0] = Encoder 1 [1] = Encoder 2		
r0061[0...1]	CO: Actual speed unsmoothed / n_act unsmoothed		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 2 Func. diagram: 4700, 4710, 4715
	P-Group: Displays, signals Not for motor type: -	Units group: 3_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [rpm]	Max - [rpm]	Factory setting - [rpm]
Description:	Displays the unsmoothed actual speed values sensed by the encoders.		
Index:	[0] = Encoder 1 [1] = Encoder 2		
r0061[0...1]	CO: Actual velocity unsmoothed / v_act unsmoothed		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 2 Func. diagram: 4700, 4710, 4715
	P-Group: Displays, signals Not for motor type: -	Units group: 4_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [m/min]	Max - [m/min]	Factory setting - [m/min]
Description:	Displays the unsmoothed actual velocity values sensed by the encoders.		
Index:	[0] = Encoder 1 [1] = Encoder 2		

2 Parameters

2.2 List of parameters

r0061[0...2]	CO: Actual speed unsmoothed / n_act unsmoothed		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 2 Func. diagram: 4700, 4710, 4715 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the actual speed values sensed by the encoders.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Note:	With a parameterized filter time constant p1441, the speed signal from encoder 1 is displayed corrected by the following error. The speeds from encoder 2 and 3 are only displayed in U/f operating modes if the function module (speed/torque control) (r0108.2) has been activated.		
<hr/>			
r0062	CO: Velocity setpoint after the filter / v_set after filter		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 4965 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the velocity setpoint after the setpoint filters.		
<hr/>			
r0062	CO: Speed setpoint after the filter / n_set after filter		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 5019, 5020, 5030, 5042, 5210 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed setpoint after the setpoint filters.		
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r0062	CO: Velocity setpoint after the filter / v_set after filter		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 5019, 5020, 5030, 5042, 5210 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the velocity setpoint after the setpoint filters.		

r0062	CO: Speed setpoint after the filter / n_set after filter		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 6020, 6030, 6031 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed setpoint after the setpoint filters.		
r0063	CO: Actual velocity smoothed / v_act smooth		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 4965 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the actual smoothed velocity actual value for velocity control.		
Dependency:	Refer to: r0021, r0022, r0061, p1441		
Note:	The value in r0063 is smoothed with p1441. The velocity actual value is available smoothed (r0021, r0022) and unsmoothed (r0061).		
r0063	CO: Actual speed smoothed / n_act smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 4700, 4710, 5019, 5300 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the current smoothed actual speed for speed control.		
Dependency:	Refer to: r0021, r0022, r0061, p1441, p1451		
Note:	In encoderless operation, the speed actual value is calculated and can be smoothed using p1451. For operation with encoder, r0063 is smoothed with p1441. The speed actual value is available smoothed (r0021, r0022) and unsmoothed (r0061).		
r0063	CO: Actual velocity smoothed / v_act smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 4700, 4710, 5019, 5300 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the actual smoothed velocity actual value for velocity control.		
Dependency:	Refer to: r0021, r0022, r0061, p1441, p1451		
Note:	In encoderless operation, the velocity actual value is calculated and can be smoothed using p1451. For operation with encoder, r0063 is smoothed with p1441. The velocity actual value is available smoothed (r0021, r0022) and unsmoothed (r0061).		

r0063	CO: Speed actual value / n_act		
TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the actual smoothed actual speed.		
Note:	For Terminal Module 41 (TM41), this value is used to interconnect with standard telegram 3 and is always zero.		
r0063[0...2]	CO: Speed actual value / n_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4702, 4715, 6799
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the actual speed of the closed-loop speed control and the U/f control. For U/f control and when slip compensation is deactivated (see p1335), the synchronous speed to the output frequency is shown in r0063[0].		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045 [2] = Calculated from f_set - f_slip		
Dependency:	Refer to: r0021, r0022		
Note:	The speed actual value is calculated in encoderless operation and for U/f control. For operation with encoder, r0063[0] is smoothed with p1441. The speed actual value (r0063[0]) is additionally displayed - smoothed with p0045 - in r0063[1]. The speed (r0063[2]) calculated from the output frequency and slip can only be compared with the speed actual value (r0063[0]) in the steady-state. The actual speed (r0063[0]) is available as a display quantity with additional smoothing in r0021.		
r0064	CO: Velocity controller system deviation / v_ctrl system dev		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the actual system deviation of the velocity controller.		
Note:	With active reference model, the system deviation to the P component of the velocity controller is displayed.		
r0064	CO: Speed controller system deviation / n_ctrl system dev		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 6040
	P-Group: Displays, signals	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the actual system deviation of the speed controller.		
Note:	In servo control mode with active reference model, the system deviation to the P component of the speed controller is displayed.		

r0064	CO: Velocity controller system deviation / v_ctrl system dev			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 5040, 6040 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]	
Description:	Displays the actual system deviation of the velocity controller.			
Note:	In servo control mode with active reference model, the system deviation to the P component of the velocity controller is displayed.			
r0065	Slip frequency / f_Slip			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: 2_1 Scaling: p2000 Max - [Hz]	Access level: 3 Func. diagram: 6310, 6700, 6727, 6730, 6732 Unit selection: p0505 Expert list: 1 Factory setting - [Hz]	
Description:	Displays the slip frequency for induction motors (ASM).			
r0066[0...1]	CO: Line frequency / f_line			
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: 2_1 Scaling: p2000 Max - [Hz]	Access level: 3 Func. diagram: 8850, 8864, 8950, 8964 Unit selection: p0505 Expert list: 1 Factory setting - [Hz]	
Description:	Display and connector output for the line frequency. Re index 0: Displays the instantaneous value of the line supply PLL. Re index 1: Displays the values smoothed with a time constant of 50 ms to monitor the frequency.			
Index:	[0] = Unsmoothed [1] = Smoothed			
Dependency:	Refer to: r0024			
Note:	The line frequency is also available with an adjustable smoothing (r0024). A positive sign of the frequency is obtained when the line supply phases U, V, W are connected with the correct phase sequence. A negative sign of the frequency is obtained when the 3 line phases are interchanged therefore designating a negative direction of the rotating field of the 3-phase line supply voltage.			

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r0066	CO: Output frequency / f_outp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: 2_1 Scaling: p2000 Max - [Hz]	Access level: 3 Func. diagram: 5300, 5730, 6300, 6310, 6730, 6731, 6799 Unit selection: p0505 Expert list: 1 Factory setting - [Hz]
Description:	Display and connector output for the output frequency of the Motor Module.		
Dependency:	Refer to: r0024		
Note:	The output frequency is available smoothed (r0024) and unsmoothed (r0066).		
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r0067[0...1]	Absolute current value permissible / I_abs val perm		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the actual permissible absolute line-side current.		
Index:	[0] = Motor mode [1] = Regenerative mode		
Dependency:	The permissible current is the minimum from the maximum converter current (r0209), the parameterized current limits (p3530 to p3533) as well as the maximum permissible current of line filter (r3534). Refer to: p3530, p3531, r3534		
<hr/>			
r0067[0...1]	CO: Pressure actual value A / Press act val A		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [bar]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [bar]	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting - [bar]
Description:	Display and connector output for the actual pressure value on side A.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
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r0067	CO: Output current maximum / I_outp max		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5722, 6300, 6301, 6640 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the maximum output current of the power unit.		
Dependency:	The maximum output current is determined by the parameterized current limit and the motor and converter thermal protection. Refer to: p0290, p0640		

r0068	CO: Absolute current actual value / I_act abs val		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5730, 7017, 8014, 8017, 8850, 8950 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays actual absolute current.		
Dependency:	Refer to: r0027		
Notice:	For A_INF, S_INF the following applies: The value is updated with the current controller sampling time. The following applies for SERVO: The value is updated with a sampling time of 1 ms.		
Note:	Absolute current value = $\sqrt{I_q^2 + I_d^2}$ The absolute current actual value is available smoothed (r0027) and unsmoothed (r0068).		
r0068	CO: DC current in the DC link / Idc DC link		
B_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_4 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 8014, 8750 Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the DC current in the DC link.		
Dependency:	Refer to: r0027		
Notice:	For Basic Line Modules of chassis format, the displayed value is invalid as these units do not have any current sensing.		
Note:	The DC current in the DC link is available smoothed (r0027) and unsmoothed (r0068).		
r0068[0...1]	CO: Pressure actual value B / Press act val B		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [bar]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [bar]	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting - [bar]
Description:	Displays the actual pressure value at side B.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
r0068[0...1]	CO: Absolute current actual value / I_act abs val		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 6300, 6714, 6799, 7017, 8014, 8017, 8018 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays actual absolute current.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0027		

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Notice: The value is updated with the current controller sampling time.
Note: Absolute current value = $\sqrt{I_q^2 + I_d^2}$
The absolute value of the current actual value is available smoothed (r0027 with 300 ms, r0068[1] with p0045) and unsmoothed (r0068[0]).

r0069[0...6]	CO: Phase current actual value / I_phase act value		
A_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 6730, 6731, 6732, 7983, 7987, 8850, 8950 Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Display and connector output for the measured actual phase currents as peak value.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W [3] = Phase U offset [4] = Phase V offset [5] = Phase W offset [6] = Total U, V, W		
Note:	In indices 3 ... 5, the offset currents of the 3 phases, which are added to correct the phase currents, are displayed. The sum of the 3 corrected phase currents is displayed in index 6.		

r0069	CO: System pressure actual value / Sys press act val		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [bar]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [bar]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [bar]
Description:	Display and connector output for the actual value of the system pressure.		

r0069[0...6]	CO: Phase current actual value / I_phase act value		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 5700, 5730, 7008 Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the measured actual phase currents as peak value.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W [3] = Phase U offset [4] = Phase V offset [5] = Phase W offset [6] = Total U, V, W		
Note:	In indices 3 ... 5, the offset currents of the 3 phases, which are added to correct the phase currents, are displayed. The sum of the 3 corrected phase currents is displayed in index 6.		

r0070	CO: Actual DC link voltage / Vdc act val		
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8750, 8850, 8910, 8940, 8950, 8964
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the measured actual value of the DC link voltage.		
Dependency:	Refer to: r0026		
Note:	The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).		

r0070[0...1]	CO: Valve position voltage setpoint before inversion / U_set before inv		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4966
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the voltage setpoint of the valve position before inversion.		
Index:	[0] = Before the manipulated variable filter p180x [1] = After the manipulated variable filter p180x		
Dependency:	Refer to: r0071		

r0070	CO: Actual DC link voltage / Vdc act val		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the measured actual value of the DC link voltage.		
Dependency:	Refer to: r0026		
Notice:	For SINAMICS S120 AC Drive (AC/AC) the following applies: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM340) a valid measured value is not supplied. In this case, when an external 24V power supply is connected, a value of approx. 24 V is displayed.		
Note:	The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).		

r0070	CO: Actual DC link voltage / Vdc act val		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6723, 6724, 6730, 6731, 6799
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the measured actual value of the DC link voltage.		
Dependency:	Refer to: r0026		
Notice:	For SINAMICS S120 AC Drive (AC/AC) the following applies: When measuring a DC link voltage < 200 V, for the Power Module (e.g. PM340) a valid measured value is not supplied. In this case, when an external 24V power supply is connected, a value of approx. 24 V is displayed.		
Note:	The DC link voltage is available smoothed (r0026) and unsmoothed (r0070).		

r0071[0...1]	CO: Valve position voltage setpoint / Valve U_set		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: 5_2 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 4966 Unit selection: p0505 Expert list: 1 Factory setting - [V]
Description:	Displays the voltage setpoint for the valve position.		
Index:	[0] = Unsmoothed [1] = Smoothed		
r0071	Maximum output voltage / U_output max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 6301, 6640, 6700, 6722, 6723, 6724, 6725, 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the maximum output voltage.		
Dependency:	The maximum output voltage depends on the actual DC link voltage (r0070) and the maximum modulation depth (p1803).		
Note:	As the (driven) motor load increases, the maximum output voltage drops as a result of the reduction in DC link voltage.		
r0072[0...3]	CO: Input voltage / U_input		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 8850, 8950 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the actual input voltage of the power unit (Line Module).		
Index:	[0] = Voltage at input terminals of power unit from line supply model [1] = Voltage at VSM or at input terminals of the line filter [2] = Voltage of the voltage source from the line supply model [3] = Smoothed voltage of voltage source from line supply model		
Note:	The input voltages are available smoothed (r0025) and unsmoothed (r0072). r0072[0]: Displays the pulsed voltage at the line supply input terminals of the power unit. The value is calculated from the modulation depth (r0074) and is therefore only correct in the closed-loop controlled mode and when the pulses are enabled. r0072[1]: Displays the absolute voltage at the input terminals of the line filter or the connection point of a Voltage Sensing Module (VSM). The value is calculated from the VSM measured values r3661 and r3662 and is therefore equal to 0 if a VSM is not connected. r0072[2]: Displays the estimated value for the voltage of the voltage source that is calculated in the voltage model of the line supply PLL. (input quantities of the model are the measured values of the line currents and the DC link voltage as well as the characteristics of the line filter p0225, p0226 as well as the line inductance p3424). r0072[3]: Displays the smoothed value for the source voltage in r0072[2]. The PT1 smoothing time constant is set in p3472.		

r0072[0...1]	CO: Valve position voltage actual value / Valve U_act		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the voltage actual value of the valve actuator position.		
Index:	[0] = Unsmoothed [1] = Smoothed		
r0072	CO: Output voltage / U_output		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5700, 5730, 6730, 6731, 6799
	P-Group: Displays, signals	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Display and connector output for the actual output voltage of the power unit (Motor Module).		
Dependency:	Refer to: r0025		
Note:	The output voltage is available smoothed (r0025) and unsmoothed (r0072).		
r0073[0...1]	Controller valve position voltage setpoint / Valve U_set		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4965, 4970
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the voltage setpoints for the valve position of the controller.		
Index:	[0] = Velocity controller [1] = Force controller		
Note:	These voltage setpoints have been taken before the characteristic compensation.		
r0073	Maximum modulation depth / Modulat_depth max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6723, 6724, 6725
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the maximum modulation depth.		
Dependency:	Refer to: p1803		

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r0074	CO: Modulat_depth / Modulat_depth		
A_INF, R_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 5730, 6730, 6731, 6799, 8940, 8950 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the actual modulation depth.		
Dependency:	Refer to: r0028		
Note:	For space vector modulation, 100% corresponds to the maximum output voltage without overcontrol. Values above 100 % indicate an overcontrol condition - values below 100% have no overcontrol. The phase voltage (phase-to-phase, rms) is calculated as follows: $(r0074 \times r0070) / (\sqrt{2} \times 100 \%)$. The modulation depth is available smoothed (r0028) and unsmoothed (r0074).		
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r0074	CO: Piston position with respect to the piston zero point / Piston pos zero		
HLA	Can be changed: - Data type: Integer32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the piston position regarding the piston zero point in encoder fine pulses.		
<hr/>			
r0075	CO: Reactive current setpoint / I_react_set		
A_INF, R_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 7997, 8945, 8946 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the reactive current setpoint.		
Dependency:	Refer to: r3471, p3610		
Note:	The reactive current requirement of a line filter should be covered by the controlled infeed/regenerative feedback so that the converter always operates with a power factor of 1 compared to the line. Setpoint r0075 includes the reactive current for a line filter that depends on the actual operating point (r3471). If the line phases are reversed and the line voltage therefore has a negative orientation ($r0066 < 0$), it should be noted that the sign of the reactive current is reversed.		
<hr/>			
r0075	CO: Current setpoint field-generating / Id_set		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5700, 5714, 5722 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the field-generating current setpoint (Id_set).		
Note:	This value is irrelevant for the U/f control mode.		

r0075	CO: Current setpoint field-generating / Id_set		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6700, 6714, 6725
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the field-generating current setpoint (Id_set).		
Note:	This value is irrelevant for the U/f control mode.		

r0076	CO: Reactive current actual value / I_reactive_act		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8810, 8850, 8910, 8946, 8950
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the reactive current actual value.		
Dependency:	Refer to: r0029, r0075		
Note:	The reactive current actual value is available smoothed (r0029) and unsmoothed (r0076).		

r0076	CO: Current actual value field-generating / Id_act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5700, 5714, 5730, 6700, 6714, 6799
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the field-generating current actual voltage (Id_act).		
Dependency:	Refer to: r0029		
Note:	This value is irrelevant for the U/f control mode. The field-generating current actual value is available smoothed (r0029) and unsmoothed (r0076).		

r0077	CO: Active current setpoint / I_active_set		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7997, 8910, 8940, 8945
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the active current setpoint (Iq_set).		

2 Parameters

2.2 List of parameters

r0077	CO: Current setpoint torque-generating / Iq_set		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5700, 5714, 5722
	P-Group: Displays, signals Not for motor type: - Min - [Arms]	Units group: 6_2 Scaling: p2002 Max - [Arms]	Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the torque/force-generating current setpoint.		
Note:	This value is irrelevant for the U/f control mode.		

r0077	CO: Current setpoint force-generating / Iq_set		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5700, 5714, 5722
	P-Group: Displays, signals Not for motor type: - Min - [Arms]	Units group: 6_2 Scaling: p2002 Max - [Arms]	Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the force-generating current setpoint.		
Note:	This value is irrelevant for the U/f control mode.		

r0077	CO: Current setpoint torque-generating / Iq_set		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 6700, 6710
	P-Group: Displays, signals Not for motor type: - Min - [Arms]	Units group: 6_2 Scaling: p2002 Max - [Arms]	Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the torque/force-generating current setpoint.		
Note:	This value is irrelevant for the U/f control mode.		

r0078	CO: Active current actual value / I_active_act		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 8810, 8850, 8910, 8946, 8950
	P-Group: Displays, signals Not for motor type: - Min - [Arms]	Units group: 6_2 Scaling: p2002 Max - [Arms]	Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the actual value of the active current.		
Dependency:	Refer to: r0030		
Note:	The active current actual value is available smoothed (r0030) and unsmoothed (r0078).		

r0078[0...1]	CO: Current actual value torque-generating / Iq_act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5700, 5714, 5730
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the torque-generating current actual voltage (Iq_act).		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0030, p0045		
Note:	These values are irrelevant for the U/f control mode. The torque-generating current actual value is available smoothed (r0030 with 100 ms, r0078[1] with p0045) and unsmoothed (r0078[0]).		

r0078[0...1]	CO: Current actual value force-generating / Iq_act		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5700, 5714, 5730
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the force-generating current actual voltage (Iq_act).		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0030, p0045		
Note:	These values are irrelevant for the U/f control mode. The force-generating current actual value is available smoothed (r0030 with 100 ms, r0078[1] with p0045) and unsmoothed (r0078[0]).		

r0078	CO: Current actual value torque-generating / Iq_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6310, 6700, 6714, 6799
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the torque-generating current actual voltage (Iq_act).		
Dependency:	Refer to: r0030		
Note:	This value is irrelevant for the U/f control mode. The torque-generating current actual value is available smoothed (r0030 with 300 ms) and unsmoothed (r0078).		

r0079	CO: Total force setpoint / F_set total		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4970
	P-Group: Displays, signals	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the total force setpoint.		

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2.2 List of parameters

r0079[0...1]	CO: Torque setpoint total / M_set total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5610
	P-Group: Displays, signals	Units group: 7_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the torque setpoint at the output of the speed controller (before clock cycle interpolation).		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		

r0079[0...1]	CO: Total force setpoint / F_set total		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5610
	P-Group: Displays, signals	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the force setpoint at the output of the velocity controller (before clock cycle interpolation).		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		

r0079	CO: Torque setpoint / M_set		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6020, 6060, 6710
	P-Group: Displays, signals	Units group: 7_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the torque setpoint at the output of the speed controller.		

r0080[0...1]	CO: Force actual value / F_act		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4970
	P-Group: Displays, signals	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for actual force value.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0031, p0045		
Note:	The value is available smoothed (r0031 with 100 ms, r0080[1] with p0045) and unsmoothed (r0080[0]).		

r0080	CO: Torque actual value / M_act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 3 Func. diagram: 5730 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for actual torque value.		
Dependency:	Refer to: r0031		
Note:	The value is available smoothed (r0031) and unsmoothed (r0080).		
r0080	CO: Force actual value / F_act		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 3 Func. diagram: 5730 Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for actual force value.		
Dependency:	Refer to: r0031		
Note:	The force actual value is available smoothed (r0031) and unsmoothed (r0080).		
r0080[0...1]	CO: Torque actual value / M_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 3 Func. diagram: 6714, 6799 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for actual torque value.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0031, p0045		
Note:	The value is available smoothed (r0031 with 100 ms, r0080[1] with p0045) and unsmoothed (r0080[0]).		
r0081	CO: Torque utilization / M_Utilization		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the torque utilization as a percentage. The torque utilization is obtained from the required smoothed torque referred to the torque limit.		
Dependency:	Refer to: r0033		
Note:	The torque utilization is available smoothed (r0033) and unsmoothed (r0081). The torque utilization is obtained from the required torque referred to the torque limit as follows: - Positive torque: $r0081 = ((r0079 + p1532) / (r1538 - p1532)) * 100 \%$ - Negative torque: $r0081 = ((-r0079 + p1532) / (-r1539 + p1532)) * 100 \%$ The calculation of the torque utilization depends on the selected smoothing time constant (p0045).		

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2.2 List of parameters

r0081	CO: Force utilization / F_utilization		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8012
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the force utilization as a percentage. The force utilization is obtained from the required smoothed force referred to the force limit.		
Dependency:	Refer to: r0033		
Note:	The force utilization is available smoothed (r0033) and unsmoothed (r0081). The calculation of the force utilization depends on the selected smoothing time constant (p0045).		
r0081	CO: Torque utilization / M_Utilization		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8012
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the torque utilization as a percentage. The torque utilization is obtained from the required smoothed torque referred to the torque limit.		
Dependency:	Refer to: r0033		
Note:	The torque utilization is available smoothed (r0033) and unsmoothed (r0081). The torque utilization is obtained from the required torque referred to the torque limit as follows: - Positive torque: $r0081 = (r0079 / r1538) * 100 \%$ - Negative torque: $r0081 = (-r0079 / -r1539) * 100 \%$		
r0082	CO: Active power actual value / P_act		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8750, 8850, 8950
	P-Group: Displays, signals	Units group: 14_7	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous active power.		
Dependency:	Refer to: r0032		
Note:	The active power is available smoothed (r0032) and unsmoothed (r0082).		
r0082	CO: Active power actual value / P_act		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8750, 8850, 8950
	P-Group: Displays, signals	Units group: 14_7	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous active power.		
Dependency:	Refer to: r0032		

Notice: For Basic Line Modules of chassis format, the displayed value is invalid as these units do not have any current sensing.

Note: The active power is available smoothed (r0032) and unsmoothed (r0082).

r0082[0...1]	CO: Active power actual value / P_act		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730
	P-Group: Displays, signals	Units group: 14_8	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous active power.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
Dependency:	Refer to: r0032		
Note:	The active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).		

r0082[0...2]	CO: Active power actual value / P_act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730
	P-Group: Displays, signals	Units group: 14_5	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous active power.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045 [2] = Electric power		
Dependency:	Refer to: r0032		
Note:	The mechanical active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).		

r0082[0...2]	CO: Active power actual value / P_act		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5730
	P-Group: Displays, signals	Units group: 14_8	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous active power.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045 [2] = Electric power		
Dependency:	Refer to: r0032		
Note:	The mechanical active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).		

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r0082[0...2]	CO: Active power actual value / P_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: 14_5 Scaling: r2004 Max - [kW]	Access level: 3 Func. diagram: 6714, 6799 Unit selection: p0505 Expert list: 1 Factory setting - [kW]
Description:	Displays the instantaneous active power.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045 [2] = Electric power		
Dependency:	Refer to: r0032		
Note:	The mechanical active power is available smoothed (r0032 with 100 ms, r0082[1] with p0045) and unsmoothed (r0082[0]).		


r0083	CO: Flux setpoint / Flex setp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 5722 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the flux setpoint.		

r0083	CO: Flux setpoint / Flex setp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the flux setpoint.		

r0084	CO: Flux actual value / Flux act val		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 5722 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the flux actual value.		

r0084[0...1]	CO: Flux actual value / Flux act val		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6726, 6730, 6732 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the flux actual value.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Note:	The flux actual value (index 1) smoothed with p1585 is only displayed for separately-excited synchronous motors. In the following cases, the unsmoothed flux actual value is also displayed: - in the range of the current model. - during the pole position identification. - for I/f control. - for a stalled drive.		
r0087	CO: Actual power factor / Cos phi act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 6714, 6730, 6732, 6799 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the actual active power factor.		
r0088	CO: DC link voltage setpoint / Vdc setpoint		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: 5_2 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 8940, 8964 Unit selection: p0505 Expert list: 1 Factory setting - [V]
Description:	Displays the setpoint for the DC link voltage.		
r0088	CO: DC link voltage setpoint / Vdc setpoint		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: 5_2 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [V]
Description:	Displays the setpoint for the DC link voltage.		

r0089[0...2]	Actual phase voltage / U_phase act val		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: 5_3 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 6719 Unit selection: p0505 Expert list: 1 Factory setting - [V]
Description:	Displays the actual phase voltage.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
Note:	The values are determined from the transistor power-on duration.		
p0092	Clock synchronous operation pre-assignment/check / CI sync op pre-as		
CU_I, CU_I_D410, CU_NX_CX	Can be changed: C1(1) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Setting to pre-assign/check the sampling times for the internal controller clock cycles for clock-synchronous PROFIdrive operation. Re p0092 = 1: The controller clock cycles are set so that clock synchronous PROFIdrive operation is possible. If it is not possible to change the controller clock cycles of the clock-cycle synchronous PROFIdrive operation, then an appropriate message is output. The pre-setting of the controller clock cycles can result in a derating of the Motor Module (e.g. p0115[0] = 400 µs --> 375 µs). When calculating the drive unit utilization (r9976), when using the fixed DCC runtime groups "Receive AFTER IF1 PROFIdrive PZD", "Send BEFORE IF1 PROFIdrive PZD", "Receive AFTER IF2 PZD" (from V4.4) and "Send BEFORE IF2 PZD" (from V4.4), then its maximum computing time load has already been calculated during ramp-up for isochronous operation and taken into account in r9976 (from V4.3). Re p0092 = 0: The controller clock cycles are set without any restrictions by the clock-cycle PROFIdrive operation (same as for up to V2.3). When calculating the drive unit utilization (r9976), when using the fixed DCC runtime groups "Receive AFTER IF1 PROFIdrive PZD", "Send BEFORE IF1 PROFIdrive PZD", "Receive AFTER IF2 PZD" (from V4.4) and "Send BEFORE IF2 PZD" (from V4.4), then its maximum computing time load has already been calculated during ramp-up for isochronous operation and taken into account in r9976 (from V4.3).		
Value:	0: No isochronous PROFIBUS 1: Isochronous PROFIBUS		
Dependency:	Refer to: r0110, p0115		
Caution:	Only current controller sampling times (p0115[0]) which are integers of 125 µs are permitted for isochronous mode. For SERVO the following current controller sampling times are also possible: 187.5, 150, 100, 93.75, 75, 62.5, 50, 37.5, 31.25 µs For VECTOR the following current controller sampling times are also possible: 312.5, 218.75, 200, 187.5, 175, 156.25, 150, 137.5 µs The additional current controller sampling times must be taken into account when parameterizing the bus for Ti, To and Tdp.		
Notice:	p0092 only affects the automatic default for the sampling times (p0115) in the drive. If the sampling times are modified subsequently in expert mode (p0112 = 0), p0092 = 0 should be set so that the new values are not overwritten again by the automatic default when the parameters are downloaded. The conditions for current controller sampling time for isochronous operation must still be carefully ensured (refer under Caution!).		

p0092 Clock synchronous operation pre-assignment/check / CI sync op pre-as			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	<p>Setting to pre-assign/check the sampling times for the internal controller clock cycles for clock-synchronous PROFIdrive operation.</p> <p>Re p0092 = 1:</p> <p>The controller clock cycles are set so that clock synchronous PROFIdrive operation is possible. If it is not possible to change the controller clock cycles of the clock-cycle synchronous PROFIdrive operation, then an appropriate message is output.</p> <p>The pre-setting of the controller clock cycles can result in a derating of the Motor Module (e.g. p0115[0] = 400 µs --> 375 µs).</p> <p>When calculating the drive unit utilization (r9976), when using the fixed DCC runtime groups "Receive AFTER IF1 PROFIdrive PZD", "Send BEFORE IF1 PROFIdrive PZD", "Receive AFTER IF2 PZD" (from V4.4) and "Send BEFORE IF2 PZD" (from V4.4), then its maximum computing time load has already been calculated during ramp-up for isochronous operation and taken into account in r9976 (from V4.3).</p> <p>Re p0092 = 0:</p> <p>The controller clock cycles are set without any restrictions by the clock-cycle PROFIdrive operation (same as for up to V2.3).</p> <p>When calculating the drive unit utilization (r9976), when using the fixed DCC runtime groups "Receive AFTER IF1 PROFIdrive PZD", "Send BEFORE IF1 PROFIdrive PZD", "Receive AFTER IF2 PZD" (from V4.4) and "Send BEFORE IF2 PZD" (from V4.4), then its maximum computing time load has already been calculated during ramp-up for isochronous operation and taken into account in r9976 (from V4.3).</p>		
Value:	<p>0: No isochronous PROFIBUS 1: Isochronous PROFIBUS</p>		
Dependency:	Refer to: r0110, p0115		
Caution: 	<p>Only current controller sampling times (p0115[0]) which are integers of 125 µs are permitted for isochronous mode. For SERVO the following current controller sampling times are also possible: 187.5, 150, 100, 93.75, 75, 62.5, 50, 37.5, 31.25 µs</p> <p>For VECTOR the following current controller sampling times are also possible: 312.5, 218.75, 200, 187.5, 175, 156.25, 150, 137.5 µs</p> <p>The additional current controller sampling times must be taken into account when parameterizing the bus for Ti, To and Tdp.</p>		
Notice:	<p>p0092 only affects the automatic default for the sampling times (p0115) in the drive.</p> <p>If the sampling times are modified subsequently in expert mode (p0112 = 0), p0092 = 0 should be set so that the new values are not overwritten again by the automatic default when the parameters are downloaded.</p> <p>The conditions for current controller sampling time for isosynchronous operation must still be carefully ensured (refer under Caution!).</p>		

r0093 CO: Pole position angle electrically scaled / Pole pos el scale			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: p2005 Max - [°]	Access level: 3 Func. diagram: 4710 Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the scaled electrical pole position angle.		
Dependency:	Refer to: r0094, p0431, r1778		
Notice:	<p>When the pole position angle (r0093) is output via test socket Tx (x = 0, 1, 2) to adjust the encoder (to determine the angular commutation offset) the test socket being used must be parameterized as follows:</p> <p>p0771[x] = r0093 p0777[x] = 0 % p0778[x] = 0 V</p>		

2 Parameters

2.2 List of parameters

p0779[x] = 400 %

p0780[x] = 4 V

p0783[x] = 0 V

p0784[x] = 0

For p1821 = 1 (counter-clockwise direction of rotation) the following applies:

In order to adjust the encoder using the EMF method, the value, determined using the oscilloscope, must be inverted and then entered in p0431.

Note:

For operation with encoder and pulse suppression, the following applies:

- the value is generated from r0094 + 180 °.

- this angle can be used to adjust the encoders of synchronous motors.

For pulse enable, the following applies:

- the value indicates the transformation angle used by the control + 180 °.

- this value is, contrary to r0094, also applicable (provides information) for encoderless operation and after a pole position identification routine.

r0094

CO: Transformation angle / Transformat_angle

A_INF, R_INF, S_INF

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 8850, 8950

P-Group: Displays, signals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: p2005

Expert list: 1

Min

Max

Factory setting

- [°]

- [°]

- [°]

Description:

Displays the transformation angle.

Note:

The transformation angle corresponds to the line supply angle.

r0094

CO: Piston position actual value / Piston pos act val

HLA

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Displays, signals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: p2005

Expert list: 1

Min

Max

Factory setting

- [mm]

- [mm]

- [mm]

Description:

Display and connector output of the piston position.

Note:

The piston position should be calibrated, so that when the cylinder is completely retracted, zero is displayed and the value increases as it extends.

For piston calibration, p1960 (automatic) or p1909 (manual) can be used.

r0094

CO: Transformation angle / Transformat_angle

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 4700, 4702, 4710, 6300, 6714, 6730, 6731, 6732

P-Group: Displays, signals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: p2005

Expert list: 1

Min

Max

Factory setting

- [°]

- [°]

- [°]

Description:

Displays the transformation angle.

Dependency:

Refer to: r0093, p0431, r1778

Note:

The transformation angle corresponds to the electrical commutation angle.

If no pole position identification is carried out (p1982), and the encoder is adjusted, the following applies:

The encoder supplies the value and indicates the electrical angle of the flux position (d axis).

p0097		Select drive object type / Select DO type	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Integer16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 24	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Executes an automatic device configuration. In so doing, p0099, p0107 and p0108 are appropriately set.		
Value:	0: No selection 1: Drive object type SERVO 2: Drive object type VECTOR 3: SINAMICS GM (DFEMV & VECTORMV) 4: SINAMICS SM (AFEMV & VECTORMV) 5: SINAMICS GL (VECTORGL) 6: SINAMICS SL (VECTORSL) 12: Drive object type VECTOR parallel circuit 13: Drive object type VECTORMV - GM parallel circuit 14: Drive object type VECTORMV - SM parallel circuit 15: Drive object type DC_CTRL 16: Drive object type SERVO HMI 17: Drive object type VECTOR HMI 24: Drive object type VECTORMV - SM parallel circuit		
Dependency:	Refer to: r0098, p0099		
Note:	For p0097 = 0, p0099 is automatically set to the factory setting. The possible settings are dependent upon the device type.		

r0098[0...5]		Actual device topology / Device_act topo	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the automatically detected actual device topology in coded form.		
Index:	[0] = DRIVE-CLiQ socket X100 [1] = DRIVE-CLiQ socket X101 [2] = DRIVE-CLiQ socket X102 [3] = DRIVE-CLiQ socket X103 [4] = DRIVE-CLiQ socket X104 [5] = DRIVE-CLiQ socket X105		
Dependency:	Refer to: p0097, p0099		
Note:	Topology coding: abcd efgh hex a = number of Active Line Modules b = number of Motor Modules c = number of motors d = number of encoders (or the line supply voltage sensing for Active Line Modules) e = number of additional encoders (or the line supply voltage sensing for Active Line Modules) f = number of Terminal Modules g = number of Terminal Boards h = reserved if the value 0 is displayed in all indices, then components are not detected via DRIVE-CLiQ. If a value F hex occurs at a position of the coding (abcd efgh hex), then an overflow has occurred.		

p0099[0...5]	Device target topology / Device_target topo		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the device target topology in coded form (refer to r0098). The setting is made during commissioning. De-activated or non-available components are also counted		
Index:	[0] = DRIVE-CLiQ socket X100 [1] = DRIVE-CLiQ socket X101 [2] = DRIVE-CLiQ socket X102 [3] = DRIVE-CLiQ socket X103 [4] = DRIVE-CLiQ socket X104 [5] = DRIVE-CLiQ socket X105		
Dependency:	The parameter can only be written into for p0097 = 0. To perform an automatic device configuration run, an index of the device target topology must be set to the value of the device actual topology in r0098 for acknowledgement. An index of the device actual topology with a value other than 0 must be selected. Refer to: p0097, r0098		
Note:	The parameter can only be set to the values 0, the value of the actual device topology, the value of the actual device target topology and FFFFFFFF hex. If the value 0 is displayed in all of the indices, then the system has still not been commissioned. The value FFFFFFFF hex indicates that the topology was not generated by the automatic device configuration but was commissioned using the commissioning software (e.g. using parameter download).		


p0100	IEC/NEMA mot stds / IEC/NEMA mot stds		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1) Data type: Integer16 P-Group: Converter Not for motor type: FEM Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Defines whether the motor and drive converter power settings (e.g. rated motor power, p0307) are expressed in [kW] or [hp]. Depending on the selection, the rated motor frequency (p0310) is either set to 50 Hz or 60 Hz. For p0100 = 0, the following applies: The power factor (p0308) should be parameterized. For p0100 = 1, the following applies: The efficiency (p0309) should be parameterized.		
Value:	0: IEC-Motor (50 Hz, SI units) 1: NEMA motor (60 Hz, US units)		
Dependency:	If p0100 is changed, all of the rated motor parameters are reset. Only then are possible unit changeovers made. The units of all motor parameters are changed that are involved in the selection of IEC or NEMA (e.g. r0206, p0307, p0316, r0333, r0334, p0341, p0344, r1493, r1969). Refer to: r0206, p0206, p0210, p0300, p0304, p0305, p0307, p0308, p0309, p0310, p0311, p0312, p0314, p0320, p0322, p0323, p0335, r0336, r0337, p0338, p1800		
Note:	The parameter can only be changed for vector control (p0107). The parameter value is not reset when the factory setting is restored (p0010 = 30, p0970).		

p0100	IEC/NEMA mot stds / IEC/NEMA mot stds		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1) Data type: Integer16 P-Group: Converter Not for motor type: FEM Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Defines whether the motor and drive converter power settings (e.g. rated motor power, p0307) are expressed in [kW] or [hp]. Depending on the selection, the rated motor frequency (p0310) is either set to 50 Hz or 60 Hz. For p0100 = 0, the following applies: The power factor (p0308) should be parameterized. For p0100 = 1, the following applies: The efficiency (p0309) should be parameterized.		
Value:	0: IEC-Motor (50 Hz, SI units) 1: NEMA motor (60 Hz, US units)		
Dependency:	If p0100 is changed, all of the rated motor parameters are reset. Only then are possible unit changeovers made. The units of all motor parameters are changed that are involved in the selection of IEC or NEMA (e.g. r0206, p0307, p0316, r0333, r0334, p0341, p0344, r1493, r1969). Refer to: r0206, p0206, p0210, p0300, p0304, p0305, p0307, p0308, p0309, p0310, p0311, p0312, p0314, p0320, p0322, p0323, p0335, r0336, r0337, p0338, p1800		
Note:	The parameter can only be changed for vector control (p0107). The parameter value is not reset when the factory setting is restored (p0010 = 30, p0970).		
p0101[0...n]	Drive object numbers / DO numbers		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 62	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	The parameter contains the object number via which every drive object can be addressed. The number of an existing drive object is entered into each index. Value = 0: No drive object is defined.		
Note:	The numbers are automatically allocated. For the commissioning software, this object number cannot be entered using the expert list, but is automatically assigned when inserting an object.		
r0102[0...1]	Number of drive objects / DO count		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of existing or existing and prepared drive objects.		
Index:	[0] = Existing drive objects [1] = Existing and prepared drive objects		
Dependency:	Refer to: p0101		
Note:	The numbers of the drive objects are in p0101. Index 0: Displays the number of drive objects that have already been set up. Index 1: Displays the number of drive objects that have already been set up and, in addition, the drive objects that still have to be set up.		

r0103	Application-specific view / Appl_spec view		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the application-specific view of the individual drive object.		
Dependency:	Refer to: p0107, r0107		
p0103[0...n]	Application-specific view / Appl_spec view		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(2) Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	The application-specific view of an existing drive object is entered into each index. The parameter cannot be changed.		
Dependency:	Refer to: p0107, r0107		
Note:	In the non-volatile memory, the application-specific views are defined in files with the following structure: PDxxxxyy.ACX xxx: Application-specific view (p0103) yyy: Type of drive object (p0107) Example: PD052011.ACX --> "011" stands for the drive object, type SERVO --> "052" is the number of the view for this drive object		
p0105	Activate/de-activate drive object / DO act/deact		
A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM17, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Setting to activate/de-activate a drive object.		
Value:	0: De-activate drive object 1: Activate drive object 2: Drive object de-activate and not present		
Recommend.:	After inserting all of the components of a drive object, before activating, first wait for Alarm A01316.		
Dependency:	When activating drive objects with the safety functions enabled, the following applies: After reactivating, a warm restart (p0009 = 30, p0976 = 2, 3) or POWER ON should be carried out. Refer to: r0106		
Notice:	The following applies when activating: If components are inserted for the first time and the appropriate drive object is activated, then the drive system is automatically booted. To do this, the pulses of all of the drive objects must be suppressed.		

Note: Re value = 0, 2:
When a drive object is deactivated it no longer outputs any errors.
If value = 0:
All components of the drive object were completely commissioned and are deactivated using this value. They can be removed from the DRIVE-CLiQ without any error.
If a component has been deactivated, only the component with the correct serial number may be inserted, or none at all.
If value = 1:
All components of the drive object must be available for error-free operation.
If value = 2:
Components of a drive object in a project generated offline and set to this value must never be inserted in the actual topology from the very start. This means that the components are marked to be bypassed in the DRIVE-CLiQ line.
For components that comprise several individual components (e.g. Double Motor Modules), it is not permissible to set just one subset to this value.

p0105	Activate/de-activate drive object / DO act/deact		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Setting to activate/de-activate a drive object.		
Value:	0: De-activate drive object 1: Activate drive object		
Dependency:	Refer to: r0106		
Notice:	The following applies when activating: If components are inserted for the first time and the appropriate drive object is activated, then the drive system is automatically booted. To do this, the pulses of all of the drive objects must be suppressed.		

p0105	Activate/de-activate drive object / DO act/deact		
TM15, TM31, TM41	Can be changed: T Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Setting to activate/de-activate a drive object.		
Value:	0: De-activate drive object 1: Activate drive object 2: Drive object de-activate and not present		
Recommend.:	After inserting all of the components of a drive object, before activating, first wait for Alarm A01316.		
Dependency:	Refer to: r0106		
Warning:	A drive that is moved by simulating the inputs of a Terminal Module is brought to a standstill while this parameter is being changed over.		
			
Notice:	The following applies when activating: If components are inserted for the first time and the appropriate drive object is activated, then the drive system is automatically booted. To do this, the pulses of all of the drive objects must be suppressed.		

2 Parameters

2.2 List of parameters

Note: Re value = 0, 2:
When a drive object is deactivated it no longer outputs any errors.
If value = 0:
All components of the drive object were completely commissioned and are deactivated using this value. They can be removed from the DRIVE-CLiQ without any error.
If a component has been deactivated, only the component with the correct serial number may be inserted, or none at all.
If value = 1:
All components of the drive object must be available for error-free operation.
If value = 2:
Components of a drive object in a project generated offline and set to this value must never be inserted in the actual topology from the very start. This means that the components are marked to be bypassed in the DRIVE-CLiQ line.
For components that comprise several individual components (e.g. Double Motor Modules), it is not permissible to set just one subset to this value.

p0105	Activate/de-activate drive object / DO act/deact		
TM54F_MA, TM54F_SL	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1

Description: Setting to activate/de-activate a drive object.

Value:
0: De-activate drive object
1: Activate drive object
2: Drive object de-activate and not present

Recommend.: After inserting all of the components of a drive object, before activating, first wait for Alarm A01316.

Dependency: TM54F can only be de-activated if all of the drives assigned to it via p10010 have been de-activated or safety on the assigned drives has not be enabled.

When activating drive objects with the safety functions enabled, the following applies:

After reactivating, a warm restart (p0009 = 30, p0976 = 2, 3) or POWER ON should be carried out.

Refer to: r0106

Notice: The following applies when activating:

If components are inserted for the first time and the appropriate drive object is activated, then the drive system is automatically booted. To do this, the pulses of all of the drive objects must be suppressed.

Note: Re value = 0, 2:
When a drive object is deactivated it no longer outputs any errors.
If value = 0:
All components of the drive object were completely commissioned and are deactivated using this value. They can be removed from the DRIVE-CLiQ without any error.
If a component has been deactivated, only the component with the correct serial number may be inserted, or none at all.
If value = 1:
All components of the drive object must be available for error-free operation.
If value = 2:
Components of a drive object in a project generated offline and set to this value must never be inserted in the actual topology from the very start. This means that the components are marked to be bypassed in the DRIVE-CLiQ line.
For components that comprise several individual components (e.g. Double Motor Modules), it is not permissible to set just one subset to this value.

r0106	Drive object active/inactive / DO act/inact		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the "active/inactive" state of a drive object.		
Value:	0: Drive object inactive 1: Drive object active		
Dependency:	Refer to: p0105		

r0107	Drive object type / DO type		
A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the type of each drive object.		
Value:	0: - 1: SINAMICS S 2: SINAMICS G 3: SINAMICS I 4: SINAMICS NX/CX32 6: SINAMICS DC 9: SINAMICS S110 10: ACTIVE INFEED CONTROL 11: SERVO 12: VECTOR 13: VECTORMV 14: VECTORGL 15: VECTOR3P 16: VECTORSL 17: DC_CTRL 18: VECTORM2C 19: VECTORDM 20: SMART INFEED CONTROL 21: RENEWABLE INFEED CONTROL 30: BASIC INFEED CONTROL 35: BRAKE MODULE M2C 40: ACTIVE INFEED CONTROLMV 41: BASIC INFEED CONTROLMV 42: ACTIVE INFEED CONTROLM2C		

2 Parameters

2.2 List of parameters

51:	SINAMICS G120 230 (SingleDO-Drive which combines Device+Vector)
52:	SINAMICSG120 240_2 (SingleDO-Drive which combines Device+Vector)
53:	SINAMICS_G120_CU250S_V (SingleDO Drive combines Device+Vector)
54:	SINAMICSG120 G120D(SingleDO-Drive which combines Device+Vector)
55:	SINAMICS_G120_CU250S_S (SingleDO Drive combines Device+Servo)
56:	SINAMICSG110M (SingleDO-Drive which combines Device+Vector)
57:	SINAMICS ET200
58:	Link variant for Sinamics Microbasissystem
70:	HLA
100:	TB30 (Terminal Board)
102:	SINAMICS MV
150:	DRIVE-CLiQ Hub Module
200:	TM31 (Terminal Module)
201:	TM41 (Terminal Module)
202:	TM17 High Feature (Terminal Module)
203:	TM15 (Terminal Module)
204:	TM15 (Terminal Module for SINAMICS)
205:	TM54F - Master (Terminal Module)
206:	TM54F - Slave (Terminal Module)
207:	TM120 (Terminal Module)
208:	TM150 (Terminal Module)
254:	CU-LINK
300:	ENCODER
600:	SINAMICS V60-G2 V80-G2

Dependency: Refer to: p0103, r0103

p0107[0...n]

Drive object type / DO type

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(2) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
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Description: The type of an existing drive object is entered into each index.

Value:

0:	-
1:	SINAMICS S
2:	SINAMICS G
3:	SINAMICS I
4:	SINAMICS NX/CX32
6:	SINAMICS DC
9:	SINAMICS S110
10:	ACTIVE INFEED CONTROL
11:	SERVO
12:	VECTOR
13:	VECTORMV
14:	VECTORGL
15:	VECTOR3P
16:	VECTORSL
17:	DC_CTRL
18:	VECTORM2C
19:	VECTORDM
20:	SMART INFEED CONTROL
21:	RENEWABLE INFEED CONTROL
30:	BASIC INFEED CONTROL
35:	BRAKE MODULE M2C
40:	ACTIVE INFEED CONTROLMV
41:	BASIC INFEED CONTROLMV
42:	ACTIVE INFEED CONTROLM2C
51:	SINAMICS G120 230 (SingleDO-Drive which combines Device+Vector)
52:	SINAMICSG120 240_2 (SingleDO-Drive which combines Device+Vector)
53:	SINAMICS_G120_CU250S_V (SingleDO Drive combines Device+Vector)
54:	SINAMICSG120 G120D(SingleDO-Drive which combines Device+Vector)
55:	SINAMICS_G120_CU250S_S (SingleDO Drive combines Device+Servo)

56:	SINAMICSG110M (SingleDO-Drive which combines Device+Vector)
57:	SINAMICS ET200
58:	Link variant for Sinamics Microbasissystem
70:	HLA
100:	TB30 (Terminal Board)
102:	SINAMICS MV
150:	DRIVE-CLiQ Hub Module
200:	TM31 (Terminal Module)
201:	TM41 (Terminal Module)
202:	TM17 High Feature (Terminal Module)
203:	TM15 (Terminal Module)
204:	TM15 (Terminal Module for SINAMICS)
205:	TM54F - Master (Terminal Module)
206:	TM54F - Slave (Terminal Module)
207:	TM120 (Terminal Module)
208:	TM150 (Terminal Module)
254:	CU-LINK
300:	ENCODER
600:	SINAMICS V60-G2 V80-G2

Dependency:

Refer to: p0103, r0103

Caution:

If you change this parameter and exit the device commissioning mode, then the complete software will be set up again and all of the previous drive parameter settings are deleted.

**Note:**

The number (p0101) and the associated drive object type are in the same index.

For SINAMICS S a drive object type can only be changed between SERVO and VECTOR. If you change the parameter and exit drive start-up (p0009 from 2 to 0) the drive parameters are set up again.

r0108**Drive objects function module / DO fct_mod**

A_INF, R_INF

Can be changed: -	Calculated: -	Access level: 2
Data type: Unsigned32	Dyn. index: -	Func. diagram: -
P-Group: Closed-loop control	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description:

Displays the activated function module for the particular drive object.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
03	Supplementary closed-loop controls / Suppl ctrl	Activated	Not activated	-
04	Line transformer / Line transf	Activated	Not activated	-
05	Recorder / Recorder	Activated	Not activated	-
07	Dynamic grid support / Dyn. grid support	Activated	Not activated	-
10	Supplementary module cosinus phi / cos phi	Activated	Not activated	-
12	Line droop control / Line droop ctrl	Activated	Not activated	-
15	Parallel connection / Parallel	Activated	Not activated	-
18	Free function blocks / FBLOCKS	Activated	Not activated	-
19	Master/Slave / Master/Slave	Activated	Not activated	-
20	Software gating unit / SW_gating unit	Activated	Not activated	-
26	Braking Module external / Brk Mod ext	Activated	Not activated	-
28	Cooling unit / Cool_unit	Activated	Not activated	-
31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note:

A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108	Drive objects function module / DO fct_mod				
B_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the activated function module for the particular drive object.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	05	Recorder / Recorder	Activated	Not activated	-
	15	Parallel connection / Parallel	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	26	Braking Module external / Brk Mod ext	Activated	Not activated	-
	28	Cooling unit / Cool_unit	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-
Note:	A "function module" is a functional expansion of a drive object that can be activated when commissioning.				

p0108[0...n]	Drive objects function module / DO fct_mod			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(2)	Calculated: -	Access level: 2	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin	
Description:	The function module of an existing drive object is entered into each index (see p0101, p0107). The following bits are available for the Control Unit (Index 0): Bit 18: Free function blocks Bit 29: CAN Bit 30: COMM BOARD Bit 31: PROFINET For all other drive objects (Index > 0), the significance of the bits should be taken from the display parameters r0108 of the drive object.			

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-

24	Bit 24	ON	OFF	-
25	Bit 25	ON	OFF	-
26	Bit 26	ON	OFF	-
27	Bit 27	ON	OFF	-
28	Bit 28	ON	OFF	-
29	Bit 29	ON	OFF	-
30	Bit 30	ON	OFF	-
31	Bit 31	ON	OFF	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108 Drive objects function module / DO fct_mod

ENC **Can be changed:** - **Calculated:** - **Access level:** 2
Data type: Unsigned32 **Dyn. index:** - **Func. diagram:** -
P-Group: Closed-loop control **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** - **Expert list:** 1
Min **Max** **Factory setting**
- - -

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	12	Linear encoder / Lin_enc	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108 Drive objects function module / DO fct_mod

HLA **Can be changed:** - **Calculated:** - **Access level:** 2
Data type: Unsigned32 **Dyn. index:** - **Func. diagram:** -
P-Group: Closed-loop control **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** - **Expert list:** 1
Min **Max** **Factory setting**
- - -

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	09	Extended Stopping and Retraction / ESR	Activated	Not activated	-
	12	Linear motor / Lin	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108 Drive objects function module / DO fct_mod

SERVO **Can be changed:** - **Calculated:** - **Access level:** 2
Data type: Unsigned32 **Dyn. index:** - **Func. diagram:** -
P-Group: Closed-loop control **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** - **Expert list:** 1
Min **Max** **Factory setting**
- - -

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Extended closed-loop torque control / Ext M_ctrl	Activated	Not activated	-
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	03	Cl-loop pos ctrl / Pos ctrl	Activated	Not activated	-
	04	Basic positioner / EPOS	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	06	DSC with spline / DSC spline	Activated	Not activated	-
	07	Advanced Positioning Control (APC) / APC	Activated	Not activated	-

2 Parameters

2.2 List of parameters

08	Extended setpoint channel / Ext setp	Activated	Not activated	-
09	Extended Stopping and Retraction / ESR	Activated	Not activated	-
10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
11	Spindle diagnostics / Spin_diag	Activated	Not activated	-
12	Linear motor / Lin	Activated	Not activated	-
13	Safety rotary axis / Safety rot	Activated	Not activated	-
14	Extended brake control / Ext brake	Activated	Not activated	-
16	Techn controller / Tech_ctrl	Activated	Not activated	-
17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
18	Free function blocks / FBLOCKS	Activated	Not activated	-
21	Extended current setpoint filter / Ext I_setp_filt	Activated	Not activated	-
22	Cogging torque compensation / Cog_M_comp	Activated	Not activated	-
23	Digital inputs/outputs / Dig IO	Activated	Not activated	-
28	Cooling unit / Cool_unit	Activated	Not activated	-
29	CAN / CAN	Activated	Not activated	-
31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108 Drive objects function module / DO fct_mod

SERVO_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Extended closed-loop torque control / Ext M_ctrl	Activated	Not activated	-
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	03	CI-loop pos ctrl / Pos ctrl	Activated	Not activated	-
	04	Basic positioner / EPOS	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	06	DSC with spline / DSC spline	Activated	Not activated	-
	07	Advanced Positioning Control (APC) / APC	Activated	Not activated	-
	08	Extended setpoint channel / Ext setp	Activated	Not activated	-
	09	Extended Stopping and Retraction / ESR	Activated	Not activated	-
	10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
	11	Spindle diagnostics / Spin_diag	Activated	Not activated	-
	12	Linear motor / Lin	Activated	Not activated	-
	13	Safety rotary axis / Safety rot	Activated	Not activated	-
	14	Extended brake control / Ext brake	Activated	Not activated	-
	16	Techn controller / Tech_ctrl	Activated	Not activated	-
	17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	21	Extended current setpoint filter / Ext I_setp_filt	Activated	Not activated	-
	22	Cogging torque compensation / Cog_M_comp	Activated	Not activated	-
	28	Cooling unit / Cool_unit	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning.

r0108		Drive objects function module / DO fct_mod			
SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the activated function module for the particular drive object.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Extended closed-loop torque control / Ext M_ctrl	Activated	Not activated	-
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	06	DSC with spline / DSC spline	Activated	Not activated	-
	07	Advanced Positioning Control (APC) / APC	Activated	Not activated	-
	08	Extended setpoint channel / Ext setp	Activated	Not activated	-
	09	Extended Stopping and Retraction / ESR	Activated	Not activated	-
	10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
	11	Spindle diagnostics / Spin_diag	Activated	Not activated	-
	12	Linear motor / Lin	Activated	Not activated	-
	13	Safety rotary axis / Safety rot	Activated	Not activated	-
	14	Extended brake control / Ext brake	Activated	Not activated	-
	16	Techn controller / Tech_ctrl	Activated	Not activated	-
	17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	21	Extended current setpoint filter / Ext I_setp_filt	Activated	Not activated	-
	22	Cogging torque compensation / Cog_M_comp	Activated	Not activated	-
	28	Cooling unit / Cool_unit	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-
Note:	A "function module" is a functional expansion of a drive object that can be activated when commissioning.				

r0108		Drive objects function module / DO fct_mod			
TB30, TM120, TM150, TM15DI_DO, TM31, TM41	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the activated function module for the particular drive object.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-
Note:	A "function module" is a functional expansion of a drive object that can be activated when commissioning.				

r0108	Drive objects function module / DO fct_mod		
VECTOR	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	03	Cl-loop pos ctrl / Pos ctrl	Activated	Not activated	-
	04	Basic positioner / EPOS	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	08	Extended setpoint channel / Ext setp	Activated	Not activated	-
	10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
	13	Safety rotary axis / Safety rot	Activated	Not activated	-
	14	Extended brake control / Ext brake	Activated	Not activated	-
	15	Parallel connection / Parallel	Activated	Not activated	-
	16	Techn controller / Tech_ctrl	Activated	Not activated	-
	17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	20	Software gating unit / SW_gating unit	Activated	Not activated	-
	24	PM330 / PM330	Activated	Not activated	-
	26	F3E power unit / F3E	Activated	Not activated	-
	28	Cooling unit / Cool_unit	Activated	Not activated	-
	29	CAN / CAN	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning. The following bits are only automatically set, if the power units are detected with the appropriate properties.
 Bit 16: Parallel connection of the same power units (only automatically set for G130/G150).
 Bit 20: Software gating unit (only automatically set when power units are connected in parallel).
 Bit 24: Type PM330 power units are presently not supported.
 Bit 26: Type PM250 power units with F3E energy recovery are only supported for S120 CRANES.
 Bit 28: Power units with liquid cooling.

r0108	Drive objects function module / DO fct_mod		
VECTOR_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	03	Cl-loop pos ctrl / Pos ctrl	Activated	Not activated	-
	04	Basic positioner / EPOS	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	08	Extended setpoint channel / Ext setp	Activated	Not activated	-
	10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
	13	Safety rotary axis / Safety rot	Activated	Not activated	-
	14	Extended brake control / Ext brake	Activated	Not activated	-
	15	Parallel connection / Parallel	Activated	Not activated	-
	16	Techn controller / Tech_ctrl	Activated	Not activated	-
	17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	20	Software gating unit / SW_gating unit	Activated	Not activated	-
	24	PM330 / PM330	Activated	Not activated	-

26	F3E power unit / F3E	Activated	Not activated	-
28	Cooling unit / Cool_unit	Activated	Not activated	-
31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning. The following bits are only automatically set, if the power units are detected with the appropriate properties.

Bit 16: Parallel connection of the same power units (only automatically set for G130/G150).
 Bit 20: Software gating unit (only automatically set when power units are connected in parallel).
 Bit 24: Type PM330 power units are presently not supported.
 Bit 26: Type PM250 power units with F3E energy recovery are only supported for S120 CRANES.
 Bit 28: Power units with liquid cooling.

r0108 Drive objects function module / DO fct_mod

VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the activated function module for the particular drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Closed-loop speed/torque control / n/M	Activated	Not activated	-
	05	Recorder / Recorder	Activated	Not activated	-
	08	Extended setpoint channel / Ext setp	Activated	Not activated	-
	10	Moment of inertia estimator / J_estimator	Activated	Not activated	-
	13	Safety rotary axis / Safety rot	Activated	Not activated	-
	14	Extended brake control / Ext brake	Activated	Not activated	-
	15	Parallel connection / Parallel	Activated	Not activated	-
	16	Techn controller / Tech_ctrl	Activated	Not activated	-
	17	Extended messages/monitoring / Ext msg	Activated	Not activated	-
	18	Free function blocks / FBLOCKS	Activated	Not activated	-
	20	Software gating unit / SW_gating unit	Activated	Not activated	-
	24	PM330 / PM330	Activated	Not activated	-
	26	F3E power unit / F3E	Activated	Not activated	-
	28	Cooling unit / Cool_unit	Activated	Not activated	-
	31	PROFINET CBE20 / PROFINET CBE20	Activated	Not activated	-

Note: A "function module" is a functional expansion of a drive object that can be activated when commissioning. The following bits are only automatically set, if the power units are detected with the appropriate properties.

Bit 16: Parallel connection of the same power units (only automatically set for G130/G150).
 Bit 20: Software gating unit (only automatically set when power units are connected in parallel).
 Bit 24: Type PM330 power units are presently not supported.
 Bit 26: Type PM250 power units with F3E energy recovery are only supported for S120 CRANES.
 Bit 28: Power units with liquid cooling.

r0110[0...2] Basic sampling times / t_basis

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	10000.00 [µs]	- [µs]

Description: Displays the basic sampling times. The sampling times are set using p0112 and p0115. The values for the basic sampling times are determined as a result of these settings.

Index: [0] = Basic sampling time 0
 [1] = Basic sampling time 1
 [2] = Basic sampling time 2

r0111	Basic sampling time selection / t_basis sel		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the selected basic sampling time for this drive object.		
Dependency:	Refer to: r0110		

r0111	Basic sampling time selection / t_basis sel		
TB30, TM15, TM15DI_DO, TM17, TM31, TM41	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the selected basic sampling time for this drive object.		
Dependency:	Refer to: r0110		
Note:	For TB30 and the Terminal Module, this parameter has no significance. For TB30 and certain Terminal Modules, the sampling times can be set using p4099 (see description of p4099 for the Module in question).		

p0112	Sampling times pre-setting p0115 / t_sample for p0115		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3
Description:	Pre-assignment of the sampling times in p0115. The clock cycles for the current controller / speed controller / flux controller / setpoint channel / position controller / positioning / technology controller are pre-assigned as follows: SINAMICS S, servo drive: p0112 = 1: 250 / 250 / 250 / 4000 / 2000 / 8000 / 4000 µs (for chassis units) p0112 = 2: 125 / 250 / 250 / 4000 / 2000 / 8000 / 4000 µs p0112 = 3: 125 / 125 / 125 / 4000 / 1000 / 4000 / 4000 µs p0112 = 4: 62.5 / 62.5 / 62.5 / 1000 / 1000 / 2000 / 1000 µs p0112 = 5: 31.25 / 31.25 / 31.25 / 1000 / 1000 / 2000 / 1000 µs SINAMICS S, Active Infeed (p0112 = 1 not for p0092 = 1): p0112 = 1: 400 / - / - / 1600 µs (pre-setting for the rated pulse frequency = 2.5 kHz) p0112 = 2: 250 / - / - / 2000 µs (pre-setting for the rated pulse frequency = 4.0 kHz) p0112 = 3: 125 / - / - / 2000 µs p0112 = 4: 125 / - / - / 1000 µs p0112 = 5: 125 / - / - / 500 µs		

SINAMICS S, Smart Infeed (p0112 = 1 not for p0092 = 1):

p0112 = 1: 400 / - / - / 1600 μ s (pre-setting for the rated pulse frequency = 2.5 kHz)

p0112 = 2: 250 / - / - / 2000 μ s (pre-setting for the rated pulse frequency = 4.0 kHz)

p0112 = 3: 250 / - / - / 2000 μ s

p0112 = 4: 250 / - / - / 1000 μ s

p0112 = 5: Not possible

SINAMICS S, Basic Infeed, booksize:

p0112 = 4: 250 / - / - / 2000 μ s

SINAMICS S, Basic Infeed, chassis:

p0112 = 1: 2000 / - / - / 2000 μ s

p0112 = 2: 2000 / - / - / 2000 μ s (pre-setting)

p0112 = 3: 2000 / - / - / 2000 μ s

p0112 = 4: Not possible

p0112 = 5: Not possible

SINAMICS S/G, vector drive (p0112 = 1 not for p0092 = 1 and not for PM340):

p0112 = 1: 400 / 1600 / 1600 / 1600 / 3200 / 3200 / 3200 μ s (for rated pulse frequency = 1.25, 2.5 kHz)

p0112 = 2: 250 / 1000 / 2000 / 1000 / 2000 / 4000 / 4000 μ s

p0112 = 3: 250 / 1000 / 1000 / 1000 / 2000 / 4000 / 4000 μ s (for rated pulse frequency = 2.0, 4.0 kHz)

SINAMICS S, vector drive:

p0112 = 4: 250 / 500 / 1000 / 500 / 1000 / 2000 / 2000 μ s

p0112 = 5: 250 / 250 / 1000 / 500 / 1000 / 2000 / 1000 μ s

Value:

0:	Expert
1:	xLow
2:	Low
3:	Standard
4:	High
5:	xHigh

Recommend.: When changing the sampling times of the current and speed controllers (also refer to p0115), then we recommend that after exiting commissioning (p0009 = 0) the controller settings are re-calculated using p0340 = 4.

Dependency: It is prohibited to select a parameter value from p0112 if the associated current controller clock cycle cannot set (e.g. p0112 = 1 is not possible for a vector drive and PM340 power unit).

If, for a servo drive, p112 = 5 is set, then the pulse frequency p1800 is preassigned 8 kHz. For D410-2 and vector drive, the current controller sampling time can only be permanently changed for p0112 = 0.

Refer to: p0092

Note: For p0112 = 0 (expert) the individual sampling times in p0115 can be adjusted.

The setting p0112 = 1 cannot be set for a vector drive with power unit type PM340 (refer to r0203).

p0113 Minimum pulse frequency, selection / f_puls min sel

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	2.000 [kHz]	4.000 [kHz]	4.000 [kHz]

Description: The current controller sampling time (p0115[0]) is pre-assigned by selecting the minimum pulse frequency.

Dependency: The parameter can only be changed with p0112 = 0 (expert). For isochronous operation (p0092 = 1) the parameter can only be set so that a current controller sampling time of 125 μ s is obtained as an integer number.

The required pulse frequency can be set in p1800 after commissioning (p0009 = p0010 = 0), assuming that this has not been restricted by other conditions (e.g. as a result of p1082, p0310).

Refer to: p0112, r0114, p0115, p1800

Note: The current controller sampling time (p0115[0]) is set to the inverse value of twice the minimum pulse frequency. For p0113 = 2.0 kHz, p0115[0] = 250 μ s is set, for p0113 = 4.0 kHz, p0115[0] = 125 μ s is set. The current controller sampling time (p0115[0]), calculated from the pulse frequency, is set in a grid of 1.25 μ s.

For a power unit type PM340 (refer to r0203), only the values 2.0 and 4.0 kHz can be set.

2 Parameters

2.2 List of parameters

p0113	Minimum pulse frequency, selection / f_puls min sel		
SERVO (Dig IO)	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4.000 [kHz]	4.000 [kHz]	4.000 [kHz]
Description:	The current controller sampling time (p0115[0]) is pre-assigned by selecting the minimum pulse frequency.		
Dependency:	The parameter can only be changed with p0112 = 0 (expert). For isochronous operation (p0092 = 1) the parameter can only be set so that a current controller sampling time of 125 µs is obtained as an integer number. The required pulse frequency can be set in p1800 after commissioning (p0009 = p0010 = 0), assuming that this has not been restricted by other conditions (e.g. as a result of p1082, p0310). Refer to: p0112, r0114, p0115, p1800		
Note:	The current controller sampling time (p0115[0]) is set to the inverse value of twice the minimum pulse frequency. For p0113 = 2.0 kHz, p0115[0] = 250 µs is set, for p0113 = 4.0 kHz, p0115[0] = 125 µs is set. The current controller sampling time (p0115[0]), calculated from the pulse frequency, is set in a grid of 1.25 µs. For a power unit type PM340 (refer to r0203), only the values 2.0 and 4.0 kHz can be set.		
p0113	Minimum pulse frequency, selection / f_puls min sel		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.000 [kHz]	4.000 [kHz]	2.000 [kHz]
Description:	The current controller sampling time (p0115[0]) is pre-assigned by selecting the minimum pulse frequency.		
Dependency:	The parameter can only be changed with p0112 = 0 (expert). For isochronous operation (p0092 = 1) the parameter can only be set so that a current controller sampling time of 125 µs is obtained as an integer number. The required pulse frequency can be set in p1800 after commissioning (p0009 = p0010 = 0), assuming that this has not been restricted by other conditions (e.g. as a result of p1082, p0310). Refer to: p0112, r0114, p0115, p1800		
Note:	The current controller sampling time (p0115[0]) is set to the inverse value of twice the minimum pulse frequency. For p0113 = 1.0 kHz, p0115[0] = 500 µs is set, for p0113 = 2.0 kHz, p0115[0] = 250 µs is set. The current controller sampling time (p0115[0]), calculated from the pulse frequency, is set in a grid of 1.25 µs. For a power unit type PM340 (refer to r0203), only the values 1.0 and 2.0 kHz can be set. A value of 1.0 kHz can be set in order to achieve a current controller sampling time of 500µs. However, in this case, the minimum pulse frequency p1800 is limited to 2 kHz.		
r0114[0...9]	Minimum pulse frequency recommended / f_puls min recom		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kHz]	- [kHz]	- [kHz]
Description:	Displays the recommended values (indices 0 and 1) for the minimum pulse frequency (p0113). If the system rejects a change to p0113 because the value to be used lies outside the permitted value range, then instead the recommended value from r0114 can be used.		
Index:	[0] = If only the actual drive is changed [1] = If all drives connected to the DRIVE-CLiQ line are changed [2] = 2. possible pulse frequency [3] = 3. possible pulse frequency [4] = 4. possible pulse frequency [5] = 5. possible pulse frequency [6] = 6. possible pulse frequency		

[7] = 7. possible pulse frequency

[8] = 8. possible pulse frequency

[9] = 9. possible pulse frequency

Dependency:

Refer to: p0113

Note:

After exiting commissioning (p0009 = p0010 = 0), the pulse frequencies calculated from the sampling time p115[0] are displayed in indices 1 to 9. If additional restrictions do not apply (e.g. due to having selected an output filter), these can be entered into p1800. The maximum pulse frequency of the power units was already taken into account in r0114.

A value of 0 kHz does not define a recommended pulse frequency.

p0115[0...6]**Sampling times for internal control loops / t_sample int ctrl**

A_INF, B_INF, R_INF,
S_INF, SERVO,
SERVO_AC,
SERVO_I_AC

Can be changed: C1(3)

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.00 [µs]

16000.00 [µs]

[0] 125.00 [µs]

[1] 125.00 [µs]

[2] 125.00 [µs]

[3] 4000.00 [µs]

[4] 1000.00 [µs]

[5] 4000.00 [µs]

[6] 4000.00 [µs]

Description:

Sets the sampling times for the control loops.

The default setting is made using p0112 and can only be individually changed for p0112 = 0 (expert).

Recommend.:

When changing the sampling times of the current and speed controllers (also refer to p0115), then we recommend that after exiting commissioning (p0009 = 0) the controller settings are re-calculated using p0340 = 4.

Index:

[0] = Current controller

[1] = Speed controller

[2] = Flux controller

[3] = Setpoint channel

[4] = Pos controller

[5] = Positioning

[6] = Techn controller

Dependency:

The sampling times can only be separately set if p0112 is 0 (expert). If a sampling time is modified in the expert mode, then all of the sampling times with higher indices are automatically changed in the same ratio as the sampling time itself was changed. Slower time slices are only taken if the calculated sampling time is also permitted. Upper limit is 8 ms.

Higher-level controls must be calculated in integral ratios to lower-level controls (e.g. $p0115[1] = N * p0115[0]$; where N is an integer number). The sampling time of the speed controller (p0115[1]) can have as a maximum a value of 800% of the current controller sampling time (p0115[0]).

For servo drives, the maximum sampling time of the current controller is 250 µs and for vector drives, 500 µs.

The sampling times for setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) must have at least 2x the value of the current controller sampling time (p0115[0]).

Refer to: r0110, r0111, p0112

Note:

For function modules that can be activated (e.g. technology controller), the parameters values are pre-assigned.

For the Active Line Module (ALM) and Smart Line Module (SLM), the current and DC link voltage controllers operate with the same sampling time. For ALM/SLM the maximum current controller clock cycle is 400 µs.

For the Basic Line Module (BLM), the DC link voltage measurement operates in the current controller sampling time.

For BLM booksize, only the current controller sampling time of 250 µs is permitted. For BLM chassis, only the current controller sampling time of 2000 µs is permitted.

For power unit type PM340 (r0203), only current controller sampling times of 62.5 µs, 125 µs, 250 µs and 500 µs can be set. The maximum current controller clock cycle for servo drives and the minimum current controller clock cycle for vector drives is 250 µs.

If sampling times in p0115 are individually changed for p0112 = 0 (expert) then it must always be observed that the selected sampling times of the setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) are always greater than or equal to twice the current controller sampling time (p0115[0]).

p0115[0]	Sampling time for supplementary functions / t_samp suppl_fct		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4000.00 [µs]
Description:	Sets the basic sampling time for supplementary functions (DCC, free function blocks) on this object. Only setting values that are an integer multiple of 125 µs are permissible.		
Index:	[0] = Basic sampl time		
p0115[0]	Sampling time for speed detection / t_sample n_det		
ENC	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 125.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 125.00 [µs]
Description:	Sets the sampling times for speed detection.		
Index:	[0] = Basic sampl time		
p0115[0...6]	Sampling times for internal control loops / t_sample int ctrl		
HLA	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 125.00 [µs] [1] 125.00 [µs] [2] 125.00 [µs] [3] 4000.00 [µs] [4] 1000.00 [µs] [5] 4000.00 [µs] [6] 4000.00 [µs]
Description:	Sets the sampling times for the control loops. The default setting is made using p0112 and can only be individually changed for p0112 = 0 (expert).		
Recommend.:	When changing the sampling times of the controller (p0115[0]), then we recommend that after exiting commissioning (p0009 = 0) the controller settings are re-calculated using p0340.3 = 1.		
Index:	[0] = Controller (velocity/force) [1] = Reserved [2] = Reserved [3] = Setpoint channel [4] = Pos controller [5] = Positioning [6] = Techn controller		
Dependency:	The sampling times can only be separately set if p0112 is 0 (expert). If a sampling time is modified in the expert mode, then all of the sampling times with higher indices are automatically changed in the same ratio as the sampling time itself was changed. Slower time slices are only taken if the calculated sampling time is also permitted. Upper limit is 8 ms. Higher-level controls must be calculated in integral ratios to lower-level controls (e.g. p0115[1] = N * p0115[0]; where N is an integer number). The sampling times for setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) must have at least 2x the value of the controller sampling time (p0115[0]). Refer to: r0110, r0111, p0112		

Note: For function modules that can be activated (e.g. technology controller), the parameters values are pre-assigned.
If sampling times in p0115 are individually changed for p0112 = 0 (expert) then it must always be observed that the selected sampling times of the setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) are always greater than or equal to twice the controller sampling time (p0115[0]).

p0115[0...6]	Sampling times for internal control loops / t_sample int ctrl		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	16000.00 [µs]	[0] 125.00 [µs] [1] 125.00 [µs] [2] 125.00 [µs] [3] 4000.00 [µs] [4] 1000.00 [µs] [5] 4000.00 [µs] [6] 4000.00 [µs]

Description: Sets the sampling times for the control loops.

The default setting is made using p0112 and can only be individually changed for p0112 = 0 (expert).

Recommend.: When changing the sampling times of the current and velocity controllers (p0115), then we recommend that after exiting commissioning (p0009 = 0) the controller settings are re-calculated using p0340 = 4.

Index:
[0] = Current controller
[1] = Velocity controller
[2] = Flux controller
[3] = Setpoint channel
[4] = Pos controller
[5] = Positioning
[6] = Techn controller

Dependency: The sampling times can only be separately set if p0112 is 0 (expert). If a sampling time is modified in the expert mode, then all of the sampling times with higher indices are automatically changed in the same ratio as the sampling time itself was changed. Slower time slices are only taken if the calculated sampling time is also permitted. Upper limit is 8 ms.

Higher-level controls must be calculated in integral ratios to lower-level controls (e.g. p0115[1] = N * p0115[0]; where N is an integer number). The sampling time of the velocity controller (p0115[1]) can have as a maximum a value of 800% of the current controller sampling time (p0115[0]).

For servo drives, the maximum sampling time of the current controller is 250 µs and for vector drives, 500 µs.

Refer to: r0110, r0111, p0112

Note: For function modules that can be activated (e.g. technology controller), the parameters values are pre-assigned.
For the Active Line Module (ALM) and Smart Line Module (SLM), the current and DC link voltage controllers operate with the same sampling time. For ALM/SLM the maximum current controller clock cycle is 400 µs.
For the Basic Line Module (BLM), the DC link voltage measurement operates in the current controller sampling time. For BLM booksize, only the current controller sampling time of 250 µs is permitted. For BLM chassis, only the current controller sampling time of 2000 µs is permitted.
For power unit type PM340 (r0203), only current controller sampling times of 62.5 µs, 125 µs, 250 µs and 500 µs can be set. The maximum current controller clock cycle for servo drives and the minimum current controller clock cycle for vector drives is 250 µs.
If sampling times in p0115 are individually changed for p0112 = 0 (expert) then it must always be observed that the selected sampling times of the setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) are always greater than or equal to twice the current controller sampling time (p0115[0]).

2 Parameters

2.2 List of parameters

p0115[0]	Sampling time for supplementary functions / t_samp suppl_fct		
TB30, TM150, TM15DI_DO, TM31	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	16000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling times for supplementary functions (DCC, free function blocks) on this object. Only setting values that are an integer multiple of 125 µs are permissible.		
Index:	[0] = Basic sampl time		
Note:	This parameter only applies to set the sampling times of possible supplementary functions. The sampling times for inputs/outputs must be set in p4099.		
p0115[0]	Sampling time for supplementary functions / t_samp suppl_fct		
TM120	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	16000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling times for supplementary functions (DCC, free function blocks) on this object. Only setting values that are an integer multiple of 125 µs are permissible.		
Index:	[0] = Basic sampl time		
p0115[0]	Sampling time for supplementary functions / t_samp suppl_fct		
TM41	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	16000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling times for supplementary functions (DCC, free function blocks) on this object. Only setting values that are an integer multiple of 125 µs are permissible.		
Index:	[0] = Basic sampl time		
Note:	This parameter only applies to set the sampling times of possible supplementary functions. The sampling times for inputs/outputs or encoder emulation must be set in p4099.		
p0115[0...6]	Sampling times for internal control loops / t_sample int ctrl		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	16000.00 [µs]	[0] 250.00 [µs] [1] 1000.00 [µs] [2] 1000.00 [µs] [3] 1000.00 [µs] [4] 2000.00 [µs] [5] 4000.00 [µs] [6] 4000.00 [µs]
Description:	Sets the sampling times for the control loops. The default setting is made using p0112 and can only be individually changed for p0112 = 0 (expert).		

Recommend.:	<p>When changing the sampling times of the current and speed controllers (also refer to p0115), then we recommend that after exiting commissioning (p0009 = 0) the controller settings are re-calculated using p0340 = 4.</p> <p>When adjusting the current controller sampling time, it is recommended to use values that are an integer multiple of 6.25 μs. The sampling times of analog or digital inputs/outputs (see p0799, p4099) should be set to an integer multiple of the current controller sampling time.</p> <p>If the current controller sampling time is to be reduced with respect to the default setting (e.g. < 250 μs), then it is recommended that the motor data identification (standstill measurement) is executed beforehand, in order to avoid a thermal overload of the power unit as a result of high pulse frequencies (p1800).</p>
Index:	<p>[0] = Current controller [1] = Speed controller [2] = Flux controller [3] = Setpoint channel [4] = Pos controller [5] = Positioning [6] = Techn controller</p>
Dependency:	<p>Depending on the number and type of vector drives, the sampling times are preset differently.</p> <p>The sampling times can only be separately set if p0112 is 0 (expert). If a sampling time is modified in the expert mode, then all of the sampling times with higher indices are automatically changed in the same ratio as the sampling time itself was changed. Slower time slices are only taken if the calculated sampling time is also permitted. Upper limit is 8 ms.</p> <p>Higher-level controls must be calculated in integral ratios to lower-level controls (e.g. p0115[1] = N * p0115[0]; where N is an integer number). The sampling time of the speed controller (p0115[1]) can have as a maximum a value of 800% of the current controller sampling time (p0115[0]).</p> <p>The sampling times for setpoint channel (p0115[3]), position controller (p0115[4]), positioning (p0115[5]) and technology controller (p0115[6]) must have at least 2x the value of the current controller sampling time (p0115[0]).</p> <p>The sampling time of the current controller p0115[0] and pulse frequency p1800 are checked at each parameter download, and when necessary changed, if, for p0092 = 1, the current controller sampling time is not an integral multiple of 125 μs or if p0112 is set > 1. For p0092 = 0, the check with p0112 = 0 (= expert) can be deactivated.</p> <p>Refer to: r0110, r0111, p0112</p>
Note:	<p>For function modules that can be activated (e.g. technology controller), the parameters values are pre-assigned.</p> <p>For power unit type PM340 (r0203), only current controller sampling times of 250 μs or 500 μs can be set. The minimum current controller clock cycle is otherwise 125 μs (SINAMICS G: 250 μs), the maximum current controller clock cycle is 500 μs. The minimum speed controller clock cycle for SINAMICS G is 1 ms.</p> <p>Current controller clock cycles less than 250 μs are restricted by the number of drives or by the number of power units connected in parallel (also see F01340).</p> <p>For chassis power units connected in parallel, it is recommended to connect the DRIVE-CLiQ cables (partially) in parallel between the Control Unit and the individual Motor Modules.</p> <p>For D410-2, the current controller sampling times can only be permanently changed with p0112 = 0 (e.g. to 250 μs).</p>

r0116[0...1]**Drive object clock cycle recommended / DO_clock recom**

A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM15, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [μ s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [μ s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [μ s]
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Description:

Displays the recommended sampling time for the drive objects.
 r00116[0] = recommended sampling time:
 Recommended value which would then make the complete system operational.

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r00116[1] = recommended sampling time:

Recommended value, which after changing other clock cycles on the DRIVE-CLiQ line, would result in an operational system.

Index: [0] = Change only for the actual drive object
[1] = Changing all objects on the DRIVE-CLiQ line

Dependency: Refer to: p0115

p0117	Current controller computing dead time mode / I_ctrl t_dead mode		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6

Description: Sets the mode for the computing dead time of the current controller.
0: Offset (shifted) clocking, minimum computing dead time of each drive, automatic setting
1: Clocking at the same time, the dead time aligns itself to the dead time of the latest drive, automatic setting
2: Manual setting of the computing dead time, early transfer
3: Manual setting of the computing dead time, late transfer
4-6: As for 0-2, however, no early transfers are set for vectors

Dependency: Refer to: p0118

Note: The mode change is not effective until the drive unit is powered up again.

Re p0117 = 0:

The times when the setpoints become effective for the individual controls is automatically and individually determined. Another computing dead time is set for each control (closed-loop) (p0118). Current is impressed for the individual controls without any offset with respect to time (improved EMC compatibility).

Re p0117 = 1:

The latest closed-loop control determines when the setpoints for each of the individual controls become active. The same computing dead time is set for each control (p0118). Current is impressed (flows) for the individual controls without any offset with respect to time.

Re p0117 = 2:

The computing dead time is manually set. The user must optimize the value in p0118.

Re p0117 = 3:

The computing dead time is manually set. The user must optimize the value in p0118.

Re p0117 = 4 ... 6:

Behavior as for p0117 = 0 ... 2, however for vectors, the earliest times are not determined.

p0118	Current controller computing dead time / I_ctrl t_dead		
A_INF, B_INF, HLA, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000.00 [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]

Description: This parameter is pre-set as a function of the current controller sampling time (p0115[0]) and normally does not have to be changed.

Dependency: Refer to: p0117

Note: For p0118 ≤ 0.005 µs, the current controller output is delayed ≤ a complete current controller clock cycle (p0115[0]).

After p0118 has been changed, we recommend that the current controller is adapted (p1715).

p0118	Current controller computing dead time / I_ctrl t_dead		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [µs]	Calculated: CALC_MOD_CON Dyn. index: - Units group: - Scaling: - Max 2000.00 [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	This parameter is pre-set as a function of the current controller sampling time (p0115[0]) and normally does not have to be changed.		
Dependency:	Refer to: p0117		
Note:	For p0118 <= 0.005 µs, the current controller output is delayed by a complete current controller clock cycle (p0115[0]). After p0118 has been changed, we recommend that the current controller is adapted (p1715).		
p0120	Number of Power unit Data Sets (PDS) / PDS count		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the number of Power unit Data Sets (PDS). The value corresponds to the number of power units connected together for a parallel circuit configuration.		
Dependency:	Refer to: p0107, r0107		
Note:	This parameter is only significant for drive objects A_INF, R_INF and VECTOR with a parallel circuit configuration.		
p0120	Number of Valve Data Sets (PDS) / PDS count		
HLA	Can be changed: C1(3) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the number of Valve Data Sets (power unit data set PDS).		
Dependency:	Refer to: p0107, r0107		
Note:	Only one valve data set is supported.		
p0121[0...n]	Power unit component number / PU comp_no		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	The power unit data set is assigned to a power unit using this parameter. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to a power unit.		
Dependency:	Refer to: p0107, r0107		
Note:	For parallel circuit configurations, the parameter index is assigned to a power unit.		

p0124[0...n]	Power unit detection via LED / PU detection LED		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned8 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Detects the power unit assigned to this drive and data set.		
Note:	While p0124 = 1, the READY LED flashes green/orange or red/orange with 2 Hz at the appropriate power unit. For parallel circuit configurations, the parameter index is assigned to a power unit.		

p0124[0...n]	Main component detection using LED / M_comp detect LED		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Detection of the main components of the drive object selected via the index.		


p0125[0...n]	Activate/de-activate power unit components / PU_comp act/deact		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4), T Data type: Integer16 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Setting to activate/de-activate a power unit component.

Value:
0: De-activate component
1: Activate component
2: Component de-activate and not present

Recommend.: After inserting a component, before activating, first wait for Alarm A01317.

Dependency: Refer to: r0126

Caution: For a parallel connection, the following applies:
 When deactivating individual power units using p0125, it is not permissible that the power units of the parallel connection involved are connected. Infeed units should be disconnected from the line supply (for example, using a contactor). Motor feeder cables should be disconnected. In addition, defective power units should be disconnected from the DC link.

Notice: It is not permissible to de-activate drive objects with safety functions enabled.

Note: The activation of a component can be rejected if the component was inserted for the first time. In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited.
 For units connected in parallel, when one of the power units is de-activated, then the enable in p7001 is withdrawn.
 Re value = 0, 2:
 When a component is deactivated it no longer outputs any errors.
 If value = 0:
 The component was completely commissioned and is deactivated using this value. It can be removed from the DRIVE-CLiQ without any error.
 If value = 1:
 The component must be available for error-free operation.
 If value = 2:
 A component in a project generated offline and set to this value must never be inserted in the actual topology from the very start. This means that the component is marked to be bypassed in the DRIVE-CLiQ line.
 For components that comprise several individual components (e.g. Double Motor Modules), it is not permissible to set just one subset to this value.

r0126[0...n]	Power unit components active/inactive / PU comp act/inact		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the "active/inactive" state of a power unit component.		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0105, p0125, p0897		
r0127[0...n]	Power unit EEPROM data version / PU EEPROM version		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Converter Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the version of the EEPROM data of the power unit.		
Dependency:	Refer to: r0147, r0157		
Note:	For parallel circuit configurations, the parameter index is assigned to a power unit.		
r0128[0...n]	Power unit firmware version / PU FW version		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Converter Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the power unit.		
Dependency:	Refer to: r0018, r0148, r0158, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00. For parallel circuit configurations, the parameter index is assigned to a power unit.		
p0130	Number of Motor Data Sets (MDS) / MDS count		
HLA	Can be changed: C1(3) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the number of Motor Data Sets (MDS).		

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p0130	Number of Motor Data Sets (MDS) / MDS count			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 1	
Description:	Sets the number of Motor Data Sets (MDS).			
p0131[0...n]	Motor component number / Mot comp_no			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	The motor data set is assigned to a motor using this parameter. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to a motor.			
p0133[0...n]	Motor configuration / Motor config			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: Unsigned16 P-Group: Motor Not for motor type: PEM, REL, FEM Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Configuration of the motor when commissioning the motor.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Motor connection type	Delta	Star
Dependency:	For standard induction motors (p0301 > 10000), bit 0 is automatically preassigned the connection type of the selected data set. For p0100 > 0 (60 Hz rated motor frequency), it is not possible to select bit 1. Refer to: p0304, p0305			
Note:	Re bit 00: When changing the bits, the rated motor voltage p0304 and the rated motor current p0305 are automatically converted to the selected connection type (star/delta). For instance, this can be necessary if an 1LE1 motor is selected using the order number (MLFB) or code number (p0300 = 100, p0301 = 1x0xx), and the motor connection type does not correspond to that of the data set.			
p0139[0...2]	Copy Motor Data Set MDS / Copy MDS			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 31	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Copying a Motor Data Set (MDS) into another.			
Index:	[0] = Source motor data set [1] = Target motor data set [2] = Start copying procedure			

Note: Procedure:

1. In Index 0, enter which motor data set should be copied.
2. In Index 1, enter the motor data set data that is to be copied into.
3. Start copying: Set index 2 from 0 to 1.

p0139[2] is automatically set to 0 when copying is completed.
When copying, p0131 is not taken into account.

p0140 **Number of VSM data sets / VSM count**

A_INF, R_INF, S_INF	Can be changed: C1(3)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 8570
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	8	1

Description: Sets the number of VSM data sets.

Note: The value cannot be changed for infeed units; it corresponds to the number of power units connected in parallel.

p0140 **Number of Encoder Data Sets (EDS) / EDS count**

ENC	Can be changed: C1(3)	Calculated: -	Access level: 2
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 8570
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	1	1

Description: Sets the number of Encoder Data Sets (EDS).

Note: When parameterizing the drive with "no encoder" there must be at least one encoder data set (p0140 >= 1).

p0140 **Number of Encoder Data Sets (EDS) / EDS count**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 2
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 8570
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	16	1

Description: Sets the number of Encoder Data Sets (EDS).

Note: When parameterizing the drive with "no encoder" there must be at least one encoder data set (p0140 >= 1).

p0141[0...n] **VSM component number / VSM comp_no**

A_INF, R_INF, S_INF	Can be changed: C1(4)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: p0140	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0

Description: The VSM data set is assigned to a VSM evaluation using this parameter.

This unique component number is assigned when parameterizing the topology.

Only a component number can be entered that corresponds to a VSM evaluation.

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p0141[0...n]	Encoder interface (Sensor Module) component number / Enc_interf comp_no		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: 4704, 8570 Unit selection: - Expert list: 1 Factory setting 0
Description:	This parameter is used to assign the encoder data set to an encoder evaluation (e.g. SMC). This unique component number is assigned when parameterizing the topology. Only a component number can be entered that corresponds to an encoder evaluation.		
Note:	If the encoder evaluation and encoder are integrated (motor with DRIVE-CLiQ), then their component numbers are identical. For an SMC, different component numbers are assigned for the SMC (p0141) and the (actual) encoder (p0142). SMC: Sensor Module Cabinet		
p0142[0...n]	Encoder component number / Encoder comp_no		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 0
Description:	This parameter is used to assign the encoder data set to an encoder. This assignment is made using the unique component number that was assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to an encoder.		
Note:	If the encoder evaluation and encoder are integrated (motor with DRIVE-CLiQ), then their component numbers are identical. For an SMC, different component numbers are assigned for the SMC (p0141) and the (actual) encoder (p0142).		
p0144[0...n]	Voltage Sensing Module detection via LED / VSM detection LED		
A_INF, R_INF, S_INF	Can be changed: U, T Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: p0140 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Detects the Voltage Sensing Module (VSM) module assigned to this infeed.		
p0144[0...n]	Sensor Module detection via LED / SM detection LED		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Detects the Sensor Module assigned to this drive and data set.		
Note:	While p0144 = 1, the READY LED flashes green/orange or red/orange with 2 Hz at the appropriate Sensor Module.		

p0145[0...n]	Voltage Sensing Module activate/de-activate / VSM act/deact		
A_INF, R_INF, S_INF	Can be changed: C1(4), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: p0140	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting to activate/de-activate a Voltage Sensing Module (VSM).		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0146		
Note:	For chassis infeeds, it is not possible to activate/de-activate the Voltage Sensing Module (VSM) via p0145. The VSM can only be activated/de-activated in the group with the appropriate infeed via p0125[0...n]. The activation of a component can be rejected if the component was inserted for the first time. In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited.		

p0145[0...n]	Activate/de-activate encoder interface / Enc_intf act/deact		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting to activate/de-activate an encoder interface (Sensor Module).		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0146		
Note:	The de-activation of an encoder interface corresponds to the "parking encoder" function and has the same effect. The activation of a component can be rejected if the component was inserted for the first time. In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited. With the encoder interface for encoder 1 (motor encoder), the relevant drive object for writing the parameter must be in the "Ready for operation" state. With the encoder interface for encoders 2 and 3, the parameter can also be written during operation. Re value = 0, 2: When a component is deactivated it no longer outputs any errors. If value = 0: The component was completely commissioned and is deactivated using this value. It can be removed from the DRIVE-CLiQ without any error. If value = 1: The component must be available for error-free operation. If value = 2: A component in a project generated offline and set to this value must never be inserted in the actual topology from the very start. For components that comprise several individual components (e.g. Double Motor Modules), it is not permissible to set just one subset to this value.		

r0146[0...n]	Voltage Sensing Module active/inactive / VSM act/inact		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: p0140	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active" or "inactive" state of a Voltage Sensing Module (VSM).		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0105, p0145		

r0146[0...n]	Encoder interface active/inactive / Enc_intf act/inact		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active" or "inactive" state of an encoder interface (Sensor Module).		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0105, p0145, p0480, p0897		

r0147[0...n]	Voltage Sensing Module EEPROM data version / VSM EEPROM version		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the version of the EEPROM data of the Voltage Sensing Module (VSM).		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0147[0...n]	Sensor Module EEPROM data version / SM EEPROM version		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the version of the EEPROM data of the Sensor Module.		
Dependency:	Refer to: r0127, r0157		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0148[0...n]	Voltage Sensing Module firmware version / VSM FW version		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the firmware version of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: r0018, r0128, r0158, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0148[0...n]	Sensor Module firmware version / SM FW version		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the firmware version of the Sensor Module.		
Dependency:	Refer to: r0018, r0128, r0158, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

p0150	VSM2 data sets selection / VSM2 dat_sets qty		
A_INF, R_INF, S_INF	Can be changed: C1(3)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the number of VSM2 data sets.		
Dependency:	The Voltage Sensing Module 2 (VSM2) can only be used if the "line transformer" function module has been activated (r0108.4 = 1). For the VSM2, parameters p5460 and following are significant.		
Note:	The Voltage Sensing Module 2 (VSM2) should always be connected to the primary side of the line transformer if at all possible.		

p0150	Number of VSM data sets / VSM dat_sets qty.		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the number of VSM data sets.		

2 Parameters

2.2 List of parameters

p0151[0...n]	Voltage Sensing Module 2 component number / VSM2 comp_no		
A_INF, R_INF, S_INF	Can be changed: C1(4)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	The VSM2 data set is assigned to a VSM2 evaluation using this parameter.		

p0151[0...1]	DRIVE-CLiQ Hub Module component number / Hub comp_no		
HUB	Can be changed: C1(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	This parameter is used to assign the data set to a DRIVE-CLiQ Hub Module. This unique component number is assigned when parameterizing the topology. Only the numbers of components operated as hubs can be entered in these parameters. [0] = DRIVE-CLiQ node 1 [1] = DRIVE-CLiQ node 2		

p0151	Terminal Module component number / TM comp_no		
TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL	Can be changed: C1(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	Sets the component number for the Terminal Module. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to a Terminal Module.		

p0151[0...n]	Voltage Sensing Module component number / VSM comp_no		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	The VSM data set is assigned to a VSM evaluation using this parameter.		
Note:	If two VSM are connected at the Motor Module, then the first (p0151[0]) is assigned to the line voltage measurement (see p3801) and the second, to the motor voltage measurement (see p1200).		

p0154[0...n]	Voltage Sensing Module 2 detection via LED / VSM2 detection LED		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: p0150	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Detects the Voltage Sensing Module 2 (VSM2) assigned to this infeed.		

p0154	DRIVE-CLiQ Hub Module detection via LED / Hub detection LED		
HUB	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Detects any DRIVE-CLiQ Hub Module that has been assigned.		

p0154	Terminal Module detection via LED / TM detection LED		
TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Detects the Terminal Module assigned to this drive and data set.		
Note:	While p0154 = 1, the READY LED flashes green/orange or red/orange with 2 Hz at the appropriate Terminal Module.		

p0155[0...n]	Voltage Sensing Module 2 activate/de-activate / VSM2 act/deact		
A_INF, R_INF, S_INF	Can be changed: C1(4), T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting to activate/de-activate a Voltage Sensing Module 2 (VSM2).		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0156		

p0155[0...n]	Voltage Sensing Module activate/de-activate / VSM act/deact		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting to activate/de-activate a Voltage Sensing Module (VSM).		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0156		

r0156[0...n]	Voltage Sensing Module 2 active/inactive / VSM2 act/inact		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active" or "inactive" state of a Voltage Sensing Module 2 (VSM2).		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0155		

r0156[0...n]	Voltage Sensing Module active/inactive / VSM act/inact		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active" or "inactive" state of a Voltage Sensing Module (VSM).		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0155		

r0157[0...n]	Voltage Sensing Module 2 EEPROM data version / VSM2 EEPROM vers		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: p0150	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the version of the EEPROM data of the Voltage Sensing Module 2 (VSM2).		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0157	DRIVE-CLiQ Hub Module EEPROM data version / Hub EEPROM version		
HUB	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the version of the EEPROM data for the DRIVE-CLiQ Hub Module.		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0157	Terminal Module EEPROM data version / TM EEPROM version		
TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL	Can be changed: - Data type: Unsigned32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the version of the EEPROM data of the Terminal Module.		
Dependency:	Refer to: r0127, r0147		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		
r0157[0...n]	Voltage Sensing Module EEPROM data version / VSM EEPROM version		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: p0150 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the version of the EEPROM data of the Voltage Sensing Module (VSM).		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		
r0158[0...n]	Voltage Sensing Module 2 firmware version / VSM2 FW version		
A_INF, R_INF, S_INF	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: p0150 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the Voltage Sensing Module 2 (VSM2).		
Dependency:	Refer to: r0018, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		
r0158	DRIVE-CLiQ Hub Module firmware version / Hub FW version		
HUB	Can be changed: - Data type: Unsigned32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the DRIVE-CLiQ Hub Module.		

r0158	Terminal Module firmware version / TM FW version		
TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL	Can be changed: - Data type: Unsigned32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the Terminal Module.		
Dependency:	Refer to: r0018, r0128, r0148, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r0158[0...n]	Voltage Sensing Module firmware version / VSM FW version		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: p0150 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware version of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: r0018, r0128, r0197, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

p0161	Valve component number / Valve comp_no		
HLA	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number for the valve. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to a valve.		

p0161	HF Damping Module component number / HF Damp comp_no		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number for the HF Damping Module. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to an HF Damping Module.		

p0161	Option board component number / Opt board comp_no		
TB30	Can be changed: C1(4)	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	Sets the component number for the option board (e.g. Terminal Board 30). This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to an option board.		
p0162	CU-LINK slave component number / CU-LINK comp_no		
CU_LINK	Can be changed: C1(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	Sets the component number for the expansion component (e.g. CX32, NX10) for CU-LINK. This unique component number is assigned when parameterizing the topology.		
p0162	HF Choke Module component number / HF Choke comp_no		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	199	0
Description:	Sets the component number for the HF Choke Module. This unique component number is assigned when parameterizing the topology. Only component numbers can be entered into this parameter that correspond to an HF Choke Module.		
p0165	Hydraulic Module activate/de-activate / HM act/deact		
HLA	Can be changed: C1(4), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting to activate/de-activate a Hydraulic Module.		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0166		
Note:	The activation of a component can be rejected if the component was inserted for the first time. In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited. Re value = 0, 2: When a component is deactivated it no longer outputs any errors. If value = 0: The component was completely commissioned and is deactivated using this value. It can be removed from the DRIVE-CLiQ without any error.		

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If value = 1:

The component must be available for error-free operation.

If value = 2:

A component in a project generated offline and set to this value must never be inserted in the actual topology from the very start.

p0165	Activate/de-activate filter module / FM act/deact		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(4), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	1
Description:	Setting for activating/de-activating the filter module.		
Value:	0: De-activate component 1: Activate component 2: Component de-activate and not present		
Recommend.:	After inserting a component, before activating, first wait for Alarm A01317.		
Dependency:	Refer to: r0166		
Note:	The activation of a component can be rejected if the component was inserted for the first time. In this case, it is only possible to activate the component when the pulses for all of the drive objects are inhibited. Re value = 0, 2: When a component is deactivated it no longer outputs any errors. If value = 0: The component was completely commissioned and is deactivated using this value. It can be removed from the DRIVE-CLiQ without any error. If value = 1: The component must be available for error-free operation. If value = 2: A component in a project generated offline and set to this value must never be inserted in the actual topology from the very start.		

r0166	Hydraulic Module active/inactive / HM act/inact		
HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active/inactive" state of a Hydraulic Module.		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0165		

r0166	Filter module active/inactive / FM act/inact		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Data sets	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	-
Description:	Displays the "active/inactive" state of a filter module.		
Value:	0: Component inactive 1: Component active		
Dependency:	Refer to: p0165		

p0170	Number of Command Data Sets (CDS) / CDS count		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(3) Data type: Unsigned8 P-Group: Commands Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the number of Command Data Sets (CDS).
Note: It is possible to toggle between command parameters (BICO parameters) using this data set changeover.

p0170	Number of Command Data Sets (CDS) / CDS count		
HLA, TM41	Can be changed: C1(3) Data type: Unsigned8 P-Group: Commands Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the number of Command Data Sets (CDS).
Note: It is possible to toggle between command parameters (BICO parameters) using this data set changeover.

p0170	Number of Command Data Sets (CDS) / CDS count		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Unsigned8 P-Group: Commands Not for motor type: - Min 2	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2

Description: Sets the number of Command Data Sets (CDS).
Note: It is possible to toggle between command parameters (BICO parameters) using this data set changeover.

p0180	Number of Drive Data Sets (DDS) / DDS count		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32	Access level: 2 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the number of Drive Data Sets (DDS).

p0186[0...n]	Motor Data Sets (MDS) number / MDS number		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 15	Access level: 3 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0

Description: Using the parameter, each Drive Data Set (= index) is assigned the associated Motor Data Set (MDS).
The parameter value therefore corresponds to the number of the assigned motor data set.

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2.2 List of parameters

p0187[0...n]	Encoder 1 encoder data set number / Enc 1 EDS number		
HLA, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 4700, 8570 Unit selection: - Expert list: 1 Factory setting 99
Description:	Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 1. The value corresponds to the number of the assigned encoder data set. Example: Encoder data set 0 should be assigned to encoder 1 in drive data set 2. --> p0187[2] = 0		
Note:	A value of 99 means that no encoder has been assigned to this drive data set (not configured).		
<hr/>			
p0187[0...n]	Encoder 1 encoder data set number / Enc 1 EDS number		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 4700, 8570 Unit selection: - Expert list: 1 Factory setting 99
Description:	Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 1. The value corresponds to the number of the assigned encoder data set. Example: Encoder data set 0 should be assigned to encoder 1 in drive data set 2. --> p0187[2] = 0		
Notice:	Writing to p0187 is rejected if the pole position identification is selected (p1982 = 1) and additional data sets with the same MDS data set (p0186) are available, which however have a different encoder data set number in p0187. If all data sets with this MDS p0187 are to be changed, then the pole position identification of the data sets involved should be temporarily deselected (p1982 = 0), p0187 changed for all MDS data sets and then the pole position identification reselected (p1982 = 1). If a motor with pole position identification is to be operated with two different encoders, then for this motor, two motor data sets should be introduced.		
Note:	A value of 99 means that no encoder has been assigned to this drive data set (not configured).		
<hr/>			
p0188[0...n]	Encoder 2 encoder data set number / Enc 2 EDS number		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 4700, 8570 Unit selection: - Expert list: 1 Factory setting 99
Description:	Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 2. The value corresponds to the number of the assigned encoder data set. Example: Encoder data set 1 should be assigned to encoder 2 in drive data set 2. --> p0188[2] = 1		
Note:	A value of 99 means that no encoder has been assigned to this drive data set (not configured).		

p0189[0...n]	Encoder 3 encoder data set number / Enc 3 EDS number		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(4) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 4700, 8570 Unit selection: - Expert list: 1 Factory setting 99
Description:	Assign a drive data set (= index) the corresponding encoder data set (EDS) for encoder 3. The value corresponds to the number of the assigned encoder data set.		
Note:	A value of 99 means that no encoder has been assigned to this drive data set (not configured).		

r0192	Power unit firmware properties 1 / PU FW property 1				
A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Converter Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the properties supported by the power unit firmware.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Edge modulation possible	Yes	No	-
	01	Free telegram can be selected	Yes	No	-
	02	Smart mode possible for Active Line Module	Yes	No	-
	03	Safety Integrated possible for VECTOR	Yes	No	-
	05	Thermal model expanded	Yes	No	-
	06	Liquid cooling	Yes	No	-
	07	SERVO pulse frequency changeover DDS-dependent	Yes	No	-
	08	Simulation mode possible	Yes	No	-
	09	Internal armature short-circuit possible	Yes	No	-
	10	Autonomous internal armature short-circuit possible	Yes	No	-
	11	Infeed temperature inputs X21.1/2	Yes	No	-
	12	Integral scaled to half the gating unit clock cycle freq.	Yes	No	-
	13	Filtering thermal power unit current limit possible	Yes	No	-
	14	DC link compensation possible in power unit	Yes	No	-
	15	PT100 temperature evaluation possible	Yes	No	-
	16	Gating unit with pulse frequency wobble possible	Yes	No	-
	17	Compound braking possible	Yes	No	-
	18	Extended voltage range possible	Yes	No	-
	19	Gating unit available with current limitation control	Yes	No	-
	20	Component status possible	Yes	No	-
	21	Temperature evaluation via Motor Module / CU terminals possible	Yes	No	-
	22	Reduced device supply voltage possible	Yes	No	-
	23	Current measurement oversampling available	Yes	No	-
	24	Parking keeping the relevant data is available	Yes	No	-
	25	Internal fan operating hours counter available	Yes	No	-
	26	Software gating unit supported in the Control Unit	Yes	No	-
	27	Current controller dynamics higher	Yes	No	-

2 Parameters

2.2 List of parameters

28	Reserved			-
29	Voltage measurement	Yes	No	-
30	Gating unit with all-phase current limiting	Yes	No	-

Dependency: Refer to: r0193

Notice: This information represents the characteristics/features of the power unit firmware. It does not provide information/data about the characteristics/features of the hardware (e.g. bit 06 = 1 means that although the firmware supports "liquid cooling", a power unit with liquid cooling does not have to be used).

Note: Re bit 09:

The Motor Module supports the internal armature short-circuit. The function is internally required for voltage protection (p1231 = 3).

Re bit 10:

The Motor Module supports the autonomous internal voltage protection.

If the "internal voltage protection" function is activated (p1231 = 3) the Motor Module decides autonomously - using the DC link voltage - as to whether the short-circuit is activated.

Re bit 23:

The component supports the detection of current actual values (and the detection of valve close durations) with double clocking and phase shift.

r0192 Power unit firmware properties 1 / PU FW property 1

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the properties supported by the power unit firmware.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Edge modulation possible	Yes	No	-
	01	Free telegram can be selected	Yes	No	-
	02	Smart mode possible for Active Line Module	Yes	No	-
	03	Safety Integrated possible for VECTOR	Yes	No	-
	05	Thermal model expanded	Yes	No	-
	06	Liquid cooling	Yes	No	-
	07	SERVO pulse frequency changeover DDS-dependent	Yes	No	-
	08	Simulation mode possible	Yes	No	-
	09	Internal armature short-circuit possible	Yes	No	-
	10	Autonomous internal armature short-circuit possible	Yes	No	-
	11	Infeed temperature inputs X21.1/2	Yes	No	-
	12	Integral scaled to half the gating unit clock cycle freq.	Yes	No	-
	13	Filtering thermal power unit current limit possible	Yes	No	-
	14	Reserved	Yes	No	-
	15	PT100 temperature evaluation possible	Yes	No	-
	16	Gating unit with pulse frequency wobble possible	Yes	No	-
	17	Compound braking possible	Yes	No	-
	18	Extended voltage range possible	Yes	No	-
	19	Gating unit available with current limitation control	Yes	No	-
	20	Component status possible	Yes	No	-
	21	Temperature evaluation via Motor Module / CU terminals possible	Yes	No	-
	22	Reduced device supply voltage possible	Yes	No	-
	23	Current measurement oversampling available	Yes	No	-
	24	Parking keeping the relevant data is available	Yes	No	-

25	Internal fan operating hours counter available	Yes	No	-
26	Software gating unit supported in the Control Unit	Yes	No	-
27	Current controller dynamics higher	Yes	No	-
28	DC link voltage compensation in the power unit.	Yes	No	-
29	Voltage measurement	Yes	No	-
30	Gating unit with all-phase current limiting	Yes	No	-

Dependency:

Refer to: r0193

Notice:

This information represents the characteristics/features of the power unit firmware. It does not provide information/data about the characteristics/features of the hardware (e.g. bit 06 = 1 means that although the firmware supports "liquid cooling", a power unit with liquid cooling does not have to be used).

Note:

Re bit 09:

The Motor Module supports the internal armature short-circuit. The function is internally required for voltage protection (p1231 = 3).

Re bit 10:

The Motor Module supports the autonomous internal voltage protection.

If the "internal voltage protection" function is activated (p1231 = 3) the Motor Module decides autonomously - using the DC link voltage - as to whether the short-circuit is activated.

Re bit 23:

The component supports the detection of current actual values (and the detection of valve close durations) with double clocking and phase shift.

r0193**Power unit firmware properties 2 / PU FW property 2**

A_INF, B_INF, R_INF,
S_INF, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** -**P-Group:** Converter**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the properties supported by the power unit firmware.

Bit field:

Bit	Signal name
01	Component trace

1 signal
Yes

0 signal
No

FP
-

Dependency:

Refer to: r0192

r0194[0...n]**VSM properties / VSM properties**

A_INF, R_INF, S_INF

Can be changed: -**Calculated:** -**Access level:** 4**Data type:** Unsigned32**Dyn. index:** p0140**Func. diagram:** -**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the properties supported by the Voltage Sensing Module (VSM).

Bit field:

Bit	Signal name
00	Reserved

1 signal
Yes

0 signal
No

FP
-

2 Parameters

2.2 List of parameters

r0194[0...n]		VSM properties / VSM properties																																																																													
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: p0150 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																																																																												
Description:	Displays the properties supported by the Voltage Sensing Module (VSM).																																																																														
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Reserved</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Reserved	Yes	No	-																																																																				
Bit	Signal name	1 signal	0 signal	FP																																																																											
00	Reserved	Yes	No	-																																																																											
r0196[0...255]		Topology component status / Top comp stat																																																																													
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																																																																												
Description:	Displays the status of the components. r0196[0]: group status of all components r0196[1]: Status of component with component number 1 ... r0196[255]: Status of component with component number 255																																																																														
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr><td>00</td><td>Component status bit 0</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>01</td><td>Component status bit 1</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>02</td><td>Component status bit 2</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>03</td><td>Component status bit 3</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>04</td><td>Component state</td><td>Active</td><td>Inactive/parking</td><td>-</td></tr> <tr><td>07</td><td>Part of the target topology</td><td>Yes</td><td>No only act topo</td><td>-</td></tr> <tr><td>08</td><td>Alarm present</td><td>Yes</td><td>No</td><td>-</td></tr> <tr><td>09</td><td>Safety message present</td><td>Yes</td><td>No</td><td>-</td></tr> <tr><td>10</td><td>Fault present</td><td>Yes</td><td>No</td><td>-</td></tr> <tr><td>11</td><td>Alarm class bit 0</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>12</td><td>Alarm class bit 1</td><td>High</td><td>Low</td><td>-</td></tr> <tr><td>13</td><td>Maintenance required</td><td>Yes</td><td>No</td><td>-</td></tr> <tr><td>14</td><td>Maintenance urgently required</td><td>Yes</td><td>No</td><td>-</td></tr> <tr><td>15</td><td>Fault gone/can be acknowledged</td><td>Yes</td><td>No</td><td>-</td></tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Component status bit 0	High	Low	-	01	Component status bit 1	High	Low	-	02	Component status bit 2	High	Low	-	03	Component status bit 3	High	Low	-	04	Component state	Active	Inactive/parking	-	07	Part of the target topology	Yes	No only act topo	-	08	Alarm present	Yes	No	-	09	Safety message present	Yes	No	-	10	Fault present	Yes	No	-	11	Alarm class bit 0	High	Low	-	12	Alarm class bit 1	High	Low	-	13	Maintenance required	Yes	No	-	14	Maintenance urgently required	Yes	No	-	15	Fault gone/can be acknowledged	Yes	No	-			
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00	Component status bit 0	High	Low	-																																																																											
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04	Component state	Active	Inactive/parking	-																																																																											
07	Part of the target topology	Yes	No only act topo	-																																																																											
08	Alarm present	Yes	No	-																																																																											
09	Safety message present	Yes	No	-																																																																											
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14	Maintenance urgently required	Yes	No	-																																																																											
15	Fault gone/can be acknowledged	Yes	No	-																																																																											
Note:	Re bit 03 ... 00: Bit 3, 2, 1, 0 = 0, 0, 0, 0 --> component not available. Bit 3, 2, 1, 0 = 0, 0, 0, 1 --> power-up, non-cyclic DRIVE-CLiQ communication (LED = orange). Bit 3, 2, 1, 0 = 0, 0, 1, 0 --> operating mode, cyclic DRIVE-CLiQ communication (LED = green). Bit 3, 2, 1, 0 = 0, 0, 1, 1 --> alarm (LED = green). Bit 3, 2, 1, 0 = 0, 1, 0, 0 --> fault (LED = red). Bit 3, 2, 1, 0 = 0, 1, 0, 1 --> detection via LED and operating mode (LED = green/orange). Bit 3, 2, 1, 0 = 0, 1, 1, 0 --> detection via LED and alarm (LED = green/orange). Bit 3, 2, 1, 0 = 0, 1, 1, 1 --> detection via LED and fault (LED = red/orange). Bit 3, 2, 1, 0 = 1, 0, 0, 0 --> firmware being downloaded (LED = green/red with 0.5 Hz). Bit 3, 2, 1, 0 = 1, 0, 0, 1 --> firmware download completed, wait for POWER ON (LED = green/red with 2.0 Hz). Re bits 12 ... 11: These status bits are used for the classification of internal alarm classes and are intended for diagnostic purposes only on certain automation systems with integrated SINAMICS functionality.																																																																														

r0197[0...1]	Bootloader version / Bootloader vers		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the bootloader version. Index 0: Displays the bootloader version. Index 1: Displays the bootloader version 3 (for CU320-2 and CU310-2) Value 0 means that boot loader 3 is not available.		
Dependency:	Refer to: r0018, r0128, r0148, r0158, r0198		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		
r0198[0...2]	BIOS/EEPROM data version / BIOS/EEPROM vers		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the BIOS and EEPROM data version. r0198[0]: BIOS version r0198[1]: EEPROM data version EEPROM 0 r0198[2]: EEPROM data version EEPROM 1		
Dependency:	Refer to: r0018, r0128, r0148, r0158, r0197		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		
p0199[0...24]	Drive object name / DO name		
All objects	Can be changed: C1 Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Freely assignable name for a drive object. In the commissioning software, this name cannot be entered using the expert list, but is specified in the configuration assistant. The object name can be subsequently modified in the Project Navigator using standard Windows resources.		
Note:	The parameter is not influenced by setting the factory setting.		

2 Parameters

2.2 List of parameters

r0200[0...n]	Power unit code number actual / PU code no. act		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Converter Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the unique code number of the power unit.		
Note:	r0200 = p0201: No power unit found For parallel circuit configurations, the parameter index is assigned to a power unit.		

p0201[0...n]	Power unit code number / PU code no		
A_INF, B_INF, R_INF, S_INF	Can be changed: C2(2) Data type: Unsigned16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the actual code number from r0200 to acknowledge the power unit being used. When commissioned for the first time, the code number is automatically transferred from r0200 into p0201.		
Note:	The parameter is used to identify when the drive is being commissioned for the first time. The power unit commissioning can only be exited (p0201 = r0200), if the actual and acknowledged code numbers are identical (p0010 = 2). For parallel circuit configurations, the parameter index is assigned to a power unit.		

p0201[0...n]	Power unit code number / PU code no		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2) Data type: Unsigned16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the actual code number from r0200 to acknowledge the power unit being used. When commissioned for the first time, the code number is automatically transferred from r0200 into p0201.		
Notice:	When p0201 = 10000, the rated power unit data is reloaded and dependent parameters are set (e.g. p0205, p0210, p0230, p0857, p1800). p0201 is then automatically assigned the value of r0200 if the code number of the power unit could be read. A warm start must be performed after this procedure (automatically if necessary).		
Note:	The parameter is used to identify when the drive is being commissioned for the first time. The power unit commissioning can only be exited (p0201 = r0200), if the actual and acknowledged code numbers are identical (p0010 = 2). However, if the comparator in p9906 or p9908 is at 2 (low) or 3 (minimum), the power unit commissioning is automatically set to p0201 = r0200 upon exiting. When the code number is changed, the connection voltage (p0210) is checked and, if necessary, adjusted. For parallel circuit configurations, the parameter index is assigned to a power unit.		

r0203[0...n]	Actual power unit type / PU actual type		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Converter Not for motor type: - Min 2	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 400	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the type of power unit found.		
Value:	2: MICROMASTER 440 3: MICROMASTER 411 4: MICROMASTER 410 5: MICROMASTER 436 6: MICROMASTER 440 PX 7: MICROMASTER 430 100: SINAMICS S 101: SINAMICS S (value) 102: SINAMICS S (combi) 103: SINAMICS S120M (distributed) 112: PM220 (SINAMICS G120) 113: PM230 (SINAMICS G120) 114: PM240 (SINAMICS G120) 115: PM250 (SINAMICS G120 / S120) 116: PM260 (SINAMICS G120) 118: SINAMICS G120 Px 120: PM340 (SINAMICS S120) 126: SINAMICS ET200PRO 130: PM250D (SINAMICS G120D) 133: SINAMICS G120C 135: SINAMICS PMV40 136: SINAMICS PMV60 137: SINAMICS PMV80 138: SINAMICS G110M 150: SINAMICS G 151: PM330 (SINAMICS G120) 200: SINAMICS GM 250: SINAMICS SM 260: SINAMICS MC 300: SINAMICS GL 350: SINAMICS SL 400: SINAMICS DCM		
Note:	For parallel circuit configurations, the parameter index is assigned to a power unit.		

r0203[0...15]	Firmware package name / FW pkg name		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the name of the firmware package on the memory card/device memory. r0203[0]: Name character 1 ... r0203[15]: Name character 16 For the commissioning software, the ASCII characters are displayed unencoded.		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		

2 Parameters

2.2 List of parameters


r0204[0...n]		Power unit hardware properties / PU HW property			
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: PDS, p0120	Func. diagram: -		
	P-Group: Converter	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the properties supported by the power unit hardware.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Device type	DC/AC device	AC/DC device	-
	01	RFI filter available	Yes	No	-
	02	Active Line Module available	Yes	No	-
	03	Smart Line Module available	Yes	No	-
	04	Basic Line Module available with thyristor bridge	Yes	No	-
	05	Basic Line Module available with diode bridge	Yes	No	-
	06	Liquid cooling with cooling unit (chassis PU)	Yes	No	-
	07	F3E regenerative feedback into the line supply	Yes	No	-
	08	Internal Braking Module	Yes	No	-
	09	Different cooling type supported	Yes	No	-
	12	Safe Brake Control (SBC) supported	No	Yes	-
	13	Safety Integrated supported	Yes	No	-
	14	Internal LC output filter	Yes	No	-
	15	Line voltage	1-phase	3-phase	-
Note:	For parallel circuit configurations, the parameter index is assigned to a power unit.				

r0204[0...n]		Power unit hardware properties / PU HW property			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: PDS, p0120	Func. diagram: -		
	P-Group: Converter	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the properties supported by the power unit hardware.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Device type	DC/AC device	AC/AC device	-
	01	RFI filter available	Yes	No	-
	02	Active Line Module available	Yes	No	-
	03	Smart Line Module available	Yes	No	-
	04	Basic Line Module available with thyristor bridge	Yes	No	-
	05	Basic Line Module available with diode bridge	Yes	No	-
	06	Liquid cooling with cooling unit (chassis PU)	Yes	No	-
	07	F3E regenerative feedback into the line supply	Yes	No	-
	08	Internal Braking Module	Yes	No	-
	09	Different cooling type supported	Yes	No	-
	12	Safe Brake Control (SBC) supported	No	Yes	-
	13	Safety Integrated supported	Yes	No	-
	14	Internal LC output filter	Yes	No	-
	15	Line voltage	1-phase	3-phase	-
Note:	For parallel circuit configurations, the parameter index is assigned to a power unit.				

p0205[0...n]	Valve rated voltage / Valve Un		
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.500 [V]	15.000 [V]	10.000 [V]
Description:	Sets the rated voltage for the valve.		
Dependency:	Refer to: p1832, p1850, p1851		
Note:	The output valve voltage is between -p0205 + offset (p1832) and p0205 + offset (p1832). Additional voltage limiting is possible via p1850 and p1851.		
p0205	Power unit application / PU application		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 2)	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	7	6
Description:	Overloading the load duty cycles applies under the prerequisite that before and after the overload, the drive converter is operated with its base load current - in this case, a load duty cycle of 300 s is used as basis. For booksize drive units, the following applies: Only the setting p0205 = 0 can be selected. In this particular case, the base load current has a load duty cycle of 150 % for 60 s and 176 % for 30 s. For chassis units, the following applies: The base load current for a low overload condition is based on a load duty cycle 110 % for 60 s and 150 % for 10 s. The base load current for a high overload condition is based on a load duty cycle 150 % for 60 s and 160 % for 10 s.		
Value:	0: Load duty cycle with high overload for vector drives 1: Load duty cycle with low overload for vector drives 6: S1 duty cycle for servo drives (feed drive) 7: S6 duty cycle for servo drives (spindle drive)		
Note:	When the parameter is changed, all of the motor parameters and the control mode are pre-assigned according to the selected application. The parameter has no influence when calculating the thermal overload. p0205 can only be changed to the settings that are saved in the power unit EEPROM. The parameter value is not reset when the factory setting is restored (see p0010 = 30, p0970).		
r0206[0...4]	Rated power unit power / PU P_{rated}		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: 14_6	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the rated power unit power for various load duty cycles.		
Index:	[0] = Rated value [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 cont duty cyc [4] = S6 load duty cycle		
Dependency:	IECdrives (p0100 = 0): Units kW NEMA drives (p0100 = 1): Units hp Refer to: p0100, p0205		

p0206[0...n] Valve transition point flow rate / Valve trans flow			
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.2 [%]	95.0 [%]	10.0 [%]
Description:	Sets the flow rate at the transition point of the valve.		
Dependency:	Pre-assignment of p1839 and p1842.		
r0206[0...4] Rated power unit power / PU P_{rated}			
R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: 14_6	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the rated power unit power for various load duty cycles.		
Index:	[0] = Rated value [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 cont duty cyc [4] = S6 load duty cycle		
Dependency:	IECdrives (p0100 = 0): Units kW NEMA drives (p0100 = 1): Units hp Refer to: p0100, p0205		
Note:	Reactive power is valid for cosPhi = 1 for the line voltage specified on the type plate.		
r0207[0...4] Rated power unit current / PU PI_{rated}			
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8014
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the rated power unit power for various load duty cycles.		
Index:	[0] = Rated value [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 cont duty cyc [4] = S6 load duty cycle		
Dependency:	Refer to: p0205		
p0207[0...n] Valve transition point voltage / Valve trans U			
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.2 [%]	95.0 [%]	10.0 [%]
Description:	Sets the voltage at the transition point of the valve.		

r0208	Rated power unit line supply voltage / PU U_{rated}		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Vrms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the rated line supply voltage of the power unit. r0208 = 400 : 380 - 480 V +/-10 % r0208 = 500 : 500 - 600 V +/-10 % r0208 = 690 : 660 - 690 V +/-10 % For the Basic Line Module (BLM) the following applies: r0208 = 690 : 500 - 690 V +/-10 %		
p0208[0...n]	Valve rated flow rate / Valve Vn		
HLA	Can be changed: C2(1, 2) Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.000 [ltr/min]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1000.000 [ltr/min]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [ltr/min]
Description:	Sets the nominal flow rate for the valve.		
r0209[0...4]	Power unit maximum current / PU I_{max}		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 2 Func. diagram: 8750, 8850, 8950 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the maximum output current of the power unit.		
Index:	[0] = Catalog [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 load duty cycle [4] = S6 load duty cycle		
Dependency:	Refer to: p0205		
p0209[0...n]	Valve rated pressure drop / Valve Pn		
HLA	Can be changed: C2(1, 2) Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 1.0 [bar]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 300.0 [bar]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 35.0 [bar]
Description:	Sets the nominal pressure drop per control edge for the valve.		

p0210	Drive unit line supply voltage / V_connect		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8860, 8960
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	70 [Vrms]	1000 [Vrms]	400 [Vrms]
Description:	Sets the drive unit supply voltage (3-ph. AC). The value corresponds to the rms value of the phase-to-phase rated line supply voltage.		
Dependency:	Refer to: p3400		
Warning:	If the infeed is continually in the controlled mode with high DC link voltages (p3510 > 660 V), depending on the particular application, this can damage the connected motors that have not been specified for these high voltages. Before an active infeed with a line supply voltage p0210 > 415 V goes into pulsed operation it must be ensured that all of the components connected to the DC link can be permanently operated with DC link voltages exceeding 660 V. Controlled operation of booksize power units for p0210 > 415 V is possible if the maximum steady-state DC link voltage (p0280) is increased as follows: p0280 >= 1.5 x p0210 and p0280 > 660 V. In this case, the setpoint of the DC link voltage p3510 is not automatically adapted. We recommend p3510 = 1.5 x p0210. Closed-loop voltage controlled operation is active with p3400.0 = 0 and p3400.3 = 1.		
			
Notice:	For p0210 > 415 V for booksize power units with a supply voltage of 3-ph. 380 ... 480 V, the Smart Mode is automatically activated (p3400.0 = 1); this is because in the voltage-controlled mode, the maximum permissible steady-state DC link voltage (p0280) would otherwise be exceeded. For booksize power units with supply voltage of 3-ph. 380 ... 480 V AC, the following applies: 380 V <= p0210 <= 400 V --> Pre-assignment, setpoint for the DC link voltage: p3510 = 600 V 401 V <= p0210 <= 415 V --> Pre-assignment, setpoint for the DC link voltage: p3510 = 625 V 416 V <= p0210 <= 480 V --> Smart Mode with non-regulated DC link voltage: p3510 = 1.35 x p0210		
Note:	When pre-assigning the setpoint for the DC link voltage (p3510), the following is generally valid: p3510 = 1.5 x p0210 The voltage range for the supply voltage depends on the type and the voltage class of the power unit. The following applies for the normal range of the supply voltage: 400 V devices: 380 V <= p0210 <= 480 V 690 V devices: 660 V <= p0210 <= 690 V 500/690 V devices: 500 V <= p0210 <= 690 V Further, for the following devices an extended voltage range can be set: Booksize devices: ALM, 400 V device: 180 V <= p0210 <= 480 V SLM, 400 V device: 180 V <= p0210 <= 480 V Chassis devices: ALM, 400 V device: 180 V <= p0210 <= 480 V ALM, 500/690 V device: 380 V <= p0210 <= 690 V RLM, 400 V device: 180 V <= p0210 <= 480 V RLM, 500/690 V device: 380 V <= p0210 <= 690 V		

p0210	Drive unit line supply voltage / V_connect		
B_INF	Can be changed: C2(1)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8760
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	70 [Vrms]	1000 [Vrms]	400 [Vrms]
Description:	Sets the drive unit supply voltage (3-ph. AC). The value corresponds to the rms value of the phase-to-phase rated line supply voltage.		
Dependency:	The parameter can be reduced to p0210 = 70 V if p0212.0 is set.		

- Notice:** When connected to 3-ph. 230 V AC (only booksize units) the following must be observed:
- the undervoltage and overvoltage limits change (r0296, r0297).
 - when using the internal braking chopper of Basic Line Modules (20 or 40 kW) the threshold when the braking chopper becomes active is reduced to 385 V. When using an external braking chopper, it must be ensured that a suitable activation threshold is used.
 - all of the components connected to this DC link must also be adapted to the low line supply voltage. It is especially important that the rated DC voltage of all of the drives connected to this DC link is set with p0210 (e.g. $p0210(\text{SERVO}) = 1.35 \times p0210(\text{B_INF}) = 310 \text{ V}$).
 - it is not possible to use a Control Supply Module (CSM) to generate a 24 V supply from the DC link, as the minimum continuous DC link voltage should not be below 430 V.
- Note:** The supply voltage range depends on the voltage class of the power unit.
- 400 V chassis units: $380 \text{ V} \leq p0210 \leq 480 \text{ V}$
 690 V chassis units: $500 \text{ V} \leq p0210 \leq 690 \text{ V}$
 400 V booksize units can also be connected to 3-ph. 230 V AC:
 400 V booksize units: $180 \text{ V} \leq p0210 \leq 480 \text{ V}$
 A reduced supply voltage up to 70 V is possible if p0212.0 = 1 has been set.

p0210	Drive unit line supply voltage / V_connect		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(2), T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [V]	63000 [V]	600 [V]
Description:	Sets the drive unit supply voltage. AC/AC unit: The rms value of the phase-to-phase line supply voltage should be entered. DC/AC unit: The rated DC voltage of the connection busbar should be entered.		
Dependency:	Set p1254, p1294 (automatic detection of the Vdc switch-on levels) = 0. The switch-in thresholds of the Vdc_max controller (r1242, r1282) are then directly determined using p0210.		
Notice:	If, in the switched-off state (pulse inhibit), the supply voltage is higher than the entered value, the Vdc controller may be automatically de-activated in some cases to prevent the motor from accelerating the next time the system is switched on. In this case, an appropriate alarm A07401 is output.		
Note:	Setting ranges for p0210 as a function of the rated power unit voltage: U Rated = 400 V: - p0210 = 380 ... 480 V (AC/AC), 510 ... 720 V (DC/AC) U Rated = 500 V: - p0210 = 500 ... 600 V (AC/AC), 675 ... 900 V (DC/AC) U Rated = 660 ... 690 V: - p0210 = 660 ... 690 V (AC/AC), 890 ... 1035 V (DC/AC) U Rated = 500 ... 690 V: - p0210 = 500 ... 690 V (AC/AC), 675 ... 1035 V (DC/AC) The pre-charging switch-in threshold for the DC link voltage (Vdc) is calculated from p0210: $V_{dc_pre} = p0210 * 0.82 * 1.35 \text{ (AC/AC)}$ $V_{dc_pre} = p0210 * 0.82 \text{ (DC/AC)}$ The undervoltage thresholds for the DC link voltage (Vdc) are calculated from p0210 as a function of the rated power unit voltage: U Rated = 400 V: - $U_{min} = p0210 * 0.78 \text{ (AC/AC)} > 330 \text{ V}$, $p0210 * 0.60 \text{ (DC/AC)} > 380 \text{ V}$ U Rated = 500 V: - $U_{min} = p0210 * 0.76 \text{ (AC/AC)} > 410 \text{ V}$ U Rated = 660 ... 690 V: - $U_{min} = p0210 * 0.82 \text{ (AC/AC)} > 565 \text{ V}$, $p0210 * 0.63 \text{ (DC/AC)} > 650 \text{ V}$ U Rated = 500 ... 690 V: - $U_{min} = p0210 * 0.82 \text{ (AC/AC)} > 420 \text{ V}$, $p0210 * 0.63 \text{ (DC/AC)} > 480 \text{ V}$		

p0210	Drive unit line supply voltage / V_connect		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2), T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [V]	63000 [V]	600 [V]
Description:	Sets the drive unit supply voltage. AC/AC unit: The rms value of the phase-to-phase line supply voltage should be entered. DC/AC unit: The rated DC voltage of the connection busbar should be entered.		
Dependency:	Set p1254, p1294 (automatic detection of the Vdc switch-on levels) = 0. The switch-in thresholds of the Vdc_max controller (r1242, r1282) are then directly determined using p0210. The parameter can be reduced to p0210 = 100 V if p0212.0 = 1 has been set. Refer to: p0212		
Notice:	If, in the switched-off state (pulse inhibit), the supply voltage is higher than the entered value, the Vdc controller may be automatically de-activated in some cases to prevent the motor from accelerating the next time the system is switched on. In this case, an appropriate alarm A07401 is output.		
Note:	Setting ranges for p0210 as a function of the rated power unit voltage: U Rated = 400 V: - p0210 = 380 ... 480 V (AC/AC), 510 ... 720 V (DC/AC) U Rated = 500 V: - p0210 = 500 ... 600 V (AC/AC), 675 ... 900 V (DC/AC) U Rated = 660 ... 690 V: - p0210 = 660 ... 690 V (AC/AC), 890 ... 1035 V (DC/AC) U Rated = 500 ... 690 V: - p0210 = 500 ... 690 V (AC/AC), 675 ... 1035 V (DC/AC) The pre-charging switch-in threshold for the DC link voltage (Vdc) is calculated from p0210: Vdc_pre = p0210 * 0.82 * 1.35 (AC/AC) Vdc_pre = p0210 * 0.82 (DC/AC) The undervoltage thresholds for the DC link voltage (Vdc) are calculated from p0210 as a function of the rated power unit voltage: U Rated = 400 V: - U_min = p0210 * 0.78 (AC/AC) > 330 V, p0210 * 0.60 (DC/AC) > 380 V U Rated = 500 V: - U_min = p0210 * 0.76 (AC/AC) > 410 V U Rated = 660 ... 690 V: - U_min = p0210 * 0.82 (AC/AC) > 565 V, p0210 * 0.63 (DC/AC) > 650 V U Rated = 500 ... 690 V: - U_min = p0210 * 0.82 (AC/AC) > 420 V, p0210 * 0.63 (DC/AC) > 480 V		
p0211	Rated line freq / Rated line freq		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8864, 8964
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [Hz]	100 [Hz]	50 [Hz]
Description:	Sets the rated line frequency for the infeed.		
Dependency:	Refer to: p3409		

Notice: For p3409 = 1, the following applies:
 After operation has been enabled, the rated line supply frequency (p0211) is automatically set to a value of 50 Hz or 60 Hz corresponding to the currently measured frequency. This means that the parameter value of p0211 is, under certain circumstances, changed.
 For p3409 = 0, the following applies:
 The system does not change parameter p0211.

p0211[0...n]	Valve, flow rate ratio A to B side / Flowrate_ratio A/B		
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.500	2.000	1.000
Description:	Sets the flow rate ratio from the A side to the B side.		

p0212	Power unit configuration / PU config		
A_INF, R_INF, S_INF	Can be changed: C2(2)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description: Sets the power unit configuration.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Drive unit line supply voltage reduced	Yes	No	-
	05	Contactors display inputs/outputs status	Yes	No	9814

Dependency: Re bit 00:
 Reduced supply voltages to 100 V are only possible for booksize power units.
 Supply voltages reduced down to 180 V are only possible for A_infeed power units (500 V - 690 V).
 Bit 0 = 1 can only be set if r0192.22 = 1.

Caution:



Re bit 00:
 Working with reduced input voltages correspondingly reduces undervoltage detection.
 This function may only be used by personnel with expert knowledge!

Note:

Re bit 00 = 0:
 400 V units: It is not possible to reduce the supply voltage in p0210 to below 180 V.
 690 V units: It is not possible to reduce the supply voltage in p0210 to below 380 V.
 Re bit 00 = 1:
 400 V units (Booksize): With this setting, the supply voltage in p0210 can be reduced down to 70 V.
 690 V units (Chassis): With this setting, the supply voltage in p0210 can be reduced down to 180 V.
 The activation of this function is retentively saved in the unit and for incorrect design of the application can result in loss of warranty!
 Re bit 05 = 1:
 The status of the inputs/outputs for the power unit contactors is displayed in r0256.
 This only applies to chassis power units with 3 AC line connection and line contactors.
 The status display is only effective after parameter save and POWER ON.

p0212	Power unit configuration / PU config				
B_INF	Can be changed: C2(2)	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Converter	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 bin		
Description:	Sets the power unit configuration.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Drive unit line supply voltage reduced	Yes	No	-
	02	Supply voltage tolerance range extended	Yes	No	-
	05	Contactors display inputs/outputs status	Yes	No	9814
Dependency:	Re bit 00: Reduced supply voltages are only possible on booksize power units. Bit 0 = 1 can only be set if r0192.22 = 1. Refer to: r0192, p0210				
Caution:	Re bit 00: Working with reduced input voltages de-activates undervoltage detection. This function may only be used by personnel with expert knowledge! Re bit 03: If the automatic setting of the Vdc max limit is deactivated, then all of the components connected to the DC link must be suitable for the maximum DC link voltage of the power unit (e.g. 820 V for 400 V units).				
Note:	Re bit 00 = 0: It is not possible to reduce the supply voltage in p0210 to below 180 V. Re bit 00 = 1: With this setting the supply voltage in p0210 can be reduced to 70 V. Bit 0 = 1 can only be set for booksize power units with a rated power of up to 40 kW. The activation of this function is retentively saved in the unit and for incorrect design of the application can result in loss of warranty! Re bit 05 = 1: The status of the inputs/outputs for the power unit contactors is displayed in r0256. This only applies to chassis power units with 3 AC line connection and line contactors. The status display is only effective after parameter save and POWER ON.				

p0212	Power unit configuration / PU config				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(2)	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Converter	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the power unit configuration.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Drive unit line supply voltage reduced	Yes	No	-
	01	External pre-charging present	Yes	No	-
Dependency:	Re bit 00: Reduced supply voltages are only possible for booksize and chassis power units (DC/AC). Bit 0 = 1 can only be set if r0192.22 = 1. Re bit 01 = 1: The external pre-charging setting only affects the DC/AC power units.				
Caution:	Re bit 00: Working with reduced input voltages de-activates undervoltage detection.				

Note: Re bit 00 = 0:
It is not possible to reduce the supply voltage in p0210.
Re bit 00 = 1:
With this setting the supply voltage in p0210 can be reduced to 100 V.
Re bit 01 = 0:
There is no external pre-charging of the DC/AC Motor Modules. The pre-charging monitoring is bypassed.
Re bit 01 = 1:
There is external pre-charging of the DC/AC Motor Modules. The pre-charging monitoring is calculated.

p0212		Power unit configuration / PU config		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2) Data type: Unsigned16 P-Group: Converter Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin	
Description:	Sets the power unit configuration.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Drive unit line supply voltage reduced	Yes	No
	01	External pre-charging present	Yes	No
	03	Automatically adapt Vdc_max limit	No	Yes
	05	Contactors display inputs/outputs status	Yes	No
				FP
				-
				-
				9814

Dependency: Re bit 00:
Reduced supply voltages are only possible for booksize and chassis power units (DC/AC).
Bit 0 = 1 can only be set if r0192.22 = 1.
Re bit 01 = 1:
The external pre-charging setting only affects the DC/AC power units.
Re bit 03 = 1:
The automatic adaptation (reduction) of the Vdc max limit is deactivated (only for chassis power units). Bit 3 only has an effect, if bit 0 is simultaneously set.
Refer to: r0192, p0210

Caution:

Re bit 00:
Working with reduced input voltages de-activates undervoltage detection.
Re bit 03:
If the automatic setting of the Vdc max limit is deactivated, then all of the components connected to the DC link must be suitable for the maximum DC link voltage of the power unit (e.g. 820 V for 400 V units).

Note:

Re bit 00 = 0:
It is not possible to reduce the supply voltage in p0210.
Re bit 00 = 1:
With this setting the supply voltage in p0210 can be reduced to 100 V.
Booksize PU: only for operating mode p1300 = 19
Chassis PU: only for operating mode p1300 > 19 and closed-loop DC voltage control
Re bit 01 = 0:
There is no external pre-charging of the DC/AC Motor Modules. The pre-charging monitoring is bypassed.
Re bit 01 = 1:
There is external pre-charging of the DC/AC Motor Modules. The pre-charging monitoring is calculated.
Re bit 03 = 0:
The DC link voltage limit is calculated from p0210.
Re bit 03 = 1:
The DC link voltage limit is set to the maximum value of the power unit.
Re bit 05 = 1:
The status of the inputs/outputs for the power unit contactors is displayed in r0256.
This only applies to chassis power units with 3 AC line connection and line contactors.
The status display is only effective after parameter save and POWER ON.

2 Parameters

2.2 List of parameters

p0216[0...n] Valve natural frequency / Valve fn				
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: 4966	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1.0 [Hz]	1000.0 [Hz]	150.0 [Hz]	
Description:	Sets the natural frequency for the valve.			
p0217[0...n] Valve damping / Valve D				
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.400	1.000	0.800	
Description:	Sets the damping for the valve.			
p0218[0...n] Cylinder safety configuration / Cyl safety config				
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: PDS, p0120	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0111 bin	
Description:	Sets the configuration for the cylinder safety circuit.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Close shutoff valve for power inhibit (PI)	Yes	No
	01	Shutdown control valve supply for power inhibit (PI)	Yes	No
	02	Valve feedback signal available	Yes	No
	03	Invert valve feedback signal	Yes	No
				FP
				-
				4990
				-
				-
Note:	PI: power inhibit Re bit 01 = 0 and power inhibit: When the control valve is switched in, the valve setpoint is interlocked to 0. If bit 0 = 0 (shutoff valve for power inhibit does not close) the drive can drift.			
p0220[0...1] Infeed line filter type / INF line fil type				
A_INF, R_INF	Can be changed: C2(1)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 8950	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	90	0	
Description:	Sets the line filter type for the Active Line Module (ALM). Using the line filter type, filter capacitance (p0221), filter resistance (p0222) and inductance (p0223) and resistance (p0224) of the reactor are pre-assigned. For an Active Line Module (ALM), the power is automatically selected corresponding to the Active Interface Module (AIM) and the line filter type (p0220) pre-set as follows: - "booksize" format: p0220 = 41 ... 45 - "chassis" format: p0220 = 10 ... 19			

Value:	0: No line filter
	1: Wideband Line Filter booksize 400 V 16 kW (6SL3000-0BE21-6AA0)
	2: Wideband Line Filter booksize 400 V 36 kW (6SL3000-0BE23-6AA0)
	3: Wideband Line Filter booksize 400 V 55 kW (6SL3000-0BE25-5AA0)
	4: Wideband Line Filter booksize 400 V 80 kW (6SL3000-0BE28-0AA0)
	5: Wideband Line Filter booksize 400 V 120 kW (6SL3000-0BE31-2AA0)
	10: AIM F 400 V 132 kW 160 kW (6SL3300-7TE32-6Ax0)
	11: AIM G 400 V 235 kW (6SL3300-7TE33-8Ax0)
	12: AIM G 400 V 300 kW (6SL3300-7TE35-0Ax0)
	13: AIM H 400 V 380 kW 500 kW (6SL3300-7TE38-4Ax0)
	14: AIM J 400 V 630 kW 900 kW (6SL3300-7TE41-4Ax0)
	15: AIM F 690 V 150 kW (6SL3300-7Tx31-4Ax0)
	16: AIM G 690 V 330 kW (6SL3300-7Tx33-1Ax0)
	17: AIM H 690 V 560 kW (6SL3300-7Tx35-8Ax0)
	18: AIM J 690 V 800 kW (6SL3300-7Tx37-4Ax0)
	19: AIM J 690 V 1100 kW 1400 kW (6SL3300-7Tx41-3Ax0)
	31: Basic Line Filter booksize 400 V 16 kW (6SL3000-0BE21-6DA0)
	32: Basic Line Filter booksize 400 V 36 kW (6SL3000-0BE23-6DA0)
	33: Basic Line Filter booksize 400 V 55 kW (6SL3000-0BE25-5DA0)
	34: Basic Line Filter booksize 400 V 80 kW (6SL3000-0BE28-0DAx)
	35: Basic Line Filter booksize 400 V 120 kW (6SL3000-0BE31-2DAX)
	41: AIM 400 V 16 kW (6SL3100-0BE21-6AB0)
	42: AIM 400 V 36 kW (6SL3100-0BE23-6AB0)
	43: AIM 400 V 55 kW (6SL3100-0BE25-5AB0)
	44: AIM 400 V 80 kW (6SL3100-0BE28-0AB0)
	45: AIM 400 V 120 kW (6SL3100-0BE31-2AB0)
	78: AIM LC 400 V 900 kW (6SL3305-7TE41-4AA3)
	87: AIM LC 690 V 800 kW (6SL3305-7TG37-4AA3)
	88: AIM LC 690 V 1100 kW (6SL3305-7TG41-0AA3)
	89: AIM LC 690 V 1400 kW (6SL3305-7TG41-3AA3)
	90: AIM LC 690 V 1700 kW (6SL3305-7TG41-6AA3)
Index:	[0] = Line filter [1] = Line filter optional
Notice:	"Booksize" format: When using an Active Interface Module (AIM), it is absolutely necessary that the terminals for the temperature switch between the Active Interface Module (X121.1/2) and the Active Line Module (X21.1/2) are connected.
Note:	For booksize units, when using an Active Interface Module in p0220[0] it is also possible to use a Basic Filter that is parameterized in p0220[1]. The setting of the filter capacitance (p0221) and filter resistance (p0222) - derived from p0220[0, 1] - are required in the closed-loop voltage controlled mode to automatically compensate the filter reactive current. For two power ratings, the same line filter is used for both power ratings. AIM: Active Interface Module

p0220		Hydraulic oil modulus of elasticity / Hydr_oil e_module	
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1000.0 [bar]	21000.0 [bar]	11000.0 [bar]
Description:	Sets the value of the modulus of elasticity for the hydraulic oil being used.		
Note:	The value defines the compressibility of the hydraulic fluid.		

p0221[0...1]	Infeed filter capacitance / INF C_filter		
A_INF, R_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [μ F]	100000.00 [μ F]	0.00 [μ F]
Description:	Sets the filter capacitance of the line filter (connected in a delta configuration).		
Index:	[0] = Line filter [1] = Line filter optional		
Note:	When a Siemens line filter is used (p0220) this parameter is automatically pre-set with the correct value. For a parallel circuit, the value corresponds to the capacitance of a power unit. Index 0 refers to the first line filter from p0220[0]. Index 1 refers to the optional second line filter from p0220[1].		
p0221	System pressure / p_system		
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [bar]	10000.0 [bar]	0.0 [bar]
Description:	Sets the system pressure that the drive unit supplies.		
p0222[0...1]	Infeed filter resistance / INF R_filter		
A_INF, R_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	100.00000 [ohm]	0.00000 [ohm]
Description:	Sets the filter resistance in series with the filter capacitance.		
Index:	[0] = Line filter [1] = Line filter optional		
Note:	When a Siemens line filter is used (p0220) this parameter is automatically pre-set with the correct value. For a parallel circuit, the value corresponds to the resistance of a power unit. Index 0 refers to the first line filter from p0220[0]. Index 1 refers to the optional second line filter from p0220[1].		
p0222[0...n]	Valve precontrol pressure / Valve p_prectrl		
HLA	Can be changed: C2(1, 2)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [bar]	350.0 [bar]	0.0 [bar]
Description:	Sets the precontrol pressure for pre-controlled valve. For a value = 0, the following applies: Directly controlled (not precontrolled) valve. For values not equal to 0, the following applies: Precontrol pressure for the precontrolled valve.		

Note: The natural frequency of the precontrolled valve is obtained from the valve natural frequency multiplied by the square root of the precontrolled pressure divided by 100 bar.

p0223	Infeed inductance between filter and power unit / INF L filter/PU		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [mH]	1000.000 [mH]	2.100 [mH]
Description:	Sets the inductance between the filter and power unit.		
Note:	The parameter is automatically pre-assigned depending on the power unit being used and matches the specified Siemens line reactors. For a parallel circuit, the value corresponds to the inductance of a power unit.		

p0224	Infeed resistance between filter and power unit / INF R filter/PU		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	100.00000 [ohm]	0.00100 [ohm]
Description:	Sets the resistance between the filter and power unit		
Note:	The parameter is automatically pre-assigned depending on the power unit being used and matches the specified Siemens line reactors. For a parallel circuit, the value corresponds to the resistance of a power unit.		

p0225	Infeed inductance between line supply and filter / INF L line/filter		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [mH]	1000.000 [mH]	0.001 [mH]
Description:	Sets the inductance between line supply and filter.		
Note:	The value must be, for example, appropriately increased if an additional inductance (reactor or transformer is installed in front of the filter).		

p0226	Infeed resistance between line supply and filter / INF R line/filter		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ohm]	100.00 [ohm]	0.00 [ohm]
Description:	Sets the resistance between the line supply and filter.		
Note:	The value must be, for example, appropriately increased if an additional resistor is installed in front of the filter.		

2 Parameters

2.2 List of parameters

p0227	Infeed DC link capacitance, power unit / INF C		
A_INF, R_INF, S_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [mF]	1000.00 [mF]	1.00 [mF]
Description:	Sets the total DC link capacitance.		
Note:	The total DC link capacitance of a DC link group comprises the sum of the sub-capacitances of all motor/infeed modules and the additional DC link capacitors.		
p0230[0...n]	Manipulated variable inhibit time / Manip var t_inhib		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000 [ms]	300 [ms]
Description:	Setting the manipulated variable inhibit time.		
	The manipulated variable inhibit time starts after controlling the shutoff valve (opening) or after switching-on the power supply voltage of the control valve and during this time keeps the velocity setpoint at zero.		
Note:	For p0218.1 = 1 (shutdown control valve supply for power inhibit), the following applies: The system waits for the manipulated variable inhibit time to expire – also after the close command for the shutoff valve – and then the power supply voltage of the control valve is shut down. For p0218.0 = 0 (do not close shutoff valve for power inhibits) and p0218.1 = 0 (do not switch off control valve supply for power inhibit), the following applies: Parameter p0230 is not effective.		
p0230	Drive filter type motor side / Drv filt type mot		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 2)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	0
Description:	Sets the type of the filter at the motor side.		
Value:	0: No filter 1: Motor reactor 2: dv/dt filter 3: Sine-wave filter Siemens 4: Sine-wave filter third-party		
Dependency:	The following parameters are influenced using p0230: p0230 = 1: --> p0233 (power unit, motor reactor) = filter inductance p0230 = 3: --> p0233 (power unit, motor reactor) = filter inductance --> p0234 (power unit sine-wave filter capacitance) = filter capacitance --> p0290 (power unit overload response) = inhibit pulse frequency reduction --> p1082 (maximum speed) = Fmax filter / pole pair number --> p1800 (pulse frequency) >= nominal pulse frequency of the filter --> p1802 (modulator modes) = space vector modulation without overcontrol --> p1811 (modulator configuration) = wobulation amplitude --> p1909 (motor data identification, control word) = only Rs measurement		

p0230 = 4:

--> p0290 (power unit overload response) = inhibit pulse frequency reduction

--> p1802 (modulator modes) = space vector modulation without overcontrol

--> p1811 (modulator configuration) = wobulation amplitude

--> p1909 (motor data identification, control word) = only Rs measurement

The user must set the following parameters according to the data sheet of the sine-wave filter and also the user must check whether they are permitted.

--> p0233 (power unit, motor reactor) = filter inductance

--> p0234 (power unit sine-wave filter capacitance) = filter capacitance

--> p1082 (maximum speed) = Fmax filter / pole pair number

--> p1800 (pulse frequency) >= nominal pulse frequency of the filter

Refer to: p0233, p0234, p0290, p1082, r1082, p1800, p1802

Note:

if a filter type cannot be selected, then this filter type is not permitted for the Motor Module.

p0230 = 1:

The output frequency of booksize power units with output reactors is restricted to 120 Hz, for blocksize and chassis power units, to 150Hz. The maximum pulse frequency for booksize and blocksize power units is 4 kHz, for chassis power units, twice the rated pulse frequency (2.5 kHz or 4 kHz).

p0230 = 2:

Chassis power units with dv/dt filter, depending on the rated pulse frequency, may be operated with a maximum pulse frequency of p1800 = 2.5 kHz or 4 kHz. The output frequency is limited to 150 Hz.

p0230 = 3:

Sine-wave filters with a rated pulse frequency of 1.25 or 2.5 kHz should only be operated with a current controller sampling rate p0115[0] = 400 µs, sine-wave filters with a rated pulse frequency of 2 or 4 kHz with p0115[0] = 250 µs.

The sine-wave filter cannot be selected if the current controller sampling rate has not been appropriately set.

Chassis power units with sine-wave filter are limited to output frequencies of 115 Hz or 150 Hz.

p0231[0...n]

Power enable inhibit time / Pow_enab t_inhib

HLA

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: PDS, p0120

Func. diagram: -

P-Group: Converter

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0 [ms]

300 [ms]

100 [ms]

Description:

Sets the inhibit time for the shutoff valve after the power enable.

If a shutoff valve is being used (p0218.0/.1 = 1), then the following applies:

Sets the time that the control valve requires to go to the center position from the fail-safe position.

If a shutoff valve is not being used, the following applies:

Set the time to zero.

Dependency:

Refer to: p0230

p0232[0...n]

Valve monitoring time / Valve t_monit

HLA

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: PDS, p0120

Func. diagram: -

P-Group: Converter

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

1 [ms]

1000 [ms]

50 [ms]

Description:

Sets the monitoring time for the valve.

2 Parameters

2.2 List of parameters

p0233	Power unit motor reactor / PU mot reactor		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(2), U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.000 [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000 [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [mH]
Description:	Enter the inductance of a filter connected at the power unit output.		
Dependency:	This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit. Refer to: p0230		
Note:	The parameter cannot be changed if the power unit has an internal sine-wave filter.		
<hr/>			
p0233	Power unit motor reactor / PU mot reactor		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2), U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.000 [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000 [mH]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [mH]
Description:	Enter the inductance of a filter connected at the power unit output.		
Dependency:	This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit. Refer to: p0230		
Note:	When exiting the quick commissioning using p3900 = 1, the parameter value is set to the value of the defined SIEMENS filter or to zero. For this reason, the parameter value of a third-party filter only has to be entered outside the commissioning phase (p0010 = 0) and then the controller calculation (p0340 = 3) is carried out.		
<hr/>			
p0234	Power unit sine-wave filter capacitance / PU sine filter C		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(2), U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.000 [µF]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000 [µF]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [µF]
Description:	Enters the capacitance of a sine-wave filter connected at the power unit output.		
Dependency:	This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit. Refer to: p0230		
Note:	The parameter value includes the sum of all of the capacitances of a phase connected in series (phase - ground). The parameter cannot be changed if the power unit has an internal sine-wave filter.		
<hr/>			
p0234	Power unit sine-wave filter capacitance / PU sine filter C		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2), U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.000 [µF]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000 [µF]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [µF]
Description:	Enters the capacitance of a sine-wave filter connected at the power unit output.		
Dependency:	This parameter is automatically pre-set when you select a filter via p0230 if a SIEMENS filter is defined for the power unit. Refer to: p0230		

Note: The parameter value includes the sum of all of the capacitances of a phase connected in series (phase - ground).
When exiting the quick commissioning using p3900 = 1, the parameter value is set to the value of the defined SIEMENS filter or to zero. For this reason, the parameter value of a third-party filter only has to be entered outside the commissioning phase (p0010 = 0).

p0235	Motor reactor in series number / L_mot in SeriesQty		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 2)	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	1
Description:	Sets the number of reactors connected in series at the power unit output.		
Dependency:	Refer to: p0230		
Note:	If the number of motor reactors connected in series does not correspond to this parameter value, then this can result in an unfavorable control behavior.		

r0238	Internal power unit resistance / PU R internal		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]
Description:	Displays the internal resistance of the power unit (IGBT and line resistance).		
Note:	For a parallel circuit, the value corresponds to the resistance of a power unit.		

p0240[0...n]	Pressure sensor A reference value at 10 V / Sensor A ref 10V		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [bar]	1000.0 [bar]	200.0 [bar]
Description:	Sets the reference value for pressure sensor A to 10 V.		

p0241[0...n]	Pressure sensor A offset correction / Sensor A offs		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-5000.000 [bar]	5000.000 [bar]	0.000 [bar]
Description:	Sets the offset correction for pressure sensor A		
Dependency:	After changing the reference value (p0240) this value must be adapted. Refer to: p0240		

2 Parameters

2.2 List of parameters

p0242[0...n]	Pressure sensor B reference value at 10 V / Sensor B ref 10V		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [bar]	1000.0 [bar]	200.0 [bar]
Description:	Sets the reference value for pressure sensor B to 10 V.		
p0243[0...n]	Pressure sensor B offset correction / Sensor B offs		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-5000.000 [bar]	5000.000 [bar]	0.000 [bar]
Description:	Sets the offset correction for pressure sensor B		
Dependency:	Refer to: p0242		
Note:	After changing the reference value (p0242) this value must be adapted.		
p0244[0...n]	Pressure sensor P reference value at 10 V / Sensor P ref 10V		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [bar]	1000.0 [bar]	200.0 [bar]
Description:	Sets the reference value for pressure sensor P (system pressure) to 10 V.		
p0245[0...n]	Pressure sensor P offset correction / Sensor P offs		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-5000.000 [bar]	5000.000 [bar]	0.000 [bar]
Description:	Sets the offset correction for pressure sensor P (system pressure).		
Dependency:	Refer to: p0244		
Note:	After changing the reference value (p0244) this value must be adapted.		
p0246	CI: System pressure external / Sys pressure ext		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the external system pressure.		
Dependency:	Refer to: r0069		

Note: For several hydraulic drives with the same system pressure, and only one system pressure measurement, the value can be interconnected from another axis via this connector input.
 To do this, the following BICO interconnection should be set:
 p0264 (axis without system pressure measurement) = r0069 (axis with system pressure measurement).
 CI: p0246 = 0:
 The analog measurement of its own axis is effective (p0244, p0245).
 CI: p0246 > 0:
 The value of the source is accepted, and displayed in r0069 of its own axis.

p0247		Voltage measurement configuration / U_mes config		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2), U, T	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 bin	

Description: Sets the configuration for the voltage measurement.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	05	Use voltage measured values for flying restart	Yes	No	-

Warning: Re p0247.5 = 1 (only for induction motors):



If the Voltage Sensing Module (VSM) is connected to the line voltage, then the line frequency is interpreted as speed. In this case, the flying restart function cannot be used together with VSM and the bit should be set to 0.

If only one VSM is connected at the Motor Module, line synchronization must be deactivated (p3800 = 0), in order to be able to use flying restart together with VSM. If two VSMs are connected, the second VSM is used for flying restart.

Note: The functions are only available if a Voltage Sensing Module (VSM) is assigned to the Motor Module (p0150, p0151).

p0249		Power unit cooling type / PU cool type		
S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 2)	Calculated: -	Access level: 4	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	0	

Description: Sets the cooling type for booksize compact power units.

This therefore defines whether for these power units, the internal air cooling is shut down and instead, the "Cold-Plate" cooling type is used.

Value:
 0: Air cooling int
 1: Cold-Plate

Note: For booksize compact power units, there is a 4 at the 5th position in the Order No.
 The parameter is irrelevant for all other power unit types.

p0251[0...n]		Operating hours counter power unit fan / PU fan t_oper		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: PDS, p0120	Func. diagram: -	
	P-Group: Modulation	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0 [h]	4294967295 [h]	0 [h]	

Description: Displays the power unit fan operating hours.

The number of hours operated can only be reset to 0 in this parameter (e.g. after a fan has been replaced).

Dependency: Refer to: p0252

Note: For liquid-cooled chassis power units, the operating hours of the inner fan are displayed in p0251 and not in p0254.

p0252	Maximum operating time power unit fan / PU fan t_{oper max}		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Modulation Not for motor type: - Min 0 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000 [h]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 40000 [h]
Description:	Sets the maximum operating time of the power unit fan. The pre-alarm (warning) is output 500 hours before this set value. The monitoring is de-activated with p0252 = 0.		
Dependency:	Refer to: p0251		

p0254[0...n]	Operating hours counter power unit fan inside the converter / PU inner fan t_{op}		
A_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Modulation Not for motor type: - Min 0 [h]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 4294967295 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [h]
Description:	Displays the power unit fan operating hours of the internal fan in the power unit. The number of hours operated can only be reset to 0 in this parameter (e.g. after a fan has been replaced).		
Note:	For liquid-cooled chassis power units, the operating hours of the inner fan are displayed in p0251 and not in p0254.		

p0255[0...7]	Power unit contactor monitoring time / PU cont t_{monit}		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min -1 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 0 [ms] [1] 0 [ms] [2] -1 [ms] [3] -1 [ms] [4...7] 0 [ms]
Description:	Sets the monitoring time for internal monitoring of the contactor feedback contacts. For a value 0.0 or negative values, the particular monitoring is deactivated. Re index 0 ... 3: Is used to monitor the delay time between the control and feedback signals of the particular contactor. Re index 4 ... 7: Is used for simultaneity monitoring for a parallel connection. After a contactor has been opened or closed, this checks whether, after the monitoring time has expired, all contactors of the parallel connection have assumed the same state. Re Index 2, 3: The value -1.0 means that the particular opening time is taken from Index 0 or 1.		
Index:	[0] = Pre-charging contactor closing time [1] = Bypass contactor closing time [2] = Pre-charging contactor opening time [3] = Bypass contactor opening time [4] = Simultaneity pre-charging contactor closing time [5] = Simultaneity bypass contactor closing time [6] = Simultaneity pre-charging contactor opening time [7] = Simultaneity bypass contactor opening time		
Dependency:	Refer to: r0256		

Notice: Re index 4 ... 7:

The simultaneity monitoring is only activate after parameter save and POWER ON.

Note: - This parameter is only effective for chassis power units with 3 AC line connection and line contactors.

- The simultaneity monitoring can only be activated for a parallel connection.

- The feedback signal input of an open bypass contactor must be displayed in r0256 = 0.

- The feedback signal input of an open pre-charging contactor must be displayed in r0256 = 1.

- Determining practical monitoring times can be supported by a tracing r0256.

For power unit firmware version less than 4.6, the following applies:

There are no separate monitoring times for the delay time between opening and closing. In this case, the maximum of the opening time and closing time is effective.

r0256.0...31	CO/BO: Power unit contactor inputs/outputs status / PU contact IO stat		
A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9814
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status of the inputs/outputs of the power unit contactors.

The display is activated in p0212.5.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	PDS0 pre-charging/line contactor control output	High	Low	-
	01	PDS0 pre-charging/line contactor feedback signal input	High	Low	-
	02	PDS0 bypass contactor control output	High	Low	-
	03	PDS0 bypass contactor feedback signal input	High	Low	-
	04	PDS1 pre-charging/line contactor control output	High	Low	-
	05	PDS1 pre-charging/line contactor feedback signal input	High	Low	-
	06	PDS1 bypass contactor control output	High	Low	-
	07	PDS1 bypass contactor feedback signal input	High	Low	-
	08	PDS2 pre-charging/line contactor control output	High	Low	-
	09	PDS2 pre-charging/line contactor feedback signal input	High	Low	-
	10	PDS2 bypass contactor control output	High	Low	-
	11	PDS2 bypass contactor feedback signal input	High	Low	-
	12	PDS3 pre-charging/line contactor control output	High	Low	-
	13	PDS3 pre-charging/line contactor feedback signal input	High	Low	-
	14	PDS3 bypass contactor control output	High	Low	-
	15	PDS3 bypass contactor feedback signal input	High	Low	-
	16	PDS4 pre-charging/line contactor control output	High	Low	-
	17	PDS4 pre-charging/line contactor feedback signal input	High	Low	-
	18	PDS4 bypass contactor control output	High	Low	-
	19	PDS4 bypass contactor feedback signal input	High	Low	-
	20	PDS5 pre-charging/line contactor control output	High	Low	-
	21	PDS5 pre-charging/line contactor feedback signal input	High	Low	-
	22	PDS5 bypass contactor control output	High	Low	-

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23	PDS5 bypass contactor feedback signal input	High	Low	-
24	PDS6 pre-charging/line contactor control output	High	Low	-
25	PDS6 pre-charging/line contactor feedback signal input	High	Low	-
26	PDS6 bypass contactor control output	High	Low	-
27	PDS6 bypass contactor feedback signal input	High	Low	-
28	PDS7 pre-charging/line contactor control output	High	Low	-
29	PDS7 pre-charging/line contactor feedback signal input	High	Low	-
30	PDS7 bypass contactor control output	High	Low	-
31	PDS7 bypass contactor feedback signal input	High	Low	-

Dependency:

Refer to: p0212

Note:

This parameter is only effective for chassis power units with 3 AC line connection and line contactors.
PDS: Power unit Data Set

p0260

Cooling unit starting time 1 / RKA start time 1

A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60.0 [s]	Access level: 3 Func. diagram: 9795 Unit selection: - Expert list: 1 Factory setting 5.0 [s]
--	--	--	--

Description:

Sets starting time 1 to monitor the cooling unit after power-on command.
After powering up, the following signals must be present within starting time 1:
- "RKA powered up"
- "RKA liquid flow OK"
When a fault occurs, an appropriate message is output.

Note:

RKA: Cooling unit

p0261	Cooling unit starting time 2 / RKA start time 2		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1200.0 [s]	Access level: 3 Func. diagram: 9795 Unit selection: - Expert list: 1 Factory setting 180.0 [s]
Description:	Sets starting time 2 to monitor the cooling unit after power-on command. After powering up, the following signals must be present within starting time 2: - "RKA conductivity, no fault" - "RKA conductivity, no alarm" When a fault occurs, an appropriate message is output.		
Dependency:	Refer to: p0266		
p0262	Cooling unit fault conductivity delay time / RKA cond t_del		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 30.0 [s]	Access level: 3 Func. diagram: 9795 Unit selection: - Expert list: 1 Factory setting 0.0 [s]
Description:	Sets the delay time for the fault "RKA: Conductive limit value exceeded" during operation. The fault is only output if, during operation, the conductivity exceeds the permissible fault value and the value remains for a longer time than is set in this parameter.		
p0263	Cooling unit fault liquid flow delay time / RKA flow t_del		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.0 [s]	Access level: 3 Func. diagram: 9795 Unit selection: - Expert list: 1 Factory setting 3.0 [s]
Description:	Sets the delay time for the fault "RKA: Liquid flow too low". The fault is only output if the cause is present for a time longer than is set in this parameter.		

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p0264	Cooling unit run-on time / RKA run-on time		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 180.0 [s]	Access level: 3 Func. diagram: 9795 Unit selection: - Expert list: 1 Factory setting 30.0 [s]

Description: Sets the run-up time of the cooling unit after a power-off command.

r0265.0...3	BO: Cooling unit control word / RKA STW		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: - Data type: Unsigned8 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the control word for the cooling unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Power up cooling unit	Activating	De-activating	-
	01	Message converter off	OFF	ON	-
	02	Acknowledge faults	Acknowledgement	No acknowledgement	-
	03	Leakage sensing OK	No leaked liquid	Leaked liquid	-

p0266[0...7]	BI: Cooling unit feedback signals signal source / RKA fdbk S_src		
A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the signal sources for the feedback signals from the cooling unit.

Index:
 [0] = Cooling unit powered up
 [1] = Cooling unit ready to be powered up
 [2] = Cooling unit no alarm present
 [3] = Cooling unit no fault present
 [4] = Cooling unit no leaked liquid

[5] = Cooling unit liquid flow OK
 [6] = Cooling unit conductivity < fault threshold
 [7] = Cooling unit conductivity < alarm threshold

r0267.0...7**BO: Cooling unit status word / RKA ZSW**

A_INF (Cool_unit), B_INF (Cool_unit), R_INF (Cool_unit), S_INF (Cool_unit), SERVO (Cool_unit), SERVO_AC (Cool_unit), SERVO_I_AC (Cool_unit), VECTOR (Cool_unit), VECTOR_AC (Cool_unit), VECTOR_I_AC (Cool_unit)	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the status word of the cooling unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	RKA powered up	Yes	No	-
	01	RKA ready to be powered up	Yes	No	-
	02	RKA no alarm present	Yes	No	-
	03	RKA no fault present	Yes	No	-
	04	RKA no leaked fluid	Yes	No	-
	05	RKA liquid flow OK	Yes	No	-
	06	RKA conductivity no fault	Yes	No	9974
	07	RKA conductivity no alarm	Yes	No	9974

Dependency: Refer to: p0266

p0278**DC link voltage undervoltage threshold reduction / Vdc U_under red**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min -80 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0 [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [V]
---	---	---	---

Description: Sets the absolute value by which the threshold to initiate the undervoltage fault (F30003) is reduced.

Dependency: Refer to: p0210, r0296

Notice: When using a Control Supply Module (CSM) for 24 V supply from the DC link, the minimum continuous DC link voltage may not lie below 430 V. DC link voltages in the range 300 ... 430 V are permissible up to a duration of 1 min. For chassis power units, this parameter has no significance.

Note: The resulting shutdown threshold can be read in r0296 and is dependent on the selected rated voltage (p0210) and the power unit being used.

p0279**DC link voltage offset alarm threshold / Vdc offs A thresh**



A_INF, B_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500 [V]	Access level: 3 Func. diagram: 8760, 8864, 8964 Unit selection: - Expert list: 1 Factory setting 0 [V]
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Description: Sets the voltage threshold to initiate alarm A06810.

The value represents an offset so that the alarm threshold is obtained from the total of r0296 and p0279.

Dependency: Refer to: p0210, r0296

Note: The absolute value of the undervoltage threshold r0296 depends on the selected unit supply voltage (p0210).

p0280		DC link voltage maximum steady-state / Vdc_max stat		
A_INF, R_INF	Can be changed: C2(1), T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940, 8964	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	50 [V]	1500 [V]	660 [V]	
Description:	Sets the maximum steady-state DC link voltage. When the DC link voltage setpoint reaches the threshold, alarm A06800 is output. The setpoint for the DC link voltage in p3510 is limited to the value in p0280. The voltage can be increased (boosted) using the modulation depth reserve controller. The modulation depth reserve (p3480) can be too low if p0210 (drive unit supply voltage) was incorrectly parameterized, a line overvoltage condition is present or a high reactive current is required.			
Dependency:	Refer to: p0210			
Warning:	Before increasing the voltage limit for pulsed operation of a controlled booksize infeed with line supply voltages p0210 > 415 V it should be checked whether the motors connected to the DC link are specified for the higher motor voltages. The warning information associated with p0210 must be carefully observed.			
				
Caution:	All motors connected to the DC link must be rated for the maximum DC link voltage set in this parameter.			
				
Notice:	For chassis power units, for the extended line supply voltage range from 500 V to 690 V, the value in p0280 is automatically adapted if the line supply voltage in p0210 is changed. The individual parameter setting for p0280 is then lost and if necessary must be re-entered.			
Note:	A brief dynamic increase of the DC link voltage does not result in an alarm. Pre-setting values: 380 ... 480 V booksize units: 660 V 380 ... 480 V chassis units: 750 V 500 ... 690 V chassis units: $0.875 * p0210 + 502$ V Maximum values: 380 ... 480 V booksize units: 785 V 380 ... 480 V chassis units: 785 V 500 ... 690 V chassis units: 1130 V			
p0281		Line supply overvoltage alarm threshold / U_I_over A thresh		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8860, 8960	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	100 [%]	200 [%]	110 [%]	
Description:	Sets the alarm threshold for a line supply overvoltage condition. The setting is made as a percentage of the drive unit supply voltage (p0210).			
Dependency:	Refer to: p0211, p0221, p0222, p0223, p0224, p0225, p0226			
Note:	If synchronizing voltages are not detected, the line supply voltage is estimated using a model. It is therefore important to ensure that drive unit data is correctly specified.			

p0282	Line supply undervoltage alarm threshold / U_I under A thresh		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8860, 8960
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	100 [%]	85 [%]
Description:	Sets the alarm threshold for a line undervoltage condition. The setting is made as a percentage of the drive unit supply voltage (p0210).		
Dependency:	Refer to: p0222, p0224, p0225, p0226, p3421, p3422		
Note:	If synchronizing voltages are not detected, the line supply voltage is estimated using a model. It is therefore important to ensure that drive unit data is correctly specified.		

p0283	Line supply undervoltage shutdown (trip) threshold / U_I under tr_thrsh		
A_INF, R_INF, S_INF	Can be changed: C2(1), T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8860, 8960
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	100 [%]	75 [%]
Description:	Sets the shutdown threshold for the line supply undervoltage. The setting is made as a percentage of the drive unit supply voltage (p0210).		
Dependency:	Refer to: p0282		
Notice:	For booksize Active Line Modules, the following applies: When operated without Active Interface Module (p0220 = 41 ... 45), the minimum shutdown threshold is 75 %.		

p0284	Line supply frequency exceeded alarm threshold / f_I exc A thresh		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8864, 8964
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	100.0 [%]	300.0 [%]	110.0 [%]
Description:	Sets the alarm threshold for an excessively high line frequency.		
Dependency:	Set as a percentage of the rated line frequency. Refer to: p0211		

p0285	Line supply frequency undershot alarm threshold / f_I under A thresh		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8864, 8964
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	100.0 [%]	90.0 [%]
Description:	Sets the alarm threshold for an excessively low line frequency.		
Dependency:	Set as a percentage of the rated line frequency. Refer to: p0211		

p0287[0...1]	Ground fault monitoring thresholds / Gnd flt threshold		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 6.0 [%] [1] 16.0 [%]

Description: Sets the shutdown thresholds for the ground fault monitoring.
The setting is made as a percentage of the maximum current of the power unit (r0209).

Index: [0] = Threshold at which pre-charging starts
[1] = Threshold at which pre-charging stops

Note: The parameter only applies to booksize and chassis power units.
De-activating the ground fault monitoring:
- Sequence: --> p0287[1] = 0 --> p0287[0] = 0
- irrespective of the firmware version of the power unit.
Sets the thresholds:
- the prerequisite is at least firmware version 2.2 of the power unit.

r0289	CO: Maximum power unit output current / PU I_outp max		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]

Description: Displays the actual maximum output current of the power unit taking into account derating factors.

p0290	Power unit overload response / PU overld response		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 13	Access level: 3 Func. diagram: 8014 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the response to a thermal overload condition of the power unit.
The following quantities can result in a response to thermal overload:
- heat sink temperature (r0037[0]).
- chip temperature (r0037[1]).
- power unit overload I2t (r0036).
Possible measures to avoid thermal overload:
- reduce the output current limit r0289 and r0067 (for closed-loop speed/velocity or torque/force control) or the output frequency (for U/f control) indirectly via the output current limit and the intervention of the current limiting controller).
- reduce the pulse frequency (only for vector control).

A reduction, if parameterized, is always realized after an appropriate alarm is output.

Value: 0: Reduce output current or output frequency
1: No reduction shutdown when overload threshold is reached
2: Reduce I_output or f_output and f_pulse (not using I2t)
3: Reduce the pulse frequency (not using I2t)
12: I_output or f_output and automatic pulse frequency reduction
13: Automatic pulse frequency reduction

Dependency: For a thermal power unit overload, an appropriate alarm or fault is output, and r2135.15 or r2135.13 set.
p0290 = 2, 3, 12, 13 are applicable only for blocksize power units.
Refer to: r0036, r0037, p0108, r0108, p0230, r2135

- Notice:** If the thermal overload of the power unit is not sufficiently reduced by the actions taken, the drive is always shut down. This means that the power unit is always protected irrespective of the setting of this parameter.
- Note:** The setting p0290 = 0 is only practical if the load decreases with decreasing speed (e.g. for applications with variable torque such as for pumps and fans).
Under overload conditions, the current and torque limit are reduced, and therefore the motor is braked and forbidden speed ranges (e.g. minimum speed p1080 and suppression [skip] speeds p1091 ... p1094) can be passed through.
When the motor data identification routine is selected, p0290 cannot be changed.

p0290		Power unit overload response / PU overld response	
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 8014
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	13	0
Description:	Sets the response to a thermal overload condition of the power unit. The following quantities can result in a response to thermal overload: - heat sink temperature (r0037[0]). - chip temperature (r0037[1]). - power unit overload I2t (r0036). Possible measures to avoid thermal overload: - reduce the output current limit r0289 and r0067 (for closed-loop speed/velocity or torque/force control) or the output frequency (for U/f control) indirectly via the output current limit and the intervention of the current limiting controller). - reduce the pulse frequency (only for vector control). A reduction, if parameterized, is always realized after an appropriate alarm is output.		
Value:	0: Reduce output current or output frequency 1: No reduction shutdown when overload threshold is reached 2: Reduce I_output or f_output and f_pulse (not using I2t) 3: Reduce the pulse frequency (not using I2t) 12: I_output or f_output and automatic pulse frequency reduction 13: Automatic pulse frequency reduction		
Dependency:	If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), then only responses can be selected without pulse frequency reduction (p0290 = 0, 1). For a thermal power unit overload, an appropriate alarm or fault is output, and r2135.15 or r2135.13 set. p0290 = 12, 13 are applicable only for blocksize power units. Refer to: r0036, r0037, p0108, r0108, p0230, r2135		
Notice:	If the thermal overload of the power unit is not sufficiently reduced by the actions taken, the drive is always shut down. This means that the power unit is always protected irrespective of the setting of this parameter.		
Note:	The setting p0290 = 0, 2 is only practical if the load decreases with decreasing speed (e.g. for applications with variable torque such as for pumps and fans). Under overload conditions, the current and torque limit are reduced, and therefore the motor is braked and forbidden speed ranges (e.g. minimum speed p1080 and suppression [skip] speeds p1091 ... p1094) can be passed through. For p0290 = 2, 3, 12, 13, the I2t overload detection of the power unit does not influence the response "Reduce pulse frequency". When the motor data identification routine is selected, p0290 cannot be changed.		

r0293		CO: Power unit alarm threshold model temperature / PU A_thr mod_temp	
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8014
	P-Group: Converter	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]
Description:	Temperature alarm threshold for the difference from the chip and heat sink temperature in the thermal model.		
Dependency:	Refer to: r0037		
Note:	The parameter is only relevant for chassis power units.		

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p0294	Power unit alarm with I2t overload / PU I2t alm thresh		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 10.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 8014 Unit selection: - Expert list: 1 Factory setting 95.0 [%]
Description:	Sets the alarm threshold for the I2t power unit overload. Drive: If this threshold is exceeded, an overload alarm is generated and the system responds as parameterized in p0290. Infeed: When the threshold value is exceeded, only an overload alarm is output.		
Dependency:	Refer to: r0036, p0290		
Note:	The I2t fault threshold is 100 %. If this value is exceeded, fault F30005 is output.		
<hr/>			
p0294	Power unit alarm with I2t overload / PU I2t alm thresh		
B_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 10.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 8014 Unit selection: - Expert list: 1 Factory setting 95.0 [%]
Description:	Sets the alarm threshold for the I2t power unit overload.		
Dependency:	Refer to: r0036		
Note:	The parameter is only relevant for booksize units!		
<hr/>			
p0295	Fan run-on time / Fan run-on time		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600 [s]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [s]
Description:	Sets the fan run-on time after the pulses for the power unit have been canceled.		
Note:	- Under certain circumstances, the fan can continue to run for longer than was set (e.g. as a result of the excessively high heat sink temperature). - For values less than 1 s, a 1 s run on time for the fan is active.		
<hr/>			
r0296	DC link voltage undervoltage threshold / Vdc U_lower_thresh		
A_INF, B_INF, R_INF, S_INF	Can be changed: - Data type: Unsigned16 P-Group: Converter Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 2 Func. diagram: 8750, 8760, 8850, 8864, 8950, 8964 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Threshold to detect a DC link undervoltage. If the DC link voltage falls below this threshold, the drive unit is tripped due to a DC link undervoltage condition.		
Note:	The value depends on the device type and the selected device rated voltage (p0210).		

r0296		DC link voltage undervoltage threshold / Vdc U_lower_thresh		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Converter Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]	
Description:	Threshold to detect a DC link undervoltage. If the DC link voltage falls below this threshold, the drive unit is tripped due to a DC link undervoltage condition.			
Dependency:	Refer to: p0278			
Note:	The value depends on the device type and the selected device rated voltage (p0210). For booksize drive units, the following applies: The undervoltage threshold can be reduced with p0278.			

r0297		DC link voltage overvoltage threshold / Vdc U_upper_thresh		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Converter Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 2 Func. diagram: 8750, 8760, 8850, 8864, 8950, 8964 Unit selection: - Expert list: 1 Factory setting - [V]	
Description:	Threshold to detect a DC link overvoltage. If the DC link voltage exceeds the threshold specified here, the drive unit is tripped due to DC link overvoltage.			

p0300[0...n]		Motor type selection / Mot type sel		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: Integer16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10100	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Selects the motor type or start to read in the motor parameters for a motor with DRIVE-CLiQ (p0300 = 10000). For p0300 < 10000 the following applies: The first digit of the parameter value always defines the general motor type and corresponds to the third-party motor belonging to a motor list: 1 = Rotating induction motor 2 = Rotating synchronous motor 3 = Linear induction motor (reserved) 4 = Linear synchronous motor The type information must be entered to filter motor-specific parameters and to optimize the operating characteristics and behavior. For example, for synchronous motors, power factor (p0308) is neither used nor displayed (in the BOP/AOP).			
Value:	0: No motor 1: Induction motor 2: Synchronous motor 4: Synchronous motor linear 102: 1PH2 induction motor 104: 1PH4 induction motor 107: 1PH7 induction motor 108: 1PH8 induction motor 111: xxxx induction motor OEM 134: 1PM4 induction motor 136: 1PM6 induction motor 166: 1PL6 induction motor			

200: 1PH8 synchronous motor
206: 1FT6 synchronous motor
207: 1FT7 synchronous motor
222: xxxx synchronous motor OEM
231: 1FG1 synchronous motor
236: 1FK6 synchronous motor
237: 1FK7 synchronous motor
261: 1FE1 synchronous motor
276: 1FS6 synchronous motor
283: 1FW3 synchronous motor
286: 1FW6 synchronous motor
291: 2SP1 synchronous motor
401: 1FN1 synchronous motor linear
403: 1FN3 synchronous motor linear
406: 1FN6 synchronous motor linear
444: xxxx synchronous motor linear OEM
10000: Motor with DRIVE-CLiQ
10001: Motor with DRIVE-CLiQ 2nd data set
10100: Motor with DRIVE-CLiQ (only read in motor data)

Dependency: When the motor type is changed, the code number in p0301 may be reset to 0.

If p0300 is changed during quick commissioning (p0010 = 1), then the matching technological application (p0500) is automatically pre-assigned. This does not occur when commissioning the motor (p0010 = 3). If p0300 = 10000 is written for a parameter download, p0500 is pre-assigned with DRIVE-CLiQ corresponding to the motor type.

Refer to: p0301

Notice: If a catalog motor is selected (p0300 >= 100) and an associated motor code number (p0301), then the parameters that are associated with this list cannot be changed (write protection). The write protection is canceled if the motor type p0300 is set to a non-Siemens motor that matches p0301 (e.g. p0300 = 2 for p0301 = 2xxxx). Write protection is automatically canceled when the results of motor data identification are copied to the motor parameters.

The motor type of a catalog motor corresponds to the upper three digits of the code number or the following assignment (if the particular motor type is listed):

Type/code number ranges

102 / 102xx, 112xx, 122xx
104 / 104xx, 114xx, 124xx
107 / 107xx, 117xx, 127xx
108 / 108xx, 118xx, 128xx, 138xx, 148xx, 158xx
134 / 134xx, 144xx, 154xx
136 / 136xx, 146xx, 156xx
166 / 166xx, 176xx, 186xx
200 / 200xx, 210xx, 220xx
204 / 204xx, 214xx, 224xx
206 / 206xx, 216xx, 226xx
207 / 207xx, 217xx, 227xx
237 / 237xx, 247xx, 257xx
261 / 261xx, 262xx
283 / 283xx, 293xx
286 / 286xx, 296xx
403 / 403xx, 413xx
406 / 406xx, 416xx, 426xx

Note: With p0300 = 10000, for a motor with DRIVE-CLiQ, the motor parameters are automatically downloaded, with p0300 = 10001, the motor parameters of a second data set (if available).

If a motor type has not been selected (p0300 = 0), then the drive commissioning routine cannot be exited.

A motor type with a value above p0300 >= 100 describes motors for which a motor parameter list exists.

Motor types with a value below p0300 < 100 correspond to the selection of a third-party motor. When appropriately selected, this means that the motor parameters are pre-assigned the settings for a third-party motor.


This also applies for parameters for a motor with DRIVE-CLiQ. In this case p0300 can only be set to p0300 = 10000 or 10001 (read motor parameters) or to the corresponding non-Siemens motor (first digit of the motor code number) in order to be able to cancel the write protection.

With p0300 = 10100, when the system powers up, for a motor with DRIVE-CLiQ, the motor data are loaded, without subsequently newly calculating the control parameters. This means that control parameters that are already optimized are kept. To load the data, motor code number p0301 must match the code number of the connected encoder r0302.

p0300[0...n]	Motor type selection / Mot type sel		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 6310
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10001	0
Description:	<p>Selects the motor type or starts to read in the motor parameters for a motor with DRIVE-CLiQ (p0300 = 10000 or 10001, if there is a second data set).</p> <p>For p0300 < 10000 the following applies:</p> <p>The first digit of the parameter value always defines the general motor type and corresponds to the third-party motor belonging to a motor list:</p> <ul style="list-style-type: none"> 1 = Rotating induction motor 2 = Rotating synchronous motor 3 = Linear induction motor (reserved) 4 = Linear synchronous motor 5 = Synchronous motor separately-excited 7 = SIEMOSYN motor 8 = Reluctance motor (for textile applications) <p>The type information must be entered to filter motor-specific parameters and to optimize the operating characteristics and behavior. For example, for synchronous motors, power factor (p0308) is neither used nor displayed (in the BOP/AOP).</p>		
Value:	<ul style="list-style-type: none"> 0: No motor 1: Induction motor 2: Synchronous motor 5: Synchronous motor separately excited 7: SIEMOSYN synchronous motor 8: Reluctance motor textile 10: 1LE1 induction motor 11: 1LA1 induction motor 12: 1LE2 induction motor 13: 1LG6 induction motor 14: 1xx1 SIMOTICS FD induction motor 15: 1LA5 induction motor 16: 1LA6 induction motor 17: 1LA7 induction motor 18: 1xx8 SIMOTICS TN induction motor 19: 1LA9 induction motor 100: 1LE1 induction motor 102: 1PH2 induction motor 104: 1PH4 induction motor 107: 1PH7 induction motor 108: 1PH8 induction motor 111: xxxx induction motor OEM 134: 1PM4 induction motor 136: 1PM6 induction motor 166: 1PL6 induction motor 222: xxxx synchronous motor OEM 264: 1FW4 synchronous motor 277: 1FK7 synchronous motor without encoder 283: 1FW3 synchronous motor 10000: Motor with DRIVE-CLiQ 10001: Motor with DRIVE-CLiQ 2nd data set 		

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- Dependency:** Motors, selection 206, 236, 237 cannot be operated (also not as motor with DRIVE-CLiQ).
 p0300 = 5 cannot be selected with SINAMICS G.
 When the motor type is changed, the code number in p0301 may be reset to 0.
 p0300 = 12 can only be selected for p0100 = 1 (NEMA).
 When selecting a motor type from the 1LA5 and 1LA7 series, parameters p0335, p0626, p0627 and p0628 of the thermal motor model are pre-assigned as a function of p0307 and p0311.
 When selecting a 1FW4 motor, if the motor database permits this, when exiting commissioning then p1750.5 is automatically set. This is the reason that after exiting commissioning, all parameters must be saved and a warm restart must be initiated (e.g. p0009 = 30, p0976 = 3).
 Refer to: p0301
- Caution:**  A permanent-magnet synchronous motor cannot be operated with an SSI encoder without HTL/TTL track.
 A separately-excited synchronous motor can only be operated with an SSI encoder if this is used as the second encoder and an HTL/TTL encoder is used as the first encoder.
- Notice:** If a catalog motor is selected (p0300 >= 100) and an associated motor code number (p0301), then the parameters that are associated with this list cannot be changed (write protection). The write protection is canceled if the motor type p0300 is set to a non-Siemens motor that matches p0301 (e.g. p0300 = 2 for p0301 = 2xxxx). Write protection is automatically canceled when the results of motor data identification are copied to the motor parameters.
 The motor type of a catalog motor corresponds to the upper three digits of the code number or the following assignment (if the particular motor type is listed):
 Type/code number ranges
 100 / 100xx, 110xx, 120xx, 130xx, 140xx, 150xx
 102 / 102xx, 112xx, 122xx
 104 / 104xx, 114xx, 124xx
 107 / 107xx, 117xx, 127xx
 108 / 108xx, 118xx, 128xx, 138xx, 148xx, 158xx
 134 / 134xx, 144xx, 154xx
 136 / 136xx, 146xx, 156xx
 166 / 166xx, 176xx, 186xx
 264 / 264xx, 274xx, 284xx, 294xx
 283 / 283xx, 293xx
 For 1PQ8 motors (p0300 = 18) the fan type p0335 should be set to 5.
- Note:** With p0300 = 10000, for a motor with DRIVE-CLiQ, the motor parameters are automatically downloaded, with p0300 = 10001, the motor parameters of a second data set (if available).
 If a motor type has not been selected (p0300 = 0), then the drive commissioning routine cannot be exited.
 A motor type with a value above p0300 >= 100 describes motors for which a motor parameter list exists.
 Motor types with a value below p0300 < 100 correspond to the selection of a third-party motor. When appropriately selected, this means that the motor parameters are pre-assigned the settings for a third-party motor.
 This also applies for parameters for a motor with DRIVE-CLiQ. In this case p0300 can only be set to p0300 = 10000 or 10001 (read motor parameters) or to the corresponding non-Siemens motor (first digit of the motor code number) in order to be able to cancel the write protection.

p0301[0...n]	Motor code number selection / Mot code No. sel		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	The parameter is used to select a motor from a motor parameter list. When changing the code number (with the exception to the value 0), all of the motor parameters are pre-assigned from the internally available parameter lists.		
Dependency:	Code numbers can only be selected for motor types that correspond to the motor type selected in p0300. For 1PH2, 1PH4, 1PH7, 1PM4, 1PM6, 1FT6 motors, code numbers are also possible, whose fourth decimal position is greater by a value of 1 or 2 than the matching motor type in p0300. For 1FE1 motors, the third decimal position can be higher by a value of 1. Refer to: p0300		

Note: The motor code number can only be changed if the matching catalog motor was first selected in p0300.
 For a motor with DRIVE-CLiQ, p0301 cannot be changed. In this case, p0301 is automatically written to the code number of the motor parameter read in (r0302) if p0300 is set to 10000.
 When selecting a catalog motor (p0300 >= 100), drive commissioning can only be exited if a code number is selected.
 If, for direct drives, the motor code number (p0301) is changed, this does not automatically result in the angular commutation offset being determined (p0431).

p0301[0...n]	Motor code number selection / Mot code No. sel		
SERVO (Lin),	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
SERVO_AC (Lin),	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -
SERVO_I_AC (Lin)	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0

Description: The parameter is used to select a motor from a motor parameter list.
 When changing the code number (with the exception to the value 0), all of the motor parameters are pre-assigned from the internally available parameter lists.

Dependency: Code numbers can only be selected for motor types that correspond to the motor type selected in p0300.
 Refer to: p0300

Note: The motor code number can only be changed if the matching catalog motor was first selected in p0300.
 When selecting a catalog motor (p0300 >= 100), drive commissioning can only be exited if a code number is selected.

p0301[0...n]	Motor code number selection / Mot code No. sel		
VECTOR,	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
VECTOR_AC,	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -
VECTOR_I_AC	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0

Description: The parameter is used to select a motor from a motor parameter list.
 When changing the code number (with the exception to the value 0), all of the motor parameters are pre-assigned from the internally available parameter lists.

Dependency: Code numbers can only be selected for motor types that correspond to the motor type selected in p0300. For 1PH2, 1PH4, 1PH7, 1PM4, 1PM6, 1FT6 motors, code numbers are also possible, whose fourth decimal position is greater by a value of 1 or 2 than the matching motor type in p0300. For 1FE1 motors, the third decimal position can be higher by a value of 1.
 Refer to: p0300

Note: The motor code number can only be changed if the matching catalog motor was first selected in p0300.
 For a motor with DRIVE-CLiQ, p0301 cannot be changed. In this case, p0301 is automatically written to the code number of the motor parameter read in (r0302) if p0300 is set to 10000.
 When selecting a catalog motor (p0300 >= 100), drive commissioning can only be exited if a code number is selected.

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r0302[0...n]	Motor code number of motor with DRIVE-CLiQ / Mot code mot w/ DQ				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the motor code number from the saved motor data from a motor with DRIVE-CLiQ.				
Note:	Drive commissioning can only be exited if the code number that was downloaded (r0302) matches the stored code number (p0301). If the numbers differ, then the motor data set should be re-loaded using p0300 = 10000. The motor data are always expected from the first encoder that is assigned to the drive data sets (refer to p0187 = encoder 1) data set number. The value is not updated cyclically but only on specific events (e.g. update DRIVE-CLiQ device). r0302 = 0: No motor with DRIVE-CLiQ found				
r0303[0...n]	Motor with DRIVE-CLiQ status word / Motor w DQ ZSW				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the status word of the automatic motor parameter sensing of a motor with DRIVE-CLiQ. Motor parameter sensing takes place in the following events if the SMI is connected to the Motor Module and the encoder is activated (p0145): - Warm restart - downloading projects. - POWER ON (off/on). - where p0300 = 10000, 10001.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor data set selected	MDS1	MDS0	-
	01	Motor connection type	Delta	Star	-
	02	Windings can be changed	Yes	No	-
	03	Windings can be changed number	2	0	-
Dependency:	Refer to: p0145, p0300				
Note:	SMI: SINAMICS Sensor Module Integrated				
p0304[0...n]	Rated motor voltage / Mot U_{rated}				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0 [Vrms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 20000 [Vrms]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [Vrms]		
Description:	Sets the rated motor voltage (rating plate).				
Dependency:	Refer to: p0349				
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.				
Note:	When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.				

p0304[0...n]	Rated motor voltage / Mot U_{rated}		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0 [Vrms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 20000 [Vrms]	Access level: 1 Func. diagram: 6301, 6724 Unit selection: - Expert list: 1 Factory setting 0 [Vrms]
Description:	Sets the rated motor voltage (rating plate).		
Dependency:	Refer to: p0349		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.		
p0305[0...n]	Rated motor current / Mot I_{rated}		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the rated motor current (rating plate).		
Dependency:	Refer to: p0349		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0305 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.		
p0305[0...n]	Rated motor current / Mot I_{rated}		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 1 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the rated motor current (rating plate).		
Dependency:	Refer to: p0349		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0305 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3). If the rated motor current exceeds twice the maximum drive converter current (r0209), then the maximum current is reduced due to the current harmonics that increase overproportionally (r0067).		
Note:	When the parameter value is entered the connection type of the motor (star-delta) must be taken into account.		

p0306[0...n]	Number of motors connected in parallel / Motor qty		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	10	1
Description:	<p>Sets the number (count) of motors that can be operated in parallel using one motor data set. Depending on the motor number entered, internally an equivalent motor is calculated. The following should be carefully observed for motors connected in series: The following rating plate data should only be entered for one motor:</p> <ul style="list-style-type: none"> - resistances and inductances: p0350, p0352, p0353, p0354, p0356, p0357, p0358, p0360 - currents: p0305, p0318, p0320, p0323, p0325, p0329, p0338, p0391, p0392 - torques/forces: p0312, p0319 - power ratings: p0307 - masses/moments of inertia: p0341, p0344 <p>All other parameters take into account the replacement/equivalent motor (e.g. r0331, r0370, r0373, r0374).</p>		
Recommend.:	For motors connected in parallel, external thermal protection should be provided for each individual motor.		
Dependency:	Refer to: r0331, r0370, r0373, r0374, r0376, r0377, r0382		
Caution:	<p>The motors to be connected in parallel must be of the same type and size (same order no. (MLFB)). The mounting regulations when connecting motors in parallel must be carefully maintained! Especially for synchronous motors, the pole position of motors that are rigidly coupled with one another (mechanically) must be identical.</p> <p>The number of motors set must correspond to the number of motors that are actually connected in parallel. After changing p0306, it is imperative that the control parameters are adapted (e.g. using automatic calculation with p0340 = 1).</p> <p>For synchronous motors connected in parallel with p1300 >= 20, be following applies:</p> <ul style="list-style-type: none"> - the individual motors must be mechanically coupled with one another and the EMF must be aligned to one another. <p>For induction motors that are connected in parallel, but which are not mechanically coupled with one another, then the following applies:</p> <ul style="list-style-type: none"> - an individual motor must not be loaded beyond its stall point. 		
Notice:	If p0306 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is appropriately pre-assigned. This is not the case when commissioning the motor (p0010 = 3).		

p0306[0...n]	Number of motors connected in parallel / Motor qty		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	50	1
Description:	<p>Number of motors that can be operated in parallel using one motor data set. Depending on the motor number entered, internally an equivalent motor is calculated. The following should be carefully observed for motors connected in series: The following rating plate data should only be entered for one motor:</p> <ul style="list-style-type: none"> - resistances and inductances: p0350 ... p0361 - currents: p0305, p0320, p0323, p0325, p0329, p0389, p0390, p0391, p0392 - power ratings: p0307 - masses/moments of inertia: p0341, p0344 <p>All other parameters take into account the replacement/equivalent motor (e.g. r0331, r0333).</p>		
Recommend.:	For motors connected in parallel, external thermal protection should be provided for each individual motor.		
Dependency:	Refer to: r0331		

Caution:

The motors to be connected in parallel must be of the same type and size (same order no. (MLFB)).

The mounting regulations when connecting motors in parallel must be carefully maintained! Especially for synchronous motors, the pole position of motors that are rigidly coupled with one another (mechanically) must be identical.

The number of motors set must correspond to the number of motors that are actually connected in parallel.

After changing p0306, it is imperative that the control parameters are adapted (e.g. using automatic calculation with p0340 = 1).

For synchronous motors connected in parallel with p1300 >= 20, the following applies:

- the individual motors must be mechanically coupled with one another and the EMF must be aligned to one another.

For induction motors that are connected in parallel, but which are not mechanically coupled with one another, then the following applies:

- an individual motor must not be loaded beyond its stall point.

Notice:

If p0306 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is appropriately pre-assigned. This is not the case when commissioning the motor (p0010 = 3).

Note:

Only operation with U/f characteristic makes sense if more than 10 identical motors are connected in parallel.

Separately-excited synchronous motors must not be connected in parallel.

Synchronous and reluctance motors that are not coupled with one another align themselves when the pulses are switched in. If the motors have different load levels, then equalization currents flow between the motors.

p0307[0...n]**Rated motor power / Mot P_{rated}**

SERVO, SERVO_AC,
SERVO_I_AC

Can be changed: C2(1, 3)

Calculated: -

Access level: 1

Data type: FloatingPoint32

Dyn. index: MDS, p0130

Func. diagram: -

P-Group: Motor

Units group: 14_6

Unit selection: p0100

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.00 [kW]

100000.00 [kW]

0.00 [kW]

Description:

Sets the rated motor power (rating plate).

Dependency:

IECdrives (p0100 = 0): Units kW
NEMA drives (p0100 = 1): Units hp
Refer to: p0100

Notice:

When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

p0307[0...n]**Rated motor power / Mot P_{rated}**

VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(1, 3)

Calculated: -

Access level: 1

Data type: FloatingPoint32

Dyn. index: MDS, p0130

Func. diagram: -

P-Group: Motor

Units group: 14_6

Unit selection: p0100

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-100000.00 [kW]

100000.00 [kW]

0.00 [kW]

Description:

Sets the rated motor power (rating plate).

Dependency:

IECdrives (p0100 = 0): Units kW
NEMA drives (p0100 = 1): Units hp
Refer to: p0100

Notice:

When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note:

For generators, a negative rated power should be entered.

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p0308[0...n]	Rated motor power factor / Mot cos phi rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.000	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1.000	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the rated motor power factor (cos phi, rating plate). For a parameter value of 0.000, the power factor is internally calculated and displayed in r0332.		
Dependency:	This parameter is only available for IEC motors (p0100 = 0). Refer to: p0100, p0309, r0332		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
p0309[0...n]	Rated motor efficiency / Mot eta_rated		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 99.9 [%]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the rated motor efficiency (rating plate). For a parameter value of 0.0, the power factor is internally calculated and displayed in r0332.		
Dependency:	This parameter is only visible for NEMA motors (p0100 = 1, 2). Refer to: p0100, p0308, r0332		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
p0310[0...n]	Cylinder piston diameter / Cyl piston diam		
HLA	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [mm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 2500.0 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [mm]
Description:	Sets the piston diameter of the hydraulic cylinder.		
p0310[0...n]	Rated motor frequency / Mot f_rated		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.00 [Hz]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	Sets the rated motor frequency (rating plate).		
Dependency:	The number of pole pairs (r0313) is automatically re-calculated when the parameter is changed (together with p0311), if p0314 = 0. If p0310 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. Refer to: p0311, r0313, p0313, p0314		

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.
If p0310 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

Note: For synchronous motors, the parameter is not required and must therefore be pre-assigned zero. For p0310 = 0, it is not possible to calculate the pole pair; instead, it must be entered in p0314.

p0310[0...n]	Rated motor frequency / Mot f_{rated}		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6301
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]

Description: Sets the rated motor frequency (rating plate).

Dependency: The number of pole pairs (r0313) is automatically re-calculated when the parameter is changed (together with p0311), if p0314 = 0.

The rated frequency is restricted to values between 1.00 Hz and 650.00 Hz.

Refer to: p0311, r0313, p0313, p0314

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.
If p0310 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

p0311[0...n]	Cylinder piston rod diameter A side / Cyl PistRodDiam A		
HLA	Can be changed: C2(1, 3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	2400.0 [mm]	0.0 [mm]

Description: Sets the piston rod diameter on the A side.

p0311[0...n]	Rated motor speed / Mot n_{rated}		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]

Description: Sets the rated motor speed (rating plate).

Dependency: If p0311 is changed and for p0314 = 0, the pole pair (r0313) is re-calculated automatically.

Refer to: p0310, r0313, p0313, p0314

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.
If p0311 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).

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p0311[0...n]	Rated motor velocity / Mot v_{rated}		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [m/min]	6000.0 [m/min]	0.0 [m/min]
Description:	Sets the rated motor velocity (rating plate).		
Dependency:	The pole pair width is set in p0315. Refer to: p0310, r0313, p0313, p0314		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0311 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
p0311[0...n]	Rated motor speed / Mot n_{rated}		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]
Description:	Sets the rated motor speed (rating plate). For VECTOR the following applies (p0107): For p0311 = 0, the rated motor slip of induction motors is internally calculated and displayed in r0330. It is especially important to correctly enter the rated motor speed for vector control and slip compensation for U/f control.		
Dependency:	If p0311 is changed and for p0314 = 0, the pole pair (r0313) is re-calculated automatically. Refer to: p0310, r0313, p0313, p0314		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0311 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
p0312[0...n]	Cylinder piston rod diameter B side / Cyl rod diam B		
HLA	Can be changed: C2(1, 3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	2400.0 [mm]	0.0 [mm]
Description:	Sets the piston rod diameter on the B side.		

p0312[0...n]	Rated motor torque / Mot M_{rated}		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Nm]	Calculated: - Dyn. index: MDS, p0130 Units group: 7_4 Scaling: - Max 1000000.00 [Nm]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [Nm]
Description:	Sets the rated motor torque (rating plate).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0312[0...n]	Rated motor force / Mot F_{rated}		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [N]	Calculated: - Dyn. index: MDS, p0130 Units group: 8_4 Scaling: - Max 1000000.00 [N]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [N]
Description:	Sets the rated motor force (rating plate).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0313[0...n]	Cylinder piston stroke / Cyl pist stroke		
HLA	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [mm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 3000.0 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [mm]
Description:	Enter the piston stroke of the hydraulic cylinder.		
r0313[0...n]	Motor pole pair number, actual (or calculated) / Mot PolePairNo act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of motor pole pairs. The value is used for internal calculations. r0313 = 1: 2-pole motor r0313 = 2: 4-pole motor, etc.		
Dependency:	For p0314 > 0, the entered value is displayed in r0313. For p0314 = 0, the pole pair number (r0313) is automatically calculated from the rated frequency (p0310) and the rated speed (p0311). Refer to: p0310, p0311, p0314		
Note:	For the automatic calculation, the pole pair number is set to the value of 2 if the rated speed or the rated frequency is zero.		

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r0313[0...n]	Motor pole pair number, actual (or calculated) / Mot PolePairNo act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of motor pole pairs. The value is used for internal calculations. r0313 = 1: 2-pole motor r0313 = 2: 4-pole motor, etc.		
Dependency:	For p0314 > 0, the entered value is displayed in r0313. For p0314 = 0, the pole pair number (r0313) is automatically calculated from the rated power (p0307), rated frequency (p0310) and rated speed (p0311). Refer to: p0307, p0310, p0311, p0314		
Note:	For the automatic calculation, the pole pair number is set to the value of 2 if the rated speed or the rated frequency is zero.		
p0314[0...n]	Cylinder dead volume A side / Cyl_dead vol A		
HLA	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [ccm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 200000.0 [ccm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [ccm]
Description:	Sets the cylinder dead volume on the A side.		
p0314[0...n]	Motor pole pair number / Mot pole pair No.		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 4000	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the motor pole pair number. p0314 = 1: 2-pole motor p0314 = 2: 4-pole motor, etc.		
Dependency:	For p0314 = 0, the pole pair number is automatically calculated from the rated frequency (p0310) and the rated speed (p0311) and displayed in r0313.		
Notice:	If p0314 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3). For induction motors, the value need only be input if the rated data of a generator is entered therefore resulting in a negative rated slip. In this case, the number of pole pairs in r0313 is too low by 1 and must be manually corrected.		

p0314[0...n]	Motor pole pair number / Mot pole pair No.		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 255	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the motor pole pair number. p0314 = 1: 2-pole motor p0314 = 2: 4-pole motor, etc.		
Dependency:	For p0314 = 0, the pole pair number is automatically calculated from the rated frequency (p0310) and the rated speed (p0311) and displayed in r0313.		
Notice:	If p0314 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3). For induction motors, the value need only be input if the rated data of a generator is entered therefore resulting in a negative rated slip. In this case, the number of pole pairs in r0313 is too low by 1 and must be manually corrected.		
p0315[0...n]	Cylinder dead volume B side / Cyl_dead vol B		
HLA	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [ccm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 200000.0 [ccm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [ccm]
Description:	Sets the cylinder dead volume on the B side.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0315[0...n]	Motor pole pair width / MotPolePair width		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 1.00 [mm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.00 [mm]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 30.00 [mm]
Description:	Sets the pole pair width of the linear motor.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0316[0...n]	Motor torque constant / Mot kT		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Nm/A]	Calculated: - Dyn. index: MDS, p0130 Units group: 28_1 Scaling: - Max 4000.00 [Nm/A]	Access level: 1 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [Nm/A]
Description:	Sets the torque constant of the synchronous motor. p0316 = 0: The torque constant is calculated from the motor data. p0316 > 0: The selected value is used as torque constant.		
Dependency:	Refer to: r0334, r1937		

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Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0316[0...n]	Motor force constant / Mot kT		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [N/Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: 29_1 Scaling: - Max 150000.00 [N/Arms]	Access level: 1 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [N/Arms]

Description: Sets the force constant of the synchronous motor.
p0316 = 0:
The force constant is calculated from the motor data.
p0316 > 0:
The selected value is used as force constant.

Dependency: Refer to: r0334, r1937

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0316[0...n]	Motor torque constant / Mot kT		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Nm/A]	Calculated: - Dyn. index: MDS, p0130 Units group: 28_1 Scaling: - Max 400.00 [Nm/A]	Access level: 2 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [Nm/A]

Description: Sets the torque constant of the synchronous motor.
p0316 = 0:
The torque constant is calculated from the motor data.
p0316 > 0:
The selected value is used as torque constant.

Dependency: Refer to: r0334

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0317[0...n]	Motor voltage constant / Mot kE		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.0 [Vrms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 240000.0 [Vrms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]

Description: Sets the voltage constant for synchronous motors.
Units for rotating synchronous motors: Vrms/(1000 rpm), phase-to-phase

Dependency: Refer to: r1938

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: This parameter is not used for induction motors (p0300 = 1xx).

p0317[0...n]	Motor voltage constant / Mot kE		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.0 [Vrms s/m]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 50000.0 [Vrms s/m]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms s/m]
Description:	Sets the voltage constant for synchronous motors. Units for linear synchronous motors: Vrms s/m, phase		
Dependency:	Refer to: r1938		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	This parameter is not used for induction motors (p0300 = 1xx).		
p0318[0...n]	Motor stall current / Mot I_standstill		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: 8017 Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the stall current for synchronous motors (p0300 = 2xx).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is used for the I2t monitoring of the motor (refer to p0611). This parameter is not used for induction motors (p0300 = 1xx).		
p0319[0...n]	Motor stall torque / Mot M_standstill		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Nm]	Calculated: - Dyn. index: MDS, p0130 Units group: 7_4 Scaling: - Max 100000.00 [Nm]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [Nm]
Description:	Sets the standstill (stall) torque for rotating synchronous motors (p0300 = 2xx).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	This parameter is not used for induction motors (p0300 = 1xx). This parameter value is not evaluated from a control-related perspective.		
p0319[0...n]	Motor stall force / Mot F_standstill		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [N]	Calculated: - Dyn. index: MDS, p0130 Units group: 8_4 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00 [N]
Description:	Sets the standstill (stall) force for linear synchronous motors (p0300 = 4xx).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	This parameter value is not evaluated from a control-related perspective.		

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p0320[0...n]	Motor rated magnetizing current/short-circuit current / Mot I_mag_rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min 0.000 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 5000.000 [Arms]	Access level: 3 Func. diagram: 5722 Unit selection: - Expert list: 1 Factory setting 0.000 [Arms]
Description:	Induction motors: Sets the rated motor magnetizing current. For p0320 = 0.000 the magnetizing current is internally calculated and displayed in r0331. Synchronous motors: Sets the rated motor short-circuit current.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The magnetization current p0320 for induction motors (not for catalog motors) is reset when quick commissioning is exited with p3900 > 0. VECTOR: If, for induction motors, the magnetizing current p0320 is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance p0360 is changed so that the EMF r0337 remains constant.		
p0322[0...n]	Maximum motor speed / Mot n_max		
SERVO, SERVO_AC, SERVO_I_AC (Spin_diag), SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [rpm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 210000.0 [rpm]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the maximum motor speed.		
Dependency:	Refer to: p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no significance for a value of p0322 = 0.		
p0322[0...n]	Motor maximum velocity / Mot v_max		
SERVO (Lin, Spin_diag), SERVO_AC (Lin, Spin_diag), SERVO_I_AC (Lin, Spin_diag)	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [m/min]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.0 [m/min]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [m/min]
Description:	Sets the maximum motor velocity.		
Dependency:	Refer to: p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no significance for a value of p0322 = 0.		

p0322[0...n]	Maximum motor speed / Mot n_max		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	260000.0 [rpm]	0.0 [rpm]
Description:	Sets the maximum motor speed.		
Dependency:	Refer to: p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no significance for a value of p0322 = 0.		

p0322[0...n]	Maximum motor speed / Mot n_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]
Description:	Sets the maximum motor speed.		
Dependency:	Refer to: p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0322 is changed during quick commissioning (p0010 = 1), the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no significance for a value of p0322 = 0.		

p0323[0...n]	Maximum motor current / Mot I_max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5722
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	20000.00 [Arms]	0.00 [Arms]
Description:	Sets the maximum permissible motor current (e.g. de-magnetizing current for synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0323 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no effect for induction motors. For synchronous motors, a value must always be entered for the maximum motor current. p0323 is a motor data. The user-selectable current limit is entered into p0640.		

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p0323[0...n]	Maximum motor current / Mot I_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 20000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the maximum permissible motor current (e.g. de-magnetizing current for synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0323 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is pre-assigned accordingly. This is not the case when commissioning the motor (p0010 = 3).		
Note:	The parameter has no effect for induction motors. The parameter has not effect for synchronous motors if a value of 0.0 is entered. The user-selectable current limit is entered into p0640.		

p0324[0...n]	Winding maximum speed / Winding n_max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [rpm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 210000.0 [rpm]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the maximum speed for the winding. The following applies when calculating the maximum speed (p1082): - for p0324 = 0 or p0532 = 0, p0322 is used. - for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0322, p0532, p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0324 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).		

p0324[0...n]	Winding maximum velocity / Winding v_max		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [m/min]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.0 [m/min]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [m/min]
Description:	Sets the maximum velocity for the winding. The following applies when calculating the maximum velocity (p1082): - for p0324 = 0 or p0532 = 0, p0322 is used. - for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0322, p0532, p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0324 is changed during quick commissioning (p0010 = 1), then the maximum velocity p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).		

p0324[0...n]	Winding maximum speed / Winding n_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [rpm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 210000.0 [rpm]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the maximum speed for the winding. The following applies when calculating the maximum speed (p1082): - for p0324 = 0 or p0532 = 0, p0322 is used. - for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0322, p0532, p1082, r1082		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. If p0324 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).		
p0325[0...n]	Motor pole position identification current 1st phase / Mot PolID I 1st ph		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.000 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.000 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [Arms]
Description:	Sets the current for the 1st phase of the two-stage technique for pole position identification routine. The current of the 2nd phase is set in p0329. The two-stage technique is selected with p1980 = 4.		
Dependency:	Refer to: p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992		
Notice:	When the motor code (p0301) is changed, it is possible that p0325 is not pre-assigned. p0325 can be pre-assigned using p0340 = 3.		
Note:	The value is automatically pre-assigned for the following events: - For p0325 = 0 and automatic calculation of the closed-loop control parameters (p0340 = 1, 2, 3). - for quick commissioning (p3900 = 1, 2, 3).		
p0326[0...n]	Motor stall torque correction factor / Mot M_stall_corr		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min 5 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 300 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 60 [%]
Description:	Sets the correction factor for the stall torque/force at a 600 V DC link voltage.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300). The reference value for this parameter is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356). The following applies for firmware version 2.6 SP2 and higher: If leakage inductances are changed for motor data identification, the value in p0326 is automatically adapted to maintain the stall torque.		

p0326[0...n]	Motor stall force correction factor / Mot F_stall_corr		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min 5 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 300 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 60 [%]
Description:	Sets the correction factor for the stall force at a 600 V DC link voltage.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300). The reference value for this parameter is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356). The following applies for firmware version 2.6 SP2 and higher: If leakage inductances are changed for motor data identification, the value in p0326 is automatically adapted to maintain the stall torque.		
p0327[0...n]	Optimum motor load angle / Mot phi_load_opt		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.0 [°]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 135.0 [°]	Access level: 3 Func. diagram: 5722, 6721 Unit selection: - Expert list: 1 Factory setting 90.0 [°]
Description:	Sets the optimum load angle for synchronous motors with reluctance torque (e.g. 1FE motors). SERVO: The load angle is measured at 1.5 x rated motor current. VECTOR: The load angle is measured at the rated motor current.		
Dependency:	Refer to: r1947		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	This parameter has no significance for induction motors. For synchronous motors without reluctance torque, a angle of 90 degrees must be set. When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		
p0328[0...n]	Motor reluctance torque constant / Mot kT_reluctance		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -1000.00 [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.00 [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mH]
Description:	Sets the reluctance torque constant for synchronous motors with reluctance torque (e.g. 1FE ... motors). This parameter has no significance for induction motors.		
Dependency:	Refer to: r1939		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For synchronous motors without reluctance torque, the value 0 must be set.		

p0328[0...n]	Motor reluctance force constant / Mot kT_reluctance		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -1000.00 [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.00 [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mH]
Description:	Sets the reluctance force constant for synchronous motors with reluctance force (e.g. 1FE ... motors). This parameter has no significance for induction motors.		
Dependency:	Refer to: r1939		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For synchronous motors without reluctance torque, the value 0 must be set.		
p0329[0...n]	Motor pole position identification current / Mot PolID current		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the current for the pole position identification routine (p1980 = 1). For a two-stage technique (p1980 = 4), the current is set for the 2nd phase. The current for the 1st phase is set in p0325.		
Dependency:	The following applies for vector drives: If a maximum current (p0323) was not parameterized, then p0329 is limited to the rated motor current. Refer to: p0325, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
r0330[0...n]	Rated motor slip / Mot slip_rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min - [Hz]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the rated motor slip.		
Dependency:	The rated slip is calculated from the rated frequency, rated speed and number of pole pairs. Refer to: p0310, p0311, r0313, p0313		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		

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r0331[0...n]	Actual motor magnetizing current/short-circuit current / Mot I_mag_rtd act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min - [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Arms]	Access level: 3 Func. diagram: 5722, 6722, 6724 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Induction motor: Displays the rated magnetizing current from p0320. For p0320 = 0, the internally calculated magnetizing current is displayed. Synchronous motor: Displays the rated short-circuit current from p0320.		
Dependency:	If p0320 was not entered, then the parameter is calculated from the rating plate parameters.		
Note:	In the case of multi-motor operation r0331 is increased by the factor p0306 compared to p0320.		
r0332[0...n]	Rated motor power factor / Mot cos phi rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the rated power factor for induction motors. For IEC motors, the following applies (p0100 = 0): For p0308 = 0, the internally-calculated power factor is displayed. For p0308 > 0, this value is displayed. For NEMA motors, the following applies (p0100 = 1, 2): For p0309 = 0, the internally-calculated power factor is displayed. For p0309 > 0, this value is converted into the power factor and displayed.		
Dependency:	If p0308 is not entered, the parameter is calculated from the rating plate parameters.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
r0333[0...n]	Rated motor torque / Mot M_rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: MDS, p0130 Units group: 7_4 Scaling: - Max - [Nm]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [Nm]
Description:	Displays the rated motor torque.		
Dependency:	IEC drives (p0100 = 0): unit Nm NEMA drives (p0100 = 1): unit lbf ft		
Note:	For induction and reluctance motors, r0333 is calculated from p0307 and p0311. For synchronous motors, r0333 is calculated from p0305, p0316, p0327 and p0328. The result can deviate from the input in p0312. If p0316 = 0, then r0333 = p0312 is displayed. In the case of multi-motor operation r0333 is increased by the factor p0306 compared to the rated torque of an individual motor.		

r0333[0...n]	Rated motor force / Mot F_{rated}		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [N]	Calculated: - Dyn. index: MDS, p0130 Units group: 8_4 Scaling: - Max - [N]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [N]
Description:	Displays the rated motor force.		
Dependency:	IECdrives (p0100 = 0): Units N NEMA drives (p0100 = 1): unit lbf		
Note:	For synchronous motors, r0333 is calculated from p0305, p0316, p0327 and p0328. The result can deviate from the input in p0312. For p0316 = 0, r0333 = p0312 is displayed.		
r0334[0...n]	Actual motor-torque constant / Mot kT act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min - [Nm/A]	Calculated: - Dyn. index: MDS, p0130 Units group: 28_1 Scaling: - Max - [Nm/A]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [Nm/A]
Description:	Displays the torque constant of the synchronous motor used.		
Dependency:	IEC drives (p0100 = 0): unit Nm / A NEMA drives (p0100 = 1): unit lbf ft / A Refer to: p0316		
Note:	This parameter is not used for induction motors (p0300 = 1xx). For synchronous motors, parameter r0334 = p0316 is displayed. For p0316 = 0, r0334 is calculated from p0305 and p0312.		
r0334[0...n]	Actual motor force constant / Mot kT act		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min - [N/Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: 29_1 Scaling: - Max - [N/Arms]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [N/Arms]
Description:	Displays the force constant of the synchronous motor used.		
Dependency:	IEC drives (p0100 = 0): unit N / A NEMA drives (p0100 = 1): unit lbf / A Refer to: p0316		
Note:	For synchronous motors, parameter r0334 = p0316 is displayed. For p0316 = 0, r0334 is calculated from p0305 and p0312.		

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r0334[0...n]	Actual motor-torque constant / Mot kT act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min - [Nm/A]	Calculated: - Dyn. index: MDS, p0130 Units group: 28_1 Scaling: - Max - [Nm/A]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [Nm/A]
Description:	Displays the torque constant of the synchronous motor used.		
Dependency:	IEC drives (p0100 = 0): unit Nm / A NEMA drives (p0100 = 1): unit lbf ft / A Refer to: p0316		
Note:	This parameter is not used for induction motors (p0300 = 1xx). For synchronous motors, parameter r0334 = p0316 is displayed. For p0316 = 0, r0334 is calculated from p0305 and p0312 or p0305, p0307, and p0311.		
p0335[0...n]	Motor cooling type / Mot cool type		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3), T Data type: Integer16 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 128	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the motor cooling system used.		
Value:	0: Non-ventilated 1: Forced cooling 2: Liquid cooling 4: Non-ventilated and internal fan 5: Forced cooling and internal fan 6: Liquid cooling and internal fan 128: No fan		
Dependency:	For 1LA5 and 1LA7 motors (p0300), the parameter is pre-set as a function of p0307 and p0311.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter influences the thermal 3-mass motor model. 1LA1 and 1LA8 motors are characterized by the fact that they have an internal rotor fan. This "internal cooling" lies within the motor frame and is not visible. Air is not directly exchanged with the motor ambient air. For 1PQ8 motors, p0335 should be set to 5 as these motors are force-ventilated motors. The setting p0335 = 128 applies for 1LA7 motors, frame size 56 (these are operated without a fan).		
r0336[0...n]	Actual rated motor frequency / Mot f_{rated} act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the rated frequency of the motor. For p0310 > 0, this value is displayed.		
Dependency:	Refer to: p0311, p0314		
Note:	For p0310 = 0 or for synchronous motors, the rated motor frequency r0336 is calculated from the rated speed and the pole pair number. For p0310 > 0, this value is displayed (not for synchronous motors).		

r0337[0...n]	Rated motor EMF / Mot EMF_{rated}		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Vrms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the rated EMF of the motor.		
Note:	EMF: Electromotive force		

r0337[0...n]	Rated motor EMF / Mot EMF_{rated}		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min - [Vrms s/m]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Vrms s/m]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms s/m]
Description:	Displays the rated EMF of the motor.		
Note:	EMF: Electromotive force		

p0338[0...n]	Motor limit current / Mot I_{limit}		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the motor limit current for synchronous motors (for a 600 V DC link voltage). Using this current, the maximum torque is achieved at the rated speed (voltage limit characteristic).		
Dependency:	If p0338 is changed during quick commissioning (p0010 = 1), then the maximum current p0640 is appropriately pre-assigned. This is not the case when commissioning the motor (p0010 = 3).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		

r0339[0...n]	Rated motor voltage / Mot U_{rated}		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [Vrms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the rated motor voltage.		
Note:	For induction motors (p0300 = 1xx) the parameter is set to p0304. For synchronous motors, parameter r0339 = p0304 is displayed. If p0304 = 0, then r0339 is calculated from p0305 and p0316.		

p0340 Automatic calculation control parameters / Calc auto par

A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0

Description: Setting to reset and automatically calculate filter and control (closed-loop) parameters.

Value:
 0: No calculation
 1: Complete re-calculation of control parameters with COMM data
 2: Reset control parameters

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

The following parameters are influenced using p0340:

p0340 = 1:

--> All of the parameters influenced for p0340 = 2

--> p3421 = p0223, p0225

--> p3422 = p0227

--> p3424 = p0225

--> p3415, p3425, p3555, p3614, p3620, p3622 are reset to the factory settings dependent on the particular unit.

p0340 = 2:

--> p3560, p3562, p3564, p3603, p3615 and p3617 are reset to the factory setting.

For S_INF, these control parameters are not available.

Note: When quick commissioning is exited using p3900 > 0, p0340 is automatically set to 1.

At the end of the calculations, p0340 is automatically set to 0.

p0340[0...n] Automatic parameter calculation / Auto par calc

HLA	Can be changed: C2(1, 3), T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description: Setting to automatically calculate the corresponding values from the valve, cylinder and system data.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Preassign reference values	Yes	No	-
	01	Preassign loop gain and natural frequencies	Yes	No	-
	02	Preassign characteristic values	Yes	No	-
	03	Preassign controller values	Yes	No	-
	04	Preassign limit values	Yes	No	-

Notice: The following parameters are influenced using p0340:

p0340.0 = 1:

- p2000 ... p2003

p0340.1 = 1:

- p0350 ... p0354, p1475, p1570 ... p1572, p1700, p1830, p1831, p3998

p0340.2 = 1:

- p1833, p1834, p1836, p1837, p1839 ... p1848

p0340.3 = 1:

- p1400.5, p1433, p1434, p1460 ... p1467, p1715 ... p1719, p1820

p0340.4 = 1:

- p1082, p1083, p1086, p1520, p1521, p1532, p1850, p1851, p2162, p2177

Note: When quick commissioning is exited using p3900 = 3, p0340 is automatically called = 1 1111 bin.

At the end of the calculations, p0340 is automatically set to 0.

p0340[0...n]	Automatic calculation motor/control parameters / Calc auto par		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0
Description:	Setting to automatically calculate motor parameters and U/f open-loop and closed-loop control parameters from the rating plate data.		
Value:	0: No calculation 1: Complete calculation 2: Calculation of equivalent circuit diagram parameters 3: Calculation of closed-loop control parameters 4: Calculation of controller parameters 5: Calculation of technological limits and threshold values		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0. The following parameters are influenced using p0340: The parameters designated with (*) are not overwritten for catalog motors (p0300 > 100). SERVO: p0340 = 1: --> All of the parameters influenced for p0340 = 2, 3, 4, 5 --> p0341 (*) --> p0342, p0344, p0600, p0640, p1082, p2000, p2001, p2002, p2003, p2005, p2007 p0340 = 2: --> p0350 (*), p0354 (*), p0356 (*), p0358 (*), p0360 (*) --> p0625 (matching p0350), p0626 ... p0628 p0340 = 3: --> All of the parameters influenced for p0340 = 4, 5 --> p0325 (is only calculated for p0325 = 0) --> p0348 (*) (is only calculated for p0348 = 0) --> p0441, p0442, p0443, p0444, p0445 (only for 1FT6, 1FK6, 1FK7 motors) --> p0492, p1082, p1980, p1319, p1326, p1327, p1612, p1752, p1755 p0340 = 4: --> p0118, p1441, p1460, p1462, p1463, p1464, p1465, p1470, p1472, p1590, p1592, p1596, p1656, p1657, p1658, p1659, p1715, p1717 --> p1461 (for p0348 > p0322, p1461 is set to 100 %) --> p1463 (for p0348 > p0322, p1463 is set to 400 %) p0340 = 5: --> p1037, p1038, p1520, p1521, p1530, p1531, p2140 ... p2142, p2148, p2150, p2155, p2161 ... p2164, p2175, p2177, p2194, p3820 ... p3829 VECTOR: p0340 = 1: --> All of the parameters influenced for p0340 = 2, 3, 4, 5 --> p0341 (*) --> p0342, p0344, p0600, p0640, p1082, p1145, p1231, p1232, p1333, p1349, p1360, p1362, p1441, p1442, p1576, p1577, p1609, p1610, p1611, p1619, p1620, p1621, p1654, p1726, p1825, p1828 ... p1832, p1901, p1909, p1959, p2000, p2001, p2002, p2003, p2005, p2007, p3806, p3927, p3928 p0340 = 2: --> p0350 (*), p0354 ... p0361 (*), p0652 ... p0660 --> p0625 (matching p0350) p0340 = 3: --> All of the parameters influenced for p0340 = 4, 5 --> p0346, p0347, p0492, p0622, p1262, p1320 ... p1327, p1582, p1584, p1612, p1616, p1744, p1748, p1749, p1755, p1756, p2178		

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p0340 = 4:

--> p1290, p1292, p1293, p1299, p1338, p1339, p1340, p1341, p1345, p1346, p1460, p1461, p1462, p1463, p1464, p1465, p1470, p1472, p1590, p1592, p1600, p1628, p1629, p1630, p1643, p1703, p1715, p1717, p1740, p1756, p1757, p1760, p1761, p1764, p1767, p1780, p1781, p1783, p1785, p1786, p1795, p7036, p7037, p7038

p0340 = 5:

--> p0260 ... p0264, p1037, p1038, p1520, p1521, p1530, p1531, p1574, p1750, p1802, p1803, p2140, p2142, p2148, p2150, p2161 ... p2164, p2175, p2177, p2194, p3207, p3208, p3236, p3237, p3806, p3815, p3820 ... p3829

Note:

The calculation is not performed, if the power unit is deactivated.

p0340 = 1 contains the calculations of p0340 = 2, 3, 4, 5 without overwriting the motor parameters from the Siemens motor lists (p0301 > 0).

p0340 = 2 calculates the motor parameters (p0350 ... p0360), but only if it does involve a Siemens catalog motor (p0301 = 0).

p0340 = 3 contains the calculations of p0340 = 4, 5.

p0340 = 4 only calculates the controller parameters.

p0340 = 5 only calculates the controller limits.

When quick commissioning is exited using p3900 > 0, p0340 is automatically set to 1.

At the end of the calculations, p0340 is automatically set to 0.

If the STARTER commissioning software writes a 3 into p0340 when "downloading to target device", then this corresponds to a "complete calculation of the motor/control parameters without equivalent circuit diagram data". The same calculations are carried out as for p0340 = 1, however, without the equivalent circuit diagram parameters of the motor (p0340 = 2), the motor moment of inertia (p0341) and the motor mass (p0344).

For third-party linear synchronous motors (p0300 = 4) equivalent circuit diagram data are not calculated (p0340 = 2).

p0341[0...n]	Cylinder weight / Cyl weight		
HLA	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 27_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000000 [kg]	10000.000000 [kg]	0.000000 [kg]
Description:	Sets the inertia mass.		


p0341[0...n]	Motor moment of inertia / Mot M_mom of inert		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5042, 5210, 6020, 6030, 6031
	P-Group: Motor	Units group: 25_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000000 [kgm ²]	100000.000000 [kgm ²]	0.000000 [kgm ²]
Description:	Sets the motor moment of inertia (without load).		
Dependency:	IEC drives (p0100 = 0): unit kg m ² NEMA drives (p0100 = 1): unit lb ft ² The parameter value is included, together with p0342, in the rated starting time of the motor. Refer to: p0342, r0345, p0345		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	SERVO: p0341 * p0342 + p1498 influence the speed/torque pre-control in encoderless operation. VECTOR: The product of p0341 * p0342 is used when the speed controller (p0340 = 4) is calculated automatically.		

p0341[0...n]	Motor weight / Mot weight		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min 0.000000 [kg]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 27_1 Scaling: - Max 10000.000000 [kg]	Access level: 3 Func. diagram: 5042, 5210 Unit selection: p0100 Expert list: 1 Factory setting 0.000000 [kg]
Description:	Sets the high moments of inertia (without load).		
Dependency:	IEC drives (p0100 = 0): unit kg m ² NEMA drives (p0100 = 1): unit lb ft ² The parameter value is included, together with p0342, in the rated starting time of the motor. Refer to: p0342, r0345, p0345		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	p0341 * p0342 + p1498 influence the speed/torque pre-control in encoderless operation.		
p0342[0...n]	Ratio between the total and motor moment of inertia / Mot MomInert Ratio		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min 1.000	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.000	Access level: 3 Func. diagram: 5042, 5210, 6020, 6030, 6031 Unit selection: - Expert list: 1 Factory setting 1.000
Description:	Sets the ratio between the total moment of inertia/mass (load + motor) and the intrinsic motor moment of inertia/mass (no load).		
Dependency:	This means that together with p0341, the rated starting (accelerating time) of the motor is calculated for a vector drive. Refer to: p0341, r0345, p0345, p1498		
Note:	SERVO: p0341 * p0342 + p1498 influence the speed/torque pre-control in encoderless operation. VECTOR: The product of p0341 * p0342 is used when the speed controller (p0340 = 4) is calculated automatically.		
p0342[0...n]	Ratio between the total and motor force of inertia / Mot MomInert Ratio		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min 1.000	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.000	Access level: 3 Func. diagram: 5042, 5210 Unit selection: - Expert list: 1 Factory setting 1.000
Description:	Sets the ratio between the total force of inertia/mass (load + motor) and the intrinsic motor force of inertia/mass (no load).		
Dependency:	This means that together with p0341, the rated starting (accelerating time) of the motor is calculated for a vector drive. Refer to: p0341, r0345, p0345, p1498		
Note:	SERVO: p0341 * p0342 + p1498 influence the velocity/force pre-control in encoderless operation. VECTOR: The product of p0341 * p0342 is used when the speed controller (p0340 = 4) is calculated automatically.		

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p0343[0...n]	Valve/cylinder configuration / Valve/cyl config				
HLA	Can be changed: C2(1, 3)	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor	Units group: -	Unit selection: -		
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the configuration for valve and cylinder.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Valve/cylinder connection configuration	Valve A at cyl B	Valve A at cyl A	-
	01	Cylinder mounting type	Piston rod	Cylinder	-
r0343[0...n]	Rated motor current identified / Mot I_{rated} ident				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor	Units group: -	Unit selection: -		
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.00 [Arms]	10000.00 [Arms]	- [Arms]		
Description:	Displays the identified rated motor current.				
p0344[0...n]	Cylinder mounting position A side / Cyl mount pos A				
HLA	Can be changed: C2(3), T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-90.0 [°]	90.0 [°]	0.0 [°]		
Description:	Adjustment of the mounting position referred to the A side of the cylinder.				
Note:	The mounting position specifies to what extent the forces due to weight of the moved mass is taken into account when calculating the loop gain and the maximum retraction/extension.				
p0344[0...n]	Motor weight (for the thermal motor model) / Mot weight th mod				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor	Units group: 27_1	Unit selection: p0100		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.0 [kg]	50000.0 [kg]	0.0 [kg]		
Description:	Sets the motor weight.				
Dependency:	IEC drives (p0100 = 0): unit kg NEMA drives (p0100 = 1): unit lb				
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.				
Note:	The parameter influences the thermal 3 mass model of the induction motor. The parameter is not used for synchronous motors (p0300 = 2xx).				

p0345[0...n]	Required damping controlled axis / Damped ctrl axis		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.200	2.000	0.700
Description:	Sets the required damping for the controlled axis. With this value, for "Calculate controller data", the control loop (gain, integral time, rate time) is calculated.		
r0345[0...n]	Nominal motor starting time / Mot t_start_rated		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [s]	- [s]	- [s]
Description:	Displays the rated motor starting time. This time corresponds to the time from standstill up to reaching the motor rated speed and the acceleration with motor rated torque (r0333).		
Dependency:	Refer to: r0313, p0313, r0333, r0336, p0341, p0342		
p0346[0...n]	Line length A side / Line length A		
HLA	Can be changed: C2(3), T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	10000.0 [mm]	0.0 [mm]
Description:	Sets the hydraulic line length on the A side.		
Dependency:	Refer to: p0347		
p0346[0...n]	Motor excitation build-up time / Mot t_excitation		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000 [s]	20.000 [s]	0.000 [s]
Description:	Sets the excitation build-up time of the motor. This involves the delay time between enabling the pulses and enabling the ramp-function generator. The induction motor is magnetized during this time.		
Caution:	If there is insufficient magnetization under load or if the acceleration rate is too high, then an induction motor can stall (refer to the note). This is especially true for sensorless vector control or U/f control.		
			
Notice:	If the parameter is set to 0 s for separately-excited synchronous motors (p0300 = 5), then an excitation current setpoint is generated even if the drive is powered down. In the base speed range, this is the no-load excitation current (p0389). In the field-weakening range, the value is reduced with the inverse value of the actual speed. An excitation current setpoint is not generated during de-magnetizing (p0347) and if an encoder fault is detected.		

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When starting or executing a flying restart for a separately-excited synchronous motor without encoder or with incremental encoder, then the voltage induced in the stator by the excitation current pulse is used to determine the rotor position. The length of the ramp is pre-assigned from the motor data for p0346 = 0 s. If it crystallizes out that this time is too short, then it can be extended by entering a negative value in p0346, whereby otherwise, the excitation behavior corresponds with that for p0346 = 0 s. For all other motor types, p0346 is internally limited downwards to 0 s.

Note:

The parameter is calculated using p0340 = 1, 3.

For induction motors, the result depends on the rotor time constant (r0384). If this time is excessively reduced, this can result in an inadequate magnetizing of the induction motor. This is the case if the current limit is reached while building up magnetizing. For induction motors, the parameter cannot be set to 0 s (internal limit: 0.1 * r0384).

For permanent-magnet synchronous motors and vector control, the value depends on the stator time constant (r0386). Here, it defines the time to establish the current for encoderless operation immediately after the pulses have been enabled.

The current to excite the induction motor can be limited in p0644.

p0347[0...n]	Line length B side / Line length B		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	10000.0 [mm]	0.0 [mm]
Description:	Sets the hydraulic line length on the B side.		
Dependency:	Refer to: p0346		


p0347[0...n]	Motor de-excitation time / Mot t_de-excitat		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	20.000 [s]	0.000 [s]
Description:	Sets the de-magnetizing time (for induction motors) after the inverter pulses have been canceled. The inverter pulses cannot be switched in (enabled) within this delay time. For SERVO, the de-excitation time is only used for DC current braking.		
Note:	The parameter is calculated using p0340 = 1, 3. For induction motors, the result depends on the rotor time constant (r0384). If this time is shortened too much, then this can result in an inadequate de-magnetizing of the induction motor and in an overcurrent condition when the pulses are subsequently enabled (only when the flying restart function is activated and the motor is rotating).		

p0347[0...n]	Motor de-excitation time / Mot t_de-excitat		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	20.000 [s]	0.000 [s]
Description:	Sets the de-magnetizing time (for induction motors) after the inverter pulses have been canceled. The inverter pulses cannot be switched in (enabled) within this delay time.		
Note:	The parameter is calculated using p0340 = 1, 3. For induction motors, the result depends on the rotor time constant (r0384). If this time is shortened too much, then this can result in an inadequate de-magnetizing of the induction motor and in an overcurrent condition when the pulses are subsequently enabled (only when the flying restart function is activated and the motor is rotating).		


p0348[0...n]	Internal line diameter / Line_inner diam		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	100.0 [mm]	5.0 [mm]
Description:	Sets the internal line diameter for the A and B sides.		
p0348[0...n]	Speed at the start of field weakening Vdc = 600 V / n_strt field weak		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5722
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]
Description:	Sets the speed at the start of field weakening for a DC link voltage of 600 V.		
Dependency:	Refer to: p0320, r0331		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0348[0...n]	Velocity at the start of field weakening Vdc = 600 V / v_strt field weak		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5722
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [m/min]	1000.0 [m/min]	0.0 [m/min]
Description:	Sets the velocity at the start of field weakening for a DC link voltage of 600 V.		
Dependency:	Refer to: p0320, r0331		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
p0349	System of units motor equivalent circuit diagram data / Unit_sys mot ESB		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the actual system of units for motor equivalent circuit diagram data.		
Value:	1: System of units, physical 2: System of units referred		
Dependency:	The parameter can only be changed in an offline project using the commissioning software. Refer to: p0304, p0305, p0310		
Note:	The reference parameter for resistances of the rated motor impedance $Z = p0304 / (1.732 * p0305)$ is in the % units system. Inductances are converted into a resistance using the factor $2 * \text{Pi} * p0310$. If a reference parameter (p0304, p305, p0310) is zero, then it is not possible to make a changeover to "referred" values (per unit values).		

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p0350[0...n]	Damping uncontrolled axis / Damp unctrl axis		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.010	2.000	0.100
Description:	Sets the damping for the uncontrolled axis.		
<hr/>			
p0350[0...n]	Motor stator resistance cold / Mot R_stator cold		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 16_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	2000.00000 [ohm]	0.00000 [ohm]
Description:	Sets the stator resistance of the motor at ambient temperature p0625 (phase value).		
Dependency:	Refer to: p0625, r1912		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The motor identification routine determines the stator resistance from the total stator resistance minus the cable resistance (p0352).		
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p0351[0...n]	Piston position natural frequency minimum / Piston pos fn min		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm]	3000.0 [mm]	0.0 [mm]
Description:	Sets the piston position for minimum natural frequency.		
<hr/>			
p0352[0...n]	Axis natural frequency A side / Axis fn A		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.0 [Hz]	2000.0 [Hz]	1.0 [Hz]
Description:	Sets the natural frequency for the axis on the A side.		
<hr/>			
p0352[0...n]	Cable resistance / R_cable		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 16_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	120.00000 [ohm]	0.00000 [ohm]
Description:	Resistance of the power cable between the Motor Module and motor.		
Caution:	The cable resistance should be entered prior to motor data identification. If it is used subsequently, the difference by which p0352 was changed must be subtracted from the stator resistance p0350 or motor data identification must be repeated.		
			

Note: The parameter influences the temperature adaptation of the stator resistance.
The motor identification routine does not change the cable resistance. This is subtracted from the total measured stator resistance in order to calculate the stator resistance (p0350, p0352).
The cable resistance is reset when quick commissioning is exited with p3900 > 0.

p0352[0...n]	Cable resistance / R _{cable}		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 16_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	120.00000 [ohm]	0.00000 [ohm]
Description:	Resistance of the power cable between the Motor Module and motor.		
Dependency:	Refer to: p7003		
Caution:	The cable resistance should be entered prior to motor data identification. If it is used subsequently, the difference by which p0352 was changed must be subtracted from the stator resistance p0350 or motor data identification must be repeated.		
			
Notice:	Parallel circuits with one winding system (p7003 = 0): p0352 includes the feeder cable resistance of an individual Motor Module. The total feeder cable resistance is obtained from p0352 divided by the number of activated Motor Modules (refer to r0395). Parallel circuits with multi-winding system (p7003 = 1): p0352 includes the complete feeder cable resistance and is directly added to the stator resistance (refer to r0395).		
Note:	The parameter influences the temperature adaptation of the stator resistance. The motor identification sets the cable resistance to 20% of the measured total resistance if p0352 is zero at the time that the measurement is made. If p0352 is not zero, then the value is subtracted from the measured total stator resistance to calculate stator resistance p0350. In this case, p0350 is a minimum of 10% of the measured value. Exception: For parallel circuit configurations with one winding system (p7003 = 0), the cable resistance is directly measured. It is important to note that only the component of an individual Motor Module is entered into p0352. The cable resistance is reset when quick commissioning is exited with p3900 > 0.		

p0353[0...n]	Axis natural frequency center / Axis fn center		
HLA	Can be changed: C2(3), T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.0 [Hz]	2000.0 [Hz]	1.0 [Hz]
Description:	Sets the axis natural frequency at the center position.		

p0353[0...n]	Motor series inductance / Mot L _{series}		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 15_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [mH]	1000000.000 [mH]	0.000 [mH]
Description:	Sets the series inductance.		
Note:	For the automatic calculation with p0340 = 1 or 3, the calculation of p0348 is influenced by p0353 if p0348 was 0. For the automatic calculation with p0340 = 1, 3 or 4, the calculation of p1715 is influenced by p0353. The series inductance is reset when quick commissioning is exited with p3900 > 0. The reference value for p0326 is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).		

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p0353[0...n]	Motor series inductance / Mot L_series		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.000 [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000000.000 [mH]	Access level: 2 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.000 [mH]
Description:	Sets the series inductance.		
Note:	For the automatic calculation with p0340 = 1, 3 or 4, the calculation of p1715 is influenced by p0353. The series inductance is reset when quick commissioning is exited with p3900 > 0.		
p0354[0...n]	Axis natural frequency B side / Axis fn B		
HLA	Can be changed: C2(3), T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 1.0 [Hz]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2000.0 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.0 [Hz]
Description:	Sets the natural frequency for the axis on the B side.		
p0354[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [ohm]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max 300.00000 [ohm]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Sets the rotor/secondary section resistance of the motor at the ambient temperature p0625. For separately-excited synchronous motors: Sets the damping resistance in the rotor direction (d-axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor data identification routine (p1910) (not for separately-excited synchronous motors).		
Dependency:	Refer to: p0625		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx). The reference value for p0326 is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).		
p0354[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [ohm]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max 300.00000 [ohm]	Access level: 3 Func. diagram: 6727 Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Sets the rotor/secondary section resistance of the motor at the ambient temperature p0625. For separately-excited synchronous motors: Sets the damping resistance in the rotor direction (d-axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor data identification routine (p1910) (not for separately-excited synchronous motors).		
Dependency:	Refer to: p0625		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		

p0355[0...n]	Motor damping resistance q axis / Mot R_damp q		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: 16_1	Unit selection: p0349
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ohm]	300.00000 [ohm]	0.00000 [ohm]
Description:	Sets the damping resistance of the separately-excited synchronous motor quadrature to the rotor direction (q axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2).		
p0356[0...n]	Motor stator leakage inductance / Mot L_stator leak.		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 15_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]
Description:	This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910). Induction motor, separately-excited synchronous motor: Sets the rotor leakage inductance of the motor. Synchronous motor: Sets the stator quadrature axis inductance of the motor.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The reference value for p0326 is inversely proportional to the leakage inductance of the motor (p0353, p0354, p0356).		
p0356[0...n]	Motor stator leakage inductance / Mot L_stator leak.		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: 15_1	Unit selection: p0349
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [mH]	1000.00000 [mH]	0.00000 [mH]
Description:	This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910). Induction motor, separately-excited synchronous motor: Sets the rotor leakage inductance of the motor. Synchronous motor: Sets the stator quadrature axis inductance of the motor.		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	If the stator leakage inductance (p0356) for induction motors is changed outside the commissioning phase (p0010 > 0), the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960). For permanent-magnet synchronous motors (p0300 = 2), this is the non-saturated value and is, therefore, ideal for a low current.		

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p0357[0...n]	Motor stator inductance d axis / Mot L_stator d		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the stator direct-axis inductance of the synchronous motor. This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910).		
Note:	The parameter is not used for separately-excited synchronous motors (p0300 = 5). For permanent-magnet synchronous motors (p0300 = 2), this is the non-saturated value and is ideal for a low current.		
p0358[0...n]	Motor rotor leakage inductance / damping inductance d axis / Mot L_r leak / LDd		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the rotor/secondary section leakage inductance of the motor. For separately-excited synchronous motors: Sets the damping inductance in the rotor direction (d-axis). This value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx). VECTOR: If the rotor leakage inductance (p0358) for induction motors is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960).		
p0358[0...n]	Motor rotor leakage inductance / damping inductance d axis / Mot L_r leak / LDd		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: 6727 Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the rotor/secondary section leakage inductance of the motor. For separately-excited synchronous motors: Sets the damping inductance in the rotor direction (d-axis). This value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx). VECTOR: If the rotor leakage inductance (p0358) for induction motors is changed outside the commissioning phase (p0010 > 0), then the magnetizing inductance (p0360) is automatically adapted to the new EMF (r0337). You are then advised to repeat the measurement for the saturation characteristic (p1960).		

p0359[0...n]	Motor damping inductance q axis / Mot L_damp q		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: 6727 Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the damping inductance of the separately-excited synchronous motor quadrature to the rotor direction (q axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2).		
p0360[0...n]	Motor magnetizing inductance/magn. inductance d axis saturated / Mot Lh/Lh d sat		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 10000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the magnetizing inductance of the motor. For separately-excited synchronous motors: Sets the saturated magnetizing inductance in the rotor direction (d-axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
p0360[0...n]	Motor magnetizing inductance/magn. inductance d axis saturated / Mot Lh/Lh d sat		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 10000.00000 [mH]	Access level: 3 Func. diagram: 6727 Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the magnetizing inductance of the motor. For separately-excited synchronous motors: Sets the saturated magnetizing inductance in the rotor direction (d-axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2) or using the motor identification routine (p1910) (not for separately-excited synchronous motors).		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
p0361[0...n]	Motor magnetizing inductance q axis saturated / Mot L_magn q sat		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 10000.00000 [mH]	Access level: 3 Func. diagram: 6727 Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Sets the saturated magnetizing inductance of the separately-excited synchronous motor quadrature to the rotor direction (q axis). This parameter value is automatically calculated using the motor model (p0340 = 1, 2).		

p0362[0...n]	Motor saturation characteristic flux 1 / Mot saturat.flux 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	800.0 [%]	60.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the y coordinate (flux) for the 1st value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the first motor flux as a [%] referred to the rated motor flux. Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the first stator quadrature axis flux as a [%] referred to the product of the unsaturated quadrature inductance (p0356) and the rated motor current.</p>		
Dependency:	<p>The following applies for the flux values: p0362 < p0363 < p0364 < p0365 The following applies for the stator quadrature axis flux values (PESM): 20 % < p0362 < p0363 < p0364 < p0365 Refer to: p0366</p>		
Notice:	<p>For permanent-magnet synchronous motors (PESM): If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.</p>		
Note:	<p>For induction motors, p0362 = 100 % corresponds to the rated motor flux. For separately-excited synchronous motors p0362 = 100% corresponds to an induced terminal voltage with the magnitude of the rated motor voltage (under no-load conditions at the synchronous speed). With permanent-magnet synchronous motors, p0362 = 100 % corresponds to the product of the unsaturated quadrature inductance (p0356) and the rated motor current (p0305). When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).</p>		

p0363[0...n]	Motor saturation characteristic flux 2 / Mot saturat.flux 2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	800.0 [%]	85.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the y coordinate (flux) for the 2nd value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the second motor flux as a [%] referred to the rated motor flux. Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the second stator quadrature axis flux as a [%] referred to the product of the unsaturated quadrature inductance (p0356) and the rated motor current.</p>		

Dependency:	The following applies for the flux values: p0362 < p0363 < p0364 < p0365 The following applies for the stator quadrature axis flux values (PESM): 20 % < p0362 < p0363 < p0364 < p0365 Refer to: p0367
Notice:	For permanent-magnet synchronous motors (PESM): If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.
Note:	For induction motors, p0363 = 100 % corresponds to the rated motor flux. For separately-excited synchronous motors p0363 = 100% corresponds to an induced terminal voltage with the magnitude of the rated motor voltage (under no-load conditions at the synchronous speed). With permanent-magnet synchronous motors, p0362 = 100 % corresponds to the product of the unsaturated quadrature inductance (p0356) and the rated motor current (p0305). When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0364[0...n]	Motor saturation characteristic flux 3 / Mot saturat.flux 3		
VECTOR, VECTOR_AC, VECTOR_LAC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	800.0 [%]	115.0 [%]
Description:	The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the y coordinate (flux) for the 3rd value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the third motor flux as a [%] referred to the rated motor flux. Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the third stator quadrature axis flux as a [%] referred to the product of the unsaturated quadrature inductance (p0356) and the rated motor current.		
Dependency:	The following applies for the flux values: p0362 < p0363 < p0364 < p0365 The following applies for the stator quadrature axis flux values (PESM): 20% < p0362 < p0363 < p0364 < p0365 Refer to: p0368		
Notice:	For permanent-magnet synchronous motors (PESM): If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.		
Note:	For induction motors, p0364 = 100 % corresponds to the rated motor flux. For separately-excited synchronous motors p0364 = 100% corresponds to an induced terminal voltage with the magnitude of the rated motor voltage (under no-load conditions at the synchronous speed). With permanent-magnet synchronous motors, p0362 = 100 % corresponds to the product of the unsaturated quadrature inductance (p0356) and the rated motor current (p0305). When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

p0365[0...n]	Motor saturation characteristic flux 4 / Mot saturat.flux 4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	800.0 [%]	125.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the y coordinate (flux) for the 4th value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the fourth motor flux as a [%] referred to the rated motor flux. Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the fourth stator quadrature axis flux as a [%] referred to the product of the unsaturated quadrature inductance (p0356) and the rated motor current.</p>		
Dependency:	<p>The following applies for the flux values: p0362 < p0363 < p0364 < p0365 The following applies for the stator quadrature axis flux values (PESM): 20 % < p0362 < p0363 < p0364 < p0365 Refer to: p0369</p>		
Notice:	<p>For permanent-magnet synchronous motors (PESM): If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.</p>		
Note:	<p>For induction motors, p0365 = 100 % corresponds to the rated motor flux. For separately-excited synchronous motors p0365 = 100% corresponds to an induced terminal voltage with the magnitude of the rated motor voltage (under no-load conditions at the synchronous speed). With permanent-magnet synchronous motors, p0362 = 100 % corresponds to the product of the unsaturated quadrature inductance (p0356) and the rated motor current (p0305). When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).</p>		

p0366[0...n]	Motor saturation characteristic I_mag 1 / Mot sat. I_mag 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	5.0 [%]	800.0 [%]	50.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the x coordinate for the 1st value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the first magnetizing current as a [%] referred to the rated magnetizing current r0331 (ASM), which in turn is referred to the no-load excitation current (SESM). Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the first stator quadrature axis current as a [%] referred to the rated motor current (p0305).</p>		

- Dependency:** The following applies for the magnetizing currents:
p0366 < p0367 < p0368 < p0369
The following applies for the stator quadrature axis current values (PESM):
20 % < p0366 < p0367 < p0368 < p0369
Refer to: p0362
- Notice:** For permanent-magnet synchronous motors (PESM), the following applies:
If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.
- Note:** When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0367[0...n]	Motor saturation characteristic I_mag 2 / Mot sat. I_mag 2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6723, 6726
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	5.0 [%]	800.0 [%]	75.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the x coordinate for the 2nd value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the second magnetizing current as a [%] referred to the rated magnetizing current r0331 (ASM), which in turn is referred to the no-load excitation current (SESM). Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the second stator quadrature axis current as a [%] referred to the rated motor current (p0305).</p>		
Dependency:	<p>The following applies for the magnetizing currents: p0366 < p0367 < p0368 < p0369 The following applies for the stator quadrature axis current values (PESM): 20 % < p0366 < p0367 < p0368 < p0369 Refer to: p0363</p>		
Notice:	<p>For permanent-magnet synchronous motors (PESM), the following applies: If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.</p>		
Note:	<p>When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).</p>		

p0368[0...n]	Motor saturation characteristic I_mag 3 / Mot sat. I_mag 3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 5.0 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 800.0 [%]	Access level: 3 Func. diagram: 6723, 6726 Unit selection: - Expert list: 1 Factory setting 150.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the x coordinate for the 3rd value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the third magnetizing current as a [%] referred to the rated magnetizing current r0331 (ASM), which in turn is referred to the no-load excitation current (SESM). Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the third stator quadrature axis current as a [%] referred to the rated motor current (p0305).</p>		
Dependency:	<p>The following applies for the magnetizing currents: p0366 < p0367 < p0368 < p0369</p> <p>The following applies for the stator quadrature axis current values (PESM): 20 % < p0366 < p0367 < p0368 < p0369</p> <p>Refer to: p0364</p>		
Notice:	<p>For permanent-magnet synchronous motors (PESM), the following applies: If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.</p>		
Note:	<p>When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).</p>		
p0369[0...n]	Motor saturation characteristic I_mag 4 / Mot sat. I_mag 4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 5.0 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 800.0 [%]	Access level: 3 Func. diagram: 6723, 6726 Unit selection: - Expert list: 1 Factory setting 210.0 [%]
Description:	<p>The saturation characteristic (flux as mapping of current) is defined using 4 points. This parameter specifies the x coordinate for the 4th value pair of the characteristic. Induction motors (ASM) and separately-excited synchronous motors (SESM): The saturation characteristic describes the mapping of the magnetizing current onto the motor flux. The parameter sets the fourth magnetizing current as a [%] referred to the rated magnetizing current r0331 (ASM), which in turn is referred to the no-load excitation current (SESM). Permanent-magnet synchronous motors (PESM): The saturation characteristic describes the mapping of the stator quadrature axis current onto the stator quadrature axis flux. The parameter sets the fourth stator quadrature axis current as a [%] referred to the rated motor current (p0305).</p>		
Dependency:	<p>The following applies for the magnetizing currents: p0366 < p0367 < p0368 < p0369</p> <p>The following applies for the stator quadrature axis current values (PESM): 20 % < p0366 < p0367 < p0368 < p0369</p> <p>Refer to: p0365</p>		
Notice:	<p>For permanent-magnet synchronous motors (PESM), the following applies: If the parameters are not set as specified, i.e. not in ascending order and to more than 20 %, the unsaturated quadrature inductance (p0356) is always used for quadrature axis flux calculation purposes.</p>		

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

r0370[0...n]	Motor stator resistance cold / Mot R_stator cold		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the motor stator resistance at an ambient temperature (p0625). The value does not include the cable resistance.		
Dependency:	Refer to: p0625		

r0372[0...n]	Cable resistance / Mot R_cable		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the total cable resistance between Motor Module and motor, as well as the internal converter resistance.		
Dependency:	Refer to: r0238, p0352		

r0373[0...n]	Motor rated stator resistance / Mot R_stator rated		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the rated motor stator resistance at rated temperature (total of p0625 and p0627).		
Dependency:	Refer to: p0627		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		

r0374[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the rotor/secondary section resistance of the motor for the ambient temperature p0625. For separately-excited synchronous motors: Displays the damping resistance in the rotor direction (d-axis).		
Dependency:	Refer to: p0625		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		

2 Parameters

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r0375[0...n]	Motor damping resistance q axis / Mot R_damp q		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the damping resistance of the separately-excited synchronous motor quadrature to the rotor direction (q axis).		
r0376[0...n]	Rated motor rotor resistance / Mot rated R_rotor		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the nominal rotor / secondary section resistance of the motor at the rated temperature. The rated temperature is the sum of p0625 and p0628.		
Dependency:	Refer to: p0628		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
r0377[0...n]	Motor leakage inductance total / Mot L_leak total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: 6640 Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the total stray inductance of the motor. Induction motor: Displays the stator leakage inductance of the motor including the series inductance (p0353). Synchronous motor: Displays the stator quadrature axis inductance of the motor including the series inductance (p0353).		
r0377[0...n]	Motor leakage inductance total / Mot L_leak total		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: 6640 Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the total stray inductance of the motor. Induction motor, separately-excited synchronous motor: Displays the stator leakage inductance of the motor, including the series inductance (p0353) and the motor reactor (p0233). Synchronous motor: Displays the stator quadrature inductance, including the series inductance (p0353) and the motor reactor (p0233).		

r0378[0...n]	Motor stator inductance d axis / Mot L_stator d		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the stator longitudinal inductance of the synchronous motor including the series inductance (p0353) and the motor reactor (p0233).		
Note:	The parameter is not used for separately-excited synchronous motors (p0300 = 5).		
r0380[0...n]	Motor damping inductance d axis / Mot L_damp d		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the damping inductance of the separately-excited synchronous motor in the rotor direction (d-axis).		
r0381[0...n]	Motor damping inductance q axis / Mot L_damp q		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the damping inductance of a separately-excited synchronous motor quadrature to the rotor direction (q axis).		
r0382[0...n]	Motor magnetizing inductance transformed / Lh d axis saturated / Mot L_m tr/Lhd sat		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the magnetizing inductance of the motor. For separately-excited synchronous motors: Displays the saturated magnetizing inductance in the rotor direction (d-axis).		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
r0383[0...n]	Motor magnetizing inductance q axis saturated / Mot L_magn q sat		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min - [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting - [mH]
Description:	Displays the saturated magnetizing inductance of a separately-excited synchronous motor quadrature to the rotor direction (q axis).		

2 Parameters

2.2 List of parameters

r0384[0...n]	Motor rotor time constant / damping time constant d axis / Mot T_rotor/T_Dd		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL Min - [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [ms]	Access level: 4 Func. diagram: 6722 Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the rotor time constant. For separately-excited synchronous motors: Displays the damping time constant to the rotor direction (d axis).		
Note:	The parameter is not used for synchronous motors. The value is calculated from the total of the inductances on the rotor side (p0358, p0360) divided by the rotor/damping resistance (p0354). The temperature adaptation of the rotor resistance for induction motors is not taken into account.		
r0385[0...n]	Motor damping time constant q axis / Mot L_damping q		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min - [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the damping time constant of a separately-excited synchronous motor quadrature to the rotor direction (q axis).		
Note:	The value is calculated from the total of the inductances on the damping side (p0359, p0361) divided by the damping resistance (p0355).		
r0386[0...n]	Motor stator leakage time constant / Mot T_stator leak		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the stator leakage time constant.		
Note:	The value is calculated from the total of all leakage inductances (p0233*, p0353, p0356, p0358) divided by the total of all motor resistances (p0350, p0352, p0354). The temperature adaptation of the resistances is not taken into account. * only applies for VECTOR (r0107).		
r0387[0...n]	Motor stator leakage time constant q axis / Mot T_Sleak /T_Sq		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min - [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max - [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the stator leakage time constant quadrature to the rotor direction (q axis).		
Note:	The value is calculated from the total of all leakage inductances (p0233, p0356, p0359) divided by the total of all motor resistances (p0350, p0352, p0355). The temperature adaptation of the resistances is not taken into account.		

p0389[0...n]	Excitation rated no-load current / Exc I_noload_rated		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [A]	10000.00 [A]	0.00 [A]
Description:	Sets the rated no-load current (I_F0) for the excitation.		

p0390[0...n]	Rated excitation current / Exc I_rated		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [A]	10000.00 [A]	0.00 [A]
Description:	Setting the rated current (I_F) of the controlled excitation rectifier (DC master).		

p0391[0...n]	Current controller adaptation starting point KP / I_adapt pt KP		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5714
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]
Description:	Sets the starting point of the current-dependent current controller adaptation where the current controller gain p1715 is effective.		
Dependency:	Refer to: p0392, p0393, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.		

p0391[0...n]	Current controller adaptation starting point KP / I_adapt pt KP		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6714
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]
Description:	Sets the starting point of the current-dependent current controller adaptation where the current controller gain p1715 is effective.		
Dependency:	Refer to: p0392, p0393, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

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p0392[0...n]	Current controller adaptation starting point KP adapted / I_adapt pt KP adap		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5714
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]
Description:	Sets the starting point of the current-dependent current controller adaptation where the adapted current controller gain p1715 x p0393 is effective.		
Dependency:	Refer to: p0391, p0393, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.		

p0392[0...n]	Current controller adaptation starting point KP adapted / I_adapt pt KP adap		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6714
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	6000.00 [Arms]	0.00 [Arms]
Description:	Sets the starting point of the current-dependent current controller adaptation where the adapted current controller gain p1715 x p0393 is effective.		
Dependency:	Refer to: p0391, p0393, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

p0393[0...n]	Current controller adaptation p gain adaptation / I_adapt Kp adap		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 5714
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the factor for the current controller P gain in the adaptation range (current > p0392). The value is referred to p1715.		
Dependency:	Refer to: p0391, p0392, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range.		

p0393[0...n]	Current controller adaptation P gain scaling / I_adapt Kp scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL Min 0.00 [%]	Calculated: CALC_MOD_REG Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.00 [%]	Access level: 3 Func. diagram: 6714 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the factor for the current controller P gain in the adaptation range (e.g. r0078 > p0392, if p0392 > p0391). The value is referred to p1715.		
Dependency:	Refer to: p0391, p0392, p1402, p1715		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	For p0393 = 100 % or p1402.2 = 0, the current controller adaptation is disabled and p1715 is effective over the entire range. When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		
r0395[0...n]	Actual stator resistance / R_stator act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 3 Func. diagram: 6301, 6730, 6731, 6732 Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the actual stator resistance (phase value). The parameter value also contains the temperature-independent cable resistance.		
Dependency:	In the case of induction motors the parameter is also affected by the motor temperature model. Refer to: p0350, p0352, p0620		
Note:	In each case, only the stator resistance of the active Motor Data Set is included with the stator temperature of the thermal motor model.		
r0396[0...n]	Actual rotor resistance / R_rotor act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min - [ohm]	Calculated: - Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max - [ohm]	Access level: 3 Func. diagram: 6730 Unit selection: p0349 Expert list: 1 Factory setting - [ohm]
Description:	Displays the actual rotor/secondary section resistance (phase value). The parameter is affected by the motor temperature model.		
Dependency:	Refer to: p0354, p0620		
Note:	In each case, only the rotor resistance of the active Motor Data Set is included with the rotor temperature of the thermal motor model. This parameter is not used for synchronous motors (p0300 = 2xx).		

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p0397[0...n]	Angle magnetic decoupling maximum angle / Magn decpl max_ang		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.0 [°]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 90.0 [°]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 90.0 [°]
Description:	Maximum angle when calculating the polynomial function to decouple the magnetic flux axes for permanent-magnet synchronous motors (see p0398, p0399).		

p0398[0...n]	Angle magn decoupling (cross saturation) coeff 1 / Magn decoupl C1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -10.000000	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10.000000	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000000
Description:	The magnetic cross coupling of the motor's d and q axes caused by saturation (current-dependent) leads to an angle offset affecting the axis system d'q'; this decouples the magnetic quantities. The angle offset can be described as a 3rd order polynomial function of the load current consumed: $\text{phiOffset} = f(C1 \cdot i_q + C3 \cdot i_q^3)$ This parameter is the coefficient C1; it describes the linear load impact effect.		

p0399[0...n]	Angle magn decoupling (cross saturation) coeff 3 / Magn decoupl C3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -10.000000	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10.000000	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000000
Description:	The magnetic cross coupling of the motor's d and q axes caused by saturation (current-dependent) leads to an angle offset affecting the axis system d'q'; this decouples the magnetic quantities. The angle offset can be described as a 3rd order polynomial function of the load current consumed: $\text{phiOffset} = f(C1 \cdot i_q + C3 \cdot i_q^3)$ This parameter is the coefficient C3; it describes the cubic load impact effect.		

p0400[0...n]	Encoder type selection / Enc_typ sel		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10100	Access level: 1 Func. diagram: 4700, 4704 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects the encoder from the list of encoder types supported.		
Value:	0: No encoder 202: DRIVE-CLiQ encoder AS20, singleturn 204: DRIVE-CLiQ encoder AM20, multiturn 4096 242: DRIVE-CLiQ encoder AS24, singleturn 244: DRIVE-CLiQ encoder AM24, multiturn 4096 1001: Resolver 1 speed 1002: Resolver 2 speed 1003: Resolver 3 speed 1004: Resolver 4 speed 2001: 2048, 1 Vpp, A/B C/D R		

2002: 2048, 1 Vpp, A/B R
 2003: 256, 1 Vpp, A/B R
 2004: 400, 1 Vpp, A/B R
 2005: 512, 1 Vpp, A/B R
 2006: 192, 1 Vpp, A/B R
 2007: 480, 1 Vpp, A/B R
 2008: 800, 1 Vpp, A/B R
 2010: 18000, 1 Vpp, A/B R distance-coded
 2012: 420, 1 Vpp, A/B R
 2013: 675, 1 Vpp, A/B R
 2051: 2048, 1 Vpp, A/B, EnDat, Multiturn 4096
 2052: 32, 1 Vpp, A/B, EnDat, Multiturn 4096
 2053: 512, 1 Vpp, A/B, EnDat, Multiturn 4096
 2054: 16, 1 Vpp, A/B, EnDat, Multiturn 4096
 2055: 2048, 1 Vpp, A/B, EnDat, Singleturn
 2081: 2048, 1 Vpp, A/B, SSI, Singleturn
 2082: 2048, 1 Vpp, A/B, SSI, Multiturn 4096
 2083: 2048, 1 Vpp, A/B, SSI, singleturn, error bit
 2084: 2048, 1 Vpp, A/B, SSI, multiturn 4096, error bit
 2110: 4000 nm, 1 Vpp, A/B R distance-coded
 2111: 20000 nm, 1 Vpp, A/B R distance-coded
 2112: 40000 nm, 1 Vpp, A/B R distance-coded
 2151: 16000 nm, 1 Vpp, A/B, EnDat, resolution 100 nm
 3001: 1024 HTL A/B R
 3002: 1024 TTL A/B R
 3003: 2048 HTL A/B R
 3005: 1024 HTL A/B
 3006: 1024 TTL A/B
 3007: 2048 HTL A/B
 3008: 2048 TTL A/B
 3009: 1024 HTL A/B unipolar
 3011: 2048 HTL A/B unipolar
 3020: 2048 TTL A/B R, with sense
 3081: SSI, Singleturn, 24 V
 3082: SSI, Multiturn 4096, 24 V
 3090: 4096, HTL, A/B, SSI, Singleturn
 3109: 2000 nm, TTL, A/B R distance-coded
 9999: User-defined
 10000: Identify encoder
 10050: Encoder with EnDat2.x interface identified
 10051: DRIVE-CLiQ encoder identified
 10058: Digital encoder (absolute) identified
 10059: Digital encoder (incremental) identified
 10100: Identify encoder (waiting)

Notice: An encoder type with p0400 < 9999 defines an encoder for which there is an encoder parameter list. When selecting a catalog encoder (p0400 < 9999) the parameters from the encoder parameter list cannot be changed (write protection). To remove write protection, the encoder type should be set to a third-party encoder (p0400 = 9999).

Note: The connected encoder can be identified by setting p0400 to 10000 or 10100. This assumes that the encoder supports this method, which is possible in the following cases: Motor with DRIVE-CLiQ, encoder with EnDat interface, DRIVE-CLiQ encoder, encoder with SSI interface (only 10100)..

The encoder data (e.g. pulse number p0408) can only be changed when p0400 = 9999.

When using an encoder with track A/B and zero pulse, as standard, fine synchronization is not set using a zero mark. If, for a synchronous motor, fine synchronization is to be realized using a zero mark, then the following must be executed:

- set p0400 to 9999
- set p0404.15 to 1

Prerequisite:

Coarse synchronization must be selected (e.g. pole position identification) and the zero pulse of the encoder must be either mechanically or electronically (p0431) adjusted to the pole position.

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For p0400 = 10000 the following applies:

If an identification is not possible, then p0400 is set to 0.

For p0400 = 10100 the following applies:

If an identification is not possible, p0400 remains set to 10100 until it becomes possible.

p0401[0...n]	Encoder type OEM selection / Enc type OEM sel		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 32767	Access level: 2 Func. diagram: 4700, 4704 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects the encoder from the list of encoder types that the OEM supports.		
Note:	The connected encoder can be identified by p0400 = 10000. This means that the encoder must support this and is possible in the following cases: Motor with DRIVE-CLiQ, encoder with EnDat interface. If an identification is not possible, then p0400 is set to 0. The encoder data (e.g. pulse number p0408) can only be changed when p0400 = 9999. Using p0400 = 20000, the encoder type can be selected from the list of OEM encoders using p0401.		

p0402[0...n]	Gearbox type selection / Gearbox type sel		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 1	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10100	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 9999
Description:	Selects the gearbox type to pre-set the inversion and the gearbox factor. Measuring gear factor = motor or load revolutions / encoder revolutions.		
Value:	1: Gearbox 1:1 not inverted 2: Gearbox 2:7 inverted 3: Gearbox 4:17 inverted 4: Gearbox 2:10 inverted 9999: Gearbox user-defined 10000: Identify gearbox 10100: Identify gearbox		
Dependency:	Refer to: p0410, p0432, p0433		
Note:	Re p0402 = 1: Automatic setting of p0410 = 0000 bin, p0432 = 1, p0433 = 1. Re p0402 = 2: Automatic setting of p0410 = 0011 bin, p0432 = 7, p0433 = 2. Re p0402 = 3: Automatic setting of p0410 = 0011 bin, p0432 = 17, p0433 = 4. Re p0402 = 4: Automatic setting of p0410 = 0011 bin, p0432 = 10, p0433 = 2. Re p0402 = 9999: No automatic setting of p0410, p0432, p0433. The parameters should be manually set. Re p0402 = 10000: It is only possible to identify the gearbox type for a motor with DRIVE-CLiQ. Parameters p0410, p0432 and p0433 are set corresponding to the identified gearbox. If an identification is not possible, then p0402 is set to 9999.		

p0404[0...n]	Encoder configuration effective / Enc_config eff		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: 4010, 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Settings for the basic encoder properties.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit	Yes	No	-

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400).

When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note:

ZM: Zero mark

SMC: Sensor Module Cabinet

If a technique to determine the commutation information/data has not been selected (e.g. track C/D, Hall sensor), and the encoder pulse number is an integer multiple of the pole number, then the following applies:

The track A/B is adjusted to match the magnetic position of the motor.

Re bit 01, 02 (absolute encoder, multiturn encoder):

These bits can only be selected for EnDat encoders, SSI encoders or DRIVE-CLiQ encoders.

Re bit 10 (DRIVE-CLiQ encoder):

This bit is only used for the large-scale integrated DRIVE-CLiQ encoders that provide their encoder data directly in DRIVE-CLiQ format without converting this data. This bit is not, therefore, set for first-generation DRIVE-CLiQ encoders.

Re bit 12 (equidistant zero mark):

The zero marks occur at regular intervals (e.g. rotary encoder with 1 zero mark per revolution or linear encoder with constant zero mark distance).

The bit activates monitoring of the zero mark distance (p0424/p0425, linear/rotary) or in the case of the linear encoder with 1 zero mark and p0424 = 0 zero mark monitoring is activated.

Re bit 13 (irregular zero mark):

The zero marks occur at irregular intervals (e.g. a linear scale with only 1 zero mark in the traversing range). The zero mark distance is not monitored.

Re bit 14 (distance-coded zero mark):

The distance (clearance) between two or several consecutive zero marks allows the absolute position to be calculated.

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Re bit 15 (commutation with zero mark):

Only applicable for synchronous motors.

The function can be de-selected by priority via p0430.23.

For distance-coded zero marks, the following applies:

The phase sequence of the C/D track (if available) must be the same as the phase sequence of the encoder (A/B track).

The phase sequence of the Hall signal (if available) must be the same as the phase sequence of the motor. Further, the position of the Hall sensor must be mechanically adjusted to the motor EMF.

The fine synchronization is only started after two zero marks have been passed.

p0404[0...n]	Encoder configuration effective / Enc_config eff		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: 4010, 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Settings for the basic encoder properties.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit	Yes	No	-

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400).

When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

If an SSI encoder (bit 9 = 1) is used as motor encoder for permanent-magnet synchronous motors, then this is only permissible in conjunction with an additional A/B track (bit 3 = 1 or bit 4 = 1).

Note: ZM: Zero mark

SMC: Sensor Module Cabinet

If a technique to determine the commutation information/data has not been selected (e.g. track C/D, Hall sensor), and the encoder pulse number is an integer multiple of the pole number, then the following applies:

The track A/B is adjusted to match the magnetic position of the motor.

Re bit 01, 02 (absolute encoder, multiturn encoder):

These bits can only be selected for EnDat encoders, SSI encoders or DRIVE-CLiQ encoders.

Re bit 10 (DRIVE-CLiQ encoder):

This bit is only used for the large-scale integrated DRIVE-CLiQ encoders that provide their encoder data directly in DRIVE-CLiQ format without converting this data. This bit is not, therefore, set for first-generation DRIVE-CLiQ encoders.

Re bit 12 (equidistant zero mark):

The zero marks occur at regular intervals (e.g. rotary encoder with 1 zero mark per revolution or linear encoder with constant zero mark distance).

The bit activates monitoring of the zero mark distance (p0424/p0425, linear/rotary) or in the case of the linear encoder with 1 zero mark and p0424 = 0 zero mark monitoring is activated.

Re bit 13 (irregular zero mark):

The zero marks occur at irregular intervals (e.g. a linear scale with only 1 zero mark in the traversing range). The zero mark distance is not monitored.

Re bit 14 (distance-coded zero mark):

The distance (clearance) between two or several consecutive zero marks allows the absolute position to be calculated.

Re bit 15 (commutation with zero mark):

Only applicable for synchronous motors.

The function can be de-selected by priority via p0430.23.

For distance-coded zero marks, the following applies:

The phase sequence of the C/D track (if available) must be the same as the phase sequence of the encoder (A/B track).

The phase sequence of the Hall signal (if available) must be the same as the phase sequence of the motor. Further, the position of the Hall sensor must be mechanically adjusted to the motor EMF.

The fine synchronization is only started after two zero marks have been passed.

p0405[0...n]	Square-wave encoder track A/B / Sq-wave enc A/B		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 1111 bin

Description: Settings for the track A/B in a square-wave encoder.

For square-wave encoders, p0404.3 must also be 1.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Signal	Bipolar	Unipolar	-
	01	Level	TTL	HTL	-
	02	Track monitoring	A/B <> -A/B	None	-
	03	Zero pulse	Same as A/B track	24 V unipolar	-
	04	Switching threshold	High	Low	-
	05	Pulse/direction	Active	Inactive	-

Notice: This parameter is automatically pre-set for encoders from the encoder list (p0400).

When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.

Note:

Re bit 02:

When the function is activated, track monitoring can be de-activated by setting p0437.26.

Re bit 05:

When the function is activated, a frequency setpoint and a direction for traveling can be entered via an encoder interface.

2 Parameters


2.2 List of parameters

p0407[0...n]	Linear encoder grid division / Enc grid div		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0 [nm]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 250000000 [nm]	Access level: 3 Func. diagram: 4010, 4704 Unit selection: - Expert list: 1 Factory setting 16000 [nm]
Description:	Sets the grid division for a linear encoder.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	The lowest permissible value is 250 nm.		
<hr/>			
p0408[0...n]	Rotary encoder pulse number / Rot enc pulse No.		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 16777215	Access level: 3 Func. diagram: 4010, 4704 Unit selection: - Expert list: 1 Factory setting 2048
Description:	Sets the number of pulses for a rotary encoder.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	The number of pole pairs for a resolver is entered here. The smallest permissible value is 1 pulse.		
<hr/>			
p0408	TM41 encoder emulation pulse number / Enc_emul puls No.		
TM41	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 32	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16384	Access level: 3 Func. diagram: 9674, 9676 Unit selection: - Expert list: 1 Factory setting 2048
Description:	Sets the pulse number output from the encoder emulation.		
Note:	For p4408 = 0, the following applies: Parameters p0408 and p0418 have a double significance. They define the format of the position actual value from the original encoder (TM41 input) and the format of the TM41 output. In this case, the zero mark is only correctly output, if the two parameters p0408 and p0418 for the TM41 and the encoder interconnected at p4420 have the same setting.		

p0410[0...n]	Encoder inversion actual value / Enc inv act value			
ENC, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4704, 4710, 4711, 4715 Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Setting to invert actual values.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Invert speed actual value	Yes	No
	01	Invert position actual value	Yes	No
Note:	The inversion influences the following parameters: Bit 00: r0061, r0063 (exception: encoderless control), r0094 Bit 01: r0482, r0483			
p0410[0...n]	Encoder inversion actual value / Enc inv act value			
ENC (Lin_enc), SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4704, 4710, 4711, 4715 Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Setting to invert actual values.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Invert velocity actual value	Yes	No
	01	Invert position actual value	Yes	No
Note:	The inversion influences the following parameters: Bit 00: r0061, r0063 (exception: encoderless control), r0094 Bit 01: r0482, r0483			
p0410[0...n]	Encoder inversion actual value / Enc inv act value			
HLA	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Setting to invert actual values.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Invert velocity actual value	Yes	No
	01	Invert position actual value	Yes	No
Note:	The inversion influences the following parameters: Bit 00: r0061, r0063, r0094 Bit 01: r0482, r0483			

p0411[0...n]		Measuring gear configuration / Meas gear config		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Sets the configuration for position tracking of a measuring gear.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Measuring gear activate position tracking	Yes	No
	01	Axis type	Linear axis	Rotary axis
	02	Measuring gear reset position	Yes	No
	03	Meas. gearbox, activate pos. tracking for incremental encoders	Yes	No
Notice:	For p0411.3 = 1 the following applies: If position tracking is activated for incremental encoders, only the position actual value is stored. Axis or encoder motion is not detected when de-activated! Any tolerance window entered in p0413 has no effect.			
Note:	For the following events, the non-volatile, saved position values are automatically reset: - when an encoder replacement has been identified. - when changing the configuration of the Encoder Data Set (EDS).			

p0412[0...n]		Measuring gear absolute encoder rotary revolutions virtual / Abs rot rev		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 4194303	Access level: 1 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the number of rotations that can be resolved for a rotary encoder with activated position tracking of the measuring gear.			
Dependency:	This parameter is only of significance for an absolute encoder (p0404.1 = 1) with activated position tracking (p0411.0 = 1) and for an incremental encoder with activated position tracking (p0411.3 = 1).			
Note:	The resolution that is set must be able to be represented using r0483. For rotary axes/modulo axes, the following applies: p0411.0 = 1: This parameter is pre-set with p0421 and can be changed. p0411.3 = 1: The parameter value is pre-set to the highest possible value. The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419). For linear axes, the following applies: p0411.0 = 1: This parameter is pre-assigned with p0421, expanded by 6 bits for multiturn information (maximum number of overflows) and cannot be changed. p0411.3 = 1: The parameter value is pre-set to the highest possible value. The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).			

p0413[0...n]	Measuring gear position tracking tolerance window / Pos track window		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 4294967300.00	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00
Description:	Sets a tolerance window for position tracking. After the system is powered up, the difference between the saved position and the actual position is determined, and depending on this, the following is initiated: Difference within the tolerance window --> The position is reproduced as a result of the encoder actual value. Difference outside the tolerance window --> An appropriate message is output. Rotation, e.g. through a complete encoder range is not detected.		
Caution:			
Note:	The value is entered in integer (complete) encoder pulses. For p0411.0 = 1, the value is automatically pre-assigned quarter of the encoder range. Example: Quarter of the encoder range = (p0408 * p0421) / 4 It is possible that the tolerance window may not be able to be precisely set due to the data type (floating point number with 23 bit mantissa).		
p0414[0...n]	Redundant coarse position value relevant bits (identified) / Relevant bits		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 16
Description:	Sets the number of relevant bits for the redundant coarse position value.		
p0415[0...n]	Gx_XIST1 Coarse position safe most significant bit (identified) / Gx_XIST1 safe MSB		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 31	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 14
Description:	Sets the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position.		
Note:	MSB: Most Significant Bit		
p0416[0...n]	Non safety-relevant meas. steps position value POS1 (detected) / nsrPos1		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 22000
Description:	Sets the non safety-relevant measuring steps of POS1.		
Dependency:	Refer to: r0473, p9513		

2 Parameters

2.2 List of parameters

p0417[0...n]	Encoder safety comparison algorithm (detected) / Safety comp_algo		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 255
Description:	Sets the comparison algorithm for the encoder position monitoring functions.		
Value:	0: SMx20 safety algorithm 10: DQL binary safety algorithm 11: DQL linear non-binary safety algorithm 12: SMC30 safety algorithm 255: Safety algorithm unknown		
Dependency:	Refer to: p9541		
p0418[0...n]	Fine resolution Gx_XIST1 (in bits) / Enc fine Gx_XIST1		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min 2	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 18	Access level: 3 Func. diagram: 4010, 4704 Unit selection: - Expert list: 1 Factory setting 11
Description:	Sets the fine resolution in bits of the incremental position actual values.		
Note:	The parameter applies for the following process data: - Gx_XIST1 - Gx_XIST2 for reference mark or flying measurement The fine resolution specifies the fraction between two encoder pulses. Depending on the physical measurement principle, an encoder pulse can be broken down into a different number of fractions (e.g. squarewave encoder: 2 bit = resolution 4, sin/cos encoder: Typical 11 bit = resolution 2048). For a squarewave encoder, with the factory setting, the least significant bits have the value zero, i.e. they do not supply any useful information. For especially high quality measuring systems, the fine resolution must be increased corresponding to the available accuracy.		
p0418	TM41 encoder emulation fine resolution Gx_XIST1 (in bits) / Enc fine Gx_XIST1		
TM41	Can be changed: C2(4) Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min 2	Calculated: - Dyn. index: - Units group: - Scaling: - Max 18	Access level: 3 Func. diagram: 9674, 9676 Unit selection: - Expert list: 1 Factory setting 11
Description:	Sets the fine resolution in bits of the position actual value (r0479, r0482).		
Note:	For p4408 = 0, the following applies: Parameters p0408 and p0418 have a double significance. They define the format of the position actual value from the original encoder (TM41 input) and the format of the TM41 output. In this case, the zero mark is only correctly output, if the two parameters p0408 and p0418 for the TM41 and the encoder interconnected at p4420 have the same setting.		

p0419[0...n]	Fine resolution absolute value Gx_XIST2 (in bits) / Enc fine Gx_XIST2		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min 2	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 18	Access level: 3 Func. diagram: 4704, 4710 Unit selection: - Expert list: 1 Factory setting 9
Description:	Sets the fine resolution in bits of the absolute position actual values.		
Dependency:	Refer to: p0418		
Note:	This parameter applies to process data Gx_XIST2 when reading the absolute value.		

p0420[0...n]	Encoder connection / Enc_connection			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Selecting the encoder connection.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	SUB-D	Yes	No
	01	Terminal	Yes	No
				FP
				-
				-

p0421[0...n]	Absolute encoder rotary multiturn resolution / Enc abs multiturn		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 4096
Description:	Sets the number of rotations that can be resolved for a rotary absolute encoder.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		

p0422[0...n]	Absolute encoder linear measuring step resolution / Enc abs meas step		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0 [nm]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 4294967295 [nm]	Access level: 3 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 100 [nm]
Description:	Sets the resolution of the absolute position for a linear absolute encoder.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	The serial protocol of an absolute encoder provides the position with a certain resolution , e.g. 100 nm. This value must be entered here.		

2 Parameters

2.2 List of parameters

p0423[0...n]	Absolute encoder rotary singleturn resolution / Enc abs singleturn		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 1073741823	Access level: 3 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting 8192
Description:	Sets the number of measuring steps per revolution for a rotary absolute encoder. The resolution refers to the absolute position.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
p0424[0...n]	Encoder linear zero mark distance / Enc lin ZM_dist		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0 [mm]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 20 [mm]
Description:	Sets the distance between two zero marks for a linear encoder. This information is used for zero mark monitoring.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	For distance-coded zero marks, this means the basic distance.		
p0425[0...n]	Encoder rotary zero mark distance / Enc rot dist ZM		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 16777215	Access level: 3 Func. diagram: 4704, 8570 Unit selection: - Expert list: 1 Factory setting 2048
Description:	Sets the distance in pulses between two zero marks for a rotary encoder. This information is used for zero mark monitoring.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	For distance-coded zero marks, this means the basic distance.		
p0426[0...n]	Encoder zero mark differential distance / Enc ZM Dif_dist		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 1	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the differential distance with distance-coded zero marks [signal periods]. The value corresponds to jump displacement of "zero mark with interference".		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		

p0427[0...n]	Encoder SSI baud rate / Enc SSI baud rate				
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0 [kHz]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535 [kHz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [kHz]		
Description:	Sets the baud rate for an SSI encoder.				
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.				
Note:	SSI: Synchronous Serial Interface				
p0428[0...n]	Encoder SSI monoflop time / Enc SSI t_monoflop				
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0 [µs]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 30 [µs]		
Description:	Sets the minimum delay time between two data transfers of the absolute value for an SSI encoder.				
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.				
p0429[0...n]	Encoder SSI configuration / Enc SSI config				
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin		
Description:	Sets the configuration for an SSI encoder.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Transfer code	Binary code	Gray code	-
	02	Transfer absolute value twice	Yes	No	-
	06	Data line during the monoflop time	High level	Low level	-
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.				
Note:	Re bit 06: The quiescent signal level of the data line corresponds to the inverted, set level.				

p0430[0...n]	Sensor Module configuration / SM config		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1110 0000 0000 1000 0000 0000 0000 0000 bin

Description: Sets the configuration of the Sensor Module.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	17	Burst oversampling	Yes	No	-
	18	Continuous oversampling (reserved)	Yes	No	-
	19	Safety position actual value sensing	Yes	No	-
	20	Speed calculation mode (only SMC30)	Incremental diff	Flank time meas	-
	21	Zero mark tolerance	Yes	No	-
	22	Rot pos adapt	Yes	No	-
	23	De-select commutation with zero mark	Yes	No	-
	24	Commutation with selected zero mark	Yes	No	-
	25	Switch off encoder voltage supply during parking	Yes	No	-
	27	Extrapolate position values	Yes	No	-
	28	Cubic correction	Yes	No	-
	29	Phase correction	Yes	No	-
	30	Amplitude correction	Yes	No	-
	31	Offset correction	Yes	No	-

Notice: A bit-wise configuration is only possible if the corresponding property is also present in r0458.

- Note:**
- Re bit 17 (burst oversampling):
 - if bit = 1, burst oversampling is switched on.
 - Re bit 18 (continuous oversampling):
 - if bit = 1, continuous oversampling is switched on.
 - Re bit 19 (Safety position actual value sensing):
 - if bit = 1, the Safety position actual value is transferred in the cyclic telegram.
 - Re bit 20 (speed calculation mode):
 - if bit = 1, the speed is calculated via incremental difference without extrapolation.
 - if bit = 0, the speed is calculated via edge time measurement with extrapolation. p0453 is effective in this mode.
 - Re bit 21 (zero mark tolerance):
 - if bit = 1, a one-off zero mark distance error is tolerated. In the event of a defect, the fault F3x100/F3x101 does not appear, but alarm A3x400/A3x401 does.
 - Re bit 22 (rotor position adaptation):
 - if bit = 1, the rotor position is corrected automatically. The correction speed is +/-1/4 encoder pulse per zero mark distance.
 - Re bit 23 (de-select commutation with zero mark):
 - The bit should only be set for encoders that have not been adjusted.
 - Re bit 24 (commutation with selected zero mark):
 - if bit = 1, the commutation position is corrected via a selected zero mark.
 - Re bit 25 (disconnect the encoder power supply on parking):
 - if bit = 1, the encoder power supply is switched off on parking (0 V).
 - if bit = 0, the encoder power supply is not switched off on parking, it is reduced from 24 V to 5 V.
 - Re bit 27 (extrapolate position values):
 - if bit = 1, the extrapolation of the position values is activated.
 - Re bit 28 (cubic correction):
 - if bit = 1, the cubic correction for track A/B sine is activated.
 - Re bit 29 (phase correction):
 - if bit = 1, the phase correction for track A/B sine is activated.

- Re bit 30 (amplitude correction):
 - if bit = 1, the amplitude correction for track A/B sine is activated.
- Re bit 31 (offset correction):
 - if bit = 1, the offset correction for track A/B sine is activated.

p0430[0...n]**Sensor Module configuration / SM config**

ENC (Lin_enc),
 SERVO (Lin),
 SERVO_AC (Lin),
 SERVO_I_AC (Lin)

Can be changed: C2(4)**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** EDS, p0140**Func. diagram:** -**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

1110 0000 0000 1000 0000
0000 0000 0000 bin**Description:**

Sets the configuration of the Sensor Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
17	Burst oversampling	Yes	No	-
18	Continuous oversampling (reserved)	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Velocity calculation mode (only SMC30)	Incremental diff	Flank time meas	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-
23	De-select commutation with zero mark	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Switch off encoder voltage supply during parking	Yes	No	-
27	Extrapolate position values	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Notice:

A bit-wise configuration is only possible if the corresponding property is also present in r0458.

Note:

Re bit 17 (burst oversampling):

- if bit = 1, burst oversampling is switched on.

Re bit 18 (continuous oversampling):

- if bit = 1, continuous oversampling is switched on.

Re bit 19 (Safety position actual value sensing):

- if bit = 1, the Safety position actual value is transferred in the cyclic telegram.

Re bit 20 (speed calculation mode):

- if bit = 1, the speed is calculated via incremental difference without extrapolation.
- if bit = 0, the speed is calculated via edge time measurement with extrapolation. p0453 is effective in this mode.

Re bit 21 (zero mark tolerance):

- if bit = 1, a one-off zero mark distance error is tolerated. In the event of a defect, the fault F3x100/F3x101 does not appear, but alarm A3x400/A3x401 does.

Re bit 22 (rotor position adaptation):

- if bit = 1, the rotor position is corrected automatically. The correction speed is +/-1/4 encoder pulse per zero mark distance.

Re bit 23 (de-select commutation with zero mark):

- The bit should only be set for encoders that have not been adjusted.

Re bit 24 (commutation with selected zero mark):

- if bit = 1, the commutation position is corrected via a selected zero mark.

Re bit 25 (disconnect the encoder power supply on parking):

- if bit = 1, the encoder power supply is switched off on parking (0 V).
- if bit = 0, the encoder power supply is not switched off on parking, it is reduced from 24 V to 5 V.

Re bit 27 (extrapolate position values):

- if bit = 1, the extrapolation of the position values is activated.

Re bit 28 (cubic correction):

- if bit = 1, the cubic correction for track A/B sine is activated.

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Re bit 29 (phase correction):

- if bit = 1, the phase correction for track A/B sine is activated.

Re bit 30 (amplitude correction):

- if bit = 1, the amplitude correction for track A/B sine is activated.

Re bit 31 (offset correction):

- if bit = 1, the offset correction for track A/B sine is activated.

p0431[0...n]

Angular commutation offset / Ang_com offset

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(4)

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: EDS, p0140

Func. diagram: -

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-180.00 [°]

180.00 [°]

0.00 [°]

Description:

Sets the angular commutation offset.

Dependency:

The value is taken into account in r0094.

Refer to: r0094, r1778

Notice:

When the firmware is upgraded from V2.3 to V2.4 or higher, the value must be reduced by 60° if all the following conditions are fulfilled:

- The motor is a synchronous motor (p0300 = 2, 2xx, 4, 4xx).
- The encoder is a resolver (p0404.23 = 1).
- The actual speed value is inverted (p0410.0 = 1).

The angular commutation offset cannot be generally taken from other drive systems. As a minimum - the sign of the offset determined for SIMODRIVE 611 digital and SIMODRIVE 611 universal must be reversed for SINAMICS (p0431 (SINAMICS) = -p1016 (SIMODRIVE)).

Note:

Angular commutation offset, angular difference between electrical position of encoder and flux position.

For p0404.5 = 1 (track C/D) the following applies:

The angular offset in p0431 acts on track A/B, the zero mark on track C/D.

For p0404.6 = 1 (Hall sensor) the following applies:

The angular offset in p0431 acts on track A/B and the zero mark.

p0432[0...n]

Gearbox factor encoder revolutions / Grbx_fact enc_rev

ENC, HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(4)

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: EDS, p0140

Func. diagram: -

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

1

10000

1

Description:

Sets the encoder revolutions for the gearbox factor of the encoder evaluation.

The gearbox factor specifies the ratio between the encoder shaft and motor shaft (for motor encoders) or between the encoder shaft and the load.

Dependency:

This parameter can only be set for p0402 = 9999.

Refer to: p0402, p0410, p0433

Note:

Negative gearbox factors should be implemented with p0410.

p0433[0...n]	Gearbox factor motor/load revolutions / Grbx_fact mot_rev		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 1	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the motor and load revolutions for the gearbox factor of the encoder evaluation. The gearbox factor specifies the ratio between the encoder shaft and motor shaft (for motor encoders) or between the encoder shaft and the load.		
Dependency:	This parameter can only be set for p0402 = 9999. Refer to: p0402, p0410, p0432		
Note:	Negative gearbox factors should be implemented with p0410.		
p0434[0...n]	Encoder SSI error bit / Enc SSI error bit		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the position and level of the error bit in the SSI protocol.		
Notice:	The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.		
Note:	Value = dcba ba: Position of the error bit in the protocol (0 ... 63). c: Level (0: Low level, 1: High level). d: Status of the evaluation (0: Off, 1: On with 1 error bit, 2: On with 2 error bits ... 9: On with 9 error bits). For several error error bits, the following applies: - the position specified under ba and the additional bits are assigned increasing consecutively. - the level set under c applies to all error bits. Example: p0434 = 1013 --> The evaluation is switched in and the error bit is at position 13 with a low level. p0434 = 1113 --> The evaluation is switched in and the error bit is at position 13 with a high level.		
p0435[0...n]	Encoder SSI alarm bit / Enc SSI alarm bit		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the position and level of the alarm bit in the SSI protocol.		
Notice:	The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.		
Note:	Value = dcba ba: Position of the alarm bit in protocol (0 ... 63). c: Level (0: Low level, 1: High level). d: State of the evaluation (0: Off, 1: On).		

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Example:

p0435 = 1014

--> The evaluation is switched in and the alarm bit is at position 14 with a low level.

p0435 = 1114

--> The evaluation is switched in and the alarm bit is at position 14 with a high level.

p0436[0...n]	Encoder SSI parity bit / Enc SSI parity bit		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Sets the position and parity of the parity bit in the SSI protocol.		
Notice:	The bit may only be positioned before (p0446) or after (p0448) the absolute value in the SSI protocol.		
Note:	Value = dcba ba: Position of the parity bit in the protocol (0 ... 63). c: Parity (0: even, 1: uneven). d: State of the evaluation (0: Off, 1: On). Example: p0436 = 1015 --> The evaluation is switched in and the parity bit is at position 15 with even parity. p0436 = 1115 --> The evaluation is switched in and the parity bit is at position 15 with uneven parity.		

p0437[0...n]	Sensor Module configuration extended / SM config ext				
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: -		
	P-Group: Encoder	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0011 0000 0000 0000 0000 1000 0000 0000 bin		
Description:	Sets the extended configuration of the Sensor Module.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data logger	Yes	No	-
	01	Zero mark edge detection	Yes	No	-
	02	Correction position actual value XIST1	Yes	No	-
	04	Edge evaluation bit 0	Yes	No	-
	05	Edge evaluation bit 1	Yes	No	-
	06	Freeze the speed actual value for dn/dt errors	Yes	No	-
	07	Accumulate uncorrected encoder pulses	Yes	No	-
	11	Fault handling after PROFIdrive	Yes	No	-
	12	Activate additional messages	Yes	No	-
	13	Support absolute position for incremental encoder	Yes	No	4750
	25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
	26	Deselect track monitoring	Yes	No	-
	28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
	29	EnDat encoder initialization with high accuracy	Yes	No	-
	31	Analog unipolar track monitoring	Yes	No	-
Dependency:	Refer to: p0430, r0459				

- Note:** A value of zero is displayed if an encoder is not present.
- Re bit 00:
When the data logger (trace) is activated, in the case of a fault, data before and after the event are recorded (traced) and saved in files on the non-volatile memory medium. Experts can then evaluate this data.
- Re bit 01:
If bit = 0, the zero mark is evaluated by ANDing tracks A and B and the zero mark.
For bit = 1, the zero mark is evaluated depending on the direction of rotation detected. For a positive direction of rotation, the positive edge of the zero mark is considered and for a negative direction of rotation, the negative edge of the zero mark.
- Re bit 02:
If the bit is set, in the event of a deviation less than the tolerance window for the zero mark (p4681, p4682), the pulses per revolution are corrected. If the bit is not set, encoder fault F3x131 is triggered.
- Re bits 05, 04:
The actual hardware only supports 1x or 4x signal evaluation.
- Bit 5/4 = 0/0: Signal evaluation per period, 4x.
Bit 5/4 = 1/0: Illegal setting.
Bit 5/4 = 0/1: Signal evaluation per period, 1x.
Bit 5/4 = 1/1: Illegal setting.
- Re bit 06:
If the function is active, when dn/dt monitoring responds, the speed actual value is internally frozen for a time equivalent to two current controller clock cycles. The rotor position continues to be integrated. The actual value is then re-enabled after this time has expired.
- Re bit 07:
If the bit is set, the encoder pulses which have not been corrected are added to p4688 at the zero mark.
- Re bit 11:
If the bit is set, the Sensor Module checks within a certain time grid whether the fault cause is still present. This enables the Sensor Module to switch from the fault state to the operating state and provide valid actual values automatically. The faults are displayed until the user acknowledges them.
- Re bit 12:
Additional fault messages can be activated for extended fault diagnostics.
- Re bit 13:
When the bit is set, for an incremental encoder with zero mark, the absolute value in Gn_XIST2 can be requested via Gn_STW.13.
- Re bit 26:
Track monitoring is de-activated for the square-wave encoders when the bit is set, even if the monitoring function is selected in p0405.2.
- Re bit 28:
Monitoring of the difference between incremental and absolute position in the case of linear encoders.
- Re bit 29:
When the bit is set, the EnDat encoder is initialized under a certain speed and, therefore, with high accuracy. If initialization at a higher speed is requested, fault F31151, F32151, or F33151 is output.
- Re bit 31:
When monitoring is active, the levels of the individual track signals and the corresponding inverted track signals are monitored separately.

p0437[0...n]	Sensor Module configuration extended / SM config ext				
ENC (Lin_enc), SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0011 0000 0000 0000 0000 1000 0000 0000 bin		
Description:	Sets the extended configuration of the Sensor Module.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data logger	Yes	No	-
	01	Zero mark edge detection	Yes	No	-
	02	Correction position actual value XIST1	Yes	No	-
	04	Edge evaluation bit 0	Yes	No	-
	05	Edge evaluation bit 1	Yes	No	-
	06	Freeze the speed actual value for dn/dt errors	Yes	No	-
	07	Accumulate uncorrected encoder pulses	Yes	No	-
	11	Fault handling after PROFIdrive	Yes	No	-
	12	Activate additional messages	Yes	No	-
	13	Support absolute position for incremental encoder	Yes	No	4750
	25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
	26	Deselect track monitoring	Yes	No	-
	28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
	29	EnDat encoder initialization with high accuracy	Yes	No	-
	31	Analog unipolar track monitoring	Yes	No	-
Dependency:	Refer to: p0430, r0459				
Note:	A value of zero is displayed if an encoder is not present.				
	Re bit 00: When the data logger (trace) is activated, in the case of a fault, data before and after the event are recorded (traced) and saved in files on the non-volatile memory medium. Experts can then evaluate this data.				
	Re bit 01: If bit = 0, the zero mark is evaluated by ANDing tracks A and B and the zero mark. For bit = 1, the zero mark is evaluated depending on the direction detected. For a positive direction, the positive edge of the zero mark is considered and for a negative direction, the negative edge of the zero mark.				
	Re bit 02: If the bit is set, in the event of a deviation less than the tolerance window for the zero mark (p4681, p4682), the pulses per revolution are corrected. If the bit is not set, encoder fault F3x131 is triggered.				
	Re bits 05, 04: Bit 5/4 = 0/0: Signal evaluation per period, 4x. Bit 5/4 = 1/0: Signal evaluation per period, 4x. Bit 5/4 = 0/1: Signal evaluation per period, 1x. Bit 5/4 = 1/1: Illegal setting.				
	Re bit 06: If the function is active, when dn/dt monitoring responds, the velocity actual value is internally frozen for a time equivalent to two current controller clock cycles. The rotor position continues to be integrated. The actual value is then re-enabled after this time has expired.				
	Re bit 07: If the bit is set, the encoder pulses detected as faulty between two zero marks are accumulated (p4688).				

Re bit 29:

When the bit is set, the EnDat encoder is initialized under a certain velocity and, therefore, with high accuracy. If initialization at a higher velocity is requested, fault F31151, F32151, or F33151 is output.

Re bit 31:

When monitoring is active, the levels of the individual track signals and the corresponding inverted track signals are monitored separately.

p0438[0...n]	Squarewave encoder filter time / Enc t_filt		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 100.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.64 [µs]
Description:	Sets the filter time for a squarewave encoder. The hardware of the squarewave encoder only supports the following values: 0: No filtering 0.04 µs 0.64 µs 2.56 µs 10.24 µs 20.48 µs		
Dependency:	Refer to: r0452		
Notice:	If the filter time is too long, the track signals A/B/R may be suppressed and the appropriate messages output.		
Note:	The most suitable filter time depends on the number of pulses and maximum speed of the square-wave encoder. The filter time is automatically corrected to the next value when entering a non-specified value. In this case, no message is output. The effective filter time is displayed in r0452.		
p0439[0...n]	Encoder ramp-up time / Enc ramp-up time		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the ramp-up time for the encoder. The encoder supplies stable track signals once this time has elapsed.		
Note:	This parameter is automatically pre-set for encoders from the encoder list (p0400).		
p0440[0...n]	Copy encoder serial number / Copy enc ser_no		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Copies the actual serial number of the encoder belonging to this Encoder Data Set (EDS) to p0441 ... p0445. Example: For p0440[0] = 1, the serial number of the encoder belonging EDS0 is copied to p0441[0] ... p0445[0].		
Value:	0: No action 1: Transfer serial number		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464, p1990		

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Note: For encoders with serial number, encoder replacement is monitored in order to request angular commutation calibration (adjustment) for motor encoders and absolute calibration for direct measuring systems with absolute value data. The serial number, which from then onwards is used for monitoring purposes, can be transferred using p0440. In the following cases, copying is automatically started in the following cases:

- 1.) When commissioning 1FT6, 1FK6, 1FK7 motors.
- 2.) When writing into p0431.
- 3.) For p1990 = 1.

p0440 is automatically set to 0 when the copying has been completed.
In order to permanently accept the copied values, it is necessary to save in a non-volatile fashion (p0977).

p0441[0...n]	Encoder commissioning serial number part 1 / Enc comm ser_no 1		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0000 hex	Calculated: CALC_MOD_ALL Dyn. index: EDS, p0140 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Serial number part 1 of the encoder for the commissioning.		
Dependency:	Refer to: p0440, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464		
Note:	A value of zero is displayed if an encoder is not present.		

p0442[0...n]	Encoder commissioning serial number part 2 / Enc comm ser_no 2		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0000 hex	Calculated: CALC_MOD_ALL Dyn. index: EDS, p0140 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Serial number part 2 of the encoder for the commissioning.		
Dependency:	Refer to: p0440, p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464		
Note:	A value of zero is displayed if an encoder is not present.		

p0443[0...n]	Encoder commissioning serial number part 3 / Enc comm ser_no 3		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0000 hex	Calculated: CALC_MOD_ALL Dyn. index: EDS, p0140 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Serial number part 3 of the encoder for the commissioning.		
Dependency:	Refer to: p0440, p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464		
Note:	A value of zero is displayed if an encoder is not present.		

p0444[0...n]	Encoder commissioning serial number part 4 / Enc comm ser_no 4		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0000 hex	Calculated: CALC_MOD_ALL Dyn. index: EDS, p0140 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Serial number part 4 of the encoder for the commissioning.		
Dependency:	Refer to: p0440, p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463, r0464		
Note:	A value of zero is displayed if an encoder is not present.		

p0445[0...n]	Encoder commissioning serial number part 5 / Enc comm ser_no 5		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0000 hex	Calculated: CALC_MOD_ALL Dyn. index: EDS, p0140 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Serial number part 5 of the encoder for the commissioning.		
Dependency:	Refer to: p0440, p0441, p0442, p0443, p0444, r0460, r0461, r0462, r0463, r0464		
Note:	A value of zero is displayed if an encoder is not present.		
p0446[0...n]	Encoder SSI number of bits before the absolute value / Enc SSI bit before		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the number of bits before the absolute value in the SSI protocol.		
Notice:	When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	This parameter is automatically pre-set for encoders from the encoder list (p0400). For example, error bit, alarm bit or parity bit can be positioned at these bits.		
p0447[0...n]	Encoder SSI number of bits absolute value / Enc SSI bit val		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 25
Description:	Sets the number of bits for the absolute value in the SSI protocol.		
Notice:	When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	This parameter is automatically pre-set for encoders from the encoder list (p0400).		
p0448[0...n]	Encoder SSI number of bits after the absolute value / Enc SSI bit after		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the number of bits after the absolute value in the SSI protocol.		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	For example, error bit, alarm bit or parity bit can be positioned at these bits.		

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p0449[0...n]	Encoder SSI number of bits filler bits / Enc SSI fill bits		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the number of filler bits for double absolute value transfer in the SSI protocol.		
Dependency:	Refer to: p0429		
Notice:	This parameter is automatically pre-set for encoders from the encoder list (p0400). When selecting a catalog encoder, this parameter cannot be changed (write protection). Information in p0400 should be carefully observed when removing write protection.		
Note:	This parameter is only of significance for p0429.2 = 1.		
r0451[0...2]	Commutation angle factor / Enc commut_factor		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4710 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the relationship between the electrical and mechanical pole positions.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Note:	A value of zero is displayed if an encoder is not present.		
r0452	Squarewave encoder filter time display / Enc t_filt displ		
ENC	Can be changed: - Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]
Description:	Displays the effective filter time for a squarewave encoder. The filter time is set using p0438.		
Dependency:	Refer to: p0438		
Note:	A value of zero is displayed if an encoder is not present.		
r0452[0...2]	Squarewave encoder filter time display / Enc t_filt displ		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]
Description:	Displays the effective filter time for a squarewave encoder. The filter time is set using p0438.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0438		
Note:	A value of zero is displayed if an encoder is not present.		

p0453[0...n] Pulse encoder evaluation zero speed measuring time / Enc_ev n_0 t_meas

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.10 [ms]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000.00 [ms]
--	---	--	--

Description: Sets the measuring time for evaluating zero speed.
If no pulses are detected from track A/B during this time, a speed actual value of zero is output.

Dependency: Refer to: r0452

Note: This function is required for slow-running motors so that actual speeds close to zero can be output correctly.

r0455 Encoder configuration recognized / Enc config act

ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
-----	--	---	---

Description: Displays the detected encoder configuration.
In this case, the encoder must automatically support the function (e.g. encoder with EnDat interface).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark

This parameter is only used for diagnostics.

A value of zero is displayed if an encoder is not present.

Re bit 20, 21 (voltage level 5 V, voltage level 24 V):

The voltage level cannot be detected. Therefore, these bits are always set to 0.

r0455[0...2]		Encoder configuration recognized / Enc config act			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting		
Description:	Displays the detected encoder configuration. In this case, the encoder must automatically support the function (e.g. encoder with EnDat interface).				
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit	Yes	No	-
Dependency:	Refer to: p0404				
Note:	ZM: Zero mark This parameter is only used for diagnostics. A value of zero is displayed if an encoder is not present. Re bit 20, 21 (voltage level 5 V, voltage level 24 V): The voltage level cannot be detected. Therefore, these bits are always set to 0.				

r0456		Encoder configuration supported / Enc_config supp			
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting		
Description:	Displays the encoder configuration supported by the Sensor Module.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-

09	SSI encoder	Yes	No	-
10	DRIVE-CLiQ encoder	Yes	No	-
11	Digital encoder	Yes	No	-
12	Equidistant zero mark	Yes	No	-
13	Irregular zero mark	Yes	No	-
14	Distance-coded zero mark	Yes	No	-
15	Commutation with zero mark (not ASM)	Yes	No	-
16	Acceleration	Yes	No	-
17	Track A/B analog	Yes	No	-
20	Voltage level 5 V	Yes	No	-
21	Voltage level 24 V	Yes	No	-
22	Remote sense (only SMC30)	Yes	No	-
23	Resolver excit	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark

This parameter is only used for diagnostics.

A value of zero is displayed if an encoder is not present.

r0456[0...2] Encoder configuration supported / Enc_config supp

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Data type: Unsigned32

P-Group: Encoder

Not for motor type: -

Min

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

-

Description: Displays the encoder configuration supported by the Sensor Module.

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Linear encoder	Yes	No	-
	01	Absolute encoder	Yes	No	-
	02	Multiturn encoder	Yes	No	-
	03	Track A/B sq-wave	Yes	No	-
	04	Track A/B sine	Yes	No	-
	05	Track C/D	Yes	No	-
	06	Hall sensor	Yes	No	-
	08	EnDat encoder	Yes	No	-
	09	SSI encoder	Yes	No	-
	10	DRIVE-CLiQ encoder	Yes	No	-
	11	Digital encoder	Yes	No	-
	12	Equidistant zero mark	Yes	No	-
	13	Irregular zero mark	Yes	No	-
	14	Distance-coded zero mark	Yes	No	-
	15	Commutation with zero mark (not ASM)	Yes	No	-
	16	Acceleration	Yes	No	-
	17	Track A/B analog	Yes	No	-
	20	Voltage level 5 V	Yes	No	-
	21	Voltage level 24 V	Yes	No	-
	22	Remote sense (only SMC30)	Yes	No	-
	23	Resolver excit	Yes	No	-

Dependency: Refer to: p0404

Note: ZM: Zero mark

This parameter is only used for diagnostics.

A value of zero is displayed if an encoder is not present.

r0458 Sensor Module properties / SM properties					
ENC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704		
	P-Group: Encoder	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Sets the Sensor Module configuration.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder data available	Yes	No	-
	01	Motor data available	Yes	No	-
	02	Temperature sensor connection available	Yes	No	-
	03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
	04	Module temperature available	Yes	No	-
	05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
	06	Sensor Module permits parking/unparking	Yes	No	-
	07	Hall sensor can be combined with actual value inversion	Yes	No	-
	08	Evaluation through several temperature channels possible	Yes	No	-
	09	Encoder fault and its associated information available	Yes	No	-
	10	Speed diagnostics in the Sensor Module	Yes	No	-
	11	Configuring without park state possible	Yes	No	-
	12	Extended functions available	Yes	No	-
	13	Extended encoder fault handling	Yes	No	-
	14	Extended singleturn/multiturn information available	Yes	No	-
	15	Evaluation function reserve	Yes	No	-
	16	Pole position identification	Yes	No	-
	17	Burst oversampling	Yes	No	-
	18	Continuous oversampling	Yes	No	-
	19	Safety position actual value sensing	Yes	No	-
	20	Extended speed calculation being used (only SMC30)	Yes	No	-
	21	Zero mark tolerance	Yes	No	-
	22	Rot pos adapt	Yes	No	-
	23	Commutation with zero mark can be de-selected	Yes	No	-
	24	Commutation with selected zero mark	Yes	No	-
	25	Disconnection of encoder power supply on parking supported	Yes	No	-
	26	Parking with temperature evaluation	Yes	No	-
	27	SSI position value extrapolation	Yes	No	-
	28	Cubic correction	Yes	No	-
	29	Phase correction	Yes	No	-
	30	Amplitude correction	Yes	No	-
	31	Offset correction	Yes	No	-
Dependency:	Refer to: p0437, p0600, p0601				
Note:	A value of zero is displayed if an encoder is not present.				
	Re bit 11:				
	When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):				
	p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445				
	Re bit 12:				
	The extended functions can be configured using p0437.				
	Re bit 13:				
	Encoder faults can be acknowledged via Gn_STW.15.				

Re bit 14:

Only for internal Siemens use.

Re bit 23:

When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:

If the property is set, commutation to the selected zero mark can be carried out.

r0458**Sensor Module properties / SM properties**

ENC (Lin_enc)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** 4704**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Sets the Sensor Module configuration.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder data available	Yes	No	-
01	Motor data available	Yes	No	-
02	Temperature sensor connection available	Yes	No	-
03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
04	Module temperature available	Yes	No	-
05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
06	Sensor Module permits parking/unparking	Yes	No	-
07	Hall sensor can be combined with actual value inversion	Yes	No	-
08	Evaluation through several temperature channels possible	Yes	No	-
09	Encoder fault and its associated information available	Yes	No	-
10	Velocity diagnostics in the Sensor Module	Yes	No	-
11	Configuring without park state possible	Yes	No	-
12	Extended functions available	Yes	No	-
13	Extended encoder fault handling	Yes	No	-
14	Extended singleturn/multiturn information available	Yes	No	-
15	Evaluation function reserve	Yes	No	-
16	Pole position identification	Yes	No	-
17	Burst oversampling	Yes	No	-
18	Continuous oversampling	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Extended velocity calculation available (only SMC30)	Yes	No	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-
23	Commutation with zero mark can be de-selected	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Disconnection of encoder power supply on parking supported	Yes	No	-
26	Parking with temperature evaluation	Yes	No	-
27	SSI position value extrapolation	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Dependency:

Refer to: p0437, p0600, p0601

2 Parameters

2.2 List of parameters

Note: A value of zero is displayed if an encoder is not present.

Re bit 11:
When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):
p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445

Re bit 12:
The extended functions can be configured using p0437.

Re bit 13:
Encoder faults can be acknowledged via Gn_STW.15.

Re bit 14:
Only for internal Siemens use.

Re bit 23:
When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:
If the property is set, commutation to the selected zero mark can be carried out.

r0458[0...2] Sensor Module properties / SM properties					
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704		
	P-Group: Encoder	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Sets the Sensor Module configuration.				
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder data available	Yes	No	-
	01	Motor data available	Yes	No	-
	02	Temperature sensor connection available	Yes	No	-
	03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
	04	Module temperature available	Yes	No	-
	05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
	06	Sensor Module permits parking/unparking	Yes	No	-
	07	Hall sensor can be combined with actual value inversion	Yes	No	-
	08	Evaluation through several temperature channels possible	Yes	No	-
	09	Encoder fault and its associated information available	Yes	No	-
	10	Speed diagnostics in the Sensor Module	Yes	No	-
	11	Configuring without park state possible	Yes	No	-
	12	Extended functions available	Yes	No	-
	13	Extended encoder fault handling	Yes	No	-
	14	Extended singleturn/multiturn information available	Yes	No	-
	15	Evaluation function reserve	Yes	No	-
	16	Pole position identification	Yes	No	-
	17	Burst oversampling	Yes	No	-
	18	Continuous oversampling	Yes	No	-
	19	Safety position actual value sensing	Yes	No	-
	20	Extended speed calculation being used (only SMC30)	Yes	No	-
	21	Zero mark tolerance	Yes	No	-
	22	Rot pos adapt	Yes	No	-
	23	Commutation with zero mark can be de-selected	Yes	No	-

24	Commutation with selected zero mark	Yes	No	-
25	Disconnection of encoder power supply on parking supported	Yes	No	-
26	Parking with temperature evaluation	Yes	No	-
27	SSI position value extrapolation	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Dependency:

Refer to: p0437, p0600, p0601

Note:

A value of zero is displayed if an encoder is not present.

Re bit 11:

When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):

p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445

Re bit 12:

The extended functions can be configured using p0437.

Re bit 13:

Encoder faults can be acknowledged via Gn_STW.15.

Re bit 14:

Only for internal Siemens use.

Re bit 23:

When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:

If the property is set, commutation to the selected zero mark can be carried out.

r0458[0...2]**Sensor Module properties / SM properties**

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description:

Sets the Sensor Module configuration.

Index:

[0] = Encoder 1

[1] = Encoder 2

[2] = Encoder 3

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Encoder data available	Yes	No	-
01	Motor data available	Yes	No	-
02	Temperature sensor connection available	Yes	No	-
03	Connection for PTC for motor with DRIVE-CLiQ also available	Yes	No	-
04	Module temperature available	Yes	No	-
05	Absolute encoder p0408/p0421 no power of 2	Yes	No	-
06	Sensor Module permits parking/unparking	Yes	No	-
07	Hall sensor can be combined with actual value inversion	Yes	No	-
08	Evaluation through several temperature channels possible	Yes	No	-
09	Encoder fault and its associated information available	Yes	No	-
10	Velocity diagnostics in the Sensor Module	Yes	No	-
11	Configuring without park state possible	Yes	No	-
12	Extended functions available	Yes	No	-
13	Extended encoder fault handling	Yes	No	-
14	Extended singleturn/multiturn information available	Yes	No	-
15	Evaluation function reserve	Yes	No	-

2 Parameters

2.2 List of parameters

16	Pole position identification	Yes	No	-
17	Burst oversampling	Yes	No	-
18	Continuous oversampling	Yes	No	-
19	Safety position actual value sensing	Yes	No	-
20	Extended velocity calculation available (only SMC30)	Yes	No	-
21	Zero mark tolerance	Yes	No	-
22	Rot pos adapt	Yes	No	-
23	Commutation with zero mark can be de-selected	Yes	No	-
24	Commutation with selected zero mark	Yes	No	-
25	Disconnection of encoder power supply on parking supported	Yes	No	-
26	Parking with temperature evaluation	Yes	No	-
27	SSI position value extrapolation	Yes	No	-
28	Cubic correction	Yes	No	-
29	Phase correction	Yes	No	-
30	Amplitude correction	Yes	No	-
31	Offset correction	Yes	No	-

Dependency: Refer to: p0437, p0600, p0601

Note: A value of zero is displayed if an encoder is not present.

Re bit 11:

When the property is set, the following parameters can be changed without the actual value in the encoder interface becoming invalid (state r0481.14 = 1 "parking encoder active"):

p0314, p0315, p0430, p0431, p0441, p0442, p0443, p0444, p0445

Re bit 12:

The extended functions can be configured using p0437.

Re bit 13:

Encoder faults can be acknowledged via Gn_STW.15.

Re bit 14:

Only for internal Siemens use.

Re bit 23:

When the property is set, commutation with zero mark can be de-selected using p0430.23.

Re bit 24:

If the property is set, commutation to the selected zero mark can be carried out.

r0459

Sensor Module properties extended / SM prop ext

ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the extended properties supported by the Sensor Module.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data logger	Yes	No	-
	01	Zero mark edge detection	Yes	No	-
	02	Correction position actual value XIST1	Yes	No	-
	04	Edge evaluation bit 0	Yes	No	-
	05	Edge evaluation bit 1	Yes	No	-
	06	Freeze the speed actual value for dn/dt errors	Yes	No	-
	07	Accumulate uncorrected encoder pulses	Yes	No	-
	09	Function p0426, p0439 supported	Yes	No	-
	10	Pulse/direction interface	Yes	No	-
	11	Fault handling after PROFIdrive	Yes	No	-
	12	Activate additional messages	Yes	No	-
	13	Absolute position for incremental encoder supported	Yes	No	-
	14	Spindle functionality	Yes	No	-

15	Additional temperature sensor available	Yes	No	-
16	Internal encoder temperature available	Yes	No	-
17	Extended multiturn resolution	Yes	No	-
24	Multiturn via battery	Yes	No	-
25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
26	Track monitoring de-selection	Yes	No	-
28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
29	EnDat encoder initialization with high accuracy	Yes	No	-
31	Analog unipolar track monitoring	Yes	No	-

Dependency:

Refer to: p0437

Note:

A value of zero is displayed if an encoder is not present.

Re bit 09:

Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.

r0459**Sensor Module properties extended / SM prop ext**

ENC (Lin_enc)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** -**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the extended properties supported by the Sensor Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Data logger	Yes	No	-
01	Zero mark edge detection	Yes	No	-
02	Correction position actual value XIST1	Yes	No	-
04	Edge evaluation bit 0	Yes	No	-
05	Edge evaluation bit 1	Yes	No	-
06	Freeze actual velocity for dn/dt errors	Yes	No	-
07	Accumulate uncorrected encoder pulses	Yes	No	-
09	Function p0426, p0439 supported	Yes	No	-
10	Pulse/direction interface	Yes	No	-
11	Fault handling after PROFIdrive	Yes	No	-
12	Activate additional messages	Yes	No	-
13	Absolute position for incremental encoder supported	Yes	No	-
14	Spindle functionality	Yes	No	-
15	Additional temperature sensor available	Yes	No	-
16	Internal encoder temperature available	Yes	No	-
17	Extended multiturn resolution	Yes	No	-
24	Multiturn via battery	Yes	No	-
25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
26	Track monitoring de-selection	Yes	No	-
28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
29	EnDat encoder initialization with high accuracy	Yes	No	-
31	Analog unipolar track monitoring	Yes	No	-

Dependency:

Refer to: p0437

Note:

A value of zero is displayed if an encoder is not present.

Re bit 09:

Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.

r0459[0...2]		Sensor Module properties extended / SM prop ext																																																																																																																					
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																																																																																																																				
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Note:	A value of zero is displayed if an encoder is not present. Re bit 09: Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.																																																																																																																						

r0459[0...2]		Sensor Module properties extended / SM prop ext		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the extended properties supported by the Sensor Module.			
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3			

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data logger	Yes	No	-
	01	Zero mark edge detection	Yes	No	-
	02	Correction position actual value XIST1	Yes	No	-
	04	Edge evaluation bit 0	Yes	No	-
	05	Edge evaluation bit 1	Yes	No	-
	06	Freeze actual velocity for dn/dt errors	Yes	No	-
	07	Accumulate uncorrected encoder pulses	Yes	No	-
	09	Function p0426, p0439 supported	Yes	No	-
	10	Pulse/direction interface	Yes	No	-
	11	Fault handling after PROFIdrive	Yes	No	-
	12	Activate additional messages	Yes	No	-
	13	Absolute position for incremental encoder supported	Yes	No	-
	14	Spindle functionality	Yes	No	-
	15	Additional temperature sensor available	Yes	No	-
	16	Internal encoder temperature available	Yes	No	-
	17	Extended multiturn resolution	Yes	No	-
	24	Multiturn via battery	Yes	No	-
	25	Deselect monitoring multiturn representation in Gx_XIST2	Yes	No	-
	26	Track monitoring de-selection	Yes	No	-
	28	EnDat linear encoder monitoring incremental/absolute	Yes	No	-
	29	EnDat encoder velocity monitoring on initialization	Yes	No	-
	31	Analog unipolar track monitoring	Yes	No	-

Dependency: Refer to: p0437

Note: A value of zero is displayed if an encoder is not present.

Re bit 09:

Parameter p0426 or p0439 has been modified. These functions are not supported by the connected Sensor Module.

r0460	Encoder serial number part 1 / Enc ser_no 1		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual serial number part 1 of the appropriate encoder.

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0461, r0462, r0463, r0464

r0460[0...2]	Encoder serial number part 1 / Enc ser_no 1		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual serial number part 1 of the appropriate encoder.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0441, p0442, p0443, p0444, p0445, r0461, r0462, r0463, r0464

2 Parameters

2.2 List of parameters

r0461	Encoder serial number part 2 / Enc ser_no 2		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 2 of the appropriate encoder.		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0462, r0463, r0464		
r0461[0...2]	Encoder serial number part 2 / Enc ser_no 2		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 2 of the appropriate encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0462, r0463, r0464		
r0462	Encoder serial number part 3 / Enc ser_no 3		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 3 of the appropriate encoder.		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0463, r0464		
r0462[0...2]	Encoder serial number part 3 / Enc ser_no 3		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 3 of the appropriate encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0463, r0464		

r0463	Encoder serial number part 4 / Enc ser_no 4		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 4 of the appropriate encoder.		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0464		
r0463[0...2]	Encoder serial number part 4 / Enc ser_no 4		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 4 of the appropriate encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0464		
r0464	Encoder serial number part 5 / Enc ser_no 5		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 5 of the appropriate encoder.		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463		
r0464[0...2]	Encoder serial number part 5 / Enc ser_no 5		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number part 5 of the appropriate encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0441, p0442, p0443, p0444, p0445, r0460, r0461, r0462, r0463		

r0465[0...27]	Encoder 1 identification number/serial number / Enc1 ID_no/Ser_no		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	<p>Displays the identification/serial number of encoder 1. Index 0 = first character of the identification number ... Index x = 20 hex (blank) --> separation between the identification number of serial number Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number Index x + 3 = first character of the serial number ... Index y with contents = last character of the serial number</p>		
Dependency:	Refer to: r0460, r0461, r0462, r0463, r0464		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
Note:	The individual characters of the identification number/serial number are available coded as ASCII characters.		
r0466[0...27]	Encoder 2 identification number/serial number / Enc2 ID_no/Ser_no		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	<p>Displays the identification/serial number of encoder 2. Index 0 = first character of the identification number ... Index x = 20 hex (blank) --> separation between the identification number of serial number Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number Index x + 3 = first character of the serial number ... Index y with contents = last character of the serial number</p>		
Dependency:	Refer to: r0460, r0461, r0462, r0463, r0464		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
Note:	The individual characters of the identification number/serial number are available coded as ASCII characters.		

r0467[0...27]	Encoder 3 identification number/serial number / Enc3 ID_no/Ser_no		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the identification/serial number of encoder 3. Index 0 = first character of the identification number ... Index x = 20 hex (blank) --> separation between the identification number of serial number Index x + 1 = 2F hex (slash) --> separation between the identification number of serial number Index x + 2 = 20 hex (blank) --> separation between the identification number of serial number Index x + 3 = first character of the serial number ... Index y with contents = last character of the serial number		
Dependency:	Refer to: r0460, r0461, r0462, r0463, r0464		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
Note:	The individual characters of the identification number/serial number are available coded as ASCII characters.		
r0469	Absolute encoder linear measuring step / Enc lin meas step		
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min - [nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [nm]
Description:	Displays the resolution of the absolute position for a linear absolute encoder.		
Dependency:	Refer to: p0422, p9514		
r0469[0...2]	Absolute encoder linear measuring step / Enc lin meas step		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min - [nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [nm]
Description:	Displays the resolution of the absolute position for a linear absolute encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0422, p9514		
r0470	Redundant coarse position value valid bits / Valid bits		
ENC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the valid bits of the redundant coarse position value.		
Dependency:	Refer to: p9323, p9523		

2 Parameters

2.2 List of parameters

r0470[0...2]	Redundant coarse position value valid bits / Valid bits		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the valid bits of the redundant coarse position value.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p9323, p9523		
r0471	Redundant coarse position value fine resolution bits / Fine bit		
ENC	Can be changed: - Data type: Integer16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of valid bits for the fine resolution of the redundant coarse position value.		
Dependency:	Refer to: p9324, p9524		
r0471[0...2]	Redundant coarse position value fine resolution bits / Fine bit		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of valid bits for the fine resolution of the redundant coarse position value.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p9324, p9524		
r0472	Redundant coarse position value relevant bits / Relevant bits		
ENC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of relevant bits for the redundant coarse position value.		

r0472[0...2]	Redundant coarse position value relevant bits / Relevant bits				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the number of relevant bits for the redundant coarse position value.				
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3				
r0473	Non safety-relevant measuring steps position value pos1 / nsrPos1				
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the non safety-relevant measuring steps of POS1.				
Dependency:	Refer to: p0416, p9513				
r0473[0...2]	Non safety-relevant measuring steps position value pos1 / nsrPos1				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the non safety-relevant measuring steps of POS1.				
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3				
Dependency:	Refer to: p0416, p9513				
r0474	Redundant coarse position value configuration / Red pos config				
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the encoder configuration for the redundant coarse position value.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Incrementer	Yes	No	-
	01	Encoder CRC least significant byte first	Yes	No	-
	02	Redundant coarse position val. most significant bit left-aligned	Yes	No	-
	04	Binary comparison not possible	Yes	No	-
Dependency:	Refer to: p9315, p9515				

r0474[0...2]	Redundant coarse position value configuration / Red pos config			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the encoder configuration for the redundant coarse position value.			
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Incrementer	Yes	No
	01	Encoder CRC least significant byte first	Yes	No
	02	Redundant coarse position val. most significant bit left-aligned	Yes	No
	04	Binary comparison not possible	Yes	No
Dependency:	Refer to: p9315, p9515			

r0475	Gx_XIST1 coarse position safe most significant bit / Gx_XIST1 safe MSB			
ENC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position.			
Note:	MSB: Most Significant Bit			

r0475[0...2]	Gx_XIST1 coarse position safe most significant bit / Gx_XIST1 safe MSB			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position.			
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3			
Note:	MSB: Most Significant Bit			

p0476[0...n]	Piston zero point calibration value / Piston 0 pt calib			
HLA	Can be changed: T Data type: Integer32 P-Group: Encoder Not for motor type: - Min -2147483648	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 2147483647	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the position offset to the piston zero point in fine pulses. The piston position is displayed in r0094.			
Dependency:	Refer to: r0094, p1909, p1959, p1960			
Note:	The calibration value can be determined using p1959/p1960 (automatic) or p1909 (manual).			

r0477	CO: Measuring gear position difference / Meas gear pos diff		
ENC	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the position difference before the measuring gear between powering down and powering up.		
Note:	The increments are displayed in the format the same as r0483. The position difference should be read in encoder increments.		

r0477[0...2]	CO: Measuring gear position difference / Meas gear pos diff		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the position difference before the measuring gear between powering down and powering up.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Note:	The increments are displayed in the format the same as r0483. The position difference should be read in encoder increments.		

r0479	CO: Diagnostics encoder position actual value Gn_XIST1 / Diag Gn_XIST1		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive for diagnostics. In contrast to r0482, the value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.		
Caution:	Following ramping-up or after a data set changeover, the new value is present at connector inputs which are interconnected to connector output r0479 and under certain circumstances take 100 ms to become available. Reason: These interconnections are updated in the background, unlike interconnections involving other connector outputs (e.g. CO: r0482). The value is immediately available when non-cyclically reading r0479 (e.g. via the expert list).		

r0479[0...2]	CO: Diagnostics encoder position actual value Gn_XIST1 / Diag Gn_XIST1		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive for diagnostics. In contrast to r0482, the value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.		

2 Parameters

2.2 List of parameters

Index:
 [0] = Encoder 1
 [1] = Encoder 2
 [2] = Encoder 3

Caution:



Following ramping-up or after a data set changeover, the new value is present at connector inputs which are interconnected to connector output r0479 and under certain circumstances take 100 ms to become available.

Reason:

These interconnections are updated in the background, unlike interconnections involving other connector outputs (e.g. CO: r0482).

The value is immediately available when non-cyclically reading r0479 (e.g. via the expert list).

r0479

CO: TM41 encoder emulation diagnostics Gn_XIST1 / Diag Gn_XIST1

TM41

Can be changed: -	Calculated: -	Access level: 3
Data type: Integer32	Dyn. index: -	Func. diagram: 9674, 9676
P-Group: Encoder	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description:

Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive for diagnostics.

In contrast to r0482, the value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.

p0480

CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src

ENC

Can be changed: T	Calculated: -	Access level: 3
Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 4700, 4720, 4750
P-Group: Encoder	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0

Description:

Sets the signal source for the encoder control word Gn_STW according to PROFIdrive.

Note:

When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:

CI: p0480[0] = r2520[0], CI: p0480[1] = r2520[1] and CI: p0480[2] = r2520[2]

p0480[0...2]

CI: Encoder control word Gn_STW signal source / Enc Gn_STW S_src

HLA, SERVO,
 SERVO_AC,
 SERVO_I_AC,
 VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: T	Calculated: -	Access level: 3
Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 4700, 4720, 4750
P-Group: Encoder	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0

Description:

Sets the signal source for the encoder control word Gn_STW according to PROFIdrive.

Index:

[0] = Encoder 1
 [1] = Encoder 2
 [2] = Encoder 3

Note:

When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:

CI: p0480[0] = r2520[0], CI: p0480[1] = r2520[1] and CI: p0480[2] = r2520[2]

r0481		CO: Encoder status word Gn_ZSW / Enc Gn_ZSW			
ENC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 4704, 4730, 4750		
	P-Group: Encoder	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the encoder status word Gn_ZSW according to PROFIdrive.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Function 1 active	Yes	No	-
	01	Function 2 active	Yes	No	-
	02	Function 3 active	Yes	No	-
	03	Function 4 active	Yes	No	-
	04	Value 1	Displayed in r0483	Not present	-
	05	Value 2	Displayed in r0483	Not present	-
	06	Value 3	Displayed in r0483	Not present	-
	07	Value 4	Displayed in r0483	Not present	-
	08	Measuring probe 1 deflected	Yes	No	-
	09	Measuring probe 2 deflected	Yes	No	-
	11	Encoder fault acknowledge active	Yes	No	9676
	13	Absolute value cyclically	Displayed in r0483	No	-
	14	Parking encoder active	Yes	No	-
	15	Encoder fault	Displayed in r0483	None	-
Notice:	Information on Gn_STW/Gn_ZSW can, e.g. be found in the following literature: SINAMICS S120 Function Manual Drive Functions				
Note:	Re bit 14: Displays the acknowledgement for "activate parking encoder" (Gn_STW.14 = 1) or encoder position actual value (Gn_XIST1) invalid. Re bit 14, 15: r0481.14 = 1 and r0481.15 = 0 can have one of the following causes: - the encoder is parked. - the encoder is de-activated. - the encoder is being commissioned. - no parameterized encoder available. - encoder data set is being changed over. r0481.14 = 1 and r0481.15 = 1 has the following significance: An encoder error has occurred and the encoder position actual value (Gn_XIST1) is invalid.				

r0481[0...2]		CO: Encoder status word Gn_ZSW / Enc Gn_ZSW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 4010, 4704, 4730, 4750	
	P-Group: Encoder	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the encoder status word Gn_ZSW according to PROFIdrive.			
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3			

2 Parameters

2.2 List of parameters

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Function 1 active	Yes	No	-
	01	Function 2 active	Yes	No	-
	02	Function 3 active	Yes	No	-
	03	Function 4 active	Yes	No	-
	04	Value 1	Displayed in r0483	Not present	-
	05	Value 2	Displayed in r0483	Not present	-
	06	Value 3	Displayed in r0483	Not present	-
	07	Value 4	Displayed in r0483	Not present	-
	08	Measuring probe 1 deflected	Yes	No	-
	09	Measuring probe 2 deflected	Yes	No	-
	11	Encoder fault acknowledge active	Yes	No	9676
	13	Absolute value cyclically	Displayed in r0483	No	-
	14	Parking encoder active	Yes	No	-
	15	Encoder fault	Displayed in r0483	None	-

Notice: Information on Gn_STW/Gn_ZSW can, e.g. be found in the following literature:
SINAMICS S120 Function Manual Drive Functions

Note: Re bit 14:
Displays the acknowledgement for "activate parking encoder" (Gn_STW.14 = 1) or encoder position actual value (Gn_XIST1) invalid.
Re bit 14, 15:
r0481.14 = 1 and r0481.15 = 0 can have one of the following causes:
- the encoder is parked.
- the encoder is de-activated.
- the encoder is being commissioned.
- no parameterized encoder available.
- encoder data set is being changed over.
r0481.14 = 1 and r0481.15 = 1 has the following significance:
An encoder error has occurred and the encoder position actual value (Gn_XIST1) is invalid.

r0481 **CO: TM41 encoder emulation status word Gn_ZSW / Enc Gn_ZSW**

TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the encoder status word Gn_ZSW according to PROFIdrive.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Function 1 active	Yes	No	-
	01	Function 2 active	Yes	No	-
	02	Function 3 active	Yes	No	-
	03	Function 4 active	Yes	No	-
	04	Value 1	Displayed in r0483	Not present	-
	05	Value 2	Displayed in r0483	Not present	-
	06	Value 3	Displayed in r0483	Not present	-
	07	Value 4	Displayed in r0483	Not present	-
	08	Measuring probe 1 deflected	Yes	No	-
	09	Measuring probe 2 deflected	Yes	No	-
	11	Encoder fault acknowledge active	Yes	No	9676
	13	Absolute value cyclically	Displayed in r0483	No	-
	14	Parking encoder active	Yes	No	-
	15	Encoder fault	Displayed in r0483	None	-

Notice: Information on Gn_STW/Gn_ZSW can, e.g. be found in the following literature:
SINAMICS S120 Function Manual Drive Functions

Note: For p4401 = 0, the following applies:
 For Terminal Module 41 (TM41), this value is used to interconnect with standard telegram 3 and is always zero.
 For p4401 = 1, the following applies:
 r0481.0 indicates as to whether the zero mark synchronization is active.
 r0481.4 indicates whether the zero mark of the incremental encoder was found.
 r0481.14 indicates whether the output of track A/B is activated.

r0482		CO: Encoder actual position value Gn_XIST1 / Enc Gn_XIST1	
ENC	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 4704, 4735, 4740, 4750
	P-Group: Encoder Not for motor type: - Min	Units group: - Scaling: - Max	Unit selection: - Expert list: 1 Factory setting
	-	-	-
Description:	Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive.		
Note:	<ul style="list-style-type: none"> - this value is reset if necessary when the "parking encoder" (r0481.14) function is de-selected. - in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1). - The update time for the position control (EPOS) corresponds to the position controller clock cycle p0115[4]. - The update time in isochronous operation corresponds to the bus cycle time r2064[1]. - The update time in isochronous operation and with position control (EPOS) corresponds to the position controller clock cycle p0115[4]. - The update time in non-isochronous operation or without position control (EPOS) comprises the following: Update time = 4 * least common multiple (LCM) of all current controller clock cycles (p0115[0]) in the drive group (infeed + drives). The minimum update time is 1 ms. Example 1: infeed, servo Update time = 4 * LCM(250 µs, 125 µs) = 4 * 250 µs = 1 ms Example 2: infeed, servo, vector Update time = 4 * LCM(250 µs, 125 µs, 500 µs) = 4 * 500 µs = 2 ms 		

r0482[0...2]		CO: Encoder actual position value Gn_XIST1 / Enc Gn_XIST1	
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 4700, 4702, 4704, 4735, 4740, 4750
	P-Group: Encoder Not for motor type: - Min	Units group: - Scaling: - Max	Unit selection: - Expert list: 1 Factory setting
	-	-	-
Description:	Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Note:	<ul style="list-style-type: none"> - this value is reset if necessary when the "parking encoder" (r0481.14) function is de-selected. - in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1). - The update time for the position control (EPOS) corresponds to the position controller clock cycle p0115[4]. - The update time in isochronous operation corresponds to the bus cycle time r2064[1]. - The update time in isochronous operation and with position control (EPOS) corresponds to the position controller clock cycle p0115[4]. - The update time in non-isochronous operation or without position control (EPOS) comprises the following: 		

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Update time = 4 * least common multiple (LCM) of all current controller clock cycles (p0115[0]) in the drive group (infeed + drives). The minimum update time is 1 ms.

Example 1: infeed, servo

Update time = 4 * LCM(250 µs, 125 µs) = 4 * 250 µs = 1 ms

Example 2: infeed, servo, vector

Update time = 4 * LCM(250 µs, 125 µs, 500 µs) = 4 * 500 µs = 2 ms

r0482	CO: TM41 encoder emulation position actual value Gn_XIST1 / Enc Gn_XIST1		
TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the encoder actual position value Gn_XIST1 according to PROFIdrive.		
r0483	CO: Encoder actual position value Gn_XIST2 / Enc Gn_XIST2		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704, 4750
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the encoder actual position value Gn_XIST2 according to PROFIdrive.		
Recommend.:	Possible causes: Re Error code = 4097, 4098: Defective Control Unit hardware. Re Error codes = 4099, 4100: Too many measuring pulses have occurred.		
Notice:	The encoder position actual value must be requested using the encoder control word Gn_STW.13.		
Note:	- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1). - if GxZSW.15 = 1 (r0481), then an error code with the following significance is located in Gx_XIST2 (r0483): 1: Encoder fault. 2: Possible position shift in Gx_XIST1. 3: Encoder parking not possible. 4: Cancellation, reference block search (e.g. reference mark not available or input terminal for external zero mark not set). Zero mark is requested, however according to p0404.12/13/14 there is no zero mark (alarm A07565). 5: Cancellation, fetch reference value (e.g. illegal change from reference mark search to flying measurement). 6: Cancellation, flying measurement (e.g. input terminal for probe not set). 7: Cancellation, fetch measured value (e.g. illegal change from flying measurement to reference mark search). 8: Abort, absolute value transfer. 3841: Function not supported. 4097: Abort, reference mark search due to an initialization error. 4098: Abort, flying measurement due to an initialization error. 4099: Abort, reference mark search due to a measuring error. 4100: Abort, flying measurement due to a measuring error.		

r0483[0...2]	CO: Encoder actual position value Gn_XIST2 / Enc Gn_XIST2		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4704, 4750 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the encoder actual position value Gn_XIST2 according to PROFIdrive.		
Recommend.:	Possible causes: Re Error code = 4097, 4098: Defective Control Unit hardware. Re Error codes = 4099, 4100: Too many measuring pulses have occurred.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Notice:	The encoder position actual value must be requested using the encoder control word Gn_STW.13.		
Note:	- in this value, the measuring gear (p0432, p0433) is only taken into account when the position tracking is activated (p0411.0 = 1). - if GxZSW.15 = 1 (r0481), then an error code with the following significance is located in Gx_XIST2 (r0483): 1: Encoder fault. 2: Possible position shift in Gx_XIST1. 3: Encoder parking not possible. 4: Cancellation, reference block search (e.g. reference mark not available or input terminal for external zero mark not set). Zero mark is requested, however according to p0404.12/13/14 there is no zero mark (alarm A07565). 5: Cancellation, fetch reference value (e.g. illegal change from reference mark search to flying measurement). 6: Cancellation, flying measurement (e.g. input terminal for probe not set). 7: Cancellation, fetch measured value (e.g. illegal change from flying measurement to reference mark search). 8: Abort, absolute value transfer. 3841: Function not supported. 4097: Abort, reference mark search due to an initialization error. 4098: Abort, flying measurement due to an initialization error. 4099: Abort, reference mark search due to a measuring error. 4100: Abort, flying measurement due to a measuring error.		

r0483	CO: TM41 encoder emulation position actual value Gn_XIST2 / Enc Gn_XIST2		
TM41	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the encoder actual position value Gn_XIST2 according to PROFIdrive.		
Notice:	The encoder position actual value must be requested using the encoder control word Gn_STW.13.		
Note:	SIMOTION (p4400 = 0) operating mode: This value is used for interconnection with standard telegram 3 and is always zero. SINAMICS (p4400 = 1) operating mode: Once automatic zero mark synchronization is complete, the position of the zero mark of the leading encoder is displayed in this parameter. The leading encoder is interconnected via connector input p4420.		

r0484	CO: Redundant coarse encoder position + CRC / Enc red pos+CRC		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Displays the redundant coarse encoder position including CRC (Cyclic Redundancy Check).</p> <p>Upper 16 bits: CRC over the redundant coarse encoder position.</p> <p>Lower 16 bits: Redundant coarse encoder position.</p> <p>On an SMx Sensor Module, the encoder coarse position count direction is opposite to r0482 (encoder actual value Gn_XIST1). The value contains 2 bit fine resolution.</p> <p>With a DRIVE-CLiQ encoder, the encoder coarse position count direction is the same as r0482.</p>		
Dependency:	<p>The values are valid when the safety position actual value sensing is activated (p0430.19 = 1). Refer to: p0430</p>		
Note:	<p>This absolute value does not change, contrary to r0482, when de-selecting the function "parking axis".</p>		
r0484[0...2]	CO: Redundant coarse encoder position + CRC / Enc red pos+CRC		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Displays the redundant coarse encoder position including CRC (Cyclic Redundancy Check).</p> <p>Upper 16 bits: CRC over the redundant coarse encoder position.</p> <p>Lower 16 bits: Redundant coarse encoder position.</p> <p>On an SMx Sensor Module, the encoder coarse position count direction is opposite to r0482 (encoder actual value Gn_XIST1). The value contains 2 bit fine resolution.</p> <p>With a DRIVE-CLiQ encoder, the encoder coarse position count direction is the same as r0482.</p>		
Index:	<p>[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3</p>		
Dependency:	<p>The values are valid when the safety position actual value sensing is activated (p0430.19 = 1). Refer to: p0430</p>		
Note:	<p>This absolute value does not change, contrary to r0482, when de-selecting the function "parking axis".</p>		
r0485	CO: Measuring gear encoder raw value incremental / Enc raw val incr		
ENC	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Displays the raw value of the incremental encoder actual value before the measuring gear.</p>		

r0485[0...2]	CO: Measuring gear encoder raw value incremental / Enc raw val incr		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the raw value of the incremental encoder actual value before the measuring gear.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		

r0486	CO: Measuring gear encoder raw value absolute / Enc raw val abs		
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the raw value of the absolute encoder actual value before the measuring gear.		

r0486[0...2]	CO: Measuring gear encoder raw value absolute / Enc raw val abs		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the raw value of the absolute encoder actual value before the measuring gear.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		

r0487	Diagnostic encoder control word Gn_STW / Enc Gn_STW		
ENC	Can be changed: - Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4700, 4704, 4720, 4740 Unit selection: - Expert list: 1 Factory setting -

Description:	Displays the encoder control word Gn_STW according to PROFIdrive for diagnostics.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Request function 1	Yes	No	-
	01	Request function 2	Yes	No	-
	02	Request function 3	Yes	No	-
	03	Request function 4	Yes	No	-
	04	Request command bit 0	Yes	No	-
	05	Request command bit 1	Yes	No	-
	06	Request command bit 2	Yes	No	-
	07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
	13	Request absolute value cyclic	Yes	No	-
	14	Request parking encoder	Yes	No	-
	15	Request acknowledge encoder fault	Yes	No	-

2 Parameters

2.2 List of parameters

Notice: Information on Gn_STW/Gn_ZSW should be taken from the corresponding product documentation.

Note: The signal source for the encoder control word is set with p0480.

r0487[0...2]	Diagnostic encoder control word Gn_STW / Enc Gn_STW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 4700, 4704, 4720, 4740
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the encoder control word Gn_STW according to PROFIdrive for diagnostics.

Index:
[0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Request function 1	Yes	No	-
	01	Request function 2	Yes	No	-
	02	Request function 3	Yes	No	-
	03	Request function 4	Yes	No	-
	04	Request command bit 0	Yes	No	-
	05	Request command bit 1	Yes	No	-
	06	Request command bit 2	Yes	No	-
	07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
	13	Request absolute value cyclic	Yes	No	-
	14	Request parking encoder	Yes	No	-
	15	Request acknowledge encoder fault	Yes	No	-

Notice: Information on Gn_STW/Gn_ZSW should be taken from the corresponding product documentation.

Note: The signal source for the encoder control word is set with p0480.

p0488	Measuring probe 1 input terminal / Meas probe 1 inp		
ENC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 4740
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0

Description: Sets the input terminal to connect probe 1.

Value:
0: No meas probe
1: DI/DO 9 (X122.10/X121.8)
2: DI/DO 10 (X122.12/X121.10)
3: DI/DO 11 (X122.13/X121.11)
4: DI/DO 13 (X132.10/X131.2)
5: DI/DO 14 (X132.12/X131.4)
6: DI/DO 15 (X132.13/X131.5)
7: DI/DO 8 (X122.9/X121.7)
8: DI/DO 12 (X132.9/X131.1)

Dependency: Refer to: p0489, p0490, p0728

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

To select the values:

For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).

Note: DI/DO: Bidirectional Digital Input/Output

The terminal must be set as input (p0728).

Refer to the encoder interface for PROFIdrive.

If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0488[0...2]	Measuring probe 1 input terminal / Meas probe 1 inp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: 4740 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the input terminal to connect probe 1.		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0489, p0490, p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		
Note:	DI/DO: Bidirectional Digital Input/Output The terminal must be set as input (p0728). Refer to the encoder interface for PROFIdrive. If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.		

p0488[0...2]	Measuring probe 1 input terminal / Meas probe 1 inp		
SERVO (Dig IO)	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 51	Access level: 3 Func. diagram: 4740 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the input terminal to connect probe 1.		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1) 50: DI/DO 0 decentral (X3.2) 51: DI/DO 1 decentral (X3.4)		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0489, p0490, p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		

2 Parameters

2.2 List of parameters

Note: DI/DO: Bidirectional Digital Input/Output
The terminal must be set as input (p0728).
Refer to the encoder interface for PROFIdrive.
If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0489	Measuring probe 2 input terminal / Meas probe 2 inp		
ENC	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: 4740 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the input terminal to connect probe 2.		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Dependency:	Refer to: p0488, p0490, p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		
Note:	DI/DO: Bidirectional Digital Input/Output The terminal must be set as input (p0728). Refer to the encoder interface for PROFIdrive. If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.		

p0489[0...2]	Measuring probe 2 input terminal / Meas probe 2 inp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: 4740 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the input terminal to connect probe 2.		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0488, p0490, p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		

Note: DI/DO: Bidirectional Digital Input/Output
 The terminal must be set as input (p0728).
 Refer to the encoder interface for PROFIdrive.
 If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0489[0...2] Measuring probe 2 input terminal / Meas probe 2 inp

SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 4740
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	51	0

Description: Sets the input terminal to connect probe 2.

Value:

0:	No meas probe
1:	DI/DO 9 (X122.10/X121.8)
2:	DI/DO 10 (X122.12/X121.10)
3:	DI/DO 11 (X122.13/X121.11)
4:	DI/DO 13 (X132.10/X131.2)
5:	DI/DO 14 (X132.12/X131.4)
6:	DI/DO 15 (X132.13/X131.5)
7:	DI/DO 8 (X122.9/X121.7)
8:	DI/DO 12 (X132.9/X131.1)
50:	DI/DO 0 decentral (X3.2)
51:	DI/DO 1 decentral (X3.4)

Index:

[0]	= Encoder 1
[1]	= Encoder 2
[2]	= Encoder 3

Dependency: Refer to: p0488, p0490, p0728

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

To select the values:

For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).

Note: DI/DO: Bidirectional Digital Input/Output
 The terminal must be set as input (p0728).
 Refer to the encoder interface for PROFIdrive.
 If parameterization is rejected, check whether the terminal is already being used in p0580, p0680, p2517 or p2518.

p0490 Invert measuring probe or equivalent zero mark / Pr or ZM_equiv inv

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4740
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Setting to invert the digital input signals to connect a measuring probe or an equivalent zero mark.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	Inverted	Not inverted	-
	09	DI/DO 9 (X122.10/X121.8)	Inverted	Not inverted	-
	10	DI/DO 10 (X122.12/X121.10)	Inverted	Not inverted	-
	11	DI/DO 11 (X122.13/X121.11)	Inverted	Not inverted	-
	12	DI/DO 12 (X132.9/X131.1)	Inverted	Not inverted	-
	13	DI/DO 13 (X132.10/X131.2)	Inverted	Not inverted	-
	14	DI/DO 14 (X132.12/X131.4)	Inverted	Not inverted	-
	15	DI/DO 15 (X132.13/X131.5)	Inverted	Not inverted	-

Dependency: Refer to: p0488, p0489, p0493, p0495, p0728

Notice: To select the values:
 For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
 To the terminal designation:
 The first designation is valid for CU320, the second for CU310.

Note: The terminal must be set as input.
 When the measuring probe or the equivalent zero mark is inverted, this has no effect on the status displays of the digital inputs (r0721, r0722, r0723).
 DI/DO: Bidirectional Digital Input/Output

p0491 Motor encoder fault response ENCODER / Fault resp ENCODER

HLA, TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0

Description: Sets the behavior for the ENCODER fault response (motor encoder).
 This means, for example, if an encoder fault occurs, encoderless operation can be automatically selected with a shutdown behavior that can be selected.

Value:

- 0: Encoder fault results in OFF2
- 1: Enc fault results in encoderless oper. and oper. continues
- 2: Encoder fault results in encoderless operation and OFF1
- 3: Encoder fault results in encoderless operation and OFF3
- 4: Encoder fault results in an armature short-cct int/DC braking
- 5: Enc fault results in encoderless op, operation continues, alarm

Dependency: The following parameters are relevant for encoderless operation.
 Refer to: p0341, p0342, p1470, p1472, p1517, p1612, p1755

Caution:




For a value = 1, 2, 3, 5 the following applies:
 - encoderless operation must have been started.
 - if, for synchronous motors, an encoder fault occurs below the switchover speed p1755, when switching over to encoderless operation, the motor can stall.

For a value = 1, 5 the following applies:
 - in spite of the motor encoder fault that has occurred, the motor continues to operate.

Note: For a value = 1, 2, 3, 5 the following applies:
 - Refer to the status signal "encoderless operation due to a fault" (BO: r1407.13).
 - If, with r1407.13 = 1, a different drive data set is selected (e.g. interconnection from p0820), then the open-loop or closed-loop control type p1300 of this data set must match that of the original data set (e.g. p1300 = 21). Encoderless closed-loop controlled operation is kept when changing over.

For a value = 4, the following applies:
 - The value can only be set for all motor data sets when p1231 = 3, 4.
 - For synchronous motors, an armature short circuit is initiated on an encoder fault.
 - For induction motors, DC braking is initiated on an encoder fault. DC braking must be commissioned (p1232, p1233, p1234).

For a value = 5, the following applies:
 Same function as for value = 1. However, encoder faults are output as alarm and the message bit "Fault active" (r2139.3) is not set. The encoder fault has to be acknowledged via the encoder interface in order to resume operation with encoder.

p0491 Motor encoder fault response ENCODER / Fault resp ENCODER			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0
Description:	Sets the behavior for the ENCODER fault response (motor encoder). This means, for example, if an encoder fault occurs, encoderless operation can be automatically selected with a shutdown behavior that can be selected.		
Value:	0: Encoder fault results in OFF2 1: Enc fault results in encoderless oper. and oper. continues 2: Encoder fault results in encoderless operation and OFF1 3: Encoder fault results in encoderless operation and OFF3 4: Encoder fault results in an armature short-cct int/DC braking 5: Enc fault results in encoderless op, operation continues, alarm		
Dependency:	The following parameters are relevant for encoderless operation. Refer to: p0341, p0342, p1470, p1472, p1517, p1612, p1755		
Caution:	For a value = 1, 2, 3, 5 the following applies: - encoderless operation must have been started. - if, for synchronous motors, an encoder fault occurs below the switchover speed p1755, when switching over to encoderless operation, the motor can stall. For a value = 1, 5 the following applies: - in spite of the motor encoder fault that has occurred, the motor continues to operate.		
			
Note:	For a value = 1, 2, 3, the following applies: - for encoderless operation the following condition must be fulfilled: $p1800 \geq n / (2 * p0115[0])$, $n = 1, 2$, etc. - Refer to the status signal "encoderless operation due to a fault" (BO: r1407.13). - If, with $r1407.13 = 1$, a different drive data set is selected (e.g. interconnection from p0820), then the open-loop or closed-loop control type p1300 of this data set must match that of the original data set (e.g. p1300 = 21). Encoderless closed-loop controlled operation is kept when changing over. For a value = 4, the following applies: - The value can only be set for all motor data sets when $p1231 = 3, 4$. - For synchronous motors, an armature short circuit is initiated on an encoder fault. - For induction motors, DC braking is initiated on an encoder fault. DC braking must be commissioned ($p1232, p1233, p1234$).		

p0491 Motor encoder fault response ENCODER / Fault resp ENCODER			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0
Description:	Sets the behavior for the ENCODER fault response (motor encoder). This means, for example, if an encoder fault occurs, encoderless operation can be automatically selected with a shutdown behavior that can be selected.		
Value:	0: Encoder fault results in OFF2 1: Enc fault results in encoderless oper. and oper. continues 2: Encoder fault results in encoderless operation and OFF1 3: Encoder fault results in encoderless operation and OFF3 4: Encoder fault results in an armature short-cct int/DC braking 5: Enc fault results in encoderless op, operation continues, alarm		
Dependency:	The following parameters are relevant for encoderless operation. Refer to: p0341, p0342, p1470, p1472, p1517, p1612, p1755		

2 Parameters

2.2 List of parameters

Caution:



For a value = 1, 2, 3, 5 the following applies:

- encoderless operation must have been started.

For a value = 1, the following applies:

- in spite of the motor encoder fault that has occurred, the motor continues to operate.

Note:

For a value = 1, 2, 3, 5 the following applies:

- Refer to the status signal "encoderless operation due to a fault" (BO: r1407.13).

- If, with r1407.13 = 1, a different drive data set is selected (e.g. interconnection from p0820), then the open-loop or closed-loop control type p1300 of this data set must match that of the original data set (e.g. p1300 = 21). Encoderless closed-loop controlled operation is kept when changing over.

- Not possible for separately excited synchronous motors (p0300 = 5).

For a value = 4, the following applies:

- The value can only be set for all motor data sets when p1231 = 3, 4.

- For synchronous motors, an armature short circuit is initiated on an encoder fault.

- For induction motors, DC braking is initiated on an encoder fault. DC braking must be commissioned (p1232, p1233, p1234).

For a value = 5, the following applies:

Same function as for value = 1. However, encoder faults are output as alarm and the message bit "Fault active" (r2139.3) is not set. The encoder fault has to be acknowledged via the encoder interface in order to resume operation with encoder.

p0492

Square-wave encoder maximum speed difference per sampling cycle / n_dif max/samp_cyc

ENC

Can be changed: U, T

Calculated: CALC_MOD_REG

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.00 [rpm]

210000.00 [rpm]

0.00 [rpm]

Description:

Sets the maximum permissible speed difference within the current controller sampling time for squarewave encoders.

Note:

For a value of 0.0, the speed change monitoring is disabled.

if the set maximum speed difference is only exceeded for one sampling time of the current controller, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output.

p0492

Square-wave encoder max. velocity difference per sampling cycle / v_dif max/samp_cyc

ENC (Lin_enc)

Can be changed: U, T

Calculated: CALC_MOD_REG

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.00 [m/min]

1000.00 [m/min]

0.00 [m/min]

Description:

Sets the maximum permissible velocity difference within the current controller sampling time for square-wave encoders.

Note:

For a value of 0.0, velocity change monitoring is disabled.

if the set maximum velocity difference is only exceeded for one sampling time of the current controller, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output.

p0492	Square-wave encoder max. velocity difference per sampling cycle / v_dif max/samp_cyc		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [m/min]	Calculated: CALC_MOD_REG Dyn. index: - Units group: - Scaling: - Max 210000.00 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [m/min]
Description:	Sets the maximum permissible speed difference between two computing cycles when square-wave encoders are evaluated. The drive is switched off if this value is exceeded.		
Note:	The velocity change monitoring is deactivated for a value = 0.0. If the set maximum velocity difference is only exceeded for one sampling time, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output.		
p0492	Square-wave encoder maximum speed difference per sampling cycle / n_dif max/samp_cyc		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_REG Dyn. index: - Units group: - Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the maximum permissible speed difference within the current controller sampling time for squarewave encoders. When the value is exceeded, depending on p0491, either encoderless closed-loop speed/torque control is selected or the drive is powered down.		
Note:	For a value of 0.0, the speed change monitoring is disabled. if the set maximum speed difference is only exceeded for one sampling time of the current controller, then an appropriate alarm is output. However, if the maximum speed difference is exceeded over several sampling times, then a corresponding fault is output. The speed actual value used for the monitoring is a floating average between p0115[0] and p0115[1].		
p0492	Square-wave encoder max. velocity difference per sampling cycle / v_dif max/samp_cyc		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [m/min]	Calculated: CALC_MOD_REG Dyn. index: - Units group: - Scaling: - Max 1000.00 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [m/min]
Description:	Sets the maximum permissible speed difference between two computing cycles when square-wave encoders are evaluated. When the value is exceeded, depending on p0491, either encoderless closed-loop velocity/force control is selected or the drive is powered down.		
Note:	For a value of 0.0, velocity change monitoring is disabled. When half of the parameter value is exceeded, an alarm is already generated and the velocity change is limited to this.		

p0492	Maximum speed difference per sampling cycle / n_dif max/samp_cyc		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]
Description:	Sets the maximum permissible speed difference within the current controller sampling time.		
Dependency:	Refer to: r1408		
Note:	For a value of 0.0, the speed change monitoring is disabled. The following applies for square-wave encoders: If the speed difference exceeds the threshold value p0492, depending on p0491, either encoderless closed-loop speed/torque control is selected or the drive is powered down with fault F3x118. The following applies for other speed encoders: If the speed difference exceeds threshold value p0492, in order to avoid subsequent faults, the old speed actual value is kept and after time p2178 shut down with fault F07902 (motor stalled).		

p0493	Zero mark selection input terminal / ZM_sel inp_term		
ENC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0
Description:	Sets the input terminal for selecting the reference mark via BERO/switching signal when performing referencing with several zero marks. The encoder interface supplies the position of the reference mark, which was detected immediately after the positive edge of the BERO signal.		
Value:	0: No selection via BERO 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Dependency:	Refer to: p0490		
Notice:	For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Note:	Refer to the encoder interface for PROFIdrive. The terminal must be set as input (p0728). For p0493 = 0 (factory setting) the following applies: - there is no logic operation between the reference mark search and an input signal. For p0493 > 0, the following applies: - the positive edge of the input signal is evaluated. If the negative edge is to be evaluated, signal inversion must be parameterized via p0490. - if a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0580, p0680, p2517, or p2518.		

p0493[0...n]		Zero mark selection input terminal / ZM_sel inp_term		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the input terminal for selecting the reference mark via BERO/switching signal when performing referencing with several zero marks. The encoder interface supplies the position of the reference mark, which was detected immediately after the positive edge of the BERO signal.			
Value:	0: No selection via BERO 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)			
Dependency:	Refer to: p0490			
Notice:	For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual). To the terminal designation: The first designation is valid for CU320, the second for CU310.			
Note:	Refer to the encoder interface for PROFIdrive. The terminal must be set as input (p0728). For p0493 = 0 (factory setting) the following applies: - there is no logic operation between the reference mark search and an input signal. For p0493 > 0, the following applies: - the positive edge of the input signal is evaluated. If the negative edge is to be evaluated, signal inversion must be parameterized via p0490. - if a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0580, p0680, p2517, or p2518.			

p0493[0...n]		Zero mark selection input terminal / ZM_sel inp_term		
SERVO (Dig IO)	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 51	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the input terminal for selecting the reference mark via BERO/switching signal when performing referencing with several zero marks. The encoder interface supplies the position of the reference mark, which was detected immediately after the positive edge of the BERO signal.			
Value:	0: No selection via BERO 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1) 50: DI/DO 0 decentral (X3.2) 51: DI/DO 1 decentral (X3.4)			
Dependency:	Refer to: p0490			

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Notice: For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: Refer to the encoder interface for PROFIdrive.

The terminal must be set as input (p0728).

For p0493 = 0 (factory setting) the following applies:

- there is no logic operation between the reference mark search and an input signal.

For p0493 > 0, the following applies:

- the positive edge of the input signal is evaluated. If the negative edge is to be evaluated, signal inversion must be parameterized via p0490.

- if a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0580, p0680, p2517, or p2518.

p0494[0...n]	Equivalent zero mark input terminal / ZM_equiv inp_term		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value:

- 0: No equivalent zero mark (evaluation of the encoder zero mark)
- 1: DI/DO 9 (X122.10/X121.8)
- 2: DI/DO 10 (X122.12/X121.10)
- 3: DI/DO 11 (X122.13/X121.11)
- 4: DI/DO 13 (X132.10/X131.2)
- 5: DI/DO 14 (X132.12/X131.4)
- 6: DI/DO 15 (X132.13/X131.5)
- 7: DI/DO 8 (X122.9/X121.7)
- 8: DI/DO 12 (X132.9/X131.1)

Dependency: Refer to: p0490

Notice: For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
For p0494 = 0 (factory setting), the setting in p0495 is effective.

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: Refer to the encoder interface for PROFIdrive.

The terminal must be set as input.

p0494[0...n]	Equivalent zero mark input terminal / ZM_equiv inp_term		
SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	51	0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value:

- 0: No equivalent zero mark (evaluation of the encoder zero mark)
- 1: DI/DO 9 (X122.10/X121.8)
- 2: DI/DO 10 (X122.12/X121.10)
- 3: DI/DO 11 (X122.13/X121.11)
- 4: DI/DO 13 (X132.10/X131.2)
- 5: DI/DO 14 (X132.12/X131.4)
- 6: DI/DO 15 (X132.13/X131.5)
- 7: DI/DO 8 (X122.9/X121.7)
- 8: DI/DO 12 (X132.9/X131.1)
- 50: DI/DO 0 decentral (X3.2)
- 51: DI/DO 1 decentral (X3.4)

Dependency:	Refer to: p0490
Notice:	For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual). For p0494 = 0 (factory setting), the setting in p0495 is effective. To the terminal designation: The first designation is valid for CU320, the second for CU310.
Note:	Refer to the encoder interface for PROFIdrive. The terminal must be set as input.

p0495	Equivalent zero mark input terminal / ZM_equiv input		
ENC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 4735
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value:	0: No equivalent zero mark (evaluation of the encoder zero mark)
	1: DI/DO 9 (X122.10/X121.8)
	2: DI/DO 10 (X122.12/X121.10)
	3: DI/DO 11 (X122.13/X121.11)
	4: DI/DO 13 (X132.10/X131.2)
	5: DI/DO 14 (X132.12/X131.4)
	6: DI/DO 15 (X132.13/X131.5)
	7: DI/DO 8 (X122.9/X121.7)
	8: DI/DO 12 (X132.9/X131.1)

Dependency:	Refer to: p0490
Notice:	For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual). For p0494 > 0, the setting in p0494 is effective and p0495 is invalid. To the terminal designation: The first designation is valid for CU320, the second for CU310.
Note:	Refer to the encoder interface for PROFIdrive. The terminal must be set as input.

For p0495 = 0 (factory setting), the encoder zero mark is evaluated as zero mark.
For p0495 > 0, the following applies:

Depending on the direction of motion, the positive or negative edge at the appropriate input is evaluated.
- increasing position actual values (r0482) --> the 0/1 edge is evaluated.
- decreasing position actual values (r0482) --> the 1/0 edge is evaluated.

Only one zero mark is supported. If function 2, 3 or 4 is selected, this results in a fault message in Gn_ZSW.

The inversion of the inputs via p0490 affects the function "referencing with equivalent zero mark". This is the reason that the edge evaluation is interchanged as a function of the direction of motion.

An input can only be assigned to one encoder as measuring probe 1, 2 or equivalent zero mark. Exception: The same encoder can be simultaneously used as measuring probe and equivalent zero mark as both functions cannot be simultaneously requested.

p0495[0...2]	Equivalent zero mark input terminal / ZM_equiv input		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 4735
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value:	0: No equivalent zero mark (evaluation of the encoder zero mark)
	1: DI/DO 9 (X122.10/X121.8)
	2: DI/DO 10 (X122.12/X121.10)
	3: DI/DO 11 (X122.13/X121.11)

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4: DI/DO 13 (X132.10/X131.2)
5: DI/DO 14 (X132.12/X131.4)
6: DI/DO 15 (X132.13/X131.5)
7: DI/DO 8 (X122.9/X121.7)
8: DI/DO 12 (X132.9/X131.1)

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0490, p0494

Notice: For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
For p0494 > 0, the setting in p0494 is effective and p0495 is invalid.
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: Refer to the encoder interface for PROFIdrive.

The terminal must be set as input.

For p0495 = 0 (factory setting), the encoder zero mark is evaluated as zero mark.

For p0495 > 0, the following applies:

Depending on the direction of motion, the positive or negative edge at the appropriate input is evaluated.

- increasing position actual values (r0482) --> the 0/1 edge is evaluated.

- decreasing position actual values (r0482) --> the 1/0 edge is evaluated.

Only one zero mark is supported. If function 2, 3 or 4 is selected, this results in a fault message in Gn_ZSW.

The inversion of the inputs via p0490 affects the function "referencing with equivalent zero mark". This is the reason that the edge evaluation is interchanged as a function of the direction of motion.

An input can only be assigned to one encoder as measuring probe 1, 2 or equivalent zero mark. Exception: The same encoder can be simultaneously used as measuring probe and equivalent zero mark as both functions cannot be simultaneously requested.

p0495[0...2] Equivalent zero mark input terminal / ZM_equiv input

SERVO (Dig IO)

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: -

Func. diagram: 4735

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

51

0

Description: Selects the input terminal for connecting an equivalent zero mark (external encoder zero mark).

Value: 0: No equivalent zero mark (evaluation of the encoder zero mark)
1: DI/DO 9 (X122.10/X121.8)
2: DI/DO 10 (X122.12/X121.10)
3: DI/DO 11 (X122.13/X121.11)
4: DI/DO 13 (X132.10/X131.2)
5: DI/DO 14 (X132.12/X131.4)
6: DI/DO 15 (X132.13/X131.5)
7: DI/DO 8 (X122.9/X121.7)
8: DI/DO 12 (X132.9/X131.1)
50: DI/DO 0 decentral (X3.2)
51: DI/DO 1 decentral (X3.4)

Index: [0] = Encoder 1
[1] = Encoder 2
[2] = Encoder 3

Dependency: Refer to: p0490, p0494

Notice: For CX32, NX10 and NX15, only DI/DO 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).
For p0494 > 0, the setting in p0494 is effective and p0495 is invalid.
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: Refer to the encoder interface for PROFIdrive.

The terminal must be set as input.

For p0495 = 0 (factory setting), the encoder zero mark is evaluated as zero mark.

For p0495 > 0, the following applies:

Depending on the direction of motion, the positive or negative edge at the appropriate input is evaluated.

- increasing position actual values (r0482) --> the 0/1 edge is evaluated.

- decreasing position actual values (r0482) --> the 1/0 edge is evaluated.

Only one zero mark is supported. If function 2, 3 or 4 is selected, this results in a fault message in Gn_ZSW.

The inversion of the inputs via p0490 affects the function "referencing with equivalent zero mark". This is the reason that the edge evaluation is interchanged as a function of the direction of motion.

An input can only be assigned to one encoder as measuring probe 1, 2 or equivalent zero mark. Exception: The same encoder can be simultaneously used as measuring probe and equivalent zero mark as both functions cannot be simultaneously requested.

p0496		Encoder diagnostic signal selection / Enc diag select	
ENC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	86	0

Description: Selects the trace signal to be output in r0497, r0498 and r0499 for encoder diagnostics.

Value:	0: Inactive
	1: r0497: Mechanical revolution
	10: r0498: Raw value track A, r0499: Raw value track B
	11: r0498: Fine position X (-A/2), r0499: Fine position Y (-B/2)
	12: r0498: Fine position Phi, r0499: -
	13: r0498: Offset correction X, r0499: Offset correction Y
	14: r0498: Phase correction X, r0499: Amplitude correction Y
	15: r0498: Cubic correction X, r0499: Fine position X
	16: r0498: oversampling channel A, r0499: oversampling channel B
	17: r0498: fan-out amount, r0499: fan-out number
	18: r0498: Oversampling angle, r0499: Oversampling amount
	19: r0498: Fault counter AB, r0499: raw value track A
	20: r0498: Raw value track C, r0499: Raw value track D
	21: r0498: CD position X (-D/2), r0499: CD position Y (C/2)
	22: r0498: CD position Phi, r0499: CD pos. Phi - mech. revolution
	23: r0497: Zero mark status
	24: r0498: Raw value track R, r0499: Zero mark status
	25: r0498: Raw value track A, r0499: Raw value track R
	30: r0497: Absolute position serial
	31: r0497: Absolute position incremental
	32: r0497: Zero mark position
	33: r0497: Correction absolute position difference
	40: r0498: Raw temperature, r0499: Temperature in 0.1 °C
	41: r0498: Resistance in 0.1 Ohm, r0499: Temperature in 0.1 °C
	42: r0497: Resistance 2500 Ohm
	51: r0497: Absolute speed difference (dn/dt)
	52: r0497: Xact1 corrected quadrants
	60: Analog sensor: r0498: raw val chann. A, r0499: raw val chann. B
	61: Analog sensor: r0498: fine pos chann. A, r0499: fine pos chann. B
	62: Analog sensor: r0498: Fine pos before characteristic, r0499: -
	70: Resolver: r0498: Transformation ratio, r0499: phase
	80: Spindle: r0498: Sensor S1 (raw), r0499: Sensor S4 (raw)
	81: Spindle: r0498: Sensor S5 (raw), r0499: -
	85: Spindle: r0498: Sensor S1 (cal), r0499: Sensor S4 (cal)
	86: Spindle: r0498: Sensor S5 (cal), r0499: -

Dependency: Refer to: r0497, r0498, r0499

Notice: The setting option depends on the following properties:
Sensor Module type, hardware version, firmware version (Sensor Module and Control Units), order number (last digit).

Not all combinations are supported.

2 Parameters

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Note:

- Re p0496 = 1: 360 ° <--> 2³²
- Re p0496 = 10 (resolver): 2900 mV <--> 26214 dec
- Re p0496 = 10, 20 (sin/cos 1 Vpp, EnDat): 500 mV <--> 21299 dec
- Re p0496 = 11 (resolver): 2900 mV <--> 13107 dec, internal processor offset is corrected
- Re p0496 = 11, 21 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec, internal processor offset is corrected
- Re p0496 = 12: 180 ° fine position <--> 32768 dec
- Re p0496 = 13 (resolver): 2900 mV <--> 13107 dec
- Re p0496 = 13 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec
- Re p0496 = 14: 1 ° <--> 286 dec, 100% <--> 16384 dec
- Re p0496 = 15: 100 % <--> 16384 dec
- Re p0496 = 16: (resolver): channel A: 2900 mV <--> 26214 dec, channel B: 2900 mV <--> 26214 dec
- Re p0496 = 16: (sin/cos 1 Vpp, EnDat) channel A: 500 mV <--> 21299 dec, channel B: 500 mV <--> 21299 dec
- Re p0496 = 17 (resolver): absolute value: 2900 mV <--> 13107 dec, number: 1 ... 8
- Re p0496 = 17 (sin/cos 1 Vpp, EnDat): absolute value 500 mV <--> 10650 dec, number: 1 ... 8
- Re p0496 = 18 (resolver): angle: signal period <--> 2¹⁶, absolute value: 2900 mV <--> 13107 dec
- Re p0496 = 18 (sin/cos 1 Vpp, EnDat): angle: signal period <--> 2¹⁶, absolute value: 500 mV <--> 10650 dec
- Re p0496 = 19 (resolver): counter: dec, channel A: 2900 mV <--> 26214 dec
- Re p0496 = 19 (sin/cos 1 Vpp, EnDat): counter: dec, channel A: 500 mV <--> 21299 dec
- Re p0496 = 22: 180 ° <--> 32768 dec
- Re p0496 = 23, 24: r0497.31 (r0499.15) set for at least 1 current controller cycle when encoder zero mark detected
- Re p0496 = 24, 25: 500 mV <--> 21299 dec
- Re p0496 = 30: Rotary: 1 singleturn measuring step <--> 1 dec, linear: 1 measuring step <--> 1 dec
- Re p0496 = 31: Absolute position, incremental in 1/4 encoder pulses
- Re p0496 = 32: Zero mark position in 1/4 encoder pulses
- Re p0496 = 33: counter offset absolute value in 1/4 encoder pulses
- Re p0496 = 40: r0498 <--> (R_KTY/1 kOhm - 0.9) * 32768
- Re p0496 = 42: 2500 Ohm <--> 2³²
- Re p0496 = 51: 1 rpm <--> 1000 dec
- Re p0496 = 52: ln 1/4 encoder pulses
- Re p0496 = 60: voltage, channel A in mV, voltage, channel B in mV
- Re p0496 = 61: Channel A: encoder periods <--> 2¹⁶, channel B: encoder periods <--> 2¹⁶
- Re p0496 = 62: encoder periods <--> 2¹⁶
- Re p0496 = 70: r: 100% <--> 10000 dec, phase: 180 ° <--> 18000 dec
- Re p0496 = 80, 81, 85, 86: 1V <--> 1000 inc

p0496[0...2]

Encoder diagnostic signal selection / Enc diag select

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T

Calculated: -

Access level: 4

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: Encoder

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

86

0

Description:

Selects the trace signal to be output in r0497, r0498 and r0499 for encoder diagnostics.

Value:

0: Inactive
1: r0497: Mechanical revolution
10: r0498: Raw value track A, r0499: Raw value track B
11: r0498: Fine position X (-A/2), r0499: Fine position Y (-B/2)
12: r0498: Fine position Phi, r0499: -
13: r0498: Offset correction X, r0499: Offset correction Y
14: r0498: Phase correction X, r0499: Amplitude correction Y
15: r0498: Cubic correction X, r0499: Fine position X
16: r0498: oversampling channel A, r0499: oversampling channel B
17: r0498: fan-out amount, r0499: fan-out number
18: r0498: Oversampling angle, r0499: Oversampling amount
19: r0498: Fault counter AB, r0499: raw value track A
20: r0498: Raw value track C, r0499: Raw value track D
21: r0498: CD position X (-D/2), r0499: CD position Y (C/2)

22: r0498: CD position Phi, r0499: CD pos. Phi - mech. revolution
 23: r0497: Zero mark status
 24: r0498: Raw value track R, r0499: Zero mark status
 25: r0498: Raw value track A, r0499: Raw value track R
 30: r0497: Absolute position serial
 31: r0497: Absolute position incremental
 32: r0497: Zero mark position
 33: r0497: Correction absolute position difference
 40: r0498: Raw temperature, r0499: Temperature in 0.1 °C
 41: r0498: Resistance in 0.1 Ohm, r0499: Temperature in 0.1 °C
 42: r0497: Resistance 2500 Ohm
 51: r0497: Absolute speed difference (dn/dt)
 52: r0497: Xact1 corrected quadrants
 60: Analog sensor: r0498: raw val chann. A, r0499: raw val chann. B
 61: Analog sensor: r0498: fine pos chann. A, r0499: fine pos chann. B
 62: Analog sensor: r0498: Fine pos before characteristic, r0499: -
 70: Resolver: r0498: Transformation ratio, r0499: phase
 80: Spindle: r0498: Sensor S1 (raw), r0499: Sensor S4 (raw)
 81: Spindle: r0498: Sensor S5 (raw), r0499: -
 85: Spindle: r0498: Sensor S1 (cal), r0499: Sensor S4 (cal)
 86: Spindle: r0498: Sensor S5 (cal), r0499: -

Index:
 [0] = Encoder 1
 [1] = Encoder 2
 [2] = Encoder 3

Dependency: Refer to: r0497, r0498, r0499

Notice: The setting option depends on the following properties:
 Sensor Module type, hardware version, firmware version (Sensor Module and Control Units), order number (last digit).

Not all combinations are supported.

Note:
 Re p0496 = 1: 360 ° <--> 2³²
 Re p0496 = 10 (resolver): 2900 mV <--> 26214 dec
 Re p0496 = 10, 20 (sin/cos 1 Vpp, EnDat): 500 mV <--> 21299 dec
 Re p0496 = 11 (resolver): 2900 mV <--> 13107 dec, internal processor offset is corrected
 Re p0496 = 11, 21 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec, internal processor offset is corrected
 Re p0496 = 12: 180 ° fine position <--> 32768 dec
 Re p0496 = 13 (resolver): 2900 mV <--> 13107 dec
 Re p0496 = 13 (sin/cos 1 Vpp, EnDat): 500 mV <--> 10650 dec
 Re p0496 = 14: 1 ° <--> 286 dec, 100% <--> 16384 dec
 Re p0496 = 15: 100 % <--> 16384 dec
 Re p0496 = 16: (resolver): channel A: 2900 mV <--> 26214 dec, channel B: 2900 mV <--> 26214 dec
 Re p0496 = 16: (sin/cos 1 Vpp, EnDat) channel A: 500 mV <--> 21299 dec, channel B: 500 mV <--> 21299 dec
 Re p0496 = 17 (resolver): absolute value: 2900 mV <--> 13107 dec, number: 1 ... 8
 Re p0496 = 17 (sin/cos 1 Vpp, EnDat): absolute value 500 mV <--> 10650 dec, number: 1 ... 8
 Re p0496 = 18 (resolver): angle: signal period <--> 2¹⁶, absolute value: 2900 mV <--> 13107 dec
 Re p0496 = 18 (sin/cos 1 Vpp, EnDat): angle: signal period <--> 2¹⁶, absolute value: 500 mV <--> 10650 dec
 Re p0496 = 19 (resolver): counter: dec, channel A: 2900 mV <--> 26214 dec
 Re p0496 = 19 (sin/cos 1 Vpp, EnDat): counter: dec, channel A: 500 mV <--> 21299 dec
 Re p0496 = 22: 180 ° <--> 32768 dec
 Re p0496 = 23, 24: r0497.31 (r0499.15) set for at least 1 current controller cycle when encoder zero mark detected
 Re p0496 = 24, 25: 500 mV <--> 21299 dec
 Re p0496 = 30: Rotary: 1 singleturn measuring step <--> 1 dec, linear: 1 measuring step <--> 1 dec
 Re p0496 = 31: Absolute position, incremental in 1/4 encoder pulses
 Re p0496 = 32: Zero mark position in 1/4 encoder pulses
 Re p0496 = 33: counter offset absolute value in 1/4 encoder pulses
 Re p0496 = 40: r0498 <--> (R_KTY/1 kOhm - 0.9) * 32768
 Re p0496 = 42: 2500 Ohm <--> 2³²
 Re p0496 = 51: 1 rpm <--> 1000 dec
 Re p0496 = 52: In 1/4 encoder pulses
 Re p0496 = 60: voltage, channel A in mV, voltage, channel B in mV

2 Parameters

2.2 List of parameters

Re p0496 = 61: Channel A: encoder periods <--> 2¹⁶, channel B: encoder periods <--> 2¹⁶

Re p0496 = 62: encoder periods <--> 2¹⁶

Re p0496 = 70: r: 100% <--> 10000 dec, phase: 180 ° <--> 18000 dec


Re p0496 = 80, 81, 85, 86: 1V <--> 1000 inc

r0497	Encoder diagnostic signal double word / Enc diag DW		
ENC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (double word). The signal to be output is selected in p0496.		
Dependency:	Refer to: p0496, r0498, r0499		

r0497[0...2]	CO: Encoder diagnostic signal double word / Enc diag DW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (double word). The signal to be output is selected in p0496.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0496, r0498, r0499		

r0498	Encoder diagnostic signal low word / Enc diag low word		
ENC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (low component). The signal to be output is selected in p0496.		
Dependency:	Refer to: p0496, r0497, r0499		

r0498[0...2]	CO: Encoder diagnostic signal low word / Enc diag low word		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (low component). The signal to be output is selected in p0496.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0496, r0497, r0499		

r0499	Encoder diagnostic signal high word / Enc diag high word		
ENC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (high component). The signal to be output is selected in p0496.		
Dependency:	Refer to: p0496, r0497, r0498		
r0499[0...2]	CO: Encoder diagnostic signal high word / Enc diag high word		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the trace signal for encoder diagnostics (high component). The signal to be output is selected in p0496.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0496, r0497, r0498		
p0500	Technology application / Tec application		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 5), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Applications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	100	102	100
Description:	Sets the technology application. The parameter influences the calculation of open-loop and closed-loop control parameters that is e.g. initiated using p0578.		
Value:	100: Standard drive (SERVO) 101: Feed drive (limit current limitation) 102: Spindle drive (rated current limitation)		
Dependency:	Refer to: p1520, p1521, p1530, p1531, p2000, p2175, p2177		
Caution:	After changing over the technological application and then calculating the open-loop and closed-loop parameters, the behavior of the motor can have changed very significantly (e.g. the same setpoint results in a higher speed due to a different reference speed). For this reason extreme caution must be taken when the motor is started for the first time.		
			
Note:	The calculation of parameters dependent on the technology application can be called up as follows: - when exiting quick commissioning using p3900 > 0 - when writing p0340 = 1, 3, 5 - when writing p0578 = 1 For p0500 = 100 and when the calculation is initiated, the following parameters are set: - p1520/p1521 = rated motor torque (r0333) - p1530/p1531 = $2 \cdot \pi \cdot r0333 \cdot p0311$ (rotary) or $r0333 \cdot p0311$ (linear) - p2000 = rated motor speed (p0311) (only for p0340 = 1, p3900 > 0) - p2175 = factory setting - p2177 = factory setting		

2 Parameters

2.2 List of parameters

For p0500 = 101 and when the calculation is initiated, the following parameters are set:

- p1520/p1521 = torque at the maximum motor current (p0323)
- p1530/p1531= power at the maximum motor current (p0323) and rated motor speed (p0311)
- p2000 = rated motor speed (p0311) (only for p0340 = 1, p3900 > 0)
- p2175 = maximum value
- p2177 = 0.2 s

For p0500 = 102 and when the calculation is initiated, the following parameters are set:

- p1520/p1521 = rated motor torque (r0333)
- p1530/p1531= $2 \cdot \pi \cdot r0333 \cdot p0311$ (rotary) or $r0333 \cdot p0311$ (linear)
- p2000 = maximum motor speed (p0322) if p0322 not equal to 0, otherwise rated motor speed (p0311) (only for p0340 = 1, p3900 > 0)
- p2175 = factory setting
- p2177 = factory setting

p0500

Technology application / Tec application

VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(1, 5), T

Calculated: -

Access level: 2

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: Applications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

4

1

Description:

Sets the technology application.

The parameter influences the calculation of open-loop and closed-loop control parameters that is e.g. initiated using p0578.

Value:

- 0: Standard drive (VECTOR)
- 1: Pumps and fans
- 2: Sensorless closed-loop control down to $f = 0$ (passive loads)
- 4: Dynamic in the field weakening range

Dependency:

Refer to: p2175, p2177

Note:

The calculation of parameters dependent on the technology application can be called up as follows:

- when exiting quick commissioning using p3900 > 0
- when writing p0340 = 1, 3, 5
- when writing p0578 = 1

For p0500 = 0, 5 and when the calculation is initiated, the following parameters are set:

- p1574 = 10 V (separately-excited synchronous motor: 20 V)
- p1611 = 80% (only p0500 = 5)
- p1750.2 = 0
- p1802 = 4 (SVM/FLB without overcontrol)
- p1803 = 106 %

For p0500 = 1 and when the calculation is initiated, the following parameters are set:

- p1574 = 2 V (separately-excited synchronous motor: 4 V)
- p1750.2 = 0
- p1802 = 9 (edge modulation), if r0192.0 = 1
- p1802 = 4, if r0192.0 = 0
- p1803 = 106 %

For p0500 = 2 and when the calculation is initiated, the following parameters are set:

- p1574 = 2 V (separately-excited synchronous motor: 4 V)
- p1750.2 = 1: Encoderless control of the induction motor is effective down to zero frequency.

This operating mode is possible for passive loads. These include applications where the load does not generate regenerative torque when breaking away and the motor comes to a standstill (zero speed) itself when the pulses are inhibited.

p1802 = 4 (SVM/FLB without overcontrol)

p1803 = 106 %

The setting of p1750 is only relevant for induction motors.

p1802 and p1803 are only changed, in all cases, if a sine-wave output filter (p0230 = 3, 4) has not been selected.

For p0500 = 4: (presetting for VECTOR with PM250 power unit)

p1574 = 30 V

p1750.2 = 0

p1802 = 2 (SVM with overcontrol)

p1803 = 106 %

p0505**Selecting the system of units / Unit sys select**

A_INF, B_INF, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC, TM41,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(5)

Data type: Integer16

P-Group: Applications

Not for motor type: -

Min

1

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

4

Access level: 1

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

1

Description:

Sets the actual system of units.

Value:

- 1: SI system of units
- 2: System of units referred/SI
- 3: US system of units
- 4: System of units referred/US

Dependency:

The parameter can only be changed in an offline project using the commissioning software.

Caution:

If a per unit representation is selected and if the reference parameters (e.g. p2000) are subsequently changed, then the physical significance of several control parameters is also adapted at the same time. As a consequence, the control behavior can change (see p1576, p1621, p1744, p1752, p1755 and p1609, p1612, p1619, p1620).

Note:

Reference parameter for the unit system % are, for example, p2000 ... p2004. Depending on what has been selected, these are displayed using either SI or US units.

p0514[0...9]**User-specific reference quantities / Usrdef_ref**

A_INF, B_INF, HLA,
R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: T

Data type: FloatingPoint32

P-Group: Communications

Not for motor type: -

Min

0.000001

Calculated: CALC_MOD_ALL

Dyn. index: -

Units group: -

Scaling: -

Max

10000000.000000

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

1.000000

Description:

Sets the reference quantities for the user-specific scaling.

By indexing reference parameter p514[0..9], a total of 10 reference quantities are available:

p514[0]reference quantity 01

p514[1]reference quantity 02

..

p514[8]reference quantity 09

p514[9]reference quantity 10

Up to 20 BiCos can be scaled to each of these 10 reference quantities.

Assignment parameters p515[0..19] up to p524[0..19] have been introduced for this purpose.

2 Parameters

2.2 List of parameters

p0515[0...19]	Assignment parameter 1 in reference to p514[0] / BiCoList1_ref1		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		

By indexing the assignment parameter p515[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.

The significance of the assignment parameters is as follows:

p515[0] BiCo number assigned p514[0] (reference quantity 01)

..

p515[19] BiCo number assigned p514[0] (reference quantity 01)

Dependency: Refer to: p0514

p0516[0...19]	Assignment parameter 2 in reference to p514[1] / BiCoList2_ref2		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		

By indexing the assignment parameter p516[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.

The significance of the assignment parameters is as follows:

p516[0] BiCo number assigned p514[1] (reference quantity 02)

..

p516[19] BiCo number assigned p514[1] (reference quantity 02)

Dependency: Refer to: p0514

p0517[0...19]	Assignment parameter 3 in reference to p514[2] / BiCoList3_ref3		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		

By indexing the assignment parameter p517[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.

The significance of the assignment parameters is as follows:

p517[0] BiCo number assigned p514[2] (reference quantity 03)

..

p517[19] BiCo number assigned p514[2] (reference quantity 03)

Dependency: Refer to: p0514

p0518[0...19]	Assignment parameter 4 in reference to p514[3] / BiCoList4_ref4		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p518[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p518[0] BiCo number assigned p514[3] (reference quantity 04) .. p518[19] BiCo number assigned p514[3] (reference quantity 04)		
Dependency:	Refer to: p0514		

p0519[0...19]	Assignment parameter 5 in reference to p514[4] / BiCoList5_ref5		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p519[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p519[0] BiCo number assigned p514[4] (reference quantity 05) .. p519[19] BiCo number assigned p514[4] (reference quantity 05)		
Dependency:	Refer to: p0514		

p0520[0...19]	Assignment parameter 6 in reference to p514[5] / BiCoList6_ref6		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p520[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p520[0] BiCo number assigned p514[5] (reference quantity 06) .. p520[19] BiCo number assigned p514[5] (reference quantity 06)		
Dependency:	Refer to: p0514		

2 Parameters

2.2 List of parameters

p0521[0...19]	Assignment parameter 7 in reference to p514[6] / BiCoList7_ref7		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p521[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p521[0] BiCo number assigned p514[6] (reference quantity 07) .. p521[19] BiCo number assigned p514[6] (reference quantity 07)		
Dependency:	Refer to: p0514		

p0522[0...19]	Assignment parameter 8 in reference to p514[7] / BiCoList8_ref8		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p522[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p522[0] BiCo number assigned p514[7] (reference quantity 08) .. p522[19] BiCo number assigned p514[7] (reference quantity 08)		
Dependency:	Refer to: p0514		

p0523[0...19]	Assignment parameter 9 in reference to p514[8] / BiCoList9_ref9		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p523[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p523[0] BiCo number assigned p514[8] (reference quantity 09) .. p523[19] BiCo number assigned p514[8] (reference quantity 09)		
Dependency:	Refer to: p0514		

p0524[0...19] Assignment parameter 10 in reference to p514[9] / BiCoList10_ref10			
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment parameter for user-specific scaling.		
	By indexing the assignment parameter p524[0..19], a total of 20 BiCos are available, which should be scaled corresponding to the user-specific scaling.		
	The significance of the assignment parameters is as follows: p524[0] BiCo number assigned p514[9] (reference quantity 10) .. p524[19] BiCo number assigned p514[9] (reference quantity 10)		
Dependency:	Refer to: p0514		

p0528 Controller gain system of units / Ctrl_gain unit_sys			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: C2(5) Data type: Integer16 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the system of units for the controller gains.		
Value:	0: Representation physical/% (p0505) 1: Representation no dimensions (referred)		
Note:	For p0528 = 0 (physical/%), the following applies: Using p0505, the dependent parameters can be changed over between physical and % representation. For SERVO (r0107) the following applies: The parameter is pre-assigned a value of 0 and cannot be changed.		

p0528 Controller gain system of units / Ctrl_gain unit_sys			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(5) Data type: Integer16 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the system of units for the controller gains.		
Value:	0: Representation physical/% (p0505) 1: Representation no dimensions (referred)		
Note:	For VECTOR (r0107) the following applies: The parameter is pre-assigned a value of 1 and cannot be changed.		

p0530[0...n]	Bearing version selection / Bearing vers sel		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3) Data type: Unsigned16 P-Group: Motor Not for motor type: FEM Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 104	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the bearing version. Corresponding to the bearing version entered, its code number (p0531) is automatically set. 0 = No selection 1 = Manual entry 101 = STANDARD 102 = PERFORMANCE 103 = HIGH PERFORMANCE 104 = ADVANCED LIFETIME		
Dependency:	Refer to: p0301, p0531, p0532, p1082, r1082		
Notice:	For p0530 = 101, 102, 103, 104, the maximum bearing speed (p0532) is write protected. Write protection is withdrawn with p0530 = 1. If p0530 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3). The maximum speed of the bearing is factored into the limit for the maximum speed p1082.		
Note:	For a motor with DRIVE-CLiQ, p0530 can only be set to 1.		
p0531[0...n]	Bearing code number selection / Bearing codeNo sel		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: Unsigned16 P-Group: Motor Not for motor type: FEM Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 65535	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Display and setting the code number of the bearing. When setting p0301 and p0530 the code number is automatically preassigned and is write protected. The information in p0530 should be observed when removing write protection.		
Dependency:	Refer to: p0301, p0530, p0532, p1082, r1082		
Notice:	If p0531 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3). The maximum speed of the bearing is factored into the limit for the maximum speed p1082.		
Note:	p0531 cannot be changed on a motor with DRIVE-CLiQ.		
p0532[0...n]	Bearing maximum speed / Bearing n_max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3) Data type: FloatingPoint32 P-Group: Motor Not for motor type: FEM Min 0.0 [rpm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 210000.0 [rpm]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the maximum speed of the bearing. The following applies when calculating the maximum speed (p1082): - for p0324 = 0 or p0532 = 0, p0322 is used. - for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0301, p0322, p0324, p0530, p1082, r1082		

Notice: This parameter is pre-assigned in the case of motors from the motor list (p0301) if a bearing version (p0530) is selected.

When selecting a catalog motor, this parameter cannot be changed (write protection). The information in p0530 should be observed when removing write protection.

If p0532 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).

p0532[0...n]	Bearing maximum velocity / Bearing v_max		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1, 3)	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [m/min]	1000.0 [m/min]	0.0 [m/min]
Description:	Sets the maximum velocity of the bearing.		
	The following applies when calculating the maximum velocity (p1082):		
	- for p0324 = 0 or p0532 = 0, p0322 is used.		
	- for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0301, p0322, p0324, p0530, p1082, r1082		
Notice:	This parameter is pre-assigned in the case of motors from the motor list (p0301) if a bearing version (p0530) is selected.		
	When selecting a catalog motor, this parameter cannot be changed (write protection). The information in p0530 should be observed when removing write protection.		
	If p0532 is changed during quick commissioning (p0010 = 1), then the maximum velocity p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).		

p0532[0...n]	Bearing maximum speed / Bearing n_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3)	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [rpm]	210000.0 [rpm]	0.0 [rpm]
Description:	Sets the maximum speed of the bearing.		
	The following applies when calculating the maximum speed (p1082):		
	- for p0324 = 0 or p0532 = 0, p0322 is used.		
	- for p0324 > 0 and p0532 > 0, the minimum value from the two parameters is used.		
Dependency:	Refer to: p0301, p0322, p0324, p0530, p1082, r1082		
Notice:	This parameter is pre-assigned in the case of motors from the motor list (p0301) if a bearing version (p0530) is selected.		
	When selecting a catalog motor, this parameter cannot be changed (write protection). The information in p0530 should be observed when removing write protection.		
	If p0532 is changed during quick commissioning (p0010 = 1), then the maximum speed p1082, which is also associated with quick commissioning, is pre-assigned appropriately. This is not the case when commissioning the motor (p0010 = 3).		

2 Parameters

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r0565[0...15]	CO: Probe time stamp / Probe t_stamp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the time stamp MT_ZS_1 up to MT_ZS_16. Displays the measuring time for an edge at the digital input for the "central measuring probe evaluation stage 3" function. The measuring time is specified as 16-bit value with a resolution of 0.25 µs. Priority: MT1 ... MT8, oldest ... newest time stamp		
r0566[0...3]	CO: Probe time stamp reference / Probe t_stamp name		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the time stamp reference MT_ZSB1 up to MT_ZSB4.		
r0567	CO: Probe diagnostics word / Probe diag_word		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for diagnostics word MT_DIAG.		
p0570	Inhibit list values effective number / Inhib list no		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned8 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 50	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the number of parameters in the inhibit list p0571. This number of parameters can be automatically excluded from the calculation of the motor and control parameters (see p0340, p0578), starting from index 0.		
Note:	Defines the number of entries in p0571 that should be taken into account. The inhibit list is deactivated for a value of 0.		

p0571[0...49] Inhibit list motor/closed-loop control parameter calculation / Inhib list calc			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Applications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2142	0
Description:	The inhibit list contains parameters that should be withdrawn from the automatic motor and closed-loop control parameter calculation (p0340, p0578).		
Value:	0: No parameter 348: Speed at the start of field weakening Vdc = 600 V 600: Motor temperature sensor 640: Current limit 1082: Maximum speed 1441: Actual speed smoothing time 1460: Speed controller P gain 1462: Speed controller integral time 1470: Speed controller P gain encoderless 1472: Speed controller integral time encoderless 1520: Torque limit upper/motoring 1521: Torque limit lower/regenerative 1530: Power limit motoring 1531: Power limit regenerative 1590: Flux controller P gain 1592: Flux controller integral time 1656: Activates current setpoint filter 2141: Speed threshold 1 2142: Hysteresis speed 1		
Note:	p0570 defines the number of entries (starting at index 0) for which the inhibit should apply. p0572 can be used to define for which drive data sets the inhibit list should apply. If a motor data set is entered into a parameter number, then this is not overwritten as soon as only one drive data set refers to the motor data set (p0186).		

p0571[0...49] Inhibit list motor/closed-loop control parameter calculation / Inhib list calc			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Applications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2142	0
Description:	The inhibit list contains parameters that should be withdrawn from the automatic motor and closed-loop control parameter calculation (p0340, p0578).		
Value:	0: No parameter 600: Motor temperature sensor 640: Current limit 1082: Maximum speed 1460: Speed controller P gain 1462: Speed controller integral time 1470: Speed controller P gain encoderless 1472: Speed controller integral time encoderless 1520: Torque limit upper/motoring 1521: Torque limit lower/regenerative 1530: Power limit motoring 1531: Power limit regenerative 1590: Flux controller P gain 1592: Flux controller integral time 2141: Speed threshold 1 2142: Hysteresis speed 1		

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Note: p0570 defines the number of entries (starting at index 0) for which the inhibit should apply. p0572 can be used to define for which drive data sets the inhibit list should apply.
If a motor data set is entered into a parameter number, then this is not overwritten as soon as only one drive data set refers to the motor data set (p0186).

p0572[0...n]	Activate/de-activate inhibit list / Inh_list act/deact		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting for activating/de-activating the inhibit list. Depending on the setting, the parameters of the inhibit list (p0571) should be overwritten when calculating the motor and closed-loop control parameters for the particular drive data set (DDS).		
Value:	0: No 1: Yes		
Note:	If value = 0: The automatic calculation (p0340, p0578) also overwrites the parameters of the inhibit list (p0571). If value = 1: The automatic calculation (p0340, p0578) does not overwrite the parameters of the inhibit list (p0571).		

p0573	Inhibit automatic reference value calculation / Inhibit calc		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to inhibit the calculation of reference parameters (e.g. p2000) when automatically calculating the motor and closed-loop control parameters (p0340, p3900).		
Value:	0: No 1: Yes		
Notice:	The inhibit for the reference value calculation is canceled when new motor parameters (e.g. p0305) are entered and only one drive data set exists (p0180 = 1). This is the case during initial commissioning. Once the motor and control parameters have been calculated (p0340, p3900), the inhibit for the reference value calculation is automatically re-activated.		
Note:	If value = 0: The automatic calculation (p0340, p3900) overwrites the reference parameters. If value = 1: The automatic calculation (p0340, p3900) does not overwrite the reference parameters.		

p0578[0...n]	Calculate technology-dependent parameters / Calc tec par		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(5), T Data type: Integer16 P-Group: Applications Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	This parameter is used to calculate all parameters that depend on the technology of the application (p0500). All of the parameters are calculated that can also be determined using p0340 = 5.		
Value:	0: No calculation 1: Complete calculation		
Note:	At the end of the calculations, p0578 is automatically set to 0.		

p0580 Measuring probe input terminal / MT input terminal			
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0
Description:	Sets the input terminal for the measuring probe for speed actual value measurement.		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Dependency:	Refer to: p0581, p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		
Note:	The terminal must be set as input (p0728). If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0680, p2517 or p2518. DI/DO: Bidirectional Digital Input/Output		

p0581 Measuring probe edge / MT edge			
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the edge to evaluate the measuring probe signal for speed actual value measurement. 0: 0/1 edge 1: 1/0 edge		
Dependency:	Refer to: p0580		

p0582 Measuring probe pulses per revolution / MT pulses per rev			
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	12	1
Description:	Sets the number of pulses per revolution (e.g. for disks with holes).		

p0583	Measuring probe maximum measuring time / MT t_meas max		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.040 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.000 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.000 [s]
Description:	Sets the maximum measuring time for the measuring probe. If a new pulse is not received before the maximum measuring time has expired, then the speed actual value in r0586 is set to zero. This timer is re-started with the next pulse.		
Dependency:	Refer to: r0586		
r0586	CO: Measuring probe velocity actual value / MT v_act		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocity actual value measured using the BERO.		
Dependency:	Refer to: p0580, p0583		
Note:	For p0580 = 0 (no measuring probe), a value of zero is displayed here.		
r0586	CO: Measuring probe speed actual value / MT n_act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speed actual value measured using the BERO.		
Dependency:	Refer to: p0580, p0583		
Note:	For p0580 = 0 (no measuring probe), a value of zero is displayed here.		
r0587	CO: Measuring probe measuring time measured / MT t_meas measured		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time between the last two BERO pulses. The measuring time is specified as 32-bit value with a resolution of 1/48 μs. If a new pulse is not received before the maximum measured time in p0583 expires, then r0587 is set to the maximum measuring time.		
Dependency:	Refer to: p0580		
Note:	For p0580 = 0 (no measuring probe), a value of zero is displayed here.		

r0588	CO: Measuring probe pulse counter / MT pulse counter		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of measuring pulses that have occurred (been received) up until now.		
Dependency:	Refer to: p0580		
Note:	After reaching 4294967295 ($2^{32} - 1$), the counter starts again at 0.		
r0589	Measuring probe delay time / MT t_delay		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time since the last measuring pulse was detected. The delay time is specified as 32-bit value with a resolution of 1/48 µs. When a measuring pulse occurs (is received) the delay time is reset and is limited to the maximum measuring time in p0583.		
Dependency:	Refer to: p0580		
Note:	For p0580 = 0 (no measuring probe), a value of zero is displayed here.		
p0595	Technological unit selection / Tech unit select		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: C2(5) Data type: Integer16 P-Group: Applications Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Selects the units for the parameters of the technology controller. For p0595 = 1, 2, the reference quantity set in p0596 is not active.		
Value:	1: % 2: 1 referred no dimensions 3: bar 4: °C 5: Pa 6: ltr/s 7: m³/s 8: ltr/min 9: m³/min 10: ltr/h 11: m³/h 12: kg/s 13: kg/min 14: kg/h 15: t/min 16: t/h 17: N 18: kN 19: Nm 20: psi		

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- 21: °F
- 22: gallon/s
- 23: inch³/s
- 24: gallon/min
- 25: inch³/min
- 26: gallon/h
- 27: inch³/h
- 28: lb/s
- 29: lb/min
- 30: lb/h
- 31: lbf
- 32: lbf ft

Dependency: Only the unit of the technological controller parameters are switched over (unit group 9_1).
Refer to: p0596

Note: When switching over from % into another unit, the following sequence applies:
- set p0596
- set p0595 to the required unit

p0596 Technological unit reference quantity / Tech unit ref qty

SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.01	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.00
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Description: Sets the reference quantity for the technological units.
When changing over using changeover parameter p0595 to absolute units, all of the parameters involved refer to the reference quantity.

Dependency: Refer to: p0595

Notice: When changing over from one technological unit into another, or when changing the reference parameter, a changeover is not made.

p0600[0...n] Motor temperature sensor for monitoring / Mot temp_sensor


SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: Integer16 P-Group: Motor Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 21	Access level: 2 Func. diagram: 8016 Unit selection: - Expert list: 1 Factory setting 1
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Description: Sets the sensor to monitor the motor temperature.
The sensor type used is set in p0601.

Value:

- 0: No sensor
- 1: Temperature sensor via encoder 1
- 2: Temperature sensor via encoder 2
- 3: Temperature sensor via encoder 3
- 10: Temperature sensor via a BICO interconnection
- 11: Temperature sensor via Motor Module / CU terminals
- 20: Temperature sensor via a BICO interconnection p0608
- 21: Temperature sensor via a BICO interconnection p0609

Dependency: Refer to: r0458, p0601, p0603

Caution:  If, for a selected temperature sensor (p0600 > 0), the motor temperature sensor is not connected but another sensor, then the temperature adaptation of the motor resistances must be switched out. Otherwise, in controlled-loop operation, torque errors will occur that will mean that the drive will not be able to be stopped.

Notice: The parameter is calculated in the drive using p0340 and is inhibited for p0340 > 0.
The parameter is set to 1 during commissioning, if a motor encoder is connected (p0187 <> 99).
If a temperature sensor is not being used, then p0601 = 0 must be set.

Note: Re p0600 = 0:
With induction motors, the motor temperature is calculated using the motor temperature model (see also p0612.1).
Re p0600 = 1, 2, 3:
Bimetallic switch (p0601 = 4) and PT100 temperature sensor (p0601 = 5) are not supported.
Re p0600 = 10:
The BICO interconnection should be executed via connector input p0603.
Re p0600 = 11:
For SINAMICS S120 AC Drive (AC/AC) and using the Control Unit Adapter CUA31, the temperature sensor is connected at the adapter (X210).
Re p0600 = 20, 21:
The BICO interconnection should be executed via connector input p0608 or p0609.
Associated parameters: p0601, p4600 ... p4603, p4610 ... p4613


p0600[0...n]	Motor temperature sensor for monitoring / Mot temp_sensor		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	21	0

Description: Sets the sensor to monitor the motor temperature.
The sensor type used is set in p0601.

Value:

- 0: No sensor
- 1: Temperature sensor via encoder 1
- 2: Temperature sensor via encoder 2
- 3: Temperature sensor via encoder 3
- 10: Temperature sensor via a BICO interconnection
- 11: Temperature sensor via Motor Module / CU terminals
- 20: Temperature sensor via a BICO interconnection p0608
- 21: Temperature sensor via a BICO interconnection p0609

Dependency: Refer to: r0458, p0601, p0603

Caution:  If, for a selected temperature sensor (p0600 > 0), the motor temperature sensor is not connected but another sensor, then the temperature adaptation of the motor resistances must be switched out. Otherwise, in controlled-loop operation, torque errors will occur that will mean that the drive will not be able to be stopped.

Notice: The parameter is calculated in the drive using p0340 and is inhibited for p0340 > 0.

For operation with a braking resistor (p1300 = 15), p0600 = 11 is automatically set when commissioning.

Note: Re p0600 = 0:
With induction motors, the motor temperature is calculated using the motor temperature model (see also p0612.1).
Re p0600 = 1, 2, 3:
Bimetallic switch (p0601 = 4) and PT100 temperature sensor (p0601 = 5) are not supported.
Re p0600 = 10:
The BICO interconnection should be executed via connector input p0603.
Re p0600 = 11:
For SINAMICS S120 AC Drive (AC/AC) and using the Control Unit Adapter CUA31, the temperature sensor is connected at the adapter (X210).
Re p0600 = 20, 21:
The BICO interconnection should be executed via connector input p0608 or p0609.
Associated parameters: p0601, p4600 ... p4603, p4610 ... p4613

p0601	Temperature sensor, sensor type / Temp_sens type		
A_INF, B_INF, R_INF, S_INF	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	0
Description:	Sets the sensor type for the temperature measurement at input X21 (booksize) or X41 (chassis). The measured value is displayed in r0035.		
Value:	0: No sensor 1: PTC alarm & timer 2: KTY84 4: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0035		
Note:	The measured value display depends on the selected sensor type. Re p0601 = 0: --> r0035 = -200 °C Re p0601 = 1: Tripping resistance = 1650 Ohm (lower resistance --> r0035 = -50 °C, higher resistance --> r0035 = 250 °C). Re p0601 = 2: Displays the temperature in °C. Re p0601 = 4: r0035 = -50 °C --> The tripping resistance is less than 100 Ohm (bimetallic NC contact is closed or has a short-circuit). r0035 = 250 °C --> The tripping resistance is greater than 100 Ohm (bimetallic NC contact is open, not connected or has a wire breakage). When using the following components, a value of 4 is set as the factory setting and can no longer be changed: - Basic Line Module (BLM) with internal Braking Module. - Active Line Module (ALM) with line filter Active Interface Module (AIM, p0220[0] = 41 ... 45). In these cases, in addition to the temperature display, the temperature is also monitored.		

p0601[0...n]	Motor temperature sensor type / Mot_temp_sens type		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	11	2
Description:	Sets the sensor type for the motor temperature monitoring.		
Value:	0: No sensor 1: PTC alarm & timer 2: KTY84 3: KTY84 and PTC (only for motors with DRIVE-CLiQ): 4: Bimetallic NC contact alarm & timer (only for temp_eval via MM) 5: PT100 10: Evaluation via several temperature channels SME12x 11: Evaluation via several temperature channels BICO		
Dependency:	A thermal motor model is calculated corresponding to p0612. Refer to: r0458, p0600, p0612		

Note: The temperature sensor for the temperature evaluation is set in p0600.
 For p0600 = 10 (temperature sensor via a BICO interconnection), the setting in p0601 has no significance.
 Information on using temperature sensors is provided in the following literature:
 - hardware description of the appropriate components
 - SINAMICS S120 Commissioning Manual
 Re p0601 = 1:
 Tripping resistance = 1650 Ohm.
 After the tripping resistance has been exceeded, an appropriate alarm is output and after the delay time set in p0606 has expired, an appropriate fault is output.
 Re p0601 = 3:
 For motors with DRIVE-CLiQ and 2 temperature sensors, the value is automatically set.
 Re p0601 = 4:
 Tripping resistance = 100 Ohm.
 After tripping, an appropriate alarm is output and after the delay time set in p0606 has expired, an appropriate fault is output.
 Re p0601 = 5:
 It is only possible to evaluate a PT100 for p0600 = 11 and r0192.15 = 1.
 Re p0601 = 10:
 Not permitted for p0600 = 0, 10, 11.
 Associated parameters: p4600 ... p4603 (can be switched via EDS)
 For r0458.8 = 1, a temperature evaluation is supported through several temperature channels.
 Examples:
 When evaluating using SME120 or SME125, 4 temperature channels are available (parameterized using p4600, p4601, p4602, p4603).
 When evaluating using CU310 and CUA32, 2 temperature channels are available (encoder interface: parameterization via p4600, terminal block: parameterization via p4601).
 Re p0601 = 11:
 Not permitted for p0600 = 0, 10, 11.
 Associated parameters: p4610 ... p4613 (can be switched via MDS)

p0602	Par_circuit power unit number, temperature sensor / PU_no temp_sensor		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: C2(3), U, T Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the power unit number to which the temperature sensor is connected. The value corresponds to the Power unit Data Set number (PDS) of the power unit. The number of power unit data sets is defined in p0120.		

p0603	CI: Motor temperature signal source / Mot temp S_src		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T Data type: Unsigned32 / FloatingPoint32 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max -	Access level: 2 Func. diagram: 8016 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to evaluate the motor temperature via a BICO interconnection.		
Dependency:	Refer to: p0600		

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Note: Temperature sensor KTY: Valid temperature range -48 °C ... 248 °C.
PTC temperature sensor:
For a value = -50 °C, the following applies: Motor temperature < nominal response temperature of the PTC.
For a value = 250 °C, the following applies: Motor temperature >= nominal response temperature of the PTC.
Note:
When using a Terminal Module 31 (TM31), the following applies:
- the sensor type used is set using p4100.
- the temperature signal is interconnected using CO: r4105.

p0604[0...n]	Mot_temp_mod 2/KTY alarm threshold / Mod 2/KTY A thresh		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [°C]	200.0 [°C]	120.0 [°C]
Description:	Sets the alarm threshold for monitoring the motor temperature for motor temperature model 2 or KTY. After the alarm threshold is exceeded, alarm A07910 is output and timer (p0606) is started. If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output.		
Dependency:	Refer to: p0606, p0612		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The hysteresis is 2 K. When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

p0604[0...n]	Mot_temp_mod 2/KTY alarm threshold / Mod 2/KTY A thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [°C]	200.0 [°C]	130.0 [°C]
Description:	Sets the alarm threshold for monitoring the motor temperature for motor temperature model 2 or KTY. After the alarm threshold is exceeded, alarm A07910 is output and timer (p0606) is started. If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output.		
Dependency:	Refer to: p0606, p0612		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	The hysteresis is 2 K. When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

p0605[0...n]	Mot_temp_mod 1/2 threshold / Mod 1/2 threshold		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016, 8017
	P-Group: Motor	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [°C]	200.0 [°C]	145.0 [°C]
Description:	Sets the threshold for monitoring the motor temperature for motor temperature model 1/2 or KTY. Motor temperature model 1 (p0612.0 = 1): alarm threshold - Alarm A07012 is output after the alarm threshold is exceeded. Motor temperature model 2 (p0612.1 = 1) or KTY: fault threshold - Fault F07011 is output after the fault threshold is exceeded.		
Dependency:	Refer to: p0606, p0611, p0612		
Notice:	When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection. Motor temperature model 1: p0605 also defines the target temperature of the model for r0034 = 100 %. Therefore, p0605 has no influence on the time up to alarm A07012 being issued. The time is only determined by time constant p0611, the actual current and the reference value p0318. For p0318 = 0, the rated motor current is used as reference value.		
Note:	The hysteresis is 2 K. When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		

p0606[0...n]	Mot_temp_mod 2/KTY timer / Mod 2/KTY t_timer		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	600.000 [s]	240.000 [s]
Description:	Sets the timer for monitoring the motor temperature for motor temperature model 2 or KTY. This timer is started when the temperature alarm threshold (p0604) is exceeded. If the timer has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output. If the temperature fault threshold (p0605) is prematurely exceeded before the timer has expired, then fault F07011 is immediately output.		
Dependency:	Refer to: p0604, p0605		
Note:	With p0606 = 0 s, the timer is de-activated and only the fault threshold is effective. KTY sensor: When setting the minimum value, the timer is disabled and a fault is not output until p0605 is exceeded. PTC sensor, bimetallic NC contact: The timer minimum value has no special significance.		

p0606[0...n]	Mot_temp_mod 2/KTY timer / Mod 2/KTY t_timer		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	600.000 [s]	0.000 [s]
Description:	Sets the timer for monitoring the motor temperature for motor temperature model 2 or KTY. This timer is started when the temperature alarm threshold (p0604) is exceeded. If the timer has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07011 is output. If the temperature fault threshold (p0605) is prematurely exceeded before the timer has expired, then fault F07011 is immediately output.		

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Dependency: Refer to: p0604, p0605
Note: With p0606 = 0 s, the timer is de-activated and only the fault threshold is effective.
KTY sensor: When setting the minimum value, the timer is disabled and a fault is not output until p0605 is exceeded.
PTC sensor, bimetallic NC contact: The timer minimum value has no special significance.

p0607[0...n]	Temperature sensor fault timer / Sensor fault time		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 600.000 [s]	Access level: 2 Func. diagram: 8016 Unit selection: - Expert list: 1 Factory setting 0.100 [s]

Description: Sets the timer between the output of alarm and fault for a temperature sensor fault.
If there is a sensor fault, this timer is started.
If the sensor fault is still present after the timer has expired, a corresponding fault is output.

Notice: The parameterized time is internally rounded-off to an integer multiple of 48 ms.
Note: If the motor is an induction motor, the timer is switched off when setting the minimum value and no alarm is output. Temperature monitoring is then based on the thermal model.

p0608[0...3]	CI: Motor temperature signal source 2 / Mot_temp S_src 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T Data type: Unsigned32 / FloatingPoint32 P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max -	Access level: 2 Func. diagram: 8016 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets signal source 2 to evaluate the motor temperature via a BICO interconnection.

Index:
[0] = Motor temperature channel 1
[1] = Motor temperature channel 2
[2] = Motor temperature channel 3
[3] = Motor temperature channel 4

Dependency: Refer to: p0600

Note: Temperature sensor KTY:
Valid temperature range -48 °C ... 248 °C.
Temperature sensor PTC/bimetal:
For a value of -50 °C, the following applies: Motor temperature < nominal response temperature of the PTC (bimetal contact closed).
For a value of 250 °C, the following applies: Motor temperature >= nominal response temperature of the PTC (bimetal contact open).
Note:
When using a Terminal Module 120 (TM120), the following applies:
- the sensor type used is set using p4100.
- the temperature signal is interconnected using connector output r4105.

p0609[0...3]	CI: Motor temperature signal source 3 / Mot_temp S_src 3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets signal source 3 to evaluate the motor temperature via a BICO interconnection.		
Index:	[0] = Motor temperature channel 1 [1] = Motor temperature channel 2 [2] = Motor temperature channel 3 [3] = Motor temperature channel 4		
Dependency:	Refer to: p0600		
Note:	Temperature sensor KTY: Valid temperature range -48 °C ... 248 °C. Temperature sensor PTC/bimetal: For a value of -50 °C, the following applies: Motor temperature < nominal response temperature of the PTC (bimetal contact closed). For a value of 250 °C, the following applies: Motor temperature >= nominal response temperature of the PTC (bimetal contact open). Note: When using a Terminal Module 120 (TM120), the following applies: - the sensor type used is set using p4100. - the temperature signal is interconnected using connector output r4105.		

p0610[0...n]	Motor overtemperature response / Mot temp response		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016, 8017
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	2	12	12
Description:	Sets the system response when the motor temperature reaches the alarm threshold.		
Value:	2: Messages, no reduction of I_max 12: Messages, no reduction of I_max, temperature storage		
Dependency:	Refer to: p0601, p0604, p0605, p0614, p0615		
Note:	If value = 2: An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired. If value = 12: Behavior is always the same as for value 2. For motor temperature monitoring without temperature sensor, when switching off, the model temperature is saved in a non-volatile fashion. When switching on, the same value (reduced by p0614) is taken into account in the model calculation. As a consequence, the UL508C specification is fulfilled.		

p0610[0...n]	Motor overtemperature response / Mot temp response		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016, 8017
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	12	12
Description:	Sets the system response when the motor temperature reaches the alarm threshold.		
Value:	0: No response only alarm no reduction of I_max 1: Messages, reduction of I_max 2: Messages, no reduction of I_max 12: Messages, no reduction of I_max, temperature storage		
Dependency:	Refer to: p0601, p0604, p0605, p0614, p0615		
Note:	The I_max reduction is not executed for PTC (p0601 = 1) or bimetallic NC contact (p0601 = 4). The I_max reduction results in a lower output frequency. If value = 0: An alarm is output and I_max is not reduced. If value = 1: An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired. - for KTY84, the following applies: I_max. is reduced - for PTC, the following is valid: I_max. is not reduced If value = 2: An alarm is output and a timer is started. A fault is output if the alarm is still active after this timer has expired. If value = 12: Behavior is always the same as for value 2. For motor temperature monitoring without temperature sensor, when switching off, the model temperature is saved in a non-volatile fashion. When switching on, the same value (reduced by p0614) is taken into account in the model calculation. As a consequence, the UL508C specification is fulfilled.		
p0611[0...n]	I2t motor model thermal time constant / I2t mot_mod T		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8017
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [s]	20000 [s]	0 [s]
Description:	Sets the winding time constant. The time constant specifies the warm-up time of the cold stator winding when loaded with the motor standstill current (rated motor current, if the motor standstill current is not parameterized) up until a temperature rise of 63 % of the continuously permissible winding temperature has been reached.		
Dependency:	This parameter is only used for synchronous motors (p0300 = 2xx, 4). Refer to: r0034, p0612, p0615		
Notice:	This parameter is automatically pre-set from the motor database for motors from the motor list (p0301). When selecting a catalog motor, this parameter cannot be changed (write protection). Information in p0300 should be carefully observed when removing write protection. When exiting commissioning, p0612 is checked, and where relevant, is preassigned to a value that matches the motor power, if a temperature sensor was not parameterized (see p0601).		
Note:	When parameter p0611 is reset to 0, then this switches out the thermal I2t motor model (refer to p0612). If no temperature sensor is parameterized, then the ambient temperature for the thermal motor model is referred to p0625.		

p0612[0...n]	Mot_temp_mod activation / Mot_temp_mod act				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: 8017		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0010 0000 0010 bin		
Description:	Setting to activate the motor temperature model.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activating motor temperature model 1 (I2t)	Yes	No	-
	01	Activate motor temperature model 2	Yes	No	-
	02	Activate motor temperature model 3	Yes	No	-
	09	Activate motor temperature model 2 expansions	Yes	No	-
Dependency:	For synchronous motors, when exiting commissioning, temperature model 1 is automatically activated if a time constant has been entered in p0611. Refer to: r0034, p0351, p0604, p0605, p0606, p0611, p0615, p0617, p0618, p0619, p0625, p0626, p0627, p0628				
Notice:	Re bit 00: This bit is only automatically activated for permanent-magnet 1FT7 synchronous motors. For other permanent-magnet synchronous motors, the user himself must activate motor temperature model 1 (I2t). It is only possible to activate this motor temperature model (I2t) for a time constant greater than zero (p0611 > 0).				
Note:	Mot_temp_mod: motor temperature model Re bit 00: This bit is used to activate/deactivate the motor temperature model for permanent-magnet synchronous motors. Re bit 01 (see also bit 9): This bit is used to activate/deactivate the motor temperature model for induction motors. Re bit 02: This bit is used to activate/deactivate the motor temperature model for 1FK7 Basic and 1FL5 motors. Motor temperature model 3 cannot be simultaneously activated with another motor temperature model. Re bit 09: This bit is used to extend the motor temperature model 2. For firmware version < 4.7 following applies (only bit 1): - This bit has no function. Temperature model 2 operates in the standard mode. From firmware version 4.7 the following applies (bits 1 and 9): - This bit should be set. Temperature model 2 then operates in the extended mode and the result of the model is more precise.				

p0612[0...n]	Mot_temp_mod activation / Mot_temp_mod act				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: 8017		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0010 0000 0010 bin		
Description:	Setting to activate the motor temperature model.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activating motor temperature model 1 (I2t)	Yes	No	-
	01	Activate motor temperature model 2	Yes	No	-
	02	Activate motor temperature model 3	Yes	No	-
	09	Activate motor temperature model 2 expansions	Yes	No	-
Dependency:	For synchronous motors, when exiting commissioning, temperature model 1 is automatically activated if a time constant has been entered in p0611. Refer to: r0034, p0604, p0605, p0606, p0611, p0615, p0625, p0626, p0627, p0628				

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Note: Mot_temp_mod: motor temperature model
Re bit 00:
This bit is used to activate/deactivate the motor temperature model for permanent-magnet synchronous motors.
Re bit 01:
This bit is used to activate/deactivate the motor temperature model for induction motors.
Re bit 02:
This bit is used to activate/deactivate the motor temperature model for 1FK7 motors without encoder.
Motor temperature model 3 cannot be simultaneously activated with another motor temperature model.

p0614[0...n]	Thermal resistance adaptation reduction factor / Therm R_adapt red		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 100 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 30 [%]

Description: Sets the reduction factor for the overtemperature of the thermal adaptation of the stator/rotor resistance. The value is a starting value when switching on. Internally, after switch-on, the reduction factor has no effect corresponding to the thermal time constant.

Dependency: Refer to: p0610

Note: The reduction factor is only effective for p0610 = 12, and refers to the overtemperature.

p0615[0...n]	Mot_temp_mod 1 (I2t) fault threshold / I2t F thresh		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min 0.0 [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: - Max 220.0 [°C]	Access level: 2 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting 180.0 [°C]

Description: Sets the fault threshold for monitoring the motor temperature for motor temperature model 1 (I2t).
- Fault F07011 is output after the fault threshold is exceeded.
- fault threshold for r0034 = $100 \% * (p0615 - 40) / (p0605 - 40)$.

Dependency: The parameter is only used for permanent-magnet synchronous motors (p0300 = 2xx).
Refer to: r0034, p0611, p0612

Notice: When selecting a catalog motor (p0301), this parameter is automatically pre-assigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: The hysteresis is 2 K.

p0616[0...n]	Motor overtemperature alarm threshold 1 / Mot temp alarm 1		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: - Max 200.0 [°C]	Access level: 2 Func. diagram: 8016 Unit selection: p0505 Expert list: 1 Factory setting 195.0 [°C]

Description: Sets the alarm threshold 1 for monitoring the motor temperature.

Note: The alarm threshold is not, as for p0604, coupled to the timer p0606. The hysteresis for canceling the fault is 2 K.

p0616[0...n]	Motor overtemperature alarm threshold 1 / Mot temp alarm 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.0 [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: - Max 200.0 [°C]	Access level: 2 Func. diagram: 8016 Unit selection: p0505 Expert list: 1 Factory setting 130.0 [°C]
Description:	Sets the alarm threshold 1 for monitoring the motor temperature.		
Note:	The alarm threshold is not, as for p0604, coupled to the timer p0606. The hysteresis for canceling the fault is 2 K.		
p0617[0...n]	Stator thermally relevant iron component / Stat therm iron		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0.0 [%]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 8017 Unit selection: - Expert list: 1 Factory setting 40.0 [%]
Description:	Thermally relevant iron component of the motor as a percentage of p0344.		
Dependency:	Refer to: p0344		
Note:	The sum of p0617, p0618 and p0619 can be more than 100 %.		
p0618[0...n]	Stator thermally relevant copper component / Stat therm copper		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0.0 [%]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 8017 Unit selection: - Expert list: 1 Factory setting 15.0 [%]
Description:	Thermally relevant copper component of the motor as a percentage of p0344.		
Dependency:	Refer to: p0344		
Note:	The sum of p0617, p0618 and p0619 can be more than 100 %.		
p0619[0...n]	Rotor thermally relevant weight / Rotor therm weight		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0.0 [%]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 8017 Unit selection: - Expert list: 1 Factory setting 20.0 [%]
Description:	Thermally relevant weight of the motor as a percentage of p0344.		
Dependency:	Refer to: p0344		
Note:	The sum of p0617, p0618 and p0619 can be more than 100 %.		
p0620[0...n]	Thermal adaptation, stator and rotor resistance / Mot therm_adapt R		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3), U, T Data type: Integer16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the thermal adaptation of the stator/primary section resistance and rotor/secondary section resistance according to r0395 and r0396.		

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Value:	0: No thermal adaptation of stator and rotor resistances 1: Resistances adapted to the temperatures of the thermal model 2: Resistances adapted to the measured stator winding temperature
Note:	For p0620 = 1, the following applies: The stator resistance is adapted using the temperature in r0035 and the rotor resistance together with the model temperature in r0633. For p0620 = 2, the following applies: The stator resistance is adapted using the temperature in r0035. If applicable, the rotor temperature for adapting the rotor resistance is calculated from the stator temperature (r0035) as follows: $\theta_{R} = (r0628 + r0625) / (r0627 + r0625) * r0035$

p0620[0...n]	Thermal adaptation, stator and rotor resistance / Mot therm_adapt R		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: Integer16 P-Group: Motor Not for motor type: - Min 0	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the thermal adaptation of the stator/primary section resistance and rotor/secondary section resistance according to r0395 and r0396.		
Value:	0: No thermal adaptation of stator and rotor resistances 1: Resistances adapted to the temperatures of the thermal model 2: Resistances adapted to the measured stator winding temperature		
Note:	For p0620 = 1, the following applies: The stator resistance is adapted using the temperature in r0035 and the rotor resistance together with the model temperature in r0633. For p0620 = 2, the following applies: The stator resistance is adapted using the temperature in r0035. If applicable, the rotor temperature for adapting the rotor resistance is calculated from the stator temperature (r0035) as follows: $\theta_{R} = (r0628 + r0625) / (r0627 + r0625) * r0035$ For separately-excited synchronous motors and p0620 = 1, p0620 = 2 is internally and automatically used for calculating. There is no thermal model to adapt the damping resistances.		

p0621[0...n]	Identification stator resistance after restart / Rst_ident Restart		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(3), T Data type: Integer16 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects the identification of the stator resistance after booting the Control Unit (only for vector control). The identification is used to measure the actual stator resistance and from the ratio of the result of motor data identification (p0350) to the matching ambient temperature (p0625) the actual mean temperature of the stator winding is calculated. The result is used to initialize the thermal motor model. p0621 = 1: Identification of the stator resistance only when the drive is powered up for the first time (pulse enable) after booting the Control Unit. p0621 = 2: Identification of the stator resistance every time the drive is powered up (pulse enable).		
Value:	0: No Rs identification 1: Rs identification after switching-on again 2: Rs identification after switching-on each time		
Dependency:	- perform motor data identification (see p1910) with cold motor. - enter ambient temperature at time of motor data identification in p0625. Refer to: p0622, r0623		

Notice: The calculated stator temperature can only be compared with the measured value of a temperature sensor (KTY) to a certain extent, as the sensor is usually the warmest point of the stator winding, whereas the measured value of identification reflects the mean value of the stator winding.

Furthermore this is a short-time measurement with limited accuracy that is performed during the magnetizing phase of the induction motor.

Note: The measurement is carried out:

- For induction motors
- When vector control is active (see p1300)
- If a temperature sensor (KTY) has not been connected
- When the motor is at a standstill when switched on

When a flying restart is performed on a rotating motor, the temperatures of the thermal motor model are set to a third of the overtemperatures. This occurs only once, however, when the CU is booted (e.g. after a power failure).

If identification is activated, the magnetizing time is determined via p0622 and not via p0346. Quick magnetizing (p1401.6) is de-energized internally and alarm A07416 is displayed. The speed is enabled after completion of the measurement.

p0622[0...n] Motor excitation time for Rs_ident after powering up again / t_excit Rs_id

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(3), U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	20.000 [s]	0.000 [s]

Description: Sets the excitation time of the motor for the stator resistance identification after powering up again (restart).

Dependency: Refer to: p0621, r0623

Note: For p0622 < p0346 the following applies:

If identification is activated, the magnetizing time is influenced by p0622. The speed is enabled after measurement is complete, but not before the time in p0346 has elapsed (see r0056 bit 4). The time taken for measurement also depends on the settling time of the measured current.

For p0622 >= p0346 the following applies:

Parameter p0622 is internally limited to the magnetizing time p0346, so that p0346 represents the maximum possible magnetizing time during identification. The entire measurement period (magnetizing plus measurement settling time plus measuring time) will always be greater than p0346.

r0623 Rs identification stator resistance after switch on again / Rs-id Rs aft sw-on

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]

Description: Displays the stator resistance determined using the Rs identification after switching on again.

Dependency: Refer to: p0621, p0622

p0624[0...n] Motor temperature offset PT100 / Mot T_offset PT100

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: 21_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.0 [K]	100.0 [K]	0.0 [K]

Description: Sets the temperature offset for the PT100 measured value.

If there is a difference between the motor temperature displayed in r0035 and the actual motor temperature, this offset can be entered in this parameter, thereby compensating for the difference.

Dependency: Refer to: p0600, p0601, p0602

2 Parameters

2.2 List of parameters

Note: The parameter only takes effect with the following settings:

- Temperature sensor of the power unit detected (p0600 = 11).
- Sensor type PT100 selected (p0601 = 5).

If the resistance in series with the PT100 (e.g. the cable resistance of the feeder cable) is known, the following conversion formula must be used:

Offset in p0624 = Measured resistance in ohms x 2.5 K/Ohm

Example:

Measured cable resistance = 2 Ohm
--> 2 Ohm x 2.5 K / Ohm = 5.0 K

p0625[0...n]	Motor ambient temperature during commissioning / Mot T_ambient		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8017
	P-Group: Motor	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-40 [°C]	80 [°C]	20 [°C]

Description: Defines the ambient temperature of the motor for calculating the motor temperature model.

Dependency: Refer to: p0350, p0354

Note: The parameters for stator and rotor resistance (p0350, p0354) refer to this temperature.
If the thermal I2t motor model is activated for permanent-magnet synchronous motors (refer to p0611), p0625 is included in the model calculation if a temperature sensor is not being used (see p0601).

p0626[0...n]	Motor overtemperature, stator core / Mot T_over core		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8017
	P-Group: Motor	Units group: 21_2	Unit selection: p0505
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [K]	200 [K]	50 [K]

Description: Defines the rated overtemperature of the stator core referred to the ambient temperature.

Dependency: For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Notice: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0627[0...n]	Motor overtemperature, stator winding / Mot T_over stator		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 8017
	P-Group: Motor	Units group: 21_2	Unit selection: p0505
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	15 [K]	200 [K]	80 [K]

Description: Defines the rated overtemperature of the stator winding referred to the ambient temperature.

Dependency: For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311.
Refer to: p0625

Notice: When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.

Note: When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).

p0628[0...n]	Motor overtemperature rotor winding / Mot T_{over} rotor		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min 20 [K]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 21_2 Scaling: - Max 200 [K]	Access level: 3 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting 100 [K]
Description:	Defines the rated overtemperature of the squirrel cage rotor referred to ambient temperature.		
Dependency:	For 1LA5 and 1LA7 motors (p0300 = 15, 17), the parameter is pre-set as a function of p0307 and p0311. Refer to: p0625		
Notice:	When selecting a standard induction motor listed in the catalog (p0300 > 100, p0301 > 10000), this parameter is automatically preassigned and is write protected. Information in p0300 should be carefully observed when removing write protection.		
Note:	When quick commissioning is exited with p3900 > 0, then the parameter is reset if a catalog motor has not been selected (p0300).		
p0629[0...n]	Stator resistance reference / R_{stator} ref		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: PEM, REL, FEM Min 0.00000 [ohm]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max 2000.00000 [ohm]	Access level: 4 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Reference value for the identification of the stator resistance every time the drive is powered up.		
Dependency:	The measurement of the reference value is activated by the automatic calculation (p0340 = 1, 2), if the following conditions apply: - the motor temperature is at this instant in time less than 30 °C (r0035). - a KTY temperature sensor is not being used (p0601). Refer to: p0621, r0623		
Note:	The reference value to identify the stator resistance should be manually entered after the first identification (p0629 = r0623). The identification must be realized when the motor is in a cold state, as the value refers to the ambient temperature p0625. The feeder cable resistance should be entered into p0352 before the measurement. The result must be saved after the first measurement so that the reference is available after the CU has a powered up. When changing p0350 or p0352, the reference value p0629 should be re-determined.		
r0630[0...n]	Mot_{temp}_mod ambient temperature / Mod T_{ambient}		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 4 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the ambient temperature of the motor temperature model (models 2 and 3).		
r0631[0...n]	Mot_{temp}_mod stator iron temperature / Mod T_{stator}		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 4 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the stator iron temperature of the motor temperature model (models 2 and 3).		

r0632[0...n]	Mot_temp_mod stator winding temperature / Mod T_winding		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 4 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the stator winding temperature of the motor temperature model (models 2 and 3).		

r0633[0...n]	Mot_temp_mod rotor temperature / Mod rotor temp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor Not for motor type: REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 4 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the rotor temperature of the motor temperature model (model 2).		
Note:	For motor temperature model 3 (p0612.2 = 1), this parameter is not valid:		

p0634[0...n]	Q flux flux constant unsaturated / PSIQ KPSI UNSAT		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.000 [Vs rms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 100.000 [Vs rms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [Vs rms]
Description:	The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients. The parameter weights the unsaturated component of the quadrature axis flux function.		

p0635[0...n]	Q flux quadrature axis current constant unsaturated / PSIQ KIQ UNSAT		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients. This parameter describes the interdependency of the unsaturated component of the quadrature axis current.		
Dependency:	Refer to: p0634		

p0636[0...n]	Q flux direct axis current constant unsaturated / PSIQ KID UNSAT		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.00 [Arms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients. This parameter describes the interdependency of the unsaturated component of the direct axis current.		
Dependency:	Refer to: p0634		

p0637[0...n]	Q flux flux gradient saturated / PSIQ Grad SAT		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, FEM Min 0.00 [mH]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mH]
Description:	The non-linear and cross-coupled quadrature axis flux functions are defined using 4 coefficients. This parameter describes the gradients of the saturated component over the quadrature axis current.		
Dependency:	Refer to: p0634, p0635, p0636		
p0640[0...n]	Current limit / Current limit		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 0.00 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 2 Func. diagram: 5722, 6640 Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the current limit.		
Dependency:	Refer to: r0209, p0209, p0323		
Note:	The parameter is part of the quick commissioning (p0010 = 1); this means that it is appropriately pre-assigned when changing p0305, p0323 and p0338. The current limit p0640 is limited to r0209 and p0323. The limit to p0323 is not realized if a value of zero is entered there. The resulting current limit is displayed in r0067 and if required, r0067 is reduced by the thermal model of the Motor Module. The torque and power limits (p1520, p1521, p1530, p1531) matching the current limit are automatically calculated when exiting the quick commissioning using p3900 > 0 or using the automatic parameterization with p0340 = 3, 5. For VECTOR the following applies (p0107): p0640 is limited to 4.0 x p0305. p0640 is pre-assigned for the automatic self commissioning routine (e.g. to 1.5 x p0305, with p0305 = r0207[1]). p0640 must be entered when commissioning the system. This is the reason that p0640 is not calculated by the automatic parameterization when exiting the quick commissioning (p3900 > 0). For SERVO the following applies (p0107): p0640 is pre-assigned as follows using the automatic parameterization (p0340 = 1, p3900 > 0) taking into account the limits r0209 and r0323: - for induction motors: p0640 = 1.5 x p0305 - for synchronous motors: p0640 = p0338		
p0641[0...n]	CI: Current limit variable / Curr lim var		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 6640 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the variable current limit. The value is referred to p0640.		

p0642[0...n]	Encoderless operation current reduction / Encoderl op I_red		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100.00 [%]	100.00 [%]
Description:	Sets the reduction for the current limit in encoderless operation. The value is referred to p0640.		
Dependency:	Refer to: r0209, p0209, p0323, p0491, p0640, p1300, p1404		
Note:	If the motor is operated both with encoder as well as without encoder (e.g. p0491 is not equal to 0 or p1404 < p1082) then the maximum current can be reduced in encoderless operation. This reduces disturbing saturation-related motor data changes in encoderless operation.		

p0643[0...n]	Overvoltage protection for synchronous motors / Overvolt_protect		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the overvoltage protection for synchronous motors in the field-weakening range.		
Value:	0: No measure 1: Voltage Protection Module (VPM)		
Dependency:	Refer to: p0316, p1082, r1082, p1231, p9601, p9801		
Notice:	When the speed limiting is removed, the user is responsible for implementing a suitable overvoltage protection.		
Note:	In the field-weakening range, synchronous motors can, when a fault condition exists, generate high DC link voltages. The following possibilities exist to protect the drive system from being destroyed due to overvoltage: - limit the maximum speed (p1082) without any additional protection. The maximum speed without protection is calculated as follows: Rotary motors: $p1082 \text{ [rpm]} \leq 11.695 * r0297/p0316 \text{ [Nm/A]}$ Linear motors: $p1082 \text{ [m/min]} \leq 73.484 * r0297/0316 \text{ [N/A]}$ - use a Voltage Protection Module (VPM) in conjunction with the function "Safe Torque Off" (p9601, p9801). When a fault condition exists, the VPM short-circuits the motors. During the short-circuit, the pulses must be suppressed - this means that the terminals for the function "Safe Torque Off" must be connected to the VPM. - activating the internal voltage protection (IVP) with p1231 = 3.		

p0643[0...n]	Overvoltage protection for synchronous motors / Overvolt_protect		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(3)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the overvoltage protection for synchronous motors in the field-weakening range.		
Value:	0: No measure 1: Voltage Protection Module (VPM)		
Dependency:	Refer to: p0316, p1082, r1082, p1231, p9601, p9801		
Notice:	When the speed limiting is removed, the user is responsible for implementing a suitable overvoltage protection.		

Note: In the field-weakening range, synchronous motors can, when a fault condition exists, generate high DC link voltages. The following possibilities exist to protect the drive system from being destroyed due to overvoltage:

- limit the maximum speed (p1082) without any additional protection.

The maximum speed without protection is calculated as follows:
 Rotary motors: $p1082 \text{ [rpm]} \leq 11.695 * r0297/p0316 \text{ [Nm/A]}$
 Linear motors: $p1082 \text{ [m/min]} \leq 73.484 * r0297/0316 \text{ [N/A]}$

- use a Voltage Protection Module (VPM) in conjunction with the function "Safe Torque Off" (p9601, p9801).

When a fault condition exists, the VPM short-circuits the motors. During the short-circuit, the pulses must be suppressed - this means that the terminals for the function "Safe Torque Off" must be connected to the VPM.

- activating the internal voltage protection (IVP) with $p1231 = 3$.

p0644[0...n] Current limit excitation induction motor / I_{max} excitat ASM

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2, U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [%]	300.0 [%]	300.0 [%]

Description: Maximum excitation current of the induction motor referred to the permissible rated current of the power unit (r0207[0]).

Dependency: Only effective for vector control.
Refer to: p1401, p1573

Note: The parameter is preassigned in the automatic calculation for chassis power units.

p0645[0...n] Motor kT characteristic kT1 / Mot kT char kT1

SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [N/Arms]	200.00 [N/Arms]	0.00 [N/Arms]

Description: Sets the constant kT1 for the kT characteristic.
 $kT(iq) = kT1 + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$

Dependency: Refer to: p0316, p0646, p0647, p0648, p1780

Note: For the standard setting, the value in p0316 is effective.
 The value in p0316 is ignored and the kT characteristic is effective, if the following conditions are fulfilled:

- the function module "expanded torque control" has been activated (r0108 = 1).
- the kT characteristic has been activated (p1780.9 = 1).

p0645[0...n] Motor kT characteristic kT1 / Mot kT char kT1

SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Nm/A]	200.00 [Nm/A]	0.00 [Nm/A]

Description: Sets the constant kT1 for the kT characteristic.
 $kT(iq) = kT1 + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$

Dependency: Refer to: p0316, p0646, p0647, p0648, p1780

Note: For the standard setting, the value in p0316 is effective.
 The value in p0316 is ignored and the kT characteristic is effective, if the following conditions are fulfilled:

- the function module "expanded torque control" has been activated (r0108 = 1).
- the kT characteristic has been activated (p1780.9 = 1).

p0646[0...n]	Motor kT characteristic kT3 / Mot kT char kT3		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the constant kT3 for the kT characteristic. $kT(iq) = kT1 + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$		
Dependency:	Refer to: p0316, p0645, p0647, p0648, p1780		
Note:	For the standard setting, the value in p0316 is effective. The value in p0316 is ignored and the kT characteristic is effective, if the following conditions are fulfilled: - the function module "expanded torque control" has been activated (r0108 = 1). - the kT characteristic has been activated (p1780.9 = 1).		
p0647[0...n]	Motor kT characteristic kT5 / Mot kT char kT5		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the constant kT5 for the kT characteristic. $kT(iq) = kT1 + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$		
Dependency:	Refer to: p0316, p0645, p0646, p0648, p1780		
Note:	For the standard setting, the value in p0316 is effective. The value in p0316 is ignored and the kT characteristic is effective, if the following conditions are fulfilled: - the function module "expanded torque control" has been activated (r0108 = 1). - the kT characteristic has been activated (p1780.9 = 1).		
p0648[0...n]	Motor kT characteristic kT7 / Mot kT char kT7		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: C2(1, 3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, REL, FEM Min -	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the constant kT7 for the kT characteristic. $kT(iq) = kT1 + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$		
Dependency:	Refer to: p0316, p0645, p0646, p0647, p1780		
Note:	For the standard setting, the value in p0316 is effective. The value in p0316 is ignored and the kT characteristic is effective, if the following conditions are fulfilled: - the function module "expanded torque control" has been activated (r0108 = 1). - the kT characteristic has been activated (p1780.9 = 1).		

p0650[0...n]	Actual motor operating hours / Mot t_oper act		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Motor Not for motor type: - Min 0 [h]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 4294967295 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [h]
Description:	Displays the operating hours for the corresponding motor. The motor operating time counter continues to run when the pulses are enabled. When the pulse enable is withdrawn, the counter is held and the value saved.		
Dependency:	The following prerequisites must be fulfilled in order to be able to save the operating hours counter in a non-volatile fashion: - firmware with V2.2 or higher. - Control Unit 320 (CU320) with hardware version C or higher (module with NVRAM). Refer to: p0651		
Note:	The operating hours counter in p0650 can only be reset to 0. The operating hours counter only runs with motor data set 0 and 1 (MDS).		
p0651[0...n]	Motor operating hours maintenance interval / Mot t_op maint		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Motor Not for motor type: - Min 0 [h]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 150000 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [h]
Description:	Sets the service/maintenance intervals in hours for the appropriate motor. An appropriate fault is output when the operating hours set here are reached.		
Dependency:	Refer to: p0650		
Note:	For p0651 = 0, the operating hours counter is disabled. When setting p0651 to 0, then p0650 is automatically set to 0. The operating hours counter only runs with motor data set 0 and 1 (MDS).		
p0652[0...n]	Motor stator resistance scaling / Mot R_stator scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min 10.0 [%]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 300.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the factor to evaluate the stator resistance.		
Dependency:	Refer to: p0350, r0370		
p0653[0...n]	Motor stator leakage inductance scaling / Mot L_S_leak scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min 10.0 [%]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 300.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the factor to evaluate the stator leakage induction.		
Dependency:	Refer to: p0356, r0377		

p0655[0...n]	Motor magnetizing inductance d axis saturated scaling / Mot L_m d sat scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 4
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	300.0 [%]	100.0 [%]
Description:	Factor to evaluate the magnetizing inductance in the direction of the rotor axis (d axis).		
Dependency:	Refer to: p0360, r0382		

p0656[0...n]	Motor magnetizing inductance q axis saturated scaling / Mot L_m q sat scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 4
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	300.0 [%]	100.0 [%]
Description:	Factor to evaluate the magnetizing inductance quadrature to the rotor axis (q axis).		
Dependency:	Refer to: p0361, r0383		

p0657[0...n]	Motor damping inductance d axis scaling / Mot L_damp d scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 4
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	300.0 [%]	100.0 [%]
Description:	Factor to evaluate the damping inductance in the direction of the rotor axis (d axis).		
Dependency:	Refer to: p0358, r0380		

p0658[0...n]	Motor damping inductance q axis scaling / Mot L_damp q scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 4
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	300.0 [%]	100.0 [%]
Description:	Factor to evaluate the damping inductance quadrature to the rotor axis (q axis).		
Dependency:	Refer to: p0359, r0381		

p0659[0...n]	Motor damping resistance d axis scaling / Mot R_damp d scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: CALC_MOD_EQU	Access level: 4
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 6727
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	300.0 [%]	100.0 [%]
Description:	Factor to evaluate the damping resistance in the direction of the rotor axis (d axis).		
Dependency:	Refer to: p0354, r0374		

p0660[0...n]	Motor damping resistance q axis scaling / Mot R_damp q scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: ASM, PEM, REL Min 10.0 [%]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 300.0 [%]	Access level: 4 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Factor to evaluate the damping resistance quadrature to the rotor axis (q axis).		
Dependency:	Refer to: p0355, r0375		
p0680[0...7]	Central measuring probe input terminal / Cen meas inp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the digital input used for the function "central measuring probe evaluation". p0680[0]: Digital input, measuring probe 1 p0680[1]: Digital input, measuring probe 2 ... p0680[7]: Digital input, measuring probe 8		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1)		
Dependency:	Refer to: p0728		
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310. To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).		
Note:	DI/DO: Bidirectional Digital Input/Output Prerequisite: The DI/DO must be set as input (p0728.x = 0). If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0580, p2517 or p2518.		
p0681	BI: Central measuring probe synchronizing signal signal source / Cen meas sync_sig		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the synchronizing signal (SYN) of the function "central measuring probe evaluation". The signal is used to synchronize the common system time between the master and slave.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p0682	CI: Central measuring probe control word signal source / Cen meas STW S_src		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned32 / Integer16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for the control word of the function "central measuring probe evaluation".

p0684	Central measuring probe evaluation technique / Cen meas eval_tech		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the evaluation technique for the "central measuring probe evaluation" function.

Value:
0: Measurement with handshake
1: Measurement without handshake 2 edges
16: Measurement without handshake more than 2 edges

Notice: Re p0684 = 16:
This evaluation procedure is only activated after parameter save and POWER ON.

Note: During measurement without a handshake, the probe may have a higher evaluation frequency.
The setting "Measurement without handshake" must be supported by the higher-level control. This setting cannot be used for SIMOTION D with integrated SINAMICS or with CX32.

Re p0684 = 0:
Changing this evaluation procedure to p0684 = 1 is possible in the RUN state.
Changing this evaluation procedure to p0684 = 16 is only activated after parameter save and POWER ON.

Permissible combinations in p0922 are:
p0922 = 391, 392, 393, 394

Re p0684 = 1:
Changing this evaluation procedure to p0684 = 0 is possible in the RUN state.
Changing this evaluation procedure to p0684 = 16 is only activated after parameter save and POWER ON.

Permissible combinations in p0922 are:
p0922 = 391, 392, 393, 394

Re p0684 = 16:
Changing this evaluation procedure to p0684 = 0 or to p0684 = 1 is only activated after parameter save and POWER ON.

Permissible combinations in p0922 are:
p0922 = 395

r0685	Central measuring probe control word display / Cen meas STW disp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the control word for the function "central measuring probe evaluation".

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Falling edge measuring probe 1	Yes	No	-
	01	Falling edge measuring probe 2	Yes	No	-

02	Falling edge measuring probe 3	Yes	No	-
03	Falling edge measuring probe 4	Yes	No	-
04	Falling edge measuring probe 5	Yes	No	-
05	Falling edge measuring probe 6	Yes	No	-
06	Falling edge measuring probe 7	Yes	No	-
07	Falling edge measuring probe 8	Yes	No	-
08	Rising edge measuring probe 1	Yes	No	-
09	Rising edge measuring probe 2	Yes	No	-
10	Rising edge measuring probe 3	Yes	No	-
11	Rising edge measuring probe 4	Yes	No	-
12	Rising edge measuring probe 5	Yes	No	-
13	Rising edge measuring probe 6	Yes	No	-
14	Rising edge measuring probe 7	Yes	No	-
15	Rising edge measuring probe 8	Yes	No	-

r0686[0...7] CO: Central measuring probe measuring time rising edge / CenMeas t_meas 0/1

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the measuring time for a rising edge at the digital input for the "central measuring probe evaluation" function. The measuring time is specified as 16-bit value with a resolution of 0.25 µs.

r0686[0]: Measuring time, rising edge measuring probe 1
r0686[1]: Measuring time, rising edge measuring probe 2
r0686[2]: Measuring time, rising edge measuring probe 3
r0686[3]: Measuring time, rising edge measuring probe 4
r0686[4]: Measuring time, rising edge measuring probe 5
r0686[5]: Measuring time, rising edge measuring probe 6
r0686[6]: Measuring time, rising edge measuring probe 7
r0686[7]: Measuring time, rising edge measuring probe 8

Note: The parameter is only active for the evaluation procedure p0684 = 0, 1.
For p0684 = 16, r0686[0...7] = 0 is displayed.

r0687[0...7] CO: Central measuring probe measuring time falling edge / CenMeas t_meas 1/0

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the measuring time for a falling edge at the digital input for the "central measuring probe evaluation" function.

The measuring time is specified as 16-bit value with a resolution of 0.25 µs.

r0687[0]: Measuring time, falling edge measuring probe 1
r0687[1]: Measuring time, falling edge measuring probe 2
r0687[2]: Measuring time, falling edge measuring probe 3
r0687[3]: Measuring time, falling edge measuring probe 4
r0687[4]: Measuring time, falling edge measuring probe 5
r0687[5]: Measuring time, falling edge measuring probe 6
r0687[6]: Measuring time, falling edge measuring probe 7
r0687[7]: Measuring time, falling edge measuring probe 8

Note: The parameter is only active for the evaluation procedure p0684 = 0, 1.
For p0684 = 16, r0687[0...7] = 0 is displayed.

r0688	CO: Central measuring probe status word display / Cen meas ZSW disp		
CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Displays, signals	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 1
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the status word for the function "central measuring probe evaluation".

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Digital input measuring probe 1	High	Low	-
	01	Digital input measuring probe 2	High	Low	-
	02	Digital input measuring probe 3	High	Low	-
	03	Digital input measuring probe 4	High	Low	-
	04	Digital input measuring probe 5	High	Low	-
	05	Digital input measuring probe 6	High	Low	-
	06	Digital input measuring probe 7	High	Low	-
	07	Digital input measuring probe 8	High	Low	-
	08	Sub-sampling measuring probe 1	High	Low	-
	09	Sub-sampling measuring probe 2	High	Low	-
	10	Sub-sampling measuring probe 3	High	Low	-
	11	Sub-sampling measuring probe 4	High	Low	-
	12	Sub-sampling measuring probe 5	High	Low	-
	13	Sub-sampling measuring probe 6	High	Low	-
	14	Sub-sampling measuring probe 7	High	Low	-
	15	Sub-sampling measuring probe 8	High	Low	-

p0700[0...n]	Macro Binector Input (BI) / Macro BI		
A_INF, B_INF, HLA,	Can be changed: C2(1), T	Calculated: -	Access level: 1
R_INF, S_INF,	Data type: Unsigned32	Dyn. index: CDS, p0170	Func. diagram: -
SERVO, SERVO_AC,	P-Group: Commands	Units group: -	Unit selection: -
SERVO_I_AC,	Not for motor type: -	Scaling: -	Expert list: 1
VECTOR,	Min	Max	Factory setting
VECTOR_AC,	0	999999	0
VECTOR_I_AC			

Description: Runs the corresponding macro files.
 The binector inputs of the corresponding command data set are appropriately interconnected.
 The selected macro file must be available on the memory card/device memory.
 Example:
 p0700 = 6 --> macro file PM000006.ACX is run.

Dependency: Refer to: p0015, p1000, p1500, r8571

Notice: No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group!
 When executing a specific macro, the corresponding programmed settings are made and become active.

Note: The macros in the specified directory are displayed in r8571. r8571 is not in the expert list of the commissioning software.

Macros available as standard are described in the technical documentation of the particular product.
 BI: Binector Input
 CDS: Command Data Set

p0700 Macro Binector Input (BI) for TMs / Macro BI TM	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, TB30, TM15DI_DO, TM31	<p>Can be changed: C2(1), T</p> <p>Data type: Unsigned32</p> <p>P-Group: Commands</p> <p>Not for motor type: -</p> <p>Min 0</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max 999999</p> <p>Access level: 1</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting 0</p>
Description:	<p>Runs the corresponding macro files.</p> <p>The selected macro file must be available on the memory card/device memory.</p> <p>Example: p0700 = 6 --> macro file PM000006.ACX is run.</p>
Dependency:	Refer to: r8571
Notice:	No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group! When executing a specific macro, the corresponding programmed settings are made and become active.
Note:	<p>The macros in the specified directory are displayed in r8571. r8571 is not in the expert list of the commissioning software.</p> <p>Macros available as standard are described in the technical documentation of the particular product.</p> <p>BI: Binector Input CDS: Command Data Set</p>

p0713[0...7] BI: Cam function setpoint state / Cam fct setp state	
CU_I_D410	<p>Can be changed: -</p> <p>Data type: Unsigned32 / Binary</p> <p>P-Group: Terminals</p> <p>Not for motor type: -</p> <p>Min -</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max -</p> <p>Access level: 3</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting 0</p>
Description:	Sets the setpoint for the cam outputs.
Index:	<p>[0] = Bit 0 [1] = Bit 1 [2] = Bit 2 [3] = Bit 3 [4] = Bit 4 [5] = Bit 5 [6] = Bit 6 [7] = Bit 7</p>
Note:	If the time stamp is not connected, or if both time stamps have the value "0", then the output state (r0716) of the cam sequencer is obtained directly from the reference state (p0713).

p0714[0...7] CI: Cam function setting time / Cam t_set	
CU_I_D410	<p>Can be changed: -</p> <p>Data type: Unsigned32 / Integer16</p> <p>P-Group: Terminals</p> <p>Not for motor type: -</p> <p>Min -</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max -</p> <p>Access level: 3</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting 0</p>
Description:	Sets the setting time for the cam outputs.
Index:	<p>[0] = Cam_0 switching instant for a rising edge [1] = Cam_1 switching instant for a rising edge [2] = Cam_2 switching instant for a rising edge [3] = Cam_3 switching instant for a rising edge [4] = Cam_4 switching instant for a rising edge</p>

2 Parameters

2.2 List of parameters

[5] = Cam_5 switching instant for a rising edge
 [6] = Cam_6 switching instant for a rising edge
 [7] = Cam_7 switching instant for a rising edge

Note: If the setpoint state is not connected, then the output state (r0716) of the cam sequencer is only obtained from the specified switching instants (p0714/p0715).
 0000 hex and FFFF have a special significance "No switching event". The maximum time is 16 ms, FA00 hex.

p0715[0...7]	CI: Cam function reset time / Cam t_reset		
CU_I_D410	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the reset time for the cam outputs.		
Index:	[0] = Cam_0 switching instant for a falling edge [1] = Cam_1 switching instant for a falling edge [2] = Cam_2 switching instant for a falling edge [3] = Cam_3 switching instant for a falling edge [4] = Cam_4 switching instant for a falling edge [5] = Cam_5 switching instant for a falling edge [6] = Cam_6 switching instant for a falling edge [7] = Cam_7 switching instant for a falling edge		
Note:	If the setpoint state is not connected, then the output state (r0716) of the cam sequencer is only obtained from the specified switching instants (p0714/p0715). 0000 hex and FFFF have a special significance "No switching event". The maximum time is 16 ms, FA00 hex.		

r0716.0...7	CO/BO: Cam function output / Cam output			
CU_I_D410	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Display and BICO output for the cam outputs.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Cam_0 output signal	High	Low
	01	Cam_1 output signal	High	Low
	02	Cam_2 output signal	High	Low
	03	Cam_3 output signal	High	Low
	04	Cam_4 output signal	High	Low
	05	Cam_5 output signal	High	Low
	06	Cam_6 output signal	High	Low
	07	Cam_7 output signal	High	Low
Note:	The cam sequencer is only calculated if the output-side binector (r0716) is interconnected.			

r0721	CU digital inputs terminal actual value / CU DI term act val		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2019, 2020, 2021, 2030, 2031, 2032, 2033
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual value at the digital inputs. This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p0795.x = 1) to terminal mode (p0795.x = 0).		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	18	DI 18 (-/X120.6)	High	Low	-
	19	DI 19 (-/X120.7)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-
	22	DI 22 (-/X130.1)	High	Low	-

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: If a DI/DO is parameterized as output (p0728.x = 1), then r0721.x = 0 is displayed.

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

r0721	CU digital inputs terminal actual value / CU DI term act val
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	<p>Can be changed: -</p> <p>Data type: Unsigned32</p> <p>P-Group: Commands</p> <p>Not for motor type: -</p> <p>Min</p> <p>-</p>
	<p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max</p> <p>-</p>
	<p>Access level: 2</p> <p>Func. diagram: 2020, 2030, 2031, 2100, 2119, 2120, 2130, 2131, 2132, 2133</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting</p> <p>-</p>

Description: Displays the actual value at the digital inputs.

This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p0795.x = 1) to terminal mode (p0795.x = 0).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	04	DI 4 (X132.1 / -)	High	Low	-
	05	DI 5 (X132.2 / -)	High	Low	-
	06	DI 6 (X132.3 / -)	High	Low	-
	07	DI 7 (X132.4 / -)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

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Note: If a DI/DO is parameterized as output (p0728.x = 1), then r0721.x = 0 is displayed.
 DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0721 CX digital inputs terminal actual value / CX DI actual value			
CU_NX_CX	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2180, 2190, 2191
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual value at the digital inputs.
 This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p0795.x = 1) to terminal mode (p0795.x = 0).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1)	High	Low	-
	01	DI 1 (X122.2)	High	Low	-
	02	DI 2 (X122.3)	High	Low	-
	03	DI 3 (X122.4)	High	Low	-
	08	DI/DO 8 (X122.9)	High	Low	-
	09	DI/DO 9 (X122.10)	High	Low	-
	10	DI/DO 10 (X122.12)	High	Low	-
	11	DI/DO 11 (X122.13)	High	Low	-
	16	DI 16 (X122.5)	High	Low	-
	17	DI 17 (X122.6)	High	Low	-

Note: If a DI/DO is parameterized as output (p0728.x = 1), then r0721.x = 0 is displayed.
 DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0722.0...22 CO/BO: CU digital inputs status / CU DI status			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2019, 2020, 2021, 2030, 2031, 2032, 2033
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	18	DI 18 (-/X120.6)	High	Low	-
	19	DI 19 (-/X120.7)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-
	22	DI 22 (-/X130.1)	High	Low	-

Dependency: Refer to: r0723
Notice: To the terminal designation:
 The first designation is valid for CU320, the second for CU310.
Note: DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0722.0...21	CO/BO: CU digital inputs status / CU DI status		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 1 Func. diagram: 2020, 2030, 2031, 2100, 2119, 2120, 2130, 2131, 2132, 2133
	P-Group: Commands Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	04	DI 4 (X132.1 / -)	High	Low	-
	05	DI 5 (X132.2 / -)	High	Low	-
	06	DI 6 (X132.3 / -)	High	Low	-
	07	DI 7 (X132.4 / -)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-

Dependency: Refer to: r0723
Notice: To the terminal designation:
 The first designation is valid for CU320, the second for CU310.
Note: DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0722.0...17	CO/BO: CX digital inputs status / CX DI status		
CU_NX_CX	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 1 Func. diagram: 2180, 2190, 2191
	P-Group: Commands Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1)	High	Low	-
	01	DI 1 (X122.2)	High	Low	-
	02	DI 2 (X122.3)	High	Low	-
	03	DI 3 (X122.4)	High	Low	-
	08	DI/DO 8 (X122.9)	High	Low	-

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09	DI/DO 9 (X122.10)	High	Low	-
10	DI/DO 10 (X122.12)	High	Low	-
11	DI/DO 11 (X122.13)	High	Low	-
16	DI 16 (X122.5)	High	Low	-
17	DI 17 (X122.6)	High	Low	-

Dependency: Refer to: r0723
Note: DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0723.0...22 **CO/BO: CU digital inputs status inverted / CU DI status inv**

CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2019, 2020, 2021, 2030, 2031, 2032, 2033
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	18	DI 18 (-/X120.6)	High	Low	-
	19	DI 19 (-/X120.7)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-
	22	DI 22 (-/X130.1)	High	Low	-

Dependency: Refer to: r0722
Notice: To the terminal designation:
 The first designation is valid for CU320, the second for CU310.
Note: DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r0723.0...21 **CO/BO: CU digital inputs status inverted / CU DI status inv**

CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2020, 2030, 2031, 2100, 2119, 2120, 2130, 2131, 2132, 2133
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-

03	DI 3 (X122.4/X121.4)	High	Low	-
04	DI 4 (X132.1 / -)	High	Low	-
05	DI 5 (X132.2 / -)	High	Low	-
06	DI 6 (X132.3 / -)	High	Low	-
07	DI 7 (X132.4 / -)	High	Low	-
08	DI/DO 8 (X122.9/X121.7)	High	Low	-
09	DI/DO 9 (X122.10/X121.8)	High	Low	-
10	DI/DO 10 (X122.12/X121.10)	High	Low	-
11	DI/DO 11 (X122.13/X121.11)	High	Low	-
12	DI/DO 12 (X132.9/X131.1)	High	Low	-
13	DI/DO 13 (X132.10/X131.2)	High	Low	-
14	DI/DO 14 (X132.12/X131.4)	High	Low	-
15	DI/DO 15 (X132.13/X131.5)	High	Low	-
16	DI 16 (X122.5/X120.3)	High	Low	-
17	DI 17 (X122.6/X120.4)	High	Low	-
20	DI 20 (X132.5/X120.9)	High	Low	-
21	DI 21 (X132.6/X120.10)	High	Low	-

Dependency: Refer to: r0722

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

r0723.0...17 CO/BO: CX digital inputs status inverted / CX DI status inv

CU_NX_CX	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2179, 2180, 2190, 2191
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1)	High	Low	-
	01	DI 1 (X122.2)	High	Low	-
	02	DI 2 (X122.3)	High	Low	-
	03	DI 3 (X122.4)	High	Low	-
	08	DI/DO 8 (X122.9)	High	Low	-
	09	DI/DO 9 (X122.10)	High	Low	-
	10	DI/DO 10 (X122.12)	High	Low	-
	11	DI/DO 11 (X122.13)	High	Low	-
	16	DI 16 (X122.5)	High	Low	-
	17	DI 17 (X122.6)	High	Low	-

Dependency: Refer to: r0722

Note: DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

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2.2 List of parameters

p0728		CU set input or output / CU DI or DO			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: T	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2019, 2030, 2031, 2032, 2033		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the bidirectional digital inputs/outputs as an input or output.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	Output	Input	-
	09	DI/DO 9 (X122.10/X121.8)	Output	Input	-
	10	DI/DO 10 (X122.12/X121.10)	Output	Input	-
	11	DI/DO 11 (X122.13/X121.11)	Output	Input	-
	12	DI/DO 12 (X132.9/X131.1)	Output	Input	-
	13	DI/DO 13 (X132.10/X131.2)	Output	Input	-
	14	DI/DO 14 (X132.12/X131.4)	Output	Input	-
	15	DI/DO 15 (X132.13/X131.5)	Output	Input	-
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	DI/DO: Bidirectional Digital Input/Output				

p0728		CU set input or output / CU DI or DO			
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2119, 2030, 2031, 2130, 2131, 2132, 2133		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the bidirectional digital inputs/outputs as an input or output.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	Output	Input	-
	09	DI/DO 9 (X122.10/X121.8)	Output	Input	-
	10	DI/DO 10 (X122.12/X121.10)	Output	Input	-
	11	DI/DO 11 (X122.13/X121.11)	Output	Input	-
	12	DI/DO 12 (X132.9/X131.1)	Output	Input	-
	13	DI/DO 13 (X132.10/X131.2)	Output	Input	-
	14	DI/DO 14 (X132.12/X131.4)	Output	Input	-
	15	DI/DO 15 (X132.13/X131.5)	Output	Input	-
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	DI/DO: Bidirectional Digital Input/Output				

p0728		CX set input or output / CX DI or DO		
CU_NX_CX	Can be changed: T	Calculated: -	Access level: 1	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2179, 2190, 2191	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0000 bin	
Description:	Sets the bidirectional digital inputs/outputs as an input or output.			
Bit field:	Bit	Signal name	1 signal	0 signal
	08	DI/DO 8 (X122.9)	Output	Input
	09	DI/DO 9 (X122.10)	Output	Input
	10	DI/DO 10 (X122.12)	Output	Input
	11	DI/DO 11 (X122.13)	Output	Input
				FP
				2190
				2190
				2191
				2191
Note:	DI/DO: Bidirectional Digital Input/Output			
r0729		CU digital outputs access authority / CU DO acc_auth		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2030, 2031, 2032, 2033	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the access authority at the digital outputs.			
	Bit = 1: The control has access authority to the digital output via PROFIBUS or direct access.			
	Bit = 0: The drive has access authority to the digital output or the digital input/output is not set as digital output or is not available.			
Bit field:	Bit	Signal name	1 signal	0 signal
	08	DI/DO 8 (X122.9/X121.7)	High	Low
	09	DI/DO 9 (X122.10/X121.8)	High	Low
	10	DI/DO 10 (X122.12/X121.10)	High	Low
	11	DI/DO 11 (X122.13/X121.11)	High	Low
	12	DI/DO 12 (X132.9/X131.1)	High	Low
	13	DI/DO 13 (X132.10/X131.2)	High	Low
	14	DI/DO 14 (X132.12/X131.4)	High	Low
	15	DI/DO 15 (X132.13/X131.5)	High	Low
	16	DO 16 (-/X130.7, 8)	High	Low
				FP
				-
				-
				-
				-
				-
				-
				-
Dependency:	Refer to: p0728, p0738, p0739, p0740, p0741, p0742, p0743, p0744, p0745, r0747, p0748			
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.			
Note:	The DI/DO must be connected as output (p0728). DI/DO: Bidirectional Digital Input/Output			

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2.2 List of parameters

r0729		CU digital outputs access authority / CU DO acc_auth			
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2030, 2031, 2130, 2131, 2132, 2133		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the access authority at the digital outputs. Bit = 1: The control has access authority to the digital output via PROFIBUS or direct access. Bit = 0: The drive has access authority to the digital output or the digital input/output is not set as digital output or is not available.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
Dependency:	Refer to: p0728, p0738, p0739, p0740, p0741, p0742, p0743, p0744, p0745, r0747, p0748				
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	The DI/DO must be connected as output (p0728). DI/DO: Bidirectional Digital Input/Output				

r0729		CX digital outputs access authority / CX DO acc_auth			
CU_NX_CX	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2030, 2031, 2130, 2131, 2132, 2133		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the access authority at the digital outputs. Bit = 1: The control has access authority to the digital output via PROFIBUS or direct access. Bit = 0: The drive has access authority to the digital output or the digital input/output is not set as digital output or is not available.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9)	High	Low	-
	09	DI/DO 9 (X122.10)	High	Low	-
	10	DI/DO 10 (X122.12)	High	Low	-
	11	DI/DO 11 (X122.13)	High	Low	-
Dependency:	Refer to: p0728, p0738, p0739, p0740, p0741, p0742, p0743, p0744, p0745, r0747, p0748				
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	The DI/DO must be connected as output (p0728). DI/DO: Bidirectional Digital Input/Output				

p0738	BI: CU signal source for terminal DI/DO 8 / CU S_src DI/DO 8		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X122.9 / X121.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p0738	BI: CU signal source for terminal DI/DO 8 / CU S_src DI/DO 8		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2119, 2130
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X122.9 / X121.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p0738	BI: CX signal source for terminal DI/DO 8 / CX S_src DI/DO 8		
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2179, 2190
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X122.9 / X121.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p0738	BI: CU signal source for terminal DI/DO 8 / CU S_src DI/DO 8		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2019, 2030
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X122.9 / X121.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		

2 Parameters

2.2 List of parameters

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.8 = 1).
DI/DO: Bidirectional Digital Input/Output

p0739	BI: CU signal source for terminal DI/DO 9 / CU S_src DI/DO 9		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 9 (X122.10 / X121.8).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.9 = 1).
DI/DO: Bidirectional Digital Input/Output

p0739	BI: CU signal source for terminal DI/DO 9 / CU S_src DI/DO 9		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2130
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 9 (X122.10 / X121.8).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.9 = 1).
DI/DO: Bidirectional Digital Input/Output

p0739	BI: CX signal source for terminal DI/DO 9 / CX S_src DI/DO 9		
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2190
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 9 (X122.10 / X121.8).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.9 = 1).
DI/DO: Bidirectional Digital Input/Output

p0739	BI: CU signal source for terminal DI/DO 9 / CU S_src DI/DO 9		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2030
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 9 (X122.10 / X121.8).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.9 = 1).

DI/DO: Bidirectional Digital Input/Output

p0740	BI: CU signal source for terminal DI/DO 10 / CU S_src DI/DO 10		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2031
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 10 (X122.12 / X121.10).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.10 = 1).

DI/DO: Bidirectional Digital Input/Output

p0740	BI: CU signal source for terminal DI/DO 10 / CU S_src DI/DO 10		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2131
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 10 (X122.12 / X121.10).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.10 = 1).

DI/DO: Bidirectional Digital Input/Output

p0740	BI: CX signal source for terminal DI/DO 10 / CX S_src DI/DO 10		
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2191
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 10 (X122.12 / X121.10).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

2 Parameters

2.2 List of parameters

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.10 = 1).
DI/DO: Bidirectional Digital Input/Output

p0741	BI: CU signal source for terminal DI/DO 11 / CU S_src DI/DO 11		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 11 (X122.13 / X121.11).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.11 = 1).
DI/DO: Bidirectional Digital Input/Output

p0741	BI: CU signal source for terminal DI/DO 11 / CU S_src DI/DO 11		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2119, 2131
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 11 (X122.13 / X121.11).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.11 = 1).
DI/DO: Bidirectional Digital Input/Output

p0741	BI: CX signal source for terminal DI/DO 11 / CX S_src DI/DO 11		
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2179, 2191
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 11 (X122.13 / X121.11).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.11 = 1).
DI/DO: Bidirectional Digital Input/Output

p0741	BI: CU signal source for terminal DI/DO 11 / CU S_src DI/DO 11		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2019, 2031
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 11 (X122.13 / X121.11).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.11 = 1).

DI/DO: Bidirectional Digital Input/Output

p0742	BI: CU signal source for terminal DI/DO 12 / CU S_src DI/DO 12		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 12 (X132.9 / X131.1).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.12 = 1).

DI/DO: Bidirectional Digital Input/Output

p0742	BI: CU signal source for terminal DI/DO 12 / CU S_src DI/DO 12		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2119, 2132
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 12 (X132.9 / X131.1).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.12 = 1).

DI/DO: Bidirectional Digital Input/Output

p0742	BI: CU signal source for terminal DI/DO 12 / CU S_src DI/DO 12		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2019, 2032
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 12 (X132.9 / X131.1).

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

2 Parameters

2.2 List of parameters

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.12 = 1).
DI/DO: Bidirectional Digital Input/Output

p0743	BI: CU signal source for terminal DI/DO 13 / CU S_src DI/DO 13		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 13 (X132.10 / X131.2).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.13 = 1).
DI/DO: Bidirectional Digital Input/Output

p0743	BI: CU signal source for terminal DI/DO 13 / CU S_src DI/DO 13		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2132
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 13 (X132.10 / X131.2).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.13 = 1).
DI/DO: Bidirectional Digital Input/Output

p0743	BI: CU signal source for terminal DI/DO 13 / CU S_src DI/DO 13		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2032
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for terminal DI/DO 13 (X132.10 / X131.2).
To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.13 = 1).
DI/DO: Bidirectional Digital Input/Output

p0744	BI: CU signal source for terminal DI/DO 14 / CU S_src DI/DO 14		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 14 (X132.12 / X131.4). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.14 = 1). DI/DO: Bidirectional Digital Input/Output		

p0744	BI: CU signal source for terminal DI/DO 14 / CU S_src DI/DO 14		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2133
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 14 (X132.12 / X131.4). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.14 = 1). DI/DO: Bidirectional Digital Input/Output		

p0744	BI: CU signal source for terminal DI/DO 14 / CU S_src DI/DO 14		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2033
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 14 (X132.12 / X131.4). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.14 = 1). DI/DO: Bidirectional Digital Input/Output		

p0745	BI: CU signal source for terminal DI/DO 15 / CU S_src DI/DO 15		
CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 15 (X132.13 / X131.5you). To the terminal designation: The first designation is valid for CU320, the second for CU310.		

2 Parameters

2.2 List of parameters

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Prerequisite: The DI/DO must be set as an output (p0728.15 = 1).
DI/DO: Bidirectional Digital Input/Output

p0745	BI: CU signal source for terminal DI/DO 15 / CU S_src DI/DO 15		
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 2119, 2133 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for terminal DI/DO 15 (X132.13 / X131.5you). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.15 = 1). DI/DO: Bidirectional Digital Input/Output		

p0745	BI: CU signal source for terminal DI/DO 15 / CU S_src DI/DO 15		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 2019, 2033 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for terminal DI/DO 15 (X132.13 / X131.5you). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Prerequisite: The DI/DO must be set as an output (p0728.15 = 1). DI/DO: Bidirectional Digital Input/Output		

p0746	BI: CU signal source for terminal DO 16 / CU S_src DO 16		
CU_I_D410	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for terminal DO 16 (- / X130.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	DO: Digital Output		

p0746	BI: CU signal source for terminal DO 16 / CU S_src DO 16		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2019, 2038
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DO 16 (- / X130.7). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	DO: Digital Output		

r0747	CU digital outputs status / CU DO status				
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2030, 2031, 2032, 2033, 2038		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of digital outputs.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DO 16 (-/X130.7, 8)	High	Low	-
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	Inversion using p0748 has been taken into account. DI/DO: Bidirectional Digital Input/Output				

r0747	CU digital outputs status / CU DO status				
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2130, 2131, 2132, 2133		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of digital outputs.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-

2 Parameters

2.2 List of parameters

Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: Inversion using p0748 has been taken into account.
DI/DO: Bidirectional Digital Input/Output

r0747 CX digital outputs status / CX DO status

CU_NX_CX	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2190, 2191
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

- - -

Description: Displays the status of digital outputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9)	High	Low	-
	09	DI/DO 9 (X122.10)	High	Low	-
	10	DI/DO 10 (X122.12)	High	Low	-
	11	DI/DO 11 (X122.13)	High	Low	-

Notice: To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: Inversion using p0748 has been taken into account.
DI/DO: Bidirectional Digital Input/Output

p0748 CU invert digital outputs / CU DO inv

CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2030, 2031, 2032, 2033, 2038
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

- - 0000 0000 0000 0000 0000
0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	Inverted	Not inverted	-
	09	DI/DO 9 (X122.10/X121.8)	Inverted	Not inverted	-
	10	DI/DO 10 (X122.12/X121.10)	Inverted	Not inverted	-
	11	DI/DO 11 (X122.13/X121.11)	Inverted	Not inverted	-
	12	DI/DO 12 (X132.9/X131.1)	Inverted	Not inverted	-
	13	DI/DO 13 (X132.10/X131.2)	Inverted	Not inverted	-
	14	DI/DO 14 (X132.12/X131.4)	Inverted	Not inverted	-
	15	DI/DO 15 (X132.13/X131.5)	Inverted	Not inverted	-
	16	DO 16 (-/X130.7, 8)	Inverted	Not inverted	-

Notice: If telegram 39x is set via p0922 in SINAMICS Integrated, the inversion of the output has no effect.
To the terminal designation:
The first designation is valid for CU320, the second for CU310.

Note: DI/DO: Bidirectional Digital Input/Output

p0748 CU invert digital outputs / CU DO invCU_I, CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN**Can be changed:** U, T**Data type:** Unsigned32**P-Group:** Commands**Not for motor type:** -**Min**

-

Calculated: -**Dyn. index:** -**Units group:** -**Scaling:** -**Max**

-

Access level: 1**Func. diagram:** 2030, 2031,
2130, 2131, 2132, 2133**Unit selection:** -**Expert list:** 1**Factory setting**

0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9/X121.7)	Inverted	Not inverted	-
	09	DI/DO 9 (X122.10/X121.8)	Inverted	Not inverted	-
	10	DI/DO 10 (X122.12/X121.10)	Inverted	Not inverted	-
	11	DI/DO 11 (X122.13/X121.11)	Inverted	Not inverted	-
	12	DI/DO 12 (X132.9/X131.1)	Inverted	Not inverted	-
	13	DI/DO 13 (X132.10/X131.2)	Inverted	Not inverted	-
	14	DI/DO 14 (X132.12/X131.4)	Inverted	Not inverted	-
	15	DI/DO 15 (X132.13/X131.5)	Inverted	Not inverted	-

Notice: If telegram 39x is set via p0922 in SINAMICS Integrated, the inversion of the output has no effect.

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: DI/DO: Bidirectional Digital Input/Output**p0748 CX invert digital outputs / CX DO inv**

CU_NX_CX

Can be changed: U, T**Data type:** Unsigned32**P-Group:** Commands**Not for motor type:** -**Min**

-

Calculated: -**Dyn. index:** -**Units group:** -**Scaling:** -**Max**

-

Access level: 1**Func. diagram:** 2190, 2191**Unit selection:** -**Expert list:** 1**Factory setting**

0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X122.9)	Inverted	Not inverted	-
	09	DI/DO 9 (X122.10)	Inverted	Not inverted	-
	10	DI/DO 10 (X122.12)	Inverted	Not inverted	-
	11	DI/DO 11 (X122.13)	Inverted	Not inverted	-

Notice: If telegram 39x is set via p0922 in SINAMICS Integrated, the inversion of the output has no effect.

To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: DI/DO: Bidirectional Digital Input/Output**r0752[0] CO: CU analog input input voltage/current actual / CU AI U_input act**CU_I_D410,
CU_S_AC_DP,
CU_S_AC_PN**Can be changed:** -**Data type:** FloatingPoint32**P-Group:** Terminals**Not for motor type:** -**Min**

-

Calculated: -**Dyn. index:** -**Units group:** -**Scaling:** -**Max**

-

Access level: 1**Func. diagram:** 2040**Unit selection:** -**Expert list:** 1**Factory setting**

-

Description: Displays the actual input voltage in V when set as voltage input.

Displays the actual input current in mA when set as current input and with the load resistor switched in.


Index: [0] = AI0 (X131.7, 8)**Dependency:** The type of analog input AI 0 (voltage or current input) is set using p0756.

Refer to: p0756

Note: AI: Analog Input

p0753[0]	CU analog input smoothing time constant / CU AI T_smooth		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.0 [ms]	Access level: 1 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 0.0 [ms]
Description:	Sets the smoothing time constant of the 1st-order low pass filter for the analog input.		
Index:	[0] = AI0 (X131.7, 8)		
Note:	AI: Analog Input		

r0755[0]	CO: CU analog input actual value in percent / CU AI value in %		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 1 Func. diagram: 2019, 2040 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the currently referred input value of the analog input of the CU310-2. When interconnected, the signals are referred to the reference quantities p200x and p205x.		
Index:	[0] = AI0 (X131.7, 8)		
Note:	AI: Analog Input		

p0756[0]	CU analog input type / CU AI type		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5	Access level: 1 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 4
Description:	Sets the type of analog inputs of the CU310-2. p0756[x] = 0, 4 corresponds to a voltage input (r0752, p0757, p0759 are displayed in V). p0756[x] = 2, 3, 5 corresponds to a current input (r0752, p0757, p0759 are displayed in mA). In addition, the associated DIP switch S1200 must be set. For a voltage input, S1200.1 must be switched to setting "BL". For a current input, S1200.1 must be switched to the "ON" setting (load resistor = 250 Ohm is switched in).		
Value:	0: Unipolar voltage input (0 V ... +10 V) 2: Unipolar current input (0 mA ... +20 mA) 3: Unipolar current input monitored (+4 mA to +20 mA) 4: Bipolar voltage input (-10 V ... +10 V) 5: Bipolar current input (-20 mA to +20 mA)		
Index:	[0] = AI0 (X131.7, 8)		
Warning:	The maximum voltage difference between analog input terminals AI+, AI-, and the ground must not exceed 35 V (X131.3, X131.6). 		
Notice:	For operation with the load resistor switched in, the voltage between the differential inputs AI+ and AI- may not exceed 12.50 V or the impressed current of 60 mA; if this is not carefully observed, the input will be damaged. For use as voltage input, DIP switch S1200 must be set to 0 for the input involved (0). DIP switch S1200 is located on the front panel, below the BOP cover.		
Note:	When changing p0756, the parameters of the scaling characteristic (p0757, p0758, p0759, p0760) are overwritten with the following default values: For p0756 = 0, 4, p0757 is set to 0.0 V, p0758 = 0.0 %, p0759 = 10.0 V and p0760 = 100.0 %. For p0756 = 2, 5, p0757 is set to 0.0 mA, p0758 = 0.0 %, p0759 = 20.0 mA and p0760 = 100.0 %. For p0756 = 3, p0757 is set to 4.0 mA, p0758 = 0.0 %, p0759 = 20.0 mA and p0760 = 100.0 %.		

p0757[0]	CU analog input characteristic value x1 / CU AI char x1		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the scaling characteristic for the analog input of the CU310-2. The scaling characteristic for the analog input is defined using 2 points. This parameter specifies the x coordinate (input voltage in V or input current in mA) of the 1st value pair of the characteristic.		
Index:	[0] = AI0 (X131.7, 8)		
Dependency:	The unit of this parameter (V or mA) depends on the analog input type. Refer to: p0756		
Notice:	This parameter is automatically overwritten when the analog input type (p756) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		
p0758[0]	CU analog input characteristic value y1 / CU AI char y1		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -1000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [%]	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the scaling characteristic for the analog input of the CU310-2. The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AI0 (X131.7, 8)		
Notice:	This parameter is automatically overwritten when the analog input type (p756) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		
p0759[0]	CU analog input characteristic value x2 / CU AI char x2		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 10.000
Description:	Sets the scaling characteristic for the analog input of the CU310-2. The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the x coordinate (input voltage in V or input current in mA) of the 2nd value pair of the characteristic.		
Index:	[0] = AI0 (X131.7, 8)		
Dependency:	The unit of this parameter (V or mA) depends on the analog input type. Refer to: p0756		
Notice:	This parameter is automatically overwritten when the analog input type (p0756) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		

p0760[0]	CU analog input characteristic value y2 / CU AI char y2			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -1000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [%]	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 100.00 [%]	
Description:	Sets the scaling characteristic for the analog input of the CU310-2. The scaling characteristic for the analog input is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 2nd value pair of the characteristic.			
Index:	[0] = AI0 (X131.7, 8)			
Notice:	This parameter is automatically overwritten when the analog input type (p756) is modified.			
Note:	The parameters for the characteristic do not have a limiting effect.			
p0761[0]	CU analog input wire breakage monitoring response threshold / CU WireBrkThresh			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min 0.00 [mA]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.00 [mA]	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 2.00 [mA]	
Description:	Sets the response threshold for the wire breakage monitoring of the analog input. The unit for the parameter value depends on the set analog input type.			
Index:	[0] = AI0 (X131.7, 8)			
Dependency:	For the following analog input type, the wire breakage monitoring is active: p0756[0...1] = 1 (unipolar voltage input monitored (+2 V ... +10 V)), unit [V] p0756[0...2] = 3 (unipolar current input monitored (+4 mA ... +20 mA)), unit [mA] p0756[3]: Wire breakage monitoring is not supported for this analog input. Refer to: p0756			
Note:	AI: Analog Input			
p0762[0]	CU analog input wire breakage monitoring delay time / CU wire brk t_del			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Terminals Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000 [ms]	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 100 [ms]	
Description:	Sets the delay time for the wire breakage monitoring of the analog input of the CU310-2.			
Index:	[0] = AI0 (X131.7, 8)			
Note:	AI: Analog Input			
p0763[0]	CU analog input offset / CU AI offset			
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000	Access level: 2 Func. diagram: 2040 Unit selection: - Expert list: 1 Factory setting 0.000	
Description:	Sets the offset for the analog input. The offset is added to the input signal before the scaling characteristic.			
Index:	[0] = AI0 (X131.7, 8)			

p0766[0]	CU analog input activate absolute value generation / CU AI absVal act		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2040
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation of the analog input signal.		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AI0 (X131.7, 8)		

p0767[0]	BI: CU analog input signal source for inversion / CU AI inv S_src		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2040
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to invert the analog input signals.		
Index:	[0] = AI0 (X131.7, 8)		

p0768[0]	CU analog input window to suppress noise / CU AI window		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2040
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Sets the noise suppression window for the analog input. Changes less than the window are suppressed.		
Index:	[0] = AI0 (X131.7, 8)		
Note:	AI: Analog Input		

p0769[0]	BI: CU analog input enable signal source / CU AI enab S_src		
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2040
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source to enable the analog input.		
Index:	[0] = AI0 (X131.7, 8)		

2 Parameters

2.2 List of parameters

p0771[0...2]	CI: Test sockets signal source / Test skt S_src		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Integer16 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the signal to be output at the test sockets.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Can only be set when p0776 = 99. Refer to: r0772, r0774, p0776, p0777, p0778, p0779, p0780, p0783, p0784, r0786		
<hr/>			
r0772[0...2]	Test sockets output signal / TestSktSignalVal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the actual value of the signal to be output.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Refer to: p0771, r0774, p0776, p0777, p0778, p0779, p0780, p0783, p0784, r0786		
<hr/>			
r0774[0...2]	Test sockets output voltage / TestSkt U_output		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the actual output voltage for the test sockets.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Refer to: p0771, r0772, p0776, p0777, p0778, p0779, p0780, p0783, p0784, r0786		
<hr/>			
p0776[0...2]	Test socket mode / Test skt mode		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 96	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 4 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 99
Description:	Sets the mode for the test sockets.		
Value:	96: Physical address (32-bit integer signal unsigned) 97: Physical address (32-bit integer signal) 98: Physical address (32-bit floating-point signal) 99: BICO signal		

Index:	[0] = T0 [1] = T1 [2] = T2
Dependency:	Refer to: p0771, r0772, r0774, p0777, p0778, p0779, p0780, p0783, p0784, r0786, p0788, p0789, r0790

p0777[0...2]	Test socket characteristic value x1 / Test skt char x1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -100000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [%]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	The scaling characteristic for the test sockets is defined using two points. This parameter specifies the x coordinate (percentage) of the first point on the characteristic.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Can only be set when p0776 = 99. Refer to: p0778, p0779, p0780, r0786		
Note:	The value 0.00 % corresponds to 2.49 V.		

p0778[0...2]	Test socket characteristic value y1 / Test skt char y1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min 0.00 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4.98 [V]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 2.49 [V]
Description:	The scaling characteristic for the test sockets is defined using two points. This parameter specifies the y coordinate (output voltage) of the first point on the characteristic.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Can only be set when p0776 = 99. Refer to: p0777, p0779, p0780, r0786		

p0779[0...2]	Test socket characteristic value x2 / Test skt char x2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -100000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 427.9E9 [%]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	The scaling characteristic for the test sockets is defined using two points. This parameter specifies the x coordinate (percentage) of the second point on the characteristic.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Can only be set when p0776 = 99. Refer to: p0777, p0778, p0780, r0786		
Note:	The value 100.00 % corresponds to 4.98 V.		

p0780[0...2]	Test socket characteristic value y2 / Test skt char y2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min 0.00 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4.98 [V]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 4.98 [V]

Description: The scaling characteristic for the test sockets is defined using two points.
This parameter specifies the y coordinate (output voltage) of the second point on the characteristic.

Index:
[0] = T0
[1] = T1
[2] = T2

Dependency: Can only be set when p0776 = 99.
Refer to: p0777, p0778, p0779, r0786

p0783[0...2]	Test sockets offset / Test skt offset		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -4.98 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4.98 [V]	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 0.00 [V]

Description: Sets an additional offset for the test sockets.

Index:
[0] = T0
[1] = T1
[2] = T2

p0784[0...2]	Test socket limit on/off / TestSktLim on/off		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the limit for a signal to be output via test sockets.

Value:
0: Limiting off
1: Limiting on

Index:
[0] = T0
[1] = T1
[2] = T2

Note: Limiting on:
If signals are output outside the permissible measuring range, the signal is limited to 4.98 V or to 0 V.
Limiting off:
If signals are output outside the permissible measuring range, this causes signal overflow. In the case of signal overflow, the signal jumps from 0 V to 4.98 V or from 4.98 V to 0 V.

r0786[0...2]	Test socket scaling per volt / TestSktScale/Volt		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8134 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the scaling of the signal to be output. A change in the output voltage by 1 volt corresponds to the value in this parameter. The units are determined by the interconnected test signal.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Refer to: p0771, r0772, r0774, p0777, p0778, p0779, p0780, p0783, p0784		
Note:	Example: r0786[0] = 1500.0 and the measuring signal is r0063 (CO: Actual speed smoothed [rpm]). A change of 1 V at the output of test socket T0 corresponds to 1500.0 [rpm].		
p0788[0...2]	Test sockets physical address / Test skt PhyAddr		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Terminals Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin
Description:	Sets the physical address to output signals via the test sockets.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Changes only become effective if p0776 does not equal 99. Refer to: p0789, r0790		
p0789[0...2]	Test sockets physical address gain / TestSktPhyAddrGain		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -340.28235E36	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.00000
Description:	Sets the gain of a signal output of a physical address via test sockets.		
Index:	[0] = T0 [1] = T1 [2] = T2		
Dependency:	Changes only become effective if p0776 does not equal 99. Refer to: p0788		

r0790[0...2]					Test sockets physical address signal value / TestSksPhyAddrVal				
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -			Access level: 4				
	Data type: Unsigned32	Dyn. index: -			Func. diagram: -				
	P-Group: Terminals	Units group: -			Unit selection: -				
	Not for motor type: -	Scaling: -			Expert list: 1				
	Min	Max			Factory setting				
	-	-			-				
Description:	Displays the actual value of a signal determined via a physical address.								
Index:	[0] = T0 [1] = T1 [2] = T2								
Dependency:	Only effective when p0776 = 97 or p0776 = 96. Refer to: p0788								
p0795					CU digital inputs simulation mode / CU DI simulation				
CU_I_D410, CU_S_AC_DP, CU_S_AC_PN	Can be changed: U, T	Calculated: -			Access level: 2				
	Data type: Unsigned32	Dyn. index: -			Func. diagram: 2019, 2020, 2021, 2030, 2031, 2032, 2033				
	P-Group: Commands	Units group: -			Unit selection: -				
	Not for motor type: -	Scaling: -			Expert list: 1				
	Min	Max			Factory setting				
	-	-			0000 0000 0000 0000 0000 0000 0000 0000 bin				
Description:	Sets the simulation mode for digital inputs.								
Bit field:	Bit	Signal name	1 signal	0 signal	FP				
	00	DI 0 (X122.1/X121.1)	Simulation	Terminal eval	-				
	01	DI 1 (X122.2/X121.2)	Simulation	Terminal eval	-				
	02	DI 2 (X122.3/X121.3)	Simulation	Terminal eval	-				
	03	DI 3 (X122.4/X121.4)	Simulation	Terminal eval	-				
	08	DI/DO 8 (X122.9/X121.7)	Simulation	Terminal eval	-				
	09	DI/DO 9 (X122.10/X121.8)	Simulation	Terminal eval	-				
	10	DI/DO 10 (X122.12/X121.10)	Simulation	Terminal eval	-				
	11	DI/DO 11 (X122.13/X121.11)	Simulation	Terminal eval	-				
	12	DI/DO 12 (X132.9/X131.1)	Simulation	Terminal eval	-				
	13	DI/DO 13 (X132.10/X131.2)	Simulation	Terminal eval	-				
	14	DI/DO 14 (X132.12/X131.4)	Simulation	Terminal eval	-				
	15	DI/DO 15 (X132.13/X131.5)	Simulation	Terminal eval	-				
	16	DI 16 (X122.5/X120.3)	Simulation	Terminal eval	-				
	17	DI 17 (X122.6/X120.4)	Simulation	Terminal eval	-				
	18	DI 18 (-/X120.6)	Simulation	Terminal eval	-				
	19	DI 19 (-/X120.7)	Simulation	Terminal eval	-				
	20	DI 20 (X132.5/X120.9)	Simulation	Terminal eval	-				
	21	DI 21 (X132.6/X120.10)	Simulation	Terminal eval	-				
	22	DI 22 (-/X130.1)	Simulation	Terminal eval	-				
Dependency:	The setpoint for the input signals is specified using p0796. Refer to: p0796, p9620								
Notice:	If a digital input is used as signal source for the function "STO" (BI: p9620) then it is not permissible to select the simulation mode and this is rejected. To the terminal designation: The first designation stands for CU320, the second for CU310.								
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input DI/DO: Bidirectional Digital Input/Output								

p0795 CU digital inputs simulation mode / CU DI simulation

CU_I, CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: U, T
Data type: Unsigned32

Calculated: -
Dyn. index: -

Access level: 2
Func. diagram: 2020, 2030,
2031, 2100, 2119, 2120, 2130,
2131, 2132, 2133

P-Group: Commands
Not for motor type: -

Units group: -
Scaling: -

Unit selection: -
Expert list: 1

Min

Max

Factory setting
0000 0000 0000 0000 0000
0000 0000 0000 bin

Description: Sets the simulation mode for digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	Simulation	Terminal eval	-
	01	DI 1 (X122.2/X121.2)	Simulation	Terminal eval	-
	02	DI 2 (X122.3/X121.3)	Simulation	Terminal eval	-
	03	DI 3 (X122.4/X121.4)	Simulation	Terminal eval	-
	04	DI 4 (X132.1 / -)	Simulation	Terminal eval	-
	05	DI 5 (X132.2 / -)	Simulation	Terminal eval	-
	06	DI 6 (X132.3 / -)	Simulation	Terminal eval	-
	07	DI 7 (X132.4 / -)	Simulation	Terminal eval	-
	08	DI/DO 8 (X122.9/X121.7)	Simulation	Terminal eval	-
	09	DI/DO 9 (X122.10/X121.8)	Simulation	Terminal eval	-
	10	DI/DO 10 (X122.12/X121.10)	Simulation	Terminal eval	-
	11	DI/DO 11 (X122.13/X121.11)	Simulation	Terminal eval	-
	12	DI/DO 12 (X132.9/X131.1)	Simulation	Terminal eval	-
	13	DI/DO 13 (X132.10/X131.2)	Simulation	Terminal eval	-
	14	DI/DO 14 (X132.12/X131.4)	Simulation	Terminal eval	-
	15	DI/DO 15 (X132.13/X131.5)	Simulation	Terminal eval	-
	16	DI 16 (X122.5/X120.3)	Simulation	Terminal eval	-
	17	DI 17 (X122.6/X120.4)	Simulation	Terminal eval	-
	20	DI 20 (X132.5/X120.9)	Simulation	Terminal eval	-
	21	DI 21 (X132.6/X120.10)	Simulation	Terminal eval	-

Dependency: The setpoint for the input signals is specified using p0796.
Refer to: p0796, p9620

Notice: If a digital input is used as signal source for the function "STO" (BI: p9620) then it is not permissible to select the simulation mode and this is rejected.

To the terminal designation:

The first designation stands for CU320, the second for CU310.

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p0795 CX digital inputs simulation mode / CX DI simulation

CU_NX_CX

Can be changed: U, T
Data type: Unsigned32

Calculated: -
Dyn. index: -

Access level: 2
Func. diagram: 2180, 2190,
2191

P-Group: Commands
Not for motor type: -

Units group: -
Scaling: -

Unit selection: -
Expert list: 1

Min

Max

Factory setting
0000 0000 0000 0000 0000
0000 0000 0000 bin

Description: Sets the simulation mode for digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1)	Simulation	Terminal eval	-
	01	DI 1 (X122.2)	Simulation	Terminal eval	-
	02	DI 2 (X122.3)	Simulation	Terminal eval	-
	03	DI 3 (X122.4)	Simulation	Terminal eval	-
	08	DI/DO 8 (X122.9)	Simulation	Terminal eval	-

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09	DI/DO 9 (X122.10)	Simulation	Terminal eval	-
10	DI/DO 10 (X122.12)	Simulation	Terminal eval	-
11	DI/DO 11 (X122.13)	Simulation	Terminal eval	-
16	DI 16 (X122.5)	Simulation	Terminal eval	-
17	DI 17 (X122.6)	Simulation	Terminal eval	-

Dependency: The setpoint for the input signals is specified using p0796.

Refer to: p0796, p9620

Notice: If a digital input is used as signal source for the function "STO" (BI: p9620) then it is not permissible to select the simulation mode and this is rejected.

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p0796

CU digital inputs simulation mode setpoint / CU DI simul setp

CU_I_D410,
CU_S_AC_DP,
CU_S_AC_PN

Can be changed: U, T

Calculated: -

Access level: 2

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2019, 2020,
2021, 2030, 2031, 2032, 2033

P-Group: Commands

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

0000 0000 0000 0000 0000
0000 0000 0000 bin

Description: Sets the setpoint for the input signals in the digital input simulation mode.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	18	DI 18 (-/X120.6)	High	Low	-
	19	DI 19 (-/X120.7)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-
	22	DI 22 (-/X130.1)	High	Low	-

Dependency: The simulation of a digital input is selected using p0795.

Refer to: p0795

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p0796		CU digital inputs simulation mode setpoint / CU DI simul setp			
CU_I, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2020, 2030, 2031, 2100, 2119, 2120, 2130, 2131, 2132, 2133		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the setpoint for the input signals in the digital input simulation mode.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1/X121.1)	High	Low	-
	01	DI 1 (X122.2/X121.2)	High	Low	-
	02	DI 2 (X122.3/X121.3)	High	Low	-
	03	DI 3 (X122.4/X121.4)	High	Low	-
	04	DI 4 (X132.1 / -)	High	Low	-
	05	DI 5 (X132.2 / -)	High	Low	-
	06	DI 6 (X132.3 / -)	High	Low	-
	07	DI 7 (X132.4 / -)	High	Low	-
	08	DI/DO 8 (X122.9/X121.7)	High	Low	-
	09	DI/DO 9 (X122.10/X121.8)	High	Low	-
	10	DI/DO 10 (X122.12/X121.10)	High	Low	-
	11	DI/DO 11 (X122.13/X121.11)	High	Low	-
	12	DI/DO 12 (X132.9/X131.1)	High	Low	-
	13	DI/DO 13 (X132.10/X131.2)	High	Low	-
	14	DI/DO 14 (X132.12/X131.4)	High	Low	-
	15	DI/DO 15 (X132.13/X131.5)	High	Low	-
	16	DI 16 (X122.5/X120.3)	High	Low	-
	17	DI 17 (X122.6/X120.4)	High	Low	-
	20	DI 20 (X132.5/X120.9)	High	Low	-
	21	DI 21 (X132.6/X120.10)	High	Low	-
Dependency:	The simulation of a digital input is selected using p0795. Refer to: p0795				
Notice:	To the terminal designation: The first designation is valid for CU320, the second for CU310.				
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input DI/DO: Bidirectional Digital Input/Output				

p0796		CX digital inputs simulation mode, setpoint / CX DI simul setp			
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2020, 2030, 2031		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the setpoint for the input signals in the digital input simulation mode.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X122.1)	High	Low	-
	01	DI 1 (X122.2)	High	Low	-
	02	DI 2 (X122.3)	High	Low	-
	03	DI 3 (X122.4)	High	Low	-
	08	DI/DO 8 (X122.9)	High	Low	-
	09	DI/DO 9 (X122.10)	High	Low	-
	10	DI/DO 10 (X122.12)	High	Low	-

2 Parameters

2.2 List of parameters

11	DI/DO 11 (X122.13)	High	Low	-
16	DI 16 (X122.5)	High	Low	-
17	DI 17 (X122.6)	High	Low	-

Dependency: The simulation of a digital input is selected using p0795.

Refer to: p0795

Notice: To the terminal designation:

The first designation is valid for CU320, the second for CU310.

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p0797[0]

CU analog input simulation mode / CU AI sim_mode

CU_I_D410,
CU_S_AC_DP,
CU_S_AC_PN

Can be changed: U, T

Calculated: -

Access level: 2

Data type: Integer16

Dyn. index: -

Func. diagram: 2040

P-Group: Terminals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

1

0

Description: Sets the simulation mode for the analog input of the CU310-2.

Value:
0: Terminal evaluation for analog input x
1: Simulation for analog input x

Index: [0] = AI0 (X131.7, 8)

Dependency: The setpoint for the input voltage is specified via p0798.

Refer to: p0798

Note: This parameter is not saved when data is backed-up (p0971, p0977).

AI: Analog Input

p0798[0]

CU analog input simulation mode setpoint / CU AI sim setp

CU_I_D410,
CU_S_AC_DP,
CU_S_AC_PN

Can be changed: U, T

Calculated: -

Access level: 2

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 2040

P-Group: Terminals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-20.000

20.000

0.000

Description: Sets the setpoint for the input value in the simulation mode of the analog input of the CU310-2.

Index: [0] = AI0 (X131.7, 8)

Dependency: The simulation of an analog input is selected using p0797.

If AI x is parameterized as a voltage input (p0756), the setpoint is a voltage in V.

If AI x is parameterized as a current input (p0756), the setpoint is a current in mA.

Refer to: p0756, p0797

Note: This parameter is not saved when data is backed-up (p0971, p0977).

AI: Analog Input

p0799[0...2]	CU inputs/outputs sampling time / CU I/O t_sampl		
CU_I, CU_I_D410	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2020, 2030, 2031
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	5000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of the Control Unit.		
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Analog inputs (AI) [2] = Not available - analog outputs (AO)		
Dependency:	The parameter can only be modified for p0009 = 3, 29.		
Note:	Refer to: p0009 The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0).		
p0799[0...2]	CX inputs/outputs sampling time / CX I/O t_sampl		
CU_NX_CX	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2020, 2030, 2031
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	5000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of the Control Unit.		
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Not available - analog inputs (AI) [2] = Not available - analog outputs (AO)		
Dependency:	The parameter can only be modified for p0009 = 3, 29.		
Note:	Refer to: p0009 The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0).		
p0799[0...2]	CU inputs/outputs sampling time / CU I/O t_sampl		
CU_S_AC_DP, CU_S_AC_PN	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2020, 2030, 2031
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	5000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of the Control Unit.		
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Analog inputs (AI) [2] = Not available - analog outputs (AO)		
Dependency:	The parameter can only be modified for p0009 = 3, 29.		
Notice:	Refer to: p0009 The sampling times entered in index 0 (digital inputs/outputs) and index 2 (analog outputs) must always be greater than or equal to the sampling time in index 1 (analog inputs).		
Note:	- the modified sampling time is not effective until the drive unit is powered up again. - Parameter p0799[0] must never equal zero.		

p0799[0...2]	CU inputs/outputs sampling time / CU I/O t_sampl		
CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5000.00 [µs]	Access level: 3 Func. diagram: 2020, 2030, 2031 Unit selection: - Expert list: 1 Factory setting 4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of the Control Unit.		
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Not available - analog inputs (AI) [2] = Not available - analog outputs (AO)		
Dependency:	The parameter can only be modified for p0009 = 3, 29. Refer to: p0009		
Notice:	The sampling times entered in index 0 (digital inputs/outputs) and index 2 (analog outputs) must always be greater than or equal to the sampling time in index 1 (analog inputs).		
Note:	- the modified sampling time is not effective until the drive unit is powered up again. - Parameter p0799[0] must never equal zero.		

p0806	BI: Inhibit master control / PcCtrl inhibit		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to block the master control.		
Dependency:	Refer to: r0807		
Note:	The commissioning software (drive control panel) uses the master control, for example.		

r0807.0	BO: Master control active / PcCtrl active			
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays what has the master control. The drive can be controlled via the BICO interconnection or from external (e.g. the commissioning software).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Master control active	Yes	No
				FP 5030, 6031
Dependency:	Refer to: p0806			
Notice:	The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.			
Note:	Bit 0 = 0: BICO interconnection active Bit 0 = 1: Master control for PC/AOP The commissioning software (drive control panel) uses the master control, for example.			

p0809[0...2]	Copy Command Data Set CDS / Copy CDS		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned8 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 15	Access level: 2 Func. diagram: 8560 Unit selection: - Expert list: 1 Factory setting 0
Description:	Copies one Command Data Set (CDS) into another.		
Index:	[0] = Source Command Data Set [1] = Target Command Data Set [2] = Start copying procedure		
Note:	Procedure: 1. In Index 0, enter which command data set should be copied. 2. In Index 1, enter the command data set that is to be copied into. 3. Start copying: Set index 2 from 0 to 1. p0809[2] is automatically set to 0 when copying is completed.		
p0810	BI: Command data set selection CDS bit 0 / CDS select., bit 0		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8560 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Command Data Set bit 0 (CDS bit 0).		
Dependency:	Refer to: r0050, p0811, r0836		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The Command Data Set selected using the binector inputs is displayed in r0836. The currently effective command data set is displayed in r0050. A Command Data Set can be copied using p0809.		
p0811	BI: Command data set selection CDS bit 1 / CDS select., bit 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8560 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Command Data Set bit 1 (CDS bit 1).		
Dependency:	Refer to: r0050, p0810, r0836		
Note:	The Command Data Set selected using the binector inputs is displayed in r0836. The currently effective command data set is displayed in r0050. A Command Data Set can be copied using p0809.		

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p0819[0...2]	Copy Drive Data Set DDS / Copy DDS		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15) Data type: Unsigned8 P-Group: Data sets Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 31	Access level: 2 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting 0
Description:	Copies one Drive Data Set (DDS) into another.		
Index:	[0] = Source Drive Data Set [1] = Target Drive Data Set [2] = Start copying procedure		
Note:	Procedure: 1. In Index 0, enter which drive data set is to be copied. 2. In Index 1, enter the drive data set data that is to be copied into. 3. Start copying: Set index 2 from 0 to 1. p0819[2] is automatically set to 0 when copying is completed.		
<hr/>			
p0820[0...n]	BI: Drive Data Set selection DDS bit 0 / DDS select., bit 0		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15), T Data type: Unsigned32 / Binary P-Group: Data sets Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8565, 8575 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Drive Data Set, bit 0 (DDS, bit 0).		
Dependency:	Refer to: r0051, r0837		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
<hr/>			
p0821[0...n]	BI: Drive Data Set selection DDS bit 1 / DDS select., bit 1		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15), T Data type: Unsigned32 / Binary P-Group: Data sets Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8565, 8570 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Drive Data Set, bit 1 (DDS, bit 1).		
Dependency:	Refer to: r0051, r0837		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
<hr/>			
p0822[0...n]	BI: Drive Data Set selection DDS bit 2 / DDS select., bit 2		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15), T Data type: Unsigned32 / Binary P-Group: Data sets Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Drive Data Set, bit 2 (DDS, bit 2).		
Dependency:	Refer to: r0051, r0837		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p0823[0...n]	BI: Drive Data Set selection DDS bit 3 / DDS select., bit 3		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15), T Data type: Unsigned32 / Binary P-Group: Data sets Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Drive Data Set, bit 3 (DDS, bit 3).		
Dependency:	Refer to: r0051, r0837		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p0824[0...n]	BI: Drive Data Set selection DDS bit 4 / DDS select., bit 4		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(15), T Data type: Unsigned32 / Binary P-Group: Data sets Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8565, 8575 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the Drive Data Set, bit 4 (DDS, bit 4).		
Dependency:	Refer to: r0051, r0837		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p0826[0...n]	Motor changeover motor number / Mot_chng mot No.		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 15	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the freely-assignable motor number for the motor changeover.		
Dependency:	Refer to: p0827		
Notice:	When changing over motor data sets with the same motor number (e.g. star-delta changeover) and for a motor with brake, the motor brake remains open during the changeover.		
Note:	When the motor data sets are changed over, the following applies: The same motor number signifies the same thermal model.		
p0826[0...n]	Motor changeover motor number / Mot_chng mot No.		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 15	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the freely-assignable motor number for the motor changeover.		
Dependency:	Refer to: p0827		
Notice:	When changing over motor data sets with the same motor number (e.g. star-delta changeover) and for a motor with brake, the motor brake remains open during the changeover.		
Note:	When the motor data sets are changed over, the following applies: The same motor number signifies the same thermal model. For the same motor number, the correction values of the Rs, Lh or kT adaptation are applied for the data set changeover (refer to r1782, r1787, r1797).		

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p0827[0...n]	Motor changeover status word bit number / Mot_chg ZSW bitNo.				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 15	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0		
Description:	Sets the bit number for every motor data set. Example: p0827[0] = 0: For MDS0, r0830.0 is switched. p0827[1] = 5: For MDS1, r0830.5 is switched.				
Dependency:	Refer to: p0826, r0830				
Note:	A motor is only changed over (a new motor selected) after the pulses have been suppressed. When the motor data sets are changed over, the following applies: Bit numbers that are not identical, signify that the motor must be changed over.				
p0828[0...n]	BI: Motor changeover feedback signal / Mot_chng fdbk sig				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), T Data type: Unsigned32 / Binary P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0		
Description:	Sets the signal source for the feedback signal when changing over the motor. For p0833.0 = 1 the following applies: This feedback signal (0/1 edge) is required after a motor changeover to enable the pulses.				
Dependency:	Refer to: p0833				
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.				
r0830.0...15	CO/BO: Motor changeover status word / Mot_chngov ZSW				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the status word of the motor changeover. These signals can be connected to digital outputs to change over the motor.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor selection bit 0	High	Low	-
	01	Motor selection bit 1	High	Low	-
	02	Motor selection bit 2	High	Low	-
	03	Motor selection bit 3	High	Low	-
	04	Motor selection bit 4	High	Low	-
	05	Motor selection bit 5	High	Low	-
	06	Motor selection bit 6	High	Low	-
	07	Motor selection bit 7	High	Low	-
	08	Motor selection bit 8	High	Low	-
	09	Motor selection bit 9	High	Low	-
	10	Motor selection bit 10	High	Low	-
	11	Motor selection bit 11	High	Low	-
	12	Motor selection bit 12	High	Low	-
	13	Motor selection bit 13	High	Low	-
	14	Motor selection bit 14	High	Low	-
	15	Motor selection bit 15	High	Low	-

Dependency: Refer to: p0827

p0831[0...15]	BI: Motor changeover contactor feedback / Mot_chg cont fdbk		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Motor Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for the feedback signal of the contactors when changing over motors. There is a fixed inter-relationship between energizing the contactor and the feedback signal.
Example:
A changeover is to be made between MDS0 (motor 0) and MDS1 (motor 1). The contactors should be switched using bit 4 (contactor 0) and 5 (contactor 1). The changeover should be made with an interconnection of the feedback signal.
Implementation:
MDS0: p0827[0] = 4, interconnect output to switch contactor 0 to r0830.4, p0831[4] = "input, feedback signal, contactor 0"
MDS1: p0827[1] = 5, interconnect output to switch contactor 1 to r0830.5, p0831[5] = "input, feedback signal, contactor 1"
The following sequence applies when changing over from MDS0 to MDS1:
1. The status bit r0830.4 is deleted. When the feedback signal (p0831[4]) is connected, the system waits until the feedback signal "contactor open" is displayed. If the feedback signal is not connected, then the system waits for the switch-off interlocking time of 320 ms.
2. The status bit r0830.5 is set. If the feedback signal (p0831[5]) is connected, the system waits until the feedback signal "contactor closed" is displayed. If the feedback signal is not connected, then the system waits for the switch-on interlocking time of 160 ms.

Index:
[0] = Feedback signal contactor 0
[1] = Feedback signal contactor 1
[2] = Feedback signal contactor 2
[3] = Feedback signal contactor 3
[4] = Feedback signal contactor 4
[5] = Feedback signal contactor 5
[6] = Feedback signal contactor 6
[7] = Feedback signal contactor 7
[8] = Feedback signal contactor 8
[9] = Feedback signal contactor 9
[10] = Feedback signal contactor 10
[11] = Feedback signal contactor 11
[12] = Feedback signal contactor 12
[13] = Feedback signal contactor 13
[14] = Feedback signal contactor 14
[15] = Feedback signal contactor 15

r0832.0...15	CO/BO: Mot. changeover contactor feedback sig. status word / Mot_chng fdbk ZSW		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8575 Unit selection: - Expert list: 1 Factory setting -

Description: Displays the status word of the contactor feedback signals when changing over a motor.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Feedback signal contactor 0	Closed	Opened	-
	01	Feedback signal contactor 1	Closed	Opened	-
	02	Feedback signal contactor 2	Closed	Opened	-
	03	Feedback signal contactor 3	Closed	Opened	-
	04	Feedback signal contactor 4	Closed	Opened	-
	05	Feedback signal contactor 5	Closed	Opened	-

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06	Feedback signal contactor 6	Closed	Opened	-
07	Feedback signal contactor 7	Closed	Opened	-
08	Feedback signal contactor 8	Closed	Opened	-
09	Feedback signal contactor 9	Closed	Opened	-
10	Feedback signal contactor 10	Closed	Opened	-
11	Feedback signal contactor 11	Closed	Opened	-
12	Feedback signal contactor 12	Closed	Opened	-
13	Feedback signal contactor 13	Closed	Opened	-
14	Feedback signal contactor 14	Closed	Opened	-
15	Feedback signal contactor 15	Closed	Opened	-

Dependency: Refer to: p0831

p0833

Data set changeover configuration / DS_chng config

HLA, SERVO,
SERVO_AC,
SERVO_I_AC

Can be changed: C2(15)	Calculated: -	Access level: 2
Data type: Unsigned16	Dyn. index: -	Func. diagram: 8575
P-Group: Data sets	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the motor and encoder changeover.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Contactor changeover from the application/drive	application	Drive	-
	01	Pulse suppression by application/drive	application	Drive	-
	02	Suppress drive parking for EDS changeover	Yes	No	-

Note: Re bit 00:
When the bit is set and the motor has to be changed over, then p0827 must be set differently in the appropriate motor data sets.
Re bit 02:
The bit defines whether, for an EDS changeover, the status signal Gn_ZSW.14 is suppressed (parking encoder active).

p0833

Data set changeover configuration / DS_chng config

VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(15)	Calculated: -	Access level: 2
Data type: Unsigned16	Dyn. index: -	Func. diagram: 8575
P-Group: Data sets	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0010 bin

Description: Sets the configuration for the motor and encoder changeover.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Contactor changeover from the application/drive	application	Drive	-
	01	Pulse suppression by application/drive	application	Drive	-
	02	Suppress drive parking for EDS changeover	Yes	No	-

Note: Re bit 00:
When the bit is set and the motor has to be changed over, then p0827 must be set differently in the appropriate motor data sets.
Re bit 02:
The bit defines whether, for an EDS changeover, the status signal Gn_ZSW.14 is suppressed (parking encoder active).
Re motor changeover to running motor:
The "flying restart" function should also be activated (p1200) when changing over to a motor that is already running.

r0835.2		CO/BO: Data set changeover status word / DDS_ZSW		
ENC, TM41	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8575	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status word for the drive data set changeover.			
Bit field:	Bit	Signal name	1 signal	0 signal
	02	Internal parameter calculation active	Yes	No
Note:	Re bit 02: A data set changeover is delayed by the time required for the internal parameter calculation.			

r0835.0...11		CO/BO: Data set changeover status word / DDS_ZSW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8575	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status word for the drive data set changeover.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Motor changeover active	Yes	No
	01	Encoder changeover active	Yes	No
	02	Internal parameter calculation active	Yes	No
	04	Armature short circuit active	Yes	No
	05	Identification running	Yes	No
	06	Friction characteristic record running	Yes	No
	07	Rotating measurement running	Yes	No
	08	Motor data identification running	Yes	No
	10	Wait for pulse suppression	Yes	No
	11	Wait for motor changeover feedback signal	Yes	No
Note:	This parameter is only supplied with up-to-date values if data set changeover has been selected or is running. Re bit 00: The signal is only influenced when a motor changeover is set via p0827 (unequal bit numbers). Re bit 01: The signal is only influenced when an encoder changeover is set via p0187, p0188, or p0189. Re bit 02: A data set changeover is delayed by the time required for the internal parameter calculation. Re bit 04: A data set changeover is only carried out when the armature short circuit is not activated. Re bit 05: The following applies for SERVO: A data set changeover is only carried out when pole position identification, encoder adjustment, motor data identification, and rotating measurement are not running. The following applies for VECTOR: A data set changeover is only carried out when pole position identification is not running. Re bit 06: A data set changeover is only carried out when the friction characteristic record is not running. Re bit 07 (VECTOR only): A data set changeover is only carried out when rotating measurement is not running. Re bit 08 (VECTOR only): A data set changeover is only carried out when motor data identification is not running.			

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2.2 List of parameters

Re bit 10:

A motor changeover is set with p0833.1 = 1. It can only be carried out when the application performs pulse suppression.

Re bit 11:

A motor changeover is set with p0833.0 = 1. The pulses are only enabled when the "Motor changeover feedback" signal is detected.

r0836.0...3 CO/BO: Command Data Set CDS selected / CDS selected

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8560 Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the command data set (CDS) selected via the binector input.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	CDS select. bit 0	ON	OFF	-
	01	CDS select. bit 1	ON	OFF	-
	02	CDS select. bit 2	ON	OFF	-
	03	CDS select. bit 3	ON	OFF	-

Dependency: Refer to: r0050, p0810, p0811

Note: Command data sets are selected via binector input p0810 and following.
The currently effective command data set is displayed in r0050.

r0837.0...4 CO/BO: Drive Data Set DDS selected / DDS selected

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the drive data set (DDS) selected via the binector input.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DDS select. bit 0	ON	OFF	-
	01	DDS select. bit 1	ON	OFF	-
	02	DDS select. bit 2	ON	OFF	-
	03	DDS select. bit 3	ON	OFF	-
	04	DDS select. bit 4	ON	OFF	-

Dependency: Refer to: r0051, p0820, p0821, p0822, p0823, p0824

Note: Drive data sets are selected via binector input p0820 and following.
The currently effective drive data set is displayed in r0051.

If there is only one data set, then a value of 0 is displayed in this parameter and not the selection via binector inputs.

r0838[0...3] Motor/Encoder Data Set selected / MDS/EDS selected

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8565 Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the selected Motor Data Set (MDS) and the selected Encoder Data Sets (EDS).

Index:
[0] = Motor Data Set MDS selected
[1] = Encoder 1 Encoder Data Set EDS selected
[2] = Encoder 2 Encoder Data Set EDS selected
[3] = Encoder 3 Encoder Data Set EDS selected

Dependency: Refer to: r0049, p0186, p0187, p0188, p0189
Note: Value 99 means the following: No encoder assigned (not configured).

p0839	Motor changeover contactor control delay time / Mot_chg ctrl t_del		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: Unsigned16 P-Group: Motor Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500 [ms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the delay time for the contactor control for the motor changeover.		
Note:	The delay time is taken into account in the following cases: - for feedback signal, previous contactor "Open". The new motor contactor is controlled (energized) after the delay time has expired. - for the feedback signal, new motor contactor "Closed". The pulses are enabled after the delay time has expired.		

p0840[0...n]	BI: ON / OFF (OFF1) / ON / OFF (OFF1)		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 2610, 8720, 8820, 8920 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the command "ON/OFF (OFF1)". For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).		
Recommend.:	When the setting for this binector input is changed, the motor can only be switched on by means of an appropriate signal change of the source.		
Dependency:	Refer to: p1055, p1056		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		



Notice:	For binector input p0840 = 0 signal, the motor can be moved, jogging using binector input p1055 or p1056. The command "ON/OFF (OFF1)" can be issued using binector input p0840 or p1055/p1056. For binector input p0840 = 0 signal, the switch-on inhibit is acknowledged. Only the signal source that originally powered up can also power down again. The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note:	For drives with closed-loop speed control (p1300 = 20, 21), the following applies: - BI: p0840 = 0 signal: OFF1 (braking with the ramp-function generator, then pulse suppression) For drives with closed-loop torque control (p1300 = 22, 23), the following applies: - BI: p0840 = 0 signal: immediate pulse suppression For drives with closed-loop torque control (activated using p1501), the following applies: - BI: p0840 = 0 signal: No dedicated braking response, but pulse cancelation when standstill is detected (p1226, p1227) For drives with closed-loop speed/torque control, the following applies: - BI: p0840 = 0/1 signal: ON (pulses can be enabled) For active infeeds (Active Line Module and Smart Line Module) the following applies: - BI: p0840 = 0 signal: OFF1 (reduce V _{dc} along the ramp, then pulse suppression and pre-charging contactor/line contactor open) - BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close, pulses can be enabled) For passive infeeds (Basic Line Module) the following applies: - BI: p0840 = 0 signal: OFF1 (pre-charging contactor/line contactor open) - BI: p0840 = 0/1 signal: ON (pre-charging contactor/line contactor close) r0863.1 of a drive can also be selected as signal source.


p0840	BI: ON / OFF (OFF1) / ON / OFF (OFF1)		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9677
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the command "ON/OFF (OFF1)".
For the PROFIdrive profile, this command corresponds to control word 1 bit 0 (STW1.0).

Recommend.: When the setting for this binector input is changed, the motor can only be switched on by means of an appropriate signal change of the source.

Dependency: Refer to: p1055, p1056

Caution: When "master control from PC" is activated, this binector input is ineffective.


 **Notice:** Only the signal source that originally powered up can also power down again.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: BI: p0840 = 0 signal: OFF1 (pulse suppression and switch-on inhibit)
BI: p0840 = 0/1 signal: ON (pulses can be enabled)
This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.


p0844[0...n]	BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501, 8720, 8820, 8920
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1


Description: Sets the first signal source for the command "No coast down/coast down (OFF2)".
The following signals are AND'ed:
- BI: p0844 "No coast-down / coast-down (OFF2) signal source 1"
- BI: p0845 "No coast-down / coast-down (OFF2) signal source 2"
For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1).
BI: p0844 = 0 signal or BI: p0845 = 0 signal
- OFF2 (immediate pulse suppression and switch on inhibit)
BI: p0844 = 1 signal and BI: p0845 = 1 signal
- No OFF2 (enable is possible)


Caution: When "master control from PC" is activated, this binector input is ineffective.


 **Notice:** The parameter may be protected as a result of p0922 or p2079 and cannot be changed.


Note: For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies:
- pre-charging contactor/line contactor is additionally opened.


p0844	BI: No coast-down / coast-down (OFF2) / OFF2		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9677
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "No coast down/coast down (OFF2)". For the PROFIdrive profile, this command corresponds to control word 1 bit 1 (STW1.1). BI: p0844 = 0 signal - OFF2 (immediate pulse suppression and switch on inhibit) BI: p0844 = 1 signal - No OFF2 (enable is possible)		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.		


p0845[0...n]	BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501, 8720, 8820, 8920
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the second signal source for the command "No coast down/coast down (OFF2)". The following signals are AND'ed: - BI: p0844 "No coast-down / coast-down (OFF2) signal source 1" - BI: p0845 "No coast-down / coast-down (OFF2) signal source 2" For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 1 (STW1.1). BI: p0844 = 0 signal or BI: p0845 = 0 signal - OFF2 (immediate pulse suppression and switch on inhibit) BI: p0844 = 1 signal and BI: p0845 = 1 signal - No OFF2 (enable is possible)		
Caution:	When "master control from PC" is activated, this binector input is effective.		
			
Note:	For Active Line Modules, Smart Line Modules and binector input p0844 = 0 signal or p0845 = 0 signal, the following applies: - pre-charging contactor/line contactor is additionally opened.		


p0848[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the first signal source for the command "No quick stop/quick stop (OFF3)". The following signals are AND'ed: - BI: p0848 "No quick stop / quick stop (OFF3) signal source 1" - BI: p0849 "No quick stop / quick stop (OFF3) signal source 2" For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2). BI: p0848 = 0 signal or BI: p0849 = 0 signal - OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit) BI: p0848 = 1 signal and BI: p0849 = 1 signal - No OFF3 (enable is possible)		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For drives with closed-loop torque control (activated using p1501), the following applies: BI: p0848 = 0 signal: - No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).		


p0848	BI: No Quick Stop / Quick Stop (OFF3) / OFF3		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9677
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the first signal source for the command "No quick stop/quick stop (OFF3)". For the PROFIdrive profile, this command corresponds to control word 1 bit 2 (STW1.2). BI: p0848 = 0 signal - OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit) BI: p0848 = 1 signal - No OFF3 (enable is possible)		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.		


p0849[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 2 / OFF3 S_src 2		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the second signal source for the command "No quick stop/quick stop (OFF3)". The following signals are AND'ed: - BI: p0848 "No quick stop / quick stop (OFF3) signal source 1" - BI: p0849 "No quick stop / quick stop (OFF3) signal source 2" For the PROFIdrive profile, the result of the AND logic operation corresponds to control word 1 bit 2 (STW1.2). BI: p0848 = 0 signal or BI: p0849 = 0 signal - OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit) BI: p0848 = 1 signal and BI: p0849 = 1 signal - No OFF3 (enable is possible)		
Caution:	When "master control from PC" is activated, this binector input is effective.		
			
Note:	For drives with closed-loop torque control (activated using p1501), the following applies: BI: p0849 = 0 signal: - No dedicated braking response, but pulse suppression when standstill is detected (p1226, p1227).		

p0852[0...n]	BI: Enable operation/inhibit operation / Operation enable		
A_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501, 8820, 8920
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "enable operation/inhibit operation". For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3). BI: p0852 = 0 signal Inhibit operation (suppress pulses). BI: p0852 = 1 signal Enable operation (pulses can be enabled).		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p0852	BI: Enable operation/inhibit operation / Operation enable		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9677
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "enable operation/inhibit operation". For the PROFIdrive profile, this command corresponds to control word 1 bit 3 (STW1.3). BI: p0852 = 0 signal Inhibit operation (suppress pulses). BI: p0852 = 1 signal Enable operation (pulses can be enabled).		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.		

p0854[0...n]	BI: Control by PLC/no control by PLC / Master ctrl by PLC		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501, 8720, 8820, 8920
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "control by PLC/no control by PLC". For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10). BI: p0854 = 0 signal No control by PLC BI: p0854 = 1 signal Master control by PLC.		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1. If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).		

p0854	BI: Control by PLC/no control by PLC / Master ctrl by PLC		
ENC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2501, 8720, 8820, 8920
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "control by PLC/no control by PLC". For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10). BI: p0854 = 0 signal No control by PLC BI: p0854 = 1 signal Master control by PLC.		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This bit is used to initiate a response for the drives when the control fails (F07220). If there is no control available, then binector input p0854 should be set to 1. If a control is available, then STW1.10 must be set to 1 (PZD1) so that the received data is updated. This applies regardless of the setting in p0854 and even in the case of free telegram configuration (p0922 = 999).		

p0854	BI: Control by PLC/no control by PLC / Master ctrl by PLC		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9677, 9678
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the command "control by PLC/no control by PLC". For the PROFIdrive profile, this command corresponds to control word 1 bit 10 (STW1.10). BI: p0854 = 0 signal No control by PLC BI: p0854 = 1 signal Master control by PLC.		
Dependency:	Refer to: p1155		
Caution:	When "master control from PC" is activated, this binector input is ineffective.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the TM41, a response can be initiated using this bit if the control fails. The parameter is only effective in the "SIMOTION" operating mode (p4400 = 0). In the "SINAMICS" operating mode, the setpoints at connector input p4420 are evaluated independently of p0854. Further, the setting of p2037 should be observed.		

2 Parameters

2.2 List of parameters

p0855[0...n]	BI: Unconditionally release holding brake / Uncond open brake		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 2701, 2707 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the command "unconditionally open holding brake".		
Dependency:	Refer to: p0858		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake).		
p0856[0...n]	BI: Speed controller enable / n_ctrl enable		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 2701, 2707 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the command "enable speed controller" (r0898.12). 0 signal: Set the I component and speed controller output to zero. 1 signal: Enable speed controller.		
Dependency:	Refer to: r0898		
Note:	If "enable speed controller" is withdrawn, then an existing brake will be closed. If "speed controller enable" is withdrawn, the pulses are not suppressed.		
p0856[0...n]	BI: Velocity controller enable / v_ctrl enable		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 2701, 2707 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the command "enable speed controller" (r0898.12). 0 signal: Set the I component and speed controller output to zero. 1 signal: Enable speed controller.		
Dependency:	Refer to: r0898		
Note:	If "enable speed controller" is withdrawn, then an existing brake will be closed. If "speed controller enable" is withdrawn, the pulses are not suppressed.		

p0857	Power unit monitoring time / PU t_monit		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 100.0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60000.0 [ms]	Access level: 2 Func. diagram: 8760, 8864, 8964 Unit selection: - Expert list: 1 Factory setting 6000.0 [ms]
Description:	Sets the monitoring time for the power unit. The following applies for infeeds and drives: The monitoring time is started after an 0/1 edge of the ON/OFF1 command. If the power unit does not return a READY signal within the monitoring time, then fault F06000 (infeeds) or F07802 (drives) is output. For drives, the following also applies: After the pulse enable (operation enabled, p0852), the monitoring time is re-started. If the infeed does not signal ready to the drive within the monitoring time (using BI: p0864 of the drive), fault F07840 is initiated.		
Notice:	The maximum time to pre-charge the DC link is monitored in the power unit and cannot be changed. The maximum duration of the pre-charging depends on the power class and the power unit design. The monitoring time for the pre-charging is started after the ON command (BI: p0840 = 0/1 signal). Fault F30027 is output when the maximum pre-charging duration is exceeded.		
Note:	The factory setting for p0857 depends on the power class and the design of the power unit. The monitoring time for the ready signal of the power unit includes the time to pre-charge the DC link and, if relevant, the de-bounce time of the contactors. If an excessively low value is entered into p0857, then after enable, this results in the corresponding fault.		

p0858[0...n]	BI: Unconditionally close holding brake / Uncond close brake		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2501, 2701, 2707 Unit selection: - Expert list: 1 Factory setting 9719.13
Description:	Sets the signal source for the command "unconditionally close holding brake".		
Dependency:	Refer to: p0855		
Note:	The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake). For a 1 signal via BI: p0858, the command "unconditionally close the holding brake" is executed and internally a zero setpoint is entered.		

p0858[0...n]	BI: Unconditionally close holding brake / Uncond close brake		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2501, 2701, 2707 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the command "unconditionally close holding brake".		
Dependency:	Refer to: p0855		
Note:	The signal via BI: p0858 (unconditionally close holding brake) has a higher priority than via BI: p0855 (unconditionally open holding brake). For a 1 signal via BI: p0858, the command "unconditionally close the holding brake" is executed and internally a zero setpoint is entered.		

p0860	BI: Line contactor feedback signal / Line contact feedb		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2634, 8734, 8834, 8934 Unit selection: - Expert list: 1 Factory setting 863.1
Description:	Sets the signal source for the feedback signal from the line contactor.		
Recommend.:	When the monitoring is activated (BI: p0860 not equal to r0863.1), then to control the line contactor, signal BO: r0863.1 of its own drive object should be used.		
Dependency:	Refer to: p0861, r0863		
Notice:	The line contactor monitoring is de-activated if the control signal of the particular drive object is set as the signal source for the feedback signal of the line contactor (BI: p0860 = r0863.1).		
Note:	The state of the line contactor is monitored depending on signal BO: r0863.1. When the monitoring is activated (BI: p0860 not equal to r0863.1), fault F07300 is then also output if the contactor is closed before it is controlled using r0863.1.		

p0861	Line contactor monitoring time / LineContact t_mon		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5000 [ms]	Access level: 2 Func. diagram: 2634, 8734, 8834, 8934 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the monitoring time of the line contactor. This time starts each time that the line contactor switches (r0863.1). If a feedback signal is not received from the line contactor within the time, a message is output.		
Dependency:	Refer to: p0860, r0863		
Note:	The monitoring function is disabled for the factory setting of p0860.		

p0862	Power unit ON delay / PU t_on		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65000 [ms]	Access level: 3 Func. diagram: 2610, 8732, 8832, 8932 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the delay time for the control command of the power unit and a line contactor, if used.		
Note:	This means that it is possible to realize a shifted (delayed) pre-charging or power-on using a single ON command. When the infeed units are active, before the line contactor is closed, an offset adjustment of the current measurement is carried out for a duration of 120 ms (p3491).		

r0863.0...2		CO/BO: Drive coupling status word/control word / CoupleZSW/STW			
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Display and BICO output for the status word and control word of the drive coupling.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Closed-loop control operation	Yes	No	2610, 8710, 8810, 8910
	01	Energize contactor	Yes	No	2610, 2634, 7990, 8734, 8834, 8934
	02	Infeed line supply failure	Yes	No	-
Dependency:	Refer to: p0864				
Note:	Re bit 00: Bit 0 signals that the infeed is ready. When the operating signal is transferred via binector output r0863.0 this allows several drives to start (run-up) staggered over time when they are simultaneously powered up. To realize this, the following connections/interconnections are required: Drive 1: Interconnect binector input p0864 with binector output r0863.0 of the infeed Drive 2: Interconnect binector input p0864 with binector output r0863.0 of drive 1 Drive 3: Interconnect binector input p0864 with binector output r0863.0 of drive 2 etc. The first drive only transfers the operating signal to the next drive after it has reached its ready condition. Re bit 01: Bit 1 is used to control an external line contactor. Re bit 02: This bit only signals line supply failure for Active Infeed (A_INF) and Smart Infeed (S_INF).				

r0863.0		CO/BO: System pressure status word / p_sys ZSW			
HLA	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Display and BICO output for the status word of the system pressure.				
Recommend.:	If the system pressure is measured (r0069), this signal can be interconnected from the binector input "system pressure available" (p0864). To do this, the threshold and hysteresis for the system pressure must be appropriately set (p0865, p0866).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	System pressure reached	Yes	No	-
Dependency:	Refer to: p0864, p0865, p0866				

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2.2 List of parameters

p0864	BI: System pressure available / p_sys available		
HLA	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the "system pressure available" signal.		
Dependency:	Refer to: r0863, p0865, p0866		
Note:	An enable is only possible for p0864 = 1 signal.		
<hr/>			
p0864	BI: Infeed operation / INF operation		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2610, 8710, 8910
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the operating signal of the infeed (e.g. BO: r0863.0).		
Dependency:	Refer to: r0863		
Note:	The sequence control of a servo/vector drive requires this signal. The following applies for an infeed without DRIVE-CLiQ: For these infeeds, the "ready" message is available via an output terminal. This signal must be connected to a digital input. The drives supplied from this infeed must use this signal as ready signal (BI: p0864 = digital input).		
<hr/>			
p0865	System pressure switch-on threshold / p_sys thresh		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [bar]	10000.0 [bar]	0.0 [bar]
Description:	Sets the switch-on threshold to evaluate the measured system pressure.		
Recommend.:	If the system pressure is measured (r0069), this signal can be interconnected from the binector input "system pressure available" (p0864). To do this, the threshold and hysteresis for the system pressure must be appropriately set (p0865, p0866).		
Dependency:	Refer to: r0863, p0864, p0866		
<hr/>			
p0866	System pressure switch-on threshold hysteresis / p_sys hyst		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	10000.0 [%]	20.0 [%]
Description:	Sets the hysteresis for the switch-on threshold to evaluate the measured system pressure.		
Recommend.:	If the system pressure is measured (r0069), this signal can be interconnected from the binector input "system pressure available" (p0864). To do this, the threshold and hysteresis for the system pressure must be appropriately set (p0865, p0866).		
Dependency:	Refer to: r0863, p0864, p0865		
Note:	The hysteresis refers to the switch-on threshold (p0865) and acts on the lower threshold.		

p0867	Power unit main contactor holding time after OFF1 / PU t_MC after OFF1			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [ms]	500.0 [ms]	50.0 [ms]	
Description:	Sets the main contactor holding time after OFF1			
Dependency:	Refer to: p0869			
Note:	After withdrawing the OFF1 enable (source of p0840), the main contactor is opened after the main contactor holding time has elapsed. For p0869 = 1 (keep main contactor closed for STO), after withdrawing STO, the switch-on inhibit must be acknowledged via the source of p0840 = 0 (OFF1) – and before the main contactor holding time expires, should go back to 1, otherwise the main contactor will open. When operating a drive connected to SINUMERIK, which only closes the main contactor with the OFF1 command (blocksize, chassis), p0867 should be set as a minimum to 50 ms.			
p0868	Power unit DC switch debounce time / PU DC sw t_deboun			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0 [ms]	65000 [ms]	65000 [ms]	
Description:	Sets the debounce time for the DC circuit breaker for Motor Modules in "chassis" format.			
Note:	The following applies if p0868 = 65000 ms: The debounce time defined internally in the power unit's EEPROM is implemented.			
p0869	Sequence control configuration / Seq_ctrl config			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Sets the configuration for the sequence control.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Keep main contactor closed for STO	Yes	No
				FP
				-
Dependency:	Refer to: p0867			
Note:	Re bit 00: After withdrawing the OFF1 enable (source of p0840), the main contactor is opened after the main contactor holding time has elapsed. For p0869.0 = 1, after withdrawing STO, the switch-on inhibit must be acknowledged via the source of p0840 = 0 (OFF1) – and before the main contactor holding time expires (p0867), should go back to 1, otherwise the main contactor will open.			

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r0873	CO/BO: Infeed total operation / INF total oper				
B_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8732, 8832		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the operational readiness of the infeeds when using Smart Line Module (SLM) and Basic Line Module (BLM) together (mixed operation). In order that signal BO: r0873 is available at one of the infeeds, then BI: p0874 of the one infeed must be interconnected to BO: r0863.0 of the other infeed.				
Dependency:	Refer to: r0863, p0874				
Note:	Mixed operation is not possible with the Active Line Module (ALM)!				
p0874	BI: Smart/ Basic Line Module operation / SLM/BLM operation				
B_INF, S_INF	Can be changed: T	Calculated: -	Access level: 2		
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 8732, 8832		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0		
Description:	Setting to interconnect the ready signal for mixed operation of Smart Line Module (SLM) and Basic Line Module (BLM). In order that signal BO: r0873 is available at one of the infeeds, then BI: p0874 of the one infeed must be interconnected to BO: r0863.0 of the other infeed.				
Dependency:	Refer to: r0863, r0873				
Note:	Mixed operation is not possible with the Active Line Module (ALM)!				
r0887.0...13	BO: ESR status word / ESR ZSW				
HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status word for the "ESR" function.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ESR monitoring activated	Yes	No	-
	01	Profile "Extended stopping (integrated in the drive)" active	Yes	No	-
	02	Profile "Extended retraction (integrated in the drive)" active	Yes	No	-
	03	Profile "Generator operation (Vdc controller)" active	Yes	No	-
	09	ESR enabled (p0889)	Yes	No	-
	10	ESR trigger active (p0890)	Yes	No	-
	11	ESR OFF ramp OFF1/OFF3 (p0891)	OFF1	OFF3	-
	12	ESR response initiated	Yes	No	3082
	13	ESR response presently running	Yes	No	-
Dependency:	Refer to: p0888, p0889, p0890, p0891				
Note:	ESR: Extended Stop and Retract				

p0888	ESR configuration / ESR configuration		
HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	0

Description: Sets the configuration for the "ESR" function.
 0: No function
 1: Extended stopping (integrated in the drive), n_set
 2: Extended retraction (integrated in the drive)
 3: Generator operation (Vdc controller)
 4: Extended stopping (integrated in the drive), n_act

Dependency: Refer to: p0889, p0891, p0892, p0893, p1240

Caution: For p0888 = 3 generator operation (Vdc controller) must be correspondingly configured using p1240.



Note: ESR: Extended Stop and Retract

p0889	BI: ESR response enable / Response enab		
HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	2090.9

Description: Sets the signal source to enable the response for the "ESR" function.
 BI: p0889 = 0 signal
 The ESR response is locked. A possible trigger event that occurs is ignored.
 BI: p0889 = 1 signal
 The ESR response is enabled. A possible trigger event that occurs initiates the response.

Dependency: Refer to: p0888

Note: ESR: Extended Stop and Retract

p0890[0...4]	BI: ESR trigger / ESR trigger		
HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 2090.2
			[1] 9721.15
			[2] 9723.1
			[3] 9723.2
			[4] 0

Description: Sets the signal sources for the trigger for the "ESR" function.
 The binector inputs cannot be interconnected or interconnected as follows:
 BI: p0890[0] = r2090.2 (CU_STW1.2)
 BI: p0890[1] = r9721.15 (Safety Integrated STOP E)
 BI: p0890[2] = r9723.1 (Safety Integrated STOP F)
 BI: p0890[3] = r9723.2 (Safety Integrated, communication failure)
 BI: p0890[4] = can be freely interconnected

2 Parameters

2.2 List of parameters

Index: [0] = Trigger for NCK
 [1] = Trigger for SI STOP E
 [2] = Trigger for SI STOP F
 [3] = Trigger for SI communication failure
 [4] = Trigger can be freely interconnected

Dependency: Refer to: p0888

Note: ESR: Extended Stop and Retract

p0891 ESR OFF ramp / ESR OFF ramp

HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the OFF ramp for the "ESR" function.
 0: OFF3
 1: OFF1

Dependency: Refer to: p0888

Note: ESR: Extended Stop and Retract

p0892 ESR timer / ESR timer

HLA (ESR), SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [s]	20.00 [s]	0.50 [s]

Description: Sets the timer for the brake delay for the "ESR" function.

Dependency: The following applies when Safety Integrated is enabled:
 p0892 < p9580 (SI motion, pulse cancellation delay bus failure)
 If the setting for the times is not observed, then ESR OFF ramp will not be able to be fully completed.
 Refer to: p0888, p9580

Note: ESR: Extended Stop and Retract

p0893 ESR velocity / ESR velocity

HLA, HLA (ESR), SERVO (ESR, Lin), SERVO_AC (ESR, Lin), SERVO_I_AC (ESR, Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-340.28235E36 [m/min]	340.28235E36 [m/min]	0 [m/min]


Description: Sets the speed/velocity, which, when triggered, is approached with an OFF3 ramp.
 The timer in p0892 is the total time that elapses for the approach and constant velocity travel. After this, depending on the setting in p0891, an OFF1 ramp or OFF3 ramp is realized.

Dependency: Refer to: p0888, p0889, p0891, p0892

Note: This parameter is only of significance for the profile "retraction" (p0888 = 2).
 ESR: Extended Stop and Retract

p0893	ESR speed / ESR speed		
SERVO (ESR), SERVO_AC (ESR), SERVO_I_AC (ESR)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3082
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-340.28235E36 [rpm]	340.28235E36 [rpm]	0 [rpm]
Description:	Sets the speed/velocity, which, when triggered, is approached with an OFF3 ramp. The timer in p0892 is the total time that elapses for the approach and constant velocity travel. After this, depending on the setting in p0891, an OFF1 ramp or OFF3 ramp is realized.		
Dependency:	Refer to: p0888, p0889, p0891, p0892		
Note:	This parameter is only of significance for the profile "retraction" (p0888 = 2). ESR: Extended Stop and Retract		

p0894	Parking pre-setting / Parking pre-set				
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Pre-setting for the "Parking axis" and "Parking encoder" function.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Default with interconnection	Park	Do not park	-
Dependency:	Refer to: p0480, p0897				
Note:	Re bit 00: If there is at least one BICO interconnection for "Parking axis" or "Parking encoder", this default setting is taken into consideration during power-up.				

p0895[0...n]	BI: Activate/de-activate power unit components / PU_comp act/deact		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source to activate/de-activate a power unit component.		
Dependency:	BI: p0895 = 0 signal De-activate power unit components. BI: p0895 = 1 signal Activate power unit components Refer to: p0125, r0126		
Caution:	It is not permissible to de-activate drive objects with safety functions enabled.		
			
Notice:	For Active Line Modules in the "Chassis" format, the Voltage Sensing Module (VSM, p0145) belonging to the power unit is automatically activated/deactivated.		
Note:	The power unit is only de-activated when the pulses are suppressed. For units connected in parallel, when one of the power units is de-activated, then the enable in p7001 is withdrawn.		

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2.2 List of parameters

r0896.0					BO: Parking axis, status word / Parking axis, ZSW				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -		Calculated: -		Access level: 2				
	Data type: Unsigned8		Dyn. index: -		Func. diagram: -				
	P-Group: Displays, signals		Units group: -		Unit selection: -				
	Not for motor type: -		Scaling: -		Expert list: 1				
	Min		Max		Factory setting				
	-		-		-				
Description:	Displays the status word for the "parking axis" function.								
Bit field:	Bit	Signal name	1 signal	0 signal	FP				
	00	Parking axis active	Yes	No	-				
Dependency:	Refer to: p0897								
p0897					BI: Parking axis selection / Parking axis sel				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T		Calculated: -		Access level: 2				
	Data type: Unsigned32 / Binary		Dyn. index: -		Func. diagram: -				
	P-Group: Displays, signals		Units group: -		Unit selection: -				
	Not for motor type: -		Scaling: -		Expert list: 1				
	Min		Max		Factory setting				
	-		-		0				
Description:	Sets the signal source to select the "parking axis" function.								
Dependency:	BI: p0897 = 0 signal The function "parking axis" is not selected. BI: p0897 = 1 signal The function "parking axis" is selected. Refer to: r0896								
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.								
Note:	After it has been selected the "parking axis" function only becomes active when the pulses are suppressed.								
r0898.0...10					CO/BO: Control word sequence control infeed / STW seq_ctrl INF				
A_INF, R_INF, S_INF	Can be changed: -		Calculated: -		Access level: 2				
	Data type: Unsigned16		Dyn. index: -		Func. diagram: 8820, 8920				
	P-Group: Displays, signals		Units group: -		Unit selection: -				
	Not for motor type: -		Scaling: -		Expert list: 1				
	Min		Max		Factory setting				
	-		-		-				
Description:	Display and connector output for the control word of the sequence control for the infeed.								
Bit field:	Bit	Signal name	1 signal	0 signal	FP				
	00	ON/OFF1	Yes	No	-				
	01	OC / OFF2	Yes	No	-				
	03	Operation enable	Yes	No	-				
	05	Inhibit motoring operation	Yes	No	-				
	06	Inhibit regenerative	Yes	No	-				
	10	Master ctrl by PLC	Yes	No	-				
Note:	OC: Operating condition								

r0898.0...10	CO/BO: Control word sequence control infeed / STW seq_ctrl INF				
B_INF	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8720		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the control word of the sequence control for the infeed.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	10	Master ctrl by PLC	Yes	No	-
Note:	OC: Operating condition				
r0898.0...15	CO/BO: Control word drive object 1 / STW DO1				
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the control word of drive object 1 (Control Unit).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Synchronization signal SYN	Yes	No	-
	01	Real time synchronization PING	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	12	Master sign-of-life bit 0	Yes	No	-
	13	Master sign-of-life bit 1	Yes	No	-
	14	Master sign-of-life bit 2	Yes	No	-
	15	Master sign-of-life bit 3	Yes	No	-
r0898.10	CO/BO: Control word sequence control encoder DO / STW seq_ctrl encDO				
ENC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the control word of the sequence control for encoder drive object.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	10	Master ctrl by PLC	Yes	No	-
r0898.0...14	CO/BO: Control word sequence control / STW seq_ctrl				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2501		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the control word of the sequence control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-

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2.2 List of parameters

02	OC / OFF3	Yes	No	-
03	Operation enable	Yes	No	-
04	Ramp-function generator enable	Yes	No	-
05	Continue ramp-function generator	Yes	No	-
06	Speed setpoint enable	Yes	No	-
07	Command open brake	Yes	No	-
08	Jog 1	Yes	No	3001
09	Jog 2	Yes	No	3001
10	Master ctrl by PLC	Yes	No	-
12	Speed controller enable	Yes	No	-
14	Command close brake	Yes	No	-

Note: OC: Operating condition

r0898.0...14 CO/BO: Control word sequence control / STW seq_ctrl

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2501
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and connector output for the control word of the sequence control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	02	OC / OFF3	Yes	No	-
	03	Operation enable	Yes	No	-
	04	Ramp-function generator enable	Yes	No	-
	05	Continue ramp-function generator	Yes	No	-
	06	Velocity setpoint enable	Yes	No	-
	07	Command open brake	Yes	No	-
	08	Jog 1	Yes	No	3001
	09	Jog 2	Yes	No	3001
	10	Master ctrl by PLC	Yes	No	-
	12	Velocity controller enable	Yes	No	-
	14	Command close brake	Yes	No	-

Note: OC: Operating condition

r0898.0...13 CO/BO: Control word sequence control / STW seq_ctrl

TM41	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9678
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and connector output for the control word of the sequence control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	02	OC / OFF3	Yes	No	-
	03	Operation enable	Yes	No	-
	04	Ramp-function generator enable	Yes	No	-
	05	Start ramp-function generator	Yes	No	-
	06	Speed setpoint enable	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	10	Master ctrl by PLC	Yes	No	-
	13	Zero mark enable	Yes	No	-

Note: OC: Operating condition

r0899.0...12 CO/BO: Status word sequence control infeed / ZSW seq_ctrl INF

A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8826, 8926
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control of the infeed unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	04	No OFF2 active	OFF2 inactive	OFF2 active	-
	06	Sw on inhibit	Yes	No	-
	08	Power-up active	Yes	No	-
	09	Control request	Yes	No	-
	11	Pre-charging compl	Yes	No	-
	12	Line contactor closed	Yes	No	8934

Note: Re bit 12:

The feedback signal of a line contactor (auxiliary contact) can be interconnected via BI: p0860.

r0899.0...12 CO/BO: Status word sequence control infeed / ZSW seq_ctrl INF

B_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8726
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control of the infeed unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	04	No OFF2 active	OFF2 inactive	OFF2 active	-
	06	Sw on inhibit	Yes	No	-
	09	Control request	Yes	No	-
	11	Pre-charging compl	Yes	No	-
	12	Line contactor closed	Yes	No	-

Note: Re bits 00, 01, 02, 04, 06, 09:

For PROFIdrive, these signals are used for status word 1.

r0899.0...15 CO/BO: Status word drive object 1 / ZSW DO1

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control of the infeed unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Reserved	Yes	No	-
	03	Fault present	Yes	No	-
	07	Alarm present	Yes	No	-
	08	System time synchronized	Yes	No	-
	12	Slave sign-of-life bit 0	Yes	No	-

2 Parameters

2.2 List of parameters

13	Slave sign-of-life bit 1	Yes	No	-
14	Slave sign-of-life bit 2	Yes	No	-
15	Slave sign-of-life bit 3	Yes	No	-

r0899.7...9 CO/BO: Status word sequence control encoder DO / ZSW seq_ctrl encDO

ENC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status word for sequence control on the encoder drive object.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	07	Drive ready	Yes	No	-
	09	Control request	Yes	No	-

Note: For PROFIdrive, this signal is used for status word ZSW2_ENC.

r0899.0...13 CO/BO: Status word sequence control / ZSW seq_ctrl

HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	03	Jog active	Yes	No	-
	04	No coasting active	OFF2 inactive	OFF2 active	-
	05	No Quick Stop active	OFF3 inactive	OFF3 active	-
	06	Switching on inhibited active	Yes	No	-
	07	Drive ready	Yes	No	-
	08	Controller enable	Yes	No	-
	09	Control request	Yes	No	-
	11	Enable power	Yes	No	-
	12	Shutoff valve enabled	Yes	No	-
	13	Command lock shutoff valve	Yes	No	-

Note: Re bits 00, 01, 02, 04, 05, 06, 09:
For PROFIdrive, these signals are used for status word 1.

r0899.0...15 CO/BO: Status word sequence control / ZSW seq_ctrl

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2503
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	03	Jog active	Yes	No	-
	04	No coasting active	OFF2 inactive	OFF2 active	-

05	No Quick Stop active	OFF3 inactive	OFF3 active	-
06	Switching on inhibited active	Yes	No	-
07	Drive ready	Yes	No	-
08	Controller enable	Yes	No	-
09	Control request	Yes	No	-
11	Pulses enabled	Yes	No	-
12	Open holding brake	Yes	No	-
13	Command close holding brake	Yes	No	-
14	Pulse enable from the brake control	Yes	No	-
15	Setpoint enable from the brake control	Yes	No	-

Note: Re bits 00, 01, 02, 04, 05, 06, 09:
For PROFIdrive, these signals are used for status word 1.
Re bit 13:
When the "Safe Brake Control" (SBC) is activated and selected, the brake is no longer controlled using this signal.
Re bit 14, 15:
These signals are only of significance when the "extended brake control" function module is activated (r0108.14 = 1).

r0899.0...15 CO/BO: Status word sequence control / ZSW seq_ctrl

TM41	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9680
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the sequence control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	04	Coast down active	No	Yes	-
	05	Quick Stop active	No	Yes	-
	06	Sw on inhibit	Yes	No	-
	07	Drive ready	Yes	No	-
	09	Control request	Yes	No	-
	13	Zero mark enabled	Yes	No	-
	14	Track A/B enabled	Yes	No	-
	15	Interface encoder emulation enabled	Yes	No	-

Note: Re bit 00, 01, 02, 06:
For PROFIdrive, these bits are used for status word 1.
Re bit 14, 15:
These bits are set as soon as the following conditions are fulfilled:
- STW.3 "Operation enabled" is present (BI: p0852 = 1 signal).
- Connector input p4420 is interconnected.
- There are no disturbances/faults.

p0915[0...29]	TM15 PROFIdrive PZD setpoint assignment / TM15 PD PZD setp		
TM15	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4273	[0] 4201 [1] 4204 [2] 4205 [3] 4211 [4] 4212 [5] 4213 [6...29] 0

Description: Is used to assign the process data received from the master (PZD, setpoints).

Value:

0: ZERO

4201: r4201 (system time for synchronization)

4204: r4204 (control digital output 0 ... 15)

4205: r4205 (control digital output 16 ... 23)

4211: r4211 (edge mode digital input 0 ... 7)

4212: r4212 (edge mode digital input 8 ... 15)

4213: r4213 (edge mode digital input 16 ... 23)

4250: r4250 (set/resetting time digital output 0)

4251: r4251 (set/resetting time digital output 1)

4252: r4252 (set/resetting time digital output 2)

4253: r4253 (set/resetting time digital output 3)

4254: r4254 (set/resetting time digital output 4)

4255: r4255 (set/resetting time digital output 5)

4256: r4256 (set/resetting time digital output 6)

4257: r4257 (set/resetting time digital output 7)

4258: r4258 (set/resetting time digital output 8)

4259: r4259 (set/resetting time digital output 9)

4260: r4260 (set/resetting time digital output 10)

4261: r4261 (set/resetting time digital output 11)

4262: r4262 (set/resetting time digital output 12)

4263: r4263 (set/resetting time digital output 13)

4264: r4264 (set/resetting time digital output 14)

4265: r4265 (set/resetting time digital output 15)

4266: r4266 (set/resetting time digital output 16)

4267: r4267 (set/resetting time digital output 17)

4268: r4268 (set/resetting time digital output 18)

4269: r4269 (set/resetting time digital output 19)

4270: r4270 (set/resetting time digital output 20)

4271: r4271 (set/resetting time digital output 21)

4272: r4272 (set/resetting time digital output 22)

4273: r4273 (set/resetting time digital output 23)

Index:

[0] = PZD 1

[1] = PZD 2

[2] = PZD 3

[3] = PZD 4

[4] = PZD 5

[5] = PZD 6

[6] = PZD 7

[7] = PZD 8

[8] = PZD 9

[9] = PZD 10

[10] = PZD 11

[11] = PZD 12

[12] = PZD 13

[13] = PZD 14

[14] = PZD 15

[15] = PZD 16

[16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 [28] = PZD 29
 [29] = PZD 30

Note:

Example:

The telegram for the setpoints should have the following process data (PZD) and assignments:

PZD 1 (r4201), PZD 2 (r4204), PZD 3 (r4250)

The setpoint assignment must be realized as follows:

p0915[0] = 4201 - 16 bit

p0915[1] = 4204 - 16 bit

p0915[2] = 4250 - 16 bit

p0915[3] = 0

...

p0915[29] = 0

p0915[0...35]**TM17 PROFIdrive PZD setpoint assignment / TM17 PD PZD setp**

TM17

Can be changed: T**Calculated:** -**Access level:** 2**Data type:** Unsigned16**Dyn. index:** -**Func. diagram:** -**P-Group:** Communications**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

4265

[0] 4201

[1] 4204

[2] 4211

[3] 4212

[4...35] 0

Description:

Is used to assign the process data received from the master (PZD, setpoints).

Value:

0: ZERO

4201: r4201 (system time for synchronization)

4204: r4204 (control digital output 0 ... 15)

4211: r4211 (edge mode digital input 0 ... 7)

4212: r4212 (edge mode digital input 8 ... 15)

4250: r4250 (set/resetting time digital output 0)

4251: r4251 (set/resetting time digital output 1)

4252: r4252 (set/resetting time digital output 2)

4253: r4253 (set/resetting time digital output 3)

4254: r4254 (set/resetting time digital output 4)

4255: r4255 (set/resetting time digital output 5)

4256: r4256 (set/resetting time digital output 6)

4257: r4257 (set/resetting time digital output 7)

4258: r4258 (set/resetting time digital output 8)

4259: r4259 (set/resetting time digital output 9)

4260: r4260 (set/resetting time digital output 10)

4261: r4261 (set/resetting time digital output 11)

4262: r4262 (set/resetting time digital output 12)

4263: r4263 (set/resetting time digital output 13)

4264: r4264 (set/resetting time digital output 14)

4265: r4265 (set/resetting time digital output 15)

Index:	[0] = PZD 1
	[1] = PZD 2
	[2] = PZD 3
	[3] = PZD 4
	[4] = PZD 5
	[5] = PZD 6
	[6] = PZD 7
	[7] = PZD 8
	[8] = PZD 9
	[9] = PZD 10
	[10] = PZD 11
	[11] = PZD 12
	[12] = PZD 13
	[13] = PZD 14
	[14] = PZD 15
	[15] = PZD 16
	[16] = PZD 17
	[17] = PZD 18
	[18] = PZD 19
	[19] = PZD 20
	[20] = PZD 21
	[21] = PZD 22
	[22] = PZD 23
	[23] = PZD 24
	[24] = PZD 25
	[25] = PZD 26
	[26] = PZD 27
	[27] = PZD 28
	[28] = PZD 29
	[29] = PZD 30
	[30] = PZD 31
	[31] = PZD 32
	[32] = PZD 33
	[33] = PZD 34
	[34] = PZD 35
	[35] = PZD 36

Note:

Example:

The telegram for the setpoints should have the following process data (PZD) and assignments:

PZD 1 (r4201), PZD 2 (r4204), PZD 3 (r4250), PZD 4 (r4250)

The setpoint assignment must be realized as follows:

p0915[0] = 4201 - 16 bit

p0915[1] = 4204 - 16 bit

p0915[2] = 4250 - 32 bit - specified twice one after the other

p0915[3] = 4250 - 32 bit

p0915[4] = 0

...

p0915[35] = 0

p0916[0...29]	TM15 PROFIdrive PZD actual value assignment / TM15 PD PZD actVal		
TM15	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4373	[0] 4301
			[1] 4304
			[2] 4305
			[3] 4311
			[4] 4312
			[5] 4313
			[6...29] 0

Description: Is used to assign the process data to be sent to the master (PZD, actual values).

Value:

0: ZERO

4301: r4301 (module synchronization)

4304: r4304 (status digital input 0 ... 15)

4305: r4305 (status digital input 16 ... 23)

4311: r4311 (edge status digital input 0 ... 7)

4312: r4312 (edge status digital input 8 ... 15)

4313: r4313 (edge status digital input 16 ... 23)

4350: r4350 (edge times digital input 0)

4351: r4351 (edge times digital input 1)

4352: r4352 (edge times digital input 2)

4353: r4353 (edge times digital input 3)

4354: r4354 (edge times digital input 4)

4355: r4355 (edge times digital input 5)

4356: r4356 (edge times digital input 6)

4357: r4357 (edge times digital input 7)

4358: r4358 (edge times digital input 8)

4359: r4359 (edge times digital input 9)

4360: r4360 (edge times digital input 10)

4361: r4361 (edge times digital input 11)

4362: r4362 (edge times digital input 12)

4363: r4363 (edge times digital input 13)

4364: r4364 (edge times digital input 14)

4365: r4365 (edge times digital input 15)

4366: r4366 (edge times digital input 16)

4367: r4367 (edge times digital input 17)

4368: r4368 (edge times digital input 18)

4369: r4369 (edge times digital input 19)

4370: r4370 (edge times digital input 20)

4371: r4371 (edge times digital input 21)

4372: r4372 (edge times digital input 22)

4373: r4373 (edge times digital input 23)

Index:

[0] = PZD 1

[1] = PZD 2

[2] = PZD 3

[3] = PZD 4

[4] = PZD 5

[5] = PZD 6

[6] = PZD 7

[7] = PZD 8

[8] = PZD 9

[9] = PZD 10

[10] = PZD 11

[11] = PZD 12

[12] = PZD 13

[13] = PZD 14

[14] = PZD 15

[15] = PZD 16

[16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 [28] = PZD 29
 [29] = PZD 30

Note:

Example:
 The telegram for the actual values should have the following process data (PZD) and assignments:
 PZD 1 (r4301), PZD 2 (r4304), PZD 3 (r4350)
 The actual value assignment must be implemented as follows:
 p0916[0] = 4301 - 16 bit
 p0916[1] = 4304 - 16 bit
 p0916[2] = 4350 - 16 bit
 p0916[3] = 0
 ...
 p0916[29] = 0

p0916[0...35]	TM17 PROFIdrive PZD actual value assignment / TM17 PD PZD actVal		
TM17	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4365	[0] 4301 [1] 4304 [2] 4311 [3] 4312 [4...35] 0

Description:

Is used to assign the process data to be sent to the master (PZD, actual values).

Value:

- 0: ZERO
- 4301: r4301 (module synchronization)
- 4304: r4304 (status digital input 0 ... 15)
- 4311: r4311 (edge status digital input 0 ... 7)
- 4312: r4312 (edge status digital input 8 ... 15)
- 4350: r4350 (edge times digital input 0)
- 4351: r4351 (edge times digital input 1)
- 4352: r4352 (edge times digital input 2)
- 4353: r4353 (edge times digital input 3)
- 4354: r4354 (edge times digital input 4)
- 4355: r4355 (edge times digital input 5)
- 4356: r4356 (edge times digital input 6)
- 4357: r4357 (edge times digital input 7)
- 4358: r4358 (edge times digital input 8)
- 4359: r4359 (edge times digital input 9)
- 4360: r4360 (edge times digital input 10)
- 4361: r4361 (edge times digital input 11)
- 4362: r4362 (edge times digital input 12)
- 4363: r4363 (edge times digital input 13)
- 4364: r4364 (edge times digital input 14)
- 4365: r4365 (edge times digital input 15)

Index:	[0] = PZD 1
	[1] = PZD 2
	[2] = PZD 3
	[3] = PZD 4
	[4] = PZD 5
	[5] = PZD 6
	[6] = PZD 7
	[7] = PZD 8
	[8] = PZD 9
	[9] = PZD 10
	[10] = PZD 11
	[11] = PZD 12
	[12] = PZD 13
	[13] = PZD 14
	[14] = PZD 15
	[15] = PZD 16
	[16] = PZD 17
	[17] = PZD 18
	[18] = PZD 19
	[19] = PZD 20
	[20] = PZD 21
	[21] = PZD 22
	[22] = PZD 23
	[23] = PZD 24
	[24] = PZD 25
	[25] = PZD 26
	[26] = PZD 27
	[27] = PZD 28
	[28] = PZD 29
	[29] = PZD 30
	[30] = PZD 31
	[31] = PZD 32
	[32] = PZD 33
	[33] = PZD 34
	[34] = PZD 35
	[35] = PZD 36

Note:

Example:

The telegram for the actual values should have the following process data (PZD) and assignments:

PZD 1 (r4301), PZD 2 (r4304), PZD 3 (r4350), PZD 4 (r4350)

The actual value assignment must be implemented as follows:

p0916[0] = 4301 - 16 bit

p0916[1] = 4304 - 16 bit

p0916[2] = 4350 - 32 bit - specified twice one after the other

p0916[3] = 4350 - 32 bit

p0916[4] = 0

...

p0916[35] = 0

p0918	PROFIBUS address / PB address		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	126	126
Description:	Displays or sets the PROFIBUS address for PROFIBUS interface on the Control Unit. The address can be set as follows: 1) Using the address switch on the Control Unit. --> p0918 can then only be read and displays the selected address. --> A change only becomes effective after a POWER ON. 2) Using p0918 --> Only if the address 00 hex, 7F hex, 80 hex, or FF hex has been set using the address switch. --> The address is saved in a non-volatile fashion using the function "copy from RAM to ROM". --> A change only becomes effective after a POWER ON.		
Note:	Permissible PROFIBUS addresses: 1 ... 126 (01 hex ... 7E hex) Address 126 is used for commissioning. Every PROFIBUS address change only becomes effective after a POWER ON. The parameter is not influenced by setting the factory setting.		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
A_INF, B_INF, R_INF, S_INF	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2420, 2423, 2447, 2457, 2481, 2483
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	370	999	999
Description:	Sets the send and receive telegram.		
Value:	370: SIEMENS telegram 370, PZD-1/1 371: SIEMENS telegram 371, PZD-5/8 999: Free telegram configuration with BICO		
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
CU_I_D410	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2420, 2423, 2481, 2483
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	390	999	999
Description:	Sets the send and receive telegram.		
Value:	390: SIEMENS telegram 390, PZD-2/2 391: SIEMENS telegram 391, PZD-3/7 392: SIEMENS telegram 392, PZD-3/15 393: SIEMENS telegram 393, PZD-4/21 394: SIEMENS telegram 394, PZD-3/3 395: SIEMENS telegram 395, PZD-4/25 396: SIEMENS telegram 396, PZD-20/21 999: Free telegram configuration with BICO		

p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
CU_I, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C2(1), T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 390	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 1 Func. diagram: 2401, 2420, 2423, 2481, 2483 Unit selection: - Expert list: 1 Factory setting 999
Description:	Sets the send and receive telegram.		
Value:	390: SIEMENS telegram 390, PZD-2/2 391: SIEMENS telegram 391, PZD-3/7 392: SIEMENS telegram 392, PZD-3/15 393: SIEMENS telegram 393, PZD-4/21 394: SIEMENS telegram 394, PZD-3/3 395: SIEMENS telegram 395, PZD-4/25 999: Free telegram configuration with BICO		
p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
ENC	Can be changed: C2(1), T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 81	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 1 Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423 Unit selection: - Expert list: 1 Factory setting 999
Description:	Sets the send and receive telegram.		
Value:	81: SIEMENS telegram 81, PZD-2/6 82: SIEMENS telegram 82, PZD-2/7 83: SIEMENS telegram 83, PZD-2/8 999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		
p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
HLA	Can be changed: C2(1), T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 166	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 1 Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423 Unit selection: - Expert list: 1 Factory setting 999
Description:	Sets the send and receive telegram.		
Value:	166: SIEMENS telegram 166, PZD-14/20 999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed. If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 3: Standard telegram 3, PZD-5/9 4: Standard telegram 4, PZD-6/14 5: Standard telegram 5, PZD-9/9 6: Standard telegram 6, PZD-10/14 102: SIEMENS telegram 102, PZD-6/10 103: SIEMENS telegram 103, PZD-7/15 105: SIEMENS telegram 105, PZD-10/10 106: SIEMENS telegram 106, PZD-11/15 116: SIEMENS telegram 116, PZD-11/19 118: SIEMENS telegram 118, PZD-11/19 125: SIEMENS telegram 125, PZD-14/10 126: SIEMENS telegram 126, PZD-15/15 136: SIEMENS telegram 136, PZD-15/19 138: SIEMENS telegram 138, PZD-15/19 220: SIEMENS telegram 220, PZD-10/10 999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed. If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		


p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
SERVO (EPOS, Pos ctrl, Spin_diag), SERVO_AC (EPOS, Pos ctrl, Spin_diag)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	7	999	999
Description:	Sets the send and receive telegram.		
Value:	7: Standard telegram 7, PZD-2/2 9: Standard telegram 9, PZD-10/5 110: SIEMENS telegram 110, PZD-12/7 111: SIEMENS telegram 111, PZD-12/12 999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed. If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		


p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
SERVO (Pos ctrl, Spin_diag), SERVO_AC (Pos ctrl, Spin_diag)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	999	999	999
Description:	Sets the send and receive telegram.		
Value:	999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed. If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		


p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 3: Standard telegram 3, PZD-5/9 4: Standard telegram 4, PZD-6/14 5: Standard telegram 5, PZD-9/9 6: Standard telegram 6, PZD-10/14 102: SIEMENS telegram 102, PZD-6/10 103: SIEMENS telegram 103, PZD-7/15 105: SIEMENS telegram 105, PZD-10/10 106: SIEMENS telegram 106, PZD-11/15 116: SIEMENS telegram 116, PZD-11/19 118: SIEMENS telegram 118, PZD-11/19 125: SIEMENS telegram 125, PZD-14/10 126: SIEMENS telegram 126, PZD-15/15 136: SIEMENS telegram 136, PZD-15/19 138: SIEMENS telegram 138, PZD-15/19 139: SIEMENS telegram 139, PZD-15/19 220: SIEMENS telegram 220, PZD-10/10 999: Free telegram configuration with BICO		
Dependency:	Refer to: p2038		
Note:	For p0922 = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed. If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
TM15, TM17	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2481, 2483
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	0	0
Description:	Sets the send and receive telegram.		
Value:	0: Free telegram configuring with p0915/p0916		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
TM41	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 9677, 9679, 9681, 9683
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	3	999	999
Description:	Sets the send and receive telegram.		
Value:	3: Standard telegram 3, PZD-5/9 999: Free telegram configuration with BICO		
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 20: Standard telegram 20, PZD-2/6 220: SIEMENS telegram 220, PZD-10/10 352: SIEMENS telegram 352, PZD-6/6 999: Free telegram configuration with BICO		
Caution:	 Telegrams 2, 3 and 4 are not suitable for sensorless vector control (p1300 = 20). For sensorless vector control, it is necessary that the setpoint speed is entered at the ramp-function generator input (e.g. p1070) and not after the ramp-function generator (p1155).		
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
VECTOR (EPOS, n/M, Pos ctrl), VECTOR_AC (EPOS, n/M, Pos ctrl)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	7	999	999
Description:	Sets the send and receive telegram.		
Value:	7: Standard telegram 7, PZD-2/2 9: Standard telegram 9, PZD-10/5 110: SIEMENS telegram 110, PZD-12/7 111: SIEMENS telegram 111, PZD-12/12 999: Free telegram configuration with BICO		
Caution:	Telegrams 2, 3 and 4 are not suitable for sensorless vector control (p1300 = 20). For sensorless vector control, it is necessary that the setpoint speed is entered at the ramp-function generator input (e.g. p1070) and not after the ramp-function generator (p1155).		
			
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
VECTOR (n/M, Pos ctrl), VECTOR_AC (n/M, Pos ctrl)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	999	999	999
Description:	Sets the send and receive telegram.		
Value:	999: Free telegram configuration with BICO		
Caution:	Telegrams 2, 3 and 4 are not suitable for sensorless vector control (p1300 = 20). For sensorless vector control, it is necessary that the setpoint speed is entered at the ramp-function generator input (e.g. p1070) and not after the ramp-function generator (p1155).		
			
Note:	If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.		

p0922		IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr	
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2401, 2415, 2416, 2419, 2420, 2421, 2422, 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 3: Standard telegram 3, PZD-5/9 4: Standard telegram 4, PZD-6/14 20: Standard telegram 20, PZD-2/6 220: SIEMENS telegram 220, PZD-10/10 352: SIEMENS telegram 352, PZD-6/6 999: Free telegram configuration with BICO		

2 Parameters

2.2 List of parameters

Caution:



Telegrams 2, 3 and 4 are not suitable for sensorless vector control (p1300 = 20). For sensorless vector control, it is necessary that the setpoint speed is entered at the ramp-function generator input (e.g. p1070) and not after the ramp-function generator (p1155).

Note:

If a value is not equal to 999, a telegram is set and the automatically set interconnections in the telegram are inhibited. The inhibited interconnections can only be changed again after setting value 999.

r0924[0...1]

ZSW bit pulses enabled / ZSW pulse enab

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Data type: Unsigned16

P-Group: Communications

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: 2454, 2456

Unit selection: -

Expert list: 1

Factory setting

-

Description:

Displays the position of the "Pulses enabled" status signal in the PROFIdrive telegram.

Index:

[0] = Signal number

[1] = Bit position

p0925

PROFIdrive clock synchronous sign-of-life tolerance / PD SoL_tol

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, SERVO,
SERVO_AC,
SERVO_I_AC, TM41,
VECTOR (n/M),
VECTOR_AC (n/M),
VECTOR_I_AC (n/M)

Can be changed: U, T

Data type: Unsigned16

P-Group: Communications

Not for motor type: -

Min

0

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

65535

Access level: 3

Func. diagram: 2410

Unit selection: -

Expert list: 1

Factory setting

1

Description:

Sets the number of tolerated consecutive sign-of-life errors of the clock-cycle synchronous master. The sign-of-life signal is normally received in PZD4 (control word 2) from the master.

Dependency:

Refer to: p2045, r2065

Note:

The sign-of-life monitoring is disabled for p0925 = 65535.

r0930

PROFIdrive operating mode / PD operating mode

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Data type: Unsigned16

P-Group: Setpoints

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

-

Description:

Displays the operating mode.

1: Closed-loop speed controlled operation with ramp-function generator

2: Closed-loop position controlled operation

3: Closed-loop speed controlled operation without ramp-function generator

r0944	CO: Counter for fault buffer changes / Fault buff change		
All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays fault buffer changes. This counter is incremented every time the fault buffer changes.		
Recommend.:	Used to check whether the fault buffer has been read out consistently.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109		

r0945[0...63]	Fault code / Fault code		
All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the numbers of faults that have occurred.		
Dependency:	Refer to: r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3120, r3122		
Notice:	The properties of the fault buffer should be taken from the corresponding product documentation.		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). Fault buffer structure (general principle): r0945[0], r0949[0], r0948[0], r2109[0], r3115[0] --> actual fault case, fault 1 ... r0945[7], r0949[7], r0948[7], r2109[7], r3115[7] --> actual fault case, fault 8 r0945[8], r0949[8], r0948[8], r2109[8], r3115[8] --> 1st acknowledged fault case, fault 1 ... r0945[15], r0949[15], r0948[15], r2109[15], r3115[15] --> 1st acknowledged fault case, fault 8 ... r0945[56], r0949[56], r0948[56], r2109[56], r3115[56] --> 7th acknowledged fault case, fault 1 ... r0945[63], r0949[63], r0948[63], r2109[63], r3115[63] --> 7th acknowledged fault case, fault 8		

r0946[0...65534]	Fault code list / Fault code list		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	-
Description:	Lists the fault codes stored in the drive unit. The indices can only be accessed with a valid fault code.		
Dependency:	The parameter assigned to the fault code is entered in r0951 under the same index.		

r0947[0...63]	Fault number / Fault number		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	This parameter is identical to r0945.		
r0948[0...63]	Fault time received in milliseconds / t_fault rcv ms		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8050, 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the system runtime in milliseconds when the fault occurred.		
Dependency:	Refer to: r0945, r0947, r0949, r2109, r2114, r2130, r2133, r2136, r3115, r3120, r3122		
Notice:	The time comprises r2130 (days) and r0948 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the fault buffer and the assignment of the indices is shown in r0945. When the parameter is read via PROFIdrive, the TimeDifference data type applies.		
r0949[0...63]	Fault value / Fault value		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 8050, 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays additional information about the fault that occurred (as integer number).		
Dependency:	Refer to: r0945, r0947, r0948, r2109, r2130, r2133, r2136, r3115, r3120, r3122		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the fault buffer and the assignment of the indices is shown in r0945.		
p0952	Fault cases counter / Fault cases qty		
All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 6700, 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Number of fault situations that have occurred since the last reset.		
Dependency:	The fault buffer is deleted (cleared) by setting p0952 to 0. Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136		

r0963		PROFIBUS baud rate / PB baud rate		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	255	-	
Description:	Displays the corresponding value for the PROFIBUS baud rate.			
Value:	0: 9.6 kbit/s 1: 19.2 kbit/s 2: 93.75 kbit/s 3: 187.5 kbit/s 4: 500 kbit/s 6: 1.5 Mbit/s 7: 3 Mbit/s 8: 6 Mbit/s 9: 12 Mbit/s 10: 31.25 kbit/s 11: 45.45 kbit/s 255: Unknown			
r0964[0...6]		Device identification / Device ident		
CU_I, CU_I_D410	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the device identification.			
Index:	[0] = Company (Siemens = 42) [1] = Device type [2] = Firmware version [3] = Firmware date (year) [4] = Firmware date (day/month) [5] = Number of drive objects [6] = Firmware patch/hot fix			
Note:	Example: r0964[0] = 42 --> SIEMENS r0964[1] = device type, see below r0964[2] = 403 --> first part of the firmware version V04.03 (for second part, refer to index 6) r0964[3] = 2010 --> year 2010 r0964[4] = 1705 --> 17th of May r0964[5] = 2 --> 2 drive objects r0964[6] = 200 --> second part, firmware version (complete version: V04.03.02.00) Device type: r0964[1] = 5800 --> SINAMICS S120 in SIMOTION D435-2 r0964[1] = 5801 --> SINAMICS S120 in SIMOTION D445-2 r0964[1] = 5802 --> SINAMICS S120 in SIMOTION D425-2 r0964[1] = 5803 --> SINAMICS S120 in SIMOTION D455-2 r0964[1] = 5820 --> SINAMICS S120 in SIMOTION D410-2 DP r0964[1] = 5821 --> SINAMICS S120 in SIMOTION D410-2 PN r0964[1] = 5850 --> SINAMICS S120 in SINUMERIK NCU710 r0964[1] = 5851 --> SINAMICS S120 in SINUMERIK NCU720 r0964[1] = 5852 --> SINAMICS S120 in SINUMERIK NCU730 r0964[1] = 5853 --> SINAMICS S120 in SINUMERIK NCU730.2 r0964[1] = 5861 --> SINAMICS S120 in SINUMERIK 828D			

r0964[0...6]		Device identification / Device ident		
CU_NX_CX	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the device identification.			
Index:	[0] = Company (Siemens = 42) [1] = Device type [2] = Firmware version [3] = Firmware date (year) [4] = Firmware date (day/month) [5] = Number of drive objects [6] = Firmware patch/hot fix			
Note:	Example: r0964[0] = 42 --> SIEMENS r0964[1] = device type, see below r0964[2] = 403 --> first part of the firmware version V04.03 (for second part, refer to index 6) r0964[3] = 2010 --> year 2010 r0964[4] = 1705 --> 17th of May r0964[5] = 2 --> 2 drive objects r0964[6] = 200 --> second part, firmware version (complete version: V04.03.02.00) Device type: r0964[1] = 5100 --> SIMOTION CX32-2 r0964[1] = 5120 --> SINUMERIK NX10 r0964[1] = 5121 --> SINUMERIK NX15			
r0964[0...6]		Device identification / Device ident		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the device identification.			
Index:	[0] = Company (Siemens = 42) [1] = Device type [2] = Firmware version [3] = Firmware date (year) [4] = Firmware date (day/month) [5] = Number of drive objects [6] = Firmware patch/hot fix			
Note:	Example: r0964[0] = 42 --> SIEMENS r0964[1] = device type, see below r0964[2] = 403 --> first part of the firmware version V04.03 (for second part, refer to index 6) r0964[3] = 2010 --> year 2010 r0964[4] = 1705 --> 17th of May r0964[5] = 2 --> 2 drive objects r0964[6] = 200 --> second part, firmware version (complete version: V04.03.02.00)			

Device type:

r0964[1] = 5000 --> SINAMICS S120 CU320-2 DP

r0964[1] = 5001 --> SINAMICS S120 CU320-2 PN

r0964[1] = 5010 --> SINAMICS S120 CU310-2 DP

r0964[1] = 5011 --> SINAMICS S120 CU310-2 PN

r0964[1] = 5250 --> SINAMICS S150 CU320-2 DP

r0964[1] = 5251 --> SINAMICS S150 CU320-2 PN

r0965**PROFdrive profile number / PD profile number**

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: -

Data type: Unsigned16

P-Group: Communications

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

-

Description:

Displays the PROFdrive profile number and profile version.

Constant value = 0329 hex.

Byte 1: Profile number = 03 hex = PROFdrive profile

Byte 2: Profile version = 29 hex = Version 4.1

Note:

When the parameter is read via PROFdrive, the Octet String 2 data type applies.

p0969**System runtime relative / t_System relative**

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: T

Data type: Unsigned32

P-Group: Displays, signals

Not for motor type: -

Min

0 [ms]

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

4294967295 [ms]

Access level: 3

Func. diagram: 8050, 8060

Unit selection: -

Expert list: 1

Factory setting

0 [ms]

Description:

Displays the system runtime in ms since the last POWER ON.

Note:

The value in p0969 can only be reset to 0.

The value overflows after approx. 49 days.

When the parameter is read via PROFdrive, the TimeDifference data type applies.

p0970**Reset infeed parameter / INF par reset**

A_INF, B_INF, R_INF,
S_INF

Can be changed: C2(30)

Data type: Unsigned16

P-Group: Factory settings

Not for motor type: -

Min

0

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

100

Access level: 2

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

0

Description:

The parameter is used to initiate a reset of the parameters of an individual infeed unit.

The parameters of the basic commissioning (refer to p0009) are in this case not reset (p0107, p0108, p0121, p0170). These can only be reset using the factory setting of the complete drive unit (p0976).

The sampling times (p0111, p0112, p0115) are only not reset if this results in a conflict with the basic clock cycle (p0110).

Value:

0: Inactive

1: Start a parameter reset

100: Start a BICO interconnection reset

Notice:

After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note:

A factory setting run can only be started if p0010 was first set to 30 (parameter reset).

At the end of the calculations, p0970 is automatically set to 0.

Parameter reset has been completed if p0970 and p0010 have been set to 0.

p0970	ENCODER reset parameters / ENC par reset		
ENC	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate the reset of the parameters on the ENCODER drive object. Parameter p0141 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0. Parameter reset has been completed if p0970 and p0010 have been set to 0.		

p0970	Reset drive parameters / Drive par reset		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate the reset of the parameters of an individual drive unit. Parameters p0100, p0205 (only for VECTOR) and the parameters of the basic drive commissioning (p0009) are not reset (p0107, p0108, p0111, p0112, p0115, p0121, p0130, p0131, p0140, p0141, p0142, p0170, p0186 ... p0189). These can only be reset using the factory setting of the complete drive unit (p0976).		
Value:	0: Inactive 1: Start a parameter reset 5: Starts a safety parameter reset 6: Start reset non-safety/safety parameters 100: Start a BICO interconnection reset		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0. Parameter reset has been completed if p0970 and p0010 have been set to 0. For p0970 = 5 the following applies: The password for Safety Integrated must be set. When Safety Integrated is enabled, this can result in error messages, which then require an acceptance test to be performed. Then save the parameters and carry out a POWER ON. For p0970 = 1 the following applies: If a Safety Integrated function is parameterized (p9601), then the safety parameters are not reset. In this case, a fault F01659 is output with fault value 2.		

p0970	TB30 reset parameters / TB30 par reset		
TB30	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Board 30 (TB30). The sampling time p4099 is not reset if in so doing a conflict occurs with the basic clock cycle. Parameter p0161 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0. Parameter reset has been completed if p0970 and p0010 have been set to 0.		
p0970	TM120 reset parameters / TM120 par reset		
TM120	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Module 120 (TM120).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Dependency:	Refer to: p0010		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0.		
p0970	TM15 reset parameter / TM15 par reset		
TM15	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Module 15 (TM15). Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Dependency:	Refer to: p0010		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0.		

p0970	TM150 reset parameters / TM150 par reset		
TM150	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Module 150 (TM150).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Dependency:	Refer to: p0010		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0.		

p0970	TM15DI/DO reset parameter / TM15D par reset		
TM15DI_DO	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Module 15 (TM15). The sampling time p4099 is not reset if in so doing a conflict occurs with the basic clock cycle. Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Dependency:	Refer to: p0010		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0.		

p0970	TM17 reset parameter / TM17 par reset		
TM17	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0
Description:	The parameter is used to initiate a reset of the parameters on Terminal Module 17 (TM17). Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).		
Value:	0: Inactive 1: Start a parameter reset 100: Start a BICO interconnection reset		
Dependency:	Refer to: p0010		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	A factory setting run can only be started if p0010 was first set to 30 (parameter reset). At the end of the calculations, p0970 is automatically set to 0.		

p0970 TM31 reset parameters / TM31 par reset

TM31	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0

Description: The parameter is used to initiate a reset of the parameters on Terminal Module 31 (TM31).
The sampling time p4099 is not reset if in so doing a conflict occurs with the basic clock cycle.
Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).

Value:
0: Inactive
1: Start a parameter reset
100: Start a BICO interconnection reset

Dependency: Refer to: p0010

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: A factory setting run can only be started if p0010 was first set to 30 (parameter reset).
At the end of the calculations, p0970 is automatically set to 0.

p0970 TM41 reset parameters / TM41 par reset

TM41	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0

Description: The parameter is used to initiate a reset of the parameters on Terminal Module 41 (TM41).
Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).

Value:
0: Inactive
1: Start a parameter reset
100: Start a BICO interconnection reset

Dependency: Refer to: p0010

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

Note: A factory setting run can only be started if p0010 was first set to 30 (parameter reset).
At the end of the calculations, p0970 is automatically set to 0.

p0970 TM54F reset parameters / TM54F par reset

TM54F_MA	Can be changed: C2(30)	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	100	0

Description: The parameter is used to initiate a reset of the parameters on Terminal Module 54F (TM54F).
Parameter p0151 is not reset. It is only reset if the entire drive unit is reset to the factory settings (p0976).

Value:
0: Inactive
1: Start a parameter reset
5: Starts a safety parameter reset
6: Start reset non-safety/safety parameters
100: Start a BICO interconnection reset

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.

2 Parameters

2.2 List of parameters

Note: A factory setting run can only be started if p0010 was first set to 30 (parameter reset).
At the end of the calculations, p0970 is automatically set to 0.
Parameter reset has been completed if p0970 and p0010 have been set to 0.
For p0970 = 5 the following applies:
The password for Safety Integrated must be set.
When Safety Integrated is enabled, this can result in error messages, which then require an acceptance test to be performed.
Then save the parameters and carry out a POWER ON.

p0971	Save drive object parameters / Drv_obj par save		
All objects	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Factory settings	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Setting to save the parameter of the particular drive object in the non-volatile memory. When saving, only the adjustable parameters intended to be saved are taken into account.		
Value:	0: Inactive 1: Save drive object		
Dependency:	Refer to: p0977, p1960, p3845, r3996		
Notice:	The Control Unit power supply may only be powered down after data has been saved (i.e. after data save has been started, wait until the parameter again has the value 0). Writing to parameters is inhibited while saving. The progress while saving is displayed in r3996.		
Note:	Starting from the particular drive object, the following parameters are saved: CU3xx: Device-specific parameters and PROFIBUS device parameters. Other objects: Parameters of the actual object and PROFIBUS device parameters. Prerequisite: In order that the parameter of a drive object, saved with p0971 = 1, is read the next time that the Control Unit is booted, then all parameters must, as a minimum, have first been saved once with p0977 = 1.		

p0972	Drive unit reset / Drv_unit reset		
CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	Sets the required procedure to execute a hardware reset for the drive unit.		
Value:	0: Inactive 1: Hardware-Reset immediate 2: Hardware reset preparation 3: Hardware reset after cyclic communication has failed		
Danger:	It must be absolutely ensured that the system is in a safe condition. The memory card/device memory of the Control Unit must not be accessed.		



Note: If value = 1:
Reset is immediately executed and communications interrupted.
After communications have been established, check the reset operation (refer below).
If value = 2:
Help to check the reset operation.
Firstly, set p0972 = 2 and then read back. Secondly, set p0972 = 1 (it is possible that this request is possibly no longer acknowledged). The communication is then interrupted.
After communications have been established, check the reset operation (refer below).
If value = 3:
The reset is executed after interrupting cyclic communication. This setting is used to implement a synchronized reset by a control for several drive units.
If cyclic communication is not active, then the reset is immediately executed.
If the cyclic communication is active for both PROFIdrive interfaces, then the reset is executed after completing both cycle communications.
After communications have been established, check the reset operation (refer below).
To check the reset operation:
After the drive unit has been restarted and communications have been established, read p0972 and check the following:
p0972 = 0? --> The reset was successfully executed.
p0972 > 0? --> The reset was not executed.

r0975[0...10] Drive object identification / DO identification

All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the identification of the drive object.

Index:
[0] = Company (Siemens = 42)
[1] = Drive object type
[2] = Firmware version
[3] = Firmware date (year)
[4] = Firmware date (day/month)
[5] = PROFIdrive drive object type class
[6] = PROFIdrive drive object sub-type Class 1
[7] = Drive object number
[8] = Reserved
[9] = Reserved
[10] = Firmware patch/hot fix

Note:
Example:
r0975[0] = 42 --> SIEMENS
r0975[1] = 11 --> SERVO drive object type
r0975[2] = 102 --> first part, firmware version V01.02 (second part, refer to index 10)
r0975[3] = 2003 --> year 2003
r0975[4] = 1401 --> 14th of January
r0975[5] = 1 --> PROFIdrive drive object, type class
r0975[6] = 9 --> PROFIdrive drive object sub-type class 1
r0975[7] = 2 --> drive object number = 2
r0975[8] = 0 (reserved)
r0975[9] = 0 (reserved)
r0975[10] = 600 --> second part, firmware version (complete version: V01.02.06.00)

p0976		Reset and load all parameters / Reset load all par		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(30) Data type: Unsigned16 P-Group: Factory settings Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1013	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Resets or downloads all parameters of the drive system.			
Value:	0: Inactive 1: Start reset of all parameters to factory setting 2: Start dnlod of param. saved in non-volatile mem w/ p0977=1 3: Start download of volatile parameters from RAM 10: Start dnlod of param. saved in non-volatile mem w/ p0977=10 11: Start dnlod of param. saved in non-volatile mem w/ p0977=11 12: Start dnlod of param. saved in non-volatile mem w/ p0977=12 20: Start download Siemens internal setting 20 21: Start download Siemens internal setting 21 22: Start download Siemens internal setting 22 23: Start download Siemens internal setting 23 24: Start download Siemens internal setting 24 25: Start download Siemens internal setting 25 26: Start download Siemens internal setting 26 100: Start resetting of all BICO interconnections 1011: Start dnlod of param. saved in volatile mem w/ p0977=1011 1012: Start dnlod of param. saved in volatile mem w/ p0977=1012 1013: Start dnlod of param. saved in volatile mem w/ p0977=1013			
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.			
Note:	After all of the parameters have been reset to their factory setting, the system must be commissioned for the first time again. Resetting or loading is realized in the non-volatile memory. Procedure: 1. Set p0009 = 30 (parameter reset). 2. Set p0976 to "required value". The system is rebooted. p0976 is automatically set to 0 and p0009 is automatically set to 1 after this has been carried out.			

p0977		Save all parameters / Save all par		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Factory settings Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1013	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Saves all parameters of the drive system to the non-volatile memory. When saving, only the adjustable parameters intended to be saved are taken into account.			
Value:	0: Inactive 1: Save in non-volatile memory - downloaded at POWER ON 10: Save as opt. in non-vol. memory - downloaded w/ p0976=10 11: Save as opt. in non-vol. memory - downloaded w/ p0976=11 12: Save as opt. in non-vol. memory - downloaded w/ p0976=12 20: Save in non-volatile memory as setting 20 (reserved) 21: Save in non-volatile memory as setting 21 (reserved) 22: Save in non-volatile memory as setting 22 (reserved) 23: Save in non-volatile memory as setting 23 (reserved) 24: Save in non-volatile memory as setting 24 (reserved) 25: Save in non-volatile memory as setting 25 (reserved) 26: Save in non-volatile memory as setting 26 (reserved)			

80: Save in non-volatile memory time-optimized (reserved)
 1011: Save in volatile memory, downloaded with p0976=1011
 1012: Save in volatile memory, downloaded with p0976=1012
 1013: Save in volatile memory, downloaded with p0976=1013

Dependency:

Refer to: p0976, p1960, p3845, r3996

Notice:

The Control Unit power supply may only be powered down after data has been saved (i.e. after data save has been started, wait until the parameter again has the value 0).

Writing to parameters is inhibited while saving.

The progress while saving is displayed in r3996.

Note:

Parameters saved with p0977 = 10, 11 or 12 can be downloaded again with p0976 = 10, 11 or 12.

Identification and maintenance data (I&M data, p8806 and following) are only saved for p0977 = 1.

p0978[0...n]**List of drive objects / List of the DO**

CU_I, CU_I_D410,
 CU_NX_CX,
 CU_S_AC_DP,
 CU_S_AC_PN,
 CU_S120_DP,
 CU_S120_PN,
 CU_S150_DP,
 CU_S150_PN

Can be changed: C1(1)

Data type: Unsigned8

P-Group: Topology

Not for motor type: -

Min

0

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

255

Access level: 2

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

[0] 1

[1...24] 0

Description:

This parameter is an image of p0101 in conformance with PROFIdrive.

Parameters p0101 and p0978 contain the following information:

1) The same number of drive objects

2) The same drive objects

In this sense, they are consistent.

Difference between p0101 and p0978:

p0978 can be re-sorted and a zero inserted in order to identify those drive objects that participate in the process data exchange and to define their sequence in the process data exchange. Drive objects that are listed after the first zero, are excluded from the process data exchange.

For p0978, in addition, the value 255 can be inserted a multiple number of times.

p0978[n] = 255 means: The drive object is visible for the PROFIBUS master and is empty (without any actual process data exchange). This allows cyclic communications of a PROFIBUS master with unchanged configuring to the drive units with a lower number of drive objects.

Dependency:

Refer to: p0101, p0971, p0977

Note:

p0978 cannot be changed when the drive system is first commissioned. The reason for this is that at this time the actual topology has still not been acknowledged (p0099 is still not equal to r0098 and p0009 is set to 0).

r0979[0...10]**PROFIdrive encoder format / PD encoder format**

ENC, TM41

Can be changed: -

Data type: Unsigned32

P-Group: Encoder

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: 4704

Unit selection: -

Expert list: 1

Factory setting

-

Description:

Displays the actual position encoder used according to PROFIdrive.

Index:

[0] = Header

[1] = Type encoder 1

[2] = Resolution enc 1

[3] = Shift factor G1_XIST1

[4] = Shift factor G1_XIST2

[5] = Distinguishable revolutions encoder 1

[6...10] = Reserved

Note:

Information about the individual indices can be taken from the following literature:

PROFIdrive Profile Drive Technology

r0979[0...10]	PROFIdrive encoder format / PD encoder format		
ENC (Lin_enc)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual position encoder used according to PROFIdrive.		
Index:	[0] = Header [1] = Type encoder 1 [2] = Resolution enc 1 [3] = Shift factor G1_XIST1 [4] = Shift factor G1_XIST2 [5] = Distinguishable distance encoder 1 [6...10] = Reserved		
Note:	Information about the individual indices can be taken from the following literature: PROFIdrive Profile Drive Technology		

r0979[0...30]	PROFIdrive encoder format / PD encoder format		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 4704
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual position encoder used according to PROFIdrive.		
Index:	[0] = Header [1] = Type encoder 1 [2] = Resolution enc 1 [3] = Shift factor G1_XIST1 [4] = Shift factor G1_XIST2 [5] = Distinguishable revolutions encoder 1 [6...10] = Reserved [11] = Type encoder 2 [12] = Resolution enc 2 [13] = Shift factor G2_XIST1 [14] = Shift factor G2_XIST2 [15] = Distinguishable revolutions encoder 2 [16...20] = Reserved [21] = Type encoder 3 [22] = Resolution enc 3 [23] = Shift factor G3_XIST1 [24] = Shift factor G3_XIST2 [25] = Distinguishable revolutions encoder 3 [26...30] = Reserved		
Note:	Information about the individual indices can be taken from the following literature: PROFIdrive Profile Drive Technology		

r0979[0...30]	PROFIdrive encoder format / PD encoder format		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4704 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the actual position encoder used according to PROFIdrive.		
Index:	[0] = Header [1] = Type encoder 1 [2] = Resolution enc 1 [3] = Shift factor G1_XIST1 [4] = Shift factor G1_XIST2 [5] = Distinguishable distance encoder 1 [6...10] = Reserved [11] = Type encoder 2 [12] = Resolution enc 2 [13] = Shift factor G2_XIST1 [14] = Shift factor G2_XIST2 [15] = Distinguishable distance encoder 2 [16...20] = Reserved [21] = Type encoder 3 [22] = Resolution enc 3 [23] = Shift factor G3_XIST1 [24] = Shift factor G3_XIST2 [25] = Distinguishable distance encoder 3 [26...30] = Reserved		
Note:	Information about the individual indices can be taken from the following literature: PROFIdrive Profile Drive Technology		
r0980[0...299]	List of existing parameters 1 / List avail par 1		
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the parameters that exist for this drive.		
Dependency:	Refer to: r0981, r0989		
Note:	The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here. In a long list, index 299 contains the parameter number at which position the list continues. This list consists solely of the following parameters: r0980[0...299], r0981[0...299] ... r0989[0...299] The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).		
r0981[0...299]	List of existing parameters 2 / List avail par 2		
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the parameters that exist for this drive.		
Dependency:	Refer to: r0980, r0989		

2 Parameters

2.2 List of parameters

Note: The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here. In a long list, index 299 contains the parameter number at which position the list continues.
This list consists solely of the following parameters:
r0980[0...299], r0981[0...299] ... r0989[0...299]
The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0989[0...299] List of existing parameters 10 / List avail par 10

All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	-

Description: Displays the parameters that exist for this drive.

Dependency: Refer to: r0980, r0981

Note: The existing parameters are displayed in indices 0 to 298. If an index contains the value 0, then the list ends here. This list consists solely of the following parameters:
r0980[0...299], r0981[0...299] ... r0989[0...299]
The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0990[0...99] List of modified parameters 1 / List chang par 1

All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	-

Description: Displays those parameters with a value other than the factory setting for this drive.

Dependency: Refer to: r0991, r0999

Note: Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here. In a long list, index 99 contains the parameter number at which position the list continues.
This list consists solely of the following parameters:
r0990[0...99], r0991[0...99] ... r0999[0...99]
The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0991[0...99] List of modified parameters 2 / List chang par 2

All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	-

Description: Displays those parameters with a value other than the factory setting for this drive.

Dependency: Refer to: r0990, r0999

Note: Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here. In a long list, index 99 contains the parameter number at which position the list continues.
This list consists solely of the following parameters:
r0990[0...99], r0991[0...99] ... r0999[0...99]
The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).

r0999[0...99] List of modified parameters 10 / List chang par 10			
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays those parameters with a value other than the factory setting for this drive.		
Dependency:	Refer to: r0990, r0991		
Note:	Modified parameters are displayed in indices 0 to 98. If an index contains the value 0, then the list ends here. This list consists solely of the following parameters: r0990[0...99], r0991[0...99] ... r0999[0...99] The parameters in this list are not displayed in the expert list of the commissioning software. However, they can be read from a higher-level control system (e.g. PROFIBUS master).		
p1000[0...n] Macro Connector Inputs (CI) for speed setpoints / Macro CI n_set			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T Data type: Unsigned32 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Runs the corresponding macro files. The Connector Inputs (CI) for the speed setpoints of the appropriate Command Data Set (CDS) are appropriately interconnected. The selected macro file must be available on the memory card/device memory. Example: p1000 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0015, p0700, p1500, r8572		
Notice:	No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group! When executing a specific macro, the corresponding programmed settings are made and become active.		
Note:	The macros in the specified directory are displayed in r8572. r8572 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product. CI: Connector Input		
p1000[0...n] Macro Connector Inputs (CI) for velocity setpoints / Macro CI v_set			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), T Data type: Unsigned32 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Runs the corresponding macro files. The Connector Inputs (CI) for the velocity setpoints of the appropriate Command Data Set (CDS) are appropriately interconnected. The selected macro file must be available on the memory card/device memory. Example: p1000 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0015, p0700, p1500, r8572		
Notice:	No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group! When executing a specific macro, the corresponding programmed settings are made and become active.		

2 Parameters

2.2 List of parameters

Note: The macros in the specified directory are displayed in r8572. r8572 is not in the expert list of the commissioning software.
 Macros available as standard are described in the technical documentation of the particular product.
 CI: Connector Input

p1001[0...n]	CO: Fixed velocity setpoint 1 / v_set_fix 1		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 1.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1001[0...n]	CO: Fixed speed setpoint 1 / n_set_fixed 1		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 1.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1002[0...n]	CO: Fixed velocity setpoint 2 / v_set_fix 2		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 2.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1002[0...n]	CO: Fixed speed setpoint 2 / n_set_fixed 2		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 2.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1003[0...n]	CO: Fixed velocity setpoint 3 / v_set_fix 3		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 3.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1003[0...n]	CO: Fixed speed setpoint 3 / n_set_fixed 3		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 3.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1004[0...n]	CO: Fixed velocity setpoint 4 / v_set_fix 4		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 4.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1004[0...n]	CO: Fixed speed setpoint 4 / n_set_fixed 4		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 4.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

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2.2 List of parameters

p1005[0...n]	CO: Fixed velocity setpoint 5 / v_set_fix 5		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 5.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p1005[0...n]	CO: Fixed speed setpoint 5 / n_set_fixed 5		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 5.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p1006[0...n]	CO: Fixed velocity setpoint 6 / v_set_fix 6		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 6.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p1006[0...n]	CO: Fixed speed setpoint 6 / n_set_fixed 6		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 6.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1007[0...n]	CO: Fixed velocity setpoint 7 / v_set_fix 7		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 7.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1007[0...n]	CO: Fixed speed setpoint 7 / n_set_fixed 7		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 7.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1008[0...n]	CO: Fixed velocity setpoint 8 / v_set_fix 8		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 8.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1008[0...n]	CO: Fixed speed setpoint 8 / n_set_fixed 8		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 8.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

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p1009[0...n]	CO: Fixed velocity setpoint 9 / v_set_fix 9		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 9.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1009[0...n]	CO: Fixed speed setpoint 9 / n_set_fixed 9		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 9.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1010[0...n]	CO: Fixed velocity setpoint 10 / v_set_fix 10		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 10.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1010[0...n]	CO: Fixed speed setpoint 10 / n_set_fixed 10		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 10.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1011[0...n]	CO: Fixed velocity setpoint 11 / v_set_fix 11		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 11.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1011[0...n]	CO: Fixed speed setpoint 11 / n_set_fixed 11		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 11.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1012[0...n]	CO: Fixed velocity setpoint 12 / v_set_fix 12		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 12.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1012[0...n]	CO: Fixed speed setpoint 12 / n_set_fixed 12		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 12.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

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2.2 List of parameters

p1013[0...n]	CO: Fixed velocity setpoint 13 / v_set_fix 13		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 13.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
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p1013[0...n]	CO: Fixed speed setpoint 13 / n_set_fixed 13		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 13.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
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p1014[0...n]	CO: Fixed velocity setpoint 14 / v_set_fix 14		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 14.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
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p1014[0...n]	CO: Fixed speed setpoint 14 / n_set_fixed 14		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 14.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1015[0...n]	CO: Fixed velocity setpoint 15 / v_set_fix 15		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Setting and connector output for fixed velocity setpoint 15.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1015[0...n]	CO: Fixed speed setpoint 15 / n_set_fixed 15		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3010 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Setting and connector output for fixed speed setpoint 15.		
Dependency:	Refer to: p1020, p1021, p1022, p1023, r1024, r1197		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1020[0...n]	BI: Fixed velocity setpoint selection Bit 0 / v_set_fixed Bit 0		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the fixed velocity setpoint.		
Dependency:	Selects the required fixed velocity setpoint using p1020 ... p1023. Displays the number of the actual fixed velocity setpoint in r1197. Sets values for the fixed velocity setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1021, p1022, p1023, r1197		
Note:	If a fixed velocity setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1020[0...n]	BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1021, p1022, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

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2.2 List of parameters

p1020[0...n]	BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010, 3011
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1021, p1022, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1021[0...n]	BI: Fixed velocity setpoint selection Bit 1 / v_set_fixed Bit 1		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the fixed velocity setpoint.		
Dependency:	Selects the required fixed velocity setpoint using p1020 ... p1023. Displays the number of the actual fixed velocity setpoint in r1197. Sets values for the fixed velocity setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1022, p1023, r1197		
Note:	If a fixed velocity setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1021[0...n]	BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1022, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

p1021[0...n]	BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010, 3011
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1022, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1022[0...n]	BI: Fixed velocity setpoint selection Bit 2 / v_set_fixed Bit 2		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the fixed velocity setpoint.		
Dependency:	Selects the required fixed velocity setpoint using p1020 ... p1023. Displays the number of the actual fixed velocity setpoint in r1197. Sets values for the fixed velocity setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1023, r1197		
Note:	If a fixed velocity setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1022[0...n]	BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

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2.2 List of parameters

p1022[0...n]	BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010, 3011
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1023, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1023[0...n]	BI: Fixed velocity setpoint selection Bit 3 / v_set_fixed Bit 3		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the fixed velocity setpoint.		
Dependency:	Selects the required fixed velocity setpoint using p1020 ... p1023. Displays the number of the actual fixed velocity setpoint in r1197. Sets values for the fixed velocity setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1022, r1197		
Note:	If a fixed velocity setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
p1023[0...n]	BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1022, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

p1023[0...n]	BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2505, 3010, 3011
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for selecting the fixed speed setpoint.		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1020, p1021, p1022, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
r1024	CO: Fixed velocity setpoint effective / v_set_fixed eff		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 3010
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the selected and effective fixed velocity setpoint. This setpoint is the output value for the fixed velocity setpoints and must be appropriately interconnected (e.g. with the main setpoint).		
Recommend.:	Interconnect the signal with the main setpoint (CI: p1070 = r1024).		
Dependency:	Selects the required fixed velocity setpoint using p1020 ... p1023. Displays the number of the actual fixed velocity setpoint in r1197. Sets values for the fixed velocity setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1070, r1197		
Note:	If a fixed velocity setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		
r1024	CO: Fixed speed setpoint effective / n_set_fixed eff		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 3010
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the selected and active fixed speed setpoint. This setpoint is the output value for the fixed speed setpoints and must be appropriately interconnected (e.g. with the main setpoint).		
Recommend.:	Interconnect the signal with the main setpoint (CI: p1070 = r1024).		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1070, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

r1024	CO: Fixed speed setpoint effective / n_set_fixed eff		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 3001, 3010, 3011
	P-Group: Setpoints Not for motor type: -	Units group: 3_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [rpm]	Max - [rpm]	Factory setting - [rpm]
Description:	Display and connector output for the selected and active fixed speed setpoint. This setpoint is the output value for the fixed speed setpoints and must be appropriately interconnected (e.g. with the main setpoint).		
Recommend.:	Interconnect the signal with the main setpoint (CI: p1070 = r1024).		
Dependency:	Selects the required fixed speed setpoint using p1020 ... p1023. Displays the number of the actual fixed speed setpoint in r1197. Sets the values for the fixed speed setpoints 1 ... 15 using p1001 ... p1015. Refer to: p1070, r1197		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

p1030[0...n]	Motorized potentiometer configuration / Mop configuration				
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16	Calculated: - Dyn. index: DDS, p0180	Access level: 3 Func. diagram: 3020		
	P-Group: Setpoints Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1		
	Min -	Max -	Factory setting 0000 0110 bin		
Description:	Sets the configuration for the motorized potentiometer.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Data save active	Yes	No	-
	01	Automatic mode ramp-function generator active	Yes	No	-
	02	Initial rounding-off active	Yes	No	-
	03	Save in NVRAM active	Yes	No	-
	04	Ramp-function generator always active	Yes	No	-
Notice:	The following prerequisites must be fulfilled in order to be able to save the setpoint (Bit 03 = 1) in a non-volatile fashion: - Firmware with V2.3 or higher. - Control Unit 320 (CU320) with hardware version C or higher (module with NVRAM).				
Note:	Re bit 00: 0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p1040. 1: The setpoint for the motorized potentiometer is saved after OFF and after ON set to the saved value. In order to save in a non-volatile fashion, bit 03 should be set to 1. Re bit 01: 0: Without ramp-function generator in the automatic mode (ramp-up/ramp-down time = 0). 1: With ramp-function generator in the automatic mode. For manual operation (0 signal via BI: p1041), the ramp-function generator is always active. Re bit 02: 0: Without initial rounding-off 1: With initial rounding-off. The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed). The jerk for the initial rounding-off is independent of the ramp-up time and only depends on the selected maximum speed (p1082). It is calculated as follows: $r = 0.01 \% * p1082 [1/s] / 0.13^2 [s^2]$ The jerk acts up until the maximum acceleration is reached ($a_{max} = p1082 [1/s] / p1047 [s]$), and then the drive continues to run linearly with a constant rate of acceleration. The higher the maximum acceleration (the lower that p1047 is), the longer the ramp-up time increases with respect to the set ramp-up time.				

Re bit 03:

0: Non-volatile data save de-activated.

1: The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for bit 00 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r1050.

p1035[0...n]	BI: Motorized potentiometer setpoint raise / Mop raise		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to continually increase the setpoint for the motorized potentiometer. The setpoint change (CO: r1050) depends on the set ramp-up time (p1047) and the duration of the signal that is present (BI: p1035).		
Dependency:	Refer to: p1036		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p1035	BI: Zero marks enable / ZM enable		
TM41	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9677 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to enable the zero marks.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For TM41, this parameter has no function. The zero mark can only be switched in or switched out using p4401.		
p1036[0...n]	BI: Motorized potentiometer lower setpoint / Mop lower		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to continuously lower the setpoint for the motorized potentiometer. The setpoint change (CO: r1050) depends on the set ramp-down time (p1048) and the duration of the signal that is present (BI: p1036).		
Dependency:	Refer to: p1035		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

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p1037[0...n]	Motorized potentiometer maximum velocity / MotP n_max		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the maximum speed/velocity for the motorized potentiometer.		
Note:	This parameter is automatically pre-assigned in the commissioning phase. The setpoint output from the motorized potentiometer is limited to this value.		
<hr/>			
p1037[0...n]	Motorized potentiometer maximum speed / MotP n_max		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the maximum speed/velocity for the motorized potentiometer.		
Note:	This parameter is automatically pre-assigned in the commissioning phase. The setpoint output from the motorized potentiometer is limited to this value.		
<hr/>			
p1038[0...n]	Motorized potentiometer minimum velocity / MotP n_min		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the minimum speed/velocity for the motorized potentiometer.		
Note:	This parameter is automatically pre-assigned in the commissioning phase. The setpoint output from the motorized potentiometer is limited to this value.		
<hr/>			
p1038[0...n]	Motorized potentiometer minimum speed / MotP n_min		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the minimum speed/velocity for the motorized potentiometer.		
Note:	This parameter is automatically pre-assigned in the commissioning phase. The setpoint output from the motorized potentiometer is limited to this value.		

p1039[0...n]	BI: Motorized potentiometer inversion / MotP inv		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to invert the minimum speed/velocity or the maximum speed/velocity for the motorized potentiometer.		
Dependency:	Refer to: p1037, p1038		
Note:	The inversion is only active during "motorized potentiometer raise" or "motorized potentiometer lower".		
p1040[0...n]	Motorized potentiometer starting value / Mop start value		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the starting value for the motorized potentiometer. This starting value becomes effective after the drive has been powered up.		
Dependency:	Only effective if p1030.0 = 0. Refer to: p1030		
p1040[0...n]	Motorized potentiometer starting value / Mop start value		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the starting value for the motorized potentiometer. This starting value becomes effective after the drive has been powered up.		
Dependency:	Only effective if p1030.0 = 0. Refer to: p1030		
p1041[0...n]	BI: Motorized potentiometer manual/automatic / Mop manual/auto		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to change over from manual to automatic when using a motorized potentiometer. In the manual mode, the setpoint is changed using two signals - raise and lower. In the automatic mode, the setpoint must be interconnected via a connector input.		
Dependency:	Refer to: p1030, p1035, p1036, p1042		
Note:	The effectiveness of the internal ramp-function generator can be set in automatic mode.		

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p1042[0...n]	CI: Motorized potentiometer automatic setpoint / Mop auto setpoint		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the setpoint of the motorized potentiometer in the automatic mode.		
Dependency:	Refer to: p1041		

p1043[0...n]	BI: Motorized potentiometer accept setting value / MotP acc set val		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to accept the setting value for the motorized potentiometer.		
Dependency:	Refer to: p1044		
Note:	The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).		

p1044[0...n]	CI: Motorized potentiometer setting value / Mop set val		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the setting value for the motorized potentiometer.		
Dependency:	Refer to: p1043		
Note:	The setting value (CI: p1044) becomes effective for a 0/1 edge of the setting command (BI: p1043).		

r1045	CO: Mot. potentiom. velocity setp. in front of ramp-fct. gen. / Mop n_set bef RFG		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator.		

r1045	CO: Mot. potentiometer speed setp. in front of ramp-fct. gen. / Mop n_set bef RFG		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3020 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator.		

p1047[0...n]		Motorized potentiometer ramp-up time / Mop ramp-up time	
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.000 [s]	Access level: 2 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 10.000 [s]
Description:	Sets the ramp-up time for the internal ramp-function generator for the motorized potentiometer. The setpoint is changed from zero up to the speed/velocity limit (p1082) within this time (if no initial rounding-off has been activated).		
Dependency:	Refer to: p1030, p1048, p1082, r1082		
Note:	When the initial rounding-off is activated (p1030.2) the ramp-up time is correspondingly extended.		

p1048[0...n]		Motorized potentiometer ramp-down time / Mop ramp-down time	
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.000 [s]	Access level: 2 Func. diagram: 3020 Unit selection: - Expert list: 1 Factory setting 10.000 [s]
Description:	Sets the ramp-down time for the internal ramp-function generator for the motorized potentiometer. The setpoint is changed from the speed/velocity limit (p1082) to zero within this time (if no initial rounding-off has been activated).		
Dependency:	Refer to: p1030, p1047, p1082, r1082		
Note:	The deceleration time is extended corresponding to the activated initial rounding-off (p1030.2).		

r1050		CO: Motor. potentiometer setpoint after the ramp-function generator / Mop setp after RFG	
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3001, 3020 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Sets the effective setpoint after the internal motorized potentiometer ramp-function generator. This setpoint is the output value of the motorized potentiometer and must be appropriately interconnected onwards (e.g. with the main setpoint).		
Recommend.:	Interconnect the signal with main setpoint (p1070).		
Dependency:	Refer to: p1070		
Note:	For "With ramp-function generator", after an OFF1, OFF2, OFF3 or for a 0 signal via BI: p0852 (inhibit operation, suppress pulses) the ramp-function generator output (r1050) is set to the starting value (configuration via p1030.0).		

r1050		CO: Motor. potentiometer setpoint after the ramp-function generator / Mop setp after RFG	
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 3020 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Sets the effective setpoint after the internal motorized potentiometer ramp-function generator. This setpoint is the output value of the motorized potentiometer and must be appropriately interconnected onwards (e.g. with the main setpoint).		

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Recommend.: Interconnect the signal with main setpoint (p1070).
Dependency: Refer to: p1070
Note: For "With ramp-function generator", after an OFF1, OFF2, OFF3 or for a 0 signal via BI: p0852 (inhibit operation, suppress pulses) the ramp-function generator output (r1050) is set to the starting value (configuration via p1030.0).

p1051[0...n]	CI: Speed limit RFG positive direction of rotation / n_limit RFG pos		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1083[0]
Description:	Sets the signal source for the speed limit of the positive direction on the ramp-function generator input.		
Note:	The OFF3 ramp-down time (p1135) is effective when the limit is reduced.		
p1051[0...n]	CI: Velocity limit RFG positive direction / v_limit RFG pos		
SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1083[0]
Description:	Sets the signal source for the velocity limit of the positive direction on the ramp-function generator input.		
Note:	The OFF3 ramp-down time (p1135) is effective when the limit is reduced.		
p1052[0...n]	CI: Speed limit RFG negative direction of rotation / n_limit RFG neg		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1086[0]
Description:	Sets the signal source for the speed limit of the negative direction on the ramp-function generator input.		
Note:	The OFF3 ramp-down time (p1135) is effective when the limit is reduced.		
p1052[0...n]	CI: Velocity limit RFG negative direction / v_limit RFG neg		
SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1086[0]
Description:	Sets the signal source for the velocity limit of the negative direction on the ramp-function generator input.		
Note:	The OFF3 ramp-down time (p1135) is effective when the limit is reduced.		

p1055[0...n]	BI: Jog bit 0 / Jog bit 0		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 3030 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for jog 1.		
Recommend.:	When the setting for this binector input is changed, the motor can only be switched on by means of an appropriate signal change of the source.		
Dependency:	Refer to: p0840, p1058		
Notice:	The drive is enabled for jogging using BI: p1055 or BI: p1056. The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056. Only the signal source that was used to power up can also be used to power down again.		
p1056[0...n]	BI: Jog bit 1 / Jog bit 1		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2501, 3030 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for jog 2.		
Recommend.:	When the setting for this binector input is changed, the motor can only be switched on by means of an appropriate signal change of the source.		
Dependency:	Refer to: p0840, p1059		
Notice:	The drive is enabled for jogging using BI: p1055 or BI: p1056. The command "ON/OFF1" can be issued using BI: p0840 or using BI: p1055/p1056. Only the signal source that was used to power up can also be used to power down again.		
p1058[0...n]	Jog 1 velocity setpoint / Jog 1 v_set		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3001, 3030 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the velocity for jog 1. Jogging (JOG) is level-triggered, and allows the motor to be incrementally traversed.		
Dependency:	Refer to: p1055, p1056		
p1058[0...n]	Jog 1 speed setpoint / Jog 1 n_set		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3001, 3030 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the speed for jog 1. Jogging (JOG) is level-triggered, and allows the motor to be incrementally traversed.		
Dependency:	Refer to: p1055, p1056		

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p1059[0...n]	Jog 2 velocity setpoint / Jog 2 v_set		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 2 Func. diagram: 3001, 3030 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the velocity for jog 2. Jogging (JOG) is level-triggered, and allows the motor to be incrementally traversed.		
Dependency:	Refer to: p1055, p1056		

p1059[0...n]	Jog 2 speed setpoint / Jog 2 n_set		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 2 Func. diagram: 3001, 3030 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the speed for jog 2. Jogging (JOG) is level-triggered, and allows the motor to be incrementally traversed.		
Dependency:	Refer to: p1055, p1056		

p1063[0...n]	Velocity limit setpoint channel / v_limit setp		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 1 Func. diagram: 3040 Unit selection: p0505 Expert list: 1 Factory setting 1000.000 [m/min]
Description:	Sets the speed limit/velocity limit effective in the setpoint channel.		
Dependency:	Refer to: p1082, r1082, p1083, p1085, p1086, p1088		

p1063[0...n]	Speed limit setpoint channel / n_limit setp		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 1 Func. diagram: 3040 Unit selection: p0505 Expert list: 1 Factory setting 210000.000 [rpm]
Description:	Sets the speed limit/velocity limit effective in the setpoint channel.		
Dependency:	Refer to: p1082, r1082, p1083, p1085, p1086, p1088		

p1063[0...n]	Speed limit setpoint channel / n_limit setp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 1 Func. diagram: 3040 Unit selection: p0505 Expert list: 1 Factory setting 40000.000 [rpm]
Description:	Sets the speed limit/velocity limit effective in the setpoint channel.		
Dependency:	Refer to: p1082, r1082, p1083, p1085, p1086, p1088		

p1070[0...n]	CI: Main setpoint / Main setpoint		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3030 Unit selection: - Expert list: 1 Factory setting 1024[0]
Description:	Sets the signal source for the main setpoint. Examples: r1024: Fixed speed setpoint effective r1050: Motor. potentiometer setpoint after the ramp-function generator		
Dependency:	Refer to: p1071, r1073, r1078		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1071[0...n]	CI: Main setpoint scaling / Main setp scal		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3001, 3030 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for scaling the main setpoint.		

r1073	CO: Main setpoint effective / Main setpoint eff		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the effective main setpoint. The value shown is the main setpoint after scaling.		

r1073	CO: Main setpoint effective / Main setpoint eff		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the effective main setpoint. The value shown is the main setpoint after scaling.		

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p1075[0...n]	CI: Supplementary setpoint / Suppl setp		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3030 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the supplementary setpoint.		
Dependency:	Refer to: p1076, r1077, r1078		

p1076[0...n]	CI: Supplementary setpoint scaling / Suppl setp scal		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3001, 3030 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for scaling the supplementary setpoint.		

r1077	CO: Supplementary setpoint effective / Suppl setpoint eff		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the effective supplementary setpoint. The value shown is the additional setpoint after scaling.		

r1077	CO: Supplementary setpoint effective / Suppl setpoint eff		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the effective supplementary setpoint. The value shown is the additional setpoint after scaling.		

r1078	CO: Total setpoint effective / Total setpoint eff		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the total effective setpoint. The value indicates the sum of the effective main setpoint and supplementary setpoint.		

r1078	CO: Total setpoint effective / Total setpoint eff		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3030 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the total effective setpoint. The value indicates the sum of the effective main setpoint and supplementary setpoint.		
p1080[0...n]	Minimum velocity / v_min		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: C2(1), T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 1 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets the lowest possible motor velocity. This value is not undershot in operation.		
Dependency:	Refer to: p1106		
Notice:	The effective minimum velocity is formed from p1080 and p1106.		
Note:	The parameter value applies for both motor directions. In exceptional cases, the motor can operate below this value (e.g. when reversing).		
p1080[0...n]	Minimum speed / n_min		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 19500.000 [rpm]	Access level: 1 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets the lowest possible motor speed. This value is not undershot in operation.		
Dependency:	Refer to: p1106		
Notice:	The effective minimum speed is formed from p1080 and p1106.		
Note:	The parameter value applies for both motor directions. In exceptional cases, the motor can operate below this value (e.g. when reversing).		
p1081	Maximum velocity scaling / v_max scal		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 100.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 105.00 [%]	Access level: 2 Func. diagram: 3050, 3095 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling for the maximum velocity (p1082). For a higher-level velocity control, this scaling allows the maximum velocity to be briefly exceeded.		
Dependency:	Refer to: p1082, r1082		
Notice:	Continuous operation above a scaling of 100 % is not permitted.		

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p1081	Maximum speed scaling / n_max scal		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 100.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 105.00 [%]	Access level: 2 Func. diagram: 3050, 3095 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling for the maximum speed (p1082). For a higher-level speed control, this scaling allows the maximum speed to be briefly exceeded.		
Dependency:	Refer to: p1082, r1082		
Notice:	Continuous operation above a scaling of 100 % is not permitted.		
p1082[0...n]	Maximum velocity / v_max		
HLA	Can be changed: C2(1), T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.000 [m/min]	Access level: 1 Func. diagram: 4965 Unit selection: p0505 Expert list: 1 Factory setting 1000.000 [m/min]
Description:	Sets the highest possible velocity.		
Dependency:	Refer to: p0115, p0230, r0313, p0313, p0322, p0324, r0336, p0532		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	The parameter applies for both motor directions. The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer). Since the parameter is part of quick commissioning (p0010 = 1), it is defined appropriately when p0310, p0311, p0322, p0324, p0530, p0531, and p0532 are changed. The following limits are always effective for p1082:		
p1082[0...n]	Maximum speed / n_max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1), T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.000 [rpm]	Access level: 1 Func. diagram: 2820, 3020, 3050, 3060, 3070, 3095 Unit selection: p0505 Expert list: 1 Factory setting 1500.000 [rpm]
Description:	Sets the highest possible speed.		
Dependency:	Refer to: p0115, p0322, p0324, p0532		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	The parameter applies for both motor directions. The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer). Since the parameter is part of quick commissioning (p0010 = 1), it is defined appropriately when p0310, p0311, p0322, p0324, p0530, p0531, and p0532 are changed. The following limits are always effective for p1082: $p1082 \leq \min(p0324, p0532) \text{ if } p0324 > 0 \text{ and } p0532 > 0$ $p1082 \leq p0322 \text{ if } p0324 = 0 \text{ or } p0532 = 0 \text{ and } p0322 > 0$ $p1082 \leq 60 / (10.0 * p0115[0] * r0313)$ $p1082 \leq 60 * \text{Maximum power unit pulse frequency} / (5.0 * r0313)$		

For the automatic calculation (p0340 = 1) the value of the parameter is pre-assigned the maximum motor speed (p0322). If p0322 = 0, the rated motor speed (p0311) is used as default (pre-assignment) value. For induction motors that are not catalog motors (p0301 = 0), the synchronous no-load speed is used as default (pre-assignment) value (p0310 * 60 / r0313).

For synchronous motors, the following additionally applies:

In the automatic calculation (p0340 = 1), p1082 is, on one hand, limited to speeds for which the rated power unit current (S1 continuous duty r0207[3]) is not sufficient as field current:

$$p1082 < p0348 / (1 - r0207 / r0331), \text{ applicable for } r0207[3] < r0331$$

On the other hand, an additional limit is effective, which prevents the EMF from exceeding the maximum DC link voltage (see p0643 and p1231).

The effective assignment of the motor data set parameter (e.g. p0311) to the drive data set parameter p1082 when pre-assigning should be taken from p0186.

p1082 is also available in the quick commissioning (p0010 = 1); this means that when exiting via p3900 > 0, the value is not changed.

p1082[0...n]	Maximum velocity / v_max		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), T	Calculated: CALC_MOD_ALL	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 2820, 3020, 3050, 3060, 3070, 3095
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [m/min]	1000.000 [m/min]	1000.000 [m/min]
Description:	Sets the highest possible velocity.		
Dependency:	Refer to: p0115, p0322, p0324, p0532		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	The parameter applies for both motor directions. The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer). Since the parameter is part of quick commissioning (p0010 = 1), it is defined appropriately when p0310, p0311, p0322, p0324, p0530, p0531, and p0532 are changed. The following limits are always effective for p1082: $p1082 \leq \min(p0324, p0532) \text{ if } p0324 > 0 \text{ and } p0532 > 0$ $p1082 \leq p0322 \text{ if } p0324 = 0 \text{ or } p0532 = 0 \text{ and } p0322 > 0$ $p1082 \leq 60 / (10.0 * p0115[0] * r0313)$ $p1082 \leq 60 * \text{Maximum power unit pulse frequency} / (5.0 * r0313)$ For the automatic calculation (p0340 = 1) the value of the parameter is pre-assigned the maximum motor speed (p0322). If p0322 = 0, the rated motor speed (p0311) is used as default (pre-assignment) value. For induction motors that are not catalog motors (p0301 = 0), the synchronous no-load speed is used as default (pre-assignment) value (p0310 * 60 / r0313). For synchronous motors, the following additionally applies: In the automatic calculation (p0340 = 1), p1082 is, on one hand, limited to speeds for which the rated power unit current (S1 continuous duty r0207[3]) is not sufficient as field current: $p1082 < p0348 / (1 - r0207 / r0331), \text{ applicable for } r0207[3] < r0331$ On the other hand, an additional limit is effective, which prevents the EMF from exceeding the maximum DC link voltage (see p0643 and p1231). The effective assignment of the motor data set parameter (e.g. p0311) to the drive data set parameter p1082 when pre-assigning should be taken from p0186. p1082 is also available in the quick commissioning (p0010 = 1); this means that when exiting via p3900 > 0, the value is not changed.		

r1082[0...n]	Encoder emulation maximum speed / Enc_emul n_max		
TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 9674, 9676
	P-Group: -	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the frequency limit of the signal output as maximum speed for the encoder emulation. The value is displayed independent of the operating mode set (p4400).		
Dependency:	Refer to: p0115		
p1082[0...n]	Maximum speed / n_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: CALC_MOD_ALL	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 2820, 3020, 3050, 3060, 3070, 3095
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [rpm]	210000.000 [rpm]	1500.000 [rpm]
Description:	Sets the highest possible speed.		
Dependency:	For vector control (p1300 = 20 ... 23) the maximum speed is limited to $60.0 / (8.333 \times p0115[0] \times r0313)$. This can be identified by a reduction in r1084. p1082 is not changed in this process due to the fact that the operating mode p1300 can be changed over. If a sine-wave filter (p0230 = 3) is parameterized as output filter, then the maximum speed is limited corresponding to the maximum permissible filter output frequency (refer to the filter data sheet). When using sine-wave filters (p0230 = 3, 4), the maximum speed r1084 is limited to 70% of the resonant frequency of the filter capacitance and the motor leakage inductance. For reactors and dU/dt filters, it is limited to $150 \text{ Hz} \times 60 / r0313$ (for chassis power units) or $120 \text{ Hz} \times 60 / r0313$ (for booksize power units). Refer to: p0115, p0230, r0313, p0313, p0322, p0324, r0336, p0532		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	The parameter applies for both motor directions. The parameter has a limiting effect and is the reference quantity for all ramp-up and ramp-down times (e.g. down ramps, ramp-function generator, motor potentiometer). Since the parameter is part of quick commissioning (p0010 = 1), it is defined appropriately when p0310, p0311, p0322, p0324, p0530, p0531, and p0532 are changed. The following limits are always effective for p1082: $p1082 \leq \min(p0324, p0532) \text{ if } p0324 > 0 \text{ and } p0532 > 0$ $p1082 \leq p0322 \text{ if } p0324 = 0 \text{ or } p0532 = 0 \text{ and } p0322 > 0$ $p1082 \leq 60 \times \text{minimum}(15 \times r0336, 650 \text{ Hz}) / r0313$ $p1082 \leq 60 \times \text{Maximum power unit pulse frequency} / (k \times r0313)$ $k = 12 \text{ for vector control (r0108.2 = 1), } k = 6.5 \text{ for U/f control (r0108.2 = 0)}$ For the automatic calculation (p0340 = 1) the value of the parameter is pre-assigned the maximum motor speed (p0322). If p0322 = 0, the rated motor speed (p0311) is used as default (pre-assignment) value. For induction motors that are not catalog motors (p0301 = 0), the synchronous no-load speed is used as default (pre-assignment) value ($p0310 \times 60 / r0313$). For synchronous motors, the following additionally applies: The maximum speed p1082 is restricted to speeds (r1084) where the EMF does not exceed the DC link voltage. The effective assignment of the motor data set parameter (e.g. p0311) to the drive data set parameter p1082 when pre-assigning should be taken from p0186. p1082 is also available in the quick commissioning (p0010 = 1); this means that when exiting via p3900 > 0, the value is not changed.		

p1083[0...n]	CO: Velocity limit positive direction / v_limit pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min 0.000 [m/min]	Max 1000.000 [m/min]	Factory setting 1000.000 [m/min]
Description:	Sets the maximum velocity for the positive direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1083[0...n]	CO: Speed limit in positive direction of rotation / n_limit pos		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3050, 3095
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min 0.000 [rpm]	Max 210000.000 [rpm]	Factory setting 210000.000 [rpm]
Description:	Sets the maximum speed for the positive direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1083[0...n]	CO: Velocity limit positive direction / v_limit pos		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3050, 3095
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min 0.000 [m/min]	Max 1000.000 [m/min]	Factory setting 1000.000 [m/min]
Description:	Sets the maximum velocity for the positive direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1083[0...n]	CO: Speed limit in positive direction of rotation / n_limit pos		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3050, 6732
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min 0.000 [rpm]	Max 210000.000 [rpm]	Factory setting 40000.000 [rpm]
Description:	Sets the maximum speed for the positive direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
r1084	CO: Velocity limit positive effective / v_limit pos eff		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min - [m/min]	Max - [m/min]	Factory setting - [m/min]
Description:	Display and connector output for the active positive velocity limit.		
Dependency:	Refer to: p1082, r1082, p1083, p1085		

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r1084	CO: Speed limit positive effective / n_limit pos eff		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the active positive speed limit.		
Dependency:	Refer to: p1082, r1082, p1083, p1085		
r1084	CO: Velocity limit positive effective / v_limit pos eff		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the active positive velocity limit.		
Dependency:	Refer to: p1082, r1082, p1083, p1085		
p1085[0...n]	CI: Velocity limit positive direction / v_limit pos		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1083[0]
Description:	Sets the signal source for the velocity limit of the positive direction.		
p1085[0...n]	CI: Speed limit in positive direction of rotation / n_limit pos		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1083[0]
Description:	Sets the signal source for the speed limit of the positive direction.		
p1086[0...n]	CO: Velocity limit negative direction / v_limit neg		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 0.000 [m/min]	Access level: 2 Func. diagram: 4965 Unit selection: p0505 Expert list: 1 Factory setting -1000.000 [m/min]
Description:	Sets the velocity limit for the negative direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1086[0...n]	CO: Speed limit in negative direction of rotation / n_limit neg		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 0.000 [rpm]	Access level: 2 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting -210000.000 [rpm]
Description:	Sets the speed limit for the negative direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1086[0...n]	CO: Velocity limit negative direction / v_limit neg		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -1000.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 0.000 [m/min]	Access level: 2 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting -1000.000 [m/min]
Description:	Sets the velocity limit for the negative direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1086[0...n]	CO: Speed limit in negative direction of rotation / n_limit neg		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -210000.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 0.000 [rpm]	Access level: 2 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting -40000.000 [rpm]
Description:	Sets the speed limit for the negative direction.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

r1087	CO: Velocity limit negative effective / v_limit neg eff		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the active negative velocity limit.		
Dependency:	Refer to: p1082, r1082, p1086, p1088		

r1087	CO: Speed limit negative effective / n_limit neg eff		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the active negative speed limit.		
Dependency:	Refer to: p1082, r1082, p1086, p1088		

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r1087	CO: Velocity limit negative effective / v_limit neg eff		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3050, 3095 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the active negative velocity limit.		
Dependency:	Refer to: p1082, r1082, p1086, p1088		

p1088[0...n]	CI: Velocity limit negative direction / n_limit neg		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1086[0]
Description:	Sets the signal source for the speed/velocity limit of the negative direction.		

p1088[0...n]	CI: Speed limit in negative direction of rotation / n_limit neg		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1086[0]
Description:	Sets the signal source for the speed/velocity limit of the negative direction.		

p1091[0...n]	Skip velocity 1 / v_skip 1		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets skip velocity 1.		
Dependency:	Refer to: p1092, p1093, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		
Note:	The skip (suppression) velocities can be used to prevent the effects of mechanical resonance.		

p1091[0...n]	Skip speed 1 / n_skip 1		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets skip speed 1.		
Dependency:	Refer to: p1092, p1093, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		
Note:	The skip (suppression) speeds can be used to prevent the effects of mechanical resonance.		

p1092[0...n]	Skip velocity 2 / v_skip 2		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets skip velocity 2.		
Dependency:	Refer to: p1091, p1093, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		

p1092[0...n]	Skip speed 2 / n_skip 2		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets skip speed 2.		
Dependency:	Refer to: p1091, p1093, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		

p1093[0...n]	Skip velocity 3 / v_skip 3		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets skip velocity 3.		
Dependency:	Refer to: p1091, p1092, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		

p1093[0...n]	Skip speed 3 / n_skip 3		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets skip speed 3.		
Dependency:	Refer to: p1091, p1092, p1094, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		

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p1094[0...n]	Skip velocity 4 / v_skip 4		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]
Description:	Sets skip velocity 4.		
Dependency:	Refer to: p1091, p1092, p1093, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		
p1094[0...n]	Skip speed 4 / n_skip 4		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]
Description:	Sets skip speed 4.		
Dependency:	Refer to: p1091, p1092, p1093, p1101		
Notice:	Skip bandwidths can also become ineffective as a result of the downstream limits in the setpoint channel.		
p1098[0...n]	CI: Skip velocity scaling / v_skip scal		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for scaling the skip velocities.		
Dependency:	Refer to: p1091, p1092, p1093, p1094		
p1098[0...n]	CI: Skip speed scaling / n_skip scal		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for scaling the skip speeds.		
Dependency:	Refer to: p1091, p1092, p1093, p1094		

r1099.0	CO/BO: Skip band status word / Skip band ZSW		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Display and BICO output for the skip bands.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	r1170 within the skip band	Yes	No	3050

Dependency: Refer to: r1170

Note: Re bit 00:

With the bit set, the setpoint speed is within the skip band after the ramp-function generator (r1170).
The signal can be used to switch over the drive data set (DDS).

p1101[0...n]	Skip velocity bandwidth / v_skip bandwidth		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp), Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [m/min]

Description: Sets the bandwidth for the skip velocities 1 to 4.

Dependency: Refer to: p1091, p1092, p1093, p1094

Note: The setpoint velocities are skipped (suppressed) in the range of the skip velocity +/-p1101.
Steady-state operation is not possible in the skipped (suppressed) velocity range. The skip (suppression) range is skipped.

Example:

p1091 = 600 and p1101 = 20

--> setpoint velocities between 580 and 620 [rpm] are skipped.

For the skip bandwidths, the following hysteresis behavior applies:

For a setpoint velocity coming from below, the following applies:

r1170 < 580 [m/min] and 580 [m/min] <= r1114 <= 620 [m/min] --> r1119 = 580 [m/min]

For a setpoint velocity coming from above, the following applies:

r1170 > 620 [m/min] and 580 [m/min] <= r1114 <= 620 [m/min] --> r1119 = 620 [m/min]

p1101[0...n]	Skip speed bandwidth / n_skip bandwidth		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [rpm]

Description: Sets the bandwidth for the skip speeds/velocities 1 to 4.

Dependency: Refer to: p1091, p1092, p1093, p1094

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Note: The setpoint (reference) speeds are skipped (suppressed) in the range of the skip speed +/-p1101. Steady-state operation is not possible in the skipped (suppressed) speed range. The skip (suppression) range is skipped.

Example:

p1091 = 600 and p1101 = 20

--> setpoint speeds between 580 and 620 [rpm] are skipped.

For the skip bandwidths, the following hysteresis behavior applies:

For a setpoint speed coming from below, the following applies:

r1170 < 580 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 580 [rpm]

For a setpoint speed coming from above, the following applies:

r1170 > 620 [rpm] and 580 [rpm] <= r1114 <= 620 [rpm] --> r1119 = 620 [rpm]

p1106[0...n]	CI: Minimum velocity signal source / v_min s_src		
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for lowest possible motor velocity.		
Dependency:	Refer to: p1080		
Notice:	The effective minimum velocity is formed from p1080 and p1106.		
p1106[0...n]	CI: Minimum speed signal source / n_min s_src		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3050 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for lowest possible motor speed.		
Dependency:	Refer to: p1080		
Notice:	The effective minimum speed is formed from p1080 and p1106.		
p1110[0...n]	BI: Inhibit negative direction / Inhib neg dir		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3040 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to disable the negative direction.		
Dependency:	Refer to: p1111		
p1111[0...n]	BI: Inhibit positive direction / Inhib pos dir		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505, 3040 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to disable the positive direction.		
Dependency:	Refer to: p1110		

r1112	CO: Velocity setpoint after minimum limiting / v_set aft min_lim			
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]	
Description:	Displays the velocity setpoint after the minimum limiting.			
Dependency:	Refer to: p1091, p1092, p1093, p1094, p1101			
r1112	CO: Speed setpoint after minimum limiting / n_set aft min_lim			
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3050 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]	
Description:	Displays the speed setpoint after the minimum limiting.			
Dependency:	Refer to: p1091, p1092, p1093, p1094, p1101			
p1113[0...n]	BI: Setpoint inversion / Setp inv			
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2441, 2442, 2505, 3040 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source to invert the setpoint.			
Dependency:	Refer to: r1198			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
r1114	CO: Setpoint after the direction limiting / Setp after limit			
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3001, 3040, 3050 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]	
Description:	Displays the speed/velocity setpoint after the changeover and limiting the direction.			
r1114	CO: Setpoint after the direction limiting / Setp after limit			
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 3040, 3050 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]	
Description:	Displays the speed/velocity setpoint after the changeover and limiting the direction.			

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p1115	Ramp-function generator selection / RFG selection		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Setpoints Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 3001, 3080 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the ramp-function generator type.		
Value:	0: Basic ramp-function generator 1: Extended ramp-function generator		
Note:	Another ramp-function generator type can only be selected when the motor is at a standstill.		
r1119	CO: Ramp-function generator setpoint at the input / RFG setp at inp		
HLA, HLA (ESR)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the setpoint at the input of the ramp-function generator.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The setpoint is influenced by other functions, e.g. skip (suppressed) speeds, minimum and maximum limits.		
r1119	CO: Ramp-function generator setpoint at the input / RFG setp at inp		
SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3001, 3050, 3060, 3070, 6300 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the setpoint at the input of the ramp-function generator.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The setpoint is influenced by other functions, e.g. skip (suppressed) speeds, minimum and maximum limits.		
r1119	CO: Ramp-function generator setpoint at the input / RFG setp at inp		
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 3050, 3060, 3070, 6300 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the setpoint at the input of the ramp-function generator.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The setpoint is influenced by other functions, e.g. skip (suppressed) speeds, minimum and maximum limits.		

p1120[0...n]	Ramp-function generator ramp-up time / RFG ramp-up time		
HLA (ESR)	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	The ramp-function generator ramps-up the speed setpoint from standstill (setpoint = 0) up to the maximum speed (p1082) in this time.		
Dependency:	Refer to: p1082, r1082, p1138		
Note:	The ramp-up time can be scaled via connector input p1138. The parameter is adapted during the rotating measurement (p1960 > 0). This is the reason that during the rotating measurement, the motor can accelerate faster than was originally parameterized.		
p1120[0...n]	Ramp-function generator ramp-up time / RFG ramp-up time		
SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	The drive is accelerated from standstill (setpoint = 0) up to the maximum velocity (p1082) in this time.		
Dependency:	Refer to: p1082, r1082, p1138		
p1120[0...n]	Ramp-function generator ramp-up time / RFG ramp-up time		
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp)	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	The ramp-function generator ramps-up the speed setpoint from standstill (setpoint = 0) up to the maximum speed (p1082) in this time.		
Dependency:	Refer to: p1082, r1082, p1138		
p1120[0...n]	Ramp-function generator ramp-up time / RFG ramp-up time		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	The ramp-function generator ramps-up the speed setpoint from standstill (setpoint = 0) up to the maximum speed (p1082) in this time.		
Dependency:	Refer to: p1082, r1082, p1138		
Note:	The ramp-up time can be scaled via connector input p1138. The parameter is adapted during the rotating measurement (p1960 > 0). This is the reason that during the rotating measurement, the motor can accelerate faster than was originally parameterized. For U/f control and sensorless vector control (see p1300), a ramp-up time of 0 s is not expedient. The setting should be based on the startup times (r0345) of the motor.		

p1121[0...n]	Ramp-function generator ramp-down time / RFG ramp-down time		
HLA	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	0.000 [s]
Description:	The drive is decelerated from the maximum velocity (p1082) down to standstill (setpoint = 0) in this time. Further, the ramp-down time is always effective for OFF1.		
Dependency:	Refer to: p1082, r1082, p1139		
Note:	The ramp-down time can be scaled via connector input p1139.		
p1121[0...n]	Ramp-function generator ramp-down time / RFG ramp-down time		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	Sets the ramp-down time for the ramp-function generator. The ramp-function generator ramps-down the speed setpoint from the maximum speed (p1082) down to standstill (setpoint = 0) in this time. Further, the ramp-down time is always effective for OFF1.		
Dependency:	Refer to: p1082, r1082, p1139		
Note:	The ramp-down time can be scaled via connector input p1139. The following applies for SERVO: The ramp-function generator is only available when the function module "extended setpoint channel" is active (r0108.8 = 1).		
p1121[0...n]	Ramp-function generator ramp-down time / RFG ramp-down time		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	0.000 [s]
Description:	The drive is decelerated from the maximum velocity (p1082) down to standstill (setpoint = 0) in this time. Further, the ramp-down time is always effective for OFF1.		
Dependency:	Refer to: p1082, r1082, p1139		
Note:	The ramp-down time can be scaled via connector input p1139. The following applies for SERVO: The ramp-function generator is only available when the function module "extended setpoint channel" is active (r0108.8 = 1).		

p1121[0...n]	Ramp-function generator ramp-down time / RFG ramp-down time		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 999999.000 [s]	Access level: 1 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 10.000 [s]
Description:	Sets the ramp-down time for the ramp-function generator. The ramp-function generator ramps-down the speed setpoint from the maximum speed (p1082) down to standstill (setpoint = 0) in this time. Further, the ramp-down time is always effective for OFF1.		
Dependency:	Refer to: p1082, r1082, p1139		
Note:	For U/f control and sensorless vector control (see p1300), a ramp-down time of 0 s is not expedient. The setting should be based on the startup times (r0345) of the motor.		
p1122[0...n]	BI: Bypass ramp-function generator / Bypass RFG		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2505 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for bypassing the ramp generator (ramp-up and ramp-down times = 0).		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For VECTOR in encoderless operation, it is not permissible that the ramp-function generator is bypassed.		
p1130[0...n]	Ramp-function generator initial rounding-off time / RFG t_start_round		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 30.000 [s]	Access level: 2 Func. diagram: 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the initial rounding-off time for the extended ramp generator. The value applies to ramp-up and ramp-down.		
Note:	Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.		
p1131[0...n]	Ramp-function generator final rounding-off time / RFG t_end_delay		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 30.000 [s]	Access level: 2 Func. diagram: 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the final rounding-off time for the extended ramp generator. The value applies to ramp-up and ramp-down.		
Note:	Rounding-off times avoid an abrupt response and prevent damage to the mechanical system.		

p1134[0...n]	Ramp-function generator rounding-off type / RFG round-off type		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Setpoints Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 3070 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the smoothed response to the OFF1 command or the reduced setpoint for the extended ramp-function generator.		
Value:	0: Cont smoothing 1: Discont smoothing		
Dependency:	No effect up to initial rounding-off time (p1130) > 0 s.		
Note:	p1134 = 0 (continuous smoothing) If the setpoint is reduced while ramping-up, initially a final rounding-off is carried out and then the ramp-up completed. During the final rounding-off, the output of the ramp-function generator continues to go in the direction of the previous setpoint (overshoot). After the final rounding-off has been completed, the output goes toward the new setpoint. p1134 = 1 (discontinuous smoothing) If the setpoint is reduced while ramping-up, then the output goes immediately in the direction of the new setpoint. For the setpoint change there is no rounding-off.		
p1135[0...n]	OFF3 ramp-down time / OFF3 t_RD		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1), U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 600.000 [s]	Access level: 2 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the ramp-down time from the maximum speed down to zero speed for the OFF3 command.		
Note:	This time can be exceeded if the DC link voltage reaches its maximum value.		
p1135[0...n]	OFF3 ramp-down time / OFF3 t_RD		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 600.000 [s]	Access level: 2 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the ramp-down time from the maximum velocity down to zero speed for the OFF3 command.		
Note:	This time can be exceeded if the DC link voltage reaches its maximum value.		
p1135[0...n]	OFF3 ramp-down time / OFF3 t_RD		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 600.000 [s]	Access level: 2 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 3.000 [s]
Description:	Sets the ramp-down time from the maximum speed down to zero speed for the OFF3 command.		
Note:	This time can be exceeded if the DC link voltage reaches its maximum value.		

p1136[0...n]	OFF3 initial rounding-off time / RFGOFF3 t_strt_rnd			
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 30.000 [s]	Access level: 2 Func. diagram: 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]	
Description:	Sets the initial rounding-off time for OFF3 for the extended ramp generator.			
p1137[0...n]	OFF3 final rounding-off time / RFG OFF3 t_end_del			
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 30.000 [s]	Access level: 2 Func. diagram: 3070 Unit selection: - Expert list: 1 Factory setting 0.000 [s]	
Description:	Sets the final rounding-off time for OFF3 for the extended ramp generator.			
p1138[0...n]	CI: Ramp-function generator ramp-up time scaling / RFG t_RU scal			
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 1	
Description:	Sets the signal source for scaling the ramp-up time of the ramp-function generator.			
Dependency:	Refer to: p1120			
Note:	The ramp-up time is set in p1120.			
p1139[0...n]	CI: Ramp-function generator ramp-down time scaling / RFG t_RD scal			
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 3060, 3070 Unit selection: - Expert list: 1 Factory setting 1	
Description:	Sets the signal source for scaling the ramp-down time of the ramp-function generator.			
Dependency:	Refer to: p1121			
Note:	The ramp-down time is set in p1121.			

p1140[0...n]	BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator". For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
 BI: p1140 = 0 signal:
 Inhibits the ramp-function generator (the ramp-function generator output is set to zero).
 BI: p1140 = 1 signal:
 Ramp-function generator enable.

Dependency: Refer to: p1141, p1142
Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1140	BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9678
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "enable ramp-function generator/inhibit ramp-function generator". For the PROFIdrive profile, this command corresponds to control word 1 bit 4 (STW1.4).
 BI: p1140 = 0 signal:
 Inhibits the ramp-function generator (the ramp-function generator output is set to zero).
 BI: p1140 = 1 signal:
 Ramp-function generator enable.

Dependency: Refer to: p1141, p1142
Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.

p1141[0...n]	BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator". For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).
 BI: p1141 = 0 signal:
 Freezes the ramp-function generator.
 BI: p1141 = 1 signal:
 Continue ramp-function generator.

Dependency: Refer to: p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The ramp-function generator is, independent of the state of the signal source, active in the following cases:

- OFF1/OFF3.
- ramp-function generator output within the suppression bandwidth.
- ramp-function generator output below the minimum speed.

p1141 **BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG**

TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9678
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "continue ramp-function generator/freeze ramp-function generator". For the PROFIdrive profile, this command corresponds to control word 1 bit 5 (STW1.5).

BI: p1141 = 0 signal:

Freezes the ramp-function generator.

BI: p1141 = 1 signal:

Continue ramp-function generator.

Dependency: Refer to: p1140, p1142

Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.

p1142[0...n] **BI: Enable setpoint/inhibit setpoint / Setpoint enable**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2501
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint". For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).

BI: p1142 = 0 signal

Inhibits the setpoint (the ramp-function generator input is set to zero).

BI: p1142 = 1 signal

Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: When the function module "position control" (r0108.3 = 1) is activated, this binector input is interconnected as follows as standard:

BI: p1142 = 0 signal

p1142	BI: Enable setpoint/inhibit setpoint / Setpoint enable		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9674, 9678
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the command "enable setpoint/inhibit setpoint".
 For the PROFIdrive profile, this command corresponds to control word 1 bit 6 (STW1.6).
 BI: p1142 = 0 signal
 Inhibits the setpoint (the ramp-function generator input is set to zero).
 BI: p1142 = 1 signal
 Setpoint enable.

Dependency: Refer to: p1140, p1141

Caution: When "master control from PC" is activated, this binector input is ineffective.



Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: This parameter has no function in the "SINAMICS" (p4400 = 1) operating mode.

p1143[0...n]	BI: Ramp-function generator, accept setting value / RFG accept set v		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for accepting the setting value of the ramp-function generator.

Dependency: The signal source for the ramp-function generator setting value is set using parameters.
 Refer to: p1144

Note: 0/1 signal:
 The ramp-function generator output is immediately (without delay) set to the setting value of the ramp-function generator.
 1 signal:
 The setting value of the ramp-function generator is effective.
 1/0 signal:
 The input value of the ramp-function generator is effective. The ramp-function generator output is adapted to the input value using the ramp-up time or the ramp-down time.
 0 signal:
 The input value of the ramp-function generator is effective.

p1144[0...n]	CI: Ramp-function generator setting value / RFG setting value		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the ramp-function generator setting value.

Dependency: The signal source for accepting the setting value is set using parameters.
 Refer to: p1143

p1145[0...n]	Ramp-function generator tracking intensity. / RFG track intens		
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.0	Access level: 3 Func. diagram: 3080 Unit selection: - Expert list: 1 Factory setting 1.3
Description:	Sets the ramp-function generator tracking. The output value of the ramp-function generator is tracked (corrected) corresponding to the maximum possible drive acceleration. The reference value is the deviation at the speed/velocity controller input that is necessary to ensure that the motor accelerates at the torque/force limit.		
Recommend.:	If at least one speed setpoint filter/velocity setpoint filter is activated (p1414), then the ramp-function generator tracking should be deactivated (p1145 = 0.0). When the speed setpoint filter is activated, the output value of the ramp-function generator can no longer be tracked (corrected) corresponding to the maximum possible drive acceleration. Re p1145 = 0.0: This value de-activates the ramp-function generator tracking. Re p1145 = 0.0 ... 1.0: Generally, these values are not practical. They cause the motor to accelerate below its torque limit. The lower the selected value, the greater the margin between the controller and torque limit when accelerating. Re p1145 > 1.0: The greater the value, the higher the permissible deviation between the speed setpoint and speed actual value.		
Notice:	If ramp-function generator tracking is activated and the ramp time is set too short, this can cause unsteady acceleration. Remedy: - switch off ramp-function generator tracking (p1145 = 0). - increase the ramp-up/ramp-down time (p1120, p1121).		
Note:	In the U/f mode, ramp-function generator tracking is not active. For SERVO with U/f operation, the following applies: The complete ramp-function generator is not active, i.e. ramp-up and ramp-down time = 0.		

p1145[0...n]	Ramp-function generator tracking intensity. / RFG track intens		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.0	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.0	Access level: 3 Func. diagram: 3080 Unit selection: - Expert list: 1 Factory setting 1.3
Description:	Sets the ramp-function generator tracking. The output value of the ramp-function generator is tracked (corrected) corresponding to the maximum possible drive acceleration. The reference value is the deviation at the speed/velocity controller input that is necessary to ensure that the motor accelerates at the torque/force limit.		
Recommend.:	If at least one speed setpoint filter/velocity setpoint filter is activated (p1414), then the ramp-function generator tracking should be deactivated (p1145 = 0.0). When the speed setpoint filter is activated, the output value of the ramp-function generator can no longer be tracked (corrected) corresponding to the maximum possible drive acceleration. Re p1145 = 0.0: This value de-activates the ramp-function generator tracking. Re p1145 = 0.0 ... 1.0: Generally, these values are not practical. They cause the motor to accelerate below its torque limit. The lower the selected value, the greater the margin between the controller and torque limit when accelerating. Re p1145 > 1.0: The greater the value, the higher the permissible deviation between the speed setpoint and speed actual value.		

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Notice: If ramp-function generator tracking is activated and the ramp time is set too short, this can cause unsteady acceleration.

Remedy:

- switch off ramp-function generator tracking (p1145 = 0).

- increase the ramp-up/ramp-down time (p1120, p1121).

Note: In the U/f mode, ramp-function generator tracking is not active.

For SERVO with U/f operation, the following applies:

The complete ramp-function generator is not active, i.e. ramp-up and ramp-down time = 0.

p1148[0...n]	Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act		
HLA (HLA (ESR), SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin))	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [m/min]	10.000 [m/min]	0.200 [m/min]
Description:	Sets the tolerance value for the status of the ramp-function generator (ramp-up active, ramp-down active). If the input of the ramp-function generator does not change in comparison to the output by more than the entered tolerance time, then the status bits "ramp-up active" and "ramp-down active" are not influenced.		
Dependency:	Refer to: r1199		

p1148[0...n]	Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act		
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [rpm]	1000.000 [rpm]	19.800 [rpm]
Description:	Sets the tolerance value for the status of the ramp-function generator (ramp-up active, ramp-down active). If the input of the ramp-function generator does not change in comparison to the output by more than the entered tolerance time, then the status bits "ramp-up active" and "ramp-down active" are not influenced.		
Dependency:	Refer to: r1199		

r1149	CO: Ramp-function generator acceleration / RFG acceleration		
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: 39_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2007	Expert list: 1
	Min	Max	Factory setting
	- [rev/s ²]	- [rev/s ²]	- [rev/s ²]
Description:	Displays the acceleration of the ramp-function generator.		
Dependency:	Refer to: p1145		

r1149	CO: Ramp-function generator acceleration / RFG acceleration		
SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3060, 3070
	P-Group: Setpoints	Units group: 22_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2007	Expert list: 1
	Min	Max	Factory setting
	- [m/s ²]	- [m/s ²]	- [m/s ²]
Description:	Displays the acceleration of the ramp-function generator.		
Dependency:	Refer to: p1145		

r1150	CO: Ramp-function generator velocity setpoint at the output / RFG v_set at outp			
HLA, HLA (ESR), SERVO (ESR, Ext setp, Lin), SERVO_AC (ESR, Ext setp, Lin), SERVO_I_AC (ESR, Ext setp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3001, 3080 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]	
Description:	Displays the setpoint at the output of the ramp-function generator.			
r1150	CO: Ramp-function generator speed setpoint at the output / RFG n_set at outp			
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 3080 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]	
Description:	Displays the setpoint at the output of the ramp-function generator.			
p1151[0...n]	Ramp-function generator configuration / RFG config			
SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Sets the configuration for the extended ramp-function generator.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Disable rounding-off at the zero cross-over	Yes	No
	01	RFG tracking without polarity change	Yes	No
	02	RFG tracking with polarity change	Yes	No
Dependency:	Re bit 01, 02 = 1: These bits are only effective when ramp-function generator tracking is activated (p1145 > 0). When both bits are activated, RFG tracking with polarity change is active. Re bit 01 = 0, bit 02 = 0: When ramp-function generator tracking is active, the setpoint can only change in the direction of the target setpoint – or be frozen.			
Notice:	Re bit 00 = 1: If the ramp-up time is longer than the ramp-down time (p1120 > p1121), then there is an acceleration step at the zero crossover. This can have a negative impact on the mechanical system.			
Note:	Re bit 00 = 1: When the direction change is changed there is no rounding-off before and after the zero crossover. Re bit 01 = 1: For load surges, the ramp-function generator output tracks the actual value. The tracking (correction) ends at a setpoint of zero. Re bit 02 = 1: For load surges, the ramp-function generator output tracks the actual value. For a polarity change, the tracking (correction) is continued.			

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p1152	BI: Setpoint 2 enable / Setp 2 enab			
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2711, 4015 Unit selection: - Expert list: 1 Factory setting 899.15	
Description:	Sets the signal source for "setpoint 2 enable".			
p1155[0...n]	CI: Speed controller speed setpoint 1 / n_ctrl n_set 1			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3080, 5030, 6031 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for speed setpoint 1 of the speed controller.			
Dependency:	The effectiveness of this setpoint depends on, e.g. STW1.4 and STW1.6. Refer to: r0002, p0840, p0844, p0848, p0852, p0854, r0898, p1140, p1142, p1160, r1170, p1189, p1412, p1414, p1417, p1418			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
p1155[0...n]	CI: Velocity controller velocity setpoint 1 / v_ctrl v_set 1			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3080, 5030, 6031 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for velocity setpoint 1 of the velocity controller.			
Dependency:	The effectiveness of this setpoint depends on, e.g. STW1.4 and STW1.6. Refer to: r0002, p0840, p0844, p0848, p0852, p0854, r0898, p1140, p1142, p1160, r1170, p1189, p1412, p1414, p1417, p1418			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
p1155	CI: TM41 encoder emulation speed setpoint 1 / Enc_emulat n_set 1			
TM41	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 9674 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for speed setpoint 1 of the encoder emulation. The speed setpoint is processed corresponding to the sequencer of the TM41.			
Dependency:	The effectiveness of this setpoint depends on control word 1 (STW1). Refer to: r0898			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			

p1160[0...n]	CI: Speed controller speed setpoint 2 / n_ctrl n_set 2		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3080 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for speed setpoint 2 of the speed controller.		
Dependency:	Refer to: p1155, r1170		
Note:	For OFF1/OFF3, the ramp-function generator ramp is effective. The ramp-function generator is set (SERVO: to the actual value, VECTOR: To the setpoint (r1170)) and stops the drive corresponding to the ramp-downtime (p1121 or p1135). While stopping via the ramp-function generator, STW1.4 is effective (enable ramp-function generator). When the function module "position control" (r0108.3 = 1) is activated, this connector input is interconnected as follows as standard: CI: p1160 = r2562		
p1160[0...n]	CI: Velocity controller velocity setpoint 2 / v_ctrl v_set 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 3080 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for velocity setpoint 2 of the velocity controller.		
Dependency:	Refer to: p1155, r1170		
Note:	For OFF1/OFF3, the ramp-function generator ramp is effective. The ramp-function generator is set to the actual value and stops the drive corresponding to the ramp-downtime (p1121 or p1135). While stopping via the ramp-function generator, STW1.4 is effective (enable ramp-function generator). For the function module "position control" (r0108.3 = 1), this connector input is interconnected as follows as standard: CI: p1160 = r2562		
r1169	CO: Velocity controller velocity setpoints 1 and 2 / v_ctrl v_set 1/2		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocity setpoint after the addition of the velocity setpoint 1 (p1155) and velocity setpoint 2 (p1160).		
Dependency:	Refer to: p1155, p1160		
Note:	The value is only correctly displayed at r0899.2 = 1 (operation enabled).		

r1169	CO: Speed controller speed setpoints 1 and 2 / n_ctrl n_set 1/2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3080 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speed setpoint after the addition of the speed setpoint 1 (p1155) and speed setpoint 2 (p1160).		
Dependency:	Refer to: p1155, p1160		
Note:	The value is only correctly displayed at r0899.2 = 1 (operation enabled).		
r1169	CO: Velocity controller velocity setpoints 1 and 2 / v_ctrl n_set 1/2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3080 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocity setpoint after the addition of the velocity setpoint 1 (p1155) and velocity setpoint 2 (p1160).		
Dependency:	Refer to: p1155, p1160		
Note:	The value is only correctly displayed at r0899.2 = 1 (operation enabled).		
r1170	CO: Velocity controller setpoint sum / v_ctrl setp sum		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the velocity setpoint after selecting the ramp-function generator. The value is the sum of velocity setpoint 1 (p1155) and velocity setpoint 2 (p1160).		
Dependency:	Refer to: r1150, p1155, p1160		
r1170	CO: Speed controller setpoint sum / n_ctrl setp sum		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 3050, 3080, 5019, 5020 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed setpoint after selecting the ramp-function generator. The value is the sum of speed setpoint 1 (p1155) and speed setpoint 2 (p1160).		
Dependency:	Refer to: r1150, p1155, p1160		

r1170		CO: Velocity controller setpoint sum / v_ctrl setp sum	
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 3050, 3080, 5019, 5020
	P-Group: Setpoints	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the velocity setpoint after selecting the ramp-function generator. The value is the sum of velocity setpoint 1 (p1155) and velocity setpoint 2 (p1160).		
Dependency:	Refer to: r1150, p1155, p1160		

r1170		CO: Speed controller setpoint sum / n_ctrl setp sum	
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 3080, 6300
	P-Group: Setpoints	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the speed setpoint after selecting the ramp-function generator. The value is the sum of speed setpoint 1 (p1155) and speed setpoint 2 (p1160).		
Dependency:	Refer to: r1150, p1155, p1160		

p1189[0...n]		Speed setpoint configuration / n_ctrl config			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 3080		
	P-Group: Setpoints	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0011 bin		
Description:	Sets the configuration for the speed setpoint.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Interpolation ramp-fct gen/speed controller active	Yes	No	3080
	01	Interpol. op-loop ctrl /speed controller active	Yes	No	3080
Note:	Re bit 01: The interpolator is only effective in following cases: - isochronous PROFIBUS operation with a sign-of-life received from the master (STW2.12 ... STW2.15).				

p1189[0...n]		Velocity setpoint configuration / v_ctrl config			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 3080		
	P-Group: Setpoints	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0011 bin		
Description:	Sets the configuration for the velocity setpoint.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Interpolation ramp-fct gen/velocity controller active	Yes	No	3080
	01	Interpol. op-loop ctrl /velocity controller active	Yes	No	3080

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Note: Re bit 01:
The interpolator is only effective in following cases:
- isochronous PROFIBUS operation with a sign-of-life received from the master (STW2.12 ... STW2.15).

p1189	TM41 encoder simulation configuration / Enc_emulat config			
TM41	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9674	
	P-Group: Setpoints	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0010 bin	
Description:	Sets the configuration for the incremental encoder emulation.			
Bit field:	Bit	Signal name	1 signal	0 signal
	01	Interpol. op-loop ctrl /speed controller active	Yes	No
				FP
				9674
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1). Re bit 01: The interpolator is only effective for clock-cycle synchronous PROFIBUS operation and when the master receives a sign-of-life (STW 2.12 ... STW 2.15).			

p1190	CI: DSC position deviation XERR / DSC XERR			
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 3001, 3090	
	P-Group: Setpoints	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0	
Description:	Sets the signal source for the position deviation XERR for DSC (position controller output of the higher-level control).			
Dependency:	Clock cycle synchronous operation must be activated for DSC. The position controller gain factor (KPC), the position deviation (XERR) and the speed setpoint (N_SOLL_B) must be included in the setpoint telegram. At least the encoder interface (Gx_XIST1) must be included in the actual value telegram. The position actual value used for the internal position controller can be selected using p1192. Refer to: p1191, p1192			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
	The parameter can only be interconnected to a signal source with Integer32 data type.			
Note:	DSC: Dynamic Servo Control			

p1191	CI: DSC position controller gain KPC / DSC KPC			
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 3090	
	P-Group: Setpoints	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0	
Description:	Sets the signal source for the position controller gain KPC for DSC.			
Dependency:	Clock cycle synchronous operation must be activated for DSC. Refer to: p1190			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
Note:	DSC: Dynamic Servo Control			

p1192[0...n]	DSC enc selection / DSC enc selection		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Setpoints Not for motor type: - Min 1	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 3090 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the number of the encoder used for DSC.		
Value:	1: Encoder 1 (motor encoder) 2: Encoder 2 3: Encoder 3		
Note:	DSC: Dynamic Servo Control Value 1 corresponds to encoder 1 (motor encoder); the encoder data set is assigned via p0187. Value 2 corresponds to encoder 2; the encoder data set is assigned via p0188. Value 3 corresponds to encoder 3; the encoder data set is assigned via p0189.		
p1193[0...n]	DSC encoder adaptation factor / DSC encodAdaptFact		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000000.000	Access level: 3 Func. diagram: 3090 Unit selection: - Expert list: 1 Factory setting 1.000
Description:	Sets the factor to adapt the encoder when using either encoder 2 or 3 for DSC. The factor sets the ratio of the pulse difference between the motor encoder (encoder 1) and the selected encoder for the same distance moved through. This factor takes into account e.g. gear ratios, differences in the number of encoder pulses.		
Dependency:	Refer to: p1192		
Note:	DSC: Dynamic Servo Control Example: Encoder 1: Motor encoder with 2048 pulses/revolution, ballscrew with 10 mm/revolution pitch Encoder 2: Linear scale with 20 µm grid division as direct measuring system p1193 = number of pulses, encoder 1 per motor revolution / number of pulses, encoder 2 per motor revolution p1193 = 2048 / (10 mm / 20 µm) = 4.096		
p1194	CI: DSC control word DSC_STW / DSC_STW		
SERVO (DSC spline, Lin), SERVO_AC (DSC spline, Lin), SERVO_I_AC (DSC spline, Lin)	Can be changed: T Data type: Unsigned32 / Integer16 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3001, 3090 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for control word DSC_STW for DSC with spline. Bit 0: DSC with spline on Bit 4: Velocity pre-control for DSC with spline on Bit 5: Force pre-control for DSC with spline on		
Dependency:	The control word is only evaluated if the "DSC with spline" function module (r0108.6) is activated. The closed-loop control structure selected by the DSC control word is displayed in r1407. Refer to: p1191, p1192, p1195		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	DSC: Dynamic Servo Control		

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p1194	CI: DSC control word DSC_STW / DSC_STW		
SERVO (DSC spline), SERVO_AC (DSC spline), SERVO_I_AC (DSC spline)	Can be changed: T Data type: Unsigned32 / Integer16 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3001, 3090 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for control word DSC_STW for DSC with spline. Bit 0: DSC with spline on Bit 4: Speed pre-control for DSC with spline on Bit 5: Torque pre-control for DSC with spline on		
Dependency:	The control word is only evaluated if the "DSC with spline" function module (r0108.6) is activated. The closed-loop control structure selected by the DSC control word is displayed in r1407. Refer to: p1191, p1192, p1195		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	DSC: Dynamic Servo Control		
<hr/>			
p1195	CI: DSC symmetrizing time constant T_SYMM / DSC T_SYMM		
SERVO (DSC spline, Lin), SERVO_AC (DSC spline, Lin), SERVO_I_AC (DSC spline, Lin)	Can be changed: T Data type: Unsigned32 / Integer16 P-Group: Setpoints Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3001, 3090 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the symmetrizing time constant T_SYMM for DSC with spline. T_SYMM = 0: Symmetrization is de-activated. T_SYMM > 0: The position setpoint is symmetrized with the time constant T_SYMM. For active force precontrol (r1407.20, 21, 22), the velocity precontrol value is symmetrized with the sum of the following time constants: $T_SYMM + T_SYMM_ADD (p1427) + 0.5 * \text{velocity controller clock cycle} (p0115[1])$ Force pre-control value is not symmetrized.		
Dependency:	The symmetrizing time constant is only evaluated if the "DSC with spline" function module (r0108.6) is activated. Refer to: p1191, p1192, p1194, p1427		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The symmetrizing time constant T_SYMM has the unit 10 µs in the Unsigned16 format. DSC: Dynamic Servo Control		

p1195		CI: DSC symmetrizing time constant T_SYMM / DSC T_SYMM	
SERVO (DSC spline), SERVO_AC (DSC spline), SERVO_I_AC (DSC spline)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 3001, 3090
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the symmetrizing time constant T_SYMM for DSC with spline. T_SYMM = 0: Symmetrization is de-activated. T_SYMM > 0: The position setpoint is symmetrized with the time constant T_SYMM. For active torque precontrol (r1407.20, 21, 22), the speed precontrol value is symmetrized with the sum of the following time constants: T_SYMM + T_SYMM_ADD (p1427) + 0.5 * speed controller clock cycle (p0115[1]) Torque pre-control value is not symmetrized.		
Dependency:	The symmetrizing time constant is only evaluated if the "DSC with spline" function module (r0108.6) is activated. Refer to: p1191, p1192, p1194, p1427		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The symmetrizing time constant T_SYMM has the unit 10 µs in the Unsigned16 format. DSC: Dynamic Servo Control		

r1196		CO: DSC position setpoint / DSC x_set	
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output of the position setpoint of DSC in fine pulses.		
Note:	DSC: Dynamic Servo Control		

r1197		Fixed velocity setpoint number actual / n_set_fixed No act	
SERVO (Ext setp, Lin), SERVO_AC (Ext setp, Lin), SERVO_I_AC (Ext setp, Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3010
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the number of the selected fixed speed/velocity setpoint.		
Dependency:	Refer to: p1020, p1021, p1022, p1023		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

2 Parameters

2.2 List of parameters

r1197	Fixed speed setpoint number actual / n_set_fixed No act		
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Setpoints Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 3010 Unit selection: - Expert list: 1 Factory setting
Description:	Displays the number of the selected fixed speed/velocity setpoint.		
Dependency:	Refer to: p1020, p1021, p1022, p1023		
Note:	If a fixed speed setpoint has not been selected (p1020 ... p1023 = 0, r1197 = 0), then r1024 = 0 (setpoint = 0).		

r1198.0...15	CO/BO: Control word setpoint channel / STW setpoint chan				
SERVO (Ext setp), SERVO_AC (Ext setp), SERVO_I_AC (Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Setpoints Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 2505 Unit selection: - Expert list: 1 Factory setting		
Description:	Display and BICO output for the control word of the setpoint channel.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Fixed setp bit 0	Yes	No	3010
	01	Fixed setp bit 1	Yes	No	3010
	02	Fixed setp bit 2	Yes	No	3010
	03	Fixed setp bit 3	Yes	No	3010
	05	Inhibit negative direction	Yes	No	3040
	06	Inhibit positive direction	Yes	No	3040
	11	Setpoint inversion	Yes	No	3040
	13	Motorized potentiometer raise	Yes	No	3020
	14	Motorized potentiometer lower	Yes	No	3020
	15	Bypass ramp-function generator	Yes	No	3060, 3070

r1199.0...8	CO/BO: Ramp-function generator status word / RFG ZSW				
HLA (ESR), SERVO (ESR, Ext setp), SERVO_AC (ESR, Ext setp), SERVO_I_AC (ESR, Ext setp), VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Setpoints Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 3001, 3080 Unit selection: - Expert list: 1 Factory setting		
Description:	Displays the status word for the ramp-function generator (RFG).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Ramp-up active	Yes	No	-
	01	Ramp-down active	Yes	No	-
	02	RFG active	Yes	No	-
	03	Ramp-function generator set	Yes	No	-
	04	Ramp-function generator held	Yes	No	-
	05	Ramp-function generator tracking active	Yes	No	-
	06	Maximum limit active	Yes	No	-
	07	Ramp-function generator acceleration positive	Yes	No	-
	08	Ramp-function generator acceleration negative	Yes	No	-
Note:	Re bit 02: The bit is the result of the OR logic operation - bit 00 and bit 01.				

p1200	CI: Position offset incremental/absolute / x_off inc/abs		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the position offset between incremental and absolute position.		
Dependency:	Refer to: p1201		
Note:	When using an incremental measuring system, which is referenced (homed) via the control system, then the control must provide an offset for the incremental position. This value is added to the incremental value, therefore generating an absolute position. The absolute position is used in the drive to determine the piston position, if the measuring system does not have any absolute information.		
p1200[0...n]	Flying restart operating mode / FlyRest op_mode		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6300
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	0
Description:	Sets the operating mode for flying restart. The flying restart allows the drive converter to be powered up while the motor is still rotating. In so doing, the drive converter output frequency is changed until the actual motor speed/velocity is found. The motor then accelerates up to the setpoint at the ramp-function generator setting.		
Value:	0: Flying restart inactive 1: Flying restart always active (start in setpoint direction) 2: FlyRestart active after on, fault, OFF2 (start in setp. dir.) 3: FlyRestart active after fault, OFF2 (start in setp. direction) 4: Flying restart always active (start only in setpoint direction) 5: FlyRestart active after on, fault, OFF2 (start only in setp_dir) 6: FlyRestart active after fault, OFF2 (start only in setp. dir.)		
Dependency:	For induction motors, the following applies: A differentiation is made between flying restart for U/f control and for vector control (p1300). Flying restart, U/f control: p1202, p1203, r1204 Flying restart, vector control: p1202, p1203, r1205 For synchronous motors, the following applies: Flying restart is not possible with U/f control or if, in the case of sensorless vector control, a Voltage Sensing Module (VSM) has not been connected and parameterized. If two VSMs are connected to the Motor Module, then the motor voltage for the flying restart is measured using the second VSM (see p0151[1]). If only one VSM is connected, then this can be used for the flying restart (p1200) (for induction motors, also see p0247 bit 5). When activating flying restart, line synchronization must be deactivated (p3800 = 0). Refer to: p1201		
Notice:	The "flying restart" function must be used in cases where the motor may still be running (e.g. after a brief line supply interruption) or is being driven by the load. The system might otherwise shut down as a result of overcurrent. It does not make sense to use "flying restart" together with the "motor holding brake function" (p1215 > 0) because then the flying restart will always be realized with the motor stationary.		
Note:	For p1200 = 1, 4, the following applies: Flying restart is active after faults, OFF1, OFF2, OFF3. For p1200 = 2, 5, the following applies: The "power-on" is the first power-on operation after the drive system has been booted. This is practical for motors with a high-inertia load. For p1200 = 1, 2, 3, the following applies: The search is made in both directions. For p1200 = 4, 5, 6, the following applies: The search is only made in the setpoint direction. For a setpoint of zero, a search is not made in the negative direction of rotation.		

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2.2 List of parameters

For operation with encoder, the following applies:

p1200 = 1, 4 as well as p1200 = 2, 5 and p1200 = 3, 6 have the same meaning.

For U/f control (p1300 < 20), the following applies:

The speed can only be sensed for values above approx. 5 % of the rated motor speed. For lower speeds, it is assumed that the motor is at a standstill.

If p1200 is changed while commissioning (p0009, p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1200 have been changed by a parameter that was set when the drive was commissioned (e.g. p0300).

p1201[0...n]	CI: Position offset incremental/absolute valid / x_off valid		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the message "Position offset incremental/absolute valid". BI: p1201 = 1 signal: The value for the position offset incremental/absolute (p1200) is valid.		
Dependency:	Refer to: p1200		

p1201[0...n]	BI: Flying restart enable signal source / Fly_res enab S_src		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source to enable the "flying restart" function.		
Dependency:	Refer to: p1200		
Note:	Withdrawing the enable signal has the same effect as setting p1200 = 0.		

p1202[0...n]	Flying restart search current / FlyRest I_srch		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	400 [%]	100 [%]


Description: Sets the search current for the "flying restart" function.
The value is referred to the motor magnetizing current.
For U/f control, it may be necessary to increase the search current (e.g. 120 %) to ensure reliable flying restart.
Fast flying restart for induction motors with voltage model (see r1780.11):
Sets the initial setpoint for the field-generating current component.

Dependency: Refer to: r0331

Caution: An unfavorable parameter value can result in the motor behaving in an uncontrollable fashion.



Note: In U/f control mode, the parameter serves as a threshold value for establishing the current at the beginning of the flying restart function. When the threshold value is reached, the prevailing search current is set dependent upon the frequency on the basis of voltage inputs.
Reducing the search current can also improve flying restart performance (if the system moment of inertia is not very high, for example).

p1203[0...n]	Flying restart search rate factor / FlyRst v_Srch Fact		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	4000 [%]	100 [%]
Description:	Sets the factor for the search speed for flying restart. The value influences the rate at which the output frequency is changed during a flying restart . A higher value results in a longer search time.		
Recommend.:	For encoderless vector control and motor cables longer than 200 m, set the factor p1203 >= 300 %.		
Caution:	An unfavorable parameter value can result in the motor behaving in an uncontrollable fashion.		
	For vector control, a value that is too low or too high can cause flying restart to become unstable.		
Note:	The parameter factory setting is selected so that standard induction motors that are rotating can be found and restarted as quickly as possible (fast flying restart). With this pre-setting, if the motor is not found (e.g. for motors that are accelerated as a result of active loads or with U/f control and low speeds), we recommend that the search rate is reduced (by increasing p1203). This parameter is not relevant for a fast flying restart with voltage model (see r1780.11).		

r1204.0...15	CO/BO: Flying restart U/f control status / FlyRest Uf st				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Functions	Units group: -	Unit selection: -		
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status for checking and monitoring flying restart states in the U/f control mode.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Current impressed	Yes	No	-
	01	No current flow	Yes	No	-
	02	Voltage input	Yes	No	-
	03	Voltage reduced	Yes	No	-
	04	Start ramp-function generator	Yes	No	-
	05	Wait for execution	Yes	No	-
	06	Slope filter act	Yes	No	-
	07	Positive gradient	Yes	No	-
	08	Current < thresh	Yes	No	-
	09	Current minimum	Yes	No	-
	10	Search in the positive direction	Yes	No	-
	11	Stop after positive direction	Yes	No	-
	12	Stop after negative direction	Yes	No	-
	13	No result	Yes	No	-
	14	Fast flying restart w/ voltage model for induction motor activ.	Yes	No	-
	15	Flying restart with VSM active	Yes	No	-

r1205.0...20	CO/BO: Flying restart vector control status / FlyRest vector st		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the status for checking and monitoring flying restart states in the vector control mode.		

2 Parameters

2.2 List of parameters

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Speed adaptation circuit record angle	Yes	No	-
	01	Speed adaptation circuit set gain to 0	Yes	No	-
	02	Isd channel enable	Yes	No	-
	03	Speed control switched out	Yes	No	-
	04	Quadrature arm switched in	Yes	No	-
	05	Special transformation active	Yes	No	-
	06	Speed adaptation circuit set I comp to 0	Yes	No	-
	07	Current control on	Yes	No	-
	08	Isd_set = 0 A	Yes	No	-
	09	Frequency held	Yes	No	-
	10	Search in the positive direction	Yes	No	-
	11	Search Started	Yes	No	-
	12	Current impressed	Yes	No	-
	13	Search interrupted	Yes	No	-
	14	Speed adaptation circuit deviation = 0	Yes	No	-
	15	Speed control activated	Yes	No	-
	16	Fast flying restart w/ voltage model for induction motor activ.	Yes	No	-
	17	Fast flying restart w/ voltage model for induction motor exited	Yes	No	-
	18	Apply VSM voltage to the monitor	Yes	No	-
	19	Preassign flux ramp	Yes	No	-
	20	Adaptation current controller and speed adapt. controller gain	Yes	No	-

Note: Re bit 00 ... 09:
Used to control internal sequences during the flying restart.
Depending on the motor type (p0300), the number of active bits differs.
Re bits 10 ... 17:
Are used to monitor the flying restart sequence.


p1206[0...9]	Faults without automatic restart / F w/out auto AR		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets faults for which automatic restart should not be effective.		
Dependency:	The setting is only effective for p1210 = 6, 16. Refer to: p1210		


p1207	BI: AR connection following drive object / AR connection DO		
A_INF, B_INF, R_INF, S_INF	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0


Description: Modifies the pre-charging monitoring of the infeed.
The active automatic restart (AR) of the following drive object can be interconnected using this binector input (BI: p1207 = r1214.2).
This means that when the automatic restart is operational, the pre-charging monitoring of the infeed is de-activated and is only re-activated under the following conditions:
- the absolute current in the DC link is greater than 2 % of the maximum current (r0209) of the infeed to provide protection against short-circuit in the DC link.
- if a Voltage Sensing Module (VSM) is being used, the line supply voltage amplitude is greater than 3 % of the parameterized unit supply voltage (p0210) to protect the pre-charging resistors against continuous filter current when the line supply partially returns.

Dependency: Refer to: r0209, p0209, p0210, r1214

p1208[0...1]	BI: AR modification infeed / AR modification		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to modify the automatic restart (AR). Interconnections between the automatic restart and infeed: With the following interconnection in the mode p1210 = 6, the automatic restart can respond to infeed faults: BI: p1208[0] = r2139.3 With the following interconnection, in the mode p1210 = 4, the automatic restart can respond to line supply failure of the infeed: BI: p1208[1] = r0863.2		
Index:	[0] = Infeed fault [1] = Infeed line supply failure		
Dependency:	Refer to: r0863, r2139		

p1210	Automatic restart mode / AR mode		
A_INF, R_INF	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the automatic restart mode (AR).		
Value:	0: Inhibit automatic restart 1: Acknowledge all faults without restarting 4: Restart after line supply failure w/o additional start attempts 6: Restart after fault with additional start attempts		
Dependency:	The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted. When using an Advanced Operator Panel (AOP) in the LOCAL Mode, then there is no automatic restart. Refer to: p0840, p0857, p1267		
Danger: 	If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.		
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). For p1210 > 1, the infeed is automatically started.		
Note:	When automatic restart mode is activated, the supply voltage must remain connected (e.g. backed up by UPS). Re p1210 = 1: Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. A minimum time of p1212 + 1 s must expire between a successful fault acknowledgement and a fault re-occurring if the signal ON/OFF1 (STW1.0) is at a HIGH signal level. If the signal ON/OFF1 is at a LOW signal level, then the time between a successful fault acknowledgement and a new fault must be at least 1 s. p1211 has no influence on the number of acknowledgment attempts. Re p1210 = 4: An automatic restart is only executed if fault F06200 or F06851 has occurred. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure. Re p1210 = 6: An automatic restart is carried out if any fault has occurred.		

p1210	Automatic restart mode / AR mode		
B_INF	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	0
Description:	Sets the automatic restart mode (AR).		
Value:	0: Inhibit automatic restart 1: Acknowledge all faults without restarting 6: Restart after fault with additional start attempts		
Dependency:	The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted. When using an Advanced Operator Panel (AOP) in the LOCAL Mode, then there is no automatic restart. Refer to: p0840, p0857, p1267		
Danger:	If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.		
			
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). For p1210 > 1, the infeed is automatically started.		
Note:	When automatic restart mode is activated, the supply voltage must remain connected (e.g. backed up by UPS). Re p1210 = 1: Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. A minimum time of p1212 + 1 s must expire between a successful fault acknowledgement and a fault re-occurring if the signal ON/OFF1 (STW1.0) is at a HIGH signal level. If the signal ON/OFF1 is at a LOW signal level, then the time between a successful fault acknowledgement and a new fault must be at least 1 s. p1211 has no influence on the number of acknowledgment attempts. Re p1210 = 6: An automatic restart is carried out if any fault has occurred.		

p1210	Automatic restart mode / AR mode		
S_INF	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	0
Description:	Sets the automatic restart mode (AR).		
Value:	0: Inhibit automatic restart 1: Acknowledge all faults without restarting 4: Restart after line supply failure w/o additional start attempts 6: Restart after fault with additional start attempts		
Dependency:	The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted. When using an Advanced Operator Panel (AOP) in the LOCAL Mode, then there is no automatic restart. Refer to: p0840, p0857, p1267		
Danger:	If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.		
			
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). For p1210 > 1, the infeed is automatically started.		

Note: When automatic restart mode is activated, the supply voltage must remain connected (e.g. backed up by UPS).
 Re p1210 = 1:
 Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. A minimum time of $p1212 + 1$ s must expire between a successful fault acknowledgement and a fault re-occurring if the signal ON/OFF1 (STW1.0) is at a HIGH signal level. If the signal ON/OFF1 is at a LOW signal level, then the time between a successful fault acknowledgement and a new fault must be at least 1 s.
 p1211 has no influence on the number of acknowledgment attempts.
 Re p1210 = 4:
 An automatic restart is only executed if fault F06200 has occurred. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure.
 Re p1210 = 6:
 An automatic restart is carried out if any fault has occurred.

p1210**Automatic restart mode / AR mode**SERVO, SERVO_AC,
SERVO_I_AC**Can be changed:** U, T**Calculated:** -**Access level:** 2**Data type:** Integer16**Dyn. index:** -**Func. diagram:** -**P-Group:** Functions**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

16

0

Description:

Sets the automatic restart mode (AR).

Value:

0: Inhibit automatic restart
 1: Acknowledge all faults without restarting
 4: Restart after line supply failure w/o additional start attempts
 6: Restart after fault with additional start attempts
 14: Restart after line supply failure following man. acknowledgment
 16: Restart after fault following manual acknowledgment

Dependency:

The automatic restart requires an active ON command (e.g., via a digital input). If, for $p1210 > 1$, there is no active ON command, then the automatic restart is interrupted.
 When using an Operator Panel in the LOCAL mode, then there is no automatic start.
 For $p1210 = 14, 16$, a manual acknowledgement is required for an automatic restart.
 Refer to: p0840, p0857, p1267

Danger:

If the automatic restart is activated ($p1210 > 1$) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.

Notice:

A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). When faults are present, therefore, the parameter cannot be changed.

For $p1210 > 1$, the motor is automatically started.

Note:

When automatic restart mode is activated, the supply voltage must remain connected (e.g. backed up by UPS).

Re p1210 = 1:

Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. p1211 has no influence on the number of acknowledgment attempts.

Re p1210 = 4:

An automatic restart is only carried out if fault F30003 occurred at the Motor Module or a 1 signal is present at binector input p1208[1]. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure.

Re p1210 = 6:


An automatic restart is carried out if any fault has occurred or there is a 1 signal at binector input p1208[0].

Re p1210 = 14:

As for $p1210 = 4$. However, faults that are present must be manually acknowledged.

Re p1210 = 16:

As for $p1210 = 6$. However, faults that are present must be manually acknowledged.

p1210	Automatic restart mode / AR mode		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the automatic restart mode (AR).		
Value:	0: Inhibit automatic restart 1: Acknowledge all faults without restarting 4: Restart after line supply failure w/o additional start attempts 6: Restart after fault with additional start attempts 14: Restart after line supply failure following man. acknowledgment 16: Restart after fault following manual acknowledgment		
Recommend.:	For brief line supply failures, the motor shaft may still be rotating when restarting. The "flying restart" function (p1200) might need to be activated to restart while the motor shaft is still rotating.		
Dependency:	The automatic restart requires an active ON command (e.g., via a digital input). If, for p1210 > 1, there is no active ON command, then the automatic restart is interrupted. When using an Operator Panel in the LOCAL mode, then there is no automatic start. For p1210 = 14, 16, a manual acknowledgement is required for an automatic restart. Refer to: p0840, p0857, p1267		
Danger:	If the automatic restart is activated (p1210 > 1) if there is an ON command (refer to p0840), the drive is powered up as soon as any fault messages that are present can be acknowledged. This also occurs after the line supply returns or the Control Unit boots if the DC link voltage is again present or the feedback of the line supply infeed (refer to p0864) is again available. This automatic power-up sequence can only be interrupted by withdrawing the ON command.		
			
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1). When faults are present, therefore, the parameter cannot be changed. For p1210 > 1, the motor is automatically started.		
Note:	When automatic restart mode is activated, the supply voltage must remain connected (e.g. backed up by UPS). Re p1210 = 1: Faults that are present are automatically acknowledged. If new faults occur after a successful fault acknowledgment, then these are also automatically acknowledged again. p1211 has no influence on the number of acknowledgment attempts. Re p1210 = 4: An automatic restart is only carried out if fault F30003 occurred at the Motor Module or a 1 signal is present at binector input p1208[1]. If additional faults are present, then these faults are also acknowledged and when successful, starting continues. If the 24 V Control Unit power supply fails, then this is interpreted as a line supply failure. Re p1210 = 6: An automatic restart is carried out if any fault has occurred or there is a 1 signal at binector input p1208[0]. Re p1210 = 14: As for p1210 = 4. However, faults that are present must be manually acknowledged. Re p1210 = 16: As for p1210 = 6. However, faults that are present must be manually acknowledged.		

p1211 Automatic restart start attempts / AR start attempts

A_INF, B_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10	3

Description: Sets the start attempts of the automatic restart function for p1210 = 4, 6.

Dependency: This parameter setting is active for p1210 = 6.
For p1210 = 4, the parameter only has an influence if, when attempting to start, an additional line phase failure (F06200) occurs.
A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).
Refer to: p1210, r1214

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

After a complete power failure the start counter always starts with the counter value that applied before the power failure, and decrements this start attempt by 1. If a further attempt to acknowledge is started by the automatic restart function prior to power failure, e.g. when the CU remains active on power failure longer than the time p1212 / 2, the fault counter will already have been decremented once. In this case, the start counter is thus decreased by the value 2.

Note: A start attempt starts immediately when a fault occurs. The restart attempt is considered to have been completed if the infeed is powered up and an additional delay time of 1 s has expired.

As long as a fault is present, an acknowledge command is generated in the time intervals of p1212 / 2. When successfully acknowledged, the start counter is decremented. If, after this, a fault re-occurs before a restart has been completed, then acknowledgement starts again from the beginning.

Fault F07320 is output if, after several faults occur, the number of parameterized start attempts has been reached. After a successful start attempt (i.e. a fault/error has no longer occurred up to the end of the power-up operation) the start counter is again reset to the parameter value after 1 s. If faults re-occur, the parameterized number of start attempts is again available.

At least one start attempt is always carried out.

After a line supply failure, acknowledgement is immediate and when the line supply returns, the system is powered up. If, between successfully acknowledging the line fault and the line supply returning, another fault occurs, then its acknowledgement also causes the start counter to be decremented.

p1211 Automatic restart start attempts / AR start attempts

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10	3

Description: Sets the start attempts of the automatic restart function for p1210 = 4, 6.

Dependency: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).
Refer to: p1210, r1214

Notice: After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

After a complete power failure the start counter always starts with the counter value that applied before the power failure, and decrements this start attempt by 1. If a further attempt to acknowledge is started by the automatic restart function prior to power failure, e.g. when the CU remains active on power failure longer than the time p1212 / 2, the fault counter will already have been decremented once. In this case, the start counter is thus decreased by the value 2.

Note: A start attempt starts immediately when a fault occurs. The start attempt is considered to be completed if the motor was magnetized (r0056.4 = 1) and an additional delay time of 1 s has expired.

As long as a fault is present, an acknowledge command is generated in the time intervals of p1212 / 2. When successfully acknowledged, the start counter is decremented. If, after this, a fault re-occurs before a restart has been completed, then acknowledgement starts again from the beginning.

2 Parameters

2.2 List of parameters

Fault F07320 is output if, after several faults occur, the number of parameterized start attempts has been reached. After a successful start attempt, i.e. a fault/error has no longer occurred up to the end of the magnetizing phase, the start counter is again reset to the parameter value after 1 s. If a fault re-occurs - the parameterized number of start attempts is again available.

At least one start attempt is always carried out.

After a line supply failure, acknowledgement is immediate and when the line supply returns, the system is powered up. If, between successfully acknowledging the line fault and the line supply returning, another fault occurs, then its acknowledgement also causes the start counter to be decremented.

p1212	Automatic restart delay time start attempts / AR t_wait start		
A_INF, B_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [s]	1000.0 [s]	1.0 [s]
Description:	Sets the delay time up to restart.		
Dependency:	This parameter setting is active for p1210 = 4, 6. For p1210 = 1, the following applies: Only automatic acknowledgment of the faults, no restart. Refer to: p1210, r1214		
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).		
Note:	The faults are automatically acknowledged and the system is powered up again after half of the delay time has expired and after the full delay time has expired.		

p1212	Automatic restart delay time start attempts / AR t_wait start		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [s]	1000.0 [s]	1.0 [s]
Description:	Sets the delay time up to restart.		
Dependency:	This parameter setting is active for p1210 = 4, 6. For p1210 = 1, the following applies: Faults are only automatically acknowledged in half of the waiting time, no restart. Refer to: p1210, r1214		
Notice:	A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).		
Note:	The faults are automatically acknowledged after half of the delay time has expired and the full delay time. If the cause of a fault is not removed in the first half of the delay time, then it is no longer possible to acknowledge in the delay time.		

p1213[0...1]	Automatic restart monitoring time / AR t_monit		
A_INF, B_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [s]	10000.0 [s]	0.0 [s]
Description:	Sets the monitoring time of the automatic restart (AR).		
Index:	[0] = Restart [1] = Reset start counter		
Dependency:	Refer to: p1210, r1214		

Notice: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).
After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

Note: Re index 0:
The monitoring time starts when the faults are detected. If the automatic acknowledgements are not successful, the monitoring time runs again. If the drive has not restarted at the end of the monitoring time, fault F07320 is signaled.
The monitoring is de-activated with p1213 = 0. If p1213 is set to a value which is lower than in p1212, fault F07320 is generated at each restart. If, for p1210 = 1, the time in p1213 is set lower than in p1212, then fault F07320 is also generated at each restart.

The monitoring time must be extended if the faults that occur cannot be immediately and successfully acknowledged (e.g. for faults that are permanently present).

Re index 1:

The start counter (refer to r1214) is only set back to the starting value p1211 if, after successful restart, the time in p1213[1] has expired. The delay time is not effective for fault acknowledgement without automatic restart (p1210 = 1). After a power failure (blackout) the delay time only starts after the line supply returns and the Control Unit boots. The start counter is set to p1211, if F07320 occurred, the power-on command is withdrawn and the fault is acknowledged.

The start counter is immediately updated if the starting value p1211 or the mode p1210 is changed.

p1213[0...1]	Automatic restart monitoring time / AR t_monit		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [s]	10000.0 [s]	0.0 [s]

Description: Sets the monitoring time of the automatic restart (AR).

Index: [0] = Restart
[1] = Reset start counter

Dependency: Refer to: p1210, r1214

Notice: A change is only accepted and made in the state "initialization" (r1214.0) and "wait for alarm" (r1214.1).
After fault F07320 occurs, the power-on command must be withdrawn and all of the faults acknowledged so that the automatic restart function is re-activated.

Note: Re index 0:
The monitoring time starts when the faults are detected. If the automatic acknowledgements are not successful, the monitoring time runs again. If, after the monitoring time has expired, the drive has still not successfully started again (flying restart and magnetizing of the motor must have been completed: r0056.4 = 1), then fault F07320 is output.
The monitoring is de-activated with p1213 = 0. If p1213 is set lower than the sum of p1212, the magnetizing time p0346 and the additional delay time due to the flying restart, then fault F07320 is generated at each restart. If, for p1210 = 1, the time in p1213 is set lower than in p1212, then fault F07320 is also generated at each restart.
The monitoring time must be extended if the faults that occur cannot be immediately and successfully acknowledged (e.g. for faults that are permanently present).

In the case of p1210 = 14, 16, the faults which are present must be acknowledged manually within the time in p1213[0]. Otherwise, fault F07320 is generated after the set time.


Re index 1:

The start counter (refer to r1214) is only set back to the starting value p1211 if, after successful restart, the time in p1213[1] has expired. The delay time is not effective for fault acknowledgement without automatic restart (p1210 = 1). After a power failure (blackout) the delay time only starts after the line supply returns and the Control Unit boots. The start counter is set to p1211, if F07320 occurred, the power-on command is withdrawn and the fault is acknowledged.

The start counter is immediately updated if the starting value p1211 or the mode p1210 is changed.

r1214.0...15		CO/BO: Automatic restart status / AR status			
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Functions	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the automatic restart (AR).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Initialization	Yes	No	-
	01	Wait for alarm	Yes	No	-
	02	Auto restart act	Yes	No	-
	03	Setting the acknowledgement command	Yes	No	-
	04	Acknowledge alarms	Yes	No	-
	05	Restart	Yes	No	-
	06	Delay time running after automatic power-up	Yes	No	-
	07	Fault	Yes	No	-
	10	Effective fault	Yes	No	-
	12	Start count. bit 0	ON	OFF	-
	13	Start count. bit 1	ON	OFF	-
	14	Start count. bit 2	ON	OFF	-
	15	Start count. bit 3	ON	OFF	-
Note:	<p>Re bit 00: State to display the single initialization after POWER ON.</p> <p>Re bit 01: State in which the automatic restart function waits for faults (initial state).</p> <p>Re bit 02: General display that a fault has been identified and that the restart or acknowledgement has been initiated.</p> <p>Re bit 03: Displays the acknowledge command within the "acknowledge alarms" state (bit 4 = 1). For bit 5 = 1 or bit 6 = 1, the acknowledge command is continually displayed.</p> <p>Re bit 04: State in which the faults that are present are acknowledged. The state is exited again after successful acknowledgement. A change is only made into the next state if it is signaled that a fault is no longer present after an acknowledgement command (bit 3 = 1).</p> <p>Re bit 05: State in which the drive is automatically powered up (only for p1210 = 4, 6).</p> <p>Re bit 06: State in which the system waits after having been powered up, to the end of the start attempt. For p1210 = 1, this signal is directly set after the faults have been successfully acknowledged.</p> <p>Re bit 07: State which is assumed after a fault occurs within the automatic restart function.</p> <p>Re bits 12 ... 15: Actual state of the start counter (binary coded).</p>				

r1214.0...15		CO/BO: Automatic restart status / AR status			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the status of the automatic restart (AR).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Initialization	Yes	No	-
	01	Wait for alarm	Yes	No	-
	02	Auto restart act	Yes	No	-
	03	Setting the acknowledgement command	Yes	No	-
	04	Acknowledge alarms	Yes	No	-
	05	Restart	Yes	No	-
	06	Delay time running after automatic power-up	Yes	No	-
	07	Fault	Yes	No	-
	10	Effective fault	Yes	No	-
	12	Start count. bit 0	ON	OFF	-
	13	Start count. bit 1	ON	OFF	-
	14	Start count. bit 2	ON	OFF	-
	15	Start count. bit 3	ON	OFF	-
Note:	<p>Re bit 00: State to display the single initialization after POWER ON.</p> <p>Re bit 01: State in which the automatic restart function waits for faults (initial state).</p> <p>Re bit 02: General display that a fault has been identified and that the restart or acknowledgement has been initiated.</p> <p>Re bit 03: Displays the acknowledge command within the "acknowledge alarms" state (bit 4 = 1). For bit 5 = 1 or bit 6 = 1, the acknowledge command is continually displayed.</p> <p>Re bit 04: State in which the faults that are present are acknowledged. The state is exited again after successful acknowledgement. A change is only made into the next state if it is signaled that a fault is no longer present after an acknowledgement command (bit 3 = 1).</p> <p>Re bit 05: State in which the drive is automatically powered up (only for p1210 = 4, 6).</p> <p>Re bit 06: State in which the system waits after having been powered up, to the end of the start attempt (to the end of the magnetizing process). For p1210 = 1, this signal is directly set after the faults have been successfully acknowledged.</p> <p>Re bit 07: State which is assumed after a fault occurs within the automatic restart function. This is only reset after acknowledging the fault and withdrawing the power-on command.</p> <p>Re bit 10: When the automatic restart function is active, r1214.7 is displayed, otherwise the active fault r2139.3.</p> <p>Re bits 12 ... 15: Actual state of the start counter (binary coded).</p>				

p1215	Motor holding brake configuration / Brake config		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 2 Func. diagram: 2701, 2707, 2711 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the holding brake configuration.		
Value:	0: No motor holding brake available 1: Motor holding brake acc. to sequence control 2: Motor holding brake always open 3: Motor holding brake like sequence control connection via BICO		
Dependency:	Refer to: p1216, p1217, p1226, p1227, p1228, p1278		
Caution:	For the setting p1215 = 0, if a brake is used, it remains closed. If the motor moves, this will destroy the brake.		
			
Notice:	If p1215 was set to 1 or if p1215 was set to 3, then when the pulses are suppressed, the brake is closed even if the motor is still rotating. Pulse suppression can either be caused by a 0 signal at p0844, p0845 or p0852 or as a result of a fault with OFF2 response. If this is not desirable (e.g. for a flying restart), then the brake can be kept open using a 1 signal at p0855.		
Note:	If the configuration is set to "no holding brake present" when booting, then the motor holding brake will be automatically identified. If a motor holding brake is detected, the configuration is set to "motor holding brake as for sequence control". If a motor holding brake is used via the brake connection of the Motor Module integrated in the drive, then it is not permissible that p1215 is set to 3. if an external motor holding brake is being used, then p1215 should be set to 3 and r0899.12 should be interconnected as control signal. When the function module "extended brake control" is activated (r0108.14 = 1), r1229.1 should be interconnected as control signal. The parameter can only be set to zero when the pulses are inhibited. The parameterization "no motor holding brake available" and "Safe Brake Control" enabled (p1215 = 0, p9602 = 1, p9802 = 1) is not practical if there is no motor holding brake. The parameterization "motor holding brake the same as sequence control, connection via BICO" and "Safe Brake Control" enabled (p1215 = 3, p9602 = 1, p9802 = 1) is not practical.		

p1216	Motor holding brake opening time / Brake t_{open}		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 2 Func. diagram: 2701, 2711 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the time to open the motor holding brake. After controlling the holding brake (opens), the speed/velocity setpoint remains at zero for this time. After this, the speed/velocity setpoint is enabled.		
Recommend.:	This time should be set longer than the actual opening time of the brake. This ensures that the drive cannot accelerate when the brake is applied.		
Dependency:	Refer to: p1215, p1217		
Note:	For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor. For p1216 = 0 ms, the monitoring and the message A07931 "Brake does not open" are deactivated.		

p1217	Motor holding brake closing time / Brake t_close		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 2 Func. diagram: 2701, 2711 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the time to apply the motor holding brake. After OFF1 or OFF3 and the holding brake is controlled (the brake closes), then the drive remains closed-loop controlled for this time stationary with a speed setpoint/velocity setpoint of zero. The pulses are suppressed when the time expires.		
Recommend.:	This time should be set longer than the actual closing time of the brake. This ensures that the pulses are only suppressed after the brake has closed.		
Dependency:	Refer to: p1215, p1216		
Notice:	If the selected closing time is too short with respect to the actual closing time of the brake, then the load can sag. If the closing time is selected to be too long with respect to the actual closing time of the brake, the control works against the brake and therefore reduces its lifetime.		
Note:	For a motor with DRIVE-CLiQ and integrated brake, for p0300 = 10000, this time is pre-assigned the value saved in the motor. For p1217 = 0 ms, the monitoring and the message A07932 "Brake does not close" are deactivated.		
p1218[0...1]	BI: Open motor holding brake / Open brake		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for a conditional opening of the motor holding brake.		
Dependency:	Refer to: p1215		
Note:	[0]: Signal, open brake, AND logic operation, input 1 [1]: Signal, open brake, AND logic operation, input 2		
p1219[0...3]	BI: Immediately close motor holding brake / Close brake		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting [0] 0 [1] 0 [2] 0 [3] 1229.9
Description:	Sets the signal source for an unconditional (immediate) closing of the motor holding brake.		
Dependency:	Refer to: p1215, p1275		
Note:	[0]: Signal, immediately close brake, inversion via p1275.0 [1]: Signal, immediately close brake, inversion via p1275.1 [2]: Signal, immediately close brake [3]: Signal, immediately close brake - refer to the factory setting These four signals form an OR logic operation.		

2 Parameters

2.2 List of parameters

p1220	CI: Open motor holding brake signal source threshold / Open brake thresh		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the command "open brake".		
Dependency:	Refer to: p1215, p1221, r1229, p1277		
p1221	Open motor holding brake threshold / Open brake thresh		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200.00 [%]	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the threshold value for the command "open brake".		
Dependency:	Refer to: p1220, r1229, p1277		
p1222	BI: Motor holding brake feedback signal brake closed / Brake feedb closed		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2711 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the feedback signal "brake closed". For motor holding brakes with feedback signal, the signal "brake closed" can be activated using p1275.5 = 1.		
Dependency:	Refer to: p1223, p1275		
Note:	1 signal: Brake closed. When braking with 1 feedback signal, the inverted feedback signal is connected to the BICO input for the second feedback signal (p1223). For r1229.5 = 1, OFF1/OFF3 are suppressed to prevent the drive accelerating by a load that drives the motor - whereby OFF2 remains effective.		
p1223	BI: Motor holding brake feedback signal brake open / Brake feedb open		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the feedback signal "brake open". For motor holding brakes with feedback signal, the signal "brake open" can be activated using p1275.5 = 1.		
Dependency:	Refer to: p1222, p1275		

Note: 1 signal: Brake open.
When braking with 1 feedback signal, the inverted feedback signal is connected to the BICO input for the second feedback signal (p1222).

p1224[0...3]	BI: Close motor holding brake at standstill / Brk close standst		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2704 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for close brake at standstill.		
Dependency:	Refer to: p1275		
Note:	[0]: Signal, close brake at standstill, inversion via p1275.2 [1]: Signal, close brake at standstill, inversion via p1275.3 [2]: Signal, close brake at standstill [3]: Signal, close brake at standstill These four signals form an OR logic operation.		

p1225	CI: Standstill detection threshold value / Standstill thresh		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max -	Access level: 2 Func. diagram: 2704 Unit selection: - Expert list: 1 Factory setting 63[0]
Description:	Sets the signal source "threshold value" for the standstill identification.		
Dependency:	Refer to: p1226, p1228, r1229		

p1226[0...n]	Standstill detection velocity threshold / v_standst v_thresh		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.00 [m/min]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.20 [m/min]
Description:	Sets the velocity threshold for the standstill identification. Acts on the actual value and setpoint monitoring. When braking with OFF1 or OFF3, when the threshold is undershot, standstill is identified.		
Dependency:	Refer to: p1227		
Note:	Standstill is identified in the following cases: - the velocity actual value falls below the velocity threshold in p1226 and the time started after this in p1228 has expired. - the velocity setpoint falls below the velocity threshold in p1226 and the time started after this in p1227 has expired. The actual value sensing is subject to measuring noise. For this reason, standstill cannot be detected if the velocity threshold is too low.		

p1226[0...n]	Threshold for zero speed detection / n_standst n_thresh		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 2 Func. diagram: 2701, 2704 Unit selection: p0505 Expert list: 1 Factory setting 20.00 [rpm]
Description:	Sets the speed threshold for the standstill identification. Acts on the actual value and setpoint monitoring. When braking with OFF1 or OFF3, when the threshold is undershot, standstill is identified. The following applies when the brake control is activated: When the threshold is undershot, the brake control is started and the system waits for the brake closing time in p1217. The pulses are then suppressed. if the brake control is not activated, the following applies: When the threshold is undershot, the pulses are suppressed and the drive coasts down.		
Dependency:	Refer to: p1215, p1216, p1217, p1227		
Notice:	For reasons relating to the compatibility to earlier firmware versions, a parameter value of zero in indices 1 to 31 is overwritten with the parameter value in index 0 when the Control Unit boots.		
Note:	Standstill is identified in the following cases: - the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired. - the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired. The actual value sensing is subject to measuring noise. For this reason, standstill cannot be detected if the speed threshold is too low.		

p1226[0...n]	Standstill detection velocity threshold / v_standst v_thresh		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.00 [m/min]	Access level: 2 Func. diagram: 2701, 2704 Unit selection: p0505 Expert list: 1 Factory setting 0.20 [m/min]
Description:	Sets the velocity threshold for the standstill identification. Acts on the actual value and setpoint monitoring. When braking with OFF1 or OFF3, when the threshold is undershot, standstill is identified. The following applies when the brake control is activated: When the threshold is undershot, the brake control is started and the system waits for the brake closing time in p1217. The pulses are then suppressed. if the brake control is not activated, the following applies: When the threshold is undershot, the pulses are suppressed and the drive coasts down.		
Dependency:	Refer to: p1215, p1216, p1217, p1227		
Notice:	For reasons relating to the compatibility to earlier firmware versions, a parameter value of zero in indices 1 to 31 is overwritten with the parameter value in index 0 when the Control Unit boots.		
Note:	Standstill is identified in the following cases: - the velocity actual value falls below the velocity threshold in p1226 and the time started after this in p1228 has expired. - the velocity setpoint falls below the velocity threshold in p1226 and the time started after this in p1227 has expired. The actual value sensing is subject to measuring noise. For this reason, standstill cannot be detected if the velocity threshold is too low.		

p1227	Zero speed detection monitoring time / Standst_id t_monit		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	300.000 [s]	4.000 [s]
Description:	Sets the monitoring time for the standstill identification. When braking with OFF1 or OFF3, standstill is identified after this time has expired, after the setpoint speed has fallen below p1226 (also refer to p1145). After this, the brake control is started, the system waits for the closing time in p1217 and then the pulses are suppressed.		
Notice:	For p1145 > 0.0 (RFG tracking) the setpoint is not equal to zero dependent on the selected value. This can therefore cause the monitoring time in p1227 to be exceeded. In this case, for a driven motor, the pulses are not suppressed.		
Note:	Standstill is identified in the following cases: - the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired. - the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired. For p1227 = 300.000 s, the following applies: Monitoring is de-activated. For p1227 = 0.000 s, the following applies: With OFF1 or OFF3 and a ramp-down time = 0, the pulses are immediately suppressed and the motor "coasts" down.		

p1227	Zero speed detection monitoring time / n_standst t_monit		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2701, 2704
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	300.000 [s]	4.000 [s]
Description:	Sets the monitoring time for the standstill identification. When braking with OFF1 or OFF3, standstill is identified after this time has expired, after the setpoint speed has fallen below p1226 (also refer to p1145). After this, the brake control is started, the system waits for the closing time in p1217 and then the pulses are suppressed.		
Dependency:	Refer to: p1215, p1216, p1217, p1226		
Notice:	For p1145 > 0.0 (RFG tracking) the setpoint is not equal to zero dependent on the selected value. This can therefore cause the monitoring time in p1227 to be exceeded. In this case, for a driven motor, the pulses are not suppressed.		
Note:	Standstill is identified in the following cases: - the speed actual value falls below the speed threshold in p1226 and the time started after this in p1228 has expired. - the speed setpoint falls below the speed threshold in p1226 and the time started after this in p1227 has expired. For p1227 = 300.000 s, the following applies: Monitoring is de-activated. For p1227 = 0.000 s, the following applies: With OFF1 or OFF3 and a ramp-down time = 0, the pulses are immediately suppressed and the motor "coasts" down.		


2 Parameters

2.2 List of parameters

p1228	Pulse suppression delay time / Pulse suppr t_del		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 299.000 [s]	Access level: 2 Func. diagram: 2701, 2704 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the delay time for pulse suppression. After OFF1 or OFF3, the pulses are canceled, if at least one of the following conditions is fulfilled: - the speed actual value falls below the threshold in p1226 and the time started after this in p1228 has expired. - the speed setpoint falls below the threshold in p1226 and the time started after this in p1227 has expired.		
Dependency:	Refer to: p1226, p1227		
Notice:	When the motor holding brake is activated, pulse cancellation is additionally delayed by the brake closing time (p1217).		

r1229.1...11	CO/BO: Motor holding brake status word / Brake ZSW			
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: - Data type: Unsigned32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the status word for the motor holding brake.			
Bit field:	Bit	Signal name	1 signal	0 signal
	01	Command open brake (continuous signal)	Yes	No
	03	Pulse enable extended brake control	Yes	No
	04	Brake does not open	Yes	No
	05	Brake does not close	Yes	No
	06	Brake threshold exceeded	Yes	No
	07	Brake threshold undershot	Yes	No
	08	Brake monitoring time expired	Yes	No
	09	Pulse enable request missing/n_ctrl inhibited	Yes	No
	10	Brake OR logic operation result	Yes	No
	11	Brake AND logic operation result	Yes	No
				FP
				2711
				2711
				2711
				2711
				2707
				2704
				2704
				2707
				2707

p1230[0...n]	BI: Armature short-circuit / DC braking activation / ASC/DCBRK act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 7014, 7016, 7017 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to activate the armature short-circuit or DC braking.		
Dependency:	Refer to: p1231, p1232, p1233, p1234, p1235, p1236, p1237, r1238, r1239, p1345, p1346		
Note:	1 signal: Armature short-circuit/DC braking activated. 0 signal: Armature short-circuit/DC braking de-activated.		

p1231[0...n]	Armature short-circuit / DC braking configuration / ASC/DCBRK config		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 7014, 7016, 7017
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	14	0
Description:	Setting to activate the various types for armature short-circuit / DC braking.		
Value:	0: No function 1: External armature short-circuit with contactor feedback signal 2: Ext. armature short circuit without contactor feedback signal 3: Internal voltage protection 4: Internal armature short-circuit / DC braking 5: DC braking for OFF1/OFF3 14: DC braking below starting speed		
Dependency:	Refer to: p0300, p1230, p1232, p1233, p1234, p1235, p1236, p1237, r1238, r1239, p1345, p1346		
Danger:	Re p1231 = 1, 2:		
	- only short-circuit-proof motors may be used, or suitable resistors must be used to short-circuit the motor		
	Re p1231 = 3:		
	- when the internal voltage protection is active, after pulse suppression, all of the motor terminals are at half of the DC link voltage (without an internal voltage protection, the motor terminals are at zero potential)!		
	- it is only permissible to use motors that are short-circuit proof (p0320 < p0323).		
	- The Motor Module must be able to conduct 180% short-circuit current (r0320) of the motor (r0209).		
	- the internal voltage protection cannot be interrupted due to a fault response. If an overcurrent condition occurs during the active, internal voltage protection, then this can destroy the Motor Module and/or the motor.		
	- if the Motor Module does not support the autonomous, internal voltage protection (r0192.10 = 0), in order to ensure safe, reliable functioning when the line supply fails, an external 24 V power supply (UPS) must be used for the components.		
	- if the Motor Module does support the autonomous, internal voltage protection (r0192.10 = 1), in order to ensure safe, reliable functioning when the line supply fails, the 24 V power supply for the components must be provided through a Control Supply Module.		
	- if the internal voltage protection is active, it is not permissible that the motor is driven by the load for a longer period of time (e.g. as a result of loads that move the motor or another coupled motor).		
	Re p1231 = 4 and synchronous motor:		
	- when armature short-circuit is active, all of the motor terminals are at half of the DC link potential.		
	- it is only permissible to use motors that are short-circuit proof (p0320 < p0323).		
	- The Motor Module must be able to conduct 180% short-circuit current (r0320) of the motor (r0209).		
Note:	Re p1231 = 1, 2:		
	The external armature short circuit can only be selected for synchronous motors (p0300). In this case, control bit BO: r1239.0 must be interconnected (e.g. to a digital input) to control the external contactor.		
	The external armature short circuit cannot be set as a fault response. It can be triggered via binector input p1230. It is also always activated in the case of pulse suppression.		
	Re p1231 = 3:		
	Internal voltage protection (using an internal armature short circuit) can only be selected for synchronous motors (p0300) and Motor Modules in booksize or chassis format. Further, it is not permissible for Safety Integrated to be active on blocksize Motor Modules (i.e. p9501 = 0 and p9601 = 0). The internal voltage protection prevents the DC link capacitance from being charged if there is no possibility of regenerating the EMF of a motor operated in the field-weakening mode. The Motor Module must support this function (r0192.9 = 1).		
	a) If the Motor Module does not support the autonomous, internal armature short-circuit (r0192.10 = 0), the armature short-circuit is activated as soon as the activation criterion is fulfilled (refer below):		
	b) If the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1), then the Motor Module itself decides - using the DC link voltage - as to whether the short-circuit should be activated. In this case, protection is also provided even if the DRIVE-CLiQ connection between the Control Unit and Motor Module was interrupted. The short circuit is activated if the DC link voltage exceeds 800 V. If the DC link voltage falls below 450 V, then the short-circuit is withdrawn. This therefore ensures that the required input voltage for the Control Supply Module is maintained.		

2 Parameters

2.2 List of parameters

For chassis units, the following applies:

The value for the voltage limits is calculated, depending on the voltage class, from EEPROM data of the particular power unit and a factor.

Re p1231 = 4:

The function is activated as soon as the activation criterion is fulfilled.

- the function can be superseded by OFF2

a) For synchronous motors (p0300 = 2xx, 4xx), the internal armature short-circuit is initiated.

- the Motor Module must support this function (r0192.9 = 1).

b) For induction motors (p0300 = 1xx), the DC braking is initiated.

Activation criterion (one of the following criteria is fulfilled):

- binector input p1230 = 1 signal (DC braking activation).

- the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610).

- the internal pulse enable is missing (r0046.19 = 0).

Re p1231 = 5:

DC braking can only be set for induction motors.

DC braking is activated if the OFF1 or OFF3 command is present. Binector input p1230 is ineffective. If the drive speed still lies above the speed threshold p1234, then initially, the drive is ramped-down to this threshold, demagnetized (see p0347) and is then switched into DC braking for the time set in p1233. After this, the drive is switched-off. If, at OFF1/OFF3, the drive speed is below p1234, then it is immediately demagnetized and switched into DC braking. A change is made into normal operation if the OFF1 command is withdrawn prematurely.

DC braking by means of fault response continues to be possible.

Re p1231 = 14:

DC braking can only be set for induction motors.

DC braking is initiated if binector input p1230 = 1 during operation and the actual speed is below the starting speed p1234 (before this, the drive must have operated above p1234 plus the hysteresis). Then, following upstream demagnetization (see p0347), the braking current p1232 is injected for the time set in p1233. The drive then changes into normal operation. During braking the command for DC braking can be withdrawn. If the time p1233 is exceeded, then DC braking is inhibited and the drive changes into normal operation.

For OFF1 and OFF3, DC braking is only executed, if binector input p1230 = 1 signal.

DC braking by means of fault response continues to be possible.

For operation with an encoder, the encoder signal may not exceed a ripple of 15 rpm in the range of p1234.

Re p1231 = 3, 4, 5, 14:

The value can only be changed to values not equal to 3, 4, 5 or 14 if p0491 is not equal to 4 and p2101 is not equal to 6 (armature short-circuit/DC braking not set).

Note:

ASC: Armature Short Circuit

CSM: Control Supply Module

DCBRK: DC Braking

IVP: Internal Voltage Protection

UPS: Uninterruptible Power Supply

p1232[0...n]	DC braking braking current / DCBRK I_brake		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 7017
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]
Description:	Sets the braking current for DC braking.		
Dependency:	Refer to: p1230, p1231, p1233, p1234, r1239, p1345, p1346		
Note:	A change to the braking current becomes effective the next time that DC braking is switched on. The value for p1232 is specified as an rms value in the 3-phase system. The magnitude of the braking current is the same as that of an identical output current at frequency zero (see r0067, r0068, p0640). The braking current is internally limited to r0067.		

p1232[0...n]	DC braking braking current / DCBRK I_brake		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: PEM, REL, FEM Min 0.00 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 1 Func. diagram: 7017 Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the braking current for DC braking.		
Dependency:	Refer to: p1230, p1231, p1233, p1234, r1239, p1345, p1346		
Note:	A change to the braking current becomes effective the next time that DC braking is switched on. The value for p1232 is specified as an rms value in the 3-phase system. The magnitude of the braking current is the same as that of an identical output current at frequency zero (see r0067, r0068, p0640). The braking current is internally limited to r0067. For the current controller, the settings of parameters p1345 and p1346 (I_max limiting controller) are used.		
p1233[0...n]	DC braking time / DCBRK time		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: PEM, REL, FEM Min 0.0 [s]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 3600.0 [s]	Access level: 1 Func. diagram: 7017 Unit selection: - Expert list: 1 Factory setting 1.0 [s]
Description:	Sets the DC braking time (as fault response).		
Dependency:	Refer to: p1230, p1231, p1232, p1234, r1239		
Note:	The time set is also effective when parameterizing DC braking as fault response. If a speed encoder is being used, DC braking is ended as soon as the drive falls below the standstill threshold (p1226).		
p1234[0...n]	Speed at the start of DC braking / DCBRK n_start		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: PEM, REL, FEM Min 0.00 [rpm]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 210000.00 [rpm]	Access level: 1 Func. diagram: 7017 Unit selection: - Expert list: 1 Factory setting 210000.00 [rpm]
Description:	Sets the starting speed for DC braking. If the actual speed falls below this threshold, then DC braking is activated.		
Dependency:	Refer to: p1230, p1231, p1232, p1233, r1239		
Notice:	If an encoder fault occurs during closed-loop operation with an encoder, controlled deceleration of the drive down to the start speed p1234 is no longer possible. In this case, DC braking is activated immediately and injects the braking current p1232 for the braking time p1233 after de-magnetizing. The braking current and braking duration must, therefore, be dimensioned accordingly for this situation so that the drive can be decelerated to standstill. In the case of operation with an encoder, this speed may not be set too low so as ensure that the oscillation movement induced by the residual flux/remanence of the motor does not cause DC braking to be de-activated again.		
Note:	Function p1231 = 14 is activated at 15 1/min higher than the value set in p1234. This hysteresis is required to prevent DC braking from being deactivated for speed encoder signals with ripple.		

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p1234[0...n]	DC braking starting velocity / DCBRK v_start		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 7017
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	1000.00 [m/min]
Description:	Sets the starting velocity for DC braking. If the actual velocity falls below this threshold, then DC braking is activated.		
Dependency:	Refer to: p1230, p1231, p1232, p1233, r1239		
Notice:	If an encoder fault occurs during closed-loop operation with an encoder, controlled deceleration of the drive down to the start speed p1234 is no longer possible. In this case, DC braking is activated immediately and injects the braking current p1232 for the braking time p1233 after de-magnetizing. The braking current and braking duration must, therefore, be dimensioned accordingly for this situation so that the drive can be decelerated to standstill. In the case of operation with an encoder, this speed may not be set too low so as ensure that the oscillation movement induced by the residual flux/remanence of the motor does not cause DC braking to be de-activated again.		
Note:	Function p1231 = 14 is activated at 15 1/min higher than the value set in p1234. This hysteresis is required to prevent DC braking from being deactivated for speed encoder signals with ripple.		
p1234[0...n]	Speed at the start of DC braking / DCBRK n_start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: 7017
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	40000.00 [rpm]
Description:	Sets the starting speed for DC braking. If the actual speed falls below this threshold, then DC braking is activated.		
Dependency:	Refer to: p1230, p1231, p1232, p1233, r1239		
Notice:	If an encoder fault occurs during closed-loop operation with an encoder, controlled deceleration of the drive down to the start speed p1234 is no longer possible. In this case, DC braking is activated immediately and injects the braking current p1232 for the braking time p1233 after de-magnetizing. The braking current and braking duration must, therefore, be dimensioned accordingly for this situation so that the drive can be decelerated to standstill. In the case of operation with an encoder, this speed may not be set too low so as ensure that the oscillation movement induced by the residual flux/remanence of the motor does not cause DC braking to be de-activated again.		
Note:	Function p1231 = 14 is activated at 15 1/min higher than the value set in p1234. This hysteresis is required to prevent DC braking from being deactivated for speed encoder signals with ripple.		
p1235[0...n]	BI: External armature short-circuit contactor feedback signal / ASC ext feedback		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the contactor feedback signal for external armature short-circuit.		
Dependency:	Refer to: p1230, p1231, p1236, p1237, r1239		
Notice:	In order that the pulses are not enabled when the contactor is closed, the contactor feedback signal must lag by a sufficiently long time when opening the contactor.		
Note:	1 signal: The contactor is closed. 0 signal: The contactor is open.		

p1236[0...n]	Ext. armature short-cct. contactor feedback signal monit. time / ASC ext t_monit		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000 [ms]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 200 [ms]
Description:	Sets the monitoring time of the contactor feedback signal for the external armature short-circuit configuration. If the contactor feedback signal (p1235) is parameterized, then the appropriate feedback signal (r1239.1) is expected within this monitoring time after either opening or closing the contactor.		
Dependency:	Refer to: p1230, p1231, p1235, p1237, r1239		
p1237[0...n]	External armature short-circuit delay time when opening / ASC ext t_wait		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000 [ms]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 200 [ms]
Description:	Sets the delay time when opening the contactor of the external armature short-circuit. If no contactor feedback signal has been selected (p1235), then the system waits for this time before the pulses are switched in.		
Dependency:	Refer to: p1230, p1231, p1235, p1236, r1239		
Notice:	This delay time must be at least long enough so that the contactor contacts reliably open before the pulses are switched in. The delay time must be greater than the contactor response time. The Motor Module can be damaged if the delay time is too short.		
r1238	CO: Armature short-circuit external state / EASC state		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Functions Not for motor type: ASM Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 1 Func. diagram: 2610 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the state for the external armature short-circuit.		
Value:	0: Switched off 1: Ready 2: Active 3: Active - feedback signal "Closed" OK 4: Active - feedback signal "Closed" missing 5: Prompt to remove the armature short-circuit 6: Active - feedback signal "Open" missing		
Dependency:	Refer to: p1230, p1231, p1235, p1236, p1237, r1239		
Note:	Activation criterion (one of the following criteria is fulfilled): - the signal at BI: p1230 (armature short-circuit activation) is 0. - the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610). - the internal pulse enable is missing (r0046.19 = 0). Re state "switched out" (r1238 = 0): - the external armature short-circuit can be selected with p1231 = 1. Re state "ready" (r1238 = 1): - as soon as the activation criterion is fulfilled, then a transition is made into the state "active" (r1238 = 2).		

Regarding the state "active" (r1238 = 2), "active - feedback signal "Closed" OK" (r1238 = 3)", "active - feedback signal "Closed" missing" (r1238 = 4)":

- the control signal to close contactor r1239.0 is set to "1" (closed) and the pulses are suppressed.
- if a contactor feedback signal is not connected (BI: p1235 = 0 signal), then a transition is immediately made into state 3.
- if a contactor feedback signal is connected, then a transition is made into state 3 if the feedback signal at BI: p1235 goes to "1" (closed) within the monitoring time (p1236).
- otherwise, a transition is made into state 4.

Re state "prompt to remove the armature short-circuit" (r1238 = 5):

- the activation criterion is no longer fulfilled. An attempt is made to again remove the armature short circuit.
- the control signal to close the contactor r1239.0 is set to "0" (open) and the pulses remain suppressed.
- if a contactor feedback signal is not connected (BI: p1235 = 0 signal), the system waits for the delay time (p1237) to expire until a transition is made into state 1.
- if a contactor feedback signal is connected, the system waits until the feedback signal at BI:p1235 goes to "0" (open) until a transition is made into state 1. If this does not occur within the monitoring time (p1236), then a transition is made into state 6.

Re state "active - feedback signal "Open" missing" (r1238 = 6):

- this error state can be exited by de-selecting the external armature short-circuit (p1231 = 0).

r1239.0...13 CO/BO: Armature short-circuit / DC braking status word / ASC/DCBRK ZSW

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	-	

Description: Displays the status word for armature short-circuit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	External armature short-circuit	Active	Inactive	-
	01	External armature short-circuit contactor feedback signal	Closed	Open	-
	02	External armature short-circuit ready	Yes	No	-
	03	External armature short-circuit with contactor feedback signal	Yes	No	-
	04	Internal armature short-circuit	Active	Inactive	-
	05	Internal armature short circuit feedback signal from power unit	Active	Inactive	-
	06	Internal armature short-circuit ready	Yes	No	-
	08	DC braking active	Yes	No	7017
	09	DC current injection active	Yes	No	-
	10	DC braking ready	Yes	No	7017
	11	Armature short circuit/DC braking selected	Yes	No	-
	12	DC braking selection internally inhibited	Yes	No	-
	13	DC braking for OFF1/OFF3	Yes	No	-

Dependency: Refer to: p1230, p1231, p1232, p1233, p1234, p1235, p1236, p1237

Note: External armature short-circuit (bits 0 ... 3):

Re bit 00:
Using this signal, the motor is short-circuited through an external contactor circuit. This means that this BO: p1239.0 must be interconnected e.g. to a digital output.

Re bit 01:
This signal indicates the state of the contactor to establish the armature short-circuit. To do this, BI: p1235 must be interconnected to a digital input.

Re bit 02:
The external armature short-circuit configuration is ready and is activated as soon as the activation criterion is fulfilled.

Re bit 03:
1: A feedback signal from an external contactor was parameterized in BI: p1235.
Internal voltage protection / internal armature short-circuit (bits 4 ... 6):

Re bit 04:

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module does not support the autonomous internal voltage protection (r0192.10 = 0).

The Control Unit issues the command to the Motor Module to short-circuit the motor through the power semiconductors.

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1).

The Motor Module decides autonomously whether the armature short-circuit is activated. In this case, the following applies: r1239.4 = r1239.5.

c) Internal armature short-circuit (p1231 = 4) was selected.

The Control Unit issues the command to the Motor Module to short-circuit the motor through the power semiconductors.

Re bit 05:

The Motor Module signals that the motor is short-circuited in the Motor Module through the power semiconductors.

Re bit 06:

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module does not support the autonomous internal voltage protection (r0192.10 = 0).

The internal voltage protection is ready and is activated as soon as the activation criterion is fulfilled.

a) Internal voltage protection (p1231 = 3) was selected and the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1).

The internal voltage protection is ready and the Motor Module decides autonomously - using the DC link voltage - whether the short-circuit is activated. In this case, protection is also provided even if the DRIVE-CLiQ connection between the Control Unit and Motor Module was interrupted. The short-circuit is activated if the DC link voltage exceeds 800 V. If the DC link voltage falls below 450 V, then the short-circuit is withdrawn.

c) Internal armature short-circuit (p1231 = 4) was selected.

The internal armature short-circuit is ready and is activated as soon as the activation criterion is fulfilled.

Activation criterion (one of the following criteria is fulfilled):

- the signal at BI: p1230 (armature short-circuit activation) is 1.
- the drive is not in the state "S4: Operation" or in S5x (refer to function diagram 2610).
- the internal pulse enable is missing (r0046.19 = 0).

Re bit 12, 13:

Only effective for p1231 = 14.

p1240[0...n]	Vdc controller or Vdc monitoring configuration / Vdc ctrl config		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 3082, 5650
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	9	0
Description:	Sets the configuration of the controller or monitoring for the DC link voltage (Vdc).		
Value:	0: Inhib Vdc ctrl 1: Enable Vdc_max controller 2: Enable Vdc_min controller (kinetic buffering) 3: Enable Vdc_min controller and Vdc_max controller 4: Activate Vdc_max monitoring 5: Activate Vdc_min monitoring 6: Activate Vdc_min monitoring and Vdc_max monitoring 7: Enable Vdc_max controller without accelerating 8: Enable Vdc_min controller without braking 9: Enable Vdc_min and Vdc_max controller w/o braking/accelerating		
Dependency:	Refer to: p1244, p1248, p1250, p1532		
Notice:	During a few steps of the rotating measurement (p1960 = 1) the Vdc_min controller and/or Vdc_max controller is disabled.		

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Note: p1240 = 1, 3:
When the upper DC link voltage threshold is reached (p1244), then the following applies:
- the Vdc_max controller limits the regenerative energy in order that the DC link voltage is kept below the maximum DC link voltage when braking.
- when other drives regenerate into the DC link, then the Vdc_max controller causes the motor to accelerate.

p1240 = 2, 3:
When the lower DC link voltage threshold is reached (p1248), the following applies:
- the Vdc_min controller limits the energy taken from the DC link in order to keep the DC link voltage above the minimum DC link voltage when accelerating.
- the motor is braked in order to use its kinetic energy to buffer the DC link.

p1240 = 4, 5, 6:
When the threshold in p1244 or p1248 is reached, the DC link voltage monitoring initiates a fault with a response and therefore reduces additional negative effects on the DC link voltage.

p1240 = 7, 9:
As for p1240 = 1, 3. However, the motor is prevented from accelerating due to the fact that other drives are regenerating. The effective lower torque limit cannot exceed the offset of the torque limit (p1532).

p1240 = 8, 9:
As for p1240 = 2, 3. However, the motor is prevented from braking due to the fact that the DC link voltage has been lowered. The effective upper torque limit cannot be less than the offset of the torque limit (p1532).


p1240[0...n]	Vdc controller or Vdc monitoring configuration / Vdc ctrl config		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6220
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	1


Description: Sets the controller configuration of the DC link voltage (Vdc controller) in the closed-loop control mode.

Value:

- 0: Inhib Vdc ctrl
- 1: Enable Vdc_max controller
- 2: Enable Vdc_min controller (kinetic buffering)
- 3: Enable Vdc_min controller and Vdc_max controller
- 4: Activate Vdc_max monitoring
- 5: Activate Vdc_min monitoring
- 6: Activate Vdc_min monitoring and Vdc_max monitoring

Dependency: Refer to: p1245

Warning:  When the Vdc_max controller is active, the motor can be accelerated (e.g. by driving loads or as a result of high DC link voltages). This can be caused by other drives that are operating on a common DC link busbar.

Caution:  If several drives are operated from the same DC link busbar, then it is recommended that the Udc control is only activated for the drives with high moments of inertia. If the Udc controls for various drives are simultaneously active, then they can mutually influence one another. In this case, the controller dynamic performance should be reduced or the Udc control of individual drives should be deactivated.

Drives with Udc control must be able to brake and accelerate independently of one another.

Notice: An excessively high value in p1245 can possibly negatively influence the normal operation of the drive.

Note: p1240 = 1, 3:
When the DC link voltage limit specified for the Motor Module is reached the following applies:
- the Vdc_max controller limits the regenerative energy in order that the DC link voltage is kept below the maximum DC link voltage when braking.
- the ramp-down times are automatically increased.

p1240 = 2, 3:
When the switch-in threshold of the Vdc_min controller is reached (p1245), the following applies:
- the Vdc_min controller limits the energy taken from the DC link in order to keep the DC link voltage above the minimum DC link voltage when accelerating.
- the motor is braked in order to use its kinetic energy to buffer the DC link.

p1240 = 4, 5, 6:

When the threshold in r1242 or r1246 is reached, the DC link voltage monitoring initiates a fault (F07403 or F07404) with a response and therefore reduces additional negative effects on the DC link voltage.

If a braking resistor is connected to the DC link, then the Vdc_max control should be disabled (also see p1531).

p1241	Vdc_max controller switch-in level / Vdc_max on_level		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	70.0 [%]	100.0 [%]	100.0 [%]
Description:	Sets the switch-in level for the Vdc_max controller for line droop control (BI: p5401[0] = 1 signal).		
Dependency:	Refer to: r0297, p1250		
Note:	The absolute value is obtained as follows: p1241[%] * r0297		

r1242	Vdc_max controller switch-in level / Vdc_max on_level		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6220
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the switch-in level for the Vdc_max controller. If p1254 = 0 (automatic sensing of the switch-in level = off), then the following applies: AC/AC device: $r1242 = 1.15 * \sqrt{2} * p0210$ DC/AC device: $r1242 = 1.15 * p0210$ If p1254 = 1 (automatic sensing of the switch-in level = on), then the following applies: $r1242 = Vdc_max - 50.0 \text{ V}$ (Vdc_max: Overvoltage threshold of the power unit) $r1242 = Vdc_max - 25.0 \text{ V}$ (for 230 V power units)		
Notice:	If the activation level of the Vdc_max controller is already exceeded in the deactivated state (pulse inhibit) by the DC link voltage, then the controller can be automatically deactivated (see F07401), so that the drive is not accelerated the next time that it is activated.		
Note:	The Vdc_max controller is not switched back off until the DC-link voltage falls below the threshold $0.95 * r1242$ and the controller output is zero.		

p1243[0...n]	Vdc_max controller dynamic factor / Vdc_max dyn_factor		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6220
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [%]	10000 [%]	100 [%]
Description:	Sets the dynamic factor for the DC link voltage controller (Vdc_max controller). 100% means that p1250, p1251, and p1252 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization. If subsequent optimization is required, this can be carried out using the dynamic factor. In this case p1250, p1251, p1252 are weighted with the dynamic factor p1243. If several modules are connected to the DC link, then the dynamic factor must be increased corresponding to the ratio of the additional capacitances to the capacitance of the module involved.		
Note:	The pre-setting of the dynamic factor is based on the power units connected to DRIVE-CLiQ. It is assumed that the power units connected via DRIVE-CLiQ are also electrically connected to the DC link. If this is not the case, then the dynamic factor must be optimized manually.		

p1244[0...n]	DC link voltage threshold upper / Vdc upper thresh		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5650
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	165 [V]	1200 [V]	750 [V]

Description: Sets the upper threshold for the DC link voltage.
For p1240 = 1, 3, 7, 9, this threshold is used as limit setpoint for the Vdc_max controller.
For p1240 = 4, 6, for DC link voltages above this threshold, an appropriate fault is output.

Dependency: Refer to: p1240, p1248, p1250

Note: For p1244 < 1.07 * "parameterized DC link voltage" input of values is rejected.

For p0204.0 = 1, the following applies:

"Parameterized DC link voltage" = p0210

For p0204.0 = 0, the following applies:

"Parameterized DC link voltage" = p0210 * 1.4142

p1245	Vdc_min controller switch-in level / Vdc_min on_level		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	100.0 [%]	200.0 [%]	100.0 [%]

Description: Sets the switch-in level for the Vdc_min controller for line droop control (BI: p5401[0] = 1 signal).

Dependency: Refer to: p0210, r0296, p1250

Note: The undervoltage threshold r0296 also depends on the set supply voltage p0210.

The absolute value is obtained as follows:

p1245[%] * r0296

p1245[0...n]	Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	65 [%]	150 [%]	76 [%]

Description: Sets the switch-in level for the Vdc-min controller (kinetic buffering).

The value is obtained as follows:

AC/AC device: r1246[V] = p1245[%] * sqrt(2) * p0210

DC/AC device: r1246[V] = p1245[%] * p0210

Dependency: Refer to: p0210

Warning: An excessively high value may adversely affect normal drive operation.

The values up to 150 % are intended for operating modes p1240 = 5, 6.



Note: For SINAMICS GM/SM, the following applies:

Minimum value = 0.75, Maximum value = 0.90

r1246	Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 6220 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the switch-in level for the Vdc_min controller (kinetic buffering).		
Note:	The Vdc_min controller is not switched back off until the DC-link voltage rises above the threshold $1.05 * p1246$ and the controller output is zero.		
p1247[0...n]	Vdc_min controller dynamic factor (kinetic buffering) / Vdc_min dyn_factor		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min 1 [%]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [%]	Access level: 3 Func. diagram: 6220 Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the dynamic factor for the Vdc_min controller (kinetic buffering). 100% means that p1250, p1251, and p1252 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization. If subsequent optimization is required, this can be carried out using the dynamic factor. In this case p1250, p1251, p1252 are weighted with the dynamic factor p1247. If several components are connected to the DC link, then the dynamic factor must be increased corresponding to the ratio of the additional capacitances to the capacitance of the component involved.		
p1248[0...n]	DC link voltage threshold lower / Vdc lower thresh		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min 50 [V]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [V]	Access level: 3 Func. diagram: 5650 Unit selection: - Expert list: 1 Factory setting 285 [V]
Description:	Sets the lower threshold for the DC link voltage. For p1240 = 2, 3, 8, 9, this threshold is used as limit setpoint for the Vdc_min controller. For p1240 = 5, 6, for DC link voltages below this threshold, an appropriate fault is output.		
Dependency:	Refer to: p1240, p1244, p1250		
Note:	For p1248 > 0.93 * "parameterized DC link voltage" input of values is rejected. For p0204.0 = 1, the following applies: "Parameterized DC link voltage" = p0210 For p0204.0 = 0, the following applies: "Parameterized DC link voltage" = p0210 * 1.4142		
p1249[0...n]	Vdc_max controller speed threshold / Vdc_max n_thresh		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 10.00 [rpm]
Description:	Sets the lower speed threshold for the Vdc_max controller. When this speed threshold is undershot, the Vdc_max control is switched out and the speed is controlled using the ramp-function generator.		

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Note: For fast braking where the ramp-function generator tracking was active, it is possible to prevent the drive rotating in the opposite direction by increasing the speed threshold and setting a final rounding-off time in the ramp-function generator (p1131). This is supported using a dynamic setting of the speed controller.

p1250 Vdc controller proportional gain / Vdc_ctrl Kp			
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	0.00
Description:	Sets the proportional gain for the DC-link voltage controller (Vdc_min controller, Vdc_max controller) in line droop operation (p5401). The controller output acts on the line droop. The additional power to change the DC link voltage is therefore internally multiplied with the gradient of the frequency droop (p5407, p5408).		
Dependency:	Refer to: p1241, p1245		
Note:	Parameter p1250 acts as multiplier to the internal default setting of the gain factor. The internal setting already takes into account the dependency on the capacitance of the DC link (corresponding to p3422).		

p1250[0...n] Vdc controller proportional gain / Vdc_ctrl Kp			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5650
	P-Group: Functions	Units group: 19_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [A/V]	100.00 [A/V]	1.00 [A/V]
Description:	Sets the proportional gain for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).		
Dependency:	Refer to: p1240, p1244, p1248		

p1250[0...n] Vdc controller proportional gain / Vdc_ctrl Kp			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	1.00
Description:	Sets the proportional gain for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).		
Dependency:	The effective proportional gain is obtained taking into account p1243 (Vdc_max controller dynamic factor).		
Note:	The gain factor is proportional to the capacitance of the DC link. The parameter is pre-set to a value that is optimally adapted to the capacitance of the individual Motor Module. The capacitances of the other power units, which are connected to the DC link, can be taken into account using the dynamic factor (p1247 or p1243).		

p1251[0...n] Vdc controller integral time / Vdc_ctrl Tn			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6220
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	10000 [ms]	0 [ms]
Description:	Sets the integral time for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).		
Dependency:	The effective integral time is obtained taking into account p1243 (Vdc_max controller dynamic factor).		

Note: An integral time is normally not required for single axis drives. For multi-axis drives on the other hand, it may be possible to compensate for interference from other axes using the integral time (integral component) .
p1251 = 0: The integral component is de-activated.

p1252[0...n]	Vdc controller rate time / Vdc_ctrl t_rate		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6220
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000 [ms]	0 [ms]
Description:	Sets the rate time constant for the DC-link voltage controller (Vdc_min controller, Vdc_max controller).		
Dependency:	The effective rate time is obtained taking into account p1243 (Vdc_max controller dynamic factor).		

p1254	Vdc_max controller automatic ON level detection / Vdc_max SenseOnLev		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	1
Description:	Activates/de-activates the automatic sensing of the switch-in level for the Vdc_max controller.		
Value:	0: Automatic detection inhibited 1: Automatic detection enabled		

p1255[0...n]	Vdc_min controller time threshold / Vdc_min t_thresh		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	10000.000 [s]	0.000 [s]
Description:	Sets the time threshold for the Vdc_min controller (kinetic buffering). If this value is exceeded a fault is output; the required response can be parameterized. Prerequisite: p1256 = 1		
Notice:	If a time threshold has been parameterized, the Vdc_max controller should also be activated (p1240 = 3) so that the drive does not shut down with overvoltage when Vdc_min control is exited (due to the time violation) and in the event of fault response OFF3. It is also possible to increase the OFF3 ramp-down time p1135.		

p1256[0...n]	Vdc_min controller response (kinetic buffering) / Vdc_min response		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the response for the Vdc_min controller (kinetic buffering).		
Value:	0: Buffer Vdc until undervoltage, n<p1257 -> F07405 1: Buff. Vdc until undervolt., n<p1257 -> F07405, t>p1255 -> F07406		

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p1257[0...n]	Vdc_min controller speed threshold / Vdc_min n_thresh		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 50.00 [rpm]
Description:	Sets the speed threshold for the Vdc-min controller (kinetic buffering). If this value is exceeded a fault is output; the required response can be parameterized . Kinetic buffering is not started below the speed threshold.		
Note:	Exiting the Vdc_min control before reaching motor standstill prevents the regenerative braking current from increasing significantly at low speeds, and after a pulse inhibit, means that the motor coasts down. However, the maximum braking torque can be set via the appropriate torque limiting.		
r1258	CO: Vdc controller output / Vdc_ctrl output		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 6220 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the actual output of the Vdc controller (DC link voltage controller)		
Note:	The regenerative power limit p1531 is used for vector control to pre-control the Vdc_max controller. The lower the power limit is set, the lower the correction signals of the controller when the voltage limit is reached.		
p1260	Bypass configuration / Bypass config		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the configuration for the bypass function.		
Value:	0: Bypass de-activated 1: Bypass with synchronization and overlap 2: Bypass with synchronization without overlap 3: Bypass without synchronization		
Note:	If the bypass function is selected ((p1260 > 0), then when the power unit restarts after POWER OFF, the state of the bypass switch is evaluated. This means that after the ramp-up, it is possible to directly change into the standby mode. This is only possible for p1267 = 1 (bypass using the control signal) and if the control command after the system has been booted is still available (p1266). This function has a higher priority than the automatic restart function (p1210). The "bypass" function can only be switched off again (p1260 = 0) if the bypass is not active or the bypass function has a fault. The corresponding function should be activated in p3800 for bypass with synchronization.		

r1261.0...11 CO/BO: Bypass control/status word / Bypass STW / ZSW

VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Control and feedback signals of the bypass switch.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Command switch motor - power unit	Close	Open	-
	01	Command switch motor - line supply	Close	Open	-
	02	Synchronization requested	Yes	No	-
	03	Staging status	Active	Not active	-
	05	Feedback signal switch motor - power unit	Closed	Opened	-
	06	Feedback signal switch motor - line supply	Closed	Opened	-
	07	Bypass command (from p1266)	Yes	No	-
	08	Feedback signal synchronization completed (from p1268)	Yes	No	-
	09	Staging requested (from p2369)	Yes	No	-
	10	Bypass in process sequence	Yes	No	-
	11	Bypass enabled	Yes	No	-

Dependency: Refer to: p2369

Note: Control bits 0 and 1 should be interconnected to the signal outputs via which the switches in the motor feeder cables should be controlled. These should be selected/dimensioned for switching under load.

p1262[0...n] Bypass dead time / Bypass t_dead

VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	20.000 [s]	1.000 [s]

Description: Sets the dead time for non-synchronized bypass.

Note: This parameter is used to define the changeover time of the contactors. It should not be shorter than the demagnetizing time of the motor (p0347).

The total changeover time for the bypass is based on the total of p1262 plus the OFF time for the relevant switch (p1274[x]).

p1263 Debypass delay time / Debypass t_del

VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	300.000 [s]	1.000 [s]

Description: Sets the delay time to switch back to converter operation for a non-synchronized bypass.

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p1264	Bypass delay time / Bypass t_del			
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300.000 [s]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000 [s]	
Description:	Sets the delay time for switching to line operation for a non-synchronized bypass.			
p1265	Bypass speed threshold / Bypass n_thresh			
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max 210000.00 [rpm]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 1480.00 [rpm]	
Description:	Sets the speed threshold to activate the bypass.			
Note:	When selecting p1260 = 3 and p1267.1 = 1, the bypass is automatically activated when this speed is reached.			
p1266	BI: Bypass control command / Bypass command			
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for the control command to the bypass.			
p1267	Bypass changeover source configuration / Chngov_src config			
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Sets the cause that should initiate the bypass.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Bypass via signal (BI: p1266)	Yes	No
	01	Bypass via reaching the speed threshold	Yes	No
Note:	The parameter only has an effect for a non-synchronized bypass.			
	p1267.0 = 1: The bypass is initiated by setting a binary signal. When the command is reset, after the debypass delay time (p1263) has expired, operation at the power unit is re-selected.			
	p1267.1 = 1: When the speed threshold entered in p1265 is reached, the bypass is switched in. The system only switches back when the speed setpoint again falls below the threshold value.			

p1268	BI: Bypass feedback synchronization completed / FS sync compl		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3819.2
Description:	Sets the signal source for the feedback signal "synchronization completed" for the bypass function.		
Dependency:	Refer to: r3819		
p1269[0...1]	BI: Bypass switch feedback signal / Bypass FS		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the feedback signal of the bypass switch.		
Index:	[0] = Switch motor/drive [1] = Switch motor/line supply		
Note:	In the case of switches without a feedback signal, interconnect the corresponding control bit as the signal source: BI: p1269[0] = r1261.0 BI: p1269[1] = r1261.1		
p1271[0...n]	Flying restart maximum frequency for the inhibited direction / FlyRes f_max dir		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 650 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [Hz]
Description:	Sets the maximum search frequency for a flying restart in an inhibited setpoint direction (p1110, p1111).		
Note:	The parameter has no effect for an operating mode, which only searches in the setpoint direction (p1200 > 3).		
p1272	Simulation mode / Simulation mode		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	In the simulation mode, the closed-loop control or U/f control can be operated without motor. The simulation mode is used to test the power unit. Even though the DC link voltage is missing, the pulses are enabled when powering up. The DC link pre-charging is bypassed and the undervoltage detection is disabled. Closed-loop speed control with an encoder is possible if the torque setpoint (r0079) is used in order to operate a second drive in the closed-loop torque controlled mode.		
Value:	0: OFF 1: ON		

2 Parameters

2.2 List of parameters

- Dependency:** The following functions are de-activated in the simulation mode:
- motor data identification routine
 - motor data identification routine, rotating without encoder
 - pole position identification
- For U/f control and sensorless vector control, flying restart is not carried out (refer to p1200).
Refer to: r0192, p1900, p1910, p1960, p1990
- Notice:** In simulation mode, binector output r0863.1 = 1 is set. This is why you need to check whether other devices are powered up via this signal before activating simulation mode. You might need to disconnect the corresponding BICO interconnection temporarily.
- Note:** Simulation mode is only possible for DC link voltages below 40 V. In order that the closed-loop control can be calculated, the displayed DC link voltage (r0026, r0070) is set to the rated DC link voltage (refer to p0210). Closed-loop current control and motor model are switched out (disabled) - the same is true for the speed controller for encoderless closed-loop speed control.
- When fault messages occur, the parameter is not automatically reset. This function is not implemented for SINAMICS GM.

p1274[0...1]	Bypass switch monitoring time / Switch t_monit		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5000 [ms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000 [ms]
Description:	Sets the monitoring time for the bypass switch.		
Index:	[0] = Switch motor/drive [1] = Switch motor/line supply		
Note:	The monitoring is de-activated with p1274 = 0 ms. The changeover time for the bypass (p1262) is extended by the value in this parameter.		

p1275	Motor holding brake control word / Brake STW			
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: U, T Data type: Unsigned32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin	
Description:	Sets the control word for the motor holding brake.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Inversion BI: 1219[0]	Yes	No
	01	Inversion BI: 1219[1]	Yes	No
	02	Inversion BI: 1224[0]	Yes	No
	03	Inversion BI: 1224[1]	Yes	No
	05	Brake with feedback	Yes	No
	06	Enable with feedback signal	Yes	No
Note:	For p1275.6 = 1 and p1275.5 = 1, the following applies: The pulse enable (BO: r1229.3) and the setpoint enable (BO: r0899.15) are independent of the timer that has been set (p1217, p1216). The particular enable is only defined by the feedback signal (BI: p1222, BI: p1223). The timers (p1216, p1217) only influence the alarm A07931 "Brake does not open" and A07932 "Brake does not close".			

p1276	Motor holding brake standstill detection bypass / Brk standst bypass		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300.000 [s]	Access level: 2 Func. diagram: 2704 Unit selection: - Expert list: 1 Factory setting 300.000 [s]
Description:	Sets the delay time for closing the brake at standstill. After this time has expired, if the "close brake at standstill" or OFF1/OFF3 is present, the brake is closed and the pulses are suppressed. For p1276 = 300.000 s, the timer is de-activated - this means that the timer output is always zero.		
p1277	Motor holding brake braking threshold delay exceeded / Del thresh exceed		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300.000 [s]	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the delay time for the signal "braking threshold exceeded" (BO: r1229.6).		
Dependency:	Refer to: p1220, p1221, r1229		
p1278	Brake control diagnostics evaluation / Brake diagnostics		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the brake control type (with or without diagnostics evaluation). Example for brake control with diagnostics evaluation. - brake control in the Motor Modules in booksize format - Safe Brake Relay for AC Drive Example for brake control without diagnostics evaluation. - Brake Relay for AC Drive		
Value:	0: Brake control with diagnostics evaluation 1: Brake control without diagnostics evaluation		
Note:	If the configuration of the motor holding brake (p1215) is set to "no holding brake present" when booting, then an automatic identification of the motor holding brake will be carried out. If a brake control is detected without diagnostics evaluation (e.g. Brake Relay for AC Drive), then the parameter is set to "brake control without diagnostics evaluation". It is not permissible to parameterize "brake control without diagnostics evaluation" and also enable "safe brake control" (p1278 = 1, p9602 = 1, p9802 = 1).		


p1279[0...3]	BI: Motor holding brake OR/AND logic operation / Brake OR AND		
SERVO (Ext brake), SERVO_AC (Ext brake), SERVO_I_AC (Ext brake), VECTOR (Ext brake), VECTOR VECTOR_AC (Ext brake), VECTOR_I_AC (Ext brake)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2707 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the OR/AND logic operation.		
Dependency:	Refer to: r1229		
Note:	[0]: OR logic operation, input 1 --> the result is displayed in r1229.10. [1]: OR logic operation, input 2 --> the result is displayed in r1229.10. [2]: AND logic operation, input 1 --> the result is displayed in r1229.11. [3]: AND logic operation, input 2 --> the result is displayed in r1229.11.		


p1280[0...n]	Vdc controller or Vdc monitoring configuration (U/f) / Vdc_ctr config U/f		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 6	Access level: 3 Func. diagram: 6300, 6320 Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the configuration of the controller for the DC link voltage (Vdc controller) in the U/f operating mode.

Value:

- 0: Inhib Vdc ctrl
- 1: Enable Vdc_max controller
- 2: Enable Vdc_min controller (kinetic buffering)
- 3: Enable Vdc_min controller and Vdc_max controller
- 4: Activate Vdc_max monitoring
- 5: Activate Vdc_min monitoring
- 6: Activate Vdc_min monitoring and Vdc_max monitoring

Warning:  When the Vdc_max controller is active, the motor can be accelerated (e.g. by driving loads or as a result of high DC link voltages). This can be caused by other drives that are operating on a common DC link busbar.

Caution:  If several drives are operated from the same DC link busbar, then it is recommended that the Udc control is only activated for the drives with relatively high moments of inertia.
If the Udc controls for various drives are simultaneously active, then they can mutually influence one another. In this case, the controller dynamic performance should be reduced or the Udc control of individual drives should be deactivated.


Drives with Udc control must be able to brake and accelerate independently of one another.

Note: Re p1280 = 4, 5, 6:
When the threshold in r1282 or r1286 is reached, the DC link voltage monitoring initiates a fault (F07403 or F07404) with a response and therefore reduces additional negative effects on the DC link voltage.
If a braking resistor is connected to the DC link, then the Vdc_max control should be disabled.
Re p1280 = 1, 3:
Only U/f control: When the Vdc max controller is active, fault F07404 is initiated if the speed setpoint ramp is stopped (held) longer than the time set in p1284.

r1282	Vdc_max controller switch-in level (U/f) / Vdc_max on_level		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6320
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	<p>Displays the switch-in level for the Vdc_max controller.</p> <p>If p1294 = 0 (automatic sensing of the switch-in level = off), then the following applies: AC/AC device: $r1282 = 1.15 * \sqrt{2} * p0210$ DC/AC device: $r1282 = 1.15 * p0210$</p> <p>If p1294 = 1 (automatic sensing of the switch-in level = on), then the following applies: $r1282 = Vdc_max - 50.0 \text{ V}$ (Vdc_max: Overvoltage threshold of the power unit) $r1282 = Vdc_max - 25.0 \text{ V}$ (for 230 V power units)</p>		
Notice:	If the activation level of the Vdc_max controller is already exceeded in the deactivated state (pulse inhibit) by the DC link voltage, then the controller can be automatically deactivated (see F07401), so that the drive is not accelerated the next time that it is activated.		
Note:	The Vdc_max controller is not switched back off until the DC-link voltage falls below the threshold $0.95 * r1282$ and the controller output is zero.		
p1283[0...n]	Vdc_max controller dynamic factor (U/f) / Vdc_max dyn_factor		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6320
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [%]	10000 [%]	100 [%]
Description:	<p>Sets the dynamic factor for the DC link voltage controller (Vdc_max controller).</p> <p>100% means that p1290, p1291, and p1292 (gain, integral time, and rate time) are used in accordance with their basic settings and on the basis of a theoretical controller optimization.</p> <p>If subsequent optimization is required, this can be carried out using the dynamic factor. In this case, p1290, p1291, and p1292 are weighted with the dynamic factor p1283.</p> <p>If several modules are connected to the DC link, then the dynamic factor must be increased corresponding to the ratio of the additional capacitances to the capacitance of the module involved.</p>		
Note:	The pre-setting of the dynamic factor is based on the power units connected to DRIVE-CLiQ. It is assumed that the power units connected via DRIVE-CLiQ are also electrically connected to the DC link. If this is not the case, then the dynamic factor must be optimized manually.		
p1284[0...n]	Vdc_max controller time threshold (U/f) / Vdc_max t_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	300.000 [s]	4.000 [s]
Description:	<p>Sets the monitoring time for the Vdc_max controller.</p> <p>If the down ramp of the speed setpoint is held for longer than the time set in p1284, then fault F07404 is output.</p>		

2 Parameters

2.2 List of parameters

p1285[0...n]	Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	65 [%]	150 [%]	76 [%]
Description:	Sets the switch-in level for the Vdc-min controller (kinetic buffering). The value is obtained as follows: AC/AC unit: $p1286[V] = p1285[\%] * \sqrt{2} * p0210$ DC/AC unit: $p1286[V] = p1285[\%] * p0210$		
Warning:	An excessively high value may adversely affect normal drive operation. The values up to 150 % are intended for operating modes p1240 = 5, 6.		
			
r1286	Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6320
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the switch-in level for the Vdc_min controller (kinetic buffering).		
Note:	The Vdc_min controller is not switched back off until the DC-link voltage rises above the threshold $1.05 * p1286$ and the controller output is zero.		
p1287[0...n]	Vdc_min controller dynamic factor (kinetic buffering) (U/f) / Vdc_min dyn_factor		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6320
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [%]	10000 [%]	100 [%]
Description:	Sets the dynamic factor for the Vdc_min controller (kinetic buffering). 100% means that p1290, p1291, and p1292 (gain, integral time, and rate time) are used corresponding to their basic settings and based on a theoretical controller optimization. If subsequent optimization is required, this can be carried out using the dynamic factor. In this case, p1290, p1291, and p1292 are weighted with the dynamic factor p1287. If several modules are connected to the DC link, then the dynamic factor must be increased corresponding to the ratio of the additional capacitances to the capacitance of the module involved.		
Note:	The pre-setting of the dynamic factor is based on the power units connected to DRIVE-CLiQ. It is assumed that the power units connected via DRIVE-CLiQ are also electrically connected to the DC link. If this is not the case, then the dynamic factor must be optimized manually.		

p1288[0...n]	Vdc_max controller feedback coupling factor ramp-fct. gen. (U/f) / Vdc_max factor RFG		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.000	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.500
Description:	Sets the feedback factor for the ramp-function generator. Its ramp times are decelerated relative to the output signal of the Vdc_max controller.		
Note:	For values p1288 = 0.0 to 0.5, the controller dynamics are automatically adapted internally.		
p1289[0...n]	Vdc_max controller speed threshold (U/f) / Vdc_max n_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 10.00 [rpm]
Description:	Sets the lower speed threshold for the Vdc_max controller. When this speed threshold is undershot, the Vdc_max control is switched out and the speed is controlled using the ramp-function generator.		
p1290[0...n]	Vdc controller proportional gain (U/f) / Vdc_ctrl Kp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 3 Func. diagram: 6320 Unit selection: - Expert list: 1 Factory setting 1.00
Description:	Sets the proportional gain for the Vdc controller (DC link voltage controller).		
Note:	The gain factor is proportional to the capacitance of the DC link. The parameter is pre-set to a value that is optimally adapted to the capacitance of the individual Motor Module. The capacitances of the other power units which are connected to the DC link can be taken into account using the dynamic factor (p1287 or p1283).		
p1291[0...n]	Vdc controller integral time (U/f) / Vdc_ctrl Tn		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 6320 Unit selection: - Expert list: 1 Factory setting 40 [ms]
Description:	Sets the integral time for the Vdc controller (DC link voltage controller).		
p1292[0...n]	Vdc controller rate time (U/f) / Vdc_ctrl t_rate		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: 6320 Unit selection: - Expert list: 1 Factory setting 10 [ms]
Description:	Sets the rate time constant for the Vdc controller (DC link voltage controller).		

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2.2 List of parameters

p1293[0...n]	Vdc min controller output limit (U/f) / Vdc_min outp_lim		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 600.00 [Hz]	Access level: 3 Func. diagram: 6320 Unit selection: - Expert list: 1 Factory setting 10.00 [Hz]
Description:	Sets the output limit for the Vdc min controller (DC link undervoltage controller).		
p1294	Vdc_max controller automatic detection ON signal level (U/f) / Vdc_max SenseOnLev		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activates/de-activates the automatic sensing of the switch-in level for the Vdc_max controller. When the sensing function is de-activated, the activation threshold r1282 for the Vdc_max controller is determined from the parameterized connection voltage p0210.		
Value:	0: Automatic detection inhibited 1: Automatic detection enabled		
p1295[0...n]	Vdc_min controller time threshold (U/f) / Vdc_min t_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.000 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the time threshold for the Vdc_min controller (kinetic buffering). If this value is exceeded a fault is output; the required response can be parameterized. Prerequisite: p1296 = 1		
Notice:	If a time threshold has been parameterized, the Vdc_max controller should also be activated (p1280 = 3) so that the drive does not shut down with overvoltage when Vdc_min control is exited (due to the time violation) and in the event of fault response OFF3. It is also possible to increase the OFF3 ramp-down time p1135.		
p1296[0...n]	Vdc_min controller response (kinetic buffering) (U/f) / Vdc_min response		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the response for the Vdc_min controller (kinetic buffering).		
Value:	0: Buffer Vdc until undervoltage, n<p1297 -> F07405 1: Buff. Vdc until undervolt., n<p1297 -> F07405, t>p1295 -> F07406		
Note:	Re p1296 = 1: The quick stop ramp entered in p1135 must not be equal to zero, to prevent overcurrent shutdown if F07406 is triggered.		

p1297[0...n]	Vdc_min controller speed threshold (U/f) / Vdc_min n_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 50.00 [rpm]
Description:	Sets the speed threshold for the Vdc-min controller (kinetic buffering). If this value is exceeded a fault is output; the required response can be parameterized .		
Note:	Exiting the Vdc_min control before reaching motor standstill prevents the regenerative braking current from increasing significantly at low speeds, and after a pulse inhibit, means that the motor coasts down.		
r1298	CO: Vdc controller output (U/f) / Vdc_ctrl output		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 6320 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the actual output of the Vdc controller (DC link voltage controller)		
p1300[0...n]	Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1), T Data type: Integer16 P-Group: U/f open-loop control Not for motor type: - Min 20	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 23	Access level: 2 Func. diagram: 5060, 8012 Unit selection: - Expert list: 1 Factory setting 21
Description:	Sets the open and closed-loop control mode of a drive.		
Value:	20: Speed control (encoderless) 21: Speed control (with encoder) 23: Torque control (with encoder)		
Dependency:	Closed-loop speed or torque control (with encoder) cannot be selected if the encoder type is not entered (p0400). Refer to: p0108, r0108, p0300, p0311, p0400, p1501		
Notice:	General conditions for encoderless operation can be found in the following literature: SINAMICS S120 Function Manual Drive Functions		
Note:	The closed-loop torque control can only be changed over in operation (p1300 = 20, 21) by selecting the closed-loop speed control (p1501). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3. For encoderless operation (p1404 = 0 or p1300 = 20), the following applies: - The following condition must be fulfilled: $p1800 \geq n / (2 * p0115[0])$, $n = 1, 2, \dots$ - For motors with a small power rating (< 300 W) we recommend to set $n \geq 2$.		

p1300[0...n]	Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5060, 8012
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20	23	21
Description:	Sets the open and closed-loop control mode of a drive.		
Value:	20: Velocity control (encoderless) 21: Velocity control (with encoder) 23: Force control (with encoder)		
Dependency:	Closed-loop velocity or force control (with encoder) cannot be selected if the encoder type is not entered (p0400). Refer to: p0108, r0108, p0300, p0311, p0400, p1501		
Notice:	General conditions for encoderless operation can be found in the following literature: SINAMICS S120 Function Manual Drive Functions		
Note:	It is only possible to change over to force control during operation (p1501) if velocity control is selected (p1300 = 20, 21). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3. For encoderless operation (p1404 = 0 or p1300 = 20), the following applies: - The following condition must be fulfilled: $p1800 \geq n / (2 * p0115[0])$, $n = 1, 2, \dots$ - For motors with a small power rating (< 300 W) we recommend to set $n \geq 2$.		

p1300[0...n]	Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6300, 6301, 8012
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	19	0
Description:	Sets the U/f control mode of the drive.		
Value:	0: U/f control with linear characteristic 1: U/f control with linear characteristic and FCC 2: U/f control with parabolic characteristic 3: U/f control with parameterizable characteristic 4: U/f control with linear characteristic and ECO 5: U/f control for drives requiring a precise freq. (e.g. textiles) 6: U/f control for drives requiring a precise frequency and FCC 7: U/f control for a parabolic characteristic and ECO 15: Operation with braking resistor 19: U/f control with independent voltage setpoint		
Recommend.:	The use of the vector control operating modes is recommended for synchronous motors.		
Dependency:	If you are working with reduced supply voltages (p0212.0 = 1), only U/f control with independent voltage setpoint (p1300 = 19) can be set as the operating mode. p1300 = 15 (operation with braking resistor), can only be activated or deactivated in quick commissioning (p0010 = 1). This operating mode is only possible for chassis power units (DC/AC Motor Module).		
Notice:	Active slip compensation is required in the U/f control types with Eco mode (p1300 = 4, 7). The scaling of the slip compensation (p1335) should be set so that the slip is completely compensated (generally 100%). The Eco mode is only effective in steady-state operation and when the ramp-function generator is not bypassed. In the case of analog setpoints, if required the tolerance for ramp-up and ramp-down should be actively increased for the ramp-function generator using p1148 in order to reliably signal a steady-state condition.		
Note:	The closed-loop torque control can only be changed over in operation (p1300 = 20, 21) by selecting the closed-loop speed control (p1501). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3. For motors, type p0300 = 14, operation with U/f control is only recommended for diagnostic purposes.		

p1300[0...n]	Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(1), T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6300, 6301, 8012
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	23	20
Description:	Sets the open and closed-loop control mode of a drive.		
Value:	0: U/f control with linear characteristic 1: U/f control with linear characteristic and FCC 2: U/f control with parabolic characteristic 3: U/f control with parameterizable characteristic 4: U/f control with linear characteristic and ECO 5: U/f control for drives requiring a precise freq. (e.g. textiles) 6: U/f control for drives requiring a precise frequency and FCC 7: U/f control for a parabolic characteristic and ECO 15: Operation with braking resistor 18: I/f control with fixed current 19: U/f control with independent voltage setpoint 20: Speed control (encoderless) 21: Speed control (with encoder) 22: Torque control (encoderless) 23: Torque control (with encoder)		
Recommend.:	The use of the vector control operating modes is recommended for synchronous motors.		
Dependency:	Closed-loop speed or torque control (with encoder) cannot be selected if the encoder type is not entered (p0400). Closed-loop speed or torque control can be selected if the closed-loop speed/torque control was selected as operating mode (p0108.2). Only operation with U/f characteristic is possible if the rated motor speed is not entered (p0311). A reluctance motor can only be operated in a U/f control mode (p1300 < 20). Sensorless control on separately excited synchronous motors is only possible with a VSM module (see p0150, p0151). For chassis power units with reduced line voltage (see r0212 bit 0), the drive can only be operated in a control mode (p1300 = 20...23) and with the DC link voltage control activated. Refer to: p0108, r0108, p0212, p0300, p0311, p0400, p1501		
Notice:	Active slip compensation is required in the U/f control types with Eco mode (p1300 = 4, 7). The scaling of the slip compensation (p1335) should be set so that the slip is completely compensated (generally 100%). The Eco mode is only effective in steady-state operation and when the ramp-function generator is not bypassed. In the case of analog setpoints, if required the tolerance for ramp-up and ramp-down should be actively increased for the ramp-function generator using p1148 in order to reliably signal a steady-state condition.		
Note:	The closed-loop torque control can only be changed over in operation (p1300 = 20, 21) by selecting the closed-loop speed control (p1501). At the changeover, the setting of p1300 does not change. In this case, the actual state is displayed in r1407, bit 2 and bit 3. For the open-loop control modes p1300 = 5 and 6 (textile sector), slip compensation p1335, resonance damping p1338, and the I _{max} frequency controller are switched off internally so that the output frequency can be set precisely. The I _{max} voltage controller remains active. For the open-loop control modes p1300 = 4 and 7 (Eco mode), the efficiency can be optimized by varying the voltage (when the operating point is constant). Separately-excited synchronous motors can only be operated in modes p1300 = 20, 21 and 23 - or for diagnostic purposes in modes p1300 = 0, 3 and 18. For I/f control (p1300 = 18), the current amplitude can be set using p1609. Both for U/f as well as for I/f control only a small load may be applied to the separately-excited synchronous motor because the excitation current is not calculated as a function of the load. During operation (pulses enabled) the open-loop/closed-loop control mode cannot be changed by changing over drive data sets. p1300 is pre-assigned depending on r0108.2 and p0187.		

2 Parameters

2.2 List of parameters

p1302[0...n]	U/f control configuration / U/f config			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: U/f open-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 bin	
Description:	Sets the configuration for the U/f control.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Output voltage starting angle zero	Yes	No
	01	Take into account the setpoint voltage sign	Yes	No
	02	Reserved	-	-
	04	Field orientation	Yes	No
	06	Immediate setpoint transfer for pulse inhibit	Yes	No
Note:	Re bit 00: If the bit is set the device will always start up with setpoint angle zero on pulse enable. This also affects the setpoint angle for DC braking (p1231). Re bit 01: If the bit is set, in the case of U/f control with independent voltage setpoint (p1300 = 19) and negative setpoint voltages at the input of p1330, the setpoint angle is rotated through 180 degrees, thereby achieving a negative output voltage. The voltage boost is in this case not active (p1310, p1311). Re bit 02: Only for internal Siemens use. Re bit 06: Only for p1300 = 19. When the bit is set, the setpoints from p1330 for pulse inhibit are transferred without any delay.			
p1310[0...n]	Starting current (voltage boost) permanent / I_start (Ua) perm			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300, 6301	
	P-Group: U/f open-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [%]	250.0 [%]	50.0 [%]	
Description:	Defines the voltage boost as a [%] referred to the rated motor current (p0305). The magnitude of the permanent voltage boost is reduced with increasing frequency so that at the rated motor frequency, the rated motor voltage is present. The magnitude of the boost in Volt at a frequency of zero is defined as follows: Voltage boost [V] = 1.732 x p0305 (rated motor current [A]) x r0395 (stator/primary section resistance [ohm]) x p1310 (permanent voltage boost [%]) / 100 % At low output frequencies, there is only a low output voltage in order to maintain the motor flux. However, the output voltage can be too low in order to achieve the following: - magnetize the induction motor. - hold the load. - compensate for losses in the system. This is the reason that the output voltage can be increased using p1310. The voltage boost can be used for both linear as well as square-law U/f characteristics.			
Dependency:	The starting current (voltage boost) is limited by the current limit p0640. The accuracy of the starting current depends on the setting of the stator and feeder cable resistance (p0350, p0352). Refer to: p1300, p1311, p1312, r1315			
Notice:	The starting current (voltage boost) increases the motor temperature (particularly at zero speed).			
Note:	The starting current as a result of the voltage boost is only effective for U/f control (p1300). The boost values are combined with one another if the permanent voltage boost (p1310) is used in conjunction with other boost parameters (acceleration boost (p1311), voltage boost for starting (p1312)). However, these parameters are assigned the following priorities: p1310 > p1311, p1312			

p1311[0...n]	Starting current (voltage boost) when accelerating / I_start accel		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300, 6301
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	250.0 [%]	0.0 [%]
Description:	p1311 only results in a voltage boost when accelerating and generates a supplementary torque to accelerate the load. The voltage boost becomes effective for a positive setpoint increase and disappears as soon as the setpoint has been reached. The build-up and withdrawal of the voltage boost are smoothed. The magnitude of the boost in Volt at a frequency of zero is defined as follows: Voltage boost [V] = 1.732 * p0305 (rated motor current [A]) x r0395 (stator/primary section resistance [ohm]) x p1311 (voltage boost when accelerating [%]) / 100 %		
Dependency:	The current limit p0640 limits the boost. Refer to: p1300, p1310, p1312, r1315		
Notice:	The voltage boost results in a higher motor temperature increase.		
Note:	The voltage boost when accelerating can improve the response to small, positive setpoint changes. Assigning priorities for the voltage boosts: refer to p1310		

p1312[0...n]	Starting current (voltage boost) when starting / I_start start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300, 6301
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	250.0 [%]	0.0 [%]
Description:	Setting for an additional voltage boost when powering-up, however, only for the first acceleration phase. The voltage boost becomes effective for a positive setpoint increase and disappears as soon as the setpoint has been reached. The build-up and withdrawal of the voltage boost are smoothed.		
Dependency:	The current limit p0640 limits the boost. Refer to: p1300, p1310, p1311, r1315		
Notice:	The voltage boost results in a higher motor temperature increase.		
Note:	The voltage boost when accelerating can improve the response to small, positive setpoint changes. Assigning priorities for the voltage boosts: refer to p1310		

r1315	Voltage boost total / U_boost total		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6301
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the total resulting voltage boost in volt. $r1315 = p1310 + p1311 + p1312$		
Dependency:	Refer to: p1310, p1311, p1312		

2 Parameters

2.2 List of parameters

p1317[0...n]	U/f control activation / Uf act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 5019, 5730 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to activate the U/f control with linear characteristic.		
Value:	0: De-activated (p1300 effective) 1: Activated		
Dependency:	Refer to: p1318, p1319, p1326, p1327		
Note:	The following applies for firmware version 4.3 and higher: When U/f control is activated, resonance damping is automatically activated. The resonance damping must be de-activated (p1338 = 0) in order to obtain pure diagnostics operation without the influence of actual values. Further, when U/f control is activated, the following functions are active: - Vdc controller (p1240, p1244, p1248, p1250). - the up ramp is limited by the set M, P and I limits (p0326, p0341, p0342, p0640, p1520, p1521, p1530, p1531, p1498). - the ramp-function generator is held if the current actual value exceeds the current limit set in p0640.		
<hr/>			
p1318[0...n]	U/f control ramp-up/ramp-down time / Uf t_rmp-up_rmp-dn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 999999.000 [s]	Access level: 3 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting 10.000 [s]
Description:	Sets the ramp-up and ramp-down time for the U/f control. The ramp-function generator requires this time to reach the maximum speed (p1082) from zero.		
Dependency:	Refer to: p1317, p1319, p1326, p1327		
Note:	This ramp is used for stall protection and operates independently of any ramp-function generator that might have been configured.		
<hr/>			
p1319[0...n]	U/f control voltage at zero frequency / Uf U at f=0 Hz		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.0 [Vrms]	Access level: 3 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327. This parameter specifies the voltage for a frequency of 0 Hz.		
Dependency:	The U/f control is activated via p1317 = 1. Refer to: p1317, p1326, p1327		
Note:	Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.		

p1320[0...n]	U/f control programmable characteristic frequency 1 / Uf char f1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the first point along the characteristic.		
Dependency:	Selects the freely programmable characteristic using p1300 = 3. The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point. Refer to: p1300, p1310, p1311, p1321, p1322, p1323, p1324, p1325, p1326, p1327		
Note:	Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327. The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.		
p1321[0...n]	U/f control programmable characteristic voltage 1 / Uf char U1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [Vrms]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the first point along the characteristic.		
Dependency:	Selects the freely programmable characteristic using p1300 = 3. Refer to: p1310, p1311, p1320, p1322, p1323, p1324, p1325, p1326, p1327		
Note:	Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327. The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.		
p1322[0...n]	U/f control programmable characteristic frequency 2 / Uf char f2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the second point along the characteristic.		
Dependency:	The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point. Refer to: p1310, p1311, p1320, p1321, p1323, p1324, p1325, p1326, p1327		

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p1323[0...n]	U/f control programmable characteristic voltage 2 / Uf char U2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [Vrms]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the second point along the characteristic.		
Dependency:	Refer to: p1310, p1311, p1320, p1321, p1322, p1324, p1325, p1326, p1327		
p1324[0...n]	U/f control programmable characteristic frequency 3 / Uf char f3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the third point along the characteristic.		
Dependency:	The following applies to the frequency values: p1320 <= p1322 <= p1324 <= p1326. Otherwise, a standard characteristic is used that contains the rated motor operating point. Refer to: p1310, p1311, p1320, p1321, p1322, p1323, p1325, p1326, p1327		
p1325[0...n]	U/f control programmable characteristic voltage 3 / Uf char U3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [Vrms]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the third point along the characteristic.		
Dependency:	Refer to: p1310, p1311, p1320, p1321, p1322, p1323, p1324, p1326, p1327		
p1326[0...n]	U/f control characteristic frequency / Uf char f		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [Hz]	Access level: 3 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327. This parameter specifies the voltage of the upper point along the characteristic.		
Dependency:	The U/f control is activated via p1317 = 1. Refer to: p1317, p1319, p1327		
Note:	Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.		

p1326[0...n]	U/f control programmable characteristic frequency 4 / Uf char f4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [Hz]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the frequency of the fourth point along the characteristic.		
Dependency:	Selects the freely programmable characteristic using p1300 = 3. The following applies for the frequency values: p1320 <= p1322 <= p1324 <= p1326 Otherwise, a standard characteristic is used that contains the rated motor operating point. Refer to: p1310, p1311, p1317, p1319, p1320, p1321, p1322, p1323, p1324, p1325, p1327		
Note:	Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327. For output frequencies above p1326, the characteristic is extrapolated with the gradient between the characteristic points p1324/p1325 and p1326/p1327. The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.		
p1327[0...n]	U/f control characteristic voltage / Uf char U		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [Vrms]	Access level: 3 Func. diagram: 5300 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The linear characteristic for the U/f control is defined by 0 Hz / p1319 and p1326 / p1327. This parameter specifies the voltage of the upper point along the characteristic.		
Dependency:	The U/f control is activated via p1317 = 1. Refer to: p1317, p1319, p1326		
Note:	Linear interpolation is carried out between the points 0 Hz/p1319 and p1326/p1327.		
p1327[0...n]	U/f control programmable characteristic voltage 4 / Uf char U4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.0 [Vrms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [Vrms]	Access level: 3 Func. diagram: 6301 Unit selection: - Expert list: 1 Factory setting 0.0 [Vrms]
Description:	The programmable characteristic for the U/f control is defined using 4 points and 0 Hz/p1310. This parameter specifies the voltage of the fourth point along the characteristic.		
Dependency:	Selects the freely programmable characteristic using p1300 = 3. Refer to: p1310, p1311, p1317, p1319, p1320, p1321, p1322, p1323, p1324, p1325, p1326		
Note:	Linear interpolation is carried out between the points 0 Hz/p1310, p1320/p1321 ... p1326/p1327. The voltage boost when accelerating (p1311) is also applied to the freely programmable U/f characteristic.		

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p1330[0...n]	CI: U/f control independent voltage setpoint / Uf U_set independ.		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6301
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the voltage setpoint for U/f control with an independent voltage setpoint (p1300 = 19).		
Dependency:	Selects the U/f control with independent voltage setpoint via p1300 = 19. Refer to: p1300		
p1331[0...n]	Voltage limiting / U_lim		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300
	P-Group: -	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.00 [Vrms]	2000.00 [Vrms]	1000.00 [Vrms]
Description:	Limiting the voltage setpoint. This means that the output voltage can be reduced with respect to the calculated maximum voltage r0071 and the start of field weakening.		
Note:	The output voltage is only limited if, as a result of p1331, the maximum output voltage (r0071) is fallen below.		
p1333[0...n]	U/f control FCC starting frequency / U/f FCC f_start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6301
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]
Description:	Sets the starting frequency at which FCC (Flux Current Control) is activated.		
Dependency:	The correct operating mode must be set (p1300 = 1, 6).		
Warning:	An excessively low value can result in instability.		
			
Note:	For p1333 = 0 Hz, the FCC starting frequency is automatically set to 6 % of the rated motor frequency.		
p1334[0...n]	U/f control slip compensation starting frequency / Slip comp start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	3000.00 [Hz]	0.00 [Hz]
Description:	Sets the starting frequency of the slip compensation.		
Note:	For p1334 = 0, the starting frequency of the slip compensation is automatically set to 6 % of the rated motor frequency.		

p1335[0...n]	Slip compensation scaling / Slip comp scal		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300, 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	600.0 [%]	0.0 [%]
Description:	Sets the setpoint for slip compensation in [%] referred to r0330 (motor rated slip). p1335 = 0.0 %: Slip compensation de-activated. p1335 = 100.0 %: The slip is completely compensated.		
Dependency:	Prerequisite for a precise slip compensation for p1335 = 100 % are the precise motor parameters (p0350 ... p0360). If the parameters are not precisely known, a precise compensation can be achieved by varying p1335. For U/f control types with Eco optimization (4 and 7), the slip compensation must be activated in order to guarantee correct operation.		
Note:	The purpose of slip compensation is to maintain a constant motor speed regardless of the applied load. The fact that the motor speed decreases with increasing load is a typical characteristic of induction motors. For synchronous motors, this effect does not occur and the parameter has no effect in this case. For the open-loop control modes p1300 = 5 and 6 (textile sector), the slip compensation is internally disabled in order to be able to precisely set the output frequency. If p1335 is changed during commissioning (p0009, p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1335 have been changed by a parameter that was set when the drive was commissioned (e.g. p0300).		

p1336[0...n]	Slip compensation limit value / Slip comp lim val		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	600.00 [%]	250.00 [%]
Description:	Sets the limit value for slip compensation in [%] referred to r0330 (motor rated slip).		

r1337	CO: Actual slip compensation / Slip comp act val		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the actual compensated slip [%] referred to r0330 (rated motor slip).		
Dependency:	p1335 > 0 %: Slip compensation active. Refer to: p1335		

p1338[0...n]	U/f mode resonance damping gain / Uf Res_damp gain		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5300
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	1.00
Description:	Sets the gain for resonance damping for U/f control. In U/f mode, the resonance damping function dampens oscillations that are frequently experienced by induction motors in certain speed ranges and by synchronous motors above even low speeds.		

2 Parameters

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Dependency: Refer to: p1317, p1339, p1349

Note: Resonance damping is active in the following ranges:

- Active: 3.1 Hz ... p1349
- Build-up (linear): 3.1 ... 4.77 Hz
- Reduction (linear): $0.95 * p1349$... p1349

Where the value = 1 and at the oscillation amplitude of the rated current, the rated slip frequency is switched in for induction motors, while a frequency of 10 Hz is switched in for synchronous motors.

p1338[0...n]	U/f mode resonance damping gain / Uf Res_damp gain		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300, 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	0.00

Description: Sets the gain for resonance damping for U/f control.

Dependency: Refer to: p1300, p1339, p1349

Note: The resonance damping function dampens active current oscillations that frequency occur under no-load conditions. The resonance damping is active in a range from approximately 6 % of the rated motor frequency (p0310). The shutoff frequency is determined by p1349.

For the open-loop control modes p1300 = 5 and 6 (textile sectors), the resonance damping is internally disabled in order that the output frequency can be precisely set.

p1339[0...n]	U/f mode resonance damping filter time constant / Uf Res_damp T		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5300
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [ms]	1000.00 [ms]	20.00 [ms]

Description: Sets the filter time constant for resonance damping for U/f control.

Dependency: Refer to: p1317, p1338, p1349

Note: The filter time constant must be greater than the oscillation period of the oscillation to be dampened.

p1339[0...n]	U/f mode resonance damping filter time constant / Uf Res_damp T		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [ms]	1000.00 [ms]	20.00 [ms]

Description: Sets the filter time constant for resonance damping for U/f control.

Dependency: Refer to: p1300, p1338, p1349

p1340[0...n]	I_max frequency controller proportional gain / I_max_ctrl Kp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	0.500	0.000
Description:	Sets the proportional gain of the I_max frequency controller. The I_max controller reduces the drive converter output current if the maximum current (r0067) is exceeded. In the U/f operating modes (p1300) for the I_max control, one controller is used that acts on the output frequency and one controller that acts on the output voltage. The frequency controller reduces the current by decreasing the converter output frequency. The frequency is reduced down to a minimum value (equaling twice rated slip). If the overcurrent condition cannot be successfully resolved using this measure, then the drive converter output voltage is reduced using the I_max voltage controller. Once the overcurrent condition has been resolved, the drive is accelerated along the ramp set in p1120 (ramp-up time).		
Dependency:	In the U/f modes (p1300) for textile applications and for external voltage setpoints, only the I_max voltage controller is used.		
Notice:	When de-activating the I_max controller, the following must be carefully observed: When the maximum current (r0067) is exceeded, the output current is no longer reduced. The drive is switched off when the overcurrent limits are exceeded.		
Note:	The I_max limiting controller becomes ineffective if the ramp-function generator is de-activated with p1122 = 1. p1341 = 0: I_max frequency controller de-activated and I_max voltage controller activated over the complete speed range.		

p1341[0...n]	I_max frequency controller integral time / I_max_ctrl Tn		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6300
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	50.000 [s]	0.300 [s]
Description:	Sets the integral time for the I_max frequency controller.		
Dependency:	Refer to: p1340		
Note:	When p1341 = 0, the current limiting controller influencing the frequency is de-activated and only the current limiting controller influencing the output voltage remains active (p1345, p1346).		

r1343	CO: I_max controller frequency output / I_max_ctrl f_outp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6300
	P-Group: U/f open-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the effective frequency limit.		
Dependency:	Refer to: p1340		

r1344	I_max controller voltage output / I_max_ctrl U_outp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 6300 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the amount by which the converter output voltage is reduced.		
Dependency:	Refer to: p1340		
p1345[0...n]	DC braking proportional gain / DCBRK Kp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.000	Access level: 3 Func. diagram: 6300, 7017 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain for DC braking (p1230, p1231).		
Dependency:	Refer to: p1346		
Note:	Current controller adaptation is not effective for DC braking.		
p1345[0...n]	I_max voltage controller proportional gain / I_max_U_ctrl Kp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.000	Access level: 3 Func. diagram: 6300, 7017 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain for the I_max voltage controller.		
Dependency:	Refer to: p1340		
Note:	The controller settings are also used in the current controller of the DC braking (refer to p1232).		
p1346[0...n]	DC braking integral time / DCBRK Tn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.000 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.000 [ms]	Access level: 3 Func. diagram: 6300, 7017 Unit selection: - Expert list: 1 Factory setting 0.030 [ms]
Description:	Sets the integral time for DC braking (p1230, p1231).		
Dependency:	Refer to: p1345		
Note:	For p1346 = 0, the following applies: The integral time of DC braking is de-activated.		

p1346[0...n]	I_max voltage controller integral time / I_max_U_ctrl Tn		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.000 [s]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.000 [s]	Access level: 3 Func. diagram: 6300, 7017 Unit selection: - Expert list: 1 Factory setting 0.030 [s]
Description:	Sets the integral time for the I_max voltage controller.		
Dependency:	Refer to: p1340		
Note:	The controller settings are also used in the current controller of the DC braking (refer to p1232). For p1346 = 0, the following applies: The integral time of the I_max voltage controller is de-activated.		
r1348	CO: U/f control Eco factor actual value / U/f Eco fac act v		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 4 Func. diagram: 6300, 6301 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the economic factor determined for optimizing motor consumption.		
Dependency:	Refer to: p1335		
Note:	The value is only determined for operating modes with Economic (p1300 = 4, 7).		
p1349[0...n]	U/f mode resonance damping maximum frequency / Uf res_damp f_max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3000.00 [Hz]
Description:	Sets the maximum output frequency for resonance damping for U/f control. Resonance damping is inactive above this output frequency.		
Dependency:	Refer to: p1338, p1339		
Note:	Resonance damping is active in the following ranges: - Active: 3.1 Hz ... p1349 - Build-up (linear): 3.1 ... 4.77 Hz - Reduction (linear): 0.95 * p1349 ... p1349		
p1349[0...n]	U/f mode resonance damping maximum frequency / Uf res_damp f_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: U/f open-loop control Not for motor type: - Min 0.00 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3000.00 [Hz]	Access level: 3 Func. diagram: 6310 Unit selection: - Expert list: 1 Factory setting 0.00 [Hz]
Description:	Sets the maximum output frequency for resonance damping for U/f control. Resonance damping is inactive above this output frequency.		
Dependency:	Refer to: p1338, p1339		
Note:	For p1349 = 0, the changeover limit is automatically set to 95 % of the rated motor frequency - however, to a max. of 45 Hz.		

2 Parameters

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p1350[0...n]	U/f control soft start / U/f soft start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6300
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets whether the voltage is continuously increased during the magnetizing phase (p1350 = 1, On) or whether it jumps directly to the voltage boost (p1350 = 0, Off).		
Value:	0: OFF 1: ON		
Dependency:	The function is not effective for p1300 = 15.		
Note:	The settings for this parameter have the following advantages and disadvantages: 0 = off (jump directly to voltage boost) Advantage: Flux is established quickly -> torque is quickly available Disadvantage: The motor can move while it is being magnetized 1 = on (voltage is continually established) Advantage: The motor is unlikely to rotate Disadvantage: The flux is established slower -> torque is available later		
p1351[0...n]	CO: Motor holding brake starting frequency / Brake f_start		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6310
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-300.00 [%]	300.00 [%]	0.00 [%]
Description:	Sets the frequency setting value at the slip compensation output for starting up with motor holding brake.		
Dependency:	When setting p1351 > 0, then slip compensation is automatically activated (p1335 = 100 %).		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	A value of 100% corresponds to the motor rated slip (r0330).		
p1356[0...n]	CI: U/f control angular setpoint / Uf ang setpoint		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the differential angular generation for U/f control.		
p1358[0...n]	Angular difference symmetrizing actual angle / Sym act angle		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the dead time for the symmetrizing of the actual angle value for the differential angular generation. The selected multiplier refers to the current controller clock cycle (dead time= p1358 * p0115[0]).		

r1359	CO: Angular difference / Angular difference		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Displays the output of the differential angular generation.		
Note:	The difference between the setpoint angle, read-in in p1356 and the actual value of the U/f control delayed with p1358 is displayed.		

p1360	Braking chopper braking resistor cold / Br_chop R cold		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [ohm]	10.000 [ohm]	0.000 [ohm]
Description:	Sets the braking resistor for the braking chopper.		
Dependency:	Select operation with braking resistor: p1300 = 15 Refer to: p1362, r1363, p1364		

p1362[0...1]	Braking chopper activation threshold / Br_chop thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: U/f open-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [V]	1158 [V]	[0] 0 [V] [1] 60 [V]
Description:	Sets the activation threshold for the brake chopper. The hysteresis defines the range of the output voltage from zero up to the maximum voltage.		
Index:	[0] = Braking chopper threshold value [1] = Braking chopper hysteresis		
Dependency:	Select operation with braking resistor: p1300 = 15 Refer to: p1360, r1363, p1364		

r1363	CO: Braking chopper output voltage / Br_chop U_output		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the actual power unit output voltage (Motor Module) in braking chopper operation.		
Dependency:	Select operation with braking resistor: p1300 = 15 Refer to: p1360, p1362, p1364		

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p1364	Braking chopper resistor asymmetry / Br_chop R asym				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: U/f open-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: PERCENT	Expert list: 1		
	Min	Max	Factory setting		
	0.00 [%]	100.00 [%]	25.00 [%]		
Description:	Sets the percentage value for the asymmetry detection for the braking chopper. The ripple of the absolute current r0068 is monitored. The reference value is the average value of the absolute current. The minimum monitoring value is 10 % of the power unit rated current.				
Dependency:	Select operation with braking resistor: p1300 = 15 Refer to: p1360, p1362, r1363				
Note:	For p1364 = 0, dissymmetry identification is deactivated. Asymmetry can also be displayed if the absolute current manifests ripple, caused by load-related ripple of the DC link voltage. In this particular case, p1364 must be increased.				
r1369[0]	CO: Phase current actual value filtered / I_ph act val filt				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6300		
	P-Group: U/f open-loop control	Units group: 6_5	Unit selection: p0505		
	Not for motor type: -	Scaling: p2002	Expert list: 1		
	Min	Max	Factory setting		
	- [A]	- [A]	- [A]		
Description:	Displays the measured actual phase currents as peak value. This value is averaged for the display in the speed controller sampling time (p0115[1]).				
Index:	[0] = Phase U				
Dependency:	The signal is only displayed in operating mode p1300 = 19 (U/f control with independent voltage setpoint) and is used to control DC currents (e.g. for excitation (field) controllers).				
p1400[0...n]	Closed-loop control configuration / Ctrl config				
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2		
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 4965		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the configuration for the closed-loop control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Force limiting mode 1	ON	OFF	-
	01	Force limiting mode 2	ON	OFF	-
	02	Stiction compensation with force controller	ON	OFF	-
	03	Reference model velocity setpoint I component	ON	OFF	-
	05	Kp/Tv adaptation	ON	OFF	-
	07	Interpolation velocity controller pre-control active	Yes	No	-
	09	Stiction compensation voltage pulse	ON	OFF	-
	10	Speed pre-control	For balancing	To setp_filter	-
	11	Stiction compensation voltage ramp	ON	OFF	-
	14	Activate force controller with setpoint p1511	Yes	No	-
	16	I component for limiting	Enable	Hold	-

Note:

Re bit 00:

Force limiting when the force limit is exceeded as replacing mode. This function is only recommended for low velocities, and requires a precise compensation of the characteristic.

Re bit 01:

The closed-loop force control is active if "Travel to end stop" (BI: p1545) is selected and the force limit has been exceeded. The force controller remains active until "Travel to end stop" is deselected.

Re bit 02:

The force for both velocity signs must be constant, and parameterized in p1555 and p1556. Further, all of the preconditions for operation of the force controller must be fulfilled.

Re bit 05:

P gain and derivative-action time of the velocity controller are adapted via the position. The position adaptation only becomes effective if a piston calibration has been performed, and the piston position is known (r1407.3 = 1).

Re bit 09:

The stiction is essentially compensated without force controller and pressure sensors with a voltage pulse for reversal of the traversing direction. The duration and magnitude of the voltage pulse must be set in p1570, p1571 and p1572. Further, the standstill threshold in p1552 is effective. The piston must be calibrated. It is not necessary to know the adhesive forces.

Re bit 11:

The stiction is essentially compensated without force controller and pressure sensors with a voltage ramp for reversal of the traversing direction. The duration and magnitude of the voltage ramp must be set in p1570, p1571 and p1572. Further, the standstill threshold in p1552 is effective. The piston must be calibrated. It is not necessary to know the adhesive forces. For elastic motion during the force change, a ramp-shaped velocity can be advantageous.

Re bit 14:

The force controller is continuously activated, and the force setpoint entered via the sources of p1511 and p1512 (scaling). The force setpoint is limited to r1538 and r1539. All of the preconditions for operation of the force controller must be fulfilled.

p1400[0...n]**Speed control configuration / n_ctrl config**SERVO, SERVO_AC,
SERVO_I_AC**Can be changed:** U, T**Calculated:** -**Access level:** 2**Data type:** Unsigned32**Dyn. index:** DDS, p0180**Func. diagram:** 5019, 5490**P-Group:** Closed-loop control**Units group:** -**Unit selection:** -**Not for motor type:** REL**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

0000 0000 0000 0000 0000
0011 1010 0000 bin**Description:**

Sets the configuration for the closed-loop speed control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
03	Reference model speed setpoint I component	ON	OFF	5030
04	Torque limiting active in motoring/regenerative mode	Yes	No	-
05	Kp/Tn adaptation active	Yes	No	-
07	Interpolation speed pre-control active	Yes	No	-
08	Interpolation torque setpoint active	Yes	No	-
09	Damping for encoderless open-loop controlled oper.	Yes	No	-
10	Speed pre-control	For balancing	For setp_filter 2	-
11	Encoderless oper. speed actual value starting value	Setpoint	0.0	-
12	Encoderless operation changeover	Steady-state	When accelerating	-
13	Motoring/regenerative depending on	Speed setpoint	Speed actual value	-
16	I component for limiting	Enable	Hold	-
17	DSC position controller limit active	Yes	No	3090
18	Moment of inertia estimator active	Yes	No	-
22	Obtain moment of inertia estimator value for pulse inhibit	Yes	No	-

Note:

Re bit 07:

The interpolator is only effective for clock-cycle synchronous PROFIBUS operation and when the master receives a sign-of-life (STW 2.12 ... STW 2.15). Further, for active Dynamic Servo Control (DSC) an additional dead time of one speed controller clock cycle is obtained.

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Re bit 10:

The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (torque-speed pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).

Re bit 11:

If the motor rotates when the pulses are enabled, then we recommend p1400.11 = 1 (starting value = setpoint) with the matching sign.

If the motor remains stationary (zero speed) when the pulses are enabled, then we recommend p1400.11 = 0 (starting value = 0.0).

Re bit 12:

If a changeover is made from operation with encoder to encoderless operation while accelerating (with the threshold from p1404), then we recommend p1400.12 = 0.

If the changeover is made from operation with encoder to encoderless at constant speed/velocity (e.g. with a DDS changeover or if there is an encoder fault via p0491) then we recommend p1400.12 = 1.

Re bit 17:

In order to avoid limit cycles (e.g. as a result of disturbing torques) for DSC with a high Kv factor, the position controller output can be limited using a root function corresponding to the currently available deceleration capability of the drive. In this case, the total moment of inertia (J_tot) must be parameterized precisely (if necessary, determine the moment of inertia p0341, p0342 and p1498 using the motor data identification). If the limiting function responds, then this is indicated in r1407.19.

As a result of the absolute value limitation, the dynamic performance of the position controller is above $n[\text{rpm}] = 0.91 \times M_{\text{max}}[\text{Nm}] / (Kv[1000/\text{min}] \times J_{\text{tot}}[\text{kgm}^2])$, no longer linear (M_max, see r1538, r1539). This is the reason that speed precontrol is recommended.

Re bit 18:

Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1).

The result of the moment of inertia estimator is displayed in r1493 when the function is activated.

The function assumes that speed changes are made without load change. If a speed change must be realized with associated load change, then during this time, the estimated moment of inertia should be frozen using binector input p1502.

Re bit 22:

Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1) and when the moment of inertia estimator is active (p1400.18 = 1).

For bit = 0, the following applies:

The starting value after withdrawing the pulse inhibit is the parameterized moment of inertia (p0341 * p0342 + p1498).

For bit = 1, the following applies:

The starting value after withdrawing the pulse inhibit is the last estimated value for the moment of inertia.

p1400[0...n]

Velocity control configuration / v_ctrl config

SERVO (Lin),
SERVO_AC (Lin),
SERVO_I_AC (Lin)

Can be changed: U, T

Calculated: -

Access level: 2

Data type: Unsigned32

Dyn. index: DDS, p0180

Func. diagram: 5019, 5490

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

0000 0000 0000 0000 0000

0011 1010 0000 bin

Description:

Sets the configuration for the closed-loop velocity control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
03	Reference model velocity setpoint I component	ON	OFF	5030
04	Force limiting active in motoring/regenerative mode	Yes	No	-
05	Kp/Tn adaptation active	Yes	No	-
07	Interpolation velocity controller pre-control active	Yes	No	-
08	Interpolation force setpoint active	Yes	No	-
09	Damping for encoderless open-loop controlled oper.	Yes	No	-
10	Velocity pre-control	For balancing	For setp_filter 2	-

11	Encoderless oper. velocity actual value starting value	Setpoint	0.0	-
12	Encoderless operation changeover	Steady-state	When accelerating	-
13	Motoring/regenerative depending on	Speed setpoint	Speed actual value	-
16	I component for limiting	Enable	Hold	-
17	DSC position controller limit active	Yes	No	3090
18	Moment of inertia estimator active	Yes	No	-
22	Obtain moment of inertia estimator value for pulse inhibit	Yes	No	-

Note:

Re bit 07:

The interpolator is only effective for clock-cycle synchronous PROFIBUS operation and when the master receives a sign-of-life (STW 2.12 ... STW 2.15). Further, for active Dynamic Servo Control (DSC) an additional dead time of one velocity controller clock cycle is obtained.

Re bit 10:

The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (force-velocity pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).

Re bit 11:

If the motor rotates when the pulses are enabled, then we recommend p1400.11 = 1 (starting value = setpoint) with the matching sign.

If the motor remains stationary (zero speed) when the pulses are enabled, then we recommend p1400.11 = 0 (starting value = 0.0).

Re bit 12:

If a changeover is made from operation with encoder to encoderless operation while accelerating (with the threshold from p1404), then we recommend p1400.12 = 0.

If the changeover is made from operation with an encoder to encoderless at constant velocity (e.g. with a DDS changeover or if there is an encoder fault via p0491), then we recommend p1400.12 = 1.

Re bit 17:

In order to avoid limit cycles (e.g. as a result of disturbing forces) for DSC with a high Kv factor, the position controller output can be limited using a root function corresponding to the currently available deceleration capability of the drive. In this case, the total mass (m_tot) must be parameterized precisely (if necessary, determine the mass p0341, p0342 and p1498 using the motor data identification). If the limiting function responds, then this is indicated in r1407.19.

As a result of the absolute value limitation, the dynamic performance of the position controller above $v[m/min] = 5.7 \times F_max[N] / (Kv[1000/min] \times m_tot[kg])$, is no longer linear (F_max, see r1538, r1539). This is the reason that velocity precontrol is recommended.

Re bit 18:

Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1).

For operation with encoder, in addition, p1402.4 must be set to 1.

The result of the moment of inertia estimator is displayed in r1493 when the function is activated.

The function assumes that velocity changes are made without load. If a velocity change must be realized under load, then during this time, the estimated moment of inertia should be frozen using binector input p1502.

p1400[0...n]**Speed control configuration / n_ctrl config**

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 6490
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 1000 0000 0010 0001 bin

Description:

Sets the configuration for the closed-loop speed control.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Automatic Kp/Tn adaptation active	Yes	No	6040
01	Sensorless vector control freeze I comp	Yes	No	6040
02	Acceleration pre-control source	External (p1495)	Internal (n_set)	6031
03	Reference model speed setpoint I component	ON	OFF	6031
05	Kp/Tn adaptation active	Yes	No	6040
06	Free Tn adaptation active	Yes	No	6050

2 Parameters

2.2 List of parameters

14	Torque pre-control	Always active	For n_ctrl enab	6060
15	Sensorless vector control speed pre-control	Yes	No	6030
16	I component for limiting	Enable	Hold	6030
18	Moment of inertia estimator active	Yes	No	6030
19	Anti-windup for integral component	Yes	No	6030
20	Acceleration model	ON	OFF	6031
22	Obtain moment of inertia estimator value for pulse inhibit	Yes	No	6030
23	Acceleration model (with speed encoder)	Yes	No	6030

Note:

Re bit 01:

When the bit is set, the I component of the speed controller is kept when changing into the open-loop controlled mode.

Re bit 16:

When the bit is set, the integral component of the speed controller is only held if it reaches the torque limit.

Re bit 19:

When this bit is set, speed overshoots when accelerating along the torque limit and for load surges are reduced. If the setpoint torque reaches the torque limit, then the integral component is set to the difference between the torque limit and P component.

Re bit 20:

The acceleration model for the speed setpoint is only active for encoderless vector control if p1496 is not zero.

p1401[0...n]

Flux control configuration / Flux ctrl config

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 6491
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 1110 bin

Description:

Sets the configuration for flux setpoint control

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Flux setpoint soft starting active	Yes	No	6722, 6725
01	Flux setpoint differentiation active	Yes	No	6723, 6726
02	Flux build-up control active	Yes	No	6722, 6723, 6725, 6726
03	Flux characteristic load-dependent	Yes	No	6725
04	Flux controller (ASM with encoder)	Yes	No	-
05	Flux impression (ASM with encoder)	with model chngov	From 30 % n_rated	-
06	Quick magnetizing	Yes	No	6722
07	Pre-control speed limitation	Yes	No	6640
08	Speed limiting controller	With M_limits	With I_limits	6640
09	Flux boost when establishing torque	Yes	No	-
10	Flux boost at low speed	Yes	No	-

Note:

Re bit 00 (only for induction motors):

Initially, the flux is only established with a low rate of rise when magnetizing the induction motor. The flux setpoint p1570 is reached again at the end of the magnetizing time p0346.

Re bit 01 (only for induction motors and separately excited synchronous motors):

The flux differentiation can be switched out if a significant ripple occurs in the field-generating current setpoint (r0075) when entering the field weakening range. However, this is not suitable for fast acceleration operations because then, the flux decays more slowly and the voltage limiting responds.

Re bit 02 (only for induction motors):

The flux build-up control operates during the magnetizing phase p0346 of the induction motor. If it is switched out, a constant current setpoint is injected and the flux is built up corresponding to the rotor time constant. When quick magnetizing (p1401.6 = 1) is selected and when flux build-up control is de-energized alarm A07416 is displayed.

Re bit 03:

The load-dependent calculation of the flux characteristic is available for separately-excited synchronous motors.

Re bit 04 (only for induction motors with encoder):

The flux controller does not operate in the range of the current model and not in the range of the flux impression (refer to p1750.4).

Re bit 05 (only for induction motors with encoder):

Extremely rugged control operation is possible by directly toggling between the current model and flux impression. We therefore recommend that, in addition, the time-controlled model change is switched in (p1750.4 = 1) or the model changeover limits are significantly increased (p1752 > 0.35 * p0311; p1753 = 5 %).

Re bit 06 (not for induction motors):

Magnetizing is carried out with the maximum current ($0.9 * r0067 \leq p1603 * r0209$). Magnetization has been completed if the flux threshold value p1573 or the magnetizing time p0346 has been reached. With active identification of the stator resistance (see p0621) quick magnetizing is internally de-activated and alarm A07416 is displayed. During a flying restart of a rotating motor (see p1200) no quick magnetizing takes place.

Re bit 07:

if the speed of the drive exceeds the effective speed limit of the speed limiting controller, the torque limit is reduced linearly to zero as the deviation becomes greater. This reduces the integral component of the speed controller and, in turn, the overshoot during load shedding (see also F07901 and p2162).

Re bit 08:

The speed limiting controller sets the speed to maximum by opening the torque limits as far as the current limits (bit 8 = 0) or taking the torque limits into account (bit 8 = 1).

p1402[0...n] Closed-loop current control and motor model configuration / I_ctrl config

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	0000 0100 bin	

Description: Sets the configuration for the closed-loop control and the motor model.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Park encoder for n_act > p1404	Yes	No	-
	02	Current controller adaptation active	Yes	No	-
	03	Stall power limiting motoring	Yes	No	-
	04	Torque-speed pre-control with encoder	Yes	No	-
	05	Precontrol voltage drop across the resistance	Yes	No	-

Note:

Re bit 01:

When the bit is set, the encoder is parked as soon as the actual speed is greater than the changeover speed (p1404). The encoder state is indicated in r0481.14.

Re bit 02:

The current controller adaptation (p0391 ... p0393) is only calculated when the bit is set.

Re bit 04:

Only effective for operation with encoder.

When the bit is set, the highest dynamic performance is achieved with p1517 = 0 ms.

p1402[0...n]	Closed-loop current control and motor model configuration / I_ctrl config				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0100 bin		
Description:	Sets the configuration for the closed-loop control and the motor model.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Park encoder for v_act > p1404	Yes	No	-
	02	Current controller adaptation active	Yes	No	-
	03	Stall power limiting motoring	Yes	No	-
	04	Force-velocity pre-control with encoder	Yes	No	-
	05	Precontrol voltage drop across the resistance	Yes	No	-
Note:	Re bit 01: When the bit is set, the encoder is parked as soon as the actual velocity is greater than the changeover velocity (p1404). The encoder state is indicated in r0481.14.				
	Re bit 02: The current controller adaptation (p0391 ... p0393) is only calculated when the bit is set.				

p1402[0...n]	Closed-loop current control and motor model configuration / I_ctrl config				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0001 bin		
Description:	Sets the configuration for the closed-loop control and the motor model.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Speed-following error correction active	Yes	No	-
	02	Current controller adaptation active	Yes	No	-
	07	Taking into account slip for speed and frequency calculation	Yes	No	-
	08	Changeover current model/voltage model with speed setpoint	Yes	No	-
	10	d-current controller adaptation model-based	Yes	No	-
	15	Current controller precontrol active for Vdc controller oper.	Yes	No	-
Note:	Re bit 00: When the bit is set, the speed following error is compensated that is obtained as a result of the smoothing time constant in p1441.				
	Re bit 02: The current controller adaptation (p0391 ... p0393) is only calculated when the bit is set.				
	Re bit 07: Only with encoderless control of separately excited synchronous motors.				
	Re bit 08: Only with encoderless control of separately excited synchronous motors.				
	Re bit 15: For DC link voltage control (see FP7960) the dynamic current controller pre-control is activated (scalable using p1702, p1703).				

p1404[0...n]			
Encoderless operation changeover speed / Encoderl op n_chg			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5019, 5060
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
Description:	Sets the speed to change over between operation with and without an encoder. Above this speed, the drive system is automatically operated in encoderless mode.		
Notice:	General conditions for encoderless operation can be found in the following literature: SINAMICS S120 Function Manual Drive Functions		
Note:	The changeover speed applies when changing over between operation with and without encoder. With p1404 > 0, the effective changeover speed is limited to values greater than or equal to p1755 in order to avoid controlled operation. Separate speed controllers should be set when operating with and without encoder. - Operation with encoder: p1460 (Kp), p1462 (Tn), p1461, p1463, p1457, p1458 (speed controller adaptation) - Operation without encoder: p1470 (Kp), p1472 (Tn) For encoderless operation (p1404 = 0 or p1300 = 20), the following applies: - The condition must be fulfilled: $p1800 \geq n / (2 * p0115[0])$, n = 1, 2, ... - For motors with a small power rating (< 300 W) we recommend to set $n \geq 2$.		

p1404[0...n]			
Encoderless operation changeover velocity / Encoderl op v_chg			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5019, 5060
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	1000.00 [m/min]
Description:	Sets the velocity to change over between operation with and without an encoder. Above this velocity, the drive system is automatically operated in encoderless mode.		
Notice:	General conditions for encoderless operation can be found in the following literature: SINAMICS S120 Function Manual Drive Functions		
Note:	The changeover velocity applies when changing over between operation with and without an encoder. With p1404 > 0, the effective changeover velocity is limited to values greater than or equal to p1755 in order to avoid controlled operation. Separate velocity controllers should be set when operating with and without an encoder. - Operation with encoder: p1460 (Kp), p1462 (Tn), p1461, p1463, p1457, p1458 (velocity controller adaptation) - Operation without encoder: p1470 (Kp), p1472 (Tn) For encoderless operation (p1404 = 0 or p1300 = 20), the following applies: - The condition must be fulfilled: $p1800 \geq n / (2 * p0115[0])$, n = 1, 2, ... - For motors with a small power rating (< 300 W) we recommend to set $n \geq 2$.		

r1406.8...12					
CO/BO: Control word velocity controller / STW v_ctrl					
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2520		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the control word of the velocity controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	Travel to fixed stop active	Yes	No	-
	12	Force control active	Yes	No	-

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2.2 List of parameters

r1406.8...12	CO/BO: Control word speed controller / STW n_ctrl				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2520		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the control word of the speed controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	Travel to fixed stop active	Yes	No	-
	12	Torque control active	Yes	No	-
r1406.4...15	CO/BO: Control word speed controller / STW n_ctrl				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2520		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the control word of the speed controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	Hold speed controller I component	Yes	No	6040
	05	Set speed controller I component	Yes	No	6040
	08	Travel to fixed stop	Yes	No	8012
	11	Droop enable	Yes	No	6030
	12	Torque control active	Yes	No	6060
	15	Set speed adaptation controller I component	Yes	No	-
r1407.0...19	CO/BO: Status word controller / ZSW ctrl				
HLA	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Force limiting mode 1 parameterized	Yes	No	-
	01	Force limiting mode 1 active	Yes	No	-
	02	Force control active	Yes	No	-
	03	Piston position known	Yes	No	-
	04	Velocity setpoint from DSC	Yes	No	-
	05	Velocity controller I component frozen	Yes	No	-
	06	Velocity controller I component set	Yes	No	-
	07	Force limiting active	Yes	No	-
	08	Upper force limit active	Yes	No	-
	09	Lower force limit active	Yes	No	-
	10	Travel to fixed stop active	Yes	No	-
	11	Velocity setpoint limited	Yes	No	-
	12	Stiction compensation parameterized	Yes	No	-
	13	Stiction compensation active	Yes	No	-
	14	Force limiting mode 2 parameterized	Yes	No	-
	15	Force limiting mode 2 active	Yes	No	-
	16	Closed-loop force control permanently active	Yes	No	-

17	Valve setpoint limited	Yes	No	-
18	Valve deviation	Yes	No	-
19	Adaptation velocity controller	Yes	No	-

r1407.0...26 CO/BO: Status word speed controller / ZSW n_ctrl

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2522
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the speed controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	U/f control active	Yes	No	-
	01	Encoderless operation active	Yes	No	-
	02	Torque control active	Yes	No	8010
	04	Speed setpoint from DSC	Yes	No	2522
	05	Speed controller I component frozen	Yes	No	-
	06	Speed controller I component set	Yes	No	-
	07	Torque limit reached	Yes	No	5610
	08	Upper torque limit active	Yes	No	5610
	09	Lower torque limit active	Yes	No	5610
	11	Speed setpoint limited	Yes	No	-
	13	Encoderless operation due to a fault	Yes	No	-
	19	DSC position controller limited	Yes	No	3090
	20	DSC with spline on	Yes	No	-
	21	Speed pre-control for DSC with spline on	Yes	No	-
	22	Torque pre-control for DSC with spline on	Yes	No	-
	23	Torque-speed pre-control with encoder on	Yes	No	-
	24	Moment of inertia estimator active	Yes	no	-
	25	Load estimate active	Yes	no	-
	26	Moment of inertia estimator stabilized	Yes	No	-

Note:

Re bit 04:

The following conditions must be fulfilled to set to 1:

- connector input p1190 and p1191 must be interconnected with a signal source that is not equal to zero.
- it is not permissible that OFF1, OFF3 or STOP2 are active.
- it is not permissible that the motor data identification is active.
- Master control must not be active.

The following conditions can mean that the DSC function is not active in spite of the fact that the bit is set:

- clock-cycle synchronous operation is not selected (r2054 not equal to 4).
- the PROFIBUS is not clock-cycle synchronous (r2064[0] not equal to 1).
- DSC is not switched on at the control side; this means that KPC = 0 is transferred as the value at CI: p1191.

r1407.0...26 CO/BO: Status word velocity controller / ZSW v_ctrl

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2522
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status word of the velocity controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	U/f control active	Yes	No	-
	01	Encoderless operation active	Yes	No	-
	02	Force control active	Yes	No	8010
	04	Velocity setpoint from DSC	Yes	No	2522
	05	Velocity controller I component frozen	Yes	No	-
	06	Velocity controller I component set	Yes	No	-

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2.2 List of parameters

07	Force limit reached	Yes	No	5610
08	Upper force limit active	Yes	No	5610
09	Lower force limit active	Yes	No	5610
11	Velocity setpoint limited	Yes	No	-
13	Encoderless operation due to a fault	Yes	No	-
19	DSC position controller limited	Yes	No	3090
20	DSC with spline on	Yes	No	-
21	Velocity pre-control for DSC with spline on	Yes	No	-
22	Force pre-control for DSC with spline on	Yes	No	-
23	Torque-speed pre-control with encoder on	Yes	No	-
24	Mass estimate active	Yes	no	-
25	Load estimate active	Yes	no	-
26	Moment of inertia estimator stabilized	Yes	No	-

Note:

Re bit 04:

The following conditions must be fulfilled to set to 1:

- connector input p1190 and p1191 must be interconnected with a signal source that is not equal to zero.
- it is not permissible that OFF1, OFF3 or STOP2 are active.
- it is not permissible that the motor data identification is active.
- Master control must not be active.

The following conditions can mean that the DSC function is not active in spite of the fact that the bit is set:

- clock-cycle synchronous operation is not selected (r2054 not equal to 4).
- the PROFIBUS is not clock-cycle synchronous (r2064[0] not equal to 1).
- DSC is not switched on at the control side; this means that KPC = 0 is transferred as the value at CI: p1191.

r1407.0...26

CO/BO: Status word speed controller / ZSW n_ctrl

VECTOR (n/M),

VECTOR_AC (n/M),

VECTOR_I_AC (n/M)

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2522

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Display and BICO output for the status word of the speed controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	U/f control active	Yes	No	-
01	Encoderless operation active	Yes	No	-
02	Torque control active	Yes	No	6030, 6060, 8010
03	Speed control active	Yes	No	6040
05	Speed controller I component frozen	Yes	No	6040
06	Speed controller I component set	Yes	No	6040
07	Torque limit reached	Yes	No	6060
08	Upper torque limit active	Yes	No	6060
09	Lower torque limit active	Yes	No	6060
10	Droop enabled	Yes	No	6030
11	Speed setpoint limited	Yes	No	6030
12	Ramp-function generator set	Yes	No	-
13	Encoderless operation due to a fault	Yes	No	-
14	I/f control active	Yes	No	-
15	Torque limit reached (without pre-control)	Yes	No	6060
17	Speed limiting control active	Yes	No	6640
23	Acceleration model activated	Yes	No	-
24	Moment of inertia estimator active	Yes	no	-
25	Load estimate active	Yes	no	-
26	Moment of inertia estimator stabilized	Yes	No	-

r1408.0...9		CO/BO: Status word current controller / ZSW I_ctrl			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2530, 5040		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the current controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Cl-loop I_ctrl	Active	Not active	-
	04	Limit Ud	Active	Not active	-
	05	Limit Uq	Active	Not active	-
	06	Positive limiting Iq	Active	Not active	-
	07	Negative limiting Iq	Active	Not active	-
	08	Limit iq_set	Active	Not active	-
	09	Limit id_set	Active	Not active	-
Note:	The set current limit is taken into account in upstream torque limiting. Bits 6, 7, and 8 are, therefore, only set in the event of overshoots on account of the current setpoint filter.				

r1408.0...15		CO/BO: Status word current controller / ZSW I_ctrl			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2530		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the current controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Current controller act	Active	Not active	-
	01	Id control I component limiting	Active	Not active	6714
	03	Voltage limiting	Active	Not active	6714
	10	Speed adaptation limiting	Active	Not active	-
	11	Speed adaptation speed deviation	Out tolerance	In tolerance	6719
	12	Motor stalled	Yes	No	6719, 8018
	13	Separately excited synchronous motor is excited	Yes	No	-
	14	Current model FEM: magnetizing excitation current limited to 0	Yes	No	6726
	15	Excitation current differential exceeded	Yes	No	6726
Note:	Re bit 11: For operation with speed encoder, this bit is set as a result of steps/jumps in the speed signal (see p0492) or due to deviations at the adaptation controller output (see p1744).				

p1409[0...n]		Speed control extended configuration / n_ctrl ext config			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C1(3)	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the extended configuration for the closed-loop speed control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Interpolation supplementary torque active	Yes	No	-

2 Parameters

2.2 List of parameters

p1409[0...n]	Velocity control extended configuration / v_ctrl ext config				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C1(3)	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the extended configuration for the closed-loop velocity control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Interpolation supplementary force active	Yes	No	-
p1412[0...n]	TM41 increm. encoder emulation, speed setpoint filter deadtime / n_set dead time				
TM41	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 9674		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.000 [ms]	1.000 [ms]	0.000 [ms]		
Description:	Sets the delay of the speed setpoint for the incremental encoder emulation.				
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1).				
p1413[0...n]	Velocity actual value filter activation / v_act_filt act				
HLA	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4965		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Setting for activating/de-activating the velocity actual value filter.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	General filter activation	Yes	No	-
Dependency:	The velocity actual value filter is parameterized from p1446. Refer to: p1699				
p1413[0...n]	Speed actual value filter activation / n_act_filt act				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 5210		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Setting for activating/deactivating the speed actual value filter.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	General filter activation	Yes	No	-
Dependency:	The speed actual value filter is parameterized from p1446.				

p1413[0...n]	Velocity actual value filter activation / v_act_filt act			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 5210	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the velocity actual value filter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	01	General filter activation	Yes	No
				FP
				-
Dependency:	The velocity actual value filter is parameterized from p1446 and higher.			
p1414[0...n]	Velocity setpoint filter activation / v_set_filt act			
HLA	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4965	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the velocity setpoint filter.			
Recommend.:	If only one filter is required, filter 1 should be activated and filter 2 de-activated, to avoid excessive processing time.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate filter 1	Yes	No
	01	Activate filter 2	Yes	No
				FP
				-
Dependency:	The individual velocity setpoint filters are parameterized as of p1415. Refer to: p1699			
p1414[0...n]	Speed setpoint filter activation / n_set_filt act			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5020	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the speed setpoint filter.			
Recommend.:	If only one filter is required, filter 1 should be activated and filter 2 de-activated, to avoid excessive processing time.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate filter 1	Yes	No
	01	Activate filter 2	Yes	No
				FP
				-
Dependency:	The individual speed setpoint filters are parameterized as of p1415.			
p1414[0...n]	Velocity setpoint filter activation / v_set_filt act			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5020	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the velocity setpoint filter.			
Recommend.:	If only one filter is required, filter 1 should be activated and filter 2 de-activated, to avoid excessive processing time.			

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Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activate filter 1	Yes	No	-
	01	Activate filter 2	Yes	No	-

Dependency: The individual velocity setpoint filters are parameterized as of p1415.

p1414[0...n] TM41 incr. encoder emulation speed setpoint filter activation / n_set_filt act

TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 9674
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Setting for activating/de-activating speed setpoint filter 1 for the incremental encoder emulation.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activate filter 1	Yes	No	9674

Dependency: The speed setpoint filter can be parameterized using p1417 and p1418.

Refer to: p1417, p1418

Note: The parameter is not effective in the SINAMICS operating mode (p4400 = 1).

p1415[0...n] Velocity setpoint filter 1 type / v_setp_filt 1 type

HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0

Description: Sets the type for speed setpoint filter 1.

Value:
 0: Low pass: PT1
 1: Low pass: PT2
 2: General 2nd order filter

Dependency:
 PT1 low pass: p1416
 PT2 low pass: p1417, p1418
 General filter: p1417 ... p1420

p1415[0...n] Speed setpoint filter 1 type / n_set_filt 1 type

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0

Description: Sets the type for speed setpoint filter 1.

Value:
 0: Low pass: PT1
 1: Low pass: PT2
 2: General 2nd order filter

Dependency:
 PT1 low pass: p1416
 PT2 low pass: p1417, p1418
 General filter: p1417 ... p1420

p1415[0...n]	Velocity setpoint filter 1 type / v_setp_filt 1 type		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the type for speed setpoint filter 1.		
Value:	0: Low pass: PT1 1: Low pass: PT2 2: General 2nd order filter		
Dependency:	PT1 low pass: p1416 PT2 low pass: p1417, p1418 General filter: p1417 ... p1420		

p1416[0...n]	Velocity setpoint filter 1 time constant / v_set_filt 1 T		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	5000.00 [ms]	0.00 [ms]
Description:	Sets the time constant for the velocity setpoint filter 1 (PT1).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the filter is set as a PT1 low pass.		

p1416[0...n]	Speed setpoint filter 1 time constant / n_set_filt 1 T		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	5000.00 [ms]	0.00 [ms]
Description:	Sets the time constant for the speed setpoint filter 1 (PT1).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the filter is set as a PT1 low pass.		

p1416[0...n]	Velocity setpoint filter 1 time constant / v_set_filt 1 T		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	5000.00 [ms]	0.00 [ms]
Description:	Sets the time constant for the velocity setpoint filter 1 (PT1).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the filter is set as a PT1 low pass.		

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p1416[0...n]	Speed setpoint filter 1 time constant / n_set_filt 1 T		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6030
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	5000.00 [ms]	0.00 [ms]
Description:	Sets the time constant for the speed setpoint filter 1 (PT1).		

p1417[0...n]	Velocity setpoint filter 1 denominator natural frequency / v_set_filt 1 fn_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for velocity setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1417[0...n]	Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for speed setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1417[0...n]	Velocity setpoint filter 1 denominator natural frequency / v_set_filt 1 fn_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for velocity setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1417[0...n]	TM41 Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 9674
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for the speed setpoint filter 1 (PT2) of the incremental encoder emulation.		
Dependency:	Refer to: p1414		
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1). This parameter is only effective if the speed setpoint filter in p1414 is activated. The filter is only effective if the natural frequency is less than half of the sampling frequency.		
p1418[0...n]	Velocity setpoint filter 1 denominator damping / v_set_filt 1 D_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for velocity setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter.		
p1418[0...n]	Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for speed setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.		
p1418[0...n]	Velocity setpoint filter 1 denominator damping / v_set_filt 1 D_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for velocity setpoint filter 1 (PT2, general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter.		

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p1418[0...n]	TM41 Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 9674
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	1.000	0.700
Description:	Sets the denominator damping for the speed setpoint filter 1 (PT2) of the incremental encoder emulation.		
Dependency:	Refer to: p1414		
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1). This parameter is only effective if the speed setpoint filter in p1414 is activated.		

p1419[0...n]	Velocity setpoint filter 1 numerator natural frequency / v_set_filt 1 fn_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for velocity setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1419[0...n]	Speed setpoint filter 1 numerator natural frequency / n_set_filt 1 fn_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for speed setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the speed filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1419[0...n]	Velocity setpoint filter 1 numerator natural frequency / v_set_filt 1 fn_n		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for velocity setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1420[0...n]	Velocity setpoint filter 1 numerator damping / v_set_filt 1 D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for velocity setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is set as a general filter.		

p1420[0...n]	Speed setpoint filter 1 numerator damping / n_set_filt 1 D_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for speed setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the speed filter is set as a general filter.		

p1420[0...n]	Velocity setpoint filter 1 numerator damping / v_set_filt 1 D_n		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for velocity setpoint filter 1 (general filter).		
Dependency:	Refer to: p1414, p1415		
Note:	This parameter is only effective if the velocity filter is set as a general filter.		

p1421[0...n]	Velocity setpoint filter 2 type / v_setp_filt 2 type		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the type for velocity setpoint filter 2.		
Value:	0: Low pass: PT1 1: Low pass: PT2 2: General 2nd order filter		
Dependency:	PT1 low pass: p1422 PT2 low pass: p1423, p1424 General filter: p1423 ... p1426		

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p1421[0...n]	Speed setpoint filter 2 type / n_set_filt 2 type		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5020 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the type for speed setpoint filter 2.

Value:
0: Low pass: PT1
1: Low pass: PT2
2: General 2nd order filter

Dependency:
PT1 low pass: p1422
PT2 low pass: p1423, p1424
General filter: p1423 ... p1426

p1421[0...n]	Velocity setpoint filter 2 type / v_setp_filt 2 type		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5020 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the type for velocity setpoint filter 2.

Value:
0: Low pass: PT1
1: Low pass: PT2
2: General 2nd order filter

Dependency:
PT1 low pass: p1422
PT2 low pass: p1423, p1424
General filter: p1423 ... p1426

p1422[0...n]	Velocity setpoint filter 2 time constant / v_set_filt 2 T		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000.00 [ms]	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]

Description: Sets the time constant for the velocity setpoint filter 2 (PT1).

Dependency: Refer to: p1414, p1421

Note: This parameter is only effective if the velocity filter is set as a PT1 low pass.

p1422[0...n]	Speed setpoint filter 2 time constant / n_set_filt 2 T		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000.00 [ms]	Access level: 3 Func. diagram: 5020 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]

Description: Sets the time constant for the speed setpoint filter 2 (PT1).

Dependency: Refer to: p1414, p1421

Note: This parameter is only effective if the speed filter is set as a PT1 low pass.

p1422[0...n]	Velocity setpoint filter 2 time constant / v_set_filt 2 T		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	5000.00 [ms]	0.00 [ms]
Description:	Sets the time constant for the velocity setpoint filter 2 (PT1).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is set as a PT1 low pass.		

p1423[0...n]	Velocity setpoint filter 2 denominator natural frequency / v_set_filt 2 fn_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for velocity setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1423[0...n]	Speed setpoint filter 2 denominator natural frequency / n_set_filt 2 fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for speed setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1423[0...n]	Velocity setpoint filter 2 denominator natural frequency / v_set_filt 2 fn_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for velocity setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

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p1424[0...n]	Velocity setpoint filter 2 denominator damping / v_set_filt 2 D_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for velocity setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter.		

p1424[0...n]	Speed setpoint filter 2 denominator damping / n_set_filt 2 D_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for speed setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the speed filter is parameterized as a PT2 low pass or as general filter.		

p1424[0...n]	Velocity setpoint filter 2 denominator damping / v_set_filt 2 D_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for velocity setpoint filter 2 (PT2, general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is parameterized as a PT2 low pass or as general filter.		

p1425[0...n]	Velocity setpoint filter 2 numerator natural frequency / v_set_filt 2 fn_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for velocity setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1425[0...n]	Speed setpoint filter 2 numerator natural frequency / n_set_filt 2 fn_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for speed setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the speed filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1425[0...n]	Velocity setpoint filter 2 numerator natural frequency / v_set_filt 2 fn_n		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for velocity setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1426[0...n]	Velocity setpoint filter 2 numerator damping / v_set_filt 2 D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for velocity setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is set as a general filter.		

p1426[0...n]	Speed setpoint filter 2 numerator damping / n_set_filt 2 D_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for speed setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the speed filter is set as a general filter.		

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p1426[0...n]	Velocity setpoint filter 2 numerator damping / v_set_filt 2 D_n		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for velocity setpoint filter 2 (general filter).		
Dependency:	Refer to: p1414, p1421		
Note:	This parameter is only effective if the velocity filter is set as a general filter.		
p1427[0...n]	DSC symmetrizing time constant additive T_SYMM_ADD / DSC T_SYMM_ADD		
SERVO (DSC spline, Lin), SERVO_AC (DSC spline, Lin), SERVO_I_AC (DSC spline, Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3090
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Set the additive symmetrizing time constant T_SYMM_ADD for the velocity precontrol value for active force precontrol.		
Dependency:	The additive symmetrizing time constant T_SYMM_ADD is only evaluated if the "DSC with spline" function module (r0108.6 = 1) is activated. Refer to: p1190, p1191, p1194, p1195		
Note:	For active force precontrol (r1407.20/.21/.22) and active symmetrizing (T_SYMM > 0), the velocity precontrol value is symmetrized with the sum of the following time constants: T_SYMM (see p1195) + T_SYMM_ADD (p1427) + 0.5 * velocity controller sampling time (p0115[1]) With half of the velocity controller sampling time, the velocity actual value generation is taken into account using position differences. DSC: Dynamic Servo Control		
p1427[0...n]	DSC symmetrizing time constant additive T_SYMM_ADD / DSC T_SYMM_ADD		
SERVO (DSC spline), SERVO_AC (DSC spline), SERVO_I_AC (DSC spline)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 3090
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Set the additive symmetrizing time constant T_SYMM_ADD for symmetrizing the speed precontrol value for active torque precontrol.		
Dependency:	The additive symmetrizing time constant T_SYMM_ADD is only evaluated if the "DSC with spline" function module (r0108.6 = 1) is activated. Refer to: p1190, p1191, p1194, p1195		
Note:	For active torque precontrol (r1407.20/.21/.22) and active symmetrizing (T_SYMM > 0), the speed precontrol value is symmetrized with the sum of the following time constants: T_SYMM (see p1195) + T_SYMM_ADD (p1427) + 0.5 * speed controller sampling time (p0115[1]) With half of the speed controller sampling time, the speed actual value generation is taken into account using position differences. DSC: Dynamic Servo Control		

p1428[0...n]	Speed pre-control balancing dead time / n_prectrBal t_dead		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0	3.0	0.0
Description:	Sets the dead time to symmetrize the speed setpoint for active torque pre-control. The selected multiplier refers to the speed controller clock cycle (dead time= p1428 * p0115[1]).		
Dependency:	In conjunction with p1429, this parameter can emulate the characteristics of how the torque is established (dynamic response of closed current control loop). Refer to: p1429, p1511		
p1428[0...n]	Speed pre-control balancing dead time / n_prectrBal t_dead		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0	2.0	0.0
Description:	Sets the dead time to symmetrize the speed setpoint for active torque pre-control. The selected multiplier refers to the speed controller clock cycle (dead time= p1428 * p0115[1]).		
Dependency:	In conjunction with p1429, this parameter can emulate the characteristics of how the torque is established (dynamic response of closed current control loop). Refer to: p1429, p1511		
p1428[0...n]	Velocity pre-control balancing dead time / n_prectrBal t_dead		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0	2.0	0.0
Description:	Sets the dead time to symmetrize the velocity setpoint for active force pre-control. The selected multiplier refers to the velocity controller clock cycle (dead time= p1428 * p0115[1]).		
Dependency:	In conjunction with p1429, this parameter can emulate the characteristics of how the force is established (dynamic response of closed current control loop). Refer to: p1429, p1511		
p1428[0...n]	Speed pre-control balancing dead time / n_prectrBal t_dead		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0	3.0	0.0
Description:	Sets the dead time to symmetrize the speed setpoint for active torque pre-control. The selected multiplier refers to the speed controller clock cycle (dead time= p1428 * p0115[1]).		

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Dependency: In conjunction with p1429, this parameter can emulate the characteristics of how the torque is established (dynamic response of closed current control loop).
The parameter is only effective if the acceleration model is supplied using external acceleration signals (p1400.2 = 1). For p1400.2 = 0, a fixed dead time is used.
Refer to: p1429, p1511

p1429[0...n]	Speed pre-control balancing time constant / n_prectr bal T		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: 5030, 5042, 5210, 6031 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]

Description: Sets the time constant (PT1) for symmetrizing the speed setpoint for active torque pre-control.
Dependency: In conjunction with p1428, this parameter can emulate the characteristics of how torque is established (dynamic response of the closed current control loop).
For VECTOR (r0107) the following applies:
The parameter is only effective if the acceleration model is supplied using external acceleration signals (p1400.2 = 1). For p1400.2 = 0, time constant p1442 (or p1452 for sensorless vector control) is used.
Refer to: p1428, p1511

p1429[0...n]	Velocity pre-control balancing time constant / n_prectr bal T		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: 5030, 5042, 5210 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]

Description: Sets the time constant (PT1) for symmetrizing the velocity setpoint for active force pre-control.
Dependency: In conjunction with p1428, this parameter can emulate the characteristics of how the force is established (dynamic response of closed current control loop).
Refer to: p1428, p1511

p1430[0...n]	CI: Speed pre-control / n_prectrl		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3001, 5019, 5020 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for speed pre-control channel (speed pre-control or torque pre-control).
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (torque-speed pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).

p1430[0...n]	CI: Velocity pre-control / v_prectrl		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 3001, 5019, 5020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the velocity pre-control channel (velocity pre-control or force pre-control).		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The pre-control signal via connector input p1430 only becomes effective at p1402.4 = 1 (force-velocity pre-control with encoder) at p1400.10 = 0 (for setp_filter 2).		
r1431	CO: Speed pre-control to motor model / n_prectrl mot_mod		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6030
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the speed setpoint for pre-controlling the motor model with sensorless vector control.		
Note:	With p1400.15 = 0 or encoderless torque control, the pre-control signal is kept continuously in the range of the voltage model.		
r1432	CO: Speed pre-control after symmetrizing / n_prectrl after sym		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the speed pre-control value after symmetrizing for the torque build-up (emulates the closed current control loop).		
Dependency:	Symmetrizing can be parameterized with p1428 and/or p1429.		
r1432	CO: Velocity pre-control after symmetrizing / n_prectrl after sym		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the velocity pre-control value after symmetrizing for the force build-up (emulates the closed current control loop).		
Dependency:	Symmetrizing can be parameterized with p1428 and/or p1429.		

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p1433[0...n]	Velocity controller reference model natural frequency / v_ctrl RefMod fn		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Hz]	8000.0 [Hz]	0.0 [Hz]
Description:	Sets the natural frequency of a PT2 element for the reference model of the velocity controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (velocity actual value) are virtually identical when the I component of the velocity controller is disabled.		
Dependency:	In conjunction with p1434, the time response of the P-controlled velocity control loop can be emulated. Refer to: p1434, p1435		
p1433[0...n]	Speed controller reference model natural frequency / n_ctrl RefMod fn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Hz]	8000.0 [Hz]	0.0 [Hz]
Description:	Sets the natural frequency of a PT2 element for the reference model of the speed controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		
Dependency:	Together with p1434 and p1435, the characteristics (in the time domain) of the closed-loop speed control (P) can be emulated. Refer to: p1434, p1435		
p1433[0...n]	Velocity controller reference model natural frequency / v_ctrl RefMod fn		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Hz]	8000.0 [Hz]	0.0 [Hz]
Description:	Sets the natural frequency of a PT2 element for the reference model of the velocity controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (velocity actual value) are virtually identical when the I component of the velocity controller is disabled.		
Dependency:	Together with p1434 and p1435, the characteristics (in the time domain) of the closed-loop velocity control (P) can be emulated. Refer to: p1434, p1435		
p1433[0...n]	Speed controller reference model natural frequency / n_ctrl RefMod fn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Hz]	8000.0 [Hz]	0.0 [Hz]
Description:	Sets the natural frequency of a PT2 element for the reference model of the speed controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		

Dependency: Together with p1434 and p1435, the characteristics (in the time domain) of the closed-loop speed control (P) can be emulated.
 For VECTOR (r0107) the following applies:
 The reference model is activated with p1400.3 = 1. For sensorless vector control (p1300 = 20) the reference model is disabled in open-loop speed controlled operation (refer to p1755).
 Refer to: p1434, p1435

p1434[0...n]	Velocity controller reference model damping / v_ctrl RefMod D		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	5.000	1.000
Description:	Sets the damping of a PT2 element for the reference model of the velocity controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (velocity actual value) are virtually identical when the I component of the velocity controller is disabled.		
Dependency:	In conjunction with p1433, the time response of the P-controlled velocity control loop can be emulated. Refer to: p1433, p1435		

p1434[0...n]	Speed controller reference model damping / n_ctrl RefMod D		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	5.000	1.000
Description:	Sets the damping of a PT2 element for the reference model of the speed controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		
Dependency:	In conjunction with p1433 and p1435, the characteristics (in time) of the P-controlled speed control loop can be emulated. Refer to: p1433, p1435		

p1434[0...n]	Velocity controller reference model damping / v_ctrl RefMod D		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	5.000	1.000
Description:	Sets the damping of a PT2 element for the reference model of the velocity controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (velocity actual value) are virtually identical when the I component of the velocity controller is disabled.		
Dependency:	Together with p1433 and p1435, the characteristics (in the time domain) of the P-controlled velocity control loop can be emulated. Refer to: p1433, p1435		

p1434[0...n]	Speed controller reference model damping / n_ctrl RefMod D		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	5.000	1.000
Description:	Sets the damping of a PT2 element for the reference model of the speed controller.		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		
Dependency:	In conjunction with p1433 and p1435, the characteristics (in time) of the P-controlled speed control loop can be emulated. For VECTOR (r0107) the following applies: The reference model is activated with p1400.3 = 1. Refer to: p1433, p1435		
p1435[0...n]	Speed controller reference model dead time / n_ctrRefMod t_dead		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	2.00	0.00
Description:	Sets the "fractional" dead time for the reference model of the speed controller. This parameter emulates the computing dead time of the proportionally controlled speed control loop. The selected multiplier refers to the speed controller clock cycle (dead time= p1435 * p0115[1]).		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		
Dependency:	In conjunction with p1433 and p1434, the characteristics (in time) of the P-controlled speed control loop can be emulated. Refer to: p0115, p1433, p1434		
p1435[0...n]	Velocity controller reference model dead time / v_ctrRefMod t_dead		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	2.00	0.00
Description:	Sets the "fractional" dead time for the reference model of the velocity controller. This parameter emulates the computing dead time of the proportionally controlled velocity control loop. The selected multiplier refers to the velocity controller clock cycle (dead time= p1435 * p0115[1]).		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (velocity actual value) are virtually identical when the I component of the velocity controller is disabled.		
Dependency:	Together with p1433 and p1434, the characteristics (in the time domain) of the P-controlled velocity control loop can be emulated. Refer to: p0115, p1433, p1434		



p1435[0...n]	Speed controller reference model dead time / n_ctrRefMod t_dead		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	3.00	0.00
Description:	Sets the "fractional" dead time for the reference model of the speed controller. This parameter emulates the computing dead time of the proportionally controlled speed control loop. The selected multiplier refers to the speed controller clock cycle (dead time= p1435 * p0115[1]).		
Recommend.:	The reference model is correctly set when the characteristics of p1439 (reference model output) and p1445 (actual speed value) are virtually identical when the I component of the speed controller is disabled.		
Dependency:	In conjunction with p1433 and p1434, the characteristics (in time) of the P-controlled speed control loop can be emulated. For VECTOR (r0107) the following applies: The reference model is activated with p1400.3 = 1. Refer to: p0115, p1433, p1434		
r1436	CO: Velocity controller reference model velocity_setpoint output / RefMod v_set outp		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output of the velocity setpoint at the output of the reference model.		
r1436	CO: Speed controller reference model speed setpoint output / RefMod n_set outp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the speed setpoint at the output of the reference model.		
r1436	CO: Velocity controller reference model velocity_setpoint output / RefMod v_set outp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the velocity setpoint at the output of the reference model.		

2 Parameters

2.2 List of parameters

r1436	CO: Speed controller reference model speed setpoint output / RefMod n_set outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030, 6031
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the speed setpoint at the output of the reference model.		
Dependency:	For VECTOR (r0107) the following applies: The reference model is activated with p1400.3 = 1.		
p1437[0...n]	CI: Speed controller reference model I component input / n_ctrRefMod I_comp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	-	-	1436[0]
Description:	Sets the signal source for speed setpoint for the integral component of the speed controller.		
Dependency:	The reference model is activated with p1400.3 = 1. Refer to: p1400		
Notice:	It should be ensured that a speed setpoint is selected as signal source that corresponds to the setpoint for the P component of the speed controller.		
r1438	CO: Velocity controller velocity setpoint / v_ctrl v_set		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output of the velocity setpoint after setpoint limiting for the P component of the velocity controller.		
Dependency:	Refer to: r1439		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		
r1438	CO: Speed controller speed setpoint / n_ctrl n_set		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3001, 5019, 5030, 5042, 5210
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output of the speed setpoint after setpoint limiting for the P component of the speed controller. For U/f operation, the value that is displayed is of no relevance.		
Dependency:	Refer to: r1439		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		

r1438	CO: Velocity controller velocity setpoint / v_ctrl v_set		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 3001, 5019, 5030, 5042, 5210 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocity setpoint after setpoint limiting for the P component of the velocity controller. For U/f operation, the value that is displayed is of no relevance.		
Dependency:	Refer to: r1439		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		
r1438	CO: Speed controller speed setpoint / n_ctrl n_set		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 3001, 5019, 5030, 5042, 5210, 6020, 6031 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output of the speed setpoint after setpoint limiting for the P component of the speed controller. For U/f operation, the value that is displayed is of no relevance.		
Dependency:	Refer to: r1439		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		
r1439	Speed setpoint I component / n_set I_comp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 5030, 5040, 6031 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speed setpoint for the I component of the speed controller (output of the reference model after the setpoint limiting).		
Dependency:	Refer to: r1438		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		
r1439	Velocity setpoint I component / v_set I_comp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 5030, 5040, 6031 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocity setpoint for the I component of the velocity controller (output of the reference model after the setpoint limiting).		
Dependency:	Refer to: r1438		
Note:	In the standard state (the reference model is de-activated), r1438 = r1439.		

p1440[0...n]	CI: Speed controller speed actual value / n_ctrl n_act		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	-	-	63[0]
Description:	Sets the signal source for the speed actual value of the speed controller.		
Dependency:	Refer to: r1443		
Danger:	When using external speed actual values for the speed controller, for a direction of rotation change via p1821 = 1, then its polarity must also be changed (e.g. for an encoder DO via p0410). Otherwise, a positive coupling can occur in the speed control loop and the drive would then be accelerated up to the speed limit.		
			
Caution:	Speed control with encoder (p1300 = 21):		
	For the speed or position signal of the motor model there must always be a motor encoder available (evaluation via SMC/SMI, see p0400). The actual speed of the motor (r0061) and the position data for synchronous motors continue to come from this motor encoder and are not affected by the setting of p1440.		
	Interconnection of p1440: If connector input p1440 is interconnected with an external speed actual value, the identical scaling of the speed should be observed (p2000).		
Notice:	Speed control without encoder (p1300 = 20): Dependent upon the transmission path of the external speed signal there will be dead times which have to be taken into account when setting the speed controller parameters (p1470, p1472) and can lead to dynamic losses accordingly. It is for this reason that signal transmission times have to be kept as low as possible. So that the speed controller can also work at standstill, set p1750.2 = 1 (closed-loop operation from zero speed for passive loads). If you do not make this setting, operation will switch to open-loop speed control in the low speed range, switching the closed-loop speed controller off and rendering the measured actual speed ineffective.		
Note:	Speed control with encoder (p1300 = 21): An external speed signal should, on the average, correspond to the speed of the motor encoder (r0061).		
p1441[0...n]	Actual velocity smoothing time / v_act t_smooth		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the velocity actual value.		
Dependency:	Refer to: r0063, p1451		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers. After this parameter has been changed, we recommend that the velocity controller is adjusted and/or the velocity controller settings Kp, Tn and Tv checked.		
p1441[0...n]	Actual speed smoothing time / n_act T_smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4710, 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the speed actual value.		
Dependency:	Refer to: r0063, p1451		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers. After this parameter has been changed, we recommend that the speed controller is adapted and/or the speed controller settings checked Kp (p1460) and Tn (p1462).		

p1441[0...n]	Actual velocity smoothing time / v_act t_smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4710, 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the velocity actual value.		
Dependency:	Refer to: r0063, p1451		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers. After this parameter has been changed, we recommend that the velocity controller is adapted and/or the velocity controller settings checked Kp (p1460) and Tn (p1462).		
p1441[0...n]	Actual speed smoothing time / n_act T_smooth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4710, 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the speed actual value.		
Dependency:	Refer to: r0063		
Notice:	Smoothing times above 20 ms are only possible if the drive is accelerated or braked with the appropriately long ramp-up/ramp-down times. Otherwise, significant torque errors can occur and there is the danger that the drive is powered down (tripped) with F07902 (motor stalled).		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers. After this parameter has been changed, we recommend that the speed controller is adapted and/or the speed controller settings checked Kp (p1460) and Tn (p1462).		
p1442[0...n]	Speed controller speed actual value smoothing time / n_ctr n_act T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	32000.00 [ms]	4.00 [ms]
Description:	Sets the smoothing time for the actual speed value of the speed controller for closed-loop control with encoder.		
Note:	The smoothing must be increased if there is gear backlash. For longer smoothing times, the integral time of the speed controller must also be increased (e.g. using p0340 = 4).		
r1443	CO: Speed controller speed actual value at actual value input / n_ctrl n_act inp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the speed actual value at the speed controller's free-wiring actual value input p1440.		
Dependency:	Refer to: p1440		
Note:	This speed signal is only used by the speed controller and not by the motor model.		

r1444	Velocity controller velocity setpoint static / v_ctrl v_set stat		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the sum of all velocity setpoints that are present. The following sources are available for the displayed setpoint:		
	- setpoint at the ramp-function generator input (r1119).		
	- velocity setpoint 1 (p1155).		
	- velocity setpoint 2 (p1160).		
	- velocity setpoint for the velocity pre-control (p1430).		
	- setpoint from DSC (for DSC active).		
	- setpoint via PC (for master control active).		
Dependency:	Refer to: r1119, p1155, p1160, p1430		
r1444	Speed controller speed setpoint steady-state (static) / n_ctrl n_set stat		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the sum of all speed setpoints that are present. The following sources are available for the displayed setpoint:		
	- setpoint at the ramp-function generator input (r1119).		
	- speed setpoint 1 (p1155).		
	- speed setpoint 2 (p1160).		
	- speed setpoint for the speed pre-control (p1430).		
	- setpoint from DSC (for DSC active).		
	- setpoint via PC (for master control active).		
Dependency:	Refer to: r1119, p1155, p1160, p1430		
r1444	Velocity controller velocity setpoint total / v_ctrl v_set stat		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5030
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the sum of all velocity setpoints that are present. The following sources are available for the displayed setpoint:		
	- setpoint at the ramp-function generator input (r1119).		
	- velocity setpoint 1 (p1155).		
	- velocity setpoint 2 (p1160).		
	- velocity setpoint for the velocity pre-control (p1430).		
	- setpoint from DSC (for DSC active).		
	- setpoint via PC (for master control active).		
Dependency:	Refer to: r1119, p1155, p1160, p1430		

r1445	CO: Actual velocity smoothed / v_act smooth		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the actual smoothed velocity actual value of the velocity control.		
r1445	CO: Actual speed smoothed / n_act smooth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the actual smoothed speed actual value of the speed control.		
r1445	CO: Actual velocity smoothed / v_act smooth		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the actual smoothed velocity actual value of the velocity control.		
r1445	CO: Actual speed smoothed / n_act smooth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the actual smoothed speed actual value of the speed control.		
p1446[0...n]	Velocity actual value filter type / v_act_filt type		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the type for the general velocity actual value filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	PT2 low pass: p1447, p1448 General filter: p1447 ... p1450		

2 Parameters

2.2 List of parameters

p1446[0...n]	Speed actual value filter type / n_act_filt type		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the type for the general speed actual value filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	PT2 low pass: p1447, p1448 General filter: p1447 ... p1450		
p1446[0...n]	Velocity actual value filter type / v_act_filt type		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the type for the general velocity actual value filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	PT2 low pass: p1447, p1448 General filter: p1447 ... p1450		
p1447[0...n]	Velocity actual value filter denominator natural frequency / v_act_filt fn_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for the velocity actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	The filter is only effective if the natural frequency is less than half of the sampling frequency.		
p1447[0...n]	Speed actual value filter denominator natural frequency / n_act_filt fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for the speed actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1447[0...n]	Velocity actual value filter denominator natural frequency / v_act_filt fn_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for the velocity actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	The filter is only effective if the natural frequency is less than half of the sampling frequency.		
p1448[0...n]	Velocity actual value filter denominator damping / v_act_filt D_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for the velocity actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
p1448[0...n]	Speed actual value filter denominator damping / n_act_filt D_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for the speed actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
p1448[0...n]	Velocity actual value filter denominator damping / v_act_filt D_d		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for the velocity actual value filter (PT2, general filter).		
Dependency:	Refer to: p1413, p1446		
p1449[0...n]	Velocity actual value filter numerator natural frequency / v_act_filt fn_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for the velocity actual value filter (general filter).		
Dependency:	Refer to: p1413, p1446		

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Note: This parameter is only effective if the velocity filter is set as a general filter.
The filter is only effective if the natural frequency is less than half of the sampling frequency.

p1449[0...n]	Speed actual value filter numerator natural frequency / n_act_filt fn_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for the speed actual value filter (general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1449[0...n]	Velocity actual value filter numerator natural frequency / v_act_filt fn_n		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for the velocity actual value filter (general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	This parameter is only effective if the velocity filter is set as a general filter. The filter is only effective if the natural frequency is less than half of the sampling frequency.		

p1450[0...n]	Velocity actual value filter numerator damping / v_act_filt D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for the velocity actual value filter (general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	This parameter is only effective if the velocity actual value filter is set as a general filter.		

p1450[0...n]	Speed actual value filter numerator damping / n_act_filt D_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for the speed actual value filter (general filter).		
Dependency:	Refer to: p1413, p1446		
Note:	This parameter is only effective if the speed filter is set as a general filter.		

p1450[0...n]	Velocity actual value filter numerator damping / v_act_filt D_n			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5040, 5210 Unit selection: - Expert list: 1 Factory setting 0.700	
Description:	Sets the numerator damping for the velocity actual value filter (general filter).			
Dependency:	Refer to: p1413, p1446			
Note:	This parameter is only effective if the velocity actual value filter is set as a general filter.			
p1451[0...n]	Speed actual value smoothing time sensorless / n_act t_sm SL			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]	
Description:	Sets the smoothing time for the calculated speed actual value in sensorless operation.			
Dependency:	Refer to: p1441			
p1451[0...n]	Velocity actual value smoothing time sensorless / v_act t_sm SL			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]	
Description:	Sets the smoothing time for the calculated velocity actual value in sensorless operation.			
Dependency:	Refer to: p1441			
p1451[0...n]	Motor model speed actual value smoothing time sensorless / Mot_mod n_act t_sm			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4 [ms]	
Description:	Sets the smoothing time for the speed actual value calculated by the motor model in sensorless operation.			
p1452[0...n]	Speed controller speed actual value smoothing time (sensorless) / n_C n_act T_s SL			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 32000.00 [ms]	Access level: 2 Func. diagram: 6020, 6040 Unit selection: - Expert list: 1 Factory setting 10.00 [ms]	
Description:	Sets the smoothing time for the actual speed of the speed controller for encoderless closed-loop speed control.			
Note:	The smoothing must be increased if there is gear backlash. For longer smoothing times, the integral time of the speed controller must also be increased (e.g. using p0340 = 4).			

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r1454	CO: Velocity controller system deviation I component / v_ctrl sys dev Tn		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the system deviation of the I component of the velocity controller. When the reference model is inactive (p1433 = 0 Hz), this parameter corresponds to the system deviation of the complete PI controller (r1454 = r0064).		
r1454	CO: Speed controller system deviation I component / n_ctrl sys dev Tn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the system deviation of the I component of the speed controller. When the reference model is inactive (p1433 = 0 Hz), this parameter corresponds to the system deviation of the complete PI controller (r1454 = r0064).		
r1454	CO: Velocity controller system deviation I component / v_ctrl sys dev Tn		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the system deviation of the I component of the velocity controller. When the reference model is inactive (p1433 = 0 Hz), this parameter corresponds to the system deviation of the complete PI controller (r1454 = r0064).		
r1454	CO: Speed controller system deviation I component / n_ctrl sys dev Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the system deviation of the I component of the speed controller. When the reference model is inactive (p1433 = 0 Hz), this parameter corresponds to the system deviation of the complete PI controller (r1454 = r0064).		

p1455[0...n]	CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the source for the adaptation signal to additionally adapt the P gain of the speed controller.		
Dependency:	Refer to: p1456, p1457, p1458, p1459		
p1455[0...n]	CI: Velocity controller P gain adaptation signal / v_ctr adapt_sig Kp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the source for the adaptation signal to additionally adapt the P gain of the velocity controller.		
Dependency:	Refer to: p1456, p1457, p1458, p1459		
p1455[0...n]	CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the source for the adaptation signal to additionally adapt the P gain of the speed controller.		
Dependency:	Refer to: p1456, p1457, p1458, p1459		
p1456[0...n]	Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the lower starting point of the adaptation range for the additional adaptation of the P gain of the speed controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1457, p1458, p1459		
p1456[0...n]	Velocity controller P gain adaptation lower starting point / v_ctrl AdaptKpLow		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the lower starting point of the adaptation range for the additional adaptation of the P gain of the velocity controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1457, p1458, p1459		

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p1456[0...n]	Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the lower starting point of the adaptation range for the additional adaptation of the P gain of the speed controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1457, p1458, p1459		
Note:	If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.		
p1457[0...n]	Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the upper starting point of the adaptation range for the additional adaptation of the P gain of the speed controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1456, p1458, p1459		
p1457[0...n]	Velocity controller P gain adaptation upper starting point / v_ctrl AdaptKp up		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the upper starting point of the adaptation range for the additional adaptation of the P gain of the velocity controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1456, p1458, p1459		
p1457[0...n]	Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	400.00 [%]	0.00 [%]
Description:	Sets the upper starting point of the adaptation range for the additional adaptation of the P gain of the speed controller. The values are in % and refer to the set source of the adaptation signal.		
Dependency:	Refer to: p1455, p1456, p1458, p1459		
Note:	If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.		

p1458[0...n]	Adaptation factor lower / Adapt_factor lower		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the adaptation factor before the adaptation range (0 % ... p1456) to additionally adapt the P gain of the speed/velocity controller.		
Dependency:	Refer to: p1455, p1456, p1457, p1459		

p1458[0...n]	Adaptation factor lower / Adapt_factor lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the adaptation factor before the adaptation range (0 % ... p1456) to additionally adapt the P gain of the speed/velocity controller.		
Dependency:	Refer to: p1455, p1456, p1457, p1459		
Note:	If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.		

p1459[0...n]	Adaptation factor upper / Adapt_factor upper		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the adaptation factor after the adaptation range (> p1457) to additionally adapt the P gain of the speed/velocity controller.		
Dependency:	Refer to: p1455, p1456, p1457, p1458		

p1459[0...n]	Adaptation factor upper / Adapt_factor upper		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the adaptation factor after the adaptation range (> p1457) to additionally adapt the P gain of the speed/velocity controller.		
Dependency:	Refer to: p1455, p1456, p1457, p1458		
Note:	If the upper transition point p1457 of the speed controller adaptation is set to lower values than the lower transition p1456, then the controller gain below p1457 is adapted with p1459 and above p1456, with p1458.		

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p1460[0...n]	Velocity controller P gain A / v_ctrl Kp A		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.000 [%]	1000.000 [%]	0.000 [%]
Description:	Sets the proportional gain (Kp) for the velocity controller at the A side		
p1460[0...n]	Speed controller P gain adaptation speed lower / n_ctrl Kp n lower		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042
	P-Group: Closed-loop control	Units group: 17_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [Nms/rad]	9999999.000 [Nms/rad]	0.300 [Nms/rad]
Description:	Sets the P gain of the speed controller before the adaptation speed range (0 ... p1464). This value corresponds to the basic setting of the P gain of the speed controller without adaptation (p1461 = 100 %).		
Dependency:	Refer to: p1461, p1464, p1465		
Note:	When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.		
p1460[0...n]	Velocity controller P gain adaptation velocity lower / v_ctrl Kp n lower		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042
	P-Group: Closed-loop control	Units group: 24_2	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [Ns/m]	9999999.000 [Ns/m]	10.000 [Ns/m]
Description:	Sets the P gain of the velocity controller before the adaptation velocity range (0 ... p1464). This value corresponds to the basic setting of the P gain of the velocity controller without adaptation (p1461 = 100 %).		
Dependency:	Refer to: p1461, p1464, p1465		
Note:	When automatically calculating the velocity controller, only the motor inertia is taken into account (p0341). For higher inertias (p0342 > 1 or p1498 > 0), you are advised to check the velocity controller gain.		
p1460[0...n]	Speed controller P gain adaptation speed lower / n_ctrl Kp n lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	999999.000	0.300
Description:	Sets the P gain of the speed controller before the adaptation speed range (0 ... p1464). This value corresponds to the basic setting of the P gain of the speed controller without adaptation (p1461 = 100 %).		
Dependency:	For p0528 = 1, the speed controller gain is represented without any dimensions. Refer to: p1461, p1464, p1465		

p1461[0...n]	Velocity controller P gain / v_ctr Kp		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.0 [%]	1000.0 [%]	0.0 [%]
Description:	Sets the proportional gain (Kp) for the velocity controller at the position of the minimum natural frequency.		
p1461[0...n]	Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the P gain of the speed controller for the upper adaptation speed range (> p1465). The entry is made referred to the P gain for the lower adaptation speed range of the speed controller (% referred to p1460).		
Dependency:	Refer to: p1460, p1464, p1465		
Note:	When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.		
p1461[0...n]	Velocity controller Kp adaptation velocity upper scaling / v_ctr Kp n up scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the P gain of the velocity controller for the upper adaptation velocity range (> p1465). The entry is made referred to the P gain for the lower adaptation velocity range of the velocity controller (% referred to p1460).		
Dependency:	Refer to: p1460, p1464, p1465		
Note:	When automatically calculating the velocity controller, only the motor inertia is taken into account (p0341). For higher inertias (p0342 > 1 or p1498 > 0), you are advised to check the velocity controller gain.		
p1461[0...n]	Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the P gain of the speed controller for the upper adaptation speed range (> p1465). The entry is made referred to the P gain for the lower adaptation speed range of the speed controller (% referred to p1460).		
Dependency:	Refer to: p1460, p1464, p1465		
Note:	If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition p1464, then the controller gain below p1465 is adapted with p1461. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.		

2 Parameters

2.2 List of parameters

p1462[0...n]	Velocity controller P gain B / v_ctrl Kp B		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the proportional gain (Kp) for the velocity controller at the B side		
p1462[0...n]	Speed controller integral time adaptation speed lower / n_ctrl Tn n lower		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 6020, 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100000.00 [ms]	20.00 [ms]
Description:	Sets the integration time of the speed controller before the adaptation speed range (0 ... p1464). This value corresponds to the basic setting of the integral time of the speed controller without adaptation (p1461 = 100 %).		
Dependency:	Refer to: p1463, p1464, p1465		
p1462[0...n]	Velocity contr. integral act. time adaptation velocity lower / v_ctrl Tn n lower		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100000.00 [ms]	20.00 [ms]
Description:	Sets the integration time of the velocity controller before the adaptation velocity range (0 ... p1464). This value corresponds to the basic setting of the integral time of the velocity controller without adaptation (p1461 = 100 %).		
Dependency:	Refer to: p1463, p1464, p1465		
p1462[0...n]	Speed controller integral time adaptation speed lower / n_ctrl Tn n lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 6020, 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100000.00 [ms]	20.00 [ms]
Description:	Sets the integration time of the speed controller before the adaptation speed range (0 ... p1464). This value corresponds to the basic setting of the integral time of the speed controller without adaptation (p1461 = 100 %).		
Dependency:	Refer to: p1463, p1464, p1465		
Note:	The integral component is stopped if the complete controller output or the sum of controller output and torque pre-control reach the torque limit.		

p1463[0...n]	Velocity controller integral time / v_ctr Tn		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	2000.0 [ms]	0.0 [ms]
Description:	Sets the integral time (Tn) for the velocity controller.		
p1463[0...n]	Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the integral time of the speed controller after the adaptation speed range (> p1465). The entry is made referred to the integral time for the lower adaptation speed range of the speed controller (% referred to p1462).		
Dependency:	Refer to: p1462, p1464, p1465		
p1463[0...n]	Velocity controller Tn adaptation velocity upper scaling / v_ctr Tn n up scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the integral time of the velocity controller after the adaptation velocity range (> p1465). The entry is made referred to the integral time for the lower adaptation velocity range of the velocity controller (% referred to p1462).		
Dependency:	Refer to: p1462, p1464, p1465		
p1463[0...n]	Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200000.0 [%]	100.0 [%]
Description:	Sets the integral time of the speed controller after the adaptation speed range (> p1465). The entry is made referred to the integral time for the lower adaptation speed range of the speed controller (% referred to p1462).		
Dependency:	Refer to: p1462, p1464, p1465		
Note:	If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller integral time below p1465 is adapted with p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.		

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2.2 List of parameters

p1464[0...n]	Velocity controller D component smoothing time constant / v_ctr D comp T		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.25 [ms]	100.00 [ms]	0.25 [ms]
Description:	Sets the smoothing time constant for the D component of the velocity controller.		
p1464[0...n]	Speed controller adaptation speed lower / n_ctrl n lower		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]
Description:	Sets the lower adaptation speed of the speed controller. No adaptation is effective below this speed.		
Dependency:	Refer to: p1460, p1461, p1462, p1463, p1465		
p1464[0...n]	Velocity controller adaptation velocity lower / v_ctrl n lower		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.00 [m/min]
Description:	Sets the lower adaptation velocity of the velocity controller. No adaptation is effective below this velocity.		
Dependency:	Refer to: p1460, p1461, p1462, p1463, p1465		
p1464[0...n]	Speed controller adaptation speed lower / n_ctrl n lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	0.00 [rpm]
Description:	Sets the lower adaptation speed of the speed controller. No adaptation is effective below this speed.		
Dependency:	The parameter is set by the speed controller optimization. Adaptation to the application should then be subsequently made. Refer to: p1460, p1461, p1462, p1463, p1465		
Note:	If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller below p1465 is adapted with p1461 or p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.		

p1465[0...n]	Velocity controller derivative-action time A / v_ctrl Tv A		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the derivative-action time (Tv, D component) for the velocity controller at the A side.		
p1465[0...n]	Speed controller adaptation speed upper / n_ctrl n upper		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
Description:	Sets the upper adaptation speed of the speed controller. No adaptation is effective above this speed. For the proportional gain, p1460 x p1461 is effective. For the integral time, p1462 x p1463 is effective.		
Dependency:	Refer to: p1460, p1461, p1462, p1463, p1464		
p1465[0...n]	Velocity controller adaptation velocity upper / v_ctrl n upper		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	1000.00 [m/min]
Description:	Sets the upper adaptation velocity of the velocity controller. No adaptation is effective above this velocity. For the proportional gain, p1460 x p1461 is effective. For the integral time, p1462 x p1463 is effective.		
Dependency:	Refer to: p1460, p1461, p1462, p1463, p1464		
p1465[0...n]	Speed controller adaptation speed upper / n_ctrl n upper		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
Description:	Sets the upper adaptation speed of the speed controller. No adaptation is effective above this speed. For the proportional gain, p1460 x p1461 is effective. For the integral time, p1462 x p1463 is effective.		
Dependency:	The parameter is set by the speed controller optimization. Adaptation to the application should then be subsequently made. Refer to: p1460, p1461, p1462, p1463, p1464		
Note:	If the upper transition point p1465 of the speed controller adaptation is set to lower values than the lower transition point p1464, then the controller below p1465 is adapted with p1461 or p1463. This means that an adaptation can be implemented for low speeds without having to change the controller parameters.		

2 Parameters

2.2 List of parameters

p1466[0...n]	Velocity controller derivative-action time / v_ctrl Tv		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the derivative-action time (Tv, D component) for the velocity controller at the position of the minimum natural frequency.		
p1466[0...n]	CI: Speed controller P-gain scaling / n_ctrl Kp scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the P gain of the speed controller. This also makes the effective P gain (including adaptations) scalable.		
p1466[0...n]	CI: Velocity controller P gain scaling / v_ctrl Kp scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the P gain of the velocity controller. This also makes the effective P gain (including adaptations) scalable.		
p1466[0...n]	CI: Speed controller P-gain scaling / n_ctrl Kp scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6050
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the P gain of the speed controller. This also makes the effective P gain (including adaptations) scalable.		
p1467[0...n]	Velocity controller derivative-action time B / v_ctrl Tv B		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the derivative-action time (Tv, D component) for the velocity controller at the B side.		

r1468	Velocity controller P gain effective / v_ctrl Kp eff		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the effective P gain of the velocity controller.		
r1468	Speed controller P-gain effective / n_ctr Kp eff		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: 17_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Nms/rad]	- [Nms/rad]	- [Nms/rad]
Description:	Displays the effective P gain of the speed controller.		
Note:	For encoderless operation and speeds less than p1755 (open-loop controlled mode) the speed controller is not active and r1468 = 0 is displayed.		
r1468	Velocity controller P gain effective / v_ctrl Kp eff		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: 24_2	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Ns/m]	- [Ns/m]	- [Ns/m]
Description:	Displays the effective P gain of the velocity controller.		
Note:	For encoderless operation and velocities less than p1755 (open-loop controlled mode) the velocity controller is not active and r1468 = 0 is displayed.		
r1468	CO: Speed controller P-gain effective / n_ctr Kp eff		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the effective P gain of the speed controller.		
Dependency:	For p0528 = 1, the speed controller gain is represented without any dimensions. In this case, connector output signal r1468 is increased by a factor of 100 in order to improve the resolution.		
r1469	Velocity controller derivative-action time active / v_ctrl Tv act		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the effective derivative time of the velocity controller.		

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2.2 List of parameters

r1469	Speed controller integral time effective / n_ctr Tn eff			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 5040, 5042, 6040 Unit selection: - Expert list: 1 Factory setting - [ms]	
Description:	Displays the effective integral time of the speed controller.			
r1469	Velocity controller integral time effective / v_ctrl Tn eff			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 5040, 5042 Unit selection: - Expert list: 1 Factory setting - [ms]	
Description:	Displays the effective integral time of the velocity controller.			
p1470[0...n]	Speed controller encoderless operation P-gain / n_ctrl SL Kp			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000 [Nms/rad]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: 17_1 Scaling: - Max 999999.000 [Nms/rad]	Access level: 2 Func. diagram: 5210 Unit selection: p0505 Expert list: 1 Factory setting 0.300 [Nms/rad]	
Description:	Sets the P gain for encoderless operation for the speed controller.			
Note:	When automatically calculating the speed controller, only the motor moment of inertia is taken into account (p0341). For higher load moments of inertia (p0342 > 1 or p1498 > 0), you are advised to check the speed controller gain.			
p1470[0...n]	Velocity controller encoderless operation P-gain / v_ctrl SLVC Kp			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000 [Ns/m]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: 24_2 Scaling: - Max 999999.000 [Ns/m]	Access level: 2 Func. diagram: 5210 Unit selection: p0505 Expert list: 1 Factory setting 10.000 [Ns/m]	
Description:	Sets the P gain for encoderless operation for the velocity controller.			
Note:	When automatically calculating the velocity controller, only the motor inertia is taken into account (p0341). For higher inertias (p0342 > 1 or p1498 > 0), you are advised to check the velocity controller gain.			
p1470[0...n]	Speed controller encoderless operation P-gain / n_ctrl SL Kp			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 999999.000	Access level: 2 Func. diagram: 6040, 6050 Unit selection: - Expert list: 1 Factory setting 0.300	
Description:	Sets the P gain for encoderless operation for the speed controller.			
Dependency:	For p0528 = 1, the speed controller gain is represented without any dimensions.			
Note:	The product p0341 x p0342 is taken into account when automatically calculating the speed controller (p0340 = 1, 3, 4).			

p1472[0...n]	Speed controller encoderless operation integral time / n_ctrl SL Tn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.0 [ms]	Access level: 2 Func. diagram: 5210 Unit selection: - Expert list: 1 Factory setting 20.0 [ms]
Description:	Set the integral time for encoderless operation for the speed controller.		
p1472[0...n]	Velocity controller encoderless operation integral time / v_ctrl SLVC Tn		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.0 [ms]	Access level: 2 Func. diagram: 5210 Unit selection: - Expert list: 1 Factory setting 20.0 [ms]
Description:	Set the integral time for encoderless operation for the velocity controller.		
p1472[0...n]	Speed controller encoderless operation integral time / n_ctrl SL Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.0 [ms]	Access level: 2 Func. diagram: 6040, 6050 Unit selection: - Expert list: 1 Factory setting 20.0 [ms]
Description:	Set the integral time for encoderless operation for the speed controller.		
Note:	The integral component is stopped if the complete controller output or the sum of controller output and torque pre-control reach the torque limit.		
p1475[0...n]	Velocity controller loop gain / v_ctrl loop_gain		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [mm/Vmin]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20000.0 [mm/Vmin]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [mm/Vmin]
Description:	Sets the loop gain of the velocity controller.		
p1475[0...n]	CI: Speed controller torque setting value for motor holding brake / n_ctrl M_sv MHB		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 3 Func. diagram: 6040 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the torque setting value when starting up with motor holding brake.		
Recommend.:	To hold the actual torque when stopping the motor, you are advised to set p1400 bit 1 = 1. As a result, the integral component of the speed controller is frozen when changing to the open-loop controlled operating range.		
Dependency:	The switching in of the torque setting value for the motor holding brake has a higher priority than the setting of the integrator value using p1477 and p1478.		

2 Parameters

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Note: The setting of the integral output of the speed controller begins after magnetizing (see p0346, r0056 bit 4) and ends at the end of the brake control opening time p1216. A setting value of zero means that no setting procedure will take place.

p1476[0...n]	BI: Velocity controller hold integrator / v_ctrl integ stop		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to hold the integrator for the velocity controller.

p1476[0...n]	BI: Speed controller hold integrator / n_ctrl integ stop		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 5040, 5042, 5210, 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to hold the integrator for the speed controller.

p1476[0...n]	BI: Velocity controller hold integrator / v_ctrl integ stop		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to hold the integrator for the velocity controller.

p1477[0...n]	BI: Velocity controller set integrator value / v_ctrl integ set		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to set the integrator setting value (p1478).

Dependency: Refer to: p1478, p1479

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).

p1477[0...n]	BI: Speed controller set integrator value / n_ctrl integ set		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2520, 5040, 5042, 5210, 6040 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to set the integrator setting value (p1478).		
Dependency:	Refer to: p1478, p1479		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).		
p1477[0...n]	BI: Velocity controller set integrator value / v_ctrl integ set		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2520, 5040, 5042, 5210 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to set the integrator setting value (p1478).		
Dependency:	Refer to: p1478, p1479		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).		
p1478[0...n]	CI: Velocity controller integrator value / v_ctr integ_setVal		
HLA	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the integrator setting value for the velocity controller. The signal to set this integrator setting value is interconnected via p1477.		
Dependency:	Refer to: p1477, p1479		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).		
p1478[0...n]	CI: Speed controller integrator setting value / n_ctr integ_setVal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 3 Func. diagram: 5040, 5042, 5210 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the integrator setting value for the velocity controller. The signal to set this integrator setting value is interconnected via p1477.		
Dependency:	Refer to: p1477, p1479		

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Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).

p1478[0...n]	CI: Velocity controller integrator value / v_ctr integ_setVal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the integrator setting value for the velocity controller. The signal to set this integrator setting value is interconnected via p1477.		
Dependency:	Refer to: p1477, p1479		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the interface mode "SIMODRIVE 611 universal" (p2038 = 1), p1477 and p1478 are used for the signal STW2.6 (integrator inhibit, speed controller).		

p1478[0...n]	CI: Speed controller integrator setting value / n_ctr integ_setVal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the integrator setting value for the velocity controller. The signal to set this integrator setting value is interconnected via p1477.		
Dependency:	The setting value of the speed controller integrator is weighted with the scaling factor of the signal source in p1479. If p1478 is interconnected to the integral output of the speed controller (r1482), then after the magnetizing time (r0346) and if the speed controller is enabled, the integral component of the controller is set to the last value before the pulse inhibit. This value is set if no setting command (p1477) is interconnected or, at the instant that the pulses were inhibited, a setting command is available, which is not de-activated up to the next time that the pulses are inhibited. For sensorless vector control, in addition p1400.1 should be set to 1 so that when the drive is stopped, the integral component of the speed controller is not controlled down to zero. In order that when setting the integrator output, only the static torque is detected, we recommend that the accelerating torque is completely pre-controlled (e.g. p1496). If p1478 is interconnected to another output other than r1482, then after magnetizing and speed controller enable, the integral output is set once if the setting command is not interconnected (p1477 = 0). Refer to: p1477, p1479		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1479[0...n]	CI: Speed controller integrator setting value scaling / n_ctrl I_val scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6040
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the integrator setting value (p1478) of the speed controller.		
Dependency:	Refer to: p1477, p1478		

r1480	CO: Velocity controller PID output / v_ctrl PID outp		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the voltage setpoint at the output of the PID velocity controller.		
r1480	CO: Speed controller PI torque output / n_ctrl PI-M_outp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5019, 5040, 5042, 5060, 5210, 6060
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the torque setpoint at the output of the PI speed controller.		
r1480	CO: Velocity controller PI force output / v_ctrl PI-F_outp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5019, 5040, 5042, 5060, 5210
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the force setpoint at the output of the PI velocity controller.		
r1481	CO: Velocity controller P component output / v_ctrl P outp		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the voltage setpoint of the P component for the velocity controller.		
r1481	CO: Speed controller P torque output / n_ctrl P-M_outp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 5042, 5210, 6040
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the torque setpoint at the output of the P speed controller.		

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2.2 List of parameters

r1481	CO: Velocity controller P force output / v_ctrl P-F_outp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 3 Func. diagram: 5040, 5042, 5210 Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for the force setpoint at the output of the P velocity controller.		
r1482	CO: Velocity controller I component output / v_ctrl I outp		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Display and connector output for the voltage setpoint of the I component for the velocity controller.		
r1482	CO: Speed controller I torque output / n_ctrl I-M_outp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 3 Func. diagram: 5040, 5042, 5210, 6030, 6040 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for the torque setpoint at the output of the I speed controller.		
r1482	CO: Velocity controller I force output / v_ctrl I-F_outp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 3 Func. diagram: 5040, 5042, 5210 Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for the force setpoint at the output of the I velocity controller.		
r1483	CO: Velocity controller D component output / v_ctrl D outp		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Display and connector output for the voltage setpoint of the D component for the velocity controller.		

r1484	CO: Speed controller Kp adaptation as percentage / n_ctrl Kp adap %		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: PERCENT	Unit selection: - Expert list: 1
	Min - [%]	Max - [%]	Factory setting - [%]
Description:	Display and connector output for the percentage Kp adaptation of the speed controller.		
Dependency:	Refer to: p1460, p1461, p1464, p1465		
Note:	The value is referred to the set proportional gain (p1460).		
r1484	CO: Velocity controller Kp adaptation as percentage / v_ctrl Kp adap %		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: PERCENT	Unit selection: - Expert list: 1
	Min - [%]	Max - [%]	Factory setting - [%]
Description:	Display and connector output for the percentage Kp adaptation of the velocity controller.		
Dependency:	Refer to: p1460, p1461, p1464, p1465		
Note:	The value is referred to the set proportional gain (p1460).		
p1486[0...n]	CI: Droop compensation torque / Droop M_comp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32	Calculated: - Dyn. index: CDS, p0170	Access level: 3 Func. diagram: 6030
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: p2003	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0
Description:	Sets the signal source for the compensation torque to be output within the droop calculation. This parameter should be interconnected with the torque setpoint of the drive (corresponding to the selection p1488), with which load equalization should be performed.		
p1487[0...n]	Droop compensation torque scaling / Droop M_comp scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32	Calculated: - Dyn. index: DDS, p0180	Access level: 3 Func. diagram: 6030
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: PERCENT	Unit selection: - Expert list: 1
	Min -2000.0 [%]	Max 2000.0 [%]	Factory setting 100.0 [%]
Description:	Sets the scaling for the compensation torque within the droop calculation.		

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2.2 List of parameters

p1488[0...n]	Droop input source / Droop input source		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 6030 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the source for droop feedback. With increasing torque, the speed setpoint is reduced (enabled using p1492), so that for mechanically coupled drives a load equalization (load compensation) is obtained. A load difference compensation is also possible, if p1486 is interconnected with the torque setpoint of the other drive.		
Value:	0: Droop feedback not connected 1: Droop from torque setpoint 2: Droop from speed controller output 3: Droop from integral output speed controller		
Dependency:	Refer to: p1486, p1487, p1489, r1490, p1492		
Caution:	For active acceleration precontrol of the speed controller (refer to p1496), it is not recommended that p1488 is set to 1, as this could result in positive coupling effects. Instead of this, as source of the droop feedback, the output signal of the speed controller should be used, which generally sets the load torque.		
			
p1489[0...n]	Droop feedback scaling / Droop scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 0.500	Access level: 3 Func. diagram: 6030 Unit selection: - Expert list: 1 Factory setting 0.050
Description:	Sets the scaling for the droop feedback		
Dependency:	Refer to: p1486, p1487, p1488, r1490, p1492		
Note:	Example: A value of 0.05 means that for a torque equal to the rated motor torque, the rated motor speed is reduced by 5 %.		
r1490	CO: Droop feedback speed reduction / Droop n_reduction		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 6030 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the output signal of the droop calculation. The droop feedback result is subtracted from the speed setpoint when activated (p1492).		
Dependency:	Refer to: p1486, p1487, p1488, p1489, p1492		
p1492[0...n]	BI: Droop feedback enable / Droop enable		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2520, 6030 Unit selection: - Expert list: 1 Factory setting 0
Description:	Enables the droop to be applied to the speed/velocity setpoint.		
Dependency:	Refer to: p1486, p1487, p1488, p1489, r1490		

Note: Even when not enabled, the droop speed is calculated but not subtracted from the setpoint speed. This makes it possible to subtract the result of this calculation from the speed of another drive.

r1493	CO: Moment of inertia total / M_inertia total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: 25_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kgm ²]	- [kgm ²]	- [kgm ²]
Description:	Display and connector output for the parameterized total moment of inertia. The value is calculated with ((p0341 * p0342) + p1498). The scaling is not take into account using p1497.		
Dependency:	Refer to: p1300, p1402, p1404, p1497		
Note:	The parameterized total moment of inertia, taking into account p1497, influences the torque pre-control. In encoderless operation or when the torque-speed pre-control with encoder (p1402.4 = 1) is activated, then torque-speed pre-control is activated.		

r1493	CO: Load mass / Load mass		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: 27_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kg]	- [kg]	- [kg]
Description:	Display and connector output for the parameterized total mass. The value is calculated with ((p0341 * p0342) + p1498). The scaling is not take into account using p1497.		
Dependency:	Refer to: p1300, p1402, p1404, p1497		
Note:	The parameterized total weight, taking into account p1497, influences the force-velocity pre-control in encoderless operation or when activated, force-velocity pre-control with encoder (p1402.4).		

r1493	CO: Moment of inertia total, scaled / M_mom inert tot_sc		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6031
	P-Group: Closed-loop control	Units group: 25_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kgm ²]	- [kgm ²]	- [kgm ²]
Description:	Display and connector output for the parameterized total moment of inertia. The value is calculated with ((p0341 * p0342) * p1496). The scaling is not take into account using p1497.		

2 Parameters

2.2 List of parameters

p1494[0...n]	Velocity controller integrator feedback time constant / v_ctr integ_fdbk T		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the time constant of the PT1 filter for integrator feedback. The integrator of the velocity controller is re-parameterized to become a PT1 filter through a feedback element (1st Order low pass filter characteristics). The following applies: p1494 < 0.25 (2 x p0115[1]) --> the PT1 filter is not active - the pure integrator is effective. p1494 >= 0.25 (2 x p0115[1]) --> the PT1 filter is active and has replaced the pure integrator.		
Dependency:	Refer to: p1495		
Note:	Applications: Motion at zero setpoint and dominant stiction can be suppressed but this has a negative impact on the remaining setpoint-actual value difference. This can be used, for example, to avoid oscillation of a position-controlled axis at standstill (stick-slip effect) or overshoot when traversing (moving) in micrometer steps.		
p1494[0...n]	Speed controller integrator feedback time constant / n_ctr integ_fdbk T		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the time constant of the PT1 filter for integrator feedback. The integrator of the speed controller is re-parameterized to become a PT1 filter through a feedback element (1st Order low pass filter characteristics). The following applies: p1494 < 2 x p0115[1] --> the PT1 filter is not active - the pure integrator is effective. p1494 >= 2 x p0115[1] --> the PT1 filter is active and has replaced the pure integrator.		
Note:	Applications: Motion at zero setpoint and dominant stiction can be suppressed but this has a negative impact on the remaining setpoint-actual value difference. This can be used, for example, to avoid oscillation of a position-controlled axis at standstill (stick-slip effect) or overshoot when traversing (moving) in micrometer steps. Also prevents tension/stressing for axes that are mechanically and rigidly coupled with one another (e.g. for synchronous spindles, master - slave axes).		
p1494[0...n]	Velocity controller integrator feedback time constant / v_ctr integ_fdbk T		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5040, 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Sets the time constant of the PT1 filter for integrator feedback. The integrator of the velocity controller is re-parameterized to become a PT1 filter through a feedback element (1st Order low pass filter characteristics). The following applies: p1494 < 0.25 (2 x p0115[1]) --> the PT1 filter is not active - the pure integrator is effective. p1494 >= 0.25 (2 x p0115[1]) --> the PT1 filter is active and has replaced the pure integrator.		

Note: Applications:
Motion at zero setpoint and dominant stiction can be suppressed but this has a negative impact on the remaining setpoint-actual value difference. This can be used, for example, to avoid oscillation of a position-controlled axis at standstill (stick-slip effect) or overshoot when traversing (moving) in micrometer steps.
Also prevents tension/stressing for axes that are mechanically and rigidly coupled with one another (e.g. for synchronous spindles, master - slave axes).

p1495[0...n] Integrator feedback velocity threshold / Integ_fdbk v_thr

HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [m/min]	120000.000 [m/min]	0.010 [m/min]

Description: Sets the velocity threshold for the integrator feedback.
Dependency: Refer to: p1494

p1495[0...n] CI: Acceleration pre-control / a_prectrl

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2007	Expert list: 1
	Min	Max	Factory setting
	-	-	0


Description: Sets the signal source for the acceleration pre-control.
Dependency: The signal source for the acceleration is activated with p1400.2 = 1.
For p1400.2 = 0, the acceleration pre-control is calculated from the speed setpoint change from r0062.
For p1400.2 = 0 and activate reference model (p1400.3 = 1) the acceleration pre-control is switched out.
Refer to: p1400, p1496

Note: If the acceleration is entered as external signal, then the accelerating torque is calculated as follows (r1518):
 $r1518 = \text{acceleration (\% of p2007)} / 100 \% * (p2007 * 60 \text{ s}) / p0311 * r0345 / 1 \text{ s} * r0333$

p1496[0...n] Acceleration pre-control scaling / a_prectrl scal

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	10000.0 [%]	0.0 [%]

Description: Sets the scaling for the acceleration pre-control of the speed/velocity controller.
Dependency: When the reference model is activated (p1400.3 = 1) and for an internal acceleration pre-control (p1400.2 = 0), the acceleration pre-control is switched out (disabled). The reference model (p1400.3 = 1) and external acceleration pre-control (p1400.2 = 1) can be operated together.
Refer to: p0341, p0342

Warning:  The acceleration precontrol r1518 is kept at the old value if the ramp-function generator tracking (r1199.5) is active or the ramp-function generator output is set (r1199.3). This is used to avoid torque peaks. Depending on the application, it may therefore be necessary to disable the ramp-function generator tracking (p1145 = 0) or the acceleration precontrol (p1496 = 0).
The acceleration precontrol is set to zero, if the Vdc control is active (r0056.14/15).

Note: The parameter is set to 100% by the rotating measurement (refer to p1960).
The acceleration pre-control may not be used if the speed setpoint manifests significant ripple (e.g. analog setpoint) and the rounding-off in the speed ramp-function generator is disabled.
We also recommend that the pre-control mode is not used if there is gearbox backlash.

2 Parameters

2.2 List of parameters

p1497[0...n]	CI: Moment of inertia scaling signal source / M_inert scal s_src		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5042, 5210, 6030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the motor moment of inertia.		
Notice:	This parameter has no effect when the "moment of inertia estimator" function is active (r0108.10 = 1, p1400.18 = 1).		

p1497[0...n]	CI: Mass scaling signal source / Mass scal s_src		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the motor mass.		
Notice:	This parameter has no effect when the "moment of inertia estimator" function is active (r0108.10 = 1, p1400.18 = 1).		

p1497[0...n]	CI: Moment of inertia scaling signal source / M_inert scal s_src		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5042, 5210, 6030, 6031
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the motor moment of inertia.		

p1498[0...n]	Load mass / Load mass		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 27_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [kg]	100000.00000 [kg]	0.00000 [kg]
Description:	Sets the load mass.		
Note:	p0341 + p1498 influence the calculation of the natural frequencies (p0352 ... p0354), of the force offset (p1532) and of the velocity controller (p1460 ... p1467) for p0340.1 = 1 or p3900 = 3.		

p1498[0...n]	Load moment of inertia / Load M_inertia		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: 25_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [kgm ²]	100000.00000 [kgm ²]	0.00000 [kgm ²]
Description:	Sets the load moment of inertia.		
Note:	(p0341 * p0342) + p1498 influence the speed/torque pre-control in encoderless operation.		

p1498[0...n]	Load mass / Load mass		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00000 [kg]	Calculated: - Dyn. index: DDS, p0180 Units group: 27_1 Scaling: - Max 10000.00000 [kg]	Access level: 3 Func. diagram: 5042, 5210 Unit selection: p0100 Expert list: 1 Factory setting 0.00000 [kg]
Description:	Sets the load mass.		
Note:	(p0341 * p0342) + p1498 influence the velocity/force pre-control in encoderless operation.		
p1499[0...n]	Accelerating for torque control scaling / a for M_ctrl scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 400.0 [%]	Access level: 3 Func. diagram: 6030 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the scaling for the acceleration integrator at low speeds (only for encoderless torque control).		
Dependency:	Refer to: p0341, p0342		
p1500[0...n]	Macro Connector Inputs (CI) for force setpoints / Macro CI F_set		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(1), T Data type: Unsigned32 P-Group: Commands Not for motor type: REL Min 0	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max 999999	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Runs the corresponding macro files. The connector inputs (CI) for the force setpoints of the appropriate command data set (CDS) are appropriately interconnected. The selected macro file must be available on the memory card/device memory. Example: p1500 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0015, p0700, p1000, r8573		
Notice:	No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group! When executing a specific macro, the corresponding programmed settings are made and become active.		
Note:	The macros in the specified directory are displayed in r8573. r8573 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product. CI: Connector Input		

p1500[0...n]	Macro Connector Inputs (CI) for torque setpoints / Macro CI M_set		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	999999	0
Description:	Runs the corresponding macro files. The Connector Inputs (CI) for the torque setpoints of the appropriate Command Data Set (CDS) are appropriately interconnected. The selected macro file must be available on the memory card/device memory. Example: p1500 = 6 --> the macro file PM000006.ACX is run.		
Dependency:	Refer to: p0015, p0700, p1000, r8573		
Notice:	No errors were issued during quick commissioning (p3900 = 1) when writing to parameters of the QUICK_IBN group! When executing a specific macro, the corresponding programmed settings are made and become active.		
Note:	The macros in the specified directory are displayed in r8573. r8573 is not in the expert list of the commissioning software. Macros available as standard are described in the technical documentation of the particular product. CI: Connector Input		

p1501[0...n]	BI: Change over between closed-loop speed/torque control / Changeov n/M_ctrl		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 6020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for toggling between speed and torque control. 0 signal: Closed-loop speed control 1 signal: Closed-loop torque control		
Dependency:	The input connectors to enter the torque are provided using p1511, p1512 and p1513. Refer to: p1300		
Notice:	If the closed-loop torque control is not activated (p1300) and a change is made to closed-loop torque control (p1501), OFF1 (p0840) does not have its own braking response but pulse suppression when standstill is detected (p1226, p1227).		
Note:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1501[0...n]	BI: Change over velocity/force control / Changeov n/F_ctrl		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 6020
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for toggling between velocity and force control. 0 signal: Velocity control 1 signal: Force control		
Dependency:	The input connectors to enter the force are provided using p1511, p1512 and p1513. Refer to: p1300		

Notice: If the closed-loop force control is not activated (p1300) and a change is made to closed-loop force control (p1501), OFF1 (p0840) does not have its own braking response but pulse suppression when standstill is detected (p1226, p1227).

Note: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1502[0...n]	BI: Freeze moment of inertia estimator / J_estim freeze		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source to freeze the estimated moment of inertia.
0 signal:
Moment of inertia estimator active
1 signal:
Determined moment of inertia frozen.

Dependency: Refer to: p1300

Note: Only active when the "moment of inertia estimator" function module is active (r0108.10 = 1) and p1400.18 = 1. For operation with encoder, in addition, p1402.4 must be set to 1.

p1503[0...n]	CI: Torque setpoint / M_set		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 3 Func. diagram: 6020, 6060 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for the torque setpoint for torque control.

Note: A change is made to closed-loop torque control if, in p1300, closed-loop torque control was selected or if the selection was made using the changeover source in p1501. it is also possible to change over in operation using p1501.

r1508	CO: Torque setpoint before supplementary torque / M_set bef. M_suppl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 2 Func. diagram: 6030, 6060, 6722 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]

Description: Displays the torque setpoint before entering the supplementary torque.
For closed-loop speed control, r1508 corresponds to the speed controller output; for closed-loop torque control, r1508 corresponds to the torque setpoint of the signal source assigned in p1503.

2 Parameters

2.2 List of parameters

r1509	CO: Torque setpoint before torque limiting / M_set before M_lim		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5019, 5060, 5610
	P-Group: Closed-loop control Not for motor type: REL	Units group: 7_1 Scaling: p2003	Unit selection: p0505 Expert list: 1
	Min - [Nm]	Max - [Nm]	Factory setting - [Nm]
Description:	Display and connector output for the total torque setpoint before torque limiting. The value is the sum of the controller output, supplementary torque and where relevant precontrol torque, operation without encoder.		
r1509	CO: Force setpoint before force limiting / F_set before F_lim		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 5019, 5060, 5610
	P-Group: Closed-loop control Not for motor type: REL	Units group: 8_1 Scaling: p2003	Unit selection: p0505 Expert list: 1
	Min - [N]	Max - [N]	Factory setting - [N]
Description:	Display and connector output for the total force setpoint before force limiting. The value is the sum of the controller output, supplementary force and where relevant precontrol force, operation without encoder.		
p1511[0...n]	CI: Force setpoint / F_set		
HLA	Can be changed: T Data type: Unsigned32 / FloatingPoint32	Calculated: - Dyn. index: CDS, p0170	Access level: 3 Func. diagram: 4970
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: p2003	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0
Description:	Sets the signal source for the force setpoint. The force setpoint can be scaled using p1512 and is only effective for p1400.14 = 1.		
Dependency:	Refer to: p1400, p1512		
p1511[0...n]	CI: Supplementary torque 1 / M_suppl 1		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32	Calculated: - Dyn. index: CDS, p0170	Access level: 3 Func. diagram: 5060
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: p2003	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0
Description:	Sets the signal source for supplementary torque 1.		
p1511[0...n]	CI: Supplementary force 1 / F_suppl 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32	Calculated: - Dyn. index: CDS, p0170	Access level: 3 Func. diagram: 5060
	P-Group: Closed-loop control Not for motor type: REL	Units group: - Scaling: p2003	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0
Description:	Sets the signal source for supplementary force 1.		

p1511[0...n]	CI: Supplementary torque 1 / M_suppl 1		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6020, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for supplementary torque 1.		

p1512[0...n]	CI: Force setpoint scaling / F_set scal		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for scaling the force setpoint via p1511.		
Dependency:	Refer to: p1400, p1511		

p1512[0...n]	CI: Supplementary torque 1 scaling / M_suppl 1 scal		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for scaling the supplementary torque 1.		

p1512[0...n]	CI: Supplementary force 1 scaling / F_suppl 1 scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for scaling the supplementary force 1.		

p1513[0...n]	CI: Supplementary torque 2 / M_suppl 2		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for supplementary torque 2.		
Note:	Supplementary torque 2 can be used for weight equalization, and for example, is included in the manufacturer-specific telegram 136.		

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2.2 List of parameters


p1513[0...n]	CI: Supplementary force 2 / F_suppl 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for supplementary force 2.		
Note:	Supplementary force 2 can be used for weight equalization, and for example, is included in the manufacturer-specific telegram 136.		
p1513[0...n]	CI: Supplementary torque 2 / M_suppl 2		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6020, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for supplementary torque 2.		
p1514[0...n]	Supplementary torque 2 scaling / M_suppl 2 scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for supplementary torque 2.		
r1515	Supplementary torque total / M_suppl total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Displays the total supplementary torque. The displayed value is the total of supplementary torque values 1 and 2 (p1511, p1512, p1513, p1514).		
r1515	Supplementary force total / F_suppl total		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Displays the total supplementary force. The displayed value is the total of supplementary forces 1 and 2 (p1511, p1512, p1513, p1514).		


r1515	Supplementary torque total / M_suppl total			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 2 Func. diagram: 6020, 6060 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]	
Description:	Displays the total supplementary torque. The displayed value is the total of supplementary torque values 1 and 2 (p1511, p1512, p1513, p1514).			
r1516	CO: Supplementary torque and acceleration torque / M_suppl + M_accel			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 2 Func. diagram: 6060 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]	
Description:	Displays the total supplementary torque and the accelerating torque. The displayed value is the total of the smoothed supplementary torque and the accelerating torque (p1516 = p1518[1] + r1515).			
p1517[0...n]	Accelerating torque smoothing time constant / M_accel T_smooth			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00 [ms]	Access level: 3 Func. diagram: 5042, 5210, 6060 Unit selection: - Expert list: 1 Factory setting 4.00 [ms]	
Description:	Sets the smoothing time constant of the accelerating torque.			
Note:	For servo drives, the following applies: - For p1402.4 = 1, the highest dynamic performance is achieved with p1517 = 0 ms. - In encoderless operation, p1517 should be set >= 0.5 ms; for an induction motor with current displacement rotor p1517 >= 20 ms is recommended. For vector drives, the following applies: - The acceleration pre-control is inhibited if the smoothing is set to the maximum value.			
p1517[0...n]	Acceleration force smoothing time constant / F_accel T_smooth			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00 [ms]	Access level: 3 Func. diagram: 5042, 5210 Unit selection: - Expert list: 1 Factory setting 4.00 [ms]	
Description:	Sets the smoothing time constant of the accelerating force.			
Note:	For servo drives, the following applies: - For p1402.4 = 1, the highest dynamic performance is achieved with p1517 = 0 ms. - In encoderless operation, p1517 should be set >= 0.5 ms.			


2 Parameters

2.2 List of parameters


r1518[0...1]	CO: Accelerating torque / M_accel		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Displays the accelerating torque to pre-control the speed controller for torque-speed pre-control (p1402.4 = 1) or in encoderless operation.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p0341, p0342, p1300, p1402, r1493, p1497, p1498		
r1518[0...1]	CO: Accelerating force / F_accel		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5042, 5210
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Displays the accelerating torque to pre-control the velocity controller for force- velocity pre-control (p1402.4 = 1) or in encoderless operation.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p0341, p0342, p1300, p1402, r1493, p1497, p1498		
r1518[0...1]	CO: Accelerating torque / M_accel		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6060
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Displays the accelerating torque for pre-control of the speed controller.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p0341, p0342, p1496		
p1520[0...n]	CO: Force limit upper/motoring / F_max upper/mot		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	20000000.00 [N]	0.00 [N]
Description:	Sets the fixed upper or force limit when motoring.		
Dependency:	Refer to: p0500, p1521, p1522, p1523, p1532, r1538, r1539		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		


p1520[0...n]	CO: Torque limit upper/motoring / M_max upper/mot		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -1000000.00 [Nm]	Max 20000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	Sets the fixed upper torque limit or the torque limit when motoring.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p0500, p1521, p1522, p1523, p1532, r1538, r1539		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Negative values when setting the upper torque limit (p1520 < 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		



p1520[0...n]	CO: Force limit upper/motoring / F_max upper/mot		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -1000000.00 [N]	Max 20000000.00 [N]	Factory setting 0.00 [N]
Description:	Sets the fixed upper or force limit when motoring.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p0500, p1521, p1522, p1523, p1532, r1538, r1539		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Negative values when setting the upper torque limit (p1520 < 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1520[0...n]	CO: Torque limit upper / M_max upper		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -1000000.00 [Nm]	Max 20000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	Sets the fixed, upper torque limit.		
Dependency:	Refer to: p1521, p1522, p1523, r1538, r1539		
Danger:	Negative values when setting the upper torque limit (p1520 < 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The torque limit is limited to 400% of the rated motor torque. When automatically calculating the motor/closed-loop control parameters (p0340), the torque limit is set to match the current limit (p0640).		

p1521[0...n]	CO: Force limit lower/regenerative / F_max lower/regen		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -20000000.00 [N]	Max 1000000.00 [N]	Factory setting 0.00 [N]
Description:	Sets the fixed lower or force limit when regenerating.		
Dependency:	Refer to: p1520, p1522, p1523, p1532		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1521[0...n]	CO: Torque limit lower/regenerative / M_max lower/regen		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -20000000.00 [Nm]	Max 1000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	Sets the fixed lower torque limit or the torque limit when regenerating.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p0500, p1520, p1522, p1523, p1532		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Positive values when setting the lower torque limit (p1521 > 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1521[0...n]	CO: Force limit lower/regenerative / F_max lower/regen		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -20000000.00 [N]	Max 1000000.00 [N]	Factory setting 0.00 [N]
Description:	Sets the fixed lower or force limit when regenerating.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p0500, p1520, p1522, p1523, p1532		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Positive values when setting the lower torque limit (p1521 > 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p1521[0...n]	CO: Torque limit lower / M_max lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6020, 6630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -20000000.00 [Nm]	Max 1000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	Sets the fixed, lower torque limit.		
Dependency:	Refer to: p1520, p1522, p1523, p1532		
Danger:	Positive values when setting the lower torque limit (p1521 > 0) can result in the motor accelerating in an uncontrollable fashion.		
			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The torque limit is limited to 400% of the rated motor torque. When automatically calculating the motor/closed-loop control parameters (p0340), the torque limit is set to match the current limit (p0640).		
p1522[0...n]	CI: Force limit upper/motoring / F_max upper/mot		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -	Max -	Factory setting 1520[0]
Description:	Sets the signal source for the upper or torque/force limit when motoring.		
Dependency:	Refer to: p1520, p1521, p1523, p1532		
p1522[0...n]	CI: Torque limit upper/motoring / M_max upper/mot		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5609, 5620, 5630, 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -	Max -	Factory setting 1520[0]
Description:	Sets the signal source for the upper or torque/force limit when motoring.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p1520, p1521, p1523, p1532		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.		
			
p1522[0...n]	CI: Force limit upper/motoring / F_max upper/mot		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5609, 5620, 5630, 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -	Max -	Factory setting 1520[0]
Description:	Sets the signal source for the upper or torque/force limit when motoring.		

2 Parameters

2.2 List of parameters

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p1520, p1521, p1523, p1532

Danger:



For p1400.4 = 0 (torque limiting, upper/lower) the following applies:
Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1522[0...n]

CI: Torque limit upper / M_max upper

VECTOR (n/M),
VECTOR_AC (n/M),
VECTOR_I_AC (n/M)

Can be changed: T

Calculated: -

Access level: 3

Data type: Unsigned32 / FloatingPoint32

Dyn. index: CDS, p0170

Func. diagram: 6630

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL

Scaling: p2003

Expert list: 1

Min

Max

Factory setting

-

-

1520[0]

Description: Sets the signal source for the upper torque limit.

Dependency: Refer to: p1520, p1521, p1523

Danger:



Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1523[0...n]

CI: Force limit lower/regenerative / F_max lower/regen

HLA

Can be changed: T

Calculated: -

Access level: 3

Data type: Unsigned32 / FloatingPoint32

Dyn. index: CDS, p0170

Func. diagram: -

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL

Scaling: p2003

Expert list: 1

Min

Max

Factory setting

-

-

1521[0]

Description: Sets the signal source for the lower or torque/force limit when regenerating.

Dependency: Refer to: p1520, p1521, p1522, p1532

p1523[0...n]

CI: Torque limit lower/regenerative / M_max lower/regen

SERVO, SERVO_AC,
SERVO_I_AC

Can be changed: T

Calculated: -

Access level: 3

Data type: Unsigned32 / FloatingPoint32

Dyn. index: CDS, p0170

Func. diagram: 5609, 5620,
5630

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL

Scaling: p2003

Expert list: 1

Min

Max

Factory setting

-

-

1521[0]

Description: Sets the signal source for the lower or torque/force limit when regenerating.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p1520, p1521, p1522, p1532

Danger:



For p1400.4 = 0 (torque limiting, upper/lower) the following applies:
Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1523[0...n]	CI: Force limit lower/regenerative / F_max lower/regen		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5609, 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	1521[0]

Description: Sets the signal source for the lower or torque/force limit when regenerating.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating
Refer to: p1520, p1521, p1522, p1532

Danger:



For p1400.4 = 0 (torque limiting, upper/lower) the following applies:
Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1523[0...n]	CI: Torque limit lower / M_max lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6020, 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-	-	1521[0]

Description: Sets the signal source for the lower torque limit.

Dependency: Refer to: p1520, p1521, p1522

Danger:



Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

p1524[0...n]	CO: Force limit upper/motoring scaling / F_max up/mot scal		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the upper force limit or the force limit when motoring.

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

Note: This parameter can be freely interconnected.

The value has the meaning stated above if it is interconnected from connector input p1528.

p1524[0...n]	CO: Torque limit upper/motoring scaling / M_max up/mot scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]

Description: Sets the scaling for the upper torque limit or the torque limit when motoring.

Dependency: p1400.4 = 0: upper/lower
p1400.4 = 1: motoring / regenerating

Notice: A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.

2 Parameters

2.2 List of parameters

Note: This parameter can be freely interconnected.
The value has the meaning stated above if it is interconnected from connector input p1528.

p1524[0...n]	CO: Force limit upper/motoring scaling / F_max up/mot scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the upper force limit or the force limit when motoring.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	This parameter can be freely interconnected. The value has the meaning stated above if it is interconnected from connector input p1528.		

p1524[0...n]	CO: Torque limit upper scaling / M_max upper scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the upper torque limit.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	This parameter can be freely interconnected. The value has the meaning stated above if it is interconnected from connector input p1528.		

p1525[0...n]	CO: Force limit lower/regenerative scaling / F_max lo/reg scal		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the lower force limit or the force limit when regenerating.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	This parameter can be freely interconnected. The value has the meaning stated above if it is interconnected from connector input p1528.		

p1525[0...n]	CO: Torque limit lower/regenerative scaling / M_max low/gen scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the lower torque limit or the torque limit when regenerating.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

Note: This parameter can be freely interconnected.
The value has the meaning stated above if it is interconnected from connector input p1528.

p1525[0...n]	CO: Force limit lower/regenerative scaling / F_max lo/reg scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the lower force limit or the force limit when regenerating.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	This parameter can be freely interconnected. The value has the meaning stated above if it is interconnected from connector input p1528.		

p1525[0...n]	CO: Torque limit lower scaling / M_max lower scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-2000.0 [%]	2000.0 [%]	100.0 [%]
Description:	Sets the scaling for the lower torque limit.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	This parameter can be freely interconnected. The value has the meaning stated above if it is interconnected from connector input p1528.		

r1526	CO: Force limit upper/motoring without offset / F_max up w/o offs		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the upper force limit of all force limits without offset.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		

r1526	CO: Torque limit upper/motoring without offset / M_max up w/o offs		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the upper torque limit of all torque limits without offset.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p1520, p1521, p1522, p1523, p1528, p1529		

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r1526	CO: Force limit upper/motoring without offset / F_max up w/o offs		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the upper force limit of all force limits without offset.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p1520, p1521, p1522, p1523, p1528, p1529		

r1526	CO: Torque limit upper without offset / M_max up w/o offs		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6060, 6630, 6640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the upper torque limit of all torque limits without offset.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		



r1527	CO: Force limit lower/regenerative without offset / F_max low w/o offs		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the lower force limit of all force limits without offset.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		

r1527	CO: Torque limit lower/regenerative without offset / M_max low w/o offs		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the lower torque limit of all torque limits without offset.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p1520, p1521, p1522, p1523, p1528, p1529		

r1527	CO: Force limit lower/regenerative without offset / F_max low w/o offs		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5620, 5630
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the lower force limit of all force limits without offset.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating Refer to: p1520, p1521, p1522, p1523, p1528, p1529		
r1527	CO: Torque limit lower without offset / M_max low w/o offs		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6060, 6630, 6640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the lower torque limit of all torque limits without offset.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		
p1528[0...n]	CI: Force limit upper/motoring scaling / F_max up/mot scal		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1524[0]
Description:	Sets the signal source for the scaling of the upper or motoring force limit in p1522.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p1528[0...n]	CI: Torque limit upper/motoring scaling / M_max up/mot scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 3617, 5609, 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1524[0]
Description:	Sets the signal source for the scaling of the upper or motoring torque limit in p1522.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies:  Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

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p1528[0...n]	CI: Force limit upper/motoring scaling / F_max up/mot scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 3617, 5609, 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1524[0]
Description:	Sets the signal source for the scaling of the upper or motoring force limit in p1522.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p1528[0...n]	CI: Torque limit upper scaling / M_max upper scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1524[0]
Description:	Sets the signal source for the scaling of the upper torque limit in p1522.		
Danger:	For p1400.4 = 0 (torque limiting, upper/lower) the following applies: Negative values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p1529[0...n]	CI: Force limit lower/regenerative scaling / F_max lo/reg scal		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1525[0]
Description:	Sets the signal source for the scaling of the lower force limit or the regenerative force limit in p1523.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p1529[0...n]	CI: Torque limit lower/regenerative scaling / M_max low/gen scal		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 3617, 5609, 5620, 5630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1525[0]
Description:	Sets the signal source for the scaling of the lower torque limit or the regenerative torque limit in p1523.		
Dependency:	p1400.4 = 0: upper/lower p1400.4 = 1: motoring / regenerating		

Danger:

For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice:

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1529[0...n]**CI: Force limit lower/regenerative scaling / F_max lo/reg scal**

SERVO (Lin),
SERVO_AC (Lin),
SERVO_I_AC (Lin)

Can be changed: T**Calculated:** -**Access level:** 3**Data type:** Unsigned32 / FloatingPoint32**Dyn. index:** CDS, p0170**Func. diagram:** 3617, 5609,
5620, 5630**P-Group:** Closed-loop control**Units group:** -**Unit selection:** -**Not for motor type:** REL**Scaling:** PERCENT**Expert list:** 1**Min****Max****Factory setting**

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-

1525[0]

Description:

Sets the signal source for the scaling of the lower force limit or the regenerative force limit in p1523.

Dependency:

p1400.4 = 0: upper/lower

p1400.4 = 1: motoring / regenerating

Danger:

For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice:

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1529[0...n]**CI: Torque limit lower scaling / M_max lower scal**

VECTOR (n/M),
VECTOR_AC (n/M),
VECTOR_I_AC (n/M)

Can be changed: T**Calculated:** -**Access level:** 3**Data type:** Unsigned32 / FloatingPoint32**Dyn. index:** CDS, p0170**Func. diagram:** 6630**P-Group:** Closed-loop control**Units group:** -**Unit selection:** -**Not for motor type:** REL**Scaling:** PERCENT**Expert list:** 1**Min****Max****Factory setting**

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1525[0]

Description:

Sets the signal source for the scaling of the lower torque limit in p1523.

Danger:

For p1400.4 = 0 (torque limiting, upper/lower) the following applies:

Positive values resulting from the signal source and scaling can cause the motor to accelerate in an uncontrolled manner.

Notice:

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p1530[0...n]**Power limit motoring / P_max mot**

SERVO, SERVO_AC,
SERVO_I_AC

Can be changed: U, T**Calculated:**
CALC_MOD_LIM_REF**Access level:** 2**Data type:** FloatingPoint32**Dyn. index:** DDS, p0180**Func. diagram:** 5640**P-Group:** Closed-loop control**Units group:** 14_5**Unit selection:** p0505**Not for motor type:** REL**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0.00 [kW]

100000.00 [kW]

0.00 [kW]

Description:

Sets the power limit when motoring.

Dependency:

Refer to: p0500, p1531

2 Parameters

2.2 List of parameters

p1530[0...n]	Power limit motoring / P_max mot		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5640
	P-Group: Closed-loop control	Units group: 14_8	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [kW]	Max 100000.00 [kW]	Factory setting 0.00 [kW]
Description:	Sets the power limit when motoring.		
Dependency:	Refer to: p0500, p1531		

p1530[0...n]	Power limit motoring / P_max mot		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6640
	P-Group: Closed-loop control	Units group: 14_5	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [kW]	Max 100000.00 [kW]	Factory setting 0.00 [kW]
Description:	Sets the power limit when motoring.		
Dependency:	Refer to: p0500, p1531		
Note:	The power limit is limited to 300% of the rated motor power.		

p1531[0...n]	Power limit regenerative / P_max gen		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5640
	P-Group: Closed-loop control	Units group: 14_5	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -100000.00 [kW]	Max -0.01 [kW]	Factory setting -0.01 [kW]
Description:	Sets the regenerative power limit.		
Dependency:	Refer to: p0500, p1530		

p1531[0...n]	Power limit regenerative / P_max gen		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5640
	P-Group: Closed-loop control	Units group: 14_8	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -100000.00 [kW]	Max -0.01 [kW]	Factory setting -0.01 [kW]
Description:	Sets the regenerative power limit.		
Dependency:	Refer to: p0500, p1530		

p1531[0...n]	Power limit regenerative / P_max gen		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6640
	P-Group: Closed-loop control	Units group: 14_5	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -100000.00 [kW]	Max -0.01 [kW]	Factory setting -0.01 [kW]
Description:	Sets the regenerative power limit.		
Dependency:	Refer to: p0500, p1530		
Note:	The power limit is limited to 300% of the rated motor power. For power units without regenerative feedback into the line supply, the regenerative power limit is pre-set to 30% of the motoring power limit p1530 and in the ratio rated drive converter power to rated motor power. If a braking resistor is connected to the DC link, then the power limit can be correspondingly increased.		
p1532[0...n]	CO: Force offset, force limit / F_max offset		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -100000.00 [N]	Max 100000.00 [N]	Factory setting 0.00 [N]
Description:	Sets the force offset for the force limit.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1532[0...n]	CO: Torque limit offset / M_max offset		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630, 5650, 7010, 8012
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -100000.00 [Nm]	Max 100000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	Sets the torque offset for the torque limit.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p1532[0...n]	CO: Force offset, force limit / F_max offset		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5620, 5630, 5650, 7010, 8012
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min -100000.00 [N]	Max 100000.00 [N]	Factory setting 0.00 [N]
Description:	Sets the force offset for the force limit.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

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2.2 List of parameters

r1533	Current limit torque-generating total / Iq_max total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5640, 5722
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the maximum torque/force generating current as a result if all current limits.		

r1533	Current limit force-generating total / Iq_max total		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5640, 5722
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the maximum torque/force generating current as a result if all current limits.		

r1533	Current limit torque-generating total / Iq_max total		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6640
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the maximum torque/force generating current as a result if all current limits.		

r1534	CO: Torque limit upper total / M_max upper total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5620, 5630, 5640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the upper torque limit of all torque limits.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532		

r1534	CO: Force limit upper total / F_max upper total		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5620, 5630, 5640
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the upper force limit of all force limits.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532		

r1535	CO: Torque limit lower total / M_max lower total		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5620, 5630, 5640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the lower torque limit of all torque limits.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532		

r1535	CO: Force limit lower total / F_max lower total		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5620, 5630, 5640
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the lower force limit of all force limits.		
Dependency:	Refer to: p1520, p1521, p1522, p1523, p1528, p1529, p1532		

r1536[0...1]	Current limit maximum torque-generating current / Isq_max		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6640, 6710
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: REL	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the maximum limit for the torque-generating current component. Index 0 indicates the signal limited by the Vdc controller.		
Index:	[0] = Limited [1] = Unlimited		

r1537[0...1]	Current limit minimum torque-generating current / Isq_min		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6640, 6710
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: REL	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the minimum limit for the torque-generating current component. Index 0 indicates the signal limited by the Vdc controller.		
Index:	[0] = Limited [1] = Unlimited		

r1538	CO: Upper force limit effective / F_max upper eff		
HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the actual effective upper force limit.		
Note:	The effective upper torque limit is reduced with respect to the selected upper torque limit p1520, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1540). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1538	CO: Upper effective torque limit / M_max upper eff		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5650
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the actual effective upper torque limit.		
Note:	The effective upper torque limit is reduced with respect to the selected upper torque limit p1520, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1540). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1538	CO: Upper force limit effective / F_max upper eff		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5650
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the actual effective upper force limit.		
Note:	The effective, upper force limit is reduced with respect to the selected upper force limit p1520 if the current limit p0640 is reduced. The force limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1538	CO: Upper effective torque limit / M_max upper eff		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6020, 6640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the actual effective upper torque limit.		
Note:	The effective upper torque limit is reduced with respect to the selected upper torque limit p1520, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1540). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		

r1539	CO: Lower force limit effective / F_max lower eff		
HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the actual effective lower force limit.		
Note:	The effective lower torque limit is reduced with respect to the selected lower torque limit p1521, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1541). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1539	CO: Lower effective torque limit / M_max lower eff		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5650
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the actual effective lower torque limit.		
Note:	The effective lower torque limit is reduced with respect to the selected lower torque limit p1521, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1541). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1539	CO: Lower force limit effective / F_max lower eff		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5609, 5650
	P-Group: Closed-loop control	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the actual effective lower force limit.		
Note:	The effective lower force limit is reduced with respect to the selected lower force limit p1521 if the current limit p0640 is reduced. The force limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		
r1539	CO: Lower effective torque limit / M_max lower eff		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6020, 6640
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Display and connector output for the actual effective lower torque limit.		
Note:	The effective lower torque limit is reduced with respect to the selected lower torque limit p1521, if the current limit p0640 is reduced or the rated magnetizing current of the induction motor p0320 is increased. The following applies in the case of VECTOR: This may be the case for rotating measurements (see p1960). The following applies in the case of VECTOR: Further variable torque limiting is possible (e.g. binector input p1541). The torque limit p1520 can be re-calculated using p0340 = 1, 3 or 5.		

2 Parameters

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p1540[0...n]	CI: Torque limit speed controller upper scaling / M_max n-ctr upScal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6020, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the upper torque limiting to limit the speed controller output.		

p1541[0...n]	CI: Torque limit. speed controller lower scaling / M_max nctr lowScal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6020, 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the lower torque limiting to limit the speed controller output.		

p1542[0...n]	CI: Travel to fixed stop torque reduction / TfS M_red		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5610
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the torque reduction when traversing to a fixed stop. This value is converted into a factor and is interconnected to the scaling of the torque limits.		
Dependency:	Refer to: p1528, p1529, r1543, p1544, p1545		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1542[0...n]	CI: Travel to fixed stop force reduction / TfS F_red		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5610
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the force reduction when traversing to a fixed stop. This value is converted into a factor and is interconnected to the scaling of the force limits.		
Dependency:	Refer to: p1528, p1529, r1543, p1544, p1545		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

r1543	CO: Travel to fixed stop torque scaling / TfS M scal		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5610
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the internally converted factor to interconnect to the scaling of the torque/force limits.		
Dependency:	Refer to: p1528, p1529, p1542, p1544, p1545		

r1543	CO: Travel to fixed stop force scaling / TfS F scal		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 5610 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the internally converted factor to interconnect to the scaling of the torque/force limits.		
Dependency:	Refer to: p1528, p1529, p1542, p1544, p1545		
p1544	Travel to fixed stop evaluation torque reduction / TfS M_red eval		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535 [%]	Access level: 3 Func. diagram: 5610 Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the evaluation for the torque/force reduction when traversing to a fixed stop.		
Dependency:	Refer to: p1528, p1529, p1542, r1543, p1545		
Note:	4000 hex (16384 dec) in the MOMRED control word corresponds to a reduction by the percentage specified in this parameter.		
p1544	Travel to fixed stop evaluation force reduction / TfS F_red eval		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535 [%]	Access level: 3 Func. diagram: 5610 Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the evaluation for the torque/force reduction when traversing to a fixed stop.		
Dependency:	Refer to: p1528, p1529, p1542, r1543, p1545		
Note:	4000 hex (16384 dec) in the MOMRED control word corresponds to a reduction by the percentage specified in this parameter.		
p1545[0...n]	BI: Activates travel to a fixed stop / TfS activation		
HLA	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2520, 3617, 8012 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to activate/de-activate the "travel to fixed stop" function 1: Travel to fixed stop is active 0: Travel to fixed stop is inactive		
Dependency:	Refer to: p1542, r1543, p1544		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1545[0...n]	BI: Activates travel to a fixed stop / TfS activation		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 3617, 8012
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 0 [1] 0
Description:	Sets the signal source to activate/de-activate the "travel to fixed stop" function 1: Travel to fixed stop is active 0: Travel to fixed stop is inactive		
Dependency:	Refer to: p1542, r1543, p1544		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

p1545[0...n]	BI: Activates travel to a fixed stop / TfS activation		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2520, 3617, 8012
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to activate/de-activate the "travel to fixed stop" function 1: Travel to fixed stop is active 0: Travel to fixed stop is inactive		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	EPOS uses the parameter (refer to p2686). When traveling to fixed stop, the fault F07900 "motor blocked" is suppressed.		

p1546	Speed threshold motoring/regenerating / n_thresh mot/regen		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	20.00 [rpm]
Description:	Sets the speed threshold for the motoring/regenerative limit. For speeds where the absolute value is less than p1546, then the following applies: - For p1400.13 = 0: Motoring limit (speed threshold is compared to the speed actual value). - For p1400.13 = 1: Regenerative limiting (speed threshold is compared to the speed setpoint).		

p1546	Velocity threshold motoring/regenerative / v_thresh mot/regen		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.20 [m/min]
Description:	Sets the velocity threshold for the motoring/regenerative limit. For velocities where the absolute value is less than p1546, then the following applies: - For p1400.13 = 0: Motoring limit (velocity threshold is compared to the velocity actual value). - For p1400.13 = 1: Regenerative limiting (velocity threshold is compared to the velocity setpoint).		
r1547[0...1]	CO: Torque limit for speed controller output / M_max outp n_ctrl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6060
	P-Group: Closed-loop control	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]
Description:	Displays the torque limit to limit the speed controller output.		
Index:	[0] = Upper limit [1] = Lower limit		
r1548[0...1]	CO: Stall current limit torque-generating maximum / Isq_max stall		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: REL	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the limit for the torque-generating current component using the stall calculation, the current limit of the Motor Module as well as the parameterization in p0640.		
Index:	[0] = Upper limit [1] = Lower limit		
r1549	CO: Stall power actual value / P_stall		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5640
	P-Group: Displays, signals	Units group: 14_5	Unit selection: p0505
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the instantaneous stall power.		
Dependency:	Refer to: p0326		
Note:	The stall power is influenced by p0326, p0353, p0354 and p0356.		

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r1549	CO: Stall power actual value / P_stall		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: 14_8 Scaling: r2004 Max - [kW]	Access level: 3 Func. diagram: 5640 Unit selection: p0505 Expert list: 1 Factory setting - [kW]
Description:	Displays the instantaneous stall power.		
Dependency:	Refer to: p0326		
Note:	The stall power is influenced by p0326, p0353, p0354 and p0356.		
p1550[0...n]	BI: Transfer actual torque as torque offset / Accept act torque		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 9718.23
Description:	For a positive edge, the actual torque (r0079[0]) at this instant in time is used instead of the torque offset from p1532 as long as p1550 remains at 1.		
p1550[0...n]	BI: Transfer actual force as force offset / Accept act force		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 9718.23
Description:	For a positive edge, the actual force (r0079[0]) at this instant in time is used instead of the force offset from p1532 as long as p1550 remains at 1.		
p1551[0...n]	BI: Torque limit variable/fixed signal source / M_lim var/fixS_src		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Closed-loop control Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 5620, 5630, 6060, 6630 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source to change over the torque limits between variable and fixed torque limit. BI: p1551 = 1 signal: The variable torque limit applies (fixed torque limit + scaling). BI: p1551 = 0 signal: The fixed torque limit applies. Example: In order that for a Quick Stop (OFF3) the fixed torque limit is effective, binector input: p1551 must be interconnected to r0899.5.		

p1551[0...n]	BI: Force limit variable/fixed signal source / F_lim var/fixS_src		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 5620, 5630, 6060, 6630
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source to change over the force limits between variable and fixed force limit. BI: p1551 = 1 signal: The variable force limit applies (fixed force limit + scaling). BI: p1551 = 0 signal: The fixed force limit applies. Example: In order that for a Quick Stop (OFF3) the fixed force limit is effective, binector input: p1551 must be interconnected to r0899.5.		
p1552[0...n]	Stiction velocity threshold / Stiction v_thresh		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [m/min]	10.000 [m/min]	0.010 [m/min]
Description:	Sets the velocity threshold for the stiction.		
p1552[0...n]	CI: Torque limit upper scaling without offset / M_max up w/o offs		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the upper torque limiting to limit the speed controller output without taking into account the current and power limits.		
Notice:	Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).		
p1552[0...n]	CI: Force limit upper scaling without offset / F_max up w/o offs		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the upper force limiting to limit the velocity controller output without taking into account the current and power limits.		
Notice:	Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).		

2 Parameters

2.2 List of parameters

p1552[0...n]	CI: Torque limit upper scaling without offset / M_max up w/o offs		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the upper torque limiting to limit the speed controller output without taking into account the current and power limits.		
p1553[0...n]	Stall limit scaling / Stall limit scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	80.0 [%]	130.0 [%]	100.0 [%]
Description:	Sets the scaling of the stall limit for the start of field weakening.		
Danger:	If the stall current limit is increased, then the q current setpoint can exceed the stall limit; as a consequence, a hysteresis effect can occur when loading and unloading.		
			
p1554[0...n]	Stiction shutdown rate action / Stict shutdown		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	3.0 [%]	100.0 [%]	40.0 [%]
Description:	Sets the shutdown rate time for the stiction compensation. The force controller is shut down via the shutdown rate time somewhat before reaching the force setpoint, so that the actuating time of the control valve does not result in an overshoot.		
Dependency:	Refer to: p1400, p1552, p1555, p1556		
p1554[0...n]	CI: Torque limit lower scaling without offset / M_max low w/o offs		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the lower torque limiting to limit the speed controller output without taking into account the current and power limits.		
Notice:	Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).		

p1554[0...n]	CI: Force limit lower scaling without offset / F_max low w/o offs		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 5060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the lower force limiting to limit the velocity controller output without taking into account the current and power limits.		
Notice:	Speed controller limiting is only active if a BICO interconnection is set for connector input p1552 or p1554, (different than the factory setting).		
p1554[0...n]	CI: Torque limit lower scaling without offset / M_max low w/o offs		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6060
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the lower torque limiting to limit the speed controller output without taking into account the current and power limits.		
p1555[0...n]	Stiction force velocity positive / Stiction F v pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 8_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100000000.0 [N]	100000000.0 [N]	0.0 [N]
Description:	Sets the force for positive velocity for the stiction compensation.		
Dependency:	Refer to: p1400, p1552, p1554, p1556		
p1555[0...n]	CI: Power limit / P_max		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 6640
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the motoring and negative regenerative power limit.		
Dependency:	Refer to: p1530, p1531		
Note:	The resulting motoring power limit is the minimum from p1530 and the signal which is read in. The resulting regenerative power limit is the maximum from p1531 and the negative signal which is read in.		

2 Parameters

2.2 List of parameters

p1556[0...n]	Stiction force velocity negative / Stiction F v neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: 8_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100000000.0 [N]	100000000.0 [N]	0.0 [N]
Description:	Sets the force for negative velocity for the stiction compensation.		
Dependency:	Refer to: p1400, p1552, p1554, p1555		

p1556[0...n]	Power limit scaling / P_max scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6640
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	340.28235E36	0.00
Description:	Sets the scaling of the signal source for the motoring and negative regenerative power limit. 0 signifies no power limiting.		

p1560[0...n]	Moment of inertia estimator accelerating force threshold value / J_est F thresh		
SERVO (J_estimator, Lin), SERVO_AC (J_estimator, Lin), SERVO_I_AC (J_estimator, Lin)	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [%]	100.00 [%]	10.00 [%]
Description:	Sets the threshold for the accelerating force for the moment of inertia estimator. The moment of inertia estimator is active above this threshold. The value is referred to the rated force (r0333).		
Dependency:	Refer to: p1400, p1561, p1562		
Note:	The moment of inertia estimation is inaccurate at very low accelerating torques/accelerating forces. As a consequence, below this threshold, the estimator does not provide any new values.		

p1560[0...n]	Moment of inertia estimator accelerating torque threshold value / J_est M thresh		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: C2(3), U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [%]	100.00 [%]	10.00 [%]
Description:	Sets the threshold for the accelerating torque for the moment of inertia estimator. The moment of inertia estimator is active above this threshold. The value is referred to the rated torque (r0333).		
Dependency:	Refer to: p1400, p1561, p1562		
Note:	The moment of inertia estimation is inaccurate at very low accelerating torques/accelerating forces. As a consequence, below this threshold, the estimator does not provide any new values.		

p1561[0...n]	Moment of inertia estimator change time moment of inertia / J_est t J		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 10.00 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 500.00 [ms]

Description: Sets the change time for the moment of inertia for the moment of inertia estimator.
Lower values mean that faster changes are possible.
For a higher value, this estimated value is smoothed more significantly.

Dependency: Refer to: p1400, p1560, p1562

p1562[0...n]	Moment of inertia estimator change time load / J_est t load		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 5.00 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.00 [ms]

Description: Sets the change time for the load torque/load force for the moment of inertia estimator.
Lower values mean that faster changes are possible.
For a higher value, this estimated value is smoothed more significantly.

Dependency: Refer to: p1400, p1560, p1561

p1563[0...n]	CO: Moment of inertia estimator load force positive direction / J_est F pos		
SERVO (J_estimator, Lin), SERVO_AC (J_estimator, Lin), SERVO_I_AC (J_estimator, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -340.28235E36 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: p2003 Max 340.28235E36 [N]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [N]

Description: Display and connector output for the monitored load force in the positive traversing direction.
The moment of inertia estimator estimates the load force drawn while the velocity is constant.

Dependency: Refer to: p1400, p1560, p1561

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2.2 List of parameters

p1563[0...n]	CO: Mom. of inertia estimator load torque direction of rotation pos. / J_est M pos		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -340.28235E36 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: p2003 Max 340.28235E36 [Nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Nm]
Description:	Display and connector output for the monitored load torque in the positive direction of rotation. The moment of inertia estimator estimates the load torque drawn while the speed is constant.		
Dependency:	Refer to: p1400, p1560, p1561		
p1564[0...n]	CO: Moment of inertia estimator load force negative direction / J_est F neg		
SERVO (J_estimator, Lin), SERVO_AC (J_estimator, Lin), SERVO_I_AC (J_estimator, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -340.28235E36 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: p2003 Max 340.28235E36 [N]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [N]
Description:	Display and connector output for the monitored load force in the negative traversing direction. The moment of inertia estimator estimates the load force drawn while the velocity is constant.		
Dependency:	Refer to: p1400, p1560, p1561		
p1564[0...n]	CO: Mom. of inertia estimator load torque direction of rotation neg. / J_est M neg		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -340.28235E36 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: p2003 Max 340.28235E36 [Nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Nm]
Description:	Display and connector output for the monitored load torque in the negative direction of rotation. The moment of inertia estimator estimates the load torque drawn while the speed is constant.		
Dependency:	Refer to: p1400, p1560, p1561		
r1568[0...5]	CO: Open-loop flux control closed-loop controlled reluctance motor / Flux ctrl SRM		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL, FEM Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays signals of the open-loop flux control of the closed-loop controlled reluctance motor.		
Index:	[0] = Setpoint before filter [1] = Output MTPC characteristic [2] = Lower limit at low torque [3] = Lower limit at low speed [4] = Upper limit from field weakening controller total [5] = Upper limit from field weakening controller precontrol		

p1569[0...n]	CI: Supplementary torque 3 / M_suppl 3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Functions Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 2 Func. diagram: 7010 Unit selection: - Expert list: 1 Factory setting 3841[0]
Description:	Sets the signal source for supplementary torque 3.		
Dependency:	Refer to: p3842		
Notice:	The signal input is after the torque limit (r1538, r1539). For vector drives, the signals that are entered are only limited by the current and power limits.		
Note:	The signal input is preferably used to enter the friction characteristic. The friction compensation is also effective if the speed controller output reaches its torque limits, but the current limits have still not been reached (this only applies to vector drives).		
p1569[0...n]	CI: Supplementary force 3 / F_suppl 3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Functions Not for motor type: REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2003 Max -	Access level: 2 Func. diagram: 7010 Unit selection: - Expert list: 1 Factory setting 3841[0]
Description:	Sets the signal source for supplementary force 3.		
Dependency:	Refer to: p3842		
Notice:	The signal input is after the force limit (r1538, r1539). For vector drives, the signals that are entered are only limited by the current and power limits.		
Note:	The signal input is preferably used to enter the friction characteristic. The friction compensation is also effective if the velocity controller output reaches its force limits, but the current limits have still not been reached (this only applies to vector drives).		
p1570[0...n]	Stiction voltage pulse positive / Stiction U pos		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.000 [V]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000 [V]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.200 [V]
Description:	Sets the voltage pulse for stiction compensation when changing from a negative to a positive traversing direction. This compensation does not require any pressure sensors and does not use the force controller. However, the piston must be calibrated.		
Dependency:	Refer to: p1400, p1552, p1571, p1572		
Note:	The "Stiction compensation voltage pulse" function is activated via p1400.9 = 1. The duration of the voltage pulse and the magnitude in both directions is set using p1572, p1570 and p1571. The threshold in p1552 is used to detect standstill.		

2 Parameters

2.2 List of parameters

p1570[0...n]	CO: Flux setpoint / Flex setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 50.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 200.0 [%]	Access level: 2 Func. diagram: 6722 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the flux setpoint referred to rated motor flux.		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	For p1570 > 100%, the flux setpoint increases as a function of the load from 100% (no-load operation) to the setting in p1570 (above rated motor torque), if p1580 > 0% has been set.		
<hr/>			
p1571[0...n]	Stiction voltage pulse negative / Stiction U neg		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -10.000 [V]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 0.000 [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -0.200 [V]
Description:	Sets the voltage pulse for stiction compensation when changing from a positive to a negative traversing direction. This compensation does not require any pressure sensors and does not use the force controller. However, the piston must be calibrated.		
Dependency:	Refer to: p1400, p1552, p1570, p1572		
Note:	The "Stiction compensation voltage pulse" function is activated via p1400.9 = 1. The duration of the voltage pulse and the magnitude in both directions is set using p1572, p1570 and p1571. The threshold in p1552 is used to detect standstill.		
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p1571[0...n]	CI: Supplementary flux setpoint / Suppl flux setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 6725 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the supplementary flux setpoint.		
Notice:	Low flux setpoints can cause the drive to stall at higher loads. This is the reason that the flux setpoint should only be adapted for slow load changes.		
Note:	The supplementary flux setpoint is limited to +/- 50 %.		
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p1572[0...n]	Stiction voltage pulse duration / Stiction U dur		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [ms]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2.00 [ms]
Description:	Sets the duration of the voltage pulse for the stiction compensation. This compensation does not require any pressure sensors and does not use the force controller. However, the piston must be calibrated.		
Dependency:	Refer to: p1400, p1552, p1570, p1571		
Note:	The "Stiction compensation voltage pulse" function is activated via p1400.9 = 1. The duration of the voltage pulse and the magnitude in both directions is set using p1572, p1570 and p1571. The threshold in p1552 is used to detect standstill.		

p1572[0...n]	Supplementary flux setpoint / Suppl flux setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 100.0 [%]	Access level: 4 Func. diagram: 6726 Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the supplementary flux setpoint for the flux controller. The value is referred to the rated motor flux.		
Notice:	The parameter should be set back to 0% again for normal closed-loop control operation.		
Note:	The parameter is used to optimize the flux controller. The current model is not influenced by the setting.		
p1573[0...n]	Flux threshold value magnetizing / Flux thresh magnet		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 10.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 200.0 [%]	Access level: 3 Func. diagram: 6722 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the flux threshold value for enabling the speed setpoint and the end of magnetizing (r0056.4).		
Note:	The parameter only has an influence if the flux actual value reaches the threshold value p1573 more quickly during magnetizing than the time set in p0346. This is generally the case when selecting fast magnetization (p1401 bit 6). The parameter has no influence for flying restart (see p1200) and after DC braking (see p1231).		
p1574[0...n]	Voltage reserve dynamic / U_reserve dyn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [Vrms]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 5_1 Scaling: - Max 150.0 [Vrms]	Access level: 3 Func. diagram: 6723, 6724 Unit selection: p0505 Expert list: 1 Factory setting 10.0 [Vrms]
Description:	Sets a dynamic voltage reserve.		
Note:	In the field weakening range, it must be expected that the control dynamic performance is somewhat restricted due to the limited possibilities of controlling/adjusting the voltage. This can be improved by increasing the voltage reserve. Increasing the reserve reduces the steady-state maximum output voltage (r0071).		
p1575[0...n]	Voltage target value limit / U_tgt val lim		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 50.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.00 [%]	Access level: 4 Func. diagram: 6725 Unit selection: - Expert list: 1 Factory setting 200.00 [%]
Description:	Sets the limit of the voltage target value. In steady-state field weakening operation this corresponds to the required output voltage. The value of 100% refers to p0304.		
Note:	The output voltage is only limited if the maximum output voltage (r0071) minus the voltage reserve (p1574) corresponds to a value higher than p1575. Limiting via p1575 allows the influence of the voltage ripple of the line supply voltage to be eliminated at the operating point.		

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2.2 List of parameters

p1576[0...n]	Flux boost adaptation speed, lower / Flux boost n lower		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: 6725 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the lower adaptation speed of the flux boost. Below this speed, p1570 is set as reference (setpoint) flux.		
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p1577[0...n]	Flux boost adaptation speed upper / Flux boost n upper		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 1.0 [%]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [%]	Access level: 3 Func. diagram: 6725 Unit selection: - Expert list: 1 Factory setting 200.0 [%]
Description:	Sets the upper adaptation speed of the flux boost. Above this speed, the rated motor flux (100 %) is set as reference (setpoint) flux.		
Dependency:	The parameter value refers to the lower adaptation speed of the flux boost. Refer to: p1576		
<hr/>			
p1578[0...n]	Flux reduction flux decrease smoothing time / Flux red dec t_sm		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 20 [ms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000 [ms]	Access level: 3 Func. diagram: 5722 Unit selection: - Expert list: 1 Factory setting 200 [ms]
Description:	Sets the smoothing time for the flux setpoint when decreasing the flux due to flux reduction (p1581 < 100 %).		
Dependency:	Refer to: p1579, p1581		
<hr/>			
p1579[0...n]	Flux reduction flux build-up smoothing time / Flux red up t_sm		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0 [ms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000 [ms]	Access level: 3 Func. diagram: 5722 Unit selection: - Expert list: 1 Factory setting 4 [ms]
Description:	Sets the smoothing time for the flux setpoint for the flux build-up due to flux reduction (p1581 < 100 %).		
Dependency:	Refer to: p1578, p1581		
Note:	An excessively long smoothing time extends the time until the maximum torque is reached from the no-load phase.		

p1580[0...n]	Efficiency optimization / Efficiency opt.		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6722
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [%]	100 [%]	0 [%]
Description:	Sets the efficiency optimization. When optimizing the efficiency, the flux setpoint of the closed-loop control is adapted as a function of the load. For p1580 = 100 %, under no-load operating conditions, the flux setpoint is reduced to 50 % of the rated motor flux.		
Note:	It only makes sense to activate this function if the dynamic response requirements of the speed controller are low. In order to avoid oscillations, if required, the speed controller parameters should be adapted (increase Tn, reduce Kp). Further, the smoothing time of the flux setpoint filter (p1582) should be increased.		
p1581[0...n]	Flux reduction factor / Flux red factor		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5722
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20 [%]	100 [%]	100 [%]
Description:	Sets the factor to which the flux is reduced under no-load conditions. For a value of 100%, the flux reduction is switched out. This parameter refers to the flux saved in the field weakening characteristic. By reducing the flux, the losses in induction motors can be reduced under no-load conditions or at low torques. However, the time it takes to reach the maximum torque is extended.		
Recommend.:	For induction motors with closed rotor slots, we recommend that the integral time of the current controller (p1717) is e.g. increased to three times the value. For stable operation, the maximum field-weakening factor in operation with an encoder must be less than 16 and in operation without an encoder must be less than 4. Lower field weakening factors are recommended. The field weakening factor is calculated as follows: $(p1082 * 100 \% * 600 \text{ V}) / (p0348 * p1581 * p0070)$ In order to reduce losses due to magnetizing and de-magnetizing, we recommend that the smoothing times are adapted for flux decrease (p1578) and flux build-up (p1579). In order to reduce the losses as a result of building-up and reducing the torque, we recommend that the torque setpoint is smoothed (current setpoint filter (p1656 ...) or speed actual value filter (p1441)).		
Dependency:	Refer to: p1578, p1579		
Note:	It only makes sense to activate this function if there are low dynamic requirements placed on the speed controller and there are frequent phases with a low load. In order to avoid oscillations, if required, the speed controller parameters should be adapted (decrease Kp (p1460, p1470), increase Tn (p1462, p1472)). When used without an encoder, flux reduction is not possible for induction motors with closed rotor slots.		
p1582[0...n]	Flux setpoint smoothing time / Flux setp T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6722, 6724, 6725
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4 [ms]	5000 [ms]	15 [ms]
Description:	Sets the smoothing time for the flux setpoint.		

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r1583	Flux setpoint smoothed / Flux setp smooth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 4 Func. diagram: 6722, 6723, 6724 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the smoothed flux setpoint. The value is referred to the rated motor flux.		
p1584[0...n]	Field weakening operation flux setpoint smoothing time / Field weak T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 0 [ms]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20000 [ms]	Access level: 3 Func. diagram: 6722 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the smoothing time for the flux setpoint in the field-weakening range		
Recommend.:	Smoothing should be especially used if there is no regenerative feedback into the line supply. This means that the DC link voltage can quickly increase in regenerative operation		
Note:	Only the flux setpoint rise is smoothed		
p1585[0...n]	Flux actual value smoothing time / Flux actVal T_smth		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the smoothing time for the flux actual value.		
p1585[0...n]	Flux actual value smoothing time / Flux actVal T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: 6726 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the smoothing time for the flux actual value.		
p1586[0...n]	Field weakening characteristic scaling / Field weak scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL, FEM Min 80.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 120.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the scaling of the pre-control characteristic for the start of field weakening. For values above 100 % and for partial load situations, the field weakening starts at higher speeds.		

Note: If the start of field weakening is shifted to lower speeds, then the voltage reserve is increased for partial load situations.
If the start of field weakening is shifted to higher speeds, the voltage reserve is appropriately reduced so that for fast load changes, it can be expected that this will have a negative impact on the dynamic performance.

r1589	Field-weakening current pre-control value / I_{FieldWeak} prectr		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6724
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: ASM, REL, FEM	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the pre-control value for the field weakening current.		

p1590[0...n]	Flux controller P gain / Flux controller Kp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5722
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [A/Vs]	999999.0 [A/Vs]	10.0 [A/Vs]
Description:	Sets the proportional gain for the flux controller.		
Note:	For synchronous motors, this parameters has no effect. The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned. When calculating controller parameters (p0340 = 4), this value is re-calculated.		

p1590[0...n]	Flux controller P gain / Flux controller Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6723
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0	999999.0	10.0
Description:	Sets the proportional gain for the flux controller.		
Note:	The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned. When calculating controller parameters (p0340 = 4), this value is re-calculated.		

p1592[0...n]	Flux controller integral time / Flux controller Tn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5722
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	10000 [ms]	30 [ms]
Description:	Sets the integral time for the flux controller.		
Note:	For synchronous motors, this parameters has no effect. The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned. When calculating controller parameters (p0340 = 4), this value is re-calculated.		

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2.2 List of parameters

p1592[0...n]	Flux controller integral time / Flux controller Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [ms]	Access level: 4 Func. diagram: 6723 Unit selection: - Expert list: 1 Factory setting 30 [ms]
Description:	Sets the integral time for the flux controller.		
Note:	The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned. When calculating controller parameters (p0340 = 4), this value is re-calculated.		
r1593[0...1]	CO: Field weakening controller / flux controller output / Field/FI_ctrl outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6723, 6724, 6726 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the output of the field weakening controller (synchronous motor) or the output of the flux controller (separately-excited synchronous motor, induction motor).		
Index:	[0] = PI output [1] = I output		
p1594[0...n]	Field-weakening controller P gain / Field_ctrl Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, REL, FEM Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.00	Access level: 4 Func. diagram: 6724 Unit selection: - Expert list: 1 Factory setting 0.00
Description:	Sets the P gain of the field-weakening controller.		
p1595[0...n]	Field weakening controller additional setpoint / Field_ctr add_setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: ASM, PEM, REL Min 0.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.00 [%]	Access level: 4 Func. diagram: 6726 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets an additional setpoint for the field weakening controller. The value refers to the dynamic voltage reserve (p1574).		
Note:	With a value equal to zero, when the target voltage limited with p1575 is reached, the field weakening controller is activated. Higher values mean that the field weakening controller intervenes later.		

p1596[0...n]	Field weakening controller integral-action time / Field_ctrl Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 10 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 6723, 6724 Unit selection: - Expert list: 1 Factory setting 50 [ms]
Description:	Sets the integral-action time of the field-weakening controller.		
r1597	CO: Field weakening controller output / Field_ctrl outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 4 Func. diagram: 6723 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the output of the field weakening controller. The value is referred to the rated motor flux.		
r1598	CO: Total flux setpoint / Flux setp total		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6714, 6723, 6724, 6725, 6726, 8018 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the effective flux setpoint. The value is referred to the rated motor flux.		
p1599[0...n]	Flux controller excitation current difference / Flux ctr I_exc_dif		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3.0 [%]
Description:	Sets the permissible difference between the actual excitation current and the excitation current setpoint. The excitation current flux controller is active within this difference. If the difference lies outside the specified limit value, then the I component of the excitation current flux controller is kept. Instead of this, for the flux controller of the field-generating current, an additional I controller is switched in (integral time according to p1592). If the difference again lies within the bandwidth, the I component of the excitation current flux controller is re-activated and the I component of the flux controller of the field-generating current is reduced as an exponential function with respect to time. The reduction of the I component over time depends on the rotor time constant (r0384).		

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p1600[0...n]	P flux controller P gain / P flux ctrl Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 999999.0	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.0
Description:	Sets the proportional gain of the P flux controller for separately-excited synchronous motors (FEM).		
Note:	The value is automatically pre-assigned dependent on the motor when the drive system is first commissioned. When calculating controller parameters (p0340 = 4), this value is re-calculated.		
r1602	CO: P flux controller output / P flux ctrl outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6726, 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the output of the P flux controller for separately-excited synchronous motors (FEM).		
p1603[0...n]	Field-generating current maximum / Id max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2, U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the maximum component of the field-generating current to the permissible maximum current (r0067).		
Note:	If value = 0.0%: For synchronous motors, 90 % is effective and for induction motors, 60 %.		
p1604[0...n]	Pulse technique current limit / Pulse current lim		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, REL, FEM Min 0.00 [Arms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the effective current limit within the pulse technique.		
Note:	The saturation characteristic of the motor defines the available operating range for the pulse technique. This operating range can be adjusted using the current limit. When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used. Otherwise, the rated motor current is used as pre-assigned value.		

p1605[0...n]	Pulse technique pattern configuration / Puls patrn config		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: ASM, REL, FEM Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the applied pulse patterns for estimating the continuous rotor position. Remark: See p1750 for the activation of the pulse-pattern technique.		
Value:	1: pm 2: ppm		
Dependency:	Refer to: p1750		
Note:	When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used.		

r1606	CO: Pulse technique pattern actual / Puls pattern act		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: ASM, REL, FEM Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the currently applied pulse patterns for estimating the continuous rotor position.		
Value:	0: None 1: pm 2: ppm		
Dependency:	Refer to: p1605, p1750		

p1607[0...n]	Pulse technique stimulus / Puls stimulus		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, REL, FEM Min 0.000 [mVs]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20000.000 [mVs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 32.000 [mVs]
Description:	Sets the excitation amplitude (voltage-time pulse) for the pulse technique for estimating the continuous rotor position.		
Dependency:	Refer to: p1605, p1750		

r1608[0...6]	CO: Pulse technique response / Puls response		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: ASM, REL, FEM Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the signal responses to the excitation of the pulse technique.		
Index:	[0] = Phase R [1] = Phase S [2] = D estimated [3] = Q estimated [4] = D estimated AC [5] = Q estimated AC [6] = Pointer length AC		

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Dependency: Refer to: p1605, p1607, p1750

p1609[0...n]	I/f operation current setpoint / I/f op I_setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6727
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]
Description:	Sets the stator current setpoint for operation of a separately-excited synchronous motor (FEM) in operating mode I/f (p1300 = 18).		

p1610[0...n]	Torque setpoint static (sensorless) / M_set static		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6700, 6721, 6722, 6726
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-200.0 [%]	200.0 [%]	50.0 [%]
Description:	Sets the static torque setpoint for sensorless vector control. This parameter is entered as a percentage referred to the rated motor torque (r0333). For sensorless vector control, when the motor model is shut down, an absolute current is impressed. p1610 represents the maximum load that occurs at a constant setpoint speed.		
Notice:	p1610 should always be set to at least 10 % higher than the maximum steady-state load that can occur.		
Note:	For p1610 = 0%, a current setpoint is calculated that corresponds to the no-load case (ASM: rated magnetizing current). For p1610 = 100 %, a current setpoint is calculated that corresponds to the rated motor torque. Negative values are converted into positive setpoints in the case of induction and permanent-magnet synchronous motors.		

p1611[0...n]	Additional acceleration torque (sensorless) / M_suppl_accel		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6700, 6721, 6722, 6726
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200.0 [%]	30.0 [%]
Description:	Enters the dynamic torque setpoint for the low-speed range for sensorless vector control. This parameter is entered as a percentage referred to the rated motor torque (r0333).		
Note:	When accelerating and braking p1611 is added to p1610 and the resulting total torque is converted into an appropriate current setpoint and controlled. For pure accelerating torques, it is always favorable to use the torque pre-control of the speed controller (p1496).		

p1612[0...n]	Current setpoint open-loop control, encoderless / I_setCtrEncoderl		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]
Description:	Sets the current setpoint for controlled (open-loop) encoderless operation.		

Note: The value is effective at speeds less than p1755 and represents a reserve for a possibly existing load torque or torque error in the moment of inertia.

p1612[0...n]	Current setpoint magnetizing open-loop controlled / Id_set ctrl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Arms]	10000.00 [Arms]	0.00 [Arms]

Description: Sets the magnetizing current setpoint in the open-loop controlled encoderless operation.
The value is only valid during the current model orientation.

Dependency: Refer to: p1610, p1611

Note: The value is effective at speeds less than p1755 and represents a reserve for a possibly existing load torque or torque error in the moment of inertia.

r1614	EMF maximum / EMF max		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6725
	P-Group: Displays, signals	Units group: 5_1	Unit selection: p0505
	Not for motor type: ASM, PEM, REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the actual maximum possible electromotive force (EMF) of the separately-excited synchronous motor.

Dependency: The value is the basis for the flux setpoint.

The maximum possible EMF depends on the following factors:

- Actual DC link voltage (r0070).
- Maximum modulation depth (p1803).
- Field-generating and torque-generating current setpoint.

p1616[0...n]	Current setpoint smoothing time / I_set T_smooth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6721, 6722, 6726
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4 [ms]	10000 [ms]	40 [ms]

Description: Sets the smoothing time for the current/torque setpoint in the open-loop-controlled operating range in the case of sensorless vector control.

Note: This parameter is only effective in the range where current is injected for sensorless vector control.

For permanent magnet synchronous motors, the parameter is effective over the complete speed range.

For induction motors, the current setpoint is calculated from p1610 and p1611 and for separately excited synchronous motors the torque setpoint is calculated from p1610 and p1611.

r1617	CO: Torque setpoint (controlled) / M_set op-loop ctrl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]

Description: Torque setpoint for sensorless control of the separately excited synchronous motor in the open-loop-controlled operating range (under p1755 * p1756).

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r1618	Current model controller pre-control / I_mod_ctrl prectrl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the pre-control value of the current model controller. It involves a magnetizing current in the d-direction.		
p1619[0...n]	Setpoint/actual value tracking threshold / SetAct track thrsh		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.00 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 6_2 Scaling: p2002 Max 10000.00 [Arms]	Access level: 3 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [Arms]
Description:	Threshold for setpoint/actual value tracking of the stator current in the q axis of the current model.		
p1620[0...n]	Stator current minimum / I_stator min		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min -10000.00 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 6_2 Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the minimum stator current for separately-excited synchronous motors (FEM). A negative value means that the field-generating stator current (d-axis) has a negative sign. The valid value is internally limited to 50% of the rated motor current (p0305).		
p1621[0...n]	Changeover speed inner cos phi = 1 / n_chngov cos phi=1		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the speed where a change is made from the inner to the outer cos phi = 1. If the value that is entered exceeds the rated speed, then a change is made to the inner cos phi = 1 over the complete speed range.		
p1622[0...n]	Field-generating current setpoint smoothing time constant / Id_setp T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.1 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [ms]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 20.0 [ms]
Description:	Sets the smoothing time constant for the setpoint of the field-generating current components. The current filtered in this way is included in the calculation of the cos phi.		

r1623[0...1]	Field-generating current setpoint (steady-state) / Id_set stationary		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6723, 6726, 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the steady-state field generating current setpoint (Id_set).		
Note:	Re index 1: Displays the stationary field-generating current on the stator side in the case of separately excited synchronous motors without the excitation current monitoring component (r1644).		
r1624	Field-generating current setpoint total / Id_setp total		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6640, 6721, 6723, 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the limited field-generating current setpoint (Id_set). This value comprises the steady-state field-generating current setpoint r1623 and a dynamic component that is only set when changes are made to the flux setpoint.		
p1625[0...n]	Excitation current setpoint calibration / I_exc_setp cal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 10.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the gain factor to weight the excitation current setpoint.		
r1626	CO: Excitation current setpoint / I_exc_setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated excitation current setpoint.		
Dependency:	Refer to: p0390		
r1627	CO: Current model load angle / I_mod load angle		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: p2005 Max - [°]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the load angle of the current model.		

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p1628[0...n]	Current model controller dynamic factor / I_mod_ctr dyn_fact		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6727
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min 1 [%]	Max 400 [%]	Factory setting 50 [%]
Description:	Sets the dynamic response factor for the current model controller.		

p1629[0...n]	Current model controller P gain / I_mod_ctrl Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6727
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min 0.000	Max 100000.000	Factory setting 0.000
Description:	Sets the proportional gain for the current model controller. This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.		

p1630[0...n]	Current model controller integral time / I_mod_ctrl Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6727
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min 0.00 [ms]	Max 10000.00 [ms]	Factory setting 0.00 [ms]
Description:	Sets the integral time for the current model controller. This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.		

r1631	Current model controller P gain effective / I_mod ctrl Kp eff		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6727
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min -	Max -	Factory setting -
Description:	Displays the effective P gain of the current model controller.		

r1632	Current model controller integral time effective / I_mod_ctrl Tn eff		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6727
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min - [ms]	Max - [ms]	Factory setting - [ms]
Description:	Displays the effective integral time of the current model controller.		

r1633	Current model flux setpoint / I_mod flux setp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the effective flux setpoint of the current model. The value is referred to the rated motor flux.		
r1634	Current model flux actual value / I_mod flux act val		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the effective flux actual value of the current model. The value is referred to the rated motor flux.		
r1635	Current model controller I component / I_mod_ctrl I comp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the I component of the current model controller.		
r1636	Current model controller output / I_mod_ctrl outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the output of the current model controller.		
r1637	Current model magnetizing current d axis / I_mod I_mag d-ax		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the magnetizing current of the current model in the d-axis.		

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r1638	Current model magnetizing current q axis / I_mod I_mag q-ax		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the magnetizing current of the current model in the q-axis.		
r1639	CO: Current model Isq after actual value tracking / I_mod Isq track		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the stator current in the q axis after the current actual value tracking.		
p1640[0...n]	CI: Excitation current actual value signal source / I_exc_ActVal S_src		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the excitation current actual value		
r1641	Excitation current actual value / I_exc_act val		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 6727, 8018 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the excitation current actual value that is read in.		
Dependency:	Refer to: p0390		
p1642[0...n]	Minimum excitation current / Min I_exc		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.1 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 50.0 [%]	Access level: 4 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 5.0 [%]
Description:	Sets the minimum excitation current. This means that negative excitation currents can be avoided.		

p1643[0...n]	Minimum excitation current closed-loop control gain factor / I_exc_min Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.00	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5.00	Access level: 4 Func. diagram: 6727 Unit selection: - Expert list: 1 Factory setting 0.40
Description:	Sets the gain factor for the minimum excitation current, closed-loop control. This is active if the excitation current is below 75 % of p1642.		
Dependency:	Refer to: p1642		
r1644	CO: Excitation current monitoring output / I_exc_monit outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 4 Func. diagram: 6727 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the output of the excitation current monitoring for separately excited synchronous motors.		
p1645[0...7]	BI: Excitation feedback signals signal source / Exc FS S_src		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: ASM, PEM, REL Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 6495 Unit selection: - Expert list: 1 Factory setting [0...6] 1 [7] 0
Description:	Sets the signal source for the individual feedback signals from the excitation.		
Index:	[0] = Excitation ready to be powered up [1] = Excitation ready [2] = Excitation operational [3] = Excitation group signal fault [4] = Excitation group signal alarm [5] = Not used [6] = Not used [7] = Excitation at the voltage limit		
Dependency:	Refer to: r1649		
p1646	Excitation monitoring time / Excit t_monit		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: FloatingPoint32 P-Group: Commands Not for motor type: ASM, PEM, REL Min 2.0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1300.0 [s]	Access level: 2 Func. diagram: 6495 Unit selection: - Expert list: 1 Factory setting 20.0 [s]
Description:	Sets the monitoring time of the excitation. After an ON command, the feedback signal must be received within this monitoring time.		
Note:	After the on command for the excitation (r1648.0 = 1), its feedback signal must be available at r1649.1 within this monitoring time (BI: p1645[1]). The same monitoring time is effective after the excitation is enabled for operation (r1648.3 = 1) up to the feedback signal "excitation operational" (r1649.2 = 1, BI: p1645[2]).		

p1647	Excitation switch-off delay time / Exc t_{off}		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6495
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [s]	5.0 [s]	0.8 [s]
Description:	Sets the switch-off delay time to shut down the excitation equipment.		
Note:	The delay time starts if, when powering down, r0863.0 = 0. r1648.0 and r1648.3 are reset at the end of the delay time.		

r1648.0...11	CO/BO: Excitation control word / Excitation STW				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 6495		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the control word for the excitation equipment.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Power up excitation	Yes	No	-
	01	Excitation no OFF2	Yes	No	-
	02	Excitation no OFF3	Yes	No	-
	03	Excitation operation enable	Yes	No	-
	07	Excitation acknowledge fault	Yes	No	-
	10	Master control by excitation equipment	Yes	No	-
	11	ccw rotating field excitation invert excitation current setpoint	Yes	No	-
Note:	Re bit 00: This bit is set dependent on r0863.0.				

r1649.0...8	CO/BO: Excitation status word / Excitation ZSW				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 6495		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status word of the excitation equipment.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Excitation ready to be powered up feedback signal	Yes	No	-
	01	Excitation ready feedback signal	Yes	No	-
	02	Excitation operational feedback signal	Yes	No	-
	03	Excitation group signal fault	Yes	No	-
	07	Excitation group signal alarm	Yes	No	-
	08	Excitation at the voltage limit	Yes	No	-
Dependency:	Refer to: p1645				

r1650	Current setpoint torque-generating before filter / Iq_set before filt		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5710 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the torque generating current setpoint Iqset after the torque limits and the clock cycle interpolation is ahead of the current setpoint filters.		
r1650	Current setpoint force-generating before filter / Iq_set before filt		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: 5710 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays the force generating current setpoint Iqset after the force limits and the clock cycle interpolation is ahead of the current setpoint filters.		
r1651	CO: Torque setpoint function generator / M_set FG		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Displays the torque setpoint of the function generator.		
r1651	CO: Force setpoint function generator / F_set FG		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Displays the force setpoint of the function generator.		
p1653[0...n]	Current setpoint torque-generating smoothing time minimum / Isq_s T_smth min		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 0.1 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20.0 [ms]	Access level: 4 Func. diagram: 6710 Unit selection: - Expert list: 1 Factory setting 0.1 [ms]
Description:	Sets the minimum smoothing time constant for the setpoint of the torque-generating current components.		

2 Parameters

2.2 List of parameters

p1654[0...n]	Curr. setpoint torque-gen. smoothing time field weakening range / Isq_s T_smth FW			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6710	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.1 [ms]	50.0 [ms]	4.8 [ms]	
Description:	Sets the smoothing time constant for the setpoint of the torque-generating current components.			
Note:	The smoothing time does not become effective until the field-weakening range is reached.			
p1655[0...4]	CI: Current setpoint/Speed actual value filter nat. frequency tuning / I/n_setp_filt f_n			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 6700, 6710	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: PERCENT	Expert list: 1	
	Min	Max	Factory setting	
	-	-	1	
Description:	Sets the signal source for tuning the natural frequency of the current setpoint filter 1, 2 and speed actual value filter 5.			
Index:	[0] = Filter 1 [1] = Filter 2 [2] = Reserved [3] = Reserved [4] = Filter 5			
p1656	Signal filter activation / I_setp_filt act			
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 bin	
Description:	Setting for activating/de-activating the 2nd order filter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	04	Filter 5	Active	Inactive
				FP
				8940
Dependency:	The filter is parameterized from p1677.			
p1656[0...n]	Manipulated variable filter velocity controller activation / Filt v_ctrl act			
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4965	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the manipulated variable filter for the velocity controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate filter 1	Yes	No
	01	Activate filter 2	Yes	No
				FP
				-
Dependency:	Refer to: p1657, p1658, p1659, p1660, p1661, p1662, p1663, p1664, p1665, p1666, p1699			

p1656[0...n]	Activates current setpoint filter / I_setp_filt act				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5710		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0001 bin		
Description:	Setting for activating/de-activating the current setpoint filter.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Filter 1	Active	Inactive	-
	01	Filter 2	Active	Inactive	-
	02	Filter 3	Active	Inactive	-
	03	Filter 4	Active	Inactive	-
Dependency:	The individual current setpoint filters are parameterized as of p1657.				
Note:	If not all of the filters are required, then the filters should be used consecutively starting from filter 1.				
p1656[0...n]	Current setpoint/Speed actual value filter activation / I_setp_filt act				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4715, 6710		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0001 bin		
Description:	Setting for activating/de-activating the current setpoint filter 1, 2 and speed actual value filter 5.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Filter 1	Active	Inactive	-
	01	Filter 2	Active	Inactive	-
	04	Filter 5	Active	Inactive	-
Dependency:	The individual current setpoint/speed actual value filters are parameterized starting at p1657.				
Note:	If not all of the filters are required, then the filters should be used consecutively starting from filter 1.				
p1657[0...n]	Manipulated variable filter 1 velocity controller type / Filt 1 v_ctrl type				
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4965		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	1	2	1		
Description:	Sets the type for manipulated variable filter 1 of the velocity controller				
Value:	1: PT2 low pass 2: General 2nd order filter				
Dependency:	For p1657 = 1, the following parameters should be set: - p1656.0, p1658, p1659 For p1657 = 2, the following parameters should be set: - p1656.0, p1658, p1659, p1660, p1661 Refer to: p1656, p1658, p1659, p1660, p1661, p1662, p1663, p1664, p1665, p1666				
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB \text{ bandwidth}} = 2 * D_{denominator} * f_{bandstop \text{ frequency}}$				

2 Parameters

2.2 List of parameters

p1657[0...n]	Current setpoint filter 1 type / I_set_filt 1 type		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5710, 6710 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 1 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p1658[0...n]	Manip. var. filter 1 velocity controller denom. natural freq. / Filt 1 v_ctrl fn_d		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for manipulated variable filter 1 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1659, p1660, p1661, p1662, p1663, p1664, p1665, p1666		
p1658[0...n]	Current setpoint filter 1 denominator natural frequency / I_set_filt 1 fn_d		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5710, 6710 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 1 (PT2, general filter).		
Dependency:	The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.		
p1659[0...n]	Manip. variable filter 1 velocity controller denominator damping / Filt 1 v_ctrl D_d		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for manipulated variable filter 1 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1660, p1661, p1662, p1663, p1664, p1665, p1666		

p1659[0...n]	Current setpoint filter 1 denominator damping / I_set_filt 1 D_d		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5710, 6710 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for current setpoint filter 1.		
Dependency:	The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.		

p1660[0...n]	Manip. var. filter 1 velocity controller numerator natural freq. / Filt 1 v_ctrl fn_n		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for manipulated variable filter 1 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1659, p1661, p1662, p1663, p1664, p1665, p1666		

p1660[0...n]	Current setpoint filter 1 numerator natural frequency / I_set_filt 1 fn_n		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5710, 6710 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 1 (general filter).		
Dependency:	The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.		

p1661[0...n]	Manip. variable filter 1 velocity controller numerator damping / Filt 1 v_ctrl D_n		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 4965 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for manipulated variable filter 1 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1659, p1660, p1662, p1663, p1664, p1665, p1666		

p1661[0...n]	Current setpoint filter 1 numerator damping / I_set_filt 1 D_n		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5710, 6710 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 1.		
Dependency:	The current setpoint filter 1 is activated via p1656.0 and parameterized via p1657 ... p1661.		

p1662[0...n]	Manipulated variable filter 2 velocity controller type / Filt 2 v_ctrl type		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the type for manipulated variable filter 2 of the velocity controller		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	For p1662 = 1, the following parameters should be set: - p1656.1, p1663, p1664 For p1662 = 2, the following parameters should be set: - p1656.1, p1663, p1664, p1665, p1666 Refer to: p1656, p1657, p1658, p1659, p1660, p1661, p1663, p1664, p1665, p1666		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p1662[0...n]	Current setpoint filter 2 type / I_set_filt 2 type		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5710, 6710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the current setpoint filter 2 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p1663[0...n]	Manip. var. filter 2 velocity controller denom. natural freq. / Filt 2 v_ctrl fn_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the denominator natural frequency for manipulated variable filter 2 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1659, p1660, p1661, p1662, p1664, p1665, p1666		

p1663[0...n]	Current setpoint filter 2 denominator natural frequency / I_set_filt 2 fn_d		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710, 6710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 2 (PT2, general filter).		
Dependency:	Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.		

p1664[0...n]	Manip. variable filter 2 velocity controller denominator damping / Filt 2 v_ctrl D_d		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for manipulated variable filter 2 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1659, p1660, p1661, p1662, p1663, p1665, p1666		

p1664[0...n]	Current setpoint filter 2 denominator damping / I_set_filt 2 D_d		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710, 6710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for current setpoint filter 2.		
Dependency:	Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.		

p1665[0...n]	Manip. var. filter 2 velocity controller numerator natural freq. / Filt 2 v_ctrl fn_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for manipulated variable filter 2 of the velocity controller.		
Dependency:	Refer to: p1656, p1657, p1658, p1659, p1660, p1661, p1662, p1663, p1664, p1666		

p1665[0...n]	Current setpoint filter 2 numerator natural frequency / I_set_filt 2 fn_n		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710, 6710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 2 (general filter).		
Dependency:	Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.		

2 Parameters

2.2 List of parameters

p1666[0...n]	Manip. variable filter 2 velocity controller numerator damping / Filt 2 v_ctrl D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700

Description: Sets the numerator damping for manipulated variable filter 2 of the velocity controller.

Dependency: Refer to: p1656, p1657, p1658, p1659, p1660, p1661, p1662, p1663, p1664, p1665

p1666[0...n]	Current setpoint filter 2 numerator damping / I_set_filt 2 D_n		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710, 6710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700

Description: Sets the numerator damping for current setpoint filter 2.

Dependency: Current setpoint filter 2 is activated via p1656.1 and parameterized via p1662 ... p1666.

p1667[0...n]	Current setpoint filter 3 type / I_set_filt 3 type		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1

Description: Sets the current setpoint filter 3 as low pass (PT2) or general 2nd-order filter.

Value:
1: PT2 low pass
2: General 2nd order filter

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1668[0...n]	Current setpoint filter 3 denominator natural frequency / I_set_filt 3 fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 3 (PT2, general filter).

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1669[0...n]	Current setpoint filter 3 denominator damping / I_set_filt 3 D_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 3.

Dependency: Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.

p1670[0...n]	Current setpoint filter 3 numerator natural frequency / I_set_filt 3 fn_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 3 (general filter).		
Dependency:	Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.		

p1671[0...n]	Current setpoint filter 3 numerator damping / I_set_filt 3 D_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for current setpoint filter 3.		
Dependency:	Current setpoint filter 3 is activated via p1656.2 and parameterized via p1667 ... p1671.		

p1672[0...n]	Current setpoint filter 4 type / I_set_filt 4 type		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the current setpoint filter 4 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.		

p1673[0...n]	Current setpoint filter 4 denominator natural frequency / I_set_filt 4 fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 4 (PT2, general filter).		
Dependency:	Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.		

p1674[0...n]	Current setpoint filter 4 denominator damping / I_set_filt 4 D_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for current setpoint filter 4.		
Dependency:	Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.		

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p1675[0...n]	Current setpoint filter 4 numerator natural frequency / I_set_filt 4 fn_d		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 4 (general filter).		
Dependency:	Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.		
p1676[0...n]	Current setpoint filter 4 numerator damping / I_set_filt 4 D_n		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5710
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for current setpoint filter 4.		
Dependency:	Current setpoint filter 4 is activated via p1656.3 and parameterized via p1672 ... p1676.		
p1677	Vdc actual value filter 5 type / Vdc act_filt 5 typ		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the Vdc actual value filter 5 as low pass (PT2) or as extended general 2nd order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	The Vdc actual value filter is activated with p1656.4 and parameterized via p1677 ... p1681.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p1677[0...n]	Speed actual value filter 5 type / n_act_filt 5 type		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the speed actual value filter 5 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	The speed actual value filter is activated via p1656.4 and parameterized via p1677 ... p1681.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		

p1678	Vdc actual value filter 5 denominator natural frequency / Vdc act_filt5 fn_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]
Description:	Sets the denominator natural frequency for the Vdc actual value filter 5 (PT2, general filter).		
Dependency:	The Vdc actual value filter is activated with p1656.4 and parameterized via p1677 ... p1681.		
p1678[0...n]	Speed actual value filter 5 denominator natural frequency / n_act_filt 5 fn_d		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the denominator natural frequency for speed actual value filter 5 (PT2, general filter).		
Dependency:	The speed actual value filter is activated via p1656.4 and parameterized via p1677 ... p1681.		
p1679	Vdc actual value filter 5 denominator damping / Vdc act_filt 5 D_d		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for Vdc actual value filter 5.		
Dependency:	The Vdc actual value filter is activated with p1656.4 and parameterized via p1677 ... p1681.		
p1679[0...n]	Speed actual value filter 5 denominator damping / n_act_filt 5 D_d		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for speed actual value filter 5.		
Dependency:	The speed actual value filter is activated via p1656.4 and parameterized via p1677 ... p1681.		
p1680	Vdc actual value filter 5 numerator natural frequency / Vdc act_filt5 fn_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]
Description:	Sets the numerator natural frequency for the Vdc actual value filter 5 (general filter).		
Dependency:	The Vdc actual value filter is activated with p1656.4 and parameterized via p1677 ... p1681.		

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p1680[0...n]	Speed actual value filter 5 numerator natural frequency / n_act_filt 5 fn_n		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for speed actual value filter 5 (general filter).		
Dependency:	The speed actual value filter is activated via p1656.4 and parameterized via p1677 ... p1681.		

p1681	Vdc actual value filter 5 numerator damping / Vdc act_filt 5 D_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.010
Description:	Sets the numerator damping for Vdc actual value filter 5.		
Dependency:	The Vdc actual value filter is activated with p1656.4 and parameterized via p1677 ... p1681.		

p1681[0...n]	Speed actual value filter 5 numerator damping / n_act_filt 5 D_n		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4715
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for speed actual value filter 5.		
Dependency:	The speed actual value filter is activated via p1656.4 and parameterized via p1677 ... p1681.		

p1699	Filter data acceptance / Filt data accept		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates data acceptance for parameter changes for the filter. p1699 = 0: The new filter data are immediately accepted. p1699 = 1: The new filter data are only accepted when this parameter is reset.		
Dependency:	Velocity setpoint filter 1, 2 (p1414 and following) Velocity actual value filter (p1413, p1446 and following) Manipulated variable filter velocity controller 1, 2 (p1656 and following) Manipulated variable filter (p1800 and following) Precontrol filter (p1721 and following)		

p1699	Filter data acceptance / Filt data accept		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activates data acceptance for parameter changes for the filter. p1699 = 0: The new filter data are immediately accepted. p1699 = 1: The new filter data are only accepted when this parameter is reset.		
Dependency:	Speed setpoint filter 1, 2 (p1414 and following) Current setpoint filter 1 ... 4 (p1656 and following) Current setpoint filter 5 ... 10 (function module, p5200 and following) Refer to: p1414, p1656, p5200		
p1700[0...n]	Force controller loop gain / F_ctrl loop_gain		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [N/V]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000000000.0 [N/V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [N/V]
Description:	Sets the loop gain for the force controller.		
Dependency:	Refer to: p1400, p1715, p1717, r1718, p1718, r1719, p1719, p1720		
p1701[0...n]	Current controller reference model dead time / I_ctrRefMod t_dead		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1.0	Access level: 3 Func. diagram: 5714 Unit selection: - Expert list: 1 Factory setting 1.0
Description:	Sets the fractional dead time for the current controller reference model. This parameter emulates the computing dead time of the proportionally controlled current control loop.		
Note:	Dead time = p1701 * p0115[0]		
p1702[0...n]	Isd current controller pre-control scaling / Isd_ctr_prectrScal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 4 Func. diagram: 6714 Unit selection: - Expert list: 1 Factory setting 70.0 [%]
Description:	Sets the scaling of the dynamic current controller pre-control for the flux-generating current component Isd.		
Note:	The parameter is effective for permanent and separately-excited synchronous motors.		

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p1703[0...n]	Isq current controller pre-control scaling / Isq_ctr_prectrScal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 4 Func. diagram: 6714 Unit selection: - Expert list: 1 Factory setting 70.0 [%]
Description:	Sets the scaling of the dynamic current controller pre-control for the torque/force-generating current component Isq.		
p1704[0...n]	Isq current controller pre-control EMF scaling / Isq_ctrl EMF scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 4 Func. diagram: 6714, 6726 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the scaling of the EMF pre-control for the Isq current controller.		
p1705[0...n]	Flux setpoint/actual value tracking threshold / Flux track thresh		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 100.0 [%]	Access level: 4 Func. diagram: 6714, 6726 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Threshold for the setpoint - actual value tracking of the EMF pre-control of the Isq current controller.		
p1715[0...n]	Force controller P gain / F_ctrl Kp		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.000	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain for the force controller.		
Dependency:	Refer to: p1400, p1700, p1717, r1718, p1718, r1719, p1719, p1720		
p1715[0...n]	Current controller P gain / I_ctrl Kp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000 [V/A]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: 18_1 Scaling: - Max 100000.000 [V/A]	Access level: 3 Func. diagram: 5714, 7017 Unit selection: p0505 Expert list: 1 Factory setting 0.000 [V/A]
Description:	Sets the proportional gain of the current controller for the lower adaptation current range. This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.		
Dependency:	Refer to: p0391, p0392, p0393		
Note:	For p0393 = 100 %, the current controller adaptation is disabled and p1715 is effective over the entire range.		

p1715[0...n]	Current controller P gain / I_ctrl Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.000	Access level: 3 Func. diagram: 6700, 6714, 7017 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain of the current controller for the lower adaptation current range. This value is automatically pre-set using p3900 or p0340 when commissioning has been completed.		
Dependency:	Refer to: p0391, p0392, p0393		
Note:	For p0393 = 100 %, the current controller adaptation is disabled and p1715 is effective over the entire range.		
p1716[0...n]	Force controller P gain weakening / F_ctrl Kp red		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.1 [%]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting 40.0 [%]
Description:	Sets the weakening of the proportional gain for large actuating signals for the force controller. The setting value specifies what percentage of a P component of 10 V is weakened.		
Dependency:	Refer to: p1715		
p1717[0...n]	Force controller integral time / F_ctrl Tn		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2000.00 [ms]	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting 40.00 [ms]
Description:	Sets the integral time of the force controller.		
Dependency:	Refer to: p1400, p1700, p1715, r1718, p1718, r1719, p1719, p1720		
p1717[0...n]	Current controller integral-action time / I_ctrl Tn		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.00 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.00 [ms]	Access level: 3 Func. diagram: 5714, 6700, 6714, 7017 Unit selection: - Expert list: 1 Factory setting 2.00 [ms]
Description:	Sets the integral-action time of the current controller.		
Dependency:	Refer to: p1715		

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p1718[0...n]	Force controller D component smoothing time constant / F_ctrl D comp T		
HLA	Can be changed: T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.250 [ms]	100.000 [ms]	0.500 [ms]
Description:	Sets the smoothing time constant of the D component for the force controller.		
Dependency:	Refer to: p1400, p1700, p1715, p1717, r1719, p1719, p1720		
r1718	CO: Isq controller output / Isq_ctrl outp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6714
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the actual output of the Isq current controller (torque/force generating current, PI controller). The value contains the proportional and integral components of the PI controller.		
p1719[0...n]	Force controller derivative-action time / F_ctrl t_deriv		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10000.0 [ms]	10000.0 [ms]	0.0 [ms]
Description:	Sets the derivative-action time for the force controller.		
Dependency:	Refer to: p1400, p1700, p1715, p1717, r1718, p1718, p1720		
r1719	Isq controller integral component / Isq_ctrl I_comp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6714
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the integral component of the Isq current controller (torque/force-generating current, PI controller).		
p1720[0...n]	Force controller pre-control factor / F_ctr prectr fact		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	120.0 [%]	100.0 [%]
Description:	Sets the factor for the velocity pre-control of the force controller.		

p1721[0...n]	Precontrol filter activation / Prectrl_filt act			
HLA	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4970	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the precontrol filter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate filter	Yes	No
Dependency:	Refer to: p1699, p1722, r1724, p1724, r1725, p1725, p1726, p1727			
p1722[0...n]	Precontrol filter type / Prectrl_filt type			
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3	
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4970	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	2	1	
Description:	Sets the precontrol filter as low pass (PT2) or as general 2nd-order filter.			
Value:	1: PT2 low pass 2: General 2nd order filter			
Dependency:	The pre-control filter is activated via p1721.0 and parameterized via p1721 ... p1726.			
Note:	For an extended general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB \text{ bandwidth}} = 2 * D_{\text{denominator}} * f_{\text{bandstop frequency}}$			
r1723	CO: Isd controller output / Isd_ctrl outp			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6714	
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505	
	Not for motor type: REL	Scaling: p2001	Expert list: 1	
	Min	Max	Factory setting	
	- [Vrms]	- [Vrms]	- [Vrms]	
Description:	Displays the actual output of the Isd current controller (flux-generating current, PI controller). The value contains the proportional and integral components of the PI controller.			
p1724[0...n]	Precontrol filter denominator natural frequency / Prectrl_filt fn_d			
HLA	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]	
Description:	Sets the denominator natural frequency for the precontrol filter (PT2, general filter).			
Recommend.:	The pre-control filter is activated via p1721.0 and parameterized via p1722 ... p1727.			
Dependency:	Refer to: p1721			

2 Parameters

2.2 List of parameters

r1724	Isd controller integral component / Isd_ctrl I_comp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 4 Func. diagram: 6714 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the integral component of the Isd current controller (flux-generating current, PI controller).		
p1725[0...n]	Precontrol filter denominator damping / Prectrl_filt D_d		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: p2001 Max 10.000	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for the precontrol filter (PT2, general filter).		
Dependency:	The pre-control filter is activated via p1721.0 and parameterized via p1722 ... p1727. Refer to: p1721		
r1725	Isd controller integral component limit / Isd_ctrl I_limit		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 4 Func. diagram: 6714 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the limit value for the integral component of the Isd current controller.		
p1726[0...n]	Precontrol filter numerator natural frequency / Prectrl_filt fn_n		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 4970 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for the precontrol filter (general filter).		
Dependency:	Refer to: p1721		
Note:	The pre-control filter is activated via p1721.0 and parameterized via p1722 ... p1727.		
p1726[0...n]	Quadrature arm decoupling scaling / Transv_decpl scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 4 Func. diagram: 6714 Unit selection: - Expert list: 1 Factory setting 75.0 [%]
Description:	Sets the scaling of the quadrature arm decoupling		
Note:	This parameter is ineffective for sensorless vector control. In this case, p1727 is always used. If p1726 is set to 0, then the quadrature de-coupling is de-activated. The integral component of the Isd current controller remains effective in the complete speed control range. For the closed-loop control of synchronous motors, this parameter is used to scale the current controller de-coupling.		

p1727[0...n]	Precontrol filter numerator damping / Prectrl_filt D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4970
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for precontrol filter.		
Dependency:	The pre-control filter is activated via p1721.0 and parameterized via p1722 ... p1727.		
p1727[0...n]	Quadrature arm decoupling at voltage limit scaling / TrnsvDecplVmaxScal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6714
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	200.0 [%]	50.0 [%]
Description:	Sets the scaling of quadrature arm decoupling when the voltage limit is reached.		
r1728	De-coupling voltage in-line axis / U_dir-axis_decoupl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6714
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the actual output of the quadrature channel de-coupling for the d axis.		
r1729	De-coupling voltage quadrature axis / U_quad_decoupl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6714
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the actual output of the quadrature channel de-coupling for the q axis.		
p1730[0...n]	Isd controller integral component shutdown threshold / Isd ctrl Tn shutd		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	30 [%]	150 [%]	30 [%]
Description:	Sets the speed threshold for deactivating the integral component of the Isd controller. The d current controller is only effective as P controller for speeds greater than the threshold value. Instead of the integral component, the quadrature arm decoupling is effective.		
Warning:	For settings above 80%, the d current controller is active up to the field weakening limit. When operated at the voltage limit, this can result in an unstable behavior. In order to avoid this, the dynamic voltage reserve p1574 should be increased.		
			
Note:	The parameter value is referred to the synchronous rated motor speed.		

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2.2 List of parameters

p1731[0...n]	Isd controller combination current time component / Isd ctr I_combi T1		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0.00 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the time constant to calculate the d current DC component difference (combination current) to add to the d current controller actual value.		
Note:	It is not added for p1731 = 0.		
r1732	CO: Direct-axis voltage setpoint / Direct U set		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 5700, 5714, 6714, 5718 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the direct axis voltage setpoint Ud.		
r1732[0...1]	CO: Direct-axis voltage setpoint / Direct U set		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 5700, 5714, 6714, 5718 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the direct axis voltage setpoint Ud.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
r1733	CO: Quadrature-axis voltage setpoint / Quad U set		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 5700, 5714, 5718, 6714, 6719 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the quadrature axis voltage setpoint Uq.		

r1733[0...1]	CO: Quadrature-axis voltage setpoint / Quad U set		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 5700, 5714, 5718, 6714, 6719 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the quadrature axis voltage setpoint Uq.		
Index:	[0] = Unsmoothed [1] = Smoothed with p0045		
p1740[0...n]	Gain resonance damping for encoderless closed-loop control / Gain res_damp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.025
Description:	Defines the gain of the controller for resonance damping for operation with sensorless vector control in the range that current is injected.		
p1744[0...n]	Motor model speed threshold stall detection / MotMod n_thr stall		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL, FEM Min 0.00 [rpm]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 100.00 [rpm]
Description:	Sets the speed threshold value to detect a stalled motor. If the adaptation controller output exceeds the parameterized speed difference, then in status word r1408.11 is set = 1.		
Dependency:	If a stalled drive is detected (r1408.11 = 1), fault F07902 is output after the delay time set in p2178. Refer to: p2178		
Note:	Speed monitoring is only effective in operation with a speed encoder (refer to p1300). Stalling is also identified if steps/jumps occur in the speed signal, which exceed the value in p0492.		
p1745[0...n]	Motor model error threshold stall detection / MotMod ThreshStall		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [%]	Calculated: CALC_MOD_REG Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 5.0 [%]
Description:	Sets the fault threshold in order to detect a motor that has stalled. If the error signal (r1746) exceeds the parameterized error threshold, then status signal r1408.12 is set to 1.		
Dependency:	If a stalled drive is detected (r1408.12 = 1), fault F07902 is output after the delay time set in p2178. Refer to: p2178		
Note:	Monitoring is only effective in the low-speed range (below p1755 * (100% - p1756)).		

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r1746	Motor model error signal stall detection / MotMod sig stall		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Signal to initiate stall detection		
Note:	The signal is not calculated while magnetizing and only in the low speed range (below p1755 * (100 % - p1756)).		
p1748[0...n]	Motor model lower changeover speed n_set -> n_act / MotMod low n_chng		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: ASM, PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 90.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.0 [%]
Description:	Sets the lower speed for the transition "n_set -> n_act" in encoderless operation. This value is entered as a percentage referred to p1749.		
Dependency:	Refer to: p1749, p1752		
p1749[0...n]	Motor model upper changeover speed / increase changeover speed / Up/incr n_chngov		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 99.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.0 [%]
Description:	Separately-excited synchronous motor: Sets the upper speed for the transition "n_set -> n_act" in sensorless operation. This value is entered as a percentage of p1755. Induction motor without speed encoder: Depending on the machine data, the drive has calculated a minimum value of the operating frequency for rugged operation. If the minimum value is greater than the lower changeover limit parameterized with p1755 * (1 - 2 * p1756), then the difference is displayed using p1749 * p1755. The parameter value cannot be changed.		
Dependency:	Refer to: p1748, p1752, p1755, p1756		
p1750[0...n]	Motor model configuration / MotMod config		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: Unsigned8 P-Group: Closed-loop control Not for motor type: REL, FEM Min -	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin
Description:	Sets the configuration for the motor model. Bit 0 = 1: Forces open-loop speed-controlled starting (ASM). Bit 1 = 1: Forces the system to pass through frequency zero, open-loop-controlled (ASM). Bit 2 = 1: Drive remains in full closed-loop control mode, even at zero frequency (ASM). Bit 3 = 1: Motor model evaluates the saturation characteristic (ASM).		

Bit 4 = 1: Time-controlled change between current and observer models (ASM).

Bit 5 = 1: HF signal injection to estimate the continuous rotor position (PESM).

Bit 6 = 1: If the motor is blocked, sensorless vector control remains speed-controlled (ASM).

For a stalled (blocked) synchronous motor (PEM), the encoderless vector control remains open-loop speed controlled.

Bit 7 = 1: Use rugged switchover limits to switchover the model between open-loop and closed-loop controlled operation (ASM).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Controlled start	Yes	No	-
	01	Controlled through 0 Hz	Yes	No	-
	02	Closed-loop ctrl oper. down to zero freq. for passive loads	Yes	No	-
	03	Motor model Lh_pre = f(PsiEst)	Yes	No	-
	04	Model changeover	Time controlled	Freq. controlled	-
	05	Cl.-loop control mode PESM up to f=0Hz with HF signal injection	Yes	No	-
	06	Closed-loop/open-loop controlled (PEM) for blocked motor	Yes	No	-
	07	Use rugged changeover limits	Yes	No	-

Caution:



Do not use bit 6 = 1 if the motor can be slowly reversed by the load at the torque limit. Long delay times due to blocking ($p2177 > p1758$) can cause the motor to stall. In this case you should de-activate the function or use closed-loop control throughout the speed range (note the information re bit 2 = 1).

Note:

Bit 0 ... 3 only have influence for sensorless vector control, bit 4 only for vector control with encoder. Bit 2 is pre-assigned depending on p0500.

Re bit 2 = 1:

The sensorless vector control is effective down to zero frequency. A change is not made into the open-loop speed controlled mode.

This operating mode is possible for passive loads. These include applications where the load itself does not generate any active torque and therefore only acts reactively to the drive torque of the induction motor.

If bit 2 = 1, then bit 3 is automatically set to 1. Manual de-selection is possible and may be sensible if the saturation characteristic (p1960) was not measured for third-party motors. Generally, for standard SIEMENS motors, the already pre-assigned (default value) saturation characteristic is adequate.

When the bit is set, the selection of bits 0 and 1 is ignored.

Re bit 2 = 0:

If the model feedback is deactivated ($p1784 = 0$), with bit 2 = 0, then bit 3 is also automatically set to 0.

Re bit 5 = 1:

The selection of HF signal injection is only relevant for permanent-magnet synchronous motors (PESM). Therefore, activation of bit 5 is only possible outside of motor commissioning ($p0010 = 0$).

In order to achieve user-friendly configuration of the power unit components in the oversampling mode, when activated for the first time, initially p1810.3 is set, and then an automatic system boot is initiated. This is only possible if all of the axes connected to the Control Unit are switched off (refer to the setting conditions for p0009); otherwise, it is not possible to set the bit.

When deactivating p1750.5, p1810.3 remains unchanged and the system does not boot again.

Therefore, to reverse configure the power unit components from the oversampling mode (after manually deselecting p1750 bit 5) then initially p1810 bit 3 must be manually deleted and then a manual warm restart initiated.

As an alternative to a warm restart: save the parameters and carry out a POWER ON (switch-off/switch-on).

When the function "safety without encoder" (p9306/p9506) is activated, this setting is not permissible and results in monitoring errors.

Re bit 6 = 1:

The following applies for encoderless vector control of induction motors:

For a blocked motor (see p2175, p2177) the time condition in p1758 is bypassed and a change is not made into open-loop controlled operation.

The following applies for encoderless vector control of synchronous motors:

For a blocked motor (see p2175, p2177), the speed ramp-function generator is held in open-loop speed controlled operation, and a change is not made into closed-loop controlled operation.

2 Parameters

2.2 List of parameters

Re bit 7 = 1:

The following applies for encoderless vector control of induction motors:

If the changeover limits are parameterized too low (p1755, p1756), then they are automatically increased to rugged values by the absolute amount $p1749 * p1755$.

The effective time condition for changing over into open-controlled operation is obtained from the minimum of p1758 and $0.5 * r0384$.

Activation can make sense for applications that demand a high torque at low frequencies and therefore low speed gradients.

Adequate parameterization must be ensured (p1610, p1611).

r1751

Motor model status / MotMod status

VECTOR (n/M),
VECTOR_AC (n/M),
VECTOR_I_AC (n/M)

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: REL, FEM

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the status of the motor model.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Controlled operation	Active	Inactive	6721
01	Set ramp-function generator	Active	Inactive	-
02	Stop RsLh adaptation	Yes	No	-
03	Feedback	Active	Inactive	-
04	Encoder operation	Active	Inactive	-
05	Holding angle	Yes	No	-
06	Acceleration criterion	Active	Inactive	-
07	Set angular integrator PEM	Yes	No	-
08	Stop Kt adaptation PEM	Yes	No	-
09	PolID active PEM sensorless	Yes	No	-
10	I injection PEM	Yes	No	-
11	Speed controller output cannot be set to zero	Yes	No	-
12	Rs adapt waits	Yes	No	-
13	Motor operation	Yes	No	-
14	Stator frequency sign	Positive	Negative	-
15	Torque sign	Motor mode	Regenerative mode	-
16	Pulse injection active PEM	Yes	No	-
17	Operation with rugged model feedback	Enabled	Inhibited	-
18	Operation of the current model with current feedback	Enabled	Inhibited	-
19	Current feedback in the current model	Active	Inactive	-
20	Rugged increase of the changeover limits	Active	Inactive	-
21	Motor blocked (RFG stop) PEM	No	Yes	-

Note:

Re bit 17:

Displays the status when enabling the rugged model feedback (p1784) for operation with and without encoder.

The feedback is used to increase the parameter ruggedness of the motor model and is effective in the operating range of the two-component closed loop current control.

Re bit 18:

Displays the status when enabling the differential current feedback in the current model for operation with encoder.

The function is automatically enabled with $p1784 > 0$ or $p1731 > 0$. The feedback is used for a rugged change between the current model and complete machine model with active rugged model feedback and combination current.

Re bit 19:

Displays the currently active stator circuit feedback in current model operation.

Re bit 20:

Displays the currently effective increase of the changeover limits by the value $p1749 * p1755$.

Re bit 21:

For a blocked synchronous motor, the speed ramp-function generator is held in the open-loop speed controlled operating range if the torque setpoint reaches the torque limit and the speed is less than the threshold value in p2175.

p1752[0...n] Motor model changeover speed operation with encoder / MotMod n_chgov enc

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
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Description: Sets the speed to change over the motor model for operation with encoder.

Dependency: Refer to: p1756

Note: Induction motor (ASM):

The motor model is influenced for speeds greater than p1752.

Synchronous motor (SRM):

A monitoring function (F07412) is activated for speeds greater than p1752.

The motor model is additionally influenced when kT adaptation is activated (p1780.3 = 1).

p1752[0...n] Motor model with encoder changeover velocity / MotMod enc v_chgov

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0.00 [m/min]	1000.00 [m/min]	1000.00 [m/min]
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Description: Sets the velocity to change over the motor model for operation with encoder.

Dependency: Refer to: p1756

Note: A monitoring function (F07412) is activated for velocities greater than p1752.

The motor model is additionally influenced when kT adaptation is activated (p1780.3 = 1).

p1752[0...n] Motor model changeover speed operation with encoder / MotMod n_chgov enc

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
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Description: Sets the speed to change over the motor model for operation with encoder.

Dependency: In U/f characteristic mode the parameter is of no significance.

Using the friction characteristic for operation with encoder:

When changing the motor model changeover speed p1752, the points along the friction characteristic should be recalculated (p0340 = 5) and the friction characteristic recorded again (p3845). For slight changes, only the associated friction characteristic points must be recorded (see p3844).

Refer to: p1756

p1753[0...n] Motor model changeover speed hysteresis operation with encoder / MotMod n_chgovHysE

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0.0 [%]	90.0 [%]	0.0 [%]
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Description: Sets the hysteresis for the changeover speed of the motor model for operation with speed encoder.

Dependency: Refer to: p1752

2 Parameters

2.2 List of parameters

Note: The value refers to p1752. In the case of separately excited synchronous motors, the lower hysteresis value is calculated with $p1752 * p1753$; in the case of all other types of motor, $p1752 * (1 - p1753)$ is used.

p1754[0...n]	Flux angle difference smoothing time / Angle diff T_smth		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6733
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [ms]	10000.0 [ms]	5.0 [ms]
Description:	Sets the smoothing time constant to filter the main flux angle difference from the voltage and current models. The filtered value is included in the calculation of the total flux angle. PESM: Sets the smoothing time constant for the angular difference display between motor model and encoder.		
Note:	In the case of a separately excited synchronous motor and sensorless vector control, the parameter must be set to the minimum value to improve motor model changeover.		

p1755[0...n]	Motor model changeover speed encoderless operation / MotMod n_chgSnsorl		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
Description:	Sets the speed to change over the motor model to encoderless operation.		
Dependency:	Refer to: p1756		
Note:	The changeover speed applies for the changeover between open-loop and closed-loop control mode.		

p1755[0...n]	Motor model changeover velocity encoderless operation / MotMod v_chgSnsorl		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	1000.00 [m/min]
Description:	Sets the velocity to change over the motor model to encoderless operation.		
Dependency:	Refer to: p1756		
Note:	The changeover velocity applies for the changeover between open-loop and closed-loop control mode.		

p1755[0...n]	Motor model changeover speed encoderless operation / MotMod n_chgSnsorl		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	210000.00 [rpm]
Description:	Sets the speed to change over the motor model to encoderless operation.		
Dependency:	In U/f characteristic mode the parameter is of no significance. Refer to: p1749, p1756		
Notice:	The changeover speed represents the steady-state minimum speed up to which the motor model can be used in sensorless steady-state operation. If the stability is not adequate close to the changeover speed, it may make sense to increase the parameter value.		
Note:	The changeover speed applies for the changeover between open-loop and closed-loop control mode.		

p1756	Motor model changeover speed hysteresis / MotMod n_chgov hys		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: CALC_MOD_CON Dyn. index: - Units group: - Scaling: - Max 90.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 5.0 [%]
Description:	Sets the hysteresis for the changeover speed/velocity of the motor model.		
Dependency:	Refer to: p1752, p1755		
Note:	The value is entered relative to p1404, p1752 or p1755.		
p1756	Motor model changeover velocity hysteresis / MotMod v_chgov hys		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: CALC_MOD_CON Dyn. index: - Units group: - Scaling: - Max 90.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 5.0 [%]
Description:	Sets the hysteresis for the changeover speed/velocity of the motor model.		
Dependency:	Refer to: p1752, p1755		
Note:	The value is entered relative to p1404, p1752 or p1755.		
p1756	Motor model changeover speed hysteresis encoderless operation / MotMod n_chgov hys		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.0 [%]	Calculated: CALC_MOD_REG Dyn. index: - Units group: - Scaling: - Max 95.0 [%]	Access level: 3 Func. diagram: 6730, 6731, 6732, 6733 Unit selection: - Expert list: 1 Factory setting 50.0 [%]
Description:	Sets the hysteresis for the changeover speed of the motor model for encoderless operation. In the case of separately excited synchronous motors, the lower hysteresis value is calculated with $p1756 * p1755$; in the case of all other types of motor, $p1755 * (1 - p1756)$ is used.		
Dependency:	In U/f characteristic mode the parameter is of no significance. Refer to: p1755		
Note:	The parameter value refers to p1755. In the case of separately excited synchronous motors, the lower hysteresis value is calculated with $p1755 * p1756$; in the case of all other types of motor, $p1755 * (1 - p1756)$ is used.		
p1757[0...n]	Motor model w/o enc. op./cl.-loop controlled stab. controller Kp / MotMod w/o enc Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL, FEM Min 0.01	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.00	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.70
Description:	Sets the gain of the transient response controller when the motor model changes over from open-loop controlled operation to closed-loop controlled operation.		
Note:	Only for ASM and PSM in encoderless operation: The settling range starts at $0.5 * p1755 * p1756$. For ASM it ends at $p1755 * p1756$ or at p1755, if p1759 is at the maximum value. For PSM it always ends at $p1755 * p1756$.		

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2.2 List of parameters

p1758[0...n]	Motor model changeover delay time closed/open-loop control / MotMod t cl_op		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 100 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000 [ms]
Description:	Sets the minimum time for falling below the changeover speed when changing from closed-loop controlled operation to open-loop controlled operation.		
Dependency:	The wait time has no significance if the setpoint speed before the ramp-function generator lies in the open-loop speed controlled operating range. In this case, the change is made without any delay. Refer to: p1755, p1756		
Note:	If p1758 is changed, commissioning must be selected in order to validate the value for the blocking monitoring.		
p1759[0...n]	Motor model changeover delay time open/closed-loop control / MotMod t op_cl		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the minimum time for a transition from open-loop controlled to closed-loop controlled operation after the lower changeover speed $p1755 * (1 - p1756 / 100 \%)$ has been exceeded.		
Dependency:	Refer to: p1755, p1756		
Note:	With p1759 = 2000 ms, the delay time becomes ineffective and the model changeover is determined by the output frequency only (changeover for p1755).		
p1760[0...n]	Motor model with encoder speed adaptation Kp / MotMod wE n_ada Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL, FEM Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000.000
Description:	Sets the proportional gain of the controller for speed adaptation with encoder		
p1761[0...n]	Motor model with encoder speed adaptation Tn / MotMod wE n_ada Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL, FEM Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4 [ms]
Description:	Sets the integral-action time of the controller for speed adaptation with encoder		

r1762[0...1]	Motor model deviation component 1 / MotMod dev comp 1		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6721, 6730, 6731
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Induction motor (ASM):
Displays the referred imaginary system deviation for the adaptation circuit of the motor model.
Permanent magnet synchronous motor (PEM):
Displays the system deviation for speed adaptation.
r1762[0]: Angular deviation [rad-el] of the estimated EMF.
r1762[1]: Angular deviation [rad-el] of the low-level signal response for pulse technique.

Index:
[0] = Deviation model 1
[1] = Deviation model 2

r1763	Motor model deviation component 2 / MotMod dev comp 2		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Induction motor (ASM):
Displays the referred real system deviation for the adaptation circuit of the motor model.
Permanent magnet synchronous motor (PEM):
Not used.

p1764[0...n]	Motor model without encoder speed adaptation Kp / MotMod woE n_adaKp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6730
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	100000.000	1000.000

Description: Sets the proportional gain of the controller for speed adaptation without encoder.

r1765	Motor model speed adaptation Kp effective / MotM n_ada Kp act		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the effective proportional gain of the controller for the speed adaptation.

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p1766[0...n]	Motor model voltage model calculation enable / U_mod calc enab		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	90.0 [%]	50.0 [%]
Description:	Sets the speed to enable the voltage model to calculate the speed actual value. This value is entered as a percentage referred to p1752. For separately-excited synchronous motors without encoder, the parameter is referred to p1748.		
Dependency:	Refer to: p1748, p1752		
p1767[0...n]	Motor model without encoder speed adaptation Tn / MotMod woE n_adaTn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6730
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [ms]	200 [ms]	4 [ms]
Description:	Sets the integral time of the controller for speed adaptation without encoder		
r1768	Motor model speed adaptation Vi effective / MotM n_ada Vi act		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the effective gain of the integral component of the controller for speed adaptation.		
r1770	CO: Motor model speed adaptation proportional component / MotMod n_adapt Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6730
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL, FEM	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the P component of the controller for speed adaptation.		
r1771	CO: Motor model speed adaptation I comp. / MotMod n_adapt Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6730
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL, FEM	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the I component of the controller for speed adaptation.		

r1773[0...1]	Motor model slip speed / MotMod slip		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays estimated (speed) signals of the motor model. r1773[0]: Displays the estimated (mechanical) slip of the motor model. r1773[1]: Displays the estimated input speed of the motor model.		
Index:	[0] = Slip speed estimated [1] = Speed estimated		
p1774[0...n]	Motor model offset voltage compensation alpha / MotMod offs comp A		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-5.000 [V]	5.000 [V]	0.000 [V]
Description:	Sets the offset voltage in the alpha direction; this compensates the offset voltages of the drive converter/inverter at low speeds. The value is valid for the rated (nominal) pulse frequency of the power unit.		
Note:	The value is pre-set during the rotating measurement.		
p1775[0...n]	Motor model offset voltage compensation beta / MotMod offs comp B		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-5.000 [V]	5.000 [V]	0.000 [V]
Description:	Sets the offset voltage in the beta direction; this compensates the offset voltages of the drive converter/inverter at low speeds. The value is valid for the rated (nominal) pulse frequency of the power unit.		
Note:	The value is pre-set during the rotating measurement.		
r1776[0...6]	Motor model status signals / MotMod status sig		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the internal status signals of the motor model: Index 0: Changeover ramp between current and voltage models Index 1: Changeover ramp for model tracking (encoderless induction motors only) Index 2: Changeover ramp for zero frequency range (encoderless induction motors only) Index 3: Transition ramp actual speed from speed setpoint to model value (encoderless FEM) Index 4: Speed controller enable (encoderless FEM) Index 5: Transition ramp between current and voltage models (encoderless FEM) Index 6: Transition ramp for EMF deviation at PLL input (encoderless PESM)		

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Index:	[0] = Changeover ramp motor model [1] = Changeover ramp model tracking [2] = Changeover ramp zero frequency encoderless ASM [3] = Changeover ramp actual speed encoderless FEM [4] = Enable speed controller encoderless FEM [5] = Changeover ramp motor model encoderless FEM [6] = Changeover ramp motor model encoderless PESM
Note:	Indices 3 through 5 are only relevant in the case of encoderless control of separately excited synchronous motors.

r1778 Motor model flux angle difference / MotMod ang diff

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]

Description: Induction motor (ASM):
Displays the difference between the motor model flux angle and the transformation angle.
Permanent-magnet synchronous motor (PESM):
Displays the angular difference between motor model and encoder.

Dependency: A setting for smoothing the display can be made using p1754.

Notice: The display only makes sense for corrected actual value inversion, encoder pulse number and pole pair number.
Example:
Moving in encoderless operation at a speed not equal to zero and without load.
--> Check the sign of r0061 and r0063. If the sign is not equal, then change p0410.0.
--> Check the stationary value of r0061 and r0063. If the value is not equal, change the encoder pulse number (p0408) or pole pair number (p0314).

r1778 Motor model flux angle difference / MotMod ang diff

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]

Description: Induction motor (ASM):
Displays the difference between the motor model flux angle and the transformation angle.
Permanent-magnet synchronous motor (PESM):
Displays the angular difference between motor model and encoder.

Dependency: A setting for smoothing the display can be made using p1754.

r1779 Motor model absolute flux / MotMod abs flux

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]

Description: Displays the absolute value of the flux of the motor model.

p1780[0...n]	Motor model adaptation configuration / MotMod adapt conf		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0010 0000 bin

Description: Sets the configuration for the adaptation circuit of the motor model.
 Induction motor (ASM): Rs, Rr (only for operation with encoder), Lh and offset compensation.
 Permanent magnet synchronous motor (PEM): kT

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	03	Select motor model PEM kT adaptation	Yes	No	-
	05	Reserved	Yes	No	-
	07	Reserved	Yes	No	-
	08	Compensation voltage emulation error in the drive converter	Yes	No	-
	09	kT(iq) characteristic active	Yes	No	-

Caution: For the PEM kT adaptation (p1780.3) as well as the compensation of the voltage emulation error (p1780.8) and for the kT(iq) characteristic (p1780.9), the function module "Extended torque control" (r0108.1) should be activated.



Note: ASM: Induction motor
 PEM: Permanent magnet synchronous motor

p1780[0...n]	Motor/converter model adaptation configuration / MotMod adapt conf		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0001 0010 1000 bin

Description: Sets the configuration for the adaptation circuit of the motor model.
 Induction motor (ASM): Rs, Rr (only for operation with encoder), Lh and offset compensation.
 Permanent magnet synchronous motor (PEM): kT

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	03	Select motor model PEM kT adaptation	Yes	No	-
	05	Reserved	Yes	No	-
	07	Reserved	Yes	No	-
	08	Compensation voltage emulation error in the drive converter	Yes	No	-
	09	kT(iq) characteristic active	Yes	No	-

Caution: For the PEM kT adaptation (p1780.3) as well as the compensation of the voltage emulation error (p1780.8) and for the kT(iq) characteristic (p1780.9), the function module "Extended torque control" (r0108.1) should be activated.



Note: ASM: Induction motor
 PEM: Permanent magnet synchronous motor
 The kT adaptation is only active at a speed greater than the changeover speed with encoder (p1752).
 The kT adaptation and the kT characteristic can be simultaneously selected.
 Re kT adaptation (p1780.3 = 1):
 - the kT adaptation is only active at a speed greater than the changeover speed with encoder (p1752).
 - beforehand, an identification of the voltage emulation error must be started (p1909.14 = 1).
 - If the electrical configuration (e.g. Motor Module, cable routing) or the pulse frequency (p1800) changes, then a new identification run must be carried out.
 - To identify the voltage emulation error the Motor Module should still be warm.
 - the motor temperature (r0035) should not change significantly (i.e. it should not be identified immediately after a load duty cycle).

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Re kT(iq) characteristic (p1780.9 = 1):

- for the kT(iq) characteristic $kT(iq) = kT + kT3 * iq^2 + kT5 * iq^4 + kT7 * iq^6$ the parameters must first be identified (p1959.6 = 1) (kT: p0316, kT3: p0646, kT5: p0647, kT7: p0647).

p1780[0...n]	Motor model adaptation configuration / MotMod adapt conf		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0111 1100 bin

Description: Sets the configuration for the adaptation circuit of the motor model.
Induction motor (ASM): Rs, Rr (only for operation with encoder), Lh and offset compensation.
Permanent magnet synchronous motor (PEM): kT

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Select motor model ASM Rs adaptation	Yes	No	-
	02	Select motor model ASM Lh adaptation	Yes	No	-
	03	Select motor model PEM kT adaptation	Yes	No	-
	04	Select motor model offset adaptation	Yes	No	-
	05	Select ASM Rr adaptation (only with encoder)	Yes	No	-
	06	Select pole position identification PEM encoderless	Yes	No	-
	07	Select T(valve) with Rs adaptation	Yes	No	-
	10	Filter time combination current like current ctrl integral time	Yes	No	-
	11	Fast flying restart with voltage model for induction motor	Yes	No	-
	12	Start PEM sensorless with last angle	Yes	No	-
	13	Fast pulsed pole position identification	Yes	No	-
	14	Delay of the precontrol speed to the motor model	Yes	No	-
	15	RESM: Linear Q flux model	active	not active	-

Dependency: In U/f characteristic operating mode, only bit 7 and bit 11 are relevant.
For active motor model feedback (see p1784), the Lh adaptation is internally deactivated automatically.
When the power units are connected in parallel with separate, offset motor winding systems (p7003 = 2), then the compensation of the valve interlocking times should be implemented as Rs adaptation (bit 7 = 1).
Caution: Bit 11: The selection has not been enabled for output filters, with the exception of motor reactors (see p0230)



Notice: It is only permissible to change bit 11 if the drive is switched off.
When selecting bit 11, also for U/f characteristic operation, a standstill measurement must have been performed to set the necessary current controller for a fast flying restart.

Note: ASM: Induction motor
PEM: Permanent magnet synchronous motor
When selecting the compensation of the valve interlocking via Rs (bit 7), the compensation in the gating unit is deactivated and is instead taken into account in the motor model.
In order that the correction values of the Rs, Lh and kT adaptation (selected using Bit 0 ... Bit 2) are correctly accepted when changing over the drive data set, a dedicated motor number must be entered into p0826 for each different motor.
Bit 11 has no influence on flying restart with speed encoder. Depending on the motor, the fast flying restart is suitable for speeds of maximum 1.5x to 4x the rated motor speed.
Re bit 12 (only for synchronous motors and bit 6 = 1):
The pole position identification is only carried out after power on and after the motor has coasted down. The switch-off speed p1226 should be as low as possible. If the power unit is switched off when the motor is stationary, then the next time that the power unit is switched on, the old angle is used. The precondition applies that while the power unit is switched off the motor does not rotate.
The duration of the pole position identification is shortened using bit 13. As a consequence, the pole wheel angle error can be slightly greater.

p1784[0...n]	Motor model feedback scaling / MotMod fdbk scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0.0 [%]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the scaling for model fault feedback.		
Note:	Feeding back the measured model fault to the model states increases the control stability and makes the motor model rugged against parameter errors. When feedback is selected (p1784 > 0), Lh adaptation is not effective.		
p1785[0...n]	Motor model Lh adaptation Kp / MotMod Lh Kp		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0.000	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.100
Description:	Sets the proportional gain for the Lh adaptation of the motor model for an induction motor (ASM).		
p1786[0...n]	Motor model Lh adaptation integral time / MotMod Lh Tn		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 10 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the integral time for the Lh adaptation of the motor model for an induction motor (ASM).		
r1787[0...n]	Motor model Lh adaptation corrective value / MotMod Lh corr		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min - [mH]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the corrective value for the Lh adaptation of the motor model for an induction motor (ASM).		
Dependency:	Refer to: p0826, p1780		
Note:	The adaptation result is reset if the magnetizing inductance of the induction motor is changed (p0360, r0382). This also happens when changing over the data set if a different motor is not being used (p0826). The display of the inactive data sets is only updated when changing over the data set.		
r1791	Motor model Lh adaptation power-on frequency / MotMod Lh f_on		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min - [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Hz]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the power-on stator frequency/ primary section frequency for the Lh adaptation for the induction motor (ASM).		

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r1792	Motor model Lh adaptation power-on slip / MotMod Lh fslip
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	<p>Can be changed: -</p> <p>Data type: FloatingPoint32</p> <p>P-Group: Closed-loop control</p> <p>Not for motor type: PEM, REL, FEM</p> <p>Min - [Hz]</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max - [Hz]</p> <p>Access level: 4</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting - [Hz]</p>
Description:	Displays the power-on slip frequency for the Lh adaptation for the induction motor (ASM).
p1795[0...n]	Motor model kT adaptation smoothing time / MotMod kT T_smth
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	<p>Can be changed: U, T</p> <p>Data type: FloatingPoint32</p> <p>P-Group: Closed-loop control</p> <p>Not for motor type: ASM, REL, FEM</p> <p>Min 1 [ms]</p> <p>Calculated: CALC_MOD_CON</p> <p>Dyn. index: DDS, p0180</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max 10000 [ms]</p> <p>Access level: 3</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting 100 [ms]</p>
Description:	Sets the smoothing time of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).
Dependency:	Refer to: p1780, r1797
p1795[0...n]	Motor model kT adaptation integral time / MotMod kT Tn
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	<p>Can be changed: U, T</p> <p>Data type: FloatingPoint32</p> <p>P-Group: Closed-loop control</p> <p>Not for motor type: ASM, REL, FEM</p> <p>Min 10 [ms]</p> <p>Calculated: CALC_MOD_CON</p> <p>Dyn. index: DDS, p0180</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max 10000 [ms]</p> <p>Access level: 3</p> <p>Func. diagram: 6731</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting 100 [ms]</p>
Description:	Sets the integral time of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).
r1797	Motor model kT adaptation corrective value / MotMod kT corr
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	<p>Can be changed: -</p> <p>Data type: FloatingPoint32</p> <p>P-Group: Closed-loop control</p> <p>Not for motor type: ASM, REL, FEM</p> <p>Min - [N/Arms]</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max - [N/Arms]</p> <p>Access level: 3</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting - [N/Arms]</p>
Description:	Displays the corrective value of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).
Dependency:	Refer to: p1780, p1795
r1797	Motor model kT adaptation corrective value / MotMod kT corr
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	<p>Can be changed: -</p> <p>Data type: FloatingPoint32</p> <p>P-Group: Closed-loop control</p> <p>Not for motor type: ASM, REL, FEM</p> <p>Min - [Nm/A]</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max - [Nm/A]</p> <p>Access level: 3</p> <p>Func. diagram: -</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting - [Nm/A]</p>
Description:	Displays the corrective value of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).
Dependency:	Refer to: p1780, p1795

r1797[0...n]	Motor model kT adaptation corrective value / MotMod kT corr			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6731	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	- [Nm/A]	- [Nm/A]	- [Nm/A]	
Description:	Displays the corrective value of the kT adaptation of the motor model for a permanent-magnet synchronous motor (PEM).			
Dependency:	Refer to: p0826, p1780			
Note:	The display of the inactive data sets is only updated when changing over the data set.			
p1798[0...n]	Motor model pulse technique speed adaptation Kp / MotMod PulsTech Kp			
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.000	1000.000	1.000	
Description:	Sets the proportional gain Kp for speed adaptation with active pulse technique for the estimation of the continuous rotor position.			
p1800[0...n]	Manipulated variable filter activation / ManVarFilt act			
HLA	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 4966	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting for activating/de-activating the manipulated variable filter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate filter	Yes	No
Dependency:	The manipulated variable filter is parameterized from p1801 and higher. Refer to: p1699, r1801, p1801, p1802, p1803, p1804, p1805			
p1800[0...n]	Pulse frequency setpoint / Pulse freq setp			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8014	
	P-Group: Modulation	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1.000 [kHz]	32.000 [kHz]	4.000 [kHz]	
Description:	Sets the pulse frequency for the converter. This parameter is pre-set to the rated converter value when the drive is first commissioned.			
Dependency:	The pulse frequency can, depending on the current controller sampling time (p0115[0]) assume the following values: a) $p1800 = 1000 / (p0115[0] * n)$ with $n = 2, 3, 4, 5$ b) $p1800 = 1000 * n / p0115[0]$ with $n = 1, 2, 3, 4, \dots$ Example: $p0115[0] = 125 \mu s \rightarrow p1800 = 1.6, 2, 2.6, 4 \text{ kHz (from equation a)}$ $p0115[0] = 125 \mu s \rightarrow p1800 = 8, 16 \text{ kHz (from equation b)}$ Possible setting values can be taken from r0114 (if p0009 = p0010 = 0). Refer to: r0110, r0111, p0112, p0113, r0114, p0115, p0230, p1817			

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Note: The maximum possible pulse frequency is also determined by the power unit being used. When the pulse frequency is increased, depending on the particular power unit, the maximum output current can be reduced (derating, refer to r0067).
If p1800 is changed while commissioning (p0009, p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1800 have been changed by a parameter that was set when the drive was commissioned (e.g. p1082).
For encoderless operation (p1404 = 0 or p1300 = 20), the following conditions apply:
 $p1800 = 1 / (2 * p0115[0])$
or
 $p1800 \geq n / p0115[0]$, n = 1, 2, ...
For motors with a low power rating (< 300 W) we recommend that p1800 is set acc. to the second condition.

p1800[0...n]	Pulse frequency setpoint / Pulse freq setp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8014
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.000 [kHz]	16.000 [kHz]	4.000 [kHz]
Description:	Sets the pulse frequency for the converter. This parameter is pre-set to the rated converter value when the drive is first commissioned.		
Dependency:	The pulse frequency can, depending on the current controller sampling time (p0115[0]) assume the following values: $p1800 = 1000 / (p0115[0] * 2)$ or $p1800 = n * 1000 / p0115[0]$ with n = 1, 2, 3, ... Example: $p0115[0] = 250 \mu s \rightarrow p1800 = 2, 4, 8, 12, 16 \text{ kHz}$ Possible setting values can be taken from r0114 (if p0009 = p0010 = 0). If p0092 = 1 the sampling times p0115 and the pulse frequency p1800 are checked every time the parameters are downloaded, and reset to the initial values if necessary. This check can be de-activated by setting p0092 = 0 (making this setting does not affect isochronous PROFIBUS operation). If the pulse frequency is set asynchronously to the current controller clock cycle (p1810.12), then the following limit applies: $p1800 \leq 1000 * 2 / p0115[0]$ If wobulation is selected (p1810.2), the pulse frequency can only be changed as part of pulse enabling to values with the following ratio: a) $p1800 \leq 1000 / p0115[0]$ for p1811 > 0 % b) $p1800 \leq 1000 * 2 / p0115[0]$ for p 1811 = 0 % Under pulse inhibit $p1800 > 1000 / p0115[0] \rightarrow p1811 = 0$ $p1800 > 1000 * 2 / p0115[0] \rightarrow 1810.2 = 0$ and p1811 = 0 (applicable for all indices) Refer to: r0110, r0111, p0112, p0113, r0114, p0115, p0230, p1817		
Notice:	The pulse frequency p1800 can also be asynchronously set to the current controller clock cycle (0.05 kHz increment). To do this, p1810.12 must be set to 1 (secondary condition, see p1810). Effects: - switching over the gating unit (p1810.2). - activating the current actual value correction (p1840.0). - minimum pulse frequency $1000 * 0.5 / p0115[0]$. - maximum pulse frequency $1000 * 2 / p0115[0]$. - fluctuating deadtimes and dynamic performance in the current control loop. - increased level of current ripple in the current display.		

Note: The maximum possible pulse frequency is also determined by the power unit being used. When the pulse frequency is increased, depending on the particular power unit, the maximum output current can be reduced (derating, refer to r0067).

The maximum pulse frequency for operation with output reactors (see p0230) is 4 kHz for booksize and blocksize power units, for chassis power units it is twice the rated pulse frequency (2.5 kHz or 4 kHz).

If a sine-wave filter is parameterized as output filter (p0230 = 3), then the pulse frequency cannot be set below the minimum value required for the filter. If an external sine-wave filter is parameterized, (p0230 = 4), then the minimum pulse frequency is calculated as follows:

$$f_{\text{puls_min}} = 1.6 / (2 * \text{Pi} * \text{root}(p0233 * p0234 * p0235)), \text{ with } p0233 \text{ in H and } p0234 \text{ in F}$$

In this case, the pulse frequency must be a multiple of the inverse value of the current controller sampling time (p0115[0]).

If a sine-wave filter is parameterized as output filter (p0230 = 3), then the pulse frequency cannot be changed below the minimum value required for the filter.

If p1800 is changed while commissioning (p0009, p0010 > 0), then it is possible that the old value will no longer be able to be set. The reason for this is that the dynamic limits of p1800 have been changed by a parameter that was set when the drive was commissioned (e.g. p1082).

p1801[0...n]		Manipulated variable filter type / ManVarFilt type		
HLA	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4966	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	2	1	
Description:	Sets the manipulated variable filter as low pass (PT2) or as extended general 2nd order filter.			
Value:	1: PT2 low pass 2: General 2nd order filter			
Dependency:	The manipulated variable filter is activated via p1800.0 and parameterized via p1801 ... p1805. Refer to: p1800			
Note:	For an extended general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{\text{3dB bandwidth}} = 2 * D_{\text{denominator}} * f_{\text{bandstop frequency}}$			

r1801		Actual pulse frequency / Pulse freq act		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2000	Expert list: 1	
	Min	Max	Factory setting	
	- [kHz]	- [kHz]	- [kHz]	
Description:	Display and connector output for the actual converter switching frequency.			
Note:	The selected pulse frequency (p1800) may be reduced if the drive converter has an overload condition (p0290). The value can be displayed up to 12 current controller clock cycles later than when it is actually effective, because it is not transferred in every current controller clock cycle.			

r1801[0...1]	CO: Pulse frequency / Pulse frequency		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kHz]	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max - [kHz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [kHz]
Description:	Display and connector output for the actual converter switching frequency.		
Index:	[0] = Actual [1] = Modulator minimum value		
Note:	The selected pulse frequency (p1800) may be reduced if the drive converter has an overload condition (p0290). The following applies for vector drives (p0107): The pulse frequency can also be reduced when changing over the modulator to an optimized pulse pattern. This is used to avoid overcontrol. In the case of chassis power units, two-thirds of the setpoint pulse frequency is displayed in the FLB modulation range.		
p1802[0...n]	Manipulated variable filter denominator natural frequency / ManVarFilt fn_d		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 4966 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for manipulated variable filter (PT2, general filter).		
Dependency:	The manipulated variable filter is activated via p1800.0 and parameterized via p1801 ... p1805. Refer to: p1800		
p1802[0...n]	Modulator mode / Modulator mode		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: - Scaling: - Max 19	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the modulator mode.		
Value:	0: Automatic changeover SVM/FLB 1: Flat top modulation (FLB) 2: Space vector modulation (SVM) 3: SVM without overcontrol 4: SVM/FLB without overcontrol 5: SVM with pulse frequency reduction 6: SVM/FLB with pulse frequency reduction 7: No edge modulation up to 100 Hz 8: No edge modulation up to 60 Hz 9: Edge modulation 19: Optimized pulse pattern		
Dependency:	If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), or if the power unit firmware is not able to calculate edge modulation (r0192.0 = 0), then only space vector modulation without overcontrol can be set as modulation type (p1802 = 3). For permanent-magnet synchronous motors and chassis power units, the following applies: Edge modulation or optimized pulse pattern can only be used, if p1810 bit 2 = 1 is set. Refer to: r0192, p0230, p7003		

- Notice:** If the pulse patterns are enabled with overmodulation option (p1802 < 3) or edge modulation (p1802 > 6), then the current actual value correction is automatically activated (p1840.0 = 0).
- Note:** When modulation modes are enabled that could lead to overmodulation (p1802 = 0, 1, 2, 5, 6), the modulation depth must be limited using p1803 (default p1803 < 100 %). The higher the overmodulation, the greater the current ripple and torque ripple.
- When changing p1802[x], the values for all of the other existing indices are also changed.
- p1802 = 7, 8 should be used if the drive is operated below 100 Hz or 60 Hz, and it is necessary to avoid changing over to edge modulation. Above these output frequencies, the modulation depth remains limited so that there the full output voltage of the edge modulation is not reached.
- The setting p1802 = 19 is only released for chassis power units and SIMOTICS FD motors.

p1802[0...n]	Modulator mode / Modulator mode		
VECTOR (F3E), VECTOR_AC (F3E), VECTOR_I_AC (F3E)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	4
Description:	Sets the modulator mode.		
Value:	0: Automatic changeover SVM/FLB 2: Space vector modulation (SVM) 3: SVM without overcontrol 4: SVM/FLB without overcontrol		
Dependency:	If a sine-wave filter is parameterized as output filter (p0230 = 3, 4), then only space vector modulation without overcontrol can be selected as modulation type (p1802 = 3). Refer to: r0192, p0230, p7003		
Notice:	If the pulse patterns are enabled with overmodulation option (p1802 < 3) or edge modulation (p1802 > 6), then the current actual value correction is automatically activated (p1840.0 = 0).		
Note:	When modulation modes are enabled that could lead to overmodulation (p1802 = 0, 2), the modulation depth must be limited using p1803 (default p1803 < 100 %). The higher the overmodulation, the greater the current ripple and torque ripple. When changing p1802[x], the values for all of the other existing indices are also changed.		

p1803[0...n]	Manipulated variable filter denominator damping / Setval_filt D_d		
HLA	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for the manipulated variable filter (PT2, general filter).		
Dependency:	The manipulated variable filter is activated via p1800.0 and parameterized via p1801 ... p1805. Refer to: p1800		

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p1803[0...n]	Maximum modulation depth / Modulat depth max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6723
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20.0 [%]	150.0 [%]	100.0 [%]
Description:	Defines the maximum modulation depth.		
Note:	p1803 = 100% is the overcontrol limit for space vector modulation (for an ideal drive converter without any switching delay). If an optimized pulse pattern is enabled (edge modulation), then the modulation depth is limited to below the output frequency of 28 Hz as there is no optimized pulse pattern in this range.		
p1803[0...n]	Maximum modulation depth / Modulat depth max		
VECTOR (F3E), VECTOR_AC (F3E), VECTOR_I_AC (F3E)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 6723
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20.0 [%]	150.0 [%]	106.0 [%]
Description:	Defines the maximum modulation depth.		
Note:	p1803 = 100% is the overcontrol limit for space vector modulation (for an ideal drive converter without any switching delay).		
p1804[0...n]	Manipulated variable filter numerator natural freq. / ManVarFilt fn_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for the manipulated variable filter (general filter).		
Dependency:	The manipulated variable filter is activated via p1800.0 and parameterized via p1801 ... p1805. Refer to: p1800		
p1804[0...n]	Filter time constant smoothed modulation index / T_filt mod_idxSmth		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	10000.0 [ms]	10.0 [ms]
Description:	Filter time constant for the smoothed modulation index to change over the modulator mode.		

p1805[0...n]	Manipulated variable filter numerator damping / ManVarFilt D_n		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for the manipulated variable filter (general filter).		
Dependency:	The manipulated variable filter is activated via p1800.0 and parameterized via p1801 ... p1805. Refer to: p1800		
p1806[0...n]	Filter time constant Vdc correction / T_filt Vdc_corr		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	10000.0 [ms]	0.0 [ms]
Description:	Sets the filter time constant of the DC link voltage used to calculate the modulation depth.		
r1807	Actual DC link voltage to calculate the modulation depth / VdcActValMod_depth		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	DC link voltage that is used to convert the setpoint voltage into an equivalent modulation depth.		
r1808	DC link voltage actual value for U_max calculation / Vdc act val U_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	DC link voltage used to determine the maximum possible output voltage.		
r1809	CO: Modulator mode actual / Modulator mode act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	9	-
Description:	Displays the effective modulator mode.		
Value:	1: Flat top modulation (FLB) 2: Space vector modulation (SVM) 3: Edge modulation from 28 Hz; 23:3 4: Edge modulation from 28 Hz; 19:1 5: Edge modulation from 60 Hz; 17:3 6: Edge modulation from 60 Hz; 17:1		

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- 7: Edge modulation from 100 Hz; 9:2
- 8: Edge modulation from 100 Hz; 9:1
- 9: Optimized pulse pattern

p1810

Modulator configuration / Modulator config

A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1000 0100 0001 0000 bin

Description: Sets the configuration for the modulator.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	02	Activate wobulation	Yes	No	-
	04	Disable wobulation amplitude	Yes	No	-
	05	Activate extended current limitation control	Yes	No	-
	06	Activate isochronous current limitation	Yes	No	-
	07	Activate voltage impression with dynamic current limits	Yes	No	-
	10	Activate pulse-locking/pulse-dropping function	Pulse-Dropping	Pulse-Locking	-
	12	Pulse freq. can be asynchronously set to curr. ctrl clock cycle	Yes	No	-
	13	Calculate software gating unit on the CU	Yes	No	-
	14	Activate optimized pulse pattern	Yes	No	-
	15	Activate flat-top modulation	Yes	No	-

Dependency: If bit 2 is set from 1 to 0, p1811 = 0 is set.

Notice: Bit 02 = 1 can only be set subject to the following prerequisites:

- Pulse inhibit
- r0192.16 = 1
- $p1800 < 2 \times 1000/p0115[0]$

Bit 5, bit 14 and bit 15 can only be changed subject to the following prerequisites:

- Pulse inhibit

Note:

Re bit 02 = 0:

A gating unit that does not permit wobulation is used.

Re bit 02 = 1:

A gating unit that permits wobulation is used.

For pulse frequency wobulation with an amplitude equal to zero ($p1811 = 0$), the maximum possible pulse frequency in $p1800 = 2 \times 1/\text{current controller clock cycle} (p0115[0])$.

For a wobulation amplitude greater than zero ($p1811 > 0$), the maximum possible pulse frequency in $p1800 = 1/\text{current controller clock cycle} (p0115[0])$.

Re bit 04 = 0 (only valid for bit 2 = 1):

The pulse frequency wobulation amplitude ($p1811$) is enabled.

Re bit 04 = 1 (only valid for bit 2 = 1):

The pulse frequency wobulation amplitude ($p1811$) is disabled.

Re bit 05 = 1:

Only permissible for r0192.19 = 1.

Re bit 10 = 0:

The pulse-locking function is activated.

Re bit 10 = 1:

The pulse-dropping function is activated.

Re bit 12 = 0 (only valid for bit 13 = 1):

The pulse frequency cannot be adjusted asynchronously to the current controller frequency ($p1800$)

Re bit 12 = 1 (only valid for bit 13 = 1):

The pulse frequency can be adjusted asynchronously to the current controller frequency ($p1800$)

Re bit 14 = 0 (only valid for bit 13 = 1):
Optimized pulse patterns are not used.
Re bit 14 = 1 (only valid for bit 13 = 1):
Optimized pulse patterns are used.
Re bit 15 = 0:
To de-activate flat-top control mode, p3400.1 also needs to be set to 0.
Re bit 15 = 1:
Flat-top control mode is active regardless of the setting for p3400.1.

p1810**Modulator configuration / Modulator config**SERVO, SERVO_AC,
SERVO_I_AC**Can be changed:** T**Calculated:** -**Access level:** 3**Data type:** Unsigned16**Dyn. index:** -**Func. diagram:** -**P-Group:** Modulation**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

0000 0000 0000 0000 bin

Description:

Sets the configuration for the modulator.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	DC link voltage compensation in the power unit.	Yes	No	-
11	Current controller dynamics higher	Yes	No	-

Note:

Re bit 11:

Prerequisite:

- firmware version 4.4 or higher for the Control Unit and power unit.
- booksize or S120 Combi power unit (r0192.27 = 1).
- current controller sampling time p0115[0] >= 62.5 µs.
- for a Double Motor Module the two drive controls must be operated with the same current controller sampling time (p0115[0]). Otherwise, the higher current controller dynamics can only be activated on the drive with the longer sampling time.
- it is not permissible that the "safety without encoder" is activated (p9306/p9506).

The following changes are necessary after changing bit 11:

- computing dead time (p0118 = 20.5 µs for bit 11 = 1, p0118 = 0 µs for bit 11 = 0).
- controller gains (p1715, p1460).
- with p0340 = 4 computing dead time and controller gains can be automatically pre-assigned. It may be necessary to still optimize the speed controller.

Before commissioning for the first time (p3925.0 = 0 for all data sets) this parameter is automatically preassigned to the optimum value.

p1810**Modulator configuration / Modulator config**VECTOR,
VECTOR_AC,
VECTOR_I_AC**Can be changed:** U, T**Calculated:** -**Access level:** 3**Data type:** Unsigned16**Dyn. index:** -**Func. diagram:** -**P-Group:** Modulation**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

0000 0000 0000 0010 bin

Description:

Sets the configuration for the modulator.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Avg value filter for U_lim (only for Vdc_comp. in modulator)	Yes	No	-
01	DC link voltage compensation in the current control	Yes	No	-
02	Wobulation activated	Yes	No	-
03	Current measurement oversampling selected	Yes	No	-
08	Pulse frequency reduction (speed dependent) stage 1	Yes	No	-

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09	Pulse frequency reduction (speed dependent) stage 2	Yes	No	-
10	Activate pulse-locking/pulse-dropping function	Pulse-Dropping	Pulse-Locking	-
12	Pulse freq. can be asynchronously set to curr. ctrl clock cycle	Yes	No	-
13	Pulse freq. reduction before optimized pulse patterns for 500 µs	Yes	No	-
14	Deactivate maximum angular difference adaptation	Yes	No	-
15	Increase overmodulation range	Yes	No	-

Dependency:

If bit 2 is set from 1 to 0, p1811 = 0 is set.

Notice:

Bit 1 = 0 can only be set under a pulse inhibit and for r0192.14 = 1.

Bit 2 can only be set to 1 subject to the following prerequisites:

- Pulse inhibit
- r0192.16 = 1
- $p1800 < 2 \times 1000 / p0115[0]$

Bit 12 can only be changed subject to the following prerequisites:

- preconditions, the same as bit 2 = 1
- p1810.3 = 0

For fast current changes, bit 15 = 1 together with p1802 = 0, 2 and p1803 > 106 % result in a significant increase in the torque ripple. As a consequence, increasing the modulation limit must be checked on an application for application basis.

Note:

Re bit 00 = 0:

Voltage limitation from the minimum of the DC link voltage (lower ripple in the output current, reduced output voltage).

Re bit 00 = 1:

Voltage limitation from averaged DC link voltage (higher output voltage with increased ripple in the output current).

The selection is only valid if the DC link compensation is not performed in the Control Unit (bit 1 = 0).

Re bit 01 = 0:

DC link voltage compensation in the modulator.

Re bit 01 = 1:

DC link voltage compensation in the current control.

Re bit 02 = 0:

A gating unit that does not permit wobulation is used.

Edge modulation is not possible for a parallel connection with a single-winding system (p7003 = 0).

Bit 02 cannot be set to 0 if bit 12 = 1.

Re bit 02 = 1:

A gating unit that permits wobulation is used.

For a wobulation amplitude p1811 = 0, the maximum possible pulse frequency in p1800 = $2 \times 1000 / p0115[0]$.

For a wobulation amplitude p1811 > 0, the maximum possible pulse frequency in p1800 = $1000 / p0115[0]$.

If optimized pulse patterns has been activated (p1802 > 6), then a parameter save is required and switch-off and switch-on again. This is displayed using a fault message (F01040).

Re bit 03 = 1:

The actual current value sensing and the determination of the valve ON times takes place with a double current controller clock cycle and phase offset.

The activation is only possible with r0192.23 = 1 and p1810.12 = 0 - and takes effect the next time the system is powered up.

Re bit 08 = 1:

Above the frequency threshold r1836[0], the pulse frequency is switched to the value in p1800. Below r1836[0] (minus the hysteresis), the pulse frequency is reduced to the next possible pulse frequency (see r0114).

Re bit 09 = 1:

Above the frequency threshold r1836[1], the pulse frequency is increased to the next possible value. Below r1836[1] (minus the hysteresis), the pulse frequency is reduced to the next possible pulse frequency.

If bit 8 is set to 0, bit 9 is automatically reset.

Re bit 10 = 0:

Pulse-locking function activated.

Re bit 10 = 1:

Pulse-dropping function activated.

Re bit 12 = 0:

The pulse frequency p1800 can also be synchronously set to the current controller clock cycle (see r0114).

Bit 12 can only be set from 1 to 0 if the pulse frequency p1800 is set synchronously to the current controller clock cycle. In this case, the gating unit is not switched over.

Re bit 12 = 1:

The pulse frequency p1800 can also be asynchronously set to the current controller clock cycle. In this case, the effects should be observed (see p1800).

If bit 12 is set to 1, then the gating unit is automatically switched over (p1810.2 = 1). If this is not possible (see above), then bit 12 cannot be set to 1.

Bit 12 cannot be set to 1, if p1810.3 = 1 is set.


Re bit 15 = 1

For p1802 = 0, 2 and p1803 > 106 %, dynamically, a modulation depth of more than 106 % is permitted. When p1803 is increased, the dynamic modulation depth reserve p1574 should be increased so that the maximum output voltage r0071 approximately remains the same.

p1810		Modulator configuration / Modulator config			
VECTOR (F3E), VECTOR_AC (F3E), VECTOR_L_AC (F3E)	Can be changed: U, T Data type: Unsigned16 P-Group: Modulation Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin		
Description:	Sets the configuration for the modulator.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Avg value filter for U_lim (only for Vdc_comp. in modulator)	Yes	No	-
	01	DC link voltage compensation in the current control	Yes	No	-
	08	Pulse frequency reduction (speed dependent) stage 1	Yes	No	-
	09	Pulse frequency reduction (speed dependent) stage 2	Yes	No	-
Dependency:	If bit 2 is set from 1 to 0, p1811 = 0 is set.				
Notice:	Bit 1 = 0 can only be set under a pulse inhibit and for r0192.14 = 1.				
Note:	Re bit 00 = 0: Voltage limitation from the minimum of the DC link voltage (lower ripple in the output current, reduced output voltage). Re bit 00 = 1: Voltage limitation from averaged DC link voltage (higher output voltage with increased ripple in the output current). The selection is only valid if the DC link compensation is not performed in the Control Unit (bit 1 = 0). Re bit 01 = 0: DC link voltage compensation in the modulator. Re bit 01 = 1: DC link voltage compensation in the current control. Re bit 08 = 1: Above the frequency threshold r1836[0], the pulse frequency is switched to the value in p1800. Below r1836[0] (minus the hysteresis), the pulse frequency is reduced to the next possible pulse frequency (see r0114). Re bit 09 = 1: Above the frequency threshold r1836[1], the pulse frequency is increased to the next possible value. Below r1836[1] (minus the hysteresis), the pulse frequency is reduced to the next possible pulse frequency. If bit 8 is set to 0, bit 9 is automatically reset.				

p1811	Pulse frequency wobble amplitude / Puls wobb ampl		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [%]	20 [%]	0 [%]
Description:	Sets the amplitude of the statistical wobble signal. This signal is used to vary the pulse frequency to create a more pleasant sound.		
Note:	It is only possible to modify the parameter for p1810.2 = 1 (wobble activated).		

p1811[0...n]	Pulse frequency wobble amplitude / Puls wobb ampl		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [%]	20 [%]	0 [%]
Description:	Sets the amplitude of the statistical wobble signal. This signal is used to vary the pulse frequency to create a more pleasant sound.		
Note:	p1811 > 0 is possible, if the following applies: - configuration: p1810.2 = 1 (wobble activated) - pulse frequency: p1800 <= 1000 / p115[0] - output filter, filter type: p0230 < 3 (no sine-wave filter)		

p1812	BI: Offset calibration output current measurement / Off_calibr I_outp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 4
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source to activate/de-activate offset calibration for output current measurement.		
Caution:	The absence of offset calibration can have a negative effect on control properties. Offset calibration must be performed before switching on the power unit for the first time after POWER ON.		
			
Note:	Offset calibration is only performed with pulses suppressed and can take up to one second.		

p1815	Phase for PWM generation subgroup / Ph for PWM subgr		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0001 bin
Description:	Sets bit 0 for recording the power unit in the subgroup for the "offset clocking".		
Bit field:	Bit	Signal name	1 signal 0 signal FP
	00	Recording in subgroup for offset clocking	Yes No -
Dependency:	Refer to: p1818, p1819		

Note: A change only becomes effective after booting.
 If one of the following secondary conditions is not fulfilled, then none of the power units from the subgroup are clocked with an offset.
 Secondary conditions for clocking with an offset:
 - the PWM frequency (p1800[D]) of all power units in the subgroup must be the same.
 - the PWM frequency (p1800[D]) must be the same in all drive data sets in the subgroup.
 - the following must apply for the ratio between the PWM cycle (1/p1800[D]) and the current controller cycle (p0115[0]):
 The ratio (1/p1800[D]) / (p0115[0]) must be an even integer number (2, 4, 6, ...) for all power units in the subgroup.
 or
 The ratio (p0115[0]) / (1/p1800[D]) must be an integer number (1, 2, 3, ...) for all power units in the subgroup.

p1816	Set phase for PWM generation manually / Set Ph for PWM		
A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Modulation Not for motor type: - Min -1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -1

Description: Sets manual setting and overwriting of automatically determined phase shift for "offset clocking".
 For p1816 = -1, the following applies:
 Automatic mode. The phase shift value is automatically determined.
 For p1816 = 0 ... 16, the following applies:
 Manual mode. The user should define the phase shift value as follows:
 1. PWM cycle (1/p1800) > current controller clock cycle (p0115[0])
 The power unit executes a phase shift from Tshift = current controller cycle (p0115[0]) * p1816.
 2. PWM cycle (1/p1800) <= current controller clock cycle (p0115[0])
 For p1816 >= 1, the power unit executes a phase shift from Tshift = PWM cycle/2.
Dependency: Refer to: r0116, p1800, p1819

p1817	Minimum ratio, pulse frequency to the output frequency / Min f_puls / f_max		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(2) Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 8.3	Calculated: - Dyn. index: - Units group: - Scaling: - Max 15.0	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 12.0

Description: Sets the minimum ratio between the pulse frequency and the output frequency.
Notice: If the ratio between the pulse frequency and the output frequency is reduced, then oscillations can occur in the output current that can result in significant levels of current ripple with the appropriate negative effects.
Note: When the maximum speed is changed, the pulse frequency p1800 is automatically limited to this minimum ratio. It is not permissible to reduce the pulse frequency if this would result in this ratio being undershot.

p1818	Phase for PWM generation configuration / Ph for PWM config		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the phase shift for offset clocking.
 For the first active power unit, it is specified whether clocking is to start at 0° (value = 0) or 180° (value = 1). All other active power units are clocked alternately according to the setting made here.
Dependency: Refer to: p1819

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Note: A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.

p1819 Phase for PWM generation / Ph for PWM

A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1	16	0

Description: Display for "offset clocking".
Depending on the particular case, the value is interpreted differently:
Case 1:
The PWM clock cycle is greater than the current controller clock cycle (p0115[0]) and the ratio between the PWM clock cycle and the current controller clock cycle and is an integer and even multiple of it (e.g. p0115[0] = 125 μ s, pulse frequency = 4 kHz, 2 kHz).
The value displayed refers to:
- the phase shift in the current-controller cycles to be applied by the power unit.
Case 2:
The PWM clock cycle is less than or equal to the current controller clock cycle (p0115[0]) and the ratio between the current controller clock cycle and the PWM clock cycle is an integer and even multiple of it (e.g. p0115[0] = 125 μ s, pulse frequency = 8 kHz, 16 kHz).
The value 1 displayed means that:
- the power unit is to apply a phase shift of 180 ° (from the PWM cycle).
A value of 0 displayed on all power units of the drive line-up means the following:
- the general conditions of the "offset clocking" (see p1815) are not fulfilled, i.e. no power unit is clocked with an offset.

Dependency: Refer to: p0108, r0108, p0115, p1800, p1815, p1816, p1818

Note: For reasons of compatibility, the parameter is an adjustable parameter. However, it functions solely as a display parameter. This means that the minimum value -1 no longer has any significance and is only available for reasons of compatibility.

p1819 Phase for PWM generation / Ph for PWM

S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1	16	-1

Description: Display for "offset clocking".
Depending on the particular case, the value is interpreted differently:
Case 1:
The PWM clock cycle (1/p1800[D]) is greater than the current controller clock cycle (p115[0]) and the ratio between the PWM clock cycle and the current controller clock cycle and is an integer and even multiple of it (e.g. p0115[0] = 125 μ s, p1800[D] = 4 kHz, 2 kHz, 1 kHz).
The value displayed refers to:
- the phase shift in the current-controller cycles to be applied by the power unit.
Case 2:
The PWM clock cycle (1/p1800[D]) is less than or equal to the current controller clock cycle (p0115[0]) and the ratio between the current controller clock cycle and the PWM clock cycle is an integer and even multiple of it (e.g. p0115[0] = 125 μ s, p1800[D] = 8 kHz, 16 kHz).
The value 1 displayed means that:
- the power unit is to apply a phase shift of 180 ° (from the PWM cycle).
A value of 0 displayed on all power units of the drive line-up means the following:
- the general conditions of the "offset clocking" (see p1815) are not fulfilled, i.e. no power unit is clocked with an offset.

Dependency: Refer to: p0108, r0108, p0115, p1800, p1815, p1816, p1818
Note: For reasons of compatibility, the parameter is an adjustable parameter. However, it functions solely as a display parameter. This means that factory setting -1 no longer has any significance and is only available for reasons of compatibility.

p1820[0...n]	Invert output voltage / U_output inv		
HLA	Can be changed: C2(3)	Calculated: CALC_MOD_CON	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Setting to invert the output voltage.
 This means that with the same setpoint, the axis direction is reversed without inverting the encoder actual value. When a speed encoder is being used, it may be necessary to also invert the encoder actual value (p0410).

Value:
 0: OFF
 1: ON


Note: This setting can only be changed when the pulses are inhibited.

p1820[0...n]	Reverse the output phase sequence / Outp_ph_seq rev		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 6732
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the phase sequence reversal for the motor.
 If the motor does not rotate in the required direction, then the output phase sequence can be reversed using this parameter. This means that with the same setpoint, the motor direction is reversed without reversing the encoder actual value.
 When a speed encoder is being used, it may be necessary to also invert the encoder actual value (p0410).

Value:
 0: OFF
 1: ON

Dependency: Refer to: p1821


Caution:
 For 12-pulse converters with 30° offset angle for system 2, for a direction of rotation reversal, the phase offset changes by 60° as the sign of the angle offset changes. This can be adapted in p1810.15.
 Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.

Note: This setting can only be changed when the pulses are inhibited.
 p1821 can be used to reverse the phase sequence and encoder actual value.

p1821[0...n]	Direction / Direction		
HLA	Can be changed: C2(3)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Setting to change the direction.
 If the parameter is changed, it reverses the direction of rotation of the cylinder and the encoder actual value without changing the setpoint.

Value:
 0: CW
 1: CCW


Caution:
 Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.


2 Parameters



2.2 List of parameters

Notice: For a drive data set changeover with differently set direction and power enable, an appropriate fault is output. The piston must be recalibrated after a direction reversal.

Note: The actual velocity (e.g. r0063) is also reversed so that the control sense is kept and internally causing the direction of rotation to be reversed with the same setpoint. Further, the position actual values of the actual encoder are reversed (e.g. r0482[0...2]).
p1820 can be used to reverse the direction of the cylinder without reversing the encoder actual value.

p1821[0...n]	Dir of rot / Dir of rot		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(3) Data type: Integer16	Calculated: - Dyn. index: DDS, p0180	Access level: 3 Func. diagram: 4704, 4710, 4711, 4715, 5730, 6730, 6731, 6732
	P-Group: Motor Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min 0	Max 1	Factory setting 0
Description:	Setting to change the direction of rotation. If the parameter is changed, it reverses the direction of rotation of the motor and the encoder actual value without changing the setpoint.		
Value:	0: CW 1: CCW		
Caution:	Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.		
			
Notice:	An appropriate fault is output for a drive data set changeover where the direction of rotation changes and the pulses are enabled.		
Note:	For operation with the phase sequence U/V/W, the direction of rotation is defined when viewing the face side of the motor output shaft. When changing the direction of rotation, the rotating field direction of the current controller is reversed. The speed actual value (e.g. r0063) is also reversed so that the control sense is kept and internally causing the direction of rotation to be reversed with the same setpoint. Further, the position actual values of the actual encoder are reversed (e.g. r0482[0...2]).		

p1821[0...n]	Direction / Direction		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(3) Data type: Integer16	Calculated: - Dyn. index: DDS, p0180	Access level: 3 Func. diagram: 4704, 4710, 4711, 4715, 5730, 6730, 6731, 6732
	P-Group: Motor Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min 0	Max 1	Factory setting 0
Description:	Setting to change the direction. If the parameter is changed, it reverses the direction of rotation of the motor and the encoder actual value without changing the setpoint.		
Value:	0: CW 1: CCW		
Caution:	Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.		
			
Notice:	For a drive data set changeover with differently set direction and pulse enable, an appropriate fault is output.		
Note:	For operation with the phase sequence U/V/W, the direction is defined when viewing the face side of the motor output shaft. When changing the direction, the rotating field direction of the current controller is reversed. The actual velocity (e.g. r0063) is also reversed so that the control sense is kept and internally causing the direction of rotation to be reversed with the same setpoint. Further, the position actual values of the actual encoder are reversed (e.g. r0482[0...2]). For VECTOR, the following applies: p1820 can be used to reverse the direction of the motor without reversing the encoder actual value.		

p1821[0...n]	Dir of rot / Dir of rot		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3) Data type: Integer16	Calculated: - Dyn. index: DDS, p0180	Access level: 3 Func. diagram: 4704, 4710, 4711, 4715, 5730, 6730, 6731, 6732
	P-Group: Motor Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min 0	Max 1	Factory setting 0
Description:	Setting to change the direction of rotation. If the parameter is changed, it reverses the direction of rotation of the motor and the encoder actual value without changing the setpoint.		
Value:	0: CW 1: CCW		
Danger: 	When using external speed actual values for the speed controller (see p1440), for a direction of rotation change (p1821 = 1), then its polarity must also be changed (e.g. for drive object ENCODER via p0410). Otherwise, a positive coupling can occur in the speed control loop and the drive would then be accelerated up to the speed limit.		
Caution: 	For 12-pulse converters with 30° offset angle for system 2, for a direction of rotation reversal, the phase offset changes by 60° as the sign of the angle offset changes. This can be adapted in p1810.15. Changing the direction using p1820 or p1821 is not recognized by the "Safe Direction without encoder". As a consequence, the limit provided by SDI (Safe Direction) from r9733 no longer functions.		
Notice:	An appropriate fault is output for a drive data set changeover where the direction of rotation changes and the pulses are enabled.		
Note:	For operation with the phase sequence U/V/W, the direction of rotation is defined when viewing the face side of the motor output shaft. When changing the direction of rotation, the rotating field direction of the current controller is reversed. The speed actual value (e.g. r0063) is also reversed so that the control sense is kept and internally causing the direction of rotation to be reversed with the same setpoint. Further, the position actual values of the actual encoder are reversed (e.g. r0482[0...2]). p1820 can be used to reverse the direction of the motor without reversing the encoder actual value.		
p1822	Power unit line phases monitoring tolerance time / PU ph monit t_tol		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 4 Func. diagram: -
	P-Group: - Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min 500 [ms]	Max 540000 [ms]	Factory setting 1000 [ms]
Description:	Sets the tolerance time for line phase monitoring for blocksize power units. If a line phase fault is present for longer than this tolerance time, then a corresponding fault is output.		
Notice:	When operating with a failed line phase, depending on the active power, values higher than the default value can either immediately damage the power unit or damage it over the long term.		
Note:	For the setting p1822 = maximum value, line phase monitoring is deactivated.		
p1825	Converter valve threshold voltage / Threshold voltage		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32	Calculated: CALC_MOD_ALL Dyn. index: -	Access level: 3 Func. diagram: -
	P-Group: Modulation Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min 0.0 [Vrms]	Max 100.0 [Vrms]	Factory setting 0.6 [Vrms]
Description:	Sets the threshold voltage drop of the valves (power semiconductor devices) to be compensated.		
Note:	The value is automatically calculated in the motor data identification routine.		

p1827	Infeed compensation valve lockout time operating mode / INFcomp t_lockMode		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the operating mode for the compensation of the valve lockout time.

Value:
 0: Compensation valve lockout time de-activated
 1: Compensation valve lockout time activated

Note: The compensation is always active, independent of the value of this parameter if the closed-loop control is activated to suppress circulating currents (p7035) for power units connected in parallel.

p1828	Compensation valve lockout time phase U / Comp t_lock ph U		
VECTOR, VECTOR_AC, VECTOR_I_LAC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	1000000.00 [µs]	0.00 [µs]

Description: Sets the valve lockout time to compensate for phase U.

Notice: The deadtime compensation is deactivated with p7003 = 2.

Note: The value is automatically calculated in the motor data identification routine.
 For type PM340 power units, the value is limited to 3.98 µs.

p1829	Compensation valve lockout time phase V / Comp t_lock ph V		
VECTOR, VECTOR_AC, VECTOR_I_LAC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	1000000.00 [µs]	0.00 [µs]

Description: Sets the valve lockout time to compensate for phase V.

Notice: The deadtime compensation is deactivated with p7003 = 2.

Note: For type PM340 power units, the value is limited to 3.98 µs.

p1830[0...n]	Factor plane adaptation positive / Fact pl_adap pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_EQU	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4965, 4970, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	200.0 [%]	100.0 [%]

Description: Sets the factor for the plane compensation in the positive direction.

Dependency: Refer to: p1831

p1830	Compensation valve lockout time phase W / Comp t_lock ph W		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 0.00 [µs]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 1000000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	Sets the valve lockout time to compensate for phase W.		
Notice:	The deadtime compensation is deactivated with p7003 = 2.		
Note:	For type PM340 power units, the value is limited to 3.98 µs.		
p1831[0...n]	Factor plane adaptation negative / Fact pl_adap neg		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min 10.0 [%]	Calculated: CALC_MOD_EQU Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.0 [%]	Access level: 3 Func. diagram: 4965, 4970, 4975 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the factor for the plane compensation in the negative direction.		
Dependency:	Refer to: p1830		
p1832[0...n]	Valve offset / Valve offset		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor Not for motor type: - Min -10.0000 [V]	Calculated: CALC_MOD_ALL Dyn. index: PDS, p0120 Units group: - Scaling: - Max 10.0000 [V]	Access level: 3 Func. diagram: 4966 Unit selection: - Expert list: 1 Factory setting 0.0000 [V]
Description:	Sets the offset for the analog valve setpoint.		
p1832	Dead time compensation current level / t_dead_comp I_lev		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 0.0 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 10000.0 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [Arms]
Description:	Sets the current level for the dead time compensation. Above the current level, the dead time - resulting from the converter switching delays - is compensated by a previously calculated constant value. If the relevant phase current setpoint falls below the absolute value defined by p1832, the corrective value for this phase is continuously reduced.		
Dependency:	The factory setting of p1832 is automatically set to 0.02 * rated drive converter current (r0207).		

r1833[0...2]	Setpoints phase currents for HW current control / Setp_I		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: 6_5	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the phase setpoint currents for hardware current control.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
p1833[0...n]	Transition point compensation Q1 positive zero range / Trans pt Q1 pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	95.00 [%]	0.01 [%]
Description:	Sets the flow rate Q for point 1 positive (zero range) of the transition point compensation. The characteristic for the transition point compensation comprises the following value pairs: Flow rate (Q) / voltage (U) Positive range: - p1833 / p1834 --> Point 1 pos (zero range), rounding p1835 - p1839 / p1840 --> Point 2 pos, rounding p1841 - p1845 / p1846 --> Point 3 pos (saturation) Negative range: - p1836 / p1837 --> Point 1 neg (zero range), rounding p1838 - p1842 / p1843 --> Point 2 neg, rounding p1844 - p1847 / p1848 --> Point 3 neg (saturation)		
Dependency:	Refer to: p1834, p1835		
p1834[0...n]	Transition point compensation U1 positive zero range / Trans pt U1 pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	0.00 [%]
Description:	Sets the voltage U for point 1 positive (zero range) of the transition point compensation. The characteristic for the transition point compensation comprises the following value pairs: Flow rate (Q) / voltage (U) Positive range: - p1833 / p1834 --> Point 1 pos (zero range), rounding p1835 - p1839 / p1840 --> Point 2 pos, rounding p1841 - p1845 / p1846 --> Point 3 pos (saturation) Negative range: - p1836 / p1837 --> Point 1 neg (zero range), rounding p1838 - p1842 / p1843 --> Point 2 neg, rounding p1844 - p1847 / p1848 --> Point 3 neg (saturation)		
Dependency:	Refer to: r1833, p1833, p1835		

p1835[0...n] Transition point compensation rounding 1 positive zero range / Trans pt rnd 1 pos

HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]

Description: Sets the rounding for point 1 positive (zero range) of the transition point compensation.
The characteristic for the transition point compensation comprises the following value pairs:
Flow rate (Q) / voltage (U)
Positive range:
- p1833 / p1834 --> Point 1 pos (zero range), rounding p1835
- p1839 / p1840 --> Point 2 pos, rounding p1841
- p1845 / p1846 --> Point 3 pos (saturation)
Negative range:
- p1836 / p1837 --> Point 1 neg (zero range), rounding p1838
- p1842 / p1843 --> Point 2 neg, rounding p1844
- p1847 / p1848 --> Point 3 neg (saturation)

Dependency: Refer to: r1833, p1833, p1834

p1835[0...1] Pulse frequency reduction switchover frequency shift / f_puls_red f_sw

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	800.00 [Hz]	0.00 [Hz]

Description: Frequency to shift the switchover frequency r1836 for pulse frequency reduction.
The parameter value reduces the switchover frequency threshold with the same parameter index.

Index: [0] = Frequency limit 1
[1] = Frequency limit 2

Dependency: Refer to: r1836, p1836

p1836[0...n] Transition point compensation Q1 negative zero range / Trans pt Q1 neg

HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	95.00 [%]	0.01 [%]

Description: Sets the flow rate Q for point 1 negative (zero range) of the transition point compensation.

Dependency: Refer to: r1837, p1837, p1838

2 Parameters

2.2 List of parameters

r1836[0...1]	Pulse frequency reduction, switchover frequency / f_puls_red f_sw				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: Modulation	Units group: -	Unit selection: -		
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	- [Hz]	- [Hz]	- [Hz]		
Description:	Displays the frequency limits, under which the pulse frequency is automatically reduced. Starting from the parameterized pulse frequency p1800, the pulse frequency is reduced to the next possible one, if the frequency limits and an additional hysteresis are fallen below.				
Index:	[0] = Frequency limit 1 [1] = Frequency limit 2				
Dependency:	Refer to: p1810, p1835				
Note:	The pulse frequency reduction is not active for U/f control. A minimum clearance of 10 Hz is kept between the frequency thresholds, which cannot be fallen below when changing p1835. Re index 0: Frequency limit for the first pulse frequency reduction (active for p1810.8 = 1). Re index 1: Frequency limit for the second pulse frequency reduction (active for p1810.9 = 1).				
p1837[0...n]	Transition point compensation U1 negative zero range / Trans pt U1 neg				
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975		
	P-Group: Motor	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.00 [%]	95.00 [%]	0.00 [%]		
Description:	Sets the voltage U for point 1 negative (zero range) of the transition point compensation.				
Dependency:	Refer to: r1836, p1836, p1838				
r1837	Gating unit configuration / Gating unit config				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Modulation	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display for the configuration of the gating unit driver.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Modulation depth for a flying restart	Limited	Not limited	-
	01	Modulation depth for Vdc closed-loop control	Limited	Not limited	-
	02	Vdc_min controller	Active	Not active	-
	03	Motor data identification routine	Active	Not active	-
	04	Current offset calculation	Active	Not active	-
	05	Simulation mode	Active	Not active	-
	06	Reverse the output phase sequence	Active	Not active	-
	07	CCW dir of rot	Active	Not active	-
	08	Synchronization (bypass)	Active	Not active	-
	09	F07801 monitor by application	Active	Not active	-
	10	Chassis Drive active	Yes	No	-
	11	Short-circuit test active	No	Yes	-
	12	FL modulation prohibited	Yes	No	-
	13	F3E present	Yes	No	-

14	Angle prerotation (advance) active in SW	Yes	No	-
15	Power unit with PS interface	Yes	No	-
16	Current measurement oversampling active	Yes	No	-
17	Actual value averaging temporarily suppressed	Yes	No	-
18	Modulation depth limiting	Yes	No	-
19	Reduced DC link capacitance (without F3E)	Yes	No	-
20	The setpoint is not reset	Yes	No	-
21	Voltage calibration active	Yes	No	-

p1838[0...n] Transition point compensation rounding 1 negative zero range / Trans pt rnd 1 neg

HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]

Description: Sets the rounding for point 1 negative (zero range) of the transition point compensation.

Dependency: Refer to: r1836, p1836, r1837, p1837

p1839[0...n] Transition point compensation Q2 positive / Trans pt Q2 pos

HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	95.00 [%]	10.00 [%]

Description: Sets the flow rate Q for point 2 positive of the transition point compensation.

Dependency: Refer to: p1840, r1841, p1841

p1840[0...n] Transition point compensation U2 positive / Trans pt U2 pos

HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	10.00 [%]

Description: Sets the voltage U for point 2 positive of the transition point compensation.

Dependency: Refer to: p1839, r1841, p1841

p1840[0...n] Actual value correction configuration / ActVal_corr conf

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the configuration of the actual value correction.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Actual value correction de-activated	Yes	No	-
	01	Compares the integrals from modulator and setpoint	Yes	No	-

Dependency: Refer to: p1802

Note: During operation (pulses enabled) the configuration cannot be changed by changing over drive data sets.

p1841[0...n]	Transition point compensation rounding 2 positive / Trans pt rnd 2 pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	2.50 [%]
Description:	Sets the rounding for point 2 positive of the transition point compensation.		
Dependency:	Refer to: p1839, p1840		

r1841	Actual value correction status word / ActVal_corr status				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Modulation	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of actual value correction.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Hardware for the actual value correction detected	Yes	No	-
	01	Automatic shutdown (too many switching instants)	Yes	No	-
	02	Integral scaled to half the gating unit clock cycle freq.	Yes	No	-
	03	Actual value correction temporarily suppressed	Yes	No	-
	14	Reserved	Yes	No	-
	15	Actual value correction active	Yes	No	-

p1842[0...n]	Transition point compensation Q2 negative / Trans pt Q2 neg		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	10.00 [%]
Description:	Sets the flow rate Q for point 2 negative of the transition point compensation.		
Dependency:	Refer to: p1843, p1844		

p1843[0...n]	Transition point compensation U2 negative / Trans pt U2 neg		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	10.00 [%]
Description:	Sets the voltage U for point 2 negative of the transition point compensation.		
Dependency:	Refer to: p1842, p1844		
Note:	During operation (pulses enabled) the configuration cannot be changed by changing over drive data sets.		

p1844[0...n]	Transition point compensation rounding 2 negative / Trans pt rnd 2 neg		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966, 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	2.50 [%]
Description:	Sets the rounding for point 2 negative of the transition point compensation.		
Dependency:	Refer to: p1842, p1843		
p1845[0...n]	Transition point compensation Q3 positive saturation / TransPt Q3 pos sat		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Sets the flow rate Q for point 3 positive (saturation) of the transition point compensation.		
Dependency:	Refer to: p1846		
p1845[0...n]	Actual value correction evaluation factor Lsig / ActVal_cor ev Lsig		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	10.00	1.00
Description:	Sets the weighting factor for the leakage inductance of the L-R element of the actual value correction.		
Dependency:	Refer to: p0391, p0392, p0393		
Note:	The load-dependent adaptation of the leakage inductance of the current actual value correction is defined using p0391 ... p0393.		
p1846[0...n]	Transition point compensation U3 positive saturation / TransPt U3 pos sat		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Sets the voltage U for point 3 positive (saturation) of the transition point compensation.		
Dependency:	Refer to: p1845		
p1846[0...n]	Actual value correction damping factor / ActV_corr D_factor		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	10.00	1.00
Description:	Sets the damping factor for the actual value correction. The factor multiplies the T0/Tsig ratio in the feedback branch of the LR element.		

p1847[0...n]	Transition point compensation Q3 negative saturation / TransPt Q3 neg sat		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Sets the flow rate Q for point 3 negative (saturation) of the transition point compensation.		
Dependency:	Refer to: r1848, p1848		

p1848[0...n]	Transition point compensation U3 negative saturation / TransPt U3 neg sat		
HLA	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4975
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Sets the voltage U for point 3 negative (saturation) of the transition point compensation.		
Dependency:	Refer to: p1847		

r1848[0...5]	Actual value correction phase currents / ActVal_corr I_ph		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays phase correction currents as well as the drive converter phase currents		
Index:	[0] = Harmonics phase U [1] = Harmonics phase V [2] = Harmonics phase W [3] = Measured value phase U [4] = Measured value phase V [5] = Measured value phase W		

r1849[0...5]	Actual value correction phase voltages / ActVal_corr U_ph		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Modulation	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the phase correction voltages and and the drive converter phase voltages		
Index:	[0] = Harmonics phase U [1] = Harmonics phase V [2] = Harmonics phase W [3] = Measured value phase U [4] = Measured value phase V [5] = Measured value phase W		

p1850[0...n]	Control voltage limiting positive / U_ctrl lim pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [V]	10.0 [V]	10.0 [V]
Description:	Sets the limit for the positive control voltage.		
Dependency:	Refer to: p1851		
p1851[0...n]	Control voltage limiting negative / U_ctrl limit neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4966
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10.0 [V]	0.0 [V]	-10.0 [V]
Description:	Sets the limit for the negative control voltage.		
Dependency:	Refer to: p1850		
p1900	Motor data identification and rotating measurement / MotID and rot meas		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	2
Description:	Sets the motor data identification and speed controller optimization. p1900 = 0: Function inhibited. p1900 = 2: Induction motors --> set p1910 = 1 and p1960 = 0 Permanent-magnet or separately-excited synchronous motors --> set p1910 = 1, p1990 = 1 and p1960 = 0 When the drive enable signals are present, a motor data identification routine is carried out at standstill with the next power-on command. Current flows through the motor which means that it can align itself by up to a quarter of a revolution. For permanent-magnet or separately-excited synchronous motors, the encoder is adjusted with the next power-on command. The motor must be free to rotate and rotates through 1.5 revolutions of the motor encoder.		
Value:	0: Inhibited 2: Identifying motor data (at standstill)		
Dependency:	In the simulation mode, the parameter cannot be written into. When selecting the motor data identification routine, the drive data set changeover is suppressed. Refer to: p1272, p1300, p1910		
Notice:	If there is a motor holding brake, it must be open (p1215 = 2). To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977). It is not permissible to activate write protection during the motor identification (p7761). During the rotating measurement it is not possible to save the parameters (p0971, p0977).		

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Note: The motor and control parameters of the vector control are only optimally set when both measurements are carried out (initially at standstill, and then with the motor rotating). The measurement with rotating motor is not performed for $p1300 < 20$ (U/f controls).
An appropriate alarm is output when the parameter is set.
The power-on command must remain set during a measurement and after the measurement has been completed, the drive automatically resets it.
The duration of the measurements can lie between 0.3 s and several minutes. This time is, for example, influenced by the motor size and the mechanical conditions.
 $p1900$ is automatically set to 0 after the motor data identification routine has been completed.

p1900	Motor data identification and rotating measurement / MotID and rot meas		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	2

Description: Sets the motor data identification and speed controller optimization.
The motor identification should first be performed with the motor stationary ($p1900 = 1, 2$; also refer to $p1910$). Based on this, additional motor and control parameters can be determined using the motor data identification with the motor rotating ($p1900 = 1, 3$; also refer to $p1960$); not for $p1300 < 20$.
 $p1900 = 0$:
Function inhibited.
 $p1900 = 1$:
Induction motors --> set $p1910 = 1$ and $p1960 = 0, 1, 2$ depending on $p1300$
Permanent-magnet or separately-excited synchronous motors --> set $p1910 = 1, p1990 = 1$ and $p1960 = 0, 1, 2$ depending on $p1300$
When the drive enable signals are present, a motor data identification routine is carried out at standstill with the next power-on command. Current flows through the motor which means that it can align itself by up to a quarter of a revolution.
For permanent-magnet or separately-excited synchronous motors, the encoder is adjusted with the next power-on command. The motor must be free to rotate and rotates through 1.5 revolutions of the motor encoder.
With the following power-on command, a rotating motor data identification routine is carried out - and in addition, a speed controller optimization by making measurements at different motor speeds.
 $p1900 = 2$:
Induction motors --> set $p1910 = 1$ and $p1960 = 0$
Permanent-magnet or separately-excited synchronous motors --> set $p1910 = 1, p1990 = 1$ and $p1960 = 0$
When the drive enable signals are present, a motor data identification routine is carried out at standstill with the next power-on command. Current flows through the motor which means that it can align itself by up to a quarter of a revolution.
For permanent-magnet or separately-excited synchronous motors, the encoder is adjusted with the next power-on command. The motor must be free to rotate and rotates through 1.5 revolutions of the motor encoder.
 $p1900 = 3$:
Sets $p1960 = 0, 1, 2$ depending on $p1300$
This setting should only be selected if the motor data identification was already carried out at standstill.
When the drive enable signals are present, with the next power-on command, a rotating motor data identification routine is carried out - and in addition, speed controller optimization by taking measurements at different motor speeds.

Value:
0: Inhibited
1: Identifying motor data and optimizing speed control
2: Identifying motor data (at standstill)
3: Optimizing speed control (in the rotating mode)

Dependency: In the simulation mode, the parameter cannot be written into.
When selecting the motor data identification routine, the drive data set changeover is suppressed.
Refer to: $p1272, p1300, p1910, p1960, p1990$

Notice: If there is a motor holding brake, it must be open (p1215 = 2).
 To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).
 It is not permissible to activate write protection during the motor identification (p7761).
 During the rotating measurement it is not possible to save the parameters (p0971, p0977).
 p1900 = 3:

This setting should only be selected if the motor data identification was already carried out at standstill.

Note: The motor and control parameters of the vector control are only optimally set when both measurements are carried out (initially at standstill, and then with the motor rotating). The measurement with rotating motor is not performed for p1300 < 20 (U/f controls).

An appropriate alarm is output when the parameter is set.

The power-on command must remain set during a measurement and after the measurement has been completed, the drive automatically resets it.

The duration of the measurements can lie between 0.3 s and several minutes. This time is, for example, influenced by the motor size and the mechanical conditions.

p1900 is automatically set to 0 after the motor data identification routine has been completed.

p1901**Test pulse evaluation configuration / Test puls config**

VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
Data type: Unsigned32	Dyn. index: -	Func. diagram: -
P-Group: Motor identification	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 bin

Description: Sets the configuration for the test pulse evaluation.

Bit 00: Check for conductor-to-conductor short circuit once/always when the pulses are enabled.

Bit 01: Check for ground fault once/always when the pulses are enabled.

Bit 02: Activation of the tests selected using bit 00 and/or bit 01 each time the pulses are enabled

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Phase short-circuit test pulse active	Yes	No	-
	01	Ground fault detection test pulse active	Yes	No	-
	02	Test pulse at each pulse enable	Yes	No	-

Dependency: Refer to: p0287

Note: If a conductor-to-conductor short-circuit is detected during the test, this is displayed in r1902.1.

If a ground fault is detected during the test, this is displayed in r1902.2.

Re bit 02 = 0:

If the test was successful once after POWER ON (see r1902.0), it is not repeated.

Re bit 02 = 1:

The test is not only performed after POWER ON, but also each time the pulses are enabled.

r1902**Test pulse evaluation status / Test puls ev stat**

VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: -	Calculated: -	Access level: 2
Data type: Unsigned32	Dyn. index: -	Func. diagram: -
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description: Displays the status of the test pulse evaluation.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Short-circuit test successfully performed	Yes	No	-
	01	Phase short-circuit detected	Yes	No	-
	02	Ground fault test successfully performed	Yes	No	-
	03	Ground fault detected	Yes	No	-
	04	Identification pulse width greater than the minimum pulse width	Yes	No	-

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Note: If the ground fault test was selected, but not successfully performed, then sufficient current will not be able to be established during the test pulses.
 Re bit 04:
 A test pulse longer than one sampling time has occurred

p1903	BI: Data identification control / Data ident ctrl		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Trace and function generator	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source to start data identification.
 Data identification is started using binector input p1903 = 1 signal.
 When data identification is running, the function is canceled with binector input p1903 = 0 signal.

p1905	Parameter tuning selection / Par tuning select		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: C2(1), T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	90	0

Description: The fine encoder calibration should be started during the first commissioning or after the encoder is replaced.
 The fine calibration starts when the pulses are enabled and performs a rotating measurement (approximately 1 minute). In this case, a setpoint speed of at least 40 % of the motor rated speed must be entered, and the torque must be less than half of the motor rated torque.
 The phases of the fine calibration of displayed using alarm A07976.
 The fine calibration ends with the calculation of p0431 for the following pulse inhibit.
 p1905 is automatically set to 0 at the end of the fine calibration.

Value:
 0: Inactive
 90: Fine encoder calibration

Dependency: If the motor encoder adjustment has not been performed (p3925.4 = 0) or the encoder calibration is activated (p1990 != 0), then encoder fine calibration is prevented.
 Refer to: p1272, p1910, p1960, p1990

Notice: During encoder fine calibration, the motor must be operated without a load - and if a motor holding brake is being used, this must be opened.

Note: For p1905 = 90 and with the pulses not enabled, the function is only executed the next time that the pulses are enabled.
 When selecting the encoder fine calibration, the changeover of the motor data sets is suppressed.

p1909	Data identification without enabling activation / Data ID w/o enab		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Activates the stationary data identification without enable.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Pressure sensors execute offset calibration	Yes	No	-
	01	Execute piston calibration	Yes	No	-

Dependency: Refer to: p1910

Note: The offset calibration is immediately started when writing to p1909. The associated bit is automatically reset if the function was executed.
 Re bit 00:
 The precondition for the offset calibration is that the pressure at all of the pressure sensors is zero. The offset is entered in p0241, p0243 and p0245.
 Re bit 01:
 The precondition is that the cylinder must have been completely retracted (piston at the A side). The position offset is entered in p0476.

p1909[0...n]	Motor data identification control word / MotID STW		
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0110 0111 0000 0000 bin

Description: Sets the configuration for the motor data identification.

Recommend.: For the stationary motor data identification, if a motor holding brake is being used it should be opened and the motor finely synchronized before the measurement. This should only be done if it can be safely carried out and no external forces can act on the motor. This determines the angular commutation offset (p1909.13, p0431).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	Measure D inductance	Yes	No	-
	09	Measure Q inductance	Yes	No	-
	10	Magnetizing field inductance and measure rotor resistance	Yes	No	-
	13	Measure commutation angle and direction of rotation	Yes	No	-
	14	Determining the voltage emulation error	Yes	No	-

Dependency: Refer to: p1910, r1912, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953

Note: For an induction motor (ASM) the following bits: 8, 9, 10, 13 are effective
 For a synchronous motor (SRM) the following bits: 8, 9, 13, 14 are effective

Re bit 14:

- after successfully determining the voltage emulation error, the display of the phase voltage actual values r0089 and the active power actual value r0082 and the torque actual value r0080 are significantly more accurate.

- the voltage emulation errors should be identified with the Motor Module in the warm state.

- the motor temperature (r0035) should not change significantly (i.e. it should not be identified immediately after a load duty cycle).

p1909[0...n]	Motor data identification control word / MotID STW		
SERVO (Lin), SERVO, SERVO_AC (Lin), SERVO_AC, SERVO_I_AC (Lin), SERVO_I_AC	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0010 0111 0000 0000 bin

Description: Sets the configuration for the motor data identification.

Recommend.: For the stationary motor data identification, if a motor holding brake is being used it should be opened and the motor finely synchronized before the measurement. This should only be done if it can be safely carried out and no external forces can act on the motor. This determines the angular commutation offset (p1909.13, p0431).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	Measure D inductance	Yes	No	-
	09	Measure Q inductance	Yes	No	-
	10	Magnetizing field inductance and measure rotor resistance	Yes	No	-
	13	Measure commutation angle and direction of rotation	Yes	No	-
	14	Determining the voltage emulation error	Yes	No	-

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Dependency: Refer to: p1910, r1912, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953

Note: For an induction motor (ASM) the following bits: 8, 9, 10, 13 are effective
For a synchronous motor (SRM) the following bits: 8, 9, 13, 14 are effective
Re bit 14:
- after successfully determining the voltage emulation error, the display of the phase voltage actual values r0089 and the active power actual value r0082 and the torque actual value r0080 are significantly more accurate.
- the voltage emulation errors should be identified with the Motor Module in the warm state.
- the motor temperature (r0035) should not change significantly (i.e. it should not be identified immediately after a load duty cycle).


p1909[0...n]	Motor data identification control word / MotID STW		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the configuration for the motor data identification.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Stator inductance estimate no measurement	Yes	No	-
	01	Cl.-loop current control w/ dead-beat controller	Yes	No	-
	02	Rotor time constant estimate no measurement	Yes	No	-
	03	Leakage inductance estimate no measurement	Yes	No	-
	04	Activates the identification dynamic leakage inductance	Yes	No	-
	05	Determine Tr and Lsig evaluation in the time range	Yes	No	-
	06	Activate vibration damping	Yes	No	-
	07	De-activate vibration detection	Yes	No	-
	11	De-activate pulse measurement Lq Ld	Yes	No	-
	12	De-activate rotor resistance Rr measurement	Yes	No	-
	14	De-activate valve interlocking time measurement	Yes	No	-
	15	Determine only stator resistance, valve voltage fault, dead time	Yes	No	-
	16	Short motor identification (lower quality)	Yes	No	-
	17	Measurement without control parameter calculation	Yes	No	-
	20	Estimate cable resistance	Yes	No	-

Note: The following applies to permanent-magnet synchronous motors:
Without de-selection in bit 11, in the closed-loop control mode, the direct inductance LD and the quadrature inductance Lq are measured at a low current.
When de-selecting with bit 11 or in the U/f mode, the stator inductance is measured at half the rated motor current.
If the stator inductance is not measured but is to be estimated, then bit 0 should be set and bit 11 should be de-selected.

p1910 Valve offset calibration standstill activation / Valv_off_calib act			
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Setting to activate the standstill data valve offset calibration when enabled.		
Value:	0: Inactive/cancel 1: Start calibration		
Dependency:	Precondition is position-controlled operation. Refer to: p1909		
Note:	The offset is entered in p1832. The calibration is started when enabled, and after data identification has been completed, is automatically set back to a value of zero.		

p1910 Motor data identification routine stationary (standstill) / MotID standstill			
SERVO, SERVO_AC, SERVO_LAC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-3	1	0
Description:	Setting to control the motor data identification with the motor stationary.		
Value:	-3: Accept identified parameters -2: Acknowledge encoder inversion actual value (F07993) -1: Start motor data identification without acceptance 0: Inactive/inhibit 1: Start motor data identification with acceptance		
Recommend.:	For motors with brakes, the brake should be opened before carrying out the stationary motor data identification routine (p1215 = 2) as long as this can be done without incurring any danger. The commutation angle and the direction of rotation are also determined. Motor data identification is not required for catalog motors and DRIVE-CLiQ motors. It is recommended to increase the torque accuracy or for third-party motors.		
Dependency:	Refer to: p1909, r1912, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
Caution:	For motors without brake or with the brake open (p1215 = 2), for the stationary (zero speed) measurement, the motor may rotate slightly.		
			
Note:	If there is a motor holding brake, it must be open (p1215 = 2). To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977). Motor data identification can only be selected when the pulses of all of the drive objects of the Control Unit have been suppressed. After selection, all of the other drive objects of the Control Unit are interlocked so that they cannot be powered up until the motor data identification has been completed or de-selected. After a started motor identification is ended, the parameter is automatically reset to 0. A motor data identification that is presently being carried out can be terminated with p1910 = 0.		

p1910	Motor data identification selection / MotID selection		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	28	1
Description:	<p>Sets the motor data identification routine.</p> <p>The motor data identification routine is carried out after the next power-on command.</p> <p>p1910 = 1:</p> <p>All motor data and the drive converter characteristics are identified and then transferred to the following parameters: p0350, p0354, p0356, p0357, p0358, p0360, p1825, p1828, p1829, p1830</p> <p>After this, the control parameter p0340 = 3 is automatically calculated.</p>		
Value:	<p>0: Inhibited</p> <p>1: Complete identification (ID) and acceptance of motor data</p> <p>2: Complete identification (ID) of motor data without acceptance</p> <p>3: ID of the saturation characteristic and acceptance</p> <p>4: ID of the saturation characteristic without acceptance</p> <p>5: ID of dynamic leakage inductance Lsig (r1920) without acceptance</p> <p>6: ID of lockout time (r1926) without acceptance</p> <p>7: ID of stator resistance Rs (r1912) without acceptance</p> <p>8: ID of stator inductance Ls (r1915) Rr (r1927) without acceptance</p> <p>9: ID of rotor time constant Tr (r1913) without acceptance</p> <p>10: ID of static leakage inductance Lsig (r1914) without acceptance</p> <p>20: Voltage vector input</p> <p>21: Voltage vector input without filter</p> <p>22: Rectangular voltage vector input without filter</p> <p>23: Triangular voltage vector input without filter</p> <p>24: Rectangular voltage vector input with filter</p> <p>25: Triangular voltage vector input with filter</p> <p>26: Enter voltage vector with DTC correction</p> <p>27: Enter voltage vector with AVC</p> <p>28: Enter voltage vector with DTC + AVC correction</p>		
Dependency:	<p>"Quick commissioning" must be carried out (p0010 = 1) before executing the motor data identification routine!</p> <p>In the simulation mode, the parameter cannot be written into. When selecting the motor data identification routine, the drive data set changeover is suppressed.</p> <p>Refer to: p1272, p1900</p>		
Notice:	<p>After the motor data identification (p1910 > 0) has been selected, alarm A07991 is output and a motor data identification routine is carried out as follows at the next power-on command:</p> <ul style="list-style-type: none"> - current flows through the motor and a voltage is present at the drive converter output terminals. - during the identification routine, the motor shaft can rotate through a maximum of half a revolution. - however, no torque torque is generated. 		
Note:	<p>If there is a motor holding brake, it must be open (p1215 = 2).</p> <p>To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).</p> <p>When setting p1910, the following should be observed:</p> <ol style="list-style-type: none"> 1. "With acceptance" means: The parameters specified in the description are overwritten with the identified values and therefore have an influence on the controller setting. 2. "Without acceptance" means: The identified parameters are only displayed in the range r1912 ... r1926. The controller settings remain unchanged. 3. p1910 = 3, 4, 5 can only be selected for induction motors. 4. For settings 27 and 28, the AVC configuration set using p1840 is active. <p>The power-on command must remain set during a measurement and after the measurement has been completed, the drive automatically resets it. The duration of the measurements can lie between 0.3 s and several minutes. This time is mainly influenced by the motor size. At the end of the motor data identification, p1910 is automatically set to 0, if only the stationary measurement is selected, then p1900 is also reset to 0, otherwise, the rotating measurement is activated.</p>		

p1911	Phases to be identified number / Ph to ident qty		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	1
Description:	Sets the number of phases to be identified.		
Value:	1: 1 phase U 2: 2 phases U, V 3: 3 phases U, V, W		
Note:	When identifying with several phases, the accuracy increases and also the time it takes to make the measurement.		
r1912	Stator resistance identified / R_stator ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]
Description:	Displays the identified stator resistance.		
Dependency:	Refer to: p1909, p1910, r1913, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
r1912[0...2]	Identified stator resistance / R_stator ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]
Description:	Displays the identified stator resistance.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1913	Rotor time constant identified / T_rotor ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the identified rotor time constant.		
Dependency:	Refer to: p1909, p1910, r1912, r1915, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		

2 Parameters

2.2 List of parameters

r1913[0...2]	Identified rotor time constant / T_rotor ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the identified rotor time constant.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1914[0...2]	Identified total leakage inductance / L_total_leak ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified total leakage inductance.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1915	Stator inductance identified / L_stator ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified stator inductance.		
Dependency:	Refer to: p1909, p1910, r1912, r1913, r1925, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
r1915[0...2]	Identified nominal stator inductance / L_stator ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the nominal stator inductance identified.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		

r1916[0...2]	Identified stator inductance 1 / L_stator 1 ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the nominal stator inductance identified for the 1st point of the saturation characteristic.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1917[0...2]	Identified stator inductance 2 / L_stator 2 ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the nominal stator inductance identified for the 2nd point of the saturation characteristic.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1918[0...2]	Identified stator inductance 3 / L_stator 3 ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the nominal stator inductance identified for the 3rd point of the saturation characteristic.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1919[0...2]	Identified stator inductance 4 / L_stator 4 ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the nominal stator inductance identified for the 4th point of the saturation characteristic.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		

r1920[0...2]	Identified dynamic leakage inductance / L_leak dyn ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified dynamic total leakage inductance.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1921[0...2]	Identified dynamic leakage inductance 1 / L_leak 1 dyn id		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified dynamic leakage inductance 1.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1922[0...2]	Identified dynamic leakage inductance 2 / L_leak 2 dyn id		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified dynamic leakage inductance 2.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1923[0...2]	Identified dynamic leakage inductance 3 / L_leak 3 dyn id		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified dynamic leakage inductance 3.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		

r1924[0...2]	Identified dynamic leakage inductance 4 / L_leak 4 dyn id		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified dynamic leakage inductance 4.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1925	Threshold voltage identified / U_threshold ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Vrms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the identified threshold voltage of the power unit.		
Dependency:	Refer to: p1909, p1910, r1912, r1913, r1915, r1927, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
r1925[0...2]	Identified threshold voltage / U_threshold ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Vrms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the identified IGBT threshold voltage.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
r1926[0...2]	Identified effective valve lockout time / t_lock_valve id		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]
Description:	Displays the identified effective valve lockout time.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		

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r1927	Rotor resistance identified / R_rotor ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ohm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ohm]
Description:	Displays the identified rotor resistance.		
Dependency:	Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1932, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
<hr/>			
r1927[0...2]	Identified rotor resistance / R_rotor ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ohm]
Description:	Displays identified rotor resistance (on separately excited synchronous motors: damping resistance).		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
<hr/>			
r1929[0...2]	Identified cable resistance / R_cable ident		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ohm]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ohm]
Description:	Displays the identified cable resistance.		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
<hr/>			
r1932[0...19]	d inductance identified / Ld ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified (differential) d-inductance.		
Dependency:	Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1927, r1933, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
Note:	The Ld characteristic consists of the value pairs from p1932 and p1933 with the same index. This value corresponds to the value of the total leakage inductance (r0377).		

r1933[0...19]	d inductance identification current / Ld I_ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the identification current of the d inductance.		
Dependency:	Refer to: p1909, p1910, r1912, r1913, r1915, r1925, r1927, r1932, r1934, r1935, r1936, r1950, r1951, p1952, p1953		
Note:	The Ld characteristic consists of the value pairs from p1932 and p1933 with the same index.		
r1934[0...9]	q inductance identified / Lq ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified (differential) q-inductance.		
Dependency:	Refer to: p1909, p1910, r1932, r1933		
Note:	The Lq characteristic consists of the value pairs from p1934 and p1935 with the same index. This value corresponds to the value of the total leakage inductance (r0377).		
r1934[0...9]	q inductance identified / Lq ident		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified (differential) q-inductance.		
Dependency:	Refer to: r1935, p1959, p1960		
Note:	The Lq characteristic consists of the value pairs from p1934 and p1935 with the same index. This value corresponds to the value of the total leakage inductance (r0377).		
r1935[0...20]	Identification current / I_ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the identification current for the identification of the q-inductance ([0...9]) as well as the torque constant ([10]) and the torque characteristic ([11...20]).		
Index:	[0] = q inductance identification current measuring point 1 [1] = q inductance identification current measuring point 2 [2] = q inductance identification current measuring point 3 [3] = q inductance identification current measuring point 4 [4] = q inductance identification current measuring point 5 [5] = q inductance identification current measuring point 6 [6] = q inductance identification current measuring point 7 [7] = q inductance identification current measuring point 8 [8] = q inductance identification current measuring point 9 [9] = q inductance identification current measuring point 10		

[10] = Torque constant identification current
 [11] = Torque characteristic identification current measuring point 1
 [12] = Torque characteristic identification current measuring point 2
 [13] = Torque characteristic identification current measuring point 3
 [14] = Torque characteristic identification current measuring point 4
 [15] = Torque characteristic identification current measuring point 5
 [16] = Torque characteristic identification current measuring point 6
 [17] = Torque characteristic identification current measuring point 7
 [18] = Torque characteristic identification current measuring point 8
 [19] = Torque characteristic identification current measuring point 9
 [20] = Torque characteristic identification current measuring point 10

Dependency:

Refer to: p1909, p1910, r1934, p1959, p1960

Note:

- the Lq characteristic consists of the value pairs from r1934 and r1935 with the same index.
 - the torque constant is identified with the current r1935[10] and displayed in r1937[0]. If the reluctance torque constant is identified (p1959.7 = 1), the torque constant is identified with 150% rated current (p0305), otherwise with 100% rated current.
 - the torque characteristic (r1937[1...10]) is identified in the range between the rated current (p0305) and the maximum current (p0640) (r1935[11...20]).

r1935[0...20]

Identification current / I_ident

SERVO (Lin),
 SERVO_AC (Lin),
 SERVO_I_AC (Lin)

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Motor identification

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

- [Arms]

- [Arms]

- [Arms]

Description:

Displays the identification current for the identification of the q-inductance ([0...9]) as well as the force constant ([10]) and the force characteristic ([11...20]).

Index:

[0] = q inductance identification current measuring point 1
 [1] = q inductance identification current measuring point 2
 [2] = q inductance identification current measuring point 3
 [3] = q inductance identification current measuring point 4
 [4] = q inductance identification current measuring point 5
 [5] = q inductance identification current measuring point 6
 [6] = q inductance identification current measuring point 7
 [7] = q inductance identification current measuring point 8
 [8] = q inductance identification current measuring point 9
 [9] = q inductance identification current measuring point 10
 [10] = Force constant identification current
 [11] = Force characteristic identification current measuring point 1
 [12] = Force characteristic identification current measuring point 2
 [13] = Force characteristic identification current measuring point 3
 [14] = Force characteristic identification current measuring point 4
 [15] = Force characteristic identification current measuring point 5
 [16] = Force characteristic identification current measuring point 6
 [17] = Force characteristic identification current measuring point 7
 [18] = Force characteristic identification current measuring point 8
 [19] = Force characteristic identification current measuring point 9
 [20] = Force characteristic identification current measuring point 10

Dependency:

Refer to: p1909, p1910, r1934, p1959, p1960

Note:

- the Lq characteristic consists of the value pairs from r1934 and r1935 with the same index.
 - the force constant is identified with the current r1935[10] and displayed in r1937[0]. If the reluctance force constant is identified (p1959.7 = 1), the force constant is identified with 150% rated current (p0305), otherwise with 100% rated current.
 - the force characteristic (r1937[1...10]) is identified in the range between the rated current (p0305) and the maximum current (p0640) (r1935[11...20]).

r1935[0...9]	q inductance identification current / Lq I_ident		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the identification current to identify the q inductance ([0...9]).		
Dependency:	Refer to: r1934, p1959, p1960		
Note:	The Lq characteristic consists of the value pairs from r1934 and r1935 with the same index.		
r1936	Magnetizing inductance identified / L_H ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified magnetizing inductance(gamma equivalent circuit diagram).		
Dependency:	Refer to: p1909, p1910, r1913, r1915, r1927, p1959, p1960, r1962, r1963		
Note:	This value corresponds to the value of the transformed magnetizing inductance (r0382).		
r1937[0...10]	Torque constant identified / kT ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 28_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Nm/A]	- [Nm/A]	- [Nm/A]
Description:	Displays the identified torque constant/torque characteristic over the q current.		
Index:	[0] = Torque constant identified [1] = Torque characteristic identified measuring point 1 [2] = Torque characteristic identified measuring point 2 [3] = Torque characteristic identified measuring point 3 [4] = Torque characteristic identified measuring point 4 [5] = Torque characteristic identified measuring point 5 [6] = Torque characteristic identified measuring point 6 [7] = Torque characteristic identified measuring point 7 [8] = Torque characteristic identified measuring point 8 [9] = Torque characteristic identified measuring point 9 [10] = Torque characteristic identified measuring point 10		
Dependency:	Refer to: r1938, r1939, p1959, p1960, r1969		
Note:	- the value in r1937[0] corresponds to the torque constant (p0316) and was identified with the current in r1935[10]. If the reluctance torque is identified (p1959.7 = 1), the torque constant is identified with 150% rated current (p0305), otherwise with 100% rated current. - if indices r1937[1...10] are not equal to zero, they show the values of the torque characteristic identified for the current in r1935[11...20]. The torque characteristic is identified in the range between rated current (p0305) and maximum current (p0640).		

2 Parameters

2.2 List of parameters

r1937[0...10]	Force constant identified / kT ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 29_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [N/Arms]	- [N/Arms]	- [N/Arms]
Description:	Displays the identified force constant.		
Index:	[0] = Force constant identified [1] = Force characteristic identified measuring point 1 [2] = Force characteristic identified measuring point 2 [3] = Force characteristic identified measuring point 3 [4] = Force characteristic identified measuring point 4 [5] = Force characteristic identified measuring point 5 [6] = Force characteristic identified measuring point 6 [7] = Force characteristic identified measuring point 7 [8] = Force characteristic identified measuring point 8 [9] = Force characteristic identified measuring point 9 [10] = Force characteristic identified measuring point 10		
Dependency:	Refer to: r1938, r1939, p1959, p1960, r1969		
Note:	- the value in r1937[0] corresponds to the force constant (p0316) and was identified with the current in r1935[10]. If the reluctance force constant is identified (p1959.7 = 1), the force constant is identified with 150% rated current (p0305), otherwise with 100% rated current.		

r1938	Voltage constant identified / kE ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the identified voltage constant.		
Dependency:	Refer to: r1937, r1939, p1959, p1960, r1969		
Note:	This value corresponds to the voltage constant (p0317).		

r1938	Voltage constant identified / kE ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Vrms s/m]	- [Vrms s/m]	- [Vrms s/m]
Description:	Displays the identified voltage constant.		
Dependency:	Refer to: r1937, r1939, p1959, p1960, r1969		
Note:	This value corresponds to the voltage constant (p0317).		

r1939	Reluctance torque constant identified / kT_reluct ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified reluctance torque constant.		
Dependency:	Refer to: r1937, r1938, p1959, p1960, r1969		
Note:	This value corresponds to the reluctance torque constant (p0328).		
r1939	Reluctance force constant identified / kT_reluct ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the identified reluctance force constant.		
Dependency:	Refer to: r1937, r1938, p1959, p1960, r1969		
Note:	This value corresponds to the reluctance force constant (p0328).		
r1947	Optimum load angle identified / phi_load ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the identified, optimum load angle.		
Note:	This value corresponds to the optimum load angle (p0327).		
r1948	Magnetizing current identified / I_mag ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the identified magnetizing current.		
Dependency:	Refer to: r1936, p1959, p1960		
Note:	This value corresponds to the magnetizing current (p0320 / r0331).		

r1949.0...1	CO/BO: Status word data identification / ZSW data ident			
HLA	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Display and BICO output for the status word data identification.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Data identification active	Yes	No
	01	Traversing range identification completed	Yes	No
				FP
				-
				-

r1950[0...19]	Voltage emulation error voltage values / U_error U_values			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Motor identification	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	- [V]	- [V]	- [V]	
Description:	The identified characteristic of the voltage emulation error is displayed r1950[0...19] and r1951[0...19].			
Dependency:	Refer to: r1951			

r1951[0...19]	Voltage emulation error current values / U_error I_error			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Motor identification	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	- [A]	- [A]	- [A]	
Description:	The identified characteristic of the voltage emulation error is displayed r1950[0...19] and r1951[0...19].			
Dependency:	Refer to: r1950			

p1952[0...n]	Voltage emulation error final value / U_error final val			
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: Motor identification	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.000 [V]	100.000 [V]	0.000 [V]	
Description:	Sets the final value to compensate the voltage emulation error.			
Dependency:	Refer to: p1953			
Note:	The voltage emulation error is calculated and compensated for every phase according to the following formula: $u_error = u0 * i / (abs(i) + i0)$ u0: This is set in p1952. i0: This is set in p1953. i: Phase current to which the emulation error u_error belongs.			

p1953[0...n]	Voltage emulation error current offset / U_error I_offset		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [A]	100.000 [A]	0.000 [A]
Description:	Sets the current offset to compensate the voltage emulation error.		
Dependency:	Refer to: p1952		
Note:	The voltage emulation error is calculated and compensated for every phase according to the following formula: $u_error = u0 * i / (abs(i) + i0)$ u0: This is set in p1952. i0: This is set in p1953. i: Phase current to which the emulation error u_error belongs.		

p1955[0...3]	Valve identification voltage / Valve ident U		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [V]	10.00 [V]	[0] 0.00 [V] [1] 10.00 [V] [2] 2.00 [V] [3] 2.00 [V]
Description:	Sets the voltage to identify the valve characteristic.		
Index:	[0] = Measuring range start [1] = Measuring range end [2] = Travel positive [3] = Travel negative		
Dependency:	Refer to: p1956, p1957, p1958, p1960, p1961, r1961, r1962		
Note:	The characteristic is measured with a positive and negative voltage in the range of p1955[0] to p1955[1]. To move to a suitable starting position, either p1955[2] or -p1955[3] is used.		

p1956[0...1]	Valve identification measuring distance / Valve ident dist		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	100.0 [%]	[0] 10.0 [%] [1] 90.0 [%]
Description:	Sets the range for the maximum measuring distance for valve identification.		
Index:	[0] = Minimum [1] = Maximum		
Dependency:	Refer to: p1955, p1957, p1958, p1960, p1961, r1961, r1962		
Note:	The parameter is referred to the maximum valve stroke (p0313). The values are only effective when the piston position is known (r0407.4 = 1).		

p1957[0...1]	Valve identification measured value / Valve ident val		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1000	[0] 100 [1] 4
Description:	Sets the measured value for valve identification.		
Index:	[0] = Number [1] = Standstill identification encoder pulses		
Dependency:	Refer to: p1955, p1956, p1958, p1960, p1961, r1961, r1962		
Note:	Re index 0: The entered value is used for the positive and negative ranges. Re index 1: Standstill is identified if these encoder pulses are not passed within the standstill monitoring time.		

p1958[0...4]	Valve identification time / Valve ident t		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [s]	100.00 [s]	[0] 0.10 [s] [1] 0.10 [s] [2] 0.10 [s] [3] 4.00 [s] [4] 4.00 [s]
Description:	Sets the times for valve identification.		
Index:	[0] = Ramp time [1] = Settling time [2] = Measuring time [3] = Standstill time [4] = Wait time		
Dependency:	Refer to: p1955, p1956, p1957, p1960, p1961, r1961, r1962		
Note:	Re index 0: In this time, the voltage is changed from 0 ... 10 V. The ramp time is effective for all voltage changes. Re index 1: After the target voltage has been reached, the system waits this time before the measurement is started. Re index 2: The velocity is averaged within this time. Re index 3: If there is no motion, time before the next measurement is made. Re index 4: Time between 2 measurements in order to fill the pressure accumulator. The value applies for the maximum velocity, and is internally reduced depending on the velocity.		

p1958[0...n]	Rotating measurement ramp-up/ramp-down time / Rot meas t_r up/dn		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1.00 [s]	999999.00 [s]	-1.00 [s]
Description:	Sets the ramp-up/ramp-down time for the rotating measurement. The following applies for negative values: When the function module "extended setpoint channel" is activated (r0108.8 = 1), the maximum of the ramp-up/ramp-down time of the setpoint channel becomes effective. When this function module is inactive, then no ramp-up/ramp-down time is effective. The following applies for positive values: The selected ramp-up/ramp-down time becomes effective.		
Recommend.:	A ramp-up/ramp-down time should not be activated for the motor data identification (p1958 = 0) as long as this can be safely done without incurring any danger. This means that the identification is complete and more accurate. When the ramp-up/ramp-down time is activated, the following steps of the rotating motor data identification are not executed: - p1959.5 (identifying the q inductance) - p1959.7 (identifying the reluctance torque constant)		
Dependency:	Refer to: p1959, p1960		
p1958[0...n]	Moving measurement ramp-up/ramp-down time / Mov meas t_r up/dn		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1.00 [s]	999999.00 [s]	-1.00 [s]
Description:	Sets the ramp-up/ramp-down time for the moving measurement. The following applies for negative values: When the function module "extended setpoint channel" is activated (r0108.8 = 1), the maximum of the ramp-up/ramp-down time of the setpoint channel becomes effective. When this function module is inactive, then no ramp-up/ramp-down time is effective. The following applies for positive values: The selected ramp-up/ramp-down time becomes effective.		
Recommend.:	A ramp-up/ramp-down time should not be activated for the motor data identification (p1958 = 0) as long as this can be safely done without incurring any danger. This means that the identification is complete and more accurate. When the ramp-up/ramp-down time is activated, the following steps of the moving motor data identification are not executed: - p1959.5 (identifying the q inductance) - p1959.7 (identifying the reluctance force constant)		
Dependency:	Refer to: p1959, p1960		

p1959[0...n]	Data identification moving configuration / Dat_id mov config				
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 2		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0001 0011 1111 bin		
Description:	Sets the configuration for data identification with movement.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Control sense correction	Yes	No	-
	01	Valve offset correction	Yes	No	-
	02	Automatic piston calibration	Yes	No	-
	03	Automatic traversing range detection	Yes	No	-
	04	Automatic characteristic identification	Yes	No	-
	05	Stiction forces	Yes	No	-
	08	System pressure correction for characteristic identification	Yes	No	-
Notice:	To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).				
Note:	Re bit 00: In order to automatically correct the control sense for the velocity controller, the complete traversing distance must be free. When required, p1820 is automatically adapted.				
	Re bit 01: The drive moves to correct the valve offset. When required, p1832 is automatically adapted.				
	Re bit 02: Full automatic piston calibration, the drive must either be referenced, or must be equipped with an absolute encoder. Further, the complete traversing distance must be free. For piston calibration, the drive is traversed to the end stop (completely inserted) with a negative search voltage (p1955[3]) and the associated absolute position entered in p0476.				
	Re bit 03: For automatic traversing range identification, the drive must either be referenced (homed), or must be equipped with an absolute encoder. Further, the piston must have been calibrated and the complete traversing distance must be free. To prepare for the identification of the characteristic, the possible traversing range is determined. To do this, the drive is traversed to the right-hand and left-hand end stops with the search voltage (p1955[3...4]) and the position with distance reserve is entered into p1956. If there are pressure sensors, then the correct interconnection for pressure measurements A and B is checked.				
	Re bit 04: For automatic characteristic identification, the drive must either be referenced (homed), or must be equipped with an absolute encoder. Further, the piston must have been calibrated and the free traversing range must have been entered in p1956. The drive traverses with different valve voltages and takes into account p1958.				
	Re bit 05: The drive is moved with a positive and negative velocity, and the measured stiction forces are entered into p1555 and p1556.				
	Re bit 06: The drive is traversed to both end stops. In so doing, the dead volume and the loop gain of the force control loop is measured, and entered into p0314 and p0315.				
	Re bit 08: For the automatic characteristic identification (p1959.4), the measured velocity with the measured system pressure is converted to the average system pressure; this means that system pressure fluctuations hardly influence the measurement. The system pressure as well as pressures A and B must be measured. The conversion is not performed if the pressure measurements are not available. If the pressure measurements do not measure the specified pressures, then the conversion must be deactivated in order to avoid any errors.				

p1959[0...n]		Rotating measurement configuration / Rot meas config																																																														
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned16 P-Group: Motor identification Not for motor type: REL Min -	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 1110 1110 0111 bin																																																													
Description:	Sets the configuration of the rotating measurement.																																																															
Recommend.:	A direction inhibit should not be activated for the rotating measurement (p1959.14 = 1 and p1959.15 = 1) as long as this can be done without incurring any danger. This means that the identification is complete and more accurate. When the direction inhibit is activated, the reluctance torque constant (p1959.7) is not identified and the angular commutation offset (p1959.10, p0431) is inaccurately determined. The reluctance torque constant (p1959.7) is also not identified in encoderless operation.																																																															
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>01</td> <td>Identify the saturation characteristic</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>02</td> <td>Identify the moment of inertia</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>05</td> <td>Identify the q inductance</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>06</td> <td>Identify the torque constant</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>07</td> <td>Identify the reluctance torque constant</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>08</td> <td>Identify the q inductance at the test stand</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>09</td> <td>Identify the magnetizing current / magnetizing inductance</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>10</td> <td>Identify the commutation angle and direction of rotation</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>11</td> <td>Identify rotor resistance</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>14</td> <td>Positive direction permitted</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>15</td> <td>Negative direction permitted</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	01	Identify the saturation characteristic	Yes	No	-	02	Identify the moment of inertia	Yes	No	-	05	Identify the q inductance	Yes	No	-	06	Identify the torque constant	Yes	No	-	07	Identify the reluctance torque constant	Yes	No	-	08	Identify the q inductance at the test stand	Yes	No	-	09	Identify the magnetizing current / magnetizing inductance	Yes	No	-	10	Identify the commutation angle and direction of rotation	Yes	No	-	11	Identify rotor resistance	Yes	No	-	14	Positive direction permitted	Yes	No	-	15	Negative direction permitted	Yes	No	-			
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Dependency:	Refer to: p1958, p1960																																																															
Notice:	<p>The step p1959.8 (identify q inductance on the test stand) may only be selected if the drive can be kept at zero speed or at a fixed speed either using a test stand or other mechanical measures.</p> <p>During steps p1959.2 (identifying the moment of inertia) and p1959.6 (identifying the torque constant) the Vdc_min controller is disabled (p1240).</p> <p>During step p1959.7 (identifying the reluctance torque constant) the Vdc_min controller and Vdc_max controller are disabled (p1240).</p>																																																															
Note:	<p>For an induction motor (ASM), the following bits 1, 2, 5, 8, 9, 10, 14, 15 are effective</p> <p>For a synchronous motor (SRM), the following bits 2, 5, 6, 7, 8, 10, 14, 15 are effective</p> <p>Re bit 05: For "motor holding brake the same as sequence control" (p1215 = 1 or 3), the Lq characteristic is only measured up to approximately the rated motor current (p0305) instead of up to the current limit (p0640). Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger.</p> <p>Re bit 10: If the motor holding brake is set just the same as the sequence control (p1215 = 1 or 3), the commutation angle and the direction of rotation are not measured. Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger.</p> <p>Re bit 14, 15: The following applies for bit 14 and 15 = 0: When the function module "extended setpoint channel" is activated (r0108.8 = 1), the direction inhibit of the setpoint channel becomes effective. No direction of inhibit is effective if the function module is inactive. The following applies for minimum bit 14 = 1 or bit 15 = 1: The direction inhibit set in p1959 becomes effective.</p>																																																															

p1959[0...n]	Moving measurement configuration / Mov meas config				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: Unsigned16	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 1110 1110 0111 bin		
Description:	Sets the configuration of the moving measurement.				
Recommend.:	A direction inhibit should not be activated for the moving measurement (p1959.14 = 1 and p1959.15 = 1) as long as this can be done without incurring any danger. This means that the identification is complete and more accurate. When the direction inhibit is activated, the reluctance force constant (p1959.7) is not identified and the angular commutation offset (p1959.10, p0431) is inaccurately determined. The reluctance force constant (p1959.7) is also not identified in encoderless operation.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Identify the saturation characteristic	Yes	No	-
	02	Identify the moment of inertia	Yes	No	-
	05	Identify the q inductance	Yes	No	-
	06	Identify the force constant	Yes	No	-
	07	Identify the reluctance force constant	Yes	No	-
	08	Identify the q inductance at the test stand	Yes	No	-
	09	Identify the magnetizing current / magnetizing inductance	Yes	No	-
	10	Identify commutation angle and direction	Yes	No	-
	11	Identify rotor resistance	Yes	No	-
	14	Positive direction permitted	Yes	No	-
	15	Negative direction permitted	Yes	No	-
Dependency:	Refer to: p1958, p1960				
Notice:	The step p1959.8 (identify q inductance on the test stand) may only be selected if the drive can be kept at zero speed or at a fixed velocity either using a test stand or other mechanical measures. During steps p1959.2 (identifying the moment of inertia) and p1959.6 (identifying the force constant) the Vdc_min controller is disabled (p1240). During step p1959.7 (identifying the reluctance force constant) the Vdc_min controller and Vdc_max controller are disabled (p1240).				
Note:	For an induction motor (ASM), the following bits 1, 2, 5, 8, 9, 10, 14, 15 are effective For a synchronous motor (SRM), the following bits 2, 5, 6, 7, 8, 10, 14, 15 are effective Re bit 05: For "motor holding brake the same as sequence control" (p1215 = 1 or 3), the Lq characteristic is only measured up to approximately the rated motor current (p0305) instead of up to the current limit (p0640). Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger. Re bit 10: If the motor holding brake is set just the same as the sequence control (p1215 = 1 or 3), the commutation angle and the direction of rotation are not measured. Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger. Re bit 14, 15: The following applies for bit 14 and 15 = 0: When the function module "extended setpoint channel" is activated (r0108.8 = 1), the direction inhibit of the setpoint channel becomes effective. No direction of inhibit is effective if the function module is inactive. The following applies for minimum bit 14 = 1 or bit 15 = 1: The direction inhibit set in p1959 becomes effective.				

p1959[0...n]	Rotating measurement configuration / Rot meas config		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0001 1111 bin

Description: Sets the configuration of the rotating measurement.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder test active	Yes	No	-
	01	Saturation characteristic identification	Yes	No	-
	02	Moment of inertia identification	Yes	No	-
	03	Re-calculates the speed controller parameters	Yes	No	-
	04	Speed controller optimization (vibration test)	Yes	No	-
	05	q leakage inductance ident. (for current controller adaptation)	Yes	No	-
	11	Do not change the controller parameters during the measurement	Yes	No	-
	12	Measurement shortened	Yes	No	-
	13	After measurement direct transition into operation	Yes	No	-

Note: The encoder is only tested if the rotating measurement with encoder is selected (p1960 = 2).

The following parameters are influenced for the individual optimization steps:

Bit 00: None

Bit 01: p0320, p0360, p0362 ... p0369

Bit 02: p0341, p0342

Bit 03: p1400.0, p1458, p1459, p1460, p1462, p1463, p1470, p1472, p1496

Bit 04: Dependent on p1960

Bit 05: p0391, p0392, p0393, p1402.2 only for induction motors

p1960 = 1, 3: p1458, p1459, p1470, p1472, p1496, p1400.0

p1960 = 2, 4: p1458, p1459, p1460, p1462, p1496, p1461, p1463

The identification of the q leakage inductance can only be carried out for unloaded motors or motors with a low load (load approx. 30% below the rated motor torque). Only then is a current controller adaptation (p0391 ... p0393) parameterized if the q-leakage inductance under no-load conditions is at least 30 % higher than the total leakage inductance (p0356, p0358).

Re bit 11 = 1:

Bits 02, 03, 04 no longer have any effect. It makes sense to set bit 11 if the speed controller and it's adaptation were already set before the measurement.

Re bit 12 = 1:

The selection only has an effect on the measurement p1960 = 1, 2. For the shortened measurement, the magnetizing current and moment of inertia are determined with a somewhat lower accuracy, the oscillation test is completely eliminated.


Re bit 13 = 1:

After the measurement has been completed, the system immediately goes into closed-loop speed controlled operation.

p1960	Moving measurement selection / Mov meas sel		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-3	1	0
Description:	Activates the moving measurement.		
Value:	-3: Accept identified Ch parameters -1: Start data identification without Ch transfer 0: Inactive/cancel 1: Start data identification with transfer		
Dependency:	Refer to: p1955, p1956, p1957, p1958, p1961, r1961, r1962		
Notice:	The drive moves after data identification with movement has been activated and enabled. In this case the force limiting is not active. If it is not permissible that the complete traversing range is traversed, then the following must be executed before the start: - deselect automatic traversing range detection (p1959.3 = 0). - deselect automatic piston calibration (p1959.2 = 0). - calibrate the piston manually. - manually enter the traversing range limits (p1956). For the identification of the characteristic (p1959.4), the velocities are traversed up to the maximum velocity, depending on the setting in p1955[0...1].		
Note:	The identification is executed when the enable signals are activated. After the enable signals have been deactivated, data identification is interrupted, and is continued when the enable signals are activated. In order to maintain the direction convention, for a positive valve voltage setpoint before inversion (r0070), the piston must move from the A side towards the B side (extend outwards) before data identification is started. If required, the output voltage can be inverted with p1820 for adaptation.		

p1960	Rotating measurement selection / Rot meas sel		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-3	1	0
Description:	Activates the rotating measurement.		
Value:	-3: Accept identified parameters -2: Acknowledge encoder inversion actual value (F07993) -1: Start motor data identification without acceptance 0: Inactive/inhibit 1: Start motor data identification with acceptance		
Recommend.:	Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger. The commutation angle and the direction are also determined. Motor data identification is not required for catalog motors and DRIVE-CLiQ motors. It is recommended to increase the torque accuracy or for third-party motors.		
Dependency:	Refer to: r1934, r1935, r1936, r1937, r1938, r1939, r1947, r1948, p1958, p1959, r1962, r1963, r1969		
Danger:	For the rotating measurement, the motor is accelerated up to the maximum speed. Only the parameterized current limit (p0640) and the maximum speed (p1082) are effective. The behavior of the motor can be influenced using the direction inhibit (p1959.14, p1959.15) and the ramp-up/ramp-down time (p1958).		
Notice:	If there is a motor holding brake, it must be open (p1215 = 2). To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).		


Note: The rotating measurement can only be selected when the pulses of all of the drive objects of the Control Unit have been suppressed. After selection, all of the other drive objects of the Control Unit are interlocked so that they cannot be powered up until the rotating measurement has been completed or de-selected.
When the rotating measurement is activated (p1960 = 1), it is not possible to save the parameters (p0971, p0977).

p1960		Moving measurement selection / Mov meas sel		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Motor identification	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-3	1	0	
Description:	Activates the moving measurement.			
Value:	-3: Accept identified parameters -2: Acknowledge encoder inversion actual value (F07993) -1: Start motor data identification without acceptance 0: Inactive/inhibit 1: Start motor data identification with acceptance			
Recommend.:	Before carrying out the rotation measurement for motors with brake, the brake should be opened (p1215 = 2) - as long as this can be done without incurring any danger. The commutation angle and the direction are also determined. Motor data identification is not required for catalog motors and DRIVE-CLiQ motors. It is recommended to increase the torque accuracy or for third-party motors.			
Dependency:	Refer to: r1934, r1935, r1936, r1937, r1938, r1939, r1947, r1948, p1958, p1959, r1962, r1963, r1969			
Danger: 	For the moving measurement, the motor is accelerated up to the maximum velocity. Only the parameterized current limit (p0640) and the maximum velocity (p1082) are effective. The behavior of the motor can be influenced using the direction inhibit (p1959.14, p1959.15) and the ramp-up/ramp-down time (p1958).			
Notice:	If there is a motor holding brake, it must be open (p1215 = 2). To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).			
Note:	The moving measurement can only be selected when the pulses of all of the drive objects of the Control Unit have been suppressed. After selection, all of the other drive objects of the Control Unit are interlocked so that they cannot be powered up until the moving measurement has been completed or de-selected. When the moving measurement is activated (p1960 = 1), it is not possible to save the parameters (p0971, p0977).			

p1960		Rotating measurement selection / Rot meas sel		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Motor identification	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	4	0	
Description:	Sets the rotating measurement. The rotating measurement is carried out after the next power-on command. The setting possibilities of the parameter depend on the open-loop/closed-loop control mode (p1300). p1300 < 20 (U/f open-loop control): It is not possible to select rotating measurement or speed controller optimization. p1300 = 20, 22 (encoderless operation): Only rotating measurement or speed controller optimization can be selected in the encoderless mode. p1300 = 21, 23 (operation with encoder): Both versions (encoderless and with encoder) of the rotating measurement and speed controller optimization can be selected.			
Value:	0: Inhibited 1: Rotating measurement in encoderless operation 2: Rotating measurement with encoder 3: Speed controller optimization in encoderless operation 4: Speed controller optimization with encoder			

2 Parameters

2.2 List of parameters

- Dependency:** Before the rotating measurement is carried out, the motor data identification routine (p1900, p1910, r3925) should have already been done.
 In the simulation mode, a value of 1 cannot be written into the parameter.
 When selecting the rotating measurement, the drive data set changeover is suppressed.
 When selecting rotating measurement (with the exception for p1959.13 = 1) the following BICO parameters are set to standard values, and after the measurement has been completed, are reset back to the original parameter assignments:
 p1020 ... p1023, p1070, p1075, p1138, p1139, p1140 ... p1143, p1155, p1160, p1437, p1476, p1477
 Refer to: p1272, p1300, p1900, p1959, p1967, r1968
- Danger:**  For drives with a mechanical system that limits the distance moved, it must be ensured that this is not reached during the rotating measurement. If this is not the case, then it is not permissible that the measurement is carried out.
- Notice:** If there is a motor holding brake, it must be open (p1215 = 2).
 To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).
 During the rotating measurement it is not possible to save the parameters (p0971, p0977).
- Note:** When the rotating measurement is activated, it is not possible to save the parameters (p0971, p0977).
 Parameter changes are automatically made for the rotating measurement (e.g. p1120); this is the reason that up to the end of the measurement, and if no faults are present, no manual changes should be made.
 The ramp-up and ramp-down times (p1120, p1121) are limited, for the rotating measurement, to 900 s.
 For speed controller optimization with encoder (p1960 = 2, 4), the speed controller for encoderless operation is also pre-assigned (p1470, p1472).
 Depending on whether the speed controller optimization is carried out with or without encoder, different Kp/Tn adaptations of the speed controller are set (p1464, p1465). If the drive should be controlled with as well as without speed encoder, then we recommend the use of two drive data sets (p0180). These can then be executed with different speed controller adaptations.

r1961[0...511] Valve identification voltage characteristic / Valve ID char U

HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the voltage values for the valve characteristic.
Dependency: Refer to: p1955, p1956, p1957, p1958, p1960, r1962
Note: The valve characteristic consists of the value pairs from r1961 and r1962 with the same index.

p1961 Saturation characteristic speed to determine / Sat_char n determ

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	26 [%]	75 [%]	40 [%]

Description: Sets the speed to determine the saturation characteristic and the encoder test.
 The percentage value is referred to p0310 (rated motor frequency).
Dependency: Refer to: p0310, p1959
Note: The saturation characteristics should be determined at an operating point with the lowest possible load.

r1962[0...511]	Valve identification characteristic velocity / Valve ID char v		
HLA	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the velocity values for the valve characteristic.		
Dependency:	Refer to: p1955, p1956, p1957, p1958, p1960, p1961, r1961		
Note:	The valve characteristic consists of the value pairs from r1961 and r1962 with the same index.		
r1962[0...9]	Saturation characteristic magnetizing current identified / Sat_char I_mag		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the magnetizing currents of the identified saturation characteristic. The values are referred to r0331.		
Dependency:	Refer to: p1959, p1960, r1963		
Note:	The saturation characteristic consists of the value pairs from p1962 and p1963 with the same index.		
r1962[0...4]	Saturation characteristic magnetizing current / Sat_char I_mag		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the magnetizing currents of the identified saturation characteristic. The values are referred to r0331. After they have been determined, the values are transferred to p0366 ... p0369.		
Index:	[0] = Value 1 [1] = Value 2 [2] = Value 3 [3] = Value 4 [4] = Value 5		
Dependency:	Refer to: r0331		
r1963[0...511]	Valve identification system pressure characteristic / Valve ID char pp		
HLA	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [bar]	- [bar]	- [bar]
Description:	Displays the system pressure actual values for the valve characteristic.		
Note:	The valve characteristic consists of the value pairs from r1961 and r1963 with the same index.		

r1963[0...9]	Saturation characteristic stator flux identified / Sat_char flux		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the stator flux of the identified saturation characteristic. The values are referred to the stator flux at the magnetizing current (r0331).		
Dependency:	Refer to: p1959, p1960, r1962		
Note:	The saturation characteristic consists of the value pairs from p1962 and p1963 with the same index.		
r1963[0...4]	Saturation characteristic magnetizing inductance / Sat_char L_main		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the magnetizing inductances of the identified saturation characteristic. The values are referred to r0382.		
Index:	[0] = Value 1 [1] = Value 2 [2] = Value 3 [3] = Value 4 [4] = Value 5		
Dependency:	Refer to: r0382		
r1964[0...511]	Valve identification characteristic force / Valve ID char F		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: - Max - [N]	Access level: 4 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Displays the force actual values for the valve characteristic. The valve characteristic consists of the value pairs from r1961 and r1964 with the same index.		
r1964[0...4]	Saturation characteristic rotor flux / Sat_char rot flux		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the rotor flux values of the identified saturation characteristic. After they have been determined, the values are transferred to p0362 ... p0365.		
Index:	[0] = Value 1 [1] = Value 2 [2] = Value 3 [3] = Value 4 [4] = Value 5		

p1965	Speed_ctrl_opt speed / n_opt speed		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	75 [%]	40 [%]
Description:	Sets the speed for the identification of the moment of inertia and the vibration test. Induction motor: The percentage value is referred to p0310 (rated motor frequency). Synchronous motor: The percentage value is referred to the minimum from p0310 (rated motor frequency) and p1082 (maximum speed).		
Dependency:	Refer to: p0310, p1959		
Note:	In order to calculate the inertia, sudden speed changes are carried out - the specified value corresponds to the lower speed setpoint. This value is increased by 20 % for the upper speed value. The q leakage inductance (refer to p1959.5) is determined at zero speed and at 50 % of p1965 - however, with a maximum output frequency of 15 Hz and at a minimum of 10% of the rated motor speed.		
p1967	Speed_ctrl_opt dynamic factor / n_opt dyn_factor		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [%]	400 [%]	100 [%]
Description:	Sets the dynamic response factor for speed controller optimization. After optimization, the dynamic response achieved is displayed in r1968.		
Dependency:	Refer to: p1959, r1968		
Note:	For a rotating measurement, this parameter can be used to optimize the speed controller. p1967 = 100 % --> speed controller optimization according to a symmetric optimum. p1967 > 100 % --> optimization with a higher dynamic response (Kp higher, Tn lower). If the actual dynamic response (see r1968) is significantly reduced with respect to the required dynamic response (p1967), then this can be as a result of mechanical load oscillations. If, in spite of this load behavior, a higher dynamic response is required, then the oscillation test (p1959.4 = 0) should be deactivated and the measurement repeated.		
r1968	Speed_ctrl_opt dynamic factor actual / n_opt dyn_fact act		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the dynamic factor which is actually achieved for the vibration test		
Dependency:	Refer to: p1959, p1967		
Note:	This dynamic factor only refers to the control mode of the speed controller set in p1960.		

2 Parameters

2.2 List of parameters

r1969	Moment of inertia identified / M_inertia ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 25_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kgm ²]	- [kgm ²]	- [kgm ²]
Description:	Displays the identified moment of inertia.		
Dependency:	IEC drives (p0100 = 0): unit kg m ² NEMA drives (p0100 = 1): unit lb ft ² Refer to: p0341, p0342, p1498, p1959, p1960		

r1969	High load inertia identified / High load inert id		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 27_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kg]	- [kg]	- [kg]
Description:	Displays the identified high load inertia.		
Dependency:	IEC drives (p0100 = 0): unit kg m ² NEMA drives (p0100 = 1): unit lb ft ² Refer to: p0341, p0342, p1498, p1959, p1960		

r1969	Speed_ctrl_opt moment of inertia determined / n_opt M_inert det		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 25_1	Unit selection: p0100
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kgm ²]	- [kgm ²]	- [kgm ²]
Description:	Displays the determined moment of inertia of the drive. After it has been determined, the value is transferred to p0341, p0342.		
Dependency:	IEC drives (p0100 = 0): unit kg m ² NEMA drives (p0100 = 1): unit lb ft ² Refer to: p0341, p0342, p1959		

r1970[0...1]	Speed_ctrl_opt vibration test vibration frequency determined / n_opt f_vib det		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Hz]	- [Hz]	- [Hz]
Description:	Displays the vibration frequencies determined by the vibration test.		
Index:	[0] = Frequency low [1] = Frequency high		
Dependency:	Refer to: p1959		

r1971[0...1]	Speed_ctrl_opt vibration test standard deviation determined / n_opt std_dev det		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Hz]	- [Hz]	- [Hz]
Description:	Displays the standard deviations of the vibration frequencies determined by the vibration test		
Index:	[0] = Standard deviation of low frequency [1] = Standard deviation of high frequency		
Dependency:	Refer to: p1959		
r1972[0...1]	Speed_ctrl_opt vibration test number of periods determined / n_opt per_qty det		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the period number determined by the vibration test.		
Index:	[0] = No. of periods of the low frequency [1] = No. of periods of the high frequency		
Dependency:	Refer to: p1959		
r1973[0...1]	Encoder pulse number identified / Pulse No. ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Index 0: Rotating motors: Displays the identified encoder pulse number (per revolution). Linear motors: Encoder pulse number per meter. Grid division = 1/p1973 [meter]. Index 1: Rotating motors: No significance. Linear motors: Identified grid division in nm.		
Index:	[0] = Rotating motor encoder pulse number [1] = Linear motor grid division in nm		
Notice:	Due to the measuring accuracy (approx. 5 %) only the approximate value is shown in p1973 and may not be directly transferred into p0407 or p0408. An incorrect pole pair number (r0313, p0314) or pole pair width (p0315) results in an incorrect value in p1973.		
Note:	A negative signal indicates an incorrect polarity of the encoder signal.		
r1973	Rotating measurement encoder test pulse number determined / n_opt puls no. det		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the number of pulses determined during the vibration test.		
Note:	A negative signal indicates an incorrect polarity of the encoder signal.		

2 Parameters

2.2 List of parameters

p1974	Speed_ctrl_opt saturation characteristic rotor flux maximum / n_opt rot_fl max				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	104 [%]	120 [%]	120 [%]		
Description:	Sets the maximum flux setpoint to measure the saturation characteristic.				
r1979.0...12	BO: Speed_ctrl_opt status / n_opt status				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status to check and monitor the states of speed controller optimization.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Speed controller optimization activated	Yes	No	-
	01	Speed controller optimization completed	Yes	No	-
	02	Speed controller optimization interrupted	Yes	No	-
	04	Encoder test active	Yes	No	-
	05	Saturation char. identification active	Yes	No	-
	06	Moment of inertia identification active	Yes	No	-
	07	Recalc. speed controller parameters active	Yes	No	-
	08	Speed controller vibration test active	Yes	No	-
	09	Magnetizing inductance adapt. active	Yes	No	-
	10	Operation with encoder after encoderless operation	Yes	No	-
	11	q-leakage inductance identification	Yes	No	-
	12	Moment of inertia estimator inhibited	Yes	no	-
p1980[0...n]	PoIID technique / PoIID technique				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0	99	99		
Description:	Sets the pole position identification technique.				
Value:	0: Saturation-based 1st + 2nd harmonics 1: Saturation-based 1st harmonics 4: Saturation based 2-stage 10: Motion-based 20: Elasticity-based 99: No technique selected				
Dependency:	Refer to: p0325, p0329, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097				
Notice:	If the incorrect technique is applied, this can cause the motor to accelerate in an uncontrolled fashion. Under the following conditions, the integral time must be disabled (p1996 = 0): - p1980 = 10 (motion-based) - motor encoder with track A/B sq-wave (p0404.3 = 1) - p0430.20 = 0 (flank time measurement) Once the integral time has been disabled, the motion is increased during the identification (a minimum of 90 ° electrical). As a result of this, the maximum distance (p1981) must also be increased.				

Note: PolID: Pole position identification
 When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used.
 The following applies for 1FN3 motors:
 A technique with 2nd harmonic may not be used (do not use p1980 = 0, 4).
 For 1FK7 motors, the following applies:
 A two-stage technique may not be used (do not use p1980 = 4).
 The automatically set value in p0329 may not be changed.

p1980[0...n]	PolID technique / PolID technique		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Motor identification Not for motor type: ASM Min 1	Calculated: CALC_MOD_REG Dyn. index: MDS, p0130 Units group: - Scaling: - Max 12	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4
Description:	Sets the pole position identification technique. p1980 = 1, 8: The current magnitude is set using p0329. p1980 = 4, 6: The current magnitude of the first measurement section is set using p0325, the second using p0329. p1980 = 10: The rated motor current is impressed to align. The current magnitudes are limited to the rated power unit values. p1980 = 12: The induced stator voltage is sensed using a VSM and evaluated. This rotor position identification technique can only be used for separately-excited synchronous motors with incremental encoder.		
Value:	1: Voltage pulsing 1st harmonics 4: Voltage pulsing 2-stage 6: Voltage pulsing 2-stage inverse 8: Voltage pulsing 2nd harmonic, inverse 10: DC current injection 12: Rotor position sensing with VSM for FEM with incremental encoder		
Dependency:	When commissioning a catalog motor, the technique is automatically selected depending on the motor type being used. In the simulation mode, the parameter cannot be written into. Refer to: p0325, p0329, p1272, p1780		
Note:	Voltage pulse technique (p1980 = 1, 4, 6, 8) cannot be applied to separately-excited synchronous motors (p0300 = 5) and for for operation with sine-wave output filters (p0230). The rotor position identification technique (p1980 = 12) cannot be used for permanent-magnet synchronous motors.		

p1981[0...n]	PolID distance max / PolID distance max		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0 [°]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 180 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10 [°]
Description:	Sets the maximum distance (electrical angle) when carrying out the pole position identification routine. If this distance (travel) is exceeded, an appropriate fault is output.		
Dependency:	Refer to: p0325, p0329, p1980, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997		
Notice:	Value = 180 °: Monitoring is de-activated.		
Note:	PolID: Pole position identification		

p1982[0...n]	PolID selection / PolID selection		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Activates the pole position identification routine to determine the commutation angle and to carry out a plausibility check.		
Value:	0: Pole position identification off 1: Pole position identification for commutation 2: Pole position identification for plausibility check		
Recommend.:	Re p1982 = 1: This is used for synchronous motors with motor encoder without absolute data. The information/data regarding the absolute commutation angle is supplied via a track C/D, Hall sensors, an absolute encoder or from the pole position identification routine. Re p1982 = 2: This is used for synchronous motor with motor encoder with absolute data to check this data.		
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097		
Note:	PolID: Pole position identification		

p1982[0...n]	PolID selection / PolID selection		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Activates the pole position identification routine to determine the commutation angle and to carry out a plausibility check.		
Value:	0: Pole position identification off 1: Pole position identification for commutation 2: Pole position identification for plausibility check		
Recommend.:	Re p1982 = 1: This is used for synchronous motors with motor encoder without absolute data. The information/data regarding the absolute commutation angle is supplied via a track C/D, Hall sensors, an absolute encoder or from the pole position identification routine. Re p1982 = 2: This is used for synchronous motor with motor encoder with absolute data to check this data. For VECTOR, the following applies: With p1982 = 2, each time the pulses are enabled it is checked whether the absolute position supplied from the encoder does not exceed a deviation of 45 degrees to the identified pole wheel position. With separately-excited synchronous motors (p0300 = 5), pole position identification cannot be selected if an encoder with position data is used (e.g. SSI encoder).		
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097		
Note:	For encoderless operation, the pole position identification routine is selected with p1780.6		

p1983	PolID test / PolID test		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Motor identification Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Starts the pole position identification routine for test purposes. p1983 = 1: Start of pole position identification. The parameter is set to zero automatically on completion of the identification process.		
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1982, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097		
Notice:	For p1983 = 1 and if the pulses are not enabled, then the function is only executed the next time that the pulses are enabled.		
Note:	When this test is executed, it does not influence the commutation angle.		
r1984	PolID angular difference / PolID ang diff		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the angular difference between the actual electrical commutation angle and the angle determined by the pole position identification.		
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097		
Note:	PolID: Pole position identification When the pole position identification routine is executed several times using p1983, the spread of the measured values can be determined using this value. At the same position, the spread should be less than 2 degrees electrical.		
r1985	Measure ChId v/U characteristic velocity / ChId v/U v meas		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [m/min]
Description:	Displays the measured v/U characteristics in m/min unit.		
Dependency:	Refer to: p1960		
Note:	The values for the characteristic of the last identification routine are output every 1 ms in order to record signals (e.g. trace).		
r1985	PolID saturation curve / PolID sat_char		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the saturation characteristic of the pole position identification routine (saturation technique). Displays the current characteristic of the pole position identification routine (elasticity technique).		

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Dependency: Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification

Regarding the saturation technique:

The values for the characteristic of the last saturation-based pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

r1986 Chld v/U characteristic velocity parameterized / Chld v/U v par

HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]

Description: Displays the parameterized v/U characteristics in m/min unit.

Dependency: Refer to: p1960, p3030, p3031, p3033, p3034, p3035, p3036, p3037, p3038, p3039, p3040, p3041, p3042, p3043, p3044, p3045, p3046, p3047, p3048, p3075

Note: The values for the characteristic of the last identification routine are output every 1 ms in order to record signals (e.g. trace).

r1986 PolID saturation characteristic 2 / PoleID sat_curve 2

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the pole position characteristic of the elasticity-based pole position identification routine.
The values for the characteristic of the last pole position identification routine are output every 1 ms in order to record signals (e.g. trace).

Dependency: Refer to: p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097

Note: PolID: Pole position identification


r1987 Chld v/U characteristic voltage / Chld v/U U

HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the voltage of the v/U characteristics in V unit.

Dependency: Refer to: p1960

Note: The values for the characteristic of the last identification routine are output every 1 ms in order to record signals (e.g. trace).

r1987	PolID trigger characteristic / PolID trig_char		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the trigger characteristic of the pole position identification routine. The values for the characteristic of the last pole position identification routine are output every 1 ms in order to record signals (e.g. trace). The values for trigger characteristic and saturation characteristic are always output in synchronism from a time perspective.		
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, p1990, r1992, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097		
Note:	PolID: Pole position identification The following information and data can be taken from the trigger characteristic. - the value -100% marks the angle at the start of the measurement. - the value +100 % marks the commutation angle determined from the pole position identification routine.		
p1990	Encoder adjustment determine angular commutation offset / Enc_adj det ang		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Motor identification Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	This function is only required for synchronous motors and can be started when commissioning for the first time or after replacing an encoder. The function acts on the active motor data set. When adjusting the encoder, the angular commutation offset is determined and transferred into p0431. Alarm A07971 is output while the angular commutation offset is being determined. p1990 is automatically set to 0 after the angular commutation offset has been determined. p1990 = 0: De-activated p1990 = 1: Activated with transfer		
Dependency:	Refer to: p0325, p0329, p0431, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1999		
Danger:	Re recommendation 3:  When performing this measurement there is a danger of coming into contact with system parts that are at a high (hazardous) electrical voltage. This measurement may only be performed by authorized service personnel.		
Notice:	For p1990 = 1 and with the pulses not enabled, the function is only executed the next time that the pulses are enabled. In order to prevent an incorrect orientation of the electrical pole position (uncontrolled motor movement), the automatically determined angular commutation offset (p0431) should, for reasons of safety, be checked using one of the following recommendations: Recommendation 1: Set encoderless operation (p1300 = 20 or p1404 = 0), de-select pole position identification (p1982 = 0), operate under no-load conditions with a speed > p1755, correct the actual value inversion (p0410.0) (e.g. r0061 = r0063), read the angular error in r1778; the result in r1778 should be approximately 0, for r1778 > 2 degrees, add the value to p0431 - taking into account the sign - and enter in p0431. Recommendation 2: Set the current limit to 0 (p0640 = 0), activate travel to fixed stop (p1545 = 1), record r0089[0] (phase voltage) and r0093 (electrically scaled pole position) (e.g. trace) while the motor is externally moved; in this case, the rising zero crossover of the phase voltage must coincide with the 360 ° --> 0 ° step (jump) from r0093.		

2 Parameters

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Recommendation 3:

Measure the phase voltage U (measure phase U with respect to the virtual star point using 3 resistors) and r0093 (electrically scaled pole position); the rising zero crossover of the phase voltage must coincide with the 360 ° --> 0 ° step (jump) of r0093.

Recommendation 4:

Determine the average value from several results of a pole position identification routine executed as test (p1983) at various electrical angles and add the value to p0431 - taking into account the sign and enter into p0431.

Note:

If fault F07414 is present, the following applies:

First set p1990 to 1, then acknowledge the fault and then issue the enable signals.

p1990	Encoder adjustment determine angular commutation offset / Enc_adj det ang		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	<p>This function is only required for synchronous motors and can be started when commissioning for the first time or after replacing an encoder. The function acts on the active motor data set.</p> <p>Alarm A07971 is output while the angular commutation offset is being determined. p1990 is automatically set to 0 after the angular commutation offset has been determined.</p> <p>For p1990 = 1 (encoder adjustment with transfer), the following applies: The angular commutation offset is determined and transferred into p0431.</p> <p>For p1990 = 2 (encoder adjustment for checking), the following applies: The angular commutation offset is determined and is not transferred into p0431. For a deviation of more than 6 ° electrical, fault F07413 is output.</p> <p>For p1990 = 3 (encoder adjustment in operation), the following applies: PolID procedure runs before the zero mark detection. The angular commutation offset is determined and transferred into p0431. A fine adjustment (p1905) is then optionally possible.</p>		
Value:	<p>0: Deactivated 1: Activated with transfer 2: Activated for checking 3: Activates encoder adjustment in operation</p>		
Dependency:	<p>In the simulation mode, the parameter cannot be written into.</p> <p>When selecting the encoder adjustment, the changeover of the drive data sets is suppressed.</p> <p>Encoder adjustment is only carried out if the function module for "speed/torque control" is activated (r0108.2 = 1). Refer to: p0325, p0329, p0431, p1272, p1900</p>		
Caution:	<p>When the encoder is being adjusted, the motor must be operated without a load - and if a motor holding brake is being used, this must be opened.</p>		



p1991[0...n]	Motor changeover angular commutation correction / Ang_com corr		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-180 [°]	180 [°]	0 [°]
Description:	<p>Sets the angle that is added to the commutating angle.</p>		
Caution:	<p>If the angular correction is not correctly set, when changing over and with closed-loop torque control, the motor can accelerate to high speeds in spite of the fact that a setpoint of zero has been entered.</p>		



r1992.0...15		CO/BO: PolID diagnostics / PolID diag			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the diagnostics information of the pole position identification (polID)				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Critical encoder fault occurred	Yes	No	-
	02	Encoder parking active	Yes	No	-
	05	Encoder fault Class 1	Yes	No	-
	06	Encoder fault Class 2	Yes	No	-
	07	Pole position identification for encoder carried out	Yes	No	-
	08	Fine synchronization carried out	Yes	No	-
	09	Coarse synchronization carried out	Yes	No	-
	10	Commutation information available	Yes	No	-
	11	Speed information available	Yes	No	-
	12	Position information available	Yes	No	-
	15	Zero mark passed	Yes	No	-
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097				
Note:	The data of p1992 are updated in a 4 ms cycle. Fast changes of the encoder status word bits can be better investigated using p7830 and following. PolID: Pole position identification				

r1992.0...15		CO/BO: PolID diagnostics / PolID diag			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the diagnostics information of the pole position identification (polID)				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Critical encoder fault occurred	Yes	No	-
	02	Encoder parking active	Yes	No	-
	05	Encoder fault Class 1	Yes	No	-
	06	Encoder fault Class 2	Yes	No	-
	07	Pole position identification for encoder carried out	Yes	No	-
	08	Fine synchronization carried out	Yes	No	-
	09	Coarse synchronization carried out	Yes	No	-
	10	Commutation information available	Yes	No	-
	11	Velocity information available	Yes	No	-
	12	Position information available	Yes	No	-
	15	Zero mark passed	Yes	No	-
Dependency:	Refer to: p0325, p0329, p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, p1993, p1994, p1995, p1996, p1997, p3090, p3091, p3092, p3093, p3094, p3095, p3096, r3097				
Note:	The data of p1992 are updated in a 4 ms cycle. Fast changes of the encoder status word bits can be better investigated using p7830 and following. PolID: Pole position identification				

2 Parameters

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p1993[0...n]	PolID motion-based current / PolID I mot_bas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00 [Arms]	Calculated: CALC_MOD_EQU Dyn. index: MDS, p0130 Units group: - Scaling: - Max 20000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Arms]
Description:	Sets the current when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1994, p1995, p1996, p1997		
Note:	PolID mot: Motion-based pole position identification		
p1994[0...n]	PolID motion-based rise time / PolID T mot_bas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 2500 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the rise time of the current when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1995, p1996, p1997		
Note:	PolID mot: Motion-based pole position identification		
p1995[0...n]	PolID motion-based gain / PolID kp mot_bas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.000 [Nms/rad]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: 17_1 Scaling: - Max 999999.000 [Nms/rad]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.300 [Nms/rad]
Description:	Sets the gain when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1996, p1997		
Note:	PolID mot: Motion-based pole position identification		
p1995[0...n]	PolID motion-based gain / PolID kp mot_bas		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.000 [Ns/m]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: 24_2 Scaling: - Max 999999.000 [Ns/m]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 10.000 [Ns/m]
Description:	Sets the gain when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1996, p1997		
Note:	PolID mot: Motion-based pole position identification		

p1996[0...n]	PolID motion-based integral time / PolID Tn mot_bas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 500.0 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2.0 [ms]
Description:	Sets the integral time when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1997		
Note:	The value 0 de-activates the I component. Once the integral time has been disabled, the motion is increased during the identification (a minimum of 90 ° electrical). PolID mot: Motion-based pole position identification		
p1997[0...n]	PolID motion-based smoothing time / PolID t_sm mot_bas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 50.0 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [ms]
Description:	Sets the smoothing time when executing the motion-based pole position identification.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p1993, p1994, p1995, p1996		
Note:	PolID mot: Motion-based pole position identification		
p1999[0...n]	Ang. commutation offset calibr. and PolID scaling / Com_ang_offs scal		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 10 [%]	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 5000 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the scaling for the runtime of the automatic encoder calibration and of the pole position identification technique in which the current is injected.		
Dependency:	Refer to: p0341, p0342		
Caution:	For p1999 > 100 % (setting large moments of inertia) the following applies: There is no locked rotor monitoring (F07970 fault value 2). The plausibility check of the encoder signal (F07970 fault value 4) only checks the sign.		
Note:	For high moments of inertia, it is practical to scale the runtime of the calibration higher.		
p2000	Reference frequency / f_ref		
A_INF, B_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0.10 [Hz]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 1000.00 [Hz]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.00 [Hz]
Description:	Sets the reference quantity for the frequency. All frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz)		

p2000	Reference speed reference frequency / n_ref f_ref		
ENC	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	6.00 [rpm]	210000.00 [rpm]	3000.00 [rpm]
Description:	Sets the reference quantity for speed and frequency. All speeds or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.		

p2000	Reference velocity reference frequency / v_ref f_ref		
ENC (Lin_enc)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.60 [m/min]	600.00 [m/min]	120.00 [m/min]
Description:	Sets the reference quantity for velocity and frequency. All velocities or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz) = reference velocity (in (m/min) / 60)		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.		

p2000	Reference velocity / v_ref		
HLA	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.600 [m/min]	600.000 [m/min]	120.000 [m/min]
Description:	Sets the reference quantity for velocity. All velocities specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Dependency:	Refer to: p0500, p2001, p2002, p2003, r2004		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example 1: The signal of an analog input (e.g. r4055[0]) is connected to a velocity setpoint (e.g. p1155[0]). The actual percentage input value is cyclically converted into the absolute velocity setpoint using the reference velocity (p2000). Example 2: The setpoint from PROFIBUS (r2060[1]) is connected to a velocity setpoint (e.g. p1155[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 0000 hex. This percentage value is converted to the absolute velocity setpoint via reference velocity (p2000).		

p2000	Reference speed reference frequency / n_ref f_ref		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	6.00 [rpm]	210000.00 [rpm]	3000.00 [rpm]
Description:	Sets the reference quantity for speed and frequency. All speeds or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Dependency:	Refer to: p0500, p2001, p2002, p2003, r2004		
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example 1: The signal of an analog input (e.g. r4055[0]) is connected to a speed setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute speed setpoint using the reference speed (p2000). Example 2: The setpoint from PROFIBUS (r2050[1]) is connected to a speed setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute speed setpoint via reference speed (p2000).		

p2000	Reference velocity reference frequency / v_ref f_ref		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.60 [m/min]	600.00 [m/min]	120.00 [m/min]
Description:	Sets the reference quantity for velocity and frequency. All velocities or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz) = reference velocity (in (m/min) / 60)		
Dependency:	Refer to: p0500, p2001, p2002, p2003, r2004		
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is at the factory setting. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example 1: The signal of an analog input (e.g. r4055[0]) is connected to a velocity setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute velocity setpoint using the reference velocity (p2000). Example 2: The setpoint from PROFIBUS (r2050[1]) is connected to a velocity setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute velocity setpoint via reference velocity (p2000).		

p2000		Reference speed reference frequency / n_ref f_ref		
TM41	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 6.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 210000.00 [rpm]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3000.00 [rpm]	
Description:	Sets the reference quantity for speed and frequency. All speeds or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).			
Dependency:	Refer to: p2001, p2002, p2003, r2004			
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example 1: The signal of an analog input (e.g. r4055[0]) is connected to a speed setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute speed setpoint using the reference speed (p2000). Example 2: The setpoint from PROFIBUS (r2050[1]) is connected to a speed setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute speed setpoint via reference speed (p2000).			

p2000		Reference speed reference frequency / n_ref f_ref		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 6.00 [rpm]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 210000.00 [rpm]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3000.00 [rpm]	
Description:	Sets the reference quantity for speed and frequency. All speeds or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz) = reference speed (in ((rpm) / 60) x pole pair number)			
Dependency:	Refer to: p2001, p2002, p2003, r2004			
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example 1: The signal of an analog input (e.g. r4055[0]) is connected to a speed setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute speed setpoint using the reference speed (p2000). Example 2: The setpoint from PROFIBUS (r2050[1]) is connected to a speed setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute speed setpoint via reference speed (p2000).			

p2001		Reference voltage / Reference voltage		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 10 [Vrms]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100000 [Vrms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000 [Vrms]	
Description:	Sets the reference quantity for voltages. All voltages specified as relative value are referred to this reference quantity. This also applies for direct voltage values (= rms value) like the DC-link voltage. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). Note: This reference quantity also applies to direct voltage values. It is not interpreted as rms value, but as DC voltage value.			
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. For infeed units, the parameterized device supply voltage (p0210) is pre-assigned as the reference quantity. Example: The actual value of the DC link voltage (r0070) is connected to a test socket (e.g. p0771[0]). The actual voltage value is cyclically converted into a percentage of the reference voltage (p2001) and output according to the parameterized scaling.			

p2001		Reference voltage / Reference voltage		
HLA	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 10 [V]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100000 [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000 [V]	
Description:	Sets the reference quantity for voltages. All voltages specified as relative value are referred to this reference quantity. This also applies for direct voltage values (= rms value) like the DC-link voltage. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).			
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.			

p2002		Reference current / I_ref		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0.10 [Arms]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [Arms]	
Description:	Sets the reference quantity for currents. All currents specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).			

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- Notice:** If various DDS are used with different motor data, then the reference quantities remain the same as these are not changed over with the DDS. The resulting conversion factor should be taken into account (e.g. for trace records).
 Example:
 p2002 = 100 A
 Reference quantity 100 A corresponds to 100 %
 p0305[0] = 100 A
 Rated motor current 100 A for MDS0 in DDS0 --> 100 % corresponds to 100 % of the rated motor current
 p0305[1] = 50 A
 Rated motor current 50 A for MDS1 in DDS1 --> 100 % corresponds to 200 % of the rated motor current
- Note:** For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1.
 SERVO:
 Preassigned value for p0338 > 0.001 is p0338, otherwise 2 * p0305.
 VECTOR:
 Preassigned value is p0640.
 If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.
 For infeed units, the rated line current, which is obtained from the rated power and parameterized rated line supply voltage (p2002 = r0206 / p0210 / 1.73) is pre-assigned as the reference quantity.
 Example:
 The actual value of a phase current (r0069[0]) is connected to a test socket (e.g. p0771[0]). The actual current value is cyclically converted into a percentage of the reference current (p2002) and output according to the parameterized scaling.

p2002	Reference pressure / p_ref		
HLA	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [bar]	5000.00 [bar]	100.00 [bar]
Description:	Sets the reference quantity for pressures. All pressures specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Notice:	If various DDS are used with different valve/cylinder data, then the reference quantities remain the same as these are not changed over with the DDS. The resulting conversion factor should be taken into account (e.g. for BICO interconnections).		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.		

p2003	Reference force / F_ref		
HLA	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: 8_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [N]	20000000.00 [N]	100.00 [N]
Description:	Sets the reference quantity for forces. All forces specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		

Note: For the automatic calculation ($p0340 = 1$, $p3900 > 0$) an appropriate pre-assignment is only made if the parameter is at the factory setting.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example:

The actual value of the total force ($r0079[0]$) is connected to a test socket (e.g. $p0771[0]$). The actual force is cyclically converted into a percentage of the reference force ($p2003$) and output according to the parameterized scaling.

p2003	Reference torque / M_ref		
SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: 7_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [Nm]	20000000.00 [Nm]	1.00 [Nm]

Description: Sets the reference quantity for torque.

All torques specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation ($p0340 = 1$, $p3900 > 0$) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using $p0573 = 1$.

SERVO:

Preassigned value for $p0338$ and $p0334 > 0.001$ is $p0338 * p0334$, otherwise $2 * p0333$.

VECTOR:

Preassigned value is $2 * p0333$.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example:

The actual value of the total torque ($r0079$) is connected to a test socket (e.g. $p0771[0]$). The actual torque is cyclically converted into a percentage of the reference torque ($p2003$) and output according to the parameterized scaling.

p2003	Reference force / Reference force		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: 8_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [N]	20000000.00 [N]	100.00 [N]

Description: Sets the reference quantity for forces.

All forces specified as relative value are referred to this reference quantity.

The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation ($p0340 = 1$, $p3900 > 0$) an appropriate pre-assignment is only made if the parameter is at the factory setting.

Preassigned value for $p0338$ and $p0334 > 0.001$ is $p0338 * p0334$, otherwise $2 * p0333$.

If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

Example:

The actual value of the total force ($r0079[0]$) is connected to a test socket (e.g. $p0771[0]$). The actual force is cyclically converted into a percentage of the reference force ($p2003$) and output according to the parameterized scaling.

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r2004	Reference power / P_ref		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: 14_10 Scaling: - Max - [kW]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [kW]
Description:	Displays the reference quantity for power. All power ratings specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Dependency:	This value is calculated as follows: Infeed: Calculated from voltage times current. Closed-loop control: Calculated from torque times speed. Refer to: p2000, p2001, p2002, p2003		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. The reference power is calculated as follows: - $2 * \text{Pi} * \text{reference speed} / 60 * \text{reference torque (motor)}$ - $\text{reference voltage} * \text{reference current} * \text{root}(3) \text{ (infeed)}$		
r2004	Reference power / P_ref		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: 14_10 Scaling: - Max - [kW]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [kW]
Description:	Displays the reference quantity for power. All power ratings specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Dependency:	This value is calculated as follows: Calculated from the torque x speed (rotating) or from the force x velocity (linear). Refer to: p2000, p2001, p2002, p2003		
Note:	If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. The reference power is calculated as follows: - $2 * \text{Pi} * \text{reference speed} / 60 * \text{reference torque (rotating)}$ - $\text{reference velocity} / 60 * \text{reference force (linear)}$		
p2005	Reference angle / Reference angle		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 90.00 [°]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 180.00 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 90.00 [°]
Description:	Sets the reference quantity for angle. All angles specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).		
Note:	For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.		

p2006	Reference temp / Ref temp		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 50.00 [°C]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 300.00 [°C]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [°C]

Description: Sets the reference quantity for temperature.
All temperatures specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

p2007	Reference acceleration / a_ref		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0.01 [m/s ²]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: 22_1 Scaling: - Max 10000.00 [m/s ²]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.01 [m/s ²]

Description: Sets the reference quantity for acceleration rates.
All acceleration rates specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

The reference acceleration is calculated as follows:
Reference speed (p2000) converted from 1/min to 1/s divided by 1 s
--> p2007 = p2000 [rpm] / (60 [s/min] * 1 [s])

p2007	Reference acceleration / a_ref		
SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0.01 [rev/s ²]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 500000.00 [rev/s ²]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.01 [rev/s ²]

Description: Sets the reference quantity for acceleration rates.
All acceleration rates specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).

Note: For the automatic calculation (p0340 = 1, p3900 > 0) an appropriate pre-assignment is only made if the parameter is not inhibited from being overwritten using p0573 = 1. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.

The reference acceleration is calculated as follows:
Reference speed (p2000) converted from 1/min to 1/s divided by 1 s
--> p2007 = p2000 [rpm] / (60 [s/min] * 1 [s])

r2019[0...7]	Comm IF error statistics / Comm err		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the receive errors at the commissioning interface (RS232).		
Index:	[0] = Number of error-free telegrams [1] = Number of rejected telegrams [2] = Number of framing errors [3] = Number of overrun errors [4] = Number of parity errors [5] = Number of starting character errors [6] = Number of checksum errors [7] = Number of length errors		
p2020	Field bus interface baud rate / Field bus baud		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T Data type: Integer16 P-Group: Communications Not for motor type: - Min 4	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 8
Description:	Sets the baud rate for the fieldbus interface USS.		
Value:	4: 2400 baud 5: 4800 baud 6: 9600 baud 7: 19200 baud 8: 38400 baud		
Note:	Fieldbus IF: Fieldbus interface Changes only become effective after POWER ON. The parameter is not influenced by setting the factory setting. The parameter is set to the factory setting when the protocol is reselected.		
p2021	Field bus interface address / Field bus address		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 31	Access level: 2 Func. diagram: 9310 Unit selection: - Expert list: 1 Factory setting 0
Description:	Displays or sets the address for the fieldbus interface USS. The address can be set as follows: 1) Using the address switch on the Control Unit. --> p2021 displays the address setting. --> A change only becomes effective after a POWER ON. 2) Using p2021 --> Only if an address of 0 or an address that is invalid for the fieldbus selected in p2030 has been set using the address switch. --> The address is saved in a non-volatile fashion using the function "copy from RAM to ROM". --> A change only becomes effective after a POWER ON.		
Dependency:	Refer to: p2030		

Note: Changes only become effective after POWER ON.
The parameter is not influenced by setting the factory setting.
The parameter is set to the factory setting when the protocol is reselected.

p2022	Field bus int USS PZD no. / Field bus USS PZD		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9310
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	16	2
Description:	Sets the number of 16-bit words in the PZD part of the USS telegram for the field bus interface.		
Dependency:	Refer to: p2030		
Note:	The parameter is not influenced by setting the factory setting.		

p2023	Field bus int USS PKW no. / Field bus USS PKW		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: 9310
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	127	127
Description:	Sets the number of 16-bit words in the PKW part of the USS telegram for the field bus interface.		
Value:	0: PKW 0 words 3: PKW 3 words 4: PKW 4 words 127: PKW variable		
Dependency:	Refer to: p2030		
Note:	The parameter is not influenced by setting the factory setting.		

r2029[0...7]	Field bus int error statistics / Field bus error		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9310
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the receive errors on the field bus interface (USS).		
Index:	[0] = Number of error-free telegrams [1] = Number of rejected telegrams [2] = Number of framing errors [3] = Number of overrun errors [4] = Number of parity errors [5] = Number of starting character errors [6] = Number of checksum errors [7] = Number of length errors		

p2030	Field bus int protocol selection / Field bus protocol		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9310
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	3	6	3
Description:	Sets the communication protocol for the field bus interface.		
Value:	3: PROFIBUS 6: USS(RS232)		
Note:	Changes only become effective after POWER ON. The parameter is not influenced by setting the factory setting.		

r2032	Master control control word effective / PcCtrl STW eff				
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the effective control word 1 (STW1) of the drive for the master control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	03	Operation enable	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	10	Master ctrl by PLC	Yes	No	-
Notice:	The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.				
Note:	OC: Operating condition				

r2032	Master control control word effective / PcCtrl STW eff				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the effective control word 1 (STW1) of the drive for the master control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	02	OC / OFF3	Yes	No	-
	03	Operation enable	Yes	No	-
	04	Ramp-function generator enable	Yes	No	-
	05	Start ramp-function generator	Yes	No	-
	06	Speed setpoint enable	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	08	Jog bit 0	Yes	No	3030
	09	Jog bit 1	Yes	No	3030
	10	Master ctrl by PLC	Yes	No	-
Notice:	The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.				
Note:	OC: Operating condition				

r2032	Master control control word effective / PcCtrl STW eff				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the effective control word 1 (STW1) of the drive for the master control.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	OC / OFF2	Yes	No	-
	02	OC / OFF3	Yes	No	-
	03	Operation enable	Yes	No	-
	04	Ramp-function generator enable	Yes	No	-
	05	Start ramp-function generator	Yes	No	-
	06	Velocity setpoint enable	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	08	Jog bit 0	Yes	No	3030
	09	Jog bit 1	Yes	No	3030
	10	Master ctrl by PLC	Yes	No	-
Notice:	The master control only influences control word 1 and speed setpoint 1. Other control words/setpoints can be transferred from another automation device.				
Note:	OC: Operating condition				
p2035	Fieldbus interface USS PIV drive object number / Fieldbus USS DO_no				
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	1	62	2		
Description:	Sets the drive object number for communication via the field bus interface (USS).				
Dependency:	Refer to: p0978				
Note:	p2035 defines the destination for USS parameter requests (PIV). p0978[0] defines the destination for USS process data (PZD). The parameter is available globally on all drive objects. The parameter is not influenced by setting the factory setting.				
p2037	IF1 PROFIdrive STW1.10 = 0 mode / IF1 PD STW1.10=0				
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0	2	0		
Description:	Sets the processing mode for PROFIdrive STW1.10 "master control by PLC". Generally, control word 1 is received with the first receive word (PZD1) (this is in conformance to the PROFIdrive profile). The behavior of STW1.10 = 0 corresponds to that of the PROFIdrive profile. For other applications that deviate from this, the behavior can be adapted using this particular parameter.				
Value:	0: Freeze setpoints and continue to process sign-of-life 1: Freeze setpoints and sign-of-life 2: Do not freeze setpoints				
Recommend.:	Do not change the setting p2037 = 0.				
Note:	If the STW1 is not transferred according to the PROFIdrive with PZD1 (with bit 10 "master control by PLC"), then p2037 should be set to 2.				

p2038		IF1 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	2	0	
Description:	Sets the interface mode of the PROFIdrive control words and status words. When selecting a telegram via p0922 (p2079), this parameter influences the device-specific assignment of the bits in the control and status words.			
Value:	0: SINAMICS 1: SIMODRIVE 611 universal 2: VIK-NAMUR			
Dependency:	Refer to: p0922, p2079			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
Note:	For p0922 (p2079) = 100 ... 199, p2038 is automatically set to 1 and p2038 can no longer be changed. This means that for these telegrams, the "SIMODRIVE 611 universal" interface mode is set and cannot be changed.			

p2038		IF1 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode		
SERVO (EPOS, Pos ctrl), SERVO_AC (EPOS, Pos ctrl), VECTOR (EPOS, Pos ctrl), VECTOR_AC (EPOS, Pos ctrl)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	0	0	
Description:	Displays the interface mode of the PROFIdrive control words and status words.			
Value:	0: SINAMICS			
Dependency:	Refer to: p0922, p2079			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			
Note:	For p0922 (p2079) = 7, 9, 110, 111, p2038 is automatically set to 0 and cannot be changed.			


p2039		Select debug monitor interface / Debug monit select		
CU_I, CU_I_D410	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	3	1	
Description:	Sets the serial interface for the debug monitor. The serial interface for the debug monitor is COM1 (X140) or COM2 (internal). Value = 0: COM2 (internal) Value = 1: COM1 (X140), commissioning protocol is de-activated Value = 2: COM2 (internal) Value = 3: Reserved			

p2039	Select debug monitor interface / Debug monit select		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the serial interface for the debug monitor. The serial interface for the debug monitor is COM1 (X140) or COM2 (internal). Value = 0: COM2 (internal) Value = 1: COM1 (X140), commissioning protocol is de-activated Value = 2: COM2 (internal) Value = 3: Reserved		
p2040	COMM INT monitoring time / COMM INT t_monit		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX	Can be changed: U, T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1999999 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 20 [ms]
Description:	Sets the monitoring time to monitor the process data received via the internal communications interface. If no process data is received within this time, then an appropriate message is output.		
Note:	p2040 = 0: Monitoring is de-activated.		
p2040	Fieldbus interface monitoring time / Fieldbus t_monit		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: U, T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1999999 [ms]	Access level: 3 Func. diagram: 9310 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the monitoring time to monitor the process data received via the fieldbus interface. If no process data is received within this time, then an appropriate message is output.		
Note:	p2040 = 0: Monitoring is de-activated.		
p2042	PROFIBUS Ident Number / PB Ident No.		
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: T Data type: Integer16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the PROFIBUS Ident Number (PNO-ID). SINAMICS can be operated with various identities on PROFIBUS. This allows the use of a PROFIBUS GSD that is independent of the device (e.g. PROFIdrive VIK-NAMUR with Ident Number 3AA0 hex).		
Value:	0: SINAMICS 1: VIK-NAMUR		
Note:	Every change only becomes effective after a POWER ON.		

2 Parameters

2.2 List of parameters

r2043.0...2	BO: IF1 PROFIdrive PZD state / IF1 PD PZD state			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the PROFIdrive PZD state.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Setpoint failure	Yes	No
	01	Clock cycle synchronous operation active	Yes	No
	02	Fieldbus oper	Yes	No
Dependency:	Refer to: p2044			
Note:	When using the "setpoint failure" signal, the bus can be monitored and an application-specific response triggered when the setpoint fails.			
p2044	IF1 PROFIdrive fault delay / IF1 PD fault delay			
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100 [s]	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting 0 [s]	
Description:	Sets the delay time to initiate fault F01910 after a setpoint failure. The time until the fault is initiated can be used by the application. This means that is is possible to respond to the failure while the drive is still operational (e.g. emergency retraction).			
Dependency:	Refer to: r2043			
p2045	CI: PB/PN clock synchronous controller sign-of-life signal source / PB/PN ctrSoL S_src			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Unsigned32 / Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Connector input for the sign-of-life of the clock synchronous PROFIBUS/PROFINET controller. The sign-of-life is expected at bits 12 to 15. Bits 0 to 11 are not evaluated. The sign-of-life signal is normally received in PZD4 (control word 2) from the controller.			
Dependency:	Refer to: p0925, r2065			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.			

p2047	PROFIBUS additional monitoring time / PB suppl t_monit			
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: U, T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20000 [ms]	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting 0 [ms]	
Description:	Sets the additional monitoring time to monitor the process data received via PROFIBUS. Enables short bus faults to be compensated. If no process data is received within this time, then an appropriate message is output.			
Recommend.:	In the isochronous mode, the additional monitoring time should not be set.			
Note:	For controller STOP, the additional monitoring time is not effective.			
p2048	IF1 PROFIdrive PZD sampling time / IF1 PZD t_sample			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 1.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4.00 [ms]	
Description:	Sets the sampling time for the cyclic interface 1 (IF1).			
Note:	The system only permits certain sampling times and after writing to this parameter, displays the value that has actually been set. For clock cycle synchronous operation, the specified bus cycle time applies (Tdp).			
p2049	PROFIdrive isochronous operation asynchronous participation / Isochron async			
SERVO, SERVO_I_AC, VECTOR, VECTOR_I_AC	Can be changed: C1(3) Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Setting for asynchronous participation in isochronous operation. Re p2049 = 1: The axis only asynchronously participates in isochronous PROFIdrive operation. The control sampling times of this axis are not included in the bus cycle time check (Tdp), in the time of the actual value sensing (Ti) and in the time of the setpoint sensing (To). Re p2049 = 0: No effect on the setting in p0092.			
Value:	0: No 1: Yes			
Dependency:	Refer to: p0092			
Caution:	Restrictions for asynchronous participation in isochronous PROFIBUS operation: - the setpoints are effective at undefined instant in time (deviating from To). As a consequence, interpolating operation with other axes is not possible, for example. - the actual values are read at undefined instant in time (deviating from Ti). As a consequence, the actual values cannot be used to control other axes, for example.			
				

r2050[0...9]	CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word		
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10		
Note:	IF1: Interface 1		

r2050[0...19]	CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		
Note:	IF1: Interface 1		

r2050[0...3]		CO: IF1 PROFIdrive PZD receive word / IF1 PZD rcv word		
ENC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 2440, 2468	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: 4000H	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.			
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4			
Dependency:	Refer to: r2060			
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r2050 or r2060.			
Note:	IF1: Interface 1			

r2050[0...19]		CO: IF1 PROFIdrive PZD receive word / IF1 PZD rcv word		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 2440, 2468	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: 4000H	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.			
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20			
Dependency:	Refer to: r2060			
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r2050 or r2060.			
Note:	IF1: Interface 1			

2 Parameters

2.2 List of parameters

r2050[0...4]	CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word		
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5		
Note:	IF1: Interface 1		

r2050[0...31]	CO: IF1 PROFIdrive PZD receive word / IF1 PZD recv word		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2440, 2468
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output to interconnect PZD (setpoints) with word format received from the fieldbus controller.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28 [28] = PZD 29 [29] = PZD 30 [30] = PZD 31 [31] = PZD 32		
Dependency:	Refer to: r2060		

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.

A BICO interconnection for a single PZD can only take place either on r2050 or r2060.

Note: IF1: Interface 1

p2051[0...9] CI: IF1 PROFIdrive PZD send word / IF1 PZD send word

A_INF, B_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2051[0...24] CI: IF1 PROFIdrive PZD send word / IF1 PZD send word

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25

2 Parameters

2.2 List of parameters

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2051[0...11]	CI: IF1 PROFIdrive PZD send word / IF1 PZD send word		
ENC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12

Dependency: Refer to: p2061

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2051[0...27]	CI: IF1 PROFIdrive PZD send word / IF1 PZD send word		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25

[25] = PZD 26

[26] = PZD 27

[27] = PZD 28

Dependency: Refer to: p2061**Notice:** The parameter may be protected as a result of p0922 or p2079 and cannot be changed.**Note:** IF1: Interface 1**p2051[0...4] CI: IF1 PROFIdrive PZD send word / IF1 PZD send word**

TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.
Index:

- [0] = PZD 1
- [1] = PZD 2
- [2] = PZD 3
- [3] = PZD 4
- [4] = PZD 5

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.**Note:** IF1: Interface 1**p2051[0...31] CI: IF1 PROFIdrive PZD send word / IF1 PZD send word**

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with word format to be sent to the fieldbus controller.
Index:

- [0] = PZD 1
- [1] = PZD 2
- [2] = PZD 3
- [3] = PZD 4
- [4] = PZD 5
- [5] = PZD 6
- [6] = PZD 7
- [7] = PZD 8
- [8] = PZD 9
- [9] = PZD 10
- [10] = PZD 11
- [11] = PZD 12
- [12] = PZD 13
- [13] = PZD 14
- [14] = PZD 15
- [15] = PZD 16
- [16] = PZD 17
- [17] = PZD 18
- [18] = PZD 19
- [19] = PZD 20
- [20] = PZD 21
- [21] = PZD 22
- [22] = PZD 23
- [23] = PZD 24
- [24] = PZD 25
- [25] = PZD 26
- [26] = PZD 27
- [27] = PZD 28
- [28] = PZD 29

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[29] = PZD 30

[30] = PZD 31

[31] = PZD 32

Dependency: Refer to: p2061

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

r2053[0...9] IF1 PROFIdrive diagnostics PZD send word / IF1 diag send word

A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:

- [0] = PZD 1
- [1] = PZD 2
- [2] = PZD 3
- [3] = PZD 4
- [4] = PZD 5
- [5] = PZD 6
- [6] = PZD 7
- [7] = PZD 8
- [8] = PZD 9
- [9] = PZD 10

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2053[0...24] IF1 PROFIdrive diagnostics PZD send word / IF1 diag send word

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:

- [0] = PZD 1
- [1] = PZD 2
- [2] = PZD 3
- [3] = PZD 4
- [4] = PZD 5
- [5] = PZD 6
- [6] = PZD 7

[7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2053[0...11] IF1 PROFIdrive diagnostics PZD send word / IF1 diag send word

ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2450, 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-

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04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2061

Note: IF1: Interface 1

r2053[0...27] IF1 PROFdrive diagnostics PZD send word / IF1 diag send word

HLA, SERVO,
SERVO_AC,
SERVO_I_AC, TM41

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned16

Dyn. index: -

Func. diagram: 2450, 2470

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:

[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-

10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2061

Note: IF1: Interface 1

r2053[0...4] IF1 PROFdrive diagnostics PZD send word / IF1 diag send word

TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2053[0...31] IF1 PROFdrive diagnostics PZD send word / IF1 diag send word

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2450, 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD (actual values) with word format sent to the fieldbus controller.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

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[10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 [28] = PZD 29
 [29] = PZD 30
 [30] = PZD 31
 [31] = PZD 32

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2061

Note: IF1: Interface 1

r2054 COMM INT state / C INT state

CU_I, CU_I_D410, CU_LINK, CU_NX_CX	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-

Description: Status display for the internal communications interface.

Value:

- 0: No initialization
- 1: Fatal fault
- 2: Initialization
- 3: Send configuration
- 4: Receive configuration
- 5: Non-cyclic communication
- 6: Cyclic communications but no setpoints (stop/no clock cycle)
- 255: Cyclic communication

r2054	PROFIBUS status / PB status			
CU_S_AC_DP, CU_S120_DP, CU_S150_DP	Can be changed: - Data type: Integer16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -	
Description:	Status display for the PROFIBUS interface.			
Value:	0: OFF 1: No connection (search for baud rate) 2: Connection OK (baud rate found) 3: Cyclic connection with master (data exchange) 4: Cyclic data OK			
Note:	Re r2054 = 3: In state 3 (the LED flashes green), a cyclic connection has been established to the PROFIBUS master; however, one of the following prerequisites is missing for cyclic operation: - No setpoints are being received as the PROFIBUS master is in the STOP condition. Only for clock-cycle synchronous operation, the following applies: - The drive is not in synchronism as the global control (GC) has an error. Re r2054 = 4: In the status 4 (LED green), the cyclic connection to the PROFIBUS master has been established and setpoints are being received. The clock cycle synchronization is OK, the global control (GC) is error-free. This state does not provide any statement regarding the quality of the clock cycle synchronous sign-of-life characters on the drive objects.			
r2055[0...2]	PROFIBUS diagnostics standard / PB diag standard			
CU_S_AC_DP, CU_S120_DP, CU_S120_PN, CU_S150_DP	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -	
Description:	Diagnostics display for the PROFIBUS interface.			
Index:	[0] = Master bus address [1] = Master input total length bytes [2] = Master output total length bytes			
r2057	PROFIBUS address switch diagnostics / PB addr_sw diag			
CU_S_AC_DP, CU_S120_DP, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the setting of the PROFIBUS address switch "DP ADDRESS" on the Control Unit.			
Dependency:	Refer to: p0918			
Notice:	The display is updated after switching on, and not cyclically.			

2 Parameters

2.2 List of parameters

r2058[0...139]	COMM INT receive configuration data / C INT E_config_dat		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the configuration data received via COMM BOARD.		
r2059[0...7]	COMM INT identification data / C INT ident_dat		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the identification data of the COMM BOARD.		
Note:	Index 0: CB data structure version (e.g.: 100 = V1.00). Index 1: CB driver version (e.g.: 100 = V1.00). Index 2: Company, (e.g.: 42 = Siemens). Index 3: Device type Index 4: Firmware version. Index 5: Firmware date (year). Index 6: Firmware date (day/month).		
r2060[0...2]	CO: IF1 PROFIdrive PZD receive double word / IF1 PZD recv DW		
ENC	Can be changed: - Data type: Integer32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2440, 2468 Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output to interconnect PZD (setpoints) with double word format received from the fieldbus controller.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4		
Dependency:	Refer to: r2050		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r2050 or r2060.		
Note:	IF1: Interface 1		
r2060[0...18]	CO: IF1 PROFIdrive PZD receive double word / IF1 PZD recv DW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: - Data type: Integer32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2440, 2468 Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output to interconnect PZD (setpoints) with double word format received from the fieldbus controller.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4		

[3] = PZD 4 + 5
 [4] = PZD 5 + 6
 [5] = PZD 6 + 7
 [6] = PZD 7 + 8
 [7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12
 [11] = PZD 12 + 13
 [12] = PZD 13 + 14
 [13] = PZD 14 + 15
 [14] = PZD 15 + 16
 [15] = PZD 16 + 17
 [16] = PZD 17 + 18
 [17] = PZD 18 + 19
 [18] = PZD 19 + 20

Dependency:

Refer to: r2050

Notice:

Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.

A BICO interconnection for a single PZD can only take place either on r2050 or r2060.

A maximum of 4 indices of the "trace" function can be used.

Note:

IF1: Interface 1

r2060[0...30]**CO: IF1 PROFIdrive PZD receive double word / IF1 PZD recv DW**

VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** Integer32**Dyn. index:** -**Func. diagram:** 2440, 2468**P-Group:** Communications**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** 4000H**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Connector output to interconnect PZD (setpoints) with double word format received from the fieldbus controller.

Index:

[0] = PZD 1 + 2
 [1] = PZD 2 + 3
 [2] = PZD 3 + 4
 [3] = PZD 4 + 5
 [4] = PZD 5 + 6
 [5] = PZD 6 + 7
 [6] = PZD 7 + 8
 [7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12
 [11] = PZD 12 + 13
 [12] = PZD 13 + 14
 [13] = PZD 14 + 15
 [14] = PZD 15 + 16
 [15] = PZD 16 + 17
 [16] = PZD 17 + 18
 [17] = PZD 18 + 19
 [18] = PZD 19 + 20
 [19] = PZD 20 + 21
 [20] = PZD 21 + 22
 [21] = PZD 22 + 23
 [22] = PZD 23 + 24
 [23] = PZD 24 + 25
 [24] = PZD 25 + 26
 [25] = PZD 26 + 27
 [26] = PZD 27 + 28
 [27] = PZD 28 + 29
 [28] = PZD 29 + 30
 [29] = PZD 30 + 31
 [30] = PZD 31 + 32

2 Parameters

2.2 List of parameters

Dependency: Refer to: r2050

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.
A BICO interconnection for a single PZD can only take place either on r2050 or r2060.
A maximum of 4 indices of the "trace" function can be used.

Note: IF1: Interface 1

p2061[0...10] CI: IF1 PROFIdrive PZD send double word / IF1 PZD send DW

ENC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with double word format to be sent to the fieldbus controller.

Index: [0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12

Dependency: Refer to: p2051

Notice: A BICO interconnection for a single PZD can only take place either on p2051 or p2061.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: IF1: Interface 1

p2061[0...26] CI: IF1 PROFIdrive PZD send double word / IF1 PZD send DW

HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2470
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Selects the PZD (actual values) with double word format to be sent to the fieldbus controller.

Index: [0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11] = PZD 12 + 13
[12] = PZD 13 + 14
[13] = PZD 14 + 15
[14] = PZD 15 + 16
[15] = PZD 16 + 17
[16] = PZD 17 + 18
[17] = PZD 18 + 19
[18] = PZD 19 + 20
[19] = PZD 20 + 21

[20] = PZD 21 + 22
 [21] = PZD 22 + 23
 [22] = PZD 23 + 24
 [23] = PZD 24 + 25
 [24] = PZD 25 + 26
 [25] = PZD 26 + 27
 [26] = PZD 27 + 28

Dependency:

Refer to: p2051

Notice:

A BICO interconnection for a single PZD can only take place either on p2051 or p2061.

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note:

IF1: Interface 1

p2061[0...30]**CI: IF1 PROFIdrive PZD send double word / IF1 PZD send DW**

VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: U, T**Calculated:** -**Access level:** 3**Data type:** Unsigned32 / Integer32**Dyn. index:** -**Func. diagram:** 2470**P-Group:** Communications**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** 4000H**Expert list:** 1**Min****Max****Factory setting**

-

-

0

Description:

Selects the PZD (actual values) with double word format to be sent to the fieldbus controller.

Index:

[0] = PZD 1 + 2
 [1] = PZD 2 + 3
 [2] = PZD 3 + 4
 [3] = PZD 4 + 5
 [4] = PZD 5 + 6
 [5] = PZD 6 + 7
 [6] = PZD 7 + 8
 [7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12
 [11] = PZD 12 + 13
 [12] = PZD 13 + 14
 [13] = PZD 14 + 15
 [14] = PZD 15 + 16
 [15] = PZD 16 + 17
 [16] = PZD 17 + 18
 [17] = PZD 18 + 19
 [18] = PZD 19 + 20
 [19] = PZD 20 + 21
 [20] = PZD 21 + 22
 [21] = PZD 22 + 23
 [22] = PZD 23 + 24
 [23] = PZD 24 + 25
 [24] = PZD 25 + 26
 [25] = PZD 26 + 27
 [26] = PZD 27 + 28
 [27] = PZD 28 + 29
 [28] = PZD 29 + 30
 [29] = PZD 30 + 31
 [30] = PZD 31 + 32

Dependency:

Refer to: p2051

Notice:

A BICO interconnection for a single PZD can only take place either on p2051 or p2061.

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note:

IF1: Interface 1

r2063[0...10]		IF1 PROFIdrive diagnostics PZD send double word / IF1 diag send DW			
ENC	Can be changed: - Data type: Unsigned32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2450, 2470 Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the PZD (actual values) with double word format sent to the fieldbus controller.				
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-
	24	Bit 24	ON	OFF	-
	25	Bit 25	ON	OFF	-
	26	Bit 26	ON	OFF	-
	27	Bit 27	ON	OFF	-
	28	Bit 28	ON	OFF	-
	29	Bit 29	ON	OFF	-
	30	Bit 30	ON	OFF	-
	31	Bit 31	ON	OFF	-
Notice:	A maximum of 4 indices of the "trace" function can be used.				
Note:	IF1: Interface 1				

r2063[0...26]		IF1 PROFIdrive diagnostics PZD send double word / IF1 diag send DW			
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2450, 2470		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the PZD (actual values) with double word format sent to the fieldbus controller.				
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16 [15] = PZD 16 + 17 [16] = PZD 17 + 18 [17] = PZD 18 + 19 [18] = PZD 19 + 20 [19] = PZD 20 + 21 [20] = PZD 21 + 22 [21] = PZD 22 + 23 [22] = PZD 23 + 24 [23] = PZD 24 + 25 [24] = PZD 25 + 26 [25] = PZD 26 + 27 [26] = PZD 27 + 28				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-
	24	Bit 24	ON	OFF	-
	25	Bit 25	ON	OFF	-

2 Parameters

2.2 List of parameters

26	Bit 26	ON	OFF	-
27	Bit 27	ON	OFF	-
28	Bit 28	ON	OFF	-
29	Bit 29	ON	OFF	-
30	Bit 30	ON	OFF	-
31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF1: Interface 1

r2063[0...30]

IF1 PROFdrive diagnostics PZD send double word / IF1 diag send DW

VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: 2450, 2470
P-Group: Communications	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description: Displays the PZD (actual values) with double word format sent to the fieldbus controller.

Index:

- [0] = PZD 1 + 2
- [1] = PZD 2 + 3
- [2] = PZD 3 + 4
- [3] = PZD 4 + 5
- [4] = PZD 5 + 6
- [5] = PZD 6 + 7
- [6] = PZD 7 + 8
- [7] = PZD 8 + 9
- [8] = PZD 9 + 10
- [9] = PZD 10 + 11
- [10] = PZD 11 + 12
- [11] = PZD 12 + 13
- [12] = PZD 13 + 14
- [13] = PZD 14 + 15
- [14] = PZD 15 + 16
- [15] = PZD 16 + 17
- [16] = PZD 17 + 18
- [17] = PZD 18 + 19
- [18] = PZD 19 + 20
- [19] = PZD 20 + 21
- [20] = PZD 21 + 22
- [21] = PZD 22 + 23
- [22] = PZD 23 + 24
- [23] = PZD 24 + 25
- [24] = PZD 25 + 26
- [25] = PZD 26 + 27
- [26] = PZD 27 + 28
- [27] = PZD 28 + 29
- [28] = PZD 29 + 30
- [29] = PZD 30 + 31
- [30] = PZD 31 + 32

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-

13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-
16	Bit 16	ON	OFF	-
17	Bit 17	ON	OFF	-
18	Bit 18	ON	OFF	-
19	Bit 19	ON	OFF	-
20	Bit 20	ON	OFF	-
21	Bit 21	ON	OFF	-
22	Bit 22	ON	OFF	-
23	Bit 23	ON	OFF	-
24	Bit 24	ON	OFF	-
25	Bit 25	ON	OFF	-
26	Bit 26	ON	OFF	-
27	Bit 27	ON	OFF	-
28	Bit 28	ON	OFF	-
29	Bit 29	ON	OFF	-
30	Bit 30	ON	OFF	-
31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF1: Interface 1

r2064[0...7] PB/PN diagnostics clock cycle synchronism / PB/PN diag clock

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -
--	--	---	--

Description: Displays the last parameter received from the PROFIBUS/PROFINET controller for clock synchronism. The parameters for clock synchronism are created when configuring the bus and are transferred at the start of cyclic operation from the controller to the device.

Index: [0] = Clock synchronous mode activated
[1] = Bus cycle time (Tdp) [μs]
[2] = Master cycle time (Tmapc) [μs]
[3] = Instant of actual value acquisition (Ti) [μs]
[4] = Instant of setpoint acquisition (To) [μs]
[5] = Data exchange interval (Tdx) [μs]
[6] = PLL window (Tpll-w) [1/12 μs]
[7] = PLL delay time (Tpll-d) [1/12 μs]

r2065 PB/PN controller sign of life diagnostics / PB/PN ctr SoL diag

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -
---	---	---	--

Description: Displays how often the sign-of-life from the clock synchronous PROFIBUS/PROFINET controller last failed. An appropriate fault is output when the tolerance, specified in p0925, is exceeded.

2 Parameters

2.2 List of parameters

r2067[0...1]	IF1 PZD maximum interconnected / IF1 PZDmaxIntercon		
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display for the maximum interconnected PZD in the receive/send direction Index 0: receive (r2050, r2060) Index 1: send (p2051, p2061)		
p2070	IF1 PROFdrive SIC/SCC start receive / SIC/SCC start recv		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned8 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 17	Access level: 3 Func. diagram: 2423 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the start for the SIC/SCC telegram (p60122) in the receive words (r2050, r2060).		
Dependency:	Refer to: p0922, p2071, p2079, p60122		
Note:	For setting p0922/p2079, the value is preset to the end of the PZD telegram. For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased. The value must be set again after changing p0922/p2079.		
p2070	IF1 PROFdrive SIC/SCC start receive / SIC/SCC start recv		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned8 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 29	Access level: 3 Func. diagram: 2423 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the start for the SIC/SCC telegram (p60122) in the receive words (r2050, r2060).		
Dependency:	Refer to: p0922, p2071, p2079, p60122		
Note:	For setting p0922/p2079, the value is preset to the end of the PZD telegram. For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased. The value must be set again after changing p0922/p2079.		

p2071	IF1 PROFIdrive SIC/SCC start send / SIC/SCC start send				
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 2423		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0	26	0		
Description:	Sets the start for the SIC/SCC telegram (p60122) in the send words (p2051, p2061).				
Dependency:	Refer to: p0922, p2070, p2079, p60122				
Note:	For setting p0922/p2079, the value is preset to the end of the PZD telegram. For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased. The value must be set again after changing p0922/p2079.				
p2071	IF1 PROFIdrive SIC/SCC start send / SIC/SCC start send				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 2423		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0	30	0		
Description:	Sets the start for the SIC/SCC telegram (p60122) in the send words (p2051, p2061).				
Dependency:	Refer to: p0922, p2079, p60122				
Note:	For setting p0922/p2079, the value is preset to the end of the PZD telegram. For p0922 equal to 999 and p2079 not equal to 999, the preset value can be increased. The value must be set again after changing p0922/p2079.				
p2072	Response receive value after PZD failure / Resp aft PZD fail				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the response for the receive value (r2090) after PZD failure.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Unconditionally open holding brake (p0855)	Freeze value	Zero the value	-
r2074[0...9]	IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr recv				
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the PROFIBUS address of the sender from which the process data (PZD) is received.				
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7				

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[7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Note: IF1: Interface 1
 Value range:
 0 - 125: Bus address of the sender
 65535: Not assigned

r2074[0...19] IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr recv

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
--	---	---	---

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20

Note: IF1: Interface 1
 Value range:
 0 - 125: Bus address of the sender
 65535: Not assigned

r2074[0...3] IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr recv

ENC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
-----	---	---	---

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4

Note: IF1: Interface 1
Value range:
0 - 125: Bus address of the sender
65535: Not assigned

r2074[0...4]	IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr rcv		
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5

Note: IF1: Interface 1
Value range:
0 - 125: Bus address of the sender
65535: Not assigned

r2074[0...31]	IF1 PROFIdrive diagnostics bus address PZD receive / IF1diag addr rcv		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PROFIBUS address of the sender from which the process data (PZD) is received.

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28

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[28] = PZD 29
 [29] = PZD 30
 [30] = PZD 31
 [31] = PZD 32

Note: IF1: Interface 1
 Value range:
 0 - 125: Bus address of the sender
 65535: Not assigned

r2075[0...9] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Note: IF1: Interface 1
 Value range:
 0 - 242: Byte offset
 65535: Not assigned

r2075[0...19] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17

[17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20

Note: IF1: Interface 1
 Value range:
 0 - 242: Byte offset
 65535: Not assigned

r2075[0...3] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4

Note: IF1: Interface 1
 Value range:
 0 - 242: Byte offset
 65535: Not assigned

r2075[0...4] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5

Note: IF1: Interface 1
 Value range:
 0 - 242: Byte offset
 65535: Not assigned

r2075[0...31] IF1 PROFIdrive diagnostics telegram offset PZD receive / IF1 diag offs recv

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive receive telegram (controller output).

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5

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[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28
[28] = PZD 29
[29] = PZD 30
[30] = PZD 31
[31] = PZD 32

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2076[0...9] IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send

A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2076[0...24]	IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the PZD byte offset in the PROFIdrive send telegram (controller input).		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25		
Note:	IF1: Interface 1 Value range: 0 - 242: Byte offset 65535: Not assigned		

r2076[0...11]	IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the PZD byte offset in the PROFIdrive send telegram (controller input).		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12		

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Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2076[0...27]	IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2076[0...4]	IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send		
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index: [0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2076[0...31]	IF1 PROFIdrive diagnostics telegram offset PZD send / IF1 diag offs send		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2410
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD byte offset in the PROFIdrive send telegram (controller input).

Index:
[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28
[28] = PZD 29
[29] = PZD 30
[30] = PZD 31
[31] = PZD 32

Note: IF1: Interface 1
Value range:
0 - 242: Byte offset
65535: Not assigned

r2077[0...15]	PROFIBUS diagnostics peer-to-peer data transfer addresses / PB diag peer addr		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the addresses of the slaves (peers) where peer-to-peer data transfer has been configured via PROFIBUS.

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
A_INF, B_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	370	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	370: SIEMENS telegram 370, PZD-1/1 371: SIEMENS telegram 371, PZD-5/8 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	390	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	390: SIEMENS telegram 390, PZD-2/2 391: SIEMENS telegram 391, PZD-3/7 392: SIEMENS telegram 392, PZD-3/15 393: SIEMENS telegram 393, PZD-4/21 394: SIEMENS telegram 394, PZD-3/3 395: SIEMENS telegram 395, PZD-4/25 396: SIEMENS telegram 396, PZD-20/21 999: Free telegram configuration with BICO		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
ENC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	81	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	81: SIEMENS telegram 81, PZD-2/6 82: SIEMENS telegram 82, PZD-2/7 83: SIEMENS telegram 83, PZD-2/8 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
HLA	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	166	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	166: SIEMENS telegram 166, PZD-14/20 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		

2.2 List of parameters

Value:

- 1: Standard telegram 1, PZD-2/2
- 2: Standard telegram 2, PZD-4/4
- 3: Standard telegram 3, PZD-5/9
- 4: Standard telegram 4, PZD-6/14
- 5: Standard telegram 5, PZD-9/9
- 6: Standard telegram 6, PZD-10/14
- 102: SIEMENS telegram 102, PZD-6/10
- 103: SIEMENS telegram 103, PZD-7/15
- 105: SIEMENS telegram 105, PZD-10/10
- 106: SIEMENS telegram 106, PZD-11/15
- 116: SIEMENS telegram 116, PZD-11/19
- 118: SIEMENS telegram 118, PZD-11/19
- 125: SIEMENS telegram 125, PZD-14/10
- 126: SIEMENS telegram 126, PZD-15/15
- 136: SIEMENS telegram 136, PZD-15/19
- 138: SIEMENS telegram 138, PZD-15/19
- 220: SIEMENS telegram 220, PZD-10/10
- 999: Free telegram configuration with BICO

Dependency: Refer to: p0922

Note: For p0922 < 999 the following applies:
 p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited.
 For p0922 = 999 the following applies:
 p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set.
 For p0922 = 999 and p2079 < 999 the following applies:
 The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
SERVO (EPOS, Pos ctrl, Spin_diag), SERVO_AC (EPOS, Pos ctrl, Spin_diag), VECTOR (EPOS, n/M, Pos ctrl), VECTOR_AC (EPOS, n/M, Pos ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	7	999	999

Description: Sets the send and receive telegram.
 Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.

Value:

- 7: Standard telegram 7, PZD-2/2
- 9: Standard telegram 9, PZD-10/5
- 110: SIEMENS telegram 110, PZD-12/7
- 111: SIEMENS telegram 111, PZD-12/12
- 999: Free telegram configuration with BICO

Dependency: Refer to: p0922

Note: For p0922 < 999 the following applies:
 p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited.
 For p0922 = 999 the following applies:
 p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set.
 For p0922 = 999 and p2079 < 999 the following applies:
 The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
SERVO (Pos ctrl, Spin_diag), SERVO_AC (Pos ctrl, Spin_diag), VECTOR (n/M, Pos ctrl), VECTOR_AC (n/M, Pos ctrl)	Can be changed: T Data type: Integer16 P-Group: Communications Not for motor type: - Min 999	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: T Data type: Integer16 P-Group: Communications Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 3: Standard telegram 3, PZD-5/9 4: Standard telegram 4, PZD-6/14 5: Standard telegram 5, PZD-9/9 6: Standard telegram 6, PZD-10/14 102: SIEMENS telegram 102, PZD-6/10 103: SIEMENS telegram 103, PZD-7/15 105: SIEMENS telegram 105, PZD-10/10 106: SIEMENS telegram 106, PZD-11/15 116: SIEMENS telegram 116, PZD-11/19 118: SIEMENS telegram 118, PZD-11/19 125: SIEMENS telegram 125, PZD-14/10 126: SIEMENS telegram 126, PZD-15/15 136: SIEMENS telegram 136, PZD-15/19 138: SIEMENS telegram 138, PZD-15/19 139: SIEMENS telegram 139, PZD-15/19 220: SIEMENS telegram 220, PZD-10/10 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		

p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	3	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	3: Standard telegram 3, PZD-5/9 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		
p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		
Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 20: Standard telegram 20, PZD-2/6 220: SIEMENS telegram 220, PZD-10/10 352: SIEMENS telegram 352, PZD-6/6 999: Free telegram configuration with BICO		
Dependency:	Refer to: p0922		
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.		
p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	999	999
Description:	Sets the send and receive telegram. Contrary to p0922, a telegram can be selected using p2079 and subsequently expanded.		

Value:	1: Standard telegram 1, PZD-2/2 2: Standard telegram 2, PZD-4/4 3: Standard telegram 3, PZD-5/9 4: Standard telegram 4, PZD-6/14 20: Standard telegram 20, PZD-2/6 220: SIEMENS telegram 220, PZD-10/10 352: SIEMENS telegram 352, PZD-6/6 999: Free telegram configuration with BICO
Dependency:	Refer to: p0922
Note:	For p0922 < 999 the following applies: p2079 has the same value and is inhibited. All of the interconnections and extensions contained in the telegram are inhibited. For p0922 = 999 the following applies: p2079 can be freely set. If p2079 is also set to 999, then all of the interconnections can be set. For p0922 = 999 and p2079 < 999 the following applies: The interconnections contained in the telegram are inhibited. However, the telegram can be extended.

p2080[0...15]**BI: Binector-connector converter status word 1 / Bin/con ZSW1**

A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2472 Unit selection: - Expert list: 1 Factory setting 0
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Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form status word 1.

Index:	[0] = Bit 0 [1] = Bit 1 [2] = Bit 2 [3] = Bit 3 [4] = Bit 4 [5] = Bit 5 [6] = Bit 6 [7] = Bit 7 [8] = Bit 8 [9] = Bit 9 [10] = Bit 10 [11] = Bit 11 [12] = Bit 12 [13] = Bit 13 [14] = Bit 14 [15] = Bit 15
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Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2081[0...15]	BI: Binector-connector converter status word 2 / Bin/con ZSW2		
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2472 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects bits to be sent to the PROFIdrive controller. The individual bits are combined to form status word 2.		
Index:	[0] = Bit 0 [1] = Bit 1 [2] = Bit 2 [3] = Bit 3 [4] = Bit 4 [5] = Bit 5 [6] = Bit 6 [7] = Bit 7 [8] = Bit 8 [9] = Bit 9 [10] = Bit 10 [11] = Bit 11 [12] = Bit 12 [13] = Bit 13 [14] = Bit 14 [15] = Bit 15		
Dependency:	Refer to: p2088, r2089		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For clock synchronous operation, bit 12 to 15 to transfer the sign-of-life are reserved in status word 2 - and may not be freely interconnected.		

p2082[0...15]	BI: Binector-connector converter status word 3 / Bin/con ZSW3		
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2472 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects bits to be sent to the PROFIdrive controller. The individual bits are combined to form free status word 3.		

Index:

- [0] = Bit 0
- [1] = Bit 1
- [2] = Bit 2
- [3] = Bit 3
- [4] = Bit 4
- [5] = Bit 5
- [6] = Bit 6
- [7] = Bit 7
- [8] = Bit 8
- [9] = Bit 9
- [10] = Bit 10
- [11] = Bit 11
- [12] = Bit 12
- [13] = Bit 13
- [14] = Bit 14
- [15] = Bit 15

Dependency: Refer to: p2088, r2089

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

p2083[0...15] **BI: Binector-connector converter status word 4 / Bin/con ZSW4**

<p>A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC</p>	<p>Can be changed: U, T</p> <p>Data type: Unsigned32 / Binary</p> <p>P-Group: Communications</p> <p>Not for motor type: -</p> <p>Min</p> <p>-</p>	<p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max</p> <p>-</p>	<p>Access level: 3</p> <p>Func. diagram: 2472</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting</p> <p>0</p>
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Description: Selects bits to be sent to the PROFIdrive controller.
The individual bits are combined to form free status word 4.

Index:

- [0] = Bit 0
- [1] = Bit 1
- [2] = Bit 2
- [3] = Bit 3
- [4] = Bit 4
- [5] = Bit 5
- [6] = Bit 6
- [7] = Bit 7
- [8] = Bit 8
- [9] = Bit 9
- [10] = Bit 10
- [11] = Bit 11
- [12] = Bit 12
- [13] = Bit 13
- [14] = Bit 14
- [15] = Bit 15

Dependency: Refer to: p2088, r2089

p2084[0...15]			
BI: Binector-connector converter status word 5 / Bin/con ZSW5			
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2472 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects bits to be sent to the PROFIdrive controller. The individual bits are combined to form free status word 5.		
Index:	[0] = Bit 0 [1] = Bit 1 [2] = Bit 2 [3] = Bit 3 [4] = Bit 4 [5] = Bit 5 [6] = Bit 6 [7] = Bit 7 [8] = Bit 8 [9] = Bit 9 [10] = Bit 10 [11] = Bit 11 [12] = Bit 12 [13] = Bit 13 [14] = Bit 14 [15] = Bit 15		
Dependency:	Refer to: p2088, r2089		

p2088[0...4]			
Invert binector-connector converter status word / Bin/con ZSW inv			
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2472 Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin
Description:	Setting to invert the individual binector inputs of the binector connector converter.		
Index:	[0] = Status word 1 [1] = Status word 2 [2] = Free status word 3 [3] = Free status word 4 [4] = Free status word 5		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	Inverted	Not inverted	-
	01	Bit 1	Inverted	Not inverted	-
	02	Bit 2	Inverted	Not inverted	-
	03	Bit 3	Inverted	Not inverted	-
	04	Bit 4	Inverted	Not inverted	-
	05	Bit 5	Inverted	Not inverted	-
	06	Bit 6	Inverted	Not inverted	-
	07	Bit 7	Inverted	Not inverted	-
	08	Bit 8	Inverted	Not inverted	-
	09	Bit 9	Inverted	Not inverted	-
	10	Bit 10	Inverted	Not inverted	-
	11	Bit 11	Inverted	Not inverted	-
	12	Bit 12	Inverted	Not inverted	-
	13	Bit 13	Inverted	Not inverted	-
	14	Bit 14	Inverted	Not inverted	-
	15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: p2080, p2081, p2082, p2083, r2089

r2089[0...4]	CO: Send binector-connector converter status word / Bin/con ZSW send
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	<p>Can be changed: -</p> <p>Data type: Unsigned16</p> <p>P-Group: Communications</p> <p>Not for motor type: -</p> <p>Min</p> <p>-</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max</p> <p>-</p> <p>Access level: 3</p> <p>Func. diagram: 2472</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting</p> <p>-</p>

Description: Connector output to interconnect the status words to a PZD send word.

Index:

- [0] = Status word 1
- [1] = Status word 2
- [2] = Free status word 3
- [3] = Free status word 4
- [4] = Free status word 5

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p2051, p2080, p2081, p2082, p2083

Note: r2089 together with p2080 to p2084 forms five binector-connector converters.

r2090.0...15

BO: IF1 PROFIBUS PZD1 receive bit-serial / IF1 PZD1 recv bitw

A_INF, B_INF, CU_I,
CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC, TB30,
TM120, TM150,
TM15DI_DO, TM31,
TM41, VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: Unsigned16
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2468
Unit selection: -
Expert list: 1
Factory setting

Description:

Binector output for bit-serial interconnection of PZD1 (normally control word 1) received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note:

IF1: Interface 1

r2091.0...15

BO: IF1 PROFIdrive PZD2 receive bit-serial / IF1 PZD2 recv bitw

A_INF, B_INF, CU_I,
CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC, TB30,
TM120, TM150,
TM15DI_DO, TM31,
TM41, VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: Unsigned16
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2468
Unit selection: -
Expert list: 1
Factory setting

Description:

Binector output for bit-serial interconnection of PZD2 received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-

03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

r2092.0...15**BO: IF1 PROFIdrive PZD3 receive bit-serial / IF1 PZD3 recv bitw**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2468 Unit selection: - Expert list: 1 Factory setting -
---	---	---	--

Description: Binector output for bit-serial interconnection of PZD3 received from the PROFIdrive controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF1: Interface 1

2 Parameters

2.2 List of parameters

r2093.0...15

BO: IF1 PROFIdrive PZD4 receive bit-serial / IF1 PZD4 recv bitw

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, SERVO,
SERVO_AC,
SERVO_I_AC, TM41,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: Unsigned16
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2468
Unit selection: -
Expert list: 1
Factory setting

- - -

Description:

Binector output for bit-serial interconnection of PZD4 (normally control word 2) received from the PROFIdrive controller.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note:

IF1: Interface 1

r2094.0...15

BO: Connector-binector converter binector output / Con/bin outp

A_INF, B_INF, CU_I,
CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC, TB30,
TM120, TM150,
TM15DI_DO, TM31,
TM41, VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: Unsigned16
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2468
Unit selection: -
Expert list: 1
Factory setting

- - -

Description:

Binector output for bit-serial onward interconnection of a PZD word received from the PROFIdrive controller. The PZD is selected via p2099[0].

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-

05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p2099

r2095.0...15 **BO: Connector-binector converter binector output / Con/bin outp**

A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2468 Unit selection: - Expert list: 1 Factory setting -
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Description: Binector output for bit-serial interconnection of a PZD word received from the PROFIdrive controller. The PZD is selected via p2099[1].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p2099

p2098[0...1] Inverter connector-binector converter binector output / Con/bin outp inv

A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2468 Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin
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Description: Setting to invert the individual binector outputs of the connector-binector converter.
 Using p2098[0], the signals of connector input p2099[0] are influenced.
 Using p2098[1], the signals of connector input p2099[1] are influenced.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	Inverted	Not inverted	-
	01	Bit 1	Inverted	Not inverted	-
	02	Bit 2	Inverted	Not inverted	-
	03	Bit 3	Inverted	Not inverted	-
	04	Bit 4	Inverted	Not inverted	-
	05	Bit 5	Inverted	Not inverted	-
	06	Bit 6	Inverted	Not inverted	-
	07	Bit 7	Inverted	Not inverted	-
	08	Bit 8	Inverted	Not inverted	-
	09	Bit 9	Inverted	Not inverted	-
	10	Bit 10	Inverted	Not inverted	-
	11	Bit 11	Inverted	Not inverted	-
	12	Bit 12	Inverted	Not inverted	-
	13	Bit 13	Inverted	Not inverted	-
	14	Bit 14	Inverted	Not inverted	-
	15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: r2094, r2095, p2099

p2099[0...1] CI: Connector-binector converter signal source / Con/bin S_src

A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2468 Unit selection: - Expert list: 1 Factory setting 0
---	--	---	--

Description: Sets the signal source for the connector-binector converter.
 A PZD receive word can be selected as signal source. The signals are available to be serially passed-on (interconnection).

Dependency: Refer to: r2094, r2095

Note: From the signal source set via the connector input, the corresponding lower 16 bits are converted. p2099[0...1] together with r2094.0...15 and r2095.0...15 forms two connector-binector converters:
Connector input p2099[0] to binector output in r2094.0...15
Connector input p2099[1] to binector output in r2095.0...15

p2100[0...19] Change fault response fault number / Chng resp F_no

All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8075
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0

Description: Selects the faults for which the fault response should be changed

Dependency: The fault is selected and the required response is set under the same index.

Refer to: p2101

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

p2101[0...19] Change fault response response / Chng resp resp

A_INF, B_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 8050, 8075
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0

Description: Sets the fault response for the selected fault.

Value:
0: NONE
1: OFF1
2: OFF2

Dependency: The fault is selected and the required response is set under the same index.

Notice: For the following cases, it is not possible to re-parameterize the fault response to a fault:

- Fault number does not exist (exception value = 0).
- Message type is not "fault" (F).
- Fault response is not permissible for the set fault number.

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

p2101[0...19] Change fault response response / Chng resp resp

CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 8050, 8075
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	0	0

Description: Sets the fault response for the selected fault.

Value: 0: NONE

Dependency: The fault is selected and the required response is set under the same index.

2 Parameters

2.2 List of parameters

Notice: For the following cases, it is not possible to re-parameterize the fault response to a fault:

- Fault number does not exist (exception value = 0).
- Message type is not "fault" (F).
- Fault response is not permissible for the set fault number.

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

p2101[0...19]	Change fault response response / Chng resp resp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Messages Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 7	Access level: 3 Func. diagram: 8050, 8075 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the fault response for the selected fault.

Value:

- 0: NONE
- 1: OFF1
- 2: OFF2
- 3: OFF3
- 5: STOP2
- 6: Internal armature short-circuit / DC braking
- 7: ENCODER (p0491)

Dependency: The fault is selected and the required response is set under the same index.
Refer to: p2100

Notice: For the following cases, it is not possible to re-parameterize the fault response to a fault:

- Fault number does not exist (exception value = 0).
- Message type is not "fault" (F).
- Fault response is not permissible for the set fault number.

Note: Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.

The fault response can only be changed for faults with the appropriate identification (see the List Manual, chapter "Faults and alarms").

Example:

F12345 and fault response = OFF3 (OFF1, OFF2, NONE)

--> The default fault response OFF3 can be changed to OFF1, OFF2 or NONE.

Re value = 1 (OFF1):

Braking along the ramp-function generator down ramp followed by a pulse inhibit.

Re value = 2 (OFF2):

Internal/external pulse inhibit.

Re value = 3 (OFF3):

Braking along the OFF3 down ramp followed by a pulse inhibit.

Re value = 5 (STOP2):

n_set = 0

Re value = 6 (armature short-circuit, internal/DC braking):

The value can only be set for all motor data sets when p1231 = 3, 4.

a) For synchronous motors (p0300 = 2xx, 4xx), an internal armature short-circuit is executed.

b) For induction motors (p0300 = 1xx), a DC braking is initiated.

Re value = 7 (ENCODER (p0491)):

The fault response set in p0491 is executed if applicable.

Note:

IASC: Internal Armature Short Circuit

DCBRK: DC braking

p2102	BI: Acknowledge all faults / Ackn all faults		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546, 8060 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to acknowledge all faults at all drive objects of the drive system.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
p2103[0...n]	BI: 1. Acknowledge faults / 1. Acknowledge		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2441, 2442, 2443, 2447, 2475, 2546, 9220, 9677, 9678 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the first signal source to acknowledge faults.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
p2103	BI: 1. Acknowledge faults / 1. Acknowledge		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the first signal source to acknowledge faults.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
p2104[0...n]	BI: 2. Acknowledge faults / 2. Acknowledge		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546, 8060 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the second signal source to acknowledge faults.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		

2 Parameters

2.2 List of parameters

p2104	BI: 2. Acknowledge faults / 2. Acknowledge		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the second signal source to acknowledge faults.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
<hr/>			
p2105[0...n]	BI: 3. Acknowledge faults / 3. Acknowledge		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546, 8060 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the third signal source to acknowledge faults.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
<hr/>			
p2105	BI: 3. Acknowledge faults / 3. Acknowledge		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the third signal source to acknowledge faults.		
Note:	A fault acknowledgement is triggered with a 0/1 signal.		
<hr/>			
p2106[0...n]	BI: External fault 1 / External fault 1		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 1.		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		

p2106	BI: External fault 1 / External fault 1		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 1.		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		
p2107[0...n]	BI: External fault 2 / External fault 2		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 2.		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		
p2107	BI: External fault 2 / External fault 2		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 2.		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		

2 Parameters

2.2 List of parameters

p2108[0...n]	BI: External fault 3 / External fault 3		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p3110, p3111, p3112		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		
p2108	BI: External fault 3 / External fault 3		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p3110, p3111, p3112		
Note:	An external fault is triggered with a 1/0 signal. If this fault is output at the Control Unit, then it is transferred to all existing drive objects.		
r2109[0...63]	Fault time removed in milliseconds / t_flt resolved ms		
All objects	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 8050, 8060 Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the system runtime in milliseconds when the fault was removed.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2114, r2130, r2133, r2136, r3115, r3120, r3122		
Notice:	The time comprises r2136 (days) and r2109 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the fault buffer and the assignment of the indices is shown in r0945.		

r2110[0...63]	Alarm number / Alarm number		
All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	This parameter is identical to r2122.		
p2111	Alarm counter / Alarm counter		
All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Number of alarms that have occurred after the last reset.		
Dependency:	When p2111 is set to 0, the following is initiated:		
	- all of the alarms of the alarm buffer that have gone [0...7] are transferred into the alarm history [8...63].		
	- the alarm buffer [0...7] is deleted.		
	Refer to: r2110, r2122, r2123, r2124, r2125		
Note:	The parameter is reset to 0 at POWER ON.		
p2112[0...n]	BI: External alarm 1 / External alarm 1		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 2546
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for external alarm 1.		
Note:	An external alarm is triggered with a 1/0 signal.		
p2112	BI: External alarm 1 / External alarm 1		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for external alarm 1.		
Note:	An external alarm is triggered with a 1/0 signal.		

2 Parameters

2.2 List of parameters

r2114[0...1]	System runtime total / Sys runtime tot		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the total system runtime for the drive unit. The time comprises r2114[0] (milliseconds) and r2114[1] (days). After r2114[0] has reached a value of 86.400.000 ms (24 hours) this value is reset and r2114[1] is incremented.		
Index:	[0] = Milliseconds [1] = Days		
Dependency:	Refer to: r0948, r2109, r2123, r2125, r2130, r2136, r2145, r2146		
Note:	The time in r2114 is used to display the times for faults and alarms. When the electronic power supply is switched out, the counter values are saved. After the drive unit is powered up, the counter continues to run with the last value that was saved.		
p2116[0...n]	BI: External alarm 2 / External alarm 2		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external alarm 2.		
Note:	An external alarm is triggered with a 1/0 signal.		
p2116	BI: External alarm 2 / External alarm 2		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external alarm 2.		
Note:	An external alarm is triggered with a 1/0 signal.		
p2117[0...n]	BI: External alarm 3 / External alarm 3		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external alarm 3.		
Note:	An external alarm is triggered with a 1/0 signal.		

p2117	BI: External alarm 3 / External alarm 3		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for external alarm 3.		
Note:	An external alarm is triggered with a 1/0 signal.		
p2118[0...19]	Change message type message number / Chng type msg_no		
All objects	Can be changed: U, T Data type: Unsigned16 P-Group: Messages Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: 8050, 8075 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects faults or alarms for which the message type should be changed.		
Dependency:	Selects the fault or alarm selection and sets the required type of message realized under the same index. Refer to: p2119		
Note:	Re-parameterization is also possible if a message is present. The change only becomes effective after the message has gone.		
p2119[0...19]	Change message type type / Change type type		
All objects	Can be changed: U, T Data type: Integer16 P-Group: Messages Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 8050, 8075 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the message type for the selected fault or alarm.		
Value:	1: Fault (F) 2: Alarm (A) 3: No message (N)		
Dependency:	Selects the fault or alarm selection and sets the required type of message realized under the same index. Refer to: p2118		
Note:	Re-parameterization is also possible if a message is present. The change only becomes effective after the message has gone. The message type can only be changed for messages with the appropriate identification (exception, value = 0). Example: F12345(A) --> Fault F12345 can be changed to alarm A12345. In this case, the message number that may be possibly entered in p2100[0...19] and p2126[0...19] is automatically removed.		

r2120	CO: Sum of fault and alarm buffer changes / Sum buffer changed		
All objects	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: 8065 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the sum of all of the fault and alarm buffer changes in the drive unit.		
Dependency:	Refer to: r0944, r2121		
r2121	CO: Counter alarm buffer changes / Alrm buff changed		
All objects	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8065 Unit selection: - Expert list: 1 Factory setting -
Description:	This counter is incremented every time the alarm buffer changes.		
Dependency:	Refer to: r2110, r2122, r2123, r2124, r2125		
r2122[0...63]	Alarm code / Alarm code		
All objects	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 8050, 8065 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of alarms that have occurred.		
Dependency:	Refer to: r2110, r2123, r2124, r2125, r2134, r2145, r2146, r3121, r3123		
Notice:	The properties of the alarm buffer should be taken from the corresponding product documentation.		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). Alarm buffer structure (general principle): r2122[0], r2124[0], r2123[0], r2125[0] --> alarm 1 (the oldest) ... r2122[7], r2124[7], r2123[7], r2125[7] --> Alarm 8 (the latest) When the alarm buffer is full, the alarms that have gone are entered into the alarm history: r2122[8], r2124[8], r2123[8], r2125[8] --> Alarm 1 (the latest) ... r2122[63], r2124[63], r2123[63], r2125[63] --> alarm 56 (the oldest)		
r2123[0...63]	Alarm time received in milliseconds / t_alarm rcv ms		
All objects	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 8050, 8065 Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the system runtime in milliseconds when the alarm occurred.		
Dependency:	Refer to: r2110, r2114, r2122, r2124, r2125, r2134, r2145, r2146, r3121, r3123		
Notice:	The time comprises r2145 (days) and r2123 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the alarm buffer and the assignment of the indices is shown in r2122.		

r2124[0...63]	Alarm value / Alarm value		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 8050, 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays additional information about the active alarm (as integer number).		
Dependency:	Refer to: r2110, r2122, r2123, r2125, r2134, r2145, r2146, r3121, r3123		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the alarm buffer and the assignment of the indices is shown in r2122.		
r2125[0...63]	Alarm time removed in milliseconds / t_alarm res ms		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8050, 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the system runtime in milliseconds when the alarm was cleared.		
Dependency:	Refer to: r2110, r2114, r2122, r2123, r2124, r2134, r2145, r2146, r3121, r3123		
Notice:	The time comprises r2146 (days) and r2125 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the alarm buffer and the assignment of the indices is shown in r2122.		
p2126[0...19]	Change acknowledge mode fault number / Chng ackn F_no		
All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8075
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Selects the faults for which the acknowledge mode is to be changed		
Dependency:	Selects the faults and sets the required acknowledge mode realized under the same index Refer to: p2127		
Note:	Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.		
p2127[0...19]	Change acknowledge mode mode / Chng ackn mode		
All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 8050, 8075
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	1
Description:	Sets the acknowledge mode for selected fault.		
Value:	1: Acknowledgment only using POWER ON 2: Ack IMMEDIATELY after the fault cause has been removed 3: Acknowledgement only for PULSE INHIBIT		
Dependency:	Selects the faults and sets the required acknowledge mode realized under the same index Refer to: p2126		

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- Notice:** It is not possible to re-parameterize the acknowledge mode for a fault in the following cases:
- Fault number does not exist (exception value = 0).
 - Message type is not "fault" (F).
 - Acknowledge mode is not permissible for the set fault number.
- Note:** Re-parameterization is also possible if a fault is present. The change only becomes effective after the fault has been resolved.
- The acknowledge mode can only be changed for faults with the appropriate identification.
- Example:
 F12345 and acknowledge mode = IMMEDIATELY (POWER ON)
 --> The acknowledge mode can be changed from IMMEDIATELY to POWER ON.

p2128[0...15]	Faults/alarms trigger selection / F/A trigger sel		
All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8050, 8070
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Sets the faults/alarms for which a trigger signal should be generated in r2129.0...15.		
Dependency:	If the fault/alarm set in p2128[0...15] occurs, then the particular binector output r2129.0...15 is set. Refer to: r2129		

r2129.0...15	CO/BO: Faults/alarms trigger signal / F/A trigger signal				
All objects	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8070		
	P-Group: Messages	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the trigger signals of the faults/alarms set in p2128[0...15].				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Trigger signal p2128[0]	ON	OFF	-
	01	Trigger signal p2128[1]	ON	OFF	-
	02	Trigger signal p2128[2]	ON	OFF	-
	03	Trigger signal p2128[3]	ON	OFF	-
	04	Trigger signal p2128[4]	ON	OFF	-
	05	Trigger signal p2128[5]	ON	OFF	-
	06	Trigger signal p2128[6]	ON	OFF	-
	07	Trigger signal p2128[7]	ON	OFF	-
	08	Trigger signal p2128[8]	ON	OFF	-
	09	Trigger signal p2128[9]	ON	OFF	-
	10	Trigger signal p2128[10]	ON	OFF	-
	11	Trigger signal p2128[11]	ON	OFF	-
	12	Trigger signal p2128[12]	ON	OFF	-
	13	Trigger signal p2128[13]	ON	OFF	-
	14	Trigger signal p2128[14]	ON	OFF	-
	15	Trigger signal p2128[15]	ON	OFF	-
Dependency:	If the fault/alarm set in p2128[0...15] occurs, then the particular binector output r2129.0...15 is set. Refer to: p2128				
Note:	CO: r2129 = 0 --> None of the selected messages has occurred. CO: r2129 > 0 --> At least one of the selected messages has occurred.				

r2130[0...63]	Fault time received in days / t_fault recv days		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the system runtime in days when the fault occurred.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109, r2114, r2133, r2136, r3115, r3120, r3122		
Notice:	The time comprises r2130 (days) and r0948 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		
r2131	CO: Actual fault code / Act fault code		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the code of the oldest active fault.		
Dependency:	Refer to: r3131, r3132		
Note:	0: No fault present.		
r2132	CO: Actual alarm code / Actual alarm code		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the code of the last alarm that occurred.		
Note:	0: No alarm present.		
r2133[0...63]	Fault value for float values / Fault val float		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays additional information about the fault that occurred for float values.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2136, r3115		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		

r2134[0...63]	Alarm value for float values / Alarm value float		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays additional information about the active alarm for float values.		
Dependency:	Refer to: r2110, r2122, r2123, r2124, r2125, r2145, r2146, r3121, r3123		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		

r2135.0...15	CO/BO: Status word faults/alarms 2 / ZSW fault/alarm 2				
All objects	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2548		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the second status word of faults and alarms.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Fault encoder 1	Yes	No	-
	01	Fault encoder 2	Yes	No	-
	02	Fault encoder 3	Yes	No	-
	12	Fault motor overtemperature	Yes	No	8016
	13	Fault power unit thermal overload	Yes	No	8014
	14	Alarm motor overtemperature	Yes	No	8016
	15	Alarm power unit thermal overload	Yes	No	8014

r2136[0...63]	Fault time removed in days / t_fit resolv days		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the system runtime in days when the fault was removed.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109, r2114, r2130, r2133, r3115, r3120, r3122		
Notice:	The time comprises r2136 (days) and r2109 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		

r2138.7...15	CO/BO: Control word faults/alarms / STW fault/alarm		
All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2546
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and BICO output for the control word of faults and alarms.		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	07	Acknowledge fault	Yes	No	8060
	10	External alarm 1 (A07850) effective	Yes	No	8065
	11	External alarm 2 (A07851) effective	Yes	No	8065
	12	External alarm 3 (A07852) effective	Yes	No	8065
	13	External fault 1 (F07860) effective	Yes	No	8060
	14	External fault 2 (F07861) effective	Yes	No	8060
	15	External fault 3 (F07862) effective	Yes	No	8060

Dependency: Refer to: p2103, p2104, p2105, p2106, p2107, p2108, p2112, p2116, p2117, p3110, p3111, p3112

r2139.0...15 CO/BO: Status word faults/alarms 1 / ZSW fault/alarm 1

All objects	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2548
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for status word 1 of faults and alarms.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Being acknowledged	Yes	No	-
	01	Acknowledgment required	Yes	No	-
	03	Fault present	Yes	No	8060
	05	Safety message present	Yes	No	-
	06	Internal message 1 present	Yes	No	-
	07	Alarm present	Yes	No	8065
	08	Internal message 2 present	Yes	No	-
	11	Alarm class bit 0	High	Low	-
	12	Alarm class bit 1	High	Low	-
	13	Maintenance required	Yes	No	-
	14	Maintenance urgently required	Yes	No	-
	15	Fault gone/can be acknowledged	Yes	No	-

Note: Re bit 03, 05, 07:

These bits are set if at least one fault/alarm occurs. Data is entered into the fault/alarm buffer with delay. This is the reason that the fault/alarm buffer should only be read if, after "fault present" or "alarm present" has occurred, a change in the buffer was also detected (r0944, r9744, r2121).

Re bit 06, 08:

These status bits are used for internal diagnostic purposes only.

Re bit 12, 11:

These status bits are used for the classification of internal alarm classes and are intended for diagnostic purposes only on certain automation systems with integrated SINAMICS functionality.

p2140[0...n] Hysteresis speed 2 / n_hysteresis 2

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	300.00 [rpm]	90.00 [rpm]

Description: Sets the hysteresis speed (bandwidth) for the following signals:

"|n_act| <= speed threshold value 2" (BO: r2197.1)

"|n_act| > speed threshold value 2" (BO: r2197.2)

Dependency: Refer to: p2155, r2197

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p2140[0...n]	Hysteresis velocity 2 / v_hysteresis 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 10.00 [m/min]	Factory setting 0.90 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the following signals: " n_act <= velocity threshold value 2" (BO: r2197.1) " n_act > velocity threshold value 2" (BO: r2197.2)		
Dependency:	Refer to: p2155, r2197		
p2141[0...n]	Speed threshold 1 / n_thresh val 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 5.00 [rpm]
Description:	Sets the speed threshold value for the signal "f or n comparison value reached or exceeded" (BO: r2199.1).		
Dependency:	Refer to: p2142, r2199		
p2141[0...n]	Velocity threshold value 1 / v_thresh val 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 1000.00 [m/min]	Factory setting 0.05 [m/min]
Description:	Sets the velocity threshold value for the signal "f or n comparison value reached or exceeded" (BO: r2199.1).		
Dependency:	Refer to: p2142, r2199		
p2142[0...n]	Hysteresis speed 1 / n_hysteresis 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 300.00 [rpm]	Factory setting 2.00 [rpm]
Description:	Sets the hysteresis speed (bandwidth) for the signal "f or n / v comparison value reached or exceeded" (BO: r2199.1).		
Dependency:	Refer to: p2141, r2199		

p2142[0...n]	Hysteresis velocity 1 / v_hysteresis 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 10.00 [m/min]	Factory setting 0.02 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the signal "f or n / v comparison value reached or exceeded" (BO: r2199.1).		
Dependency:	Refer to: p2141, r2199		
p2144[0...n]	BI: Motor stall monitoring enable (negated) / Mot stall enab neg		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 8012
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min -	Max -	Factory setting 0
Description:	Sets the signal source for the negated enable (0 = enable) of the motor stall monitoring.		
Dependency:	Refer to: p2163, p2164, p2166, r2197, r2198		
Note:	When interconnecting the enable signal with r2197.7 then the stall signal is suppressed if there is no speed setpoint - actual value deviation.		
r2145[0...63]	Alarm time received in days / t_alarm rcv days		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min -	Max -	Factory setting -
Description:	Displays the system runtime in days when the alarm occurred.		
Dependency:	Refer to: r2110, r2114, r2122, r2123, r2124, r2125, r2134, r2146, r3121, r3123		
Notice:	The time comprises r2145 (days) and r2123 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		
r2146[0...63]	Alarm time removed in days / t_alarm res days		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8065
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min -	Max -	Factory setting -
Description:	Displays the system runtime in days when the alarm was cleared.		
Dependency:	Refer to: r2110, r2114, r2122, r2123, r2124, r2125, r2134, r2145, r3121, r3123		
Notice:	The time comprises r2146 (days) and r2125 (milliseconds).		
Note:	The buffer parameters are cyclically updated in the background (refer to status signal in r2139).		

p2147	Delete fault buffer of all drive objects / Del fault buffer		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: 8060 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to delete the fault buffer of all existing drive objects.		
Value:	0: Inactive 1: Start to delete the fault buffer of all drive objects		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136		
Note:	p2147 is automatically set to 0 after execution.		

p2148[0...n]	BI: RFG active / RFG active		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: CALC_MOD_LIM_REF Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8011 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the signal "ramp-function generator active" for the following signals/messages: "Speed setpoint - actual value deviation within tolerance t_on" (BO: r2199.4) "Ramp-up/ramp-down completed" (BO: r2199.5)		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The binector input is automatically pre-assigned to r1199.2. The following applies for SERVO: The pre-assignment using the automatic calculation of the motor/control parameters in the drive (p0340 = 1, 3, 5) is only realized if, at the instant of the calculation, the "setpoint channel" function module is active (r0108.8 = 1). If the calculation in p0340 is not selected when downloading parameters, then the parameter is not preassigned.		

p2149[0...n]	Monitoring configuration / Monit config																												
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin																										
Description:	Sets the configuration for messages and monitoring functions.																												
Bit field:	<table border="0"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Enable alarm A07903</td> <td>Yes</td> <td>No</td> <td>8011</td> </tr> <tr> <td>01</td> <td>Load monitoring only in the 1st quadrant</td> <td>Yes</td> <td>No</td> <td>8013</td> </tr> <tr> <td>03</td> <td>Reserved</td> <td></td> <td></td> <td>-</td> </tr> <tr> <td>15</td> <td>Automatic parameterization carried out (p0340 = 1, p3900 > 0)</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Enable alarm A07903	Yes	No	8011	01	Load monitoring only in the 1st quadrant	Yes	No	8013	03	Reserved			-	15	Automatic parameterization carried out (p0340 = 1, p3900 > 0)	Yes	No	-			
Bit	Signal name	1 signal	0 signal	FP																									
00	Enable alarm A07903	Yes	No	8011																									
01	Load monitoring only in the 1st quadrant	Yes	No	8013																									
03	Reserved			-																									
15	Automatic parameterization carried out (p0340 = 1, p3900 > 0)	Yes	No	-																									
Dependency:	Refer to: r2197																												
Note:	Re bit 00: Alarm A07903 is output when the bit is set with r2197.7 = 0 (n_set <> n_act). Re bit 01: When the bit is set, load monitoring is only carried out in the 1st quadrant as a result of the positive characteristic parameters (p2182 ... p2190). Re bit 03: When the bit is set, r2197.1 and r2197.2 are determined using separate hysteresis functions.																												

Re bit 15:

The bit indicates whether the automatic parameterization (p0340 = 1, p3900 > 0) for the parameters of the extended monitoring functions was carried out.

If the bit is not set (e.g. when the configuration is activated (p0108.15)), the parameterization is automatically carried out during booting even if r3925.0 is already 1.

p2149[0...n]		Monitoring configuration / Monit config		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: Messages	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0001 bin	
Description:	Sets the configuration for messages and monitoring functions.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Enable alarm A07903	Yes	No
	01	Load monitoring only in the 1st quadrant	Yes	No
	03	Reserved	-	-
	15	Automatic parameterization carried out (p0340 = 1, p3900 > 0)	Yes	No
Dependency:	Refer to: r2197			
Note:	Re bit 00: Alarm A07903 is output when the bit is set with r2197.7 = 0 (n_set <> n_act). Re bit 01: When the bit is set, load monitoring is only carried out in the 1st quadrant as a result of the positive characteristic parameters (p2182 ... p2190). Re bit 03: When the bit is set, r2197.1 and r2197.2 are determined using separate hysteresis functions. Re bit 15: The bit indicates whether the automatic parameterization (p0340 = 1, p3900 > 0) for the parameters of the extended monitoring functions was carried out. If the bit is not set (e.g. when the configuration is activated (p0108.15)), the parameterization is automatically carried out during booting even if r3925.0 is already 1.			

p2150[0...n]		Hysteresis speed 3 / n_hysteresis 3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010, 8011	
	P-Group: Messages	Units group: 3_1	Unit selection: p0505	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [rpm]	300.00 [rpm]	2.00 [rpm]	
Description:	Sets the hysteresis speed (bandwidth) for the following signals: " n_act < speed threshold value 3" (BO: r2199.0) "n_set >= 0" (BO: r2198.5) "n_act >= 0" (BO: r2197.3)			
Dependency:	Refer to: p2161, r2197, r2199			

2 Parameters

2.2 List of parameters

p2150[0...n]	Hysteresis velocity 3 / v_hysteresis 3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010, 8011
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 3.00 [m/min]	Factory setting 0.02 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the following signals: " n_act < speed threshold value 3" (BO: r2199.0) "n_set >= 0" (BO: r2198.5) "n_act >= 0" (BO: r2197.3)		
Dependency:	Refer to: p2161, r2197, r2199		
p2151[0...n]	CI: Speed setpoint for messages/signals / n_set for msg		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 8011
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min -	Max -	Factory setting 1438[0]
Description:	Sets the signal source for the speed setpoint for the following messages: "Speed setpoint - actual value deviation within tolerance t_off" (BO: r2197.7) "Ramp-up/ramp-down completed" (BO: r2199.5) " n_set < p2161" (BO: r2198.4) "n_set > 0" (BO: r2198.5)		
Dependency:	Refer to: r2197, r2198, r2199		
p2151[0...n]	CI: Velocity setpoint for messages/signals / v_set for msg		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 8011
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min -	Max -	Factory setting 1438[0]
Description:	Sets the signal source for the velocity setpoint for the following messages: "Velocity setpoint - actual value deviation within tolerance t_off" (BO: r2197.7) "Ramp-up/ramp-down completed" (BO: r2199.5) " v_set < p2161" (BO: r2198.4) "v_set > 0" (BO: r2198.5)		
Dependency:	Refer to: r2197, r2198, r2199		

p2151[0...n]	CI: Speed setpoint for messages/signals / n_set for msg		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 8011
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	-	-	1170[0]
Description:	Sets the signal source for the speed setpoint for the following messages: "Speed setpoint - actual value deviation within tolerance t_off" (BO: r2197.7) "Ramp-up/ramp-down completed" (BO: r2199.5) " n_set < p2161" (BO: r2198.4) "n_set > 0" (BO: r2198.5)		
Dependency:	Refer to: r2197, r2198, r2199		
p2153[0...n]	Velocity actual value filter time constant / v_act_filt T		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000000 [ms]	0 [ms]
Description:	Sets the time constant of the PT1 element to smooth the speed / velocity actual value. The smoothed actual speed/velocity is compared with the threshold values and is only used for messages and signals.		
Dependency:	Refer to: r2169		
p2153[0...n]	Speed actual value filter time constant / n_act_filt T		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000000 [ms]	0 [ms]
Description:	Sets the time constant of the PT1 element to smooth the speed / velocity actual value. The smoothed actual speed/velocity is compared with the threshold values and is only used for messages and signals.		
Dependency:	Refer to: r2169		
p2153[0...n]	Velocity actual value filter time constant / v_act_filt T		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000000 [ms]	0 [ms]
Description:	Sets the time constant of the PT1 element to smooth the speed / velocity actual value. The smoothed actual speed/velocity is compared with the threshold values and is only used for messages and signals.		
Dependency:	Refer to: r2169		

2 Parameters

2.2 List of parameters

p2154[0...n]	CI: Speed setpoint 2 / n_set 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 8010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for speed setpoint 2. The sum of p2151 and p2154 is used for the following messages/signals: "Speed setpoint - actual value deviation within tolerance t_off" (r2197.7) "Speed setpoint - actual value deviation within tolerance t_on" (r2199.4) "Ramp-up/ramp-down completed" (r2199.5)		
Dependency:	Refer to: p2151, r2197, r2199		
p2154[0...n]	CI: Velocity setpoint 2 / v_set 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 8010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the velocity setpoint 2. The sum of p2151 and p2154 is used for the following messages/signals: "Velocity setpoint - actual value deviation within tolerance t_off" (r2197.7) "Velocity setpoint - actual value deviation within tolerance t_on" (r2199.4) "Ramp-up/ramp-down completed" (r2199.5)		
Dependency:	Refer to: p2151, r2197, r2199		
p2155[0...n]	Speed threshold 2 / n_thresh val 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: 8010 Unit selection: p0505 Expert list: 1 Factory setting 900.00 [rpm]
Description:	Sets the speed threshold value for the following messages: " n_act <= speed threshold value 2" (BO: r2197.1) " n_act > speed threshold value 2" (BO: r2197.2)		
Dependency:	Refer to: p2140, r2197		

p2155[0...n]	Velocity threshold value 2 / v_thresh val 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	9.00 [m/min]
Description:	Sets the velocity threshold value for the following messages: " v_act <= velocity threshold value 2" (BO: r2197.1) " v_act > velocity threshold value 2" (BO: r2197.2)		
Dependency:	Refer to: p2140, r2197		
p2156[0...n]	On delay comparison value reached / t_on cmpr val rchd		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	10000.0 [ms]	0.0 [ms]
Description:	Sets the switch-in delay time for the signal "comparison value reached" (BO: r2199.1).		
Dependency:	Refer to: p2141, p2142, r2199		
p2161[0...n]	Speed threshold 3 / n_thresh val 3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010, 8011
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	5.00 [rpm]
Description:	Sets the speed threshold value for the signal " n_act < speed threshold value 3" (BO: r2199.0).		
Dependency:	Refer to: p2150, r2199		
p2161[0...n]	Velocity threshold value 3 / v_thresh val 3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010, 8011
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.05 [m/min]
Description:	Sets the velocity threshold value for the signal " v_act < velocity threshold value 3" (BO: r2199.0).		
Dependency:	Refer to: p2150, r2199		

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2.2 List of parameters

p2162[0...n]	Hysteresis velocity $v_{act} > v_{max}$ / Hyst $v_{act} > v_{max}$		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	6.00 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the signal "v_act > v_max" (BO: r2197.6).		
Dependency:	Refer to: r1084, r1087, r2197		
Notice:	For p0322 = 0, the following applies: p2162 <= 0.1 * p0311 For p0322 > 0, the following applies: p2162 <= 1.02 * p0322 - p1082 If one of the conditions is violated, p2162 is appropriately and automatically reduced when exiting the commissioning mode.		
Note:	For a negative velocity limit (r1087) the hysteresis is effective below the limit value and for a positive velocity limit (r1084) above the limit value.		

p2162[0...n]	Hysteresis speed $n_{act} > n_{max}$ / Hyst $n_{act} > n_{max}$		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8010
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	60000.00 [rpm]	0.00 [rpm]
Description:	Sets the hysteresis speed (bandwidth) for the signal "n_act > n_max" (BO: r2197.6).		
Dependency:	Refer to: r1084, r1087, r2197		
Notice:	For p0322 = 0, the following applies: p2162 <= 0.1 * p0311 For p0322 > 0, the following applies: p2162 <= 1.02 * p0322 - p1082 If one of the conditions is violated, p2162 is appropriately and automatically reduced when exiting the commissioning mode.		
Note:	For a negative speed limit (r1087) the hysteresis is effective below the limit value and for a positive speed limit (r1084) above the limit value. If significant overshoot occurs in the maximum speed range (e.g. due to load shedding), you are advised to increase the dynamic response of the speed controller (if possible). If this is insufficient, the hysteresis p2162 can only be increased by more than 10% of the rated speed when the maximum speed (p0322) of the motor is sufficiently greater than the speed limit p1082.		

p2163[0...n]	Velocity threshold value 4 / v_thresh val 4		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.90 [m/min]
Description:	Sets the velocity threshold value for the "speed setpoint - actual value deviation in tolerance t_off" message (BO: r2197.7).		
Dependency:	Refer to: p2164, p2166, r2197		

p2163[0...n]	Speed threshold 4 / n_thresh val 4		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 2 Func. diagram: 8011 Unit selection: p0505 Expert list: 1 Factory setting 90.00 [rpm]
Description:	Sets the speed threshold value for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).		
Dependency:	Refer to: p2164, p2166, r2197		
p2163[0...n]	Velocity threshold value 4 / v_thresh val 4		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.00 [m/min]	Access level: 2 Func. diagram: 8011 Unit selection: p0505 Expert list: 1 Factory setting 0.90 [m/min]
Description:	Sets the velocity threshold value for the "speed setpoint - actual value deviation in tolerance t_off" message (BO: r2197.7).		
Dependency:	Refer to: p2164, p2166, r2197		
p2164[0...n]	Hysteresis velocity 4 / v_hysteresis 4		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [m/min]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 10.00 [m/min]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.02 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the "speed setpoint - actual value deviation in tolerance t_off" message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2166, r2197		
p2164[0...n]	Hysteresis speed 4 / n_hysteresis 4		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 200.00 [rpm]	Access level: 2 Func. diagram: 8011 Unit selection: p0505 Expert list: 1 Factory setting 2.00 [rpm]
Description:	Sets the hysteresis speed (bandwidth) for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2166, r2197		

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p2164[0...n]	Hysteresis velocity 4 / v_hysteresis 4		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8011
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 10.00 [m/min]	Factory setting 0.02 [m/min]
Description:	Sets the hysteresis velocity (bandwidth) for the "speed setpoint - actual value deviation in tolerance t_off" message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2166, r2197		
p2166[0...n]	Off delay v_act = v_set / t_del_off n_i=n_so		
HLA	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.0 [ms]	Max 10000.0 [ms]	Factory setting 200.0 [ms]
Description:	Sets the switch-off delay time for the "velocity setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2164, r2197		
p2166[0...n]	Off delay n_act = n_set / t_del_off n_i=n_so		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8011
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.0 [ms]	Max 10000.0 [ms]	Factory setting 200.0 [ms]
Description:	Sets the switch-off delay time for the "speed setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2164, r2197		
p2166[0...n]	Off delay v_act = v_set / t_del_off n_i=n_so		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8011
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.0 [ms]	Max 10000.0 [ms]	Factory setting 200.0 [ms]
Description:	Sets the switch-off delay time for the "velocity setpoint - actual value deviation in tolerance t_off" signal/message (BO: r2197.7).		
Dependency:	Refer to: p2163, p2164, r2197		

p2167[0...n]	Switch-on delay $n_act = n_set / t_on$ $n_act=n_set$		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [ms]	Access level: 2 Func. diagram: 8011 Unit selection: - Expert list: 1 Factory setting 200.0 [ms]
Description:	Sets the switch-on delay for the "speed setpoint - actual value deviation in tolerance t_on " signal/message (BO: r2199.4).		
p2167[0...n]	On delay $v_act = v_set / t_on$ $n_act=n_set$		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.0 [ms]	Access level: 2 Func. diagram: 8011 Unit selection: - Expert list: 1 Factory setting 200.0 [ms]
Description:	Sets the switch-on delay for the "speed setpoint - actual value deviation in tolerance t_on " signal/message (BO: r2199.4).		
r2169	CO: Actual velocity smoothed signals / v_act smth message		
HLA	Can be changed: - Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output of the smoothed velocity actual value for messages.		
Dependency:	Refer to: p2153		
r2169	CO: Actual speed smoothed signals / n_act smth message		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 2 Func. diagram: 8010 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output of the smoothed speed actual value for messages.		
Dependency:	Refer to: p2153		
r2169	CO: Actual velocity smoothed signals / v_act smth message		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 2 Func. diagram: 8010 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output of the smoothed velocity actual value for messages.		
Dependency:	Refer to: p2153		

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p2174[0...n]	Torque threshold value 1 / M_thresh val 1		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 7_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Nm]	20000000.00 [Nm]	5.13 [Nm]
Description:	Sets the torque threshold value for the signal "Torque setpoint < torque threshold value 1" (BO: r2198.10).		
Dependency:	Refer to: p2195, r2198		

p2174[0...n]	Force threshold value 1 / F_thresh val 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [N]	20000000.00 [N]	1000.00 [N]
Description:	Sets the force threshold value for the signal "force setpoint < force threshold value 1" (BO: r2198.10).		
Dependency:	Refer to: p2195, r2198		

p2174[0...n]	Torque threshold value 1 / M_thresh val 1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 7_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Nm]	20000000.00 [Nm]	5.13 [Nm]
Description:	Sets the torque threshold value for the messages: "Torque setpoint < torque threshold value 1 and n_set reached" (BO: r2198.9) "Torque setpoint < torque threshold value 1" (BO: r2198.10) "Torque setpoint > torque threshold value 1" (BO: r2198.13)		
Dependency:	Refer to: p2195, r2198		

p2175[0...n]	Motor blocked velocity threshold / Mot lock v_thresh		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	1.20 [m/min]
Description:	Sets the velocity threshold for the message "Motor locked".		
Dependency:	Refer to: p2177		

p2175[0...n]	Motor blocked speed threshold / Mot lock n_thresh		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 120.00 [rpm]
Description:	Sets the speed threshold for the message "Motor blocked" (BO: r2198.6).		
Dependency:	Refer to: p0500, p2177, r2198		
p2175[0...n]	Motor blocked velocity threshold / Mot lock v_thresh		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 1000.00 [m/min]	Factory setting 1.20 [m/min]
Description:	Sets the velocity threshold for the message "Motor blocked" (BO: r2198.6).		
Dependency:	Refer to: p0500, p2177, r2198		
p2175[0...n]	Motor blocked speed threshold / Mot lock n_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 120.00 [rpm]
Description:	Sets the speed threshold for the message "Motor blocked" (BO: r2198.6).		
Dependency:	Refer to: p0500, p2177, r2198		
Note:	The following applies for encoderless vector control for induction motors: At low speeds in open-loop speed controlled operation (see p1755, p1756), a blocked motor cannot be detected. The following applies for encoderless vector control for permanent magnet synchronous motors: At low speeds in open-loop speed controlled operation (see p1755, p1756), a blocked motor can only be detected if p2175 = p1755, and p1750.6 is set to 1.		
p2177[0...n]	Motor blocked delay time / Mot lock t_del		
HLA	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.000 [s]	Max 65.000 [s]	Factory setting 1.000 [s]
Description:	Sets the delay time for the message "Motor locked".		
Dependency:	Refer to: p0500, p2175, r2198		

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p2177[0...n]	Motor blocked delay time / Mot lock t_del		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	65.000 [s]	1.000 [s]
Description:	Sets the delay time for the message "Motor blocked" (BO: r2198.6).		
Dependency:	Refer to: p0500, p2175, r2198		
p2177[0...n]	Motor blocked delay time / Mot lock t_del		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	65.000 [s]	1.000 [s]
Description:	Sets the delay time for the message "Motor blocked" (BO: r2198.6).		
Dependency:	Refer to: p0500, p2175, r2198		
Note:	The following applies for sensorless vector control: At low speeds a locked motor can only be detected if no change is made to open-loop speed controlled operation. If this is the case, the value in p2177 must be reduced accordingly (p2177 < p1758) before time p2177 has elapsed in order to detect the locked state reliably. As countermeasure, it is generally also possible to set p1750.6. This is only not permitted if the drive is slowly reversed by the load at the torque limit (speed below p1755 for longer than p1758).		
p2178[0...n]	Motor stalled delay time / Mot stall t_del		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: CALC_MOD_REG	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	10.000 [s]	0.010 [s]
Description:	Sets the delay time for the message "Motor stalled" (BO: r2198.7).		
Dependency:	Refer to: r2198		
p2181[0...n]	Load monitoring response / Load monit resp		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 8013
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	0
Description:	Sets the response when evaluating the load monitoring.		
Value:	0: Load monitoring disabled 1: A07920 for torque/speed too low 2: A07921 for torque/speed too high 3: A07922 for torque/speed out of tolerance 4: F07923 for torque/speed too low 5: F07924 for torque/speed too high 6: F07925 for torque/speed out of tolerance		

Dependency: Refer to: p2182, p2183, p2184, p2185, p2186, p2187, p2188, p2189, p2190, p2192, r2198
Note: The response to the faults F07923 ... F07925 can be set.
This parameter setting has no effect on the production of fault F07936.

p2182[0...n] Load monitoring velocity threshold 1 / v_thresh 1

SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8013
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.05 [m/min]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2183, p2184, p2185, p2186

Note: In order that the load monitoring can reliably respond, the speed threshold p2182 should always be set lower than the minimum motor speed to be monitored.

p2182[0...n] Load monitoring speed threshold value 1 / n_thresh 1

SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8013
	P-Group: Messages	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	210000.00 [rpm]	150.00 [rpm]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2183, p2184, p2185, p2186

Note: In order that the load monitoring can reliably respond, the speed threshold p2182 should always be set lower than the minimum motor speed to be monitored.

p2183[0...n] Load monitoring velocity threshold 2 / v_thresh 2

SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8013
	P-Group: Messages	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [m/min]	1000.00 [m/min]	0.05 [m/min]

Description: Sets the speed/torque envelope curve for load monitoring.
The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds:
p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower)
p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower)
p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)

Dependency: The following applies: p2182 < p2183 < p2184
Refer to: p2182, p2184, p2187, p2188

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p2183[0...n]	Load monitoring speed threshold value 2 / n_thresh 2		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 900.00 [rpm]
Description:	Sets the speed/torque envelope curve for load monitoring. The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds: p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower) p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower) p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)		
Dependency:	The following applies: p2182 < p2183 < p2184 Refer to: p2182, p2184, p2187, p2188		

p2184[0...n]	Load monitoring velocity threshold 3 / v_thresh 3		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [m/min]	Calculated: - Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.00 [m/min]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.05 [m/min]
Description:	Sets the speed/torque envelope curve for load monitoring. The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds: p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower) p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower) p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)		
Dependency:	The following applies: p2182 < p2183 < p2184 Refer to: p2182, p2183, p2189, p2190		
Note:	In order that the load monitoring can reliably respond, the speed threshold p2184 should always be set higher than the maximum motor speed to be monitored.		

p2184[0...n]	Load monitoring speed threshold value 3 / n_thresh 3		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 1500.00 [rpm]
Description:	Sets the speed/torque envelope curve for load monitoring. The envelope curve (upper and lower envelope curve) is defined as follows based on 3 speed thresholds: p2182 (n_threshold 1) --> p2185 (M_threshold 1, upper), p2186 (M_threshold 1, lower) p2183 (n_threshold 2) --> p2187 (M_threshold 2, upper), p2188 (M_threshold 2, lower) p2184 (n_threshold 3) --> p2189 (M_threshold 3, upper), p2190 (M_threshold 3, lower)		
Dependency:	The following applies: p2182 < p2183 < p2184 Refer to: p2182, p2183, p2189, p2190		
Note:	In order that the load monitoring can reliably respond, the speed threshold p2184 should always be set higher than the maximum motor speed to be monitored.		

p2185[0...n]	Load monitoring force threshold 1 upper / F_thresh 1 upper		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 100000.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2185 > p2186 Refer to: p2182, p2186		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		

p2185[0...n]	Load monitoring torque threshold 1 upper / M_thresh 1 upper		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 10000000.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2185 > p2186 Refer to: p2182, p2186		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		

p2186[0...n]	Load monitoring force threshold 1 lower / F_thresh 1 lower		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2186 < p2185 Refer to: p2182, p2185		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		

p2186[0...n]	Load monitoring torque threshold 1 lower / M_thresh 1 lower		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2186 < p2185 Refer to: p2182, p2185		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		

2 Parameters

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p2187[0...n]	Load monitoring force threshold 2 upper / F_thresh 2 upper		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 100000.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2187 > p2188 Refer to: p2183, p2188		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		
<hr/>			
p2187[0...n]	Load monitoring torque threshold 2 upper / M_thresh 2 upper		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 10000000.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2187 > p2188 Refer to: p2183, p2188		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		
<hr/>			
p2188[0...n]	Load monitoring force threshold 2 lower / F_thresh 2 lower		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2188 < p2187 Refer to: p2183, p2187		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		
<hr/>			
p2188[0...n]	Load monitoring torque threshold 2 lower / M_thresh 2 lower		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2188 < p2187 Refer to: p2183, p2187		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		

p2189[0...n]	Load monitoring force threshold 3 upper / F_thresh 3 upper		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 100000.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2189 > p2190 Refer to: p2184, p2190		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		

p2189[0...n]	Load monitoring torque threshold 3 upper / M_thresh 3 upper		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 10000000.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2189 > p2190 Refer to: p2184, p2190		
Note:	The upper envelope curve is defined by p2185, p2187 and p2189.		

p2190[0...n]	Load monitoring force threshold 3 lower / F_thresh 3 lower		
SERVO (Ext msg, Lin), SERVO_AC (Ext msg, Lin), SERVO_I_AC (Ext msg, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [N]	Calculated: - Dyn. index: DDS, p0180 Units group: 8_1 Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [N]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2190 < p2189 Refer to: p2184, p2189		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		

p2190[0...n]	Load monitoring torque threshold 3 lower / M_thresh 3 lower		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [Nm]	Calculated: - Dyn. index: DDS, p0180 Units group: 7_1 Scaling: - Max 20000000.00 [Nm]	Access level: 3 Func. diagram: 8013 Unit selection: p0505 Expert list: 1 Factory setting 0.00 [Nm]
Description:	Sets the speed/torque / velocity/force envelope curve for the load monitoring.		
Dependency:	The following applies: p2190 < p2189 Refer to: p2184, p2189		
Note:	The lower envelope curve is defined by p2186, p2188 and p2190.		

2 Parameters

2.2 List of parameters

p2192[0...n]	Load monitoring delay time / Load monit t_del		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 65.00 [s]	Access level: 3 Func. diagram: 8013 Unit selection: - Expert list: 1 Factory setting 10.00 [s]
Description:	Sets the delay time to evaluate the load monitoring.		
p2194[0...n]	Torque threshold value 2 / M_thresh val 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [%]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00 [%]	Access level: 2 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting 90.00 [%]
Description:	Sets the torque threshold value for the message "Torque utilization < torque threshold value 2" (BO: r2199.11). The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.		
Dependency:	Refer to: r0033, p2195, r2199		
p2194[0...n]	Force threshold value 2 / F_thresh val 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [%]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00 [%]	Access level: 2 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting 90.00 [%]
Description:	Sets the force threshold value for the signal "force utilization < force threshold value 2" (BO: r2199.11). The message "force setpoint < p2174" (BO: r2198.10) and "force utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.		
Dependency:	Refer to: r0033, p2195, r2199		
p2195[0...n]	Torque utilization switch-off delay / M_util t_off		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [ms]	Access level: 2 Func. diagram: 8012 Unit selection: - Expert list: 1 Factory setting 800.0 [ms]
Description:	Sets the switch-off delay time for the negated signal "run-up completed". The message "torque setpoint < p2174" (BO: r2198.10) and "torque utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.		
Dependency:	Refer to: p2174, p2194		

p2195[0...n]	Force utilization switch-off delay / F_util t_off		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	800.0 [ms]
Description:	Sets the switch-off delay time for the negated signal "run-up completed". The message "force setpoint < p2174" (BO: r2198.10) and "force utilization < p2194" (BO: r2199.11) are only evaluated after the run-up and the delay time has expired.		
Dependency:	Refer to: p2174, p2194		

p2196[0...n]	Torque utilization scaling / M_util scal		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 3), U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the scaling factor for torque utilization (r0033).		

r2197.1...13	CO/BO: Status word monitoring 1 / ZSW monitor 1				
HLA	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Messages	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the first status word of the monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	v_act <= velocity threshold value 2 p2155	Yes	No	8010
	02	v_act > velocity threshold value 2 p2155	Yes	No	8010
	03	v_act >= 0	Yes	No	8011
	06	v_act > v_max	Yes	No	8010
	07	Velocity setpoint - actual value deviation in tolerance t_off	Yes	No	8011
	13	v_act > v_max (F07901)	Yes	No	-
Note:	Re bit 01, 02: The threshold value is set in p2155 and the hysteresis in p2140. Re bit 03: The hysteresis is set in p2150. Re bit 06: The hysteresis is set in p2162. Re bit 07: The threshold value is set in p2163 and the hysteresis is set in p2164. Re bit 13: Only for internal Siemens use.				

2 Parameters

2.2 List of parameters

r2197.1...13

CO/BO: Status word monitoring 1 / ZSW monitor 1

SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: Unsigned16
P-Group: Messages
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 2
Func. diagram: 2534
Unit selection: -
Expert list: 1
Factory setting

-

Description:

Display and BICO output for the first status word of the monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	n_act <= speed threshold value 2 p2155	Yes	No	8010
02	n_act > speed threshold value 2 p2155	Yes	No	8010
03	n_act >= 0	Yes	No	8011
06	n_act > n_max	Yes	No	8010
07	Speed setp - act val deviation in tolerance t_off	Yes	No	8011
13	n_act > n_max (F07901)	Yes	No	-

Note:

Re bit 01, 02:
The threshold value is set in p2155 and the hysteresis in p2140.
Re bit 03:
The hysteresis is set in p2150.
Re bit 06:
The hysteresis is set in p2162.
Re bit 07:
The threshold value is set in p2163 and the hysteresis is set in p2164.
Re bit 13:
Only for internal Siemens use.

r2197.1...13

CO/BO: Status word monitoring 1 / ZSW monitor 1

SERVO (Lin),
SERVO_AC (Lin),
SERVO_I_AC (Lin)

Can be changed: -
Data type: Unsigned16
P-Group: Messages
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 2
Func. diagram: 2534
Unit selection: -
Expert list: 1
Factory setting

-

Description:

Display and BICO output for the first status word of the monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
01	v_act <= velocity threshold value 2 p2155	Yes	No	8010
02	v_act > velocity threshold value 2 p2155	Yes	No	8010
03	v_act >= 0	Yes	No	8011
06	v_act > v_max	Yes	No	8010
07	Velocity setpoint - actual value deviation in tolerance t_off	Yes	No	8011
13	v_act > v_max (F07901)	Yes	No	-

Note:

Re bit 01, 02:
The threshold value is set in p2155 and the hysteresis in p2140.
Re bit 03:
The hysteresis is set in p2150.
Re bit 06:
The hysteresis is set in p2162.
Re bit 07:
The threshold value is set in p2163 and the hysteresis is set in p2164.
Re bit 13:
Only for internal Siemens use.

r2198.4...12 CO/BO: Status word monitoring 2 / ZSW monitor 2

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2536
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the second status word of the monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	n_set < p2161	Yes	No	8011
	05	n_set > 0	Yes	No	8011
	06	Motor blocked	Yes	No	8012
	10	M_set < torque threshold value 1	Yes	No	8012
	11	Load monitoring signals an alarm	Yes	No	8013
	12	Load monitoring signals a fault condition	Yes	No	8013

Note: Re bit 10:
The torque threshold value 1 is set in p2174.
Re bit 12:
This bit is reset after the fault cause disappears, even if the fault itself is still present.

r2198.4...12 CO/BO: Status word monitoring 2 / ZSW monitor 2

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2536
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the second status word of the monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	n_set < p2161	Yes	No	8011
	05	v_set > 0	Yes	No	8011
	06	Motor blocked	Yes	No	8012
	10	Force setpoint < force threshold value 1	Yes	No	8012
	11	Load monitoring signals an alarm	Yes	No	8013
	12	Load monitoring signals a fault condition	Yes	No	8013

Note: Re bit 10:
The force threshold value 1 is set in p2174.

r2198.4...12 CO/BO: Status word monitoring 2 / ZSW monitor 2

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2536
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the second status word of the monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	n_set < p2161	Yes	No	8011
	05	n_set > 0	Yes	No	8011
	06	Motor blocked	Yes	No	8012
	07	Motor stalled	Yes	No	8012
	10	M_set < torque threshold value 1	Yes	No	8012
	11	Load monitoring signals an alarm	Yes	No	8013
	12	Load monitoring signals a fault condition	Yes	No	8013

2 Parameters

2.2 List of parameters

Note: Re bit 10:
The torque threshold value 1 is set in p2174.
Re bit 12:
This bit is reset after the fault cause disappears, even if the fault itself is still present.

r2199.0...11	CO/BO: Status word monitoring 3 / ZSW monitor 3		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2537
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the third status word of the monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	n_act < speed threshold value 3	Yes	No	8010
	01	f or n comparison value reached or exceeded	Yes	No	8010
	04	Speed setp - act val deviation in tolerance t_on	Yes	No	8011
	05	Ramp-up/ramp-down completed	Yes	No	8011
	06	Current below the zero current threshold	Yes	No	8018
	11	Torque utilization < torque threshold value 2	Yes	No	8012

Note: Re bit 00:
The speed threshold value 3 is set in p2161.
Re bit 01:
The comparison value is set in p2141. We recommend setting the hysteresis (p2142) for canceling the bit to a value lower than that in p2141. Otherwise, the bit is not reset.
Re bit 11:
The torque threshold value 2 is set in p2194.

r2199.0...11	CO/BO: Status word monitoring 3 / ZSW monitor 3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2537
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the third status word of the monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	v_act < velocity threshold value 3	Yes	No	8010
	01	f or v comparison value reached or exceeded	Yes	No	8010
	04	Velocity setpoint - actual value deviation in tolerance t_on	Yes	No	8011
	05	Ramp-up/ramp-down completed	Yes	No	8011
	06	Current below the zero current threshold	Yes	No	8018
	11	Force utilization < force threshold value 2	Yes	No	8012

Note: Re bit 00:
The velocity threshold value 3 is set in p2161.
Re bit 01:
The comparison value is set in p2141.
Re bit 11:
The force threshold value 2 is set in p2194.

r2199.0...12	CO/BO: Status word monitoring 3 / ZSW monitor 3			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2537	
	P-Group: Messages	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Display and BICO output for the third status word of the monitoring functions.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	n_act < speed threshold value 3	Yes	No
	01	f or n comparison value reached or exceeded	Yes	No
	04	Speed setp - act val deviation in tolerance t_on	Yes	No
	05	Ramp-up/ramp-down completed	Yes	No
	06	Current below the zero current threshold	Yes	No
	07	Speed deviation model/external in tolerance	Yes	No
	11	Torque utilization < torque threshold value 2	Yes	No
	12	Excitation current outside the tolerance range	Yes	No
Note:	<p>Re bit 00: The speed threshold value 3 is set in p2161.</p> <p>Re bit 01: The comparison value is set in p2141. We recommend setting the hysteresis (p2142) for canceling the bit to a value lower than that in p2141. Otherwise, the bit is not reset.</p> <p>Re bit 11: The torque threshold value 2 is set in p2194.</p>			
p2200[0...n]	BI: Technology controller enable / Tec_ctrl enable			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 2	
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 7958	
	P-Group: Technology	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0	
Description:	Sets the signal source to switch in/switch out the technology controller. The technology controller is switched in with a 1 signal.			
p2201[0...n]	CO: Technology controller fixed value 1 / Tec_ctrl fix val1			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7950, 7951	
	P-Group: Technology	Units group: 9_1	Unit selection: p0595	
	Not for motor type: -	Scaling: PERCENT	Expert list: 1	
	Min	Max	Factory setting	
	-200.00 [%]	200.00 [%]	10.00 [%]	
Description:	Sets the value for fixed value 1 of the technology controller.			
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.			

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p2202[0...n]	CO: Technology controller fixed value 2 / Tec_ctr fix val 2		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950, 7951 Unit selection: p0595 Expert list: 1 Factory setting 20.00 [%]
Description:	Sets the value for fixed value 2 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2203[0...n]	CO: Technology controller fixed value 3 / Tec_ctr fix val 3		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950, 7951 Unit selection: p0595 Expert list: 1 Factory setting 30.00 [%]
Description:	Sets the value for fixed value 3 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2204[0...n]	CO: Technology controller fixed value 4 / Tec_ctr fix val 4		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950, 7951 Unit selection: p0595 Expert list: 1 Factory setting 40.00 [%]
Description:	Sets the value for fixed value 4 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2205[0...n]	CO: Technology controller fixed value 5 / Tec_ctr fix val 5		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 50.00 [%]
Description:	Sets the value for fixed value 5 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p2206[0...n]	CO: Technology controller fixed value 6 / Tec_ctr fix val 6		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 60.00 [%]
Description:	Sets the value for fixed value 6 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p2207[0...n]	CO: Technology controller fixed value 7 / Tec_ctr fix val 7		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 70.00 [%]
Description:	Sets the value for fixed value 7 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p2208[0...n]	CO: Technology controller fixed value 8 / Tec_ctr fix val 8		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 80.00 [%]
Description:	Sets the value for fixed value 8 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p2209[0...n]	CO: Technology controller fixed value 9 / Tec_ctr fix val 9		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 90.00 [%]
Description:	Sets the value for fixed value 9 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

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p2210[0...n]	CO: Technology controller fixed value 10 / Tec_ctr fix val 10		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the value for fixed value 10 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2211[0...n]	CO: Technology controller fixed value 11 / Tec_ctr fix val 11		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 110.00 [%]
Description:	Sets the value for fixed value 11 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2212[0...n]	CO: Technology controller fixed value 12 / Tec_ctr fix val 12		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 120.00 [%]
Description:	Sets the value for fixed value 12 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
<hr/>			
p2213[0...n]	CO: Technology controller fixed value 13 / Tec_ctr fix val 13		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 130.00 [%]
Description:	Sets the value for fixed value 13 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		

p2214[0...n]	CO: Technology controller fixed value 14 / Tec_ctr fix val 14		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 140.00 [%]
Description:	Sets the value for fixed value 14 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p2215[0...n]	CO: Technology controller fixed value 15 / Tec_ctr fix val 15		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7950 Unit selection: p0595 Expert list: 1 Factory setting 150.00 [%]
Description:	Sets the value for fixed value 15 of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222, p2223, r2224, r2229		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
p2216[0...n]	Technology controller fixed value selection method / Tec_ctr FixVal sel		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Integer16 P-Group: Technology Not for motor type: - Min 1	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: 7950, 7951 Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the method to select the fixed setpoints.		
Value:	1: Direct selection 2: Binary selection		
p2220[0...n]	BI: Technology controller fixed value selection bit 0 / Tec_ctrl sel bit 0		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7950, 7951 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select a fixed value of the technology controller.		
Dependency:	Refer to: p2221, p2222, p2223		

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p2221[0...n]	BI: Technology controller fixed value selection bit 1 / Tec_ctrl sel bit 1		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7950, 7951 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select a fixed value of the technology controller.		
Dependency:	Refer to: p2220, p2222, p2223		
<hr/>			
p2222[0...n]	BI: Technology controller fixed value selection bit 2 / Tec_ctrl sel bit 2		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7950, 7951 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select a fixed value of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2223		
<hr/>			
p2223[0...n]	BI: Technology controller fixed value selection bit 3 / Tec_ctrl sel bit 3		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7950, 7951 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select a fixed value of the technology controller.		
Dependency:	Refer to: p2220, p2221, p2222		
<hr/>			
r2224	CO: Technology controller fixed value effective / Tec_ctr FixVal eff		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7950, 7951 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the selected and active fixed value of the technology controller.		
Dependency:	Refer to: r2229		

r2225.0	CO/BO: Technology controller fixed value selection status word / Tec_ctr FixVal ZSW			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: Unsigned16 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and BICO output for the status word of the fixed value selection of the technology controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Technology controller fixed value selected	Yes	No
				FP 7950, 7951
r2229	Technology controller number actual / Tec_ctrl No. act			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: Unsigned32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 7950 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the number of the selected fixed setpoint of the technology controller.			
Dependency:	Refer to: r2224			
p2230[0...n]	Technology controller motorized potentiometer configuration / Tec_ctr mop config			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7954 Unit selection: - Expert list: 1 Factory setting 0000 0100 bin	
Description:	Sets the configuration for the motorized potentiometer of the technology controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Data save active	Yes	No
	02	Initial rounding-off active	Yes	No
	03	Non-volatile data save active for p2230.0 = 1	Yes	No
	04	Ramp-function generator always active	Yes	No
				FP - - - -
Dependency:	Refer to: r2231, p2240			
Notice:	The following prerequisites must be fulfilled in order to be able to save the setpoint in a non-volatile fashion: - Firmware with V2.3 or higher. - Control Unit 320 (CU320) with hardware version C or higher (module with NVRAM).			
Note:	Re bit 00: 0: The setpoint for the motorized potentiometer is not saved and after ON is entered using p2240. 1: The setpoint for the motorized potentiometer is saved and after ON is entered using r2231. In order to save in a non-volatile fashion, bit 03 should be set to 1.			

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2.2 List of parameters

Re bit 02:

0: Without initial rounding-off

1: With initial rounding-off.

The selected ramp-up/down time is correspondingly exceeded. The initial rounding-off is a sensitive way of specifying small changes (progressive reaction when keys are pressed). The jerk for initial rounding is independent of the ramp-up time and only depends on the selected maximum value (p2237).

It is calculated as follows:

$$r = 0.0001 \times \max(p2237, |p2238|) [\%] / 0.13^2 [s^2]$$

The jerk is effective until the maximum acceleration is reached ($a_{max} = p2237 [\%] / p2247 [s]$ or $a_{max} = p2238 [\%] / p2248 [s]$), after which the drive continues to run linearly with constant acceleration.

The higher the maximum acceleration (the lower that p2247 is), the longer the ramp-up time increases with respect to the set ramp-up time.

Re bit 03:

0: Non-volatile data save de-activated.

1. The setpoint for the motorized potentiometer is saved in a non-volatile fashion (for p2230.0 = 1).

Re bit 04:

When the bit is set, the ramp-function generator is computed independent of the pulse enable. The actual output value of the motorized potentiometer is always in r2250.

r2231 Technology controller motorized potentiometer setpoint memory / Tec_ctrl mop mem

SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7954
	P-Group: Technology	Units group: 9_1	Unit selection: p0595
	Not for motor type: -	Scaling: -	Expert list: 1
	Min - [%]	Max - [%]	Factory setting - [%]

Description: Displays the setpoint memory for the motorized potentiometer of the technology controller.
For p2230.0 = 1, the last setpoint that was saved is entered after ON.

Dependency: Refer to: p2230

p2235[0...n] BI: Technology controller motorized potentiometer raise setpoint / Tec_ctrl mop raise

SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 7954
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min -	Max -	Factory setting 0

Description: Sets the signal source to continually increase the setpoint for the motorized potentiometer of the technology controller.
The setpoint change (CO: r2250) depends on the set ramp-up time (p2247) and the duration of the signal that is present (BI: p2235).

Dependency: Refer to: p2236

p2236[0...n]	BI: Technology controller motorized potentiometer lower setpoint / Tec_ctrl mop lower		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7954 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to continually reduce the setpoint for the motorized potentiometer of the technology controller. The setpoint change (CO: r2250) depends on the set ramp-down time (p2248) and the duration of the signal that is present (BI: p2236).		
Dependency:	Refer to: p2235		
p2237[0...n]	Technology controller motorized potentiometer maximum value / Tec_ctrl mop max		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: - Max 200.00 [%]	Access level: 2 Func. diagram: 7954 Unit selection: p0595 Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the maximum value for the motorized potentiometer of the technology controller.		
Dependency:	Refer to: p2238		
p2238[0...n]	Technology controller motorized potentiometer minimum value / Tec_ctrl mop min		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: - Max 200.00 [%]	Access level: 2 Func. diagram: 7954 Unit selection: p0595 Expert list: 1 Factory setting -100.00 [%]
Description:	Sets the minimum value for the motorized potentiometer of the technology controller.		
Dependency:	Refer to: p2237		
p2240[0...n]	Technology controller motorized potentiometer starting value / Tec_ctrl mop start		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: 9_1 Scaling: - Max 200.00 [%]	Access level: 2 Func. diagram: 7954 Unit selection: p0595 Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the starting value for the motorized potentiometer of the technology controller. For p2230.0 = 0, this setpoint is entered after ON.		
Dependency:	Refer to: p2230		

r2245	CO: Technology controller mot. potentiometer setpoint before RFG / Tec_ctr mop befRFG		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7954 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Sets the effective setpoint in front of the internal motorized potentiometer ramp-function generator of the technology controller.		
Dependency:	Refer to: r2250		

p2247[0...n]	Technology controller motorized potentiometer ramp-up time / Tec_ctr mop t_r-up		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [s]	Access level: 2 Func. diagram: 7954 Unit selection: - Expert list: 1 Factory setting 10.0 [s]
Description:	Sets the ramp-up time for the internal ramp-function generator for the motorized potentiometer of the technology controller.		
Dependency:	Refer to: p2248		
Note:	The time is referred to 100 %. When the initial rounding-off is activated (p2230.2 = 1) the ramp-up is correspondingly extended.		

p2248[0...n]	Technology controller motorized potentiometer ramp-down time / Tec_ctrMop t_rdown		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.0 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [s]	Access level: 2 Func. diagram: 7954 Unit selection: - Expert list: 1 Factory setting 10.0 [s]
Description:	Sets the ramp-down time for the internal ramp-function generator for the motorized potentiometer of the technology controller.		
Dependency:	Refer to: p2247		
Note:	The time is referred to 100 %. When the initial rounding-off is activated (p2230.2 = 1) the ramp-down is correspondingly extended.		

r2250	CO: Technology controller motorized potentiometer setpoint after RFG / Tec_ctr mop aftRFG			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7954 Unit selection: p0595 Expert list: 1 Factory setting - [%]	
Description:	Displays the effective setpoint after the internal ramp-function generator for the motorized potentiometer of the technology controller.			
Dependency:	Refer to: r2245			
p2252	Technology controller configuration / Tec_ctrl config			
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned16 P-Group: Modulation Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0111 bin	
Description:	Sets the configuration of the technology controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Ramp-up/down time independent of setpoint sign	Yes	No
	01	Integrator independent of Kp	Yes	No
	02	Output signal without ramp active	Yes	No
	03	Actual value limiting	Yes	No
Dependency:	Refer to: p2257, p2258, p2267, p2268, p2280, p2285			
Note:	Re bit 00 = 0: The ramp-down time (p2258) switches to the ramp-up time (p2257) when the sign for the output signal r2260 changes. When the sign changes, the output signal is kept at zero for one arithmetic cycle. Re bit 00 = 1: When r2260 exhibits a positive gradient, the ramp-up time (p2257) is active; when it exhibits a negative gradient, the ramp-down time (p2258) is active. The sign for r2260 does not have any effect on the ramp time. Re bit 01 = 0: The integration time of the PID controller is evaluated with the gain factor Kp (p2280) (p2285 = integral time). Re bit 01 = 1: The integration time of the PID controller is independent of the gain factor (p2285 = integration time) if p2280 > 0. Re bit 02 = 0: When the PID controller is de-activated via p2200, the output signal r2294 is reduced to zero via the ramp-down time p2293. Re bit 02 = 1: When the PID controller is de-activated via p2200, the output signal r2294 is set directly to zero. Re bit 03 = 0: The actual values are not limited by p2267 and p2268. Re bit 03 = 1: The actual values are limited by p2267 and p2268.			

2 Parameters

2.2 List of parameters

p2253[0...n]	CI: Technology controller setpoint 1 / Tec_ctrl setp 1		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the setpoint 1 of the technology controller.		
Dependency:	Refer to: p2254, p2255		
<hr/>			
p2254[0...n]	CI: Technology controller setpoint 2 / Tec_ctrl setp 2		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the setpoint 2 of the technology controller.		
Dependency:	Refer to: p2253, p2256		
<hr/>			
p2255	Technology controller setpoint 1 scaling / Tec_ctrl set1 scal		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling for the setpoint 1 of the technology controller.		
Dependency:	Refer to: p2253		
<hr/>			
p2256	Technology controller setpoint 2 scaling / Tec_ctrl set2 scal		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling for the setpoint 2 of the technology controller.		
Dependency:	Refer to: p2254		


p2257	Technology controller ramp-up time / Tec_ctrl t_ramp-up		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 650.00 [s]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 1.00 [s]
Description:	Sets the ramp-up time of the technology controller.		
Dependency:	Refer to: p2252, p2258		
Note:	The ramp-up time is referred to 100 %.		
p2258	Technology controller ramp-down time / Tec_ctrl t_ramp-dn		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 650.00 [s]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 1.00 [s]
Description:	Sets the ramp-down time of the technology controller.		
Dependency:	Refer to: p2252, p2257		
Note:	The ramp-down time is referred to 100 %.		
r2260	CO: Technology controller setpoint after ramp-function generator / Tec_ctr set aftRFG		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Sets the setpoint after the ramp-function generator of the technology controller.		
p2261	Technology controller setpoint filter time constant / Tec_ctrl set T		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60.000 [s]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the time constant for the setpoint filter (PT1) of the technology controller.		

2 Parameters

2.2 List of parameters

r2262	CO: Technology controller setpoint after filter / Tec_ctrl set aftFlt		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the smoothed setpoint after the setpoint filter (PT1) of the technology controller.		
p2263	Technology controller type / Tec_ctrl type		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Integer16 P-Group: Technology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the type of technology controller.		
Value:	0: D component in the actual value signal 1: D component in the fault signal		
p2264[0...n]	CI: Technology controller actual value / Tec_ctrl act val		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the actual value of the technology controller.		
p2265	Technology controller actual value filter time constant / Tec_ctrl act T		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60.000 [s]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0.000 [s]
Description:	Sets the time constant for the actual value filter (PT1) of the technology controller.		

r2266	CO: Technology controller actual value after filter / Tec_ctr act aftFlt		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the smoothed actual value after the filter (PT1) of the technology controller.		
p2267	Technology controller upper limit actual value / Tec_ctrl u_lim act		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting 200.00 [%]
Description:	Sets the upper limit for the actual value signal of the technology controller.		
Dependency:	Refer to: p2252, p2264, p2265, p2271		
Notice:	If the actual value exceeds this upper limit, this results in fault F07426.		
Note:	Limiting only active for p2252.3 = 1.		
p2268	Technology controller lower limit actual value / Tec_ctrl l_lim act		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting -200.00 [%]
Description:	Sets the lower limit for the actual value signal of the technology controller.		
Dependency:	Refer to: p2252, p2264, p2265, p2271		
Notice:	If the actual value falls below this lower limit, this results in fault F07426.		
Note:	Limiting only active for p2252.3 = 1.		
p2269	Technology controller gain actual value / Tech_ctrl gain act		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling factor for the actual value of the technology controller.		
Dependency:	Refer to: p2264, p2265, p2267, p2268, p2271		
Note:	For 100%, the actual value is not changed.		

p2270	Technology controller actual value function / Tec_ctr ActVal fct		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Technology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to use an arithmetic function for the actual value signal of the technology controller.		
Value:	0: No function 1: Root function (root from x) 2: Square function (x * x) 3: Cube function (x * x * x)		
Dependency:	Refer to: p2264, p2265, p2267, p2268, p2269, p2271		
p2271	Technology controller actual value inversion (sensor type) / Tech_ctrl act inv		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Integer16 P-Group: Technology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to invert the actual value signal of the technology controller. The inversion depends on the sensor type for the actual value signal.		
Value:	0: No inversion 1: Inversion actual value signal		
Caution:	If the actual value inversion is incorrectly selected, then the closed-loop control with the technology controller can become unstable and can oscillate!		
			
Note:	The correct setting can be determined as follows: - inhibit the technology controller (p2200 = 0). - increase the motor speed and in so doing, measure the actual value signal of the technology controller. --> If the actual value increases as the motor speed increases, then p2271 should be set to 0 (no inversion). --> If the actual value decreases as the motor speed increases, then p2271 should be set to 1 (the actual value signal is inverted).		
r2272	CO: Technology controller actual value scaled / Tech_ctrl act scal		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the scaled actual value signal of the technology controller.		
Dependency:	Refer to: p2264, p2265, r2266, p2267, p2268, p2269, p2270, p2271		

r2273	CO: Technology controller error / Tec_ctrl error		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: 9_1 Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7958 Unit selection: p0595 Expert list: 1 Factory setting - [%]

Description: Displays the error (system deviation) between the setpoint and actual value of the technology controller.

Dependency: Refer to: p2263

p2274	Technology controller differentiation time constant / Tec_ctrl D comp T		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60.000 [s]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0.000 [s]

Description: Sets the time constant for the differentiation (D component) of the technology controller.

Note: p2274 = 0: Differentiation is disabled.

p2280	Technology controller proportional gain / Tec_ctrl Kp		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 1.000

Description: Sets the proportional gain (P component) of the technology controller.

Dependency: Refer to: p2252

Note: p2280 = 0: The proportional gain is disabled.

p2285	Technology controller integral time / Tec_ctrl Tn		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60.000 [s]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0.000 [s]

Description: Sets the integral time (I component, integrating time constant) of the technology controller.

Dependency: Refer to: p2252

Note: p2285 = 0: The integral time is disabled.

p2286[0...n]	BI: Hold technology controller integrator / Tec_ctr integ hold		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to hold the integrator for the technology controller.		

p2289[0...n]	CI: Technology controller pre-control signal / Tec_ctr prectr_sig		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the pre-control signal of the technology controller.		

p2291	CO: Technology controller maximum limiting / Tec_ctrl max_lim		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the maximum limit of the technology controller.		
Dependency:	Refer to: p2292		
Caution:	The maximum limit must always be greater than the minimum limit (p2291 > p2292).		



p2292	CO: Technology controller minimum limiting / Tec_ctrl min_lim		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -200.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 200.00 [%]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the minimum limit of the technology controller.		
Dependency:	Refer to: p2291		
Caution:	The maximum limit must always be greater than the minimum limit (p2291 > p2292).		



p2293	Technology controller ramp-up/ramp-down time / Tec_ctrl t_RU/RD		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [s]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 1.00 [s]
Description:	Sets the ramping time for the output signal of the technology controller.		
Dependency:	Refer to: p2291, p2292		
Note:	The time refers to the set maximum and minimum limits (p2291, p2292).		

r2294	CO: Technology controller output signal / Tec_ctrl outp_sig		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the output signal of the technology controller.		
Dependency:	Refer to: p2295		

p2295	CO: Technology controller output scaling / Tec_ctrl outp_scal		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Technology Not for motor type: - Min -100.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 100.00 [%]	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling for the output signal of the technology controller.		

p2296[0...n]	CI: Technology controller output scaling / Tec_ctrl outp_scal		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 2295[0]
Description:	Sets the signal source for the scaling value of the technology controller.		
Dependency:	Refer to: p2295		


2 Parameters

2.2 List of parameters

p2297[0...n]	CI: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 2291[0]
Description:	Sets the signal source for the maximum limiting of the technology controller.		
Dependency:	Refer to: p2291		

p2298[0...n]	CI: Technology controller minimum limit signal source / Tec_ctrl min_l s_s		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 2292[0]
Description:	Sets the signal source for the minimum limiting of the technology controller.		
Dependency:	Refer to: p2292		

p2299[0...n]	CI: Technology controller limit offset / Tech_ctrl lim offs		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Technology Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: PERCENT Max -	Access level: 2 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the offset of the output limiting of the technology controller.		

p2306	Technology controller fault signal inversion / Tec_ctrl fault inv		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Integer16 P-Group: Technology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 7958 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to invert the fault signal of the technology controller. The setting depends on the type of control loop.		
Value:	0: No inversion 1: Inversion		
Caution:	If the actual value inversion is incorrectly selected, then the closed-loop control with the technology controller can become unstable and can oscillate!		
			

Note: The correct setting can be determined as follows:

- inhibit the technology controller (p2200 = 0).
- increase the motor speed and in so doing, measure the actual value signal (of the technology controller).
- if the actual value increases with increasing motor speed, then the inversion should be switched out.
- if the actual value decreases with increasing motor speed, then the inversion should be set.

If value = 0:
The drive reduces the output speed when the actual value rises (e.g. for heating fans, intake pump, compressor).

If value = 1:
The drive increases the output speed when the actual value increases (e.g. for cooling fans, discharge pumps).

r2349.0...11	CO/BO: Technology controller status word / Tec_ctrl status		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 7958
	P-Group: Technology	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status word of the technology controller.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Technology controller de-activated	Yes	No	-
	01	Technology controller limited	Yes	No	-
	02	Technology controller motorized potentiometer limited max	Yes	No	-
	03	Technology controller motorized potentiometer limited min	Yes	No	-
	08	Technology controller actual value at the minimum	Yes	No	-
	09	Technology controller actual value at the maximum	Yes	No	-
	10	Technology controller output at the minimum	Yes	No	-
	11	Technology controller output at the maximum	Yes	No	-

p2369	BI: Closed-loop cascade control, control word / Csc_ctrl STW		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the selection of the "Switch-in motor" function.
When the function is selected, monitoring of the switches is de-activated with the "bypass" function. This means that the power unit can be connected to other motors via an external control without switch monitoring responding.

p2502[0...n]	LR encoder assignment / Encoder assignment		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: C2(25)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	1

Description: Setting to assign the encoder.
The actual value preprocessing and the closed-loop position control are carried out using the assigned encoder.

2 Parameters

2.2 List of parameters

Value: 0: No encoder
1: Encoder 1
2: Encoder 2
3: Encoder 3

Dependency: Refer to: p0187, p0188, p0189

Notice: For the setting p2502 = 0 (no encoder), closed-loop position control is not possible. This setting is only practical as supportive measure to implement encoderless closed-loop speed control (e.g. if the motor encoder is defective).

Note: The assigned encoder (p2502 = 1, 2, 3) must be allocated an encoder data set (p0187, p0188, p0189).

p2503[0...n] LR length unit LU per 10 mm / LU per 10 mm

SERVO (APC, Pos ctrl), SERVO_AC (APC, Pos ctrl), SERVO_I_AC (APC), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: C2(25)	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 1 [LU]	Max 2147483647 [LU]	Factory setting 10000 [LU]

Description: Sets the neutral length units LU per 10 mm.

Therefore, for a linear scale, a reference is established between the physical arrangement and the neutral length units LU used in the drive.

Example:

Linear scale, 10 mm should be broken down to units of μm (i.e. 1 LU = 1 μm).

--> p2503 = 10000

Note: The assignment to the grid spacing can be achieved using this for a rotary axis with linear encoder.

LU: Length Unit

p2504[0...n] LR motor/load motor distance / Mot/load motor dis

SERVO (APC, Lin, Pos ctrl), SERVO_AC (APC, Lin, Pos ctrl), SERVO_I_AC (APC, Lin)	Can be changed: C2(25)	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 4010, 4704, 4711
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 1	Max 1048576	Factory setting 1

Description: Sets the motor distance for the gearbox factor between the motor shaft and load shaft.

Gearbox factor = motor distance (p2504) / load path (p2505)

Dependency: Refer to: p0432, p0433, p2505

Note: The gearbox factor between the encoder shaft and the motor shaft is set using p0432 and p0433.

p2504[0...n] LR motor/load motor revolutions / Mot/load motor rev

SERVO (APC, Pos ctrl), SERVO_AC (APC, Pos ctrl), SERVO_I_AC (APC), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: C2(25)	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 4010, 4704, 4711
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 1	Max 1048576	Factory setting 1


Description: Sets the motor revolutions for the gearbox factor between the motor shaft and load shaft.

Gearbox factor = motor revolutions (p2504) / load revolutions (p2505)

Dependency: Refer to: p0432, p0433, p2505

Note: The gearbox factor between the encoder shaft and the motor shaft is set using p0432 and p0433.

p2505[0...n]	LR motor/load load revolutions / Mot/load load rev		
SERVO (APC, Pos ctrl), SERVO_AC (APC, Pos ctrl), SERVO_I_AC (APC), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: C2(25) Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min -1048576	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1048576	Access level: 1 Func. diagram: 4010, 4704, 4711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the load revolutions for the gearbox factor between the motor shaft and load shaft. Gearbox factor = motor revolutions (p2504) / load revolutions (p2505)		
Dependency:	Refer to: p0432, p0433, p2504		
Note:	The gearbox factor between the encoder shaft and the motor shaft is set using p0432 and p0433.		
p2506[0...n]	LR length unit LU per load path / LU per load path		
SERVO (APC, Lin, Pos ctrl), SERVO_AC (APC, Lin, Pos ctrl), SERVO_I_AC (APC, Lin)	Can be changed: C2(25) Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 1 [LU]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2147483647 [LU]	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 10000 [LU]
Description:	Sets the neutral length units LU per load path. Therefore, for a rotary encoder, a reference is established between the physical arrangement and the neutral length units LU used in the drive. Example: Rotary encoder, ballscrew with 10 mm/revolution, 10 mm should be broken down to units of μm (i.e. 1 LU = 1 μm). --> One load path corresponds to 10000 LU --> p2506 = 10000		
Note:	The position controller can only process position setpoints in the interpolator clock cycle (IPO clock cycle) in integer length units (LU, Length Unit). This is the reason that speed setpoints that are not a multiple integer of 1 LU per IPO clock cycle can only be realized as an average. The result speed setpoint steps are especially noticeable for a high loop gain or when the pre-control is active. Increasing p2506 counteracts this behavior.		
p2506[0...n]	LR length unit LU per load revolution / LU per load rev		
SERVO (APC, Pos ctrl), SERVO_AC (APC, Pos ctrl), SERVO_I_AC (APC), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: C2(25) Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 1 [LU]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2147483647 [LU]	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 10000 [LU]
Description:	Sets the neutral length units LU per load revolution. Therefore, for a rotary encoder, a reference is established between the physical arrangement and the neutral length units LU used in the drive. Example: Rotary encoder, ballscrew with 10 mm/revolution, 10 mm should be broken down to units of μm (i.e. 1 LU = 1 μm). --> One load revolution corresponds to 10000 LU --> p2506 = 10000		
Note:	The position controller can only process position setpoints in the interpolator clock cycle (IPO clock cycle) in integer length units (LU, Length Unit). This is the reason that speed setpoints that are not a multiple integer of 1 LU per IPO clock cycle can only be realized as an average. The result speed setpoint steps are especially noticeable for a high loop gain or when the pre-control is active. Increasing p2506 counteracts this behavior.		

p2507[0...n]		LR absolute encoder adjustment status / Abs_enc_adj stat		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed loop position control Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 3	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 1	
Description:	Activating the adjustment and display of the status of the adjustment for absolute encoders.			
Value:	0: Error occurred while adjusting 1: Absolute encoder not adjusted 2: Absolute encoder not adjusted and encoder adjustment initiated 3: Absolute encoder adjusted			
Dependency:	Refer to: p2525, p2598, p2599, p2733			
Caution: 	For rotating absolute encoders, when adjusting, a range is set up symmetrically around zero with half of the encoder range, within which the position must be re-established after powering down/powering up. In this range, it is only permissible that the encoder overflows. After the adjustment has been completed, it must be guaranteed that the range is not exited. The reason for this is that outside the range, there is no clear reference any longer between the encoder actual value and mechanical system. If the reference point (CI: p2598) lies in this range, then the position actual value is set when adjusting to the reference point. Otherwise, adjustment is canceled with F07443. There is no overflow for linear absolute encoders. This means that after the adjustment, the position can be re-established in the complete traversing range after powering down/powering up. When adjusting, the position actual value is set to the reference point.			
Note:	The encoder adjustment is initiated with p2507 = 2. The status is displayed using the other values. In order to permanently save the determined position offset (p2525) and the DDS number (p2733), they must be saved in a non-volatile fashion (p0971, p0977). This adjustment can only be initiated for an absolute encoder.			
p2508[0...3]		BI: LR activate reference mark search / Ref_mark act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for the function "activate reference mark search".			
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3			
Dependency:	Refer to: p0490, p0495, p2502, p2509, r2684			
Notice:	When activating the function "set position actual value" while the function "reference mark search" is activated, then the function "reference mark search" is automatically de-activated.			
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2508[0] = r2684.0 The function can only be activated using a 0/1 signal if no reference function is active (r2526.2). If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.			

p2509[0...3]	BI: LR activating measuring probe evaluation / MT_eval act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the function "activating the measuring probe evaluation". 0/1 signal: The function "activate measuring probe evaluation" is started.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p0488, p0489, p0490, p2502, p2508, p2510, p2511, p2517, p2518		
Notice:	When the "set position actual value" is activated while the function "measuring probe evaluation" is activated, then the function "measuring probe evaluation" is automatically de-activated.		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2509[0] = r2684.1 The function can only be activated using a 0/1 signal if no reference function is active (r2526.2). If "reference mark search" and "measuring probe evaluation" are simultaneously activated, then no function is activated and the actual function is interrupted.		
p2510[0...3]	BI: LR selecting measuring probe evaluation / MT_eval select		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3615, 4010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the measuring probe. 1 signal = measuring probe 2 is activated for BI: p2509 = 0/1 edge. 0 signal = measuring probe 1 is activated for BI: p2509 = 0/1 edge.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, p2509, p2511		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2509[0] = r2684.1 The measuring probe is selected at the 0/1 signal transition at r2684.1 (flying referencing active).		
p2511[0...3]	BI: LR measuring probe evaluation edge / MT_eval edge		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3615, 4010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the edge evaluation of the measuring probe. 1 signal = falling edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge. 0 signal = rising edge of the measuring probe (p2510) is activated for BI: p2509 = 0/1 edge.		

2 Parameters

2.2 List of parameters

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Encoder 3

Dependency: Refer to: p2502, p2509, p2510

p2512[0...3] **BI: LR pos. actual value preprocessing activate corr. value (edge) / ActVal_prepCorrAct**

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010, 4015 Unit selection: - Expert list: 1 Factory setting 0
--	--	---	--

Description: Sets the signal source for the function "activate position actual value preprocessing, corrective value (edge)".
0/1 signal:
The correction value available via CI: p2513 is activated.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Encoder 3

Dependency: Refer to: p2502, p2513, r2684

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
BI: p2512[0] = r2684.7

p2513[0...3] **CI: LR Position actual value preprocessing corrective value / Act val_prep corr**


SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010, 4015 Unit selection: - Expert list: 1 Factory setting 0
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Description: Sets the signal source for the corrective value for position actual value preprocessing.

Index: [0] = CI-loop pos ctrl
[1] = Encoder 1
[2] = Encoder 2
[3] = Encoder 3

Dependency: Refer to: p2502, p2512, r2521, r2685

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established:
CI: p2513[0] = r2685
For binector input: p2512[0] = 0/1 signal, the position actual value (CO: r2521[0]) is corrected corresponding to the value via connector input: p2513[0]. In so doing, the sign of the corrective value present is taken into account.

p2514[0...3]	BI: LR activate position actual value setting / s_act setting act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to activate the function "set position actual value".		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, p2515		
Warning:	As long as the position actual value is set, encoder increments that are received are not evaluated. In this state, any position difference cannot be corrected!		
			
Notice:	When the function "set position actual value" is activated while the function "reference mark search" or "measuring probe evaluation" is activated, then the corresponding function is de-activated.		
Note:	BI: p2514 = 1 signal: The position actual value is set to the setting value in CI: p2515. Alarm A07497 "position setting value activated" is output. Encoder increments that are received in the meantime, are not taken into account. BI: p2514 = 1/0 signal: The position actual value preprocessing is activated and is based on the setting value.		
p2515[0...3]	CI: LR position actual setting setting value / s_act set setVal		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the setting value of the function "setting position actual value".		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, p2514		
p2516[0...3]	CI: LR position offset / Position offset		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the position offset.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, r2667		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: CI: p2516[0] = r2667		

p2517[0...2]	LR direct measuring probe 1 / Direct MT 1		
SERVO (Dig IO, Pos ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed loop position control Not for motor type: -	Calculated: - Dyn. index: - Units group: - Scaling: -	Access level: 3 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting
	Min 0	Max 51	0
Description:	<p>Sets the input terminal for direct measuring probe 1.</p> <p>The direct measuring probe can either be parameterized as a non-cyclic (value 1 ... 8) or a cyclic (value 11 ... 18) measuring probe.</p> <p>After it has been activated via binector input: p2509 = 0/1 signal, the non-cyclic measuring probe measures once and can be used with EPOS.</p> <p>After it has been activated via the p2509 = 1 signal, the cyclic measuring probe measures cyclically and cannot be used with EPOS.</p> <p>In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.</p>		
Value:	0: No meas probe 1: DI/DO 9 (X122.10/X121.8) 2: DI/DO 10 (X122.12/X121.10) 3: DI/DO 11 (X122.13/X121.11) 4: DI/DO 13 (X132.10/X131.2) 5: DI/DO 14 (X132.12/X131.4) 6: DI/DO 15 (X132.13/X131.5) 7: DI/DO 8 (X122.9/X121.7) 8: DI/DO 12 (X132.9/X131.1) 11: DI/DO 9 cyclic 12: DI/DO 10 cyclic 13: DI/DO 11 cyclic 14: DI/DO 13 cyclic 15: DI/DO 14 cyclic 16: DI/DO 15 cyclic 17: DI/DO 8 cyclic 18: DI/DO 12 cyclic 50: DI/DO 0 decentral (X3.2) 51: DI/DO 1 decentral (X3.4)		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p0490, p0728, p2509, p2510, p2511		
Notice:	To select the values: For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual). To the terminal designation: The first designation is valid for CU320, the second for CU310.		
Note:	DI/DO: Bidirectional Digital Input/Output The terminal must be set as input (p0728). If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0580 or p0680. Direct measurement via p2517 has a higher priority than measurements via p0488. For the direct measuring probe evaluation, the DP clock cycle must be integer multiple of the position controller clock cycle.		

p2517[0...2]	LR direct measuring probe 1 / Direct MT 1		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed loop position control Not for motor type: -	Calculated: - Dyn. index: - Units group: - Scaling: -	Access level: 3 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting
	Min 0	Max 18	0
Description:	<p>Sets the input terminal for direct measuring probe 1.</p> <p>The direct measuring probe can either be parameterized as a non-cyclic (value 1 ... 8) or a cyclic (value 11 ... 18) measuring probe.</p> <p>After it has been activated via binector input: p2509 = 0/1 signal, the non-cyclic measuring probe measures once and can be used with EPOS.</p> <p>After it has been activated via the p2509 = 1 signal, the cyclic measuring probe measures cyclically and cannot be used with EPOS.</p> <p>In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.</p>		
Value:	<p>0: No meas probe</p> <p>1: DI/DO 9 (X122.10/X121.8)</p> <p>2: DI/DO 10 (X122.12/X121.10)</p> <p>3: DI/DO 11 (X122.13/X121.11)</p> <p>4: DI/DO 13 (X132.10/X131.2)</p> <p>5: DI/DO 14 (X132.12/X131.4)</p> <p>6: DI/DO 15 (X132.13/X131.5)</p> <p>7: DI/DO 8 (X122.9/X121.7)</p> <p>8: DI/DO 12 (X132.9/X131.1)</p> <p>11: DI/DO 9 cyclic</p> <p>12: DI/DO 10 cyclic</p> <p>13: DI/DO 11 cyclic</p> <p>14: DI/DO 13 cyclic</p> <p>15: DI/DO 14 cyclic</p> <p>16: DI/DO 15 cyclic</p> <p>17: DI/DO 8 cyclic</p> <p>18: DI/DO 12 cyclic</p>		
Index:	<p>[0] = Encoder 1</p> <p>[1] = Encoder 2</p> <p>[2] = Encoder 3</p>		
Dependency:	Refer to: p0490, p0728, p2509, p2510, p2511		
Notice:	<p>To select the values:</p> <p>For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).</p> <p>To the terminal designation:</p>		
Note:	<p>The first designation is valid for CU320, the second for CU310.</p> <p>DI/DO: Bidirectional Digital Input/Output</p> <p>The terminal must be set as input (p0728).</p> <p>If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0580 or p0680.</p> <p>Direct measurement via p2517 has a higher priority than measurements via p0488.</p> <p>For the direct measuring probe evaluation, the DP clock cycle must be integer multiple of the position controller clock cycle.</p>		

p2518[0...2]	LR direct measuring probe 2 / Direct MT 2		
SERVO (Dig IO, Pos ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed loop position control Not for motor type: -	Calculated: - Dyn. index: - Units group: - Scaling: -	Access level: 3 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting
	Min 0	Max 51	0
Description:	<p>Sets the input terminal for direct measuring probe 2.</p> <p>The direct measuring probe can either be parameterized as a non-cyclic (value 1 ... 6) or a cyclic (value 11 ... 16) measuring probe.</p> <p>After it has been activated via binector input: p2509 = 0/1 signal, the non-cyclic measuring probe measures once and can be used with EPOS.</p> <p>After it has been activated via the p2509 = 1 signal, the cyclic measuring probe measures cyclically and cannot be used with EPOS.</p> <p>In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.</p>		
Value:	<p>0: No meas probe</p> <p>1: DI/DO 9 (X122.10/X121.8)</p> <p>2: DI/DO 10 (X122.12/X121.10)</p> <p>3: DI/DO 11 (X122.13/X121.11)</p> <p>4: DI/DO 13 (X132.10/X131.2)</p> <p>5: DI/DO 14 (X132.12/X131.4)</p> <p>6: DI/DO 15 (X132.13/X131.5)</p> <p>7: DI/DO 8 (X122.9/X121.7)</p> <p>8: DI/DO 12 (X132.9/X131.1)</p> <p>11: DI/DO 9 cyclic</p> <p>12: DI/DO 10 cyclic</p> <p>13: DI/DO 11 cyclic</p> <p>14: DI/DO 13 cyclic</p> <p>15: DI/DO 14 cyclic</p> <p>16: DI/DO 15 cyclic</p> <p>17: DI/DO 8 cyclic</p> <p>18: DI/DO 12 cyclic</p> <p>50: DI/DO 0 decentral (X3.2)</p> <p>51: DI/DO 1 decentral (X3.4)</p>		
Index:	<p>[0] = Encoder 1</p> <p>[1] = Encoder 2</p> <p>[2] = Encoder 3</p>		
Dependency:	Refer to: p0490, p0728, p2509, p2510, p2511		
Notice:	<p>To select the values:</p> <p>For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).</p> <p>To the terminal designation:</p> <p>The first designation is valid for CU320, the second for CU310.</p>		
Note:	<p>DI/DO: Bidirectional Digital Input/Output</p> <p>The terminal must be set as input (p0728).</p> <p>If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0580 or p0680.</p> <p>Direct measurement via p2518 has a higher priority than measurements via p0489.</p> <p>For the direct measuring probe evaluation, the DP clock cycle must be integer multiple of the position controller clock cycle.</p>		

p2518[0...2]	LR direct measuring probe 2 / Direct MT 2		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed loop position control Not for motor type: -	Calculated: - Dyn. index: - Units group: - Scaling: -	Access level: 3 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting
	Min 0	Max 18	0
Description:	<p>Sets the input terminal for direct measuring probe 2.</p> <p>The direct measuring probe can either be parameterized as a non-cyclic (value 1 ... 6) or a cyclic (value 11 ... 16) measuring probe.</p> <p>After it has been activated via binector input: p2509 = 0/1 signal, the non-cyclic measuring probe measures once and can be used with EPOS.</p> <p>After it has been activated via the p2509 = 1 signal, the cyclic measuring probe measures cyclically and cannot be used with EPOS.</p> <p>In order to process signals faster, the direct measuring probe bypasses the handshake technique via the encoder control word and encoder status word.</p>		
Value:	<p>0: No meas probe</p> <p>1: DI/DO 9 (X122.10/X121.8)</p> <p>2: DI/DO 10 (X122.12/X121.10)</p> <p>3: DI/DO 11 (X122.13/X121.11)</p> <p>4: DI/DO 13 (X132.10/X131.2)</p> <p>5: DI/DO 14 (X132.12/X131.4)</p> <p>6: DI/DO 15 (X132.13/X131.5)</p> <p>7: DI/DO 8 (X122.9/X121.7)</p> <p>8: DI/DO 12 (X132.9/X131.1)</p> <p>11: DI/DO 9 cyclic</p> <p>12: DI/DO 10 cyclic</p> <p>13: DI/DO 11 cyclic</p> <p>14: DI/DO 13 cyclic</p> <p>15: DI/DO 14 cyclic</p> <p>16: DI/DO 15 cyclic</p> <p>17: DI/DO 8 cyclic</p> <p>18: DI/DO 12 cyclic</p>		
Index:	<p>[0] = Encoder 1</p> <p>[1] = Encoder 2</p> <p>[2] = Encoder 3</p>		
Dependency:	Refer to: p0490, p0728, p2509, p2510, p2511		
Notice:	<p>To select the values:</p> <p>For CX32, NX10 and NX15, only DI/DO 8, 9, 10, 11 can be selected as fast inputs (refer to the Equipment Manual).</p> <p>To the terminal designation:</p>		
Note:	<p>The first designation is valid for CU320, the second for CU310.</p> <p>DI/DO: Bidirectional Digital Input/Output</p> <p>The terminal must be set as input (p0728).</p> <p>If a parameter change is rejected, a check should be performed as to whether the input terminal is already being used in p0488, p0489, p0493, p0494, p0495, p0580 or p0680.</p> <p>Direct measurement via p2518 has a higher priority than measurements via p0489.</p> <p>For the direct measuring probe evaluation, the DP clock cycle must be integer multiple of the position controller clock cycle.</p>		

p2519[0...n]		LR position actual value preprocessing config. DDS changeover / s_act config DDS		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: Closed loop position control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	5	1	
Description:	Sets the behavior of the position actual value preprocessing for the position controller for a DDS changeover. Re p2519 = 1: In the following cases, for a DDS changeover, the actual position actual value becomes invalid and the reference point is reset: - the EDS effective for the closed-loop position control changes. - the encoder assignment changes (p2502). - the mechanical relationships change (p2503 ... p2506). - the direction of rotation changes (p1821). For absolute encoders, the status of the adjustment (p2507) is also reset if the same absolute encoder remains selected for the closed-loop position control, but the mechanical relationships or the direction of rotation have changed. In the operation state, in addition, a fault (F07494) is generated.			
Notice:	The remaining setting values are intended for expanded functionality.			
Note:	The behavior for a DDS changeover is determined using the value of p2519 in the target data set.			

r2520[0...2]		CO: LR Position actual value preprocessing encoder control word / ActVal_prep STW			
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 4010		
	P-Group: Closed loop position control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the encoder control word generated by the position actual value preprocessing.				
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Request function 1	Yes	No	-
	01	Request function 2	Yes	No	-
	02	Request function 3	Yes	No	-
	03	Request function 4	Yes	No	-
	04	Request command bit 0	Yes	No	-
	05	Request command bit 1	Yes	No	-
	06	Request command bit 2	Yes	No	-
	07	Flying measurement mode/search for reference mark	Flying measurement	Reference marks	-
	13	Request absolute value cyclic	Yes	No	-
	14	Request parking encoder	Yes	No	-
	15	Request acknowledge encoder fault	Yes	No	-
Dependency:	Refer to: p0480				
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: Cl: p0480[0] = r2520[0], Cl: p0480[1] = r2520[1] and Cl: p0480[2] = r2520[2]				

r2521[0...3]	CO: LR position actual value / s_act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the actual position actual value determined by the position actual value preprocessing.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, r2526		
Note:	r2526.0 = 1 --> The position actual value in r2521[0] for the position control is valid. r2527.0 = 1 --> The position actual value in r2521[1] for encoder 1 is valid. r2528.0 = 1 --> The position actual value in r2521[2] for encoder 2 is valid. r2529.0 = 1 --> The position actual value in r2521[3] for encoder 3 is valid.		
r2522[0...3]	CO: LR velocity actual value / v_act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [1000 LU/min]	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting - [1000 LU/min]
Description:	Display and connector output for the actual position actual value determined by the velocity actual value preprocessing.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, r2526		
Note:	r2526.0 = 1 --> The velocity actual value in r2522[0] for the position control is valid. r2527.0 = 1 --> The velocity actual value in r2522[1] for encoder 1 is valid. r2528.0 = 1 --> The velocity actual value in r2522[2] for encoder 2 is valid. r2529.0 = 1 --> The velocity actual value in r2522[3] for encoder 3 is valid.		
r2523[0...3]	CO: LR measured value / Measured value		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the value determined by the function "reference mark search" and "measuring probe evaluation".		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, r2526		

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Note: r2526.2 = 1 --> The measured value in r2523[0] for the position control is valid.
 r2527.2 = 1 --> The measured value in r2523[1] for encoder 1 is valid.
 r2528.2 = 1 --> The measured value in r2523[2] for encoder 2 is valid.
 r2529.2 = 1 --> The measured value in r2523[3] for encoder 3 is valid.

r2524	CO: LR LU/mm / LU/mm		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3630, 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [LU]	- [LU]	- [LU]
Description:	Display and connector output for the internal length units LU/mm.		
Dependency:	Refer to: p0404		

r2524	CO: LR LU/revolution / LU/revolution		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3630, 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [LU]	- [LU]	- [LU]
Description:	Display and connector output for the internal length units LU/motor revolution.		
Dependency:	Refer to: p0404		

p2525[0...n]	CO: LR encoder adjustment offset / Enc_adj offset		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: EDS, p0140	Func. diagram: 4010
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [LU]	4294967295 [LU]	0 [LU]
Description:	Position offset when adjusting the absolute encoder.		
Dependency:	Refer to: p0404, p2507, p2733		
Note:	The position offset is only relevant for absolute encoders. The drive determines the value when adjusting the absolute encoder and the user should not change it.		

r2526.0...9	CO/BO: LR status word / ZSW				
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed loop position control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the position controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Position actual value valid	Yes	No	4010, 4015
	01	Referencing active	Yes	No	4010
	02	Measured value valid	Yes	No	3615, 4010
	03	Closed-loop position control active	Yes	No	4015
	04	Fixed stop reached	Yes	No	3617, 4025

05	Fixed stop outside window	Yes	No	3617, 4025
06	Position controller output limited	Yes	No	4015
07	Request tracking mode	Yes	No	-
08	Clamping active when traveling to fixed stop	Yes	No	4025
09	Setting value for adjustment valid	Yes	No	-

Dependency:

Refer to: r2521, r2522, r2523

Note:

Re bit 04:

The signal is influenced via p2634.

Re bit 05:

The signal is influenced via p2635.

r2527.0...2 CO/BO: LR actual value sensing status word encoder 1 / ActValSensZSW enc1

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	-	

Description:

Display and BICO output for the status word of the position actual value sensing from encoder 1.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	-
01	Referencing active	Yes	No	-
02	Measured value valid	Yes	No	-

r2528.0...2 CO/BO: LR actual value sensing status word encoder 2 / ActValSensZSW enc2

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	-	

Description:

Display and BICO output for the status word of the position actual value sensing from encoder 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	-
01	Referencing active	Yes	No	-
02	Measured value valid	Yes	No	-

r2529.0...2 CO/BO: LR actual value sensing status word encoder 3 / ActValSensZSW enc3

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	-	

Description:

Display and BICO output for the status word of the position actual value sensing from encoder 3.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Position actual value valid	Yes	No	-
01	Referencing active	Yes	No	-
02	Measured value valid	Yes	No	-

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p2530	CI: LR position setpoint / s_set		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Closed loop position control Not for motor type: - Min - Max -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4015, 4020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the position setpoint of the position controller.		
Dependency:	Refer to: r2665		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2530 = r2665		

p2531	CI: LR velocity setpoint / v_set		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Closed loop position control Not for motor type: - Min - Max -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the velocity setpoint of the position controller.		
Dependency:	Refer to: r2666		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2531 = r2666		

p2532	CI: LR position actual value / s_act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Closed loop position control Not for motor type: - Min - Max -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4015, 4020, 4025 Unit selection: - Expert list: 1 Factory setting 2521[0]
Description:	Sets the signal source for the position actual value of the position controller.		
Dependency:	Refer to: r2521		

p2533[0...n]	LR position setpoint filter time constant / s_set_filt T		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00 [ms] Max 1000.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.00 [ms]	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the time constant for the position setpoint filter (PT1).		
Note:	The effective Kv factor (position loop gain) is reduced with the filter. This allows a softer control behavior with improved tolerance with respect to noise/disturbances. Applications: - reduces the pre-control dynamic response. - jerk limiting.		

p2534[0...n]	LR velocity pre-control factor / v_prectrl fact		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.00 [%]	Access level: 1 Func. diagram: 4015, 4025 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Setting to activate and weight the velocity pre-control value. Value = 0 % --> The pre-control is de-activated.		
Dependency:	Refer to: p2535, p2536, r2563		
Note:	When the axis control loop is optimally set as well as a precisely determined equivalent time constant of the velocity control loop, the pre-control factor is 100%.		
p2534[0...n]	LR speed pre-control factor / n_prectrl fact		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.00 [%]	Access level: 1 Func. diagram: 4015, 4025 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Setting to activate and weight the speed pre-control value. Value = 0 % --> The pre-control is de-activated.		
Dependency:	Refer to: p2535, p2536, r2563		
Note:	When the axis control loop is optimally set as well as a precisely determined equivalent time constant of the speed control loop, the pre-control factor is 100%.		
p2535[0...n]	LR velocity pre-control balancing filter dead time / v_prectrlFit t_dead		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2.00	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0.00
Description:	Sets the "fractional" dead time to emulate the timing behavior of the velocity control loop. The selected multiplier refers to the position controller clock cycle (deadtime= p2535 * p0115[4]).		
Dependency:	Refer to: p0115, p2536		
Notice:	When velocity pre-control is active (p2534 > 0 %), the following applies: In addition to the set dead time (p2535), internally two position controller clock cycles are effective. When velocity pre-control is inactive (p2534 = 0 %), the following applies: No dead time is effective (p2535 and internal).		
Note:	Together with p2536, the timing behavior of the velocity control loop can be emulated.		
p2535[0...n]	LR speed pre-control balancing filter dead time / n_prectrlFit t_dead		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2.00	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0.00
Description:	Sets the "fractional" dead time to emulate the timing behavior of the speed control loop. The selected multiplier refers to the position controller clock cycle (deadtime= p2535 * p0115[4]).		
Dependency:	Refer to: p0115, p2536		

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Notice: When speed pre-control is active (p2534 > 0 %), the following applies:
 In addition to the set dead time (p2535), internally two position controller clock cycles are effective.
 When speed pre-control is inactive (p2534 = 0 %), the following applies:
 No dead time is effective (p2535 and internal).

Note: Together with p2536, the timing behavior of the closed-loop control loop can be emulated.

p2536[0...n]	LR velocity pre-control balancing filter PT1 / v_prectrl filt PT1		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	0.00 [ms]
Description:	Sets a PT1 filter to emulate the timing behavior of the velocity control loop.		
Dependency:	Refer to: p2535		
Notice:	When velocity pre-control is inactive (p2534 = 0 %), the following applies: If a PT1 filter has been set, it is not effective.		
Note:	Together with p2535, the timing behavior of the velocity control loop can be emulated.		

p2536[0...n]	LR speed pre-control symmetrizing filter PT1 / n_prectrl filt PT1		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	0.00 [ms]
Description:	Sets a PT1 filter to emulate the timing behavior of the closed-speed control loop.		
Dependency:	Refer to: p2535		
Notice:	When speed pre-control is inactive (p2534 = 0 %), the following applies: If a PT1 filter has been set, it is not effective.		
Note:	Together with p2535, the timing behavior of the closed-loop control loop can be emulated.		

p2537	CI: LR position controller adaptation / Adaptation		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the adaptation of the proportional gain of the position controller.		
Dependency:	Refer to: p2538		

p2538[0...n]	LR proportional gain / Kp		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [1000/min]	300.000 [1000/min]	1.000 [1000/min]
Description:	Sets the proportional gain (P gain, position loop gain, Kv factor) of the position controller.		
Dependency:	Refer to: p2537, p2539, p2555, r2557, r2558		

Note: The proportional gain is used define at which traversing velocity which following error is obtained (without pre-control)
 Low proportional gain:
 Slow response to a setpoint - actual value difference, the following error becomes large.
 High proportional gain:
 Fast response to the setpoint - actual value difference, the following error becomes small.

p2539[0...n]	LR integral time / Tn		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100000.00 [ms]	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Setting to activate the integral time of the position controller. Value = 0 ms --> The I component of the position controller is de-activated.		
Dependency:	Refer to: p2538, r2559		

p2540	CO: LR position controller output velocity limit / LR_outp v_lim		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.000 [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max 1000.000 [m/min]	Access level: 3 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting 1000.000 [m/min]
Description:	Setting and connector output for the velocity limit of the position controller output.		
Dependency:	Refer to: p2541		

p2540	CO: LR position controller output speed limit / LR_outp n_lim		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.000 [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max 210000.000 [rpm]	Access level: 3 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting 210000.000 [rpm]
Description:	Setting and connector output for the speed limit of the position controller output.		
Dependency:	Refer to: p2541		

p2541	CI: LR position controller output velocity limit signal source / LR_out v_lim S_src		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max -	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 2540[0]
Description:	Sets the signal source for the position controller output limit.		
Dependency:	Refer to: p2540		

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p2541	CI: LR position controller output speed limit signal source / LR_out n_lim S_src		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max -	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 2540[0]
Description:	Sets the signal source for the position controller output limit.		
Dependency:	Refer to: p2540		
p2542	LR standstill window / Standstill window		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647 [LU]	Access level: 1 Func. diagram: 4020 Unit selection: - Expert list: 1 Factory setting 200 [LU]
Description:	Sets the standstill window for the standstill monitoring function. After the standstill monitoring time expires, it is cyclically checked whether the difference between the setpoint and actual position is located within the standstill window and, if required, an appropriate fault is output. Value = 0 --> The standstill monitoring is de-activated.		
Dependency:	Refer to: p2543, p2544		
Note:	The following applies for the setting of the standstill and positioning window: Standstill window (p2542) >= positioning window (p2544)		
p2543	LR standstill monitoring time / t_standstill monit		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [ms]	Access level: 1 Func. diagram: 4020 Unit selection: - Expert list: 1 Factory setting 200.00 [ms]
Description:	Sets the standstill monitoring time for the standstill monitoring function. After the standstill monitoring time expires, it is cyclically checked whether the difference between the setpoint and actual position is located within the standstill window and, if required, an appropriate fault is output.		
Dependency:	Refer to: p2542, p2545		
Note:	The following applies for the setting of the standstill and positioning monitoring time: Standstill monitoring time (p2543) <= positioning monitoring time (p2545)		
p2544	LR positioning window / Pos_window		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647 [LU]	Access level: 1 Func. diagram: 4020 Unit selection: - Expert list: 1 Factory setting 40 [LU]
Description:	Sets the positioning window for the positioning monitoring function. After the positioning monitoring time expires, it is checked once as to whether the difference between the setpoint and actual position lies within the positioning window and if required an appropriate fault is output. Value = 0 --> The positioning monitoring function is de-activated.		
Dependency:	Refer to: p2542, p2545, r2684		

Note: The following applies for the setting of the standstill and positioning window:
Standstill window (p2542) >= positioning window (p2544)

p2545	LR positioning monitoring time / t_pos_monit		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4020
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100000.00 [ms]	1000.00 [ms]

Description: Sets the positioning monitoring time for the positioning monitoring.
After the positioning monitoring time expires, it is checked once as to whether the difference between the setpoint and actual position lies within the positioning window and if required an appropriate fault is output.

Dependency: Refer to: p2543, p2544, r2684

Note: The following applies for the setting of the standstill and positioning monitoring time:
Standstill monitoring time (p2543) <= positioning monitoring time (p2545)

p2546[0...n]	LR dynamic following error monitoring tolerance / s_delta_monit tol		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: 4025
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [LU]	2147483647 [LU]	1000 [LU]

Description: Sets the tolerance for the dynamic following error monitoring.
If the dynamic following error (r2563) exceeds the selected tolerance, then an appropriate fault is output.
Value = 0 --> The dynamic following error monitoring is de-activated.

Dependency: Refer to: r2563, r2684

Note: The tolerance bandwidth is intended to prevent the dynamic following error monitoring incorrectly responding due to operational control sequences (e.g. during load surges).

p2547	LR cam switching position 1 / Cam position 1		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: 4025
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-2147483648 [LU]	2147483647 [LU]	0 [LU]

Description: Sets the cam switching position 1.

Dependency: Refer to: p2548, r2683


Caution: Only after the axis has been referenced can it be guaranteed that the cam switching signals when output have a "true" position reference.



Note: Position actual value <= cam switching position 1 --> r2683.8 = 1 signal
Position actual value > cam switching position 1 --> r2683.8 = 0 signal

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p2548	LR cam switching position 2 / Cam position 2		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min -2147483648 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647 [LU]	Access level: 1 Func. diagram: 4025 Unit selection: - Expert list: 1 Factory setting 0 [LU]
Description:	Sets the cam switching position 2.		
Dependency:	Refer to: p2547, r2683		
Caution:	Only after the axis has been referenced can it be guaranteed that the cam switching signals when output have a "true" position reference.		
			
Note:	Position actual value <= cam switching position 2 --> r2683.9 = 1 signal Position actual value > cam switching position 2 --> r2683.9 = 0 signal		
p2549	BI: LR enable 1 / Enable 1		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 899.2
Description:	Sets the signal source for the position controller enable 1.		
Dependency:	Refer to: r0899, p2550		
Note:	The position controller is enabled by the following AND logic operation: - BI: p2549 - BI: p2550		
p2550	BI: LR enable 2 / Enable 2		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the position controller enable 2.		
Dependency:	Refer to: p2549		
Note:	The position controller is enabled by the following AND logic operation: - BI: p2549 - BI: p2550 When the function module "position control" or "basic positioner" is activated, the following BICO interconnection is established: - BI: p2550 = 1		

p2551	BI: LR setpoint signal fixed / Mess setp fixed		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the "setpoint fixed" signal. BI: p2551 = 1 signal: The end of the positioning operation on the setpoint side is signaled and the positioning and standstill monitoring activated. BI: p2551 = 0 signal: The start of a positioning operation or tracking mode on the setpoint side is signaled and the positioning and standstill monitoring de-activated.		
Dependency:	Refer to: p2554, r2683		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2551 = r2683.2		
p2552	BI: LR signal travel to fixed stop active / Signal TfS act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4025 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the signal "travel to fixed stop active". BI: p2552 = 1 signal: The activity associated with travel to fixed stop is signaled and the detection of the fixed stop is started via the maximum following error (p2634).		
Dependency:	Refer to: r2683		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2552 = r2683.14		
p2553	BI: LR signal fixed stop reached / Signal fixed stop		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4025 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the signal "fixed stop reached". BI: p2553 = 1 signal: When the fixed stop is reached, this is signaled and the fixed stop monitoring window is activated.		
Dependency:	Refer to: r2683		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2553 = r2683.12		

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p2554	BI: LR signal traversing command active / Sig trav_cmnd act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the signal "traversing command active". BI: p2554 = 1 signal: It is signaled that positioning is active and therefore the positioning monitoring is not activated with the signal "setpoint fixed" (p2551).		
Dependency:	Refer to: p2551, r2684		
Note:	When the function module "basic positioner" (r0108.4 = 1) is activated, the following BICO interconnection is established: BI: p2554 = r2684.15		
p2555	CI: LR LU/revolution LU/mm / LU/rev LU/mm		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting 2524[0]
Description:	Sets the signal source for the reference of the internal length units LU to motor revolution for rotary encoders and to mm for linear encoders.		
Dependency:	Refer to: p0404, r2524		
Note:	The signal value is used to convert the length unit to the speed or velocity setpoint.		
r2556	CO: LR position setpoint after setpoint smoothing / s_set after interp		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the position setpoint after setpoint smoothing.		
r2557	CO: LR position controller input system deviation / LR_inp sys dev		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the difference between the position setpoint and the position actual value at the position controller input.		

r2558	CO: LR position controller output P component / LR_outp P comp		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the P component at the output of the position controller (velocity setpoint).		

r2558	CO: LR position controller output P component / LR_outp P comp		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the P component at the output of the position controller (speed setpoint).		

r2559	CO: LR position controller output I component / LR_outp I comp		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the I component at the output of the position controller (velocity setpoint).		

r2559	CO: LR position controller output I component / LR_outp I comp		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Display and connector output for the I component at the output of the position controller (speed setpoint).		

r2560	CO: LR velocity setpoint / v_set		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Display and connector output for the velocity setpoint after limiting (CI: p2541).		

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r2560	CO: LR speed setpoint / n_set		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed setpoint after limiting (CI: p2541).		
<hr/>			
r2561	CO: LR velocity pre-control value / v_prectrl val		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the velocity setpoint as a result of precontrol.		
<hr/>			
r2561	CO: LR speed pre-control value / n_prectrl val		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed setpoint as a result of precontrol.		
<hr/>			
r2562	CO: LR velocity setpoint total / v_set total		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the total velocity setpoint. This value is obtained from the sum of the velocity pre-control and position controller output.		
Dependency:	Refer to: r2560, r2561		
<hr/>			
r2562	CO: LR total speed setpoint / n_set total		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the total speed setpoint. This value is obtained from the sum of the speed pre-control and position controller output.		
Dependency:	Refer to: r2560, r2561		

r2563	CO: LR following error dynamic model / Follow error dyn		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4025 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the dynamic following error. This value is the deviation, corrected by the velocity-dependent component, between the position setpoint and the position actual value.		
Note:	For p2534 >= 100 % (pre-control activated) the following applies: The dynamic following error (r2563) corresponds to the system deviation (r2557) at the position controller input. For 0 % < p2534 < 100 % (pre-control activated) or p2534 = 0 % (pre-control de-activated) the following applies: The dynamic following error (r2563) is the deviation between the measured position actual value and a value that is calculated from the position setpoint via a PT1 model. This compensates the system-related velocity-dependent system deviation for a P controller.		
r2564	CO: LR force pre-control value / F_prectrl val		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for the force setpoint.		
Dependency:	Refer to: p1511, p1512		
Note:	The force pre-control value is the derivation over time of the velocity pre-control value and is referred to a high inertia mass of 1000.0 kg. When using the pre-control, then this should be evaluated corresponding to the actual mass.		
r2564	CO: LR torque pre-control value / M_prectrl val		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed loop position control Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 1 Func. diagram: 4015 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for the torque precontrol value.		
Dependency:	Refer to: p1511, p1512		
Note:	The torque pre-control value is the derivation over time of the speed pre-control value and is referred to a moment of inertia of 1 kgm ² /2 PI. When using the pre-control, then this should be evaluated corresponding to the actual moment of inertia.		
r2565	CO: LR following error actual / Following err act		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: - Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 4015 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Display and connector output for the actual following error. This value is the deviation between the position setpoint - after fine interpolation - and the position actual value.		

2 Parameters

2.2 List of parameters

Notice: When speed pre-control is active (p2534 > 0 %), the following applies:
To calculate this value, the position setpoint is delayed by two position controller clock cycles.
When speed pre-control is inactive (p2534 = 0 %), the following applies:
To calculate this value, the position setpoint is delayed by two position controller clock cycles.

r2566	LR velocity input pre-control / v inp prectrl		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the velocity at the input of the pre-control channel.		
Note:	This display parameter is used for diagnostics even when the pre-control is inactive (p2534 = 0%).		

r2566	LR speed input pre-control / n inp prectrl		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 3_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the speed at the input of the pre-control channel.		
Note:	This display parameter is used for diagnostics even when the pre-control is inactive (p2534 = 0%).		

p2567[0...n]	LR force pre-control mass / F_prectrl mass		
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 27_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000000 [kg]	10000.000000 [kg]	1.000000 [kg]
Description:	Sets the mass for the force pre-control.		
Dependency:	Refer to: p2534, r2564		
Note:	When calculating the force pre-control value (r2654), the derivation over time of the speed pre-control value is multiplied by p2567. For reasons associated with the compatibility to earlier firmware releases, the factory setting for p2567 = 1 kg. This means that CO: r2564 remains, as standard, the derivation over time of the velocity pre-control value and refers, as before, to a weight of 1 kg. For force pre-control, the mass can now be directly entered into p2567 (instead of subsequently evaluating the pre-control value).		

p2567[0...n]	LR torque pre-control moment of inertia / M_prectrl M_inertia		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4015
	P-Group: Closed loop position control	Units group: 25_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000000 [kgm ²]	100000.000000 [kgm ²]	0.159155 [kgm ²]
Description:	Sets the moment of inertia for the torque pre-control.		
Dependency:	Refer to: p2534, r2564		

Note: When calculating the torque pre-control value (r2654), the time derivation of the speed pre-control value is multiplied by $2 \text{ PI} * \text{p2567}$.

For reasons associated with the compatibility to earlier firmware versions, the factory setting for p2567 = $1 \text{ kgm}^2/2 \text{ PI}$. This means that CO: r2564 remains as standard the derivation over time of the speed pre-control value and is referred, as before, to a moment of inertia of $1 \text{ kgm}^2/2 \text{ PI}$. For torque pre-control, the moment of inertia can now be directly entered into p2567 (instead of subsequently evaluating the pre-control value).


p2568	BI: EPOS STOP cam activation / STOP cam act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to activate the function "STOP cam". BI: p2568 = 1 signal --> The evaluation of the STOP cam minus (BI: p2569) and STOP cam plus (BI: p2570) is active.		
Dependency:	Refer to: p2569, p2570		
Note:	The traversing range can also be limited using software limit switches.		

p2569	BI: EPOS STOP cam minus / STOP cam minus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the STOP cam in the negative direction of travel.		
Recommend.:	Set the OFF3 ramp-down time (p1135), so that the axis, after reaching the STOP cam at the maximum velocity, does not move through a higher braking travel than is actually available. Sets message 07491 as alarm (A07491): Set the maximum deceleration (p2573), so that the axis, after reaching the STOP cam at the maximum velocity, does not move through a higher braking travel than is actually available.		
Dependency:	Refer to: p1135, p2568, p2570, p2573, r2684		
Caution:	The STOP cams are low active. Sets message 07491 as fault (F07491): For a 0 signal, the axis is stopped with the OFF3 ramp-down time (p1135), status signal r2684.13 is set to 1, saved and the appropriate fault is output. After the fault has been acknowledged, only motion moving away from the STOP cam is permitted. For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.13 is set to 0. Sets message 07491 as alarm (A07491): For a 0 signal, the axis is stopped with the maximum deceleration (p2573), status signal r2684.13 is set to 1, saved and the appropriate alarm is output. Only motion away from the STOP cam is permitted. For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.13 is set to 0 and the alarm is deleted.		



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2.2 List of parameters

p2570	BI: EPOS STOP cam plus / STOP cam plus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the STOP cam in the positive direction of travel.		
Recommend.:	Set the OFF3 ramp-down time (p1135), so that the axis, after reaching the STOP cam at the maximum velocity, does not move through a higher braking travel than is actually available. Sets message 07492 as alarm (A07492): Set the maximum deceleration (p2573), so that the axis, after reaching the STOP cam at the maximum velocity, does not move through a higher braking travel than is actually available.		
Dependency:	Refer to: p1135, p2568, p2569, p2573, r2684		
Caution:	The STOP cams are low active.		
	Sets message 07492 as fault (F07492): For a 0 signal, the axis is stopped with the OFF3 ramp-down time (p1135), status signal r2684.14 is set to 1, saved and the appropriate fault is output. After the fault has been acknowledged, only motion moving away from the STOP cam is permitted. For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.14 is set to 0. Sets message 07492 as alarm (A07492): For a 0 signal, the axis is stopped with the maximum deceleration (p2573), status signal r2684.14 is set to 1, saved and the appropriate alarm is output. Only motion away from the STOP cam is permitted. For a 0/1 signal and valid travel direction, when the STOP cam is exited, this is detected and the status signal r2684.14 is set to 0 and the alarm is deleted.		
p2571	EPOS maximum velocity / v_max		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [1000 LU/min]	40000000 [1000 LU/min]	30000 [1000 LU/min]
Description:	Sets the maximum velocity for the "basic positioner" function (EPOS).		
Dependency:	Refer to: r1084, r1087, p2503, p2504, p2505, p2506		
Note:	The maximum velocity is active in all of the operating modes of the basic positioner. The maximum velocity for the basic positioner should be aligned with the maximum speed/velocity of the speed/velocity controller: Rotary encoders: $p2571[1000 \text{ LU/min}] = \min(r1084 , r1087)[\text{rpm}] \times p2505/p2504 \times p2506/1000$ Linear encoders: $p2571[1000 \text{ LU/min}] = \min(r1084 , r1087)[\text{m/min}] \times p2503/10[\text{m}]$		
p2572	EPOS maximum acceleration / a_max		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [1000 LU/s ²]	2000000 [1000 LU/s ²]	100 [1000 LU/s ²]
Description:	Sets the maximum acceleration for the "basic positioner" function (EPOS).		
Dependency:	Refer to: p2619, p2644		

Note: The maximum acceleration appears to exhibit jumps (without jerk).
 "Traversing blocks" operating mode:
 The programmed acceleration override (p2619) acts on the maximum acceleration.
 "Direct setpoint input/MDI" mode:
 The acceleration override is effective (p2644, 4000 hex = 100 %).
 "Jog" and "search for reference" modes
 No acceleration override is active. The axis starts with the maximum acceleration.

p2573	EPOS maximum deceleration / -a_max		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [1000 LU/s ²]	2000000 [1000 LU/s ²]	100 [1000 LU/s ²]

Description: Sets the maximum deceleration for the "basic positioner" function (EPOS).
Dependency: Refer to: p2620, p2645
Note: The maximum deceleration appears to exhibit jumps (without jerk).
 "Traversing blocks" operating mode:
 The programmed deceleration override (p2620) acts on the maximum deceleration.
 "Direct setpoint input/MDI" mode:
 The deceleration override is effective (p2645, 4000 hex = 100 %).
 "Jog" and "search for reference" modes
 No deceleration override is effective. The axis breaks with the maximum deceleration.

p2574	EPOS jerk limiting / Jerk lim		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3635
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1 [1000 LU/s ³]	100000000 [1000 LU/s ³]	10000 [1000 LU/s ³]

Description: Sets the jerk limiting
Dependency: Refer to: p2572, p2573, p2575
Note: The jerk limiting is internally converted into a jerk time as follows:

$$\text{Jerk time } T_r = \max(p2572, p2573) / p2574$$
 The jerk time is internally limited to 1000 ms and is rounded-off to an integer multiple of the sampling time positioning (p0115[5]).
 The jerk time is valid for the acceleration and deceleration phases also for unequal maximum acceleration (p2572) and maximum deceleration (p2573).
 For unequal maximum acceleration and maximum deceleration, the motion is not optimal from a time perspective as the jerk limit cannot be used for the lower of the two values.
 If, in the traversing profile, the acceleration time without jerk limiting is less than the jerk time T_r , then the motion with jerk limiting is not optimum from a time perspective.
 For traversing motion with a direct transition between acceleration and deceleration (i.e. jerk time is greater than the constant velocity phase), jerk can increase up to twice the parameterized jerk.
 CONTINUE_FLYING with direction reversal acts internally just like a CONTINUE_WITH_STOP without the "position reached" being set. Without jerk limiting, this behavior can hardly be noticed as, when reversing, the position setpoint is only kept at zero for one interpolator clock cycle.
 For block change enable CONTINUE_WITH_STOP, jerk limiting results in a longer delay time.

2 Parameters

2.2 List of parameters

p2575	BI: EPOS jerk limiting activation / Jerk limit act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to activate the jerk limiting. Activating/de-activating: - using BI: p2575 = 1 signal or 0 signal. - using the command JERK in the traversing block (only for BI: p2575 = 0 signal).		
Dependency:	Refer to: p2574		
Note:	A change of the signal state at the binector input is only accepted at zero speed.		
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p2576	EPOS modulo correction modulo range / Modulo corr range		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 1 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 360000 [LU]
Description:	Sets the modulo range for axes with modulo correction.		
Dependency:	Refer to: p2577		
<hr/>			
p2577	BI: EPOS modulo correction activation / Modulo corr act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3630, 3635 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to activate modulo correction.		
Dependency:	Refer to: p2576		
Note:	When the signal state changes at the binector input, this only becomes effective in the "ready for switching on" state. Selecting modulo correction: The actual position setpoint in the modulo range is corrected. The position actual value differs from the position setpoint by the following error and can also leave the modulo range. De-selecting modulo correction: It is based on the actual position actual value.		
<hr/>			
p2578	CI: EPOS software limit switch minus signal source / SW limSw Min S_src		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3630 Unit selection: - Expert list: 1 Factory setting 2580[0]
Description:	Sets the signal source for the software limit switch minus.		
Dependency:	Refer to: p2579, p2580, p2581, p2582		
Notice:	A change to the software limit switch becomes immediately effective. If the software limit switch is changed, then this results in the positions in the traversing blocks being checked.		

Note: The following applies for the setting of the software limit switch:
Software limit switch minus < software limit switch plus

p2579	CI: EPOS software limit switch plus signal source / SW limSwPlus S_src		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	2581[0]

Description: Sets the signal source for the software limit switch plus.

Dependency: Refer to: p2578, p2580, p2581, p2582

Notice: A change to the software limit switch becomes immediately effective.
If the software limit switch is changed, then this results in the positions in the traversing blocks being checked.

Note: The following applies for the setting of the software limit switch:
Software limit switch minus < software limit switch plus

p2580	CO: EPOS software limit switch minus / SW limSwitch minus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-2147482648 [LU]	2147482647 [LU]	-2147482648 [LU]

Description: Sets the software limit switch in the negative direction of travel.

Dependency: Refer to: p2578, p2579, p2581, p2582

p2581	CO: EPOS software limit switch plus / SW lim switch plus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-2147482648 [LU]	2147482647 [LU]	2147482647 [LU]

Description: Sets the software limit switch in the positive direction of travel.

Dependency: Refer to: p2578, p2579, p2580, p2582

p2582	BI: EPOS software limit switch activation / SW lim sw act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to activate the "software limit switch".

Dependency: Refer to: p2578, p2579, p2580, p2581

Caution: Software limit switch effective:
- axis is referenced (r2684.11 = 1) and BI: p2582 = 1 signal.
Software limit switch ineffective:
- modulo correction active (BI: p2577 = 1 signal).
- search for reference is executed.



2 Parameters

2.2 List of parameters

Notice: Target position for relative positioning outside software limit switch:
The traversing block is started and the axis comes to a standstill at the software limit switch. An appropriate alarm is output and the traversing block is interrupted. Traversing blocks with valid position can be activated.
Target position for absolute positioning outside software limit switch:
In the "traversing blocks" mode, the traversing block is not started and an appropriate fault is output.
Axis outside the valid traversing range:
If the axis is already outside the valid traversing range, then an appropriate fault is output. The fault can be acknowledged at standstill. Traversing blocks with valid position can be activated.

Note: The traversing range can also be limited using STOP cams.

p2583	EPOS backlash compensation / Backlash comp		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -200000 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200000 [LU]	Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 0 [LU]

Description: Sets the amount of play (backlash) for positive or negative play.
0: The backlash compensation is de-activated.
> 0: Positive backlash (normal case)
When the direction is reversed, the encoder actual value leads the actual value.
< 0: Negative backlash
When the direction is reversed, the actual value leads the encoder actual value.

Dependency: If a stationary axis is referenced by setting the reference point, or an adjusted with absolute encoder is powered up, then the setting of p2604 is relevant for entering the compensation value.
p2604 = 1:
Traveling in the positive direction -> A compensation value is immediately entered.
Traveling in the negative direction -> A compensation value is not entered
p2604 = 0:
Traveling in the positive direction -> A compensation value is not entered
Traveling in the negative direction -> A compensation value is immediately entered.
When again setting the reference point (a referenced axis) or for "flying referencing", p2604 is not relevant but instead the history of the axis.
Refer to: p2604, r2667

p2585	EPOS jog 1 setpoint velocity / Jog 1 v_set		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -40000000 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3610 Unit selection: - Expert list: 1 Factory setting -300 [1000 LU/min]

Description: Sets the setpoint velocity for jog 1.

Dependency: Refer to: p2587, p2589, p2591

p2586	EPOS jog 2 setpoint velocity / Jog 2 v_set		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -40000000 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3610 Unit selection: - Expert list: 1 Factory setting 300 [1000 LU/min]


Description: Sets the setpoint velocity for jog 2.

Dependency: Refer to: p2588, p2590, p2591

p2587	EPOS jog 1 traversing distance / Jog 1 distance		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3610 Unit selection: - Expert list: 1 Factory setting 1000 [LU]
Description:	Sets the traversing distance for incremental jog 1.		
Dependency:	Refer to: p2585, p2589, p2591		
Note:	Incremental jog 1 is started with BI: p2591 = 1 signal and BI: p2589 = 0/1 signal. With BI: p2589 = 0 signal, incremental jog is interrupted.		
p2588	EPOS jog 2 traversing distance / Jog 2 distance		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3610 Unit selection: - Expert list: 1 Factory setting 1000 [LU]
Description:	Sets the traversing distance for incremental jog 2.		
Dependency:	Refer to: p2586, p2590, p2591		
Note:	Incremental jog 2 is started with BI: p2591 = 1 signal and BI: p2590 = 0/1 signal. With BI: p2590 = 0 signal, incremental jogging is interrupted.		
p2589	BI: EPOS jog 1 signal source / Jog 1 S_src		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3610, 3625 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for jog 1.		
Dependency:	When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573). BI: p2591 = 0 signal The axis endlessly moves with the setpoint velocity, jog 1 (p2585). BI: p2591 = 1 signal The axis traverses through a parameterized distance (p2585) with the setpoint velocity, jog 1 (p2587). Refer to: p2572, p2573, p2585, p2587, p2591		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

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p2590	BI: EPOS jog 2 signal source / Jog 2 S_src		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3610, 3625 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for jog 2.		
Dependency:	When jogging, the axis is accelerated or braked with the maximum acceleration/deceleration (p2572/p2573). BI: p2591 = 0 signal The axis endlessly moves with the setpoint velocity, jog 2 (p2586). BI: p2591 = 1 signal The axis traverses through a parameterized distance (p2586) with the setpoint velocity, jog 2 (p2588). Refer to: p2572, p2573, p2586, p2588, p2591		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
p2591	BI: EPOS jogging incremental / Jog incr		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3610 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for jogging incremental.		
Dependency:	Refer to: p2585, p2586, p2587, p2588, p2589, p2590		
p2593	CI: EPOS LU/revolution LU/mm / LU/rev LU/mm		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3630 Unit selection: - Expert list: 1 Factory setting 2524[0]
Description:	Sets the signal source for the reference of the internal length units LU to motor revolution for rotary encoders and to mm for linear encoders.		
Dependency:	Refer to: p0404, r2524, p2594		
Note:	The signal value is used to convert the length unit to the speed or velocity setpoint.		
p2594[0...2]	CI: EPOS Maximum velocity externally limited / v_Max ext lim		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max -	Access level: 3 Func. diagram: 3630 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the externally limited maximum velocity.		
Index:	[0] = Setpoint limit absolute [1] = Setpoint limiting positive [2] = Setpoint limiting negative		
Dependency:	Refer to: r2524, p2571, p2593		
Warning:	In order that the externally limited velocity can be effective for the EPOS operating modes, connector input p2593 must be correctly interconnected.		
			

p2595	BI: EPOS referencing start / Ref start		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612, 3625, 3614 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to start the "search for reference" or "flying referencing". BI: p2595 = 0/1 signal Referencing is started. BI: p2595 = 1/0 signal Referencing is interrupted.		
Dependency:	Refer to: p2597, p2598, p2599, r2684		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Search for reference (BI: p2597 = 0 signal): The reference point approach can only be activated (0/1 edge) after traversing motion that is being processed has been completed. With the start, where relevant, the state signal "reference point set" (r2684.11) is reset. Flying referencing (BI: p2597 = 1 signal): With the start, the state signal "reference point set" (r2684.11) is not reset.		
p2596	BI: EPOS set reference point / Set ref_pt		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the "set reference point".		
Dependency:	Refer to: p2598, p2599, r2684		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	Reference point setting is effective in the following operating states: - in the basic state. - for FIXED STOP with progress condition END (corresponds to the initial state). - for traversing block interrupted via BI: p2640 = 0 signal (intermediate stop). - for EPOS not enabled (BI: p2656 = 0 signal) and position actual value valid (BI: p2658 = 1 signal).		
p2597	BI: EPOS referencing type selection / Ref_typ select		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612, 3614, 3625 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select referencing type. 1 signal: Flying referencing 0 signal: Search for reference		
Dependency:	Refer to: p2595		
Note:	Referencing is activated as follows: - Select the referencing type (BI: p2597) - Start referencing (BI: p2595 = 0/1 signal)		

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p2598[0...3]	CI: EPOS reference point coordinate signal source / Ref_pt coord S_src		
SERVO (EPOS, Pos ctrl), SERVO_AC (EPOS, Pos ctrl), VECTOR (EPOS, Pos ctrl), VECTOR_AC (EPOS, Pos ctrl)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612, 3614 Unit selection: - Expert list: 1 Factory setting [0] 2599[0] [1] 0 [2] 0 [3] 0

Description: Sets the signal source for the reference point coordinate.
 This value is used as reference for the following referencing operations:
 - search for reference
 - set reference point
 - flying referencing
 - absolute value adjustment

Index:
 [0] = CI-loop pos ctrl
 [1] = Encoder 1
 [2] = Encoder 2
 [3] = Encoder 3

Dependency: Refer to: p2502, p2507, p2595, p2596, p2597, p2599

Note: When the function module "basic positioner" (r0108.4 = 1) is activated, the following applies:
 Incremental measuring system:
 After the reference point is reached, the drive accepts the actual axis position from the position received via the connector input p2598[0].
 Absolute encoder:
 When adjusting the encoder, the position received via the connector input is set as the actual axis position. The position offset to the actual encoder value is displayed in p2525.

p2599	CO: EPOS reference point coordinate value / Ref_pt coord val		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Integer32 P-Group: Closed loop position control Not for motor type: - Min -2147482648 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 0 [LU]

Description: Sets the position value for the reference point coordinate.
 This value is set as the actual axis position after referencing or adjustment.

Dependency: Refer to: p2507, p2525, p2595, p2596, p2597, p2598

p2600	EPOS search for reference reference point offset / Ref_pt offset		
A_INF, B_INF, R_INF, S_INF, SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -2147482648 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 0 [LU]

Description: Sets the reference point offset for search for reference.


Dependency: Refer to: p2598

p2601	EPOS flying referencing inner window / Inner window		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3614 Unit selection: - Expert list: 1 Factory setting 0 [LU]
Description:	Sets the inner window for flying referencing. Value = 0: The evaluation of the inner window is de-activated.		
Dependency:	Refer to: p2597, p2602, r2684		
Notice:	The inner window must be set so that it is smaller than the outer window.		
Note:	If the difference between the reference point coordinate and detected actual position is less than the inner window, then no correction is executed for a referenced axis. If the difference between the reference point coordinate and detected actual position is greater than the inner window and less than the outer window (p2602), then a correction is executed for a referenced axis.		
p2602	EPOS flying referencing outer window / Outer window		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3614 Unit selection: - Expert list: 1 Factory setting 0 [LU]
Description:	Sets the outer window for flying referencing. Value = 0: The evaluation of the outer window is de-activated.		
Dependency:	Refer to: p2597, r2684		
Notice:	The inner window must be set so that it is smaller than the outer window.		
Note:	If the difference between the reference point coordinate and detected actual position is greater than the outer window, then no correction is executed for the referenced axis. Further, an appropriate message is output and r2684.3 is set to 1.		
p2603	EPOS flying referencing, positioning mode relative / Pos_mode relative		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the relative positioning mode for flying referencing. Value = 1: The corrected setpoint is not calculated into the traversing distance. Value = 0: The corrected setpoint is calculated into the traversing distance.		
Dependency:	Refer to: p2597, p2623, p2648		
Notice:	For p2603 = 0 the direction can change.		

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p2604	BI: EPOS search for reference start direction / Srch for ref dir		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal sources for the start direction of the search for reference. 1 signal: Start in the negative direction. 0 signal: Start in the positive direction.		
Dependency:	Refer to: p2583, p2595, p2597		
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p2605	EPOS search for reference approach velocity reference cam / v_appr ref_cam		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 1 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 5000 [1000 LU/min]
Description:	Sets the approach velocity to the reference cam for the search for reference.		
Dependency:	The search for reference only starts with the approach velocity to the reference cam when there is a reference cam (p2607 = 1). Refer to: p2595, p2597, p2604, p2606, p2607		
Note:	When traversing to the reference cam, the velocity override is effective. If, at the start of the search for reference, the axis is already at the reference cam, then the axis immediately starts to traverse to the zero mark.		
<hr/>			
p2606	EPOS search for reference reference cam maximum distance / Ref_cam max s		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 2147482647 [LU]
Description:	Sets the maximum distance after the start of the search for reference when traversing to the reference cam.		
Dependency:	Refer to: p2595, p2597, p2604, p2605, p2607		
Note:	When using a reversing cam, the maximum distance must be set appropriately long.		
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p2607	EPOS search for reference reference cam present / Ref_cam pres		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned8 P-Group: Basic positioner Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets whether or not a reference cam is present for the search for reference. Value = 1: Reference cam present. Value = 0: No reference cam present.		
Dependency:	Refer to: p2595, p2597, p2604, p2605, p2606		

p2608	EPOS search for reference approach velocity zero mark / v_appr ref_ZM		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 1 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 300 [1000 LU/min]
Description:	Sets the approach velocity after detecting the reference cam to search for the zero mark for the search for reference.		
Dependency:	If there is no reference cam (p2607 = 0), the search for reference immediately starts with the axis traversing to the zero mark. Refer to: p2595, p2597, p2604, p2607, p2609, p2610		
Caution:	If the reference cam is not adjusted so that at each search for reference the same zero mark for synchronization is detected, then an "incorrect" axis reference point is obtained. After the reference cam has been left, the search for the zero mark is activated with a time delay due to internal factors. This is the reason that the reference cam should be adjusted in this center between two zero marks and the approach velocity should be adapted to the distance between two zero marks.		
			
Note:	The velocity override is not effective when traversing to the zero mark.		
p2609	EPOS search for reference max distance ref cam and zero mark / Max s ref_cam ZM		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 20000 [LU]
Description:	Sets the maximum distance after leaving the reference cam when traversing to the zero mark.		
Dependency:	Refer to: p2595, p2597, p2604, p2607, p2608, p2610		
p2610	EPOS search for ref. tol. bandwidth for distance to zero mark / Tol_band to ZM		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 2147482647 [LU]
Description:	Sets the tolerance bandwidth for the distance to the zero mark The zero mark is evaluated within the maximum distance between the reference cam and zero mark (p2609) minus the tolerance bandwidth for the distance to the zero mark (p2610).		
Dependency:	Refer to: p2609		
p2611	EPOS search for reference approach velocity reference point / v_appr ref_pt		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 1 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 300 [1000 LU/min]
Description:	Sets the approach velocity after detecting the zero mark to approach the reference point.		
Dependency:	Refer to: p2595, p2597, p2604, p2607, p2609, p2610		
Note:	When traversing to the reference point, the velocity override is not effective.		

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p2612	BI: EPOS search for reference reference cam / Ref_cam		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the reference cam.		
Dependency:	Refer to: p2607		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
<hr/>			
p2613	BI: EPOS search for reference reversing cam minus / Rev minus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the reversing cam in the negative direction of travel. 1 signal: Reversing cam not reached. 0 signal: Reversing cam reached.		
Dependency:	Refer to: p2614		
Note:	If, during the search for reference from the reversing cam minus and plus, a 0 signal is detected, then the axis remains stationary (at standstill).		
<hr/>			
p2614	BI: EPOS search for reference reversing cam plus / Rev plus		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the reversing cam in the negative direction of travel. 1 signal: Reversing cam not reached. 0 signal: Reversing cam reached.		
Dependency:	Refer to: p2613		
Note:	If, during the search for reference from the reversing cam minus and plus, a 0 signal is detected, then the axis remains stationary (at standstill).		
<hr/>			
p2615	EPOS maximum number of traversing blocks / Trav_block qty max		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: C2(17) Data type: Unsigned8 P-Group: Basic positioner Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 64	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 64
Description:	Sets the maximum number of traversing blocks that are available.		
Dependency:	Refer to: p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2623, p2624		

p2616[0...n]	EPOS traversing block block number / Trav_blk, blkNo.		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer16 P-Group: Basic positioner Not for motor type: - Min -1	Calculated: - Dyn. index: p2615 Units group: - Scaling: - Max 63	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting -1
Description:	Sets a block number. -1: Invalid block number. These blocks are not taken into account. 0 ... 63: Valid block number.		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2617, p2618, p2619, p2620, p2621, p2622, p2623, p2624		
p2617[0...n]	EPOS traversing block position / Trav_block pos		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -2147482648 [LU]	Calculated: - Dyn. index: p2615 Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 0 [LU]
Description:	Sets the target position for the traversing block.		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2616, p2618, p2619, p2620, p2621, p2622, p2623, p2624		
Note:	The target position is approached in either relative or absolute terms depending on p2623.		
p2618[0...n]	EPOS traversing block velocity / Trav_block v		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min 1 [1000 LU/min]	Calculated: - Dyn. index: p2615 Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 600 [1000 LU/min]
Description:	Sets the velocity for the traversing block.		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2616, p2617, p2619, p2620, p2621, p2622, p2623, p2624, p2646		
Note:	The velocity can be influenced using the velocity override (p2646).		
p2619[0...n]	EPOS traversing block acceleration override / Trav_block a_over		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min 1.0 [%]	Calculated: - Dyn. index: p2615 Units group: - Scaling: - Max 100.0 [%]	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the acceleration override for the traversing block. The override refers to the maximum acceleration (p2572).		
Dependency:	The number of indices depends on p2615. Refer to: p2572, p2615, p2616, p2617, p2618, p2620, p2621, p2622, p2623, p2624		

p2620[0...n]	EPOS traversing deceleration override / Trav_block -a_over		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: p2615	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.0 [%]	100.0 [%]	100.0 [%]
Description:	Sets the deceleration override for the traversing block. The override refers to the maximum deceleration (p2573).		
Dependency:	The number of indices depends on p2615. Refer to: p2573, p2615, p2616, p2617, p2618, p2619, p2621, p2622, p2623, p2624		
Notice:	If, when calculating the traversing profile, it is identified that the target position of the next block with the programmed deceleration override will not be reached without direction reversal (flying block change), then the old (actual) deceleration override remains effective.		

p2621[0...n]	EPOS traversing block task / Trav_block task		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: p2615	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	9	1
Description:	Sets the required task for the traversing block.		
Value:	1: POSITIONING 2: FIXED STOP 3: ENDLESS_POS 4: ENDLESS_NEG 5: WAITING 6: GOTO 7: SET_O 8: RESET_O 9: JERK		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2622, p2623, p2624		

p2622[0...n]	EPOS traversing block task parameter / Trav_blk task_par		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: p2615	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-2147483648	2147483647	0
Description:	Sets additional information/data of the appropriate task for the traversing block.		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2623, p2624		
Note:	The following should be set depending on the task: FIXED STOP: Clamping torque and clamping force (rotary 0...65536 [0.01 Nm], linear 0...65536 [N]) WAIT: Delay time [ms] GOTO: Block number SET_O: 1, 2 or 3 - set direct output 1, 2 or 3 (both) RESET_O: 1, 2 or 3 - reset direct output 1, 2 or 3 (both) JERK: 0 - de-activate, 1 - activate		

p2623[0...n]	EPOS traversing block task mode / Trav_block mode		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned16 P-Group: Basic positioner Not for motor type: - Min 0	Calculated: - Dyn. index: p2615 Units group: - Scaling: - Max 65535	Access level: 1 Func. diagram: 3515, 3616 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the influence of the task for the traversing block. Value = 0000 cccc bbbb aaaa cccc: Positioning mode cccc = 0000 --> ABSOLUTE cccc = 0001 --> RELATIVE cccc = 0010 --> ABS_POS (only for a rotary axis with modulo correction) cccc = 0011 --> ABS_NEG (only for a rotary axis with modulo correction) bbbb: Progression condition bbbb = 0000 --> END bbbb = 0001 --> CONTINUE WITH STOP bbbb = 0010 --> CONTINUE FLYING bbbb = 0011 --> CONTINUE EXTERNAL bbbb = 0100 --> CONTINUE EXTERNAL WAIT bbbb = 0101 --> CONTINUE EXTERNAL ALARM aaaa: IDs aaaa = 000x --> show/hide block (x = 0: show, x = 1: hide)		
Dependency:	The number of indices depends on p2615. Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2624		
p2624	EPOS traversing block sorting / Trav_block sort		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned16 P-Group: Basic positioner Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the traversing blocks for sorting corresponding to their block number. Procedure: Set p2624 = 0 --> 1. Sorting is started and the parameters are automatically reset to zero once the operation has been completed.		
Dependency:	Refer to: p2615, p2616, p2617, p2618, p2619, p2620, p2621, p2622, p2623		
Note:	After sorting, the traversing blocks are written at the beginning of the memory in increasing sequence without any gaps.		
p2625	BI: EPOS traversing block selection bit 0 / Trav_blk sel bit 0		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3616, 3640 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to select the traversing block, bit 0.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2626, p2627, p2628, p2629, p2630		

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p2626	BI: EPOS traversing block selection bit 1 / Trav_blk sel bit 1		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the traversing block, bit 1.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2625, p2627, p2628, p2629, p2630		

p2627	BI: EPOS traversing block selection bit 2 / Trav_blk sel bit 2		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the traversing block, bit 2.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2625, p2626, p2628, p2629, p2630		

p2628	BI: EPOS traversing block selection bit 3 / Trav_blk sel bit 3		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the traversing block, bit 3.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2625, p2626, p2627, p2629, p2630		

p2629	BI: EPOS traversing block selection bit 4 / Trav_blk sel bit 4		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the traversing block, bit 4.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2625, p2626, p2627, p2628, p2630		

p2630	BI: EPOS traversing block selection bit 5 / Trav_blk sel bit 5		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the traversing block, bit 5.		
Dependency:	Binector inputs p2625, p2626, p2627, p2628, p2629 and p2630 are used to select one of the maximum of 64 traversing blocks. Refer to: p2625, p2626, p2627, p2628, p2629		

p2631	BI: EPOS activate traversing task (0 -> 1) / Trav_task act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3625
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for "activating traversing task". BI: p2631 = 0/1 signal The traversing task, selected using BI: p2625 ... p2630, is started.		
Dependency:	Refer to: p2625, p2626, p2627, p2628, p2629, p2630, p2640, p2641		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	To start a traversing block, the axis must be referenced (r2684.11 = 1). The status signal r2684.12 = 0/1 signal is used for acknowledgement. A traversing task can be influenced using the following signals: - intermediate stop via BI: p2640. - reject traversing task via BI: p2641.		

p2632	EPOS external block change evaluation / Ext BickChg eval		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 3615, 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the mode to evaluate "external block change".		
Value:	0: External block change via the measuring probe 1: External block change via BI: p2633		
Dependency:	Refer to: p2623, p2633, r2677, r2678		
Note:	In the mode "external block change via measuring probe (p2632 = 0), the following applies: When starting a traversing block with the block change enable CONTINUE_EXTERNAL, CONTINUE_EXTERNAL_WAIT and CONTINUE_EXTERNAL_ALARM an activated "flying referencing" is interrupted. After ending the block, "flying referencing" must be re-activated via BI: p2595 = 0/1 signal.		


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
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p2633	BI: EPOS external block change (0 -> 1) / Ext BlckChg (0->1)		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3615 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for "external block change". BI: p2633 = 0/1 signal		
Dependency:	The evaluation of the signal is only active p2632 = 1. Refer to: p2623, p2632, p2640, p2641, r2677, r2678		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	A 0/1 edge initiates a flying block change in the subsequent traversing block. When the external block change is identified, the actual position is saved in r2678. A traversing task can be influenced using the following signals: - intermediate stop via BI: p2640. - reject traversing task via BI: p2641.		
p2634[0...n]	EPOS fixed stop maximum following error / Following err max		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3617, 4025 Unit selection: - Expert list: 1 Factory setting 1000 [LU]
Description:	Sets the following error to detect the "fixed stop reached" state (r2526.4).		
Dependency:	Refer to: r2526, p2621, r2675		
Note:	The state "fixed stop reached" is detected if the following error exceeds the theoretically calculated following error value by p2634.		
p2635	EPOS fixed stop monitoring window / Fixed stop monit		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed loop position control Not for motor type: - Min 0 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3617, 4025 Unit selection: - Expert list: 1 Factory setting 100 [LU]
Description:	Sets the monitoring window of the actual position after the fixed stop is reached.		
Dependency:	Refer to: r2526, r2683		
Note:	If, after the fixed stop is reached, the end stop shifts in either the positive or negative direction by more than the value set here, then BO: r2526.5 is set to 1 and an appropriate message is output.		

p2637	BI: EPOS fixed stop reached / Fixed stop reached		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3617
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	2526.4
Description:	Sets the signal source for the feedback signal "fixed stop reached". BI: p2637 = 1 signal Fixed stop is reached. BI: p2637 = 0 signal Fixed stop is not reached.		
Dependency:	Refer to: r2526, p2634		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The identification of "fixed stop reached" is, for the factory setting, dependent on the signal BO: r2526.4 (fixed stop reached). This signal is influenced via p2634 (EPOS fixed stop, maximum following error).		
p2638	BI: EPOS fixed stop outside the monitoring window / Fixed stop outside		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3617
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	2526.5
Description:	Sets the signal source for the feedback signal "fixed stop outside the monitoring window". BI: p2638 = 1 signal Fixed stop is located outside the monitoring window. BI: p2638 = 0 signal Fixed stop is inside the monitoring window.		
Dependency:	Refer to: r2526, p2635		
Note:	The identification of "fixed stop outside the monitoring window" is, for the factory setting, dependent on signal BO: r2526.5 (fixed stop outside window). This signal is influenced via p2635 (EPOS fixed stop monitoring window).		
p2639	BI: EPOS force limit reached / F_limit reached		
SERVO (EPOS, Lin), SERVO_AC (EPOS, Lin)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1407.7
Description:	Sets the signal source for the feedback signal "force limit reached" when traversing to fixed stop. BI: p2639 = 1 signal Force limit has been reached. BI: p2639 = 0 signal Force limit has not been reached.		
Dependency:	Refer to: r1407		
Note:	The feedback signal from "force limit reached" is, for the factory setting, dependent on the signal BO: r1407.7 (torque limit reached).		

p2639	BI: EPOS torque limit reached / M_limit reached		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1407.7
Description:	Sets the signal source for the feedback signal "torque limit reached" when traversing to fixed stop. BI: p2639 = 1 signal Torque limit is reached. BI: p2639 = 0 signal Torque limit is not reached.		
Dependency:	Refer to: r1407		
Note:	The feedback signal from "torque limit reached" is, for the factory setting, dependent on the signal BO: r1407.7 (torque limit reached).		

p2640	BI: EPOS intermediate stop (0 signal) / Intermediate stop		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3620, 3625
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the "no intermediate stop/intermediate stop". BI: p2640 = 1 signal No intermediate stop. BI: p2640 = 0 signal Intermediate stop.		
Dependency:	Refer to: p2631, p2641, p2647, p2649		
Caution:	For BI: p2649 = 1 signal, the following applies: Motion starts without any explicit control signal.		
			
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	This signal is only effective in the modes "traversing blocks" and "direct setpoint input/MDI". When activating the intermediate stop, the axis brakes with the parameterized deceleration (p2620 or p2645).		

p2641	BI: EPOS reject traversing task (0 signal) / Trav_task reject		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3616, 3620, 3625
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for "do not reject traversing task/reject traversing task". BI: p2641 = 1 signal Do not reject traversing task. BI: p2641 = 0 signal Reject traversing task.		
Dependency:	Refer to: p2631, p2640, p2647, p2649		
Caution:	For BI: p2649 = 1 signal, the following applies: Motion starts without any explicit control signal.		
			

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: This signal is only effective in the modes "traversing blocks" and "direct setpoint input/MDI".
 When activating reject traversing tasks, then the axis brakes with the maximum deceleration (p2573).

p2642 **CI: EPOS direct setpoint input/MDI position setpoint / MDI s_set**

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 3618
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	2690[0]	

Description: Sets the signal source for the position setpoint in the mode "direct setpoint input/MDI".
Dependency: Refer to: p2648, p2649, p2650, p2690
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Depending on p2649, the position setpoint is either transferred continuously or edge-triggered.
 The position setpoint input is interpreted as length unit [LU].

p2643 **CI: EPOS direct setpoint input/MDI velocity setpoint / MDI v_set**

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 3618
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
-	-	2691[0]	

Description: Sets the signal source for the velocity setpoint in the "direct setpoint input/MDI mode".
Dependency: Refer to: p2649, p2650, p2691
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Depending on p2649, the velocity setpoint is either transferred continuously or edge-triggered.
 The velocity setpoint input is interpreted as [1000 LU/min].

p2644 **CI: EPOS direct setpoint input/MDI acceleration override / MDI a_over**

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 3618
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
-	-	2692[0]	

Description: Sets the signal source for the acceleration override in the operating mode "direct setpoint input/MDI".
Dependency: Refer to: p2649, p2650, p2692
Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.
Note: Depending on p2649, the acceleration override is either transferred continuously or edge-triggered.
 The signal value 4000 hex (16384 dec) corresponds to 100 %.

p2645 **CI: EPOS direct setpoint input/MDI deceleration override / MDI -a_over**

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 3618
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
-	-	2693[0]	

Description: Sets the signal source for the deceleration override in the operating mode "direct setpoint input/MDI".
Dependency: Refer to: p2649, p2650, p2693

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Notice: If, when calculating the traversing profile, it is identified that the target position with the programmed deceleration override cannot be reached without reversing the direction, then when accepting the dynamic values, the larger deceleration override is accepted and becomes effective.

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: Depending on p2649, the deceleration override is either transferred continuously or edge-triggered.
The signal value 4000 hex (16384 dec) corresponds to 100 %.

p2646

CI: EPOS velocity override / v_over

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 3630
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for the velocity override.

This velocity override is effective in the following operating modes "direct setpoint input/MDI", "traversing blocks", "jogging" and "search for reference" (when approaching the reference cam).

Dependency: Refer to: p2571, p2585, p2586, p2605, p2618, p2643, r2681

Notice: The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The effective override (r2681) can differ from the specified override due to limits (e.g. maximum velocity).

p2647

BI: EPOS direct setpoint input/MDI selection / MDI selection

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620, 3625, 3640
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for selecting the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2640, p2641, p2642, p2643, p2644, p2645, p2646, p2648, p2649, p2650, p2651, p2652, p2653

Note: In this mode, using BI: p2653 it is possible to make a flying changeover between setting-up and positioning.
In this mode, even if the axis is not referenced (r2684.11 = 0) relative positioning is possible.

p2648

BI: EPOS direct setpoint input/MDI positioning type / MDI pos_type

SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the positioning type in the mode "direct setpoint input/MDI".

BI: p2648 = 1 signal

Absolute positioning is selected.

BI: p2648 = 0 signal

Relative positioning is selected.

Dependency: Refer to: p2649, p2650, p2654

Notice: Absolute positioning:


To traverse, the reference point must be set (r2684.11 = 1).

Relative positioning:

To traverse, it is not necessary that the reference point is set.

Note: Depending on p2649, the positioning type is either transferred continuously or edge-triggered.

Binector input p2648 is only evaluated when connector input p2654 = 0. If p2654 is a value other than 0, the positioning type is evaluated by means of the set signal source.

p2649	BI: EPOS direct setpoint input/MDI transfer type selection / MDI trans_type sel		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to define how values are transferred in the operating mode "direct setpoint input/MDI". BI: p2649 = 1 signal Values are continually transferred (refer to parameter under dependency). BI: p2649 = 0 signal The values are transferred for BI: p2650 = 0/1 signal.		
Dependency:	Refer to: p2642, p2643, p2644, p2645, p2648, p2650, p2651, p2652		
Caution:	For BI: p2649 = 1 signal, the following applies: Motion starts without any explicit control signal.		
			
Note:	Parameter p2649 can only be changed when p0922 (p2079) = 999.		
p2650	BI: EPOS direct setpoint input/MDI setpoint acceptance edge / MDI setp_accept		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to accept the values for edge-triggered selection (BI: p2649 = 0 signal) in the operating mode "direct setpoint input/MDI". BI: p2650 = 0/1 signal and BI: p2649 = 0 signal Values are accepted, edge-triggered (refer to parameter under dependency).		
Dependency:	Refer to: p2640, p2641, p2642, p2643, p2644, p2645, p2648, p2649, p2651, p2652, r2684		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	The status signal r2684.12 = 0/1 signal is used for acknowledgement. The operating mode "direct setpoint input/MDI" can be influenced via the following signals: - intermediate stop via BI: p2640. - reject traversing task via BI: p2641.		
p2651	BI: EPOS direct setpoint input/MDI direction selection, positive / MDI dir_sel pos		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the positive direction selection in the operating mode "direct setpoint input/MDI".		
Dependency:	Refer to: p2576, p2648, p2649, p2650, p2652, p2653, p2654		

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Note: The following applies for "setting-up":

- the traversing direction can be entered using this binector input.
- if both directions (p2651, p2652) are selected, then the axis remains stationary (zero speed).
- if both directions (p2651, p2652) are de-selected, then the axis remains stationary (zero speed).

The following applies for "positioning":

Using binector inputs p2651 and p2652, when the modulo correction (BI: p2577 = 1 signal) is activated and for absolute positioning (BI: p2648 = 1 signal), the traversing direction is specified as follows:

BI: p2651 / BI: p2652

0 signal / 0 signal: Absolute positioning through the shortest distance.
1 signal / 0 signal: Absolute positioning in the positive direction.
0 signal / 1 signal: Absolute positioning in the negative direction.
1 signal / 1 signal: Absolute positioning through the shortest distance.

p2652	BI: EPOS direct setpoint input/MDI direction selection negative / MDI dir_sel neg		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the negative direction selection in the operating mode "direct setpoint input/MDI".

Dependency: Refer to: p2576, p2648, p2649, p2650, p2651, p2653, p2654

Note: The following applies for "setting-up":

- the traversing direction can be entered using this binector input.
- if both directions (p2651, p2652) are selected, then the axis remains stationary (zero speed).
- if both directions (p2651, p2652) are de-selected, then the axis remains stationary (zero speed).

The following applies for "positioning":

Using binector inputs p2651 and p2652, when the modulo correction (BI: p2577 = 1 signal) is activated and for absolute positioning (BI: p2648 = 1 signal), the traversing direction is specified as follows:

BI: p2651 / BI: p2652

0 signal / 0 signal: Absolute positioning through the shortest distance.
1 signal / 0 signal: Absolute positioning in the positive direction.
0 signal / 1 signal: Absolute positioning in the negative direction.
1 signal / 1 signal: Absolute positioning through the shortest distance.

p2653	BI: EPOS direct setpoint input/MDI setting-up selection / MDI setting-up sel		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for setting-up in the operating mode "direct setpoint input/MDI".

BI: p2653 = 1 signal

Setting-up selected.

BI: p2653 = 0 signal

Positioning selected.

Dependency: Refer to: p2651, p2652

Note: In the operating mode "direct setpoint input/MDI", it is possible to make a flying changeover between setting-up and positioning.

For "setup" (BI: p2653 = 1 signal), the following applies:

A traversing direction must be selected via binector inputs p2651 and p2652.

p2654	CI: EPOS direct setpoint input/MDI mode adaptation / MDI mode adapt		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to interconnect the MDI mode to the operating mode "direct setpoint input MDI" via PROFIBUS telegram 110. CI: p2654 = 0 The binector inputs listed below are evaluated. CI: p2654 > 0 The following binector inputs are not evaluated: - BI: p2648 (positioning type) - BI: p2651 (direction selection, positive) - BI: p2652 (direction selection, negative) In this case, the following definitions apply: Signal via CI: p2654 = xx0x hex -> absolute Signal via CI: p2654 = xx1x hex -> relative Signal via CI: p2654 = xx2x hex -> abs_pos (only for modulo correction) Signal via CI: p2654 = xx3x hex -> abs_neg (only for modulo correction)		
Dependency:	Refer to: p2648, p2651, p2652		

p2655[0...1]	BI: EPOS select tracking mode / Sel tracking mode		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 3635
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 1 [1] 2526.7
Description:	Sets the signal source to select tracking mode. BI: p2655[0] or BI: p2655[1] = 1 signal Tracking mode after withdrawing the enable signal from EPOS (BI: p2656 = 0 signal). BI: p2655[0] and BI: p2655[1] = 0 signal No tracking mode after withdrawing the enable signal from EPOS (BI: p2656 = 0 signal).		
Dependency:	Refer to: p2656		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		
Note:	For the following events, independent of the signal that is present, tracking mode is selected: - after booting. - after a 0/1 signal at BI: p2658 (EPOS position actual value, valid feedback signal). - while a fault is present.		

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p2656	BI: EPOS enable basic positioner / EPOS enable		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 2526.3
Description:	Sets the signal source to enable the basic positioner. BI: p2656 = 1 signal The basic positioner is enabled. BI: p2656 = 0 signal The basic positioner is not enabled.		
Dependency:	Refer to: r2526, p2655		
<hr/>			
p2657	CI: EPOS position actual value/position setting value / Pos act/set value		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3610, 3616, 3620, 3635 Unit selection: - Expert list: 1 Factory setting 2521[0]
Description:	Sets the signal source for the position actual value/position setting value.		
Dependency:	Refer to: r2521, p2658		
Note:	In the tracking mode, the position setpoint is taken from this connector input.		
<hr/>			
p2658	BI: EPOS pos. actual value valid feedback signal / Pos valid feedback		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting 2526.0
Description:	Sets the signal source for the feedback signal "position actual value is valid". BI: p2658 = 1 signal The position actual value received via CI: p2657 is valid. BI: p2658 = 0 signal The position actual value received via CI: p2657 is invalid.		
Dependency:	Refer to: r2526, p2657		
Note:	While a 0 signal is present, the position setpoint (p2665) is held at the value of 0.		

p2659	BI: EPOS referencing active feedback signal / Ref act fdbk		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting 2526.1
Description:	Sets the signal source for the feedback signal "referencing active". BI: p2659 = 1 signal Referencing is active. BI: p2659 = 0 signal Referencing is not active.		
Dependency:	Refer to: r2526		
p2660	CI: EPOS measured value referencing / Meas val ref		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Integer32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3612, 3614 Unit selection: - Expert list: 1 Factory setting 2523[0]
Description:	Sets the signal source for the measured value for the function "referencing".		
Dependency:	Refer to: r2523		
p2661	BI: EPOS measured value valid feedback signal / MeasVal valid fdbk		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 3612, 3614, 3615 Unit selection: - Expert list: 1 Factory setting 2526.2
Description:	Sets the signal source for the feedback signal "measured value valid". BI: p2661 = 1 signal The measured value received via CI: p2660 is valid. BI: p2661 = 0 signal The measured value received via CI: p2660 is invalid.		
Dependency:	Refer to: r2526, p2660		
p2662	BI: EPOS adjustment value valid feedback signal / Adj val valid FS		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2526.9
Description:	Sets the signal source for the feedback signal "adjustment value valid". BI: p2662 = 1 signal The adjustment value received via CI: p2660 is valid. BI: p2662 = 0 signal The adjustment value received via CI: p2660 is not valid.		
Dependency:	Refer to: r2526, p2660		

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p2663	BI: EPOS clamping active feedback signal / Clamping active FS
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Basic positioner Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting 2526.8
Description:	Sets the signal source for the feedback signal "clamping active for travel to fixed stop". BI: p2663 = 1 signal Clamping is active BI: p2663 = 0 signal Clamping is not active.
Dependency:	Refer to: r2526
Note:	The feedback signal from "terminals active" is, for the factory setting, dependent on the signal BO: r2526.8 (terminals active when moving to a fixed stop).

r2665	CO: EPOS position setpoint / s_set
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min - [LU] Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU] Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Displays the actual absolute position setpoint.
Dependency:	Refer to: p2530
Note:	As standard, the following BICO interconnection is established: CI: p2530 = r2665

r2666	CO: EPOS velocity setpoint / v_set
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min - [1000 LU/min] Calculated: - Dyn. index: - Units group: - Scaling: - Max - [1000 LU/min] Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting - [1000 LU/min]
Description:	Displays the actual velocity setpoint.
Dependency:	Refer to: p2531
Note:	As standard, the following BICO interconnection is established: CI: p2531 = r2666

r2667	CO: EPOS backlash compensation value / Backlash value
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min - [LU] Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU] Access level: 1 Func. diagram: 3635 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Displays the actual effective value for backlash compensation.
Dependency:	Refer to: p2516
Note:	As standard, the following BICO interconnection is established: CI: p2516 = r2667

r2669	CO: EPOS actual operating mode / Op mode act				
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Integer32	Dyn. index: -	Func. diagram: 3625, 3630		
	P-Group: Basic positioner	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the actual active operating mode. Value = 00 hex -> no operating mode active Value = 01 hex -> jogging active Value = 02 hex -> search for reference active Value = 04 hex -> traversing blocks active Value = 08 hex -> Positioning for direct setpoint input/MDI active Value = 10 hex -> Setting-up for direct setpoint input/MDI active Value = 20 hex -> flying referencing active				
Dependency:	Refer to: p2589, p2590, p2595, p2631, p2647, p2653				
r2670.0...15	CO/BO: EPOS status word active traversing block / ZSW act trav_block				
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 3615, 3625, 3650		
	P-Group: Basic positioner	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status word for the active traversing block. r2670.0: Active traversing block, bit 0 ... r2670.5: Active traversing block, bit 5 r2670.15: MDI active				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Active traversing block bit 0	Active	Not active	-
	01	Active traversing block bit 1	Active	Not active	-
	02	Active traversing block bit 2	Active	Not active	-
	03	Active traversing block bit 3	Active	Not active	-
	04	Active traversing block bit 4	Active	Not active	-
	05	Active traversing block bit 5	Active	Not active	-
	15	MDI active	Active	Not active	-
Dependency:	Refer to: p2631, p2647				
Note:	Re bit 00 ... 05: Displays the active traversing block in the traversing blocks operating mode. Re bit 15: For a 1 signal, the operating mode - direct setpoint input/MDI - is active				
r2671	CO: EPOS actual position setpoint / s_set act				
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Integer32	Dyn. index: -	Func. diagram: 3610, 3616, 3620		
	P-Group: Basic positioner	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	- [LU]	- [LU]	- [LU]		
Description:	Displays the position setpoint presently being processed.				
Note:	A position of 0 is displayed for non position-related tasks (e.g. ENDLESS_POS, ENDLESS_NEG).				

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2.2 List of parameters

r2672	CO: EPOS actual velocity setpoint / v_set act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer32	Dyn. index: -	Func. diagram: 3610, 3612, 3616, 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [1000 LU/min]	- [1000 LU/min]	- [1000 LU/min]
Description:	Displays the velocity setpoint presently being processed.		

r2673	CO: EPOS actual acceleration override / a_over act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3610, 3612, 3616, 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the acceleration override presently being processed.		
Note:	An override of 100% is effective in the "jogging" and "search for reference" operating modes.		

r2674	CO: EPOS actual deceleration override / -a_over act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3610, 3612, 3616, 3620
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the deceleration override presently being processed.		
Note:	An override of 100% is effective in the "jogging" and "search for reference" operating modes.		

r2675	CO: EPOS actual task / Task act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 3616
	P-Group: Basic positioner	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	9	-
Description:	Displays the task that is presently being processed.		
Value:	0: Inactive 1: POSITIONING 2: FIXED STOP 3: ENDLESS_POS 4: ENDLESS_NEG 5: WAITING 6: GOTO 7: SET_O 8: RESET_O 9: JERK		
Dependency:	Refer to: p2621		

r2676	CO: EPOS actual task parameter / Task para act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the task parameter presently being processed in the "traversing blocks" operating mode.		
Dependency:	Refer to: p2622		
Note:	The following is displayed depending on the task: FIXED STOP: Clamping torque (0 ... 65536 [0.01 Nm]) or clamping force (0 ... 65536 [N]) WAIT: Delay time [ms] GOTO: Block number SET_O: 1, 2, 3 --> direct output 1, 2 or 3 (both) is set RESET_O: 1, 2, 3 --> direct output 1, 2 or 3 (both) is reset JERK: 0 --> de-activate, 1 --> activate		
r2677	CO: EPOS actual task mode / Task mode act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Unsigned16 P-Group: Basic positioner Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 3616 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the task mode presently being processed.		
Dependency:	Refer to: p2623		
r2678	CO: EPOS external block change actual position / Ext BlckChg s_act		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 3615, 3616, 3620 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Displays the actual position for the following events: - external block change via measuring probe (p2632 = 0, BI: p2661 = 0/1 signal). - external block change via BI: p2633 (p2632 = 1, BI: p2633 = 0/1 signal). - activate traversing task (BI: p2631 = 0/1 signal).		
Dependency:	Refer to: p2631, p2632, p2633, p2661		
r2680	CO: EPOS clearance reference cam and zero mark / Clearance cam/ZM		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min - [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [LU]	Access level: 1 Func. diagram: 3612 Unit selection: - Expert list: 1 Factory setting - [LU]
Description:	Displays the clearance determined between the reference cam and zero mark in the search for reference.		

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r2681	CO: EPOS velocity override effective / v_over effective			
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3630	
	P-Group: Basic positioner	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	- [%]	- [%]	- [%]	
Description:	Displays the actual effective velocity override.			
Dependency:	Refer to: p2571, p2646			
Note:	The effective override can differ from the specified override due to limits (e.g. p2571, maximum velocity).			
r2682	CO: EPOS residual distance to go / Residual distance			
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Integer32	Dyn. index: -	Func. diagram: 3635	
	P-Group: Basic positioner	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	- [LU]	- [LU]	- [LU]	
Description:	Displays the current residual distance.			
	The remaining distance is the distance to still to be moved through up to the end of the actual positioning task.			
Dependency:	Refer to: r2665, r2671, r2678			
r2683.0...14	CO/BO: EPOS status word 1 / POS_ZSW1			
SERVO (Lin, Pos ctrl), SERVO_AC (Lin, Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 3645	
	P-Group: Closed loop position control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays status word 1 for the basic positioner (EPOS).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Tracking mode active	Yes	No
				3635, 4020
	01	Velocity limiting active	Yes	No
	02	Setpoint fixed	Yes	No
	03	Set position reached	Yes	No
	04	Axis moves forward	Yes	No
	05	Axis moves backward	Yes	No
	06	Software limit switch minus reached	Yes	No
	07	Software limit switch plus reached	Yes	No
	08	Position actual value <= cam switching position 1	Yes	No
	09	Position actual value <= cam switching position 2	Yes	No
				4025
	10	Direct output 1 via traversing block	Yes	No
	11	Direct output 2 via traversing block	Yes	No
	12	Fixed stop reached	Yes	No
				3616, 3617
	13	Fixed stop clamping force reached	Yes	No
				3616, 3617
	14	Travel to fixed stop active	Yes	No
				3616, 3617
Dependency:	Refer to: r2684			

Note: Re bit 02, 04, 05, 06, 07:
This signals designate the state after jerk limiting.
Re bit 08, 09:
These signals are generated in the "closed-loop position control" function module.

r2683.0...14 CO/BO: EPOS status word 1 / POS_ZSW1

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 3645
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

- - -

Description: Displays status word 1 for the basic positioner (EPOS).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Tracking mode active	Yes	No	3635, 4020
	01	Velocity limiting active	Yes	No	3630
	02	Setpoint fixed	Yes	No	3635
	03	Set position reached	Yes	No	3635
	04	Axis moves forward	Yes	No	3635
	05	Axis moves backward	Yes	No	3635
	06	Software limit switch minus reached	Yes	No	3635
	07	Software limit switch plus reached	Yes	No	3635
	08	Position actual value <= cam switching position 1	Yes	No	4025
	09	Position actual value <= cam switching position 2	Yes	No	4025
	10	Direct output 1 via traversing block	Yes	No	3616
	11	Direct output 2 via traversing block	Yes	No	3616
	12	Fixed stop reached	Yes	No	3616, 3617
	13	Fixed stop clamping torque reached	Yes	No	3616, 3617
	14	Travel to fixed stop active	Yes	No	3616, 3617

Dependency: Refer to: r2684

Note: Re bit 02, 04, 05, 06, 07:
This signals designate the state after jerk limiting.
Re bit 08, 09:
These signals are generated in the "closed-loop position control" function module.

r2684.0...15 CO/BO: EPOS status word 2 / POS_ZSW2

SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 3646
	P-Group: Closed loop position control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

- - -

Description: Displays status word 2 for the basic positioner (EPOS).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Search for reference active	Active	Not active	3612
	01	Flying referencing active	Active	Not active	3614
	02	Referencing active	Active	Not active	-
	03	Printing mark outside outer window	Yes	No	3614
	04	Axis accelerating	Yes	No	3635
	05	Axis decelerating	Yes	No	3635
	06	Jerk limiting active	Yes	No	3635
	07	Activate correction	Yes	No	3635

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08	Following error in tolerance	Yes	No	4025
09	Modulo correction active	Yes	No	-
10	Target position reached	Yes	No	4020
11	Reference point set	Yes	No	3612, 3614, 3630
12	Acknowledgement traversing block activated	Yes	No	3616, 3620
13	STOP cam minus active	Yes	No	3630
14	STOP cam plus active	Yes	No	3630
15	Traversing command active	Yes	No	3635

Note:

Re bit 02:

The "referencing active" signal is an OR logic operation of "search for reference active" and "flying referencing active".

Re bit 00 ... 07 and 11 ... 14:

These signals are generated in the function module "basic positioner".

Re bit 08:

The signal is generated in the "closed-loop position control" function module.

r2685

CO: EPOS corrective value / Corrective value

SERVO (EPOS),
SERVO_AC (EPOS),
VECTOR (EPOS),
VECTOR_AC (EPOS)

Can be changed: -

Calculated: -

Access level: 1

Data type: Integer32

Dyn. index: -

Func. diagram: 3635

P-Group: Basic positioner

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

- [LU]

- [LU]

- [LU]

Description:

Displays the corrective value for the position actual value.

Dependency:

Refer to: r2684

Note:

As standard, the following BICO interconnection is established: CI: p2513 = r2685

Using this value, e.g. modulo corrections are carried out.

r2686[0...1]

CO: EPOS force limit effective / F_limit eff

SERVO (EPOS, Lin),
SERVO_AC (EPOS,
Lin)

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 3616, 3617

P-Group: Basic positioner

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

- [%]

- [%]

- [%]

Description:

Displays the effective force limiting.

r2686[0]:

Displays the effective upper force limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523).

r2686[1]:

Displays the effective lower force limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523).

Index:

[0] = Upper

[1] = Lower

Dependency:

Refer to: p1520, p1521, p1522, p1523, r2676

Note:

As standard, the following BICO interconnections are established:

CI: p1528 = r2686[0]

CI: p1529 = r2686[1]

r2686[0...1]	CO: EPOS torque limiting effective / M_limit eff		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: 3616, 3617 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the effective torque limiting. r2686[0]: Displays the effective upper torque limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523). r2686[1]: Displays the effective lower torque limiting when traversing to fixed stop (referred to CI: p1522, CI: p1523).		
Index:	[0] = Upper [1] = Lower		
Dependency:	Refer to: p1520, p1521, p1522, p1523, r2676		
Note:	As standard, the following BICO interconnections are established: CI: p1528 = r2686[0] CI: p1529 = r2686[1]		
r2687	CO: EPOS force setpoint / F_set		
SERVO (EPOS, Lin), SERVO_AC (EPOS, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [N]	Access level: 3 Func. diagram: 3616, 3617 Unit selection: - Expert list: 1 Factory setting - [N]
Description:	Displays the effective force setpoint when reaching the fixed stop (referred to CI: p1522, CI: p1523).		
Dependency:	Refer to: p1520, p1521, p1522, p1523, r2676		
r2687	CO: EPOS torque setpoint / M_set		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: - Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Nm]	Access level: 3 Func. diagram: 3616, 3617 Unit selection: - Expert list: 1 Factory setting - [Nm]
Description:	Displays the effective torque setpoint when reaching the fixed stop (referred to CI: p1522, CI: p1523).		
Dependency:	Refer to: p1520, p1521, p1522, p1523, r2676		
p2690	CO: EPOS position fixed setpoint / Pos fixed value		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Integer32 P-Group: Basic positioner Not for motor type: - Min -2147482648 [LU]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147482647 [LU]	Access level: 1 Func. diagram: 3618 Unit selection: - Expert list: 1 Factory setting 0 [LU]
Description:	Sets a fixed setpoint for the position.		
Dependency:	Refer to: p2642, p2648		
Note:	As standard, the following BICO interconnection is established: CI: p2642 = r2690		

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p2691	CO: EPOS velocity fixed setpoint / v fixed value		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: Unsigned32 P-Group: Basic positioner Not for motor type: - Min 1 [1000 LU/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 40000000 [1000 LU/min]	Access level: 1 Func. diagram: 3618 Unit selection: - Expert list: 1 Factory setting 600 [1000 LU/min]
Description:	Sets a fixed setpoint for the velocity.		
Dependency:	Refer to: p2643		
Note:	As standard, the following BICO interconnection is established: CI: p2643 = r2691		
p2692	CO: EPOS acceleration override, fixed setpoint / a_over fixed val		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min 0.100 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [%]	Access level: 1 Func. diagram: 3618 Unit selection: - Expert list: 1 Factory setting 100.000 [%]
Description:	Sets a fixed setpoint for the acceleration override.		
Dependency:	Refer to: p2572, p2644		
Note:	As standard, the following BICO interconnection is established: CI: p2644 = r2692 The percentage value refers to the maximum acceleration (p2572).		
p2693	CO: EPOS deceleration override, fixed setpoint / -a_over fixed val		
SERVO (EPOS), SERVO_AC (EPOS), VECTOR (EPOS), VECTOR_AC (EPOS)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Basic positioner Not for motor type: - Min 0.100 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [%]	Access level: 1 Func. diagram: 3618 Unit selection: - Expert list: 1 Factory setting 100.000 [%]
Description:	Sets a fixed setpoint for the deceleration override.		
Dependency:	Refer to: p2573, p2645		
Note:	As standard, the following BICO interconnection is established: CI: p2645 = r2693 The percentage value refers to the maximum deceleration (p2573).		
r2700	CO: Reference frequency / f_ref		
A_INF, B_INF, R_INF	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output of the actual reference quantity for the frequency (p2000). All frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). This parameter has the unit Hz.		
Dependency:	Refer to: p2000		
Note:	This BICO parameter provides the numerical value of the reference quantity p2000 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.		

r2700	CO: Reference speed/reference frequency / n_ref/f_ref		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the reference quantity for speed and frequency (p2000). All speeds or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz) = reference speed (in rpm) / 60 This parameter has the unit rpm.		
Dependency:	Refer to: p2000		
Note:	This BICO parameter provides the numerical value of the reference quantity p2000 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.		
r2700	CO: Reference velocity/reference frequency actual / v_ref/f_ref act		
ENC (Lin_enc)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the actual reference quantity for velocity and frequency. All velocities or frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The following applies: Reference frequency (in Hz) = reference velocity (in m/min) / 60		
Dependency:	Refer to: p2000		
Note:	This BICO parameter provides the numerical value of the reference quantity p2000 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.		
r2700	CO: Reference frequency actual / f_ref act		
S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output of the actual reference quantity for the frequency (p2000). All frequencies specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). This parameter has the unit Hz.		
Dependency:	Refer to: p2000		
Note:	This BICO parameter provides the numerical value of the reference quantity p2000 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.		

r2700	CO: Reference velocity/reference frequency actual / v_ref/f_ref act		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Display and connector output for the actual reference quantity for velocity and frequency.</p> <p>All velocities or frequencies specified as relative value are referred to this reference quantity.</p> <p>The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).</p> <p>The following applies: Reference frequency (in Hz) = reference velocity (in m/min) / 60</p>		
Dependency:	Refer to: p2000		
Note:	<p>This parameter represents the numerical value of the reference quantity in the currently selected units and is only available for interconnection with Drive Control Chart (DCC).</p> <p>If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor.</p> <p>Example 1:</p> <p>The signal of an analog input (e.g. r4055[0]) is connected to a velocity setpoint (e.g. p1070[0]). The actual percentage input value is cyclically converted into the absolute velocity setpoint using the reference velocity (p2000).</p> <p>Example 2:</p> <p>The setpoint from PROFIBUS (r2050[1]) is connected to a velocity setpoint (e.g. p1070[0]). The actual input value is cyclically converted into a percentage value via the pre-specified scaling 4000 hex. This percentage value is converted to the absolute velocity setpoint via reference velocity (p2000).</p>		

r2701	CO: Reference voltage / Reference voltage		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Connector output of the reference quantity for voltages p2001.</p> <p>All voltages specified as relative value are referred to this reference quantity.</p> <p>The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).</p> <p>This parameter has the unit Vrms.</p>		
Dependency:	Refer to: p2001		
Note:	<p>This BICO parameter provides the numerical value of the reference quantity p2001 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.</p>		

r2701	CO: Reference voltage / Reference voltage		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	<p>Display and connector output of the reference quantity for voltages p2001.</p> <p>All voltages specified as relative value are referred to this reference quantity.</p> <p>The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).</p> <p>This parameter has the unit V.</p>		
Dependency:	Refer to: p2001		

Note: This BICO parameter provides the numerical value of the reference quantity p2001 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2702		CO: Reference current / Reference current		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Connector output of the reference quantity for currents p2002. All currents specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). This parameter has the unit Arms.			
Dependency:	Refer to: p2002			
Note:	This BICO parameter provides the numerical value of the reference quantity p2002 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.			

r2703		CO: Reference force actual / Ref force cur		
HLA, SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the actual reference quantity for forces. All forces specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).			
Dependency:	p0505, r0108.12 Refer to: p2003			
Note:	This BICO parameter represents the numerical value of the reference quantity in the currently selected units and is only available for interconnection with Drive Control Chart (DCC). It is not suitable for interconnecting for cyclic communication. If a BICO interconnection is established between different physical quantities, then the particular reference quantities are used as internal conversion factor. Example: The actual value of the total force (r0079[0]) is connected to a test socket (e.g. p0771[0]). The actual force is cyclically converted into a percentage of the reference force (p2003) and output according to the parameterized scaling.			

r2703		CO: Reference torque / Reference torque		
SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Connector output of the reference quantity p2003 for torque (r0108.12 = 0) or force (r0108.12 = 1). All torques specified as relative values (r0108.12 = 0) or forces (r0108.12 = 1) are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The unit of this parameter is the same as the unit selected for p2003.			
Dependency:	p0505, r0108.12 Refer to: p2003			

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Note: This BICO parameter provides the numerical value of the reference quantity p2003 in the currently selected unit as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2704	CO: Reference power / Reference power		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output of the reference quantity for powers p2004. All power ratings specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). The unit of this parameter is the same as the unit selected for p2004.		
Dependency:	This value is calculated as voltage x current for the infeed and as torque x speed for closed-loop controls. Refer to: r2004		
Note:	This BICO parameter provides the numerical value of the reference quantity p2004 in the currently selected unit as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication. The reference power is calculated as follows: - $2 * \text{Pi} * \text{reference speed} / 60 * \text{reference torque (motor)}$ - $\text{reference voltage} * \text{reference current} * \text{root}(3) \text{ (infeed)}$		

r2705	CO: Reference angle / Reference angle		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output of the reference quantity for angles p2005. All angles specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). This parameter has the unit degree.		
Dependency:	Refer to: p2005		
Note:	This BICO parameter provides the numerical value of the reference quantity p2005 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.		

r2706	CO: Reference temp / Reference temp		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output of the reference quantity for temperatures. All temperatures specified as relative value are referred to this reference quantity. The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word). This parameter has the unit degree Celsius.		

Note: This BICO parameter provides the numerical value of the reference quantity for the temperature as a connector output for interconnection with Drive Control Chart (DCC). The numerical value can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

r2707**CO: Reference acceleration / Ref accel**

HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
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Description: Connector output of the reference quantity for accelerations p2007.
All acceleration rates specified as relative value are referred to this reference quantity.
The reference quantity corresponds to 100% or 4000 hex (word) or 4000 0000 hex (double word).
The unit of this parameter is the same as the unit selected for p2007.

Dependency: r0108.12, p0505
Refer to: p2007

Note: This BICO parameter provides the numerical value of the reference quantity p2007 as a connector output for interconnection with Drive Control Chart (DCC). The numerical value in the currently selected unit can be adopted unchanged from this connector output in DCC. This BICO parameter is not suitable for interconnecting for cyclic communication.

p2720[0...n]**Load gear configuration / Load gear config**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin
---	---	--	--

Description: Sets the configuration for position tracking of a load gear.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Load gear activate position tracking	Yes	No	-
	01	Axis type	Linear axis	Rotary axis	-
	02	Load gear reset position	Yes	No	-

Note: For the following events, the non-volatile, saved position values are automatically reset:
- when an encoder replacement has been identified.
- when changing the configuration of the Encoder Data Set (EDS).
- when adjusting the absolute encoder again

p2721[0...n]**Load gear rotary absolute encoder revolutions virtual / Abs rot rev**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 4194303	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
---	---	--	---


Description: Sets the number of rotations that can be resolved for a rotary absolute encoder with activated position tracking of the load gear.

Dependency: This parameter is only of significance for an absolute encoder (p0404.1 = 1) with activated position tracking of the load gear (p2720.0 = 1).

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Note: The resolution that is set must be able to be represented using r2723.
 For rotary axes/modulo axes, the following applies:
 This parameter is pre-set with p0421 when activating position tracking and can be changed.
 For linear axes, the following applies:
 This parameter is pre-assigned with p0421 when activating position tracking, expanded by 6 bits for multiturn information (maximum number of overflows) and cannot be changed.

p2722[0...n]	Load gear position tracking tolerance window / Pos track tol		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1, 4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 4294967300.00	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00
Description:	Sets a tolerance window for position tracking. After the system is powered up, the difference between the saved position and the actual position is determined, and depending on this, the following is initiated: Difference within the tolerance window --> The position is reproduced as a result of the encoder actual value. Difference outside the tolerance window --> An appropriate message is output. Rotation, e.g. through a complete encoder range is not detected.		
Caution: 	The value is entered in integer (complete) encoder pulses. For p2720.0 = 1, the value is automatically pre-assigned quarter of the encoder range. Example: Quarter of the encoder range = (p0408 * p0421) / 4 It is possible that the tolerance window may not be able to be precisely set due to the data type (floating point number with 23 bit mantissa).		
Note:			

r2723[0...n]	CO: Load gear absolute value / Load gear abs_val		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010, 4704 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the absolute value after the load gear.		
Notice:	The encoder position actual value must be requested using the encoder control word Gn_STW.13.		
Note:	The increments are displayed in the format the same as r0483.		

r2724[0...n]	CO: Load gear position difference / Load gear pos diff		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the position difference before the load gear between powering down and powering up.		
Note:	The increments are displayed in the same format as for r0483/r2723. If the measuring gear of the motor encoder is not activated, the position difference should be read in encoder increments. If the measuring gear of the motor encoder is activated, the position difference is converted using the measuring gear factor.		

p2730[0...3]	BI: LR pos. actual value preprocessing activate neg. corr. (edge) / ActV_prep neg corr		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Closed loop position control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: 4010, 4015 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the function "activate position actual value preprocessing, negative corrective value (edge)". 0/1 signal: The correction value available via CI: p2513 is negated and activated.		
Index:	[0] = CI-loop pos ctrl [1] = Encoder 1 [2] = Encoder 2 [3] = Encoder 3		
Dependency:	Refer to: p2502, p2513, r2684		
p2733[0...n]	CO: LR encoder adjustment DDS / Enc_adjust DDS		
SERVO (Pos ctrl), SERVO_AC (Pos ctrl), VECTOR (Pos ctrl), VECTOR_AC (Pos ctrl)	Can be changed: T Data type: Unsigned8 P-Group: Closed loop position control Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 255	Access level: 4 Func. diagram: 4010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Number of the drive data set when adjusting the absolute encoder.		
Dependency:	Refer to: p0404, p2507, p2525		
Note:	This DDS number is only relevant for absolute encoders. The drive determines the value when adjusting the absolute encoder and the user should not change it. DDS: Drive Data Set		
p2810[0...1]	BI: AND logic operation inputs / AND inputs		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2634 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal sources for the inputs of the AND logic operation.		
Dependency:	Refer to: r2811		
Note:	[0]: AND logic operation, input 1 --> the result is displayed in r2811.0. [1]: AND logic operation, input 2 --> the result is displayed in r2811.0.		
r2811.0	CO/BO: AND logic operation result / AND result		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2634 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the result of the AND logic operation		
Bit field:	Bit	Signal name	1 signal
	00		0 signal
Dependency:	Refer to: p2810		
			FP
			-

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p2816[0...1]	BI: OR logic operation inputs / OR inputs			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2634 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal sources for the inputs of the OR logic operation.			
Dependency:	Refer to: r2817			
Note:	[0]: OR logic operation, input 1 --> the result is displayed in r2817.0. [1]: OR logic operation, input 2 --> the result is displayed in r2817.0.			
r2817.0	CO/BO: OR logic operation result / OR result			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Functions Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2634 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the result of the OR logic operation.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	OR logic operation result	Yes	No
Dependency:	Refer to: p2816			
p2900	CO: Fixed value 1 [%] / Fixed value 1 [%]			
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Free function blocks Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 1021 Unit selection: - Expert list: 1 Factory setting 0.00 [%]	
Description:	Setting and connector output for a fixed percentage value.			
Dependency:	Refer to: p2901, r2902, p2930			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.			
Note:	The value can be used to interconnect a scaling function (e.g. scaling of the main setpoint)			
p2900[0...n]	CO: Fixed value 1 [%] / Fixed value 1 [%]			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Free function blocks Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 1021 Unit selection: - Expert list: 1 Factory setting 0.00 [%]	
Description:	Setting and connector output for a fixed percentage value.			
Dependency:	Refer to: p2901, r2902, p2930			
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.			
Note:	The value can be used to interconnect a scaling function (e.g. scaling of the main setpoint)			

p2901	CO: Fixed value 2 [%] / Fixed value 2 [%]		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Free function blocks Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 1021 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Setting and connector output for a fixed percentage value.		
Dependency:	Refer to: p2900, p2930		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The value can be used to interconnect a scaling function (e.g. scaling of the supplementary setpoint)		
p2901[0...n]	CO: Fixed value 2 [%] / Fixed value 2 [%]		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Free function blocks Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: PERCENT Max 10000.00 [%]	Access level: 3 Func. diagram: 1021 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Setting and connector output for a fixed percentage value.		
Dependency:	Refer to: p2900, p2930		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The value can be used to interconnect a scaling function (e.g. scaling of the supplementary setpoint)		
r2902[0...14]	CO: Fixed values [%] / Fixed values [%]		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Free function blocks Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 1 Func. diagram: 1021 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Display and connector output for frequently used percentage values.		
Index:	[0] = Fixed value +0 % [1] = Fixed value +5 % [2] = Fixed value +10 % [3] = Fixed value +20 % [4] = Fixed value +50 % [5] = Fixed value +100 % [6] = Fixed value +150 % [7] = Fixed value +200 % [8] = Fixed value -5 % [9] = Fixed value -10 % [10] = Fixed value -20 % [11] = Fixed value -50 % [12] = Fixed value -100 % [13] = Fixed value -150 % [14] = Fixed value -200 %		
Dependency:	Refer to: p2900, p2901, p2930		
Note:	The signal sources can, for example, be used to interconnect scalings.		

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p2930[0...n]	CO: Fixed value F [N] / Fixed value F [N]		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Free function blocks	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-100000.00 [N]	100000.00 [N]	0.00 [N]
Description:	Setting and connector output for a fixed force value.		
Dependency:	Refer to: p2900, p2901, r2902		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The value can, for example, be used to interconnect a supplementary force.		

p2930[0...n]	CO: Fixed value M [Nm] / Fixed value M [Nm]		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 1021
	P-Group: Free function blocks	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-100000.00 [Nm]	100000.00 [Nm]	0.00 [Nm]
Description:	Setting and connector output for a fixed torque value.		
Dependency:	Refer to: p2900, p2901, r2902		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The value can, for example, be used to interconnect a supplementary torque.		

p2930[0...n]	CO: Fixed value F [N] / Fixed value F [N]		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 1021
	P-Group: Free function blocks	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	-100000.00 [N]	100000.00 [N]	0.00 [N]
Description:	Setting and connector output for a fixed force value.		
Dependency:	Refer to: p2900, p2901, r2902		
Notice:	A BICO interconnection to a parameter that belongs to a drive data set always acts on the effective data set.		
Note:	The value can, for example, be used to interconnect a supplementary force.		

r2969[0...6]	Direct axis flux model display / Mot Psid trace		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display of the direct axis flux model of the closed-loop controlled reluctance motor for diagnostic purposes:

Display of the entered direct axis current id:

idx0: current in Arms

Display of the saturation curves of the direct axis flux psid(id, iq):

idx1: flux in Vsrms with respect to the direct axis current for iq = 0

idx2: flux in Vsrms with respect to the direct axis current for iq = 0.5 * p2950

idx3: flux in Vsrms with respect to the direct axis current for iq = p2950

Displays the relative error of the current inversion($id(ipsid, iq) - id$) / p2950:

idx4: error with respect to direct axis current for $iq = 0$

idx5: error with respect to direct axis current for $iq = 0.5 * p2950$

idx6: error with respect to direct axis current for $iq = p2950$

Index:
 [0] = d-current
 [1] = d-flux iq0
 [2] = d-flux iq1
 [3] = d-flux iq2
 [4] = d-current error iq0
 [5] = d-current error iq1
 [6] = d-current error q2

Note: The display is only generated when the pulses are inhibited.

p3016	Motld torque constant identified / kT ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 28_1	Unit selection: p0100
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Nm/A]	100.00 [Nm/A]	0.00 [Nm/A]
Description:	Torque constant for the synchronous motor determined by the motor data identification. This torque constant can be changed after the identification and accepted in p0316 with p1910/p1960 = -3.		
Dependency:	Refer to: p0316, r0334, r1937, p1960		

p3016	Motld force constant identified / kT ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 29_1	Unit selection: p0100
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [N/Arms]	1000.00 [N/Arms]	0.00 [N/Arms]
Description:	Force constant for a synchronous linear motor determined by the motor data identification. This force constant can be changed after the identification and is accepted in p0316 with p1910/p1960 = -3.		
Dependency:	Refer to: p0316, r0334, r1937, p1960		

p3017	Motld voltage constant identified / kE ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Vrms]	10000.0 [Vrms]	0.0 [Vrms]
Description:	Voltage constant for a synchronous motor determined by the motor data identification. This voltage constant can be changed after the identification and accepted in p0317 with p1910/p1960 = -3. Units for rotating synchronous motors: Vrms/(1000 rpm), phase-to-phase		
Dependency:	Refer to: p0317, r1938, p1960		

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p3017	Motld voltage constant identified / kE ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Vrms s/m]	1000.0 [Vrms s/m]	0.0 [Vrms s/m]
Description:	Voltage constant for a synchronous linear motor determined by the motor data identification. This voltage constant can be changed after the identification and accepted in p0317 with p1910/p1960 = -3. Units for linear synchronous motors: Vrms s/m, phase		
Dependency:	Refer to: p0317, r1938, p1960		
<hr/>			
p3020	Motld magnetizing current identified / I_mag ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [Arms]	5000.000 [Arms]	0.000 [Arms]
Description:	Magnetizing current for an induction motor determined by the motor data identification. This magnetizing current can be changed after the identification and accepted in p0320 with p1910/p1960 = -3.		
Dependency:	Refer to: p0320, r0331, p1910, r1948, p1960		
<hr/>			
p3027	Motld optimum load angle identified / phi_load opt ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [°]	135.0 [°]	0.0 [°]
Description:	Optimum load angle for a synchronous motor determined by the motor data identification. This optimum load angle can be changed after the identification and accepted in p0327 with p1910/p1960 = -3.		
Dependency:	Refer to: p0327, r1947, p1960		
<hr/>			
p3028	Motld reluctance torque constant identified / kT_reluct ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [mH]	1000.00 [mH]	0.00 [mH]
Description:	Reluctance torque constant for a synchronous motor determined by the motor data identification. This reluctance torque constant can be changed after the identification and accepted in p0328 with p1910/p1960 = -3.		
Dependency:	Refer to: p0328, r1939, p1960		

p3028	Motld reluctance force constant identified / kT_reluct ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [mH]	1000.00 [mH]	0.00 [mH]
Description:	Reluctance force constant for a synchronous motor determined by the motor data identification. This reluctance force constant can be changed after the identification and accepted in p0328 with p1910/p1960 = -3.		
Dependency:	Refer to: p0328, r1939, p1960		
p3030	Chld factor plane adaptation positive / Chld pl_adap pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.00 [%]	200.00 [%]	100.00 [%]
Description:	Sets the factor for the plane compensation in the positive direction from the characteristic identification. This value corresponds to p1830 of the drive data set selected for the identification.		
Dependency:	Refer to: p1830		
p3030	Motld angular commutation offset identified / Ang_com offset		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-180.00 [°]	180.00 [°]	0.00 [°]
Description:	Angular commutation offset for a synchronous motor determined by the motor data identification. This angular commutation offset can be changed after the identification and accepted in p0431 with p1910/p1960 = -3.		
Dependency:	Refer to: p0431, p1910, p1960, r1984		
p3031	Chld factor plane adaptation negative / Chld pl_adap neg		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10 [%]	200 [%]	100 [%]
Description:	Sets the factor for the plane compensation in the negative direction from the characteristic identification. This value corresponds to p1831 of the drive data set selected for the identification.		
Dependency:	Refer to: p1831		

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p3031		MotId encoder inversion actual value identified / EnclnvActVal ident			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
-	-	0000 bin			
Description:	Inversion of the encoder actual value determined by the motor data identification. This inversion can be changed after the identification and accepted in p0410 with p1910/p1960 = -3.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Invert speed actual value	Yes	No	4710, 4711, 4715 4704
	01	Invert position actual value	Yes	No	
Dependency:	Refer to: p0410, p1910, p1960				

p3031		MotId encoder inversion actual value identified / EnclnvActVal ident			
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
-	-	0000 bin			
Description:	Inversion of the encoder actual value determined by the motor data identification. This inversion can be changed after the identification and accepted in p0410 with p1910/p1960 = -3.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Invert velocity actual value	Yes	No	4710, 4711, 4715 4704
	01	Invert position actual value	Yes	No	
Dependency:	Refer to: p0410, p1910, p1960				

p3033		ChId transition point compensation Q1 positive zero range / ChId tr pt Q1 pos			
HLA	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
0.01 [%]	95.00 [%]	0.01 [%]			
Description:	Displays the flow rate Q for point 1 positive (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1833 of the drive data set selected for the identification.				
Dependency:	Refer to: r1833, p1833				

p3034	ChId transition point compensation U1 positive zero range / ChId tr pt U1 pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	0.00 [%]
Description:	Displays the voltage U for point 1 positive (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1834 of the drive data set selected for the identification.		
Dependency:	Refer to: p1834		
p3035	ChId transition point compensation rounding 1 pos. zero range / ChId TrPtRnd 1 pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Displays the rounding for point 1 positive (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1835 of the drive data set selected for the identification.		
Dependency:	Refer to: p1835		
p3036	ChId transition point compensation Q1 negative zero range / ChId tr pt Q1 neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	95.00 [%]	0.01 [%]
Description:	Displays the flow rate Q for point 1 negative (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1836 of the drive data set selected for the identification.		
Dependency:	Refer to: r1836, p1836		
p3037	ChId transition point compensation U1 negative zero range / ChId tr pt U1 neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	0.00 [%]
Description:	Displays the voltage U for point 1 negative (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1837 of the drive data set selected for the identification.		
Dependency:	Refer to: r1837, p1837		

p3038	Chld transition point compensation rounding 1 neg. zero range / Chld TrPtRnd 1 neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	0.00 [%]
Description:	Displays the rounding for point 1 negative (zero range) of the transition point compensation from the characteristic identification. This value corresponds to p1838 of the drive data set selected for the identification.		
Dependency:	Refer to: p1838		
p3039	Chld transition point compensation Q2 positive / Chld tr pt Q2 pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.02 [%]	95.00 [%]	10.00 [%]
Description:	Displays the flow rate Q for point 2 positive of the transition point compensation from the characteristic identification. This value corresponds to p1839 of the drive data set selected for the identification.		
Dependency:	Refer to: p1839		
p3040	Chld transition point compensation U2 positive / Chld tr pt U2 pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	10.00 [%]
Description:	Displays the voltage U for point 2 positive of the transition point compensation from the characteristic identification. This value corresponds to p1840 of the drive data set selected for the identification.		
Dependency:	Refer to: p1840		
p3041	Chld transition point compensation rounding 2 positive / Chld TrPtRnd 2 pos		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Displays the rounding for point 2 positive of the transition point compensation from the characteristic identification. This value corresponds to p1841 of the drive data set selected for the identification.		
Dependency:	Refer to: r1841, p1841		

p3041	Motld moment of inertia identified / M_inertia ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: REL Min 0.000000 [kgm ²]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: 25_1 Scaling: - Max 100000.000000 [kgm ²]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.000000 [kgm ²]
Description:	Motor moment of inertia determined by the motor data identification. This motor moment of inertia can be changed after the identification and accepted in p0341 with p1910/p1960 = -3.		
Dependency:	Refer to: p0341, p1960, r1969		
p3041	Motld motor mass identified / Mot mass ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: REL Min 0.000000 [kg]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: 27_1 Scaling: - Max 10000.000000 [kg]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.000000 [kg]
Description:	Mass of the motor determined by the motor data identification. This mass can be changed after the identification and accepted in p0341 with p1910/p1960 = -3.		
Dependency:	Refer to: p0341, p1960, r1969		
p3042	Chld transition point compensation Q2 negative / Chld tr pt Q2 neg		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00 [%]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 95.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Displays the flow rate Q for point 2 negative of the transition point compensation from the characteristic identification. This value corresponds to p1842 of the drive data set selected for the identification.		
Dependency:	Refer to: p1842		
p3042	Motld load moment of inertia identified / Load mom ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00000 [kgm ²]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: 25_1 Scaling: - Max 100000.00000 [kgm ²]	Access level: 3 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting 0.00000 [kgm ²]
Description:	Load moment of inertia determined by the motor data identification. This load moment of inertia can be changed after the identification and accepted in p1498 with p1910/p1960 = -3.		
Dependency:	Refer to: p0342, p1498, p1960, r1969		
Note:	For p1910/p1960 = -3, p0342 is set to 1 (ratio between the total and motor).		

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p3042	Motld load mass identified / Load mass ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 27_1	Unit selection: p0100
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [kg]	10000.00000 [kg]	0.00000 [kg]
Description:	Load mass determined by the motor data identification. This load mass can be changed after the identification and accepted in p1498 with p1910/p1960 = -3.		
Dependency:	Refer to: p0342, p1498, p1960, r1969		
Note:	For p1910/p1960 = -3, p0342 is set to 1 (ratio between the total and motor).		

p3043	Chld transition point compensation U2 negative / Chld tr pt U2 neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	95.00 [%]	0.00 [%]
Description:	Displays the voltage U for point 2 negative of the transition point compensation from the characteristic identification. This value corresponds to p1843 of the drive data set selected for the identification.		
Dependency:	Refer to: p1843		

p3044	Chld transition point compensation rounding 2 negative / Chld TrPtRnd 2 neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Displays the rounding for point 2 negative of the transition point compensation from the characteristic identification. This value corresponds to p1844 of the drive data set selected for the identification.		
Dependency:	Refer to: p1844		

p3045	Chld transition point compensation Q3 positive saturation / Chld TrPt Q3 pos S		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Displays the flow rate Q for point 3 positive (saturation) of the transition point compensation from the characteristic identification. This value corresponds to p1845 of the drive data set selected for the identification.		
Dependency:	Refer to: p1845		

p3045	Motld force characteristic kT1 identified / kT1 ident		
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -340.28235E36 [N/Arms]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 340.28235E36 [N/Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [N/Arms]
Description:	Coefficient kT1 for the force characteristic for a synchronous linear motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0645 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3046, p3047, p3048		
p3045	Motld torque characteristic kT1 identified / kT1 ident		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -340.28235E36 [Nm/A]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 340.28235E36 [Nm/A]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [Nm/A]
Description:	Coefficient kT1 for the torque characteristic for a synchronous motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0645 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3046, p3047, p3048		
p3046	Chld transition point compensation U3 positive saturation / Chld TrPt U3 pos S		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.20 [%]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Displays the voltage U for point 3 positive (saturation) of the transition point compensation from the characteristic identification. This value corresponds to p1846 of the drive data set selected for the identification.		
Dependency:	Refer to: p1846		
p3046	Motld force characteristic kT3 identified / kT3 ident		
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Coefficient kT3 for the force characteristic for a synchronous linear motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0646 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3047, p3048		

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p3046	Motld torque characteristic kT3 identified / kT3 ident		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Coefficient kT3 for the torque characteristic for a synchronous motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0646 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3047, p3048		
p3047	Chld transition point compensation Q3 negative saturation / Chld TrPt Q3 neg S		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.20 [%]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Displays the flow rate Q for point 3 negative (saturation) of the transition point compensation from the characteristic identification. This value corresponds to p1845 of the drive data set selected for the identification.		
Dependency:	Refer to: p1847		
p3047	Motld force characteristic kT5 identified / kT5 ident		
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Coefficient kT5 for the force characteristic for a synchronous linear motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0647 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3046, p3048		
p3047	Motld torque characteristic kT5 identified / kT5 ident		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: ASM, REL, FEM Min -	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Coefficient kT5 for the torque characteristic for a synchronous motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0647 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3046, p3048		

p3048	Chld transition point compensation U3 negative saturation / Chld TrPt U3 neg S		
HLA	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [%]	100.00 [%]	100.00 [%]
Description:	Displays the voltage U for point 3 negative (saturation) of the transition point compensation from the characteristic identification. This value corresponds to p1848 of the drive data set selected for the identification.		
Dependency:	Refer to: r1848, p1848		
p3048	MotId force characteristic kT7 identified / kT7 ident		
SERVO (Ext M_ctrl, Lin), SERVO_AC (Ext M_ctrl, Lin), SERVO_I_AC (Ext M_ctrl, Lin)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Coefficient kT7 for the force characteristic for a synchronous linear motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0648 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3046, p3047		
p3048	MotId torque characteristic kT7 identified / kT7 ident		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: ASM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Coefficient kT7 for the torque characteristic for a synchronous motor determined by the motor data identification. This coefficient can be changed after the identification and accepted in p0648 with p1910/p1960 = -3.		
Dependency:	Refer to: p0645, p0646, p0647, p0648, p1960, p3045, p3046, p3047		
p3049[0...n]	MotId Speed at start of field weakening identified / ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [rpm]	210000.00000 [rpm]	0.00000 [rpm]
Description:	Speed at the start of field weakening determined by the motor data identification. This start speed can be changed after the identification and accepted in p0348 with p1910/p1960 = -3.		
Dependency:	Refer to: p0348, p1910, p1960		

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p3049[0...n]	MotId Speed at start of field weakening identified / v_Fieldweak ident		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00000 [m/min]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.00000 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00000 [m/min]
Description:	Velocity at the start of field weakening determined by the motor data identification. This start velocity can be changed after the identification and accepted in p0348 with p1910/p1960 = -3.		
Dependency:	Refer to: p0348, p1910, p1960		
p3050[0...n]	MotorId stator resistance identified / R_stator ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00000 [ohm]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max 2000.00000 [ohm]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Stator resistance determined by the motor data identification. This stator resistance can be changed after the identification and accepted in p0350 with p1910/p1960 = -3.		
Dependency:	Refer to: p0350, p1910, r1912		
p3054[0...n]	MotId rotor resistance identified / R_rotor ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min 0.00000 [ohm]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 16_1 Scaling: - Max 300.00000 [ohm]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Rotor resistance for an induction motor determined by the motor data identification. This stator resistance can be changed after the identification and accepted in p0354 with p1910/p1960 = -3.		
Dependency:	Refer to: p0354, p0625, p1910, r1927, p1960		
Note:	The parameter is not used for synchronous motors (p0300 = 2xx).		
p3056[0...n]	MotId stator leakage inductance identified / L_stator leak		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00000 [mH]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Stator leakage inductance determined by the motor data identification. This stator leakage inductance can be changed after the identification and accepted in p0356 with p1910/p1960 = -3.		
Dependency:	Refer to: p0356, p1910, r1932		

p3058[0...n]	Motld rotor leakage inductance identified / L_rotor leak		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 1000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Rotor leakage induction for an induction motor determined by the motor data identification. This rotor leakage inductance can be changed after the identification and accepted in p3058 with p1910/p1960 = -3.		
Dependency:	Refer to: p0358, p1910, r1932		
p3060[0...n]	Motld magnetizing inductance identified / Motld Lh ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: PEM, REL Min 0.00000 [mH]	Calculated: CALC_MOD_ALL Dyn. index: MDS, p0130 Units group: 15_1 Scaling: - Max 10000.00000 [mH]	Access level: 3 Func. diagram: - Unit selection: p0349 Expert list: 1 Factory setting 0.00000 [mH]
Description:	Magnetizing inductance for an induction motor determined by the motor data identification. This magnetizing inductance can be changed after the identification and accepted in p3060 with p1910/p1960 = -3.		
Dependency:	Refer to: p0360, p1910, r1936, p1960		
p3070	Motld voltage emulation error final value identified / U_err final ident		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.000 [V]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100.000 [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [V]
Description:	Final value of the voltage emulation error determined by the motor data identification. This final value can be changed after the identification and accepted in p1952 with p1910/p1960 = -3.		
Dependency:	Refer to: p1910, p1952, p1953, p3071		
p3071	Motld voltage emulation error current offset identified / U_error I_offset		
SERVO (Ext M_ctrl), SERVO_AC (Ext M_ctrl), SERVO_I_AC (Ext M_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.000 [A]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 100.000 [A]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [A]
Description:	Current offset of the voltage emulation error determined by the motor data identification. This current offset can be changed after the identification and accepted in p1953 with p1910/p1960 = -3.		
Dependency:	Refer to: p1910, p1952, p1953, p3070		

p3075	Chld velocity controller loop gain / Chld v loop_gain		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mm/Vmin]	20000.0 [mm/Vmin]	0.0 [mm/Vmin]
Description:	Sets the loop gain of the velocity controller from the characteristic identification. This value corresponds to r1475 of the data set selected for the identification.		
Dependency:	Refer to: p1475		
p3080	Motld flux controller P gain identified / Flux ctrl Kp ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [A/Vs]	999999.0 [A/Vs]	0.0 [A/Vs]
Description:	P gain of the flux controller for an induction motor determined by the motor data identification. This P gain can be changed after the identification and accepted in p1590 with p1910/p1960 = -3.		
Dependency:	Refer to: p1590, p1910		
p3081	Motld flux controller integral time identified / Flux ctrl Tn ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	10000 [ms]	0 [ms]
Description:	Integral time of the flux controller for an induction motor determined by the motor data identification. This integral time can be changed after the identification and accepted in p1592 with p1910/p1960 = -3.		
Dependency:	Refer to: p1592, p1910		
p3082	Motld current controller P gain identified / I_ctrl Kp ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: 18_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [V/A]	100000.000 [V/A]	0.000 [V/A]
Description:	P gain of the current controller determined by the motor data identification. This P gain can be changed after the identification and accepted in p1715 with p1910/p1960 = -3.		
Dependency:	Refer to: p1715, p1910		

p3083	Chld maximum positive velocity / Chld v_max pos		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [m/min]	1000.000 [m/min]	0.000 [m/min]
Description:	Displays the maximum velocity for the positive direction from the characteristic identification. This value corresponds to the maximum possible value in p1083 of the drive data set selected for the identification.		
Dependency:	Refer to: p1083		
p3083	Motld current controller integral time identified / I_ctrl Tn ident		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	0.00 [ms]
Description:	Integral time of the current controller determined by the motor data identification. This integral time can be changed after the identification and accepted in p1717 with p1910/p1960 = -3.		
Dependency:	Refer to: p1717, p1910		
p3086	Chld maximum negative velocity / Chld v_max neg		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.000 [m/min]	0.000 [m/min]	0.000 [m/min]
Description:	Displays the maximum velocity for the negative direction from the characteristic identification. This value corresponds to the minimum possible value in p1086 of the drive data set selected for the identification.		
Dependency:	Refer to: p1086		
p3088	Motld Motor model changeover speed operation with encoder ident. / MotMod n_chgSnsorl		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [rpm]	210000.00000 [rpm]	0.00000 [rpm]
Description:	Changeover speed for the motor model with encoder determined by the motor data identification. This changeover speed can be changed after the identification and accepted in p1752 with p1910/p1960 = -3.		
Dependency:	Refer to: p1752, p1910		

2 Parameters

2.2 List of parameters

p3088	MotId Motor model changeover vel. operat. with encod. ident. / v_chg Ident encod				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.00000 [m/min]	Calculated: CALC_MOD_ALL Dyn. index: - Units group: - Scaling: - Max 1000.00000 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00000 [m/min]		
Description:	Changeover velocity for the motor model with encoder determined by the motor data identification. This changeover velocity can be changed after the identification and accepted in p1752 with p1910/p1960 = -3.				
Dependency:	Refer to: p1752, p1910				
p3090[0...n]	PolID elasticity-based configuration / PolID el config				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Motor identification Not for motor type: - Min -	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin		
Description:	Sets the configuration for the elasticity-based pole position identification. Depending on the mechanical design (sequence machine - encoder - brake) and the braking force, the pole position identification can cause deflections with a different control sense. Re bit 00 = 0: The deflection caused by the pole position identification acts in the positive control sense. Re bit 00 = 1: The deflection caused by the pole position identification acts in the negative control sense. This can only occur for a linear measuring system if a brake is installed between the machine and the measuring system and the brake is powerful enough to do this.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Sign change	Yes	No	-
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3091, p3092, p3093, p3094, p3095, p3096, r3097				
Note:	PolID el: pole position identification, elasticity-based				
p3091[0...n]	PolID elasticity-based ramp time / PolID el t_ramp				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.0 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 250.0 [ms]		
Description:	Sets the ramp time for the current increase when executing the elasticity-based pole position identification. The current is ramped up in order to reduce the mechanical load on the machine.				
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3092, p3093, p3094, p3095, p3096, r3097				
Note:	PolID el: pole position identification, elasticity-based				

p3092[0...n]	PolID elasticity-based wait time / PolID el t_wait		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0 [ms]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 1000.0 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [ms]
Description:	Sets the wait time between two measurements when executing the elasticity-based pole position identification. The wait time between two measurements is necessary in order to avoid mechanical resonance effects.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3093, p3094, p3095, p3096, r3097		
Note:	PolID el: pole position identification, elasticity-based		
p3093[0...n]	PolID elasticity-based measurement number / PolID el meas		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Motor identification Not for motor type: - Min 6	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 56	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 12
Description:	Sets the number of measuring operations when executing the elasticity-based pole position identification. When the value is increased, the result is more accurate, however, the identification takes longer.		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3094, p3095, p3096, r3097		
Note:	PolID el: pole position identification, elasticity-based		
p3094[0...n]	PolID elasticity-based deflection expected / PolID el defl exp		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0000 [°]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 90.0000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0030 [°]
Description:	Sets the expected deflection when executing the elasticity-based pole position identification. The following setting makes sense: p3094 < p3095		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3095, p3096, r3097		
Note:	PolID el: pole position identification, elasticity-based		
p3094[0...n]	PolID elasticity-based deflection expected / PolID el defl exp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Motor identification Not for motor type: - Min 0.0000 [mm]	Calculated: CALC_MOD_CON Dyn. index: MDS, p0130 Units group: - Scaling: - Max 90.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0030 [mm]
Description:	Sets the expected deflection when executing the elasticity-based pole position identification. The following setting makes sense: p3094 < p3095		
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3095, p3096, r3097		
Note:	PolID el: pole position identification, elasticity-based		

2 Parameters

2.2 List of parameters

p3095[0...n]	PolID elasticity-based deflection permissible / PolID el defl exp				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.0000 [°]	90.0000 [°]	1.0000 [°]		
Description:	Sets the permissible deflection when executing the elasticity-based pole position identification. The following setting makes sense: p3094 < p3095				
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3096, r3097				
Note:	PolID el: pole position identification, elasticity-based				
p3095[0...n]	PolID elasticity-based deflection permissible / PolID el defl exp				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.0000 [mm]	90.0000 [mm]	1.0000 [mm]		
Description:	Sets the permissible deflection when executing the elasticity-based pole position identification. The following setting makes sense: p3094 < p3095				
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3096, r3097				
Note:	PolID el: pole position identification, elasticity-based				
p3096[0...n]	PolID elasticity-based current / PolID el curr				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: MDS, p0130	Func. diagram: -		
	P-Group: Motor identification	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.000 [Arms]	20000.000 [Arms]	0.000 [Arms]		
Description:	Sets the maximum permissible current when executing the elasticity-based pole position identification. The following setting makes sense: p3096 <= min (p0305, p0640, p0209)				
Dependency:	Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3095, r3097				
Note:	PolID el: pole position identification, elasticity-based				
r3097.0...31	BO: PolID elasticity-based status / PolID el status				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 4		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status for the elasticity-based pole position identification.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	PolID el selected	Yes	No	-
	01	PolID el background registered	Yes	No	-
	02	PolID el initialization completed	Yes	No	-
	03	PolID el background started	Yes	No	-
	04	PolID el time slice registered	Yes	No	-

05	PollID el time slice started	Yes	No	-
06	PollID el phi used	Yes	No	-
07	PollID el time slice ready	Yes	No	-
08	PollID el background ready	Yes	No	-
14	PollID el is repeated	Yes	No	-
15	PollID el fault present	Yes	No	-
16	Background state machine bit 0	Active	Inactive	-
17	Background state machine bit 1	Active	Inactive	-
18	Background state machine bit 2	Active	Inactive	-
19	Background state machine bit 3	Active	Inactive	-
20	Background state machine bit 4	Active	Inactive	-
21	Background state machine bit 5	Active	Inactive	-
22	Background state machine bit 6	Active	Inactive	-
23	Background state machine bit 7	Active	Inactive	-
24	Time slice state machine bit 0	Active	Inactive	-
25	Time slice state machine bit 1	Active	Inactive	-
26	Time slice state machine bit 2	Active	Inactive	-
27	Time slice state machine bit 3	Active	Inactive	-
28	Time slice state machine bit 4	Active	Inactive	-
29	Time slice state machine bit 5	Active	Inactive	-
30	Time slice state machine bit 6	Active	Inactive	-
31	Time slice state machine bit 7	Active	Inactive	-

Dependency: Refer to: p1980, p1981, p1982, p1983, r1984, r1985, r1986, r1987, p1990, r1992, p3090, p3091, p3092, p3093, p3094, p3095, p3096

Note: PollID el: pole position identification, elasticity-based
 Re bit 00 ... 15:
 Displays the actual status of the elasticity-based pole position identification.
 Re bits 16 ... 23:
 Displays the status for the background state machine.
 Re bits 24 ... 31:
 Displays the status for the time slices state machine.

p3100**RTC time stamp mode / RTC t_stamp mode**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
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Description: Sets the mode for the time stamp
 p3100 = 0: Time stamp, operating hours
 p3100 = 1: Time stamp, UTC format
 p3100 = 2: Time stamp, operating hours + 01.01.2000

Notice: The realtime format (p3100 = 1), once selected, remains until the next time that the system is switched off. Switching back to operating hours (p3100 = 0) or operating hours + 01.01.2000 (p3100=2) is prevented.

Note: RTC: Real-time clock
 UTC: Universal Time Coordinates
 The UTC time started, according to the definition on 01.01.1970 at 00:00:00 and is output in days and milliseconds.

2 Parameters

2.2 List of parameters

p3101[0...1]	RTC set UTC time / RTC set UTC		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting the UTC time. This means that the drive system is synchronized to the time specified by the time master. To start p3101[1] must be written to followed by p3101[0]. After writing to p3101[0], the UTC time is accepted. p3101[0]: Milliseconds p3101[1]: Days		
r3102[0...1]	RTC read UTC time / RTC read UTC		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the actual UTC time in the drive system. p3102[0]: Milliseconds p3102[1]: Days		
p3103	RTC synchronization source / RTC sync_source		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the synchronization source/technique.		
Value:	0: PROFIBUS 1: PROFINET 2: PPI 3: PROFINET PTP		
p3104	BI: RTC real time synchronization PING / RTC PING		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the PING event to set the UTC time.		
Notice:	The parameter may be protected as a result of p0922 or p2079 and cannot be changed.		

r3107[0...3]	RTC synchronizing time / RTC t_sync		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the last synchronizing event in the drive system. r3107[0, 1]: synchronizing event after synchronization r3107[0]: milliseconds r3107[1]: days r3107[2, 3]: synchronizing event before synchronization r3107[2]: milliseconds r3107[3]: days		
r3108[0...1]	RTC last synchronization deviation / RTC sync_dev		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the absolute value of the last synchronization deviation that was determined. r3108[0]: Milliseconds r3108[1]: Days		
p3109	RTC real time synchronization tolerance window / RTC sync tol		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the tolerance window for time synchronization. When this tolerance window is exceeded, an appropriate alarm is output.		
p3110	External fault 3 power-up delay / Ext fault 3 t_on		
All objects	Can be changed: U, T Data type: Unsigned16 P-Group: Messages Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000 [ms]	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the delay time for external fault 3.		
Dependency:	Refer to: p2108, p3111, p3112		

2 Parameters

2.2 List of parameters

p3111[0...n]	BI: External fault 3 enable / Ext fault 3 enab		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the enable signal of external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p2108, p3110, p3112		
<hr/>			
p3111	BI: External fault 3 enable / Ext fault 3 enab		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for the enable signal of external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p2108, p3110, p3112		
<hr/>			
p3112[0...n]	BI: External fault 3 enable negated / Ext flt 3 enab neg		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: CDS, p0170 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the negated enable signal of external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p2108, p3110, p3111		

p3112	BI: External fault 3 enable negated / Ext flt 3 enab neg		
CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min - Max -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2546 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the negated enable signal of external fault 3. External fault 3 is initiated by the following AND logic operation: - BI: p2108 negated - BI: p3111 - BI: p3112 negated		
Dependency:	Refer to: p2108, p3110, p3111		

r3113.0...15	CO/BO: NAMUR message bit bar / NAMUR bit bar			
All objects	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min - Max -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and BICO output for the status of the NAMUR message bit bar. The faults and alarms are assigned to the appropriate signaling/message classes and influence a specific message bit.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Fault converter information electronics/software error	Yes	No
	01	Network fault	Yes	No
	02	DC link overvoltage	Yes	No
	03	Fault drive converter power electronics	Yes	No
	04	Drive converter overtemperature	Yes	No
	05	Ground fault	Yes	No
	06	Motor overload	Yes	No
	07	Bus error	Yes	No
	08	External safety-relevant shutdown	Yes	No
	09	Mot encoder fault	Yes	No
	10	Error communication internal	Yes	No
	11	Fault infeed	Yes	No
	15	Other faults	Yes	No
Note:	Re bit 00: Hardware or software malfunction was identified. Carry out a POWER ON of the component involved. If it occurs again, contact the hotline. Re bit 01: A line supply fault has occurred (phase failure, voltage level, ...). Check the line supply / fuses. Check the supply voltage. Check the wiring. Re bit 02: The DC link voltage has assumed an inadmissibly high value. Check the dimensioning of the system (line supply, reactor, voltages). Check the infeed settings.			

2 Parameters

2.2 List of parameters

Re bit 03:

An inadmissible operating state of the power electronics was identified (overcurrent, overtemperature, IGBT failure, ...). Check that the permissible load cycles are maintained. Check the ambient temperatures (fan).

Re bit 04:

The temperature in the component has exceeded the highest permissible limit. Check the ambient temperature / control cabinet cooling.

Re bit 05:

A ground fault / inter-phase short-circuit was detected in the power cables or in the motor windings. Check the power cable (connection). Check the motor.

Re bit 06:

The motor was operated outside the permissible limits (temperature, current, torque, ...). Check the load cycles and limits that have been set. Check the ambient temperature / motor cooling.

Re bit 07:

The communication to the higher-level control system (internal coupling, PROFIBUS, PROFINET, ...) is faulted or interrupted. Check the state of the higher-level control system. Check the communication connection/wiring. Check the bus configuration / clock cycles.

Re bit 08:

A safety operation monitoring function (Safety) has detected an error.

Re bit 09:

When evaluating the encoder signals (track signals, zero marks, absolute values, ...) an illegal signal state was detected. Check the encoder / state of the encoder signals. Observe the maximum frequencies.

Re bit 10:

The internal communication between the SINAMICS components is faulted or interrupted. Check the DRIVE-CLiQ wiring. Ensure an EMC-compliant design. Observe the maximum permissible quantity structure / clock cycles.

Re bit 11:

The infeed is faulted or has failed. Check the infeed and the surroundings (line supply, filter, reactors, fuses, ...). Check the closed-loop infeed control.

Re bit 15:

Group fault. Determine the precise cause of the fault using the commissioning tool.

r3114.9...11

CO/BO: Messages status word global / Msg ZSW global

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: -

Calculated: -

Access level: 2

Data type: Unsigned16

Dyn. index: -

Func. diagram: -

P-Group: Displays, signals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the global status word for messages.

The appropriate bit is set if at least one message is present at the drive objects.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
09	Group alarm present	Yes	No	8065
10	Group fault present	Yes	No	8060
11	Safety group message present	Yes	No	-

Note:

The status bits are displayed with delay.

r3115[0...63]

Fault drive object initiating / F DO initiating

All objects

Can be changed: -

Calculated: -

Access level: 3

Data type: Integer32

Dyn. index: -

Func. diagram: 8050, 8060

P-Group: Messages

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the drive object number of the initiating drive object for this fault as integer number.

Value = 63:

The fault was initiated by the drive object itself.

Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3120, r3122
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the fault buffer and the assignment of the indices is shown in r0945.

p3116	BI: Acknowledgement automatically suppressed / Ackn suppress		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8060 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the automatic acknowledgement on the device drive object. BI: p3116 = 0 signal Faults present are automatically acknowledged on the device drive object. Local device faults are forwarded to the first active drive object. BI: p3116 = 1 signal Faults present are not automatically acknowledged on the device drive object. Local device faults are not forwarded.		
Dependency:	Refer to: p2102, p2103, p2104, p2105, p3981		
Note:	When selecting a standard telegram, the BICO interconnection for control signal STW1.10 (master control by PLC) is automatically established.		

p3117	Change safety message type / Ch. SI mess type		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Messages Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the re-parameterization of all safety messages for faults and alarms. The relevant message type during changeover is selected by the firmware. 0: Safety messages are not re-parameterized 1: Safety messages are re-parameterized		
Note:	A change only becomes effective after a POWER ON.		

r3120[0...63]	Component fault / Comp fault		
All objects	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8060 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the component of the fault which has occurred.		
Dependency:	Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3122		
Note:	Value = 0: Assignment to a component not possible. The buffer parameters are cyclically updated in the background (refer to status signal in r2139). The structure of the fault buffer and the assignment of the indices is shown in r0945.		

r3121[0...63]

Component alarm / Comp alarm

All objects

Can be changed: -	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: 8065
P-Group: Messages	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description: Displays the component of the alarm which has occurred.
Dependency: Refer to: r2110, r2122, r2123, r2124, r2125, r2134, r2145, r2146, r3123
Note: Value = 0: Assignment to a component not possible.
 The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
 The structure of the alarm buffer and the assignment of the indices is shown in r2122.

r3122[0...63]

Diagnostic attribute fault / Diag_attr fault

All objects

Can be changed: -	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: 8060
P-Group: Messages	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description: Displays the diagnostic attribute of the fault which has occurred.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Hardware replacement recommended	Yes	No	-
	15	Message has gone	Yes	No	-
	16	PROFIdrive fault class bit 0	High	Low	-
	17	PROFIdrive fault class bit 1	High	Low	-
	18	PROFIdrive fault class bit 2	High	Low	-
	19	PROFIdrive fault class bit 3	High	Low	-
	20	PROFIdrive fault class bit 4	High	Low	-

Dependency: Refer to: r0945, r0947, r0948, r0949, r2109, r2130, r2133, r2136, r3120
Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
 The structure of the fault buffer and the assignment of the indices is shown in r0945.
 Re bits 20 ... 16:
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 0 --> PROFIdrive message class 0: not assigned
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 1 --> PROFIdrive message class 1: hardware fault/software error
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 0 --> PROFIdrive message class 2: line fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 1 --> PROFIdrive message class 3: supply voltage fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 0 --> PROFIdrive message class 4: DC link fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 1 --> PROFIdrive message class 5: power electronics faulted
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 0 --> PROFIdrive message class 6: overtemperature electronic components
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 1 --> PROFIdrive message class 7: ground fault/phase fault detected
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 0 --> PROFIdrive message class 8: motor overload
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 1 --> PROFIdrive message class 9: communication error to the higher-level control
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 0 --> PROFIdrive message class 10: safe monitoring channel has identified an error
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 1 --> PROFIdrive message class 11: incorrect position actual value/speed actual value or not available
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 0 --> PROFIdrive message class 12: internal (DRIVE-CLiQ) communication error
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 1 --> PROFIdrive message class 13: infeed unit faulted
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 0 --> PROFIdrive message class 14: braking controller/Braking Module faulted
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 1 --> PROFIdrive message class 15: line filter faulted
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 0 --> PROFIdrive message class 16: external measured value/signal state outside the permissible range
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 1 --> PROFIdrive message class 17: application/technology function faulted

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 0 --> PROFIdrive message class 18: error in the parameterization/configuration/commissioning sequence

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 1 --> PROFIdrive message class 19: general drive fault

r3123[0...63]**Diagnostic attribute alarm / Diag_attr alarm**

All objects

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** 8065**P-Group:** Messages**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the diagnostic attribute of the alarm which has occurred.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Hardware replacement recommended	Yes	No	-
11	Alarm class bit 0	High	Low	-
12	Alarm class bit 1	High	Low	-
13	Maintenance required	Yes	No	-
14	Maintenance urgently required	Yes	No	-
15	Message has gone	Yes	No	-
16	PROFIdrive fault class bit 0	High	Low	-
17	PROFIdrive fault class bit 1	High	Low	-
18	PROFIdrive fault class bit 2	High	Low	-
19	PROFIdrive fault class bit 3	High	Low	-
20	PROFIdrive fault class bit 4	High	Low	-

Dependency:

Refer to: r2110, r2122, r2123, r2124, r2125, r2134, r2145, r2146, r3121

Note:

The buffer parameters are cyclically updated in the background (refer to status signal in r2139).

The structure of the alarm buffer and the assignment of the indices is shown in r2122.

Re bit 12, 11:

These status bits are used for the classification of internal alarm classes and are intended for diagnostic purposes only on certain automation systems with integrated SINAMICS functionality.

Re bits 20 ... 16:

Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 0 --> PROFIdrive message class 0: not assigned

Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 1 --> PROFIdrive message class 1: hardware fault/software error

Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 0 --> PROFIdrive message class 2: line fault

Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 1 --> PROFIdrive message class 3: supply voltage fault

Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 0 --> PROFIdrive message class 4: DC link fault

Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 1 --> PROFIdrive message class 5: power electronics faulted

Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 0 --> PROFIdrive message class 6: overtemperature electronic components

Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 1 --> PROFIdrive message class 7: ground fault/phase fault detected

Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 0 --> PROFIdrive message class 8: motor overload

Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 1 --> PROFIdrive message class 9: communication error to the higher-level control

Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 0 --> PROFIdrive message class 10: safe monitoring channel has identified an error

Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 1 --> PROFIdrive message class 11: incorrect position actual value/speed actual value or not available

Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 0 --> PROFIdrive message class 12: internal (DRIVE-CLiQ) communication error

Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 1 --> PROFIdrive message class 13: infeed unit faulted

Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 0 --> PROFIdrive message class 14: braking controller/Braking Module faulted

Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 1 --> PROFIdrive message class 15: line filter faulted

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 0 --> PROFIdrive message class 16: external measured value/signal state outside the permissible range

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 1 --> PROFIdrive message class 17: application/technology function faulted

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 0 --> PROFIdrive message class 18: error in the parameterization/configuration/commissioning sequence

Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 1 --> PROFIdrive message class 19: general drive fault

r3131	CO: Actual fault value / Act fault val		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the fault value of the oldest active fault.		
Dependency:	Refer to: r2131, r3132		

r3132	CO: Actual component number / Comp_no act		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 8060
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the component number of the oldest fault that is still active.		
Dependency:	Refer to: r2131, r3131		

p3135	Suppress active fault / Supp act flt			
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8060	
	P-Group: Messages	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0000 bin	
Description:	Sets the suppression of r2139.3 "Fault present" for certain fault responses.			
Bit field:	Bit	Signal name	1 signal	0 signal
	08	Suppression of fault response ENCODER	ON	OFF
	10	Suppression of fault response NONE	ON	OFF
				FP
				-
				-
Dependency:	Refer to: p0491, r2139			
Note:	Depending on the suppression of a fault reaction in this parameter, r2139.1 "Acknowledgement required" is set when at least one fault occurs.			
	Re bit 08:			
	The suppression is only effective if p0491 = 1.			

p3201[0...n]	Excitation current outside the tolerance threshold value / I_exc n Tol thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [%]	100.0 [%]	10.0 [%]
Description:	Sets the threshold value for the "excitation current outside tolerance" message for the excitation current monitoring. If the absolute value of the difference between the excitation current setpoint and actual value (r1641 - r1626) exceeds the threshold value and the hysteresis is longer than the selected delay time, then fault F07913 is output. This fault is withdrawn when the threshold voltage is undershot.		
Dependency:	Refer to: r1626, r1641, p3202, p3203		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5).		

p3202[0...n]	Excitation current outside the tolerance hysteresis / I_exc n Tol hyst		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [%]	100.0 [%]	10.0 [%]
Description:	Sets the hysteresis for the "excitation current outside tolerance" message for the excitation current monitoring.		
Dependency:	Refer to: p3201, p3203		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5).		
p3203[0...n]	Excitation current outside the tolerance delay time / I_exc n Tol t_del		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [s]	10.0 [s]	1.0 [s]
Description:	Sets the delay time for the "excitation current outside tolerance" message for the excitation current monitoring.		
Dependency:	Refer to: p3201, p3202		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5).		
p3204[0...n]	Flux outside the tolerance threshold value / Flux n tol thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [%]	100.0 [%]	10.0 [%]
Description:	Sets the threshold value for the "flux outside the tolerance" message for the flux monitoring. If the absolute value of the difference between the flux setpoint and actual value (r0083 - r0084) falls below the threshold value with hysteresis longer than the selected delay time, then fault F07914 is output. This fault is withdrawn when the threshold voltage is undershot.		
Dependency:	Refer to: r0083, r0084, p3205, p3206		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The flux monitoring is only active after magnetizing (r0056.4 = 1).		
p3205[0...n]	Flux outside the tolerance hysteresis / Flux n tol hyst		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Messages	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [%]	50.0 [%]	10.0 [%]
Description:	Sets the hysteresis for the "flux outside tolerance" message for the flux monitoring.		
Dependency:	Refer to: p3204, p3206		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The flux monitoring is only active after magnetizing (r0056.4 = 1).		

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p3206[0...n]	Flux outside tolerance delay time / Flux n tol t_del		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: ASM, PEM, REL Min 0.0 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.0 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 5.0 [s]
Description:	Sets the delay time for the "flux outside tolerance" message for the flux monitoring.		
Dependency:	Refer to: p3204, p3205		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The flux monitoring is only active after magnetizing (r0056.4 = 1).		
p3207[0...n]	Zero current signal threshold value / I_0_sig thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: ASM, PEM, REL Min 0.01 [Arms]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 6_2 Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 1.00 [Arms]
Description:	Sets the threshold value for the zero current signal for the zero current monitoring. If the absolute current falls below the threshold value then r2199.6 is set to 1 after the delay time has expired. The bit is reset if the threshold value and the hysteresis are exceeded again.		
Dependency:	Refer to: r2199, p3208, p3209		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The monitoring is only carried out for speeds less than the speed threshold value in p2161 (r2199.0 = 1).		
p3208[0...n]	Zero current signal hysteresis / I_0_sig hyst		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: ASM, PEM, REL Min 0.01 [Arms]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 6_2 Scaling: - Max 10000.00 [Arms]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 1.00 [Arms]
Description:	Sets the hysteresis for the zero current signal for the zero current monitoring.		
Dependency:	Refer to: p3207, p3209		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The monitoring is only carried out for speeds less than the speed threshold value in p2161 (r2199.0 = 1).		
p3209[0...n]	Zero current signal delay time / I_0_sig t_del		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: ASM, PEM, REL Min 0.00 [s]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.00 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.02 [s]
Description:	Sets the delay time for the zero current signal for the zero current monitoring.		
Dependency:	Refer to: p3207, p3208		
Note:	The monitoring function is only carried out for separately-excited synchronized motors (p0300 = 5). The monitoring is only carried out for speeds less than the speed threshold in p2161 (r2199.0 = 1).		

p3233[0...n]	Torque actual value filter time constant / M_act_filt T		
SERVO (Ext msg), SERVO_AC (Ext msg), SERVO_I_AC (Ext msg), VECTOR (Ext msg), VECTOR_AC (Ext msg), VECTOR_I_AC (Ext msg)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000000 [ms]	Access level: 3 Func. diagram: 8013 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the time constant for the PT1 element to smooth the torque actual value. The smoothed torque actual value is compared with the threshold values and is only used for messages and signals.		

p3235	Phase failure signal motor monitoring time / Ph_fail t_monit		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000 [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 320 [ms]
Description:	Sets the monitoring time for phase failure detection of the motor.		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	Monitoring is only effective for blocksize and booksize power units. For p3235 = 0 the function is deactivated. For VECTOR, the following applies: The monitoring is automatically de-activated during the flying restart operation for a motor that is still rotating.		



p3236[0...n]	Speed threshold 7 / n_thresh val 7		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: REL Min 0.00 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 3000.00 [rpm]	Access level: 3 Func. diagram: 8012 Unit selection: p0505 Expert list: 1 Factory setting 100.00 [rpm]
Description:	Sets the speed threshold value for the signal "speed deviation model/external" (BO: r2199.7).		
Dependency:	Refer to: r1443, r2169, r2199, p3237		

p3237[0...n]	Hysteresis speed 7 / n_hysteresis 7		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Messages Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 200.00 [rpm]	Access level: 3 Func. diagram: 8012 Unit selection: p0505 Expert list: 1 Factory setting 2.00 [rpm]
Description:	Sets the hysteresis speed for the signal "speed deviation model/external" (BO: r2199.7).		
Dependency:	Refer to: r2199, p3236		

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p3238[0...n]	OFF delay n_act_motor model = n_act external / t_del n_a = n_ext				
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 8012		
	P-Group: Messages	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.0 [s]	100.0 [s]	3.0 [s]		
Description:	Sets the OFF delay for the signal "speed deviation model/external in tolerance" (BO: r2199.7). The smoothed actual speed of the motor model r2169 is compared with the speed measured externally r1443 (threshold value p3236).				
Dependency:	Refer to: p3236, p3237				
p3290	Variable signaling function start / Var sig start				
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 5301		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0010 bin		
Description:	Settings for start/stop and the comparison type for the variable signaling function.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activate function	Active	Not active	-
	01	Comparison with sign	With sign	Without sign	-
Dependency:	Refer to: p3291, p3292, p3293, r3294, p3295, p3296, p3297, p3298, p3299				
Notice:	The parameters of the variable message function are only checked and become effective when starting. Otherwise, an alarm is output.				
p3291	CI: Variable signaling function signal source / Var sig S_src				
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 5301		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0		
Description:	Sets the signal source for the variable signaling function.				
Dependency:	Refer to: p3290, p3292, p3293				
Notice:	This parameter is only checked and becomes effective when restarting the variable message function.				
Note:	Re p3291 = 1: (internal Siemens): In this case, the signal source is defined via the memory address (p3292) and the data type (p3293). As the memory address can be different for each version, it must always be redetermined. Procedure: - Set the memory address and data type (p3292, p3293). - Establish the BICO interconnection (p3291 = 1).				

p3292	Variable signaling function signal source address / Var sig S_src addr		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 5301
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the address of the signal source for the variable signaling function.		
Dependency:	Refer to: p3290, p3291		
Caution:	If an incorrect address and data type are set, then this can cause the software to crash.		
			
Notice:	This parameter is only checked and becomes effective when restarting the variable message function.		
Note:	This parameter should only be set for p3291 = 1.		
p3293	Variable signaling function signal source data type / Var sig S_src type		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: 5301
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	7	0
Description:	Sets the data type of the signal source for the variable signaling function.		
Value:	0: Unknown 1: U8, Unsigned8 2: I8, Signed8 3: U16, Unsigned16 4: I16, Signed16 5: U32, Unsigned32 6: I32, Signed32 7: Float, FloatingPoint32		
Dependency:	Refer to: p3290, p3291		
Caution:	If an incorrect address and data type are set, then this can cause the software to crash.		
			
Notice:	This parameter is only checked and becomes effective when restarting the variable message function.		
Note:	This parameter should only be set for p3291 = 1.		
r3294	BO: Variable signaling function output signal / Var sig outp_sig		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 5301
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and binector output of the output signal for the variable signaling function.		
Dependency:	Refer to: p3290, p3291, p3295, p3296, p3297, p3298		

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p3295	Variable signaling function threshold value / Var sig thresh_val		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -340.28235E36	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 3 Func. diagram: 5301 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the threshold value for the variable signaling function.		
Dependency:	Refer to: p3290		
Notice:	This parameter is only checked and becomes effective when restarting the variable message function.		
<hr/>			
p3296	Variable signaling function hysteresis / Var sig hyst		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 3 Func. diagram: 5301 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the hysteresis for the variable signaling function.		
Dependency:	Refer to: p3290		
Notice:	This parameter is only checked and becomes effective when restarting the variable message function.		
<hr/>			
p3297	Variable signaling function pickup delay / Var sig t_pickup		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 5301 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the pickup delay for the variable signaling function.		
Dependency:	Refer to: p3290		
Notice:	This parameter is only checked and becomes effective when restarting the variable message function. Values that do not comply with the following condition are rejected: Pickup delay (p3297) >= sampling time (p3299)		
Note:	For a value of 0, the pickup delay is disabled. The output signal is set if the condition for the 1 signal is fulfilled for longer than the selected time.		
<hr/>			
p3298	Variable signaling function dropout delay / Var sig t_dropout		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 5301 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the dropout delay for the variable signaling function.		
Dependency:	Refer to: p3290		
Notice:	This parameter is only checked and becomes effective when restarting the variable message function. Values that do not comply with the following condition are rejected: Dropout delay (p3298) >= sampling time (p3299)		
Note:	For a value of 0, the dropout delay is disabled. The output signal is reset if the condition for the 0 signal is fulfilled for longer than the selected time.		

p3299	Variable signaling function sampling time / Var sig t_sample		
HLA, SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5301
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.000 [ms]	4.000 [ms]	4.000 [ms]
Description:	Sets the sampling time for the variable signaling function.		
Dependency:	Refer to: p3290		
Notice:	This parameter is only checked and becomes effective when restarting the variable message function. The following must apply for the setting: Sampling time (p3299) <= pickup delay (p3297), dropout delay (p3298)		
Note:	Only the following values can be set: 1.000, 2.000, 3.000, 4.000		

p3320[0...n]	Fluid flow machine power point 1 / Fluid_mach P1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	25.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the power (P) of point 1 as a [%]. The characteristic comprises the following value pairs: Power (P) / speed (n) p3320 / p3321 --> point 1 (P1 / n1) p3322 / p3323 --> point 2 (P2 / n2) p3324 / p3325 --> point 3 (P3 / n3) p3326 / p3327 --> point 4 (P4 / n4) p3328 / p3329 --> point 5 (P5 / n5)		
Dependency:	Refer to: r0041, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		

p3321[0...n]	Fluid flow machine speed point 1 / Fluid_mach n1		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	0.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the speed (n) of point 1 as a [%]. The characteristic comprises the following value pairs: Power (P) / speed (n) p3320 / p3321 --> point 1 (P1 / n1) p3322 / p3323 --> point 2 (P2 / n2) p3324 / p3325 --> point 3 (P3 / n3) p3326 / p3327 --> point 4 (P4 / n4) p3328 / p3329 --> point 5 (P5 / n5)		

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Dependency: Refer to: r0041, p3320, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329
Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3322[0...n]	Fluid flow machine power point 2 / Fluid_mach P2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the power (P) of point 2 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		

p3323[0...n]	Fluid flow machine speed point 2 / Fluid_mach n2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 25.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the speed (n) of point 2 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		

p3324[0...n]	Fluid flow machine power point 3 / Fluid_mach P3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 77.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the power (P) of point 3 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3325, p3326, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		

p3325[0...n]	Fluid flow machine speed point 3 / Fluid_mach n3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the speed (n) of point 3 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3326, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		
p3326[0...n]	Fluid flow machine power point 4 / Fluid_mach P4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 92.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the power (P) of point 4 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3327, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		
p3327[0...n]	Fluid flow machine speed point 4 / Fluid_mach n4		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 75.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the speed (n) of point 4 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3328, p3329		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		
p3328[0...n]	Fluid flow machine power point 5 / Fluid_mach P5		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.00	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the power (P) of point 5 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3329		

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Note: The reference value for power and speed is the rated power/rated speed.
The energy saved is displayed in r0041.

p3329[0...n]	Fluid flow machine speed point 5 / Fluid_mach n5		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00	100.00	100.00
Description:	For the energy-saving display of a fluid-flow machine, a typical flow characteristic $P = f(n)$ with 5 points along the characteristic is required. This parameter specifies the speed (n) of point 5 as a [%].		
Dependency:	Refer to: r0041, p3320, p3321, p3322, p3323, p3324, p3325, p3326, p3327, p3328		
Note:	The reference value for power and speed is the rated power/rated speed. The energy saved is displayed in r0041.		

p3400	Infeed configuration word / INF config_word				
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8940		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 1010 bin		
Description:	Sets the configuration word of the infeed.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Smart Mode	ON	OFF	-
	01	Flat-Top Mode	ON	OFF	-
	03	Vdc controller	ON	OFF	-
	05	Line supply voltage sensing with VSM	ON	OFF	-
Dependency:	Refer to: p0210				
Note:	Re bit 00: In the Smart Mode, the DC link voltage is not controlled - however, infeed can still regenerate. The magnitude of the DC link voltage depends on the actual line supply voltage and the DC link load. For drive units belonging to the 400 V voltage class, for a drive unit supply voltage (p0210) greater than 415 V, the Smart Mode is activated. This means that the 660 V limit can be maintained for the steady-state DC link voltage (p0280) up to a line supply voltage of 480 V. Re bit 01: If the Flat Top Mode is de-activated, switching losses are higher. This means that the full power is no longer continuously available. For p3400.0 = 1 or p1810.15 =1, this bit is not effective. Re bit 03: If the Vdc controller is switched out, overvoltage or undervoltage conditions occur in the DC link if no other voltage-regulating component is located in the DC link. For p3400.0 = 1, this bit is not effective. Re bit 05: If a VSM is detected when commissioning the system, this bit is automatically set. When the bit is set, the line supply voltage input of the VSM must be connected (connected at the line side of the line reactor). The bit must be set in the case of chassis power units. VSM: Voltage Sensing Module				

r3402		Infeed internal state / INF state int		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Integer16	Dyn. index: -	Func. diagram: 8832, 8932	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	12	-	
Description:	Displays the internal status of the infeed module.			
Value:	0: Initialization 1: Fault 2: No ON command 3: Offset measurement running 4: ON delay active 5: Precharg. running 6: Pulse enable missing 7: Synchronization running 8: Voltage ramp-up active 9: Operation 10: Shutdown running 11: Identification running 12: Transformer magnetization running			

r3402		Infeed status internal BIC / INF state int		
B_INF	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Integer16	Dyn. index: -	Func. diagram: 8932	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	6	-	
Description:	Displays the internal status of the infeed module.			
Value:	0: Initialization 1: Fault 2: No ON command 3: Offset measurement running 4: ON delay active 5: Precharg. running 6: Operation			

r3405.0...7		CO/BO: Infeed status word / Inf ZSW			
A_INF, R_INF, S_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8828, 8928		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the status word of the infeed.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Smart Mode active	Yes	No	-
	01	Vdc-ctrl active	Yes	No	-
	02	Phase failure detected	Yes	No	-
	03	Current limit reached	Yes	No	-
	04	Infeed operates in generator/motor mode	Regenerative mode	Motor mode	-
	05	Motor mode inhibited	Yes	No	-
	06	Generator mode inhibited	Yes	No	-
	07	DC link undervoltage alarm threshold undershot	Yes	No	-

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Note:

Re bit 00:
Smart Mode is activated with p3400.0.

Re bit 01:
The DC link voltage closed-loop control is activated with parameters p3400.3 and p3513.

Re bit 02:
When phase failure is detected the bit is set and alarm A06205 is output.
The bit is reset for the following events:
- the infeed had reached the normal operating state again after a phase failure has been bypassed/buffered (p3402 = 9).
- the pulse enable is withdrawn due to a fault or powering down with OFF1/OFF2.

Re bit 03:
The present current limit is displayed in r0067.

Re bit 04:
An active current setting r0078 >= 0 means infeed operation in motor mode; an active current setting r0078 < 0 means regenerative operation in generator mode.

Re bit 05:
The motor mode inhibit is activated with p3532.

Re bit 06:
The generator mode inhibit is activated with p3533.

Re bit 07:
The alarm threshold is dependent on r0296 and the setting in p0279.

r3405.7 CO/BO: Infeed status word / Inf ZSW

B_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and connector output for the status word of the infeed.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	07	DC link undervoltage alarm threshold undershot	Yes	No	-

r3405.1...8 CO/BO: Status word DC link control / ZSW Vdc_ctrl

VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and connector output for the status word of the DC link voltage control.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Vdc-ctrl active	Yes	No	-
	08	Vdc controller selected	Yes	No	-

Note:

Re bit 01:
DC-link voltage control is disabled and enabled with p3513.

Re bit 08 = 1:
DC-link voltage control is selected using p3513.

p3409		Infeed line frequency setting / INF f_line_mode		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	1	
Description:	Sets the mode to detect the line supply frequency.			
Value:	0: Line supply frequency setting 50/60 Hz off 1: Line supply frequency setting 50/60 Hz on			
Dependency:	Refer to: p0211, p0284, p0285			
Note:	For p3409 = 1, the following applies: After operation has been enabled, the rated line supply frequency (p0211) is automatically set to a value of 50 Hz or 60 Hz corresponding to the currently measured frequency. This means that the parameter value of p0211 is, under certain circumstances, changed. For p3409 = 0, the following applies: The system does not change parameter p0211.			
p3410		Infeed identification method / INF Ident_type		
A_INF, R_INF, S_INF	Can be changed: C2(1), T	Calculated: -	Access level: 1	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	5	5	
Description:	Sets the line and DC link parameter identification routine for the infeed module.			
Value:	0: Identification (Id) off 1: Activate identification (Id) 2: Set controller settings 3: Save identification and controller settings 4: Save identification and controller settings with L adaptation 5: Reset save Id and controller setting with L adaptation			
Dependency:	Refer to: r3411, r3412, r3414, p3415, p3416, p3417, p3421, p3422, p3424, p3555, p3560, p3614			
Notice:	For p3410 = 1, 3, 4, 5, alarm A06400 is output and designates that the selected identification will take place the next time that the pulses are enabled. The line and DC link adaptation is not permissible for Smart Line Modules in the chassis format.			
Note:	p3410 is automatically set to 0 after an identification run has been completed. When p3410 = 1 an identification run for the total inductance and DC link capacitance is initiated when the pulses are next enabled. The results are displayed in r3411 and r3412. If a Voltage Sensing Module (VSM) is connected, then the line inductance (r3414) is also measured. The infeed then goes into the ready for switching on state. For p3410 = 2, the data (r3411, r3412 and r3414) determined during the identification run (p3410 = 1) are transferred into p3421, p3422 and p3424. The control loop parameters are suitably scaled to achieve a rugged controller setting (p3425); the fast controller response (p3555[2]) and the current actual value smoothing (p3614) are pre-set. Calculations for the controller are then repeated. The user must save the data in a non-volatile fashion so that the new controller setting is effective the next time that the system is switched on. When p3410 = 3 an identification run for the inductance and DC link capacitance is initiated when the pulses are next enabled. Data determined during the identification (r3411, r3412, r3414) are used, as described under p3410 = 2 for the setting of p3421, p3422, p3424, p3425, p3555 as well as p3614, and the controller is re-calculated. All of the parameters for the infeed module are then automatically stored in a non-volatile memory. The infeed continues to operate without any interruption with the new controller parameters. When p3410 = 4 an identification run for the inductance and DC link capacitance is initiated when the pulses are next enabled. Data determined during the identification (r3411, r3412, r3414) are used, as described under p3410 = 2 for the setting of p3421, p3422, p3424, p3425, p3555 as well as p3614, and the controller is re-calculated. The line inductance identification is then repeated, if p3415[1] > p3514[0]. If the inductance measured the second time is lower than the first, the parameters are written to the current controller adaptation (p3620, p3622). All of the parameters for the infeed module are then automatically stored in a non-volatile memory. The infeed continues to operate without any interruption with the new controller parameters.			

2 Parameters

2.2 List of parameters

For p3410 = 5, the same measurements and write operations are always carried out as for p3410 = 4. However, for the first identification run, initially the controller setting is reset by setting p3421 = p0223 + p0225, p3424 = p0225, p3422 = p0227 and p3425[0...1] = 100 %. Further, before the measurements are carried out, a brief identification run is executed to coarsely set the controller.

r3411[0...1]	Infeed identified inductance / INF L ident		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified total inductance. The value corresponds to the total inductance between the rigid line supply and the infeed input terminals.		
Index:	[0] = Run 1 [1] = Run 2		
Dependency:	Refer to: p3410		
Note:	The value measured in the first identification run is displayed in r3411[0] (for p3410 = 1, 3, 4, 5). This value is transferred to p3421. The value measured in the second identification run (for p3410 = 4, 5) is displayed in r3411[1] - this value is used to set the current controller adaptation (p3622). For the inductance of the commutating reactor, the following applies. r3411 - r3414		

r3412[0...1]	Infeed DC link capacitance identified / INF C_DClink ident		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mF]	- [mF]	- [mF]
Description:	Displays the identified total DC link capacitance.		
Index:	[0] = Run 1 [1] = Run 2		
Dependency:	Refer to: p3410		
Note:	The value measured in the first identification run (for p3410 = 1, 3, 4, 5) is displayed in r3412[0]. For p3410 = 1, 3, this value is transferred to p3422. The DC link capacitance is not measured at the second identification run. The total DC link capacitance of a DC link group comprises the sum of the sub-capacitances of all motor/infeed modules and the additional DC link capacitors.		

r3414[0...1]	Infeed line supply inductance identified / INF t_line ident		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mH]	- [mH]	- [mH]
Description:	Displays the identified line supply inductance. The value corresponds to the total inductance between the stiff line supply and the connection point of the Voltage Sensing Module (VSM).		
Index:	[0] = Run 1 [1] = Run 2		
Dependency:	Refer to: p3410		

- Notice:** The value is only automatically determined for the line supply identification ($p3410 > 0$), if operation with a Voltage Sensing Module is selected ($p3400.5 = 1$). Otherwise, $r3414 = 0$ is displayed.
- Note:** The value measured in the first identification run is displayed in $r3414[0]$ (for $p3410 = 1, 3, 4, 5$). This value is transferred to $p3421$.
The value measured in the second identification run is displayed in $r3414[1]$ (for $p3410 = 4, 5$).
For the inductance of the commutating reactor, the following applies.
 $r3411 - r3414$

p3415[0...1] Infeed excitation current L identification / INF I_exc L_Ident

A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [%]	75.00 [%]	20.00 [%]

Description: Sets the magnitude of the excitation frequency for the L identification.
The setting is made as a percentage of the maximum power unit current ($r0209$).

Index: [0] = Run 1
[1] = Run 2

Dependency: Refer to: $p3410, r3411, p3421, p3620, p3622$

Notice: To correctly identify the current level ($p3410 = 4, 5$) depending on the reactor inductance, the following must apply:
 $p3415[0] < p3415[1]$

For A_INF booksized units, the following applies:

The interrelationship between the reactor inductance and the current magnitude should be measured. Generally, the factory setting of $p3415[0]$ and $p3415[1]$ should be kept.

For chassis units and S_INF booksized units, the following applies:

Generally, there is only a very low inter-relationship between the reactor inductance and the current magnitude. This means that for the factory setting $p3415[0] = p3415[1] = 20\%$, i.e. run 2 is not executed.

Note: The reactive current for identification run 1 is set in $p3415[0]$ (basic controller setting).

The reactive current for identification run 2 is set in $p3415[1]$ (adaptation of the current controller when reducing the reactor inductance with increasing current magnitude).

p3416 Infeed excitation amplitude C identification / INF exc_amp C_Id

A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [%]	20.00 [%]	2.00 [%]

Description: Sets the level of the excitation frequency for identification of the total DC link capacitance. The amplitude is indicated as a percentage of the DC voltage setpoint ($V_{dc} = p0210 * p3510$).

Dependency: Refer to: $p3410, r3412, p3422$

p3417 Infeed excitation frequency C identification / INF f_exc C_ID

A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.00 [Hz]	200.00 [Hz]	50.00 [Hz]

Description: Sets the level of the excitation frequency for identification of the total DC link capacitance.

Dependency: Refer to: $p3410, r3412, p3422$

p3421	Infeed inductance / INF L		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [mH]	2000.000 [mH]	1.000 [mH]
Description:	Sets the total effective inductance for the closed-loop current control from the sum of the line supply inductance and inductance of the line reactor. This parameter is pre-set to the sum of p0223 and p0225.		
Dependency:	Refer to: p0223, p0225, p3410, p3425, p3614, p3622		
Note:	The controller setting is derived from this value and p3425. The value can be automatically determined using the identification run (p3410). For a parallel circuit, the value corresponds to the inductance of a power unit. For the inductance value of the line reactor, p3421 - p3424 applies.		
p3422	Infeed DC link capacitance / INF C_DCL		
A_INF, R_INF, S_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [mF]	2000.00 [mF]	2.00 [mF]
Description:	Sets the DC link capacitance for the closed-loop voltage control. This value is pre-set with p0227.		
Dependency:	Refer to: p0227, p3410, p3425		
Note:	The controller setting is derived from this value and p3425. A suitable value can be automatically determined using the identification run (p3410).		
p3422	DC link capacitance total / C_DC tot		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.20 [mF]	2000.00 [mF]	2.00 [mF]
Description:	Sets the total DC link capacitance for closed-loop voltage control. The capacitance of one power unit is pre-assigned to this value. The value should be adapted according to the number of power units.		
Note:	The controller setting for the DC-link voltage controller is derived from this value.		
p3424	Infeed line supply inductance / INF L_line		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [mH]	1000.000 [mH]	0.001 [mH]
Description:	Sets the line supply inductance. This parameter is pre-set with p0225.		
Dependency:	Refer to: p0223, p0225, p3410, p3425, p3622		

Note: The controller setting is derived from this value and p3425.
The value can be automatically determined using the identification (p3410) if operation with a Voltage Sensing Module is selected. Otherwise, p3424 is set to p3421 - p0223.

p3425[0...1] Infeed control loop parameter scaling / INF par scal			
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the scaling factors for controller parameters p3421, p3422 and p3424.		
Index:	[0] = Scaling inductance [1] = Scaling capacitance		
Dependency:	Refer to: p3410, p3421, p3422, p3424, p3614		
Note:	p3425 is automatically set to the optimum value when setting the control parameters using the line supply data identification p3410 >= 2. As the line supply inductance (p3424) increases in comparison to the total inductance (p3421), lower values must be selected for p3425. This means that the control is adapted to weak line supplies with high relative short-circuit voltage uk or high line supply inductance (also refer to p3614). The scaled control loop parameters become effective for closed-loop control, i.e. the products p3421 * p3425[0] and p3422 * p3425[1] represent the controller setting.		

p3440 Smart Mode configuration / Smart Mode config					
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0001 bin		
Description:	Sets the configuration of the Smart Mode.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Soft Pulse Mode	ON	OFF	-
	01	Extended Smart Mode	ON	OFF	-
	02	De-select automatic line identification after POWER ON	Yes	No	-
Notice:	Re bit 00: This parameter influences the line harmonics for regenerative operation. For operation with switched frequency line filter (AIM) the soft-pulse mode must be activated.				
Note:	Re bit 00: When the pulsed mode for Smart Mode is de-activated, when regenerating, higher phase current gradients occur. For Smart Line Modules in the "chassis" format, pulsed operation is not effective. Re bit 01: The Extended Smart Mode can only be activated for booksize power units. For active Extended Smart Mode, for partial load operation, the line reactive power requirement must be reduced and the average value of the DC link voltage increased. At rated load and overload, the operating behavior is equivalent to the normal Smart mode. Re bit 02: When automatic line identification is selected, the inductance and DC-link capacitance values are calculated on the first pulse enable after each POWER ON and saved in p3448[0...1]. In the case of manual input of p3448[0...1], automatic line identification must be de-selected. The control loop parameters are required for the Extended Smart Mode.				

2 Parameters

2.2 List of parameters

p3441[0...1]	Smart Mode Vdc ctrl Kp/Tn / SLM Vdc_ctrl Kp/Tn		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the standardized proportional gain (index 0) and the integral time (index 1) for the DC-link voltage controller (Vdc controller) in Smart Mode.		
Index:	[0] = Proportional gain [1] = Integral time		
Note:	A value of 100% corresponds to the basic setting derived from loop control parameters (p0115, p3409, p3448[1]).		

p3442[0...1]	Smart Mode smoothing times / SLM t_smooth		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	20.00 [ms]	[0] 0.25 [ms] [1] 1.00 [ms]
Description:	Sets the time constant for PT1 filtering of the DC-link voltage for the Vdc controller (index 0) and the monitored DC-link load current (index 1) in Smart Mode.		
Index:	[0] = DC link voltage actual value (r3445) [1] = Monitored DC link load current (r3446[2])		
Dependency:	Refer to: r3445, r3446		

p3443[0...1]	Smart Mode line commutation current threshold values / SLM line com I_thr		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	1000.00 [%]	[0] 100.00 [%] [1] 200.00 [%]
Description:	Sets the current threshold values for the de-activation (index 0) and activation (index 1) of line commutation in Smart Mode.		
Index:	[0] = De-activating [1] = Activating		
Note:	A value of 100% corresponds to the minimum feedback load current derived from the loop control parameters (p0210, p0211, p3409, p3448[0], p3432) without infeed components. To avoid frequent changeovers in operation close to the changeover point, the value for activation (index 1) must be significantly higher than the value for de-activation (index 0).		

p3444[0...1]		Smart Mode voltages / SLM voltages		
A_INF, R_INF, S_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 105.00 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 90.00 [%] [1] 100.50 [%]	
Description:	Sets the minimum line voltage for regenerative feedback or the DC-link voltage setpoint in Smart Mode.			
Index:	[0] = Minimum line voltage for feedback [1] = DC link voltage setpoint			
Note:	Re index 0: A value of 100% corresponds to the supply voltage set in p0210. If the minimum line voltage is undershot, feedback is de-activated to prevent the DC-link voltage decaying in the event of a significant system voltage dip. Re index 1: A value of 100% corresponds to the rectified value of the actual line voltage. The value must be greater than or equal to 100%.			
r3445[0...1]		Smart Mode voltages display / SLM voltages disp		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: 5_2 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [V]	
Description:	Displays the various voltages in Smart Mode.			
Index:	[0] = DC link voltage smoothed [1] = DC link voltage setpoint			
Dependency:	Refer to: r0070, p3442			
Note:	Re index 0: Displays the DC-link voltage actual value measured and smoothed with p3442[0]. The smoothed value is used for the DC-link voltage controller (Vdc controller) in Smart Mode. The DC-link voltage is also available unsmoothed (r0070). Re index 1: Displays the DC-link voltage setpoint for the DC-link voltage controller (Vdc controller) in Smart Mode.			
r3446[0...2]		Smart Mode currents / SLM currents		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_4 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]	
Description:	Displays the various current values in Smart Mode.			
Index:	[0] = DC link current setpoint [1] = Vdc controller I component [2] = Monitored DC link load current			
Note:	Re index 0: Displays the DC-link current setpoint requested by the DC-link voltage controller (Vdc controller) in Smart Mode. Re index 1: Displays the I component of the DC-link voltage controller (Vdc controller).			

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2.2 List of parameters

Re index 2:
Displays the monitored DC-link load current.

r3447	Smart Mode OFF angle / SLM phi_OFF		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Displays the OFF angle requested by the DC-link voltage controller (Vdc controller) in Smart Mode.		
Note:	A value = 30 ° de-activates feedback. A value = 0 ° requests maximum feedback (line commutation).		

p3448[0...1]	Smart Mode effective inductance/DC link capacitance / SLM L/C effect		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.00 [%]	10000.00 [%]	[0] 110.00 [%] [1] 100.00 [%]
Description:	Sets the effective inductance or DC-link capacitance in Smart Mode.		
Index:	[0] = Effective inductance referred to p0223 [1] = Effective DC link capacitance referred to p0227		
Notice:	p3448[0] is used in the calculation of the reference value of p3443 and in the controller models. p3448[1] is used in the calculation of the reference value of p3441 and in the controller models. When automatic line identification is selected (p3440.2 = 0), the following applies: - the inductance and DC-link capacitance values are calculated on the first pulse enable after each POWER ON and saved in p3448[0...1]. - values entered manually are overwritten after the next POWER ON. When automatic line identification is de-selected (p3440.2 = 1), the following applies: - the inductance and DC-link capacitance values must be entered manually.		
Note:	Re index 0: A value of 100% corresponds to the inductance parameterized in p0223. For a parallel circuit, the value corresponds to the inductance of a power unit. Re index 1: A value of 100% corresponds to the capacitance parameterized in p0227. The value includes the capacitances of all modules connected on the DC link.		

r3452	Infeed PLL status / INF PLL status		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	7	-
Description:	Displays the status of the line supply PLL.		
Value:	0: Initialization running 1: Error when synchronizing 2: Line analysis 3: Calculation line data 4: Pulse enable missing		

- 5: PLL calculation
 6: Final status controlled / Smart Mode
 7: Reserved

p3458[0...1]	Infeed PLL smoothing time / INF PLL t_smooth		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.0 [ms]	1000.0 [ms]	[0] 23.1 [ms] [1] 9.1 [ms]

Description: Sets the smoothing time for the line supply PLL.

Index: [0] = Encoderless operation line supply frequency smoothing time
 [1] = VSM operation line supply frequency smoothing time

Note: It may be necessary to reduce the smoothing time for weak line supplies with high frequency fluctuations. There is otherwise a risk of brief orientation errors and the infeed could fail.

r3460	Infeed PLL system deviation / INF PLL ctrl_dev		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]

Description: Displays the PLL system deviation.

r3461	Infeed PLL system deviation after filtering / INF PLL ctrl_devSm		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]

Description: Displays the PLL system deviation after filtering.

Dependency: Refer to: p3458

p3462	Infeed line fault maximum time / INF line fault t		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [s]	10000.00 [s]	0.00 [s]

Description: Sets the maximum permissible wait time for the line supply to return after identifying a line fault.

Note: This parameter is used to define how long alarm A06205 may be continuously present. F06200 is initiated after the wait time has expired.

For p3462 = 0, the following applies:

The time monitoring is de-activated. Fault F06200 is only output, if in addition to A06205, an additional message is initiated with a stop response.

p3463	Infeed line angle change phase failure detection / INF phi ph_fail		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-180.0 [°]	180.0 [°]	15.0 [°]
Description:	If the line supply angle (angle between the line supply phases) suddenly changes by this value, then a phase failure is assumed. The pulses are then inhibited for 10 ms.		
r3467[0...3]	CO: Infeed current alpha/beta / INF I a/b		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Display and connector output for the line current in alpha/beta components.		
Index:	[0] = Alpha [1] = Beta [2] = Alpha [3] = Beta		
Note:	Re Index 0, 1: Displays the line current at the input terminals of the line filter. Re Index 2, 3: Displays the line current at the input terminals of the power unit.		
r3468[0...5]	CO: Infeed voltage alpha/beta / INF U a/b		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the line supply voltage at the input terminals of the line filter in alpha/beta components.		
Index:	[0] = Alpha [1] = Beta [2] = Alpha [3] = Beta [4] = Alpha [5] = Beta		
Note:	Re Index 0, 1: The input terminals of the line filter form, for infeeds, the connection point of the Voltage Sensing Module (VSM) to measure the line supply voltage. For operation with VSM (p3400.5 = 1), the following applies: The voltage measured values r3661 and r3662, transformed into the alpha/beta system are displayed in r3468. For encoderless operation without VSM (p3400.5 = 0), the following applies: The estimated values of the voltages from the line supply model of the PLL transformed into the alpha/beta system are displayed in r3468.		

Re Index 2, 3:

The basic fundamental amplitudes of the clocked inverter output voltages are displayed.

The values are only valid when operation is enabled.

Re Index 4, 5:

The basic fundamental amplitudes of the voltage source calculated using a line model are displayed.

The values are only valid when operation is enabled.

p3469[0...n]	Latch delay time correction, zero crossover detection / t_latch corr PLL		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10000.0 [µs]	10000.0 [µs]	0.0 [µs]
Description:	Calibration value for the RC filter of the zero crossover detection of the line supply voltage in the power unit. When p3469 = 0, a new calibration is performed the next time identification is carried out with p3410 = 4 or 5.		
Note:	The calibration value is stored in the EEPROM of the power unit because it is a characteristic of the power unit.		
r3470	Infeed active current filter / INF I_act filter		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the active current requirement due to the line filter.		
Dependency:	Refer to: r0038, p0221, p0222		
Note:	With respect to the line supply, the sum of the active currents of the power unit (p0078) and line filter (r3470) are effective. The active current demand of the line filter is taken into account when calculating the power factor (r0038). The magnitude of the line filter active current depends on the capacitance (p0221) and the resistance (p0222) of the line filter.		
r3471	Infeed reactive current filter / INF I_reactiveFilt		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the reactive current requirement as a result of the line filter. The reactive current requirement of a line filter is covered by the controlled infeed/regenerative feedback so that the converter always operates with a power factor of 1 compared to the line.		
Dependency:	Refer to: r0038, r0075, r0076, p0221		
Note:	With respect to the line supply, the sum of the reactive currents of the power unit (p0076) and line filter (r3471) are effective. The reactive current requirement of the line filter is taken into account when calculating the power factor (r0038). The amount of the reactive current depends on the capacitance (p0221) of the line filter that is automatically parameterized when a line filter is selected (p0220). If the line phases are reversed and the line voltage therefore has a negative orientation (r0066 < 0), it should be noted that the sign of the reactive current is reversed.		

p3472[0...4]		Line supply PLL line supply voltage smoothing time / Line PLL U_I t_{sm}		
A_INF, R_INF, S_INF	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1.0 [ms]	30000.0 [ms]	[0] 200.0 [ms]	
			[1] 100.0 [ms]	
			[2] 5000.0 [ms]	
			[3] 8.0 [ms]	
			[4] 8.0 [ms]	
Description:	Sets the smoothing time of the line supply voltage for the line supply PLL.			
Index:	[0] = Encoderless operation line supply voltage smoothing time [1] = VSM operation line supply voltage smoothing time [2] = Detection line supply undervoltage smoothing time [3] = Detection line supply overvoltage smoothing time [4] = Detection line supply voltage step smoothing time			
Dependency:	Refer to: p3400			
Note:	For the pre-control of the line supply voltage, a smoothed value of the line supply voltage is used in the closed-loop control. p3472[0]: Sets the PT1 time constant to smooth the line supply voltage for operation without VSM (p3400.5 = 0). p3472[1]: Sets the PT1 time constant to smooth the line supply voltage for operation with VSM (p3400.5 = 1). p3472[2]: Sets the smoothing time constant to slowly detect a line supply undervoltage (F06100). p3472[3]: Sets the smoothing time constant to quickly detect line supply undervoltages for phase failure (A06205). p3472[4]: Sets the smoothing time constant to quickly adapt the line supply pre-control for line supply voltage steps (p0286).			
p3473[0...3]		CI: cos phi display current signal source / cos phi I S_{src}		
A_INF (cos phi), R_INF (cos phi)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8951	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2002	Expert list: 1	
	Min	Max	Factory setting	
	-	-	[0] 3467[0]	
			[1] 3467[1]	
			[2] 3467[2]	
			[3] 3467[3]	
Description:	Sets the signal source for the current for the cos phi display.			
Index:	[0] = Alpha subsystem 1 [1] = Beta subsystem 1 [2] = Alpha subsystem 2 [3] = Beta subsystem 2			
Dependency:	Refer to: r3467			
Note:	Using p3475.1, the signal source format can be converted over from alpha/beta space vector coordinates to a 3-conductor representation. With this setting, measured values from the Voltage Sensing Module (VSM) can be directly interconnected (e.g. r5471[0]). Re index 0: Current alpha (current phase 1) for r3478[0] space vector 1. Re index 1: Current beta (current phase 2) for r3478[0] space vector 1. Re index 2: Current alpha (current phase 1) for r3478[1] space vector 2. Re index 3: Current beta (current phase 2) for r3478[1] space vector 2.			

p3474[0...3]		CI: cos phi display voltage signal source / cos phi U S_src			
A_INF (cos phi), R_INF (cos phi)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8951		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: p2001	Expert list: 1		
	Min	Max	Factory setting		
	-	-	[0] 3468[0]		
			[1] 3468[1]		
			[2] 3468[2]		
			[3] 3468[3]		
Description:	Sets the signal source for the voltage for the cos phi display.				
Index:	[0] = Alpha subsystem 1 [1] = Beta subsystem 1 [2] = Alpha subsystem 2 [3] = Beta subsystem 2				
Dependency:	Refer to: r3468				
Note:	Using p3475.1, the signal source format can be converted over from alpha/beta space vector coordinates to a 3-conductor representation. With this setting, measured values from the Voltage Sensing Module (VSM) can be directly interconnected (e.g. r5461[0]). Re index 0: Voltage alpha (voltage phase-phase 12) for r3478[0] space vector 1. Re index 1: Voltage beta (voltage phase-phase 23) for r3478[0] space vector 1. Re index 2: Voltage alpha (voltage phase-phase 12) for r3478[1] space vector 2. Re index 3: Voltage beta (voltage phase-phase 23) for r3478[1] space vector 2.				
p3475[0...1]		cos phi display configuration / cos phi config			
A_INF (cos phi), R_INF (cos phi)	Can be changed: T	Calculated: -	Access level: 2		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8951		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the configuration for the cos phi display.				
Index:	[0] = Space vector 1 [1] = Space vector 2				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	cos phi display activation	ON	OFF	-
	01	Signal sources in 3-conductor coordinates	Yes	No	-
	02	Signal source phase sequence negated (negative frequency)	Yes	No	-
Note:	Re bit 00: For p3475[0].0 = 1 the values in r3477[0] and p3478[0] are updated. For p3475[1].0 = 1 the values in r3477[1] and p3478[1] are updated. Re bit 01: For p3475.1 = 0, the following applies: The format of the signal source in p3473 and p3474 is interpreted as alpha/beta space vector coordinates. For p3475.1 = 1, the following applies: The format of the signal source in p3473 and p3474 is interpreted as 3-conductor representation.				

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Re bit 02:

When the bit is activated, the phase sequence of the signal source, interconnected via connector inputs p3473 and p3474, is negated with respect to the signals at the inputs of the infeed. For example, this is the case for a transformer with a phase rotation of 180 ° and the corresponding tapping of the signals.

For p3475.2 = 0, the following applies:

The phase sequence of the signal source in p3473 and p3474 is not negated.

For p3475.2 = 1, the following applies:

The phase sequence of the signal source in p3473 and p3474 is negated.

p3476[0...1]	cos phi display smoothing time / cos phi t_smooth		
A_INF (cos phi), R_INF (cos phi)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8951
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	2000.00 [ms]	200.00 [ms]
Description:	Sets the smoothing time for the cos phi display.		
Index:	[0] = Space vector 1 [1] = Space vector 2		
r3477[0...1]	CO: cos phi display actual value sign / CosPhi ActVal Sign		
A_INF (cos phi), R_INF (cos phi)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8951
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the sign of the offset factor (cos phi). The offset factor cos phi is defined as the cosine of the phase angle between the sinusoidal oscillations of the voltage and the current of the fundamental frequency.		
Note:	The following definition of the signs corresponds with that used in the relevant standards relating to line supplies (e.g. VDE-AR-4105). For under-excited operation (negative reactive current: r0076 < 0), the following applies: Lower output voltage or lagging current is identified with a positive sign. For over-excited operation (positive reactive current: r0076 > 0), the following applies: Higher output voltage or leading current is identified with a negative sign.		
r3478[0...1]	CO: cos phi display absolute actual value / cos phi actVal abs		
A_INF (cos phi), R_INF (cos phi)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8951
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the absolute value of the offset factor (cos phi). The offset factor cos phi is defined as the cosine of the phase angle between the sinusoidal oscillations of the voltage and the current of the fundamental frequency.		
Index:	[0] = Space vector 1 [1] = Space vector 2		
Notice:	The current and voltage signals must come from the same line supply to which the Active Line Module is connected (identical line frequency). p3475.2 can compensate if the phase sequence is reversed with respect to the Active Line Module connection terminals.		

p3479[0...1]	cos phi display current measurement dead time / cosPhiDis t_I_dead		
A_INF (cos phi), R_INF (cos phi)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10000.000 [µs]	10000.000 [µs]	620.000 [µs]
Description:	Sets a dead time for the current measurement. This means that a calibration of the current measuring instant ensures a precise cos phi measurement in 3-conductor coordinates.		
Index:	[0] = Space vector 1 [1] = Space vector 2		
Notice:	A calibration is only required for signal sources in 3-conductor coordinates (p3475.1 = 1).		
Note:	A calibration value can be checked as follows: 1. Setting p3473[0, 1] = p3467[2, 3], configuration p3475[0] = 1. 2. Determining a cos phi reference value. 3. Setting p3473[2, 3] = p3671, p3672, configuration p3475[1] = 3. 4. When the calibration value has been correctly set, both indices of the "cos phi display absolute actual value" p3478[0, 1] should have the same value.		
p3480	Infeed modulation depth limit / INF mod_depth lim		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [%]	110.0 [%]	97.0 [%]
Description:	Sets the maximum steady-state modulation depth. When this limit is reached, the DC link voltage is boosted to maintain the control margin. This means that the control reserve is maintained.		
Dependency:	Refer to: p3481, r3485		
p3481	Infeed standby controller dynamic response / INF res_ctrl dyn		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	7.5 [ms]
Description:	Sets the dynamic response of the reserve controller for the modulation depth. As the smoothing time increases, the response of the DC link voltage tracking becomes slower.		
Dependency:	Refer to: p3480, r3485		

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r3485	Infeed standby controller output / INF res_ctrl outp		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the reserve controller output for the modulation depth. The DC link voltage is increased by this voltage value - the summed setpoint for the DC link voltage is output in r0088. The summed setpoint is limited to the maximum steady-stage DC link voltage (p0280).		
Dependency:	Refer to: p3480, p3481		
<hr/>			
p3490	Infeed delay time OFF1 command / INF t_del OFF1		
A_INF, B_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8732, 8832, 8932
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000000.0 [ms]	0.0 [ms]
Description:	Sets the delay time for the ON/OFF1 command of the infeed. After ON/OFF1 = 0 the infeed remains in operation for the specified time		
Dependency:	Refer to: p0840		
Notice:	The ON/OFF1 command of the infeed can be interrupted.		
Note:	This parameter is only relevant if a Motor Module and the infeed are controlled by the same OFF command. In this case, the delay time and the stop ramp time of the motor can be coordinated with one another.		
<hr/>			
p3491	Infeed I-offset measurement monitoring time / INF I_offs t_monit		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8832, 8932
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	65000 [ms]	2000 [ms]
Description:	Sets the monitoring time for the current-offset measurement of the power unit. The time is started with the normal end of the measurement. If the measurement is invalid and if no valid measurement can be taken within the monitoring period (phase currents too high), an appropriate message is generated.		
Note:	Set this parameter to 0 to allow variations in the delay when running-up.		
<hr/>			
p3492	Infeed, line supply undervoltage delay time / INF U_line t_del		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [s]	300 [s]	0 [s]
Description:	Sets the delay time for shutdown due to a line supply undervoltage condition (F06100). After the line supply undervoltage is detected, the power unit is tripped (shut down) after this delay time has expired. If, during this delay time, the line supply undervoltage is no longer detected, then the power unit is not shut down. While the closed-loop control is being synchronized to the line supply (r3402 = 7) the delay time p3492 is not effective.		

Dependency: Refer to: p0283

Note: The degree of ruggedness of the infeed with respect to fluctuations in the line supply voltage can be increased by parameterizing this delay value.

However, the following should be noted:

- the infeed power decreases proportionally (linearly) with the line supply voltage.
- when other components are connected, for low line supply voltage, operating faults or damage can occur. In this case, the specifications of the connected electrical components should always be carefully observed.

p3508 Infeed step-up factor maximum / Step-up factor max

A_INF, R_INF	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.60	3.00	1.60

Description: Sets the maximum permissible step-up factor for the power unit used in conjunction with the line filter parameterized in p0220[0].

Dependency: Refer to: p0210, p0220, p3510

Note: The maximum step-up factor determines the maximum ratio between the DC link voltage setpoint (p3510) and the unit supply voltage (p0210).

The input of the DC link voltage setpoint (p3510) is limited corresponding to the permissible step-up factor (p3508):

$$p3510 \leq p0210 * p3508.$$

Pre-setting values:

380 ... 480 V booksize units without Active Interface Module: 1.60

380 ... 480 V booksize units with Active Interface Module (p0220 = 41 ... 45): 2.00

380 ... 480 V chassis units: 2.00

500 ... 690 V chassis units: 2.00

Maximum values:

380 ... 480 V booksize units without Active Interface Module: 1.60

380 ... 480 V booksize units with Active Interface Module (p0220 = 41 ... 45): 2.00

380 ... 480 V chassis units: 2.00

500 ... 690 V chassis units: 2.00

When the filter setting (p0220) is changed, then the setting of the maximum step-up factor (p3508) is also automatically adapted.

p3510 Infeed DC link voltage setpoint / INF Vdc setp

A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8910, 8940
	P-Group: Closed-loop control	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	100.00 [V]	1600.00 [V]	600.00 [V]

Description: Sets the setpoint for the DC link voltage.

Dependency: Refer to: p0210, p0280, p3400, p3508, p3511

Warning:



Before increasing the voltage limit for pulsed operation of a controlled booksize infeed with line supply voltages p0210 > 415 V it should be checked whether the motors connected to the DC link are specified for the higher motor voltages.

The warning information associated with p0210 must be carefully observed.

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Note: When the Smart Mode is activated (p3400.0 = 1) the DC link voltage is not regulated, i.e. the value entered here is in this case not effective.

The permissible range of the DC link voltage depends on the parameterized unit supply voltage (p0210) and the permissible, maximum continuous DC link voltage (p0280).

In voltage-controlled operation (p3400.0 = 0) the following applies:

$p3510 \geq 1.42 * p0210$ and

$p3510 \leq p3508 * p0210$ and

$p3510 \leq p0280$.

In the Smart Mode (p3400.0 = 1) the following applies:

The setpoint p3510 for the DC link voltage control is inactive. In order to permit an adapted display, deviating from voltage-controlled operation, the lower limit p3510 is $\geq 1.2 * p0210$.

p3510	DC link voltage setpoint / Vdc setp		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 100.00 [V]	Calculated: - Dyn. index: - Units group: 5_2 Scaling: p2001 Max 1600.00 [V]	Access level: 2 Func. diagram: 7960 Unit selection: p0505 Expert list: 1 Factory setting 600.00 [V]

Description: Sets the setpoint for the DC-link voltage on the motor side.

p3511	CI: Infeed DC link voltage supplementary setpoint / INF Vdc Z_set		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max -	Access level: 3 Func. diagram: 8940 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for the supplementary setpoint for the DC link voltage.

Dependency: Refer to: p3510

p3511	CI: DC link voltage supplementary setpoint / Vdc Z_set		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max -	Access level: 3 Func. diagram: 7960 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for the supplementary setpoint for the DC-link voltage on the motor side.

Dependency: Refer to: p3510

p3513	BI: Voltage-controlled operation inhibit / U_ctrl op inhib		
A_INF, R_INF	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 8940 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for inhibiting the voltage-controlled mode of the infeed.

Dependency: Refer to: p3400, r3405

Notice: The DC link voltage must be controlled by a different component at the DC link; otherwise this results in an overvoltage or undervoltage condition.

Note: The current controller remains active and can be controlled by means of its setpoint inputs (p3515, p3610). This binector input is used to change over between master operation (0 signal) and slave operation (1 signal) operation and vice versa.

p3513	BI: Voltage-controlled operation inhibit / U_ctrl op inhib		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 8940
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for inhibiting the voltage-controlled mode of the infeed.

Dependency: Refer to: p3400, r3405

Notice: The DC link voltage must be controlled by a different component at the DC link; otherwise this results in an overvoltage or undervoltage condition.

Note: Parameter being prepared. For this firmware version, the technology controller "DC link voltage controller" is not supported.

The current controller remains active and can be controlled by means of its setpoint inputs (p3515, p3610). This binector input is used to change over between master operation (0 signal) and slave operation (1 signal) operation and vice versa.

p3513	BI: Voltage-controlled operation inhibit / U_ctrl op inhib		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 7960
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for disabling DC-link voltage control on the motor side.

p3514	Infeed supplementary active current steady-state / INF I_sup_eff stat		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-2000.00 [Arms]	2000.00 [Arms]	0.00 [Arms]

Description: Sets a steady-state supplementary setpoint for the active line supply current.

Dependency: Refer to: p3515

p3515	CI: Infeed supplementary active current / INF I_suppl act		
A_INF, R_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the supplementary setpoint of the active current.

Dependency: Refer to: p3514

2 Parameters

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p3516	Infeed current distribution factor / INF I_distr_factor		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100.00 [%]	100.00 [%]
Description:	Sets the factor to be multiplied by the active current setpoint for the current controller.		
Dependency:	Refer to: p3579		
r3517	CO: Infeed active current controller unlimited setpoint / INF I_act ctrl set		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the unlimited setpoint of the active current controller. For a master-slave infeed configuration, the master retrieves this setpoint and distributes it to all of the slaves. The slaves operate in the current-controlled mode.		
r3517	CO: DC link controller active current setpoint / Vdc I_act set		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6220, 7960
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the unlimited setpoint of the active current controller of the DC link voltage control on the motor side.		
p3519[0...3]	CI: Infeed pre-control power (scaled) / INF prectrl P scal		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for power pre-control.		
Dependency:	Refer to: p3521		
Note:	Closed-loop control of the DC link voltage is improved by pre-controlling the power required for the other components.		
p3519[0...3]	CI: DC link pre-control power (scaled) / Vdc prectrl P scal		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: r2004	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for power pre-control.		
Dependency:	Refer to: p3521		

Note: Closed-loop control of the DC link voltage is improved by pre-controlling the power required for the other components.
A scaled quantity is expected so that the various power reference values (r2004) of the drive objects must be taken into account. The scaling factors are used to adapt the scaling (p3521).

p3520[0...3]	CI: Infeed pre-control power (not scaled) / INF prctr P n Scal		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for power pre-control.

Dependency: Refer to: p3521

Note: Closed-loop control of the DC link voltage is improved by pre-controlling the power required for the other modules.
A non-scaled quantity is expected so that the various power reference values (r2004) of the drive objects do not have to be taken into account. The scaling factors are used to adapt the scaling (p3521).

p3520[0...3]	CI: DC link pre-control power (not scaled) / Vdc pre-ctrl P		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 7960
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for power pre-control.

Dependency: Refer to: p3521

Note: Closed-loop control of the DC link voltage is improved by pre-controlling the power required for the other modules.
A non-scaled quantity is expected so that the various power reference values (r2004) of the drive objects do not have to be taken into account. The scaling factors are used to adapt the scaling (p3521).

p3521[0...3]	Infeed pre-control power scaling / INF prectrl P scal		
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-100000.00000 [%]	100000.00000 [%]	100.00000 [%]

Description: Sets the scaling factor for the power pre-control.

Dependency: Refer to: p3520

p3521[0...3]	DC link pre-control power scaling / Vdc prectrl P scal		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7960
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-100000.00000 [%]	100000.00000 [%]	100.00000 [%]

Description: Sets the scaling factor for the power pre-control.

Dependency: Refer to: p3520

Note: The scaling factor acts on the sum of the associated indices of p3519 and p3520. As one BICO input is scaled (p3519) and the other is not scaled (p3520), for each index, only one of the two inputs should be assigned.

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r3522	CO: Infeed pre-control power display / INF prectrl P_disp		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the sum of the precontrol powers.		
Dependency:	Refer to: p3520, p3521, p3523		
Note:	This display is used to set the correct scaling for the precontrol.		
r3522[0...4]	CO: DC link voltage control pre-control display / DC_ctr prectrl disp		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the resulting smoothed linearized torque-generating pre-control current.		
Dependency:	Refer to: p3520, p3521, p3523		
Note:	These displays are used to set the correct scaling for the pre-control.		
	[0]:(p3519[0] + p3520[0]) * p3521[0] / r0070		
	[1]:(p3519[1] + p3520[1]) * p3521[1] / r0070		
	[2]:(p3519[2] + p3520[2]) * p3521[2] / r0070		
	[3]:(p3519[3] + p3520[3]) * p3521[3] / r0070		
	[4]: Total [0] ... [3]		
p3523[0...3]	Infeed pre-control power smoothing / INF pre-ctrl P sm		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000 [ms]	0 [ms]
Description:	Sets the filter time for power pre-control.		
Dependency:	Refer to: p3520		
p3523[0...3]	DC link pre-control power smoothing / Vdc pre-ctrl P sm		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	1000 [ms]	0 [ms]
Description:	Sets the filter time for power pre-control.		
Dependency:	Refer to: p3520		

p3524[0...2]	CI: Infeed reactive/apparent power limit scaling / I_re/app_lim scal		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 8945 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the signal source for dynamically limiting the reactive current and apparent current.		
Index:	[0] = Inductive reactive current limit [1] = Capacitive reactive current limit [2] = Absolute apparent current limit		
Dependency:	Refer to: r0209, p0209, p3525, p3526, p3527, r3535, r3536		
Note:	Re index 0: The effective current limit is obtained from $p3524[0] * p3525 * r0209[0]$. Re index 1: The effective current limit is obtained from $p3524[1] * p3526 * r0209[0]$. Re index 2: The effective current limit is obtained from $p3524[2] * p3527 * r0209[0]$.		
p3525	Infeed inductive reactive current limit / I_re_lim ind		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -100.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -100.00 [%]
Description:	Sets the limit for the controlled inductive reactive current ($r0076 < 0$). The value is referred to the maximum current r0209[0].		
Dependency:	Refer to: r0209, p0209, p3524, r3535, r3536		
p3526	Infeed capacitive reactive current limit / I_re_lim cap		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the limit for the controlled capacitive reactive current ($r0076 > 0$). The value is referred to the maximum current r0209[0].		
Dependency:	Refer to: r0209, p0209, p3524, r3535, r3536		
p3527	Infeed absolute apparent current limit / I_app_lim_abs		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: 8940 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the limit for the controlled apparent current ($r0068$). The value is referred to the maximum current r0209[0].		
Dependency:	Refer to: r0209, p0209, p3524, r3535, r3536		

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2.2 List of parameters

p3528	CI: Infeed current limit motoring scaling / INF I_lim mot scal		
A_INF, R_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the current limit when motoring (p3530) to limit the line active current.		
Dependency:	Refer to: p3530		
Note:	The effective current limit is given by the product of p3530 * CI: p3528 .		
p3529	CI: Infeed current limit regenerative scaling / INF I_lim gen scal		
A_INF, R_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the scaling of the current limit when generating (p3531) to limit the line active current.		
Dependency:	Refer to: p3530		
Note:	The effective current limit is given by the product of p3531 * CI: p3529.		
p3530	Infeed current limit motoring / INF I_lim mot		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [Arms]	100000.00 [Arms]	10000.00 [Arms]
Description:	Sets the motoring limit for the active line current. The currently effective current limit is displayed in r0067[0].		
Dependency:	Refer to: r0067, p3532		
Notice:	If this limit is selected lower than the maximum current permissible for the power unit (r0067), the infeed can no longer provide its full controlled power. Operating faults of the infeed can occur due to the resulting DC link undervoltage. For self-commutated infeeds, the DC link voltage decreases if more power is drawn from the DC link by the connected load than can be supplied by the line because of the power unit maximum current or a limit in p3530. If the DC link voltage decreases down to the rectified value, then the complete current - necessary to cover the required active power - flows, uncontrolled into the rectifier circuit via the diodes. This is the reason that, for physical reasons, the value in p3530 cannot act as current limit that is always maintained. The value forms a current threshold from which point onwards the DC link energy is used as buffer for brief power fluctuations.		
Note:	If Smart Mode is activated (p3400.0 = 1), the setting in this parameter is not active.		
p3531	Infeed current limit regenerative / INF I_limit regen		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100000.00 [Arms]	-1.00 [Arms]	-10000.00 [Arms]
Description:	Sets the limit for the active line supply current when regenerating. The currently effective current limit is displayed in r0067[1].		

Dependency: Refer to: r0067, p3533

Notice: If this limit is selected lower than the maximum current permissible for the power unit (r0067), the infeed can no longer provide its full controlled power. This can result in an overvoltage condition in the DC link.
For self-commutated infeeds, the DC link voltage increases if more power is input to the DC link through the connected source than can be fed to the line because of the maximum power unit current or a limit in p3531
If the DC link voltage exceeds the permissible threshold (p0297), defined by the hardware, then the unit is tripped due to overvoltage.
The value in p3531 represents a current limit that is always maintained - however, this can result in overvoltage conditions in the DC link.
The value in p3531 represents a current limit from which point onwards the capacitance of the DC link can be used as buffer for brief power fluctuations.

Note: If Smart Mode is activated (p3400.0 = 1), the setting in this parameter is not active.

p3532**BI: Infeed inhibit motoring / INF mot mode inhib**

A_INF, R_INF

Can be changed: T**Calculated:** -**Access level:** 3**Data type:** Unsigned32 / Binary**Dyn. index:** -**Func. diagram:** 8920**P-Group:** -**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

0

Description: Sets the signal source for inhibiting the motor mode of the infeed.

Dependency: Refer to: r3405, p3530

Notice: If the motor mode is inhibited although power is withdrawn from the DC link, then the DC link voltage drops to the rectified value.
In this state, the DC link is post-charged through the diodes and motoring power is fed to the power unit in spite of the motoring inhibit.
The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The inhibit only becomes active after operation has been enabled and the Vdc has been ramped up (r0863.0 = 1).
If Smart Mode is activated (p3400.0 = 1), the setting in this parameter is not active.

p3533**BI: Infeed inhibit generator mode / INF gen mode inhib**

A_INF, R_INF, S_INF

Can be changed: T**Calculated:** -**Access level:** 3**Data type:** Unsigned32 / Binary**Dyn. index:** -**Func. diagram:** 8820, 8920**P-Group:** -**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

0

Description: Sets the signal source to inhibit the generator mode of the infeed.

Dependency: Refer to: r3405, p3531

Notice: The DC link voltage will increase if generator mode is inhibited even though power is being regenerated into the DC link.

The parameter may be protected as a result of p0922 or p2079 and cannot be changed.

Note: The inhibit only becomes active after operation has been enabled and the Vdc has been ramped up (r0863.0 = 1).

r3534**Infeed line filter maximum current / INF filter I_max**

A_INF, R_INF

Can be changed: -**Calculated:** -**Access level:** 2**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Converter**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

- [Arms]

- [Arms]

- [Arms]

Description: Displays the maximum permissible current for the line filter set using p0220[0].

Dependency: Refer to: p0220

Note: The currently effective maximum current for the power unit is displayed in r0067.
The value in r0067 is obtained as minimum of the current limits in r0209, p3530 ... r3534.

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2.2 List of parameters

r3535[0...4]	CO: Infeed current limit display / INF I_lim displ		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 3 Func. diagram: 8945 Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Display and connector output for the valid current limits.		
Index:	[0] = Active current motoring [1] = Active current generating [2] = Inductive reactive current [3] = Capacitive reactive current [4] = Absolute apparent current		
Dependency:	Refer to: r0067, r0209, p0209, p3524, p3525, p3526, p3527, r3536		
Note:	Re index 0: The value corresponds to r0067[0] (positive value). Re index 1: The value corresponds to r0067[1] (negative value). Re index 2: The value is negative. Re index 3: The value is positive. Re index 4: The value is positive.		

r3536.0...4	BO: Infeed current limit status display / INF I_lim stat dis			
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max -	Access level: 3 Func. diagram: 8945 Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and binector output for the status of the current limits.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Active current limit motoring reached	Yes	No
	01	Active current limit generating reached	Yes	No
	02	Inductive reactive current limit reached	Yes	No
	03	Capacitive reactive current limit reached	Yes	No
	04	Absolute apparent current limit reached	Yes	No
Dependency:	Refer to: r0209, p0209, r3405, p3524, p3525, p3526, p3527, r3535			
Note:	A 1 signal indicates when the limit value is reached.			

r3554[0...1]	Infeed Vdc controller output / INF Vdc_ctrl outp		
A_INF, R_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 2 Func. diagram: 8940 Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Display of the DC link voltage controller output (Vdc controller).		
Index:	[0] = I output [1] = PI output		

r3554[0...1]		Vdc controller output / INF Vdc_ctrl outp		
SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl), VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: -	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7960	
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505	
	Not for motor type: -	Scaling: p2002	Expert list: 1	
	Min - [Arms]	Max - [Arms]	Factory setting - [Arms]	
Description:	Display of the DC link voltage controller output (Vdc controller).			
Index:	[0] = I output [1] = PI output			
p3555[0...5]		Infeed Vdc controller integral component fast intervention / Vdc_ctr I-compFast		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min 0.00 [%]	Max 200.00 [%]	Factory setting [0] 2.00 [%] [1] 102.00 [%] [2] 0.00 [%] [3] 5.00 [%] [4] 100.00 [%] [5] 0.00 [%]	
Description:	Sets the fast Vdc controller intervention for a step-like decrease of the DC link voltage due to a high motor load of the infeed. The Vdc controller fast intervention is de-activated for p3555[5] = 0 % or p3560 < 100% or p0225 > 0.5 * p0223. For a line supply and DC link identification (p3410 >= 2) the level of the fast controller intervention (p3555[2]) is automatically adapted to the line supply inductance.			
Recommend.:	Precise system knowhow is required when correctly changing this parameter! - generally, the fast controller intervention is used to improve the control behavior for high-speed load changes. The function can therefore always be de-activated with p3555[5] = 0 % if no peak load duty cycles are required in the application. - using p3555[0], the calculation of the modulation depth is determined in the case of high system deviations also when the controller intervention is de-activated. This is the reason that p3555[0] should generally not be changed.			
Index:	[0] = Intervention threshold 1: Vdc deviation from the setpoint [1] = Intervention threshold 2: Vdc difference to the rectified value [2] = Fast intervention automatic scaling [3] = Fast intervention pre-control [4] = Fast intervention timeout [5] = Fast intervention manual scaling			
Note:	p3555[0]: Vdc system deviation as a percentage of the setpoint of the DC link voltage (first condition to initiate fast controller intervention). The threshold is also used to internally change over the modulation depth calculation for high system deviations and should therefore generally not be changed! p3555[1]: Vdc threshold as a percentage of the rectified value of the actual line supply voltage (second condition to initiate the fast controller intervention). Both threshold conditions must be fulfilled to initiate the controller intervention. p3555[2]: Percentage overall level of the fast intervention (scaling factor). For a line supply identification with p3410 >= 2, the factor is automatically adapted or, for weak line supplies with a high inductance, set to 0. p3555[3]: Percentage correction of the pre-control for a fast voltage dip (dead time compensation).			

2 Parameters

2.2 List of parameters

p3555[4]:

Percentage minimum time between two controller interventions (100% corresponds to 100 ms). If high load change frequencies occur with the application, the minimum time between two controller interventions can be reduced using p3555[4].

p3555[5]:

Percentage overall level of the fast intervention (scaling factor). With p3555[5] = 0, the fast controller intervention is inhibited. For weak line supplies with a high inductance, it makes sense to de-activate the fast intervention.

p3560		Infeed Vdc controller proportional gain / INF Vdc_ctrl Kp	
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the scaled proportional gain for the DC link voltage controller (Vdc controller).		
Note:	A value of 100 % corresponds to the basic setting derived from loop control parameters (p3421, p3422).		

p3560		Vdc controller proportional gain / Vdc_ctrl Kp	
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7960
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	1000.00 [%]	100.00 [%]
Description:	Sets the scaled proportional gain for the DC link voltage controller (Vdc controller).		
Note:	A value of 100% corresponds to the basic setting derived from the loop control parameter (p3422).		

p3561		CI: Infeed Vdc controller proportional gain scaling / INF Vdc ctr Kpscal	
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the proportional gain for the DC link voltage controller (Vdc controller)..		
Dependency:	Refer to: p3560		
Note:	The total, effective gain is given by the product CI: p3561 * p3560.		

p3562		Infeed Vdc controller integral time / INF Vdc_ctrl Tn	
A_INF, R_INF, SERVO (Tech_ctrl), SERVO_AC (Tech_ctrl), SERVO_I_AC (Tech_ctrl)	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [%]	100000.00 [%]	100.00 [%]
Description:	Sets the scaled integral time for the DC link voltage controller (Vdc).		
Note:	A value of 100 % corresponds to the basic setting derived from loop control parameters (p3421, p3422).		

p3562	Vdc controller integral time / Vdc_ctrl Tn		
VECTOR (Tech_ctrl), VECTOR_AC (Tech_ctrl), VECTOR_I_AC (Tech_ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.10 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [%]	Access level: 2 Func. diagram: 7960 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaled integral time for the DC link voltage controller (Vdc).		
Note:	A value of 100% corresponds to the basic setting derived from the loop control parameter (p3422).		
p3564	Infeed Vdc monitor time constant / INF Vdc monit T		
A_INF, R_INF	Can be changed: T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.2 [ms]
Description:	Sets the filter time constant for the DC link voltage monitor (Vdc).		
p3566	Infeed Vdc ramp duration / INF Vdc t_ramp		
A_INF, R_INF	Can be changed: T Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 40 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000 [ms]	Access level: 2 Func. diagram: 8932 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the ramp time for the DC link voltage (Vdc) when powering up and powering down. Powering up (pulses enabled, r0898.3 = 1): During this time, the DC link voltage is increased from the rectifier value after pre-charging to the voltage setpoint (p3510, p3511). The voltage setpoint is increased, when necessary, so that the modulation depth reserve (p3481) is maintained. The reactive current is set to the value 0 while ramping. Powering down (inhibit pulses, r0898.3 = 0): During this time, the DC link voltage is reduced to the rectified value ($\sqrt{2}$ * line supply voltage). The reactive current value is set to the value 0 when the ramp starts.		
p3570	CI: Master/slave active current setpoint / I_act_setp		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max -	Access level: 3 Func. diagram: 8940 Unit selection: - Expert list: 1 Factory setting 3573[0]
Description:	Sets the signal source of the active current setpoint for the closed-loop current control of the slave. The signal value is received from the master infeed (e.g. via the multiplexer or direct).		
Dependency:	Refer to: p3513, p3571, p3572, r3573		

p3571[0...3]	CI: Master/slave active current setpoint multiplexer input / I_act multi inp		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal sources for the input values of the multiplexer. The signal values are used as setpoint for the closed-loop current control of the slave infeed.		
Index:	[0] = Multiplexer input value 0 [1] = Multiplexer input value 1 [2] = Multiplexer input value 2 [3] = Multiplexer input value 3		
Dependency:	Refer to: p3570, p3572, r3573		
Note:	For a master infeed and a slave infeed, the active current setpoint can be entered without using a multiplexer. If the multiplexer for the master/slave is not required, then it can also be used for another function.		
p3572	CI: Master/slave active current setpoint multiplexer selection / I_act multi sel		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the required input value for the multiplexer. CI: p3572 = 0, 1, 2, 3 --> valid values Fault F06320 is output for other values.		
Dependency:	Refer to: p3570, p3571, r3573		
Note:	For a master infeed and a slave infeed, the active current setpoint can be entered without using a multiplexer. If the multiplexer for the master/slave is not required, then it can also be used for another function.		
r3573	CO: Master/slave active current setpoint multiplexer output / I_act multi outp		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays (connector output) the output for the multiplexer. The signal value is used as standard for the active current setpoint for the slave infeed.		
Dependency:	Refer to: p3570, p3571, p3572		
Note:	For a master infeed and a slave infeed, the active current setpoint can be entered without using a multiplexer. If the multiplexer for the master/slave is not required, then it can also be used for another function.		

p3574[0...3] Master/slave DC link voltage monitoring / Vdc monitoring

A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: C2(1), T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8948
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-60 [V]	60 [V]	[0] 20 [V] [1] -20 [V] [2] 5 [V] [3] -5 [V]

Description: Sets the upper and lower limit values and hysteresis values for the DC link voltage monitoring. The values are entered as absolute values and refer to the DC link voltage setpoint (p3510). For a slave infeed, if the limits are violated, then the closed-loop voltage control is automatically switched in.

Index:
[0] = Vdc upper limit value
[1] = Vdc lower limit value
[2] = Vdc upper hysteresis value
[3] = Vdc lower hysteresis value

Dependency: Refer to: r0088, p0210, p3510, r3575

r3575.0...2 BO: Master/slave DC link voltage monitoring status / Vdc monit status

A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8948
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the DC link voltage monitoring for the master/slave.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Upper limit value reached	Yes	No	-
	01	Lower limit value reached	Yes	No	-
	02	Upper/lower limit value reached	Yes	No	-

Dependency: Refer to: r0088, p3510, p3574

p3576[0...5] Master/slave current distribution factor multiplexer input / I_dist_factor inp

A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100.00 [%]	100.00 [%]

Description: Sets up to 6 factors to be multiplied by the active current setpoint for the current controller. For a master slave infeed configuration, the value reduced in this way can be distributed to the slave axes. The overall gain from the perspective of the voltage controller remains the same.

Index:
[0] = Value 0
[1] = Value 1
[2] = Value 2
[3] = Value 3
[4] = Value 4
[5] = Value 5

Dependency: Refer to: p3577, r3578, p3579

Note: If the multiplexer for the master/slave is not required, then it can also be used for another function.

p3577	CI: Master/slave current distribution factor multiplexer selection / I_dist_factor sel		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to select the required input value for the multiplexer. CI: p3577 = 0, 1, 2, 3, 4, 5 --> valid values Fault F06321 is output for other values.		
Dependency:	Refer to: p3576, r3578, p3579		
Note:	If the multiplexer for the master/slave is not required, then it can also be used for another function.		
r3578	CO: Master/slave current distribution factor multiplexer output / I_dist_factor outp		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8948
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Display and connector output for the multiplexer output value. The signal value is used as standard for the current distribution factor for the infeed master slave operation.		
Dependency:	Refer to: p3576, p3577, p3579		
Note:	If the multiplexer for the master/slave is not required, then it can also be used for another function.		
p3579	CI: Master/Slave current distribution factor / I_dist_factor		
A_INF (Master/Slave), R_INF (Master/Slave)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 8940
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	3578[0]
Description:	Sets the factor to be multiplied by the active current setpoint for the current controller. For a master/slave infeed configuration, the value reduced in this way can be distributed to the slave axes. The overall gain from the perspective of the voltage controller remains the same.		
Dependency:	Refer to: p3576, p3577, r3578		
r3602	Infeed control status / INF ctrl state		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	-
Description:	Displays the status of the closed-loop infeed control.		

Value:	0:	Initialization running
	1:	Pulse enable missing
	2:	Ramp-up DC link voltage
	3:	Ramp-up reactive current
	4:	Shutdown running
	5:	Reset identification
	6:	Operation
	7:	Identification running
	8:	Smart Mode running

p3603	Infeed current pre-control factor D component / INF I_ctrl D-comp		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	500.00 [%]	100.00 [%]
Description:	The D component of the current pre-control is determined from the device data of the filter. p3603 can be used to weigh the pre-calculated D component. If no dynamic pre-control is to be used, set the factor to zero.		

p3604	CI: Infeed current pre-control factor D component scaling / INF I_ctrl D scale		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for scaling the current precontrol.		
Dependency:	Refer to: p3603		
Note:	The total, effective gain is given by the product CI: p3604 * p3603		

r3606	Infeed active current controller system deviation / INF I_act ctrl dev		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the system deviation of the active current controller.		

r3608	Infeed reactive current controller system deviation / INF I_reactvCtrDev		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Displays the system deviation of the reactive current controller.		

2 Parameters

2.2 List of parameters

p3610	Infeed reactive current fixed setpoint / INF I_reactv F_set		
A_INF, R_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -10000.0 [Arms]	Calculated: - Dyn. index: - Units group: 6_2 Scaling: - Max 10000.0 [Arms]	Access level: 2 Func. diagram: 8910, 8946 Unit selection: p0505 Expert list: 1 Factory setting 0.0 [Arms]
Description:	Sets the fixed setpoint for the reactive current. The permissible maximum absolute value for the reactive current is the device rated current r0207. The following applies: p3610 <= r0207		
Dependency:	Refer to: r0029, r0075, r0076		
Notice:	If the line phases are reversed and the line voltage therefore has a negative orientation (r0066 < 0), it should be noted that the sign of the reactive current is also reversed. The negated value of p3610 is effective in display parameters r0029, r0075, r0076 as appropriate.		
Note:	p3610 < 0: Inductive reactive current is produced, i. e. the current follows the voltage. p3610 > 0: Capacitive reactive current is produced, i. e. the current leads the voltage. This definition applies to 3AC voltage systems both with positive rotational orientation (r0066 > 0) and for negative rotational orientation (r0066 < 0).		
p3611	CI: Infeed reactive current supplementary setpoint / INF I_react Z_set		
A_INF, R_INF	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max -	Access level: 2 Func. diagram: 8946 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the supplementary setpoint of the reactive current.		
p3612	CI: Infeed reactive power precontrol / INF P_react prectr		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: r2004 Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the precontrol of the reactive power.		
Dependency:	Refer to: p3520		
p3614[0...1]	Infeed current actual value filter smoothing time / INF I_act t_sm		
A_INF, R_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 0.000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2.000 [ms]	Access level: 3 Func. diagram: 8950 Unit selection: - Expert list: 1 Factory setting 0.000 [ms]
Description:	Sets the time constant for the PT1 filtering of the active current actual value and reactive current actual value.		
Index:	[0] = Current actual value smoothing with dead time [1] = Current actual value smoothing without dead time		

Note: The current actual value filter is de-activated with p3614[0, 1] = 0.
 Re index 0:
 The PT1 filter with a clock cycle dead time can be used to stabilize the closed-loop current control for extremely weak line supplies (with higher relative short-circuit voltage uk).
 For an automatic controller setting with p3410 >= 2, the current actual value filter is automatically pre-set.
 Re index 1:
 The PT1 filter without dead time can be used to optimize the closed-loop current control (e.g. in conjunction with frequency wobulation).

p3615	Infeed current controller P gain / INF I_ctrl Kp		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the scaled P gain for closed-loop current control of the infeed.

Note: A value of 100 % corresponds to the basic setting derived from loop control parameters (p3421, p3422).

p3616	CI: Infeed current controller P gain scaling / INF I_ctrl Kp scal		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	1

Description: Sets the signal source for scaling the proportional gain for the current controller.

Dependency: Refer to: p3615

Notice: The total, effective gain is given by the product CI: p3616 * p3615.

p3617	Infeed current controller integral time / INF I_ctrl Tn		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [%]	100000.00 [%]	100.00 [%]

Description: Sets the scaled integral time for the infeed current controller.

Note: A value of 100 % corresponds to the basic setting derived from loop control parameters (p3421, p3422).

r3618	Infeed active current controller integral component / INF I_act_ctrl Tn		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]

Description: Displays the integral component of the active current controller.

r3619	Infeed reactive current controller integral component / INF I_reactv_ctrTn		
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8946
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the integral action component of the reactive current controller.		
p3620	Infeed current controller adaptation lower application threshold / INF I_adptLowThrsh		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100.00 [%]	40.00 [%]
Description:	Sets the switch-in threshold for the current controller adaptation. The value refers to the maximum power unit current (r0209). From the starting threshold onwards, the inductance value (p3421) used for current control is reduced linearly as a function of the current value. The inductance value for the maximum power unit current is therefore $p3421 * p3622$.		
Dependency:	Refer to: p3410, p3415, p3622		
Note:	The parameter can be set automatically using the line supply identification (p3410 = 4, 5) (also refer to p3622). Prerequisite for a reliable measurement of p3622 is that the current magnitude for run 2 (p3415[1]) is at least 10 % higher than the current magnitude for run 1 of the line supply identification. Otherwise, the measurement result is rejected. In the case of a correct measurement, p3620 is set to 80% of the current magnitude for run 1 (p3415[0]). For chassis power units, it is generally not necessary to adapt p3620 and p3622 to the characteristics of the line supply. However, when required, the current controller adaptation can be optimized by selecting suitable current magnitudes for p3415. For booksize power units, p3620 and p3622 are automatically adapted with the then valid default setting of the line identification p3415.		
p3622	Infeed current controller adaptation reduction factor / INF I_adapt factor		
A_INF, R_INF	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [%]	100.00 [%]	85.00 [%]
Description:	Sets the inductance of the line reactor at the maximum power unit current (r0209) as a percentage of the inductance (p3421) at the application threshold (p3620).		
Dependency:	Refer to: p3410, p3415, p3620		
Note:	The parameter for a line supply identification (p3410 = 4, 5) automatically optimized, if the following applies: $p3415[1] - p3415[0] > 10\%$. Otherwise, the measurement result is rejected. For chassis power units, it is generally not necessary to adapt p3620 and p3622 to the characteristics of the line supply. However, when required, the current controller adaptation can be optimized by selecting suitable current magnitudes for p3415. For booksize power units, p3620 and p3622 are automatically adapted with the then valid default setting of the line identification p3415.		

p3624[0...1]	Infeed harmonics controller order / INF harm_ctr order		
A_INF, R_INF	Can be changed: T Data type: Unsigned16 P-Group: Closed-loop control Not for motor type: - Min 5	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 13	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 5 [1] 7
Description:	Sets the Order of the line harmonics for the current harmonics controller. p3624[0]: Order of the line harmonics for the first harmonics controller. p3624[1]: Order of the line harmonics for the second harmonics controller.		
Dependency:	Refer to: p3625, r3626		
Note:	Harmonics in the line supply voltage can cause harmonics in the converter current. These types of current harmonics can be reduced by activating additional controller modules. Example: For a 50 Hz line supply harmonics at 250 Hz in the phase currents can be reduced by activating a harmonic controller with Order 5 (p3624[0] = 5).		
p3625[0...1]	Infeed harmonics controller scaling / INF harm_ctrl scal		
A_INF, R_INF	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 300.0 [%]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the gain of the harmonics controller. p3625[0]: Gain of the first harmonics controller p3625[1]: Gain of the second harmonics controller 0 %: Controller is de-activated 100 %: Controller is activated with default gain setting		
Dependency:	Refer to: p3624, r3626		
Note:	The harmonics controller corrects the power unit voltages so that the line-side current harmonics are reduced. The order of a current harmonic, that is to be dampened using a harmonics controller, is defined using p3624.		
r3626[0...1]	Infeed harmonics control output / INF harm_ctrl outp		
A_INF, R_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: - Max - [Vrms]	Access level: 2 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the output voltages of the harmonics controller. r3626[0]: RMS value of the 5th harmonic of the controller output voltage r3626[1]: RMS value of the 7th harmonic of the controller output voltage The harmonics controller corrects the power unit voltages so that the line-side current harmonics are reduced.		
Dependency:	Refer to: p3624, p3625		

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r3632			
Infeed input voltage Vsd (active component) / INF U_inp Usd			
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8910, 8946, 8950
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the voltage Usd (active component) at the 3-phase line supply input of the power unit.		
r3633			
Infeed input voltage Usq (reactive component) / INF U_inp Usq			
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8910, 8946, 8950
	P-Group: Closed-loop control	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Displays the voltage Usq (reactive component) at the 3-phase line supply input of the power unit.		
r3635			
CO: Infeed input voltage angle / INF U_inp angle			
A_INF, R_INF	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8950
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Display and connector output for the angle of the input voltage (relative to the line supply angle).		
r3637[0...1]			
CO: Negative phase-sequence system control current setpoint / Neg_seq_ctrl I_set			
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the current setpoint for the negative phase-sequence system control.		
Index:	[0] = Active [1] = Reactive		
r3638[0...3]			
CO: Negative phase-sequence system control current actual value / Neg_seq ctr I_act			
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the current actual values for the negative phase-sequence system control. The setpoint for the positive phase-sequence system current is compensated in the displayed negative-phase sequence system current. The setpoint for the negative phase-sequence system current is compensated in the displayed positive-phase sequence system current.		

Index: [0] = Negative phase-sequence system component active current
 [1] = Negative phase-sequence system component reactive current
 [2] = Positive phase-sequence system component active current
 [3] = Positive phase-sequence system component reactive current

Note: The total active current actual value in the positive phase-sequence system coordinates is displayed in r0078.
 The total reactive current actual value in the positive phase-sequence system coordinates is displayed in r0076.

p3639 Negative phase-sequence system control integral time / Neg_seq_ctrl_Tn

A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	300.00 [%]	100.00 [%]

Description: Sets the integral time for the negative phase-sequence system current control.

Note: The value 100% corresponds to the integral time, which is active for the regular positive phase-sequence system current controller (p3617).
 With p3639 = 0, the integral component of the negative phase sequence system controller is deactivated.

p3640 Negative phase-sequence system control operating mode / Neg_SeqCtr op_mode

A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the operating mode of the negative phase-sequence system control.

The negative phase-sequence system control controls the negative phase-sequence system component in the line current (supplementary setpoint p3641).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Negative phase-sequence system current controller activated	Yes	No	-

p3641[0...1] CI: Negative phase-sequence system control setpoint / Neg_seq_ctrl_setp

A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: T	Calculated: -	Access level: 4
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the setpoint for the negative phase-sequence system current control.

Index: [0] = Active
 [1] = Reactive

Warning: Setpoints not equal to zero result in an oscillating line power and therefore in voltage fluctuations in the DC link and unsymmetrical line supply load.



Note: When the function module "dynamic grid support" (r0108.7 = 1) is activated, the following applies:
 The setpoints r5510[4, 6] and the setpoints of the signal source are summed.

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r3642[0...1]	CO: Negative phase-sequence system control manipulated variable / NegSeqCtr ManipVar		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Display and connector output for the manipulated variable (output voltage) of the negative phase-sequence system current control. The manipulated variable is displayed in alpha/beta coordinates.		
Index:	[0] = Alpha [1] = Beta		
r3643	Neg phase-sequence system control DC link voltage correction / NegSeqCtr Vdc corr		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the correction value for the DC link voltage setpoint to compensate the negative phase-sequence system active current.		
Note:	The corrected DC link voltage setpoint (r0088) is effective for the voltage controller.		
p3645	Neg. phase-seq. control system Vdc actual value filter damping / NegSysCtr FiltDamp		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.300
Description:	Sets the denominator damping for the bandstop filter of the Vdc actual value for twice the line frequency.		
Note:	The bandstop filter is deactivated with p3645 = 0.		
r3646[0...1]	Negative phase-sequence system control / neg_sys_ctrl int		
A_INF (Dyn. grid support, Line transf, Suppl ctrl), R_INF (Dyn. grid support, Line transf, Suppl ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: 5_1 Scaling: p2001 Max - [Vrms]	Access level: 3 Func. diagram: 7987 Unit selection: p0505 Expert list: 1 Factory setting - [Vrms]
Description:	Displays the integral components of the negative phase-sequence system control		
Index:	[0] = Active [1] = Reactive		

r3648[0...1]	CO: Transformer DC component controller current actual value / Tr DC_ctrl I_act		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7987
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the DC components of the current actual values of the negative phase-sequence system control. The DC components of the current actual values are displayed in alpha/beta coordinates.		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: p3649, p3650, p3651, r3652, p3654		
p3649	Transformer DC component controller integral time / Tr DC_ctrl Tn		
A_INF (Line transf), R_INF (Line transf)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7987
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	300.00 [%]	100.00 [%]
Description:	Sets the integral time Tn of the DC component controller.		
Dependency:	Refer to: r3648, p3650, p3651, r3652, p3654		
Note:	The 100% value corresponds to the standard setting With p3649 = 0, the integral component of the DC component controller is deactivated.		
p3650	Transformer DC component controller proportional gain / Tr DC_ctrl Kp		
A_INF (Line transf), R_INF (Line transf)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7987
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	300.00 [%]	0.00 [%]
Description:	Sets the proportional gain Kp of the DC component controller. The DC component control is a very precise control without any remaining system deviation under steady-state operating conditions. It calculates a supplementary voltage for the output voltage of a power unit so that any DC component in the current can be counteracted. The controller is designed analytically based on a model of the controlled system comprising converter, line filter and transformer.		
Dependency:	The prerequisite for the "DC component control" function is that the "Line transformer" function module is activated (r0108.4 = 1). Refer to: r3648, p3649, p3651, r3652, p3654		
Note:	The 100% value corresponds to the standard setting The DC component controller is de-activated with p3650 = 0.		

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p3651	Transformer DC component controller limiting / Tr DC_ctrl lim		
A_INF (Line transf), R_INF (Line transf)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 2.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.0 [%]	Access level: 3 Func. diagram: 7987 Unit selection: - Expert list: 1 Factory setting 5.0 [%]
Description:	Sets the limit for the output voltage of the DC component controller. The value is referred to the device supply voltage (p0210).		
Dependency:	Refer to: r3648, p3649, p3650, r3652, p3654		
Note:	If this parameter is set too low, then a DC component can no longer be corrected		
<hr/>			
r3652[0...1]	CO: Transformer DC component controller manipulated variable / Tr DC_ctrl man_var		
A_INF (Line transf), R_INF (Line transf)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 7987 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Display and connector output for the manipulated variable (output voltage) of the DC component controller.		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: r3648, p3649, p3650, p3651, p3654		
Note:	The manipulated variable is displayed in alpha/beta coordinates, and in comparison to the phase-to-phase rms supply voltage (p0210) is therefore evaluated with a factor of 0.8165.		
<hr/>			
p3654	Transformer DC component controller PT2 limit frequency / Tr DC_ctrl PT2 f		
A_INF (Line transf), R_INF (Line transf)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 4.00 [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.00 [Hz]	Access level: 3 Func. diagram: 7987 Unit selection: - Expert list: 1 Factory setting 10.00 [Hz]
Description:	Sets the limit frequency for the PT2 lowpass filter of the DC component controller.		
Dependency:	Refer to: r3648, p3649, p3650, p3651, r3652		
<hr/>			
p3660	VSM input line supply voltage voltage scaler / VSM inp U_scaler		
A_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 100000.00 [%]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the voltage scaler for the Voltage Sensing Module (VSM).		
Note:	When the 690 V input is used (X522) without voltage scaler, 0 % should be entered. When the 100 V input (X521) is used with voltage scaler to measure medium voltages, the dividing (scaling) factor multiplied by 100% should be entered. Example: 1000 V line supply voltage, voltage scaling, 10:1 --> voltage at the VSM input is 100 V --> p3660 = 10 * 100 % = 1000 %		

p3660[0...n]	VSM input line supply voltage voltage scaler / VSM inp U_scaler		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100000.00 [%]	0.00 [%]
Description:	Sets the voltage scaler for the Voltage Sensing Module (VSM).		
Note:	When the 690 V input is used (X522) without voltage scaler, 0 % should be entered. When the 100 V input (X521) is used with voltage scaler to measure medium voltages, the dividing (scaling) factor multiplied by 100% should be entered. Example: 1000 V line supply voltage, voltage scaling, 10:1 --> voltage at the VSM input is 100 V --> p3660 = 10 * 100 % = 1000 %		
r3661	CO: VSM input line supply voltage u1 - u2 / VSM inp u1-u2		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950, 9880
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the input voltage between phases L1 and L2 for the Voltage Sensing Module (VSM).		
Dependency:	Refer to: r0025, r0072, p3660		
Note:	X521.1 or X522.1: Connection of L1 X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3 The absolute voltage value (3-ph. AC) resulting from the phase voltages is displayed unsmoothed in r0072[1] and smoothed in r0025[1].		
r3661[0...n]	CO: VSM input line supply voltage u1 - u2 / VSM inp u1-u2		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the input voltage between phases L1 and L2 for the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3660		
Note:	X521.1 or X522.1: Connection of L1 X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3		

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r3662	CO: VSM input line supply voltage u2 - u3 / VSM inp u2-u3		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8850, 8950, 9880
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the input voltage between phases L2 and L3 for the Voltage Sensing Module (VSM).		
Dependency:	Refer to: r0025, r0072, p3660		
Note:	X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3 The absolute voltage value resulting from the phase voltages is displayed in r0072[1] and smoothed in r0025[1].		

r3662[0...n]	CO: VSM input line supply voltage u2 - u3 / VSM inp u2-u3		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the input voltage between phases L2 and L3 for the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3660		
Note:	X521.1 or X522.1: Connection of L1 X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3		

r3664.0...1	BO: VSM temperature evaluation status / VSM temp status		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9886
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the status of the temperature evaluation of the Voltage Sensing Module (VSM). This displays whether the temperature actual value has exceeded the fault/alarm threshold.		
Bit field:	Bit	Signal name	1 signal
	00	Alarm is present	No
	01	Fault is present	No
			0 signal
			No
			FP
			-
			-
Dependency:	Refer to: p3665, r3666, p3667, p3668		

r3664[0...n]	CO: VSM temperature evaluation status / VSM temp status		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: p0150	Func. diagram: 9886
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the status of the temperature evaluation of the Voltage Sensing Module (VSM). This displays whether the temperature actual value has exceeded the fault/alarm threshold.		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Alarm is present	Yes	No	-
	01	Fault is present	Yes	No	-

Dependency: Refer to: p3665, r3666, p3667, p3668

p3665[0...n]	VSM temperature evaluation sensor type / VSM TempSensorType			
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: p0140	Func. diagram: 9886	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	2	0	
Description:	Setting of the temperature sensor for the Voltage Sensing Module (VSM). The temperature sensor is connected to terminals X520.5 and X520.6 of the VSM.			
Value:	0: No sensor 1: PTC 2: KTY84			
Note:	The pre-assignment of the parameter depends on the device type. For chassis power units, the temperature monitoring of the line filter is active (p3665 = 2).			

p3665[0...n]	VSM temperature evaluation sensor type / VSM TempSensorType			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: p0150	Func. diagram: 9886	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	2	0	
Description:	Setting of the temperature sensor for the Voltage Sensing Module (VSM). The temperature sensor is connected to terminals X520.5 and X520.6 of the VSM.			
Value:	0: No sensor 1: PTC 2: KTY84			
Note:	The pre-assignment of the parameter depends on the device type. For chassis power units, the temperature monitoring of the line filter is active (p3665 = 2).			

r3666	CO: VSM temperature KTY / VSM temp KTY			
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9886	
	P-Group: Closed-loop control	Units group: 21_1	Unit selection: p0505	
	Not for motor type: -	Scaling: p2006	Expert list: 1	
	Min	Max	Factory setting	
	- [°C]	- [°C]	- [°C]	
Description:	Displays the temperature actual value of a KTY84 temperature sensor connected to the Voltage Sensing Module (VSM). Prerequisite: A KTY84 sensor is connected and p3665 is set to 2.			
Dependency:	Refer to: p3665			
Note:	For sensor type PTC (p3665 = 1), the following applies: - below the nominal response temperature, r3666 = -50 °C. - above the nominal response temperature, r3666 = 199.9 °C.			

2 Parameters

2.2 List of parameters

r3666[0...n]	CO: VSM temperature KTY / VSM temp KTY		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [°C]	Calculated: - Dyn. index: p0150 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: 9886 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the temperature actual value of a KTY84 temperature sensor connected to the Voltage Sensing Module (VSM). Prerequisite: A KTY84 sensor is connected and p3665 is set to 2.		
Dependency:	Refer to: p3665		
Note:	For sensor type PTC (p3665 = 1), the following applies: - below the nominal response temperature, r3666 = -50 °C. - above the nominal response temperature, r3666 = 199.9 °C.		
<hr/>			
p3667	VSM line filter overtemperature alarm threshold / VSMfilt_T A_thresh		
A_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -100 [°C]	Calculated: - Dyn. index: - Units group: 21_1 Scaling: p2006 Max 301 [°C]	Access level: 3 Func. diagram: 9886 Unit selection: p0505 Expert list: 1 Factory setting 150 [°C]
Description:	Sets the alarm threshold for the KTY temperature sensor of the Voltage Sensing Module (VSM) to monitor the line filter temperature. Prerequisite: A KTY84 sensor is connected and p3665 is set to 2.		
Dependency:	Refer to: p3665		
<hr/>			
p3667[0...n]	VSM line filter overtemperature alarm threshold / VSMfilt_T A_thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -100.00 [°C]	Calculated: - Dyn. index: p0150 Units group: 21_1 Scaling: p2006 Max 301.00 [°C]	Access level: 3 Func. diagram: 9886 Unit selection: p0505 Expert list: 1 Factory setting 150.00 [°C]
Description:	Sets the alarm threshold for the KTY temperature sensor of the Voltage Sensing Module (VSM) to monitor the line filter temperature. Prerequisite: A KTY84 sensor is connected and p3665 is set to 2.		
Dependency:	Refer to: p3665		
<hr/>			
p3668	VSM line filter overtemperature shutdown threshold / VSM filt_T F_thres		
A_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -100 [°C]	Calculated: - Dyn. index: - Units group: 21_1 Scaling: p2006 Max 301 [°C]	Access level: 3 Func. diagram: 9886 Unit selection: p0505 Expert list: 1 Factory setting 180 [°C]
Description:	Sets the shutdown threshold for the KTY temperature sensor of the VSM to monitor the line filter temperature.		
Dependency:	Refer to: p3667		

p3668[0...n]	VSM line filter overtemperature shutdown threshold / VSM filt_T F_thres		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: 9886
	P-Group: -	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	-100.00 [°C]	301.00 [°C]	180.00 [°C]
Description:	Sets the shutdown threshold for the KTY temperature sensor of the VSM to monitor the line filter temperature.		
Dependency:	Refer to: p3667		
p3669	VSM line filter overtemperature hysteresis / VSM filt_T hyst		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9886
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	1.0 [K]	50.0 [K]	3.0 [K]
Description:	Sets the hysteresis for the alarm threshold of the VSM to monitor the line filter temperature.		
Dependency:	Refer to: p3667		
p3669[0...n]	VSM line filter overtemperature hysteresis / VSM filt_T hyst		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: 9886
	P-Group: -	Units group: 21_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	1.00 [K]	50.00 [K]	3.00 [K]
Description:	Sets the hysteresis for the alarm threshold of the VSM to monitor the line filter temperature.		
Dependency:	Refer to: p3667		
p3670	VSM 10 V input CT gain / VSM CT_gain		
A_INF, R_INF, S_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	0.000 [A]	1000.000 [A]	1.000 [A]
Description:	Sets CT gain of the CT connected at the 10 V input of the Voltage Sensing Module (VSM). The parameter specifies the current magnitude in [A] referred to the input voltage at the VSM in [V]. Example: CT with 1 V per 200 A. --> p3670 = 200		
Dependency:	Refer to: r3671, r3672		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of the VSM. The CT for phase 2 is connected at terminals X520.3 and X520.4 of the VSM.		

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2.2 List of parameters

p3670[0...n]	VSM 10 V input CT gain / VSM CT_gain		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.000 [A]	Calculated: - Dyn. index: p0150 Units group: - Scaling: p2002 Max 1000.000 [A]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting 1.000 [A]
Description:	Sets CT gain of the CT connected at the 10 V input of the Voltage Sensing Module (VSM). The parameter specifies the current magnitude in [A] referred to the input voltage at the VSM in [V]. Example: CT with 1 V per 200 A. --> p3670 = 200		
Dependency:	Refer to: r3671, r3672		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of the VSM. The CT for phase 2 is connected at terminals X520.3 and X520.4 of the VSM.		
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r3671	CO: VSM 10 V input CT 1 actual value / VSM CT 1 I_act		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting - [A]
Description:	Displays the current actual value from current transducer (CT) 1 at the 10 V input of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3670		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of the VSM.		
<hr/>			
r3671[0...n]	CO: VSM 10 V input CT 1 actual value / VSM CT 1 I_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [A]	Calculated: - Dyn. index: p0150 Units group: - Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting - [A]
Description:	Displays the current actual value from current transducer (CT) 1 at the 10 V input of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3670		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of the VSM.		
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r3672	CO: VSM 10 V input CT 2 actual value / VSM CT 2 I_act		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting - [A]
Description:	Displays the current actual value from current transducer (CT) 2 at the 10 V input of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3670		
Note:	The CT for phase 2 is connected at terminals X520.3 and X520.4 of the VSM.		

r3672[0...n]	CO: VSM 10 V input CT 2 actual value / VSM CT 2 I_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the current actual value from current transducer (CT) 2 at the 10 V input of the Voltage Sensing Module (VSM).		
Dependency:	Refer to: p3670		
Note:	The CT for phase 2 is connected at terminals X520.3 and X520.4 of the VSM.		

r3673	CO: VSM 10 V input 1 actual value / VSM inp 1 U_act		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 1 of the Voltage Sensing Modules (VSM).		
Dependency:	Refer to: p3670		
Note:	10 V input 1: Terminals X520.1 and X520.2		

r3673[0...n]	CO: VSM 10 V input 1 actual value / VSM inp 1 U_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 1 of the Voltage Sensing Modules (VSM).		
Dependency:	Refer to: p3670		
Note:	10 V input 1: Terminals X520.1 and X520.2		

r3674	CO: VSM 10 V input 2 actual value / VSM inp 2 U_act		
A_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9880
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 2 of the Voltage Sensing Modules (VSM).		
Dependency:	Refer to: p3670		
Note:	10 V input 2: Terminals X520.3 and X520.4		

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2.2 List of parameters

r3674[0...n]	CO: VSM 10 V input 2 actual value / VSM inp 2 U_act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [V]	Calculated: - Dyn. index: p0150 Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: 9880 Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 2 of the Voltage Sensing Modules (VSM).		
Dependency:	Refer to: p3670		
Note:	10 V input 2: Terminals X520.3 and X520.4		
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p3676	VSM line filter capacitance alarm threshold / VSMfilt C A_thresh		
A_INF, R_INF, S_INF	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets the alarm threshold for the change of the capacitance of the line filter. The monitoring of the filter capacitance is de-activated with p3676 = 0.00 %.		
Dependency:	Refer to: p3670		
Notice:	The following must be ensured before activating monitoring (e.g. p3676 = 10 %): Measured filter capacitance (r3677[0...2]) = 3 x filter capacitance (p0221) Otherwise, to establish this ratio, p3670 must be appropriately set. Example: The filter capacitance is specified with p0221 = 39 µF. In order that the measured capacitance is 3x so high, p3670 = 6.7 A must be set in the gain factor. p0221[0] = 39 µF r3677[0...2] = 3 x 39 = 117 µF --> p3670 = 6.7 A		
Note:	Prerequisites for monitoring the filter capacitance: The phase currents must be measured at two capacitors of the line filter. To do this, current transforms should be connected at the 10 V inputs of the Voltage Sensing Module (VSM).		
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r3677[0...2]	CO: VSM line filter capacitance / VSM filt C		
A_INF, R_INF, S_INF	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [µF]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µF]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µF]
Description:	Displays the capacitance of the line filter (for a star circuit configuration).		
Index:	[0] = Phase U [1] = Phase V [2] = Phase W		
Dependency:	Refer to: p3676		
Note:	Prerequisite: The monitoring of the filter capacitance is activated.		

p3678[0...1]		Filter monitoring threshold values / Filter monit thr	
A_INF (Line transf), R_INF (Line transf)	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7991
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	10000.00 [%]	[0] 0.00 [%] [1] 0.00 [%]
Description:	Sets the threshold values for filter monitoring. The voltage threshold value is referred to p0210. The current threshold value is referred to the nominal filter current. Nominal filter current = $2 \times PI \times p0211 \times 3 \times p0221[0] \times p0210 \times \sqrt{2} / \sqrt{3}$		
Index:	[0] = Voltage threshold value [1] = Current threshold value		
Dependency:	Refer to: r3671, r3672, r7310, r7311		
Note:	The filter monitoring function is de-activated with p3678 = 0.00. Recommended setting for activation: Voltage threshold value: 5.0 % Current threshold value: 500 %		

p3679[0...1]		Transformer filter monitoring times / Filter monit times	
A_INF (Line transf), R_INF (Line transf)	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7991
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	40.00 [ms]	[0] 20.00 [ms] [1] 0.50 [ms]
Description:	Sets the times for filter monitoring. Index 0: Smoothing time for the alpha and beta components of the filter voltage. Index 1: If the set current threshold value is exceeded at least for the time set, a corresponding fault is output.		
Index:	[0] = Voltage threshold value [1] = Current threshold value		

p3680		BI: Braking Module internal inhibit / BM int inhib	
B_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to inhibit the internal Braking Module. BI: p3680 = 1 signal: The Braking Module is inhibited. BI: p3680 = 0 signal: The Braking Module is enabled.		
Caution:	When the Braking Module is inhibited, no energy can be dissipated in the braking resistor.		



p3681	BI: Activating Braking Module internal DC link fast discharge / BM intDCdischg act		
B_INF	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to activate the DC link fast discharge for an internal braking module. When the following conditions apply, the DC link fast discharge is started later with delay time (p3682): - BI: p3681 = 1 signal. - an external line contactor is opened via r0863.1 "energize contactor". The DC link fast discharge is interrupted when the following conditions apply: - BI: p3681 = 0 signal. - ON command for the infeed.		
Recommend.:	The DC link fast discharge should be activated if there is an external line contactor and is correctly interconnected (r0863.1, p0860). If the DC link fast discharge is not activated together with an external line contactor, then faults could occur when pre-charging (e.g. F30027).		
Dependency:	Refer to: p3682		
Notice:	The parameter is only effective for Basic Line Modules with the internal Braking Module (this is valid for Basic Line Modules with a power rating of less than 100 kW).		
p3682	Braking Module internal DC link fast discharge delay time / BM int DC dischg t		
B_INF	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	500 [ms]	4294967295 [ms]	1000 [ms]
Description:	Sets the delay time for switching in the DC link fast discharge for an internal Braking Module.		
Dependency:	Refer to: p3681		
Notice:	The parameter is only effective for Basic Line Modules with the internal Braking Module (this is valid for Basic Line Modules with a power rating of less than 100 kW).		
p3683	Braking Module internal activation threshold brake chopper / BM int act thresh		
B_INF	Can be changed: C2(1)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	110.00 [V]	780.00 [V]	760.00 [V]
Description:	Sets the activation threshold for the braking chopper.		
Note:	The activation threshold is only effective if the "Device supply voltage reduced" function (p0212.0 = 1) has been activated!		
r3685	BO: Digital Braking Module: Pre-alarm I2t shutdown / Dig BM A I2t shutd		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	The binector output uses a 1 signal to indicate that 80 % of the highest permissible I2t value has been reached in the Braking Module.		

r3686	BO: Digital Braking Module Fault / Dig BM Fault		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	The binector output uses a 1 signal to indicate an overcurrent fault or an I2t shutdown in the Braking Module.		
r3687	BO: Digital Braking Module pre-alarm overtemperature / Dig BM A overtemp		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays a fault due to the excessively high temperature. 1 signal: The connected temperature sensor (X21.1, X21.2) signals an overtemperature.		
Recommend.:	Measure the braking resistor temperature using the temperature sensor.		
r3688	BO: Braking Module internal overtemperature shutdown / BM int temp shutd		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the shutdown due to the excessively high temperature. 1 signal: The connected temperature sensor (X21.1, X21.2) signals an overtemperature. The highest permissible temperature at the connected temperature sensor has been exceeded and results in a shutdown.		
r3689	BO: Digital Braking Module Uce fault / Dig BM Uce fault		
B_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays an Uce fault in the internal Braking Module. 1 signal: An Uce fault is present in the internal Braking Module.		

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2.2 List of parameters

p3700	APC configuration / APC config			
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 7012	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0000 bin	
Description:	Sets the configuration for APC (Advanced Positioning Control).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activating APC	Yes	No
	01	APC acceleration sensor	Yes	No
	08	Activating pulse de-coupling/speed weighting	Yes	No
Note:	Re bit 00: For a 1 signal, the acceleration filter output is added to the speed setpoint. For a 0 signal, the value 0 is added. This must be used to evaluate the filter frequency characteristics. Re bit 01: For a 1 signal, as APC actual value, the source of p3750 with high pass filtering is used. For a 0 signal, as APC actual value, the encoder actual value selected with p3701 is used. Re bit 08: For bit 0 = 1 and bit 8 = 1 (pulse decoupling/speed weighting activated), the speed from the direct measuring system (p3701) selected for APC, weighted with p3702, and the motor speed is used as actual value for the speed controller.			
p3701	APC enc sel / APC enc sel			
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: C1(4)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Data sets	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	2	3	2	
Description:	Sets the number of the encoder used for for APC (Advanced Positioning Control).			
Value:	2: Encoder 2 3: Encoder 3			
Note:	Encoder 1 is the motor encoder and cannot be used for APC as APC requires a load measuring system. An encoder used for APC is, regarding its fault messages, treated just like a motor encoder - this means that its fault messages are assigned to the drive.			
p3702[0...n]	APC load speed/motor speed weighting / APC n_load/mot wt			
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -	
	P-Group: Setpoints	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-10.000	10.000	1.000	
Description:	Sets the weighting factor to form the speed actual value from the load speed and motor speed. p3700.8 = 1 must be set to activate weighting.			
Dependency:	Refer to: p3700, p3701			
Note:	1.0: only corresponds to the load speed. 0.0: only corresponds to the motor speed. 0.5: corresponds to the average value from the load speed and motor speed.			

p3704[0...n]		APC filter activation / APC filter act			
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 7012		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Setting to activate the filter for APC (Advanced Positioning Control).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activate filter 1.1	Yes	No	-
	04	Activate filter 2.1	Yes	No	-
	05	Activate filter 2.2	Yes	No	-
	08	Activate filter 3.1	Yes	No	-
	09	Activate filter 3.2	Yes	No	-

p3705[0...n]		APC filter type / APC filter type			
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 7012		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the filter type for the filter for APC (Advanced Positioning Control).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Filter 1.1 type	A. Filter 2nd ord.	Low pass (PT2)	-
	04	Filter 2.1 type	A. Filter 2nd ord.	Low pass (PT2)	-
	05	Filter 2.2 type	A. Filter 2nd ord.	Low pass (PT2)	-
	08	Filter 3.1 type	A. Filter 2nd ord.	Low pass (PT2)	-
	09	Filter 3.2 type	A. Filter 2nd ord.	Low pass (PT2)	-

p3706[0...n]		APC sub-sampling filter 2.x / APC sub-samp. 2.x		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 7012	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	64	1	
Description:	Sets the factor for the sub-sampling in the branch of filter 2.1 and 2.2 for APC (Advanced Positioning Control).			
Note:	The values are integer multiples of the speed controller clock cycle (p0115[1]).			

p3707[0...n]		APC sub-sampling filter 3.x / APC sub-samp. 3.x		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 7012	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	64	1	
Description:	Sets the factor for the sub-sampling in the branch of filter 3.1 and 3.2 for APC (Advanced Positioning Control).			
Note:	The values are integer multiples of the speed controller clock cycle (p0115[1]).			

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p3708[0...n]	APC speed actual value smoothing time encoder 2 / APC n_act t_sm 2		
HLA, SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the speed actual value of encoder 2 with APC (Advanced Positioning Control).		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.		
p3708[0...n]	APC velocity actual value smoothing time encoder 2 / APC v_act t_sm 2		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the velocity actual value of encoder 2 with APC (Advanced Positioning Control).		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.		
p3709[0...n]	APC speed actual value smoothing time encoder 3 / APC n_act t_sm 3		
HLA, SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the speed actual value of encoder 3 with APC (Advanced Positioning Control).		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.		
p3709[0...n]	APC velocity actual value smoothing time encoder 3 / APC v_act t_sm 3		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 4711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	50.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the velocity actual value of encoder 3 with APC (Advanced Positioning Control).		
Note:	The speed actual value should be smoothed for encoders with a low pulse number or for resolvers.		

p3711[0...n]	APC filter 1.1 denominator natural frequency / APC Filt 1.1 fn_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for filter 1.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3712[0...n]	APC filter 1.1 denominator damping / APC Filt 1.1 D_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.050	10.000	0.700
Description:	Sets the denominator damping for filter 1.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3713[0...n]	APC filter 1.1 numerator natural frequency / APC Filt 1 fn_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for filter 1.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3714[0...n]	APC filter 1.1 numerator damping / APC Filt 1.1 D_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for filter 1.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3721[0...n]	APC filter 2.1 denominator natural frequency / APC Filt 2.1 fn_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for filter 2.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		

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p3722[0...n]	APC filter 2.1 denominator damping / APC Filt 2.1 D_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.050	10.000	0.700
Description:	Sets the denominator damping for filter 2.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3723[0...n]	APC filter 2.1 numerator natural frequency / APC Filt 2.1 fn_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for filter 2.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3724[0...n]	APC filter 2.1 numerator damping / APC Filt 2.1 D_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for filter 2.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3726[0...n]	APC filter 2.2 denominator natural frequency / APC Filt 2.2 fn_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for filter 2.2 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3727[0...n]	APC filter 2.2 denominator damping / APC Filt 2.2 D_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.050	10.000	0.700
Description:	Sets the denominator damping for filter 2.2 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		

p3728[0...n]	APC filter 2.2 numerator natural frequency / APC Filt 2.2 fn_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for filter 2.2 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3729[0...n]	APC filter 2.2 numerator damping / APC Filt 2.2 D_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7029
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.700
Description:	Sets the numerator damping for filter 2.2 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3731[0...n]	APC filter 3.1 denominator natural frequency / APC Filt 3.1 fn_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the denominator natural frequency for filter 3.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3732[0...n]	APC filter 3.1 denominator damping / APC Filt 3.1 D_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.050	10.000	0.700
Description:	Sets the denominator damping for filter 3.1 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
p3733[0...n]	APC filter 3.1 numerator natural frequency / APC Filt 3.1 fn_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	2000.0 [Hz]
Description:	Sets the numerator natural frequency for filter 3.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		

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p3734[0...n]	APC filter 3.1 numerator damping / APC Filt 3.1 D_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for filter 3.1 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
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p3736[0...n]	APC filter 3.2 denominator natural frequency / APC Filt 3.2 fn_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 2000.0 [Hz]
Description:	Sets the denominator natural frequency for filter 3.2 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
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p3737[0...n]	APC filter 3.2 denominator damping / APC Filt 3.2 D_d		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.050	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for filter 3.2 (PT2, general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
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p3738[0...n]	APC filter 3.2 numerator natural frequency / APC Filt 3.2 fn_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 2000.0 [Hz]
Description:	Sets the numerator natural frequency for filter 3.2 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		
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p3739[0...n]	APC filter 3.2 numerator damping / APC Filt 3.2 D_n		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for filter 3.2 (general 2nd Order filter) for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3704, p3705		

p3750[0...n]	CI: APC acceleration sensor input / APC accel input		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: CDS, p0170	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: p2007	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the actual value of the acceleration sensor for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3700		
p3751[0...n]	APC acceleration sensor high pass time constant / APC accel DT1 T		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	10000.00 [ms]	100.00 [ms]
Description:	Sets the time constant of the high pass filter for the acceleration sensor for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3700, p3750		
p3760[0...n]	APC load velocity controller 1 P gain / APC v_load ctr1 Kp		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.000	100.000	0.000
Description:	Sets the proportional gain of the load velocity controller 1 for APC (Advanced Positioning Control). The gain acts on the difference between the velocity setpoint and load velocity in the branch for filter 2.1 and 2.2.		
p3760[0...n]	APC load speed controller 1 P gain / APC n_load ctr1 Kp		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.000	100.000	0.000
Description:	Sets the proportional gain of the load speed controller 1 for APC (Advanced Positioning Control). The gain acts on the difference between the speed setpoint and load speed in the branch for filter 2.1 and 2.2.		
p3761[0...n]	APC load velocity controller 1 rate time / APC v_load ctr1 Tv		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7012
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-500.00 [ms]	500.00 [ms]	0.00 [ms]
Description:	Sets the rate time of the load velocity controller 1 for APC (Advanced Positioning Control). The rate time acts on the load acceleration in the branch for filter 2.1 and 2.2.		

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p3761[0...n]	APC load speed controller 1 rate time / APC n_load ctr1 Tv
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -500.00 [ms]
	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 500.00 [ms]
	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the rate time of the load speed controller 1 for APC (Advanced Positioning Control). The rate time acts on the load acceleration in the branch for filter 2.1 and 2.2.

p3765[0...n]	APC load velocity controller 2 P gain / APC v_load ctr2 Kp
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -100.000
	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.000
	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain of the load velocity controller 2 for APC (Advanced Positioning Control). The gain acts on the difference between the velocity setpoint and load velocity in the branch for filter 3.1 and 3.2.

p3765[0...n]	APC load speed controller 2 P gain / APC n_load ctr2 Kp
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -100.000
	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.000
	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the proportional gain of the load speed controller 2 for APC (Advanced Positioning Control). The gain acts on the difference between the speed setpoint and load speed in the branch for filter 3.1 and 3.2.

p3766[0...n]	APC load velocity controller 2 rate time / APC v_load ctr2 Tv
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -500.00 [ms]
	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 500.00 [ms]
	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the rate time of the load velocity controller 2 for APC (Advanced Positioning Control). The rate time acts on the load acceleration in the branch for filter 3.1 and 3.2.

p3766[0...n]	APC load speed controller 2 rate time / APC n_load ctr2 Tv
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min -500.00 [ms]
	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 500.00 [ms]
	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the rate time of the load speed controller 2 for APC (Advanced Positioning Control). The rate time acts on the load acceleration in the branch for filter 3.1 and 3.2.

p3767[0...n]	APC differential position high pass time constant / APC s_Dif DT1 T		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7013
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	10000.00 [ms]	100.00 [ms]
Description:	Sets the time constant of the high pass filter for the differential position gain for APC.		
Dependency:	Refer to: p3700, p3768		
Note:	APC: Advanced Positioning Control		
p3768[0...n]	APC differential position gain factor / APC s_dif Kp		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7013
	P-Group: Closed-loop control	Units group: 49_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-50000.00 [Nm/rad]	50000.00 [Nm/rad]	0.00 [Nm/rad]
Description:	Sets the gain factor Kp for the differential position controller for APC. The gain acts on the force setpoint (in front of the current setpoint filters).		
Dependency:	Refer to: p3700, p3767, r3769		
Note:	APC: Advanced Positioning Control		
p3768[0...n]	APC differential position gain factor / APC s_dif Kp		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7013
	P-Group: Closed-loop control	Units group: 49_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-50000.00 [Nm/rad]	50000.00 [Nm/rad]	0.00 [Nm/rad]
Description:	Sets the gain factor Kp for the differential position controller for APC. The gain acts on the torque setpoint (in front of the current setpoint filters). The differential position controller is de-activated with a value = 0.		
Dependency:	Refer to: p3700, p3767, r3769		
Note:	APC: Advanced Positioning Control		
r3769	CO: APC differential position force setpoint / APC s_dif F_set		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 5040, 7013
	P-Group: Setpoints	Units group: 8_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2003	Expert list: 1
	Min	Max	Factory setting
	- [N]	- [N]	- [N]
Description:	Display and connector output for the force setpoint from the differential position controller for APC. This value is added to the force setpoint of the velocity controller (r1480).		
Dependency:	Refer to: p3700, p3767, p3768		
Note:	APC: Advanced Positioning Control		

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r3769	CO: APC differential position torque setpoint / APC s_dif M_set
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [Nm] Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm] Access level: 2 Func. diagram: 5040, 7013 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for the torque setpoint from the differential position controller for APC. This value is added to the torque setpoint of the speed controller (r1480).
Dependency:	Refer to: p3700, p3767, p3768
Note:	APC: Advanced Positioning Control
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r3770	CO: APC load velocity / APC v_load
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min] Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min] Access level: 3 Func. diagram: 4711, 7012 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Display and connector output for the load velocity for APC (Advanced Positioning Control).
Dependency:	Refer to: r3771
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r3770	CO: APC load speed / APC n_load
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm] Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm] Access level: 3 Func. diagram: 4711, 7012 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the load speed for APC (Advanced Positioning Control).
Dependency:	Refer to: r3771
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r3771[0...1]	CO: APC velocity actual value / APC v_act
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min] Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min] Access level: 3 Func. diagram: 4711, 5040, 5042 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the load/motor velocity actual value weighted with p3702 for APC (Advanced Positioning Control). Displays the velocity actual values for APC (Advanced Positioning Control). Index 0: Displays the smoothed load velocity. Index 1: Displays the load/motor velocity actual value weighted with p3702 for p3700.8=1.
Index:	[0] = Load actual value speed smoothed [1] = Load/motor actual speed weighted
Dependency:	Refer to: p1441, r3770

r3771[0...1]	CO: APC speed actual value / APC n_act		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 4711, 5040, 5042 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Display and connector output for the speed actual values for APC (Advanced Positioning Control). Index 0: Displays the smoothed load speed. Index 1: Displays the load/motor speed actual value weighted with p3702 for p3700.8=1.		
Index:	[0] = Load actual value speed smoothed [1] = Load/motor actual speed weighted		
Dependency:	Refer to: p1441, r3770		
r3772[0...1]	APC filter branch 2 display values / APC branch 2 val		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocities in filter branch 2.		
Index:	[0] = Filter 2.1 input value [1] = Filter 2.2 output value		
r3772[0...1]	APC filter branch 2 display values / APC branch 2 val		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speeds in filter branch 2.		
Index:	[0] = Filter 2.1 input value [1] = Filter 2.2 output value		
r3773[0...1]	APC filter branch 3 display values / APC branch 3 val		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocities in filter branch 3.		
Index:	[0] = Filter 3.1 input value [1] = Filter 3.2 output value		

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r3773[0...1]	APC filter branch 3 display values / APC branch 3 val		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speeds in filter branch 3.		
Index:	[0] = Filter 3.1 input value [1] = Filter 3.2 output value		
r3777[0...1]	CO: APC filter branch 1 display values / APC branch 1 val		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: 4_1 Scaling: p2000 Max - [m/min]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [m/min]
Description:	Displays the velocities in filter branch 1.		
Index:	[0] = Filter 1.1 input value [1] = Filter 1.1 output value		
r3777[0...1]	CO: APC filter branch 1 display values / APC branch 1 val		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: - Data type: FloatingPoint32 P-Group: Setpoints Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: 3_1 Scaling: p2000 Max - [rpm]	Access level: 3 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting - [rpm]
Description:	Displays the speeds in filter branch 1.		
Index:	[0] = Filter 1.1 input value [1] = Filter 1.1 output value		
p3778[0...n]	APC velocity limit / APC v_limit		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [m/min]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: 4_1 Scaling: - Max 1000.00 [m/min]	Access level: 2 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting 1000.00 [m/min]
Description:	Sets the velocity limit for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3779		
p3778[0...n]	APC speed limit / APC n_limit		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [rpm]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: 3_1 Scaling: - Max 210000.00 [rpm]	Access level: 2 Func. diagram: 7012 Unit selection: p0505 Expert list: 1 Factory setting 210000.00 [rpm]
Description:	Sets the speed limit for APC (Advanced Positioning Control).		
Dependency:	Refer to: p3779		

p3779[0...n]	APC velocity limit monitoring time / APC v_limit t		
SERVO (APC, Lin), SERVO_AC (APC, Lin), SERVO_I_AC (APC, Lin)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed-loop control Not for motor type: REL Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000000 [ms]	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the monitoring time to limit the output for APC (Advanced Positioning Control). This monitoring time is started after the selected limit value (p3778) has been exceeded. A corresponding fault is output if the limit value is not undershot before this time expires.		
Dependency:	Refer to: p3778		
p3779[0...n]	APC speed limit monitoring time / APC n_limit t		
SERVO (APC), SERVO_AC (APC), SERVO_I_AC (APC)	Can be changed: U, T Data type: Unsigned32 P-Group: Closed-loop control Not for motor type: REL Min 0 [ms]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000000 [ms]	Access level: 2 Func. diagram: 7012 Unit selection: - Expert list: 1 Factory setting 0 [ms]
Description:	Sets the monitoring time to limit the output for APC (Advanced Positioning Control). This monitoring time is started after the selected limit value (p3778) has been exceeded. A corresponding fault is output if the limit value is not undershot before this time expires.		
Dependency:	Refer to: p3778		
p3800[0...n]	Sync-line-drive activation / Sync act		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Functions Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 7020 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the activation for the line-drive synchronization.		
Value:	0: Sync-line-drive de-activated 1: Sync-line-drive activated VSM-INT		
Dependency:	Refer to: p3801, p3802		
Caution: 	If there is only one VSM being used, this can either be used for line synchronization or for a flying restart. If the VSM was connected to the line supply, then flying restart should be deselected in p1200. If the VSM was connected at the output (motor side), then line synchronization should be deactivated using p3800. Line synchronization (first VSM connected with the line supply) and also flying restart (second VSM connected to the motor terminals) can only be used if two VSMs are assigned to the Motor Module.		
Note:	When the ground fault monitoring initiates a fault for overlapping synchronizing the threshold value p0287[1] for the Motor Module and the associated infeed must be appropriately increased (e.g. p0287[1] = 100 %). For p3800 = 1, the following applies: The INTERNAL voltage actual values are used for synchronization. The effects that a (sine-wave) filter - that is connected between the Motor Module and motor - has on the voltage actual values are taken into account (theoretically) by appropriately selecting p0230. VSM: Voltage Sensing Module		

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p3801[0...n]	Sync-line-drive drive object number / Sync DO_no			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2	
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 7020	
	P-Group: Functions	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	62	1	
Description:	Sets the drive object number of the VSM used for the line-drive synchronization.			
Dependency:	Refer to: p3800, p3802			
Notice:	The current controller sampling time p0115[0] of the drive object with the VSM used for synchronization must be identical to the current controller sampling time of the drive of the drive used to perform line synchronization.			
Note:	VSM: Voltage Sensing Module The setting p3801 = 1 is always possible (no VSM selected). If the VSM is assigned subsequently to a Motor Module, its drive object number must be entered in p3801. The line voltage is always measured using the first VSM (p0151[0]).			
p3802[0...n]	BI: Sync-line-drive enable / Sync enable			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2	
	Data type: Unsigned32 / Binary	Dyn. index: CDS, p0170	Func. diagram: 7020	
	P-Group: Functions	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0	
Description:	Sets the signal source to switch in/switch out for the line-drive synchronization. BI: p3802 = 1 signal: The line-drive synchronization is switched in.			
Dependency:	Refer to: p3800, p3801			
r3803.0	CO/BO: Sync-line-drive control word / Sync STW			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Functions	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the control word for the line-drive synchronization.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Sync-line-drive selected	Yes	No
				FP
				-
Note:	Re bit 00: For a 1 signal, p3800 > 0 is set.			
r3804	CO: Sync-line-drive target frequency / Sync f_target			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 3030, 7020	
	P-Group: Functions	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2000	Expert list: 1	
	Min	Max	Factory setting	
	- [Hz]	- [Hz]	- [Hz]	
Description:	Displays the target frequency for the line-drive synchronization.			

r3805	CO: Sync-line-drive frequency difference / Sync f_diff		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7020
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [Hz]	- [Hz]	- [Hz]
Description:	Displays the frequency difference between the measured target frequency and output frequency of the gating unit of the closed-loop control for line-drive synchronization.		
p3806[0...n]	Sync-line-drive frequency difference threshold value / Sync f_diff thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated:	Access level: 2
	Data type: FloatingPoint32	CALC_MOD_LIM_REF	Func. diagram: 7020
	P-Group: Functions	Dyn. index: DDS, p0180	Unit selection: -
	Not for motor type: -	Units group: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	1.00 [Hz]	0.10 [Hz]
Description:	Sets the threshold value of the frequency difference to activate the closed-loop phase control for line-drive synchronization. The closed-loop phase control is activated (r3819.6 = 1), if the frequency difference is less than the threshold value.		
r3808	CO: Sync-line-drive phase difference / Sync phase diff		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7020
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Displays the phase difference between the measured target phase and phase of the gating unit of the closed-loop control for line-drive synchronization.		
p3809[0...n]	Sync-line-drive phase setpoint / Sync phase setp		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7020
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-180.00 [°]	179.90 [°]	0.00 [°]
Description:	Sets the phase setpoint for the line-drive synchronization.		
p3811[0...n]	Sync-line-drive frequency limiting / Sync f_lim		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7020
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [Hz]	1.00 [Hz]	0.20 [Hz]
Description:	Sets the frequency limiting of the phase controller output for the line-drive synchronization.		

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r3812	CO: Sync-line-drive correction frequency / Sync f_corr		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: p2000 Max - [Hz]	Access level: 2 Func. diagram: 3080, 7020 Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the correction frequency for the line-drive synchronization.		
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p3813[0...n]	Sync-line-drive phase synchronism threshold value / Sync Ph_sync thrsh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 1.00 [°]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20.00 [°]	Access level: 2 Func. diagram: 7020 Unit selection: - Expert list: 1 Factory setting 2.00 [°]
Description:	Sets the threshold value of the phase synchronism for the line-drive synchronization. A prerequisite for synchronism is achieved if the phase difference is lower than the threshold value.		
Note:	Synchronism is reached (r3819.2 = 1), if the AND logic operation of the results from the phase measurement (p3813) and voltage measurement (p3815) is fulfilled.		
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r3814	CO: Sync-line-drive voltage difference / Sync U_diff		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [Vrms]	Access level: 2 Func. diagram: 7020 Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Display and connector output for the voltage difference between the measured target voltage and output voltage of the gating unit of the closed-loop control for line-drive synchronization.		
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p3815[0...n]	Sync-line-drive voltage difference threshold value / Sync U_diff thresh		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Functions Not for motor type: - Min 0.00 [%]	Calculated: CALC_MOD_LIM_REF Dyn. index: DDS, p0180 Units group: - Scaling: - Max 20.00 [%]	Access level: 2 Func. diagram: 7020 Unit selection: - Expert list: 1 Factory setting 10.00 [%]
Description:	Sets the threshold value of the voltage difference for the line-drive synchronization. A prerequisite for synchronism is reached if the voltage difference is less than the threshold value.		
Note:	Synchronism is reached (r3819.2 = 1), if the AND logic operation of the results from the phase measurement (p3813) and voltage measurement (p3815) is fulfilled. For voltage manipulated quantity margin (reserve) of the drive converter, the amplitude difference (r3814) between the setpoint and actual value is controlled (corrected) to zero.		

r3819.0...7		CO/BO: Sync-line-drive status word / Sync ZSW			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 7020		
	P-Group: Functions	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status word for the line-drive synchronization.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Sync-line-drive enabled	Yes	No	-
	02	Sync-line-drive synchronism reached	Yes	No	-
	03	Sync-line-drive synchronizing error	Yes	No	-
	05	Sync-line-drive frequency measurement active	Yes	No	-
	06	Sync-line-drive phase control active	Yes	No	-
	07	Sync-line-drive without drive	Yes	No	-

p3820[0...n]		Friction characteristic value n0 / Friction n0		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010	
	P-Group: Functions	Units group: 3_1	Unit selection: p0505	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [rpm]	210000.00 [rpm]	15.00 [rpm]	
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 1st value pair of the friction characteristic.			
Dependency:	Refer to: p3830, p3845			

p3820[0...n]		Friction characteristic value v0 / Friction v0		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010	
	P-Group: Functions	Units group: 4_1	Unit selection: p0505	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [m/min]	21000.00 [m/min]	1.50 [m/min]	
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 1st value pair of the friction characteristic.			
Dependency:	Refer to: p3830, p3845			

p3821[0...n]		Friction characteristic value n1 / Friction n1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010	
	P-Group: Functions	Units group: 3_1	Unit selection: p0505	
	Not for motor type: REL	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [rpm]	210000.00 [rpm]	30.00 [rpm]	
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 2nd value pair of the friction characteristic.			
Dependency:	Refer to: p3831, p3845			

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p3821[0...n]	Friction characteristic value v1 / Friction v1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 3.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 2nd value pair of the friction characteristic.		
Dependency:	Refer to: p3831, p3845		

p3822[0...n]	Friction characteristic value n2 / Friction n2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 60.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 3rd value pair of the friction characteristic.		
Dependency:	Refer to: p3832, p3845		

p3822[0...n]	Friction characteristic value v2 / Friction v2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 6.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 3rd value pair of the friction characteristic.		
Dependency:	Refer to: p3832, p3845		

p3823[0...n]	Friction characteristic value n3 / Friction n3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 120.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 4th value pair of the friction characteristic.		
Dependency:	Refer to: p3833, p3845		

p3823[0...n]	Friction characteristic value v3 / Friction v3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 12.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 4th value pair of the friction characteristic.		
Dependency:	Refer to: p3833, p3845		

p3824[0...n]	Friction characteristic value n4 / Friction n4		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 150.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 5th value pair of the friction characteristic.		
Dependency:	Refer to: p3834, p3845		

p3824[0...n]	Friction characteristic value v4 / Friction v4		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 15.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 5th value pair of the friction characteristic.		
Dependency:	Refer to: p3834, p3845		

p3825[0...n]	Friction characteristic value n5 / Friction n5		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 300.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 6th value pair of the friction characteristic.		
Dependency:	Refer to: p3835, p3845		

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p3825[0...n]	Friction characteristic value v5 / Friction v5		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 30.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 6th value pair of the friction characteristic.		
Dependency:	Refer to: p3835, p3845		

p3826[0...n]	Friction characteristic value n6 / Friction n6		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 600.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 7th value pair of the friction characteristic.		
Dependency:	Refer to: p3836, p3845		

p3826[0...n]	Friction characteristic value v6 / Friction v6		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 60.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 7th value pair of the friction characteristic.		
Dependency:	Refer to: p3836, p3845		

p3827[0...n]	Friction characteristic value n7 / Friction n7		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 1200.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 8th value pair of the friction characteristic.		
Dependency:	Refer to: p3837, p3845		

p3827[0...n]	Friction characteristic value v7 / Friction v7		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 120.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 8th value pair of the friction characteristic.		
Dependency:	Refer to: p3837, p3845		

p3828[0...n]	Friction characteristic value n8 / Friction n8		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 1500.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 9th value pair of the friction characteristic.		
Dependency:	Refer to: p3838, p3845		

p3828[0...n]	Friction characteristic value v8 / Friction v8		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 150.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 9th value pair of the friction characteristic.		
Dependency:	Refer to: p3838, p3845		

p3829[0...n]	Friction characteristic value n9 / Friction n9		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 3_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [rpm]	Max 210000.00 [rpm]	Factory setting 3000.00 [rpm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the n coordinate of the 10th value pair of the friction characteristic.		
Dependency:	Refer to: p3839, p3845		

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p3829[0...n]	Friction characteristic value v9 / Friction v9		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: CALC_MOD_LIM_REF	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 4_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min 0.00 [m/min]	Max 21000.00 [m/min]	Factory setting 300.00 [m/min]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the v coordinate of the 10th value pair of the friction characteristic.		
Dependency:	Refer to: p3839, p3845		

p3830[0...n]	Friction characteristic value M0 / Friction M0		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -1000000.00 [Nm]	Max 1000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 1st value pair of the friction characteristic.		
Dependency:	Refer to: p3820, p3845		

p3830[0...n]	Friction characteristic value F0 / Friction F0		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -1000000.00 [N]	Max 1000000.00 [N]	Factory setting 0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 1st value pair of the friction characteristic.		
Dependency:	Refer to: p3820, p3845		

p3831[0...n]	Friction characteristic value M1 / Friction M1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min -1000000.00 [Nm]	Max 1000000.00 [Nm]	Factory setting 0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 2nd value pair of the friction characteristic.		
Dependency:	Refer to: p3821, p3845		

p3831[0...n]	Friction characteristic value F1 / Friction F1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 2nd value pair of the friction characteristic.		
Dependency:	Refer to: p3821, p3845		

p3832[0...n]	Friction characteristic value M2 / Friction M2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 3rd value pair of the friction characteristic.		
Dependency:	Refer to: p3822, p3845		

p3832[0...n]	Friction characteristic value F2 / Friction F2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 3rd value pair of the friction characteristic.		
Dependency:	Refer to: p3822, p3845		

p3833[0...n]	Friction characteristic value M3 / Friction M3		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 4th value pair of the friction characteristic.		
Dependency:	Refer to: p3823, p3845		

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p3833[0...n]	Friction characteristic value F3 / Friction F3		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 4th value pair of the friction characteristic.		
Dependency:	Refer to: p3823, p3845		

p3834[0...n]	Friction characteristic value M4 / Friction M4		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 5th value pair of the friction characteristic.		
Dependency:	Refer to: p3824, p3845		

p3834[0...n]	Friction characteristic value F4 / Friction F4		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 5th value pair of the friction characteristic.		
Dependency:	Refer to: p3824, p3845		

p3835[0...n]	Friction characteristic value M5 / Friction M5		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 6th value pair of the friction characteristic.		
Dependency:	Refer to: p3825, p3845		

p3835[0...n]	Friction characteristic value F5 / Friction F5		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 6th value pair of the friction characteristic.		
Dependency:	Refer to: p3825, p3845		

p3836[0...n]	Friction characteristic value M6 / Friction M6		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 7th value pair of the friction characteristic.		
Dependency:	Refer to: p3826, p3845		

p3836[0...n]	Friction characteristic value F6 / Friction F6		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 7th value pair of the friction characteristic.		
Dependency:	Refer to: p3826, p3845		

p3837[0...n]	Friction characteristic value M7 / Friction M7		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 8th value pair of the friction characteristic.		
Dependency:	Refer to: p3827, p3845		

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p3837[0...n]	Friction characteristic value F7 / Friction F7		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 8th value pair of the friction characteristic.		
Dependency:	Refer to: p3827, p3845		

p3838[0...n]	Friction characteristic value M8 / Friction M8		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 9th value pair of the friction characteristic.		
Dependency:	Refer to: p3828, p3845		

p3838[0...n]	Friction characteristic value F8 / Friction F8		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 9th value pair of the friction characteristic.		
Dependency:	Refer to: p3828, p3845		

p3839[0...n]	Friction characteristic value M9 / Friction M9		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 7_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [Nm]	1000000.00 [Nm]	0.00 [Nm]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the M coordinate of the 10th value pair of the friction characteristic.		
Dependency:	Refer to: p3829, p3845		

p3839[0...n]	Friction characteristic value F9 / Friction F9		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: 8_1	Unit selection: p0505
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000000.00 [N]	1000000.00 [N]	0.00 [N]
Description:	The friction characteristic is defined by 10 value pairs. This parameter specifies the F coordinate of the 10th value pair of the friction characteristic.		
Dependency:	Refer to: p3829, p3845		

r3840.0...8	CO/BO: Friction characteristic status word / Friction ZSW				
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 7010		
	P-Group: Functions	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the friction characteristic.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Friction characteristic OK	Yes	No	-
	01	Friction characteristic record activated	Yes	No	-
	02	Friction characteristic record completed	Yes	No	-
	03	Friction characteristic record aborted	Yes	No	-
	08	Friction characteristic positive direction	Yes	No	-

r3840.0...9	CO/BO: Friction characteristic status word / Friction ZSW				
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 7010		
	P-Group: Functions	Units group: -	Unit selection: -		
	Not for motor type: REL	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status word of the friction characteristic.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Friction characteristic OK	Yes	No	-
	01	Friction characteristic record activated	Yes	No	-
	02	Friction characteristic record completed	Yes	No	-
	03	Friction characteristic record aborted	Yes	No	-
	08	Friction characteristic positive direction	Yes	No	-
	09	Friction torque model controlled status	Upper	Lower	-

Note: Re bit 09:
For closed-control of an induction motors with encoder, the switchover between the current and observer model is displayed (see also r1751.19), if p3844 is > 0.
The following applies for bit 9 = 0 (observer model active):
The frictional torque is calculated from the characteristic values from the characteristic point entered into p3844.
The following applies for bit 9 = 1 (current model active):
The frictional torque is calculated from the characteristic values below the characteristic point entered into p3844.

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r3841	CO: Friction characteristic output / Frict outp		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 2 Func. diagram: 7010 Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for the torque of the friction characteristic dependent on the speed.		
Dependency:	Refer to: p1569, p3842		

r3841	CO: Friction characteristic output / Frict outp		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Functions Not for motor type: REL Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 2 Func. diagram: 7010 Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for the force of the friction characteristic dependent on the velocity.		
Dependency:	Refer to: p1569, p3842		

p3842	Friction characteristic activation / Frict act		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T Data type: Integer16 P-Group: Functions Not for motor type: REL Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 7010 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to activate and de-activate the friction characteristic.		
Value:	0: Friction characteristic de-activated 1: Friction characteristic activated		
Dependency:	Refer to: p1569, r3841, p3845		

p3843[0...n]	Friction characteristic frictional torque diff. smoothing time / Frict M_diff t_sm		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: PEM, REL, FEM Min 0.00 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the smoothing time constant (PT1) for the friction torque difference. Smoothing is activated when switching over from status bit r3840.9.		
Dependency:	Refer to: p3844		

p3844[0...n]	Friction characteristic number changeover point upper / FricNo chng_pt up		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: PEM, REL, FEM	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	0
Description:	<p>Selects the upper changeover point of the friction characteristic for the frictional torque input controlled by the motor model of the induction motor.</p> <p>The speed of this changeover point is preassigned when automatically calculating with the changeover speed p1752. The changeover point located below is preassigned with the changeover speed $p1752 * (1 - p1753)$.</p> <p>Example: p3844 = 3 means that the speed value for the change to the monitor model (p3823 = p1752) is entered into p3823 (friction characteristic value n3).</p> <p>Depending on the display of r3840.9, the frictional torque is calculated from the friction characteristic values, which are associated with these changeover points. For the changeover of the motor model, with hysteresis, the frictional torque smoothed with p3843 changes between these two states.</p>		
Dependency:	<p>As part of the automatic calculation (p0340), p3844 is only activated for closed loop control (p1300 = 21, 23) of induction motors with encoder.</p> <p>Refer to: p3843</p>		
Notice:	<p>If the changeover point defined using p3844 does not match the changeover speed p1752, then internally, the model-controlled friction torque input is automatically deactivated (same as for p3844 = 0).</p>		
Note:	<p>For p3844 = 0, the model-controlled frictional torque changeover is deactivated. The frictional torque is then calculated the same as for the encoderless control by interpolating between the points along the friction characteristic.</p>		

p3845	Friction characteristic record activation / Frict rec act		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: 7010
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	<p>Setting for the friction characteristic record.</p> <p>After the next power-on command, the friction characteristic is automatically recorded.</p>		
Value:	<p>0: Friction characteristic record de-activated</p> <p>1: Friction char record activated for all directions</p> <p>2: Friction char record activated for positive direction</p> <p>3: Friction char record activated for negative direction</p>		
Dependency:	<p>When selecting the friction characteristic measurement, the drive data set changeover is suppressed.</p> <p>For linear drives (refer to r0108 bit 12) it is not permissible to carry out the friction characteristic measurement for mechanical systems that limit travel.</p>		
Danger:	<p>For drives with a mechanical system that limit the distance moved, it must be ensured that during recording, the friction characteristic is not reached. If this is not the case, then it is not permissible that the measurement is carried out.</p>		
			
Notice:	<p>To permanently accept the determined settings they must be saved in a non-volatile fashion (p0971, p0977).</p>		
Note:	<p>When the friction characteristic record is active, it is not possible to save the parameters (p0971, p0977).</p> <p>When the friction characteristic record is active (p3845 > 0), it is not possible to change p3820 ... p3829, p3830 ... p3839 and p3842.</p> <p>When recording the friction characteristic, in addition to the friction, the motor losses are also determined (e.g. iron losses, eddy current losses and re-magnetizing losses). A differentiation is not made between these individual loss components. We recommend that a motor temperature sensor is used because torque deviations can also be emulated/mapped on the characteristic due to the thermal influence.</p>		

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p3846[0...n]	Friction characteristic record ramp-up/ramp-down time / Frict rec t_RU/RD		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	999999.000 [s]	10.000 [s]
Description:	Sets the ramp-up/ramp-down time of the ramp-up/ramp-down function generator to automatically record the friction characteristic. The drive is accelerated from standstill (setpoint = 0) up to the maximum speed/velocity (p1082) in this time.		
Dependency:	Refer to: p3845		

p3847[0...n]	Friction characteristic record warm-up time / Frict rec t_warm		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 7010
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [s]	3600.000 [s]	0.000 [s]
Description:	Sets the warm-up time. For an automatic trace (record) to start, the highest selected speed (p3829) is approached and this time is held. After this, the measurement is started with the highest speed.		
Dependency:	Refer to: p3829, p3845		

p3860	Number of Braking Modules connected in parallel / BM qty par_cct		
A_INF (Brk Mod ext), B_INF (Brk Mod ext), R_INF (Brk Mod ext), S_INF (Brk Mod ext)	Can be changed: C2(2)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 9951
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	8	1
Description:	Sets the number of Braking Modules connected in parallel in a DC link.		
Note:	The parameter can only be written to if the infeed is in the commissioning mode (p0010 = 2).		

r3861.0...7	BO: Braking Module inhibit/acknowledgement / BM inhib/ackn		
A_INF (Brk Mod ext), B_INF (Brk Mod ext), R_INF (Brk Mod ext), S_INF (Brk Mod ext)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9951
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Signal to energize terminal X21.1 "inhibit/acknowledgement" on the Braking Module.
This binector output is used as signal source to interconnect to a digital output.
For "booksize" formats the digital output must be connected to terminal X21.1 and for "chassis" formats the digital output must be connected to terminal X21.3 of the particular Braking Module.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Inhibit/acknowledge Braking Module 1	High	Low	-
	01	Inhibit/acknowledge Braking Module 2	High	Low	-
	02	Inhibit/acknowledge Braking Module 3	High	Low	-
	03	Inhibit/acknowledge Braking Module 4	High	Low	-
	04	Inhibit/acknowledge Braking Module 5	High	Low	-
	05	Inhibit/acknowledge Braking Module 6	High	Low	-
	06	Inhibit/acknowledge Braking Module 7	High	Low	-
	07	Inhibit/acknowledge Braking Module 8	High	Low	-

Warning:

Check that binector outputs BO: r3861.n are connected correctly and that the appropriate digital outputs are wired correctly.

If the interconnection/wiring is incorrect, the software could execute a different (incorrect) function via binector outputs BO: r3861.n if the Braking Module develops a fault.

p3862**Braking Module DC link fast discharge delay time / BM DC-dischg t_del**

A_INF (Brk Mod ext), B_INF (Brk Mod ext), R_INF (Brk Mod ext), S_INF (Brk Mod ext)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9951
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	500 [ms]	4294967295 [ms]	1000 [ms]

Description: Sets the delay time for switching in the DC link fast discharge.

Dependency: Refer to: p3863, r3864

Note: The DC link fast discharge is only possible for "booksize" formats. This function is not supported for "chassis" formats.

p3863**BI: Activating Braking Module DC link fast discharge / BM DC-dischg act**

A_INF (Brk Mod ext), B_INF (Brk Mod ext), R_INF (Brk Mod ext), S_INF (Brk Mod ext)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9951
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to activate the DC link fast discharge.

The DC link fast discharge is started later with delay time (p3862) when the following conditions apply:

- BI: p3863 = 1 signal.
- an external line contactor is opened via r0863.1 "energize contactor".

The DC link fast discharge is interrupted when the following conditions apply:

- BI: p3863 = 0 signal.
- ON command for the infeed.

Recommend.: The DC link fast discharge should be activated if there is an external line contactor and is correctly interconnected (r0863.1, p0860). If the DC link fast discharge is not activated together with an external line contactor, then faults could occur when pre-charging (e.g. F30027).

Dependency: Refer to: r3864

Note: The DC link fast discharge is only possible for "booksize" formats. This function is not supported for "chassis" formats.

r3864.0...7**BO: Braking Module DC link fast discharge / BM DC link dischg**

A_INF (Brk Mod ext), B_INF (Brk Mod ext), R_INF (Brk Mod ext), S_INF (Brk Mod ext)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9951
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Signal to control (energize) terminal X21.2 "DC link fast discharge" on the Braking Module.

This binector output is used as signal source to interconnect to a digital output. The digital output must be connected to terminal X21.2 of the particular Braking Module.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Fast discharge Braking Module 1	High	Low	-
	01	Fast discharge Braking Module 2	High	Low	-
	02	Fast discharge Braking Module 3	High	Low	-
	03	Fast discharge Braking Module 4	High	Low	-
	04	Fast discharge Braking Module 5	High	Low	-

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05	Fast discharge Braking Module 6	High	Low	-
06	Fast discharge Braking Module 7	High	Low	-
07	Fast discharge Braking Module 8	High	Low	-

Dependency:

Refer to: p3863

Warning:



It must be carefully ensured that the binector outputs BO: p3864.n are correctly interconnected and also that the appropriate digital outputs are correctly connected up.

If the interconnection/connection is incorrect, in the case of an active DC link fast discharge, the software could execute another function (incorrect function) via binector outputs BO: p3864.n or could also permanently control the DC link fast discharge even if the line contactor is closed.

Note:

The DC link fast discharge is only possible for "booksize" formats. This function is not supported for "chassis" formats.

p3865[0...7]

BI: Braking Module pre-warning l*t shutdown / BM l*t shutdown

A_INF (Brk Mod ext),
B_INF (Brk Mod ext),
R_INF (Brk Mod ext),
S_INF (Brk Mod ext)

Can be changed: T	Calculated: -	Access level: 3
Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9951
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0

Description:

Sets the signal source for the message "pre-alarm l*t shutdown" of the Braking Module.

BI: p3865[0...7] = 1 signal --> no pre-alarm, l*t shutdown

BI: p3865[0...7] = 0 signal --> pre-alarm l*t shutdown (A06901)

Note:

For the Braking Module, this message is output via the following terminal:

- X21.4 for the "Booksize" format

This function is not supported for the "chassis" format.

p3866[0...7]

BI: Braking Module fault / BM fault

A_INF (Brk Mod ext),
B_INF (Brk Mod ext),
R_INF (Brk Mod ext),
S_INF (Brk Mod ext)

Can be changed: T	Calculated: -	Access level: 3
Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9951
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0

Description:

Sets the signal source for the "Fault" message of the Braking Module.

BI: p3866[0...7] = 1 signal --> No fault

BI: p3866[0...7] = 0 signal --> fault (A06900)

For a 0 signal, an acknowledgement via BO: r3861 is automatically carried out at certain time intervals.

Note:

For the Braking Module, this message is output via the following terminal:

- X21.4 for the "Booksize" format

- X21.5 for the "Chassis" format

p3870

Long stator configuration / Long stator config

SERVO, SERVO_AC,
SERVO_I_AC

Can be changed: U, T	Calculated: -	Access level: 3
Data type: Unsigned16	Dyn. index: -	Func. diagram: -
P-Group: -	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 bin

Description:

Sets the configuration when operating a long stator motor.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Activate long stator help functions	Active	Inactive	-
01	Suppress Gx_ZSW.14	Active	Inactive	-

Dependency:

Refer to: p3871, p3872, p3873, p3874, p3875, p3876, p3878, p3879

Notice: The following restrictions apply to this function:

- it is not permissible to change over the drive data set.
- the encoder/drive may not be parked using a PROFIBUS telegram.
- a maximum of 4 drives may be connected to the Control Unit.
- it is not permissible to commutate with the zero mark (p0404).

Note: Re bit 00:
All of the help functions for long stator motors can be enabled/disabled using this bit.
Re bit 01:
When the bit is set, bit 14 (parking encoder active) is set to 0 in the encoder status word GX_ZSW independent of whether the encoder is parked or not.

p3871 BI: Set long stator signal source commutation angle (p3872) / Set s_src com ang

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to set the commutation angle available via connector input p3872.

Dependency: Refer to: p3870, p3872, p3873, p3874, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!



Note: Setting takes place for a 0/1 signal edge.

p3872 CI: Long stator signal source commutation angle / S s com angle

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	-	-	3878[0]

Description: Sets the signal source for the commutation angle.

This angle is set for a 0/1 signal edge via BI: p3871.

Dependency: Refer to: p3870, p3871, p3873, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!



p3873 BI: Long stator sig. source changeover to cl.-loop ctrl w/ enc. / S s ctrl w/ enc

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
	P-Group: Functions	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to change over to closed-loop control with encoder.

Dependency: Refer to: p3870, p3871, p3872, p3874, r3875, p3876, p3878, p3879

Danger: Setting an incorrect commutation angle can result in instability in the closed-loop control and in turn injure personnel or cause damage to the machine!



Note: BI: p3873 = 1 signal --> closed-loop control with encoder
BI: p3873 = 0 signal --> encoderless closed-loop control
For a 0/1 edge, the commutation angle is set from CI: p3874.

p3874 **CI: Long stator signal source commutation angle oper. with encoder / S s com ang enc**

SERVO, SERVO_AC, SERVO_I_AC **Can be changed:** T **Calculated:** - **Access level:** 3
Data type: Unsigned32 / FloatingPoint32 **Dyn. index:** - **Func. diagram:** -
P-Group: - **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** p2005 **Expert list:** 1
Min **Max** **Factory setting**
- - 3879[0]

Description: Sets the signal source for the commutation angle for operation with encoder.
Dependency: Refer to: p3870, p3871, p3872, p3873, r3875, p3876, p3878, p3879
Note: This angle is set for a 0/1 signal edge via BI: p3873.

r3875.0...1 **CO/BO: Long stator status word / Long stator ZSW**

SERVO, SERVO_AC, SERVO_I_AC **Can be changed:** - **Calculated:** - **Access level:** 3
Data type: Unsigned32 **Dyn. index:** - **Func. diagram:** -
P-Group: - **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** - **Expert list:** 1
Min **Max** **Factory setting**
- - -

Description: Displays the status word for long stator motors.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Sensor Module is unparked	Yes	No	-
01	Closed-loop speed control with encoder requested	Active	Inactive	-

Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, p3876, p3878, p3879
Note: The display is updated with a sampling time of 1 ms.
Re bit 00 = 1:
The encoder is parked. Contrary to r0481.14, parking is also displayed here if the suppression of the parking bit is active in r0481.14 (p3870.1 = 1).
Re bit 01 = 1:
The long-stator functions requested closed-loop speed control with encoder. In r1407.2, it is indicated as to whether an encoder is actually used for the closed-loop control.

r3875.0...1 **CO/BO: Long stator status word / Long stator ZSW**

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin) **Can be changed:** - **Calculated:** - **Access level:** 3
Data type: Unsigned32 **Dyn. index:** - **Func. diagram:** -
P-Group: - **Units group:** - **Unit selection:** -
Not for motor type: - **Scaling:** - **Expert list:** 1
Min **Max** **Factory setting**
- - -

Description: Displays the status word for long stator motors.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Sensor Module is unparked	Yes	No	-
01	Closed-loop velocity control with encoder requested	Active	Inactive	-

Dependency: Refer to: p3870, p3871, p3872, p3873, p3874, p3876, p3878, p3879
Note: The display is updated with a sampling time of 1 ms.
Re bit 00 = 1:
The encoder is parked. Contrary to r0481.14, parking is also displayed here if the suppression of the parking bit is active in r0481.14 (p3870.1 = 1).
Re bit 01 = 1:
The long-stator functions requested closed-loop velocity control with encoder. In r1407.2, it is indicated as to whether an encoder is actually used for the closed-loop control.

p3876	BI: Unpark long stator signal source 1 encoder / S s 1 enc unpark		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source 1 to unpark the encoder.		
Dependency:	Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3878, p3879		
Note:	BI: p3876 = 1 signal --> encoder is unparked BI: p3876 = 0 signal --> encoder is parked		
p3878	CO: Long stator commutation angle 1 / Com_angle 1		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -180 [°]	Calculated: - Dyn. index: - Units group: - Scaling: p2005 Max 180 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [°]
Description:	Sets the commutation angle 1 for long stator motors.		
Dependency:	Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3876, p3879		
p3879	CO: Long stator commutation angle 2 / Com_angle 2		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -180 [°]	Calculated: - Dyn. index: - Units group: - Scaling: p2005 Max 180 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [°]
Description:	Sets the commutation angle 2 for long stator motors.		
Dependency:	Refer to: p3870, p3871, p3872, p3873, p3874, r3875, p3876, p3878		
p3900	Completion of quick commissioning / Compl_quick_comm		
A_INF, B_INF, R_INF, S_INF	Can be changed: C2(1) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Exits the quick commissioning (p0010 = 1) with automatic calculation of all of the parameters that depend on the entries made during the quick commissioning. p3900 = 1 initially includes a parameter reset (factory setting, the same as p0970 = 1) for all parameters of the drive object; however, without overwriting the entries made during the quick commissioning. The interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700 are re-established and all of the dependent filter and closed-loop control parameters are calculated (corresponding to p0340 = 1). p3900 = 2 includes the restoration of the interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700 and the calculations corresponding to p0340 = 1. p3900 = 3 only includes the end of quick commissioning.		
Value:	0: No quick parameterization 1: Quick parameterization after parameter reset 2: Quick param. (only) for controller par. and reset for BICO par 3: Completion of quick commissioning		

2 Parameters

2.2 List of parameters

Notice: After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.


Note: When the calculations have been completed, p3900 and p0010 are automatically reset to a value of zero.

p3900	Completion of quick commissioning / Compl quick_comm		
HLA	Can be changed: C2(1)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	Exits quick commissioning (p0010 = 1) with automatic calculation of all parameters of all existing drive data sets that depend on the entries made during quick commissioning. p3900 = 1 initially includes a parameter reset (factory setting, the same as p0970 = 1) for all parameters of the drive object; however, without overwriting the entries made during the quick commissioning. The interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 are re-established and all of the dependent motor, open-loop and control-loop control parameters are calculated (corresponding to p0340 = 1). p3900 = 2 includes the restoration of the interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 and the calculations corresponding to p0340 = 1. p3900 = 3 only includes the calculations associated with the motor, open-loop and closed-loop control parameters corresponding to p0340 = 1F.		
Value:	0: No quick parameterization 1: Quick parameterization after parameter reset 2: Quick parameterization (only) for BICO and motor parameters 3: Quick parameterization for motor parameters (only)		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		
Note:	When the calculations have been completed, p3900 and p0010 are automatically reset to a value of zero. When calculating motor, open-loop and closed-loop control parameters (such as for p0340 = 1) parameters associated with a selected Siemens catalog motor are not overwritten.		

p3900	Completion of quick commissioning / Compl quick_comm		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2(1)	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	Exits quick commissioning (p0010 = 1) with automatic calculation of all parameters of all existing drive data sets that depend on the entries made during quick commissioning. p3900 = 1 initially includes a parameter reset (factory setting, the same as p0970 = 1) for all parameters of the drive object; however, without overwriting the entries made during the quick commissioning. The interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 are re-established and all of the dependent motor, open-loop and control-loop control parameters are calculated (corresponding to p0340 = 1). p3900 = 2 includes the restoration of the interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 and the calculations corresponding to p0340 = 1. p3900 = 3 only includes the calculations associated with the motor, open-loop and closed-loop control parameters corresponding to p0340 = 1.		
Value:	0: No quick parameterization 1: Quick parameterization after parameter reset 2: Quick parameterization (only) for BICO and motor parameters 3: Quick parameterization for motor parameters (only)		
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.		

Note: When the calculations have been completed, p3900 and p0010 are automatically reset to a value of zero.
 When calculating motor, open-loop and closed-loop control parameters (such as for p0340 = 1) parameters associated with a selected Siemens catalog motor are not overwritten.
 If a catalog motor has not been selected (p0300), then the following parameters are reset with p3900 > 0 in order to restore the situation that applied when commissioning the drive for the first time:
 induction motors p0320, p0352, p0353, p0604, p0605, p0626 ... p0628
 synchronous motor p0326, p0327, p0352, p0353, p0391 ... p0393, p0604, p0605.

p3900		Completion of quick commissioning / Compl quick_comm		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(1)	Calculated: -	Access level: 1	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	3	0	
Description:	Exits quick commissioning (p0010 = 1) with automatic calculation of all parameters of all existing drive data sets that depend on the entries made during quick commissioning. p3900 = 1 initially includes a parameter reset (factory setting, the same as p0970 = 1) for all parameters of the drive object; however, without overwriting the entries made during the quick commissioning. The interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 are re-established and all of the dependent motor, open-loop and control-loop control parameters are calculated (corresponding to p0340 = 1). p3900 = 2 includes the restoration of the interconnections of PROFIBUS PZD telegram selection (p0922) and the interconnections via p0700, p1000 and p1500 and the calculations corresponding to p0340 = 1. p3900 = 3 only includes the calculations associated with the motor, open-loop and closed-loop control parameters corresponding to p0340 = 1.			
Value:	0: No quick parameterization 1: Quick parameterization after parameter reset 2: Quick parameterization (only) for BICO and motor parameters 3: Quick parameterization for motor parameters (only)			
Notice:	After the value has been modified, no further parameter modifications can be made and the status is shown in r3996. Modifications can be made again when r3996 = 0.			
Note:	When the calculations have been completed, p3900 and p0010 are automatically reset to a value of zero. When calculating motor, open-loop and closed-loop control parameters (such as for p0340 = 1) parameters associated with a selected Siemens catalog motor are not overwritten. If a catalog motor has not been selected (p0300), then the following parameters are reset with p3900 > 0 in order to restore the situation that applied when commissioning the drive for the first time: induction motors p0320, p0352, p0353, p0362 ... p0369, p0391 ... p0393, p0604, p0605, p0626 ... p0628 synchronous motor p0326, p0327, p0352, p0353, p0391 ... p0393, p0604, p0605.			

p3901[0...n]		Power unit EEPROM Vdc offset calibration / PU EEPROM Vdc offs		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1, C2(1), T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-40.0 [V]	40.0 [V]	0.0 [V]	
Description:	Differential voltage for calibrating the offset for DC-link voltage measurement.			
Dependency:	Refer to: r0192, p0212			
Caution:	Incorrect use of the calibration can have a negative impact on the closed-loop control. The parameter influences the upper and lower voltage detection.			
				
Note:	Parameter entries are directly saved in the DRIVE-CLiQ component involved. The parameter is only effective in the case of booksize power units, if r0192.22 = 1 and p0212.0 = 1.			

2 Parameters

2.2 List of parameters

r3925[0...n]		Identification final display / Ident final_disp			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Motor Not for motor type: - Min -	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the commissioning steps that have been carried out.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor/control parameters calculated (p0340 = 1, p3900 > 0)	Yes	No	-
	02	Motor data identification carried out at standstill (p1910 = 1)	Yes	No	-
	03	Rotating measurement carried out (p1960 = 1, 2)	Yes	No	-
	04	Motor encoder adjustment carried out (p1960 = 1, p1990 = 1, 3)	Yes	No	-
	05	Motor encoder manually adjusted	Yes	No	-
	15	Motor equivalent circuit diagram parameters changed	Yes	No	-
Note:	The individual bits are only set if the appropriate action has been initiated and successfully completed. When motor rating plate parameters are changed, the final display is reset.				

r3925[0...n]		Identification final display / Ident final_disp			
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Motor Not for motor type: - Min -	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Displays the commissioning steps that have been carried out.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor/control parameters calculated (p0340 = 1, p3900 > 0)	Yes	No	-
	02	Motor data identification carried out at standstill (p1910 = 1)	Yes	No	-
	03	Rotating measurement carried out (p1960 = 1, 2)	Yes	No	-
	04	Motor encoder adjustment carried out (p1960 = 1, p1990 = 1, 3)	Yes	No	-
	08	Motor identification data have been automatically backed up	Yes	No	-
	10	Automatic parameterization only for U/f control (r0108.2 = 0)	Yes	No	-
	15	Motor equivalent circuit diagram parameters changed	Yes	No	-
Note:	The individual bits are only set if the appropriate action has been initiated and successfully completed. When motor rating plate parameters are changed, the final display is reset.				

r3927[0...n] Motor data identification induction motor data determined / MotID ASM dat det

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the data of an induction motor determined and accepted from the stationary motor data identification or rotating measurement.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	p0350 accepted	Yes	No	-
	01	p0354 accepted	Yes	No	-
	02	p0356 accepted	Yes	No	-
	03	p0358 accepted	Yes	No	-
	04	p0360 accepted	Yes	No	-
	05	p0320 accepted	Yes	No	-
	06	p0410 accepted	Yes	No	-
	12	p1715 accepted	Yes	No	-
	13	p1717 accepted	Yes	No	-
	14	p1590 accepted	Yes	No	-
	15	p1592 accepted	Yes	No	-
	22	p0341 accepted	Yes	No	-
	24	p0348 accepted	Yes	No	-
	25	p1752 accepted	Yes	No	-

Dependency: Refer to: r3925

r3927[0...n] Motor data identification control word / MotID STW

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Successfully completed component of the last motor data identification carried out.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Stator inductance estimate no measurement	Yes	No	-
	01	Cl.-loop current control w/ dead-beat controller	Yes	No	-
	02	Rotor time constant estimate no measurement	Yes	No	-
	03	Leakage inductance estimate no measurement	Yes	No	-
	04	Activates the identification dynamic leakage inductance	Yes	No	-
	05	Determine Tr and Lsig evaluation in the time range	Yes	No	-
	06	Activate vibration damping	Yes	No	-
	07	De-activate vibration detection	Yes	No	-
	11	De-activate pulse measurement Lq Ld	Yes	No	-
	12	De-activate rotor resistance Rr measurement	Yes	No	-
	14	De-activate valve interlocking time measurement	Yes	No	-
	15	Determine only stator resistance, valve voltage fault, dead time	Yes	No	-
	16	Short motor identification (lower quality)	Yes	No	-
	17	Measurement without control parameter calculation	Yes	No	-

2 Parameters

2.2 List of parameters

18	After motID direct transition into operation	Yes	No	-
19	After MotID automatically save results	Yes	No	-
20	Estimate cable resistance	Yes	No	-
21	Calibrating the output voltage measurement	Yes	No	-

Dependency: Refer to: r3925

Note: The parameter is a copy of p1909.

r3928[0...n] Motor data identification synchronous motor data determined / MotId PEM dat det

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Successfully completed component of the last rotating measurement carried out.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	p0350 accepted	Yes	No	-
	02	p0356 accepted	Yes	No	-
	06	p0410 accepted	Yes	No	-
	07	p0431 accepted	Yes	No	-
	08	p1952 accepted	Yes	No	-
	09	p1953 accepted	Yes	No	-
	12	p1715 accepted	Yes	No	-
	13	p1717 accepted	Yes	No	-
	18	p0316 accepted	Yes	No	-
	19	p0317 accepted	Yes	No	-
	20	p0327 accepted	Yes	No	-
	21	p0328 accepted	Yes	No	-
	22	p0341 accepted	Yes	No	-
	23	kT characteristic parameter accepted	Yes	No	-
	24	p0348 accepted	Yes	No	-

Dependency: Refer to: r3925

r3928[0...n] Rotating measurement configuration / Rot meas config

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: -	Calculated: CALC_MOD_ALL	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: Motor identification	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Successfully completed component of the last rotating measurement carried out.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder test active	Yes	No	-
	01	Saturation characteristic identification	Yes	No	-
	02	Moment of inertia identification	Yes	No	-
	03	Re-calculates the speed controller parameters	Yes	No	-
	04	Speed controller optimization (vibration test)	Yes	No	-
	05	q leakage inductance ident. (for current controller adaptation)	Yes	No	-
	11	Do not change the controller parameters during the measurement	Yes	No	-
	12	Measurement shortened	Yes	No	-
	13	After measurement direct transition into operation	Yes	No	-


Dependency: Refer to: r3925

Note: The parameter is a copy of p1959.

p3950	Service parameter / Serv par			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1, U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	For service personnel only.			
p3961	Fan operating hours counter / Fan op hr counter			
CU_S_AC_DP, CU_S_AC_PN	Can be changed: T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.000 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [h]	
Description:	Displays the measured operating hours since the last fan replacement.			
r3974	Drive unit status word / Drv_unit ZSW			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the status word for the drive unit.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Software reset active	Yes	No
	01	Writing of parameters disabled as parameter save in progress	Yes	No
	02	Writing of parameters disabled as macro is running	Yes	No
				FP
				-
				-
				-
r3977	BICO counter topology / BICO counter topo			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the BICO interconnections that have been parameterized in the complete (overall) topology. The counter is incremented by one for each modified BICO interconnection.			
Dependency:	Refer to: r3978, r3979			

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r3978	BICO CounterDevice / BICO CounterDevice			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the counter reading for modified BICO interconnections on this device. The counter is incremented by one for each modified BICO interconnection.			
r3979	BICO counter drive object / BICO counter DO			
A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the counter reading for modified BICO interconnections on this drive object. The counter is incremented by one for each modified BICO interconnection.			
p3981	Faults acknowledge drive object / Faults ackn DO			
All objects	Can be changed: U, T Data type: Unsigned8 P-Group: Messages Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 8060 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Setting to acknowledge all active faults of a drive object.			
Notice:	Safety messages cannot be acknowledged using this parameter.			
Note:	Parameter should be set from 0 to 1 to acknowledge. After acknowledgement, the parameter is automatically reset to 0.			
p3985	Master control mode selection / PcCtrl mode select			
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Setpoints Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the mode to change over the master control / LOCAL mode.			
Value:	0: Change master control for STW1.0 = 0 1: Change master control in operation			
Danger:	When changing the master control in operation, the drive can manifest undesirable behavior - e.g. it can accelerate up to another setpoint.			
				

r3986		Parameter count / Parameter No.	
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of parameters for this drive unit. The number comprises the device-specific and the drive-specific parameters.		
Dependency:	Refer to: r0980, r0981, r0989		
r3988[0...1]		Boot state / Boot_state	
CU_I, CU_I_D410	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10800	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Index 0: Displays the boot state. Index 1: Displays the partial boot state		
Value:	0: Not active 1: Fatal fault 10: Fault 20: Reset all parameters 30: Drive object modified 40: Download using commissioning software 50: Parameter download using commissioning software 90: Reset Control Unit and delete drive objects 100: Start initialization 101: Wait for topology input 110: Instantiate Control Unit basis 111: Insert drive object 112: Remove drive object 113: Change drive object number 114: Change component number 115: Parameter download using commissioning software 117: Remove component 150: Wait until actual topology determined 160: Evaluate topology 170: Instantiate Control Unit reset 180: Initialization YDB configuration information 190: FW update for CU LINK slaves 200: First commissioning 210: Create drive packages 250: Wait for topology acknowledge 325: Wait for input of drive type 350: Determine drive type 360: Write into topology-dependent parameters 370: Wait until p0009 = 0 is set 380: Check topology 550: Call conversion functions for parameter 625: Wait non-cyclic starting DRIVE-CLiQ 650: Start cyclic operation 660: Evaluate drive commissioning status 670: Autom. FW update DRIVE-CLiQ components 680: Wait for CU LINK slaves 690: Wait non-cyclic starting DRIVE-CLiQ		

2 Parameters

2.2 List of parameters

700: Save parameters
 725: Wait until DRIVE-CLiQ cyclic
 740: Check the ability to operate
 745: Start of the time slices
 750: Interrupt enable
 800: Initialization finished
 10050: Wait for synchronization
 10100: Wait for CU LINK slaves
 10150: Wait until actual topology determined
 10200: Evaluation component status
 10250: Call conversion functions for parameter
 10300: Preparation cyclic operation
 10350: Autom. FW update DRIVE-CLiQ components
 10400: Wait for slave properties
 10450: Check CX/NX status
 10500: Wait until DRIVE-CLiQ cyclic
 10550: Carry out warm start
 10600: Evaluate, encoder status
 10800: Partial boot completed

Index:
 [0] = System
 [1] = Partial boot

r3988[0...1]

Boot state / Boot_state

CU_NX_CX,
 CU_S_AC_DP,
 CU_S_AC_PN,
 CU_S120_DP,
 CU_S120_PN,
 CU_S150_DP,
 CU_S150_PN

Can be changed: -

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

10800

-

Description:

Index 0:
 Displays the boot state.
 Index 1:
 Displays the partial boot state

Value:

0: Not active
 1: Fatal fault
 10: Fault
 20: Reset all parameters
 30: Drive object modified
 40: Download using commissioning software
 50: Parameter download using commissioning software
 90: Reset Control Unit and delete drive objects
 100: Start initialization
 101: Wait for topology input
 110: Instantiate Control Unit basis
 111: Insert drive object
 112: Remove drive object
 113: Change drive object number
 114: Change component number
 115: Parameter download using commissioning software
 117: Remove component
 150: Wait until actual topology determined
 160: Evaluate topology
 170: Instantiate Control Unit reset
 180: Initialization YDB configuration information
 200: First commissioning
 210: Create drive packages
 250: Wait for topology acknowledge
 325: Wait for input of drive type
 350: Determine drive type
 360: Write into topology-dependent parameters
 370: Wait until p0009 = 0 is set
 380: Check topology
 550: Call conversion functions for parameter

625: Wait non-cyclic starting DRIVE-CLiQ
 650: Start cyclic operation
 660: Evaluate drive commissioning status
 670: Autom. FW update DRIVE-CLiQ components
 680: Wait for CU LINK slaves
 690: Wait non-cyclic starting DRIVE-CLiQ
 700: Save parameters
 725: Wait until DRIVE-CLiQ cyclic
 740: Check the ability to operate
 745: Start of the time slices
 750: Interrupt enable
 800: Initialization finished
 10050: Wait for synchronization
 10100: Wait for CU LINK slaves
 10150: Wait until actual topology determined
 10200: Evaluation component status
 10250: Call conversion functions for parameter
 10300: Preparation cyclic operation
 10350: Autom. FW update DRIVE-CLiQ components
 10400: Wait for slave properties
 10450: Check CX/NX status
 10500: Wait until DRIVE-CLiQ cyclic
 10550: Carry out warm start
 10600: Evaluate, encoder status
 10800: Partial boot completed

Index:
 [0] = System
 [1] = Partial boot

r3996[0...1] Parameter write inhibit status / Par_write inhib st

All objects	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays whether writing to parameters is inhibited.
 r3996[0] = 0:
 Parameter write not inhibited.
 0 < r3996[0] < 100:
 Parameter write inhibited. The value shows how the calculations are progressing.

Index:
 [0] = Progress calculations
 [1] = Cause

Note:
 Re index 1:
 Only for internal Siemens troubleshooting.

r3998 First infeed commissioning / First inf_comm

A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	-

Description: Displays whether the infeed must be commissioned for the first time.
 0 = Yes
 2 = No

2 Parameters

2.2 List of parameters

r3998	First device commissioning / First dev_comm		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	-
Description:	Displays whether the device must be commissioned for the first time. 0 = Yes 2 = No		

r3998[0...n]	First drive commissioning / First drv_comm		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	-
Description:	Displays whether the drive still has to be commissioned for the first time. 0 = Yes 2 = No		

r4021	Digital inputs terminal actual value / DI actual value				
SERVO (Dig IO)	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the actual value at the digital inputs.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	High	Low	2201
	01	DI/DO 1 decentral (X3.4)	High	Low	2201
Note:	If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed. DI/DO: Bidirectional Digital Input/Output				

r4021	TB30 digital inputs terminal actual value / TB30 DI act value				
TB30	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9100		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the actual value at the digital inputs. This means that the actual input signal can be checked at terminal DI x prior to switching from the simulation mode (p4095.x = 1) to the terminal mode (p4095.x = 0).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X481.1)	High	Low	-
	01	DI 1 (X481.2)	High	Low	-
	02	DI 2 (X481.3)	High	Low	-
	03	DI 3 (X481.4)	High	Low	-
Note:	DI: Digital Input				

r4021		TM15DI/DO digital inputs terminal actual value / TM15D DI act val			
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9400, 9401, 9402		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the actual value at the digital inputs. This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p4095.x = 1) to terminal mode (p4095.x = 0).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-
	14	DI/DO 14 (X521.8)	High	Low	-
	15	DI/DO 15 (X521.9)	High	Low	-
	16	DI/DO 16 (X522.2)	High	Low	-
	17	DI/DO 17 (X522.3)	High	Low	-
	18	DI/DO 18 (X522.4)	High	Low	-
	19	DI/DO 19 (X522.5)	High	Low	-
	20	DI/DO 20 (X522.6)	High	Low	-
	21	DI/DO 21 (X522.7)	High	Low	-
	22	DI/DO 22 (X522.8)	High	Low	-
	23	DI/DO 23 (X522.9)	High	Low	-
Note:	If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed. DI/DO: Bidirectional Digital Input/Output				

r4021		TM31 digital inputs terminal actual value / TM31 DI act value			
TM31	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9549, 9550, 9552, 9560, 9562		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the actual value at the digital inputs. This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p4095.x = 1) to terminal mode (p4095.x = 0).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X520.1)	High	Low	-
	01	DI 1 (X520.2)	High	Low	-
	02	DI 2 (X520.3)	High	Low	-
	03	DI 3 (X520.4)	High	Low	-
	04	DI 4 (X530.1)	High	Low	-
	05	DI 5 (X530.2)	High	Low	-
	06	DI 6 (X530.3)	High	Low	-

2 Parameters

2.2 List of parameters

07	DI 7 (X530.4)	High	Low	-
08	DI/DO 8 (X541.2)	High	Low	-
09	DI/DO 9 (X541.3)	High	Low	-
10	DI/DO 10 (X541.4)	High	Low	-
11	DI/DO 11 (X541.5)	High	Low	-

Note: If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed.

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

r4021 TM41 digital inputs terminal actual value / TM41 DI act val

TM41	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual value at the digital inputs.

This means that the actual input signal can be checked at terminal DI x or DI/DO x prior to switching from the simulation mode (p4095.x = 1) to terminal mode (p4095.x = 0).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X522.1)	High	Low	9660
	01	DI 1 (X522.2)	High	Low	9660
	02	DI 2 (X522.3)	High	Low	9660
	03	DI 3 (X522.4)	High	Low	9660
	08	DI/DO 0 (X521.1)	High	Low	9661
	09	DI/DO 1 (X521.2)	High	Low	9661
	10	DI/DO 2 (X521.3)	High	Low	9662
	11	DI/DO 3 (X521.4)	High	Low	9662

Note: If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed.

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

r4022.0...1 CO/BO: Digital inputs status / DI status

SERVO (Dig IO)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital inputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	High	Low	2201
	01	DI/DO 1 decentral (X3.4)	High	Low	2201

Dependency: Refer to: r4023

Note: If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed.

DI/DO: Bidirectional Digital Input/Output

r4022.0...3		CO/BO: TB30 digital inputs status / TB30 DI status			
TB30	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9099, 9100		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital inputs of the Terminal Board 30 (TB30).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X481.1)	High	Low	-
	01	DI 1 (X481.2)	High	Low	-
	02	DI 2 (X481.3)	High	Low	-
	03	DI 3 (X481.4)	High	Low	-
Dependency:	Refer to: r4023				
Note:	DI: Digital Input				

r4022.0...23		CO/BO: TM15DI/DO digital inputs status / TM15D DI status			
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9399, 9400, 9401, 9402		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital inputs of Terminal Module 15 (TM15).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-
	14	DI/DO 14 (X521.8)	High	Low	-
	15	DI/DO 15 (X521.9)	High	Low	-
	16	DI/DO 16 (X522.2)	High	Low	-
	17	DI/DO 17 (X522.3)	High	Low	-
	18	DI/DO 18 (X522.4)	High	Low	-
	19	DI/DO 19 (X522.5)	High	Low	-
	20	DI/DO 20 (X522.6)	High	Low	-
	21	DI/DO 21 (X522.7)	High	Low	-
	22	DI/DO 22 (X522.8)	High	Low	-
	23	DI/DO 23 (X522.9)	High	Low	-
Dependency:	Refer to: r4023, r4024, r4025				
Notice:	For the BICO interconnection of the connector output (CO) only bit 00 ... 15 are transferred.				
Note:	DI/DO: Bidirectional Digital Input/Output				

r4022.0...11		CO/BO: TM31 digital inputs status / TM31 DI status			
TM31	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 1 Func. diagram: 9549, 9550, 9552, 9560, 9562		
	P-Group: Commands Not for motor type: - Min	Units group: - Scaling: - Max	Unit selection: - Expert list: 1 Factory setting		
	-	-	-		
Description:	Displays the status of the digital inputs of Terminal Module 31 (TM31).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X520.1)	High	Low	-
	01	DI 1 (X520.2)	High	Low	-
	02	DI 2 (X520.3)	High	Low	-
	03	DI 3 (X520.4)	High	Low	-
	04	DI 4 (X530.1)	High	Low	-
	05	DI 5 (X530.2)	High	Low	-
	06	DI 6 (X530.3)	High	Low	-
	07	DI 7 (X530.4)	High	Low	-
	08	DI/DO 8 (X541.2)	High	Low	-
	09	DI/DO 9 (X541.3)	High	Low	-
	10	DI/DO 10 (X541.4)	High	Low	-
	11	DI/DO 11 (X541.5)	High	Low	-
Dependency:	Refer to: r4023				
Note:	DI: Digital Input DI/DO: Bidirectional Digital Input/Output				

r4022.0...11		CO/BO: TM41 digital inputs status / TM41 DI status			
TM41	Can be changed: - Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 1 Func. diagram: 9659, 9660, 9661, 9662		
	P-Group: Commands Not for motor type: - Min	Units group: - Scaling: - Max	Unit selection: - Expert list: 1 Factory setting		
	-	-	-		
Description:	Displays the status of the digital inputs of Terminal Module 41 (TM41).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X522.1)	High	Low	9660
	01	DI 1 (X522.2)	High	Low	9660
	02	DI 2 (X522.3)	High	Low	9660
	03	DI 3 (X522.4)	High	Low	9660
	08	DI/DO 0 (X521.1)	High	Low	9661
	09	DI/DO 1 (X521.2)	High	Low	9661
	10	DI/DO 2 (X521.3)	High	Low	9662
	11	DI/DO 3 (X521.4)	High	Low	9662
Dependency:	Refer to: r4023				
Note:	DI: Digital Input DI/DO: Bidirectional Digital Input/Output				

r4023.0...1		BO: Digital inputs status inverted / DI status inv			
SERVO (Dig IO)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the inverted status of the digital inputs.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	High	Low	2201
	01	DI/DO 1 decentral (X3.4)	High	Low	2201
Dependency:	Refer to: r4022				
Note:	If a DI/DO is parameterized as output (p4028.x = 1), then r4021.x = 0 is displayed. DI/DO: Bidirectional Digital Input/Output				

r4023.0...3		BO: TB30 digital inputs status inverted / TB30 DI status inv			
TB30	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9099, 9100		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the inverted status of the digital inputs of the Terminal Board 30 (TB30).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X481.1)	High	Low	-
	01	DI 1 (X481.2)	High	Low	-
	02	DI 2 (X481.3)	High	Low	-
	03	DI 3 (X481.4)	High	Low	-
Dependency:	Refer to: r4022				
Note:	DI: Digital Input				

r4023.0...23		CO/BO: TM15DI/DO digital inputs status inverted / TM15D DI stat inv			
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9399, 9400, 9401, 9402		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the inverted status of the digital inputs of Terminal Module 15 (TM15).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-

2 Parameters

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14	DI/DO 14 (X521.8)	High	Low	-
15	DI/DO 15 (X521.9)	High	Low	-
16	DI/DO 16 (X522.2)	High	Low	-
17	DI/DO 17 (X522.3)	High	Low	-
18	DI/DO 18 (X522.4)	High	Low	-
19	DI/DO 19 (X522.5)	High	Low	-
20	DI/DO 20 (X522.6)	High	Low	-
21	DI/DO 21 (X522.7)	High	Low	-
22	DI/DO 22 (X522.8)	High	Low	-
23	DI/DO 23 (X522.9)	High	Low	-

Dependency: Refer to: r4022, r4024, r4025

Notice: For the BICO interconnection of the connector output (CO) only bit 00 ... 15 are transferred.

Note: DI/DO: Bidirectional Digital Input/Output

r4023.0...11 CO/BO: TM31 digital inputs status inverted / TM31 DI status inv

TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9549, 9550, 9552, 9560, 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of the digital inputs of Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X520.1)	High	Low	-
	01	DI 1 (X520.2)	High	Low	-
	02	DI 2 (X520.3)	High	Low	-
	03	DI 3 (X520.4)	High	Low	-
	04	DI 4 (X530.1)	High	Low	-
	05	DI 5 (X530.2)	High	Low	-
	06	DI 6 (X530.3)	High	Low	-
	07	DI 7 (X530.4)	High	Low	-
	08	DI/DO 8 (X541.2)	High	Low	-
	09	DI/DO 9 (X541.3)	High	Low	-
	10	DI/DO 10 (X541.4)	High	Low	-
	11	DI/DO 11 (X541.5)	High	Low	-

Dependency: Refer to: r4022

Note: DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

r4023.0...11 BO: TM41 digital inputs status inverted / TM41 DI status inv

TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9659, 9660, 9661, 9662
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of the digital inputs of Terminal Module 41 (TM41).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X522.1)	High	Low	9660
	01	DI 1 (X522.2)	High	Low	9660
	02	DI 2 (X522.3)	High	Low	9660
	03	DI 3 (X522.4)	High	Low	9660
	08	DI/DO 0 (X521.1)	High	Low	9661
	09	DI/DO 1 (X521.2)	High	Low	9661
	10	DI/DO 2 (X521.3)	High	Low	9662
	11	DI/DO 3 (X521.4)	High	Low	9662

Dependency: Refer to: r4022
Note: DI: Digital Input
 DI/DO: Bidirectional Digital Input/Output

r4024	CO: TM15DI/DO digital inputs 16 ... 23 status / TM15D DI 16-23 St		
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of digital inputs 16 ... 23 of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 16 (X522.2)	ON	OFF	-
	01	DI/DO 17 (X522.3)	ON	OFF	-
	02	DI/DO 18 (X522.4)	ON	OFF	-
	03	DI/DO 19 (X522.5)	ON	OFF	-
	04	DI/DO 20 (X522.6)	ON	OFF	-
	05	DI/DO 21 (X522.7)	ON	OFF	-
	06	DI/DO 22 (X522.8)	ON	OFF	-
	07	DI/DO 23 (X522.9)	ON	OFF	-

Dependency: Refer to: r4022, r4023, r4025

Note: DI: Digital Input

r4025	CO: TM15DI/DO digital inputs 16 ... 23 status inverted / TM15D DI 16-23 inv		
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the inverted status of digital inputs 16 ... 23 of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 16 (X522.2)	ON	OFF	-
	01	DI/DO 17 (X522.3)	ON	OFF	-
	02	DI/DO 18 (X522.4)	ON	OFF	-
	03	DI/DO 19 (X522.5)	ON	OFF	-
	04	DI/DO 20 (X522.6)	ON	OFF	-
	05	DI/DO 21 (X522.7)	ON	OFF	-
	06	DI/DO 22 (X522.8)	ON	OFF	-
	07	DI/DO 23 (X522.9)	ON	OFF	-

Dependency: Refer to: r4022, r4023, r4024

Note: DI: Digital Input

p4028	Set input or output / DI or DO		
SERVO (Dig IO)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the bidirectional digital inputs/outputs as an input or output.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	Output	Input	2201
	01	DI/DO 1 decentral (X3.4)	Output	Input	2201

Note: DI/DO: Bidirectional Digital Input/Output

p4028	TM15 set input or output / TM15 DI or DO		
TM15	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9389
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the bidirectional digital inputs/outputs on the Terminal Module 15 (TM15) as input or output.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Output	Input	-
	01	DI/DO 1 (X520.3)	Output	Input	-
	02	DI/DO 2 (X520.4)	Output	Input	-
	03	DI/DO 3 (X520.5)	Output	Input	-
	04	DI/DO 4 (X520.6)	Output	Input	-
	05	DI/DO 5 (X520.7)	Output	Input	-
	06	DI/DO 6 (X520.8)	Output	Input	-
	07	DI/DO 7 (X520.9)	Output	Input	-
	08	DI/DO 8 (X521.2)	Output	Input	-
	09	DI/DO 9 (X521.3)	Output	Input	-
	10	DI/DO 10 (X521.4)	Output	Input	-
	11	DI/DO 11 (X521.5)	Output	Input	-
	12	DI/DO 12 (X521.6)	Output	Input	-
	13	DI/DO 13 (X521.7)	Output	Input	-
	14	DI/DO 14 (X521.8)	Output	Input	-
	15	DI/DO 15 (X521.9)	Output	Input	-
	16	DI/DO 16 (X522.2)	Output	Input	-
	17	DI/DO 17 (X522.3)	Output	Input	-
	18	DI/DO 18 (X522.4)	Output	Input	-
	19	DI/DO 19 (X522.5)	Output	Input	-
	20	DI/DO 20 (X522.6)	Output	Input	-
	21	DI/DO 21 (X522.7)	Output	Input	-
	22	DI/DO 22 (X522.8)	Output	Input	-
	23	DI/DO 23 (X522.9)	Output	Input	-

Note: DI/DO: Bidirectional Digital Input/Output

p4028	TM15DI/DO set input or output / TM15D DI or DO		
TM15DI_DO	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9399, 9400, 9401, 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the bidirectional digital inputs/outputs on the Terminal Module 15 (TM15) as input or output.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Output	Input	-
	01	DI/DO 1 (X520.3)	Output	Input	-
	02	DI/DO 2 (X520.4)	Output	Input	-
	03	DI/DO 3 (X520.5)	Output	Input	-
	04	DI/DO 4 (X520.6)	Output	Input	-
	05	DI/DO 5 (X520.7)	Output	Input	-
	06	DI/DO 6 (X520.8)	Output	Input	-
	07	DI/DO 7 (X520.9)	Output	Input	-
	08	DI/DO 8 (X521.2)	Output	Input	-
	09	DI/DO 9 (X521.3)	Output	Input	-
	10	DI/DO 10 (X521.4)	Output	Input	-
	11	DI/DO 11 (X521.5)	Output	Input	-

12	DI/DO 12 (X521.6)	Output	Input	-
13	DI/DO 13 (X521.7)	Output	Input	-
14	DI/DO 14 (X521.8)	Output	Input	-
15	DI/DO 15 (X521.9)	Output	Input	-
16	DI/DO 16 (X522.2)	Output	Input	-
17	DI/DO 17 (X522.3)	Output	Input	-
18	DI/DO 18 (X522.4)	Output	Input	-
19	DI/DO 19 (X522.5)	Output	Input	-
20	DI/DO 20 (X522.6)	Output	Input	-
21	DI/DO 21 (X522.7)	Output	Input	-
22	DI/DO 22 (X522.8)	Output	Input	-
23	DI/DO 23 (X522.9)	Output	Input	-

Note: DI/DO: Bidirectional Digital Input/Output

p4028 TM17 set input or output / TM17 DI or DO

TM17	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9419
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the bidirectional digital inputs/outputs on the Terminal Module 17 (TM17) as input or output.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Output	Input	-
	01	DI/DO 1 (X520.3)	Output	Input	-
	02	DI/DO 2 (X520.5)	Output	Input	-
	03	DI/DO 3 (X520.6)	Output	Input	-
	04	DI/DO 4 (X520.8)	Output	Input	-
	05	DI/DO 5 (X520.9)	Output	Input	-
	06	DI/DO 6 (X521.2)	Output	Input	-
	07	DI/DO 7 (X521.3)	Output	Input	-
	08	DI/DO 8 (X521.8)	Output	Input	-
	09	DI/DO 9 (X521.9)	Output	Input	-
	10	DI/DO 10 (X522.2)	Output	Input	-
	11	DI/DO 11 (X522.3)	Output	Input	-
	12	DI/DO 12 (X522.5)	Output	Input	-
	13	DI/DO 13 (X522.6)	Output	Input	-
	14	DI/DO 14 (X522.8)	Output	Input	-
	15	DI/DO 15 (X522.9)	Output	Input	-

Note: DI/DO: Bidirectional Digital Input/Output

p4028 TM31 set input or output / TM31 DI or DO

TM31	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9549, 9560, 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the bidirectional digital inputs/outputs as input or output on the Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 8 (X541.2)	Output	Input	-
	09	DI/DO 9 (X541.3)	Output	Input	-
	10	DI/DO 10 (X541.4)	Output	Input	-
	11	DI/DO 11 (X541.5)	Output	Input	-

Note: DI/DO: Bidirectional Digital Input/Output

2 Parameters

2.2 List of parameters

p4028	TM41 set input or output / TM41 DI or DO		
TM41	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9659, 9661, 9662
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin
Description:	Sets the bidirectional digital inputs/outputs on the Terminal Module 41 (TM41) as input or output.		
Bit field:	Bit	Signal name	1 signal
	08	DI/DO 0 (X521.1)	Output
	09	DI/DO 1 (X521.2)	Output
	10	DI/DO 2 (X521.3)	Output
	11	DI/DO 3 (X521.4)	Output
			0 signal
			Input
			Input
			Input
			FP
			9661
			9661
			9662
			9662
Note:	DI/DO: Bidirectional Digital Input/Output		
p4030	BI: TB30 signal source for terminal DO 0 / TB30 s s DO 0		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9099, 9102
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for digital output DO 0 (X481.5) of the Terminal Board 30 (TB30).		
Note:	DO: Digital Output		
p4030	BI: TM15DI/DO signal source for terminal DI/DO 0 / TM15D s_srcDI/DO 0		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9399, 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 0 (X520.2) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.0 = 1). DI/DO: Bidirectional Digital Input/Output		
p4030	BI: TM31 signal source for terminal DO 0 / TM31 s s DO 0		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9549, 9556
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the digital output DO 0 (X542.1, X542.2, X542.3) of Terminal Module 31 (TM31). Digital output 0 of TM31 is a relay output. If the signal at the binector input p4030 is low, then terminal COM 0 (X542.2) is connected to NC 0 (X542.1). This connection also matches the mechanical quiescent setting of the relay. If the signal at the binector input p4030 is high, then terminal COM 0 (X542.2) is connected to NO 0 (X542.3).		
Note:	DO: Digital Output NC: Normally Closed contact NO: Normally Open contact		

p4031	BI: TB30 signal source for terminal DO 1 / TB30 s s DO 1		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9102
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DO 1 (X481.6) of the Terminal Board 30 (TB30).		
Note:	DO: Digital Output		
p4031	BI: TM15DI/DO signal source for terminal DI/DO 1 / TM15D s_src DI/DO1		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 1 (X520.3) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.1 = 1). DI/DO: Bidirectional Digital Input/Output		
p4031	BI: TM31 signal source for terminal DO 1 / TM31 s s DO 1		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9549, 9556
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the digital output DO 1 (X542.4, X542.5, X542.6) of Terminal Module 31 (TM31). Digital output 1 of TM31 is a relay output. If the signal at the binector input p4031 is low, then terminal COM 1 (X542.5) is connected to NC 1 (X542.4). This connection also matches the mechanical quiescent setting of the relay. If the signal at the binector input p4031 is high, then terminal COM 1 (X542.5) is connected to NO 1 (X542.6).		
Note:	DO: Digital Output NC: Normally Closed contact NO: Normally Open contact		
p4032	BI: TB30 signal source for terminal DO 2 / TB30 s s DO 2		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9102
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DO 2 (X481.7) of the Terminal Board 30 (TB30).		
Note:	DO: Digital Output		

2 Parameters

2.2 List of parameters

p4032	BI: TM15DI/DO signal source for terminal DI/DO 2 / TM15D s_src DI/DO2		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 2 (X520.4) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.2 = 1). DI/DO: Bidirectional Digital Input/Output		

p4033	BI: TB30 signal source for terminal DO 3 / TB30 s s DO 3		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9099, 9102
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DO 3 (X481.8) of the Terminal Board 30 (TB30).		
Note:	DO: Digital Output		

p4033	BI: TM15DI/DO signal source for terminal DI/DO 3 / TM15D s_src DI/DO3		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 3 (X520.5) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.3 = 1). DI/DO: Bidirectional Digital Input/Output		

p4034	BI: TM15DI/DO signal source for terminal DI/DO 4 / TM15D s_src DI/DO4		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 4 (X520.6) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.4 = 1). DI/DO: Bidirectional Digital Input/Output		

p4035	BI: TM15DI/DO signal source for terminal DI/DO 5 / TM15D s_src DI/DO5		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 5 (X520.7) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.5 = 1). DI/DO: Bidirectional Digital Input/Output		

p4036	BI: TM15DI/DO signal source for terminal DI/DO 6 / TM15D s_src DI/DO6		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 6 (X520.8) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.6 = 1). DI/DO: Bidirectional Digital Input/Output		

p4037	BI: TM15DI/DO signal source for terminal DI/DO 7 / TM15D s_src DI/DO7		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 7 (X520.9) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.7 = 1). DI/DO: Bidirectional Digital Input/Output		

p4038	BI: Signal source for terminal DI/DO 0 decentral / S s DI/DO 0 dec		
SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2201
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the decentral terminal DI/DO 0 (X3.2).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.0 = 1). DI/DO: Bidirectional Digital Input/Output		

2 Parameters

2.2 List of parameters

p4038	BI: TM15DI/DO signal source for terminal DI/DO 8 / TM15D s_src DI/DO8		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X521.2) of terminal module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p4038	BI: TM31 signal source for terminal DI/DO 8 / TM31 S_src DI/DO8		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9549, 9560
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 8 (X541.2) of Terminal Module 31 (TM31).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p4038	BI: TM41 signal source for terminal DI/DO 0 / TM41 s s DI/DO 0		
TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9661
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 0 (X521.1) of Terminal Module 41 (TM41).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.8 = 1). DI/DO: Bidirectional Digital Input/Output		
p4039	BI: Signal source for terminal DI/DO 1 decentral / S s DI/DO 1 dec		
SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2201
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the decentral terminal DI/DO 1 (X3.4).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.1 = 1). DI/DO: Bidirectional Digital Input/Output		

p4039	BI: TM15DI/DO signal source for terminal DI/DO 9 / TM15D s_src DI/DO9		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 9 (X521.3) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.9 = 1). DI/DO: Bidirectional Digital Input/Output		
p4039	BI: TM31 signal source for terminal DI/DO 9 / TM31 S_src DI/DO9		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9560
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 9 (X541.3) of Terminal Module 31 (TM31).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.9 = 1). DI/DO: Bidirectional Digital Input/Output		
p4039	BI: TM41 signal source for terminal DI/DO 1 / TM41 s s DI/DO 1		
TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9661
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 1 (X541.2) of Terminal Module 41 (TM41).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.9 = 1). DI/DO: Bidirectional Digital Input/Output		
p4040	BI: TM15DI/DO signal source for terminal DI/DO 10 / TM15D s_srcDI/DO10		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 10 (X521.4) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.10 = 1). DI/DO: Bidirectional Digital Input/Output		

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p4040	BI: TM31 signal source for terminal DI/DO 10 / TM31 S_src DI/DO10		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 10 (X541.4) of Terminal Module 31 (TM31).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.10 = 1). DI/DO: Bidirectional Digital Input/Output		

p4040	BI: TM41 signal source for terminal DI/DO 2 / TM41 s s DI/DO 2		
TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9662
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 2 (X521.3) of Terminal Module 41 (TM41).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.10 = 1). DI/DO: Bidirectional Digital Input/Output		

p4041	BI: TM15DI/DO signal source for terminal DI/DO 11 / TM15D s_srcDI/DO11		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 11 (X521.5) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.11 = 1). DI/DO: Bidirectional Digital Input/Output		

p4041	BI: TM31 signal source for terminal DI/DO 11 / TM31 S_src DI/DO11		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9549, 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 11 (X541.5) of Terminal Module 31 (TM31).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.11 = 1). DI/DO: Bidirectional Digital Input/Output		


p4041	BI: TM41 signal source for terminal DI/DO 3 / TM41 s s DI/DO 3		
TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9662
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 3 (X521.4) of Terminal Module 41 (TM41).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.11 = 1). DI/DO: Bidirectional Digital Input/Output		

p4042	BI: TM15DI/DO signal source for terminal DI/DO 12 / TM15D s_srcDI/DO12		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 12 (X521.6) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.12 = 1). DI/DO: Bidirectional Digital Input/Output		

p4043	BI: TM15DI/DO signal source for terminal DI/DO 13 / TM15D s_srcDI/DO13		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 13 (X521.7) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.13 = 1). DI/DO: Bidirectional Digital Input/Output		

p4044	BI: TM15DI/DO signal source for terminal DI/DO 14 / TM15D s_srcDI/DO14		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 14 (X521.8) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.14 = 1). DI/DO: Bidirectional Digital Input/Output		

p4045	BI: TM15DI/DO signal source for terminal DI/DO 15 / TM15D s_srcDI/DO15		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9401
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 15 (X521.9) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.15 = 1). DI/DO: Bidirectional Digital Input/Output		

p4046	TM31 digital outputs limit current / TM31 DO limit curr		
TM31	Can be changed: T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: 9560
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the limit for the total output voltage of terminals X541.1, X541.2, X541.3 and X541.4 (DI/DO 8 ... 11) of Terminal Module 31 (TM31).		
Value:	0: 0.1 A total current limit DI/DO 8 ... 11 1: 1.0 A total current limit DI/DO 8 ... 11		
Dependency:	Refer to: p4028		
Warning:	Since the sum of the output currents at terminals X541.1, X541.2, X541.3 and X541.4 is limited, an overcurrent or short circuit at one output terminal can cause a dip in the signal at the other terminals.		
			

r4047	Digital outputs status / DO status				
SERVO (Dig IO)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of digital outputs.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	High	Low	2201
	01	DI/DO 1 decentral (X3.4)	High	Low	2201
Note:	Inversion using p4048 has been taken into account. DI/DO: Bidirectional Digital Input/Output				

r4047		TB30 digital outputs status / TB30 DO status			
TB30	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9102		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital outputs of the Terminal Board 30 (TB30).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0 (X481.5)	High	Low	-
	01	DO 1 (X481.6)	High	Low	-
	02	DO 2 (X481.7)	High	Low	-
	03	DO 3 (X481.8)	High	Low	-
Note:	Inversion using p4048 has been taken into account.				
	DO: Digital Output				

r4047		TM15DI/DO digital outputs status / TM15D DO status			
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9400, 9401, 9402		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital outputs of Terminal Module 15 (TM15).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-
	14	DI/DO 14 (X521.8)	High	Low	-
	15	DI/DO 15 (X521.9)	High	Low	-
	16	DI/DO 16 (X522.2)	High	Low	-
	17	DI/DO 17 (X522.3)	High	Low	-
	18	DI/DO 18 (X522.4)	High	Low	-
	19	DI/DO 19 (X522.5)	High	Low	-
	20	DI/DO 20 (X522.6)	High	Low	-
	21	DI/DO 21 (X522.7)	High	Low	-
	22	DI/DO 22 (X522.8)	High	Low	-
	23	DI/DO 23 (X522.9)	High	Low	-
Note:	Inversion using p4048 has been taken into account.				
	The setting of the DI/DO as either input or output is of no significance (p4028).				
	DI/DO: Bidirectional Digital Input/Output				

r4047 TM31 digital outputs status / TM31 DO status

TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9556, 9560, 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital outputs of Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0 (X542.1 - 3)	High	Low	-
	01	DO 1 (X542.4 - 6)	High	Low	-
	08	DI/DO 8 (X541.2)	High	Low	-
	09	DI/DO 9 (X541.3)	High	Low	-
	10	DI/DO 10 (X541.4)	High	Low	-
	11	DI/DO 11 (X541.5)	High	Low	-

Note: Inversion using p4048 has been taken into account.
 The setting of the DI/DO as either input or output is of no significance (p4028).
 DO: Digital Output
 DI/DO: Bidirectional Digital Input/Output

r4047 TM41 digital outputs status / TM41 DO status

TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the digital outputs of Terminal Module 41 (TM41).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 0 (X521.1)	High	Low	9661
	09	DI/DO 1 (X521.2)	High	Low	9661
	10	DI/DO 2 (X521.3)	High	Low	9662
	11	DI/DO 3 (X521.4)	High	Low	9662

Note: Inversion using p4048 has been taken into account.
 The setting of the DI/DO as either input or output is of no significance (p4028).
 DO: Digital Output
 DI/DO: Bidirectional Digital Input/Output

p4048 Invert digital outputs / DO inv

SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2201
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Setting to invert the signals at the digital outputs.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	Inverted	Not inverted	2201
	01	DI/DO 1 decentral (X3.4)	Inverted	Not inverted	2201

Note: DI/DO: Bidirectional Digital Input/Output

p4048 TB30 invert digital outputs / TB30 DO inv

TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9102
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Setting to invert the signals at the digital outputs of the Terminal Board 30 (TB30).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0 (X481.5)	Inverted	Not inverted	-
	01	DO 1 (X481.6)	Inverted	Not inverted	-
	02	DO 2 (X481.7)	Inverted	Not inverted	-
	03	DO 3 (X481.8)	Inverted	Not inverted	-

Note: DO: Digital Output

p4048 TM15 invert digital inputs/outputs / TM15 DI/DO inv

TM15	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital inputs/outputs of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Inverted	Not inverted	-
	01	DI/DO 1 (X520.3)	Inverted	Not inverted	-
	02	DI/DO 2 (X520.4)	Inverted	Not inverted	-
	03	DI/DO 3 (X520.5)	Inverted	Not inverted	-
	04	DI/DO 4 (X520.6)	Inverted	Not inverted	-
	05	DI/DO 5 (X520.7)	Inverted	Not inverted	-
	06	DI/DO 6 (X520.8)	Inverted	Not inverted	-
	07	DI/DO 7 (X520.9)	Inverted	Not inverted	-
	08	DI/DO 8 (X521.2)	Inverted	Not inverted	-
	09	DI/DO 9 (X521.3)	Inverted	Not inverted	-
	10	DI/DO 10 (X522.4)	Inverted	Not inverted	-
	11	DI/DO 11 (X521.5)	Inverted	Not inverted	-
	12	DI/DO 12 (X521.6)	Inverted	Not inverted	-
	13	DI/DO 13 (X521.7)	Inverted	Not inverted	-
	14	DI/DO 14 (X521.8)	Inverted	Not inverted	-
	15	DI/DO 15 (X521.9)	Inverted	Not inverted	-
	16	DI/DO 16 (X522.2)	Inverted	Not inverted	-
	17	DI/DO 17 (X522.3)	Inverted	Not inverted	-
	18	DI/DO 18 (X522.4)	Inverted	Not inverted	-
	19	DI/DO 19 (X522.5)	Inverted	Not inverted	-
	20	DI/DO 20 (X522.6)	Inverted	Not inverted	-
	21	DI/DO 21 (X522.7)	Inverted	Not inverted	-
	22	DI/DO 22 (X522.8)	Inverted	Not inverted	-
	23	DI/DO 23 (X522.9)	Inverted	Not inverted	-

Note: DI/DO: Bidirectional Digital Input/Output

p4048	TM15DI/DO invert digital outputs / TM15D DO inv		
TM15DI_DO	Can be changed: U, T Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 1 Func. diagram: 9400, 9401, 9402
	P-Group: Commands Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Inverted	Not inverted	-
	01	DI/DO 1 (X520.3)	Inverted	Not inverted	-
	02	DI/DO 2 (X520.4)	Inverted	Not inverted	-
	03	DI/DO 3 (X520.5)	Inverted	Not inverted	-
	04	DI/DO 4 (X520.6)	Inverted	Not inverted	-
	05	DI/DO 5 (X520.7)	Inverted	Not inverted	-
	06	DI/DO 6 (X520.8)	Inverted	Not inverted	-
	07	DI/DO 7 (X520.9)	Inverted	Not inverted	-
	08	DI/DO 8 (X521.2)	Inverted	Not inverted	-
	09	DI/DO 9 (X521.3)	Inverted	Not inverted	-
	10	DI/DO 10 (X521.4)	Inverted	Not inverted	-
	11	DI/DO 11 (X521.5)	Inverted	Not inverted	-
	12	DI/DO 12 (X521.6)	Inverted	Not inverted	-
	13	DI/DO 13 (X521.7)	Inverted	Not inverted	-
	14	DI/DO 14 (X521.8)	Inverted	Not inverted	-
	15	DI/DO 15 (X521.9)	Inverted	Not inverted	-
	16	DI/DO 16 (X522.2)	Inverted	Not inverted	-
	17	DI/DO 17 (X522.3)	Inverted	Not inverted	-
	18	DI/DO 18 (X522.4)	Inverted	Not inverted	-
	19	DI/DO 19 (X522.5)	Inverted	Not inverted	-
	20	DI/DO 20 (X522.6)	Inverted	Not inverted	-
	21	DI/DO 21 (X522.7)	Inverted	Not inverted	-
	22	DI/DO 22 (X522.8)	Inverted	Not inverted	-
	23	DI/DO 23 (X522.9)	Inverted	Not inverted	-

Note: DI/DO: Bidirectional Digital Input/Output

p4048	TM17 invert digital inputs/outputs / TM17 DI/DO inv		
TM17	Can be changed: U, T Data type: Unsigned32	Calculated: - Dyn. index: -	Access level: 2 Func. diagram: -
	P-Group: Commands Not for motor type: -	Units group: - Scaling: -	Unit selection: - Expert list: 1
	Min -	Max -	Factory setting 0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital inputs/outputs of Terminal Module 17 (TM17).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Inverted	Not inverted	-
	01	DI/DO 1 (X520.3)	Inverted	Not inverted	-
	02	DI/DO 2 (X520.5)	Inverted	Not inverted	-
	03	DI/DO 3 (X520.6)	Inverted	Not inverted	-
	04	DI/DO 4 (X520.8)	Inverted	Not inverted	-
	05	DI/DO 5 (X520.9)	Inverted	Not inverted	-
	06	DI/DO 6 (X521.2)	Inverted	Not inverted	-
	07	DI/DO 7 (X521.3)	Inverted	Not inverted	-
	08	DI/DO 8 (X521.8)	Inverted	Not inverted	-
	09	DI/DO 9 (X521.9)	Inverted	Not inverted	-
	10	DI/DO 10 (X522.2)	Inverted	Not inverted	-
	11	DI/DO 11 (X522.3)	Inverted	Not inverted	-
	12	DI/DO 12 (X522.5)	Inverted	Not inverted	-

13	DI/DO 13 (X522.6)	Inverted	Not inverted	-
14	DI/DO 14 (X522.8)	Inverted	Not inverted	-
15	DI/DO 15 (X522.9)	Inverted	Not inverted	-

Note: DI/DO: Bidirectional Digital Input/Output

p4048 TM31 invert digital outputs / TM31 DO inv

TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9556, 9560, 9562
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs of Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0 (X542.1 - 3)	Inverted	Not inverted	-
	01	DO 1 (X542.4 - 6)	Inverted	Not inverted	-
	08	DI/DO 8 (X541.2)	Inverted	Not inverted	-
	09	DI/DO 9 (X541.3)	Inverted	Not inverted	-
	10	DI/DO 10 (X541.4)	Inverted	Not inverted	-
	11	DI/DO 11 (X541.5)	Inverted	Not inverted	-

Note: DO: Digital Output
DI/DO: Bidirectional Digital Input/Output

p4048 TM41 invert digital outputs / TM41 DO inv

TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Setting to invert the signals at the digital outputs of Terminal Module 41 (TM41).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	DI/DO 0 (X521.1)	Inverted	Not inverted	9661
	09	DI/DO 1 (X521.2)	Inverted	Not inverted	9661
	10	DI/DO 2 (X521.3)	Inverted	Not inverted	9662
	11	DI/DO 3 (X521.4)	Inverted	Not inverted	9662

Note: DO: Digital Output
DI/DO: Bidirectional Digital Input/Output

p4049 TM15 digital inputs/outputs set the mode / TM15 DI/DO mode

TM15	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the mode of the DI/DOs of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	I/O with time	I/O	-
	01	DI/DO 1 (X520.3)	I/O with time	I/O	-
	02	DI/DO 2 (X520.4)	I/O with time	I/O	-
	03	DI/DO 3 (X520.5)	I/O with time	I/O	-
	04	DI/DO 4 (X520.6)	I/O with time	I/O	-
	05	DI/DO 5 (X520.7)	I/O with time	I/O	-

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06	DI/DO 6 (X520.8)	I/O with time	I/O	-
07	DI/DO 7 (X520.9)	I/O with time	I/O	-
08	DI/DO 8 (X521.2)	I/O with time	I/O	-
09	DI/DO 9 (X521.3)	I/O with time	I/O	-
10	DI/DO 10 (X522.4)	I/O with time	I/O	-
11	DI/DO 11 (X521.5)	I/O with time	I/O	-
12	DI/DO 12 (X521.6)	I/O with time	I/O	-
13	DI/DO 13 (X521.7)	I/O with time	I/O	-
14	DI/DO 14 (X521.8)	I/O with time	I/O	-
15	DI/DO 15 (X521.9)	I/O with time	I/O	-
16	DI/DO 16 (X522.2)	I/O with time	I/O	-
17	DI/DO 17 (X522.3)	I/O with time	I/O	-
18	DI/DO 18 (X522.4)	I/O with time	I/O	-
19	DI/DO 19 (X522.5)	I/O with time	I/O	-
20	DI/DO 20 (X522.6)	I/O with time	I/O	-
21	DI/DO 21 (X522.7)	I/O with time	I/O	-
22	DI/DO 22 (X522.8)	I/O with time	I/O	-
23	DI/DO 23 (X522.9)	I/O with time	I/O	-

Note: DI/DO: Bidirectional Digital Input/Output

p4049 TM17 digital inputs/outputs set the mode / TM17 DI/DO mode

TM17	Can be changed: T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the mode of the DI/DO of Terminal Module 17 (TM17).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	I/O with time	I/O	-
	01	DI/DO 1 (X520.3)	I/O with time	I/O	-
	02	DI/DO 2 (X520.5)	I/O with time	I/O	-
	03	DI/DO 3 (X520.6)	I/O with time	I/O	-
	04	DI/DO 4 (X520.8)	I/O with time	I/O	-
	05	DI/DO 5 (X520.9)	I/O with time	I/O	-
	06	DI/DO 6 (X521.2)	I/O with time	I/O	-
	07	DI/DO 7 (X521.3)	I/O with time	I/O	-
	08	DI/DO 8 (X521.8)	I/O with time	I/O	-
	09	DI/DO 9 (X521.9)	I/O with time	I/O	-
	10	DI/DO 10 (X522.2)	I/O with time	I/O	-
	11	DI/DO 11 (X522.3)	I/O with time	I/O	-
	12	DI/DO 12 (X522.5)	I/O with time	I/O	-
	13	DI/DO 13 (X522.6)	I/O with time	I/O	-
	14	DI/DO 14 (X522.8)	I/O with time	I/O	-
	15	DI/DO 15 (X522.9)	I/O with time	I/O	-

Note: DI/DO: Bidirectional Digital Input/Output

r4052[0...1] CO: TB30 analog inputs actual input voltage / TB30 AI U_inp act

TB30	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the actual input voltage at the analog inputs for Terminal Board 30 (TB30).

Note:

For p4056[x] = 3 (unipolar current input monitored (+4 mA ... +20 mA)) the following applies:

A current less than 4 mA is not displayed in r4052[x] - but instead r4052[x] = 4 mA is output.

Index: [0] = AI 0 (X482.1/X482.2)
[1] = AI 1 (X482.3/X482.4)
Note: AI: Analog Input

r4052[0...1]	CO: TM31 analog inputs current input voltage/current / TM31 AI U/I_inp		
TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual input voltage in V when set as voltage input.
Displays the actual input current in mA when set as current input and with the load resistor switched in.

Index: [0] = AI 0 (X521.1/X521.2, S5.0)
[1] = AI 1 (X521.3/X521.4, S5.1)

Dependency: The type of analog input AI x (voltage or current input) is set using p4056.
Refer to: r4056, p4056

Note: AI: Analog Input

r4052[0]	CO: TM41 analog inputs actual input voltage / TM41 AI U_inp act		
TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the actual input voltage in V.

Index: [0] = AI 0 (X523.1/X523.2)

Note: AI: Analog Input

p4053[0...1]	TB30 analog inputs smoothing time constant / TB30 AI T_smooth		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	0.0 [ms]

Description: Sets the smoothing time constant of the 1st-order low pass filter for the analog inputs of the Terminal Board 30 (TB30).

Index: [0] = AI 0 (X482.1/X482.2)
[1] = AI 1 (X482.3/X482.4)

Note: AI: Analog Input

p4053[0...1]	TM31 analog inputs smoothing time constant / TM31 AI T_smooth		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	0.0 [ms]

Description: Sets the smoothing time constant of the 1st-order low pass filter for the analog inputs of Terminal Module 31 (TM31).

Index: [0] = AI 0 (X521.1/X521.2, S5.0)
[1] = AI 1 (X521.3/X521.4, S5.1)


Note: AI: Analog Input

2 Parameters

2.2 List of parameters

p4053[0]	TM41 analog inputs smoothing time constant / TM41 AI T_smooth		
TM41	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	0.0 [ms]
Description:	Sets the smoothing time constant of the 1st-order low pass filter for the analog input of Terminal Module 41 (TM41).		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	AI: Analog Input		
r4055[0...1]	CO: TB30 analog inputs actual value in percent / TB30 AI value in %		
TB30	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9099, 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the currently referred input value of the analog inputs of Terminal Board 30 (TB30). When interconnected, the signals are referred to the reference quantities p200x and p205x.		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
Note:	AI: Analog Input		
r4055[0...1]	CO: TM31 analog inputs actual value in percent / TM31 AI value in %		
TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9549, 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the currently referred input value of the analog inputs of Terminal Module 31 (TM31). When interconnected, the signals are referred to the reference quantities p200x and p205x.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Note:	AI: Analog Input		
r4055[0]	CO: TM41 analog inputs actual value in percent / TM41 AI value in %		
TM41	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the currently referred input value of the analog inputs of Terminal Module 41 (TM41). When interconnected, the signals are referred to the reference quantities p200x and p205x.		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	AI: Analog Input		

r4056[0...1]		TB30 analog inputs type / TB30 AI type	
TB30	Can be changed: - Data type: Integer16 P-Group: Terminals Not for motor type: - Min 4	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the type of analog inputs.		
Value:	4: Bipolar voltage input (-10 V ... +10 V)		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		

p4056[0...1]		TM31 analog inputs type / TM31 AI type	
TM31	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5	Access level: 1 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 4
Description:	Sets the type of analog inputs of Terminal Module 31 (TM31). p4056[x] = 0, 4 correspond to a voltage input (r4052, p4057, p4059 are displayed in V). p4056[x] = 2, 3, 5 correspond to a current input (r4052, p4057, p4059 are displayed in mA). In addition, the associated switch S5 must be appropriately set. AI 0: S5.0 = V --> voltage input, S5.0 = I --> current input (burden resistor = 250 Ohm) AI 1: S5.1 = V --> voltage input, S5.1 = I --> current input (burden resistor = 250 Ohm)		
Value:	0: Unipolar voltage input (0 V ... +10 V) 2: Unipolar current input (0 mA ... +20 mA) 3: Unipolar current input monitored (+4 mA to +20 mA) 4: Bipolar voltage input (-10 V ... +10 V) 5: Bipolar current input (-20 mA to +20 mA)		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Warning:	The maximum voltage difference between the analog input terminals AI+, AI- and the ground of the TM31 (X520.6, X530.3) may not exceed 35 V.  For operation with the load resistor switched in, the voltage between the differential inputs AI+ and AI- may not exceed 15 V or the impressed current of 60 mA; if this is not carefully observed, the input will be damaged.		
Notice:	For operation as a voltage input/current input, switch S5.0 or S5.1 must be appropriately set.		
Note:	When changing p4056, the parameters of the scaling characteristic (p4057, p4058, p4059, p4060) are overwritten with the following default values: For p4056 = 0, 4, p4057 is set to 0.0 V, p4058 to 0.0 %, p4059 to 10.0 V and p4060 to 100.0 %. For p4056 = 2, 5, p4057 is set to 0.0 mA, p4058 to 0.0 %, p4059 to 20.0 mA and p4060 to 100.0 %. For p4056 = 3, p4057 is set to 4.0 mA, p4058 to 0.0 %, p4059 to 20.0 mA and p4060 to 100.0 %.		

r4056		TM41 analog input type / TM41 AI type	
TM41	Can be changed: - Data type: Integer16 P-Group: Terminals Not for motor type: - Min 4	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the type of the analog input.		
Value:	4: Bipolar voltage input (-10 V ... +10 V)		

p4057[0...1]	TB30 analog inputs characteristic value x1 / TB30 AI char x1		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-11.000 [V]	11.000 [V]	0.000 [V]
Description:	Sets the scaling characteristic for the analog inputs of Terminal Board 30 (TB30). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the x coordinate (input voltage in V) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4057[0...1]	TM31 analog inputs characteristic value x1 / TM31 AI char x1		
TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000	20.000	0.000
Description:	Sets the scaling characteristic for the analog inputs of Terminal Module 31 (TM31). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the x coordinate (input voltage in V or input current in mA) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Dependency:	The unit of this parameter (V or mA) depends on the analog input type. Refer to: r4056, p4056		
Notice:	This parameter is automatically overwritten when the analog input type (p4056) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4057[0]	TM41 analog input characteristic value x1 / TM41 AI char x1		
TM41	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000 [V]	20.000 [V]	0.000 [V]
Description:	Sets the scaling characteristic for the analog input of Terminal Module 41 (TM41). The scaling characteristic for the analog input is defined using 2 points. This parameter specifies the x coordinate (input voltage in V) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	The parameters for the characteristic do not have a limiting effect.		

p4058[0...1]	TB30 analog inputs characteristic value y1 / TB30 AI char y1		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the scaling characteristic for the analog inputs of Terminal Board 30 (TB30). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4058[0...1]	TM31 analog inputs characteristic value y1 / TM31 AI char y1		
TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the scaling characteristic for the analog inputs of Terminal Module 31 (TM31). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Notice:	This parameter is automatically overwritten when the analog input type (p4056) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4058[0]	TM41 analog input characteristic value y1 / TM41 AI char y1		
TM41	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the scaling characteristic for the analog input of Terminal Module 41 (TM41). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4059[0...1]	TB30 analog inputs characteristic value x2 / TB30 AI char x2		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-11.000 [V]	11.000 [V]	10.000 [V]
Description:	Sets the scaling characteristic for the analog inputs of Terminal Board 30 (TB30). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the x coordinate (input voltage in V) of the 2nd value pair of the characteristic.		

2 Parameters

2.2 List of parameters

Index: [0] = AI 0 (X482.1/X482.2)
[1] = AI 1 (X482.3/X482.4)
Note: The parameters for the characteristic do not have a limiting effect.

p4059[0...1]	TM31 analog inputs characteristic value x2 / TM31 AI char x2		
TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000	20.000	10.000

Description: Sets the scaling characteristic for the analog inputs of Terminal Module 31 (TM31).
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the x coordinate (input voltage in V or input current in mA) of the 2nd value pair of the characteristic.

Index: [0] = AI 0 (X521.1/X521.2, S5.0)
[1] = AI 1 (X521.3/X521.4, S5.1)
Dependency: The unit of this parameter (V or mA) depends on the analog input type.
Refer to: r4056, p4056

Notice: This parameter is automatically overwritten when the analog input type (p4056) is modified.

Note: The parameters for the characteristic do not have a limiting effect.

p4059[0]	TM41 analog input characteristic value x2 / TM41 AI char x2		
TM41	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000 [V]	20.000 [V]	10.000 [V]

Description: Sets the scaling characteristic for the analog input of Terminal Module 41 (TM41).
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the x coordinate (input voltage in V) of the 2nd value pair of the characteristic.

Index: [0] = AI 0 (X523.1/X523.2)
Note: The parameters for the characteristic do not have a limiting effect.

p4060[0...1]	TB30 analog inputs characteristic value y2 / TB30 AI char y2		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	100.00 [%]

Description: Sets the scaling characteristic for the analog inputs of Terminal Board 30 (TB30).
The scaling characteristic for the analog inputs is defined using 2 points.
This parameter specifies the y coordinate (percentage) of the 2nd value pair of the characteristic.

Index: [0] = AI 0 (X482.1/X482.2)
[1] = AI 1 (X482.3/X482.4)
Note: The parameters for the characteristic do not have a limiting effect.

p4060[0...1]		TM31 analog inputs characteristic value y2 / TM31 AI char y2	
TM31	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -1000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [%]	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling characteristic for the analog inputs of Terminal Module 31 (TM31). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 2nd value pair of the characteristic.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Notice:	This parameter is automatically overwritten when the analog input type (p4056) is modified.		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4060[0]		TM41 analog input characteristic value y2 / TM41 AI char y2	
TM41	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -1000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [%]	Access level: 2 Func. diagram: 9663 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the scaling characteristic for the analog input of Terminal Module 41 (TM41). The scaling characteristic for the analog inputs is defined using 2 points. This parameter specifies the y coordinate (percentage) of the 2nd value pair of the characteristic.		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4061[0...1]		TM31 analog inputs wire breakage monitoring response threshold / TM31 WireBrkThresh	
TM31	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min 0.00 [mA]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.00 [mA]	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 2.00 [mA]
Description:	Sets the response threshold for wire-breakage monitoring of the analog inputs of Terminal Module 31 (TM31).		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Dependency:	For the following analog input type, the wire breakage monitoring is active: p4056[x] = 3 (unipolar current input monitored (+4 mA ... +20 mA)) Refer to: r4056, p4056		

p4062[0...1]	TM31 analog inputs wire breakage monitoring delay time / TM31 wirebrk t_del		
TM31	Can be changed: U, T Data type: Unsigned16 P-Group: Terminals Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000 [ms]	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 100 [ms]
Description:	Sets the delay time for wire-breakage monitoring of the analog inputs on Terminal Module 31 (TM31).		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
p4063[0...1]	TB30 analog inputs offset / TB30 AI offset		
TB30	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000 [V]	Access level: 2 Func. diagram: 9104 Unit selection: - Expert list: 1 Factory setting 0.000 [V]
Description:	Sets the offset for the analog inputs of Terminal Board 30 (TB30). The offset is added to the input signal before the scaling characteristic.		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
p4063[0...1]	TM31 analog inputs offset / TM31 AI offset		
TM31	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the offset for the analog inputs of Terminal Module 31 (TM31). The offset is added to the input signal before the scaling characteristic.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
p4063[0]	TM41 analog input offset / TM41 AI offset		
TM41	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000 [V]	Access level: 2 Func. diagram: 9663 Unit selection: - Expert list: 1 Factory setting 0.000 [V]
Description:	Sets the offset for the analog input of Terminal Module 41 (TM41). The offset is added to the input signal before the scaling characteristic.		
Index:	[0] = AI 0 (X523.1/X523.2)		

p4066[0...1]	TB30 analog inputs activate absolute value generation / TB30 AI absVal act		
TB30	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation for the analog input signals of the Terminal Board 30 (TB30).		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
p4066[0...1]	TM31 analog inputs activate absolute value generation / TM31 AI absVal act		
TM31	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation for the analog input signals of Terminal Module 31 (TM31).		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
p4066[0]	TM41 analog input activate absolute value generation / TM41 AI absVal act		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation of the analog input signal of Terminal Module 41 (TM41).		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AI 0 (X523.1/X523.2)		
p4067[0...1]	BI: TB30 analog inputs invert signal source / TB30 AI inv s s		
TB30	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to invert the analog input signals of the Terminal Board 30 (TB30).		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		

p4067[0...1]			
BI: TM31 analog inputs invert signal source / TM31 AI inv s s			
TM31	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to invert the analog inputs signals of Terminal Module 31 (TM31).		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
p4067[0]			
BI: TM41 analog input invert signal source / TM41 AI inv s s			
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to invert the analog input signal of Terminal Module 41 (TM41).		
Index:	[0] = AI 0 (X523.1/X523.2)		
p4068[0...1]			
TB30 analog inputs noise suppression window / TB30 AI window			
TB30	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Sets the noise suppression window of the analog inputs for Terminal Board 30 (TB30). Changes less than the window are suppressed.		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
Note:	AI: Analog Input		
p4068[0...1]			
TM31 analog inputs window to suppress noise / TM31 AI window			
TM31	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Sets the noise suppression window of the analog inputs for Terminal Module31 (TM31). Changes less than the window are suppressed.		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Note:	AI: Analog Input		

p4068[0]	TM41 analog input window to suppress noise / TM41 AI window		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	20.00 [%]	0.00 [%]
Description:	Sets the noise suppression window of the analog input for Terminal Module 41 (TM41). Changes less than the window are suppressed.		
Index:	[0] = AI 0 (X523.1/X523.2)		
Note:	AI: Analog Input		
p4069[0...1]	BI: TB30 analog inputs signal source for enable / TB30 AI enable		
TB30	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for enabling the analog inputs of the Terminal Board 30 (TB30).		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
p4069[0...1]	BI: TM31 analog inputs signal source for enable / TM31 AI enable		
TM31	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9566, 9568
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the enable signal of the analog inputs of Terminal Module 31 (TM31).		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
p4069[0]	BI: TM41 analog input signal source for enable / TM41 AI enable		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9663
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	1
Description:	Sets the signal source for the enable signal of the analog input of Terminal Module 41 (TM41).		
Index:	[0] = AI 0 (X523.1/X523.2)		

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p4071[0...1]	CI: TB30 analog outputs signal source / TB30 AO s s		
TB30	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 1 Func. diagram: 9099, 9106 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the analog outputs of the Terminal Board 30 (TB30).		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
Note:	AO: Analog Output		
<hr/>			
p4071[0...1]	CI: TM31 analog outputs signal source / TM31 AO s s		
TM31	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 1 Func. diagram: 9549, 9572 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the analog outputs of Terminal Module 31 (TM31).		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		
Note:	AO: Analog Output		
<hr/>			
r4072[0...1]	TB30 analog outputs output value currently referred / TB30 AO outp_val		
TB30	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 1 Func. diagram: 9106 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the actual referred output value of the analog outputs of the Terminal Board 30 (TB30).		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
<hr/>			
r4072[0...1]	TM31 analog outputs output value currently referred / TM31 AO outp_val		
TM31	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 1 Func. diagram: 9572 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the actual referred output value of the analog outputs of Terminal Module 31 (TM31).		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		

p4073[0...1]	TB30 analog outputs smoothing time constant / TB30 AO T_smooth		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	0.0 [ms]
Description:	Sets the smoothing time constant of the 1st order low pass filter for the analog outputs of the Terminal Board 30 (TB30).		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		

p4073[0...1]	TM31 analog outputs smoothing time constant / TM31 AO T_smooth		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	1000.0 [ms]	0.0 [ms]
Description:	Sets the smoothing time constant of the 1st-order low pass filter for the analog outputs of Terminal Module 31 (TM31).		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		

r4074[0...1]	TB30 analog outputs actual output voltage / TB30 AO U_outp		
TB30	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual output voltage at the analog outputs of the Terminal Board 30 (TB30).		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		

r4074[0...1]	TM31 analog outputs current output voltage/current / TM31 AO U/I_outp		
TM31	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual output voltage in V when set as voltage output. Displays the actual output voltage in mA when set as current output.		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		
Dependency:	The type of the analog output AO x (voltage or current output) is set using p4076.		
	Refer to: r4076, p4076		
Note:	AO: Analog Output		

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p4075[0...1]	TB30 analog outputs activate absolute value generation / TB30 AO absVal act		
TB30	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation for the analog outputs of the Terminal Board 30 (TB30).		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		

p4075[0...1]	TM31 analog outputs activate absolute value generation / TM31 AO absVal act		
TM31	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Activates the absolute value generation for the analog outputs of Terminal Module 31 (TM31).		
Value:	0: No absolute value generation 1: Absolute value generation switched in		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		

r4076[0...1]	TB30 analog outputs type / TB30 AO type		
TB30	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4	4	-
Description:	Displays the type of analog outputs of the Terminal Board 30 (TB30).		
Value:	4: Voltage output (-10 V ... +10 V)		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		

p4076[0...1]	TM31 analog outputs type / TM31 AO type		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	4
Description:	Sets the type of analog outputs of Terminal Module 31 (TM31). p4076[x] = 1, 4 correspond to a voltage output (p4074, p4078, p4080, p4083 are displayed in V). p4076[x] = 0, 2, 3 correspond to a current output (p4074, p4078, p4080, p4083 are displayed in mA).		
Value:	0: Current output (0 mA ... +20 mA) 1: Voltage output (0 V ... +10 V) 2: Current output (+4 mA ... +20 mA) 3: Current output (-20 mA ... +20 mA) 4: Voltage output (-10 V ... +10 V)		

Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)
Dependency:	Refer to: p4077, p4078, p4079, p4080
Note:	When changing p4076, the parameters of the scaling characteristic (p4077, p4078, p4079, p4080) are overwritten with the following default values: For p4076 = 0, 3, p4077 is set to 0.0 %, p4078 to 0.0 mA, p4079 to 100.0 % and p4080 to 20.0 mA. For p4076 = 1, 4, p4077 is set to 0.0 %, p4078 to 0.0 V, p4079 to 100.0 % and p4080 to 10.0 V. For p4076 = 2, p4077 is set to 0.0 %, p4078 to 4.0 mA, p4079 to 100.0 % and p4080 to 20.0 mA.

p4077[0...1]	TB30 analog outputs characteristic value x1 / TB30 AO char x1		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the scaling characteristic for the analog outputs of Terminal Board 30 (TB30). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the x coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
Note:	The parameters for the characteristic do not have a limiting effect.		

p4077[0...1]	TM31 analog outputs characteristic value x1 / TM31 AO char x1		
TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1000.00 [%]	1000.00 [%]	0.00 [%]
Description:	Sets the scaling characteristic for the analog outputs of Terminal Module 31 (TM31). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the x coordinate (percentage) of the 1st value pair of the characteristic.		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		
Dependency:	Refer to: r4076, p4076		
Notice:	This parameter is automatically overwritten when changing p4076 (type of analog outputs).		
Note:	The parameters for the characteristic do not have a limiting effect.		

p4078[0...1]	TB30 analog outputs characteristic value y1 / TB30 AO char y1		
TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-11.000 [V]	11.000 [V]	0.000 [V]
Description:	Sets the scaling characteristic for the analog outputs of Terminal Board 30 (TB30). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the y coordinate (output voltage in V) of the 1st value pair of the characteristic.		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
Note:	The parameters for the characteristic do not have a limiting effect.		

p4078[0...1]		TM31 analog outputs characteristic value y1 / TM31 AO char y1		
TM31	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-20.000 [V]	20.000 [V]	0.000 [V]	
Description:	Sets the scaling characteristic for the analog outputs of Terminal Module 31 (TM31). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the y coordinate (output voltage in V or output current in mA) of the 1st value pair of the characteristic.			
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)			
Dependency:	The unit of this parameter (V or mA) depends on the analog output type. Refer to: r4076, p4076			
Notice:	This parameter is automatically overwritten when changing p4076 (type of analog outputs).			
Note:	The parameters for the characteristic do not have a limiting effect.			
p4079[0...1]		TB30 analog outputs characteristic value x2 / TB30 AO char x2		
TB30	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-1000.00 [%]	1000.00 [%]	100.00 [%]	
Description:	Sets the scaling characteristic for the analog outputs of Terminal Board 30 (TB30). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the x coordinate (percentage) of the 2nd value pair of the characteristic.			
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)			
Note:	The parameters for the characteristic do not have a limiting effect.			
p4079[0...1]		TM31 analog outputs characteristic value x2 / TM31 AO char x2		
TM31	Can be changed: U, T	Calculated: -	Access level: 2	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-1000.00 [%]	1000.00 [%]	100.00 [%]	
Description:	Sets the scaling characteristic for the analog outputs of Terminal Module 31 (TM31). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the x coordinate (percentage) of the 2nd value pair of the characteristic.			
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)			
Dependency:	Refer to: r4076, p4076			
Notice:	This parameter is automatically overwritten when changing p4076 (type of analog outputs).			
Note:	The parameters for the characteristic do not have a limiting effect.			

p4080[0...1]	TB30 analog outputs characteristic value y2 / TB30 AO char y2		
TB30	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -11.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 11.000 [V]	Access level: 2 Func. diagram: 9106 Unit selection: - Expert list: 1 Factory setting 10.000 [V]
Description:	Sets the scaling characteristic for the analog outputs of Terminal Board 30 (TB30). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the y coordinate (output voltage in V) of the 2nd value pair of the characteristic.		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4080[0...1]	TM31 analog outputs characteristic value y2 / TM31 AO char y2		
TM31	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000 [V]	Access level: 2 Func. diagram: 9572 Unit selection: - Expert list: 1 Factory setting 10.000 [V]
Description:	Sets the scaling characteristic for the analog outputs of Terminal Module 31 (TM31). The scaling characteristic for the analog outputs is defined using 2 points. This parameter specifies the y coordinate (output voltage in V or output current in mA) of the 2nd value pair of the characteristic.		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		
Dependency:	The unit of this parameter (V or mA) depends on the analog output type. Refer to: r4076, p4076		
Notice:	This parameter is automatically overwritten when changing p4076 (type of analog outputs).		
Note:	The parameters for the characteristic do not have a limiting effect.		
p4082[0...1]	BI: TB30 analog outputs invert signal source / TB30 AO inv s s		
TB30	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9106 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for inverting the analog output signals of the Terminal Board 30 (TB30).		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		
p4082[0...1]	BI: TM31 analog outputs invert signal source / TM31 AO inv s s		
TM31	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Terminals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9572 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to invert the analog output signals of Terminal Module 31 (TM31).		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		

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p4083[0...1]	TB30 analog outputs offset / TB30 AO offset		
TB30	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9106
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10.000	10.000	0.000
Description:	Sets the offset for the analog outputs of Terminal Board 30 (TB30). The offset is added to the output signal after the scaling characteristic.		
Index:	[0] = AO 0 (X482.5/X482.6) [1] = AO 1 (X482.7/X482.8)		

p4083[0...1]	TM31 analog outputs offset / TM31 AO offset		
TM31	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9572
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-20.000	20.000	0.000
Description:	Sets the offset for the analog outputs of Terminal Module 31 (TM31). The offset is added to the output signal after the scaling characteristic.		
Index:	[0] = AO 0 (X522.1, X522.2, X522.3) [1] = AO 1 (X522.4, X522.5, X522.6)		
Dependency:	The unit of this parameter (V or mA) depends on the analog input type. Refer to: r4076, p4076		
Note:	This means, for example, the offset of a downstream isolating amplifier can be compensated.		

p4086	BI: TM15DI/DO signal source for terminal DI/DO 16 / TM15D s_srcDI/DO16		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 16 (X522.2) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.16 = 1). DI/DO: Bidirectional Digital Input/Output		

p4087	BI: TM15DI/DO signal source for terminal DI/DO 17 / TM15D s_srcDI/DO17		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 17 (X522.3) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.17 = 1). DI/DO: Bidirectional Digital Input/Output		

p4088	BI: TM15DI/DO signal source for terminal DI/DO 18 / TM15D s_srcDI/DO18		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 18 (X522.4) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.18 = 1). DI/DO: Bidirectional Digital Input/Output		

p4089	BI: TM15DI/DO signal source for terminal DI/DO 19 / TM15D s_srcDI/DO19		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 19 (X522.5) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.19 = 1). DI/DO: Bidirectional Digital Input/Output		

p4090	BI: TM15DI/DO signal source for terminal DI/DO 20 / TM15D s_srcDI/DO20		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 20 (X522.6) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.20 = 1). DI/DO: Bidirectional Digital Input/Output		

p4091	BI: TM15DI/DO signal source for terminal DI/DO 21 / TM15D s_srcDI/DO21		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 21 (X522.7) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.21 = 1). DI/DO: Bidirectional Digital Input/Output		

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p4092	BI: TM15DI/DO signal source for terminal DI/DO 22 / TM15D s_srcDI/DO22		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 22 (X522.8) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.22 = 1). DI/DO: Bidirectional Digital Input/Output		

p4093	BI: TM15DI/DO signal source for terminal DI/DO 23 / TM15D s_srcDI/DO23		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9402
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for terminal DI/DO 23 (X522.9) of Terminal Module 15 (TM15).		
Note:	Prerequisite: The DI/DO must be set as an output (p4028.23 = 1). DI/DO: Bidirectional Digital Input/Output		


r4094.0...23	BO: TM15 digital inputs status inverted raw data internal / TM15 DI st raw dat		
TM15DI_DO	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the inverted status of the raw data of the digital inputs of the Terminal Module 15 (TM15).		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-
	14	DI/DO 14 (X521.8)	High	Low	-
	15	DI/DO 15 (X521.9)	High	Low	-
	16	DI/DO 16 (X522.2)	High	Low	-
	17	DI/DO 17 (X522.3)	High	Low	-
	18	DI/DO 18 (X522.4)	High	Low	-
	19	DI/DO 19 (X522.5)	High	Low	-
	20	DI/DO 20 (X522.6)	High	Low	-
	21	DI/DO 21 (X522.7)	High	Low	-
	22	DI/DO 22 (X522.8)	High	Low	-
	23	DI/DO 23 (X522.9)	High	Low	-

Notice: The raw data of the digital inputs is directly displayed (e.g. without any debounce).

Note: Should only used for internal Siemens purposes (alternative r4022, r4023).

p4095	S120M digital inputs simulation mode / S120M DI sim_mode				
SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Terminals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the simulation mode for digital inputs of the S120M.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	Simulation	Terminal eval	-
	01	DI/DO 1 decentral (X3.4)	Simulation	Terminal eval	-
Dependency:	The setpoint for the input signals is specified using p4096. Refer to: p4096				
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input				

p4095	TB30 digital inputs simulation mode / TB30 DI sim_mode				
TB30	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9099, 9100		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the simulation mode for the digital inputs of the Terminal Board 30 (TB30).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X481.1)	Simulation	Terminal eval	-
	01	DI 1 (X481.2)	Simulation	Terminal eval	-
	02	DI 2 (X481.3)	Simulation	Terminal eval	-
	03	DI 3 (X481.4)	Simulation	Terminal eval	-
Dependency:	The setpoint for the input signals is specified using p4096. Refer to: p4096				
Warning:	A drive that is moved by simulating the inputs of a Terminal Board is brought to a standstill while the Terminal Module is being activated or de-activated.				
					
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input				

p4095	TM15DI/DO digital inputs simulation mode / TM15D DI sim_mode				
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9400, 9401, 9402		
	P-Group: Terminals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the simulation mode for the digital inputs of Terminal Module 15 (TM15).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Simulation	Terminal eval	-
	01	DI/DO 1 (X520.3)	Simulation	Terminal eval	-
	02	DI/DO 2 (X520.4)	Simulation	Terminal eval	-
	03	DI/DO 3 (X520.5)	Simulation	Terminal eval	-

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04	DI/DO 4 (X520.6)	Simulation	Terminal eval	-
05	DI/DO 5 (X520.7)	Simulation	Terminal eval	-
06	DI/DO 6 (X520.8)	Simulation	Terminal eval	-
07	DI/DO 7 (X520.9)	Simulation	Terminal eval	-
08	DI/DO 8 (X521.2)	Simulation	Terminal eval	-
09	DI/DO 9 (X521.3)	Simulation	Terminal eval	-
10	DI/DO 10 (X521.4)	Simulation	Terminal eval	-
11	DI/DO 11 (X521.5)	Simulation	Terminal eval	-
12	DI/DO 12 (X521.6)	Simulation	Terminal eval	-
13	DI/DO 13 (X521.7)	Simulation	Terminal eval	-
14	DI/DO 14 (X521.8)	Simulation	Terminal eval	-
15	DI/DO 15 (X521.9)	Simulation	Terminal eval	-
16	DI/DO 16 (X522.2)	Simulation	Terminal eval	-
17	DI/DO 17 (X522.3)	Simulation	Terminal eval	-
18	DI/DO 18 (X522.4)	Simulation	Terminal eval	-
19	DI/DO 19 (X522.5)	Simulation	Terminal eval	-
20	DI/DO 20 (X522.6)	Simulation	Terminal eval	-
21	DI/DO 21 (X522.7)	Simulation	Terminal eval	-
22	DI/DO 22 (X522.8)	Simulation	Terminal eval	-
23	DI/DO 23 (X522.9)	Simulation	Terminal eval	-

Dependency: The setpoint for the input signals is specified using p4096.

Refer to: p4096

Warning:



A drive that is moved by simulating the inputs of a Terminal Module is brought to a standstill while the Terminal Module is being activated or de-activated.

Note:

This parameter is not saved when data is backed-up (p0971, p0977).

DI/DO: Bidirectional Digital Input/Output

p4095 TM31 digital inputs simulation mode / TM31 DI sim_mode

TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9549, 9550, 9552, 9560, 9562
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the simulation mode for the digital inputs of Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X520.1)	Simulation	Terminal eval	-
	01	DI 1 (X520.2)	Simulation	Terminal eval	-
	02	DI 2 (X520.3)	Simulation	Terminal eval	-
	03	DI 3 (X520.4)	Simulation	Terminal eval	-
	04	DI 4 (X530.1)	Simulation	Terminal eval	-
	05	DI 5 (X530.2)	Simulation	Terminal eval	-
	06	DI 6 (X530.3)	Simulation	Terminal eval	-
	07	DI 7 (X530.4)	Simulation	Terminal eval	-
	08	DI/DO 8 (X541.2)	Simulation	Terminal eval	-
	09	DI/DO 9 (X541.3)	Simulation	Terminal eval	-
	10	DI/DO 10 (X541.4)	Simulation	Terminal eval	-
	11	DI/DO 11 (X541.5)	Simulation	Terminal eval	-

Dependency: The setpoint for the input signals is specified using p4096.

Refer to: p4096

Warning:




A drive that is moved by simulating the inputs of a Terminal Module is brought to a standstill while the Terminal Module is being activated or de-activated.

Note:

This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p4095		TM41 digital inputs simulation mode / TM41 DI sim_mode			
TM41	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Terminals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the simulation mode for the digital inputs of Terminal Module 41 (TM41).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X522.1)	Simulation	Terminal eval	9660
	01	DI 1 (X522.2)	Simulation	Terminal eval	9660
	02	DI 2 (X522.3)	Simulation	Terminal eval	9660
	03	DI 3 (X522.4)	Simulation	Terminal eval	9660
	08	DI/DO 0 (X521.1)	Simulation	Terminal eval	9661
	09	DI/DO 1 (X521.2)	Simulation	Terminal eval	9661
	10	DI/DO 2 (X521.3)	Simulation	Terminal eval	9662
	11	DI/DO 3 (X521.4)	Simulation	Terminal eval	9662
Dependency:	The setpoint for the input signals is specified using p4096. Refer to: p4096				
Warning:	A drive that is moved by simulating the inputs of a Terminal Module is brought to a standstill while the Terminal Module is being activated or de-activated.				
					
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input DI/DO: Bidirectional Digital Input/Output				

p4096		S120M digital inputs simulation mode setpoint / S120M DI sim setp			
SERVO (Dig IO)	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the setpoint for the input signals in the digital input simulation mode of the S120M.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 decentral (X3.2)	High	Low	2201
	01	DI/DO 1 decentral (X3.4)	High	Low	2201
Dependency:	The simulation of a digital input is selected using p4095. Refer to: p4095				
Note:	This parameter is not saved when data is backed-up (p0971, p0977). DI: Digital Input				

p4096		TB30 digital inputs simulation mode setpoint / TB30 DI sim setpt			
TB30	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9099, 9100		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the setpoint for the input signals in the simulation mode of the digital inputs of the Terminal Board 30 (TB30).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X481.1)	High	Low	-
	01	DI 1 (X481.2)	High	Low	-
	02	DI 2 (X481.3)	High	Low	-
	03	DI 3 (X481.4)	High	Low	-

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Dependency: The simulation of a digital input is selected using p4095.
Refer to: p4095

Note: This parameter is not saved when data is backed-up (p0971, p0977).
DI: Digital Input

p4096	TM15DI/DO digital inputs simulation mode, setpoint / TM15D DI sim setp		
TM15DI_DO	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9400, 9401, 9402
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the setpoint for the input signals in the simulation mode of the digital inputs of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	High	Low	-
	01	DI/DO 1 (X520.3)	High	Low	-
	02	DI/DO 2 (X520.4)	High	Low	-
	03	DI/DO 3 (X520.5)	High	Low	-
	04	DI/DO 4 (X520.6)	High	Low	-
	05	DI/DO 5 (X520.7)	High	Low	-
	06	DI/DO 6 (X520.8)	High	Low	-
	07	DI/DO 7 (X520.9)	High	Low	-
	08	DI/DO 8 (X521.2)	High	Low	-
	09	DI/DO 9 (X521.3)	High	Low	-
	10	DI/DO 10 (X521.4)	High	Low	-
	11	DI/DO 11 (X521.5)	High	Low	-
	12	DI/DO 12 (X521.6)	High	Low	-
	13	DI/DO 13 (X521.7)	High	Low	-
	14	DI/DO 14 (X521.8)	High	Low	-
	15	DI/DO 15 (X521.9)	High	Low	-
	16	DI/DO 16 (X522.2)	High	Low	-
	17	DI/DO 17 (X522.3)	High	Low	-
	18	DI/DO 18 (X522.4)	High	Low	-
	19	DI/DO 19 (X522.5)	High	Low	-
	20	DI/DO 20 (X522.6)	High	Low	-
	21	DI/DO 21 (X522.7)	High	Low	-
	22	DI/DO 22 (X522.8)	High	Low	-
	23	DI/DO 23 (X522.9)	High	Low	-

Dependency: The simulation of a digital input is selected using p4095.
Refer to: p4095

Note: This parameter is not saved when data is backed-up (p0971, p0977).
DI/DO: Bidirectional Digital Input/Output

p4096	TM31 digital inputs simulation mode setpoint / TM31 DI sim setp		
TM31	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9549, 9550, 9552, 9560, 9562
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the setpoint for the input signals in the simulation mode of the digital inputs of Terminal Module 31 (TM31).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X520.1)	High	Low	-
	01	DI 1 (X520.2)	High	Low	-
	02	DI 2 (X520.3)	High	Low	-
	03	DI 3 (X520.4)	High	Low	-

04	DI 4 (X530.1)	High	Low	-
05	DI 5 (X530.2)	High	Low	-
06	DI 6 (X530.3)	High	Low	-
07	DI 7 (X530.4)	High	Low	-
08	DI/DO 8 (X541.2)	High	Low	-
09	DI/DO 9 (X541.3)	High	Low	-
10	DI/DO 10 (X541.4)	High	Low	-
11	DI/DO 11 (X541.5)	High	Low	-

Dependency: The simulation of a digital input is selected using p4095.

Refer to: p4095

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p4096 TM41 digital inputs simulation mode setpoint / TM41 DI sim setp

TM41	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the setpoint for the input signals in the simulation mode of the digital inputs of Terminal Module 41 (TM41).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 0 (X522.1)	High	Low	9660
	01	DI 1 (X522.2)	High	Low	9660
	02	DI 2 (X522.3)	High	Low	9660
	03	DI 3 (X522.4)	High	Low	9660
	08	DI/DO 0 (X521.1)	High	Low	9661
	09	DI/DO 1 (X521.2)	High	Low	9661
	10	DI/DO 2 (X521.3)	High	Low	9662
	11	DI/DO 3 (X521.4)	High	Low	9662

Dependency: The simulation of a digital input is selected using p4095.

Refer to: p4095

Note: This parameter is not saved when data is backed-up (p0971, p0977).

DI: Digital Input

DI/DO: Bidirectional Digital Input/Output

p4097[0...1] TB30 analog inputs simulation mode / TB30 AI sim_mode

TB30	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: -	Func. diagram: 9104
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the simulation mode for the analog inputs of the Terminal Board 30 (TB30).

Value: 0: Terminal evaluation for analog input x

1: Simulation for analog input x

Index: [0] = AI 0 (X482.1/X482.2)

[1] = AI 1 (X482.3/X482.4)

Dependency: The setpoint for the input voltage is specified via p4098.

Refer to: p4098

Note: This parameter is not saved when data is backed-up (p0971, p0977).

AI: Analog Input

p4097[0...1]	TM31 analog inputs simulation mode / TM31 AI sim_mode		
TM31	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the simulation mode for the analog inputs of Terminal Module 31 (TM31).		
Value:	0: Terminal evaluation for analog input x 1: Simulation for analog input x		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Dependency:	The setpoint for the input voltage is specified via p4098. Refer to: p4098		
Note:	This parameter is not saved when data is backed-up (p0971, p0977). AI: Analog Input		
p4097[0]	TM41 analog input simulation mode / TM41 AI sim_mode		
TM41	Can be changed: U, T Data type: Integer16 P-Group: Terminals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: 9663 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the simulation mode for the analog input of Terminal Module 41 (TM41).		
Value:	0: Terminal evaluation for analog input x 1: Simulation for analog input x		
Index:	[0] = AI 0 (X523.1/X523.2)		
Dependency:	The setpoint for the input voltage is specified via p4098. Refer to: p4098		
Note:	This parameter is not saved when data is backed-up (p0971, p0977). AI: Analog Input		
p4098[0...1]	TB30 analog inputs simulation mode setpoint / TB30 AI sim setp		
TB30	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -11.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 11.000 [V]	Access level: 2 Func. diagram: 9104 Unit selection: - Expert list: 1 Factory setting 0.000 [V]
Description:	Sets the setpoint for the input voltage in the simulation mode of the analog inputs of Terminal Board 30 (TB30).		
Index:	[0] = AI 0 (X482.1/X482.2) [1] = AI 1 (X482.3/X482.4)		
Dependency:	The simulation of an analog input is selected using p4097. Refer to: p4097		
Note:	This parameter is not saved when data is backed-up (p0971, p0977). AI: Analog Input		

p4098[0...1]		TM31 analog inputs simulation mode setpoint / TM31 AI sim setp	
TM31	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000	Access level: 2 Func. diagram: 9566, 9568 Unit selection: - Expert list: 1 Factory setting 0.000
Description:	Sets the setpoint for the input value in simulation mode of the analog inputs of Terminal Module 31 (TM31).		
Index:	[0] = AI 0 (X521.1/X521.2, S5.0) [1] = AI 1 (X521.3/X521.4, S5.1)		
Dependency:	The simulation of an analog input is selected using p4097. If AI x is parameterized as voltage input (p4056), then the setpoint is a voltage in V. If AI x is parameterized as current input (p4056), then the setpoint is a current in mA. Refer to: r4056, p4056, p4097		
Note:	This parameter is not saved when data is backed-up (p0971, p0977). AI: Analog Input		

p4098[0]		TM41 analog input simulation mode setpoint / TM41 AI sim setp	
TM41	Can be changed: U, T Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min -20.000 [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20.000 [V]	Access level: 2 Func. diagram: 9663 Unit selection: - Expert list: 1 Factory setting 0.000 [V]
Description:	Sets the setpoint for the input value in simulation mode of the analog input of Terminal Module 41 (TM41).		
Index:	[0] = AI 0 (X523.1/X523.2)		
Dependency:	The simulation of the analog input is selected using p4097. If AI x is parameterized as voltage input (p4056), then the setpoint is a voltage in V. If AI x is parameterized as current input (p4056), then the setpoint is a current in mA. Refer to: p4097		
Note:	This parameter is not saved when data is backed-up (p0971, p0977). AI: Analog Input		

p4099[0]		Inputs/outputs sampling time / I/O t_sampl	
SERVO (Dig IO)	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Commands Not for motor type: - Min 125.00 [μs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5000.00 [μs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4000.00 [μs]
Description:	Sets the sampling time for the inputs and outputs.		
Index:	[0] = S120M input/output sampling time		
Dependency:	The parameter can only be modified for p0009 = 3, 29. The sampling times can only be set as an integer multiple of the SERVO clock cycle (p0115). Refer to: p0009		
Note:	The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0).		

p4099[0...2]	TB30 inputs/outputs sampling time / TB30 I/O t_sample		
TB30	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9099, 9100
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	5000.00 [µs]	[0] 4000.00 [µs] [1] 4000.00 [µs] [2] 4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of Terminal Board 30 (TB30).		
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Analog inputs (AI) [2] = Analog outputs (AO)		
Dependency:	The parameter can only be modified for p0009 = 3, 29. The sampling times can only be set as an integer multiple of the basic sampling time (r0110, r0111). Refer to: p0009, r0110, r0111		
Note:	The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0). For clock cycle synchronous PROFIBUS operation, the TB30 hardware (e.g. A/D converter) is operated with the PROFIBUS clock cycle (r2064[1]). This clock cycle is also kept after the PROFIBUS connection has been exited up to the next time that the Control Unit is powered down. In this case, a faster sampling time than the PROFIBUS clock cycle is not practical in p4099[0...2].		

p4099	TM15 inputs/outputs sampling time / TM15 I/O t_sample		
TM15	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9389
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	31.25 [µs]	500.00 [µs]	125.00 [µs]
Description:	The sampling time of the Terminal Module 15 (TM15) is determined by the DRIVE-CLiQ clock cycle of the line to which the component is attached. An entry is not possible using p4099. When switching on, p4099 is correctly set to the resulting sampling time.		

p4099[0]	TM15DI/DO inputs/outputs sampling time / TM15D I/O t_sampl		
TM15DI_DO	Can be changed: C1(3)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9399, 9400
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	5000.00 [µs]	4000.00 [µs]
Description:	Sets the sampling time for the inputs and outputs of Terminal Module 15 (TM15).		
Index:	[0] = TM15 input/output sampling time		
Dependency:	The parameter can only be modified for p0009 = 3, 29. The following applies for the sampling time: The sampling times at a DRIVE-CLiQ line must be integral multiples of one another. The sampling times of this TM must be an integral multiple of a servo or vector drive that exists in the system. The minimum permissible sampling time is 125 µs. Refer to: p0009, r0110, r0111		
Note:	The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0). Parameter p4099[0] must never be equal to zero.		

p4099		TM17 inputs/outputs sampling time / TM17 I/O t_{sample}		
TM17	Can be changed: C1(3)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9419	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	31.25 [µs]	500.00 [µs]	125.00 [µs]	
Description:	The sampling time of the Terminal Module 17 (TM17) is determined by the DRIVE-CLiQ clock cycle of the line to which the component is attached. An entry is not possible using p4099. When switching on, p4099 is correctly set to the resulting sampling time.			

p4099[0...2]		TM31 inputs/outputs sampling time / TM31 I/O t_{sample}		
TM31	Can be changed: C1(3)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9549, 9550	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [µs]	5000.00 [µs]	4000.00 [µs]	
Description:	Sets the sampling time for the inputs and outputs of Terminal Module 31 (TM31).			
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Analog inputs (AI) [2] = Analog outputs (AO)			
Dependency:	The parameter can only be modified for p0009 = 3, 29. The following applies for the sampling time: The sampling times at a DRIVE-CLiQ line must be integral multiples of one another. The sampling times of this TM must be an integral multiple of a servo or vector drive that exists in the system. The minimum permissible sampling time is 125 µs. The sampling times entered in index 0 (digital inputs/outputs) and index 2 (analog outputs) must always be greater than or equal to the sampling time in index 1 (analog inputs). Refer to: p0009, r0110, r0111			
Notice:	The sampling times entered in index 0 (digital inputs/outputs) and index 2 (analog outputs) must always be greater than or equal to the sampling time in index 1 (analog inputs).			
Note:	The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0). Parameter p4099[0] must never be equal to zero.			

p4099[0...3]		TM41 inputs/outputs sampling time / TM41 I/O t_{sample}		
TM41	Can be changed: C1(3)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9659, 9660	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [µs]	5000.00 [µs]	[0] 4000.00 [µs] [1] 4000.00 [µs] [2] 0.00 [µs] [3] 125.00 [µs]	
Description:	Sets the sampling time for the inputs and outputs of Terminal Module 41 (TM41).			
Index:	[0] = Digital inputs/outputs (DI/DO) [1] = Analog inputs (AI) [2] = Not present [3] = Incremental encoder emulation			
Dependency:	The parameter can only be modified for p0009 = 3, 29. The sampling times can only be set as an integer multiple of the DRIVE-CLiQ clock cycle. The minimum permissible sampling time is 125 µs. Refer to: p0009, r0110, r0111			

2 Parameters

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Note: The value of the sampling time of the incremental encoder emulation p4099[3] can be pre-set in both operating modes (p4400). The next time that the system boots, the validity of the value is checked. For an invalid value, message F35228 and/or A01223 is output.
The changed sampling time is immediately effective after a completed sub-boot (p0009 -> 0).
The sampling time of a TM41 in the SINAMICS mode (p4400 = 1) must be the same as that of the emulated encoder.
The sampling time of a TM41 in the SIMOTION mode (p4400 = 0) is determined by the topology used

p4100	Spindle supplementary temperature sensor type / Supp_temp sens typ		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the sensor type to evaluate the spindle supplementary temperature.		
Value:	0: Evaluation disabled 2: KTY84		
Dependency:	Refer to: p4102, p4103, r4104, r4105, r4107		

p4100[0...3]	TM120 temperature evaluation, sensor type / TM120 sensor type		
TM120	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9605, 9606
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4	1
Description:	Sets the sensor type for temperature evaluation via Terminal Module 120 (TM120). This means that the temperature sensor type is selected and the evaluation is switched in.		
Value:	0: Evaluation disabled 1: PTC thermistor 2: KTY84 4: Bimetallic NC contact		
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3		
Notice:	For p4102[0...7] = 251 °C, evaluation of the corresponding threshold is deactivated. For sensor type "PTC thermistor" (p4100[0...3] = 1), the following applies: To activate the corresponding alarm or fault, p4102[0...7] must be set <= 250 °C.		
Note:	The temperature sensors are connected to the following terminals: X521.2(+) and X521.1(-) = channel 0 X521.4(+) and X521.3(-) = channel 1 X521.6(+) and X521.5(-) = channel 2 X521.8(+) and X521.7(-) = channel 3		

p4100[0...11]	TM150 sensor type / TM150 sensor type		
TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	5
Description:	Sets the sensor type for Terminal Module 150 (TM150) This means that the temperature sensor type is selected and the evaluation is switched in.		

Value:	0: Evaluation disabled 1: PTC thermistor 2: KTY84 4: Bimetallic NC contact 5: PT100 6: PT1000
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3 [4] = Temperature channel 4 [5] = Temperature channel 5 [6] = Temperature channel 6 [7] = Temperature channel 7 [8] = Temperature channel 8 [9] = Temperature channel 9 [10] = Temperature channel 10 [11] = Temperature channel 11
Notice:	For p4102[0...23] = 251 °C, evaluation of the corresponding threshold is deactivated. For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[0...11] = 1, 4), the following applies: To activate the corresponding alarm or fault, p4102[0...23] must be set <= 250 °C.
Note:	The temperature sensors are connected to the following terminals: X531 = channel 0 (for 2x2 wire evaluation, additionally channel 6) X532 = channel 1 (for 2x2 wire evaluation, additionally channel 7) X533 = channel 2 (for 2x2 wire evaluation, additionally channel 8) X534 = channel 3 (for 2x2 wire evaluation, additionally channel 9) X535 = channel 4 (for 2x2 wire evaluation, additionally channel 10) X536 = channel 5 (for 2x2 wire evaluation, additionally channel 11) Details on the wiring are included in the parameter description for p4108.

p4100	TM31 sensor type / TM31 sensor type		
TM31	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9576
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the sensor type for Terminal Module 31 (TM31) This means that the temperature sensor type is selected and the evaluation is switched in.		
Value:	0: Evaluation disabled 1: PTC thermistor 2: KTY84		
Notice:	For p4102[0...1] = 251 °C, evaluation of the corresponding threshold is deactivated. For sensor type "PTC thermistor" (p4100 = 1), the following applies: To activate the corresponding alarm or fault, p4102[0...1] must be set <= 250 °C.		
Note:	The temperature sensor is connected at terminals X522.7(+) and X522.8(-).		

r4101[0...3]	TM120 sensor resistance / TM120 R_sensor		
TM120	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9605, 9606
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]
Description:	Displays the actual resistance value of the temperature sensor connected at the Terminal Module.		
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3		
Note:	The maximum measurable resistance value is approx. 2170 Ohm. The temperature sensors are connected to the following terminals: X521.2(+) and X521.1(-) = channel 0 X521.4(+) and X521.3(-) = channel 1 X521.6(+) and X521.5(-) = channel 2 X521.8(+) and X521.7(-) = channel 3		
r4101[0...11]	TM150 sensor resistance / TM150 R_sensor		
TM150	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [ohm]	- [ohm]	- [ohm]
Description:	Displays the actual resistance value of the temperature sensor connected at the Terminal Module.		
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3 [4] = Temperature channel 4 [5] = Temperature channel 5 [6] = Temperature channel 6 [7] = Temperature channel 7 [8] = Temperature channel 8 [9] = Temperature channel 9 [10] = Temperature channel 10 [11] = Temperature channel 11		
Note:	The maximum measurable resistance value is approx. 2500 Ohm. For 1x2 and 2x2 wire evaluation: The actual sensor resistance is displayed in this parameter(i.e. the wire resistance (p4110) is taken into account). The temperature sensors are connected to the following terminals: X531 = channel 0 (for 2x2 wire evaluation, additionally channel 6) X532 = channel 1 (for 2x2 wire evaluation, additionally channel 7) X533 = channel 2 (for 2x2 wire evaluation, additionally channel 8) X534 = channel 3 (for 2x2 wire evaluation, additionally channel 9) X535 = channel 4 (for 2x2 wire evaluation, additionally channel 10) X536 = channel 5 (for 2x2 wire evaluation, additionally channel 11) Details on the wiring are included in the parameter description for p4108.		

r4101	TM31 sensor resistance / TM31 R_sensor		
TM31	Can be changed: - Data type: Unsigned16 P-Group: Terminals Not for motor type: - Min - [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [ohm]	Access level: 3 Func. diagram: 9576 Unit selection: - Expert list: 1 Factory setting - [ohm]
Description:	Displays the actual resistance value of the temperature sensor connected at the Terminal Module.		
Note:	The maximum measurable resistance value is approx. 2170 Ohm. The temperature sensor is connected at terminals X522.7(+) and X522.8(-).		
p4102[0...1]	Spindle supplementary temperature fault threshold/alarm thresh. / Suppl_temp F/A_thr		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -300.0 [°C]	Calculated: - Dyn. index: - Units group: 21_1 Scaling: - Max 9999.0 [°C]	Access level: 1 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting [0] 120.0 [°C] [1] 155.0 [°C]
Description:	Sets the fault threshold/alarm threshold for the temperature evaluation of the spindle. Temperature actual value r4105 > p4102[0] --> alarm A07017 is initiated. Temperature actual value r4105 > p4102[1] --> fault F07018 is initiated.		
Index:	[0] = Alarm threshold [1] = Fault threshold		
Dependency:	Refer to: p4100, r4104, r4105		
Note:	For A07017 the following applies: - Remains until the temperature actual value (r4105) reaches or falls below the value (p4102[0] - hysteresis). For F07018 the following applies: - Remains until the temperature actual value (r4105) reaches or falls below the value (p4102[1] - hysteresis) and the fault has been acknowledged. - The hysteresis is 2 K and cannot be changed by the user.		
p4102[0...7]	TM120 fault threshold/alarm threshold / TM120 F/A_thresh		
TM120	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min -48 [°C]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 251 [°C]	Access level: 1 Func. diagram: 9605, 9606 Unit selection: - Expert list: 1 Factory setting 251 [°C]
Description:	Sets the fault threshold/alarm threshold for Terminal Module 120 (TM120). A35211 is initiated, if the temperature actual value r4105[0] > p4102[0] F35207 is initiated if the temperature actual value r4105[0] > p4102[1] or timer p4103[0] has expired A35212 is initiated, if the temperature actual value r4105[1] > p4102[2] F35208 is initiated if the temperature actual value r4105[1] > p4102[3] or timer p4103[1] has expired A35213 is initiated, if the temperature actual value r4105[2] > p4102[4] F35209 is initiated if the temperature actual value r4105[2] > p4102[5] or timer p4103[2] has expired A35214 is initiated, if the temperature actual value r4105[3] > p4102[6] F35210 is initiated if the temperature actual value r4105[3] > p4102[7] or timer p4103[3] has expired For alarms A35211, A35212, A35213, A35214 the following applies: - Remains until the temperature actual value (r4105[0...3]) reaches or falls below the value (p4102[0, 2, 4, 6] - hysteresis).		

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For fault F35207, F35208, F35209, F35210 the following applies:

- Remains until the temperature actual value (r4105[0...3]) reaches or falls below the value (p4102[1, 3, 5, 7] - hysteresis) and the fault has been acknowledged.
- The hysteresis value is 5 K and cannot be changed.

Index:
[0] = Channel 0 alarm threshold (A35211)
[1] = Channel 0 fault threshold (F35207)
[2] = Channel 1 alarm threshold (A35212)
[3] = Channel 1 fault threshold (F35208)
[4] = Channel 2 alarm threshold (A35213)
[5] = Channel 2 fault threshold (F35209)
[6] = Channel 3 alarm threshold (A35214)
[7] = Channel 3 fault threshold (F35210)

Dependency: Refer to: p4103

Notice: Fault F35207 ... F35210 only causes the drive to shut down if there is at least one BICO interconnection between the drive and TM120.

For p4102[0...7] = 251 °C, evaluation of the corresponding threshold is deactivated.

For sensor type "PTC thermistor" (p4100[0...3] = 1), the following applies:

To activate the corresponding alarm or fault, p4102[0...7] must be set ≤ 250 °C.

Note: The temperature sensor is connected to the following terminals:

X521.2(+) and X521.1(-) = channel 0
X521.4(+) and X521.3(-) = channel 1
X521.6(+) and X521.5(-) = channel 2
X521.8(+) and X521.7(-) = channel 3

p4102[0...23] TM150 fault threshold/alarm threshold / TM150 F/A_thresh

TM150	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-99 [°C]	251 [°C]	251 [°C]

Description: Sets the fault threshold/alarm threshold for Terminal Module 150 (TM150).

For alarms (even indices [0, 2, 4 ... 22]), the following applies:

- The corresponding alarm is initiated, if the temperature actual value associated with a temperature channel exceeds the associated alarm threshold (r4105[x] > p4102[2x]). In addition, the timer is started (p4103[x]).
- The alarm remains until the temperature actual value (r4105[x]) reaches or falls below the threshold value (p4102[2x] - hysteresis (p4118[x])).

For faults (uneven indices [1, 3, 5 ... 23]), the following applies:

- The corresponding fault is initiated, if the temperature actual value associated with a temperature channel exceeds the associated fault threshold (r4105[x] > p4102[2x+1]) or the associated timer (p4103[x]) has expired.
- The fault remains until the temperature actual value (r4105[x]) reaches or falls below the threshold value (p4102[2x+1]) - hysteresis (p4118[x]) and the fault has been acknowledged.

Index:
[0] = Channel 0 alarm threshold (A35211)
[1] = Channel 0 fault threshold (F35207)
[2] = Channel 1 alarm threshold (A35212)
[3] = Channel 1 fault threshold (F35208)
[4] = Channel 2 alarm threshold (A35213)
[5] = Channel 2 fault threshold (F35209)
[6] = Channel 3 alarm threshold (A35214)
[7] = Channel 3 fault threshold (F35210)
[8] = Channel 4 alarm threshold (A35410)
[9] = Channel 4 fault threshold (F35400)
[10] = Channel 5 alarm threshold (A35411)
[11] = Channel 5 fault threshold (F35401)
[12] = Channel 6 alarm threshold (A35412)
[13] = Channel 6 fault threshold (F35402)
[14] = Channel 7 alarm threshold (A35413)
[15] = Channel 7 fault threshold (F35403)
[16] = Channel 8 alarm threshold (A35414)

[17] = Channel 8 fault threshold (F35404)
 [18] = Channel 9 alarm threshold (A35415)
 [19] = Channel 9 fault threshold (F35405)
 [20] = Channel 10 alarm threshold (A35416)
 [21] = Channel 10 fault threshold (F35406)
 [22] = Channel 11 alarm threshold (A35417)
 [23] = Channel 11 fault threshold (F35407)

Dependency:

Refer to: p4103, r4104, r4105, p4118

Notice:

Faults F35207 ... F35210 and F35400 ... F35407 only result in the drive being shut down if at least one BICO interconnection exists between the drive and the TM150.

For p4102[0...23] = 251 °C, evaluation of the corresponding threshold is deactivated.

For sensor type "PTC thermistor" (p4100[0...11] = 1), the following applies:

To activate the corresponding alarm or fault, p4102[0...23] must be set <= 250 °C.

Note:

The hysteresis can be set in p4118[0...11].

p4102[0...1]**TM31 fault threshold/alarm threshold / TM31 F/A_thresh**

TM31

Can be changed: U, T

Calculated: -

Access level: 1

Data type: Integer16

Dyn. index: -

Func. diagram: 9576

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-48 [°C]

251 [°C]

[0] 100 [°C]

[1] 120 [°C]

Description:

Sets the fault threshold/alarm threshold for Terminal Module 31 (TM31).

A35211 is initiated, if the temperature actual value r4105[0] > p4102[0]

F35207 is initiated if the temperature actual value r4105[0] > p4102[1] or timer p4103[0] has expired

For alarm A35211 the following applies:

- Remains until the temperature actual value (r4105) reaches or falls below the value (p4102[0] - hysteresis).

For fault F35207 the following applies:

- Remains until the temperature actual value (r4105) reaches or falls below the value (p4102[1] - hysteresis) and the fault has been acknowledged.

- The hysteresis value is 5 K and cannot be changed by the user.

Index:

[0] = Alarm threshold

[1] = Fault threshold

Dependency:

Refer to: r4104

Notice:

Fault F35207 only causes the drive to be shut down if there is at least one BICO interconnection between the drive and TM31.

For p4102[0...1] = 251 °C, evaluation of the corresponding threshold is deactivated.

For sensor type "PTC thermistor" (p4100 = 1), the following applies:

To activate the alarm or fault, p4102[0...1] must be set <= 250 °C.

p4103**Spindle supplementary temperature delay time / Suppl_temp t_delay**

SERVO (Spin_diag),
 SERVO_AC
 (Spin_diag)

Can be changed: U, T

Calculated: -

Access level: 1

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Motor

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.000 [s]

600.000 [s]

0.000 [s]

Description:

Sets the delay time for the output of the fault for the temperature evaluation of the spindle.

The timer is started when the alarm threshold (p4102[0]) is exceeded.

If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F07018 is output.

The fault can be acknowledged, if, after the delay time has expired, the alarm threshold is again fallen below.

If the fault threshold (p4102[1]) is exceeded before the delay time has expired, then fault F07018 is immediately output.

2 Parameters

2.2 List of parameters

Dependency: Refer to: p4100, r4104, r4105
Note: With p4103 = 0 s, the timer is deactivated and only the fault threshold is effective.

p4103[0...3]

TM120 temperature evaluation delay time / TM120 temp t_delay

TM120

Can be changed: U, T

Calculated: -

Access level: 1

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 9605, 9606

P-Group: Motor

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.000 [ms]

600000.000 [ms]

0.000 [ms]

Description:

Sets the delay time for the output of the fault for the temperature evaluation of Terminal Module 120 (TM120).

The timer is started when the alarm threshold (p4102[0, 2, 4, 6]) is exceeded.

If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F35207 ... F53210 is output.

The fault can be acknowledged, if, after the delay time has expired, the alarm threshold is again fallen below.

For sensor type "KTY84" (p4100[0...3] = 2), the following applies:

If the fault threshold (p4102[1, 3, 5, 7]) is exceeded before the delay time has expired, then fault F35207 ... F35210 is immediately output.

For sensor type "PTC thermistor" (p4100[0...3] = 1), the following applies:

- Alarm and fault threshold simultaneously respond. The fault is only issued after the delay time has expired.

Index:

[0] = Temperature channel 0

[1] = Temperature channel 1

[2] = Temperature channel 2

[3] = Temperature channel 3

Dependency:

Refer to: r4104

Warning:



Fault F35207 ... F35210 only causes the drive to shut down if there is at least one BICO interconnection between the drive and TM120.

Note:

With p4103 = 0 ms, the timer is de-activated and only the fault threshold is effective.

p4103[0...11]

TM150 delay time / TM150 t_delay

TM150

Can be changed: U, T

Calculated: -

Access level: 1

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 9626, 9627

P-Group: Motor

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.0 [s]

600.0 [s]

0.0 [s]

Description:

Sets the delay time for the output of the fault for the Terminal Module 150 (TM150).

The timer is started when the alarm threshold (e.g. p4102[0]) is exceeded.

If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then the corresponding fault is output.

The fault can be acknowledged, if, after the delay time has expired, the alarm threshold is again fallen below.

For sensor type "KTY84", "PT100", "PT1000" (p4100[0...11] = 2, 5, 6) the following applies:

- If the fault threshold (e.g. p4102[1]) is exceeded before the delay time has expired, then the corresponding fault is immediately output.

For sensor type "PTC thermistor", "Bimetallic NC contact" (p4100[0...11] = 1, 4), the following applies:

- Alarm and fault threshold simultaneously respond. The fault is only issued after the delay time has expired.

Index:

[0] = Temperature channel 0

[1] = Temperature channel 1

[2] = Temperature channel 2

[3] = Temperature channel 3

[4] = Temperature channel 4

[5] = Temperature channel 5

[6] = Temperature channel 6

[7] = Temperature channel 7

[8] = Temperature channel 8

[9] = Temperature channel 9
 [10] = Temperature channel 10
 [11] = Temperature channel 11

Dependency:

Refer to: p4102, r4104, r4105, p4118

Warning:

The fault F35207 ... F35210 and F35400 ... 35407 only results in the drive being shut down if at least one BICO interconnection exists between the drive and the TM150.

Note:

For p4103 = 0 s and sensor type "KTY84", "PT100", "PT1000" (p4100[0...11] = 2, 5, 6) the following applies:
 - The corresponding fault can only be initiated via the fault threshold (output of the timer is always a logical 0).
 For p4103 = 0 s and sensor type "PTC thermistor", "Bimetallic NC contact" (p4100[0...11] = 1, 4), the following applies:
 - The corresponding alarm and fault are simultaneously output (delay time = 0 s).

p4103**TM31 temperature evaluation delay time / TM31 temp t_delay**

TM31

Can be changed: U, T**Calculated:** -**Access level:** 1**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** 9576**P-Group:** Motor**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0.000 [ms]

600000.000 [ms]

0.000 [ms]

Description:

Sets the delay time for the output of the fault for the Terminal Module 31 (TM31).
 The timer is started when the alarm threshold (p4102[0]) is exceeded.
 If the delay time has expired and the alarm threshold has, in the meantime, not been fallen below, then fault F35207 is output.
 The fault can be acknowledged, if, after the delay time has expired, the alarm threshold is again fallen below.
 For sensor type "KTY84" (p4100 = 2), the following applies:
 If the fault threshold (p4102[1]) is exceeded before the delay time has expired, then fault F35207 is immediately output.
 For sensor type "PTC thermistor" (p4100 = 1), the following applies:
 - Alarm and fault threshold simultaneously respond. The fault is only issued after the delay time has expired.

Dependency:

Refer to: r4104

Warning:

Fault F35207 only causes the drive to be shut down if there is at least one BICO interconnection between the drive and TM31.

Note:

With p4103 = 0 ms, the timer is de-activated and only the fault threshold is effective.

r4104.0...2**BO: Spindle supplementary temperature status / Suppl_temp status**

SERVO (Spin_diag),
 SERVO_AC
 (Spin_diag)

Can be changed: -**Calculated:** -**Access level:** 1**Data type:** Unsigned16**Dyn. index:** -**Func. diagram:** -**P-Group:** Terminals**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Display and binector output for the status when evaluating the supplementary temperature of the spindle.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Temperature alarm threshold exceeded	Yes	No	-
01	Temperature fault threshold exceeded	Yes	No	-
02	Sensor fault (wire breakage, short-circuit, ...)	Yes	No	-

Dependency:

Refer to: p4100, p4102, r4105

r4104.0...7

BO: TM120 temperature evaluation status / TM120 temp status

TM120	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9605, 9606
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and binector output for the status for the Terminal Module 120 (TM120).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Channel 0 alarm present	Yes	No	9605
	01	Channel 0 fault present	Yes	No	9605
	02	Channel 1 alarm present	Yes	No	9605
	03	Channel 1 fault present	Yes	No	9605
	04	Channel 2 alarm present	Yes	No	9606
	05	Channel 2 fault present	Yes	No	9606
	06	Channel 3 alarm present	Yes	No	9606
	07	Channel 3 fault present	Yes	No	9606

Dependency: Refer to: p4102

r4104.0...23

BO: TM150 temperature evaluation status / TM150 temp status

TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and binector output for the status for the Terminal Module 150 (TM150).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Channel 0 alarm present	Yes	No	9626
	01	Channel 0 fault present	Yes	No	9626
	02	Channel 1 alarm present	Yes	No	9626
	03	Channel 1 fault present	Yes	No	9626
	04	Channel 2 alarm present	Yes	No	9626
	05	Channel 2 fault present	Yes	No	9626
	06	Channel 3 alarm present	Yes	No	9626
	07	Channel 3 fault present	Yes	No	9626
	08	Channel 4 alarm present	Yes	No	9626
	09	Channel 4 fault present	Yes	No	9626
	10	Channel 5 alarm present	Yes	No	9626
	11	Channel 5 fault present	Yes	No	9626
	12	Channel 6 alarm present	Yes	No	9627
	13	Channel 6 fault present	Yes	No	9627
	14	Channel 7 alarm present	Yes	No	9627
	15	Channel 7 fault present	Yes	No	9627
	16	Channel 8 alarm present	Yes	No	9627
	17	Channel 8 fault present	Yes	No	9627
	18	Channel 9 alarm present	Yes	No	9627
	19	Channel 9 fault present	Yes	No	9627
	20	Channel 10 alarm present	Yes	No	9627
	21	Channel 10 fault present	Yes	No	9627
	22	Channel 11 alarm present	Yes	No	9627
	23	Channel 11 fault present	Yes	No	9627

Dependency: Refer to: p4102, p4103, r4105, p4118

r4104.0...1	BO: TM31 temperature evaluation status / TM31 temp status			
TM31	Can be changed: -	Calculated: -	Access level: 1	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9549, 9576	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Display and binector output for the status for the Terminal Module 31 (TM31).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Alarm is present	Yes	No
	01	Fault is present	Yes	No
Dependency:	Refer to: p4102			

r4105	CO: Spindle supplementary temperature actual value / Suppl_temp act val			
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 1	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2006	Expert list: 1	
	Min	Max	Factory setting	
	- [°C]	- [°C]	- [°C]	
Description:	Displays the actual value when evaluating the spindle supplementary temperature.			
Dependency:	Refer to: p4100, r4104			
Note:	r4105 = -200 °C is displayed in the following cases: - the temperature display is not valid (temperature sensor fault, also see r4104.2). - no sensor selected or sensor not available (p4100 = 0).			

r4105[0...3]	CO: TM120 temperature actual value / TM120 temp_act val			
TM120	Can be changed: -	Calculated: -	Access level: 1	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 8016, 9605, 9606	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2006	Expert list: 1	
	Min	Max	Factory setting	
	- [°C]	- [°C]	- [°C]	
Description:	Displays the temperature actual value for the Terminal Module 120 (TM120)			
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3			
Dependency:	For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100 = 1, 4), the following applies: - below the nominal response temperature, r4105 = -50 °C. - above the nominal response temperature, r4105 = 250 °C. For sensor type "KTY84" (p4100 = 2), the following applies: - the displayed value corresponds to the temperature actual value. Refer to: p4100			
Note:	r4105[0...3] = -300 °C is displayed in the following cases: - temperature actual value invalid (F35920 ... F35923 output). - no sensor selected (p4100[0...3] = 0). The temperature sensor is connected to the following terminals: X521.2(+), X521.1(-) = channel 0 X521.4(+), X521.3(-) = channel 1 X521.6(+), X521.5(-) = channel 2 X521.8(+), X521.7(-) = channel 3			

r4105[0...11]	CO: TM150 temperature actual value / TM150 temp_act val		
TM150	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max - [°C]	Access level: 1 Func. diagram: 9626, 9627 Unit selection: - Expert list: 1 Factory setting - [°C]
Description:	Displays the temperature actual value for the Terminal Module 150 (TM150)		
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3 [4] = Temperature channel 4 [5] = Temperature channel 5 [6] = Temperature channel 6 [7] = Temperature channel 7 [8] = Temperature channel 8 [9] = Temperature channel 9 [10] = Temperature channel 10 [11] = Temperature channel 11		
Dependency:	For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[0...11] = 1, 4), the following applies: - below the nominal response temperature, r4105[0...11] = -50 °C. - above the nominal response temperature, r4105[0...11] = 250 °C. For sensor type "KTY84", "PT100", "PT1000" (p4100[0...11] = 2, 5, 6) the following applies: - the displayed value corresponds to the temperature actual value. Refer to: p4100, p4111, r4112, r4113, r4114		
Note:	r4105[0...11] = -300 °C is displayed in the following cases: - temperature actual value invalid (F35920 ... F35931 output). - no sensor selected (p4100[0...11] = 0). The temperature actual values can be grouped using p4111[0...2] and the maximum value, minimum value as well as the average value for each group evaluated (r4112[0...2], r4113[0...2], r4114[0...2]).		
r4105	CO: TM31 temperature actual value / TM31 temp_act val		
TM31	Can be changed: - Data type: FloatingPoint32 P-Group: Terminals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: - Units group: - Scaling: p2006 Max - [°C]	Access level: 1 Func. diagram: 9549, 9576 Unit selection: - Expert list: 1 Factory setting - [°C]
Description:	Displays the temperature actual value for the Terminal Module 31 (TM31)		
Dependency:	For sensor type "PTC thermistor" (p4100 = 1), the following applies: - below the nominal response temperature, r4105 = -50°C. - above the nominal response temperature, r4105 = 250 °C. For sensor type "KTY84" (p4100 = 2), the following applies: - the displayed value corresponds to the temperature actual value. Refer to: p4100		
Note:	r4105 = -300 °C is displayed in the following cases: - temperature actual value invalid (F35920 output). - no sensor selected (p4100 = 0). The temperature sensor is connected at terminals X522.7(+) and X522.8(-).		

r4107	Spindle supplementary temperature sensor use / Supp_temp_sens_use		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	6	-
Description:	Displays the installation location of the sensor to evaluate the spindle supplementary temperature.		
Value:	0: None 1: Temperature S6 2: Bearing temperature front 3: Bearing temperature rear 4: Housing temperature front 5: Housing temperature rear 6: Cooling medium temperature intake		
Dependency:	Refer to: p4100		
Note:	The installation location of the temperature sensor is specified by the manufacturer.		
p4108[0...5]	TM150 terminal block measuring method / TM150 meas method		
TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9625, 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	1
Description:	Sets the measuring method for the terminal block X531 ... X536 for the Terminal Module 150 (TM150). Re p4108[0...5] = 0 (1x2 wire evaluation): - the temperature sensor is connected at terminals 1(+) and 2(-). Re p4108[0...5] = 1 (2x2 wire evaluation): - The first temperature sensor is connected at terminals 1(+) and 2(-). - The second temperature sensor is connected at terminals 3(+) and 4(-). Re p4108[0...5] = 2 (3 wire evaluation): - the temperature sensor is connected at terminals 3(+) and 4(-). - the measuring conductor is connected at terminal 1(+). - terminals 2(-) and 4(-) must be jumpered. Re p4108[0...5] = 3 (4 wire evaluation): - the temperature sensor is connected at terminals 3(+) and 4(-). - the measuring conductor is connected at terminals 1(+) and 2(-).		
Value:	0: 1x2 wire evaluation 1: 2x2 wire evaluation 2: 3 wire evaluation 3: 4 wire evaluation		
Index:	[0] = X531 [1] = X532 [2] = X533 [3] = X534 [4] = X535 [5] = X536		
Note:	The temperature sensors are connected to the following terminals: X531 = channel 0 (for 2x2 wire evaluation, additionally channel 6) X532 = channel 1 (for 2x2 wire evaluation, additionally channel 7) X533 = channel 2 (for 2x2 wire evaluation, additionally channel 8) X534 = channel 3 (for 2x2 wire evaluation, additionally channel 9)		

2 Parameters

2.2 List of parameters

X535 = channel 4 (for 2x2 wire evaluation, additionally channel 10)

X536 = channel 5 (for 2x2 wire evaluation, additionally channel 11)

Re p4108[0...5] = 0, 2, 3 (1x2, 3, 4 wire evaluation):

The temperature channel belonging to the terminal block with the higher number is automatically deactivated (e.g. for X531 with 3-wire evaluation, channel 6 is deactivated).

p4109[0...11]		TM150 wire resistance measurement / TM150 R_wire meas		
TM150	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 1 Func. diagram: 9626, 9627 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Setting to start the measurement of the wire resistance for a channel for the Terminal Module 150 (TM150). For a 2 wire evaluation, the total wire resistance is measured and saved. During the temperature evaluation, the temperature actual value is automatically calibrated using the measured wire resistance. Procedure: 1. Select the measuring method (1x2/2x2) for the corresponding terminal block (p4108[0...5] = 0, 1). 2. Set the required sensor type for the corresponding channel (p4100[x] = 1 ... 6, x = 0...5 or 0...11). 3. Jumper the sensor to be connected (short-circuit the sensor conductor close to the sensor). 4. Connect the sensor conductors to the appropriate terminals 1(+), 2(-) or 3(+), 4(-). 5. For the corresponding channel, start the measurement of the wire resistance (p4109[x] = 1). 6. After p4109[x] = 0, check the measured resistance value in p4110[x]. 7. Remove the jumper across the temperature sensor.			
Value:	0: Inactive 1: Start			
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3 [4] = Temperature channel 4 [5] = Temperature channel 5 [6] = Temperature channel 6 [7] = Temperature channel 7 [8] = Temperature channel 8 [9] = Temperature channel 9 [10] = Temperature channel 10 [11] = Temperature channel 11			
Dependency:	Refer to: p4100, p4108, p4110			
Notice:	Wire resistance measurement is only possible for 1x2 or 2x2 wire evaluation (p4108[0...5] = 0, 1).			
Note:	The wire resistance value can be also directly entered into p4110[0...11]. The automatic conductor calibration for 1x2 and 2x2 wire evaluation is always performed with the value in p4110[0...11].			

p4110[0...11]		TM150 wire resistance value / TM150 R_wire value		
TM150	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.00 [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3000.00 [ohm]	Access level: 1 Func. diagram: 9626, 9627 Unit selection: - Expert list: 1 Factory setting 0.00 [ohm]	
Description:	Sets and displays the wire resistance for Terminal Module 150 (TM150). The value is used for the automatic conductor calibration. The value is automatically set by starting the wire resistance measurement (p4109[0...11]) of the corresponding channel.			

Index:
 [0] = Temperature channel 0
 [1] = Temperature channel 1
 [2] = Temperature channel 2
 [3] = Temperature channel 3
 [4] = Temperature channel 4
 [5] = Temperature channel 5
 [6] = Temperature channel 6
 [7] = Temperature channel 7
 [8] = Temperature channel 8
 [9] = Temperature channel 9
 [10] = Temperature channel 10
 [11] = Temperature channel 11

Dependency: Refer to: p4109

Notice: Wire resistance measurement is only possible for 1x2 or 2x2 wire evaluation (p4108[0...5] = 0, 1).

Note: Automatic conductor calibration is deactivated using p4110[0...11] = 0.

p4111[0...2] TM150 group channel assignment / TM150 grp channel

TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9625
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Assigns the temperature channels to groups for the Terminal Module 150 (TM150)
 For each group, the following calculated values are provided from the temperature actual values (r4105[0...11]):
 - Maximum value (r4112[0...2])
 - Minimum value (r4113[0...2])
 - average value (r4114[0...2])

Index:
 [0] = Group 0
 [1] = Group 1
 [2] = Group 2

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Temperature channel 0	Yes	No	-
	01	Temperature channel 1	Yes	No	-
	02	Temperature channel 2	Yes	No	-
	03	Temperature channel 3	Yes	No	-
	04	Temperature channel 4	Yes	No	-
	05	Temperature channel 5	Yes	No	-
	06	Temperature channel 6	Yes	No	-
	07	Temperature channel 7	Yes	No	-
	08	Temperature channel 8	Yes	No	-
	09	Temperature channel 9	Yes	No	-
	10	Temperature channel 10	Yes	No	-
	11	Temperature channel 11	Yes	No	-

Dependency: Refer to: r4105, r4112, r4113, r4114

Notice: When forming groups, it must be ensured that in one particular group, only temperature channels with the following sensor types are included:
 - "KTY84", "PT100", "PT1000" (p4100[0...11] = 2, 5, 6), real temperature actual value
 or alternatively
 - "PTC thermistor", "bimetallic NC contact" (p4100[0...11] = 1, 4), fictitious temperature actual value (-50 °C, 250 °C)
 If these sensor types are combined within one group, then the calculated values for maximum, minimum and average value will be falsified.

Note: Active and inactive temperature channels can be included in one group. However, when calculating the values (r4112, r4113, r4114) only the active temperature channels with valid actual value are taken into account (r4105[0...11] not equal to -300 °C).

2 Parameters

2.2 List of parameters

r4112[0...2] CO: TM150 group temperature actual value maximum value / TM150 grp temp max

TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9625
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]

Description: Display and connector output for the maximum value of each group for the Terminal Module 150 (TM150). This value is calculated from the actual temperature values (r4105[0...11]) of each group.

Recommend.: The following connector inputs can use these connector outputs for interconnection:

- CI: p0603
- CI: p0608[0...3]
- CI: p0609[0...3]
- CI: p2051

Index:
[0] = Group 0
[1] = Group 1
[2] = Group 2

Dependency: Refer to: r4105, p4111, r4113, r4114

r4113[0...2] CO: TM150 group temperature actual value minimum value / TM150 grp temp min

TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9625
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]

Description: Display and connector output for the minimum value of each group for the Terminal Module 150 (TM150). This value is calculated from the actual temperature values (r4105[0...11]) of each group.

Recommend.: The following connector inputs can use these connector outputs for interconnection:

- CI: p0603
- CI: p0608[0...3]
- CI: p0609[0...3]
- CI: p2051

Index:
[0] = Group 0
[1] = Group 1
[2] = Group 2

Dependency: Refer to: r4105, p4111, r4112, r4114

r4114[0...2] CO: TM150 group temperature average actual value / TM150 grp temp av

TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9625
	P-Group: Terminals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]

Description: Display and connector output for the average value of each group for the Terminal Module 150 (TM150). This value is calculated from the actual temperature values (r4105[0...11]) of each group.

Recommend.: The following connector inputs can use these connector outputs for interconnection:

- CI: p0603
- CI: p0608[0...3]
- CI: p0609[0...3]
- CI: p2051

Index:	[0] = Group 0 [1] = Group 1 [2] = Group 2
Dependency:	Refer to: r4105, p4111, r4112, r4113
Note:	If one group is assigned sensor type "PTC" or "bimetal NC contact", then the average value -300 °C is output.

p4117[0...2] TM150 group sensor error effect / TM150 error effect

TM150	Can be changed: U, T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9625
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the effect for an error of a sensor of a group for Terminal Module TM150 (TM150).
For p4117 = 0, the following applies:
The defective temperature sensor assigned to a group is not take into account when forming the group.
For p4117 = 1, the following applies:
For a sensor error, for the maximum value, minimum value and average value of the corresponding group, a value of -300 °C is output.

Value: 0: Skip sensor
1: Output value = -300 °C

Index: [0] = Group 0
[1] = Group 1
[2] = Group 2

Dependency: Refer to: r4105, p4111, r4112, r4113, r4114

p4118[0...11] TM150 fault threshold/alarm threshold hysteresis / TM150 thresh hyst

TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [K]	50 [K]	5 [K]

Description: Sets the hysteresis for the fault threshold/alarm threshold (p4102[0...23]) for the Terminal Module 150 (TM150).

Index: [0] = Temperature channel 0
[1] = Temperature channel 1
[2] = Temperature channel 2
[3] = Temperature channel 3
[4] = Temperature channel 4
[5] = Temperature channel 5
[6] = Temperature channel 6
[7] = Temperature channel 7
[8] = Temperature channel 8
[9] = Temperature channel 9
[10] = Temperature channel 10
[11] = Temperature channel 11

Dependency: Refer to: p4102, p4103, r4104, r4105

Note: The following applies for a corresponding alarm:
- Remains until the temperature actual value (r4105[x]) reaches or falls below the threshold value (p4102[2x] - hysteresis (p4118[x])).
The following applies for a corresponding fault:
- Remains until the temperature actual value (r4105[x]) reaches or falls below the threshold value (p4102[2x+1]) - hysteresis (p4118[x]) and the fault has been acknowledged.

p4119[0...11]	TM150 activate/deactivate smoothing / TM150 smooth act		
TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Setting to activate/deactivate the filter to smooth the temperature signal for the Terminal Module 150 (TM150). The smoothing is realized with a 1st order lowpass filter The effective smoothing time constant depends on the number of channels that are simultaneously active and is displayed in r4120.		
Value:	0: Filter deactivated 1: Filter activated		
Index:	[0] = Temperature channel 0 [1] = Temperature channel 1 [2] = Temperature channel 2 [3] = Temperature channel 3 [4] = Temperature channel 4 [5] = Temperature channel 5 [6] = Temperature channel 6 [7] = Temperature channel 7 [8] = Temperature channel 8 [9] = Temperature channel 9 [10] = Temperature channel 10 [11] = Temperature channel 11		
Dependency:	Refer to: r4120		

r4120	TM150 temperature filter time constant / TM150 temp_filt T		
TM150	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	Displays the smoothing time constant for the temperature filter for Terminal Module 150 (TM150).		
Dependency:	Refer to: r4105, p4111, r4112, r4113		
Note:	The time constant lies in the range from 80 to 1000 ms and depends on the number of channels that are simultaneously active.		

p4121	TM150 filter rated line frequency / TM150 filt f_line		
TM150	Can be changed: T	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: 9626, 9627
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the rated line frequency for the filter to skip the line frequency for Terminal Module 150 (TM150).		
Value:	0: 50 Hz 1: 60 Hz		

r4154	TM41 diagnostics speed setpoint non-filtered / Diag n_set nflt		
TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the unfiltered speed setpoint N_SETPT in revolutions per minute for diagnostic purposes. In contrast to p1155, this value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.		
Dependency:	Refer to: r4155		
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1).		
r4155	TM41 diagnostics speed setpoint / TM41 Diag n_set		
TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9674
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [rpm]	- [rpm]	- [rpm]
Description:	Displays the filtered speed setpoint N_SETPT in revolutions per minute for diagnostic purposes. In contrast to p1155, this value is updated in each DRIVE-CLiQ basic clock cycle and displayed with sign.		
Dependency:	Refer to: r4154		
Note:	The parameter is not effective in the SINAMICS operating mode (p4400 = 1).		
r4201	TM15 system time for synchronization / TM15 t_system sync		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Is used to synchronize the timer of Terminal Module 15 (TM15) with the system time of the DP master. To do this, the sign-of-life of the DP master is transferred in the form of a counter in bits 12 to 15. At each cycle of the system of the DP master, bit 0 (SYN signal) is set for the duration of a DP master clock cycle.		
r4201	TM17 system time for synchronization / TM17 t_system sync		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Is used to synchronize the timer of Terminal Module 17 (TM17) with the system time of the DP master. To do this, the sign-of-life of the DP master is transferred in the form of a counter in bits 12 to 15. At each cycle of the system of the DP master, bit 0 (SYN signal) is set for the duration of a DP master clock cycle.		

2 Parameters

2.2 List of parameters

r4204		TM15 control digital output 0 ... 15 / TM15 ctrl DO 0-15																																																																																							
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																																																																																						
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Note:	DI/DO: Bidirectional Digital Input/Output																																																																																								

r4205 TM15 control digital output 16 ... 23 / TM15 ctrl DO 16-23

TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Used to control digital output 16 ... 23 of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 16 (X522.2)	ON	OFF	-
	01	DI/DO 17 (X522.3)	ON	OFF	-
	02	DI/DO 18 (X522.4)	ON	OFF	-
	03	DI/DO 19 (X522.5)	ON	OFF	-
	04	DI/DO 20 (X522.6)	ON	OFF	-
	05	DI/DO 21 (X522.7)	ON	OFF	-
	06	DI/DO 22 (X522.8)	ON	OFF	-
	07	DI/DO 23 (X522.9)	ON	OFF	-

Note: DI/DO: Bidirectional Digital Input/Output

r4211 TM15 edge mode digital input 0 ... 7 / TM15 EdgMd DI0-7

TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge mode for digital input 0 ... 7 of Terminal Module 15 (TM15).

Assignment of the digital inputs to the bits:

DI 0: r4211.1 ... 0

DI 1: r4211.3 ... 2

DI 2: r4211.5 ... 4

DI 3: r4211.7 ... 6

DI 4: r4211.9 ... 8

DI 5: r4211.11 ... 10

DI 6: r4211.13 ... 12

DI 7: r4211.15 ... 14

Possible edge modes:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> rising - rising edge

Bit x, y = 1, 0 --> falling - falling edge

Bit x, y = 1, 1 --> rising - falling edge or falling - rising edge

Note: DI: Digital Input

r4211	TM17 edge mode digital input 0 ... 7 / TM17 EdgMd DI 0-7		
TM17	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the edge mode for digital input 0 ... 7 of Terminal Module 17 (TM17). Assignment of the digital inputs to the bits: DI 0: r4211.1 ... 0 DI 1: r4211.3 ... 2 DI 2: r4211.5 ... 4 DI 3: r4211.7 ... 6 DI 4: r4211.9 ... 8 DI 5: r4211.11 ... 10 DI 6: r4211.13 ... 12 DI 7: r4211.15 ... 14 Possible edge modes: Bit x, y = 0, 0 --> no edge detection Bit x, y = 0, 1 --> rising - rising edge Bit x, y = 1, 0 --> falling - falling edge Bit x, y = 1, 1 --> rising - falling edge or falling - rising edge		
Note:	DI: Digital Input		
r4212	TM15 edge mode digital input 8 ... 15 / TM15 EdgMd DI8-15		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the edge mode for digital input 8 ... 15 of Terminal Module 15 (TM15). Assignment of the digital inputs to the bits: DI 8: r4212.1 ... 0 DI 9: r4212.3 ... 2 DI 10: r4212.5 ... 4 DI 11: r4212.7 ... 6 DI 12: r4212.9 ... 8 DI 13: r4212.11 ... 10 DI 14: r4212.13 ... 12 DI 15: r4212.15 ... 14 Possible edge modes: Bit x, y = 0, 0 --> no edge detection Bit x, y = 0, 1 --> rising - rising edge Bit x, y = 1, 0 --> falling - falling edge Bit x, y = 1, 1 --> rising - falling edge or falling - rising edge		
Note:	DI: Digital Input		

r4212	TM17 edge mode digital input 8 ... 15 / TM17 EdgMd DI 8-15		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge mode for digital input 8 ... 15 of Terminal Module 17 (TM17).

Assignment of the digital inputs to the bits:

DI 8: r4212.1 ... 0

DI 9: r4212.3 ... 2

DI 10: r4212.5 ... 4

DI 11: r4212.7 ... 6

DI 12: r4212.9 ... 8

DI 13: r4212.11 ... 10

DI 14: r4212.13 ... 12

DI 15: r4212.15 ... 14

Possible edge modes:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> rising - rising edge

Bit x, y = 1, 0 --> falling - falling edge

Bit x, y = 1, 1 --> rising - falling edge or falling - rising edge

Note: DI: Digital Input

r4213	TM15 edge mode digital input 16 ... 23 / TM15 EdgMd DI16-23		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge mode for digital input 16 ... 23 of Terminal Module 15 (TM15).

Assignment of the digital inputs to the bits:

DI 16: r4213.1 ... 0

DI 17: r4213.3 ... 2

DI 18: r4213.5 ... 4

DI 19: r4213.7 ... 6

DI 20: r4213.9 ... 8

DI 21: r4213.11 ... 10

DI 22: r4213.13 ... 12

DI 23: r4213.15 ... 14

Possible edge modes:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> rising - rising edge

Bit x, y = 1, 0 --> falling - falling edge

Bit x, y = 1, 1 --> rising - falling edge or falling - rising edge

Note: DI: Digital Input

p4220	TM17 enable DI/DO 0 ... 5 / TM17 enable 0-5				
TM17	Can be changed: T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the enable signal with bits 0 ... 5 for DI/DO 0 ... 5 of Terminal Module 17 (TM17). Sets the triggering of the enable signal with bits 8 ... 13. The following assignment applies: Enable signal for DI/DO 0, 1, 2, 3, 4 or 5 via DI/DO 10, 11, 12, 13, 14 or 15.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	With enable	Without enable	-
	01	DI/DO 1 (X520.3)	With enable	Without enable	-
	02	DI/DO 2 (X520.5)	With enable	Without enable	-
	03	DI/DO 3 (X520.6)	With enable	Without enable	-
	04	DI/DO 4 (X520.8)	With enable	Without enable	-
	05	DI/DO 5 (X520.9)	With enable	Without enable	-
	08	DI/DO 10 (X522.2)	Level-triggered	Edge-triggered	-
	09	DI/DO 11 (X522.3)	Level-triggered	Edge-triggered	-
	10	DI/DO 12 (X522.5)	Level-triggered	Edge-triggered	-
	11	DI/DO 13 (X522.6)	Level-triggered	Edge-triggered	-
	12	DI/DO 14 (X522.8)	Level-triggered	Edge-triggered	-
	13	DI/DO 15 (X522.9)	Level-triggered	Edge-triggered	-
Note:	DI/DO: Bidirectional Digital Input/Output				

p4221	TM17 smoothing time constant digital input 0 ... 15 / TM17 T_sm DI 0-15				
TM17	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets the smoothing time constant for digital input 0 ... 15 of Terminal Module 17 (TM17).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Smoothing 1 µs	Smoothing 125 µs	-
	01	DI/DO 1 (X520.3)	Smoothing 1 µs	Smoothing 125 µs	-
	02	DI/DO 2 (X520.5)	Smoothing 1 µs	Smoothing 125 µs	-
	03	DI/DO 3 (X520.6)	Smoothing 1 µs	Smoothing 125 µs	-
	04	DI/DO 4 (X520.8)	Smoothing 1 µs	Smoothing 125 µs	-
	05	DI/DO 5 (X520.9)	Smoothing 1 µs	Smoothing 125 µs	-
	06	DI/DO 6 (X521.2)	Smoothing 1 µs	Smoothing 125 µs	-
	07	DI/DO 7 (X521.3)	Smoothing 1 µs	Smoothing 125 µs	-
	08	DI/DO 8 (X521.8)	Smoothing 1 µs	Smoothing 125 µs	-
	09	DI/DO 9 (X521.9)	Smoothing 1 µs	Smoothing 125 µs	-
	10	DI/DO 10 (X522.2)	Smoothing 1 µs	Smoothing 125 µs	-
	11	DI/DO 11 (X522.3)	Smoothing 1 µs	Smoothing 125 µs	-
	12	DI/DO 12 (X522.5)	Smoothing 1 µs	Smoothing 125 µs	-
	13	DI/DO 13 (X522.6)	Smoothing 1 µs	Smoothing 125 µs	-
	14	DI/DO 14 (X522.8)	Smoothing 1 µs	Smoothing 125 µs	-
	15	DI/DO 15 (X522.9)	Smoothing 1 µs	Smoothing 125 µs	-
Note:	DI: Digital Input DI/DO: Bidirectional Digital Input/Output				

p4222		TM17 time absolute/relative digital output 0 ... 15 / TM17 abs/rel 0-15			
TM17	Can be changed: T	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 bin		
Description:	Sets as absolute or relative timing with bit 0 ... 15 for digital output 0 ... 15 of Terminal Module 17 (TM17).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	Relative time	Absolute time	-
	01	DI/DO 1 (X520.3)	Relative time	Absolute time	-
	02	DI/DO 2 (X520.5)	Relative time	Absolute time	-
	03	DI/DO 3 (X520.6)	Relative time	Absolute time	-
	04	DI/DO 4 (X520.8)	Relative time	Absolute time	-
	05	DI/DO 5 (X520.9)	Relative time	Absolute time	-
	06	DI/DO 6 (X521.2)	Relative time	Absolute time	-
	07	DI/DO 7 (X521.3)	Relative time	Absolute time	-
	08	DI/DO 8 (X521.8)	Relative time	Absolute time	-
	09	DI/DO 9 (X521.9)	Relative time	Absolute time	-
	10	DI/DO 10 (X522.2)	Relative time	Absolute time	-
	11	DI/DO 11 (X522.3)	Relative time	Absolute time	-
	12	DI/DO 12 (X522.5)	Relative time	Absolute time	-
	13	DI/DO 13 (X522.6)	Relative time	Absolute time	-
	14	DI/DO 14 (X522.8)	Relative time	Absolute time	-
	15	DI/DO 15 (X522.9)	Relative time	Absolute time	-
Note:	DO: Digital Output DI/DO: Bidirectional Digital Input/Output				

r4250		TM15 set/reset time digital output 0 / TM15 t_set DO 0		
TM15	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the time to set and reset for digital output 0 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.			
Note:	DO: Digital Output			

r4250		TM17 set/reset time digital output 0 / TM17 t_set DO 0		
TM17	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the time to set and reset for digital output 0 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.			
Note:	DO: Digital Output			

r4251			
TM15 set/reset time digital output 1 / TM15 t_set DO 1			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 1 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
<hr/>			
r4251			
TM17 set/reset time digital output 1 / TM17 t_set DO 1			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 1 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
<hr/>			
r4252			
TM15 set/reset time digital output 2 / TM15 t_set DO 2			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 2 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
<hr/>			
r4252			
TM17 set/reset time digital output 2 / TM17 t_set DO 2			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 2 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		

r4253	TM15 set/reset time digital output 3 / TM15 t_set DO 3		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 3 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4253	TM17 set/reset time digital output 3 / TM17 t_set DO 3		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 3 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
r4254	TM15 set/reset time digital output 4 / TM15 t_set DO 4		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 4 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4254	TM17 set/reset time digital output 4 / TM17 t_set DO 4		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 4 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		

r4255	TM15 set/reset time digital output 5 / TM15 t_set DO 5		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 5 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		

r4255	TM17 set/reset time digital output 5 / TM17 t_set DO 5		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 5 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DO: Digital Output		

r4256	TM15 set/reset time digital output 6 / TM15 t_set DO 6		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 6 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		

r4256	TM17 set/reset time digital output 6 / TM17 t_set DO 6		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 6 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DO: Digital Output		

r4257	TM15 set/reset time digital output 7 / TM15 t_set DO 7		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 7 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4257	TM17 set/reset time digital output 7 / TM17 t_set DO 7		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 7 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
r4258	TM15 set/reset time digital output 8 / TM15 t_set DO 8		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 8 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4258	TM17 set/reset time digital output 8 / TM17 t_set DO 8		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 8 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		

r4259	TM15 set/reset time digital output 9 / TM15 t_set DO 9		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 9 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		

r4259	TM17 set/reset time digital output 9 / TM17 t_set DO 9		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 9 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DO: Digital Output		

r4260	TM15 set/reset time digital output 10 / TM15 t_set DO 10		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 10 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		

r4260	TM17 set/reset time digital output 10 / TM17 t_set DO 10		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 10 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DO: Digital Output		

r4261	TM15 set/reset time digital output 11 / TM15 t_set DO 11		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 11 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4261	TM17 set/reset time digital output 11 / TM17 t_set DO 11		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 11 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
r4262	TM15 set/reset time digital output 12 / TM15 t_set DO 12		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 12 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4262	TM17 set/reset time digital output 12 / TM17 t_set DO 12		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 12 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		

r4263			
TM15 set/reset time digital output 13 / TM15 t_set DO 13			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 13 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4263			
TM17 set/reset time digital output 13 / TM17 t_set DO 13			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 13 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
r4264			
TM15 set/reset time digital output 14 / TM15 t_set DO 14			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 14 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4264			
TM17 set/reset time digital output 14 / TM17 t_set DO 14			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 14 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		

r4265	TM15 set/reset time digital output 15 / TM15 t_set DO 15		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 15 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4265	TM17 set/reset time digital output 15 / TM17 t_set DO 15		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 15 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DO: Digital Output		
r4266	TM15 set/reset time digital output 16 / TM15 t_set DO 16		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 16 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		
r4267	TM15 set/reset time digital output 17 / TM15 t_set DO 17		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 17 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DO: Digital Output		

r4268	TM15 set/reset time digital output 18 / TM15 t_set DO 18		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 18 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		
r4269	TM15 set/reset time digital output 19 / TM15 t_set DO 19		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 19 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		
r4270	TM15 set/reset time digital output 20 / TM15 t_set DO 20		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 20 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		
r4271	TM15 set/reset time digital output 21 / TM15 t_set DO 21		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time to set and reset for digital output 21 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		

r4272	TM15 set/reset time digital output 22 / TM15 t_set DO 22		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 22 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		
r4273	TM15 set/reset time digital output 23 / TM15 t_set DO 23		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time to set and reset for digital output 23 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DO: Digital Output		
r4301	TM15 module synchronization / TM15 module sync		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Is used to synchronize the timer of Terminal Module 15 (TM15) with the system time of the DP master. Bit 12 ... 15: After synchronization with the DP master, the module sends its sign-of-life in the form of a counter. Bit 0: This SYNC signal is set if the module has aligned its time to the system time of the DP master. Bit 9: This bit is set if a fault has occurred on the module (r0945).		
r4301	TM17 module synchronization / TM17 module sync		
TM17	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Is used to synchronize the timer of Terminal Module 17 (TM17) with the system time of the DP master. Bit 12 ... 15: After synchronization with the DP master, the module sends its sign-of-life in the form of a counter. Bit 0: This SYNC signal is set if the module has aligned its time to the system time of the DP master. Bit 9: This bit is set if a fault has occurred on the module (r0945).		

r4304 TM15 status digital input 0 ... 15 / TM15 St DI 0-15

TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays status for digital input 0 ... 15 of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	ON	OFF	-
	01	DI/DO 1 (X520.3)	ON	OFF	-
	02	DI/DO 2 (X520.4)	ON	OFF	-
	03	DI/DO 3 (X520.5)	ON	OFF	-
	04	DI/DO 4 (X520.6)	ON	OFF	-
	05	DI/DO 5 (X520.7)	ON	OFF	-
	06	DI/DO 6 (X520.8)	ON	OFF	-
	07	DI/DO 7 (X520.9)	ON	OFF	-
	08	DI/DO 8 (X521.2)	ON	OFF	-
	09	DI/DO 9 (X521.3)	ON	OFF	-
	10	DI/DO 10 (X522.4)	ON	OFF	-
	11	DI/DO 11 (X521.5)	ON	OFF	-
	12	DI/DO 12 (X521.6)	ON	OFF	-
	13	DI/DO 13 (X521.7)	ON	OFF	-
	14	DI/DO 14 (X521.8)	ON	OFF	-
	15	DI/DO 15 (X521.9)	ON	OFF	-

Note: DI/DO: Bidirectional Digital Input/Output

r4304 TM17 status digital input 0 ... 15 / TM17 St DI 0-15

TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays status for digital input 0 ... 15 of Terminal Module 17 (TM17).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 0 (X520.2)	ON	OFF	-
	01	DI/DO 1 (X520.3)	ON	OFF	-
	02	DI/DO 2 (X520.5)	ON	OFF	-
	03	DI/DO 3 (X520.6)	ON	OFF	-
	04	DI/DO 4 (X520.8)	ON	OFF	-
	05	DI/DO 5 (X520.9)	ON	OFF	-
	06	DI/DO 6 (X521.2)	ON	OFF	-
	07	DI/DO 7 (X521.3)	ON	OFF	-
	08	DI/DO 8 (X521.8)	ON	OFF	-
	09	DI/DO 9 (X521.9)	ON	OFF	-
	10	DI/DO 10 (X522.2)	ON	OFF	-
	11	DI/DO 11 (X522.3)	ON	OFF	-
	12	DI/DO 12 (X522.5)	ON	OFF	-
	13	DI/DO 13 (X522.6)	ON	OFF	-
	14	DI/DO 14 (X522.8)	ON	OFF	-
	15	DI/DO 15 (X522.9)	ON	OFF	-

Note: DI/DO: Bidirectional Digital Input/Output

r4305 TM15 status digital input 16 ... 23 / TM15 St DI 16-23

TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays status for digital input 16 ... 23 of Terminal Module 15 (TM15).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI/DO 16 (X522.2)	ON	OFF	-
	01	DI/DO 17 (X522.3)	ON	OFF	-
	02	DI/DO 18 (X522.4)	ON	OFF	-
	03	DI/DO 19 (X522.5)	ON	OFF	-
	04	DI/DO 20 (X522.6)	ON	OFF	-
	05	DI/DO 21 (X522.7)	ON	OFF	-
	06	DI/DO 22 (X522.8)	ON	OFF	-
	07	DI/DO 23 (X522.9)	ON	OFF	-

Note: DI/DO: Bidirectional Digital Input/Output

r4311 TM15 edge status digital input 0 ... 7 / TM15 EdgSt DI 0-7

TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge status for digital input 0 ... 7 of Terminal Module 15 (TM15).

Assignment of the digital inputs to the bits:

DI 0: r4311.1 ... 0

DI 1: r4311.3 ... 2

DI 2: r4311.5 ... 4

DI 3: r4311.7 ... 6

DI 4: r4311.9 ... 8

DI 5: r4311.11 ... 10

DI 6: r4311.13 ... 12

DI 7: r4311.15 ... 14

Possible edge states:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> 1st edge detected

Bit x, y = 1, 0 --> 2nd edge detected

Bit x, y = 1, 1 --> both edges detected

Note: DI: Digital Input

r4311	TM17 edge status digital input 0 ... 7 / TM17 EdgSt DI 0-7		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge status for digital input 0 ... 7 of Terminal Module 17 (TM17).

Assignment of the digital inputs to the bits:

DI 0: r4311.1 ... 0

DI 1: r4311.3 ... 2

DI 2: r4311.5 ... 4

DI 3: r4311.7 ... 6

DI 4: r4311.9 ... 8

DI 5: r4311.11 ... 10

DI 6: r4311.13 ... 12

DI 7: r4311.15 ... 14

Possible edge states:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> 1st edge detected

Bit x, y = 1, 0 --> 2nd edge detected

Bit x, y = 1, 1 --> both edges detected

Note: DI: Digital Input

r4312	TM15 edge status digital input 8 ... 15 / TM15 EdgSt DI 8-15		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge status for digital input 8 ... 15 of Terminal Module 15 (TM15).

Assignment of the digital inputs to the bits:

DI 8: r4312.1 ... 0

DI 9: r4312.3 ... 2

DI 10: r4312.5 ... 4

DI 11: r4312.7 ... 6

DI 12: r4312.9 ... 8

DI 13: r4312.11 ... 10

DI 14: r4312.13 ... 12

DI 15: r4312.15 ... 14

Possible edge states:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> 1st edge detected

Bit x, y = 1, 0 --> 2nd edge detected

Bit x, y = 1, 1 --> both edges detected

Note: DI: Digital Input

r4312	TM17 edge status digital input 8 ... 15 / TM17 EdgSt DI 8-15		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge status for digital input 8 ... 15 of Terminal Module 17 (TM17).

Assignment of the digital inputs to the bits:

DI 8: r4312.1 ... 0

DI 9: r4312.3 ... 2

DI 10: r4312.5 ... 4

DI 11: r4312.7 ... 6

DI 12: r4312.9 ... 8

DI 13: r4312.11 ... 10

DI 14: r4312.13 ... 12

DI 15: r4312.15 ... 14

Possible edge states:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> 1st edge detected

Bit x, y = 1, 0 --> 2nd edge detected

Bit x, y = 1, 1 --> both edges detected

Note: DI: Digital Input

r4313	TM15 edge status digital input 16 ... 23 / TM15 EdgSt DI16-23		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the edge status for digital input 16 ... 23 of Terminal Module 15 (TM15).

Assignment of the digital inputs to the bits:

DI 16: r4313.1 ... 0

DI 17: r4313.3 ... 2

DI 18: r4313.5 ... 4

DI 19: r4313.7 ... 6

DI 20: r4313.9 ... 8

DI 21: r4313.11 ... 10

DI 22: r4313.13 ... 12

DI 23: r4313.15 ... 14

Possible edge states:

Bit x, y = 0, 0 --> no edge detection

Bit x, y = 0, 1 --> 1st edge detected

Bit x, y = 1, 0 --> 2nd edge detected

Bit x, y = 1, 1 --> both edges detected

Note: DI: Digital Input

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r4350	TM15 edge times digital input 0 / TM15 edge_t DI 0		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 0 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4350	TM17 edge times digital input 0 / TM17 edge_t DI 0		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 0 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4351	TM15 edge times digital input 1 / TM15 edge_t DI 1		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 1 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4351	TM17 edge times digital input 1 / TM17 edge_t DI 1		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 1 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4352			
TM15 edge times digital input 2 / TM15 edge_t DI 2			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 2 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4352			
TM17 edge times digital input 2 / TM17 edge_t DI 2			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 2 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		
r4353			
TM15 edge times digital input 3 / TM15 edge_t DI 3			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 3 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4353			
TM17 edge times digital input 3 / TM17 edge_t DI 3			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 3 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4354			
TM15 edge times digital input 4 / TM15 edge_t DI 4			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 4 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4354			
TM17 edge times digital input 4 / TM17 edge_t DI 4			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 4 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		
r4355			
TM15 edge times digital input 5 / TM15 edge_t DI 5			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 5 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4355			
TM17 edge times digital input 5 / TM17 edge_t DI 5			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 5 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4356			
TM15 edge times digital input 6 / TM15 edge_t DI 6			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 6 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4356			
TM17 edge times digital input 6 / TM17 edge_t DI 6			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 6 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		
r4357			
TM15 edge times digital input 7 / TM15 edge_t DI 7			
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 7 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		
r4357			
TM17 edge times digital input 7 / TM17 edge_t DI 7			
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 7 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

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r4358	TM15 edge times digital input 8 / TM15 edge_t DI 8		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 8 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4358	TM17 edge times digital input 8 / TM17 edge_t DI 8		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 8 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4359	TM15 edge times digital input 9 / TM15 edge_t DI 9		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 9 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4359	TM17 edge times digital input 9 / TM17 edge_t DI 9		
TM17	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 9 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4360	TM15 edge times digital input 10 / TM15 edge_t DI 10		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 10 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4360	TM17 edge times digital input 10 / TM17 edge_t DI 10		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 10 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4361	TM15 edge times digital input 11 / TM15 edge_t DI 11		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 11 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4361	TM17 edge times digital input 11 / TM17 edge_t DI 11		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 11 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4362	TM15 edge times digital input 12 / TM15 edge_t DI 12		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 12 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		

r4362	TM17 edge times digital input 12 / TM17 edge_t DI 12		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 12 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DI: Digital Input		

r4363	TM15 edge times digital input 13 / TM15 edge_t DI 13		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 13 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		

r4363	TM17 edge times digital input 13 / TM17 edge_t DI 13		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 13 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 µs.		
Note:	DI: Digital Input		

r4364	TM15 edge times digital input 14 / TM15 edge_t DI 14		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 14 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4364	TM17 edge times digital input 14 / TM17 edge_t DI 14		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 14 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

r4365	TM15 edge times digital input 15 / TM15 edge_t DI 15		
TM15	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 15 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4365	TM17 edge times digital input 15 / TM17 edge_t DI 15		
TM17	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 15 of Terminal Module 17 (TM17). The two times are specified as 16 bit values with a resolution of 0.25 μ s.		
Note:	DI: Digital Input		

2 Parameters

2.2 List of parameters

r4366	TM15 edge times digital input 16 / TM15 edge_t DI 16		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 16 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4367	TM15 edge times digital input 17 / TM15 edge_t DI 17		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 17 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4368	TM15 edge times digital input 18 / TM15 edge_t DI 18		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 18 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4369	TM15 edge times digital input 19 / TM15 edge_t DI 19		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 19 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 μ s.		
Note:	DI: Digital Input		

r4370	TM15 edge times digital input 20 / TM15 edge_t DI 20		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 20 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		
r4371	TM15 edge times digital input 21 / TM15 edge_t DI 21		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 21 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		
r4372	TM15 edge times digital input 22 / TM15 edge_t DI 22		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 22 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		
r4373	TM15 edge times digital input 23 / TM15 edge_t DI 23		
TM15	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the time when detecting the 1st and 2nd edge for digital input 23 of Terminal Module 15 (TM15). The two times are specified as 8 bit values with a resolution of 64 µs.		
Note:	DI: Digital Input		

p4400	TM41 encoder emulation operating mode / Enc_emulat mode		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 9674, 9676
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the operating mode for the incremental encoder emulation.		
Value:	0: SIMOTION 1: SINAMICS		
Note:	A change only becomes effective after the next boot. If value = 0: Incremental encoder emulation using speed setpoint (p1155). If value = 1: Incremental encoder emulation using encoder position setpoint (p4420).		

p4401	TM41 encoder emulation mode / Enc_emulat mode				
TM41	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9674, 9676		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	1111 0011 bin		
Description:	Sets the mode for the incremental encoder emulation.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Zero mark enable	Yes	No	9674
	01	Zero marks synchronized with zero position of absolute encoders	Yes	No	9674
	04	Activate higher actual value resolution	Yes	No	-
	05	Activate higher setpoint resolution	Yes	No	-
	06	Deactivate residual value handling in the setpoint channel	Yes	No	-
	07	Activate output frequencies greater than 750 kHz	Yes	No	-
Note:	Re bit 00, 01: This bit is used to configure the zero mark via X520. When the TM41 is operated in the SINAMICS mode (p4400 = 1), the following applies: A new zero mark search is initiated by switching in the zero mark at the TM41 (p4401.0 = 1). The zero mark is output at the TM41 as soon as it was synchronized with the zero position/zero mark of the leading encoder. For p4401.1 = 1, the following applies: The zero pulse is only output via X520 when the absolute encoder passes the zero position of the absolute position (modulo converted). For p4401.1 = 0, the following applies: The zero pulse is output via X520 compatible with previous firmware versions (< V4.3). The zero pulse is output when the TM41 (modulo converted) passes the position it was in when the 24 V supply was switched on. Re bit 07: For hardware versions A and B, this bit has no significance (output frequency = 512 kHz). For p4401.7 = 0, the following applies: The maximum output frequency is 750 kHz (from hardware version C). For p4401.7 = 1, the following applies: The maximum output frequency is 1024 kHz (from hardware version C).				

r4402.0...2		CO/BO: TM41 encoder emulation status / Enc_emulat status																							
TM41	Can be changed: - Data type: Unsigned16 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9674, 9676 Unit selection: - Expert list: 1 Factory setting -																						
Description:	Displays the status of the incremental encoder emulation on Terminal Module 41 (TM41).																								
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Zero mark enabled</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>01</td> <td>Tracks A/B enabled</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>02</td> <td>Interface encoder emulation enabled</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Zero mark enabled	Yes	No	-	01	Tracks A/B enabled	Yes	No	-	02	Interface encoder emulation enabled	Yes	No	-				
Bit	Signal name	1 signal	0 signal	FP																					
00	Zero mark enabled	Yes	No	-																					
01	Tracks A/B enabled	Yes	No	-																					
02	Interface encoder emulation enabled	Yes	No	-																					
r4403		TM41 encoder emulation operating mode active / Enc_emul mode act																							
TM41	Can be changed: - Data type: Unsigned16 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 9674, 9676 Unit selection: - Expert list: 1 Factory setting -																						
Description:	Displays the actual operating mode of Terminal Module 41 (TM41).																								
Dependency:	Refer to: p4400																								
p4404		TM41 encoder emulation controller options / Enc_emul ctrl_opt																							
TM41	Can be changed: C2(4) Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0001 bin																						
Description:	Sets the controller option for incremental encoder emulation on Terminal Module 41 (TM41). p4404.0 = 1: Control with minimum following error (pre-control active) for synchronous position and synchronous zero-mark emulation p4404.1 = 1: In the case of TTL encoders, the control response improves at slow velocities. p4404.0 = p4404.1 = 0 Control with fixed following error.																								
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Pre-control</td> <td>Active</td> <td>Inactive</td> <td>-</td> </tr> <tr> <td>01</td> <td>Pre-control with adaptation for TTL encoder</td> <td>Active</td> <td>Inactive</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Pre-control	Active	Inactive	-	01	Pre-control with adaptation for TTL encoder	Active	Inactive	-									
Bit	Signal name	1 signal	0 signal	FP																					
00	Pre-control	Active	Inactive	-																					
01	Pre-control with adaptation for TTL encoder	Active	Inactive	-																					
Note:	The parameter is only effective in the "SINAMICS" operating mode (p4400 = 1).																								

p4408	TM41 encoder emulation pulse number leading encoder / TM41 enc puls no.		
TM41	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9674, 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	16384	0
Description:	Parameters p4408 and p4418 define the position setpoint format for the TM41 (CI: p4420). The two parameters p4408 and p4418 of the TM41 must be set the same as parameters p0408 and p0418 of the encoder interconnected at connector input p4420. The zero mark is only correctly output if this condition is maintained. For p4408 = 0, the following applies: Parameters p0408 and p0418 in addition assume the function of p4408 and p4418.		
p4418	TM41 encoder emulation fine resolution leading encoder / TM41 fine res		
TM41	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	2	18	11
Description:	Parameters p4408 and p4418 define the position setpoint format for the TM41 (CI: p4420). The two parameters p4408 and p4418 of the TM41 must be set the same as parameters p0408 and p0418 of the encoder interconnected at connector input p4420. The zero mark is only correctly output if this condition is maintained. For p4408 = 0, the following applies: Parameters p0408 and p0418 in addition assume the function of p4408 and p4418.		
r4419	TM41 encoder emulation diagnostics position setpoint / TM41 Diag s_set		
TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the position setpoint after taking into account the step up / step down. The format of this parameter is defined by p0408 / p0418.		
p4420	CI: TM41 encoder emulation position setpoint / Enc_emul s_setp		
TM41	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 9676
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the incremental encoder emulation position setpoint.		
Recommend.:	The position actual value of the leading encoder in the current controller clock cycle is available in r0479. This is the reason that the following BICO interconnection should be preferably set: CI: p4420 (TM41) = r0479 (e.g. SERVO)		
Dependency:	Refer to: p4400, r4403		
Notice:	General conditions for incremental encoder emulation can be found in the following literature: SINAMICS S120 Function Manual Drive Functions		

Note: The parameter is not effective in the SIMOTION operating mode (p4400 = 0).
 An encoder actual value (r0479) can only be interconnected once on a TM41.
 For p4401.0 = 1(enable zero mark), the following applies:
 In this case, p4420 must be interconnected with r0479 of the leading encoder.
 After successful internal, automatic synchronization, the zero mark of the incremental encoder emulation is output in synchronism to the zero position/zero mark of the leading encoder.
 The zero position of the leading encoder depends on the encoder type and the selected referencing technique (p0493, p0494, p0495).

p4421	TM41 encoder emulation deadtime compensation / Enc_emul t_dead		
TM41	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 9676
	P-Group: Setpoints	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10.00	10.00	0.00

Description: Sets the deadtime compensation for incremental encoder emulation.
 This factor defines the multiplier in which the encoder position setpoint of the incremental encoder emulation is shifted depending on the velocity.

Dependency: For p4421 = 0, the deadtime compensation for the position setpoint is switched out.
 For p4421 <> 0, the deadtime compensation is taken into account as follows:
 Setpoint new = setpoint via CI: p4420 + delta s * p4421
 delta s: Position change per sampling time (p4099[3]), internally smoothed
 Refer to: p4400

Note: The parameter is not effective in the SIMOTION operating mode (p4400 = 0).

p4422	TM41 encoder emulation position setpoint inversion / Enc_emul s_set inv		
TM41	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Setting to invert the position setpoint for Terminal Module 41 (TM41).
 0 -> Position setpoint (CI: p4420) is evaluated as normal.
 1 -> Position setpoint (CI: p4420) is processed inverted.

Dependency: Refer to: p4420

p4423	TM41 encoder emulation standstill adaptation / Enc_standst_adapt		
TM41	Can be changed: C2(4)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9676
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2000	4

Description: Sets standstill adaptation on Terminal Module 41 (TM41).
 p4423 is used to specify the number of clock cycles (one clock cycle = p4099[3]) used for encoder standstill detection. Once this time has elapsed, any potential deviation is compensated when adaptation is active.
 Parameter value = 0: adaptation inactive
 Parameter value > 0: adaptation active

Dependency: Refer to: r4403, p4404, p4420

2 Parameters

2.2 List of parameters

Danger:

The option p4404.1 = 1 is only effective if TM41 DAC is being used.

If the possibility of a TM41 DAC (new) being replaced by a TM41 SAC (old) cannot be excluded, this option should not be set.

TM41 SAC: order no. = 6SL3055-0AA00-3PA0

TM41 DAC: order no. = 6SL3055-0AA00-3PA1

Note:

The parameter is only effective in the SINAMICS operating mode (p4400 = 1).

The parameter value must be assigned a value of 4 or more to ensure that the system functions properly.

This parameter is only relevant in the following cases:

- TTL encoder is available

- the controller option "Pre-control with adaptation for TTL encoder" has been activated (p4404.1 = 1)

p4426**TM41 encoder emulation pulses for zero mark / Enc_emul pulses ZM**

TM41

Can be changed: C2(4), U, T**Calculated:** -**Access level:** 3**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** 9674, 9676**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

16384

0

Description:

Sets pulse number to output the zero mark for the incremental encoder simulation/emulation.

Example:

p0408 = 2048 (encoder pulses)

p4426 = 512 (pulses for the zero mark)

--> Position direction: The zero mark is output after 512 pulses.

--> Negative direction: The zero mark is output after 1536 pulses.

Dependency:

Refer to: p0408

Note:

The pulses for the zero mark (p4426) must be less than the encoder pulse number (p0408).

r4427**TM41 encoder emulation zero mark position / TM41 NM_position**

TM41

Can be changed: -**Calculated:** -**Access level:** 4**Data type:** Integer32**Dyn. index:** -**Func. diagram:** -**P-Group:** Encoder**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the position of the next zero mark in a positive traversing direction.

The format of this parameter is defined by p0408 / p0418 (the same as the position actual value Xact1).

p4600[0...n]**Motor temperature sensor 1 sensor type / Temp_sens 1 type**SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC**Can be changed:** C2(3), U, T**Calculated:** -**Access level:** 2**Data type:** Integer16**Dyn. index:** EDS, p0140**Func. diagram:** 8016**P-Group:** Motor**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

32

0

Description:

Sets the sensor type of the first temperature sensor for the motor temperature monitoring.

Value:

0: No sensor

10: PTC fault

11: PTC alarm

12: PTC alarm & timer

20: KTY84

30: Bimetallic NC contact fault

31: Bimetallic NC contact alarm

32: Bimetallic NC contact alarm & timer

Dependency:

Refer to: r0458, p0600, p0601

Note: This parameter is effective only when p0601 = 10.
 PTC thermistor: Tripping resistance = 1650 Ohm
 Information on using temperature sensors is provided in the following literature:
 - hardware description of the appropriate components
 - SINAMICS S120 Commissioning Manual

p4601[0...n] Motor temperature sensor 2 sensor type / Temp_sens 2 type

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	0

Description: Sets the sensor type of the second temperature sensor for the motor temperature monitoring.

Value:

0:	No sensor
10:	PTC fault
11:	PTC alarm
12:	PTC alarm & timer
20:	KTY84
30:	Bimetallic NC contact fault
31:	Bimetallic NC contact alarm
32:	Bimetallic NC contact alarm & timer

Dependency: Refer to: r0458, p0600, p0601

Note: This parameter is effective only when p0601 = 10.
 Terminals for KTY84: X200.1, X200.2
 PTC thermistor: Tripping resistance = 1650 Ohm
 Information on using temperature sensors is provided in the following literature:
 - hardware description of the appropriate components
 - SINAMICS S120 Commissioning Manual

p4602[0...n] Motor temperature sensor 3 sensor type / Temp_sens 3 type

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	0

Description: Sets the sensor type of the third temperature sensor for the motor temperature monitoring.

Value:

0:	No sensor
10:	PTC fault
11:	PTC alarm
12:	PTC alarm & timer
20:	KTY84
30:	Bimetallic NC contact fault
31:	Bimetallic NC contact alarm
32:	Bimetallic NC contact alarm & timer

Dependency: Refer to: r0458, p0600, p0601

Note: This parameter is effective only when p0601 = 10.
 Terminals for PTC triplet and bimetallic: X200.3, X200.4
 PTC thermistor: Tripping resistance = 1650 Ohm
 Information on using temperature sensors is provided in the following literature:
 - hardware description of the appropriate components
 - SINAMICS S120 Commissioning Manual

p4603[0...n]	Motor temperature sensor 4 sensor type / Temp_sens 4 type		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	0
Description:	Sets the sensor type of the fourth temperature sensor for the motor temperature monitoring.		
Value:	0: No sensor 10: PTC fault 11: PTC alarm 12: PTC alarm & timer 20: KTY84 30: Bimetallic NC contact fault 31: Bimetallic NC contact alarm 32: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0458, p0600, p0601		
Note:	This parameter is effective only when p0601 = 10. Terminals for PTC triplet: X200.5, X200.6 PTC thermistor: Tripping resistance = 1650 Ohm Information on using temperature sensors is provided in the following literature: - hardware description of the appropriate components - SINAMICS S120 Commissioning Manual		

p4610[0...n]	Motor temperature sensor 1 sensor type MDS / Temp sens1 typ MDS		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	10
Description:	Sets the sensor type of the first temperature sensor for the motor temperature monitoring.		
Value:	0: No sensor 10: PTC fault 11: PTC alarm 12: PTC alarm & timer 20: KTY84, PT100, PT1000 30: Bimetallic NC contact fault 31: Bimetallic NC contact alarm 32: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0458, p0600, p0601		
Note:	This parameter is effective only when p0601 = 11. PTC thermistor: Tripping resistance = 1650 Ohm Information on using temperature sensors is provided in the following literature: - hardware description of the appropriate components - SINAMICS S120 Commissioning Manual		

p4611[0...n]	Motor temperature sensor 2 sensor type MDS / Temp sens2 typ MDS		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	10
Description:	Sets the sensor type of the second temperature sensor for the motor temperature monitoring.		
Value:	0: No sensor 10: PTC fault 11: PTC alarm 12: PTC alarm & timer 20: KTY84, PT100, PT1000 30: Bimetallic NC contact fault 31: Bimetallic NC contact alarm 32: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0458, p0600, p0601		
Note:	This parameter is effective only when p0601 = 11. PTC thermistor: Tripping resistance = 1650 Ohm Information on using temperature sensors is provided in the following literature: - hardware description of the appropriate components - SINAMICS S120 Commissioning Manual		

p4612[0...n]	Motor temperature sensor 3 sensor type MDS / Temp sens3 typ MDS		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T	Calculated: -	Access level: 2
	Data type: Integer16	Dyn. index: MDS, p0130	Func. diagram: 8016
	P-Group: Motor	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	32	10
Description:	Sets the sensor type of the third temperature sensor for the motor temperature monitoring.		
Value:	0: No sensor 10: PTC fault 11: PTC alarm 12: PTC alarm & timer 20: KTY84, PT100, PT1000 30: Bimetallic NC contact fault 31: Bimetallic NC contact alarm 32: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0458, p0600, p0601		
Note:	This parameter is effective only when p0601 = 11. PTC thermistor: Tripping resistance = 1650 Ohm Information on using temperature sensors is provided in the following literature: - hardware description of the appropriate components - SINAMICS S120 Commissioning Manual		

p4613[0...n]	Motor temperature sensor 4 sensor type MDS / Temp sens4 typ MDS		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(3), U, T Data type: Integer16 P-Group: Motor Not for motor type: - Min 0	Calculated: - Dyn. index: MDS, p0130 Units group: - Scaling: - Max 32	Access level: 2 Func. diagram: 8016 Unit selection: - Expert list: 1 Factory setting 10
Description:	Sets the sensor type of the fourth temperature sensor for the motor temperature monitoring.		
Value:	0: No sensor 10: PTC fault 11: PTC alarm 12: PTC alarm & timer 20: KTY84, PT100, PT1000 30: Bimetallic NC contact fault 31: Bimetallic NC contact alarm 32: Bimetallic NC contact alarm & timer		
Dependency:	Refer to: r0458, p0600, p0601		
Note:	This parameter is effective only when p0601 = 11. PTC thermistor: Tripping resistance = 1650 Ohm Information on using temperature sensors is provided in the following literature: - hardware description of the appropriate components - SINAMICS S120 Commissioning Manual		

r4620[0...3]	Motor temperature measured / Mot_temp meas		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: - Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the actual temperature in the motor measured through temperature channels 1 ... 4.		
Index:	[0] = Temperature channel 1 [1] = Temperature channel 2 [2] = Temperature channel 3 [3] = Temperature channel 4		
Note:	For a value not equal to -200.0 °C, the following applies: - this temperature display is valid. - a KTY sensor is connected. For a value equal to -200.0 °C, the following applies: - this temperature display is not valid (temperature sensor error). - A PTC sensor or bimetallic NC contact is connected. - the temperature sensor evaluation is de-activated (p0600 = 0 or p0601 = 0). - the sensor channel is de-activated (p460x = 0 or p461x = 0).		

r4640[0...95]	Encoder diagnostics state machine / Enc diag stat_ma		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the encoder diagnostics for the PROFIdrive interface.		
p4641[0...2]	OEM encoder diagnostic signal selection / OEM enc diag sel		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Trace functionality for OEM encoder manufacturers.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
p4650	Encoder functional reserve component number / Enc fct_res num		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 399	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number (p0141) of the encoder whose functional reserve is to be displayed (r4651).		
Dependency:	Refer to: r4651		
r4651[0...3]	Encoder functional reserve / Enc fct_reserve		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the functional reserve of the encoder selected via p4650. 0 ... 25 %: The function limit has been reached. A service is recommended. 26 ... 100 %: The encoder is working in the specified range.		
Index:	[0] = Function reserve 1 [1] = Function reserve 2 [2] = Function reserve 3 [3] = Function reserve 4		
Dependency:	Refer to: p4650		
Note:	Value = 999 means: - the component specified in p4650 is not connected - the encoder does not support the display of the functional reserve		

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p4652	XIST1_ERW reset mode / XIST1_ERW res mode		
ENC	Can be changed: C1(3) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the mode to reset the actual value in XIST_ERW (CO: r4653).		
Value:	0: Inactive 1: Reset with zero mark 2: Reset with BICO 3: Reset with selected zero mark		
Dependency:	Refer to: r4653, r4654, p4655		
Note:	If value = 1: The value in XIST1_ERW is reset when passing every zero mark. If value = 2: The value in XIST1_ERW is reset with a 0/1 edge via binector input p4655. If value = 3: The value in XIST1_ERW is reset after a 0/1 edge via binector input p4655 when passing the next zero mark.		
<hr/>			
p4652[0...2]	XIST1_ERW reset mode / XIST1_ERW res mode		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1(3) Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the mode to reset the actual value in XIST_ERW (CO: r4653).		
Value:	0: Inactive 1: Reset with zero mark 2: Reset with BICO 3: Reset with selected zero mark		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: r4653, r4654, p4655		
Note:	If value = 1: The value in XIST1_ERW is reset when passing every zero mark. If value = 2: The value in XIST1_ERW is reset with a 0/1 edge via binector input p4655. If value = 3: The value in XIST1_ERW is reset after a 0/1 edge via binector input p4655 when passing the next zero mark.		
<hr/>			
r4653	CO: XIST1_ERW actual value / XIST1_ERW actual		
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the actual value XIST1_ERW.		
Dependency:	Refer to: p4652, r4654, p4655		

r4653[0...2]	CO: XIST1_ERW actual value / XIST1_ERW actual			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and connector output for the actual value XIST1_ERW.			
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3			
Dependency:	Refer to: p4652, r4654, p4655			
r4654.0	CO/BO: XIST1_ERW status / XIST1_ERW stat			
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and binector output to reset XIST1_ERW.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	XIST1_ERW reset	High	Low
FP				-
Dependency:	Refer to: p4652, r4653, p4655			
Note:	The reset of XIST1_ERW is initiated via binector input p4655. Binector output r4654 is reset with a 0 signal from binector input p4655.			
r4654.0...16	CO/BO: XIST1_ERW status / XIST1_ERW stat			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and binector output to reset XIST1_ERW.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Encoder 1 XIST1_ERW reset	High	Low
	08	Encoder 2 XIST1_ERW reset	High	Low
	16	Encoder 3 XIST1_ERW reset	High	Low
FP				-
Dependency:	Refer to: p4652, r4653, p4655			
Note:	The reset of XIST1_ERW is initiated via binector input p4655. Binector output r4654 is reset with a 0 signal from binector input p4655.			
p4655	BI: XIST1_ERW reset signal source / XIST1_ERW resS_src			
ENC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source to reset XIST1_ERW (CO: r4653).			
Dependency:	Refer to: p4652, r4653, r4654			

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Note: The reset of XIST1_ERW depends on the selected mode (p4652).

p4655[0...2]	BI: XIST1_ERW reset signal source / XIST1_ERW resS_src		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 / Binary P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 4750 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source to reset XIST1_ERW (CO: r4653).		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p4652, r4653, r4654		
Note:	The reset of XIST1_ERW depends on the selected mode (p4652).		

p4660	Sensor Module filter bandwidth / SM Filt_bandw		
ENC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [kHz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20000.00 [kHz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [kHz]
Description:	Sets the filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos). The value set on the Sensor Module is displayed in r4661. The Sensor Module hardware only supports the following values: - 0: The Sensor Module's default is used. - 50 kHz - 170 kHz - 500 kHz - Unlimited: Only the bandwidth of the operational amplifier is effective.		
Dependency:	Refer to: r4661		
Note:	A value of zero is displayed if an encoder is not present.		

p4660[0...2]	Sensor Module filter bandwidth / SM Filt_bandw		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [kHz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 20000.00 [kHz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [kHz]
Description:	Sets the filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos). The value set on the Sensor Module is displayed in r4661. The Sensor Module hardware only supports the following values: - 0: The Sensor Module's default is used. - 50 kHz - 170 kHz - 500 kHz - Unlimited: Only the bandwidth of the operational amplifier is effective.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: r4661		
Note:	A value of zero is displayed if an encoder is not present.		

r4661	Sensor Module filter bandwidth display / SM Filt_bandw disp		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kHz]	- [kHz]	- [kHz]
Description:	Display of the effective filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos). The bandwidth of the filter is set using p4660.		
Dependency:	Refer to: p4660		
Note:	A value of zero is displayed if an encoder is not present.		
r4661[0...2]	Sensor Module filter bandwidth display / SM Filt_bandw disp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kHz]	- [kHz]	- [kHz]
Description:	Display of the effective filter bandwidth for Sensor Module SMx10 (resolver) and SMx20 (sin/cos). The bandwidth of the filter is set using p4660.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p4660		
Note:	A value of zero is displayed if an encoder is not present.		
p4662[0...n]	Encoder characteristic type / Enc char_type		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4)	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: EDS, p0140	Func. diagram: -
	P-Group: Encoder	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the characteristic type. For non-linear sensors, the interrelationship between the signal voltage and the position can be defined using a third degree polynomial.		
Value:	0: Characteristic inactive 1: Characteristic polynomial third degree		
Dependency:	Refer to: p4663, p4664, p4665, p4666		
Note:	If value = 1: A third degree polynomial is defined as follows: $F(x) = K3 * x^3 + K2 * x^2 + K1 * x + K0$ Coefficients K0 ... K3 should be defined and entered into p4663 ... p4666. The sensor range is emulated to $x = -0.5 \dots +0.5$.		

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p4663[0...n]	Encoder characteristic K0 / Enc char K0			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Setting for coefficient K0 to calculate the characteristic (p4662).			
Dependency:	Refer to: p4662, p4664, p4665, p4666			
p4664[0...n]	Encoder characteristic K1 / Enc char K1			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Setting for coefficient K1 to calculate the characteristic (p4662).			
Dependency:	Refer to: p4662, p4663, p4665, p4666			
p4665[0...n]	Encoder characteristic K2 / Enc char K2			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Setting for coefficient K2 to calculate the characteristic (p4662).			
Dependency:	Refer to: p4662, p4663, p4664, p4666			
p4666[0...n]	Encoder characteristic K3 / Enc char K3			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Setting for coefficient K3 to calculate the characteristic (p4662).			
Dependency:	Refer to: p4662, p4663, p4664, p4665			
p4670[0...n]	Analog sensor configuration / Ana_sens config			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 0000 0000 0000 0000 bin	
Description:	Sets the configuration for evaluation on the analog sensor.			
Bit field:	Bit	Signal name	1 signal	0 signal
	06	Set velocity to 0	Yes	No
	08	Pos val range	0.0 / 1.0 pulse	-0.5 / +0.5 pulse
				FP

09	Fault/alarm messages	Alarm	Fault	-
10	Channel B act	Yes	No	-
11	Channel A act	Yes	No	-
13	Commutation angle constant	Yes	No	-
14	Suppress faults	Yes	No	-
31	Extrapolation	ON	OFF	-

Notice:

Re bit 06:
Setting the bit sets the velocity actual value (r0061) permanently to 0.

Re bit 13:
Setting the bit sets the commutation angle permanently to the commutation angle offset (p0431).

Note:

Re bit 09:
A setting of bit = 0 will trigger a fault for the relevant channel if the actual value is invalid.
A setting of bit = 1 will trigger an alarm for the relevant channel if the actual value is invalid.

Re bit 10, 11:
If both channels are activated, the actual value is generated from the mean value of both channels. If a channel fails (actual value invalid), it is not included when the mean value is generated.

Re bit 14:
The bit is only evaluated for encoder 1. Otherwise no effect.

p4671[0...n]**Analog sensor input / Ana_sens inp**

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer16 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 3	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
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Description:

Sets the input circuit for the analog sensor.

Value:

0: Differential
1: Single-ended A, B
2: Single-ended A*, B*
3: Single-ended A, B sensitive

Note:

p4671 = 0:
The two signals on a track are evaluated differentially.
p4671 = 1:
Only the non-inverted signal on a track is evaluated.
p4671 = 2:
Only the inverted signal on a track is evaluated.
p4671 = 3:
Only the non-inverted signal on a track (high resolution) is evaluated.

p4672[0...n]**Analog sensor channel A voltage at actual value zero / Ana_sens A U at 0**

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -10.0000 [V]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10.0000 [V]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0000 [V]
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Description:

Sets the voltage when the connected sensor is at actual value zero.
At this voltage channel A supplies an actual value of zero.

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p4673[0...n]	Analog sensor channel A voltage per encoder period / Ana_sens A U/per
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -10.0000 [V]
	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10.0000 [V]
	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.0000 [V]
Description:	Sets the output voltage range to be mapped for the connected analog sensor. The voltage range is determined by the following parameters: - p4672 (voltage at actual value 0) - p4673 (voltage per encoder period)
Note:	The minimum actual value which can be mapped is equal to p4672 - p4673/2. The maximum actual value which can be mapped is equal to p4672 + p4673/2.

p4674[0...n]	Analog sensor channel B voltage at actual value zero / Ana_sens B U at 0
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -10.0000 [V]
	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10.0000 [V]
	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0000 [V]
Description:	Sets the voltage when the connected sensor is at actual value zero. At this voltage channel B supplies an actual value of zero.

p4675[0...n]	Analog sensor channel B voltage per encoder period / Ana_sens B U/per
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -10.0000 [V]
	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10.0000 [V]
	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.0000 [V]
Description:	Sets the output voltage range to be mapped for the connected analog sensor. The voltage range is determined by the following parameters: - p4674 (voltage at actual value 0) - p4675 (voltage per encoder period)
Note:	The minimum actual value which can be mapped is equal to p4674 - p4675/2. The maximum actual value which can be mapped is equal to p4674 + p4675/2.

p4676[0...n]	Analog sensor range limit threshold / Ana_sens lim thr
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]
	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 100.0 [%]
	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the threshold for limit monitoring of the absolute actual value on the analog sensor. If this threshold is overshoot by the actual value of a channel, a corresponding fault/alarm (p4670.9) is output.
Dependency:	Refer to: p4673, p4675

p4677[0...n]	Analog sensor LVDT configuration / Ana_sens LVDT conf			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Sets the configuration for LVDT mode on the analog sensor.			
Bit field:	Bit	Signal name	1 signal	0 signal FP
	00	LVDT ON	Yes	No -
	01	Track B excitation	Yes	No -
	02	Fixed value amplitude	Yes	No -
	03	Fixed value amplitude and phase	Yes	No -
p4678[0...n]	Analog sensor LVDT ratio / An_sens LVDT ratio			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 200.00 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50.00 [%]	
Description:	Sets the ratio for the LVDT sensor.			
p4679[0...n]	Analog sensor LVDT phase / An_sens LVDT ph			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4), T Data type: FloatingPoint32 P-Group: Encoder Not for motor type: - Min -360.00 [°]	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 360.00 [°]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [°]	
Description:	Sets the phase for the LVDT sensor.			
p4680[0...n]	Zero mark monitoring tolerance permissible / ZM_monit tol perm			
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 1000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4	
Description:	Sets the permissible tolerance in encoder pulses for the zero mark distance in the context of zero mark monitoring. Causes fault F3x100 to appear less frequently.			

p4681[0...n]	Zero mark monitoring tolerance window limit 1 positive / ZM tol lim 1 pos		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 1000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the positive tolerance window in encoder pulses for limit 1 for the zero mark monitoring. If the deviation is less than this limit, then the pulse number is not corrected. If it is higher than this limit, fault F3x131 is triggered. If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688). The accumulator can be de-activated using p0437.7.		
Dependency:	Refer to: p0437, p4688		
Note:	This monitoring is activated by setting p0437.2 = 1 (position actual value correction). The positive limit describes additional pulses due to EMC.		

p4682[0...n]	Zero mark monitoring tolerance window limit 1 negative / ZM tol lim 1 neg		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer32 P-Group: Encoder Not for motor type: - Min -1001	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 0	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -1001
Description:	Sets the negative tolerance window in encoder pulses for limit 1 for the zero mark monitoring. If the deviation is less than this limit, the PPR is not corrected. If it is higher than this limit, fault F3x131 is triggered. If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688). The accumulator can be de-activated using p0437.7.		
Dependency:	Refer to: p0437, p4681, p4688		
Note:	This monitoring is activated by setting p0437.2 = 1 (position actual value correction). For a set value = -1001, the negated value of p4681 is effective. The negative limit describes the pulses lost due to a covered glass panel in the incremental encoder.		

p4683[0...n]	Zero mark monitoring tolerance window alarm threshold positive / ZM tol A_thr pos		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 100000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the positive tolerance window in encoder pulses for limit 2 for the zero mark monitoring. If the zero mark deviation is higher than the tolerance set in p4681 and p4682 and fault F3x131 is re-parameterized to alarm (A) or no message (N), the accumulator p4688 is compared with this parameter and, if applicable, alarm A3x422 is output for 5 seconds.		
Dependency:	Refer to: p0437, p4681, p4682, p4688		
Note:	Zero mark monitoring is activated by setting p0437.2 = 1 (position actual value correction).		

p4684[0...n]	Zero mark monitoring tolerance window alarm threshold negative / ZM tol A_thr neg		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Integer32 P-Group: Encoder Not for motor type: - Min -100001	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 0	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -100001
Description:	Sets the negative tolerance window in encoder pulses for limit 2 for the zero mark monitoring. If the zero mark deviation is higher than the tolerance set in p4681 and p4682 and fault F3x131 is re-parameterized to alarm (A) or no message (N), the accumulator p4688 is compared with this parameter and, if applicable, alarm A3x422 is output for 5 seconds.		
Dependency:	Refer to: p0437, p4683, p4688		
Note:	Zero mark monitoring is activated by setting p0437.2 = 1 (position actual value correction). For a set value = -100001, the negated value of p4683 is effective.		
p4685[0...n]	Speed actual value mean value generation / n_act mean val		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 20	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the number of current controller clock cycles for mean value generation of the speed actual value.		
Note:	Value = 0, 1: No mean value generation. Higher values also mean higher dead times for the speed actual value.		
p4686[0...n]	Zero mark minimum length / ZM min length		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(4) Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min 0	Calculated: - Dyn. index: EDS, p0140 Units group: - Scaling: - Max 10	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the minimum length for the zero mark in 1/4 encoder pulses.		
Dependency:	Refer to: p0425, p0437		
Note:	The value for the minimum length of the zero mark must be set less than p0425. The parameter is activated using p0437.1 = 1 (zero mark edge detection).		
p4688	CO: Zero mark monitoring differential pulse count / ZM diff_pulse qty		
ENC	Can be changed: T Data type: Integer32 P-Group: - Not for motor type: - Min -2147483648	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Displays the number of differential pulses for the zero mark monitoring that have accumulated. If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688).		
Dependency:	Refer to: p4681, p4682, p4683, p4684		
Note:	The display can only be reset to zero.		

2 Parameters

2.2 List of parameters

p4688[0...2]	CO: Zero mark monitoring differential pulse count / ZM diff_pulse qty		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer32 P-Group: - Not for motor type: - Min -2147483648	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Displays the number of differential pulses for the zero mark monitoring that have accumulated. If fault F3x131 is re-parameterized to alarm (A) or no message (N), the encoder pulses which have not been corrected are added to the accumulator (p4688).		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Dependency:	Refer to: p4681, p4682, p4683, p4684		
Note:	The display can only be reset to zero.		
r4689	CO: Squarewave encoder diagnostics / Sq-wave enc diag		
ENC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the encoder status according to PROFIdrive for a squarewave encoder.		
Note:	After alarm A3x422 is output, this parameter is set for 100 ms.		
r4689[0...2]	CO: Squarewave encoder diagnostics / Sq-wave enc diag		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Encoder Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the encoder status according to PROFIdrive for a squarewave encoder.		
Index:	[0] = Encoder 1 [1] = Encoder 2 [2] = Encoder 3		
Note:	After alarm A3x422 is output, this parameter is set for 100 ms.		
p4690	SMI spare part component number / SMI comp_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 399	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number for the SMI/DQI for which motor and/or encoder data should be saved, deleted or downloaded.		
Dependency:	Refer to: p4691, p4692, p4693		
Note:	DQI: DRIVE-CLiQ Sensor Integrated SMI: SINAMICS Sensor Module Integrated		

p4691		SMI spare part save/download data / Save/DL SMI data	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Integer16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 39	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	<p>Setting for the saving/downloading/deletion of motor and/or encoder data for the component specified in p4690 (SMI/DQI).</p> <p>A backup of this data can be saved to non-volatile memory. The backup procedure is performed automatically as part of the function for saving to non-volatile memory (p0977 = 1 or "Copy RAM to ROM"). If a part is replaced, the saved data can be reloaded.</p> <p>Procedure:</p> <p>p4690 = set component number p4691 = 1, 2, 30: Set the required procedure (save/download/delete). p4691 = 9, 10, 36: Feedback signal on successful completion of the procedure. p4691 = 11... 22, 37, 38: Error values if the procedure could not be executed successfully.</p>		
Value:	0: Inactive 1: Save SMI data 2: Download SMI data 9: SMI data downloaded and POWER ON required for component 10: SMI data backup complete 11: SMI data backup for selected component not found 12: Selected component not available or not connected 13: Insufficient memory space for backup 14: Format of saved data is incompatible 15: Transfer fault during data download 16: Transfer fault during data backup 17: Data backup does not match parameterized encoder/motor 18: Data backup directory not permissible 19: Component already contains data 20: Component does not contain any data 21: Component is not an SMI or a DQI 22: SMI data cannot be downloaded for component 30: Delete SMI data 35: Confirmation of SMI data delete required 36: SMI data deleted and POWER ON required for component 37: Access level not sufficient for delete 38: Delete SMI data not permitted for component 39: SMI data for component cannot be deleted		
Dependency:	Refer to: p4690, p4692, p4693		
Notice:	Once SMI/DQI data has been deleted or downloaded successfully, the component has to be powered up.		
Note:	SMI: SINAMICS Sensor Module Integrated DQI: DRIVE-CLiQ Sensor Integrated Help for error value = 11: - Save the data for the original SMI on the memory card. - Use an SMI with a suitable hardware version. Help for error value = 12: - Set the correct component number or connect the component. Help for error value = 13: - Use a memory card with more memory space. Help for error value = 14: - Create a data backup on the memory card corresponding to the SMI type. Help for error value = 15: - Check the DRIVE-CLiQ wiring for the component. Help for error value = 16: - Check the DRIVE-CLiQ wiring for the component.		

- Help for error value = 17:
 - Save the data for the original SMI on the memory card.
- Help for error value = 18:
 - Set parameter p4693 to an appropriate value.
- Help for error value = 19:
 - Perform an SMI delete or use a blank SMI.
- Help for error value = 20:
 - Use an SMI that is not blank.
- Help for error value = 21:
 - Set the correct component number (p4690).
- Note for error value = 22:
 - Data cannot be downloaded for component.
- Help for error value = 35:
 - Reset parameter p4691 to 30.
- Help for error value = 37:
 - Set the access level to Expert or higher.
- Help for error value = 38:
 - Insert the SMI/DQI into the actual topology as an additional component (component number >= 200).
 - Set the component number from the actual topology (p4690 >= 200).
 - Set the correct component number (p4690 >= 200).
- Note for error value = 39:
 - SMI already deleted or too old. Delete not possible.

p4692

SMI spare part save data of all SMIs / Save SMI data

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Integer16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 29	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
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Description:

Setting to back up the data of all SMIs and DQIs featured in the target topology.

Value:

- 0: Inactive
- 1: Save data of all SMIs and DQIs
- 10: Save all data successful
- 13: Insufficient memory space for backup
- 16: Transfer fault during data backup
- 20: Component does not contain any data
- 29: Not all components from target topology saved

Note:

SMI: SINAMICS Sensor Module Integrated
 p4692 = 10: Automatic on successful completion of backup procedure.
 p4692 = 13, 16, 20, 29: Error values if the procedure could not be executed successfully.
 The procedure must be repeated if the data save operation was interrupted (e.g. if the power supply voltage failed).
 Help for error value = 13:
 - Use a memory card with more memory space.
 Help for error value = 16:
 - check the DRIVE-CLiQ wiring.
 Help for error value = 20:
 - Use an SMI that is not blank.
 Help for error value = 29:
 - Check and correct the target and actual topologies for the SMIs.
 - Repeat the save procedure.

p4693[0...1]		SMI spare part data backup directory / SMI dat_bkup dir		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 399	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the directory for downloading and saving data. Example: The SMI has the component number 5 and the SMI data (motor/encoder data) is to be stored in subdirectory C205. --> p4690 = 5, p4693[0] = 205, p4691 = 1 [0] = Subdirectory selection [1] = Reserved			
Index:	Refer to: p4691, r4694			
Dependency:	If p4693[0] is not equal to 0 and p4693[0] is not equal to p4690, the following applies: - Only a number >= 200 may be selected for the subdirectory when saving. - In the case of downloads, a selection for the subdirectory may only be made for an SMI/DQI with a component number >= 200 (preliminary component number) (p4690 >= 200).			
Notice:	DQI: DRIVE-CLiQ Sensor Integrated SMI: SINAMICS Sensor Module Integrated Re index 0: This index is used to select the subdirectory for saving and downloading data. The motor order number (MLFB) of the corresponding data backup is displayed in r4694. For p4693[0] = 0, the following applies: The directory is determined by the setting of p4690.			

r4694[0...19]		SMI spare part data backup motor order number / SMI dat_bkup MLFB		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the motor order number (MLFB) of the data backup selected with p4693.			
Dependency:	Refer to: p4691, p4692			
Caution:	If the selected subdirectory contains a number of data sets, "More Datasets" is displayed in r4694[0...19]. If there is no SMI data (motor/encoder data) in the selected subdirectory or if the selected subdirectory does not exist, the following applies: - The number of the next subdirectory located is displayed. - This subdirectory is not checked for valid SMI data. - If another subdirectory cannot be located, nothing is displayed in r4694[0...19].			
Note:	SMI: SINAMICS Sensor Module Integrated			

2 Parameters

2.2 List of parameters

p4700[0...1]	Trace control / Trace control			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Setting to control the trace function.			
Value:	0: Stop trace 1: Start trace			
Index:	[0] = Trace 0 [1] = Trace 1			
p4701	Measuring function control / Meas fct ctrl			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Setting to control the measurement function.			
Value:	0: Stop measuring function 1: Start measuring function 2: Measuring function check parameterization 3: Start measuring function without enable signals			
p4703[0...1]	Trace options / Trace options			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin	
Description:	Sets the options for the trace.			
Index:	[0] = Trace 0 [1] = Trace 1			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Automatically start trace with time slices	Yes	No
FP				-
Dependency:	Refer to: p4700			
Note:	Re bit 00: 0: The trace starts with p4700 as before. 1: When powering up, the trace starts immediately with the saved parameter settings with the start of the time slices.			

r4705[0...1]		Trace status / Trace status	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the actual status of the trace.		
Value:	0: Trace inactive 1: Trace is recording presamples 2: Trace is waiting for trigger event 3: Trace is recording 4: Recording (trace) ended		
Index:	[0] = Trace 0 [1] = Trace 1		

r4706		Measuring function status / Meas fct status	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the actual status of the measuring function.		
Value:	0: Measurement function inactive 1: Measuring function parameterization checked 2: Measuring function waits for stabilizing time 3: Measuring function recording (tracing) 4: Measuring function trace ended with error 5: Measuring function trace successfully completed		

p4707		Measurement function configuration / Meas fct config	
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Setting to configure the measurement function.		
Value:	0: Standard 1: Free meas fct		
Dependency:	The parameter cannot be changed when the measurement function has been started (r4706 = 2, 3).		
Note:	This parameter involves the free measuring functions and is only active for p4810=6. For value = 0: The free measuring function is parameterized with master control. For value = 1: The free measuring function is parameterized without master control.		

r4708[0...1]	Trace memory space required / Trace mem required		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the required memory in bytes for the actual parameterization.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Refer to: r4799		

r4709[0...1]	Trace memory space required for measuring functions / Trace mem required		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the required memory in bytes for the actual parameterization. This applies, if the trace for the measurement functions is used.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Refer to: r4799		

p4710[0...1]	Trace trigger condition / Trace Trig_cond		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 2
Description:	Sets the trigger condition for the trace.		
Value:	1: Immediate trace start 2: Positive edge 3: Negative edge 4: Entry to hysteresis band 5: Leaving hysteresis band 6: Trigger at bit mask 7: Start with function generator 8: Trigger at bit mask with edge		
Index:	[0] = Trace 0 [1] = Trace 1		

p4711[0...5]	Trace trigger signal / Trace trig_signal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the trigger signal for the trace.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
Dependency:	Only effective when p4710 does not equal 1.		
Note:	It only makes sense to trace the PINs using the commissioning software. For index 2(4) and 3(5) equal to zero, index 0(1) can only be written and vice versa. Re index 0 ... 1: Here, the trigger signal for trace 0 or 1 is entered as parameter in the BICO format. For trace with a physical address (p4789), the data type of the trigger signal is set here. Re index 2 ...3: The triggering PIN for trace 0 is entered here. Index 2 bit 31 ... 16: Number of the Drive Object (DO), bit 15 ... 0: Number of the chart Index 3 bit 31 ... 16: Number of the block, bit 15 ... 0: Number of the PIN Re index 4 ... 5: The triggering PIN for trace 1 is entered here. Index 4 bit 31 ... 16: Number of the Drive Object (DO), bit 15 ... 0: Number of the chart Index 5 bit 31 ... 16: Number of the block, bit 15 ... 0: Number of the PIN		
p4712[0...1]	Trace trigger threshold / Trace trig_thresh		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -340.28235E36	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.00
Description:	Sets the trigger threshold for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Only effective when p4710 = 2, 3.		
p4713[0...1]	Trace tolerance band trigger threshold 1 / Trace trig_thr 1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -340.28235E36	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.00
Description:	Sets the first trigger threshold for trigger via tolerance band.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Only effective when p4710 = 4, 5.		

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p4714[0...1]	Trace tolerance band trigger threshold 2 / Trace trig thr 2
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -340.28235E36 Max 340.28235E36
Description:	Sets the second trigger threshold for trigger via tolerance band
Index:	[0] = Trace 0 [1] = Trace 1
Dependency:	Only effective when p4710 = 4, 5.

p4715[0...1]	Trace bit mask trigger, bit mask / Trace trig mask
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0 Max 4294967295
Description:	Sets the bit mask for the bit mask trigger.
Index:	[0] = Trace 0 [1] = Trace 1
Dependency:	Only effective when p4710 = 6.

p4716[0...1]	Trace bit mask trigger trigger condition / Trace Trig_cond
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0 Max 4294967295
Description:	Sets the trigger condition for bit mask trigger.
Index:	[0] = Trace 0 [1] = Trace 1
Dependency:	Only effective when p4710 = 6.

p4717	Measuring function number of averaging operations / Meas fct avg qty
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: Trace and function generator Not for motor type: - Min 0 Max 255
Description:	Sets the number of averaging operations for the measuring function.

p4718	Measuring function number of stabilizing periods / MeasFct StabPerQty		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Sets the number of stabilizing periods for the measuring function.		
r4719[0...1]	Trace trigger index / Trace Trig_index		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trigger index in the trace buffer. The trigger event occurred at this point.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Only valid when p4705 = 4.		
p4720[0...1]	Trace recording cycle / Trace record_cyc		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60000.000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1.000 [ms]
Description:	Sets the recording cycle for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
p4721[0...1]	Trace recording time / Trace record_time		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600000.000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1000.000 [ms]
Description:	Sets the recording time for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		

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p4722[0...1]	Trace trigger delay / Trace trig_delay		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -3600000.000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600000.000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.000 [ms]
Description:	Sets the trigger delay for the trace. Trigger delay < 0: Pretrigger: Tracing (recording) starts the selected time before the trigger event actually occurs. Trigger delay > 0: Post trigger: Tracing does not start until the set time after the trigger event.		
Index:	[0] = Trace 0 [1] = Trace 1		
<hr/>			
p4723[0...1]	Trace time slice cycle / Trace cycle		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.03125 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4.00000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.12500 [ms]
Description:	Sets the time slice cycle in which the trace is called.		
Index:	[0] = Trace 0 [1] = Trace 1		
<hr/>			
p4724[0...1]	Trace average in the time range / Trace average		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0001 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin
Description:	Sets the averaging in the time range for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
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r4725[0...1]	Trace data type 1 traced / Trace rec type 1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 1 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		

r4726[0...1]	Trace data type 2 traced / Trace rec type 2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 2 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
r4727[0...1]	Trace data type 3 traced / Trace rec type 3		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 3 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
r4728[0...1]	Trace data type 4 traced / Trace rec type 4		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 4 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
r4729[0...1]	Trace number of recorded values / Trace rec values		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the number of traced values for each signal.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Only valid when p4705 = 4.		

p4730[0...5]	Trace record signal 0 / Trace record sig 0		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the first signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
p4731[0...5]	Trace record signal 1 / Trace record sig 1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the second signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
p4732[0...5]	Trace record signal 2 / Trace record sig 2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the third signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		

p4733[0...5]	Trace record signal 3 / Trace record sig 3		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the fourth signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
p4734[0...5]	Trace record signal 4 / Trace record sig 4		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the fifth signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
p4735[0...5]	Trace record signal 5 / Trace record sig 5		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the sixth signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		

p4736[0...5]	Trace record signal 6 / Trace record sig 6		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the seventh signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
p4737[0...5]	Trace record signal 7 / Trace record sig 7		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the eighth signal to be traced.		
Index:	[0] = Trace 0 parameter in BICO format [1] = Trace 1 parameter in BICO format [2] = Trace 0 PINx with DO Id and chart Id [3] = Trace 0 PINx with block Id and PIN Id [4] = Trace 1 PINy with DO Id and chart Id [5] = Trace 1 PINy with block Id and PIN Id		
r4740[0...16383]	Trace 0 trace buffer signal 0 floating point / Trace 0 tr sig 0		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 0. The trace (record) buffer is sub-divided into memory banks, each containing 16384 values. Parameter p4795 can be used to toggle between the individual banks. Example A: The first 16384 values of signal 0, trace 0 are to be read out. In this case, memory bank 0 is set with p4795 = 0. The first 16384 values can now be read out using r4740[0] to r4740[16383]. Example B: The values 16385 to 32768 from signal 0, trace 0 are to be read out. In this case, memory bank 1 is set with p4795 = 1. The values can now be read out in r4740[0] to r4740[16383].		
Dependency:	Refer to: p4795		

r4741[0...16383] Trace 0 trace buffer signal 1 floating point / Trace 0 tr sig 1

CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Trace and function generator	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 0
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the trace buffer (record buffer) for trace 0 and signal 1.

Dependency: Refer to: r4740, p4795

r4742[0...16383] Trace 0 trace buffer signal 2 floating point / Trace 0 tr sig 2

CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Trace and function generator	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 0
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the trace buffer (record buffer) for trace 0 and signal 2.

Dependency: Refer to: r4740, p4795

r4743[0...16383] Trace 0 trace buffer signal 3 floating point / Trace 0 tr sig 3

CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Trace and function generator	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 0
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the trace buffer (record buffer) for trace 0 and signal 3.

Dependency: Refer to: r4740, p4795

r4744[0...16383] Trace 0 trace buffer signal 4 floating point / Trace 0 tr sig 4

CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Trace and function generator	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 0
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the trace buffer (record buffer) for trace 0 and signal 4.

Dependency: Refer to: r4740, p4795

r4745[0...16383] Trace 0 trace buffer signal 5 floating point / Trace 0 tr sig 5

CU_I, CU_I_D410,	Can be changed: -	Calculated: -	Access level: 3
CU_NX_CX,	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
CU_S_AC_DP,	P-Group: Trace and function generator	Units group: -	Unit selection: -
CU_S_AC_PN,	Not for motor type: -	Scaling: -	Expert list: 0
CU_S120_DP,	Min	Max	Factory setting
CU_S120_PN,	-	-	-
CU_S150_DP,			
CU_S150_PN			

Description: Displays the trace buffer (record buffer) for trace 0 and signal 5.

Dependency: Refer to: r4740, p4795

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r4746[0...16383]	Trace 0 trace buffer signal 6 floating point / Trace 0 tr sig 6
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 6.
Dependency:	Refer to: r4740, p4795
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r4747[0...16383]	Trace 0 trace buffer signal 7 floating point / Trace 0 tr sig 7
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 7.
Dependency:	Refer to: r4740, p4795
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r4750[0...16383]	Trace 1 trace buffer signal 0 floating point / Trace 1 trace sig0
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 0.
Dependency:	Refer to: r4740, p4795
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r4751[0...16383]	Trace 1 trace buffer signal 1 floating point / Trace 1 tr sig 1
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 1.
Dependency:	Refer to: r4740, p4795
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r4752[0...16383]	Trace 1 trace buffer signal 2 floating point / Trace 1 tr sig 2
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - Calculated: - Dyn. index: - Units group: - Scaling: - Max - Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 2.
Dependency:	Refer to: r4740, p4795

r4753[0...16383] Trace 1 trace buffer signal 3 floating point / Trace 1 tr sig 3

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 3.**Dependency:** Refer to: r4740, p4795**r4754[0...16383] Trace 1 trace buffer signal 4 floating point / Trace 1 tr sig 4**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 4.**Dependency:** Refer to: r4740, p4795**r4755[0...16383] Trace 1 trace buffer signal 5 floating point / Trace 1 tr sig 5**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 5.**Dependency:** Refer to: r4740, p4795**r4756[0...16383] Trace 1 trace buffer signal 6 floating point / Trace 1 tr sig 6**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 6.**Dependency:** Refer to: r4740, p4795**r4757[0...16383] Trace 1 trace buffer signal 7 floating point / Trace 1 tr sig 7**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 7.**Dependency:** Refer to: r4740, p4795

r4760[0...16383]	Trace 0 trace buffer signal 0 / Trace 0 tr sig 0		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 0 as integer number.		
Note:	For signals, data type I32 or U32, the trace buffer is assigned as follows: r4760[0] = value 0 r4760[1] = value 1 ... r4760[8191] = value 8191 For signals, data type I16 or U16, the trace buffer is assigned as follows: r4760[0] = value 1 (bit 31 ... 16) and value 0 (bit 15 ... 0) r4760[1] = value 3 (bit 31 ... 16) and value 2 (bit 15 ... 0) ... r4760[8191] = value 16383 (bit 31 ... 16) and value 16382 (bit 15 ... 0) For signals, data type I8 or U8, the trace buffer is assigned as follows: r4760[0] = value 3 (bit 31 ... 24) value 2 (bit 23 ... 16) value 1 (bit 15 ... 8) value 0 (bit 7 ... 0) r4760[1] = value 7 (bit 31 ... 24) value 6 (bit 23 ... 16) value 5 (bit 15 ... 8) value 4 (bit 7 ... 0) ... r4760[8191] = value 32767 (bit 31 ... 24) value 32766 (bit 23 ... 16) value 32765 (bit 15 ... 8) value 32764 (bit 7 ... 0)		

r4761[0...16383]	Trace 0 trace buffer signal 1 / Trace 0 tr sig 1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 1.		
Dependency:	Refer to: r4760		

r4762[0...16383]	Trace 0 trace buffer signal 2 / Trace 0 tr sig 2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 2.		
Dependency:	Refer to: r4760		

r4763[0...16383]	Trace 0 trace buffer signal 3 / Trace 0 tr sig 3		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 3.		
Dependency:	Refer to: r4760		

r4764[0...16383]	Trace 0 trace buffer signal 4 / Trace 0 tr sig 4		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 4.		
Dependency:	Refer to: r4760		

r4765[0...16383]	Trace 0 trace buffer signal 5 / Trace 0 tr sig 5		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 5.		
Dependency:	Refer to: r4760		

r4766[0...16383]	Trace 0 trace buffer signal 6 / Trace 0 tr sig 6		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 6.		
Dependency:	Refer to: r4760		

r4767[0...16383]	Trace 0 trace buffer signal 7 / Trace 0 tr sig 7		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 0 and signal 7.		
Dependency:	Refer to: r4760		

2 Parameters

2.2 List of parameters

r4770[0...16383]	Trace 1 trace buffer signal 0 / Trace 1 trace sig0		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 0.		
Dependency:	Refer to: r4760		
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r4771[0...16383]	Trace 1 trace buffer signal 1 / Trace 1 tr sig 1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 1.		
Dependency:	Refer to: r4760		
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r4772[0...16383]	Trace 1 trace buffer signal 2 / Trace 1 tr sig 2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 2.		
Dependency:	Refer to: r4760		
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r4773[0...16383]	Trace 1 trace buffer signal 3 / Trace 1 tr sig 3		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 3.		
Dependency:	Refer to: r4760		
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r4774[0...16383]	Trace 1 trace buffer signal 4 / Trace 1 tr sig 4		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the trace buffer (record buffer) for trace 1 and signal 4.		
Dependency:	Refer to: r4760		

r4775[0...16383] Trace 1 trace buffer signal 5 / Trace 1 tr sig 5

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 5.**Dependency:** Refer to: r4760**r4776[0...16383] Trace 1 trace buffer signal 6 / Trace 1 tr sig 6**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 6.**Dependency:** Refer to: r4760**r4777[0...16383] Trace 1 trace buffer signal 7 / Trace 1 tr sig 7**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
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Description: Displays the trace buffer (record buffer) for trace 1 and signal 7.**Dependency:** Refer to: r4760**p4780[0...1] Trace physical address signal 0 / Trace PhyAddr Sig0**

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin
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Description: Sets the physical address for the first signal to be traced.

The data type is defined using p4730.

Index: [0] = Trace 0
[1] = Trace 1

2 Parameters

2.2 List of parameters

p4781[0...1]	Trace physical address signal 1 / Trace PhyAddr Sig1		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin

Description: Sets the physical address for the second signal to be traced.
The data type is defined using p4731.

Index: [0] = Trace 0
[1] = Trace 1

p4782[0...1]	Trace physical address signal 2 / Trace PhyAddr Sig2		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin

Description: Sets the physical address for the third signal to be traced.
The data type is defined using p4732.

Index: [0] = Trace 0
[1] = Trace 1

p4783[0...1]	Trace physical address signal 3 / Trace PhyAddr Sig3		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin

Description: Sets the physical address for the fourth signal to be traced.
The data type is defined using p4733.

Index: [0] = Trace 0
[1] = Trace 1

p4784[0...1]	Trace physical address signal 4 / Trace PhyAddr Sig4		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin

Description: Sets the physical address for the fifth signal to be traced.
The data type is defined using p4734.

Index: [0] = Trace 0
[1] = Trace 1

p4785[0...1]	Trace physical address signal 5 / Trace PhyAddr Sig5		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin
Description:	Sets the physical address for the sixth signal to be traced. The data type is defined using p4735.		
Index:	[0] = Trace 0 [1] = Trace 1		

p4786[0...1]	Trace physical address signal 6 / Trace PhyAddr Sig6		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin
Description:	Sets the physical address for the seventh signal to be traced. The data type is defined using p4736.		
Index:	[0] = Trace 0 [1] = Trace 1		

p4787[0...1]	Trace physical address signal 7 / Trace PhyAddr Sig7		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 1111 1111 1111 1111 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 bin
Description:	Sets the physical address for the eighth signal to be traced. The data type is defined using p4737.		
Index:	[0] = Trace 0 [1] = Trace 1		

p4789[0...1]	Trace physical address trigger signal / Trace PhyAddr Trig		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 hex
Description:	Sets the physical address for the trigger signal. The data type is defined by making the appropriate selection in p4711.		
Index:	[0] = Trace 0 [1] = Trace 1		

2 Parameters

2.2 List of parameters

r4790[0...1]	Trace data type 5 traced / Trace rec type 5		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 5 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
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r4791[0...1]	Trace data type 6 traced / Trace rec type 6		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 6 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
<hr/>			
r4792[0...1]	Trace data type 7 traced / Trace rec type 7		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 7 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
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r4793[0...1]	Trace data type 8 traced / Trace rec type 8		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the recorded data type 8 for the trace.		
Index:	[0] = Trace 0 [1] = Trace 1		

p4795	Trace memory bank changeover / Trace mem changeov		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Changes over the memory bank to read out the contents of the trace buffer.		
Dependency:	Refer to: r4740, r4741, r4742, r4743, r4750, r4751, r4752, r4753		
r4797[0...1]	Trace 0 trigger instant / Trace 0 t_trigger		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the instant in time for fulfilling the trigger condition for trace recorder 0. The time comprises milliseconds (index 0) and days (index 1).		
Index:	[0] = Milliseconds [1] = Days		
Dependency:	Refer to: r2114, r3102, r4719		
Notice:	The accuracy of the trigger instant depends on the accuracy of the underlying basis time. For clarification: The trigger instant is calculated with a μ s accuracy. If the underlying basis time is only available with ms accuracy, then as a result of rounding effects, an inaccuracy of 1 ms can occur. When referred to r4719, the trigger instant can therefore deviate somewhat.		
Note:	If the time calculation of the drive can be synchronized with a higher-level control, then this time can be taken from the actual UTC time (r3102). Otherwise, the time is based on the system runtime (r2114).		
r4798[0...1]	Trace 1 trigger instant / Trace 1 t_trigger		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the instant in time for fulfilling the trigger condition for trace recorder 1. The time comprises milliseconds (index 0) and days (index 1).		
Index:	[0] = Milliseconds [1] = Days		
Dependency:	Refer to: r2114, r3102, r4719		
Notice:	The accuracy of the trigger instant depends on the accuracy of the underlying basis time. For clarification: The trigger instant is calculated with a μ s accuracy. If the underlying basis time is only available with ms accuracy, then as a result of rounding effects, an inaccuracy of 1 ms can occur. When referred to r4719, the trigger instant can therefore deviate somewhat.		
Note:	If the time calculation of the drive can be synchronized with a higher-level control, then this time can be taken from the actual UTC time (r3102). Otherwise, the time is based on the system runtime (r2114).		

r4799	Trace memory location free / Trace mem free		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the free memory for the trace in bytes.		
Dependency:	Refer to: r4708		

p4800	Function generator control / FG control		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	The function generator is started with p4800 = 1. The signal is only generated for a 1 signal of binector input p4819.		
Value:	0: Stop function generator 1: Start function generator 2: Check function generator parameterization 3: Start function generator without enable signals		
Dependency:	Refer to: p4819		

r4805	Function generator status / FG status		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the actual status of the function generator.		
Value:	0: Inactive 1: Generate accelerating ramp to offset 2: Generate parameterized signal shape 3: Generate braking ramp 4: Function generator stopped due to missing enable signals 5: Function generator waits for BI: p4819 6: Function generator parameterization has been checked		
Dependency:	Refer to: p4800, p4819		

r4806.0	BO: Function generator status signal / FG status signal			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -	
Description:	Displays the status of the function generator. 0 signal: Function generator inactive 1 signal: Function generator running			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Bit 0	ON	OFF
FP	-			
p4810	Function generator mode / FG operating mode			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Sets the operating mode of the function generator.			
Value:	0: Connection at connector output r4818 1: Connection at current setpoint after filter and r4818 2: Connection as disturbing torque and r4818 3: Connection at speed setpoint after filter and r4818 4: Connection at current setpoint before filter and r4818 5: Connection at speed setpoint before filter and r4818 6: Connection for free measurement function r4818 and r4834 99: Connection at physical address and r4818			
p4812	Function generator physical address / FG phys address			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Sets the physical address where the function generator is to be connected.			
Dependency:	Only effective when p4810 = 99.			
p4813	Function generator physical address reference value / FG phys addr ref			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 1.00	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1.00	
Description:	Sets the reference value for 100 % for referred inputs.			
Dependency:	Only effective when p4810 = 99.			

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p4815[0...2]	Function generator drive number / FG drive number		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Selects the required drive where the function generator is to be connected.		
Index:	[0] = First drive for connection [1] = Second drive for connection [2] = Third drive for connection		
Dependency:	Only effective when p4810 = 1, 2, 3, 4 or 5.		
Note:	For the function generator, only type SERVO, VECTOR or DC_CTRL type drives can be used.		
p4816	Function generator output signal integer number scaling / FG outp integ scal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer32 P-Group: - Not for motor type: - Min -2147483648	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147483647	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the scaling for the integer number of the output signal for the function generator.		
Dependency:	Refer to: r4805, r4817		
Note:	The parameter can only be changed in the following operating states: r4805 = 0, 4, 6		
r4817	CO: Function generator output signal integer number / FG outp integ no.		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Display and connector output for the integer number of the output signal for the function generator.		
Dependency:	Refer to: p4816		
Note:	The value is output independent of the function generator operating mode.		
r4818	CO: Function generator output signal / FG outp_sig		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting - [%]
Description:	Displays the output signal for the function generator.		
Dependency:	Refer to: p4810		
Note:	The value is displayed independently of the function generator mode.		

p4819	BI: Function generator control / FG control		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1
Description:	Sets the signal source to control the function generator. When the function generator is running, signal generation is stopped with a 0 signal from BI: p4819 and p4800 is set to 0.		
Dependency:	Refer to: p4800		
p4820	Function generator signal shape / FG signal shape		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Trace and function generator Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 5	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1
Description:	Sets the signal to be generated for the function generator.		
Value:	1: Square-wave 2: Staircase 3: Delta 4: Binary noise - PRBS (Pseudo Random Binary Signal) 5: Sine-wave		
p4821	Function generator period / FG period duration		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1000.00 [ms]
Description:	Sets the period of the signal to be generated for the function generator.		
Dependency:	Ineffective when p4820 = 4 (PRBS).		
p4822	Function generator pulse width / FG pulse width		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 500.00 [ms]
Description:	Sets the pulse width for the signal to be generated for the function generator.		
Dependency:	Only effective when p4820 = 1 (square-wave).		

p4823	Function generator bandwidth / FG bandwidth		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.0025 [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16000.0000 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 4000.0000 [Hz]
Description:	Sets the bandwidth for the signal to be generated for the function generator.		
Dependency:	Only effective when p4820 = 4 (PRBS). Refer to: p4830		
p4824	Function generator amplitude / FG amplitude		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -1600.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1600.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 5.00 [%]
Description:	Sets the amplitude for the signal to be generated for the function generator.		
Dependency:	Units are dependent on p4810. If p4810 = 1, 2, 4: The amplitude is referred to p2002 (reference current). If p4810 = 3, 5: The amplitude is referred to p2000 (reference speed).		
p4825	Function generator 2nd amplitude / FG 2nd amplitude		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -1600.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1600.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 7.00 [%]
Description:	Sets the second amplitude for the signal to be generated for the function generator.		
Dependency:	Only effective for p4820 = 2 (staircase). Units are dependent on p4810. If p4810 = 1, 2, 4: The amplitude is referred to p2002 (reference current). If p4810 = 3, 5: The amplitude is referred to p2000 (reference speed).		
p4826	Function generator offset / FG offset		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -1600.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1600.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.00 [%]
Description:	Sets the offset (DC component) of the signal to be generated for the function generator.		
Dependency:	Units are dependent on p4810. If p4810 = 1, 2, 4: The offset is referred to p2002 (reference current). If p4810 = 3, 5: The offset is referred to p2000 (reference speed). If p4810 = 2: In order to avoid the undesirable effects of play (backlash), the offset does not act on the current setpoint, but instead on the speed setpoint.		

p4827	Function generator ramp-up time to offset / FG ramp-up offset		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 32.00 [ms]
Description:	Sets the ramp-up time to the offset for the function generator.		
p4828	Function generator lower limit / FG lower limit		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -10000.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -100.00 [%]
Description:	Sets the lower limit for the function generator.		
Dependency:	For p4810 = 2 the limit only applies to the current setpoint, but not the speed setpoint (offset).		
p4829	Function generator upper limit / FG upper limit		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 100.00 [%]
Description:	Sets the upper limit for the function generator.		
Dependency:	For p4810 = 2 the limit only applies to the current setpoint, but not the speed setpoint (offset).		
p4830	Function generator time slice cycle / FG time slice		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.03125 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2.00000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0.12500 [ms]
Description:	Sets the time slice cycle in which the function generator is called.		
p4831	Function generator amplitude scaling / FG amplitude scal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min 0.00000 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200.00000 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 100.00000 [%]
Description:	Sets the scaling for the amplitude of the signal waveforms for all output channels. The value can be changed while the function generator is running.		

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p4832[0...2]	Function generator amplitude scaling / FG amplitude scal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -340.28235E36 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 100.00000 [%]

Description: Sets the scaling for the amplitude of the signal waveforms separately for each output channel.
The value cannot be changed while the function generator is running.

Index: [0] = First drive for connection
[1] = Second drive for connection
[2] = Third drive for connection

p4833[0...2]	Function generator offset scaling / FG offset scal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -340.28235E36 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 340.28235E36 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 100.00000 [%]

Description: Sets the scaling for the offset of the signal waveforms separately for each output channel.
The value cannot be changed while the function generator is running.

Index: [0] = First drive for connection
[1] = Second drive for connection
[2] = Third drive for connection

r4834[0...4]	CO: Function generator free measurement output signal / FG fr MeasFct outp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting - [%]

Description: Displays the output signal for the free measurement function.

Index: [0] = Signal 1
[1] = Signal 2
[2] = Signal 3
[3] = Signal 4
[4] = Signal 5

Dependency: Refer to: p4810

Note: The signals are only output in the "free measurement function" operating mode (p4810 = 6)

p4835[0...4]	Function generator free measurement function scaling / FG fr MeasFct scal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: Trace and function generator Not for motor type: - Min -200.00000 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200.00000 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 100.00000 [%]
Description:	Sets the scaling of the output signals for the free measurement function.		
Index:	[0] = Signal 1 [1] = Signal 2 [2] = Signal 3 [3] = Signal 4 [4] = Signal 5		
Note:	The parameter cannot be changed when the measurement function has been started (r4706 = 2, 3).		
p4840[0...1]	MTrace cycle number setting / Cycle number		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Sets the number of cycles of a multiple trace. The multiple trace is de-activated with a value = 0.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Refer to: r4841, p4844		
Notice:	A multiple trace can have a negative impact on the total system performance. From their inherent principle of operation, flash memory cards are subject to wear as a result of write operations. As a consequence, the lifetime of flash memory cards is reduced when using the multiple trace functionality.		
r4841[0...1]	MTrace cycle actual display / Cycle act display		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Trace and function generator Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the currently running cycle (including deadtime) of the multiple trace.		
Index:	[0] = Trace 0 [1] = Trace 1		
Dependency:	Refer to: p4840, p4844		

p4844[0...1]	MTrace ring buffer files number / Ring buff file qty		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: Trace and function generator Not for motor type: - Min 10	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 10

Description: Sets the number of ring buffer files for the measurement results of the multiple trace.

Index: [0] = Trace 0
[1] = Trace 1

Dependency: Refer to: p4840, r4841

r4899	Status word sequence control / ZSW seq_ctrl		
TM41	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the status word of the sequence control from Terminal Module 41 (TM41).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	03	Fault present	Yes	No	-
	04	Coast down active	No	Yes	-
	05	Quick Stop active	No	Yes	-
	06	Sw on inhibit	Yes	No	-
	07	Alarm present	Yes	No	-
	09	Control request	Yes	No	-
	14	Motor rotates forwards	Yes	No	-

r4950	OA DO-specific number / OA DO qty		
All objects	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the number of OA applications installed on this drive object.

Dependency: Refer to: r4951, r4952, r4955, p4956, r4957, r4958, r4959, r4960

Note: DO: Drive Object

OA: Open Architecture (OA application)

r4951	OA DO-specific identifier total length / OA DO id tot_lgth		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	144	-
Description:	Displays the total length of the identifiers of the OA applications installed on this drive object.		
Dependency:	Refer to: r4950, r4952, r4955, p4956, r4957, r4958, r4959, r4960		
Note:	The identifier of an OA application comprises a maximum of 8 characters plus separator.		
r4952	OA DO-specific GUID total length / OA DO GUID length		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	288	-
Description:	Displays the total length of the GUIDs of the OA applications installed on this drive object.		
Dependency:	Refer to: r4950, r4951, r4955, p4956, r4957, r4958, r4959, r4960		
Note:	The GUID of an OA application comprises 16 characters plus 1 character major information plus 1 character, minor information. GUID: Globally Unique Identifier		
r4955[0...n]	OA DO-specific identifier / OA DO ident		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: r4951	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the identifier of the OA applications installed on this drive object. r4955[0...8]: Identifier of OA application 1 r4955[9...17]: Identifier of OA applications 2, ...		
Dependency:	Refer to: r4950, r4951, r4952, p4956, r4957, r4958, r4959, r4960		
Notice:	If there is no OA application, then it is not possible to access an index.		
p4956[0...n]	OA DO-specific activation / OA DO act		
All objects	Can be changed: C1, T	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: r4950	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Setting to activate the OA applications installed on this drive object. r4956[0]: Activates OA application 1 r4956[1]: Activates OA application 2, ...		
Value:	0: OA application inactive 1: OA application active		
Dependency:	Refer to: r4950, r4951, r4952, r4955, r4957, r4958, r4959, r4960		
Notice:	If there is no OA application, then it is not possible to access an index.		

r4957[0...n]	OA DO-specific version / OA DO version		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: r4950	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	4294967295	-
Description:	Displays the version of the OA applications installed on this drive object. r4957[0]: Version of OA application 1 r4957[1]: Version of OA application 2, ...		
Dependency:	Refer to: r4950, r4951, r4952, r4955, p4956, r4958, r4959, r4960		
Notice:	If there is no OA application, then it is not possible to access an index.		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r4958[0...n]	OA DO-specific interface version / OA DO interf_vers		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: r4950	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the interface version of OA applications installed on this drive object. r4958[0]: Interface version of OA application 1 r4958[1]: Interface version of OA applications 2, ...		
Dependency:	Refer to: r4950, r4951, r4952, r4955, p4956, r4957, r4959, r4960		
Notice:	If there is no OA application, then it is not possible to access an index.		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r4959[0...n]	OA DO-specific GUID / OA DO GUID		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned8	Dyn. index: r4952	Func. diagram: -
	P-Group: OEM range	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the GUIDs of the OA applications installed on this drive object. r4959[0...15]: GUID of OA application 1 r4959[16]: Major information of OA application 1 r4959[17]: Minor information of OA application 1 r4959[18...33]: GUID of OA application 2 r4959[34]: Major information of OA application 2 r4959[35]: Minor information of OA application 2, ...		
Dependency:	Refer to: r4950, r4951, r4952, r4955, p4956, r4957, r4958, r4960		
Notice:	If there is no OA application, then it is not possible to access an index.		

r4960[0...n]	OA DO-specific GUID drive object / OA DO GUID DO		
All objects	Can be changed: - Data type: Unsigned8 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4952 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the GUIDs of this drive object of the OA applications installed on the memory card/device memory. r4960[0...15]: GUID of this drive object of OA application 1 r4960[16]: Major information of this drive object of OA application 1 r4960[17]: Minor information of this drive object of OA application 1 r4960[18...33]: GUID of this drive object of OA application 2 r4960[34]: Major information of this drive object of OA application 2 r4960[35]: Minor information of this drive object of OA application 2, ...		
Dependency:	Refer to: r4950, r4951, r4952, r4955, p4956, r4957, r4958, r4959		
Notice:	If there is no OA application, then it is not possible to access an index.		
p4961[0...n]	OA DO-specific logbook module selection / OA DO log module		
All objects	Can be changed: T Data type: Unsigned32 P-Group: OEM range Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: r4950 Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Only for service purposes.		
r4975	OA invalid number / OA inv no.		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of invalid OA applications installed on the memory card/device memory.		
Dependency:	Refer to: r4976, r4978, r4979		
Note:	OA: Open Architecture (OA application)		
r4976	OA invalid identifier total length / OA inv ID tot_lgth		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the total length of the IDs of all the invalid OA applications installed on the memory card/device memory.		
Dependency:	Refer to: r4975, r4978, r4979		
Note:	The identifier of an invalid OA application comprises a maximum of 8 characters plus separator.		

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r4978[0...n]	OA invalid identifier / OA inv ID		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4976 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the IDs of all the invalid OA applications installed on the memory card/device memory. r4978[0...8]: Identifier of invalid OA application 1 r4978[9...17]: Identifier of invalid OA application 2, ...		
Dependency:	Refer to: r4975, r4976, r4979		
Notice:	If there is no invalid OA application, then it is not possible to access an index.		

r4979[0...n]	OA invalid error code / OA inv error code		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4975 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the error code of the invalid OA applications installed on the memory card/device memory. r4979[0]: Fault value of OA application 1 r4979[1]: Fault value of OA application 2, ...		
Dependency:	Refer to: r4975, r4976, r4978		
Notice:	If there is no invalid OA application, then it is not possible to access an index.		
Note:	The value in the error code must be interpreted in binary form. The bits have the following meaning: Bit 0: Incompatible OA interface version. Bit 1: OA application could not be loaded. Bit 2: Incorrect description files. Bit 3: OA application does not define a CPU type. Bit 4: OA application for this device not supported (incorrect CPU type). Bit 5: OA application for this device not supported (incorrect type ID). Bit 6: Incorrect description files (Const/Startup incompatible).		

r4985	OA number / OA no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of OA applications installed on the memory card/device memory.		
Dependency:	Refer to: r4986, r4987, r4988, r4989, r4990, r4991, r4992, r4993, r4994		
Note:	OA: Open Architecture (OA application)		

r4986	OA identifier total length / OA id tot_length			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 144	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the total length of the IDs of all the OA applications installed on the memory card/device memory.			
Dependency:	Refer to: r4985, r4987, r4988, r4989, r4990, r4991, r4992, r4993, r4994			
Note:	The identifier of an OA application comprises a maximum of 8 characters plus separator.			
r4987	OA GUID total length / OA GUID tot_length			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: OEM range Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 288	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the total length of the GUIDs of all the OA applications installed on the memory card/device memory.			
Dependency:	Refer to: r4985, r4986, r4988, r4989, r4990, r4991, r4992, r4993, r4994			
Note:	The GUID of an OA application comprises 16 characters plus 1 character major information plus 1 character, minor information. GUID: Globally Unique Identifier			
r4988[0...n]	OA identifier / OA ID			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4986 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the IDs of all the OA applications installed on the memory card/device memory. r4988[0...8]: Identifier of OA application 1 r4988[9...17]: Identifier of OA applications 2, ...			
Dependency:	Refer to: r4985, r4986, r4987, r4989, r4990, r4991, r4992, r4993, r4994			
Notice:	If there is no OA application, then it is not possible to access an index.			
r4989[0...n]	OA version / OA version			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4985 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the version of all the OA applications installed on the memory card/device memory. r4989[0]: Version of OA application 1 r4989[1]: Version of OA application 2, ...			
Dependency:	Refer to: r4985, r4986, r4987, r4988, r4990, r4991, r4992, r4993, r4994			
Notice:	If there is no OA application, then it is not possible to access an index.			

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Note: Example:
The value 1010100 should be interpreted as V01.01.01.00.

r4990[0...n]	OA interface version / OA interf_vers		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4985 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the interface version of all the OA applications installed on the memory card/device memory. r4990[0]: Interface version of OA application 1 r4990[1]: Interface version of OA applications 2, ...		
Dependency:	Refer to: r4985, r4986, r4987, r4988, r4989, r4991, r4992, r4993, r4994		
Notice:	If there is no OA application, then it is not possible to access an index.		
Note:	Example: The value 1010100 should be interpreted as V01.01.01.00.		

r4991[0...n]	OA GUID / OA GUID		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4987 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the GUID of all the OA applications installed on the memory card/device memory. r4991[0...15]: GUID of OA application 1 r4991[16]: Major information of OA application 1 r4991[17]: Minor information of OA application 1 r4991[18...33]: GUID of OA application 2 r4991[34]: Major information of OA application 2 r4991[35]: Minor information of OA application 2, ...		
Dependency:	Refer to: r4985, r4986, r4987, r4988, r4989, r4990, r4992, r4993, r4994		
Notice:	If there is no OA application, then it is not possible to access an index.		

r4992[0...n]	OA GUID ES / OA GUID ES		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4987 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the GUID of all the OA applications installed on the memory card/device memory. r4992[0...15]: GUID of OA application 1 r4992[16]: Major information of OA application 1 r4992[17]: Minor information of OA application 1 r4992[18...33]: GUID of OA application 2 r4992[34]: Major information of OA application 2 r4992[35]: Minor information of OA application 2, ...		
Dependency:	Refer to: r4985, r4986, r4987, r4988, r4989, r4990, r4991, r4993, r4994		
Notice:	If there is no OA application, then it is not possible to access an index.		

r4993[0...n]	OA activation status / OA act stat		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: OEM range Not for motor type: - Min 0	Calculated: - Dyn. index: r4985 Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the activation status of the OA applications installed on the memory card/device memory.

r4993[0]: Activates OA application 1

r4993[1]: Activates OA application 2, ...

Value:
0: OA application inactive
1: OA application active

Dependency: Refer to: r4985, r4986, r4987, r4988, r4989, r4990, r4991, r4992, r4994

Notice: If there is no OA application, then it is not possible to access an index.

r4994[0...n]	OA properties / OA property		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: OEM range Not for motor type: - Min -	Calculated: - Dyn. index: r4985 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the properties of all the OA applications installed on the memory card/device memory.

r4994[0]: Version of OA application 1

r4994[1]: Version of OA application 2, ...

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Properties diagnostics bit 0	Yes	No	-
	01	Properties diagnostics bit 1	Yes	No	-
	02	Properties diagnostics bit 2	Yes	No	-
	03	OEM	No	Yes	-
	04	Properties diagnostics bit 4	Yes	No	-
	05	Properties diagnostics bit 5	Yes	No	-

Dependency: Refer to: r4985, r4986, r4987, r4988, r4989, r4990, r4991, r4992, r4993

Notice: If there is no OA application, then it is not possible to access an index.

Note: The parameter is only for internal Siemens diagnostics.

r5000	CO: Spindle properties/status / Prop/status		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the properties supported by the spindle hardware and status.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Spindle functionality available	Yes	No	-
	01	Sensor S1 available	Yes	No	-
	04	Sensor S4 available	Yes	No	-
	05	Sensor S5 available	Yes	No	-
	06	Sensor S6 available	Yes	No	-
	10	State machine enabled	Yes	No	-
	11	Parameter p5043 changed	State 2	State 1	-

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Note: This display value is contained in the manufacturer-specific telegram 139 (SP_CONFIG).
Re bit 11:
After each change in p5043[0...6] the signal level of this bit is changed.

r5001	CO: Spindle clamp state / Clamp state		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	11	-
Description:	Display and connector output for the clamped state. Message A3x940 is output in states 2 and 11. The voltage threshold values for the states can be set using parameter p5041. The hysteresis is adapted using parameter p5040. The transition from state 4 to states 7, 8 or 10 can be influenced by the wait time p5042[0]. A transition is made into state 10 if the analog value in p5002 falls below the voltage threshold value in p5041[4]. However, if the analog value p5002 lies below the voltage threshold value in p5041[2] and the wait time in p5042[0] has expired, then a transition is made into state 7 or 8 - otherwise state 4 is kept.		
Value:	0: System being initialized 1: State being initialized 2: Released with message 3: Released without message 4: Clamping 5: Releasing 6: Releasing without tool 7: Clamped with tool (S4 inactive) 8: Clamped with tool (S4 active) 9: Clamping without tool 10: Clamped without tool 11: Clamped with message		
Dependency:	Refer to: r5002, r5003, p5040, p5041, p5042		
Note:	This display value is contained in the manufacturer-specific telegram 139 (SP_ZSW).		

r5002	CO: Spindle analog sensor S1 measured value / Ana_sensS1 MeasVal		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 1
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Display and connector output for the measured value from analog sensor S1 (1 increment = 1 mV).		
Note:	This display value is contained in the manufacturer-specific telegram 139 (SP_XIST_A).		

r5003		CO: Spindle digital sensors status / Dig_sens status			
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 1		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the status of the digital sensors.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	Sensor S4 piston end position reached	Yes	No	-
	05	Sensor S5 axis position OK	Yes	No	-
	06	Sensor S6 reserved	-	-	-
Note:	This display value is contained in the manufacturer-specific telegram 139 (SP_XIST_D).				

r5005		Spindle file system status / File sys stat			
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status for the file system on the non-volatile memory. The individual result data and characteristic data are summarized in a corresponding file.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Result data clamping cycle thresholds available	Yes	No	-
	02	Result data clamping cycle counter available	Yes	No	-
	03	Result data operating hours counter available	Yes	No	-
	04	Result data temperature diagnostics available	Yes	No	-
	05	Result data real time clock synchronization available	Yes	No	-
	06	Result data speed/torque matrix available	Yes	No	-
	10	Result data collision detection available	Yes	No	-
	11	Result data system detection available	Yes	No	-
	16	Characteristic data spindle available	Yes	No	-
	17	Characteristic data clamping cycle counter available	Yes	No	-
	19	Characteristic data operating hours counter available	Yes	No	-
	20	Characteristic data temperature diagnostics available	Yes	No	-
	22	Characteristic data speed/torque matrix available	Yes	No	-
	30	Characteristic data sensor description available	Yes	No	-
	31	Characteristic data sensor calibration data available	Yes	No	-
Note:	This parameter can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).				

p5007	Spindle file system selection / File sys select		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the files to adapt the file system.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	01	Result data clamping cycle thresholds selected	Yes	No	-
	02	Result data clamping cycle counter selected	Yes	No	-
	03	Result data operating hours counter selected	Yes	No	-
	04	Result data temperature diagnostics selected	Yes	No	-
	05	Result data real time clock synchronization selected	Yes	No	-
	06	Result data speed/torque matrix selected	Yes	No	-
	10	Result data collision detection selected	Yes	No	-
	11	Result data system detection selected	Yes	No	-
	17	Characteristic data clamping cycle counter selected	Yes	No	-
	19	Characteristic data operating hours counter selected	Yes	No	-
	20	Characteristic data temperature diagnostics selected	Yes	No	-
	22	Characteristic data speed/torque matrix selected	Yes	No	-

Note: This parameter can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).
 The action to adapt the selected files is selected in p5009.
 Re bit 01:
 The action selected in p5009 only becomes immediately effective for this bit.
 Re bit 02 ... 22:
 Only for internal Siemens use.
 For this bit, after setting p5009, a hardware reset is required.

p5009	Adapt spindle file system / Adapt file sys		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	53	0

Description: Setting to adapt the file system on the non-volatile memory.
 Example:
 The result data "clamping cycle thresholds" are available (r5005.1 = 1) and should be reset.
 --> set p5007.1 = 1: select result data "clamping cycle thresholds".
 --> set p5009 = 1: initiate "reset" function for the file selected in p5007.
 --> p5009 = 40: feedback signal during "operation running".
 --> p5009 = 20: feedback signal for a successfully completed operation.
 --> p5009 = 51 ... 53: fault values if the operation was not able to be successfully completed.
 --> carry out a POWER ON (power off/on).

Value:	0:	No function
	1:	Reset
	2:	Set invalid
	3:	Reserved
	5:	Set valid
	20:	Operation successfully completed.
	40:	Operation running
	51:	Function not supported
	52:	File access unsuccessful
	53:	Operation unsuccessful

Note: This parameter can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).
 Help for fault value = 51 ... 53:
 - repeat the operation.

r5012 Spindle Sensor Module properties / SM properties

SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the Sensor Module Integrated 24 (SMI24) properties.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Display diagnostics stamp in UTC	Yes	No	-
	01	Clamping state counter extended	Yes	No	-
	02	Release times display available	Yes	No	-
	03	Release times available	Yes	No	-

p5016 Enable spindle commissioning / Enable comm

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: C2, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Setting to enable/inhibit spindle commissioning.
 Enabling spindle commissioning results in the spindle parameters being reset after commissioning has been initiated (e.g. via p0340 > 0 or p3900 > 0).

Depending on the spindle configuration, the following parameters are reset:
 p0353, p0410, p0431, p0922, p1231, p1300, p1980, p1981, p1982

Value:	0:	Spindle commissioning enabled
	1:	Spindle commissioning inhibited

Dependency: Refer to: p0340, p3900

Note: This parameter can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).
 The parameter is automatically set to a value of 1 after exiting commissioning (p0009 = 0).

2 Parameters

2.2 List of parameters

p5019	Spindle password / Password		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the password for the spindle diagnostics write parameters. Number range for spindle diagnostics: 5000 ... 5169		
Note:	This parameter can only be used in conjunction with a Sensor Module Integrated 24 (SMI24).		
<hr/>			
r5020	Spindle manufacturer / Manufacturer		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 48	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the spindle manufacturer.		
Value:	0: Unknown 1: Siemens AG Automation and Drives 32: Reserved 33: Reserved 48: WEISS Spindeltechnologie GmbH		
<hr/>			
r5021[0...18]	Spindle order number / Order No.		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the order number (MLFB) or the spindle drawing number.		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
<hr/>			
r5022[0...15]	Spindle serial number / Serial No.		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the spindle serial number.		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		

r5023	Spindle production date / Prod_date			
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the production date of the spindle.			
Note:	Format: yyyyymmdd			
r5032	Maximum spindle speed / n_max			
SERVO (Lin, Spin_diag), SERVO_AC (Lin, Spin_diag), SERVO_I_AC (Lin, Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [m/min]	
Description:	Displays the maximum spindle speed.			
Note:	The highest possible (maximum) speed is set using p1082 (p1082 <= r5032).			
r5032	Maximum spindle speed / n_max			
SERVO (Spin_diag), SERVO_AC (Spin_diag), SERVO_I_AC (Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]	
Description:	Displays the maximum spindle speed.			
Note:	The highest possible (maximum) speed is set using p1082 (p1082 <= r5032).			
r5033	Spindle angular commutation offset / Commut_ang_off			
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°]	
Description:	Displays the angular commutation offset for the spindle encoder.			
Note:	When exiting commissioning, the value is transferred into p0431.			
r5034	Spindle current controller sampling time maximum / I_ctrl t_samp max			
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]	
Description:	Displays the maximum recommended sampling time for the spindle current controller. This value must, as a minimum, be set using p0112 or p0115[0]. If p0115[0] is greater than r5034, then alarm A7140 is issued.			

2 Parameters

2.2 List of parameters

p5040	Spindle voltage threshold values tolerance / U_thresh tol		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mV]	1000.0 [mV]	0.0 [mV]
Description:	Sets the voltage tolerance for the voltage threshold values. The tolerance acts symmetrically around the individual voltage threshold values (p5041[0...5]).		
Dependency:	Refer to: r5001, r5002, p5041		
<hr/>			
p5041[0...5]	Spindle voltage threshold values / U_thresh		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [mV]	340.28235E36 [mV]	0.0 [mV]
Description:	Sets the voltage threshold values for the spindle.		
Index:	[0] = Released (upper limit) [1] = Released (lower limit) [2] = Clamped with tool (upper limit) [3] = Clamped with tool (lower limit) [4] = Clamped without tool (upper limit) [5] = Clamped without tool (lower limit)		
Dependency:	Refer to: r5001, r5002, p5040		
Note:	Only values can be entered, which do not overlap, taking into consideration the set tolerance (p5040).		
<hr/>			
p5042[0...1]	Spindle transition times / t_transition		
SERVO (Spin_diag), SERVO_AC (Spin_diag)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [µs]	340.28235E36 [µs]	0.0 [µs]
Description:	Sets the transition times for the clamping state machine of the spindle. Re index 0: Sets the maximum time for staying in the state r5001 = 4, before a transition is made to state r5001 = 10 or 7/8. A higher value can force a direct transition from state r5001 = 4 to 10 without passing through the states r5001 = 7/8 and 9. Re index 1: Sets the maximum time for clamping without tool (see clamping operations inside and outside the tolerance in p5045).		
Index:	[0] = Stabilization time for "clamped with tool" [1] = Maximum time to clamp		
Dependency:	Refer to: r5001, r5002		
Note:	The input is limited to a maximum value of 20 seconds.		

p5043[0...6]	Spindle speed limits / n_limits		
SERVO (Lin, Spin_diag), SERVO_AC (Lin, Spin_diag), SERVO_I_AC (Lin, Spin_diag)	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [m/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535.0 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [m/min]
Description:	Sets the speed limits for the clamping state machine of the spindle. Re index 0: Valid for state r5001 = 3. Re index 1: Valid for state r5001 = 4. Re index 2: Valid for state r5001 = 5. Re index 3: Valid for state r5001 = 6. Re index 4: Valid for state r5001 = 7/8. Re index 5: Valid for state r5001 = 9. Re index 6: Valid for state r5001 = 10.		
Index:	[0] = Released [1] = Clamping [2] = Releasing from the state "clamped with tool" [3] = Releasing from the state "clamped without tool" [4] = Clamped with tool [5] = Clamping without tool [6] = Clamped without tool		
Dependency:	Refer to: r5001		
Note:	For state r5001 = 0, 1, 2 or 11, the fixed speed limit 0 applies.		

p5043[0...6]	Spindle speed limits / n_limits		
SERVO (Spin_diag), SERVO_AC (Spin_diag), SERVO_I_AC (Spin_diag)	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535.0 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the speed limits for the clamping state machine of the spindle. Re index 0: Valid for state r5001 = 3. Re index 1: Valid for state r5001 = 4. Re index 2: Valid for state r5001 = 5. Re index 3: Valid for state r5001 = 6. Re index 4: Valid for state r5001 = 7/8. Re index 5: Valid for state r5001 = 9. Re index 6: Valid for state r5001 = 10.		

2 Parameters

2.2 List of parameters

Index: [0] = Released
[1] = Clamping
[2] = Releasing from the state "clamped with tool"
[3] = Releasing from the state "clamped without tool"
[4] = Clamped with tool
[5] = Clamping without tool
[6] = Clamped without tool

Dependency: Refer to: r5001

Note: For state r5001 = 0, 1, 2 or 11, the fixed speed limit 0 applies.

r5044	Maximum permissible spindle velocity limit / Spin v_lim MaxPerm		
SERVO (Lin, Spin_diag), SERVO_AC (Lin, Spin_diag), SERVO_I_AC (Lin, Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [m/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [m/min]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [m/min]

Description: Displays the maximum permissible velocity limit.

Dependency: Refer to: r5001, p5043

Note: Currently, the velocity limit is only displayed for the state "clamped without tool".
The velocity limit set in p5043[6] is effective.
Value = 65535: velocity limit not active.

r5044	Maximum permissible spindle speed limit / Spin n_lim MaxPerm		
SERVO (Spin_diag), SERVO_AC (Spin_diag), SERVO_I_AC (Spin_diag)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]

Description: Displays the maximum permissible speed limit.

Dependency: Refer to: r5001, p5043

Note: Currently, the speed limit is only displayed for the state "clamped without tool".
The speed limit set in p5043[6] is effective.
Value = 65535: speed limit not active.

r5170[0...5]	HF phase current actual values / HF I_ph act val		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the measured phase currents as peak value.

Index: [0] = Phase U motor current
[1] = Phase V motor current
[2] = Phase W motor current
[3] = Phase U capacitor current
[4] = Phase V capacitor current
[5] = Phase W capacitor current

Dependency: Refer to: r0069

Note: HF: High Frequency Drive
 Re index 0 ... 2:
 The 3 motor phase currents are displayed.
 Re index 3 ... 5:
 The currents in the filter capacitors of the 3 phases are displayed.

r5171 **CO: HF damping voltage actual value / HF U_damp act val**

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the actual value of the damping voltage.
Note: HF: High Frequency Drive

r5172[0...3] **CO: HF temperatures / HF temp**

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]

Description: Displays the temperatures in the HF Choke Module and HF Damping Module.
Index:
 [0] = HF Choke Module heat sink
 [1] = HF Damping Module heat sink
 [2] = HF Damping Module assembly
 [3] = HF Damping Module depletion layer
Note:
 The value of -200 indicates that there is no measuring signal.
 HF Choke Module (reactor module)
 HF Damping Module
 HF: High Frequency Drive

r5173 **CO: HF Damping Module I2t overload / HF DM overl I2t**

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]

Description: Displays the overload of the filter capacitors of the HF Damping Module determined using an I2t calculation.
Note: HF Damping Module

p5174 **HF control word / HF control word**

SERVO, SERVO_AC, SERVO_I_AC	Can be changed: T	Calculated: CALC_MOD_REG	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Setting the HF control word.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Supplementary capacitor active	Yes	No	-
	01	Activate damping	Continuously	For pulse enable	-

2 Parameters

2.2 List of parameters

Note: Re bit 00:
This bit can be used to compensate the filter resonance frequency shift for low motor inductances.
Re bit 01:
Is used for diagnostic purposes.

r5175[0...1]	HF diagnostics / HF diag		
SERVO, SERVO_AC, SERVO_I_AC	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the status and control word for the HF Damping Module.		
Index:	[0] = HF Damping Module status word [1] = HF Damping Module control word		
Note:	HF Damping Module		

p5200	Signal filter activation / I_act_filt act				
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Setting for activating/de-activating the signal filter.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Filter 5	Active	Inactive	-
	02	Filter 7	Active	Inactive	-
Dependency:	The signal filters are parameterized from p5201 and higher.				

p5200[0...n]	Current setpoint filter 5 ... 10 activation / I_setp_filt act				
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3		
	Data type: Unsigned16	Dyn. index: DDS, p0180	Func. diagram: 5711		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 bin		
Description:	Setting for activating/de-activating the current setpoint filter.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Filter 5	Active	Inactive	-
	01	Filter 6	Active	Inactive	-
	02	Filter 7	Active	Inactive	-
	03	Filter 8	Active	Inactive	-
	04	Filter 9	Active	Inactive	-
	05	Filter 10	Active	Inactive	-
Dependency:	The individual current setpoint filters are parameterized from p5201 and higher.				
Note:	If not all of the filters are required, then the filters should be used consecutively starting from filter 1.				

p5201 Output voltage setpoint filter 5 type / U_set_filt 5 type			
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	2
Description:	Sets the output voltage setpoint filter 5 as low pass (PT2) or as extended general 2nd order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		

p5201[0...n] Current setpoint filter 5 type / I_set_filt 5 type			
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: Integer16	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the current setpoint filter 5 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		

p5202 Output voltage setpoint filter 5 denominator natural frequency / U_set_filt 5 fn_d			
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]
Description:	Sets the denominator natural frequency for output voltage setpoint filter 5 (PT2, general filter).		
Dependency:	Filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		

p5202[0...n] Current setpoint filter 5 denominator natural frequency / I_set_filt 5 fn_d			
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 5 (PT2, general filter).		
Dependency:	Current setpoint filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		

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p5203	Output voltage setpoint filter 5 denominator damping / U_set_filt 5 D_d		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for output voltage setpoint filter 5.		
Dependency:	Filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
p5203[0...n]	Current setpoint filter 5 denominator damping / I_set_filt 5 D_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700
Description:	Sets the denominator damping for current setpoint filter 5 (PT2, general filter).		
Dependency:	Current setpoint filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
p5204	Output voltage setpoint filter 5 numerator natural frequency / U_set_filt 5 fn_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]
Description:	Sets the numerator natural frequency for output voltage setpoint filter 5 (general filter).		
Dependency:	Filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
p5204[0...n]	Current setpoint filter 5 numerator natural frequency / I_set_filt 5 fn_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 5 (general filter).		
Dependency:	Current setpoint filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		
p5205	Output voltage setpoint filter 5 numerator damping / U_set_filt 5 D_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000	10.000	0.010
Description:	Sets the numerator damping for output voltage setpoint filter 5.		
Dependency:	Filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		

p5205[0...n]	Current setpoint filter 5 numerator damping / I_set_filt 5 D_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 5 (general filter).		
Dependency:	Current setpoint filter 5 is activated via p5200.0 and parameterized via p5202 ... p5205.		

p5206[0...n]	Current setpoint filter 6 type / I_set_filt 6 type		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 6 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 6 is activated via p5200.1 and parameterized via p5207 ... p5210.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB \text{ bandwidth}} = 2 * D_{denominator} * f_{bandstop \text{ frequency}}$		

p5207[0...n]	Current setpoint filter 6 denominator natural frequency / I_set_filt 6 fn_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 6 (PT2, general filter).		
Dependency:	Current setpoint filter 6 is activated via p5200.1 and parameterized via p5207 ... p5210.		

p5208[0...n]	Current setpoint filter 6 denominator damping / I_set_filt 6 D_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for current setpoint filter 6 (PT2, general filter).		
Dependency:	Current setpoint filter 6 is activated via p5200.1 and parameterized via p5207 ... p5210.		

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p5209[0...n]	Current setpoint filter 6 numerator natural frequency / I_set_filt 6 fn_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 6 (general filter).		
Dependency:	Current setpoint filter 6 is activated via p5200.1 and parameterized via p5207 ... p5210.		
p5210[0...n]	Current setpoint filter 6 numerator damping / I_set_filt 6 D_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 6 (general filter).		
Dependency:	Current setpoint filter 6 is activated via p5200.1 and parameterized via p5207 ... p5210.		
p5211	Current actual value filter 7 type / I_act_filt 7 type		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 1	Calculated: CALC_MOD_CON Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the current actual value filter 7 as low pass (PT2) or as extended general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	The current actual value filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p5211[0...n]	Current setpoint filter 7 type / I_set_filt 7 type		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 7 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		

p5212 Current actual value filter 7 denominator natural frequency / I_act_filt 7 fn_d

A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]

Description: Sets the denominator natural frequency for current actual value filter 7 (PT2, general filter).

Dependency: The current actual value filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.

p5212[0...n] Current setpoint filter 7 denominator natural frequency / I_set_filt 7 fn_d

SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1999.0 [Hz]

Description: Sets the denominator natural frequency for current setpoint filter 7 (PT2, general filter).

Dependency: Current setpoint filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.

p5213 Current actual value filter 7 denominator damping / I_act_filt 7 D_d

A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700

Description: Sets the denominator damping for current actual value filter 7.

Dependency: The current actual value filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.

p5213[0...n] Current setpoint filter 7 denominator damping / I_set_filt 7 D_d

SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T	Calculated: CALC_MOD_CON	Access level: 3
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: 5711
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001	10.000	0.700

Description: Sets the denominator damping for current setpoint filter 7 (PT2, general filter).

Dependency: Current setpoint filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.

p5214 Current actual value filter 7 numerator natural frequency / I_act_filt 7 fn_n

A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.5 [Hz]	16000.0 [Hz]	1000.0 [Hz]

Description: Sets the numerator natural frequency for current actual value filter 7 (general filter).

Dependency: The current actual value filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.

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p5214[0...n]	Current setpoint filter 7 numerator natural frequency / I_set_filt 7 fn_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 7 (general filter).		
Dependency:	Current setpoint filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.		
p5215	Current actual value filter 7 numerator damping / I_act_filt 7 D_n		
A_INF (Suppl ctrl), R_INF (Suppl ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.010
Description:	Sets the numerator damping for current actual value filter 7.		
Dependency:	The current actual value filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.		
p5215[0...n]	Current setpoint filter 7 numerator damping / I_set_filt 7 D_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 7 (general filter).		
Dependency:	Current setpoint filter 7 is activated via p5200.2 and parameterized via p5212 ... p5215.		
p5216[0...n]	Current setpoint filter 8 type / I_set_filt 8 type		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 8 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 8 is activated via p5200.3 and parameterized via p5217 ... p5220.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		

p5217[0...n]	Current setpoint filter 8 denominator natural frequency / I_set_filt 8 fn_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 8 (PT2, general filter).		
Dependency:	Current setpoint filter 8 is activated via p5200.3 and parameterized via p5217 ... p5220.		
p5218[0...n]	Current setpoint filter 8 denominator damping / I_set_filt 8 D_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for current setpoint filter 8 (PT2, general filter).		
Dependency:	Current setpoint filter 8 is activated via p5200.3 and parameterized via p5217 ... p5220.		
p5219[0...n]	Current setpoint filter 8 numerator natural frequency / I_set_filt 8 fn_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 8 (general filter).		
Dependency:	Current setpoint filter 8 is activated via p5200.3 and parameterized via p5217 ... p5220.		
p5220[0...n]	Current setpoint filter 8 numerator damping / I_set_filt 8 D_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 8 (general filter).		
Dependency:	Current setpoint filter 8 is activated via p5200.3 and parameterized via p5217 ... p5220.		
p5221[0...n]	Current setpoint filter 9 type / I_set_filt 9 type		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 9 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 9 is activated via p5200.4 and parameterized via p5222 ... p5225.		

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Note: For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed.

The denominator damping can be determined from the equation for the 3 dB bandwidth:

$$f_{3dB} \text{ bandwidth} = 2 * D_{\text{denominator}} * f_{\text{bandstop frequency}}$$

p5222[0...n]	Current setpoint filter 9 denominator natural frequency / I_set_filt 9 fn_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 9 (PT2, general filter).		
Dependency:	Current setpoint filter 9 is activated via p5200.4 and parameterized via p5222 ... p5225.		

p5223[0...n]	Current setpoint filter 9 denominator damping / I_set_filt 9 D_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for current setpoint filter 9 (PT2, general filter).		
Dependency:	Current setpoint filter 9 is activated via p5200.4 and parameterized via p5222 ... p5225.		

p5224[0...n]	Current setpoint filter 9 numerator natural frequency / I_set_filt 9 fn_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 9 (general filter).		
Dependency:	Current setpoint filter 9 is activated via p5200.4 and parameterized via p5222 ... p5225.		

p5225[0...n]	Current setpoint filter 9 numerator damping / I_set_filt 9 D_n		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the numerator damping for current setpoint filter 9 (general filter).		
Dependency:	Current setpoint filter 9 is activated via p5200.4 and parameterized via p5222 ... p5225.		

p5226[0...n]	Current setpoint filter 10 type / I_set_filt 10 type		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: Integer16 P-Group: Closed-loop control Not for motor type: REL Min 1	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the current setpoint filter 10 as low pass (PT2) or general 2nd-order filter.		
Value:	1: PT2 low pass 2: General 2nd order filter		
Dependency:	Current setpoint filter 10 is activated via p5200.5 and parameterized via p5227 ... p5230.		
Note:	For a general 2nd-order filter, by inserting the same natural frequency in both the numerator and in the denominator, i.e. bandstop frequency, a bandstop filter is implemented. If the numerator damping of zero is selected, the bandstop frequency is completely suppressed. The denominator damping can be determined from the equation for the 3 dB bandwidth: $f_{3dB} \text{ bandwidth} = 2 * D_{denominator} * f_{bandstop} \text{ frequency}$		
p5227[0...n]	Current setpoint filter 10 denominator natural frequency / I_set_filt 1 fn_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the denominator natural frequency for current setpoint filter 10 (PT2, general filter).		
Dependency:	Current setpoint filter 10 is activated via p5200.5 and parameterized via p5227 ... p5230.		
p5228[0...n]	Current setpoint filter 10 denominator damping / I_set_filt 10 D_d		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.001	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700
Description:	Sets the denominator damping for current setpoint filter 10 (PT2, general filter).		
Dependency:	Current setpoint filter 10 is activated via p5200.5 and parameterized via p5227 ... p5230.		
p5229[0...n]	Current setpoint filter 10 numerator natural frequency / I_set_filt 10 fn		
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.5 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 16000.0 [Hz]	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 1999.0 [Hz]
Description:	Sets the numerator natural frequency for current setpoint filter 10 (general filter).		
Dependency:	Current setpoint filter 10 is activated via p5200.5 and parameterized via p5227 ... p5230.		

2 Parameters

2.2 List of parameters

p5230[0...n]	Current setpoint filter 10 numerator damping / I_set_filt 10 D_n			
SERVO (Ext I_setp_filt), SERVO_AC (Ext I_setp_filt), SERVO_I_AC (Ext I_setp_filt)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: REL Min 0.000	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: 5711 Unit selection: - Expert list: 1 Factory setting 0.700	
Description:	Sets the numerator damping for current setpoint filter 10 (general filter).			
Dependency:	Current setpoint filter 10 is activated via p5200.5 and parameterized via p5227 ... p5230.			
p5250[0...n]	Activate cogging torque compensation / Cog_M_comp act			
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: U, T Data type: Unsigned8 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Setting for activating/de-activating the cogging torque compensation.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Activate compensation	Yes	No
Dependency:	Refer to: p5252, p5253, r5254, r5255, p5260			
Notice:	After replacing the encoder and/or motor, the torque table for the cogging torque compensation must be learned again.			
p5251	Activate cogging torque compensation learning / Cog_M_comp_learn			
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: U, T Data type: Unsigned8 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Setting for activating/de-activating learning for cogging torque compensation.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Reactivate slow learning	Yes	No
	01	Activate slow learning as supplement	Yes	No
	02	Remove average value	Yes	No
Dependency:	Refer to: p5252, p5253, r5254, r5255, p5260			
Notice:	After replacing the encoder and/or motor, the torque table for the cogging torque compensation must be learned again.			
p5252	Cogging torque compensation table length / Cog_M_comp length			
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: T Data type: Unsigned8 P-Group: Closed-loop control Not for motor type: - Min 6	Calculated: - Dyn. index: - Units group: - Scaling: - Max 12	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10	
Description:	Sets the table length in bits for cogging torque compensation. 10 corresponds to $2^{10} = 1024$ values.			
Dependency:	Refer to: p5250, p5253, r5254, r5255, p5260			

p5253	Cogging torque compensation periodicity factor / Cog_M_comp_period		
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00000	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32768.00000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.00000
Description:	Sets the factor for the periodicity for the cogging torque compensation. For rotating motors, the reference value is one mechanical revolution, for linear motors, the pole pair width.		
Dependency:	Refer to: p5250, p5252, r5254, r5255, p5260		
Note:	For values < 1, several table periods are passed through for each mechanical revolution or pole pair width, for values > 1 several revolutions or pole pair widths are required for one table period. The following must apply for endlessly rotating machines: p0408 and p0408 * p5253 * 2^p0418 must have a power of two less than 2^24.		
r5254[0...3]	Cogging torque compensation diagnostics / Cog_M_comp diag		
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays diagnostics data for the cogging torque compensation.		
Index:	[0] = Average values for slowly learning [1] = Actual table index [2] = Table index when starting learning [3] = Table index when ending learning		
Dependency:	Refer to: p5250, p5252, p5253, r5255, p5260		
Note:	Re index 0: Average values for slowly learning the cogging torque compensation. During learning, the average value is incremented by 1 for each table period passed. Re index 1: Currently used table index. Re index 2: Table index when starting slow learning. Re index 3: Table index when ending slow learning. Re Index 2, 3: If the actual index when learning is decremented, then the table index at start and end is interchanged.		
r5255[0...1]	CO: Cogging torque compensation input/output / Cog_M_comp I/O		
SERVO (Cog_M_comp, Lin), SERVO_AC (Cog_M_comp, Lin), SERVO_I_AC (Cog_M_comp, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: p2003 Max - [N]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [N]
Description:	Display and connector output for input and output of the cogging torque compensation.		
Index:	[0] = Input [1] = Output		
Dependency:	Refer to: p5250, p5252, p5253, r5254, p5260		

r5255[0...1]	CO: Cogging torque compensation input/output / Cog_M_comp I/O		
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: p2003 Max - [Nm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Nm]
Description:	Display and connector output for input and output of the cogging torque compensation.		
Index:	[0] = Input [1] = Output		
Dependency:	Refer to: p5250, p5252, p5253, r5254, p5260		

p5260[0...4095]	Cogging torque compensation force table / Cog_M_comp F-tab		
SERVO (Cog_M_comp, Lin), SERVO_AC (Cog_M_comp, Lin), SERVO_I_AC (Cog_M_comp, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -1000000.000 [N]	Calculated: - Dyn. index: - Units group: 8_1 Scaling: - Max 1000000.000 [N]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.000 [N]
Description:	Display or setting of the compensation values for the cogging torque compensation		
Dependency:	Refer to: p5250, p5252, p5253, r5254, r5255		
Note:	The table length used is set using p5252.		

p5260[0...4095]	Cogging torque compensation torque table / Cog_M_comp M-tab		
SERVO (Cog_M_comp), SERVO_AC (Cog_M_comp), SERVO_I_AC (Cog_M_comp)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -1000000.000 [Nm]	Calculated: - Dyn. index: - Units group: 7_1 Scaling: - Max 1000000.000 [Nm]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting 0.000 [Nm]
Description:	Display or setting of the compensation values for the cogging torque compensation		
Dependency:	Refer to: p5250, p5252, p5253, r5254, r5255		
Note:	The table length used is set using p5252.		

p5271[0...n]	Online tuning configuration controller / Ot config ctrl				
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: T Data type: Unsigned16 P-Group: - Not for motor type: REL Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 5045 Unit selection: - Expert list: 1 Factory setting 0000 1100 bin		
Description:	Sets the configuration for the online tuning.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	PD controller for large load moments of inertia	Yes	No	-
	01	Reduce gain at low speeds	Yes	No	-
	02	Load adaptation Kp	Yes	No	-
	03	Speed pre-control	Yes	No	-
	04	Torque pre-control	Yes	No	-
	05	Setting maximum acceleration limiting	Yes	No	-
	06	Do not change Kp	Yes	No	-
Dependency:	Refer to: p5272, p5273, r5274, p5275				

Note: Re bit 00:
For significant differences between the motor and load moment of inertia, or for low dynamic performance of the controller, then the P controller becomes a PD controller in the position control loop. As a consequence, the dynamic performance of the position controller is increased.
This function should only be set when the speed pre-control (bit 3 = 1) or the torque pre-control (bit 4 = 1) is active.

Re bit 01:
At low speeds, the controller gain factors are automatically reduced in order to avoid noise and oscillation at standstill.

Re bit 02:
The estimated load moment of inertia is taken into account for the speed controller gain (see p5273).

Re bit 03:
Activates the speed pre-control for the basic positioner (EPOS).

Re bit 04:
Activates the torque pre-control for the basic positioner (EPOS).

Re bit 05:
The maximum setpoint acceleration for the basic positioner (EPOS) is determined based on the estimated moment of inertia. This is realized by activating the bit once.
The prerequisite is that the drive pulses are inhibited, and the moment of inertia was previously determined.

Re bit 06:
The speed controller gain set in p1460 is not changed when calculating the controller data.

p5272[0...n]	Onlinetuning dynamic factor / Ot dyn_factor		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 5.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0 [%]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the dynamic factor for the P gain of the speed controller for onlinetuning.		
Dependency:	Refer to: p5271, p5273, r5274, p5275		
Notice:	The speed control can become unstable for excessively high values.		
Note:	The stiffer the mechanical load coupling, the higher the dynamic factor can be set.		

p5273[0...n]	Onlinetuning dynamic factor load / Ot dyn_factor load		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 0.0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100.0 [%]	Access level: 4 Func. diagram: 5045 Unit selection: - Expert list: 1 Factory setting 30.0 [%]
Description:	Sets the dynamic factor for the P gain of the speed controller for onlinetuning. The value specifies which component of the estimated load moment of inertia is taken into account when adapting the speed controller.		
Dependency:	Refer to: p5271, p5272, r5274, p5275		
Notice:	The speed control can become unstable for excessively high values.		

r5274	CO: Onlinetuning dynamic estimated / Ot dyn estimate		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 5045 Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Display and connector output for the estimated dynamic response of the speed control loop as PT1 time constant for onlinetuning.		
Dependency:	Refer to: p5271, p5272, p5273, p5275		

p5275[0...n]	Onlinetuning dynamic time constant / Ot dyn T		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 0.0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 60.0 [ms]	Access level: 3 Func. diagram: 5045 Unit selection: - Expert list: 1 Factory setting 7.5 [ms]
Description:	Sets the time constant for the pre-control symmetrization for onlinetuning. As a consequence, the drive is allocated a defined, dynamic response via its pre-control. For drives, which must interpolate with one another, the same value must be entered. Examples: 0 ms = travel without following error (Kv factor is infinity) 5 ms = settling behavior as for PT1 with 5 ms (Kv factor = 12 [1000/min])		
Dependency:	Refer to: p5271, p5272, p5273, r5274		
Notice:	This time constant is only effective if p5302.7 = 1. Otherwise, the pre-control symmetrization is adapted to the estimated dynamic response, therefore setting positioning without any overshoot.		

p5280[0...n]	Current setpoint filter adaptation configuration / Filt adapt config		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min -1	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the configuration for the adaptive current setpoint filter. The adaptation acts on the filter set using p5281.		
Value:	-1: Inactive and filter deactivated 0: Inactive 1: Active		
Dependency:	The prerequisite for the adaptation of the current setpoint filter is that the "Moment of inertia estimator" function module is activated (r0108.10). Refer to: p5281, p5282, p5283, p5284, r5285		
Notice:	If, when activating adaptation (p5280 = 1), the filter assigned via p5281 is still not active, then it is automatically activated.		
Note:	If p5280 = -1: The adaptation is deactivated and the assigned filter deactivated. If p5280 = 0: The adaptation is inactive. The actual setting of the filter parameters is kept in a volatile memory. To permanently save the values that have been determined, the parameters must be saved in a non-volatile memory (p0977 = 1). If p5280 = 1: The adaptation is active. When a mechanical resonant frequency is excited, the filter frequency is adapted. Adaptation is temporarily inactive while the function generator generates a noise signal (p4820 = 4).		

p5281[0...n] Current setpoint filter adaptation assignment / Filt adapt assign			
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the current setpoint filter that is to be adapted. Value = 0: No assignment Value = 1: Current setpoint filter 1 assigned (basic system) ... Value = 4: Current setpoint filter 4 assigned (basic system) Value = 5: Current setpoint filter 5 assigned (function module, r0108.21) ... Value = 10: Current setpoint filter 10 assigned (function module, r0108.21)		
Dependency:	Refer to: p5280, p5282, p5283, p5284, r5285		
Notice:	Fault F7419 is generated if this setting is changed when adaptation is active.		
Note:	If, when activating adaptation (p5280 = 1), the selected filter is still not active, then it is automatically activated.		
p5282[0...n] Current setpoint filter adaptation limit frequency lower / Filt adapt f lower			
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 50 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 250 [Hz]
Description:	Sets the lower limit frequency for the current setpoint filter adaptation. If the actual frequency of the adapted filter falls below the lower limit frequency, then the frequency of the adapted filter is set to the lower limit frequency. This limit is only effective when adaptation is active (p5280 = 1). If adaptation is not active, then this limit only becomes effective at the time of the next activation.		
Dependency:	Refer to: p5280, p5281, p5283, p5284, r5285		
Note:	If a value is entered, which exceeds the upper limit frequency (p5283), then the value is rejected.		
p5283[0...n] Current setpoint filter adaptation limit frequency upper / Filt adapt f upper			
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 200 [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1500 [Hz]
Description:	Sets the upper limit frequency for the current setpoint filter adaptation. If the actual frequency of the adapted filter exceeds the upper limit frequency, then the frequency of the adapted filter is set to the upper limit frequency. This limit is only effective when adaptation is active (p5280 = 1). If adaptation is not active, then this limit only becomes effective at the time of the next activation. There is an internal maximum value for the upper limit frequency; this depends on the damping (attenuation) of the adapted filter and the current controller sampling time. If the parameterized value exceeds the internal maximum value, then the following applies: - this parameter is immediately limited to the internal maximum value if adaptation is active. - this parameter is limited to the internal maximum value the next time that adaptation is activated (p5280).		
Dependency:	Refer to: p5280, p5281, p5282, p5284, r5285		
Note:	If a value is entered, which falls below the lower limit frequency (p5282), then the value is rejected.		

2 Parameters

2.2 List of parameters

p5284[0...n]	Current setpoint filter adaptation activation threshold / Filt adapt thresh		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0 [%]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 10000 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the activation threshold for the current setpoint filter adaptation.		
Dependency:	Refer to: p5280, p5281, p5282, p5283, r5285		
Note:	The value should be increased if, in operation, the filter frequency continuously changes significantly although the resonance frequency does not change. The value should be reduced if the filter frequency adaptation cannot be set so that mechanical resonance is suppressed.		
r5285[0...n]	Current setpoint filter adaptation actual frequency / Filt adapt act f		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the actual frequency of the adapted current setpoint filter.		
Dependency:	Refer to: p5280, p5281, p5282, p5283, p5284		
p5292	FFT tuning dynamic factor / FFT tun dyn_factor		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 25.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 150.0 [%]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 60.0 [%]
Description:	Sets the dynamic factor for the proportional gain of the speed controller for FFT tuning. (single button tuning)		
Notice:	The speed control can become unstable for excessively high values.		
r5293	Velocity controller gain identified / FFT tun Kp ident		
SERVO (J_estimator, Lin), SERVO_AC (J_estimator, Lin), SERVO_I_AC (J_estimator, Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Ns/m]	Calculated: - Dyn. index: - Units group: 24_2 Scaling: - Max - [Ns/m]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Ns/m]
Description:	Displays the maximum possible Kp gain of the velocity controller iterated from the FFT measurement.		
r5293	FFT tuning speed controller gain identified / FFT tun Kp ident		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Nms/rad]	Calculated: - Dyn. index: - Units group: 17_1 Scaling: - Max - [Nms/rad]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Nms/rad]
Description:	Displays the proportional gain of the speed controller calculated from the FFT measurement for One Button Tuning.		

r5294[0...3]	FFT tuning zero position identified / FFT tun zero ident		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: 2_1 Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Hz]
Description:	Displays the identified mechanical zero points.		
r5295[0...3]	FFT tuning pole position identified / FFT tun pole ident		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: 2_1 Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Hz]
Description:	Displays the identified mechanical pole positions.		
p5296	FFT tuning PRBS amplitude / FFT tun PRBS amp		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 5.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 70.0 [%]
Description:	Sets the amplitude of the PRBS signal. The value refers to the rated motor torque (r333).		
p5297	FFT tuning PRBS offset / FFT tun PRBS offs		
SERVO (J_estimator, Lin), SERVO_AC (J_estimator, Lin), SERVO_I_AC (J_estimator, Lin)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 0.0 [m/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 210000.0 [m/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [m/min]
Description:	Setting the motor velocity offset. This is intended to prevent non-linear effects, such as backlash or stiction from influencing the measured values		
p5297	FFT tuning PRBS offset / FFT tun PRBS offs		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: REL Min 0.0 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 210000.0 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0 [rpm]
Description:	Sets the speed offset of the motor. This is intended to prevent non-linear effects, such as backlash or stiction from influencing the measured values		

p5300[0...n]	Autotuning selection / Autotuning select		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: REL Min -1	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: 5045 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets activation/de-activation of the "auto tuning" function. To permanently save the values that have been set, the parameters must be saved in a non-volatile memory (p0977 = 1). The individual measuring steps can be configured in the following parameters: p5301 for "One Button Tuning" (p5300=1) - this function is being prepared p5302 for "Online Tuning" (p5300=2)		
Value:	Sets activation/de-activation of the "onlinetuning" function. The following parameters are written to when online tuning is activated: p430, p1160, p1400, p1413 - p1426, p1428, p1429, p1433 - p1435, p1441, p1460 - p1465, p1498, p1513, p1656 - p1676, p2533 - p2539, p2567, p2572, p2573, p5280 -1: Reset (restore default values) 0: Inactive 1: One Button Tuning 2: Online Tuning		
Dependency:	The prerequisite for the "auto tuning" function is that the "Moment of inertia estimator" function module is activated (r0108.10). Refer to: p5301, p5302		
Warning:	Only the motor measuring system is taken into account when optimizing the position controller. If an external measuring system is used for the position control, then this can result in an unstable controller setting.		
Caution:	For some drive trains, the "onlinetuning" function can result in unstable settings. (motor makes a whistling sound). This is especially the case for high load moments of inertia, which are coupled to the motor through a low-frequency connection/coupling. This case, parameter p5272 or p5273 must be reduced.		
Note:	If p5300 = -1: Autotuning is deactivated, and p5300 is automatically set to 0. In addition, the default setting values for the speed and position controller are restored.		
	If p5300 = 0: Online tuning is inactive. To permanently save the values determined for the speed and position controllers, the parameters must be saved in a non-volatile memory (p0977 = 1). The results of the moment of inertia estimator can be reset using p5300 = 0. The moment of inertia and the tuning parameters must be redetermined after p5300>0.		
	If p5300 = 1: One Button Tuning is active. The moment of inertia is determined once using a test signal. The controller parameters and current setpoint filters are additionally determined once using a noise signal as excitation source.		
	If p5300 = 2: Onlinetuning is active. The moment of inertia is estimated. The controller parameters are recalculated if the moment of inertia noticeably changes.		

p5301[0...n]	One Button Tuning configuration / OBT config				
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: REL Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0111 bin		
Description:	Setting the functions for One Button Tuning (p5300 = 1). As long as autotuning is still active (p5300 <> 0), it is not possible to change the configuration. A test signal is required for some measuring steps. Parameters p5307 to p5309 must be observed for this purpose.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Setting Kp	Yes	No	-
	01	Setting current setpoint filter	Yes	No	-
	02	Moment of inertia estimator	Yes	No	-
	07	Synchronized axes	Yes	No	-
Dependency:	Refer to: p5300, p5307, p5308, p5309				
Note:	Re bit 00: The speed controller gain is determined and set using a noise signal. Re bit 01: Possibly required current setpoint filters are determined and set using a noise signal. As a consequence, a higher dynamic performance can be achieved in the speed control loop. Re bit 02: Using this bit, the moment of inertia is determined using a test signal. If this bit is not set, then the load moment of inertia must be manually parameterized in parameter p1498. The test signal must have been previously set using parameters p5308 and p5309. Re bit 07: With this function, these axes are adapted to the dynamic response set in p5275. This is necessary for interpolating axes. The time in p5275 should be set according to the axis with the lowest dynamic response.				

p5302[0...n]	Online tuning configuration / OT config				
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator), VECTOR (J_estimator), VECTOR_AC (J_estimator), VECTOR_I_AC (J_estimator)	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: REL Min -	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 1100 bin		
Description:	Setting the functions for online tuning (p5300 = 2). As long as autotuning is still active (p5300 <> 0), it is not possible to change the configuration. A noise signal is required for some measuring steps.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Setting Kp	Yes	No	-
	01	Setting current setpoint filter	Yes	No	-
	02	Moment of inertia estimator	Yes	No	-
	03	Moment of inertia estimator	Cyclic	Once	-
	06	Current setpoint filter adaptation	Yes	No	-
	07	Synchronized axes	Yes	No	-

2 Parameters

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Dependency: This parameter can only be changed if p5300=0 has been parameterized.

Refer to: p5300, p5307, p5308, p5309

Caution:



Please note the general conditions of the moment of inertia estimator, online tuning and adaptive resonance filter. See Function Manual FH1.

Note:

Re bit 00: being prepared

The speed controller gain is determined and set using a noise signal.

Re bit 01: being prepared

Possibly required current setpoint filters are determined and set using a noise signal.

As a consequence, a higher dynamic performance can be achieved in the speed control loop.

Re bit 02:

Using this bit, the moment of inertia is determined while traversing (moment of inertia estimator). If this bit is not set, then the load moment of inertia must be manually parameterized in parameter p1498.

Re bit 03:

If "once" has been parameterized, then after successfully determining the moment of inertia p1498 the moment of inertia estimator is deactivated.

If "Cyclic" has been parameterized, then the moment of inertia is continually determined and the controller parameters adapted. After the moment of inertia has been successfully determined ($r1407.26=1$), we recommend that the parameter is saved. This means that after power on, the controller does not have to re-stabilize.

Re bit 06:

The adaptation of a current setpoint filter can be set here. See p5280-p5285.

This adaptation may be necessary if a mechanical resonance frequency changes in operation. It can also be used to dampen a fixed resonance frequency. Once the control loop has stabilized, this bit should be deactivated and the determined parameters saved in a non-volatile fashion.

Re bit 07:

With this function, these axes are adapted to the dynamic response set in p5275. This is necessary for interpolating axes. The time in p5275 should be set according to the axis with the lowest dynamic response.

p5307[0...n]

Test signal activation / Test sig act

SERVO (J_estimator),
SERVO_AC
(J_estimator),
SERVO_I_AC
(J_estimator)

Can be changed: T

Data type: Unsigned32

P-Group: -

Not for motor type: -

Min

-

Calculated: -

Dyn. index: DDS, p0180

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

0000 bin

Description:

Activating the test signal.

Re bit 01:

As setpoint speed, the rated motor speed is entered, alternating in the positive and negative directions. This signal can only be activated for p5308 > 0 and p5309 > 0. A motor encoder is required for activation.

Bit field:

Bit **Signal name**

01 Square wave with rated speed

1 signal

ON

0 signal

OFF

FP

-

Dependency:

Refer to: p5308, p5309

Note:

A motor encoder is required for activation.

p5308[0...n]	Test signal traversing range limiting / Test sig trav rng		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 30000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	When the test signal is activated (p5307.1) the traversing range is limited to +/- p5308 degrees. (360 degrees correspond to one motor revolution) The position before the pulse enable is used as zero point.		
Dependency:	Refer to: p5307		

p5309[0...n]	Test signal duration / Test sig dur		
SERVO (J_estimator), SERVO_AC (J_estimator), SERVO_I_AC (J_estimator)	Can be changed: T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0 [ms]	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 5000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2000 [ms]
Description:	Sets the test signal sequence duration (several acceleration operations).		
Dependency:	Refer to: p5307		

r5397	Mot_temp_mod 3 ambient temperature image p0613 / AmbTmp image p0613		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: ASM, REL, FEM Min - [°C]	Calculated: - Dyn. index: - Units group: 21_1 Scaling: - Max - [°C]	Access level: 2 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the ambient temperature for motor temperature model 3. This value is used to calculate the utilization display (p0034). The parameter value is an image of p0613.		
Dependency:	Refer to: r0034		
Note:	Users cannot see and change parameter p0613 (only Siemens internal).		

r5398[0...n]	Mot_temp_mod 3 alarm threshold image p5390 / A thr image p5390		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: ASM, REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: - Max - [°C]	Access level: 2 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the alarm threshold for monitoring the motor temperature for motor temperature model 3. This value is used to calculate the utilization display (p0034). The parameter value is an image of p5390.		
Note:	Users cannot see and change parameter p5390 (only Siemens internal).		

2 Parameters


2.2 List of parameters

r5399[0...n]	Mot_temp_mod 3 fault threshold image p5391 / F thr image p5391		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: ASM, REL, FEM Min - [°C]	Calculated: - Dyn. index: MDS, p0130 Units group: 21_1 Scaling: - Max - [°C]	Access level: 2 Func. diagram: 8017 Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Sets the fault threshold for monitoring the motor temperature for motor temperature model 3. Fault F07011 is output after the fault threshold is exceeded. The parameter value is an image of p5391.		
Note:	Users cannot see and change parameter p5391 (only Siemens internal).		
<hr/>			
p5401[0...1]	BI: Line droop control activation / Line drp act		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: T Data type: Unsigned32 / Binary P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 0 [1] 1
Description:	Re index 0: Sets the signal source to activate line droop control for the infeed. BI: p5401[0] = 1 signal: Activation of line droop control and de-activation of closed-loop DC-link voltage control/closed-loop current control. BI: p5401[0] = 0 signal: Activation of the DC link voltage control/current control and deactivation of the line droop control. Re index 1: Sets the signal source to activate the line droop setpoints (5405, 5406, 5415, 5416). BI: p5401[1] = 1 signal: Activation of the setpoints. BI: p5401[1] = 0 signal: Deactivation of the setpoints.		
Index:	[0] = Activation of the closed-loop line control [1] = Activation of droop setpoints		
Dependency:	Refer to: r5402		
Notice:	Line droop control can only be activated if the power units have a gating unit with current limitation control (r0192.19 = 1). We urgently recommend at least one measured to dampen power oscillations (p5413, p5476) if, in an island grid, several generating sources are simultaneously active – and power is exchanged via the frequency droop (p5405).		
Note:	Re index 0: So that closed-loop DC-link voltage control is activated by the VECTOR drive object's technology controller (due to closed-loop DC-link voltage control for the infeed being de-activated) the following BICO interconnection must be set: BI: p3513 (VECTOR) = r5402.0 (A_INF) Re index 1: When the setpoints are deactivated, the smoothed actual values of these variables are used for the no-load values of frequency and voltage. As a consequence, the average power is controlled so that it approaches 0. However, when the line frequency or line voltage changes, brief peak powers can occur according to the current limits that have been set (r5479).		

r5402.0...6		CO/BO: Line droop control status word / Line drp ZSW																																											
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: Unsigned16 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																																										
Description:	Displays the status word of line droop control for the infeed.																																												
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Line droop control not active</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>01</td> <td>Line droop control active</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>02</td> <td>Line droop control in single mode</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>03</td> <td>Current limitation control active</td> <td>Yes</td> <td>No</td> <td>7986</td> </tr> <tr> <td>04</td> <td>Operating state line short circuit active</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>05</td> <td>Modulation type wobulation active</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>06</td> <td>Line droop f-U setpoints active</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Line droop control not active	Yes	No	-	01	Line droop control active	Yes	No	-	02	Line droop control in single mode	Yes	No	-	03	Current limitation control active	Yes	No	7986	04	Operating state line short circuit active	Yes	No	-	05	Modulation type wobulation active	Yes	No	-	06	Line droop f-U setpoints active	Yes	No	-				
Bit	Signal name	1 signal	0 signal	FP																																									
00	Line droop control not active	Yes	No	-																																									
01	Line droop control active	Yes	No	-																																									
02	Line droop control in single mode	Yes	No	-																																									
03	Current limitation control active	Yes	No	7986																																									
04	Operating state line short circuit active	Yes	No	-																																									
05	Modulation type wobulation active	Yes	No	-																																									
06	Line droop f-U setpoints active	Yes	No	-																																									
Note:	Re bit 00, 01: The line droop control is activated via binector input p5401[0]. Re bit 02: The operating mode of the current hysteresis controller is specified via binector input p5451. Re bit 04: The status word of the sequence control is displayed in r5452. Re bit 05: The pulse frequency wobulation is activated via p1810.2 = 1, and the wobulation amplitude p1811 is enabled via p5456[0...2].4 = 0. Re bit 06: The no-load setpoints for frequency and voltage are activated using binector input p5401[1].																																												
p5403[0...1]		CI: Line droop control current signal source / Line drp I s_src																																											
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2002 Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 3467[0] [1] 3467[1]																																										
Description:	Sets the signal source for the current to be regulated in alpha/beta coordinates.																																												
Index:	[0] = Alpha [1] = Beta																																												
Dependency:	Refer to: p5404																																												
Note:	The following BICO interconnections are recommended: - Droop control for current/voltage at the line filter: BI: p5403 = r3467 (BI: p5404 = r3468 must be set) - Droop control for current/voltage at the line transformer: BI: p5403 = r5497 (BI: p5404 = r5488 or r5498 must be set)																																												

2 Parameters

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p5404[0...1]	CI: Line droop control voltage signal source / Line drp U s_src		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 3468[0] [1] 3468[1]
Description:	Sets the signal source for the voltage to be regulated in alpha/beta coordinates.		
Index:	[0] = Alpha [1] = Beta		
Note:	The following BICO interconnections are recommended: - Droop control for current/voltage at the line filter: BI: p5404 = r3468 (BI: p5403 = r3467 must be set) - Droop control for current/voltage at the line transformer: BI: p5404 = r5488 or r5498 (BI: p5403 = r5497 must be set)		
p5405	Line droop control frequency droop no-load frequency / Line drp f_no-ld		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 30.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 300.00 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the no-load frequency (as a % of p0211) for the line droop control active power frequency droop. Droop formula (without smoothing): $r5410 = (p5405 + p5406 + p5407 \times r5411[0] / r0206) \times p0211$		
Dependency:	Refer to: p5409		
Caution:	We urgently recommended that at least one measure is activated to dampen power oscillations (p5413, p5476).		
			
Note:	The droop characteristic input variable is the active power r5411[0] at the selected connection point (p5403, p5404). The output frequency calculated using the above formula is filtered in accordance with the parameterized smoothing time (p5409). The smoothed output frequency is displayed in r5410.		
p5406[0...1]	CI: Line droop control frequency droop supplementary setpoint / L drp f_suppl_setp		
A_INF (Line droop ctrl, Line transf), R_INF (Line droop ctrl, Line transf)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 0 [1] 5582[0]
Description:	Sets the signal source for the frequency droop supplementary setpoint (as a % of p0211).		
Index:	[0] = Supplementary setpoint is smoothed [1] = Supplementary setpoint direct		
Dependency:	Refer to: p5405		
Notice:	Re index 1: Setpoint steps without smoothing can result in significant equalization operations in the line supply and the overload of the inverter and the line components.		

Note: Re index 0:
The setpoint signals are smoothed using a PT1 filter (p5409).
Re index 1:
If the signals for the unsmoothed setpoints are precisely reset to 0 (e.g. for p5483[3] = 1), then by internally adapting the smoothed setpoint state, an undesirable step-like frequency change is avoided. The signal for the smoothed setpoint should be adapted using a corresponding frequency change, if the frequency is to be kept constant.

p5406[0...1] CI: Line droop control frequency droop supplementary setpoint / L drp f_suppl_setp

A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 7982
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 0
			[1] 0

Description: Sets the signal source for the frequency droop supplementary setpoint (as a % of p0211).

Index: [0] = Supplementary setpoint is smoothed
[1] = Supplementary setpoint direct

Dependency: Refer to: p5405

Notice: Re index 1:
Setpoint steps without smoothing can result in significant equalization operations in the line supply and the overload of the inverter and the line components.

Note: Re index 0:
The setpoint signals are smoothed using a PT1 filter (p5409).
Re index 1:
If the signals for the unsmoothed setpoints are precisely reset to 0 (e.g. for p5483[3] = 1), then by internally adapting the smoothed setpoint state, an undesirable step-like frequency change is avoided. The signal for the smoothed setpoint should be adapted using a corresponding frequency change, if the frequency is to be kept constant.

p5407 Line droop control frequency droop gradient / Line drp f grad

A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7982
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [%]	100.00 [%]	5.00 [%]

Description: Sets the gradient of the frequency droop (as a % of the rated frequency p0211 at the rated power r0206).

Dependency: Refer to: p5405

p5408 CI: Line droop control frequency droop gradient dynamic / Line drp f grad dy

A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the additional gradient of the frequency characteristic.

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p5409	Line droop control frequency droop smoothing time / Line drp f t_sm		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 150.00 [ms]
Description:	Sets the smoothing time for the output frequency of the active power frequency droop (r5410).		
Dependency:	Refer to: p5405		
Note:	When the load changes, mechanical energy generation units induce a delayed change in frequency on account of their inertia. The converter tries to emulate this response with the assistance of the smoothing time. For the line to remain stable, all the energy generation units in a separate network have to respond in a similar manner during operation.		
r5410	Line droop control frequency droop output / Line drp f outp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Hz]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [Hz]
Description:	Displays the smoothed output frequency of the active power frequency droop. Droop formula (without smoothing): $r5410 = (p5405 + p5406 + p5407 * r5411[0] / r0206) * p0211$		
Dependency:	Refer to: p5405		
r5411[0...1]	Line droop control frequency droop active power / Line drp f P_act		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [kW]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [kW]
Description:	Displays the input active power of the active power frequency droop. The active power is calculated for the currents and voltages defined with connector inputs p5403 and p5404.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p5409		
Note:	Re index 1: The value is smoothed using a PT1 filter (smoothing time: p0045).		
r5412	Line droop control line angle / Line drp angle		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: p2005 Max - [°]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the actual line angle for line droop control. The value is calculated by integrating the output frequency of the active power frequency droop (r5410).		

p5413	Line droop control additional frequency droop gradient / Line droop add-f		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.0 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the gradient for the additional, fast frequency droop. The reference quantity is the gradient for the regular frequency droop (p5407). The settings for the regular frequency droop (p5405 onwards) apply to the other droop parameters. As a result of the short smoothing time, the supplementary frequency droop acts similar to a D component – and therefore as dampening factor for the closed-loop line control.		
Recommend.:	Typical setting values lie between 50% and 100%.		
Dependency:	Refer to: p5414, p5476		
Note:	For example, a strong frequency dip can be generated when the load is connected with the additional frequency droop, and this can be used to emulate the behavior of a diesel generator. The frequency is initially changed with the smoothing time p5414 in accordance with the additional droop, reaching the stationary end value in accordance with the time constant p5409 for the regular frequency droop. The additional droop is de-activated with p5413 = 0.		
p5414	Line droop control additional frequency droop smoothing time / Line droop add-t		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 10.0 [%]
Description:	Sets the smoothing time for the additional, fast frequency droop. The reference quantity is the smoothing time for the regular frequency droop (p5409).		
Recommend.:	Typical setting values lie between 10% and 20%.		
Dependency:	Refer to: p5413		
Note:	The smoothing time for the additional, fast frequency droop is less than or equal to the time constant for the regular frequency droop.		
p5415	Line droop control voltage droop no-load voltage / Line drp U_no-ld		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 30.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 300.00 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the no-load voltage (as a % of p0210) for the reactive current voltage droop for line droop control. Droop formula (without smoothing): $p5420 = (p5415 + p5416 + p5417 * r5421[0] / r0207) * p0210$		
Dependency:	Refer to: p5419		
Note:	The droop characteristic input variable is the reactive power r5421[0] at the selected connection point (p5403, p5404). The output voltage calculated using the above formula is filtered in accordance with the parameterized smoothing time p5419. The smoothed output voltage is displayed in r5420.		


2 Parameters

2.2 List of parameters

p5416[0...1]	CI: Line droop control voltage droop supplementary setpoint / L drp U_suppl_setp		
A_INF (Line droop ctrl, Line transf), R_INF (Line droop ctrl, Line transf)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 0 [1] 5582[1]
Description:	Sets the signal source for the voltage droop supplementary setpoint (as a % of p0210).		
Index:	[0] = Supplementary setpoint is smoothed [1] = Supplementary setpoint direct		
Dependency:	Refer to: p5415		
Notice:	Re index 1: Setpoint steps without smoothing can result in significant equalization operations in the line supply and the overload of the inverter and the line components.		
Note:	Re index 0: The setpoint signals are PT1-filtered with the time constant p5419. Re index 1: If the signals for the unsmoothed setpoints are precisely reset to 0 (e.g. for p5483[3] = 1), then by internally adapting the smoothed setpoint state, an undesirable step-like voltage change is avoided. The signal for the smoothed setpoint should be adapted using a corresponding voltage change, if the output voltage is to be kept constant.		
p5416[0...1]	CI: Line droop control voltage droop supplementary setpoint / L drp U_suppl_setp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 0 [1] 0
Description:	Sets the signal source for the voltage droop supplementary setpoint (as a % of p0210).		
Index:	[0] = Supplementary setpoint is smoothed [1] = Supplementary setpoint direct		
Dependency:	Refer to: p5415		
Notice:	Re index 1: Setpoint steps without smoothing can result in significant equalization operations in the line supply and the overload of the inverter and the line components.		
Note:	Re index 0: The setpoint signals are PT1-filtered with the time constant p5419. Re index 1: If the signals for the unsmoothed setpoints are precisely reset to 0 (e.g. for p5483[3] = 1), then by internally adapting the smoothed setpoint state, an undesirable step-like voltage change is avoided. The signal for the smoothed setpoint should be adapted using a corresponding voltage change, if the output voltage is to be kept constant.		
p5417	Line droop control voltage droop gradient / Line drp U grad		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 5.00 [%]
Description:	Sets the gradient of the voltage droop (as a % of the rated voltage p0210 at the rated current r0207).		
Dependency:	Refer to: p5415		

p5418	CI: Line droop control voltage droop gradient dynamic / Line drp U grad dy		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the additional gradient of the voltage characteristic.		
p5419	Line droop control voltage droop smoothing time / Line drp U t_sm		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 150.00 [ms]
Description:	Sets the smoothing time for the reactive current actual value (r5421[1]). The smoothed reactive current is the input quantity for the reactive current voltage droop.		
Dependency:	Refer to: p5415		
Note:	When the load changes, mechanical energy generation units induce a delayed change in voltage on account of their electrical properties. The converter tries to emulate this response with the assistance of the smoothing time. For the line to remain stable, all the energy generation units in a separate network have to respond in a similar manner during operation.		
r5420	Line droop control voltage droop output / Line drp U outp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Vrms]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the smoothed output voltage of the reactive current voltage droop. Droop formula (without smoothing): $p5420 = p5415 + p5416 + p5417 * r5421[0] / r0207 * p0210$		
Dependency:	Refer to: p5415		
r5421[0...1]	Line droop control voltage droop reactive current / Line drp U I_reac		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [A]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [A]
Description:	Displays the input reactive current of the reactive current voltage droop. The reactive current is calculated for the currents and voltages defined with connector inputs p5403 and p5404.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p5419		
Note:	The value is smoothed by a PT1 filter (p5419).		

r5422[0...1]	Line droop control voltage droop reactive power / Line drp U Q_reac		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 14_12	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kvar]	- [kvar]	- [kvar]
Description:	Displays the input reactive power of the reactive current voltage droop. The reactive power is calculated for the currents and voltages defined with connector inputs p5403 and p5404.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Dependency:	Refer to: p5419		
Note:	Re index 1: The value is smoothed using a PT1 filter (smoothing time: p0045).		

p5423	Line droop control supplementary inductance / Line drp L_suppl		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7982
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10.000 [mH]	10.000 [mH]	0.000 [mH]
Description:	Sets an imaginary supplementary inductance for the infeed. The supplementary inductance supplements the effect of the voltage droop, in particular for transient operations.		
Dependency:	Refer to: p5424		
Warning:	Unsuitable supplementary inductance and smoothing time settings will make line droop control unstable.		
			
Note:	The supplementary inductance is de-activated with p5423 = 0. The converter's output voltage is calculated so that the converter behaves like a supplementary inductance and as such achieves an effect similar to a line reactor with higher/lower inductance. The supplementary inductance can be used for damping in the event of resonance phenomena on the line.		

p5424	Line droop control supplementary inductance smoothing time / L drp L_suppl t_sm		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7982
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	0.00 [ms]
Description:	Sets the smoothing time for the effect of the supplementary inductance (p5423).		
Dependency:	Refer to: p5423		
Note:	The supplementary inductance causes current change to be fed back to the converter's output voltage.		

p5425[0...1]	CI: Line droop control voltage control signal source / L drp U_ctrl s_sc		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: T Data type: Unsigned32 / FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max -	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting [0] 3468[0] [1] 3468[1]
Description:	Sets the signal source for the voltage to be regulated at the connection point in alpha/beta coordinates.		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: p5427		
Note:	The following BICO interconnections are recommended: - Compensation of the internal voltage drop for connection point at line filter: BI: p5425 = r3468 - Compensation of the internal voltage drop for connection point at line transformer: BI: p5425 = r5488 or r5498		
p5426	Line droop control voltage control P gain / Line drp U_ctrl Kp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the proportional gain for the controller for voltage control at the connection point. The controller compensates internal voltage drops under load conditions and as such precisely converts the droop characteristic at the connection point (defined in p5425).		
Dependency:	Refer to: p5427		
Note:	The proportional component of the controller is de-activated with p5426 = 0.		
p5427	Line droop control voltage control integration time / Line drp U_ctrl Ti		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.0 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.0 [ms]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 500.0 [ms]
Description:	Sets the integration time for the controller for voltage control at the connection point. The controller compensates internal voltage drops under load conditions and as such precisely converts the droop characteristic at the connection point (defined in p5425).		
Dependency:	Refer to: p5426		
Note:	The integral component of the controller is de-activated with p5427 = 0.		

p5428[0...3]	Line droop control voltage control short circuit / Line drp U_ctrl sh		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 20.00 [%] [1] 0.00 [%] [2] 90.00 [%] [3] 2.00 [%]
Description:	Sets the parameters for rapid pre-control of the output voltage in the event of a voltage dip. The values relate to the voltage setpoint from the voltage droop (r5420). The voltage output by the converter is formed from the product of the voltage setpoint and the adaptation factor, which is calculated in rapid pre-control.		
Index:	[0] = Adaptation factor lower limit [1] = Adaptation factor increment current limit [2] = Adaptation factor increment voltage difference [3] = Adaptation factor increment increase		
Dependency:	Refer to: r5452		
Note:	Rapid adaptation of the voltage setpoint to a reduced line voltage (e.g. in the event of a line short circuit) reduces the number of additional switching operations completed by the lower-level rapid current hysteresis controller. Re index 0: Minimum value for the adaptation factor, must be complied with for the calculation of the reduced output voltage. The value is dependent upon the voltage drop at the line reactor when the current limit is reached. As such, the value results from the reactor inductance, the frequency, and the current limit. A value of 100% de-activates the function. Re index 1: When the current limit is reached, the adaptation factor is weighted with this factor in each sampling cycle. A value of 0 means that the adaptation factor will jump to the minimum value (p5428[0]) if the current limit is reached. A value of 100% de-activates the function. Re index 2: If the voltage across the line reactor exceeds the minimum value (p5428[0]) for at least 2 current controller clock cycles, the adaptation factor will be weighted with this factor (p5428[2]) in every sampling cycle. Re index 3: If none of the above criteria for reducing the adaptation factor is met, the adaptation factor is increased by the percentage value p5428[3] in each current controller clock cycle (the increase is additive). If the adaptation factor reaches the maximum value of 100%, the effect of pre-control by means of multiplication by the droop setpoint r5420 is cancelled out.		

r5429	Line droop control voltage control output / L drp U_ctrl outp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Vrms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Vrms]	Access level: 3 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting - [Vrms]
Description:	Displays the controller output for voltage control at the connection point.		
Dependency:	Refer to: p5426, p5427		

p5430[0...1]	Modulation depth controller setting / ModDpth_ctrl set		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [%]	110.0 [%]	[0] 94.0 [%] [1] 110.0 [%]

Description: Re index 0:
Sets the setpoint for the maximum stationary modulation depth.
Re index 1:
Sets the maximum modulation depth.
With p5430[1] = 110 %, the modulation depth limiting is deactivated.

Index: [0] = Setpoint
[1] = Maximum value

p5431	Modulation depth controller dynamic response / Mod_ctrl dyn		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [ms]	10000.0 [ms]	10.0 [ms]

Description: Sets the dynamic response for the modulation depth controller.

p5432[0...1]	Modulation depth controller output voltage limits / Mod_ctrl lim U		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-200.0 [V]	200.0 [V]	[0] 100.0 [V] [1] -100.0 [V]

Description: Sets the limits for the output voltage on the modulation depth controller.

Index: [0] = Maximum value
[1] = Minimum value

r5433	CO: Modulation depth controller output / Mod_ctrl outp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Display and connector output for the modulation depth controller output.

2 Parameters

2.2 List of parameters

p5434	Direct component controller low pass limit frequency / I_dc_reg PT2 f		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.000 [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1.000 [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.500 [Hz]
Description:	Sets the limit frequency for the 2nd order low-pass filter to suppress the direct component in the converter current.		
Dependency:	Refer to: p5435		
p5435	Direct component controller low pass damping / I_dc_reg PT2 D		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.001	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000
Description:	Sets the damping for the 2nd order low-pass filter to suppress the direct component in the converter current.		
Dependency:	Refer to: p5434		
p5436	Direct component controller P gain / I_dc_reg Kp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.0000 [ohm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.0000 [ohm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0200 [ohm]
Description:	Sets the proportional gain for the PI controller to suppress the direct component in the converter current.		
Dependency:	Refer to: p5437		
Note:	Recommended setting: p5436 = total resistance of reactor and transformer. The parameter is preset when selecting the power unit (p201). In so doing, as approximation, a transformer with the same rating and a total power loss of 1.5 % is assumed: $p5436 = 1.5 \% * r0206[0] / (3 * r0207[0] * r0207[0])$		
p5437	Direct component controller integration time / I_dc_reg Ti		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3.500 [s]
Description:	Sets the integration time for the PI controller to suppress the direct component in the converter current.		
Dependency:	Refer to: p5436		
Note:	The parameter is preset when selecting the power unit (p201): p5437 = p5492 / p5436		

p5438	Direct component controller limiting / I_dc_ctrl limit			
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [%]	10.0 [%]	2.0 [%]	
Description:	Sets the controller output voltage limiting for the direct component controller. This value is entered as a percentage of the rated voltage (p0210).			
p5440	Harmonics controller bandpass filter activation / Bandpass act			
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Setting to activate the bandpass filter for the harmonics controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Filter 0	ON	OFF
	01	Filter 1	ON	OFF
	02	Filter 2	ON	OFF
	03	Filter 3	ON	OFF
				FP
				-
				-
				-
				-
Dependency:	Refer to: p5441, p5442, p5443			
p5441[0...3]	Harmonics controller bandpass filter gain / Bandpass gain			
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00	10000.00	120.00	
Description:	Sets the gain for the bandpass filter for the harmonics controller.			
Index:	[0] = Filter 0 [1] = Filter 1 [2] = Filter 2 [3] = Filter 3			
Dependency:	Refer to: p5440, p5442			
p5442[0...3]	Harmonics controller bandpass filter mid-frequency / Bandpass f_mid			
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [Hz]	1000.00 [Hz]	300.00 [Hz]	
Description:	Sets the mid-frequency for the bandpass filter for the harmonics controller.			
Index:	[0] = Filter 0 [1] = Filter 1 [2] = Filter 2 [3] = Filter 3			
Dependency:	Refer to: p5440, p5441, p5443			
Note:	The parameter should be set to a value which is greater than or equal to the fundamental frequency.			

2 Parameters

2.2 List of parameters

p5443	Harmonics controller bandpass filter gain total / Bandpass gain tot		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.00	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.00
Description:	Sets the total gain for all bandpass filters for the harmonics controller.		
Dependency:	Refer to: p5440, p5441, p5442		
r5444[0...1]	Line droop control line voltage absolute value / U_line abs val		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the absolute value of the line voltage. $r5444 = \sqrt{r5445[0]^2 + r5445[1]^2}$		
Index:	[0] = Droop (p5404) [1] = Voltage correction (p5425)		
Dependency:	Refer to: r5445		
r5445[0...11]	Line droop control voltage alpha/beta component / U A/B comp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the alpha/beta component of the voltages.		
Index:	[0] = Line voltage alpha [1] = Line voltage beta [2] = Converter output voltage alpha [3] = Converter output voltage beta [4] = Line droop output voltage alpha [5] = Line droop output voltage beta [6] = DC controller output voltage alpha [7] = DC controller output voltage beta [8] = Harmonic controller voltage alpha [9] = Harmonic controller voltage beta [10] = Additional inductance voltage alpha [11] = Additional inductance voltage beta		
Dependency:	Refer to: r5444		

r5446[0...1] Line droop control line voltage active/reactive component / U_line P/Q comp

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Displays, signals**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

- [V]

- [V]

- [V]

Description:

Displays the active/reactive component of the line voltage.

Index:

[0] = Active

[1] = Reactive

r5447**CO: Line droop control line voltage absolute value / I_line abs val**

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Displays, signals**Units group:** 6_2**Unit selection:** p0505**Not for motor type:** -**Scaling:** p2002**Expert list:** 1**Min****Max****Factory setting**

- [Arms]

- [Arms]

- [Arms]

Description:

Displays the line current absolute value at the connection point (p5403, p5404).

Dependency:

Refer to: r5448

Note:

The following applies:

 $r5447 = \sqrt{r5448[0]^2 + r5448[1]^2}$ **r5448[0...3]****Line droop control line current alpha/beta component / I_line A/B comp**

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Displays, signals**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

- [A]

- [A]

- [A]

Description:

Displays the alpha/beta component of the current.

Index:

[0] = Alpha

[1] = Beta

[2] = Alpha

[3] = Beta

Dependency:

Refer to: r5447

Note:

Re Index 0, 1:

Displays the line current.

Re Index 2, 3:

Displays the DC component of the power unit current for the DC component controller.

r5449[0...1]**Line droop control line current active/reactive component / I_line P/Q comp**

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: -**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Displays, signals**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

- [A]

- [A]

- [A]

Description:

Displays the active/reactive component of the line current.

Index:

[0] = Active

[1] = Reactive

r5450[0...5] CO: Line droop setpoint active / Line drp setp act					
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: PERCENT	Expert list: 1		
	Min	Max	Factory setting		
	- [%]	- [%]	- [%]		
Description:	Display and connector output for the effective setpoints of the line droop.				
Index:	[0] = Voltage droop no-load operation [1] = Voltage droop gradient [2] = Frequency droop no-load operation [3] = Frequency droop gradient [4] = Voltage supplementary setpoint direct [5] = Frequency supplementary setpoint direct				
p5451 BI: Current hysteresis controller operating mode / I_hyst_ctrl mode					
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0		
Description:	Sets the signal source for setting the operating mode on the current hysteresis controller.				
	BI: p5451 = 1 signal: Combined operation (main generator and auxiliary generator on the line).				
	BI: p5451 = 0 signal: Isolated operation (main generator only on the line).				
r5452.0...3 CO/BO: Current hysteresis controller sequence control status word / I_hyst_ctrl seqZSW					
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the sequence control status word on the current hysteresis controller.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Initialization	Yes	No	-
	01	No-load	Yes	No	-
	02	Normal	Yes	No	-
	03	Short circuit	Yes	No	-
Dependency:	Refer to: p5457, p5458, p5459				

p5453[0...5]	Current hysteresis controller overcurrent limit / I_hyst_ctrl lim		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 45.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 130.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0...4] 85.0 [%] [5] 115.0 [%]
Description:	Sets the permissible maximum current in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limits are calculated from the parameterized overcurrent (p5453) and the hysteresis width (p5454).		
Index:	[0] = No-load operation (p5451 = 1 signal) [1] = Normal operation (p5451 = 1 signal) [2] = Short-circuit operation (p5451 = 1 signal) [3] = No-load operation (p5451 = 0 signal) [4] = Normal operation (p5451 = 0 signal) [5] = Short-circuit operation (p5451 = 0 signal)		
Dependency:	The overcurrent limit (p5453) cannot be set less than or equal to the hysteresis width (p5454). Refer to: p5454, p5455		
Note:	The value is referred to the internal reference current.		
p5454[0...5]	Current hysteresis controller overcurrent hysteresis width / I_hyst_ctrl hyst		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 15.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 50.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 20.0 [%]
Description:	Sets the permissible current hysteresis in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limits are calculated from the parameterized overcurrent (p5453) and the hysteresis width (p5454).		
Index:	[0] = No-load operation (p5451 = 1 signal) [1] = Normal operation (p5451 = 1 signal) [2] = Short-circuit operation (p5451 = 1 signal) [3] = No-load operation (p5451 = 0 signal) [4] = Normal operation (p5451 = 0 signal) [5] = Short-circuit operation (p5451 = 0 signal)		
Dependency:	The hysteresis width (p5454) cannot be set greater than or equal to the overcurrent limit (p5453). Refer to: p5453		
Note:	The value is referred to the internal reference current.		
p5455[0...5]	Current hysteresis controller overcurrent tolerance range / I_hyst_ctrl tol		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 10.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 20.0 [%]
Description:	Sets the permissible tolerance range in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limit is calculated from the overcurrent limit (p5453) plus the overcurrent tolerance range (p5455).		

2 Parameters

2.2 List of parameters

Index:
 [0] = No-load operation (p5451 = 1 signal)
 [1] = Normal operation (p5451 = 1 signal)
 [2] = Short-circuit operation (p5451 = 1 signal)
 [3] = No-load operation (p5451 = 0 signal)
 [4] = Normal operation (p5451 = 0 signal)
 [5] = Short-circuit operation (p5451 = 0 signal)

Dependency: Refer to: p5453

Note: The value is referred to the internal reference current.

p5456[0...2] Current hysteresis controller configuration / I_hyst_ctrl config

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: U, T

Calculated: -

Access level: 4

Data type: Unsigned16

Dyn. index: -

Func. diagram: -

P-Group: Modulation

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

[0] 1000 0000 0010 0000 bin

[1] 1000 0000 0010 0000 bin

[2] 1000 0000 0011 0000 bin

Description: Sets the configuration for the current hysteresis controller.

Index:
 [0] = No-load
 [1] = Normal operation
 [2] = Short-circuit operation

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	Disable wobulation amplitude	Yes	No	-
	05	Activate extended current limitation control	Yes	No	-
	06	Activate isochronous current limitation	Yes	No	-
	10	Activate pulse-locking/pulse-dropping function	Pulse-Dropping	Pulse-Locking	-
	15	Activate flat-top modulation	Yes	No	-

Note: Re bit 04 = 0:

The pulse frequency wobulation amplitude (p1811) is enabled. Only applies if p1810.2 = 1.

Re bit 04 = 1:

The pulse frequency wobulation amplitude (p1811) is disabled. Only applies if p1810.2 = 1.

Re bit 10:

The setting according to p1810.10 applies.

p5457[0...2] Current hysteresis controller pulse frequency changeover / I_hyst_ctrl f_puls

A_INF (Line droop ctrl), R_INF (Line droop ctrl)

Can be changed: U, T

Calculated: -

Access level: 4

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

50.0 [%]

200.0 [%]

100.0 [%]

Description: Sets the pulse frequency for the operating states of the current hysteresis controller.

Index:
 [0] = No-load
 [1] = Normal operation
 [2] = Short-circuit operation

Note: The value refers to p1800.

Only factors of the pulse frequency in p1800 are permitted.

p5458[0...1]	Current hysteresis controller minimum time operating state / I_hyst_ctrl t mode		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.000 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3.000 [s]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 1.000 [s] [1] 1.000 [s]
Description:	Sets the minimum times for the operating states of the current hysteresis controller.		
Index:	[0] = Normal operation [1] = Short-circuit operation		
Note:	Re p5458[0]: Minimum time for operating state "Rated operation" for change to "No-load operation". Re p5458[1]: Permissible short-circuit duration. If the short circuit is not cleared within this time, the main generator will shut down with fault F06850.		
p5459[0...3]	Current hysteresis controller sequence control state change / I_hyst_ctrl seq		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200.0 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 10.0 [%] [1] 5.0 [%] [2] 70.0 [%] [3] 75.0 [%]
Description:	Sets the limits for state change in the sequence control on the current hysteresis controller.		
Index:	[0] = Lower current limit no-load/normal operation [1] = Upper current limit normal/no-load operation [2] = Lower voltage limit short-circuit operation [3] = Upper voltage limit short-circuit/normal operation		
Dependency:	Refer to: r5452		
Note:	The current value refers to r0209. The voltage value refers to p0210.		
p5460[0...n]	VSM2 input line supply voltage, voltage scaler / VSM2 inp U_scaler		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: p0150 Units group: - Scaling: PERCENT Max 100000.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [%]
Description:	Sets a voltage scaler for Voltage Sensing Module 2 (VSM2).		
Note:	When the 690 V input is used (X522) without voltage scaler, 0 % should be entered. When the 100 V input (X521) is used with voltage scaler to measure medium voltages, the dividing (scaling) factor multiplied by 100% should be entered. Example: 1000 V line supply voltage, voltage scaling, 10:1 --> voltage at the VSM input is 100 V --> p5460 = 10 * 100 % = 1000 %		

2 Parameters

2.2 List of parameters

r5461[0...n]	CO: VSM2 input line supply voltage u1 - u2 / VSM2 inp u1-u2		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the voltage between phases L1 and L2.		
Note:	X521.1 or X522.1: Connection of L1 X521.2 or X522.2: Connection of L2		

r5462[0...n]	CO: VSM2 input line supply voltage u2 - u3 / VSM2 inp u2-u3		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the voltage between phases L2 and L3.		
Note:	X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3		

r5464[0...n]	CO: VSM2 temperature evaluation status / VSM2 temp status				
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: p0150	Func. diagram: -		
	P-Group: Terminals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the temperature evaluation of Voltage Sensing Module 2 (VSM2). This displays whether the temperature actual value has exceeded the fault/alarm threshold.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Alarm is present	Yes	No	-
	01	Fault is present	Yes	No	-

p5465[0...n]	VSM2 temperature evaluation sensor type / VSM2 temp sens_ typ		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the temperature sensor for Voltage Sensing Module 2 (VSM2). The temperature sensor is connected to terminals X520.5 and X520.6 on the VSM2.		
Value:	0: No sensor 1: PTC 2: KTY84		

r5466[0...n]	CO: VSM2 temperature KTY / VSM2 temp KTY		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	- [°C]	- [°C]	- [°C]
Description:	Displays the temperature actual value of a KTY84 temperature sensor connected to Voltage Sensing Module 2 (VSM2). Prerequisite: A KTY84 sensor is connected and p5465 = 2 is set.		
Dependency:	Refer to: p5465		
Note:	For sensor type PTC (p5465 = 1), the following applies: - Below the nominal response temperature, r5466 = -50 °C. - Above the nominal response temperature, r5466 = 199.9 °C.		

p5467[0...n]	VSM2 overtemperature alarm threshold / VSM2 temp A_thresh		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: -	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	-100.00 [°C]	301.00 [°C]	150.00 [°C]
Description:	Sets the alarm threshold for the KTY temperature sensor on Voltage Sensing Module 2 (VSM2). Prerequisite: A KTY84 sensor is connected and p5465 = 2 is set.		
Dependency:	Refer to: p5465		

p5468[0...n]	VSM2 overtemperature shutdown threshold / VSM2 temp F_thresh		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: -	Units group: 21_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	-100.00 [°C]	301.00 [°C]	180.00 [°C]
Description:	Sets the shutdown threshold for the KTY temperature sensor of the VSM2 to monitor a temperature.		
Dependency:	Refer to: p5467		

p5469[0...n]	VSM2 overtemperature hysteresis / VSM2 temp hyst		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: -	Units group: 21_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2006	Expert list: 1
	Min	Max	Factory setting
	1.00 [K]	50.00 [K]	3.00 [K]
Description:	Sets the hysteresis for the warning threshold of the VSM2 to monitor a temperature.		
Dependency:	Refer to: p5467		

2 Parameters

2.2 List of parameters

p5470[0...n]	VSM2 10 V input CT gain / VSM2 CT_gain		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	0.000 [A]	1000.000 [A]	1.000 [A]
Description:	Sets the CT gain of the CT connected at the 10 V input of Voltage Sensing Module 2 (VSM2). The parameter specifies the current magnitude in [A] referred to the input voltage at VSM2 in [V]. Example: CT with 1 V per 200 A. --> p5470 = 200		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of VSM2. The CT for phase 2 is connected at terminals X520.3 and X520.4 of VSM2.		
<hr/>			
r5471[0...n]	CO: VSM2 10 V input CT 1 actual value / VSM2 CT1 I_act		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the current actual value from current transducer (CT) 1 at the 10 V input of Voltage Sensing Module 2 (VSM2).		
Dependency:	Refer to: p5470		
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of VSM2.		
<hr/>			
r5472[0...n]	CO: VSM2 10 V input CT 2 actual value / VSM2 CT2 I_act		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the current actual value from current transducer (CT) 2 at the 10 V input of Voltage Sensing Module 2 (VSM2).		
Dependency:	Refer to: p5470		
Note:	The CT for phase 2 is connected at terminals X520.3 and X520.4 of VSM2.		
<hr/>			
r5473[0...n]	CO: VSM2 10 V input 1 actual value / VSM2 inp 1 U_act		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 1 of Voltage Sensing Modules 2 (VSM2).		
Dependency:	Refer to: p5470		
Note:	10 V input 1: Terminals X520.1 and X520.2		

r5474[0...n]	CO: VSM2 10 V input 2 actual value / VSM2 inp 2 U_act		
A_INF (Line transf), R_INF (Line transf)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [V]	Calculated: - Dyn. index: p0150 Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the actual value of the voltage measured at the 10 V input 2 of Voltage Sensing Modules 2 (VSM2).		
Dependency:	Refer to: p5470		
Note:	10 V input 2: Terminals X520.3 and X520.4		
p5476	Line droop control damping gain / Line droop k damp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.0 [%]	Access level: 4 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 0.0 [%]
Description:	Sets the gain for the DT1 element of the frequency droop. In addition or alternatively to fast droop (p5413, p5414), with this D component power oscillations in the island line can be dampened. The reference quantity is the gain of the regular frequency droop (p5407).		
Recommend.:	Typical setting values lie between 50% and 100%.		
Dependency:	Refer to: p5477		
Note:	With the setting value of 100%, a frequency change from the power-frequency droop, unscaled for the integration of the line angle becomes effective. With p5476 = 0, damping of the line control via the DT1 element is deactivated.		
p5477	Line droop control damping smoothing time / Line droop T damp		
A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 5.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000.0 [%]	Access level: 4 Func. diagram: 7982 Unit selection: - Expert list: 1 Factory setting 200.0 [%]
Description:	Sets the smoothing time for the DT1 element of the frequency droop. The reference quantity is the smoothing time for the regular frequency droop (p5409).		
Recommend.:	Typical setting values lie between 100% and 200%.		
Dependency:	Refer to: p5476		
Note:	With a lower smoothing time, the corner frequency of the high pass filter formed by the DT1 element increases. To dampen resonance in the line, the corner frequency must lie below the resonant frequency, and the setting value for the smoothing time must be selected to be correspondingly high.		
p5478[0...1]	Line droop control current limits / Line droop I_lim		
A_INF (Line droop ctrl)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min 50.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 123.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 90.0 [%] [1] 123.0 [%]
Description:	Setting for the permissible maximum current in the event of an overload and short circuit with active line droop control (p5401[0] = 1 signal).		

2 Parameters

2.2 List of parameters

Index: [0] = Normal operation
[1] = Short-circuit operation

Note: The value is referred to r5479[5].
The current limits p5453, p5454 and p5455 for the gating unit are automatically set.
In the case of p5478[0] = 50 % and p5478[1] = 50 %, the current limits p5453, p5454, p5455 can be set manually.
The current limits resulting from the setting values are displayed in r5479[0, 1].
Re index 0:
Current limit for normal operation and for line short circuit in combined operation with a generator. Maximum value is 100 %.
Re index 1:
Current limit for short circuit with a main generator in isolated operation in the line.

p5478[0...1] Line droop control current limits / Line droop I_lim

R_INF (Line droop ctrl)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [%]	123.0 [%]	[0] 67.0 [%] [1] 67.0 [%]

Description: Setting for the permissible maximum current in the event of an overload and short circuit with active line droop control (p5401[0] = 1 signal).

Index: [0] = Normal operation
[1] = Short-circuit operation

Notice: The permissible parameter limits are restricted without license option S02:
51% <= p5478[0, 1] <= 67%

Note: The value is referred to r5479[5].
The current limits p5453, p5454 and p5455 for the gating unit are automatically set.
In the case of p5478[0] = 50 % and p5478[1] = 50 %, the current limits p5453, p5454, p5455 can be set manually.
The current limits resulting from the setting values are displayed in r5479[0, 1].
Re index 0:
Current limit for normal operation and for line short circuit in combined operation with a generator. Maximum value is 100 %.
Re index 1:
Current limit for short circuit with a main generator in isolated operation in the line.

r5479[0...5] Line droop control current permissible / Line droop I perm

A_INF (Line droop ctrl), R_INF (Line droop ctrl)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]

Description: Displays the permissible converter line current with active line droop control (p5401[0] = 1 signal).

Index: [0] = Overload current limiting
[1] = Short-circuit current limiting
[2] = Continuous current permissible at an ambient 40 °C
[3] = Continuous current permissible at an ambient 45 °C
[4] = Continuous current permissible at an ambient 50 °C
[5] = Reference current

Note: Re index 0:
Permissible overload current and permissible current during a line short circuit in combined operation (p5451). The converter current is limited to this current value.
Re index 1:
Permissible current during a line short circuit in isolated operation (p5451). The converter current is limited to this current value.

Re index 2, 3, 4:

Continuously permissible line current at $\cos \phi = 1$ for I2t monitoring. The I2t numerator (r0036) is incremented above this current value with active line droop control (r5402.1 = 1).

The current limit is dependent on the ambient temperature.

Derating should be observed at $\cos \phi < 1$ in order to avoid overtemperatures.

Re index 5:

Reference value for setting the current limits with p5478[0, 1].

The value lies above the maximum current (r0209) of the power unit.

p5480**Transformer magnetization mode / Transf mag mode**

A_INF (Line transf),
R_INF (Line transf)

Can be changed: T

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: -

Func. diagram: 7990

P-Group: Commands

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

102

0

Description:

Sets the mode for the transformer magnetization.

Using this function, a transformer is magnetized using a voltage that is in synchronism with the external line supply; this means that no inrush currents flow when this transformer is connected to the line supply.

If value = 11:

Automatic determination of the magnetizing inductance.

The magnetizing inductance determined in r5491 must be transferred to p5492 in order to take effect.

Observe notes regarding r5491.

If value = 12:

Automatic determination of the transformer phase shift and the gain correction.

The transformer phase shift determined in r6440 must be transferred to p6420 in order to take effect.

The gain correction determined in r6441 must be transferred to p6421 in order to take effect.

If value = 13:

Determination of the total leakage inductance of the transformer during line data identification. p3410 = 1 is set automatically and the inductance is measured on the next power-up. Once the measurement has been taken the converter shuts down automatically and p3410 is set to 0.

The total leakage inductance of the transformer determined in r5489 must be transferred to p5490 in order to take effect.

If value = 101:

The infeed goes into line droop control, however the main switch/circuit breaker is not closed, and the transformer magnetization remains in the state r5482 = 4. The test mode requires that the "line droop control" function module is activated (r0108.12 = 1).

If value = 102:

The same as test operation 1. However, synchronization with the line is not realized (VSM2 measured data r5460 and following is not used); instead, the output voltage is generated corresponding to the rated data p0210, p0211, p5486.

Value:

0: Deactivated

1: Normal operation

11: Identification transformer magnetizing inductance

12: Identification transformer phase shift/gain correction

13: Identification total transformer leakage inductance

101: Test operation 1 (without activation of circuit breaker)

102: Test oper. 2 (w/o activation of circuit breaker, without VSM2)

Dependency:

Refer to: r5482, p5486, r5493, p5494, r5499, p5580

Notice:

The feedback signal contact of the circuit breaker between the Active Interface Module and the island grid must be connected in parallel via binector input p0860.

For an active black start (p5580 > 0), a separate transformer magnetization is not performed.

2 Parameters

2.2 List of parameters

Note: The transformer magnetizing function is used in order to magnetize a line transformer to which the ALM is connected. The precondition is that the transformer can be isolated from the line supply on the primary side using a circuit breaker and that the DC link of the ALM is supplied from a separate power source before the circuit breaker is closed (e.g. with a separate pre-charging transformer or for photovoltaic applications).
The circuit breaker between the Active Interface Module and the island grid is controlled via binector output r0863.1
The status of the transformer magnetization, black start and island grid synchronization is displayed in r5499.
The status of the sequence control for transformer magnetization, black start and island grid synchronization is displayed in r5482.
If value = 13:
On low-power systems it is advisable to reduce the excitation current p3415 for inductance identification (e.g. p3415[0] = p3415[1] = 5%).
To repeat a measurement p5480 must first be set to 1 and then reset to a value of 13 once the measurement has been taken.

p5481[0...2]	Transformer magnetization times / Transf mag t		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.04 [s]	100.00 [s]	[0] 2.00 [s] [1] 1.00 [s] [2] 1.00 [s]

Description: Sets the time values for the transformer magnetization.

Index:
[0] = Voltage ramp ramp-up time
[1] = Circuit breaker bounce time
[2] = Line synchronization timeout

Note:
Re index 0:
Sets the ramp duration for the transformer voltage.
Re index 1:
Sets the bounce time for the circuit breaker at the line side of the line transformer.
An interruption-free connection between the line supply and the transformer is only guaranteed after the bounce time has expired.
The feedback signal contact of the circuit breaker between the Active Interface Module and the island grid must be connected in parallel via binector input p0860.
The wait state until the debounce time has expired is canceled, if the following applies:
- feedback signal p0860 = 1 and
- current rise or DC link voltage change identified.
Re index 2:
Sets the permissible maximum time.
If the maximum time elapses without the line being synchronized, alarm A06502 is output.
The minimum duration of line synchronization is 25 % of this maximum time.

r5482	Line synchronization status / Line synch. status		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	207	-

Description: Sets the state of the sequence control for transformer magnetization, black start and island grid synchronization.

Value:
0: Initialization
1: Waiting for r3402 = 12
2: Transformer magnetization with voltage ramp running
3: Transformer magnetization line synchronization in progress
4: Transformer magnetization wait for LSS enable

- 5: Transformer magnetiz. wait for bounce time for circuit breaker
- 6: Transformer magnetiz. transition to operation running (r3402=9)
- 7: Transformer magnetization completed
- 8: Identification of magnetizing inductance
- 9: Identification transformer phase shift/gain correction
- 100: Black start line check
- 101: Black start wait for line PLL
- 102: Black start demagnetization ramp running
- 103: Black start wait for voltage threshold p5586[0]
- 104: Black start wait for LSS enable (p5483 = 1 signal)
- 105: Black start wait LLS debounce time
- 106: Black start wait for line droop active
- 107: Black start magnetization ramp
- 108: Black start final line check
- 109: Black start completed
- 200: Island grid synchronization line test
- 201: Island grid synchronization U/F ramp
- 202: Island grid synchronization angle ramp
- 203: Island grid synchronization control
- 204: Island grid synchronization waiting for LSS feedback signal
- 205: Island grid synchronization waiting LSS bounce time
- 206: Island grid synchronization waiting for line droop inactive
- 207: Island grid synchronization cancellation running

Dependency: Refer to: p5480, p5580, p5583

p5483	BI: Line circuit breaker enable / Line LSS enab		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 7990
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source to enable the circuit breaker.
The line-side circuit breaker in front of the supply transformer is required for the functions "Transformer magnetization" (p5480 > 0) and "Black start in the island grid" (p5580 > 0).

p5484[0...2]	Magnetization transformer controller dynamics / Mag transf ctr_dyn		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7993
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	[0] 50.00 [ms] [1] 50.00 [ms] [2] 100.00 [ms]

Description: Sets the time constants for the transformer magnetization closed-loop controls.

Index:
[0] = Angle controller integration time
[1] = Voltage controller integration time
[2] = Control deviation smoothing time

p5485[0...1]		Transformer magnetization voltage thresholds / Transf mag U_thr		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7990, 7993	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [V]	300.0 [V]	[0] 35.0 [V] [1] 3.5 [V]	
Description:	Sets the permissible voltage difference for closing the circuit breaker after transformer magnetization.			
Index:	[0] = Unsmoothed [1] = Smoothed			
Dependency:	Refer to: p5484			
Note:	Re index 0: Sets the permissible absolute value of the instantaneous difference between the secondary voltages at the line transformer (r5498[0, 1]) and the transformed primary voltage (r5488[0, 1]). This condition must be met to reach the state p5482 = 4. Re index 1: Sets the permissible absolute value of the averaged difference between the secondary voltages at the line transformer (r5498[0, 1]) and the transformed primary voltage (r5488[0, 1]). This condition must be met to reach the state p5482 = 4.			
p5486[0...1]		Transformer rated voltage primary / Transf U_rated pri		
A_INF (Line transf), R_INF (Line transf)	Can be changed: C2(1, 2)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [Vrms]	63000.00 [Vrms]	400.00 [Vrms]	
Description:	Sets the primary rated voltage of the transformer.			
Index:	[0] = Supply transformer [1] = Island grid transformer			
Note:	Re index 0: Setting the rated primary voltage of the line transformer, at whose secondary the AIM and the ALM are connected. If there is a circuit breaker at the transformer primary side, then the transformer can be magnetized before closing this circuit breaker in order to avoid high inrush currents. The setting of this primary voltage and setting the device supply voltage (p0210) defines the transformer ratio. To magnetize the transformer, the voltage has to be measured at the line side of the circuit breaker. To do this, an additional VSM must be connected and parameterized using p0150[0] and following. The voltage actual values of this VSM are displayed in r5461[0] and r5462[0]. The voltages converted over to the transformer secondary side are displayed in r5488[0, 1, 2]. Re index 1: Setting the rated primary voltage of the line transformer; an island grid with ALM in the grid droop mode (p5401) is connected to the secondary of this transformer. Typically, the transformer primary is connected to the grid or to another island grid through a circuit breaker. The setting of this primary voltage and setting the device supply voltage (p0210) defines the island grid transformer ratio. To synchronize the island grid voltage with the external grid, the external grid voltage must be measured. To do this, an additional VSM must be connected and parameterized using p0150[1] and following. The voltage actual values of this VSM are displayed in r5461[1] and r5462[1]. The voltages converted over to the transformer secondary side can be displayed in r5488[3, 4, 5]. To do this, the following BICO interconnections are acquired: p5487[2] = r5461[1], p5487[3] = r5462[1].			


p5487[0...3] CI: Transformer primary voltage signal source / Trans U_prim s_src			
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 5461[0] [1] 5462[0] [2] 0 [3] 0
Description:	Sets the signal sources for the measured phase voltages (u12, u23) on the primary side of the transformer. Using these measured values, the transformer voltages on the secondary side are calculated and displayed (r5488).		
Index:	[0] = Supply transformer u12 [1] = Supply transformer u23 [2] = Island grid transformer u12 [3] = Island grid transformer u23		
Dependency:	Refer to: p5486		
Notice:	To transform the measured primary voltages to the transformer secondary side (ALM connection point), in addition to specifying the ratio (p0210, p5487), the phase angle (p6420) of the transformer must also be parameterized. Before commissioning it is absolutely necessary that this phase angle is roughly set! Using the transformer test mode (p5480 = 12), for the supply transformer, this angle and a gain error can be finely set.		
Note:	The rated voltage for the transformer primary side is set using p5486.		
r5488[0...5] CO: Transformer secondary voltage transformed / Transf U_sec trans			
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7990
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for alpha/beta components and amplitude of the calculated transformer secondary voltage.		
Index:	[0] = Supply transformer U alpha [1] = Supply transformer U beta [2] = Supply transformer U amplitude [3] = Island grid transformer U alpha [4] = Island grid transformer U beta [5] = Island grid transformer U amplitude		
Dependency:	Refer to: p5487		
Note:	Re index 0, 1, 2: The signals from p5487[0, 1] are transformed for the transformer calculation. To do this, the ratio (p5486[0] / p0210), the phase angle of the transformer (p6420[0]) as well as a correction factor for the voltage ratio (p6421[0]) are taken into account. Re index 3, 4, 5: The signals from p5487[2, 3] are transformed for the transformer calculation. To do this, the ratio (p5486[1] / p0210), the phase angle of the transformer (p6420[1]) as well as a correction factor for the voltage ratio (p6421[1]) are taken into account.		

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r5489	Transformer leakage inductance identified / Transf L_I ident		
A_INF (Line transf), R_INF (Line transf)	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the total leakage inductance of the supply transformer determined using the identification (p5480 = 13). The result of the identification must be entered into p5490.		
Dependency:	Refer to: p5480, p5490		
Notice:	During identification, the value previously entered in p5490 is not effective.		
<hr/>			
p5490	Transformer leakage inductance / Transf L_leak		
A_INF (Line transf), R_INF (Line transf)	Can be changed: C2(1) Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.001 [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.000 [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.100 [mH]
Description:	Sets the total leakage inductance of the supply transformer.		
<hr/>			
r5491	Transformer magnetizing inductance identified / Transf L_H ident		
A_INF (Line transf), R_INF (Line transf)	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mH]
Description:	Displays the magnetizing inductance of the supply transformer determined using the identification (p5480 = 11). The result of the identification must be entered into p5492.		
Dependency:	Refer to: p5480, p5492		
Notice:	Overmodulation (r0074 > 97 %) during the measurement as a result of an excessively low DC link voltage, can have a significant influence on the measurement result. A countermeasure, for example, can be to reduce the output voltage using p5494. The measurement result depends very strongly on precisely specifying the filter capacitance (p0221). When filter monitoring is active (p3678 > 0), the current measured values of the VSM (r3671, r3672) are used to identify the magnetizing inductance. Incorrect VSM measured values result in excessively high deviations when determining the magnetizing inductance.		
Note:	During identification, the value previously entered in p5492 is not effective.		
<hr/>			
p5492	Transformer magnetizing inductance / Transf L_H		
A_INF (Line transf), R_INF (Line transf)	Can be changed: C2(1) Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min 0.10 [mH]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [mH]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 250.00 [mH]
Description:	Sets the magnetizing inductance of the supply transformer.		
Dependency:	Refer to: r5491		
Notice:	If possible, p5492 should be set based on the data on the transformer rating plate. If the magnetizing inductance is not specified, then an estimate can be made using the formula specified below (instead of r0206, the transformer rated power is used). The magnetizing inductance should be used as basis for setting the DC component controller (p5437).		

Note: The parameter is preset when selecting the power unit (p0201). In so doing, a transformer is assumed with the same power and with 2 % magnetizing current:
 $p5492 = r0206[0] / (3 * r0207[0] * r0207[0] * 2\% * 2\pi * p0211)$

r5493.0...1 CO/BO: Line circuit breaker control signals / LSS control sig				
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 7990	
	P-Group: Commands	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Display and connector output to control the circuit breaker for transformer magnetization and island grid synchronization.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	External pre-charging bypass contactor	Yes	No
	01	Island grid circuit breaker	Yes	No
Dependency:	Refer to: r0863, r3402			
Caution:	Re bit 01:			
	Without any additional control logic, the signal is not suitable to control the island grid circuit breaker.			
	The signal only represents an enable signal to close the circuit breaker during the actual synchronization (r5499.5 = 1). For r5499.5 = 0, generally the following applies r5493.1 = 0.			
Note:	Re bit 00:			
	The signal is used to control the external bridging contactor in the pre-charging circuit.			
	The external bridging contactor is closed if pre-charging is complete (r3402 > 5) and the circuit breaker has not been activated (r0863.1 = 0).			
	Re bit 01:			
	The signal is used to control the circuit breaker between the island grid and the external grid.			
	The signal is set to 1, if the island grid was successfully synchronized. In this case, the conditions for synchronization (frequency, amplitude, phase angle, p5586) are maintained.			

p5494[0...1] Magnetization scaling values / Mag scale			
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	150.0 [%]	[0] 100.0 [%] [1] 40.0 [%]
Description:	Sets the scaling values for the transformer magnetization.		
Index:	[0] = Transformer magnetization setpoint scaling (90-100%) [1] = Transformer magnetization current limit (150% deactivated)		

r5497[0...1] CO: Transformer secondary current / Transf I_second			
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the components for the transformer's calculated secondary current.		
Index:	[0] = Alpha [1] = Beta		

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r5498[0...2]	CO: Transformer secondary voltage / Transf U_second				
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7990		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: p2001	Expert list: 1		
	Min	Max	Factory setting		
	- [V]	- [V]	- [V]		
Description:	Displays the components for the calculated secondary voltage of the supply transformer. Contrary to r5488, the calculation is based on the measured filter voltages (r3468) and currents (r3467) using line filter and transformer models.				
Index:	[0] = Alpha [1] = Beta [2] = Amplitude				
Dependency:	Refer to: r3467, r3468, p5490, p5492				
r5499.0...6	CO/BO: Line synchronization status word / Sync status word				
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the status word of line synchronization.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Line synchronization wait for switch on	Yes	No	-
	01	Transformer magnetization running	Yes	No	-
	02	Transformer magnetization completed	Yes	No	-
	03	Grid black start running	Yes	No	-
	04	Grid black start completed	Yes	No	-
	05	Island grid synchronization running	Yes	No	-
	06	Island grid synchronization completed	Yes	No	-
p5500	Dynamic grid support configuration / Dyn grid config				
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 7996, 7997		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 1000 1000 bin		
Description:	Sets the configuration for dynamic grid support.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	De-activate characteristic	Yes	No	-
	01	Line voltage alpha/beta amplitudes	No	Yes	-
	02	Grid support mode in the event of asymmetry	No	Yes	-
	03	Grid support negative phase-sequence system calculation	Yes	No	-
	04	Grid support neg sequence tolerance threshold characteristic	No	Yes	-
	05	Deactivating grid support reactive current limiting	Yes	No	-
	06	Grid support limit apparent current short time average value	Yes	No	-

07	Grid support dynamic current limits per phase	Yes	No	-
08	Line support Q mode while FRT	Yes	No	-
09	Line support Z mode while FRT	Yes	No	-

Dependency:

Refer to: p5507, r5510, p5520

Note:

Re bit 00:

If p5500.0 = 0 the output value of the grid support characteristic is added to the control's reactive current setpoint.

$$r0075 = p3610 + p3611 + r3471 + r5510[0].$$

If p5500.0 = 1 the dynamic reactive current setpoint p3611 is subtracted if dynamic grid support is active (p5502.1 = 1). In this case, the following applies:

$$r0075 = p3610 + r3471 + r5510[0]$$

Re bit 01:

Only active for p5500.3 = 0.

If p5500.1 = 0 the alpha and beta amplitudes of the line voltage, which were smoothed with p5507[2], are determined. The absolute value of the line voltage, calculated from these amplitudes, is used as input value for the characteristic for grid support. In the event of an asymmetrical line disturbance, oscillation of the reactive current setpoint (r5510) is prevented.

If p5500.1 = 1, the smoothed absolute value of the measured line voltage is used as the input value for the grid support characteristic. Smoothing is set with p5507[3].

Re bit 02:

Only effective if p5500.1 = 0 and p5500.3 = 0.

If p5500.2 = 0, the maximum value from the alpha and beta line voltage amplitudes is used as the input value for the grid support characteristic. The reactive current setpoint (r5510) will, therefore, remain virtually constant even in the event of asymmetrical line disturbance. Power fluctuations in the DC link are reduced.

If p5500.2 = 1, the mean value from the alpha and beta line voltage amplitudes is used as the input value for the grid support characteristic.

Re bit 03:

For p5500.3 = 0, no negative phase-sequence system current setpoint according to the characteristic is calculated. This means that the setpoints for the negative phase-sequence system current controller are also equal to 0 if the line supply is not symmetrical.

For p5500.3 = 1, for an unsymmetrical line supply voltage, a negative phase-sequence system current setpoint is calculated, which counteracts the voltage dissymmetry and therefore supports the grid.

The negative phase-sequence system current is impressed using the negative phase-sequence system controller (p3636 and following).

The negative phase-sequence system controller is automatically activated and deactivated (the following applies, p3636.0 = p5500.3).

Re bit 04:

Only active for p5500.3 = 1.

For p5500.4 = 0, a negative phase-sequence system current setpoint according to the characteristic p5505/p5506 is generated, if the difference between two line phase voltage amplitude is greater than p5509[8] and the amplitude of at least one line phase voltage exceeds the line tolerance range according to the characteristic.

For p5500.4 = 1, an already supporting negative phase-sequence system current is impressed according to the characteristic, if only the difference between two line phase voltage amplitudes is greater than p5509[9].

Re bit 05:

For p5500.5 = 1, the limiting of the support reactive current is not active according to the characteristic p5505/p5506. Instead, the current limits p5506[1] und p5506[3] are effective after adding the supplementary reactive current setpoints p3610 and p3611.

Re bit 06:

For p5500.6 = 1, the apparent current is limited to the smoothed apparent current (r0027) effective at the start of an FRT. During this line fault, this value of the apparent current limit is continually effective.

Re bit 07:

Only effective for p5526.7 = 1 and for p192.19 = 1

For p5500.7 = 1, for each phase, a tolerance band is generated around the current setpoint, which the current actual value does not leave.

For p5500.7 = 0, a tolerance band is generated based on the current setpoint amplitude. The current actual value for each phase can be within this tolerance band.

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Re bit 08:

Only active for p5500.3 = 1.

For p5500.8 = 1, during a line short-circuit (r5502.4 = 1) the active line infeed current is reduced to zero.

For p5500.8 = 0, during a line short circuit (r5502.4 = 1) the active line infeed current is increased within the effective current limits in order to achieve the highest possible active power. To support the line supply, the reactive current has priority over the active current.

Re bit 09:

Only active for p5500.3 = 1.

For p5500.9 = 1, during a line short-circuit (r5502.4 = 1) the active line infeed current and the supporting reactive current are reduced to zero.

For p5500.9 = 0, the standard response of dynamic line support applies corresponding to p5500.8 = 0.

p5501

BI: Dynamic grid support activation / Dyn grid act

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: T	Calculated: -	Access level: 3
Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -
P-Group: Commands	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0

Description: Sets the signal source to activate dynamic grid support.

BI: p5501 = 1 signal:

Activates dynamic grid support.

BI: p5501 = 0 signal:

De-activates dynamic grid support.

Recommend.: The smoothing time for the line PLL (p3458[1]) should be set to values higher than 20 ms so as to ensure stable operation even with sharp dips in supply voltage.

Notice: Dynamic grid support can only be activated if the power units have a gating unit with current limitation control (r0192.19 = 1).

Note: If grid support is de-activated:
Line disturbance will generate the standard response to phase failures on the part of the infeed for drive applications (see A06205).
If grid support has been activated:
Line disturbance will trigger grid support in accordance with the set characteristic (p5505, p5506).

r5502.0...4

CO/BO: Dynamic grid support status word / Dyn grid ZSW

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: -	Calculated: -	Access level: 3
Data type: Unsigned16	Dyn. index: -	Func. diagram: -
P-Group: Closed-loop control	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	-

Description: Displays the status word for dynamic grid support.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Line voltage within the permissible tolerance range	Yes	No	-
	01	Line voltage outside the permissible tolerance range	Yes	No	-
	02	Line asymmetry outside the permissible tolerance range	Yes	No	-
	03	Current limitation control active	Yes	No	-
	04	Operating state line short circuit active	Yes	No	-

Note: Re bit 02:
The tolerance range is set using p5509[8, 9].
Re bit 04:
The status word of the sequence control is displayed in r5522.

p5503[0...1]	CI: Dynamic grid support current signal source / Dyn grid I sig_src		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 3467[0] [1] 3467[1]
Description:	Sets the signal source for the line current in alpha/beta coordinates.		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: p5504		
p5504[0...1]	CI: Dynamic grid control voltage signal source / Dyn grid U sig_src		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 7996, 7999
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 3468[0] [1] 3468[1]
Description:	Sets the signal source for the line voltage in alpha/beta coordinates. The signals are used as input values for the characteristic for dynamic grid support (p5505, p5506) and for the extended grid monitoring (p5540 and following).		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: r0072, r3468, r5488, r5498, p5505, p5506		
Note:	Possible signal sources include for example r3468, r5488, r5498. Associated frequency and phase angle of the line voltage are parameterized in separate connector inputs (p5518, p5519). If p5504[0] = 0 or p5504[1] = 0: The model value of the voltage source calculated in the line PLL is used (r3468[4, 5]).		
p5505[0...3]	Dynamic grid support characteristic voltage values / Dyn grid char U		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7996
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	100.0 [%]	[0] 10.0 [%] [1] 50.0 [%] [2] 10.0 [%] [3] 50.0 [%]
Description:	Sets the voltage values for the characteristic for dynamic grid support. The characteristic points for positive and negative voltage deviation are set separately. The positive and the negative characteristic are each defined based on their starting and finishing points. Positive voltage deviation: - Starting point: p5505[0], p5506[0] - Finishing point: p5505[1], p5506[1] Negative voltage deviation: - Starting point: p5505[2], p5506[2] - Finishing point: p5505[3], p5506[3]		

2 Parameters

2.2 List of parameters

Index: [0] = Characteristic positive starting point
[1] = Characteristic positive finishing point
[2] = Characteristic negative starting point
[3] = Characteristic negative finishing point

Dependency: Refer to: p5506

Note: The voltage values refer to p0210.

Dynamic grid support is not applied in the event of voltage deviations between the starting points of the positive and the negative characteristic (p5505[0], p5505[2]).

In the event of voltage deviations above the finishing points of the positive or the negative characteristic (p5505[1], p5505[3]), grid support is limited to the reactive current setpoint of the corresponding finishing point (p5506[1], p5506[3]).

p5506[0...3] Dynamic grid support characteristic reactive current setpoint / Dyn grid char I

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 7996

P-Group: Displays, signals

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.0 [%]

500.0 [%]

[0] 20.0 [%]

[1] 100.0 [%]

[2] 20.0 [%]

[3] 100.0 [%]

Description: Sets the reactive current setpoints for the characteristic for dynamic grid support.
For more information, see p5505.

Index: [0] = Characteristic positive starting point
[1] = Characteristic positive finishing point
[2] = Characteristic negative starting point
[3] = Characteristic negative finishing point

Dependency: Refer to: p5505

Note: The values are referred to r0207.

p5507[0...3] Dynamic grid support times / Dyn grid times

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 7996, 7998, 7999

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.00 [ms]

10000.00 [ms]

[0] 500.00 [ms]

[1] 2.00 [ms]

[2] 20.00 [ms]

[3] 4.00 [ms]

Description: Sets the time values for dynamic grid support.

Index: [0] = Minimum time dynamic grid support
[1] = Minimum time line disturbance
[2] = Smoothing time alpha/beta
[3] = Smoothing time instantaneous value

Dependency: Refer to: p5500

Note: Re index 0:

Minimum time for continuing grid support in accordance with the characteristic once the line voltage has returned to the permissible tolerance range between the two starting points (p5505[0], p5505[2]).

Re index 1:

Minimum time for line disturbance for the start of grid support in accordance with the characteristic.

If the tolerance band between the two characteristic starting points is violated for at least this period of time, voltage control in accordance with characteristic will start up.

Re index 2:

Smoothing time for the calculation of the alpha amplitude and the beta amplitude of the line voltage if p5500.1 = 0. An estimated value for the actual line voltage absolute value is calculated from the alpha and beta amplitudes and serves as the input value for the grid support characteristic.

A smoothing time of less than a line period makes no sense.

If the estimated absolute value deviates from the smoothed measured voltage absolute value by more than 25%, the smoothed measured value is used. This corresponds to a temporary automatic changeover from p5500.1 = 0 to p5500.1 = 1.

Re index 3:

Smoothing time for the measured absolute value of the line voltage if p5500.1 = 1.

The smoothed absolute value of the line voltage is used as the input value for the grid support characteristic.

Setting p5507[3] = 0 de-activates smoothing.

p5508[0...1]

Dynamic grid support Vdc thresholds / Dyn grid Vdc thr

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 7997

P-Group: Converter

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-200 [V]

0 [V]

[0] -50 [V]

[1] 0 [V]

Description:

Sets the thresholds for the DC-link voltage (Vdc) to reduce the reactive current setpoint from dynamic grid support. A value of 0 de-activates the particular intervention.

Re index 0:

The value represents an offset to the maximum DC link voltage.

For the intervention threshold, the following applies: r0297 + p5508[0]

Re index 1:

The value represents an offset to the setpoint of the DC link voltage.

The following applies to the intervention threshold: p3510 + p3511 + p5508[1]

Index:

[0] = Offset overvoltage

[1] = Offset setpoint voltage

Dependency:

Refer to: r0297

Note:

To avoid imminent shutdown due to a DC-link overvoltage, the reactive current setpoint is reduced for dynamic grid support. Instead of this, the available converter current is used as the active current to reduce the DC-link voltage.

p5509[0...11]

Dynamic grid support scaling values / Dyn grid scal

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: U, T

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 7996, 7997

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0.10 [%]

200.00 [%]

[0] 40.00 [%]

[1] 40.00 [%]

[2] 4.00 [%]

[3] 1.00 [%]

[4] 100.00 [%]

[5] 100.00 [%]

[6] 1.00 [%]

[7] 0.10 [%]

[8] 0.10 [%]

[9] 10.00 [%]

[10] 5.00 [%]

[11] 100.00 [%]

Description:

Sets the scaling values for dynamic grid support.

Index:	[0] = Ramp reactive current at the beginning/end of grid support [1] = Ramp reactive current when Vdc threshold is overshoot [2] = Ramp reactive current when Vdc threshold is undershot [3] = Hysteresis line voltage to exit grid support [4] = Reference voltage scaling [5] = Current limitation scaling [6] = Line voltage change for fast negative sequence calculation [7] = Line asymmetry current limit positive phase-sequence system [8] = Line asymmetry current limit negative phase-sequence system [9] = Line asymmetry minimum value for start of grid support [10] = Line asymmetry maximum value for end of grid support [11] = Active current limitation scaling
Dependency:	Refer to: p5505, p5506, p5508
Note:	<p>Re index 0: Change in the reactive current setpoint (% per ms) at the beginning and end of dynamic grid support. This avoids sudden changes in the reactive current if the starting points for the line voltage (p5505[0], p5505[2]) are overshoot.</p> <p>Re index 1: Change in the reactive current setpoint (% per ms) when the maximum Vdc threshold (p5508) is overshoot. To avoid beat phenomena, the following must apply: p5509[1] > p5509[2].</p> <p>Re index 2: Change in the reactive current setpoint (% per ms) when the maximum Vdc threshold (p5508) is undershot. To avoid beat phenomena, the following must apply: p5509[1] > p5509[2].</p> <p>Re index 3: Sets the hysteresis for the line voltage to exit grid support (as a percentage of the supply voltage p0210). To exit grid support, the line voltage must be in the interval reduced by the hysteresis width (the interval is defined with the starting points p5505[0] and p5505[2] and the hysteresis width p5509[3]).</p> <p>Re index 4: Sets the scaling factor for the reference voltage for dynamic grid support (as a percentage of the supply voltage p0210). As a result, the product of p0210 x p5509[4] is applied as the voltage zero.</p> <p>Re index 5: Sets the scaling factor for the permissible maximum converter current absolute value for dynamic grid support (as a percentage of the converter maximum current r0209). Values higher than 100% will not be applied. Values greater than 80 % can only be set, if the duration that can be set is less than or equal to 3 seconds for the short-circuit state p5528. The setting value is limited to 80 % for bookssize ALM.</p> <p>Re index 6: Only active for p5500.3 = 1. Sets the percentage voltage change (as a percentage of p0210) from which value the calculated positive phase-sequence system and negative phase-sequence system amplitudes are quickly adapted. As a consequence, the grid is quickly supported when step-type faults occur.</p> <p>Re index 7: Only active for p5500.3 = 1. Sets the maximum positive phase-sequence system reactive current to support the grid in the case of line asymmetry (r5502.2 = 1) as a percentage of r0207.</p> <p>Re index 8: Only active for p5500.3 = 1. Sets the maximum negative phase-sequence system absolute current to support the grid in the case of line asymmetry (r5502.2 = 1) as a percentage of r0207.</p> <p>Re index 9: Only active for p5500.3 = 1. Sets the minimum value of the voltage asymmetry to impress a negative phase-sequence system current for asymmetrical grid support. For p5500.4 = 1, a negative phase-sequence system current is already impressed, if the voltage asymmetry exceeds the set value. For p5500.4 = 0, in addition, for at least one of the phase voltages, the tolerance condition from the characteristic p5505 / p5506 must be exceeded.</p>

Re index 10:

Only active for p5500.3 = 1.

Sets the maximum value of the voltage asymmetry to end asymmetrical grid support.

This means that parameters p5509[9] and p5509[10] define a hysteresis range.

Re index 11:

Only active for p5500.3 = 1.

Sets the scaling factor for the permissible negative active current value for dynamic grid support (as a percentage of the converter maximum current r0209).

r5510[0...8]	CO: Dynamic grid support output / Dyn grid outp		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7997
	P-Group: Displays, signals	Units group: 6_2	Unit selection: p0505
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [Arms]	- [Arms]	- [Arms]
Description:	Display and connector output for the reactive current setpoint. The value is calculated according to the characteristic for dynamic grid support (p5505, p5506).		
Index:	[0] = Reactive current setpoint not limited [1] = Reactive current setpoint Vdc threshold [2] = Reactive current setpoint ramp [3] = Reactive current setpoint characteristic [4] = Negative phase-sequence system active current setpoint unlimited [5] = Neg phase-sequence system active current setpoint characteristic [6] = Neg phase-sequence system reactive current setpoint unlimited [7] = Negative phase-sequence reactive current setpoint characteristic [8] = Dynamic limiting current setpoint		
Dependency:	Refer to: p5505, p5506		
Notice:	Re index 0: During the ramp-up for the reactive current (r3402 = 8) the signal is not valid.		
Note:	Re index 0: Output of characteristic following addition of reactive current setpoints prior to current limitation. The reactive current setpoint applied for current control including dynamic grid support is displayed in r0075. Re index 1: Output of characteristic following correction on the basis of the Vdc threshold (p5508). Re index 2: Output of characteristic after ramp function. Re index 3: Output of characteristic for dynamic grid support. Re index 4: Setpoint for the active current in the negative phase-sequence system before current limiting. Re index 5: Output of the characteristic for the active current in the negative phase-sequence system. Re index 6: Setpoint for the reactive current in the negative phase-sequence system before current limiting. Re index 7: Output of the characteristic for the reactive current in the negative phase-sequence system. Re index 8: Displays the dynamic current setpoint limiting.		

r5511[0...1]	CO: Dynamic grid support line voltage amplitude / Dyn grid U ampl		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7996
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Display and connector output for the calculated alpha and beta amplitudes for the line voltage. The amplitudes are calculated from the alpha and beta coordinates of the actual voltage measured values (p5504).		
Index:	[0] = Alpha [1] = Beta		
Dependency:	Refer to: p5500, p5504		
Note:	The alpha and beta amplitudes calculated are used to calculate grid support dependent upon the selected configuration (p5500). Line asymmetry cannot be identified just as a result of unequal alpha and beta amplitudes.		
r5512[0...1]	CO: Dynamic grid support line voltage absolute value / Dyn grid U abs val		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7996, 7999
	P-Group: -	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Display and connector output for the voltage absolute value calculated from the alpha/beta input voltages (p5504).		
Index:	[0] = Line voltage characteristic absolute value input [1] = Line voltage absolute value smoothed		
Dependency:	Refer to: p5505, p5506		
Note:	Re index 0: Displays the effective voltage absolute value for the input of the characteristic for dynamic grid support. Re index 1: Displays the voltage absolute value following smoothing of the actual value according to p5507[3]. If p5500.1 = 1, this value is used as the input value for the characteristic. For p5500.1 = 0, the alpha/beta amplitudes are used to calculate the voltage absolute value (r5511).		
r5513[0...3]	CO: Dynamic grid support line voltage pos/neg phase-sequence system / Dyn grid U pos/neg		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7996
	P-Group: -	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Display and connector output for the positive phase-sequence system component and negative phase-sequence system component of the line voltage (p5504).		
Index:	[0] = Positive phase-sequence system active component [1] = Positive phase-sequence system reactive component [2] = Negative phase-sequence system active component [3] = Negative phase-sequence system reactive component		
Dependency:	Refer to: p5500, p5504		
Note:	The determined active and reactive voltages of the positive phase-sequence and negative phase-sequence systems are used to calculate grid support dependent upon the selected configuration (p5500.3).		

r5514[0...1]	CO: Dynamic grid support current setpoint alpha/beta / Dyn grid I a/b		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2002	Expert list: 1
	Min	Max	Factory setting
	- [A]	- [A]	- [A]
Description:	Displays the setpoint for the line current at the input terminals of the power unit in alpha/beta components.		
Index:	[0] = Alpha [1] = Beta		

r5515[0...1]	Dynamic grid support active power display / Dyn grid P displ		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kW]	- [kW]	- [kW]
Description:	Displays the active power at the defined line connection point via p5503 and p5504.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Note:	Re index 1: The value is smoothed using a PT1 filter (smoothing time: p0045).		

r5516[0...1]	Dynamic grid support reactive power display / Dyn grid Q disp		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: 14_12	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [kvar]	- [kvar]	- [kvar]
Description:	Displays the reactive power at the defined line connection point via p5503 and p5504.		
Index:	[0] = Unsmoothed [1] = Smoothed		
Note:	Re index 1: The value is smoothed using a PT1 filter (smoothing time: p0045).		

p5518	CI: Dynamic grid support line phase angle signal source / Dyn grid ang S_src		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the line phase angle associated with the voltage signal p5504.		
Note:	For p5518 = 0, the following applies: The line voltage angle of the voltage source calculated from the line PLL is used (r0094).		

2 Parameters

2.2 List of parameters

p5519	CI: Dynamic grid support line frequency signal source / Line freq S_src			
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4	
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2000	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0	
Description:	Sets the signal source for the line frequency associated with the voltage signal p5504.			
Note:	For p5519 = 0, the following applies: The smoothed line frequency calculated by the line PLL is used (r0066).			
p5520	CI: Dynamic grid support FRT current limit signal source / FRT curr lim s_src			
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 7997	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: PERCENT	Expert list: 1	
	Min	Max	Factory setting	
	-	-	1	
Description:	Sets the signal source for the dynamic limiting of the apparent current during FRT (r5502.1 = 1). The effective current limit is obtained from p5520 * r0209. Limiting is deactivated with the default setting p5520 = 1. With p5500.6 = 1, the internal value of the smoothed absolute current (corresponds to r0027), valid at the FRT start, is effective over the complete duration of FRT.			
Dependency:	Refer to: r0027, p5500, r5502, p5509			
r5522.0...3	CO/BO: Dynamic grid support sequence control status word / Dyn grid seq ZSW			
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: -	Calculated: -	Access level: 4	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the sequence control status word on the current hysteresis controller.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Initialization	Yes	No
	01	No-load	Yes	No
	02	Normal	Yes	No
	03	Short circuit	Yes	No
				FP
				-
				-
				-
Dependency:	Refer to: p5527, p5528, p5529			
p5523[0...2]	Dynamic grid support overcurrent limit / Dyn grid I lim			
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	50.0 [%]	130.0 [%]	[0] 120.0 [%]	
			[1] 120.0 [%]	
			[2] 120.0 [%]	
Description:	Sets the permissible maximum current in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limits are calculated from the parameterized overcurrent (p5523) and the hysteresis width (p5524).			

Index:	[0] = Line parallel operation: No-load operation [1] = Line parallel operation: Normal operation [2] = Line parallel operation: Short-circuit operation
Dependency:	Refer to: p5524, p5525
Note:	The value refers to r0209. The overcurrent limit (p5523) cannot be set less than or equal to the hysteresis width (p5524). For p5500.7 = 1, a hysteresis band is generated around the setpoint current, which has a width of (p5523 - 100 %) * r0209. Internally, the width of this band is limited to 10%.

p5524[0...2] Dynamic grid support hysteresis width / Dyn grid hyst

A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	15.0 [%]	50.0 [%]	20.0 [%]
Description:	Sets the permissible current hysteresis in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limits are calculated from the parameterized overcurrent (p5523) and the hysteresis width (p5524).		
Index:	[0] = Line parallel operation: No-load operation [1] = Line parallel operation: Normal operation [2] = Line parallel operation: Short-circuit operation		
Dependency:	Refer to: p5523		
Note:	The value refers to r0209. The hysteresis width (p5524) cannot be set greater than or equal to the overcurrent limit (p5523).		

p5525[0...2] Dynamic grid support overcurrent tolerance range / Dyn grid I tol

A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	10.0 [%]	100.0 [%]	20.0 [%]
Description:	Sets the permissible tolerance range in the event of an overload and short circuit for the modulator to intervene and apply limiting. The effective current limit is calculated from the overcurrent limit (p5523) plus the overcurrent tolerance range (p5525).		
Index:	[0] = Line parallel operation: No-load operation [1] = Line parallel operation: Normal operation [2] = Line parallel operation: Short-circuit operation		
Dependency:	Refer to: p5523		
Note:	The value refers to r0209.		

2 Parameters

2.2 List of parameters

p5526[0...2]		Dynamic grid support overcurrent modulator configuration / Dyn grid I config		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Modulation	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	[0] 1000 0000 1010 0000 bin	
			[1] 1000 0000 1010 0000 bin	
			[2] 1000 0000 1011 0000 bin	

Description: Sets the configuration for the current hysteresis controller.

Index:
 [0] = No-load state
 [1] = State normal operation
 [2] = Short-circuit operation state

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	Disable wobulation amplitude	Yes	No	-
	05	Activate extended current limitation control	Yes	No	-
	06	Activate isochronous current limitation	Yes	No	-
	07	Activate voltage impression with dynamic current limits	Yes	No	-
	10	Activate pulse-locking/pulse-dropping function	Pulse-Dropping	Pulse-Locking	-
	15	Activate flat-top modulation	Yes	No	-

Note:
 Re bit 04 = 0:
 The pulse frequency wobulation amplitude (p1811) is enabled (only applies if p1810.2 = 1).
 Re bit 04 = 1:
 The pulse frequency wobulation amplitude (p1811) is disabled (only applies if p1810.2 = 1).
 Re bit 10:
 The setting according to p1810.10 applies.

p5527[0...2]		Dynamic grid support changeover pulse frequency / Dyn grid chg f_pul		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	50.0 [%]	200.0 [%]	[0] 100.0 [%]	
			[1] 100.0 [%]	
			[2] 100.0 [%]	

Description: Sets the pulse frequency for the operating states of the current hysteresis controller.

Index:
 [0] = Pulse frequency in no-load state
 [1] = Pulse frequency in normal state
 [2] = Pulse frequency in short circuit state

Note:
 The value refers to p1800.
 Only factors of the pulse frequency in p1800 are permitted.

p5528[0...1]		Dynamic grid control operating state times / Dyn grid t op		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.000 [s]	10.000 [s]	[0] 1.000 [s] [1] 2.000 [s]	
Description:	Sets the times for the operating states of the current hysteresis controller.			
Index:	[0] = Minimum time in normal state [1] = Maximum time in short circuit state			
Note:	Re index 0: Minimum time for operating state "Rated operation" for change to "No-load operation". Re index 1: Permissible short-circuit duration. If the short circuit is not cleared within this time, then the system shuts down with fault F06850. Values greater than 3 s can only be set if the maximum device current when a short-circuit occurs p5509[5] is limited to 80 %.			

p5529[0...3]		Dynamic grid support sequence control state change / Dyn grid seq state		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Displays, signals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [%]	200.0 [%]	[0] 10.0 [%] [1] 5.0 [%] [2] 65.0 [%] [3] 70.0 [%]	
Description:	Sets the limits for state change in the context of sequence control on the current hysteresis controller.			
Index:	[0] = Minimum current for change from no-load to rated operation [1] = Maximum current for change from rated to no-load operation [2] = Minimum voltage for state change to short circuit [3] = Maximum voltage for change from short circuit to rated operation			
Dependency:	Refer to: r5522			
Note:	The current value refers to r0209. The voltage value refers to p0210.			

p5540		Line monitoring configuration / Line monit config			
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0010 0000 0011 bin		
Description:	Sets the configuration for line monitoring. Line monitoring is activated using binector input p5541 = 1 signal.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Voltage and frequency monitoring	Yes	No	-
	01	AISL frequency shift technique	Yes	No	-
	04	FRT voltage time characteristic	Yes	No	-

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2.2 List of parameters

05	FRT shutdown delayed	Yes	No	-
07	Frequency time characteristic	Yes	No	-
09	Line synchronization voltage/frequency check	Yes	No	-

Dependency:

Refer to: p5541

Note:

AISL: Anti Islanding

FRT: Fault Ride Through (riding through a line fault)

Re bit 00:

The monitoring bandwidths of the voltage and frequency criteria are defined using the thresholds p5543 and p5544 (also see the note regarding bit 5).

Re bit 01:

The frequency shift technique actively changes the frequency that is fed in. For islanding formation this results in the permissible frequency bandwidth being violated. Shut down is realized via fault F06851.

Re bit 04:

It is only possible to activate the FRT voltage time characteristic (HVRT, LVRT) when the voltage and frequency monitoring are activated (p5540.0 = 1 signal). The monitoring thresholds p5543 and p5544 are deactivated.

Re bit 05:

The behavior after an LVRT limit has been exceeded depends on the signal state.

0 signal = immediate shutdown.

1 signal = shutdown only after the time in p5545[2] has expired.

Re bit 07:

It is only possible to activate the frequency time characteristic (HFRT, LFRT) when the voltage and frequency monitoring are activated (p5540.0 = 1 signal). The monitoring thresholds p5543 and p5544 are deactivated.

Re bit 09:

The additional voltage and frequency check is activated when switching on. To do this, before operation is enabled, a check is made against the limits p5543[2, 3] and p5544[2, 3] and the system waits until these limits are maintained. If the voltage and frequency limits are exceeded, then this is displayed in r5542.

p5541

BI: Line monitoring activation / Line monit act

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: T

Calculated: -

Access level: 3

Data type: Unsigned32 / Binary

Dyn. index: -

Func. diagram: 7999

P-Group: Commands

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

0

Description:

Sets the signal source to activate line monitoring.

BI: p5541 = 1 signal:

Activating line monitoring.

BI: p5541 = 0 signal:

Deactivating line monitoring.

Dependency:

Refer to: p5540

Note:

The techniques and monitoring functions selected in the configuration parameter (p5540) are activated.

r5542.0...14

CO/BO: Line monitoring status word / Line monit ZSW

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned16

Dyn. index: -

Func. diagram: 7999

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Display and BICO output for the status word of line monitoring.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Line monitoring activated	Yes	No	-
01	Voltage and frequency monitoring active	Yes	No	-
02	AISL frequency shift technique active	Yes	No	-
04	FRT voltage time characteristic active	Yes	No	-

05	FRT frequency time characteristic active	Yes	No	-
06	Voltage monitoring lower threshold violated	Yes	No	-
07	Voltage monitoring upper threshold violated	Yes	No	-
08	Frequency monitoring lower threshold violated	Yes	No	-
09	Frequency monitoring upper threshold violated	Yes	No	-
10	HVRT line fault	Yes	No	-
11	LVRT line fault	Yes	No	-
12	HFRT line fault	Yes	No	-
13	LFRT line fault	Yes	No	-
14	Voltage and frequency monitoring for line synchronization active	Yes	No	-

Note: AISL: Anti Islanding
FRT: Fault Ride Through (riding through a line fault)

p5543[0...3] Line monitoring voltage threshold / Line mon U_thresh

A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7999
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	50.0 [%]	120.0 [%]	[0] 110.0 [%] [1] 88.0 [%] [2] 100.0 [%] [3] 100.0 [%]

Description: Sets the voltage thresholds for line monitoring.
The setting is a percentage of p0210.

Index: [0] = Operation upper
[1] = Operation lower
[2] = Synchronization upper
[3] = Synchronization lower

Note: The active thresholds of the voltage criteria are obtained as follows:
Threshold, upper = p0210 x p5543[0]
Threshold, lower = p0210 x p5543[1]
Re Index 0, 1:
Effective monitoring limits in operation.
Re Index 2, 3:
Effective monitoring limits for line synchronization and for automatic restart.
With the default setting 100 %, the separate limit values are deactivated and the monitoring limits for regular operation apply (index 0, 1).

p5544[0...3] Line monitoring frequency threshold / Line mon_f thresh

A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7999
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [Hz]	3.0 [Hz]	[0] 0.5 [Hz] [1] 0.7 [Hz] [2] 0.0 [Hz] [3] 0.0 [Hz]

Description: Sets the relative frequency thresholds for line monitoring.
The setting is realized as a deviation from p0211.

2 Parameters

2.2 List of parameters

Index: [0] = Operation upper
[1] = Operation lower
[2] = Synchronization upper
[3] = Synchronization lower

Note: The active thresholds of the frequency criteria are obtained as follows:
Threshold, upper = p0211 + p5544[0]
Threshold, lower = p0211 - p5544[1]
Re Index 0, 1:
Effective monitoring limits in operation.
Re Index 2, 3:
Effective monitoring limits for line synchronization and for automatic restart.
With the default setting 0 Hz, the separate limit values are deactivated and the monitoring limits for regular operation apply (index 0, 1).

p5545[0...7]	Line monitoring times / Line monit times		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7999
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	300000.00 [ms]	[0] 150.00 [ms] [1] 50.00 [ms] [2] 3000.00 [ms] [3] 0.00 [ms] [4] 0.00 [ms] [5] 2000.00 [ms] [6] 100.00 [ms] [7] 60000.00 [ms]

Description: Sets the time values for line monitoring.

Index: [0] = Voltage/frequency monitoring break time minimum
[1] = AISL input angular frequency smoothing time
[2] = FRT LVRT shutdown time
[3] = FRT voltage return wait time
[4] = FRT frequency return wait time
[5] = FRT reserved
[6] = Line synchronization switch on test duration
[7] = Line synchronization restart test duration

Dependency: Refer to: p5540

Note: Re index [2]:
Only valid when p5540.4 = 1 signal.
Re index [6]:
Duration of the frequency and voltage check (p5543, p5544) of the line supply for a regular switch-on operation.
Re index [7]:
Duration of the frequency and voltage check (p5543, p5544) of the line supply for an automatic restart (p1207 and following).

p5547[0]	Line monitoring frequencies / Line monit f		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7999
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.01 [Hz]	1.00 [Hz]	0.10 [Hz]

Description: Sets the frequency for line monitoring.

Index: [0] = AISL frequency shift excitation frequency

Note: AISL: Anti Islanding
 Re index 0:
 For frequency changes below the set excitation frequency, a normal line frequency change is assumed. For frequency changes above the setpoint excitation frequency, the algorithm of anti-islanding is triggered.

p5548[0]	Line monitoring gains / Line monit gains		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 7999
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-10.00	10.00	0.10
Description:	Sets the gains for line monitoring.		
Index:	[0] = AISL frequency shift frequency deviation		
Note:	AISL: Anti Islanding Re index 0: Sets the gain factor for the frequency deviation for the frequency shift technique.		

p5550[0...2]	Line monitoring line fault thresholds voltage characteristic / Line mon U_thresh		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	150.0 [%]	[0] 120.0 [%] [1] 80.0 [%] [2] 5.0 [%]
Description:	Sets the activation threshold for a line fault for the FRT line monitoring. The setting is a percentage of p0210.		
Index:	[0] = HVRT voltage [1] = LVRT voltage [2] = Hysteresis voltage		
Note:	FRT: Fault Ride Through (riding through a line fault) HVRT: High Voltage Ride Through LVRT: Low Voltage Ride Through The effective activation voltage thresholds are obtained as follows: Threshold HVRT = p0210 x p5550[0] Threshold LVRT = p0210 x p5550[1]		

p5551[0...9]	Line monitoring HVRT time values / Line monit HVRT t		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 0.00 [s] [1] 0.15 [s] [2] 0.70 [s] [3] 1.50 [s] [4] 3.00 [s] [5] 25.00 [s] [6] 50.00 [s] [7] 100.00 [s] [8] 200.00 [s] [9] 300.00 [s]
Description:	Sets the time values of the HVRT voltage characteristic.		
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9		
Note:	If the voltage does not return to the monitoring range (p5551[9]) within the permissible tolerance range (p5550[0, 2]) then the system is shut down with fault F06851.		

p5552[0...9]	Line monitoring HVRT voltage values / Line monit HVRT U		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 101.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 150.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 110.0 [%]
Description:	Sets the voltage values of the HVRT voltage characteristic. The setting is a percentage of p0210.		
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9		
Note:	The effective thresholds are obtained as follows: Threshold[index] = p0210 x p5552[index]		

p5553[0...9]	Line monitoring LVRT time values / Line monit LVRT t		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [s]	300.00 [s]	[0] 0.00 [s]
			[1] 0.15 [s]
			[2] 0.70 [s]
			[3] 1.50 [s]
			[4] 3.00 [s]
			[5] 25.00 [s]
			[6] 50.00 [s]
			[7] 100.00 [s]
			[8] 200.00 [s]
			[9] 300.00 [s]
Description:	Sets the time values of the LVRT voltage characteristic.		
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9		
Note:	If the voltage does not return to the monitoring range (p5553[9]) within the permissible tolerance range (p5550[1, 2]) then the system is shut down with fault F06851.		

p5554[0...9]	Line monitoring LVRT voltage values / Line monit LVRT U		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [%]	99.0 [%]	90.0 [%]
Description:	Sets the voltage values of the LVRT voltage characteristic. The setting is a percentage of p0210.		
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9		
Note:	The effective thresholds are obtained as follows: Threshold[index] = p0210 x p5554[index]		

2 Parameters

2.2 List of parameters

p5555[0...2] Line monitoring line fault thresholds frequency characteristic / Line mon thresh f

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: T
Data type: FloatingPoint32
P-Group: -
Not for motor type: -
Min
-20.0 [Hz]

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max
20.0 [Hz]

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
[0] 0.5 [Hz]
[1] -0.7 [Hz]
[2] 0.2 [Hz]

Description: Sets the frequency activation threshold for a line fault for the FRT line monitoring. The setting is realized as a difference to the rated frequency p0211.

Index: [0] = HFRT frequency
[1] = LFRT frequency
[2] = Hysteresis freq

Note: FRT: Fault Ride Through (riding through a line fault)
HFRT: High Frequency Ride Through
LFRT: Low Frequency Ride Through

p5556[0...9] Line monitoring HFRT time values / Line monit HFRT t

A_INF (Dyn. grid support), R_INF (Dyn. grid support)

Can be changed: U, T
Data type: FloatingPoint32
P-Group: Closed-loop control
Not for motor type: -
Min
0.00 [s]

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max
1000.00 [s]

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
[0] 0.00 [s]
[1] 0.15 [s]
[2] 0.70 [s]
[3] 1.50 [s]
[4] 3.00 [s]
[5] 25.00 [s]
[6] 50.00 [s]
[7] 100.00 [s]
[8] 200.00 [s]
[9] 300.00 [s]

Description: Setting the time values of the HFRT frequency characteristic.

Index: [0] = Value 0
[1] = Value 1
[2] = Value 2
[3] = Value 3
[4] = Value 4
[5] = Value 5
[6] = Value 6
[7] = Value 7
[8] = Value 8
[9] = Value 9

Note: If the frequency does not return to the monitoring range (p5556[9]) within the permissible tolerance range (p5555[0, 2]) then the system is shut down with fault F06851.

p5557[0...9]		Line monitoring HFRT frequency values / Line monit HFRT f		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0 [Hz]	20.0 [Hz]	1.5 [Hz]	
Description:	Setting the frequency values of the HFRT frequency characteristic. The setting is realized as a difference to the rated frequency p0211.			
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9			

p5558[0...9]		Line monitoring LFRT time values / Line monit LFRT t		
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [s]	300.00 [s]	[0] 0.00 [s] [1] 0.15 [s] [2] 0.70 [s] [3] 1.50 [s] [4] 3.00 [s] [5] 25.00 [s] [6] 50.00 [s] [7] 100.00 [s] [8] 200.00 [s] [9] 300.00 [s]	
Description:	Setting the time values of the LFRT frequency characteristic.			
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9			
Note:	If the frequency does not return to the monitoring range (p5558[9]) within the permissible tolerance range (p5555[1, 2]) then the system is shut down with fault F06851.			

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p5559[0...9]	Line monitoring LFRT frequency values / Line monit LFRT f				
A_INF (Dyn. grid support), R_INF (Dyn. grid support)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-20.0 [Hz]	0.0 [Hz]	-2.5 [Hz]		
Description:	Setting the frequency values of the LFRT frequency characteristic. The setting is realized as a difference to the rated frequency p0211.				
Index:	[0] = Value 0 [1] = Value 1 [2] = Value 2 [3] = Value 3 [4] = Value 4 [5] = Value 5 [6] = Value 6 [7] = Value 7 [8] = Value 8 [9] = Value 9				
p5571	BI: Line PLL2 activation signal source / LinePLL2 act s_src				
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: -		
	P-Group: Commands	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	5499.5		
Description:	Sets the signal source to activate the PLL2 to determine the frequency, phase angle and amplitude of an external line. An island grid (p5493[0]) is synchronized to the output signals of PLL2 (r6311[1], r6313, r6314). BI: p5501 = 1 signal: Activation of the PLL2. BI: p5501 = 0 signal: Deactivation of the PLL2.				
Dependency:	Refer to: r5572, p5574, r6311, r6313, r6314, r6316				
Note:	The BiCo interconnections of the PLL2 are preset for an application involving island grid synchronization. However, the PLL2 can be generally used for sinusoidal voltage characteristics.				
r5572.0...3	CO/BO: Line PLL2 status word / Line PLL2 status				
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: Closed-loop control	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the status word of PLL2. The value 0 signals is valid values for frequency and voltage within the parameterized tolerance limits.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	PLL deactivated	Yes	No	-
	01	PLL not stabilized	Yes	No	-
	02	PLL line frequency out of tolerance	Yes	No	-
	03	PLL line voltage out of tolerance	Yes	No	-
Dependency:	Refer to: p0281, p0282, p0284, p0285, r6311, r6313, r6314, r6316				

Note: Re bit 00:
It is recommended that the PLL2 should be deactivated if invalid voltage values are present (e.g. when the power supply is shutdown).
After activation initially a PLL synchronization is carried out. An excessively low voltage prevents synchronization from starting and this is displayed using r5572.3...0 = 1011.

Re bit 01:
After PLL synchronization starts (r5572.0 = 0) and the settling time has expired, the actual values are valid for phase angle, frequency and amplitude (r5572.1 = 0).

Re bit 02:
The tolerance limits are set using p0284 and p0285.

Re bit 03:
The tolerance limits are set using p0281 and p0282.

p5574[0...1]**CI: Line PLL2 voltage signal source / Line PLL2 U s_src**

A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 0
			[1] 0

Description: Sets the signal source for the voltage to be measured in alpha/beta coordinates.

Index: [0] = Alpha
[1] = Beta

Note: PLL2 is deactivated with input signal 0.

The following interconnection is practical for synchronizing an island grid to another grid (typically: public grid):

- The voltage of the island grid is measured using a VSM (r5461[0] and r5462[0]), which is connected in front of the circuit breaker between the island grid and the ALM.
- The voltage of the external grid is measured using another VSM (r5461[1] and r5462[1]), which is connected in front of the circuit breaker between the external grid and the island grid. The voltages (r5488[3, 4]) transformed to the ALM supply voltage are used as input variables for the PLL2.

p5580**Island grid black start mode / Black start mode**

A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0

Description: Sets the mode for the black start.

An island grid, which at the start has no voltage, can be established using this function. In this case, the ALM acts as the grid voltage source or as grid generator for the connected island grid.

Prerequisite:

The ALM function module "line droop control" and line droop operation (p5401) are activated.

If value = 0:

The black start is deactivated.

If value = 2:

At the next switch on, a black start is carried out. Here, the precondition is that the line voltage is close to zero (less than p5586[0]). Using the grid droop control, the grid voltage is increased up to the rated value using a ramp function.

If value = 3:

At the next switch on, a black start is carried out if the grid voltage is less than p5586[0]. If on the other hand, a grid is connected within the regular tolerances (p0281, p0282), then a regular switch-on operation is carried out with synchronization to the existing grid voltage.

If, in so doing, transformer magnetization is activated (p5480 = 1), then this is performed.

2 Parameters

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Value:	0: Deactivated 2: Grid black start completed 3: Grid black start automatic
Notice:	A black start is only possible when the grid droop control (p5401) is activated. A black start is only possible when the transformer test operation mode is deactivated (p5480 <= 1). The use of feedback signal contacts from the circuit breaker between the Active Interface Module and the island grid is urgently recommended (p0860).
Note:	Precondition for establishing a voltage in an island grid is that adequate power is supplied into the ALM DC link (e.g. generator, photovoltaic) as well as control of the DC link voltage using this power generation system. The power requirement of the Island grid must not exceed the power of the generating system - even briefly. In order to avoid the high inrush currents, when the grid is being established, the voltage is ramped up to the rated value. At the end of the voltage ramp, the system changes over into regular grid droop operation. The ALM then operates as grid-generating voltage source using active and reactive power droop, also with other sources of power in the island grid, in a stable fashion. The other power units can then act as a current source to support the grid or as a voltage source to form a grid. As grid forming unit, then the other power units must also have a grid droop function. The circuit breaker between the Active Interface Module and the island grid is controlled via binector output r0863.1 Before closing this switch, it is checked as to whether the island grid is in a non-voltage condition. A possibly existing residual voltage in the Active Interface Module is automatically controlled down to zero.

p5581[0...8]	Island grid times / Island grid t		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.10 [s]	100.00 [s]	[0] 2.00 [s] [1] 1.00 [s] [2] 60.00 [s] [3] 1.00 [s] [4] 0.10 [s] [5] 1.00 [s] [6] 60.00 [s] [7] 1.00 [s] [8] 0.10 [s]

Description:	Sets the time parameters for transformer magnetization, black start and island grid synchronization.
Index:	[0] = Black start voltage ramp duration [1] = Black start circuit breaker bounce time [2] = Black start maximum time [3] = Black start checking time [4] = Black start ramp smoothing time [5] = Synchronization circuit breaker bounce time [6] = Synchronization maximum time [7] = Synchronization check time [8] = Synchronization ramp smoothing time
Note:	Re index 0: Sets the ramp time for the grid voltage. Re index 1: Sets the bounce time for the circuit breaker at the line side of the line transformer. An interruption-free connection between the line supply and the transformer is only guaranteed after the bounce time has expired. Re index 2: Sets the permissible maximum time. If the maximum time elapses without the line being synchronized, fault F06503 is output. Re index 3: Sets the test of time for the line voltage before closing the circuit breaker. The line voltage must be less than the threshold specified in p5586[0]. Re index 4: Sets the smoothing time constant for an additional PT1 filtering of the voltage ramp.

Re index 5:

Sets the bounce time for the circuit breaker at the line side of the line transformer.

An interruption-free connection between the line supply and the transformer is only guaranteed after the bounce time has expired.

Re index 6:

Sets the permissible maximum time.

If the maximum time elapses without the line being synchronized, fault F06504 is output.

Re index 7:

Sets of the test time for the outer line supply, to which the system should be synchronized (voltage signals r5488[3, 4]). This line supply must maintain the regular tolerance for voltage and frequency (see p0281 ... p0285). The test is realized before synchronizing starts.

Re index 8:

Sets the smoothing time constant for an additional PT1 filtering of the voltage and frequency ramp.

r5582[0...1]

CO: Island grid synchronization setpoint control / Island sync setpno

A_INF (Line transf),
R_INF (Line transf)

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Closed-loop control

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

- [%]

- [%]

- [%]

Description:

Display and connector output of the supplementary setpoints for the frequency and voltage control during island grid synchronization.

Index:

[0] = Setpoint ramp frequency
[1] = Setpoint ramp voltage

Notice:

In order to avoid equalization operations, after island synchronization has been completed, it is not permissible that supplementary setpoints for frequency and voltage are suddenly set to zero (as step function). This is the reason that after ending synchronization, the setpoints are held constant and reset with the trigger signal p5583[2] = 1.

In the same controller cycle, the signals for smoothed frequency (p5406[0]) and voltage (p5416[0]) are corrected by the corresponding absolute values!

The supplementary setpoints (r5582) are automatically reset when synchronization is canceled and when the grid droop (p5401) is deactivated with a change into regular closed-loop current control operation (with adaptation to the grid frequency).

Note:

In the default setting, the setpoints are connected with the unfiltered setpoint inputs (no-load frequency p5406[1], no-load voltage p5416[1]) of the grid droop. While synchronizing the island grid to an external grid, the amplitude, phase angle as well as the frequency of the island grid are adapted in this fashion.

The setpoints for synchronizing can also be used for synchronous voltage and frequency adaptation of additional power generating systems in the island grid.

p5583[0...2]

BI: Island grid synchronization signal sources / Island sync s_src

A_INF (Line transf),
R_INF (Line transf)

Can be changed: T

Calculated: -

Access level: 3

Data type: Unsigned32 / Binary

Dyn. index: -

Func. diagram: -

P-Group: Commands

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

[0] 0

[1] 0

[2] 0

Description:

Sets the signal sources for island grid synchronization.

Using the island grid synchronization function, an island grid can be synchronized with an external grid regarding frequency, phase angle and voltage amplitude.

After synchronization has been performed, a circuit breaker between the two grids can be closed (r5493.1).

Index:

[0] = Start
[1] = Circuit breaker feedback signal
[2] = Reset setpoints

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Notice: Re index 1:
The feedback signal contact of the circuit breaker between the external grid and the island grid (in front of the grid transformer) must be connected in parallel via binector input p5583[1].
The feedback signal is required for a state change in the synchronization sequence control. This signal is not used to completely monitor the contactor (p0860 and following).

Note: In order to synchronize an island grid with an external grid, frequency, phase position and amplitude of the island grid must be changed in operation!
This assumes that the components of the island grid are suitable for these parameter changes and that the ALM is the only grid generator in the island grid.

Re index 0:
Signal source for the start command to synchronize the island grid with an external grid.
The target values for the synchronization, are the output values of the PLL2 (r6311[1], r6313, r6314).
The PLL2 must be activated at the latest when synchronization starts (p5571, p5574).

Re index 1:
Signal source for the feedback signal of the circuit breaker between the island grid and the external grid.

Re index 2:
Signal source to reset the supplementary setpoints for voltage and frequency(r5582[0, 1]) after island grid synchronization has been completed.
At the same time as the reset command, the external cyclic supplementary setpoints (p5406[0], p5416[0]) must be appropriately adapted.

p5584[0...2]	Island grid synchronization controller dynamics / Island synch dyn		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	1000.00 [ms]	[0] 100.00 [ms] [1] 100.00 [ms] [2] 100.00 [ms]
Description:	Sets the time constants for the closed-loop control for the island grid synchronization.		
Index:	[0] = Angle controller integration time [1] = Voltage controller integration time [2] = Control deviation smoothing time		

p5585[0...1]	Island grid synchronization voltage thresholds / Island sync U_thr		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0 [V]	300.0 [V]	[0] 35.0 [V] [1] 3.5 [V]

Description: Sets the permissible voltage difference between the space vectors of the line voltage and the Active Line Module (ALM).

Index: [0] = Unsmoothed
[1] = Smoothed

Dependency: Refer to: p5484

Note: Re index 0:
Sets the permissible absolute value of the instantaneous difference between the voltage in the island grid (r3468[4, 5]) and the voltage of the external grid (r5488[3, 4]). This condition must be met to reach the state p5482 = 204.
Re index 1:
Sets the permissible absolute value of the averaged difference between the voltage in the island grid (r3468[4, 5]) and the voltage of the external grid (r5488[3, 4]). This condition must be met to reach the state p5482 = 204.

p5586[0...6]		Island grid scaling values / Island scal_val	
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.1 [%]	200.0 [%]	[0] 3.0 [%] [1] 0.5 [%] [2] 1.0 [%] [3] 1.0 [%] [4] 4.0 [%] [5] 0.4 [%] [6] 2.0 [%]
Description:	Sets the scaling values for black start and island grid synchronization.		
Index:	[0] = Black start voltage limit [1] = Synchronization line angle ramp [2] = Synchronization frequency ramp [3] = Synchronization voltage ramp [4] = Synchronization maximum angular deviation [5] = Synchronization maximum frequency deviation [6] = Synchronization maximum voltage deviation		
Note:	<p>Re index 0: Sets the limit for the line voltage amplitude (percentage of p0210), below which a black start is performed (for a grid that had no voltage, a grid is established). Maximum value: 10 %</p> <p>Re index 1: Setting the maximum permissible frequency deviation (as a percentage of the rated frequency p0211) for aligning the line phase angle for island grid synchronization.</p> <p>Re index 2: Setting the ramp speed for aligning the line frequency for island grid synchronization (as a percentage of the rated frequency p0211 per second).</p> <p>Re index 3: Setting the ramp speed for aligning the line voltage for island grid synchronization (as a percentage of the rated voltage p0210 per second).</p> <p>Re index 4: Setting the maximum permissible angular deviation (percentage of 360°) between the island grid and external grid for ending the phase angle ramp for island grid synchronization (condition for transitioning into the state p5482 = 203).</p> <p>Re index 5: Setting the maximum permissible frequency deviation (percentage of p0211) between the island grid and external grid for ending the frequency ramp for island grid synchronization (condition for transitioning into the state p5482 = 202).</p> <p>Re index 6: Setting the maximum permissible voltage deviation (percentage of p0210) between the island grid and external grid for ending the voltage ramp for island grid synchronization (condition for transitioning into the state p5482 = 202).</p>		

r5600		Pe energy saving mode ID / Pe mode ID	
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-
Description:	Displays the PROFlenergy mode ID of the effective energy saving mode.		
Value:	0: POWER OFF 2: Energy-saving mode 2 255: Ready		

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Note: Pe: PROFlenergy profiles

p5602[0...1]	Pe energy-saving mode pause time minimal / Pe mod t_pause min		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2381
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	300000 [ms]	4294967295 [ms]	[0] 300000 [ms] [1] 480000 [ms]

Description: Sets the minimum possible pause time for the energy-saving mode.

The value is the sum of the following times:

- Energy-saving mode transition time
- Operating state transition time regular
- Energy-saving mode, dwell time minimal

Index: [0] = Reserved
[1] = Mode 2

Note: It is not permissible that the value is less than the sum of the "energy-saving mode transition time" and the "operating state transition time" (system properties).

Pe: PROFlenergy profiles

p5606[0...1]	Pe energy-saving mode dwell time maximum / Pe t_dwell max		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	4294967295 [ms]	4294967295 [ms]

Description: Sets the maximum dwell time for the energy-saving mode.

Index: [0] = Reserved
[1] = Mode 2

Note: Pe: PROFlenergy profiles

p5611	Pe energy-saving properties general / Pe properties gen		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the general properties for energy-saving.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Inhibit PROFlenergy control commands	Yes	No	-



Note: Pe: PROFlenergy profiles
PROFldrive state S4: operation

p5612[0...1]		Pe energy-saving properties mode-dependent / Pe properties mod			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 0110 bin [1] 0000 bin		
Description:	Sets the mode-dependent properties for energy-saving.				
Index:	[0] = Reserved [1] = Mode 2				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Reserved	Yes	No	-
Note:	Pe: PROFenergy profiles				


r5613.0...1		CO/BO: Pe energy-saving active/inactive / Pe save act/inact			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Display and binector output for the state display PROFenergy energy saving active or inactive.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Pe active	Yes	No	-
	01	Pe inactive	Yes	No	-
Note:	Bit 0 and bit 1 are inverse of one another. Pe: PROFenergy profiles				

r6311[0...1]		CO: Line PLL2 frequency / Line PLL2 f			
A_INF (Line transf), R_INF (Line transf)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Hz]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Hz]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Hz]		
Description:	Display the line frequency determined with PLL2 for the voltage signals specified in p5574.				
Index:	[0] = Unsmoothed [1] = Smoothed				
Note:	A positive sign of the frequency is obtained when the line supply phases U, V and W are connected with the correct phase sequence. A negative sign of the frequency is obtained when the 3 line phases are interchanged therefore designating a negative direction of the rotating field of the 3-phase line supply voltage. Re index 0: Displays the instantaneous value. The following applies for the dynamic time constant of the PLL2: p3458[1] * p6423 Re index 1: Displays the values additionally smoothed with a time constant of 50 ms (suitable for monitoring the frequency).				

r6313	CO: Line PLL2 smoothed voltage / Line PLL2 U smth		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 6799, 8026
	P-Group: Displays, signals	Units group: 5_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [Vrms]	- [Vrms]	- [Vrms]
Description:	Display the rms value calculated with PLL2 for the voltage signals specified in p5574.		
Dependency:	Refer to: p3472		
Note:	The following applies to the smoothing time: p3458[1] * p6425		
r6314	CO: Line PLL2 phase angle / Line PLL2 ph_angle		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Display the phase angle calculated with PLL2 for the voltage signals specified in p5574.		
r6316	CO: Line PLL2 line supply angle measured / Line PLL2 ang meas		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Displays, signals	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2005	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Displays the actual value for the phase angle of the voltage signals (p5574) for the PLL2.		
p6397	Motor module phase shift second system / MM ph_sh 2nd sys		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	8	0
Description:	Sets the phase shift of the second system with respect to the first system for the motor module for a 12-pulse gating unit.		
Value:	0: Shift by +30 ° 1: Shift by -30 ° 2: Shift by 0 ° 3: Shift by +90 ° 4: Shift by -90 ° 5: Shift by +120 ° 6: Shift by -120 ° 7: Shift by +150 ° 8: Shift by -150 °		
Dependency:	Refer to: p7003		
Notice:	The parameter is only evaluated if p7003 = 2.		
Note:	For p6397 = 0 the following applies: The second systems leads for a positive direction of rotation. For p6397 = 1 the following applies: The second systems lags for a positive direction of rotation.		

p6420[0...1]		Phase shift input voltage VSM to the drive converter / INF U VSM/conv		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-180.00 [°]	179.90 [°]	0.00 [°]	
Description:	Sets the phase shift between the synchronizing voltage measured by the Voltage Sensing Module (VSM) and the actual drive converter input voltage.			
Index:	[0] = Supply transformer [1] = Island grid transformer			
Warning:	Switching-in with a significantly incorrectly parameterized offset angle (> 5 °) can cause a peak current intervention and / or triggering the crowbar thyristor.			
				
Caution:	If this parameter is changed in the "ready for operation" state and if a synchronizing voltage is already available at the VSM, under certain circumstances, a line supply fault can be signaled. When this occurs for the first time after changing the parameter, the fault can be ignored and acknowledged.			
				
Note:	This phase shift must be determined when commissioning the system. Example: If the converter input voltage (= secondary side voltage of the power transformer) lags the synchronizing voltage measured by the VSM by 30 °, then p6420 should be set to -30°.			

p6421[0...1]		Line supply voltage sensing gain adaptation / U_line gain		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	50.000 [%]	200.000 [%]	100.000 [%]	
Description:	Sets the gain factor identified in p6441 to finely calibrate the line voltage detection.			
Index:	[0] = Supply transformer [1] = Island grid transformer			
Dependency:	Refer to: r6441			

p6422		Line supply voltage rotating field direction / U_line field dir		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Converter	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	0	
Description:	Setting to reverse the rotating field direction of the synchronizing voltage system measured by the Voltage Sensing Module (VSM).			
Value:	0: Rotating field direction positive 1: Rotating field negative			
Warning:	Only use in an emergency if it is not possible to correct the wiring. Extreme caution must be applied in this case when measuring the phase shift (p6420).			
				
Note:	Allows the rotating field direction to be adapted if there is inconsistency in the wiring.			

p6423	PLL dynamic / PLL dynamic		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	2.000 [%]	500.000 [%]	20.000 [%]
Description:	Sets the dynamic response for the line supply voltage PLL.		
Note:	Higher values increase the dynamic response but also the tendency of the PLL to oscillate (instability).		

p6425	Line voltage active/react. power comp. smoothing time constant / U_line p/q t_smth		
A_INF (Line transf), R_INF (Line transf)	Can be changed: T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Converter	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.000 [ms]	5000.000 [ms]	100.000 [ms]
Description:	Sets the smoothing time constant for the active and reactive component of the line supply voltage.		
Dependency:	Refer to: r6313		

r6440	Transf phase offset identified / Tr ph_shift ident		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Displays the phase shift between the primary and secondary voltages of the line transformer identified by automatic transformer identification (p5480 = 12).		
Dependency:	Refer to: p5480, p6420		
Note:	The phase shift relates to the primary side of the transformer, which is connected to the line. The secondary side is connected to the infeed. Example: A Dy5n transformer has a phase shift of $-5 \times 30^\circ = -150^\circ$. This means that the secondary voltage is shifted from the primary voltage by -150° , the primary voltage leads by 150° . The result should be entered into p6420. During identification, the value previously entered in p6420 is not effective.		

r6441	Transformer gain adaptation identified / Transf gain ident		
A_INF (Line transf), R_INF (Line transf)	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]
Description:	Displays the gain factor correction identified (p5480 = 12) for fine calibration of the line transformer transformation ratio.		
Dependency:	Refer to: p6421		
Note:	The result should be entered in parameter p6421. During identification, the value previously entered in p6421 is not effective.		

p6577[0...29]	BI: Circuit monitoring functions signal source / I_cct_monit S_src		
CU_I	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 8032
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal sources for the current monitoring functions.

BI: p6577[x] = 0 signal

Protective breaker tripped.

BI: p6577[x] = 1 signal

Protective breaker not tripped.

Index:

[0] = Not used

[1] = Protective breaker trip main circuit

[2] = Protective breaker trip redundant main circuit

[3] = Protective breaker trip 24 V circuit

[4] = Protective breaker trip internal 24 V circuit 1

[5] = Not used

[6] = Protective breaker trip terminal strip 24 V circuit

[7] = Not used

[8] = Not used

[9] = Protective breaker trip PU supply circuit

[10] = Not used

[11] = Not used

[12] = Not used

[13] = Protective breaker trip synchronizing voltage

[14] = Protective breaker trip fan circuit

[15] = Not used

[16] = Not used

[17] = Protective breaker trip excitation 230 V AC circuit

[18] = Protective breaker trip output cooling unit 230 V AC circuit

[19] = Protective breaker trip door solenoids 24 V circuit

[20] = Prot. breaker trip lighting supply/socket outlets 230V AC cct

[21...24] = Not used

[25] = UPS not ready

[26] = UPS battery operation

[27] = UPS battery discharged

[28] = Not used

[29] = Not used

r6587.0...31 CO/BO: Circuit monitoring functions status / I_cct_monit stat

CU_I	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 8032
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 0
	Min	Max	Factory setting
	-	-	-

Description: Displays the status of the circuit monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Protective breaker trip 0	Yes	No	-
	01	Protective breaker trip 1	Yes	No	-
	02	Protective breaker trip 2	Yes	No	-
	03	Protective breaker trip 3	Yes	No	-
	04	Protective breaker trip 4	Yes	No	-
	05	Protective breaker trip 5	Yes	No	-
	06	Protective breaker trip 6	Yes	No	-
	07	Protective breaker trip 7	Yes	No	-
	08	Protective breaker trip 8	Yes	No	-
	09	Protective breaker trip 9	Yes	No	-

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10	Protective breaker trip	10	Yes	No	-
11	Protective breaker trip	11	Yes	No	-
12	Protective breaker trip	12	Yes	No	-
13	Protective breaker trip	13	Yes	No	-
14	Protective breaker trip	14	Yes	No	-
15	Protective breaker trip	15	Yes	No	-
16	Protective breaker trip	16	Yes	No	-
17	Protective breaker trip	17	Yes	No	-
18	Protective breaker trip	18	Yes	No	-
19	Protective breaker trip	19	Yes	No	-
20	Protective breaker trip	20	Yes	No	-
21	Protective breaker trip	21	Yes	No	-
22	Protective breaker trip	22	Yes	No	-
23	Protective breaker trip	23	Yes	No	-
24	Protective breaker trip	24	Yes	No	-
25	Protective breaker trip	25	Yes	No	-
26	Protective breaker trip	26	Yes	No	-
27	Protective breaker trip	27	Yes	No	-
28	Protective breaker trip	28	Yes	No	-
29	Protective breaker trip	29	Yes	No	-
30	Protective breaker subsystem 1 tripped		No	Yes	-
31	Protective breaker subsystem 2 tripped		No	Yes	-

Dependency: Refer to: p6577

p6700[0...n] Voltage model angle smoothing / Volt_mod angle sm

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: DDS, p0180	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: ASM, PEM, REL	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	100 [ms]	0 [ms]

Description: Sets the smoothing of the flux orientation of the voltage model for a separately excited synchronous motor.

p6870[0...n] VSM offset voltage u1 - u2 / VSM offset u1 - u2

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.000 [V]	100.000 [V]	0.000 [V]

Description: Offset voltage between phases L1 and L2 for the Voltage Sensing Module (VSM). The value is determined with the drive switched-off and stationary if p6903 is set. A fixed value can be entered here if p6903 is not set. This is overwritten as soon as p6903 is enabled.

Dependency: Refer to: p6903

p6871[0...n] VSM offset voltage u2 - u3 / VSM offset u2 - u3

VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0150	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-100.000 [V]	100.000 [V]	0.000 [V]

Description: Offset voltage between phases L2 and L3 for the Voltage Sensing Module (VSM). The value is determined with the drive switched-off and stationary if p6903 is set. A fixed value can be entered here if p6903 is not set. This is overwritten as soon as p6903 is enabled.

Dependency: Refer to: p6903

p6903[0...n]		Voltage actual values, offset mode / U_act_0 offsetMode		
VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: p0150	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	1	
Description:	Sets the offset mode for voltage actual value sensing. When the mode is enabled (p6903 = 0), for a pulse inhibit for stator and excitation and zero speed, the offset calibration is automatically started. Offset calibration is inhibited when the mode is inhibited (p6903 = 1). Values last determined in p3658 and p3659 can be saved. However, they can also be overridden.			
Value:	0: Offset calculation enabled 1: Offset calculation inhibited			
Dependency:	Refer to: p6870, p6871			
Note:	Offset mode can only be set for actual value sensing functions that are available in the hardware.			

r6991[0...4]		Recorder settings display / Rec setting displ		
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: -	Calculated: -	Access level: 4	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the values calculated for the recorder			
Index:	[0] = Actual trace number [1] = Actual trace duration [2] = Actual pretrigger time [3] = Actual post trigger time [4] = Actual number of signals			
Dependency:	Refer to: p6999			

r6992.0...14		CO/BO: Recorder status word / Rec ZSW			
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: -	Calculated: -	Access level: 4		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 8144		
	P-Group: Displays, signals	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status word of the recorder.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Internal activation	Set	Not set	-
	01	External activation	Set	Not set	-

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02	Internal trigger	Set	Not set	-
03	External trigger 1.1	Set	Not set	-
04	External trigger 1.2	Set	Not set	-
05	External trigger 1.3	Set	Not set	-
06	External trigger 1.4	Set	Not set	-
07	External trigger 2.1	Set	Not set	-
08	External trigger 2.2	Set	Not set	-
09	External trigger 2.3	Set	Not set	-
10	Hardware trigger	Set	Not set	-
11	Data buffering running	Yes	No	-
12	Post trigger time running	Yes	No	-
13	Data being stored	Yes	No	-
14	Data buffer full	Yes	No	-

Dependency: Refer to: p6993, p6994, r6997, p6998, p6999

p6993[0...2]

Recorder trigger 2 bit mask / Rec trig 2 mask

A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting 0001 hex
--	--	---	---

Description: Sets the bit mask for trigger signal 2 (p6994) of the recorder.
Trigger 2.1 is formed by ANDing the signal source in p6994[0] and the bit mask in p6993[0].
Trigger 2.2 is formed by ANDing the signal source in p6994[1] and the bit mask in p6993[1].
Trigger 2.3 is formed by ANDing the signal source in p6994[2] and the bit mask in p6993[2].

Index:
[0] = Trigger 2.1
[1] = Trigger 2.2
[2] = Trigger 2.3

Dependency: Refer to: p6994

p6994[0...2]

CI: Recorder trigger 2 signal source / Rec trig 2 S_src

A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: U, T Data type: Unsigned32 / Integer32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting 0
--	---	---	--

Description: Sets the signal source for trigger 2 of the recorder.
Trigger 2.1 is formed by ANDing the signal source in p6994[0] and the bit mask in p6993[0].
Trigger 2.2 is formed by ANDing the signal source in p6994[1] and the bit mask in p6993[1].
Trigger 2.3 is formed by ANDing the signal source in p6994[2] and the bit mask in p6993[2].

Index:
[0] = Trigger 2.1
[1] = Trigger 2.2
[2] = Trigger 2.3

Dependency: Refer to: p6993

p6996[0...63]	Recorder signals / Rec sig		
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: U, T Data type: Unsigned32 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 996553699	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to parameterize the signals for the recorder.		

r6997	CO: Recorder sequencer state / Rec state		
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: - Data type: Integer16 P-Group: Closed-loop control Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the state of the sequencer for the recorder.		
Value:	0: Not active 10: Active 20: Post trigger time running 30: Prepare data save operation 40: Start data save 50: End data save 60: Configuration		

p6998[0...4]	BI: Recorder trigger 1 signal sources / Rec trig 1 S_src		
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal sources to activate and trigger the recorder.		
Index:	[0] = Activating [1] = Trigger 1.1 [2] = Trigger 1.2 [3] = Trigger 1.3 [4] = Trigger 1.4		

2 Parameters

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p6999[0...4]	Recorder parameterization / Rec par		
A_INF (Recorder), B_INF (Recorder), R_INF (Recorder), S_INF (Recorder), SERVO (Recorder), SERVO_AC (Recorder), SERVO_I_AC (Recorder), VECTOR (Recorder), VECTOR_AC (Recorder), VECTOR_I_AC (Recorder)	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000	Access level: 4 Func. diagram: 8144 Unit selection: - Expert list: 1 Factory setting [0] 1 [1] 1000 [2] 900 [3] 0 [4] 0
Description:	Setting to parameterize the recorder. The recorder supplies up to 64 internal variables (depending on the parameterization). The maximum recording time is 2000 ms, the variables are acquired in the current controller sampling time – and a pretrigger can be set. The values can then be acyclically written to the memory card. The development and system test departments have the software necessary to decode the content.		
Index:	[0] = Enable [1] = Recording time [2] = Pre-trigger time [3] = Output message [4] = Recording factor		
Note:	Re index [0]: Enables or disables the function. p6999[0] = 0 inhibit the function. p6999[0] = 1 enable the function. A POWER ON is required after the enable. Re index [1]: Sets the recording time, [ms]. The value is discretized with the current controller sampling time. Re index [2]: Sets the pretrigger time, [ms]. This time is included in the recording time and cannot be longer than the recording time p6999[1]. The value is discretized with the current controller sampling time. Re index [3]: Enables or disables the output of message A49998 when the trigger event is triggered. Re index [4]: p6999[4] = n, n = 0 ...4 Recording with the factor, which extends the record time p6999[1] and the pre-trigger time p6999[2] 2 ⁿ times, and reduces the number of signals 2 ⁿ times. Example: p6999[1] = 2000, p6999[2] = 1000, p6999[4] = 4 --> recording time: 2000 ms * 2 ⁴ = 32 s, pre-trigger time: 1000 ms * 2 ⁴ = 16 s, number of signals 128/16 = 8. When setting p6999[4] to 0, the results are as follows: --> recording time: 2000 ms, pre-trigger time: 1000 ms, number signals 128. The maximum number of signals depends on the drive object.		
r7000	CO: Par_circuit No. of active power units / Qty active PU		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned16 P-Group: Modulation Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the active power units for a parallel circuit configuration.		
Dependency:	Refer to: p7001		

p7001[0...n]	Par_circuit power units enable / PU enable		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: T Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Enables the power units in the parallel circuit configuration.		
Value:	0: Deactivated 1: Activated		
Dependency:	Refer to: r7000		
Note:	For motors with separate winding systems (p7003 = 1) it is not possible to inhibit an individual power unit. p7001 is automatically reset if a power unit is de-activated via p0125 or p0895.		
r7002[0...n]	CO: Par_circuit status power units / Status PU		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the status of the power units in a parallel connection.		
Value:	0: Pulses inhibited 1: Pulses enabled		
Dependency:	Refer to: r7000, p7001		
p7003	Par_circuit winding system / Wind_sys		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: C2(2) Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Specifies the motor winding system when power units are connected in parallel.		
Value:	0: One-winding system 1: Several separate winding systems or motors 2: Two separate offset winding systems		
Dependency:	Re p7003 = 2: In order to permit separate, offset winding systems, wobulation must first be deactivated (p1810.2 = 0). The magnitude and direction of the offset is parameterized in p6397. When exiting commissioning, the circulating current control is automatically deactivated (p7035 = 0), and the compensation of the valve interlocking times is replaced by the appropriate stator resistance adaptation (p1780.7 = 1). Refer to: p1802, p6397		

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- Note:**
- Re p7003 = 0:
- the motor data identification routine (p1910) determines the stator resistance and the cable resistance. The cable resistance of an individual Motor Module is entered into p0352.
 - the current symmetrizing is activated as standard after the motor data identification routine (p7035 = 1).
 - individual Motor Modules can be activated and de-activated (p7001).
- Re p7003 = 1, 2:
- the motor data identification routine (p1910) determines the total (overall) resistance. The cable resistance is not measured, but instead, entered as a component of the total resistance (refer to p0352).
 - all Motor Modules are activated. It is not possible to de-activate a Motor Module.

p7010	Par_circuit current dissymmetry alarm threshold / i_dissym A thresh		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 2 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 100 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 20 [%]

Description: Sets the alarm threshold to detect current dissymmetry in the parallel circuit configuration. The deviation between the measured values and average value is evaluated. The specified value is referred to the rated power unit current (p7251[0]).

Dependency: Refer to: r7251

p7011	Par_circuit DC link voltage dissymmetry alarm threshold / Vdc_dissym A thrsh		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 2 [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max 100 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10 [%]

Description: Sets the alarm threshold to detect dissymmetry of the DC link voltages in the parallel circuit configuration. The deviation between the measured values and average value is evaluated. The specified value is referred to the rated link voltage.

p7015	Par_circuit holding brake power unit data set / Brake PDS		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: T Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 2701, 2814 Unit selection: - Expert list: 1 Factory setting 99

Description: Sets the power unit data set for a parallel connection via which the holding brake is controlled.

Value:

- 0: Power unit data set 0
- 1: Power unit data set 1
- 2: Power unit data set 2
- 3: Power unit data set 3
- 4: Power unit data set 4
- 5: Power unit data set 5
- 6: Power unit data set 6
- 7: Power unit data set 7
- 99: No holding brake connected

Dependency: Refer to: p0120, p0121

Note: PDS: Power unit Data Set
 Example:
 3 power units are connected in parallel and the holding brake is connected to power unit 1.
 p0120 = 3
 p0121[0] = component number of power unit 0
 p0121[1] = component number of power unit 1 (with holding brake)
 p0121[2] = component number of power unit 2
 --> p7015 = 1

r7020[0...n]	CO: Par_circuit deviation current in phase U / Phase U curr dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the deviation between the measured current actual value of phase U and the average value as peak value. The maximum deviation from the average value is displayed in r7025.

Dependency: Refer to: r7021, r7022, r7025

r7021[0...n]	CO: Par_circuit deviation current in phase V / Phase V curr dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the deviation between the measured current actual value of phase V and the average value as peak value. The maximum deviation from the average value is displayed in r7026.

Dependency: Refer to: r7020, r7022, r7026

r7022[0...n]	CO: Par_circuit deviation current in phase W / Phase W curr dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the deviation between the measured current actual value of phase W and the average value as peak value. The maximum deviation from the average value is displayed in r7027.

Dependency: Refer to: r7020, r7021, r7027

2 Parameters

2.2 List of parameters

r7025	CO: Par_circuit max. deviation currents phase U / Phase U Max i_dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the maximum absolute deviation of the measured current actual values of phase U from the average value as peak value. The deviation of the individual currents from the average value is displayed in r7020.		
Dependency:	Refer to: r7020, r7026, r7027		
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r7026	CO: Par_circuit max. deviation currents phase V / Phase V Max i_dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the maximum absolute deviation of the measured current actual values of phase V from the average value as peak value. The deviation of the individual currents from the average value is displayed in r7021.		
Dependency:	Refer to: r7021, r7025, r7027		
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r7027	CO: Par_circuit max. deviation currents phase W / Phase W Max i_dev		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: - Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the maximum absolute deviation of the measured current actual values of phase W from the average value as peak value. The deviation of the individual currents from the average value is displayed in r7022.		
Dependency:	Refer to: r7022, r7025, r7026		
<hr/>			
r7030[0...n]	CO: Par_circuit DC link voltage deviation / Vdc deviation		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]
Description:	Displays the deviation of the measured DC link voltage from the average value. The maximum deviation from the average value is displayed in r7031.		
Dependency:	Refer to: r7031		

r7031	CO: Par_circuit DC link voltage maximum deviation / Vdc deviation max.		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: - Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]

Description: Displays the maximum absolute deviation of the measured DC link voltage from the average value. The deviation of the individual voltages from the average value is displayed in r7030.

Dependency: Refer to: r7030

p7035	Infeed par_circuit circulating current control operating mode / I_cct_ctrl mode		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: U, T Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the operating mode of the circulating current control. The circulating current control ensures symmetrical distribution of the total currents to the individual converters.

Value: 0: Circulating current control de-activated
1: Circulating current control activated

p7035[0...n]	Par_circuit circulating current control operating mode / I_cct_ctrl mode		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: Integer16 P-Group: Modulation Not for motor type: - Min 0	Calculated: - Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the operating mode of the circulating current control. The circulating current control ensures symmetrical distribution of the total currents to the individual converters.

Value: 0: Circulating current control de-activated
1: Circulating current control activated

Dependency: Circulating current control is not possible for separate, offset motor winding systems (p7003 = 2).

p7036	Infeed par_cct circulating current controller proportional gain / Circ_I Kp		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 0.00000 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00000 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00000 [%]

Description: Sets the scaled proportional gain for the circulating current controller.

Note: A value of 100 % corresponds to the basic setting derived from loop control parameters (p3421, p3622).

2 Parameters

2.2 List of parameters

p7036[0...n]	Par_circuit circulating current control proportional gain / Circ_I Kp		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 0.00000 [ohm]	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 200.00000 [ohm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00000 [ohm]
Description:	Sets the proportional gain for the circulating current controller. The parameter is pre-set to the cable resistance.		
p7037	Infeed par_cct circulating current control integral time / I_circ Tn		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 0.0 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.0 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.0 [%]
Description:	Sets the scaled integral time of the circulating current controller.		
Note:	A value of 100 % corresponds to the basic setting derived from the controller sampling time p0115[0]. The integral component of the controller is de-activated with p7037 = 0.		
p7037[0...n]	Par_circuit circulating current control integral time / I_circ Tn		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 2.0	Calculated: CALC_MOD_CON Dyn. index: DDS, p0180 Units group: - Scaling: - Max 1000.0	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4.0
Description:	Sets the integral time of the circulating current controller. The parameter is referred to the current controller sampling time (p0115[0]).		
Dependency:	Refer to: p0115		
p7038	Infeed par_circuit circulating current control limit / I_circ limit		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 1 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [%]
Description:	Sets the limit of the circulating current controller output values. The parameter is, depending on the phase, referred to the valve lockout times (p1828, p1829, p1830).		
p7038[0...n]	Par_circuit circulating current control limit / I_circ limit		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min 1 [%]	Calculated: CALC_MOD_ALL Dyn. index: DDS, p0180 Units group: - Scaling: - Max 100 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 50 [%]
Description:	Sets the limit of the circulating current controller output values. The parameter is, depending on the phase, referred to the valve lockout times (p1828, p1829, p1830).		

p7040[0...n]	Par_circuit correction valve lockout time phase U / Comp t_lockout U		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min -1000000.00 [µs]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1000000.00 [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	For the particular Motor Module, the correction time must be added to the valve lockout time to be compensated for phase U (p1828). The corrective value is used to compensate variations/spread in the valve lockout times of Motor Modules for a parallel circuit configuration.		
Dependency:	Refer to: p1828		
p7042[0...n]	Par_circuit correction valve lockout time phase V / Comp t_lockout V		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min -1000000.00 [µs]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1000000.00 [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	For the particular Motor Module, the correction time must be added to the valve lockout time to be compensated for phase V (p1829). The corrective value is used to compensate variations/spread in the valve lockout times of Motor Modules for a parallel circuit configuration.		
Dependency:	Refer to: p1829		
p7044[0...n]	Par_circuit correction valve lockout time phase W / Comp t_lockout W		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Modulation Not for motor type: - Min -1000000.00 [µs]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 1000000.00 [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	For the particular Motor Module, the correction time must be added to the valve lockout time to be compensated for phase W (p1830). The corrective value is used to compensate variations/spread in the valve lockout times of Motor Modules for a parallel circuit configuration.		
Dependency:	Refer to: p1830		
r7050[0...n]	Par_circuit circulating current phase U / Circ_I_phase U		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the circulating current of phase U as peak value.		

2 Parameters

2.2 List of parameters

r7051[0...n]	Par_circuit circulating current phase V / Circ_I_phase V		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the circulating current of phase V as peak value.		
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r7052[0...n]	Par_circuit circulating current phase W / Circ_I_phase W		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the circulating current of phase W as peak value.		
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r7100[0...99]	Par_circuit ring buffer fault/alarm code / Fault/alarm code		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Ring buffer for faults and alarms that have occurred from power units connected in parallel (Motor Module, Active Line Infeed, Voltage Sensing Module). Displays the fault/alarm code.		
Dependency:	Refer to: r7101, r7102, r7103		
Note:	The last fault case that occurred is documented in index 0. The parameter is reset to 0 at POWER ON.		
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r7101[0...99]	Par_circuit ring buffer data set number / Ring buffer Ds_no		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Ring buffer for faults and alarms that have occurred from power units connected in parallel (Motor Module, Active Line Infeed, Voltage Sensing Module). p7101 < 100: Displays the Power unit Data Set number (PDS). p7101 >= 100: Displays the Voltage Sensing Module Data Set number (VSMDS)		
Dependency:	Refer to: r7100, r7102, r7103		
Note:	The last fault case that occurred is documented in index 0. The parameter is reset to 0 at POWER ON.		

r7102[0...99]	Par_circuit ring buffer fault/alarm received / F/A received		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Ring buffer for faults and alarms that have occurred from power units connected in parallel (Motor Module, Active Line Infeed, Voltage Sensing Module). Displays the relative system runtime when the fault or alarm occurred.		
Dependency:	Refer to: r7100, r7101, r7103		
Note:	The last fault case that occurred is documented in index 0. The parameter is reset to 0 at POWER ON.		
r7103[0...99]	Par_circuit ring buffer fault/alarm gone / F/A gone		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned32 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Ring buffer for faults and alarms that have occurred from power units connected in parallel (Motor Module, Active Line Infeed, Voltage Sensing Module). Displays the relative system runtime when the fault or alarm was withdrawn.		
Dependency:	Refer to: r7100, r7101, r7102		
Note:	The last fault case that occurred is documented in index 0. The parameter is reset to 0 at POWER ON.		
r7200[0...n]	Par_circuit power unit overload I2t / PU overload I2t		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [%]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: PERCENT Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the overload of the particular power unit in a parallel circuit configuration calculated using the I2t function. The maximum value of all power units is displayed in r0036.		
r7201[0...n]	CO: Par_circuit power unit temperatures max. inverter / PU temp max inv		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays the maximum inverter temperature in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[0].		

2 Parameters

2.2 List of parameters

r7202[0...n] Par_circuit power unit temperatures max. depletion layer / PU TempMaxDepLayer

A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
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Description: Displays the maximum depletion layer temperature in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[1].

r7203[0...n] CO: Par_circuit power unit temperatures max. rectifier / PU temp max rect

A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
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Description: Displays the maximum rectifier temperature in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[2].

r7204[0...n] CO: Par_circuit power unit temperatures air intake / PU temp air intake

A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
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Description: Displays the air intake temperature in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[3].

r7205[0...n] Par_circuit power unit temperatures electronics / PU temp electr

A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
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Description: Displays the temperature of the electronics module in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[4].

r7206[0...n]	Par_circuit power unit temperatures inverter 1 / PU temp inv 1		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 1 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[5].

r7207[0...n]	Par_circuit power unit temperatures inverter 2 / PU temp inv 2		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 2 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[6].

r7208[0...n]	Par_circuit power unit temperatures inverter 3 / PU temp inv 3		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 3 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[7].

r7209[0...n]	Par_circuit power unit temperatures inverter 4 / PU temp inv 4		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 4 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[8].

2 Parameters

2.2 List of parameters

r7210[0...n]	Par_circuit power unit temperatures inverter 5 / PU temp inv 5		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 5 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[9].

r7211[0...n]	Par_circuit power unit temperatures inverter 6 / PU temp inv 6		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays the inverter temperature 6 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[10].

r7212[0...n]	Par_circuit power unit temperatures inverter 1 / PU temp rect 1		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays rectifier temperature 1 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[11].

r7213[0...n]	Par_circuit power unit temperatures inverter 2 / PU temp rect 2		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays rectifier temperature 2 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[12].

r7214[0...n]	Par_circuit power unit temperatures depletion layer 1 / PU temp DepLayer 1		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays depletion layer temperature 1 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[13].

r7215[0...n]	Par_circuit power unit temperatures depletion layer 2 / PU temp DepLayer 2		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays depletion layer temperature 2 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[14].

r7216[0...n]	Par_circuit power unit temperatures depletion layer 3 / PU temp DepLayer 3		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays depletion layer temperature 3 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[15].

r7217[0...n]	Par_circuit power unit temperatures depletion layer 4 / PU temp DepLayer 4		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]

Description: Displays depletion layer temperature 4 in the power unit for a parallel circuit configuration.
The maximum value of all power units is displayed in r0037[16].

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r7218[0...n]	Par_circuit power unit temperatures depletion layer 5 / PU temp DepLayer 5		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays depletion layer temperature 5 in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[17].		
r7219[0...n]	Par_circuit power unit temperatures depletion layer 6 / PU temp DepLayer 6		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [°C]	Calculated: - Dyn. index: PDS, p0120 Units group: 21_1 Scaling: p2006 Max - [°C]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [°C]
Description:	Displays depletion layer temperature 6 in the power unit for a parallel circuit configuration. The maximum value of all power units is displayed in r0037[18].		
r7220[0...n]	Infeed par_circuit absolute current value motoring permissible / INF I_abs mot perm		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the currently permissible line-side absolute current when motoring. The minimum value of all power units multiplied by the number of Motor Modules is displayed in r0067[0].		
r7220[0...n]	CO: Par_circuit drive output current maximum / Drv I_outp max		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the maximum output current of the power unit. The minimum value of all power units multiplied by the number of Motor Modules is displayed in r0067.		
r7221[0...n]	Infeed par_circuit absolute current regenerating permissible / INF I_absRegenPerm		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]
Description:	Displays the currently permissible line-side absolute regenerative current. The minimum value of all power units multiplied by the number of Motor Modules is displayed in r0067[1].		

r7222[0...n]	CO: Par_circuit absolute current actual value / I_act abs val		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_2 Scaling: p2002 Max - [Arms]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [Arms]
Description:	Displays actual absolute current. The summed value of all power units is displayed in r0068.		

r7223[0...n]	CO: Par_circuit phase current actual value phase U / I_phase U act val		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the measured actual value of phase U as peak value. The summed value of all power units is displayed in r0069[0].		

r7224[0...n]	CO: Par_circuit phase current actual value phase V / I_phase V act val		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the measured actual value of phase V as peak value. The summed value of all power units is displayed in r0069[1].		

r7225[0...n]	CO: Par_circuit phase current actual value phase W / I_phase W act val		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the measured actual value of phase W as peak value. The summed value of all power units is displayed in r0069[2].		

r7226[0...n]	CO: Par_circuit phase current actual value phase U offset / I_phase U offset		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]
Description:	Displays the measured offset of phase U as peak value. The summed value of all power units is displayed in r0069[3].		

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r7227[0...n]	CO: Par_circuit phase current actual value phase V offset / I_phase V offset		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the measured offset of phase V as peak value.
The summed value of all power units is displayed in r0069[4].

r7228[0...n]	CO: Par_circuit phase current actual value phase W offset / I_phase W offset		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the measured offset of phase W as peak value.
The summed value of all power units is displayed in r0069[5].

r7229[0...n]	CO: Par_circuit phase current actual value sum U, V, W / I_phase sum UVW		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [A]	Calculated: - Dyn. index: PDS, p0120 Units group: 6_5 Scaling: p2002 Max - [A]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [A]

Description: Displays the measured sum of the currents in phases U, V and W as instantaneous value.
The summed value of all power units is displayed in r0069[6].

r7230[0...n]	CO: Par_circuit DC link voltage actual value / Vdc_act		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: PDS, p0120 Units group: 5_2 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [V]

Description: Displays the measured actual value of the DC link voltage.
The average value of all power units is displayed in r0070.

r7231[0...n]	CO: Par_circuit phase voltage actual value phase U / U_phase U act val		
A_INF, R_INF, S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Displays, signals Not for motor type: - Min - [V]	Calculated: - Dyn. index: PDS, p0120 Units group: 5_3 Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: p0505 Expert list: 1 Factory setting - [V]

Description: Displays the actual voltage, phase U.
The average value of all power units is displayed in r0089[0].

r7231[0...n]	CO: Par_circuit phase voltage actual value phase U / U_phase U act val		
A_INF (Parallel), R_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual voltage, phase U.		

r7232[0...n]	CO: Par_circuit phase voltage actual value phase V / U_phase V act val		
A_INF, R_INF, S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual voltage, phase V. The average value of all power units is displayed in r0089[1].		

r7232[0...n]	CO: Par_circuit phase voltage actual value phase V / U_phase V act val		
A_INF (Parallel), R_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual voltage, phase V.		

r7233[0...n]	CO: Par_circuit phase voltage actual value phase W / U_phase W act val		
A_INF, R_INF, S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual voltage, phase W. The average value of all power units is displayed in r0089[2].		

r7233[0...n]	CO: Par_circuit phase voltage actual value phase W / U_phase W act val		
A_INF (Parallel), R_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: PDS, p0120	Func. diagram: -
	P-Group: Displays, signals	Units group: 5_3	Unit selection: p0505
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]
Description:	Displays the actual voltage, phase W.		

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r7240[0...n]	Par_circuit gating unit status word 1 / Gating unit ZSW1		
VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: Unsigned16 P-Group: Displays, signals Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays status word 1 of the power unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Fault time-critical	ON	OFF	-
	01	Gating unit mode bit 0	ON	OFF	-
	02	Pulse enable	ON	OFF	-
	03	Upper shutdown path	Inactive	Active	-
	04	Lower shutdown path	Inactive	Active	-
	05	Gating unit mode bit 1	ON	OFF	-
	06	Gating unit mode bit 2	ON	OFF	-
	07	Brake state	ON	OFF	-
	08	Brake diagnostics	ON	OFF	-
	09	Armature short-circuit braking	Active	Not active	-
	10	Gating unit state bit 0	ON	OFF	-
	11	Gating unit state bit 1	ON	OFF	-
	12	Gating unit state bit 2	ON	OFF	-
	13	Alarm status bit 0	ON	OFF	-
	14	Alarm status bit 1	ON	OFF	-
	15	Diagnostics 24 V	ON	OFF	-

r7250[0...4]	Par_circuit power unit rated power / PU P_rated		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [kW]	Calculated: - Dyn. index: - Units group: 14_6 Scaling: - Max - [kW]	Access level: 2 Func. diagram: - Unit selection: p0100 Expert list: 1 Factory setting - [kW]

Description: Displays the rated power of the individual power units connected in parallel for various load duty cycles. The sum of the rated powers of all power units connected in parallel is displayed in r0206.

Index:
[0] = Rated value
[1] = Load duty cycle with low overload
[2] = Load duty cycle with high overload
[3] = S1 cont duty cyc
[4] = S6 load duty cycle

Dependency: The value is displayed in [kW] or [hp].
Refer to: p0100, p0205

r7251[0...4]	Par_circuit power unit rated current / PU PI_rated		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]

Description: Displays the rated current of the individual power units connected in parallel for various load duty cycles. The sum of the rated currents of all power units connected in parallel is displayed in r0207.

Index:	[0] = Rated value [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 cont duty cyc [4] = S6 load duty cycle
Dependency:	Refer to: p0205

r7252[0...4]	Par_circuit maximum power unit current / PU I_max		
A_INF (Parallel), B_INF (Parallel), R_INF (Parallel), S_INF (Parallel), VECTOR (Parallel), VECTOR_AC (Parallel), VECTOR_I_AC (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Converter Not for motor type: - Min - [Arms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Arms]	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [Arms]

Description: Displays the maximum output current of the individual power units connected in parallel.
The sum of the maximum currents of all power units connected in parallel is displayed in r0209.

Index:	[0] = Rated value [1] = Load duty cycle with low overload [2] = Load duty cycle with high overload [3] = S1 cont duty cyc [4] = S6 load duty cycle
Dependency:	Refer to: p0205

r7300[0...n]	CO: Par_circuit VSM input line voltage u1 - u2 / VSM inp u1-u2		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [V]	Calculated: - Dyn. index: p0140 Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]

Description: Displays the voltage between phases L1 and L2 of the particular Voltage Sensing Module (VSM) for a parallel circuit configuration.
The average value of all VSMS is displayed in r3661.

Dependency:	Refer to: p3660
Note:	X521.1 or X522.1: Connection of L1 X521.2 or X522.2: Connection of L2

r7301[0...n]	CO: Par_circuit VSM input line voltage u2 - u3 / VSM inp u2-u3		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [V]	Calculated: - Dyn. index: p0140 Units group: - Scaling: p2001 Max - [V]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [V]

Description: Displays the voltage between phases L2 and L3 of the particular Voltage Sensing Module (VSM) for a parallel circuit configuration.
The average value of all VSMS is displayed in r3662.

Dependency:	Refer to: p3660
Note:	X521.2 or X522.2: Connection of L2 X521.3 or X522.3: Connection of L3

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r7305[0...n]	Par_circuit VSM temperature evaluation status / VSM temp status			
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: p0140	Func. diagram: -	
	P-Group: Terminals	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status of the temperature evaluation of the particular Voltage Sensing Module (VSM) for a parallel circuit configuration. This displays whether the temperature actual value has exceeded the fault/alarm threshold. The overall status of the temperature evaluation of all VSMs is displayed in r3664.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Alarm is present	Yes	No
	01	Fault is present	Yes	No
				FP
				-
				-
Dependency:	Refer to: p3665, r3666, p3667, p3668			

r7306[0...n]	CO: Par_circuit VSM temperature KTY / VSM temp KTY			
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -	
	P-Group: Closed-loop control	Units group: 21_1	Unit selection: p0505	
	Not for motor type: -	Scaling: p2006	Expert list: 1	
	Min	Max	Factory setting	
	- [°C]	- [°C]	-	
Description:	Displays the temperature actual value of the KTY84 temperature sensor connected to the Voltage Sensing Module (VSM) for a parallel circuit configuration. The maximum value of all VSMs is displayed in r3666. Prerequisite: A KTY84 sensor is connected and p3665 is set to 2.			
Dependency:	Refer to: p3665			

r7310[0...n]	CO: Par_circuit VSM 10 V input CT1 actual value / VSM CT 1 I_act			
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2002	Expert list: 1	
	Min	Max	Factory setting	
	- [A]	- [A]	-	
Description:	Displays the current actual value from current transducer (CT) 1 at the 10 V input of the particular Voltage Sensing Module (VSM) for a parallel circuit configuration. The average value of all VSMs is displayed in r3671.			
Dependency:	Refer to: p3670			
Note:	The CT for phase 1 is connected at terminals X520.1 and X520.2 of the VSM.			

r7311[0...n]	CO: Par_circuit VSM 10 V input CT2 actual value / VSM CT 2 I_act			
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -	
	P-Group: Closed-loop control	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: p2002	Expert list: 1	
	Min	Max	Factory setting	
	- [A]	- [A]	-	
Description:	Displays the current actual value from current transducer (CT) 2 at the 10 V input of the particular Voltage Sensing Module (VSM) for a parallel circuit configuration. The average value of all VSMs is displayed in r3672.			

Dependency: Refer to: p3670
Note: The CT for phase 2 is connected at terminals X520.3 and X520.4 of the VSM.

r7315[0...n] **CO: Par_circuit VSM 10 V input 1 actual value / VSM inp 1 U_act**

A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the actual value of the voltage measured at the 10 V input 1 of the Voltage Sensing Modules (VSM).
The average value of all VSM is displayed in r3673.

Dependency: Refer to: p3670
Note: 10 V input 1: Terminals X520.1 and X520.2

r7316[0...n] **CO: Par_circuit VSM 10 V input 2 actual value / VSM inp 2 U_act**

A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: p2001	Expert list: 1
	Min	Max	Factory setting
	- [V]	- [V]	- [V]

Description: Displays the actual value of the voltage measured at the 10 V input 2 of the Voltage Sensing Modules (VSM).
The average value of all VSMS is displayed in r3674.

Dependency: Refer to: p3670
Note: 10 V input 2: Terminals X520.3 and X520.4

r7320[0...n] **Par_circuit VSM line filter capacitance phase U / VSM filt C phase U**

A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [μ F]	- [μ F]	- [μ F]

Description: Displays the capacitance of the line filter, phase U of the particular Voltage Sensing Module (VSM).
The average value of all VSMS is displayed in r3677[0].

Dependency: Refer to: p3676
Note: Prerequisites:
The monitoring of the filter capacitance is activated.

r7321[0...n] **Par_circuit VSM line filter capacitance phase V / VSM filt C phase V**

A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: -	Calculated: -	Access level: 4
	Data type: FloatingPoint32	Dyn. index: p0140	Func. diagram: -
	P-Group: Closed-loop control	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [μ F]	- [μ F]	- [μ F]

Description: Displays the capacitance of the line filter, phase V of the particular Voltage Sensing Module (VSM).
The average value of all VSMS is displayed in r3677[1].

Dependency: Refer to: p3676
Note: Prerequisites:
The monitoring of the filter capacitance is activated.

2 Parameters

2.2 List of parameters

r7322[0...n]	Par_circuit VSM line filter capacitance phase W / VSM filt C phase W		
A_INF (Parallel), R_INF (Parallel), S_INF (Parallel)	Can be changed: - Data type: FloatingPoint32 P-Group: Closed-loop control Not for motor type: - Min - [µF]	Calculated: - Dyn. index: p0140 Units group: - Scaling: - Max - [µF]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µF]
Description:	Displays the capacitance of the line filter, phase W of the particular Voltage Sensing Module (VSM). The average value of all VSMS is displayed in r3677[2].		
Dependency:	Refer to: p3676		
Note:	Prerequisites: The monitoring of the filter capacitance is activated.		

r7740[0...n]	IGBT power cycling counter valve 1 / IGBT load count 1		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the status of power cycling counter for valve 1. For repairs, this parameter serves as internal documentation for service personnel. The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed. 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.		
Dependency:	Refer to: p7786		
Notice:	After a valve has been replaced, the corresponding power cycling counter must be reset.		
Note:	The IGBT power cycling counter can only be set to 0. Procedure when replacing valve 1: 1. Switch off the system and replace valve 1. 2. Switch on the system and acknowledge that valve 1 has been replaced (p7786.1 = 1). --> the power cycling counter of valve 1 is reset (r7740 = 0). 3. Carry out a POWER ON (power off/on). --> as a consequence p7786.1 is automatically set to 0.		

r7741[0...n]	IGBT power cycling counter valve 2 / IGBT load count 2		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the status of power cycling counter for valve 2. For repairs, this parameter serves as internal documentation for service personnel. The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed. 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.		
Dependency:	Refer to: p7786		
Notice:	After a valve has been replaced, the corresponding power cycling counter must be reset.		

Note: The IGBT power cycling counter can only be set to 0.
 Procedure when replacing valve 2:
 1. Switch off the system and replace valve 2.
 2. Switch on the system and acknowledge that valve 2 has been replaced (p7786.2 = 1).
 --> the power cycling counter of valve 2 is reset (r7741 = 0).
 3. Carry out a POWER ON (power off/on).
 --> as a consequence p7786.2 is automatically set to 0.

r7742[0...n] IGBT power cycling counter valve 3 / IGBT load count 3

A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
	-	-	-

Description: Displays the status of power cycling counter for valve 3.
 For repairs, this parameter serves as internal documentation for service personnel.
 The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed.
 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.

Dependency: Refer to: p7786

Notice: After a valve has been replaced, the corresponding power cycling counter must be reset.

Note: The IGBT power cycling counter can only be set to 0.

Procedure when replacing valve 3:
 1. Switch off the system and replace valve 3.
 2. Switch on the system and acknowledge that valve 3 has been replaced (p7786.3 = 1).
 --> the power cycling counter of valve 3 is reset (r7742 = 0).
 3. Carry out a POWER ON (power off/on).
 --> as a consequence p7786.3 is automatically set to 0.

r7743[0...n] IGBT power cycling counter valve 4 / IGBT load count 4

A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
	-	-	-

Description: Displays the status of power cycling counter for valve 4.
 For repairs, this parameter serves as internal documentation for service personnel.
 The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed.
 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.

Dependency: Refer to: p7786

Notice: After a valve has been replaced, the corresponding power cycling counter must be reset.

Note: The IGBT power cycling counter can only be set to 0.

Procedure when replacing valve 4:
 1. Switch off the system and replace valve 4.
 2. Switch on the system and acknowledge that valve 4 has been replaced (p7786.4 = 1).
 --> the power cycling counter of valve 4 is reset (r7743 = 0).
 3. Carry out a POWER ON (power off/on).
 --> as a consequence p7786.4 is automatically set to 0.

r7744[0...n]	IGBT power cycling counter valve 5 / IGBT load count 5		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	<p>Displays the status of power cycling counter for valve 5.</p> <p>For repairs, this parameter serves as internal documentation for service personnel.</p> <p>The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed. 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.</p>		
Dependency:	Refer to: p7786		
Notice:	After a valve has been replaced, the corresponding power cycling counter must be reset.		
Note:	<p>The IGBT power cycling counter can only be set to 0.</p> <p>Procedure when replacing valve 5:</p> <ol style="list-style-type: none"> 1. Switch off the system and replace valve 5. 2. Switch on the system and acknowledge that valve 5 has been replaced (p7786.5 = 1). --> the power cycling counter of valve 5 is reset (r7744 = 0). 3. Carry out a POWER ON (power off/on). --> as a consequence p7786.5 is automatically set to 0. 		

r7745[0...n]	IGBT power cycling counter valve 6 / IGBT load count 6		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	<p>Displays the status of power cycling counter for valve 6.</p> <p>For repairs, this parameter serves as internal documentation for service personnel.</p> <p>The counter state corresponds to the valve wear. A maximum of 650% of the specified service life is displayed. 10000 corresponds to the nominal service life (100%). When this value is reached, the IGBT is theoretically at the end of its service life and must be replaced.</p>		
Dependency:	Refer to: p7786		
Notice:	After a valve has been replaced, the corresponding power cycling counter must be reset.		
Note:	<p>The IGBT power cycling counter can only be set to 0.</p> <p>Procedure when replacing valve 6:</p> <ol style="list-style-type: none"> 1. Switch off the system and replace valve 6. 2. Switch on the system and acknowledge that valve 6 has been replaced (p7786.6 = 1). --> the power cycling counter of valve 6 is reset (r7745 = 0). 3. Carry out a POWER ON (power off/on). --> as a consequence p7786.6 is automatically set to 0. 		

r7758[0...19]	KHP Control Unit serial number / KHP CU ser_no			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the actual serial number of the Control Unit. The individual characters of the serial number are displayed in the ASCII code in the indices. For the commissioning software, the ASCII characters are displayed uncoded.			
Dependency:	Refer to: p7765, p7766, p7767, p7768			
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.			
Note:	KHP: Know-How Protection			
p7759[0...19]	KHP Control Unit reference serial number / KHP CU ref ser_no			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Sets the reference serial number for the Control Unit. Using this parameter, if a Control Unit and/or a memory card is replaced at the end customer, the OEM can again adapt the project to the modified hardware.			
Dependency:	Refer to: p7765, p7766, p7767, p7768			
Note:	KHP: Know-How Protection - The OEM may only change this parameter for the use case "Sending encrypted SINAMICS data". - SINAMICS only evaluates this parameter when powering up from the encrypted "Load into file system..." output or when powering up from the encrypted PS files. The evaluation is only made when know-how protection and memory card copy protection have been activated.			
r7760	Write protection/know-how protection status / Wr_prot/KHP stat			
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the status for the write protection and know-how protection.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Write protection active	Yes	No
	01	Know-how protection active	Yes	No
	02	Know-how protection temporarily withdrawn	Yes	No
	03	Know-how protection cannot be deactivated	Yes	No
	04	Extended copy protection is active	Yes	No
	05	Basic copy protection is active	Yes	No
	06	Trace and measuring functions for diagnostic purposes active	Yes	No
Dependency:	Refer to: p7761, p7765, p7766, p7767, p7768			
Note:	KHP: Know-How Protection Re bit 00: Write protection can be activated/deactivated via p7761 on the Control Unit.			

2 Parameters

2.2 List of parameters

Re bit 01:

The know-how protection can be activated by entering a password (p7766 ... p7768).

Re bit 02:

If it has already been activated, know-how protection can be temporarily deactivated by entering the valid password in p7766. In this case, bit 1 = 0 and bit 2 = 1 offset.

Re bit 03:

Know-how protection cannot be deactivated, as p7766 is not entered in the OEM exception list (only the factory setting is possible). This bit is only set if know-how protection is active (bit 1 = 1) and p7766 has not been entered in the OEM exception list.

Re bit 04:

When know-how protection has been activated, the contents of the memory card (parameter and DCC data) can be additionally protected against being used with other memory cards/Control Units. This bit is only set if know-how protection is active and p7765 bit 00 is set.

Re bit 05:

When know-how protection has been activated, the contents of the memory card (parameter and DCC data) can be additionally protected against being used with other memory cards. This bit is only set if know-how protection is active and in p7765 bit 01 is set and not bit 00.

Re bit 06:

When know-how protection is activated, the drive data can be traced using the device trace function. This bit is only set if know-how protection is active and in p7765.2 is set.

p7761

Write protection / Write protection

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

1

0

Description:

Setting for activating/de-activating the write protection for adjustable parameters.

Value:

0: Deactivate write protection
1: Activate write protection

Dependency:

Refer to: r7760

Notice:

While write protection is active, a download is prevented; however, it is still possible to restore the factory settings.

Note:

Parameters with the "WRITE_NO_LOCK" attributes are excluded from the write protection.

A product-specific list of these parameters is also available in the corresponding List Manual.

p7762

Write protection multi-master fieldbus system access behavior / Fieldbus acc_behav

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

1

0

Description:

Sets the behavior for write protection when accessing via multi-master fieldbus systems (e.g. CAN, BACnet).

Value:

0: Write access independent of p7761
1: Write access dependent on p7761

Dependency:

Refer to: r7760, p7761

p7763 KHP OEM exception list number of indices for p7764 / KHP OEM qty p7764

All objects	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

1 500 1

Description: Sets the number of parameters for the OEM exception list (p7764[0...n]).
p7764[0...n], with n = p7763 - 1

Dependency: Refer to: p7764

Note: KHP: Know-How Protection

Even if know-how protection is set, parameters in this list can be read and written to.

p7764[0...n] KHP OEM exception list / KHP OEM excep list

A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: p7763	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0 65535 0

Description: OEM exception list (p7764[0...n]) for setting parameters that should be excluded from know-how protection.
p7764[0...n], with n = p7763 - 1

Dependency: The number of indices depends on p7763.

Refer to: p7763

Note: KHP: Know-How Protection

Even if know-how protection is set, parameters in this list can be read and written to.

p7764[0...n] KHP OEM exception list / KHP OEM excep list

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: p7763	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0 65535 [0] 7766
[1...499] 0

Description: OEM exception list (p7764[0...n]) for setting parameters that should be excluded from know-how protection.
p7764[0...n], with n = p7763 - 1

Dependency: The number of indices depends on p7763.

Refer to: p7763

Note: KHP: Know-How Protection

Even if know-how protection is set, parameters in this list can be read and written to.

p7765	KHP configuration / KHP config				
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin		
Description:	Configuration settings for know-how protection. Re bit 00, 01: When KHP is activated, this means that the OEM can define whether the parameters and DCC data encrypted on the memory card should be protected before using on other memory cards/Control Units. Re bit 02: This means that the OEM can define whether it is possible or not to trace the drive data using the device trace function although KHP is activated.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Extended copy protection - linked to the memory card and CU	Yes	No	-
	01	Basic copy protection - linked to the memory card	Yes	No	-
	02	Permit trace and measuring functions for diagnostic purposes	Yes	No	-
Dependency:	Refer to: p7766, p7767, p7768				
Note:	KHP: Know-How Protection For copy protection, the serial numbers of the memory card and/or Control Unit are checked. The memory card copy protection and preventing data to be traced are only effective when the know-how protection has been activated. Re bit 00, 01: If both bits are inadvertently set to 1 (e.g. at the BOP), then the setting of bit 0 applies. There is no copy protection if both bits are set to 0.				

p7766[0...29]	KHP password input / KHP passw input			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -	
Description:	Sets the password for know-how protection. Example of a password: 123aBc = 49 50 51 97 66 99 dec (ASCII characters) [0] = character 1 (e.g. 49 dec) [1] = character 2 (e.g. 50 dec) ... [5] = character 6 (e.g. 99 dec) [29] = 0 dec (completes the entry)			
Dependency:	Refer to: p7767, p7768			
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. When using the STARTER commissioning software, the password should be entered using the associated dialogs. The following rules apply when entering the password: - Password entry must start with p7766[0]. - No gaps are permissible in the password. - Entering a password is completed when writing to p7766[29] (p7766[29] = 0 for passwords less than 30 characters).			

Note: KHP: Know-How Protection
 When reading, p7766[0...29] = 42 dec (ASCII character = "**") is displayed.
 Parameters with the "KHP_WRITE_NO_LOCK" attribute are not involved in the know-how protection.
 Parameters with the "KHP_ACTIVE_READ" attribute can be read even when know-how protection is activated.
 A product-specific list of these parameters is also available in the corresponding List Manual.

p7767[0...29]	KHP password new / KHP passw new		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Sets the new password for know-how protection.		
Dependency:	Refer to: p7766, p7768		
Note:	KHP: Know-How Protection When reading, p7767[0...29] = 42 dec (ASCII character = "**") is displayed.		

p7768[0...29]	KHP password confirmation / KHP passw confirm		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Confirms the new password for know-how protection.		
Dependency:	Refer to: p7766, p7767		
Note:	KHP: Know-How Protection When reading, p7768[0...29] = 42 dec (ASCII character = "**") is displayed.		

p7769[0...20]	KHP memory card reference serial number / KHP mem ref ser_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the reference serial number for the memory card. Using this parameter, if a Control Unit and/or a memory card is replaced at the end customer, the OEM can again adapt the project to the modified hardware.		
Dependency:	Refer to: p7765, p7766, p7767, p7768		
Note:	KHP: Know-How Protection - The OEM may only change this parameter for the use case "Sending encrypted SINAMICS data". - SINAMICS only evaluates this parameter when powering up from the encrypted "Load into file system..." output or when powering up from the encrypted PS files. The evaluation is only made when know-how protection and memory card copy protection have been activated.		

2 Parameters

2.2 List of parameters

p7770	NVRAM action / NVRAM action		
A_INF, B_INF, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the action to be executed for NVRAM data. At the end of the action the value is automatically set to 0.		
Value:	0: Inactive 1: Load NVRAM data to parameters 2: Load parameters to NVRAM 3: Reset		
Notice:	After action p7770 = 1 no more pulses may be enabled. After action p7770 = 2, it is essential that parameters are backed up (p0977 = 1) and that a warm restart is then performed (p0009 = 30, p0976 = 2, 3). This will apply the values written.		
Note:	If value = 1: This action loads the NVRAM data to the parameters. If value = 2: This action loads the parameters to the NVRAM. If value = 3: This action sets parameters p7771 ... p7774 to the factory setting. It is recommended to avoid placing unnecessary load on the subsequent upload/download operation.		

p7775	NVRAM data backup/import/delete / NVRAM backup		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1, U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 17	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to backup/import/delete NVRAM data. NVRAM data are non-volatile data in the device (e.g. fault buffer). For NVRAM data actions, the following data are excluded: - Crash diagnostics - CU operating hours counter - CU temperature - Safety logbook		
Value:	0: Inactive 1: NVRAM data backup to memory card 2: Import NVRAM data from the memory card 3: Delete NVRAM data in the device 10: Error when clearing 11: Error when backing up, memory card not available 12: Error when backing up, insufficient memory space 13: Error when backing up 14: Error when importing, memory card not available 15: Error when importing, checksum error 16: Error when importing, no NVRAM data available 17: Error when importing		

- Notice:** Re value = 2, 3:
These actions are only possible when pulses are inhibited.
- Note:** After the action has been successfully completed, the parameter is automatically set to zero.
The actions importing and deleting NVRAM data immediately initiate a warm restart.
If the procedure was not successfully completed, then an appropriate fault value is displayed (p7775 >= 10).

p7786[0...n]	Service report / Service report		
A_INF, B_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin

Description: Service parameter to internally document repairs.
After a component has been replaced, this must be confirmed using p7786.x = 0/1.
When acknowledging a replacement, the "Generate report" function is automatically executed.
p7786.x is automatically set to 0 after POWER ON.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Control Interface Module (CIM) replaced	Yes	No	-
	01	Valve 1 replaced	Yes	No	-
	02	Valve 2 replaced	Yes	No	-
	03	Valve 3 replaced	Yes	No	-
	04	Valve 4 replaced	Yes	No	-
	05	Valve 5 replaced	Yes	No	-
	06	Valve 6 replaced	Yes	No	-
	15	Generate log	Yes	No	-

- Notice:** This write process can take several minutes.
- Note:** The power unit involved can be assigned the correct P index using p0124 (power unit detection via LED).

p7788	Power unit sign-of-life monitoring tolerance window / PU SoL monit tol		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Converter Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10

Description: Setting of the tolerance window for the sign of life monitoring for communication to the power unit.

Note: An active window is generated by means of DRIVE-CLiQ telegrams.
If more than one sign-of-life error appears in the window, then A30853 is output.
The lower the value in p7788, the greater the monitoring tolerance.

p7789	Power unit sign-of-life monitoring fault threshold / PU SoL monit F_thr		
A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the number of consecutive sign-of-life errors that are tolerated for communication to the power unit.

Note: F30008 is output in the case of a fault.
The higher the value in the parameter, the higher the monitoring tolerance.

p7790[0...15]	Component trace signal / Comp trace sig		
A_INF, B_INF, R_INF (Parallel), S_INF, SERVO, SERVO_I_AC, VECTOR, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 9	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 2 [1] 3 [2] 4 [3] 7 [4] 8 [5] 9 [6] 5 [7] 0 [8] 6 [9] 1 [10...15] 0
Description:	Sets the individual signals for the component trace. For p7790[0...15] = 0, the component trace is deactivated. Re index 0 ... 7: The signals are set in p7790[0...7], whose characteristic is to be recorded over time. If "No signal" is set for a trace channel, then the recording duration of the other time characteristics is increased. Re index 8 ... 15: The signals are set in p7790[8...15], whose instantaneous value is to be recorded.		
Value:	0: No signal 1: Pulse frequency 2: Phase current U 3: Phase current V 4: Phase current W 5: IGBT chip temperature 6: Heat sink temperature 7: DC link voltage 8: Modulat_depth 9: Angle		
Index:	[0] = Trace channel 0 [1] = Trace channel 1 [2] = Trace channel 2 [3] = Trace channel 3 [4] = Trace channel 4 [5] = Trace channel 5 [6] = Trace channel 6 [7] = Trace channel 7 [8] = Trace channel 8 [9] = Trace channel 9 [10] = Trace channel 10 [11] = Trace channel 11 [12] = Trace channel 12 [13] = Trace channel 13 [14] = Trace channel 14 [15] = Trace channel 15		
Dependency:	Refer to: p7791, p7792		
Note:	In the operation state, when a trigger event occurs, the trace data of the signals are saved in the component. The oldest trace data are overwritten after more than 5 trigger events. The trigger event can be set in p7791. By activating p7792, the trace data of the component is written to files on the non-volatile storage medium (memory card). Experts can then evaluate this data.		

p7791	Component trace trigger / Comp trace trigger		
A_INF, B_INF, R_INF (Parallel), S_INF, SERVO, SERVO_I_AC, VECTOR, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the trigger event for the component trace.		
Value:	0: Overcurrent, overvoltage, ground fault, Uce 1: Time-critical message 2: Uce		
Dependency:	Refer to: p7790, p7792		
Note:	When the power unit detects an overcurrent condition, then A30001 is output. When the power unit detects an overvoltage condition in the DC link, then A30002 is output. When the power unit detects a ground fault, then A30021 is output. When the power unit detects a Uce fault, then A30022 is output.		
p7792	Upload component trace data / Upload comp trace		
A_INF, B_INF, R_INF (Parallel), S_INF, SERVO, SERVO_I_AC, VECTOR, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Converter Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to upload and save the trace data of the component trace. Experts can then evaluate this data. For p7792 = 1, the trace data of the component is written to files on the memory card in a non-volatile fashion. The parameter is then automatically set to zero.		
Value:	0: Inactive 1: Upload and save active		
Dependency:	Refer to: p7790, p7791		
Notice:	Trace files of this component already available on the non-volatile storage medium are overwritten after backup has been activated.		
p7820	DRIVE-CLiQ component component number / DQ compo_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number of the DRIVE-CLiQ component whose parameters are to be accessed.		
Dependency:	Refer to: p7821, p7822, r7823		

2 Parameters

2.2 List of parameters

p7821	DRIVE-CLiQ component parameter number / DQ para_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the parameter number to access a parameter of a DRIVE-CLiQ component.		
Dependency:	Refer to: p7820, p7822, r7823		
<hr/>			
p7822	DRIVE-CLiQ component parameter index / DQ para_index		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the parameter index to access a parameter of a DRIVE-CLiQ component.		
Dependency:	Refer to: p7820, p7821, r7823		
<hr/>			
r7823	DRIVE-CLiQ component read parameter value / Read DQ value		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the parameter value read from the DRIVE-CLiQ component.		
Dependency:	Refer to: p7820, p7821, p7822		
<hr/>			
r7825[0...6]	DRIVE-CLiQ component versions / DQ comp version		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the firmware and EEPROM versions of the DRIVE-CLiQ component selected using p7828[1].		
Index:	[0] = Reference firmware version [1] = Actual firmware version [2] = EEPROM0 version [3] = EEPROM1 version [4] = EEPROM2 version [5] = EEPROM3 version [6] = EEPROM4 version		
Dependency:	Refer to: p7828		

Note: Re index 0:
Firmware version on the memory card/device memory.
Re index 1:
Actual firmware version of the DRIVE-CLiQ component.
Re index 2 ... 6:
Actual EEPROM version of the DRIVE-CLiQ component.

p7826	Firmware update automatic / FW update auto		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1

Description: Sets the behavior for the automatic firmware update of the DRIVE-CLiQ components.

Value:
0: Deactivated
1: Upgrade and downgrade
2: Upgrade

Notice: If this parameter is changed, it only becomes effective the next time that the drive system boots.

Note: The firmware is automatically updated when the system boots. The boot can take several minutes. After the update has been completed, it is necessary to carry out a new POWER ON (power-down/power-up) for the components involved.
The firmware update procedure is displayed as follows:
Control Unit (LED RDY):
Flashes yellow with 0.5 Hz --> firmware is being updated.
Flashing yellow with 2 Hz --> POWER ON is required for the components involved.
Components involved:
Flashing red/green with 0.5 Hz --> firmware is being updated.
Flashing red/green with 2 Hz --> POWER ON of the components is required.
Only components from firmware version 2.5 support the red/green flashing at 2 Hz.

r7827	Firmware update progress display / FW update progress		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]

Description: Displays the progress when updating the firmware of the DRIVE-CLiQ components.

p7828[0...1]	Firmware download component number / FW downl comp_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 399	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the component number for the required DRIVE-CLiQ component.

Index 0:

Component number of the DRIVE-CLiQ component for which a firmware download is to be made.

Index 1:

Component number of the DRIVE-CLiQ component for which the reference firmware version, saved in r7825 on the memory card/device memory, is to be displayed.

2 Parameters

2.2 List of parameters

Index:	[0] = Firmware download [1] = Reference firmware version
Dependency:	Refer to: p0121, p0141, p0151, p7829
Note:	For p7828[0] = 399, the firmware for all of the existing components is downloaded. The firmware download is started with p7829 = 1.

p7829	Activate firmware download / FW download act		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min -1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 999	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activating the firmware download for the DRIVE-CLiQ components specified in p7828. 1: Activate download. -1: activate the download and carry out a reset. 0: Download successfully completed. > 1: Fault code 011: DRIVE-CLiQ component has detected a checksum error. 015: The selected DRIVE-CLiQ components did not accept the contents of the firmware file. 018: Firmware version is too old and is not accepted by the component. 019: Firmware version is not suitable for the hardware release of the component. 101: After several communication attempts, no response from the DRIVE-CLiQ component. 140: Firmware file for the DRIVE-CLiQ component not available on the memory card/device memory. 143: Component has not changed to the mode for firmware download. It was not possible to delete the existing firmware. 144: When checking the firmware that was downloaded (checksum), the component detected a fault. It is possible that the file on the memory card/device memory is defective. 145: Checking the loaded firmware (checksum) was not completed by the component in the appropriate time. 156: Component with the specified component number is not available. Additional values: Only for internal Siemens troubleshooting.		
Dependency:	Refer to: p7828		
Note:	p7829 is automatically set to 0 after the firmware has been successfully downloaded. The new firmware only becomes active at the next system run-up.		

p7830	Telegram diagnostics selection / Telegr diag sel		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects a telegram whose contents should be shown in r7831 ... r7836.		
Value:	0: Reserved 1: First cyclic receive telegram sensor 1 2: First cyclic receive telegram sensor 2 3: First cyclic receive telegram sensor 3		
Dependency:	Refer to: r7831, r7832, r7833, r7834, r7835, r7836		

r7831[0...23]		Telegram diagnostics signals / Teleg diag sig		
ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 15157	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the signals contained in the selected telegram (p7830).			
Value:	0: UNUSED 1: UNKNOWN 102: SAPAR_ID_DSA_ALARM 110: SAPAR_ALARMBITS_FLOAT_0 111: SAPAR_ALARMBITS_FLOAT_1 112: SAPAR_ALARMBITS_FLOAT_2 113: SAPAR_ALARMBITS_FLOAT_3 114: SAPAR_ALARMBITS_FLOAT_4 115: SAPAR_ALARMBITS_FLOAT_5 10500: ENC_ID_TIME_PRETRIGGER 10501: ENC_ID_TIME_SEND_TELEG_1 10502: ENC_ID_TIME_CYCLE_FINISHED 10503: ENC_ID_TIME_DELTA_FUNMAN 10504: ENC_ID_SUBTRACE_CALCTIMES 10505: ENC_ID_SYNO_PERIOD 10516: ENC_ID_ADC_TRACK_A 10517: ENC_ID_ADC_TRACK_B 10518: ENC_ID_ADC_TRACK_C 10519: ENC_ID_ADC_TRACK_D 10520: ENC_ID_ADC_TRACK_A_SAFETY 10521: ENC_ID_ADC_TRACK_B_SAFETY 10523: ENC_ID_ADC_TEMP_1 10524: ENC_ID_SUBTRACE_TRACK_A 10525: ENC_ID_SUBTRACE_TRACK_B 10526: ENC_ID_ADC_TRACK_R 10532: ENC_ID_TRACK_AB_X 10533: ENC_ID_TRACK_AB_Y 10534: ENC_ID_OFFSET_CORR_AB_X 10535: ENC_ID_OFFSET_CORR_AB_Y 10536: ENC_ID_AB_ABS_VALUE 10537: ENC_ID_TRACK_CD_X 10538: ENC_ID_TRACK_CD_Y 10539: ENC_ID_TRACK_CD_ABS 10542: ENC_ID_AB_RAND_X 10543: ENC_ID_AB_RAND_Y 10544: ENC_ID_AB_RAND_ABS_VALUE 10545: ENC_ID_SUBTRACE_ABS_ARRAY 10546: ENC_ID_PROC_OFFSET_0 10547: ENC_ID_PROC_OFFSET_4 10550: ENC_ID_SUBTRACE_AMPL 10563: ENC_ID_ENCODER_TEMP 10564: ENC_SELFTEMP_ACT 10565: ENC_ID_MOTOR_TEMP_TOP 10566: ENC_ID_MOTOR_TEMP_1 10567: ENC_ID_MOTOR_TEMP_1_COD 10569: ENC_ID_MOTOR_TEMP_2_COD 10571: ENC_ID_MOTOR_TEMP_3_COD 10580: ENC_ID_RESISTANCE_1 10590: ENC_ID_ANA_CHAN_A 10591: ENC_ID_ANA_CHAN_B 10592: ENC_ID_ANA_CHAN_X 10593: ENC_ID_ANA_CHAN_Y 10596: ENC_ID_AB_ANGLE 10597: ENC_ID_CD_ANGLE			

2 Parameters

2.2 List of parameters

10598: ENC_ID_MECH_ANGLE_HI
 10599: ENC_ID_RM_POS_PHI_COMMU
 10600: ENC_ID_PHI_COMMU
 10601: ENC_ID_SUBTRACE_ANGLE
 10612: ENC_ID_DIFF_CD_INC
 10613: ENC_ID_RM_POS_PHI_COMMU_RFG
 10628: ENC_ID_MECH_ANGLE
 10629: ENC_ID_MECH_RM_POS
 10644: ENC_ID_INIT_VECTOR
 10645: FEAT_INIT_VECTOR
 10660: ENC_ID_SENSOR_STATE
 10661: ENC_ID_BASIC_SYSTEM
 10662: ENC_ID_REFMARK_STATUS
 10663: ENC_ID_DSA_STATUS1_SENSOR
 10664: ENC_ID_DSA_RMSTAT_HANDSHAKE
 10665: ENC_ID_DSA_CONTROL1_SENSOR
 10667: ENC_ID_SAFETY
 10669: ENC_ID_SUB_STATE
 10676: ENC_ID_COUNTCORR_SAW_VALUE
 10677: ENC_ID_COUNTCORR_ABS_VALUE
 10678: ENC_ID_SAWTOOTH_CORR
 10680: ENC_ID_SM_XIST1_CORRECTED_QUADRANTS
 10692: ENC_ID_RESISTANCE_CALIB_INSTANT
 10693: ENC_ID_SERPROT_POS
 10700: ENC_ID_AB_VIOL_COUNT
 10723: ENC_ID_ACT_STATEMACHINE_FUNCTION
 10724: ENC_ID_ACT_FUNMAN_FUNCTION
 10725: ENC_ID_SAFETY_COUNTER_CRC
 10728: ENC_ID_SUBTRACE_AREA
 10740: ENC_ID_POS_ABSOLUTE
 10741: ENC_ID_POS_REFMARK
 10742: ENC_ID_SAWTOOTH
 10743: ENC_ID_SAFETY_PULSE_COUNTER
 10745: ENC_ID_EIU_ZERCTRL
 10756: ENC_ID_DSA_ACTUAL_SPEED
 10757: ENC_ID_SPEED_DEV_ABS
 10772: ENC_ID_DSA_POS_XIST1
 10788: ENC_ID_AB_CROSS_CORR
 10789: ENC_ID_AB_GAIN_Y_CORR
 10790: ENC_ID_AB_PEAK_CORR
 11825: ENC_ID_RES_TRANSITION_RATIO
 11826: ENC_ID_RES_PHASE_SHIFT
 15150: ENC_ID_SPINDLE_S1_RAW
 15151: ENC_ID_SPINDLE_S4_RAW
 15152: ENC_ID_SPINDLE_S5_RAW
 15155: ENC_ID_SPINDLE_S1_CAL
 15156: ENC_ID_SPINDLE_S4_CAL
 15157: ENC_ID_SPINDLE_S5_CAL

r7832[0...23]

Telegram diagnostics numerical format / Telegri diag format

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min -1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
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Description: Displays the original numerical format of the signals contained in the telegram.
The associated signal number is represented in the appropriate index of r7831.

Value:

- 1: Unknown
- 0: Boolean
- 1: Signed 1 byte
- 2: Signed 2 byte
- 3: Signed 4 byte

- 4: Signed 8 byte
- 5: Unsigned 1 byte
- 6: Unsigned 2 byte
- 7: Unsigned 4 byte
- 8: Unsigned 8 byte
- 9: Float 4 byte
- 10: Double 8 byte
- 11: mm dd yy HH MM SS MS DOW
- 12: ASCII string
- 13: SINUMERIK frame type
- 14: SINUMERIK axis type

Dependency: Refer to: r7831

r7833[0...23] Telegram diagnostics unsigned / Telegr diag unsign

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
-	-	-	-

Description: Parameter to display a DSA signal in the unsigned-integer format.
The associated signal number is represented at the appropriate index in r7831.

r7834[0...23] Telegram diagnostics signed / Telegr diag sign

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer32 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
-	-	-	-

Description: Parameter to display a DSA signal in the signed-integer format.
The associated signal number is represented at the appropriate index in r7831.

r7835[0...23] Telegram diagnostics real / Telegr diag real

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
-	-	-	-

Description: Parameter to display a DSA signal in the float format.
The associated signal number is represented at the appropriate index in r7831.

r7836[0...23] Telegram diagnostics unit / Telegr diag unit

ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
-	-1	147	-

Description: Displays the units of a DSA signal.
The associated signal number is represented at the appropriate index in r7831.

Value:

- 1: Unknown
- 0: None
- 1: Millimeter or degrees

2 Parameters

2.2 List of parameters

2:	Millimeter
3:	Degrees
4:	mm/min or RPM
5:	Millimeter / min
6:	Revolutions / min
7:	m/sec ² or U/sec ²
8:	m/sec ²
9:	U/sec ²
10:	m/sec ³ or U/sec ³
11:	m/sec ³
12:	U/sec ³
13:	sec
14:	16.667 / sec
15:	mm/revolution
16:	ACX_UNIT_COMPENSATION_CORR
18:	Newton
19:	Kilogram
20:	Kilogram meter ²
21:	Percent
22:	Hertz
23:	Volt peak-to-peak
24:	Amps peak-to-peak
25:	Degrees Celsius
26:	Degrees
28:	Millimeter or degrees
29:	Meters / minute
30:	Meters / second
31:	ohm
32:	Millihenry
33:	Newton meter
34:	Newton meter/Ampere
35:	Volt/Ampere
36:	Newton meter second / rad
38:	31.25 microseconds
39:	Microseconds
40:	Milliseconds
42:	Kilowatt
43:	Micro amps peak-to-peak
44:	Volt seconds
45:	Microvolt seconds
46:	Micro newton meters
47:	Amps / volt seconds
48:	Per mille
49:	Hertz / second
53:	Micrometer or millidegrees
54:	Micrometer
55:	Millidegrees
59:	Nanometer
61:	Newton/Amps
62:	Volt seconds/meter
63:	Newton seconds/meter
64:	Micronewton
65:	Liters / minute
66:	Bar
67:	Cubic centimeters
68:	Millimeter / volt minute
69:	Newton/Volt
80:	Millivolts peak-to-peak
81:	Volt rms
82:	Millivolts rms
83:	Amps rms
84:	Micro amps rms
85:	Micrometers / revolution
90:	Tenths of a second
91:	Hundredths of a second
92:	10 microseconds

93:	Pulses
94:	256 pulses
95:	Tenths of a pulse
96:	Revolutions
97:	100 revolutions / minute
98:	10 revolutions / minute
99:	0.1 revolutions / minute
100:	Thousandth revolution / minute
101:	Pulses / second
102:	100 pulses / second
103:	10 revolutions / (minute x seconds)
104:	10000 pulses/second ²
105:	0.1 Hertz
106:	0.01 Hertz
107:	0.1 / seconds
108:	Factor 0.1
109:	Factor 0.01
110:	Factor 0.001
111:	Factor 0.0001
112:	0.1 Volt peak-to-peak
113:	0.1 Volt peak-to-peak
114:	0.1 amps peak-to-peak
115:	Watt
116:	100 Watt
117:	10 Watt
118:	0.01 percent
119:	1/second ³
120:	0.01 percent/millisecond
121:	Pulses / revolution
122:	Microfarads
123:	Milliohm
124:	0.01 Newton meter
125:	Kilogram millimeter ²
126:	Rad / (seconds newton meter)
127:	Henry
128:	Kelvin
129:	Hours
130:	Kilohertz
131:	Milliamperes peak-to-peak
132:	Millifarads
133:	Meter
135:	Kilowatt hours
136:	Percent
137:	Amps / Volt
138:	Volt
139:	Millivolts
140:	Microvolts
141:	Amps
142:	Milliamperes
143:	Micro amps
144:	Milliamperes rms
145:	Millimeter
146:	Nanometer
147:	Joules

r7843[0...20]	Memory card serial number / Mem_card ser.no		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the actual serial number of the memory card. The individual characters of the serial number are displayed in the ASCII code in the indices.		
Dependency:	Refer to: p9920, p9921		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
Note:	Example: displaying the serial number for a memory card: r7843[0] = 49 dec --> ASCII characters = "1" --> serial number, character 1 r7843[1] = 49 dec --> ASCII characters = "1" --> serial number, character 2 r7843[2] = 49 dec --> ASCII characters = "1" --> serial number, character 3 r7843[3] = 57 dec --> ASCII characters = "9" --> serial number, character 4 r7843[4] = 50 dec --> ASCII characters = "2" --> serial number, character 5 r7843[5] = 51 dec --> ASCII characters = "3" --> serial number, character 6 r7843[6] = 69 dec --> ASCII characters = "E" --> serial number, character 7 r7843[7] = 0 dec --> ASCII characters = " " --> serial number, character 8 ... r7843[19] = 0 dec --> ASCII characters = " " --> serial number, character 20 r7843[20] = 0 dec Serial number = 111923E		

r7844[0...2]	Memory card/device memory firmware version / Mem_crd/dev_mem FW		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the version of the firmware stored on the memory medium of the drive device. Depending on the drive device being used, the memory medium is a memory card, or an internal non-volatile device memory.		
Index:	[0] = Internal [1] = External [2] = Parameter backup		
Note:	Re index 0: Displays the internal firmware version (e.g. 04402315). This firmware version is the version of the memory card/device memory and not the CU firmware (r0018), however, normally they have the same versions. Re index 1: Displays the external firmware version (e.g. 04040000 -> 4.4). For automation systems with SINAMICS Integrated this is the runtime version of the automation system. Re index 2: Displays the internal firmware version of the parameter backup. With this CU firmware version, the parameter backup was saved, which was used when powering up.		

r7850[0...n]	Drive object operational/not operational / DO ready for oper		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min -32786	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32767	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays whether, for an activated drive object, all activated topology components are available or not (or whether these can be addressed). 0: Drive object not ready for operation 1: Drive object ready for operation		
p7852	Number of indices for r7853 / Qty indices r7853		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 200	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Displays the number of indices for r7853[0...n]. This corresponds to the number of DRIVE-CLiQ components that are in the target topology.		
Dependency:	Refer to: r7853		
Note:	The values are valid if all available Control Units adopt the "Initialization finished" state (r3988 = 800) following power-up.		
r7853[0...n]	Component available/not available / Comp present		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: p7852 Units group: - Scaling: - Max FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the component and whether this component is currently present. High byte: Component number Low byte: 0/1 (not available/available)		
Dependency:	Refer to: p7852		
Note:	The values are valid if all available Control Units adopt the "Initialization finished" state (r3988 = 800) following power-up.		

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p7857	Sub-boot mode / Sub-boot mode		
A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the mode for the sub-boot.		
Value:	0: Sub-boot manual 1: Sub-boot automatic		
Note:	For p7857 = 0 (manual sub-boot) the following applies: The parameter should be set to 1 to start the sub-boot.		
<hr/>			
p7859[0...199]	Component number global / Comp_no global		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min -32786	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32767	Access level: 4 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	Sets the global and unique component number in a drive system with several Control Units. Each index of the parameter corresponds to a possible local component number on the corresponding Control Unit. The indices are allocated to the global component numbers as follows: p7859[0]: Not used p7859[1]: Sets the global component number for the local component number 1 p7859[2]: Sets the global component number for the local component number 2 ... p7859[199]: Sets the global component number for the local component number 199		
Notice:	This parameter is preferably set via suitable commissioning software (e.g. UpdateAgent, STARTER, SCOUT). Changing the parameter via the AOP (Advanced Operator Panel) or BOP (Basic Operator Panel) can destroy a valid unique setting.		
Note:	The parameter is not influenced by setting the factory setting.		
<hr/>			
r7867	Status/configuration changes global / Changes global		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays status and configuration changes of all of the drive objects in the complete unit. When changing the status or the configuration of the Control Unit or a drive object, the value of this parameter is incremented.		
Dependency:	Refer to: r7868, r7869, r7870		

r7868[0...24]	Configuration changes drive object reference / Config_chng DO ref		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Reference to the drive objects whose configuration has changed. Index 0: When changing one of the following indices, then the value in this index is increased. Index 1...n: The drive object with object number in p0101[n-1] has changed its configuration. Example: r7868[3] was incremented since the last time it was read. --> the configuration of the drive object with object number in p0101[2] was changed.		
Index:	[0] = Sum of the following indices [1] = Object number in p0101[0] [2] = Object number in p0101[1] [3] = Object number in p0101[2] [4] = Object number in p0101[3] [5] = Object number in p0101[4] [6] = Object number in p0101[5] [7] = Object number in p0101[6] [8] = Object number in p0101[7] [9] = Object number in p0101[8] [10] = Object number in p0101[9] [11] = Object number in p0101[10] [12] = Object number in p0101[11] [13] = Object number in p0101[12] [14] = Object number in p0101[13] [15] = Object number in p0101[14] [16] = Object number in p0101[15] [17] = Object number in p0101[16] [18] = Object number in p0101[17] [19] = Object number in p0101[18] [20] = Object number in p0101[19] [21] = Object number in p0101[20] [22] = Object number in p0101[21] [23] = Object number in p0101[22] [24] = Object number in p0101[23]		
Dependency:	Refer to: p0101, r7867, r7871		

r7869[0...24] Status changes drive object reference / Status_chng DO ref			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Reference to the drive objects whose status has changed. Index 0: When changing one of the following indices, then the value in this index is increased. Index 1...n: The drive object with object number in p0101[n-1] has changed its status. Example: r7868[3] was incremented since the last time it was read. --> the status of the drive object with object number in p0101[2] was changed.		
Index:	[0] = Sum of the following indices [1] = Object number in p0101[0] [2] = Object number in p0101[1] [3] = Object number in p0101[2] [4] = Object number in p0101[3] [5] = Object number in p0101[4] [6] = Object number in p0101[5] [7] = Object number in p0101[6] [8] = Object number in p0101[7] [9] = Object number in p0101[8] [10] = Object number in p0101[9] [11] = Object number in p0101[10] [12] = Object number in p0101[11] [13] = Object number in p0101[12] [14] = Object number in p0101[13] [15] = Object number in p0101[14] [16] = Object number in p0101[15] [17] = Object number in p0101[16] [18] = Object number in p0101[17] [19] = Object number in p0101[18] [20] = Object number in p0101[19] [21] = Object number in p0101[20] [22] = Object number in p0101[21] [23] = Object number in p0101[22] [24] = Object number in p0101[23]		
Dependency:	Refer to: p0101, r7867, r7872		
r7870[0...7] Configuration changes global / Config_chng global			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the configuration changes of all of the drive objects in the complete unit.		
Index:	[0] = Sum of the following indices [1] = r7871[0] of a drive object [2] = p0101 or r0102 [3] = PROFIBUS configuration (p0978) [4] = DRIVE-CLiQ actual topology (r9900 or r9901)		

[5] = DRIVE-CLiQ target topology (r9902 or r9903)

[6] = DRIVE-CLiQ sockets (p0109)

[7] = OA applications

Dependency:

Refer to: r7867, r7871

Note:

Re index 0:

When changing one of the following indices, then the value in this index is incremented.

Re index 1:

Drive object configuration. When changing r7871[0] on a drive object, the value in this index is incremented.

Re index 2:

Drive object, configuration unit. When changing either p0101 or r0102, the value in this index is incremented.

Re index 3:

PROFIBUS configuration unit. When changing p0978, the value in this index is incremented.

Re index 4:

DRIVE-CLiQ actual topology. When changing either r9900 or r9901, the value in this index is incremented.

Re index 5:

DRIVE-CLiQ target topology. When changing either p9902 or p9903, the value in this index is incremented.

Re index 6:

DRIVE-CLiQ sockets. When changing p0109, the value in this index is incremented.

Re index 7:

OA applications. When changing OA applications, the value in this index is incremented.

r7871[0...15]**Configuration changes drive object / Config_chng DO**

A_INF, B_INF, R_INF,
S_INF

Can be changed: -

Calculated: -

Access level: 4

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the configuration changes on the drive object.

Index:

[0] = Sum of the following indices

[1] = p0010, p0107, p0108

[2] = Drive object name (p0199)

[3] = Structure-relevant parameters (e.g. p0180)

[4] = BICO interconnections

[5] = Activate/de-activate drive object

[6] = Data backup required

[7] = Activate/de-activate component

[8] = Reference or changeover parameters (e.g. p2000)

[9] = Parameter count through Drive Control Chart (DCC)

[10] = p0107, p0108

[11] = Reserved

[12] = Write protection and know-how protection status

[13] = Reserved

[14] = Reserved

[15] = Reserved

Dependency:

Refer to: r7868, r7870

Note:

Re index 0:

When changing one of the following indices, then the value in this index is incremented.

Re index 1:

Drive object commissioning: When changing p0010, p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

Re index 2:

Drive object name. When changing p0199, the value in this index is incremented.

Re index 3:

Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.

Re index 4:

Drive object BICO interconnections. When changing r3977, the value in this index is incremented.

2 Parameters

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Re index 5:
Drive object activity: When changing p0105, the value in this index is incremented.

Re index 6:
Drive object, data save.

0: There are no parameter changes to save.
1: There are parameter changes to save.

Re index 7:
Drive object component activity: When changing either p0125 or p0145, the value in this index is incremented.

Re index 8:
Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented.

Re index 9:
Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.

Re index 10:
Drive object configuration. When changing p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

r7871[0...15]

Configuration changes drive object / Config_chng DO

CU_I, CU_I_D410,
CU_NX_CX,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN

Can be changed: -
Data type: Unsigned32
P-Group: -
Not for motor type: -
Min
-

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max
-

Access level: 4
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
-

Description:

Displays the configuration changes on the drive object.

Index:

[0] = Sum of the following indices
[1] = p0107, p0108, p0171, p0172 or p0173
[2] = Drive object name (p0199)
[3] = Structure-relevant parameters (e.g. p0180)
[4] = BICO interconnections
[5] = Activate/de-activate drive object
[6] = Data backup required
[7] = Reserved
[8] = Reference or changeover parameters (e.g. p2000)
[9] = Parameter count through Drive Control Chart (DCC)
[10] = p0107, p0108
[11] = Reserved
[12] = Write protection and know-how protection status
[13] = Reserved
[14] = Reserved
[15] = Reserved

Dependency:

Refer to: r7868, r7870

Note:

Re index 0:
When changing one of the following indices, then the value in this index is incremented.

Re index 1:
Drive object commissioning: When changing p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

Re index 2:
Drive object name. When changing p0199, the value in this index is incremented.

Re index 3:
Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.

Re index 4:
Drive object BICO interconnections. When changing r3977, the value in this index is incremented.

Re index 5:
Drive object activity: When changing p0105, the value in this index is incremented.

Re index 6:

Drive object, data save.

0: There are no parameter changes to save.

1: There are parameter changes to save.

Re index 8:

Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented.

Re index 9:

Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.

Re index 10:

Drive object configuration. When changing p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

r7871[0...15] Configuration changes drive object / Config_chng DO

CU_LINK, HUB, TB30,
TM120, TM15, TM150,
TM15DI_DO, TM17,
TM31, TM41

Can be changed: -

Calculated: -

Access level: 4

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the configuration changes on the drive object.

Index:

[0] = Sum of the following indices
 [1] = p0010, p0107, p0108
 [2] = Drive object name (p0199)
 [3] = Structure-relevant parameters (e.g. p0180)
 [4] = BICO interconnections
 [5] = Activate/de-activate drive object
 [6] = Data backup required
 [7] = Reserved
 [8] = Reference or changeover parameters (e.g. p2000)
 [9] = Parameter count through Drive Control Chart (DCC)
 [10] = p0107, p0108
 [11] = Reserved
 [12] = Write protection and know-how protection status
 [13] = Reserved
 [14] = Reserved
 [15] = Reserved

Dependency:

Refer to: r7868, r7870

Note:

Re index 0:

When changing one of the following indices, then the value in this index is incremented.

Re index 1:

Drive object commissioning: When changing p0010, p0107 or p0108, the value in this index is incremented.

Re index 2:

Drive object name. When changing p0199, the value in this index is incremented.

Re index 3:

Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.

Re index 4:

Drive object BICO interconnections. When changing r3977, the value in this index is incremented.

Re index 5:

Drive object activity: When changing p0105, the value in this index is incremented.

Re index 6:

Drive object, data save.

0: There are no parameter changes to save.

1: There are parameter changes to save.

Re index 8:

Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented.

Re index 9:

Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.

Re index 10:

Drive object configuration. When changing either p0107 or p0108, the value in this index is incremented.

Re index 12:

Drive object configuration. When activating/deactivating write protection or know-how protection, the value in this index is incremented.

r7871[0...15]

Configuration changes drive object / Config_chng DO

ENC

Can be changed: -

Calculated: -

Access level: 4

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the configuration changes on the drive object.

Index:

- [0] = Sum of the following indices
- [1] = p0010, p0107, p0108, p0171, p0172 or p0173
- [2] = Drive object name (p0199)
- [3] = Structure-relevant parameters (e.g. p0180)
- [4] = BICO interconnections
- [5] = Activate/de-activate drive object
- [6] = Data backup required
- [7] = Activate/de-activate component
- [8] = Reference or changeover parameters (e.g. p2000)
- [9] = Parameter count through Drive Control Chart (DCC)
- [10] = p0107, p0108, p0171, p0172 or p0173
- [11] = p0530 or p0531
- [12] = Write protection and know-how protection status
- [13] = Reserved
- [14] = Reserved
- [15] = Enc type (p0400)

Dependency:

Refer to: r7868, r7870

Note:

Re index 0:

When changing one of the following indices, then the value in this index is incremented.

Re index 1:

Drive object configuration. When changing p0010, p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

Re index 2:

Drive object name. When changing p0199, the value in this index is incremented.

Re index 3:

Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.

Re index 4:

Drive object BICO interconnections. When changing r3977, the value in this index is incremented.

Re index 6:

Drive object, data save.

0: There are no parameter changes to save.

1: There are parameter changes to save.

Re index 8:

Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304 ...), the value in this index is incremented.

Re index 9:

Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.

Re index 15:

Encoder configuration. When changing p0400, the value in this index is incremented.

r7871[0...15]	Configuration changes drive object / Config_chng DO		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
Description:	Displays the configuration changes on the drive object.		
Index:	<p>[0] = Sum of the following indices [1] = p0010, p0107, p0108, p0171, p0172 or p0173 [2] = Drive object name (p0199) [3] = Structure-relevant parameters (e.g. p0180) [4] = BICO interconnections [5] = Activate/de-activate drive object [6] = Data backup required [7] = Activate/de-activate component [8] = Reference or changeover parameters (e.g. p2000) [9] = Parameter count through Drive Control Chart (DCC) [10] = p0107, p0108, p0171, p0172 or p0173 [11] = p0530 or p0531 [12] = Write protection and know-how protection status [13] = Reserved [14] = Reserved [15] = SERVO or VECTOR (e.g. p0300)</p>		
Dependency:	Refer to: r7868, r7870		
Note:	<p>Re index 0: When changing one of the following indices, then the value in this index is incremented.</p> <p>Re index 1: Drive object commissioning: When changing p0010, p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.</p> <p>Re index 2: Drive object name. When changing p0199, the value in this index is incremented.</p> <p>Re index 3: Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented.</p> <p>Re index 4: Drive object BICO interconnections. When changing r3977, the value in this index is incremented.</p> <p>Re index 5: Drive object activity: When changing p0105, the value in this index is incremented.</p> <p>Re index 6: Drive object, data save. 0: There are no parameter changes to save. 1: There are parameter changes to save.</p> <p>Re index 7: Drive object component activity: When changing either p0125 or p0145, the value in this index is incremented.</p> <p>Re index 8: Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented.</p> <p>Re index 9: Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.</p>		

Re index 10:
Drive object configuration. When changing p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

Re index 11:
Drive object bearing. When changing p0530 or p0531, the value in this index is incremented.

Re index 12:
Drive object configuration. When activating/deactivating write protection or know-how protection, the value in this index is incremented.

Re index 15:
SERVO/VECTOR configuration. When changing p0300, p0301 or p0400, the value in this index is incremented.

r7871[0...15]	Configuration changes drive object / Config_chng DO		
TM54F_MA, TM54F_SL	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the configuration changes on the drive object.		
Index:	[0] = Sum of the following indices [1] = p0010, p0107, p0108 [2] = Drive object name (p0199) [3] = Structure-relevant parameters (e.g. p0180) [4] = BICO interconnections [5] = Reserved [6] = Data backup required [7] = Reserved [8] = Reference or changeover parameters (e.g. p2000) [9] = Parameter count through Drive Control Chart (DCC) [10] = p0107, p0108 [11] = Reserved [12] = Write protection and know-how protection status [13] = Reserved [14] = Reserved [15] = Reserved		
Dependency:	Refer to: r7868, r7870		
Note:	Re index 0: When changing one of the following indices, then the value in this index is incremented. Re index 1: Drive object commissioning: When changing p0010, p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented. Re index 2: Drive object name. When changing p0199, the value in this index is incremented. Re index 3: Drive object structure. When changing a parameter that is relevant for the structure (e.g. number of data sets), the value in this index is incremented. Re index 4: Drive object BICO interconnections. When changing r3977, the value in this index is incremented. Re index 6: Drive object, data save. 0: There are no parameter changes to save. 1: There are parameter changes to save. Re index 8: Drive object changeover of units. When changing reference or changeover parameters (e.g. p2000, p0304), the value in this index is incremented. Re index 9: Drive object parameter count. When changing the number of parameters by loading Drive Control Chart (DCC), the value in this index is incremented.		

Re index 10:

Drive object configuration. When changing p0107, p0108, p0171, p0172 or p0173, the value in this index is incremented.

r7872[0...3] Drive object status changes / DO stat_chng			
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the status changes on the drive object.		
Index:	[0] = Sum of the following indices [1] = Faults (r0944) [2] = Alarms (r2121) [3] = Safety messages (r9744)		
Dependency:	Refer to: r7869		
Note:	Re index 0: When changing one of the following indices, then the value in this index is incremented. Re index 1: Drive object faults. When changing r0944, the value in this index is incremented. Re index 2: Drive object alarms. When changing r2121, the value in this index is incremented. Re index 3: Drive object safety messages. When changing r9744, the value in this index is incremented.		

p7900[0...23] Drive objects priority / DO priority			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Sets the priority for processing the existing drive objects in the system. The parameter enables a free sequence to be set for processing the drive objects. For this purpose all the drive object numbers existing in the system have to be written in the desired sequence into the corresponding indices of the parameter. After re-booting this sequence will be effective without a plausibility check. With the factory setting the following priorities regarding processing are applicable: - The drive objects are pre-sorted according to their type as follows: CONTROL UNIT, INFEED, SERVO, VECTOR, TM, HUB, CU_LINK - If they are of the same type, they are sorted in ascending order according to their drive object number, i.e. the lower the number, the higher the priority for processing.		
Index:	[0] = Drive object number Control Unit [1] = Drive object number object 1 [2] = Drive object number object 2 [3] = Drive object number object 3 [4] = Drive object number object 4 [5] = Drive object number object 5 [6] = Drive object number object 6 [7] = Drive object number object 7 [8] = Drive object number object 8 [9] = Drive object number object 9 [10] = Drive object number object 10 [11] = Drive object number object 11 [12] = Drive object number object 12 [13] = Drive object number object 13 [14] = Drive object number object 14		

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[15] = Drive object number object 15
[16] = Drive object number object 16
[17] = Drive object number object 17
[18] = Drive object number object 18
[19] = Drive object number object 19
[20] = Drive object number object 20
[21] = Drive object number object 21
[22] = Drive object number object 22
[23] = Drive object number object 23

Notice: This parameter may only be used by qualified service personnel.
Note: If the same drive object numbers are used and if the existing drive object numbers in the system are entered incompletely, the content of this parameter is ignored entirely. The behavior as with factory setting will then become effective.

r7901[0...81]	Sampling times / t_sample		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]

Description: Displays the sampling times currently present on the drive unit.
r7901[0...63]: sampling times of hardware time slices.
r7901[64...82]: sampling times of software time slices.
r7901[x] = 0 means that in the associated time slice, no methods have been registered.

Note: The basis for the software time slices is T_NRK = p7901[15].

r7903	Hardware sampling times still assignable / HW t_samp free		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the number of hardware sampling times that can still be assigned.
These free sampling times can be used by OA applications such as DCC or FBLOCKS.

Note: OA: Open Architecture

p8500[0...7]	BI: Input signal bit-serially 0 / Input_sig bit 0		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2195 Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the signal source for bit-serial input signals.
These signals are available in binector output r8510.0 ... 7 for further interconnection.

Index:
[0] = To BO: r8510.0
[1] = To BO: r8510.1
[2] = To BO: r8510.2
[3] = To BO: r8510.3
[4] = To BO: r8510.4
[5] = To BO: r8510.5
[6] = To BO: r8510.6
[7] = To BO: r8510.7

Dependency: Refer to: r8510

p8500[0...7] **BI: Send data transfer bit-serially 0 / Send trans bit 0**

CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for bitwise data transfer.
These signals are transferred to another Control Unit and are located in binector output: r8510.0 ... 7 for further interconnection.

Index:
[0] = To BO: r8510.0
[1] = To BO: r8510.1
[2] = To BO: r8510.2
[3] = To BO: r8510.3
[4] = To BO: r8510.4
[5] = To BO: r8510.5
[6] = To BO: r8510.6
[7] = To BO: r8510.7

Dependency: Refer to: r8510

Note: Example:

Providing the operating signals calculated on this Control Unit for the infeeds on a different Control Unit.
p8500[0] = r0863.0 (operating signal infeed 1)
p8500[1] = r0863.0 (operating signal infeed 2) etc.

p8501[0...21] **BI: Input signal bit-serially 1 / Input_sig bit 1**

CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for bit-serial input signals.
These signals are available in binector output r8511.0 ... 21 for further interconnection.

Index:
[0] = To BO: r8511.0
[1] = To BO: r8511.1
[2] = To BO: r8511.2
[3] = To BO: r8511.3
[4] = To BO: r8511.4
[5] = To BO: r8511.5
[6] = To BO: r8511.6
[7] = To BO: r8511.7
[8] = To BO: r8511.8
[9] = To BO: r8511.9
[10] = To BO: r8511.10
[11] = To BO: r8511.11
[12] = To BO: r8511.12
[13] = To BO: r8511.13
[14] = To BO: r8511.14
[15] = To BO: r8511.15
[16] = To BO: r8511.16
[17] = To BO: r8511.17
[18] = To BO: r8511.18
[19] = To BO: r8511.19
[20] = To BO: r8511.20
[21] = To BO: r8511.21

Dependency: Refer to: r8511

p8501[0...21]	BI: Send data transfer bit-serially 1 / Send trans bit 1		
CU_LINK	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 722.0
			[1] 722.1
			[2] 722.2
			[3] 722.3
			[4] 722.4
			[5] 722.5
			[6] 722.6
			[7] 722.7
			[8] 722.8
			[9] 722.9
			[10] 722.10
			[11] 722.11
			[12] 722.12
			[13] 722.13
			[14] 722.14
			[15] 722.15
			[16] 722.16
			[17] 722.17
			[18] 0
			[19] 0
			[20] 722.20
			[21] 722.21

Description: Sets the signal source for bitwise data transfer.
 These signals are transferred to another Control Unit and are located in binector output: r8511.0 ... 21 for further interconnection.

Index:
 [0] = To BO: r8511.0
 [1] = To BO: r8511.1
 [2] = To BO: r8511.2
 [3] = To BO: r8511.3
 [4] = To BO: r8511.4
 [5] = To BO: r8511.5
 [6] = To BO: r8511.6
 [7] = To BO: r8511.7
 [8] = To BO: r8511.8
 [9] = To BO: r8511.9
 [10] = To BO: r8511.10
 [11] = To BO: r8511.11
 [12] = To BO: r8511.12
 [13] = To BO: r8511.13
 [14] = To BO: r8511.14
 [15] = To BO: r8511.15
 [16] = To BO: r8511.16
 [17] = To BO: r8511.17
 [18] = To BO: r8511.18
 [19] = To BO: r8511.19
 [20] = To BO: r8511.20
 [21] = To BO: r8511.21

Dependency: Refer to: r8511

p8501[0...21]		BI: Send data transfer bit-serially 1 / Send trans bit 1	
CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	[0] 722.0
			[1] 722.1
			[2] 722.2
			[3] 722.3
			[4...7] 0
			[8] 722.8
			[9] 722.9
			[10] 722.10
			[11] 722.11
			[12...15] 0
			[16] 722.16
			[17] 722.17
			[18...21] 0

Description: Sets the signal source for bitwise data transfer.
These signals are transferred to another Control Unit and are located in binector output: r8511.0 ... 21 for further interconnection.

Index:

- [0] = To BO: r8511.0
- [1] = To BO: r8511.1
- [2] = To BO: r8511.2
- [3] = To BO: r8511.3
- [4] = To BO: r8511.4
- [5] = To BO: r8511.5
- [6] = To BO: r8511.6
- [7] = To BO: r8511.7
- [8] = To BO: r8511.8
- [9] = To BO: r8511.9
- [10] = To BO: r8511.10
- [11] = To BO: r8511.11
- [12] = To BO: r8511.12
- [13] = To BO: r8511.13
- [14] = To BO: r8511.14
- [15] = To BO: r8511.15
- [16] = To BO: r8511.16
- [17] = To BO: r8511.17
- [18] = To BO: r8511.18
- [19] = To BO: r8511.19
- [20] = To BO: r8511.20
- [21] = To BO: r8511.21

Dependency: Refer to: r8511

p8502		CI: Input signal word-serially 0 / Input_sig word 0	
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for wordwise input signals.
This signal value is available in connector output r8512 for further interconnection.

Dependency: Refer to: r8512

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p8502	CI: Send data transfer wordwise 0 / Send trans word 0		
CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the wordwise data transfer (process signal). This signal value is transferred to another Control Unit and is located at connector output r8512 for further interconnection.		
Dependency:	Refer to: r8512		

p8503	CI: Input signal word-serially 1 / Input_sig word 1		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for wordwise input signals. This signal value is available in connector output r8513 for further interconnection.		
Dependency:	Refer to: r8513		

p8503	CI: Send data transfer wordwise 1 / Send trans word 1		
CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the wordwise data transfer (process signal). This signal value is transferred to another Control Unit and is located at connector output r8513 for further interconnection.		
Dependency:	Refer to: r8513		

p8504	CI: Input signal word-serially 2 / Input_sig word 2		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for wordwise input signals. This signal value is available in connector output r8514 for further interconnection.		
Dependency:	Refer to: r8514		

p8504	CI: Send data transfer wordwise 2 / Send trans word 2		
CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the wordwise data transfer (process signal). This signal value is transferred to another Control Unit and is located at connector output r8514 for further interconnection.		
Dependency:	Refer to: r8514		

p8505	CI: Input signal word-serially 3 / Input_sig word 3		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for wordwise input signals. This signal value is available in connector output r8515 for further interconnection.		
Dependency:	Refer to: r8515		

p8505	CI: Send data transfer wordwise 3 / Send trans word 3		
CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2
	Data type: Unsigned32 / FloatingPoint32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the wordwise data transfer (process signal). This signal value is transferred to another Control Unit and is located at connector output r8515 for further interconnection.		
Dependency:	Refer to: r8515		

r8510.0...7	BO: Output signal bit-serially 0 / Outp_sig bit 0				
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 2		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2195		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and binector output for the signal interconnected via binector input p8500[0...7].				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	From BI: p8500[0]	ON	OFF	-
	01	From BI: p8500[1]	ON	OFF	-
	02	From BI: p8500[2]	ON	OFF	-
	03	From BI: p8500[3]	ON	OFF	-
	04	From BI: p8500[4]	ON	OFF	-
	05	From BI: p8500[5]	ON	OFF	-
	06	From BI: p8500[6]	ON	OFF	-
	07	From BI: p8500[7]	ON	OFF	-
Dependency:	Refer to: p8500				

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r8510.0...7 BO: Receive data transfer bit-serially 0 / Recv trans bit 0

CU_LINK, CU_NX_CX	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and binector output for the bit-serial received data.
These signals were interconnected and transferred to another Control Unit via binector input p8500[0...7].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	From BI: p8500[0]	ON	OFF	-
	01	From BI: p8500[1]	ON	OFF	-
	02	From BI: p8500[2]	ON	OFF	-
	03	From BI: p8500[3]	ON	OFF	-
	04	From BI: p8500[4]	ON	OFF	-
	05	From BI: p8500[5]	ON	OFF	-
	06	From BI: p8500[6]	ON	OFF	-
	07	From BI: p8500[7]	ON	OFF	-

Dependency: Refer to: p8500

r8511.0...21 BO: Output signal bit-serially 1 / Outp_sig bit 1

CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and binector output for the signal interconnected via binector input p8501[0...21].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	From BI: p8501[0]	ON	OFF	-
	01	From BI: p8501[1]	ON	OFF	-
	02	From BI: p8501[2]	ON	OFF	-
	03	From BI: p8501[3]	ON	OFF	-
	04	From BI: p8501[4]	ON	OFF	-
	05	From BI: p8501[5]	ON	OFF	-
	06	From BI: p8501[6]	ON	OFF	-
	07	From BI: p8501[7]	ON	OFF	-
	08	From BI: p8501[8]	ON	OFF	-
	09	From BI: p8501[9]	ON	OFF	-
	10	From BI: p8501[10]	ON	OFF	-
	11	From BI: p8501[11]	ON	OFF	-
	12	From BI: p8501[12]	ON	OFF	-
	13	From BI: p8501[13]	ON	OFF	-
	14	From BI: p8501[14]	ON	OFF	-
	15	From BI: p8501[15]	ON	OFF	-
	16	From BI: p8501[16]	ON	OFF	-
	17	From BI: p8501[17]	ON	OFF	-
	18	From BI: p8501[18]	ON	OFF	-
	19	From BI: p8501[19]	ON	OFF	-
	20	From BI: p8501[20]	ON	OFF	-
	21	From BI: p8501[21]	ON	OFF	-

Dependency: Refer to: p8501

r8511.0...21 BO: Receive data transfer bit-serially 1 / Recv trans bit 1

CU_LINK, CU_NX_CX	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and binector output for the bit-serial received data.
These signals were interconnected and transferred to another Control Unit via binector input p8501[0...21].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	From BI: p8501[0]	ON	OFF	-
	01	From BI: p8501[1]	ON	OFF	-
	02	From BI: p8501[2]	ON	OFF	-
	03	From BI: p8501[3]	ON	OFF	-
	04	From BI: p8501[4]	ON	OFF	-
	05	From BI: p8501[5]	ON	OFF	-
	06	From BI: p8501[6]	ON	OFF	-
	07	From BI: p8501[7]	ON	OFF	-
	08	From BI: p8501[8]	ON	OFF	-
	09	From BI: p8501[9]	ON	OFF	-
	10	From BI: p8501[10]	ON	OFF	-
	11	From BI: p8501[11]	ON	OFF	-
	12	From BI: p8501[12]	ON	OFF	-
	13	From BI: p8501[13]	ON	OFF	-
	14	From BI: p8501[14]	ON	OFF	-
	15	From BI: p8501[15]	ON	OFF	-
	16	From BI: p8501[16]	ON	OFF	-
	17	From BI: p8501[17]	ON	OFF	-
	18	From BI: p8501[18]	ON	OFF	-
	19	From BI: p8501[19]	ON	OFF	-
	20	From BI: p8501[20]	ON	OFF	-
	21	From BI: p8501[21]	ON	OFF	-

Dependency: Refer to: p8501

r8512 CO: Output signal wordwise 0 / Outp_sig word 0

CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2195
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: PERCENT	Expert list: 1
	Min	Max	Factory setting
	- [%]	- [%]	- [%]

Description: Display and connector output for the signal interconnected via connector input p8502.

Dependency: Refer to: p8502

r8512 CO: Receive data transfer wordwise 0 / Recv trans word 0

CU_LINK, CU_NX_CX	Can be changed: -	Calculated: -	Access level: 2
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2194
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and connector output for the wordwise received data (process signal).
This signal value is interconnected and transferred to another Control Unit via connector input p8502.

Dependency: Refer to: p8502

2 Parameters

2.2 List of parameters

r8513	CO: Output signal wordwise 1 / Outp_sig word 1		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 2195 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the signal interconnected via connector input p8503.		
Dependency:	Refer to: p8503		

r8513	CO: Receive data transfer wordwise 1 / Recv trans word 1		
CU_LINK, CU_NX_CX	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2194 Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the wordwise received data (process signal). This signal value is interconnected and transferred to another Control Unit via connector input p8503.		
Dependency:	Refer to: p8503		

r8514	CO: Output signal wordwise 2 / Outp_sig word 2		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 2195 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the signal interconnected via connector input p8504.		
Dependency:	Refer to: p8504		

r8514	CO: Receive data transfer wordwise 2 / Recv trans word 2		
CU_LINK, CU_NX_CX	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2194 Unit selection: - Expert list: 1 Factory setting -
Description:	Display and connector output for the wordwise received data (process signal). This signal value is interconnected and transferred to another Control Unit via connector input p8504.		
Dependency:	Refer to: p8504		

r8515	CO: Output signal wordwise 3 / Outp_sig word 3		
CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: PERCENT Max - [%]	Access level: 2 Func. diagram: 2195 Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Display and connector output for the signal interconnected via connector input p8505.		
Dependency:	Refer to: p8505		

r8515	CO: Receive data transfer wordwise 3 / Recv trans word 3				
CU_LINK, CU_NX_CX	Can be changed: -	Calculated: -	Access level: 2		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2194		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the wordwise received data (process signal). This signal value is interconnected and transferred to another Control Unit via connector input p8505.				
Dependency:	Refer to: p8505				
p8520[0...3]	Data transfer wordwise scaling / Trans word scal				
CU_LINK, CU_NX_CX	Can be changed: U, T	Calculated: -	Access level: 2		
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2194		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0.00010	10000.00000	1.00000		
Description:	Sets the scaling for wordwise data transfer 0 ... 3 (process signals).				
Index:	[0] = Signal 0 from CI: p8502 [1] = Signal 1 from CI: p8503 [2] = Signal 2 from CI: p8504 [3] = Signal 3 from CI: p8505				
Dependency:	Refer to: p8502, p8503, p8504, p8505				
p8550	AOP LOCAL/REMOTE / AOP LOCAL/REMOTE				
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T	Calculated: -	Access level: 4		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 1001 bin		
Description:	Setting for saving the actual configuration of the Advanced Operator Panel (AOP).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	LOCAL save	Yes	No	-
	01	Start in LOCAL	Yes	No	-
	02	Change in oper	Yes	No	-
	03	OFF acts like OFF1	Yes	No	-
	04	OFF acts like OFF2	Yes	No	-
	05	OFF acts like OFF3	Yes	No	-
	06	Reserved	Yes	No	-
	07	CW/CCW active	Yes	No	-
	08	Jog active	Yes	No	-
	09	Save speed setpoint	Yes	No	-
	14	Inhibit operation	Yes	No	-
	15	Inhibit parameterization	Yes	No	-

2 Parameters

2.2 List of parameters

r8570[0...39]	Macro drive object / Macro DO		
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM15DI_DO, TM31, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the macro file saved in the appropriate directory on the memory card/device memory.		
Dependency:	Refer to: p0015		
Note:	For a value = 9999999, the following applies: The read operation is still running.		
<hr/>			
r8571[0...39]	Macro Binector Input (BI) / Macro BI		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the ACX file saved in the appropriate directory in the non-volatile memory.		
Dependency:	Refer to: p0700		
Note:	For a value = 9999999, the following applies: The read operation is still running.		
<hr/>			
r8572[0...39]	Macro Connector Inputs (CI) for speed setpoints / Macro CI n_set		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the ACX file saved in the appropriate directory in the non-volatile memory.		
Dependency:	Refer to: p1000		
Note:	For a value = 9999999, the following applies: The read operation is still running.		
<hr/>			
r8573[0...39]	Macro Connector Inputs (CI) for torque setpoints / Macro CI M_set		
A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the ACX file saved in the appropriate directory in the non-volatile memory.		
Dependency:	Refer to: p1500		
Note:	For a value = 9999999, the following applies: The read operation is still running.		

r8585		Macro execution actual / Macro executed	
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the macro currently being executed on the drive object.		
Dependency:	Refer to: p0015, p0700, p1000, p1500, r8570, r8571, r8572, r8573		

r8600		CAN device type / Device type	
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: - Data type: Unsigned32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays all of the devices connected to the CAN bus after run-up. r8600 = 00000000 hex: No drive recognized. = FFFF0192 hex: Several drives - drive 1 is an Active Line Module, servo drive or vector drive = FFFF0191 hex: Several drives - 1st drive is a Terminal Module = 02010192 hex: 1 Vector drive = 00020192 hex: 1 Servo drive = 01000192 hex: 1 Active Line Module = 00080191 hex: 1 Terminal Module		
Note:	Corresponds to the CANopen object 1000 hex. For each detected drive, the device type is displayed in object 67FF hex + 800 hex * x (x: Drive number 0 ... 7).		

r8601	CAN error register / Error register		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: - Data type: Unsigned8 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the error register for CANopen. Bit 0: Generic error. 0 signal: No error present. 1 signal: Generic error present. Bit 1 ... 3: Not supported (always a 0 signal). Bit 4: Communications error. 0 signal: There is no message in the range 8700 ... 8799. 1 signal: There is at least one message (fault or alarm) in the range 8700 ... 8799. Bit 5 ... 6: Not supported (always a 0 signal). Bit 7; Fault outside the range 8700 ... 8799. 0 signal: There is no fault outside the range 8700 ... 8799. 1 signal: There is at least one fault outside the range 8700 ... 8799.		
Note:	Corresponds to the CANopen object 1001 hex.		
p8602	CAN SYNC object / SYNC object		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0080 hex
Description:	Sets the SYNC object parameter for the following CANopen objects: - 1005 hex: COB-ID		
Note:	SINAMICS operates as SYNC load. COB-ID: CAN object identification		
p8603	CAN COB-ID Emergency Message / COB-ID EMCY Msg		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the COB-ID for the emergency message (error telegram). It corresponds to the CANopen objects: - 1014 hex: COB-ID		
Note:	If, when downloading, the pre-set value 0 is downloaded, then the CANopen pre-set value 80 hex + Node-ID is automatically set. Online, the value 0 is rejected as, according to the CANopen Standard, COB-ID 0 is not permitted here. The changeover of the node ID using the hardware switch at the Control Unit or per software has no effect on the COB-ID EMCY. The saved value remains effective.		

p8604[0...1]	CAN life guarding / Life guarding		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	65535	0
Description:	Sets the life guarding parameter for the following CANopen objects: - 100C hex: Guard Time - 100D hex: Life Time Factor The life time is derived by multiplying guard time by the life time factor.		
Index:	[0] = Time interval [ms] for the life time [1] = Factor for the lifetime		
Dependency:	Refer to: p8606		
Note:	For p8604[0] = 0 and/or p8604[1] = 0, the life guarding event service (monitoring the node guarding, fault F08700 with fault value = 2) is deactivated. The node guarding protocol is active without the life guarding event service, if the heartbeat protocol is deactivated (p8606 = 0).		
p8606	CAN Producer Heartbeat Time / Prod Heartb Time		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	65535 [ms]	0 [ms]
Description:	Sets the time [ms] to cyclically send heartbeat telegrams. The smallest cycle is 100 ms. For p8606 = 0, heartbeat telegrams are not sent.		
Dependency:	Refer to: p8604		
Note:	Corresponds to the CANopen object 1017 hex. Activating the heartbeat protocol automatically deactivates the node guarding.		
r8607[0...3]	CAN Identity Object / Identity object		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	General device information display.		
Index:	[0] = Vendor ID [1] = Product code [2] = Revision number [3] = Serial number		
Note:	Corresponds to the CANopen object 1018 hex. Re index 3: The SINAMICS serial number comprises 60 bits. Of these bits, the following are displayed in this index: Bits 0 ... 19: Consecutive number		

2 Parameters

2.2 List of parameters

Bits 20 ... 23: Production ID
- 0 hex: Development
- 1 hex: P1 unique number
- 2 hex: P2 unique number
- 3 hex: WA unique number
- 9 hex: Pattern
- F hex: All others
Bits 24 ... 27: Month of manufacture (0 means January, B means December)
Bits 28 ... 31: Year of manufacture (0 means 2002)

p8608[0...1]	CAN Clear Bus Off Error / Clear bus off err		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	As a result of a Bus Off error, the CAN controller is set into the initialization state. Index 0: The CAN controller is manually started after resolving the cause of the error with p8608[0] = 1. Index 1: The automatic CAN bus start function is activated using p8608[1] = 1. At 2 second intervals, the CAN controller is automatically restarted until the cause of the error has been resolved and a CAN connection has been established.		
Value:	0: Inactive 1: Start CAN controller		
Index:	[0] = Manual controller start function [1] = Activating the automatic controller start function		
Note:	Re index 0: This parameter is automatically reset to 0 after start.		

p8609[0...1]	CAN Error Behavior / Error behavior		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the behavior of the CAN node referred to the communications error or equipment fault.		
Value:	0: Pre-operational 1: No change 2: Stopped		
Index:	[0] = Behavior for communication errors [1] = Behavior for device faults		
Note:	Corresponds to the CANopen object 1029 hex.		

r8610[0...1]		CAN First Server SDO / First server SDO		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the identifier (client/server and server/client) of the SDO channel.			
Index:	[0] = COB-ID from the client to the server [1] = COB-ID from the server to the client			
Dependency:	Refer to: p8612			
Note:	Corresponds to the CANopen object 1200 hex. SDO: Service Data Object			

p8611[0...82]		CAN Pre-defined Error Field / Pre_def err field		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: U, T	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: -	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0000 hex	FFFF 1000 hex	0000 hex	
Description:	Displays the Pre-defined Error Field of the CAN node. It includes the number of all errors that have occurred, the number of errors that have occurred for each drive and the errors according to their history. The first 16 bits represent the CANopen error code and the second 16 bits the SINAMICS error code. Index 1 has the same structure - however, the drive object ID is in the second 16 bits instead of the SINAMICS error code. CANopen error code: 0000 hex: No error present. 8110 hex: Alarm A08751 present. 8120 hex: Alarm A08752 present. 8130 hex: Alarm A08700(F) with alarm value = 2 present. 1000 hex: Generic error 1 present (there is at least one fault outside the range 8700 ... 8799) 1001 hex: Generic error 2 present (there is at least one alarm in the range 8700 ... 8799 with the exception of A08751, A08752, A08700) All drive objects are acknowledged by writing the value 0 to index 0. As soon as a fault has been acknowledged or an alarm cleared, then it is also cleared from the fault list.			
Index:	[0] = Number of all faults in the drive unit [1] = Most recent drive number / fault number [2] = Number of faults drive 1 [3] = Fault 1/ drive 1 [4] = Fault 2/ drive 1 [5] = Fault 3/ drive 1 [6] = Fault 4/ drive 1 [7] = Fault 5/ drive 1 [8] = Fault 6/ drive 1 [9] = Fault 7/ drive 1 [10] = Fault 8/ drive 1 [11] = Number of faults drive 2 [12] = Fault 1/ drive 2 [13] = Fault 2/ drive 2 [14] = Fault 3/ drive 2 [15] = Fault 4/ drive 2 [16] = Fault 5/ drive 2 [17] = Fault 6/ drive 2 [18] = Fault 7/ drive 2 [19] = Fault 8/ drive 2			

2 Parameters

2.2 List of parameters

[20] = Number of faults drive 3
[21] = Fault 1/ drive 3
[22] = Fault 2/ drive 3
[23] = Fault 3/ drive 3
[24] = Fault 4/ drive 3
[25] = Fault 5/ drive 3
[26] = Fault 6/ drive 3
[27] = Fault 7/ drive 3
[28] = Fault 8/ drive 3
[29] = Number of faults drive 4
[30] = Fault 1/ drive 4
[31] = Fault 2/ drive 4
[32] = Fault 3/ drive 4
[33] = Fault 4/ drive 4
[34] = Fault 5/ drive 4
[35] = Fault 6/ drive 4
[36] = Fault 7/ drive 4
[37] = Fault 8/ drive 4
[38] = Number of faults drive 5
[39] = Fault 1/ drive 5
[40] = Fault 2/ drive 5
[41] = Fault 3/ drive 5
[42] = Fault 4/ drive 5
[43] = Fault 5/ drive 5
[44] = Fault 6/ drive 5
[45] = Fault 7/ drive 5
[46] = Fault 8/ drive 5
[47] = Number of faults drive 6
[48] = Fault 1/ drive 6
[49] = Fault 2/ drive 6
[50] = Fault 3/ drive 6
[51] = Fault 4/ drive 6
[52] = Fault 5/ drive 6
[53] = Fault 6/ drive 6
[54] = Fault 7/ drive 6
[55] = Fault 8/ drive 6
[56] = Number of faults drive 7
[57] = Fault 1/ drive 7
[58] = Fault 2/ drive 7
[59] = Fault 3/ drive 7
[60] = Fault 4/ drive 7
[61] = Fault 5/ drive 7
[62] = Fault 6/ drive 7
[63] = Fault 7/ drive 7
[64] = Fault 8/ drive 7
[65] = Number of faults drive 8
[66] = Fault 1/ drive 8
[67] = Fault 2/ drive 8
[68] = Fault 3/ drive 8
[69] = Fault 4/ drive 8
[70] = Fault 5/ drive 8
[71] = Fault 6/ drive 8
[72] = Fault 7/ drive 8
[73] = Fault 8/ drive 8
[74] = Number of faults Control Unit
[75] = Fault 1/Control Unit
[76] = Fault 2/Control Unit
[77] = Fault 3/Control Unit
[78] = Fault 4/Control Unit
[79] = Fault 5/Control Unit
[80] = Fault 6/Control Unit
[81] = Fault 7/Control Unit
[82] = Fault 8/Control Unit

Note: Corresponds to the CANopen object 1003 hex.

p8612[0...1]		CAN drive object server SDO / DO server SDO		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN), SERVO (CAN), VECTOR (CAN)	Can be changed: T Data type: Unsigned32 P-Group: Communications Not for motor type: - Min 0581 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8000 067F hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 8000 0000 hex	
Description:	Sets the identifier (client/server and server/client) of the additional SDO server. Using these SDO servers, it is possible to access manufacturer-specific CANopen objects of the supported drive objects.			
Index:	[0] = COB-ID drive object from the client to the server [1] = COB-ID drive object from the server to the client			
Dependency:	Refer to: r8610			
Note:	SDO: Service Data Object Regarding the drive object Control Unit: - Corresponds to the CANopen object 1201 hex Regarding the drive object with closed-loop control functions: - Corresponds to the CANopen object 1202 hex + 1 * x (x: Drive number 0 ... 7)			
p8620		CAN Node-ID / Node ID		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T Data type: Unsigned8 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 127	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 126	
Description:	Display or setting of the CANopen Node ID. The Node ID can be set as follows: 1) Using the address switch on the Control Unit. --> p8620 can then only be read and displays the selected Node ID. --> A change only becomes effective after a POWER ON. --> CANopen Node ID and PROFIBUS address are identical. 2) Using p8620 --> Only if address 0 is set using the address switch. --> the Node ID is set as standard to 126. --> A change only becomes effective after save and POWER ON.			
Dependency:	Refer to: r8621			
Note:	Every node ID change only becomes effective after a POWER ON. The active node ID is displayed in r8621. The parameter is not influenced by setting the factory setting. It is only possible to independently set CANopen node ID and the PROFIBUS address using p0918 and p8620 (prerequisite: the address 0 is set for the address switch).			
r8621		CAN Node-ID active / Node ID active		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: - Data type: Unsigned8 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the active CANopen Node ID.			
Dependency:	Refer to: p8620			

p8622	CAN bit rate / Bit rate		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	7	6
Description:	Setting the bit rate for the CAN bus. The appropriate bit timings are selected that are defined in p8623 in the associated sub-index. Example: Bit rate = 20 kbit/s --> p8622 = 6 --> associated bit timing is in p8623[6].		
Value:	0: 1 Mbit/s 1: 800 kbit/s 2: 500 kbit/s 3: 250 kbit/s 4: 125 kbit/s 5: 50 kbit/s 6: 20 kbit/s 7: 10 kbit/s		
Dependency:	Refer to: p8623		
Note:	The parameter is not influenced by setting the factory setting.		

p8623[0...7]	CAN Bit Timing selection / Bit timing select		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	000F 7FFF hex	[0] 1405 hex [1] 1605 hex [2] 1C05 hex [3] 1C0B hex [4] 1C17 hex [5] 1C3B hex [6] 0002 1C15 hex [7] 0004 1C2B hex
Description:	Sets the bit timing for the C_CAN controller to the associated and selected bit rate (p8622). Bits are distributed to the following parameters of the C_CAN controller in p8623[0...7]: Bit 0 ... 5: BRP (Baud Rate Prescaler) Bit 6 ... 7: SJW (Synchronization Jump Width) Bit 8 ... 11: TSEG1 (Time Segment 1, before the sampling point) Bit 12 ... 14: TSEG2 (Time Segment 2, after the sampling point) Bit 15: Reserved Bit 16 ... 19: BRPE (Baud Rate Prescaler Extension) Bit 20 ... 31: Reserved Example: Bit rate = 20 kbit/s --> p8622 = 6 --> associated bit timing is in p8623[6] --> 0001 2FB6		
Recommend.:	Use the factory setting when setting the bit timing.		

Index:	[0] = 1 Mbit/s [1] = 800 kbit/s [2] = 500 kbit/s [3] = 250 kbit/s [4] = 125 kbit/s [5] = 50 kbit/s [6] = 20 kbit/s [7] = 10 kbit/s
Dependency:	Refer to: p8622
Note:	The parameter is not influenced by setting the factory setting.

p8630[0...2]	CAN virtual objects / Virtual objects		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the drive object selection (index 0), the sub-index area (index 1) and the parameter area (index 2) when using virtual objects. This means that it is possible to access all SINAMICS parameters via CAN. Index 0 (drive object number): 0: Not possible to access virtual CANopen objects 1: Device 2 ... 65535: drive object number of drive 1 ... 8 Index 1 (sub-index area): 0: 0 ... 255 1: 256 ... 511 2: 512 ... 767 3: 768 ... 1023 Index 2 (parameter area): 0: 1 ... 9999 1: 10000 ... 19999 2: 20000 ... 29999 3: 30000 ... 39999		
Index:	[0] = Drive object number [1] = Sub-index range [2] = Parameter range		

p8641	CAN Abort Connection Option Code / Abort con opt code		
SERVO (CAN), VECTOR (CAN)	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 3
Description:	Sets the drive behavior if a CAN communication error occurs.		
Value:	0: No response 1: OFF1 2: OFF2 3: OFF3		

r8680[0...36]	CAN Diagnosis Hardware / Diagnostics HW		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the register of the CAN controller C_CAN:
Register, Message Interface Register and Message Handler Register - referred to the CAN protocol.

- Index:**
- [0] = Control register
 - [1] = Status register
 - [2] = Error counter
 - [3] = Bit timing register
 - [4] = Interrupt register
 - [5] = Test register
 - [6] = Baud rate prescaler extension register
 - [7] = Interface 1 command request register
 - [8] = Interface 1 command mask register
 - [9] = Interface 1 mask 1 register
 - [10] = Interface 1 mask 2 register
 - [11] = Interface 1 arbitration 1 register
 - [12] = Interface 1 arbitration 2 register
 - [13] = Interface 1 message control register
 - [14] = Interface 1 data A1 register
 - [15] = Interface 1 data A2 register
 - [16] = Interface 1 data B1 register
 - [17] = Interface 1 data B2 register
 - [18] = Interface 2 command request register
 - [19] = Interface 2 command mask register
 - [20] = Interface 2 mask 1 register
 - [21] = Interface 2 mask 2 register
 - [22] = Interface 2 arbitration 1 register
 - [23] = Interface 2 arbitration 2 register
 - [24] = Interface 2 message control register
 - [25] = Interface 2 data A1 register
 - [26] = Interface 2 data A2 register
 - [27] = Interface 2 data B1 register
 - [28] = Interface 2 data B2 register
 - [29] = Transmission request 1 register
 - [30] = Transmission request 2 register
 - [31] = New data 1 register
 - [32] = New data 2 register
 - [33] = Interrupt pending 1 register
 - [34] = Interrupt pending 2 register
 - [35] = Message valid 1 register
 - [36] = Message valid 2 register

Note: A description of the individual registers of the C_CAN controller can be taken from "C_CAN User's Manual".

p8684	CAN NMT state after booting / NMT state aft boot		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4	127	127

Description: Sets the CANopen NMT state that is effective after booting.

- Value:**
- 4: Stopped
 - 5: Operational
 - 127: Pre-operational

Dependency: Refer to: p8685
Note: Booting in the NMT state pre-operational corresponds to the CANopen standard

p8685**CAN NMT states / NMT states**

CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	129	127

Description: Sets and displays the CANopen NMT state.

Value: 0: Initialization
 4: Stopped
 5: Operational
 127: Pre-operational
 128: Reset node
 129: Reset Communication

Note: The value 0 (initialization) is only displayed and cannot be set.

p8699**CAN: RPDO monitoring time / RPDO t_monit**

CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	65535000 [ms]	0 [ms]

Description: Sets the monitoring time for the process data received via the CAN bus.
 A value that is not a multiple integer of the CANopen sampling time is rounded-off.
 If no process data is received within this time, then fault F08702 is output.

Dependency: Refer to: p8848

Note: Value = 0: Monitoring is de-activated.
 p8848: CANopen sampling time

p8700[0...1]**CAN Receive PDO 1 / Receive PDO 1**

SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex

Description: Sets the communication parameters for CANopen Receive Process Data Object 1 (RPDO 1).

Index: [0] = PDO COB-ID
 [1] = PDO transmission type

Dependency: A valid COB-ID can only be set for the available (existing) channel.

Note: Corresponds to the CANopen object 1400 hex + 40 hex * x (x: Drive number 0 ... 7).
 Transmission types 0, 1, FE and FF can be set.
 PDO: Process Data Object

p8701[0...1]	CAN Receive PDO 2 / Receive PDO 2		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 2 (RPDO 2).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1401 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		
p8702[0...1]	CAN Receive PDO 3 / Receive PDO 3		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 3 (RPDO 3).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1402 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		
p8703[0...1]	CAN Receive PDO 4 / Receive PDO 4		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 4 (RPDO 4).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1403 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		

p8704[0...1]	CAN Receive PDO 5 / Receive PDO 5		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 5 (RPDO 5).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1404 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		

p8705[0...1]	CAN Receive PDO 6 / Receive PDO 6		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 6 (RPDO 6).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1405 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		

p8706[0...1]	CAN Receive PDO 7 / Receive PDO 7		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 7 (RPDO 7).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1406 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		

p8707[0...1]	CAN Receive PDO 8 / Receive PDO 8		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	8000 06DF hex	[0] 8000 06DF hex [1] 00FE hex
Description:	Sets the communication parameters for CANopen Receive Process Data Object 8 (RPDO 8).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Note:	Corresponds to the CANopen object 1407 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1, FE and FF can be set. PDO: Process Data Object		

p8710[0...3]	CAN Receive Mapping for RPDO 1 / Mapping RPDO 1		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 1 (RPDO 1).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1600 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		

p8711[0...3]	CAN Receive Mapping for RPDO 2 / Mapping RPDO 2		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 2 (RPDO 2).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1601 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		

p8712[0...3]	CAN Receive Mapping for RPDO 3 / Mapping RPDO 3		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 3 (RPDO 3).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1602 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		
p8713[0...3]	CAN Receive Mapping for RPDO 4 / Mapping RPDO 4		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 4 (RPDO 4).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1603 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		
p8714[0...3]	CAN Receive Mapping for RPDO 5 / Mapping RPDO 5		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 5 (RPDO 5).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1604 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		

p8715[0...3]	CAN Receive Mapping for RPDO 6 / Mapping RPDO 6		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 6 (RPDO 6).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1605 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		
p8716[0...3]	CAN Receive Mapping for RPDO 7 / Mapping RPDO 7		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 7 (RPDO 7).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1606 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		
p8717[0...3]	CAN Receive Mapping for RPDO 8 / Mapping RPDO 8		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9204
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Receive Process Data Object 8 (RPDO 8).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1607 hex + 40 hex * x (x: Drive number 0 ... 7). Dummy mapping not supported. The parameter can only be written online when the associated COB ID in p870x is set as invalid.		

p8720[0...4]		CAN Transmit PDO 1 / Transmit PDO 1	
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 1 (TPDO 1).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1800 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8721[0...4]		CAN Transmit PDO 2 / Transmit PDO 2	
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 2 (TPDO 2).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1801 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8722[0...4]	CAN Transmit PDO 3 / Transmit PDO 3		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 3 (TPDO 3).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1802 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8723[0...4]	CAN Transmit PDO 4 / Transmit PDO 4		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 4 (TPDO 4).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1803 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8724[0...4] CAN Transmit PDO 5 / Transmit PDO 5	
SERVO (CAN), VECTOR (CAN)	<p>Can be changed: C1(3), T</p> <p>Data type: Unsigned32</p> <p>P-Group: Communications</p> <p>Not for motor type: -</p> <p>Min 0000 hex</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max C000 06DF hex</p> <p>Access level: 3</p> <p>Func. diagram: 9208</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting [0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex</p>
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 5 (TPDO 5).
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)
Dependency:	A valid COB-ID can only be set for the available (existing) channel.
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.
Note:	Corresponds to the CANopen object 1804 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object

p8725[0...4] CAN Transmit PDO 6 / Transmit PDO 6	
SERVO (CAN), VECTOR (CAN)	<p>Can be changed: C1(3), T</p> <p>Data type: Unsigned32</p> <p>P-Group: Communications</p> <p>Not for motor type: -</p> <p>Min 0000 hex</p> <p>Calculated: -</p> <p>Dyn. index: -</p> <p>Units group: -</p> <p>Scaling: -</p> <p>Max C000 06DF hex</p> <p>Access level: 3</p> <p>Func. diagram: 9208</p> <p>Unit selection: -</p> <p>Expert list: 1</p> <p>Factory setting [0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex</p>
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 6 (TPDO 6).
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)
Dependency:	A valid COB-ID can only be set for the available (existing) channel.
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.
Note:	Corresponds to the CANopen object 1805 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object

p8726[0...4]	CAN Transmit PDO 7 / Transmit PDO 7		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 7 (TPDO 7).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1806 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8727[0...4]	CAN Transmit PDO 8 / Transmit PDO 8		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	C000 06DF hex	[0] C000 06DF hex [1] 00FE hex [2] 0000 hex [3] 0000 hex [4] 0000 hex
Description:	Sets the communication parameters for CANopen Transmit Process Data Object 8 (TPDO 8).		
Index:	[0] = PDO COB-ID [1] = PDO transmission type [2] = Inhibit time (in 100 µs) [3] = Reserved [4] = Event timer (in ms)		
Dependency:	A valid COB-ID can only be set for the available (existing) channel.		
Notice:	For inhibit time and event timer, the following apply: A value that is not a multiple integer of the CANopen sampling time is rounded-off.		
Note:	Corresponds to the CANopen object 1807 hex + 40 hex * x (x: Drive number 0 ... 7). Transmission types 0, 1 ... F0, FE and FF can be set. p8848: CANopen sampling time PDO: Process Data Object		

p8730[0...3]	CAN Transmit Mapping for TPDO 1 / Mapping TPDO 1		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0000 hex	Max FFFF FFFF hex	Factory setting 0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 1 (TPDO 1).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A00 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		
p8731[0...3]	CAN Transmit Mapping for TPDO 2 / Mapping TPDO 2		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0000 hex	Max FFFF FFFF hex	Factory setting 0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 2 (TPDO 2).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A01 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		
p8732[0...3]	CAN Transmit Mapping for TPDO 3 / Mapping TPDO 3		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0000 hex	Max FFFF FFFF hex	Factory setting 0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 3 (TPDO 3).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A02 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		

p8733[0...3]	CAN Transmit Mapping for TPDO 4 / Mapping TPDO 4		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 4 (TPDO 4).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A03 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		
p8734[0...3]	CAN Transmit Mapping for TPDO 5 / Mapping TPDO 5		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 5 (TPDO 5).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A04 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		
p8735[0...3]	CAN Transmit Mapping for TPDO 6 / Mapping TPDO 6		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 6 (TPDO 6).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A05 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		

p8736[0...3]	CAN Transmit Mapping for TPDO 7 / Mapping TPDO 7		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 7 (TPDO 7).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A06 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		

p8737[0...3]	CAN Transmit Mapping for TPDO 8 / Mapping TPDO 8		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Sets the mapping parameters for CANopen Transmit Process Data Object 8 (TPDO 8).		
Index:	[0] = Mapped object 1 [1] = Mapped object 2 [2] = Mapped object 3 [3] = Mapped object 4		
Note:	Corresponds to the CANopen object 1A07 hex + 40 hex * x (x: Drive number 0 ... 7). The parameter can only be written online when the associated COB ID in p872x is set as invalid.		

r8742[0...1]	CAN PDO available number / PDO available no.		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the RPDO or TPDO channels that are still available.		
Index:	[0] = RPDO [1] = TPDO		
Note:	RPDO: Receive Process Data Object TPDO: Transmit Process Data Object		

r8743[0...7]	CAN assignment drive/drive ID / Drive ID		
CU_S120_DP (CAN), CU_S120_PN (CAN), CU_S150_DP (CAN), CU_S150_PN (CAN)	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the drive ID associated with each drive.		
Index:	[0] = Drive ID for 1st drive [1] = Drive ID for 2nd drive [2] = Drive ID for 3rd drive [3] = Drive ID for 4th drive [4] = Drive ID for 5th drive [5] = Drive ID for 6th drive [6] = Drive ID for 7th drive [7] = Drive ID for 8th drive		
p8744	CAN PDO mapping configuration / PDO Mapping config		
SERVO (CAN), VECTOR (CAN)	Can be changed: C2, T Data type: Integer16 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 2 Func. diagram: 9204, 9206, 9208, 9210 Unit selection: - Expert list: 1 Factory setting 2
Description:	Selector switch for the PDO mapping.		
Value:	1: Predefined Connection Set 2: Free PDO Mapping		
r8745[0...15]	CO: CAN free PZD receive objects 16 bit / Free PZD recv 16		
SERVO (CAN), VECTOR (CAN)	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Access to free PZD receive objects 16 bit using the SDO transfer. An index can only be used, if the corresponding object has not been mapped in a PDO.		
Index:	[0] = PZD object 0 [1] = PZD object 1 [2] = PZD object 2 [3] = PZD object 3 [4] = PZD object 4 [5] = PZD object 5 [6] = PZD object 6 [7] = PZD object 7 [8] = PZD object 8 [9] = PZD object 9 [10] = PZD object 10 [11] = PZD object 11 [12] = PZD object 12 [13] = PZD object 13 [14] = PZD object 14 [15] = PZD object 15		
Note:	Index 0 corresponds to the CANopen object 5800 hex + 80 hex * x (x: Drive number 0 ... 7). Index 1 corresponds to the CANopen object 5801 hex + 80 hex * x (x: Drive number 0 ... 7). Index 2 corresponds to the CANopen object 5802 hex + 80 hex * x (x: Drive number 0 ... 7).		

Index 3 corresponds to the CANopen object 5803 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 4 corresponds to the CANopen object 5804 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 5 corresponds to the CANopen object 5805 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 6 corresponds to the CANopen object 5806 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 7 corresponds to the CANopen object 5807 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 8 corresponds to the CANopen object 5808 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 9 corresponds to the CANopen object 5809 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 10 corresponds to the CANopen object 580A hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 11 corresponds to the CANopen object 580B hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 12 corresponds to the CANopen object 580C hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 13 corresponds to the CANopen object 580D hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 14 corresponds to the CANopen object 580E hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 15 corresponds to the CANopen object 580F hex + 80 hex * x (x: Drive number 0 ... 7).

p8746[0...15] CI: CAN free PZD send objects 16 bit / Free PZD send 16			
SERVO (CAN), VECTOR (CAN)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
-	-	0	

Description: Sets the signal source for free PZD send objects 16 bit for SDO transfer.
 An index can only be used, if the corresponding object has not been mapped in a PDO.

Index:
 [0] = PZD object 0
 [1] = PZD object 1
 [2] = PZD object 2
 [3] = PZD object 3
 [4] = PZD object 4
 [5] = PZD object 5
 [6] = PZD object 6
 [7] = PZD object 7
 [8] = PZD object 8
 [9] = PZD object 9
 [10] = PZD object 10
 [11] = PZD object 11
 [12] = PZD object 12
 [13] = PZD object 13
 [14] = PZD object 14
 [15] = PZD object 15

Note:
 Index 0 corresponds to the CANopen object 5810 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 1 corresponds to the CANopen object 5811 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 2 corresponds to the CANopen object 5812 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 3 corresponds to the CANopen object 5813 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 4 corresponds to the CANopen object 5814 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 5 corresponds to the CANopen object 5815 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 6 corresponds to the CANopen object 5816 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 7 corresponds to the CANopen object 5817 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 8 corresponds to the CANopen object 5818 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 9 corresponds to the CANopen object 5819 hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 10 corresponds to the CANopen object 581A hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 11 corresponds to the CANopen object 581B hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 12 corresponds to the CANopen object 581C hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 13 corresponds to the CANopen object 581D hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 14 corresponds to the CANopen object 581E hex + 80 hex * x (x: Drive number 0 ... 7).
 Index 15 corresponds to the CANopen object 581F hex + 80 hex * x (x: Drive number 0 ... 7).

r8747[0...7]	CO: CAN free PZD receive objects 32 bit / Free PZD recv 32		
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Access to free PZD receive objects 32 bit using the SDO transfer.
An index can only be used, if the corresponding object has not been mapped in a PDO.

Index: [0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7

Note: Index 0 corresponds to the CANopen object 5820 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 1 corresponds to the CANopen object 5821 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 2 corresponds to the CANopen object 5822 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 3 corresponds to the CANopen object 5823 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 4 corresponds to the CANopen object 5824 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 5 corresponds to the CANopen object 5825 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 6 corresponds to the CANopen object 5826 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 7 corresponds to the CANopen object 5827 hex + 80 hex * x (x: Drive number 0 ... 7).

p8748[0...7]	CI: CAN free PZD send objects 32 bit / Free PZD send 32		
SERVO (CAN), VECTOR (CAN)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for free PZD send objects 32 bit for SDO transfer.
An index can only be used, if the corresponding object has not been mapped in a PDO.

Index: [0] = PZD object 0
[1] = PZD object 1
[2] = PZD object 2
[3] = PZD object 3
[4] = PZD object 4
[5] = PZD object 5
[6] = PZD object 6
[7] = PZD object 7

Note: Index 0 corresponds to the CANopen object 5830 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 1 corresponds to the CANopen object 5831 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 2 corresponds to the CANopen object 5832 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 3 corresponds to the CANopen object 5833 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 4 corresponds to the CANopen object 5834 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 5 corresponds to the CANopen object 5835 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 6 corresponds to the CANopen object 5836 hex + 80 hex * x (x: Drive number 0 ... 7).
Index 7 corresponds to the CANopen object 5837 hex + 80 hex * x (x: Drive number 0 ... 7).

r8750[0...15] CAN mapped 16-bit receive objects / RPDO 16 mapped			
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the mapped 16-bit receive CANopen objects in the process data buffer. Example: If, e.g. the control word is mapped in an RPDO, then r8750 indicates the position of the control word in the process data buffer.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16		
r8751[0...15] CAN mapped 16-bit transmit objects / TPDO 16 mapped			
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays mapped 16-bit transmit CANopen objects in the process data buffer.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16		
Dependency:	Refer to: r8750		

r8760[0...14]	CAN mapped 32-bit receive objects / RPDO 32 mapped		
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the mapped 32-bit receive CANopen objects in the process data buffer.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16		
r8761[0...14]	CAN mapped 32-bit transmit objects / TPDO 32 mapped		
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays mapped 32-bit transmit CANopen objects in the process data buffer.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16		
r8762	CO: CAN operating mode display / Op mode display		
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the currently effective CANopen operating mode. To send the CANopen object 0x6061 mapped in a TPDO, this parameter can be correspondingly interconnected in the PZD interface.		

r8784	CO: CAN status word / Status word				
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 9226		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output for the CANopen status word				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Rdy for switch on	Yes	No	-
	01	Ready	Yes	No	-
	02	Operation enabled	Yes	No	-
	03	Fault present	Yes	No	-
	04	No coasting active	Yes	No	-
	05	No Quick Stop active	Yes	No	-
	06	Switching on inhibited active	Yes	No	-
	07	Alarm present	Yes	No	-
	08	Can be freely interconnected (BI: p8785)	Yes	No	-
	09	Control request	Yes	No	-
	10	Target reached	Yes	No	-
	11	Torque limit reached	Yes	No	-
	12	Velocity equal to zero	Yes	No	-
	14	Can be freely interconnected (BI: p8786)	Yes	No	-
	15	Can be freely interconnected (BI: p8787)	Yes	No	-
Note:	Corresponds to the CANopen object 6041 hex + 800 hex * x (x: Drive number 0 ... 7).				
	Re bit 10:				
	When the ramp-function generator is activated, the interconnection from CI: p2151 = r1119 can be changed, so that to evaluate bit 10, the setpoint can be retrieved (taken) from in front of the ramp-function generator.				
	Re bit 10, 12:				
	When braking, the two bits must indicate the same state. This is the reason that the following parameters must be set the same:				
	p2161 (speed threshold value 3, for r2199.0) = p2163 (speed threshold value 4, for r2197.7)				
	p2150 (hysteresis speed 3, for r2199.0) = p2164 (hysteresis speed 4, for r2197.7)				
p8785	BI: CAN status word bit 8 / Status word bit 8				
SERVO (CAN), VECTOR (CAN)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9226		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0		
Description:	Sets the signal source for bit 8 of the CANopen status word.				
Dependency:	Refer to: r8784				
p8786	BI: CAN status word bit 14 / Status word bit 14				
SERVO (CAN), VECTOR (CAN)	Can be changed: T	Calculated: -	Access level: 3		
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9226		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0		
Description:	Sets the signal source for bit 14 of the CANopen status word.				
Dependency:	Refer to: r8784				

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p8787	BI: CAN status word bit 15 / Status word bit 15		
SERVO (CAN), VECTOR (CAN)	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 9226
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for bit 15 of the CANopen status word.		
Dependency:	Refer to: r8784		
<hr/>			
p8790	CAN control word - auto interconnection / STW interc auto		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0
Description:	Sets the automatic BICO interconnection of the CANopen control word.		
Value:	0: No interconn 1: Interconnection		
Dependency:	Refer to: r2050, r2090, r2091, r2092, r2093, r8750, r8795, r8850, r8890, r8891, r8892, r8893		
Note:	The following BICO interconnections are automatically established if the CANopen control word is mapped at one of the locations x = 0 ... 3 in the receive process data buffer. For SINAMICS S120 with CBC10, the PZD interface IF2 is used: BI: p0840.0 = r889x.0 BI: p0844.0 = r889x.1 BI: p0848.0 = r889x.2 BI: p0852.0 = r889x.3 BI: p2103.0 = r889x.7 For SINAMICS S110, the PZD interface IF1 is used: BI: p0840.0 = r209x.0 BI: p0844.0 = r209x.1 BI: p0848.0 = r209x.2 BI: p0852.0 = r209x.3 BI: p2103.0 = r209x.7 The write access is rejected if a CANopen control word is not mapped at one of these locations. This also causes the project download of the commissioning software to be canceled.		
<hr/>			
p8791	CAN stop option code / Stop opt_code		
SERVO (CAN), VECTOR (CAN)	Can be changed: C1(3), T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-1	3	-1
Description:	Setting for the CANopen control word bit 8 "Stop" (CANopen STW.8).		
Value:	-1: No interconn 1: Interconnection CANopen STW.8 with p1142 3: Interconnection CANopen STW.8 with p1140		
Dependency:	Refer to: r8750, r8795, r8850		
Note:	Corresponds to the CANopen object 605D hex + 800 hex * x (x: drive number 0 ... 7). The BICO interconnection is established, if the CANopen control word is mapped at one of the locations x = 0 ... 3 in the receive process data buffer.		

r8792[0]	CO: CAN velocity mode I16 setpoint / Vel mod I16 set				
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: 4000H	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output to interconnect standardized I16 setpoint CANopen objects of the velocity mode for SDO transfer. An index can only be used, if the corresponding object has not been mapped in a PDO.				
Index:	[0] = VL Target Velocity				
Note:	Re index 0: Corresponds to the CANopen object 6042 hex + 800 hex * x (x: Drive number 0 ... 7). The displayed parameter value is scaled via the reference speed p2000: 4000 hex corresponds to p2000				
r8795.0...15	CO/BO: CAN control word / Control word				
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Access to the CANopen control word using SDO transfer.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	ON/OFF1	Yes	No	-
	01	Do not activate coast down	Yes	No	-
	02	Do not activate a Quick Stop	Yes	No	-
	03	Operation enable	Yes	No	-
	04	Ramp-function generator enable	Yes	No	-
	05	Continue ramp-function generator	Yes	No (freeze)	-
	06	Speed setpoint enable	Yes	No	-
	07	Acknowledge fault	Yes	No	-
	08	Stop	Yes	No	-
	11	Freely interconn	Yes	No	-
	12	Freely interconn	Yes	No	-
	13	Freely interconn	Yes	No	-
	14	Freely interconn	Yes	No	-
	15	Freely interconn	Yes	No	-
Dependency:	Refer to: p8790				
Note:	Corresponds to the CANopen object 6040 hex + 800 hex * x (x: Drive number 0 ... 7).				
r8796[0]	CO: CAN profile velocity mode I32 setpoints / Pr vel mo I32 set				
SERVO (CAN), VECTOR (CAN)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Integer32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: 4000H	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and connector output to interconnect standardized I32 setpoint CANopen objects of the profile velocity mode for SDO transfer. An index can only be used, if the corresponding object has not been mapped in a PDO.				
Index:	[0] = Target velocity				

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2.2 List of parameters

Note: Re index 0:
Corresponds to the CANopen object 60FF hex + 800 hex * x (x: Drive number 0 ... 7).
The displayed parameter value is scaled via the reference speed p2000:
4000 0000 hex corresponds to p2000

p8797[0]		CO: CAN profile torque mode I16 setpoints / Pr Tq mod I16 set		
SERVO (CAN), VECTOR (CAN)	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and connector output to interconnect standardized I16 setpoint CANopen objects of the profile torque mode for SDO transfer. An index can only be used, if the corresponding object has not been mapped in a PDO.			
Index:	[0] = Target torque			
Note:	Re index 0: Corresponds to the CANopen object 6071 hex + 800 hex * x (x: Drive number 0 ... 7). The displayed parameter value is scaled via the reference torque p2003: 4000 hex corresponds to p2003			

p8798[0...1]		CAN speed conversion factor / n_conv_factor		
SERVO (CAN), VECTOR (CAN)	Can be changed: T Data type: Unsigned32 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1	
Description:	The factor converts the required velocity units into the internal velocity units (U/s). With the factory setting, for CANopen, the velocity units are increments/second. The parameter corresponds to the CANopen object 6094 hex. The internal velocity is calculated as follows: $n_set_internal = object\ 6094.1 / object\ 6094.2 * 1/(p0408 * 2^{p0418}) * n_set_bus$			
Index:	[0] = Counter [1] = Denominator			

p8805		Identification and maintenance 4 configuration / I&M 4 config		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the configuration for the content of identification and maintenance 4 (I&M 4, p8809).			
Value:	0: Standard value for I&M 4 (p8809) 1: User value for I&M 4 (p8809)			
Dependency:	For p8805 = 0, if the user writes at least one value in p8809[0...53], then p8805 is automatically set to = 1. When p8805 is reset = 0, then the content of the factory setting is set in p8809.			
Note:	Re p8805 = 0: PROFINET I&M 4 (p8809) contains the information for the SI change tracking. Re p8805 = 1: PROFINET I&M 4 (p8809) contains the values written by the user.			

p8806[0...53]	Identification and Maintenance 1 / I&M 1		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
Description:	Parameters for the PROFINET data set "Identification and Maintenance 1" (I&M 1). This information is known as "System identifier" and "Location identifier".		
Dependency:	Refer to: p8807, p8808		
Notice:	Only characters belonging to the standard ASCII character set may be used (32 dec to 126 dec).		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. Re p8806[0...31]: System identifier. Re p8806[32...53]: Location identifier.		
p8807[0...15]	Identification and Maintenance 2 / I&M 2		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
Description:	Parameters for the PROFINET data set "Identification and Maintenance 2" (I&M 2). This information is known as "Installation date".		
Dependency:	Refer to: p8806, p8808		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. Re p8807[0...15]: Dates of installation or first commissioning of the (ASCII) device with the following format options. YYYY-MM-DD or YYYY-MM-DD hh:mm - YYYY: year - MM: month 01 ... 12 - DD: day 01 ... 31 - hh: hours 00 ... 23 - mm: minutes 00 ... 59 Separators must be placed between the individual data, i.e. a hyphen '-', space ' ' and colon ':'.		
p8808[0...53]	Identification and Maintenance 3 / I&M 3		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting
Description:	Parameters for the PROFINET data set "Identification and Maintenance 3" (I&M 3). This information is known as "Supplementary information".		
Dependency:	Refer to: p8806, p8807		
Notice:	Only characters belonging to the standard ASCII character set may be used (32 dec to 126 dec).		

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Note: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.
Re p8808[0...53]:
Any supplementary information and comments (ASCII).

p8809[0...53]	Identification and Maintenance 4 / I&M 4		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0000 bin	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1111 1111 bin	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin

Description: Parameters for the PROFINET data set "Identification and Maintenance 4" (I&M 4).
This information is known as "Signature".

Dependency: This parameter is preassigned as standard (see note).
After writing information to p8809, p8805 is automatically set to = 1.
Refer to: p8805

Note: For p8805 = 0 (factory setting) the following applies:
Parameter p8809 contains the information described below.
Re p8809[0...3]:
Contains the value from r9781[0] "SI change tracking checksum functional".
Re p8809[4...7]:
Contains the value from r9782[0] "SI change tracking time stamp checksum functional".
Re p8809[8...53]:
Reserved.

p8811	SINAMICS Link project selection / SINAMICS Link proj		
CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20)	Can be changed: C1(1) Data type: Integer16 P-Group: Communications Not for motor type: - Min 16	Calculated: - Dyn. index: - Units group: - Scaling: - Max 64	Access level: 3 Func. diagram: 2198 Unit selection: - Expert list: 1 Factory setting 64

Description: Project selection for SINAMICS Link.

Value: 16: SINAMICS Link project 16 participants
64: SINAMICS Link project 64 participants

Note: SINAMICS Link requires that the appropriate CBE20 firmware version is selected (p8835 = 3).
The parameter must be set the same for all participants.
A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.

p8812[0...1]	SINAMICS Link settings / SINAMICS Link cl c		
CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20)	Can be changed: C1(1) Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000	Access level: 3 Func. diagram: 2198 Unit selection: - Expert list: 1 Factory setting [0] 1 [1] 2000

Description: Sets the clock cycle for SINAMICS Link.
Re index 0:
0 = clock synchronous mode not activated, 1 = clock synchronous mode activated
Re index 1:
Possible values: 500, 1000, 2000 µs

Index: [0] = Activate isochronous mode
[1] = Bus CC [µs]

Dependency: Refer to: p8811

Note: SINAMICS Link requires that the appropriate CBE20 firmware version is selected (p8835 = 3).
A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.
Re index 0:
Is applicable for the synchronization of the application. The SINAMICS Link itself is always synchronous.
Re index 1:
The value must be set the same for all participants.
When newly selecting the project p8811, p8812[1] is set to the factory setting.
For p8811 = 16, the following applies:
Min/max/factory setting: 500/500/500 µs
For p8811 = 64, the following applies:
Min/max/factory setting: 1000/2000/2000 µs

p8815[0...1] IF1/IF2 PZD functionality selection / IF1/IF2 PZD fct

CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1

Description: Selects the PZD interface for the clock cycle synchronization functionality and PROFIsafe.

Value: 1: Interface 1 (IF1)
2: Interface 2 (IF2)

Index: [0] = Isochronous mode
[1] = PROFIsafe

Dependency: Refer to: p8839

Note: A change only becomes effective after POWER ON, reset or project download.
Example:
p8815[0] = 1: IF1 supports the isochronous mode.
p8815[1] = 2: IF2 supports PROFIsafe.

p8829 CBE2x remote controller number / CBE2x rem ctrl num

CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: C1(1)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1

Description: Sets the number of remote controllers expected for PROFINET CBE20/CBE25.
The "Shared Device" functionality is activated with a value = 2.
The drive is being accessed by two PROFINET controllers simultaneously:
- automation controller (SIMOTION or SIMATIC A-CPU).
- safety controller (SIMATIC F-CPU).

Value: 1: Automation or Safety
2: Automation and Safety

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Notice: The F CPU may only use PROFIsafe telegrams.
The A CPU must be connected to enable the F CPU to gain access.
Set the value = 1 to commission the F CPU individually.

Note: A change only becomes effective after a POWER ON.

p8835	CBE20 firmware selection / CBE20 FW sel		
CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20)	Can be changed: C1(1) Data type: Integer16 P-Group: Communications Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: 2198 Unit selection: - Expert list: 1 Factory setting 1

Description: Selects the firmware version for the CBE20.

Value: 1: PROFINET Device
2: PN gate
3: SINAMICS Link
4: EtherNet/IP
99: Customer-specific from the OEM directory

Note: A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.
CBE20: Communication Board Ethernet 20

p8836	SINAMICS Link address / SINAMICS Link add		
CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20)	Can be changed: C1(1) Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 64	Access level: 3 Func. diagram: 2198 Unit selection: - Expert list: 1 Factory setting 0

Description: Selects the node address for the SINAMICS Link on the Communication Board Ethernet 20 (CBE20).
p8836 = 0: SINAMICS Link de-activated
p8836 = 1 ... 64: SINAMICS Link node address

Dependency: Refer to: p8835

Note: SINAMICS Link requires that the appropriate CBE20 firmware version is selected (p8835 = 3).
A change only becomes effective after a POWER ON.
The parameter is not influenced by setting the factory setting.

p8837	IF2 STW1.10 = 0 mode / IF2 STW1.10=0		
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2

Description: Sets the processing mode for PROFIdrive STW1.10 "master control by PLC".
Generally, control world 1 is received with the first receive word (PZD1) (this is in conformance to the PROFIdrive profile). The behavior of STW1.10 = 0 corresponds to that of the PROFIdrive profile. For other applications that deviate from this, the behavior can be adapted using this particular parameter.

Value: 0: Freeze setpoints and continue to process sign-of-life
1: Freeze setpoints and sign-of-life
2: Do not freeze setpoints

Recommend.: Do not change the setting p2037 = 0.

Note: If the STW1 is not transferred according to the PROFIdrive with PZD1 (with bit 10 "master control by PLC"), then p2037 should be set to 2.

p8839[0...1]	PZD interface hardware assignment / PZD IF HW assign		
CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2198
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	99	99
Description:	Assignment of the hardware for cyclic communications via PZD interface 1 (IF1) and interface 2 (IF2).		
Value:	0: Inactive 1: Control Unit onboard 2: COMM BOARD 99: Automatic		
Index:	[0] = Interface 1 [1] = Interface 2		
Dependency:	Refer to: p2030, p8815		
Note:	For value = 99 (automatic) the following applies: - if a COMM BOARD is not inserted, then the onboard interface (PROFIBUS/PROFINET/USS) communicates via IF1. - if a CBE20 is inserted, then the following applies: -- CU320-2 DP: PROFINET CBE20 communicates via IF1 and PROFIBUS/USS via IF2. -- CU320-2 PN: PROFINET onboard communicates via IF1 and PROFINET CBE20 via IF2. - CAN CBC10 always communicates via IF2. For a value not equal to 99 (automatic) the following applies: - both indices must be set to a number not equal to 99 (automatic). A change only becomes effective after POWER ON, reset or download.		

p8840	COMM BOARD monitoring time / CB t_monit		
CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [ms]	65535000 [ms]	20 [ms]
Description:	Sets the monitoring time to monitor the process data received via COMM BOARD. If, during this time, the Control Unit does not receive any process data from the COMM BOARD, then an appropriate message is output.		
Note:	This monitoring function only monitors the connection between the Control Unit and COMM BOARD and not the data traffic on the fieldbus. Value = 0: Monitoring is de-activated.		

p8841[0...239]	COMM BOARD send configuration data / CB s config_dat		
CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the send configuration data for the COMM BOARD. The setting is activated with p8842.		
Dependency:	Refer to: p8842		
Note:	The configuration data are specific to the inserted COMM BOARD. For CBE20, the configuration data are not relevant.		

p8842	Activate COMM BOARD send configuration / CB s config act		
CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activate a modified send configuration for COMM BOARD. With p8842 = 1, the values in p8841 are transferred to the COMM BOARD and activated. After this, p8842 is automatically set to zero.		
Dependency:	Refer to: p8841		
Note:	For CBE20, certain SINAMICS parameters are newly evaluated and activated. An existing, cyclic bus connection is interrupted.		

r8843.0...2	BO: IF2 PZD state / IF2 PZD state			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the PROFIdrive PZD state.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Setpoint failure	Yes	No
	01	Clock cycle synchronous operation active	Yes	No
	02	Fieldbus oper	Yes	No
Dependency:	Refer to: p2044			
Note:	When using the "setpoint failure" signal, the bus can be monitored and an application-specific response triggered when the setpoint fails.			

p8844	IF2 fault delay / IF2 F delay		
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 0 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100 [s]	Access level: 3 Func. diagram: 2410 Unit selection: - Expert list: 1 Factory setting 0 [s]
Description:	Sets the delay time to initiate fault F01910 after a setpoint failure. The time until the fault is initiated can be used by the application. This means that it is possible to respond to the failure while the drive is still operational (e.g. emergency retraction).		
Dependency:	Refer to: r2043		

p8848	IF2 PZD sampling time / IF2 PZD t_sample		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(3) Data type: FloatingPoint32 P-Group: Communications Not for motor type: - Min 1.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 4.00 [ms]
Description:	Sets the sampling time for the cyclic interface 2 (IF2).		
Note:	The system only permits certain sampling times and after writing to this parameter, displays the value that has actually been set. For clock cycle synchronous operation, the specified bus cycle time applies (Tdp).		

r8849[0...139]	COMM BOARD receive configuration data / CB r config_dat		
CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the receive configuration data for the COMM BOARD.		

r8850[0...9]	CO: IF2 PZD receive word / IF2 PZD recv word		
A_INF, B_INF, R_INF, S_INF	Can be changed: - Data type: Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2491 Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7		

2 Parameters

2.2 List of parameters

[7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Note: IF2: Interface 2
 PZD1 to PZD2 are displayed bit-serially in r8890 to r8891.

r8850[0...19]	CO: IF2 PZD receive word / IF2 PZD recv word		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2491
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20

Note: IF2: Interface 2
 PZD1 to PZD2 are displayed bit-serially in r8890 to r8891.

r8850[0...3]	CO: IF2 PZD receive word / IF2 PZD recv word		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2485, 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4

Dependency: Refer to: r8860, r8890, r8891, r8892, r8893

Notice: Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types.

A BICO interconnection for a single PZD can only take place either on r8850 or r8860.

Note: IF2: Interface 2
 PZD1 to PZD4 are displayed bit-serially in r8890 to r8893.

r8850[0...19]	CO: IF2 PZD receive word / IF2 PZD rcv word		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2485, 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		
Dependency:	Refer to: r8860, r8890, r8891, r8892, r8893		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r8850 or r8860.		
Note:	IF2: Interface 2 PZD1 to PZD4 are displayed bit-serially in r8890 to r8893.		

r8850[0...4]	CO: IF2 PZD receive word / IF2 PZD rcv word		
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2491
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5		
Note:	IF2: Interface 2 PZD1 to PZD2 are displayed bit-serially in r8890 to r8891.		

r8850[0...31]	CO: IF2 PZD receive word / IF2 PZD rcv word		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2485, 9204, 9206 Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28 [28] = PZD 29 [29] = PZD 30 [30] = PZD 31 [31] = PZD 32		
Dependency:	Refer to: r8860, r8890, r8891, r8892, r8893		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r8850 or r8860.		
Note:	IF2: Interface 2 PZD1 to PZD4 are displayed bit-serially in r8890 to r8893.		

p8851[0...9]	CI: IF2 PZD send word / IF2 PZD send word		
A_INF, B_INF, R_INF, S_INF	Can be changed: U, T Data type: Unsigned32 / Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2493, 9210 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects the PZD (actual values) to be sent via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3		

[3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Note: IF2: Interface 2

p8851[0...24]**CI: IF2 PZD send word / IF2 PZD send word**

CU_S_AC_DP,
 CU_S_AC_PN,
 CU_S120_DP,
 CU_S120_PN,
 CU_S150_DP,
 CU_S150_PN

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Integer16

Dyn. index: -

Func. diagram: 2493, 9210

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: 4000H

Expert list: 1

Min

Max

Factory setting

-

-

0

Description:

Selects the PZD (actual values) to be sent via interface 2 in the word format.

Index:

[0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25

Note:

IF2: Interface 2

p8851[0...11]**CI: IF2 PZD send word / IF2 PZD send word**

ENC

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Integer16

Dyn. index: -

Func. diagram: 2487, 9208

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: 4000H

Expert list: 1

Min

Max

Factory setting

-

-

0

Description:

Selects the PZD (actual values) to be sent via interface 2 in the word format.

Index:

[0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8

2 Parameters

2.2 List of parameters

[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
Dependency: Refer to: p8861
Note: IF2: Interface 2

p8851[0...27]

CI: IF2 PZD send word / IF2 PZD send word

HLA, SERVO,
SERVO_AC,
SERVO_I_AC, TM41

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Integer16

Dyn. index: -

Func. diagram: 2487, 9208

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: 4000H

Expert list: 1

Min

Max

Factory setting

-

-

0

Description: Selects the PZD (actual values) to be sent via interface 2 in the word format.

Index:

[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5
[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16
[16] = PZD 17
[17] = PZD 18
[18] = PZD 19
[19] = PZD 20
[20] = PZD 21
[21] = PZD 22
[22] = PZD 23
[23] = PZD 24
[24] = PZD 25
[25] = PZD 26
[26] = PZD 27
[27] = PZD 28

Dependency: Refer to: p8861

Note: IF2: Interface 2

p8851[0...4]

CI: IF2 PZD send word / IF2 PZD send word

TB30, TM120, TM150,
TM15DI_DO, TM31

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Integer16

Dyn. index: -

Func. diagram: 2493, 9210

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: 4000H

Expert list: 1

Min

Max

Factory setting

-

-

0

Description: Selects the PZD (actual values) to be sent via interface 2 in the word format.

Index:

[0] = PZD 1
[1] = PZD 2
[2] = PZD 3
[3] = PZD 4
[4] = PZD 5

Note: IF2: Interface 2

p8851[0...31]	CI: IF2 PZD send word / IF2 PZD send word		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 2487, 9208
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Selects the PZD (actual values) to be sent via interface 2 in the word format.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28 [28] = PZD 29 [29] = PZD 30 [30] = PZD 31 [31] = PZD 32		
Dependency:	Refer to: p8861		
Note:	IF2: Interface 2		

r8853[0...9]	IF2 diagnostics PZD send / IF2 diag PZD send		
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2493
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the sent PZD (actual values) sent via interface 2.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7		

2 Parameters

2.2 List of parameters

[7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Note: IF2: Interface 2

r8853[0...24] IF2 diagnostics PZD send / IF2 diag PZD send

CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 2493 Unit selection: - Expert list: 1 Factory setting
-	-	-	-

Description: Displays the sent PZD (actual values) sent via interface 2.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-

06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Note: IF2: Interface 2

r8853[0...11] IF2 diagnostics PZD send / IF2 diag PZD send

ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2487, 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the sent PZD (actual values) sent via interface 2.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p8851, p8861

Note: IF2: Interface 2

r8853[0...27]	IF2 diagnostics PZD send / IF2 diag PZD send				
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2487, 9208, 9210		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the sent PZD (actual values) sent via interface 2.				
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
Dependency:	Refer to: p8851, p8861				
Note:	IF2: Interface 2				

r8853[0...4]		IF2 diagnostics PZD send / IF2 diag PZD send			
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2493		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the sent PZD (actual values) sent via interface 2.				
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
Note:	IF2: Interface 2				

r8853[0...31]		IF2 diagnostics PZD send / IF2 diag PZD send		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2487, 9208, 9210	
	P-Group: Communications	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the sent PZD (actual values) sent via interface 2.			
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18			

2 Parameters

2.2 List of parameters

[18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 [28] = PZD 29
 [29] = PZD 30
 [30] = PZD 31
 [31] = PZD 32

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p8851, p8861

Note: IF2: Interface 2

r8854 COMM BOARD state / CB state

CU_S120_DP (COMM BOARD, PROFINET CBE20),
 CU_S120_PN (COMM BOARD, PROFINET CBE20),
 CU_S150_DP (COMM BOARD, PROFINET CBE20),
 CU_S150_PN (COMM BOARD, PROFINET CBE20)

Can be changed: -
Data type: Integer16
P-Group: Communications
Not for motor type: -
Min
 0
Max
 255

Calculated: -
Dyn. index: -
Units group: -
Scaling: -

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
 -

Description: Status display for COMM BOARD.

Value:

- 0: No initialization
- 1: Fatal fault
- 2: Initialization
- 3: Send configuration
- 4: Receive configuration
- 5: Non-cyclic communication
- 6: Cyclic communications but no setpoints (stop/no clock cycle)
- 255: Cyclic communication

r8858[0...39] COMM BOARD read diagnostics channel / CB diag_chan read

CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
---	---	---	---

Description: Displays the COMM BOARD diagnostics data.

Note: The display depends on the COMM BOARD being used.

Example for CBE20:

r8858[0] = 4201 --> Siemens CBE20

r8858[1] = 1 --> firmware type = PROFINET device (see p8835)

r8858[2] = x --> state of cyclic communication

r8858[3] = y --> state of the IP configuration

r8858[4] = 1281 --> device ID 0501 hex = SINAMICS S120/S150

r8858[5 ... 39] --> only for internal Siemens diagnostics.

r8859[0...7] COMM BOARD identification data / CB ident data

CU_S120_DP (COMM BOARD, PROFINET CBE20), CU_S120_PN (COMM BOARD, PROFINET CBE20), CU_S150_DP (COMM BOARD, PROFINET CBE20), CU_S150_PN (COMM BOARD, PROFINET CBE20)	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
---	---	---	---

Description: Displays the COMM BOARD identification data

Index:
[0] = Version interface structure
[1] = Version interface driver
[2] = Company (Siemens = 42)
[3] = CB type
[4] = Firmware version
[5] = Firmware date (year)
[6] = Firmware date (day/month)
[7] = Firmware patch/hot fix

Note: Example for CBE20:

r8859[0] = 100 --> version of the interface structure V1.00

r8859[1] = 111 --> version of the interface driver V1.11

r8859[2] = 42 --> SIEMENS

r8859[3] = 0 --> CBE20

r8859[4] = 1200 --> first part, firmware version V12.00 (second part, see index 7)

r8859[5] = 2010 --> year 2010

r8859[6] = 2306 --> 23rd June

r8859[7] = 1300 --> second part, firmware version (complete version: V12.00.13.00)

r8860[0...2]	CO: IF2 PZD receive double word / IF2 PZD rcv DW		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 2485, 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4		
Dependency:	Refer to: r8850		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r8850 or r8860.		
Note:	IF2: Interface 2		

r8860[0...18]	CO: IF2 PZD receive double word / IF2 PZD rcv DW		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 2485, 9204, 9206
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16 [15] = PZD 16 + 17 [16] = PZD 17 + 18 [17] = PZD 18 + 19 [18] = PZD 19 + 20		
Dependency:	Refer to: r8850		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r8850 or r8860. A maximum of 4 indices of the "trace" function can be used.		
Note:	IF2: Interface 2		

r8860[0...30]	CO: IF2 PZD receive double word / IF2 PZD recv DW		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2485, 9204, 9206 Unit selection: - Expert list: 1 Factory setting -
Description:	Connector output for interconnecting the PZD (setpoints) received via interface 2 in the double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16 [15] = PZD 16 + 17 [16] = PZD 17 + 18 [17] = PZD 18 + 19 [18] = PZD 19 + 20 [19] = PZD 20 + 21 [20] = PZD 21 + 22 [21] = PZD 22 + 23 [22] = PZD 23 + 24 [23] = PZD 24 + 25 [24] = PZD 25 + 26 [25] = PZD 26 + 27 [26] = PZD 27 + 28 [27] = PZD 28 + 29 [28] = PZD 29 + 30 [29] = PZD 30 + 31 [30] = PZD 31 + 32		
Dependency:	Refer to: r8850		
Notice:	Where there is a multiple interconnection of a connector output, all the connector inputs must either have Integer or FloatingPoint data types. A BICO interconnection for a single PZD can only take place either on r8850 or r8860. A maximum of 4 indices of the "trace" function can be used.		
Note:	IF2: Interface 2		
p8861[0...10]	CI: IF2 PZD send double word / IF2 PZD send DW		
ENC	Can be changed: U, T Data type: Unsigned32 / Integer32 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: 4000H Max -	Access level: 3 Func. diagram: 2487, 9208, 9210 Unit selection: - Expert list: 1 Factory setting 0
Description:	Selects the PZD (actual values) to be sent via interface 2 in the double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4		

2 Parameters

2.2 List of parameters

[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12

Dependency:

Refer to: p8851

Notice:

A BICO interconnection for a single PZD can only take place either on p8851 or p8861.

Note:

IF2: Interface 2

p8861[0...26]**CI: IF2 PZD send double word / IF2 PZD send DW**

HLA, SERVO,
SERVO_AC,
SERVO_I_AC, TM41

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Integer32

Dyn. index: -

Func. diagram: 2487, 9208,
9210

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: 4000H

Expert list: 1

Min

Max

Factory setting

-

-

0

Description:

Selects the PZD (actual values) to be sent via interface 2 in the double word format.

Index:

[0] = PZD 1 + 2
[1] = PZD 2 + 3
[2] = PZD 3 + 4
[3] = PZD 4 + 5
[4] = PZD 5 + 6
[5] = PZD 6 + 7
[6] = PZD 7 + 8
[7] = PZD 8 + 9
[8] = PZD 9 + 10
[9] = PZD 10 + 11
[10] = PZD 11 + 12
[11] = PZD 12 + 13
[12] = PZD 13 + 14
[13] = PZD 14 + 15
[14] = PZD 15 + 16
[15] = PZD 16 + 17
[16] = PZD 17 + 18
[17] = PZD 18 + 19
[18] = PZD 19 + 20
[19] = PZD 20 + 21
[20] = PZD 21 + 22
[21] = PZD 22 + 23
[22] = PZD 23 + 24
[23] = PZD 24 + 25
[24] = PZD 25 + 26
[25] = PZD 26 + 27
[26] = PZD 27 + 28

Dependency:

Refer to: p8851

Notice:

A BICO interconnection for a single PZD can only take place either on p8851 or p8861.

Note:

IF2: Interface 2

p8861[0...30]	CI: IF2 PZD send double word / IF2 PZD send DW		
VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer32	Dyn. index: -	Func. diagram: 2487, 9208, 9210
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: 4000H	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Selects the PZD (actual values) to be sent via interface 2 in the double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8 [7] = PZD 8 + 9 [8] = PZD 9 + 10 [9] = PZD 10 + 11 [10] = PZD 11 + 12 [11] = PZD 12 + 13 [12] = PZD 13 + 14 [13] = PZD 14 + 15 [14] = PZD 15 + 16 [15] = PZD 16 + 17 [16] = PZD 17 + 18 [17] = PZD 18 + 19 [18] = PZD 19 + 20 [19] = PZD 20 + 21 [20] = PZD 21 + 22 [21] = PZD 22 + 23 [22] = PZD 23 + 24 [23] = PZD 24 + 25 [24] = PZD 25 + 26 [25] = PZD 26 + 27 [26] = PZD 27 + 28 [27] = PZD 28 + 29 [28] = PZD 29 + 30 [29] = PZD 30 + 31 [30] = PZD 31 + 32		
Dependency:	Refer to: p8851		
Notice:	A BICO interconnection for a single PZD can only take place either on p8851 or p8861.		
Note:	IF2: Interface 2		

r8863[0...10]	IF2 diagnostics PZD send double word / IF2 diag send DW		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2487
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the PZD sent via interface 2 (actual values) with double word format.		
Index:	[0] = PZD 1 + 2 [1] = PZD 2 + 3 [2] = PZD 3 + 4 [3] = PZD 4 + 5 [4] = PZD 5 + 6 [5] = PZD 6 + 7 [6] = PZD 7 + 8		

2 Parameters

2.2 List of parameters

[7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-
	24	Bit 24	ON	OFF	-
	25	Bit 25	ON	OFF	-
	26	Bit 26	ON	OFF	-
	27	Bit 27	ON	OFF	-
	28	Bit 28	ON	OFF	-
	29	Bit 29	ON	OFF	-
	30	Bit 30	ON	OFF	-
	31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF2: Interface 2

r8863[0...26] IF2 diagnostics PZD send double word / IF2 diag send DW

HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2487
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the PZD sent via interface 2 (actual values) with double word format.

Index:
 [0] = PZD 1 + 2
 [1] = PZD 2 + 3
 [2] = PZD 3 + 4
 [3] = PZD 4 + 5
 [4] = PZD 5 + 6
 [5] = PZD 6 + 7
 [6] = PZD 7 + 8
 [7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12
 [11] = PZD 12 + 13
 [12] = PZD 13 + 14
 [13] = PZD 14 + 15

[14] = PZD 15 + 16
 [15] = PZD 16 + 17
 [16] = PZD 17 + 18
 [17] = PZD 18 + 19
 [18] = PZD 19 + 20
 [19] = PZD 20 + 21
 [20] = PZD 21 + 22
 [21] = PZD 22 + 23
 [22] = PZD 23 + 24
 [23] = PZD 24 + 25
 [24] = PZD 25 + 26
 [25] = PZD 26 + 27
 [26] = PZD 27 + 28

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-
	24	Bit 24	ON	OFF	-
	25	Bit 25	ON	OFF	-
	26	Bit 26	ON	OFF	-
	27	Bit 27	ON	OFF	-
	28	Bit 28	ON	OFF	-
	29	Bit 29	ON	OFF	-
	30	Bit 30	ON	OFF	-
	31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF2: Interface 2

r8863[0...30] IF2 diagnostics PZD send double word / IF2 diag send DW

VECTOR,
 VECTOR_AC,
 VECTOR_I_AC

Can be changed: -

Data type: Unsigned32

P-Group: Communications

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: 2487

Unit selection: -

Expert list: 1

Factory setting

-

Description: Displays the PZD sent via interface 2 (actual values) with double word format.

Index:

[0] = PZD 1 + 2
 [1] = PZD 2 + 3
 [2] = PZD 3 + 4
 [3] = PZD 4 + 5
 [4] = PZD 5 + 6

2 Parameters

2.2 List of parameters

[5] = PZD 6 + 7
 [6] = PZD 7 + 8
 [7] = PZD 8 + 9
 [8] = PZD 9 + 10
 [9] = PZD 10 + 11
 [10] = PZD 11 + 12
 [11] = PZD 12 + 13
 [12] = PZD 13 + 14
 [13] = PZD 14 + 15
 [14] = PZD 15 + 16
 [15] = PZD 16 + 17
 [16] = PZD 17 + 18
 [17] = PZD 18 + 19
 [18] = PZD 19 + 20
 [19] = PZD 20 + 21
 [20] = PZD 21 + 22
 [21] = PZD 22 + 23
 [22] = PZD 23 + 24
 [23] = PZD 24 + 25
 [24] = PZD 25 + 26
 [25] = PZD 26 + 27
 [26] = PZD 27 + 28
 [27] = PZD 28 + 29
 [28] = PZD 29 + 30
 [29] = PZD 30 + 31
 [30] = PZD 31 + 32

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
	16	Bit 16	ON	OFF	-
	17	Bit 17	ON	OFF	-
	18	Bit 18	ON	OFF	-
	19	Bit 19	ON	OFF	-
	20	Bit 20	ON	OFF	-
	21	Bit 21	ON	OFF	-
	22	Bit 22	ON	OFF	-
	23	Bit 23	ON	OFF	-
	24	Bit 24	ON	OFF	-
	25	Bit 25	ON	OFF	-
	26	Bit 26	ON	OFF	-
	27	Bit 27	ON	OFF	-
	28	Bit 28	ON	OFF	-
	29	Bit 29	ON	OFF	-
	30	Bit 30	ON	OFF	-
	31	Bit 31	ON	OFF	-

Notice: A maximum of 4 indices of the "trace" function can be used.

Note: IF2: Interface 2

r8867[0...1]	IF2 PZD maximum interconnected / IF2 PZDmaxIntercon		
A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Display for the maximum interconnected PZD in the receive/send direction Index 0: receive (r8850, r8860) Index 1: send (p8851, p8861)		

p8870[0...15]	SINAMICS Link receive telegram word PZD / Recv link word		
A_INF (PROFINET CBE20), B_INF (PROFINET CBE20), CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20), ENC (PROFINET CBE20), R_INF (PROFINET CBE20), S_INF (PROFINET CBE20), SERVO (PROFINET CBE20), TB30 (PROFINET CBE20), TM120 (PROFINET CBE20), TM15 (PROFINET CBE20), TM150 (PROFINET CBE20), TM15DI_DO (PROFINET CBE20), TM17 (PROFINET CBE20), TM31 (PROFINET CBE20), TM41 (PROFINET CBE20), VECTOR (PROFINET CBE20)	Can be changed: T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Assignment of a PZD to a telegram word from a SINAMICS Link receive telegram. For p8839[0] = 2 (COMM BOARD via interface 1), the following applies: - PZD p2050[index] is assigned by means of p8870[index], p8872[index]. For p8839[1] = 2 (COMM BOARD via interface 2), the following applies: - PZD p8850[index] is assigned by means of p8870[index], p8872[index].		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5		

2 Parameters

2.2 List of parameters

[5] = PZD 6
[6] = PZD 7
[7] = PZD 8
[8] = PZD 9
[9] = PZD 10
[10] = PZD 11
[11] = PZD 12
[12] = PZD 13
[13] = PZD 14
[14] = PZD 15
[15] = PZD 16

Dependency:

Refer to: p8872

Note:

Value range:

0: Not used

1 ... 16: Telegram word

A pair of values p8870[index], p8872[index] may only be used once in single a device.

A change only becomes effective after POWER ON, reset, project download or p8842 = 1.

p8871[0...15]**SINAMICS Link send telegram word PZD / Send link word**

A_INF (PROFINET CBE20), B_INF (PROFINET CBE20), CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20), ENC (PROFINET CBE20), R_INF (PROFINET CBE20), S_INF (PROFINET CBE20), SERVO (PROFINET CBE20), TB30 (PROFINET CBE20), TM120 (PROFINET CBE20), TM15 (PROFINET CBE20), TM150 (PROFINET CBE20), TM15DI_DO (PROFINET CBE20), TM17 (PROFINET CBE20), TM31 (PROFINET CBE20), TM41 (PROFINET CBE20), VECTOR (PROFINET CBE20)

Can be changed: T

Data type: Unsigned16

P-Group: Communications

Not for motor type: -

Min

0

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

16

Access level: 3

Func. diagram: -

Unit selection: -

Expert list: 1

Factory setting

0

Description:

Assigns a PZD to a telegram word in the SINAMICS Link send telegram.

For p8839[0] = 2 (COMM BOARD via interface 1), the following applies:

- p8871[index] assigns PZD p2051[index].

For p8839[1] = 2 (COMM BOARD via interface 2), the following applies:

- p8871[index] assigns PZD p8851[index].

Index:

[0] = PZD 1

[1] = PZD 2

[2] = PZD 3

[3] = PZD 4

[4] = PZD 5

[5] = PZD 6

[6] = PZD 7

[7] = PZD 8

[8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16

Dependency: Refer to: p2051, p8851

Note: Value range:
 0: Not used
 1 ... 16: Send telegram word

A specific telegram word send may only be used once within a single device.

A change only becomes effective after POWER ON, reset, project download or p8842 = 1.

p8872[0...15]

SINAMICS Link address receive PZD / Link addr rcv

A_INF (PROFINET CBE20), B_INF (PROFINET CBE20), CU_S120_DP (PROFINET CBE20), CU_S120_PN (PROFINET CBE20), CU_S150_DP (PROFINET CBE20), CU_S150_PN (PROFINET CBE20), ENC (PROFINET CBE20), R_INF (PROFINET CBE20), S_INF (PROFINET CBE20), SERVO (PROFINET CBE20), TB30 (PROFINET CBE20), TM120 (PROFINET CBE20), TM15 (PROFINET CBE20), TM150 (PROFINET CBE20), TM15DI_DO (PROFINET CBE20), TM17 (PROFINET CBE20), TM31 (PROFINET CBE20), TM41 (PROFINET CBE20), VECTOR (PROFINET CBE20)	Can be changed: T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 64	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
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Description: Selects the address of the SINAMICS Link sender from which the process data (PZD) is received.

Index: [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16

2 Parameters

2.2 List of parameters

Dependency: Refer to: p8870
Note: Value range:
0: Not used
1 ... 64: Address
A change only becomes effective after POWER ON, reset, project download or p8842 = 1.

r8874[0...9]	IF2 diagnostics bus address PZD receive / IF2 diag addr recv		
A_INF, B_INF, R_INF, S_INF	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10		

r8874[0...19]	IF2 diagnostics bus address PZD receive / IF2 diag addr recv		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		

r8874[0...3]	IF2 diagnostics bus address PZD receive / IF2 diag addr recv		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4		
Note:	IF2: Interface 2 Value range: 0 - 125: Bus address of the sender 255: Not assigned		

r8874[0...19]	IF2 diagnostics bus address PZD receive / IF2 diag addr recv		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		
Note:	IF2: Interface 2 Value range: 0 - 125: Bus address of the sender 255: Not assigned		

r8874[0...4] IF2 diagnostics bus address PZD receive / IF2 diag addr recv			
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5		
r8874[0...31] IF2 diagnostics bus address PZD receive / IF2 diag addr recv			
VECTOR, VECTOR_AC, VECTOR_LAC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the bus address of sender from which the PZD is received.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28 [28] = PZD 29 [29] = PZD 30 [30] = PZD 31 [31] = PZD 32		
Note:	IF2: Interface 2 Value range: 0 - 125: Bus address of the sender 255: Not assigned		

r8875[0...9] IF2 diagnostics telegram offset PZD receive / IF diag offs recv			
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10		

r8875[0...19] IF2 diagnostics telegram offset PZD receive / IF diag offs recv			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		

r8875[0...3]	IF2 diagnostics telegram offset PZD receive / IF diag offs recv		
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4		
Note:	IF2: Interface 2 Value range: 0 - 242: Byte offset 255: Not assigned		

r8875[0...19]	IF2 diagnostics telegram offset PZD receive / IF diag offs recv		
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20		
Note:	IF2: Interface 2 Value range: 0 - 242: Byte offset 255: Not assigned		

r8875[0...4]	IF2 diagnostics telegram offset PZD receive / IF diag offs recv		
TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5		

r8875[0...31]	IF2 diagnostics telegram offset PZD receive / IF diag offs recv		
VECTOR, VECTOR_AC, VECTOR_L_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the receive telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25 [25] = PZD 26 [26] = PZD 27 [27] = PZD 28 [28] = PZD 29 [29] = PZD 30 [30] = PZD 31 [31] = PZD 32		
Note:	IF2: Interface 2 Value range: 0 - 242: Byte offset 255: Not assigned		

r8876[0...9]	IF2 diagnostics telegram offset PZD send / IF2 diag offs send		
A_INF, B_INF, R_INF, S_INF	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the send telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10		

r8876[0...24]	IF2 diagnostics telegram offset PZD send / IF2 diag offs send		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the send telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25		

r8876[0...11] IF2 diagnostics telegram offset PZD send / IF2 diag offs send			
ENC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the send telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12		
Note:	IF2: Interface 2 Value range: 0 - 242: Byte offset 255: Not assigned		

r8876[0...27] IF2 diagnostics telegram offset PZD send / IF2 diag offs send			
HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the byte offset of the PZD in the send telegram.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8 [8] = PZD 9 [9] = PZD 10 [10] = PZD 11 [11] = PZD 12 [12] = PZD 13 [13] = PZD 14 [14] = PZD 15 [15] = PZD 16 [16] = PZD 17 [17] = PZD 18 [18] = PZD 19 [19] = PZD 20 [20] = PZD 21 [21] = PZD 22 [22] = PZD 23 [23] = PZD 24 [24] = PZD 25		

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Note:
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 IF2: Interface 2
 Value range:
 0 - 242: Byte offset
 255: Not assigned

r8876[0...4] IF2 diagnostics telegram offset PZD send / IF2 diag offs send

TB30, TM120, TM150, TM15DI_DO, TM31	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the byte offset of the PZD in the send telegram.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5

r8876[0...31] IF2 diagnostics telegram offset PZD send / IF2 diag offs send

VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the byte offset of the PZD in the send telegram.

Index:
 [0] = PZD 1
 [1] = PZD 2
 [2] = PZD 3
 [3] = PZD 4
 [4] = PZD 5
 [5] = PZD 6
 [6] = PZD 7
 [7] = PZD 8
 [8] = PZD 9
 [9] = PZD 10
 [10] = PZD 11
 [11] = PZD 12
 [12] = PZD 13
 [13] = PZD 14
 [14] = PZD 15
 [15] = PZD 16
 [16] = PZD 17
 [17] = PZD 18
 [18] = PZD 19
 [19] = PZD 20
 [20] = PZD 21
 [21] = PZD 22
 [22] = PZD 23
 [23] = PZD 24
 [24] = PZD 25
 [25] = PZD 26
 [26] = PZD 27
 [27] = PZD 28
 [28] = PZD 29

[29] = PZD 30
 [30] = PZD 31
 [31] = PZD 32

Note: IF2: Interface 2
 Value range:
 0 - 242: Byte offset
 255: Not assigned

p8880[0...15] BI: IF2 binector-connector converter status word 1 / Bin/con ZSW1

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2489 Unit selection: - Expert list: 1 Factory setting 0
---	---	---	--

Description: Selects bits to be sent via interface 2.
 The individual bits are combined to form status word 1.

Index: [0] = Bit 0
 [1] = Bit 1
 [2] = Bit 2
 [3] = Bit 3
 [4] = Bit 4
 [5] = Bit 5
 [6] = Bit 6
 [7] = Bit 7
 [8] = Bit 8
 [9] = Bit 9
 [10] = Bit 10
 [11] = Bit 11
 [12] = Bit 12
 [13] = Bit 13
 [14] = Bit 14
 [15] = Bit 15

Dependency: Refer to: p8888, r8889

p8881[0...15] BI: IF2 binector-connector converter status word 2 / Bin/con ZSW2

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Binary P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2489 Unit selection: - Expert list: 1 Factory setting 0
---	---	---	--

Description: Selects bits to be sent via interface 2.
 The individual bits are combined to form status word 2.

Index: [0] = Bit 0
 [1] = Bit 1
 [2] = Bit 2
 [3] = Bit 3

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[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency: Refer to: p8888, r8889

p8882[0...15]

BI: IF2 binector-connector converter status word 3 / Bin/con ZSW3

A_INF, B_INF,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T

Calculated: -

Access level: 3

Data type: Unsigned32 / Binary

Dyn. index: -

Func. diagram: 2489

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

0

Description:

Selects bits to be sent via interface 2.

The individual bits are combined to form free status word 3.

Index:

[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency:

Refer to: p8888, r8889

p8883[0...15]**BI: IF2 binector-connector converter status word 4 / Bin/con ZSW4**

A_INF, B_INF,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T
Data type: Unsigned32 / Binary
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2489
Unit selection: -
Expert list: 1
Factory setting
0

Description:

Selects bits to be sent via interface 2.
The individual bits are combined to form free status word 4.

Index:

[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11
[12] = Bit 12
[13] = Bit 13
[14] = Bit 14
[15] = Bit 15

Dependency:

Refer to: p8888, r8889

p8884[0...15]**BI: IF2 binector-connector converter status word 5 / Bin/con ZSW5**

A_INF, B_INF,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T
Data type: Unsigned32 / Binary
P-Group: Communications
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2489
Unit selection: -
Expert list: 1
Factory setting
0

Description:

Selects bits to be sent via interface 2.
The individual bits are combined to form free status word 5.

Index:

[0] = Bit 0
[1] = Bit 1
[2] = Bit 2
[3] = Bit 3
[4] = Bit 4
[5] = Bit 5
[6] = Bit 6
[7] = Bit 7
[8] = Bit 8
[9] = Bit 9
[10] = Bit 10
[11] = Bit 11

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[12] = Bit 12

[13] = Bit 13

[14] = Bit 14

[15] = Bit 15

Dependency: Refer to: p8888, r8889

p8888[0...4]

IF2 invert binector-connector converter status word / Bin/con ZSW inv

A_INF, B_INF,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T

Data type: Unsigned16

P-Group: Communications

Not for motor type: -

Min

-

Calculated: -

Dyn. index: -

Units group: -

Scaling: -

Max

-

Access level: 3

Func. diagram: 2489

Unit selection: -

Expert list: 1

Factory setting

0000 0000 0000 0000 bin

Description:

Setting to invert the individual binector inputs of the binector connector converter.

Index:

[0] = Status word 1

[1] = Status word 2

[2] = Free status word 3

[3] = Free status word 4

[4] = Free status word 5

Bit field:

Bit Signal name

00 Bit 0

01 Bit 1

02 Bit 2

03 Bit 3

04 Bit 4

05 Bit 5

06 Bit 6

07 Bit 7

08 Bit 8

09 Bit 9

10 Bit 10

11 Bit 11

12 Bit 12

13 Bit 13

14 Bit 14

15 Bit 15

1 signal

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

Inverted

0 signal

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

Not inverted

FP

-

-

-

-

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-

Dependency: Refer to: p8880, p8881, p8882, p8883, p8884, r8889

r8889[0...4] CO: IF2 send binector-connector converter status word / Bin/con ZSW send

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
---	---	---	---

Description: Connector output to interconnect the status words to a PZD send word.

Index:
[0] = Status word 1
[1] = Status word 2
[2] = Free status word 3
[3] = Free status word 4
[4] = Free status word 5

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p8851, p8880, p8881, p8882, p8883, p8884, p8888

Note: r8889 together with p8880 to p8884 forms five binector-connector converters.

r8890.0...15 BO: IF2 PZD1 receive bit-serial / IF2 PZD1 recv bitw

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2485, 2491, 9204, 9206 Unit selection: - Expert list: 1 Factory setting -
--	---	---	---

Description: Binector output for bit-serial interconnection of PZD1 (normally control word 1) received via interface 2.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-

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04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: r8850

Note: IF2: Interface 2

r8891.0...15

BO: IF2 PZD2 receive bit-serial / IF2 PZD2 recv bitw

A_INF, B_INF,
CU_S_AC_DP,
CU_S_AC_PN,
CU_S120_DP,
CU_S120_PN,
CU_S150_DP,
CU_S150_PN, ENC,
HLA, R_INF, S_INF,
SERVO, SERVO_AC,
SERVO_I_AC, TB30,
TM120, TM150,
TM15DI_DO, TM31,
TM41, VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned16

Dyn. index: -

Func. diagram: 2485, 2491,
9204, 9206

P-Group: Communications

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Binector output for bit-serial interconnection of PZD2 received via interface 2.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Bit 0	ON	OFF	-
01	Bit 1	ON	OFF	-
02	Bit 2	ON	OFF	-
03	Bit 3	ON	OFF	-
04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: r8850

Note: IF2: Interface 2

r8892.0...15		BO: IF2 PZD3 receive bit-serial / IF2 PZD3 rcv bitw			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2485, 9204, 9206		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Binector output for bit-serial interconnection of PZD3 received via interface 2.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-
Dependency:	Refer to: r8850				
Note:	IF2: Interface 2				

r8893.0...15		BO: IF2 PZD4 receive bit-serial / IF2 PZD4 rcv bitw			
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2485, 9204, 9206		
	P-Group: Communications	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Binector output for bit-serial interconnection of PZD4 (normally control word 2) received via interface 2.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-

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13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: r8850

Note: IF2: Interface 2

r8894.0...15 **BO: IF2 connector-binector converter binector output / Con/bin outp**

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 2485, 2491 Unit selection: - Expert list: 1 Factory setting
---	--	--	---

Description: Binector output for bit-serial interconnection of a PZD word received via interface 2.
The PZD is selected via p8899[0].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-
	04	Bit 4	ON	OFF	-
	05	Bit 5	ON	OFF	-
	06	Bit 6	ON	OFF	-
	07	Bit 7	ON	OFF	-
	08	Bit 8	ON	OFF	-
	09	Bit 9	ON	OFF	-
	10	Bit 10	ON	OFF	-
	11	Bit 11	ON	OFF	-
	12	Bit 12	ON	OFF	-
	13	Bit 13	ON	OFF	-
	14	Bit 14	ON	OFF	-
	15	Bit 15	ON	OFF	-

Dependency: Refer to: p8899

r8895.0...15 **BO: IF2 connector-binector converter binector output / Con/bin outp**

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Communications Not for motor type: - Min	Calculated: - Dyn. index: - Units group: - Scaling: - Max	Access level: 3 Func. diagram: 2485, 2491 Unit selection: - Expert list: 1 Factory setting
---	--	--	---

Description: Binector output for bit-serial interconnection of a PZD word received via interface 2.
The PZD is selected via p8899[1].

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	ON	OFF	-
	01	Bit 1	ON	OFF	-
	02	Bit 2	ON	OFF	-
	03	Bit 3	ON	OFF	-

04	Bit 4	ON	OFF	-
05	Bit 5	ON	OFF	-
06	Bit 6	ON	OFF	-
07	Bit 7	ON	OFF	-
08	Bit 8	ON	OFF	-
09	Bit 9	ON	OFF	-
10	Bit 10	ON	OFF	-
11	Bit 11	ON	OFF	-
12	Bit 12	ON	OFF	-
13	Bit 13	ON	OFF	-
14	Bit 14	ON	OFF	-
15	Bit 15	ON	OFF	-

Dependency: Refer to: p8898, p8899

p8898[0...1] IF2 invert connector-binector converter binector output / Con/bin outp inv

A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2485, 2491 Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin
---	--	---	--

Description: Setting to invert the individual binector outputs of the connector-binector converter.
Using p8898[0], the signals of CI: p8899[0] are influenced.
Using p8898[1], the signals of CI: p8899[1] are influenced.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Bit 0	Inverted	Not inverted	-
	01	Bit 1	Inverted	Not inverted	-
	02	Bit 2	Inverted	Not inverted	-
	03	Bit 3	Inverted	Not inverted	-
	04	Bit 4	Inverted	Not inverted	-
	05	Bit 5	Inverted	Not inverted	-
	06	Bit 6	Inverted	Not inverted	-
	07	Bit 7	Inverted	Not inverted	-
	08	Bit 8	Inverted	Not inverted	-
	09	Bit 9	Inverted	Not inverted	-
	10	Bit 10	Inverted	Not inverted	-
	11	Bit 11	Inverted	Not inverted	-
	12	Bit 12	Inverted	Not inverted	-
	13	Bit 13	Inverted	Not inverted	-
	14	Bit 14	Inverted	Not inverted	-
	15	Bit 15	Inverted	Not inverted	-

Dependency: Refer to: r8894, r8895, p8899

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p8899[0...1]	CI: IF2 connector-binector converter signal source / Con/bin S_src		
A_INF, B_INF, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 / Integer16 P-Group: Communications Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2485, 2491 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the signal source for the connector-binector converter. A PZD receive word can be selected as signal source. The signals are available to be serially passed-on (interconnection).		
Dependency:	Refer to: r8850, r8894, r8895, p8898		
Note:	From the signal source set via the connector input, the corresponding lower 16 bits are converted. p8899[0...1] together with r8894.0...15 and r8895.0...15 forms two connector-binector converters: Connector input p8899[0] to binector output in r8894.0...15 Connector input p8899[1] to binector output in r8895.0...15		
p8900[0...239]	IE Name of Station / IE Name Stat		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the station name for the Industrial Ethernet interface (X127) on the Control Unit. The active station name is displayed in r8910.		
Dependency:	Refer to: p8905, r8910		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. The interface configuration (p8900 and following) is activated with p8905 = 1. The parameter is not influenced by setting the factory setting. IE: Industrial Ethernet		
p8901[0...3]	IE IP Address of Station / IE IP of Stat		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the IP address for the Industrial Ethernet interface (X127) on the Control Unit. The active IP address is displayed in r8911.		
Dependency:	Refer to: p8905, r8911		
Note:	The interface configuration (p8900 and following) is activated with p8905 = 1. The parameter is not influenced by setting the factory setting.		

p8902[0...3]	IE Default Gateway of Station / IE Def Gateway		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the default gateway for the Industrial Ethernet interface (X127) on the Control Unit. The active default gateway is displayed in r8912.		
Dependency:	Refer to: p8905, r8912		
Note:	The interface configuration (p8900 and following) is activated with p8905 = 1. The parameter is not influenced by setting the factory setting.		
p8903[0...3]	IE Subnet Mask of Station / IE Subnet Mask		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the subnet mask for the Industrial Ethernet interface (X127) on the Control Unit. The active subnet mask is displayed in r8913.		
Dependency:	Refer to: p8905, r8913		
Note:	The interface configuration (p8900 and following) is activated with p8905 = 1. The parameter is not influenced by setting the factory setting.		
p8904	IE DHCP mode / IE DHCP mode		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the DHCP mode for the Industrial Ethernet interface (X127) on the Control Unit.		
Note:	The interface configuration (p8900 and following) is activated with p8905. The active DHCP mode is displayed in parameter r8914. The parameter is not influenced by setting the factory setting. If value = 0: DHCP deactivated. If value = 1: Reserved. If value = 2: DHCP activated. The MAC address of this interface is used for client identification. If value = 3: DHCP activated. The station name of this interface is used for client identification.		

p8905	IE Interface configuration / IE IF config		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to activate the interface configuration for the Industrial Ethernet interface (X127) on the Control Unit. p8905 is automatically set to 0 at the end of an operation.		
Value:	0: No function 1: Activate configuration 2: Activate and save configuration 3: Delete configuration		
Dependency:	Refer to: p8900, p8901, p8902, p8903		
Note:	Re p8905 = 1: The interface configuration (p8900 and following) is activated. Re p8905 = 2: The interface configuration (p8900 and following) is activated and saved to non-volatile memory. Re p8905 = 3: The interface configuration is reset to the factory setting at all points. The factory settings for the interface configuration are loaded on activation (p8905 = 1) or at the next POWER ON.		

p8908	Activate FTP / Act FTP		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activation of the FTP server. Permits the FTP access to the /INSTALL/SINAMICS directory of the memory card.		
Value:	0: No 1: Yes		
Note:	Activation of the FTP server becomes effective immediately. Deactivation only becomes effective after POWER ON of the Control Unit. Before commissioning the system for the first time, the FTP server is activated independent of the parameter setting.		

r8909	PN device ID / PN device ID		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the PROFINET Device ID. Every SINAMICS device type has its own PROFINET Device ID and its own PROFINET GSD.		
Note:	List of the SINAMICS Device IDs: 0501 hex: S120/S150 0504 hex: G130/G150 050A hex: DC MASTER 050C hex: MV 050F hex: G120P 0510 hex: G120C		

0511 hex: G120 CU240E-2
 0512 hex: G120D
 0513 hex: G120 CU250S-2 Vector
 0514 hex: G110M

r8910[0...239]	IE Name of Station active / IE Name Stat act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the active station name for the Industrial Ethernet interface (X127) on the Control Unit.

r8911[0...3]	IE IP Address of Station active / IE IP of Stat act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-

Description: Displays the active IP address for the Industrial Ethernet interface (X127) on the Control Unit.

r8912[0...3]	IE Default Gateway of Station active / IE Def Gateway act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-

Description: Displays the active default gateway for the Industrial Ethernet interface (X127) on the Control Unit.

r8913[0...3]	IE Subnet Mask of Station active / IE Subnet Mask act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-

Description: Displays the active subnet mask for the Industrial Ethernet interface (X127) on the Control Unit.

r8914	IE DHCP mode of station active / IE DHCP mode act		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-

Description: Displays the active DHCP mode for the Industrial Ethernet interface (X127) on the Control Unit.

Note: If value = 0:
DHCP deactivated.

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2.2 List of parameters

If value = 2:

DHCP activated. The MAC address of this interface is used for client identification.

If value = 3:

DHCP activated. The station name of this interface is used for client identification.

r8915[0...5]	IE MAC Address of Station / IE MAC of Station		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00FF hex	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the MAC address for the Industrial Ethernet interface (X127) on the Control Unit.		
p8920[0...239]	PN Name of Station / PN Name Stat		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the station name for the onboard PROFINET interface on the Control Unit. The active station name is displayed in r8930.		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. The interface configuration (p8920 and following) is activated with p8925. The parameter is not influenced by setting the factory setting. PN: PROFINET		
p8921[0...3]	PN IP address of station / PN IP of stat		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the IP address for the onboard PROFINET interface on the Control Unit. The active IP address is displayed in r8931.		
Note:	The interface configuration (p8920 and following) is activated with p8925. The parameter is not influenced by setting the factory setting.		
p8922[0...3]	PN Default Gateway of Station / PN Def Gateway		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the default gateway for the onboard PROFINET interface on the Control Unit. The active default gateway is displayed in r8932.		
Note:	The interface configuration (p8920 and following) is activated with p8925. The parameter is not influenced by setting the factory setting.		

p8923[0...3]	PN Subnet Mask of Station / PN Subnet Mask		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the subnet mask for the onboard PROFINET interface on the Control Unit. The active subnet mask is displayed in r8933.		
Note:	The interface configuration (p8920 and following) is activated with p8925. The parameter is not influenced by setting the factory setting.		
p8924	PN DHCP Mode / PN DHCP Mode		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the DHCP mode for the onboard PROFINET interface on the Control Unit. The active DHCP mode is displayed in r8934.		
Notice:	When the DHCP mode is active (p8924 > 0), then PROFINET communication via this interface is no longer possible! However, the interface can be used by the STARTER/SCOUT commissioning tool.		
Note:	The interface configuration (p8920 and following) is activated with p8925. The active DHCP mode is displayed in parameter r8934. The parameter is not influenced by setting the factory setting. If value = 0: DHCP deactivated. If value = 1: Reserved. If value = 2: DHCP activated. The MAC address of this interface is used for client identification. If value = 3: DHCP activated. The station name of this interface is used for client identification.		
p8925	PN interface configuration / PN IF config		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting to activate the interface configuration for the onboard PROFINET interface on the Control Unit. p8925 is automatically set to 0 at the end of the operation.		
Value:	0: No function 1: Activate configuration 2: Activate and save configuration 3: Delete configuration		
Notice:	When the DHCP mode is active (p8924 > 0), then PROFINET communication via this interface is no longer possible! However, the interface can be used by the STARTER/SCOUT commissioning tool.		

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2.2 List of parameters

Note: Re p8925 = 1:
The interface configuration (p8920 and following) is activated.
Re p8925 = 2:
The interface configuration (p8920 and following) is activated and saved to non-volatile memory.
Re p8925 = 3:
Restores all memory locations for the interface configuration to the factory settings.
The factory settings for the interface configuration are loaded on activation (p8925 = 1) or at the next POWER ON.

p8929	PN remote controller number / PN rem ctrl num		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: C1(1)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	2	1
Description:	Sets the number of remote controllers expected for PROFINET onboard. The "Shared Device" functionality is activated with a value = 2. The drive is being accessed by two PROFINET controllers simultaneously: - automation controller (SIMOTION or SIMATIC A-CPU). - safety controller (SIMATIC F-CPU).		
Value:	1: Automation or Safety 2: Automation and Safety		
Notice:	The F CPU may only use PROFIsafe telegrams.		
Note:	A change only becomes effective after POWER ON, reset or download.		

r8930[0...239]	PN Name of Station active / PN Name Stat act		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the active station name for the onboard PROFINET interface on the Control Unit.		

r8931[0...3]	PN IP Address of Station active / PN IP of Stat act		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-
Description:	Displays the active IP address for the onboard PROFINET interface on the Control Unit.		

r8932[0...3]	PN Default Gateway of Station active / PN Def Gateway act		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-
Description:	Displays the active default gateway for the onboard PROFINET interface on the Control Unit.		

r8933[0...3]	PN Subnet Mask of Station active / PN Subnet Mask act		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-
Description:	Displays the active subnet mask for the onboard PROFINET interface on the Control Unit.		
r8934	PN DHCP Mode active / PN DHCP Mode act		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	-
Description:	Displays the active DHCP mode for the onboard PROFINET interface on the Control Unit.		
Notice:	When the DHCP mode is active (parameter value greater than 0), PROFINET communication via this interface is no longer possible! However, the interface can be used for commissioning tool such as STARTER or SCOUT.		
Note:	If value = 0: DHCP deactivated. If value = 2: DHCP activated. The MAC address of this interface is used for client identification. If value = 3: DHCP activated. The station name of this interface is used for client identification.		
r8935[0...5]	PN MAC Address of Station / PN MAC of Station		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00FF hex	-
Description:	Displays the MAC address for the onboard PROFINET interface on the Control Unit.		
r8936[0...1]	PN state cyclic connections / PN stat cyc conn		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	13	-
Description:	Displays the state of the cyclic PROFINET connections. For two connections (Shared Device) the display in the index depends on the sequence in which the connections are established.		
Value:	0: Interrupted 1: Not connected 2: Connection starts to be established 3: Module information expected 4: Module information received 5: Module address expected 6: Module address received 7: Parameterization data expected 8: Parameterization data received		

2 Parameters

2.2 List of parameters

- 9: Evaluate parameterization data
- 10: Connection being established completion expected
- 11: Configured controller RUN expected
- 12: Configured controller STOP
- 13: Configured controller RUN

Dependency:

Refer to: p8929

Note:

If value = 10:

If the connection remains in this state, then when using PROFINET IRT the following can apply:

- topology error (incorrect port assignment).
- synchronization missing.

r8937[0...5]**PN diagnostics / PN diag**

CU_S_AC_PN,
CU_S120_PN,
CU_S150_PN

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Display to diagnose the cyclic PROFINET connections.

Index:

- [0] = Number of cyclic connections
- [1] = Number of send subslots of all connections
- [2] = Number of send net data (bytes) of all connections
- [3] = Number of receive subslots of all connections
- [4] = Number of receive net data (bytes) of all connections
- [5] = Connection type (RT, IRT)

Dependency:

Refer to: p8929

Note:

Re index 5:

Bit 0 = 1: there is at least one RT connection.

Bit 1 = 1: there is an IRT connection.

r8939**PN DAP ID / PN DAP ID**

CU_S_AC_PN,
CU_S120_PN,
CU_S150_PN

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: -

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the PROFINET Device Access Point ID (DAP ID) for the onboard PROFINET interface.

The combination of device ID (r8909) and DAP ID uniquely identifies a PROFINET access point.

Note:

List of the SINAMICS DAP IDs:

20007 hex: CBE20 V4.5

20008 hex: CBE20 V4.6

20107 hex: CU310-2 PN V4.5

20108 hex: CU310-2 PN V4.6

20307 hex: CU320-2 PN V4.5

20308 hex: CU320-2 PN V4.6

20407 hex: CU230P-2 PN /CU240x-2 PN V4.5

20408 hex: CU230P-2 PN /CU240x-2 PN /CU250S-2 PN /G110M PN V4.6

20507 hex: CU250D-2 PN V4.5

20508 hex: CU250D-2 PN V4.6

p8940[0...239]	CBE2x Name of Station / CBE2x Name Stat		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Sets the station name for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Dependency:	Refer to: p8941, p8942, p8943, p8944, p8945		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. The interface configuration (p8940 and following) is activated with p8945. The parameter is not influenced by setting the factory setting.		
p8941[0...3]	CBE2x IP Address of Station / CBE2x IP of Stat		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the IP address for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Dependency:	Refer to: p8940, p8942, p8943, p8944, p8945		
Note:	The interface configuration (p8940 and following) is activated with p8945. The parameter is not influenced by setting the factory setting.		
p8942[0...3]	CBE2x Default Gateway of Station / CBE2x Def Gateway		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the standard gateway for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Dependency:	Refer to: p8940, p8941, p8943, p8944, p8945		
Note:	The interface configuration (p8940 and following) is activated with p8945. The parameter is not influenced by setting the factory setting.		

p8943[0...3]	CBE2x Subnet Mask of Station / CBE2x Subnet Mask		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the subnet mask for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Dependency:	Refer to: p8940, p8941, p8942, p8944, p8945		
Note:	The interface configuration (p8940 and following) is activated with p8945. The parameter is not influenced by setting the factory setting.		

p8944	CBE2x DHCP Mode / CBE2x DHCP Mode		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the DHCP mode for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Dependency:	Refer to: p8940, p8941, p8942, p8943, p8945		
Notice:	When the DHCP mode is active (p8944 > 0), then PROFINET communication via this interface is no longer possible! However, the interface can be used by the STARTER/SCOUT commissioning tool.		
Note:	The active DHCP mode is displayed in parameter r8954. The interface configuration (p8940 and following) is activated with p8945. The parameter is not influenced by setting the factory setting. If value = 0: DHCP deactivated. If value = 1: Reserved. If value = 2: DHCP activated. The MAC address of this interface is used for client identification. If value = 3: DHCP activated. The station name of this interface is used for client identification.		

p8945		CBE2x interface configuration / CBE2x int config		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the activation of the interface configuration for the Communication Board Ethernet 20/25 (CBE20/CBE25). p8945 is automatically set to 0 at the end of an operation.			
Value:	0: No function 2: Save and activate configuration 3: Delete configuration			
Dependency:	Refer to: p8940, p8941, p8942, p8943, p8944			
Notice:	When the DHCP mode is active (p8944 > 0), then PROFINET communication via this interface is no longer possible! However, the interface can be used by the STARTER/SCOUT commissioning tool.			
Note:	For CBE20, the parameter is only valid for firmware version "PROFINET Device" (p8835 = 1) or "Ethernet/IP" (p8835 = 4). Otherwise, it is locked. This restriction is not applicable for the CBE25. Re p8945 = 2: The interface configuration (p8940 and following) is saved and activated after the next POWER ON. Re p8945 = 3: The factory setting of the interface configuration is loaded after the next POWER ON.			
r8950[0...239]		CBE2x Name of Station active / CBE2x Name act		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the active station name for the Communication Board Ethernet 20/25 (CBE20/CBE25).			
r8951[0...3]		CBE2x IP Address of Station active / CBE2x IP act		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the active IP address for the Communication Board Ethernet 20/25 (CBE20/CBE25).			

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r8952[0...3]	CBE2x Default Gateway of Station active / CBE2x def GW act		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the active standard gateway for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
r8953[0...3]	CBE2x Subnet Mask of Station active / CBE2x Sub Mask act		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the active subnet mask for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
r8954	CBE2x DHCP Mode active / CBE2x DHCP act		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the active DHCP mode for the Communication Board Ethernet 20/25 (CBE20/CBE25).		
Notice:	When the DHCP mode is active (parameter value greater than 0), PROFINET communication via this interface is no longer possible! However, the interface can be used by the STARTER/SCOUT commissioning tool.		
Note:	If value = 0: DHCP deactivated. If value = 2: DHCP activated. The MAC address of this interface is used for client identification. If value = 3: DHCP activated. The station name of this interface is used for client identification.		

r8955[0...5]	CBE2x MAC Address of Station / CBE2x MAC Addr		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00FF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the MAC address for the Communication Board Ethernet 20/25 (CBE20/CBE25).

r8956[0...1]	CBE25 cyclic connection state / CBE25 cyc conn st		
CU_S120_DP (PROFINET CBE25), CU_S120_PN (PROFINET CBE25), CU_S150_DP (PROFINET CBE25), CU_S150_PN (PROFINET CBE25)	Can be changed: - Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 13	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the state of the cyclic PROFINET connections via the Communication Board Ethernet 25 (CBE25).

Value:

- 0: Interrupted
- 1: Not connected
- 2: Connection starts to be established
- 3: Module information expected
- 4: Module information received
- 5: Module address expected
- 6: Module address received
- 7: Parameterization data expected
- 8: Parameterization data received
- 9: Evaluate parameterization data
- 10: Connection being established completion expected
- 11: Configured controller RUN expected
- 12: Configured controller STOP
- 13: Configured controller RUN

Note: If value = 10:
If the connection remains in this state, then when using PROFINET IRT the following can apply:

- topology error (incorrect port assignment).
- synchronization missing.

r8957[0...5]	CBE25 diagnostics / CBE25 diagn		
CU_S120_DP (PROFINET CBE25), CU_S120_PN (PROFINET CBE25), CU_S150_DP (PROFINET CBE25), CU_S150_PN (PROFINET CBE25)	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Display to diagnose the cyclic PROFINET connections via the Communication Board Ethernet 25 (CBE25).

Index:

- [0] = Number of cyclic connections
- [1] = Number of send subslots of all connections
- [2] = Number of send net data (bytes) of all connections
- [3] = Number of receive subslots of all connections
- [4] = Number of receive net data (bytes) of all connections
- [5] = Connection type (RT, IRT)

Dependency: Refer to: p8829

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Note: Re index 5:
Bit 0 = 1: there is at least one RT connection.
Bit 1 = 1: there is an IRT connection.

r8959	CBE2x DAP ID / CBE2x DAP ID		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the DAP ID for PROFINET via the Communication Board Ethernet 20/25 (CBE20/CBE25).
The combination of device ID (r8909) and DAP ID (r8959) uniquely identifies a PROFINET access point.

Note: DAP ID: Device Access Point ID
DAP ID = 20007 hex: SINAMICS CBE20 V4.5
DAP ID = 20008 hex: SINAMICS CBE20 V4.6
DAP ID = 20009 hex: SINAMICS CBE20 V4.7
DAP ID = 20209 hex: SINAMICS CBE25 V4.7

r8960[0...2]	PN subslot controller assignment / PN subslot assign		
A_INF, B_INF, CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the controller assignment of a PROFINET subslot on the actual drive object.

Index: [0] = Subslot 2 PROFIsafe
[1] = Subslot 3 PZD telegram
[2] = Subslot 4 PZD supplementary data

Dependency: Refer to: r8961, r8962

Note: Example:
If the parameter contains the value 2 in index [1], then this means that subslot 3 is assigned to controller 2.

r8961[0...3]	PN IP Address Remote Controller 1 / IP Addr Rem Ctrl1		
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the IP address of the first PROFINET controller connected with the device via PN onboard.

r8962[0...3]		PN IP Address Remote Controller 2 / IP Addr Rem Ctrl2	
CU_S_AC_PN, CU_S120_PN, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the IP address of the second PROFINET controller connected with the device via PN onboard.		
p8969		PROFIsafe wait for clock synchronization / PS wait sync	
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Setting for the behavior of a PROFIsafe communication connection depending on another isochronous communication connection.		
Value:	0: No 1: Yes		
Recommend.:	A value of 1 is recommended, if problems are encountered with the PROFIsafe connection when synchronizing.		
Note:	If value = 1: A PROFIsafe connection is only accepted if an isochronous connection exists. Relevant, if PROFIsafe and isochronous operation are configured via various communication connections (e.g. PROFINET Shared Device).		

r8970[0...2]	CBE2x subplot controller assignment / CBE2x subplot		
A_INF (PROFINET CBE20), B_INF (PROFINET CBE20), CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25), ENC (PROFINET CBE20), R_INF (PROFINET CBE20), S_INF (PROFINET CBE20), SERVO (PROFINET CBE20), SERVO_AC (PROFINET CBE20), SERVO_I_AC (PROFINET CBE20), TB30 (PROFINET CBE20), TM120 (PROFINET CBE20), TM15 (PROFINET CBE20), TM150 (PROFINET CBE20), TM15DI_DO (PROFINET CBE20), TM17 (PROFINET CBE20), TM31 (PROFINET CBE20), TM41 (PROFINET CBE20), VECTOR (PROFINET CBE20), VECTOR_AC (PROFINET CBE20), VECTOR_I_AC (PROFINET CBE20)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the controller assignment of a PROFINET subplot on the actual drive object.		
Index:	[0] = Subslot 2 PROFIsafe [1] = Subslot 3 PZD telegram [2] = Subslot 4 PZD supplementary data		
Dependency:	Refer to: r8971, r8972		
Note:	Example: If the parameter contains the value 2 in index [1], then this means that subplot 3 is assigned to controller 2.		

r8971[0...3]	CBE2x IP Address Remote Controller 1 / CBE2x IP Rem Ctrl1		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the IP address of the first PROFINET controller connected with the device via CBE20/CBE25.

r8972[0...3]	CBE2x IP Address Remote Controller 2 / CBE2x IP Rem Ctrl2		
CU_S120_DP (PROFINET CBE20, PROFINET CBE25), CU_S120_PN (PROFINET CBE20, PROFINET CBE25), CU_S150_DP (PROFINET CBE20, PROFINET CBE25), CU_S150_PN (PROFINET CBE20, PROFINET CBE25)	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the IP address of the second PROFINET controller connected with the device via CBE20/CBE25.

p8986	Web server configuration / Web serv config		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0101 bin

Description: Setting to activate and configure the "Web server" function in the drive.
It is possible to access the web server via the integrated Ethernet and PROFINET interfaces of the drive. The addressing is realized via the set IP address.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Activating	Yes	No	-
	01	Only permit access via https	Yes	No	-
	02	Enable "SINAMICS" user	Yes	No	-
	03	Enable "Administrator" user	Yes	No	-

p8987[0...1]	Web server port assignment / WebServ PortAssign		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned16 P-Group: - Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 32767	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 80 [1] 443

Description: This parameter allows the port setting for the web server to be changed.

Index: [0] = Port for standard transfer (http)
[1] = Port for secure transfer (https)

p9206[0...2]		Topology direct access / Topo access		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Data setting to read topology properties. The result is displayed depending on the property in r9207 or r9208. Re index 0: 0: actual topology, 1: target topology Re index 1: Sets the component number of the component involved. Re index 2: 7: Name (r9208) 8: Component type (r9207) 9: Number of DRIVE-CLiQ connections (r9207) 11: Manufacturer (upper byte) and version (lower byte) (r9207) 12: Serial number (r9208) 13: Index (r9207) 15: Comparison level (r9207) 23: Order number (r9207) 24: Hardware serial number (r9208) 25: Collective order number (r9207) 28: Firmware version (r9207) 29: EEPROM version (r9207) 30: Hardware version (r9207) 1000: Name of DRIVE-CLiQ connection 0 (r9208) 1001: Name of DRIVE-CLiQ connection 1 (r9208) ... 1015: Name of DRIVE-CLiQ connection 15 (r9208)			
Index:	[0] = Actual topology/target topology [1] = Component number [2] = Identifier/property			
Dependency:	Refer to: r9207, r9208			

r9207		Topology direct access integer value / Topo access int		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the value for the property set in p9206. A value is only displayed for integer type properties.			
Dependency:	Refer to: p9206, r9208			

r9208[0...50]	Topology direct access string / Topo access string		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the value for the property set in p9206. A value is only displayed for string type properties.		
Dependency:	Refer to: p9206, r9207		
Note:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.		
p9210	Flashing component number / Flash comp_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 499	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component number for a component to get its status LED to flash.		
Dependency:	Refer to: p9211		
p9211	Flash function / Flash fct.		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: Topology Not for motor type: - Min -1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -1
Description:	Sets the function for the component selected in p9210. After initiating a function, the parameter is automatically reset again. Example: - Set the component number (p9210). - Select the "flashing on" function (set p9211 = 1).		
Value:	-1: Select function 0: Flashing off 1: Flashing on		
Dependency:	Refer to: p9210		
Notice:	If a task cannot be executed (e.g. the component number in p9210 does not exist), the following applies: - There is no negative feedback signal. - The value is reset anyway.		

r9220		Statistic number of entries / Statistic size		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Supplies the number of entries in p9222.			
Dependency:	In p9221, the component Id is set whose statistic entries are to be displayed. Refer to: p9221			

p9221		Statistic components Id / Statistic compld		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00FF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0002 hex	
Description:	Selects the component Id whose statistics are to be displayed in p9222.			

r9222[0...n]		Statistic Drive-CLiQ acyclic communication / Statistic		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: r9220 Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Represents the statistic of acyclic Drive-CLiQ communication.			
	The component is preset in p9221.			
	The entry comprises the following elements:			
	Index 0: Parameter Id			
	Index 1: Number of messages sent.			
	Index 2: Minimum time of all acyclic requests referred to the parameter Id (index 0).			
	Index 3: Maximum time of all acyclic requests referred to the parameter Id (index 0).			
	Index 4: Average of all acyclic requests referred to the parameter Id (index 0).			
	The time unit is 10us.			
Dependency:	The number of statistic entries is displayed in p9220. In p9221, the component Id can be set whose statistic is to be displayed. Refer to: r9220, p9221			
Note:	As a statistic entry comprises 5 data, when calling the entries via the terminal, a size that represents a multiple of 5 must be specified.			
	Example: the 2nd entry must be called:			
	rdp 1 9222 5 5			
	or			
	rdpa 1 9222 5 5.			

p9300		SI Motion monitoring clock cycle (Motor Module) / SI Mtn clock MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	500.00 [µs]	25000.00 [µs]	12000.00 [µs]	
Description:	Sets the monitoring clock cycle for safe motion monitoring.			
Dependency:	Refer to: p9500, p9511			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	The monitoring clock cycle must be a multiple of the actual value sensing clock cycle in p9311 or of the DP clock cycle. A change only becomes effective after a POWER ON.			

p9301		SI Motion enable safety functions (Motor Module) / SI Mtn enable MM			
HLA, SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the enable signals for the safe motion monitoring.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Enable SOS/SLS	Enable	Inhibit	-
	01	Enable SLP	Enable	Inhibit	-
	02	Enable absolute position	Enable	Inhibit	-
	03	Enable actual value synchronization	Enable	Inhibit	-
	16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
	17	Enable SDI	Enable	Inhibit	2824
	24	Enable transfer SLS limit value via PROFIsafe	Enable	Inhibit	-
	25	Enable transfer safe position via PROFIsafe	Enable	Inhibit	-
	26	Enable safe gearbox switchover	Enable	Inhibit	-
	27	Enable referencing via SCC	Enable	Inhibit	-
Dependency:	Refer to: p9501				
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.				
Note:	A change only becomes effective after a POWER ON. SDI: Safe Direction (safe motion direction) SLP: Safely-Limited Position SLS: Safely-Limited Speed SOS: Safe Operating Stop SP: Safe Position SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)				

p9301		SI Motion enable safety functions (Motor Module) / SI Mtn enable MM			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin		
Description:	Sets the enable signals for the safe motion monitoring.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Enable SOS/SLS	Enable	Inhibit	-
	01	Enable SLP	Enable	Inhibit	-
	02	Enable absolute position	Enable	Inhibit	-
	03	Enable actual value synchronization	Enable	Inhibit	-
	16	Enable SSM hysteresis and filtering	Enable	Inhibit	2823
	17	Enable SDI	Enable	Inhibit	2824
	24	Enable transfer SLS limit value via PROFIsafe	Enable	Inhibit	-
	25	Enable transfer safe position via PROFIsafe	Enable	Inhibit	-
	26	Enable safe gearbox switchover	Enable	Inhibit	-
	27	Enable referencing via SCC	Enable	Inhibit	-
	30	Enable F-DI in PROFIsafe telegram 900	Enable	Inhibit	-
Dependency:	Refer to: p9501				
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.				
Note:	A change only becomes effective after a POWER ON. SDI: Safe Direction (safe motion direction) SLP: Safely-Limited Position SLS: Safely-Limited Speed SOS: Safe Operating Stop SP: Safe Position SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)				

p9302		SI Motion axis type (Motor Module) / SI Mtn AxisType MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	0	
Description:	Sets the axis type (linear axis or rotary axis/spindle).			
Value:	0: Linear axis 1: Rot axis/spindle			
Dependency:	Refer to: p9502			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	For the commissioning software, after changing over the axis type, the units dependent on the axis type are only updated after a project upload. A change only becomes effective after a POWER ON.			

p9305		SI Motion SP modulo value (Motor Module) / SI mtn SP mod MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 737280 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0 [°]	
Description:	Sets the modulo value in degrees for rotary axes of the "Safe position" function. This modulo value is taken into account when safely referencing as well as when transferring the safe position via PROFIsafe when the absolute position is enabled. The value should be set, so that it is precisely at 2 ⁿ revolutions, so that when the range that can be represented (+/- 2048) overflows, this does not cause the position actual value to jump. The modulo function is deactivated for a value = 0.			
Notice:	When the "SLP" function is activated, the modulo function must be deactivated as otherwise fault F30681 will be output. If the absolute position is not enabled, then the parameterized modulo value is not taken into account. This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	SLP: Safely-Limited Position SP: Safe Position			

p9306		SI Motion function specification (Motor Module) / SI Mtn fct_spc MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the function specification for the safe motion monitoring.			
Value:	0: Safety with encoder and accel_monitoring(SAM) / delay time 1: Safety without encoder and braking ramp(SBR) 3: Safety without encoder with accel_monitoring(SAM) / delay time			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			

p9307		SI Motion function configuration MM / SI mtn config MM		
HLA	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin	
Description:	Sets the function configuration for the safe motion monitoring functions.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Extended message acknowledgement	Yes	No
	01	Setpoint velocity limit for STOP F	No	Yes
	03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3
	06	Configuration test stop motion monitoring functions	Test automatic	Test manual
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	Re bit 00: When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO. Re bit 01: When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.			

Re bit 03:

When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated.

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

p9307

SI Motion function configuration MM / SI mtn config MM

SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: -
P-Group: Safety Integrated	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 0000 bin

Description:

Sets the function configuration for the safe motion monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Extended message acknowledgement	Yes	No	-
01	Setpoint velocity limit for STOP F	No	Yes	-
02	Actual value sensing sensorless motor type	Synchronous motor	Induction motor	-
03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3	-
05	Actual value sensing sensorless edge modulation	Yes	No	-
06	Configuration test stop motion monitoring functions	Test automatic	Test manual	-

Notice:

This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note:

Re bit 00:

When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.

Re bit 01:

When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.

Re bit 02:

This bit defines the type of motor, which the sensorless actual value sensing evaluates.

For bit = 0, the actual velocity is calculated for an induction motor.

For bit = 1, the actual velocity is calculated for a synchronous motor. This value depends on the setting in p0300.

Bit = 0 should be set if no motor is defined (p0300 = 0).

Re bit 03:

When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated.

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

Re bit 05:

This bit defines the type of modulation, which the sensorless actual value sensing evaluates.

For bit = 0, the actual velocity is calculated for space vector modulation.

For bit = 1, the actual velocity is calculated for edge modulation. This value depends on the setting in p1802.

Re bit 06:

When the bit is active, the test stop of the Extended Functions and the test stop of the onboard F-DO is carried out. The onboard F-DO can be deactivated via p10146.

p9307		SI Motion function configuration MM / SI mtn config MM			
SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 bin		
Description:	Sets the function configuration for the safe motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Extended message acknowledgement	Yes	No	-
	01	Setpoint velocity limit for STOP F	No	Yes	-
	02	Actual value sensing sensorless motor type	Synchronous motor	Induction motor	-
	03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3	-
	05	Actual value sensing sensorless edge modulation	Yes	No	-
	06	Configuration test stop motion monitoring functions	Test automatic	Test manual	-
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.				
Note:	Re bit 00: When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.				
	Re bit 01: When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.				
	Re bit 02: This bit defines the type of motor, which the sensorless actual value sensing evaluates. For bit = 0, the actual velocity is calculated for an induction motor. For bit = 1, the actual velocity is calculated for a synchronous motor. This value depends on the setting in p0300. Bit = 0 should be set if no motor is defined (p0300 = 0).				
	Re bit 03: When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated. SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)				
	Re bit 05: This bit defines the type of modulation, which the sensorless actual value sensing evaluates. For bit = 0, the actual velocity is calculated for space vector modulation. For bit = 1, the actual velocity is calculated for edge modulation. This value depends on the setting in p1802.				

p9309		SI Motion behavior during pulse suppression (Motor Module) / SI Mtn behav IL MM			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 1111 1111 bin		
Description:	Sets the behavior of safety functions and their feedback during pulse suppression in encoderless operation.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	SSM during pulse suppression and sensorless	Becomes inactive	Remains active	-
	08	SDI during pulse suppression and sensorless	Becomes inactive	Remains active	-

2 Parameters

2.2 List of parameters

- Notice:** This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Re bit 00:
If the OFF1 or the OFF3 ramp-down time is too low, or there is an insufficient clearance between the SSM limit speed, and the shutdown speed, then it is possible that the "speed under limit value" signal does not change to 1, because no speed actual value below the SSM limit was able to be identified before pulse cancellation. In this case, the OFF1 or the OFF3 ramp-down time or the clearance between the SSM limit speed and shutdown speed must be increased.
- Note:** SDI: Safe Direction (safe motion direction)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)
Re bit 00:
For bit = 1 and with the SSM safety function activated, the following applies:
- During pulse suppression, monitoring is switched off and the feedback signal has a 0 signal level.
For bit = 0 and with the SSM safety function activated, the following applies:
- Monitoring continues during pulse suppression. The feedback signal last displayed before pulse suppression is kept and the system goes into the STO state.
Re bit 08:
For bit = 1 and with the SDI safety function activated, the following applies:
- During pulse suppression, monitoring is switched off and the status signal indicates inactive.
For bit = 0 and with the SDI safety function activated, the following applies:
- Monitoring continues during pulse suppression. The status signal indicates active and the system goes into the STO state.

p9311 SI Motion actual value sensing clock cycle (Motor Module) / SI Mtn act clk MM

HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0000 [µs]	25000.0000 [µs]	0.0000 [µs]

- Description:** Sets the clock cycle time of the actual value sensing for safe motion monitoring.
Setting criteria if the motion monitoring functions are executed with an encoder.
- A slower clock cycle time reduces the maximum permissible velocity - however, it ensures a lower load of the Control Unit for safe actual value sensing.
- The maximum permissible velocity which, when exceeded, can mean that errors occur during safe actual value sensing, is displayed in r9730.
- The isochronous PROFIBUS clock cycle is used as a clock cycle time for actual value sensing with a setting of 0 ms; the setting is 1 ms if isochronous operation is not being used.

Dependency: Refer to: p0115, p9300, p9511

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

- Note:** The parameter is only active for drive-based motion monitoring functions (p9801.2 = 1).
The monitoring clock cycle from p9300 must be an integer multiple of this parameter.
In the case of motion monitoring functions with encoder, the clock cycle time for actual value sensing must be an integer multiple of the current controller clock cycle and at least 4 times slower than the current controller clock cycle. A factor of at least 8 is recommended.
The clock cycle time of the actual value sensing should not be set to more than 8 ms.
A change only becomes effective after a POWER ON.

p9311		SI Motion actual value sensing clock cycle (Motor Module) / SI Mtn act clk MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.0000 [µs]	25000.0000 [µs]	0.0000 [µs]	
Description:	Sets the clock cycle time of the actual value sensing for safe motion monitoring. Setting criteria if the motion monitoring functions are executed with an encoder. - A slower clock cycle time reduces the maximum permissible velocity - however, it ensures a lower load of the Control Unit for safe actual value sensing. - The maximum permissible velocity which, when exceeded, can mean that errors occur during safe actual value sensing, is displayed in r9730. - The isochronous PROFIBUS clock cycle is used as a clock cycle time for actual value sensing with a setting of 0 ms; the setting is 1 ms if isochronous operation is not being used. Setting criteria if the motion monitoring functions are executed without an encoder: - The actual value sensing clock cycle must be set to the same value as the current controller clock cycle (p0115).			
Dependency:	Refer to: p0115, p9300, p9511			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	The parameter is only active for drive-based motion monitoring functions (p9801.2 = 1). The monitoring clock cycle from p9300 must be an integer multiple of this parameter. In the case of motion monitoring functions with encoder, the clock cycle time for actual value sensing must be an integer multiple of the current controller clock cycle and at least 4 times slower than the current controller clock cycle. A factor of at least 8 is recommended. The clock cycle time of the actual value sensing should not be set to more than 8 ms. A change only becomes effective after a POWER ON.			

p9312		Select SI Motion safety functions without selection (MM) / SI Mtn w/o sel MM			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 0001 0000 bin		
Description:	Sets the safety functions without selection. The safety functions without selection are enabled with p9601.5/p9801.5. Using this parameter, the individual motion monitoring functions can then be selected (e.g. SLS, SDI positive, SDI negative), which should then be permanently selected.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	SLS static (MM)	Statically active	Statically inactive	-
	12	SDI positive static (MM)	Statically active	Statically inactive	-
	13	SDI negative static (MM)	Statically active	Statically inactive	-
Dependency:	Refer to: p9601, p9801				
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.				
Note:	A change becomes immediately effective after exiting the safety commissioning mode. SDI: Safe Direction (safe motion direction). SLS: Safely-Limited Speed				

p9313	SI Motion non safety-relevant measuring steps POS1 (MM) / nsrPOS1 MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 22000
Description:	Sets the non safety-relevant measuring steps of position value POS1. The encoder that is used for the safe motion monitoring functions on processor 2, must be parameterized in this parameter.		
Dependency:	Refer to: p9513		

p9314	SI Motion absolute encoder linear measuring steps (MM) / EncLinMeasStep MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0 [nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295 [nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [nm]
Description:	Sets the resolution of the absolute position for a linear absolute encoder. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: p9514		

p9315	SI Motion coarse position value configuration (Motor Module) / SI Mtn s config MM			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 0000 0000 0000 0000 bin	
Description:	Sets the encoder configuration for the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Incrementer	Yes	No
	01	Encoder CRC least significant byte first	Yes	No
	02	Redundant coarse position val. most significant bit left-aligned	Yes	No
	04	Binary comparison not possible	Yes	No
	16	DRIVE-CLiQ encoder	Yes	No
	17	EnDat-2.2 converter	Yes	No
Dependency:	Refer to: r0474, p9515			

p9316 SI Motion encoder configuration, safety functions (Motor Module) / SI Mtn enc_cfg MM

HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0001 bin

Description: Sets the configuration for the encoder and position actual value.
The encoder that is used for the safe motion monitoring functions on the Hydraulic Module must be parameterized in this parameter.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder rotating/linear	Linear	Rotating	-
	01	Position actual value sign change	Yes	No	-

Dependency: Refer to: p0404, p0410, p9516

p9316 SI Motion encoder configuration, safety functions (Motor Module) / SI Mtn enc_cfg MM

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the configuration for the encoder and position actual value.
The encoder that is used for the safe motion monitoring functions on the Motor Module must be parameterized in this parameter.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder rotating/linear	Linear	Rotating	-
	01	Position actual value sign change	Yes	No	-

Dependency: Refer to: p0404, p0410, p9516

p9317 SI Motion linear scale grid division (Motor Module) / SI Mtn grid MM

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [nm]	250000000.00 [nm]	10000.00 [nm]

Description: Sets the grid division for a linear encoder.
The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.

Dependency: Refer to: p0407, p9316

p9318 SI Motion encoder pulses per revolution (Motor Module) / SI Mtn p/rev MM

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	16777215	2048

Description: Sets the number of encoder pulses per revolution for rotary encoders.
The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.

Dependency: Refer to: p0408, p9316

p9319	SI Motion fine resolution G1_XIST1 (Motor Module) / SI Mtn G1_XIST1 MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 2	Calculated: - Dyn. index: - Units group: - Scaling: - Max 18	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 11
Description:	Sets the fine resolution for G1_XIST1 in bits. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: p0418		
Note:	For safety functions that have not been enabled (p9301 = 0), the following applies: When booting, p9319 is automatically set the same as p0418. For safety functions that are enabled (p9301 > 0), the following applies: p9319 is checked for agreement with p0418. G1_XIST1: Encoder 1 position actual value 1 (PROFIdrive)		

p9320	SI Motion spindle pitch (Motor Module) / SI Mtn sp_pitch MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.1000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8388.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.0000 [mm]
Description:	Sets the gear ratio between the encoder and load in mm/revolution for a linear axis with rotary encoder. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: p9520		
Notice:	The fourth decimal point can be rounded-off depending on the size of the entered number (from 3 places before the decimal point).		

p9321[0...7]	SI Motion gearbox encoder (motor)/load denom (Motor Module) / SI Mtn gearDenomMM		
HLA	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the denominator for the gearbox between the encoder and load. The active gearbox stage can be switched over via PROFIsafe.		
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8		
Dependency:	Refer to: p9322		

Parameter	SI Motion gearbox encoder (motor)/load denom (Motor Module) / SI Mtn gearDenomMM	SI Motion gearbox encoder (motor)/load numerator (Motor Module) / SI Mtn gear num MM	SI Motion gearbox encoder (motor)/load numerator (Motor Module) / SI Mtn gear num MM	
p9321[0...7]	<p>SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC</p> <p>Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: -</p> <p>Min 1</p>	<p>Calculated: - Dyn. index: - Units group: - Scaling: -</p> <p>Max 2147000000</p>	<p>Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1</p>	
Description:	Sets the denominator for the gearbox between the encoder (or motor in the case of encoderless monitoring functions) and the load. The active gearbox stage can be switched over via PROFIsafe.			
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8			
Dependency:	Refer to: p9322			
p9322[0...7]	<p>HLA</p> <p>Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: -</p> <p>Min 1</p>	<p>Calculated: - Dyn. index: - Units group: - Scaling: -</p> <p>Max 2147000000</p>	<p>Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1</p>	
Description:	Sets the numerator for the gearbox between the encoder and load. The active gearbox stage can be switched over via PROFIsafe.			
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8			
Dependency:	Refer to: p9321			
Note:	In the case of encoderless monitoring functions, the pole pair number must be multiplied by the numerator of the gearbox ratio. Example: Gearbox ratio 1:4, pole pair number (r0313) = 2 --> p9321 = 1, p9322 = 8 (4 x 2)			
p9322[0...7]	<p>SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC</p> <p>Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: -</p> <p>Min 1</p>	<p>Calculated: - Dyn. index: - Units group: - Scaling: -</p> <p>Max 2147000000</p>	<p>Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1</p>	
Description:	Sets the numerator for the gearbox between the encoder (or motor in the case of encoderless monitoring functions) and the load. The active gearbox stage can be switched over via PROFIsafe.			

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Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8
Dependency:	Refer to: p9321
Note:	In the case of encoderless monitoring functions, the pole pair number must be multiplied by the numerator of the gearbox ratio. Example: Gearbox ratio 1:4, pole pair number (r0313) = 2 --> p9321 = 1, p9322 = 8 (4 x 2)

p9323	SI Motion red. coarse position value valid bits (Motor Module) / Valid bits MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 9
Description:	Sets the number of valid bits of the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: r0470, p9523		

p9324	SI Motion redundant coarse pos. value fine resolution bits (MM) / SI Mtn fine bit MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min -16	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -2
Description:	Sets the number of valid bits for the fine resolution of the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: r0471, p9524		

p9325	SI Motion redundant coarse pos. value relevant bits (MM) / Relevant bits MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 16
Description:	Sets the number of relevant bits for the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: p0414, r0472, p9525		

p9326 SI Motion encoder assignment (Motor Module) / SI Mtn encoder MM			
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	2
Description:	Sets the number of the encoder, which is used on the Motor Module for safe motion monitoring functions.		
Dependency:	For the safe motion monitoring functions, the redundant safety position actual value sensing must be activated in the appropriate encoder data set (p0430.19 = 1). Refer to: p0187, p0188, p0189, p0430, p9526		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	- For p9526 = 1, the encoder for the closed-loop speed control is used for the second channel of the motion monitoring functions (1-encoder system). This setting is only permissible when using a DQI encoder. - A change only becomes effective after a POWER ON.		

p9326 SI Motion encoder assignment (Motor Module) / SI Mtn encoder MM			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	1
Description:	Sets the number of the encoder, which is used on the Motor Module for safe motion monitoring functions.		
Dependency:	For the safe motion monitoring functions, the redundant safety position actual value sensing must be activated in the appropriate encoder data set (p0430.19 = 1). Refer to: p0187, p0188, p0189, p0430, p9526		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	A change only becomes effective after a POWER ON. For p9326 = 1, the following applies: Motor Module uses an encoder for closed-loop speed control, it involves a 1-encoder system.		

p9328[0...11] SI Motion Sensor Module Node Identifier (Motor Module) / SI Mtn SM Ident MM			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00FF hex	0000 hex
Description:	Sets the node identifier of the Sensor Module that is used by the Motor Module/Hydraulic Module for the motion monitoring functions.		
Dependency:	Refer to: r9881		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		

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p9329	SI Motion Gx_XIST1 coarse pos safe most significant bit (MM) / Gx_XIST1 MSB MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 31	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 14
Description:	Sets the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Dependency:	Refer to: p0415, r0475, p9529		
Note:	MSB: Most Significant Bit		
p9330	SI Motion standstill tolerance (Motor Module) / SI Mtn SOS Tol MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000 [mm]
Description:	Sets the tolerance for the function "Safe Operating Stop" (SOS).		
Dependency:	Refer to: p9530		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SOS: Safe Operating Stop		
p9330	SI Motion standstill tolerance (Motor Module) / SI Mtn SOS Tol MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000 [°]
Description:	Sets the tolerance for the function "Safe Operating Stop" (SOS).		
Dependency:	Refer to: p9530		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SOS: Safe Operating Stop		
p9331[0...3]	SI Motion SLS limit values (Motor Module) / SI Mtn SLS lim MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2000.00 [mm/min]
Description:	Sets the limit values for the function "Safely-Limited Speed" (SLS).		
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4		
Dependency:	Refer to: p9363, p9531		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SLS: Safely-Limited Speed		

p9331[0...3]	SI Motion SLS limit values (Motor Module) / SI Mtn SLS lim MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2000.00 [rpm]
Description:	Sets the limit values for the function "Safely-Limited Speed" (SLS).		
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4		
Dependency:	Refer to: p9363, p9531		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SLS: Safely-Limited Speed		
p9334[0...1]	SI Motion SLP upper limit values (Motor Module) / SI Mtn SLP uplimMM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting 100000.000 [mm]
Description:	Sets the upper limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9535, p9562		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The following applies to the setting of these limits: - p9334[x] > p9335[x] - p9334[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		
p9334[0...1]	SI Motion SLP upper limit values (Motor Module) / SI Mtn SLP uplimMM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [°]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting 100000.000 [°]
Description:	Sets the upper limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9535, p9562		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The following applies to the setting of these limits: - p9334[x] > p9335[x] - p9334[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		

p9335[0...1]	SI Motion SLP lower limit values (Motor Module) / SI Mtn SLPlowLimMM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -100000.000 [mm]
Description:	Sets the lower limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9534, p9562		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The following applies to the setting of these limits: - p9334[x] > p9335[x] - p9335[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		

p9335[0...1]	SI Motion SLP lower limit values (Motor Module) / SI Mtn SLPlowLimMM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [°]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -100000.000 [°]
Description:	Sets the lower limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9534, p9562		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The following applies to the setting of these limits: - p9334[x] > p9335[x] - p9335[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		

p9339[0...7]	SI Motion gearbox direction of rotation reversal (Motor Module) / SI Mtn grbx rev MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the direction of rotation reversal for the gearbox. 0: No direction of rotation reversal 1: Direction of rotation reversal The active gearbox stage can be switched over via PROFIsafe.		
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8		
Dependency:	Refer to: p9321		

p9341	SI Motion encoder comparison algorithm (Motor Module) / Enc comp algo MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 255
Description:	Sets the comparison algorithm for the encoder position monitoring functions. The encoder that is used for the safe motion monitoring functions on the Motor Module/Hydraulic Module must be parameterized in this parameter.		
Value:	0: SMx20 safety algorithm 10: DQL binary safety algorithm 11: DQL linear non-binary safety algorithm 12: SMC30 safety algorithm 255: Safety algorithm unknown		
Dependency:	Refer to: p9541		
p9342	SI Motion act val comparison tol (crosswise) (Motor Module) / SI Mtn actV tol MM		
HLA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [mm]
Description:	Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels.		
Dependency:	Refer to: p9542		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a linear axis, the tolerance is internally limited to 10 mm. For a "linear axis with rotating motor" and factory setting of p9320, p9321 and p9322, the factory setting of p9342 corresponds to a position tolerance of 36 ° on the motor side.		
p9342	SI Motion act val comparison tol (crosswise) (Motor Module) / SI Mtn actV tol MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [mm]
Description:	Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels. For encoderless motion monitoring functions, the tolerance must be set to a higher value (12 degrees rotary, 1 mm linear).		
Dependency:	Refer to: p9542		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a linear axis, the tolerance is internally limited to 10 mm. For a "linear axis with rotating motor" and factory setting of p9320, p9321 and p9322, the factory setting of p9342 corresponds to a position tolerance of 36 ° on the motor side.		

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p9342	SI Motion act val comparison tol (crosswise) (Motor Module) / SI Mtn actV tol MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.0000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [°]
Description:	Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels. For encoderless motion monitoring functions, the tolerance must be set to a higher value (12 degrees rotary, 1 mm linear).		
Dependency:	Refer to: p9542		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a linear axis, the tolerance is internally limited to 10 mm. For a "linear axis with rotating motor" and factory setting of p9320, p9321 and p9322, the factory setting of p9342 corresponds to a position tolerance of 36 ° on the motor side.		
p9343	SI Motion gearbox switching position tolerance (MM) / SI Mtn grbx tol MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the factor to increase the tolerance for the crosswise data comparison of the actual position between the two monitoring channels while the gearbox stage is being switched over. This factor is effective when actual value synchronization is activated and when deactivated. Depending on the following tolerance, the following is obtained: - actual value synchronization activated: p9549 * p9543 - actual value synchronization deactivated: p9542 * p9543		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
p9344	SI Motion actual value comparison tolerance (referencing) (MM) / SI mtn ref tol MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 36.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0100 [mm]
Description:	Sets the tolerance for checking the actual values. For an incremental encoder, the actual values are checked after referencing; for an absolute encoder, when switching on.		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	A change only becomes effective after a POWER ON. For linear axes, the maximum value is limited to 1 mm.		

p9344 SI Motion actual value comparison tolerance (referencing) (MM) / SI mtn ref tol MM

SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.0000 [°]	Max 36.0000 [°]	Factory setting 0.0100 [°]

Description: Sets the tolerance for checking the actual values.
For an incremental encoder, the actual values are checked after referencing; for an absolute encoder, when switching on.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change only becomes effective after a POWER ON.

For linear axes, the maximum value is limited to 1 mm.

p9345 SI Motion SSM filter time (Motor Module) / SI Mtn SSM filt MM

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2823
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [µs]	Max 100000.00 [µs]	Factory setting 0.00 [µs]

Description: Sets the filter time for the SSM feedback signal to detect standstill.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The filter time is effective only if the function is enabled (p9301.16 = p9501.16 = 1).

The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

The parameter is included in the crosswise data comparison of the two monitoring channels.

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9346 SI Motion SSM velocity limit (Motor Module) / SI Mtn SSM v_limMM

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2823
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min 0.00 [mm/min]	Max 1000000.00 [mm/min]	Factory setting 20.00 [mm/min]

Description: Sets the velocity limit for the SSM feedback signal to detect standstill ($n < nx$).

When this limit value is undershot, the signal "SSM feedback signal active" is set.

For p9368 = p9568 = 0 the value in p9346/p9546 is also applicable for the function "SAM".

Dependency: Refer to: p9546

Caution: The "SAM" function is switched out if the selected threshold value is undershot.



Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

2 Parameters

2.2 List of parameters

p9346 SI Motion SSM velocity limit (Motor Module) / SI Mtn SSM v_limMM			
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2823
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [rpm]	1000000.00 [rpm]	20.00 [rpm]

Description: Sets the velocity limit for the SSM feedback signal to detect standstill ($n < nx$).
When this limit value is undershot, the signal "SSM feedback signal active" is set.
For p9368 = p9568 = 0 the value in p9346/p9546 is also applicable for the function "SAM".

Dependency: Refer to: p9546

Caution: The "SAM" function is switched out if the selected threshold value is undershot.



Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9347 SI Motion SSM velocity hysteresis (Motor Module) / SI Mtn SSM Hyst MM			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2823
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0010 [mm/min]	500.0000 [mm/min]	10.0000 [mm/min]

Description: Sets the velocity hysteresis for the SSM feedback signal to detect standstill ($n < nx$).

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The velocity hysteresis is effective only if the function is enabled (p9301.16 = p9501.16 = 1).

The parameter is included in the crosswise data comparison of the two monitoring channels.

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9347 SI Motion SSM velocity hysteresis (Motor Module) / SI Mtn SSM Hyst MM			
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2823
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0010 [rpm]	500.0000 [rpm]	10.0000 [rpm]

Description: Sets the velocity hysteresis for the SSM feedback signal to detect standstill ($n < nx$).

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The velocity hysteresis is effective only if the function is enabled (p9301.16 = p9501.16 = 1).

The parameter is included in the crosswise data comparison of the two monitoring channels.

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9348	SI Motion SAM actual velocity tolerance (Motor Module) / SI Mtn SAM tol MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 120000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 300.00 [mm/min]
Description:	Sets the velocity tolerance for the "SAM" function.		
Dependency:	Refer to: p9548		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring)		
p9348	SI Motion SAM actual velocity tolerance (Motor Module) / SI Mtn SAM tol MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 120000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 300.00 [rpm]
Description:	Sets the velocity tolerance for the "SAM" function.		
Dependency:	Refer to: p9548		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring)		
p9349	SI Motion slip velocity tolerance (Motor Module) / SI Mtn slip MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.00 [mm/min]
Description:	Sets the velocity tolerance that is used for a 2-encoder system in crosswise comparison between the two monitoring channels.		
Dependency:	Refer to: p9301, p9342, p9549		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	If the "actual value synchronization" is not enabled (p9301.3 = 0), then the value parameterized in p9342 is used as tolerance in the crosswise data comparison.		
p9349	SI Motion slip velocity tolerance (Motor Module) / SI Mtn slip MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.00 [rpm]
Description:	Sets the velocity tolerance that is used for a 2-encoder system in crosswise comparison between the two monitoring channels.		
Dependency:	Refer to: p9301, p9342, p9549		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	If the "actual value synchronization" is not enabled (p9301.3 = 0), then the value parameterized in p9342 is used as tolerance in the crosswise data comparison.		

2 Parameters

2.2 List of parameters

p9351	SI Motion SLS(SG) changeover/SOS (SBH) delay time (MM) / SI SLS/SOS t MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000000.00 [µs]	Access level: 3 Func. diagram: 2819, 2820 Unit selection: - Expert list: 1 Factory setting 100000.00 [µs]
Description:	Sets the delay time for the SLS changeover and for the activation of SOS for the functions "Safely-Limited Speed" (SLS) and "Safe operating stop" (SOS). When transitioning from a higher to a lower safely-limited speed level, and when activating safe operating stop (SOS), within this delay time, the "old" speed level remains active. This delay is also applicable when activating SLS from the state "SOS and SLS inactive" and activating SOS from the state "SOS inactive".		
Dependency:	Refer to: p9551		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SLS: Safely-Limited Speed SOS: Safe Operating Stop		

p9352	SI Motion transition time STOP C to SOS (Motor Module) / SI Mtn t C->SOS MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000000.00 [µs]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100000.00 [µs]
Description:	Sets the transition time from STOP C to "Safe Operating Stop" (SOS).		
Dependency:	Refer to: p9552		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SOS: Safe Operating Stop		

p9353	SI Motion transition time STOP D to SOS (Motor Module) / SI Mtn t D->SOS MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000000.00 [µs]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100000.00 [µs]
Description:	Sets the transition time from STOP D to "Safe Operating Stop" (SOS).		
Dependency:	Refer to: p9553		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SOS: Safe Operating Stop		

p9354 SI Motion transition time STOP E to SOS (Motor Module) / SI Mtn t E->SOS MM

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)
Data type: FloatingPoint32
P-Group: Safety Integrated
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting

0.00 [µs]

600000000.00 [µs]

100000.00 [µs]

Description: Sets the transition time from STOP E to "Safe Operating Stop" (SOS).

Dependency: Refer to: p9554

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.
SOS: Safe Operating Stop

p9355 SI Motion transition time STOP F to STOP B (Motor Module) / SI Mtn t F->B MM

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)
Data type: FloatingPoint32
P-Group: Safety Integrated
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2819
Unit selection: -
Expert list: 1
Factory setting

0.00 [µs]

600000000.00 [µs]

0.00 [µs]

Description: Sets the transition time from STOP F to STOP B.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

p9356 SI Motion STOP A delay time (Motor Module) / SI Mtn IL t_del MM

HLA

Can be changed: C2(95)
Data type: FloatingPoint32
P-Group: Safety Integrated
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2819
Unit selection: -
Expert list: 1
Factory setting

0.00 [µs]

3600000000.00 [µs]

100000.00 [µs]

Description: Sets the delay time for STOP A after STOP B / SS1.

Dependency: Refer to: p9360, p9556

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.
SS1: Safe Stop 1

p9356 SI Motion STOP A delay time (Motor Module) / SI Mtn IL t_del MM

SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)
Data type: FloatingPoint32
P-Group: Safety Integrated
Not for motor type: -
Min

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max

Access level: 3
Func. diagram: 2819
Unit selection: -
Expert list: 1
Factory setting

0.00 [µs]

3600000000.00 [µs]

100000.00 [µs]

Description: Sets the delay time for STOP A after STOP B / SS1.

In the case of encoderless motion monitoring functions with safe brake ramp monitoring (p9306 = 1) and the OFF3 ramp enabled at the same time (p9507.3 = 0), the parameter has no effect.

Dependency: Refer to: p9360, p9556

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.
SS1: Safe Stop 1

p9357	SI Motion STO test time (Motor Module) / SI Mtn IL t MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	10000000.00 [µs]	500000.00 [µs]
Description:	Sets the time after which STO must be active when initiating the test stop.		
Dependency:	Refer to: p9557		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9357	SI Motion STO test time (Motor Module) / SI Mtn IL t MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	10000000.00 [µs]	100000.00 [µs]
Description:	Sets the time after which STO must be active when initiating the test stop.		
Dependency:	Refer to: p9557		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9358	SI Motion acceptance test mode time limit (Motor Module) / SI Mtn acc t MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	5000000.00 [µs]	100000000.00 [µs]	40000000.00 [µs]
Description:	Sets the maximum time for the acceptance test mode. If the acceptance test mode takes longer than the selected time limit, then the mode is automatically terminated.		
Dependency:	Refer to: p9558		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9360	SI Motion STO shutdown velocity (Motor Module) / SI Mtn IL v_sh MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [mm/min]	6000.00 [mm/min]	0.00 [mm/min]
Description:	Sets the shutdown velocity for activating STO. Below this velocity "standstill" is assumed and for STOP B / SS1, STO is selected.		
Dependency:	Refer to: p9356, p9560		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The shutdown velocity has no effect for a value = 0. SS1: Safe Stop 1		

p9360	SI Motion STO shutdown velocity (Motor Module) / SI Mtn IL v_sh MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mm/min]
Description:	Sets the shutdown velocity for activating STO. Below this velocity "standstill" is assumed and for STOP B / SS1, STO is selected. In the case of encoderless motion monitoring functions, the parameter must be > 0 (recommended value: 10).		
Dependency:	Refer to: p9356, p9560		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The shutdown velocity has no effect for a value = 0. SS1: Safe Stop 1		
p9360	SI Motion pulse suppression shutdown speed (Motor Module) / SI Mtn IL n_sh MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the shutdown speed for the pulse suppression. Below this speed "standstill" is assumed and for STOP B / SS1, the pulses are suppressed (by changing to STOP A).		
Dependency:	Refer to: p9356, p9560		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The shutdown speed has no effect for a value = 0. SS1: Safe Stop 1		
p9362[0...1]	SI Motion SLP stop response (Motor Module) / SI mtn SLP stop MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the stop response for the function "Safely-Limited Position" (SLP).		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9534, p9535		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SLP: Safely-Limited Position		

p9363[0...3]		SI Motion SLS stop response (Motor Module) / SI Mtn SLS Stop MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2	
Description:	Sets the stop response for the function "Safely-Limited Speed" (SLS). These settings apply to the individual limit values for SLS. In the case of encoderless motion monitoring (p9506/p9306 = 1, 3), only a value of 0 or 1 is permitted.			
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails			
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4			
Dependency:	Refer to: p9331, p9380, p9563			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SLS: Safely-Limited Speed			

p9364		SI Motion SDI tolerance (Motor Module) / SI Mtn SDI tol MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [mm]	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 12.000 [mm]	
Description:	Sets the tolerance for the function "Safe motion direction" (SDI). This motion in the monitored direction is still permissible before safety message C30716 is initiated.			
Dependency:	Refer to: p9365, p9366			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.			
Note:	SDI: Safe Direction (safe motion direction)			

p9364		SI Motion SDI tolerance (Motor Module) / SI Mtn SDI tol MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [°]	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 12.000 [°]	
Description:	Sets the tolerance for the function "Safe motion direction" (SDI). This motion in the monitored direction is still permissible before safety message C30716 is initiated.			
Dependency:	Refer to: p9365, p9366			

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: SDI: Safe Direction (safe motion direction)

p9365	SI Motion SDI delay time (Motor Module) / SI Mtn SDI t MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2824
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	600000000.00 [µs]	100000.00 [µs]

Description: Sets the delay time for the function "Safe motion direction" (SDI).
After selecting the SDI function, then for a maximum of this time, motion in the monitored direction is permissible.
This time can therefore be used for braking any motion.

Dependency: Refer to: p9364, p9366

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

SDI: Safe Direction (safe motion direction)

p9366	SI Motion SDI stop response (Motor Module) / SI Mtn SDI Stop MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2824
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	14	1

Description: Sets the stop response for the function "Safe motion direction" (SDI).
This setting applies to both directions of motion.

Value:

- 0: STOP A
- 1: STOP B
- 2: STOP C
- 3: STOP D
- 4: STOP E
- 10: STOP A with delayed STO when the bus fails
- 11: STOP B with delayed STO when the bus fails
- 12: STOP C with delayed STO when the bus fails
- 13: STOP D with delayed STO when the bus fails
- 14: STOP E with delayed STO when the bus fails

Dependency: Refer to: p9364, p9365

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFSafe or TM54F).

SDI: Safe Direction (safe motion direction)

p9366	SI Motion SDI stop response (Motor Module) / SI Mtn SDI Stop MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2824
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	14	1

Description: Sets the stop response for the function "Safe motion direction" (SDI).
This setting applies to both directions of motion.
In the case of encoderless motion monitoring (p9306 = 1), only a value of 0 or 1 is permitted.

2 Parameters

2.2 List of parameters

Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails
Dependency:	Refer to: p9364, p9365
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SDI: Safe Direction (safe motion direction)

p9368	SI Motion SAM velocity limit (Motor Module) / SI Mtn SAM v_limMM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mm/min]
Description:	Sets the velocity tolerance limit for the "SAM" function. SAM is de-activated once the set velocity limit has been undershot.		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring) SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) For p9568 = p9368 = 0, the following applies: The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.		

p9368	SI Motion SAM velocity limit (Motor Module) / SI Mtn SAM v_limMM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the velocity tolerance limit for the "SAM" function. SAM is de-activated once the set velocity limit has been undershot.		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring) SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) For p9568 = p9368 = 0, the following applies: The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.		

p9370	SI Motion acceptance test mode (Motor Module) / SI Mtn acc_mod MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Setting to select and de-select the acceptance test mode.		
Value:	0: [00 hex] De-select the acceptance test mode 172: [AC hex] Select the acceptance test mode		
Dependency:	Refer to: p9358, r9371		
Note:	Acceptance test mode can only be selected if the motion monitoring functions, which are integrated in the drives, are enabled (p9601.2/p9801.2).		
r9371	SI Motion acceptance test status (Motor Module) / SI Mtn acc_stat MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the status of the acceptance test mode.		
Value:	0: [00 hex] Acc_mode inactive 12: [0C hex] Acc_mode not possible due to POWER ON fault 13: [0D hex] Acc_mode not possible due to incorrect ID in p9370 15: [0F hex] Acc_mode not possible due to expired Acc_timer 172: [AC hex] Acc_mode active		
Dependency:	Refer to: p9358, p9370		
p9374	SI Motion safe position scaling (Motor Module) / SI mtn SP scal MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000
Description:	Sets the scaling factor to transfer the safe position via PROFIsafe in the 16-bit notation.		
Dependency:	Refer to: r9713		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The parameter is only effective when PROFIsafe telegram 901 is selected. By selecting a suitable scaling of the 32 bit position actual value (r9713[0]), it must be ensured that the scaled position actual value is not greater than 16 bit. The scaling is realized by dividing r9713[0] with this scaling factor. If, during operation, a position actual value is determined, which cannot be scaled to the 16 bits, then message C30711 with value 7001 is output and safety stop response STOP F.		

2 Parameters

2.2 List of parameters

p9377	SI Motion SLP delay time (Motor Module) / SI mtn SLP t MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	Setting the delay time: -between selecting and activating the "Safety-limited Position" (SLP) function -when changing between the two active SLP ranges, if the new range is not completely contained in the old range.		
Dependency:	Refer to: p9301, p9334, p9335		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SLP: Safely-Limited Position		
p9380	SI Motion STO delay bus failure (Motor Module) / SI Mtn t to IL MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 800000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	Sets the delay time after which STO is executed when the bus fails.		
Dependency:	Refer to: p9363		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). The main use of the wait time is the ESR function (Extended Stop and Retract). The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9381	SI Motion brake ramp reference value (Motor Module) / SI Mtn ramp ref MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 600.0000 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 240000.0000 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1500.0000 [mm/min]
Description:	Sets the reference value to define the brake ramp. The rate of rise of the brake ramp depends upon p9381 (reference value) and p9383 (monitoring time).		
Dependency:	Refer to: p9382, p9383		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
p9381	SI Motion brake ramp reference value (Motor Module) / SI Mtn ramp ref MM		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 600.0000 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 240000.0000 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1500.0000 [rpm]
Description:	Sets the reference value to define the brake ramp. The rate of rise of the brake ramp depends upon p9381 (reference value) and p9383 (monitoring time).		

Dependency: Refer to: p9382, p9383
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9382	SI Motion brake ramp delay time (Motor Module) / SI Mtn rp t_{del} MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 10000.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99000000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 250000.00 [µs]

Description: Sets the delay time for monitoring the brake ramp.
Monitoring of the brake ramp starts once the delay time has elapsed.

Dependency: Refer to: p9381, p9383
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. Internally, the set time is limited downwards to 2 safety monitoring clock cycles (2 * p9500/p9300).

p9383	SI Motion brake ramp monitoring time (Motor Module) / SI Mtn rp t_{mon} MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 500.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10000.00 [ms]


Description: Sets the monitoring time to define the brake ramp.
The rate of rise of the brake ramp depends upon p9381 (reference value) and p9383 (monitoring time).

Dependency: Refer to: p9381, p9382
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

p9385	SI Motion actual value sensing sensorless fault tolerance (MM) / ActVal si tol MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer32 P-Group: Safety Integrated Not for motor type: - Min -1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -1

Description: Sets the tolerance of the plausibility monitoring of the current and voltage angle.
A higher value results in a higher degree of ruggedness when reversing at low speeds, as well as in the field weakening range for load steps.
An increase is advantageous, if the current or voltage at the motor become small.

Dependency: Refer to: p9507
Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.
Reducing this value can adversely affect the actual value sensing and the plausibility check.
When the value is increased, this results in a longer evaluation delay and a higher velocity deviation (r9787).
Note: This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).
For synchronous motors, the value 4 must be set.
If value = -1:
- for synchronous motors, the calculation is automatically made with the value 4.
- for induction motors, the calculation is automatically made with a value of 0 (if the code number of the power unit p0201[0] < 14000, otherwise with a value of 2).

p9386		SI Motion actual value sensing sensorless delay time (MM) / ActVal sl t_del MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	5.00 [ms]	1000.00 [ms]	100.00 [ms]	
Description:	Sets the delay time to evaluate the encoderless actual value sensing after the pulses have been enabled. The value must be greater than or equal to the motor magnetizing time (p0346).			
Caution:	The safety functionality is only completely guaranteed after this time has expired.			
				
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive. If this value is reduced, this can have a negative impact on the actual value acquisition and plausibility check – and result in Safety message C30711 with the message value 1041 or 1042.			
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			

p9387		SI Motion actual value sensing sensorless filter time (MM) / Actv sl t_filt MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [µs]	100000.00 [µs]	25000.00 [µs]	
Description:	Sets the filter time for smoothing the actual value with sensorless actual value sensing.			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive. A longer filter time results in a longer response time.			
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). The smoothing is realized with a 1st order lowpass filter For p9387 = minimum value, the filter is deactivated. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			

p9388		SI Motion actual value sensing sensorless minimum current (MM) / ActVal sl I_min MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [%]	1000.00 [%]	10.00 [%]	
Description:	Sets the minimum current for encoderless actual value sensing referred to 1 A (i.e. 1 % = 10 mA). - The value must be increased if C30711 has occurred with message value 1042. - The value must be decreased if C30711 has occurred with message value 1041. For synchronous motors, the following condition must be fulfilled: $ p0305 \times p9783 \geq p9388 \times 1.2$			
Recommend.:	If required, the correct value of the motor minimum current should be determined by making the appropriate measurements.			
Dependency:	Refer to: r9785			
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive. If this percentage value is reduced excessively, then this can result in a safety message and an inaccurate actual value.			
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).			

p9389	SI Motion actual value sensing sensorless accel. limit (MM) / ActVal sl a_lim MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 10.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3300.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the acceleration limit to filter velocity fluctuations. If this percentage value is increased, when accelerating, velocity peaks that do not reflect the real velocity characteristic can occur. If this value is decreased, and this dampens the velocity peaks when accelerating. - The value must be increased if C30711 with message value 1043 has occurred. - The value must be lowered if acceleration procedures have led to an excessive Safety actual velocity.		
Recommend.:	The setting of this parameter depends on the motor and closed-loop control, and must be newly determined for each configuration. To do this, a measurement should be performed while the actual value jumps, and the limit in r9785[0] must be set so low using p9389, so that it is exceeded by the value in r9785[1] a maximum of four times per second. The actual value correction filter intervenes at this instant in time. The step is no longer so drastic.		
Dependency:	Refer to: r9784		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). For p9389 = maximum value, the filter is deactivated. Diagnostics parameter p9784 must be used to correctly set this parameter.		
r9390[0...3]	SI Motion version safety motion monitoring (Motor Module) / SI Mtn Version MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the Safety Integrated version for the safe monitoring functions.		
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch) [3] = Safety Version (hotfix)		
Dependency:	Refer to: r9590, r9770, r9870, r9890		
Note:	Example: r9390[0] = 2, r9390[1] = 60, r9390[2] = 1, r9390[3] = 0 --> SI Motion version V02.60.01.00		
r9398[0...1]	SI Motion actual checksum SI parameters (Motor Module) / SI Mtn act CRC MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the checksum for the checked Safety Integrated parameters of the motion monitoring function (actual checksum) on the Motor Module/Hydraulic Module.		
Index:	[0] = Checksum over SI parameters for motion monitoring [1] = Checksum over SI parameters with hardware reference		
Dependency:	Refer to: p9399		
Note:	SI: Safety Integrated		

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2.2 List of parameters

p9399[0...1]	SI Motion reference checksum SI parameters (Motor Module) / SI Mtn setp CRC MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the checksum for the checked Safety Integrated parameters of the motion monitoring function (reference checksum) on the Motor Module/Hydraulic Module.		
Index:	[0] = Checksum over SI parameters for motion monitoring [1] = Checksum over SI parameters with hardware reference		
Dependency:	Refer to: r9398		
Note:	SI: Safety Integrated		
r9406[0...19]	PS file parameter number parameter not transferred / PS par_no n transf		
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the parameters that were not able to be transferred when reading the parameter back-up files (PS files) from the non-volatile memory (e.g. memory card). r9406[0] = 0 --> All of the parameter values were able to be transferred error-free. r9406[0...x] > 0 --> indicates the parameter number in the following cases: - parameter, whose value was not able to be completely accepted. - indexed parameter, where at least 1 index was not able to be accepted. The first index that is not transferred is displayed in r9407.		
Dependency:	Refer to: r9407, r9408		
Note:	All indices from r9406 to r9408 designate the same parameter. r9406[x] parameter number, parameter not accepted r9407[x] parameter index, parameter not accepted r9408[x] fault code, parameter not accepted		
r9407[0...19]	PS file parameter index parameter not transferred / PS parameter index		
All objects	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the first index of the parameters that could not be transferred when the parameter backup files (PS files) were read from the non-volatile memory (e.g. memory card). If, from an indexed parameter, at least one index was not able to be transferred, then the parameter number is displayed in r9406[n] and the first index that was not transferred is displayed in r9407[n]. r9406[0] = 0 --> All of the parameter values were able to be transferred error-free. r9406[n] > 0 --> Displays r9407[n] the first index of the parameter number r9406[n] that was not transferred.		
Dependency:	Refer to: r9406, r9408		

Note: All indices from r9406 to r9408 designate the same parameter.
 r9406[x] parameter number, parameter not accepted
 r9407[x] parameter index, parameter not accepted
 r9408[x] fault code, parameter not accepted

r9408[0...19]	PS file fault code parameter not transferred / PS fault code		
All objects	Can be changed: -	Calculated: -	Access level: 1
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Only for internal Siemens service purposes.		
Dependency:	Refer to: r9406, r9407		
Note:	All indices from r9406 to r9408 designate the same parameter. r9406[x] parameter number, parameter not accepted r9407[x] parameter index, parameter not accepted r9408[x] fault code, parameter not accepted		

r9409	Number of parameters to be saved / Qty par to save		
All objects	Can be changed: -	Calculated: -	Access level: 4
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the number of modified parameters and those that have still not be saved for this drive object.		
Dependency:	Refer to: p0971, p0977		
Notice:	Inherent to the system, the list of the parameters to be backed up is empty after the following actions: - Download - Warm restart - Factory setting In these cases, a new parameter backup must be initiated, which is then the starting point for the list of modified parameters.		
Note:	The modified parameters that still need to be saved are internally listed in r9410 ... r9419.		

r9450[0...29]	Reference value change parameter with unsuccessful calculation / Ref_chg par n poss		
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the parameters for which the re-calculation was unsuccessful after an internal system reference value change.		

2 Parameters

2.2 List of parameters

r9451[0...29]	Units changeover adapted parameters / Unit_chngov par		
A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the parameters whose parameter would have to be changed during a units changeover.		
<hr/>			
r9481	Number of BICO interconnections / BICO count		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the number of BICO interconnections (signal sinks).		
Dependency:	Refer to: r9482, r9483		
Note:	The selected BICO interconnections should be entered into r9482 and r9483.		
<hr/>			
r9482[0...n]	BICO interconnections BI/CI parameters / BICO BI/CI par		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: r9481 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the signal sinks (binector/connector inputs, BI/CI parameters). The number of BICO interconnections is displayed in r9481.		
Dependency:	Refer to: r9481, r9483		

Note: The list is sorted according to signal sources and is structured as follows:
 r9842[0]: Interconnection 1 (signal sink, BICO coded), r9843[0]: Interconnection 1 (signal source, BICO coded)
 r9842[1]: Interconnection 2 (signal sink, BICO coded), r9843[1]: Interconnection 2 (signal source, BICO coded)
 ...

r9483[0...n] BICO interconnections BO/CO parameters / BICO BO/CO par

A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: r9481 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
--	---	---	---

Description: Displays the signal sources (binector/connector outputs, BO/CO parameters).
 The number of BICO interconnections is displayed in r9481.

Dependency: Refer to: r9481, r9482

Note: The list is sorted according to signal sources and is structured as follows:
 r9842[0]: Interconnection 1 (signal sink, BICO coded), r9843[0]: Interconnection 1 (signal source, BICO coded)
 r9842[1]: Interconnection 2 (signal sink, BICO coded), r9843[1]: Interconnection 2 (signal source, BICO coded)
 ...

p9484 BICO interconnections search signal source / BICO S_src srch

A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
--	---	--	---

Description: Sets the signal source (BO/CO parameter, BICO coded) to search in the signal sinks.
 The question is answered:
 How often is a connection made to a signal source in the drive object and from which index are these interconnections saved (r9482 and r9483)?

Dependency: Refer to: r9481, r9482, r9483, r9485, r9486

2 Parameters

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r9485	BICO interconnections signal source search count / BICO S_src srchQty		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the number of BICO interconnections to the signal sink being searched for.		
Dependency:	Refer to: r9481, r9482, r9483, p9484, r9486		
Note:	The signal source to be searched is set in p9484 (BICO-coded). The search result is contained in r9482 and r9483 and is specified by the count (r9485) and the first index (r9486).		

r9486	BICO interconnections signal source search first index / BICO S_src srchIdx		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the first index of the signal source being searched for.		
Dependency:	Refer to: r9481, r9482, r9483, p9484, r9485		
Note:	The signal source to be searched is set in p9484 (BICO-coded). The search result is contained in r9482 and r9483 and is specified by the count (r9485) and the first index (r9486).		

r9490	Number of BICO interconnections to other drives / Qty BICO to drive		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the number of signal sources from this drive to other drives/drive objects (Binector Output/Connector Output, BO/CO).		
Dependency:	Refer to: r9491, r9492, p9493		
r9491[0...9]	BI/CI of BICO interconnections to other drives / BI/CI to drive		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the signal receiver list (Binector Input/Connector Input, BI/CI) for the first interconnections between this drive and other drives/drive objects.		
Dependency:	Refer to: r9490, r9492, p9493		
Notice:	A drive cannot be deleted if this list is not empty! Otherwise, another drive would continue to attempt to read a signal from a drive that no longer existed.		
Note:	All indices of r9491 to p9493 designate the same interconnection. r9491[x] contains the signal receiver and r9492[x] the matching signal source; p9493[x] can be set to modify the interconnection.		
r9492[0...9]	BO/CO of BICO interconnections to other drives / BO/CO to drive		
All objects	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Commands	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-
Description:	Displays the signal source list (Binector Output/Connector Output, BO/CO) for the first interconnections between this drive and other drives/drive objects.		
Dependency:	Refer to: r9490, r9491, p9493		
Notice:	A drive cannot be deleted if this list is not empty! Otherwise, another drive would continue to attempt to read a signal from a drive that no longer existed.		
Note:	All indices of r9491 to p9493 designate the same interconnection. r9491[x] contains the signal receiver and r9492[x] the matching signal source; p9493[x] can be set to modify the interconnection.		
p9493[0...9]	Reset BICO interconnections to other drives / Reset BICO to drv		
All objects	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	15	15
Description:	Setting to reset the BICO interconnections to other drives. Each interconnection can be individually reset.		

2 Parameters

2.2 List of parameters

Value:	0: Set connection to 0 1: Set connection to 1 (100 %) 2: Set connection to factory setting 15: Finished
Dependency:	Refer to: r9490, r9491, r9492
Note:	All indices of r9491 to p9493 designate the same interconnection. r9491[x] contains the signal receiver and r9492[x] the matching signal source; p9493[x] can be set to modify the interconnection.

p9495	BICO behavior for de-activated drive objects / Behav for deact DO		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Sets the behavior for BICO interconnections to drive objects that are either not capable of operation or have been deactivated.

BO/CO parameters are on the drive object that is either not capable of operation or has been deactivated (signal source).

Value:	0: Inactive 1: Save interconnections 2: Save interconnections and establish the factory setting
---------------	---

Dependency: Refer to: p9496, p9497, p9498, p9499

Note: For p9495 = 0, the following applies:
- the number of interconnections is zero (p9497 = 0).
For p9495 not equal to 0, the following applies:
- the BI/CI parameters involved are listed in p9498[0...29] (signal sink).
- the associated BO/CO parameters are listed in p9499[0...29] (signal source).

p9496		BICO behavior when activating drive objects / Behav when act DO		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the behavior when activating BICO interconnections to drive objects that are either not capable of operation or have been deactivated.			
Value:	0: Inactive 1: Restore the interconnections from the list 2: Delete the interconnections from the list			
Dependency:	Refer to: p9495, p9497, p9498, p9499			
Note:	The BI/CI parameters involved are listed in p9498[0...29] (signal sink). The associated BO/CO parameters are listed in p9499[0...29] (signal source). After p9496 = 1, 2 the following applies: - p9497 = 0 - p9496 = 0			

p9497		BICO interconnections to de-activated drive objects number / Interconn obj qty		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned16 P-Group: Commands Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Displays the number of saved BICO interconnections to drive objects that are either not capable of operation or have been deactivated. BO/CO parameters are on the drive object that is either not capable of operation or has been deactivated (signal source).			
Dependency:	Refer to: p9495, p9496, p9498, p9499			

p9498[0...29]	BICO BI/CI parameters to de-activated drive objects / BI/CI to deact obj		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Displays the saved BI/CI parameters (signal sink), whose source is located on drive objects that are either not capable of operation or have been deactivated.		
Dependency:	Refer to: p9495, p9496, p9497, p9499		
Note:	A BICO interconnection (signal sink, signal source) is displayed in the same index of p9498 and p9499.		
p9499[0...29]	BICO BO/CO parameters to de-activated drive objects / BO/CO to deact obj		
A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T Data type: Unsigned32 P-Group: Commands Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Displays the saved BO/CO parameters (signal source), which are located on drive objects that are either not capable of operation or have been deactivated.		
Dependency:	Refer to: p9495, p9496, p9497, p9498		
Note:	A BICO interconnection (signal sink, signal source) is displayed in the same index of p9498 and p9499.		
p9500	SI Motion monitoring clock cycle (Control Unit) / SI Mtn clock CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.50000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 25.00000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 12.00000 [ms]
Description:	Sets the monitoring clock cycle for safe motion monitoring.		
Dependency:	Refer to: r2064, p9511		

Note: A change only becomes effective after a POWER ON.
The monitoring clock cycle must be a multiple of the actual value sensing clock cycle (see the parameter description for p9511).

p9501 SI Motion enable safety functions (Control Unit) / SI Mtn enable CU			
HLA, SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Enable SOS/SLS (SBH/SG)	Enable	Inhibit	-
	01	Enable SLP (SE)	Enable	Inhibit	-
	02	Enable absolute position	Enable	Inhibit	-
	03	Enable actual value synchronization	Enable	Inhibit	-
	16	Enable SSM (n < nx) hysteresis and filtering	Enable	Inhibit	2823
	17	Enable SDI	Enable	Inhibit	2824
	24	Enable transfer SLS (SG) limit value via PROFIsafe	Enable	Inhibit	-
	25	Enable transfer safe position via PROFIsafe	Enable	Inhibit	-
	26	Enable safe gearbox switchover	Enable	Inhibit	-
	27	Enable referencing via SCC	Enable	Inhibit	-

Note: A change only becomes effective after a POWER ON.
SDI: Safe Direction (safe motion direction)
SLS: Safely-Limited Speed / SG: Safely reduced speed
SOS: Safe Operating Stop / SBH: Safe operating stop
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9501 SI Motion enable safety functions (Control Unit) / SI Mtn enable CU			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Sets the enable signals for the safe motion monitoring.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Enable SOS/SLS (SBH/SG)	Enable	Inhibit	-
	01	Enable SLP (SE)	Enable	Inhibit	-
	02	Enable absolute position	Enable	Inhibit	-
	03	Enable actual value synchronization	Enable	Inhibit	-
	16	Enable SSM (n < nx) hysteresis and filtering	Enable	Inhibit	2823
	17	Enable SDI	Enable	Inhibit	2824
	24	Enable transfer SLS (SG) limit value via PROFIsafe	Enable	Inhibit	-
	25	Enable transfer safe position via PROFIsafe	Enable	Inhibit	-
	26	Enable safe gearbox switchover	Enable	Inhibit	-
	27	Enable referencing via SCC	Enable	Inhibit	-
	30	Enable F-DI in PROFIsafe telegram	Enable	Inhibit	-

2 Parameters

2.2 List of parameters

Note: For bit 30 = 1, PROFIsafe telegrams 31, 901, 902 must be configured in the F host.
 A change only becomes effective after a POWER ON.
 SDI: Safe Direction (safe motion direction)
 SLS: Safely-Limited Speed / SG: Safely reduced speed
 SOS: Safe Operating Stop / SBH: Safe operating stop
 SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9502	SI Motion axis type (Control Unit) / SI Mtn ax type CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the axis type (linear axis or rotary axis/spindle).

Value:
 0: Linear axis
 1: Rot axis/spindle

Note: For the commissioning software, after changing over the axis type, the units dependent on the axis type are only updated after a project upload.
 A change only becomes effective after a POWER ON.

p9503	SI Motion SCA (SN) enable (Control Unit) / SI Mtn SCA enab		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 0000 0000 0000 0000 bin

Description: Setting to enable the function "Safe Cam" (SCA).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Enable SCA1 (SN1)	Enable	Inhibit	-
	01	Enable SCA2 (SN2)	Enable	Inhibit	-
	02	Enable SCA3 (SN3)	Enable	Inhibit	-
	03	Enable SCA4 (SN4)	Enable	Inhibit	-
	04	Enable SCA5 (SN5)	Enable	Inhibit	-
	05	Enable SCA6 (SN6)	Enable	Inhibit	-
	06	Enable SCA7 (SN7)	Enable	Inhibit	-
	07	Enable SCA8 (SN8)	Enable	Inhibit	-
	08	Enable SCA9 (SN9)	Enable	Inhibit	-
	09	Enable SCA10 (SN10)	Enable	Inhibit	-
	10	Enable SCA11 (SN11)	Enable	Inhibit	-
	11	Enable SCA12 (SN12)	Enable	Inhibit	-
	12	Enable SCA13 (SN13)	Enable	Inhibit	-
	13	Enable SCA14 (SN14)	Enable	Inhibit	-
	14	Enable SCA15 (SN15)	Enable	Inhibit	-
	15	Enable SCA16 (SN16)	Enable	Inhibit	-
	16	Enable ESCA17 (SN17)	Enable	Inhibit	-
	17	Enable SCA18 (SN18)	Enable	Inhibit	-
	18	Enable SCA19 (SN19)	Enable	Inhibit	-
	19	Enable SCA20 (SN20)	Enable	Inhibit	-
	20	Enable SCA21 (SN21)	Enable	Inhibit	-
	21	Enable SCA22 (SN22)	Enable	Inhibit	-
	22	Enable SCA23 (SN23)	Enable	Inhibit	-
	23	Enable SCA24 (SN24)	Enable	Inhibit	-
	24	Enable SCA25 (SN25)	Enable	Inhibit	-
	25	Enable SCA26 (SN26)	Enable	Inhibit	-
	26	Enable SCA27 (SN27)	Enable	Inhibit	-

27	Enable SCA28 (SN28)	Enable	Inhibit	-
28	Enable SCA29 (SN29)	Enable	Inhibit	-
29	Enable SCA30 (SN30)	Enable	Inhibit	-

Dependency:

Refer to: p9501

Note:

The "Safe Cam" function (SCA) can either be enabled using p9501 or p9503.
SCA: Safe Cam / SN: Safe software cam

p9505**SI Motion SP modulo value (Control Unit) / SI mtn SP mod CU**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0 [°]	737280 [°]	0 [°]

Description:

Sets the modulo value in degrees for rotary axes of the "Safe position" function.

This modulo value is taken into account when safely referencing as well as when transferring the safe position via PROFIsafe when the absolute position is enabled.

The value should be set, so that it is precisely at 2ⁿ revolutions, so that when the range that can be represented (+/- 2048) overflows, this does not cause the position actual value to jump.

The modulo function is deactivated for a value = 0.

Dependency:

Refer to: p9501

Notice:

When the "SLP" function is activated, the modulo function must be deactivated as otherwise fault F01681 will be output.

If the absolute position is not enabled, then the parameterized modulo value is not taken into account.

Note:

SLP: Safely-Limited Position

SP: Safe Position

p9506**SI Motion function specification (Control Unit) / SI Mtn fct_spc CU**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0

Description:

Sets the function specification for the safe motion monitoring.

Value:

- 0: Safety with encoder and accel_monitoring(SAM) / delay time
- 1: Safety without encoder with braking ramp (SBR)
- 3: Safety without encoder with accel_monitoring(SAM) / delay time

p9507**SI Motion function specification (Control Unit) / SI Mtn config CU**

HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description:

Sets the function configuration for the safe motion monitoring functions.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Extended message acknowledgement	Yes	No	-
01	Setpoint velocity limit for STOP F	No	Yes	-
03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3	-
06	Configuration test stop motion monitoring functions	Test automatic	Test manual	-

2 Parameters

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Note: Re bit 00:
When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.

Re bit 01:
When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.

Re bit 03:
When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated.

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

Re bit 06:
For the automatic test stop, the test stop can still be initiated via binector input p9705.
The automatic test stop is executed after power up, partial power up or a warm restart.

p9507

SI Motion function specification (Control Unit) / SI Mtn config CU

SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: -
P-Group: Safety Integrated	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 0000 bin

Description: Sets the function configuration for the safe motion monitoring functions.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Extended message acknowledgement	Yes	No	-
	01	Setpoint velocity limit for STOP F	No	Yes	-
	02	Actual value sensing sensorless motor type	Synchronous motor	Induction motor	-
	03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3	-
	05	Actual value sensing sensorless edge modulation	Yes	No	-
	06	Configuration test stop motion monitoring functions	Test automatic	Test manual	-

Note: Re bit 00:
When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.

Re bit 01:
When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.

Re bit 02:
This bit defines the type of motor, which the sensorless actual value sensing evaluates.
For bit = 0, the actual velocity is calculated for an induction motor.
For bit = 1, the actual velocity is calculated for a synchronous motor. This value depends on the setting in p0300.
Bit = 0 should be set if no motor is defined (p0300 = 0).

Re bit 03:
When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated.

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

Re bit 05:
This bit defines the type of modulation, which the sensorless actual value sensing evaluates.
For bit = 0, the actual velocity is calculated for space vector modulation.
For bit = 1, the actual velocity is calculated for edge modulation. This value depends on the setting in p1802.

Re bit 06:
When the bit is active, the test stop of the Extended Functions and the test stop of the onboard F-DO is carried out. The onboard F-DO can be deactivated via p10046.
Also for the automatic test stop, the test stop of the F-DO can be started using binector input p10007. The test stop for Extended Functions can still be started via p9705.
The automatic test stop is executed after power up, partial power up or a warm restart.

p9507		SI Motion function specification (Control Unit) / SI Mtn config CU			
SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 bin		
Description:	Sets the function configuration for the safe motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Extended message acknowledgement	Yes	No	-
	01	Setpoint velocity limit for STOP F	No	Yes	-
	02	Actual value sensing sensorless motor type	Synchronous motor	Induction motor	-
	03	SS1 with OFF3 (brake response)	SS1E external stop	SS1 with OFF3	-
	05	Actual value sensing sensorless edge modulation	Yes	No	-
	06	Configuration test stop motion monitoring functions	Test automatic	Test manual	-
Note:	<p>Re bit 00: When the function is activated, a safety-relevant acknowledgement (internal event acknowledge) can be performed by selecting/deselecting STO.</p> <p>Re bit 01: When the function is activated, the active setpoint velocity limit (CO: r9733) is set to zero when STOP F is active.</p> <p>Re bit 02: This bit defines the type of motor, which the sensorless actual value sensing evaluates. For bit = 0, the actual velocity is calculated for an induction motor. For bit = 1, the actual velocity is calculated for a synchronous motor. This value depends on the setting in p0300. Bit = 0 should be set if no motor is defined (p0300 = 0).</p> <p>Re bit 03: When the bit is activated – when selecting function SS1 or activating a STOP B – an SS1E or a STOP B with Stop, which should be externally initiated, is triggered instead of SS1 with a drive-based braking response. As a consequence, brake monitoring (SBR, SAM) is deactivated. SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)</p> <p>Re bit 05: This bit defines the type of modulation, which the sensorless actual value sensing evaluates. For bit = 0, the actual velocity is calculated for space vector modulation. For bit = 1, the actual velocity is calculated for edge modulation. This value depends on the setting in p1802.</p> <p>Re bit 06: For the automatic test stop, the test stop can still be initiated via binector input p9705. The automatic test stop is executed after power up, partial power up or a warm restart.</p>				

p9509		SI Motion behavior during pulse suppression (Control Unit) / SI Mtn behav IL CU			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 1111 1111 bin		
Description:	Sets the behavior of safety functions and their feedback during pulse suppression in encoderless operation.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	SSM during pulse suppression and sensorless	Becomes inactive	Remains active	-
	08	SDI during pulse suppression and sensorless	Becomes inactive	Remains active	-

2 Parameters

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Notice: Re bit 00:
If the OFF1 or the OFF3 ramp-down time is too low, or there is an insufficient clearance between the SSM limit speed, and the shutdown speed, then it is possible that the "speed under limit value" signal does not change to 1, because no speed actual value below the SSM limit was able to be identified before pulse cancellation. In this case, the OFF1 or the OFF3 ramp-down time or the clearance between the SSM limit speed and shutdown speed must be increased.

Note: SDI: Safe Direction (safe motion direction)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)
Re bit 00:
For bit = 1 and with the SSM safety function activated, the following applies:
- During pulse suppression, monitoring is switched off and the feedback signal has a 0 signal level.
For bit = 0 and with the SSM safety function activated, the following applies:
- Monitoring continues during pulse suppression. The feedback signal last displayed before pulse suppression is kept and the system goes into the STO state.
Re bit 08:
For bit = 1 and with the SDI safety function activated, the following applies:
- During pulse suppression, monitoring is switched off and the status signal indicates inactive.
For bit = 0 and with the SDI safety function activated, the following applies:
- Monitoring continues during pulse suppression. The status signal indicates active and the system goes into the STO state.

p9510 SI Motion clock-cycle synchronous PROFIBUS master / SI Mtn sync master

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Setting for clock cycle synchronous communication between PROFIdrive controller and Control Unit.
The parameter is only relevant, if the safety-relevant motion monitoring functions integrated in the drive have been enabled (p9601.2 = 1).
If a PROFIdrive controller exchanges process data in clock cycle synchronism with the Control Unit, then p9510 must be set to 1. This also applies if the drive itself does not exchange process data in clock cycle synchronism.
Examples for clock cycle synchronous communication:
- clock-cycle synchronous control for the motion control (e.g. SIMOTION).
- clock-cycle synchronous PROFIsafe master (e.g. SIMATIC S7-400F).

Value: 0: Communication not isochronous
1: Communication isochronous

Notice: As of firmware version 2.6, the parameter has no effect.

p9511 SI Motion actual value sensing cycle clock (Control Unit) / SI Mtn act clk CU

HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00000 [ms]	25.00000 [ms]	0.00000 [ms]

Description: Sets the clock cycle time of the actual value sensing for safe motion monitoring.
Setting criteria if the motion monitoring functions are executed with an encoder.
- A slower clock cycle time reduces the maximum permissible velocity - however, it ensures a lower load of the Control Unit for safe actual value sensing.
- The maximum permissible velocity which, when exceeded, can mean that errors occur during safe actual value sensing, is displayed in r9730.
- The isochronous PROFIBUS clock cycle is used as a clock cycle time for actual value sensing with a setting of 0 ms; the setting is 1 ms if isochronous operation is not being used.

Dependency: Refer to: p0115

Note: The parameter is only active for drive-based motion monitoring functions (p9601.2 = 1).
 The monitoring clock cycle from p9500 must be an integer multiple of this parameter.
 In the case of motion monitoring functions with encoder, the clock cycle time for actual value sensing must be an integer multiple of the current controller clock cycle and at least 4 times slower than the current controller clock cycle. A factor of at least 8 is recommended.
 The clock cycle time of the actual value sensing should not be set to more than 8 ms.
 A change only becomes effective after a POWER ON.

p9511 SI Motion actual value sensing cycle clock (Control Unit) / SI Mtn act clk CU

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

0.00000 [ms]	25.00000 [ms]	0.00000 [ms]
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Description: Sets the clock cycle time of the actual value sensing for safe motion monitoring.
 Setting criteria if the motion monitoring functions are executed with an encoder.
 - A slower clock cycle time reduces the maximum permissible velocity - however, it ensures a lower load of the Control Unit for safe actual value sensing.
 - The maximum permissible velocity which, when exceeded, can mean that errors occur during safe actual value sensing, is displayed in r9730.
 - The isochronous PROFIBUS clock cycle is used as a clock cycle time for actual value sensing with a setting of 0 ms; the setting is 1 ms if isochronous operation is not being used.
 Setting criteria if the motion monitoring functions are executed without an encoder:
 - The actual value sensing clock cycle must be set to the same value as the current controller clock cycle (p0115).

Dependency: Refer to: p0115

Note: The parameter is only active for drive-based motion monitoring functions (p9601.2 = 1).
 The monitoring clock cycle from p9500 must be an integer multiple of this parameter.
 In the case of motion monitoring functions with encoder, the clock cycle time for actual value sensing must be an integer multiple of the current controller clock cycle and at least 4 times slower than the current controller clock cycle. A factor of at least 8 is recommended.
 The clock cycle time of the actual value sensing should not be set to more than 8 ms.
 A change only becomes effective after a POWER ON.

p9512 Select SI Motion safety functions without selection (CU) / SI Mtn w/o sel CU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting

-	-	0000 0000 0001 0000 bin
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Description: Sets the safety functions without selection.
 The safety functions without selection are enabled with p9601.5/p9801.5.
 Using this parameter, the individual motion monitoring functions can then be selected (e.g. SLS, SDI positive, SDI negative), which should then be permanently selected.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	04	SLS static (CU)	Statically active	Statically inactive	-
	12	SDI positive static (CU)	Statically active	Statically inactive	-
	13	SDI negative static (CU)	Statically active	Statically inactive	-

Dependency: Refer to: p9601, p9801

Note: A change becomes immediately effective after exiting the safety commissioning mode.
 SDI: Safe Direction (safe motion direction).
 SLS: Safely-Limited Speed

p9513	SI Motion non safety-relevant measuring steps POS1 (CU) / nsrPOS1		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 22000
Description:	Sets the non safety-relevant measuring steps of position value POS1. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Dependency:	Refer to: p0416, r0473, p9313		
Note:	For safe functions that are not enabled (p9501 = 0), the following applies: - p9513 is automatically set the same as r0416 when the system boots. For safety functions that are enabled (p9501 > 0), the following applies: - p9513 is checked to see that it matches r0416.		

p9514	SI Motion absolute encoder linear measuring steps (CU) / Enc lin meas step		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0 [nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295 [nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100 [nm]
Description:	Sets the resolution of the absolute position for a linear absolute encoder. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Dependency:	Refer to: p0422, r0469, p9314		
Note:	For safe functions that are not enabled (p9501 = 0), the following applies: - p9514 is automatically set the same as r0422 when the system boots. For safety functions that are enabled (p9501 > 0), the following applies: - p9514 is checked to see that it matches r0422.		

p9515	SI Motion encoder coarse position value config (Control Unit) / SI Mtn s config CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 0000 0000 0000 0000 bin	
Description:	Sets the encoder configuration for the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Incrementer	Yes	No
	01	Encoder CRC least significant byte first	Yes	No
	02	Redundant coarse position val. most significant bit left-aligned	Yes	No
	04	Binary comparison not possible	Yes	No
	16	DRIVE-CLiQ encoder	Yes	No
	17	EnDat-2.2 converter	Yes	No
Dependency:	Refer to: r0474, p9315			

- Note:**
- after starting the copy function (p9700 = 57 hex), p9515.0...4 are set the same as r0474.
 - For safe functions that are not enabled (p9501 = 0), the following applies:
 - when the system boots, p9515.16 is automatically set the same as p0404.10, p9515.17 the same as p0404.8 & 11.
 - For safety functions that are enabled (p9501 > 0), the following applies:
 - p9515.16 is checked to identify whether it coincides with p0404.10, p9515.17 with p0404.8 & 11

p9516 SI Motion encoder configuration safety functions (Control Unit) / SI Mtn enc_cfg CU

HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0001 bin

Description: Sets the configuration for the encoder and position actual value.
The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Encoder rotating/linear	Linear	Rotating	-
	01	Position actual value sign change	Yes	No	-

Dependency: Refer to: p0404, p0410

- Note:**
- For safe functions that are not enabled (p9501 = 0), the following applies:
 - p9516.0 is automatically set the same as p0404.0 when the system boots.
 - p9516.1 is automatically set the same as p0410.1 when the system boots.
 - For safety functions that are enabled (p9501 > 0), the following applies:
 - p9516.0 is checked to identify whether it coincides with p0404.0.

p9516 SI Motion encoder configuration safety functions (Control Unit) / SI Mtn enc_cfg CU

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the configuration for the motor encoder and position actual value.
The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Motor encoder rotating/linear	Linear	Rotating	-
	01	Position actual value sign change	Yes	No	-

Dependency: Refer to: p0404, p0410

- Note:**
- For safe functions that are not enabled (p9501 = 0), the following applies:
 - p9516.0 is automatically set the same as p0404.0 when the system boots.
 - p9516.1 is automatically set the same as p0410.1 when the system boots.
 - For safety functions that are enabled (p9501 > 0), the following applies:
 - p9516.0 is checked to identify whether it coincides with p0404.0.

p9517	SI Motion linear encoder grid division (Control Unit) / SI Mtn grid CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 250000000.00 [nm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10000.00 [nm]
Description:	Sets the grid division for a linear encoder. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Dependency:	Refer to: p0407, p9516		
Note:	For safety functions that have not been enabled (p9501 = 0), the following applies: When booting p9517 is automatically set the same as p0407. For safety functions that are enabled (p9501 > 0), the following applies: p9517 is checked whether it coincides with p0407.		
p9518	SI Motion encoder pulses per revolution (Control Unit) / SI Mtn puls/rev CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16777215	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2048
Description:	Sets the number of encoder pulses per revolution for rotary encoders. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Dependency:	Refer to: p0408, p9516		
Note:	For safety functions that have not been enabled (p9501 = 0), the following applies: When booting, p9518 is automatically set the same as p0408. For safety functions that are enabled (p9501 > 0), the following applies: p9518 is checked whether it coincides with p0408.		
p9519	SI Motion fine resolution G1_XIST1 (Control Unit) / SI Mtn G1_XIST1 CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 2	Calculated: - Dyn. index: - Units group: - Scaling: - Max 18	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 11
Description:	Sets the fine resolution for G1_XIST1 in bits. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Dependency:	Refer to: p0418		
Note:	For safety functions that have not been enabled (p9501 = 0), the following applies: When booting, p9519 is automatically set the same as p0418. For safety functions that are enabled (p9501 > 0), the following applies: p9519 is checked whether it coincides with p0418. G1_XIST1: Encoder 1 position actual value 1 (PROFIdrive)		

p9520	SI Motion spindle pitch (Control Unit) / SI Mtn Sp_pitch CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.1000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8388.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.0000 [mm]
Description:	Sets the gear ratio between the encoder and load in mm/revolution for a linear axis with rotary encoder.		
Notice:	The fourth decimal point can be rounded-off depending on the size of the entered number (from 3 places before the decimal point).		

p9521[0...7]	SI Motion gearbox encoder/load denominator (Control Unit) / SI Mtn gear den CU		
HLA	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the denominator for the gearbox between the encoder and load. The active gearbox stage can be switched over via PROFIsafe.		
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8		
Dependency:	Refer to: p9522		

p9521[0...7]	SI Motion gearbox enc (motor)/load denominator (Control Unit) / SI Mtn gear den CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the denominator for the gearbox between the encoder (or motor in the case of encoderless monitoring functions) and the load. The active gearbox stage can be switched over via PROFIsafe.		
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8		
Dependency:	Refer to: p9522		

p9522[0...7]		SI Motion gearbox encoder/load numerator (Control Unit) / SI Mtn gear num CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	2147000000	1	
Description:	Sets the numerator for the gearbox between the encoder and load. The active gearbox stage can be switched over via PROFIsafe.			
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8			
Dependency:	Refer to: p9521			

p9522[0...7]		SI Motion gearbox encoder (motor)/load numerator (Control Unit) / SI Mtn gear num CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	1	2147000000	1	
Description:	Sets the numerator for the gearbox between the encoder (or motor in the case of encoderless monitoring functions) and the load. The active gearbox stage can be switched over via PROFIsafe.			
Index:	[0] = Gearbox 1 [1] = Gearbox 2 [2] = Gearbox 3 [3] = Gearbox 4 [4] = Gearbox 5 [5] = Gearbox 6 [6] = Gearbox 7 [7] = Gearbox 8			
Dependency:	Refer to: p9521			
Note:	In the case of encoderless monitoring functions, the pole pair number must be multiplied by the numerator of the gearbox ratio. Example: Gearbox ratio 1:4, pole pair number (r0313) = 2 --> p9521 = 1, p9522 = 8 (4 x 2)			

p9523		SI Motion redundant coarse pos. value valid bits (Control Unit) / Valid bits CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	16	9	
Description:	Sets the number of valid bits of the redundant coarse position value. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.			

Dependency: Refer to: r0470, p9323
Note: - after starting the copy function (p9700 = 57 hex), p9523 is set the same as r0470.

p9524 SI Motion Redundant coarse pos. value fine resolution bits (CU) / SI Mtn fine bit CU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min -16	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -2
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Description: Sets the number of valid bits for the fine resolution of the redundant coarse position value.
The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.

Dependency: Refer to: r0471, p9324
Note: - after starting the copy function (p9700 = 57 hex), p9524 is set the same as r0471.

p9525 SI Motion Redundant coarse pos. value relevant bits (CU) / Relevant bits CU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 16
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Description: Sets the number of relevant bits for the redundant coarse position value.
The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.

Dependency: Refer to: p0414, r0472, p9325
Note: For safe functions that are not enabled (p9501 = 0), the following applies:
- p9525 is automatically set the same as r0472 when the system boots.
For safety functions that are enabled (p9501 > 0), the following applies:
- p9525 is checked to see that it matches r0472.

p9526 SI Motion encoder assignment second channel / SI Mtn enc chan 2

HLA	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
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Description: Sets the number of the encoder, which is used by the second channel for safe motion monitoring functions.

Dependency: For the safe motion monitoring functions, the redundant safety position actual value sensing must be activated in the appropriate encoder data set (p0430.19 = 1).

Refer to: p0187, p0188, p0189, p0430

Note: - For p9526 = 1, the encoder for the closed-loop speed control is used for the second channel of the motion monitoring functions (1-encoder system). This setting is only permissible when using a DQI encoder.
- A change only becomes effective after a POWER ON.

2 Parameters

2.2 List of parameters

p9526		SI Motion encoder assignment second channel / SI Mtn enc chan 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1	
Description:	Sets the number of the encoder that the second channel (control, Motor Module) uses for safe motion monitoring functions.			
Dependency:	For the safe motion monitoring functions, the redundant safety position actual value sensing must be activated in the appropriate encoder data set (p0430.19 = 1). Refer to: p0187, p0188, p0189, p0430			
Note:	For p9526 = 1, the encoder for the closed-loop speed control is used for the second channel of the motion monitoring functions (1-encoder system). A change only becomes effective after a POWER ON.			

p9529		SI Motion Gx_XIST1 coarse pos. safe most significant bit (CU) / Gx_XIST1 MSB CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 31	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 14	
Description:	Sets the bit number for the safe most significant bit (MSB) of the Gx_XIST1 coarse position. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.			
Dependency:	Refer to: p0415, r0475, p9329			
Note:	For safe functions that are not enabled (p9501 = 0), the following applies: - p9529 is automatically set the same as r0475 when the system boots. For safety functions that are enabled (p9501 > 0), the following applies: - p9529 is checked to see that it matches r0475. MSB: Most Significant Bit			

p9530		SI Motion standstill tolerance (Control Unit) / SI Mtn standst_tol		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000 [mm]	
Description:	Sets the tolerance for the function "Safe Operating Stop" (SOS).			
Note:	SOS: Safe Operating Stop / SBH: Safe operating stop			

p9530		SI Motion standstill tolerance (Control Unit) / SI Mtn standst_tol		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1.000 [°]	
Description:	Sets the tolerance for the function "Safe Operating Stop" (SOS).			
Note:	SOS: Safe Operating Stop / SBH: Safe operating stop			

p9531[0...3]	SI Motion SLS (SG) limit values (Control Unit) / SI Mtn SLS lim CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2000.00 [mm/min]
Description:	Sets the limit values for the function "Safely-Limited Speed" (SLS).		
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4		
Dependency:	Refer to: p9532, p9561, p9563		
Note:	SLS: Safely-Limited Speed / SG: Safely reduced speed		
p9531[0...3]	SI Motion SLS (SG) limit values (Control Unit) / SI Mtn SLS lim CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2000.00 [rpm]
Description:	Sets the limit values for the function "Safely-Limited Speed" (SLS).		
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4		
Dependency:	Refer to: p9532, p9561, p9563		
Note:	SLS: Safely-Limited Speed / SG: Safely reduced speed		
p9532[0...15]	SI Motion SLS (SG) override factor (Control Unit) / SI Mtn SLS over CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.000 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.000 [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.000 [%]
Description:	Sets the override factor for the limit value for SLS2 and SLS4 for the function "Safely-Limited Speed" (SLS).		
Index:	[0] = SLS (SG) override factor 0 [1] = SLS (SG) override factor 1 [2] = SLS (SG) override factor 2 [3] = SLS (SG) override factor 3 [4] = SLS (SG) override factor 4 [5] = SLS (SG) override factor 5 [6] = SLS (SG) override factor 6 [7] = SLS (SG) override factor 7 [8] = SLS (SG) override factor 8 [9] = SLS (SG) override factor 9 [10] = SLS (SG) override factor 10 [11] = SLS (SG) override factor 11 [12] = SLS (SG) override factor 12 [13] = SLS (SG) override factor 13 [14] = SLS (SG) override factor 14 [15] = SLS (SG) override factor 15		
Dependency:	Refer to: p9501, p9531		

2 Parameters

2.2 List of parameters

Note: The actual override factor for SLS2 and SLS4 is selected using the safety-relevant inputs (SGE).
SLS: Safely-Limited Speed / SG: Safely reduced speed

p9533	SI Motion SLS setpoint velocity limiting (Control Unit) / SI Mtn SLS set_lim		
HLA	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [%]	100.000 [%]	80.000 [%]
Description:	This is an evaluation factor to define the setpoint limit from the selected actual speed limit. The active SLS limit value is evaluated with this factor and is made available as setpoint limit in r9733.		
Dependency:	This parameter only has to be parameterized for the motion monitoring functions integrated in the drive (p9601.2 = 1) r9733[0] = p9531[x] x p9533 (converted from the load side to the actuator side) r9733[1] = - p9531[x] x p9533 (converted from the load side to the actuator side) [x] = Selected SLS stage Conversion factor from the actuator side to the load side: - actuator type = rotary and axis type = linear: p9522 / (p9521 x p9520) - otherwise: p9522 / p9521 Refer to: p9501, p9531, p9601		
Note:	The active actual speed limit is selected via safety-relevant inputs (SGE). When selecting SOS or a STOP A ... D, setpoint 0 is specified in r9733. SLS: Safely-Limited Speed		

p9533	SI Motion SLS setpoint velocity limiting (Control Unit) / SI Mtn SLS set_lim		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.000 [%]	100.000 [%]	80.000 [%]
Description:	This is an evaluation factor to define the setpoint limit from the selected actual speed limit. The active SLS limit value is evaluated with this factor and is made available as setpoint limit in r9733.		
Dependency:	This parameter only has to be parameterized for the motion monitoring functions integrated in the drive (p9601.2 = 1) r9733[0] = p9531[x] x p9533 (converted from the load side to the motor side) r9733[1] = - p9531[x] x p9533 (converted from the load side to the motor side) [x] = Selected SLS stage Conversion factor from the motor side to the load side: - motor type = rotary and axis type = linear: p9522 / (p9521 x p9520) - otherwise: p9522 / p9521 Refer to: p9501, p9531, p9601		
Note:	The active actual speed limit is selected via safety-relevant inputs (SGE). When selecting SOS or a STOP A ... D, setpoint 0 is specified in r9733. SLS: Safely-Limited Speed		

p9534[0...1]	SI Motion SLP (SE) upper limit values (Control Unit) / SI Mtn SLP up lim		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting 100000.000 [mm]
Description:	Sets the upper limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9535, p9562		
Note:	The following applies to the setting of these limits: - p9534[x] > p9535[x] - p9534[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		
p9534[0...1]	SI Motion SLP (SE) upper limit values (Control Unit) / SI Mtn SLP up lim		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [°]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting 100000.000 [°]
Description:	Sets the upper limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9535, p9562		
Note:	The following applies to the setting of these limits: - p9534[x] > p9535[x] - p9534[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		
p9535[0...1]	SI Motion SLP (SE) lower limit values (Control Unit) / SI Mtn SLP low lim		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -100000.000 [mm]
Description:	Sets the lower limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9534, p9562		
Note:	The following applies to the setting of these limits: - p9534[x] > p9535[x] - p9535[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		

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p9535[0...1]	SI Motion SLP (SE) lower limit values (Control Unit) / SI Mtn SLP low lim		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [°]	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -100000.000 [°]
Description:	Sets the lower limit for the function "Safely-Limited Position" (SLP).		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9501, p9534, p9562		
Note:	The following applies to the setting of these limits: - p9534[x] > p9535[x] - p9535[x] must lie in the valid traversing range (-737280 ... 737280). SLP: Safely-Limited Position / SE: Safe software limit switches		

p9536[0...29]	SI Motion SCA (SN) plus cam position (Control Unit) / SI Mtn SCA+		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.000 [mm]
Description:	Sets the plus cam position for the function "Safe Cam" (SCA).		
Index:	[0] = Cam position SCA1 (SN1) [1] = Cam position SCA2 (SN2) [2] = Cam position SCA3 (SN3) [3] = Cam position SCA4 (SN4) [4] = Cam position SCA5 (SN5) [5] = Cam position SCA6 (SN6) [6] = Cam position SCA7 (SN7) [7] = Cam position SCA8 (SN8) [8] = Cam position SCA9 (SN9) [9] = Cam position SCA10 (SN10) [10] = Cam position SCA11 (SN11) [11] = Cam position SCA12 (SN12) [12] = Cam position SCA13 (SN13) [13] = Cam position SCA14 (SN14) [14] = Cam position SCA15 (SN15) [15] = Cam position SCA16 (SN16) [16] = Cam position SCA17 (SN17) [17] = Cam position SCA18 (SN18) [18] = Cam position SCA19 (SN19) [19] = Cam position SCA20 (SN20) [20] = Cam position SCA21 (SN21) [21] = Cam position SCA22 (SN22) [22] = Cam position SCA23 (SN23) [23] = Cam position SCA24 (SN24) [24] = Cam position SCA25 (SN25) [25] = Cam position SCA26 (SN26) [26] = Cam position SCA27 (SN27) [27] = Cam position SCA28 (SN28) [28] = Cam position SCA29 (SN29) [29] = Cam position SCA30 (SN30)		
Dependency:	Refer to: p9501, p9503, p9537		
Note:	A change only becomes effective after a POWER ON. SCA: Safe Cam / SN: Safe software cam		

p9536[0...29] SI Motion SCA (SN) plus cam position (Control Unit) / SI Mtn SCA+			
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [°]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.000 [°]
Description:	Sets the plus cam position for the function "Safe Cam" (SCA).		
Index:	[0] = Cam position SCA1 (SN1) [1] = Cam position SCA2 (SN2) [2] = Cam position SCA3 (SN3) [3] = Cam position SCA4 (SN4) [4] = Cam position SCA5 (SN5) [5] = Cam position SCA6 (SN6) [6] = Cam position SCA7 (SN7) [7] = Cam position SCA8 (SN8) [8] = Cam position SCA9 (SN9) [9] = Cam position SCA10 (SN10) [10] = Cam position SCA11 (SN11) [11] = Cam position SCA12 (SN12) [12] = Cam position SCA13 (SN13) [13] = Cam position SCA14 (SN14) [14] = Cam position SCA15 (SN15) [15] = Cam position SCA16 (SN16) [16] = Cam position SCA17 (SN17) [17] = Cam position SCA18 (SN18) [18] = Cam position SCA19 (SN19) [19] = Cam position SCA20 (SN20) [20] = Cam position SCA21 (SN21) [21] = Cam position SCA22 (SN22) [22] = Cam position SCA23 (SN23) [23] = Cam position SCA24 (SN24) [24] = Cam position SCA25 (SN25) [25] = Cam position SCA26 (SN26) [26] = Cam position SCA27 (SN27) [27] = Cam position SCA28 (SN28) [28] = Cam position SCA29 (SN29) [29] = Cam position SCA30 (SN30)		
Dependency:	Refer to: p9501, p9503, p9537		
Note:	A change only becomes effective after a POWER ON. SCA: Safe Cam / SN: Safe software cam		

p9537[0...29] SI Motion SCA (SN) plus cam position (Control Unit) / SI Mtn SCA-			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -2147000.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2147000.000 [mm]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -10.000 [mm]
Description:	Sets the minus cam position for the function "Safe Cam" (SCA).		
Index:	[0] = Cam position SCA1 (SN1) [1] = Cam position SCA2 (SN2) [2] = Cam position SCA3 (SN3) [3] = Cam position SCA4 (SN4) [4] = Cam position SCA5 (SN5) [5] = Cam position SCA6 (SN6) [6] = Cam position SCA7 (SN7) [7] = Cam position SCA8 (SN8) [8] = Cam position SCA9 (SN9)		

2 Parameters

2.2 List of parameters

[9] = Cam position SCA10 (SN10)
[10] = Cam position SCA11 (SN11)
[11] = Cam position SCA12 (SN12)
[12] = Cam position SCA13 (SN13)
[13] = Cam position SCA14 (SN14)
[14] = Cam position SCA15 (SN15)
[15] = Cam position SCA16 (SN16)
[16] = Cam position SCA17 (SN17)
[17] = Cam position SCA18 (SN18)
[18] = Cam position SCA19 (SN19)
[19] = Cam position SCA20 (SN20)
[20] = Cam position SCA21 (SN21)
[21] = Cam position SCA22 (SN22)
[22] = Cam position SCA23 (SN23)
[23] = Cam position SCA24 (SN24)
[24] = Cam position SCA25 (SN25)
[25] = Cam position SCA26 (SN26)
[26] = Cam position SCA27 (SN27)
[27] = Cam position SCA28 (SN28)
[28] = Cam position SCA29 (SN29)
[29] = Cam position SCA30 (SN30)

Dependency:

Refer to: p9501, p9503, p9536

Note:

A change only becomes effective after a POWER ON.

SCA: Safe Cam / SN: Safe software cam

p9537[0...29]

SI Motion SCA (SN) plus cam position (Control Unit) / SI Mtn SCA-

SERVO (Safety rot),
SERVO_AC (Safety
rot), SERVO_I_AC
(Safety rot), VECTOR
(Safety rot),
VECTOR_AC (Safety
rot), VECTOR_I_AC
(Safety rot)

Can be changed: U, T

Calculated: -

Access level: 4

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: -

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-2147000.000 [°]

2147000.000 [°]

-10.000 [°]

Description:

Sets the minus cam position for the function "Safe Cam" (SCA).

Index:

[0] = Cam position SCA1 (SN1)
[1] = Cam position SCA2 (SN2)
[2] = Cam position SCA3 (SN3)
[3] = Cam position SCA4 (SN4)
[4] = Cam position SCA5 (SN5)
[5] = Cam position SCA6 (SN6)
[6] = Cam position SCA7 (SN7)
[7] = Cam position SCA8 (SN8)
[8] = Cam position SCA9 (SN9)
[9] = Cam position SCA10 (SN10)
[10] = Cam position SCA11 (SN11)
[11] = Cam position SCA12 (SN12)
[12] = Cam position SCA13 (SN13)
[13] = Cam position SCA14 (SN14)
[14] = Cam position SCA15 (SN15)
[15] = Cam position SCA16 (SN16)
[16] = Cam position SCA17 (SN17)
[17] = Cam position SCA18 (SN18)
[18] = Cam position SCA19 (SN19)
[19] = Cam position SCA20 (SN20)
[20] = Cam position SCA21 (SN21)
[21] = Cam position SCA22 (SN22)
[22] = Cam position SCA23 (SN23)
[23] = Cam position SCA24 (SN24)
[24] = Cam position SCA25 (SN25)
[25] = Cam position SCA26 (SN26)
[26] = Cam position SCA27 (SN27)

[27] = Cam position SCA28 (SN28)

[28] = Cam position SCA29 (SN29)

[29] = Cam position SCA30 (SN30)

Dependency:

Refer to: p9501, p9503, p9536

Note:

A change only becomes effective after a POWER ON.

SCA: Safe Cam / SN: Safe software cam

p9538[0...29] SI Motion SCA (SN) cam track assignment (Control Unit) / SI Mtn SCA assign.

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 100	Calculated: - Dyn. index: - Units group: - Scaling: - Max 414	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 100 [1] 101 [2] 102 [3] 103 [4] 104 [5] 105 [6] 106 [7] 107 [8] 108 [9] 109 [10] 110 [11] 111 [12] 112 [13] 113 [14] 114 [15] 200 [16] 201 [17] 202 [18] 203 [19] 204 [20] 205 [21] 206 [22] 207 [23] 208 [24] 209 [25] 210 [26] 211 [27] 212 [28] 213 [29] 214
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Description:

Assigns the individual cams to the maximum of 4 cam tracks and defines the numerical value for the SGA "cam range".

p9538[0...29] = CBA dec

C = Assignment of the cam to the cam track.

Valid values are 1, 2, 3, 4.

BA = Numerical value for the SGA "cam range".

If the position lies in the range of this cam, the value BA is signaled to the safety-relevant logic via the SGA "cam range" of the cam track set using C.

Valid values are 0 ... 14. Each numerical value may only be used once for each cam track.

2 Parameters

2.2 List of parameters

Examples:

p9538[0] = 207

Cam 1 (index 0) is assigned cam track 2. If the position lies within the range of this cam, a value of 7 is entered in the SGA "cam range" of the second cam track.

p9538[5] = 100

Cam 6 (index 5) is assigned cam track 1. If the position lies within the range of this cam, a value of 0 is entered in the SGA "cam range" of the first cam track.

Index:

- [0] = Track assignment SCA1
- [1] = Track assignment SCA2
- [2] = Track assignment SCA3
- [3] = Track assignment SCA4
- [4] = Track assignment SCA5
- [5] = Track assignment SCA6
- [6] = Track assignment SCA7
- [7] = Track assignment SCA8
- [8] = Track assignment SCA9
- [9] = Track assignment SCA10
- [10] = Track assignment SCA11
- [11] = Track assignment SCA12
- [12] = Track assignment SCA13
- [13] = Track assignment SCA14
- [14] = Track assignment SCA15
- [15] = Track assignment SCA16
- [16] = Track assignment SCA17
- [17] = Track assignment SCA18
- [18] = Track assignment SCA19
- [19] = Track assignment SCA20
- [20] = Track assignment SCA21
- [21] = Track assignment SCA22
- [22] = Track assignment SCA23
- [23] = Track assignment SCA24
- [24] = Track assignment SCA25
- [25] = Track assignment SCA26
- [26] = Track assignment SCA27
- [27] = Track assignment SCA28
- [28] = Track assignment SCA29
- [29] = Track assignment SCA30

Dependency: Refer to: p9501, p9503

Note: A change only becomes effective after a POWER ON.

SCA: Safe Cam / SN: Safe software cam

p9539[0...7] SI Motion gearbox direction of rotation reversal (Control Unit) / SI Mtn grbx rev CU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the direction of rotation reversal for the gearbox.

0: No direction of rotation reversal

1: Direction of rotation reversal

The active gearbox stage can be switched over via PROFIsafe.

Index:

- [0] = Gearbox 1
- [1] = Gearbox 2
- [2] = Gearbox 3
- [3] = Gearbox 4
- [4] = Gearbox 5
- [5] = Gearbox 6
- [6] = Gearbox 7
- [7] = Gearbox 8

Dependency: Refer to: p9521

p9540	SI Motion SCA (SN) tolerance (Control Unit) / SI Mtn SCA tol CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.0000 [mm]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [mm]
Description:	Sets the tolerance for the function "Safe Cam" (SCA). Within this tolerance, both monitoring channels may signal different signal states of the same safe cam.		
Note:	A change only becomes effective after a POWER ON.		
p9540	SI Motion SCA (SN) tolerance (Control Unit) / SI Mtn SCA tol CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10.0000 [°]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [°]
Description:	Sets the tolerance for the function "Safe Cam" (SCA). Within this tolerance, both monitoring channels may signal different signal states of the same safe cam.		
Note:	A change only becomes effective after a POWER ON.		
p9541	SI Motion encoder comparison algorithm (CU) / Enc comp algo		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 255
Description:	Sets the comparison algorithm for the encoder position monitoring functions. The encoder that is used for the safe motion monitoring functions on the Control Unit must be parameterized in this parameter.		
Value:	0: SMx20 safety algorithm 10: DQL binary safety algorithm 11: DQL linear non-binary safety algorithm 12: SMC30 safety algorithm 255: Safety algorithm unknown		
Dependency:	Refer to: p0417, p9341		
Note:	For safe functions that are not enabled (p9501 = 0), the following applies: - p9541 is automatically set the same as r0417 when the system boots. For safety functions that are enabled (p9501 > 0), the following applies: - p9541 is checked to see that it matches r0417.		
p9542	SI Motion act val comparison tol (crosswise) (Control Unit) / SI Mtn act tol CU		
HLA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.0000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.1000 [mm]
Description:	Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels.		
Note:	For a linear axis, the tolerance is internally limited to 10 mm.		

2 Parameters

2.2 List of parameters

p9542	SI Motion act val comparison tol (crosswise) (Control Unit) / SI Mtn act tol CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0010 [mm]	360.0000 [mm]	0.1000 [mm]

Description: Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels. For encoderless motion monitoring functions, the tolerance must be set to a higher value (12 degrees rotary, 1 mm linear).

Note: For a linear axis, the tolerance is internally limited to 10 mm. For a "linear axis with rotating motor" and factory setting of p9520, p9521 and p9522, the factory setting of p9542 corresponds to a position tolerance of 36 ° on the motor side.

p9542	SI Motion act val comparison tol (crosswise) (Control Unit) / SI Mtn act tol CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0010 [°]	360.0000 [°]	0.1000 [°]

Description: Sets the tolerance for the crosswise data comparison of the actual position between the two monitoring channels. For encoderless motion monitoring functions, the tolerance must be set to a higher value (12 degrees rotary, 1 mm linear).

Note: For a linear axis, the tolerance is internally limited to 10 mm. For a "linear axis with rotating motor" and factory setting of p9520, p9521 and p9522, the factory setting of p9542 corresponds to a position tolerance of 36 ° on the motor side.

p9543	SI Motion gearbox switching position tolerance factor (CU) / SI Mtn grbx tol CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	1000	1

Description: Sets the factor to increase the tolerance for the crosswise data comparison of the actual position between the two monitoring channels while the gearbox stage is being switched over.

This factor is effective when actual value synchronization is activated and when deactivated.

Depending on the following tolerance, the following is obtained:

- actual value synchronization activated: p9549 * p9543
- actual value synchronization deactivated: p9542 * p9543

p9544	SI Motion actual value comparison tolerance (referencing) (CU) / SI Mtn ref tol		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.0000 [mm]	36.0000 [mm]	0.0100 [mm]

Description: Sets the tolerance for checking the actual values.

For an incremental encoder, the actual values are checked after referencing; for an absolute encoder, when switching on.

Note: A change only becomes effective after a POWER ON.
For linear axes, the maximum value is limited to 1 mm.

p9544 SI Motion actual value comparison tolerance (referencing) (CU) / SI Mtn ref tol

SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 36.0000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.0100 [°]
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Description: Sets the tolerance for checking the actual values.
For an incremental encoder, the actual values are checked after referencing; for an absolute encoder, when switching on.

Note: A change only becomes effective after a POWER ON.
For linear axes, the maximum value is limited to 1 mm.

p9545 SI Motion SSM (SGA n < nx) filter time (Control Unit) / SI Mtn SSM filt CU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100.00 [ms]	Access level: 3 Func. diagram: 2823 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
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Description: Sets the filter time for the SSM feedback signal to detect standstill.

Note: The filter time is effective only if the function is enabled (p9501.16 = 1).
The parameter is included in the crosswise data comparison of the two monitoring channels.
The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

p9546 SI Motion SSM (SGA n < nx) velocity limit (CU) / SI Mtn SSM v_limCU

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [mm/min]	Access level: 3 Func. diagram: 2823 Unit selection: - Expert list: 1 Factory setting 20.00 [mm/min]
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Description: Sets the velocity limit for the SSM feedback signal to detect standstill (n < nx).
When this limit value is undershot, the signal "SSM feedback signal active" (SGA n < n_x) is set.
For p9568 = 0, the value in p9546 is also applicable for the function "SAM".

Caution: The following applies for p9506 = 3:




The "SAM" function is switched out if the selected threshold value is undershot.

Note: F-DO: Failsafe Digital Output / SGA: Safety-related output
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx

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2.2 List of parameters

p9546	SI Motion SSM (SGA n < nx) velocity limit (CU) / SI Mtn SSM v_limCU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000000.00 [rpm]	Access level: 3 Func. diagram: 2823 Unit selection: - Expert list: 1 Factory setting 20.00 [rpm]
Description:	Sets the velocity limit for the SSM feedback signal to detect standstill (n < nx). When this limit value is undershot, the signal "SSM feedback signal active" (SGA n < n_x) is set. For p9568 = 0, the value in p9546 is also applicable for the function "SAM".		
Caution: 	The following applies for p9506 = 3: The "SAM" function is switched out if the selected threshold value is undershot.		
Note:	F-DO: Failsafe Digital Output / SGA: Safety-related output SAM: Safe Acceleration Monitor (safe acceleration monitoring) SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx		
p9547	SI Motion SSM (SGA n < nx) velocity hysteresis (CU) / SI Mtn SSM hyst CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500.0000 [mm/min]	Access level: 3 Func. diagram: 2823 Unit selection: - Expert list: 1 Factory setting 10.0000 [mm/min]
Description:	Sets the velocity hysteresis for the SSM feedback signal to detect standstill (n < nx).		
Note:	The velocity hysteresis is effective only if the function is enabled (p9501.16 = 1). The parameter is included in the crosswise data comparison of the two monitoring channels. SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)		
p9547	SI Motion SSM (SGA n < nx) velocity hysteresis (CU) / SI Mtn SSM hyst CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.0010 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 500.0000 [rpm]	Access level: 3 Func. diagram: 2823 Unit selection: - Expert list: 1 Factory setting 10.0000 [rpm]
Description:	Sets the velocity hysteresis for the SSM feedback signal to detect standstill (n < nx).		
Note:	The velocity hysteresis is effective only if the function is enabled (p9501.16 = 1). The parameter is included in the crosswise data comparison of the two monitoring channels. SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)		
p9548	SI Motion SAM actual velocity tolerance (Control Unit) / SI Mtn SAM tol CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 120000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 300.00 [mm/min]
Description:	Sets the velocity tolerance for the "SAM" function.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring)		

p9548	SI Motion SAM actual velocity tolerance (Control Unit) / SI Mtn SAM tol CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 120000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 300.00 [rpm]
Description:	Sets the velocity tolerance for the "SAM" function.		
Note:	SAM: Safe Acceleration Monitor (safe acceleration monitoring)		

p9549	SI Motion slip velocity tolerance (Control Unit) / SI Mtn slip tol		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.00 [mm/min]
Description:	Sets the velocity tolerance that is used for a 2-encoder system in crosswise comparison between the two monitoring channels.		
Dependency:	Refer to: p9501, p9542		
Note:	If the "actual value synchronization" is not enabled (p9501.3 = 0), then the value parameterized in p9542 is used as tolerance in the crosswise data comparison.		

p9549	SI Motion slip velocity tolerance (Control Unit) / SI Mtn slip tol		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 6.00 [rpm]
Description:	Sets the velocity tolerance that is used for a 2-encoder system in crosswise comparison between the two monitoring channels.		
Dependency:	Refer to: p9501, p9542		
Note:	If the "actual value synchronization" is not enabled (p9501.3 = 0), then the value parameterized in p9542 is used as tolerance in the crosswise data comparison.		

p9550	SI Motion SGE changeover tolerance time (Control Unit) / SI Mtn SGE_chg tol		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 500.00 [ms]
Description:	Sets the tolerance time for the changeover of the safety-related inputs (SGE).		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

2 Parameters

2.2 List of parameters

p9551	SI Motion SLS(SG) changeover/SOS (SBH) delay time (CU) / SI SLS/SOS t CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: 2819, 2820 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the delay time for the SLS changeover and for the activation of SOS for the functions "Safely-Limited Speed" (SLS) and "Safe operating stop" (SOS). When transitioning from a higher to a lower safely-limited speed level, and when activating safe operating stop (SOS), within this delay time, the "old" speed level remains active. This delay is also applicable when activating SLS from the state "SOS and SLS inactive" and activating SOS from the state "SOS inactive".		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SLS: Safely-Limited Speed / SG: Safely reduced speed SOS: Safe Operating Stop / SBH: Safe operating stop		
p9552	SI Motion transition time STOP C to SOS (SBH) (Control Unit) / SI Mtn t C->SOS CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the transition time from STOP C to "Safe Operating Stop" (SOS).		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SOS: Safe Operating Stop / SBH: Safe operating stop		
p9553	SI Motion transition time STOP D to SOS (SBH) (Control Unit) / SI Mtn t D->SOS CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the transition time from STOP D to "Safe Operating Stop" (SOS).		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SOS: Safe Operating Stop / SBH: Safe operating stop		
p9554	SI Motion transition time STOP E to SOS (SBH) (Control Unit) / SI Mtn t E->SOS CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the transition time from STOP E to "Safe Operating Stop" (SOS).		
Dependency:	Refer to: p9354		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SOS: Safe Operating Stop / SBH: Safe operating stop		

p9555	SI Motion transition time STOP F to STOP B (Control Unit) / SI Mtn t F->B CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the transition time from STOP F to STOP B.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9556	SI Motion STOP A delay time (Control Unit) / SI Mtn IL t_del CU		
HLA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600000.00 [ms]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the delay time for STOP A after STOP B.		
Dependency:	Refer to: p9560		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9556	SI Motion STOP A delay time (Control Unit) / SI Mtn IL t_del CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600000.00 [ms]	Access level: 3 Func. diagram: 2819 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the delay time for STOP A after STOP B. In the case of encoderless motion monitoring functions with safe brake ramp monitoring (p9506 = 1) and the OFF3 ramp enabled at the same time (p9507.3 = 0), the parameter has no effect.		
Dependency:	Refer to: p9560		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		
p9557	SI Motion STO test time (Control Unit) / SI Mtn IL t_test		
HLA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 500.00 [ms]
Description:	Sets the time after which STO must be active when initiating the test stop.		
Note:	A change only becomes effective after a POWER ON. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

p9557	SI Motion STO test time (Control Unit) / SI Mtn IL t_test			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [ms]	
Description:	Sets the time after which STO must be active when initiating the test stop.			
Note:	A change only becomes effective after a POWER ON. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			
p9558	SI Motion acceptance test mode time limit (Control Unit) / SI Mtn acc t CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 5000.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 40000.00 [ms]	
Description:	Sets the maximum time for the acceptance test mode. If the acceptance test mode takes longer than the selected time limit, then the mode is automatically terminated.			
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			
p9559	SI Motion forced checking procedure timer (Control Unit) / SI Mtn dyn timer			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 9000.00 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 8.00 [h]	
Description:	Sets the time interval for carrying out the forced checking procedure and testing the safety motion monitoring functions integrated in the drives. Within the parameterized time, the safety functions must have been tested at least once (including de-selection of the "STO" function). This monitoring time is reset each time the test is carried out. The signal source to initiate the forced checking procedure is set in p9705.			
Dependency:	Refer to: p9705			
Note:	STO: Safe Torque Off			
p9560	SI Motion STO shutdown velocity (Control Unit) / SI Mtn IL v_shutCU			
HLA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mm/min]	
Description:	Sets the shutdown velocity for activating STO. Below this velocity "standstill" is assumed and for STOP B / SS1, STO is selected.			
Dependency:	Refer to: p9556			
Note:	The shutdown velocity has no effect for a value = 0. SS1: Safe Stop 1			

p9560	SI Motion STO shutdown velocity (Control Unit) / SI Mtn IL v_shutCU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [mm/min]
Description:	Sets the shutdown velocity for activating STO. Below this velocity "standstill" is assumed and for STOP B / SS1, STO is selected. In the case of encoderless motion monitoring functions, the parameter must be > 0 (recommended value: 10).		
Dependency:	Refer to: p9556		
Note:	The shutdown velocity has no effect for a value = 0. SS1: Safe Stop 1		
p9560	SI Motion pulse suppression shutdown speed (Control Unit) / SI Mtn IL n_shutCU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6000.00 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [rpm]
Description:	Sets the shutdown speed for the pulse suppression. Below this speed "standstill" is assumed and for STOP B / SS1, the pulses are suppressed (by changing to STOP A).		
Dependency:	Refer to: p9556		
Note:	The shutdown speed has no effect for a value = 0. SS1: Safe Stop 1		
p9561	SI Motion SLS (SG) stop response (Control Unit) / SI Mtn SLS resp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 5
Description:	Sets the stop response for the function "Safely-Limited Speed" (SLS). This setting applies for all SLS limit values. An input value of less than 5 signifies personnel protection, from 10 and upwards, machine protection. This parameter can only be used for SINUMERIK Safety Integrated. For motion monitoring functions integrated in the drive, only a value of 5 is permissible. Other settings result in the safety message C01711/C30711 with message value 44.		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 5: Sets the stop response via p9563 (SLS-specific) 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails		
Dependency:	Refer to: p9531, p9563, p9580		
Note:	SLS: Safely-Limited Speed / SG: Safely reduced speed		

p9562[0...1]	SI Motion SLP (SE) stop response (Control Unit) / SI Mtn SLP Stop CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the stop response for the function "Safely-Limited Position" (SLP).		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails		
Index:	[0] = Limit value SLP1 (SE1) [1] = Limit value SLP2 (SE2)		
Dependency:	Refer to: p9534, p9535		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SLP: Safely-Limited Position / SE: Safe software limit switches		
p9563[0...3]	SI Motion SLS (SG)-specific stop response (Control Unit) / SI Mtn SLS stop CU		
HLA	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2
Description:	Sets the SLS-specific stop response for the function "Safely-Limited Speed" (SLS). These settings apply to the individual limit values for SLS. An input value of less than 5 signifies personnel protection, from 10 and upwards, machine protection.		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails		
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4		
Dependency:	Refer to: p9531, p9561, p9580		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SLS: Safely-Limited Speed / SG: Safely reduced speed		

p9563[0...3]		SI Motion SLS (SG)-specific stop response (Control Unit) / SI Mtn SLS stop CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 2	
Description:	Sets the SLS-specific stop response for the function "Safely-Limited Speed" (SLS). These settings apply to the individual limit values for SLS. An input value of less than 5 signifies personnel protection, from 10 and upwards, machine protection.			
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails			
Index:	[0] = Limit value SLS1 [1] = Limit value SLS2 [2] = Limit value SLS3 [3] = Limit value SLS4			
Dependency:	Refer to: p9531, p9561, p9580			
Notice:	In the case of encoderless motion monitoring (p9506/p9306 = 1, 3), only a value of 0 or 1 is permitted.			
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). SLS: Safely-Limited Speed / SG: Safely reduced speed			

p9564		SI Motion SDI tolerance (Control Unit) / SI Mtn SDI tol CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [mm]	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 12.000 [mm]	
Description:	Sets the tolerance for the function "Safe motion direction" (SDI). This motion in the monitored direction is still permissible before safety message C01716 is initiated.			
Dependency:	Refer to: p9565, p9566			
Note:	SDI: Safe Direction (safe motion direction)			

p9564		SI Motion SDI tolerance (Control Unit) / SI Mtn SDI tol CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [°]	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 12.000 [°]	
Description:	Sets the tolerance for the function "Safe motion direction" (SDI). This motion in the monitored direction is still permissible before safety message C01716 is initiated.			
Dependency:	Refer to: p9565, p9566			
Note:	SDI: Safe Direction (safe motion direction)			

2 Parameters

2.2 List of parameters

p9565	SI Motion SDI delay time (Control Unit) / SI Mtn SDI t CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 100.00 [ms]
Description:	Sets the delay time for the function "Safe motion direction" (SDI). After selecting the SDI function, then for a maximum of this time, motion in the monitored direction is permissible. This time can therefore be used for braking any motion.		
Dependency:	Refer to: p9564, p9566		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SDI: Safe Direction (safe motion direction)		

p9566	SI Motion SDI stop response (Control Unit) / SI Mtn SDI Stop CU		
HLA	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the stop response for the function "Safe motion direction" (SDI). This setting applies to both directions of motion.		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails 12: STOP C with delayed STO when the bus fails 13: STOP D with delayed STO when the bus fails 14: STOP E with delayed STO when the bus fails		
Dependency:	Refer to: p9564, p9565		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFI-safe or TM54F). SDI: Safe Direction (safe motion direction)		

p9566	SI Motion SDI stop response (Control Unit) / SI Mtn SDI Stop CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 14	Access level: 3 Func. diagram: 2824 Unit selection: - Expert list: 1 Factory setting 1
Description:	Sets the stop response for the function "Safe motion direction" (SDI). This setting applies to both directions of motion.		
Value:	0: STOP A 1: STOP B 2: STOP C 3: STOP D 4: STOP E 10: STOP A with delayed STO when the bus fails 11: STOP B with delayed STO when the bus fails		

- 12: STOP C with delayed STO when the bus fails
 13: STOP D with delayed STO when the bus fails
 14: STOP E with delayed STO when the bus fails

Dependency:

Refer to: p9564, p9565

Notice:

In the case of encoderless motion monitoring (p9506 = 1), only a value of 0 or 1 is permitted.

Note:

In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F).

SDI: Safe Direction (safe motion direction)

p9567**SI Motion switchover velocity to SOS (Control Unit) / SI Mtn v_sw SOS CU**

HLA

Can be changed: C2(95)**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0.00 [mm/min]

1000.00 [mm/min]

0.00 [mm/min]

Description:

Sets the switch over velocity to SOS.

Below this velocity limit, for a transition to SOS, standstill (zero velocity) is assumed.

The transition times from STOP C, D, E and the delay time when selecting SOS are canceled if this velocity threshold is fallen below. The wait time from p9569 is started, and after it has expired, SOS is active.

For a STOP C, this switchover velocity is the only criterion for prematurely activating an SOS. In the other cases mentioned here, it must first have been signaled that the axis had correctly braked.

Dependency:

Refer to: p9501, p9551, p9552, p9553, p9554

Note:

With p9567 = 0, reducing the wait time for the transition to SOS is deactivated.

SOS: Safe Operating Stop

p9568**SI Motion SAM velocity limit (Control Unit) / SI Mtn SAM v_limCU**HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC**Can be changed:** C2(95)**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0.00 [mm/min]

1000.00 [mm/min]

0.00 [mm/min]

Description:

Sets the velocity tolerance limit for the "SAM" function.

SAM is de-activated once the set velocity limit has been undershot.

Note:

SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

For p9568 = p9368 = 0, the following applies:

The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.

p9568**SI Motion SAM velocity limit (Control Unit) / SI Mtn SAM v_limCU**SERVO (Safety rot),
SERVO_AC (Safety
rot), SERVO_I_AC
(Safety rot), VECTOR
(Safety rot),
VECTOR_AC (Safety
rot), VECTOR_I_AC
(Safety rot)**Can be changed:** C2(95)**Calculated:** -**Access level:** 3**Data type:** FloatingPoint32**Dyn. index:** -**Func. diagram:** -**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0.00 [rpm]

1000.00 [rpm]

0.00 [rpm]

Description:

Sets the velocity tolerance limit for the "SAM" function.

SAM is de-activated once the set velocity limit has been undershot.

Note:

SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

For p9568 = p9368 = 0, the following applies:

The value in p9546/p9346 (SSM) is applied as the velocity limit for SAM.

2 Parameters


2.2 List of parameters

p9570	SI Motion acceptance test mode (Control Unit) / SI Mtn Acc_mode		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Setting to select and de-select the acceptance test mode.		
Value:	0: [00 hex] De-select the acceptance test mode 172: [AC hex] Select the acceptance test mode		
Dependency:	Refer to: p9558, r9571, p9601		
Note:	Acceptance test mode can only be selected if the safe motion monitoring functions are enabled.		
r9571	SI Motion acceptance test status (Control Unit) / SI Mtn acc_status		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the status of the acceptance test mode.		
Value:	0: [00 hex] Acc_mode inactive 12: [0C hex] Acc_mode not possible due to POWER ON fault 13: [0D hex] Acc_mode not possible due to incorrect ID in p9570 15: [0F hex] Acc_mode not possible due to expired Acc_timer 172: [AC hex] Acc_mode active		
Dependency:	Refer to: p9558, p9570		
p9572	SI Motion reference position (Control Unit) / SI mtn rel_pos		
HLA	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -737280.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 737280.000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [mm]
Description:	The reference position entered in this parameter, is used as safe absolute position when setting p9573. If errors are identified when performing the plausibility checks, then message C01711 is output with message value 1003		
p9572	SI Motion reference position (Control Unit) / SI mtn rel_pos		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -737280.000 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 737280.000 [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [mm]
Description:	The reference position entered in this parameter, is used as safe absolute position when setting p9573. If errors are identified when performing the plausibility checks, then message C01711 is output with message value 1003		
Note:	The unit depends on the selected axis type, linear or rotary axis, in p9502		

p9572	SI Motion reference position (Control Unit) / SI mtn rel_pos		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: U, T Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min -737280.000 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 737280.000 [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.000 [°]
Description:	The reference position entered in this parameter, is used as safe absolute position when setting p9573. If errors are identified when performing the plausibility checks, then message C01711 is output with message value 1003		
Note:	The unit depends on the selected axis type, linear or rotary axis, in p9502		
p9573	SI Motion accept reference position (Control Unit) / SI mtn set_ref_pos		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 263	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	The safe absolute position is rejected or newly set using this parameter. If errors are identified when performing the plausibility checks, then message C1711 is output with message value 1003		
Value:	0: No action 89: Set reference position at standstill 122: Declare reference position invalid 263: Referencing via SCC		
Dependency:	Refer to: p9572		
Note:	SCC: Safety Control Channel		
p9574	SI Motion safe position scaling (Control Unit) / SI mtn SP scal CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer32 P-Group: Safety Integrated Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1000
Description:	Sets the scaling factor to transfer the safe position via PROFIsafe in the 16-bit notation.		
Dependency:	Refer to: r9713		
Note:	The parameter is only effective when PROFIsafe telegram 901 is selected. By selecting a suitable scaling of the 32 bit position actual value (r9713[0]), it must be ensured that the scaled position actual value is not greater than 16 bit. The scaling is realized by dividing r9713[0] with this scaling factor. If, during operation, a position actual value is determined, which cannot be scaled to the 16 bits, then message C0711 with value 7001 is output and safety stop response STOP F.		

p9575	SI Motion acceptance test SLP (SE) (Control Unit) / SI Mtn accept SLP		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Setting to select and de-select the acceptance test for SLP (SE).		
Value:	0: [00 hex] deselect acceptance test SLP (SE) 172: [AC hex] select acceptance test SLP (SE)		
Dependency:	Refer to: p9358, p9370, p9558, p9570, p9601		
Note:	Acceptance test SLP (SE) can only be selected, if the safe motion monitoring functions have been enabled, and the acceptance test mode was activated in p9570/p9370. SLP: Safely-Limited Position / SE: Safe software limit switches		
p9577	SI Motion SLP delay time (Control Unit) / SI Mtn SLP t CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 600000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Setting the delay time: -between selecting and activating the "Safety-limited Position" (SLP) function -when changing between the two active SLP ranges, if the new range is not completely contained in the old range.		
Dependency:	Refer to: p9501, p9534, p9535		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. SLP: Safely-Limited Position		
p9580	SI Motion STO delay bus failure (Control Unit) / SI Mtn t to IL CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 800.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the delay time after which STO is executed when the bus fails.		
Dependency:	Refer to: p9561, p9563		
Note:	In the extended sense, a bus failure should be seen here as a communication error in the control signals of the safety functions (e.g. via PROFIsafe or TM54F). The main use of the wait time is the ESR function (Extended Stop and Retract). The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

p9581	SI Motion brake ramp reference value (Control Unit) / SI Mtn ramp ref CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 600.0000 [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 240000.0000 [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1500.0000 [mm/min]
Description:	Sets the reference value to define the brake ramp. The rate of rise of the brake ramp depends upon p9581 (reference value) and p9583 (monitoring time).		
Dependency:	Refer to: p9582, p9583		
p9581	SI Motion brake ramp reference value (Control Unit) / SI Mtn ramp ref CU		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 600.0000 [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 240000.0000 [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1500.0000 [rpm]
Description:	Sets the reference value to define the brake ramp. The rate of rise of the brake ramp depends upon p9581 (reference value) and p9583 (monitoring time).		
Dependency:	Refer to: p9582, p9583		
p9582	SI Motion brake ramp delay time (Control Unit) / SI Mtn rp t_del CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 10.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 250.00 [ms]
Description:	Sets the delay time for monitoring the brake ramp. Monitoring of the brake ramp starts once the delay time has elapsed.		
Dependency:	Refer to: p9581, p9583		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. Internally, the set time is limited downwards to 2 safety monitoring clock cycles (2 * p9500/p9300).		
p9583	SI Motion brake ramp monitoring time (Control Unit) / SI Mtn rp t_mon CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.50 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600.00 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.00 [s]
Description:	Sets the monitoring time to define the brake ramp. The rate of rise of the brake ramp depends upon p9581 (reference value) and p9583 (monitoring time).		
Dependency:	Refer to: p9581, p9582		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

p9585		SI Motion actual value sensing sensorless fault tolerance (CU) / ActVal sl tol CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-1	4	-1	
Description:	Sets the tolerance of the plausibility monitoring of the current and voltage angle. A higher value results in a higher degree of ruggedness when reversing at low speeds, as well as in the field weakening range for load steps. An increase is advantageous, if the current or voltage at the motor become small.			
Dependency:	Refer to: r9787			
Notice:	Reducing this value can adversely affect the actual value sensing and the plausibility check. When the value is increased, this results in a longer evaluation delay and a higher velocity deviation (r9787).			
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). For synchronous motors, the value 4 must be set. If value = -1: - for synchronous motors, the calculation is automatically made with the value 4. - for induction motors, the calculation is automatically made with a value of 0 (if the code number of the power unit p0201[0] < 14000, otherwise with a value of 2).			
p9586		SI Motion actual value sensing sensorless delay time (CU) / ActVal sl t_del CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	5.00 [ms]	1000.00 [ms]	100.00 [ms]	
Description:	Sets the delay time to evaluate the encoderless actual value sensing after the pulses have been enabled. The value must be greater than or equal to the motor magnetizing time (p0346).			
Caution:	The safety functionality is only completely guaranteed after this time has expired.			
				
Notice:	If this value is reduced, this can have a negative impact on the actual value acquisition and plausibility check – and result in Safety message C01711 with the message value 1041 or 1042.			
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			
p9587		SI Motion actual value sensing sensorless filter time (CU) / Actv sl t_filt CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0.00 [ms]	100.00 [ms]	25.00 [ms]	
Description:	Sets the filter time for smoothing the actual value with sensorless actual value sensing. A longer filter time results in a longer response time.			
Notice:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). The smoothing is realized with a 1st order lowpass filter For p9587 = minimum value, the filter is deactivated.			
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.			

p9588	SI Motion actual value sensing sensorless minimum current (CU) / ActVal sl I_min CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 10.00 [%]
Description:	Sets the minimum current for encoderless actual value sensing referred to 1 A (i.e. 1 % = 10 mA). - The value must be increased if C01711 has occurred with message value 1042. - The value must be decreased if C01711 has occurred with message value 1041. For synchronous motors, the following condition must be fulfilled: $ p0305 \times p9783 \geq p9588 \times 1.2$		
Recommend.:	If required, the correct value of the motor minimum current should be determined by making the appropriate measurements.		
Dependency:	Refer to: r9785		
Notice:	If this percentage value is reduced excessively, then this can result in a safety message and an inaccurate actual value.		
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3).		
p9589	SI Motion act. value sensing sensorless acceleration limit (CU) / ActVal sl a_lim CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 10.00 [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3300.00 [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 100.00 [%]
Description:	Sets the acceleration limit to filter velocity fluctuations. If this percentage value is increased, when accelerating, velocity peaks that do not reflect the real velocity characteristic can occur. If this value is decreased, and this dampens the velocity peaks when accelerating. - The value must be increased if C01711 with message value 1043 has occurred. - The value must be lowered if acceleration procedures have led to an excessive Safety actual velocity.		
Recommend.:	The setting of this parameter depends on the motor and closed-loop control, and must be newly determined for each configuration. To do this, a measurement should be performed while the actual value jumps, and the limit in r9785[0] must be set so low using p9589, so that it is exceeded by the value in r9785[1] a maximum of four times per second. The actual value correction filter intervenes at this instant in time. The step is no longer so drastic.		
Dependency:	Refer to: r9784		
Note:	This parameter is only effective for encoderless actual value sensing (p9506/p9306 = 1, 3). For p9589 = maximum value, the filter is deactivated. Diagnostics parameter p9784 must be used to correctly set this parameter.		
r9590[0...3]	SI Motion version safety motion monitoring (Control Unit) / SI Mtn version CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the Safety Integrated version for the safe monitoring functions.		
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch) [3] = Safety Version (hotfix)		

2 Parameters

2.2 List of parameters

Dependency: Refer to: r9770, r9870, r9890
Note: Example:
 r9590[0] = 2, r9590[1] = 60, r9590[2] = 1, r9590[3] = 0 --> SI Motion version V02.60.01.00

p9601	SI enable functions integrated in the drive (Control Unit) / SI enable fct CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Control Unit. The following settings are permitted:
 0000 hex:
 Safety functions integrated in the drive inhibited (no safety function).
 0001 hex:
 Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).
 0004 hex:
 Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9771.5 = 1).
 0005 hex:
 Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9771.5 = 1).
 0008 hex:
 Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).
 0009 hex:
 Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).
 000C hex:
 Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).
 000D hex:
 Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).
 0024 hex:
 Extended functions without selection are enabled (permissible for r9771.16 = 1).
 0025 hex:
 Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9771.16 = 1).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO (SH) via terminals (CU) enable	Enable	Inhibit	2810
	02	Enable motion monitoring functions integrated in drive (CU)	Enable	Inhibit	-
	03	Enable PROFIsafe (CU)	Enable	Inhibit	-
	05	Enab motion monit functions integr in drive w/out selection (CU)	Enable	Inhibit	-
	06	Basic functions via TM54F	Enable	Inhibit	-

Dependency: Refer to: r9771, p9801
Note: A change always becomes effective only after a POWER ON. Exception: Changes to p9601.0 become effective immediately.
 CU: Control Unit
 STO: Safe Torque Off / SH: Safe standstill
 SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)
 SI: Safety Integrated
 SMM: Safe Motion Monitoring

p9601 SI enable functions integrated in the drive (Control Unit) / SI enable fct CU				
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 bin	
Description:	Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Control Unit. Not all of the settings listed below will be permissible, depending on the Control Unit and Motor Module or Power Module being used:			
	0000 hex: Safety functions integrated in the drive inhibited (no safety function).			
	0001 hex: Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).			
	0004 hex: Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9771.5 = 1).			
	0005 hex: Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9771.5 = 1).			
	0008 hex: Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).			
	0009 hex: Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).			
	000C hex: Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).			
	000D hex: Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).			
	0014 hex: Extended functions via integrated F-DI/F-DO have been enabled.			
	0024 hex: Extended functions without selection are enabled (permissible for r9771.16 = 1).			
	0025 hex: Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9771.16 = 1).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	STO (SH) via terminals (CU) enable	Enable	Inhibit
	02	Enable motion monitoring functions integrated in drive (CU)	Enable	Inhibit
	03	Enable PROFIsafe (CU)	Enable	Inhibit
	04	Enable onboard F-DI	Onboard F-DI	F-DI with TM54F
	05	Enab motion monit functions integr in drive w/out selection (CU)	Enable	Inhibit
	06	Basic functions via TM54F	Enable	Inhibit
Dependency:	Refer to: r9771, p9801			
Note:	A change always becomes effective only after a POWER ON. Exception: Changes to p9601.0 become effective immediately.			
	CU: Control Unit			
	STO: Safe Torque Off / SH: Safe standstill			
	SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)			
	SI: Safety Integrated			
	SMM: Safe Motion Monitoring			
	F-DI: Failsafe Digital Input			
	F-DO: Failsafe Digital Output			

p9601	SI enable functions integrated in the drive (Control Unit) / SI enable fct CU				
SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 0000 bin		
Description:	<p>Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Control Unit. Not all of the settings listed below will be permissible, depending on the Control Unit and Motor Module or Power Module being used:</p> <p>0000 hex: Safety functions integrated in the drive inhibited (no safety function).</p> <p>0001 hex: Basic functions are enabled via onboard terminals (permissible for r9771.0 = 1).</p> <p>0004 hex: Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9771.5 = 1).</p> <p>0005 hex: Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9771.5 = 1).</p> <p>0008 hex: Basic functions are enabled via PROFIsafe (permissible for r9771.6 = 1).</p> <p>0009 hex: Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9771.6 = 1).</p> <p>000C hex: Extended functions are enabled via PROFIsafe (permissible for r9771.4 = 1).</p> <p>000D hex: Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9771.4 = 1).</p> <p>0024 hex: Extended functions without selection are enabled (permissible for r9771.16 = 1).</p> <p>0025 hex: Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9771.16 = 1).</p>				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO (SH) via terminals (CU) enable	Enable	Inhibit	2810
	02	Enable motion monitoring functions integrated in drive (CU)	Enable	Inhibit	-
	03	Enable PROFIsafe (CU)	Enable	Inhibit	-
	05	Enab motion monit functions integr in drive w/out selection (CU)	Enable	Inhibit	-
	06	Basic functions via TM54F	Enable	Inhibit	-
Dependency:	Refer to: r9771, p9801				
Note:	<p>A change always becomes effective only after a POWER ON. Exception: Changes to p9601.0 become effective immediately.</p> <p>CU: Control Unit STO: Safe Torque Off / SH: Safe standstill SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204) SI: Safety Integrated SMM: Safe Motion Monitoring F-DI: Failsafe Digital Input F-DO: Failsafe Digital Output</p>				

p9602		SI enable Safe Brake Control (Control Unit) / SI enable SBC CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 2814	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	1	0	
Description:	Sets the enable signal for the function "Safe Brake Control" (SBC) on the Control Unit.			
Value:	0: Inhibit SBC 1: Enable SBC			
Dependency:	Refer to: p9802			
Note:	The "Safe Brake Control" function is not activated until at least one safety monitoring function has been enabled (i.e. p9501 not equal to 0 and/or p9601 not equal to 0). It does not make sense to parameterize "no motor holding brake available" and enable "Safe Brake Control" (p1215 = 0, p9602 = p9802 = 1) if there is no motor holding brake. The parameterization "motor holding brake the same as sequence control, connection via BICO" and "Safe Brake Control" enabled (p1215 = 3, p9602 = 1, p9802 = 1) is not practical. It is not permissible to parameterize "motor holding brake without feedback signals" and also enable "safe brake control" (p1278 = 1, p9602 = 1, p9802 = 1). CU: Control Unit SBC: Safe Brake Control SI: Safety Integrated			

p9610		SI PROFIsafe address (Control Unit) / SI PROFIsafe CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0000 hex	FFFE hex	0000 hex	
Description:	Sets the PROFIsafe address for the Control Unit.			
Dependency:	Refer to: p9810			

p9611		SI PROFIsafe telegram selection (Control Unit) / SI Ps telegram CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	998	998	
Description:	Sets the PROFIsafe telegram number for the Control Unit.			
Value:	0: No PROFIsafe telegram selected 30: PROFIsafe standard telegram 30, PZD-1/1 31: PROFIsafe standard telegram 31, PZD-2/2 900: PROFIsafe SIEMENS telegram 900, PZD-2/2 901: PROFIsafe SIEMENS telegram 901, PZD-3/5 902: PROFIsafe SIEMENS telegram 902, PZD-3/6 998: Compatibility mode (as for firmware version < 4.5)			
Dependency:	Refer to: p9811, p60022			
Note:	For p9601.3 = p9801.3 = 1 (PROFIsafe enabled), the following variants exist when parameterizing PROFIsafe telegram 30: - p9611 = p9811 = 998 and p60022 = 0 - p9611 = p9811 = 998 and p60022 = 30 - p9611 = p9811 = 30 and p60022 = 30			

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2.2 List of parameters

p9620[0...7]	BI: SI signal source for STO (SH)/SS1 (Control Unit) / SI S_srcSTO/SS1 CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2810
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the following functions on the Control Unit: STO: Safe Torque Off / SH: Safe standstill SS1: Safe Stop 1 (time monitored)		
Dependency:	Refer to: p9601		
Notice:	Indices 1 to 8 are reserved, and must retain the factory setting.		
Note:	The following signal sources are permitted: - fixed zero (standard setting). - digital inputs DI 0 ... 7, 16, 17, 20, 21 on the Control Unit 320-2 (CU320-2). - digital inputs DI 0 ... 3 on the Controller Extensions (CX32-2, NX10.3, NX15.3). It is not permitted to establish an interconnection to a digital input in the simulation mode.		

p9620[0...7]	BI: SI signal source for STO (SH)/SBC/SS1 (Control Unit) / SI S_srcSTO/SS1 CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2810
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for the following functions on the Control Unit: STO: Safe Torque Off / SH: Safe standstill SBC: Safe Brake Control SS1: Safe Stop 1 (time monitored)		
Dependency:	Refer to: p9601		
Note:	The following signal sources are permitted: - fixed zero (standard setting). - digital inputs DI 0 ... 7, 16, 17, 20, 21 on the Control Unit 320-2 (CU320-2). - digital inputs DI 0 ... 3 on the Controller Extensions (CX32-2, NX10.3, NX15.3). - digital inputs DI 0 ... 3, 16 on the Control Unit 310-2 (CU310-2). It is not permitted to establish an interconnection to a digital input in the simulation mode. For a parallel circuit configuration of n power units, the following applies: p9620[0] = Signal source for power unit 1 ... p9620[n-1] = Signal source for power unit n		

p9621		BI: SI Safe Brake Adapter signal source (Control Unit) / SI SBA S_src CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 / Binary P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2814 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal source for Safe Brake Adapter (SBA). This defines via which digital input the Safe Brake Adapter feedback signal is read-in (SBA_DIAG). p9621/p9821 = 0: There is no Safe Brake Control (SBC) with Safe Brake Adapter (SBA) available. p9621/p9821 = r0722.x (x = 0, 1 ... 7) Safe Brake Adapter and Booksize unit (no Communication Interface Module (CIM)). p9621/p9821 = r9872.3 Safe Brake Adapter and Chassis unit (CIM).			
Dependency:	Refer to: p9601, p9602, p9821			
Note:	No difference is tolerated for a crosswise data comparison between p9621 and p9821. To use the "Safe Brake Adapter" function the following must apply: p9601 = p9801 <> 0 and p9602 = p9802 = 1			
p9622[0...1]		SI SBA relay delay times (Control Unit) / SI SBA relay t CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1000.00 [ms]	Access level: 3 Func. diagram: 2814 Unit selection: - Expert list: 1 Factory setting [0] 100.00 [ms] [1] 65.00 [ms]	
Description:	Sets the delay times for activating and de-activating the Safe Brake Adapter relay. The relay-specific minimum delay times for evaluating the feedback signal contacts have to be set. They differ for the activation and de-activation of one and the same relay.			
Index:	[0] = Wait time activation [1] = Wait time deactivation			
Dependency:	Refer to: p9822			
Note:	For a crosswise data comparison between p9622 and p9822, a difference of one Safety monitoring clock cycle is tolerated. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. Re index 0: Wait time switch on = drop-out time + bounce time NO contact + effect of the free-wheeling diode in the Safe Brake Adapter Re index 1: Wait time switch off = response time + bounce time NC contact + effect of the free-wheeling diode in the Safe Brake Adapter			

p9625[0...1]	SI HLA shutoff valve wait time (CU) / Shutoff valve t CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	2000.00 [ms]	[0] 250.00 [ms] [1] 250.00 [ms]
Description:	Sets the delay time for switching on and switching off the shutoff valve. The valve-specific minimum delay times for evaluating the feedback signal contacts have to be set.		
Index:	[0] = Activating [1] = De-activating		
Dependency:	Refer to: p9825		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. CU: Control Unit		
p9626	SI HLA shutoff valve feedback signal contact configuration (CU) / FS config CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0
Description:	Sets the feedback signal contacts of the shutoff valve to be monitored. The sensors for the feedback signal of the shutoff valves are connected via X281/X282.		
Value:	0: NC contact/NO contact (NC/NO) 1: NC contact/NC contact (NC/NC) 2: NO contact/NO contact (NO/NO) 4: NC contact (NC) 5: NO contact (NO)		
Dependency:	Refer to: p9826		
Note:	CU: Control Unit NC: Normally Closed contact NO: Normally Open contact		
p9650	SI SGE changeover discrepancy time (Control Unit) / SI SGE chg t CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2810
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the discrepancy time to change over the safety-related inputs (SGE) on the Control Unit. An SGE changeover is not effective simultaneously due to the different runtimes in the two monitoring channels. After an SGE changeover, dynamic data is not subject to a crosswise data comparison during this discrepancy time.		
Dependency:	Refer to: p9850		
Note:	For a crosswise data comparison between p9650 and p9850, a difference of one Safety monitoring clock cycle is tolerated. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SGE: Safety-related input (e.g. STO terminals)		

p9651	SI STO/SS1 debounce time (Control Unit) / SI STO t_debou CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	0.00 [ms]
Description:	Sets the debounce time for the failsafe digital inputs used to control STO/SS1.		
Note:	The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions. Example: Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed. Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.		
p9651	SI STO/SBC/SS1 debounce time (Control Unit) / SI STO t_debou CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	0.00 [ms]
Description:	Sets the debounce time for the failsafe digital inputs used to control STO/SBC/SS1.		
Note:	The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions. Example: Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed. Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.		
p9652	SI Safe Stop 1 delay time (Control Unit) / SI Stop 1 t_del CU		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [s]	300.00 [s]	0.00 [s]
Description:	Sets the delay time for STO for the function "Safe Stop 1" (SS1) on the Control Unit to brake along the OFF3 down ramp (p1135).		
Recommend.:	The delay time should be set as follows so that the drive can completely decelerate along the OFF3 ramp before the transition into STO: Delay time \geq p1135 + p1228		
Dependency:	Refer to: p1135, p9852		
Note:	For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)		

p9652		SI Safe Stop 1 delay time (Control Unit) / SI Stop 1 t_{del} CU		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300.00 [s]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [s]	
Description:	Sets the delay time of the pulse suppression for the function "Safe Stop 1" (SS1) on the Control Unit to brake along the OFF3 down ramp (p1135).			
Recommend.:	In order that the drive can completely ramp-down along the OFF3 ramp and a motor holding brake that is possibly available can close, then the delay time should be set as follows: Motor holding brake parameterized: delay time \geq p1135 + p1228 + p1217 Motor holding brake not parameterized: delay time \geq p1135 + p1228			
Dependency:	Refer to: p1135, p9852			
Note:	For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)			
p9653		SI Safe Stop 1 drive-based braking response / SI SS1 drv resp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the drive-based braking response for the "Safe Stop 1" (SS1) function.			
Value:	0: SS1 with OFF3 1: SS1E external stop			
Note:	SS1: Safe Stop 1 (Safe Stop 1, corresponds to Stop Category 1 acc. to EN60204) SS1E: Safe Stop 1 external (Safe Stop 1 with external stop) SS1E requires the externally initiated stop in order to be in conformance with stop Category 1. With this parameter, a switchover is made from SS1 to SS1E, and the drive-based braking response of function SS1 (time controlled) of the Basic Functions is deactivated.			
p9658		SI transition time STOP F to STOP A (Control Unit) / SI STOP F->A CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 30000.00 [ms]	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting 0.00 [ms]	
Description:	Sets the transition period from STOP F to STOP A on the Control Unit.			
Dependency:	Refer to: r9795, p9858			
Note:	For a crosswise data comparison between p9658 and p9858, a difference of one Safety monitoring clock cycle is tolerated. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. STOP F: Defect in a monitoring channel (error in the crosswise data comparison) STOP A: STO as a result of a fault detected by Safety Integrated			

p9659	SI forced checking procedure timer / SI FCP Timer		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 9000.00 [h]	Access level: 3 Func. diagram: 2810 Unit selection: - Expert list: 1 Factory setting 8.00 [h]
Description:	Sets the time interval for carrying out the forced checking procedure and testing the Safety shutdown paths. Within the parameterized time, STO must have been de-selected at least once. The monitoring time is reset each time that STO is de-selected.		
Note:	STO: Safe Torque Off / SH: Safe standstill		
r9660	SI forced checking procedure remaining time / SI frc chk remain		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [h]
Description:	Displays the time remaining before dynamization and testing of the safety shutdown paths (forced checking procedure).		
p9665[0...255]	SI Motor Module parameter save / SI MM par save		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Unsigned8 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00FF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Save the safety parameters for the basic functions on the Motor Module/Hydraulic Module.		
Note:	The parameter values are saved in the following indices: p9801: index 20...23 p9802: index 28...31 p9810: index 36...39 p9811: index 116...119 p9821: index 84...87 p9822[0]: index 92...95 p9822[1]: index 100...103 p9825[0]: index 124...127 p9825[1]: index 132...135 p9826: index 140...143 p9850: index 44...47 p9851: index 76...79 p9852: index 52...55 p9858: index 60...63 p9897: index 108...111 p9899: index 68...71 Depending on the existing technology, configuration and software version, it is possible that not all of the listed parameters are available.		

2 Parameters

2.2 List of parameters

r9670	SI module identification Control Unit / Module ID CU			
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	CRC via Node Identifier of the Control Unit.			
Note:	CU: Control Unit			
r9671[0...n]	SI module identifier Hydraulic Module / Module ID HM			
HLA	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	CRC via the Node Identifier of a Hydraulic Module.			
Note:	HM: Hydraulic Module.			
r9671[0...n]	SI module identifier Motor Module / Module ID MM			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: PDS, p0120 Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	CRC via the Node Identifier of a Motor Module.			
Note:	The CRC is saved indexed when Motor Modules are connected in parallel. MM: Motor Module			
r9672	SI module identifier Power Module / Module ID PM			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	CRC via the Node Identifier of a Power Module.			
Note:	PM: Power Module			
r9673	SI module identifier Sensor Module channel 1 / Module ID SM 1			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	CRC via Node Identifier of the Sensor Module, which is used by the first monitoring channel.			
Note:	SM: Sensor Module			

r9674	SI module identifier Sensor Module channel 2 / Module ID SM 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	CRC via Node Identifier of the Sensor Module, which is used by the second monitoring channel.		
Note:	SM: Sensor Module		
r9675	SI module identifier sensor channel 1 / Module ID sensor 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	CRC via the serial number of the encoder, which is used by the first monitoring channel.		
Note:	When using an encoder without its own serial number, the value of zero is kept.		
r9676	SI module identifier sensor channel 2 / Module ID sensor 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	CRC via the serial number of the encoder, which is used by the second monitoring channel.		
Note:	When using an encoder without its own serial number, the value of zero is kept.		
p9697	SI Motion bus failure STO/SH delay time (CU) / SI Mtn STO t CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 800.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the delay time for STO after bus failure on the Control Unit (e.g. used for ESR).		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. ESR: Extended Stop and Retract STO: Safe Torque Off / SH: Safe standstill		

p9700	SI Motion copy function / SI Mtn copy fct		
HLA	Can be changed: C2(95), U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00D0 hex	0000 hex
Description:	Setting to start the required copy function. After starting, the appropriate parameters are copied from the Control Unit to the Hydraulic Module. Once copying is complete, the parameter is automatically reset to zero.		
Value:	0: [00 hex] Copy function ended 29: [1D hex] Start copy function node identifier 46: [2E hex] start copy function encoder parameters 87: [57 hex] Start copy function SI parameters 208: [D0 hex] Start copy function SI basic parameters		
Note:	Re value = 57 hex, 2E hex and D0 hex: The value can only be set if the safety commissioning mode is set and the Safety Integrated password was entered. Re value = D0 hex: The following parameters are copied after starting the copy function: p9601 --> p9801, p9610 --> 9810, p9611 --> 9811, p9625 --> p9825, p9626 --> p9826, p9650 --> p9850, p9651 --> p9851, p9652 --> p9852, p9658 --> p9858, p9697 --> p9897		

p9700	SI Motion copy function / SI Mtn copy fct		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95), U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00D0 hex	0000 hex
Description:	Setting to start the required copy function. After starting, the appropriate parameters are copied from the Control Unit to the Motor Module. Once copying is complete, the parameter is automatically reset to zero.		
Value:	0: [00 hex] Copy function ended 29: [1D hex] Start copy function node identifier 46: [2E hex] start copy function encoder parameters 87: [57 hex] Start copy function SI parameters 208: [D0 hex] Start copy function SI basic parameters		
Note:	Re value = 57 hex, 2E hex and D0 hex: The value can only be set if the safety commissioning mode is set and the Safety Integrated password was entered. Re value = D0 hex: The following parameters are copied after starting the copy function: p9601 --> p9801, p9602 --> p9802, p9610 --> 9810, p9611 --> 9811, p9621 --> 9821, p9622 --> 9822, p9650 --> p9850, p9651 --> p9851, p9652 --> p9852, p9658 --> p9858, p9697 --> p9897		

p9700	SI Motion copy function / SI Mtn copy fct		
TM54F_MA	Can be changed: C2(95), U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00CC hex	0000 hex
Description:	Setting to start the required copy function. After starting, the appropriate parameters are copied from the Control Unit to the Motor Module. Once copying is complete, the parameter is automatically reset to zero.		

Value: 0: [00 hex] Copy function ended
 29: [1D hex] Start copy function node identifier
 87: [57 hex] Start copy function SI parameters
 204: [CC hex] Start copy function TM54F communication clock cycles

Note: Re value = 57 hex:
 The value can only be set if the safety commissioning mode is set and the Safety Integrated password was entered.
 SI: Safety Integrated

p9701 Acknowledge SI motion data change / Ackn SI Mtn dat

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95), U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00EC hex	0000 hex

Description: Setting to transfer the reference checksums from the associated actual checksums after changes (SI parameters, hardware).

After transferring the reference checksums, parameters are automatically reset to zero.

Value: 0: [00 hex] Data unchanged
 172: [AC hex] Acknowledge data change complete
 220: [DC hex] Acknowledge SI basic parameter change
 236: [EC hex] Acknowledge hardware CRC

Dependency: Refer to: r9398, p9399, r9728, p9729, r9798, p9799, r9898, p9899

Note: Re value = AC and DC hex:
 These values can only be set if the safety commissioning mode is set and the Safety Integrated password was entered.

p9701 Acknowledge SI motion data change / Ackn SI Mtn dat

TM54F_MA, TM54F_SL	Can be changed: C2(95), U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	00EC hex	0000 hex

Description: Setting to transfer the reference checksums from the associated actual checksums after changes (SI parameters, hardware).

After transferring the reference checksums, parameters are automatically reset to zero.

Value: 0: [00 hex] Data unchanged
 172: [AC hex] Acknowledge data change complete
 236: [EC hex] Acknowledge hardware CRC

Dependency: Refer to: r9398, p9399, r9728, p9729, r9798, p9799, r9898, p9899

Note: Re value = AC hex:
 These values can only be set if the safety commissioning mode is set and the Safety Integrated password was entered.
 SI: Safety Integrated

p9702 SI Acknowledge component replacement / Comp_replace ackn

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	29	0

Description: Setting to acknowledge that a component has been replaced.

By writing 29 to this parameter, the unique identifier of a safety-relevant component is transferred into the drive parameterization.

2 Parameters

2.2 List of parameters

Value: 0: [00 hex] hardware replacement acknowledge ready
29: [1D hex] hardware replacement acknowledgment

Notice: It is not permissible that the safety commissioning mode is set in order to write to this parameter.

Note: After successful execution, this parameter is automatically reset to zero.
Data must then be saved in a non-volatile fashion (p0977 = 1 or p0971 = 1 or "copy RAM to ROM").
The parameter cannot be written to using a project download, and cannot be set in an offline project.

p9705 **BI: SI Motion: Test stop signal source / SI Mtn test stop**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2837
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for the test stop of the safety-relevant motion monitoring functions.

Notice: Before setting the signal source in p9705 it must be ensured that the signal source is at a logical 0.
If, in the Safety commissioning mode, the signal source in p9705 is set - and it already has a logical 1 - then a test stop is immediately initiated and the messages C01711/C30711 are output with message value 1005.

Note: It is not permissible to use TM54F inputs to start the test stop.

r9707[0...2] **CO: SI Motion diagnostics encoder position actual value GX_XIST1 / SI Mtn XIST1**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display:
Index0: of the encoder actual value GX_Xist1,
Index1: of the encoder actual value GX_Xist1 in the clock cycle, from which the subsequently transferred reference position was received.
Index2: The difference between index1 and index0 while waiting for the reference position to be transferred.
Index1 and index2 are only relevant for safety monitoring functions requiring an encoder with absolute reference, when "Referencing via SCC" is enabled (p9501 bit27=1)

Index: [0] = Encoder actual value Xist1 on CU
[1] = Encoder actual value Xist1 latched for referencing
[2] = Xist1 latched - reference position difference

Note: The parameter is only available for Safety Integrated with encoder

r9708[0...5] **SI Motion diagnostics safe position / SI mtn safe pos**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2822, 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mm]	- [mm]	- [mm]

Description: Displays the actual load-side actual values of both monitoring channels and their difference.

Index: [0] = Load-side actual value on the CU
[1] = Load-side actual value on the second channel
[2] = Load-side actual value difference CU - second channel
[3] = Load-side max. actual value difference CU - second channel
[4] = Load-side actual value as safe position via PROFIsafe
[5] = Load-side additional actual value difference CU - second channel

Dependency: Refer to: r9713

Note:

Re index 0:
The display of the load-side position actual value on the Control Unit is updated in the monitoring clock cycle.

Re index 1:
The display of the load-side position actual value on the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 2:
The difference between the load-side position actual value on the Control Unit and load-side position actual value in the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 3:
The maximum difference between the load-side position actual value on the Control Unit and the load-side position actual value on the second channel.

Re index 4:
Displays the load-side position actual value when enabling the function "Safe position via PROFIsafe".
The value is an average value from the values in index 0 and 1.
When the function is not enabled, the content corresponds to the value in index 0.

Re index 5:
The display of the maximum additional difference between the load-side position actual value on the Control Unit, and the load-side position actual value in the second channel, which can occur as a result of the actual value sensing delay in the EnDat 2.2 converter.
Input in p9542: p9708[3] + p9708[5], after performing the measurement for the mechanical tolerance by performing a test run, where, after completion, the maximum tolerance that has occurred is displayed in p9708[3].
CDC: Crosswise Data Comparison

r9708[0...5]	SI Motion diagnostics safe position / SI mtn safe pos		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [°]	Access level: 3 Func. diagram: 2822, 2836 Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the actual load-side actual values of both monitoring channels and their difference.		
Index:	[0] = Load-side actual value on the CU [1] = Load-side actual value on the second channel [2] = Load-side actual value difference CU - second channel [3] = Load-side max. actual value difference CU - second channel [4] = Load-side actual value as safe position via PROFIsafe [5] = Load-side additional actual value difference CU - second channel		
Dependency:	Refer to: r9713		
Note:	Re index 0: The display of the load-side position actual value on the Control Unit is updated in the monitoring clock cycle.		
	Re index 1: The display of the load-side position actual value on the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.		
	Re index 2: The difference between the load-side position actual value on the Control Unit and load-side position actual value in the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.		
	Re index 3: The maximum difference between the load-side position actual value on the Control Unit and the load-side position actual value on the second channel.		
	Re index 4: Displays the load-side position actual value when enabling the function "Safe position via PROFIsafe". The value is an average value from the values in index 0 and 1. When the function is not enabled, the content corresponds to the value in index 0.		

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Re index 5:

The display of the maximum additional difference between the load-side position actual value on the Control Unit, and the load-side position actual value in the second channel, which can occur as a result of the actual value sensing delay in the EnDat 2.2 converter.

Input in p9542: p9708[3] + p9708[5], after performing the measurement for the mechanical tolerance by performing a test run, where, after completion, the maximum tolerance that has occurred is displayed in p9708[3].

CDC: Crosswise Data Comparison

r9710[0...1]

SI Motion diagnostics result list 1 / SI Mtn res_list 1

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays result list 1 that, for the crosswise data comparison between the monitoring channels, led to the fault.

Index:

[0] = Result list second channel

[1] = Result list drive

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Actual value > upper limit SOS	Yes	No	-
01	Actual value > lower limit SOS	Yes	No	-
02	Actual value > upper limit SLP1	Yes	No	-
03	Actual value > lower limit SLP1	Yes	No	-
04	Actual value > upper limit SLP2	Yes	No	-
05	Actual value > lower limit SLP2	Yes	No	-
06	Actual value > upper limit SLS1	Yes	No	-
07	Actual value > lower limit SLS1	Yes	No	-
08	Actual value > upper limit SLS2	Yes	No	-
09	Actual value > lower limit SLS2	Yes	No	-
10	Actual value > upper limit SLS3	Yes	No	-
11	Actual value > lower limit SLS3	Yes	No	-
12	Actual value > upper limit SLS4	Yes	No	-
13	Actual value > lower limit SLS4	Yes	No	-
16	Actual value > upper limit SAM/SBR	Yes	No	-
17	Actual value > lower limit SAM/SBR	Yes	No	-
18	Actual value > upper limit SDI positive	Yes	No	-
19	Actual value > lower limit SDI positive	Yes	No	-
20	Actual value > upper limit SDI negative	Yes	No	-
21	Actual value > lower limit SDI negative	Yes	No	-

Note:

SBR: Safe Brake Ramp (safe brake ramp monitoring)

SLP: Safely-Limited Position

SLS: Safely-Limited Speed

SOS: Safe Operating Stop

r9711[0...1]

SI Motion diagnostics result list 2 / SI Mtn res_list 2

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: -

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays result list 2 that, for the crosswise data comparison between the monitoring channels, led to the fault.

Index:

[0] = Result list second channel

[1] = Result list drive

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Actual value > upper limit SCA1+	Yes	No	-
01	Actual value > lower limit SCA1+	Yes	No	-
02	Actual value > upper limit SCA1-	Yes	No	-

03	Actual value > lower limit SCA1-	Yes	No	-
04	Actual value > upper limit SCA2+	Yes	No	-
05	Actual value > lower limit SCA2+	Yes	No	-
06	Actual value > upper limit SCA2-	Yes	No	-
07	Actual value > lower limit SCA2-	Yes	No	-
08	Actual value > upper limit SCA3+	Yes	No	-
09	Actual value > lower limit SCA3+	Yes	No	-
10	Actual value > upper limit SCA3-	Yes	No	-
11	Actual value > lower limit SCA3-	Yes	No	-
12	Actual value > upper limit SCA4+	Yes	No	-
13	Actual value > lower limit SCA4+	Yes	No	-
14	Actual value > upper limit SCA4-	Yes	No	-
15	Actual value > lower limit SCA4-	Yes	No	-
16	Actual value > upper limit SSM+	Yes	No	-
17	Actual value > lower limit SSM+	Yes	No	-
18	Actual value > upper limit SSM-	Yes	No	-
19	Actual value > lower limit SSM-	Yes	No	-
20	Actual value > upper limit modulo	Yes	No	-
21	Actual value > lower limit modulo	Yes	No	-

Note:

SCA: Safe Cam

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring)

r9712 CO: SI motion diagnostics position actual value on the actuator side / SI Mtn s_act act

HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actuator-side position actual value for the motion monitoring functions on the Control Unit.**Note:** The display is updated in the safety monitoring clock cycle.**r9712 CO: SI Motion diagnostics position actual value motor side / SI Mtn s_act mot**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual motor-side position actual value for the motion monitoring functions on the Control Unit.**Note:** The display is updated in the safety monitoring clock cycle.**r9713[0...5] CO: SI Motion diagnostics position actual value load side / SI Mtn s_act load**

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the actual load-side actual values of both monitoring channels and their difference.**Index:**

- [0] = Load-side actual value on the CU
- [1] = Load-side actual value on the second channel
- [2] = Load-side actual value difference CU - second channel
- [3] = Load-side max. actual value difference CU - second channel
- [4] = Load-side actual value as safe position via PROFIsafe
- [5] = Load-side additional actual value difference CU - second channel

Dependency:

Refer to: r9708, r9724

2 Parameters

2.2 List of parameters

Note: The value of this parameter is displayed in r9708 with units (mm or degrees).
 The display is updated in the safety monitoring clock cycle.

Re index 0:
 The display of the load-side position actual value on the Control Unit is updated in the monitoring clock cycle.

Re index 1:
 The display of the load-side position actual value on the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 2:
 The difference between the load-side position actual value on the Control Unit and load-side position actual value in the second channel is updated in the CDC clock cycle (r9724) and delayed by one CDC clock cycle.

Re index 3:
 The maximum difference between the load-side position actual value on the Control Unit and the load-side position actual value on the second channel.

Re index 4:
 Displays the load-side position actual value when enabling the function "Safe position via PROFIsafe".
 The value is an average value from the values in index 0 and 1.
 For a 16-bit notation, the value is influenced using the scaling factor (p9574/p9374).
 When the function is not enabled, the content corresponds to the value in index 0.

Re index 5:
 The display of the maximum additional difference between the load-side position actual value on the Control Unit, and the load-side position actual value in the second channel, which can occur as a result of the actual value sensing delay in the EnDat 2.2 converter. Input in p9542: p9713[3] + p9713[5], after performing the measurement for the mechanical tolerance by performing a test run, where, after completion, the maximum tolerance that has occurred is displayed in p9713[3].
 CDC: Crosswise Data Comparison

r9714[0...2]	CO: SI motion diagnostics velocity / SI Mtn diag v		
HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mm/min]	- [mm/min]	- [mm/min]
Description:	Displays the velocity actual values for the motion monitoring functions on the Control Unit.		
Index:	[0] = Load-side velocity actual value on the Control Unit [1] = Actual SAM/SBR velocity limit on the Control Unit [2] = Actual SLS velocity limit on the Control Unit		
Dependency:	Refer to: r9732		
Notice:	Re index 2: This SLS velocity limit can, as a result of conversion into the internal monitoring format, deviate from the specified SLS velocity limit (see r9732).		
Note:	The display is updated in the safety monitoring clock cycle. For linear axes, the following unit applies: millimeters per minute		

r9714[0...2]	CO: SI motion diagnostics velocity / SI Mtn diag v		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mm/min]	- [mm/min]	- [mm/min]
Description:	Displays the velocity actual values for the motion monitoring functions on the Control Unit.		
Index:	[0] = Load-side velocity actual value on the Control Unit [1] = Actual SAM/SBR velocity limit on the Control Unit [2] = Actual SLS velocity limit on the Control Unit		
Dependency:	Refer to: r9732		

- Notice:** Re index 2:
This SLS velocity limit can, as a result of conversion into the internal monitoring format, deviate from the specified SLS velocity limit (see r9732).
- Note:** The display is updated in the safety monitoring clock cycle.
For linear axes, the following unit applies: millimeters per minute
For rotary axes, the following unit applies: revolutions per minute

r9714[0...2]	CO: SI motion diagnostics velocity / SI Mtn diag v		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]
Description:	Displays the velocity actual values for the motion monitoring functions on the Control Unit.		
Index:	[0] = Load-side velocity actual value on the Control Unit [1] = Actual SAM/SBR velocity limit on the Control Unit [2] = Actual SLS velocity limit on the Control Unit		
Dependency:	Refer to: r9732		
Notice:	Re index 2: This SLS velocity limit can, as a result of conversion into the internal monitoring format, deviate from the specified SLS velocity limit (see r9732).		
Note:	The display is updated in the safety monitoring clock cycle. For linear axes, the following unit applies: millimeters per minute For rotary axes, the following unit applies: revolutions per minute		

r9718.23	CO/BO: SI Motion control signals 1 / SI Mtn ctrl_sig 1				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Control signal 1 for safety-relevant motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	23	Set offset for TfS to the actual torque	Set	Reset	-
Note:	TfS: Traverse to fixed stop				

r9718.23	CO/BO: SI Motion control signals 1 / SI Mtn ctrl_sig 1				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -		
Description:	Control signal 1 for safety-relevant motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	23	Set offset for TfS to the actual force	Set	Reset	-
Note:	TfS: Traverse to fixed stop				

2 Parameters

2.2 List of parameters

r9719.0...31		CO/BO: SI Motion control signals 2 / SI Mtn ctrl_sig 2			
HLA	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Control signal 2 for safety-relevant motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	De-select SOS/SLS (SBH/SG)	Yes	No	-
	01	De-select SOS (SBH)	Yes	No	-
	03	Select SLS (SG) bit 0	Set	Not set	-
	04	Select SLS (SG) bit 1	Set	Not set	-
	05	Deselect SDI positive	Yes	No	-
	06	Deselect SDI negative	Yes	No	-
	07	Deselect SLP	Yes	No	-
	08	Gearbox selection bit 0	Set	Not set	-
	09	Gearbox selection bit 1	Set	Not set	-
	10	Gearbox selection bit 2	Set	Not set	-
	11	Gearbox switchover	Set	Not set	-
	12	Select SLP (SE) position range	SLP2 (SE2)	SLP1 (SE1)	-
	15	Select test stop	Yes	No	-
	16	SGE valid	Yes	No	-
	18	De-select external STOP A	Yes	No	-
	19	De-select external STOP C	Yes	No	-
	20	De-select external STOP D	Yes	No	-
	21	De-select external STOP E	Yes	No	-
	28	SLS (SG) override bit 0	Set	Not set	-
	29	SLS (SG) override bit 1	Set	Not set	-
	30	SLS (SG) override bit 2	Set	Not set	-
	31	SLS (SG) override bit 3	Set	Not set	-
Note:	Re r9719.0 and r9719.1: These two bits must be considered together. - if SOS/SLS (SBH/SG) is de-selected using bit 0, then assignment of bit 1 is irrelevant. - if SOS/SLS (SBH/SG) is selected using bit 0, then a changeover is made between SOS (SBH) and SLS (SG) using bit 1. SLP: Safely-Limited Position / SE: Safe software limit switches SLS: Safely-Limited Speed / SG: Safely reduced speed SOS: Safe Operating Stop / SBH: Safe operating stop SDI: Safe Direction (safe motion direction)				

r9719.0...31		CO/BO: SI Motion control signals 2 / SI Mtn ctrl_sig 2			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Control signal 2 for safety-relevant motion monitoring functions.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	De-select SOS/SLS (SBH/SG)	Yes	No	-
	01	De-select SOS (SBH)	Yes	No	-
	03	Select SLS (SG) bit 0	Set	Not set	-
	04	Select SLS (SG) bit 1	Set	Not set	-
	05	Deselect SDI positive	Yes	No	-
	06	Deselect SDI negative	Yes	No	-
	07	Deselect SLP	Yes	No	-
	08	Gearbox selection bit 0	Set	Not set	-

09	Gearbox selection bit 1	Set	Not set	-
10	Gearbox selection bit 2	Set	Not set	-
11	Gearbox switchover	Set	Not set	-
12	Select SLP (SE) position range	SLP2 (SE2)	SLP1 (SE1)	-
13	Close brake from control	Yes	No	-
15	Select test stop	Yes	No	-
16	SGE valid	Yes	No	-
18	De-select external STOP A	Yes	No	-
19	De-select external STOP C	Yes	No	-
20	De-select external STOP D	Yes	No	-
21	De-select external STOP E	Yes	No	-
28	SLS (SG) override bit 0	Set	Not set	-
29	SLS (SG) override bit 1	Set	Not set	-
30	SLS (SG) override bit 2	Set	Not set	-
31	SLS (SG) override bit 3	Set	Not set	-

Note:

Re r9719.0 and r9719.1:

These two bits must be considered together.

- if SOS/SLS (SBH/SG) is de-selected using bit 0, then assignment of bit 1 is irrelevant.

- if SOS/SLS (SBH/SG) is selected using bit 0, then a changeover is made between SOS (SBH) and SLS (SG) using bit 1.

SLP: Safely-Limited Position / SE: Safe software limit switches

SLS: Safely-Limited Speed / SG: Safely reduced speed

SOS: Safe Operating Stop / SBH: Safe operating stop

SDI: Safe Direction (safe motion direction)

r9720.0...27**CO/BO: SI Motion control signals integrated in the drive / SI Mtn integ STW**

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2840, 2855

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Control signals for safety-relevant motion monitoring functions integrated in the drive.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	De-select STO	Yes	No	-
01	De-select SS1	Yes	No	-
02	De-select SS2	Yes	No	-
03	De-select SOS	Yes	No	-
04	De-select SLS	Yes	No	-
06	Deselect SLP	Yes	No	2822
07	Acknowledgement	Signal edge active	No	-
09	Select SLS bit 0	Set	Not set	-
10	Select SLS bit 1	Set	Not set	-
12	Deselect SDI positive	Yes	No	2824
13	Deselect SDI negative	Yes	No	2824
19	Select SLP position range	SLP2	SLP1	2822
24	Select gearbox bit 0	Set	Not set	-
25	Select gearbox bit 1	Set	Not set	-
26	Select gearbox bit 2	Set	Not set	-
27	Gearbox switchover	Set	Not set	-

Note:

This parameter is only supplied with actual values in the case of Safety Integrated Extended Functions. For Safety Integrated Basic Functions (SBC, SS1, STO), the value is equal to zero.

2 Parameters

2.2 List of parameters

r9721.0...15		CO/BO: SI Motion status signals (Control Unit) / SI Mtn stat_sig CU			
HLA	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status signals of the safe motion monitoring functions on monitoring channel 1.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	SOS or SLS active	Yes	No	-
	01	SOS active	Yes	No	-
	02	STO active	Yes	No	-
	03	Active SLS stage bit 0	Set	Not set	-
	04	Active SLS stage bit 1	Set	Not set	-
	05	Velocity below limit value n_x	Yes	No	-
	06	SLP active	Yes	No	-
	07	Safely referenced	Yes	No	-
	08	SDI pos active	Yes	No	-
	09	SDI neg active	Yes	No	-
	10	SLP active position area	SLP2	SLP1	-
	12	STOP A or STOP B or STO or SS1 active	Yes	No	2819
	13	STOP C or SS2 active	Yes	No	2819
	14	STOP D active	Yes	No	2819
	15	STOP E active	Yes	No	-
Note:	This parameter is only supplied with actual values in the case of Safety Integrated Extended Functions. For Safety Integrated Basic Functions (SBC, SS1, STO), the value is equal to zero.				

r9721.0...15		CO/BO: SI Motion status signals (Control Unit) / SI Mtn stat_sig CU			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the status signals of the safe motion monitoring functions on monitoring channel 1.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	SOS or SLS active	Yes	No	-
	01	SOS active	Yes	No	-
	02	Pulse enable	Deleted	Enabled	-
	03	Active SLS stage bit 0	Set	Not set	-
	04	Active SLS stage bit 1	Set	Not set	-
	05	Velocity below limit value n_x	Yes	No	-
	06	SLP active	Yes	No	-
	07	Safely referenced	Yes	No	-
	08	SDI pos active	Yes	No	-
	09	SDI neg active	Yes	No	-
	10	SLP active position area	SLP2	SLP1	-
	12	STOP A or STOP B or STO or SS1 active	Yes	No	2819
	13	STOP C or SS2 active	Yes	No	2819
	14	STOP D active	Yes	No	2819
	15	STOP E active	Yes	No	-
Note:	This parameter is only supplied with actual values in the case of Safety Integrated Extended Functions. For Safety Integrated Basic Functions (SBC, SS1, STO), the value is equal to zero.				

r9722.0...31	CO/BO: SI Motion drive-integrated status signals (Control Unit) / SI Mtn int stat CU				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2840, 2855		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Status signal for safety-relevant motion monitoring functions integrated in the drive on monitoring channel 1.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO or safe pulse cancellation active	Yes	No	-
	01	SS1 active	Yes	No	-
	02	SS2 active	Yes	No	-
	03	SOS active	Yes	No	-
	04	SLS active	Yes	No	-
	06	SLP active	Yes	No	2822
	07	Internal event	No	Yes	-
	09	Active SLS stage bit 0	Set	Not set	-
	10	Active SLS stage bit 1	Set	Not set	-
	11	SOS selected	Yes	No	-
	12	SDI pos active	Yes	No	2824
	13	SDI neg active	Yes	No	2824
	15	SSM (speed below limit value)	Yes	No	2823
	19	SLP active position area	SLP2	SLP1	2822
	22	SP valid	Yes	No	-
	23	Safely referenced	Yes	No	-
	30	SLP limit upper maintained	Yes	No	2822
	31	SLP limit lower maintained	Yes	No	2822
Notice:	Re bit 07: The signal state behaves in an opposite way to the PROFIsafe Standard.				
Note:	This parameter is only supplied with actual values in the case of Safety Integrated Extended Functions. For Safety Integrated Basic Functions (SBC, SS1, STO), the value is equal to zero. Re bit 07: An internal event is displayed if a STOP A ... F is active.				

r9722.0...31	CO/BO: SI Motion drive-integrated status signals (Control Unit) / SI Mtn int stat CU				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2840, 2855		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Status signal for safety-relevant motion monitoring functions integrated in the drive on monitoring channel 1.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO or safe pulse cancellation active	Yes	No	-
	01	SS1 active	Yes	No	-
	02	SS2 active	Yes	No	-
	03	SOS active	Yes	No	-
	04	SLS active	Yes	No	-
	06	SLP active	Yes	No	2822
	07	Internal event	No	Yes	-
	09	Active SLS stage bit 0	Set	Not set	-
	10	Active SLS stage bit 1	Set	Not set	-
	11	SOS selected	Yes	No	-
	12	SDI pos active	Yes	No	2824
	13	SDI neg active	Yes	No	2824
	15	SSM (velocity below limit value)	Yes	No	2823
	19	SLP active position area	SLP2	SLP1	2822
	22	SP valid	Yes	No	-

2 Parameters

2.2 List of parameters

23	Safely referenced	Yes	No	-
30	SLP limit upper maintained	Yes	No	2822
31	SLP limit lower maintained	Yes	No	2822

Notice: Re bit 07:

The signal state behaves in an opposite way to the PROFIsafe Standard.

Note: This parameter is only supplied with actual values in the case of Safety Integrated Extended Functions. For Safety Integrated Basic Functions (SBC, SS1, STO), the value is equal to zero.

Re bit 07:

An internal event is displayed if a STOP A ... F is active.

r9723.0...17 CO/BO: SI Motion diagnostic signals integrated in the drive / SI Mtn integ diag

HLA	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the diagnostic signals for safety-relevant motion monitoring functions integrated in the drive.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Forced checking procedure required	Yes	No	-
	01	STOP F and then STOP B active	Yes	No	2819
	02	Communication failure	Yes	No	-
	03	Actual value sensing supplies valid value	Yes	No	2821
	12	Test stop active	Yes	No	-
	16	SAM/SBR active	Yes	No	2820
	17	Position referenced	Yes	No	2821

Note: Re bit 00:

A required dynamization is also displayed via alarm A01679.

Re bit 01:

This bit can be used, to execute a drive-based or control-based ESR.

Re bit 12:

An active test stop is also displayed using the safety message C01798.

ESR: Extended Stop and Retract

SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SBR: Safe Brake Ramp (safe brake ramp monitoring)

r9723.0...17 CO/BO: SI Motion diagnostic signals integrated in the drive / SI Mtn integ diag

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the diagnostic signals for safety-relevant motion monitoring functions integrated in the drive.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Forced checking procedure required	Yes	No	-
	01	STOP F and then STOP B active	Yes	No	2819
	02	Communication failure	Yes	No	-
	03	Actual value sensing supplies valid value	Yes	No	2821
	04	Encoderless act val sensing acc to technique for U/f control	Yes	No	-
	09	Safe pulse cancellation active	Yes	No	-
	12	Test stop active	Yes	No	-
	16	SAM/SBR active	Yes	No	2820
	17	Position referenced	Yes	No	2821

Note:

Re bit 00:
A required dynamization is also displayed via alarm A01679.

Re bit 01:
This bit can be used, to execute a drive-based or control-based ESR.

Re bit 04:
When sensing the velocity without encoder, a distinction is made between the closed-loop speed controlled and open-loop speed controlled (U/f) modes.

Re bit 09:
Safe pulse cancellation is a state that can only occur for the combination of velocity sensing without encoder (p9506) and drive-integrated motion monitoring functions without selection (p9601.5). In this state, internally an STO is initiated, which can be withdrawn again using an OFF1 enable.

Re bit 12:
An active test stop is also displayed using the safety message C01798.

ESR: Extended Stop and Retract
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)

r9724	SI Motion crosswise comparison clock cycle / SI Mtn CDC clk cyc		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the crosswise comparison clock cycle. The value indicates the clock cycle time with which each individual CDC value is compared between the two monitoring channels.		
Dependency:	Refer to: p9500		
Note:	Crosswise comparison clock cycle = monitoring clock cycle (p9500) * number of data to be crosswise compared CDC: Crosswise Data Comparison		

r9725[0...2]	SI Motion diagnostics STOP F / SI Mtn Diag STOP F		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	<p>Re index 0: Displays the message value that resulted in the STOP F on the drive. Value = 0: The Control Unit signaled a STOP F. Value = 1 ... 999: Number of the incorrect date in the crosswise data comparison between the monitoring channels. Value >= 1000: Additional diagnostic values of the drive.</p> <p>Re index 1: Displays the value of the Control Unit that resulted in the STOP F.</p> <p>Re index 2: Displays the value from the second channel that resulted in the STOP F.</p>		
Index:	<p>[0] = Message value for CDC [1] = Control Unit CDC actual value [2] = Components CDC actual value</p>		

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Note: The significance of the individual message values is described in message C01711.
 CDC: Crosswise Data Comparison
 Re Index 1, 2:
 When Safety message C01711 with message value ≥ 1000 occurs, these indices are not supplied with values.

p9726	SI Motion user agreement selection/de-selection / SI Mtn UserAgr sel		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Setting to select and de-select the user agreement.		
Value:	0: [00 hex] De-select user agreement 172: [AC hex] Select user agreement		
Dependency:	Refer to: r9727		
r9727	SI Motion user agreement inside the drive / SI Mtn UserAgr int		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the internal state of the user agreement. Value = 0: User agreement is not set. Value = AC hex: User agreement is set.		
Dependency:	Refer to: p9726		
r9728[0...2]	SI Motion actual checksum SI parameters / SI Mtn act CRC		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the checksum over the checked Safety Integrated parameters of the motion monitoring functions (actual checksum).		
Index:	[0] = Checksum over SI parameters for motion monitoring [1] = Checksum over SI parameters for actual values [2] = Checksum over SI parameters for hardware		
Dependency:	Refer to: p9729		
p9729[0...2]	SI Motion reference checksum SI parameters / SI Mtn ref CRC		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the checksum using the checksum-tested Safety Integrated parameters for motion monitoring functions (reference checksum).		

Index: [0] = Checksum over SI parameters for motion monitoring
 [1] = Checksum over SI parameters for actual values
 [2] = Checksum over SI parameters for hardware

Dependency: Refer to: r9728

r9730	SI Motion Safe maximum velocity / SI mtn safe v_Max		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mm/min]
Description:	Displays the safe maximum velocity (on the load side) that is permissible for the safe motion monitoring functions as a result of the actual value sensing. This parameter indicates up to which load velocity the safe encoder actual values (redundant encoder coarse position) can still be correctly detected as a result of the particular encoder parameterization. This parameter is only of significance for enabled safety with encoder (otherwise "0").		
Note:	If the value displayed is exceeded, message C01711 is output indicating relevant subsequent faults.		

r9730	SI Motion Safe maximum velocity / SI mtn safe v_Max		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]
Description:	Displays the safe maximum velocity (on the load side) that is permissible for the safe motion monitoring functions as a result of the actual value sensing. This parameter indicates up to which load velocity the safe encoder actual values (redundant encoder coarse position) can still be correctly detected as a result of the particular encoder parameterization. This parameter is only of significance for enabled safety with encoder (otherwise "0").		
Note:	If the value displayed is exceeded, message C01711 is output indicating relevant subsequent faults.		

r9731	SI Motion safe position accuracy / SI Mtn pos acc		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mm]
Description:	Displays the safe position accuracy (load side). As a result of the actual value sensing for safe motion monitoring functions, this accuracy can be achieved as the maximum. In the case of the two encoder system, the accuracy of the poorer encoder is displayed, based on the number of encoder pulses.		
Note:	The parameter is only of significance for enabled safety with encoder (otherwise "0").		

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r9731	SI Motion safe position accuracy / SI Mtn pos acc		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [°]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [°]
Description:	Displays the safe position accuracy (load side). As a result of the actual value sensing for safe motion monitoring functions, this accuracy can be achieved as the maximum. In the case of the two encoder system, the accuracy of the poorer encoder is displayed, based on the number of encoder pulses.		
Note:	The parameter is only of significance for enabled safety with encoder (otherwise "0").		
r9732[0...1]	SI Motion velocity resolution / SI Mtn v_res		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [mm/min]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [mm/min]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [mm/min]
Description:	Displays the velocity resolution for safety-relevant motion monitoring functions. Re index 0: Displays the safe velocity resolution (load side). Setpoints for velocity limits or parameter changes for velocities below this threshold have no effect. Re index 1: Displays the safe velocity accuracy based on the safe encoder accuracy		
Index:	[0] = Actual velocity resolution [1] = Minimum velocity resolution		
Note:	Index 0: This parameter does not provide any information about the actual accuracy of the velocity sensing. This depends on the type of actual value sensing, the gear factors as well as the quality of the encoder being used. Index 1: For a two-encoder system, with just non-safety capable encoders, this means the poorer value of the two encoders. Index[1] takes into account the coarse resolution of the encoder only		
r9732[0...1]	SI Motion velocity resolution / SI Mtn v_res		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]
Description:	Displays the velocity resolution for safety-relevant motion monitoring functions. Re index 0: Displays the safe velocity resolution (load side). Setpoints for velocity limits or parameter changes for velocities below this threshold have no effect. Re index 1: Displays the safe velocity accuracy based on the safe encoder accuracy		
Index:	[0] = Actual velocity resolution [1] = Minimum velocity resolution		

Note: Index 0: This parameter does not provide any information about the actual accuracy of the velocity sensing. This depends on the type of actual value sensing, the gear factors as well as the quality of the encoder being used.

Index 1: For a two-encoder system, with just non-safety capable encoders, this means the poorer value of the two encoders. Index[1] takes into account the coarse resolution of the encoder only

r9733[0...2]	CO: SI Motion setpoint speed limit effective / SI Mtn setp_lim		
HLA	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 2820, 2824, 3630
	P-Group: Safety Integrated Not for motor type: -	Units group: 4_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [m/min]	Max - [m/min]	Factory setting - [m/min]
Description:	Displays the necessary setpoint speed limit as a result of the selected motion monitoring functions. Contrary to the parameterization of the SI limit values, this parameter specifies the actuator-side limit value and not the load-side limit value.		
Recommend.:	For the ramp-function generator, by appropriately interconnecting the speed limits p1051 and p1052 with r9733[0, 1], a drive-based setpoint velocity limiting can be realized. - Cl: p1051 = r9733[0] - Cl: p1052 = r9733[1] Additional limiting can also be activated using connector input p1085 and p1088.		
Index:	[0] = Setpoint limiting positive [1] = Setpoint limiting negative [2] = Setpoint limit absolute		
Dependency:	For SLS: r9733[0] = p9531[x] x p9533 (converted from the load side to the actuator side) For SDI negative: r9733[0] = 0 For SLS: r9733[1] = - p9531[x] x p9533 (converted from the load side to the actuator side) For SDI positive: r9733[1] = 0 [x] = Selected SLS stage Conversion factor from the actuator side to the load side: - actuator = rotary and axis type = linear: p9522 / (p9521 x p9520) - otherwise: p9522 / p9521 Refer to: p9531, p9533		
Notice:	If p1051 = r9733[0] is interconnected, p1052 = r9733[1] must also be interconnected and vice versa. If only the absolute value of the setpoint velocity limiting is required, r9733[2] must be interconnected.		
Note:	If the "SLS" or "SDI" function is not selected, r9733[0] shows p1082 and r9733[1] shows -p1082. The display in r9733 can be delayed by up to one Safety monitoring clock cycle as compared to the display in r9719/r9720 and r9721/r9722.		

r9733[0...2]	CO: SI Motion setpoint speed limit effective / SI Mtn setp_lim		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32	Calculated: - Dyn. index: -	Access level: 3 Func. diagram: 2820, 2824, 3630
	P-Group: Safety Integrated Not for motor type: -	Units group: 3_1 Scaling: p2000	Unit selection: p0505 Expert list: 1
	Min - [rpm]	Max - [rpm]	Factory setting - [rpm]
Description:	Displays the necessary setpoint speed limit as a result of the selected motion monitoring functions. Contrary to the parameterization of the SI limit values, this parameter specifies the motor-side limit value and not the load-side limit value.		
Recommend.:	For the ramp-function generator, by appropriately interconnecting the speed limits p1051 and p1052 with r9733[0, 1], a drive-based setpoint velocity limiting can be realized. - Cl: p1051 = r9733[0] - Cl: p1052 = r9733[1] Additional limiting can also be activated using connector input p1085 and p1088.		

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Index:	[0] = Setpoint limiting positive [1] = Setpoint limiting negative [2] = Setpoint limit absolute
Dependency:	For SLS: $r9733[0] = p9531[x] \times p9533$ (converted from the load side to the motor side) For SDI negative: $r9733[0] = 0$ For SLS: $r9733[1] = -p9531[x] \times p9533$ (converted from the load side to the motor side) For SDI positive: $r9733[1] = 0$ [x] = Selected SLS stage Conversion factor from the motor side to the load side: - motor type = rotary and axis type = linear: $p9522 / (p9521 \times p9520)$ - otherwise: $p9522 / p9521$ Refer to: p9531, p9533
Notice:	If $p1051 = r9733[0]$ is interconnected, $p1052 = r9733[1]$ must also be interconnected and vice versa. If only the absolute value of the setpoint velocity limiting is required, $r9733[2]$ must be interconnected.
Note:	The unit changeover between linear and rotary axis is not implemented via the safety changeover (p9502) but by the linear motor changeover. If the "SLS" or "SDI" function is not selected, $r9733[0]$ shows p1082 and $r9733[1]$ shows -p1082. The display in $r9733$ can be delayed by up to one Safety monitoring clock cycle as compared to the display in $r9719/r9720$ and $r9721/r9722$.

r9733[0...2]	CO: SI Motion setpoint speed limit effective / SI Mtn setp_lim		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2820, 2824, 3630
	P-Group: Safety Integrated	Units group: 4_1	Unit selection: p0505
	Not for motor type: -	Scaling: p2000	Expert list: 1
	Min	Max	Factory setting
	- [m/min]	- [m/min]	- [m/min]
Description:	Displays the necessary setpoint speed limit as a result of the selected motion monitoring functions. Contrary to the parameterization of the SI limit values, this parameter specifies the motor-side limit value and not the load-side limit value.		
Recommend.:	For the ramp-function generator, by appropriately interconnecting the speed limits p1051 and p1052 with $r9733[0, 1]$, a drive-based setpoint velocity limiting can be realized. - CI: $p1051 = r9733[0]$ - CI: $p1052 = r9733[1]$ Additional limiting can also be activated using connector input p1085 and p1088.		
Index:	[0] = Setpoint limiting positive [1] = Setpoint limiting negative [2] = Setpoint limit absolute		
Dependency:	For SLS: $r9733[0] = p9531[x] \times p9533$ (converted from the load side to the motor side) For SDI negative: $r9733[0] = 0$ For SLS: $r9733[1] = -p9531[x] \times p9533$ (converted from the load side to the motor side) For SDI positive: $r9733[1] = 0$ [x] = Selected SLS stage Conversion factor from the motor side to the load side: - motor type = rotary and axis type = linear: $p9522 / (p9521 \times p9520)$ - otherwise: $p9522 / p9521$ Refer to: p9531, p9533		
Notice:	If $p1051 = r9733[0]$ is interconnected, $p1052 = r9733[1]$ must also be interconnected and vice versa. If only the absolute value of the setpoint velocity limiting is required, $r9733[2]$ must be interconnected.		
Note:	The unit changeover between linear and rotary axis is not implemented via the safety changeover (p9502) but by the linear motor changeover. If the "SLS" or "SDI" function is not selected, $r9733[0]$ shows p1082 and $r9733[1]$ shows -p1082. The display in $r9733$ can be delayed by up to one Safety monitoring clock cycle as compared to the display in $r9719/r9720$ and $r9721/r9722$.		

r9734.0...15		CO/BO: SI Safety Info Channel status word S_ZSW1B / SIC S_ZSW1B		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and BICO output for status word S_ZSW1B of the safety information channel.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	STO active	Yes	No
	01	SS1 active	Yes	No
	02	SS2 active	Yes	No
	03	SOS active	Yes	No
	04	SLS active	Yes	No
	05	SOS selected	Yes	No
	06	SLS selected	Yes	No
	07	Internal event	Yes	No
	09	Select SLS bit0	Yes	No
	10	Select SLS bit1	Yes	No
	12	SDI positive selected	Yes	No
	13	SDI neg selected	Yes	No
	14	ESR retract requested	Yes	No
	15	Safety message present	Yes	No
Note:	SIC: Safety Info Channel Re bit 07: An internal event is displayed if a STOP A ... F is active.			

p9740		SI Motion user agreement selection/de-selection MM / SI mtn UserAgr MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: U, T Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 00AC hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex	
Description:	Setting to select and de-select the user agreement on the Motor Module/Hydraulic Module.			
Value:	0: [00 hex] De-select user agreement 172: [AC hex] Select user agreement			
Dependency:	Refer to: r9741			

r9741		SI Motion user agreement inside the drive MM / SI Mtn UserAgr int		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2822 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the internal state of the user agreement. Value = 0: User agreement is not set. Value = AC hex: User agreement is set.			
Dependency:	Refer to: p9740			

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r9743.4...15	CO/BO: SI Safety Info Channel status word S_ZSW2B / SIC S_ZSW2B			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Display and BICO output for status word S_ZSW2B of the safety information channel.			
Bit field:	Bit	Signal name	1 signal	0 signal
	04	SLP selected position area	SLP2	SLP1
	07	SLP selected and user agreement set	Yes	No
	08	SDI positive selected	Yes	No
	09	SDI neg selected	Yes	No
	12	Test stop active	Yes	No
	13	Test stop required	Yes	No
	14	Reference position required	Yes	no
	15	Reference trigger command identified or reference position valid	Yes	no
Note:	SIC: Safety Info Channel			
r9744	SI message buffer changes, counter / SI msg_buffer chng			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the changes of the safety message buffer. This counter is incremented every time that the safety message buffer changes.			
Recommend.:	This is used to check whether the safety message buffer has been read out consistently.			
Dependency:	Refer to: r9747, r9748, r9749, p9752, r9753, r9754, r9755, r9756			
r9745[0...63]	SI components / SI comp			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the component of the safety message that has occurred.			
Note:	Value = 0: Assignment to a component not possible.			
r9747[0...63]	SI message code / SI msg_code			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the numbers of safety messages that have occurred.			
Dependency:	Refer to: r9744, r9748, r9749, p9752, r9753, r9754, r9755, r9756			

Note: The messages type "safety message" (Cxxxx) are entered in the message fault buffer.
 Message buffer structure (principle):
 r9747[0], r9748[0], r9749[0], r9753[0], r9754[0], r9755[0], r9756[0] --> Actual message case, safety message 1
 ...
 r9747[7], r9748[7], r9749[7], r9753[7], r9754[7], r9755[7], r9756[7] --> Actual message case, safety message 8
 r9747[8], r9748[8], r9749[8], r9753[8], r9754[8], r9755[8], r9756[8] --> 1st acknowledged message case, safety message 1
 ...
 r9747[15], r9748[15], r9749[15], r9753[15], r9754[15], r9755[15], r9756[15] --> 1st acknowledged message case, safety message 8
 ...
 r9747[56], r9748[56], r9749[56], r9753[56], r9754[56], r9755[56], r9756[56] --> 7th acknowledged message case, safety message 1
 ...
 r9747[63], r9748[63], r9749[63], r9753[63], r9754[63], r9755[63], r9756[63] --> 7th acknowledged message case, safety message 8

r9748[0...63]	SI message time received in milliseconds / SI t_msg rcv ms		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the relative system runtime in milliseconds when the safety message occurred.		
Dependency:	Refer to: r9744, r9747, r9749, p9752, r9753, r9754, r9755, r9756		

r9749[0...63]	SI message value / SI msg_value		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the additional information about the safety message that occurred (as integer number).		
Dependency:	Refer to: r9744, r9747, r9748, p9752, r9753, r9754, r9755, r9756		

r9750[0...63]	SI diagnostic attributes / SI diag_attr			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the diagnostic attributes of the safety messages that have occurred.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Hardware replacement recommended	Yes	No
	15	Message has gone	Yes	No
	16	PROFIdrive fault class bit 0	High	Low
	17	PROFIdrive fault class bit 1	High	Low
	18	PROFIdrive fault class bit 2	High	Low
	19	PROFIdrive fault class bit 3	High	Low
	20	PROFIdrive fault class bit 4	High	Low
				FP
				-
				-
				-
				-
				-
				-

2 Parameters

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Note: The buffer parameters are cyclically updated in the background (refer to status signal in r2139).
The structure of the SI message buffer and the assignment of the indices is shown in r9747.
Re bits 20 ... 16:

Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 0 --> PROFIdrive message class 0: not assigned
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 0, 1 --> PROFIdrive message class 1: hardware fault/software error
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 0 --> PROFIdrive message class 2: line fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 0, 1, 1 --> PROFIdrive message class 3: supply voltage fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 0 --> PROFIdrive message class 4: DC link fault
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 0, 1 --> PROFIdrive message class 5: power electronics faulted
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 0 --> PROFIdrive message class 6: overtemperature electronic components
 Bits 20, 19, 18, 17, 16 = 0, 0, 1, 1, 1 --> PROFIdrive message class 7: ground fault/phase fault detected
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 0 --> PROFIdrive message class 8: motor overload
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 0, 1 --> PROFIdrive message class 9: communication error to the higher-level control
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 0 --> PROFIdrive message class 10: safe monitoring channel has identified an error
 Bits 20, 19, 18, 17, 16 = 0, 1, 0, 1, 1 --> PROFIdrive message class 11: incorrect position actual value/speed actual value or not available
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 0 --> PROFIdrive message class 12: internal (DRIVE-CLiQ) communication error
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 0, 1 --> PROFIdrive message class 13: infeed unit faulted
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 0 --> PROFIdrive message class 14: braking controller/Braking Module faulted
 Bits 20, 19, 18, 17, 16 = 0, 1, 1, 1, 1 --> PROFIdrive message class 15: line filter faulted
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 0 --> PROFIdrive message class 16: external measured value/signal state outside the permissible range
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 0, 1 --> PROFIdrive message class 17: application/technology function faulted
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 0 --> PROFIdrive message class 18: error in the parameterization/configuration/commissioning sequence
 Bits 20, 19, 18, 17, 16 = 1, 0, 0, 1, 1 --> PROFIdrive message class 19: general drive fault

p9752

SI message cases counter / SI msg_cases count

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: U, T
Data type: Unsigned16
P-Group: Messages
Not for motor type: -
Min
 0

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max
 65535

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
 0

Description: Number of safety messages that have occurred since the last reset.
Dependency: The safety message buffer is cleared by resetting the parameter to 0.
 Refer to: r9744, r9747, r9748, r9749, r9753, r9754, r9755, r9756
Note: The parameter is reset to 0 at POWER ON.

r9753[0...63]

SI message value for float values / SI msg_val float

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -
Data type: FloatingPoint32
P-Group: Messages
Not for motor type: -
Min
 -

Calculated: -
Dyn. index: -
Units group: -
Scaling: -
Max
 -

Access level: 3
Func. diagram: -
Unit selection: -
Expert list: 1
Factory setting
 -

Description: Displays additional information about the safety message that has occurred for float values.
Dependency: Refer to: r9744, r9747, r9748, r9749, p9752, r9754, r9755, r9756

r9754[0...63]	SI message time received in days / SI t_msg rcv days		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the relative system runtime in days when the safety message occurred.		
Dependency:	Refer to: r9744, r9747, r9748, r9749, p9752, r9753, r9755, r9756		
r9755[0...63]	SI message time removed in milliseconds / SI t_msg rem ms		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Messages Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the relative system runtime in milliseconds when the safety message was removed.		
Dependency:	Refer to: r9744, r9747, r9748, r9749, p9752, r9753, r9754, r9756		
r9756[0...63]	SI message time removed in days / SI t_msg rem days		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Messages Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the relative system runtime in days when the safety message was removed.		
Dependency:	Refer to: r9744, r9747, r9748, r9749, p9752, r9753, r9754, r9755		
p9761	SI password input / SI password inp		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C1, T Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Enters the Safety Integrated password.		
Note:	It is not possible to change Safety Integrated parameters until the Safety Integrated password has been entered.		
p9762	SI password new / SI password new		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Enters a new Safety Integrated password.		
Dependency:	A change made to the Safety Integrated password must be acknowledged in the following parameter: Refer to: p9763		

2 Parameters

2.2 List of parameters

p9763	SI password acknowledgement / SI ackn password		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Acknowledges the new Safety Integrated password.		
Dependency:	Refer to: p9762		
Note:	The new password entered into p9762 must be re-entered in order to acknowledge. p9762 = p9763 = 0 is automatically set after the new Safety Integrated password has been successfully acknowledged.		
<hr/>			
r9765	SI Motion forced check procedure remaining time (Control Unit) / SI Mtn dyn remain		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [h]
Description:	Displays the time remaining until the next dynamization and testing of the safety motion monitoring functions integrated in the drives. The signal source to initiate the forced checking procedure is parameterized in p9705.		
Dependency:	Refer to: p9705		
<hr/>			
r9768[0...7]	SI PROFIsafe receive control words (Control Unit) / SI Ps PZD recv CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the received PROFIsafe telegram on the Control Unit.		
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8		
Dependency:	Refer to: r9769		
Note:	The PROFIsafe trailer at the end of the telegram is also displayed (2 words).		

r9769[0...7]	SI PROFIsafe send status words (Control Unit) / SI Ps PZD send CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the PROFIsafe telegram to be sent on the Control Unit.			
Index:	[0] = PZD 1 [1] = PZD 2 [2] = PZD 3 [3] = PZD 4 [4] = PZD 5 [5] = PZD 6 [6] = PZD 7 [7] = PZD 8			
Dependency:	Refer to: r9768			
Note:	The PROFIsafe trailer at the end of the telegram is also displayed (2 words).			
r9770[0...3]	SI version drive-integrated safety function (Control Unit) / SI version Drv CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the Safety Integrated version for the drive-integrated safety functions on the Control Unit.			
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch) [3] = Safety Version (hotfix)			
Dependency:	Refer to: r9870, r9890			
Note:	Example: r9770[0] = 2, r9770[1] = 60, r9770[2] = 1, r9770[3] = 0 --> Safety version V02.60.01.00			
r9771	SI common functions (Control Unit) / SI common fct CU			
HLA	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2804 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the supported Safety Integrated monitoring functions supported on both monitoring channels. The Control Unit determines this display.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	STO supported via terminals	Yes	No
	02	Extended Functions supported (p9501 > 0)	Yes	No
	03	SS1 supported	Yes	No
	04	Extended Functions PROFIsafe supported	Yes	No
	05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No
	06	Basic Functions PROFIsafe supported	Yes	No
	07	Extended Functions encoderless supported	Yes	No
	11	Extended Functions SDI supported	Yes	No
	12	Extended Functions SSM encoderless supported	Yes	No
				FP
				2804
				2804
				2804
				-
				-
				-
				-
				-
				-

2 Parameters

2.2 List of parameters

13	ESR delay of the pulse suppression	Yes	No	-
15	SLS limit SP supported via PROFIsafe	Yes	No	-
16	Safety functions without selection, SLP, SS1E supported	Yes	No	-
17	Safe gearbox stage switchover ref supported via SCC	Yes	No	-

Dependency:

Refer to: r9871

Note:

CU: Control Unit

ESR: Extended Stop and Retract

SDI: Safe Direction (safe motion direction)

SI: Safety Integrated

SLP: Safely-Limited Position

SP: Safe Position

SS1: Safe Stop 1

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx

STO: Safe Torque Off / SH: Safe standstill

Re bit 16:

SS1E is supported for Safety Extended Functions.

SCC: Safety Control Channel.

r9771

SI common functions (Control Unit) / SI common fct CU

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2804

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the supported Safety Integrated monitoring functions supported on both monitoring channels. The Control Unit determines this display.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO supported via terminals	Yes	No	2804
01	SBC supported	Yes	No	2804
02	Extended Functions supported (p9501 > 0)	Yes	No	2804
03	SS1 supported	Yes	No	2804
04	Extended Functions PROFIsafe supported	Yes	No	-
05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No	-
06	Basic Functions PROFIsafe supported	Yes	No	-
07	Extended Functions encoderless supported	Yes	No	-
08	Safe Brake Adapter supported	Yes	No	-
09	Basic Functions PROFIsafe for parallel connection supported	Yes	No	-
10	Extended Functions integrated in drive for parallel connection	Yes	No	-
11	Extended Functions SDI supported	Yes	No	-
12	Extended Functions SSM encoderless supported	Yes	No	-
13	ESR delay of the pulse suppression	Yes	No	-
14	SBC for parallel connection supported	Yes	No	-
15	SLS limit SP supported via PROFIsafe	Yes	No	-
16	Safety functions without selection, SLP, SS1E supported	Yes	No	-
17	Safe gearbox stage switchover ref supported via SCC	Yes	No	-

Dependency:

Refer to: r9871

Note: CU: Control Unit
 ESR: Extended Stop and Retract
 SBC: Safe Brake Control
 SDI: Safe Direction (safe motion direction)
 SI: Safety Integrated
 SLP: Safely-Limited Position
 SP: Safe Position
 SS1: Safe Stop 1
 SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)
 SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx
 STO: Safe Torque Off / SH: Safe standstill
 SCC: Safety Control Channel
 Re bit 16:
 SS1E is supported for Safety Extended Functions.

r9772.0...23 CO/BO: SI status (Control Unit) / SI status CU

HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the Safety Integrated status on the Control Unit.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO or safe power inhibit on CU selected	Yes	No	2810
	01	STO or safe power inhibit on CU active	Yes	No	2810
	02	SS1 delay time active on the Control Unit	Yes	No	2810
	05	SS1 selected on the Control Unit (Basic Functions)	Yes	No	-
	06	SS1 active on the Control Unit (Basic Functions)	Yes	No	-
	07	STO terminal state on the Control Unit (Basic Functions)	High	Low	-
	09	STOP A cannot be acknowledged active	Yes	No	2802
	10	STOP A active	Yes	No	2802
	15	STOP F active	Yes	No	2802
	16	STO cause: Safety comm. mode	Yes	No	-
	17	STO cause selection via terminal (Basic Functions)	Yes	No	-
	18	STO cause selection via Safe Motion Monitoring (SMM)	Yes	No	-
	19	STO cause actual value missing or safe power inhibit	Yes	No	-
	20	STO cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-
	21	STO cause selection on the other monitoring channel	Yes	No	-
	22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
	23	SS1 cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-

Dependency: Refer to: r9872

Note: Re bit 00:

When STO or "Safe power inhibit" is selected, the cause is displayed in bits 16 ... 21.

Re bit 01:

- For p9772.1 = 1 and p9772.19 = 0, an STO from the Safety Basic functions is active.

- For p9772.1 = 1 and p9772.19 = 1, safe power inhibit is active, if safety functions without selection are activated via p9601.2/p9801.2 = 1 and p9601.5/p9801.5 = 1.

2 Parameters

2.2 List of parameters

Note:

If p9601.0 = 1 and p9601.2 = 1 and p9801.5 = 1 then for bit 0 and 1, the STO function applies.

Re bit 05:

When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:

When the bit is set, STO is selected via PROFIsafe or Terminal Module 54F (TM54F).

Re bit 19:

With SMM with encoder no actual value sensing is possible on account of parking.

For Safety functions without selection, safe power inhibit to selected (p9772.19 = 1).

SMM: Safe Motion Monitoring

Re bit 22 and 23:

These bits show via which path the SS1 has been triggered, i.e. what has started the SS1 delay time.

If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9772.0...23

CO/BO: SI status (Control Unit) / SI status CU

SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 2

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2804

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the Safety Integrated status on the Control Unit.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO or safe pulse cancellation on CU selected	Yes	No	2810
01	STO or safe pulse cancellation on CU active	Yes	No	2810
02	SS1 delay time active on the Control Unit	Yes	No	2810
04	SBC requested	Yes	No	2814
05	SS1 selected on the Control Unit (Basic Functions)	Yes	No	-
06	SS1 active on the Control Unit (Basic Functions)	Yes	No	-
07	STO terminal state on the Control Unit (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause selection via Safe Motion Monitoring (SMM)	Yes	No	-
19	STO cause actual value missing or safe pulse cancellation	Yes	No	-
20	STO cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-
21	STO cause selection on the other monitoring channel	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
23	SS1 cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-

Dependency:

Refer to: r9872

Note: Re bit 00:
When STO or "Safe pulse cancellation" is selected, the cause is displayed in bits 16 ... 21.

Re bit 01:
- For p9772.1 = 1 and p9772.19 = 0, an STO from the Safety Basic functions is active.
- For p9772.1 = 1 and p9772.19 = 1, safe pulse cancellation is active, if safety functions without selection are activated via p9601.2/p9801.2 = 1 and p9601.5/p9801.5 = 1.

Note:
If p9601.0 = 1 and p9601.2 = 1 and p9801.5 = 1 then for bit 0 and 1, the STO function applies.

Re bit 05:
When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:
When the bit is set, STO is selected via PROFIsafe or Terminal Module 54F (TM54F).

Re bit 19:
With SMM encoderless no actual value sensing is possible on account of OFF2.
With SMM with encoder no actual value sensing is possible on account of parking.
For Safety functions without selection, safe pulse cancellation to selected (p9772.19 = 1).
SMM: Safe Motion Monitoring

Re bit 22 and 23:
These bits show via which path the SS1 has been triggered, i.e. what has started the SS1 delay time.
If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

r9773.0...31**CO/BO: SI status (Control Unit + Hydraulic Module) / SI status CU+HM**

HLA	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the Safety Integrated status on the drive (Control Unit + Hydraulic Module).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO selected in drive	Yes	No	2804
	01	STO active in drive	Yes	No	2804
	02	SS1 delay time active in the drive	Yes	No	2804
	05	SS1 selected in the drive (Basic Functions)	Yes	No	-
	06	SS1 active in the drive (Basic Functions)	Yes	No	-
	31	Shutdown paths must be tested	Yes	No	2810

Note: This status is formed from the AND operation of the relevant status of the two monitoring channels.

r9773.0...31**CO/BO: SI status (Control Unit + Motor Module) / SI status CU+MM**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the Safety Integrated status on the drive (Control Unit + Motor Module).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO selected in drive	Yes	No	2804
	01	STO active in drive	Yes	No	2804
	02	SS1 delay time active in the drive	Yes	No	2804
	04	SBC requested	Yes	No	2804
	05	SS1 selected in the drive (Basic Functions)	Yes	No	-
	06	SS1 active in the drive (Basic Functions)	Yes	No	-
	31	Shutdown paths must be tested	Yes	No	2810

Note: This status is formed from the AND operation of the relevant status of the two monitoring channels.

r9774.0...31	CO/BO: SI status (group STO) / SI stat group STO			
HLA	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status for Safety Integrated of the group to which this drive belongs. These signals are an AND logic operation of the individual status signals of the drives included in this group.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	STO selected in group	Yes	No
	01	STO active in group	Yes	No
	02	SS1 delay time active in group	Yes	No
	05	SS1 selected in group (Basic Functions)	Yes	No
	06	SS1 active in group (Basic Functions)	Yes	No
	31	Shutdown paths of the group must be tested	Yes	No
				FP
				2804
				2804
				-
				-
				-
				2804
Dependency:	Refer to: p9620, r9773			
Notice:	If a drive belonging to a group is de-activated via p0105, then the signals in r9774 can no longer be correctly displayed (Remedy: Before de-activating, remove this drive from the group).			
Note:	A group is formed by appropriately grouping the terminals for the function "Safe Torque Off" (STO). The status of a group of n drives is, for drives 1 to n - 1 displayed with a delay of one monitoring clock cycle; this is a system-related effect.			

r9774.0...31	CO/BO: SI status (group STO) / SI stat group STO			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 2	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status for Safety Integrated of the group to which this drive belongs. These signals are an AND logic operation of the individual status signals of the drives included in this group.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	STO selected in group	Yes	No
	01	STO active in group	Yes	No
	02	SS1 delay time active in group	Yes	No
	04	SBC requested in group	Yes	No
	05	SS1 selected in group (Basic Functions)	Yes	No
	06	SS1 active in group (Basic Functions)	Yes	No
	31	Shutdown paths of the group must be tested	Yes	No
				FP
				2804
				2804
				-
				-
				-
				2804
Dependency:	Refer to: p9620, r9773			
Notice:	If a drive belonging to a group is de-activated via p0105, then the signals in r9774 can no longer be correctly displayed (Remedy: Before de-activating, remove this drive from the group).			
Note:	A group is formed by appropriately grouping the terminals for the function "Safe Torque Off" (STO). The status of a group of n drives is, for drives 1 to n - 1 displayed with a delay of one monitoring clock cycle; this is a system-related effect.			

r9776		SI diagnostics / SI diag																											
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																										
Description:	The parameter is used for diagnostics.																												
Bit field:	<table border="1"> <thead> <tr> <th>Bit</th> <th>Signal name</th> <th>1 signal</th> <th>0 signal</th> <th>FP</th> </tr> </thead> <tbody> <tr> <td>00</td> <td>Safety parameter changed POWER ON required</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>01</td> <td>Safety functions enabled</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>02</td> <td>Safety component replaced and data save required</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> <tr> <td>03</td> <td>Safety component replaced and acknowledge/save required</td> <td>Yes</td> <td>No</td> <td>-</td> </tr> </tbody> </table>	Bit	Signal name	1 signal	0 signal	FP	00	Safety parameter changed POWER ON required	Yes	No	-	01	Safety functions enabled	Yes	No	-	02	Safety component replaced and data save required	Yes	No	-	03	Safety component replaced and acknowledge/save required	Yes	No	-			
Bit	Signal name	1 signal	0 signal	FP																									
00	Safety parameter changed POWER ON required	Yes	No	-																									
01	Safety functions enabled	Yes	No	-																									
02	Safety component replaced and data save required	Yes	No	-																									
03	Safety component replaced and acknowledge/save required	Yes	No	-																									
Dependency:	Refer to: r9793																												
Note:	Re bit 00 = 1: At least one Safety parameter has been changed that will only take effect after a POWER ON. Re bit 01 = 1: Safety functions (basic functions or extended functions) have been enabled and are active. Re bit 02 = 1: A safety-relevant component has been replaced. Data save required (p0977 = 1 or p0971 = 1 or "copy RAM to ROM"). Re bit 03 = 1: A safety-relevant component has been replaced. Acknowledge (p9702 = 29) and save (p0977 = 1 or p0971 = 1 or "Copy RAM to ROM") required.																												

r9776		SI diagnostics / SI diag																						
TM54F_MA	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -																					
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Bit	Signal name	1 signal	0 signal	FP																				
00	Safety parameter changed POWER ON required	Yes	No	-																				
01	Safety functions enabled	Yes	No	-																				
02	Safety component replaced and data save required	Yes	No	-																				
Dependency:	Refer to: r9793																							
Note:	Re bit 00 = 1: At least one Safety parameter has been changed that will only take effect after a POWER ON. Re bit 01 = 1: Safety functions (basic functions or extended functions) have been enabled and are active. Re bit 02 = 1: A safety-relevant component has been replaced. Data save required (p0977 = 1 or p0971 = 1 or "copy RAM to ROM").																							

r9780	SI monitoring clock cycle (Control Unit) / SI monitor_clk CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [ms]	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting - [ms]
Description:	Displays the clock cycle time for the Safety Integrated Basic Functions on the Control Unit.		
Dependency:	Refer to: r0110, p0115, r9880		
Note:	Information regarding the relationship between monitoring clock cycle and response times can be found in the following references: - SINAMICS S120 Function Manual Safety Integrated - technical documentation for the particular product		
r9781[0...1]	SI checksum to check changes (Control Unit) / SI chg chksm CU		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the checksum for tracking changes for Safety Integrated. These are additional checksums that are created to track changes (fingerprint for the "safety logbook" functionality) to safety parameters (that are relevant for checksums).		
Index:	[0] = SI checksum to track functional changes [1] = SI checksum to track hardware-specific changes		
Dependency:	Refer to: p9601, p9729, p9799		
r9782[0...1]	SI time stamps to check changes (Control Unit) / SI chg t CU		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [h]
Description:	Displays the time stamps for the checksums for tracking changes for Safety Integrated. The time stamps for the checksums for tracking changes (fingerprint for the "safety logbook" functionality) made to safety parameters are saved in parameters p9781[0] and p9781[1].		
Index:	[0] = SI time stamp for checksum to track functional changes [1] = SI time stamp for checksum to track hardware-specific changes		
Dependency:	Refer to: p9601, p9729, p9799		

p9783 SI Motion act. value sensing sensorless synchr. motor I_inject / Actv sl sync I_inj

SERVO, SERVO_AC, SERVO_I_AC, VECTOR (n/M), VECTOR_AC (n/M), VECTOR_I_AC (n/M)	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-50.00 [%]	0.00 [%]	-20.00 [%]

Description: Sets the additional field-generating current for synchronous motors with sensorless actual value sensing. The set value is referred to p0305. This parameter ensures a "base load" for the motor. The value must fulfill the following condition:
 $|p0305 \times p9783| \geq p9588 \times 1.2$

Dependency: Refer to: p9588

Notice: Reducing this percentage value can adversely affect actual value sensing with synchronous motors. If the value is increased, this results in an increased motor power loss.

Note: This parameter is only effective for encoderless actual value sensing ($p9506/p9306 = 1, 3$). For p9783 = maximum value, current injection is deactivated. Current injection is not effective in the U/f control mode.

r9784[0...1] SI Motion diagnostics sensorless acceleration / Diag sl a

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mm/s ²]	- [mm/s ²]	- [mm/s ²]

Description: Display to diagnose acceleration values of the encoderless actual values sensing.

Index: [0] = Setpoint acceleration value
[1] = Actual acceleration value

Dependency: Refer to: p9589

Note: Re index 0:
Shows the parameterized acceleration value of p9589.
Re index 1:
Shows the actually measured acceleration values of the encoderless actual value sensing

r9784[0...1] SI Motion diagnostics sensorless acceleration / Diag sl a

SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [rev/s ²]	- [rev/s ²]	- [rev/s ²]

Description: Display to diagnose acceleration values of the encoderless actual values sensing.

Index: [0] = Setpoint acceleration value
[1] = Actual acceleration value

Dependency: Refer to: p9589

Note: Re index 0:
Shows the parameterized acceleration value of p9589.
Re index 1:
Shows the actually measured acceleration values of the encoderless actual value sensing

r9785[0...1]	SI Motion diagnostics sensorless minimum current / Diag sl I_min		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: 6_3	Unit selection: p0505
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mA]	- [mA]	- [mA]
Description:	Display to diagnose currents of the encoderless actual value sensing.		
Index:	[0] = Minimum current parameterized [1] = Minimum current measured		
Dependency:	Refer to: p9588		
Note:	Re index 0: Displays the parameterized minimum current of p9588. Re index 1: Displays the currently measured current of the encoderless actual value sensing		

r9786[0...2]	SI Motion diagnostics sensorless angle / Diag sl angle		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [°]	- [°]	- [°]
Description:	Display to diagnose the angle for sensorless actual value sensing.		
Index:	[0] = Plausibility angle actual value [1] = Voltage angle actual value [2] = Current angle actual value		
Dependency:	Refer to: p9585		
Note:	Re index 0: Displays the actual plausibility angle. Re index 1: Displays the actual voltage angle. Re index 2: Displays the actual current angle.		

r9787	SI Motion diagnostics sensorless velocity deviation / Diag sl v_dev		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [mm/min]	- [mm/min]	- [mm/min]
Description:	Displays the actual velocity deviation for sensorless actual value sensing. This value is calculated when setting p9585/p9385. The actual velocity has a deviation of +/- r9787 for 6 ms * p9585/p9385 within a monitoring time of 1 s.		
Dependency:	Refer to: p9585		
Note:	For linear axes, the following unit applies: millimeters per minute For rotary axes, the following unit applies: revolutions per minute		

r9787	SI Motion diagnostics sensorless velocity deviation / Diag sl v_dev			
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [rpm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [rpm]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [rpm]	
Description:	Displays the actual velocity deviation for sensorless actual value sensing. This value is calculated when setting p9585/p9385. The actual velocity has a deviation of +/- r9787 for 6 ms * p9585/p9385 within a monitoring time of 1 s.			
Dependency:	Refer to: p9585			
Note:	For linear axes, the following unit applies: millimeters per minute For rotary axes, the following unit applies: revolutions per minute			
r9793[0...9]	SI diagnostics component replacement / Diag comp_replace			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned8 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the component number for the first 10 replaced safety-relevant components.			
Dependency:	Refer to: r9776			
Note:	This parameter does not exist for a Control Unit and Terminal Module.			
r9794[0...19]	SI crosswise comparison list (Control Unit) / SI CDC_list CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the number of the data that are being presently compared crosswise on the Control Unit. The content of the list of crosswise-compared data is dependent upon the particular application.			
Dependency:	Refer to: r9894			
Note:	Example: r9794[0] = 1 (monitoring clock cycle) r9794[1] = 2 (enable safety functions) r9794[2] = 3 (F-DI changeover, tolerance time) ... A complete list of numbers for crosswise-compared data items appears in fault F01611.			
r9795	SI diagnostics STOP F (Control Unit) / SI diag STOP F CU			
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the number of the cross-compared data which has caused STOP F on the Control Unit.			
Dependency:	Refer to: r9895			
Note:	A complete list of numbers for crosswise-compared data items appears in fault F01611.			

2 Parameters

2.2 List of parameters

r9798	SI actual checksum SI parameters (Control Unit) / SI act_checksum CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the checksum over the checked Safety Integrated parameters on the Control Unit (actual checksum).		
Dependency:	Refer to: p9799, r9898		
p9799	SI reference checksum SI parameters (Control Unit) / SI set_checksum CU		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the checksum for the checked Safety Integrated parameters on the Control Unit (reference checksum).		
Dependency:	Refer to: r9798, p9899		
p9801	SI enable functions integrated in the drive (Motor Module) / SI enable fct MM		
HLA	Can be changed: C2(95) Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 bin
Description:	Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Hydraulic Module. The following settings are permitted: 0000 hex: Safety functions integrated in the drive inhibited (no safety function). 0001 hex: Basic functions are enabled via onboard terminals (permissible for r9871.0 = 1). 0004 hex: Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9871.5 = 1). 0005 hex: Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9871.5 = 1). 0008 hex: Basic functions are enabled via PROFIsafe (permissible for r9871.6 = 1). 0009 hex: Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9871.6 = 1). 000C hex: Extended functions are enabled via PROFIsafe (permissible for r9871.4 = 1). 000D hex: Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9871.4 = 1). 0024 hex: Extended functions without selection are enabled (permissible for r9871.16 = 1). 0025 hex: Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9871.16 = 1).		

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO (SH) via terminals (MM) enable	Enable	Inhibit	2810
	02	Enable motion monitoring functions integrated in drive (MM)	Enable	Inhibit	-
	03	Enable PROFIsafe (MM)	Enable	Inhibit	-
	05	Enab motion monit functions integr in drive w/out selection (MM)	Enable	Inhibit	-
	06	Basic functions via TM54F	Enable	Inhibit	-

Dependency: Refer to: p9601, r9871

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change always becomes effective only after a POWER ON. Exception: Changes to p9801.0 become effective immediately.

SI: Safety Integrated

SMM: Safe Motion Monitoring

STO: Safe Torque Off / SH: Safe standstill

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

p9801 SI enable functions integrated in the drive (Motor Module) / SI enable fct MM

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Motor Module. Not all of the settings listed below will be permissible, depending on the Control Unit and Motor Module or Power Module being used:

0000 hex:

Safety functions integrated in the drive inhibited (no safety function).

0001 hex:

Basic functions are enabled via onboard terminals (permissible for r9871.0 = 1).

0004 hex:

Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9871.5 = 1).

0005 hex:

Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9871.5 = 1).

0008 hex:

Basic functions are enabled via PROFIsafe (permissible for r9871.6 = 1).

0009 hex:

Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9871.6 = 1).

000C hex:

Extended functions are enabled via PROFIsafe (permissible for r9871.4 = 1).

000D hex:

Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9871.4 = 1).

0014 hex:

Extended functions via integrated F-DI/F-DO have been enabled.

0024 hex:

Extended functions without selection are enabled (permissible for r9871.16 = 1).

0025 hex:

Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9871.16 = 1).

2 Parameters

2.2 List of parameters

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO (SH) via terminals (MM) enable	Enable	Inhibit	2810
	02	Enable motion monitoring functions integrated in drive (MM)	Enable	Inhibit	-
	03	Enable PROFIsafe (MM)	Enable	Inhibit	-
	04	Enable onboard F-DI	Onboard F-DI	F-DI with TM54F	-
	05	Enab motion monit functions integr in drive w/out selection (MM)	Enable	Inhibit	-
	06	Basic functions via TM54F	Enable	Inhibit	-

Dependency: Refer to: p9601, r9871

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change always becomes effective only after a POWER ON. Exception: Changes to p9801.0 become effective immediately.

MM: Motor Module

SI: Safety Integrated

SMM: Safe Motion Monitoring

STO: Safe Torque Off / SH: Safe standstill

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

F-DI: Failsafe Digital Input

F-DO: Failsafe Digital Output

p9801 SI enable functions integrated in the drive (Motor Module) / SI enable fct MM

SERVO, VECTOR	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 bin

Description: Sets the enable signals for the safety functions integrated in the drive and the type of selection on the Motor Module. Not all of the settings listed below will be permissible, depending on the Control Unit and Motor Module or Power Module being used:

0000 hex:

Safety functions integrated in the drive inhibited (no safety function).

0001 hex:

Basic functions are enabled via onboard terminals (permissible for r9871.0 = 1).

0004 hex:

Extended functions via Terminal Module 54F (TM54F) have been enabled (permissible for r9871.5 = 1).

0005 hex:

Extended functions via Terminal Module 54F (TM54F) and the basic functions via onboard terminals have been enabled (permissible for r9871.5 = 1).

0008 hex:

Basic functions are enabled via PROFIsafe (permissible for r9871.6 = 1).

0009 hex:

Basic functions are enabled via PROFIsafe onboard terminals (permissible for r9871.6 = 1).

000C hex:

Extended functions are enabled via PROFIsafe (permissible for r9871.4 = 1).

000D hex:

Extended functions are enabled via PROFIsafe and basic functions via onboard terminals (permissible for r9871.4 = 1).

0024 hex:

Extended functions without selection are enabled (permissible for r9871.16 = 1).

0025 hex:

Extended functions without selection and basic functions via onboard terminals are enabled (permissible for r9871.16 = 1).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO (SH) via terminals (MM) enable	Enable	Inhibit	2810
	02	Enable motion monitoring functions integrated in drive (MM)	Enable	Inhibit	-
	03	Enable PROFIsafe (MM)	Enable	Inhibit	-
	05	Enab motion monit functions integr in drive w/out selection (MM)	Enable	Inhibit	-
	06	Basic functions via TM54F	Enable	Inhibit	-

Dependency: Refer to: p9601, r9871

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: A change always becomes effective only after a POWER ON. Exception: Changes to p9801.0 become effective immediately.

MM: Motor Module

SI: Safety Integrated

SMM: Safe Motion Monitoring

STO: Safe Torque Off / SH: Safe standstill

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

F-DI: Failsafe Digital Input

F-DO: Failsafe Digital Output

p9802	SI enable Safe Brake Control (Motor Module) / SI enable SBC MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer32	Dyn. index: -	Func. diagram: 2814
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	0

Description: Sets the enable signal for the "Safe Brake Control" function (SBC) on the Motor Module.

0: Inhibit SBC

1: Enable SBC

Dependency: Refer to: p9602

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

Note: The "Safe Brake Control" function is not activated until at least one safety monitoring function has been enabled (i.e. p9501 not equal to 0 and/or p9801 not equal to 0).

It does not make sense to parameterize "no motor holding brake available" and enable "Safe Brake Control" (p1215 = 0, p9602 = p9802 = 1) if there is no motor holding brake.

The parameterization "motor holding brake the same as sequence control, connection via BICO" and "Safe Brake Control" enabled (p1215 = 3, p9602 = 1, p9802 = 1) is not practical.

It is not permissible to parameterize "motor holding brake without feedback signals" and also enable "safe brake control" (p1278 = 1, p9602 = 1, p9802 = 1).

MM: Motor Module

SBC: Safe Brake Control

SI: Safety Integrated

p9810	SI PROFIsafe address (Motor Module) / SI PROFIsafe MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFE hex	0000 hex

Description: Sets the PROFIsafe address of the Motor Module/Hydraulic module.

Notice: This parameter is overwritten by the copy function of the safety functions integrated in the drive.

p9811	SI PROFIsafe telegram selection (Motor Module) / SI Ps telegram MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	998	998
Description:	Sets the PROFIsafe telegram number for the Hydraulic Module.		
Value:	0: No PROFIsafe telegram selected 30: PROFIsafe standard telegram 30, PZD-1/1 31: PROFIsafe standard telegram 31, PZD-2/2 900: PROFIsafe SIEMENS telegram 900, PZD-2/2 901: PROFIsafe SIEMENS telegram 901, PZD-3/5 902: PROFIsafe SIEMENS telegram 902, PZD-3/6 998: Compatibility mode (as for firmware version < 4.5)		
Dependency:	Refer to: p9611, p60022		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For p9601.3 = p9801.3 = 1 (PROFIsafe enabled), the following variants exist when parameterizing PROFIsafe telegram 30: - p9611 = p9811 = 998 and p60022 = 0 - p9611 = p9811 = 998 and p60022 = 30 - p9611 = p9811 = 30 and p60022 = 30		

p9811	SI PROFIsafe telegram selection (Motor Module) / SI Ps telegram MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	998	998
Description:	Sets the PROFIsafe telegram number for the Motor Module/Hydraulic Module.		
Value:	0: No PROFIsafe telegram selected 30: PROFIsafe standard telegram 30, PZD-1/1 31: PROFIsafe standard telegram 31, PZD-2/2 900: PROFIsafe SIEMENS telegram 900, PZD-2/2 901: PROFIsafe SIEMENS telegram 901, PZD-3/5 902: PROFIsafe SIEMENS telegram 902, PZD-3/6 998: Compatibility mode (as for firmware version < 4.5)		
Dependency:	Refer to: p9611, p60022		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For p9601.3 = p9801.3 = 1 (PROFIsafe enabled), the following variants exist when parameterizing PROFIsafe telegram 30: - p9611 = p9811 = 998 and p60022 = 0 - p9611 = p9811 = 998 and p60022 = 30 - p9611 = p9811 = 30 and p60022 = 30		

p9821	BI: SI Safe Brake Adapter signal source (Motor Module) / SI SBA S_src MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2814
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for Safe Brake Adapter (SBA). This defines via which digital input the Safe Brake Adapter feedback signal is read-in (SBA_DIAG). p9621/p9821 = 0: There is no Safe Brake Control (SBC) with Safe Brake Adapter (SBA) available. p9621/p9821 = r0722.x (x = 0, 1 ... 7) Safe Brake Adapter and Booksize unit (no Communication Interface Module (CIM)). p9621/p9821 = r9872.3 Safe Brake Adapter and Chassis unit (CIM).		
Dependency:	Refer to: p9601, p9602, p9621		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	No difference is tolerated for a crosswise data comparison between p9621 and p9821. To use the "Safe Brake Adapter" function the following must apply: p9601 = p9801 <> 0 and p9602 = p9802 = 1		

p9822[0...1]	SI SBA relay delay times (Motor Module) / SI SBA relay t MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2814
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	1000000.00 [µs]	[0] 100000.00 [µs] [1] 65000.00 [µs]
Description:	Sets the delay times for activating and de-activating the Safe Brake Adapter relay. The relay-specific minimum delay times for evaluating the feedback signal contacts have to be set. They differ for the activation and de-activation of one and the same relay.		
Index:	[0] = Wait time activation [1] = Wait time deactivation		
Dependency:	Refer to: p9622		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. Re index 0: Wait time switch on = drop-out time + bounce time NO contact + effect of the free-wheeling diode in the Safe Brake Adapter Re index 1: Wait time switch off = response time + bounce time NC contact + effect of the free-wheeling diode in the Safe Brake Adapter		

p9825[0...1]	SI HLA shutoff valve wait time (MM) / Shutoff valve t MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	2000000.00 [µs]	[0] 250000.00 [µs] [1] 250000.00 [µs]
Description:	Sets the delay time for switching on and switching off the shutoff valve. The valve-specific minimum delay times for evaluating the feedback signal contacts have to be set.		
Index:	[0] = Activating [1] = De-activating		
Dependency:	Refer to: p9625		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. MM: Motor Module		
p9826	SI HLA shutoff valve feedback signal contact configuration (MM) / FS config MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	5	0
Description:	Sets the feedback signal contacts of the shutoff valve to be monitored. The sensors for the feedback signal of the shutoff valves are connected via X281/X282.		
Value:	0: NC contact/NO contact (NC/NO) 1: NC contact/NC contact (NC/NC) 2: NO contact/NO contact (NO/NO) 4: NC contact (NC) 5: NO contact (NO)		
Dependency:	Refer to: p9626		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	MM: Motor Module NC: Normally Closed contact NO: Normally Open contact		
p9850	SI SGE changeover discrepancy time (Motor Module) / SI SGE chg t MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2810
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	2000000.00 [µs]	500000.00 [µs]
Description:	Sets the discrepancy time to change over the safety-related inputs (SGE) on the Motor Module/Hydraulic Module. An SGE changeover is not effective simultaneously due to the different runtimes in the two monitoring channels. After an SGE changeover, dynamic data is not subject to a crosswise data comparison during this discrepancy time.		
Dependency:	Refer to: p9650		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a crosswise data comparison between p9650 and p9850, a difference of one Safety monitoring clock cycle is tolerated. Rounding effects can occur in the last decimal place of the parameterized time. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SGE: Safety-related input (e.g. STO terminals)		

p9851	SI STO/SS1 debounce time (Motor Module) / SI STO t_debou MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	100000.00 [µs]	0.00 [µs]
Description:	Sets the debounce time for the STO terminal of the Hydraulic Module.		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	Rounding effects can occur in the last decimal place of the parameterized time. The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions. Example: Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed. Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.		
p9851	SI STO/SBC/SS1 debounce time (Motor Module) / SI STO t_debou MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [µs]	100000.00 [µs]	0.00 [µs]
Description:	Sets the debounce time for the EP terminal of the Motor Module.		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	Rounding effects can occur in the last decimal place of the parameterized time. The debounce time is rounded to whole milliseconds. It specifies the maximum duration of a fault pulse at the fail-safe digital inputs with no reaction/influence on the selection or deselection of the Safety Basic Functions. Example: Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed. Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.		
p9852	SI Safe Stop 1 delay time (Motor Module) / SI Stop 1 t_del MM		
HLA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	300000.00 [ms]	0.00 [ms]
Description:	Sets the delay time for STO for the function "Safe Stop 1" (SS1) on the Hydraulic Module to brake along the OFF3 down ramp (p1135).		
Recommend.:	The delay time should be set as follows so that the drive can completely decelerate along the OFF3 ramp: Delay time >= p1135 + p1228		
Dependency:	Refer to: p1135, p9652		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated. Rounding effects can occur in the last decimal place of the parameterized time. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)		

p9852	SI Safe Stop 1 delay time (Motor Module) / SI Stop 1 t_del MM		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 300000.00 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [ms]
Description:	Sets the delay time of the pulse suppression for the function "Safe Stop 1" (SS1) on the Motor Module to brake along the OFF3 down ramp (p1135).		
Recommend.:	In order that the drive can completely ramp-down along the OFF3 ramp and a motor holding brake that is possibly available can close, then the delay time should be set as follows: Motor holding brake parameterized: delay time \geq p1135 + p1228 + p1217 Motor holding brake not parameterized: delay time \geq p1135 + p1228		
Dependency:	Refer to: p1135, p9652		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a crosswise data comparison between p9652 and p9852, a difference of one Safety monitoring clock cycle is tolerated. Rounding effects can occur in the last decimal place of the parameterized time. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)		
p9858	SI transition time STOP F to STOP A (Motor Module) / SI STOP F->A MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [μ s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 30000000.00 [μ s]	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting 0.00 [μ s]
Description:	Sets the transition period from STOP F to STOP A on the Motor Module/Hydraulic Module.		
Dependency:	Refer to: p9658, r9895		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	For a crosswise data comparison between p9658 and p9858, a difference of one Safety monitoring clock cycle is tolerated. Rounding effects can occur in the last decimal place of the parameterized time. The set time is rounded internally to an integer multiple of the monitoring clock (r9780/r9880) cycle. STOP F: Defect in a monitoring channel (error in the crosswise data comparison) STOP A: STO as a result of a fault detected by Safety Integrated		
r9870[0...3]	SI version drive-integrated safety function (Motor Module) / SI version MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the Safety Integrated version for the drive-integrated safety functions on the Motor Module/Hydraulic Module.		
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch) [3] = Safety Version (hotfix)		
Dependency:	Refer to: r9770, r9890		
Note:	Example: r9870[0] = 2, r9870[1] = 60, r9870[2] = 1, r9870[3] = 0 --> Safety version V02.60.01.00		

r9871		SI common functions (Motor Module / SI general fct MM)			
HLA	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the supported Safety Integrated monitoring functions supported on both monitoring channels. The Motor Module/Hydraulic Module determines this display.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO supported via terminals	Yes	No	2804
	02	Extended Functions supported (p9501 > 0)	Yes	No	2804
	03	SS1 supported	Yes	No	2804
	04	Extended Functions PROFIsafe supported	Yes	No	-
	05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No	-
	06	Basic Functions PROFIsafe supported	Yes	No	-
	07	Extended Functions encoderless supported	Yes	No	-
	11	Extended Functions SDI supported	Yes	No	-
	12	Extended Functions SSM encoderless supported	Yes	No	-
	13	ESR delay of the pulse suppression	Yes	No	-
	15	SLS limit SP supported via PROFIsafe	Yes	No	-
	16	Safety functions without selection, SLP, SS1E supported	Yes	No	-
	17	Safe gearbox stage switchover ref supported via SCC	Yes	No	-
Dependency:	Refer to: r9771				
Note:	ESR: Extended Stop and Retract SBC: Safe Brake Control SDI: Safe Direction (safe motion direction) SI: Safety Integrated SLP: Safely-Limited Position SP: Safe Position SS1: Safe Stop 1 SS1E: Safe Stop 1 external (Safe Stop 1 with external stop) SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx STO: Safe Torque Off / SH: Safe standstill Re bit 16: SS1E is supported for Safety Extended Functions. SCC: Safety Control Channel.				

r9871		SI common functions (Motor Module / SI general fct MM)			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2804		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the supported Safety Integrated monitoring functions supported on both monitoring channels. The Motor Module/Hydraulic Module determines this display.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	STO supported via terminals	Yes	No	2804
	01	SBC supported	Yes	No	2804
	02	Extended Functions supported (p9501 > 0)	Yes	No	2804

2 Parameters

2.2 List of parameters

03	SS1 supported	Yes	No	2804
04	Extended Functions PROFIsafe supported	Yes	No	-
05	Extended Functions integrated in drive supported (p9601.2 = 1)	Yes	No	-
06	Basic Functions PROFIsafe supported	Yes	No	-
07	Extended Functions encoderless supported	Yes	No	-
08	Safe Brake Adapter supported	Yes	No	-
09	Basic Functions PROFIsafe for parallel connection supported	Yes	No	-
10	Extended Functions integrated in drive for parallel connection	Yes	No	-
11	Extended Functions SDI supported	Yes	No	-
12	Extended Functions SSM encoderless supported	Yes	No	-
13	ESR delay of the pulse suppression	Yes	No	-
14	SBC for parallel connection supported	Yes	No	-
15	SLS limit SP supported via PROFIsafe	Yes	No	-
16	Safety functions without selection, SLP, SS1E supported	Yes	No	-
17	Safe gearbox stage switchover ref supported via SCC	Yes	No	-

Dependency:

Refer to: r9771

Note:

ESR: Extended Stop and Retract

SBC: Safe Brake Control

SDI: Safe Direction (safe motion direction)

SI: Safety Integrated

SLP: Safely-Limited Position

SP: Safe Position

SS1: Safe Stop 1

SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)

SSM: Safe Speed Monitor (safety-relevant feedback signal from the velocity monitoring) / SGA n < nx: Safety-related output n < nx

STO: Safe Torque Off / SH: Safe standstill

Re bit 16:

SS1E is supported for Safety Extended Functions.

SCC: Safety Control Channel.

r9872.0...26

CO/BO: SI status list (Motor Module) / SI status MM

HLA

Can be changed: -

Calculated: -

Access level: 2

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2804

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the Safety Integrated status on the Motor Module/Hydraulic Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO on Hydraulic Module selected	Yes	No	2810
01	STO on Hydraulic Module active	Yes	No	2810
02	SS1 delay time on Hydraulic Module active	Yes	No	2810
05	SS1 selected on the Hydraulic Module (Basic Functions)	Yes	No	-
06	SS1 active on the Hydraulic Module (Basic Functions)	Yes	No	-
07	STO terminal state on the Hydraulic Module (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-

17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause: selection via SMM	Yes	No	-
20	STO cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-
21	STO cause selection on the other monitoring channel	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
23	SS1 cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-
25	Shutoff valve feedback signal contact DI0	High	Low	-
26	Shutoff valve feedback signal contact DI1	High	Low	-

Dependency:

Refer to: r9772

Notice:

If communication between both monitoring channels is interrupted (e.g. by switching off the power unit), this display parameter is no longer updated. The last transferred status of the Motor Module/Hydraulic Module is displayed.

Note:

Re bit 00:

When STO is selected, the cause is displayed in bits 16 ... 21.

Re bit 05:

When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:

When the bit is set, STO is selected via PROFIsafe or Terminal Module 54F (TM54F).

SMM: Safe Motion Monitoring

Re bit 22, 23:

These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.

If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

Re bit 25, 26:

DI 0 (X281.3/X282.3, axis 1/2)

DI 1 (X281.2/X282.2, axis 1/2)

r9872.0...24**CO/BO: SI status list (Motor Module) / SI status MM**

SERVO, SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -**Calculated:** -**Access level:** 2**Data type:** Unsigned32**Dyn. index:** -**Func. diagram:** 2804**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

-

-

-

Description:

Displays the Safety Integrated status on the Motor Module/Hydraulic Module.

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	STO on Motor Module selected	Yes	No	2810
01	STO on Motor Module active	Yes	No	2810
02	SS1 delay time on Motor Module active	Yes	No	2810
03	Safe Brake Adapter feedback signal	Yes	No	2814
04	SBC requested	Yes	No	2814
05	SS1 selected on the Motor Module (Basic Functions)	Yes	No	-
06	SS1 active on the Motor Module (Basic Functions)	Yes	No	-
07	STO terminal state on the Motor Module (Basic Functions)	High	Low	-
09	STOP A cannot be acknowledged active	Yes	No	2802
10	STOP A active	Yes	No	2802
15	STOP F active	Yes	No	2802
16	STO cause: Safety comm. mode	Yes	No	-
17	STO cause selection via terminal (Basic Functions)	Yes	No	-
18	STO cause: selection via SMM	Yes	No	-
20	STO cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-

2 Parameters

2.2 List of parameters

21	STO cause selection on the other monitoring channel	Yes	No	-
22	SS1 cause selection terminal (Basic Functions)	Yes	No	-
23	SS1 cause selection PROFIsafe or TM54F (Basic Functions)	Yes	No	-
24	Slave Motor Module ready for communication	Yes	No	-

Dependency:

Refer to: r9772

Notice:

If communication between both monitoring channels is interrupted (e.g. by switching off the power unit), this display parameter is no longer updated. The last transferred status of the Motor Module/Hydraulic Module is displayed.

Note:

Re bit 00:

When STO is selected, the cause is displayed in bits 16 ... 21.

Re bit 05:

When SS1 is selected, the cause is displayed in bits 22 and 23.

Re bit 18:

When the bit is set, STO is selected via PROFIsafe or Terminal Module 54F (TM54F).

SMM: Safe Motion Monitoring

Re bit 22, 23:

These bits show via which path the SS1 was triggered, i.e. what has started the SS1 delay time.

If the SS1 delay time is not started (e.g. because an STO is triggered at the same time), neither of the two bits is set.

Re bit 24:

Only for parallel connection and active motion monitoring functions: Slave Motor Module ready for communication

r9880

SI monitoring clock cycle (Motor Module) / SI_monitor_clk MM

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: FloatingPoint32

Dyn. index: -

Func. diagram: 2802

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

- [ms]

- [ms]

- [ms]

Description:

Displays the clock cycle time for the Safety Integrated Basic Functions on the Motor Module/Hydraulic Module.

Dependency:

Refer to: r0110, p0115, r9780

Note:

Information about the interrelationship between the monitoring clock cycle and the response times can be taken from the technical documentation on the particular product.

r9881[0...11]

SI Motion Sensor Module Node Identifier second channel / SI_Mtn_SM_Ident

HLA, SERVO,
SERVO_AC,
SERVO_I_AC,
VECTOR,
VECTOR_AC,
VECTOR_I_AC

Can be changed: -

Calculated: -

Access level: 3

Data type: Unsigned8

Dyn. index: -

Func. diagram: -

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

-

Description:

Displays the Node Identifier of the Sensor Module that the second channel uses for the motion monitoring functions.

r9890[0...2]	SI version (Sensor Module) / SI version SM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the Safety Integrated version on the Sensor Module.		
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch)		
Dependency:	Refer to: r9770, r9870		
Note:	Example: r9890[0] = 2, r9890[1] = 3, r9890[2] = 1 --> Safety-Version V02.03.01		
r9894[0...19]	SI crosswise comparison list (Motor Module) / SI CDC_list MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of the data that are being presently compared crosswise on the Motor Module/Hydraulic Module. The content of the list of crosswise-compared data is dependent upon the particular application.		
Dependency:	Refer to: r9794		
Note:	Example: r9894[0] = 1 (monitoring clock cycle) r9894[1] = 2 (enable safety functions) r9894[2] = 3 (F-DI changeover, tolerance time) ... The complete list of numbers for crosswise data comparison is listed in Fault F30611.		
r9895	SI diagnostics STOP F (Motor Module) / SI diag STOP F MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: 2802 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the number of the cross-compared data which has caused STOP F on the Motor Module/Hydraulic Module.		
Dependency:	Refer to: r9795		
Note:	The complete list of numbers for crosswise data comparison is listed in Fault F30611.		

2 Parameters

2.2 List of parameters

p9897	SI Motion bus failure STO delay time (MM) / SI Mtn IL t_del MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 800000.00 [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0.00 [µs]
Description:	Sets the delay time for STO after bus failure on the Motor Module/Hydraulic Module (e.g. used for ESR).		
Notice:	This parameter is overwritten by the copy function of the safety functions integrated in the drive.		
Note:	Rounding effects can occur in the last decimal place of the parameterized time. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle. ESR: Extended Stop and Retract STO: Safe Torque Off / SH: Safe standstill		
r9898	SI actual checksum SI parameters (Motor Module) / SI act_checksum MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the checksum for the checked Safety Integrated parameters on the Motor Module/Hydraulic Module (actual checksum).		
Dependency:	Refer to: r9798, p9899		
p9899	SI reference checksum SI parameters (Motor Module) / SI set_checksum MM		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2800 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Sets the checksum for the checked Safety Integrated parameters on the Motor Module/Hydraulic Module (reference checksum).		
Dependency:	Refer to: p9799, r9898		
r9900	Actual topology number of indices / Act topo indices		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	Displays the number of indices of the actual topology.		
Dependency:	Refer to: r9901		
Note:	Only for internal Siemens use. The parameter is not displayed for the STARTER commissioning software.		

r9901[0...n]	Actual topology / Act topo		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Topology Not for motor type: - Min -	Calculated: - Dyn. index: r9900 Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting -
Description:	<p>Displays the actual topology of the drive unit.</p> <p>The actual topology is sub-divided into several sections. Each of the following data is saved under an index.</p> <p>General data on the topology:</p> <ul style="list-style-type: none"> - version - attribute to compare the actual topology and target topology - number of components <p>Data on a component:</p> <ul style="list-style-type: none"> - type component of the node ID of the component - number of DRIVE-CLiQ sockets in the Node Identifier - manufacturer and version of the Node Identifier - serial number of the Node Identifier (4 indices) - index of the component - order number (8 indices) - attribute to compare the actual topology and target topology of the component - communications address - number of port types - port type - number of ports of the port type - communications address of the associated/linked component - number of the associated/linked port - communications address of the associated/linked component - number of the associated port, etc. <p>Data on the next component:</p> <ul style="list-style-type: none"> - etc. 		
Dependency:	Refer to: r9900		
Note:	<p>Only for internal Siemens use.</p> <p>The parameter is not displayed for the STARTER commissioning software.</p>		

p9902	Target topology number of indices / TargetTopo indices		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Topology Not for motor type: - Min 1	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 1
Description:	Sets the number of target topology indices.		
Dependency:	Refer to: p9903		
Note:	<p>Only for internal Siemens use.</p> <p>The parameter is not displayed for the STARTER commissioning software.</p>		

p9903[0...n]	Target topology / Target topo		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned16 P-Group: Topology Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: p9902 Units group: - Scaling: - Max FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0000 hex
Description:	Sets the target topology of the drive unit. The target topology is sub-divided into several sections. Each of the following data is saved under an index. General data on the topology: - version - attribute to compare the actual topology and target topology - number of components Data on a component: - type component of the Node Identifier of the component - number of DRIVE-CLiQ sockets in the Node Identifier - manufacturer and version of the Node Identifier - serial number of the Node Identifier (4 indices) - index of the component - order number (8 indices) - attribute to compare the actual topology and target topology of the component - component number - number of port types - port type - number of ports of the port type - component number of the associated/linked component - number of the associated/linked port - component number of the associated/linked component - number of the associated port, etc. Data on the next component: - etc.		
Dependency:	Refer to: p9902		
Note:	The target topology can only be modified using the commissioning software. The parameter is not displayed for the STARTER commissioning software. Changes only become effective when the state of p0009 = 101 changes to 0 or 111.		

p9904	Topology comparison acknowledge differences / Topo_compare ackn		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	<p>If, when comparing the actual topology and target topology, only error has occurred, that can be acknowledged, then using this parameter, a new comparison can be started - acknowledging the error in the target topology.</p> <p>Differences that can be acknowledged:</p> <ul style="list-style-type: none"> - topology comparison, component shifted - topology comparison, serial number of a component has been detected to be different (byte 3 = 1) - topology comparison shows one component that is connected differently <p>The following parameter values are available:</p> <p>p9904 = 1 --> the procedure is started. p9904 = 0 after starting --> the procedure has been successfully completed. p9904 = 1 after starting --> the procedure has not been successfully completed.</p> <p>The possible causes for an unsuccessful procedure are located in bytes 4, 3, 2.</p> <p>Byte 2: Number of structural differences.</p> <p>Byte 3: Number of differences that can be acknowledged (p9904).</p> <p>Byte 4: Number of differences. These differences can be resolved as follows:</p> <ul style="list-style-type: none"> - sets the topology comparison (p9906 or p9907/p9908). - change over the actual topology. <p>The appropriate action should be selected corresponding to the message that is displayed/output.</p>		
Note:	In order to permanently accept the acknowledgement of the fault that can be resolved, then it must be saved in a non-volatile fashion (p0977).		

p9905	Device specialization / Specialization		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	<p>With p9905 = 1, the serial numbers and the hardware versions of all of the components are transferred from the actual topology into the target topology and a new comparison is started.</p> <p>For this device specialization, the components of the target topology may only differ from those of the actual topology by the serial numbers.</p> <p>With p9905 = 2, the serial numbers, the hardware versions and the order numbers of all of the components are transferred from the actual topology into the target topology and a new comparison is started.</p> <p>For this device specialization, the components of the target topology may only differ from those of the actual topology by the serial numbers and order numbers.</p>		
Note:	<p>p9905 is automatically set to 0 at the end of the operation.</p> <p>In order to permanently accept the data, it is necessary to save in a non-volatile fashion (p0977).</p>		

p9906		Topology comparison comparison stage of all components / Topo_cmpr tot comp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Integer16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the type of comparison between the actual topology and target topology. The comparison is started by setting the required value.			
Value:	0: High: Compares the complete electronic rating plate 1: Average: Compares the component type and the Order number 2: Low: Compares the component type 3: Minimum: Compares the component class 99: Topology has different comparison stages			
Note:	The electronic rating plate comprises the following data: - component type (e.g. "SMC20") - Order No. (e.g. "6SL3055-0AA0-5BA0") - manufacturer (e.g. SIEMENS) - hardware version (e.g. "A") - Serial No. (e.g. "T-P30050495") When comparing the topology, the following data is compared in the target and actual topologies: p9906 = 0: Component type, Order No., Hardware version, Manufacturer, Serial No. p9906 = 1: Component type, Order No. p9906 = 2: Component type p9906 = 3: Component class (e.g. Sensor Module or Motor Module)			

p9907		Topology comparison comparison stage of the component number / Topo_cmpr comp_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned8 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Enters the number of the component where the setting of how the actual topology should be compared to the target topology should be changed.			
Dependency:	Refer to: p9908			

p9908		Topology comparison comparison stage of a component / Topo_cmpr 1 comp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Integer16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 99	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the type of comparison of a component in the target topology with the actual topology. The comparison is started by setting the required value.			
Value:	0: High: Compares the complete electronic rating plate 1: Average: Compares the component type and the Order number 2: Low: Compares the component type 3: Minimum: Compares the component class 99: Topology has different comparison stages			
Dependency:	Refer to: p9907			

Note: The electronic rating plate comprises the following data:

- component type (e.g. "SMC20")
- Order No. (e.g. "6SL3055-0AA0-5BA0")
- manufacturer (e.g. SIEMENS)
- hardware version (e.g. "A")
- Serial No. (e.g. "T-P30050495")

When comparing the topology, the following data is compared in the target and actual topologies:

p9908 = 0: Component type, Order No., Hardware version, Manufacturer, Serial No.

p9908 = 1: Component type, Order No.

p9908 = 2: Component type

p9908 = 3: Component class (e.g. Sensor Module or Motor Module)

p9909

Topology comparison component replacement / Topo_cmpr replace

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned8 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1
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Description:

For p9909 = 1, the serial number and the hardware version of the new replaced component is automatically transferred from the actual topology into the target topology and then saved in a non-volatile fashion.

For the components that have been replaced, the electronic rating plate must match as far as the following data is concerned:

- component type (e.g. "SMC20")
- Order No. (e.g. "6SL3055-0AA0-5BA0")

For p9909 = 0, serial numbers and hardware versions are not automatically transferred. In this case, the transfer must be made using p9904.

Dependency:

Refer to: p9904, p9905

Note:

The modified target topology is automatically saved in a non-volatile fashion when the drive object runs-up (e.g. after a POWER ON).

Special case for Control Unit and option slot modules:

When replacing these components, independent of p9909, the serial number and hardware version are automatically transferred and saved in a non-volatile fashion.

p9910

Target topology accept additional components / Add comp accept

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Integer16 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 1 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
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Description:

Accept additional inserted DRIVE-CLiQ components into the target topology.

The corresponding drive objects are added to the project.

Value:

- 0: No selection
- 1: Drive object type SERVO
- 2: Drive object type VECTOR
- 3: SINAMICS GM (DFEMV & VECTORMV)
- 4: SINAMICS SM (AFEMV & VECTORMV)
- 5: SINAMICS GL (VECTORGL)
- 6: SINAMICS SL (VECTORSL)

p9911[0...6]		Insert drive object / Drv_obj insert		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	New drive objects can be created using this parameter. Index 0: The values 2 ... 62 are permissible. Index 1: Number of the drive object type (e.g. 11 for type SERVO). Index 2, 4, 5, 6: Function modules defined for the drive object. Index 3: = 0: Ready. = 1: Reset (only indices 0 ... 3). = 2: Reset all (indices 0 ... 3 and flagged entries). = 3: Check and flag for insertion.			
Index:	[0] = Drive object number [1] = Drive object type [2] = Drive object function module [3] = Reset or check and flag for insertion [4] = Drive object function module expansion 1 [5] = Drive object function module expansion 2 [6] = Drive object function module expansion 3			
Note:	Only for internal Siemens use. The parameter is not displayed for the STARTER commissioning software.			

p9912[0...1]		Delete drive object / Drv_obj delete		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(3) Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 62	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Drive objects can be deleted using this parameter. Index 0: The values 2 ... 62 are permissible. Index 1: = 0: Ready. = 1: Reset (only indices 0 and 1) = 2: Reset all (indices 0 and 1 and flagged entries). = 3: Check and flag for deletion. = 30: Check and flag for deletion. Keep target topology.			
Index:	[0] = Drive object number [1] = Reset or check and flag for deletion			
Note:	Only for internal Siemens use. The parameter is not displayed for the STARTER commissioning software.			

p9913[0...2]		Change drive object number / Change drv_obj_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(4) Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 62	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	Existing drive objects can be assigned new numbers using these parameters. Index 0: The values 2 ... 62 are permissible. Index 1: The values 2 ... 62 are permissible. Index 2: = 0: Ready. = 1: Reset (only indices 0 ... 2). = 2: Reset all (indices 0 ... 2 and flagged entries). = 3: Check and flag for modification.			
Index:	[0] = Drive object number old [1] = Drive object number new [2] = Reset or check and flag for modification			
Note:	Only for internal Siemens use. The parameter is not displayed for the STARTER commissioning software.			

p9914[0...2]		Change component number / Change comp_no		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1 Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0	
Description:	You can change the number of topology components using this parameter. Index 0: The values 2 ... 199 are permissible. Index 1: The values 2 ... 199 are permissible. Index 2: = 0: Ready. = 1: Reset (only indices 0 ... 2). = 2: Reset all (indices 0 ... 2 and flagged entries). = 3: Check and flag for modification.			
Index:	[0] = Component number old [1] = Component number new [2] = Reset or check and flag for modification			
Note:	Only for internal Siemens use. The parameter is not displayed for the STARTER commissioning software.			

p9915	DRIVE-CLiQ data transfer error shutdown threshold master / DQ fault master		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0007 07FF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0007 02FF hex

Description: Only for internal Siemens service purposes.

p9916	DRIVE-CLiQ data transfer error shutdown threshold slave / DQ fault slave		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max 0007 07FF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0007 02FF hex

Description: Only for internal Siemens service purposes.

p9917[0...1]	Delete component / Delete comp		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(30) Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0

Description: Excessive components that have not been assigned can be removed from the component target topology using this parameter.

Index 0:

The values 2 ... 199 are permissible.

Index 1:

= 0: Ready.

= 1: Reset (only indices 0 and 1)

= 2: Reset all (indices 0 and 1 and flagged entries).

= 3: Check and flag for deletion.

Index: [0] = Component number
[1] = Reset or check and flag for deletion

Note: Only for internal Siemens use.

The parameter is not displayed for the STARTER commissioning software.

p9920[0...99]	Licensing enter license key / Enter license key		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Enters the license key for this drive unit. Example of the license key: EACZ-QBCA = 69 65 67 90 45 81 66 67 65 dec (ASCII characters) Index 0 = license key character 1 (e.g. 69 dec) Index 1 = license key character 2 (e.g. 65 dec) ... Index 8 = license key character 9 (e.g. 65 dec) Index 9 = license key character 10 (e.g. 0 dec) ...		
Dependency:	Refer to: r7843, p9921		
Notice:	An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual. With the STARTER commissioning software, ASCII characters are not entered coded, i.e. the characters of the license key can be entered as printed in the Certificate of License. In this case, STARTER codes the characters.		
Note:	For an invalid license key, all the indices have the value 0 dec. Only the ASCII characters contained in a license key can be entered ("1" to "9", "A" to "H", "K" to "N", "P" to "Z" as well as "-"). When manually changing p9920[x] to the value 0 dec, all the values of all the following indices are also set to 0 dec. After entering the license key, the license key must be activated (p9921). If the licensing is not adequate, then the following alarm is displayed together with LED: - A13000 --> licensing not sufficient - LED READY --> flashes green/red with 0.5 Hz		
p9921	Licensing activate license key / Act license key		
CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Activates the entered license key. The following is executed when activating the license key. - the checksum of the entered license key is checked. - the entered license key is saved in a non-volatile fashion on the memory card. - re-enter the license key.		
Value:	0: Inactive 1: Activate start license key		
Dependency:	Refer to: p9920		
Note:	Before activation, the license key entered using parameter p9920 is checked. If this check identifies an error, activation is rejected. In this case, writing a 1 to p9921 is rejected. When the license key has been activated, p9921 is automatically set to 0.		

2 Parameters

2.2 List of parameters

r9925[0...99]	Firmware file incorrect / FW file incorr		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the directory and name of the file whose status as shipped from the factory was identified as impermissible.		
Dependency:	Refer to: r9926		
Note:	The directory and name of the file is displayed in the ASCII code.		
r9926	Firmware check status / FW check status		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 2 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the status when the firmware is checked when the system is booted. 0: Firmware not yet checked. 1: Check running. 2: Check successfully completed. 3: Check indicates an error.		
Dependency:	Refer to: r9925		
p9930[0...8]	System logbook activation / SYSLOG activation		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Only for service purposes.		
Index:	[0] = System logbook stage (0: Not active) [1] = COM2/COM1 (0: COM2, 1: COM1) [2] = Activate file write (0: Not active) [3] = Display time stamp (0: Not displayed) [4...7] = Reserved [8] = System logbook file size (stages, each 10 kB)		
Notice:	Before powering down the Control Unit, ensure that the system logbook is switched out (p9930[0] = 0). If writing to the file is activated (p9930[2] = 1), writing to the file must be de-activated again before switching off the Control Unit (p9930[2] = 0) in order to ensure that the system logbook has been completely written to the file.		
p9931[0...179]	System logbook module selection / SYSLOG mod select.		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned32 P-Group: - Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Only for service purposes.		

p9932	Save system logbook EEPROM / SYSLOG EEPROM save		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned8 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 255	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0

Description: Only for service purposes.

r9935.0	BO: POWER ON delay signal / POWER ON t_delay		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned8 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Display and binector output for a delay after POWER ON.
After power-on, binector output r9935.0 is set with the start of the first sampling time and is again reset after approx. 100 ms.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	POWER ON delay signal	High	Low	-

r9936[0...199]	DRIVE-CLiQ diagnostic error counter connection / DQdiag err counter		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -

Description: Displays the error counter for the individual DRIVE-CLiQ connections/cables.
r9936[0]: sum of the error counter for all connections
r9936[1]: not used
r9936[2]: error counter for the feeder cable to DRIVE-CLiQ components with component number 2
...
r9936[199]: error counter for the feeder cable to DRIVE-CLiQ components with component number 199
The feeder cable is the DRIVE-CLiQ cable that is connected to a component in the direction of the Control Unit.

Dependency: Refer to: p9937, p9938

p9937	DRIVE-CLiQ diagnostic configuration / DQ diag config		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 0000 0000 0000 bin

Description: Sets the configuration for the DRIVE-CLiQ diagnostics (error counter r9936).
Using this function, connections and cables of DRIVE-CLiQ connections can be checked for transfer errors. The error counter is evaluated in the PHY blocks involved.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Alarm for connection error	Yes	No	-
	08	Reset error counter	Yes	No	-

2 Parameters

2.2 List of parameters

Dependency: Refer to: r9936, p9938
Note: Re bit 00:
To activate this function, p9938 must be set to 0 (inactive).
After changing the error counter (r9936), an appropriate alarm is output.
The alarm automatically disappears after 5 seconds.
Re bit 08:
With p9937.8 = 1, the error counters are reset (r9936[0...199]).
After the reset, p9937.8 is automatically set to 0.

p9938	DRIVE-CLiQ detailed diagnostics configuration / DQ diag config		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Integer16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 6	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the configuration for the DRIVE-CLiQ detailed diagnostics (r9943). Using the detailed diagnostics, it is possible to investigate data transfer errors on an individual connection, selected using p9942.		
Value:	0: Inactive 1: Sum send and receive errors 2: Only send errors 3: Only receive errors 4: Siemens internal 5: Siemens internal 6: Siemens internal		
Dependency:	The functions in p9938 can only be set for p9937.0 = 0. Refer to: r9936, p9937, p9939, p9942		
Notice:	If value = 0: - detailed diagnostics is inactive. - the error counter is active (r9936). If value > 0: - the error counter is inactive (r9936). - the detailed diagnostics as configured is active (r9943).		

p9939	DRIVE-CLiQ detailed diagnostics time interval / DQ detail t_interv		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: FloatingPoint32 P-Group: - Not for motor type: - Min 1 [s]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 3600 [s]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 1 [s]
Description:	Sets the time interval for recording the error counter in r9943.		
Dependency:	Refer to: r9936, p9938, p9942, r9943		

p9941	Target topology feature delete all components / Feature delete		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: C1(1) Data type: Unsigned32 P-Group: Topology Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 0 Factory setting 0
Description:	For p9941 =1, the serial numbers of all components in the target topology are deleted (zero is written). Through activation and de-activation this enables the actual topology components to be newly assigned to the target topology components.		
Note:	p9941 is automatically set to 0 at the end of the operation. A warm restart is triggered automatically after p0009 = 0.		
p9942	DRIVE-CLiQ detailed diagnostics select individual connection / DQ detail conn		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 199	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the component, whose feeder cable is monitored for data transfer errors. The feeder cable is the DRIVE-CLiQ cable that is connected to a component in the direction of the Control Unit. Errors that have occurred in the selected time interval (p9939) can be read-out from r9943.		
Dependency:	Refer to: r9936, p9938, p9939, r9943		
r9943	DRIVE-CLiQ detailed diagn. individual connection error counter / DQ det err counter		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Integer32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the connection errors of the individual connection that have occurred within the time interval (p9939). The detailed diagnostics for the individual connection is activated via p9938 > 0 and is selected via p9942.		
Dependency:	Refer to: r9936, p9938, p9939, p9942		
r9975[0...7]	System utilization measured / Sys util meas		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the measured system utilization. The higher the value displayed, the higher the system utilization.		

2 Parameters

2.2 List of parameters

Index: [0] = Computing time utilization (min)
[1] = Computing time utilization (averaged)
[2] = Computing time utilization (max)
[3] = Largest total utilization (min)
[4] = Largest total utilization (averaged)
[5] = Largest total utilization (max)
[6] = Reserved
[7] = Reserved

Dependency: Refer to: r9976, r9979, r9980, r9981

Note: Re index 3 ... 5:
The total utilizations are determined using all sampling times used. The largest total utilizations are mapped here. The sampling time with the largest total utilization is displayed in r9979.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9976[0...7]

System utilization / Sys util

CU_I, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
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Description: Displays the system utilization.
If the utilization is greater than 100%, fault F01054 is output.

Index: [0] = Reserved
[1] = Computing time utilization
[2] = Reserved
[3] = Reserved
[4] = Reserved
[5] = Largest total utilization
[6] = Reserved
[7] = Reserved

Dependency: Refer to: r9979, r9980

Note: Re index 1:
The value shows the total computing time load of the system.
Re index 5:
The total utilization is determined using all sampling times used. The largest total utilization is mapped here. The sampling time with the largest total utilization is displayed in r9979.
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9979

Sampling time with largest total utilization / t_sampl lg total

CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [µs]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [µs]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [µs]
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Description: Displays the sampling time with the largest total utilization.

Dependency: Refer to: r7901, r9976

Note: The largest total utilization is displayed in r9976[5].
Total utilization:
Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9980[0...165]	Sampling times utilization calculated / t_sampl util calc		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated utilizations for the active sampling times based on the existing target topology.		
Index:	[0] = Net utilization 0 [1] = Total utilization 0 [2] = Net utilization 1 [3] = Total utilization 1 [4] = Net utilization 2 [5] = Total utilization 2 [6] = Net utilization 3 [7] = Total utilization 3 [8] = Net utilization 4 [9] = Total utilization 4 [10] = Net utilization 5 [11] = Total utilization 5 [12] = Net utilization 6 [13] = Total utilization 6 [14] = Net utilization 7 [15] = Total utilization 7 [16] = Net utilization 8 [17] = Total utilization 8 [18] = Net utilization 9 [19] = Total utilization 9 [20] = Net utilization 10 [21] = Total utilization 10 [22] = Net utilization 11 [23] = Total utilization 11 [24] = Net utilization 12 [25] = Total utilization 12 [26] = Net utilization 13 [27] = Total utilization 13 [28] = Net utilization 14 [29] = Total utilization 14 [30] = Net utilization 15 [31] = Total utilization 15 [32] = Net utilization 16 [33] = Total utilization 16 [34] = Net utilization 17 [35] = Total utilization 17 [36] = Net utilization 18 [37] = Total utilization 18 [38] = Net utilization 19 [39] = Total utilization 19 [40] = Net utilization 20 [41] = Total utilization 20 [42] = Net utilization 21 [43] = Total utilization 21 [44] = Net utilization 22 [45] = Total utilization 22 [46] = Net utilization 23 [47] = Total utilization 23 [48] = Net utilization 24 [49] = Total utilization 24 [50] = Net utilization 25 [51] = Total utilization 25 [52] = Net utilization 26 [53] = Total utilization 26		

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Dependency:

Refer to: r7901, r9976, r9979

Note:

The corresponding sampling times can be read out in parameter r7901.

Net utilization:

Computing time load that is only called by the sampling time involved.

Total utilization:

Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9981[0...165]	Sampling times utilization measured / t_sampl util meas		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the utilizations measured for the active sampling times.		
Index:	[0] = Net utilization 0 [1] = Total utilization 0 [2] = Net utilization 1 [3] = Total utilization 1 [4] = Net utilization 2 [5] = Total utilization 2 [6] = Net utilization 3 [7] = Total utilization 3 [8] = Net utilization 4 [9] = Total utilization 4 [10] = Net utilization 5 [11] = Total utilization 5 [12] = Net utilization 6 [13] = Total utilization 6 [14] = Net utilization 7 [15] = Total utilization 7 [16] = Net utilization 8 [17] = Total utilization 8 [18] = Net utilization 9 [19] = Total utilization 9 [20] = Net utilization 10 [21] = Total utilization 10 [22] = Net utilization 11 [23] = Total utilization 11 [24] = Net utilization 12 [25] = Total utilization 12 [26] = Net utilization 13 [27] = Total utilization 13 [28] = Net utilization 14 [29] = Total utilization 14 [30] = Net utilization 15 [31] = Total utilization 15 [32] = Net utilization 16 [33] = Total utilization 16 [34] = Net utilization 17 [35] = Total utilization 17 [36] = Net utilization 18 [37] = Total utilization 18 [38] = Net utilization 19 [39] = Total utilization 19 [40] = Net utilization 20 [41] = Total utilization 20 [42] = Net utilization 21 [43] = Total utilization 21 [44] = Net utilization 22 [45] = Total utilization 22 [46] = Net utilization 23 [47] = Total utilization 23 [48] = Net utilization 24 [49] = Total utilization 24 [50] = Net utilization 25 [51] = Total utilization 25 [52] = Net utilization 26 [53] = Total utilization 26		

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[165] = Total utilization 82

Dependency:

Refer to: r7901, r9975, r9980

Note:

The corresponding sampling times can be read out in parameter r7901.

Net utilization:

Computing time load that is only called by the sampling time involved.

Total utilization:

Computing time load of sampling time involved including load from higher-priority sampling times (interrupts).

r9982[0...4]	Data memory utilization / Mem_util dat_mem		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated data memory utilization rates based on the existing target topology.		
Index:	[0] = Fast data memory 1 [1] = Fast data memory 2 [2] = Fast data memory 3 [3] = Fast data memory 4 [4] = Reserved		
r9983[0...4]	Measured data memory utilization (actual load) / Mem_ut dat_mem ms		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the measured data memory utilization rates based on the existing target topology.		
Index:	[0] = Fast Memory 1 [1] = Fast Memory 2 [2] = Fast Memory 3 [3] = Fast Memory 4 [4] = Heap		
r9984[0...4]	Data memory utilization OA / Mem_ut dat_mem OA		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the utilization of the data memory by OA applications.		
Index:	[0] = Fast Memory 1 [1] = Fast Memory 2 [2] = Fast Memory 3 [3] = Fast Memory 4 [4] = Reserved		
r9986[0...7]	DRIVE-CLiQ system load / DQ system load		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated DRIVE-CLiQ system load based on the existing target topology. The values are not made available until the RUNUP READY (800) state is adopted (see p3988). Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.		

r9987[0...7]	DRIVE-CLiQ bandwidth load / DQ bandw load		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated DRIVE-CLiQ bandwidth load based on the existing target topology. The values are not made available until the RUNUP READY (800) state is adopted (see p3988). Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.		
r9988[0...7]	DRIVE-CLiQ DPRAM load / DQ DPRAM load		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: FloatingPoint32 P-Group: - Not for motor type: - Min - [%]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [%]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting - [%]
Description:	Displays the calculated DRIVE-CLiQ DPRAM load based on the existing target topology. The values are not made available until the RUNUP READY (800) state is adopted (see p3988). Index 0 ... 7 corresponds to DRIVE-CLiQ socket X100 ... X107.		
p9990	DO memory usage actual value determination selection / Mem_use ActVal sel		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: U, T Data type: Unsigned16 P-Group: - Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 65535	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
Description:	The meaning of the parameter differs for reading and writing. Read: - Returns the number of memory areas monitored. Write: - Memory usage of a drive object: Enter drive object number - Memory usage of the complete system: Enter value 65535		
r9991[0...4]	Memory usage drive object actual value / Mem_use DO ActVal		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the memory usage for each drive object as actual value.		
Index:	[0] = Fast Memory 1 [1] = Fast Memory 2 [2] = Fast Memory 3 [3] = Fast Memory 4 [4] = Heap		

r9992[0...4]	Memory usage drive object reference value / Mem_use DO ref val		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the memory usage for each drive object as reference value.		
Index:	[0] = Fast Memory 1 [1] = Fast Memory 2 [2] = Fast Memory 3 [3] = Fast Memory 4 [4] = Heap		
r9993[0...4]	Memory usage OA application / Mem_use OA		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the memory usage of an OA application.		
Index:	[0] = Fast Memory 1 [1] = Fast Memory 2 [2] = Fast Memory 3 [3] = Fast Memory 4 [4] = Heap		
r9999[0...99]	Software error internal supplementary diagnostics / SW_err int diag		
CU_I, CU_I_D410, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN	Can be changed: - Data type: Unsigned32 P-Group: - Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Diagnostics parameter to display additional information for internal software errors.		
Note:	Only for internal Siemens troubleshooting.		
p10000[0...5]	SI TM54F communication clock cycle / TM54F comm_cycle		
TM54F_MA, TM54F_SL	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00000 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 25.00000 [ms]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting [0] 12.00000 [ms] [1...5] 0.00000 [ms]
Description:	Sets the safety communication clock cycle with which the TM54F communicates with a drive. The communication clock cycle must correspond to the safety monitoring clock cycle of the drive. Presently, the TM54F only supports one communication clock cycle for all drives. This is entered into P10000[0].		

2 Parameters

2.2 List of parameters

Index:
[0] = Drive 1
[1] = Drive 2
[2] = Drive 3
[3] = Drive 4
[4] = Drive 5
[5] = Drive 6

Note:
- If only index 0 of p10000 is used, then p10000[0] defines the communication clock cycle that is applicable for all drives used in p10010[]. In this case, all safety monitoring clock cycles on the Control Unit must be identical with p10000[0].
- The minimum communication clock cycle is 1 ms.

p10001	SI Motion delay time for test stop at DO (processor 1) / SI t_{delay} DO P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the delay time for testing the digital output. Within this time, for a forced checking procedure of the digital output, the signal must have been detected via the corresponding readback input (p10047).		
Dependency:	Refer to: p10003, p10007, p10017, p10046		
Note:	The delay time must be set to a value greater than the debounce time (p10017). The set time is rounded internally to an integer multiple of the TM54F sampling time (r10015). Regardless of p10001, the forced checking procedure will pause for at least two safety monitoring clock cycles between each stage of the test. The test stop is only performed if the safety output is being used (see p10042).		

p10001	SI TM54F delay time for test stop at DO 0 ... DO 3 / SI t_{delay} DO		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	2.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the delay time for testing the digital outputs 0 ... 3 (DO 0 ... DO 3). Within this time, for a forced checking procedure of the digital outputs, the signal must have been detected via the corresponding readback input (p10047).		
Dependency:	Refer to: p10003, p10007, p10041, p10046		
Note:	The delay time must be set to a value greater than the debounce time (p10017). The set time is rounded internally to an integer multiple of the TM54F sampling time (r10015).		

p10002	SI Motion F-DI changeover discrepancy time (processor 1) / SI Mtn DI chg t P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the discrepancy time for digital inputs. The signal states at the two associated digital inputs (F-DI) must assume the same state within this discrepancy time.		
Dependency:	Refer to: p10102		

p10002	SI TM54F F-DI changeover discrepancy time / SI F-DI chg t			
TM54F_MA, TM54F_SL	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 1.00 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 2000.00 [ms]	Access level: 3 Func. diagram: 2850, 2851 Unit selection: - Expert list: 1 Factory setting 500.00 [ms]	
Description:	Sets the discrepancy time for digital inputs. The signal states at the two associated digital inputs (F-DI) must assume the same state within this discrepancy time.			
Note:	The discrepancy time of the F-DIs must always be set higher than the highest value of parameter p9780 or p9500 of the drives that use safety with TM54F. The set time is rounded internally to an integer multiple of the TM54F sampling time (r10015).			
p10003	SI motion forced checking procedure timer / SI Mtn dyn t			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8760.00 [h]	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 8.00 [h]	
Description:	Sets the time to carry out the forced checking procedure (test stop). Within the parameterized time, the digital inputs/outputs must have been subject to a forced checking procedure at least once. The forced checking procedure is started with binector input p10007 = 0/1 signal.			
Dependency:	Refer to: p10002, p10007, p10046			
p10003	SI TM54F forced checking procedure timer / SI dyn t			
TM54F_MA	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.00 [h]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 8760.00 [h]	Access level: 3 Func. diagram: 2848 Unit selection: - Expert list: 1 Factory setting 8.00 [h]	
Description:	Sets the time to carry out the forced checking procedure (test stop). Within the parameterized time, the digital inputs/outputs must have been subject to a forced checking procedure at least once. The forced checking procedure is started with binector input p10007 = 0/1 signal.			
Dependency:	Refer to: p10001, p10007, p10046			
r10004[0...1]	SI TM54F parameter actual checksum / SI par CRC act			
TM54F_MA, TM54F_SL	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: 2847 Unit selection: - Expert list: 1 Factory setting -	
Description:	Displays the actual checksum of the checksum-checked parameters for the Terminal Module 54F (TM54F).			
Index:	[0] = Checksum HW-independent TM54F parameters [1] = Checksum HW-dependent TM54F parameters (MM)			

p10005[0...1]	SI TM54F parameter target checksum / SI par CRC target		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2847
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex
Description:	Displays the reference checksum of the checksum-checked parameters for the Terminal Module 54F (TM54F).		
Index:	[0] = Checksum HW-independent TM54F parameters [1] = Checksum HW-dependent TM54F parameters (MM)		

p10006	SI Motion acknowledgement internal event F-DI (processor 1) / SI Mtn ackn int P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Select a fail-safe digital input for the signal "acknowledge internal event" (internal fault). The falling edge at this input resets the status "internal event" in the drives. The rising edge at this input acknowledges any existing discrepancy errors.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10106		
Note:	The values "static active" and "static inactive" result in an inactive function of the safe acknowledgment. F-DI: Failsafe Digital Input		

p10006	SI TM54F acknowledgement internal event input terminal / SI ackn int event		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Select a fail-safe digital input for the signal "acknowledge internal event" (internal fault). The signal is transferred to the corresponding control signal of all drives. The falling edge at this input resets the status "internal event" in the drives. The rising edge at this input acknowledges any existing discrepancy errors.		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Note:	The values "static active" and "static inactive" result in an inactive function of the safe acknowledgment. F-DI: Failsafe Digital Input		

p10007	BI: SI Motion forced checking procedure F-DO signal source / SI dynF-DI/DOs_src		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2848
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Selects an input terminal to start the test stop. The test stop is started with a 0/1 signal at the input terminal and is then only possible if the drive is not in commissioning mode.		
Dependency:	Refer to: p10001, p10002, p10003, p10040, p10046		
p10007	BI: SI TM54F forced checking procedure F-DI/F-DO signal source / SI dynF-DI/DOs_src		
TM54F_MA	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2848
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source to initiate the test stop. For example, a digital input of the Control Unit or one of the other Terminal Modules can be set as signal source. The test stop is triggered on a 0/1 signal edge. The TM54F must be in the "ready" state (p0010 = 0).		
Dependency:	Refer to: p10001, p10003, p10041, p10046		
Notice:	Digital inputs of the TM54F must not be used to trigger the test stop.		
p10008	SI TM54F operating mode / SI op_mod		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	1	1
Description:	Sets the operating mode for the Terminal Module 54F (TM54F).		
Value:	0: Function interface 1: Control interface		
Note:	Parameter being prepared. For this firmware version, the function interface is not supported.		

2 Parameters

2.2 List of parameters

p10009	SI Motion SLP retraction F-DI (processor 1) / SLP retrF-DI P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	Selects a fail-safe digital input for the "SLP retract" function. A rising edge at this F-DI makes it possible to retract the axis, if at this instant in time indicates a violation of the SLP limit. After safe acknowledgment of the active safety faults, the axis can be traversed in the direction of the permitted position range. In the retract mode, SLP becomes inactive, and SDI, if enabled, is selected in the direction of the permitted position range. A 0 signal at the F-DI for retraction, deactivates the active retraction mode (SLP becomes active again, and SDI selected corresponding to the actual F-DIs).		
Value:	0: Function inactive 1: F-DI 0 2: F-DI 1 3: F-DI 2		
Note:	- Retraction is only possible, if SDI in the opposite direction of the permitted position range is not already selected. - A discrepancy at this F-DI must be acknowledged using a safe acknowledgment. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction) SLP: Safely-Limited Position		

p10009	SI TM54F SLP retract F-DI / SI SLP retr F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	10	0
Description:	Selects a fail-safe digital input for the "SLP retract" function. A rising edge at this F-DI makes it possible to retract the drives, which at this instant in time indicate a violation of the SLP limit. After safe acknowledgment of the active safety faults, the drives can be traversed in the direction of the permitted position range. In the retract mode, SLP becomes inactive, and SDI, if enabled, is selected in the direction of the permitted position range. A 0 signal at the F-DI for retraction, deactivates the active retraction mode (SLP becomes active again, and SDI selected corresponding to the actual F-DIs).		
Value:	0: Function inactive 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9)		

Note:

- Retraction is only possible, if SDI in the opposite direction of the permitted position range is not already selected.
- A discrepancy at this F-DI must be acknowledged using a safe acknowledgment.

F-DI: Failsafe Digital Input
SDI: Safe Direction (safe motion direction)
SLP: Safely-Limited Position

p10010[0...5] SI TM54F drive object assignment / SI drv_obj assign

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2847, 2848
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	62	0

Description: Sets the drive object number for the drives that are available.

Index:

- [0] = Drive 1
- [1] = Drive 2
- [2] = Drive 3
- [3] = Drive 4
- [4] = Drive 5
- [5] = Drive 6

Note: A change only becomes effective after a POWER ON.

p10011[0...5] SI TM54F drive group assignment / SI drv_gr assign

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: 2848
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	4	1

Description: Sets the drive group for the drives that are available.

A drive group is a combination of several drives with the same types of behavior.

Index:

- [0] = Drive 1
- [1] = Drive 2
- [2] = Drive 3
- [3] = Drive 4
- [4] = Drive 5
- [5] = Drive 6

Note: If the basic functions are controlled via the TM54F, then within a drive group, only drives with basic functions or drives with extended functions can be assigned.

p10012[0...5] SI TM54F Motor/Hydraulic Module Node Identifier Word 1 / SI MM/HM Node ID 1

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the actual Node Identifier (word 1, bit 0 ... 31) for the Motor/Hydraulic Modules.

Index:

- [0] = Drive 1
- [1] = Drive 2
- [2] = Drive 3
- [3] = Drive 4
- [4] = Drive 5
- [5] = Drive 6

Dependency: Refer to: p10013, p10014

2 Parameters

2.2 List of parameters

Note: The Node Identifier (96 bit) is represented in the following 3 parameters.

p10012[0] word 1 (bit 0 ... 31) for Motor/Hydraulic Module 1
...
p10012[5] word 1 (bit 0 ... 31) for Motor/Hydraulic Module 6
p10013[0] word 2 (bit 32 ... 63) for Motor/Hydraulic Module 1
...
p10013[5] word 2 (bit 32 ... 63) for Motor/Hydraulic Module 6
p10014[0] word 3 (bit 64 ... 95) for Motor/Hydraulic Module 1
...
p10014[5] word 3 (bit 64 ... 95) for Motor/Hydraulic Module 6

p10013[0...5] SI TM54F Motor/Hydraulic Module Node Identifier Word 2 / SI MM Node ID 2

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the actual Node Identifier (word 2, bit 32 ... 63) for the Motor/Hydraulic Modules.

Index:
[0] = Drive 1
[1] = Drive 2
[2] = Drive 3
[3] = Drive 4
[4] = Drive 5
[5] = Drive 6

Dependency: Refer to: p10012, p10014

Note: The complete Node Identifier (96 bit) is represented in p10012, p10013 and p10014.

p10014[0...5] SI TM54F Motor/Hydraulic Module Node Identifier Word 3 / SI MM Node ID 3

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex

Description: Sets the actual Node Identifier (word 3, bit 64 ... 95) for the Motor/Hydraulic Modules.

Index:
[0] = Drive 1
[1] = Drive 2
[2] = Drive 3
[3] = Drive 4
[4] = Drive 5
[5] = Drive 6

Dependency: Refer to: p10012, p10013

Note: The complete Node Identifier (96 bit) is represented in p10012, p10013 and p10014.

r10015	SI TM54F sampling time / SI t_sample		
TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [ms]	- [ms]	- [ms]
Description:	<p>Displays the active sampling time of the TM54F.</p> <p>In this clock cycle, the debounced F-DIs (p10017) are evaluated, and converted over to SGEs.</p> <p>In this clock cycle, also the F-DOs are controlled corresponding to the presently available SGAs.</p> <p>This clock cycle corresponds to the smallest communication clock cycle that was entered in p10000[].</p> <p>SGEs are transferred to the drives, and the SGAs received from the drives are transferred with the specific communication clock cycle of each drive in p10000[].</p> <p>The value of a specific index of p10000[] represents the communication clock cycle of the drive, which is entered in the same index of p10010[].</p>		
Note:	<p>F-DO: Failsafe Digital Output / SGA: Safety-related output</p> <p>SGE: Safety-relevant input</p>		
p10017	SI Motion digital inputs debounce time (processor 1) / SI DI t_debounceP1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	1.00 [ms]
Description:	<p>Sets the debounce time for digital inputs.</p> <p>The debounce time is accepted rounded off to whole milliseconds.</p> <p>The debounce time acts on the following digital inputs:</p> <ul style="list-style-type: none"> - Fail-safe digital inputs (F-DI). - Single-channel digital inputs (DI). - Single-channel digital input 22 (DI 22, read back input for the forced checking procedure). 		
Dependency:	Refer to: p10117		
Note:	<p>Example:</p> <p>Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.</p> <p>Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.</p> <p>The debounce result can be read in r10051.</p>		
p10017	SI TM54F digital inputs debounce time / SI DI t_debounce		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [ms]	100.00 [ms]	1.00 [ms]
Description:	<p>Sets the debounce time for digital inputs.</p> <p>The debounce time is accepted rounded off to whole milliseconds.</p> <p>The debounce time acts on the following digital inputs:</p> <ul style="list-style-type: none"> - Fail-safe digital inputs (F-DI). - Single-channel digital inputs (DI). 		
Note:	<p>Example:</p> <p>Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.</p> <p>Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.</p> <p>The debounce result can be read in r10051.</p>		

p10020[0...3]	SI TM54F special operating mode selection / SI spec op sel		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	1
Description:	Sets the special operating mode for the operating mode "function interface". 0 = Inactive 1 = Safe Operating Stop with braking (SS2) 2 = Safe Operating Stop without braking (SOS) 3 = Safely reduced speed without standstill (SLS) 4 = Safely reduced speed with agreement (SS2 --> SLS)		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Dependency:	Refer to: p10008		
Note:	Parameter being prepared. For this firmware version, the function interface is not supported. SLS: Safely-Limited Speed SOS: Safe Operating Stop SS2: Safe Stop 2		

p10021[0...3]	SI TM54F Emergency Stop stop response / SI Emergency Stop		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	2	0
Description:	Sets the stop response for the drive group for Emergency Stop. The input terminal for Emergency Stop is set in p10038. 0 = Stop reaction STO 1 = Stop reaction SS1 2 = Stop reaction SS2		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Dependency:	Refer to: p10008, p10038		
Note:	Parameter being prepared. For this firmware version, the function interface is not supported.		

p10022	SI Motion STO input terminal (processor 1) / SI Mtn STO F-DI P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "STO" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10122		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input STO: Safe Torque Off		

p10022[0...3]	SI TM54F STO input terminal / SI STO F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for the "STO" function (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input STO: Safe Torque Off		

p10023	SI Motion SS1 input terminal (processor 1) / SI Mtn SS1 F-DI P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SS1" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10123		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS1: Safe Stop 1		

p10023[0...3]	SI TM54F SS1 input terminal / SI SS1 F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SS1 (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS1: Safe Stop 1		

p10024 SI Motion SS2 input terminal (processor 1) / SI Mtn SS2 F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SS2" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS2: Safe Stop 2		

p10024[0...3] SI TM54F SS2 input terminal / SI SS2 F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SS2 (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS2: Safe Stop 2		

p10025 SI Motion SOS input terminal (processor 1) / SI Mtn SOS F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SOS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SOS: Safe Operating Stop		

p10025[0...3] SI TM54F SOS input terminal / SI SOS F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SOS" function (operating mode = control interface).		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SOS: Safe Operating Stop		

p10026 SI Motion SLS input terminal (processor 1) / SI Mtn SLS F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SLS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10126		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10026[0...3] SI TM54F SLS input terminal / SI SLS F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SLS (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10027	SI Motion SLS limit bit 0 input terminal (processor 1) / SI SLS lim0F-DI P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the limit value bit 0 of the "SLS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, selection bit remains statically at "0". If value = 255: No terminal assigned, selection bit remains statically at "1". F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10027[0...3]	SI TM54F SLS limit bit 0 input terminal / SI SLS lim 0 F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SLS limit bit 0 (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, selection bit remains statically at "0". If value = 255: No terminal assigned, selection bit remains statically at "1". F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10028 SI Motion SLS limit bit 1 input terminal (processor 1) / SI SLS lim1F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the limit value bit 1 of the "SLS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, selection bit remains statically at "0". If value = 255: No terminal assigned, selection bit remains statically at "1". F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10028[0...3] SI TM54F SLS limit bit 1 input terminal / SI SLS lim 1 F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SLS limit bit 1 (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, selection bit remains statically at "0". If value = 255: No terminal assigned, selection bit remains statically at "1". F-DI: Failsafe Digital Input SLS: Safely-Limited Speed		

p10030 SI Motion SDI positive input terminal (processor 1) / SI SDI pos F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SDI positive" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10030[0...3] SI TM54F SDI positive input terminal / SI SDI pos F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SDI positive (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10031	SI Motion SDI negative input terminal (processor 1) / SI SDI neg F-DI P1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SDI negative" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10031[0...3]	SI TM54F SDI negative input terminal / SI SDI neg F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for SDI negative (operating mode "control interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10032			
SI Motion SLP select input terminal (processor 1) / SI SLS sel F-DI P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for the "SLP" function		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10132		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SLP: Safely-Limited Position		
<hr/>			
p10032[0...3]			
SI TM54F SLP input terminal / SI SLP F-DI			
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for the "SLP" function		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SLP: Safely-Limited Position		

p10033 SI Motion SLP position range input terminal (processor 1) / SI SLP pos F-DI P1SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC**Can be changed:** C2(95)**Calculated:** -**Access level:** 3**Data type:** Integer16**Dyn. index:** -**Func. diagram:** -**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

255

0

Description:

Sets the input terminal for selecting the position area for "SLP".

Value:0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inactive**Note:**

If value = 0:

No terminal assigned, selection bit remains statically at "0".

If value = 255:

No terminal assigned, selection bit remains statically at "1".

F-DI: Failsafe Digital Input

SLP: Safely-Limited Position

p10033[0...3] SI TM54F SLP position range input terminal / SI SLP pos F-DITM54F_MA,
TM54F_SL**Can be changed:** C2(95)**Calculated:** -**Access level:** 3**Data type:** Integer16**Dyn. index:** -**Func. diagram:** -**P-Group:** Safety Integrated**Units group:** -**Unit selection:** -**Not for motor type:** -**Scaling:** -**Expert list:** 1**Min****Max****Factory setting**

0

255

0

Description:

Sets the input terminal for selecting the position area for "SLP".

Value:0: Statically active
1: F-DI 0 (X521.2/3/6)
2: F-DI 1 (X521.4/5/7)
3: F-DI 2 (X522.1/2/7)
4: F-DI 3 (X522.3/4/8)
5: F-DI 4 (X522.5/6/9)
6: F-DI 5 (X531.2/3/6)
7: F-DI 6 (X531.4/5/7)
8: F-DI 7 (X532.1/2/7)
9: F-DI 8 (X532.3/4/8)
10: F-DI 9 (X532.5/6/9)
255: Statically inactive**Index:**[0] = Drive group 1
[1] = Drive group 2
[2] = Drive group 3
[3] = Drive group 4**Note:**

If value = 0:

No terminal assigned, selection bit remains statically at "0".

If value = 255:

No terminal assigned, selection bit remains statically at "1".

F-DI: Failsafe Digital Input

SLP: Safely-Limited Position

2 Parameters

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p10036[0...3]	SI TM54F special operating mode input terminal / SI spec mode F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for "special operating mode" (operating mode "function interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		
Note:	Parameter being prepared. For this firmware version, the function interface is not supported. If value = 0: No terminal assigned, static special operation. If value = 255: No terminal assigned, static normal operation.		

p10037[0...3]	SI TM54F agreement input terminal / SI agreement F-DI		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 4
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the input terminal for "agreement" (operating mode "function interface").		
Value:	0: Statically active 1: F-DI 0 (X521.2/3/6) 2: F-DI 1 (X521.4/5/7) 3: F-DI 2 (X522.1/2/7) 4: F-DI 3 (X522.3/4/8) 5: F-DI 4 (X522.5/6/9) 6: F-DI 5 (X531.2/3/6) 7: F-DI 6 (X531.4/5/7) 8: F-DI 7 (X532.1/2/7) 9: F-DI 8 (X532.3/4/8) 10: F-DI 9 (X532.5/6/9) 255: Statically inactive		
Index:	[0] = Drive group 1 [1] = Drive group 2 [2] = Drive group 3 [3] = Drive group 4		

Note: Parameter being prepared. For this firmware version, the function interface is not supported.

If value = 0:

No terminal assigned, no static agreement.

If value = 255:

No terminal assigned, static agreement.

p10038[0...3] SI TM54F Emergency Stop input terminal / SI E-Stop F-DI

TM54F_MA,
TM54F_SL

Can be changed: C2(95)

Calculated: -

Access level: 4

Data type: Integer16

Dyn. index: -

Func. diagram: -

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

0

255

0

Description:

Sets the input terminal for input "Emergency Stop" (operating mode "function interface").

The behavior of this input signal is set in p10021.

Value:

0: Statically active

1: F-DI 0 (X521.2/3/6)

2: F-DI 1 (X521.4/5/7)

3: F-DI 2 (X522.1/2/7)

4: F-DI 3 (X522.3/4/8)

5: F-DI 4 (X522.5/6/9)

6: F-DI 5 (X531.2/3/6)

7: F-DI 6 (X531.4/5/7)

8: F-DI 7 (X532.1/2/7)

9: F-DI 8 (X532.3/4/8)

10: F-DI 9 (X532.5/6/9)

255: Statically inactive

Index:

[0] = Drive group 1

[1] = Drive group 2

[2] = Drive group 3

[3] = Drive group 4

Dependency:

Refer to: p10008, p10021

Note:

Parameter being prepared. For this firmware version, the function interface is not supported.

If value = 0:

No terminal assigned, "Emergency Stop" statically active.

If value = 255:

No terminal assigned, no "Emergency Stop" statically active.

p10039 SI Motion Safe State signal selection (processor 1) / SI Safe State P1

SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)

Calculated: -

Access level: 3

Data type: Unsigned32

Dyn. index: -

Func. diagram: 2856

P-Group: Safety Integrated

Units group: -

Unit selection: -

Not for motor type: -

Scaling: -

Expert list: 1

Min

Max

Factory setting

-

-

0000 0001 bin

Description:

Selects the individual signals that should be logically combined to create "Safe State"

Bit field:

Bit	Signal name	1 signal	0 signal	FP
00	Power_removed	Selected	Not selected	-
01	SS1_active	Selected	Not selected	-
02	SS2_active	Selected	Not selected	-
03	SOS_active	Selected	Not selected	-
04	SLS_active	Selected	Not selected	-
05	SDI_pos_active	Selected	Not selected	-
06	SDI_neg_active	Selected	Not selected	-
07	SLP_active	Selected	Not selected	-

p10039[0...3] SI TM54F Safe State signal selection / SI Safe State Sel

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2856
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0001 bin

Index:
 [0] = Drive group 1
 [1] = Drive group 2
 [2] = Drive group 3
 [3] = Drive group 4

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Power_removed	Selected	Not selected	-
	01	SS1_active	Selected	Not selected	-
	02	SS2_active	Selected	Not selected	-
	03	SOS_active	Selected	Not selected	-
	04	SLS_active	Selected	Not selected	-
	05	SDI_pos_active	Selected	Not selected	-
	06	SDI_neg_active	Selected	Not selected	-
	07	SLP_active	Selected	Not selected	-

p10040 SI Motion F-DI input mode (processor 1) / SI F-DI mode P1

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Sets the input mode for the safety digital inputs (F-DI).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 1 (X130.2)	NO contact	NC contact	2850
	01	F-DI 2 (X130.5)	NO contact	NC contact	2850
	02	F-DI 3 (X131.2)	NO contact	NC contact	2850

Note: Only an NC contact can be connected for the safety digital inputs not listed.

p10040 SI TM54F F-DI input mode / SI F-DI inp_mode

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 0000 0000 0000 bin

Description: Sets the input mode for the safety digital inputs (F-DI).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0, DI 1+ (X521.3)	NO contact	NC contact	2850
	01	F-DI 1, DI 3+ (X521.5)	NO contact	NC contact	2850
	02	F-DI 2, DI 5+ (X522.2)	NO contact	NC contact	2850
	03	F-DI 3, DI 7+ (X522.4)	NO contact	NC contact	2850
	04	F-DI 4, DI 9+ (X522.6)	NO contact	NC contact	2850
	05	F-DI 5, DI 11+ (X531.3)	NO contact	NC contact	2851
	06	F-DI 6, DI 13+ (X531.5)	NO contact	NC contact	2851
	07	F-DI 7, DI 15+ (X532.2)	NO contact	NC contact	2851
	08	F-DI 8, DI 17+ (X532.4)	NO contact	NC contact	2851
	09	F-DI 9, DI 19+ (X532.6)	NO contact	NC contact	2851

Note: Only an NC contact can be connected for the safety digital inputs not listed.

p10041		SI TM54F F-DI enable for test / SI F-DI enab test		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2848	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 0000 0000 0000 bin	
Description:	Enable signal for the integration of F-DI in the test (forced checking procedure) of the sensor power supply.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	F-DI 0, power supply L1+	Test active	No test
	01	F-DI 1, power supply L1+	Test active	No test
	02	F-DI 2, power supply L1+	Test active	No test
	03	F-DI 3, power supply L1+	Test active	No test
	04	F-DI 4, power supply L1+	Test active	No test
	05	F-DI 5, power supply L2+	Test active	No test
	06	F-DI 6, power supply L2+	Test active	No test
	07	F-DI 7, power supply L2+	Test active	No test
	08	F-DI 8, power supply L2+	Test active	No test
	09	F-DI 9, power supply L2+	Test active	No test
Note:	F-DI: Failsafe Digital Input			

p10042[0...5]		SI Motion F-DO signal sources (processor 1) / SI Mtn F-DOs_srcP1		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 2877	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	15	0	
Description:	Sets the signal sources for F-DO 0 (X131.5). The 6 signal sources in p10042[0...5] are AND'ed and the result is output at F-DO 0.			
Value:	0: No function 1: STO active 2: SS1 active 3: SS2 active 4: SOS active 5: SLS active 6: SSM feedback signal active 7: Safe state 8: SOS selected 9: Internal event 10: Active SLS stage bit 0 11: Active SLS stage bit 1 12: SDI positive active 13: SDI negative active 14: SLP active 15: Active SLP area			
Index:	[0] = AND logic operation input 1 [1] = AND logic operation input 2 [2] = AND logic operation input 3 [3] = AND logic operation input 4 [4] = AND logic operation input 5 [5] = AND logic operation input 6			
Note:	F-DO: Failsafe Digital Output			

p10042[0...5]	SI TM54F F-DO 0 signal sources / SI F-DO 0 S_src		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2857
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	783	0

Description: Sets the signal sources for F-DO 0.
The 6 signal sources in p10042[0...5] are AND'ed and the result is output at F-DO 0.

Value:

- 0: No function
- 1: Drive group 1 STO active
- 2: Drive group 1 SS1 active
- 3: Drive group 1 SS2 active
- 4: Drive group 1 SOS active
- 5: Drive group 1 SLS active
- 6: Drive group 1 SSM feedback signal active
- 7: Drive group 1 safe state
- 8: Drive group 1 SOS selected
- 9: Drive group 1 internal event
- 10: Drive group 1 active SLS stage bit 0
- 11: Drive group 1 active SLS stage bit 1
- 12: Drive group 1 SDI positive active
- 13: Drive group 1 SDI negative active
- 14: Drive group 1 SLP active
- 15: Drive group 1 active SLP area
- 257: Drive group 2 STO active
- 258: Drive group 2 SS1 active
- 259: Drive group 2 SS2 active
- 260: Drive group 2 SOS active
- 261: Drive group 2 SLS active
- 262: Drive group 2 SSM feedback signal active
- 263: Drive group 2 safe state
- 264: Drive group 2 SOS selected
- 265: Drive group 2 internal event
- 266: Drive group 2 active SLS stage bit 0
- 267: Drive group 2 active SLS stage bit 1
- 268: Drive group 2 SDI positive active
- 269: Drive group 2 SDI negative active
- 270: Drive group 2 SLP active
- 271: Drive group 2 active SLP area
- 513: Drive group 3 STO active
- 514: Drive group 3 SS1 active
- 515: Drive group 3 SS2 active
- 516: Drive group 3 SOS active
- 517: Drive group 3 SLS active
- 518: Drive group 3 SSM feedback signal active
- 519: Drive group 3 safe state
- 520: Drive group 3 SOS selected
- 521: Drive group 3 internal event
- 522: Drive group 3 active SLS stage bit 0
- 523: Drive group 3 active SLS stage bit 1
- 524: Drive group 3 SDI positive active
- 525: Drive group 3 SDI negative active
- 526: Drive group 3 SLP active
- 527: Drive group 3 active SLP area

769: Drive group 4 STO active
 770: Drive group 4 SS1 active
 771: Drive group 4 SS2 active
 772: Drive group 4 SOS active
 773: Drive group 4 SLS active
 774: Drive group 4 SSM feedback signal active
 775: Drive group 4 safe state
 776: Drive group 4 SOS selected
 777: Drive group 4 internal event
 778: Drive group 4 active SLS stage bit 0
 779: Drive group 4 active SLS stage bit 1
 780: Drive group 4 SDI positive active
 781: Drive group 4 SDI negative active
 782: Drive group 4 SLP active
 783: Drive group 4 active SLP area

Index: [0] = AND logic operation input 1
 [1] = AND logic operation input 2
 [2] = AND logic operation input 3
 [3] = AND logic operation input 4
 [4] = AND logic operation input 5
 [5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10043[0...5] SI TM54F F-DO 1 signal sources / SI F-DO 1 S_src

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2857
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	783	0

Description: Sets the signal sources for F-DO 1.
 The 6 signal sources in p10043[0...5] are AND'ed and the result is output at F-DO 1.

Value: 0: No function
 1: Drive group 1 STO active
 2: Drive group 1 SS1 active
 3: Drive group 1 SS2 active
 4: Drive group 1 SOS active
 5: Drive group 1 SLS active
 6: Drive group 1 SSM feedback signal active
 7: Drive group 1 safe state
 8: Drive group 1 SOS selected
 9: Drive group 1 internal event
 10: Drive group 1 active SLS stage bit 0
 11: Drive group 1 active SLS stage bit 1
 12: Drive group 1 SDI positive active
 13: Drive group 1 SDI negative active
 14: Drive group 1 SLP active
 15: Drive group 1 active SLP area
 257: Drive group 2 STO active
 258: Drive group 2 SS1 active
 259: Drive group 2 SS2 active
 260: Drive group 2 SOS active
 261: Drive group 2 SLS active
 262: Drive group 2 SSM feedback signal active
 263: Drive group 2 safe state
 264: Drive group 2 SOS selected
 265: Drive group 2 internal event
 266: Drive group 2 active SLS stage bit 0
 267: Drive group 2 active SLS stage bit 1
 268: Drive group 2 SDI positive active
 269: Drive group 2 SDI negative active
 270: Drive group 2 SLP active
 271: Drive group 2 active SLP area

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513: Drive group 3 STO active
514: Drive group 3 SS1 active
515: Drive group 3 SS2 active
516: Drive group 3 SOS active
517: Drive group 3 SLS active
518: Drive group 3 SSM feedback signal active
519: Drive group 3 safe state
520: Drive group 3 SOS selected
521: Drive group 3 internal event
522: Drive group 3 active SLS stage bit 0
523: Drive group 3 active SLS stage bit 1
524: Drive group 3 SDI positive active
525: Drive group 3 SDI negative active
526: Drive group 3 SLP active
527: Drive group 3 active SLP area
769: Drive group 4 STO active
770: Drive group 4 SS1 active
771: Drive group 4 SS2 active
772: Drive group 4 SOS active
773: Drive group 4 SLS active
774: Drive group 4 SSM feedback signal active
775: Drive group 4 safe state
776: Drive group 4 SOS selected
777: Drive group 4 internal event
778: Drive group 4 active SLS stage bit 0
779: Drive group 4 active SLS stage bit 1
780: Drive group 4 SDI positive active
781: Drive group 4 SDI negative active
782: Drive group 4 SLP active
783: Drive group 4 active SLP area

Index: [0] = AND logic operation input 1
[1] = AND logic operation input 2
[2] = AND logic operation input 3
[3] = AND logic operation input 4
[4] = AND logic operation input 5
[5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10044[0...5] SI TM54F F-DO 2 signal sources / SI F-DO 2 S_src

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2857
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	783	0

Description: Sets the signal sources for F-DO 2.

The 6 signal sources in p10044[0...5] are AND'ed and the result is output at F-DO 2.

Value: 0: No function
1: Drive group 1 STO active
2: Drive group 1 SS1 active
3: Drive group 1 SS2 active
4: Drive group 1 SOS active
5: Drive group 1 SLS active
6: Drive group 1 SSM feedback signal active
7: Drive group 1 safe state
8: Drive group 1 SOS selected
9: Drive group 1 internal event
10: Drive group 1 active SLS stage bit 0
11: Drive group 1 active SLS stage bit 1
12: Drive group 1 SDI positive active
13: Drive group 1 SDI negative active
14: Drive group 1 SLP active
15: Drive group 1 active SLP area

257:	Drive group 2 STO active
258:	Drive group 2 SS1 active
259:	Drive group 2 SS2 active
260:	Drive group 2 SOS active
261:	Drive group 2 SLS active
262:	Drive group 2 SSM feedback signal active
263:	Drive group 2 safe state
264:	Drive group 2 SOS selected
265:	Drive group 2 internal event
266:	Drive group 2 active SLS stage bit 0
267:	Drive group 2 active SLS stage bit 1
268:	Drive group 2 SDI positive active
269:	Drive group 2 SDI negative active
270:	Drive group 2 SLP active
271:	Drive group 2 active SLP area
513:	Drive group 3 STO active
514:	Drive group 3 SS1 active
515:	Drive group 3 SS2 active
516:	Drive group 3 SOS active
517:	Drive group 3 SLS active
518:	Drive group 3 SSM feedback signal active
519:	Drive group 3 safe state
520:	Drive group 3 SOS selected
521:	Drive group 3 internal event
522:	Drive group 3 active SLS stage bit 0
523:	Drive group 3 active SLS stage bit 1
524:	Drive group 3 SDI positive active
525:	Drive group 3 SDI negative active
526:	Drive group 3 SLP active
527:	Drive group 3 active SLP area
769:	Drive group 4 STO active
770:	Drive group 4 SS1 active
771:	Drive group 4 SS2 active
772:	Drive group 4 SOS active
773:	Drive group 4 SLS active
774:	Drive group 4 SSM feedback signal active
775:	Drive group 4 safe state
776:	Drive group 4 SOS selected
777:	Drive group 4 internal event
778:	Drive group 4 active SLS stage bit 0
779:	Drive group 4 active SLS stage bit 1
780:	Drive group 4 SDI positive active
781:	Drive group 4 SDI negative active
782:	Drive group 4 SLP active
783:	Drive group 4 active SLP area

Index: [0] = AND logic operation input 1
 [1] = AND logic operation input 2
 [2] = AND logic operation input 3
 [3] = AND logic operation input 4
 [4] = AND logic operation input 5
 [5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10045[0...5]	SI TM54F F-DO 3 signal sources / SI F-DO 3 S_src		
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2857
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	783	0

Description: Sets the signal sources for F-DO 3.
 The 6 signal sources in p10045[0...5] are AND'ed and the result is output at F-DO 3.

Value:	0:	No function
	1:	Drive group 1 STO active
	2:	Drive group 1 SS1 active
	3:	Drive group 1 SS2 active
	4:	Drive group 1 SOS active
	5:	Drive group 1 SLS active
	6:	Drive group 1 SSM feedback signal active
	7:	Drive group 1 safe state
	8:	Drive group 1 SOS selected
	9:	Drive group 1 internal event
	10:	Drive group 1 active SLS stage bit 0
	11:	Drive group 1 active SLS stage bit 1
	12:	Drive group 1 SDI positive active
	13:	Drive group 1 SDI negative active
	14:	Drive group 1 SLP active
	15:	Drive group 1 active SLP area
	257:	Drive group 2 STO active
	258:	Drive group 2 SS1 active
	259:	Drive group 2 SS2 active
	260:	Drive group 2 SOS active
	261:	Drive group 2 SLS active
	262:	Drive group 2 SSM feedback signal active
	263:	Drive group 2 safe state
	264:	Drive group 2 SOS selected
	265:	Drive group 2 internal event
	266:	Drive group 2 active SLS stage bit 0
	267:	Drive group 2 active SLS stage bit 1
	268:	Drive group 2 SDI positive active
	269:	Drive group 2 SDI negative active
	270:	Drive group 2 SLP active
	271:	Drive group 2 active SLP area
	513:	Drive group 3 STO active
	514:	Drive group 3 SS1 active
	515:	Drive group 3 SS2 active
	516:	Drive group 3 SOS active
	517:	Drive group 3 SLS active
	518:	Drive group 3 SSM feedback signal active
	519:	Drive group 3 safe state
	520:	Drive group 3 SOS selected
	521:	Drive group 3 internal event
	522:	Drive group 3 active SLS stage bit 0
	523:	Drive group 3 active SLS stage bit 1
	524:	Drive group 3 SDI positive active
	525:	Drive group 3 SDI negative active
	526:	Drive group 3 SLP active
	527:	Drive group 3 active SLP area
	769:	Drive group 4 STO active
	770:	Drive group 4 SS1 active
	771:	Drive group 4 SS2 active
	772:	Drive group 4 SOS active
	773:	Drive group 4 SLS active
	774:	Drive group 4 SSM feedback signal active
	775:	Drive group 4 safe state
	776:	Drive group 4 SOS selected
	777:	Drive group 4 internal event
	778:	Drive group 4 active SLS stage bit 0
	779:	Drive group 4 active SLS stage bit 1
	780:	Drive group 4 SDI positive active
	781:	Drive group 4 SDI negative active
	782:	Drive group 4 SLP active
	783:	Drive group 4 active SLP area

Index: [0] = AND logic operation input 1
 [1] = AND logic operation input 2
 [2] = AND logic operation input 3
 [3] = AND logic operation input 4
 [4] = AND logic operation input 5
 [5] = AND logic operation input 6

Note: F-DO: Failsafe Digital Output

p10046 SI Motion F-DO feedback signal input activation / SI F-DO FS act

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Activates the readback input for the safety digital output (F-DO)
 The test mode for the particular safety digital output is set in p10047.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Test F-DO 0	Test active	No test	-

Dependency: Refer to: p10001, p10003, p10007, p10047

Note: The test stop is only performed if the safety output of the Control Unit is being used (see p10042).

p10046 SI TM54F F-DO feedback signal input activation / SI F-DO FS act

TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2848
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0000 bin

Description: Activates the readback input for the safety digital outputs (F-DO)
 The test mode for the particular safety digital output is set in p10047.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Read back F-DO 0	Test active	No test	-
	01	Read back F-DO 1	Test active	No test	-
	02	Read back F-DO 2	Test active	No test	-
	03	Read back F-DO 3	Test active	No test	-

Dependency: Refer to: p10047

Note: F-DO: Failsafe Digital Output

p10047 SI Motion F-DO test stop mode (processor 1) / SI F-DO testmodeP1

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1	3	2

Description: Sets the test stop mode for the safety digital output (F-DO)

Value: 1: Test mode 1 evaluation of int. diagnostic signal (passive load)
 2: Test mode 2 read back F-DO in DI (relay circuit)
 3: Test mode 3 read back F-DO in DI (actuator with feedback signal)

Dependency: Refer to: p10001, p10003, p10007, p10046

Note: The test stop is only performed if the safety output is being used (see p10042).

p10047[0...3]	SI TM54F F-DO test stop mode / SI F-DO test mode				
TM54F_MA, TM54F_SL	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	1	3	2		
Description:	Sets the test stop mode for the particular safety digital output (F-DO) Index 0: F-DO 0 Index 1: F-DO 1 Index 2: F-DO 2 Index 3: F-DO 3				
Value:	1: Test mode 1 evaluation of int. diagnostic signal (passive load) 2: Test mode 2 read back F-DO in DI (relay circuit) 3: Test mode 3 read back F-DO in DI (actuator with feedback signal)				
Note:	If value = 1: When this test mode is being used, and excessive resistance of the load between DO+ and DO- can lead to problems during the test stop. It is therefore important to make sure that the load resistance at an individual F-DO does not exceed 10 kOhm.				
p10048	SI TM54F F-DI F-DO test stop configuration / SI teststop config				
TM54F_MA	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	0	1	0		
Description:	Configures the test stop for F-DI and F-DO of the TM54F. If the automatic test stop is activated, then the test stop can still be started using binector input p10007. Note: The automatic test stop is started after power up, partial power up or a warm restart.				
Value:	0: Manual test stop via BICO p10007 1: Automatic test stop				
r10049	SI Motion F-DI monitoring status (processor 1) / SI F-DI status P1				
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the monitoring status of the fail-safe digital inputs (F-DI). The F-DIs that are being used by the Safety Integrated functions are displayed. If the module used has fewer than 3 F-DIs, "Freely available" is displayed for the F-DIs which are not in use.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0	Safety monitored	Freely available	-
	01	F-DI 1	Safety monitored	Freely available	-
	02	F-DI 2	Safety monitored	Freely available	-
Dependency:	p10006 / p10106 p10009 / p10109 p10022 / p10122 p10023 / p10123 p10024 / p10124 p10025 / p10125				

p10026 / p10126
 p10027 / p10127
 p10028 / p10128
 p10030 / p10130
 p10031 / p10131
 p10032 / p10132
 p10033 / p10133
 p10036 / p10136
 p10050 / p10150
 Refer to: r10149

p10050		SI Motion PROFIsafe F-DI transfer (processor 1) / SI Ps F-DI tran P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -			Access level: 3
	Data type: Unsigned32	Dyn. index: -			Func. diagram: -
	P-Group: Safety Integrated	Units group: -			Unit selection: -
	Not for motor type: -	Scaling: -			Expert list: 1
	Min	Max			Factory setting
	-	-			0000 bin
Description:	Setting for the transfer and evaluation of failsafe digital inputs (F-DI) via PROFIsafe. The safe state of the selected F-DIs is transferred to the F-control via PROFIsafe. The F-DIs are monitored for discrepancies. Discrepancy faults can be acknowledged via PROFIsafe.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0 processor 1	Transfer	No transfer	-
	01	F-DI 1 processor 1	Transfer	No transfer	-
	02	F-DI 2 processor 1	Transfer	No transfer	-
Dependency:	Refer to: p10150				
Note:	F-DI: Failsafe Digital Input				

r10051.0...2		CO/BO: SI Motion digital inputs status (processor 1) / SI DI status P1			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -			Access level: 3
	Data type: Unsigned32	Dyn. index: -			Func. diagram: -
	P-Group: Safety Integrated	Units group: -			Unit selection: -
	Not for motor type: -	Scaling: -			Expert list: 1
	Min	Max			Factory setting
	-	-			-
Description:	Display and BICO output for the single-channel debounced status of digital inputs DI 16, DI 18 and DI 20.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0 processor 1	High	Low	-
	01	F-DI 1 processor 1	High	Low	-
	02	F-DI 2 processor 1	High	Low	-
Dependency:	Refer to: p9501, p9601, p10017, p10040, p10050, r10151				
Note:	If a safety function is assigned to an input (e.g. via p10022), then the following applies: - logical "0": Safety function is selected - logical "1": Safety function is de-selected The interrelationship between the logical level and the external voltage level at the input depends on the parameterization (refer to p10040) of the input as either NC or NO contact and is aligned to the use of a safety function: With 24 V at the input, NC contacts have a logical "1" level, for 0 V at the input, a logical "0" level. This means that an NC/NC contact parameterization of 0 V at both inputs of the F-DI selects the safety function, for 24 V at both inputs, de-selects the safety function. With 24 V at the input, NO contacts have a logical "0" level, for 0 V at the input, a logical "1" level. This means that for an NC/NO contact parameterization, the level 0 V/24 V selects the safety function, the level 24 V/0 V de-selects the safety function.				

2 Parameters

2.2 List of parameters

F-DI: Failsafe Digital Input

The state of parameter r10151 is delayed by one monitoring clock cycle in relation to r10051.

The parameter is only updated in the following cases:

- If the Safety Extended Functions are enabled by means of activation via F-DI.
- If transfer of the F-DIs via PROFIsafe is enabled (see p9501).

In this case only the F-DIs transferred for PROFIsafe are displayed and updated (see p10050/p10150). All F-DIs which have not been transferred have a static zero value.

r10051.0...9 CO/BO: SI TM54F digital inputs status / SI DI status					
TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2850, 2851		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the single-channel, logical, and debounced status of the safety digital inputs F-DI 0 ... 9 at Terminal Module 54F (TM54F).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0	Logical 1	Logical 0	2850
	01	F-DI 1	Logical 1	Logical 0	2850
	02	F-DI 2	Logical 1	Logical 0	2850
	03	F-DI 3	Logical 1	Logical 0	2850
	04	F-DI 4	Logical 1	Logical 0	2850
	05	F-DI 5	Logical 1	Logical 0	2851
	06	F-DI 6	Logical 1	Logical 0	2851
	07	F-DI 7	Logical 1	Logical 0	2851
	08	F-DI 8	Logical 1	Logical 0	2851
	09	F-DI 9	Logical 1	Logical 0	2851
Dependency:	Refer to: p10017, p10040				
Note:	If a safety function is assigned to an input (e.g. via p10022), then the following applies:				
	- logical "0": Safety function is selected				
	- logical "1": Safety function is de-selected				
	The interrelationship between the logical level and the external voltage level at the input depends on the parameterization (refer to p10040) of the input as either NC or NO contact and is aligned to the use of a safety function:				
	With 24 V at the input, NC contacts have a logical "1" level, for 0 V at the input, a logical "0" level.				
	This means that an NC/NC contact parameterization of 0 V at both inputs of the F-DI selects the safety function, for 24 V at both inputs, de-selects the safety function.				
	With 24 V at the input, NO contacts have a logical "0" level, for 0 V at the input, a logical "1" level.				
	This means that for an NC/NO contact parameterization, the level 0 V/24 V selects the safety function, the level 24 V/0 V de-selects the safety function.				
	F-DI: Failsafe Digital Input				

r10052.0 CO/BO: SI Motion digital outputs status (processor 1) / SI DO status P1					
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of digital output DO 16+ (X131.5) from processor 1.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0	High	Low	2853
Note:	F-DO: Failsafe Digital Output				

r10052.0...3		CO/BO: SI TM54F digital outputs status / SI DO status			
TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital outputs at the Terminal Module 54F (TM54F). TM54F_MA (master): display of DO- TM54F_SL (slave): display of DO+				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DO 0	High	Low	2853
	01	DO 1	High	Low	2853
	02	DO 2	High	Low	2853
	03	DO 3	High	Low	2853
Note:	F-DO: Failsafe Digital Output				

r10053.0...3		CO/BO: SI TM54F digital inputs 20 ... 23 status / SI DI 20...23 stat			
TM54F_SL	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2848		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the status of the digital inputs at the Terminal Module 54F (TM54F).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	DI 20	High	Low	2853
	01	DI 21	High	Low	2853
	02	DI 22	High	Low	2853
	03	DI 23	High	Low	2853

r10054		SI TM54F failsafe events active / SI failsafe act			
TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the events that lead to the transfer of failsafe signals to all drives assigned to the TM54F. If the second channel of the TM54F transmits failsafe signals, then these are synchronized to the other channel. In this particular case, p10054 of the other TM54F channel should be evaluated. Possibilities of resolving the situation: - error during test stop: correctly perform the test stop. - internal software error: no possibility of resolving this problem, POWER ON. - internal synchronization problem: no possibility of resolving this problem, POWER ON. - internal status error: no possibility of resolving this problem, POWER ON. - parameterizing error: evaluate description of alarms F35004 or F35006. Resolve parameterizing error. POWER ON. After updating the firmware of the TM54F it is possible that a power on is required. - all other causes: remove the cause of the error and carry out a safe acknowledgment (p10006).				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Commissioning mode active (p0010 = 95)	Yes	No	2847
	01	Checksum error of the safety parameters	Yes	No	-
	02	Internal synchronization problem within TM54F	Yes	No	-

2 Parameters

2.2 List of parameters

03	Internal software error	Yes	No	-
04	Overvoltage in the TM54F	Yes	No	-
05	Undervoltage in the TM54F	Yes	No	-
06	Error at test stop	Yes	No	-
07	Error for crosswise data comparison within TM54F	Yes	No	-
08	Overtemperature in the TM54F	Yes	No	-
09	Internal status error	Yes	No	-
10	Param error	Yes	No	-
31	Failsafe events active on another channel	Yes	No	-

r10055 SI TM54F communication status drive-specific / SI comm_stat drv

TM54F_MA, TM54F_SL	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays the communication status of the individual drives with the Terminal Module 54F (TM54F).
For r10055 = 0, the following applies:
All drives assigned in p10010 communicate with the TM54F.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Communication between drive 1 and TM54F	Not configured	Configured	-
	01	Communication between drive 2 and TM54F	Not configured	Configured	-
	02	Communication between drive 3 and TM54F	Not configured	Configured	-
	03	Communication between drive 4 and TM54F	Not configured	Configured	-
	04	Communication between drive 5 and TM54F	Not configured	Configured	-
	05	Communication between drive 6 and TM54F	Not configured	Configured	-

r10056.0 CO/BO: SI TM54F status / SI stat

TM54F_MA	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for the status of the Terminal Module 54F (TM54F).

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Test stop status	Active	Inactive	-

p10061 SI TM54F password input / SI password inp

TM54F_MA, TM54F_SL	Can be changed: U, T	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2847
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0000 hex	FFFF FFFF hex	0000 hex

Description: Enters the Safety Integrated password for the Terminal Module 54F (TM54F).
This password is required to change the safety-relevant parameters.

p10062	SI TM54F password new / SI password new		
TM54F_MA, TM54F_SL	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2847 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Enters the new Safety Integrated password for the Terminal Module 54F (TM54F).		
Dependency:	A change made to the Safety Integrated password must be acknowledged in the following parameter: Refer to: p10063		
p10063	SI TM54F password acknowledgement / SI ackn password		
TM54F_MA, TM54F_SL	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0000 hex	Calculated: - Dyn. index: - Units group: - Scaling: - Max FFFF FFFF hex	Access level: 3 Func. diagram: 2847 Unit selection: - Expert list: 1 Factory setting 0000 hex
Description:	Acknowledgement of the new Safety Integrated password for the Terminal Module 54F (TM54F).		
Dependency:	Refer to: p10062		
Note:	The new password entered into p10062 must be re-entered in order to acknowledge. p10062 = p10063 = 0 is automatically set after the new Safety Integrated password has been successfully acknowledged.		
r10070	SI TM54F module identifier / SI module ID		
TM54F_MA	Can be changed: - Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 4294967295	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	CRC via Node Identifier of the TM54F		
r10090[0...3]	SI TM54F version / SI Version		
TM54F_MA, TM54F_SL	Can be changed: - Data type: Unsigned16 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the Safety Integrated version for the Terminal Module 54F (TM54F).		
Index:	[0] = Safety Version (major release) [1] = Safety Version (minor release) [2] = Safety Version (baselevel or patch) [3] = Safety Version (hotfix)		
Dependency:	Refer to: r9390, r9590, r9770, r9870, r9890		
Note:	Example: r10090[0] = 2, r10090[1] = 60, r10090[2] = 1, r10090[3] = 0 --> SI TM54F version V02.60.01.00		

2 Parameters

2.2 List of parameters

p10101	SI Motion delay time for test stop at DO (processor 2) / SI t_delay DO P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	4.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the delay time for testing the digital output. Within this time, for a forced checking procedure of the digital output, the signal must have been detected via the corresponding readback input (p10047).		
Dependency:	Refer to: p10003, p10007, p10041, p10046		
Note:	The delay time must be set to a value greater than the debounce time (p10017). Regardless of p10001, the forced checking procedure will pause for at least two safety monitoring clock cycles between each stage of the test. The test stop is only performed if the safety output is being used (p10142). The set time is rounded internally to an integer multiple of the TM54F sampling time (r10015).		
p10102	SI Motion F-DI changeover discrepancy time (processor 2) / SI Mtn F-DI t P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2850, 2851
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	1.00 [ms]	2000.00 [ms]	500.00 [ms]
Description:	Sets the discrepancy time for digital inputs. The signal states at the two associated digital inputs (F-DI) must assume the same state within this discrepancy time.		
Dependency:	Refer to: p10002		
Note:	F-DI: Failsafe Digital Input		
p10106	SI Motion acknowledgement internal event F-DI (processor 2) / SI ackn int evt P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Select a fail-safe digital input for the signal "acknowledge internal event" (internal fault). The falling edge at this input resets the status "internal event" in the drives.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inact		
Dependency:	Refer to: p10006		
Note:	The values "static active" and "static inactive" result in an inactive function of the safe acknowledgment. F-DI: Failsafe Digital Input		

p10109 SI Motion SLP retraction F-DI (processor 2) / SI SLPretractDI P2			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	3	0
Description:	<p>Selects a fail-safe digital input for the "SLP retract" function.</p> <p>A rising edge at this F-DI makes it possible to retract the axis, if at this instant in time indicates a violation of the SLP limit.</p> <p>After safe acknowledgment of the active safety faults, the axis can be traversed in the direction of the permitted position range.</p> <p>In the retract mode, SLP becomes inactive, and SDI, if enabled, is selected in the direction of the permitted position range.</p> <p>A 0 signal at the F-DI for retraction, deactivates the active retraction mode (SLP becomes active again, and SDI selected corresponding to the actual F-DIs).</p>		
Value:	<p>0: Function inactive</p> <p>1: F-DI 0</p> <p>2: F-DI 1</p> <p>3: F-DI 2</p>		
Note:	<p>- Retraction is only possible, if SDI in the opposite direction of the permitted position range is not already selected.</p> <p>- A discrepancy at this F-DI must be acknowledged using a safe acknowledgment.</p> <p>F-DI: Failsafe Digital Input</p>		

p10117 SI Motion digital inputs debounce time (processor 2) / SI DI t_debounceP2			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.00 [ms]	100.00 [ms]	1.00 [ms]
Description:	<p>Sets the debounce time for digital inputs.</p> <p>The debounce time acts on the following digital inputs:</p> <ul style="list-style-type: none"> - Fail-safe digital inputs (F-DI). - Single-channel digital input 22 (DI 22, read back input for the forced checking procedure). <p>The debounce time is accepted rounded off to whole milliseconds.</p>		
Dependency:	Refer to: p10017		
Note:	<p>Example:</p> <p>Debounce time = 1 ms: Fault pulses of 1 ms are filtered; only pulses longer than 2 ms are processed.</p> <p>Debounce time = 3 ms: Fault pulses of 3 ms are filtered; only pulses longer than 4 ms are processed.</p> <p>The debounce result can be read in r10151.</p>		

p10122	SI Motion STO input terminal (processor 2) / SI STO F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "STO" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10022		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input STO: Safe Torque Off		

p10123	SI Motion SS1 input terminal (processor 2) / SI SS1 F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SS1" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10023		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS1: Safe Stop 1		

p10124	SI Motion SS2 input terminal (processor 2) / SI SS2 F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SS2" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SS2: Safe Stop 2		

p10125	SI Motion SOS input terminal (processor 2) / SI SOS F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SOS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SOS: Safe Operating Stop		

p10126	SI Motion SLS input terminal (processor 2) / SI SLS F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SLS" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10026		

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Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed

p10127 SI Motion SLS limit bit 0 input terminal (processor 2) / SI SLS lim0F-DI P2

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0

Description: Sets the fail-safe digital input (F-DI) for the limit value bit 0 of the "SLS" function.

Value: 0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inactive

Note: If value = 0:
No terminal assigned, selection bit remains statically at "0".
If value = 255:
No terminal assigned, selection bit remains statically at "1".
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed

p10128 SI Motion SLS limit bit 1 input terminal (processor 2) / SI SLS lim1F-DI P2

SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0

Description: Sets the fail-safe digital input (F-DI) for the limit value bit 1 of the "SLS" function.

Value: 0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inactive

Note: If value = 0:
No terminal assigned, selection bit remains statically at "0".
If value = 255:
No terminal assigned, selection bit remains statically at "1".
F-DI: Failsafe Digital Input
SLS: Safely-Limited Speed

p10130	SI Motion SDI positive input terminal (processor 2) / SI SDI pos F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SDI positive" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10131	SI Motion SDI negative input terminal (processor 2) / SI SDI neg F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe digital input (F-DI) for the "SDI negative" function.		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Note:	If value = 0: No terminal assigned, safety function always active. If value = 255: No terminal assigned, safety function always inactive. F-DI: Failsafe Digital Input SDI: Safe Direction (safe motion direction)		

p10132	SI Motion SLP input terminal (processor 2) / SI SLP F-DI P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	255	0
Description:	Sets the fail-safe input terminal for the "SLP" function		
Value:	0: Statically active 1: F-DI 0 2: F-DI 1 3: F-DI 2 255: Statically inactive		
Dependency:	Refer to: p10032		

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Note: If value = 0:
No terminal assigned, safety function always active.
If value = 255:
No terminal assigned, safety function always inactive.
F-DI: Failsafe Digital Input
SLP: Safely-Limited Position

p10133 SI Motion SLP position range input terminal (processor 2) / SLP pos F-DI P2

SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)	Calculated: -	Access level: 3
Data type: Integer16	Dyn. index: -	Func. diagram: -
P-Group: Safety Integrated	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
0	255	0

Description: Sets the fail-safe input terminal for selecting the position area for "SLP".

Value: 0: Statically active
1: F-DI 0
2: F-DI 1
3: F-DI 2
255: Statically inact

Note: If value = 0:
No terminal assigned, selection bit remains statically at "0".
If value = 255:
No terminal assigned, selection bit remains statically at "1".
F-DI: Failsafe Digital Input
SLP: Safely-Limited Position

p10139 SI Motion Safe State signal selection (processor 2) / SI Safe State P2

SERVO_AC,
SERVO_I_AC,
VECTOR_AC,
VECTOR_I_AC

Can be changed: C2(95)	Calculated: -	Access level: 3
Data type: Unsigned32	Dyn. index: -	Func. diagram: 2856
P-Group: Safety Integrated	Units group: -	Unit selection: -
Not for motor type: -	Scaling: -	Expert list: 1
Min	Max	Factory setting
-	-	0000 0001 bin

Description: Selects the individual signals that should be logically combined to create "Safe State".

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Power_removed	Selected	Not selected	-
	01	SS1_active	Selected	Not selected	-
	02	SS2_active	Selected	Not selected	-
	03	SOS_active	Selected	Not selected	-
	04	SLS_active	Selected	Not selected	-
	05	SDI_pos_active	Selected	Not selected	-
	06	SDI_neg_active	Selected	Not selected	-
	07	SLP_active	Selected	Not selected	-

p10140		SI Motion F-DI input mode (processor 2) / SI F-DI mode P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Unsigned32 P-Group: Safety Integrated Not for motor type: - Min -	Calculated: - Dyn. index: - Units group: - Scaling: - Max -	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0000 bin	
Description:	Sets the input mode for the safety digital inputs (F-DI).			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	F-DI 1 (X130.2)	NO contact	NC contact
	01	F-DI 2 (X130.5)	NO contact	NC contact
	02	F-DI 3 (X131.2)	NO contact	NC contact
Note:	Only an NC contact can be connected for the safety digital inputs not listed.			

p10142[0...5]		SI Motion F-DO signal sources (processor 2) / SI F-DO S_src P2		
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 15	Access level: 3 Func. diagram: 2857 Unit selection: - Expert list: 1 Factory setting 0	
Description:	Sets the signal sources for F-DO 0 (X131.6). The 6 signal sources in p10142[0...5] are AND'ed and the result is output at F-DO 0.			
Value:	0: No function 1: STO active 2: SS1 active 3: SS2 active 4: SOS active 5: SLS active 6: SSM feedback signal active 7: Safe state 8: SOS selected 9: Internal event 10: Active SLS stage bit 0 11: Active SLS stage bit 1 12: SDI positive active 13: SDI negative active 14: SLP active 15: Active SLP area			
Index:	[0] = AND logic operation input 1 [1] = AND logic operation input 2 [2] = AND logic operation input 3 [3] = AND logic operation input 4 [4] = AND logic operation input 5 [5] = AND logic operation input 6			
Note:	F-DO: Failsafe Digital Output			

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p10146	SI Motion test sensor feedback signal (processor 2) / SI test sens FS P2				
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2848		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Sets the test of the feedback line for forced checking procedure.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Test F-DO 0	Test active	No test	-
Note:	F-DO: Failsafe Digital Output				
p10147	SI Motion F-DO test stop mode (processor 2) / SI F-DO testmodeP2				
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Integer16	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	1	3	2		
Description:	Sets the test stop mode for the safety digital output (F-DO)				
Value:	1: Test mode 1 evaluation of int. diagnostic signal (passive load)				
	2: Test mode 2 read back F-DO in DI (relay circuit)				
	3: Test mode 3 read back F-DO in DI (actuator with feedback signal)				
Dependency:	Refer to: p10001, p10003, p10007, p10046				
r10149	SI Motion F-DI monitoring status (processor 2) / SI F-DI status P2				
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the monitoring status of the fail-safe digital inputs (F-DI). The F-DIs that are being used by the Safety Integrated functions are displayed. If the module used has fewer than 3 F-DIs, "Freely available" is displayed for the F-DIs which are not in use.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0	Safety monitored	Freely available	-
	01	F-DI 1	Safety monitored	Freely available	-
	02	F-DI 2	Safety monitored	Freely available	-
Dependency:	p10006 / p10106 p10022 / p10122 p10023 / p10123 p10024 / p10124 p10025 / p10125 p10026 / p10126 p10027 / p10127 p10028 / p10128 p10030 / p10130 p10031 / p10131 p10036 / p10136 p10050 / p10150 Refer to: r10049				

p10150		SI Motion PROFIsafe F-DI transfer (processor 2) / SI Ps F-DI tran P2			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	0000 bin		
Description:	Setting for the transfer and evaluation of failsafe digital inputs (F-DI) via PROFIsafe. The safe state of the selected F-DIs is transferred to the F-control via PROFIsafe. The F-DIs are monitored for discrepancies. Discrepancy faults can be acknowledged via PROFIsafe.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0 processor 2	Transfer	No transfer	-
	01	F-DI 1 processor 2	Transfer	No transfer	-
	02	F-DI 2 processor 2	Transfer	No transfer	-
Dependency:	Refer to: p10050				
Note:	F-DI: Failsafe Digital Input				

r10151.0...2		CO/BO: SI Motion digital inputs status (processor 2) / SI DI status P2			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the single-channel debounced status of digital inputs DI 17, DI 19 and DI 21.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	F-DI 0 processor 2	High	Low	-
	01	F-DI 1 processor 2	High	Low	-
	02	F-DI 2 processor 2	High	Low	-
Dependency:	Refer to: p9501, p9601, p10117, p10140, p10150				
Note:	F-DI: Failsafe Digital Input				
	If a safety function is assigned to an input (e.g. via p10122), then the following applies:				
	- logical "0": Safety function is selected				
	- logical "1": Safety function is de-selected				
	The interrelationship between the logical level and the external voltage level at the input depends on the parameterization (refer to p10140) of the input as either NC or NO contact and is aligned to the use of a safety function:				
	With 24 V at the input, NC contacts have a logical "1" level, for 0 V at the input, a logical "0" level.				
	This means that an NC/NC contact parameterization of 0 V at both inputs of the F-DI selects the safety function, for 24 V at both inputs, de-selects the safety function.				
	With 24 V at the input, NO contacts have a logical "0" level, for 0 V at the input, a logical "1" level.				
	This means that for an NC/NO contact parameterization, the level 0 V/24 V selects the safety function, the level 24 V/0 V de-selects the safety function.				
	The state of parameter r10151 is delayed by one monitoring clock cycle in relation to r10051.				
	The parameter is only updated in the following cases:				
	- If the Safety Extended Functions are enabled by means of activation via F-DI.				
	- If transfer of the F-DIs via PROFIsafe is enabled (see p9501).				
	In this case only the F-DIs transferred for PROFIsafe are displayed and updated (see p10050/p10150). All F-DIs which have not been transferred have a static zero value.				

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r10152.0	CO/BO: SI Motion digital outputs status (processor 2) / SI DO status P2			
SERVO_AC, SERVO_I_AC, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	-	
Description:	Displays the status of digital output DO 16- (X131.6) from processor 2.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	DO 0	High	Low
Note:	F-DO: Failsafe Digital Output			
p10201	SI Motion SBT enable / SBT enable			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	-	-	0000 bin	
Description:	Sets the enable for the safe brake test.			
Bit field:	Bit	Signal name	1 signal	0 signal
	00	Enable safe brake test	Yes	No
Note:	SBT: Safe Brake Test			
p10202[0...1]	SI Motion SBT brake selection / SBT brake select			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: -	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	2	0	
Description:	Selects the brakes to be tested.			
Value:	0: Inhibit 1: Test motor holding brake 2: Test external brake			
Index:	[0] = Brake 1 [1] = Brake 2			
Dependency:	Refer to: p10203, p10230, p10235			
Note:	It is not possible to test two motor holding brakes. An appropriate message is output for an incorrect parameterization. The brake to be tested is selected using p10230[2] or p10235.2.			
p10203	SI Motion SBT control selection / SBT control select			
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3	
	Data type: Integer16	Dyn. index: -	Func. diagram: 2837	
	P-Group: Safety Integrated	Units group: -	Unit selection: -	
	Not for motor type: -	Scaling: -	Expert list: 1	
	Min	Max	Factory setting	
	0	2	0	
Description:	Selects the control for the safe brake test.			
Value:	0: SBT via SCC (p10235) 1: SBT via BICO (p10230) 2: SBT for test stop selection (p9705/p10250.8)			

Dependency: Refer to: p9705, p10230, p10235, p10250
Note: SCC: Safety Control Channel
 For a value = 2, the following applies:
 Brake 1 with sequence 1 (p10210[0], p10211[0], p10212[0], p10218) is tested. Brake 1 must be configured as motor holding brake (p10202[0] = 1).

p10204 **SI Motion SBT motor type / SBT motor type**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: - Unit selection: - Expert list: 1 Factory setting 0
---	--	---	---

Description: Selects the motor type for the safe brake test.
Value: 0: Rotating
 1: Linear
Note: For safe functions that are not enabled (p9501 = 0), the following applies:
 - p10204 is automatically set the same as r0108.12 when the system boots.
 When the safe brake test is enabled (10201.0 = 1), the following applies:
 - p10204 is checked when the system boots to see that it matches r0108.12.

p10208[0...1] **SI Motion SBT test torque ramp time / SBT M_test t_ramp**

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 20 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1000 [ms]
---	--	--	--

Description: Sets the time, during which the test torque is ramped up against the closed brake.
 The test torque is then ramped down after the safe brake test.
Index: [0] = Brake 1
 [1] = Brake 2
Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

p10208[0...1] **SI Motion SBT test force ramp time / SBT F_test t_ramp**

SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 20 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1000 [ms]
---	--	--	--

Description: Sets the time, during which the test force is ramped up against the closed brake.
 The test force is then ramped down after the safe brake test.
Index: [0] = Brake 1
 [1] = Brake 2
Note: The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

p10209[0...1]	SI Motion SBT brake holding torque / SBT brake M_stop		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 1.00 [Nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 60000.00 [Nm]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 10.00 [Nm]
Description:	Sets the effective holding torque on the motor side of the brake to be tested.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	The holding torque of an external brake should be converted to the motor side. Conversion factor: - motor type = rotary and axis type = linear: p9522 / (p9521 x p9520) - otherwise: p9522 / p9521 Further, the efficiency of the mechanical system should be taken into account. Refer to: p10210, p10220		
Note:	The test torque effective for the brake test can be set for each sequence using a factor (p10210, p10220).		
p10209[0...1]	SI Motion SBT brake holding force / SBT brake F_stop		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 1.00 [N]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 100000.00 [N]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 10.00 [N]
Description:	Sets the holding force of the brake to be tested.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	The holding torque of an external brake should be converted to the motor side. Conversion factor: - motor type = rotary and axis type = linear: p9522 / (p9521 x p9520) - otherwise: p9522 / p9521 Further, the efficiency of the mechanical system should be taken into account. Refer to: p10210, p10220		
Note:	The effective test force can be set for each sequence using a factor (p10210, p10220).		
p10210[0...1]	SI Motion SBT test torque factor sequence 1 / SBT M_test fact 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.30	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1.00	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1.00
Description:	Sets the factor for the test torque of sequence 1 for the safe brake test. The factor is referred to the holding torque of the brake (p10209).		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10209, p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10210[0...1]	SI Motion SBT test force factor sequence 1 / SBT F_test fact 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.30	1.00	1.00
Description:	Sets the factor for the test force of sequence 1 for the safe brake test. The factor is referred to the holding force of the brake (p10209).		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10209, p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10211[0...1]	SI Motion SBT test duration sequence 1 / SBT t_test seq 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20 [ms]	10000 [ms]	1000 [ms]
Description:	Sets the test duration for sequence 1 for the safe brake test. The test torque is available for this time at the closed brake.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

p10211[0...1]	SI Motion SBT test duration sequence 1 / SBT t_test seq 1		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	20 [ms]	10000 [ms]	1000 [ms]
Description:	Sets the test duration for sequence 1 for the safe brake test. The test force is available for this time at the closed brake.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

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p10212[0...1]	SI Motion SBT position tolerance sequence 1 / SBT pos_tol seq 1		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [mm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [mm]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1.000 [mm]
Description:	Sets the tolerated position deviation for sequence 1 for the safe brake test.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10212[0...1]	SI Motion SBT position tolerance sequence 1 / SBT pos_tol seq 1		
SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.001 [°]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 360.000 [°]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1.000 [°]
Description:	Sets the tolerated position deviation for sequence 1 for the safe brake test.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10218	SI Motion SBT test torque sign / SBT M_test sign		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 2837 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the sign for the test torque for the safe brake test. This parameter is only valid for "SBT for test stop selection" (p10203 = 2).		
Value:	0: Positive 1: Negative		
Dependency:	Refer to: p10203		

p10218	SI Motion SBT test force sign / SBT F_test sign		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95) Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1	Access level: 3 Func. diagram: 2837 Unit selection: - Expert list: 1 Factory setting 0
Description:	Sets the sign for the test force for the safe brake test. This parameter is only valid for "SBT for test stop selection" (p10203 = 2).		
Value:	0: Positive 1: Negative		
Dependency:	Refer to: p10203		

p10220[0...1]	SI Motion SBT test torque factor sequence 2 / SBT M_test fact 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.30	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1.00	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1.00
Description:	Sets the factor for the test torque of sequence 2 for the safe brake test. The factor is referred to the holding torque of the brake (p10209).		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10209, p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10220[0...1]	SI Motion SBT test force factor sequence 2 / SBT F_test fact 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 0.30	Calculated: - Dyn. index: - Units group: - Scaling: - Max 1.00	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1.00
Description:	Sets the factor for the test force of sequence 2 for the safe brake test. The factor is referred to the holding force of the brake (p10209).		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10209, p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4.		

p10221[0...1]	SI Motion SBT test duration sequence 2 / SBT t_test seq 2		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 20 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1000 [ms]
Description:	Sets the test duration for sequence 2 for the safe brake test. The test torque is available for this time at the closed brake.		
Index:	[0] = Brake 1 [1] = Brake 2		
Dependency:	Refer to: p10230, p10235		
Note:	The test sequence is selected using p10230[4] or p10235.4. The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.		

p10221[0...1]	SI Motion SBT test duration sequence 2 / SBT t_test seq 2		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95) Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min 20 [ms]	Calculated: - Dyn. index: - Units group: - Scaling: - Max 10000 [ms]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting 1000 [ms]
Description:	Sets the test duration for sequence 2 for the safe brake test. The test force is available for this time at the closed brake.		

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Index: [0] = Brake 1
[1] = Brake 2

Dependency: Refer to: p10230, p10235

Note: The test sequence is selected using p10230[4] or p10235.4.
The set time is rounded internally to an integer multiple of the monitoring clock (p9500/p9300) cycle.

p10222[0...1] SI Motion SBT position tolerance sequence 2 / SBT pos_tol seq 2

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [mm]	360.000 [mm]	1.000 [mm]

Description: Sets the tolerated position deviation for sequence 2 for the safe brake test.

Index: [0] = Brake 1
[1] = Brake 2

Dependency: Refer to: p10230, p10235

Note: The test sequence is selected using p10230[4] or p10235.4.

p10222[0...1] SI Motion SBT position tolerance sequence 2 / SBT pos_tol seq 2

SERVO (Safety rot), SERVO_AC (Safety rot), SERVO_I_AC (Safety rot), VECTOR (Safety rot), VECTOR_AC (Safety rot), VECTOR_I_AC (Safety rot)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0.001 [°]	360.000 [°]	1.000 [°]

Description: Sets the tolerated position deviation for sequence 2 for the safe brake test.

Index: [0] = Brake 1
[1] = Brake 2

Dependency: Refer to: p10230, p10235

Note: The test sequence is selected using p10230[4] or p10235.4.

p10230[0...5] BI: SI Motion SBT control word / SBT STW

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2837
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal sources for the control word of the safe brake test
This parameter is only valid for "SBT via BICO" (p10203 = 1).

Index: [0] = Select brake test
[1] = Start brake test
[2] = Select brake
[3] = Select test torque sign
[4] = Select test sequence
[5] = External brake status

Note: Re BI: p10230[0]:
0/1 signal: select brake test.
0 signal: inactive.
Re BI: p10230[1]:
0/1 signal: start brake test.

Re BI: p10230[2]:
 1 signal: select brake 2.
 0 signal: select brake 1.
 Re BI: p10230[3]:
 1 signal: select negative test torque.
 0 signal: select positive test torque.
 Re BI: p10230[4]:
 1 signal: select test sequence 2.
 0 signal: select test sequence 1.
 Re BI: p10230[5]:
 1 signal: external brake closed.
 0 signal: external brake open.

p10230[0...5]	BI: SI Motion SBT control word / SBT STW		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: C2(95)	Calculated: -	Access level: 3
	Data type: Unsigned32 / Binary	Dyn. index: -	Func. diagram: 2837
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal sources for the control word of the safe brake test This parameter is only valid for "SBT via BICO" (p10203 = 1).		
Index:	[0] = Select brake test [1] = Start brake test [2] = Select brake [3] = Select test force sign [4] = Select test sequence [5] = External brake status		
Note:	Re BI: p10230[0]: 0/1 signal: select brake test. 0 signal: inactive. Re BI: p10230[1]: 0/1 signal: start brake test. Re BI: p10230[2]: 1 signal: select brake 2. 0 signal: select brake 1. Re BI: p10230[3]: 1 signal: select negative test force. 0 signal: select positive test force. Re BI: p10230[4]: 1 signal: select test sequence 2. 0 signal: select test sequence 1. Re BI: p10230[5]: 1 signal: external brake closed. 0 signal: external brake open.		

r10231	SI Motion SBT control word diagnostics / SBT STW diag				
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2836, 2837		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the diagnostic bits for the control word of the safe brake test				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Select brake test	Yes	No	-
	01	Start brake test	Yes	No	-
	02	Select brake	Brake 2	Brake 1	-
	03	Select test torque sign	Negative	Positive	-
	04	Select test sequence	Test sequence 2	Test sequence 1	-
	05	External brake status	Closed	Open	-
Dependency:	Refer to: p10203				
Note:	The bits indicate the actual control signals of the control set in p10203.				

r10231	SI Motion SBT control word diagnostics / SBT STW diag				
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2836, 2837		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Displays the diagnostic bits for the control word of the safe brake test				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Select brake test	Yes	No	-
	01	Start brake test	Yes	No	-
	02	Select brake	Brake 2	Brake 1	-
	03	Select test force sign	Negative	Positive	-
	04	Select test sequence	Test sequence 2	Test sequence 1	-
	05	External brake status	Closed	Open	-
Dependency:	Refer to: p10203				
Note:	The bits indicate the actual control signals of the control set in p10203.				

r10234.14...15	CO/BO: SI Safety Info Channel status word S_ZSW3B / SIC S_ZSW3B				
HLA	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2836		
	P-Group: Safety Integrated	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for status word S_ZSW3B of the safety information channel.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	14	Acceptance test SLP (SE) active	Yes	No	-
	15	Acceptance test mode selected	Yes	No	-
Note:	SIC: Safety Info Channel SLP: Safely-Limited Position / SE: Safe software limit switches				

r10234.0...15	CO/BO: SI Safety Info Channel status word S_ZSW3B / SIC S_ZSW3B		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Display and BICO output for status word S_ZSW3B of the safety information channel.

Bit field:	Bit	Signal name	1 signal	0 signal	FP
	00	Brake test selected	Yes	No	-
	01	Setpoint input drive/external	Drive	External	-
	02	Active brake	Brake 2	Brake 1	-
	03	Brake test active	Yes	No	-
	04	Brake test result	Successful	With error	-
	05	Brake test completed	Yes	No	-
	06	External brake request	Close	Open	-
	07	Actual load sign	Negative	Positive	-
	14	Acceptance test SLP (SE) active	Yes	No	-
	15	Acceptance test mode selected	Yes	No	-

Note: SIC: Safety Info Channel

SLP: Safely-Limited Position / SE: Safe software limit switches

p10235	CI: SI Safety Control Channel control word S_STW3B / SCC S_STW3B		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: 2837
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0

Description: Sets the signal source for control word S_STW3B of the Safety Control Channel.

Dependency: This parameter is used as control word for the safe brake test only for "SBT via SCC" (p10203 = 0).

Refer to: p10203

Note: SBT: Safe Brake Test

SCC: Safety Control Channel

r10240	SI Motion SBT test torque diagnostics / SBT M_test diag		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3
	Data type: FloatingPoint32	Dyn. index: -	Func. diagram: 2836
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	- [Nm]	- [Nm]	- [Nm]

Description: Displays the effective maximum test torque on the motor side for a safe brake test.

Dependency: The test torque for an external brake should be converted to the load side.

Conversion factor:

- motor type = rotary and axis type = linear: (p9521 x p9520) / p9522

- otherwise: p9521 / p9522

Further, the efficiency of the mechanical system should be taken into account.

Refer to: p10210, p10220

Note: The value remains displayed until the start of the next test sequence.

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r10240	SI Motion SBT test force diagnostics / SBT F_test diag		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [N]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting - [N]
Description:	Displays the maximum test force for a safe brake test.		
Dependency:	The test torque for an external brake should be converted to the load side. Conversion factor: - motor type = rotary and axis type = linear: (p9521 x p9520) / p9522 - otherwise: p9521 / p9522 Further, the efficiency of the mechanical system should be taken into account. Refer to: p10210, p10220		
Note:	The value remains displayed until the start of the next test sequence.		
<hr/>			
r10241	SI Motion SBT load torque diagnostics / SBT M_load diag		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [Nm]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [Nm]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting - [Nm]
Description:	Displays the load torque for a safe brake test. When initializing the brake test, this load torque is available at the drive.		
Note:	The value remains displayed until the brake test is deselected.		
<hr/>			
r10241	SI Motion SBT load force diagnostics / SBT F_load diag		
SERVO (Lin), SERVO_AC (Lin), SERVO_I_AC (Lin)	Can be changed: - Data type: FloatingPoint32 P-Group: Safety Integrated Not for motor type: - Min - [N]	Calculated: - Dyn. index: - Units group: - Scaling: - Max - [N]	Access level: 3 Func. diagram: 2836 Unit selection: - Expert list: 1 Factory setting - [N]
Description:	Displays the load force for a safe brake test. When initializing the brake test, this load force is available at the drive.		
Note:	The value remains displayed until the brake test is deselected.		
<hr/>			
r10242	SI Motion SBT state diagnostics / SBT state diag		
SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: - Data type: Integer16 P-Group: Safety Integrated Not for motor type: - Min 0	Calculated: - Dyn. index: - Units group: - Scaling: - Max 16	Access level: 4 Func. diagram: - Unit selection: - Expert list: 1 Factory setting -
Description:	Displays the actual state of the safe brake test.		
Value:	0: Brake test inactive, wait for SBT selection 1: Setpoint input drive 2: Determining the load 3: Brake test is initialized, wait for start of test sequence 4: Start test seq 5: Closing the brake, establishing the test torque 6: Brake test active, wait for test duration sequence		

- 7: Reduce test torque
- 8: Wait for the brake to open
- 9: Brake test successfully completed, wait for start deselection
- 10: Change to brake test initialized - fault acknowledgment
- 11: Brake test canceled, torque is reduced
- 12: Brake test canceled, wait for brake to open
- 13: Brake test ended with error, wait for acknowledgment
- 14: Brake opening timer elapsed
- 15: Error when initializing the brake test, wait for acknowledgment
- 16: Change to brake test inactive, acknowledgment active

p10250	CI: SI Safety Control Channel control word S_STW1B / SCC S_STW1B		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned32 / Integer16	Dyn. index: -	Func. diagram: -
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	0
Description:	Sets the signal source for control word S_STW1B of the Safety Control Channel.		
Dependency:	Refer to: p10203, r10251		
Note:	SCC: Safety Control Channel		

r10251.8...12	CO/BO: SI Safety Control Channel control word S_STW1B diagnostics / SCC S_STW1B diag				
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: -	Calculated: -	Access level: 3		
	Data type: Unsigned32	Dyn. index: -	Func. diagram: -		
	P-Group: -	Units group: -	Unit selection: -		
	Not for motor type: -	Scaling: -	Expert list: 1		
	Min	Max	Factory setting		
	-	-	-		
Description:	Display and BICO output for the diagnostics of control word S_STW1B of the safety control channel.				
Bit field:	Bit	Signal name	1 signal	0 signal	FP
	08	Extended functions test stop selection	Selected	Not selected	2837
	09	Extended Functions referencng trigger	Selected	Not selected	-
	10	Extended Functions referencng reset	Selected	Not selected	-
	12	Extended Functions premature SOS after STOP D	Selected	Not selected	-
Dependency:	Refer to: p10250				
Note:	SCC: Safety Control Channel				

p60022	PROFIsafe telegram selection / Ps telegram_sel		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Unsigned16	Dyn. index: -	Func. diagram: -
	P-Group: Safety Integrated	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	0	902	0
Description:	Sets the telegram number for PROFIsafe.		
Value:	0: No PROFIsafe telegram selected		
	30: PROFIsafe standard telegram 30, PZD-1/1		
	31: PROFIsafe standard telegram 31, PZD-2/2		
	901: PROFIsafe SIEMENS telegram 901, PZD-3/5		
	902: PROFIsafe SIEMENS telegram 902, PZD-3/6		
Dependency:	Refer to: p9611, p9811		

2 Parameters

2.2 List of parameters

Note: For p9601.3 = p9801.3 = 1 (PROFIsafe enabled), the following variants exist when parameterizing PROFIsafe telegram 30:

- p9611 = p9811 = 998 and p60022 = 0
- p9611 = p9811 = 998 and p60022 = 30
- p9611 = p9811 = 30 and p60022 = 30

p60122	IF1 PROFIdrive SIC/SCC telegram selection / IF1 SIC/SCC telegr		
HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC	Can be changed: T	Calculated: -	Access level: 3
	Data type: Integer16	Dyn. index: -	Func. diagram: 2423
	P-Group: Communications	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	700	999	999

Description: Sets the telegram for the safety information channel (SIC) / safety control channel (SCC).
The SIC/SCC telegram p60122 is attached directly to the PZD telegram p0922/p2079.

Value: 700: Supplementary telegram 700, PZD-0/3
701: Supplementary telegram 701, PZD-2/5
999: Free telegram configuration with BICO

Note: The clearance to the PZD telegram can be increased using p2070/p2071.
After changing p0922/p2079 or p2070/p2071, then p60122 must be set again.
The telegram interconnections can only be changed if p60122 and p0922 are both set to 999.

r61000[0...239]	PROFINET Name of Station / PN Name of Station		
CU_S_AC_PN, CU_S120_DP (PROFINET CBE20), CU_S120_PN, CU_S150_DP (PROFINET CBE20), CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 2410
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays PROFINET Name of Station.

Notice: An ASCII table (excerpt) can be found, for example, in the appendix to the List Manual.

r61001[0...3]	PROFINET IP of Station / PN IP of Station		
CU_S_AC_PN, CU_S120_DP (PROFINET CBE20), CU_S120_PN, CU_S150_DP (PROFINET CBE20), CU_S150_PN	Can be changed: -	Calculated: -	Access level: 3
	Data type: Unsigned8	Dyn. index: -	Func. diagram: 2410
	P-Group: -	Units group: -	Unit selection: -
	Not for motor type: -	Scaling: -	Expert list: 1
	Min	Max	Factory setting
	-	-	-

Description: Displays PROFINET IP of Station.

2.3 Parameters for data sets

2.3.1 Parameters for command data sets (CDS)

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

The following list contains the parameters that are dependent on the command data sets.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: CDS

p0641[0...n]	CI: Current limit variable / Curr lim var
p0700[0...n]	Macro Binector Input (BI) / Macro BI
p0820[0...n]	BI: Drive Data Set selection DDS bit 0 / DDS select., bit 0
p0821[0...n]	BI: Drive Data Set selection DDS bit 1 / DDS select., bit 1
p0822[0...n]	BI: Drive Data Set selection DDS bit 2 / DDS select., bit 2
p0823[0...n]	BI: Drive Data Set selection DDS bit 3 / DDS select., bit 3
p0824[0...n]	BI: Drive Data Set selection DDS bit 4 / DDS select., bit 4
p0828[0...n]	BI: Motor changeover feedback signal / Mot_chng fdbk sig
p0840[0...n]	BI: ON / OFF (OFF1) / ON / OFF (OFF1)
p0844[0...n]	BI: No coast-down / coast-down (OFF2) signal source 1 / OFF2 S_src 1
p0845[0...n]	BI: No coast-down / coast-down (OFF2) signal source 2 / OFF2 S_src 2
p0848[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 1 / OFF3 S_src 1
p0849[0...n]	BI: No Quick Stop / Quick Stop (OFF3) signal source 2 / OFF3 S_src 2
p0852[0...n]	BI: Enable operation/inhibit operation / Operation enable
p0854[0...n]	BI: Control by PLC/no control by PLC / Master ctrl by PLC
p0855[0...n]	BI: Unconditionally release holding brake / Uncond open brake
p0856[0...n]	BI: Speed controller enable / n_ctrl enable
p0856[0...n]	BI: Velocity controller enable / v_ctrl enable
p0858[0...n]	BI: Unconditionally close holding brake / Uncond close brake
p1000[0...n]	Macro Connector Inputs (CI) for speed setpoints / Macro CI n_set
p1000[0...n]	Macro Connector Inputs (CI) for velocity setpoints / Macro CI v_set
p1020[0...n]	BI: Fixed velocity setpoint selection Bit 0 / v_set_fixed Bit 0
p1020[0...n]	BI: Fixed speed setpoint selection Bit 0 / n_set_fixed Bit 0
p1021[0...n]	BI: Fixed velocity setpoint selection Bit 1 / v_set_fixed Bit 1
p1021[0...n]	BI: Fixed speed setpoint selection Bit 1 / n_set_fixed Bit 1
p1022[0...n]	BI: Fixed velocity setpoint selection Bit 2 / v_set_fixed Bit 2
p1022[0...n]	BI: Fixed speed setpoint selection Bit 2 / n_set_fixed Bit 2
p1023[0...n]	BI: Fixed velocity setpoint selection Bit 3 / v_set_fixed Bit 3
p1023[0...n]	BI: Fixed speed setpoint selection Bit 3 / n_set_fixed Bit 3
p1035[0...n]	BI: Motorized potentiometer setpoint raise / Mop raise
p1036[0...n]	BI: Motorized potentiometer lower setpoint / Mop lower
p1039[0...n]	BI: Motorized potentiometer inversion / MotP inv
p1041[0...n]	BI: Motorized potentiometer manual/automatic / Mop manual/auto
p1042[0...n]	CI: Motorized potentiometer automatic setpoint / Mop auto setpoint
p1043[0...n]	BI: Motorized potentiometer accept setting value / MotP acc set val
p1044[0...n]	CI: Motorized potentiometer setting value / Mop set val
p1051[0...n]	CI: Speed limit RFG positive direction of rotation / n_limit RFG pos
p1051[0...n]	CI: Velocity limit RFG positive direction / v_limit RFG pos
p1052[0...n]	CI: Speed limit RFG negative direction of rotation / n_limit RFG neg
p1052[0...n]	CI: Velocity limit RFG negative direction / v_limit RFG neg
p1055[0...n]	BI: Jog bit 0 / Jog bit 0

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2.3 Parameters for data sets

p1056[0...n]	BI: Jog bit 1 / Jog bit 1
p1070[0...n]	CI: Main setpoint / Main setpoint
p1071[0...n]	CI: Main setpoint scaling / Main setp scal
p1075[0...n]	CI: Supplementary setpoint / Suppl setp
p1076[0...n]	CI: Supplementary setpoint scaling / Suppl setp scal
p1085[0...n]	CI: Velocity limit positive direction / v_limit pos
p1085[0...n]	CI: Speed limit in positive direction of rotation / n_limit pos
p1088[0...n]	CI: Velocity limit negative direction / n_limit neg
p1088[0...n]	CI: Speed limit in negative direction of rotation / n_limit neg
p1098[0...n]	CI: Skip velocity scaling / v_skip scal
p1098[0...n]	CI: Skip speed scaling / n_skip scal
p1106[0...n]	CI: Minimum velocity signal source / v_min s_src
p1106[0...n]	CI: Minimum speed signal source / n_min s_src
p1110[0...n]	BI: Inhibit negative direction / Inhib neg dir
p1111[0...n]	BI: Inhibit positive direction / Inhib pos dir
p1113[0...n]	BI: Setpoint inversion / Setp inv
p1122[0...n]	BI: Bypass ramp-function generator / Bypass RFG
p1138[0...n]	CI: Ramp-function generator ramp-up time scaling / RFG t_RU scal
p1139[0...n]	CI: Ramp-function generator ramp-down time scaling / RFG t_RD scal
p1140[0...n]	BI: Enable ramp-function generator/inhibit ramp-function generator / RFG enable
p1141[0...n]	BI: Continue ramp-function generator/freeze ramp-function generator / Continue RFG
p1142[0...n]	BI: Enable setpoint/inhibit setpoint / Setpoint enable
p1143[0...n]	BI: Ramp-function generator, accept setting value / RFG accept set v
p1144[0...n]	CI: Ramp-function generator setting value / RFG setting value
p1155[0...n]	CI: Speed controller speed setpoint 1 / n_ctrl n_set 1
p1155[0...n]	CI: Velocity controller velocity setpoint 1 / v_ctrl v_set 1
p1160[0...n]	CI: Speed controller speed setpoint 2 / n_ctrl n_set 2
p1160[0...n]	CI: Velocity controller velocity setpoint 2 / v_ctrl v_set 2
p1201[0...n]	CI: Position offset incremental/absolute valid / x_off valid
p1201[0...n]	BI: Flying restart enable signal source / Fly_res enab S_src
p1230[0...n]	BI: Armature short-circuit / DC braking activation / ASC/DCBRK act
p1235[0...n]	BI: External armature short-circuit contactor feedback signal / ASC ext feedback
p1330[0...n]	CI: U/f control independent voltage setpoint / Uf U_set independ.
p1356[0...n]	CI: U/f control angular setpoint / Uf ang setpoint
p1430[0...n]	CI: Speed pre-control / n_prectrl
p1430[0...n]	CI: Velocity pre-control / v_prectrl
p1437[0...n]	CI: Speed controller reference model I component input / n_ctrRefMod I_comp
p1440[0...n]	CI: Speed controller speed actual value / n_ctrl n_act
p1455[0...n]	CI: Speed controller P gain adaptation signal / n_ctr adapt_sig Kp
p1455[0...n]	CI: Velocity controller P gain adaptation signal / v_ctr adapt_sig Kp
p1466[0...n]	CI: Speed controller P-gain scaling / n_ctrl Kp scal
p1466[0...n]	CI: Velocity controller P gain scaling / v_ctrl Kp scal
p1475[0...n]	CI: Speed controller torque setting value for motor holding brake / n_ctrl M_sv MHB
p1476[0...n]	BI: Velocity controller hold integrator / v_ctrl integ stop
p1476[0...n]	BI: Speed controller hold integrator / n_ctrl integ stop
p1477[0...n]	BI: Velocity controller set integrator value / v_ctrl integ set
p1477[0...n]	BI: Speed controller set integrator value / n_ctrl integ set
p1478[0...n]	CI: Velocity controller integrator value / v_ctrl integ_setVal
p1478[0...n]	CI: Speed controller integrator setting value / n_ctr integ_setVal
p1479[0...n]	CI: Speed controller integrator setting value scaling / n_ctrl I_val scal
p1486[0...n]	CI: Droop compensation torque / Droop M_comp
p1492[0...n]	BI: Droop feedback enable / Droop enable
p1495[0...n]	CI: Acceleration pre-control / a_prectrl
p1497[0...n]	CI: Moment of inertia scaling signal source / M_inert scal s_src
p1497[0...n]	CI: Mass scaling signal source / Mass scal s_src

p1500[0...n]	Macro Connector Inputs (CI) for force setpoints / Macro CI F_set
p1500[0...n]	Macro Connector Inputs (CI) for torque setpoints / Macro CI M_set
p1501[0...n]	BI: Change over between closed-loop speed/torque control / Changeov n/M_ctrl
p1501[0...n]	BI: Change over velocity/force control / Changeov n/F_ctrl
p1502[0...n]	BI: Freeze moment of inertia estimator / J_estim freeze
p1503[0...n]	CI: Torque setpoint / M_set
p1511[0...n]	CI: Force setpoint / F_set
p1511[0...n]	CI: Supplementary torque 1 / M_suppl 1
p1511[0...n]	CI: Supplementary force 1 / F_suppl 1
p1512[0...n]	CI: Force setpoint scaling / F_set scal
p1512[0...n]	CI: Supplementary torque 1 scaling / M_suppl 1 scal
p1512[0...n]	CI: Supplementary force 1 scaling / F_suppl 1 scal
p1513[0...n]	CI: Supplementary torque 2 / M_suppl 2
p1513[0...n]	CI: Supplementary force 2 / F_suppl 2
p1522[0...n]	CI: Force limit upper/motoring / F_max upper/mot
p1522[0...n]	CI: Torque limit upper/motoring / M_max upper/mot
p1522[0...n]	CI: Torque limit upper / M_max upper
p1523[0...n]	CI: Force limit lower/regenerative / F_max lower/regen
p1523[0...n]	CI: Torque limit lower/regenerative / M_max lower/regen
p1523[0...n]	CI: Torque limit lower / M_max lower
p1528[0...n]	CI: Force limit upper/motoring scaling / F_max up/mot scal
p1528[0...n]	CI: Torque limit upper/motoring scaling / M_max up/mot scal
p1528[0...n]	CI: Torque limit upper scaling / M_max upper scal
p1529[0...n]	CI: Force limit lower/regenerative scaling / F_max lo/reg scal
p1529[0...n]	CI: Torque limit lower/regenerative scaling / M_max low/gen scal
p1529[0...n]	CI: Torque limit lower scaling / M_max lower scal
p1540[0...n]	CI: Torque limit speed controller upper scaling / M_max n-ctr upScal
p1541[0...n]	CI: Torque limit. speed controller lower scaling / M_max nctr lowScal
p1542[0...n]	CI: Travel to fixed stop torque reduction / TfS M_red
p1542[0...n]	CI: Travel to fixed stop force reduction / TfS F_red
p1545[0...n]	BI: Activates travel to a fixed stop / TfS activation
p1550[0...n]	BI: Transfer actual torque as torque offset / Accept act torque
p1550[0...n]	BI: Transfer actual force as force offset / Accept act force
p1551[0...n]	BI: Torque limit variable/fixed signal source / M_lim var/fixS_src
p1551[0...n]	BI: Force limit variable/fixed signal source / F_lim var/fixS_src
p1552[0...n]	CI: Torque limit upper scaling without offset / M_max up w/o offs
p1552[0...n]	CI: Force limit upper scaling without offset / F_max up w/o offs
p1554[0...n]	CI: Torque limit lower scaling without offset / M_max low w/o offs
p1554[0...n]	CI: Force limit lower scaling without offset / F_max low w/o offs
p1555[0...n]	CI: Power limit / P_max
p1569[0...n]	CI: Supplementary torque 3 / M_suppl 3
p1569[0...n]	CI: Supplementary force 3 / F_suppl 3
p1571[0...n]	CI: Supplementary flux setpoint / Suppl flux setp
p1640[0...n]	CI: Excitation current actual value signal source / I_exc_ActVal S_src
p2103[0...n]	BI: 1. Acknowledge faults / 1. Acknowledge
p2104[0...n]	BI: 2. Acknowledge faults / 2. Acknowledge
p2105[0...n]	BI: 3. Acknowledge faults / 3. Acknowledge
p2106[0...n]	BI: External fault 1 / External fault 1
p2107[0...n]	BI: External fault 2 / External fault 2
p2108[0...n]	BI: External fault 3 / External fault 3
p2112[0...n]	BI: External alarm 1 / External alarm 1
p2116[0...n]	BI: External alarm 2 / External alarm 2
p2117[0...n]	BI: External alarm 3 / External alarm 3
p2144[0...n]	BI: Motor stall monitoring enable (negated) / Mot stall enab neg
p2148[0...n]	BI: RFG active / RFG active

p2151[0...n]	Cl: Speed setpoint for messages/signals / n_set for msg
p2151[0...n]	Cl: Velocity setpoint for messages/signals / v_set for msg
p2154[0...n]	Cl: Speed setpoint 2 / n_set 2
p2154[0...n]	Cl: Velocity setpoint 2 / v_set 2
p2200[0...n]	Bl: Technology controller enable / Tec_ctrl enable
p2220[0...n]	Bl: Technology controller fixed value selection bit 0 / Tec_ctrl sel bit 0
p2221[0...n]	Bl: Technology controller fixed value selection bit 1 / Tec_ctrl sel bit 1
p2222[0...n]	Bl: Technology controller fixed value selection bit 2 / Tec_ctrl sel bit 2
p2223[0...n]	Bl: Technology controller fixed value selection bit 3 / Tec_ctrl sel bit 3
p2235[0...n]	Bl: Technology controller motorized potentiometer raise setpoint / Tec_ctrl mop raise
p2236[0...n]	Bl: Technology controller motorized potentiometer lower setpoint / Tec_ctrl mop lower
p2253[0...n]	Cl: Technology controller setpoint 1 / Tec_ctrl setp 1
p2254[0...n]	Cl: Technology controller setpoint 2 / Tec_ctrl setp 2
p2264[0...n]	Cl: Technology controller actual value / Tec_ctrl act val
p2286[0...n]	Bl: Hold technology controller integrator / Tec_ctr integ hold
p2289[0...n]	Cl: Technology controller pre-control signal / Tec_ctr prectr_sig
p2296[0...n]	Cl: Technology controller output scaling / Tec_ctrl outp scal
p2297[0...n]	Cl: Technology controller maximum limit signal source / Tec_ctrMaxLimS_src
p2298[0...n]	Cl: Technology controller minimum limit signal source / Tec_ctrl min_l s_s
p2299[0...n]	Cl: Technology controller limit offset / Tech_ctrl lim offs
p3111[0...n]	Bl: External fault 3 enable / Ext fault 3 enab
p3112[0...n]	Bl: External fault 3 enable negated / Ext fit 3 enab neg
p3750[0...n]	Cl: APC acceleration sensor input / APC accel input
p3802[0...n]	Bl: Sync-line-drive enable / Sync enable

2.3.2 Parameters for drive data sets (DDS)

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

The following list contains the parameters that are dependent on the drive data sets.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: DDS

p0186[0...n]	Motor Data Sets (MDS) number / MDS number
p0187[0...n]	Encoder 1 encoder data set number / Enc 1 EDS number
p0188[0...n]	Encoder 2 encoder data set number / Enc 2 EDS number
p0189[0...n]	Encoder 3 encoder data set number / Enc 3 EDS number
p0340[0...n]	Automatic parameter calculation / Auto par calc
p0340[0...n]	Automatic calculation motor/control parameters / Calc auto par
p0345[0...n]	Required damping controlled axis / Damped ctrl axis
p0350[0...n]	Damping uncontrolled axis / Damp unctrl axis
p0351[0...n]	Piston position natural frequency minimum / Piston pos fn min
p0352[0...n]	Axis natural frequency A side / Axis fn A
p0353[0...n]	Axis natural frequency center / Axis fn center
p0354[0...n]	Axis natural frequency B side / Axis fn B
p0572[0...n]	Activate/de-activate inhibit list / Inh_list act/deact
p0578[0...n]	Calculate technology-dependent parameters / Calc tec par
p0640[0...n]	Current limit / Current limit
p0642[0...n]	Encoderless operation current reduction / Encoderl op I_red
p0644[0...n]	Current limit excitation induction motor / Imax excitat ASM
p1001[0...n]	CO: Fixed velocity setpoint 1 / v_set_fix 1
p1001[0...n]	CO: Fixed speed setpoint 1 / n_set_fixed 1

p1002[0...n]	CO: Fixed velocity setpoint 2 / v_set_fix 2
p1002[0...n]	CO: Fixed speed setpoint 2 / n_set_fixed 2
p1003[0...n]	CO: Fixed velocity setpoint 3 / v_set_fix 3
p1003[0...n]	CO: Fixed speed setpoint 3 / n_set_fixed 3
p1004[0...n]	CO: Fixed velocity setpoint 4 / v_set_fix 4
p1004[0...n]	CO: Fixed speed setpoint 4 / n_set_fixed 4
p1005[0...n]	CO: Fixed velocity setpoint 5 / v_set_fix 5
p1005[0...n]	CO: Fixed speed setpoint 5 / n_set_fixed 5
p1006[0...n]	CO: Fixed velocity setpoint 6 / v_set_fix 6
p1006[0...n]	CO: Fixed speed setpoint 6 / n_set_fixed 6
p1007[0...n]	CO: Fixed velocity setpoint 7 / v_set_fix 7
p1007[0...n]	CO: Fixed speed setpoint 7 / n_set_fixed 7
p1008[0...n]	CO: Fixed velocity setpoint 8 / v_set_fix 8
p1008[0...n]	CO: Fixed speed setpoint 8 / n_set_fixed 8
p1009[0...n]	CO: Fixed velocity setpoint 9 / v_set_fix 9
p1009[0...n]	CO: Fixed speed setpoint 9 / n_set_fixed 9
p1010[0...n]	CO: Fixed velocity setpoint 10 / v_set_fix 10
p1010[0...n]	CO: Fixed speed setpoint 10 / n_set_fixed 10
p1011[0...n]	CO: Fixed velocity setpoint 11 / v_set_fix 11
p1011[0...n]	CO: Fixed speed setpoint 11 / n_set_fixed 11
p1012[0...n]	CO: Fixed velocity setpoint 12 / v_set_fix 12
p1012[0...n]	CO: Fixed speed setpoint 12 / n_set_fixed 12
p1013[0...n]	CO: Fixed velocity setpoint 13 / v_set_fix 13
p1013[0...n]	CO: Fixed speed setpoint 13 / n_set_fixed 13
p1014[0...n]	CO: Fixed velocity setpoint 14 / v_set_fix 14
p1014[0...n]	CO: Fixed speed setpoint 14 / n_set_fixed 14
p1015[0...n]	CO: Fixed velocity setpoint 15 / v_set_fix 15
p1015[0...n]	CO: Fixed speed setpoint 15 / n_set_fixed 15
p1030[0...n]	Motorized potentiometer configuration / Mop configuration
p1037[0...n]	Motorized potentiometer maximum velocity / MotP n_max
p1037[0...n]	Motorized potentiometer maximum speed / MotP n_max
p1038[0...n]	Motorized potentiometer minimum velocity / MotP n_min
p1038[0...n]	Motorized potentiometer minimum speed / MotP n_min
p1040[0...n]	Motorized potentiometer starting value / Mop start value
p1047[0...n]	Motorized potentiometer ramp-up time / Mop ramp-up time
p1048[0...n]	Motorized potentiometer ramp-down time / Mop ramp-down time
p1058[0...n]	Jog 1 velocity setpoint / Jog 1 v_set
p1058[0...n]	Jog 1 speed setpoint / Jog 1 n_set
p1059[0...n]	Jog 2 velocity setpoint / Jog 2 v_set
p1059[0...n]	Jog 2 speed setpoint / Jog 2 n_set
p1063[0...n]	Velocity limit setpoint channel / v_limit setp
p1063[0...n]	Speed limit setpoint channel / n_limit setp
p1080[0...n]	Minimum velocity / v_min
p1080[0...n]	Minimum speed / n_min
p1082[0...n]	Maximum velocity / v_max
p1082[0...n]	Maximum speed / n_max
r1082[0...n]	Encoder emulation maximum speed / Enc_emul n_max
p1083[0...n]	CO: Velocity limit positive direction / v_limit pos
p1083[0...n]	CO: Speed limit in positive direction of rotation / n_limit pos
p1086[0...n]	CO: Velocity limit negative direction / v_limit neg
p1086[0...n]	CO: Speed limit in negative direction of rotation / n_limit neg
p1091[0...n]	Skip velocity 1 / v_skip 1
p1091[0...n]	Skip speed 1 / n_skip 1
p1092[0...n]	Skip velocity 2 / v_skip 2
p1092[0...n]	Skip speed 2 / n_skip 2

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p1093[0...n]	Skip velocity 3 / v_skip 3
p1093[0...n]	Skip speed 3 / n_skip 3
p1094[0...n]	Skip velocity 4 / v_skip 4
p1094[0...n]	Skip speed 4 / n_skip 4
p1101[0...n]	Skip velocity bandwidth / v_skip bandwidth
p1101[0...n]	Skip speed bandwidth / n_skip bandwidth
p1120[0...n]	Ramp-function generator ramp-up time / RFG ramp-up time
p1121[0...n]	Ramp-function generator ramp-down time / RFG ramp-down time
p1130[0...n]	Ramp-function generator initial rounding-off time / RFG t_start_round
p1131[0...n]	Ramp-function generator final rounding-off time / RFG t_end_delay
p1134[0...n]	Ramp-function generator rounding-off type / RFG round-off type
p1135[0...n]	OFF3 ramp-down time / OFF3 t_RD
p1136[0...n]	OFF3 initial rounding-off time / RFGOFF3 t_strt_rnd
p1137[0...n]	OFF3 final rounding-off time / RFG OFF3 t_end_del
p1145[0...n]	Ramp-function generator tracking intensity. / RFG track intens
p1148[0...n]	Ramp-function gen. tolerance for ramp-up and ramp-down active / RFG tol HL/RL act
p1151[0...n]	Ramp-function generator configuration / RFG config
p1189[0...n]	Speed setpoint configuration / n_ctrl config
p1189[0...n]	Velocity setpoint configuration / v_ctrl config
p1192[0...n]	DSC enc selection / DSC enc selection
p1193[0...n]	DSC encoder adaptation factor / DSC encodAdaptFact
p1200[0...n]	Flying restart operating mode / FlyRest op_mode
p1202[0...n]	Flying restart search current / FlyRest I_srch
p1203[0...n]	Flying restart search rate factor / FlyRst v_Srch Fact
p1226[0...n]	Standstill detection velocity threshold / v_standst v_thresh
p1226[0...n]	Threshold for zero speed detection / n_standst n_thresh
p1240[0...n]	Vdc controller or Vdc monitoring configuration / Vdc ctrl config
p1243[0...n]	Vdc_max controller dynamic factor / Vdc_max dyn_factor
p1244[0...n]	DC link voltage threshold upper / Vdc upper thresh
p1245[0...n]	Vdc_min controller switch-in level (kinetic buffering) / Vdc_min on_level
p1247[0...n]	Vdc_min controller dynamic factor (kinetic buffering) / Vdc_min dyn_factor
p1248[0...n]	DC link voltage threshold lower / Vdc lower thresh
p1249[0...n]	Vdc_max controller speed threshold / Vdc_max n_thresh
p1250[0...n]	Vdc controller proportional gain / Vdc_ctrl Kp
p1251[0...n]	Vdc controller integral time / Vdc_ctrl Tn
p1252[0...n]	Vdc controller rate time / Vdc_ctrl t_rate
p1255[0...n]	Vdc_min controller time threshold / Vdc_min t_thresh
p1256[0...n]	Vdc_min controller response (kinetic buffering) / Vdc_min response
p1257[0...n]	Vdc_min controller speed threshold / Vdc_min n_thresh
p1262[0...n]	Bypass dead time / Bypass t_dead
p1271[0...n]	Flying restart maximum frequency for the inhibited direction / FlyRes f_max dir
p1280[0...n]	Vdc controller or Vdc monitoring configuration (U/f) / Vdc_ctr config U/f
p1283[0...n]	Vdc_max controller dynamic factor (U/f) / Vdc_max dyn_factor
p1284[0...n]	Vdc_max controller time threshold (U/f) / Vdc_max t_thresh
p1285[0...n]	Vdc_min controller switch-in level (kinetic buffering) (U/f) / Vdc_min on_level
p1287[0...n]	Vdc_min controller dynamic factor (kinetic buffering) (U/f) / Vdc_min dyn_factor
p1288[0...n]	Vdc_max controller feedback coupling factor ramp-fct. gen. (U/f) / Vdc_max factor RFG
p1289[0...n]	Vdc_max controller speed threshold (U/f) / Vdc_max n_thresh
p1290[0...n]	Vdc controller proportional gain (U/f) / Vdc_ctrl Kp
p1291[0...n]	Vdc controller integral time (U/f) / Vdc_ctrl Tn
p1292[0...n]	Vdc controller rate time (U/f) / Vdc_ctrl t_rate
p1293[0...n]	Vdc min controller output limit (U/f) / Vdc_min outp_lim
p1295[0...n]	Vdc_min controller time threshold (U/f) / Vdc_min t_thresh
p1296[0...n]	Vdc_min controller response (kinetic buffering) (U/f) / Vdc_min response
p1297[0...n]	Vdc_min controller speed threshold (U/f) / Vdc_min n_thresh

p1300[0...n]	Open-loop/closed-loop control operating mode / Op/cl-lp ctrl_mode
p1302[0...n]	U/f control configuration / U/f config
p1310[0...n]	Starting current (voltage boost) permanent / I_start (Ua) perm
p1311[0...n]	Starting current (voltage boost) when accelerating / I_start accel
p1312[0...n]	Starting current (voltage boost) when starting / I_start start
p1317[0...n]	U/f control activation / Uf act
p1318[0...n]	U/f control ramp-up/ramp-down time / Uf t_rmp-up_rmp-dn
p1319[0...n]	U/f control voltage at zero frequency / Uf U at f=0 Hz
p1320[0...n]	U/f control programmable characteristic frequency 1 / Uf char f1
p1321[0...n]	U/f control programmable characteristic voltage 1 / Uf char U1
p1322[0...n]	U/f control programmable characteristic frequency 2 / Uf char f2
p1323[0...n]	U/f control programmable characteristic voltage 2 / Uf char U2
p1324[0...n]	U/f control programmable characteristic frequency 3 / Uf char f3
p1325[0...n]	U/f control programmable characteristic voltage 3 / Uf char U3
p1326[0...n]	U/f control characteristic frequency / Uf char f
p1326[0...n]	U/f control programmable characteristic frequency 4 / Uf char f4
p1327[0...n]	U/f control characteristic voltage / Uf char U
p1327[0...n]	U/f control programmable characteristic voltage 4 / Uf char U4
p1331[0...n]	Voltage limiting / U_lim
p1333[0...n]	U/f control FCC starting frequency / U/f FCC f_start
p1334[0...n]	U/f control slip compensation starting frequency / Slip comp start
p1335[0...n]	Slip compensation scaling / Slip comp scal
p1336[0...n]	Slip compensation limit value / Slip comp lim val
p1338[0...n]	U/f mode resonance damping gain / Uf Res_damp gain
p1339[0...n]	U/f mode resonance damping filter time constant / Uf Res_damp T
p1340[0...n]	I_max frequency controller proportional gain / I_max_ctrl Kp
p1341[0...n]	I_max frequency controller integral time / I_max_ctrl Tn
p1345[0...n]	DC braking proportional gain / DCBRK Kp
p1345[0...n]	I_max voltage controller proportional gain / I_max_U_ctrl Kp
p1346[0...n]	DC braking integral time / DCBRK Tn
p1346[0...n]	I_max voltage controller integral time / I_max_U_ctrl Tn
p1349[0...n]	U/f mode resonance damping maximum frequency / Uf res_damp f_max
p1350[0...n]	U/f control soft start / U/f soft start
p1351[0...n]	CO: Motor holding brake starting frequency / Brake f_start
p1358[0...n]	Angular difference symmetrizing actual angle / Sym act angle
p1400[0...n]	Closed-loop control configuration / Ctrl config
p1400[0...n]	Speed control configuration / n_ctrl config
p1400[0...n]	Velocity control configuration / v_ctrl config
p1401[0...n]	Flux control configuration / Flux ctrl config
p1402[0...n]	Closed-loop current control and motor model configuration / I_ctrl config
p1404[0...n]	Encoderless operation changeover speed / Encoderl op n_chg
p1404[0...n]	Encoderless operation changeover velocity / Encoderl op v_chg
p1409[0...n]	Speed control extended configuration / n_ctrl ext config
p1409[0...n]	Velocity control extended configuration / v_ctrl ext config
p1412[0...n]	TM41 increm. encoder emulation, speed setpoint filter deadtime / n_set dead time
p1413[0...n]	Velocity actual value filter activation / v_act_filt act
p1413[0...n]	Speed actual value filter activation / n_act_filt act
p1414[0...n]	Velocity setpoint filter activation / v_set_filt act
p1414[0...n]	Speed setpoint filter activation / n_set_filt act
p1414[0...n]	TM41 incr. encoder emulation speed setpoint filter activation / n_set_filt act
p1415[0...n]	Velocity setpoint filter 1 type / v_setp_filt 1 type
p1415[0...n]	Speed setpoint filter 1 type / n_set_filt 1 type
p1416[0...n]	Velocity setpoint filter 1 time constant / v_set_filt 1 T
p1416[0...n]	Speed setpoint filter 1 time constant / n_set_filt 1 T
p1417[0...n]	Velocity setpoint filter 1 denominator natural frequency / v_set_filt 1 fn_d

p1417[0...n]	Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d
p1417[0...n]	TM41 Speed setpoint filter 1 denominator natural frequency / n_set_filt 1 fn_d
p1418[0...n]	Velocity setpoint filter 1 denominator damping / v_set_filt 1 D_d
p1418[0...n]	Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d
p1418[0...n]	TM41 Speed setpoint filter 1 denominator damping / n_set_filt 1 D_d
p1419[0...n]	Velocity setpoint filter 1 numerator natural frequency / v_set_filt 1 fn_n
p1419[0...n]	Speed setpoint filter 1 numerator natural frequency / n_set_filt 1 fn_n
p1420[0...n]	Velocity setpoint filter 1 numerator damping / v_set_filt 1 D_n
p1420[0...n]	Speed setpoint filter 1 numerator damping / n_set_filt 1 D_n
p1421[0...n]	Velocity setpoint filter 2 type / v_setp_filt 2 type
p1421[0...n]	Speed setpoint filter 2 type / n_set_filt 2 type
p1422[0...n]	Velocity setpoint filter 2 time constant / v_set_filt 2 T
p1422[0...n]	Speed setpoint filter 2 time constant / n_set_filt 2 T
p1423[0...n]	Velocity setpoint filter 2 denominator natural frequency / v_set_filt 2 fn_d
p1423[0...n]	Speed setpoint filter 2 denominator natural frequency / n_set_filt 2 fn_d
p1424[0...n]	Velocity setpoint filter 2 denominator damping / v_set_filt 2 D_d
p1424[0...n]	Speed setpoint filter 2 denominator damping / n_set_filt 2 D_d
p1425[0...n]	Velocity setpoint filter 2 numerator natural frequency / v_set_filt 2 fn_n
p1425[0...n]	Speed setpoint filter 2 numerator natural frequency / n_set_filt 2 fn_n
p1426[0...n]	Velocity setpoint filter 2 numerator damping / v_set_filt 2 D_n
p1426[0...n]	Speed setpoint filter 2 numerator damping / n_set_filt 2 D_n
p1427[0...n]	DSC symmetrizing time constant additive T_SYMM_ADD / DSC T_SYMM_ADD
p1428[0...n]	Speed pre-control balancing dead time / n_prectrBal t_dead
p1428[0...n]	Velocity pre-control balancing dead time / n_prectrBal t_dead
p1429[0...n]	Speed pre-control balancing time constant / n_prectr bal T
p1429[0...n]	Velocity pre-control balancing time constant / n_prectr bal T
p1433[0...n]	Velocity controller reference model natural frequency / v_ctrl RefMod fn
p1433[0...n]	Speed controller reference model natural frequency / n_ctrl RefMod fn
p1434[0...n]	Velocity controller reference model damping / v_ctrl RefMod D
p1434[0...n]	Speed controller reference model damping / n_ctrl RefMod D
p1435[0...n]	Speed controller reference model dead time / n_ctrRefMod t_dead
p1435[0...n]	Velocity controller reference model dead time / v_ctrRefMod t_dead
p1441[0...n]	Actual velocity smoothing time / v_act t_smooth
p1441[0...n]	Actual speed smoothing time / n_act T_smooth
p1442[0...n]	Speed controller speed actual value smoothing time / n_ctr n_act T_smth
p1446[0...n]	Velocity actual value filter type / v_act_filt type
p1446[0...n]	Speed actual value filter type / n_act_filt type
p1447[0...n]	Velocity actual value filter denominator natural frequency / v_act_filt fn_d
p1447[0...n]	Speed actual value filter denominator natural frequency / n_act_filt fn_d
p1448[0...n]	Velocity actual value filter denominator damping / v_act_filt D_d
p1448[0...n]	Speed actual value filter denominator damping / n_act_filt D_d
p1449[0...n]	Velocity actual value filter numerator natural frequency / v_act_filt fn_n
p1449[0...n]	Speed actual value filter numerator natural frequency / n_act_filt fn_n
p1450[0...n]	Velocity actual value filter numerator damping / v_act_filt D_n
p1450[0...n]	Speed actual value filter numerator damping / n_act_filt D_n
p1451[0...n]	Speed actual value smoothing time sensorless / n_act t_sm SL
p1451[0...n]	Velocity actual value smoothing time sensorless / v_act t_sm SL
p1451[0...n]	Motor model speed actual value smoothing time sensorless / Mot_mod n_act t_sm
p1452[0...n]	Speed controller speed actual value smoothing time (sensorless) / n_C n_act T_s SL
p1456[0...n]	Speed controller P gain adaptation lower starting point / n_ctrl AdaptKpLow
p1456[0...n]	Velocity controller P gain adaptation lower starting point / v_ctrl AdaptKpLow
p1457[0...n]	Speed controller P gain adaptation upper starting point / n_ctrl AdaptKp up
p1457[0...n]	Velocity controller P gain adaptation upper starting point / v_ctrl AdaptKp up
p1458[0...n]	Adaptation factor lower / Adapt_factor lower
p1459[0...n]	Adaptation factor upper / Adapt_factor upper

p1460[0...n]	Velocity controller P gain A / v_ctrl Kp A
p1460[0...n]	Speed controller P gain adaptation speed lower / n_ctrl Kp n lower
p1460[0...n]	Velocity controller P gain adaptation velocity lower / v_ctrl Kp n lower
p1461[0...n]	Velocity controller P gain / v_ctr Kp
p1461[0...n]	Speed controller Kp adaptation speed upper scaling / n_ctr Kp n up scal
p1461[0...n]	Velocity controller Kp adaptation velocity upper scaling / v_ctr Kp n up scal
p1462[0...n]	Velocity controller P gain B / v_ctrl Kp B
p1462[0...n]	Speed controller integral time adaptation speed lower / n_ctrl Tn n lower
p1462[0...n]	Velocity contr. integral act. time adaptation velocity lower / v_ctrl Tn n lower
p1463[0...n]	Velocity controller integral time / v_ctr Tn
p1463[0...n]	Speed controller Tn adaptation speed upper scaling / n_ctr Tn n up scal
p1463[0...n]	Velocity controller Tn adaptation velocity upper scaling / v_ctr Tn n up scal
p1464[0...n]	Velocity controller D component smoothing time constant / v_ctr D comp T
p1464[0...n]	Speed controller adaptation speed lower / n_ctrl n lower
p1464[0...n]	Velocity controller adaptation velocity lower / v_ctrl n lower
p1465[0...n]	Velocity controller derivative-action time A / v_ctrl Tv A
p1465[0...n]	Speed controller adaptation speed upper / n_ctrl n upper
p1465[0...n]	Velocity controller adaptation velocity upper / v_ctrl n upper
p1466[0...n]	Velocity controller derivative-action time / v_ctrl Tv
p1467[0...n]	Velocity controller derivative-action time B / v_ctrl Tv B
p1470[0...n]	Speed controller encoderless operation P-gain / n_ctrl SL Kp
p1470[0...n]	Velocity controller encoderless operation P-gain / v_ctrl SLVC Kp
p1472[0...n]	Speed controller encoderless operation integral time / n_ctrl SL Tn
p1472[0...n]	Velocity controller encoderless operation integral time / v_ctrl SLVC Tn
p1475[0...n]	Velocity controller loop gain / v_ctrl loop_gain
p1487[0...n]	Droop compensation torque scaling / Droop M_comp scal
p1488[0...n]	Droop input source / Droop input source
p1489[0...n]	Droop feedback scaling / Droop scal
p1494[0...n]	Velocity controller integrator feedback time constant / v_ctr integ_fdbk T
p1494[0...n]	Speed controller integrator feedback time constant / n_ctr integ_fdbk T
p1495[0...n]	Integrator feedback velocity threshold / Integ_fdbk v_thr
p1496[0...n]	Acceleration pre-control scaling / a_prectrl scal
p1498[0...n]	Load mass / Load mass
p1498[0...n]	Load moment of inertia / Load M_inertia
p1499[0...n]	Accelerating for torque control scaling / a for M_ctrl scal
p1514[0...n]	Supplementary torque 2 scaling / M_suppl 2 scal
p1517[0...n]	Accelerating torque smoothing time constant / M_accel T_smooth
p1517[0...n]	Acceleration force smoothing time constant / F_accel T_smooth
p1520[0...n]	CO: Force limit upper/motoring / F_max upper/mot
p1520[0...n]	CO: Torque limit upper/motoring / M_max upper/mot
p1520[0...n]	CO: Torque limit upper / M_max upper
p1521[0...n]	CO: Force limit lower/regenerative / F_max lower/regen
p1521[0...n]	CO: Torque limit lower/regenerative / M_max lower/regen
p1521[0...n]	CO: Torque limit lower / M_max lower
p1524[0...n]	CO: Force limit upper/motoring scaling / F_max up/mot scal
p1524[0...n]	CO: Torque limit upper/motoring scaling / M_max up/mot scal
p1524[0...n]	CO: Torque limit upper scaling / M_max upper scal
p1525[0...n]	CO: Force limit lower/regenerative scaling / F_max lo/reg scal
p1525[0...n]	CO: Torque limit lower/regenerative scaling / M_max low/gen scal
p1525[0...n]	CO: Torque limit lower scaling / M_max lower scal
p1530[0...n]	Power limit motoring / P_max mot
p1531[0...n]	Power limit regenerative / P_max gen
p1532[0...n]	CO: Force offset, force limit / F_max offset
p1532[0...n]	CO: Torque limit offset / M_max offset
p1552[0...n]	Stiction velocity threshold / Stiction v_thresh

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p1553[0...n]	Stall limit scaling / Stall limit scal
p1554[0...n]	Stiction shutdown rate action / Stict shutdown
p1555[0...n]	Stiction force velocity positive / Stiction F v pos
p1556[0...n]	Stiction force velocity negative / Stiction F v neg
p1556[0...n]	Power limit scaling / P_max scal
p1560[0...n]	Moment of inertia estimator accelerating force threshold value / J_est F thresh
p1560[0...n]	Moment of inertia estimator accelerating torque threshold value / J_est M thresh
p1561[0...n]	Moment of inertia estimator change time moment of inertia / J_est t J
p1562[0...n]	Moment of inertia estimator change time load / J_est t load
p1563[0...n]	CO: Moment of inertia estimator load force positive direction / J_est F pos
p1563[0...n]	CO: Mom. of inertia estimator load torque direction of rotation pos. / J_est M pos
p1564[0...n]	CO: Moment of inertia estimator load force negative direction / J_est F neg
p1564[0...n]	CO: Mom. of inertia estimator load torque direction of rotation neg. / J_est M neg
p1570[0...n]	Stiction voltage pulse positive / Stiction U pos
p1571[0...n]	Stiction voltage pulse negative / Stiction U neg
p1572[0...n]	Stiction voltage pulse duration / Stiction U dur
p1572[0...n]	Supplementary flux setpoint / Suppl flux setp
p1573[0...n]	Flux threshold value magnetizing / Flux thresh magnet
p1574[0...n]	Voltage reserve dynamic / U_reserve dyn
p1575[0...n]	Voltage target value limit / U_tgt val lim
p1576[0...n]	Flux boost adaptation speed, lower / Flux boost n lower
p1577[0...n]	Flux boost adaptation speed upper / Flux boost n upper
p1578[0...n]	Flux reduction flux decrease smoothing time / Flux red dec t_sm
p1579[0...n]	Flux reduction flux build-up smoothing time / Flux red up t_sm
p1580[0...n]	Efficiency optimization / Efficiency opt.
p1581[0...n]	Flux reduction factor / Flux red factor
p1582[0...n]	Flux setpoint smoothing time / Flux setp T_smth
p1584[0...n]	Field weakening operation flux setpoint smoothing time / Field weak T_smth
p1585[0...n]	Flux actual value smoothing time / Flux actVal T_smth
p1586[0...n]	Field weakening characteristic scaling / Field weak scal
p1590[0...n]	Flux controller P gain / Flux controller Kp
p1592[0...n]	Flux controller integral time / Flux controller Tn
p1594[0...n]	Field-weakening controller P gain / Field_ctr Kp
p1595[0...n]	Field weakening controller additional setpoint / Field_ctr add_setp
p1596[0...n]	Field weakening controller integral-action time / Field_ctr Tn
p1599[0...n]	Flux controller excitation current difference / Flux ctr I_exc_dif
p1600[0...n]	P flux controller P gain / P flux ctrl Kp
p1603[0...n]	Field-generating current maximum / Id max
p1604[0...n]	Pulse technique current limit / Pulse current lim
p1605[0...n]	Pulse technique pattern configuration / Puls patrn config
p1607[0...n]	Pulse technique stimulus / Puls stimulus
p1609[0...n]	I/f operation current setpoint / I/f op I_setp
p1610[0...n]	Torque setpoint static (sensorless) / M_set static
p1611[0...n]	Additional acceleration torque (sensorless) / M_suppl_accel
p1612[0...n]	Current setpoint open-loop control, encoderless / I_setCtrEncoderl
p1612[0...n]	Current setpoint magnetizing open-loop controlled / Id_set ctrl
p1616[0...n]	Current setpoint smoothing time / I_set T_smooth
p1619[0...n]	Setpoint/actual value tracking threshold / SetAct track thrsh
p1620[0...n]	Stator current minimum / I_stator min
p1621[0...n]	Changeover speed inner cos phi = 1 / n_chngov cos phi=1
p1622[0...n]	Field-generating current setpoint smoothing time constant / Id_setp T_smth
p1625[0...n]	Excitation current setpoint calibration / I_exc_setp cal
p1628[0...n]	Current model controller dynamic factor / I_mod_ctr dyn_fact
p1629[0...n]	Current model controller P gain / I_mod_ctrl Kp
p1630[0...n]	Current model controller integral time / I_mod_ctrl Tn

p1642[0...n]	Minimum excitation current / Min I_exc
p1643[0...n]	Minimum excitation current closed-loop control gain factor / I_exc_min Kp
p1653[0...n]	Current setpoint torque-generating smoothing time minimum / Isq_s T_smth min
p1654[0...n]	Curr. setpoint torque-gen. smoothing time field weakening range / Isq_s T_smth FW
p1656[0...n]	Manipulated variable filter velocity controller activation / Filt v_ctrl act
p1656[0...n]	Activates current setpoint filter / I_setp_filt act
p1656[0...n]	Current setpoint/Speed actual value filter activation / I_setp_filt act
p1657[0...n]	Manipulated variable filter 1 velocity controller type / Filt 1 v_ctrl type
p1657[0...n]	Current setpoint filter 1 type / I_set_filt 1 type
p1658[0...n]	Manip. var. filter 1 velocity controller denom. natural freq. / Filt 1 v_ctrl fn_d
p1658[0...n]	Current setpoint filter 1 denominator natural frequency / I_set_filt 1 fn_d
p1659[0...n]	Manip. variable filter 1 velocity controller denominator damping / Filt 1 v_ctrl D_d
p1659[0...n]	Current setpoint filter 1 denominator damping / I_set_filt 1 D_d
p1660[0...n]	Manip. var. filter 1 velocity controller numerator natural freq. / Filt 1 v_ctrl fn_n
p1660[0...n]	Current setpoint filter 1 numerator natural frequency / I_set_filt 1 fn_n
p1661[0...n]	Manip. variable filter 1 velocity controller numerator damping / Filt 1 v_ctrl D_n
p1661[0...n]	Current setpoint filter 1 numerator damping / I_set_filt 1 D_n
p1662[0...n]	Manipulated variable filter 2 velocity controller type / Filt 2 v_ctrl type
p1662[0...n]	Current setpoint filter 2 type / I_set_filt 2 type
p1663[0...n]	Manip. var. filter 2 velocity controller denom. natural freq. / Filt 2 v_ctrl fn_d
p1663[0...n]	Current setpoint filter 2 denominator natural frequency / I_set_filt 2 fn_d
p1664[0...n]	Manip. variable filter 2 velocity controller denominator damping / Filt 2 v_ctrl D_d
p1664[0...n]	Current setpoint filter 2 denominator damping / I_set_filt 2 D_d
p1665[0...n]	Manip. var. filter 2 velocity controller numerator natural freq. / Filt 2 v_ctrl fn_n
p1665[0...n]	Current setpoint filter 2 numerator natural frequency / I_set_filt 2 fn_n
p1666[0...n]	Manip. variable filter 2 velocity controller numerator damping / Filt 2 v_ctrl D_n
p1666[0...n]	Current setpoint filter 2 numerator damping / I_set_filt 2 D_n
p1667[0...n]	Current setpoint filter 3 type / I_set_filt 3 type
p1668[0...n]	Current setpoint filter 3 denominator natural frequency / I_set_filt 3 fn_d
p1669[0...n]	Current setpoint filter 3 denominator damping / I_set_filt 3 D_d
p1670[0...n]	Current setpoint filter 3 numerator natural frequency / I_set_filt 3 fn_n
p1671[0...n]	Current setpoint filter 3 numerator damping / I_set_filt 3 D_n
p1672[0...n]	Current setpoint filter 4 type / I_set_filt 4 type
p1673[0...n]	Current setpoint filter 4 denominator natural frequency / I_set_filt 4 fn_d
p1674[0...n]	Current setpoint filter 4 denominator damping / I_set_filt 4 D_d
p1675[0...n]	Current setpoint filter 4 numerator natural frequency / I_set_filt 4 fn_d
p1676[0...n]	Current setpoint filter 4 numerator damping / I_set_filt 4 D_n
p1677[0...n]	Speed actual value filter 5 type / n_act_filt 5 type
p1678[0...n]	Speed actual value filter 5 denominator natural frequency / n_act_filt 5 fn_d
p1679[0...n]	Speed actual value filter 5 denominator damping / n_act_filt 5 D_d
p1680[0...n]	Speed actual value filter 5 numerator natural frequency / n_act_filt 5 fn_n
p1681[0...n]	Speed actual value filter 5 numerator damping / n_act_filt 5 D_n
p1700[0...n]	Force controller loop gain / F_ctrl loop_gain
p1701[0...n]	Current controller reference model dead time / I_ctrRefMod t_dead
p1702[0...n]	Isd current controller pre-control scaling / Isd_ctr_prectrScal
p1703[0...n]	Isq current controller pre-control scaling / Isq_ctr_prectrScal
p1704[0...n]	Isq current controller pre-control EMF scaling / Isq_ctrl EMF scal
p1705[0...n]	Flux setpoint/actual value tracking threshold / Flux track thresh
p1715[0...n]	Force controller P gain / F_ctrl Kp
p1715[0...n]	Current controller P gain / I_ctrl Kp
p1716[0...n]	Force controller P gain weakening / F_ctrl Kp red
p1717[0...n]	Force controller integral time / F_ctrl Tn
p1717[0...n]	Current controller integral-action time / I_ctrl Tn
p1718[0...n]	Force controller D component smoothing time constant / F_ctrl D comp T
p1719[0...n]	Force controller derivative-action time / F_ctrl t_deriv

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2.3 Parameters for data sets

p1720[0...n]	Force controller pre-control factor / F_ctr prectr fact
p1721[0...n]	Precontrol filter activation / Prectrl_filt act
p1722[0...n]	Precontrol filter type / Prectrl_filt type
p1724[0...n]	Precontrol filter denominator natural frequency / Prectrl_filt fn_d
p1725[0...n]	Precontrol filter denominator damping / Prectrl_filt D_d
p1726[0...n]	Precontrol filter numerator natural frequency / Prectrl_filt fn_n
p1726[0...n]	Quadrature arm decoupling scaling / Transv_decpl scal
p1727[0...n]	Precontrol filter numerator damping / Prectrl_filt D_n
p1727[0...n]	Quadrature arm decoupling at voltage limit scaling / TrnsvDecplVmaxScal
p1730[0...n]	Isd controller integral component shutdown threshold / Isd ctrl Tn shutd
p1731[0...n]	Isd controller combination current time component / Isd ctr I_combi T1
p1740[0...n]	Gain resonance damping for encoderless closed-loop control / Gain res_damp
p1744[0...n]	Motor model speed threshold stall detection / MotMod n_thr stall
p1745[0...n]	Motor model error threshold stall detection / MotMod ThreshStall
p1748[0...n]	Motor model lower changeover speed n_set -> n_act / MotMod low n_chng
p1749[0...n]	Motor model upper changeover speed / increase changeover speed / Up/incr n_chngov
p1750[0...n]	Motor model configuration / MotMod config
p1752[0...n]	Motor model changeover speed operation with encoder / MotMod n_chgov enc
p1752[0...n]	Motor model with encoder changeover velocity / MotMod enc v_chgov
p1753[0...n]	Motor model changeover speed hysteresis operation with encoder / MotMod n_chgovHysE
p1754[0...n]	Flux angle difference smoothing time / Angle diff T_smth
p1755[0...n]	Motor model changeover speed encoderless operation / MotMod n_chgSnsorI
p1755[0...n]	Motor model changeover velocity encoderless operation / MotMod v_chgSnsorI
p1757[0...n]	Motor model w/o enc. op./cl.-loop controlled stab. controller Kp / MotMod w/o enc Kp
p1758[0...n]	Motor model changeover delay time closed/open-loop control / MotMod t_cl_op
p1759[0...n]	Motor model changeover delay time open/closed-loop control / MotMod t_op_cl
p1760[0...n]	Motor model with encoder speed adaptation Kp / MotMod wE n_ada Kp
p1761[0...n]	Motor model with encoder speed adaptation Tn / MotMod wE n_ada Tn
p1764[0...n]	Motor model without encoder speed adaptation Kp / MotMod woE n_adaKp
p1766[0...n]	Motor model voltage model calculation enable / U_mod calc enab
p1767[0...n]	Motor model without encoder speed adaptation Tn / MotMod woE n_adaTn
p1774[0...n]	Motor model offset voltage compensation alpha / MotMod offs comp A
p1775[0...n]	Motor model offset voltage compensation beta / MotMod offs comp B
p1780[0...n]	Motor model adaptation configuration / MotMod adapt conf
p1780[0...n]	Motor/converter model adaptation configuration / MotMod adapt conf
p1784[0...n]	Motor model feedback scaling / MotMod fdbk scal
p1785[0...n]	Motor model Lh adaptation Kp / MotMod Lh Kp
p1786[0...n]	Motor model Lh adaptation integral time / MotMod Lh Tn
r1787[0...n]	Motor model Lh adaptation corrective value / MotMod Lh corr
p1795[0...n]	Motor model kT adaptation smoothing time / MotMod kT T_smth
p1795[0...n]	Motor model kT adaptation integral time / MotMod kT Tn
r1797[0...n]	Motor model kT adaptation corrective value / MotMod kT corr
p1798[0...n]	Motor model pulse technique speed adaptation Kp / MotMod PulsTech Kp
p1800[0...n]	Manipulated variable filter activation / ManVarFilt act
p1800[0...n]	Pulse frequency setpoint / Pulse freq setp
p1801[0...n]	Manipulated variable filter type / ManVarFilt type
p1802[0...n]	Manipulated variable filter denominator natural frequency / ManVarFilt fn_d
p1802[0...n]	Modulator mode / Modulator mode
p1803[0...n]	Manipulated variable filter denominator damping / Setval_filt D_d
p1803[0...n]	Maximum modulation depth / Modulat depth max
p1804[0...n]	Manipulated variable filter numerator natural freq. / ManVarFilt fn_n
p1804[0...n]	Filter time constant smoothed modulation index / T_filt mod_idxSmth
p1805[0...n]	Manipulated variable filter numerator damping / ManVarFilt D_n
p1806[0...n]	Filter time constant Vdc correction / T_filt Vdc_corr
p1811[0...n]	Pulse frequency wobble amplitude / Puls wobb ampl

p1820[0...n]	Invert output voltage / U_output inv
p1820[0...n]	Reverse the output phase sequence / Outp_ph_seq rev
p1821[0...n]	Direction / Direction
p1821[0...n]	Dir of rot / Dir of rot
p1830[0...n]	Factor plane adaptation positive / Fact pl_adap pos
p1831[0...n]	Factor plane adaptation negative / Fact pl_adap neg
p1833[0...n]	Transition point compensation Q1 positive zero range / Trans pt Q1 pos
p1834[0...n]	Transition point compensation U1 positive zero range / Trans pt U1 pos
p1835[0...n]	Transition point compensation rounding 1 positive zero range / Trans pt rnd 1 pos
p1836[0...n]	Transition point compensation Q1 negative zero range / Trans pt Q1 neg
p1837[0...n]	Transition point compensation U1 negative zero range / Trans pt U1 neg
p1838[0...n]	Transition point compensation rounding 1 negative zero range / Trans pt rnd 1 neg
p1839[0...n]	Transition point compensation Q2 positive / Trans pt Q2 pos
p1840[0...n]	Transition point compensation U2 positive / Trans pt U2 pos
p1840[0...n]	Actual value correction configuration / ActVal_corr conf
p1841[0...n]	Transition point compensation rounding 2 positive / Trans pt rnd 2 pos
p1842[0...n]	Transition point compensation Q2 negative / Trans pt Q2 neg
p1843[0...n]	Transition point compensation U2 negative / Trans pt U2 neg
p1844[0...n]	Transition point compensation rounding 2 negative / Trans pt rnd 2 neg
p1845[0...n]	Transition point compensation Q3 positive saturation / TransPt Q3 pos sat
p1845[0...n]	Actual value correction evaluation factor Lsig / ActVal_cor ev Lsig
p1846[0...n]	Transition point compensation U3 positive saturation / TransPt U3 pos sat
p1846[0...n]	Actual value correction damping factor / ActV_corr D_factor
p1847[0...n]	Transition point compensation Q3 negative saturation / TransPt Q3 neg sat
p1848[0...n]	Transition point compensation U3 negative saturation / TransPt U3 neg sat
p1850[0...n]	Control voltage limiting positive / U_ctrl lim pos
p1851[0...n]	Control voltage limiting negative / U_ctrl limit neg
p1952[0...n]	Voltage emulation error final value / U_error final val
p1953[0...n]	Voltage emulation error current offset / U_error I_offset
p1959[0...n]	Data identification moving configuration / Dat_id mov config
p2140[0...n]	Hysteresis speed 2 / n_hysteresis 2
p2140[0...n]	Hysteresis velocity 2 / v_hysteresis 2
p2141[0...n]	Speed threshold 1 / n_thresh val 1
p2141[0...n]	Velocity threshold value 1 / v_thresh val 1
p2142[0...n]	Hysteresis speed 1 / n_hysteresis 1
p2142[0...n]	Hysteresis velocity 1 / v_hysteresis 1
p2149[0...n]	Monitoring configuration / Monit config
p2150[0...n]	Hysteresis speed 3 / n_hysteresis 3
p2150[0...n]	Hysteresis velocity 3 / v_hysteresis 3
p2153[0...n]	Velocity actual value filter time constant / v_act_filt T
p2153[0...n]	Speed actual value filter time constant / n_act_filt T
p2155[0...n]	Speed threshold 2 / n_thresh val 2
p2155[0...n]	Velocity threshold value 2 / v_thresh val 2
p2156[0...n]	On delay comparison value reached / t_on cmpr val rchd
p2161[0...n]	Speed threshold 3 / n_thresh val 3
p2161[0...n]	Velocity threshold value 3 / v_thresh val 3
p2162[0...n]	Hysteresis velocity v_act > v_max / Hyst v_act>v_max
p2162[0...n]	Hysteresis speed n_act > n_max / Hyst n_act>n_max
p2163[0...n]	Velocity threshold value 4 / v_thresh val 4
p2163[0...n]	Speed threshold 4 / n_thresh val 4
p2164[0...n]	Hysteresis velocity 4 / v_hysteresis 4
p2164[0...n]	Hysteresis speed 4 / n_hysteresis 4
p2166[0...n]	Off delay v_act = v_set / t_del_off n_i=n_so
p2166[0...n]	Off delay n_act = n_set / t_del_off n_i=n_so
p2167[0...n]	Switch-on delay n_act = n_set / t_on n_act=n_set

p2167[0...n]	On delay $v_{act} = v_{set} / t_{on}$ $n_{act}=n_{set}$
p2174[0...n]	Torque threshold value 1 / M_{thresh} val 1
p2174[0...n]	Force threshold value 1 / F_{thresh} val 1
p2175[0...n]	Motor blocked velocity threshold / Mot lock v_{thresh}
p2175[0...n]	Motor blocked speed threshold / Mot lock n_{thresh}
p2177[0...n]	Motor blocked delay time / Mot lock t_{del}
p2178[0...n]	Motor stalled delay time / Mot stall t_{del}
p2181[0...n]	Load monitoring response / Load monit resp
p2182[0...n]	Load monitoring velocity threshold 1 / v_{thresh} 1
p2182[0...n]	Load monitoring speed threshold value 1 / n_{thresh} 1
p2183[0...n]	Load monitoring velocity threshold 2 / v_{thresh} 2
p2183[0...n]	Load monitoring speed threshold value 2 / n_{thresh} 2
p2184[0...n]	Load monitoring velocity threshold 3 / v_{thresh} 3
p2184[0...n]	Load monitoring speed threshold value 3 / n_{thresh} 3
p2185[0...n]	Load monitoring force threshold 1 upper / F_{thresh} 1 upper
p2185[0...n]	Load monitoring torque threshold 1 upper / M_{thresh} 1 upper
p2186[0...n]	Load monitoring force threshold 1 lower / F_{thresh} 1 lower
p2186[0...n]	Load monitoring torque threshold 1 lower / M_{thresh} 1 lower
p2187[0...n]	Load monitoring force threshold 2 upper / F_{thresh} 2 upper
p2187[0...n]	Load monitoring torque threshold 2 upper / M_{thresh} 2 upper
p2188[0...n]	Load monitoring force threshold 2 lower / F_{thresh} 2 lower
p2188[0...n]	Load monitoring torque threshold 2 lower / M_{thresh} 2 lower
p2189[0...n]	Load monitoring force threshold 3 upper / F_{thresh} 3 upper
p2189[0...n]	Load monitoring torque threshold 3 upper / M_{thresh} 3 upper
p2190[0...n]	Load monitoring force threshold 3 lower / F_{thresh} 3 lower
p2190[0...n]	Load monitoring torque threshold 3 lower / M_{thresh} 3 lower
p2192[0...n]	Load monitoring delay time / Load monit t_{del}
p2194[0...n]	Torque threshold value 2 / M_{thresh} val 2
p2194[0...n]	Force threshold value 2 / F_{thresh} val 2
p2195[0...n]	Torque utilization switch-off delay / M_{util} t_{off}
p2195[0...n]	Force utilization switch-off delay / F_{util} t_{off}
p2196[0...n]	Torque utilization scaling / M_{util} scal
p2201[0...n]	CO: Technology controller fixed value 1 / Tec_{ctrl} fix val1
p2202[0...n]	CO: Technology controller fixed value 2 / Tec_{ctr} fix val 2
p2203[0...n]	CO: Technology controller fixed value 3 / Tec_{ctr} fix val 3
p2204[0...n]	CO: Technology controller fixed value 4 / Tec_{ctr} fix val 4
p2205[0...n]	CO: Technology controller fixed value 5 / Tec_{ctr} fix val 5
p2206[0...n]	CO: Technology controller fixed value 6 / Tec_{ctr} fix val 6
p2207[0...n]	CO: Technology controller fixed value 7 / Tec_{ctr} fix val 7
p2208[0...n]	CO: Technology controller fixed value 8 / Tec_{ctr} fix val 8
p2209[0...n]	CO: Technology controller fixed value 9 / Tec_{ctr} fix val 9
p2210[0...n]	CO: Technology controller fixed value 10 / Tec_{ctr} fix val 10
p2211[0...n]	CO: Technology controller fixed value 11 / Tec_{ctr} fix val 11
p2212[0...n]	CO: Technology controller fixed value 12 / Tec_{ctr} fix val 12
p2213[0...n]	CO: Technology controller fixed value 13 / Tec_{ctr} fix val 13
p2214[0...n]	CO: Technology controller fixed value 14 / Tec_{ctr} fix val 14
p2215[0...n]	CO: Technology controller fixed value 15 / Tec_{ctr} fix val 15
p2216[0...n]	Technology controller fixed value selection method / Tec_{ctr} FixVal sel
p2230[0...n]	Technology controller motorized potentiometer configuration / Tec_{ctr} mop config
p2237[0...n]	Technology controller motorized potentiometer maximum value / Tec_{ctrl} mop max
p2238[0...n]	Technology controller motorized potentiometer minimum value / Tec_{ctrl} mop min
p2240[0...n]	Technology controller motorized potentiometer starting value / Tec_{ctrl} mop start
p2247[0...n]	Technology controller motorized potentiometer ramp-up time / Tec_{ctr} mop t_{r-up}
p2248[0...n]	Technology controller motorized potentiometer ramp-down time / Tec_{ctr} mop t_{r-down}
p2502[0...n]	LR encoder assignment / Encoder assignment

p2503[0...n]	LR length unit LU per 10 mm / LU per 10 mm
p2504[0...n]	LR motor/load motor distance / Mot/load motor dis
p2504[0...n]	LR motor/load motor revolutions / Mot/load motor rev
p2505[0...n]	LR motor/load load revolutions / Mot/load load rev
p2506[0...n]	LR length unit LU per load path / LU per load path
p2506[0...n]	LR length unit LU per load revolution / LU per load rev
p2519[0...n]	LR position actual value preprocessing config. DDS changeover / s_act config DDS
p2533[0...n]	LR position setpoint filter time constant / s_set_filt T
p2534[0...n]	LR velocity pre-control factor / v_prectrl fact
p2534[0...n]	LR speed pre-control factor / n_prectrl fact
p2535[0...n]	LR velocity pre-control balancing filter dead time / v_prectrlFilt t_dead
p2535[0...n]	LR speed pre-control balancing filter dead time / n_prectrlFilt t_dead
p2536[0...n]	LR velocity pre-control balancing filter PT1 / v_prectrl filt PT1
p2536[0...n]	LR speed pre-control symmetrizing filter PT1 / n_prectrl filt PT1
p2538[0...n]	LR proportional gain / Kp
p2539[0...n]	LR integral time / Tn
p2546[0...n]	LR dynamic following error monitoring tolerance / s_delta_monit tol
p2567[0...n]	LR force pre-control mass / F_prectrl mass
p2567[0...n]	LR torque pre-control moment of inertia / M_prectrl M_inertia
p2634[0...n]	EPOS fixed stop maximum following error / Following err max
p2720[0...n]	Load gear configuration / Load gear config
p2721[0...n]	Load gear rotary absolute encoder revolutions virtual / Abs rot rev
p2722[0...n]	Load gear position tracking tolerance window / Pos track tol
r2723[0...n]	CO: Load gear absolute value / Load gear abs_val
r2724[0...n]	CO: Load gear position difference / Load gear pos diff
p2900[0...n]	CO: Fixed value 1 [%] / Fixed value 1 [%]
p2901[0...n]	CO: Fixed value 2 [%] / Fixed value 2 [%]
p2930[0...n]	CO: Fixed value F [N] / Fixed value F [N]
p2930[0...n]	CO: Fixed value M [Nm] / Fixed value M [Nm]
p3201[0...n]	Excitation current outside the tolerance threshold value / I_exc n Tol thresh
p3202[0...n]	Excitation current outside the tolerance hysteresis / I_exc n Tol hyst
p3203[0...n]	Excitation current outside the tolerance delay time / I_exc n Tol t_del
p3204[0...n]	Flux outside the tolerance threshold value / Flux n tol thresh
p3205[0...n]	Flux outside the tolerance hysteresis / Flux n tol hyst
p3206[0...n]	Flux outside tolerance delay time / Flux n tol t_del
p3207[0...n]	Zero current signal threshold value / I_0_sig thresh
p3208[0...n]	Zero current signal hysteresis / I_0_sig hyst
p3209[0...n]	Zero current signal delay time / I_0_sig t_del
p3233[0...n]	Torque actual value filter time constant / M_act_filt T
p3236[0...n]	Speed threshold 7 / n_thresh val 7
p3237[0...n]	Hysteresis speed 7 / n_hysteresis 7
p3238[0...n]	OFF delay n_act_motor model = n_act external / t_del n_a = n_ext
p3320[0...n]	Fluid flow machine power point 1 / Fluid_mach P1
p3321[0...n]	Fluid flow machine speed point 1 / Fluid_mach n1
p3322[0...n]	Fluid flow machine power point 2 / Fluid_mach P2
p3323[0...n]	Fluid flow machine speed point 2 / Fluid_mach n2
p3324[0...n]	Fluid flow machine power point 3 / Fluid_mach P3
p3325[0...n]	Fluid flow machine speed point 3 / Fluid_mach n3
p3326[0...n]	Fluid flow machine power point 4 / Fluid_mach P4
p3327[0...n]	Fluid flow machine speed point 4 / Fluid_mach n4
p3328[0...n]	Fluid flow machine power point 5 / Fluid_mach P5
p3329[0...n]	Fluid flow machine speed point 5 / Fluid_mach n5
p3702[0...n]	APC load speed/motor speed weighting / APC n_load/mot wt
p3704[0...n]	APC filter activation / APC filter act
p3705[0...n]	APC filter type / APC filter type

p3706[0...n]	APC sub-sampling filter 2.x / APC sub-samp. 2.x
p3707[0...n]	APC sub-sampling filter 3.x / APC sub-samp. 3.x
p3708[0...n]	APC speed actual value smoothing time encoder 2 / APC n_act t_sm 2
p3708[0...n]	APC velocity actual value smoothing time encoder 2 / APC v_act t_sm 2
p3709[0...n]	APC speed actual value smoothing time encoder 3 / APC n_act t_sm 3
p3709[0...n]	APC velocity actual value smoothing time encoder 3 / APC v_act t_sm 3
p3711[0...n]	APC filter 1.1 denominator natural frequency / APC Filt 1.1 fn_d
p3712[0...n]	APC filter 1.1 denominator damping / APC Filt 1.1 D_d
p3713[0...n]	APC filter 1.1 numerator natural frequency / APC Filt 1 fn_n
p3714[0...n]	APC filter 1.1 numerator damping / APC Filt 1.1 D_n
p3721[0...n]	APC filter 2.1 denominator natural frequency / APC Filt 2.1 fn_d
p3722[0...n]	APC filter 2.1 denominator damping / APC Filt 2.1 D_d
p3723[0...n]	APC filter 2.1 numerator natural frequency / APC Filt 2.1 fn_n
p3724[0...n]	APC filter 2.1 numerator damping / APC Filt 2.1 D_n
p3726[0...n]	APC filter 2.2 denominator natural frequency / APC Filt 2.2 fn_d
p3727[0...n]	APC filter 2.2 denominator damping / APC Filt 2.2 D_d
p3728[0...n]	APC filter 2.2 numerator natural frequency / APC Filt 2.2 fn_n
p3729[0...n]	APC filter 2.2 numerator damping / APC Filt 2.2 D_n
p3731[0...n]	APC filter 3.1 denominator natural frequency / APC Filt 3.1 fn_d
p3732[0...n]	APC filter 3.1 denominator damping / APC Filt 3.1 D_d
p3733[0...n]	APC filter 3.1 numerator natural frequency / APC Filt 3.1 fn_n
p3734[0...n]	APC filter 3.1 numerator damping / APC Filt 3.1 D_n
p3736[0...n]	APC filter 3.2 denominator natural frequency / APC Filt 3.2 fn_d
p3737[0...n]	APC filter 3.2 denominator damping / APC Filt 3.2 D_d
p3738[0...n]	APC filter 3.2 numerator natural frequency / APC Filt 3.2 fn_n
p3739[0...n]	APC filter 3.2 numerator damping / APC Filt 3.2 D_n
p3751[0...n]	APC acceleration sensor high pass time constant / APC accel DT1 T
p3760[0...n]	APC load velocity controller 1 P gain / APC v_load ctr1 Kp
p3760[0...n]	APC load speed controller 1 P gain / APC n_load ctr1 Kp
p3761[0...n]	APC load velocity controller 1 rate time / APC v_load ctr1 Tv
p3761[0...n]	APC load speed controller 1 rate time / APC n_load ctr1 Tv
p3765[0...n]	APC load velocity controller 2 P gain / APC v_load ctr2 Kp
p3765[0...n]	APC load speed controller 2 P gain / APC n_load ctr2 Kp
p3766[0...n]	APC load velocity controller 2 rate time / APC v_load ctr2 Tv
p3766[0...n]	APC load speed controller 2 rate time / APC n_load ctr2 Tv
p3767[0...n]	APC differential position high pass time constant / APC s_Dif DT1 T
p3768[0...n]	APC differential position gain factor / APC s_dif Kp
p3778[0...n]	APC velocity limit / APC v_limit
p3778[0...n]	APC speed limit / APC n_limit
p3779[0...n]	APC velocity limit monitoring time / APC v_limit t
p3779[0...n]	APC speed limit monitoring time / APC n_limit t
p3800[0...n]	Sync-line-drive activation / Sync act
p3801[0...n]	Sync-line-drive drive object number / Sync DO_no
p3806[0...n]	Sync-line-drive frequency difference threshold value / Sync f_diff thresh
p3809[0...n]	Sync-line-drive phase setpoint / Sync phase setp
p3811[0...n]	Sync-line-drive frequency limiting / Sync f_lim
p3813[0...n]	Sync-line-drive phase synchronism threshold value / Sync Ph_sync thrsh
p3815[0...n]	Sync-line-drive voltage difference threshold value / Sync U_diff thresh
p3820[0...n]	Friction characteristic value n0 / Friction n0
p3820[0...n]	Friction characteristic value v0 / Friction v0
p3821[0...n]	Friction characteristic value n1 / Friction n1
p3821[0...n]	Friction characteristic value v1 / Friction v1
p3822[0...n]	Friction characteristic value n2 / Friction n2
p3822[0...n]	Friction characteristic value v2 / Friction v2
p3823[0...n]	Friction characteristic value n3 / Friction n3

p3823[0...n]	Friction characteristic value v3 / Friction v3
p3824[0...n]	Friction characteristic value n4 / Friction n4
p3824[0...n]	Friction characteristic value v4 / Friction v4
p3825[0...n]	Friction characteristic value n5 / Friction n5
p3825[0...n]	Friction characteristic value v5 / Friction v5
p3826[0...n]	Friction characteristic value n6 / Friction n6
p3826[0...n]	Friction characteristic value v6 / Friction v6
p3827[0...n]	Friction characteristic value n7 / Friction n7
p3827[0...n]	Friction characteristic value v7 / Friction v7
p3828[0...n]	Friction characteristic value n8 / Friction n8
p3828[0...n]	Friction characteristic value v8 / Friction v8
p3829[0...n]	Friction characteristic value n9 / Friction n9
p3829[0...n]	Friction characteristic value v9 / Friction v9
p3830[0...n]	Friction characteristic value M0 / Friction M0
p3830[0...n]	Friction characteristic value F0 / Friction F0
p3831[0...n]	Friction characteristic value M1 / Friction M1
p3831[0...n]	Friction characteristic value F1 / Friction F1
p3832[0...n]	Friction characteristic value M2 / Friction M2
p3832[0...n]	Friction characteristic value F2 / Friction F2
p3833[0...n]	Friction characteristic value M3 / Friction M3
p3833[0...n]	Friction characteristic value F3 / Friction F3
p3834[0...n]	Friction characteristic value M4 / Friction M4
p3834[0...n]	Friction characteristic value F4 / Friction F4
p3835[0...n]	Friction characteristic value M5 / Friction M5
p3835[0...n]	Friction characteristic value F5 / Friction F5
p3836[0...n]	Friction characteristic value M6 / Friction M6
p3836[0...n]	Friction characteristic value F6 / Friction F6
p3837[0...n]	Friction characteristic value M7 / Friction M7
p3837[0...n]	Friction characteristic value F7 / Friction F7
p3838[0...n]	Friction characteristic value M8 / Friction M8
p3838[0...n]	Friction characteristic value F8 / Friction F8
p3839[0...n]	Friction characteristic value M9 / Friction M9
p3839[0...n]	Friction characteristic value F9 / Friction F9
p3843[0...n]	Friction characteristic frictional torque diff. smoothing time / Frict M_diff t_sm
p3844[0...n]	Friction characteristic number changeover point upper / FricNo chng_pt up
p3846[0...n]	Friction characteristic record ramp-up/ramp-down time / Frict rec t_RU/RD
p3847[0...n]	Friction characteristic record warm-up time / Frict rec t_warm
r3925[0...n]	Identification final display / Ident final_disp
r3927[0...n]	Motor data identification induction motor data determined / MotID ASM dat det
r3928[0...n]	Motor data identification synchronous motor data determined / MotID PEM dat det
r3998[0...n]	First drive commissioning / First drv_comm
p5200[0...n]	Current setpoint filter 5 ... 10 activation / I_setp_filt act
p5201[0...n]	Current setpoint filter 5 type / I_set_filt 5 type
p5202[0...n]	Current setpoint filter 5 denominator natural frequency / I_set_filt 5 fn_d
p5203[0...n]	Current setpoint filter 5 denominator damping / I_set_filt 5 D_d
p5204[0...n]	Current setpoint filter 5 numerator natural frequency / I_set_filt 5 fn_n
p5205[0...n]	Current setpoint filter 5 numerator damping / I_set_filt 5 D_n
p5206[0...n]	Current setpoint filter 6 type / I_set_filt 6 type
p5207[0...n]	Current setpoint filter 6 denominator natural frequency / I_set_filt 6 fn_d
p5208[0...n]	Current setpoint filter 6 denominator damping / I_set_filt 6 D_d
p5209[0...n]	Current setpoint filter 6 numerator natural frequency / I_set_filt 6 fn_n
p5210[0...n]	Current setpoint filter 6 numerator damping / I_set_filt 6 D_n
p5211[0...n]	Current setpoint filter 7 type / I_set_filt 7 type
p5212[0...n]	Current setpoint filter 7 denominator natural frequency / I_set_filt 7 fn_d
p5213[0...n]	Current setpoint filter 7 denominator damping / I_set_filt 7 D_d

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p5214[0...n]	Current setpoint filter 7 numerator natural frequency / I_set_filt 7 fn_n
p5215[0...n]	Current setpoint filter 7 numerator damping / I_set_filt 7 D_n
p5216[0...n]	Current setpoint filter 8 type / I_set_filt 8 type
p5217[0...n]	Current setpoint filter 8 denominator natural frequency / I_set_filt 8 fn_d
p5218[0...n]	Current setpoint filter 8 denominator damping / I_set_filt 8 D_d
p5219[0...n]	Current setpoint filter 8 numerator natural frequency / I_set_filt 8 fn_n
p5220[0...n]	Current setpoint filter 8 numerator damping / I_set_filt 8 D_n
p5221[0...n]	Current setpoint filter 9 type / I_set_filt 9 type
p5222[0...n]	Current setpoint filter 9 denominator natural frequency / I_set_filt 9 fn_d
p5223[0...n]	Current setpoint filter 9 denominator damping / I_set_filt 9 D_d
p5224[0...n]	Current setpoint filter 9 numerator natural frequency / I_set_filt 9 fn_n
p5225[0...n]	Current setpoint filter 9 numerator damping / I_set_filt 9 D_n
p5226[0...n]	Current setpoint filter 10 type / I_set_filt 10 type
p5227[0...n]	Current setpoint filter 10 denominator natural frequency / I_set_filt 10 fn_d
p5228[0...n]	Current setpoint filter 10 denominator damping / I_set_filt 10 D_d
p5229[0...n]	Current setpoint filter 10 numerator natural frequency / I_set_filt 10 fn_n
p5230[0...n]	Current setpoint filter 10 numerator damping / I_set_filt 10 D_n
p5250[0...n]	Activate cogging torque compensation / Cog_M_comp act
p5271[0...n]	Online tuning configuration controller / Ot config ctrl
p5272[0...n]	Onlinetuning dynamic factor / Ot dyn_factor
p5273[0...n]	Onlinetuning dynamic factor load / Ot dyn_factor load
p5275[0...n]	Onlinetuning dynamic time constant / Ot dyn T
p5280[0...n]	Current setpoint filter adaptation configuration / Filt adapt config
p5281[0...n]	Current setpoint filter adaptation assignment / Filt adapt assign
p5282[0...n]	Current setpoint filter adaptation limit frequency lower / Filt adapt f lower
p5283[0...n]	Current setpoint filter adaptation limit frequency upper / Filt adapt f upper
p5284[0...n]	Current setpoint filter adaptation activation threshold / Filt adapt thresh
r5285[0...n]	Current setpoint filter adaptation actual frequency / Filt adapt act f
p5300[0...n]	Autotuning selection / Autotuning select
p5301[0...n]	One Button Tuning configuration / OBT config
p5302[0...n]	Online tuning configuration / OT config
p5307[0...n]	Test signal activation / Test sig act
p5308[0...n]	Test signal traversing range limiting / Test sig trav rng
p5309[0...n]	Test signal duration / Test sig dur
p6700[0...n]	Voltage model angle smoothing / Volt_mod angle sm
p7035[0...n]	Par_circuit circulating current control operating mode / I_cct_ctrl mode
p7036[0...n]	Par_circuit circulating current control proportional gain / Circ_I Kp
p7037[0...n]	Par_circuit circulating current control integral time / I_circ Tn
p7038[0...n]	Par_circuit circulating current control limit / I_circ limit

2.3.3 Parameters for encoder data sets (EDS)

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

The following list contains the parameters that are dependent on the encoder data sets.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: EDS

p0141[0...n]	Encoder interface (Sensor Module) component number / Enc_interf comp_no
p0142[0...n]	Encoder component number / Encoder comp_no
p0144[0...n]	Sensor Module detection via LED / SM detection LED
p0145[0...n]	Activate/de-activate encoder interface / Enc_intf act/deact
r0146[0...n]	Encoder interface active/inactive / Enc_intf act/inact
r0147[0...n]	Sensor Module EEPROM data version / SM EEPROM version
r0148[0...n]	Sensor Module firmware version / SM FW version
p0400[0...n]	Encoder type selection / Enc_typ sel
p0401[0...n]	Encoder type OEM selection / Enc type OEM sel
p0402[0...n]	Gearbox type selection / Gearbox type sel
p0404[0...n]	Encoder configuration effective / Enc_config eff
p0405[0...n]	Square-wave encoder track A/B / Sq-wave enc A/B
p0407[0...n]	Linear encoder grid division / Enc grid div
p0408[0...n]	Rotary encoder pulse number / Rot enc pulse No.
p0410[0...n]	Encoder inversion actual value / Enc inv act value
p0411[0...n]	Measuring gear configuration / Meas gear config
p0412[0...n]	Measuring gear absolute encoder rotary revolutions virtual / Abs rot rev
p0413[0...n]	Measuring gear position tracking tolerance window / Pos track window
p0414[0...n]	Redundant coarse position value relevant bits (identified) / Relevant bits
p0415[0...n]	Gx_XIST1 Coarse position safe most significant bit (identified) / Gx_XIST1 safe MSB
p0416[0...n]	Non safety-relevant meas. steps position value POS1 (detected) / nsrPos1
p0417[0...n]	Encoder safety comparison algorithm (detected) / Safety comp_algo
p0418[0...n]	Fine resolution Gx_XIST1 (in bits) / Enc fine Gx_XIST1
p0419[0...n]	Fine resolution absolute value Gx_XIST2 (in bits) / Enc fine Gx_XIST2
p0420[0...n]	Encoder connection / Enc_connection
p0421[0...n]	Absolute encoder rotary multiturn resolution / Enc abs multiturn
p0422[0...n]	Absolute encoder linear measuring step resolution / Enc abs meas step
p0423[0...n]	Absolute encoder rotary singleturn resolution / Enc abs singleturn
p0424[0...n]	Encoder linear zero mark distance / Enc lin ZM_dist
p0425[0...n]	Encoder rotary zero mark distance / Enc rot dist ZM
p0426[0...n]	Encoder zero mark differential distance / Enc ZM Dif_dist
p0427[0...n]	Encoder SSI baud rate / Enc SSI baud rate
p0428[0...n]	Encoder SSI monoflop time / Enc SSI t_monoflop
p0429[0...n]	Encoder SSI configuration / Enc SSI config
p0430[0...n]	Sensor Module configuration / SM config
p0431[0...n]	Angular commutation offset / Ang_com offset
p0432[0...n]	Gearbox factor encoder revolutions / Grbx_fact enc_rev
p0433[0...n]	Gearbox factor motor/load revolutions / Grbx_fact mot_rev
p0434[0...n]	Encoder SSI error bit / Enc SSI error bit
p0435[0...n]	Encoder SSI alarm bit / Enc SSI alarm bit
p0436[0...n]	Encoder SSI parity bit / Enc SSI parity bit
p0437[0...n]	Sensor Module configuration extended / SM config ext
p0438[0...n]	Squarewave encoder filter time / Enc t_filt
p0439[0...n]	Encoder ramp-up time / Enc ramp-up time
p0440[0...n]	Copy encoder serial number / Copy enc ser_no
p0441[0...n]	Encoder commissioning serial number part 1 / Enc comm ser_no 1

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p0442[0...n]	Encoder commissioning serial number part 2 / Enc comm ser_no 2
p0443[0...n]	Encoder commissioning serial number part 3 / Enc comm ser_no 3
p0444[0...n]	Encoder commissioning serial number part 4 / Enc comm ser_no 4
p0445[0...n]	Encoder commissioning serial number part 5 / Enc comm ser_no 5
p0446[0...n]	Encoder SSI number of bits before the absolute value / Enc SSI bit before
p0447[0...n]	Encoder SSI number of bits absolute value / Enc SSI bit val
p0448[0...n]	Encoder SSI number of bits after the absolute value / Enc SSI bit after
p0449[0...n]	Encoder SSI number of bits filler bits / Enc SSI fill bits
p0453[0...n]	Pulse encoder evaluation zero speed measuring time / Enc_ev n_0 t_meas
p0476[0...n]	Piston zero point calibration value / Piston 0 pt calib
p0493[0...n]	Zero mark selection input terminal / ZM_sel inp_term
p0494[0...n]	Equivalent zero mark input terminal / ZM_equiv inp_term
p2507[0...n]	LR absolute encoder adjustment status / Abs_enc_adj stat
p2525[0...n]	CO: LR encoder adjustment offset / Enc_adj offset
p2733[0...n]	CO: LR encoder adjustment DDS / Enc_adjust DDS
p4600[0...n]	Motor temperature sensor 1 sensor type / Temp_sens 1 type
p4601[0...n]	Motor temperature sensor 2 sensor type / Temp_sens 2 type
p4602[0...n]	Motor temperature sensor 3 sensor type / Temp_sens 3 type
p4603[0...n]	Motor temperature sensor 4 sensor type / Temp_sens 4 type
p4662[0...n]	Encoder characteristic type / Enc char_type
p4663[0...n]	Encoder characteristic K0 / Enc char K0
p4664[0...n]	Encoder characteristic K1 / Enc char K1
p4665[0...n]	Encoder characteristic K2 / Enc char K2
p4666[0...n]	Encoder characteristic K3 / Enc char K3
p4670[0...n]	Analog sensor configuration / Ana_sens config
p4671[0...n]	Analog sensor input / Ana_sens inp
p4672[0...n]	Analog sensor channel A voltage at actual value zero / Ana_sens A U at 0
p4673[0...n]	Analog sensor channel A voltage per encoder period / Ana_sens A U/per
p4674[0...n]	Analog sensor channel B voltage at actual value zero / Ana_sens B U at 0
p4675[0...n]	Analog sensor channel B voltage per encoder period / Ana_sens B U/per
p4676[0...n]	Analog sensor range limit threshold / Ana_sens lim thr
p4677[0...n]	Analog sensor LVDT configuration / Ana_sens LVDT conf
p4678[0...n]	Analog sensor LVDT ratio / An_sens LVDT ratio
p4679[0...n]	Analog sensor LVDT phase / An_sens LVDT ph
p4680[0...n]	Zero mark monitoring tolerance permissible / ZM_monit tol perm
p4681[0...n]	Zero mark monitoring tolerance window limit 1 positive / ZM tol lim 1 pos
p4682[0...n]	Zero mark monitoring tolerance window limit 1 negative / ZM tol lim 1 neg
p4683[0...n]	Zero mark monitoring tolerance window alarm threshold positive / ZM tol A_thr pos
p4684[0...n]	Zero mark monitoring tolerance window alarm threshold negative / ZM tol A_thr neg
p4685[0...n]	Speed actual value mean value generation / n_act mean val
p4686[0...n]	Zero mark minimum length / ZM min length

2.3.4 Parameters for motor data sets (MDS)

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

The following list contains the parameters that are dependent on the motor data sets.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: MDS

p0131[0...n]	Motor component number / Mot comp_no
p0133[0...n]	Motor configuration / Motor config
p0300[0...n]	Motor type selection / Mot type sel
p0301[0...n]	Motor code number selection / Mot code No. sel
r0302[0...n]	Motor code number of motor with DRIVE-CLiQ / Mot code mot w/ DQ
r0303[0...n]	Motor with DRIVE-CLiQ status word / Motor w DQ ZSW
p0304[0...n]	Rated motor voltage / Mot U_rated
p0305[0...n]	Rated motor current / Mot I_rated
p0306[0...n]	Number of motors connected in parallel / Motor qty
p0307[0...n]	Rated motor power / Mot P_rated
p0308[0...n]	Rated motor power factor / Mot cos phi rated
p0309[0...n]	Rated motor efficiency / Mot eta_rated
p0310[0...n]	Cylinder piston diameter / Cyl piston diam
p0310[0...n]	Rated motor frequency / Mot f_rated
p0311[0...n]	Cylinder piston rod diameter A side / Cyl PistRodDiam A
p0311[0...n]	Rated motor speed / Mot n_rated
p0311[0...n]	Rated motor velocity / Mot v_rated
p0312[0...n]	Cylinder piston rod diameter B side / Cyl rod diam B
p0312[0...n]	Rated motor torque / Mot M_rated
p0312[0...n]	Rated motor force / Mot F_rated
p0313[0...n]	Cylinder piston stroke / Cyl pist stroke
r0313[0...n]	Motor pole pair number, actual (or calculated) / Mot PolePairNo act
p0314[0...n]	Cylinder dead volume A side / Cyl_dead vol A
p0314[0...n]	Motor pole pair number / Mot pole pair No.
p0315[0...n]	Cylinder dead volume B side / Cyl_dead vol B
p0315[0...n]	Motor pole pair width / MotPolePair width
p0316[0...n]	Motor torque constant / Mot kT
p0316[0...n]	Motor force constant / Mot kT
p0317[0...n]	Motor voltage constant / Mot kE
p0318[0...n]	Motor stall current / Mot I_standstill
p0319[0...n]	Motor stall torque / Mot M_standstill
p0319[0...n]	Motor stall force / Mot F_standstill
p0320[0...n]	Motor rated magnetizing current/short-circuit current / Mot I_mag_rated
p0322[0...n]	Maximum motor speed / Mot n_max
p0322[0...n]	Motor maximum velocity / Mot v_max
p0323[0...n]	Maximum motor current / Mot I_max
p0324[0...n]	Winding maximum speed / Winding n_max
p0324[0...n]	Winding maximum velocity / Winding v_max
p0325[0...n]	Motor pole position identification current 1st phase / Mot PolID I 1st ph
p0326[0...n]	Motor stall torque correction factor / Mot M_stall_corr
p0326[0...n]	Motor stall force correction factor / Mot F_stall_corr
p0327[0...n]	Optimum motor load angle / Mot phi_load opt
p0328[0...n]	Motor reluctance torque constant / Mot kT_reluctance
p0328[0...n]	Motor reluctance force constant / Mot kT_reluctance
p0329[0...n]	Motor pole position identification current / Mot PolID current
r0330[0...n]	Rated motor slip / Mot slip_rated

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r0331[0...n]	Actual motor magnetizing current/short-circuit current / Mot I_mag_rtd act
r0332[0...n]	Rated motor power factor / Mot cos phi rated
r0333[0...n]	Rated motor torque / Mot M_rated
r0334[0...n]	Actual motor-torque constant / Mot kT act
r0334[0...n]	Actual motor force constant / Mot kT act
p0335[0...n]	Motor cooling type / Mot cool type
r0336[0...n]	Actual rated motor frequency / Mot f_rated act
r0337[0...n]	Rated motor EMF / Mot EMF_rated
p0338[0...n]	Motor limit current / Mot I_limit
r0339[0...n]	Rated motor voltage / Mot U_rated
p0341[0...n]	Cylinder weight / Cyl weight
p0341[0...n]	Motor moment of inertia / Mot M_mom of inert
p0341[0...n]	Motor weight / Mot weight
p0342[0...n]	Ratio between the total and motor moment of inertia / Mot MomInert Ratio
p0342[0...n]	Ratio between the total and motor force of inertia / Mot MomInert Ratio
p0343[0...n]	Valve/cylinder configuration / Valve/cyl config
r0343[0...n]	Rated motor current identified / Mot I_rated ident
p0344[0...n]	Cylinder mounting position A side / Cyl mount pos A
p0344[0...n]	Motor weight (for the thermal motor model) / Mot weight th mod
r0345[0...n]	Nominal motor starting time / Mot t_start_rated
p0346[0...n]	Line length A side / Line length A
p0346[0...n]	Motor excitation build-up time / Mot t_excitation
p0347[0...n]	Line length B side / Line length B
p0347[0...n]	Motor de-excitation time / Mot t_de-excitat
p0348[0...n]	Internal line diameter / Line_inner diam
p0348[0...n]	Speed at the start of field weakening Vdc = 600 V / n_strt field weak
p0348[0...n]	Velocity at the start of field weakening Vdc = 600 V / v_strt field weak
p0350[0...n]	Motor stator resistance cold / Mot R_stator cold
p0352[0...n]	Cable resistance / R_cable
p0353[0...n]	Motor series inductance / Mot L_series
p0354[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d
p0355[0...n]	Motor damping resistance q axis / Mot R_damp q
p0356[0...n]	Motor stator leakage inductance / Mot L_stator leak.
p0357[0...n]	Motor stator inductance d axis / Mot L_stator d
p0358[0...n]	Motor rotor leakage inductance / damping inductance d axis / Mot L_r leak / LDd
p0359[0...n]	Motor damping inductance q axis / Mot L_damp q
p0360[0...n]	Motor magnetizing inductance/magn. inductance d axis saturated / Mot Lh/Lh d sat
p0361[0...n]	Motor magnetizing inductance q axis saturated / Mot L_magn q sat
p0362[0...n]	Motor saturation characteristic flux 1 / Mot saturat.flux 1
p0363[0...n]	Motor saturation characteristic flux 2 / Mot saturat.flux 2
p0364[0...n]	Motor saturation characteristic flux 3 / Mot saturat.flux 3
p0365[0...n]	Motor saturation characteristic flux 4 / Mot saturat.flux 4
p0366[0...n]	Motor saturation characteristic I_mag 1 / Mot sat. I_mag 1
p0367[0...n]	Motor saturation characteristic I_mag 2 / Mot sat. I_mag 2
p0368[0...n]	Motor saturation characteristic I_mag 3 / Mot sat. I_mag 3
p0369[0...n]	Motor saturation characteristic I_mag 4 / Mot sat. I_mag 4
r0370[0...n]	Motor stator resistance cold / Mot R_stator cold
r0372[0...n]	Cable resistance / Mot R_cable
r0373[0...n]	Motor rated stator resistance / Mot R_stator rated
r0374[0...n]	Motor rotor resistance cold / damping resistance d axis / Mot R_r cold/R_D d
r0375[0...n]	Motor damping resistance q axis / Mot R_damp q
r0376[0...n]	Rated motor rotor resistance / Mot rated R_rotor
r0377[0...n]	Motor leakage inductance total / Mot L_leak total
r0378[0...n]	Motor stator inductance d axis / Mot L_stator d
r0380[0...n]	Motor damping inductance d axis / Mot L_damp d

r0381[0...n]	Motor damping inductance q axis / Mot L_damp q
r0382[0...n]	Motor magnetizing inductance transformed / Lh d axis saturated / Mot L_m tr/Lhd sat
r0383[0...n]	Motor magnetizing inductance q axis saturated / Mot L_magn q sat
r0384[0...n]	Motor rotor time constant / damping time constant d axis / Mot T_rotor/T_Dd
r0385[0...n]	Motor damping time constant q axis / Mot L_damping q
r0386[0...n]	Motor stator leakage time constant / Mot T_stator leak
r0387[0...n]	Motor stator leakage time constant q axis / Mot T_Sleak /T_Sq
p0389[0...n]	Excitation rated no-load current / Exc I_noload_rated
p0390[0...n]	Rated excitation current / Exc I_rated
p0391[0...n]	Current controller adaptation starting point KP / I_adapt pt KP
p0392[0...n]	Current controller adaptation starting point KP adapted / I_adapt pt KP adap
p0393[0...n]	Current controller adaptation p gain adaptation / I_adapt Kp adapt
p0393[0...n]	Current controller adaptation P gain scaling / I_adapt Kp scal
r0395[0...n]	Actual stator resistance / R_stator act
r0396[0...n]	Actual rotor resistance / R_rotor act
p0397[0...n]	Angle magnetic decoupling maximum angle / Magn decpl max_ang
p0398[0...n]	Angle magn decoupling (cross saturation) coeff 1 / Magn decoupl C1
p0399[0...n]	Angle magn decoupling (cross saturation) coeff 3 / Magn decoupl C3
p0530[0...n]	Bearing version selection / Bearing vers sel
p0531[0...n]	Bearing code number selection / Bearing codeNo sel
p0532[0...n]	Bearing maximum speed / Bearing n_max
p0532[0...n]	Bearing maximum velocity / Bearing v_max
p0600[0...n]	Motor temperature sensor for monitoring / Mot temp_sensor
p0601[0...n]	Motor temperature sensor type / Mot_temp_sens type
p0604[0...n]	Mot_temp_mod 2/KTY alarm threshold / Mod 2/KTY A thresh
p0605[0...n]	Mot_temp_mod 1/2 threshold / Mod 1/2 threshold
p0606[0...n]	Mot_temp_mod 2/KTY timer / Mod 2/KTY t_timer
p0607[0...n]	Temperature sensor fault timer / Sensor fault time
p0610[0...n]	Motor overtemperature response / Mot temp response
p0611[0...n]	I2t motor model thermal time constant / I2t mot_mod T
p0612[0...n]	Mot_temp_mod activation / Mot_temp_mod act
p0614[0...n]	Thermal resistance adaptation reduction factor / Therm R_adapt red
p0615[0...n]	Mot_temp_mod 1 (I2t) fault threshold / I2t F thresh
p0616[0...n]	Motor overtemperature alarm threshold 1 / Mot temp alarm 1
p0617[0...n]	Stator thermally relevant iron component / Stat therm iron
p0618[0...n]	Stator thermally relevant copper component / Stat therm copper
p0619[0...n]	Rotor thermally relevant weight / Rotor therm weight
p0620[0...n]	Thermal adaptation, stator and rotor resistance / Mot therm_adapt R
p0621[0...n]	Identification stator resistance after restart / Rst_ident Restart
p0622[0...n]	Motor excitation time for Rs_ident after powering up again / t_excit Rs_id
p0624[0...n]	Motor temperature offset PT100 / Mot T_offset PT100
p0625[0...n]	Motor ambient temperature during commissioning / Mot T_ambient
p0626[0...n]	Motor overtemperature, stator core / Mot T_over core
p0627[0...n]	Motor overtemperature, stator winding / Mot T_over stator
p0628[0...n]	Motor overtemperature rotor winding / Mot T_over rotor
p0629[0...n]	Stator resistance reference / R_stator ref
r0630[0...n]	Mot_temp_mod ambient temperature / Mod T_ambient
r0631[0...n]	Mot_temp_mod stator iron temperature / Mod T_stator
r0632[0...n]	Mot_temp_mod stator winding temperature / Mod T_winding
r0633[0...n]	Mot_temp_mod rotor temperature / Mod rotor temp
p0634[0...n]	Q flux flux constant unsaturated / PSIQ KPSI UNSAT
p0635[0...n]	Q flux quadrature axis current constant unsaturated / PSIQ KIQ UNSAT
p0636[0...n]	Q flux direct axis current constant unsaturated / PSIQ KID UNSAT
p0637[0...n]	Q flux flux gradient saturated / PSIQ Grad SAT
p0643[0...n]	Overvoltage protection for synchronous motors / Overvolt_protect

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2.3 Parameters for data sets

p0645[0...n]	Motor kT characteristic kT1 / Mot kT char kT1
p0646[0...n]	Motor kT characteristic kT3 / Mot kT char kT3
p0647[0...n]	Motor kT characteristic kT5 / Mot kT char kT5
p0648[0...n]	Motor kT characteristic kT7 / Mot kT char kT7
p0650[0...n]	Actual motor operating hours / Mot t_oper act
p0651[0...n]	Motor operating hours maintenance interval / Mot t_op maint
p0652[0...n]	Motor stator resistance scaling / Mot R_stator scal
p0653[0...n]	Motor stator leakage inductance scaling / Mot L_S_leak scal
p0655[0...n]	Motor magnetizing inductance d axis saturated scaling / Mot L_m d sat scal
p0656[0...n]	Motor magnetizing inductance q axis saturated scaling / Mot L_m q sat scal
p0657[0...n]	Motor damping inductance d axis scaling / Mot L_damp d scal
p0658[0...n]	Motor damping inductance q axis scaling / Mot L_damp q scal
p0659[0...n]	Motor damping resistance d axis scaling / Mot R_damp d scal
p0660[0...n]	Motor damping resistance q axis scaling / Mot R_damp q scal
p0826[0...n]	Motor changeover motor number / Mot_chng mot No.
p0827[0...n]	Motor changeover status word bit number / Mot_chg ZSW bitNo.
p1231[0...n]	Armature short-circuit / DC braking configuration / ASC/DCBRK config
p1232[0...n]	DC braking braking current / DCBRK I_brake
p1233[0...n]	DC braking time / DCBRK time
p1234[0...n]	Speed at the start of DC braking / DCBRK n_start
p1234[0...n]	DC braking starting velocity / DCBRK v_start
p1236[0...n]	Ext. armature short-cct. contactor feedback signal monit. time / ASC ext t_monit
p1237[0...n]	External armature short-circuit delay time when opening / ASC ext t_wait
p1909[0...n]	Motor data identification control word / MotID STW
p1958[0...n]	Rotating measurement ramp-up/ramp-down time / Rot meas t_r up/dn
p1958[0...n]	Moving measurement ramp-up/ramp-down time / Mov meas t_r up/dn
p1959[0...n]	Rotating measurement configuration / Rot meas config
p1959[0...n]	Moving measurement configuration / Mov meas config
p1980[0...n]	PolID technique / PolID technique
p1981[0...n]	PolID distance max / PolID distance max
p1982[0...n]	PolID selection / PolID selection
p1991[0...n]	Motor changeover angular commutation correction / Ang_com corr
p1993[0...n]	PolID motion-based current / PolID I mot_bas
p1994[0...n]	PolID motion-based rise time / PolID T mot_bas
p1995[0...n]	PolID motion-based gain / PolID kp mot_bas
p1996[0...n]	PolID motion-based integral time / PolID Tn mot_bas
p1997[0...n]	PolID motion-based smoothing time / PolID t_sm mot_bas
p1999[0...n]	Ang. commutation offset calibr. and PolID scaling / Com_ang_offs scal
p3049[0...n]	MotId Speed at start of field weakening identified / ident
p3049[0...n]	MotId Speed at start of field weakening identified / v_Fieldweak ident
p3050[0...n]	Motord stator resistance identified / R_stator ident
p3054[0...n]	MotId rotor resistance identified / R_rotor ident
p3056[0...n]	MotId stator leakage inductance identified / L_stator leak
p3058[0...n]	MotId rotor leakage inductance identified / L_rotor leak
p3060[0...n]	MotId magnetizing inductance identified / MotId Lh ident
p3090[0...n]	PolID elasticity-based configuration / PolID el config
p3091[0...n]	PolID elasticity-based ramp time / PolID el t_ramp
p3092[0...n]	PolID elasticity-based wait time / PolID el t_wait
p3093[0...n]	PolID elasticity-based measurement number / PolID el meas
p3094[0...n]	PolID elasticity-based deflection expected / PolID el defl exp
p3095[0...n]	PolID elasticity-based deflection permissible / PolID el defl exp
p3096[0...n]	PolID elasticity-based current / PolID el curr
p4610[0...n]	Motor temperature sensor 1 sensor type MDS / Temp sens1 typ MDS
p4611[0...n]	Motor temperature sensor 2 sensor type MDS / Temp sens2 typ MDS
p4612[0...n]	Motor temperature sensor 3 sensor type MDS / Temp sens3 typ MDS

p4613[0...n]	Motor temperature sensor 4 sensor type MDS / Temp sens4 typ MDS
r5398[0...n]	Mot_temp_mod 3 alarm threshold image p5390 / A thr image p5390
r5399[0...n]	Mot_temp_mod 3 fault threshold image p5391 / F thr image p5391

2.3.5 Parameters for power unit data sets (PDS)

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Data sets"

The following list contains the parameters that are dependent on the power unit data sets.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: PDS

p0121[0...n]	Power unit component number / PU comp_no
p0124[0...n]	Power unit detection via LED / PU detection LED
p0125[0...n]	Activate/de-activate power unit components / PU_comp act/deact
r0126[0...n]	Power unit components active/inactive / PU comp act/inact
r0127[0...n]	Power unit EEPROM data version / PU EEPROM version
r0128[0...n]	Power unit firmware version / PU FW version
r0200[0...n]	Power unit code number actual / PU code no. act
p0201[0...n]	Power unit code number / PU code no
r0203[0...n]	Actual power unit type / PU actual type
r0204[0...n]	Power unit hardware properties / PU HW property
p0205[0...n]	Valve rated voltage / Valve Un
p0206[0...n]	Valve transition point flow rate / Valve trans flow
p0207[0...n]	Valve transition point voltage / Valve trans U
p0208[0...n]	Valve rated flow rate / Valve Vn
p0209[0...n]	Valve rated pressure drop / Valve Pn
p0211[0...n]	Valve, flow rate ratio A to B side / Flowrate_ratio A/B
p0216[0...n]	Valve natural frequency / Valve fn
p0217[0...n]	Valve damping / Valve D
p0218[0...n]	Cylinder safety configuration / Cyl safety config
p0222[0...n]	Valve precontrol pressure / Valve p_prectrl
p0230[0...n]	Manipulated variable inhibit time / Manip var t_inhib
p0231[0...n]	Power enable inhibit time / Pow_enab t_inhib
p0232[0...n]	Valve monitoring time / Valve t_monit
p0240[0...n]	Pressure sensor A reference value at 10 V / Sensor A ref 10V
p0241[0...n]	Pressure sensor A offset correction / Sensor A offs
p0242[0...n]	Pressure sensor B reference value at 10 V / Sensor B ref 10V
p0243[0...n]	Pressure sensor B offset correction / Sensor B offs
p0244[0...n]	Pressure sensor P reference value at 10 V / Sensor P ref 10V
p0245[0...n]	Pressure sensor P offset correction / Sensor P offs
p0251[0...n]	Operating hours counter power unit fan / PU fan t_oper
p0254[0...n]	Operating hours counter power unit fan inside the converter / PU inner fan t_op
p0895[0...n]	BI: Activate/de-activate power unit components / PU_comp act/deact
p1832[0...n]	Valve offset / Valve offset
p3469[0...n]	Latch delay time correction, zero crossover detection / t_latch corr PLL
p3901[0...n]	Power unit EEPROM Vdc offset calibration / PU EEPROM Vdc offs
p7001[0...n]	Par_circuit power units enable / PU enable
r7002[0...n]	CO: Par_circuit status power units / Status PU
r7020[0...n]	CO: Par_circuit deviation current in phase U / Phase U curr dev
r7021[0...n]	CO: Par_circuit deviation current in phase V / Phase V curr dev
r7022[0...n]	CO: Par_circuit deviation current in phase W / Phase W curr dev

2 Parameters

2.3 Parameters for data sets

r7030[0...n]	CO: Par_circuit DC link voltage deviation / Vdc deviation
p7040[0...n]	Par_circuit correction valve lockout time phase U / Comp t_lockout U
p7042[0...n]	Par_circuit correction valve lockout time phase V / Comp t_lockout V
p7044[0...n]	Par_circuit correction valve lockout time phase W / Comp t_lockout W
r7050[0...n]	Par_circuit circulating current phase U / Circ_I_phase U
r7051[0...n]	Par_circuit circulating current phase V / Circ_I_phase V
r7052[0...n]	Par_circuit circulating current phase W / Circ_I_phase W
r7200[0...n]	Par_circuit power unit overload I2t / PU overload I2t
r7201[0...n]	CO: Par_circuit power unit temperatures max. inverter / PU temp max inv
r7202[0...n]	Par_circuit power unit temperatures max. depletion layer / PU TempMaxDepLayer
r7203[0...n]	CO: Par_circuit power unit temperatures max. rectifier / PU temp max rect
r7204[0...n]	CO: Par_circuit power unit temperatures air intake / PU temp air intake
r7205[0...n]	Par_circuit power unit temperatures electronics / PU temp electr
r7206[0...n]	Par_circuit power unit temperatures inverter 1 / PU temp inv 1
r7207[0...n]	Par_circuit power unit temperatures inverter 2 / PU temp inv 2
r7208[0...n]	Par_circuit power unit temperatures inverter 3 / PU temp inv 3
r7209[0...n]	Par_circuit power unit temperatures inverter 4 / PU temp inv 4
r7210[0...n]	Par_circuit power unit temperatures inverter 5 / PU temp inv 5
r7211[0...n]	Par_circuit power unit temperatures inverter 6 / PU temp inv 6
r7212[0...n]	Par_circuit power unit temperatures inverter 1 / PU temp rect 1
r7213[0...n]	Par_circuit power unit temperatures inverter 2 / PU temp rect 2
r7214[0...n]	Par_circuit power unit temperatures depletion layer 1 / PU temp DepLayer 1
r7215[0...n]	Par_circuit power unit temperatures depletion layer 2 / PU temp DepLayer 2
r7216[0...n]	Par_circuit power unit temperatures depletion layer 3 / PU temp DepLayer 3
r7217[0...n]	Par_circuit power unit temperatures depletion layer 4 / PU temp DepLayer 4
r7218[0...n]	Par_circuit power unit temperatures depletion layer 5 / PU temp DepLayer 5
r7219[0...n]	Par_circuit power unit temperatures depletion layer 6 / PU temp DepLayer 6
r7220[0...n]	Infeed par_circuit absolute current value motoring permissible / INF I_abs mot perm
r7220[0...n]	CO: Par_circuit drive output current maximum / Drv I_outp max
r7221[0...n]	Infeed par_circuit absolute current regenerating permissible / INF I_absRegenPerm
r7222[0...n]	CO: Par_circuit absolute current actual value / I_act abs val
r7223[0...n]	CO: Par_circuit phase current actual value phase U / I_phase U act val
r7224[0...n]	CO: Par_circuit phase current actual value phase V / I_phase V act val
r7225[0...n]	CO: Par_circuit phase current actual value phase W / I_phase W act val
r7226[0...n]	CO: Par_circuit phase current actual value phase U offset / I_phase U offset
r7227[0...n]	CO: Par_circuit phase current actual value phase V offset / I_phase V offset
r7228[0...n]	CO: Par_circuit phase current actual value phase W offset / I_phase W offset
r7229[0...n]	CO: Par_circuit phase current actual value sum U, V, W / I_phase sum UVW
r7230[0...n]	CO: Par_circuit DC link voltage actual value / Vdc_act
r7231[0...n]	CO: Par_circuit phase voltage actual value phase U / U_phase U act val
r7232[0...n]	CO: Par_circuit phase voltage actual value phase V / U_phase V act val
r7233[0...n]	CO: Par_circuit phase voltage actual value phase W / U_phase W act val
r7240[0...n]	Par_circuit gating unit status word 1 / Gating unit ZSW1
r7740[0...n]	IGBT power cycling counter valve 1 / IGBT load count 1
r7741[0...n]	IGBT power cycling counter valve 2 / IGBT load count 2
r7742[0...n]	IGBT power cycling counter valve 3 / IGBT load count 3
r7743[0...n]	IGBT power cycling counter valve 4 / IGBT load count 4
r7744[0...n]	IGBT power cycling counter valve 5 / IGBT load count 5
r7745[0...n]	IGBT power cycling counter valve 6 / IGBT load count 6
p7786[0...n]	Service report / Service report
r9671[0...n]	SI module identifier Hydraulic Module / Module ID HM
r9671[0...n]	SI module identifier Motor Module / Module ID MM

2.4 Parameters for write protection and know-how protection

Note

References: /FH1/ SINAMICS S120 Function Manual Drive Functions
Section "Write protection and know-how protection"

2.4.1 Parameters with "WRITE_NO_LOCK"

The following list contains the parameters with the "WRITE_NO_LOCK" attribute.

These parameters are not affected by the write protection.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: WRITE_NO_LOCK

p0003	BOP access level / BOP acc_level
p0009	Device commissioning parameter filter / Dev comm par_filt
p0124[0...n]	Power unit detection via LED / PU detection LED
p0124[0...n]	Main component detection using LED / M_comp detect LED
p0144[0...n]	Voltage Sensing Module detection via LED / VSM detection LED
p0144[0...n]	Sensor Module detection via LED / SM detection LED
p0154[0...n]	Voltage Sensing Module 2 detection via LED / VSM2 detection LED
p0154	DRIVE-CLiQ Hub Module detection via LED / Hub detection LED
p0154	Terminal Module detection via LED / TM detection LED
p0972	Drive unit reset / Drv_unit reset
p0976	Reset and load all parameters / Reset load all par
p0977	Save all parameters / Save all par
p1903	BI: Data identification control / Data ident ctrl
p2035	Fieldbus interface USS PIV drive object number / Fieldbus USS DO_no
p2102	BI: Acknowledge all faults / Ackn all faults
p2111	Alarm counter / Alarm counter
p3100	RTC time stamp mode / RTC t_stamp mode
p3101[0...1]	RTC set UTC time / RTC set UTC
p3103	RTC synchronization source / RTC sync_source
p3950	Service parameter / Serv par
p3981	Faults acknowledge drive object / Faults ackn DO
p3985	Master control mode selection / PcCtrl mode select
p4700[0...1]	Trace control / Trace control
p4701	Measuring function control / Meas fct ctrl
p4703[0...1]	Trace options / Trace options
p4707	Measurement function configuration / Meas fct config
p4710[0...1]	Trace trigger condition / Trace Trig_cond
p4711[0...5]	Trace trigger signal / Trace trig_signal
p4712[0...1]	Trace trigger threshold / Trace trig_thresh
p4713[0...1]	Trace tolerance band trigger threshold 1 / Trace trig thr 1
p4714[0...1]	Trace tolerance band trigger threshold 2 / Trace trig thr 2
p4715[0...1]	Trace bit mask trigger, bit mask / Trace trig mask
p4716[0...1]	Trace bit mask trigger trigger condition / Trace Trig_cond
p4717	Measuring function number of averaging operations / Meas fct avg qty
p4718	Measuring function number of stabilizing periods / MeasFct StabPerQty
p4720[0...1]	Trace recording cycle / Trace record_cyc
p4721[0...1]	Trace recording time / Trace record_time
p4722[0...1]	Trace trigger delay / Trace trig_delay
p4723[0...1]	Trace time slice cycle / Trace cycle
p4724[0...1]	Trace average in the time range / Trace average

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2.4 Parameters for write protection and know-how protection

p4730[0...5]	Trace record signal 0 / Trace record sig 0
p4731[0...5]	Trace record signal 1 / Trace record sig 1
p4732[0...5]	Trace record signal 2 / Trace record sig 2
p4733[0...5]	Trace record signal 3 / Trace record sig 3
p4734[0...5]	Trace record signal 4 / Trace record sig 4
p4735[0...5]	Trace record signal 5 / Trace record sig 5
p4736[0...5]	Trace record signal 6 / Trace record sig 6
p4737[0...5]	Trace record signal 7 / Trace record sig 7
p4780[0...1]	Trace physical address signal 0 / Trace PhyAddr Sig0
p4781[0...1]	Trace physical address signal 1 / Trace PhyAddr Sig1
p4782[0...1]	Trace physical address signal 2 / Trace PhyAddr Sig2
p4783[0...1]	Trace physical address signal 3 / Trace PhyAddr Sig3
p4784[0...1]	Trace physical address signal 4 / Trace PhyAddr Sig4
p4785[0...1]	Trace physical address signal 5 / Trace PhyAddr Sig5
p4786[0...1]	Trace physical address signal 6 / Trace PhyAddr Sig6
p4787[0...1]	Trace physical address signal 7 / Trace PhyAddr Sig7
p4789[0...1]	Trace physical address trigger signal / Trace PhyAddr Trig
p4795	Trace memory bank changeover / Trace mem changeov
p4800	Function generator control / FG control
p4810	Function generator mode / FG operating mode
p4812	Function generator physical address / FG phys address
p4813	Function generator physical address reference value / FG phys addr ref
p4815[0...2]	Function generator drive number / FG drive number
p4816	Function generator output signal integer number scaling / FG outp integ scal
p4819	BI: Function generator control / FG control
p4820	Function generator signal shape / FG signal shape
p4821	Function generator period / FG period duration
p4822	Function generator pulse width / FG pulse width
p4823	Function generator bandwidth / FG bandwidth
p4824	Function generator amplitude / FG amplitude
p4825	Function generator 2nd amplitude / FG 2nd amplitude
p4826	Function generator offset / FG offset
p4827	Function generator ramp-up time to offset / FG ramp-up offset
p4828	Function generator lower limit / FG lower limit
p4829	Function generator upper limit / FG upper limit
p4830	Function generator time slice cycle / FG time slice
p4831	Function generator amplitude scaling / FG amplitude scal
p4832[0...2]	Function generator amplitude scaling / FG amplitude scal
p4833[0...2]	Function generator offset scaling / FG offset scal
p4835[0...4]	Function generator free measurement function scaling / FG fr MeasFct scal
p4840[0...1]	MTrace cycle number setting / Cycle number
p7761	Write protection / Write protection
p7770	NVRAM action / NVRAM action
p8550	AOP LOCAL/REMOTE / AOP LOCAL/REMOTE
p8805	Identification and maintenance 4 configuration / I&M 4 config
p8806[0...53]	Identification and Maintenance 1 / I&M 1
p8807[0...15]	Identification and Maintenance 2 / I&M 2
p8808[0...53]	Identification and Maintenance 3 / I&M 3
p8809[0...53]	Identification and Maintenance 4 / I&M 4
p8829	CBE2x remote controller number / CBE2x rem ctrl num
p9210	Flashing component number / Flash comp_no
p9211	Flash function / Flash fct.
p9484	BICO interconnections search signal source / BICO S_src srch

2.4.2 Parameters with "KHP_WRITE_NO_LOCK"

The following list contains the parameters with the "KHP_WRITE_NO_LOCK" attribute.

These parameters are not affected by the know-how protection.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: KHP_WRITE_NO_LOCK

p0003	BOP access level / BOP acc_level
p0009	Device commissioning parameter filter / Dev comm par_filt
p0124[0...n]	Power unit detection via LED / PU detection LED
p0124[0...n]	Main component detection using LED / M_comp detect LED
p0144[0...n]	Voltage Sensing Module detection via LED / VSM detection LED
p0144[0...n]	Sensor Module detection via LED / SM detection LED
p0154[0...n]	Voltage Sensing Module 2 detection via LED / VSM2 detection LED
p0154	DRIVE-CLiQ Hub Module detection via LED / Hub detection LED
p0154	Terminal Module detection via LED / TM detection LED
p0972	Drive unit reset / Drv_unit reset
p0976	Reset and load all parameters / Reset load all par
p0977	Save all parameters / Save all par
p2035	Fieldbus interface USS PIV drive object number / Fieldbus USS DO_no
p2040	COMM INT monitoring time / COMM INT t_monit
p2040	Fieldbus interface monitoring time / Fieldbus t_monit
p2102	BI: Acknowledge all faults / Ackn all faults
p2111	Alarm counter / Alarm counter
p3100	RTC time stamp mode / RTC t_stamp mode
p3101[0...1]	RTC set UTC time / RTC set UTC
p3103	RTC synchronization source / RTC sync_source
p3950	Service parameter / Serv par
p3981	Faults acknowledge drive object / Faults ackn DO
p3985	Master control mode selection / PcCtrl mode select
p7761	Write protection / Write protection
p7770	NVRAM action / NVRAM action
p8550	AOP LOCAL/REMOTE / AOP LOCAL/REMOTE
p8805	Identification and maintenance 4 configuration / I&M 4 config
p8806[0...53]	Identification and Maintenance 1 / I&M 1
p8807[0...15]	Identification and Maintenance 2 / I&M 2
p8808[0...53]	Identification and Maintenance 3 / I&M 3
p8809[0...53]	Identification and Maintenance 4 / I&M 4
p8829	CBE2x remote controller number / CBE2x rem ctrl num
p8835	CBE20 firmware selection / CBE20 FW sel
p8839[0...1]	PZD interface hardware assignment / PZD IF HW assign
p8840	COMM BOARD monitoring time / CB t_monit
p9210	Flashing component number / Flash comp_no
p9211	Flash function / Flash fct.
p9484	BICO interconnections search signal source / BICO S_src srch

2.4.3 Parameters with "KHP_ACTIVE_READ"

The following list contains the parameters with the "KHP_ACTIVE_READ" attribute.

These parameters can also be read with activated know-how protection.

Product: SINAMICS S120/S150, Version: 4702900, Language: eng, Type: KHP_ACTIVE_READ

p0015	Macro drive object / Macro DO
p0015	Macro drive unit / Macro drv unit
p0100	IEC/NEMA mot stds / IEC/NEMA mot stds
p0101[0...n]	Drive object numbers / DO numbers
p0103[0...n]	Application-specific view / Appl_spec view
p0105	Activate/de-activate drive object / DO act/deact
p0107[0...n]	Drive object type / DO type
p0108[0...n]	Drive objects function module / DO fct_mod
p0120	Number of Power unit Data Sets (PDS) / PDS count
p0120	Number of Valve Data Sets (PDS) / PDS count
p0121[0...n]	Power unit component number / PU comp_no
p0125[0...n]	Activate/de-activate power unit components / PU_comp act/deact
p0130	Number of Motor Data Sets (MDS) / MDS count
p0131[0...n]	Motor component number / Mot comp_no
p0140	Number of VSM data sets / VSM count
p0140	Number of Encoder Data Sets (EDS) / EDS count
p0141[0...n]	VSM component number / VSM comp_no
p0141[0...n]	Encoder interface (Sensor Module) component number / Enc_intf comp_no
p0142[0...n]	Encoder component number / Encoder comp_no
p0145[0...n]	Voltage Sensing Module activate/de-activate / VSM act/deact
p0145[0...n]	Activate/de-activate encoder interface / Enc_intf act/deact
p0150	VSM2 data sets selection / VSM2 dat_sets qty
p0150	Number of VSM data sets / VSM dat_sets qty.
p0151[0...n]	Voltage Sensing Module 2 component number / VSM2 comp_no
p0151[0...1]	DRIVE-CLiQ Hub Module component number / Hub comp_no
p0151	Terminal Module component number / TM comp_no
p0151[0...n]	Voltage Sensing Module component number / VSM comp_no
p0161	Valve component number / Valve comp_no
p0161	HF Damping Module component number / HF Damp comp_no
p0161	Option board component number / Opt board comp_no
p0162	CU-LINK slave component number / CU-LINK comp_no
p0162	HF Choke Module component number / HF Choke comp_no
p0170	Number of Command Data Sets (CDS) / CDS count
p0180	Number of Drive Data Sets (DDS) / DDS count
p0199[0...24]	Drive object name / DO name
p0300[0...n]	Motor type selection / Mot type sel
p0304[0...n]	Rated motor voltage / Mot U_rated
p0305[0...n]	Rated motor current / Mot I_rated
p0349	System of units motor equivalent circuit diagram data / Unit_sys mot ESB
p0400[0...n]	Encoder type selection / Enc_typ sel
p0505	Selecting the system of units / Unit sys select
p0595	Technological unit selection / Tech unit select
p0806	BI: Inhibit master control / PcCtrl inhibit
p0864	BI: System pressure available / p_sys available
p0864	BI: Infeed operation / INF operation
p0915[0...29]	TM15 PROFIdrive PZD setpoint assignment / TM15 PD PZD setp
p0915[0...35]	TM17 PROFIdrive PZD setpoint assignment / TM17 PD PZD setp
p0916[0...29]	TM15 PROFIdrive PZD actual value assignment / TM15 PD PZD actVal
p0916[0...35]	TM17 PROFIdrive PZD actual value assignment / TM17 PD PZD actVal
p0922	IF1 PROFIdrive PZD telegram selection / IF1 PZD telegr

2.4 Parameters for write protection and know-how protection

p0978[0...n]	List of drive objects / List of the DO
p1080[0...n]	Minimum velocity / v_min
p1080[0...n]	Minimum speed / n_min
p1082[0...n]	Maximum velocity / v_max
p1082[0...n]	Maximum speed / n_max
p1520[0...n]	CO: Force limit upper/motoring / F_max upper/mot
p1520[0...n]	CO: Torque limit upper/motoring / M_max upper/mot
p1520[0...n]	CO: Torque limit upper / M_max upper
p1532[0...n]	CO: Force offset, force limit / F_max offset
p1532[0...n]	CO: Torque limit offset / M_max offset
p1544	Travel to fixed stop evaluation torque reduction / TfS M_red eval
p1544	Travel to fixed stop evaluation force reduction / TfS F_red eval
p2000	Reference frequency / f_ref
p2000	Reference speed reference frequency / n_ref f_ref
p2000	Reference velocity reference frequency / v_ref f_ref
p2000	Reference velocity / v_ref
p2001	Reference voltage / Reference voltage
p2002	Reference current / I_ref
p2002	Reference pressure / p_ref
p2003	Reference force / F_ref
p2003	Reference torque / M_ref
p2003	Reference force / Reference force
p2005	Reference angle / Reference angle
p2006	Reference temp / Ref temp
p2007	Reference acceleration / a_ref
p2030	Field bus int protocol selection / Field bus protocol
p2038	IF1 PROFIdrive STW/ZSW interface mode / PD STW/ZSW IF mode
p2079	IF1 PROFIdrive PZD telegram selection extended / IF1 PZD telegr ext
p4956[0...n]	OA DO-specific activation / OA DO act
p5043[0...6]	Spindle speed limits / n_limits
p7763	KHP OEM exception list number of indices for p7764 / KHP OEM qty p7764
p7764[0...n]	KHP OEM exception list / KHP OEM excep list
p7852	Number of indices for r7853 / Qty indices r7853
p8836	SINAMICS Link address / SINAMICS Link add
p8870[0...15]	SINAMICS Link receive telegram word PZD / Recv link word
p8871[0...15]	SINAMICS Link send telegram word PZD / Send link word
p8872[0...15]	SINAMICS Link address receive PZD / Link addr recv
p9500	SI Motion monitoring clock cycle (Control Unit) / SI Mtn clock CU
p9601	SI enable functions integrated in the drive (Control Unit) / SI enable fct CU
p9810	SI PROFIsafe address (Motor Module) / SI PROFIsafe MM
p9902	Target topology number of indices / TargetTopo indices

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3.2 Explanations on the function diagrams

Function diagrams

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Fig. 3-1 1020 – Explanation of the symbols (part 1)

Parameters		Connectors		Binectors		Connectors/binectors		
Symbol	Meaning	Symbol	Meaning	Symbol	Meaning	Symbol	Meaning	
Parameter name [Unit] rxxx [x...y]	Monitoring parameter (parameter may appear).	name pxxxx (xxxx)	Connector input CI.	name pxxxx (Def)	Binector input BI with factory setting (Def).	Parameter name rxxx rxxx	Connector/binector output CO/BO	
Parameter name [Unit] Index name rxxx[x]	Monitoring parameter with index.	name pxxxx[y] (xxxx [x])	Connector input CI with index [y].	name pxxxx[y] (Def)	Binector input BI with index [y] and factory setting (Def).	Cross references between diagrams		
[aaaa.b] Parameter name from ... to [Unit] pxxx[y...z] (Def)	Setting parameter (if the parameter appears a multiple number of times, then diagram references are specified).	name pxxxx[y...z] (xxxx [y])	Connector input CI with index range [y...z].	name pxxxx[y...z] (Def)	Binector input BI with index range [y...z] and factory setting (Def).	Symbol 1 ... 8	Meaning The function diagrams are sub-divided into 8 signal paths in order to facilitate orientation.	
[aaaa.b] Parameter name from ... to [Unit] pxxx[y] (Def)	Setting parameter with index (if the parameter appears a multiple number of times, then diagram references are specified).	name [unit] rxxx[y...z]	Connector output CO with [dimension unit] and index range [y...z].	name rxxx	Binector output BO.	Signal path 1 [aaaa.b] ... [aaaa.b]	Text = Unique signal designation aaaa = Signal goes to target diagram aaaa b = Signal goes to signal path b	
Data sets		Information on parameters, binectors, connectors				Cross references for control bits		
Symbol	Meaning	Symbol	Meaning			Text = Unique signal designation cccc = Signal comes from source diagram cccc d = Signal comes from signal path d		
pxxx[C]	Parameter belongs to the Command Data Set (CDS).	Parameter name [Unit]	Parameter name (up to 18 characters). [dimension unit] rotary axis, for linear axis see list of parameters.			To "function diagram name" [aaaa.b] = for binectors.		
pxxx[D]	Parameter belongs to the Drive Data Set (DDS).	rxxx[y] or rxxx[y...z] or rxxx[y].ww or rxxx.ww	"r" = monitoring parameter. These parameters are read-only "xxxx" stands for the parameter number, "y" specifies the valid index, "y...z" specifies the applicable index range ".ww" specifies the bit number (e.g. 0...15).			Symbol Meaning		
pxxx[E]	Parameter belongs to the Encoder Data Set (EDS).	pxxx[y] or pxxx[y...z] or pxxx[y].ww or pxxx.ww	"p" = setting parameter. These parameters can be changed. "xxxx" stands for the parameter number, "y" specifies the applicable index, "y...z" specifies the applicable index range ".ww" specifies the bit number (e.g. 0...15).			pxxxx = Original parameter of signal aaaa = Signal comes from source diagram aaaa b = Signal comes from signal path b		
pxxx[M]	Parameter belongs to the Motor Data Set (MDS).	from ... to	Value range.			Symbol Meaning		
pxxx[P]	Parameter belongs to the Power unit Data Set (PDS).	(xxx[y].ww)	Parameter number (xxxx) with Index number [y] and bit number .ww.			pxxxx[Y] (ZZZ.ZZ µs) Setting parameter with factory setting to select the time slice.		
		(Def)	Factory setting.			p0115[y] (Drive Object) Time slice depending on the pre-setting p0112 of the drive object. "y" specifies the applicable index.		
		(Def.w)	Factory setting with bit number as prefix.			p0115[y] (Motor Modules) Time slice depending on the rated pulse frequency of the motor module. "y" specifies the applicable index.		
		[aaaa.b]	Diagram references for setting parameters that occur a multiple number of times. [Function diagram number, signal path]			PROFIdrive sampling time Presetting for IF1 in p2048. Presetting for IF2 in p8848. The bus clock applies to a clock synchronized operate to IF1 or IF2.		
1	2	3	4	5	6	7	8	
DO: All objects						fp_1020_51_eng.vsd	Function diagram	- 1020 -
Explanations on the function diagrams - Explanation of the symbols (part 1)						12.12.12 V04.07.00	SINAMICS	

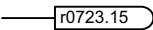
Fig. 3-2 1021 – Explanation of the symbols (part 2)

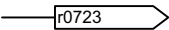
<p>Pre-assigned binectors and connectors</p> <p><u>Fixed percentage values</u></p> <p>-10 000.00...10 000.00 [%] p2900[D] (0.00) → </p> <p>-10 000.00...10 000.00 [%] p2901[D] (0.00) → </p> <p>p2902[0...14] (0.00) → </p> <p>p2902[0] = +0 % p2902[5] = +100 % p2902[10] = -20 % p2902[1] = +5 % p2902[6] = +150 % p2902[11] = -50 % p2902[2] = +10 % p2902[7] = +200 % p2902[12] = -100 % p2902[3] = +20 % p2902[8] = -5 % p2902[13] = -150 % p2902[4] = +50 % p2902[9] = -10 % p2902[14] = -200 %</p> <p><u>Fixed speed values</u></p> <p>-210 000.000...210 000.000 [1/min] p1001[D] (0.000) → </p> <p>... n_set_fixed 15 -210 000.000...210 000.000 [1/min] p1015[D] (0.000) → </p> <p><u>Fixed torque value</u></p> <p>-100 000.00...100 000.00 [Nm] p2930[D] (0.00) → </p>	<p>Symbols for logic functions</p> <p><u>Logical inversion</u></p> <p>AND element with logical inversion of an input signal</p> <p>R/S flip-flop S = setting input R = reset input Q = non-inverted output \bar{Q} = inverted output With a simultaneous 1-signal at the R and S inputs, the S input dominates.</p> <p>Exclusiv-OR/XOR y = 1 when $x_1 \neq x_2$ is.</p> <p>Comparator y = 1 when $x_1 = x_2$ is.</p>	<p>Symbols for computational and closed-loop control functions</p> <p>Threshold value switch 1/0 Outputs at y a logical "1" if $x < S$.</p> <p>Threshold value switch 0/1 Outputs at y a logical "1" if $x > S$.</p> <p>Threshold value 1/0 with hysteresis Outputs a logical "1" at y if $x < S$. If $x \geq S + H$ then y returns to 0.</p> <p>Threshold value 0/1 with hysteresis Outputs a logical "1" at y if $x > S$. If $x \leq S - H$ then y returns to 0.</p> <p>Limiter x is limited to the upper limit LU and the lower limit LL and output at y. The digital signals MLU and MLL have the value "1", if the upper or lower limit is active.</p> <p>Sample & Hold element Sample and hold element. y = x if SET = 1 (not retentively saved at POWER OFF)</p>						
<p><u>Switch symbol</u></p> <p>Simple changeover switch The switch position is shown according to the factory setting (in this case, switch position 1 in the default state on delivery).</p>	<p>Symbols for computational and closed-loop control functions</p> <p>Sign reversal y = -x</p> <p>Absolute value generator y = x </p> <p>Divider $y = \frac{x_1}{x_2}$</p> <p>Multiplier y = $x_1 * x_2$</p> <p>Comparator y = 1 if the analog signal $x > 0$, i.e. is positive.</p> <p>Differentiator $Y = \frac{dx}{dt}$</p>	<p>Symbol for monitoring</p> <p>Monitoring In the bottom right-hand corner of the diagram.</p>						
<p>1</p>	<p>2</p>	<p>3</p>	<p>4</p>	<p>5</p>	<p>6</p>	<p>7</p>	<p>8</p>	
<p>DO: All objects</p>						<p>fp_1021_51_eng.vsd</p>	<p>Function diagram</p>	
<p>Explanations on the function diagrams - Explanation of the symbols (part 2)</p>						<p>07.11.13 V04.07.00</p>	<p>SINAMICS</p>	
<p>- 1021 -</p>								

Fig. 3-3 1022 – Explanation of the symbols (part 3)

<p>Switch-on delay</p> <p>The digital signal x must have the value "1" without any interruption during the time T before output y changes to "1".</p>	<p>PT1 element</p> <p>Delay element, first order. pxxxx = time constant</p>	<p>PT2 low pass</p> <p>Natural frequency, denominator: f_{n_d} Damping, denominator: D_d pxxxx</p> <p>Transfer function: $H(s) = \frac{1}{\left(\frac{s}{2\pi f_{n_d}}\right)^2 + \frac{2 \cdot D_d}{2\pi f_{n_d}} \cdot s + 1}$</p>						
<p>Switch-off delay</p> <p>The digital signal x must have the value "0" without interruption during the time T before output y changes to "0".</p>	<p>2nd-order filter (bandstop/general filter)</p> <p>Natural frequency, numerator: f_{n_n} Damping, numerator: D_n pxxxx</p> <p>Natural frequency, denominator: f_{n_d} Damping, denominator: D_d pxxxx</p> <p>Used as bandstop filter - center frequency f_s: - bandwidth f_B:</p> $f_{n_n} = f_s$ $f_{n_d} = f_s$ $D_n = 0$ $D_d = \frac{f_B}{2 \cdot f_s}$ <p>Transfer function when used as general filter</p> $H(s) = \frac{\left(\frac{s}{2\pi f_{n_n}}\right)^2 + \frac{2 \cdot D_n}{2\pi f_{n_n}} \cdot s + 1}{\left(\frac{s}{2\pi f_{n_d}}\right)^2 + \frac{2 \cdot D_d}{2\pi f_{n_d}} \cdot s + 1}$	<p>Linear</p> <p>Parabolic</p> <p>Flux current control (FCC)</p> <p>Dependent on the load current</p>						
<p>Delay (switch-on and switch-off)</p> <p>The digital signal x must have the value "1" without interruption during time T_1 or must have the value "0" during time T_2 before output y changes its signal state.</p>	<p>Analog adder can be activated</p> <p>The following applies to $I = 1$ signal: $y = x_1 + x_2$ The following applies to $I = 0$ signal: $y = x_1$</p>	<p>1</p> <p>2</p> <p>3</p> <p>4</p> <p>5</p> <p>6</p> <p>7</p> <p>8</p>						
<p>DO: All objects</p>						<p>fp_1022_51_eng.vsd</p>	<p>Function diagram</p>	<p>- 1022 -</p>
<p>Explanations on the function diagrams - Explanation of the symbols (part 3)</p>						<p>17.07.13 V04.07.00</p>	<p>SINAMICS</p>	<p>- 1022 -</p>

Handling BICO technology

Binector:  Binectors are binary signals that can be freely interconnected (BO = Binector Output). They represent a bit of a "BO:" display parameter (e.g. bit 15 from r0723).

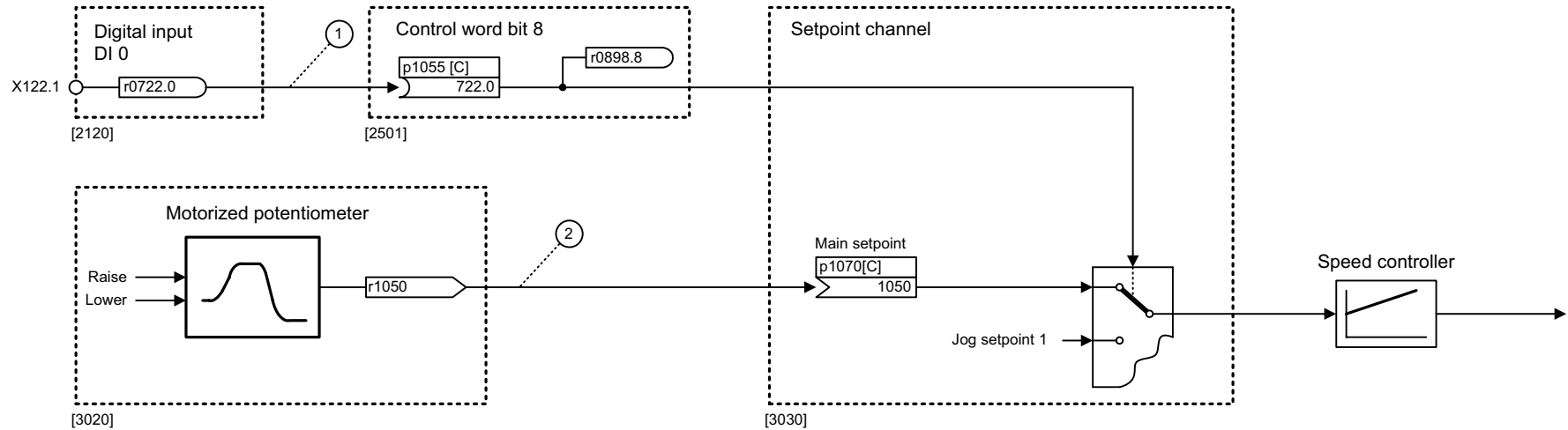
Connector:  Connectors are bit fields or numerical values that can be freely interconnected (e.g. "analog signals", like percentage variables, speeds or torques). Connectors are also "CO:" display parameters (CO = Connector Output).

Parameterization:

At the signal destination, the required binector or connector is selected using appropriate parameters:
"Bi:" parameter for binectors (Bi = Binector Input)
or
"Ci:" parameter for connectors (Ci = Connector Input)

Example:

The main setpoint for the speed controller (Ci: p1070) should be received from the output of the motorized potentiometer (CO: r1050) and the "jog" command (Bi: p1055) from digital input DI 0 (BO: r0722.0, X122.1 terminal) on the CU320.



Parameterizing steps:

- ① p1055[0] = 722.0 Terminal X122.1 acts as "Jog bit 0".
- ② p1070[0] = 1050 The output of the motorized potentiometer acts as main setpoint for the speed controller.

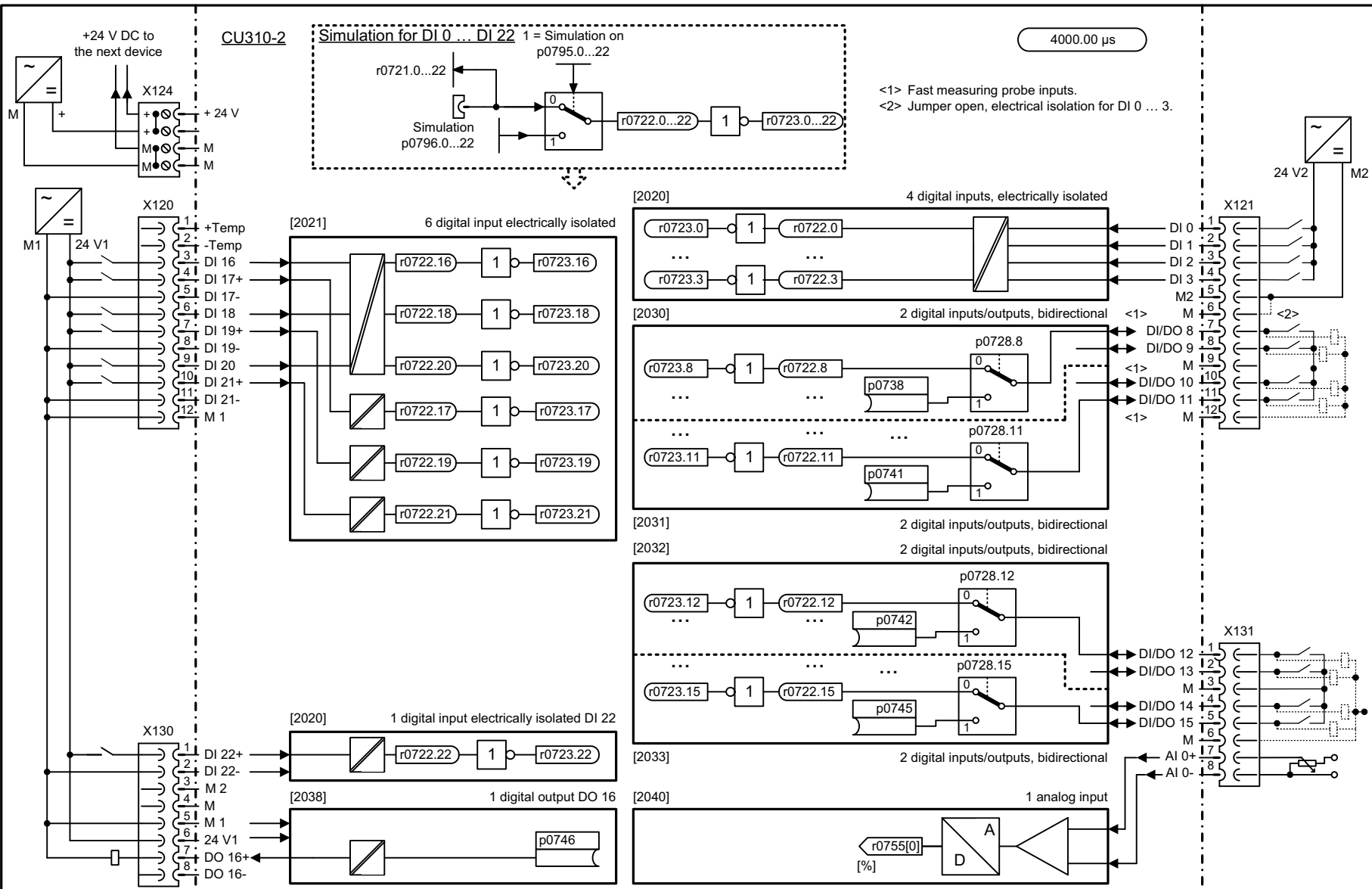
1	2	3	4	5	6	7	8
DO: All objects					fp_1030_51_eng.vsd	Function diagram	
Explanations on the function diagrams - Handling BICO technology					10.05.11 V04.07.00	SINAMICS	
							- 1030 -

Fig. 3-4 1030 – Handling BICO technology

3.3 CU310-2 input/output terminals

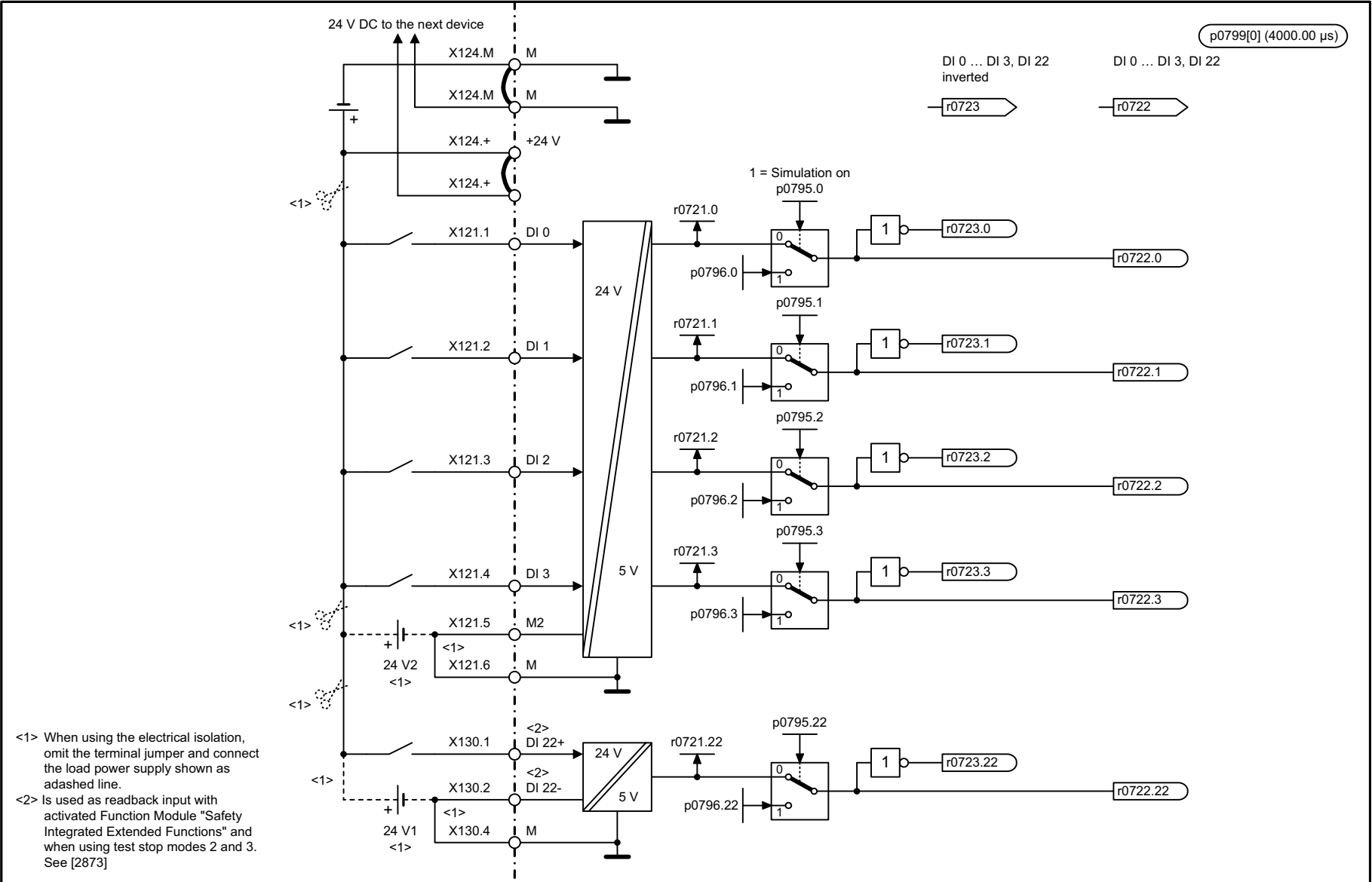
Function diagrams

2019 – Overview	1848
2020 – Digital inputs, electrically isolated (DI 0 ... DI 3, DI 22)	1849
2021 – Digital inputs, electrically isolated (DI 16 ... DI 21)	1850
2030 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)	1851
2031 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)	1852
2032 – Digital inputs/outputs, bidirectional (DI/DO 12 ... DI/DO 13)	1853
2033 – Digital inputs/outputs, bidirectional (DI/DO 14 ... DI/DO 15)	1854
2038 – Digital output (DO 16)	1855
2040 – Analog input (AI 0)	1856



1	2	3	4	5	6	7	8
DO: CU310-2					fp_2019_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Overview					12.03.13 V04.07.00	SINAMICS	
							- 2019 -

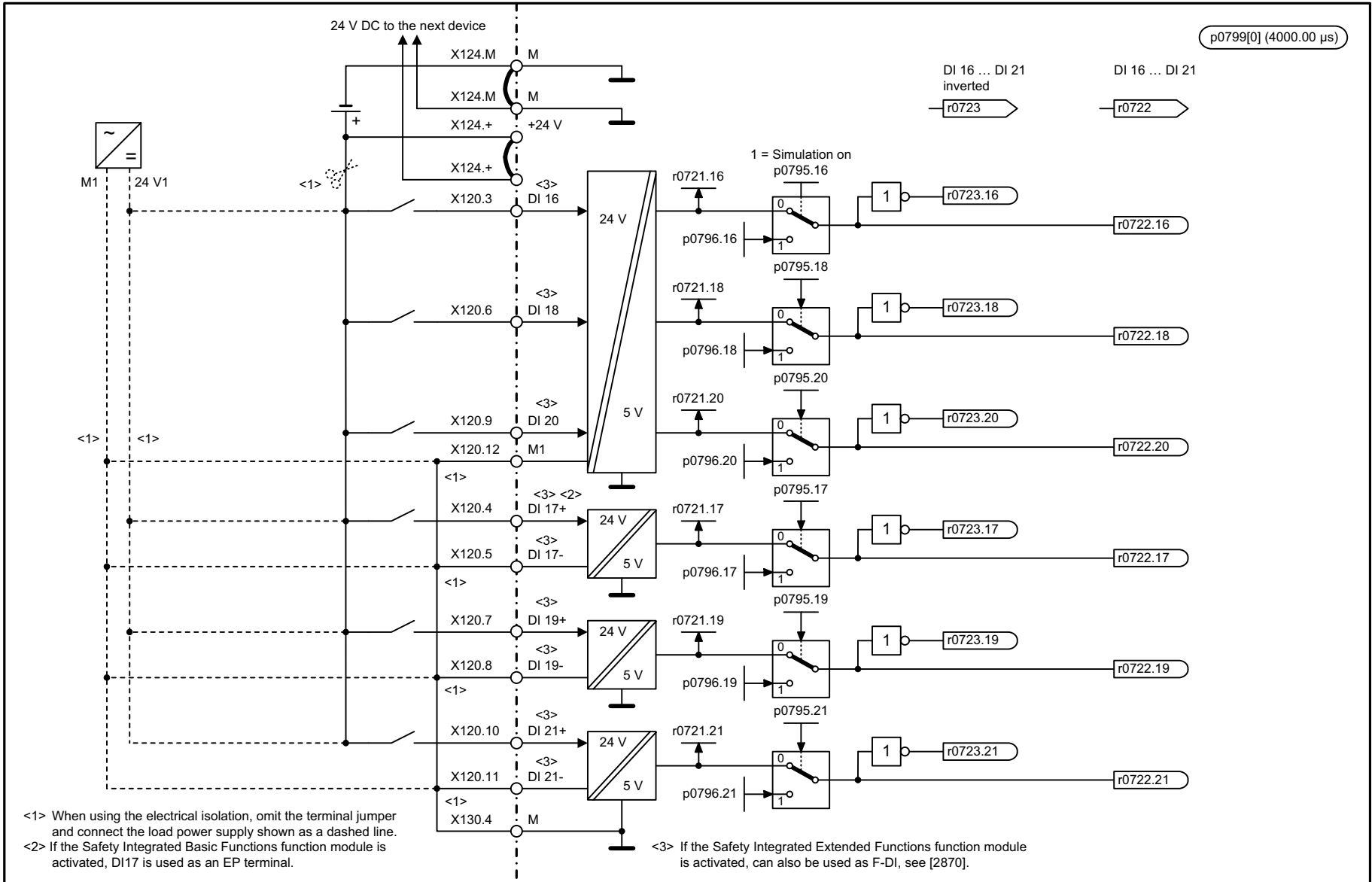
Fig. 3-5 2019 – Overview



<1> When using the electrical isolation, omit the terminal jumper and connect the load power supply shown as adashed line.
 <2> Is used as readback input with activated Function Module "Safety Integrated Extended Functions" and when using test stop modes 2 and 3. See [2873]

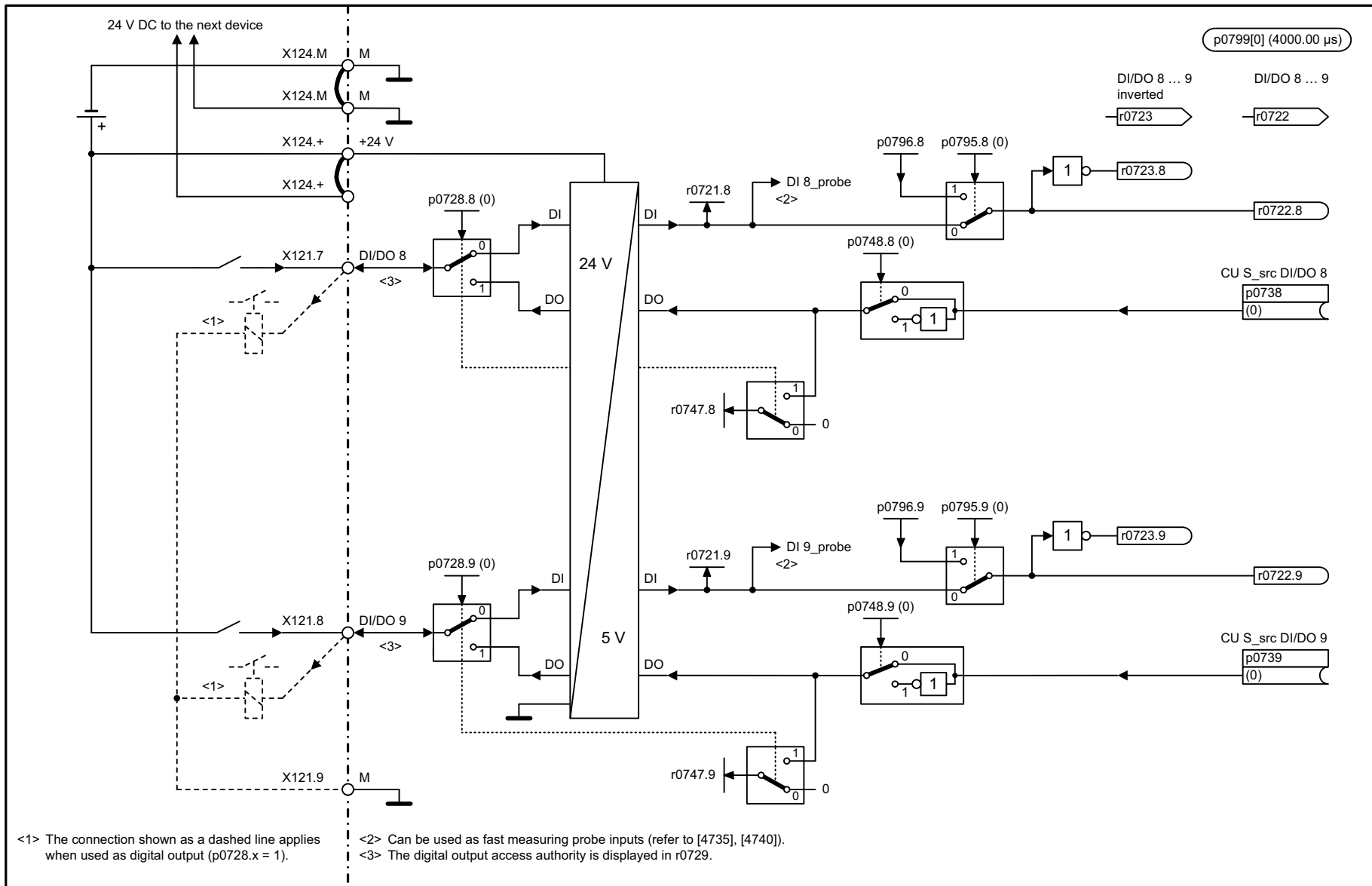
1	2	3	4	5	6	7	8
DO: CU_S					fp_2020_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital inputs, electrically isolated (DI 0 ... DI 3, DI 22)					06.12.11 V04.07.00	SINAMICS	
							- 2020 -

Fig. 3-6 2020 – Digital inputs, electrically isolated (DI 0 ... DI 3; DI 22)



1	2	3	4	5	6	7	8	
DO: CU_S					fp_2021_51_eng.vsd	Function diagram		- 2021 -
CU310-2 input/output terminals - Digital inputs, electrically isolated (DI 16 ... DI 21)					07.12.11 V04.07.00	SINAMICS		

Fig. 3-7 2021 – Digital inputs, electrically isolated (DI 16 ... DI 21)

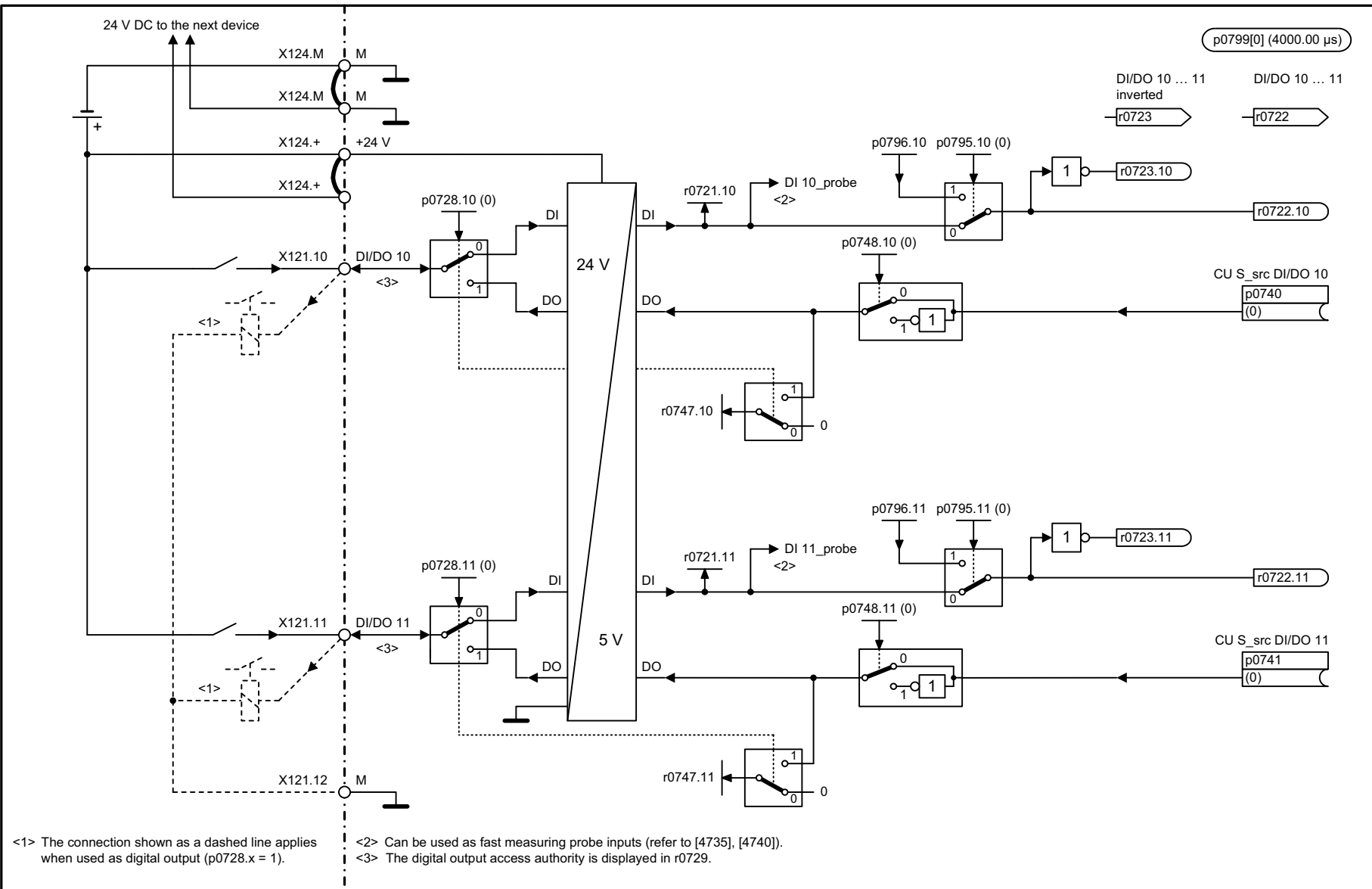


<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).
 <2> Can be used as fast measuring probe inputs (refer to [4735], [4740]).
 <3> The digital output access authority is displayed in r0729.

1	2	3	4	5	6	7	8
DO: CU_S					fp_2030_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)					07.12.11 V04.07.00	SINAMICS	

- 2030 -

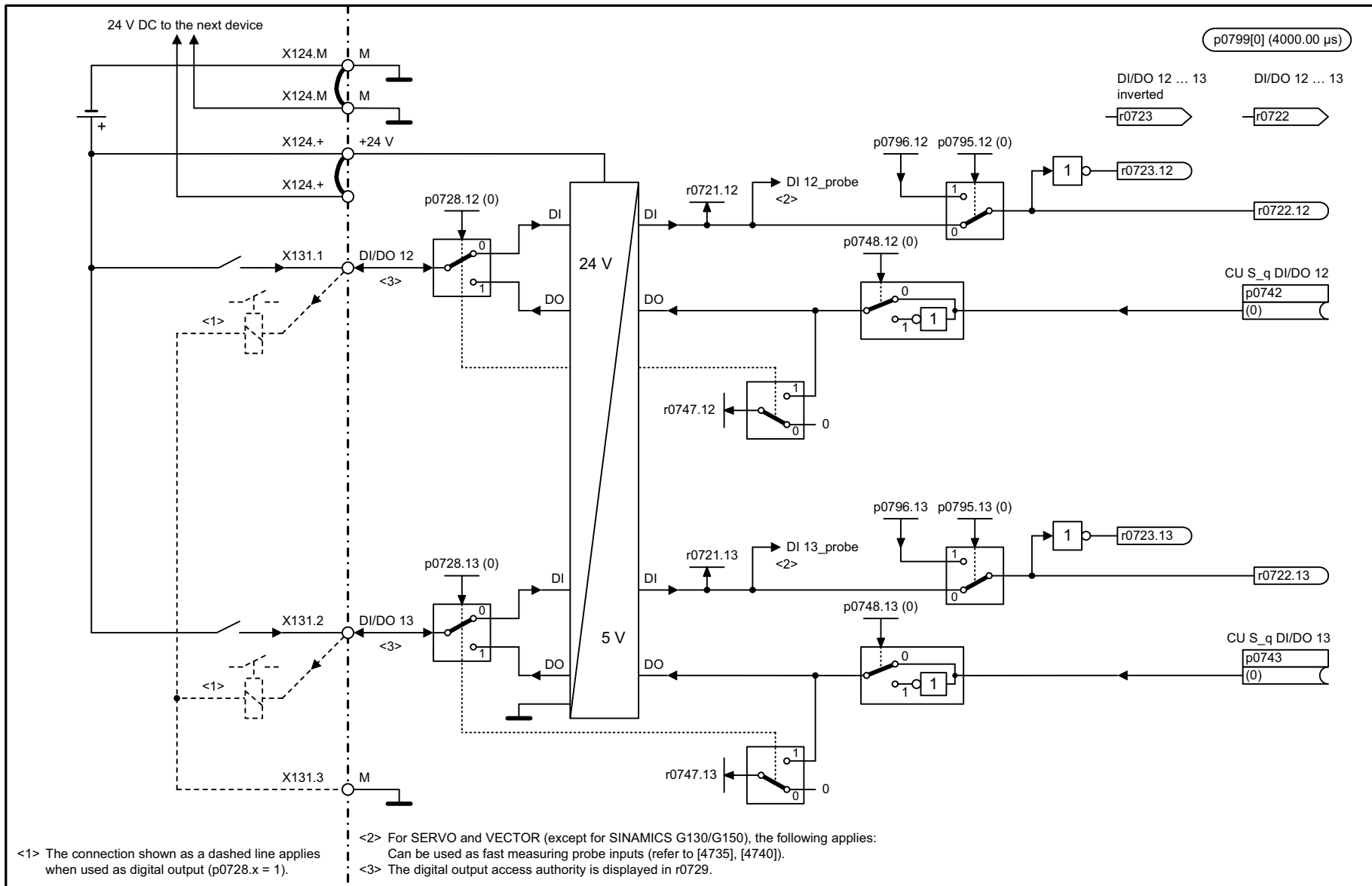
Fig. 3-8 2030 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)



<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).
 <2> Can be used as fast measuring probe inputs (refer to [4735], [4740]).
 <3> The digital output access authority is displayed in r0729.

1	2	3	4	5	6	7	8
DO: CU_S					fp_2031_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)					07.12.11 V04.07.00	SINAMICS	
							- 2031 -

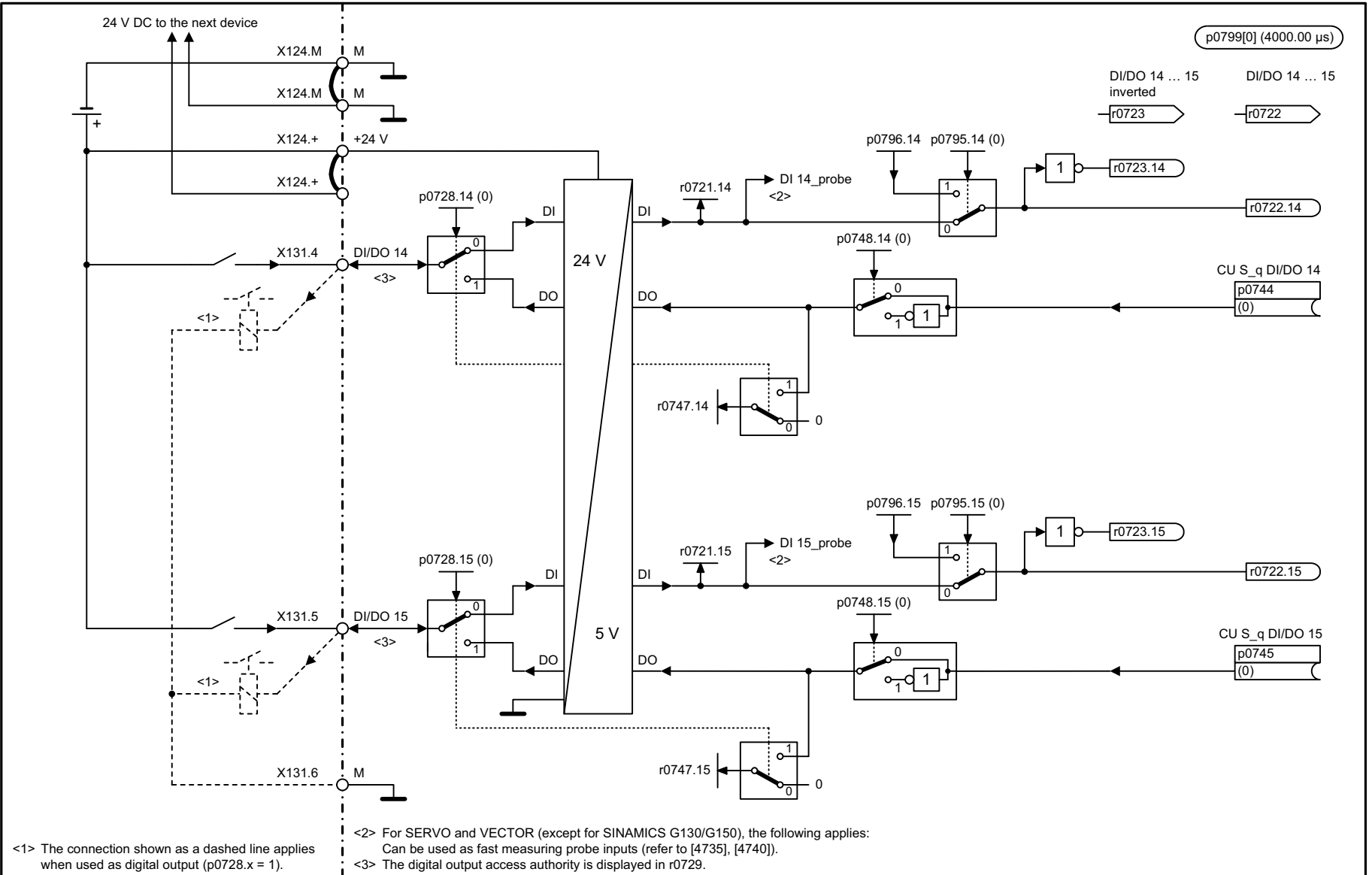
Fig. 3-9 2031 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)



<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).
 <2> For SERVO and VECTOR (except for SINAMICS G130/G150), the following applies:
 Can be used as fast measuring probe inputs (refer to [4735], [4740]).
 <3> The digital output access authority is displayed in r0729.

1	2	3	4	5	6	7	8
DO: CU_S					fp_2032_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 12 ... DI/DO 13)					07.12.11 V04.07.00	SINAMICS	
							- 2032 -

Fig. 3-10 2032 – Digital inputs/outputs, bidirectional (DI/DO 12 ... DI/DO 13)



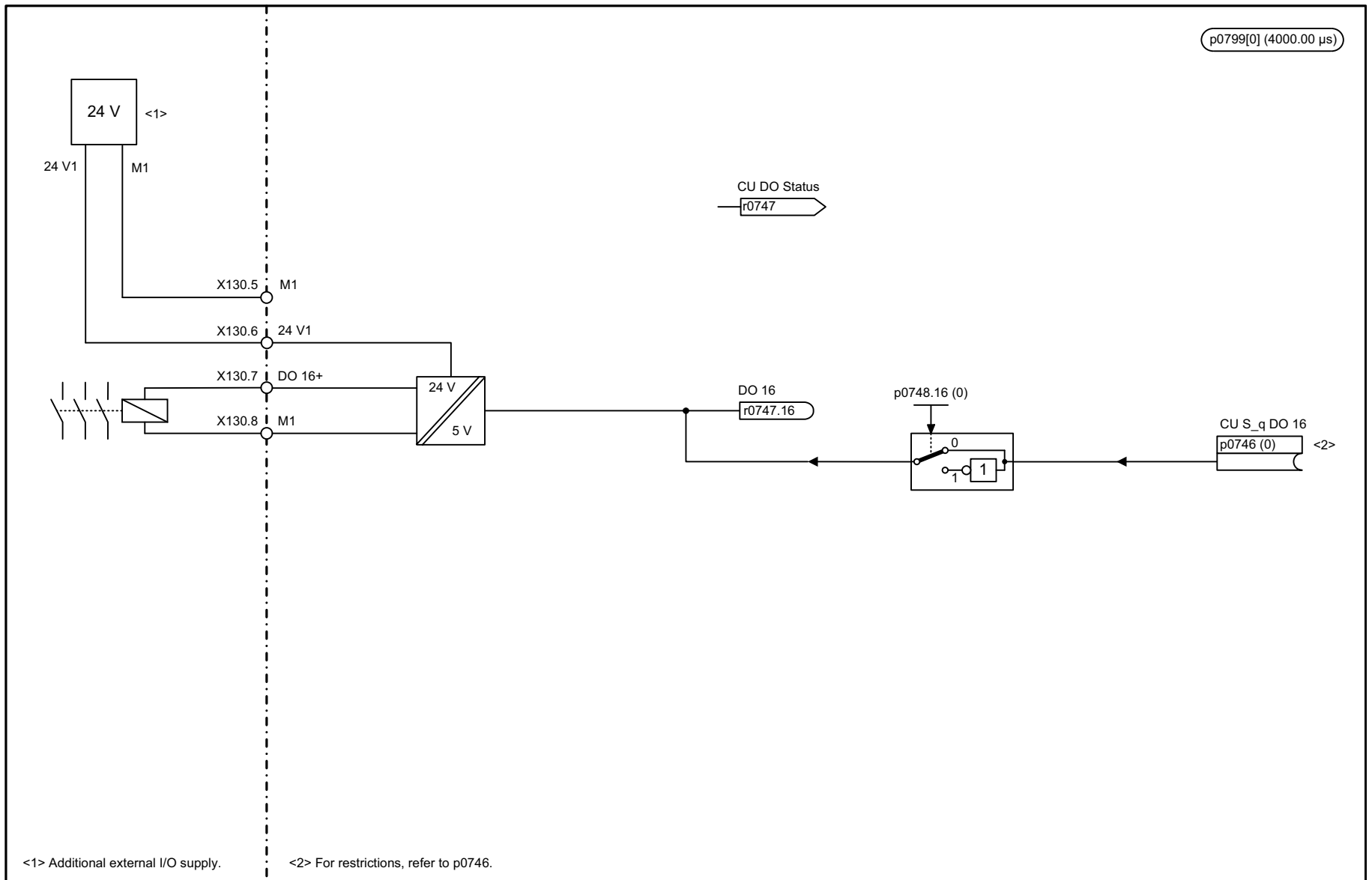
<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).

<2> For SERVO and VECTOR (except for SINAMICS G130/G150), the following applies:
Can be used as fast measuring probe inputs (refer to [4735], [4740]).

<3> The digital output access authority is displayed in r0729.

1	2	3	4	5	6	7	8
DO: CU_S					fp_2033_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 14 ... DI/DO 15)					05.01.12 V04.07.00	SINAMICS	
							- 2033 -

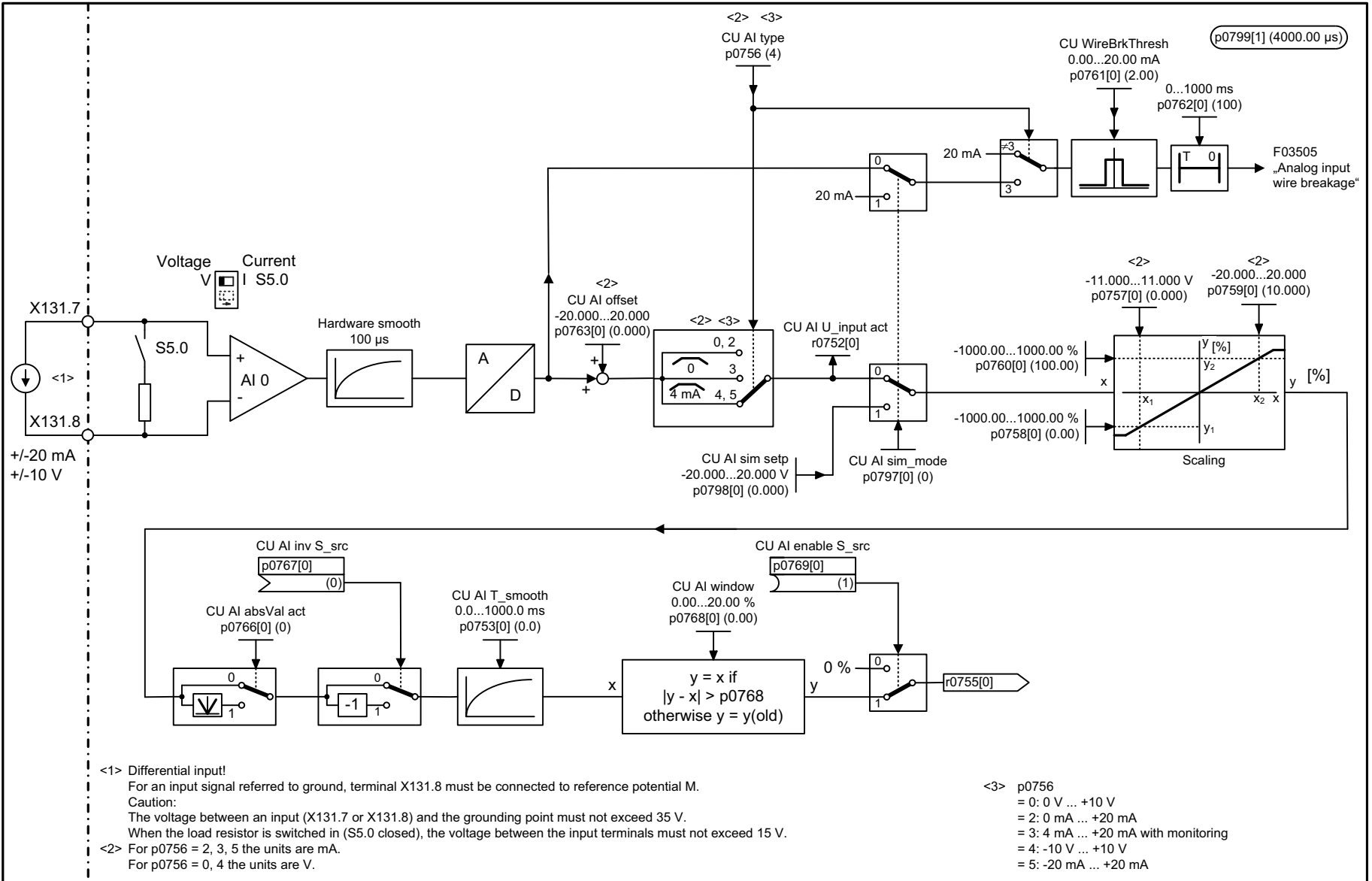
Fig. 3-11 2033 – Digital inputs/outputs, bidirectional (DI/DO 14 ... DI/DO 15)



<1> Additional external I/O supply. <2> For restrictions, refer to p0746.

1	2	3	4	5	6	7	8
DO: CU_310-2					fp_2038_51_eng.vsd	Function diagram	
CU310-2 input/output terminals - Digital output (DO 16)					07.12.11 V04.07.00	SINAMICS	
							- 2038 -

Fig. 3-12 2038 – Digital output (DO 16)



<1> Differential input!
For an input signal referred to ground, terminal X131.8 must be connected to reference potential M.
Caution:
The voltage between an input (X131.7 or X131.8) and the grounding point must not exceed 35 V.
When the load resistor is switched in (S5.0 closed), the voltage between the input terminals must not exceed 15 V.

<2> For p0756 = 2, 3, 5 the units are mA.
For p0756 = 0, 4 the units are V.

<3> p0756
= 0: 0 V ... +10 V
= 2: 0 mA ... +20 mA
= 3: 4 mA ... +20 mA with monitoring
= 4: -10 V ... +10 V
= 5: -20 mA ... +20 mA

Fig. 3-13 2040 – Analog input (AI 0)

1	2	3	4	5	6	7	8
DO: CU_310-2					fp_2040_51_eng.vsd	Function diagram	
CU310-2 - Analog input (AI 0)					11.12.12 V04.07.00	SINAMICS	
							- 2040 -

3.4 CU320-2 input/output terminals

Function diagrams

2119 – Overview	1858
2120 – Digital inputs, electrically isolated (DI 0 ... DI 3, DI 16, DI 17)	1859
2121 – Digital inputs, electrically isolated (DI 4 ... DI 7, DI 20, DI 21)	1860
2130 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)	1861
2131 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)	1862
2132 – Digital inputs/outputs, bidirectional (DI/DO 12 ... DI/DO 13)	1863
2133 – Digital inputs/outputs, bidirectional (DI/DO 14 ... DI/DO 15)	1864

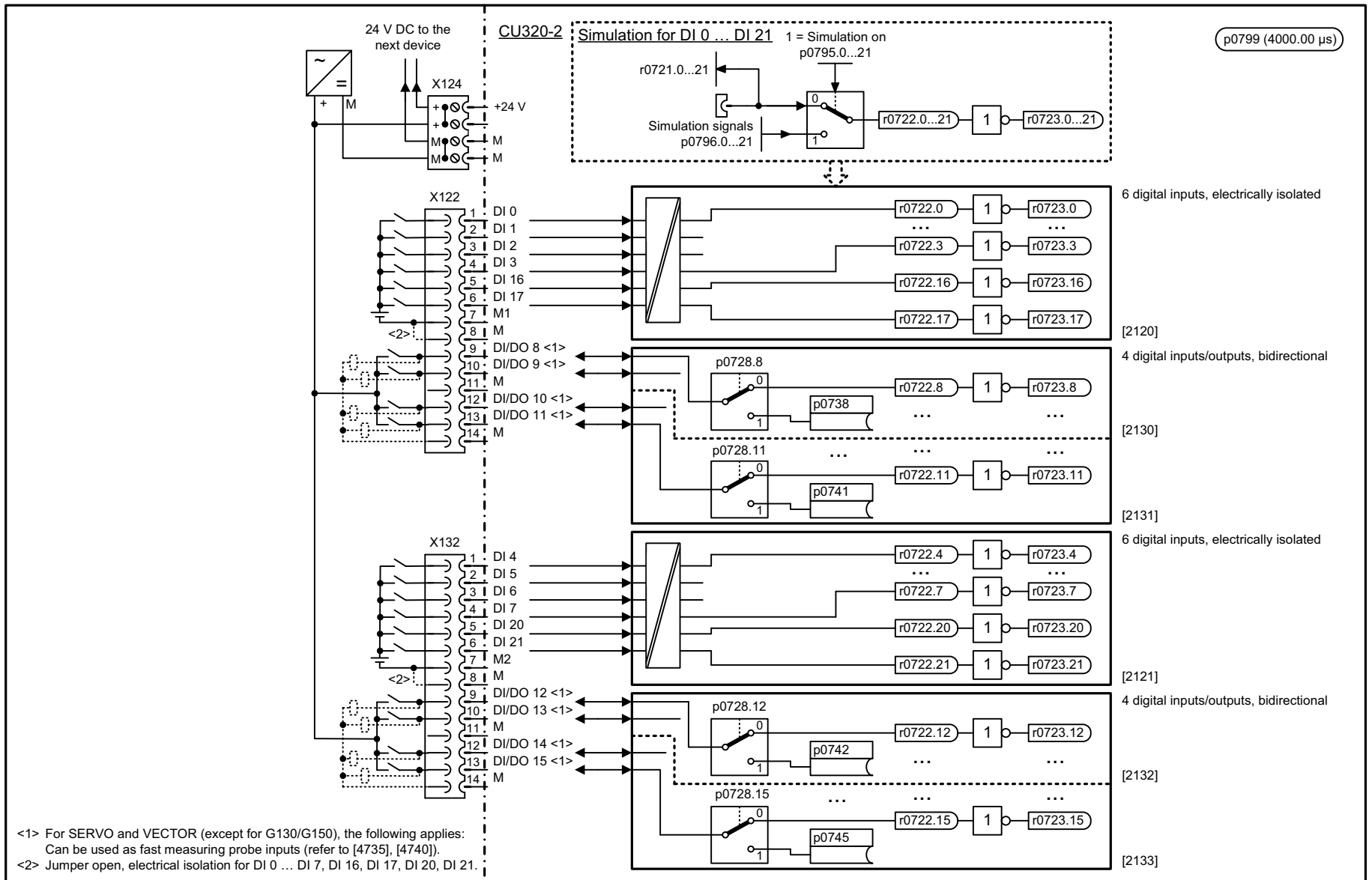
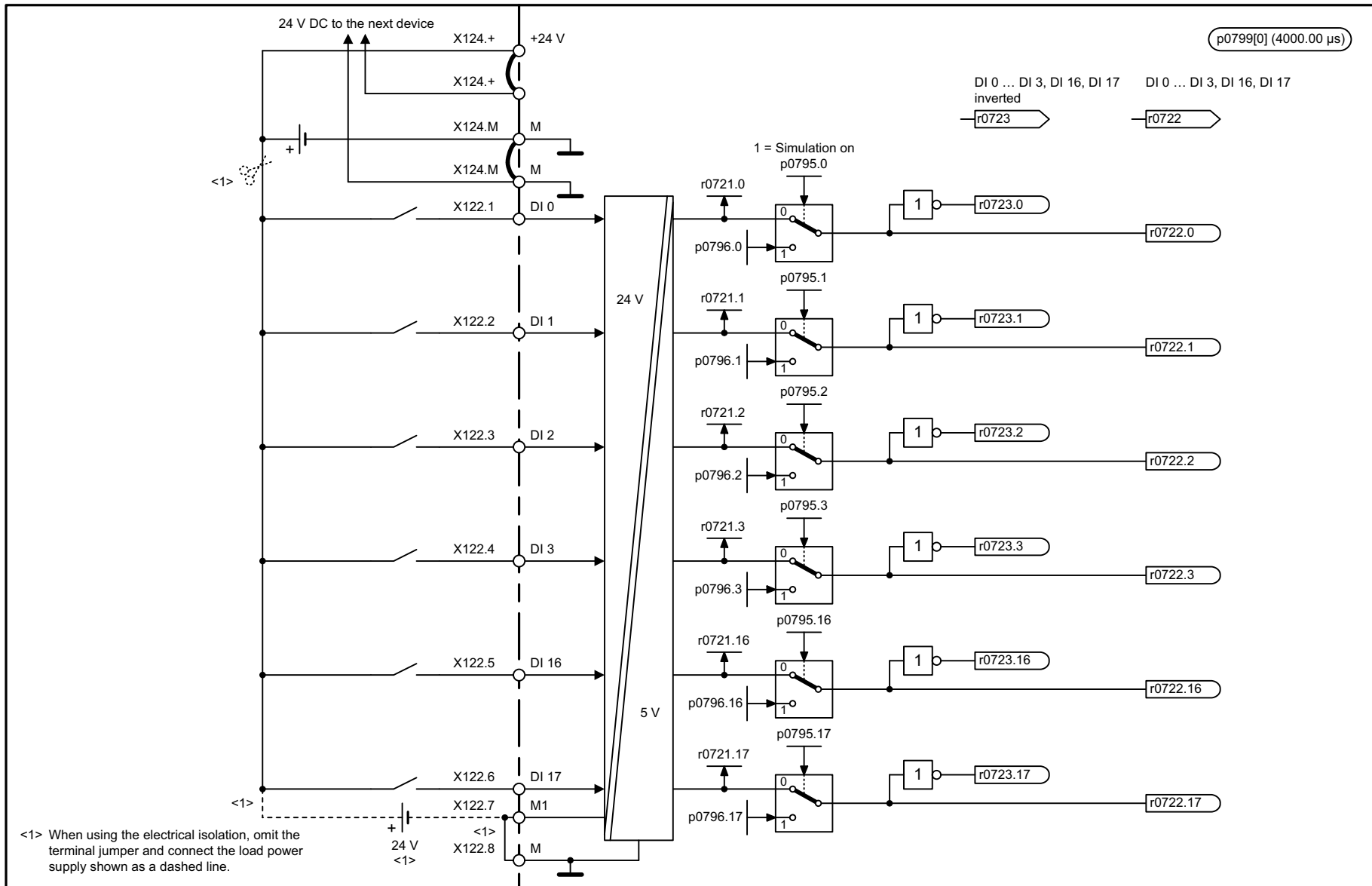


Fig. 3-14 2119 – Overview

1	2	3	4	5	6	7	8
DO: CU_G, CU_MV, CU_S					fp_2119_51_eng.vsd	Function diagram	
CU320-2 input/output terminals - Overview					12.03.13 V04.07.00	SINAMICS	
							- 2119 -



1	2	3	4	5	6	7	8
DO: CU_G, CU_MV, CU_S					fp_2120_51_eng.vsd	Function diagram	
CU320-2 input/output terminals - Digital inputs, electrically isolated (DI 0 ... DI 3, DI 16, DI 17)					12.07.12 V04.07.00	SINAMICS	

Fig. 3-15 2120 – Digital inputs, electrically isolated (DI 0 ... DI 3; DI 16, DI 17)

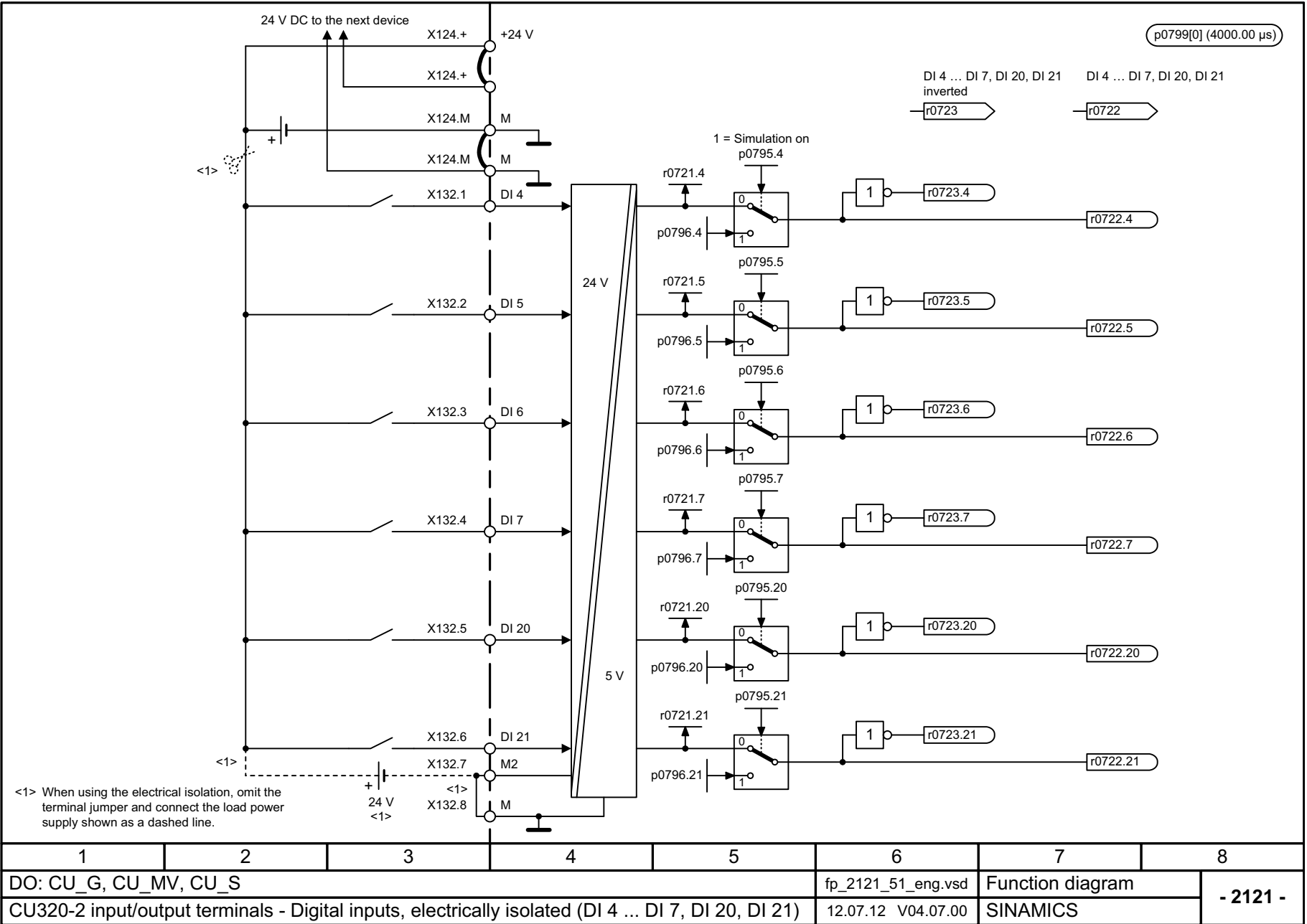
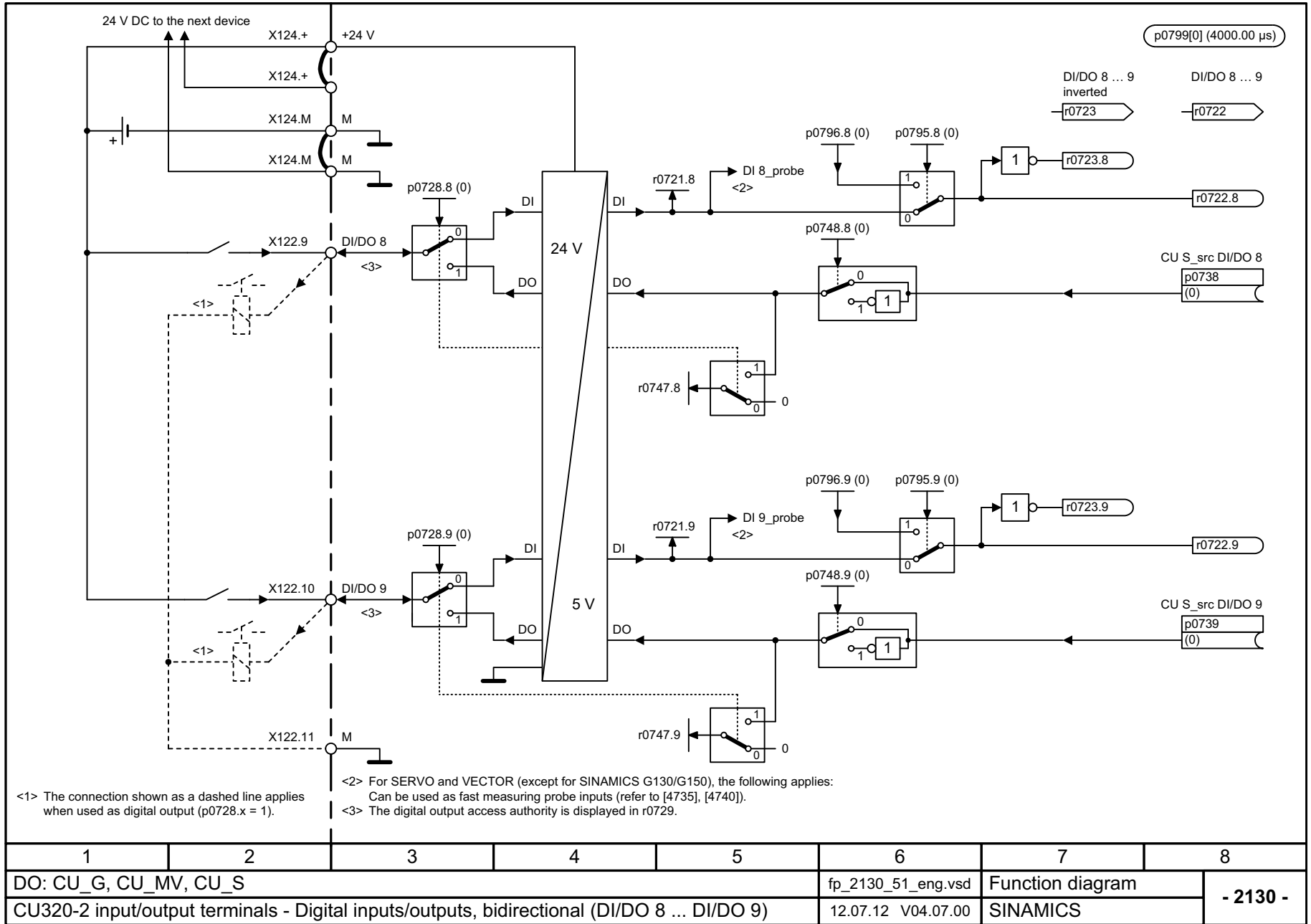
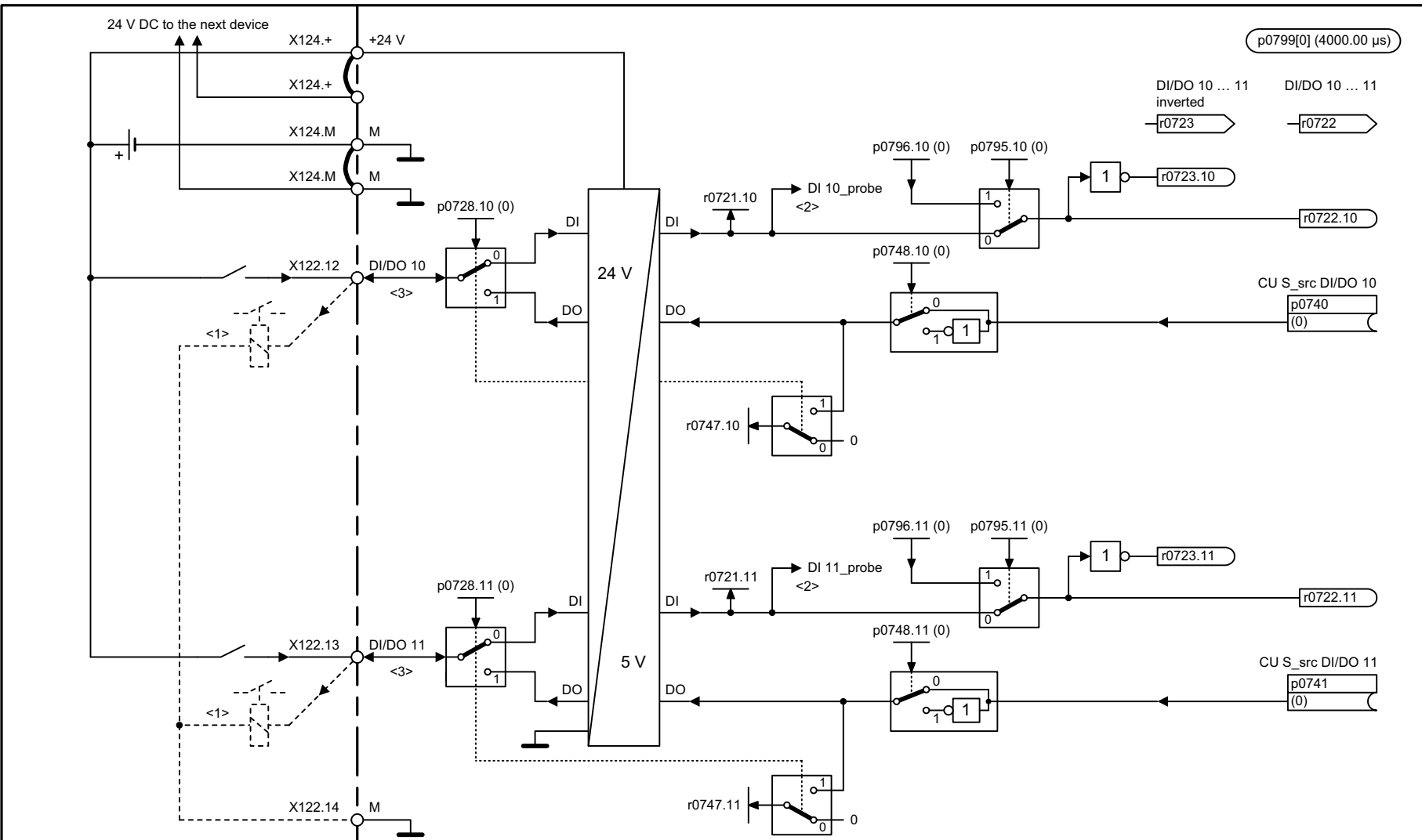


Fig. 3-16 2121 – Digital inputs, electrically isolated (DI 4 ... DI 7, DI 20, DI 21)

Fig. 3-17 2130 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)



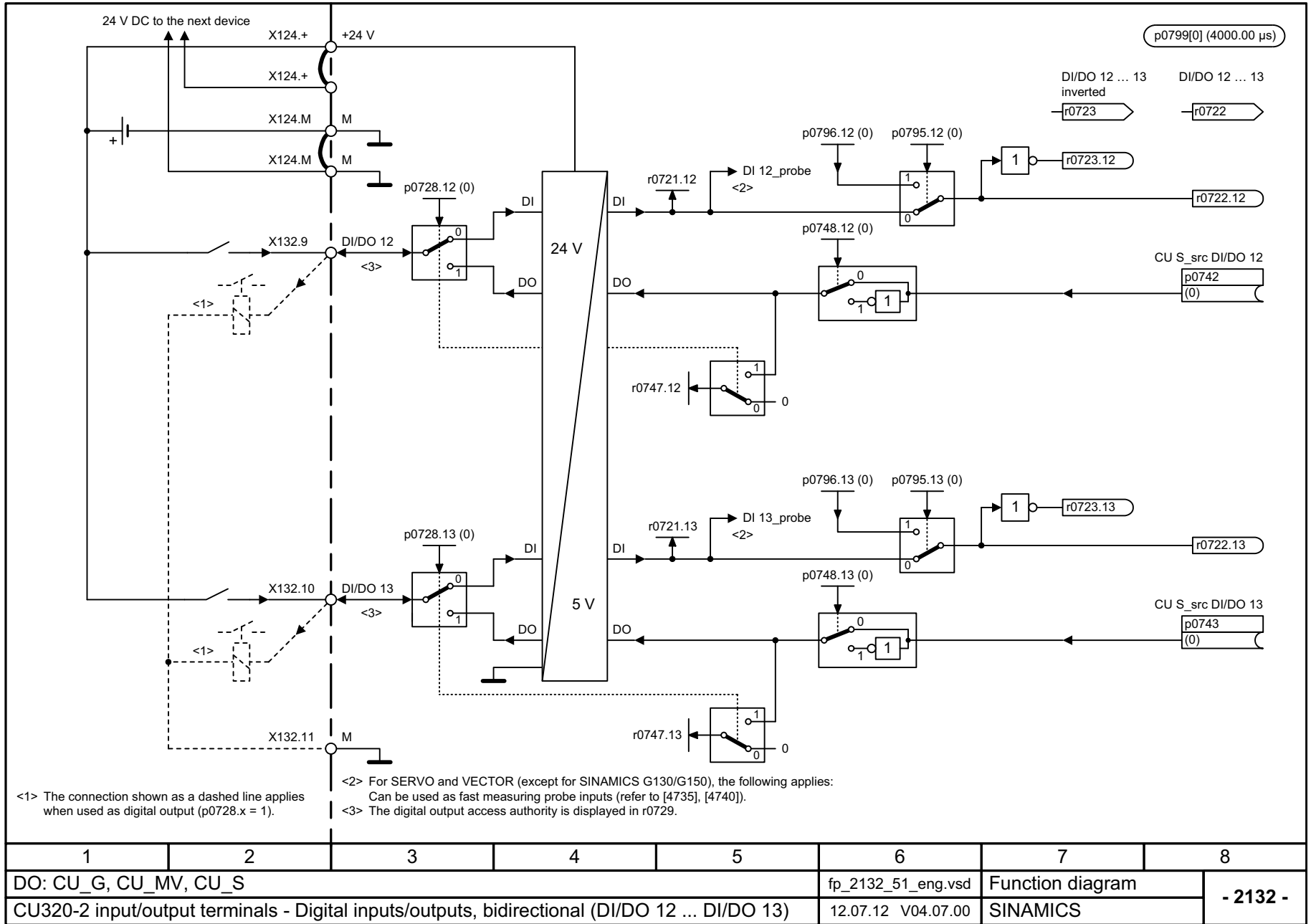


<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).
 <2> For SERVO and VECTOR (except for SINAMICS G130/G150), the following applies: Can be used as fast measuring probe inputs (refer to [4735], [4740]).
 <3> The digital output access authority is displayed in r0729.

1	2	3	4	5	6	7	8
DO: CU_G, CU_MV, CU_S					fp_2131_51_eng.vsd	Function diagram	
CU320-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)					12.07.12 V04.07.00	SINAMICS	
							- 2131 -

Fig. 3-18 2131 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)

Fig. 3-19 2132 – Digital inputs/outputs, bidirectional (DI/DO 12 ... DI/DO 13)



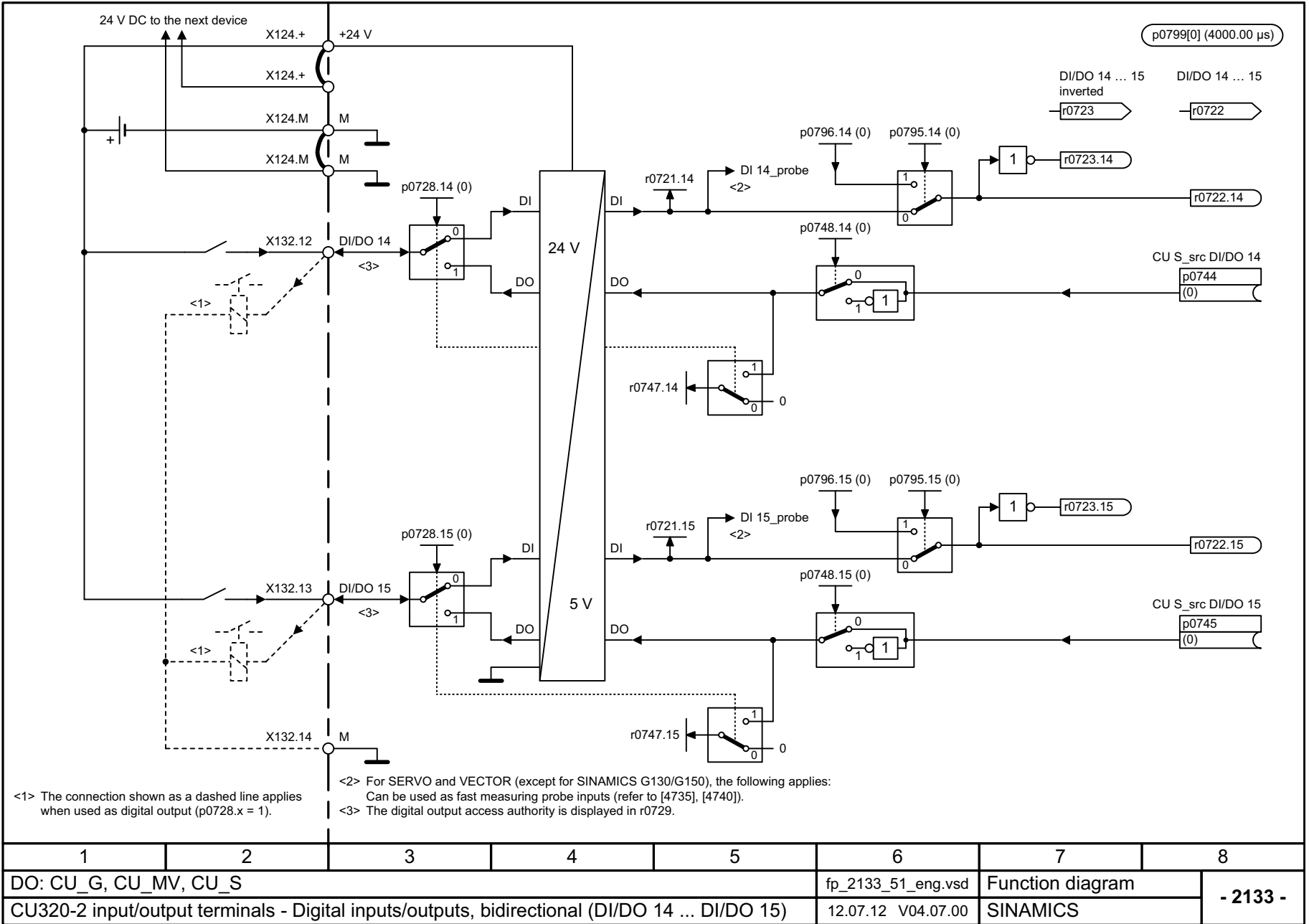
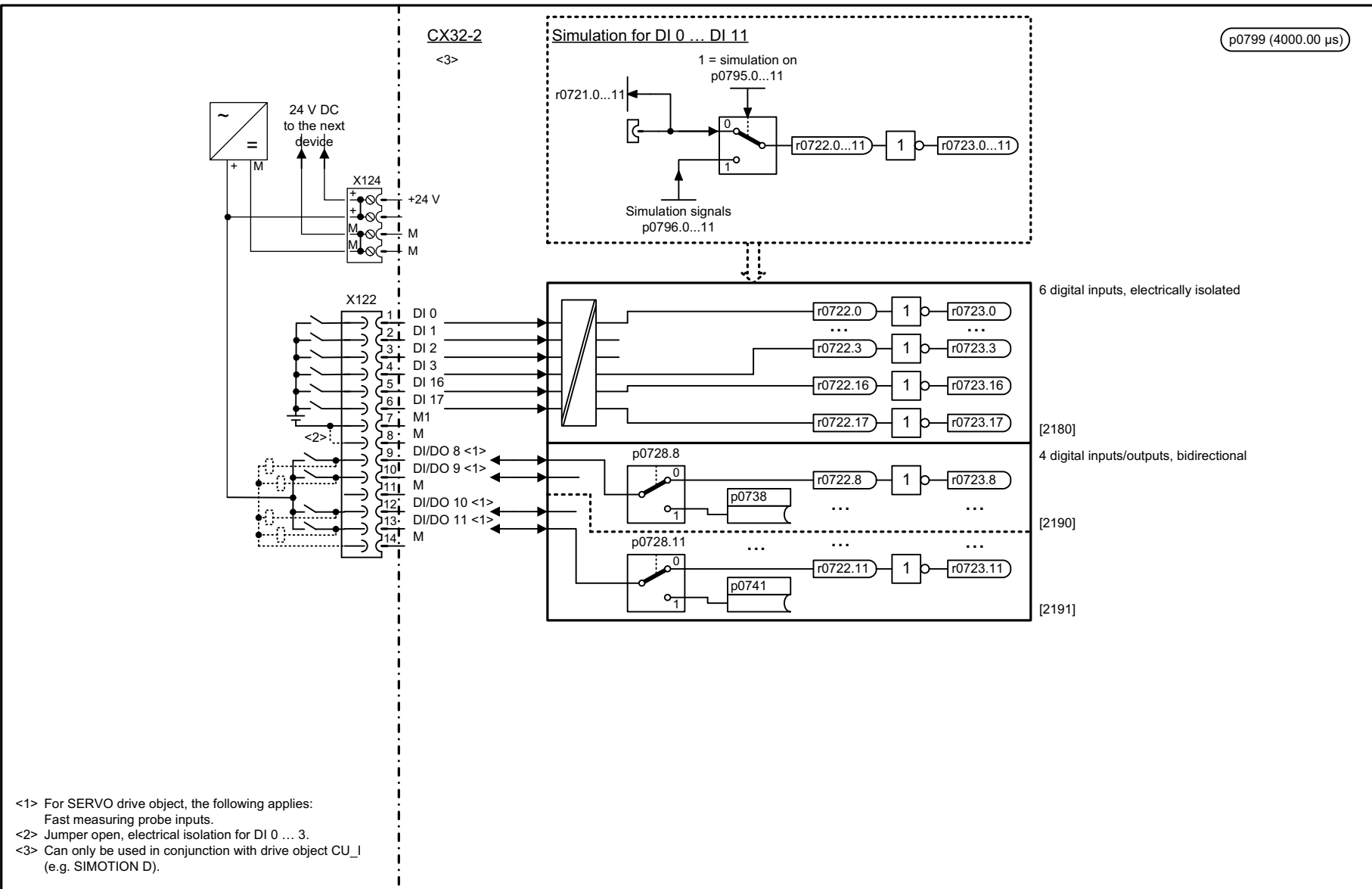


Fig. 3-20 2133 – Digital inputs/outputs, bidirectional (DI/DO 14 ... DI/DO 15)

3.5 CX32-2 input/output terminals, data transfer

Function diagrams

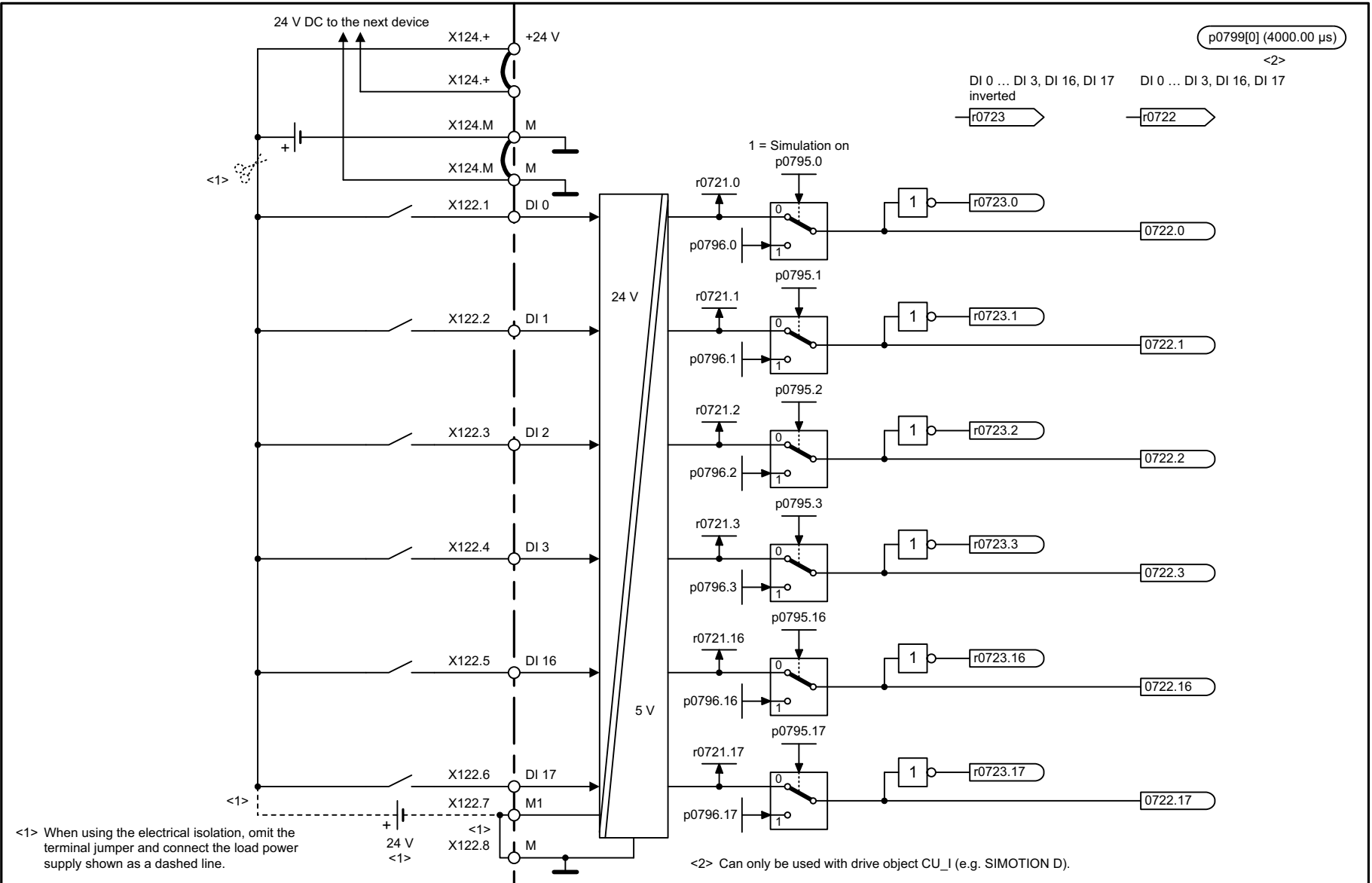
2179 – Overview	1866
2180 – Digital inputs, electrically isolated (DI 0 ... DI 3, DI 16, DI 17)	1867
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2191 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)	1869
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2199 – SINAMICS LINK, PZD assignment (p8835 = 3)	1873



1	2	3	4	5	6	7	8
DO: CU_CX32					fp_2179_51_eng.vsd	Function diagram	
CX32-2 input/output terminals - Overview					12.03.13 V04.07.00	SINAMICS	

p0799 (4000.00 µs)

Fig. 3-21 2179 – Overview



1	2	3	4	5	6	7	8
DO: CU_CX32					fp_2180_51_eng.vsd	Function diagram	
CX32-2 input/output terminals - Digital inputs, electrically isolated (DI 0 ... DI 3, DI 16, DI 17)					16.05.12 V04.07.00	SINAMICS	

Fig. 3-22 2180 – Digital inputs, electrically isolated (DI 0 ... DI 3; DI 16, DI 17)

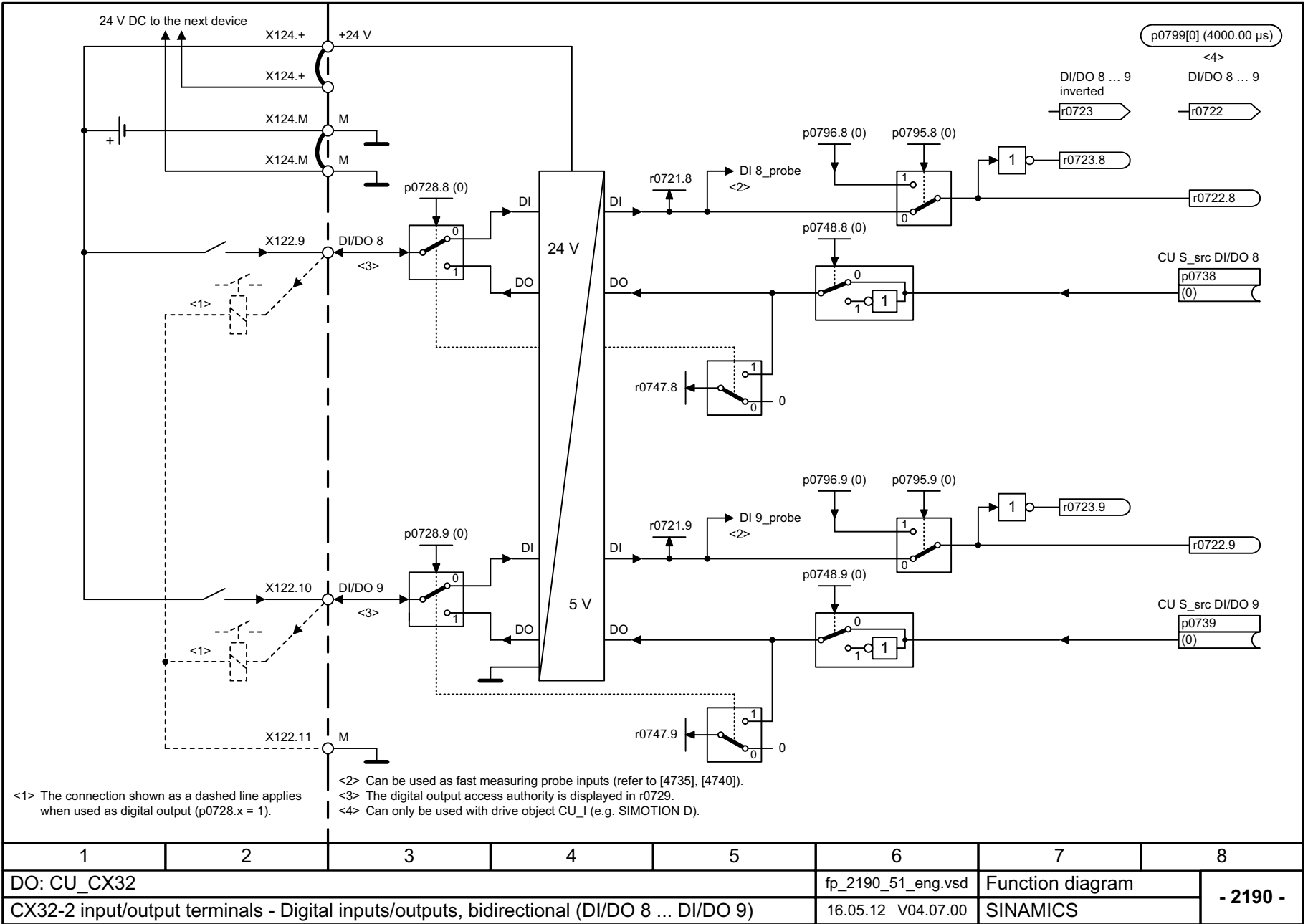
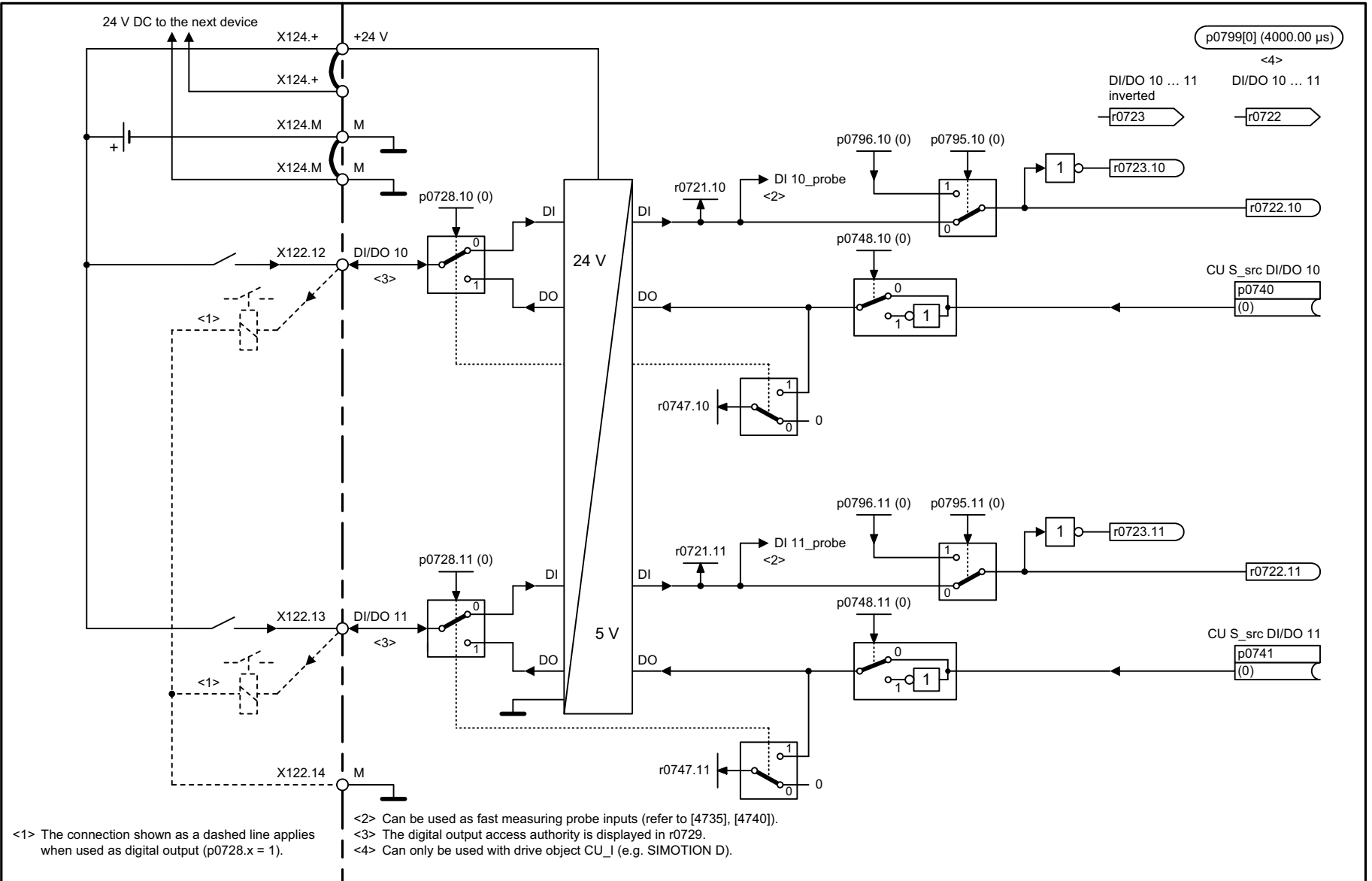


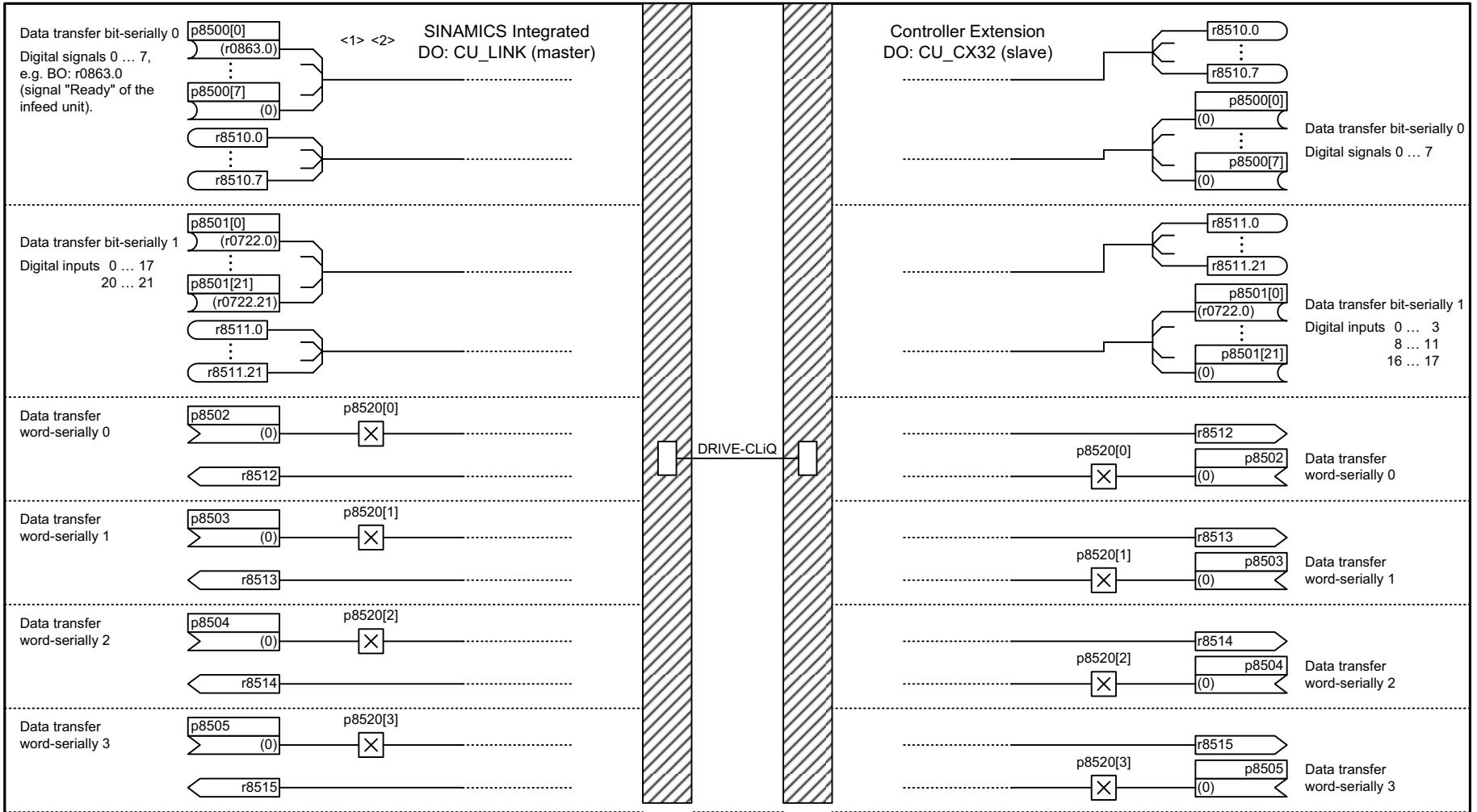
Fig. 3-23 2190 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)



<1> The connection shown as a dashed line applies when used as digital output (p0728.x = 1).
 <2> Can be used as fast measuring probe inputs (refer to [4735], [4740]).
 <3> The digital output access authority is displayed in r0729.
 <4> Can only be used with drive object CU_I (e.g. SIMOTION D).

1	2	3	4	5	6	7	8
DO: CU_CX32					fp_2191_51_eng.vsd	Function diagram	
CX32-2 input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)					16.05.12 V04.07.00	SINAMICS	

Fig. 3-24 2191 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)

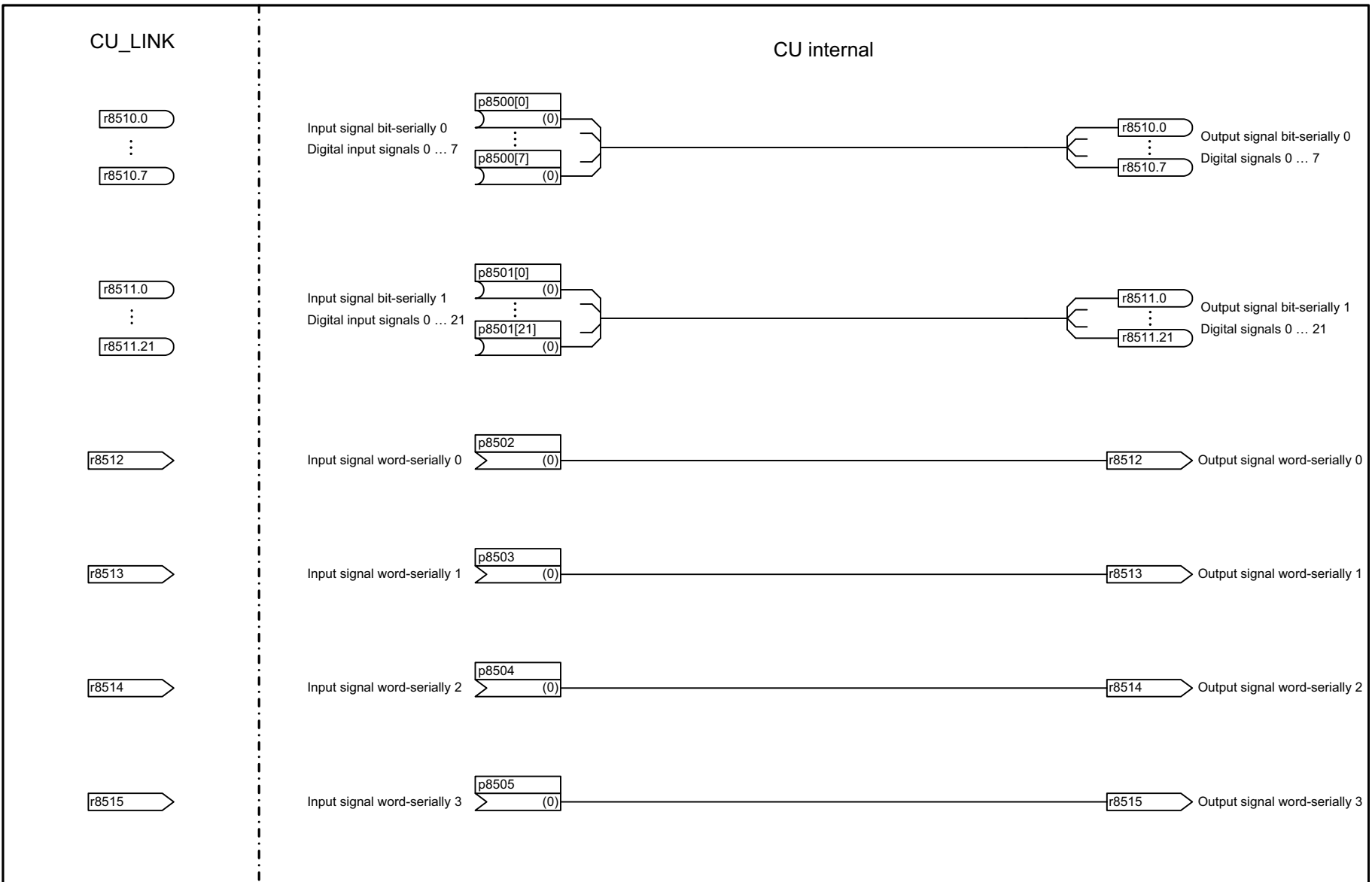


<1> The drive object CU_LINK only exists for automation systems with SINAMICS Integrated (e.g. SIMOTION D, SINUMERIK NCU) and the corresponding controller extension (e.g. CX32-2, NX10).
On the SINAMICS Integrated, each controller extension is represented by a drive object CU_LINK.

<2> p8800: CU_LINK address.
Address of the controller extension, represented by the drive object CU_LINK. The address correlates with the DRIVE-CLiQ socket of the Control Unit connected to the controller extension configured.
Value range: See p0918 (PROFIBUS address)
The parameter p8800 is only readable through non-cyclic parameter access via DPV1 services.

1	2	3	4	5	6	7	8
DO: CU_CX32, CU_LINK					fp_2194_51_eng.vsd	Function diagram	
Data transfer - CU_CX32/CU_LINK					19.11.13 V04.07.00	SINAMICS	

Fig. 3-25 2194 - CU_CX32/CU_LINK



1	2	3	4	5	6	7	8
DO: CU_I, CU_S					fp_2195_51_eng.vsd	Function diagram	
Data transfer - CU_LINK/CU internal					19.11.13 V04.07.00	SINAMICS	

- 2195 -

Fig. 3-26 2195 – CU_LINK/CU internal

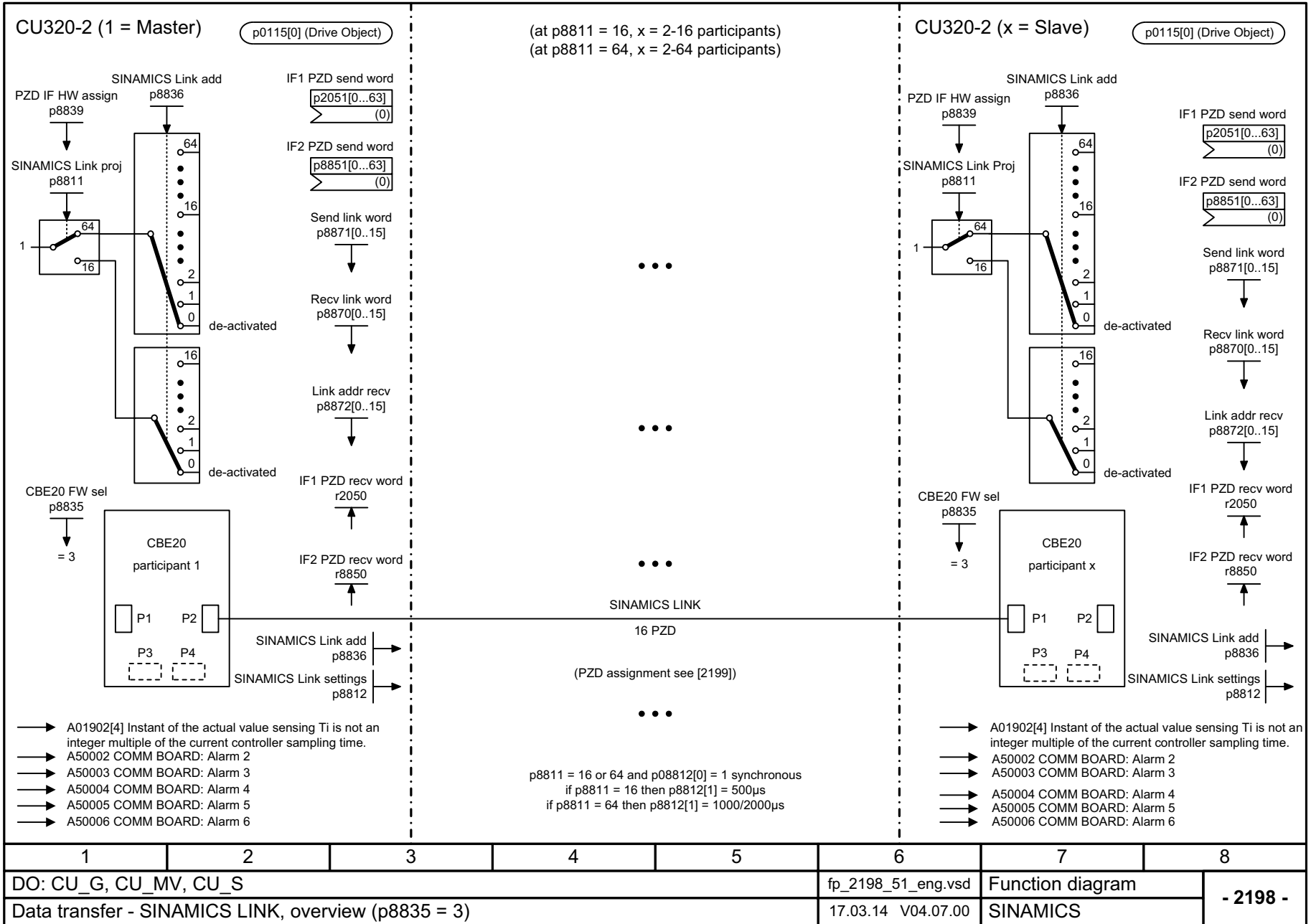
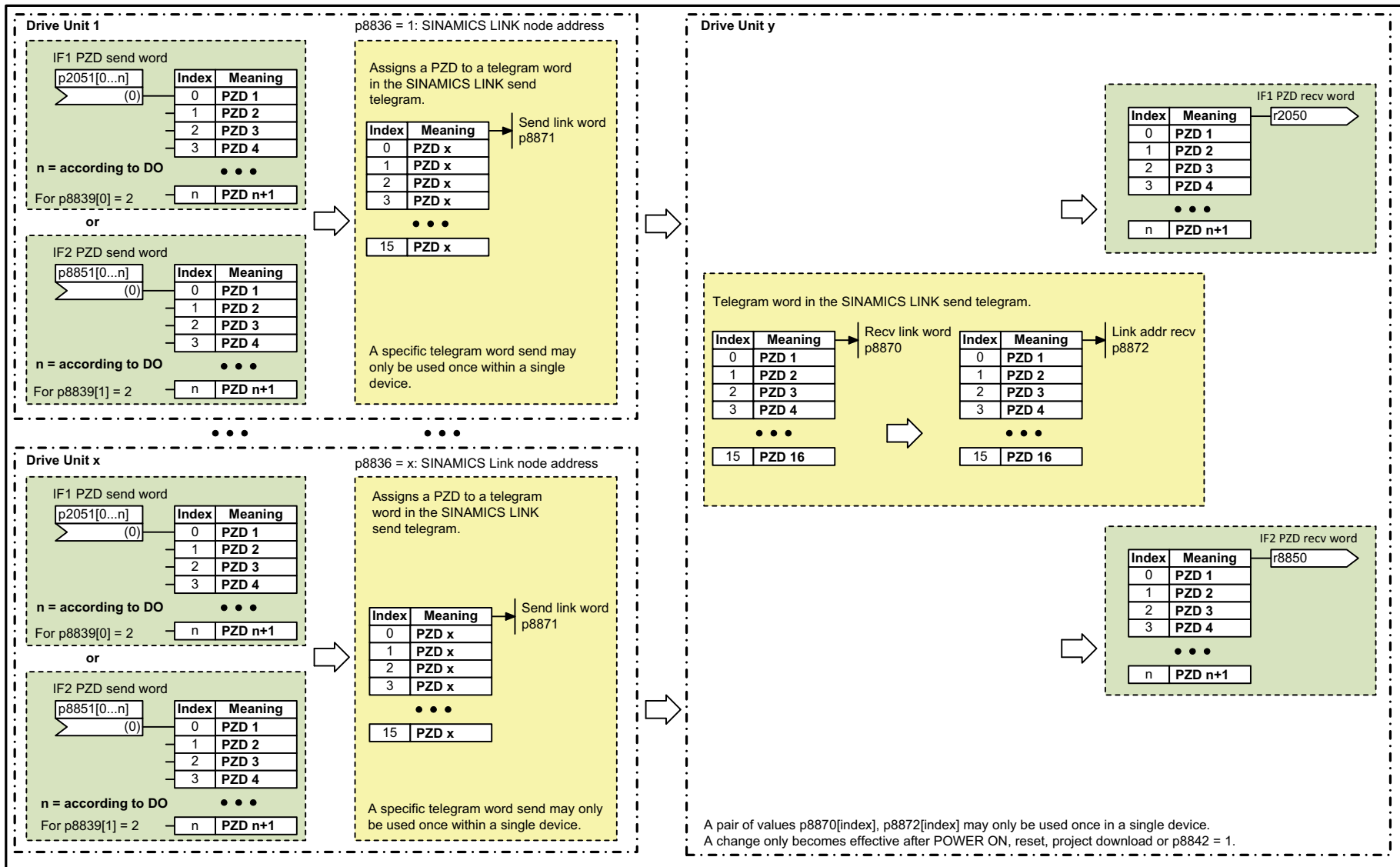


Fig. 3-27 2198 - SINAMICS LINK, overview (p8835 = 3)



<1> A change for p8835 only becomes effective after a POWER ON. The parameter is not influenced by setting the factory setting.

1	2	3	4	5	6	7	8
DO: CU_G, CU_MV, CU_S					fp_2199_51_eng.vsd	Function diagram	
Data transfer - SINAMICS LINK, PZD assignment (p8835 = 3)					06.02.14 V04.07.00	SINAMICS	
							- 2199 -

Fig. 3-28 2199 – SINAMICS LINK, PZD assignment (p8835 = 3)

3.6 S120M input/output terminals

Function diagrams

2201 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)

1875

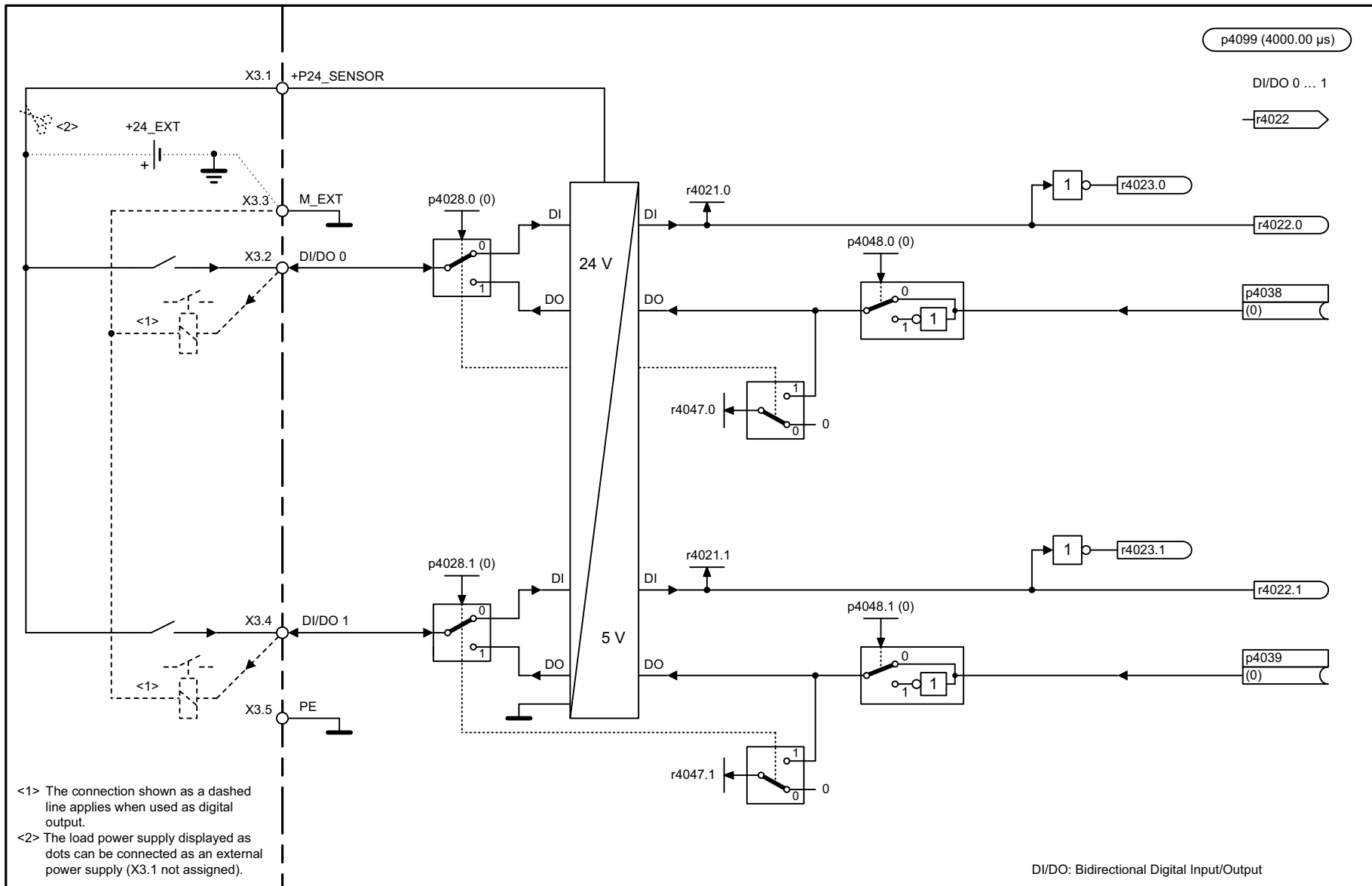


Fig. 3-29 2201 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)

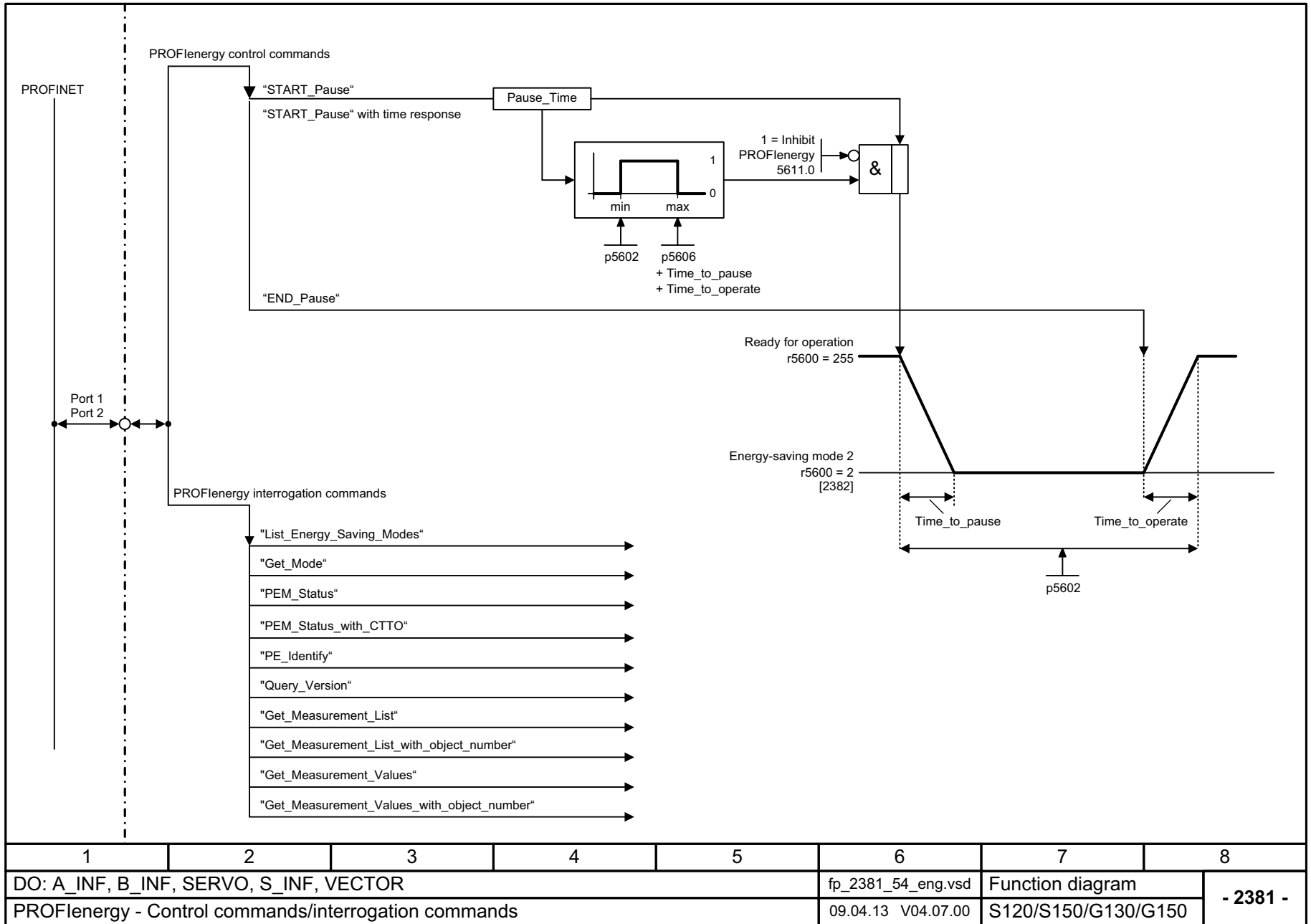
1	2	3	4	5	6	7	8
DO: SERVO (DI/DO)					fp_2201_51_eng.vsd	Function diagram	
S120M input/output terminals - Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)					08.01.13 V04.07.00	SINAMICS	
							- 2201 -

3.7 PROFlenergy

Function diagrams

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Fig. 3-30 2381 – Control commands / interrogation commands



1	2	3	4	5	6	7	8
DO: A_INF, B_INF, SERVO, S_INF, VECTOR					fp_2381_54_eng.vsd	Function diagram	
PROFInet - Control commands/interrogation commands					09.04.13 V04.07.00	S120/S150/G130/G150	
- 2381 -							

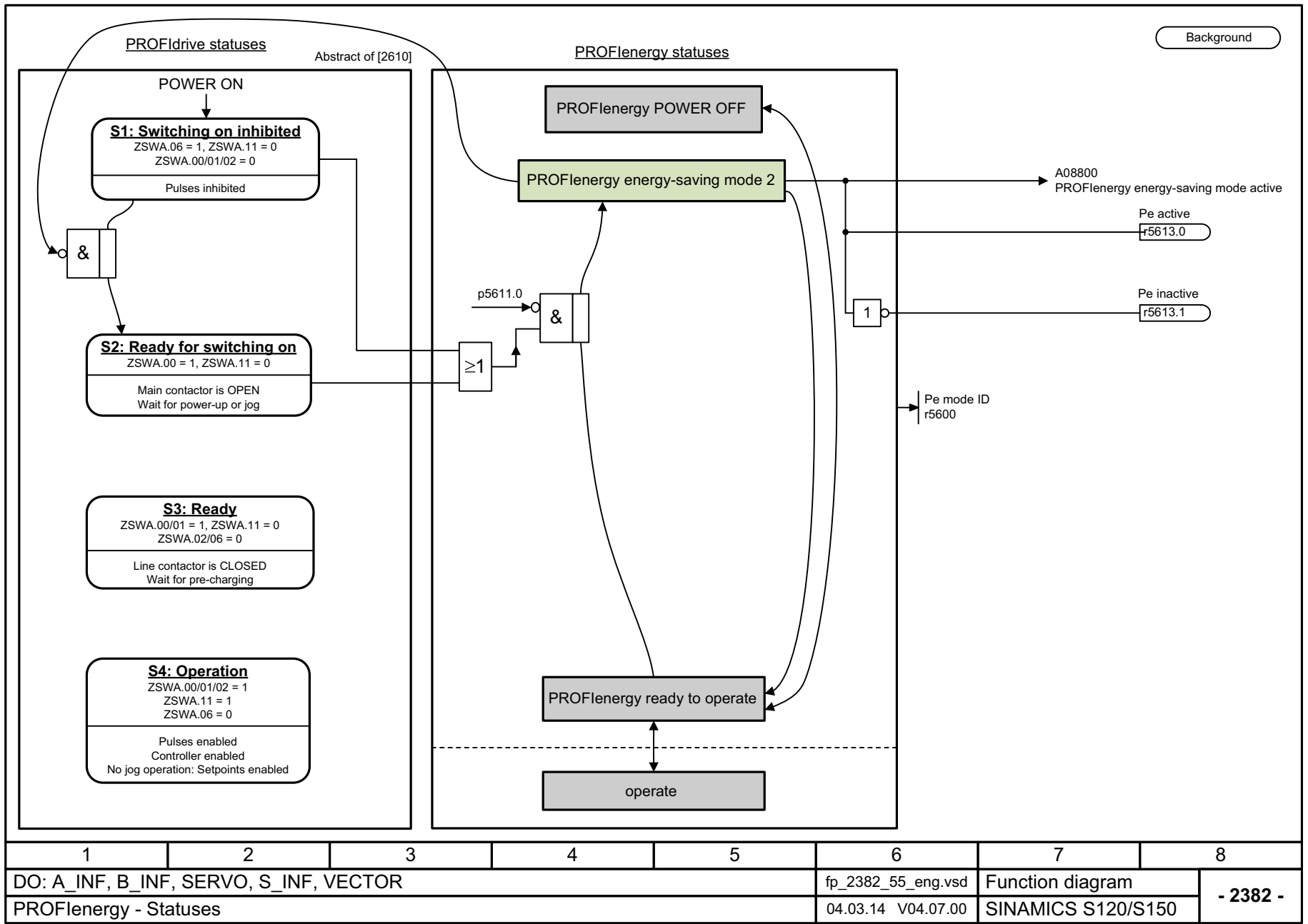


Fig. 3-31 2382 - States

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, SERVO, S_INF, VECTOR					fp_2382_55_eng.vsd	Function diagram	
PROFlenergy - Statuses					04.03.14 V04.07.00	SINAMICS S120/S150	
- 2382 -							

3.8 PROFIdrive

Function diagrams

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2449 – PZD send signals interconnection, profile-specific	1907
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2452 – ZSW1 status word interconnection (p2038 = 0)	1910
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2498 – E_DIGITAL interconnection	1938

2499 – A_DIGITAL_1 interconnection	1939
2500 – E_DIGITAL_1 interconnection	1940

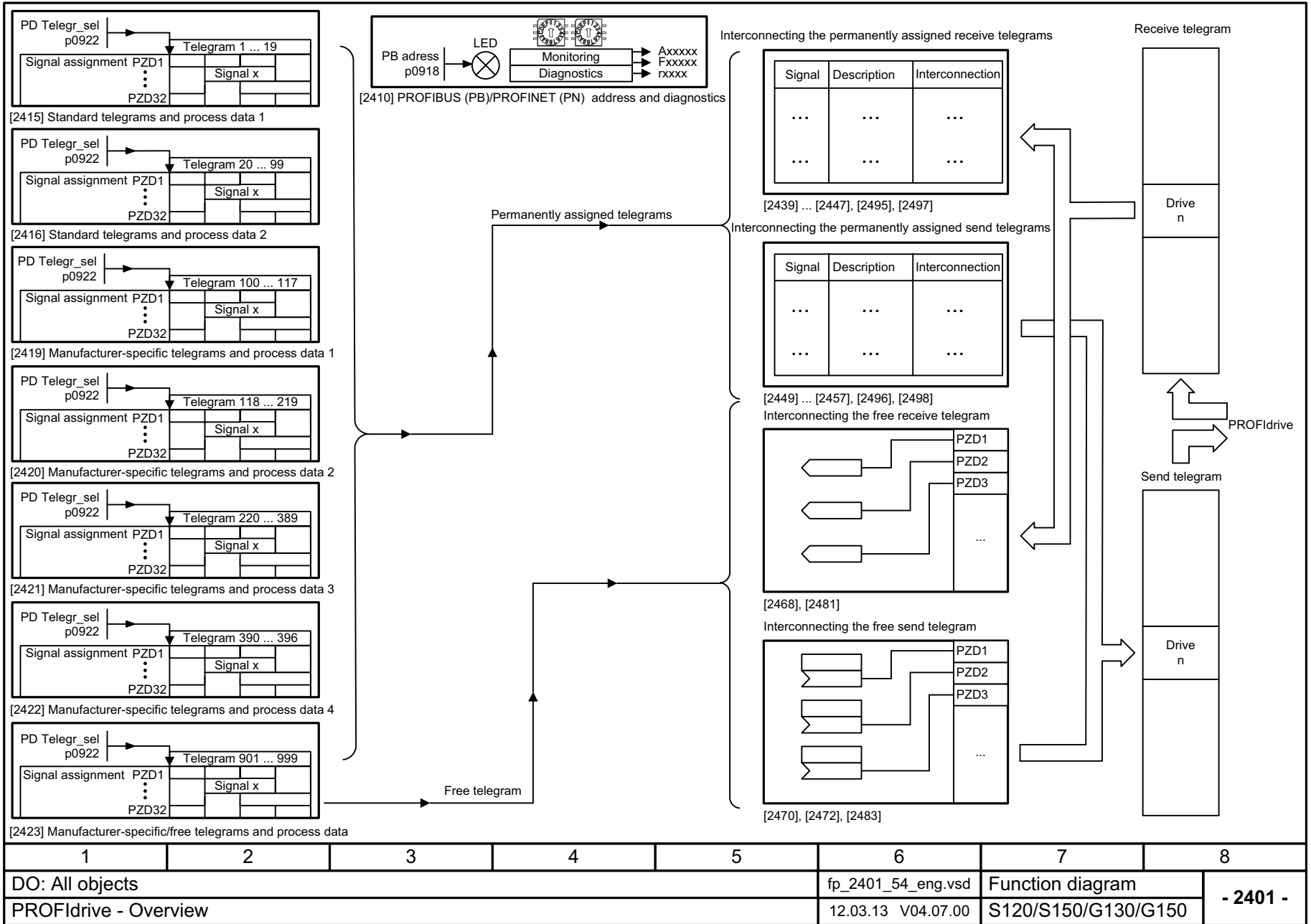
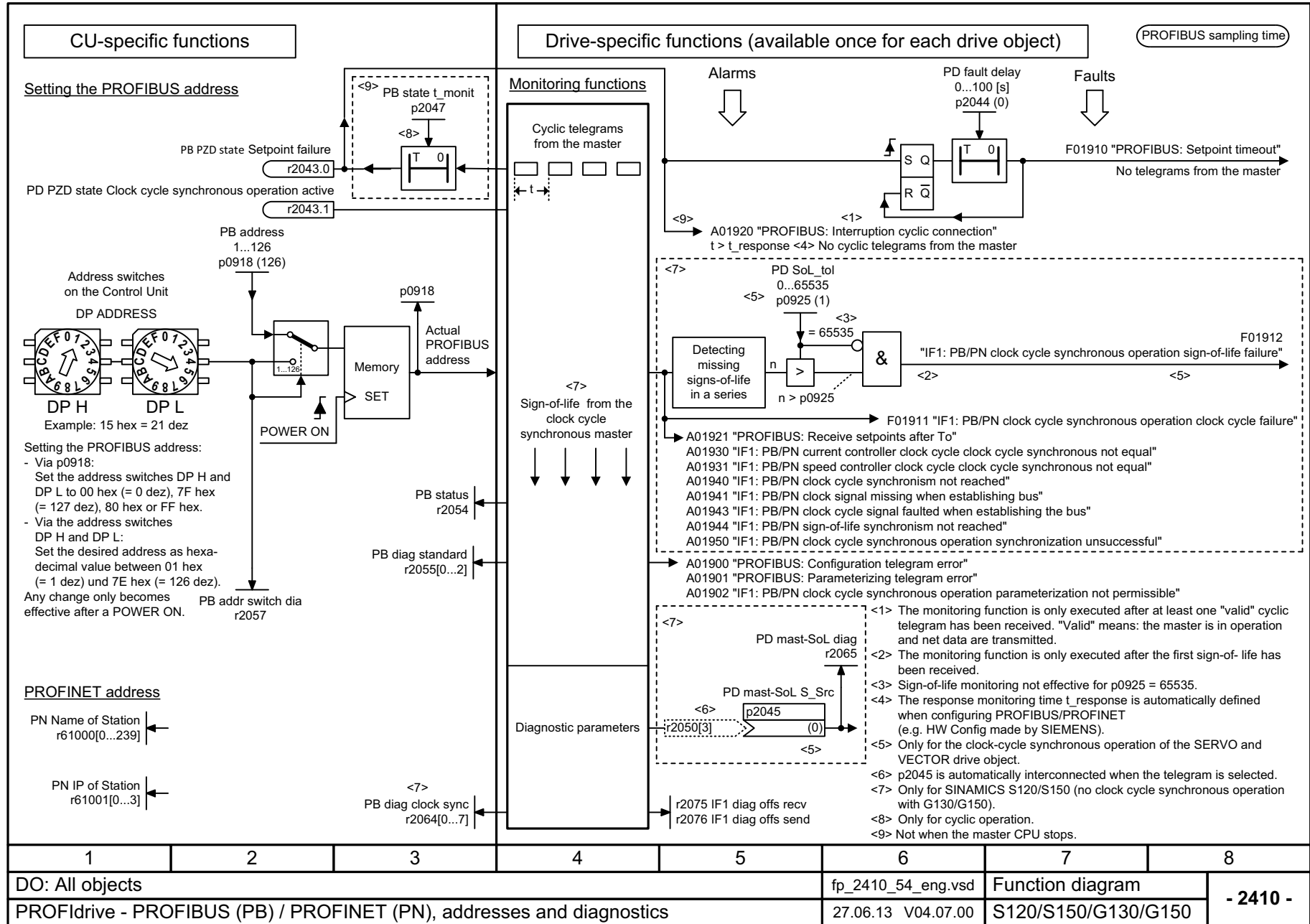


Fig. 3-33 2410 – PROFIBUS (PB) / PROFINET (PN), addresses and diagnostics



1	2	3	4	5	6	7	8
DO: All objects					fp_2410_54_eng.vsd	Function diagram	
PROFIdrive - PROFIBUS (PB) / PROFINET (PN), addresses and diagnostics					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2410 -							

Interconnection is made according to		Not suitable for sensorless vector control										[2440] [2450] automatically					
Telegram	1	2		3		4		5		6		7		9			
Appl. class	1	1		1, 4		1, 4		4 DSC		4 DSC		3		3			
PZD1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	
PZD2	NSOLL_A	NIST_A	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	SATZANW	AKTSATZ	SATZANW	AKTSATZ	
PZD3															STW2	ZSW2	
PZD4			STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2				MDI_TARPOS	XIST_A
PZD5					G1_STW	G1_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW					
PZD6							G2_STW				G2_STW						MDI_VELOCITY
PZD7							G1_XIST1		XERR	G1_XIST1							MDI_VELOCITY
PZD8											XERR						MDI_ACC
PZD9							G1_XIST2		KPC	G1_XIST2							MDI_DEC
PZD10											KPC						MDI_DEC
PZD11								G2_ZSW				G2_ZSW					MDI_MOD
PZD12								G2_XIST1				G2_XIST1					
PZD13																	
PZD14								G2_XIST2				G2_XIST2					
PZD15																	
PZD16																	
PZD17																	
PZD18																	
PZD19																	
PZD20																	
PZD21																	
PZD22																	
PZD23																	
PZD24																	
PZD25																	
PZD26																	
PZD27																	
PZD28																	
PZD29																	
PZD30																	
PZD31																	
PZD32																	

<1> Depending on the drive object, only specific telegrams can be used. Not suitable for sensorless vector control.
 <2> If p0922 = 999 is changed to another value, the telegram is automatically assigned as specified in [2415] - [2424].
 If p0922 ≠ 999 is changed to p0922 = 999, the "old" telegram assignment is maintained as specified in [2415] - [2424].
 <3> The maximum number of PZD words depends on the drive object type.
 <4> Only for SINAMICS S120/S150.

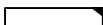
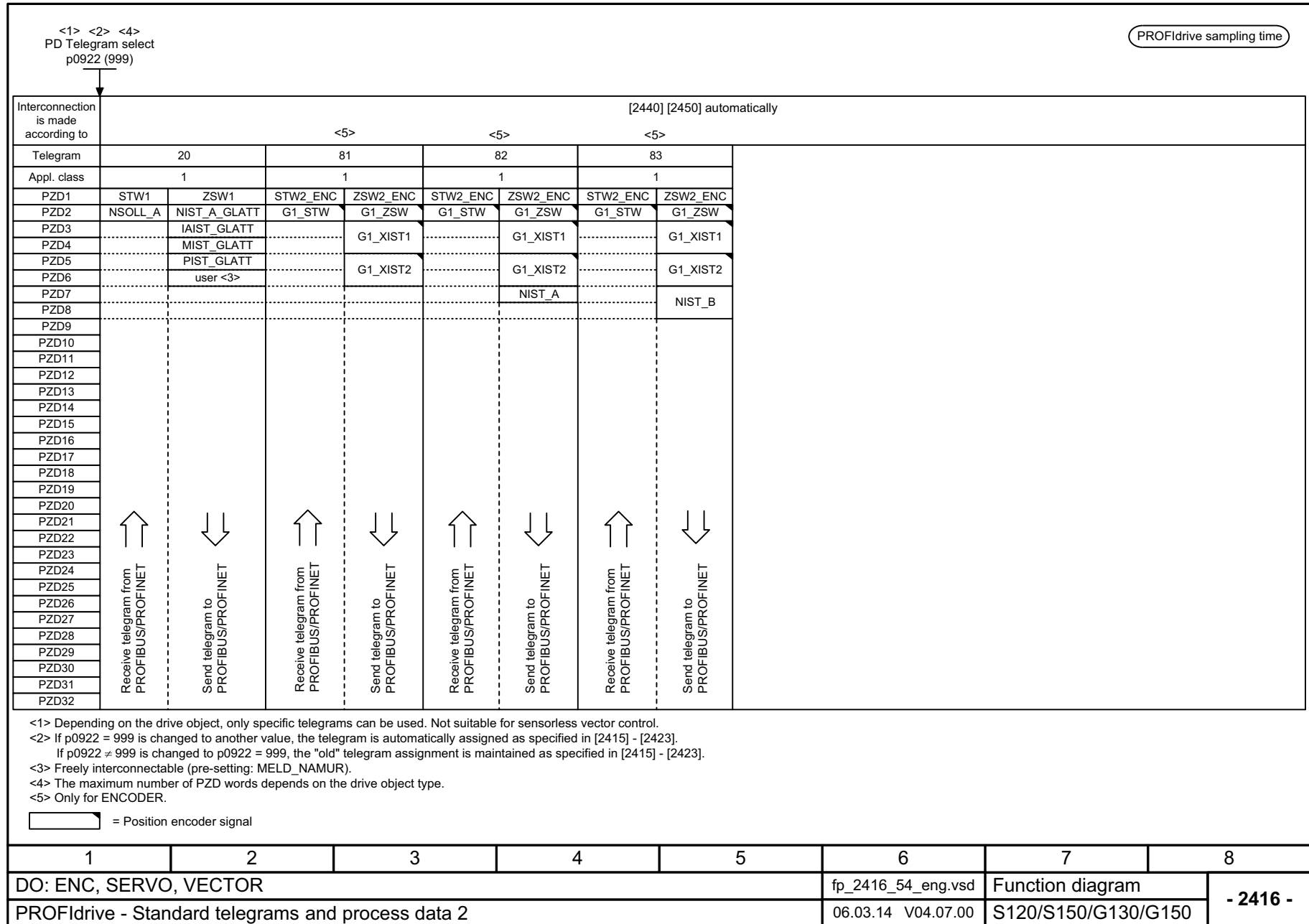
 = Position encoder signal

Fig. 3-34 2415 – Standard telegrams and process data 1

1	2	3	4	5	6	7	8
DO: ENC, SERVO, VECTOR					fp_2415_54_eng.vsd	Function diagram	
PROFIdrive - Standard telegrams and process data 1					06.03.14 V04.07.00	S120/S150/G130/G150	
							- 2415 -

Fig. 3-35 2416 – Standard telegrams and process data 2



PROFdrive sampling time

Interconnection is made according to		[2440] [2450] automatically												
Telegram	<5>		<5>		<5>		<5>		<5>		<5>		<5>	
Appl. class	1, 4		1, 4		4 DSC		4 DSC		3		3		4 DSC	
PZD1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1
PZD2	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	SATZANW	AKTSATZ	POS_STW1	POS_ZSW1	NSOLL_B	NIST_B
PZD3									POS_STW	POS_ZSW	POS_STW2	POS_ZSW2		
PZD4	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2
PZD5	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	VERRIDE	MELDW	VERRIDE	MELDW	MOMRED	MELDW
PZD6	G1_STW	G1_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW	MDI_TAR	XIST_A	MDI_TAR	XIST_A	G1_STW	G1_ZSW
PZD7		G2_STW		G1_XIST1	XERR	G1_XIST1	G2_STW		MDI_POS		MDI_POS		G2_STW	G1_XIST1
PZD8		G1_XIST1					XERR	G1_XIST1	MDI_VELO		MDI_VELO		NIST_B	XERR
PZD9		G1_XIST2		G1_XIST2	KPC	G1_XIST2		XERR	CITY		CITY		NIST_B	XERR
PZD10							KPC		MDI_ACC		MDI_ACC	FAULT_CODE	KPC	
PZD11				G2_ZSW					MDI_DEC		MDI_DEC	WARN_CODE		G2_ZSW
PZD12				G2_XIST1					MDI_MODE		user <3>	user <3>		G2_XIST1
PZD13														
PZD14				G2_XIST2										G2_XIST2
PZD15														
PZD16														AIST_GLATT
PZD17														MSOLL_GLATT
PZD18														PIST_GLATT
PZD19														ITIST_GLATT
PZD20														
PZD21	↑		↑		↑		↑		↑		↑		↑	
PZD22		↓		↓		↓		↓		↓		↓		↓
PZD23														
PZD24	Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET		Receive telegram from PROFIBUS/PROFINET	
PZD25		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET		Send telegram to PROFIBUS/PROFINET
PZD26														
PZD27														
PZD28														
PZD29														
PZD30														
PZD31														
PZD32														
PZD33														

<1> Depending on the drive object, only specific telegrams can be used.
 <2> If p0922 = 999 is changed to another value, the telegram is automatically assigned as specified in [2415] - [2423].
 If p0922 ≠ 999 is changed to p0922 = 999, the "old" telegram assignment is maintained as specified in [2415] - [2423]!
 <3> Can be freely connected.
 <4> The maximum number of PZD words depends on the drive object type.
 <5> Only for SINAMICS S120/S150.
 [Symbol] = Position encoder signal

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR						fp_2419_54_eng.vsd	Function diagram
PROFdrive - Manufacturer-specific telegrams and process data 1						06.03.14 V04.07.00	S120/S150/G130/G150

Fig. 3-36 2419 – Manufacturer-specific telegrams and process data 1

Fig. 3-37 2420 – Manufacturer-specific telegrams and process data 2

PROFdrive sampling time														
[2440] [2450] automatically														
Interconnection is made according to	<3>		<3>		<3>		<7>		<6>					
Telegram	118		125		126		136		138		139		166	
Appl. class	4 DSC		4 DSC		4 DSC		4 DSC		4 DSC		4 DSC		4 DSC	
PZD1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1	STW1	ZSW1
PZD2	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B	NSOLL_B	NIST_B
PZD3														
PZD4	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2	STW2	ZSW2
PZD5	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW	MOMRED	MELDW
PZD6	G2_STW	G2_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW	G2_STW	G1_ZSW	G2_STW	G2_ZSW	G1_STW	G1_ZSW	G1_STW	G1_ZSW
PZD7	G3_STW	G2_XIST1	XERR	G1_XIST1	G2_STW	G1_XIST1	G3_STW	G1_XIST1	G3_STW	G2_XIST1	res	G1_XIST1	G2_STW	G1_XIST1
PZD8	XERR				XERR		XERR		XERR		XERR		XERR	
PZD9		G2_XIST2	KPC	G1_XIST2		G1_XIST2		G1_XIST2		G2_XIST2		G1_XIST2		G1_XIST2
PZD10	KPC				KPC		KPC		KPC		KPC		KPC	
PZD11		G3_ZSW	M_VST			G2_ZSW		G2_ZSW		G3_ZSW		SP_ZSW		G2_ZSW
PZD12			DSC_STW <5>		M_VST		M_VST		M_VST		M_VST		SP_XIST_A	
PZD13		G3_XIST1	res		DSC_STW <5>	G2_XIST1	DSC_STW <5>	G3_XIST1	DSC_STW <5>	G2_XIST1	DSC_STW <5>	SP_XIST_D	G1_MP	G2_XIST1
PZD14		G3_XIST2	T_SYMM <5>		res	G2_XIST2	res	G3_XIST2	res	G2_XIST2	res	SP_KONFIG	G1_MP_ZSW	G2_XIST2
PZD15					T_SYMM <5>		T_SYMM <5>		T_SYMM <5>		T_SYMM <5>			
PZD16		AIST_GLATT						AIST_GLATT		AIST_GLATT		AIST_GLATT		VA_VALVELIFT
PZD17		MSOLL_GLATT						MSOLL_GLATT		MSOLL_GLATT		MSOLL_GLATT		VA_TORQUE
PZD18		PIST_GLATT						PIST_GLATT		PIST_GLATT		PIST_GLATT		VA_POWER
PZD19		ITIST_GLATT						ITIST_GLATT		ITIST_GLATT		ITIST_GLATT		VA_PRESSURE_A
PZD20														VA_PRESSURE_B
PZD21	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD22	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD23	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD24	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD25	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD26	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD27	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD28	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD29	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD30	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD31	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
PZD32	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓	↑	↓
<1> Depending on the drive object, only specific telegrams can be used. <2> If p0922 = 999 is changed to another value, the telegram is automatically assigned as specified in [2415] - [2423]. If p0922 ≠ 999 is changed to p0922 = 999, the "old" telegram assignment is maintained as specified in [2415] - [2423]. <3> Only for SINAMICS S120/S150. <4> The maximum number of PZD words depends on the drive object type. □ = Position encoder signal														
DO: SERVO, VECTOR									fp_2420_54_eng.vsd			Function diagram		
PROFdrive - Manufacturer-specific telegrams and process data 2									06.03.14 V04.07.00			S120/S150/G130/G150		

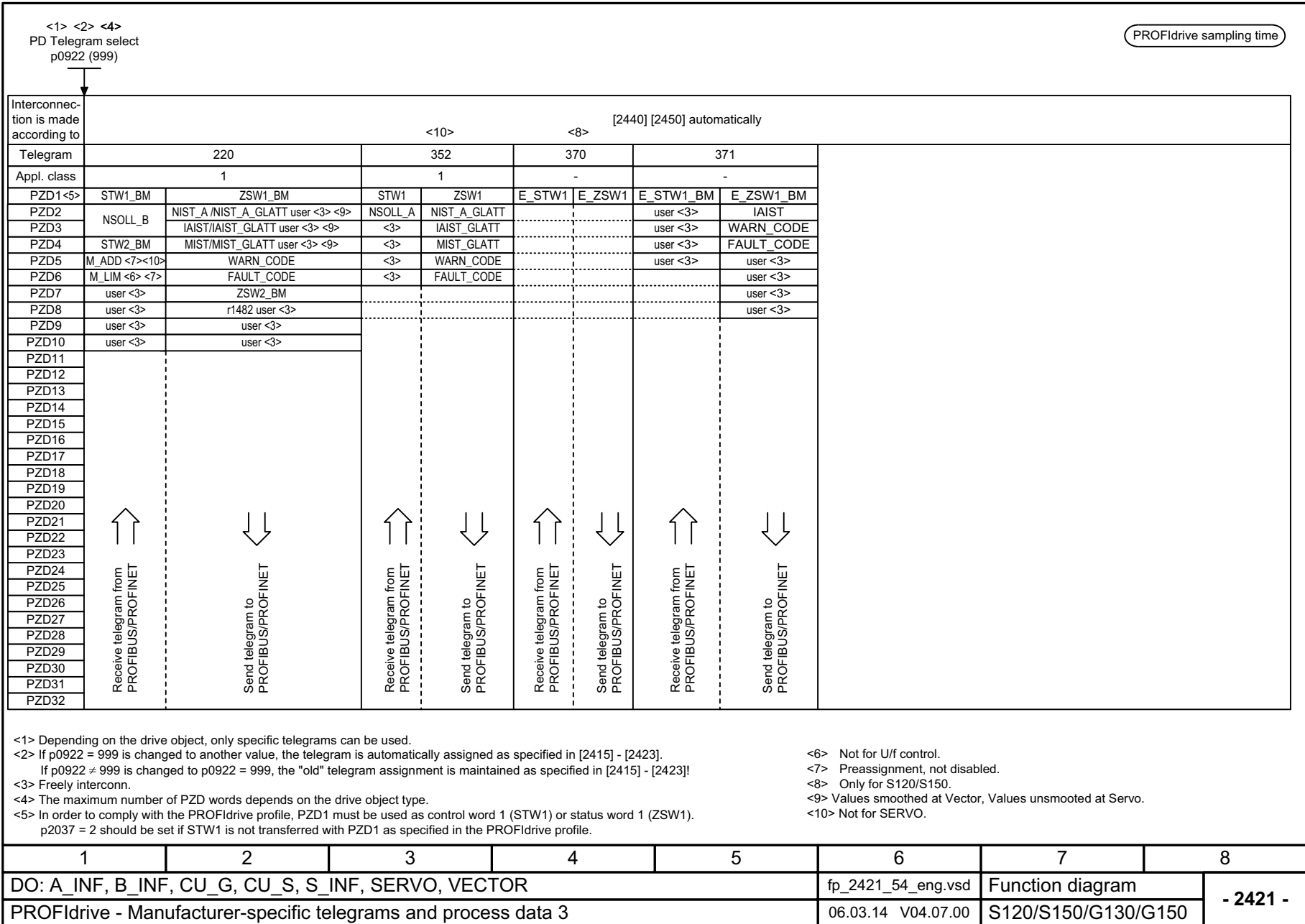


Fig. 3-38

2421 – Manufacturer-specific telegrams and process data 3

Fig. 3-39 2422 – Manufacturer-specific telegrams and process data 4

Interconnection is made according to		[2440] [2450] automatically												<4>	
Telegram	390	391		392		393		394		395		396			
Appl. class	-	-		-		-		-		-		-			
PZD1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	CU_STW1	CU_ZSW1	
PZD2	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	A_DIGITAL	E_DIGITAL	
PZD3			MT_STW	MT_ZSW	MT_STW	MT_ZSW	A_DIGITAL_1	E_DIGITAL_1	A_DIGITAL_1	E_DIGITAL_1	A_DIGITAL_1	E_DIGITAL_1	A_DIGITAL_1	E_DIGITAL_1	
PZD4			MT1_ZS_F		MT1_ZS_F		MT_STW	MT_ZSW			MT_STW	MT_ZSW	MT_STW	MT_ZSW	
PZD5			MT1_ZS_S		MT1_ZS_S			MT1_ZS_F				MT_DIAG	NOCKEN1_ZS_F	MT1_ZS_F	
PZD6			MT2_ZS_F		MT2_ZS_F			MT1_ZS_S				MT_ZS_1	NOCKEN1_ZS_S	MT1_ZS_S	
PZD7			MT2_ZS_S		MT2_ZS_S			MT2_ZS_F				MT_ZS_2	NOCKEN2_ZS_F	MT2_ZS_F	
PZD8					MT3_ZS_F			MT2_ZS_S				MT_ZS_3	NOCKEN2_ZS_S	MT2_ZS_S	
PZD9					MT3_ZS_S			MT3_ZS_F				MT_ZS_4	NOCKEN3_ZS_F	MT3_ZS_F	
PZD10					MT4_ZS_F			MT3_ZS_S				MT_ZSB1	NOCKEN3_ZS_S	MT3_ZS_S	
PZD11					MT4_ZS_S			MT4_ZS_F				MT_ZS_5	NOCKEN4_ZS_F	MT4_ZS_F	
PZD12					MT5_ZS_F			MT4_ZS_S				MT_ZS_6	NOCKEN4_ZS_S	MT4_ZS_S	
PZD13					MT5_ZS_S			MT5_ZS_F				MT_ZS_7	NOCKEN5_ZS_F	MT5_ZS_F	
PZD14					MT6_ZS_F			MT5_ZS_S				MT_ZS_8	NOCKEN5_ZS_S	MT5_ZS_S	
PZD15					MT6_ZS_S			MT6_ZS_F				MT_ZSB2	NOCKEN6_ZS_F	MT6_ZS_F	
PZD16								MT6_ZS_S				MT_ZS_9	NOCKEN6_ZS_S	MT6_ZS_S	
PZD17								MT7_ZS_F				MT_ZS_10	NOCKEN7_ZS_F	MT7_ZS_F	
PZD18								MT7_ZS_S				MT_ZS_11	NOCKEN7_ZS_S	MT7_ZS_S	
PZD19								MT8_ZS_F				MT_ZS_12	NOCKEN8_ZS_F	MT8_ZS_F	
PZD20								MT8_ZS_S				MT_ZSB3	NOCKEN8_ZS_S	MT8_ZS_S	
PZD21								E_ANALOG				MT_ZS_13		E_ANALOG	
PZD22												MT_ZS_14			
PZD23												MT_ZS_15			
PZD24												MT_ZS_16			
PZD25												MT_ZSB4			
PZD26	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	Receive telegram from PROFIBUS/PROFINET	Send telegram to PROFIBUS/PROFINET	
PZD27															
PZD28															
PZD29															
PZD30															
PZD31															
PZD32															

<1> Depending on the drive object, only specific telegrams can be used.
 <2> If p0922 = 999 is changed to another value, the telegram is automatically assigned as specified in [2415] - [2423].
 If p0922 ≠ 999 is changed to p0922 = 999, the "old" telegram assignment is maintained as specified in [2415] - [2423].
 <3> The maximum number of PZD words depends on the drive object type.
 <4> Only for CU_I_D410.
 <5> Connected Only for CU_S_AC or CU_I_D410.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, CU_G, CU_S, S_INF, SERVO, VECTOR					fp_2422_54_eng.vsd	Function diagram	
PROFIdrive - Manufacturer-specific telegrams and process data 4					07.03.14 V04.07.00	S120/S150/G130/G150	

PROFIdrive sampling time

- 2422 -

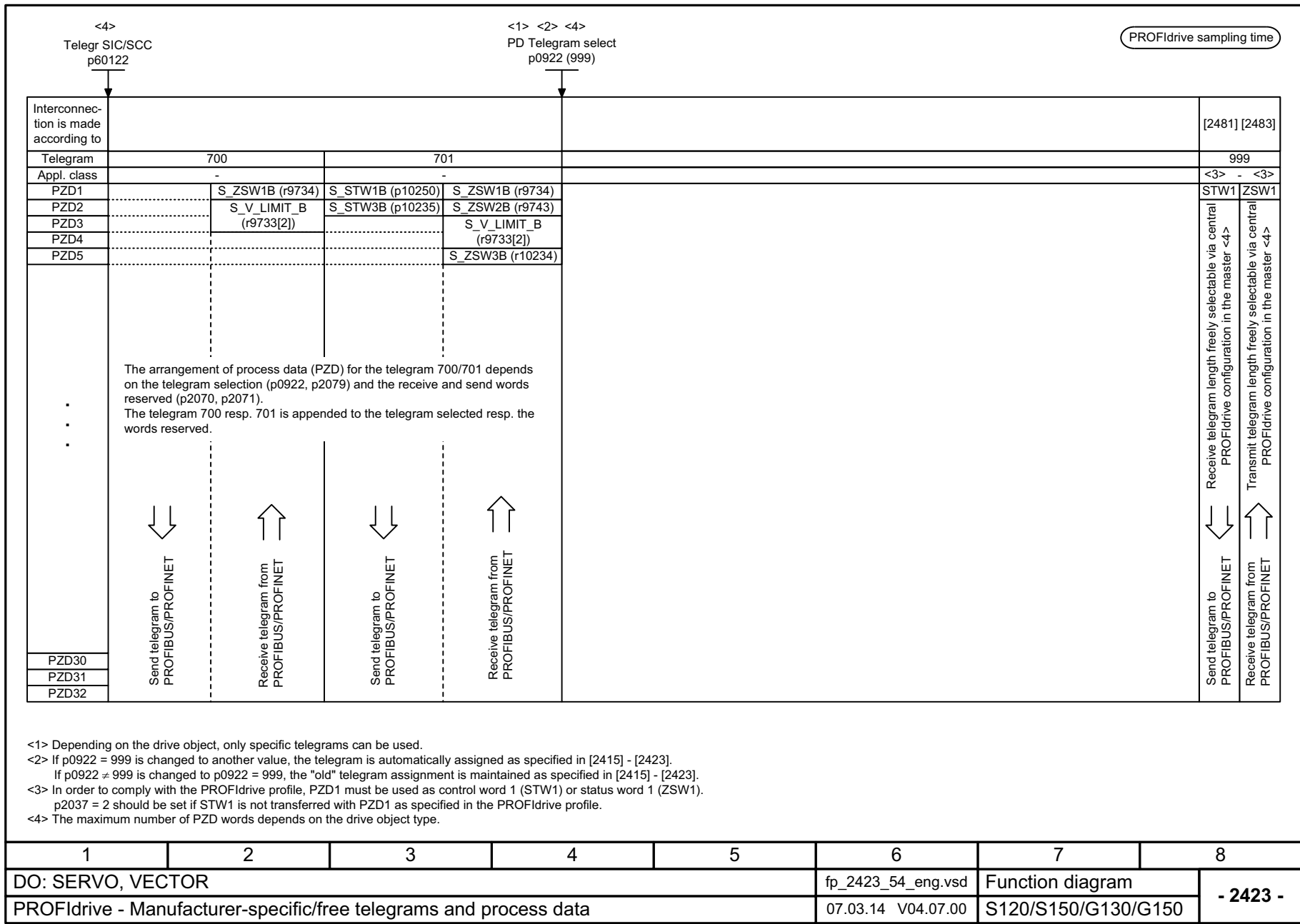


Fig. 3-40 2423 – Manufacturer-specific/free telegrams and process data

Fig. 3-41 2425 – STW1_BM control word, metal industry interconnection

Signal targets for STW1_BM						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	PROFdrive sampling time
STW1.0	0 = OFF (OFF1) ▲ = ON	p0840[0] = r2090.0	[2501.3]	[2610]	-	
STW1.1	0 = OFF2 (immediate pulse suppression and switch on inhibit) 1 = No OFF2 (enable is possible)	p0844[0] = r2090.1	[2501.3]	[2610]	-	
STW1.2	0 = OFF3 (braking along the OFF3 ramp (p1135), then pulse suppression and switch on inhibit) 1 = No OFF3 (enable is possible)	p0848[0] = r2090.2	[2501.3]	[2610]	-	
STW1.3	0 = Inhibit operation 1 = Enable operation	p2816[0] = r2090.3	[2501.3]	[2634.3]	-	
STW1.4	0 = Inhibit ramp-function generator 1 = Operating condition	p1140[0] = r2090.4	[2501.3]	[3060] [3070] [3080]	-	
STW1.5	0 = Stop the ramp-function generator 1 = Enable the ramp-function generator	p1141[0] = r2090.5	[2501.3]	[3060] [3070]	-	
STW1.6	0 = Inhibit setpoint = 0 1 = Enable setpoint	p1142[0] = r2090.6	[2501.3]	[3060] [3070] [3080]	-	
STW1.7	▲ = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-	
STW1.8	Reserved	-	-	-	-	
STW1.9	Reserved	-	-	-	-	
STW1.10	1 = Control via PLC	<2>	p0854[0] = r2090.10	[2501.3]	[2501]	-
STW1.11	Reserved	-	-	-	-	
STW1.12	Reserved	<3>	<3>	-	-	
STW1.13	Reserved	<3>	<3>	-	-	
STW1.14	Reserved	<3>	<3>	-	-	
STW1.15	Reserved	<3>	<3>	-	-	

<1> Used in telegram 220.
<2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
<3> Interconnection is not disabled.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2425_54_eng.vsd	Function diagram	
PROFdrive - STW1_BM control word, metal industry interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	

- 2425 -

PROFdrive sampling time

Signal targets for STW2_BM						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
STW2.0	Command data set selection CDS, bit 0	p0810 = r2093.0	-	[8560]	-	
STW2.1	Command data set selection CDS, bit 1 <3>	p0811 = r2093.1	-	[8560]	-	
STW2.2	Drive data set selection DDS, bit 0	p0820[0] = r2093.2 <2>	-	[8565]	-	
STW2.3	Drive data set selection DDS, bit 1	p0821[0] = r2093.3 <2>	-	[8565]	-	
STW2.4	Drive data set selection DDS, bit 2	p0822[0] = r2093.4 <2>	-	[8565]	-	
STW2.5	1 = Bypass ramp-function generator <4>	p1122[0] = r2093.5	-	-	-	
STW2.6	Reserved	-	-	-	-	
STW2.7	1 = Speed controller set integrator value	p1477[0] = r2093.7	-	-	-	
STW2.8	1 = Droop enabled <3>	p1492[0] = r2093.8	-	[6030]	-	
STW2.9	1 = Speed controller enabled	p0856[0] = r2093.9 <2>	-	-	-	
STW2.10	Reserved <2>	<2>	-	-	-	
STW2.11	1 = Torque controlled operation 0 = Speed controlled operation	p1501[0] = r2093.11	-	-	-	
STW2.12	Reserved <2>	<2>	-	-	-	
STW2.13	Reserved <2>	<2>	-	-	-	
STW2.14	Reserved <2>	<2>	-	-	-	
STW2.15	Controller slave sign-of-life Toggle bit	p2081[15] = r2093.15	-	-	-	

<1> Used in telegram 220. <3> Only for Vector.
<2> Interconnection is not disabled. <4> Only for "extended setpoint channel".

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2426_54_eng.vsd	Function diagram	
PROFdrive - STW2_BM control word metal industry interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2426 -							

Fig. 3-42 2426 – STW2_BM control word, metal industry interconnection

PROFdrive sampling time

Signal targets for E_STW1_BM									
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word			[Function diagram] signal target			Inverted
			A_INF	B_INF <7>	S_INF <5>	A_INF	B_INF <7>	S_INF <5>	
STW1.0	▲ = ON (close pre-charging/line contactor, pulses can be enabled) 0 = OFF1 (reduce Vdc along a ramp, suppress pulse and open pre-charging/line contactor)	p0840[0] = r2090.0	[8920.3]	[8720.3]	[8820.3]	[8932]	[8732]	[8832]	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and power-on inhibit)	p0844[0] = r2090.1	[8920.3]	[8720.3]	[8820.3]	[8932]	[8732]	[8832]	-
STW1.2	Reserved	-	-	-	-	-	-	-	-
STW1.3	1 = Enable operation (pulses can be enabled) <3> 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[8920.3]	-	[8820.3]	[8932]	-	[8832]	-
STW1.4	Reserved	-	-	-	-	-	-	-	-
STW1.5	1 = Infeed, inhibit motoring <4>	p3532= r2090.5	[8920.3]	-	-	[8920]	-	-	-
STW1.6	1 = Infeed, inhibit regenerative operation <3>	p3533= r2090.6	[8920.3]	-	[8820.3]	[8920]	-	[8820]	-
STW1.7	▲ = Acknowledge faults	p2103[0] = r2090.7	[2546.3]			[8060]			-
STW1.8	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.9	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[8920.3]	[8720.3]	[8820.3]	[8920]	[8720]	[8820]	-
STW1.11	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.12	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.13	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.14	Reserved <6>	<6>	-	-	-	-	-	-	-
STW1.15	Controller-sign-of-life Toggle Bit	p2080[15] = r2090.15	-	-	-	-	-	-	-

<1> Used in telegram 371.
 <2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
 <3> Only for A_INF, S_INF
 <4> Only for A_INF
 <5> B_INF and S_INF only for S120.
 <6> Interconnection is not disabled.
 <7> Only for S120 and G150.
 <8> Not for G130.

1	2	3	4	5	6	7	8	
DO: A_INF, B_INF, S_INF					fp_2427_54_eng.vsd	Function diagram		- 2427 -
PROFdrive - E_STW1_BM control word infeed metal industry interconnection					27.06.13 V04.07.00	S120/S150/G130/G150		

SINAMICS S120/S150
 List Manual (LH1), 04/2014, 6SL3097-4AP00-0BP5
 Fig. 3-43 2427 – E_STW1_BM control word; infeed metal industry interconnection

PROFIdrive Abtastzeit

Signal sources for ZSW1_BM						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] signal source	Inverted <2>	
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-	
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[2503.7]	[2610]	-	
ZSW1.2	1 = Operation enabled	p2080[2] = r2811.0	[2503.7]	[2610]	-	
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-	
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	[2610]	-	
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	[2610]	-	
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	[2610]	-	
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-	
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8010]	-	
ZSW1.9	1 = Control requested <3>	p2080[9] = r0899.9	[2503.7]	[2503]	-	
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-	
ZSW1.11	1 = I, M, or P limit not reached <4>	p2080[11] = r1407.7	[2522.7]	[5610] [6060] <5>	✓	
ZSW1.12	1 = Open the holding brake	p2080[12] = r0899.12	[2503.7]	[2701]	-	
ZSW1.13	Reserved <6>	<6>	-	-	-	
ZSW1.14	Reserved <6>	<6>	-	-	-	
ZSW1.15	Reserved <6>	<6>	-	-	-	

<1> Used in telegram 220.

<2> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0]...p2088[0].15)

<3> The drive object is ready to accept data.

<4> Not for VECTOR U/f.

<5> Only for SINAMICS S120.

<6> Interconnection is not disabled.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2428_54_eng.vsd	Function diagram	
PROFIdrive - ZSW1_BM status word, metal industry interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2428 -							

Fig. 3-44 2428 – ZSW1_BM status word, metal industry interconnection

PROFdrive sampling time

Signal sources for ZSW2_BM						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal status word	[Function diagram] signal source	Inverted	
ZSW2.0	Reserved <3>	<3>	-	-	-	
ZSW2.1	Reserved <3>	<3>	-	-	-	
ZSW2.2	Reserved <3>	<3>	-	-	-	
ZSW2.3	Reserved <3>	<3>	-	-	-	
ZSW2.4	Reserved <3>	<3>	-	-	-	
ZSW2.5	1 = Alarm class bit 0	p2081[5] = r2139.11	-	[2548]	-	
ZSW2.6	1 = Alarm class bit 1	p2081[6] = r2139.12	-	[2548]	-	
ZSW2.7	Reserved	-	-	-	-	
ZSW2.8	Reserved	-	-	-	-	
ZSW2.9	1 = Speed setpoint limited <2>	p2081[9] = r1407.11	-	-	-	
ZSW2.10	1 = Upper torque limit <2>	p2081[10] = r1407.8	-	-	-	
ZSW2.11	1 = Lower torque limit <2>	p2081[11] = r1407.9	-	-	-	
ZSW2.12	1 = Encoderless operation due to fault	p2081[12] = r1407.13	-	-	-	
ZSW2.13	1 = SS1 delay time active in the drive	p2081[13] = r9773.2	-	-	-	
ZSW2.14	1 = STO active in drive	p2081[14] = r9773.1	-	-	-	
ZSW2.15	Controller slave sign-of-life Toggle bit	p2081[15] = r2093.15	-	-	-	

<1> Used in telegram 220.
 <2> Not for VECTOR U/f.
 <3> Interconnection is not disabled.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2429_54_eng.vsd	Function diagram	
PROFdrive - ZSW2_BM status word metal industry interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2429 -							

Fig. 3-45 2429 – ZSW2_BM status word, metal industry interconnection

PROFdrive sampling time


Signal sources for E_ZSW1_BM									
Signal	Meaning	Interconnection parameters	[Function diagram] signal source			[Function diagram] internal status word			Inverted
			A_INF	B_INF <5>	S_INF <3>	A_INF	B_INF <5>	S_INF <3>	
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[8060]			[2548.7]			-
ZSW1.4	1 = No OFF2 effective	p2080[4] = r0899.4	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.5	Reserved	-	-	-	-	-	-	-	-
ZSW1.6	1 = Switching on inhibited	p2080[6] = r0899.6	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[8065]			[2548.7]			-
ZSW1.8	Reserved <4>	<4>	-	-	-	-	-	-	-
ZSW1.9	1 = PLC requests control <2>	p2080[9] = r0899.9	[8926]	[8726]	[8826]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.10	Reserved <4>	<4>	-	-	-	-	-	-	-
ZSW1.11	1 = Pre-charging completed	p2080[11] = r0899.11	[8950]	[8750]	[8850]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.12	1 = Line contactor closed	p2080[12] = r0899.12	[8934]	[8734]	[8834]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.13	Reserved <4>	<4>	-	-	-	-	-	-	-
ZSW1.14	Reserved <4>	<4>	-	-	-	-	-	-	-
ZSW1.15	Controller sign-of-life Toggle bit	r2080[15] = r2090.15	-	-	-	-	-	-	-

<1> Used in telegram 371.
 <2> The drive object is ready to accept data.
 <3> Only for S120.
 <4> Interconnection is not disabled.
 <5> Only for S120 and G150.
 <6> Not for G130.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF					fp_2430_54_eng.vsd	Function diagram	
PROFdrive - E_ZSW1_BM status word infeed metal industry interconnection					26.06.13 V04.07.00	S120/S150/G130/G150	
- 2430 -							

Fig. 3-46 2430 – E_ZSW1_BM status word, infeed metal industry interconnection

PROFIdrive sampling time

Signal targets for STW2_ENC						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
STW1.0	Reserved	-	-	-	-	
STW1.1	Reserved	-	-	-	-	
STW1.2	Reserved	-	-	-	-	
STW1.3	Reserved	-	-	-	-	
STW1.4	Reserved	-	-	-	-	
STW1.5	Reserved	-	-	-	-	
STW1.6	Reserved	-	-	-	-	
STW1.7	 = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-	
STW1.8	Reserved	-	-	-	-	
STW1.9	Reserved	-	-	-	-	
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-	
STW1.11	Reserved	-	-	-	-	
STW1.12	Master-sign-of-life, bit 0	p2045= r2050	-	[2410]	-	
STW1.13	Master-sign-of-life, bit 1					
STW1.14	Master-sign-of-life, bit 2					
STW1.15	Master-sign-of-life, bit 3					

<1> Used in telegrams 81, 82, 83.
<2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).

1	2	3	4	5	6	7	8
DO: ENC					fp_2433_55_eng.vsd	Function diagram	
PROFIdrive - STW2_ENC control word ENCODER interconnection					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2433 -

Fig. 3-47 2433 – STW2_ENC control word, ENCODER interconnection

PROFdrive sampling time

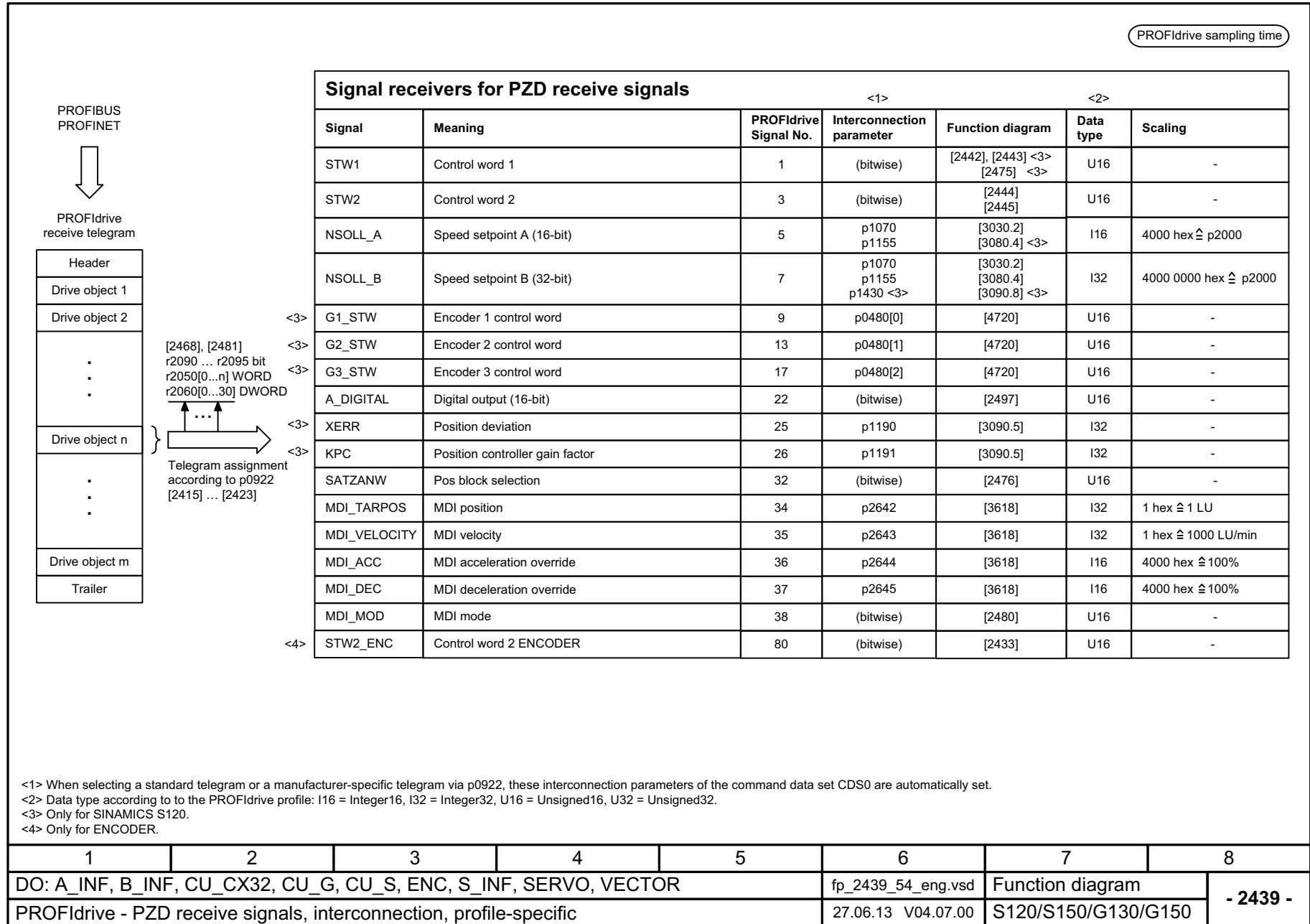
Signal sources for ZSW2_ENC <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] signal source	[Function diagram] internal status word	Inverted
ZSW1.0	Reserved	-	-	-	-
ZSW1.1	Reserved	-	-	-	-
ZSW1.2	Reserved	-	-	-	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	Reserved	-	-	-	-
ZSW1.5	Reserved	-	-	-	-
ZSW1.6	Reserved	-	-	-	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	Reserved	-	-	-	-
ZSW1.9	1 = Control requested <2>	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	Reserved	-	-	-	-
ZSW1.11	Reserved	-	-	-	-
ZSW1.12	Slave-sign-of-life bit 0	p2045 = r2050[3]	-	[2410]	-
ZSW1.13	Slave-sign-of-life bit 1				
ZSW1.14	Slave-sign-of-life bit 2				
ZSW1.15	Slave-sign-of-life bit 3				

<1> Used in telegrams 81, 82, 83.
<2> The drive object is ready to accept data.

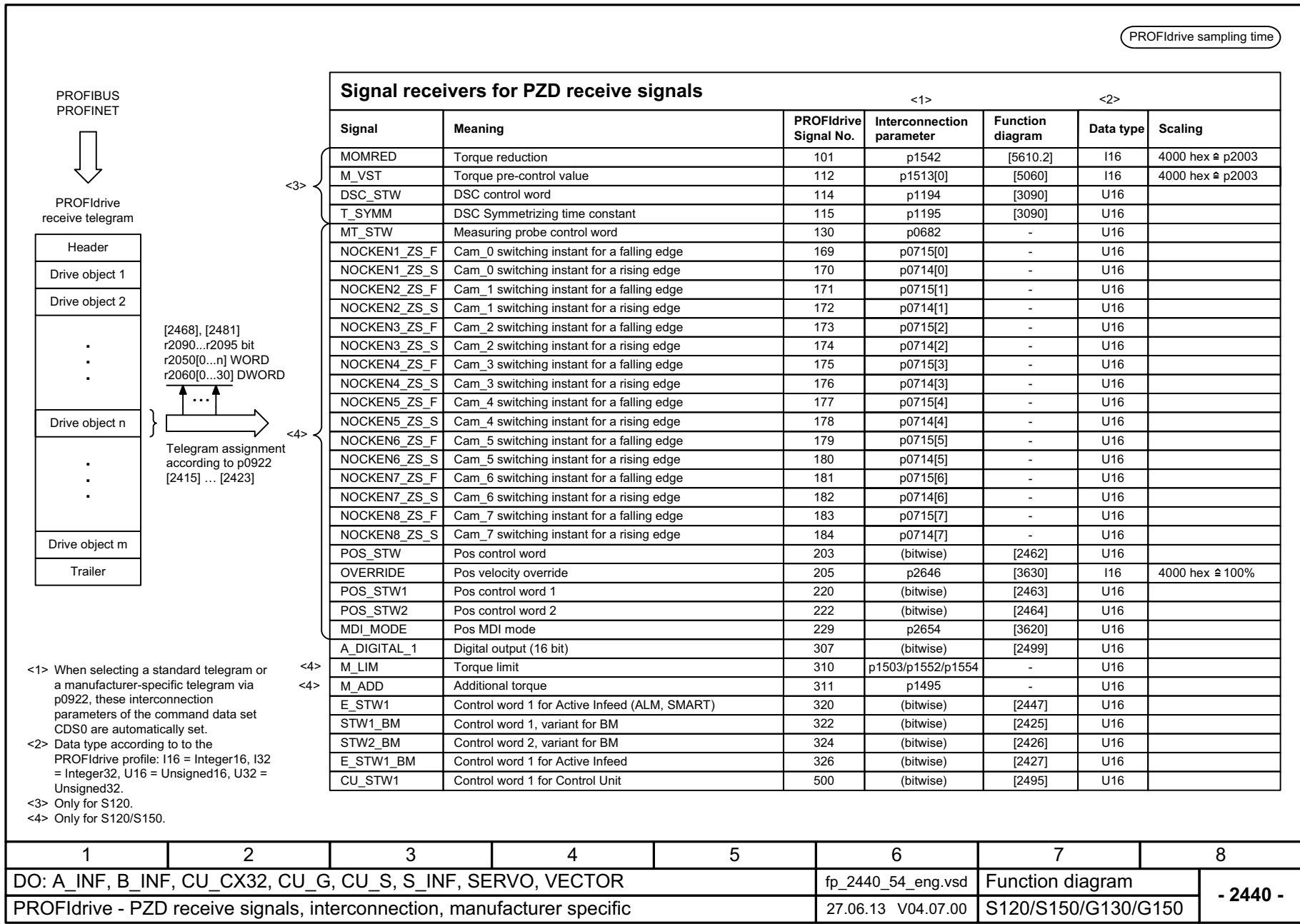
1	2	3	4	5	6	7	8
DO: ENC					fp_2434_55_eng.vsd	Function diagram	
PROFdrive - ZSW2-ENC status word ENCODER interconnection					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2434 -

Fig. 3-48 2434 – ZSW2_ENC status word, ENCODER interconnection

Fig. 3-49 2439 – PZD receive signals interconnection, profile-specific



PROFdrive sampling time



<1> When selecting a standard telegram or a manufacturer-specific telegram via p0922, these interconnection parameters of the command data set CDS0 are automatically set.
 <2> Data type according to the PROFdrive profile: I16 = Integer16, I32 = Integer32, U16 = Unsigned16, U32 = Unsigned32.
 <3> Only for S120.
 <4> Only for S120/S150.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, CU_CX32, CU_G, CU_S, S_INF, SERVO, VECTOR					fp_2440_54_eng.vsd	Function diagram	
PROFdrive - PZD receive signals, interconnection, manufacturer specific					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2440 -							

Fig. 3-50 2440 – PZD receive signals interconnection, manufacturer-specific

Fig. 3-51 2441 – STW1 control word interconnection (p2038 = 2)

Signal targets for STW1 in Interface Mode VIK-NAMUR (p2038 = 2)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
STW1.0	1 = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	[2610]	-	
STW1.1	1 = No OFF2 (enable is possible) <3> 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	[2610]	-	
STW1.2	1 = No OFF3 (enable possible) <3> 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	[2610]	-	
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	[2610]	-	
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060] [3070] [3080]	-	
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060] [3070]	-	
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060] [3070] [3080]	-	
STW1.7	1 = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-	
STW1.8	Reserved	-	-	-	-	
STW1.9	Reserved	-	-	-	-	
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-	
STW1.11	1 = Direction reversal	p1113[0] = r2090.11	[2505.3]	[3040]	-	
STW1.12	1 = Unconditionally open the holding brake	p0855[0] = r2090.12	[2501.3]	[2701]	-	
STW1.13	Reserved	-	-	-	-	
STW1.14	Reserved	-	-	-	-	
STW1.15	1 = Command Data Set selection CDS bit 0	<4> p0810[0] = 2090.15	-	[8560]	-	

<1> Used in telegram 20.
<2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
<3> OC = Operating condition.
<4> Interconnection is not disabled.

1	2	3	4	5	6	7	8
DO: VECTOR					fp_2441_54_eng.vsd	Function diagram	
PROFdrive - STW1 control word interconnection (p2038 = 2)					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2441 -							

PROFdrive sampling time

Signal targets for STW1 in Interface Mode SINAMICS (p2038 = 0)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	PROFdrive sampling time
STW1.0	= OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	[2610]	-	
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	[2610]	-	
STW1.2	1 = No OFF3 (enable possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression and switching on inhibited)	p0848[0] = r2090.2	[2501.3]	[2610]	-	
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	[2610]	-	
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060] [3070] [3080]	-	
STW1.5	1 = Continue ramp-function generator 0 = Freeze ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060] [3070]	-	
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060] [3070] [3080]	-	
STW1.7	= 1. Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-	
STW1.8	Reserved	-	-	-	-	
STW1.9	Reserved	-	-	-	-	
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-	
STW1.11	1 = Setpoint inversion <3>	p1113[0] = r2090.11	[2505.3]	[3040]	-	
STW1.12	1 = Unconditionally open the holding brake	p0855[0] = r2090.12	[2501.3]	[2701]	-	
STW1.13	1 = Motorized potentiometer setpoint raise <3>	p1035[0] = r2090.13	[2505.3]	[3020]	-	
STW1.14	1 = Motorized potentiometer setpoint lower <3>	p1036[0] = r2090.14	[2505.3]	[3020]	-	
STW1.15	Reserved	-	-	-	-	

<1> Used in telegrams 1, 2, 3, 4, 5, 6, 352.
 <2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
 <3> Only for "expanded setpoint channel" and "extended ramp-function generator".
 <4> OC = Operating condition.
 <5> Only for SINAMICS S120.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR				fp_2442_54_eng.vsd		Function diagram	
PROFdrive - STW1 control word interconnection (p2038 = 0)				27.06.13 V04.07.00		S120/S150/G130/G150	

- 2442 -

Fig. 3-52 2442 – STW1 control word interconnection (p2038 = 0)

Fig. 3-53 2443 – STW1 control word interconnection (p2038 = 1)


Signal targets for STW1 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)						<1>	
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted		
STW1.0	1 = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	[2610]	-		
STW1.1	1 = No OFF2 (enable is possible) <3> 0 = OFF2 (immediate pulse cancellation and power-on inhibit)	p0844[0] = r2090.1	[2501.3]	[2610]	-		
STW1.2	1 = No OFF3 (enable possible) <3> 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse cancellation and power-on inhibit)	p0848[0] = r2090.2	[2501.3]	[2610]	-		
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (cancel pulses)	p0852[0] = r2090.3	[2501.3]	[2610]	-		
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140[0] = r2090.4	[2501.3]	[3060] [3070] [3080]	-		
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141[0] = r2090.5	[2501.3]	[3060] [3070]	-		
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142[0] = r2090.6	[2501.3]	[3060] [3070] [3080]	-		
STW1.7	1 = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-		
STW1.8	Reserved	-	-	-	-		
STW1.9	1 = Enable ESR reaction <4>	p0889 = r2090.9	[2495]	[3082]	-		
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-		
STW1.11	1 = Ramp-function generator active	p2148[0] = r2090.11	-	[8010]	-		
STW1.12	1 = Unconditionally open the holding brake	p0855[0] = r2090.12	[2501.3]	[2701]	-		
STW1.13	Reserved	-	-	-	-		
STW1.14	1 = Closed-loop torque control active 0 = Closed-loop speed control active	p1501[0] = r2090.14	[2520.3]	[5060] [6060]	-		
STW1.15	Reserved	-	-	-	-		

<1> Used in telegrams 1, 2, 3, 4, 5, 6, 102, 103, 105, 106, 116, 118, 125, 126, 136, 138, 139.
 <2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
 <3> OC -> Operating condition.
 <4> Only available when the funktion module "extended setpoint channel" is active (r0108.9 = 1).

1	2	3	4	5	6	7	8
DO: SERVO					fp_2443_55_eng.vsd	Function diagram	
PROFdrive - STW1 control word interconnection (p2038 = 1)					04.12.12 V04.07.00	SINAMICS S120/S150	

PROFdrive sampling time

PROFdrive sampling time


Signal targets for STW2 in Interface Mode SINAMICS (p2038 = 0)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
STW2.0	Drive data set selection DDS, bit 0	p0820[0] = r2093.0 <4> r2092.0	-	[8565]	-	
STW2.1	Drive data set selection DDS, bit 1	p0821[0] = r2093.1 <4> r2092.1	-	[8565]	-	
STW2.2	Drive data set selection DDS, bit 2	p0822[0] = r2093.2 <4> r2092.2	-	[8565]	-	
STW2.3	Drive data set selection DDS, bit 3	p0823[0] = r2093.3 <4> r2092.3	-	[8565]	-	
STW2.4	Drive data set selection DDS, bit 4	p0824[0] = r2093.4 <4> r2092.4	-	[8565]	-	
STW2.5	Reserved	-	-	-	-	
STW2.6	Reserved	-	-	-	-	
STW2.7	1 = Parking axis	p0897 = r2093.7 <4> r2092.7	-	-	-	
STW2.8	1 = Traverse to fixed endstop <2> <3> <5>	p1545[0] = r2093.8	[2520.2]	[8012]	-	
STW2.9	Reserved	-	-	-	-	
STW2.10	Reserved	-	-	-	-	
STW2.11	 = Motor changeover, feedback Signal	p0828[0] = r2093.11 <4> r2092.11	-	-	-	
STW2.12	Master sign-of-life, bit 0 <5>	p2045 = r2050[3] <4> r2050[2]	-	[2410]	-	
STW2.13	Master sign-of-life, bit 1 <5>					
STW2.14	Master sign-of-life, bit 2 <5>					
STW2.15	Master sign-of-life, bit 3 <5>					

<1> Used in telegrams 2, 3, 4, 5, 6, 9, 110 and 111. <2> Not for telegrams 9, 110 and 111. <3> Only for SINAMICS S120. <4> Only for telegram 9. <5> Not for Vector U/f.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2444_54_eng.vsd	Function diagram	
PROFdrive - STW2 control word interconnection (p2038 = 0)					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2444 -							

Fig. 3-54 2444 – STW2 control word interconnection (p2038 = 0)

Fig. 3-55 2445 – STW2 control word interconnection (p2038 = 1)

Signal targets for STW2 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
STW2.0	Drive data set selection DDS, bit 0	p0820[0] = r2093.0	-	[8565]	-	
STW2.1	Drive data set selection DDS, bit 1	p0821[0] = r2093.1	-	[8565]	-	
STW2.2	Drive data set selection DDS, bit 2	p0822[0] = r2093.2	-	[8565]	-	
STW2.3	Reserved	-	-	-	-	
STW2.4	1 = Bypass ramp-function generator <3>	p1122[0] = r2093.4	-	[3060] [3070]	-	
STW2.5	Reserved	-	-	-	-	
STW2.6	1 = Integrator inhibit, speed controller <2>	p1477[0] = r2093.6	-	[5040] [5210]	-	
STW2.7	1 = Parking axis selection	p0897 = r2093.7	-	-	-	
STW2.8	1 = Traverse to fixed endstop	p1545[0] = r2093.8	[2520.2]	[8012]	-	
STW2.9	Drive data set selection DDS, bit 3	p0823[0] = r2093.9	-	[8565]	-	
STW2.10	Drive data set selection DDS, bit 4	p0824[0] = r2093.10	-	[8565]	-	
STW2.11	 = Motor changeover, feedback signal	p0828[0] = r2093.11	-	-	-	
STW2.12	Master sign-of-life, bit 0	p2045 = r2050[3]	-	[2410]	-	
STW2.13	Master sign-of-life, bit 1					
STW2.14	Master sign-of-life, bit 2					
STW2.15	Master sign-of-life, bit 3					
<1> Used in telegrams 2, 3, 4, 5, 6, 102, 103, 105, 106, 116, 118, 125, 126, 136, 138, 139. <2> For a 1 signal, the integral component of the speed controller is cleared and the integrator is inhibited.						
						PROFdrive sampling time
DO: SERVO			fp_2445_55_eng.vsd		Function diagram	
PROFdrive - STW2 control word interconnection (p2038 = 1)			17.07.13 V04.07.00		SINAMICS S120/S150	
						- 2445 -

PROFdrive sampling time

Signal targets for E_STW1									
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word			[Function diagram] signal target			Inverted
			A_INF	B_INF <6>	S_INF <5>	A_INF	B_INF <6>	S_INF <5>	
STW1.0	1 = ON (close pre-charging/line contactor, pulses can be enabled) 0 = OFF1 (reduce Vdc along a ramp, suppress pulse and open pre-charging/line contactor)	p0840[0] = r2090.0	[8920.3]	[8720.3]	[8820.3]	[8932]	[8732]	[8832]	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[8920.3]	[8720.3]	[8820.3]	[8932]	[8732]	[8832]	-
STW1.2	Reserved		-	-	-	-	-	-	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[8920.3]	-	[8820.3]	[8932]	-	[8832]	-
STW1.4	Reserved	-	-	-	-	-	-	-	-
STW1.5	1 = Infeed, inhibit motoring operation	p3532= r2090.5	[8920.3]	-	-	[8920]	-	-	-
STW1.6	1 = Infeed, inhibit regenerative operation	p3533= r2090.6	[8920.3]	-	[8820.3]	[8920]	-	[8820]	-
STW1.7	1 = Acknowledge faults	p2103[0] = r2090.7	[2546.3]			[8060]			-
STW1.8	Reserved	-	-	-	-	-	-	-	-
STW1.9	Reserved	-	-	-	-	-	-	-	-
STW1.10	1 = Control via PLC	p0854[0] = r2090.10	[8920.3]	[8720.3]	[8820.3]	[8920]	[8720]	[8820]	-
STW1.11	Reserved	-	-	-	-	-	-	-	-
STW1.12	Reserved	-	-	-	-	-	-	-	-
STW1.13	Reserved	-	-	-	-	-	-	-	-
STW1.14	Reserved	-	-	-	-	-	-	-	-
STW1.15	Reserved	-	-	-	-	-	-	-	-

<1> Used in telegram 370.
 <2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).
 <3> Only for A_INF, S_INF
 <4> Only for A_INF
 <5> B_INF and S_INF only for S120.
 <6> Only for S120 and G150
 <7> Not for G130.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF					fp_2447_54_eng.vsd	Function diagram	
PROFdrive - E_STW1 control word infeed interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	

Fig. 3-56 2447 – E_STW1 control word infeed interconnection

Fig. 3-57 2449 – PZD send signals interconnection, profile-specific

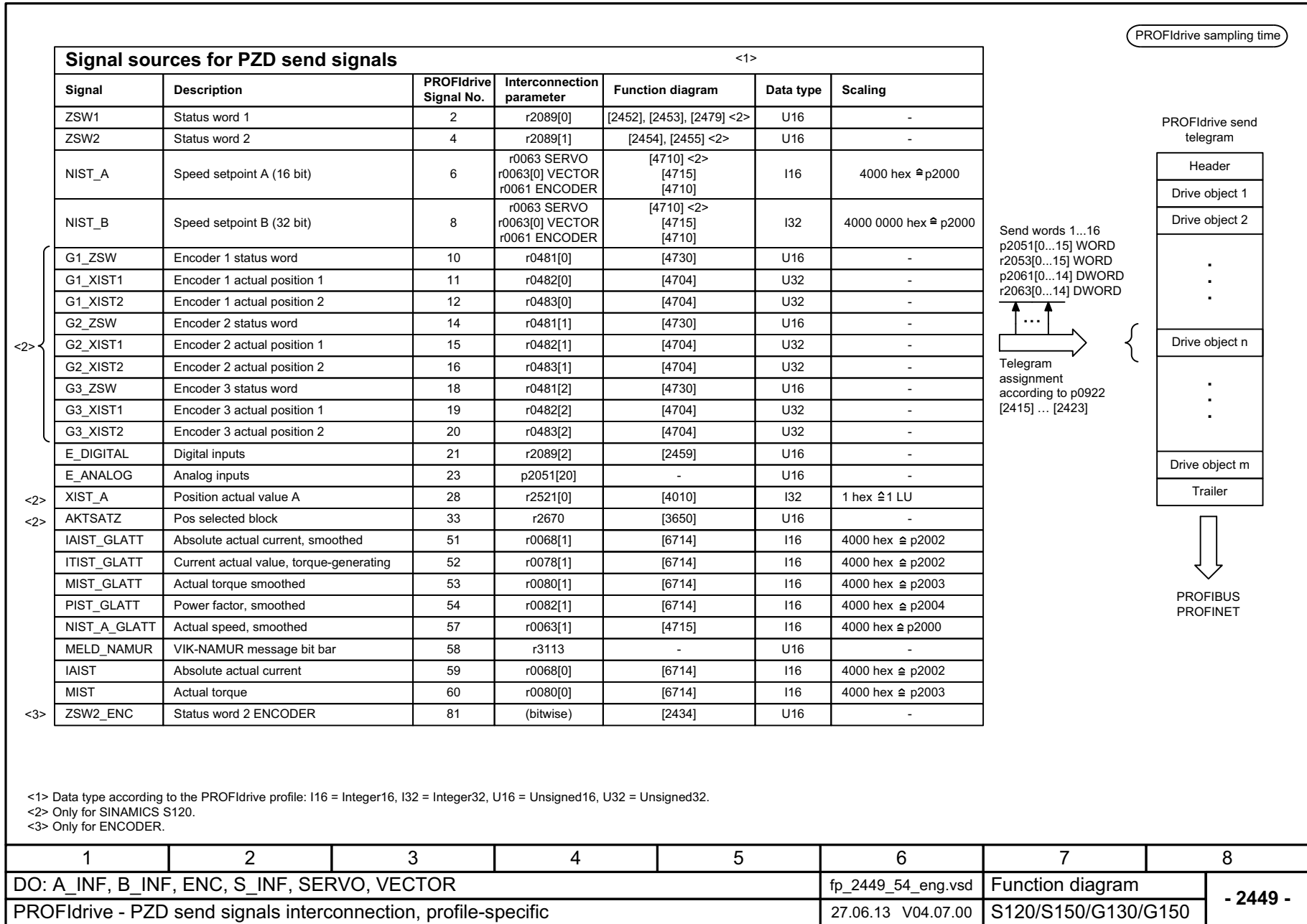
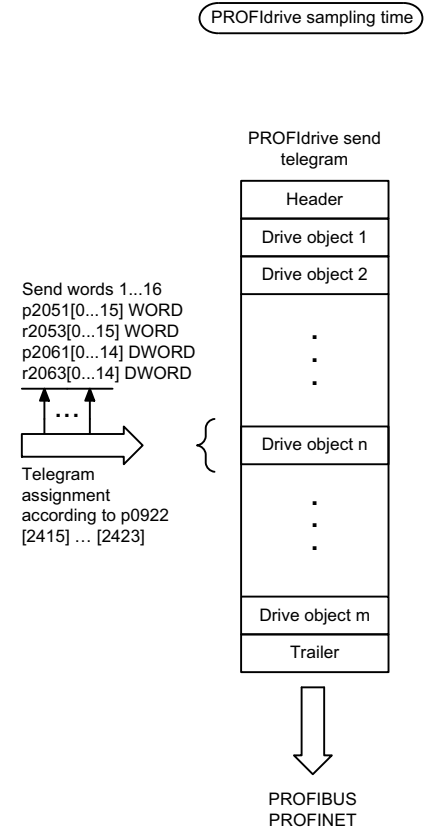


Fig. 3-58 2450 – PZD send signals interconnection, manufacturer-specific

Signal sources for PZD send signals <1>						
Signal	Description	PROFdrive Signal No.	Interconnection parameter	Function diagram	Data type	Scaling
MELDW	Message word	102	r2089[2]	[2456]	U16	-
MSOLL_GLATT	Total speed setpoint smoothed	120	r0079[1]	[5610] <2>	I16	4000 hex \pm p2003
AIST_GLATT	Torque utilization smoothed	121	r0081	[8012]	I16	4000 hex \pm 100%
MT_ZSW	Measuring probe status word	131	r0688	-	U16	-
MT1_ZS_F	Measuring probe 1 measuring time falling edge	132	r0687[0]	-	U16	-
MT1_ZS_S	Measuring probe 1 measuring time rising edge	133	r0686[0]	-	U16	-
MT2_ZS_F	Measuring probe 2 measuring time falling edge	134	r0687[1]	-	U16	-
MT2_ZS_S	Measuring probe 2 measuring time rising edge	135	r0686[1]	-	U16	-
MT3_ZS_F	Measuring probe 3 measuring time falling edge	136	r0687[2]	-	U16	-
MT3_ZS_S	Measuring probe 3 measuring time rising edge	137	r0686[2]	-	U16	-
MT4_ZS_F	Measuring probe 4 measuring time falling edge	138	r0687[3]	-	U16	-
MT4_ZS_S	Measuring probe 4 measuring time rising edge	139	r0686[3]	-	U16	-
MT5_ZS_F	Measuring probe 5 measuring time falling edge	140	r0687[4]	-	U16	-
MT5_ZS_S	Measuring probe 5 measuring time rising edge	141	r0686[4]	-	U16	-
MT6_ZS_F	Measuring probe 6 measuring time falling edge	142	r0687[5]	-	U16	-
MT6_ZS_S	Measuring probe 6 measuring time rising edge	143	r0686[5]	-	U16	-
MT7_ZS_F	Measuring probe 7 measuring time falling edge	144	r0687[6]	-	U16	-
MT7_ZS_S	Measuring probe 7 measuring time rising edge	145	r0686[6]	-	U16	-
MT8_ZS_F	Measuring probe 8 measuring time falling edge	146	r0687[7]	-	U16	-
MT8_ZS_S	Measuring probe 8 measuring time rising edge	147	r0686[7]	-	U16	-
MT_DIAG	Measuring probe (stage 3) diagnostics word	148	r0567	-	U16	-
MT_ZS1	Measuring probe (stage 3) measuring time 1	149	r0565[0]	-	U16	-
•	•	•	•	•	•	•
•	•	•	•	•	•	•
•	•	•	•	•	•	•
MT_ZS16	Measuring probe (stage 3) measuring time 16	164	r0565[15]	-	U16	-
MT_ZSB1	Measuring probe (stage 3) measuring time reference 1	165	r0566[0]	-	U16	-
MT_ZSB2	Measuring probe (stage 3) measuring time reference 2	166	r0566[1]	-	U16	-
MT_ZSB3	Measuring probe (stage 3) measuring time reference 3	167	r0566[2]	-	U16	-
MT_ZSB4	Measuring probe (stage 3) measuring time reference 4	168	r0566[3]	-	U16	-
POS_ZSW	Pos status word	204	r2683	[3645]	U16	-
POS_ZSW1	Pos status word 1	221	r2089[3]	[2466]	U16	-
POS_ZSW2	Pos status word 2	223	r2089[4]	[2467]	U16	-
FAULT_CODE	Fault code	301	r2131	[8060]	U16	-
WARN_CODE	Alarm code	303	r2132	[8065]	U16	-
E_DIGITAL_1	Digital input (16 Bit)	307	r2089[3]	[2500]	U16	-
E_ZSW1	Status word 1 for Active Infeed	321	r2089[1]	[2457]	U16	-
ZSW1_BM	Status word 1, variant for BM	323	r2089[0]	[2428]	U16	-
ZSW2_BM	Status word 2, variant for BM	325	r2089[1]	[2429]	U16	-
E_ZSW1_BM	Status word 1 for Infeed, variant for BM (ALM, BLM, SLM)	327	r2080	[2430]	U16	-
CU_ZSW1	Status word 1 for Control Unit	501	r2089[1]	[2496]	U16	-

<1> Data type according to the PROFdrive profile: I16 = Integer16, I32 = Integer32, U16 = Unsigned16, U32 = Unsigned32.
<2> Only for SINAMICS S120.



1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF, SERVO, TM41, VECTOR					fp_2450_54_eng.vsd	Function diagram	
PROFdrive - PZD send signals interconnection, manufacture specific					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2450 -							

Fig. 3-59 2451 – ZSW1 status word interconnection (p2038 = 2)

Signal sources for ZSW1 in Interface Mode VIK-NAMUR (p2038 = 2)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] Signal source	Inverted <2>	PROFdrive sampling time
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-	
ZSW1.1	1 = Ready for operation (DC link loaded, pulses inhibited)	p2080[1] = r0899.1	[2503.7]	[2610]	-	
ZSW1.2	1 = Operation enabled (drive follows n_set)	p2080[2] = r0899.2	[2503.7]	[2610]	-	
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-	
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	[2610]	-	
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	[2610]	-	
ZSW1.6	1 = Power-on inhibit active	p2080[6] = r0899.6	[2503.7]	[2610]	-	
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-	
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8010]	-	
ZSW1.9	1 = Control requested <3>	p2080[9] = r0899.9	[2503.7]	[2503]	-	
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-	
ZSW1.11	1 = I, M, or P limit not reached	p2080[11] = r0056.13	[2522.7]	[6060]	✓	
ZSW1.12	Reserved	-	-	-	-	
ZSW1.13	1 = No motor overtemperature alarm	p2080[13] = r2135.14	[2548.7]	[8016]	✓	
ZSW1.14	1 = Motor rotates forwards (n_act ≥ 0) 0 = Motor rotates backwards (n_act < 0)	p2080[14] = r2197.3	[2534.7]	[8011]	-	
ZSW1.15	1 = Command Data Set selection CDS bit 0	<4> p2080[15] = r0836.0	-	-	-	

<1> Used in telegram 20.
<2> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0].0...p2088[0].15)
<3> The drive object is ready to accept data.
<4> Interconnection is not disabled.

1	2	3	4	5	6	7	8
DO: VECTOR					fp_2451_54_eng.vsd	Function diagram	
PROFdrive - ZSW1 status word interconnection (p2038 = 2)					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2451 -							

PROFIdrive Abtastzeit

Signal sources for ZSW1 im Interface Mode SINAMICS (p2038 = 0) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] signal source	Inverted <2>
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[2503.7]	[2610]	-
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[2503.7]	[2610]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	[2610]	-
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	[2610]	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	[2610]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8010]	-
ZSW1.9	1 = Control requested <3>	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-
ZSW1.11	1 = I, M, or P limit reached <4>	p2080[11] = r1407.7	[2522.7]	[5610] [6060] <5>	✓
ZSW1.12	1 = Open the holding brake	p2080[12] = r0899.12	[2503.7]	[2701]	-
ZSW1.13	1 = No motor overtemperature alarm	p2080[13] = r2135.14	[2548.7]	[8016]	✓
ZSW1.14	1 = Motor rotates forwards (n_act ≥ 0) 0 = Motor rotates backwards (n_act < 0)	p2080[14] = r2197.3	[2534.7]	[8010]	-
ZSW1.15	1 = No alarm, thermal overload, power unit	p2080[15] = r2135.15	[2548.7]	[8014]	✓

<1> Used in telegrams 1, 2, 3, 4, 5, 6, 352.
 <2> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0].0...p2088[0].15)
 <3> The drive object is ready to accept data.
 <4> Not for VECTOR U/f.
 <5> Only for SINAMICS S120.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2452_54_eng.vsd	Function diagram	
PROFIdrive - ZSW1 status word interconnection (p2038 = 0)					26.07.13 V04.07.00	S120/S150/G130/G150	
							- 2452 -

Fig. 3-60 2452 – ZSW1 status word interconnection (p2038 = 0)

Fig. 3-61 2453 – ZSW1 status word interconnection (p2038 = 1)

Signal sources for ZSW1 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] Signal source	Inverted	PROFdrive sampling time
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-	
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[2503.7]	[2610]	-	
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[2503.7]	[2610]	-	
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-	
ZSW1.4	1 = No coast down active	p2080[4] = r0899.4	[2503.7]	[2610]	-	
ZSW1.5	1 = No fast stop active	p2080[5] = r0899.5	[2503.7]	[2610]	-	
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	[2610]	-	
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-	
ZSW1.8	1 = Speed setpoint - actual value deviation within tolerance t_off	p2080[8] = r2197.7	[2534.7]	[8010]	-	
ZSW1.9	1 = Control requested <2>	p2080[9] = r0899.9	[2503.7]	[2503]	-	
ZSW1.10	1 = f or n comparison value reached/exceeded	p2080[10] = r2199.1	[2536.7]	[8010]	-	
ZSW1.11	1 = Alarm class bit 0	p2080[11] = r2139.11	[2548.7]	-	-	
ZSW1.12	1 = Alarm class bit 1	p2080[12] = r2139.12	[2548.7]	-	-	
ZSW1.13	Reserved	-	-	-	-	
ZSW1.14	1 = Closed-loop torque control active	p2080[14] = r1407.2	[2522.7]	[2522]	-	
ZSW1.15	Reserved	-	-	-	-	

<1> Used in telegrams 1, 2, 3, 4, 5, 6, 102, 103, 105, 106, 116, 118, 125, 126, 136, 138, 139.
<2> The drive object is ready to accept data.

1	2	3	4	5	6	7	8
DO: SERVO					fp_2453_01_eng.vsd	Function diagram	
PROFdrive - ZSW1 status word interconnection (p2038 = 1)					12.07.13 V04.07.00	SINAMICS S120	
							- 2453 -

PROFdrive sampling time

Signal sources for ZSW2 in Interface Mode SINAMICS (p2038 = 0) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal status word	[Function diagram] signal source	Inverted
ZSW2.0	1 = Drive data set DDS effective, bit 0	p2081[0] = r0051.0	-	[8565]	-
ZSW2.1	1 = Drive data set DDS effective, bit 1	p2081[1] = r0051.1	-	[8565]	-
ZSW2.2	1 = Drive data set DDS effective, bit 2	p2081[2] = r0051.2	-	[8565]	-
ZSW2.3	1 = Drive data set DDS effective, bit 3	p2081[3] = r0051.3	-	[8565]	-
ZSW2.4	1 = Drive data set DDS effective, bit 4	p2081[4] = r0051.4	-	[8565]	-
ZSW2.5	1 = Alarm class bit 0	p2081[5] = r2139.11	-	[2548]	-
ZSW2.6	1 = Alarm class bit 1	p2081[6] = r2139.12	-	[2548]	-
ZSW2.7	1 = Parking axis active	p2081[7] = r0896.0	-	-	-
ZSW2.8	1 = Traverse to fixed endstop	p2081[8] = r1406.8	-	[2520]	-
ZSW2.9	Reserved	-	-	-	-
ZSW2.10	1 = Pulses enabled	p2082[13] = r0899.11	[2503.7]	[2610]	-
ZSW2.11	1 = Motor data set changeover active	p2081[11] = r0835.0	-	-	-
ZSW2.12	Slave sign-of-life bit 0	Implicitly interconnected	-	-	-
ZSW2.13	Slave sign-of-life bit 1				
ZSW2.14	Slave sign-of-life bit 2				
ZSW2.15	Slave sign-of-life bit 3				

<3>
<4>

<2>
<4>

<1> Used in telegrams 2, 3, 4, 5, 6, 9, 110, 111.
 <2> These signals are automatically interconnected for clock-cycle synchronous operation.
 <3> Only for SINAMICS S120.
 <4> Not for Vector U/f.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR				fp_2454_54_eng.vsd		Function diagram	
PROFdrive - ZSW2 status word interconnection (p2038 = 0)				27.06.13 V04.07.00		S120/S150/G130/G150	
							- 2454 -

Fig. 3-62 2454 – ZSW2 status word interconnection (p2038 = 0)

Fig. 3-63 2455 – ZSW2 status word interconnection (p2038 = 1)

Signal sources for ZSW2 in Interface Mode SIMODRIVE 611 universal (p2038 = 1)						<1>	
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] Signal source	Inverted <4>		
ZSW2.0	1 = Drive data set DDS effective, bit 0	p2081[0] = r0051.0	-	[8565]	-		
ZSW2.1	1 = Drive data set DDS effective, bit 1	p2081[1] = r0051.1	-	[8565]	-		
ZSW2.2	1 = Drive data set DDS effective, bit 2	p2081[2] = r0051.2	-	[8565]	-		
ZSW2.3	Reserved	-	-	-	-		
ZSW2.4	1 = Ramp-function generator inactive <3>	p2081[4] = r1199.2	-	[3060] [3080]	✓		
ZSW2.5	1 = Open the holding brake	p2081[5] = r0899.12	[2503.7]	[2701]	-		
ZSW2.6	1 = Integrator inhibit, speed controller	p2081[6] = r2093.6	-	[5040] [5210]	-		
ZSW2.7	1 = Parking axis active	p2081[7] = r0896.0	-	-	-		
ZSW2.8	1 = Traverse to fixed endstop	p2081[8] = r1406.8	-	[2520]	-		
ZSW2.9	1 = Drive data set DDS effective, bit 3	p2081[9] = r0051.3	-	[8565]	-		
ZSW2.10	1 = Drive data set DDS effective, bit 4	p2081[10] = r0051.4	-	[8565]	-		
ZSW2.11	1 = Motor data set changeover active	p2081[11] = r0835.0	-	-	-		
ZSW2.12	Slave sign-of-life bit 0	Implicitly interconnected	-	-	-		
ZSW2.13	Slave sign-of-life bit 1						
ZSW2.14	Slave sign-of-life bit 2						
ZSW2.15	Slave sign-of-life bit 3						
<1> Used in telegrams 2, 3, 4, 5, 6, 102, 103, 105, 106, 116, 118, 125, 126, 136, 138, 139. <2> These signals are automatically interconnected for clock-cycle synchronous operation.							
<3> Only if the function module "extended setpoint channel" is active (r0108.8 = 1). <4> The ZSW2 is generated using the binector-connector converter (BI: p2081[0...15], inversion: p2088[1].0...p2088[1].15)							
1	2	3	4	5	6	7	8
DO: SERVO				fp_2455_01_eng.vsd		Function diagram	
PROFdrive - ZSW2 status word interconnection (p2038 = 1)				12.07.13 V04.07.00		SINAMICS S120	
							- 2455 -

PROFdrive sampling time

PROFdrive sampling time

Signal sources for MELDW

Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] signal source	Inverted <2>
MELDW.0	1 = Ramp-up/ramp-down completed 0 = Ramp-function generator active	p2082[0] = r2199.5	[2537.7]	[8010]	-
MELDW.1	1 = Torque utilization [%] < torque threshold value 2 (p2194)	p2082[1] = r2199.11	[2537.7]	[8012]	-
MELDW.2	1 = n_act < speed threshold value 3 (p2161)	p2082[2] = r2199.0	[2537.7]	[8010]	-
MELDW.3	1 = n_act ≤ speed threshold value 2 (p2155)	p2082[3] = r2197.1	[2534.7]	[8010]	-
MELDW.4	1 = Vdc_min controller activ (Vdc < p1248)	p2082[4] = r0056.15	-	-	-
MELDW.5	Variable signaling function <4>	p2082[5] = r3294	-	[5301]	-
MELDW.6	1 = No motor overtemperature alarm	p2082[6] = r2135.14	[2548.7]	[8016]	✓
MELDW.7	1 = No alarm, thermal overload, power unit	p2082[7] = r2135.15	[2548.7]	[8014]	✓
MELDW.8	1 = Speed setpoint - actual value deviation within tolerance t_on	p2082[8] = r2199.4	[2537.7]	[8010]	-
MELDW.9	1 = Initiated ESR reaction <3>	p2082[9] = r0887.12	-	-	-
MELDW.10	Reserved	-	-	-	-
MELDW.11	1 = Controller enable	p2082[11] = r0899.8	[2503.7]	[2610]	-
MELDW.12	1 = Drive ready	p2082[12] = r0899.7	[2503.7]	[2610]	-
MELDW.13	1 = Pulses enabled	p2082[13] = r0899.11	[2503.7]	[2610]	-
MELDW.14	Reserved	-	-	-	-
MELDW.15	Reserved	-	-	-	-

<1> Used in telegrams 102, 103, 105, 106, 110, 111, 116, 118, 125, 126, 136, 138, 139.

<2> The status word is generated using the binector-connector converter p2088[2].
 <3> Only available when the function module "extended setpoint channel" is active (r0108.9 = 1).
 <4> Only for Servo.

<5> Only for EPOS.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2456_55_eng.vsd	Function diagram	
PROFdrive - MELDW status word interconnection					17.07.13 V04.07.00	SINAMICS S120/S150	
- 2456 -							

Fig. 3-64 2456 – MELDW status word interconnection

PROFIdrive sampling time

Signal sources for E_ZSW1									<1> <5>
Signal	Meaning	Interconnection parameters	[Function diagram] signal source			[Function diagram] internal status word			Inverted
			A_INF	B_INF <4>	S_INF <3>	A_INF	B_INF <4>	S_INF <3>	
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.1	1 = Ready for operation	p2080[1] = r0899.1	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[8060]			[2548.7]			-
ZSW1.4	1 = No OFF2 effective	p2080[4] = r0899.4	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.5	Reserved	-	-	-	-	-	-	-	-
ZSW1.6	1 = Switching on inhibited	p2080[6] = r0899.6	[8932]	[8732]	[8832]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[8065]			[2548.7]			-
ZSW1.8	Reserved	-	-	-	-	-	-	-	-
ZSW1.9	1 = PLC requests control <2>	p2080[9] = r0899.9	[8926]	[8726]	[8826]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.10	Reserved	-	-	-	-	-	-	-	-
ZSW1.11	1 = Pre-charging completed	p2080[11] = r0899.11	[8950]	[8750]	[8850]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.12	1 = Line contactor closed	p2080[12] = r0899.12	[8934]	[8734]	[8834]	[8926.7]	[8726.7]	[8826.7]	-
ZSW1.13	Reserved	-	-	-	-	-	-	-	-
ZSW1.14	Reserved	-	-	-	-	-	-	-	-
ZSW1.15	Reserved	-	-	-	-	-	-	-	-

<1> Used in telegram 370.
 <2> The drive object is ready to accept data.
 <3> Only for S120.
 <4> Only for S120 and G150.
 <5> Not for G130.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF					fp_2457_54_eng.vsd	Function diagram	
PROFIdrive - E_ZSW1 status word infeed interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
- 2457 -							

Fig. 3-65 2457 – E_ZSW1 status word infeed interconnection


PROFdrive sampling time

Signal targets for POS_STW (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_STW.0	1 = Tracking mode active 0 = No tracking mode active	p2655[0] = r2092.0	-	[3635]	-
POS_STW.1	1 = Set home position 0 = Do not set home position	p2596 = r2092.1	-	[3612]	-
POS_STW.2	1 = Reference cam active	p2612 = r2092.2	-	[3612]	-
POS_STW.3	Reserved	-	-	-	-
POS_STW.4	Reserved	-	-	-	-
POS_STW.5	1 = Jogging, incremental active 0 = Jogging, velocity active	p2591 = r2092.5	-	[3610]	-
POS_STW.6	Reserved	-	-	-	-
POS_STW.7	Reserved	-	-	-	-
POS_STW.8	Reserved	-	-	-	-
POS_STW.9	Reserved	-	-	-	-
POS_STW.10	Reserved	-	-	-	-
POS_STW.11	Reserved	-	-	-	-
POS_STW.12	Reserved	-	-	-	-
POS_STW.13	Reserved	-	-	-	-
POS_STW.14	Reserved	-	-	-	-
POS_STW.15	Reserved	-	-	-	-

<1> Used in telegrams 110, 999.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2462_55_eng.vsd	Function diagram	
PROFdrive - POS_STW positioning control word interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2462 -

Fig. 3-66 2462 – POS_STW positioning control word interconnection (r0108.4 = 1)

Signal targets for POS_STW1 (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_STW1.0	Traversing block selection, bit 0	p2625 = r2091.0	-	-	-
POS_STW1.1	Traversing block selection, bit 1	p2626 = r2091.1	-	-	-
POS_STW1.2	Traversing block selection, bit 2	p2627 = r2091.2	-	-	-
POS_STW1.3	Traversing block selection, bit 3	p2628 = r2091.3	-	-	-
POS_STW1.4	Traversing block selection, bit 4	p2629 = r2091.4	-	-	-
POS_STW1.5	Traversing block selection, bit 5	p2630 = r2091.5	-	-	-
POS_STW1.6	Reserved	-	-	-	-
POS_STW1.7	Reserved	-	-	-	-
POS_STW1.8	1 = Absolute positioning is selected. 0 = Relative positioning is selected.	p2648 = r2091.8	-	-	-
POS_STW1.9	1 = Absolute positioning/MDI direction selection, positive. 2 = Absolute positioning/MDI direction selection, negative. 3 = Absolute positioning through the shortest distance. 0 = Absolute positioning through the shortest distance.	p2651 = r2091.9	-	-	-
POS_STW1.10		p2652 = r2091.10	-	-	-
POS_STW1.11	Reserved	-	-	-	-
POS_STW1.12	1 = Continuous transfer 0 = Activate MDI block change with  of a traversing task (STW1.6)	p2649 = r2091.12	-	-	-
POS_STW1.13	Reserved	-	-	-	-
POS_STW1.14	1 = Signal setting-up selected 0 = Signal positioning selected.	p2653 = r2091.14	-	-	-
POS_STW1.15	1 = MDI selection	p2647 = r2091.15	-	-	-

<1> Used in telegram 111.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2463_55_eng.vsd	Function diagram	
PROFdrive - POS_STW1 positioning control word 1 interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2463 -

Fig. 3-67 2463 – POS_STW1 positioning control word 1 interconnection (r0108.4 = 1)

PROFdrive sampling time

Signal targets for POS_STW2 (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_STW2.0	1 = Tracking mode active	p2655[0] = r2092.0	-	[3635]	-
POS_STW2.1	1 = Set reference point	p2596 = r2092.1	-	[3612]	-
POS_STW2.2	1 = Reference cam active	p2612 = r2092.2	-	[3612]	-
POS_STW2.3	Reserved	-	-	-	-
POS_STW2.4	Reserved	-	-	-	-
POS_STW2.5	1 = Jogging, incremental active 0 = Jogging, velocity active	p2591 = r2092.5	-	[3610]	-
POS_STW2.6	Reserved	-	-	-	-
POS_STW2.7	Reserved	-	-	-	-
POS_STW2.8	1 = Referencing type selection for flying referencing 0 = Referencing type selection for search for reference	p2597 = r2092.8	-	-	-
POS_STW2.9	1 = Start the search for reference in the negative direction 0 = Start the search for reference in the positive direction.	p2604 = r2092.9	-	-	-
POS_STW2.10	1 = Measuring probe 2 is activated 0 = Measuring probe 1 is activated	p2510[0] = r2092.10	-	-	-
POS_STW2.11	1 = Falling edge of the measuring probe 0 = Rising edge of the measuring probe	p2511[0] = r2092.11	-	-	-
POS_STW2.12	Reserved	-	-	-	-
POS_STW2.13	Reserved	-	-	-	-
POS_STW2.14	1 = Software limit switch activation	p2582 = r2092.14	-	-	-
POS_STW2.15	1 = STOP cam active	p2568 = r2092.15	-	-	-

<1> Used in telegram 111.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2464_55_eng.vsd	Function diagram	
PROFdrive - POS_STW2 positioning control word 2 interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2464 -

Fig. 3-68

2464 – POS_STW2 positioning control word 2 interconnection (r0108.4 = 1)

Fig. 3-69 2466 – POS_ZSW1 positioning status word 1 interconnection (r0108.4 = 1)

Signal targets for POS_ZSW1 (positioning mode, r0108.4 = 1)						<1>
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	
POS_ZSW1.0	Active Traversing Block Bit 0 (2 ⁰)	p2083[0] = r2670[0]	-	-	-	
POS_ZSW1.1	Active Traversing Block Bit 1 (2 ¹)	p2083[1] = r2670[1]	-	-	-	
POS_ZSW1.2	Active Traversing Block Bit 2 (2 ²)	p2083[2] = r2670[2]	-	-	-	
POS_ZSW1.3	Active Traversing Block Bit 3 (2 ³)	p2083[3] = r2670[3]	-	-	-	
POS_ZSW1.4	Active Traversing Block Bit 4 (2 ⁴)	p2083[4] = r2670[4]	-	-	-	
POS_ZSW1.5	Active Traversing Block Bit 5 (2 ⁵)	p2083[5] = r2670[5]	-	-	-	
POS_ZSW1.6	Reserved	-	-	-	-	
POS_ZSW1.7	Reserved	-	-	-	-	
POS_ZSW1.8	1 = STOP cam minus active	p2083[08] = r2684[13]	-	-	-	
POS_ZSW1.9	1 = STOP cam plus active	p2083[09] = r2684[14]	-	-	-	
POS_ZSW1.10	1 = Jogging active	p2083[10] = r2094[0]	-	-	-	
POS_ZSW1.11	1 = Reference point approach active	p2083[11] = r2094[1]	-	-	-	
POS_ZSW1.12	1 = Flying referencing active	p2083[12] = r2684[1]	-	-	-	
POS_ZSW1.13	1 = Traversing Block active	p2083[13] = r2094[2]	-	-	-	
POS_ZSW1.14	1 = Set-up active	p2083[14] = r2094[4]	-	-	-	
POS_ZSW1.15	1 = MDI active 0 = MDI inactive	p2083[15] = r2670[15]	-	-	-	

<1> Used in telegram 111.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2466_55_eng.vsd	Function diagram	
PROFIdrive - POS_ZSW1 positioning status word 1 interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	

PROFIdrive sampling time

PROFdrive Abtastzeit

Signal targets for POS_ZSW2 (positioning mode, r0108.4 = 1)

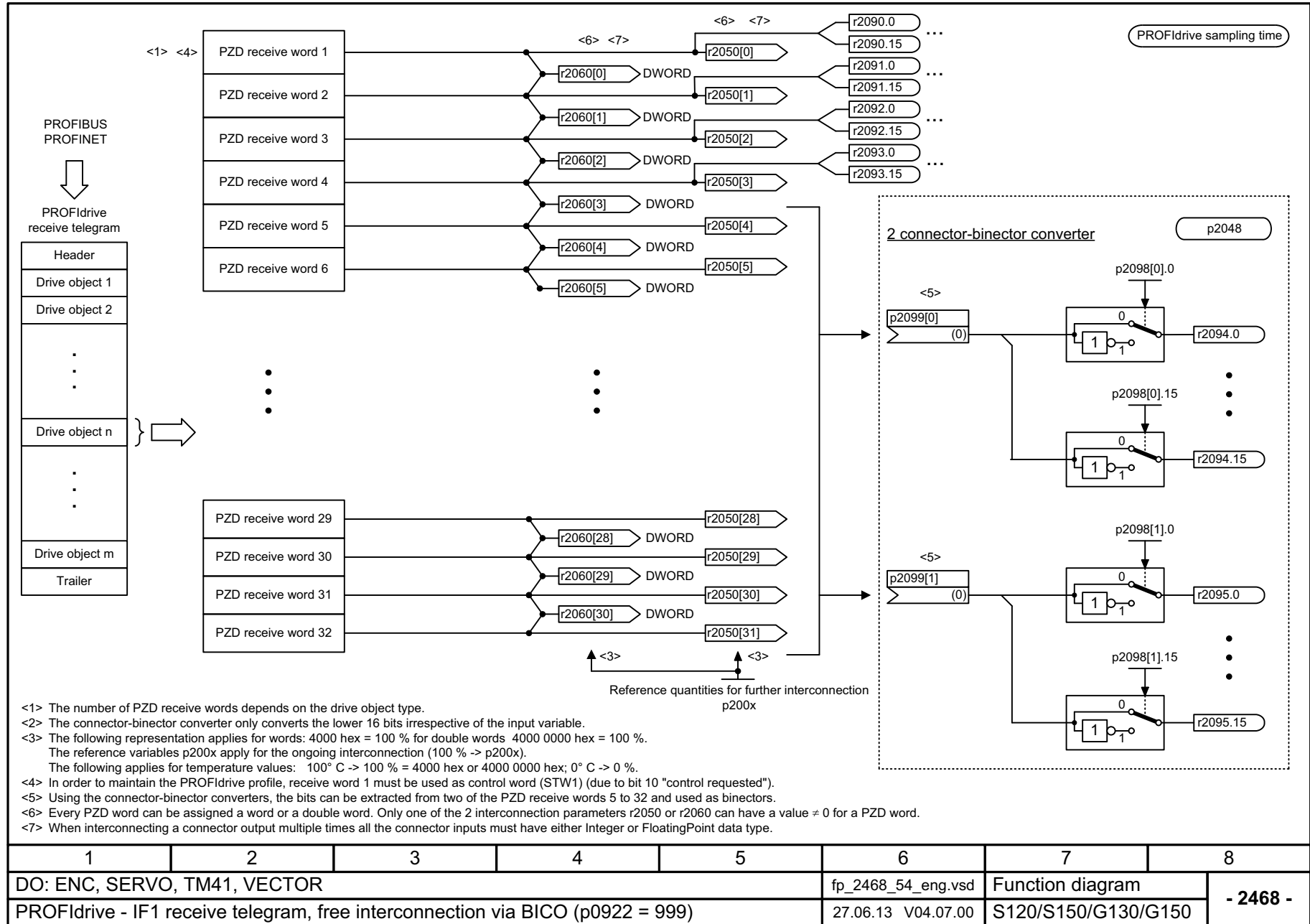
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
POS_ZSW2.0	1 = Tracking mode active	p2084[0] = r2683.0	-	-	-
POS_ZSW2.1	1 = Velocity limiting active	p2084[1] = r2683.1	-	-	-
POS_ZSW2.2	1 = Setpoint available	p2084[2] = r2683.2	-	-	-
POS_ZSW2.3	1 = Printing mark outside outer window	p2084[3] = r2684.3	-	-	-
POS_ZSW2.4	1 = Axis moves forward	p2084[4] = r2683.4	-	-	-
POS_ZSW2.5	1 = Axis moves backwards	p2084[5] = r2683.5	-	-	-
POS_ZSW2.6	1 = Software limit switch minus reached	p2084[6] = r2683.6	-	-	-
POS_ZSW2.7	1 = Software limit switch plus reached	p2084[7] = r2683.7	-	-	-
POS_ZSW2.8	1 = Position actual value <= cam switching position 1	p2084[8] = r2683.8	-	-	-
POS_ZSW2.9	1 = Position actual value <= cam switching position 2	p2084[9] = r2683.9	-	-	-
POS_ZSW2.10	1 = Direct output 1 via traversing block	p2084[10] = r2683.10	-	-	-
POS_ZSW2.11	1 = Direct output 2 via traversing block	p2084[11] = r2683.11	-	-	-
POS_ZSW2.12	1 = Fixed stop reached	p2084[12] = r2683.12	-	-	-
POS_ZSW2.13	1 = Fixed stop clamping torque reached	p2084[13] = r2683.13	-	-	-
POS_ZSW2.14	1 = Travel to fixed stop active	p2084[14] = r2683.14	-	-	-
POS_ZSW2.15	1 = Traversing command active	p2084[15] = r2684.15	-	-	-

<1> Used in telegram 111.

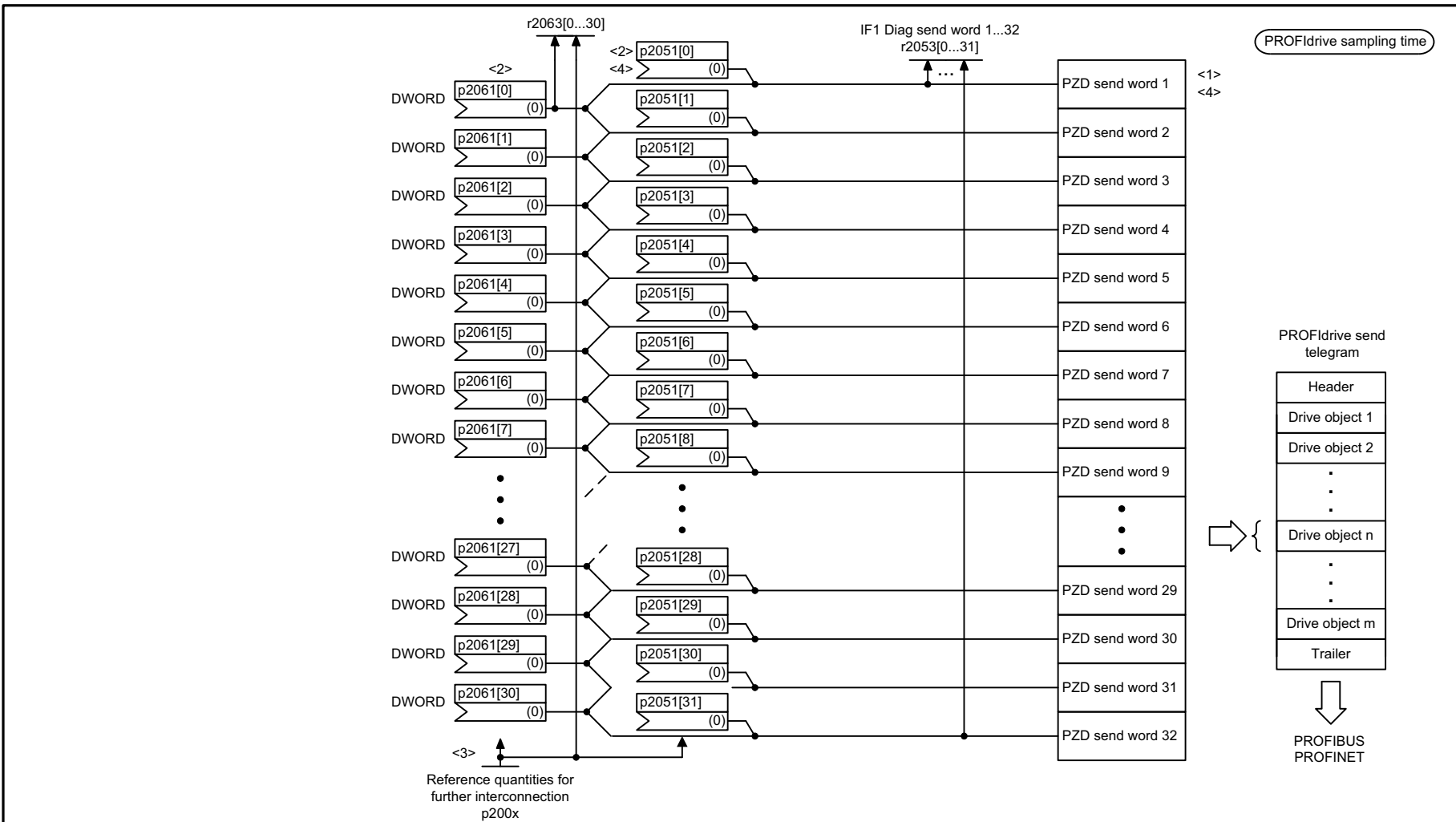
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2467_55_eng.vsd	Function diagram	
PROFdrive - POS_ZSW2 positioning status word 2 interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2467 -

Fig. 3-70 2467 – POS_ZSW2 positioning status word 2 interconnection (r0108.4 = 1)

Fig. 3-71 2468 – IF1 receive telegram, free interconnection via BICO (p0922 = 999)



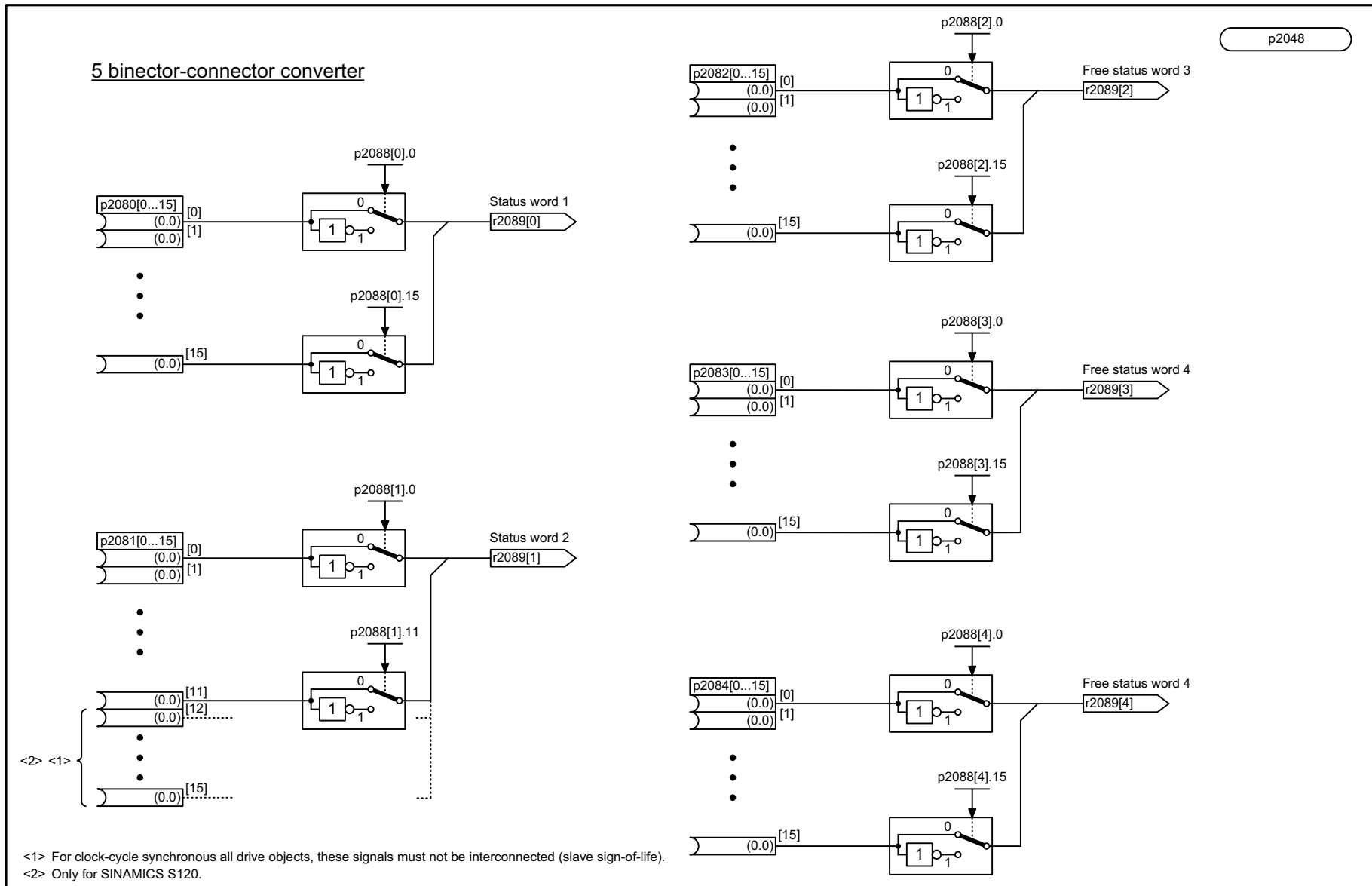
1	2	3	4	5	6	7	8
DO: ENC, SERVO, TM41, VECTOR					fp_2468_54_eng.vsd	Function diagram	
PROFdrive - IF1 receive telegram, free interconnection via BICO (p0922 = 999)					27.06.13 V04.07.00	S120/S150/G130/G150	
							- 2468 -



- <1> The number of PZD send words depends on the drive object type.
- <2> A PZD send word can either be supplied via connector input p2051[x] (WORD) or via p2061[x] (DWORD).
The two corresponding connector inputs cannot be interconnected.
- <3> Physical word and double word values are inserted in the telegram as referenced variables. p200x apply as reference variables (telegram contents = 4000 hex or 4000 0000 hex in the case of double words, if the input variable has the value p200x).
The following applies for temperature values: 100° C -> 100 % = 4000 hex or 4000 0000 hex; 0° C -> 0%.
- <4> To comply with the PROFdrive profile, send word 1 must be used as status word 1 (ZSW1), not as DWORD.

1	2	3	4	5	6	7	8
DO: ENC, SERVO, TM41, VECTOR					fp_2470_54_eng.vsd	Function diagram	
PROFdrive - IF1 send telegram, free interconnection via BICO (p0922 = 999)					27.06.13 V04.07.00	S120/S150/G130/G150	

Fig. 3-72 2470 – IF1 send telegram, free interconnection via BICO (p0922 = 999)



<1> For clock-cycle synchronous all drive objects, these signals must not be interconnected (slave sign-of-life).
<2> Only for SINAMICS S120.

1	2	3	4	5	6	7	8
DO: All objects					fp_2472_54_eng.vsd	Function diagram	
PROFdrive - IF1 status words, free interconnection					15.01.10 V04.07.00	S120/S150/G130/G150	

- 2472 -

Fig. 3-73 2472 - IF1 status words, free interconnection

PROFdrive sampling time

Signal targets for STW1 (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	= ON (pulses can be enabled) 0 = OFF1 (braking with ramp-funct. generator, then pulse suppression & ready for switching on)	p0840[0] = r2090.0	[2501.3]	[2610]	-
STW1.1	1 = No OFF2 (enable is possible) <4> 0 = OFF2 (immediate pulse suppression and switching on inhibited)	p0844[0] = r2090.1	[2501.3]	[2610]	-
STW1.2	1 = No OFF3 (enable possible) <4> 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse suppression & switching on inhibited)	p0848[0] = r2090.2	[2501.3]	[2610]	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (suppress pulses)	p0852[0] = r2090.3	[2501.3]	[2610]	-
STW1.4	1 = Do not reject traversing task 0 = Reject traversing task (ramp-down with the maximum deceleration)	p2641 = r2090.4	-	[3616.5] [3625]	-
STW1.5	1 = No intermediate stop 0 = Intermediate stop	p2640 = r2090.5	-	[3616.5] [3625]	-
STW1.6	= Activate traversing task	<3> p2631 = r2090.6 p2650 = r2090.6	-	[3620.1] [3625]	-
STW1.7	= Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	1 = Jog 1 signal source	p2589 = r2090.8	-	[3610.1] [3625]	-
STW1.9	1 = Jog 2 signal source	p2590 = r2090.9	-	[3610.1] [3625]	-
STW1.10	1 = Control via PLC <2>	p0854[0] = r2090.10	[2501.3]	[2501]	-
STW1.11	1 = Start homing 0 = Stop homing	p2595 = r2090.11	-	[3612.1] [3625]	-
STW1.12	Reserved	-	-	-	-
STW1.13	= External block change	p2633 = r2090.13	-	[3615]	-
STW1.14	Reserved	-	-	-	-
STW1.15	Reserved	-	-	-	-

<1> Used in telegrams 7, 9, 110, 111.

<3> The interconnection p2649 = 0 is made additionally only in Telegram 7,9 and 110.

<2> STW1.10 must be set to ensure that the drive object accepts the process data (PZD).

<4> OC → Operating condition

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2475_55_eng.vsd	Function diagram	
PROFdrive - STW1 control word 1 interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	
							- 2475 -

Fig. 3-74 2475 – STW1 control word 1 interconnection (r0108.4 = 1)

Fig. 3-75 2476 – SATZANW block selection interconnection (r0108.4 = 1)

Signal targets for SATZANW (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
SATZANW.0	1 = Traversing block selection, bit 0	p2625 = r2091.0	-	[3640]	-
SATZANW.1	1 = Traversing block selection, bit 1	p2626 = r2091.1	-	[3640]	-
SATZANW.2	1 = Traversing block selection, bit 2	p2627 = r2091.2	-	[3640]	-
SATZANW.3	1 = Traversing block selection, bit 3	p2628 = r2091.3	-	[3640]	-
SATZANW.4	1 = Traversing block selection, bit 4	p2629 = r2091.4	-	[3640]	-
SATZANW.5	1 = Traversing block selection, bit 5	p2630 = r2091.5	-	[3640]	-
SATZANW.6	Reserved	-	-	-	-
SATZANW.7	Reserved	-	-	-	-
SATZANW.8	Reserved	-	-	-	-
SATZANW.9	Reserved	-	-	-	-
SATZANW.10	Reserved	-	-	-	-
SATZANW.11	Reserved	-	-	-	-
SATZANW.12	Reserved	-	-	-	-
SATZANW.13	Reserved	-	-	-	-
SATZANW.14	Reserved	-	-	-	-
SATZANW.15	1 = Activate MDI 0 = De-activate MDI	p2647 = r2091.15	-	[3625] [3640]	-

PROFdrive sampling time

<1> Used in telegrams 7, 9, 110.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2476_55_eng.vsd	Function diagram	
PROFdrive - SATZANW block selection interconnection (r0108.4 = 1)					26.07.13 V04.07.00	SINAMICS S120/S150	
							- 2476 -

PROFdrive sampling time

Signal sources for ZSW1 (positioning mode, r0108.4 = 1) <1>					
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] signal source	Inverted
ZSW1.0	1 = Ready for switching on	p2080[0] = r0899.0	[2503.7]	[2610]	-
ZSW1.1	1 = Ready for operation (DC link loaded, pulses blocked)	p2080[1] = r0899.1	[2503.7]	[2610]	-
ZSW1.2	1 = Operation enabled (drive follows n_set)	p2080[2] = r0899.2	[2503.7]	[2610]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active (OFF2 inactive)	p2080[4] = r0899.4	[2503.7]	[2610]	-
ZSW1.5	1 = No fast stop active (OFF3 inactive)	p2080[5] = r0899.5	[2503.7]	[2610]	-
ZSW1.6	1 = Switching on inhibited active	p2080[6] = r0899.6	[2503.7]	[2610]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	1 = Following error within tolerance	p2080[8] = r2684.8	[3646.7]	[4025]	-
ZSW1.9	1 = Control requested <2>	p2080[9] = r0899.9	[2503.7]	[2503]	-
ZSW1.10	1 = Target position reached	p2080[10] = r2684.10	[3646.7]	[4020] [3625]	-
ZSW1.11	1 = Home position set	p2080[11] = r2684.11	[3646.7]	[3612] [3614]	-
ZSW1.12	▲ = Acknowledgement traversing block activated	p2080[12] = r2684.12	[3646.7]	[3616] [3620]	-
ZSW1.13	1 = v_act < velocity threshold value 3	p2080[13] = r2199.0	[2537.7]	[8010] [3625]	-
ZSW1.14	1 = Axis accelerated <3>	p2080[14] = r2684.4	[3646.7]	[3635]	-
ZSW1.15	1 = Axis decelerated <3>	p2080[15] = r2684.5	[3646.7]	[3635]	-

<1> Used in telegrams 7, 9, 110, 111.

<3> Only for telegram 111.

<2> The drive object is ready to accept data.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR			fp_2479_55_eng.vsd			Function diagram	
PROFdrive - ZSW1 status word 1 interconnection (r0108.4 = 1)			17.07.13 V04.07.00			SINAMICS S120/S150	
- 2479 -							

Fig. 3-76 2479 – ZSW1 status word 1 interconnection (r0108.4 = 1)

Fig. 3-77 2480 – MDI_MOD-MDI mode interconnection (r0108.4 = 1)

Signal targets for MDI_MOD (positioning mode, r0108.4 = 1)						<1>	
Signal	Meaning			Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
MDI_MOD.0	1 = Absolute positioning is selected. 0 = Relative positioning is selected.			p2648 = r2094.0	-	-	-
MDI_MOD.1	0 = Absolute positioning through the shortest distance.	1 = Absolute positioning in the positive direction.	2 = Absolute positioning in the negative direction.	3 = Absolute positioning through the shortest distance.	p2651 = r2094.1	-	-
MDI_MOD.2					p2652 = r2094.2	-	-
MDI_MOD.3	Reserved			-	-	-	-
MDI_MOD.4	Reserved			-	-	-	-
MDI_MOD.5	Reserved			-	-	-	-
MDI_MOD.6	Reserved			-	-	-	-
MDI_MOD.7	Reserved			-	-	-	-
MDI_MOD.8	Reserved			-	-	-	-
MDI_MOD.9	Reserved			-	-	-	-
MDI_MOD.10	Reserved			-	-	-	-
MDI_MOD.11	Reserved			-	-	-	-
MDI_MOD.12	Reserved			-	-	-	-
MDI_MOD.13	Reserved			-	-	-	-
MDI_MOD.14	Reserved			-	-	-	-
MDI_MOD.15	Reserved			-	-	-	-

<1> Used in telegram 9.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2480_55_eng.vsd	Function diagram	
PROFIdrive - MDI_MOD-MDI mode interconnection (r0108.4 = 1)					17.07.13 V04.07.00	SINAMICS S120/S150	

PROFIdrive sampling time

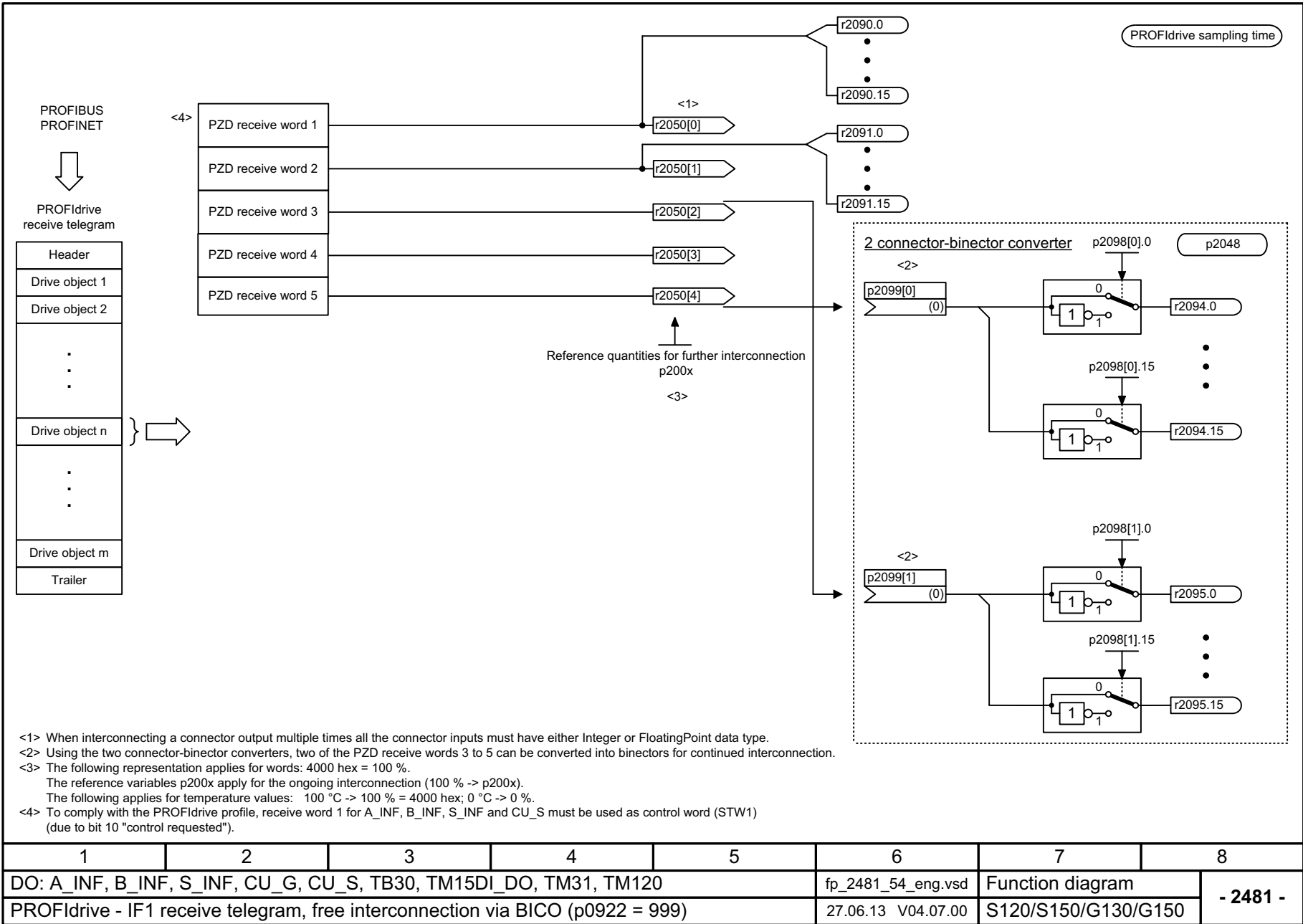
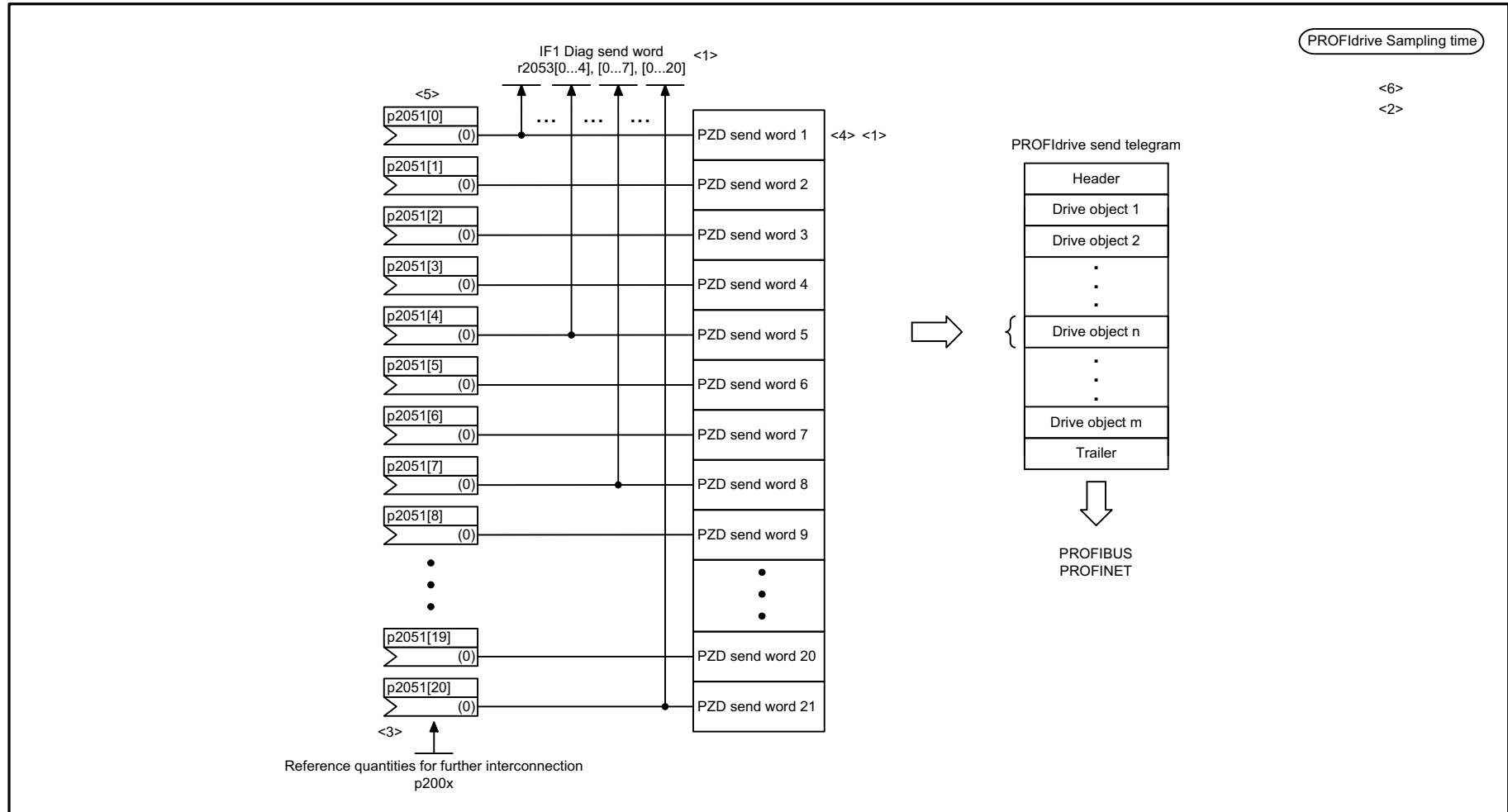


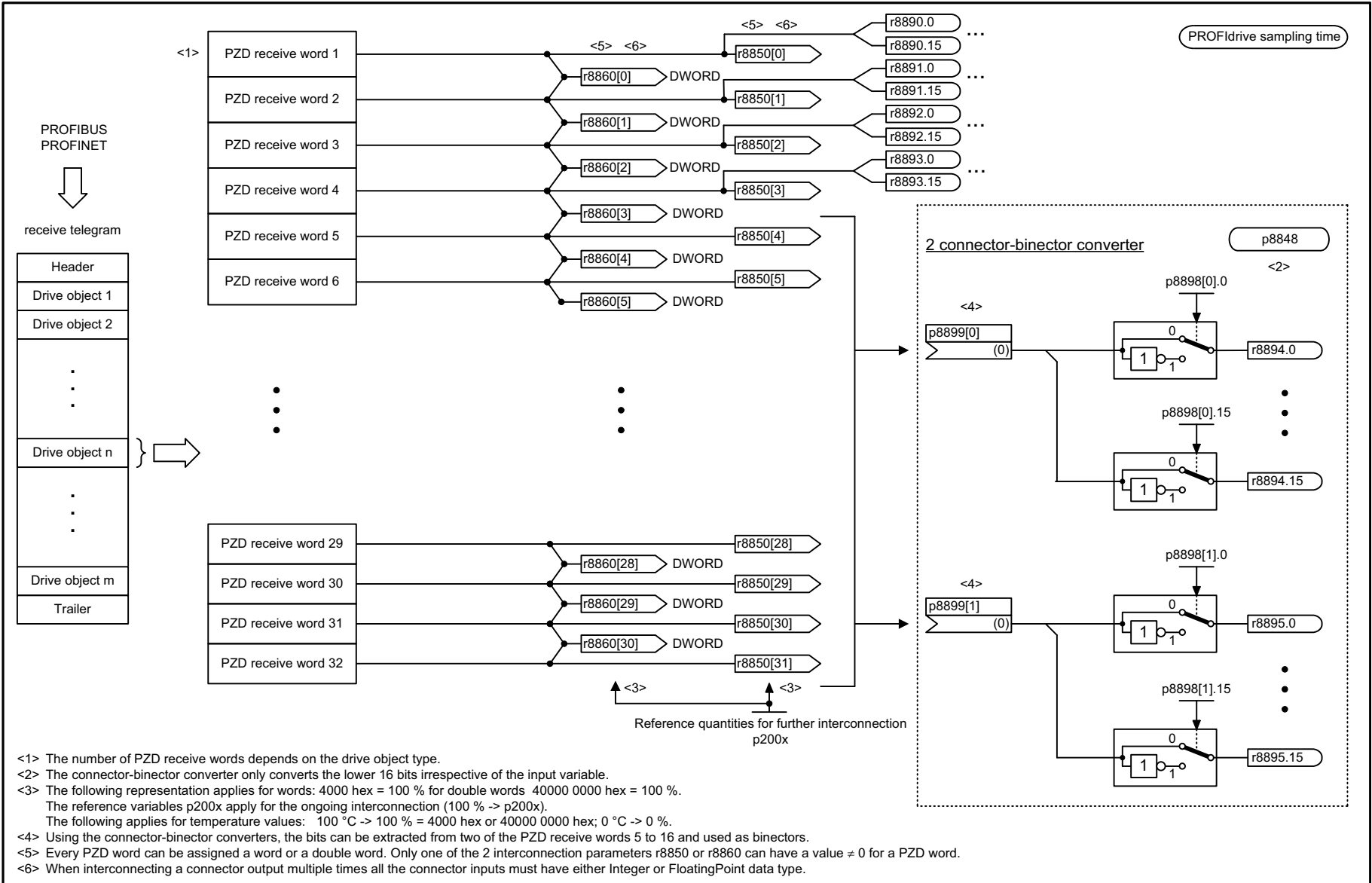
Fig. 3-78 2481 - IF1 receive telegram, free interconnection via BICO (p0922 = 999)

Fig. 3-79 2483 – IF1 send telegram, free interconnection via BICO (p0922 = 999)



- <1> The number of PZD receive words depends on the drive object type.
- <2> TM15DI_DO, TM120 not for G130/G150.
- <3> The following representation applies for words: 4000 hex = 100 %.
The reference variables p200x apply for the ongoing interconnection (100 % -> p200x).
The following applies for temperature values: 100 °C -> 100 % = 4000 hex; 0 °C -> 0 %.
- <4> In order to maintain the PROFIdrive profile, send word 1 must be used as status word 1 (ZSW1) for A_INF, B_INF, S_INF and CU_S.
- <5> Using the binector/connector converters at [2472], bits of 4 send words can be interconnected with any binectors.
- <6> A_INF and S_INF not for G130/G150.

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, CU_G, CU_S, S_INF, TB30, TM15DI_DO, TM31, TM120					fp_2483_54_eng.vsd	Function diagram	
PROFIdrive - IF1 send telegram, free interconnection via BICO (p0922 = 999)					27.06.13 V04.07.00	S120/S150/G130/G150	

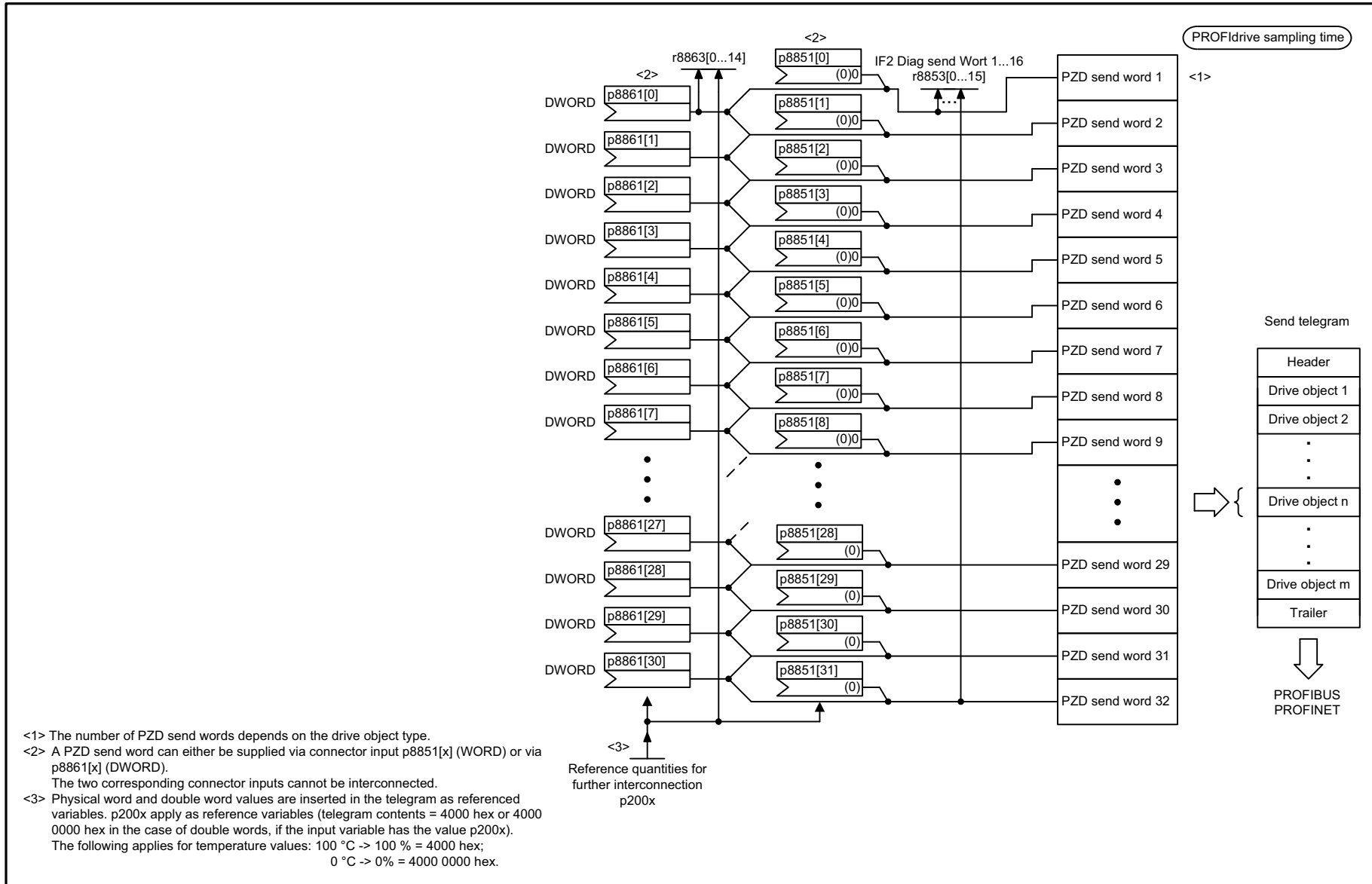


- <1> The number of PZD receive words depends on the drive object type.
- <2> The connector-binector converter only converts the lower 16 bits irrespective of the input variable.
- <3> The following representation applies for words: 4000 hex = 100 % for double words 40000 0000 hex = 100 %.
The reference variables p200x apply for the ongoing interconnection (100 % -> p200x).
The following applies for temperature values: 100 °C -> 100 % = 4000 hex or 40000 0000 hex; 0 °C -> 0 %.
- <4> Using the connector-binector converters, the bits can be extracted from two of the PZD receive words 5 to 16 and used as binectors.
- <5> Every PZD word can be assigned a word or a double word. Only one of the 2 interconnection parameters r8850 or r8860 can have a value ≠ 0 for a PZD word.
- <6> When interconnecting a connector output multiple times all the connector inputs must have either Integer or FloatingPoint data type.

1	2	3	4	5	6	7	8
DO: ENC, SERVO, TM41, VECTOR					fp_2485_54_eng.vsd	Function diagram	
PROFIdrive - IF2 receive telegram, free interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
							- 2485 -

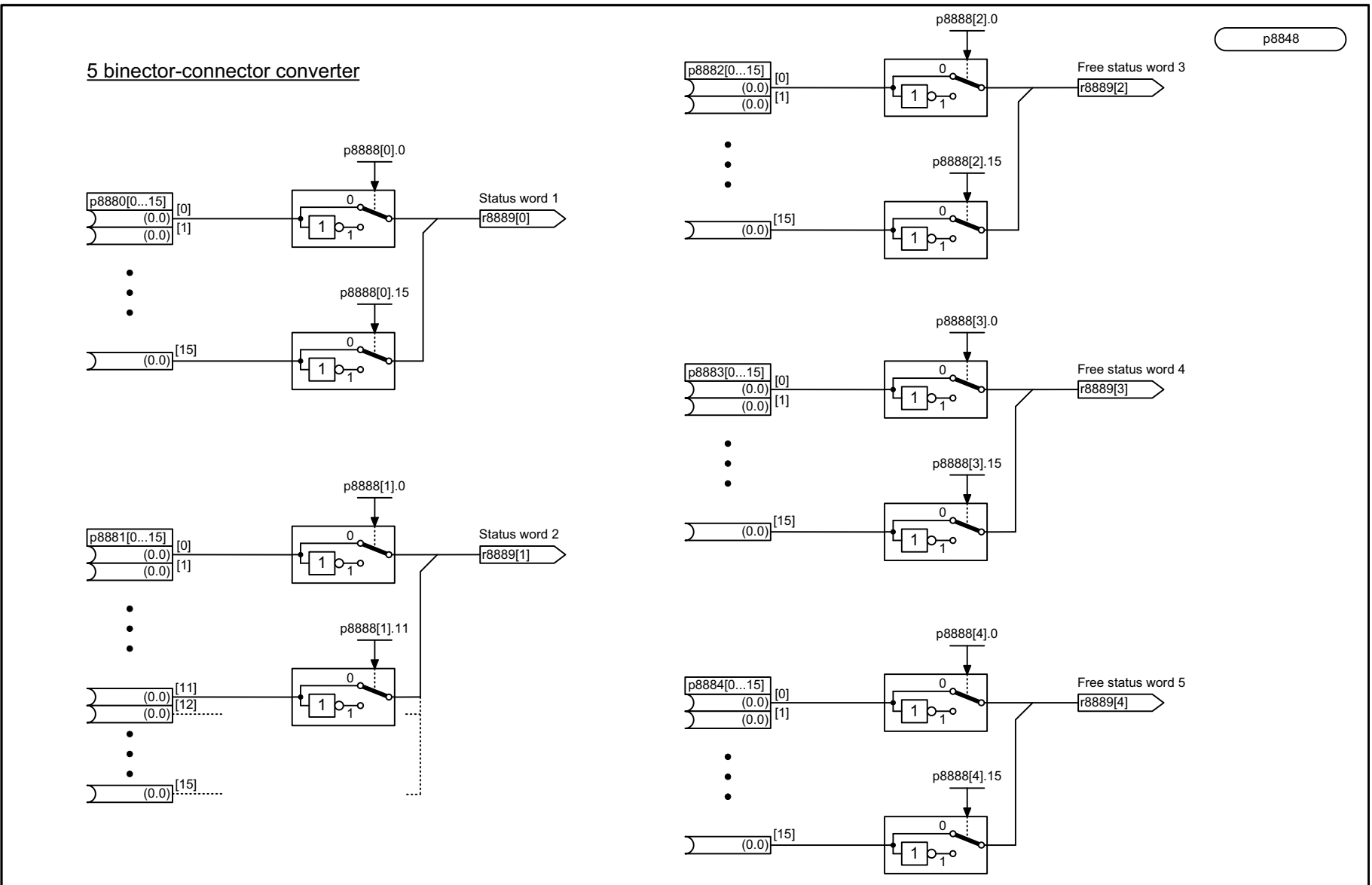
Fig. 3-80 2485 – IF2 receive telegram, free interconnection

Fig. 3-81 2487 – IF2 send telegram, free interconnection



<1> The number of PZD send words depends on the drive object type.
 <2> A PZD send word can either be supplied via connector input p8851[x] (WORD) or via p8861[x] (DWORD).
 The two corresponding connector inputs cannot be interconnected.
 <3> Physical word and double word values are inserted in the telegram as referenced variables. p200x apply as reference variables (telegram contents = 4000 hex or 4000 0000 hex in the case of double words, if the input variable has the value p200x).
 The following applies for temperature values: 100 °C -> 100 % = 4000 hex;
 0 °C -> 0% = 4000 0000 hex.

1	2	3	4	5	6	7	8
DO: ENC, SERVO, TM41, VECTOR					fp_2487_54_eng.vsd	Function diagram	
PROFIdrive - IF2 send telegram, free interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
							- 2487 -

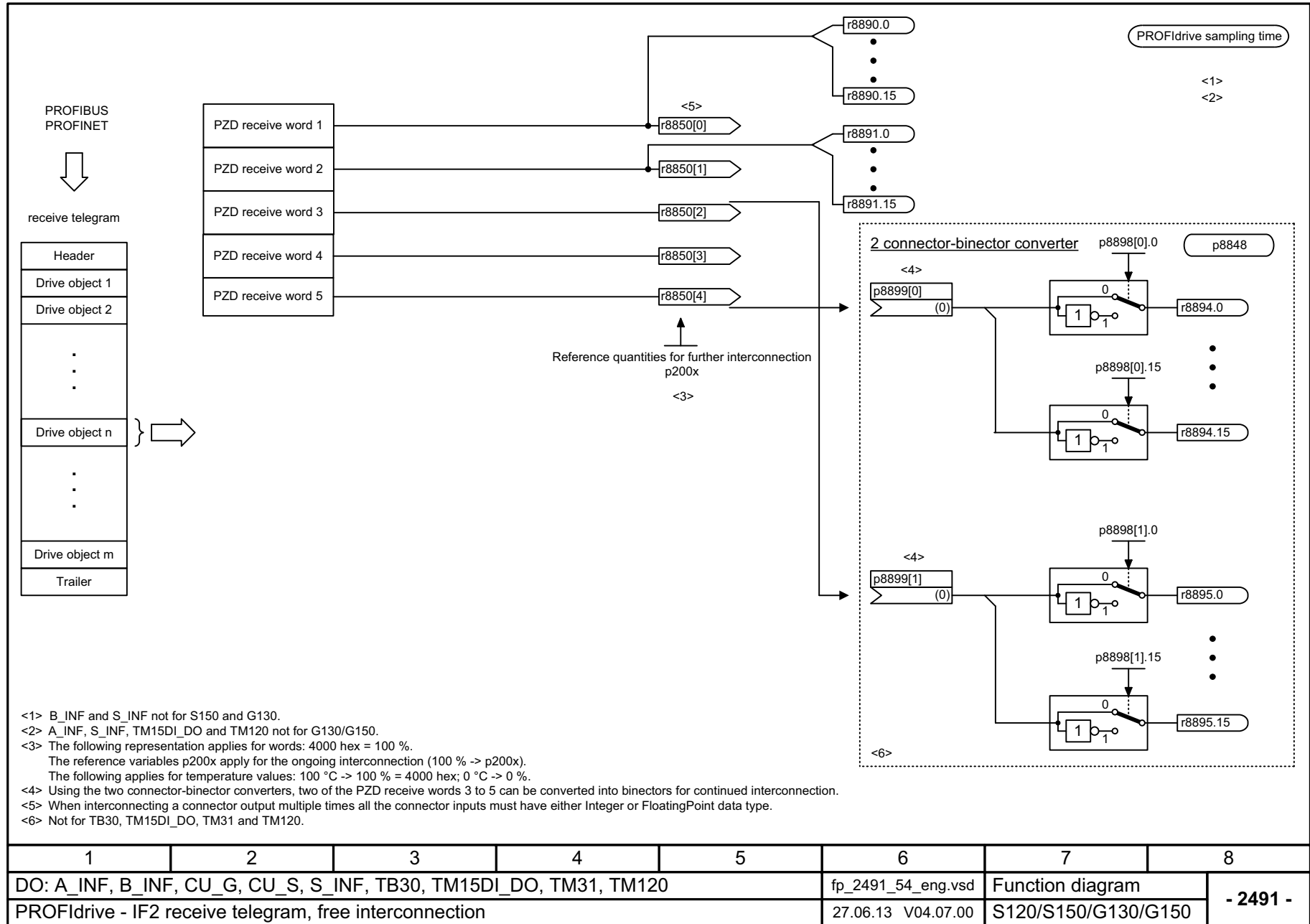


1	2	3	4	5	6	7	8
DO: A_INF, B_INF, ENC, S_INF, SERVO, VECTOR					fp_2489_54_eng.vsd	Function diagram	
PROFdrive - IF2 status words, free interconnection					20.01.10 V04.07.00	S120/S150/G130/G150	

p8848

Fig. 3-82 2489 – IF2 status words, free interconnection

Fig. 3-83 2491 – IF2 receive telegram, free interconnection



1	2	3	4	5	6	7	8
DO: A_INF, B_INF, CU_G, CU_S, S_INF, TB30, TM15DI_DO, TM31, TM120					fp_2491_54_eng.vsd	Function diagram	
PROFIdrive - IF2 receive telegram, free interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
							- 2491 -

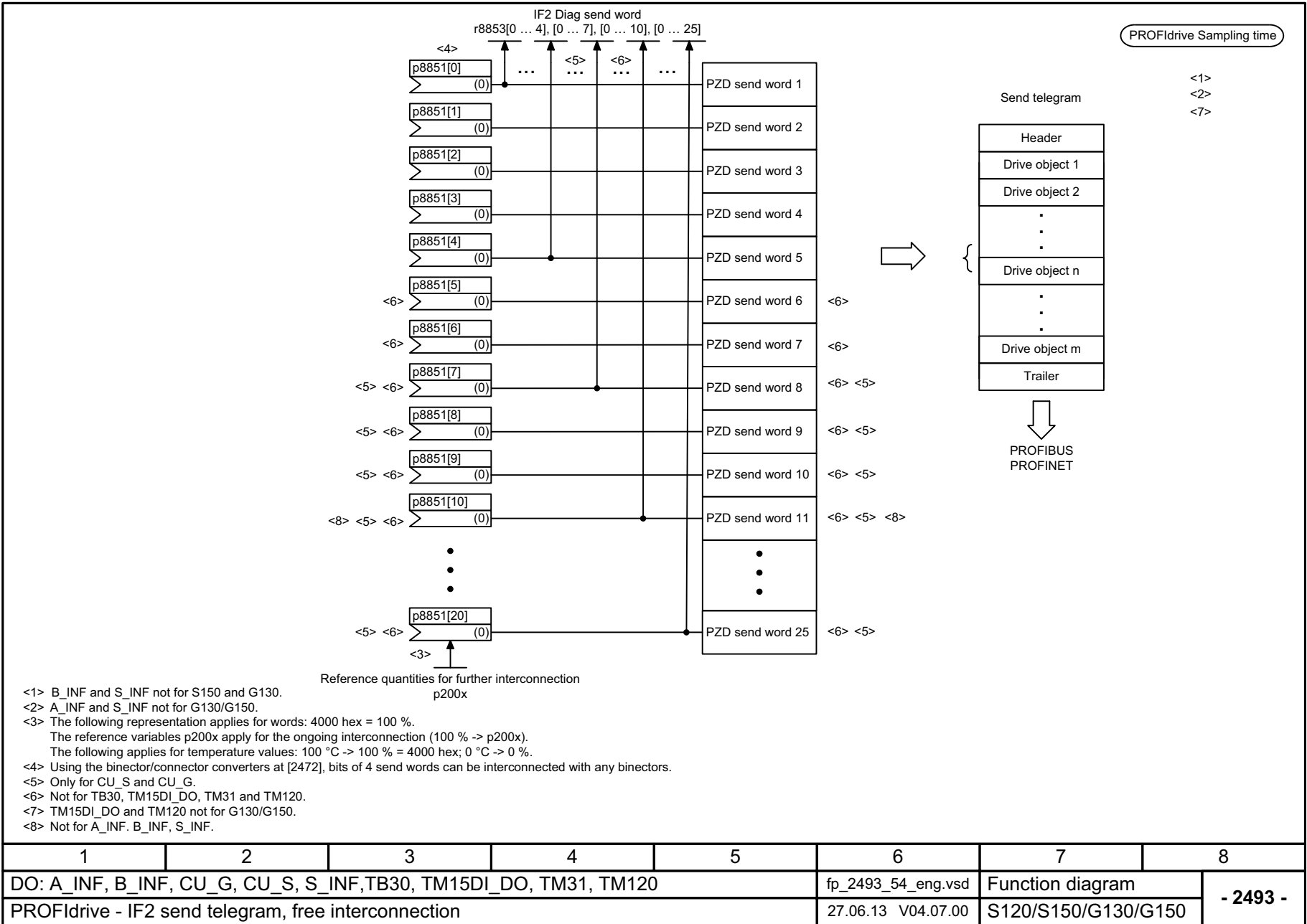



Fig. 3-84 2493 – IF2 send telegram, free interconnection

Fig. 3-85 2495 – CU_STW1 control word 1, Control Unit interconnection

Signal targets for CU_STW1						<1>									
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted	PROFdrive sampling time									
CU_STW1.0	Central measuring probe, synchronizing signal source	p0681[0] = r2090.0	-	-	-										
CU_STW1.1	RTC real time synchronization PING	p3104 = r2090.1	-	-	-										
CU_STW1.2	ESR-Trigger <2>	p0890.0 = r2090.2	-	-	-										
CU_STW1.3	Reserved	-	-	-	-										
CU_STW1.4	Reserved	-	-	-	-										
CU_STW1.5	Reserved	-	-	-	-										
CU_STW1.6	Reserved	-	-	-	-										
CU_STW1.7	 1. Acknowledge faults	p2103[0] = r2090.7	-	-	-										
CU_STW1.8	Reserved	-	-	-	-										
CU_STW1.9	Reserved	-	-	-	-										
CU_STW1.10	Control via PLC	p3116 = r2090.10	-	-	-										
CU_STW1.11	Reserved	-	-	-	-										
CU_STW1.12	Master sign-of-life bit 0	p2045 = r2050[0]	-	-	-										
CU_STW1.13	Master sign-of-life bit 1														
CU_STW1.14	Master sign-of-life bit 2														
CU_STW1.15	Master sign-of-life bit 3														
<1> Used in telegrams 390 to 394. <2> Only available when the function module "extended setpoint channel" is active (r0108.9 = 1).															
1		2		3		4		5		6		7		8	
DO: CU_G, CU_S						fp_2495_54_eng.vsd		Function diagram				- 2495 -			
PROFdrive - CU_STW1 control word 1 Control Unit interconnection						27.06.13 V04.07.00		S120/S150/G130/G150							

Signal sources for CU_ZSW1						<1>	
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] signal source	Inverted	<2>	
CU_ZSW1.0	Reserved	-	-	-	-	-	
CU_ZSW1.1	Reserved	-	-	-	-	-	
CU_ZSW1.2	Reserved	-	-	-	-	-	
CU_ZSW1.3	1 = Fault present	p2081[3] = r2139.3	-	-	-	-	
CU_ZSW1.4	Reserved	-	-	-	-	-	
CU_ZSW1.5	Reserved	-	-	-	-	-	
CU_ZSW1.6	Reserved	-	-	-	-	-	
CU_ZSW1.7	1 = Alarm present	p2081[7] = r2139.7	-	-	-	-	
CU_ZSW1.8	1 = System time synchronized (SYNC)	p2081[8] = r0899.8	-	-	-	-	
CU_ZSW1.9	1 = No alarm present	p2081[9] = r3114.9	-	-	-	✓	
CU_ZSW1.10	1 = No fault present	p2081[10] = r3114.10	-	-	-	✓	
CU_ZSW1.11	1 = No safety message present	p2081[11] = r3114.11	-	-	-	✓	
CU_ZSW1.12	Slave sign-of-life bit 0	Implicitly interconnected	-	-	-	-	
CU_ZSW1.13	Slave sign-of-life bit 1						
CU_ZSW1.14	Slave sign-of-life bit 2						
CU_ZSW1.15	Slave sign-of-life bit 3						
<1> Used in telegrams 390 to 394.		<2> The ZSW1 is generated using the binector-connector converter (BI: p2080[0...15], inversion: p2088[0],0...p2088[0],15)					
1	2	3	4	5	6	7	8
DO: CU_G, CU_S				fp_2496_54_eng.vsd		Function diagram	
PROFdrive - CU_ZSW1 status word 1 Control Unit interconnection				27.06.13 V04.07.00		S120/S150/G130/G150	

PROFdrive sampling time

Fig. 3-86 2496 – CU_ZSW1 status word 1, Control Unit interconnection

PROFIdrive sampling time

Signal targets for A_DIGITAL						<1>
Signal	Meaning		Interconnection parameters <3>	[Function diagram] internal status word	[Function diagram] signal target	Inverted
A_DIGITAL.0	Digital output 8 (DI/DO 8)	<2>	p0738 = r2091.0	-	-	-
A_DIGITAL.1	Digital output 9 (DI/DO 9)	<2>	p0739 = r2091.1	-	-	-
A_DIGITAL.2	Digital output 10 (DI/DO 10)	<2>	p0740 = r2091.2	-	-	-
A_DIGITAL.3	Digital output 11 (DI/DO 11)	<2>	p0741 = r2091.3	-	-	-
A_DIGITAL.4	Digital output 12 (DI/DO 12)	<2>	p0742 = r2091.4	-	-	-
A_DIGITAL.5	Digital output 13 (DI/DO 13)	<2>	p0743 = r2091.5	-	-	-
A_DIGITAL.6	Digital output 14 (DI/DO 14)	<2>	p0744 = r2091.6	-	-	-
A_DIGITAL.7	Digital output 15 (DI/DO 15)	<2>	p0745 = r2091.7	-	-	-
A_DIGITAL.8	Reserved		-	-	-	-
A_DIGITAL.9	Reserved		-	-	-	-
A_DIGITAL.10	Reserved		-	-	-	-
A_DIGITAL.11	Reserved		-	-	-	-
A_DIGITAL.12	Reserved		-	-	-	-
A_DIGITAL.13	Reserved		-	-	-	-
A_DIGITAL.14	Reserved		-	-	-	-
A_DIGITAL.15	Reserved		-	-	-	-

<1> Used in telegrams 390 to 396.

<2> Can be set via p0728 as input (DI) or output (DO).

<3> Pre-assignment, can be freely changed.

1	2	3	4	5	6	7	8
DO: CU_G, CU_S				fp_2497_54_eng.vsd		Function diagram	
PROFIdrive - A_DIGITAL interconnection				27.06.13 V04.07.00		S120/S150/G130/G150	
							- 2497 -

Fig. 3-87 2497 – A_DIGITAL interconnection

PROFdrive sampling time
Refer to [1020.7]

Signal targets for E_DIGITAL						<1>
Signal	Meaning		Interconnection parameters<3>	[Function diagram] Internal status word	[Function diagram] signal target	Inverted
E_DIGITAL.0	Digital input 8 (DI/DO 8)	<2>	p2081[0] = r0722.8	-	-	-
E_DIGITAL.1	Digital input 9 (DI/DO 9)	<2>	p2081[1] = r0722.9	-	-	-
E_DIGITAL.2	Digital input 10 (DI/DO 10)	<2>	p2081[2] = r0722.10	-	-	-
E_DIGITAL.3	Digital input 11 (DI/DO 11)	<2>	p2081[3] = r0722.11	-	-	-
E_DIGITAL.4	Digital input 12 (DI/DO 12)	<2>	p2081[4] = r0722.12	-	-	-
E_DIGITAL.5	Digital input 13 (DI/DO 13)	<2>	p2081[5] = r0722.13	-	-	-
E_DIGITAL.6	Digital input 14 (DI/DO 14)	<2>	p2081[6] = r0722.14	-	-	-
E_DIGITAL.7	Digital input 15 (DI/DO 15)	<2>	p2081[7] = r0722.15	-	-	-
E_DIGITAL.8	Digital input 0 (DI 0)		p2081[8] = r0722.0	-	-	-
E_DIGITAL.9	Digital input 1 (DI 1)		p2081[9] = r0722.1	-	-	-
E_DIGITAL.10	Digital input 2 (DI 2)		p2081[10] = r0722.2	-	-	-
E_DIGITAL.11	Digital input 3 (DI 3)		p2081[11] = r0722.3	-	-	-
E_DIGITAL.12	Digital input 4 (DI 4)	<4>	p2081[12] = r0722.4	-	-	-
E_DIGITAL.13	Digital input 5 (DI 5)	<4>	p2081[13] = r0722.5	-	-	-
E_DIGITAL.14	Digital input 6 (DI 6)	<4>	p2081[14] = r0722.6	-	-	-
E_DIGITAL.15	Digital input 7 (DI 7)	<4>	p2081[15] = r0722.7	-	-	-

<1> Used in telegrams 390 to 396.

<2> Can be set via p0728 as input (DI) or output (DO).

<3> Pre-assignment, can be freely changed.

<4> Only for CU320-2.

1	2	3	4	5	6	7	8
DO: CU_G, CU_S					fp_2498_54_eng.vsd	Function diagram	
PROFdrive - E_DIGITAL interconnection					20.09.11 V04.07.00	S120/S150/G130/G150	

- 2498 -

Fig. 3-88 2498 – E_DIGITAL interconnection

Fig. 3-89 2499 – A_DIGITAL_1 interconnection

Signal targets for A_DIGITAL_1						<1>			
Signal	Meaning	Interconnection parameters <2>	[Function diagram] internal status word	[Function diagram] signal target	Inverted	PROFdrive sampling time			
A_DIGITAL_1.0	Reserved	-	-	-	-				
A_DIGITAL_1.1	Reserved	-	-	-	-				
A_DIGITAL_1.2	Reserved	-	-	-	-				
A_DIGITAL_1.3	Reserved	-	-	-	-				
A_DIGITAL_1.4	Reserved	-	-	-	-				
A_DIGITAL_1.5	Reserved	-	-	-	-				
A_DIGITAL_1.6	Reserved	-	-	-	-				
A_DIGITAL_1.7	Reserved	-	-	-	-				
A_DIGITAL_1.8	Digital output 16 (DI/DO 16)	<3>	p0746 = r2092.8	-	-				
A_DIGITAL_1.9	Reserved	-	-	-	-				
A_DIGITAL_1.10	Reserved	-	-	-	-				
A_DIGITAL_1.11	Reserved	-	-	-	-				
A_DIGITAL_1.12	Reserved	-	-	-	-				
A_DIGITAL_1.13	Reserved	-	-	-	-				
A_DIGITAL_1.14	Reserved	-	-	-	-				
A_DIGITAL_1.15	Reserved	-	-	-	-				
<1> Used in telegrams 393 to 396.		<2> Pre-assignment, can be freely changed.		<3> Only for CU_S_AC or CU_I_D410..					
1	2	3	4	5	6	7	8		
DO: CU_G, CU_S			fp_2499_54_eng.vsd		Function diagram		- 2499 -		
PROFdrive - A_DIGITAL_1 interconnection			27.06.13 V04.07.00		S120/S150/G130/G150				

PROFdrive sampling time

Signal targets for E_DIGITAL_1						<1>
Signal	Meaning	Interconnection parameters<3>	[Function diagram] Internal status word	[Function diagram] signal target	Inverted	
E_DIGITAL_1.0	Reserved	-	-	-	-	
E_DIGITAL_1.1	Reserved	-	-	-	-	
E_DIGITAL_1.2	Reserved	-	-	-	-	
E_DIGITAL_1.3	Reserved	-	-	-	-	
E_DIGITAL_1.4	Reserved	-	-	-	-	
E_DIGITAL_1.5	Reserved	-	-	-	-	
E_DIGITAL_1.6	Reserved	-	-	-	-	
E_DIGITAL_1.7	Reserved	-	-	-	-	
E_DIGITAL_1.8	Digital input 16 (DI 16)	p2083[8] = r0722.16	-	-	-	
E_DIGITAL_1.9	Digital input 17 (DI 17)	p2083[9] = r0722.17	-	-	-	
E_DIGITAL_1.10	Digital input 18 (DI 18)	<2>	p2083[10] = r0722.18	-	-	
E_DIGITAL_1.11	Digital input 19 (DI 19)	<2>	p2083[11] = r0722.19	-	-	
E_DIGITAL_1.12	Digital input 20 (DI 20)		p2083[12] = r0722.20	-	-	
E_DIGITAL_1.13	Digital input 21 (DI 21)		p2083[13] = r0722.21	-	-	
E_DIGITAL_1.14	Digital input 22 (DI 22)	<2>	p2083[14] = r0722.22	-	-	
E_DIGITAL_1.15	Reserved	-	-	-	-	

<1> Used in telegrams 393 to 396.

<2> Not for CU320-2.

<3> Pre-assignment, can be freely changed.

1	2	3	4	5	6	7	8
DO: CU_G, CU_S					fp_2500_54_eng.vsd	Function diagram	
PROFdrive - E_DIGITAL_1 interconnection					27.06.13 V04.07.00	S120/S150/G130/G150	
							- 2500 -

Fig. 3-90 2500 – E_DIGITAL_1 interconnection

3.9 Internal control/status words

Function diagrams

2501 – Control word, sequence control	1942
2503 – Status word, sequence control	1943
2505 – Control word, setpoint channel	1944
2520 – Control word, speed controller	1945
2522 – Status word, speed controller	1946
2526 – Status word, closed-loop control	1947
2530 – Status word, closed-loop current control	1948
2534 – Status word, monitoring functions 1	1949
2536 – Status word, monitoring functions 2	1950
2537 – Status word, monitoring functions 3	1951
2546 – Control word, faults/alarms	1952
2548 – Status word, faults/alarms 1 and 2	1953

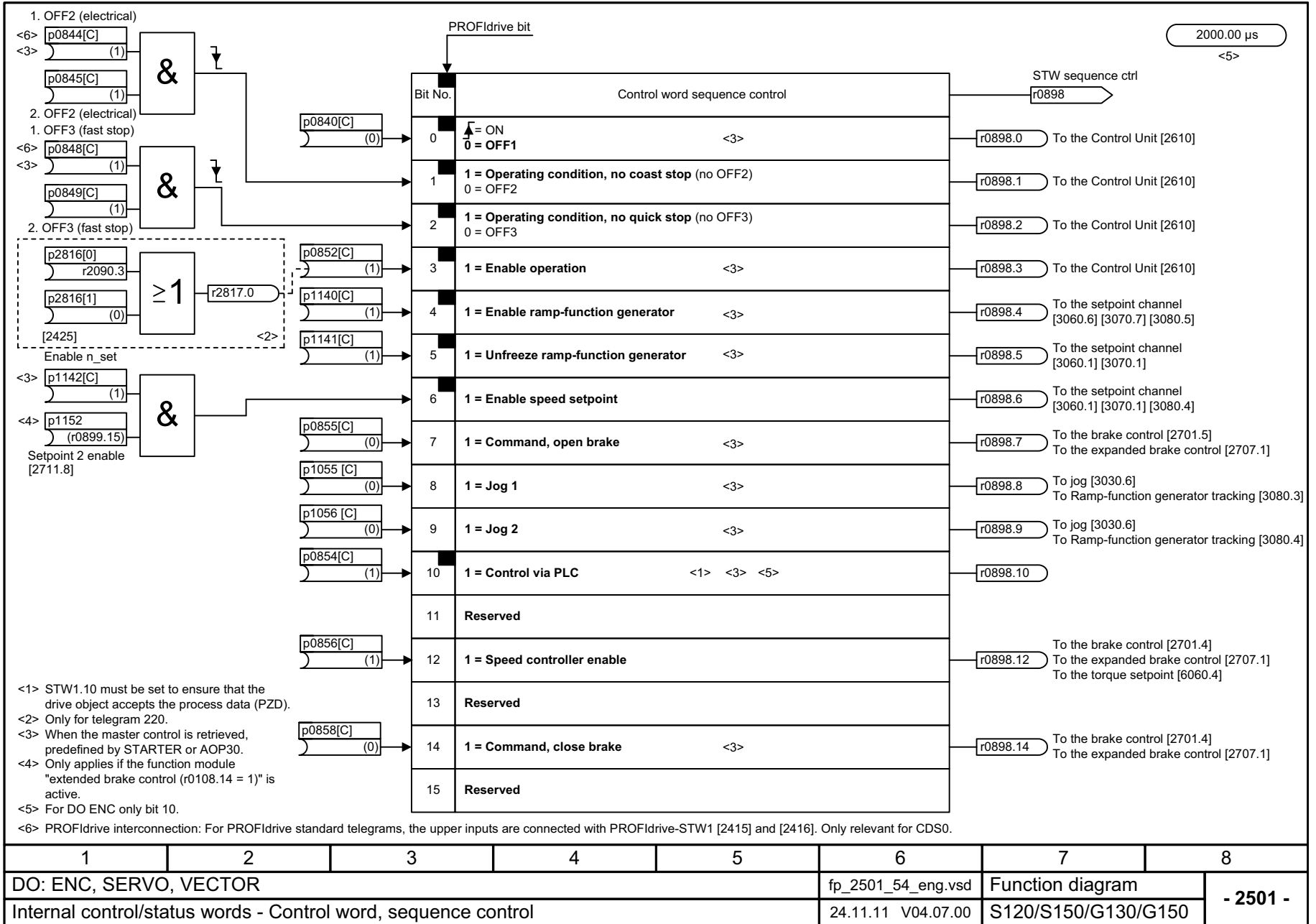
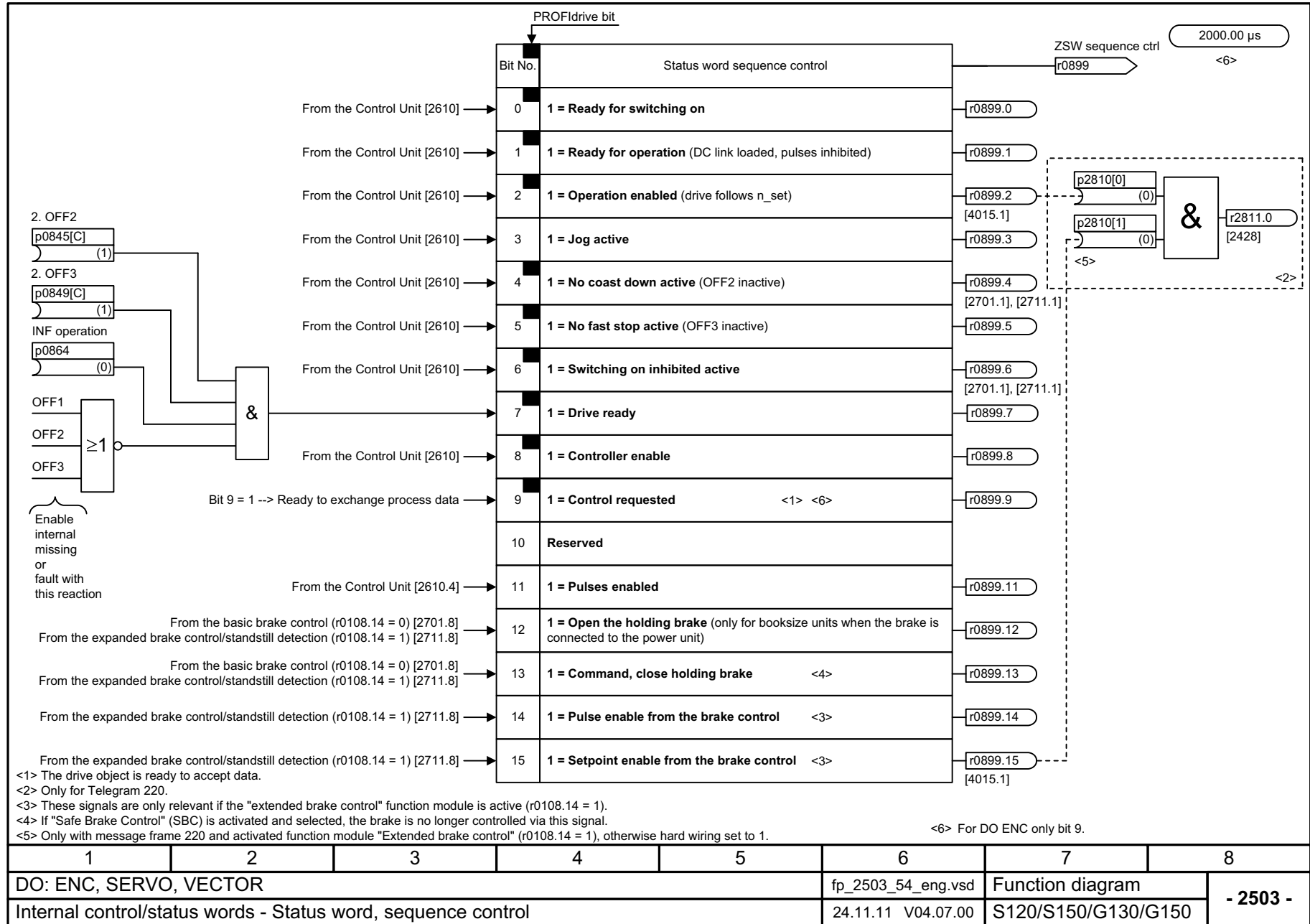


Fig. 3-91 2501 - Control word, sequence control

Fig. 3-92 2503 – Status word, sequence control



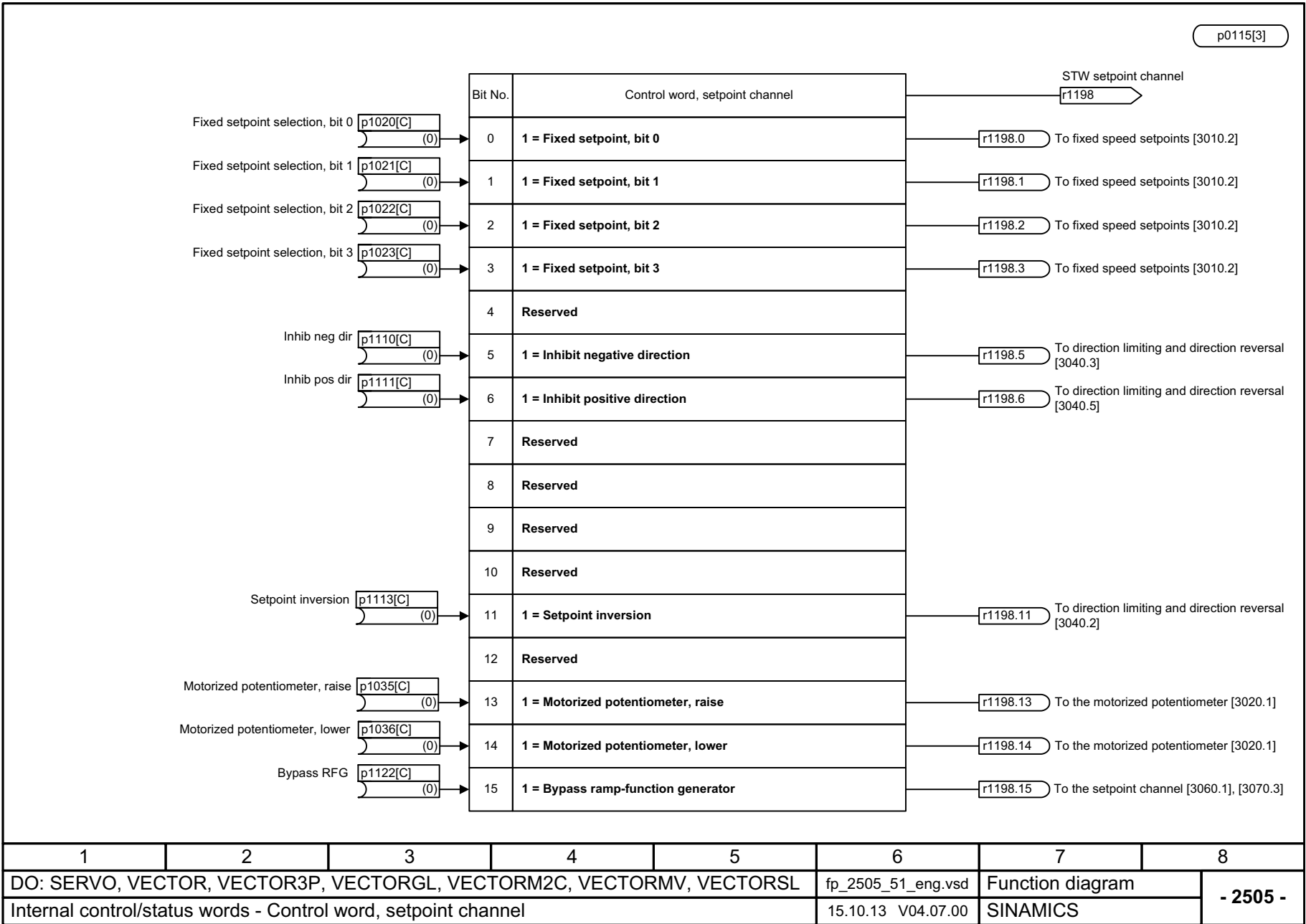
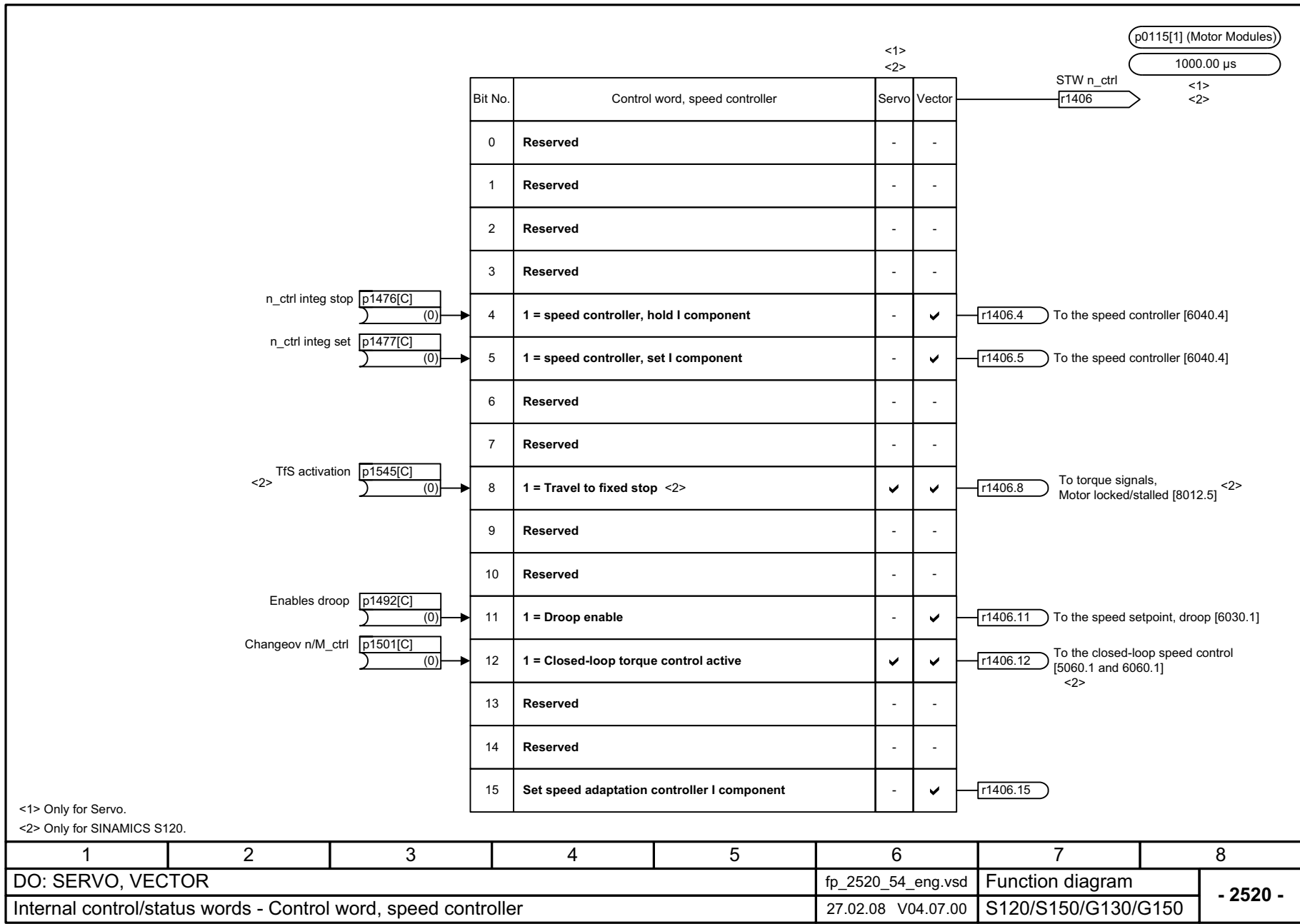


Fig. 3-93 2505 – Control word, setpoint channel



<1> Only for Servo.
<2> Only for SINAMICS S120.

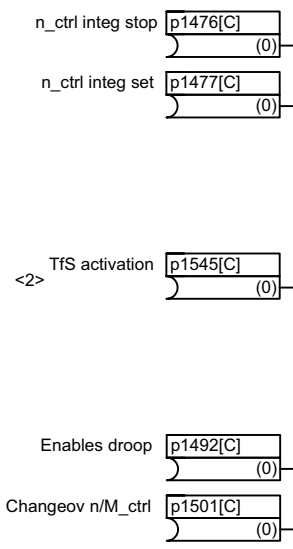


Fig. 3-94 2520 – Control word, speed controller

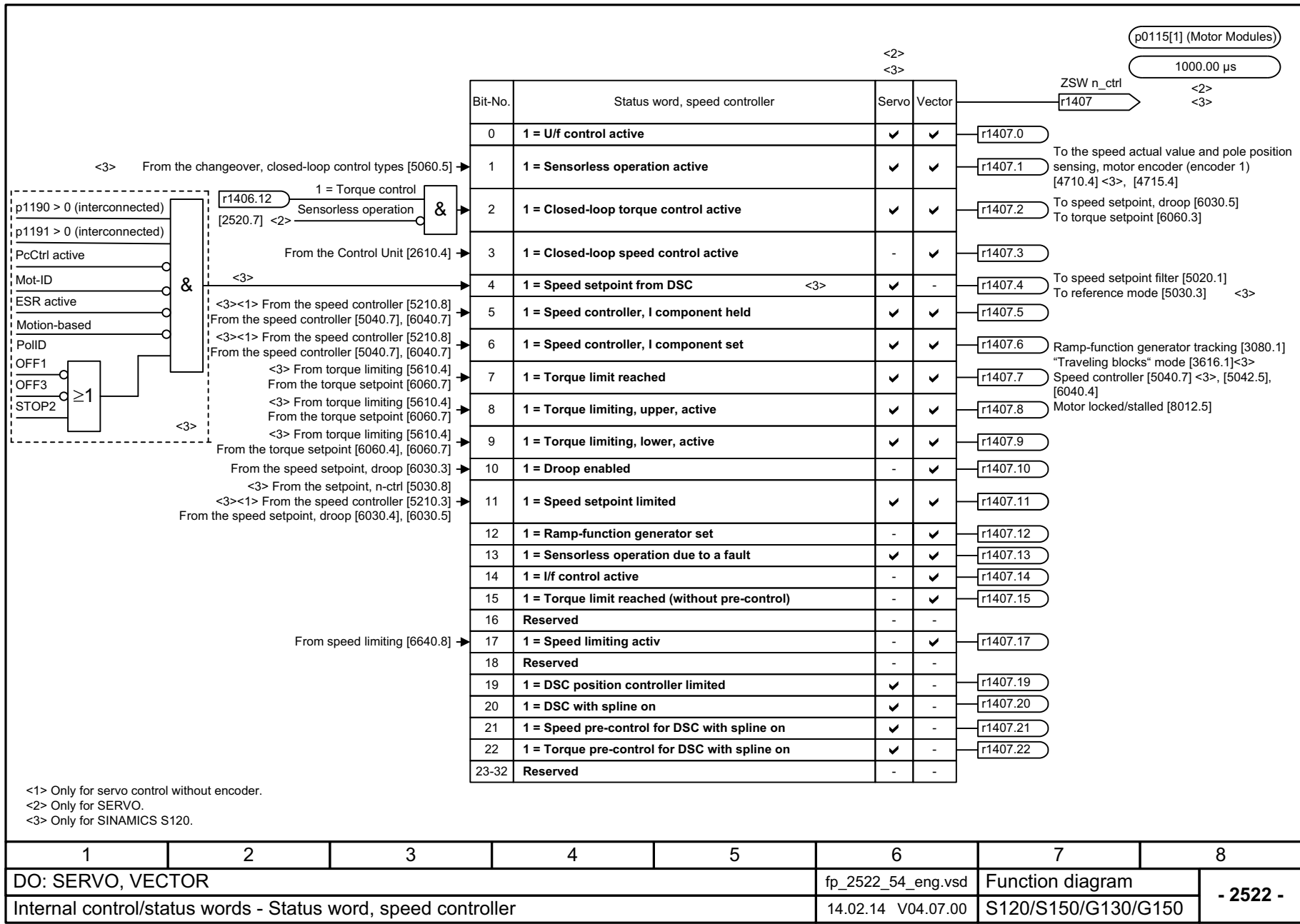
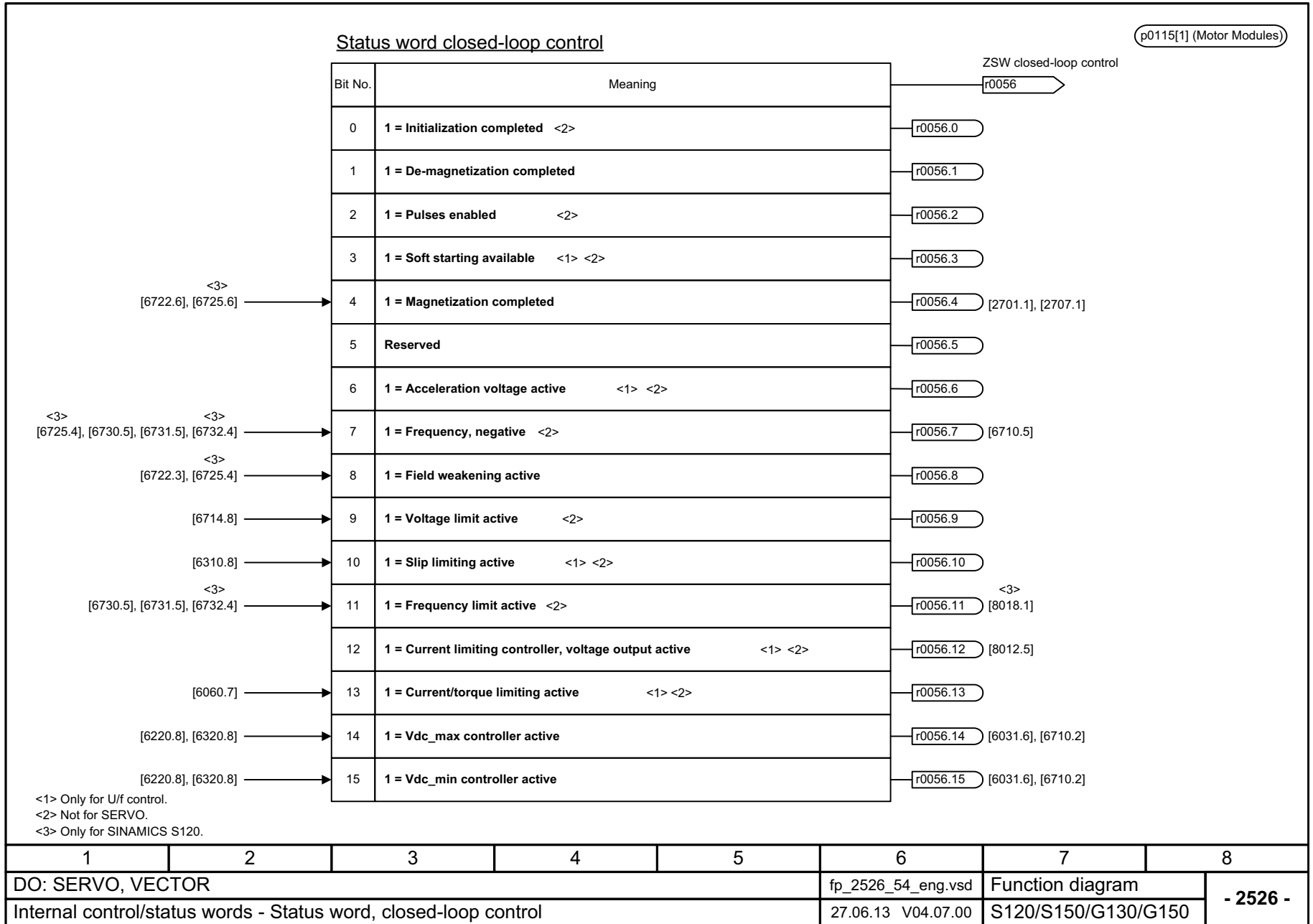


Fig. 3-95 2522 – Status word, speed controller

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2522_54_eng.vsd	Function diagram	
Internal control/status words - Status word, speed controller					14.02.14 V04.07.00	S120/S150/G130/G150	
- 2522 -							

Fig. 3-96 2526 – Status word, closed-loop control



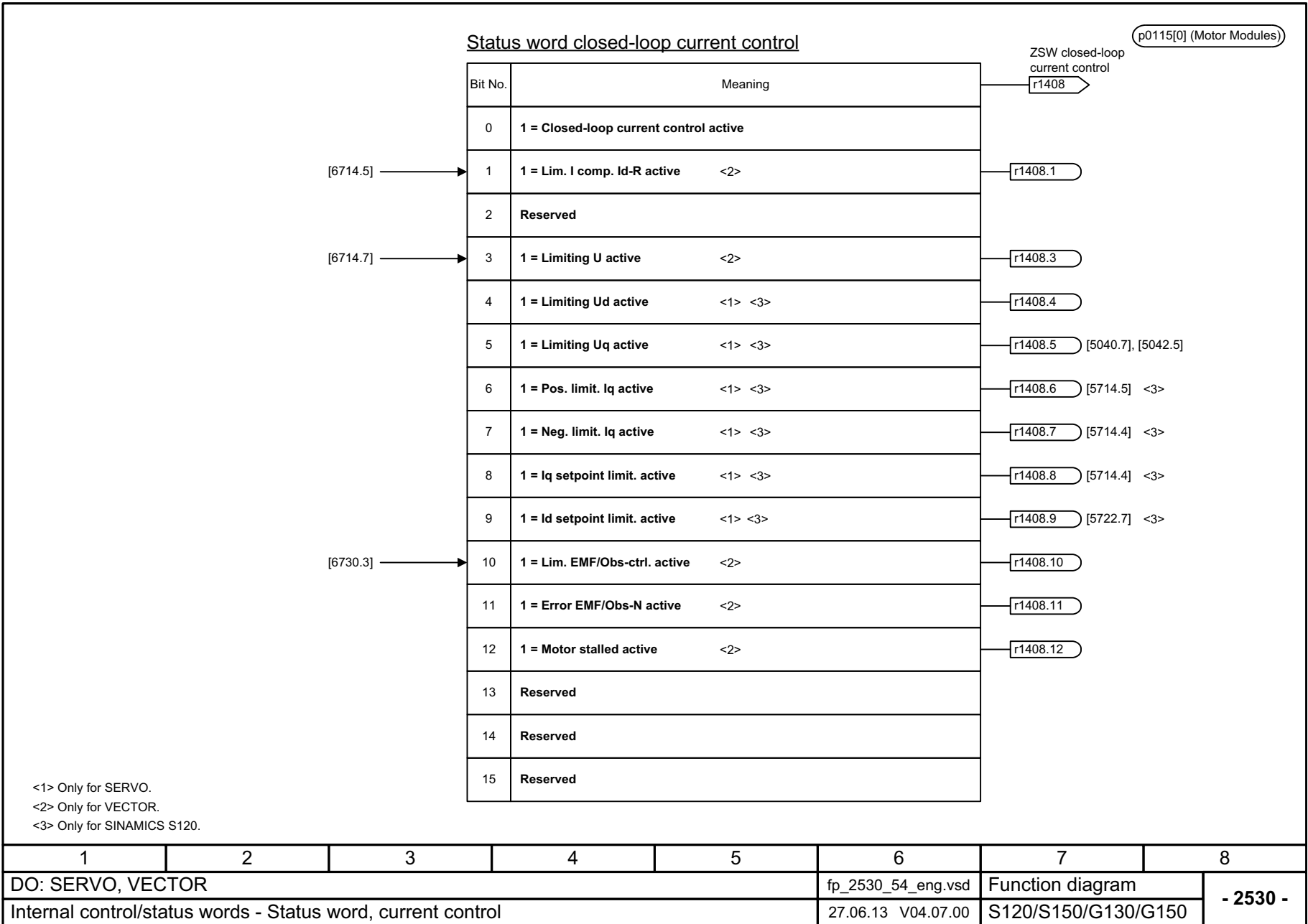
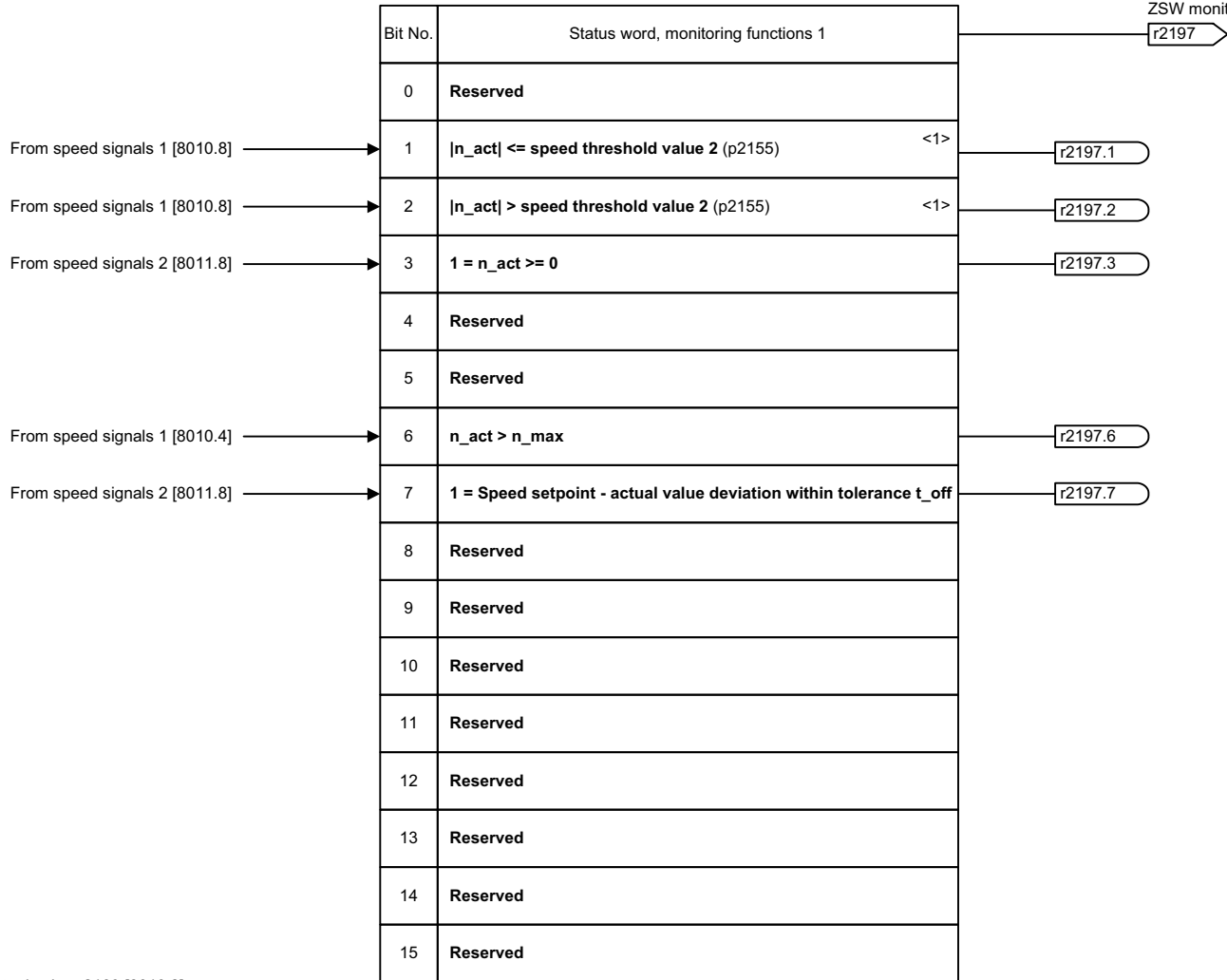


Fig. 3-97 2530 – Status word, closed-loop current control

p0115[3]

ZSW monitoring functions 1



<1> n_{act} = smoothed speed actual value r2169 [8010.2].

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_2534_51_eng.vsd	Function diagram	
Internal control/status words - Status word, monitoring functions 1					25.02.14 V04.07.00	SINAMICS	

- 2534 -

Fig. 3-98 2534 – Status word, monitoring functions 1

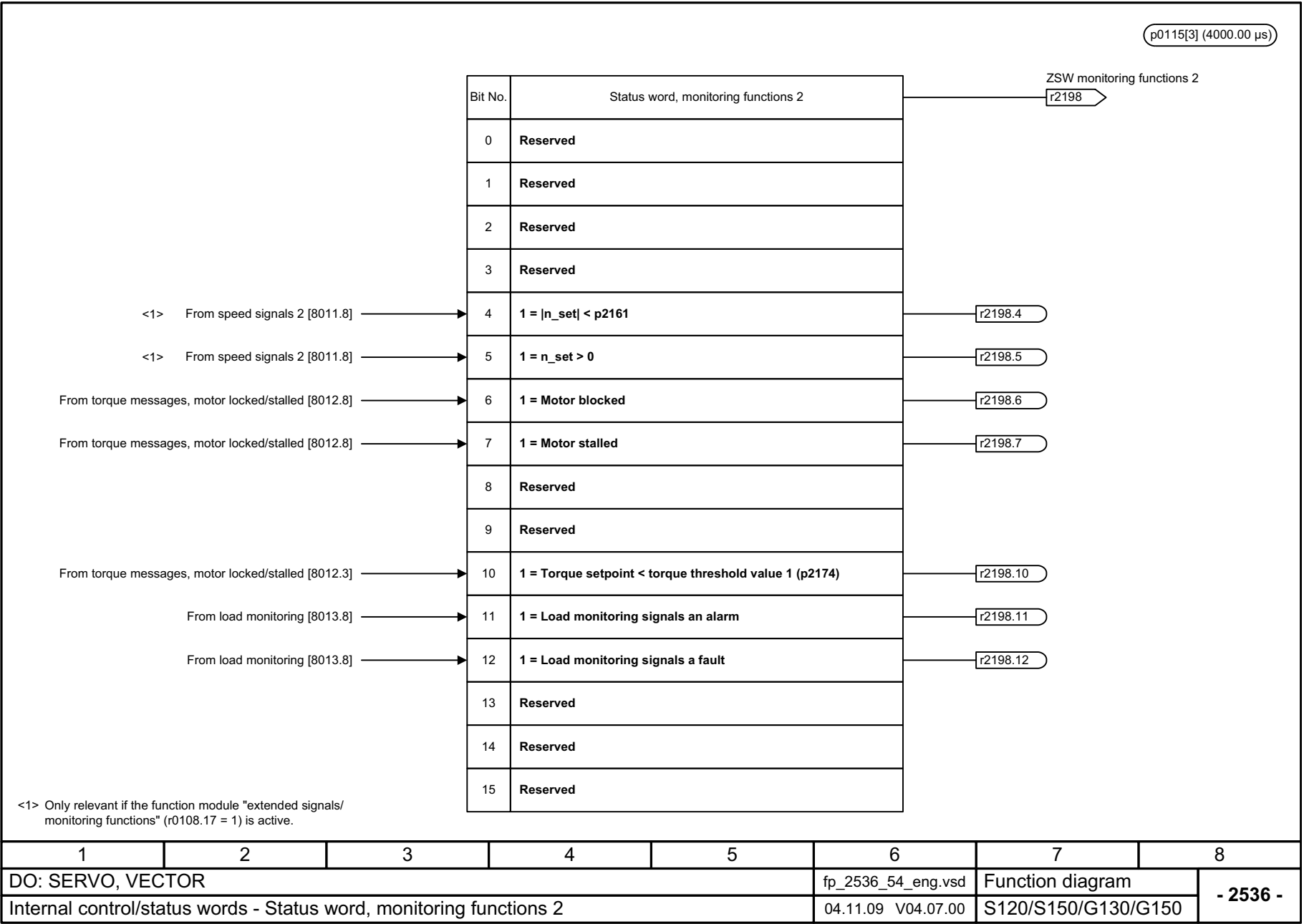


Fig. 3-99 2536 – Status word, monitoring functions 2

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2536_54_eng.vsd	Function diagram	
Internal control/status words - Status word, monitoring functions 2					04.11.09 V04.07.00	S120/S150/G130/G150	
- 2536 -							

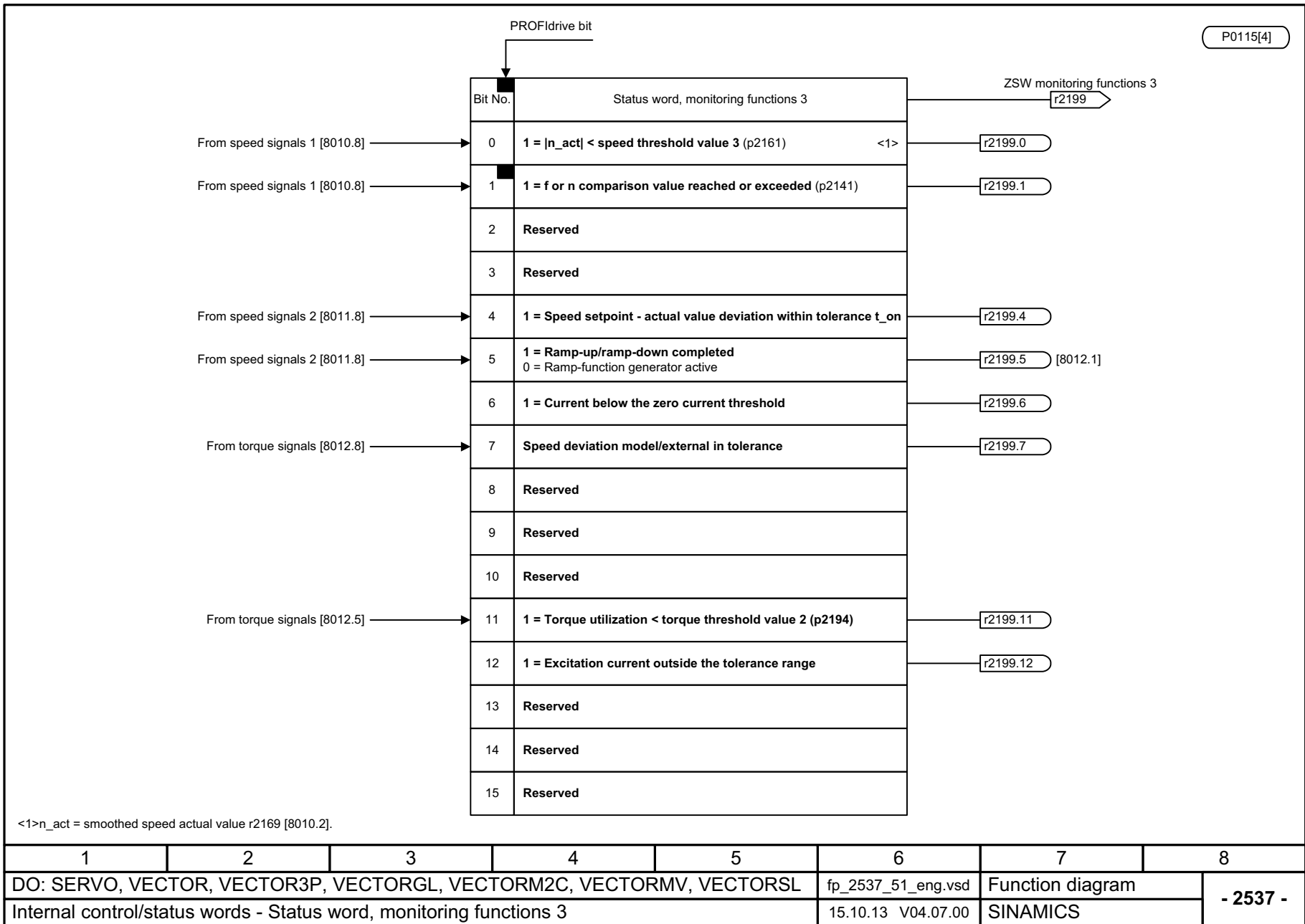


Fig. 3-100 2537 – Status word, monitoring functions 3

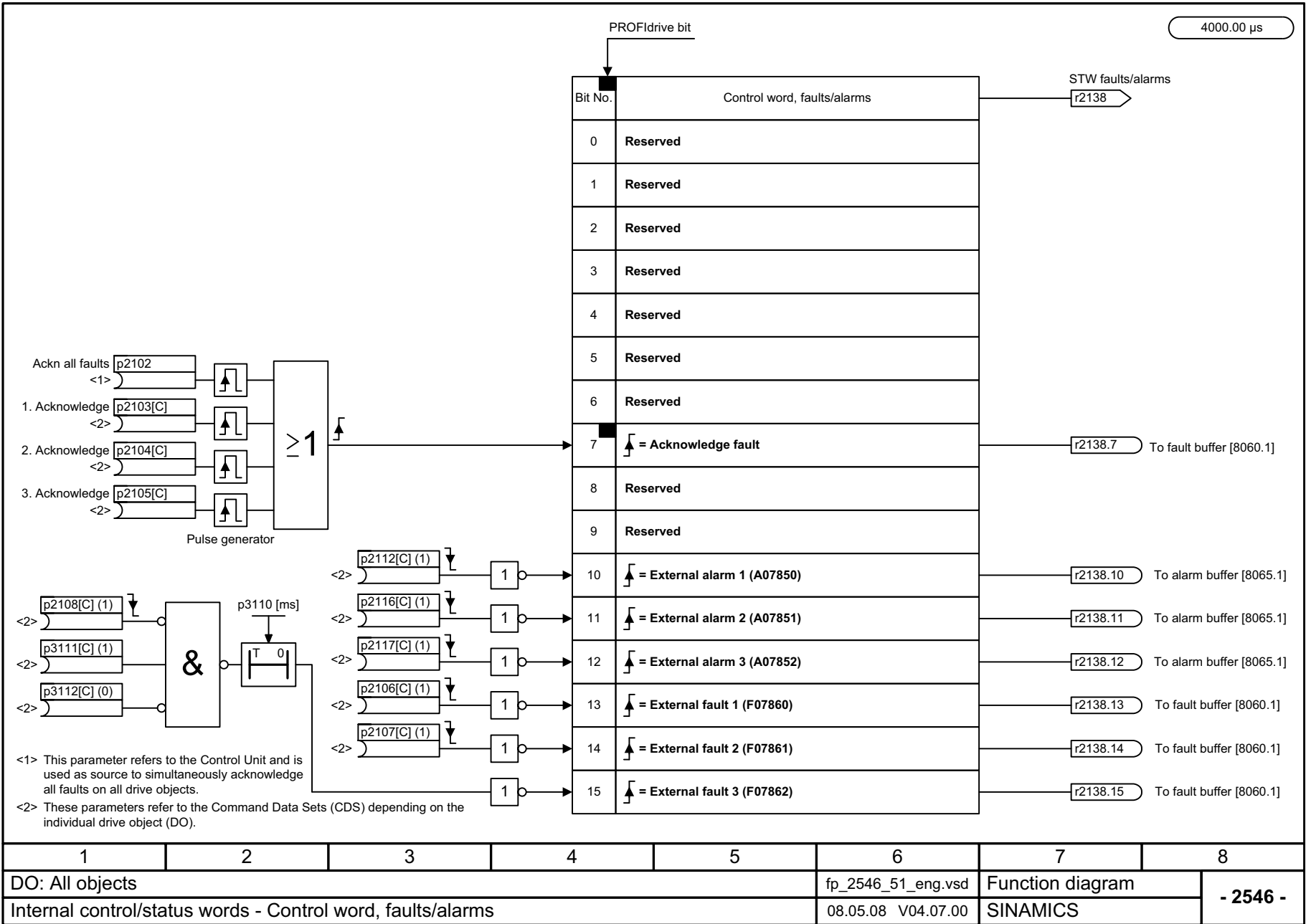


Fig. 3-101 2546 – Control word, faults/alarms

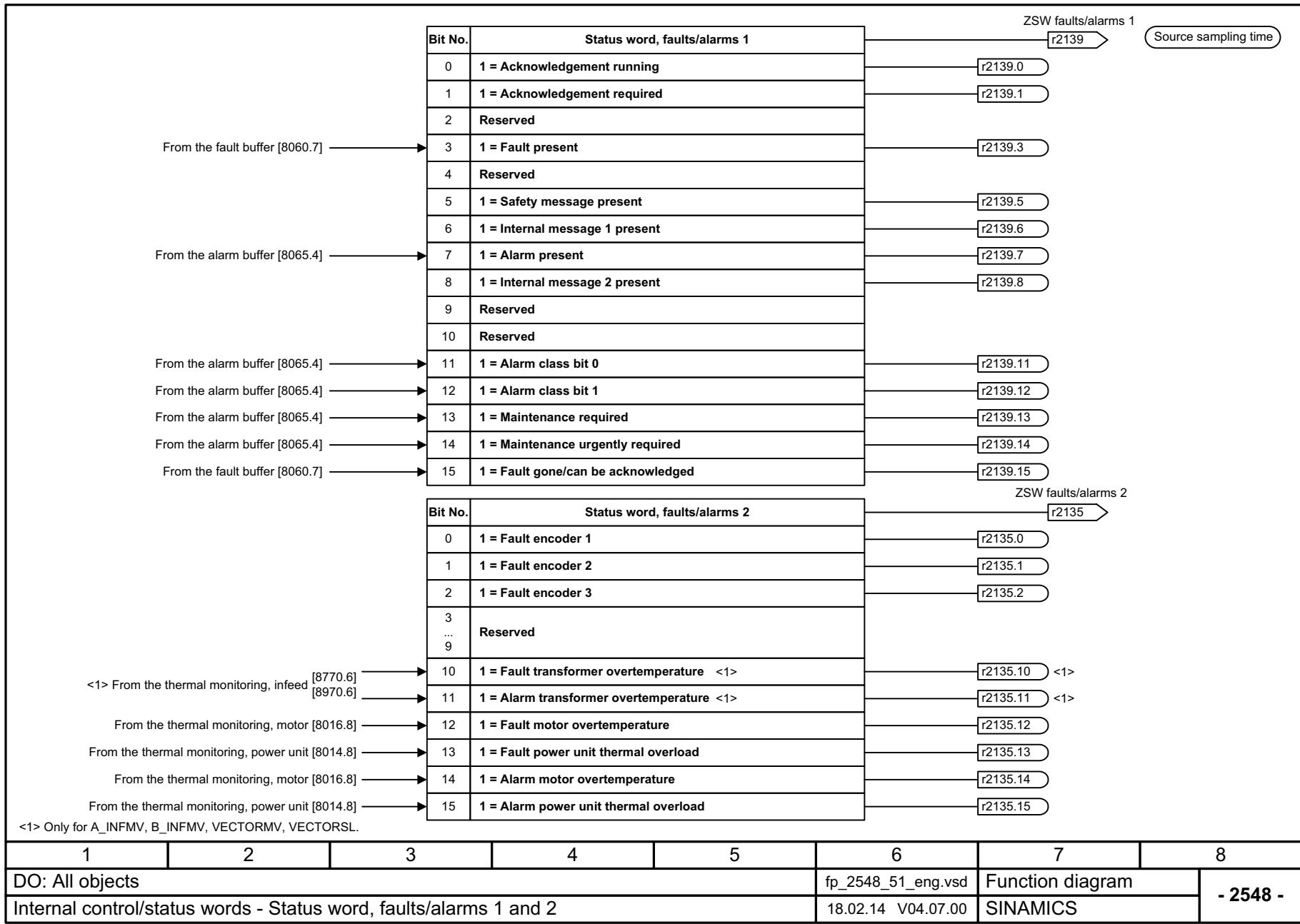


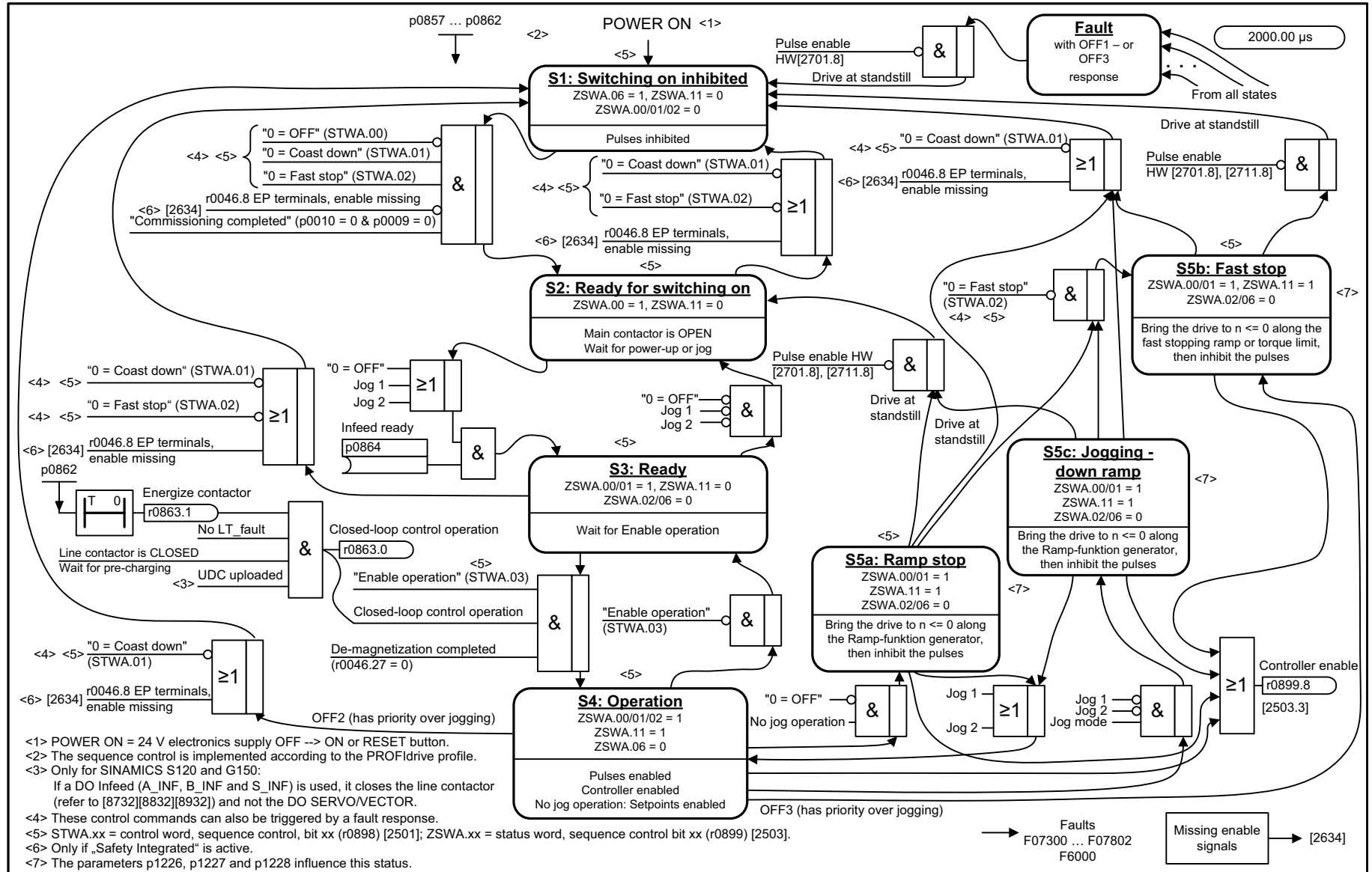
Fig. 3-102 2548 – Status word, faults/alarms 1 and 2

3.10 Sequence control

Function diagrams

2610 – Sequencer	1955
2634 – Missing enable signals, line contactor control, logic operation	1956

Fig. 3-103 2610 – Sequencer



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2610_54_eng.vsd	Function diagram	
Sequence control - Sequencer					26.11.13 V04.07.00	S120/S150/G130/G150	
							- 2610 -

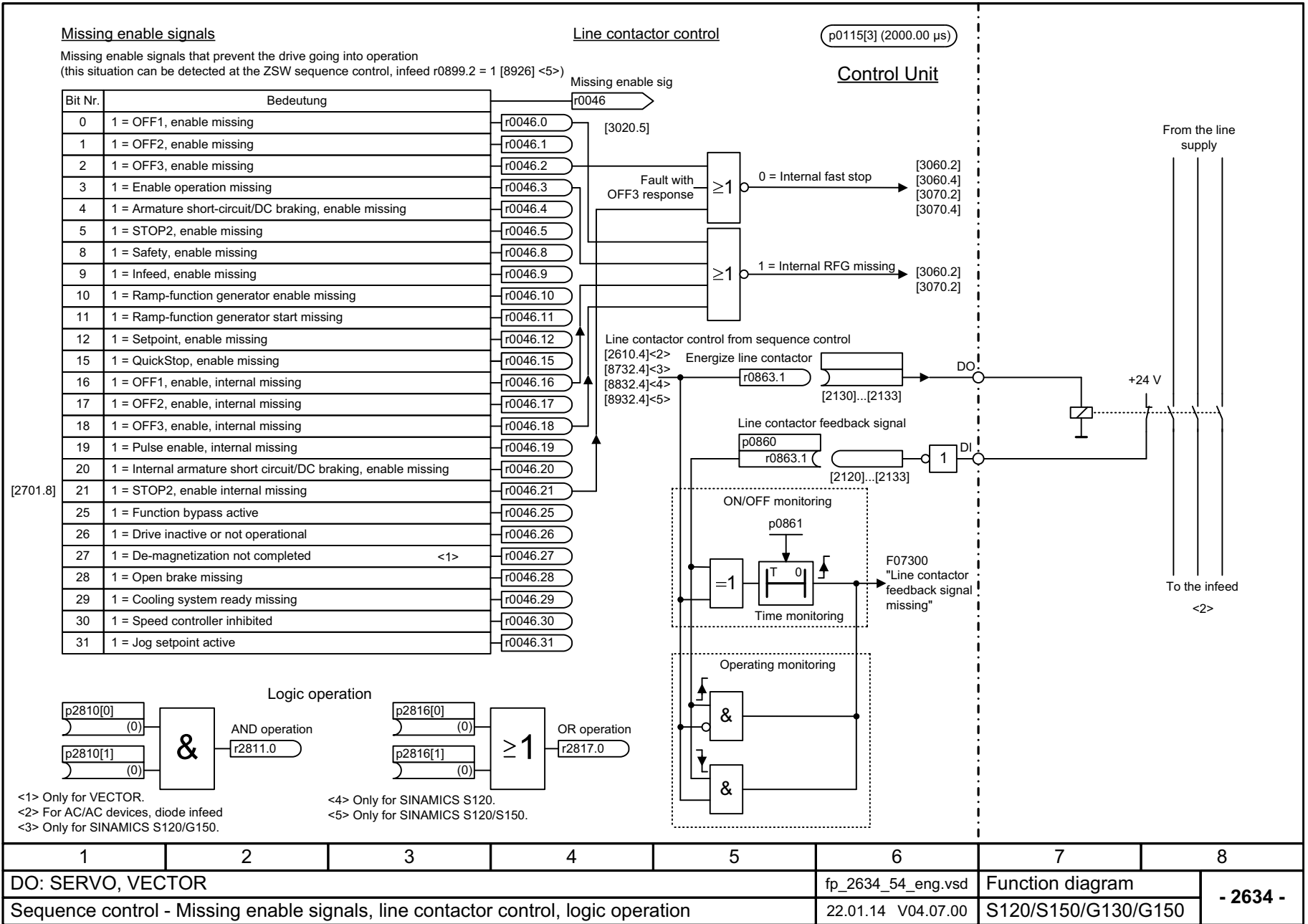
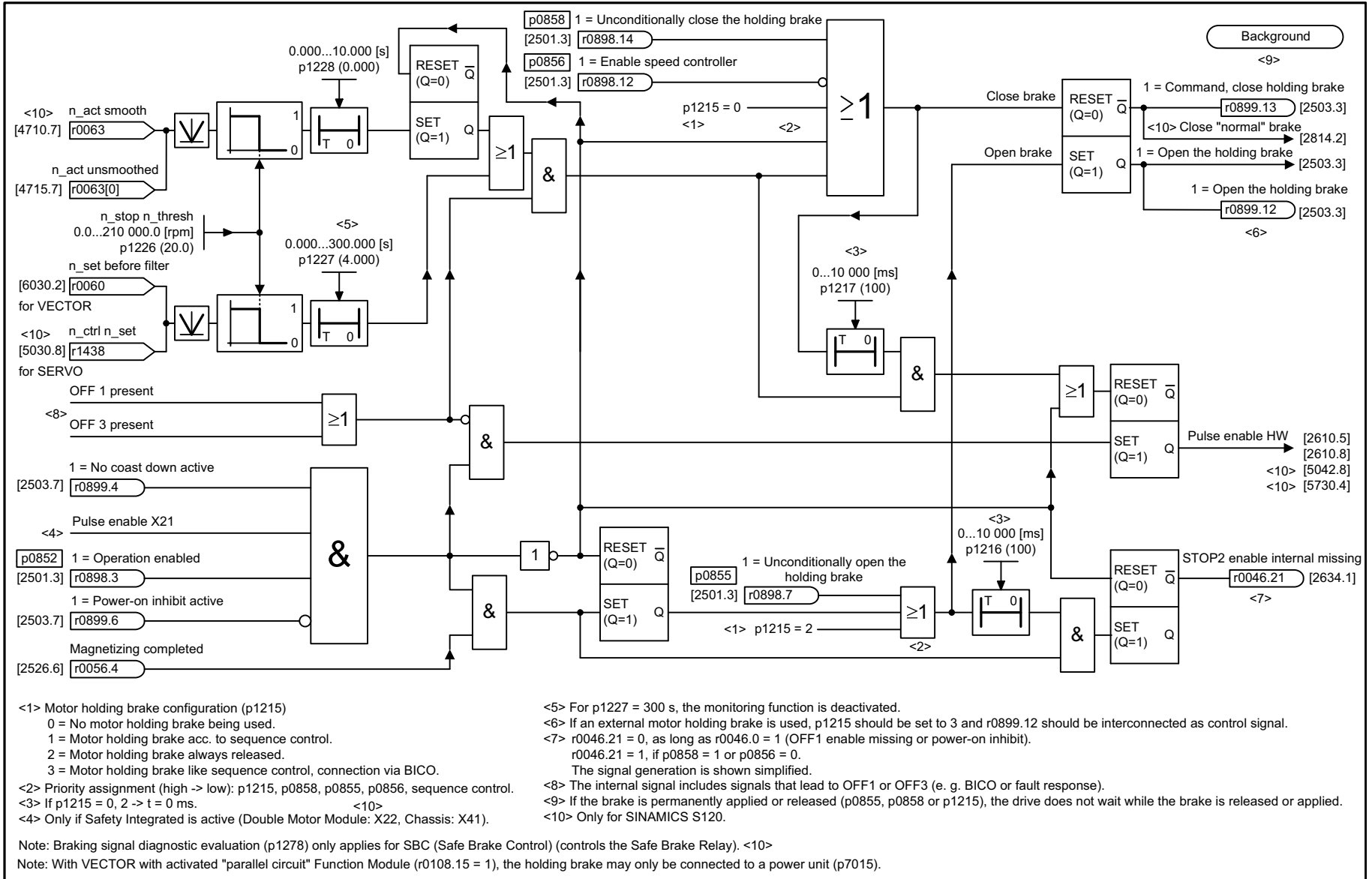


Fig. 3-104 2634 – Missing enable signals, line contactor control, logic operation

3.11 Brake control

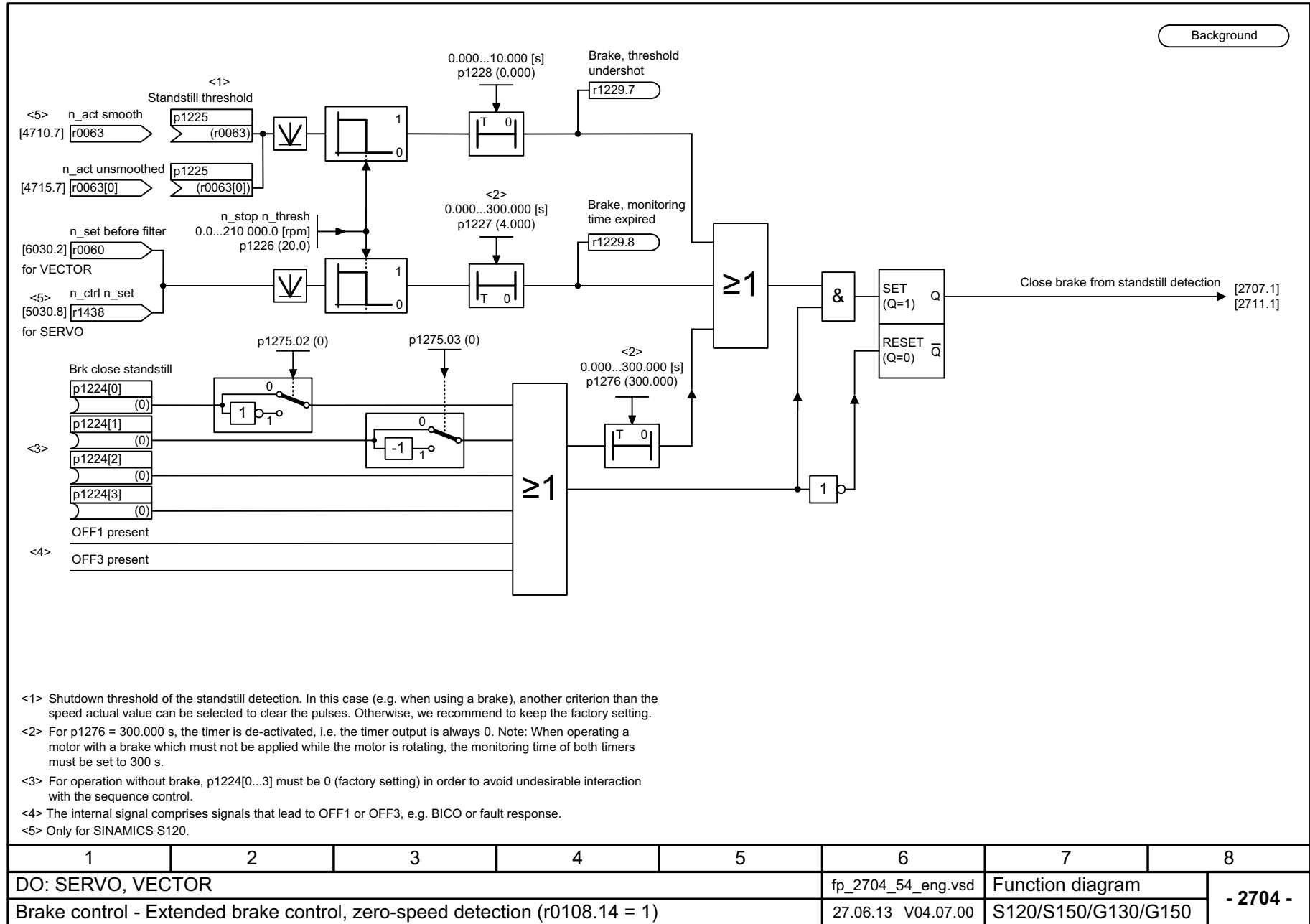
Function diagrams

2701 – Basic brake control (r0108.14 = 0)	1958
2704 – Extended brake control, zero-speed detection (r0108.14 = 1)	1959
2707 – Extended brake control, open/close brake (r0108.14 = 1)	1960
2711 – Extended brake control, signal outputs (r0108.14 = 1)	1961



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2701_54_eng.vsd	Function diagram	
Brake control - Basic brake control (r0108.14 = 0)					14.02.14 V04.07.00	S120/S150/G130/G150	
							- 2701 -

Fig. 3-106 2704 – Extended brake control, zero-speed detection (r0108.14 = 1)



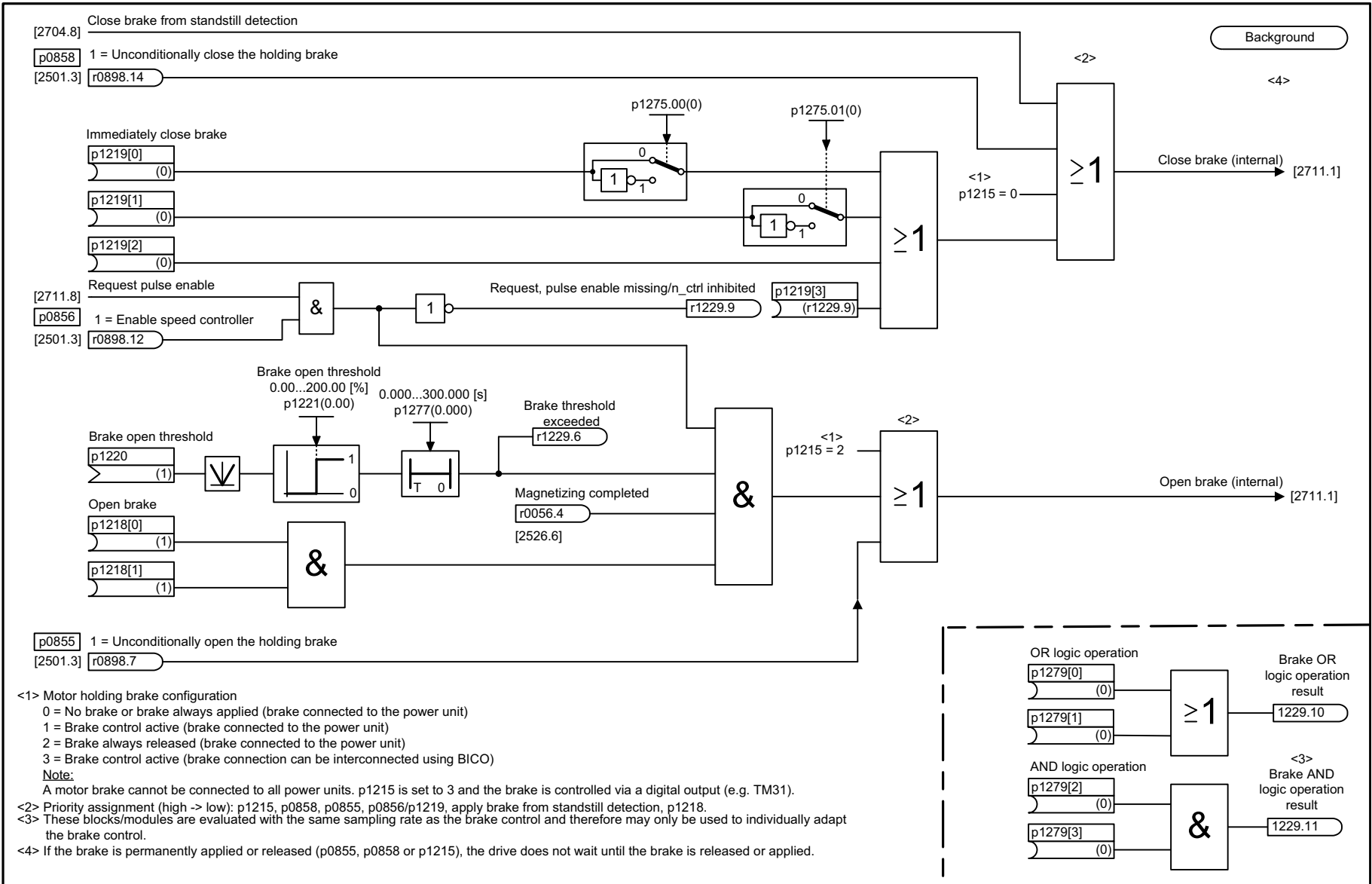
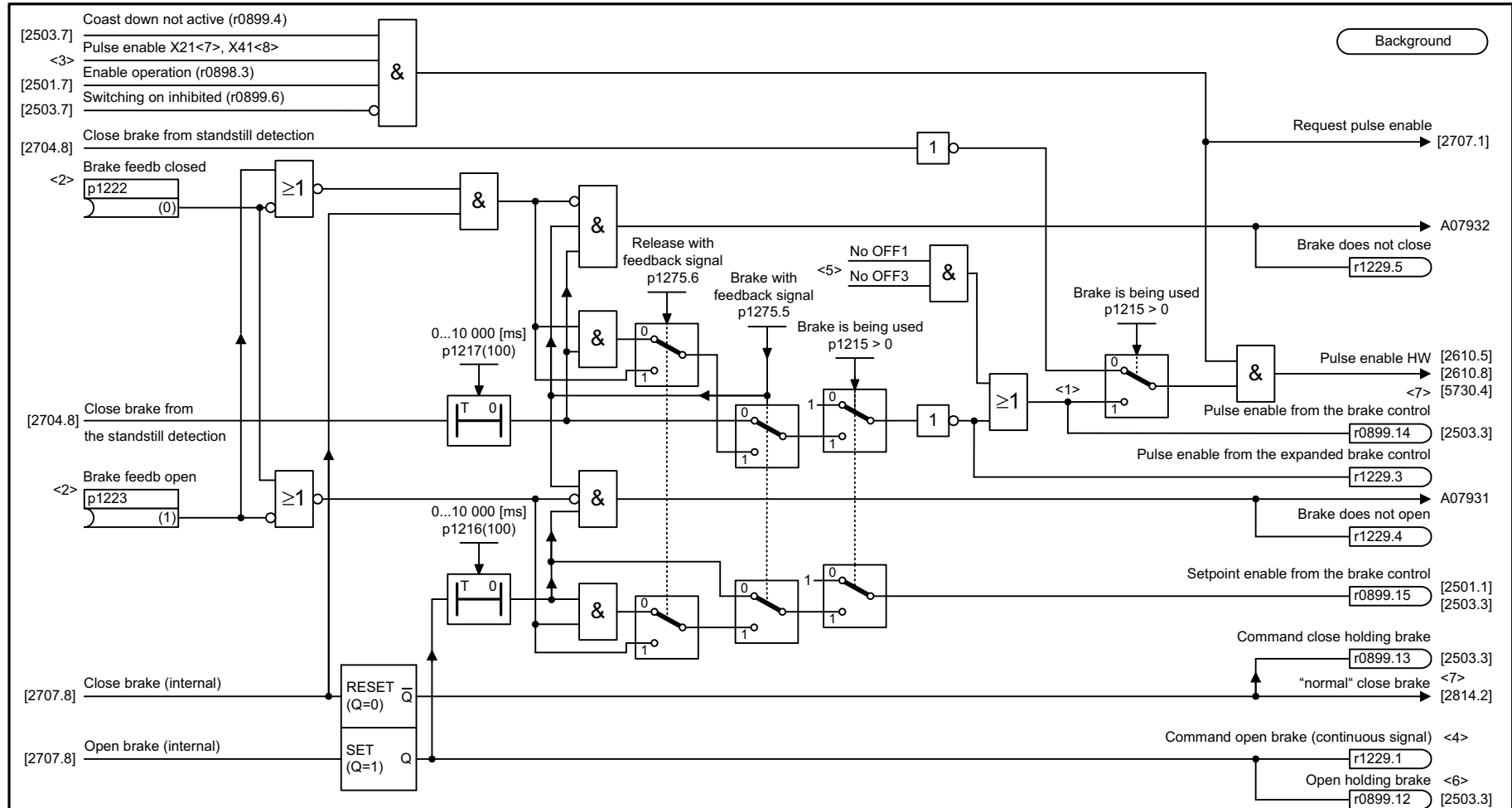


Fig. 3-107 2707 – Extended brake control, open/close brake (r0108.14 = 1)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2707_54_eng.vsd	Function diagram	
Brake control - Extended brake control, open/close brake (r0108.14 = 1)					18.12.13 V04.07.00	S120/S150/G130/G150	
- 2707 -							

Fig. 3-108 2711 – Extended brake control, signal outputs (r0108.14 = 1)



<1> This pulse enable path only works for operation with brake (p1215 > 0).
 <2> For brakes with one single checkback signal, the inverted signal has to be interconnected to the BICO input for the second checkback. The switching times of the brake are set in p1216 and p1217.
 <3> Only if Safety Integrated is active (Double Motor Module: X22, Chassis: X41).
 <4> If an external motor holding brake is used, p1215 should be set to 3 and r1229.1 should be used as control signal.
 <5> The internal signal comprises signals that lead to OFF1 or OFF3, e.g. BICO or fault response.
 <6> If the function module "extended brake control" is active (r0108.14 = 1), r1229.1 should be interconnected as control signal.
 <7> Only for SINAMICS S120 booksize.
 <8> Only for SINAMICS S120 Chassis/S150/G130/G150.
 Note: Braking signal diagnostic evaluation (p1278) is only relevant for SBC (Safe Brake Control) (controls the Safe Brake Relay).

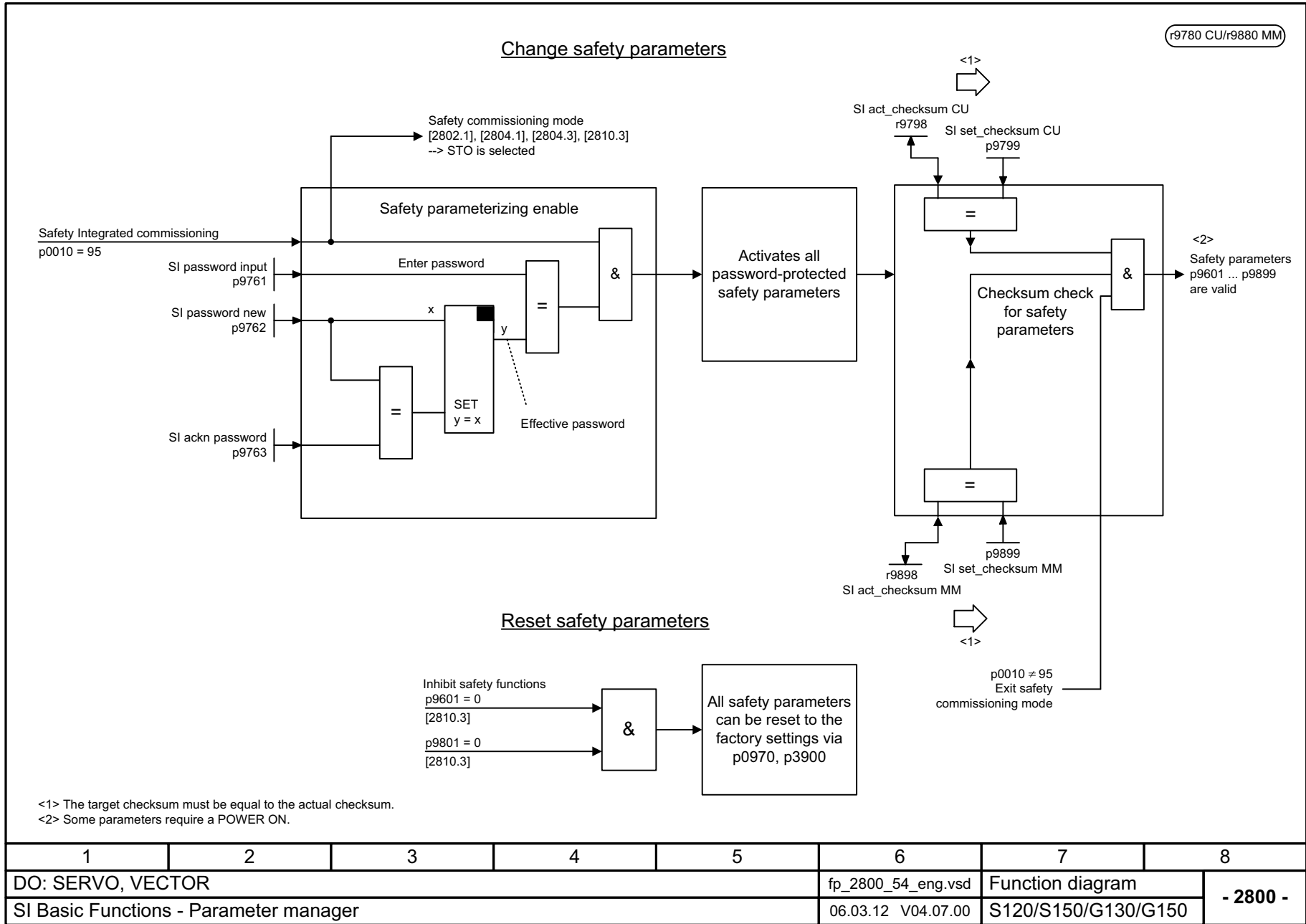
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2711_54_eng.vsd	Function diagram	
Brake control - Extended brake control, signal outputs (r0108.14 = 1)					12.11.13 V04.07.00	S120/S150/G130/G150	
							- 2711 -

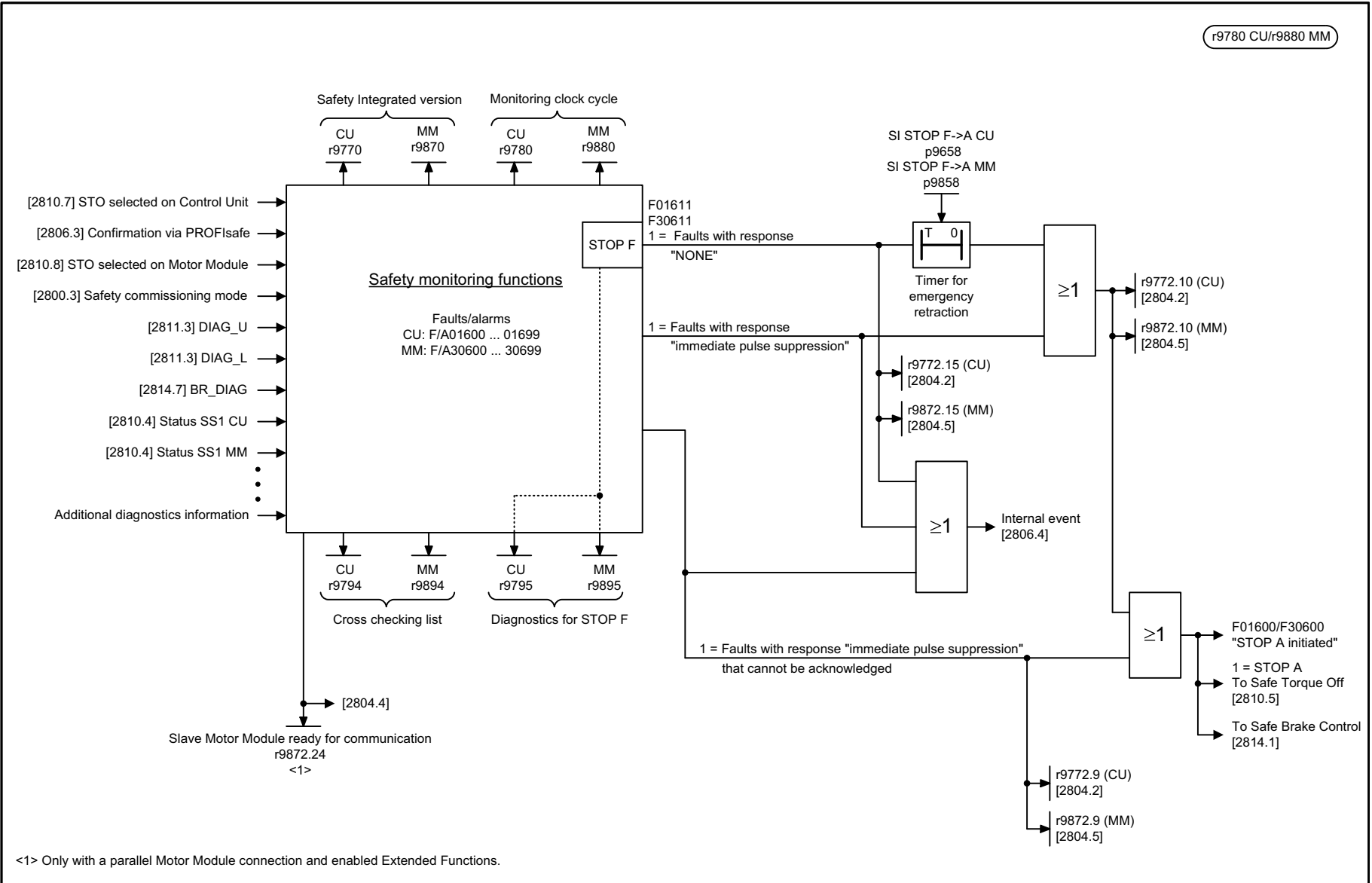
3.12 Safety Integrated Basic Functions

Function diagrams

2800 – Parameter manager	1963
2802 – Monitoring functions and faults/alarms	1964
2804 – SI status CU, MM, CU + MM, group STO	1965
2806 – S_STW1/2 Safety control word 1/2, S_ZSW1/2 Safety status word 1/2	1966
2810 – STO (Safe Torque Off), SS1 (Safe Stop 1)	1967
2811 – STO (Safe Torque Off), safe pulse suppression	1968
2814 – SBC (Safe Brake Control), SBA (Safe Brake Adapter)	1969

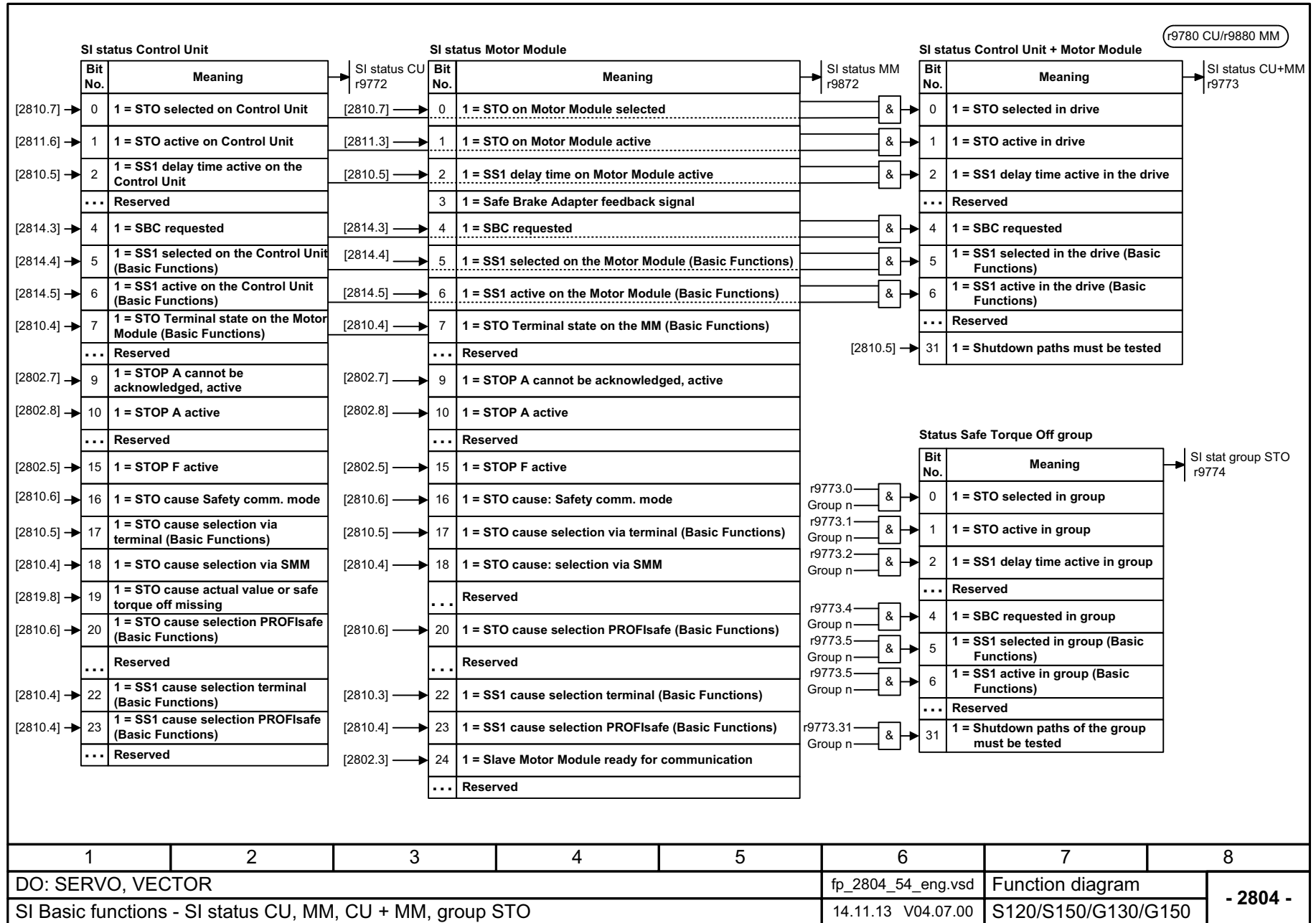
Fig. 3-109 2800 – Parameter manager





1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2802_54_eng.vsd	Function diagram	
SI Basic Functions - Monitoring functions and faults/alarms					04.12.12 V04.07.00	S120/S150/G130/G150	
- 2802 -							

Fig. 3-111 2804 – SI status CU, MM, CU + MM, group STO



2 x r9780

S_STW1 Safety control word 1

Bit No.	Meaning	
0	1 = Deselect STO	→ [2810.4]
1	1 = Deselect SS1	→ [2810.3]
...	Reserved	
7	1/0 = Acknowledgement	→ [2802.2]
...	Reserved	
15		

S_ZSW1 Safety status word 1

Bit No.	Meaning	
0	1 = STO active	[2804.7] →
1	1 = SS1 active	[2804.7] →
...	Reserved	
7	1 = Internal event	[2802.6] →
...	Reserved	
15		

S_STW2 Safety control word 2

Bit No.	Meaning	
0	1 = Deselect STO	→ [2810.4]
1	1 = Deselect SS1	→ [2810.3]
...	Reserved	
7	1/0 = Acknowledgement	→ [2802.2]
...	Reserved	
31		

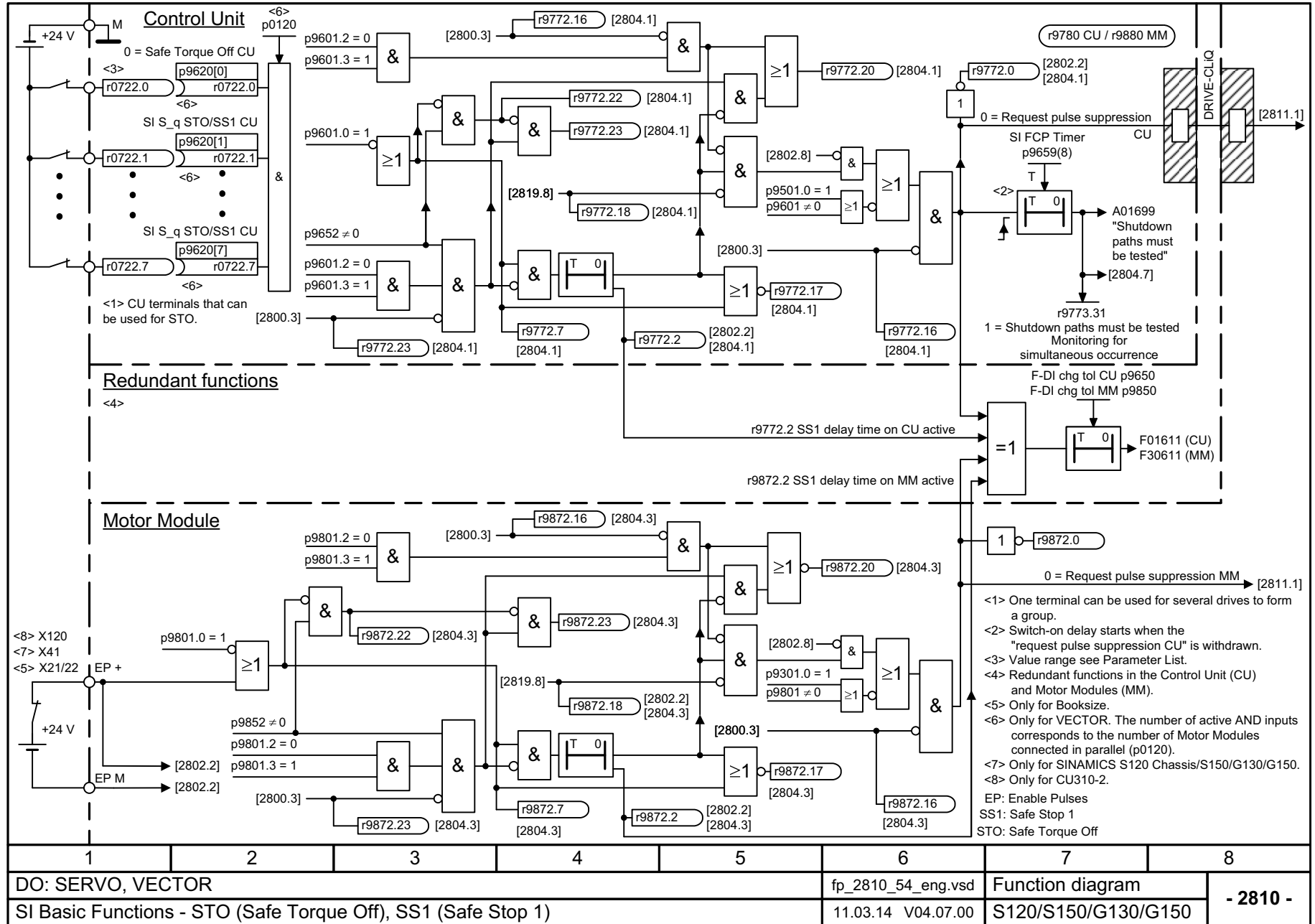
S_ZSW2 Safety status word 2

Bit No.	Meaning	
0	1 = STO active	[2804.7] →
1	1 = SS1 active	[2804.7] →
...	Reserved	
7	1 = Internal event	[2802.6] →
...	Reserved	
31		

Fig. 3-112 2806 – S_STW1/2 Safety control word 1/2, S_ZSW1/2 Safety status word 1/2

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2806_54_eng.vsd	Function diagram	
SI Basic Functions - S_STW1/2 Safety control word 1/2, S_ZSW1/2 Safety status word 1/2					16.03.12 V04.07.00	S120/S150/G130/G150	
- 2806 -							

Fig. 3-113 2810 - STO (Safe Torque Off), SS1 (Safe Stop 1)



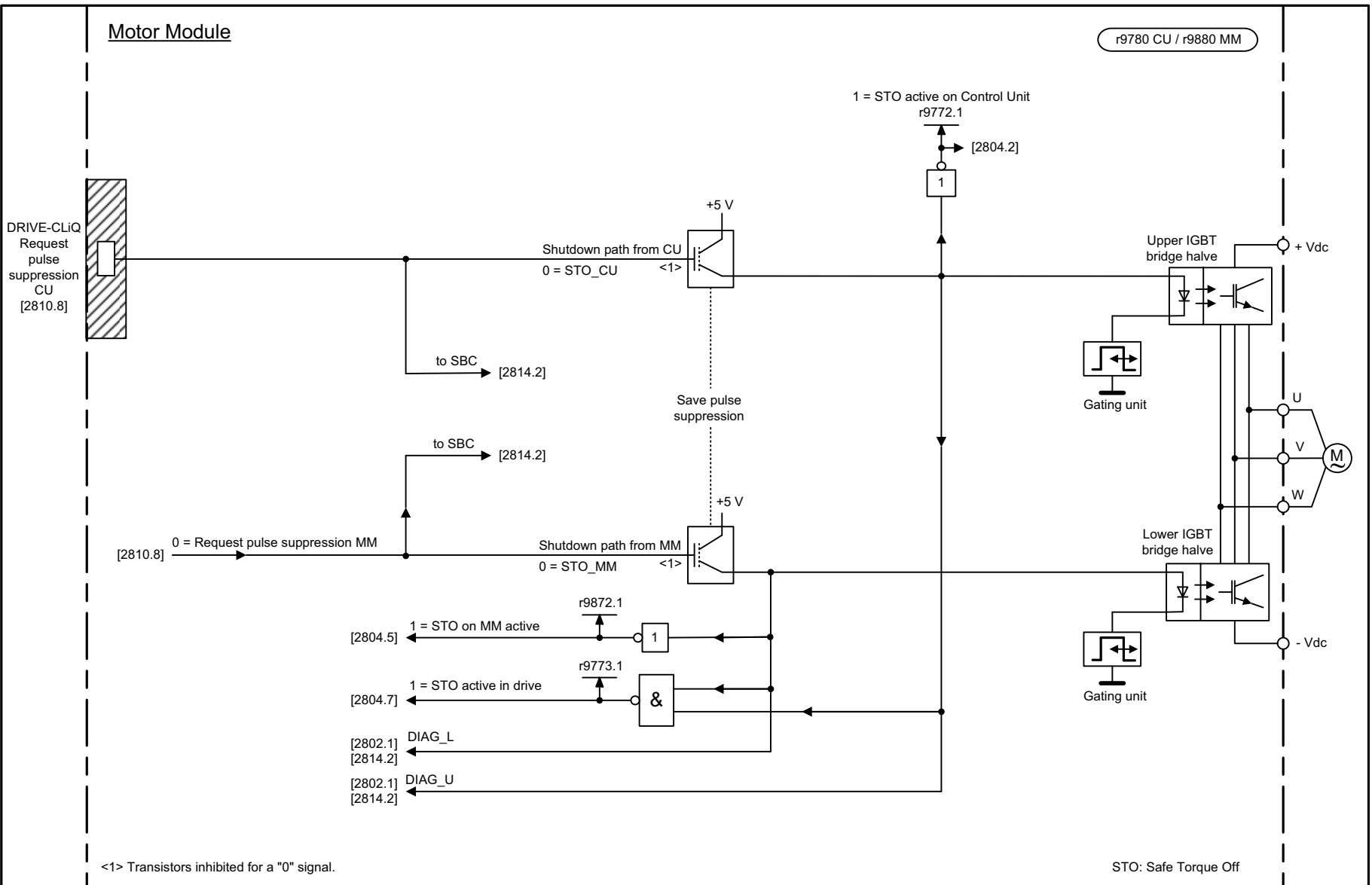
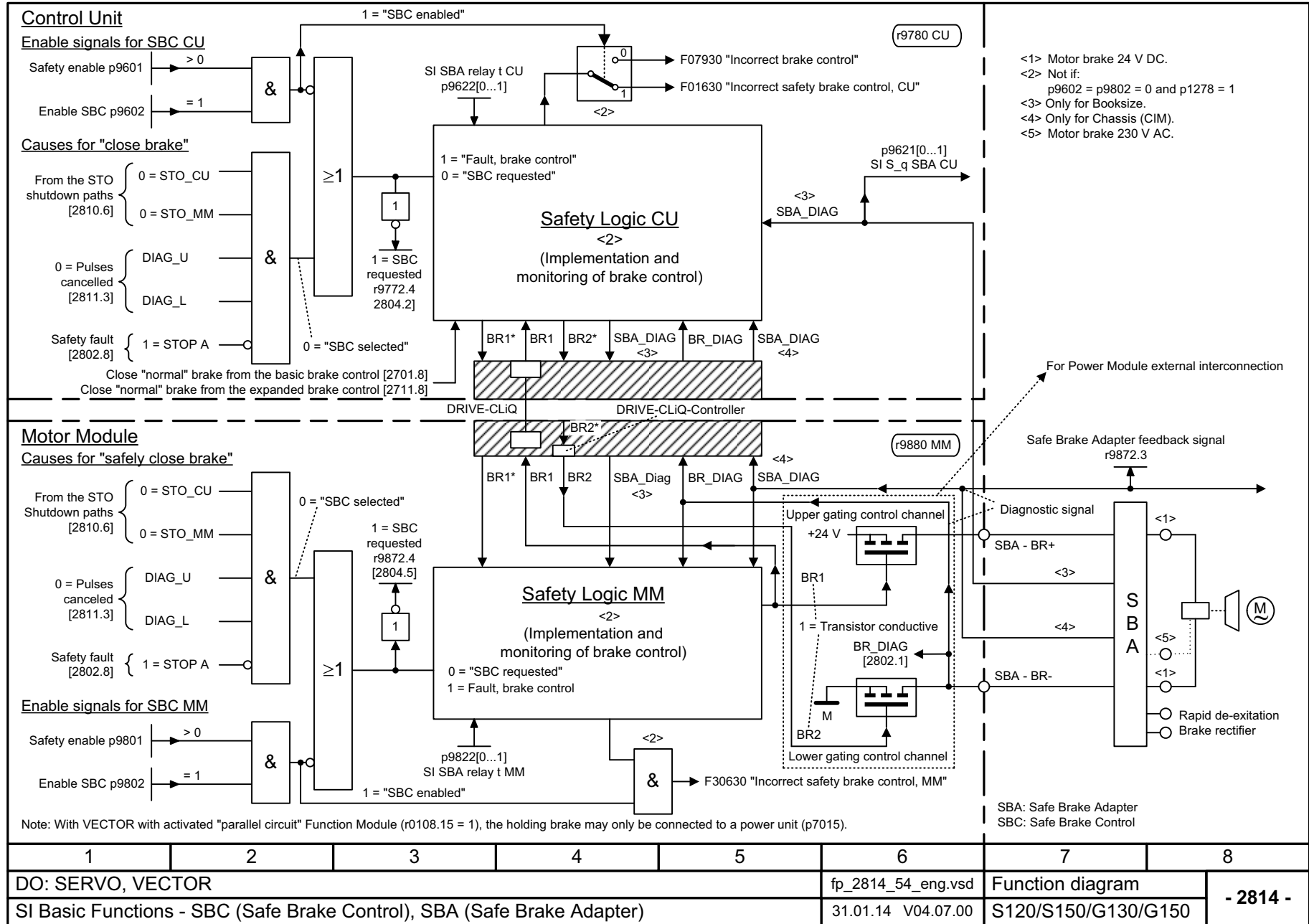


Fig. 3-114 2811 – STO (Safe Torque Off), safe pulse suppression

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2811_54_eng.vsd	Function diagram	
SI Basic Functions - STO (Safe Torque Off), safe pulse suppression					17.01.12 V04.07.00	S120/S150/G130/G150	
- 2811 -							

Fig. 3-115 2814 – SBC (Safe Brake Control), SBA (Safe Brake Adapter)



3.13 Safety Integrated Extended Functions

Function diagrams

2818 – Parameter manager	1971
2819 – SS1, SS2, SOS, internal STOP B, C, D, F	1972
2820 – SLS (Safely-Limited Speed)	1973
2821 – Safe referencing	1974
2822 – SLP (Safely-Limited Position)	1975
2823 – SSM (Safe Speed Monitor)	1976
2824 – SDI (Safe Direction)	1977
2836 – SBT (Safe Brake Test)	1978
2837 – Selection of active control word	1979
2840 – SI Motion drive-integrated control signals/status signals	1980
2842 – S_STW1 Safety control word 1, S_ZSW1 Safety status word 1	1981
2843 – S_STW2 Safety control word 2, S_ZSW2 Safety status word 2	1982
2846 – TM54F overview	1983
2847 – TM54F parameter manager	1984
2848 – TM54F configuration, F-DI/F-DO test	1985
2850 – TM54F (F-DI 0 ... F-DI 4)	1986
2851 – TM54F (F-DI 5 ... F-DI 9)	1987
2853 – TM54F (F-DO 0 ... F-DO 3, DI 20 ... DI 23)	1988
2855 – TM54F control interface (p9601.2 = 1 & p9601.3 = 0)	1989
2856 – TM54F Safe State selection	1990
2857 – TM54F assignment (F-DO 0 ... F-DO 3)	1991
2858 – Control via PROFIsafe (p9601.2 = p9601.3 = 1)	1992
2870 – CU310-2 (F-DI 0 ... F-DI 2)	1993
2873 – CU310-2 fail-safe digital output (F-DO 0)	1994
2875 – CU310-2 control interface	1995
2876 – CU310-2 Safe State selection	1996
2877 – CU310-2 assignment (F-DO 0)	1997

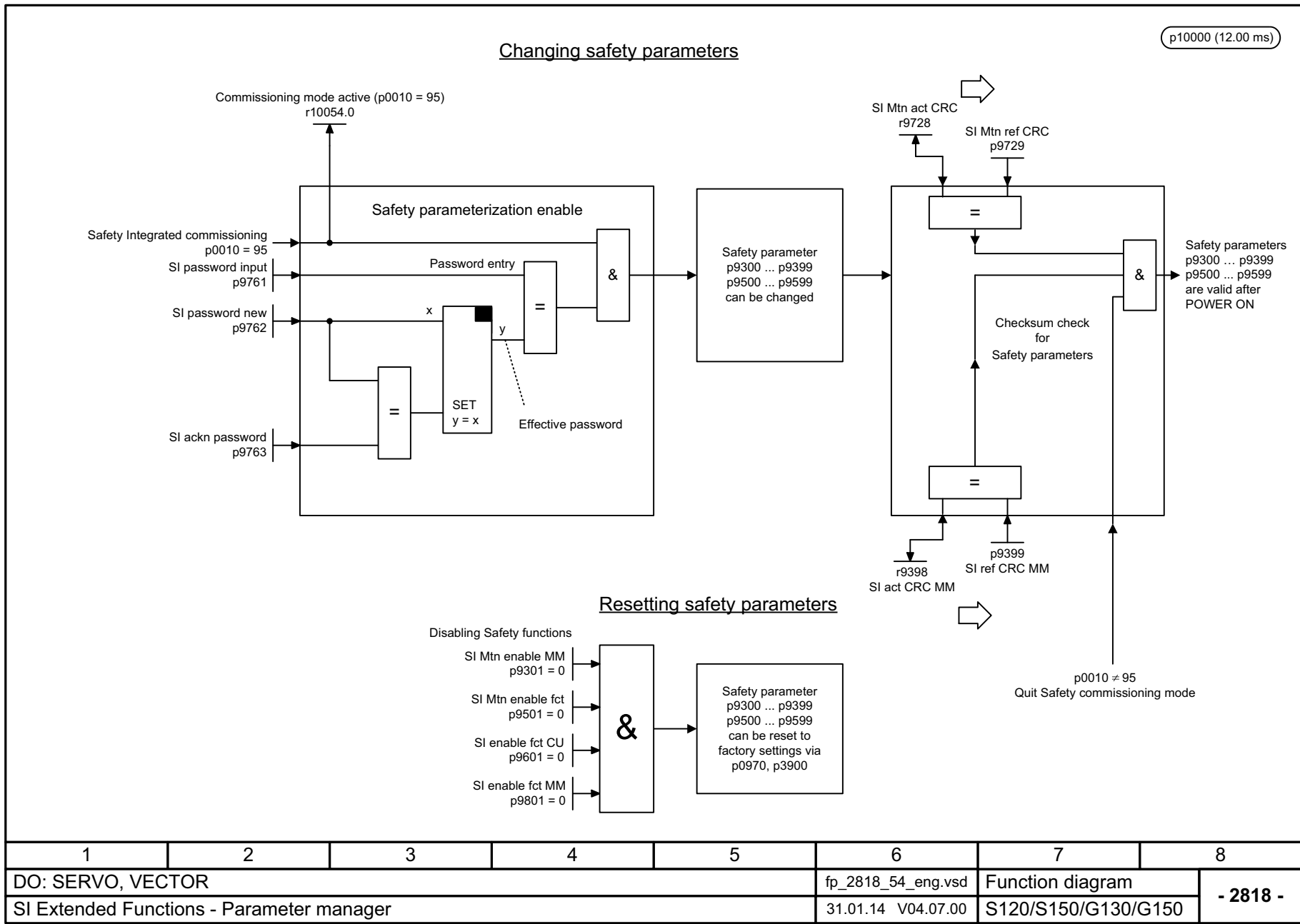


Fig. 3-116 2818 – Parameter manager

SINAMICS S120/S150
List Manual (LH1), 04/2014, 6SL3097-4AP00-0BP5

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2818_54_eng.vsd	Function diagram	
SI Extended Functions - Parameter manager					31.01.14 V04.07.00	S120/S150/G130/G150	
- 2818 -							

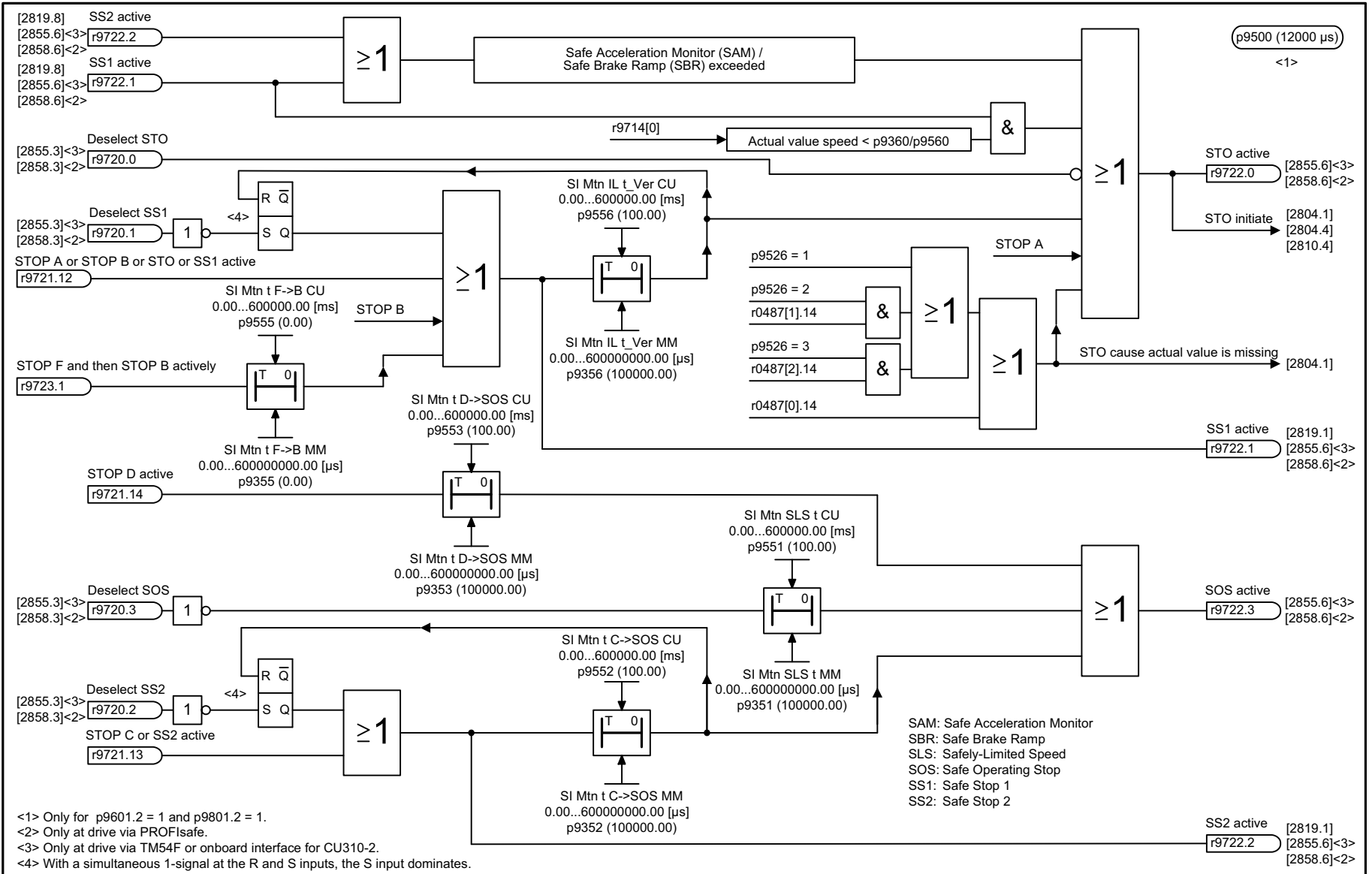
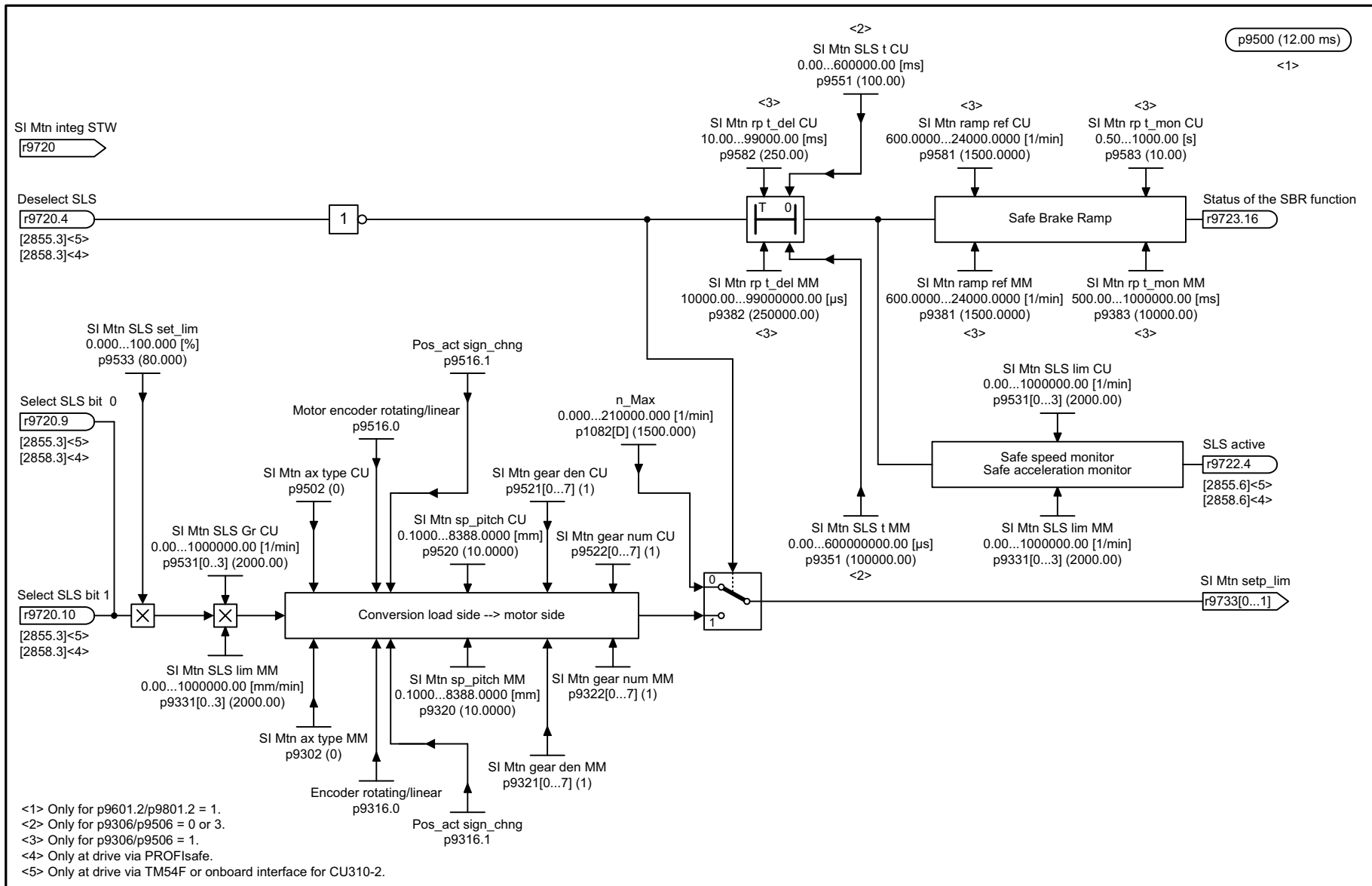


Fig. 3-117 2819 – SS1, SS2, SOS, internal STOP B, C, D, F

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2819_54_eng.vsd	Function diagram	
SI Extended Functions - SS1, SS2, SOS, internal STOP B, C, D, F					04.11.13 V04.07.00	S120/S150/G130/G150	



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2820_54_eng.vsd	Function diagram	
SI Extended Functions - SLS (Safely-Limited Speed)					15.11.11 V04.07.00	S120/S150/G130/G150	
							- 2820 -

<1> Only for p9601.2/p9801.2 = 1.
 <2> Only for p9306/p9506 = 0 or 3.
 <3> Only for p9306/p9506 = 1.
 <4> Only at drive via PROFIsafe.
 <5> Only at drive via TM54F or onboard interface for CU310-2.

Fig. 3-118 2820 – SLS (Safely-Limited Speed)

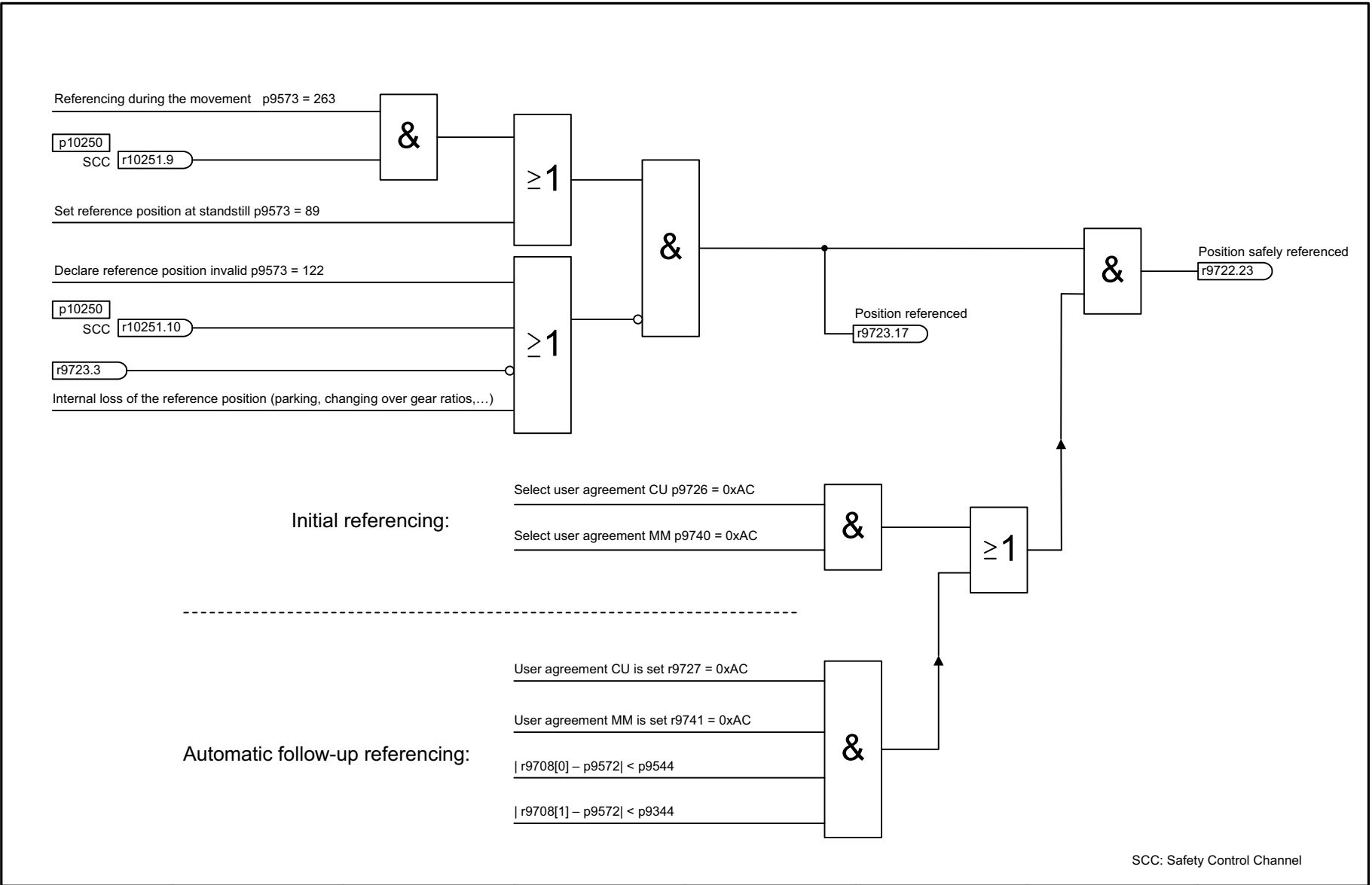


Fig. 3-119 2821 – Safe referencing

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2821_54_eng.vsd	Function diagram	
SI Extended Functions - Safely referencing					17.05.13 V04.07.00	S120/S150/G130/G150	
- 2821 -							

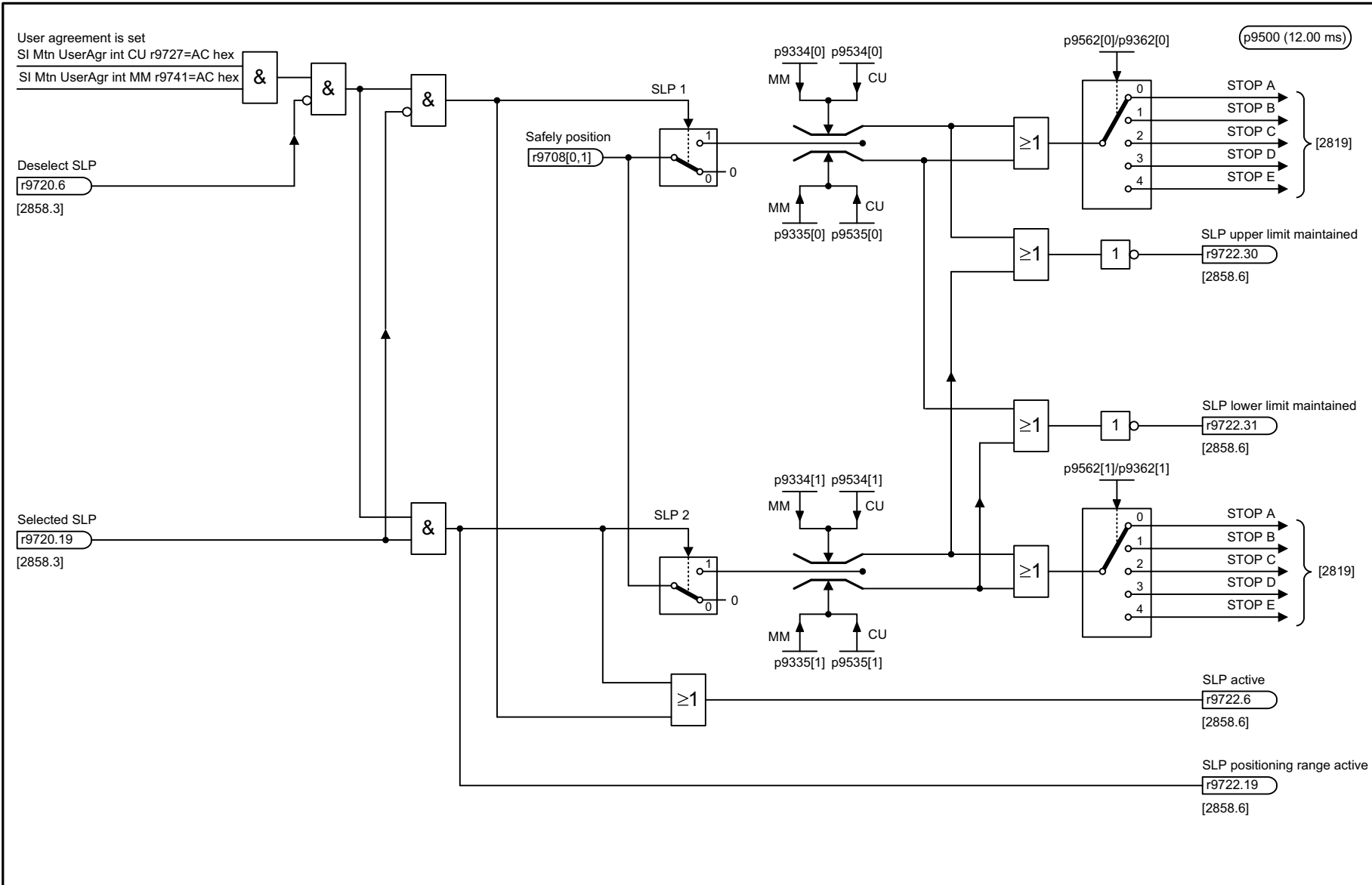
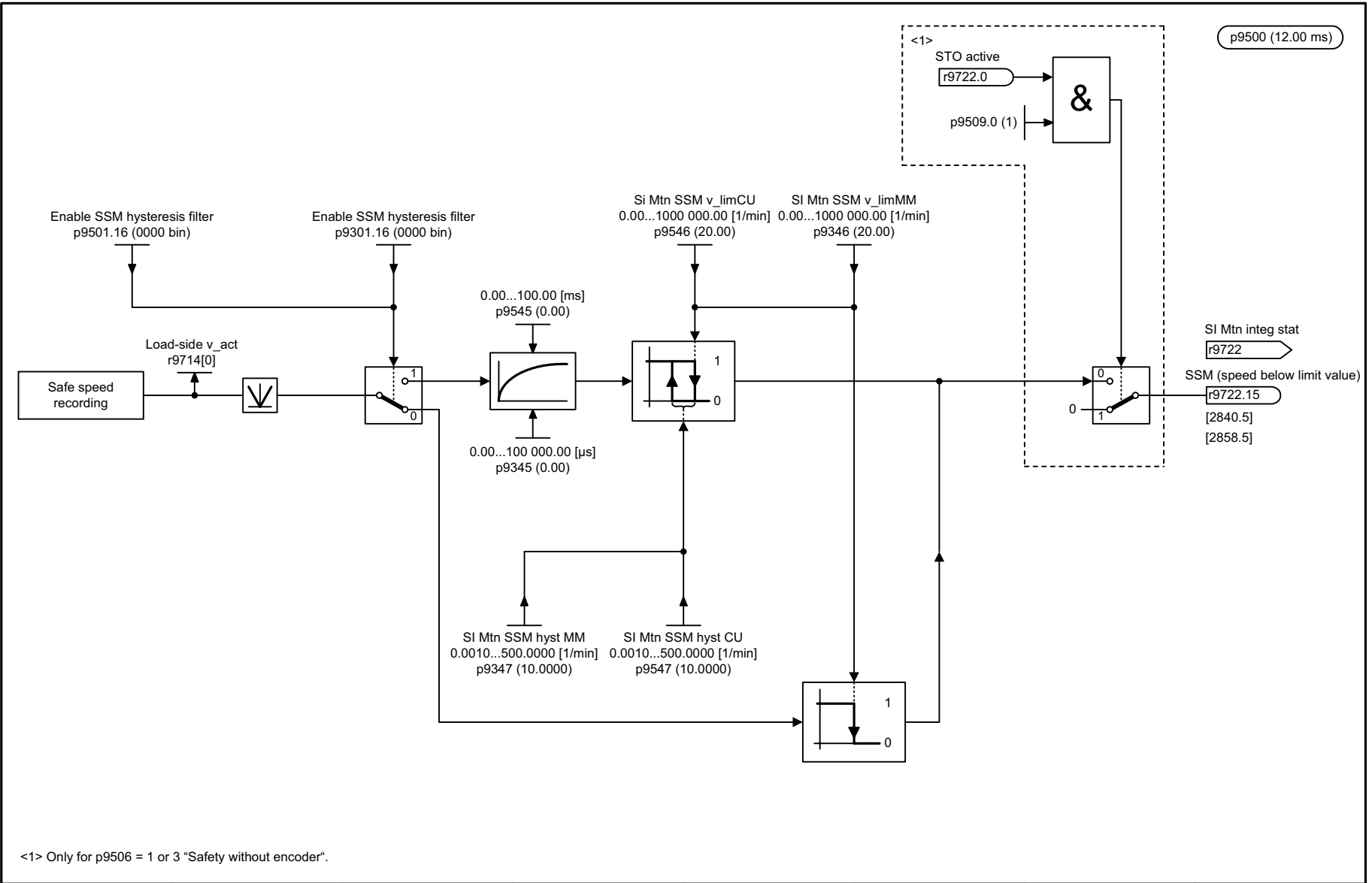


Fig. 3-120 2822 – SLP (Safely-Limited Position)

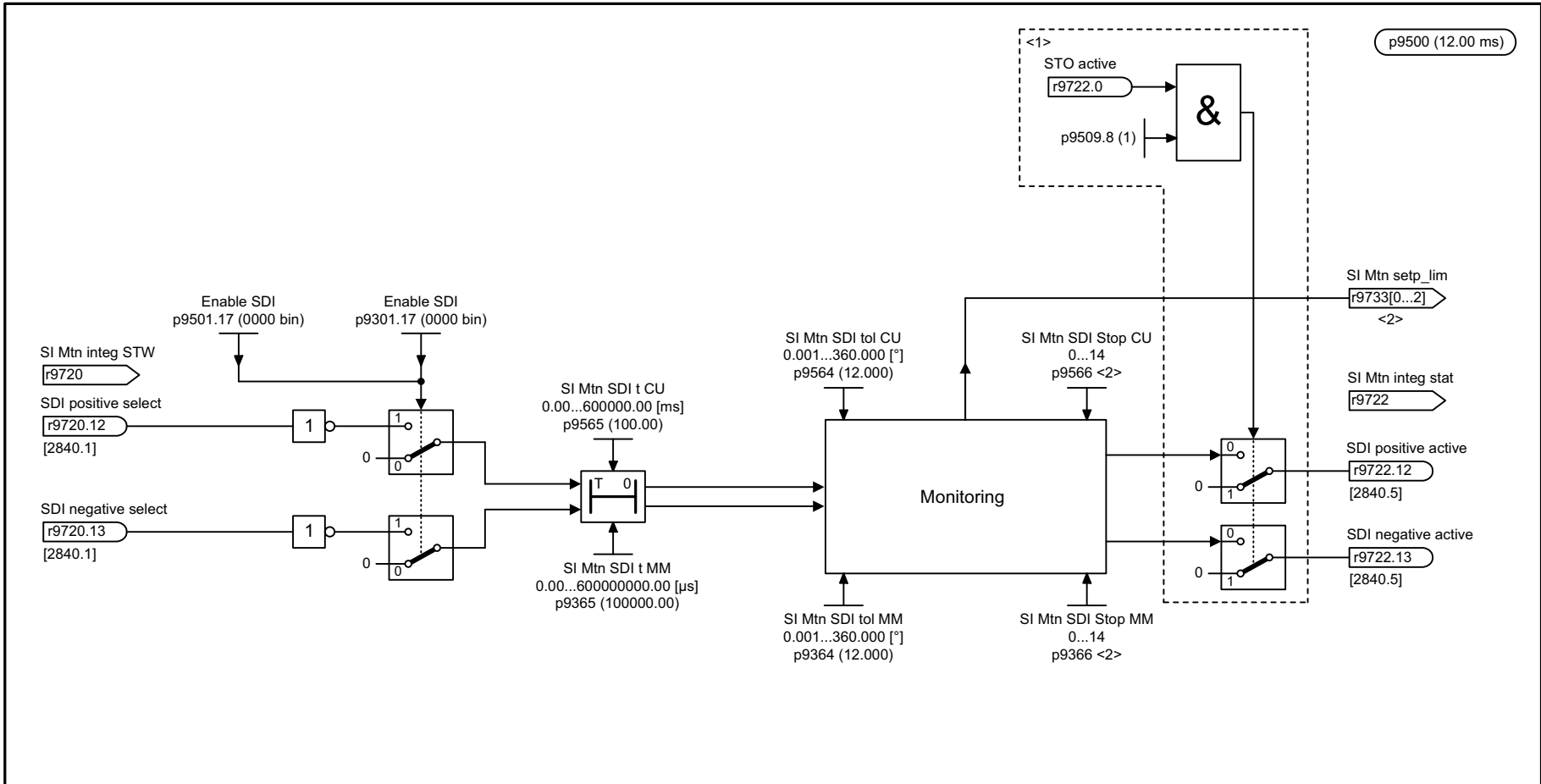
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2822_54_eng.vsd	Function diagram	
SI Extended Functions - SLP (Safely-Limited Position)					08.01.14 V04.07.00	S120/S150/G130/G150	
							- 2822 -



<1> Only for p9506 = 1 or 3 "Safety without encoder".

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2823_54_eng.vsd	Function diagram	
SI Extended Functions - SSM (Safe Speed Monitor)					07.11.12 V04.07.00	S120/S150/G130/G150	

Fig. 3-121 2823 – SSM (Safe Speed Monitor)



<1> Only for p9506 = 1 or 3 "Safety without encoder".

Selected SI-Function	r9733[0] Setpoint limiting positive	r9733[1] Setpoint limiting negative	r9733[2] Setpoint limit absolute
SDI positive	p1082	0	p1082
SDI negative	0	-p1082	p1082
SDI positive + SLSx	p9531[x] x p9533	0	p9531[x] x p9533
SDI negativ + SLSx	0	-p9531[x] x p9533	p9531[x] x p9533

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2824_54_eng.vsd	Function diagram	
SI Extended Functions - SDI (Safe Direction)					19.06.12 V04.07.00	S120/S150/G130/G150	

Fig. 3-122 2824 – SDI (Safe Direction)

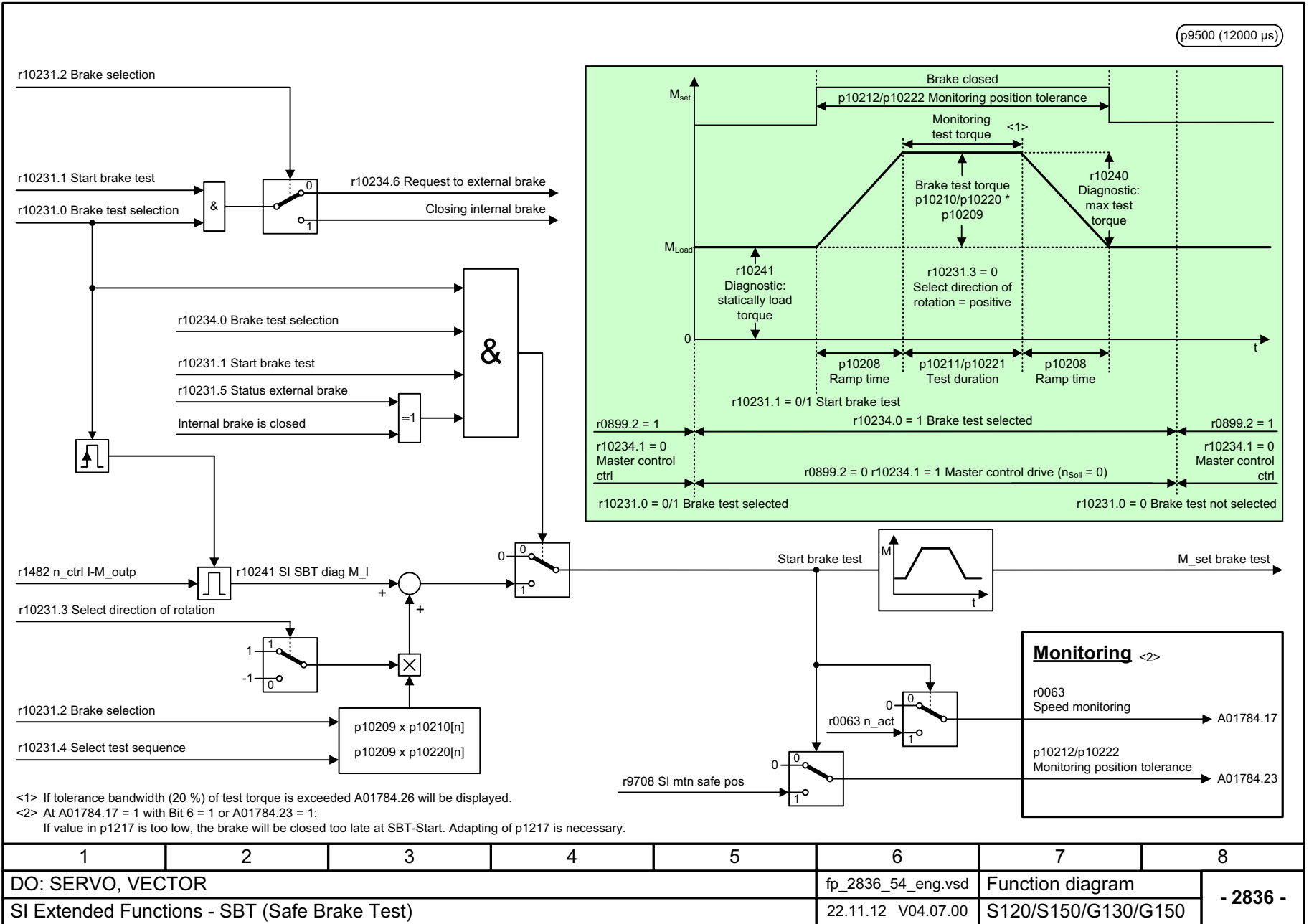
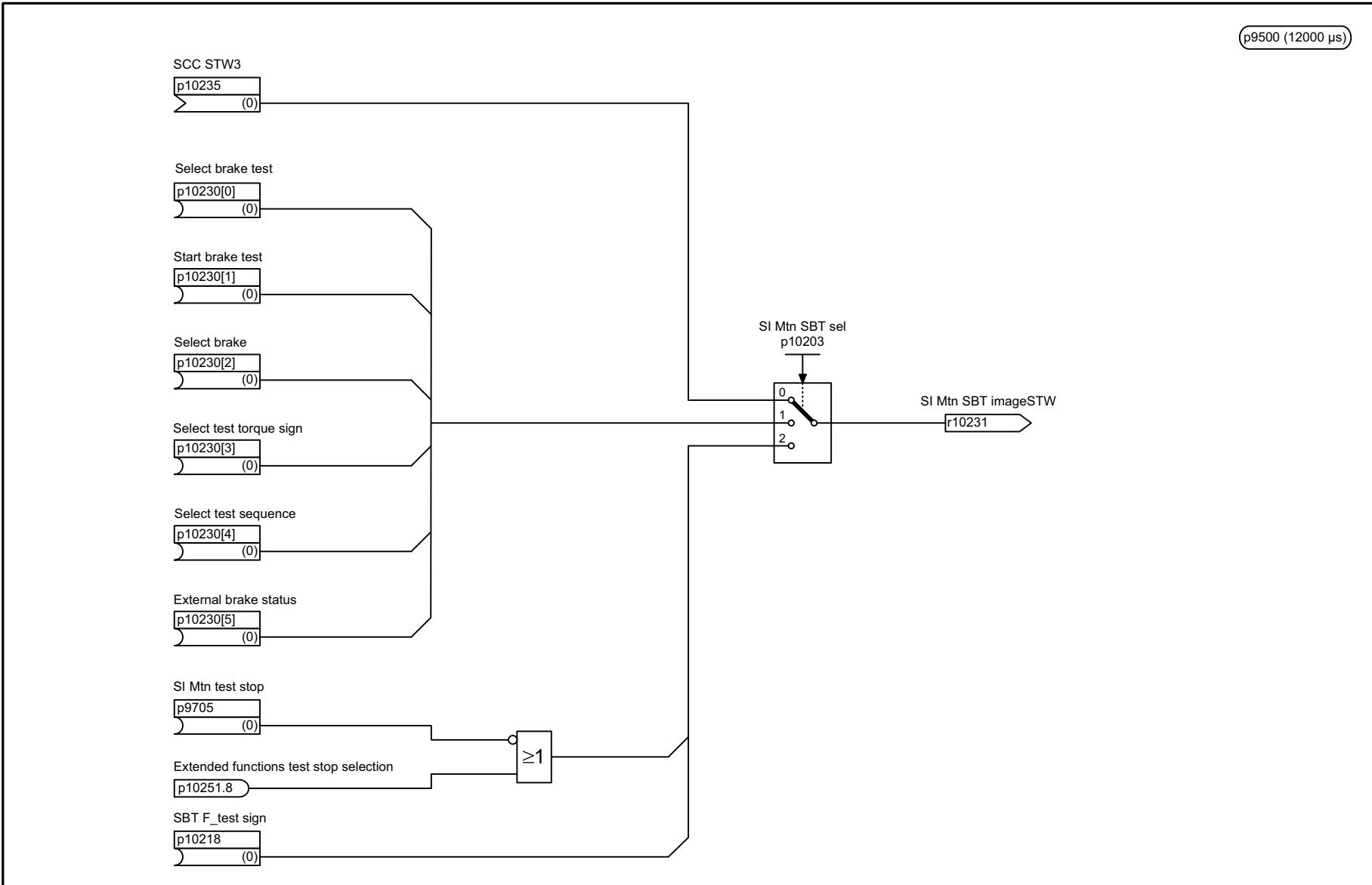


Fig. 3-123 2836 – SBT (Safe Brake Test)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2836_54_eng.vsd	Function diagram	
SI Extended Functions - SBT (Safe Brake Test)					22.11.12 V04.07.00	S120/S150/G130/G150	
- 2836 -							



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2837_54_eng.vsd	Function diagram	
SI Extended Functions - Selection of active control word					11.09.12 V04.07.00	S120/S150/G130/G150	
- 2837 -							

Fig. 3-124 2837 – Selection of active control word

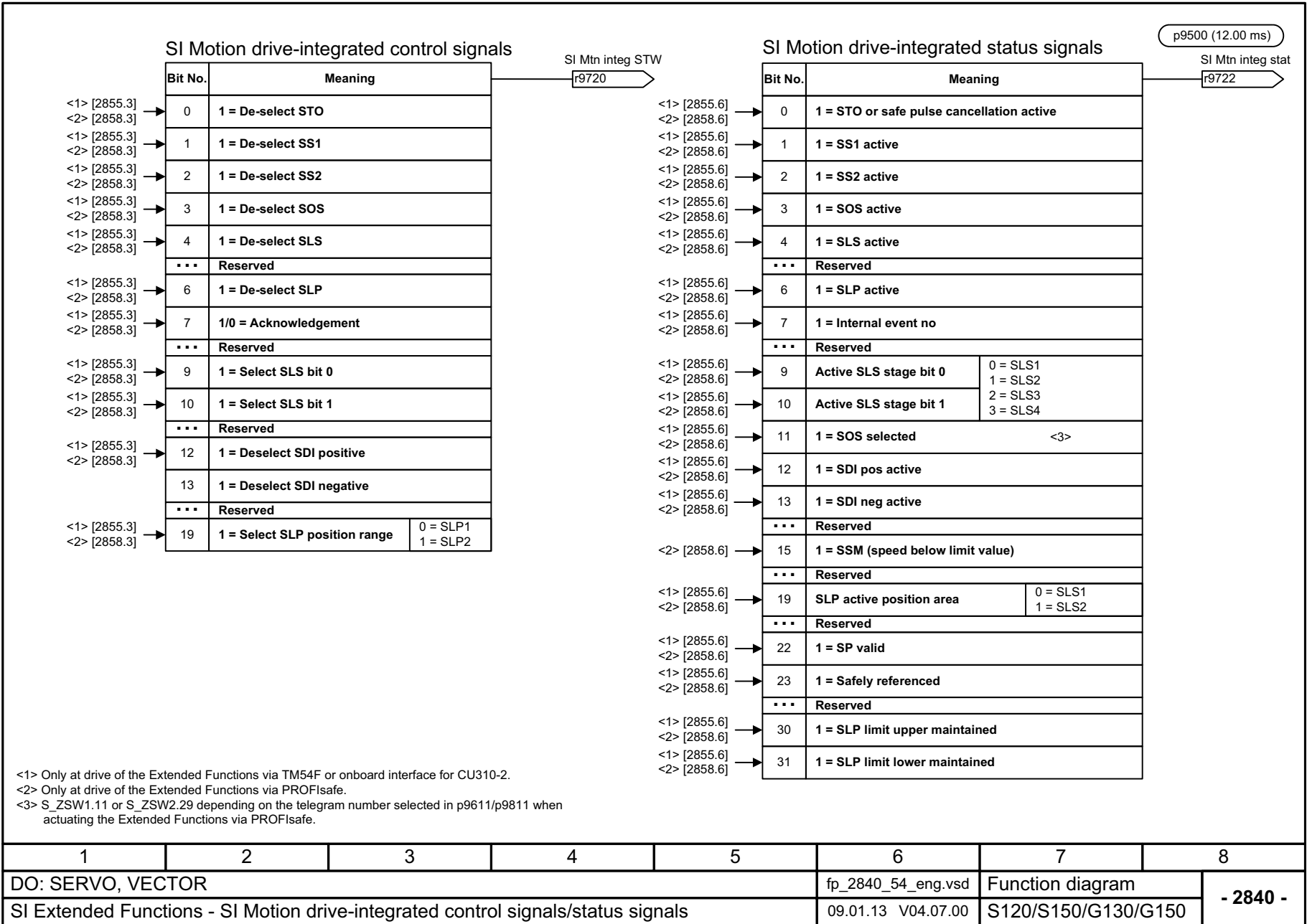


Fig. 3-125 2840 – SI Motion drive-integrated control signals/status signals

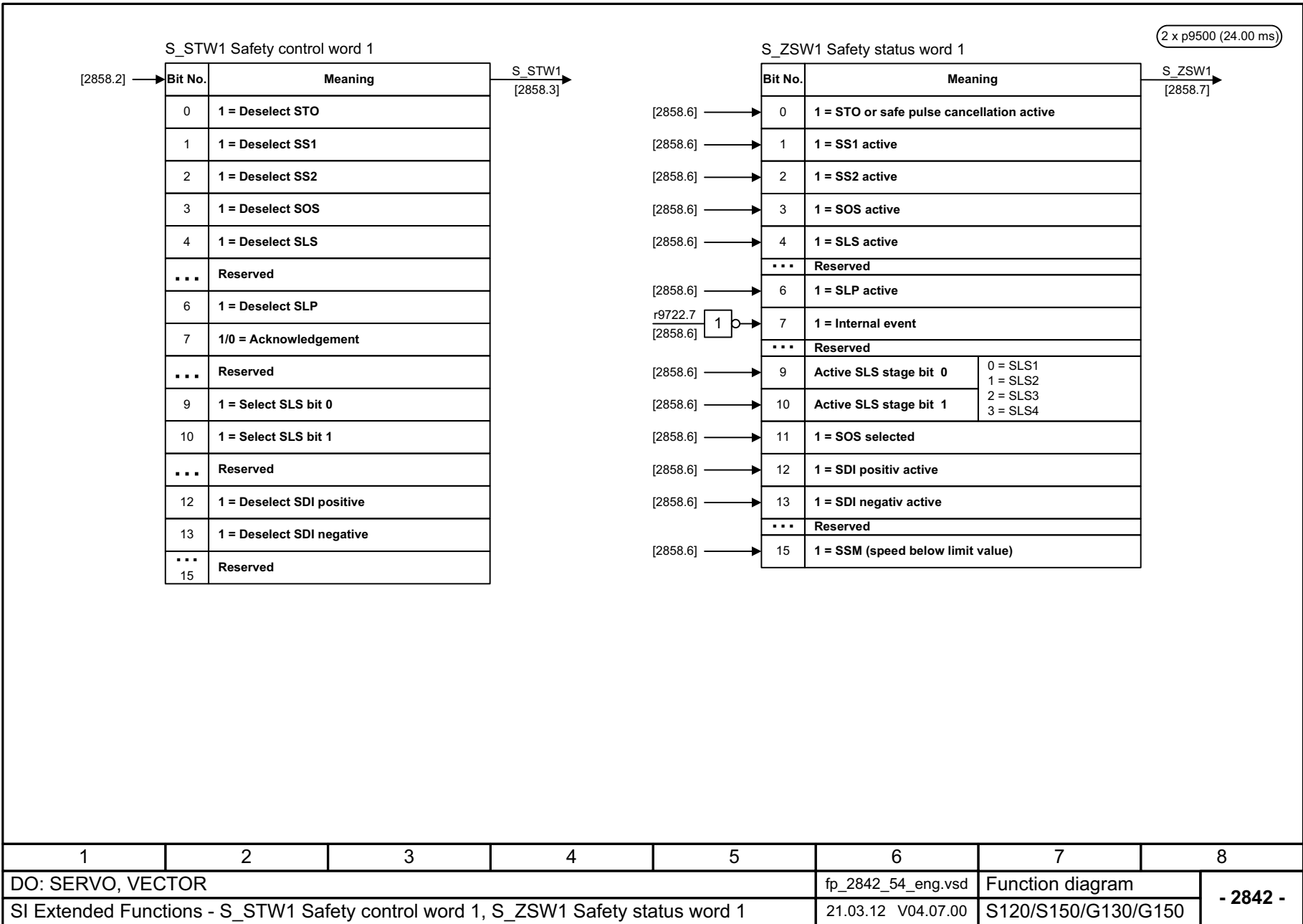
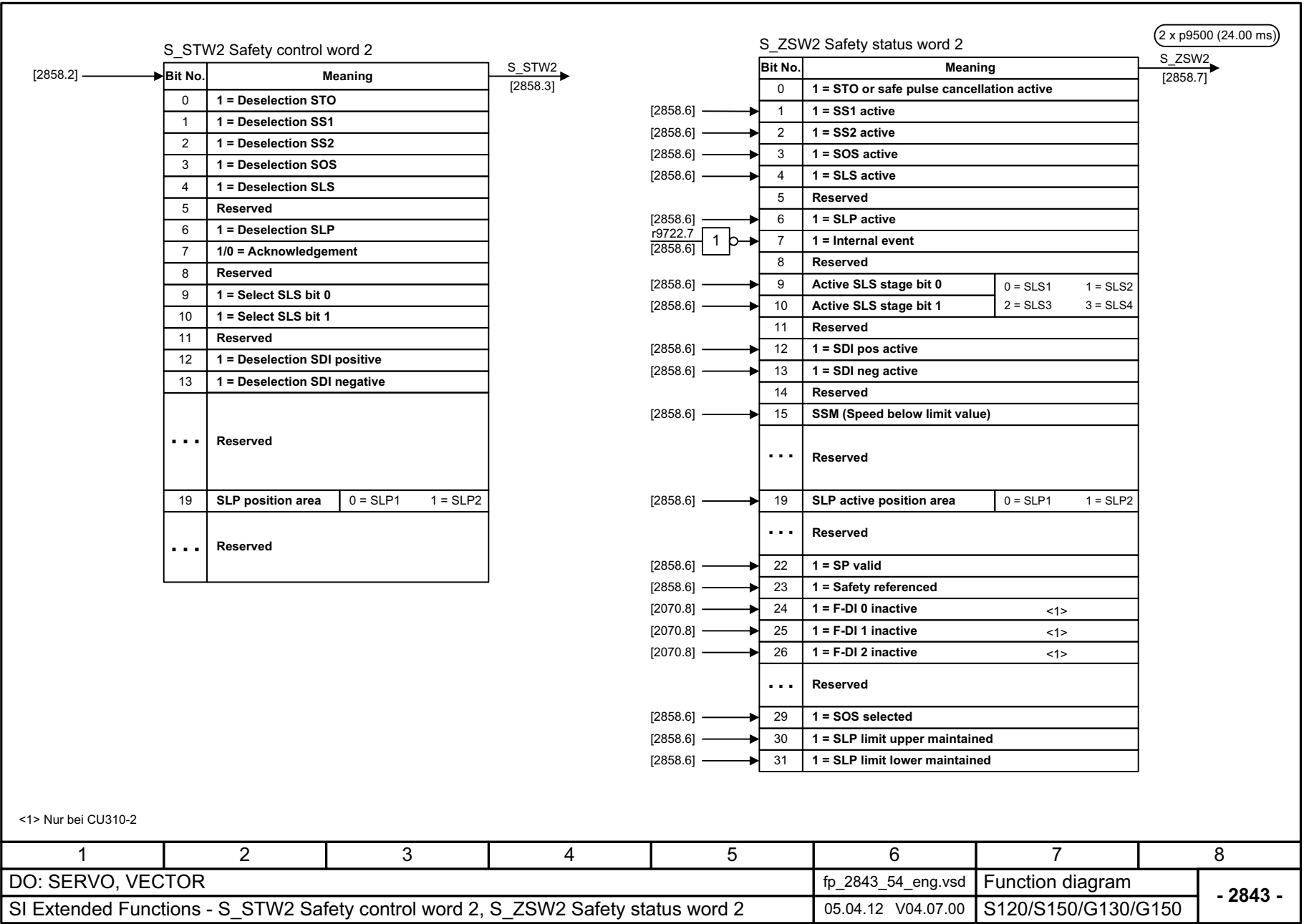


Fig. 3-126 2842 – S_STW1 Safety control word 1, S_ZSW1 Safety status word 1



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2843_54_eng.vsd	Function diagram	
SI Extended Functions - S_STW2 Safety control word 2, S_ZSW2 Safety status word 2					05.04.12 V04.07.00	S120/S150/G130/G150	
- 2843 -							

Fig. 3-127 2843 – S_STW2 Safety control word 2, S_ZSW2 Safety status word 2

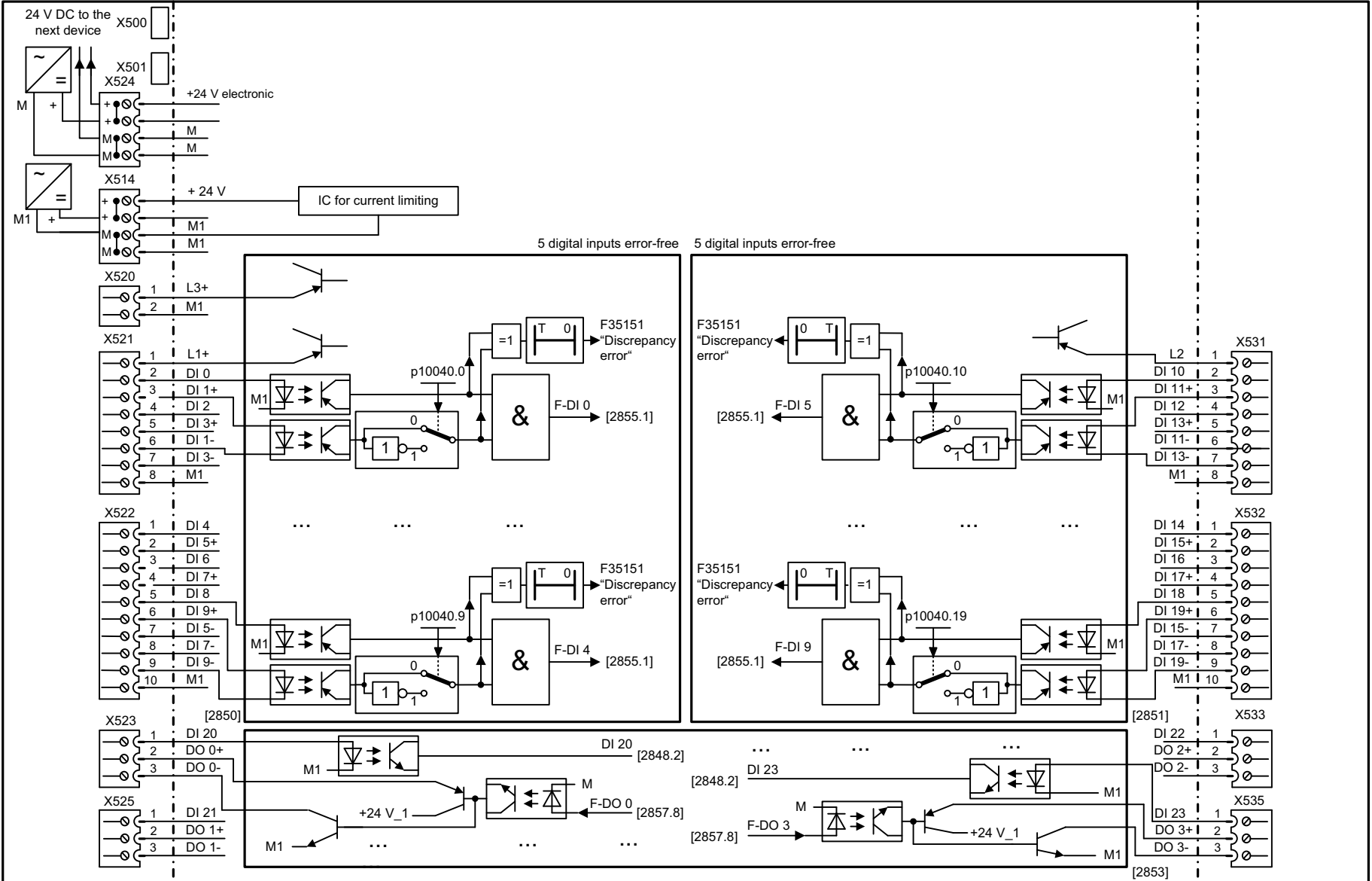
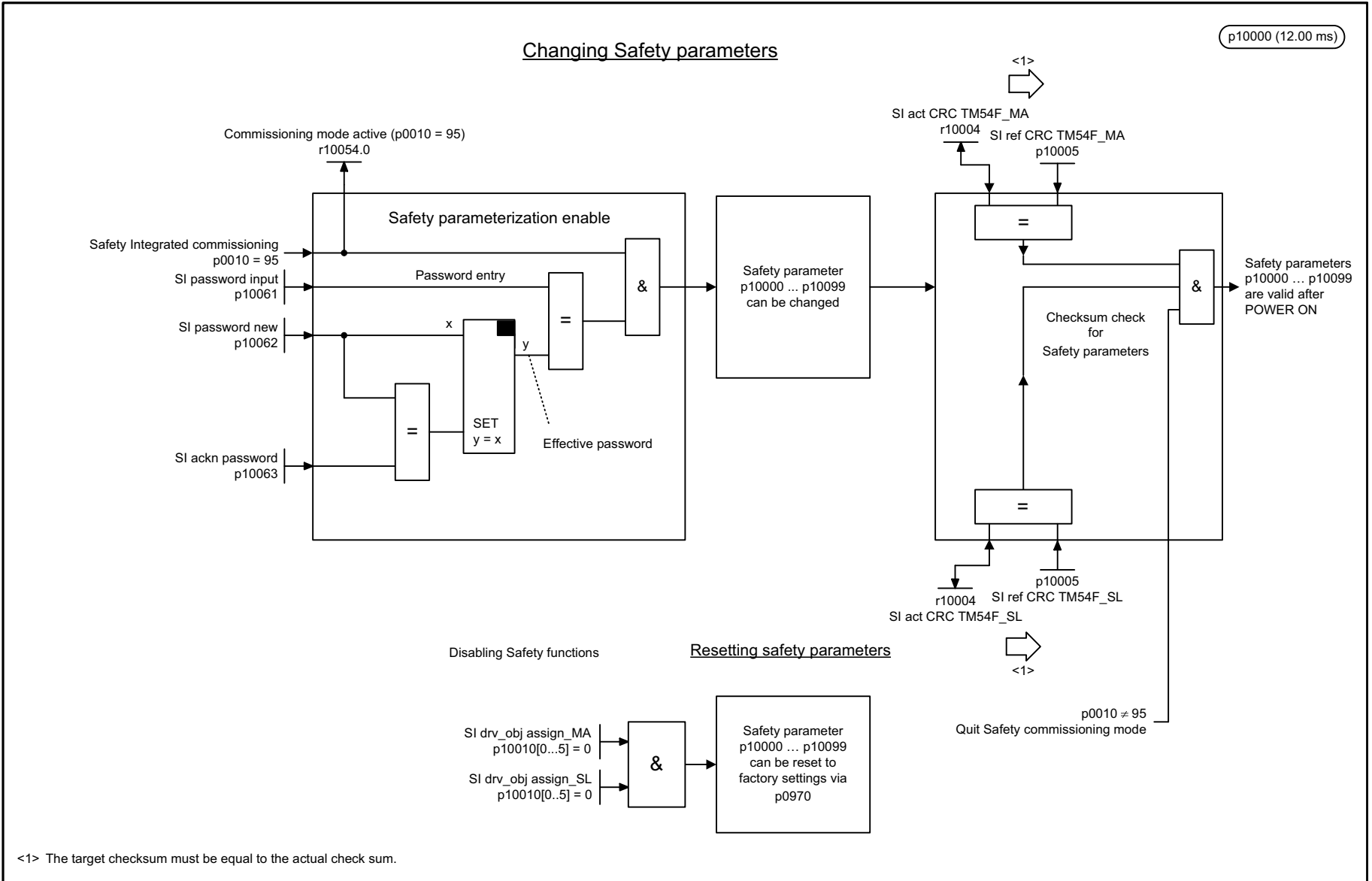


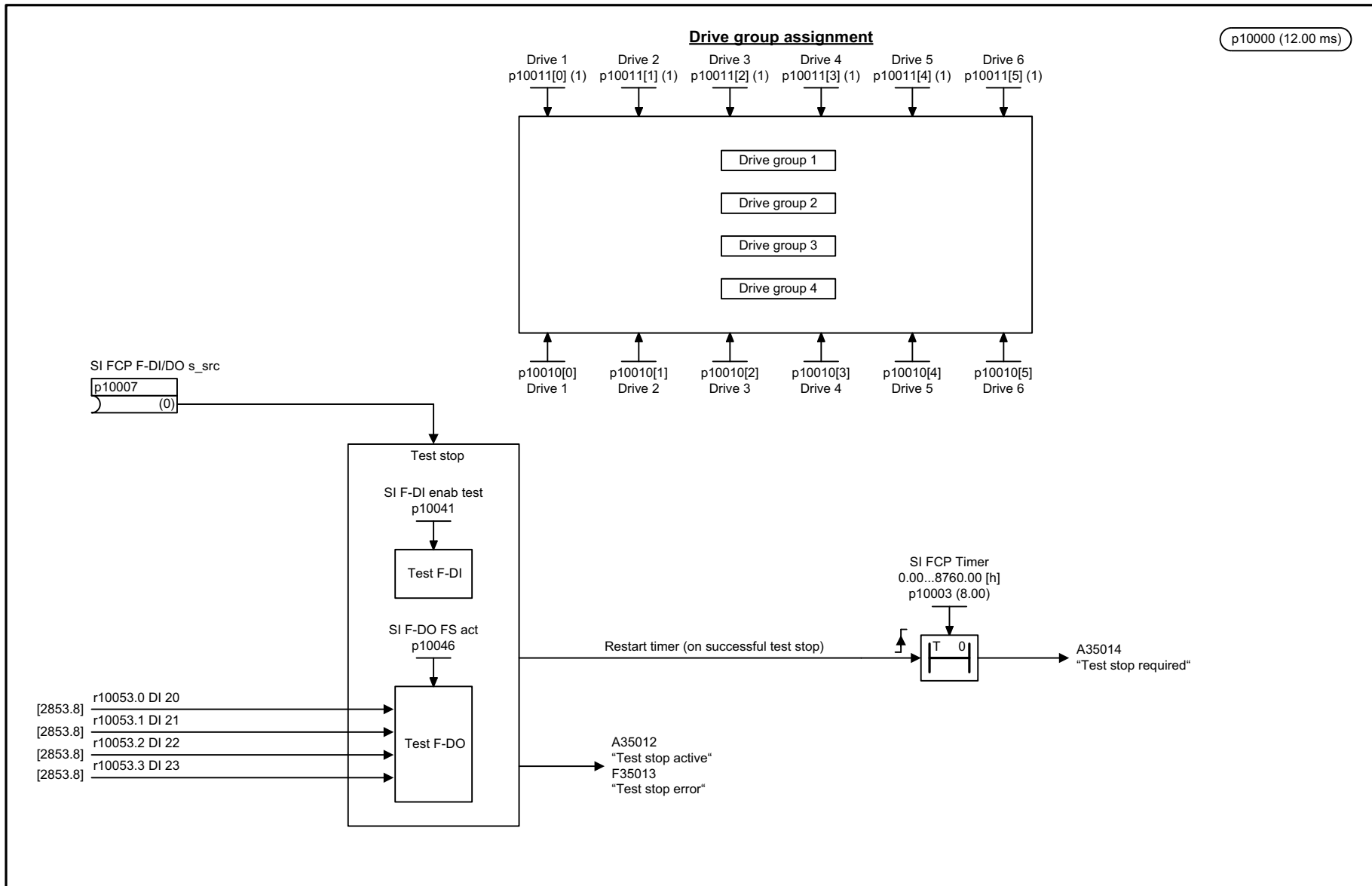
Fig. 3-128 2846 – TM54F overview

1	2	3	4	5	6	7	8
DO : TM54F_MA, TM54F_SL					fp_2846_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F overview					12.03.13 V04.07.00	SINAMICS	
							- 2846 -



1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2847_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F parameter manager					06.03.13 V04.07.00	SINAMICS	

Fig. 3-129 2847 – TM54F parameter manager

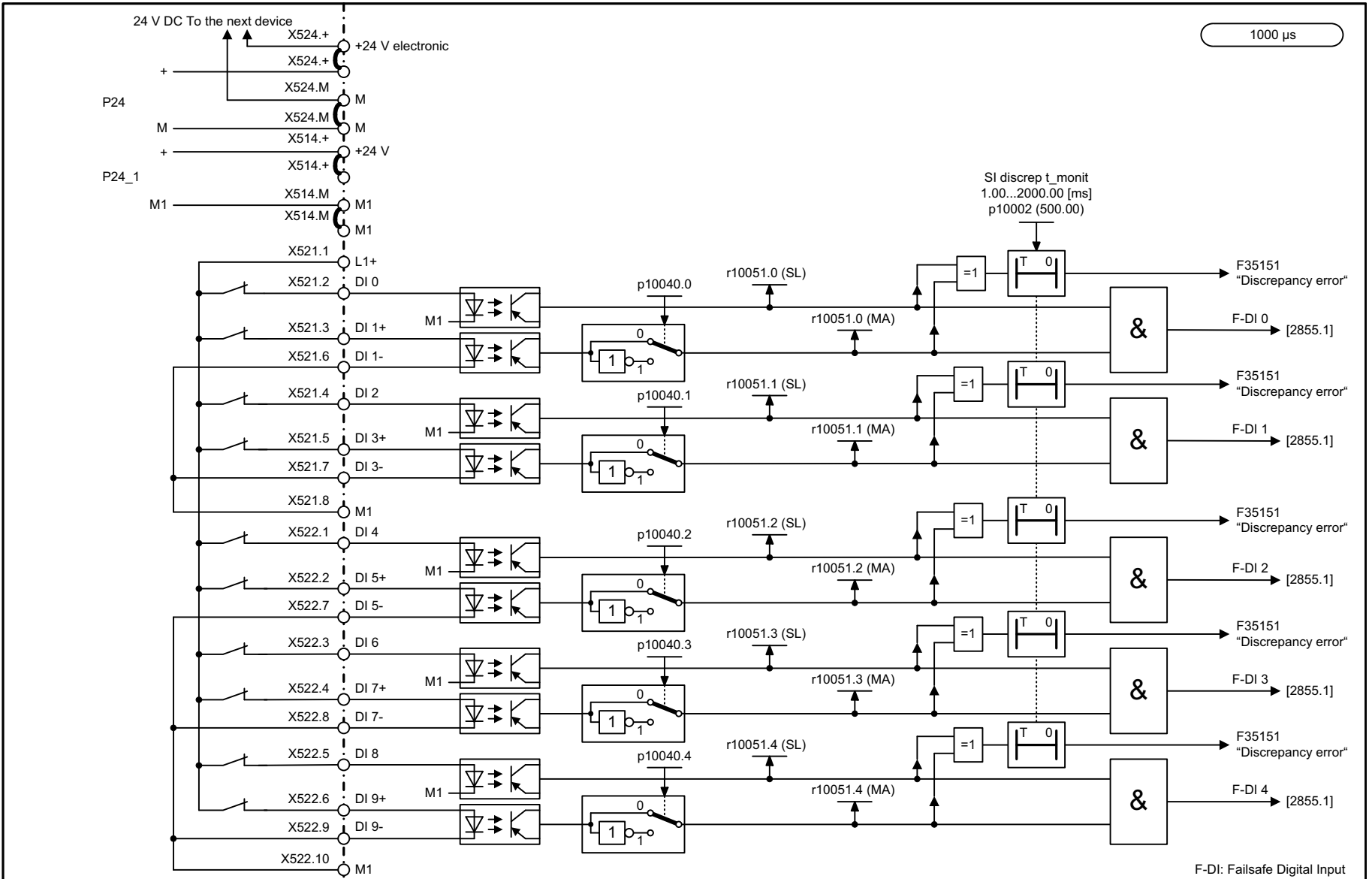


p10000 (12.00 ms)

1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2848_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F configuration, F-DI/F-DO test					07.12.12 V04.07.00	SINAMICS	

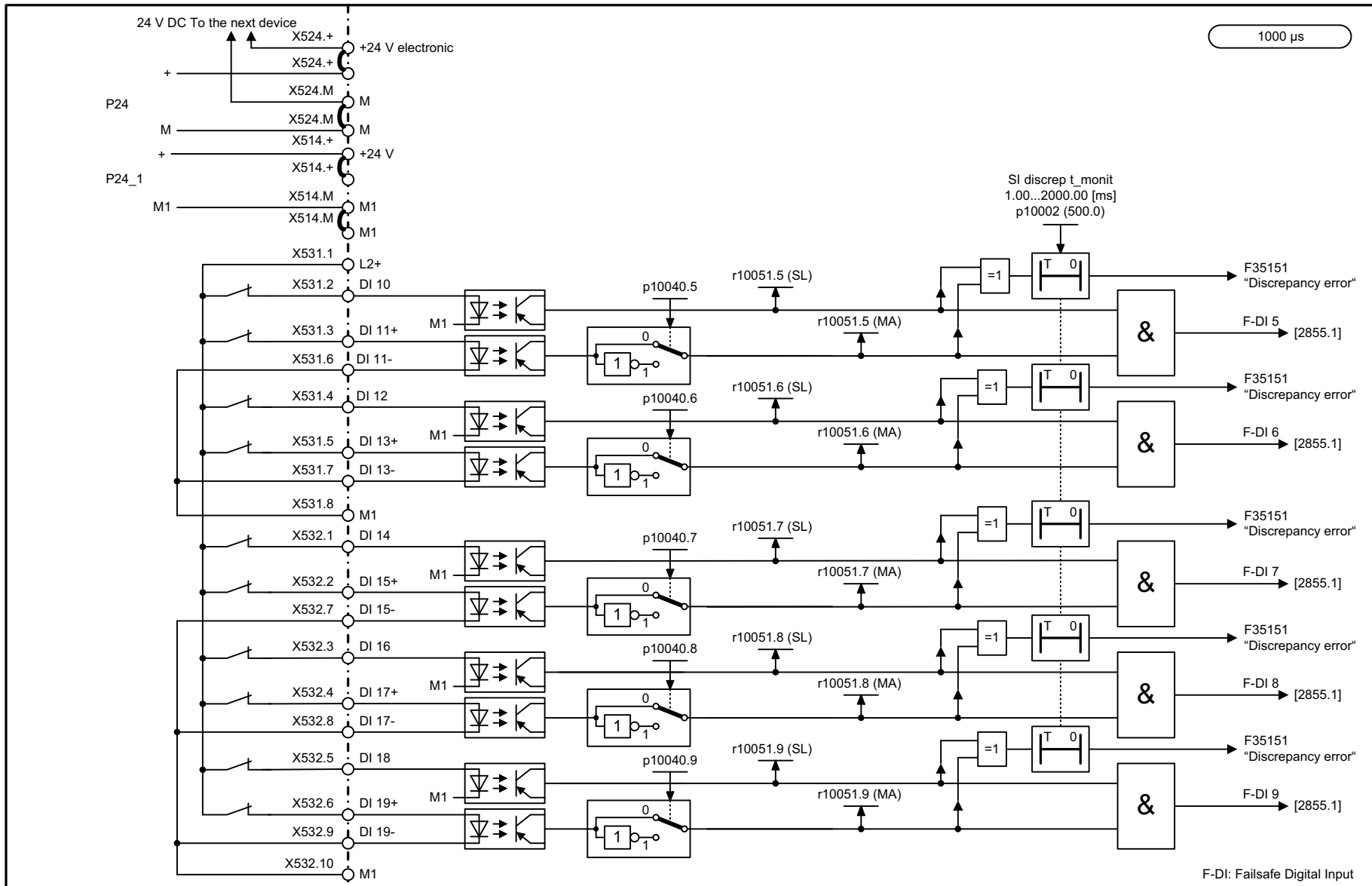
- 2848 -

Fig. 3-130 2848 – TM54F configuration, F-DI/F-DO test



1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2850_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F (F-DI 0 ... F-DI 4)					15.11.11 V04.07.00	SINAMICS	

Fig. 3-131 2850 - TM54F (F-DI 0 ... F-DI 4)

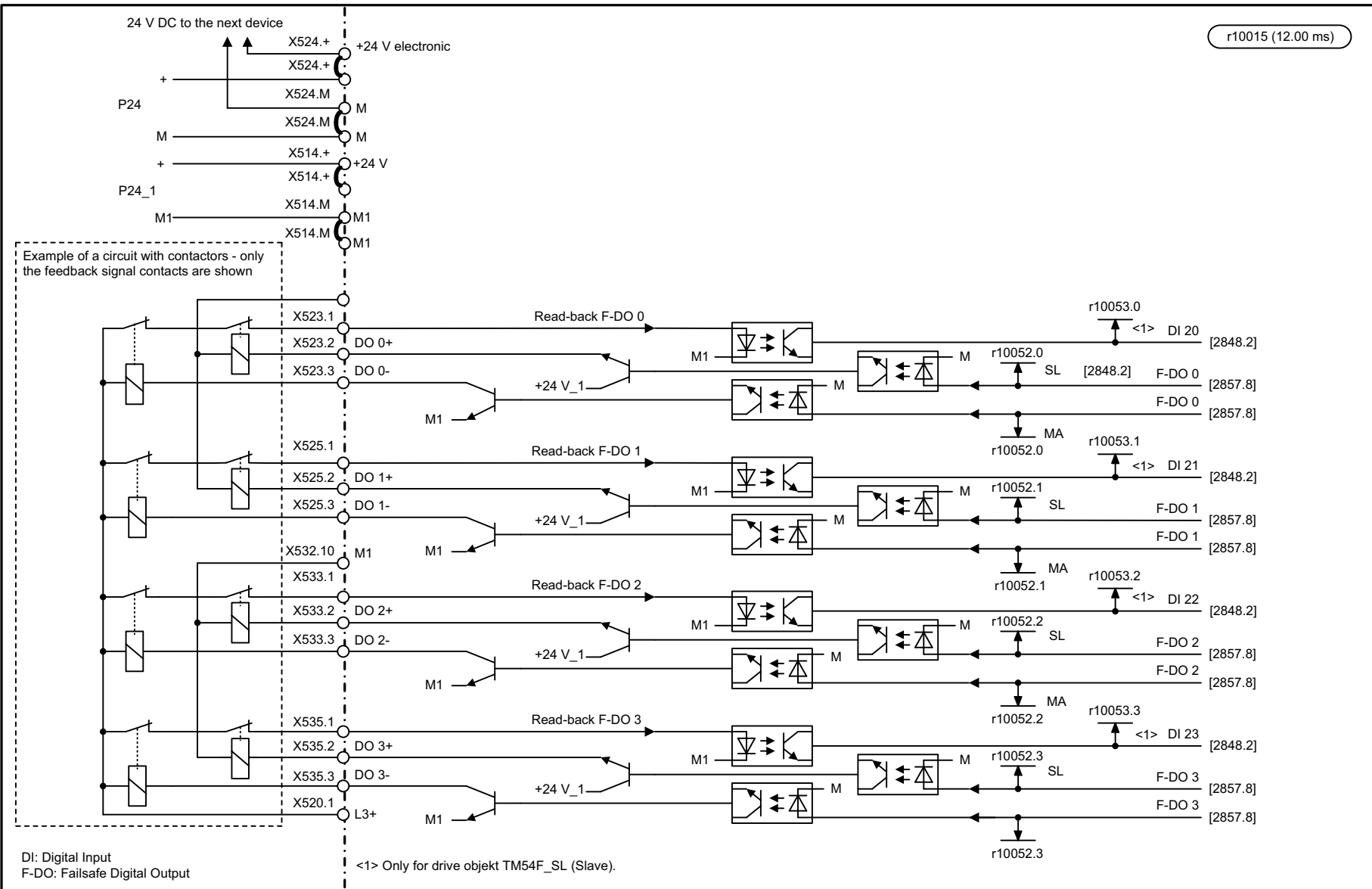


1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2851_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F (F-DI 5 ... F-DI 9)					14.11.11 V04.07.00	SINAMICS	
							- 2851 -

1000 μs

F-DI: Failsafe Digital Input

Fig. 3-132 2851 – TM54F (F-DI 5 ... F-DI 9)

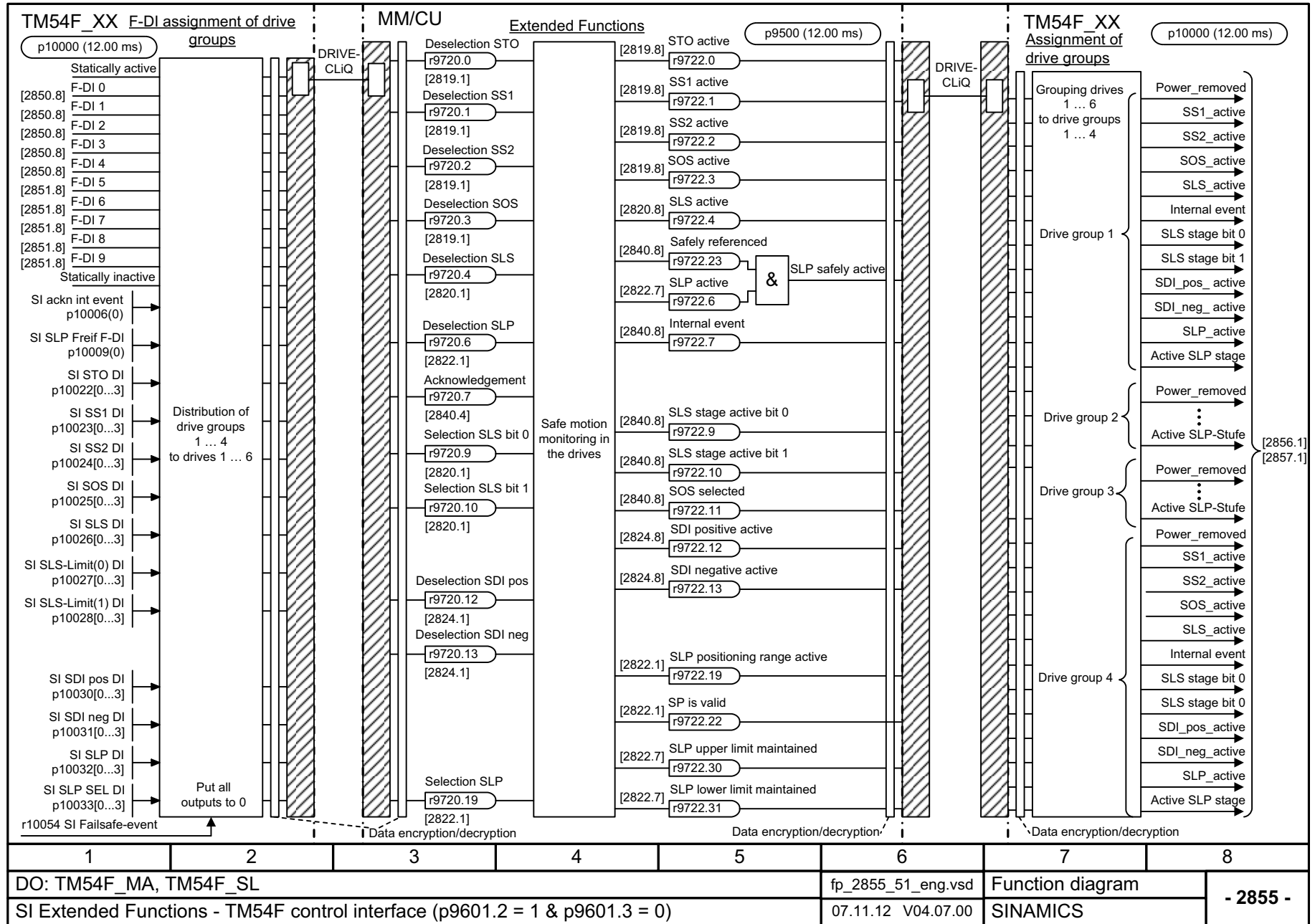


r10015 (12.00 ms)

1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2853_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F (F-DO 0 ... F-DO 3, DI 20 ... DI 23)					19.09.13 V04.07.00	SINAMICS	
							- 2853 -

Fig. 3-133 2853 - TM54F (F-DO 0 ... F-DO 3, DI 20 ... DI 23)

Fig. 3-134 2855 - TM54F control interface (p9601.2 = 1 & p9601.3 = 0)



DO: TM54F_MA, TM54F_SL

SI Extended Functions - TM54F control interface (p9601.2 = 1 & p9601.3 = 0)

fp_2855_51_eng.vsd

07.11.12 V04.07.00

Function diagram

SINAMICS

- 2855 -

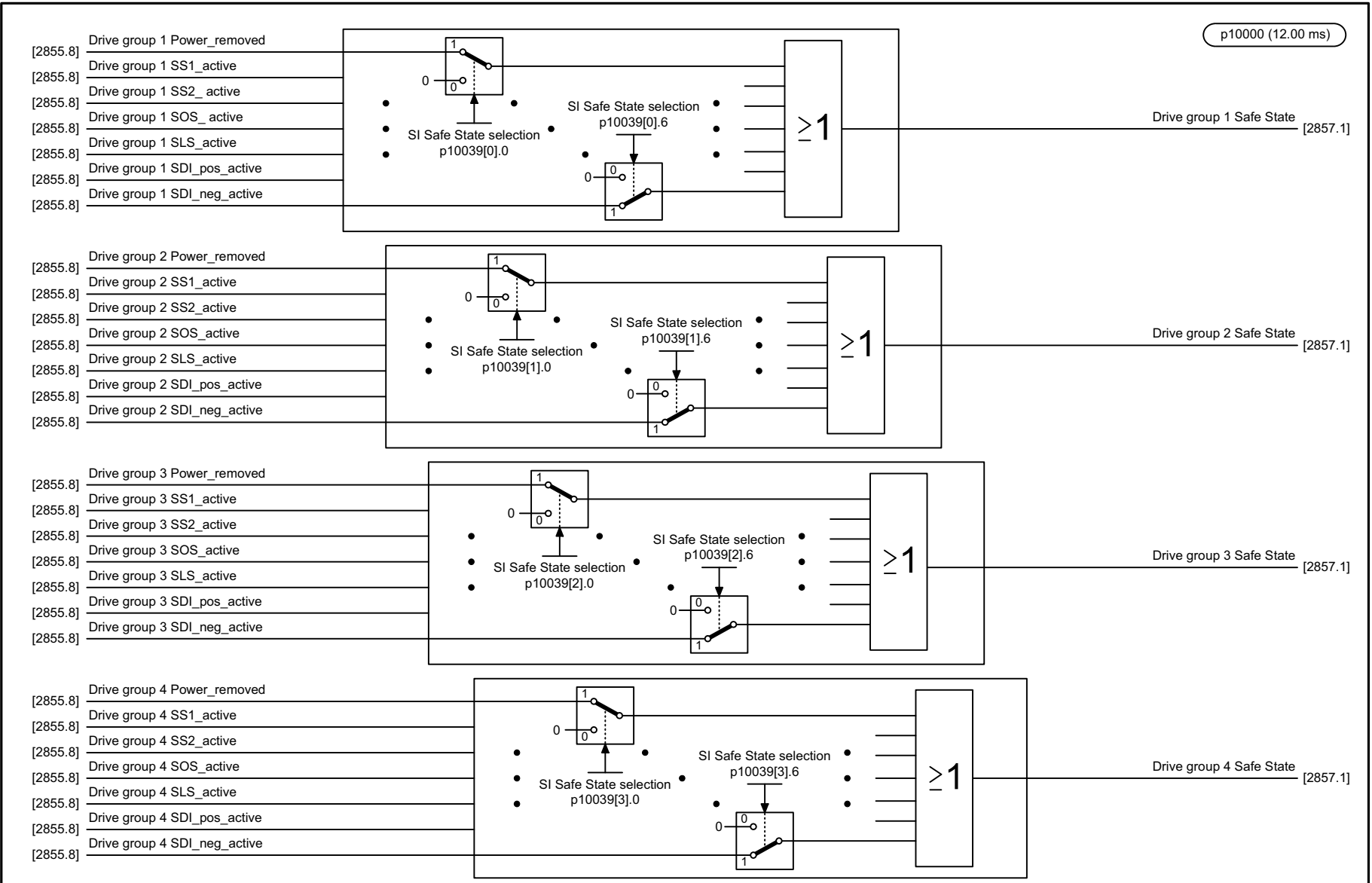
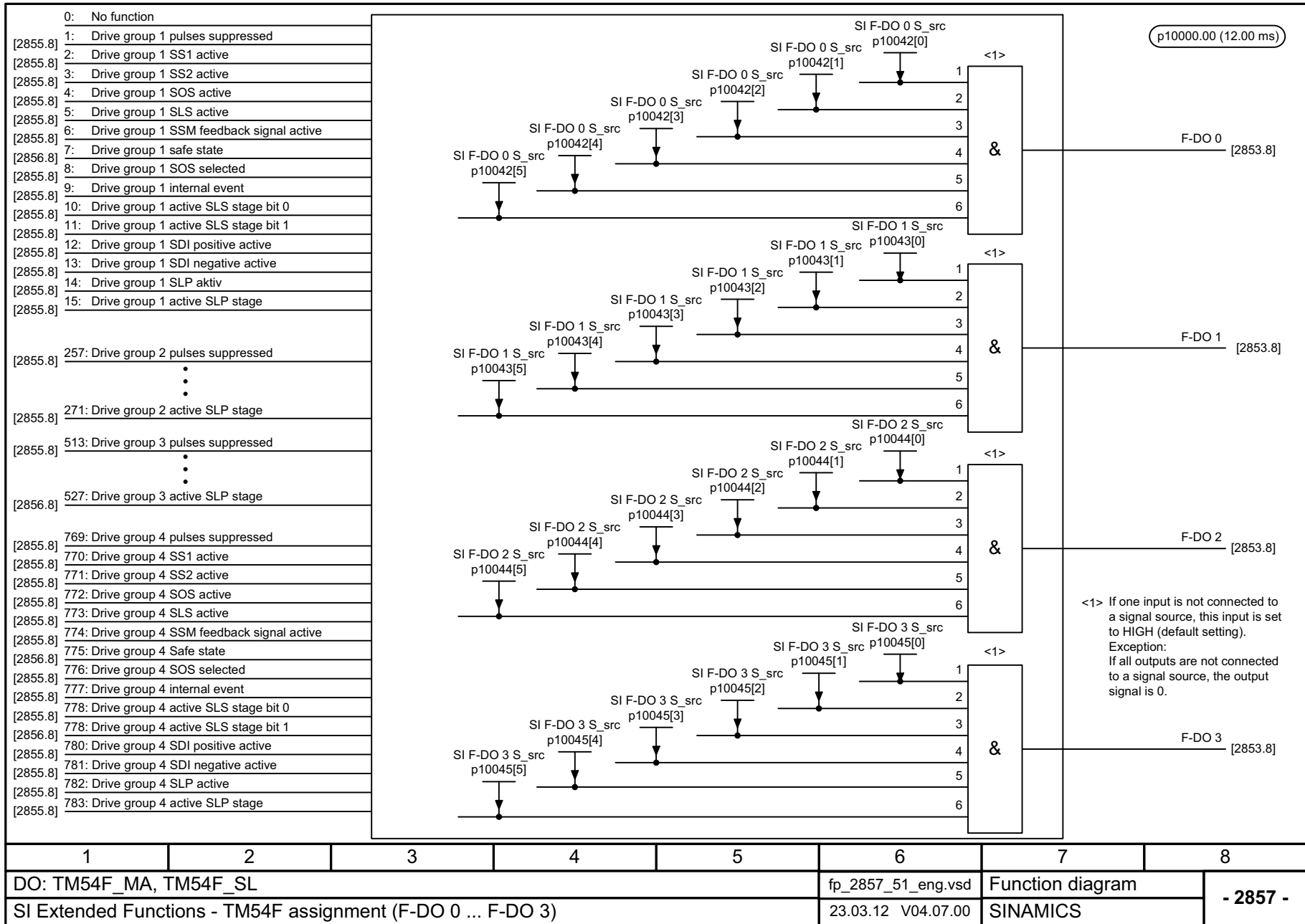


Fig. 3-135 2856 – TM54F Safe State selection

1	2	3	4	5	6	7	8
DO: TM54F_MA, TM54F_SL					fp_2856_51_eng.vsd	Function diagram	
SI Extended Functions - TM54F Safe State selection					05.06.12 V04.07.00	SINAMICS	

Fig. 3-136 2857 – TM54F assignment (F-DO 0 ... F-DO 3)



<1> If one input is not connected to a signal source, this input is set to HIGH (default setting).
Exception:
If all outputs are not connected to a signal source, the output signal is 0.

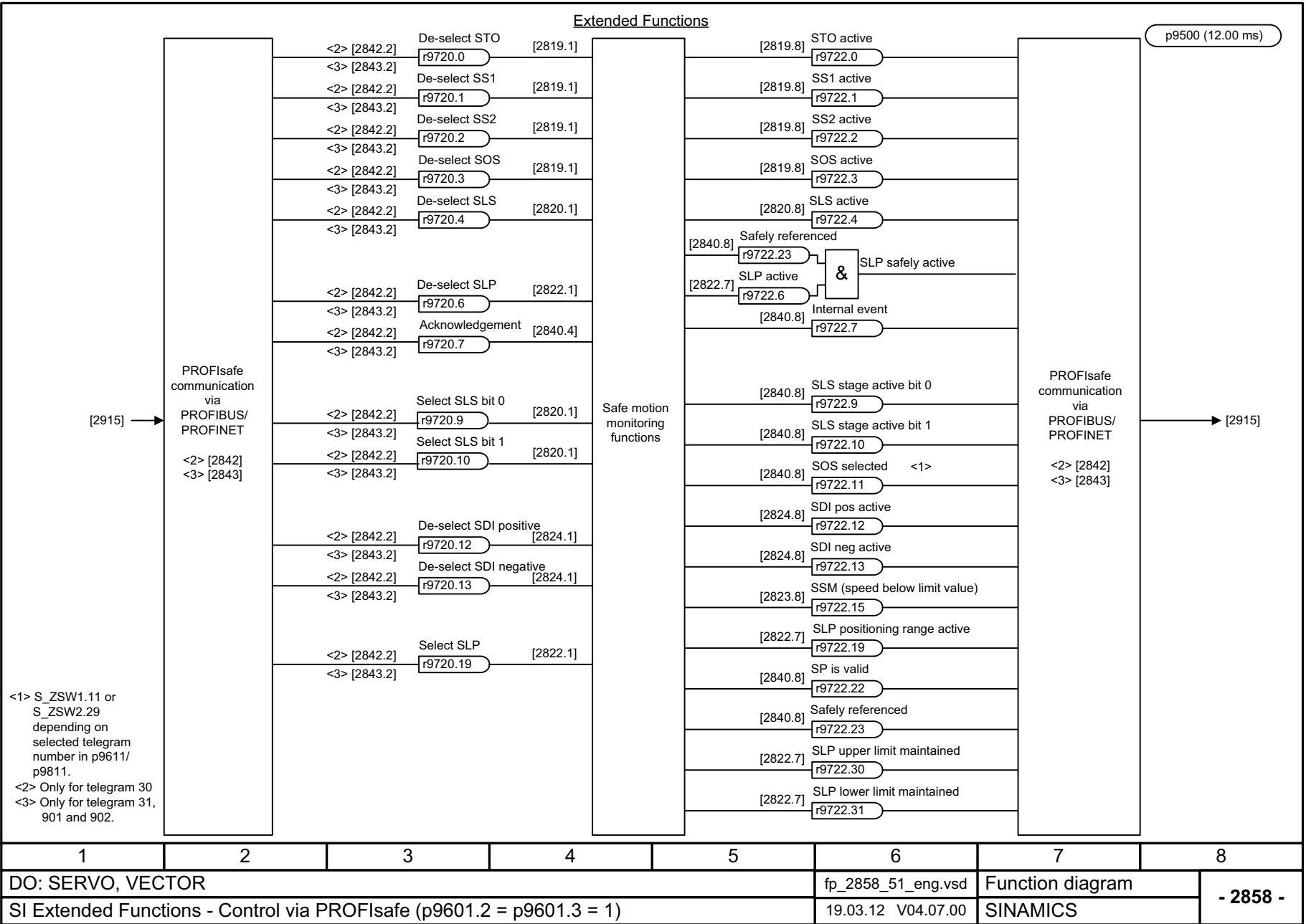
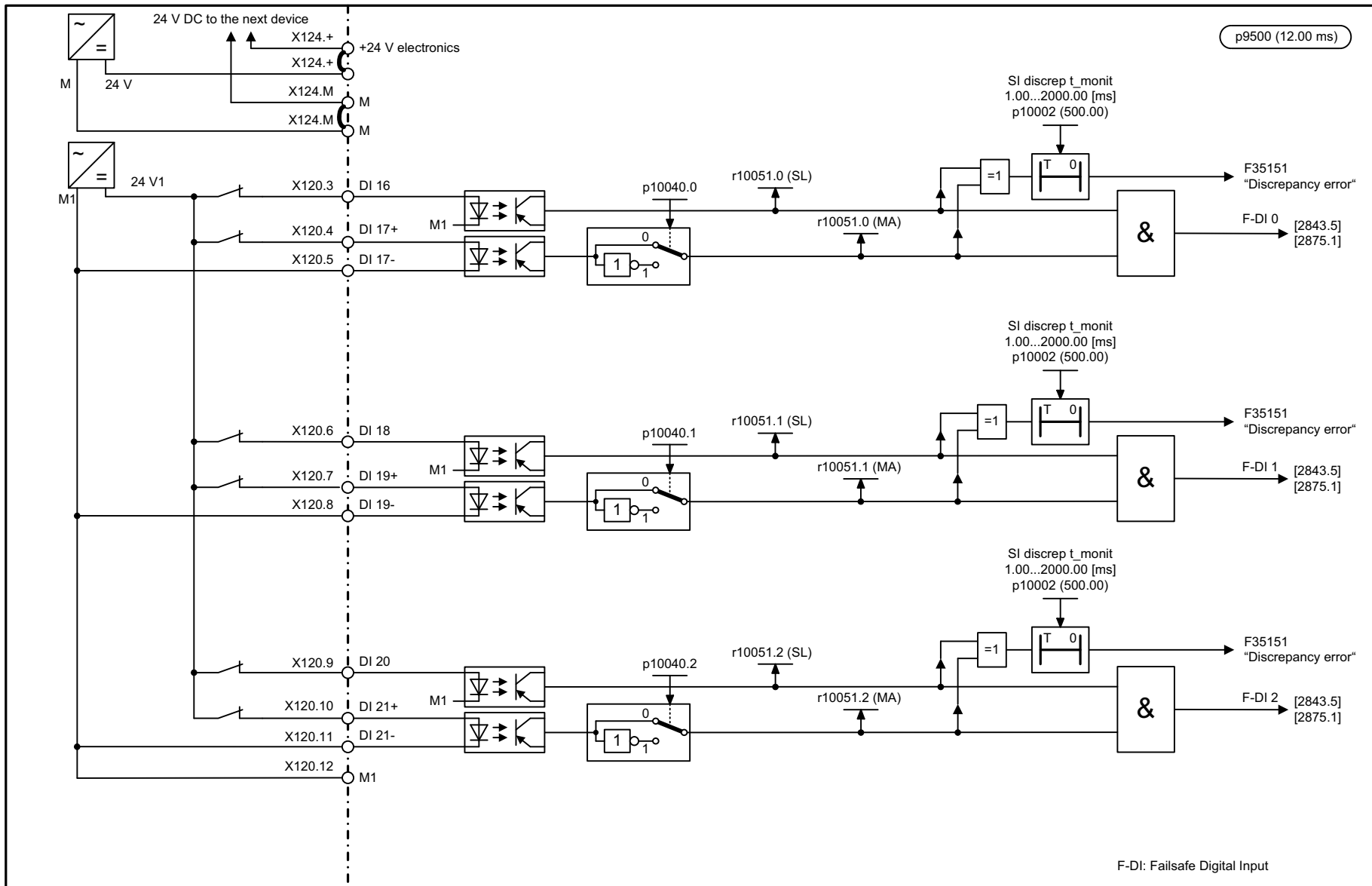


Fig. 3-137 2858 – Control via PROFIsafe (p9601.2 = p9601.3 = 1)



p9500 (12.00 ms)

1	2	3	4	5	6	7	8
DO: CU310-2					fp_2870_51_eng.vsd	Function diagram	
SI Extended Functions - CU310-2 (F-DI 0 ... F-DI 2)					05.04.12 V04.07.00	SINAMICS	
							- 2870 -

Fig. 3-138 2870 - CU310-2 (F-DI 0 ... F-DI 2)

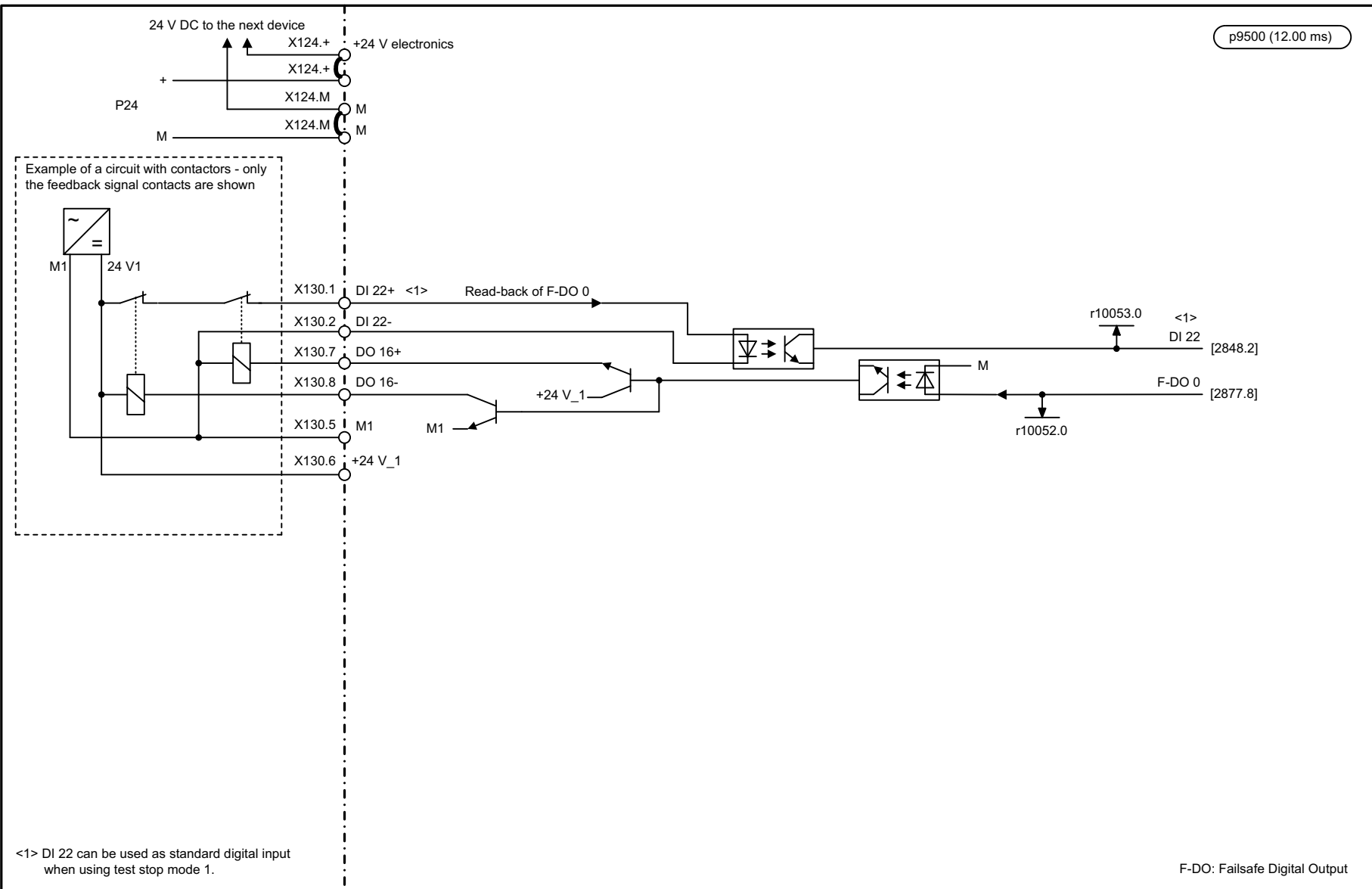
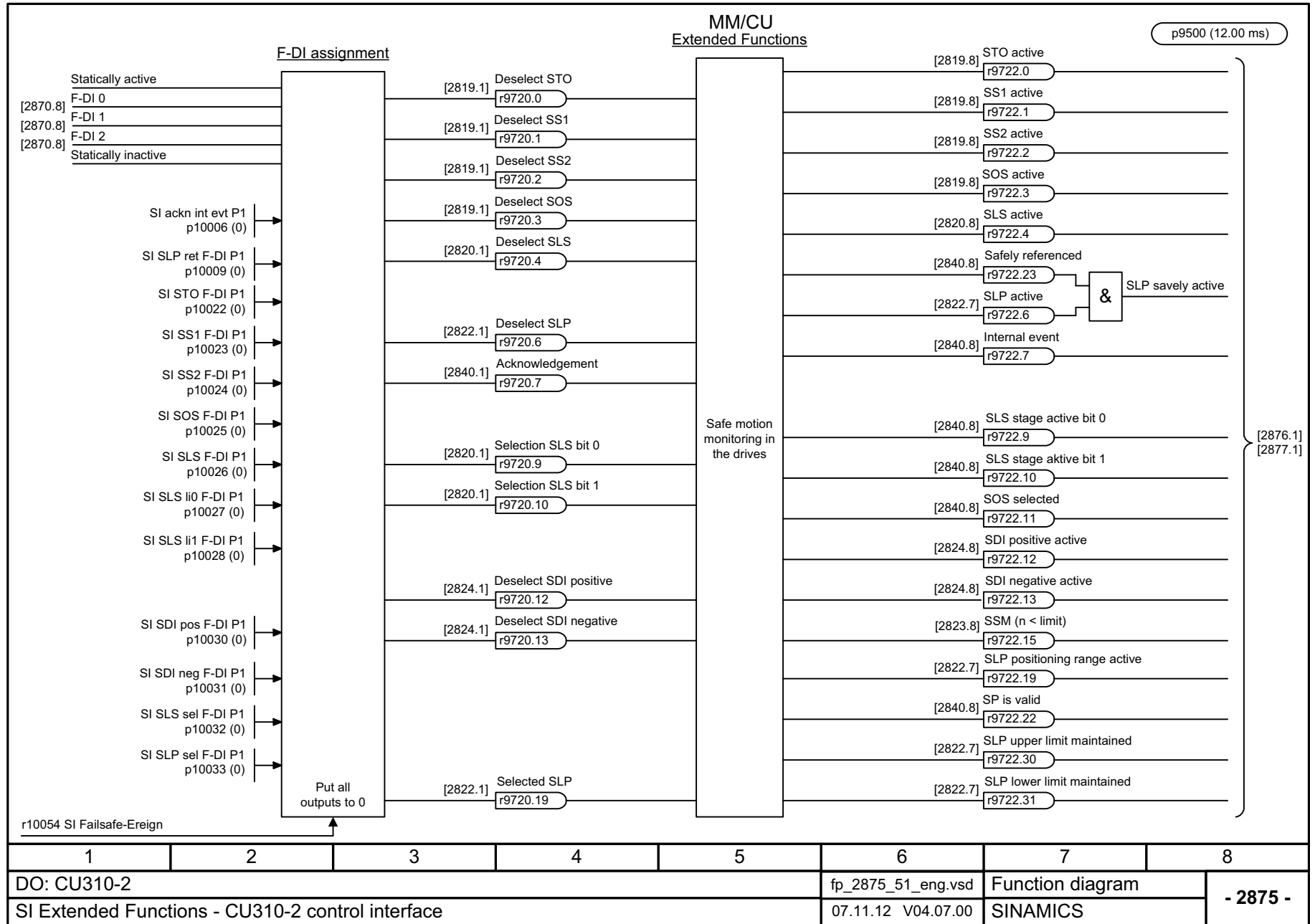


Fig. 3-139 2873 – CU310-2 fail-safe digital output (F-DO 0)

1	2	3	4	5	6	7	8
DO: CU310-2					fp_2873_51_eng.vsd	Function diagram	
SI Extended Functions - CU310-2 fail-safe digital output (F-DO 0)					22.11.11 V04.07.00	SINAMICS	
							- 2873 -

Fig. 3-140 2875 – CU310-2 control interface



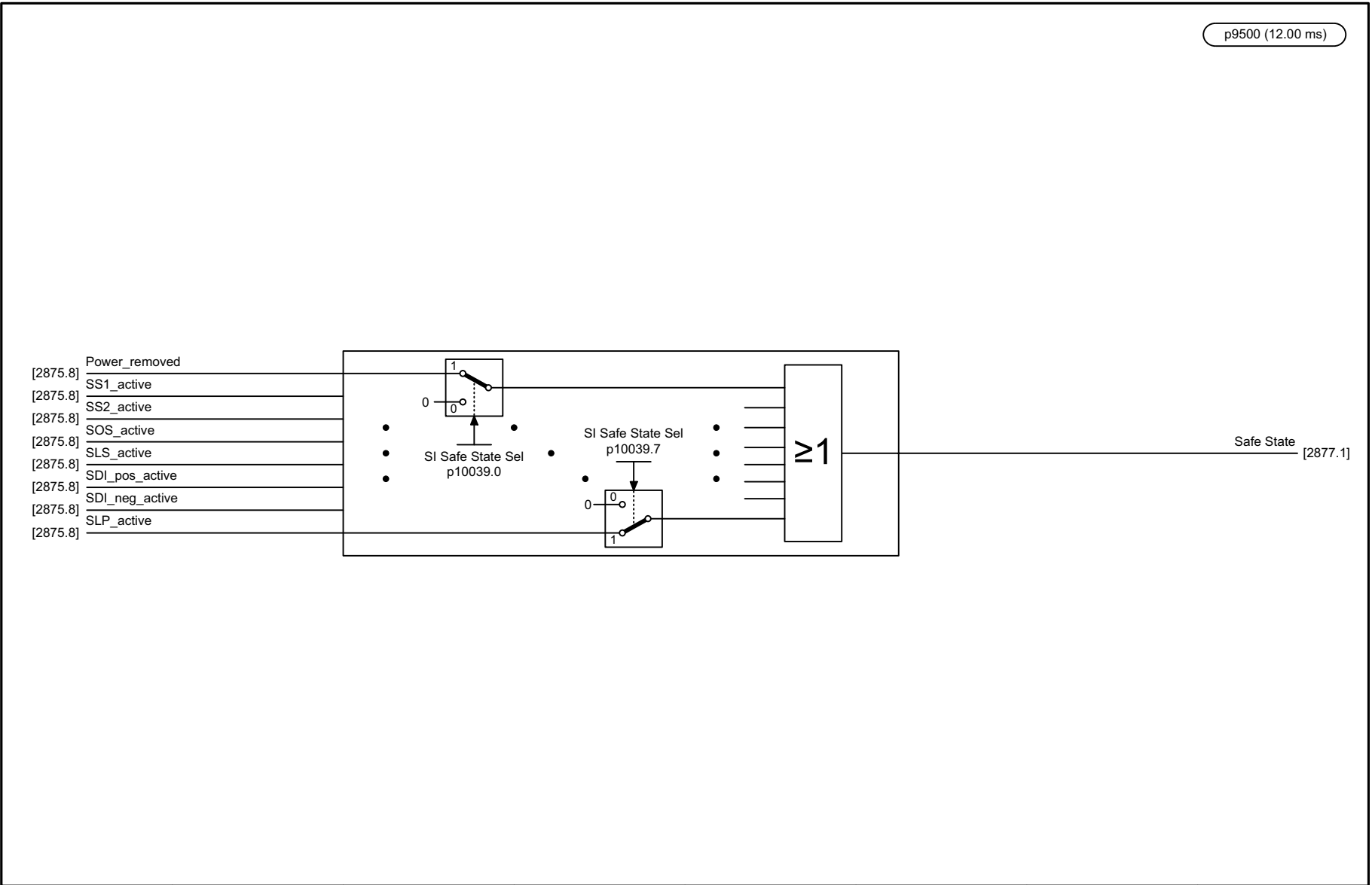


Fig. 3-141 2876 – CU310-2 Safe State selection

1	2	3	4	5	6	7	8
DO: CU310-2					fp_2876_51_eng.vsd	Function diagram	
SI Extended Functions - CU310-2 Safe State selection					21.09.12 V04.07.00	SINAMICS	
							- 2876 -

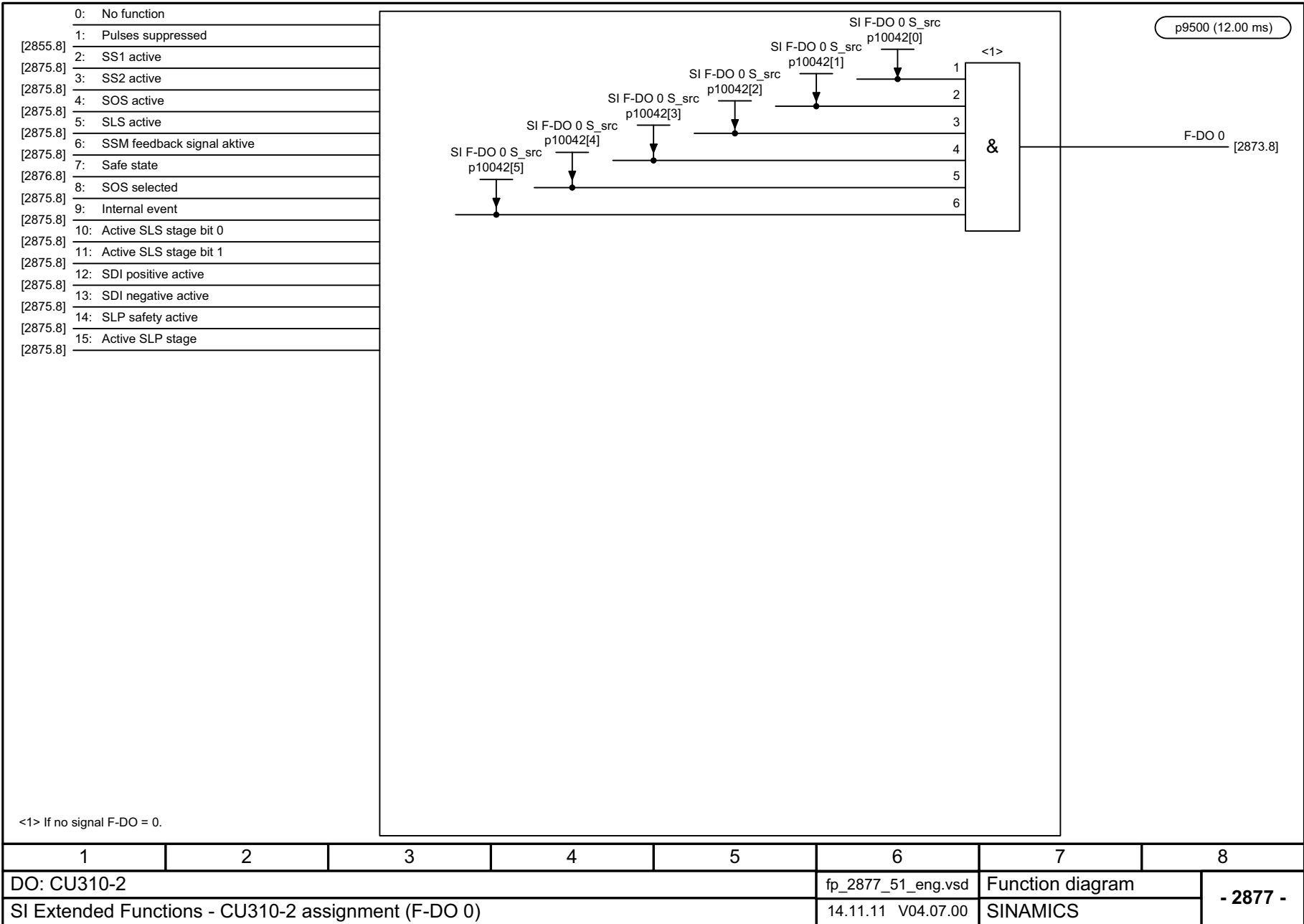
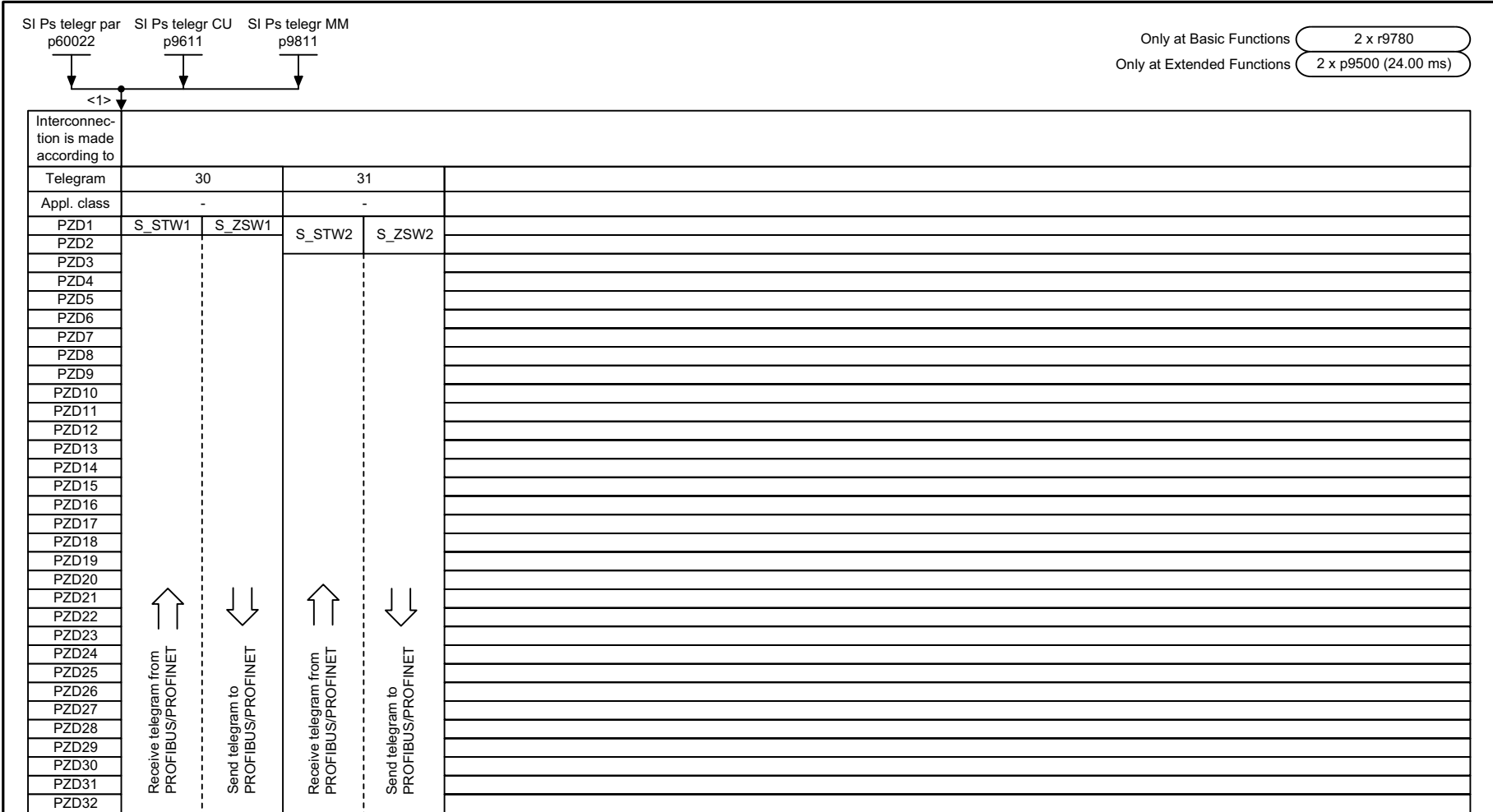


Fig. 3-142 2877 – CU310-2 assignment (F-DO 0)

3.14 Safety Integrated PROFIsafe

Function diagrams

2915 – Standard telegrams	1999
2917 – Manufacturer-specific telegrams	2000



Only at Basic Functions 2 x r9780
 Only at Extended Functions 2 x p9500 (24.00 ms)

<1> Depending on the hardware and software version of the drive product used (SINAMICS G, SINAMICS S, software version, ...), only subsets of the Safety Integrated functions (SI functions) listed may be configured.
 The current Safety Integrated Function Manual (FHS) describes which SI functions are supported by which drive products.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_2915_54_eng.vsd	Function diagram	
PROFIsafe - Standard telegrams					04.12.12 V04.07.00	S120/S150/G130/G150	
							- 2915 -

Fig. 3-143 2915 – Standard telegrams

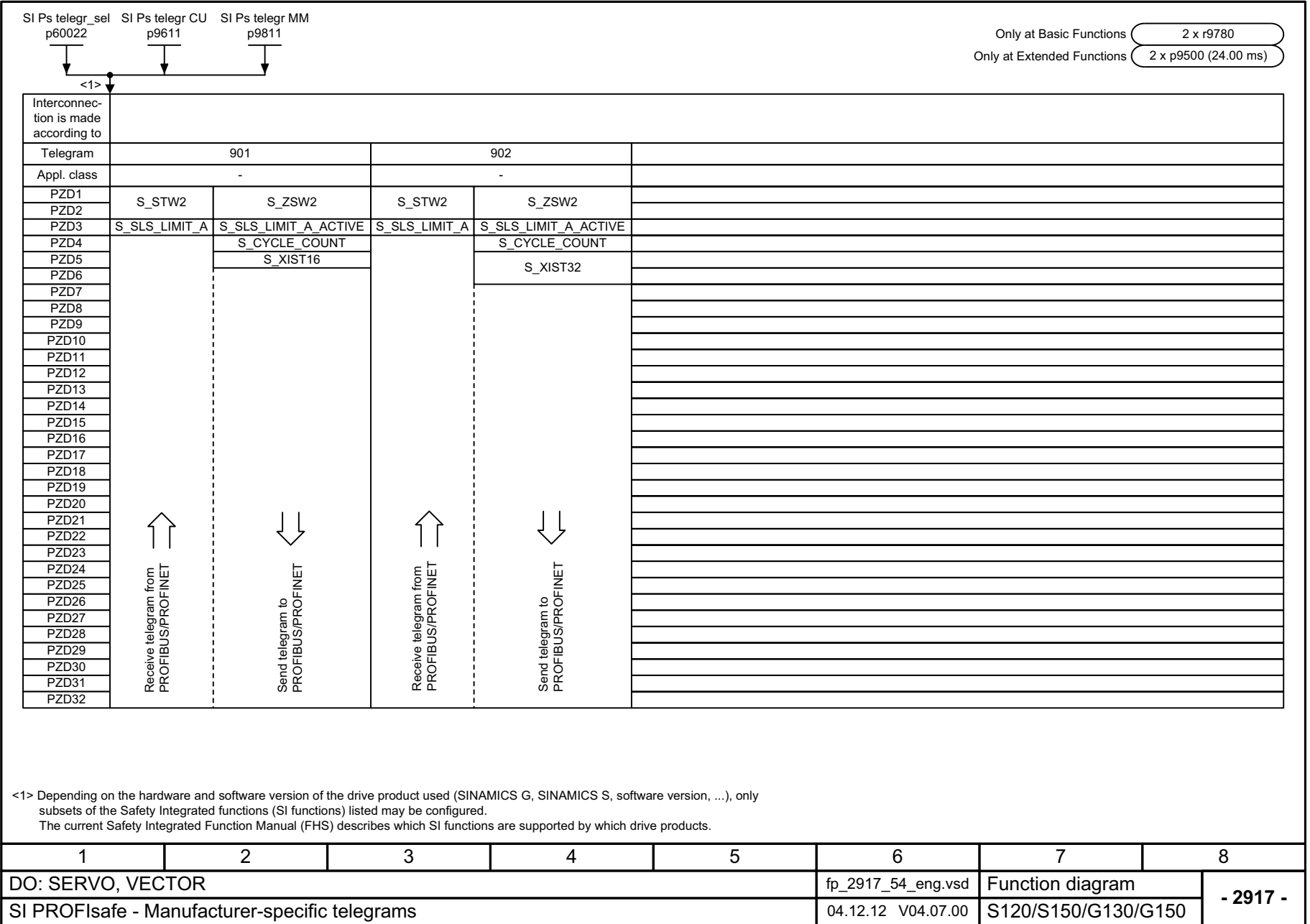
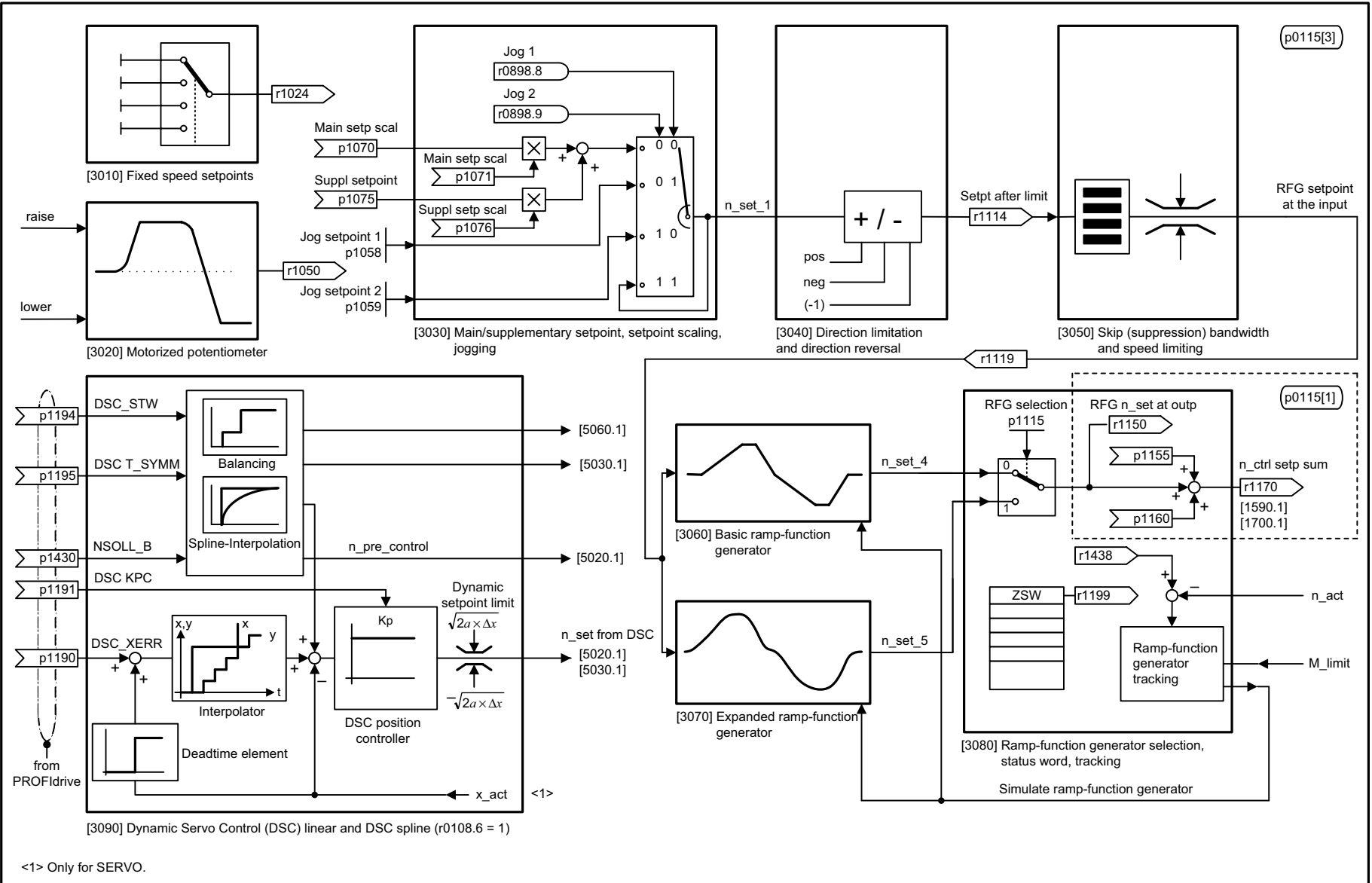


Fig. 3-144 2917 – Manufacturer-specific telegrams

3.15 Setpoint channel

Function diagrams

3001 – Overview	2002
3010 – Fixed speed setpoints	2003
3020 – Motorized potentiometer	2004
3030 – Main/supplementary setpoint, setpoint scaling, jogging	2005
3040 – Direction limitation and direction reversal	2006
3050 – Skip frequency bands and speed limitations	2007
3060 – Basic ramp-function generator	2008
3070 – Extended ramp-function generator	2009
3080 – Ramp-function generator selection, status word, tracking	2010
3082 – Extended Stop and Retract (ESR, r0108.9 = 1)	2011
3090 – Dynamic Servo Control (DSC) linear and DSC spline (r0108.6 = 1)	2012

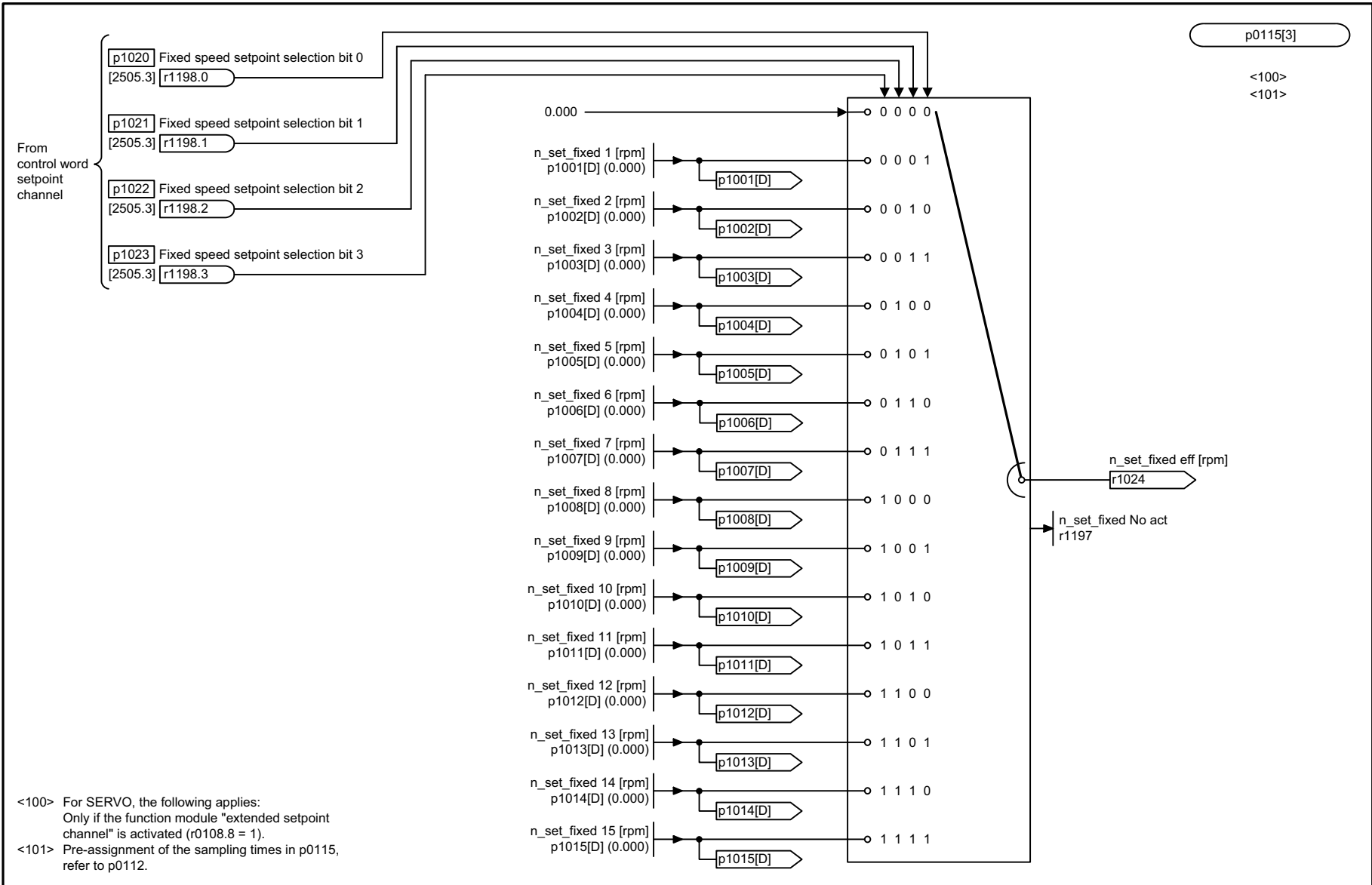


<1> Only for SERVO.

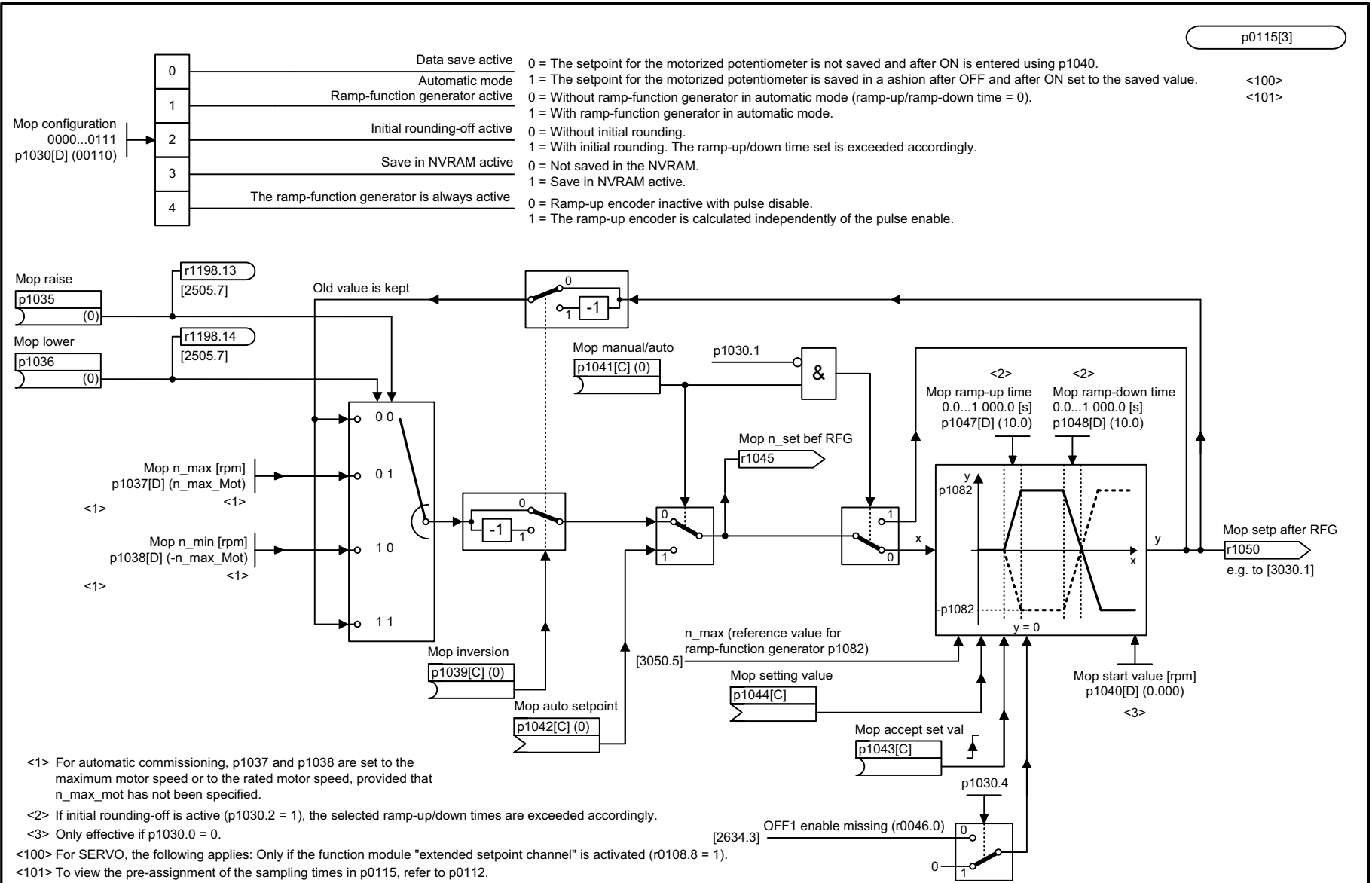
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3001_51_eng.vsd	Function diagram	
Setpoint channel - Overview					16.10.13 V04.07.00	SINAMICS	
							- 3001 -

Fig. 3-145 3001 – Overview

Fig. 3-146 3010 – Fixed speed setpoints



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3010_51_eng.vsd	Function diagram	
Setpoint channel - Fixed speed setpoints					16.10.13 V04.07.00	SINAMICS	
							- 3010 -



<1> For automatic commissioning, p1037 and p1038 are set to the maximum motor speed or to the rated motor speed, provided that n_max_mot has not been specified.

<2> If initial rounding-off is active (p1030.2 = 1), the selected ramp-up/down times are exceeded accordingly.

<3> Only effective if p1030.0 = 0.

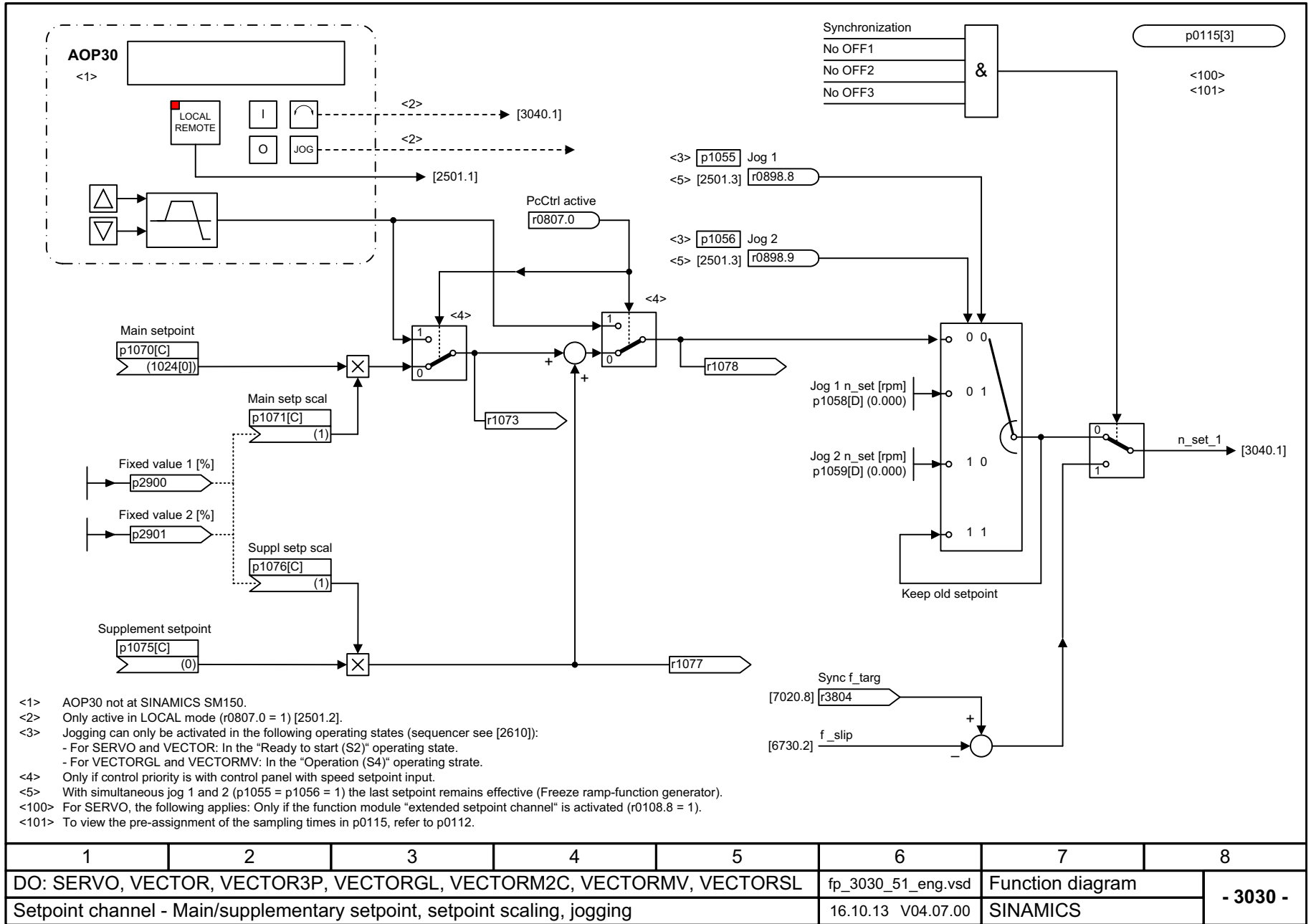
<100> For SERVO, the following applies: Only if the function module "extended setpoint channel" is activated (r0108.8 = 1).

<101> To view the pre-assignment of the sampling times in p0115, refer to p0112.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3020_51_eng.vsd	Function diagram	
Setpoint channel - Motorized potentiometer					16.10.13 V04.07.00	SINAMICS	

Fig. 3-147 3020 – Motorized potentiometer

Fig. 3-148 3030 – Main/supplementary setpoint, setpoint scaling, jogging



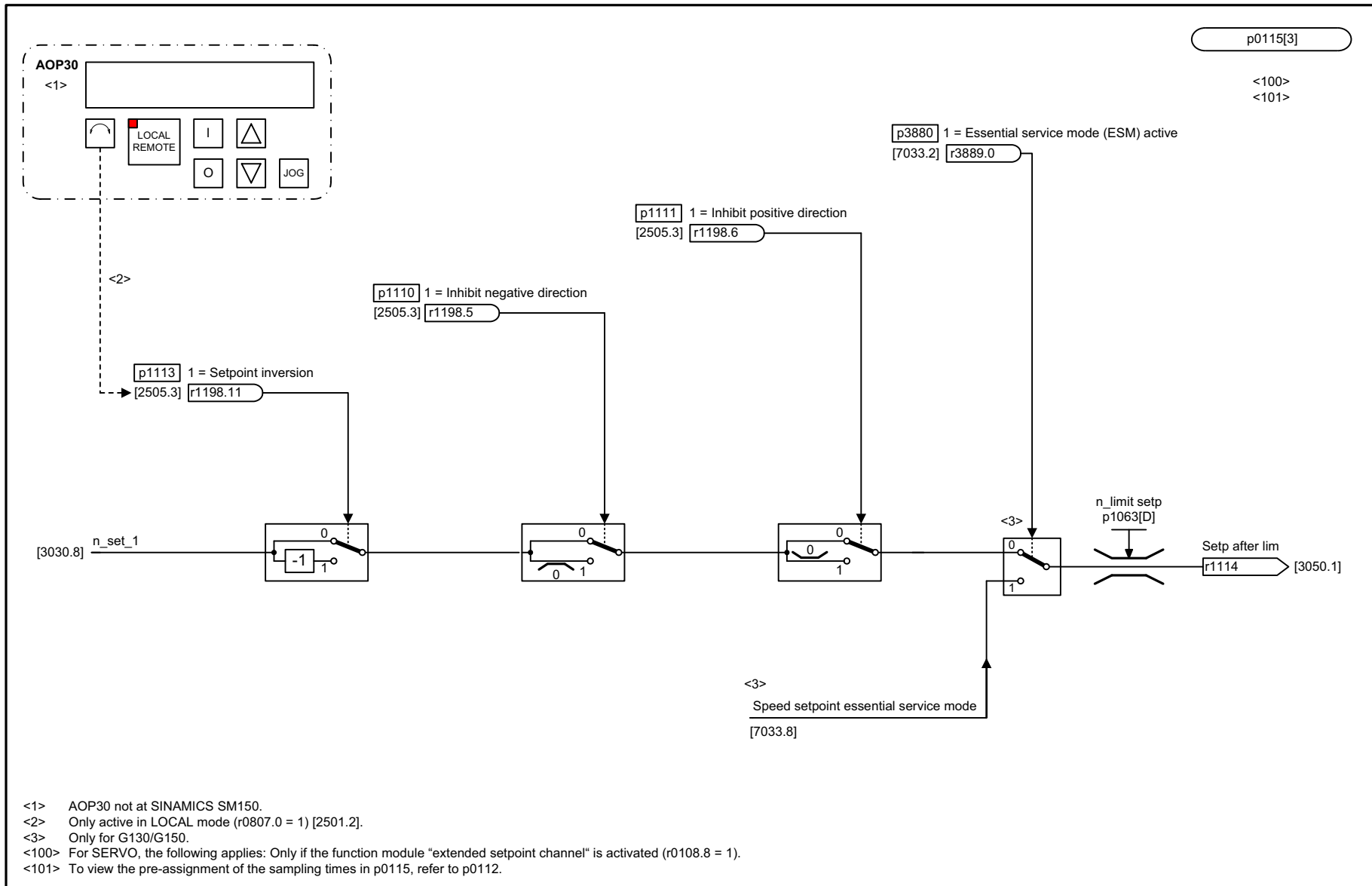
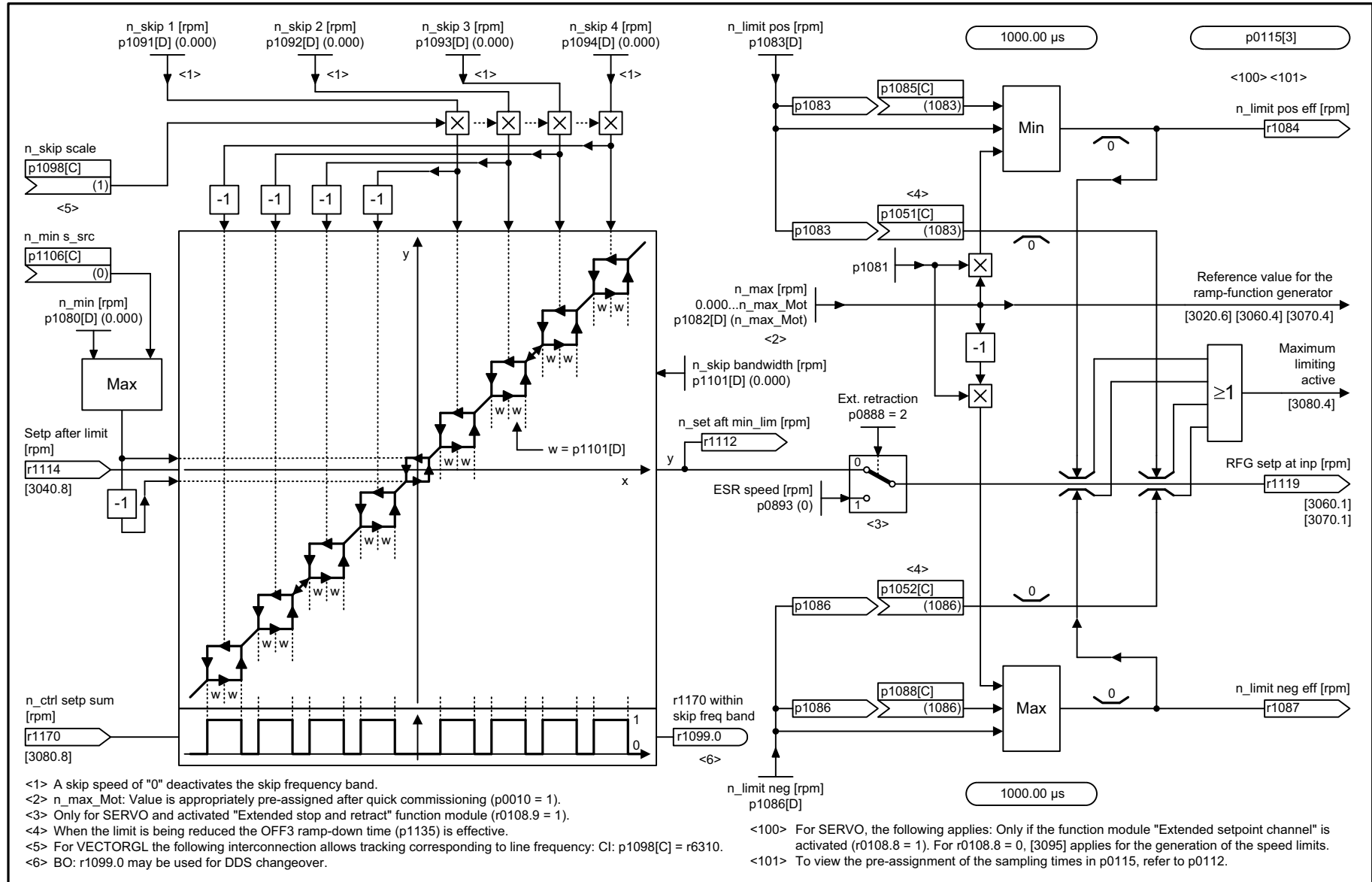


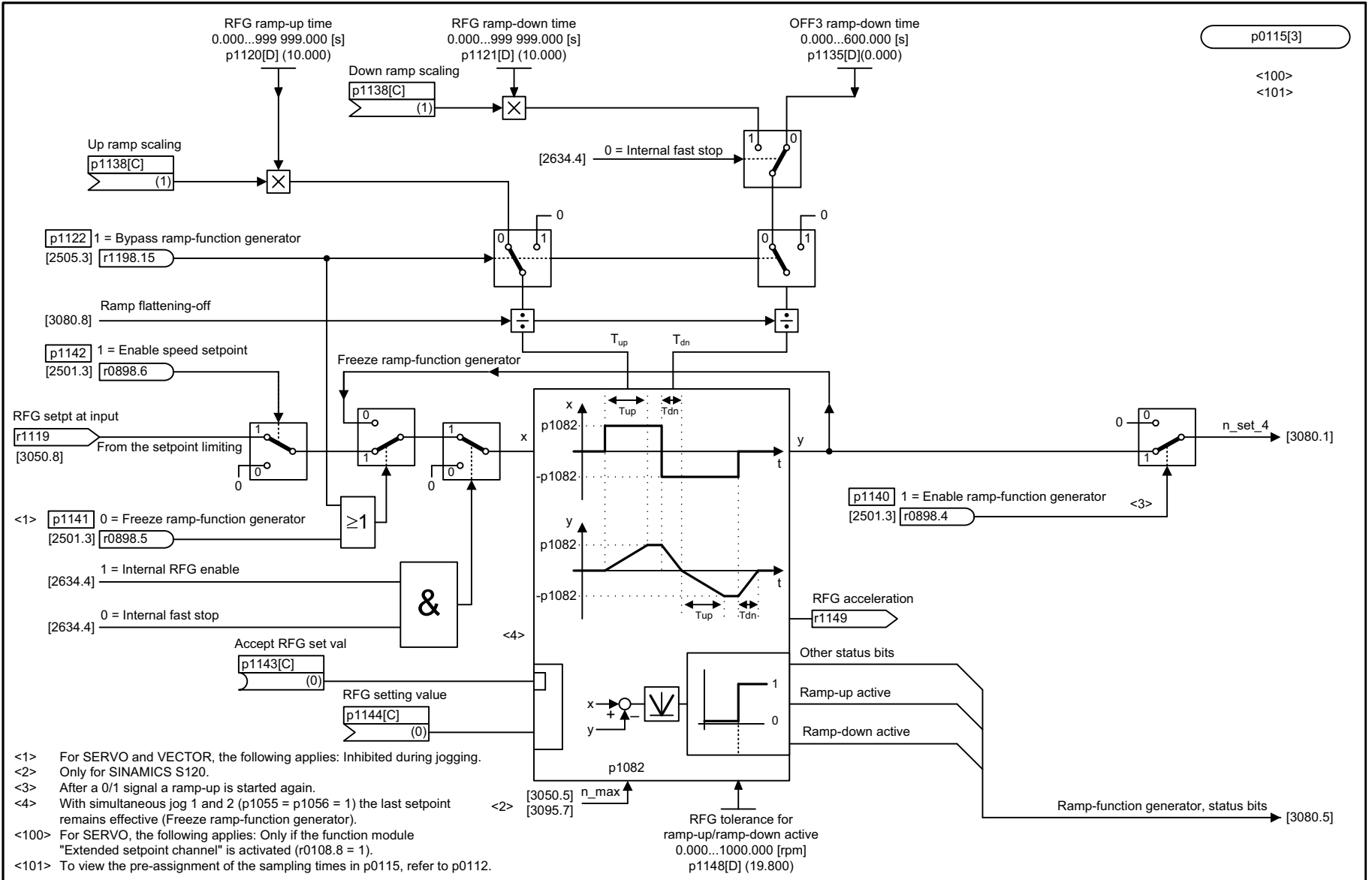
Fig. 3-149 3040 – Direction limitation and direction reversal

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3040_51_eng.vsd	Function diagram	
Setpoint channel - Direction limitation and direction reversal					16.10.13 V04.07.00	SINAMICS	
							- 3040 -

Fig. 3-150 3050 – Skip frequency bands and speed limitations



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3050_51_eng.vsd	Function diagram	
Setpoint channel - Skip frequency bands and speed limitations					16.10.13 V04.07.00	SINAMICS	
							- 3050 -

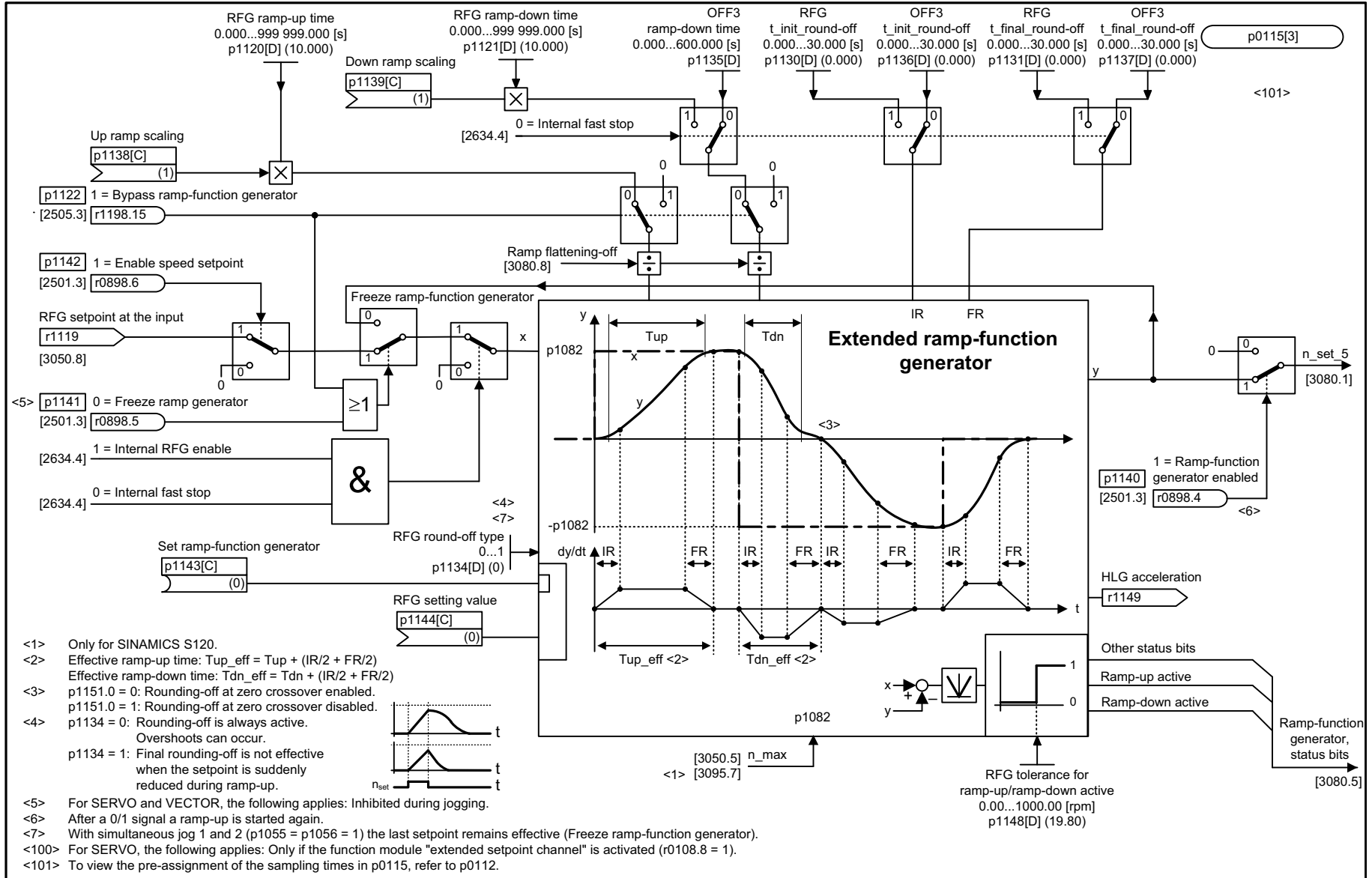


- <1> For SERVO and VECTOR, the following applies: Inhibited during jogging.
- <2> Only for SINAMICS S120.
- <3> After a 0/1 signal a ramp-up is started again.
- <4> With simultaneous jog 1 and 2 (p1055 = p1056 = 1) the last setpoint remains effective (Freeze ramp-function generator).
- <100> For SERVO, the following applies: Only if the function module "Extended setpoint channel" is activated (r0108.8 = 1).
- <101> To view the pre-assignment of the sampling times in p0115, refer to p0112.

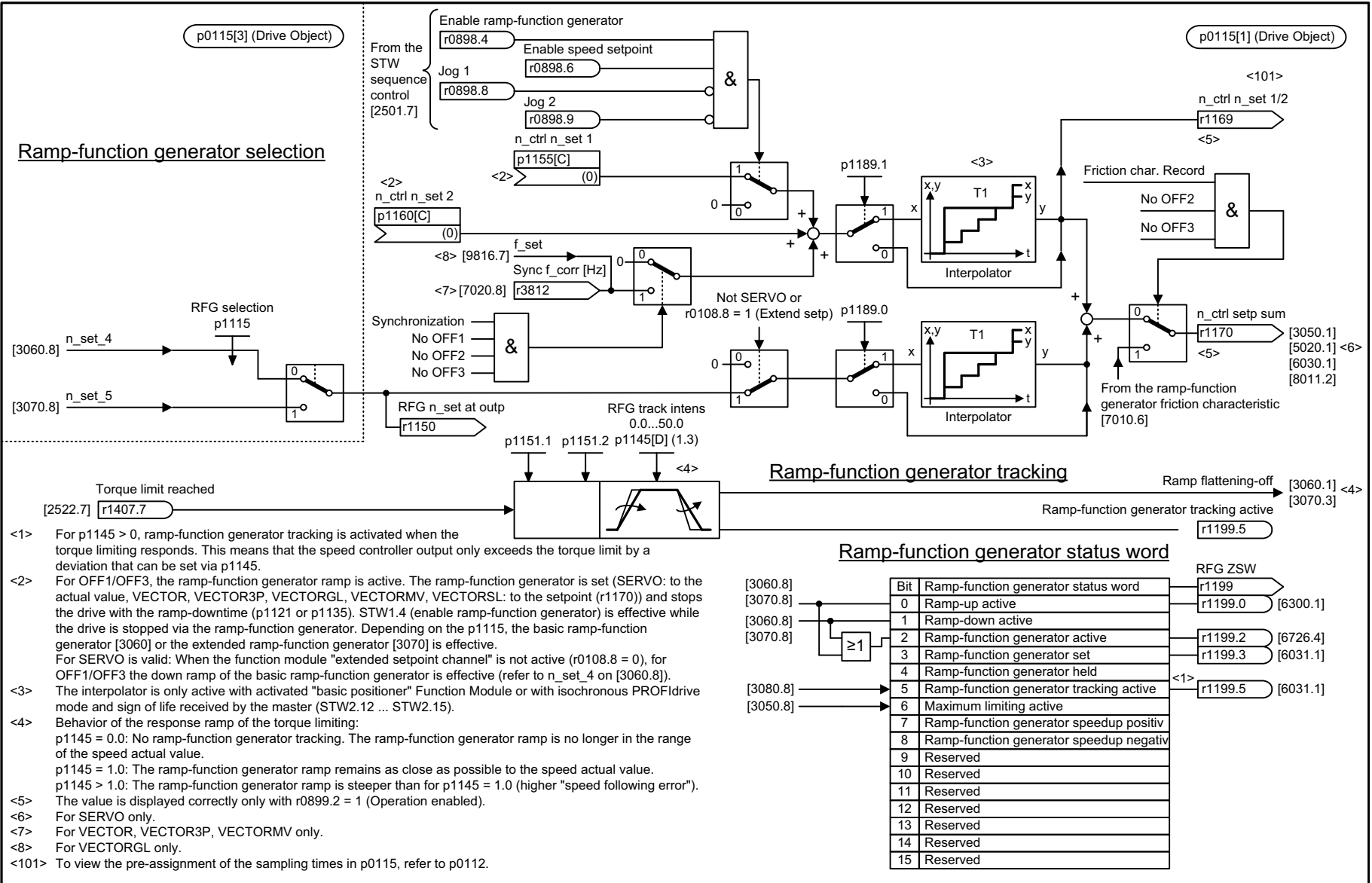
Fig. 3-151 3060 – Basic ramp-function generator

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL						fp_3060_51_eng.vsd	
Setpoint channel - Basic ramp-function generator						Function diagram	
						16.01.14 V04.07.00	
						SINAMICS	
						- 3060 -	

Fig. 3-152 3070 – Extended ramp-function generator



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3070_51_eng.vsd	Function diagram	
Setpoint channel - Extended ramp-function generator					16.10.13 V04.07.00	SINAMICS	
							- 3070 -



Ramp-function generator selection

Ramp-function generator tracking

Ramp-function generator status word

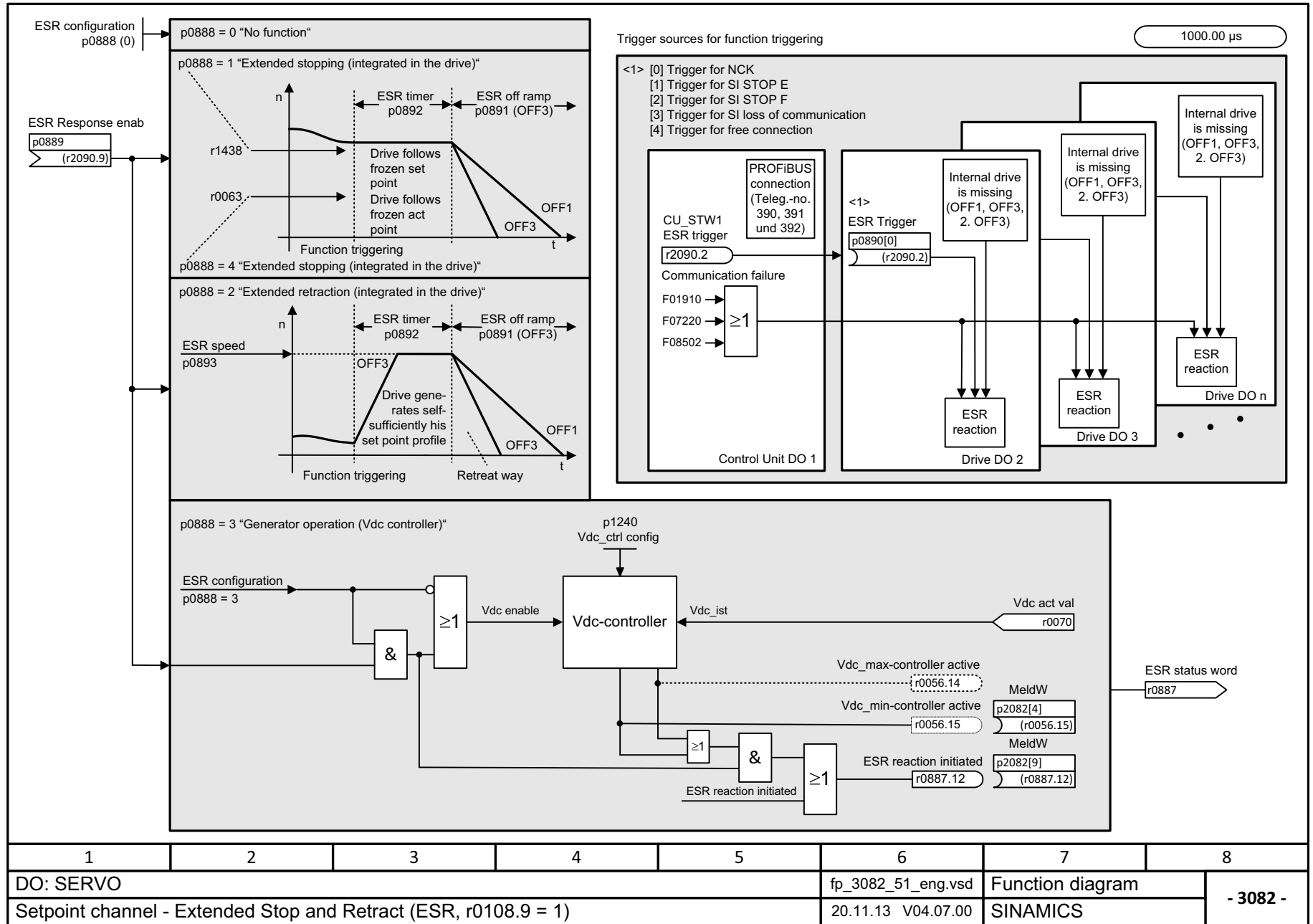
- <1> For p1145 > 0, ramp-function generator tracking is activated when the torque limiting responds. This means that the speed controller output only exceeds the torque limit by a deviation that can be set via p1145.
- <2> For OFF1/OFF3, the ramp-function generator ramp is active. The ramp-function generator is set (SERVO: to the actual value, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL: to the setpoint (r1170)) and stops the drive with the ramp-downtime (p1121 or p1135). STW1.4 (enable ramp-function generator) is effective while the drive is stopped via the ramp-function generator. Depending on the p1115, the basic ramp-function generator [3060] or the extended ramp-function generator [3070] is effective.
For SERVO is valid: When the function module "extended setpoint channel" is not active (r0108.8 = 0), for OFF1/OFF3 the down ramp of the basic ramp-function generator is effective (refer to n_set_4 on [3060.8]).
- <3> The interpolator is only active with activated "basic positioner" Function Module or with isochronous PROFIdrive mode and sign of life received by the master (STW2.12 ... STW2.15).
- <4> Behavior of the response ramp of the torque limiting:
p1145 = 0.0: No ramp-function generator tracking. The ramp-function generator ramp is no longer in the range of the speed actual value.
p1145 = 1.0: The ramp-function generator ramp remains as close as possible to the speed actual value.
p1145 > 1.0: The ramp-function generator ramp is steeper than for p1145 = 1.0 (higher "speed following error").
- <5> The value is displayed correctly only with r0899.2 = 1 (Operation enabled).
- <6> For SERVO only.
- <7> For VECTOR, VECTOR3P, VECTORMV only.
- <8> For VECTORGL only.
- <101> To view the pre-assignment of the sampling times in p0115, refer to p0112.

Bit	Ramp-function generator status word	RFG ZSW
0	Ramp-up active	r1199.0 [6300.1]
1	Ramp-down active	
2	Ramp-function generator active	r1199.2 [6726.4]
3	Ramp-function generator set	r1199.3 [6031.1]
4	Ramp-function generator held	
5	Ramp-function generator tracking active	r1199.5 [6031.1]
6	Maximum limiting active	
7	Ramp-function generator speedup positiv	
8	Ramp-function generator speedup negativ	
9	Reserved	
10	Reserved	
11	Reserved	
12	Reserved	
13	Reserved	
14	Reserved	
15	Reserved	

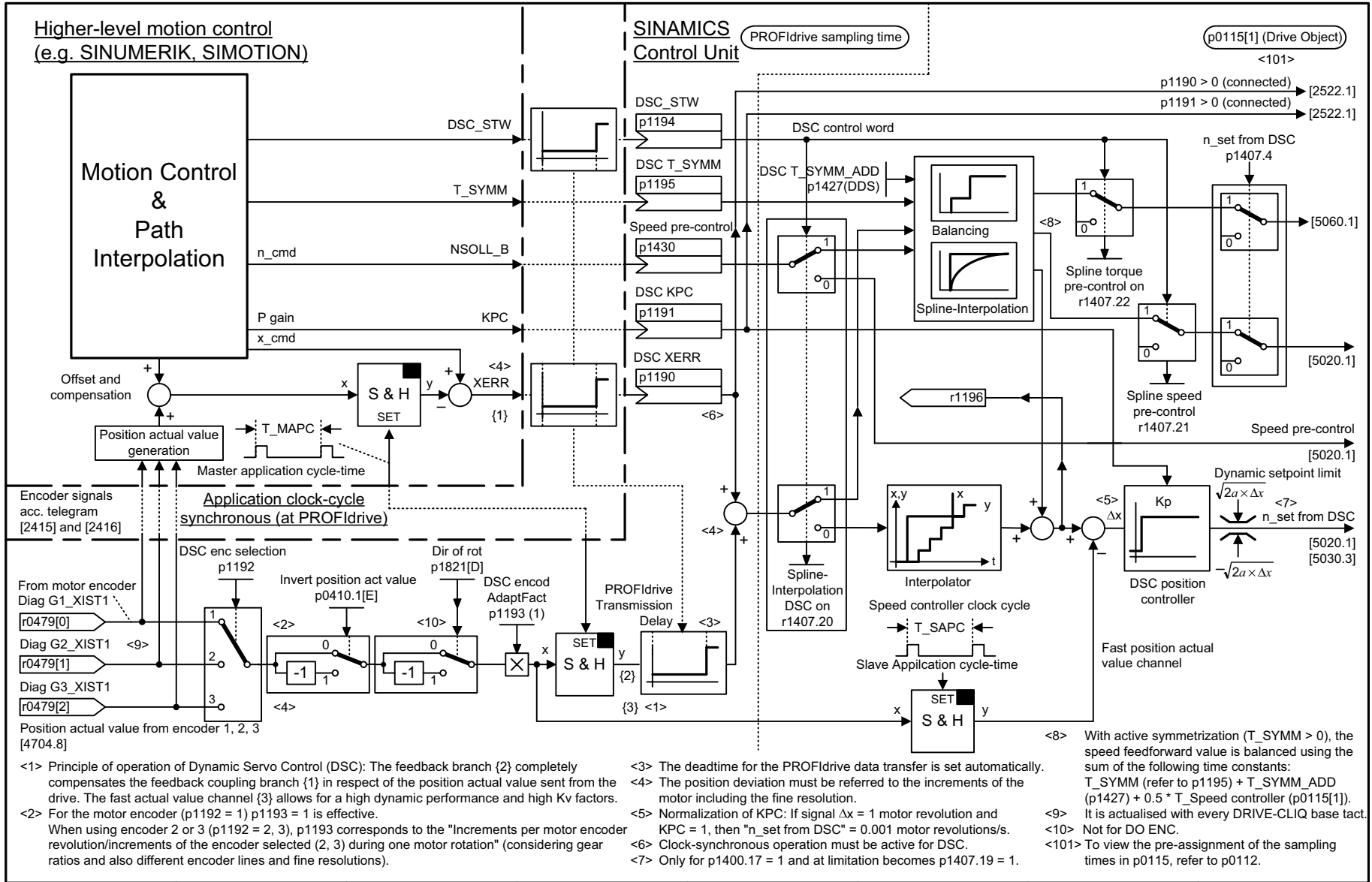
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_3080_51_eng.vsd	Function diagram	
Setpoint channel - Ramp-function generator selection, status word, tracking					16.10.13 V04.07.00	SINAMICS	

Fig. 3-153 3080 – Ramp-function generator selection, status word, tracking

Fig. 3-154 3082 – Extended Stop and Retract (ESR, r0108.9 = 1)



1	2	3	4	5	6	7	8
DO: SERVO					fp_3082_51_eng.vsd	Function diagram	
Setpoint channel - Extended Stop and Retract (ESR, r0108.9 = 1)					20.11.13 V04.07.00	SINAMICS	
							- 3082 -



Higher-level motion control
(e.g. SINUMERIK, SIMOTION)

SINAMICS
Control Unit

p0115[1] (Drive Object)

1	2	3	4	5	6	7	8
DO: SERVO					fp_3090_01_eng.vsd	Function diagram	
Setpoint channel - Dynamic Servo Control (DSC) linear and DSC spline (r0108.6 = 1)					26.06.13 V04.07.00	SINAMICS S120	

- 3090 -

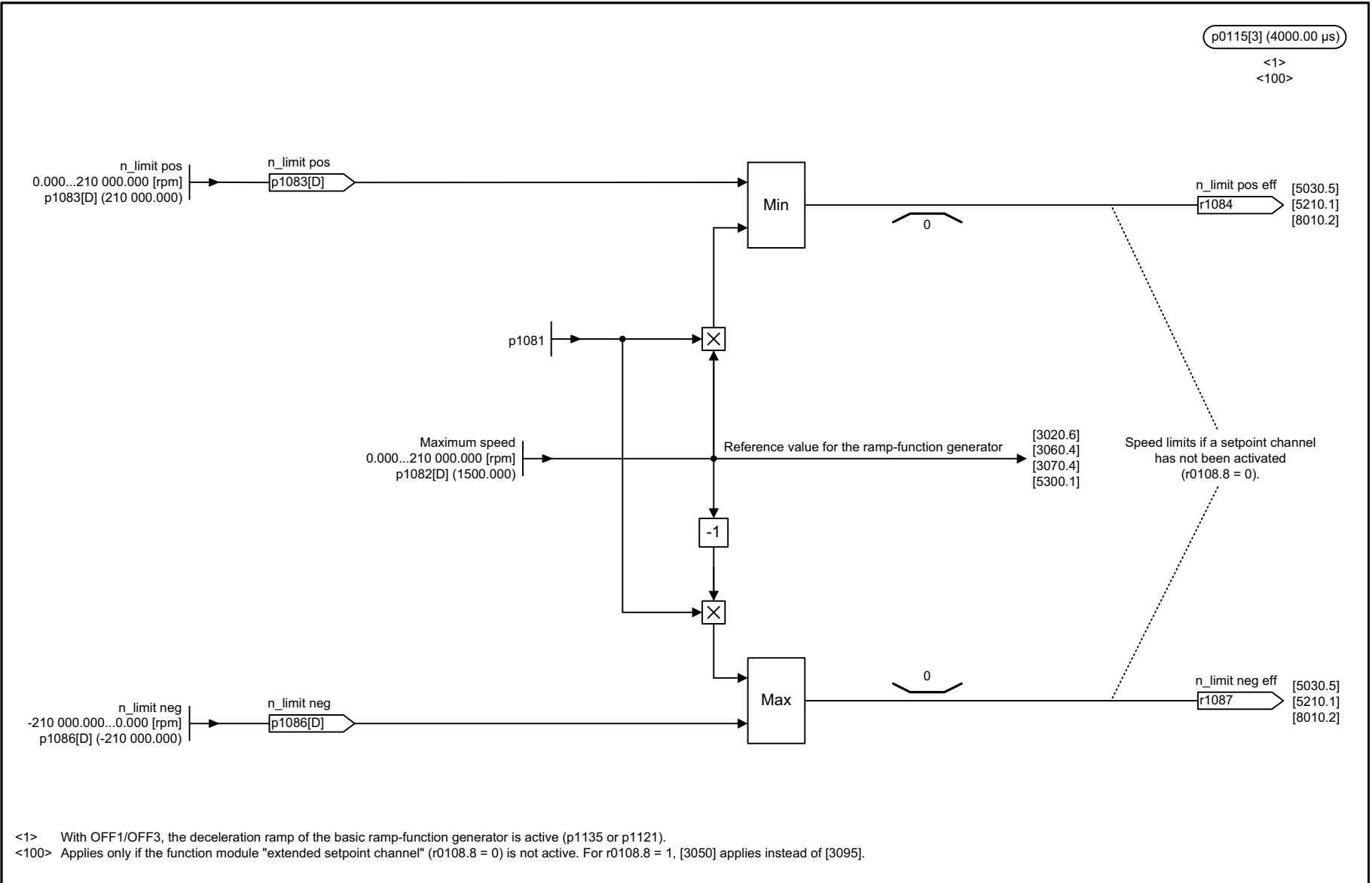
Fig. 3-155 3090 – Dynamic Servo Control (DSC) linear and DSC spline (r0108.6 = 1)

3.16 Setpoint channel not activated

Function diagrams

3095 – Generation of the speed limits (r0108.8 = 0)

2014



<1> With OFF1/OFF3, the deceleration ramp of the basic ramp-function generator is active (p1135 or p1121).
 <100> Applies only if the function module "extended setpoint channel" (r0108.8 = 0) is not active. For r0108.8 = 1, [3050] applies instead of [3095].

1	2	3	4	5	6	7	8
DO: SERVO					fp_3095_01_eng.vsd	Function diagram	
Setpoint channel not activated - Generation of the speed limits (r0108.8 = 0)					01.08.13 V04.07.00	SINAMICS S120	
							- 3095 -

Fig. 3-156 3095 – Generation of the speed limits (r0108.8 = 0)

3.17 Basic positioner (EPOS)

Function diagrams

3610 – Jog mode (r0108.4 = 1)	2016
3612 – Referencing/reference point approach mode (r0108.4 = 1) (p2597 = 0 signal)	2017
3614 – Flying referencing mode (r0108.4 = 1) (p2597 = 1 signal)	2018
3615 – Traversing block mode, external block change (r0108.4 = 1)	2019
3616 – Traversing block mode (r0108.4 = 1)	2020
3617 – Travel to fixed stop (r0108.4 = 1)	2021
3618 – Direct setpoint input/MDI mode, dynamic values (r0108.4 = 1)	2022
3620 – Direct setpoint input/MDI mode (r0108.4 = 1)	2023
3625 – Mode control (r0108.4 = 1)	2024
3630 – Traversing range limits (r0108.4 = 1)	2025
3635 – Interpolator (r0108.4 = 1)	2026
3640 – Control word, block selection/MDI selection (r0108.4 = 1)	2027
3645 – Status word 1 (r0108.3 = 1, r0108.4 = 1)	2028
3646 – Status word 2 (r0108.3 = 1, r0108.4 = 1)	2029
3650 – Status word, active traversing block/MDI active (r0108.4 = 1)	2030

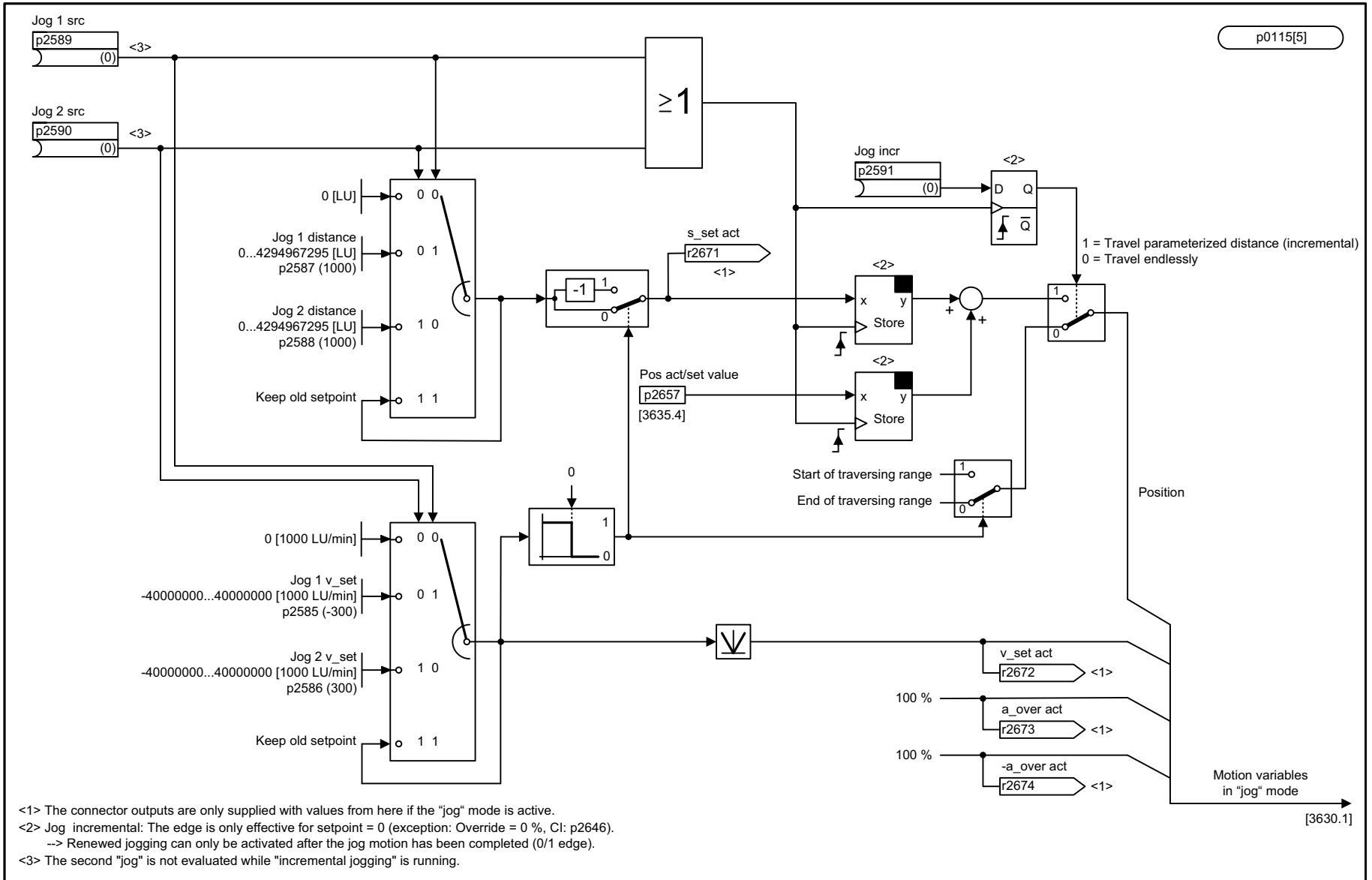
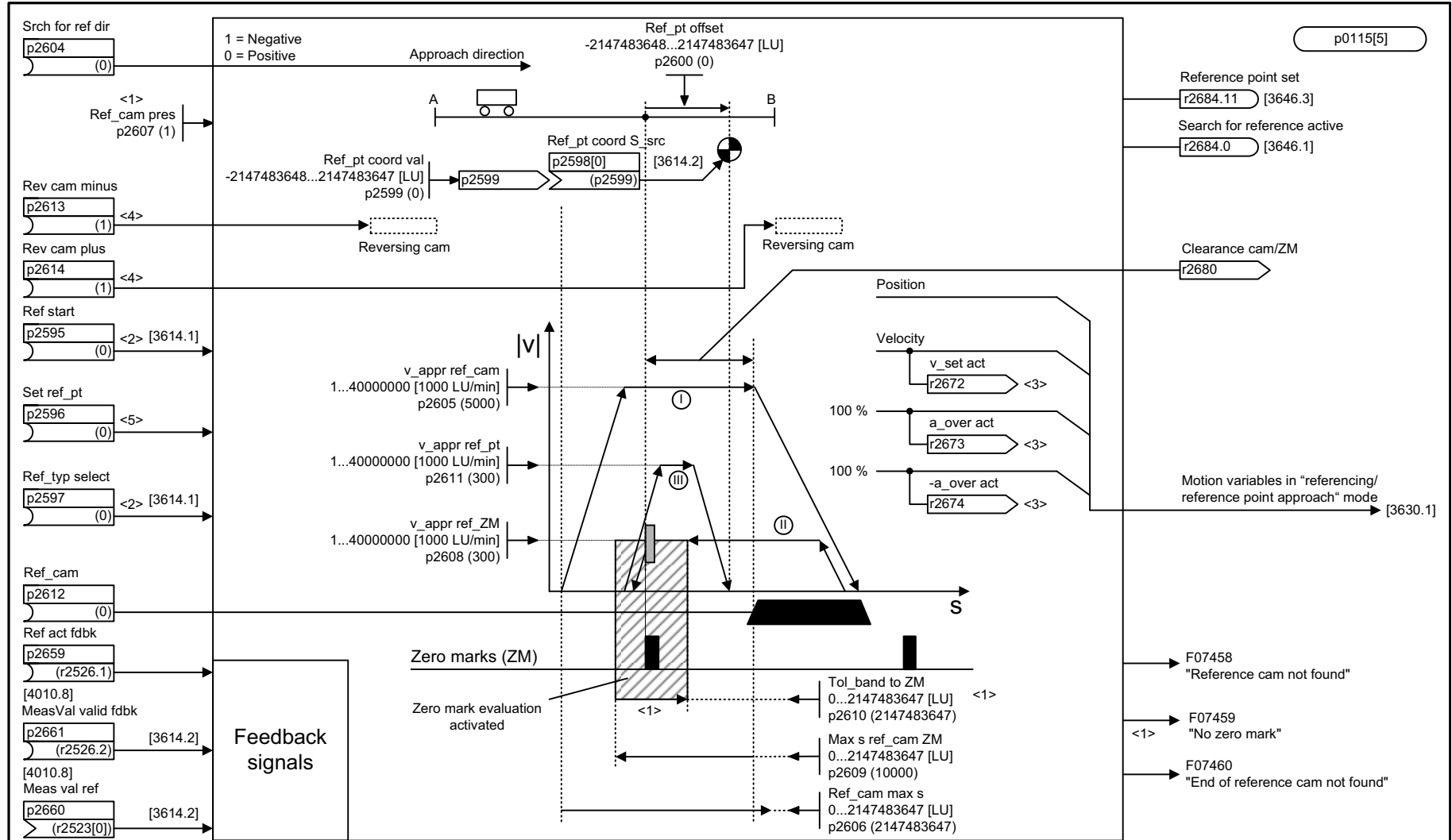


Fig. 3-157 3610 – Jog mode (r0108.4 = 1)

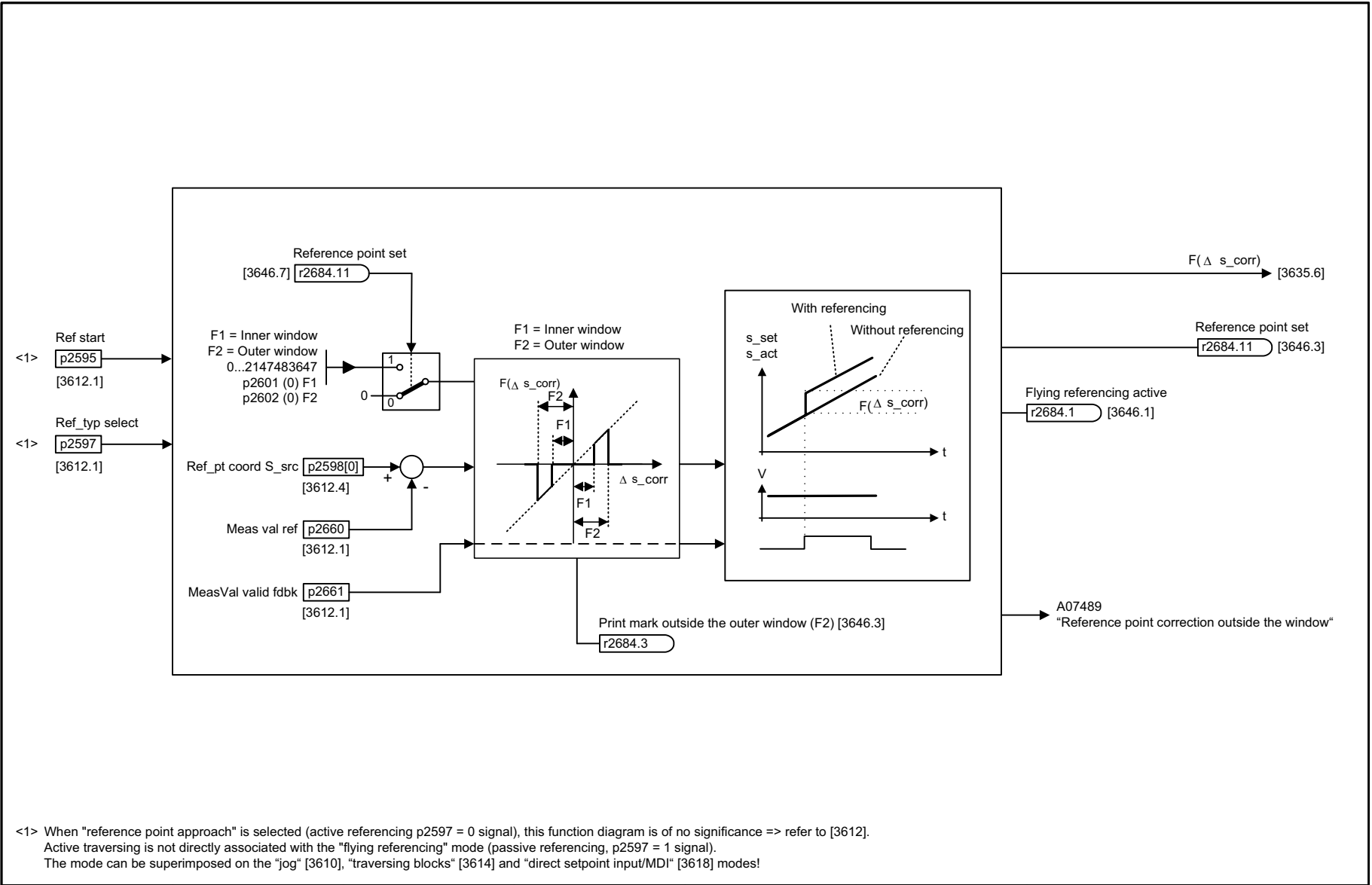
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3610_55_eng.vsd	Function diagram	
EPOS - Jog mode (r0108.4 = 1)					15.04.08 V04.07.00	SINAMICS S120/S150	

Fig. 3-158 3612 – Referencing/reference point approach mode (r0108.4 = 1) (p2597 = 0 signal)



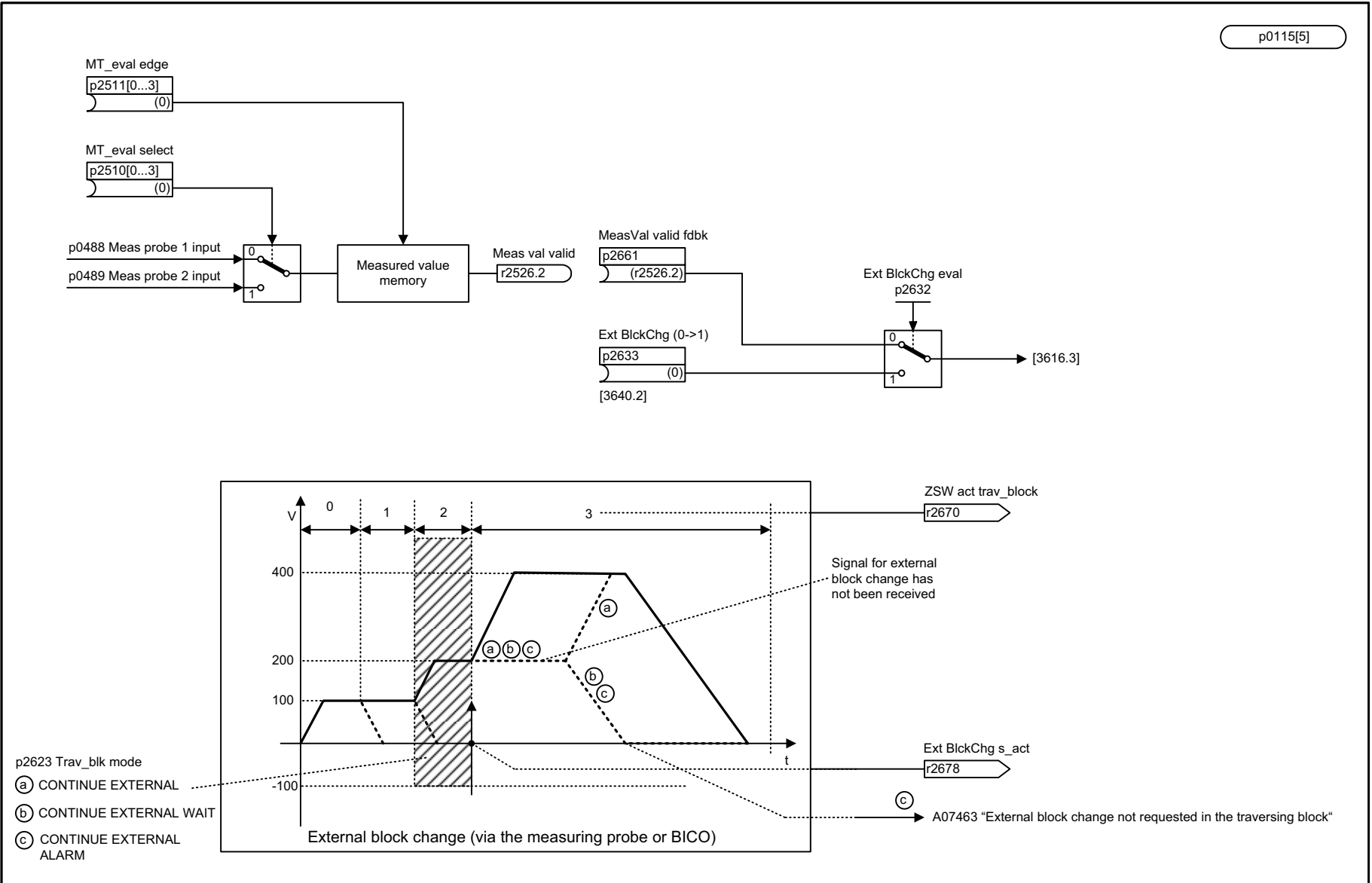
[4010.8] <1> If no reference cam exists, the axis directly moves to the zero mark (in the defined start direction). Without a reference cam, the tolerance bandwidth is not evaluated.
 <2> When "flying referencing" is selected (passive referencing, p2597 = 1 signal), this function diagram is of no significance => refer to [3614].
 <3> The connector outputs are only supplied with values from here if the "referencing" mode is active.
 <4> The reversing cams are low active. When a cam is actuated, motion (reference cam search) is continued in the opposite direction.
 <5> Reference point setting is only effective in the initial state [3625].

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3612_55_eng.vsd	Function diagram	
EPOS - Referencing/reference point approach mode (r0108.4 = 1) (p2597 = 0 signal)					15.04.08 V04.07.00	SINAMICS S120/S150	
							- 3612 -



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3614_55_eng.vsd	Function diagram	
EPOS - Flying referencing mode (r0108.4 = 1) (p2597 = 1 signal)					28.10.11 V04.07.00	SINAMICS S120/S150	
							- 3614 -

Fig. 3-159 3614 – Flying referencing mode (r0108.4 = 1) (p2597 = 1 signal)



p0115[5]

Fig. 3-160 3615 – Traversing block mode, external block change (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3615_55_eng.vsd	Function diagram	
EPOS - Traversing block mode, external block change (r0108.4 = 1)					15.04.08 V04.07.00	SINAMICS S120/S150	
							- 3615 -

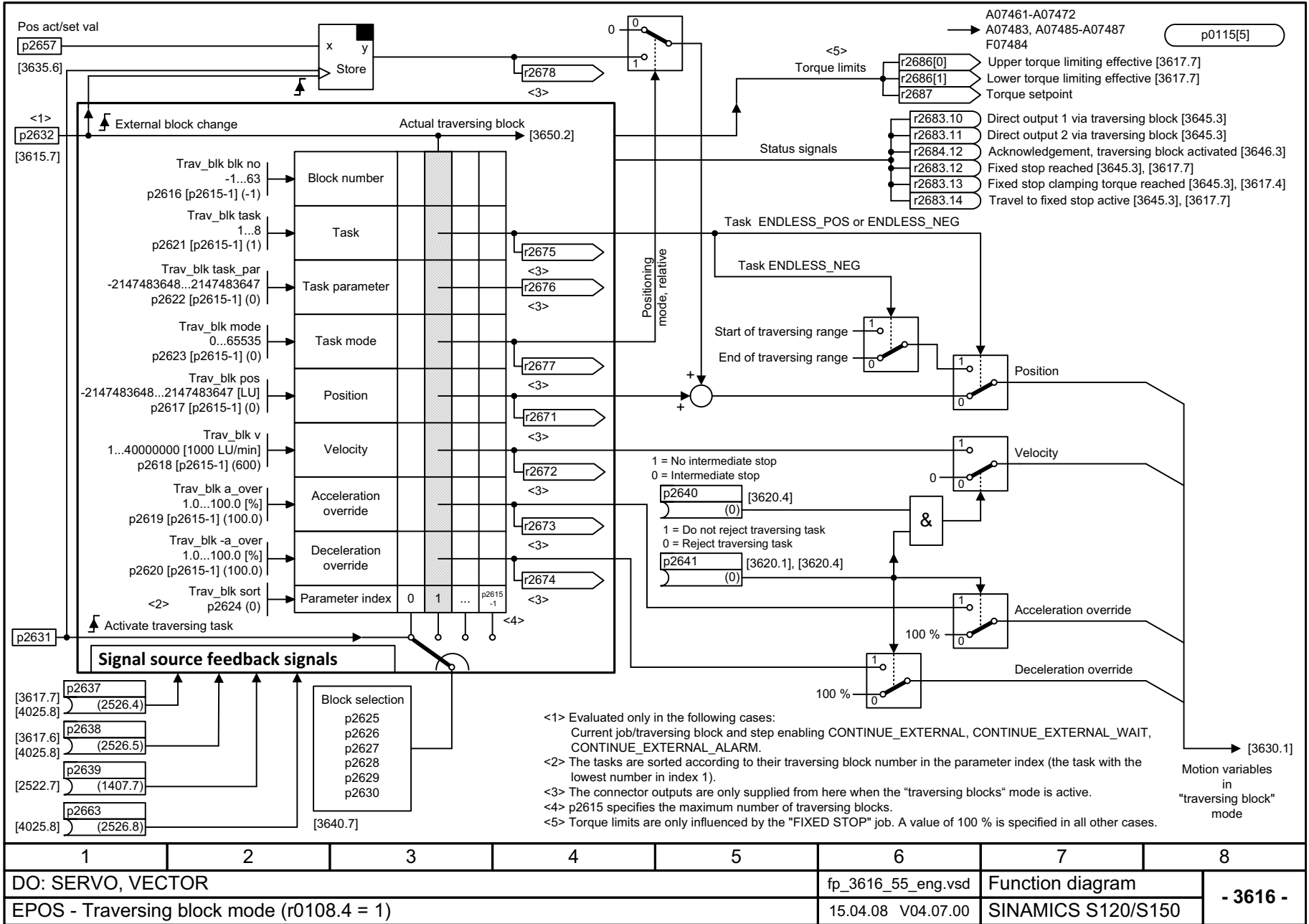


Fig. 3-161 3616 - Traversing block mode (r0108.4 = 1)

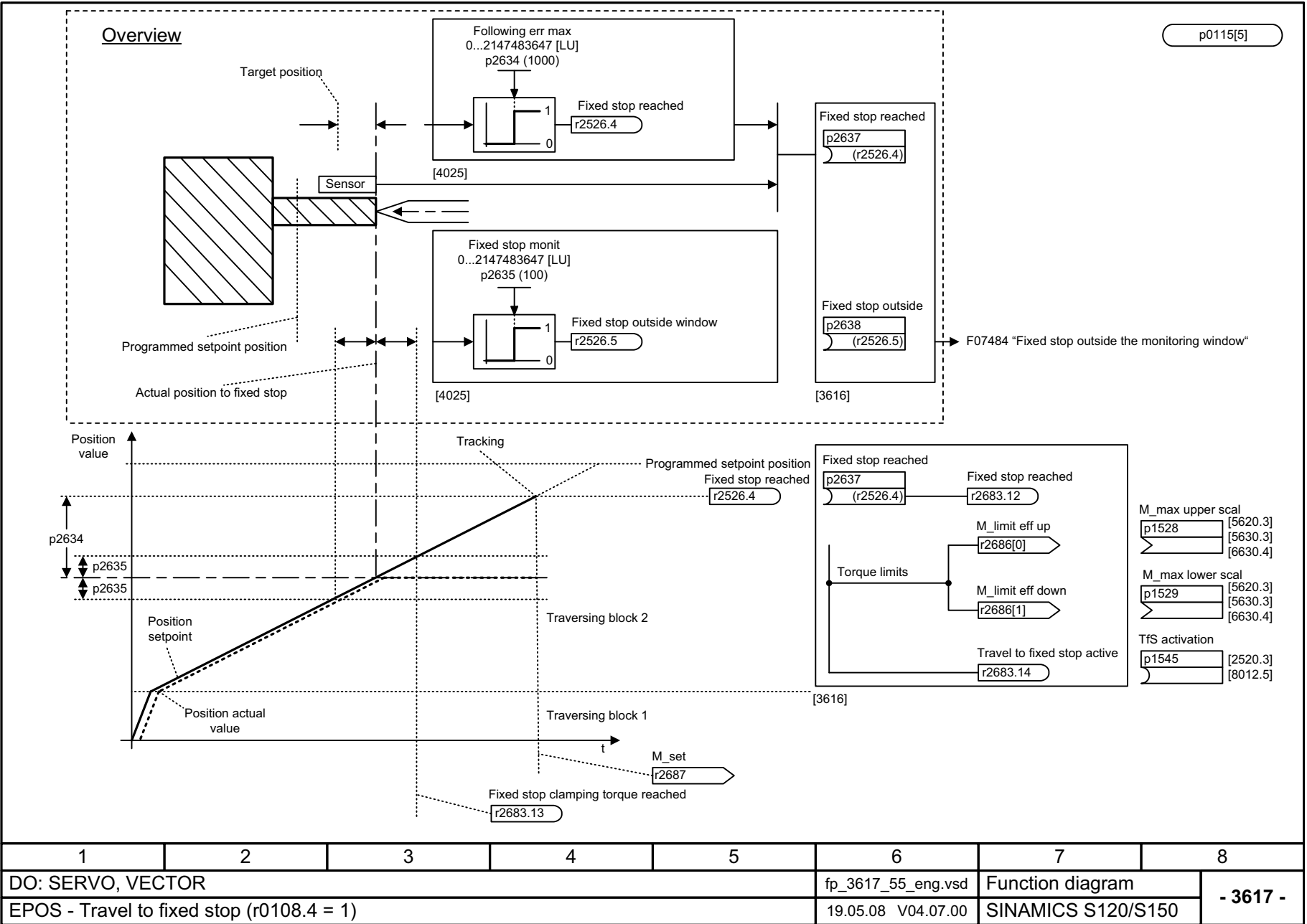


Fig. 3-162 3617 – Travel to fixed stop (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3617_55_eng.vsd	Function diagram	
EPOS - Travel to fixed stop (r0108.4 = 1)					19.05.08 V04.07.00	SINAMICS S120/S150	
							- 3617 -

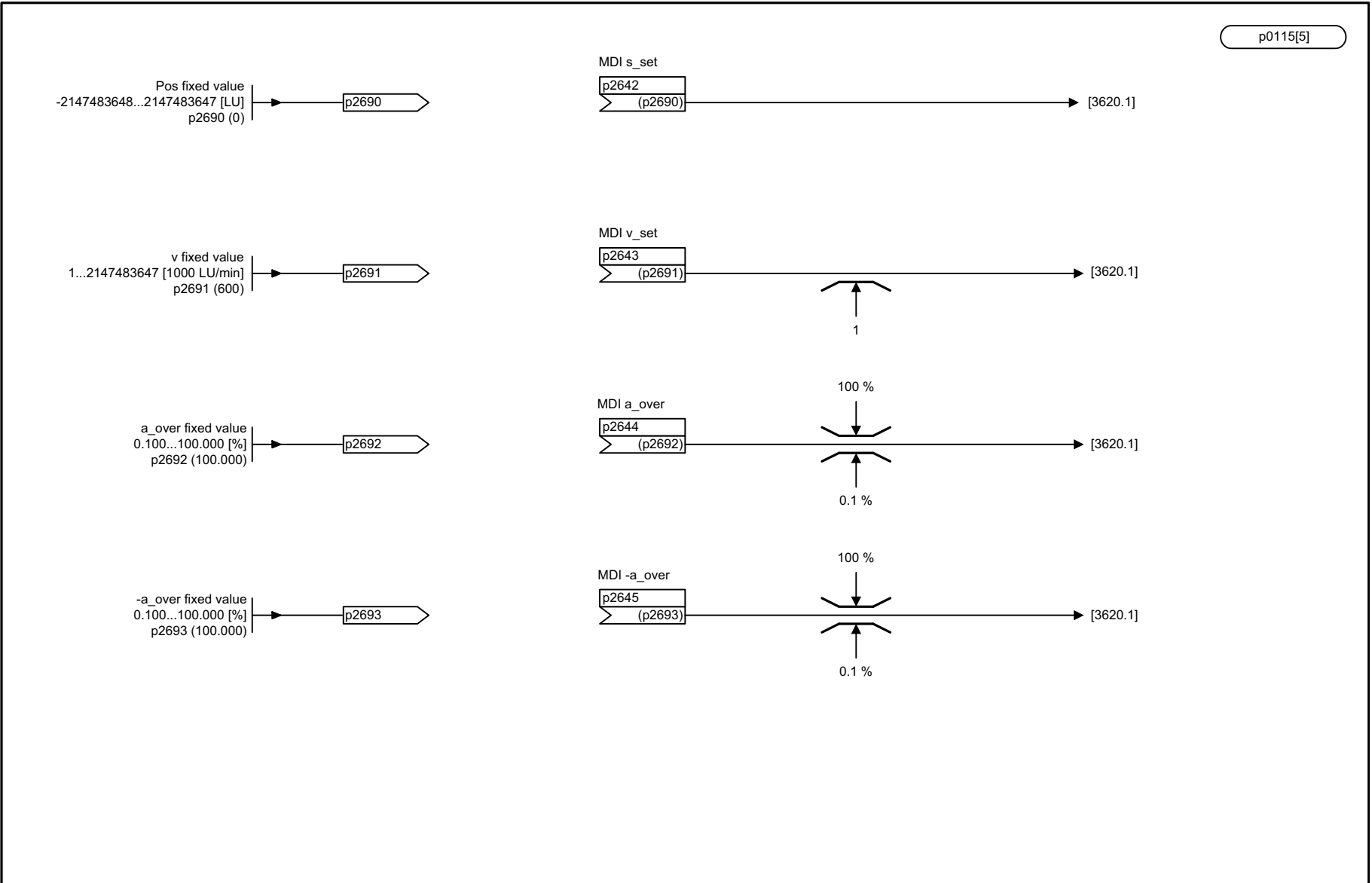
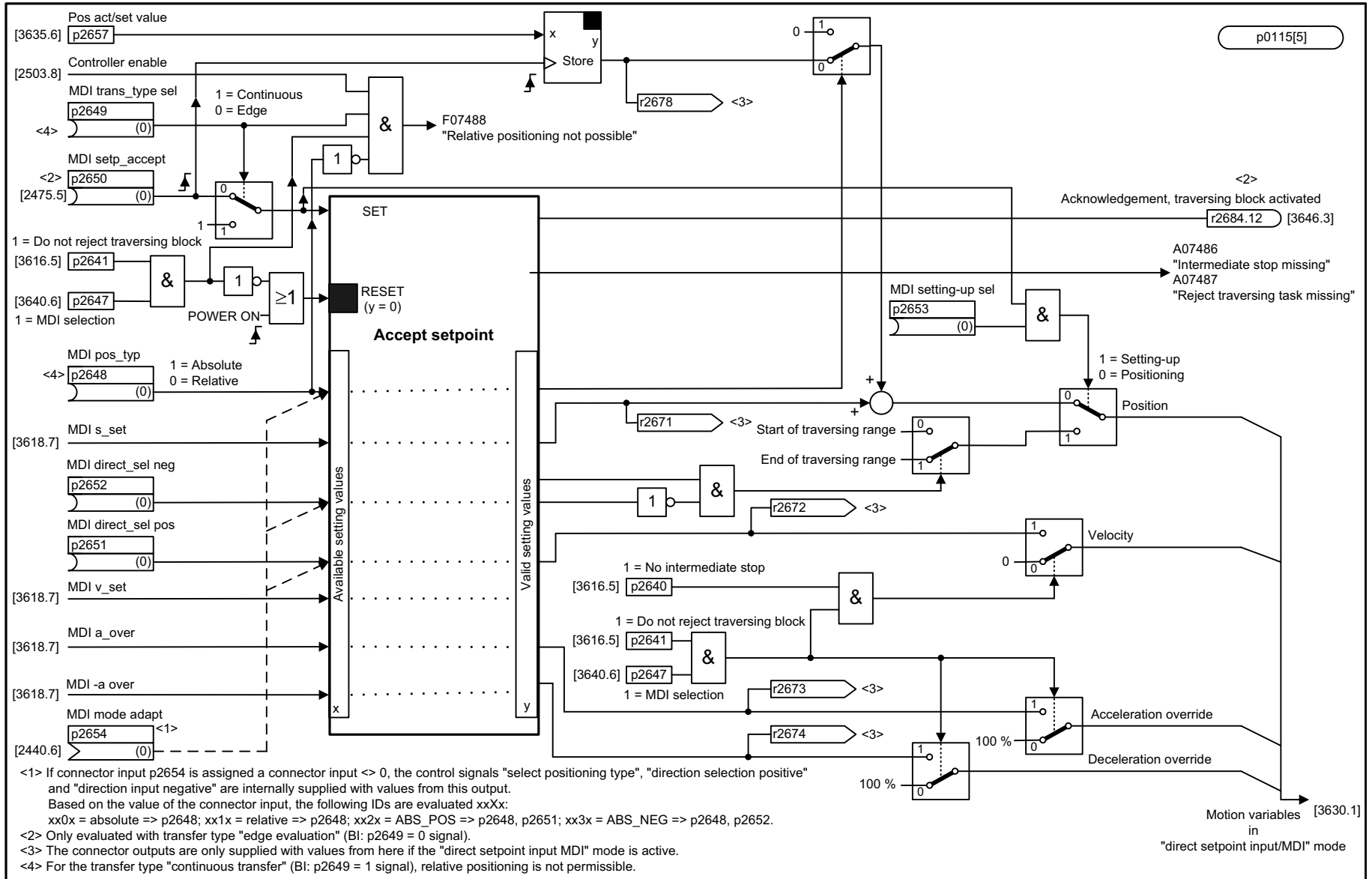


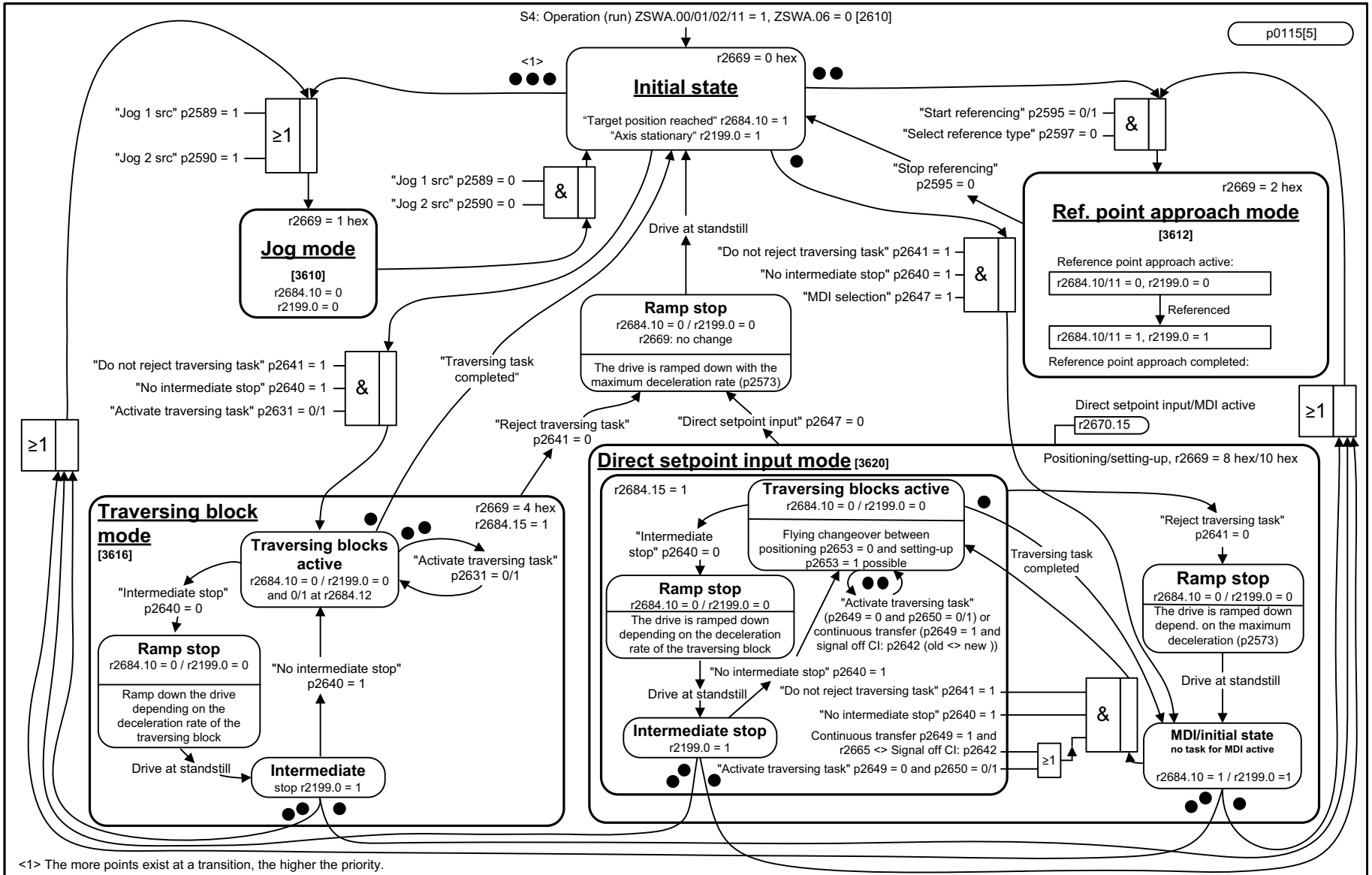
Fig. 3-163 3618 – Direct setpoint input/MDI mode, dynamic values (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3618_55_eng.vsd	Function diagram	
EPOS - Direct setpoint input/MDI mode, dynamic values (r0108.4 = 1)					15.04.08 V04.07.00	SINAMICS S120/S150	
							- 3618 -

Fig. 3-164 3620 – Direct setpoint input/MDI mode (r0108.4 = 1)



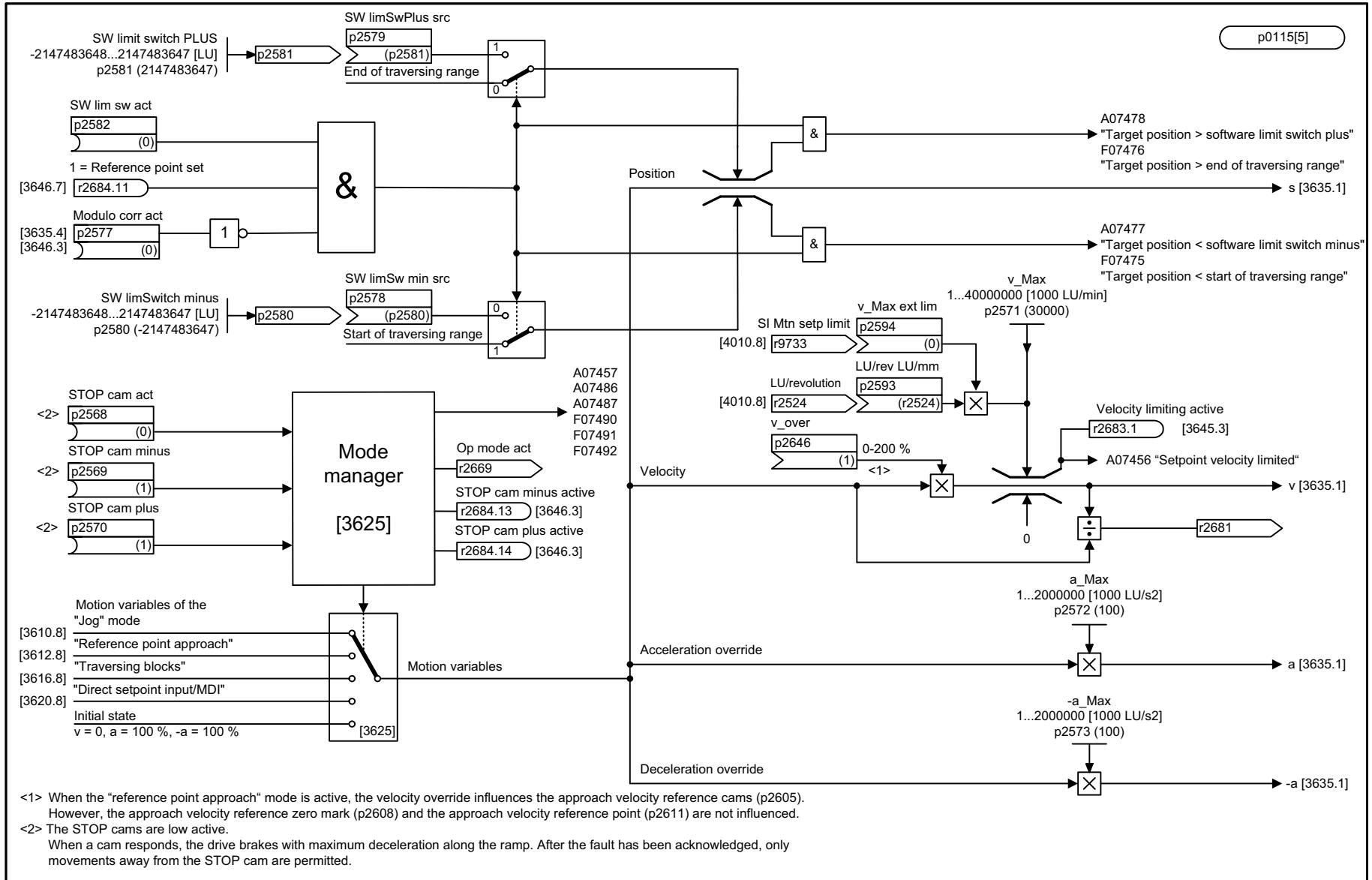
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3620_55_eng.vsd	Function diagram	
EPOS - Direct setpoint input/MDI mode (r0108.4 = 1)					15.04.08 V04.07.00	SINAMICS S120/S150	
							- 3620 -



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3625_55_eng.vsd	Function diagram	
EPOS - Mode control (r0108.4 = 1)					15.04.08 V04.07.00	SINAMICS S120/S150	

Fig. 3-165 3625 - Mode control (r0108.4 = 1)

Fig. 3-166 3630 – Traversing range limits (r0108.4 = 1)



<1> When the "reference point approach" mode is active, the velocity override influences the approach velocity reference cams (p2605). However, the approach velocity reference zero mark (p2608) and the approach velocity reference point (p2611) are not influenced.

<2> The STOP cams are low active.
When a cam responds, the drive brakes with maximum deceleration along the ramp. After the fault has been acknowledged, only movements away from the STOP cam are permitted.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3630_55_eng.vsd	Function diagram	
EPOS - Traversing range limits (r0108.4 = 1)					08.09.09 V04.07.00	SINAMICS S120/S150	
							- 3630 -

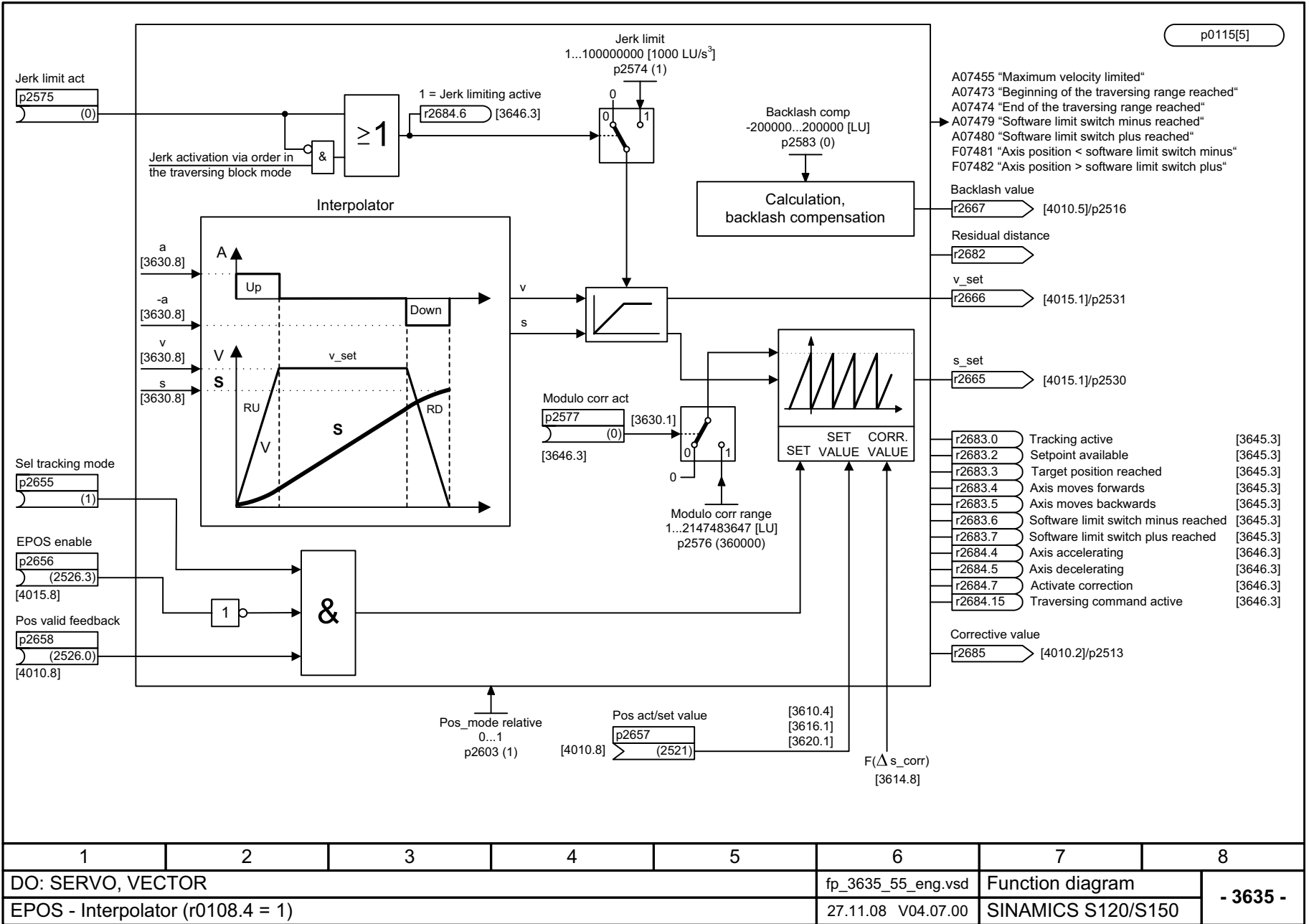


Fig. 3-167 3635 – Interpolator (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3635_55_eng.vsd	Function diagram	
EPOS - Interpolator (r0108.4 = 1)					27.11.08 V04.07.00	SINAMICS S120/S150	
							- 3635 -

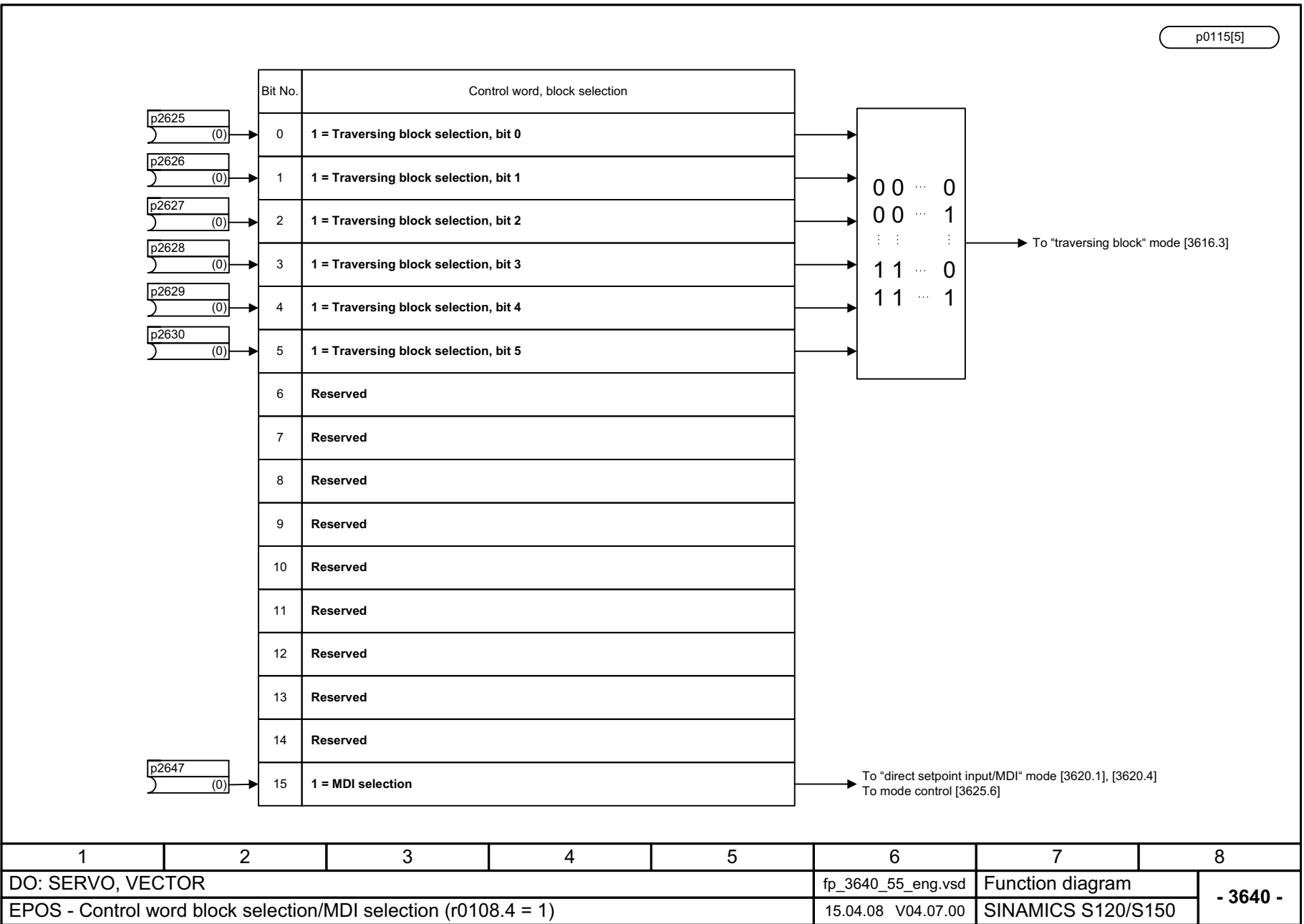


Fig. 3-168 3640 – Control word, block selection/MDI selection (r0108.4 = 1)

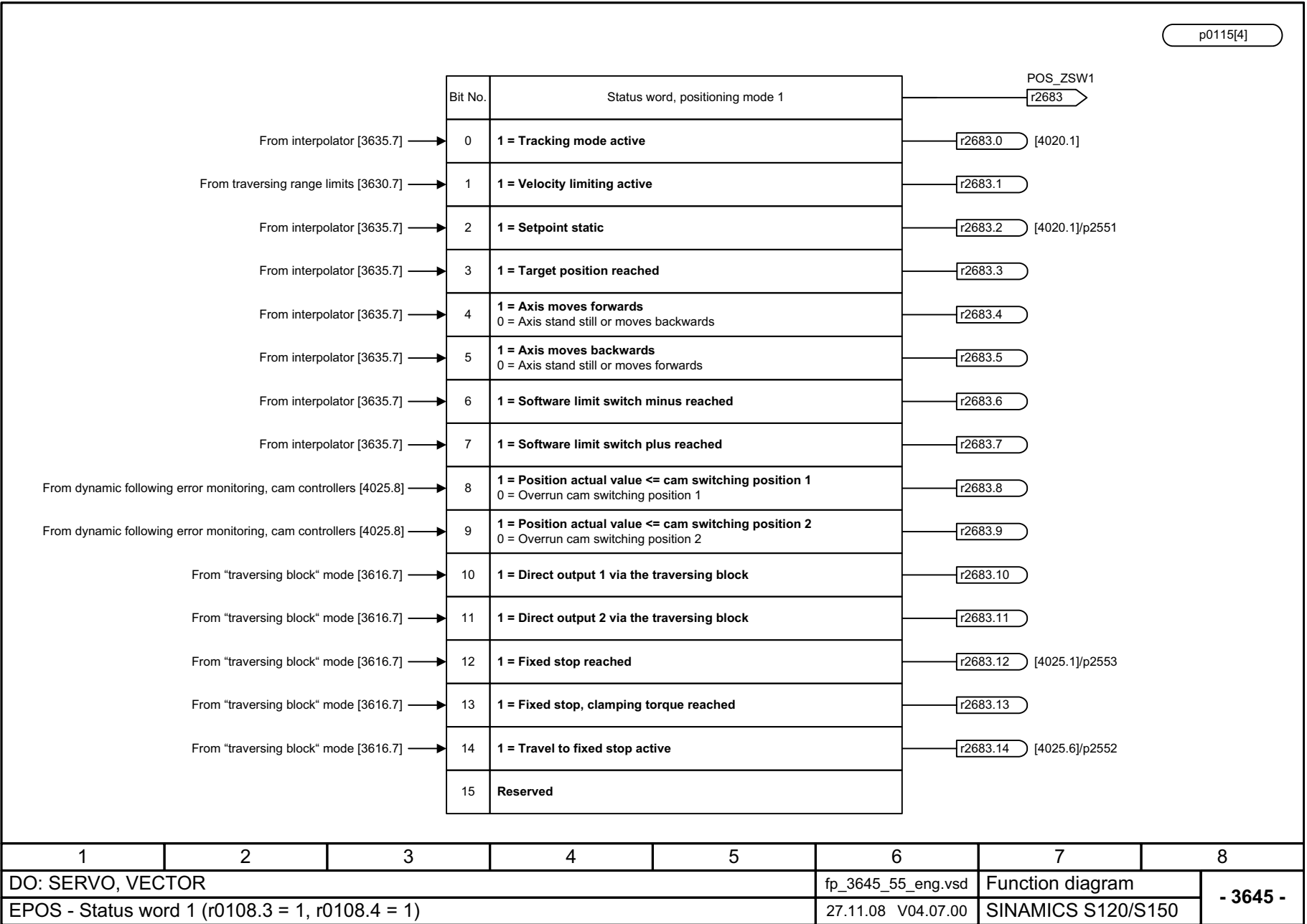
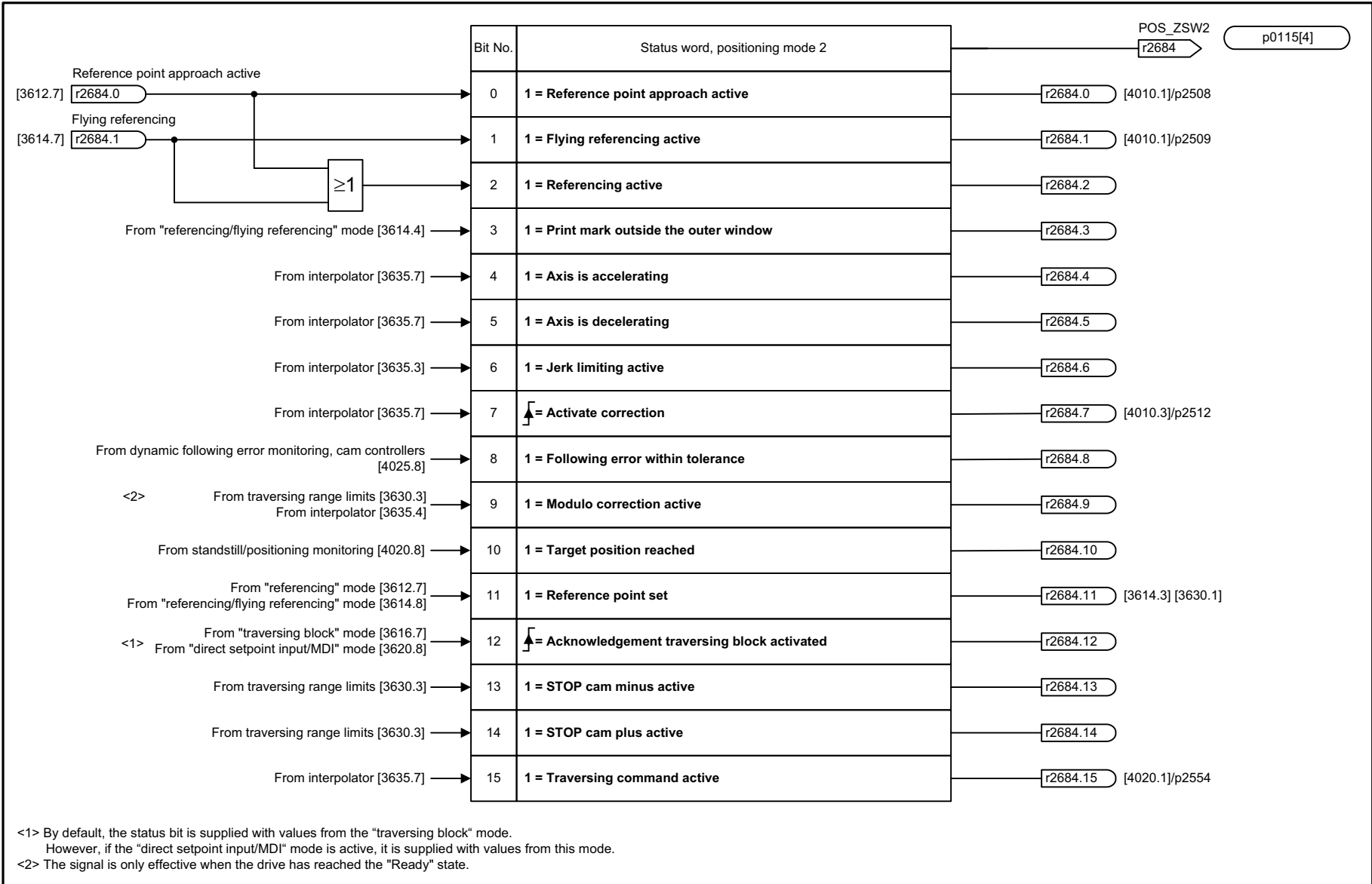


Fig. 3-169 3645 - Status word 1 (r0108.3 = 1, r0108.4 = 1)



<1> By default, the status bit is supplied with values from the "traversing block" mode. However, if the "direct setpoint input/MDI" mode is active, it is supplied with values from this mode.
 <2> The signal is only effective when the drive has reached the "Ready" state.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_3646_55_eng.vsd	Function diagram	
EPOS - Status word 2 (r0108.3 = 1, r0108.4 = 1)					07.10.08 V04.07.00	SINAMICS S120/S150	
							- 3646 -

Fig. 3-170 3646 – Status word 2 (r0108.3 = 1, r0108.4 = 1)

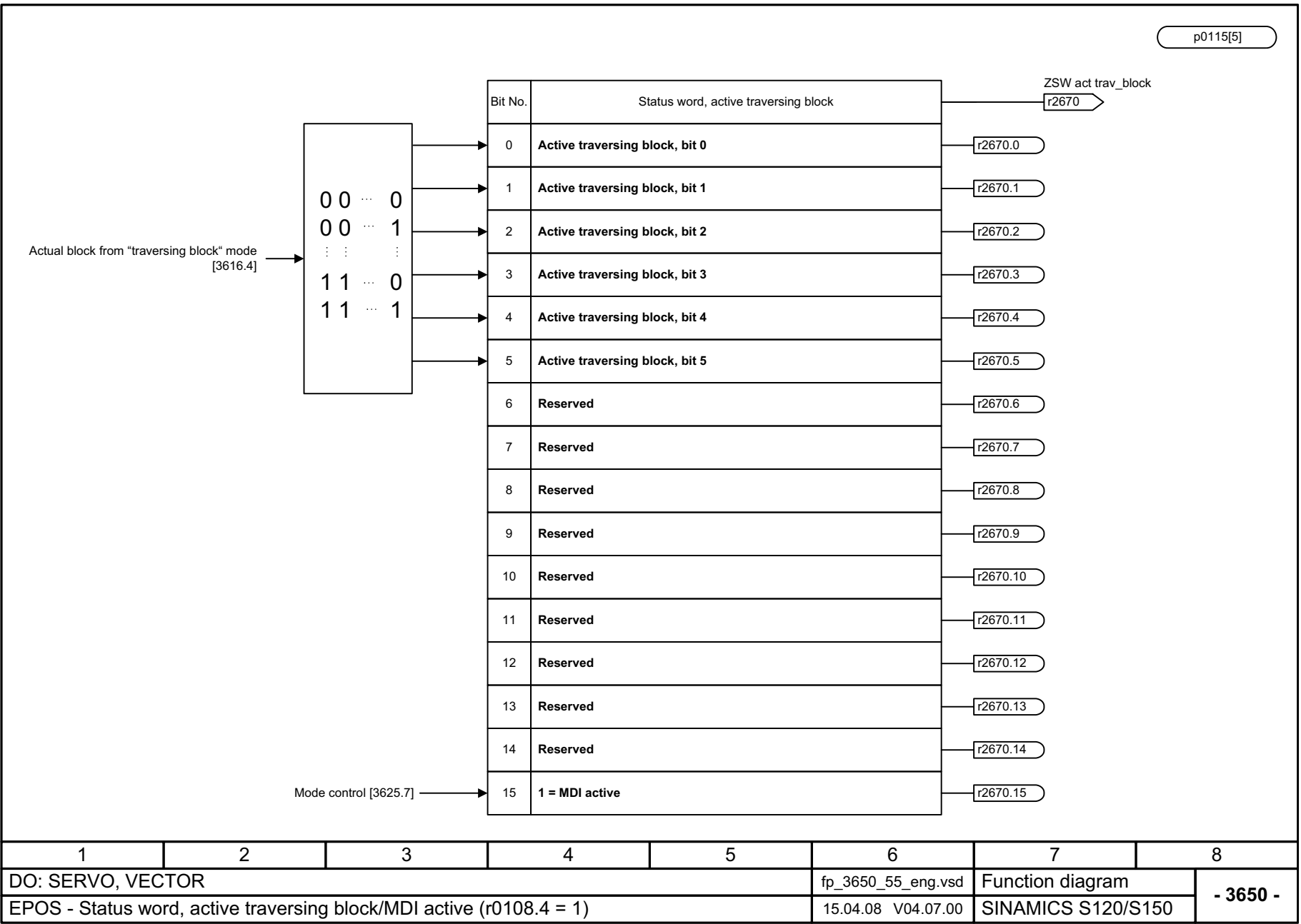


Fig. 3-171 3650 – Status word, active traversing block/MDI active (r0108.4 = 1)

p0115[5]

ZSW act trav_block
r2670

Actual block from "traversing block" mode
[3616.4]

Mode control [3625.7]

3.18 Position control

Function diagrams

4010 – Position actual value preprocessing (r0108.3 = 1)	2032
4015 – Position controller (r0108.3 = 1)	2033
4020 – Standstill monitoring / positioning monitoring (r0108.3 = 1)	2034
4025 – Dynamic following error monitoring, cam controllers (r0108.3 = 1)	2035

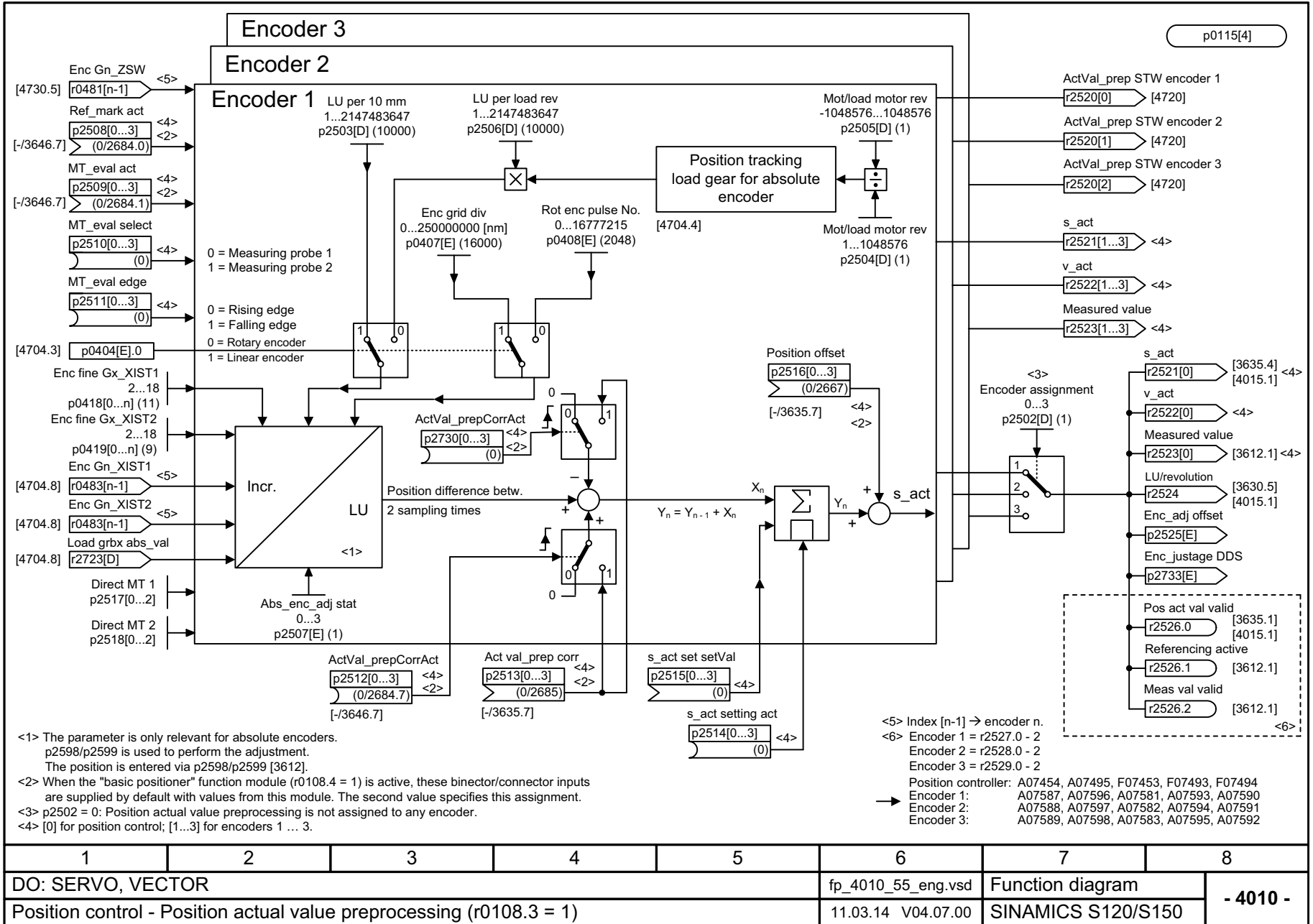


Fig. 3-172 4010 - Position actual value preprocessing (r0108.3 = 1)

<1> The parameter is only relevant for absolute encoders.
p2598/p2599 is used to perform the adjustment.
The position is entered via p2598/p2599 [3612].

<2> When the "basic positioner" function module (r0108.4 = 1) is active, these binector/connector inputs are supplied by default with values from this module. The second value specifies this assignment.

<3> p2502 = 0: Position actual value preprocessing is not assigned to any encoder.

<4> [0] for position control; [1...3] for encoders 1 ... 3.

<5> Index [n-1] → encoder n.

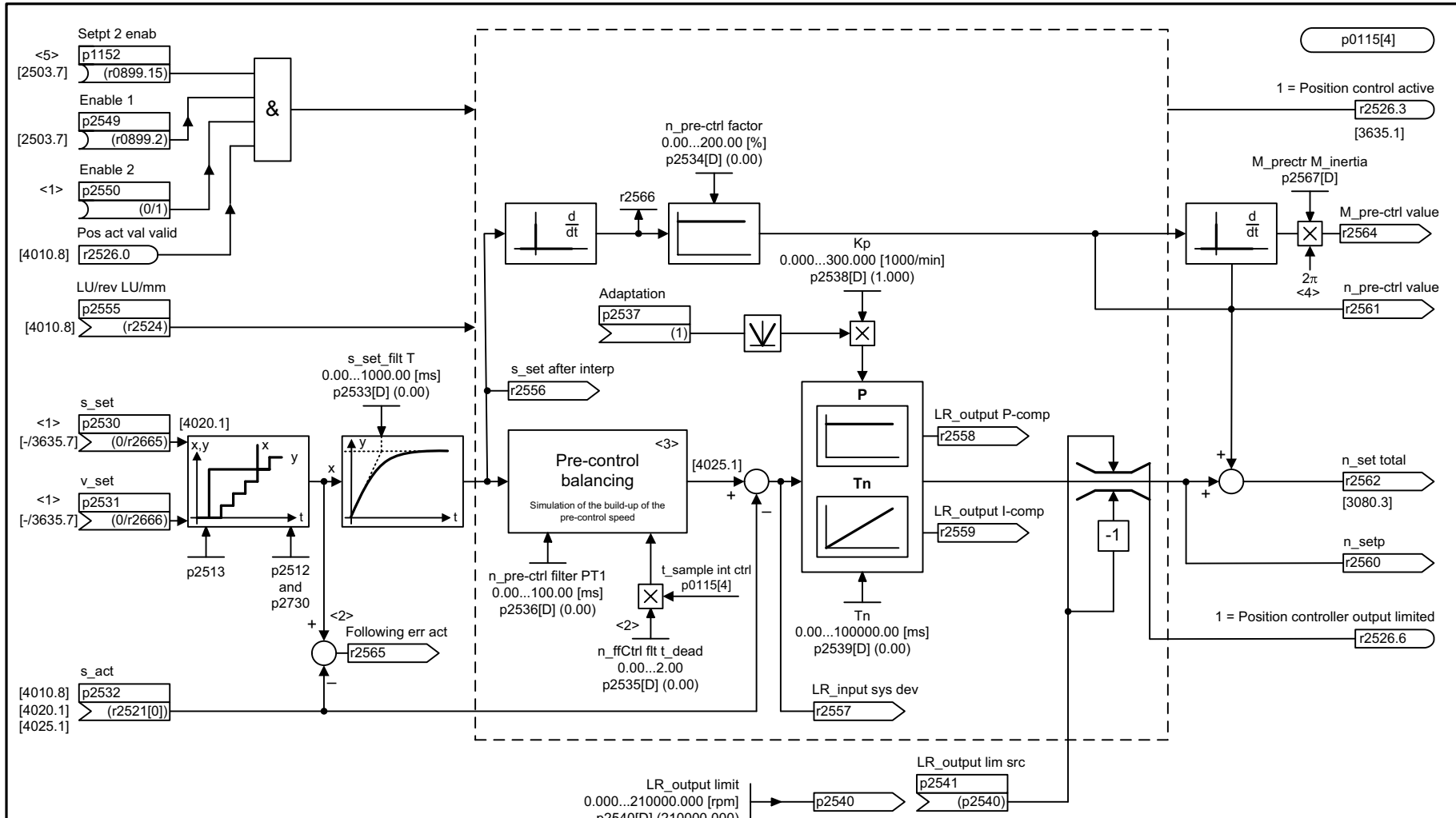
<6> Encoder 1 = r2527.0 - 2
Encoder 2 = r2528.0 - 2
Encoder 3 = r2529.0 - 2

Position controller: A07454, A07495, F07453, F07493, F07494
Encoder 1: A07587, A07596, A07581, A07593, A07590
Encoder 2: A07588, A07597, A07582, A07594, A07591
Encoder 3: A07589, A07598, A07583, A07595, A07592

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_4010_55_eng.vsd	Function diagram	
Position control - Position actual value preprocessing (r0108.3 = 1)					11.03.14 V04.07.00	SINAMICS S120/S150	

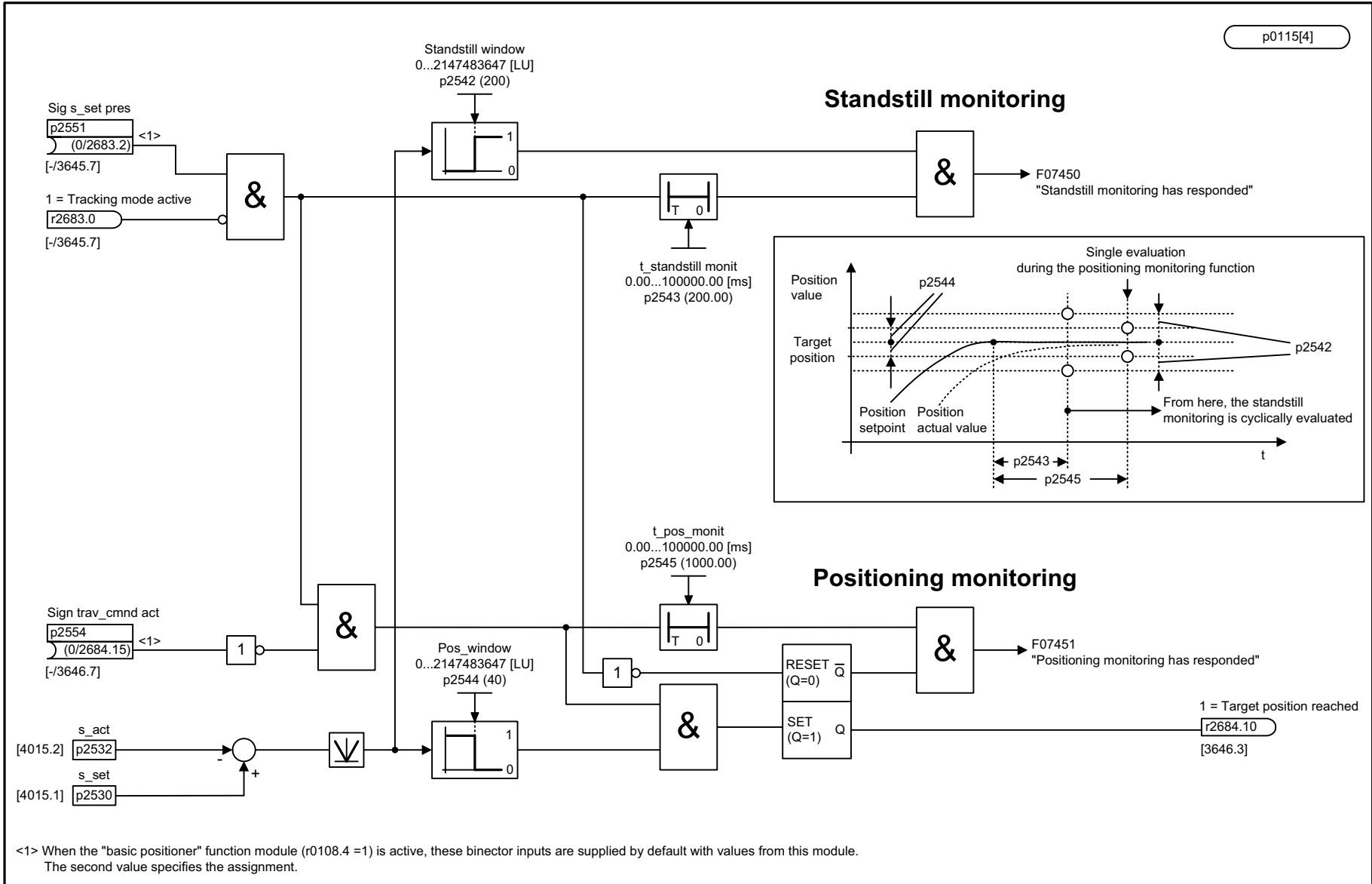
- 4010 -

Fig. 3-173 4015 – Position controller (r0108.3 = 1)



- <1> When the "basic positioner" function module (r0108.4 = 1) is active, these binector/connector inputs are supplied by default with values from this module. The second value specifies this assignment.
- <2> For p2534 > 0 % the following applies: A deadtime of two position controller clock cycles is additionally effective.
- <3> For p2534 = 0 % the following applies: Pre-control balancing is not effective.
- <4> Not applicable if the "linear motor" function module is active (r0108.12 = 1).
- <5> Only if the "extended brake control" function module (r0108.14 = 1).

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_4015_55_eng.vsd	Function diagram	
Position control - Position controller (r0108.3 = 1)					11.04.12 V04.07.00	SINAMICS S120/S150	
							- 4015 -

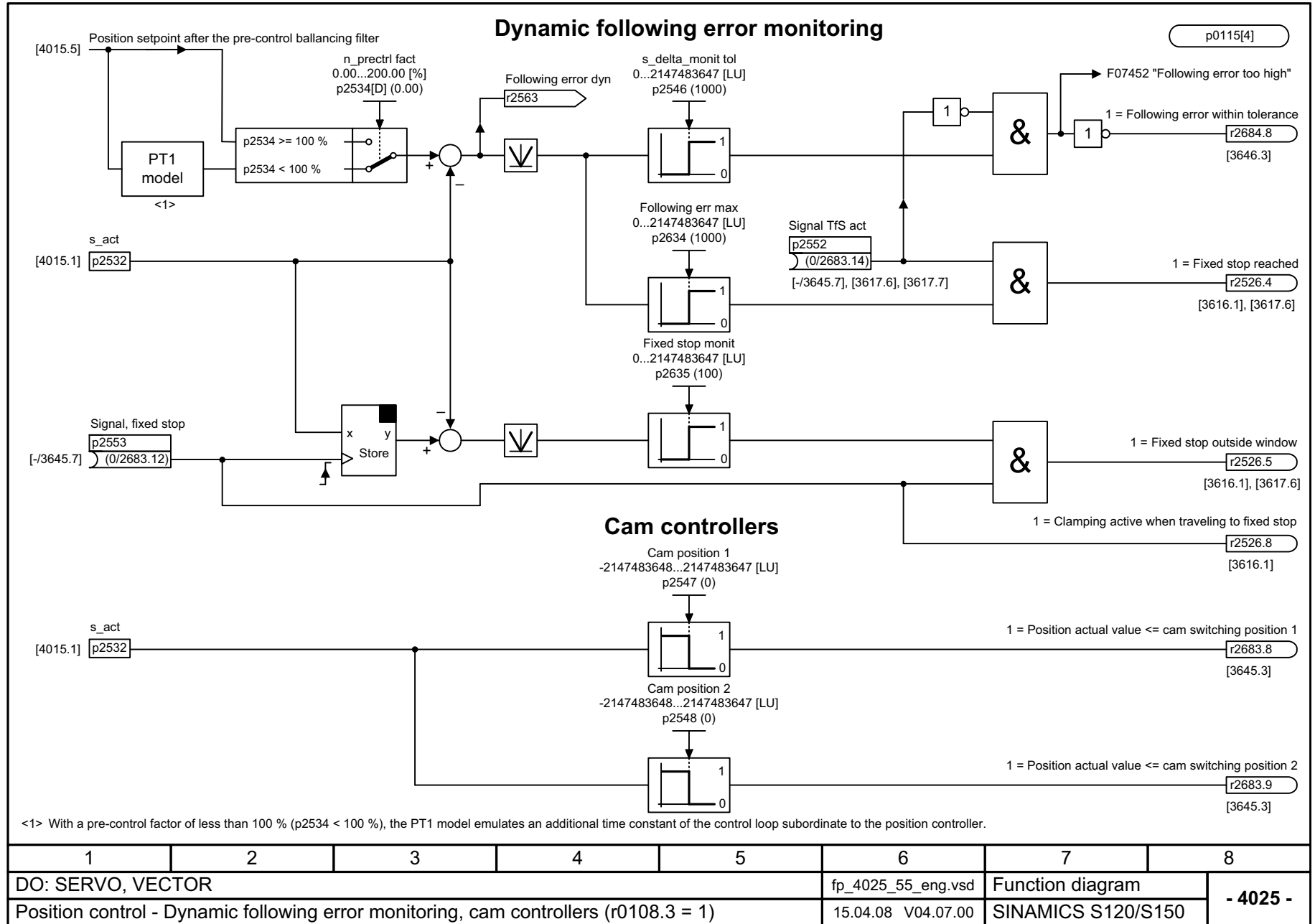


<1> When the "basic positioner" function module (r0108.4 =1) is active, these binector inputs are supplied by default with values from this module. The second value specifies the assignment.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_4020_55_eng.vsd	Function diagram	
Position control - Standstill monitoring/positioning monitoring (r0108.3 = 1)					14.11.11 V04.07.00	SINAMICS S120/S150	

Fig. 3-174 4020 – Standstill monitoring / positioning monitoring (r0108.3 = 1)

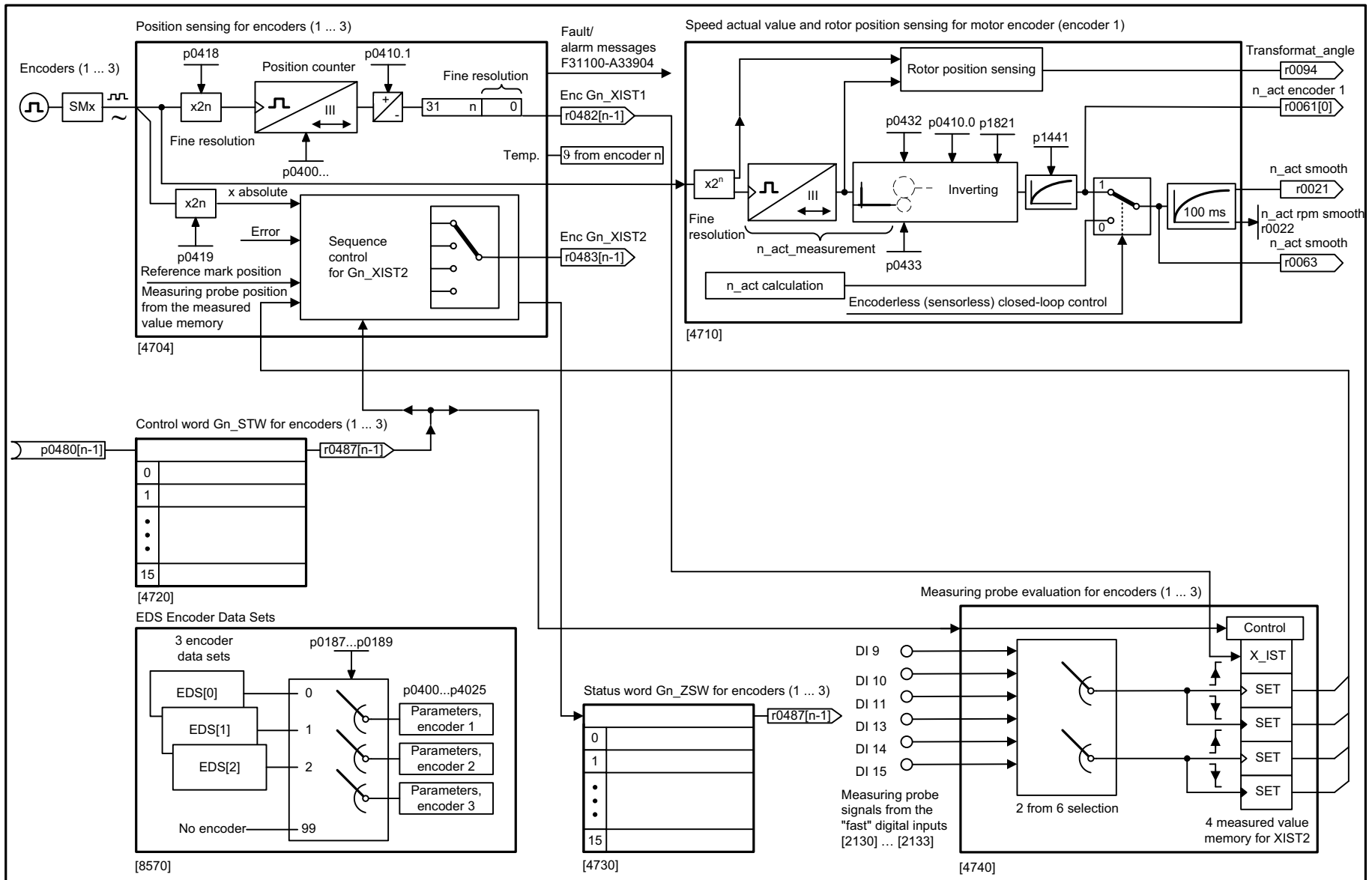
Fig. 3-175 4025 – Dynamic following error monitoring, cam controllers (r0108.3 = 1)



3.19 Encoder evaluation

Function diagrams

4700 – Servo control, overview	2037
4702 – Vector control, overview	2038
4704 – Position and temperature sensing, encoders 1 ... 3	2039
4710 – Speed actual value and pole pos. sensing, motor encoder (encoder 1)	2040
4711 – Speed actual value sensing, encoders 2, 3 (r0108.7 = 1, APC activated)	2041
4715 – Speed actual value and pole position sensing, motor encoder (encoder 1), n_act_filter 5	2042
4720 – Encoder interface, receive signals, encoders 1 ... 3	2043
4730 – Encoder interface, send signals, encoders 1 ... 3	2044
4735 – Reference mark search with external zero mark, encoders 1 ... 3	2045
4740 – Measuring probe evaluation, measured value memory, encoders 1 ... 3	2046
4750 – Absolute value for incremental encoder	2047



1	2	3	4	5	6	7	8
DO: ENC, SERVO					fp_4700_55_eng.vsd	Function diagram	
Encoder evaluation - Servo control, overview					11.06.13 V04.07.00	SINAMICS S120/S150	
							- 4700 -

Fig. 3-176 4700 – Servo control, overview

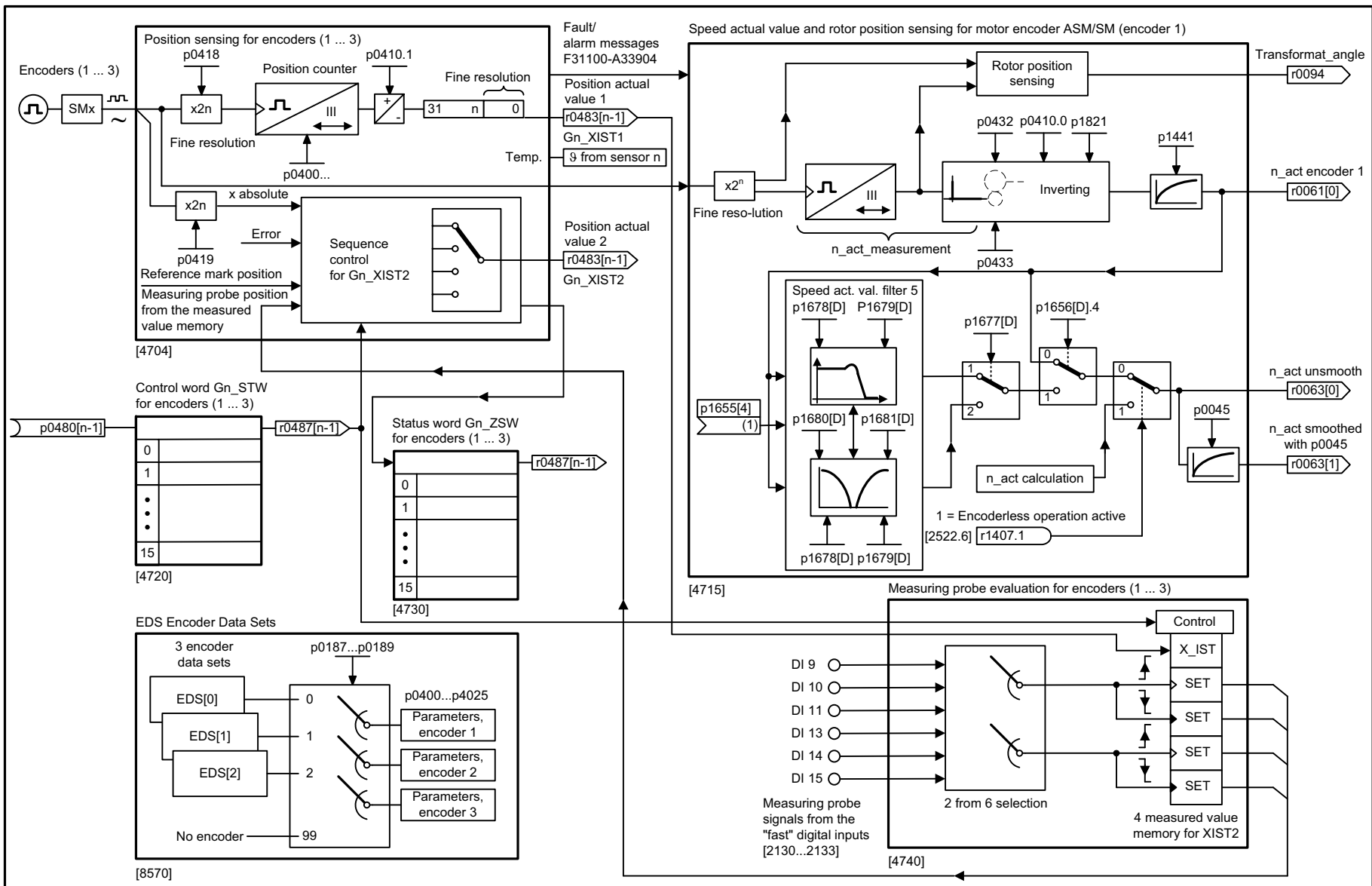
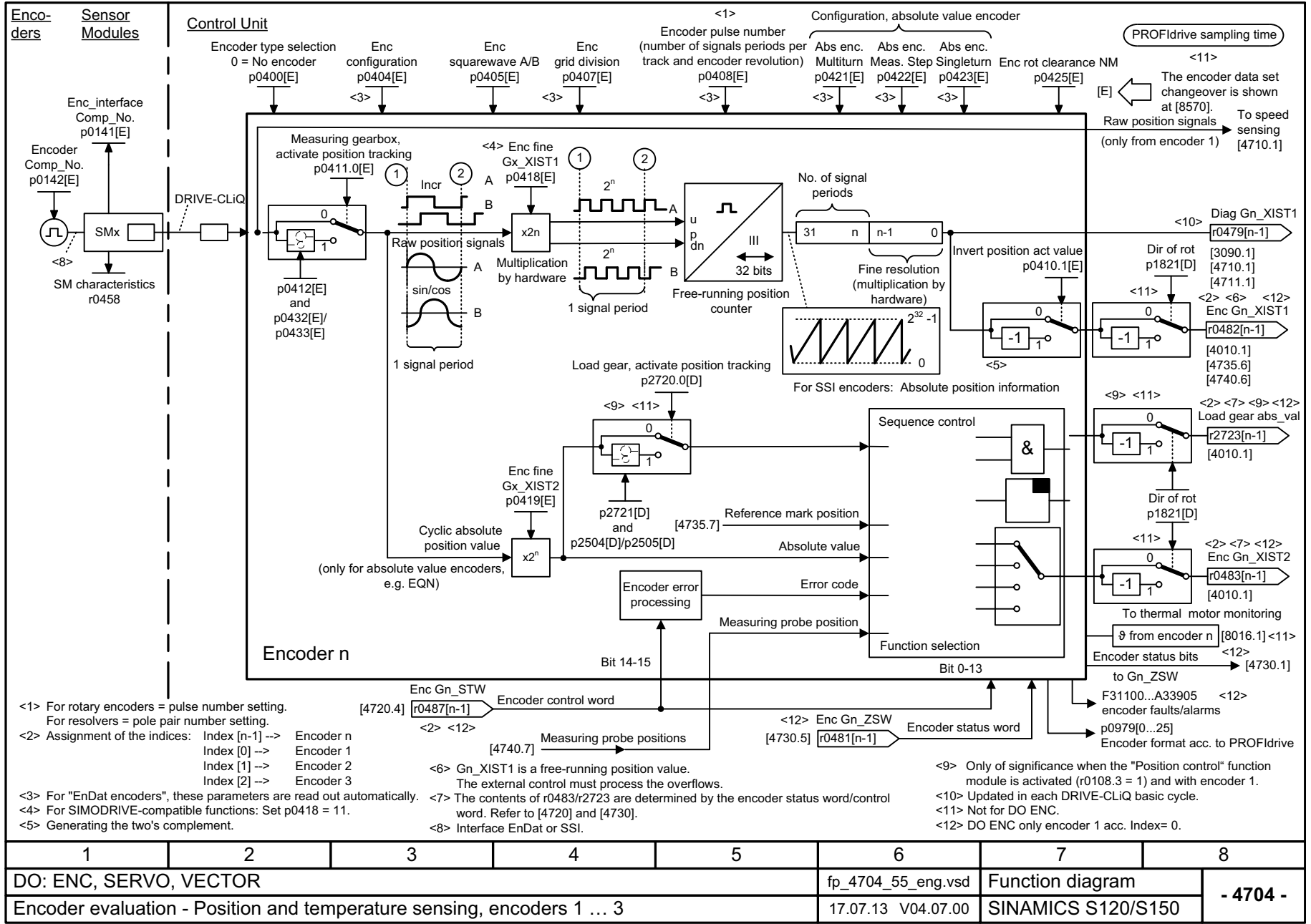


Fig. 3-177 4702 – Vector control, overview

1	2	3	4	5	6	7	8
DO: VECTOR					fp_4702_55_eng.vsd	Function diagram	
Encoder evaluation - Vector control, overview					26.04.13 V04.07.00	SINAMICS S120/S150	
- 4702 -							

Fig. 3-178 4/704 – Position and temperature sensing, encoders 1 ... 3



1	2	3	4	5	6	7	8
DO: ENC, SERVO, VECTOR					fp_4704_55_eng.vsd	Function diagram	
Encoder evaluation - Position and temperature sensing, encoders 1 ... 3					17.07.13 V04.07.00	SINAMICS S120/S150	
						- 4704 -	

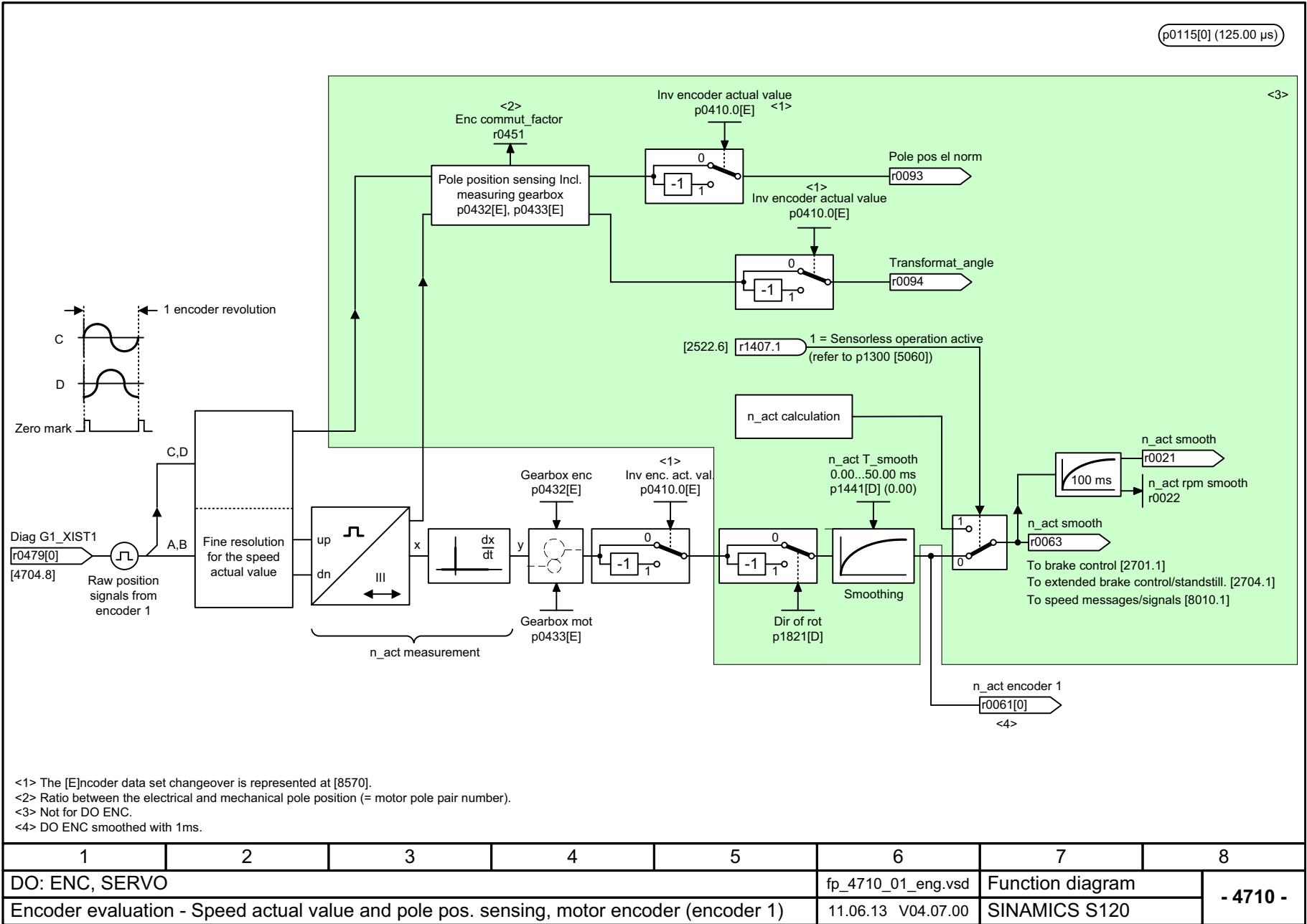
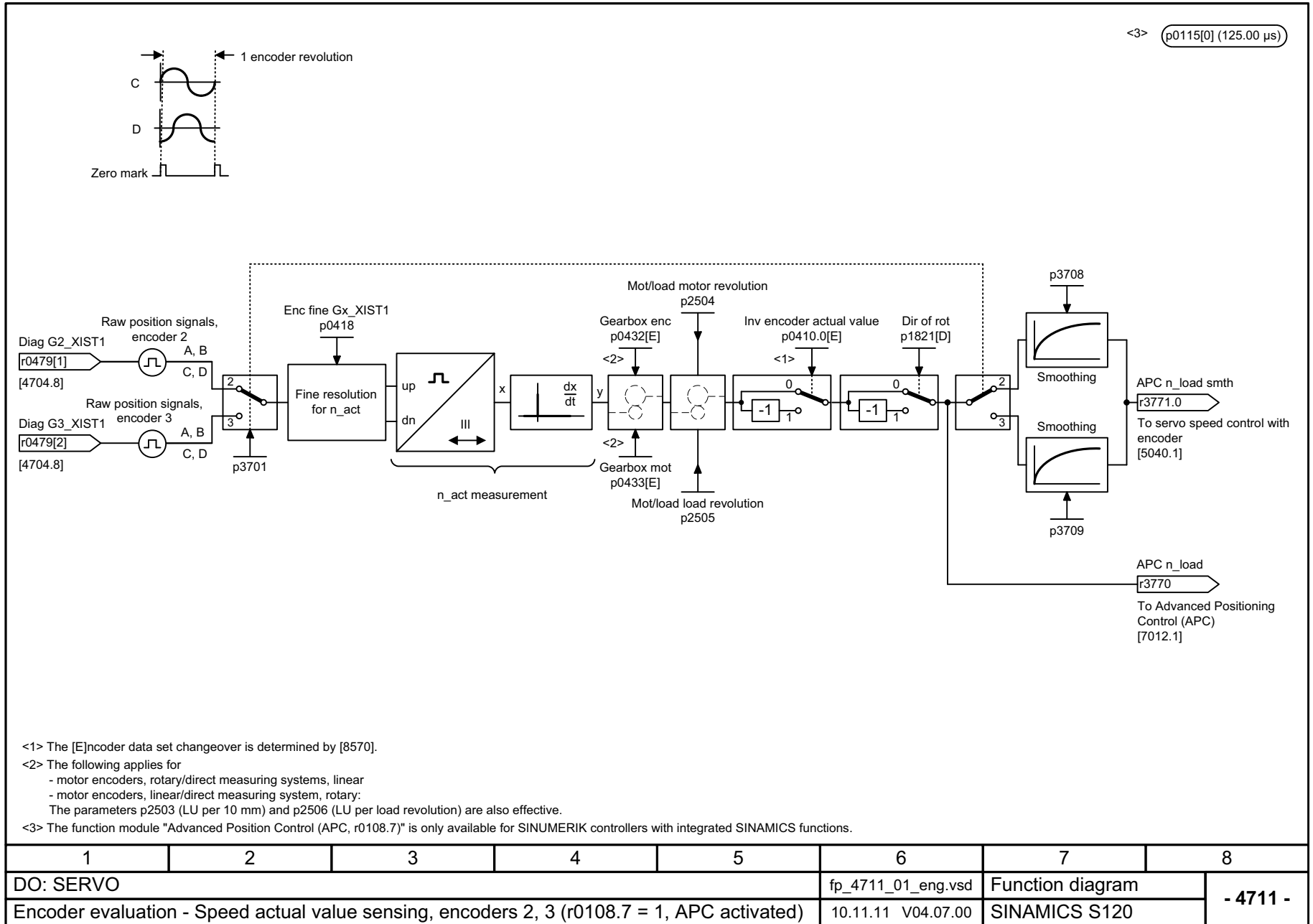
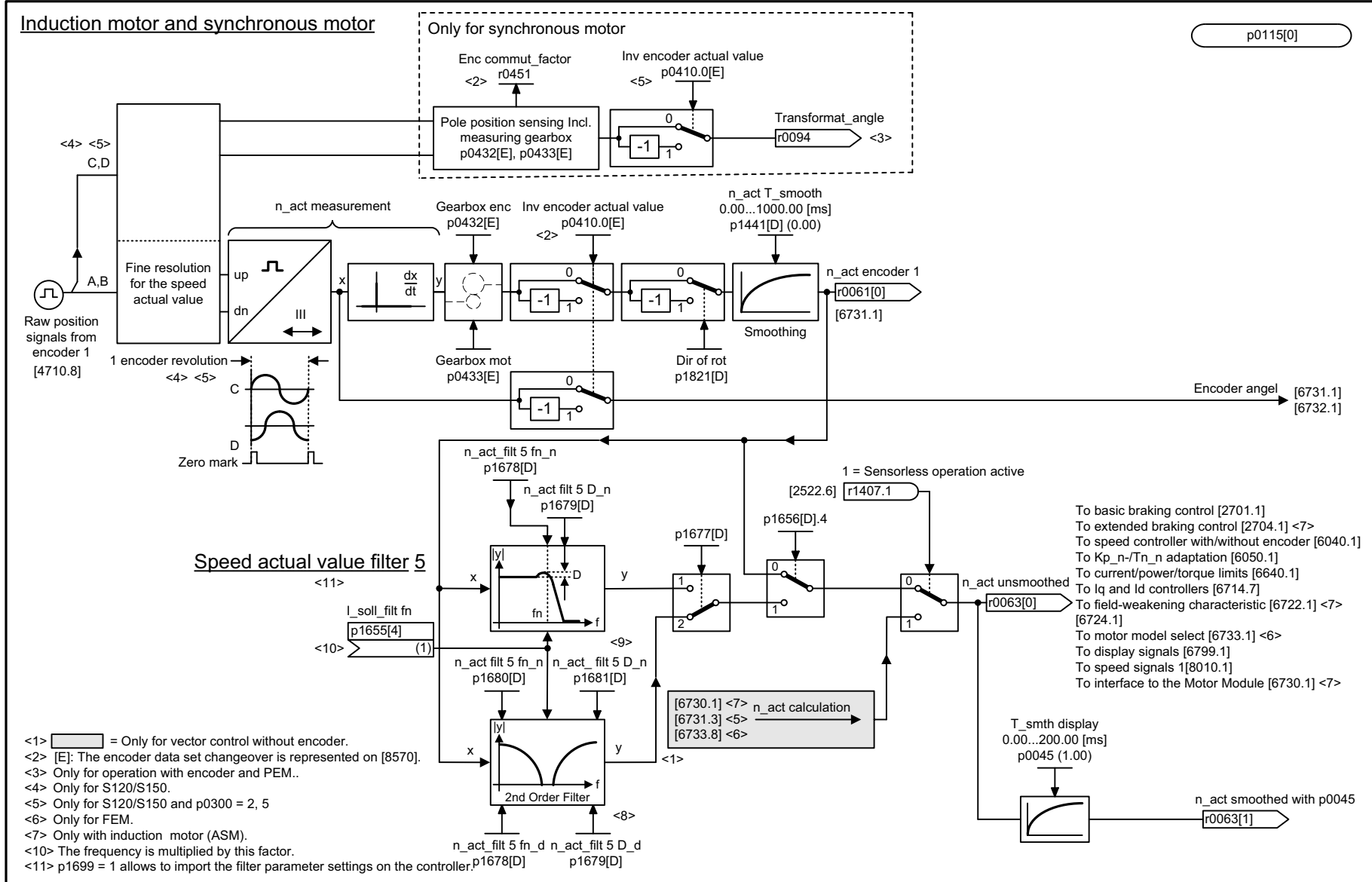


Fig. 3-179 4710 – Speed actual value and pole pos. sensing, motor encoder (encoder 1)

Fig. 3-180 4711 – Speed actual value sensing, encoders 2, 3 (r0108.7 = 1, APC activated)

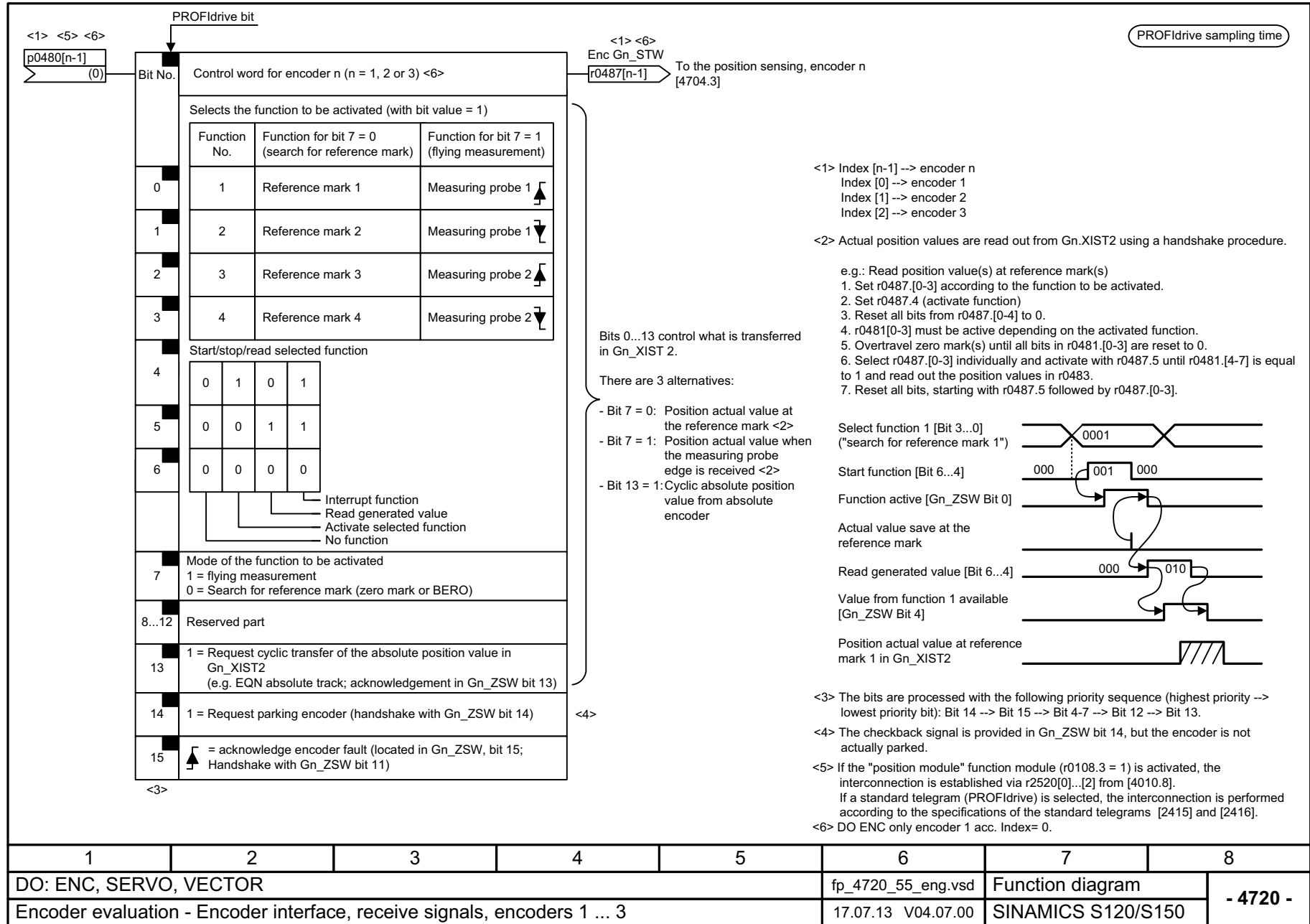




1	2	3	4	5	6	7	8
DO: VECTOR					fp_4715_54_eng.vsd	Function diagram	
Encoder evaluation - Speed act. value and pole pos. sensing, motor enc. (enc. 1), n_act_filt 5					12.03.14 V04.07.00	S120/S150/G130/G150	

Fig. 3-181 4715 – Speed actual value and pole position sensing, motor encoder (encoder 1), n_act_filt 5

Fig. 3-182 4720 – Encoder interface, receive signals, encoders 1 ... 3



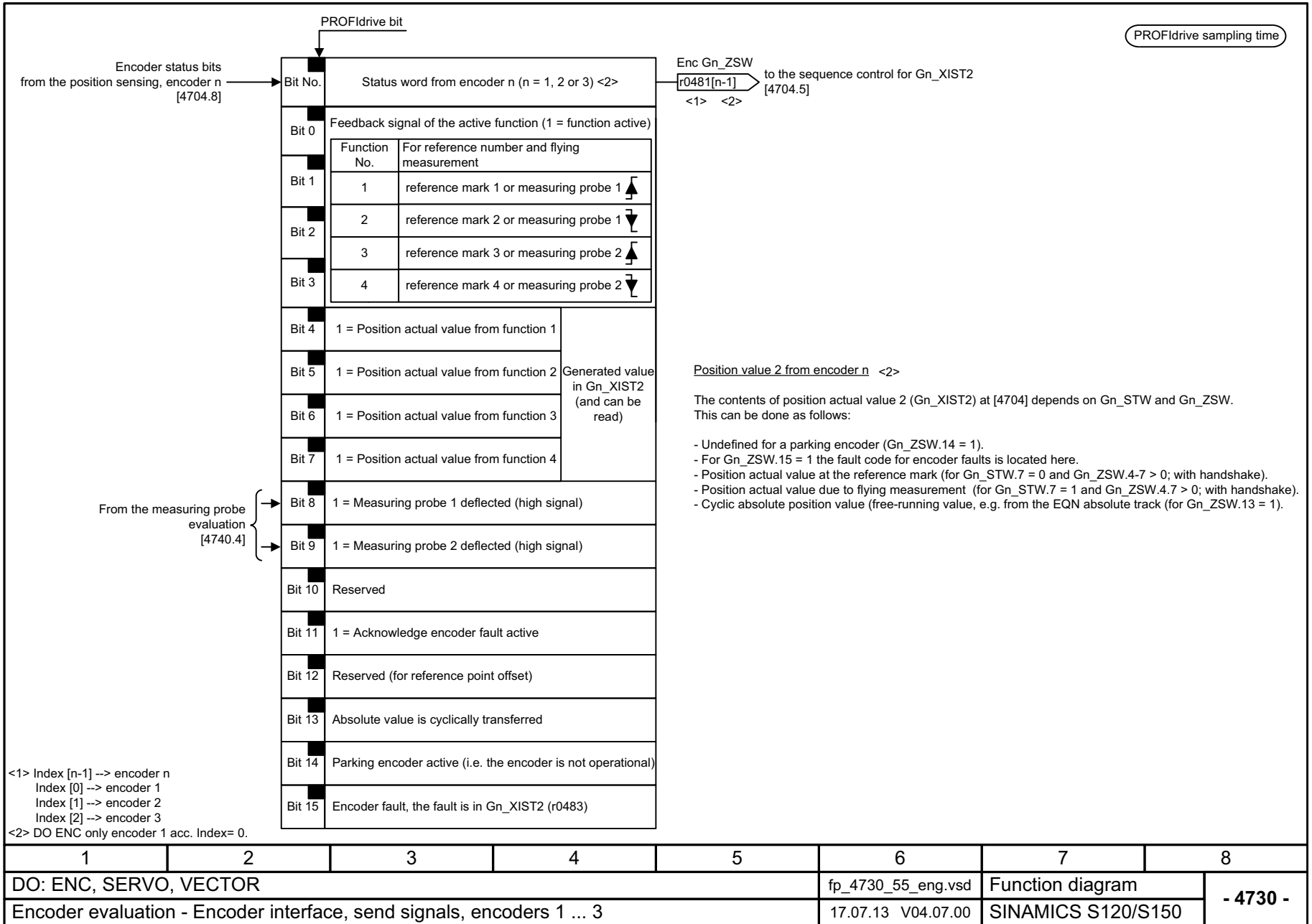
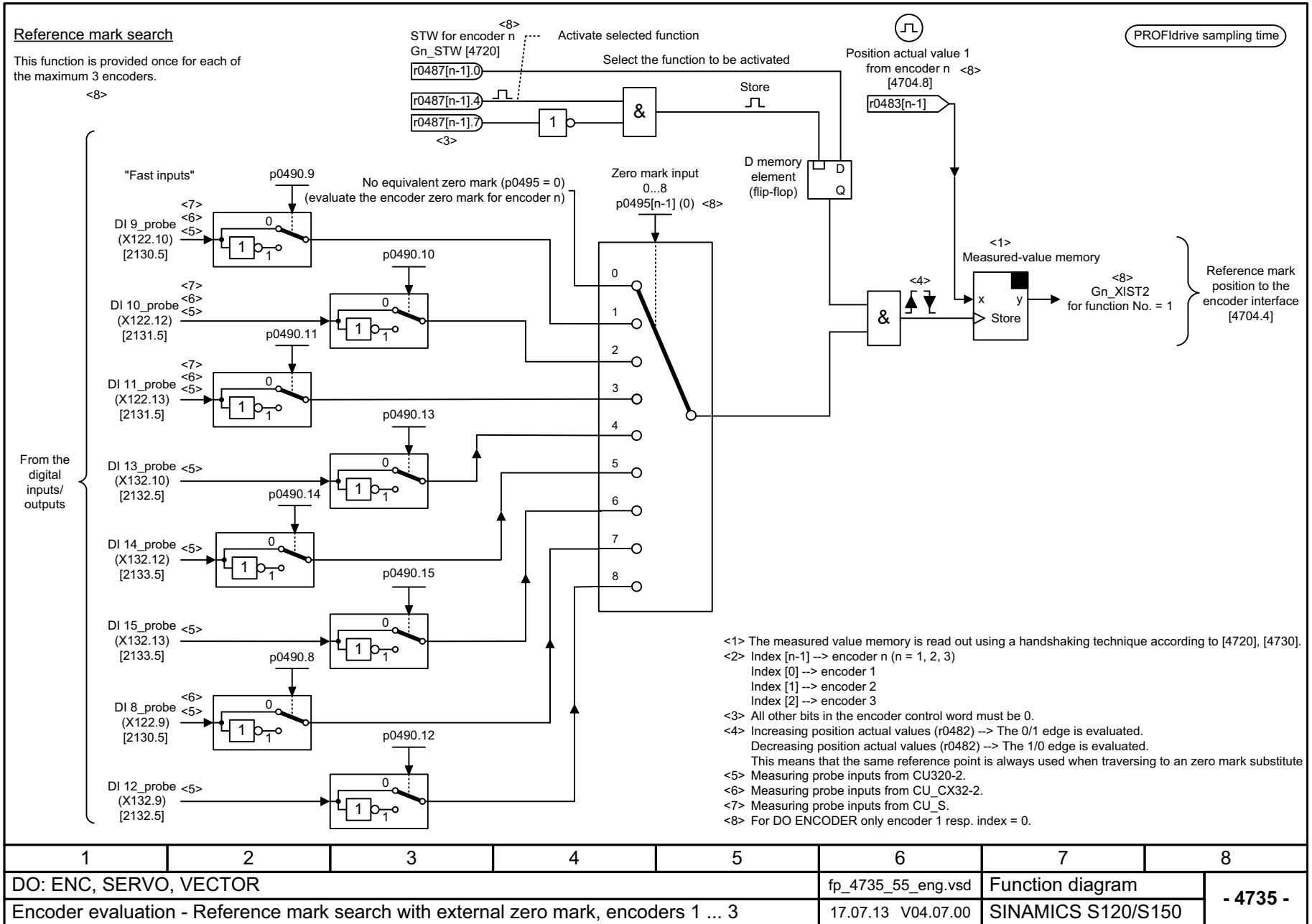


Fig. 3-183 4730 – Encoder interface, send signals, encoders 1 ... 3

Fig. 3-184 4/735 – Reference mark search with external zero mark; encoders 1 ... 3



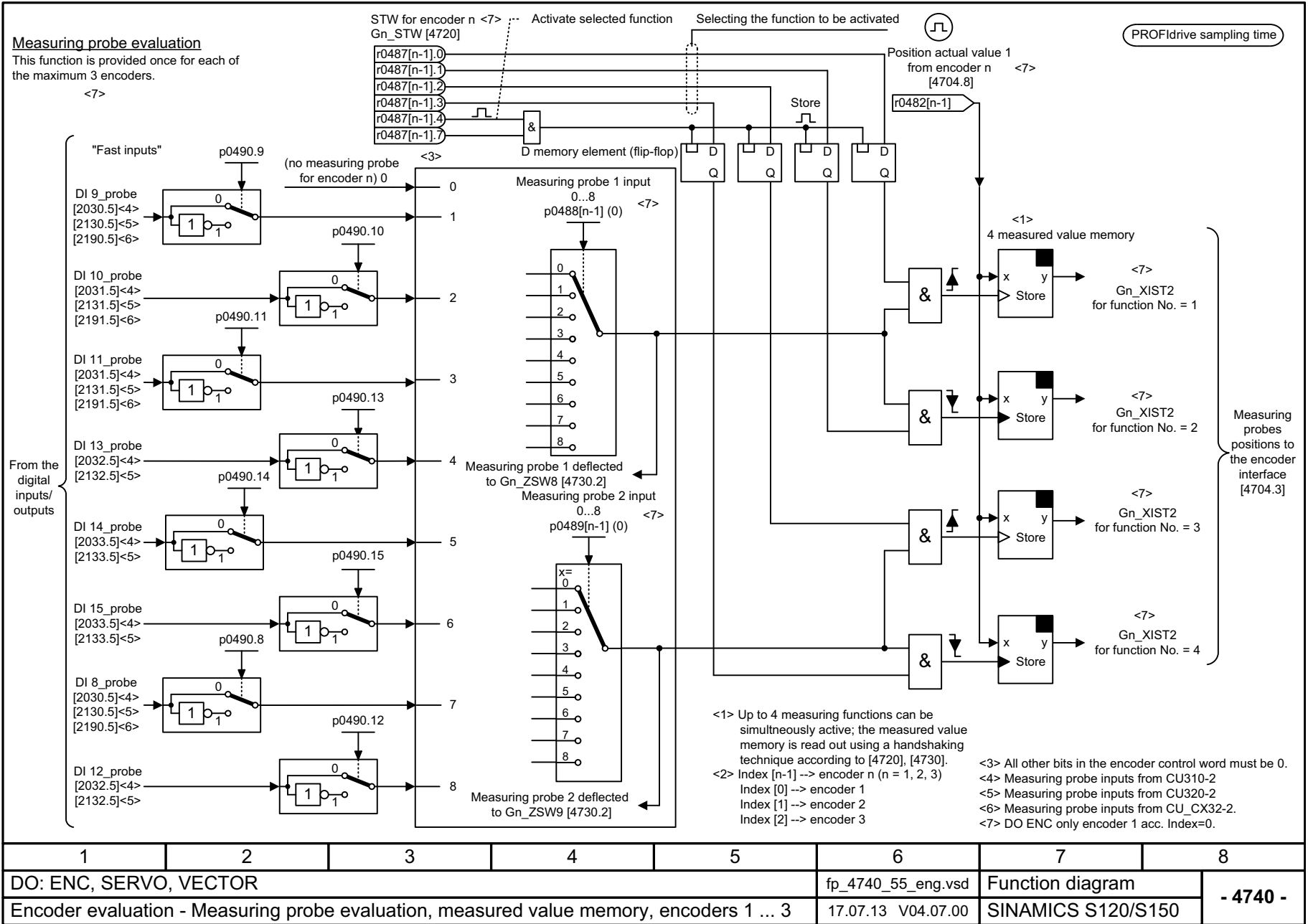
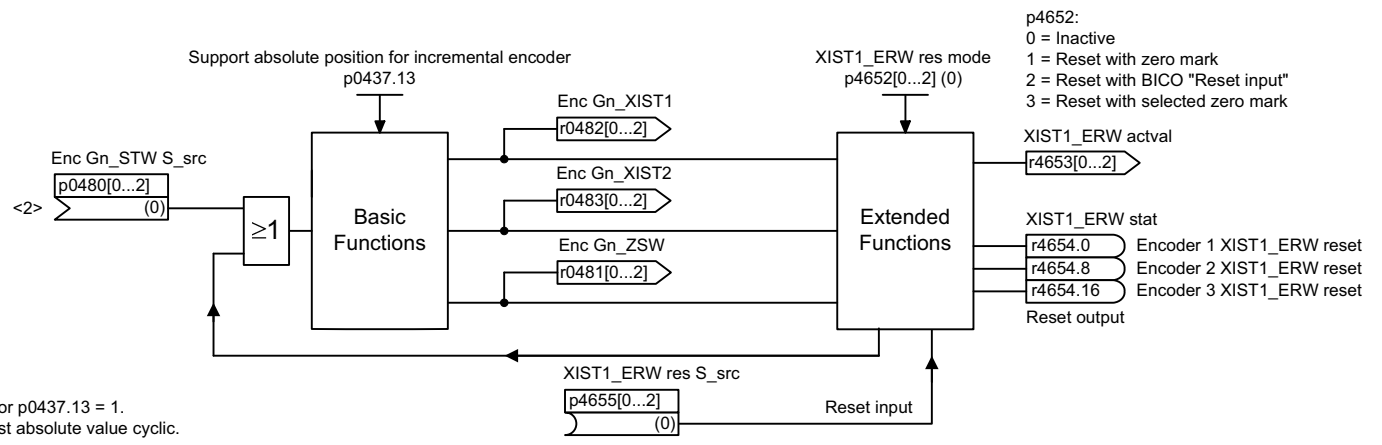
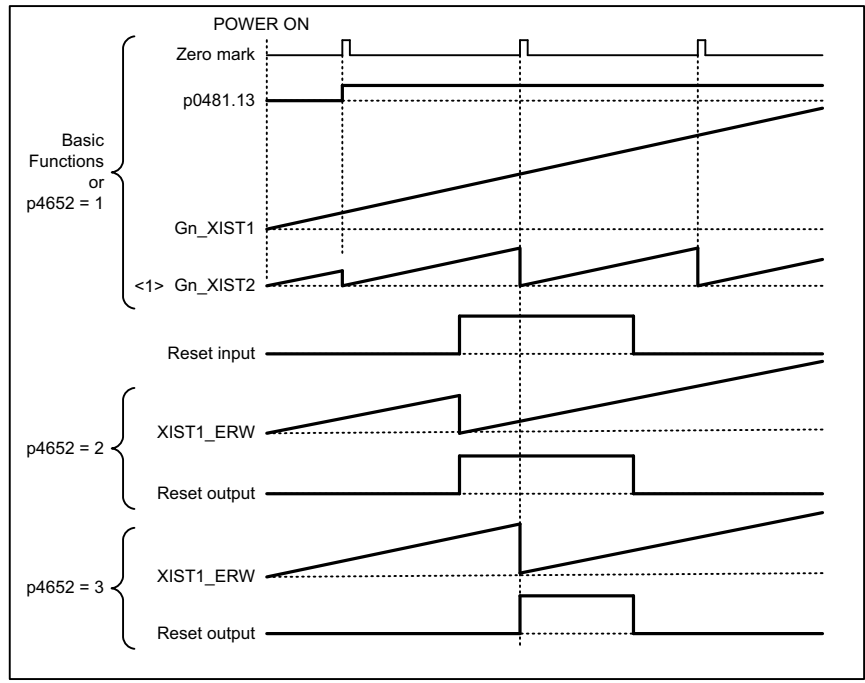


Fig. 3-185 4740 – Measuring probe evaluation, measured value memory, encoders 1 ... 3

PROFIdrive sampling time



<1> Only applies for p0437.13 = 1.
<2> Bit 13: Request absolute value cyclic.

1	2	3	4	5	6	7	8
DO: ENC, SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORM2C, VECTORMV, VECTORSL					fp_4750_51_eng.vsd	Funktionsplan	
Encoder evaluation - Absolute value for incremental encoder					04.07.13 V04.07.00	SINAMICS	
							- 4750 -

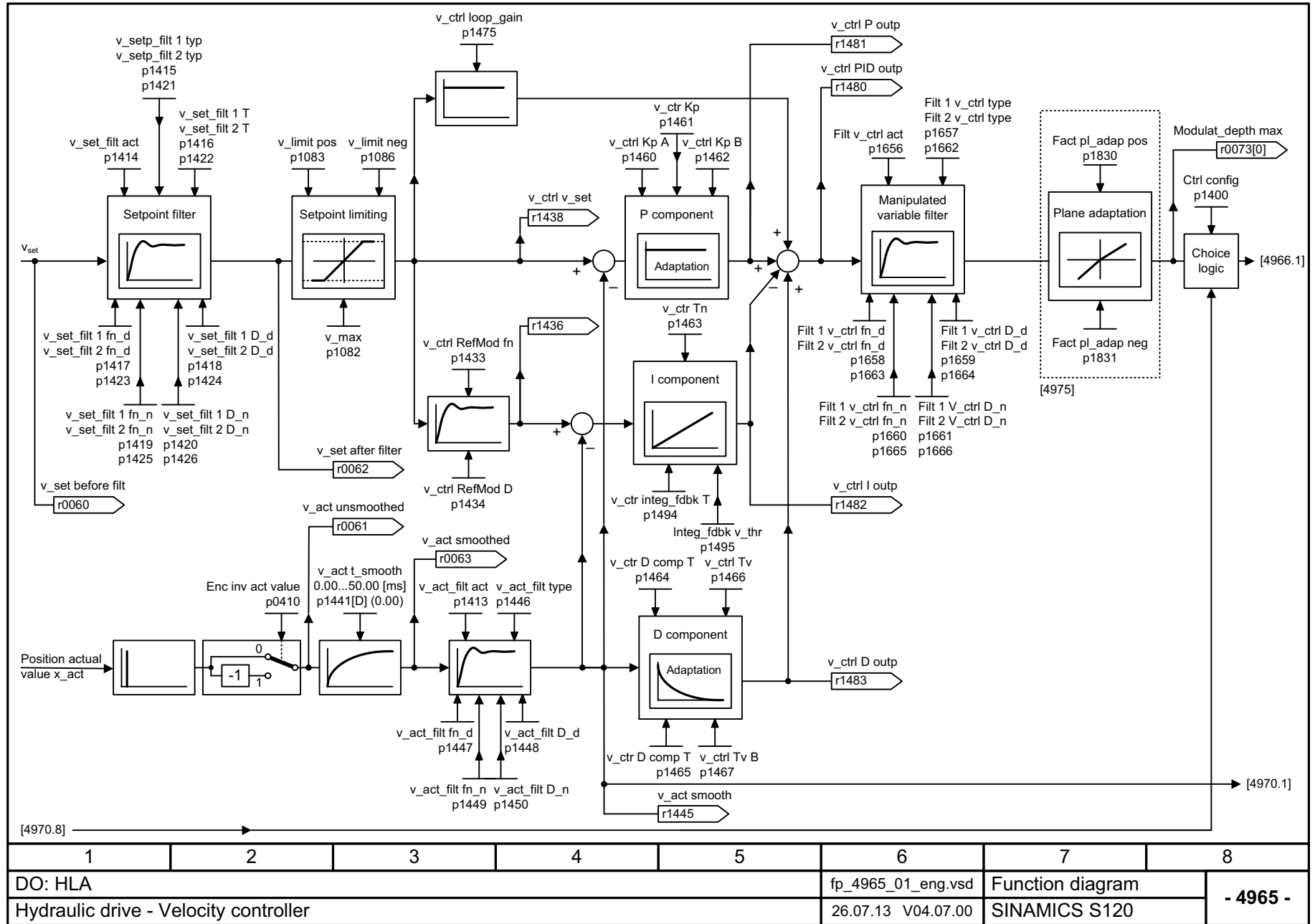
Fig. 3-186 4750 – Absolute value for incremental encoder

3.20 Hydraulic drive

Function diagrams

4965 – Velocity controller	2049
4966 – Transition point compensation	2050
4970 – Force controller	2051
4975 – Valve characteristic, plane adaptation	2052
4977 – Static friction compensation using a force controller (p1400.2 = 1)	2053
4978 – Static friction compensation via voltage pulse / voltage ramp	2054
4985 – Sequencer	2055
4990 – P24 management with shutoff valve	2056
4991 – P24 management without shutoff valve	2057

Fig. 3-187 4965 – Velocity controller



1	2	3	4	5	6	7	8
DO: HLA					fp_4965_01_eng.vsd	Function diagram	
Hydraulic drive - Velocity controller					26.07.13 V04.07.00	SINAMICS S120	
							- 4965 -

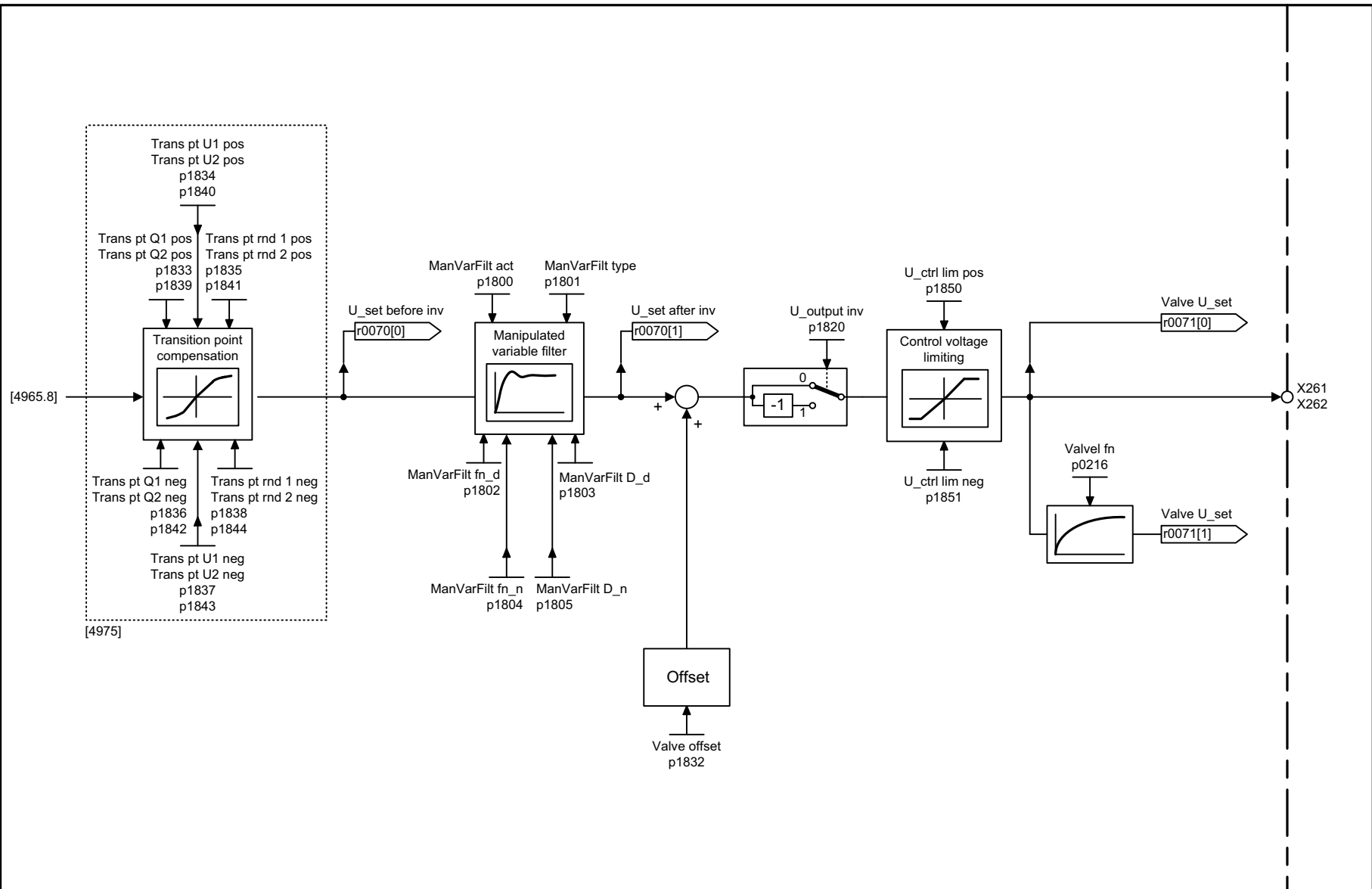
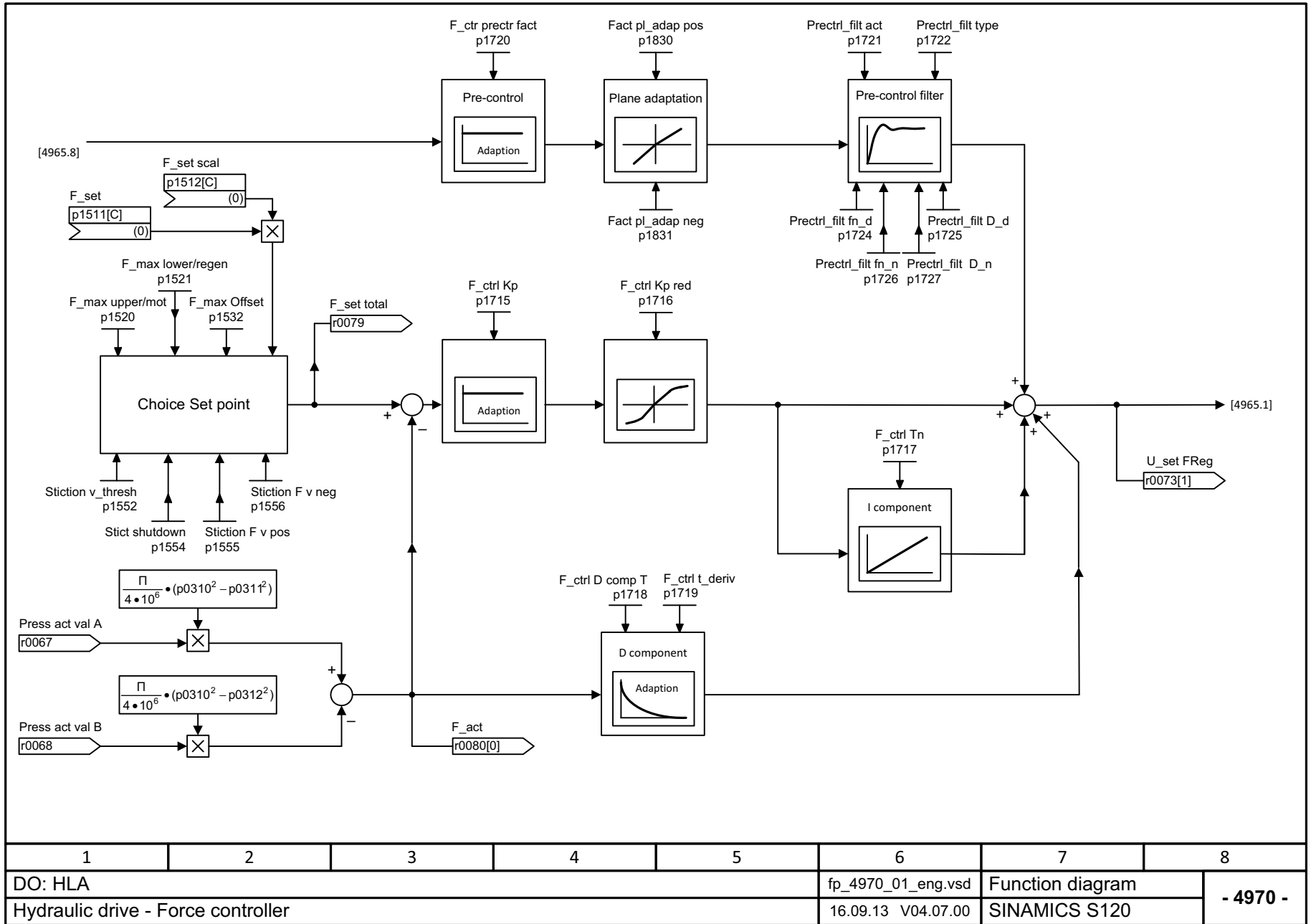
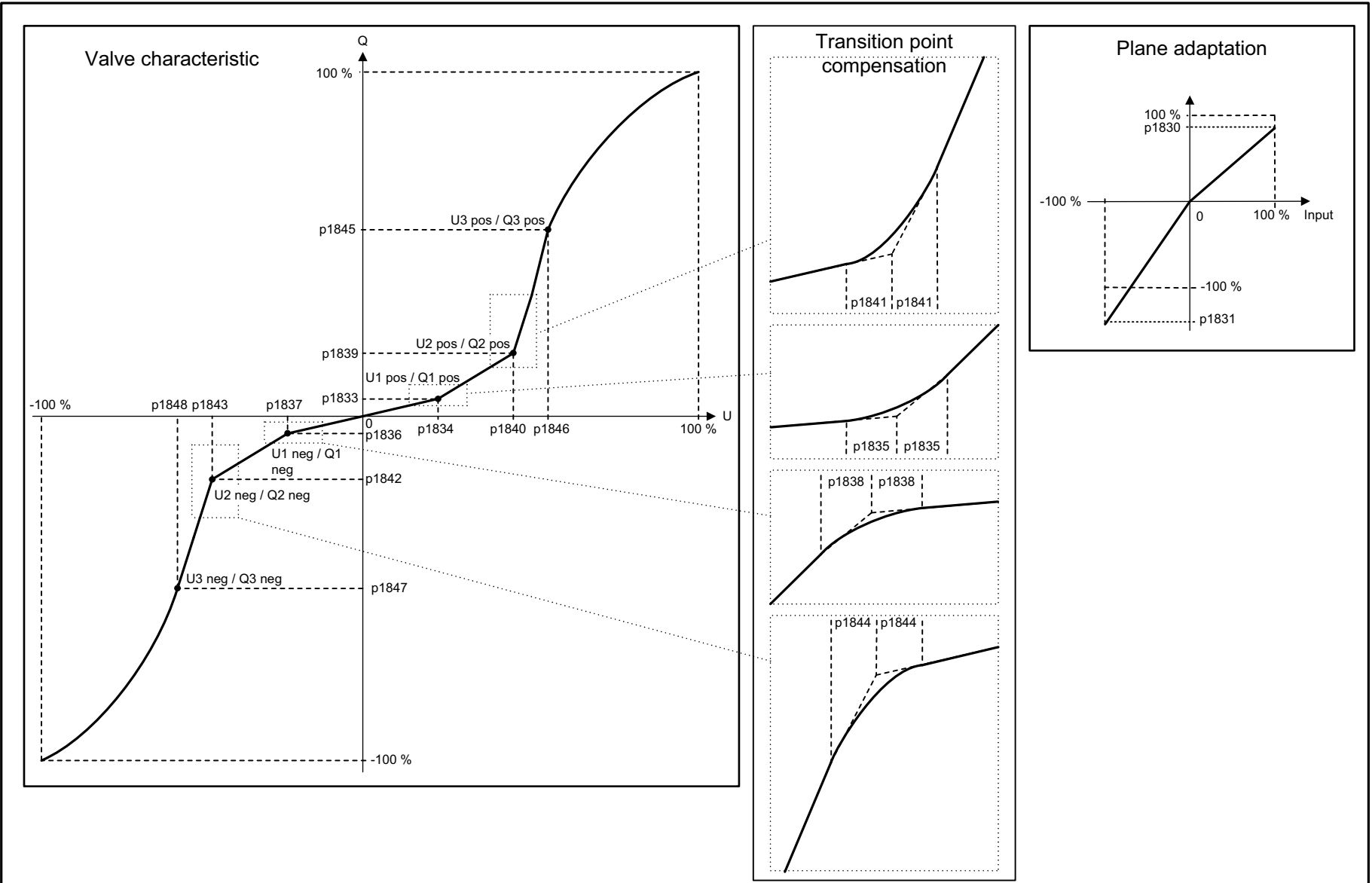


Fig. 3-188 4966 – Transition point compensation

1	2	3	4	5	6	7	8
DO: HLA					fp_4966_01_eng.vsd	Function diagram	
Hydraulic drive - Transition point compensation					30.04.13 V04.07.00	SINAMICS S120	
							- 4966 -

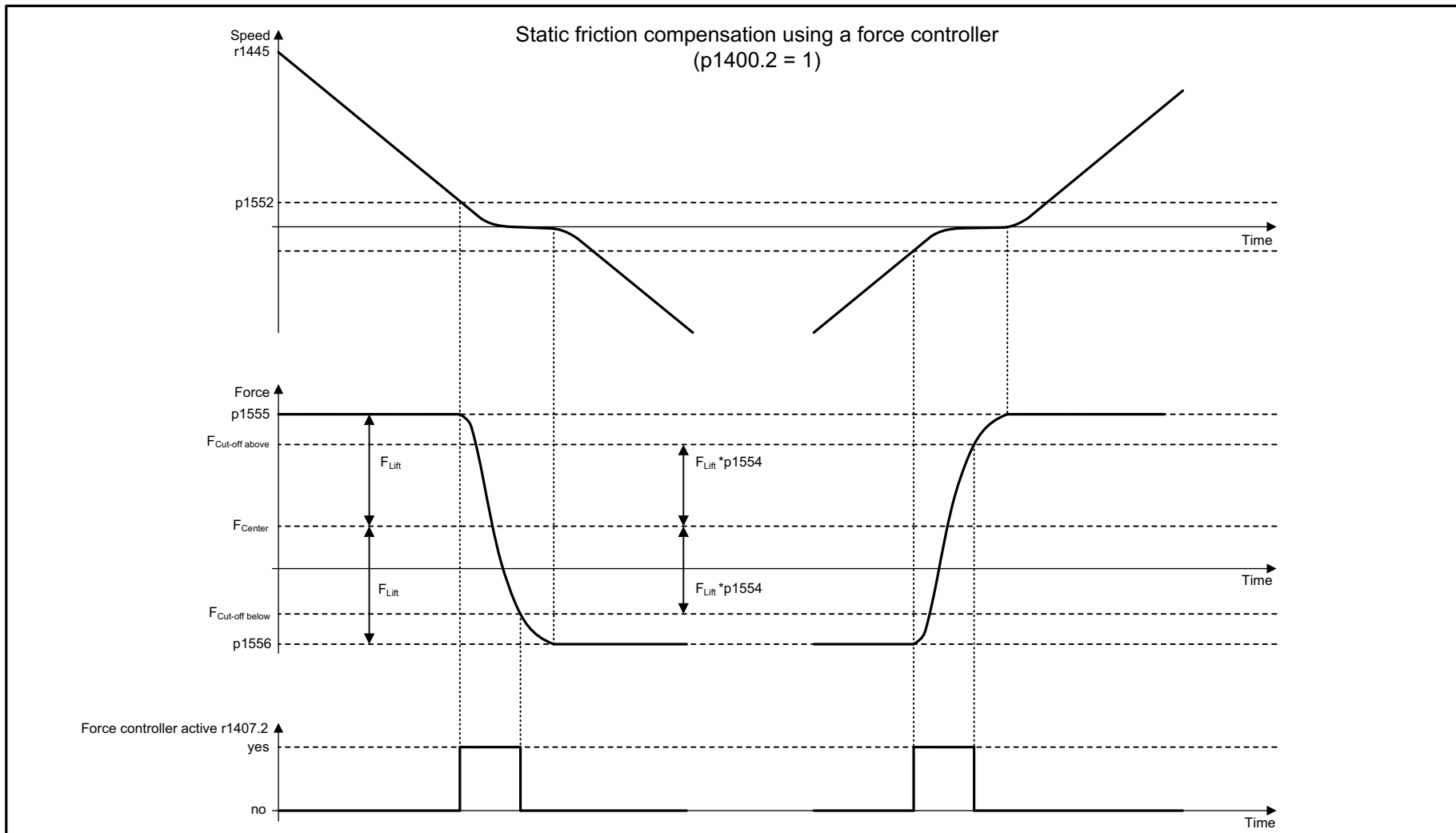
Fig. 3-189 4970 – Force controller





1	2	3	4	5	6	7	8
DO: HLA					fp_4975_01_eng.vsd	Function diagram	
Hydraulic drive - Valve characteristic, plane adaptation					18.04.13 V04.07.00	SINAMICS S120	
- 4975 -							

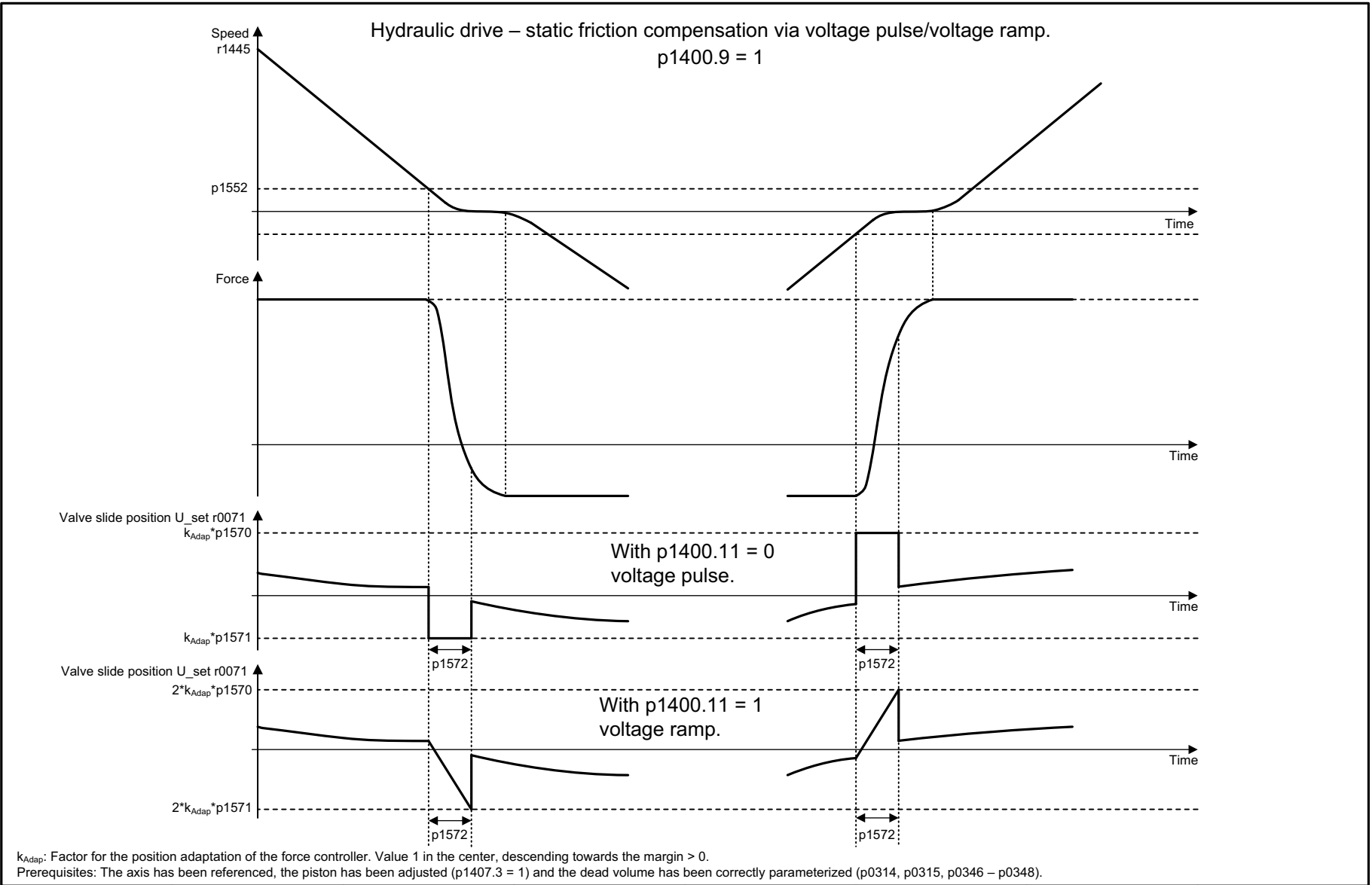
Fig. 3-190 4975 – Valve characteristic, plane adaptation



Prerequisites:
 Pressure sensors are provided for pA and pB, the force controller has been commissioned.
 The outer force (F_{Center}) remains unchanged.
 The axis has been referenced, the piston has been adjusted (r1407.3 = 1)
 The dead volume has been correctly parameterized (p0314, p0315, p0346 – p0348).

Fig. 3-191 4977 – Static friction compensation using a force controller (p1400.2 = 1)

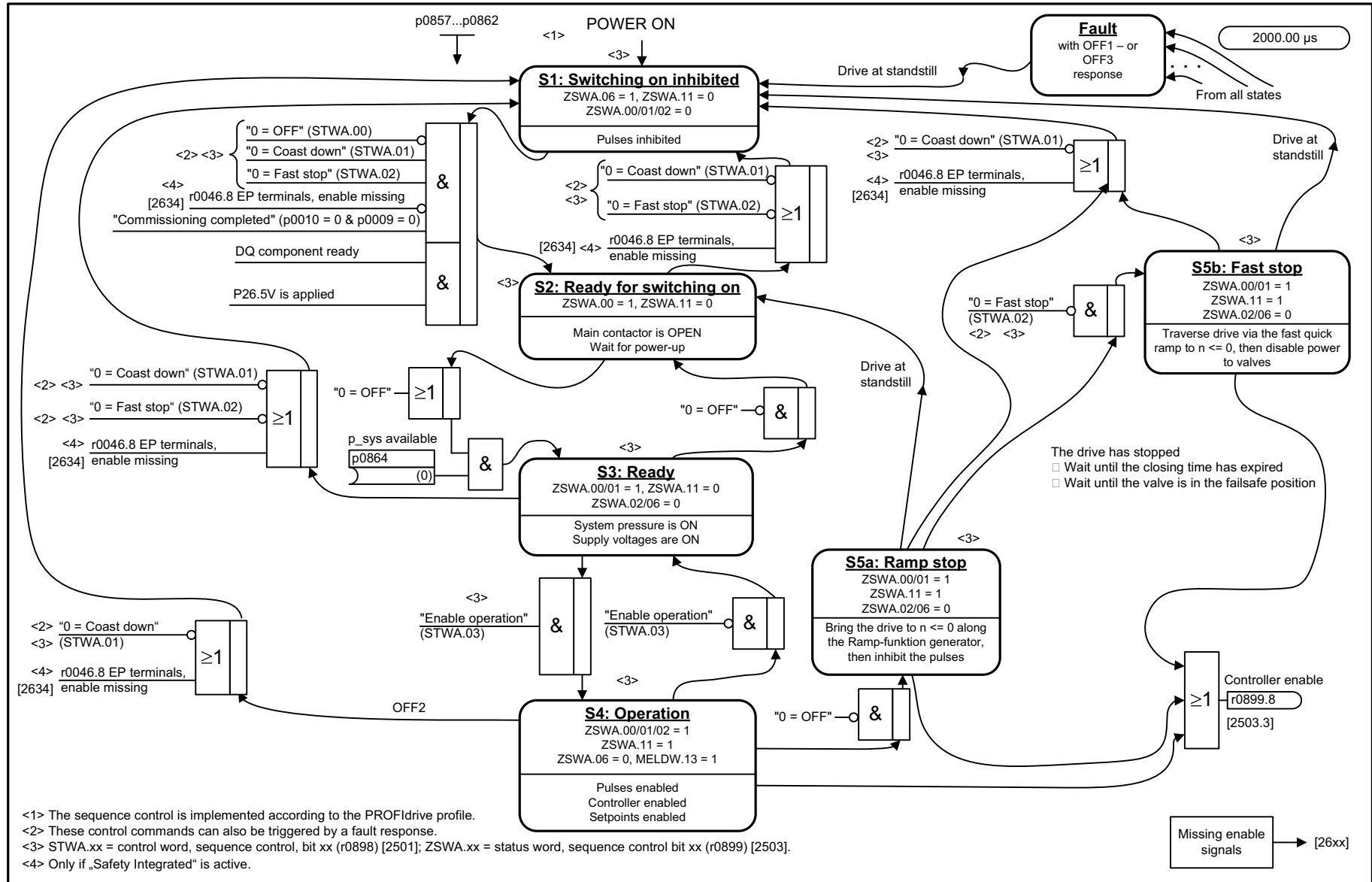
1	2	3	4	5	6	7	8
DO: HLA					fp_4977_01_eng.vsd	Function diagram	
Hydraulic drive - Static friction compensation using a force controller (p1400.2 = 1)					30.01.14 V04.07.00	SINAMICS S120	
							- 4977 -



1	2	3	4	5	6	7	8
DO: HLA					fp_4978_01_eng.vsd	Function diagram	
Hydraulic drive - Static friction compensation via voltage pulse/voltage ramp					30.01.14 V04.07.00	SINAMICS S120	
							- 4978 -

Fig. 3-1192 4978 – Static friction compensation via voltage pulse / voltage ramp

Fig. 3-193 4985 – Sequencer



<1> The sequence control is implemented according to the PROFIdrive profile.
 <2> These control commands can also be triggered by a fault response.
 <3> STWA.xx = control word, sequence control, bit xx (r0898) [2501]; ZSWA.xx = status word, sequence control bit xx (r0899) [2503].
 <4> Only if „Safety Integrated“ is active.

1	2	3	4	5	6	7	8
DO: HLA					fp_4985_01_eng.vsd	Function diagram	
Hydraulic drive - Sequencer					07.05.13 V04.07.00	SINAMICS S120	
							- 4985 -

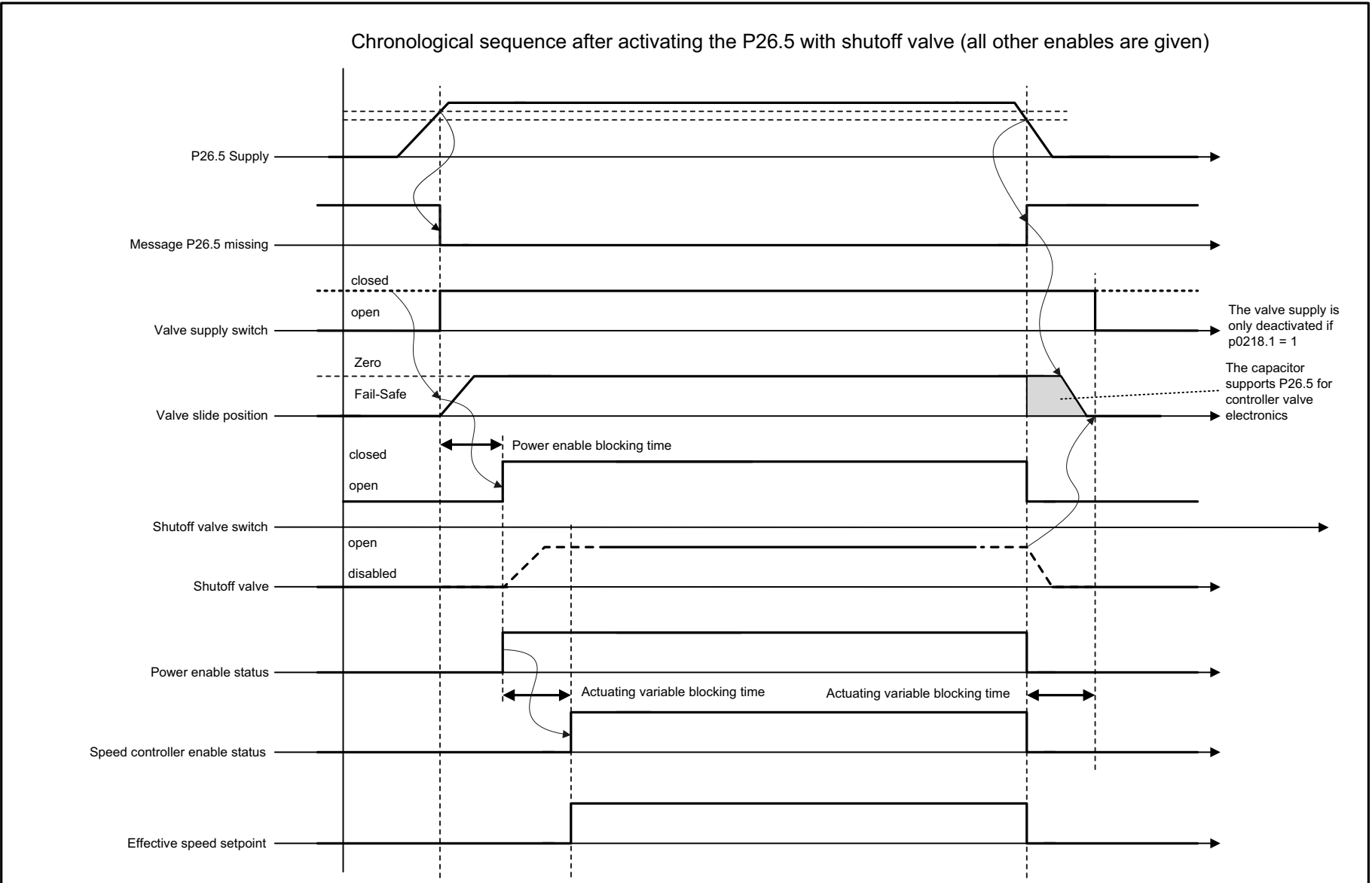


Fig. 3-194 4990 – P24 management with shutoff valve

1	2	3	4	5	6	7	8
DO: HLA					fp_4990_01_eng.vsd	Function diagram	
Hydraulic drive - P24 management with shutoff valve					08.05.13 V04.07.00	SINAMICS S120	
							- 4990 -

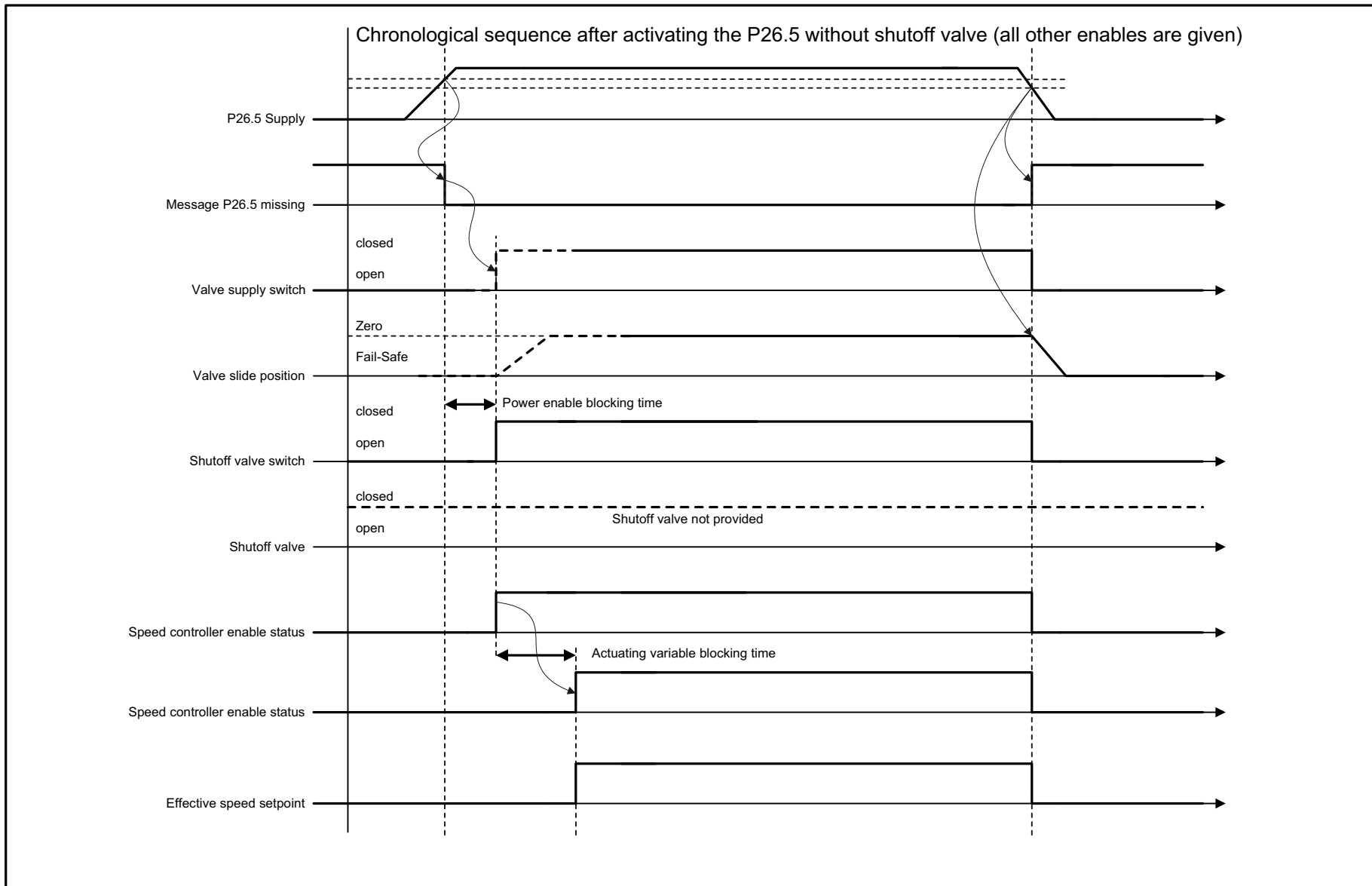


Fig. 3-195 4991 – P24 management without shutoff valve

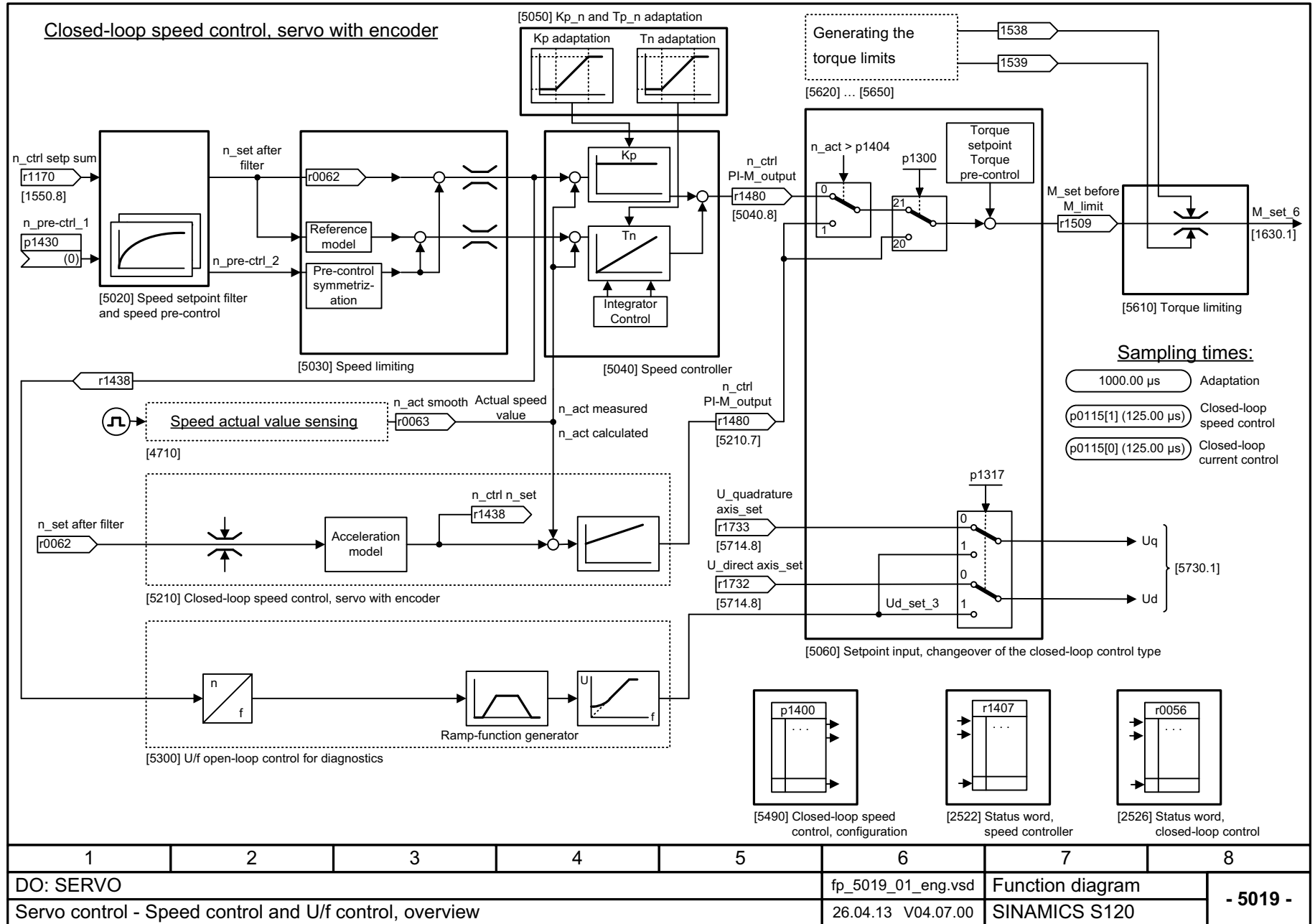
1	2	3	4	5	6	7	8
DO: HLA					fp_4991_01_eng.vsd	Function diagram	
Hydraulic drive - P24 management without shutoff valve					08.05.13 V04.07.00	SINAMICS S120	
							- 4991 -

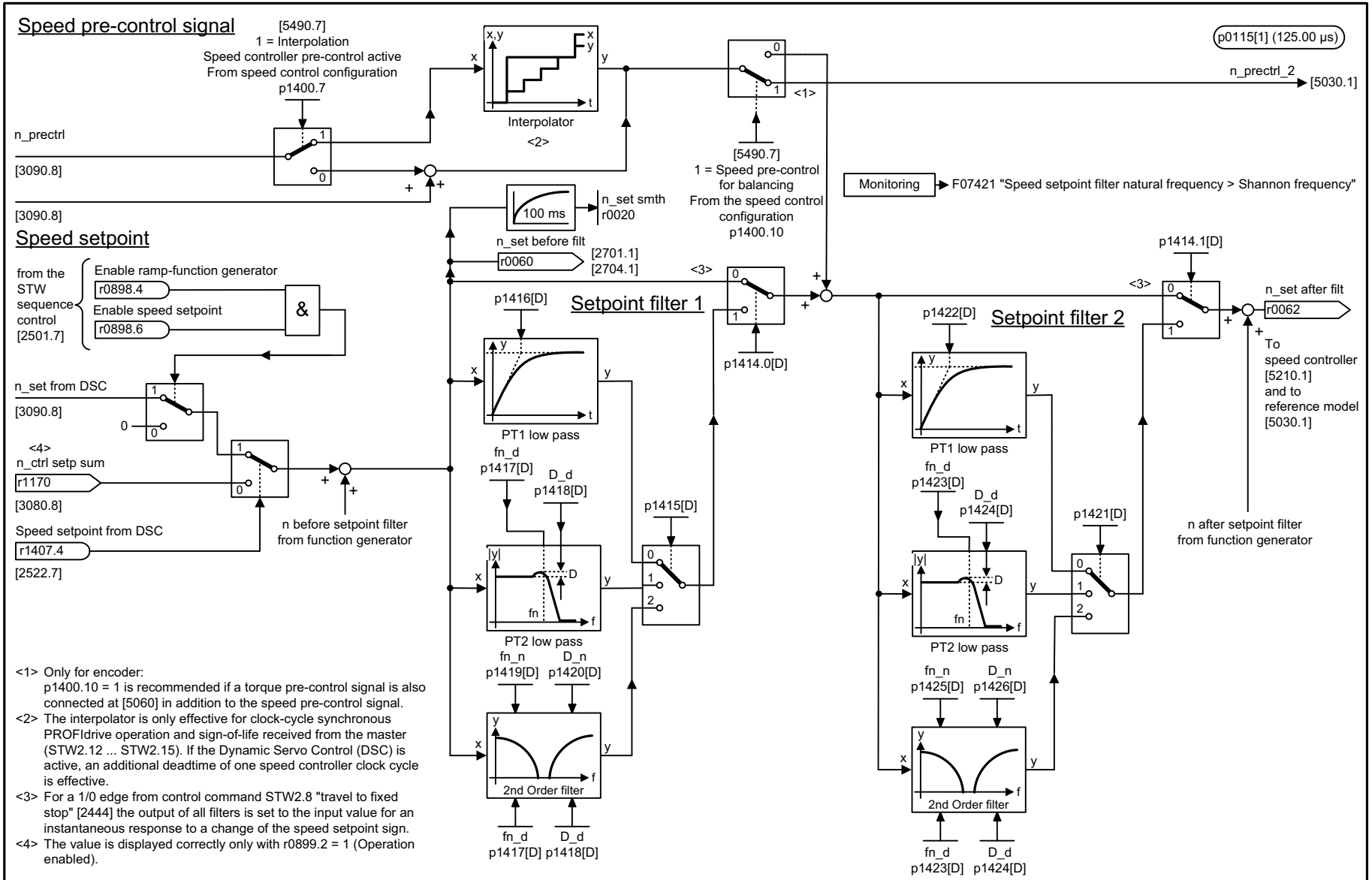
3.21 Servo control

Function diagrams

5019 – Speed control and U/f control, overview	2059
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5030 – Reference model/pre-control balancing/speed limitation	2061
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5050 – Speed controller adaptation (Kp_n/Tn_n adaptation)	2065
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5700 – Current control, overview	2077
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5711 – Current setpoint filter 5 ... 10 (r0108.21 = 1)	2079
5714 – Iq and Id controllers	2080
5722 – Field current/flux input, flux reduction, flux controller	2081
5730 – Interface to the Motor Module (gating signals, current actual values)	2082

Fig. 3-196 5019 – Speed control and U/f control, overview



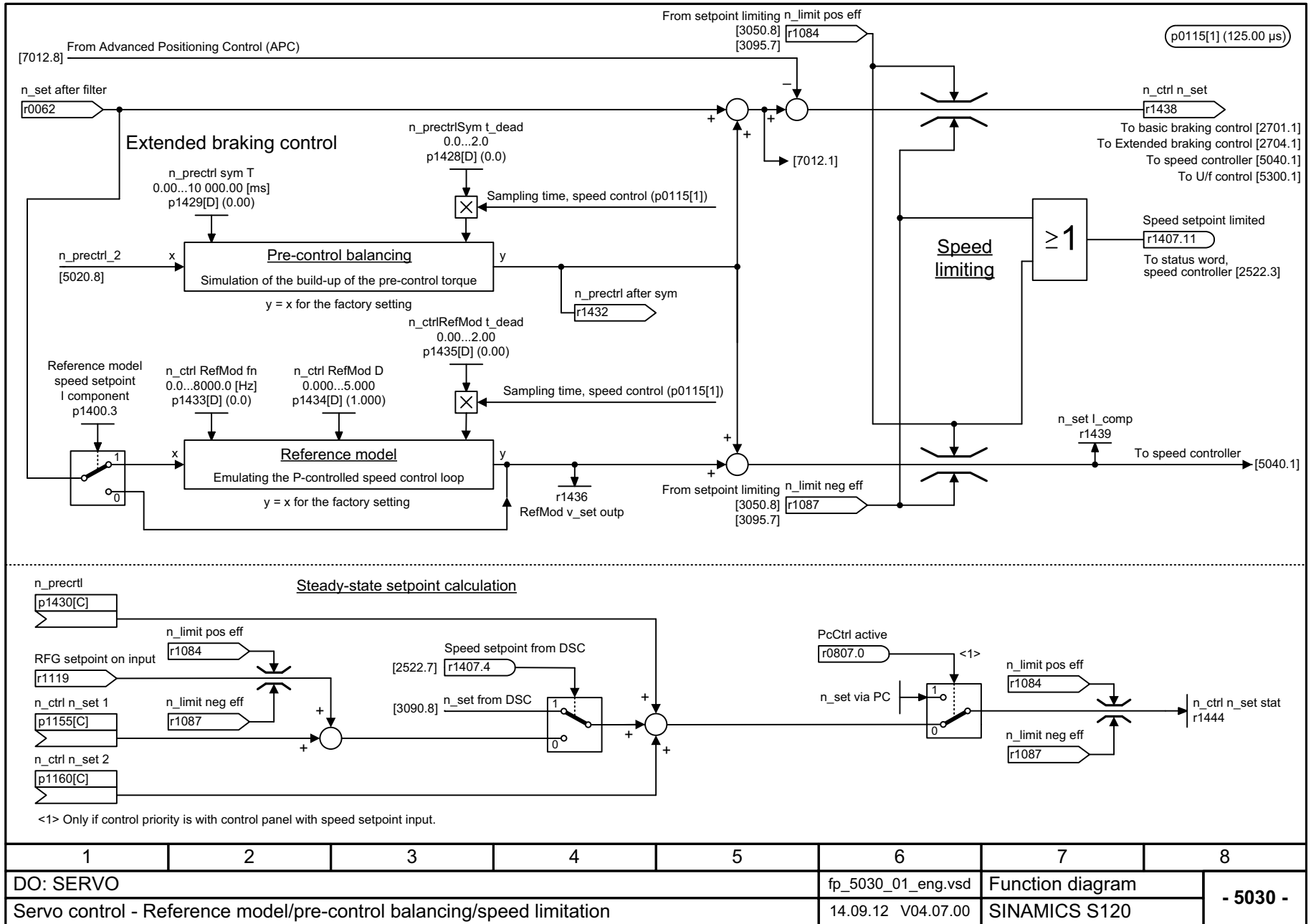


- <1> Only for encoder:
p1400.10 = 1 is recommended if a torque pre-control signal is also connected at [5060] in addition to the speed pre-control signal.
- <2> The interpolator is only effective for clock-cycle synchronous PROFdrive operation and sign-of-life received from the master (STW2.12 ... STW2.15). If the Dynamic Servo Control (DSC) is active, an additional deadtime of one speed controller clock cycle is effective.
- <3> For a 1/0 edge from control command STW2.8 "travel to fixed stop" [2444] the output of all filters is set to the input value for an instantaneous response to a change of the speed setpoint sign.
- <4> The value is displayed correctly only with r0899.2 = 1 (Operation enabled).

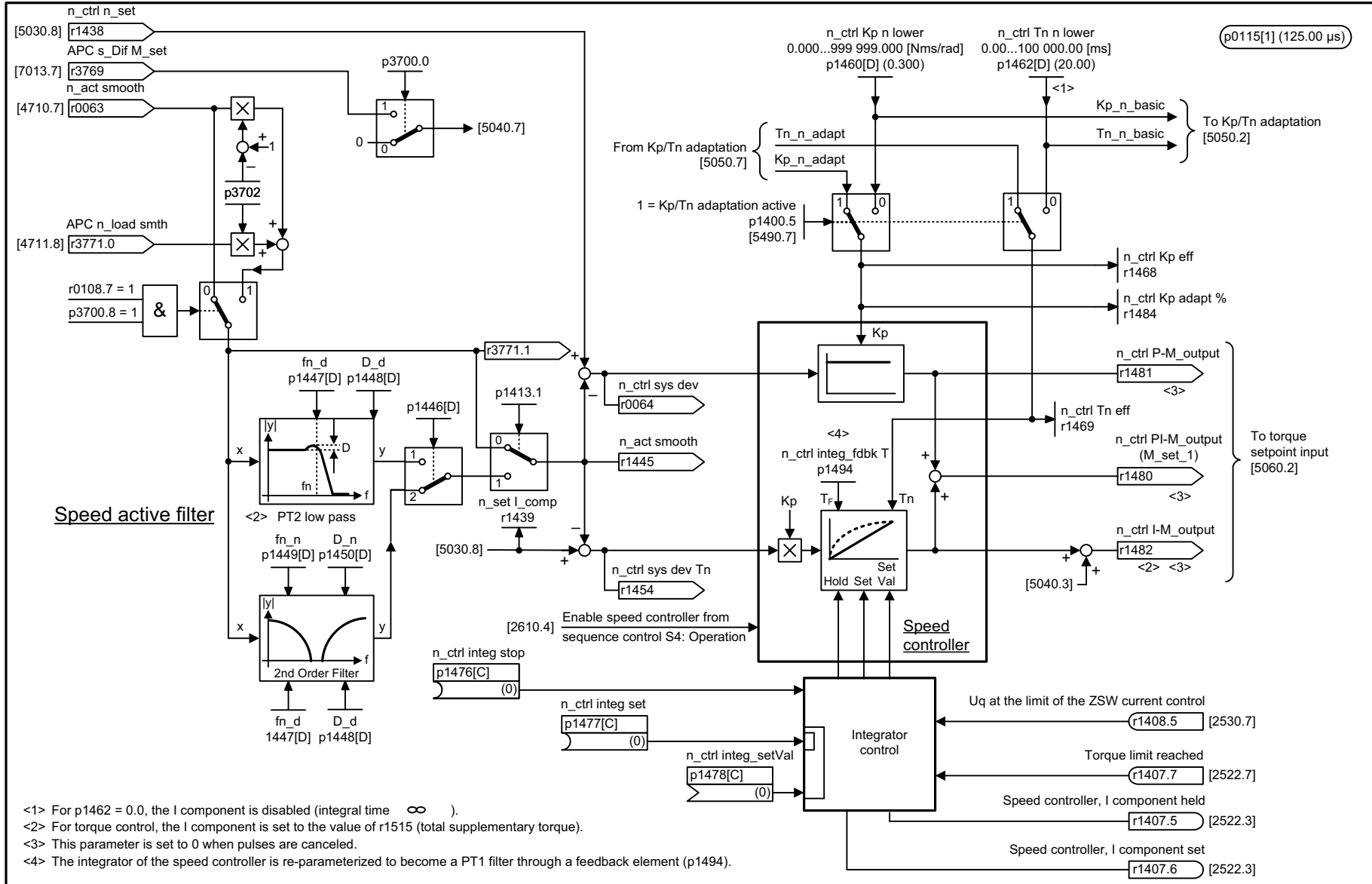
1	2	3	4	5	6	7	8
DO: SERVO					fp_5020_01_eng.vsd	Function diagram	
Servo control - Speed setpoint filter and speed pre-control					26.07.13 V04.07.00	SINAMICS S120	

Fig. 3-197 5020 - Speed setpoint filter and speed pre-control

Fig. 3-198 5030 – Reference model/pre-control balancing/speed limitation



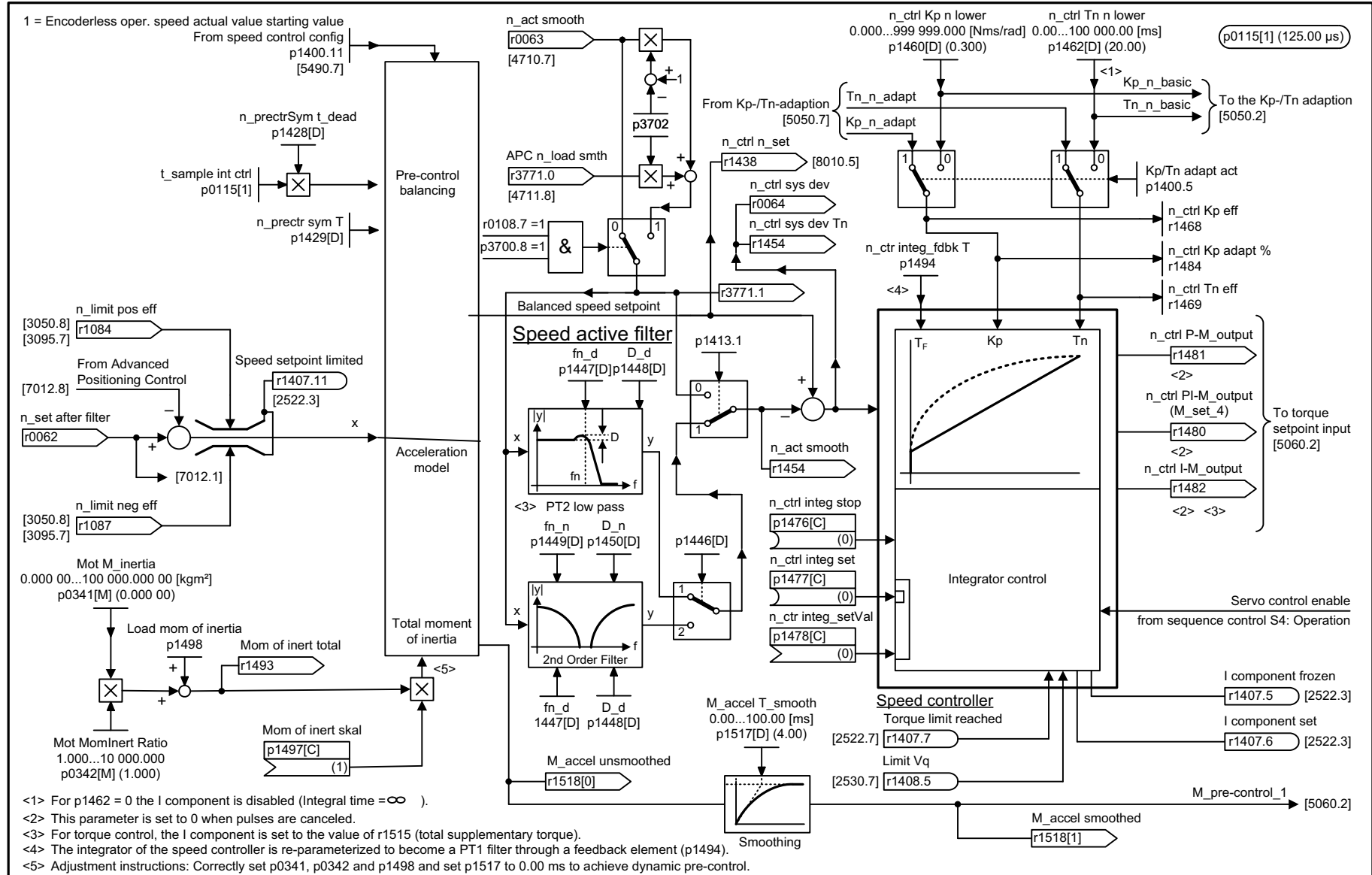
1	2	3	4	5	6	7	8
DO: SERVO					fp_5030_01_eng.vsd	Function diagram	
Servo control - Reference model/pre-control balancing/speed limitation					14.09.12 V04.07.00	SINAMICS S120	
							- 5030 -



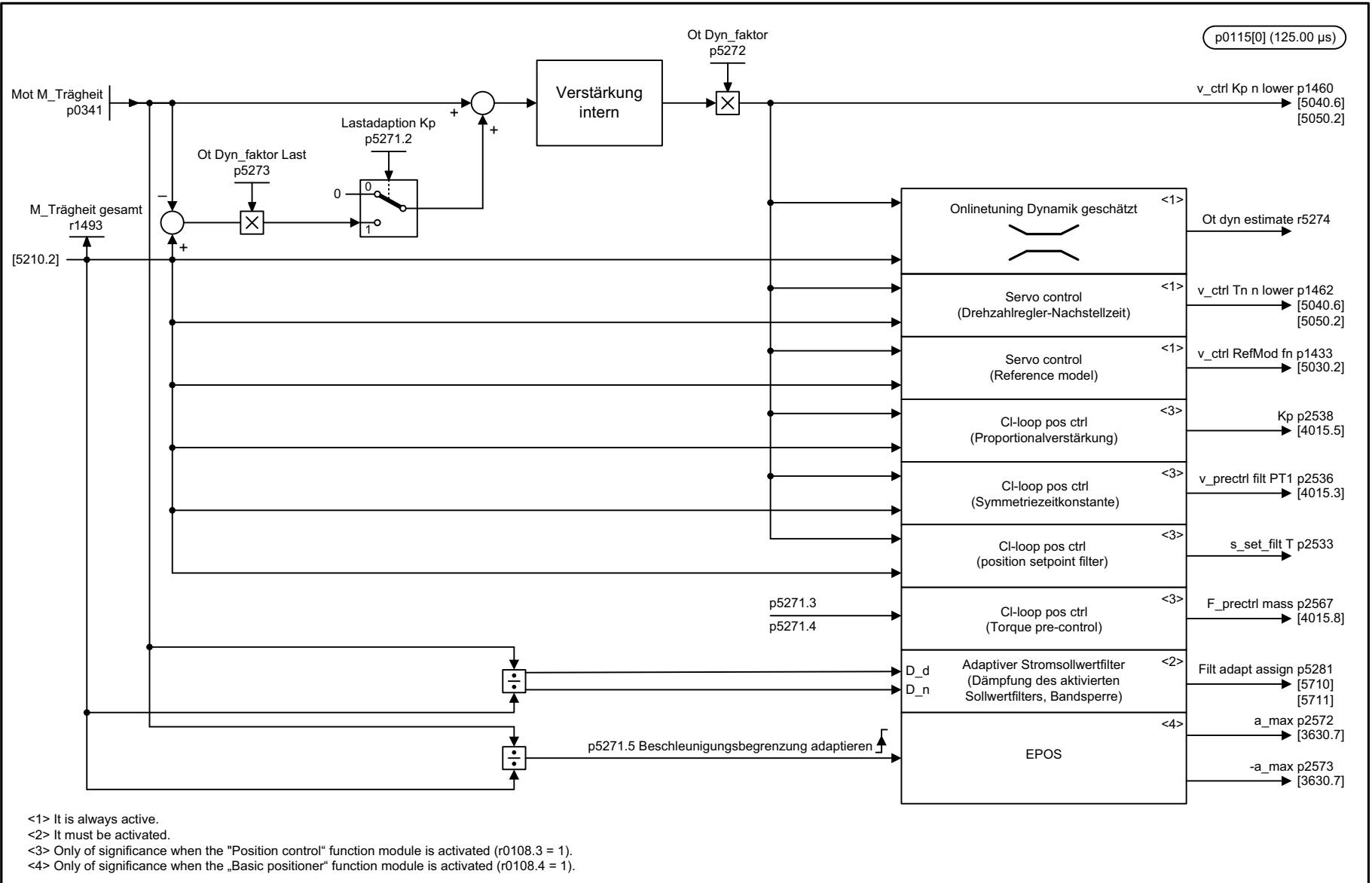
1	2	3	4	5	6	7	8
DO: SERVO					fp_5040_01_eng.vsd	Function diagram	
Servo control - Speed controller with encoder					26.07.13 V04.07.00	SINAMICS S120	

Fig. 3-199 5040 – Speed controller with encoder

Fig. 3-200 5042 – Speed controller, torque/speed pre-control with encoder (p1402.4 = 1)



1	2	3	4	5	6	7	8
DO: SERVO					fp_5042_01_eng.vsd	Function diagram	
Servo control - Speed controller, M/n pre-control with encoder (p1402.4 = 1)					26.07.13 V04.07.00	SINAMICS S120	
						- 5042 -	

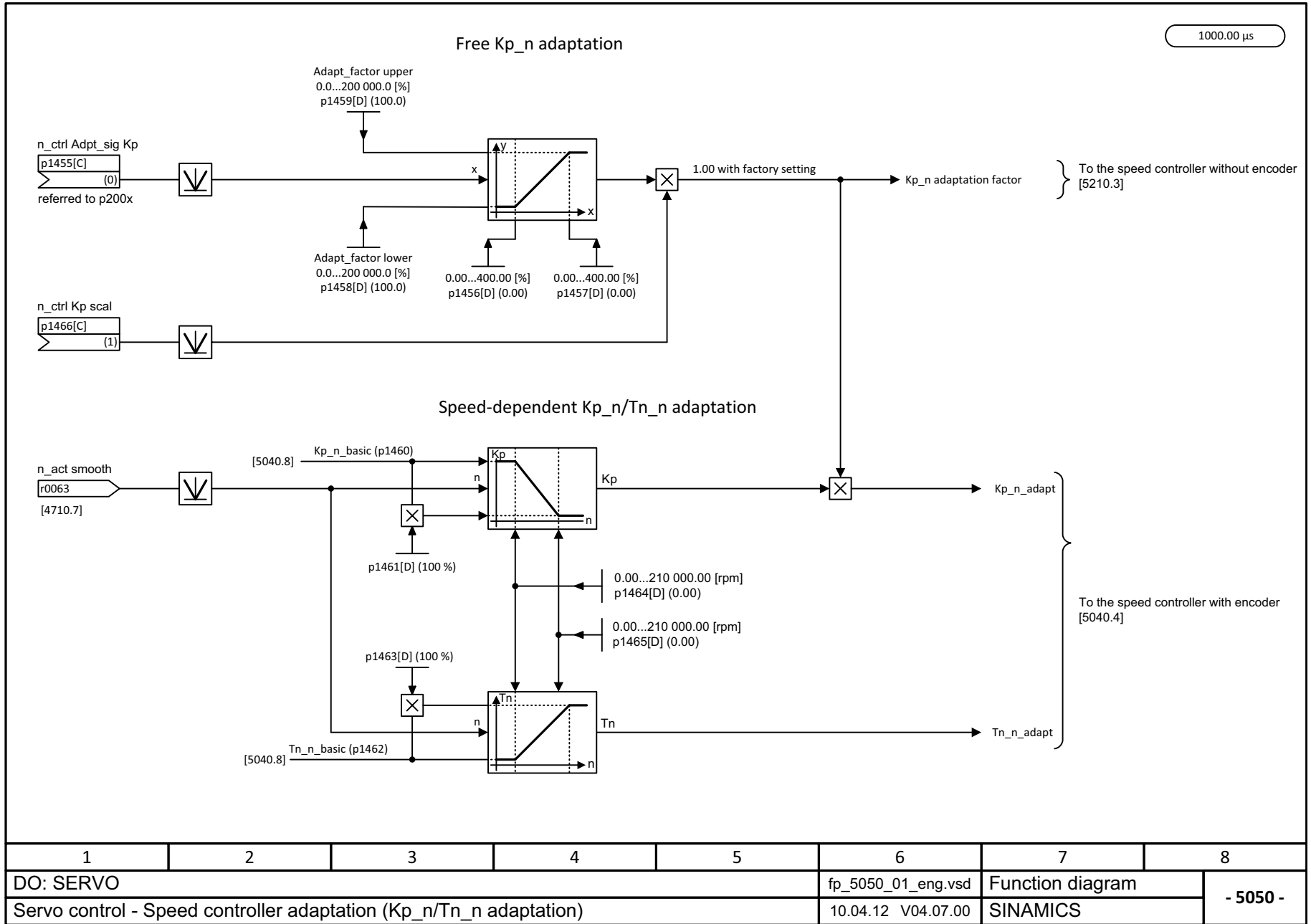


<1> It is always active.
 <2> It must be activated.
 <3> Only of significance when the "Position control" function module is activated (r0108.3 = 1).
 <4> Only of significance when the „Basic positioner" function module is activated (r0108.4 = 1).

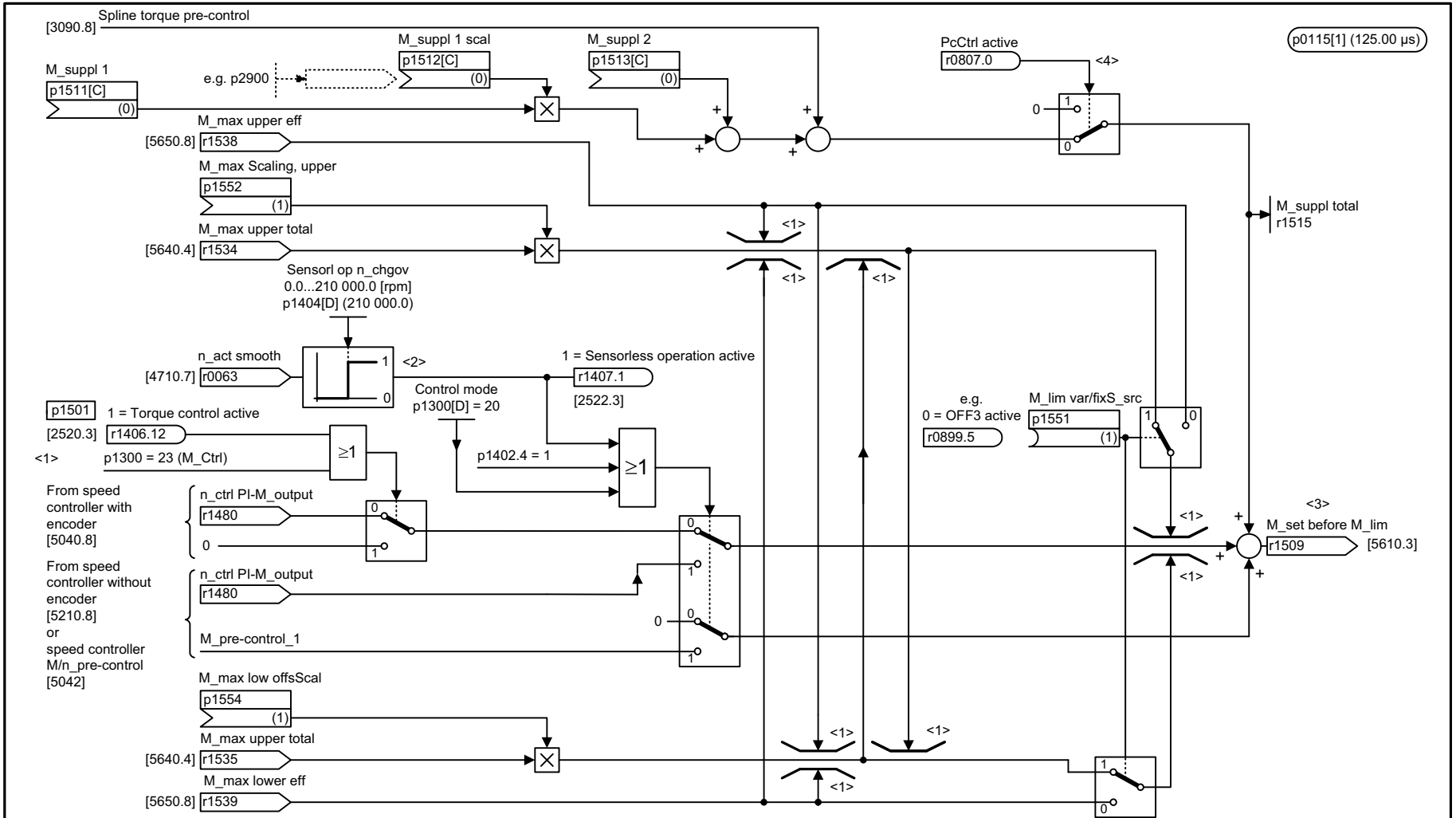
1	2	3	4	5	6	7	8
DO: SERVO					fp_5045_51_eng.vsd	Function diagram	
Servo control - Auto tuning with moment of inertia estimator active (r0108.10 = 1)					21.01.14 V04.07.00	SINAMICS	
							- 5045 -

Fig. 3-201 5045 – Online tuning with activated moment of inertia estimator (r0108.10 = 1)

Fig. 3-202 5050 – Speed controller adaptation (Kp_n/Tn_n adaptation)



1	2	3	4	5	6	7	8
DO: SERVO					fp_5050_01_eng.vsd	Function diagram	
Servo control - Speed controller adaptation (Kp_n/Tn_n adaptation)					10.04.12 V04.07.00	SINAMICS	
							- 5050 -



<1> Torque control can only be activated for operation with encoder.

A related message is output if:

- 1) Sensorless operation is active and closed-loop torque control is requested (r1406.12 = 0 --> 1).
- 2) Torque control is active and n_act smooth > p1404.

<2> Automatic changeover to sensorless operation (e.g. for extremely high-speed spindle drives).

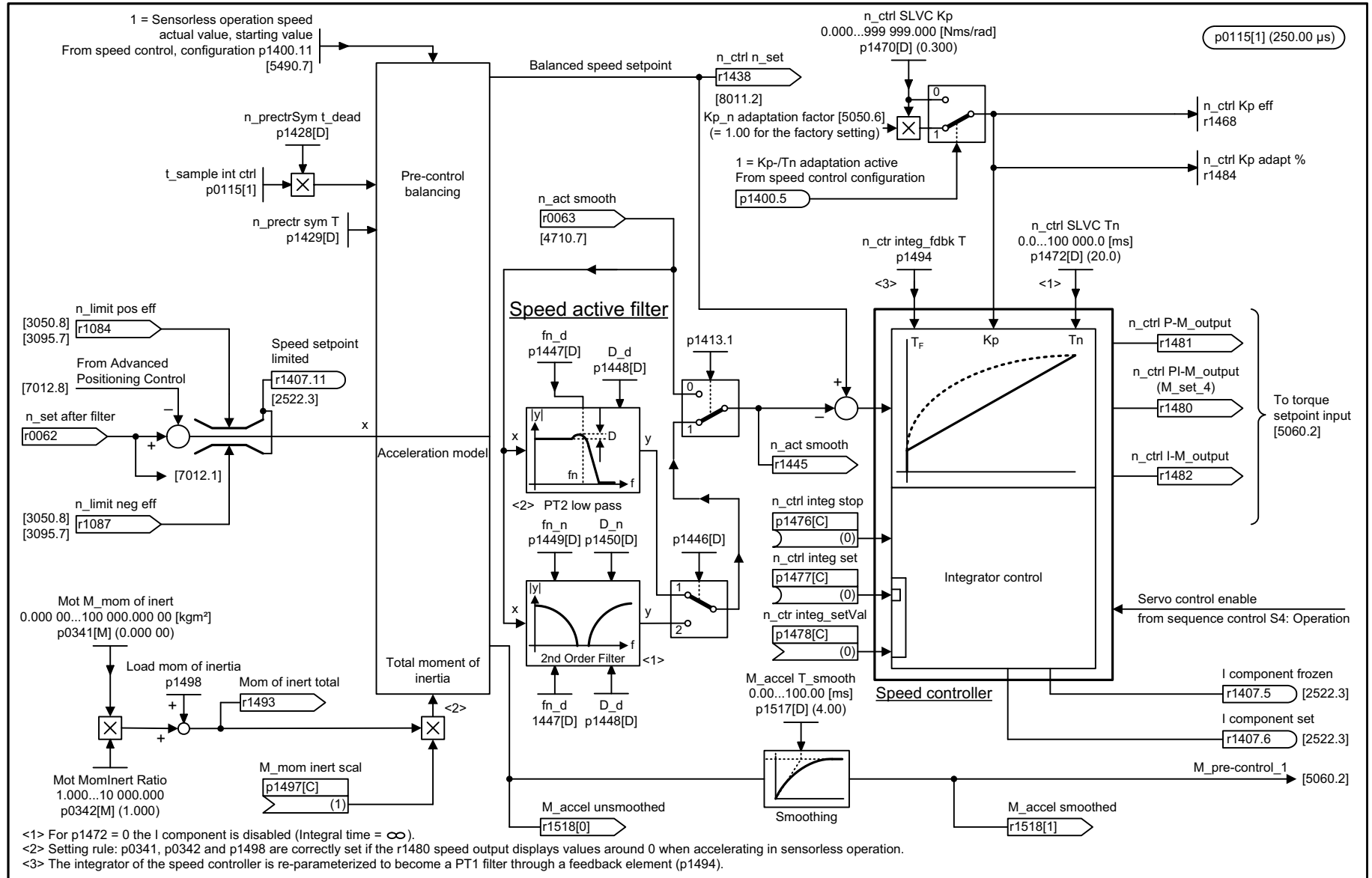
<3> When the pulses are canceled, r1509 is set to 0.

<4> Only if control priority is with control panel with speed setpoint input.

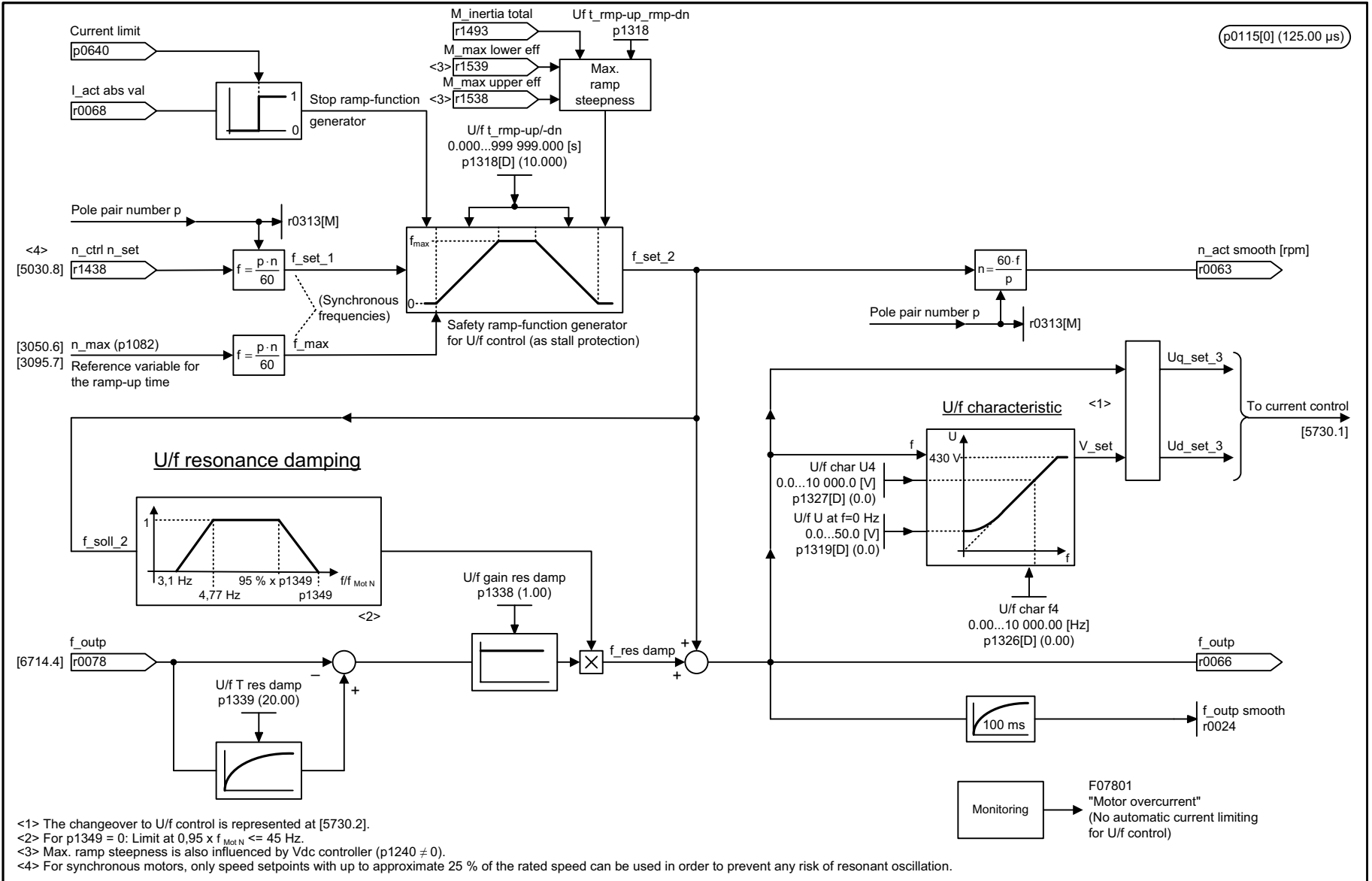
1	2	3	4	5	6	7	8
DO: SERVO					fp_5060_01_eng.vsd	Function diagram	
Servo control - Torque setpoint, control type changeover					06.03.13 V04.07.00	SINAMICS S120	
							- 5060 -

Fig. 3-203 5060 – Torque setpoint, control type changeover

Fig. 3-204 5210 – Speed controller without encoder



1	2	3	4	5	6	7	8
DO: SERVO					fp_5210_01_eng.vsd	Function diagram	
Servo control - Speed controller without encoder					26.07.13 V04.07.00	SINAMICS S120	
							- 5210 -



<1> The changeover to U/f control is represented at [5730.2].
 <2> For p1349 = 0: Limit at $0,95 \times f_{Mot N} \leq 45$ Hz.
 <3> Max. ramp steepness is also influenced by Vdc controller (p1240 \neq 0).
 <4> For synchronous motors, only speed setpoints with up to approximate 25 % of the rated speed can be used in order to prevent any risk of resonant oscillation.

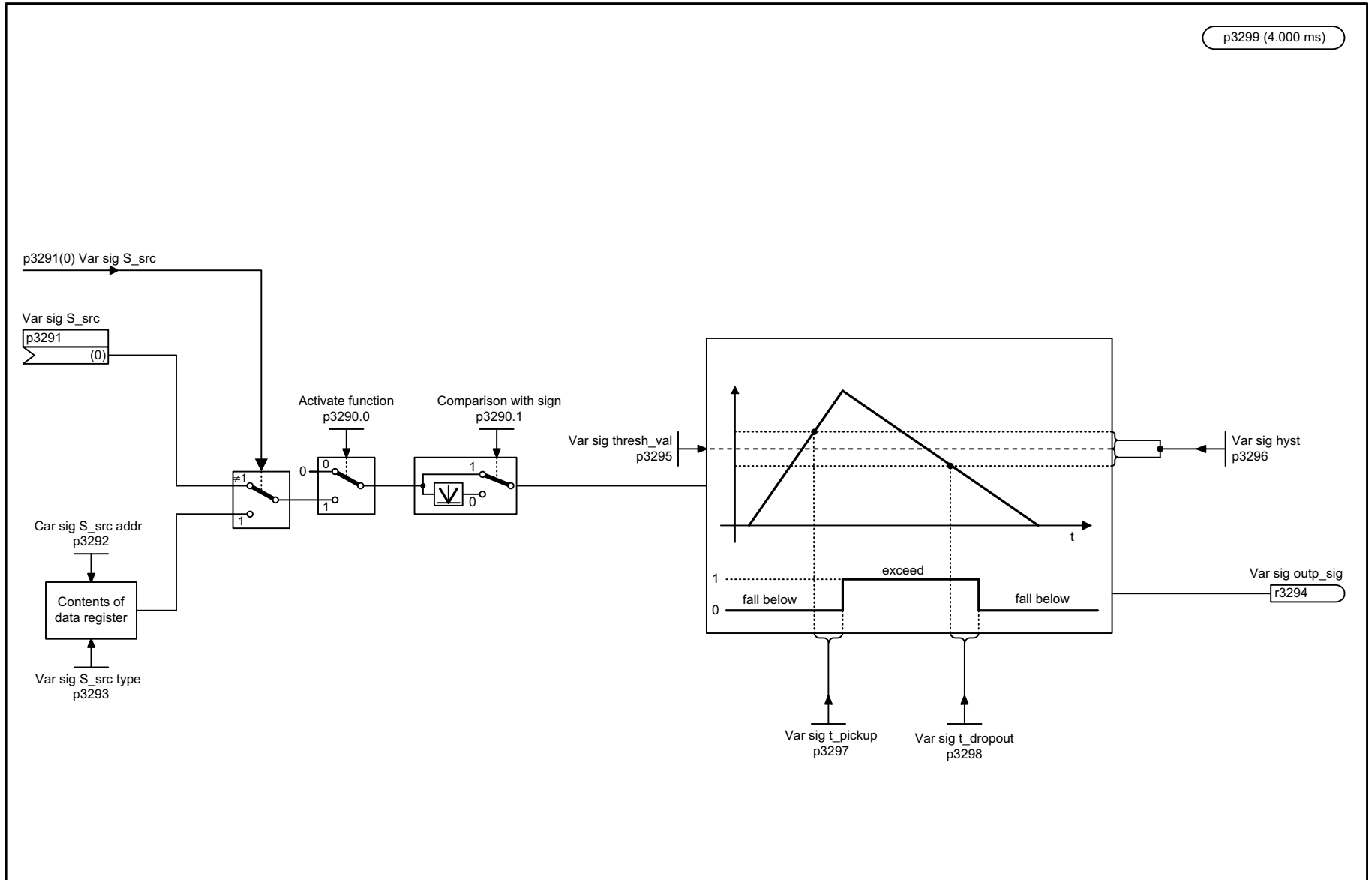
1	2	3	4	5	6	7	8
DO: SERVO					fp_5300_01_eng.vsd	Function diagram	
Servo control - U/f control for diagnostics					14.11.13 V04.07.00	SINAMICS S120	

p0115[0] (125.00 μ s)

[5730.1]

Fig. 3-205 5300 – U/f control for diagnostics

Fig. 3-206 5301 – Signaling function variable



1	2	3	4	5	6	7	8
DO: SERVO					fp_5301_01_eng.vsd	Function diagram	
Servo control - Signaling function variable					05.12.08 V04.07.00	SINAMICS S120	
							- 5301 -

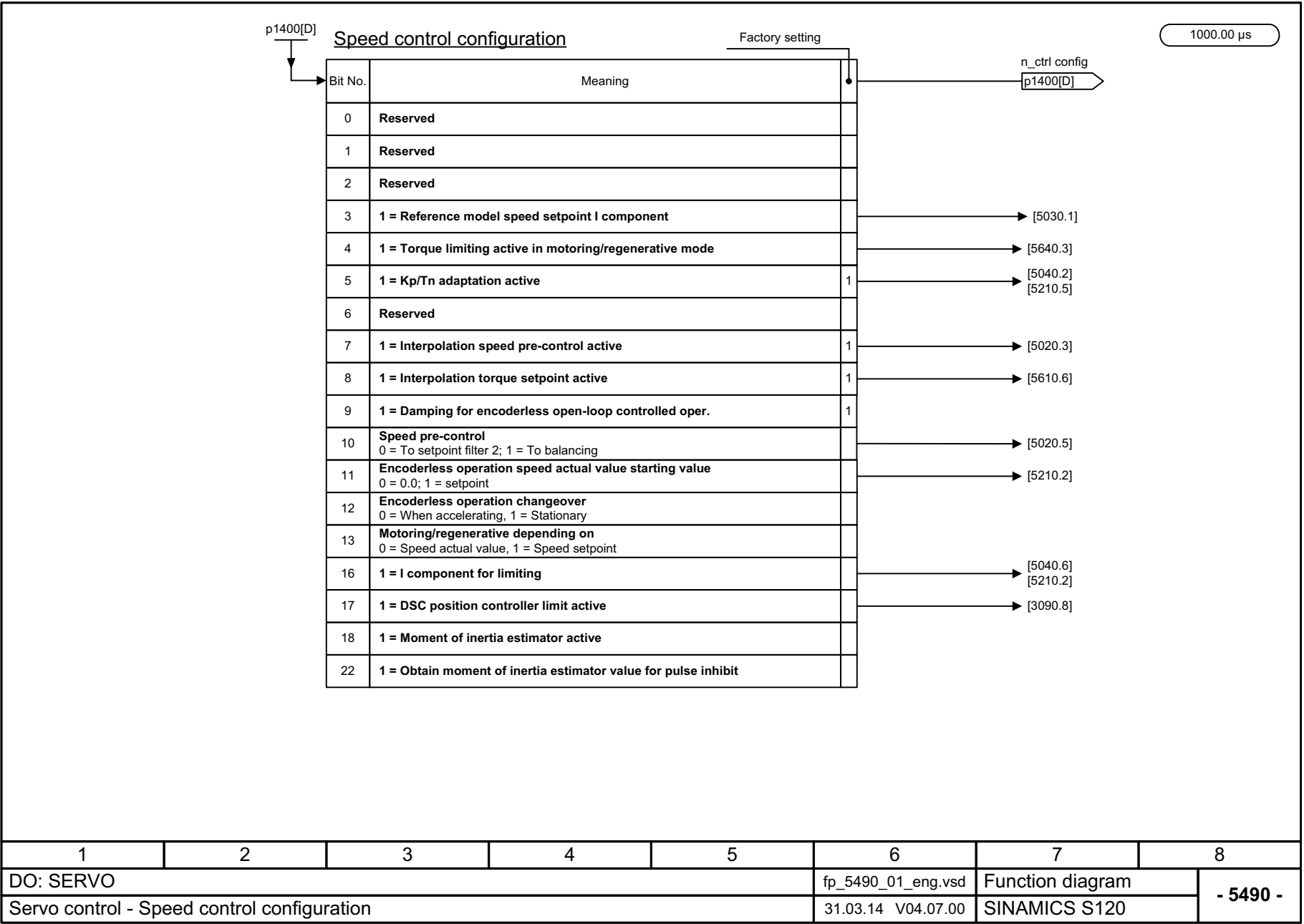
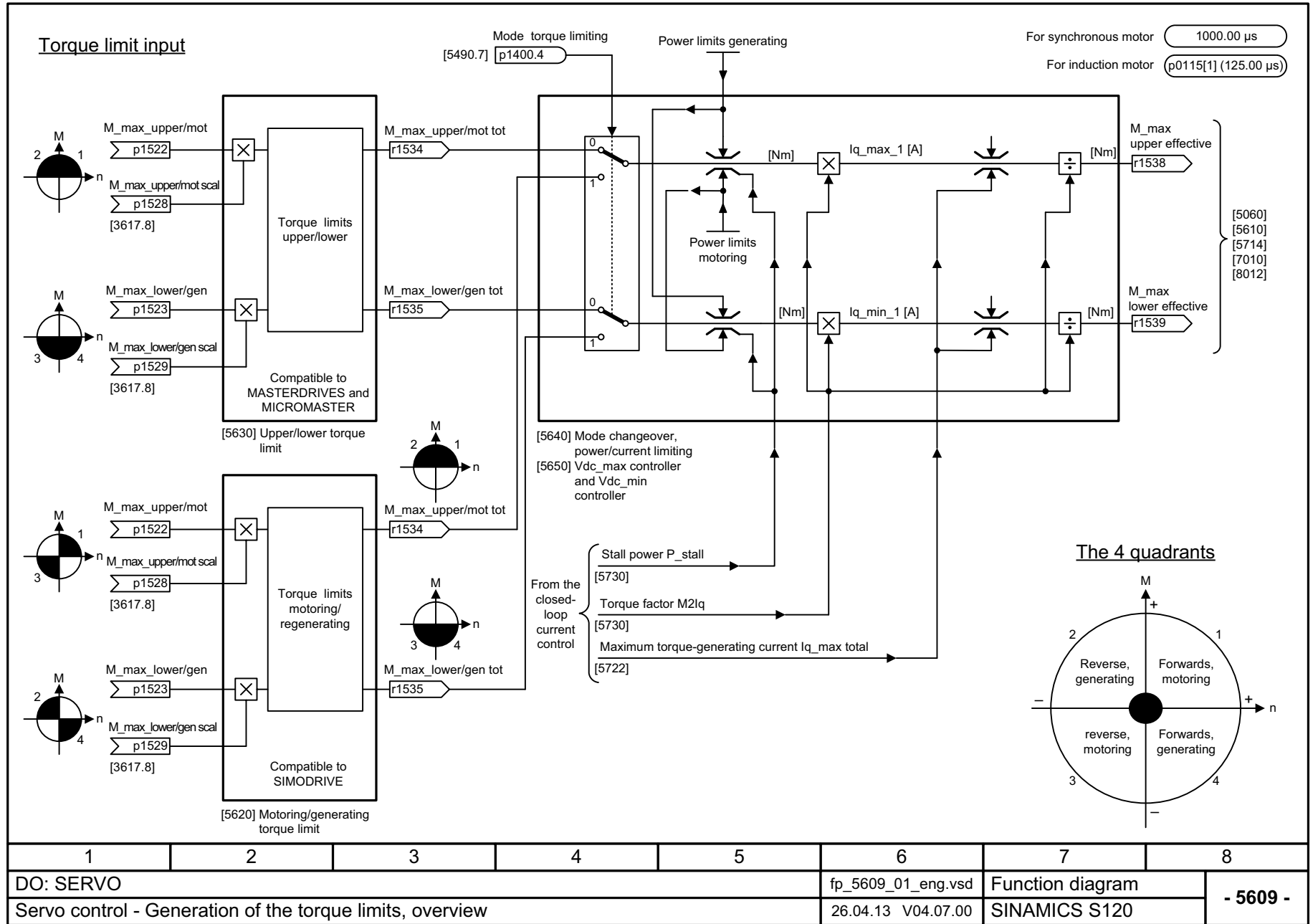


Fig. 3-207 5490 – Speed control configuration

Fig. 3-208 5609 – Generation of the torque limits, overview



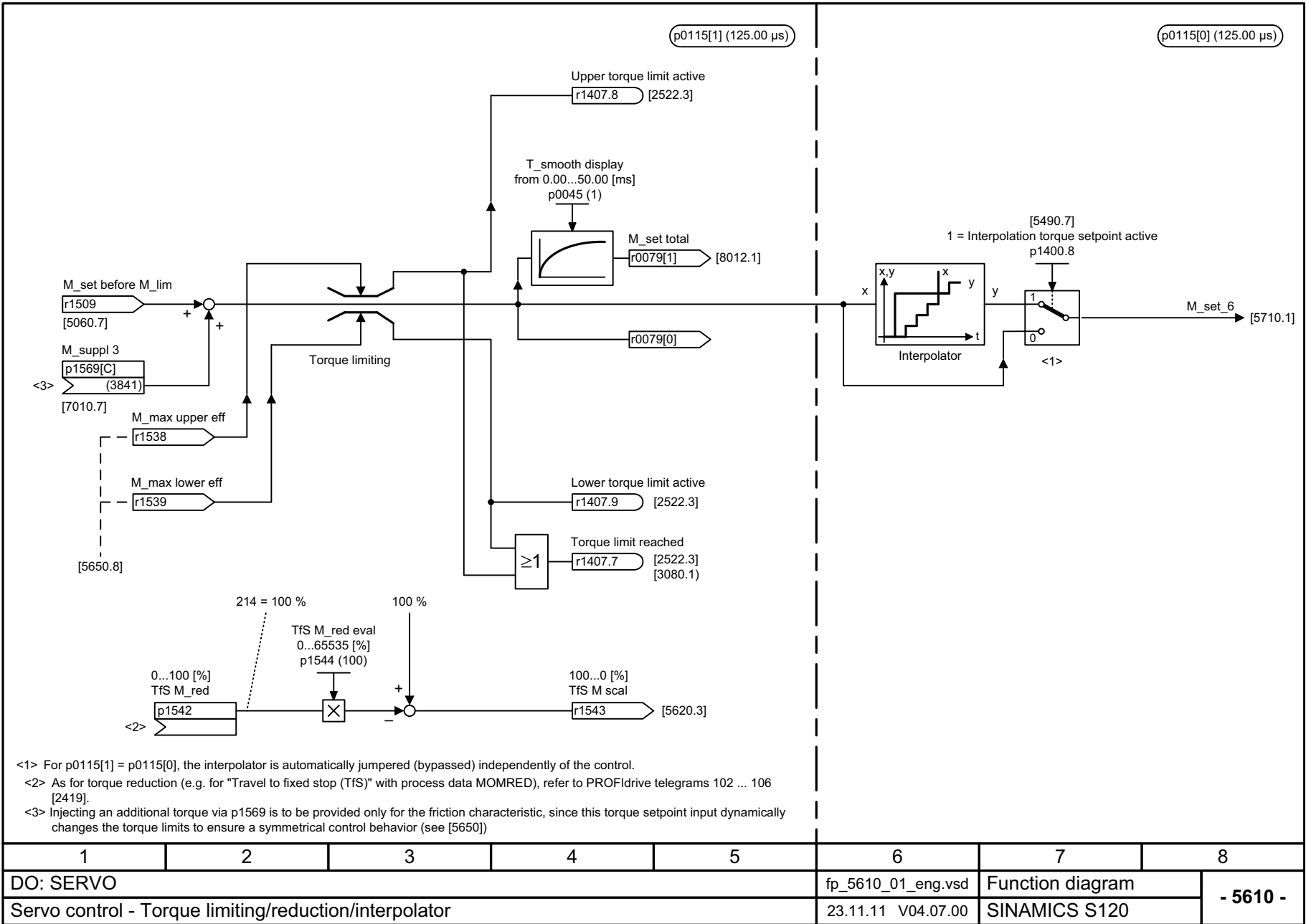
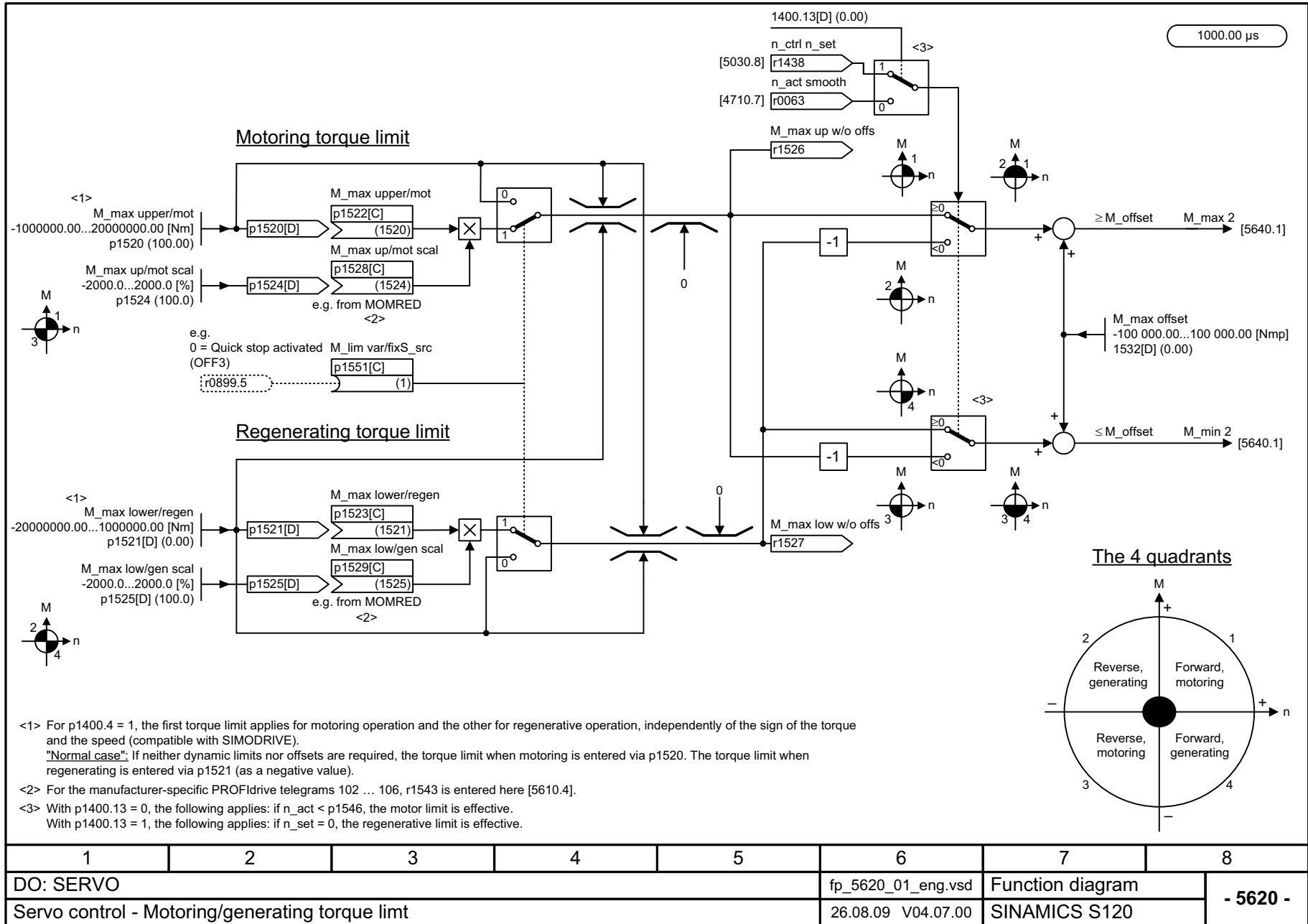
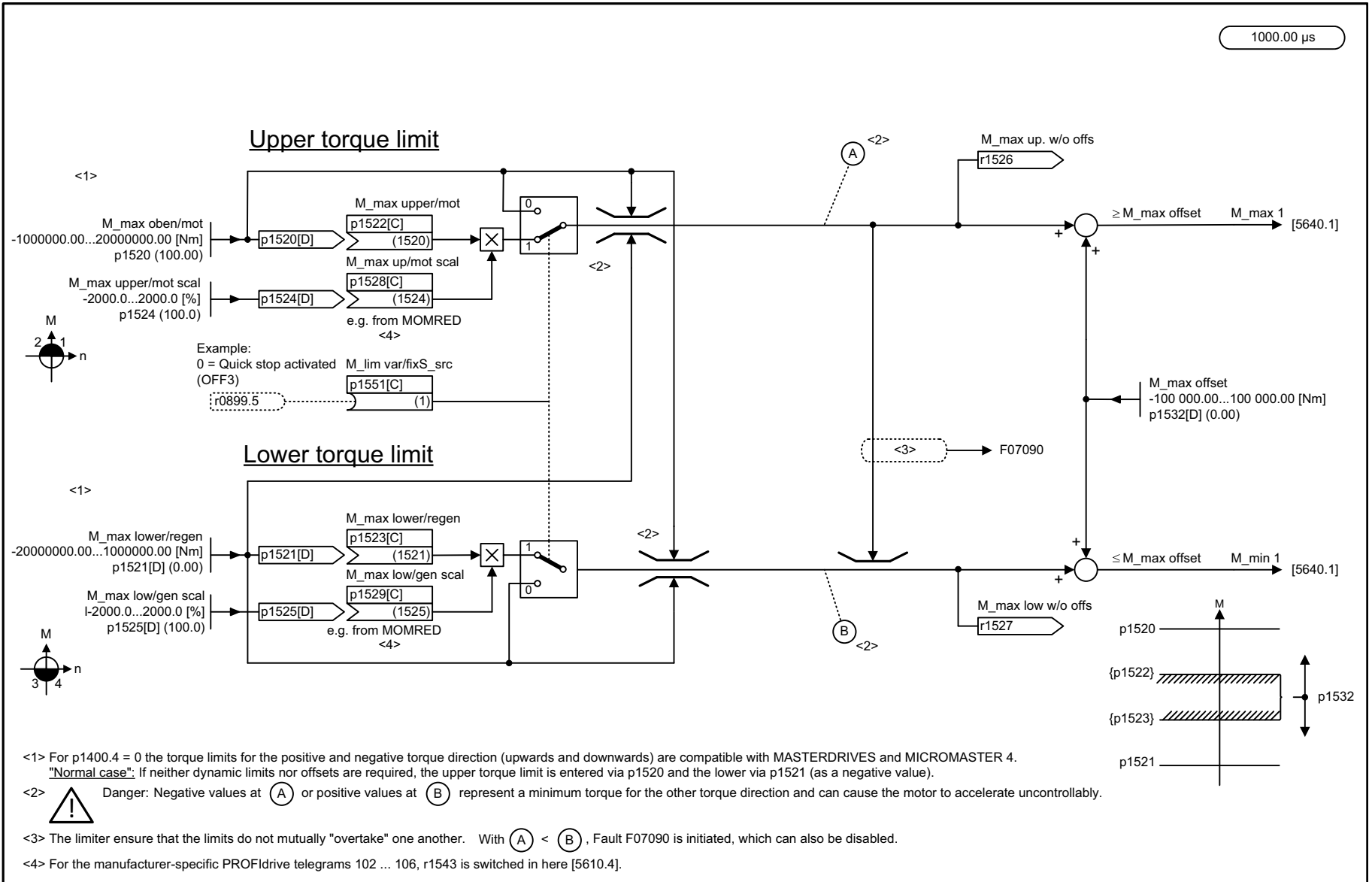


Fig. 3-209 5610 – Torque limiting/reduction/interpolator

Fig. 3-210 5620 – Motoring/generating torque limit



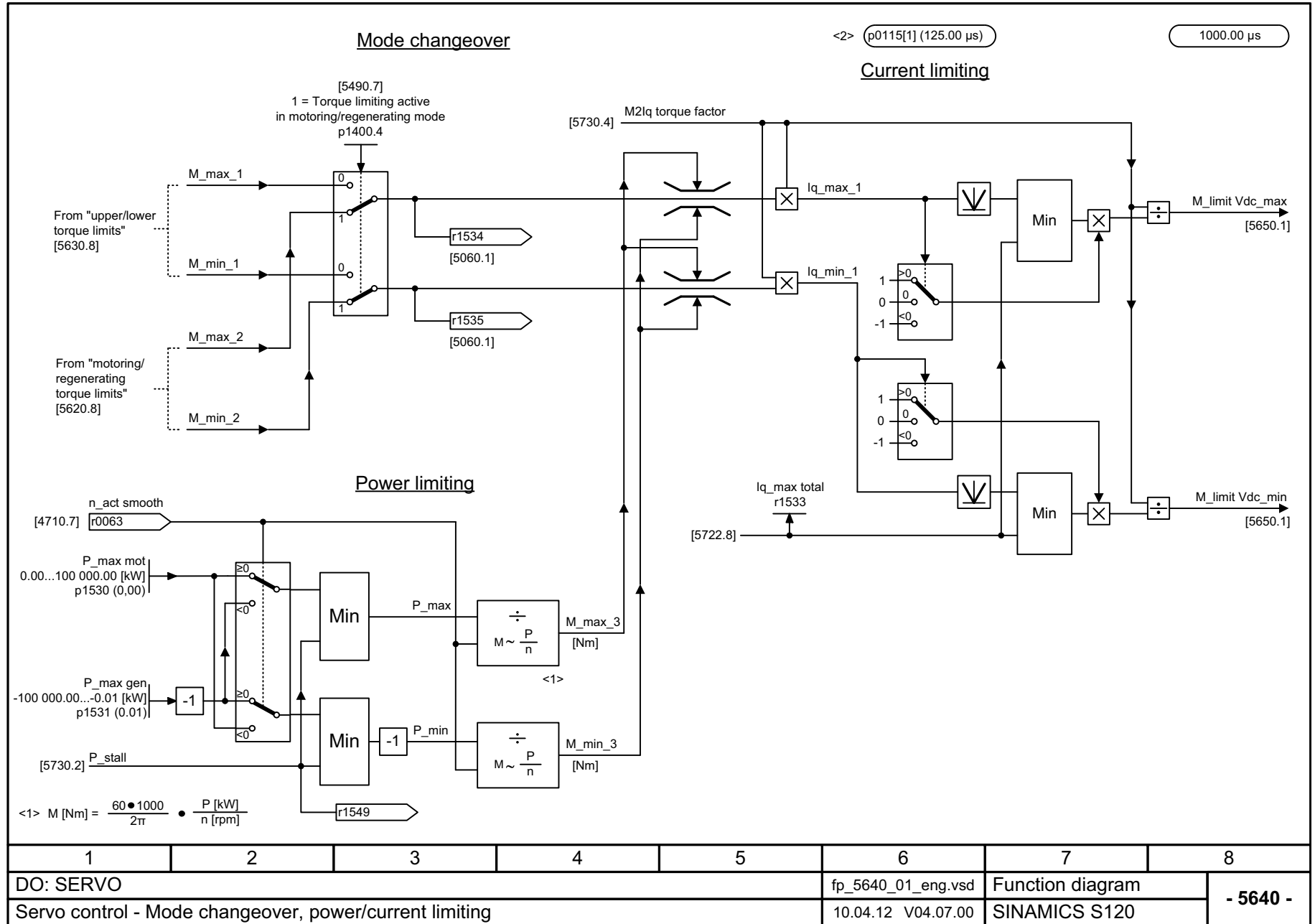
1	2	3	4	5	6	7	8
DO: SERVO					fp_5620_01_eng.vsd	Function diagram	
Servo control - Motoring/generating torque limit					26.08.09 V04.07.00	SINAMICS S120	
							- 5620 -



1	2	3	4	5	6	7	8
DO: SERVO					fp_5630_01_eng.vsd	Function diagram	
Servo control - Upper/lower torque limit					26.08.09 V04.07.00	SINAMICS S120	
							- 5630 -

Fig. 3-211 5630 – Upper/lower torque limit

Fig. 3-2-12 5640 – Mode changeover, power/current limiting



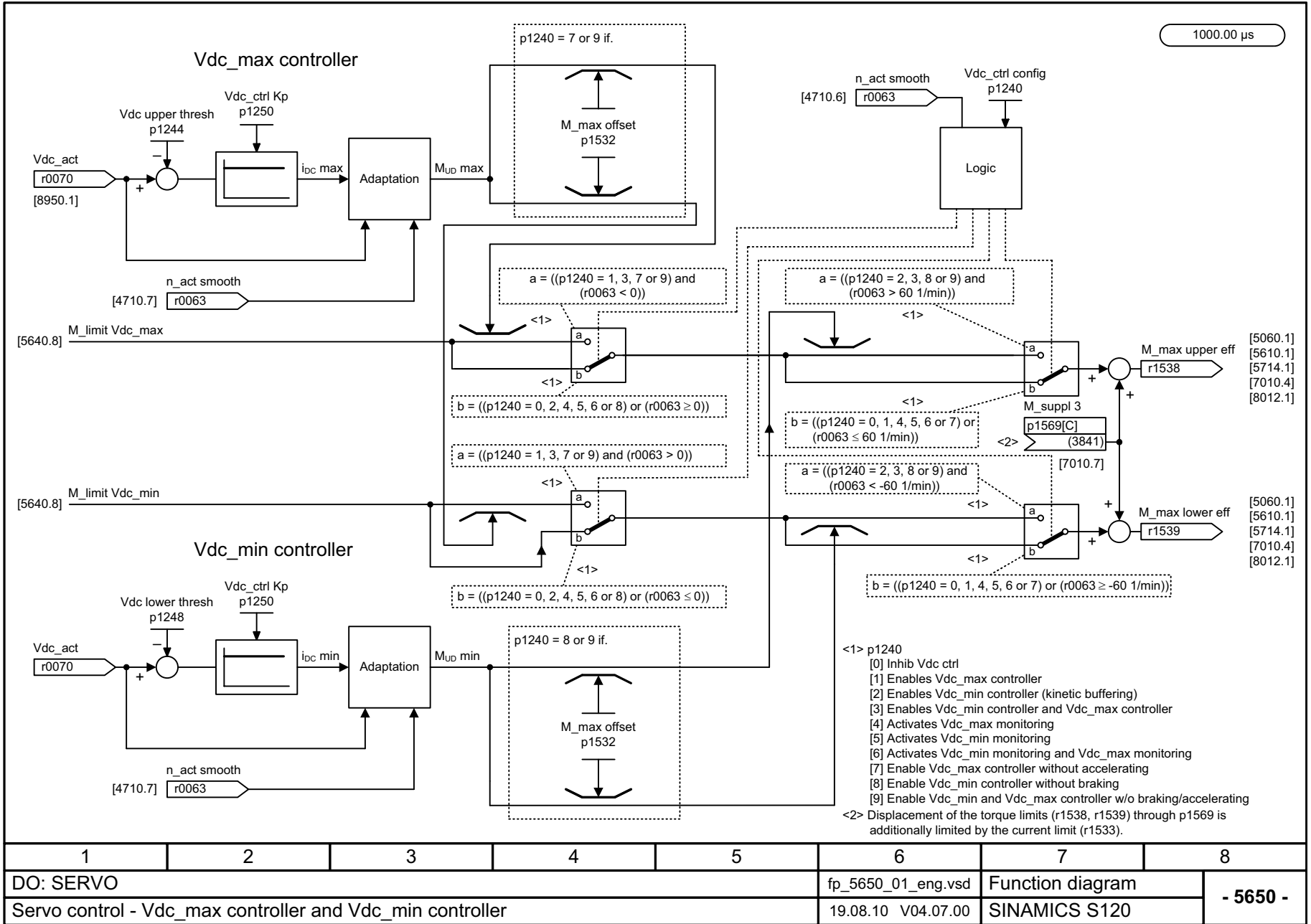
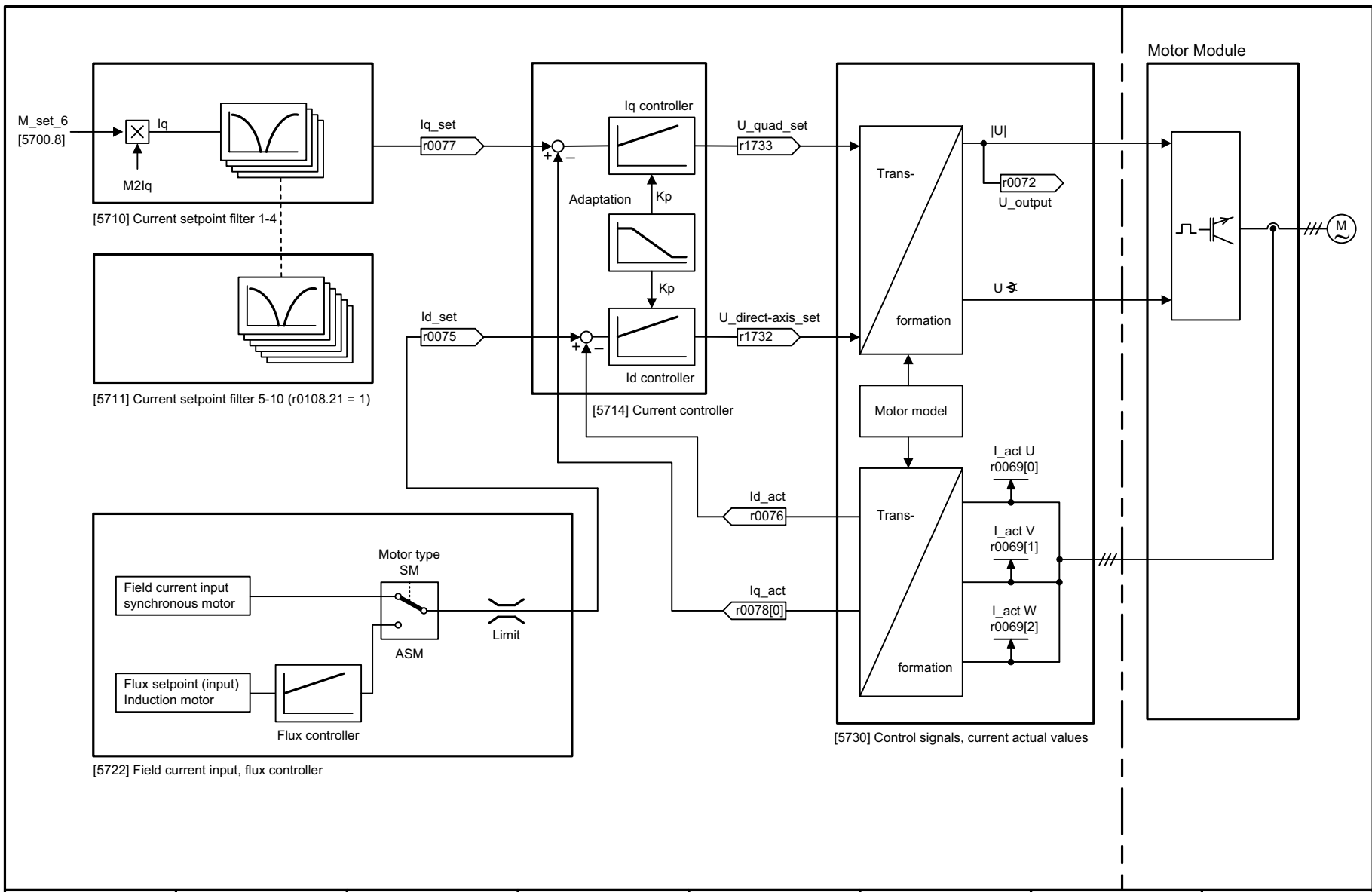


Fig. 3-213 5650 – Vdc_max controller and Vdc_min controller



1	2	3	4	5	6	7	8
DO: SERVO					fp_5700_01_eng.vsd	Function diagram	
Servo control - Current control, overview					26.04.13 V04.07.00	SINAMICS S120	
							- 5700 -

Fig. 3-2114 5700 – Current control, overview

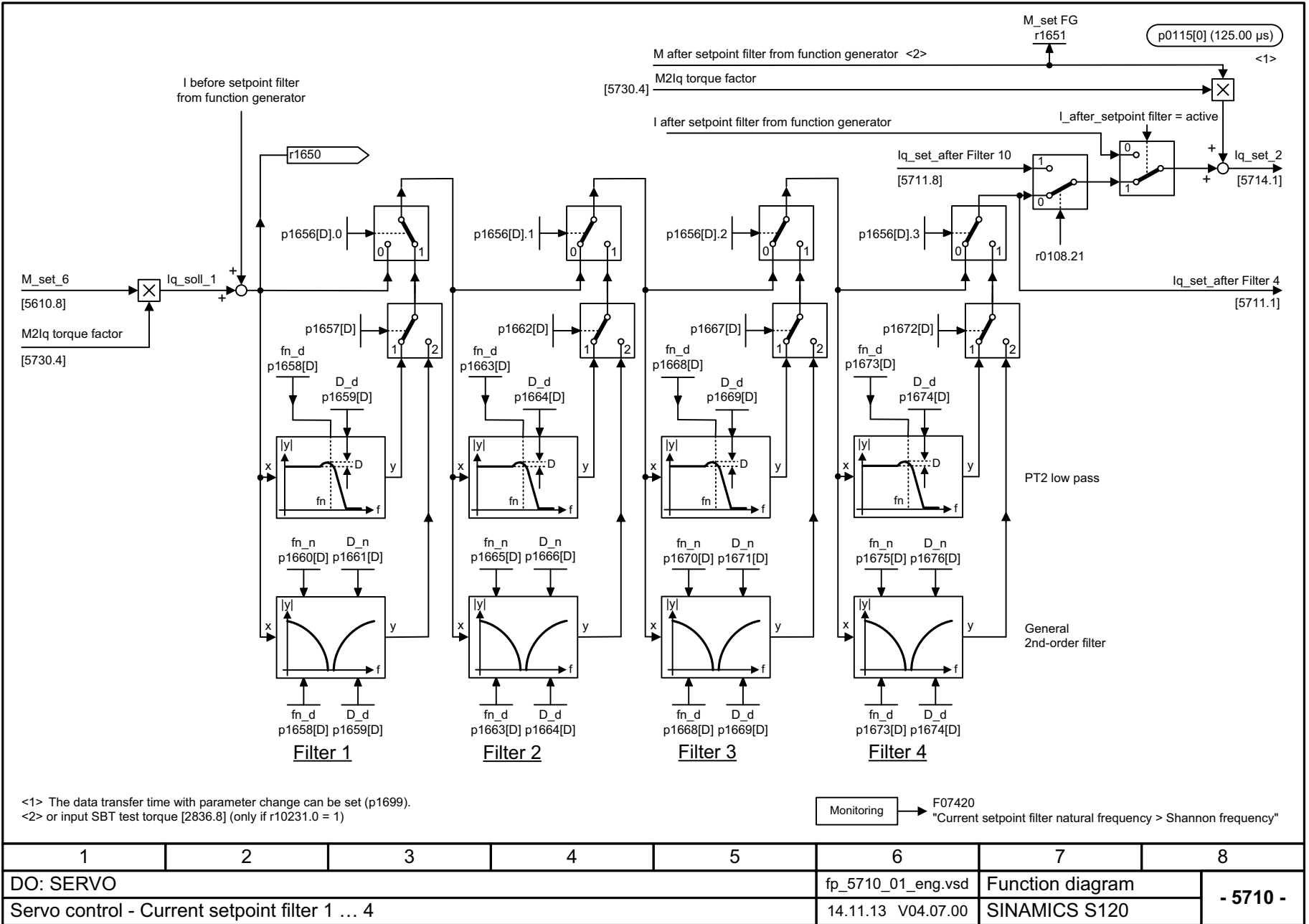
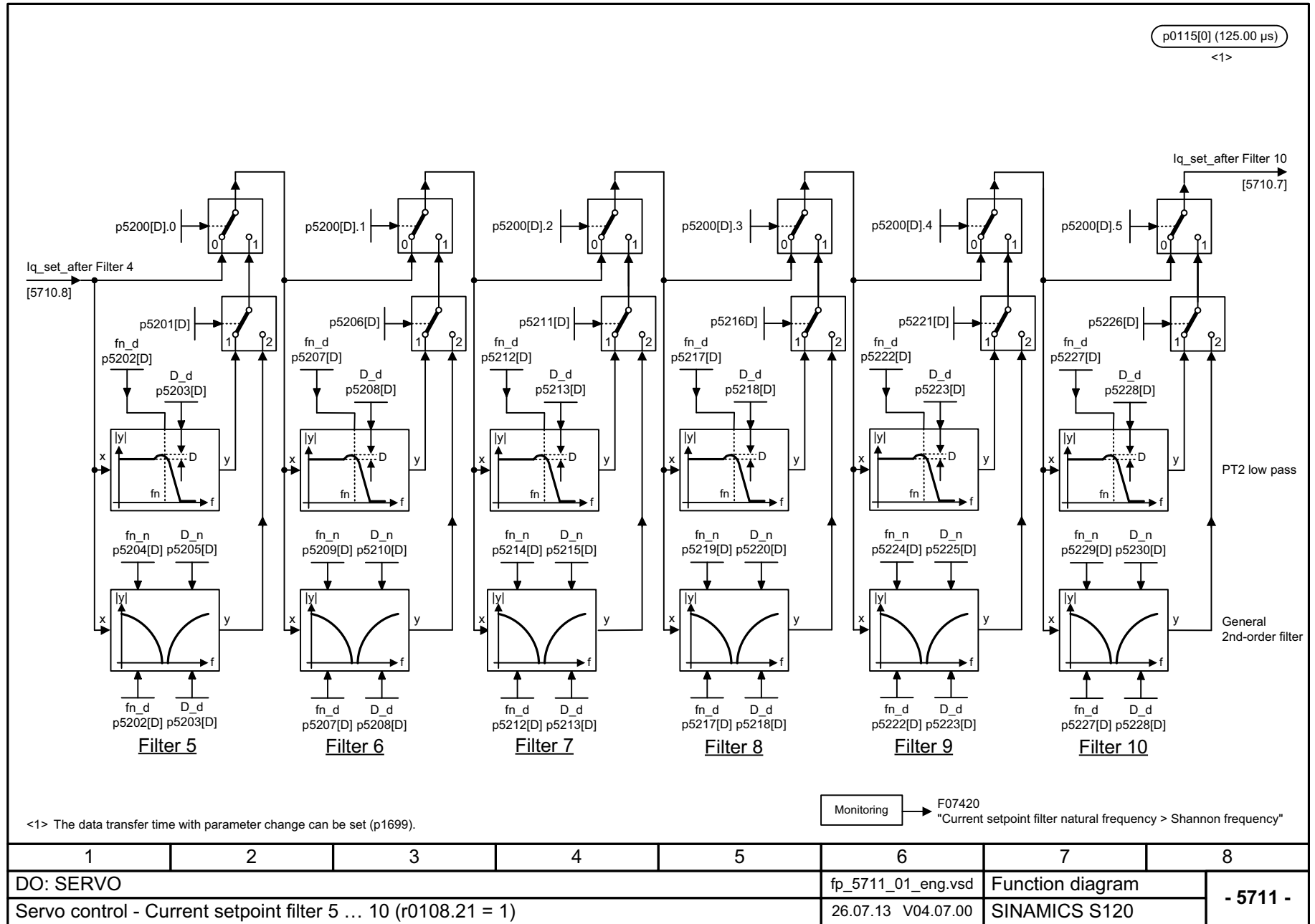
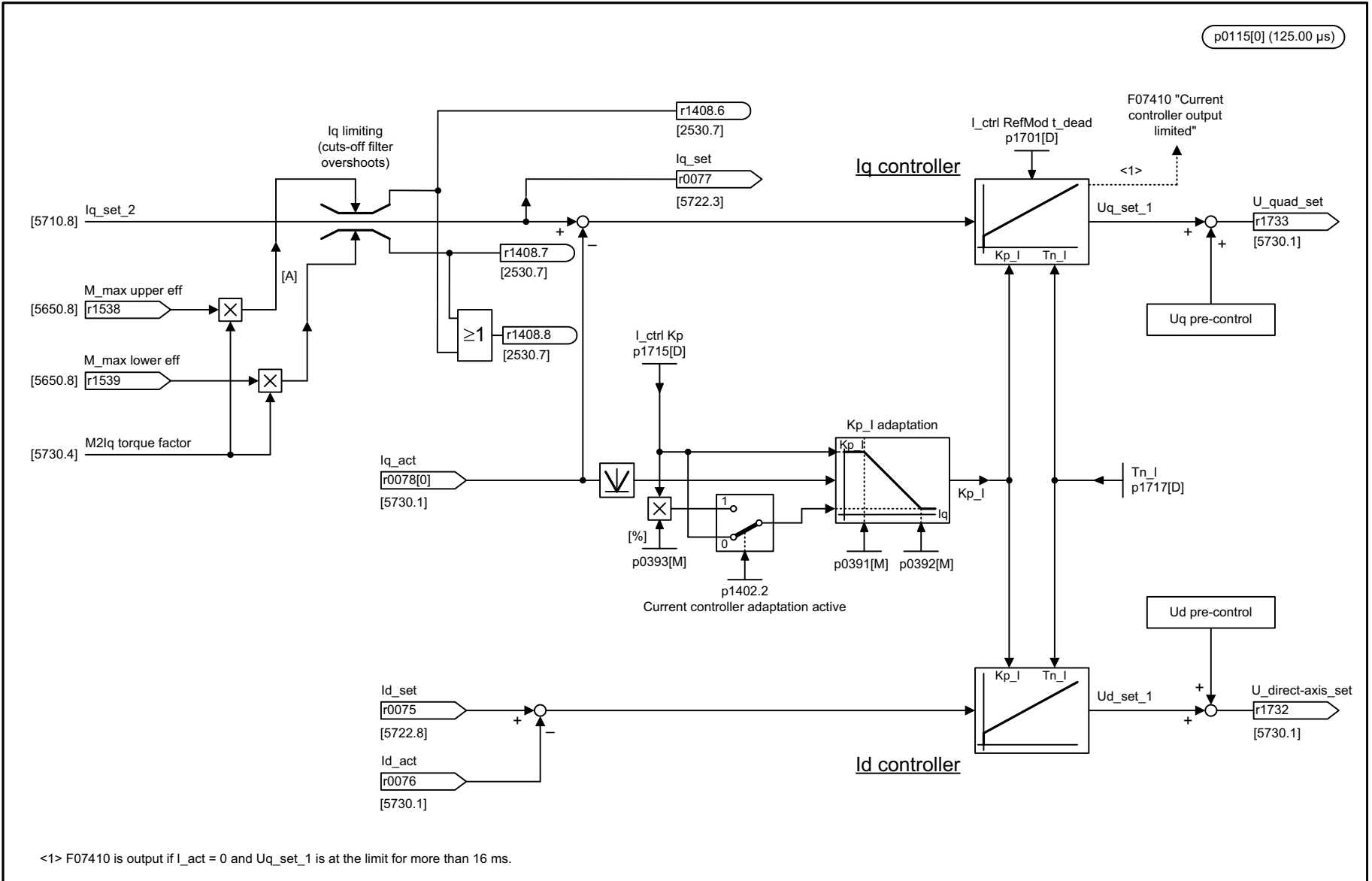


Fig. 3-215 5710 – Current setpoint filter 1 ... 4

1	2	3	4	5	6	7	8
DO: SERVO					fp_5710_01_eng.vsd	Function diagram	
Servo control - Current setpoint filter 1 ... 4					14.11.13 V04.07.00	SINAMICS S120	
							- 5710 -

Fig. 3-216 5711 – Current setpoint filter 5 ... 10 (r0108.21 = 1)



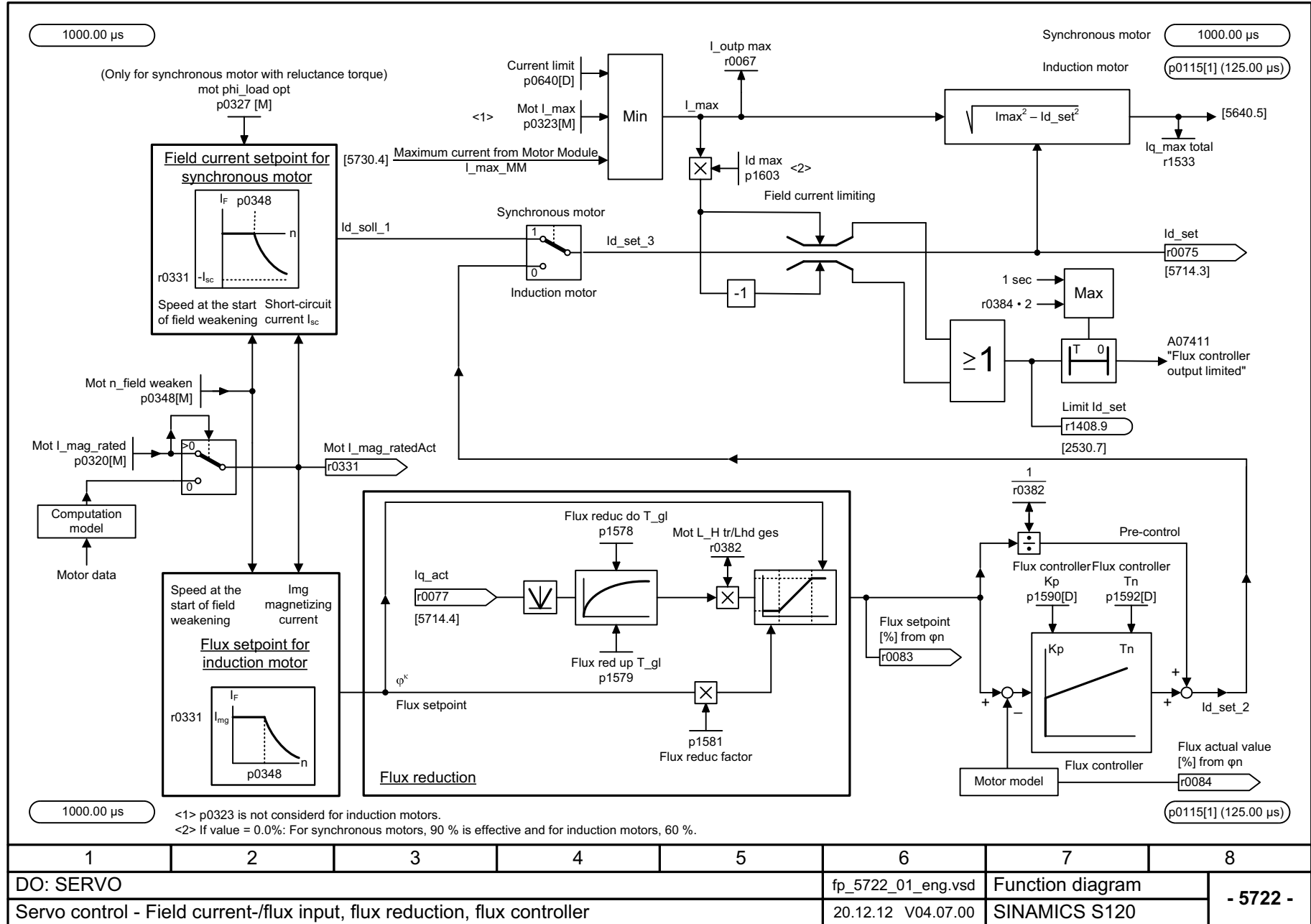


<1> F07410 is output if $I_{act} = 0$ and $U_{q_set_1}$ is at the limit for more than 16 ms.

1	2	3	4	5	6	7	8
DO: SERVO					fp_5714_01_eng.vsd	Function diagram	
Servo control - Iq and Id controller					02.02.09 V04.07.00	SINAMICS S120	
							- 5714 -

Fig. 3-217 5714 – Iq and Id controllers

Fig. 3-218 5722 – Field current/flux input, flux reduction, flux controller



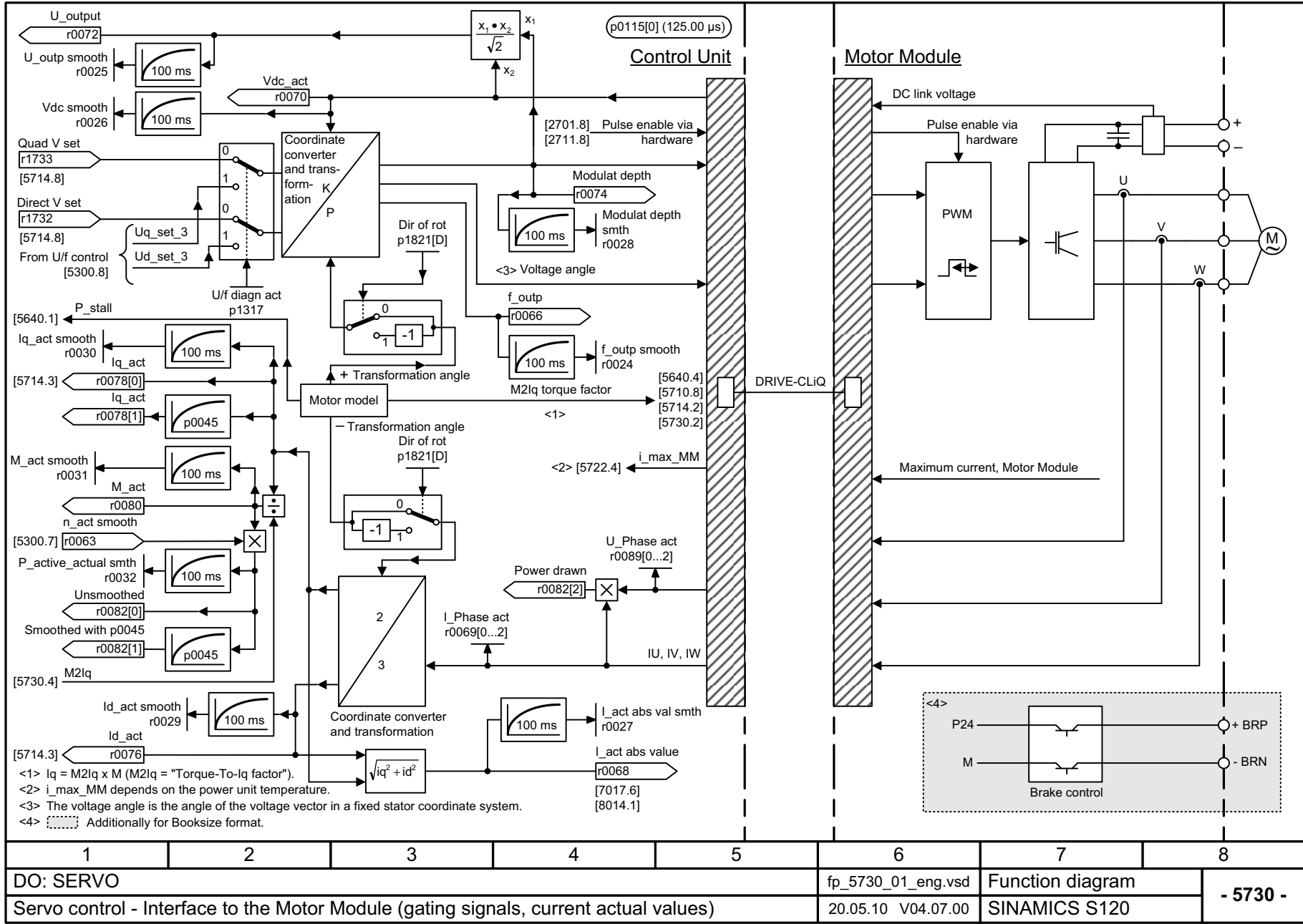


Fig. 3-219 5730 – Interface to the Motor Module (gating signals, current actual values)

3.22 Vector control

Function diagrams

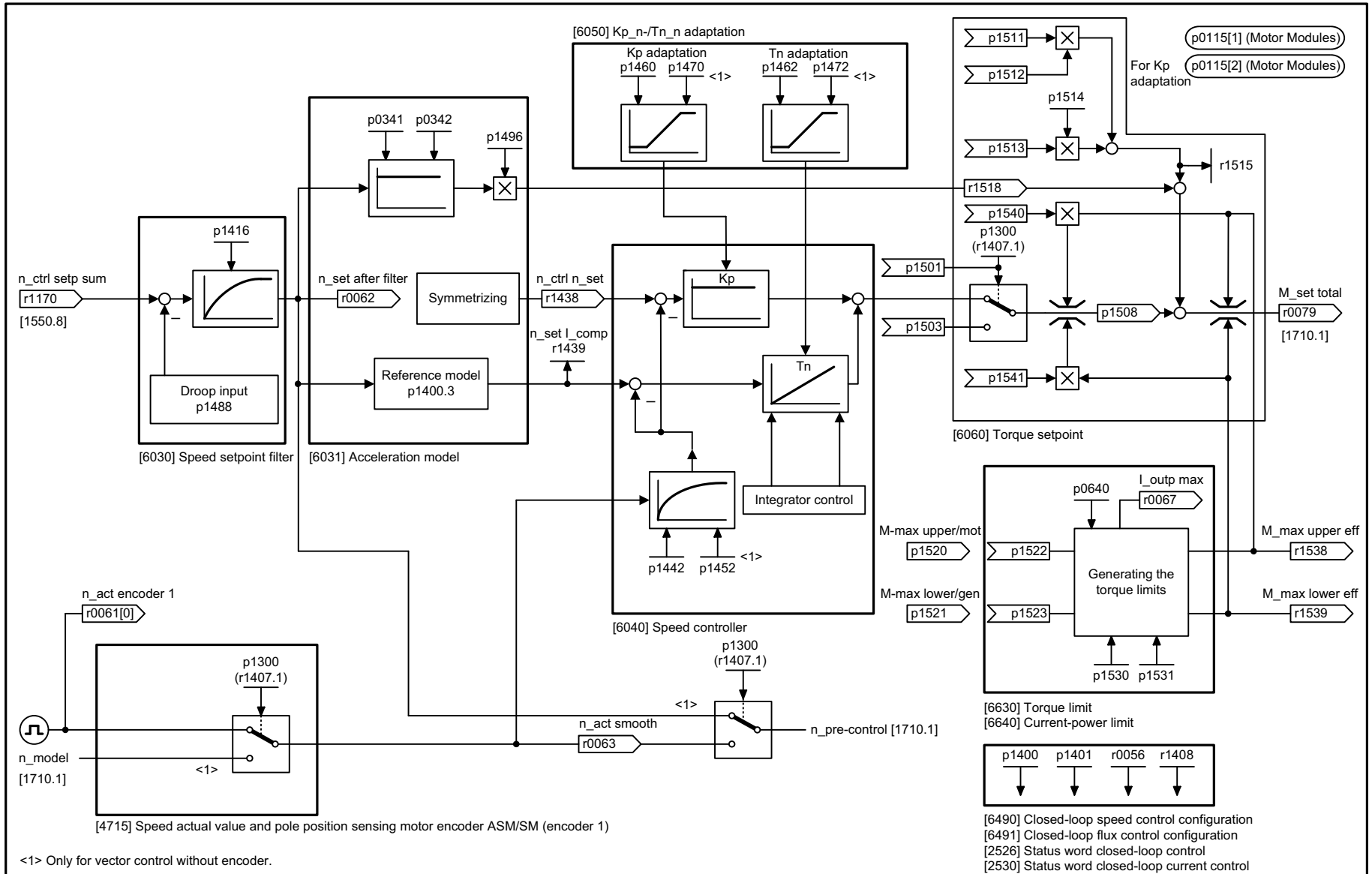
6020 – Speed control and generation of the torque limits, overview	2085
6030 – Speed setpoint, droop	2086
6031 – Pre-control balancing, reference/acceleration model	2087
6040 – Speed controller with/without encoder	2088
6050 – Speed controller adaptation (K_p_n/T_n_n adaptation)	2089
6060 – Torque setpoint	2090
6220 – Vdc_max controller and Vdc_min controller	2091
6300 – U/f control, overview	2092
6301 – U/f characteristic and voltage boost	2093
6310 – Resonance damping and slip compensation	2094
6320 – Vdc_max controller and Vdc_min controller (U/f)	2095
6490 – Speed control configuration	2096
6491 – Flux control configuration	2097
6495 – Excitation (FEM, p0300 = 5)	2098
6630 – Upper/lower torque limit	2099
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6700 – Current control, overview	2101
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6714 – Iq and Id controllers	2103
6721 – Id setpoint (PEM, p0300 = 2)	2104
6722 – Field weakening characteristic, Id setpoint (ASM, p0300 = 1)	2105
6723 – Field weakening controller, flux controller (ASM, p0300 = 1)	2106
6724 – Field weakening controller (PEM, p0300 = 2)	2107
6725 – Flux setpoint, field weakening controller (FEM, p0300 = 5)	2108
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6727 – Current model, excitation current monitoring, control cos phi (FEM, p0300 = 5)	2110
6730 – Interface to the Motor Module (ASM, p0300 = 1)	2111
6731 – Interface to the Motor Module (PEM, p0300 = 2)	2112

3 Function diagrams

3.22 Vector control

6732 – Interface to the Motor Module (FEM, p0300 = 5)	2113
6733 – Motor model selection (FEM and p1300 = 20, p0300 = 5)	2114
6799 – Display signals	2115

Fig. 3-220 6020 – Speed control and generation of the torque limits, overview



1	2	3	4	5	6	7	8
DO: VECTOR					fp_6020_54_eng.vsd	Function diagram	
Vector control - Speed control and generation of the torque limits, overview					12.07.13 V04.07.00	S120/S150/G130/G150	
							- 6020 -

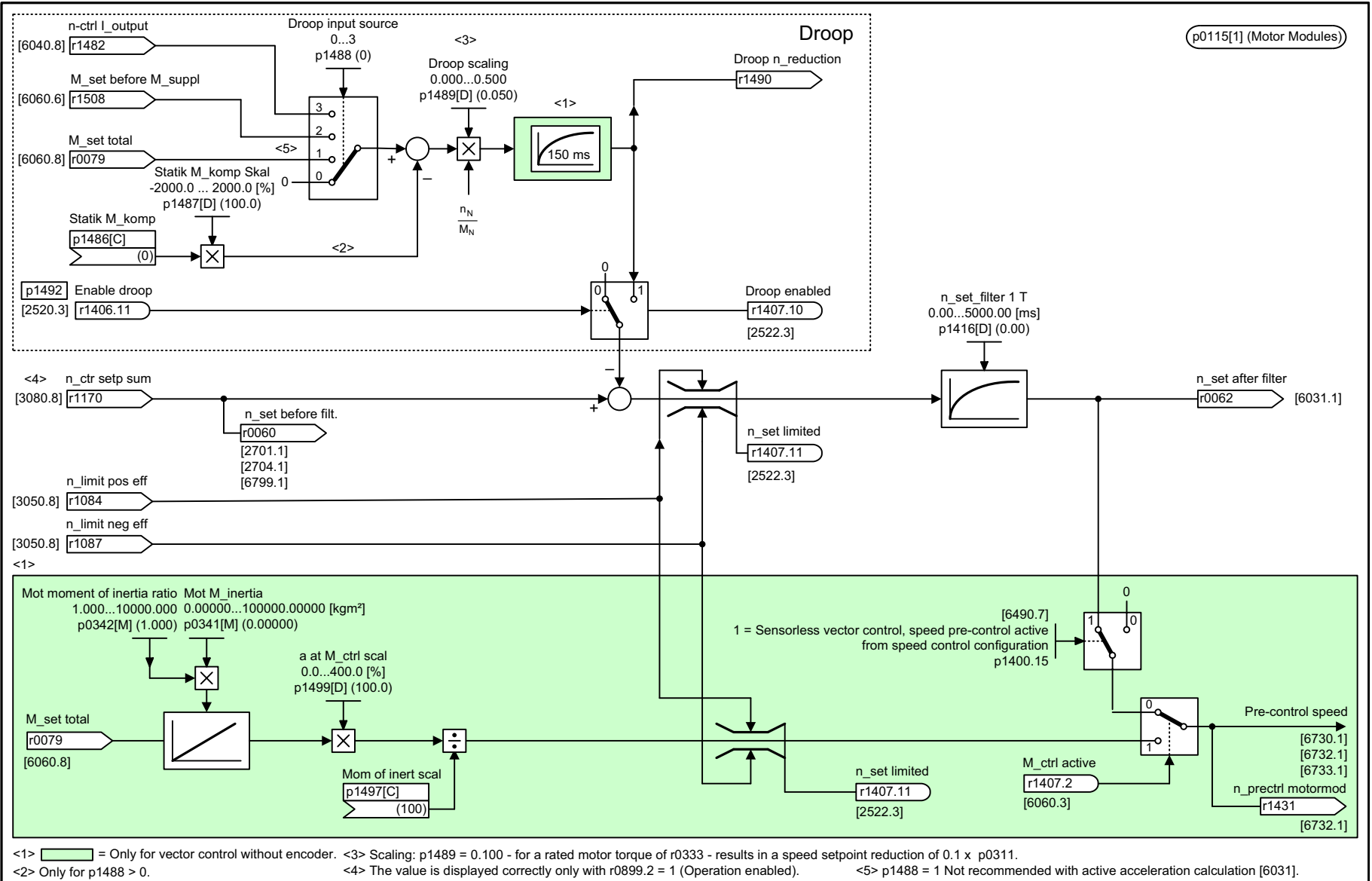
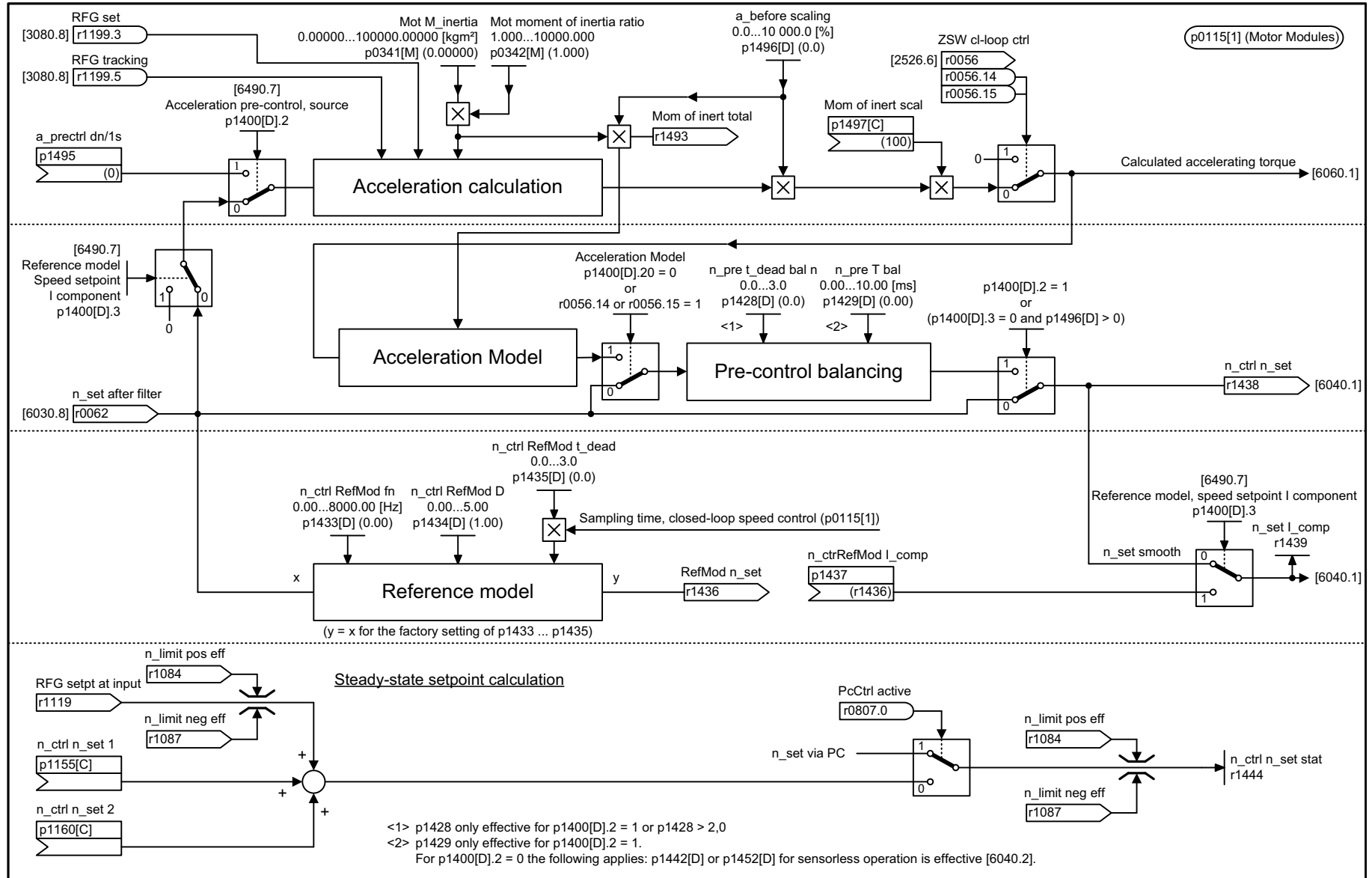


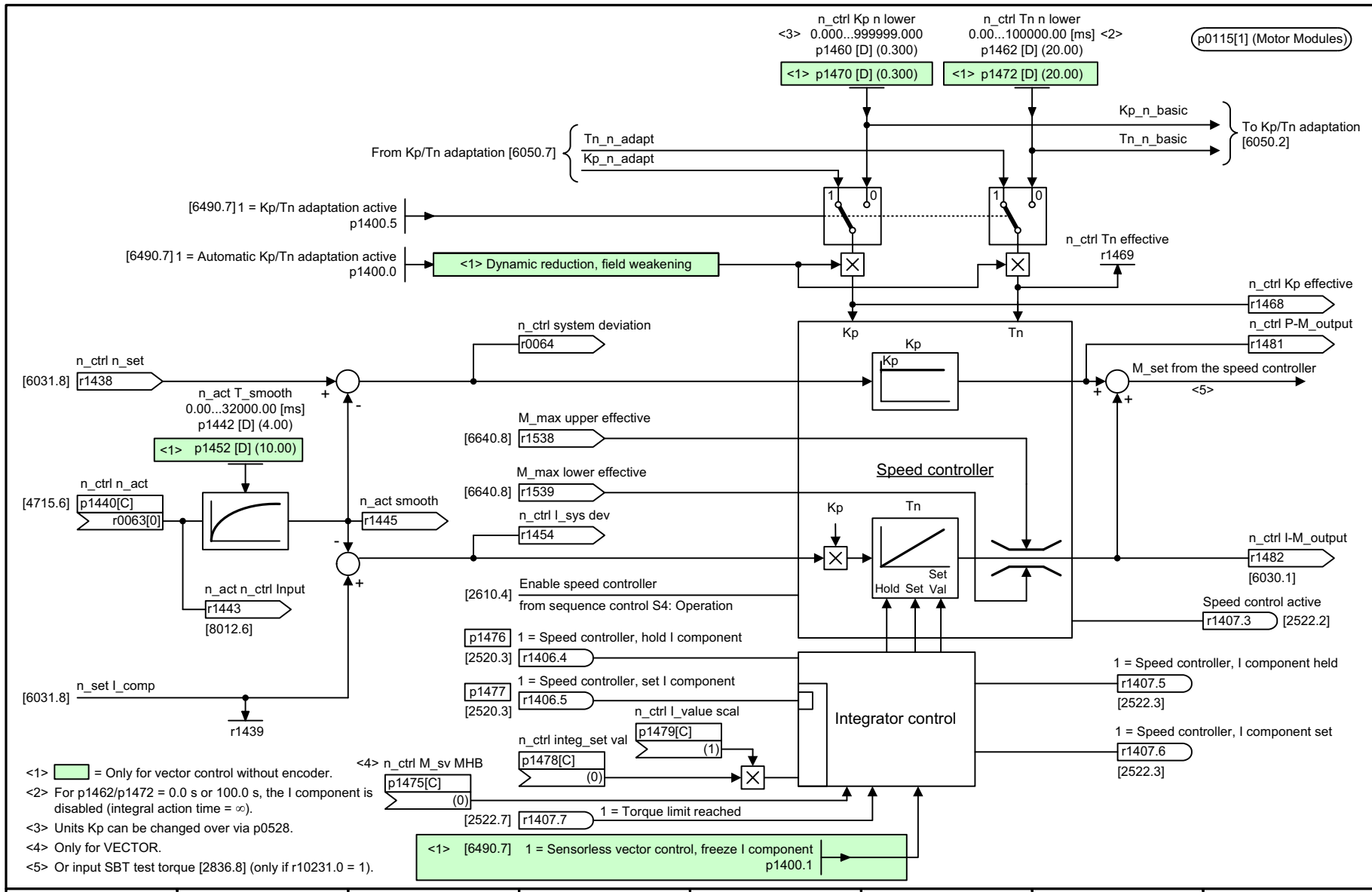
Fig. 3-221 6030 – Speed setpoint, droop

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6030_54_eng.vsd	Function diagram	
Vector control - Speed setpoint, droop					12.07.13 V04.07.00	S120/S150/G130/G150	
							- 6030 -

Fig. 3-222 6031 – Pre-control balancing, reference/acceleration model



1	2	3	4	5	6	7	8
DO: VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_6031_51_eng.vsd	Function diagram	
Vector control - Pre-control balancing, reference/acceleration model					04.07.13 V04.07.00	SINAMICS	
							- 6031 -

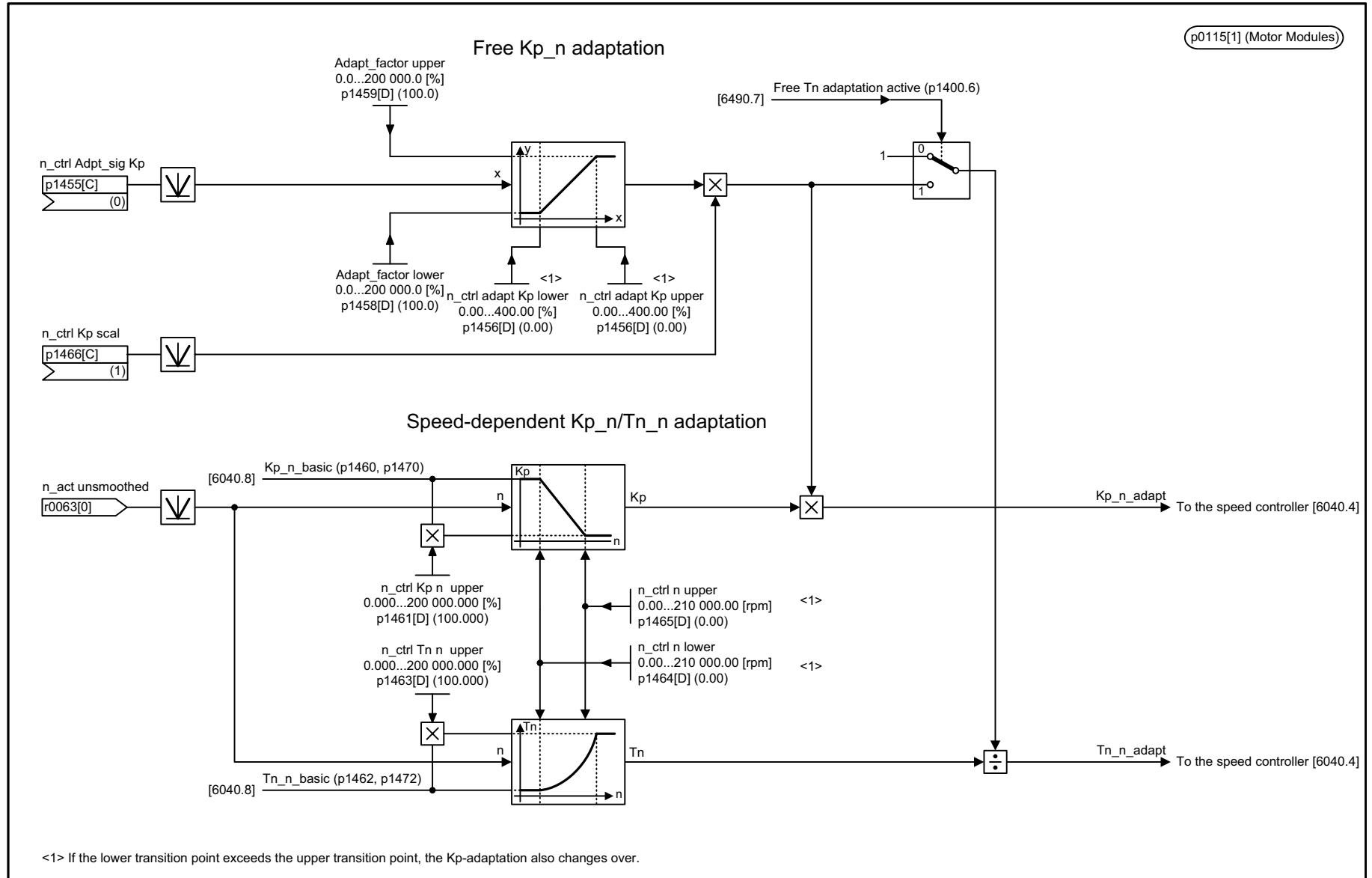


<1> [Green box] = Only for vector control without encoder.
 <2> For p1462/p1472 = 0.0 s or 100.0 s, the I component is disabled (integral action time = ∞).
 <3> Units Kp can be changed over via p0528.
 <4> Only for VECTOR.
 <5> Or input SBT test torque [2836.8] (only if r10231.0 = 1).

1	2	3	4	5	6	7	8
DO: VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_6040_51_eng.vsd	Function diagram	
Vector control - Speed controller with/without encoder					05.07.13 V04.07.00	SINAMICS	
							- 6040 -

Fig. 3-223 6040 – Speed controller with/without encoder

Fig. 3-224 6050 – Speed controller adaptation (Kp_n/Tn_n adaptation)



1	2	3	4	5	6	7	8
DO: VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_6050_51_eng.vsd	Function diagram	
Vector control - Speed controller adaptation (Kp_n/Tn_n adaptation)					05.07.13 V04.07.00	SINAMICS	
							- 6050 -

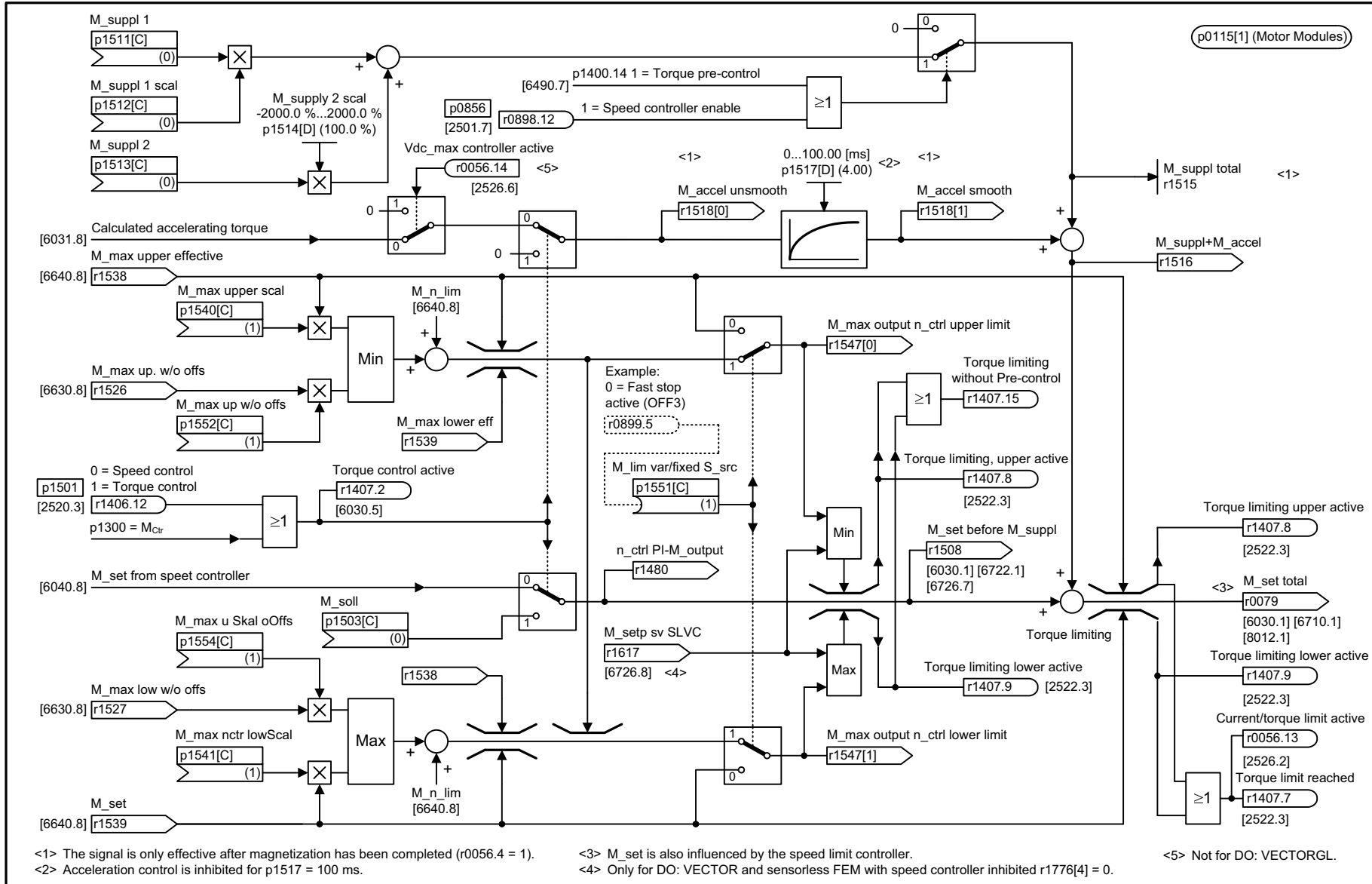
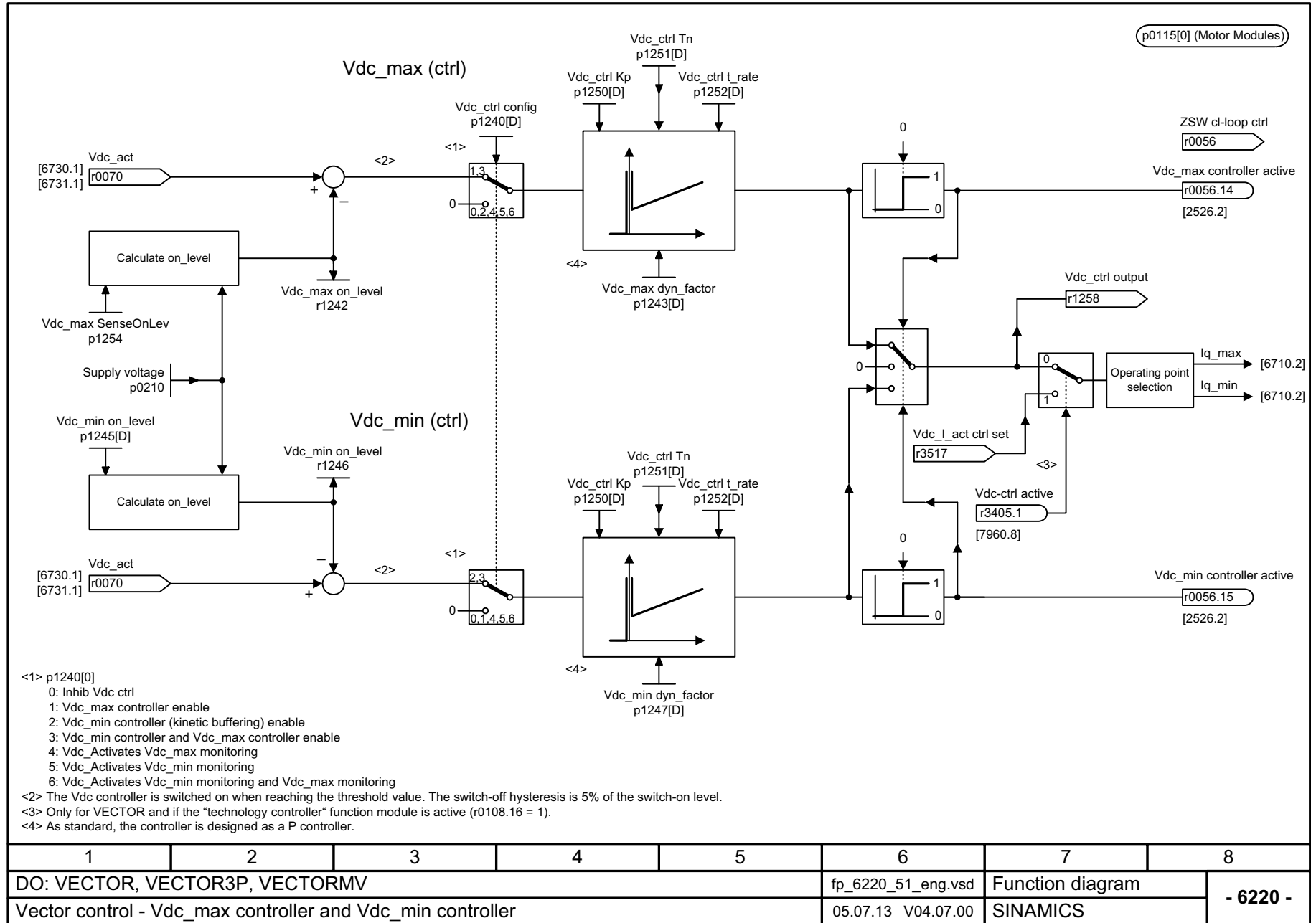


Fig. 3-225 6060 – Torque setpoint

1	2	3	4	5	6	7	8
DO: VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_6060_51_eng.vsd	Function diagram	
Vector control - Torque setpoint					05.07.13 V04.07.00	SINAMICS	
							- 6060 -

Fig. 3-226 6220 – Vdc_max controller and Vdc_min controller



p0115[0] (Motor Modules)

ZSW cl-loop ctrl
r0056

Vdc_max controller active
r0056.14
[2526.2]

Vdc_ctrl output
r1258

Iq_max [6710.2]
Iq_min [6710.2]

Vdc_I_act ctrl set
r3517

Vdc-ctrl active
r3405.1
[7960.8]

Vdc_min controller active
r0056.15
[2526.2]

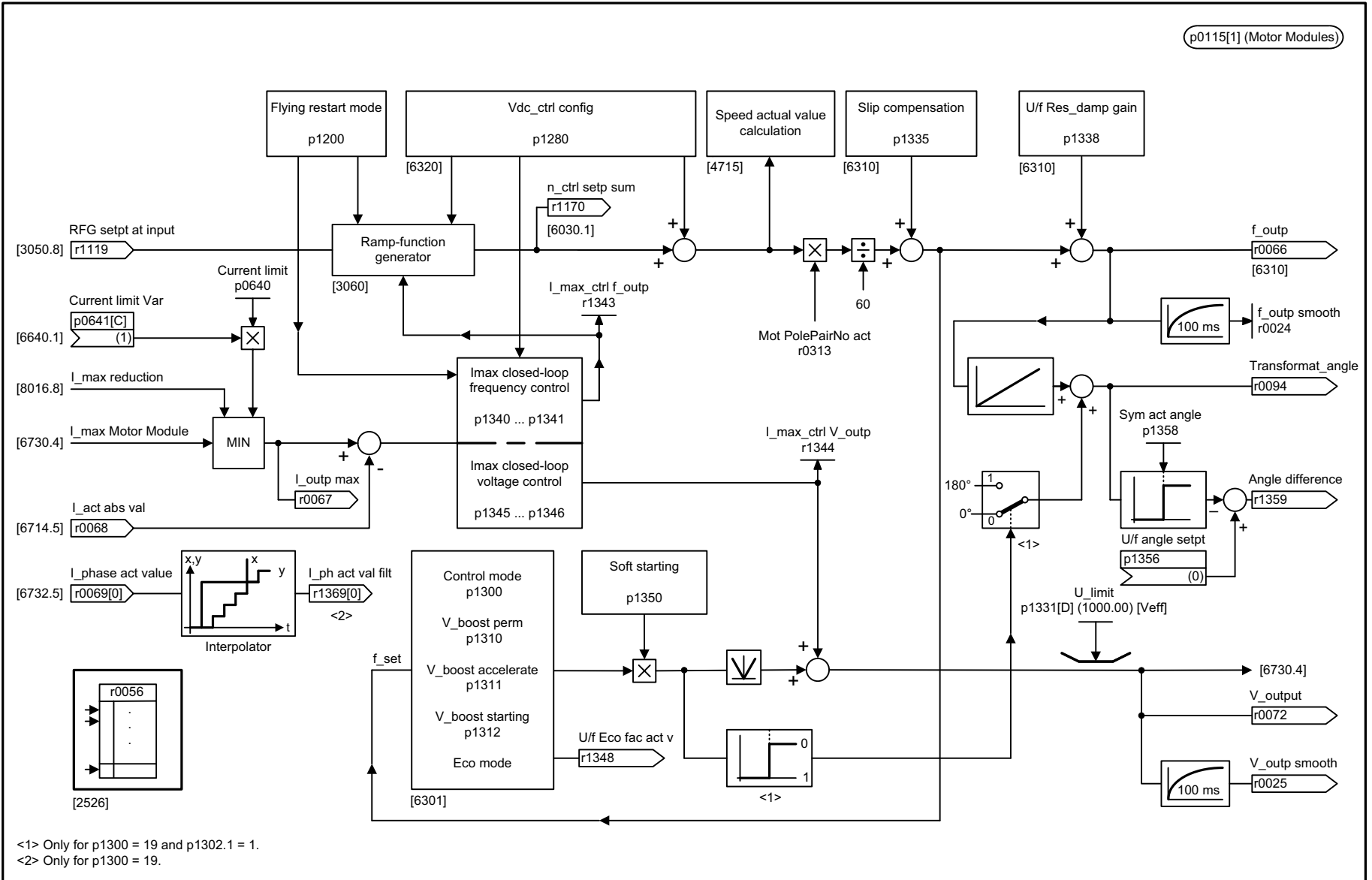
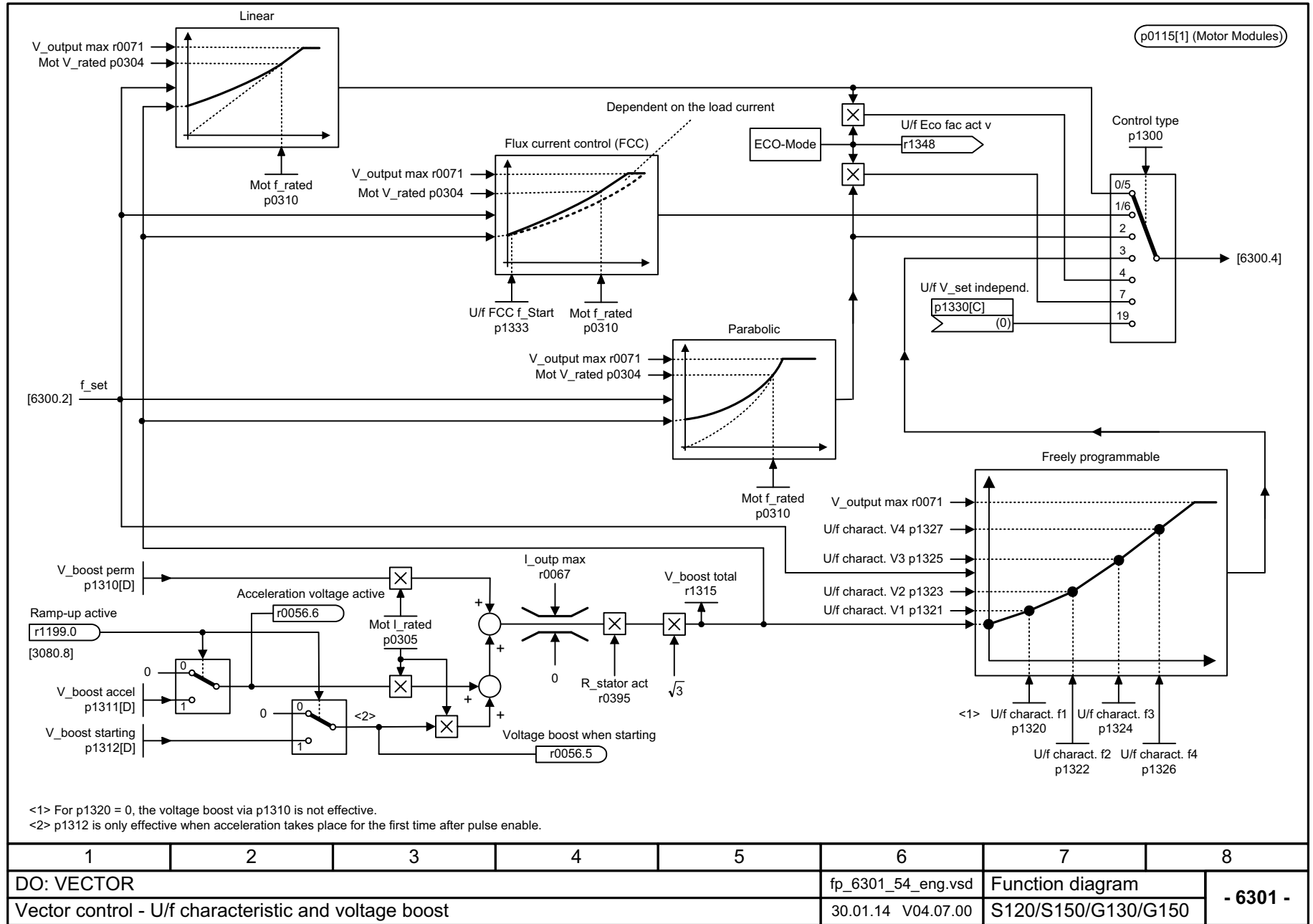


Fig. 3-227 6300 – U/f control, overview

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6300_54_eng.vsd	Function diagram	
Vector control - U/f control, overview					08.11.13 V04.07.00	S120/S150/G130/G150	
							- 6300 -

Fig. 3-228 6301 – U/f characteristic and voltage boost



p0115[1] (Motor Modules)

[6300.4]

[6300.2]

[3080.8]

<1> For p1320 = 0, the voltage boost via p1310 is not effective.
<2> p1312 is only effective when acceleration takes place for the first time after pulse enable.

- 6301 -

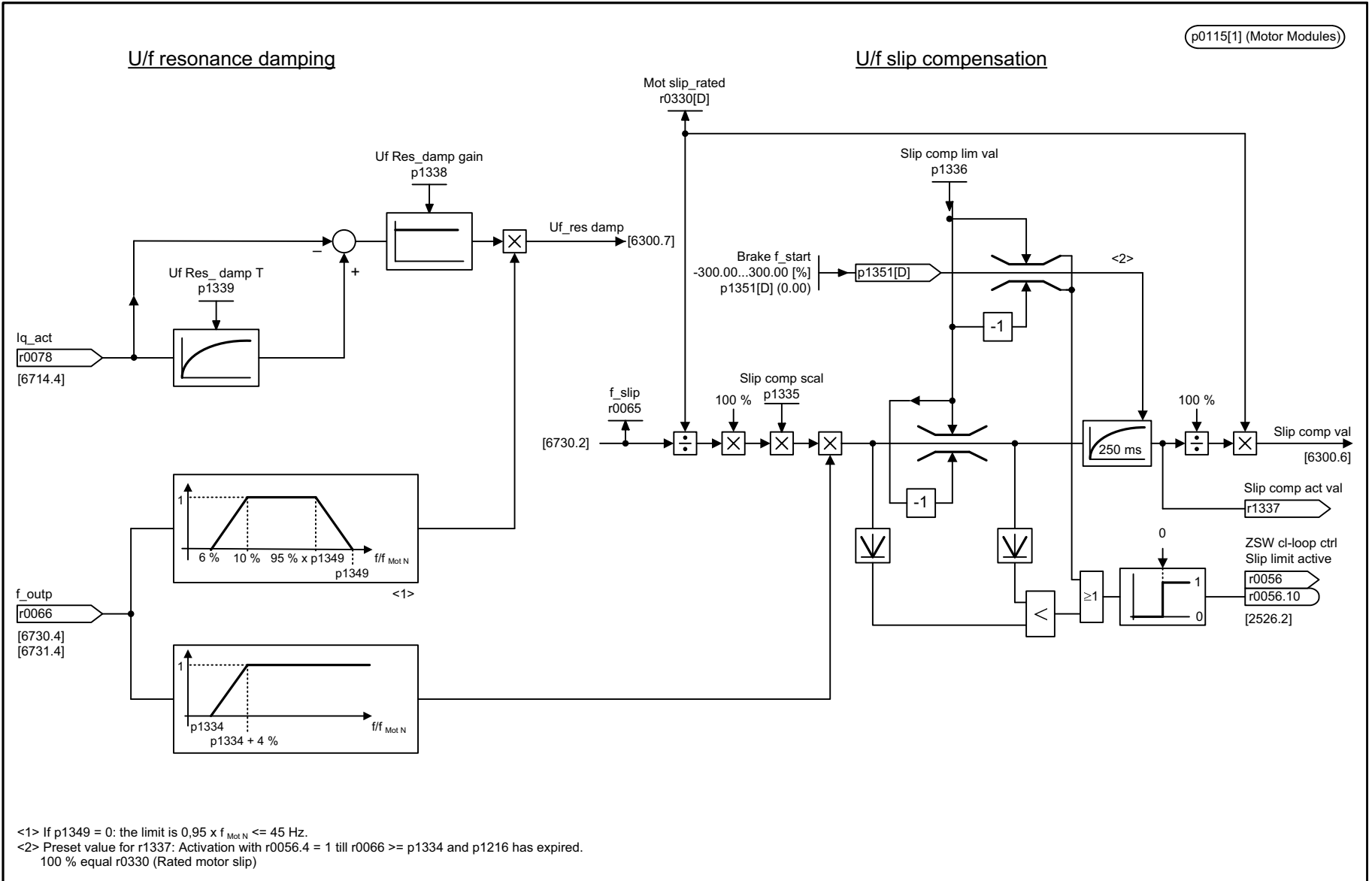
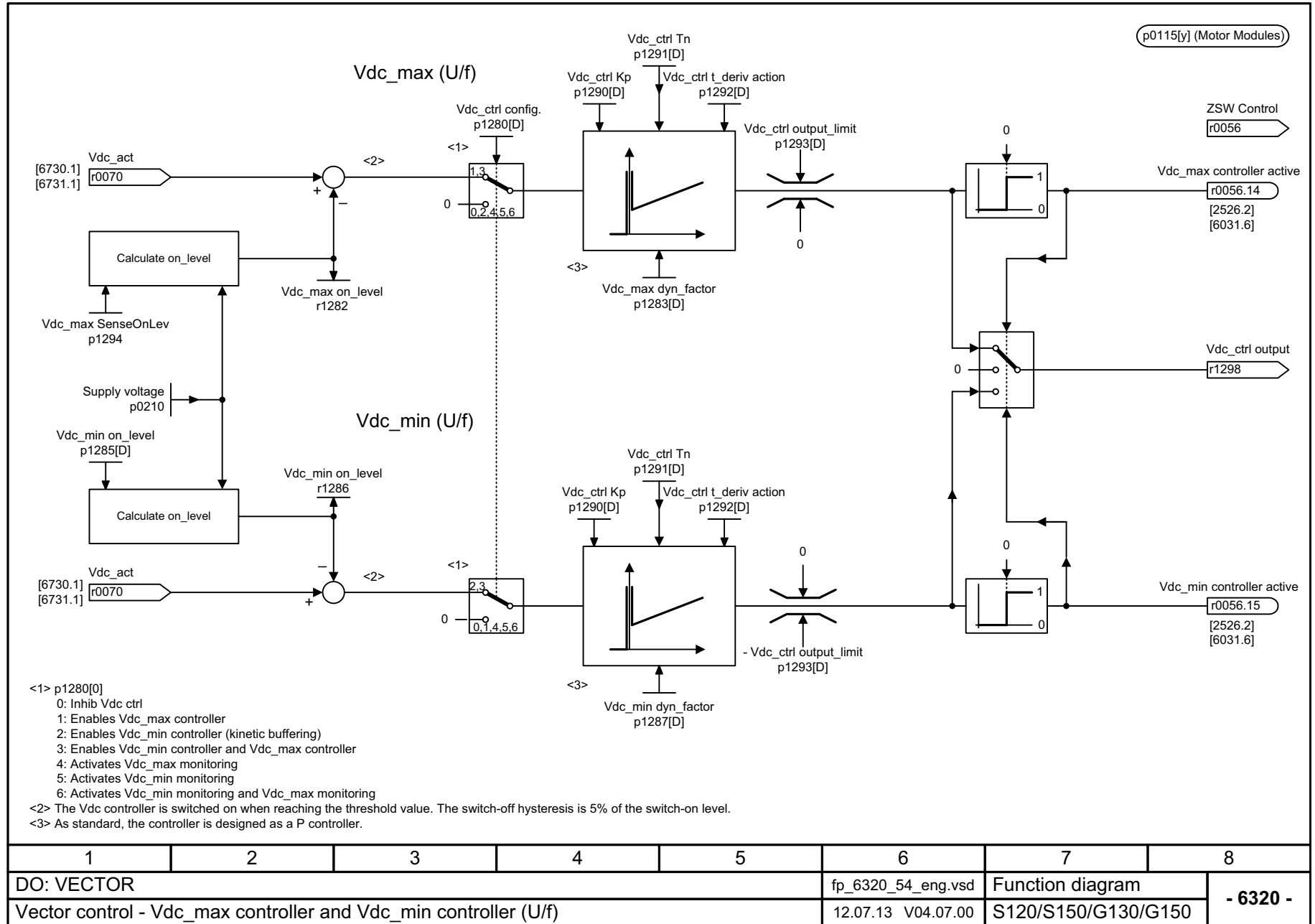


Fig. 3-229 6310 – Resonance damping and slip compensation

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6310_54_eng.vsd	Function diagram	
Vector control - Resonance damping and slip compensation					02.12.13 V04.07.00	S120/S150/G130/G150	
							- 6310 -

Fig. 3-230 6320 – Vdc_max controller and Vdc_min controller (U/f)



1	2	3	4	5	6	7	8
DO: VECTOR					fp_6320_54_eng.vsd	Function diagram	
Vector control - Vdc_max controller and Vdc_min controller (U/f)					12.07.13 V04.07.00	S120/S150/G130/G150	
- 6320 -							

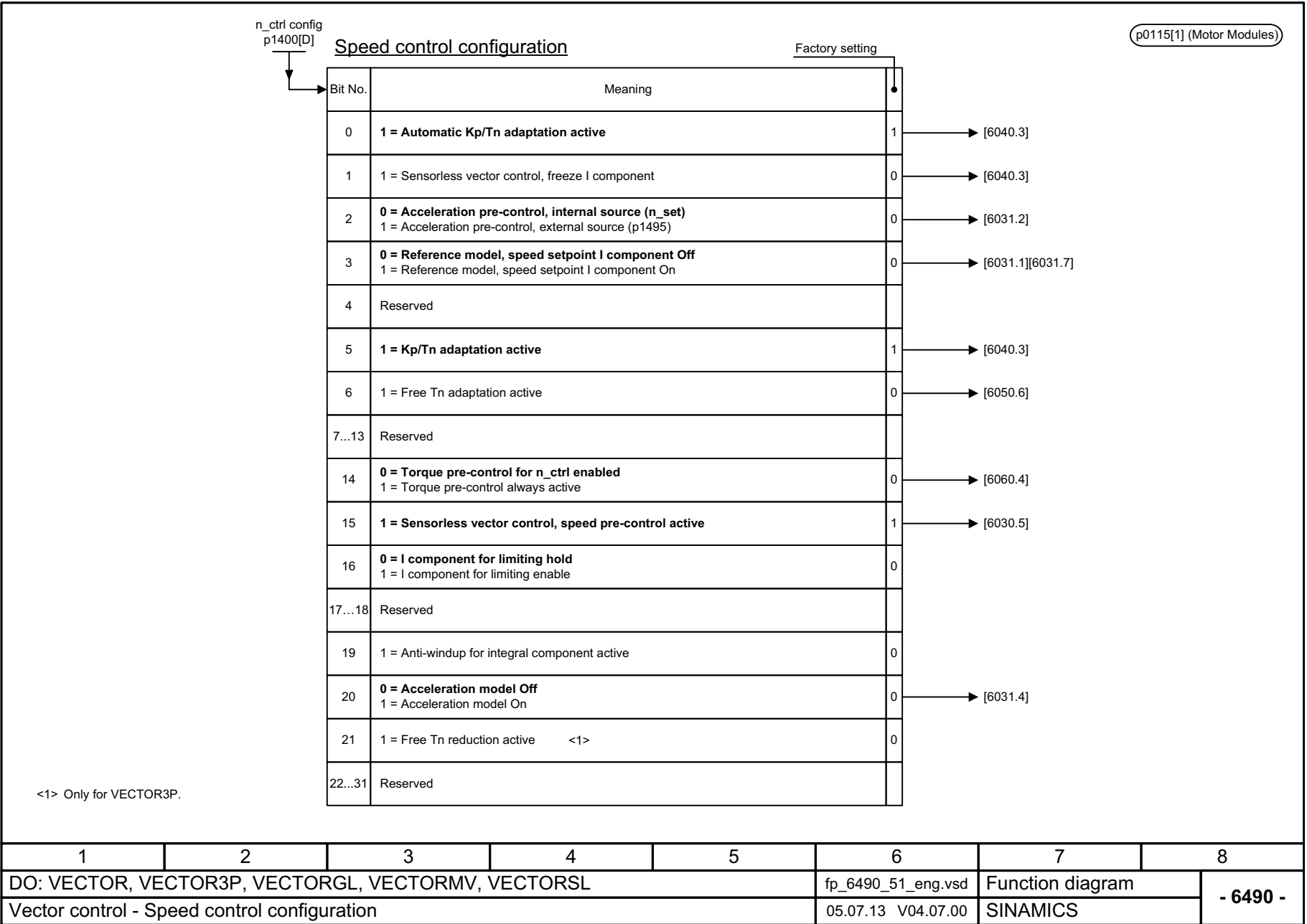


Fig. 3-231 6490 – Speed control configuration

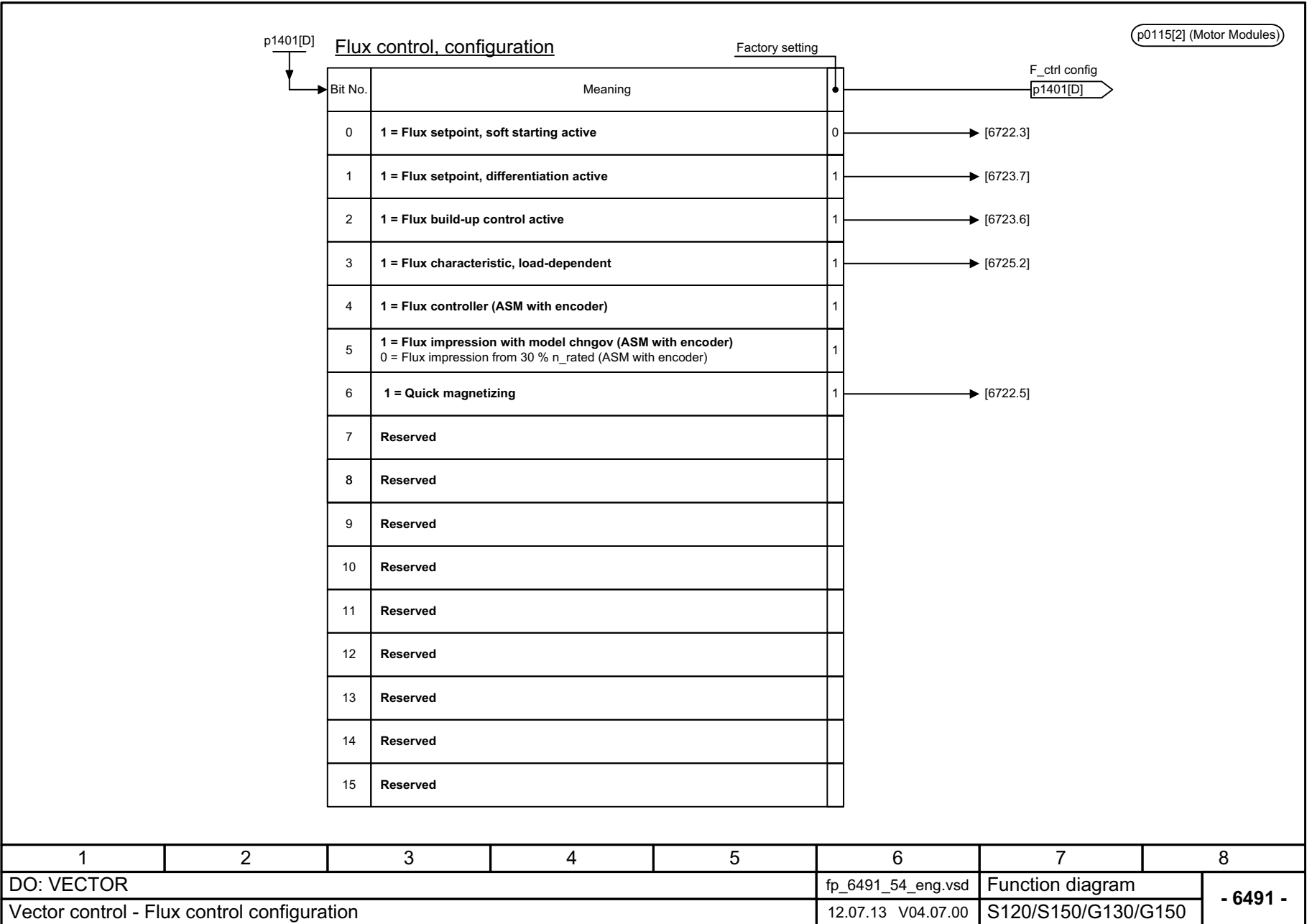


Fig. 3-232 6491 – Flux control configuration

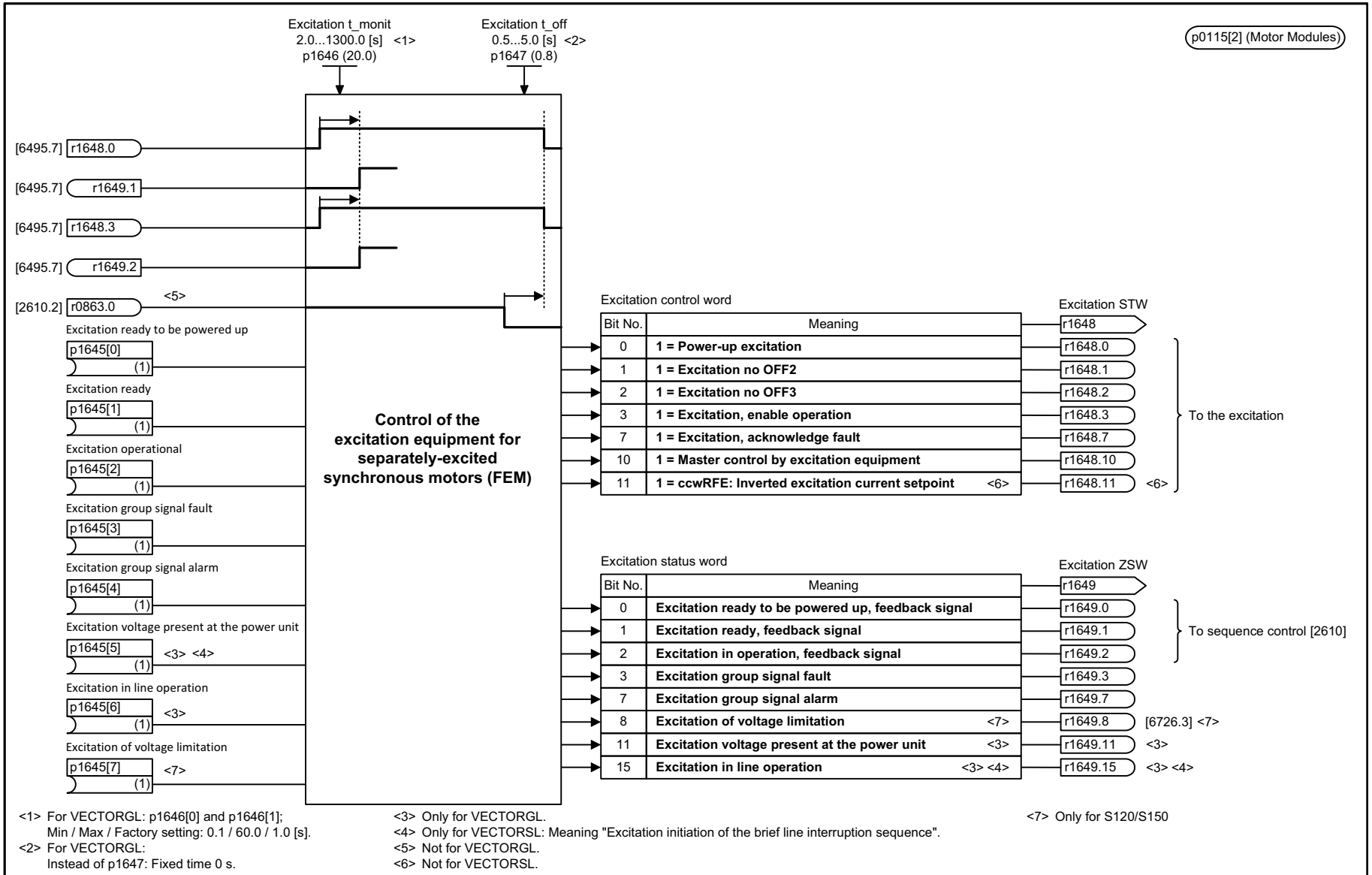
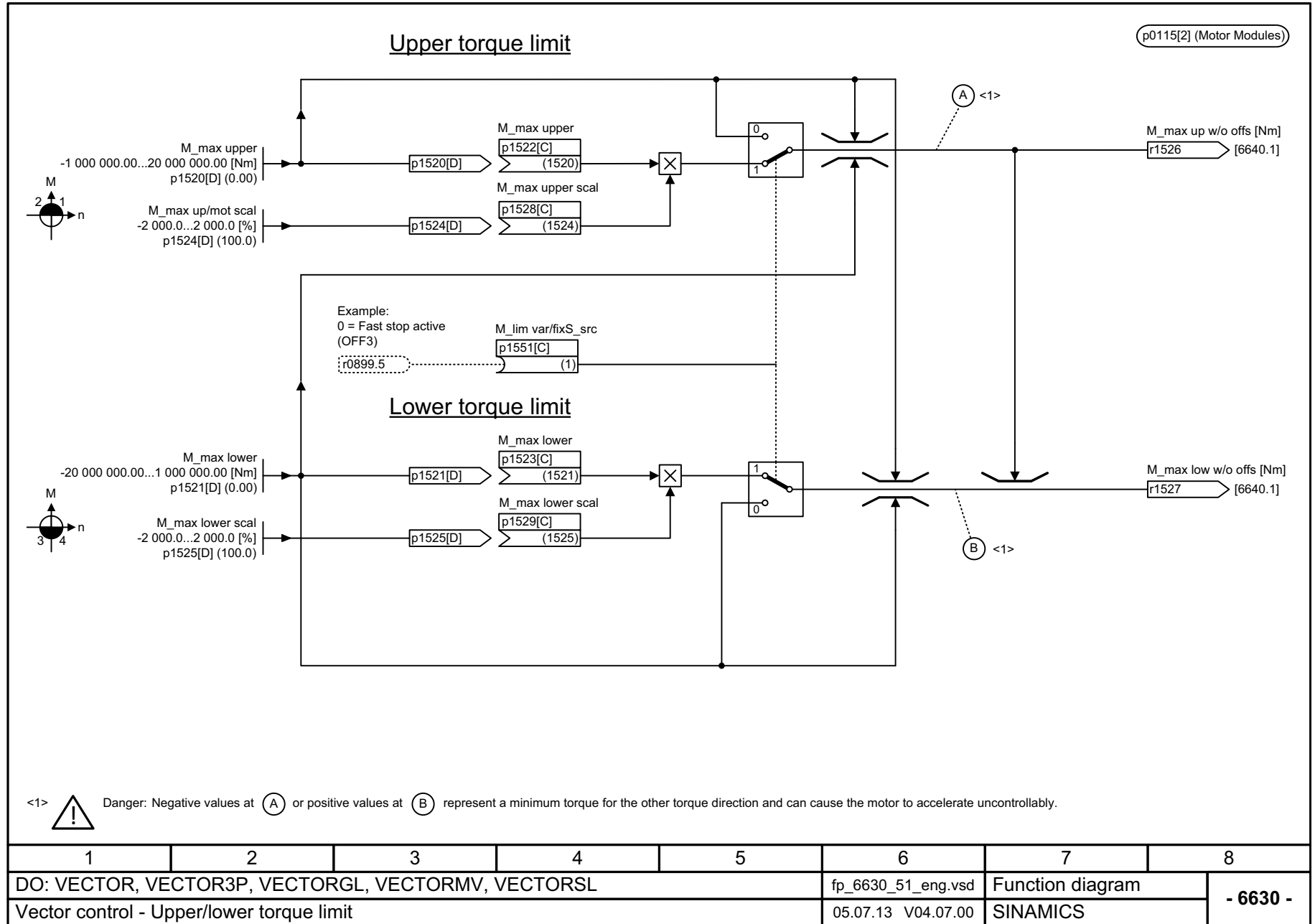


Fig. 3-233 6495 – Excitation (FEM, p0300 = 5)

1	2	3	4	5	6	7	8
DO: VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_6495_51_eng.vsd	Function diagram	
Vector control - Excitation (FEM, p0300 = 5)					31.10.13 V04.07.00	SINAMICS	
							- 6495 -

Fig. 3-234 6630 – Upper/lower torque limit



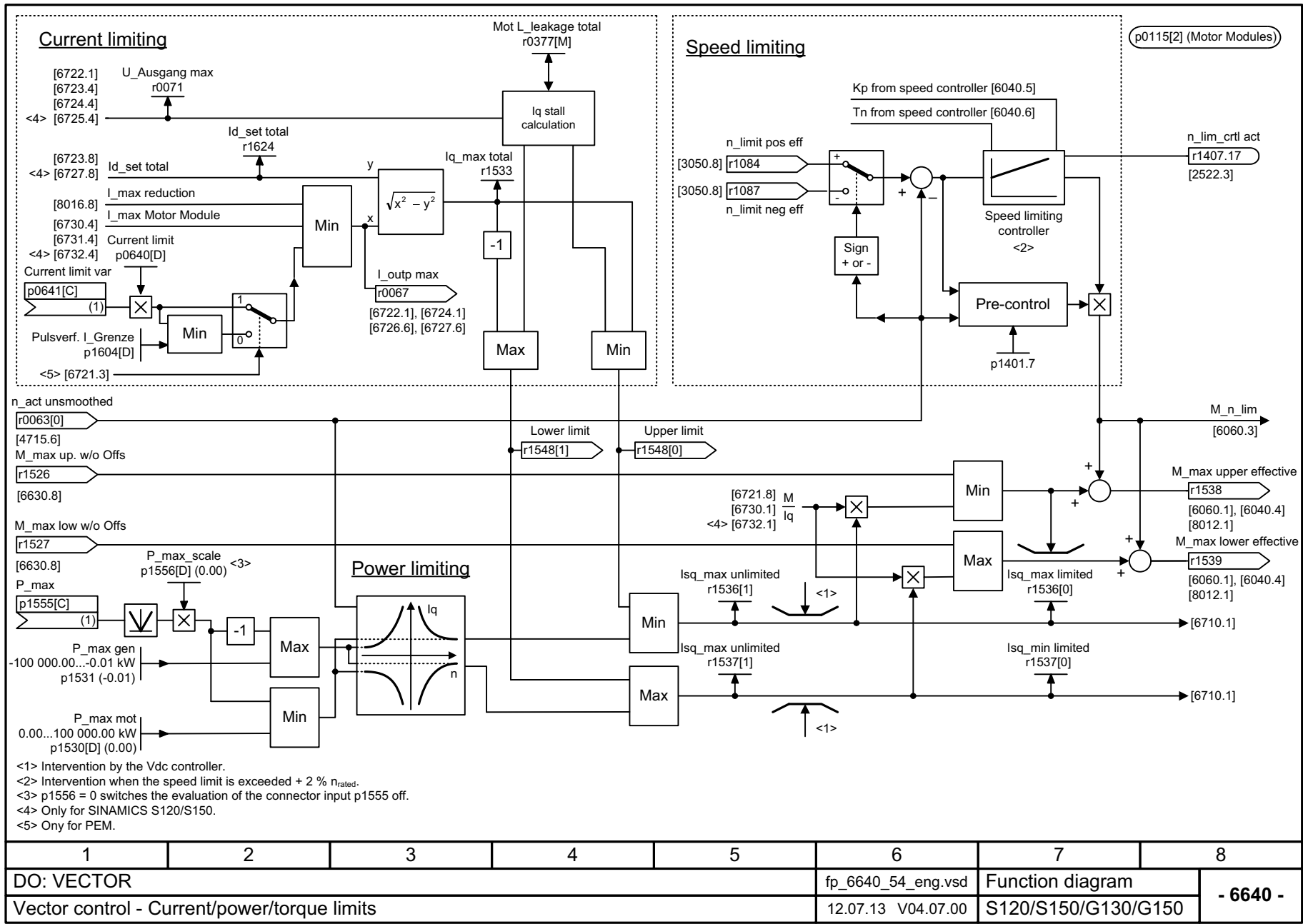
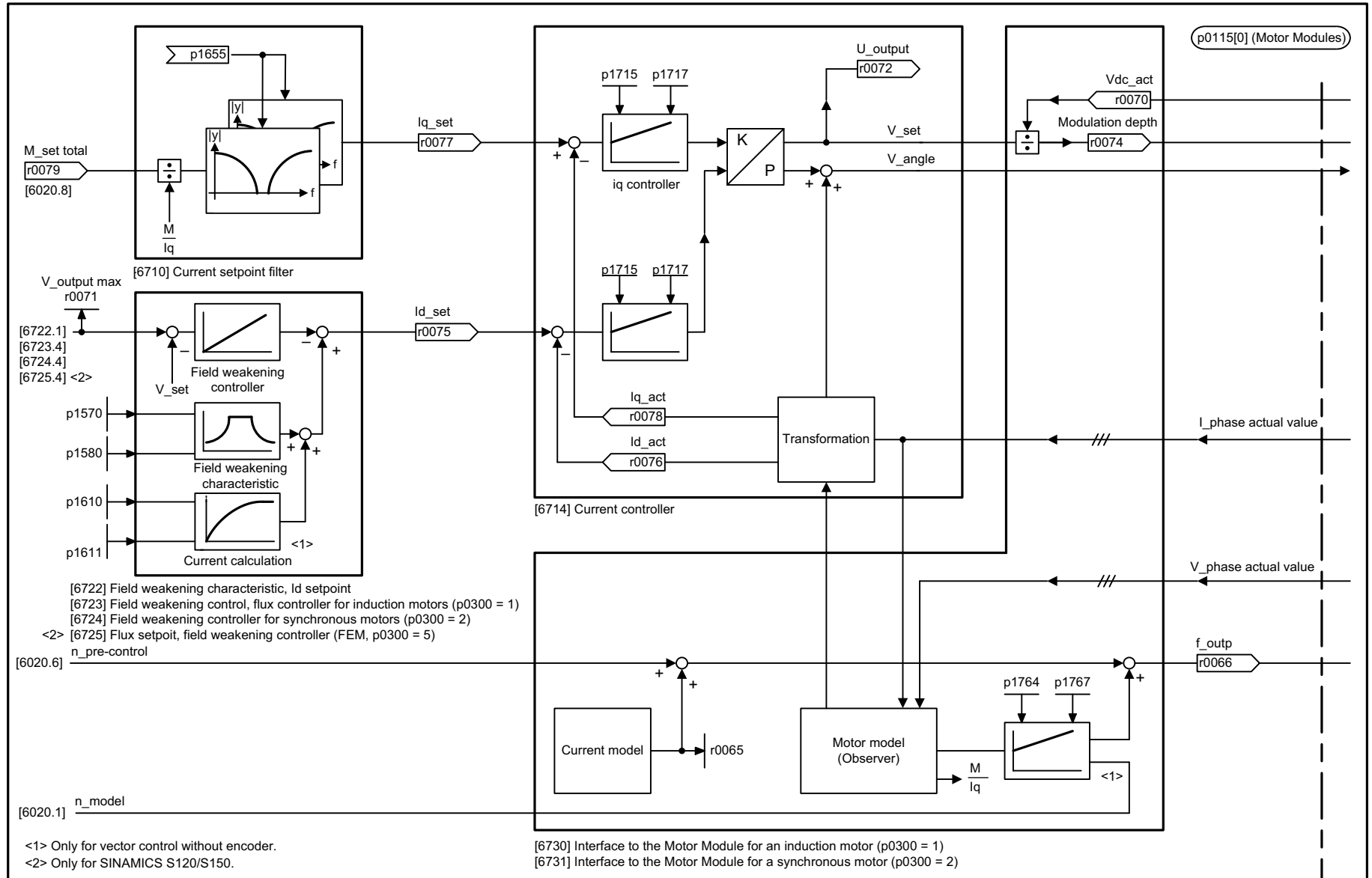


Fig. 3-235 6640 – Current/power/torque limits

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6640_54_eng.vsd	Function diagram	
Vector control - Current/power/torque limits					12.07.13 V04.07.00	S120/S150/G130/G150	

Fig. 3-236 6700 – Current control, overview



1	2	3	4	5	6	7	8
DO: VECTOR					fp_6700_54_eng.vsd	Function diagram	
Vector control - Current control, overview					10.09.13 V04.07.00	S120/S150/G130/G150	
							- 6700 -

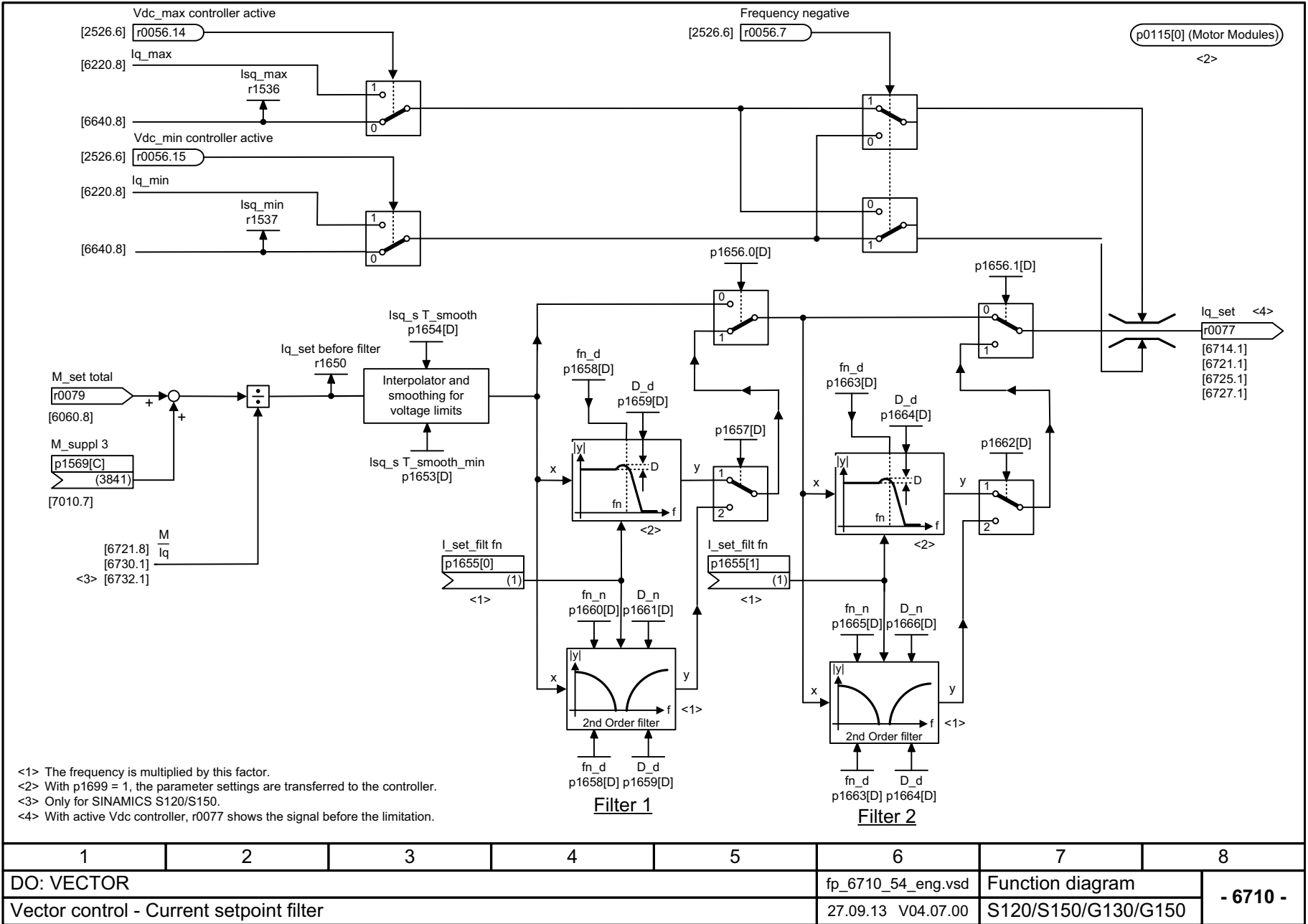
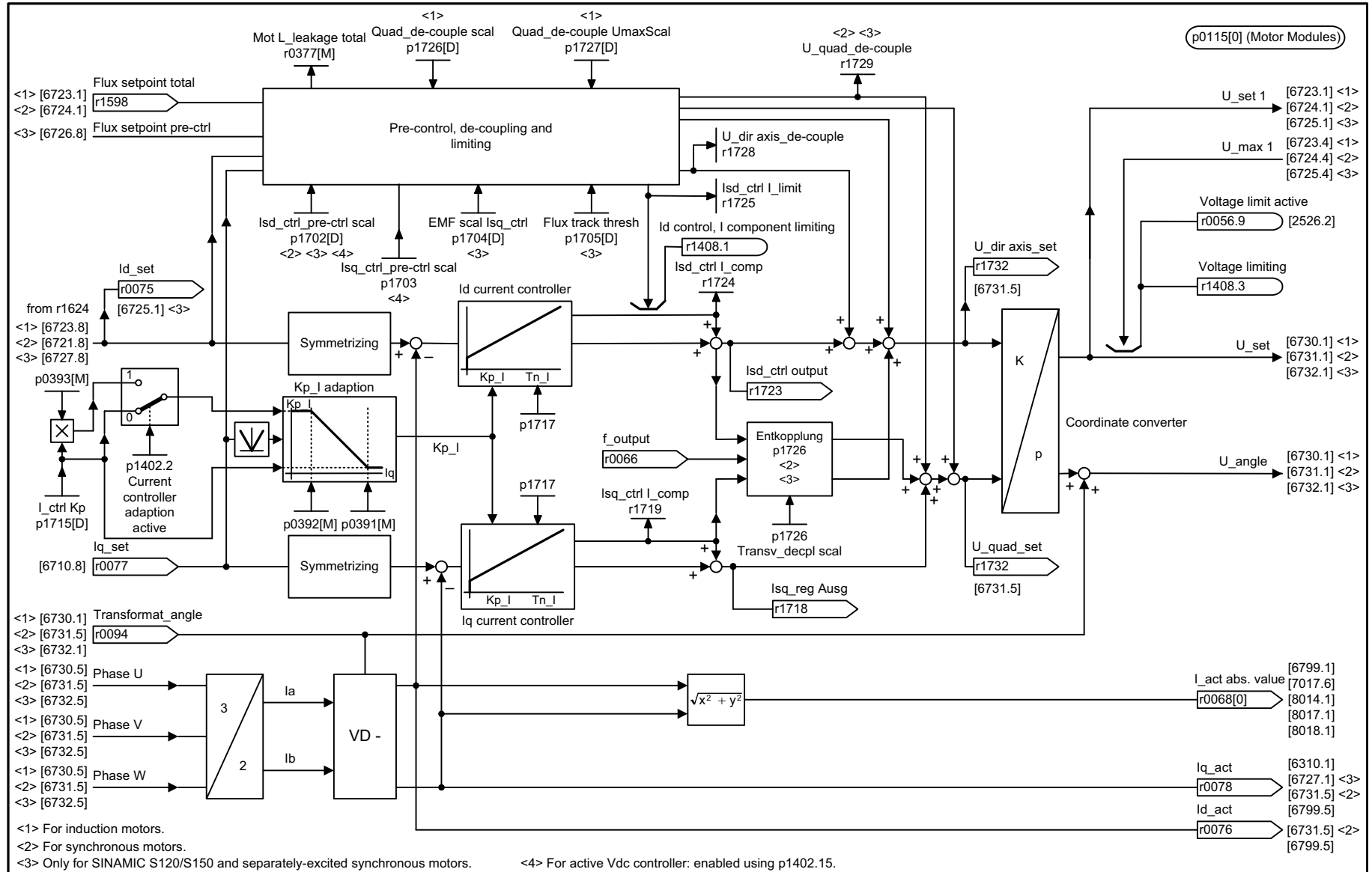


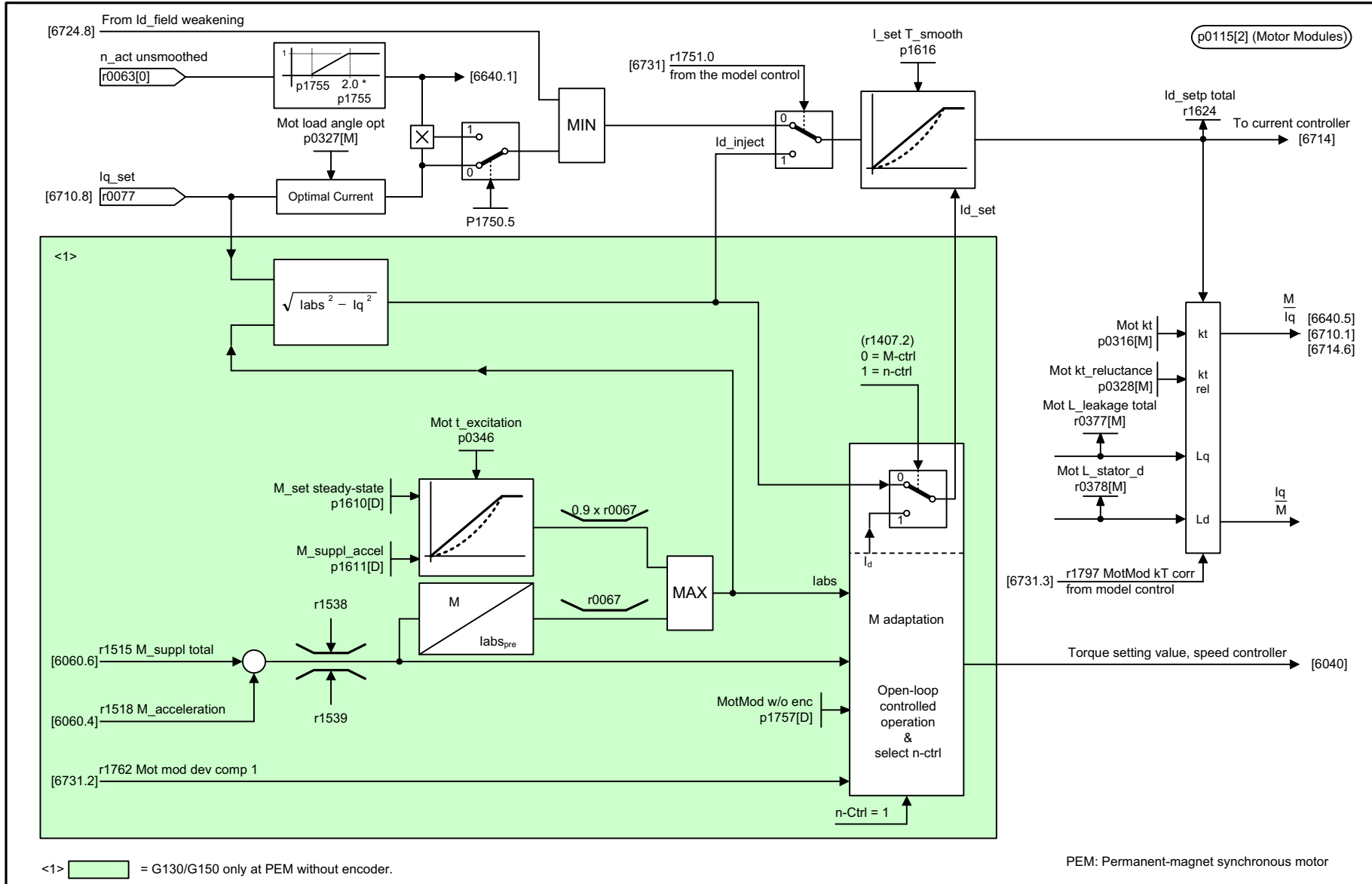
Fig. 3-237 6710 – Current setpoint filter

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6710_54_eng.vsd	Function diagram	
Vector control - Current setpoint filter					27.09.13 V04.07.00	S120/S150/G130/G150	
							- 6710 -

Fig. 3-238 6714 – Iq and Id controllers



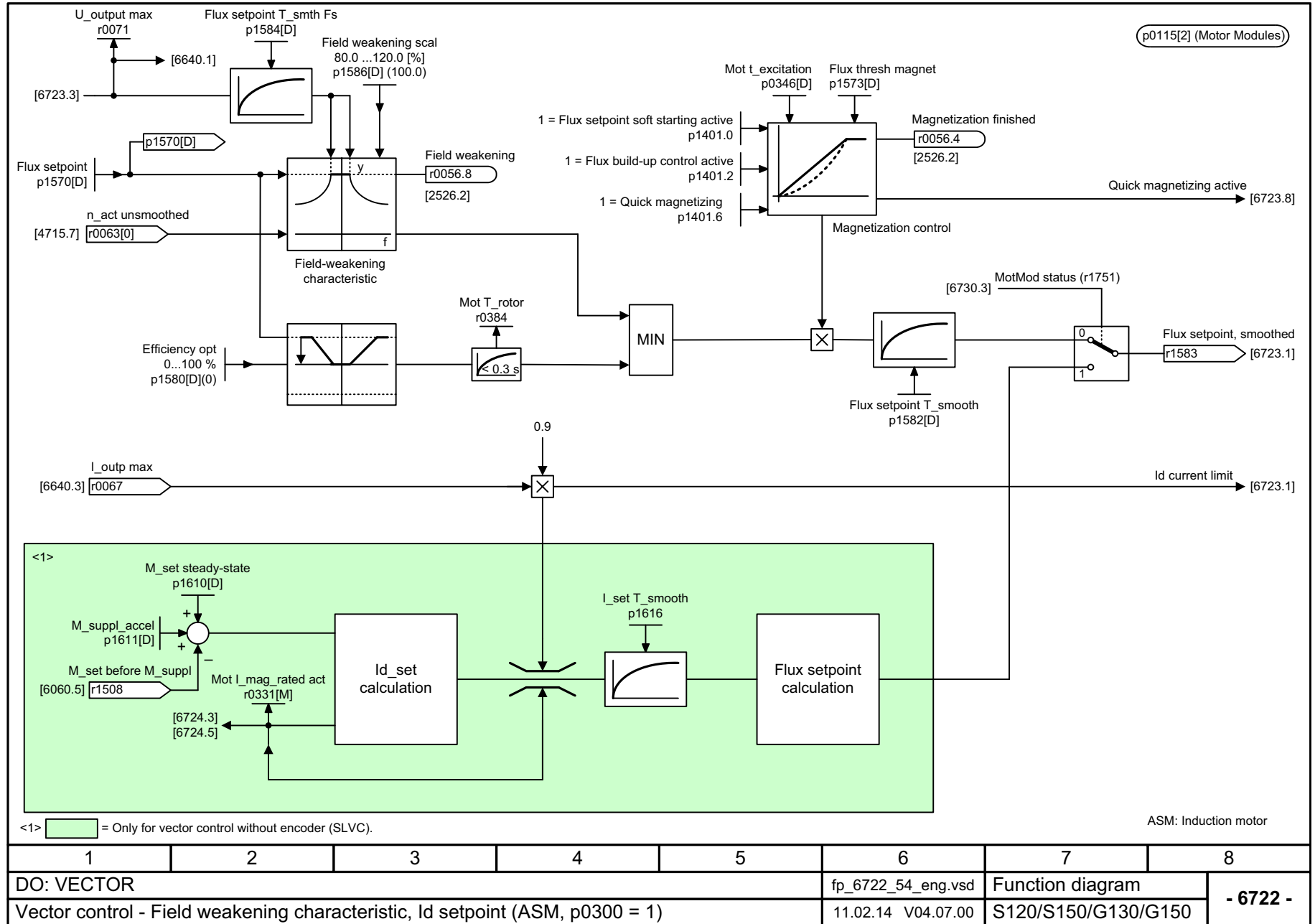
1	2	3	4	5	6	7	8
DO: VECTOR					fp_6714_54_eng.vsd	Function diagram	
Vector control - Iq and Id controllers					08.10.13 V04.07.00	S120/S150/G130/G150	
							- 6714 -

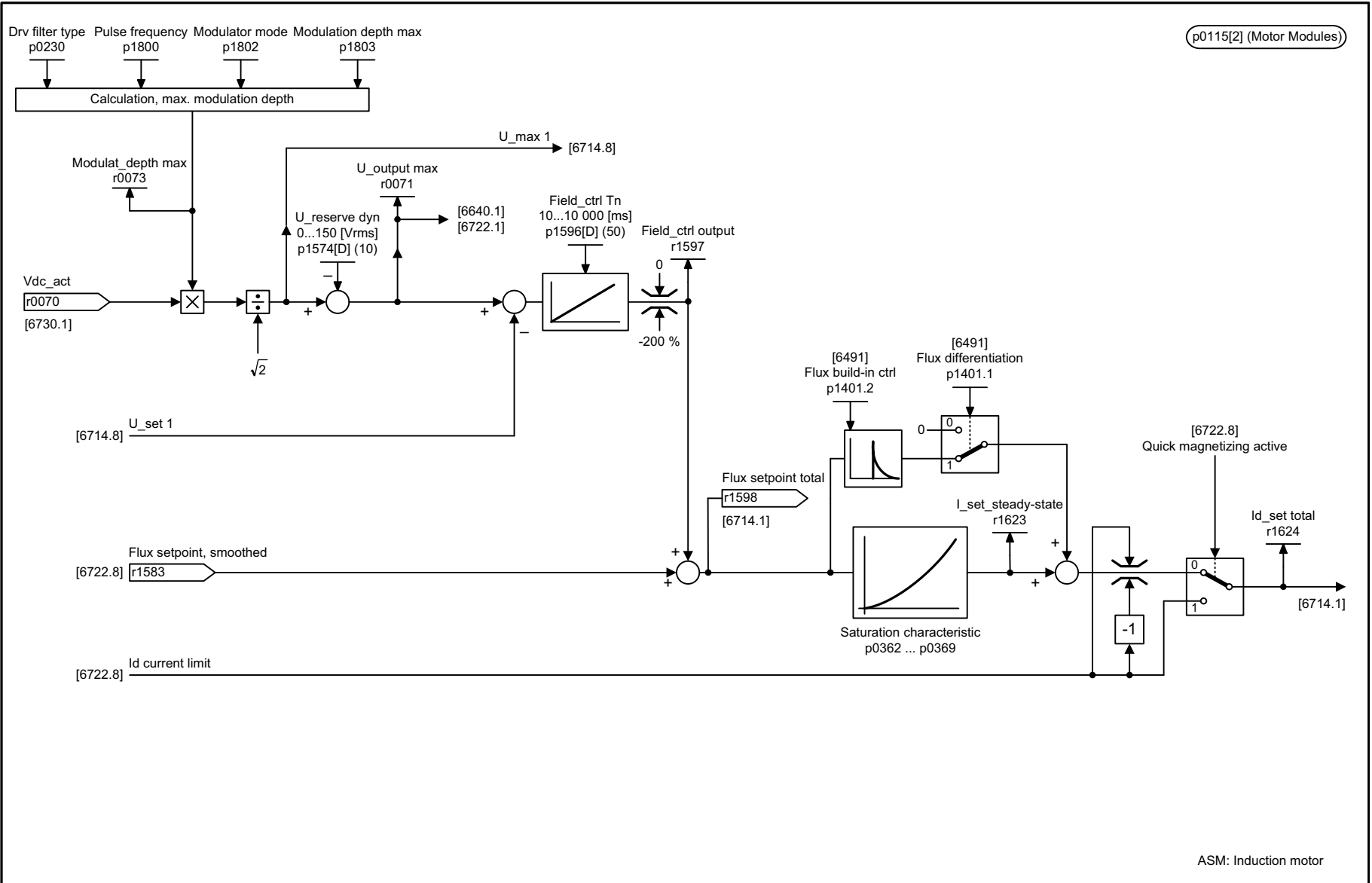


1	2	3	4	5	6	7	8
DO: VECTOR					fp_6721_54_eng.vsd	Function diagram	
Vector control - Id setpoint (PEM, p0300 = 2)					12.07.13 V04.07.00	S120/S150/G130/G150	
							- 6721 -

Fig. 3-239 6721 – Id setpoint (PEM, p0300 = 2)

Fig. 3-240 6722 – Field weakening characteristic, Id setpoint (ASM, p0300 = 1)



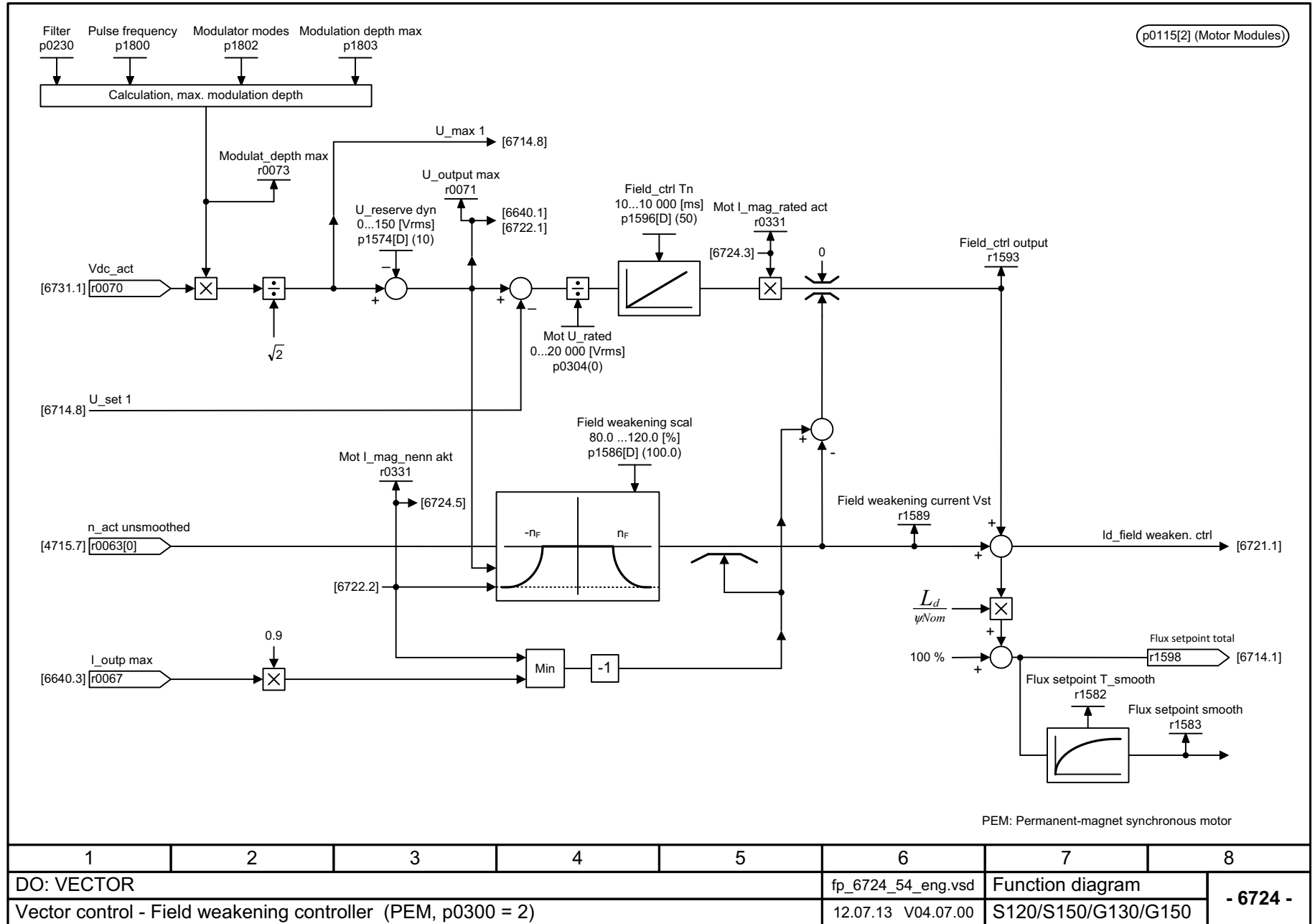


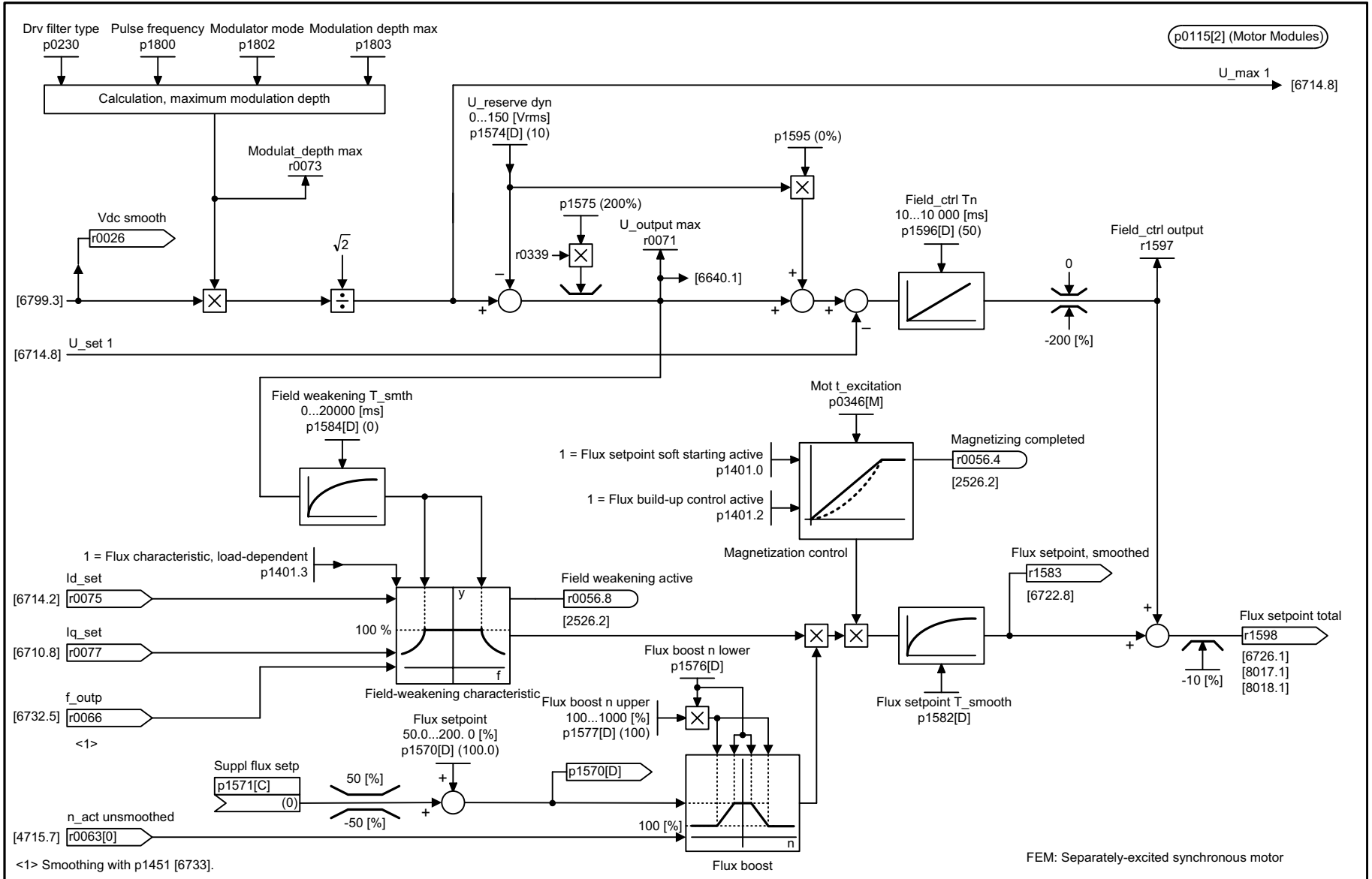
ASM: Induction motor

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6723_54_eng.vsd	Function diagram	
Vector control - Field weakening controller, flux controller (ASM, p0300 = 1)					12.07.13 V04.07.00	S120/S150/G130/G150	
							- 6723 -

Fig. 3-241 6723 – Field weakening controller, flux controller (ASM, p0300 = 1)

Fig. 3-242 6724 – Field weakening controller (PEM, p0300 = 2)

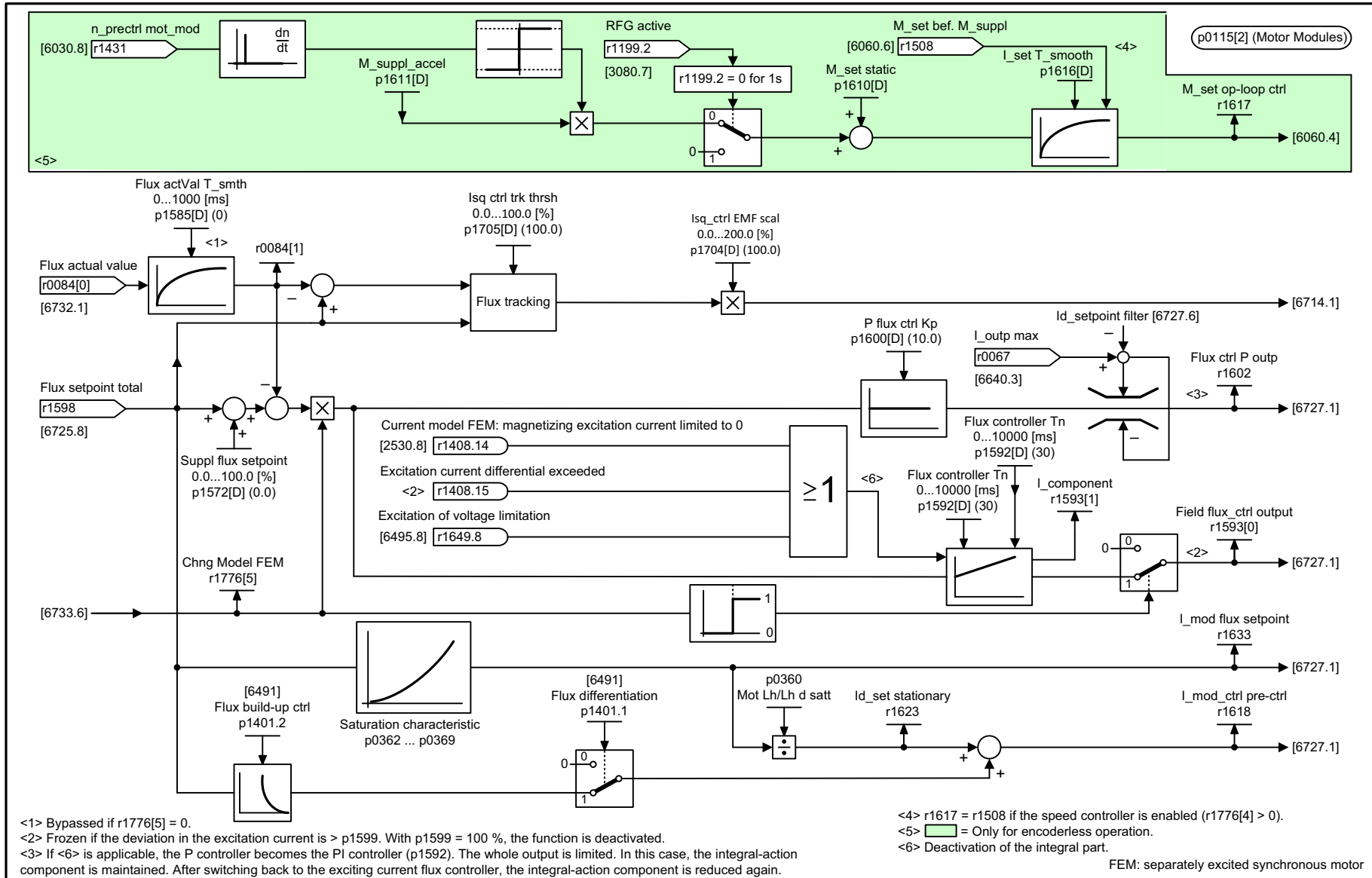




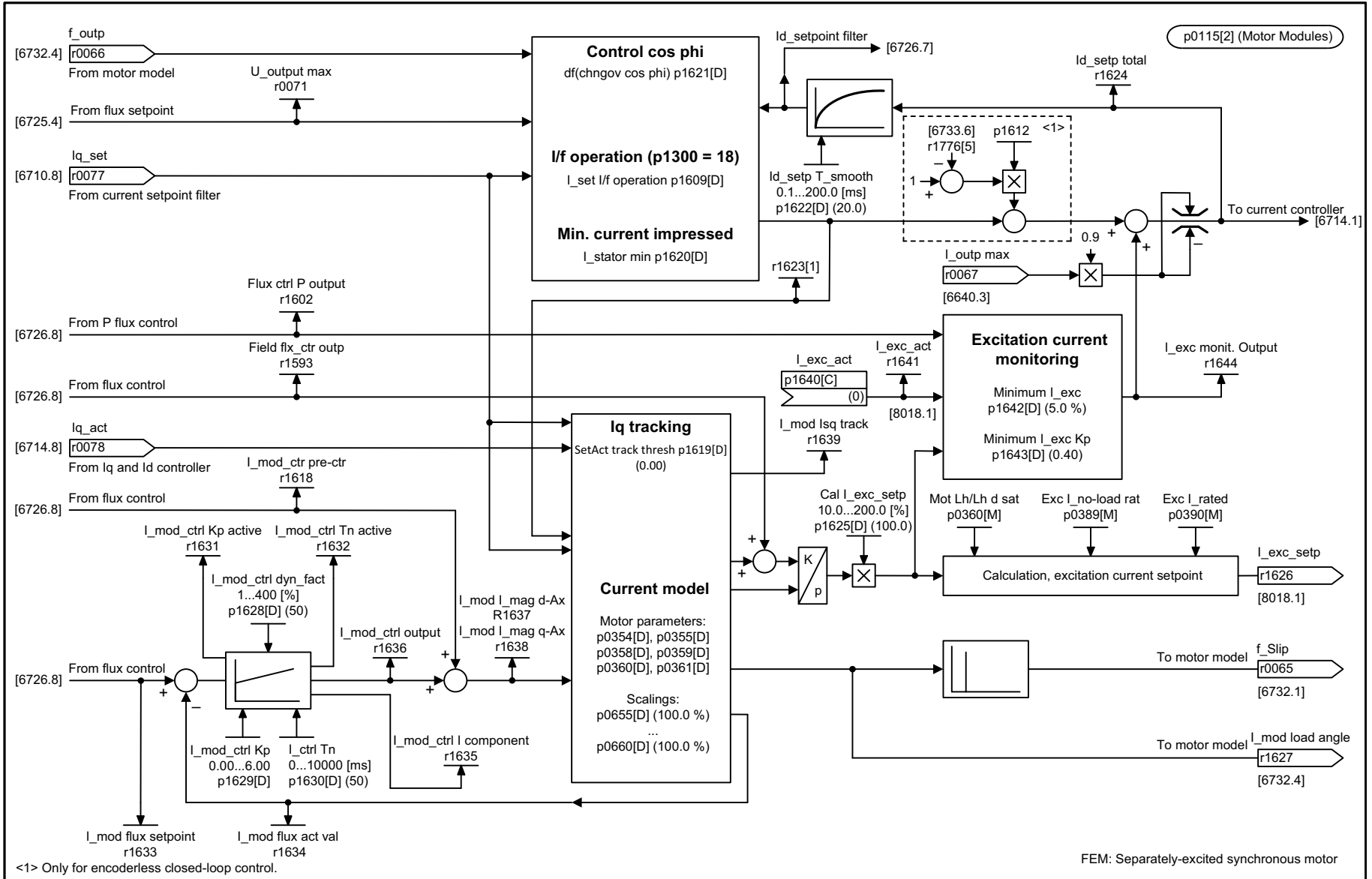
1	2	3	4	5	6	7	8
DO: VECTOR					fp_6725_55_eng.vsd	Function diagram	
Vector control - Flux setpoint, field weakening controller (FEM, p0300 = 5)					04.12.12 V04.07.00	SINAMICS S120/S150	
							- 6725 -

Fig. 3-243 6725 - Flux setpoint, field weakening controller (FEM, p0300 = 5)

Fig. 3-244 6726 – Field weakening controller, flux controller (FEM, p0300 = 5)



1	2	3	4	5	6	7	8
DO: VECTOR					fp_6726_55_eng.vsd	Function diagram	
Vector control - Field weakening controller, flux controller (FEM, p0300 = 5)					11.01.14 V04.07.00	SINAMICS S120/S150	
							- 6726 -

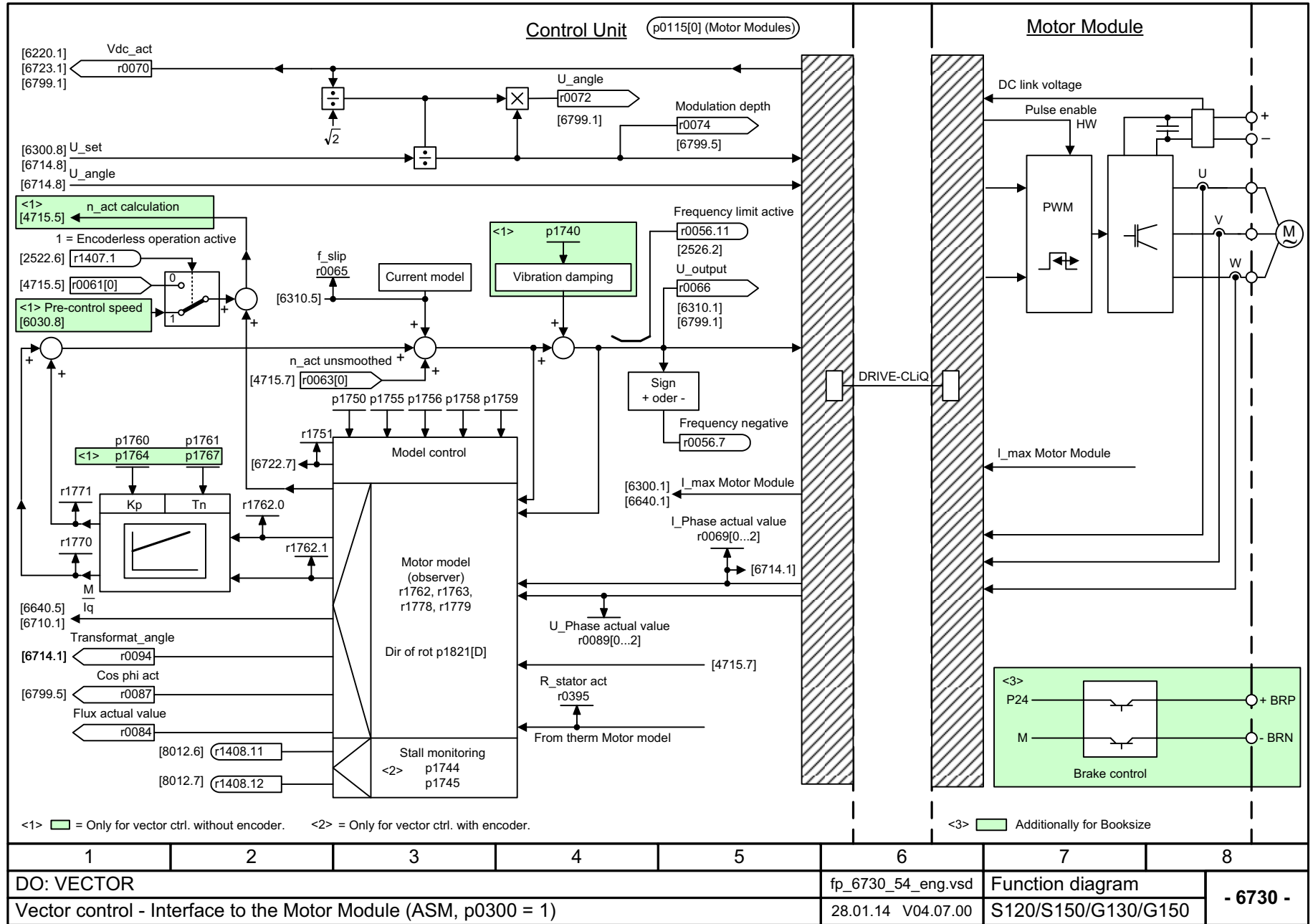


FEM: Separately-excited synchronous motor

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6727_55_eng.vsd	Function diagram	
Vector control - Current model, excitation current monitoring, cos phi (FEM, p0300 = 5)					18.10.10 V04.07.00	SINAMICS S120/S150	
							- 6727 -

Fig. 3-245 6727 – Current model, excitation current monitoring, control cos phi (FEM, p0300 = 5)

Fig. 3-246 6730 – Interface to the Motor Module (ASM, p0300 = 1)



1	2	3	4	5	6	7	8
DO: VECTOR					fp_6730_54_eng.vsd	Function diagram	
Vector control - Interface to the Motor Module (ASM, p0300 = 1)					28.01.14 V04.07.00	S120/S150/G130/G150	
						- 6730 -	

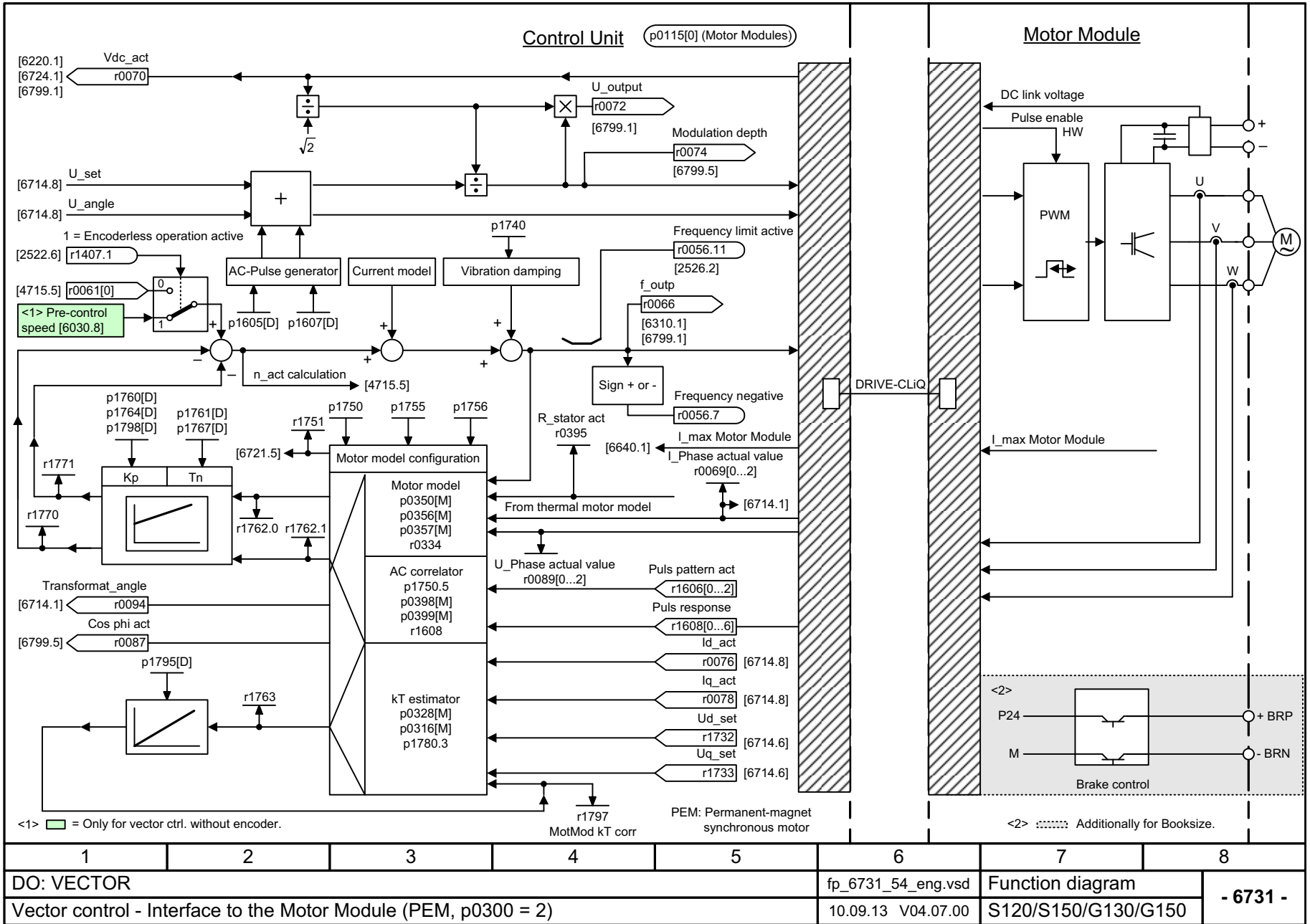
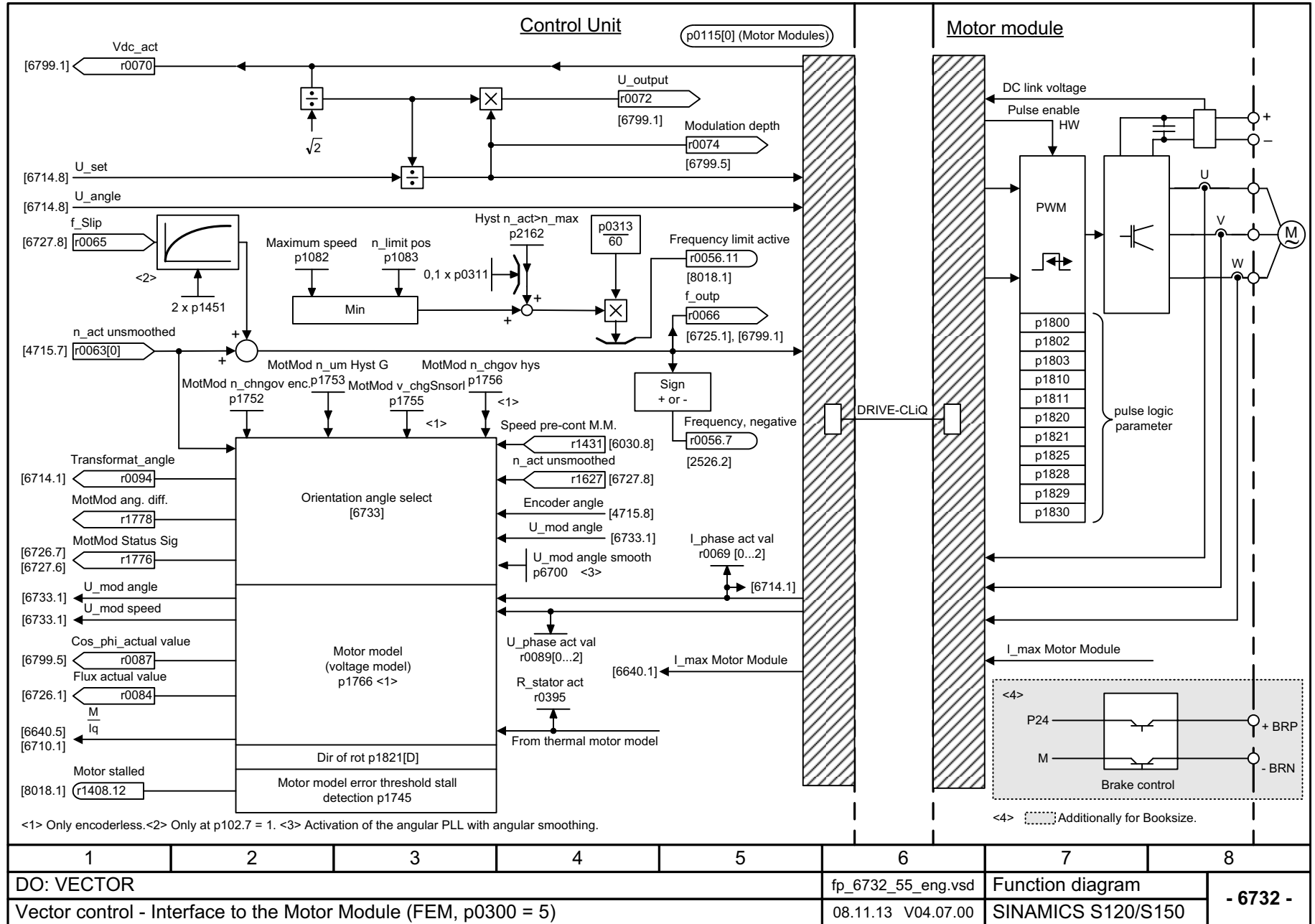


Fig. 3-247 6731 – Interface to the Motor Module (PEM, p0300 = 2)

Fig. 3-248 6732 – Interface to the Motor Module (FEM, p0300 = 5)



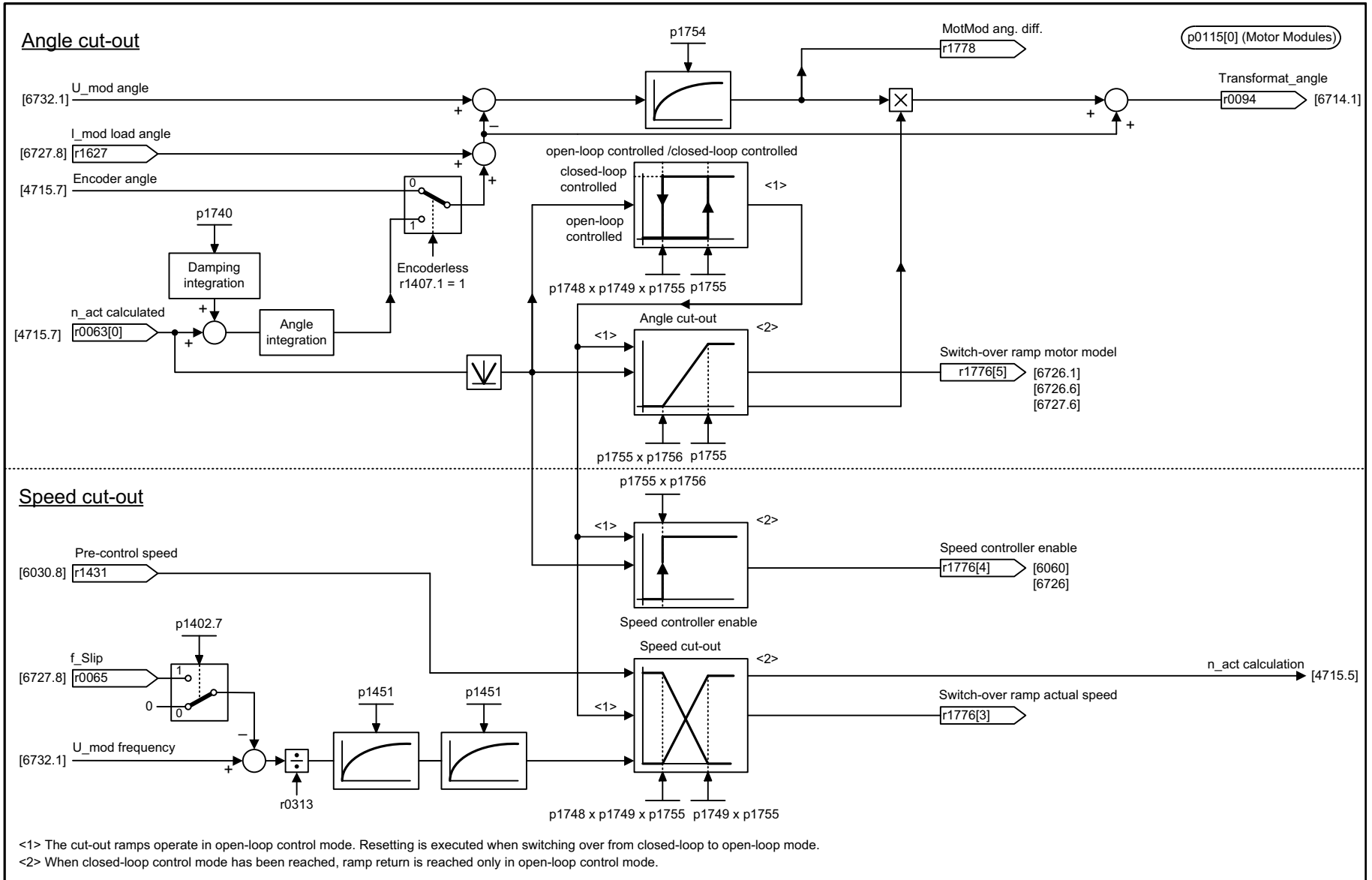
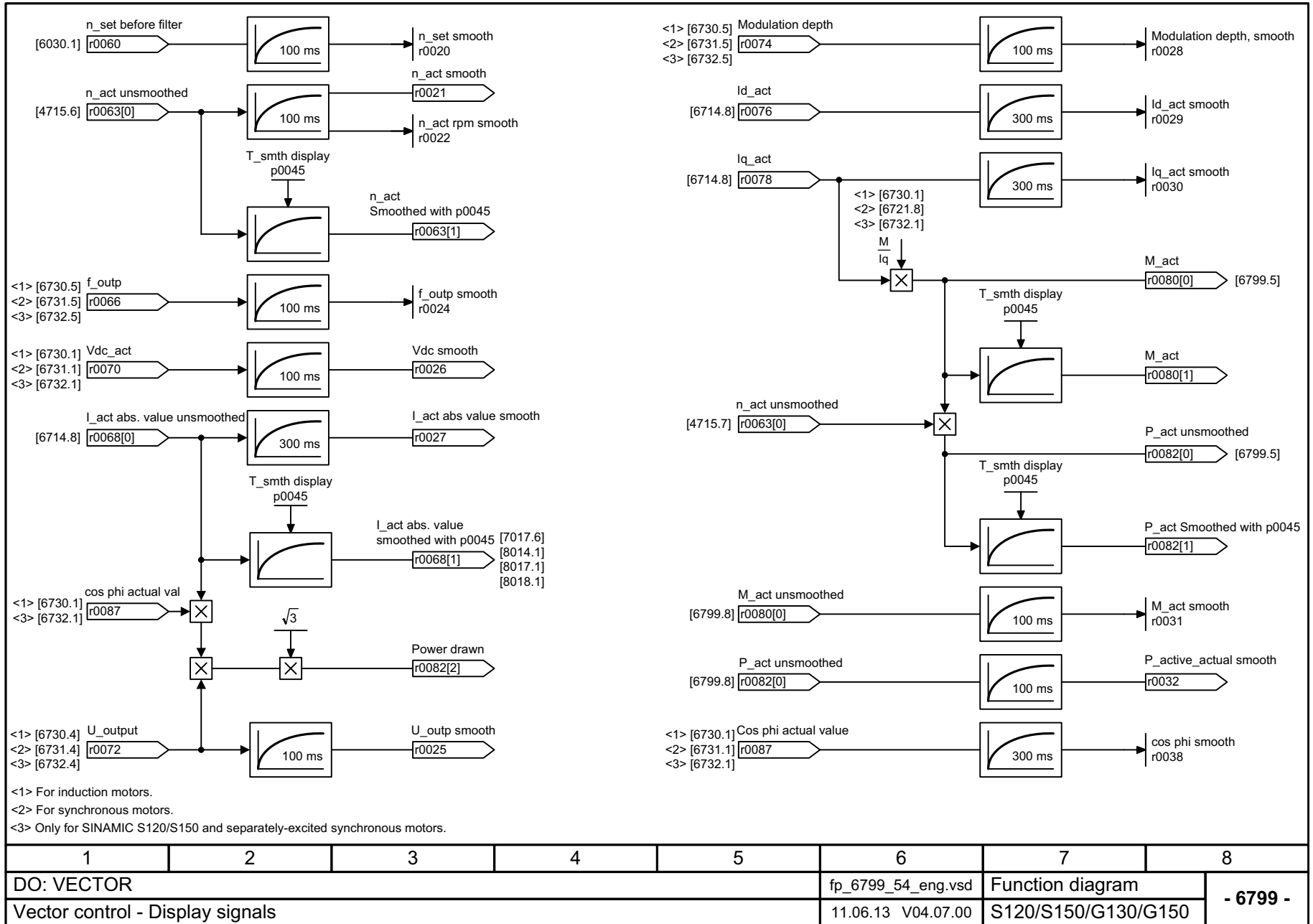


Fig. 3-249 6733 - Motor model selection (FEM and p1300 = 20, p0300 = 5)

1	2	3	4	5	6	7	8
DO: VECTOR					fp_6733_55_eng.vsd	Function diagram	
Vector control - Motor model selection (FEM and p1300 = 20, p0300 = 5)					08.11.13 V04.07.00	SINAMICS S120/S150	
							- 6733 -

Fig. 3-250 6799 – Display signals

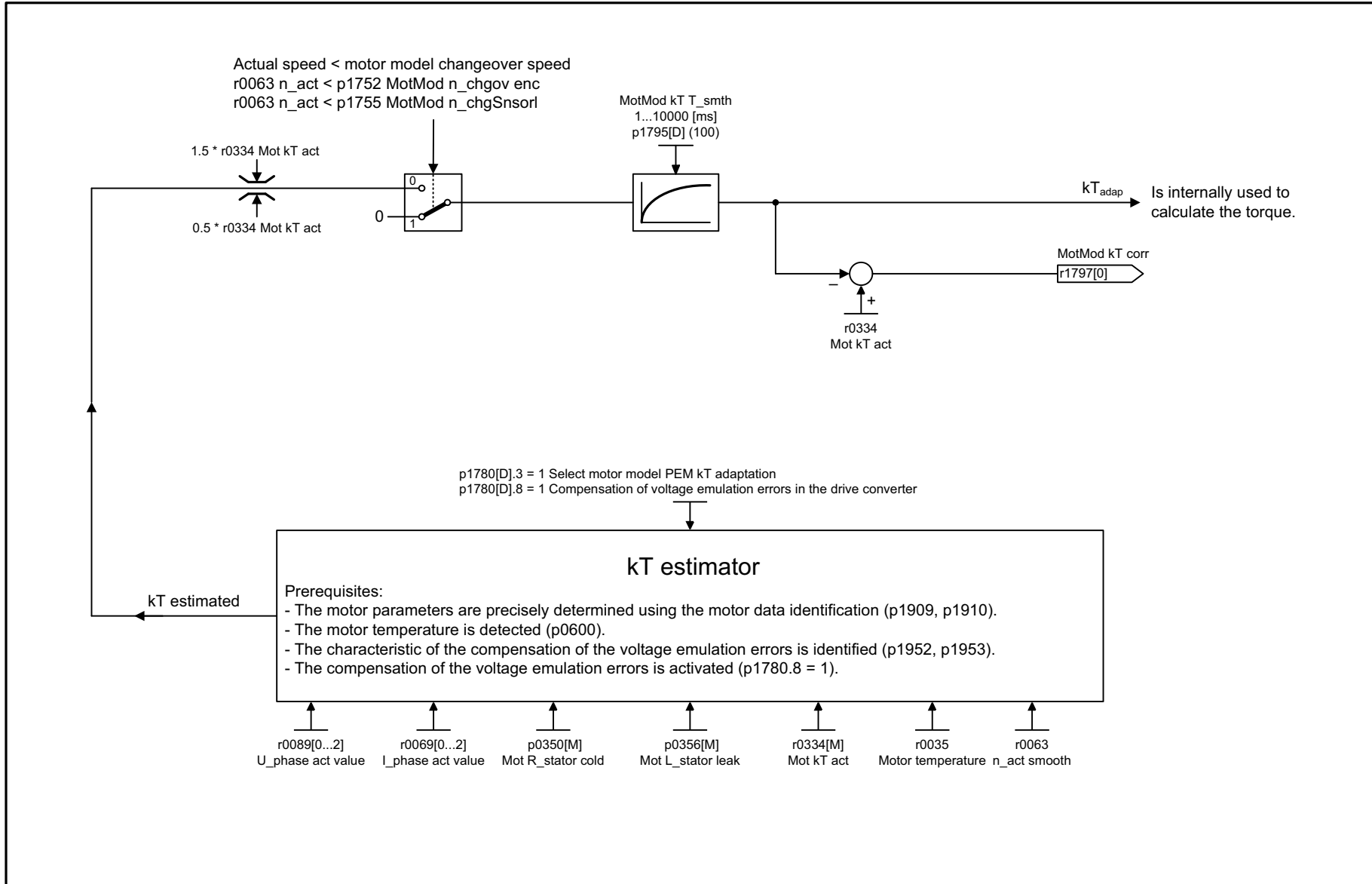


3.23 Technology functions

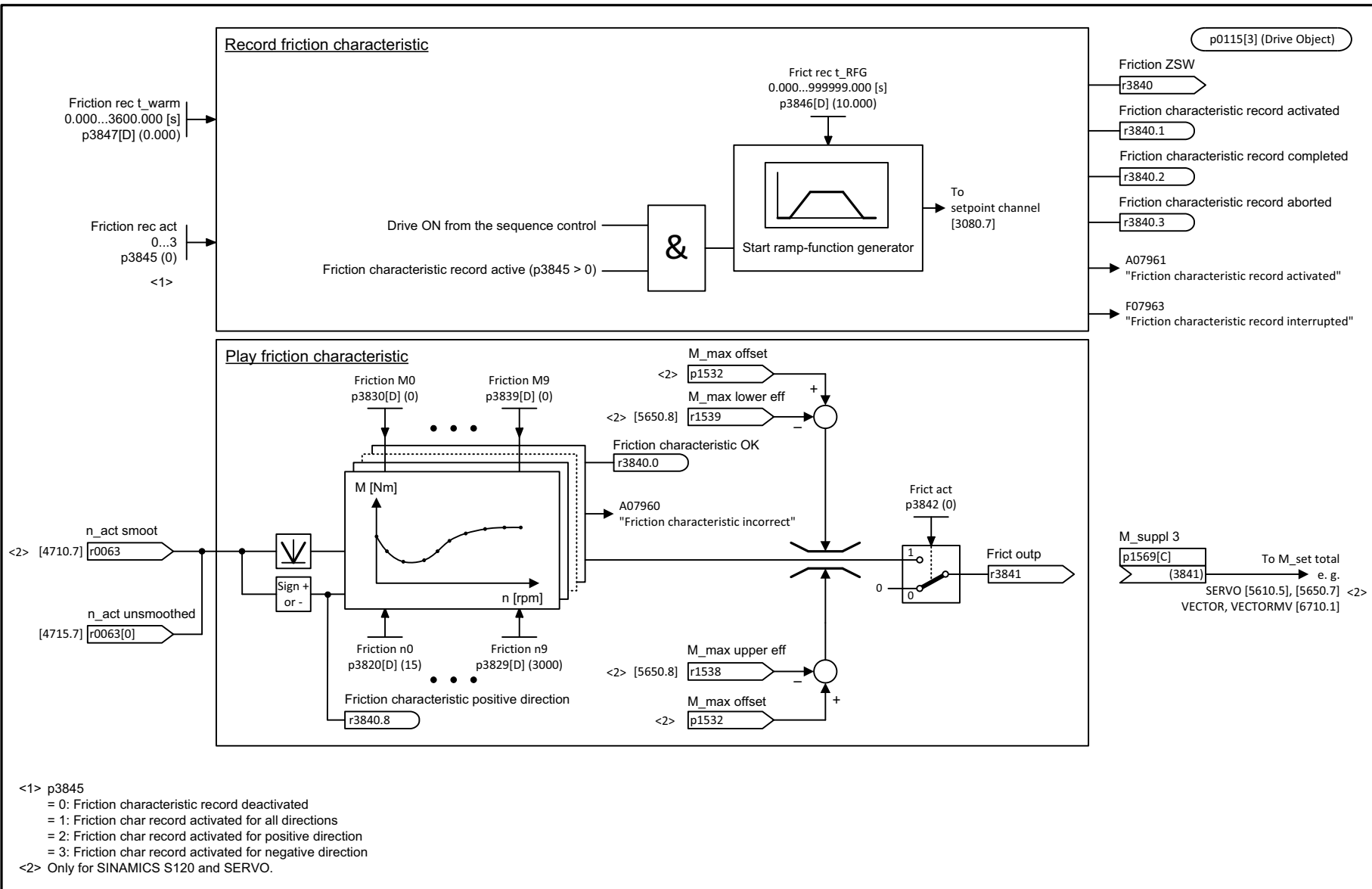
Function diagrams

7008 – kT estimator	2117
7010 – Friction characteristic	2118
7012 – Advanced Positioning Control (APC, r0108.7 = 1)	2119
7013 – APC differential position gain (APC, r0108.7 = 1)	2120
7014 – External Armature Short-Circuit (EASC, p0300 = 2xx or 4xx)	2121
7016 – Internal Armature Short-Circuit (IASC, p0300 = 2xx or 4xx)	2122
7017 – DC brake (p0300 = 1xx)	2123
7020 – Synchronization	2124

Fig. 3-251 7008 – kT estimator



1	2	3	4	5	6	7	8
DO: SERVO					fp_7008_01_eng.vsd	Function diagram	
Technology functions - kT estimator					16.01.13 V04.07.00	SINAMICS S120	
							- 7008 -

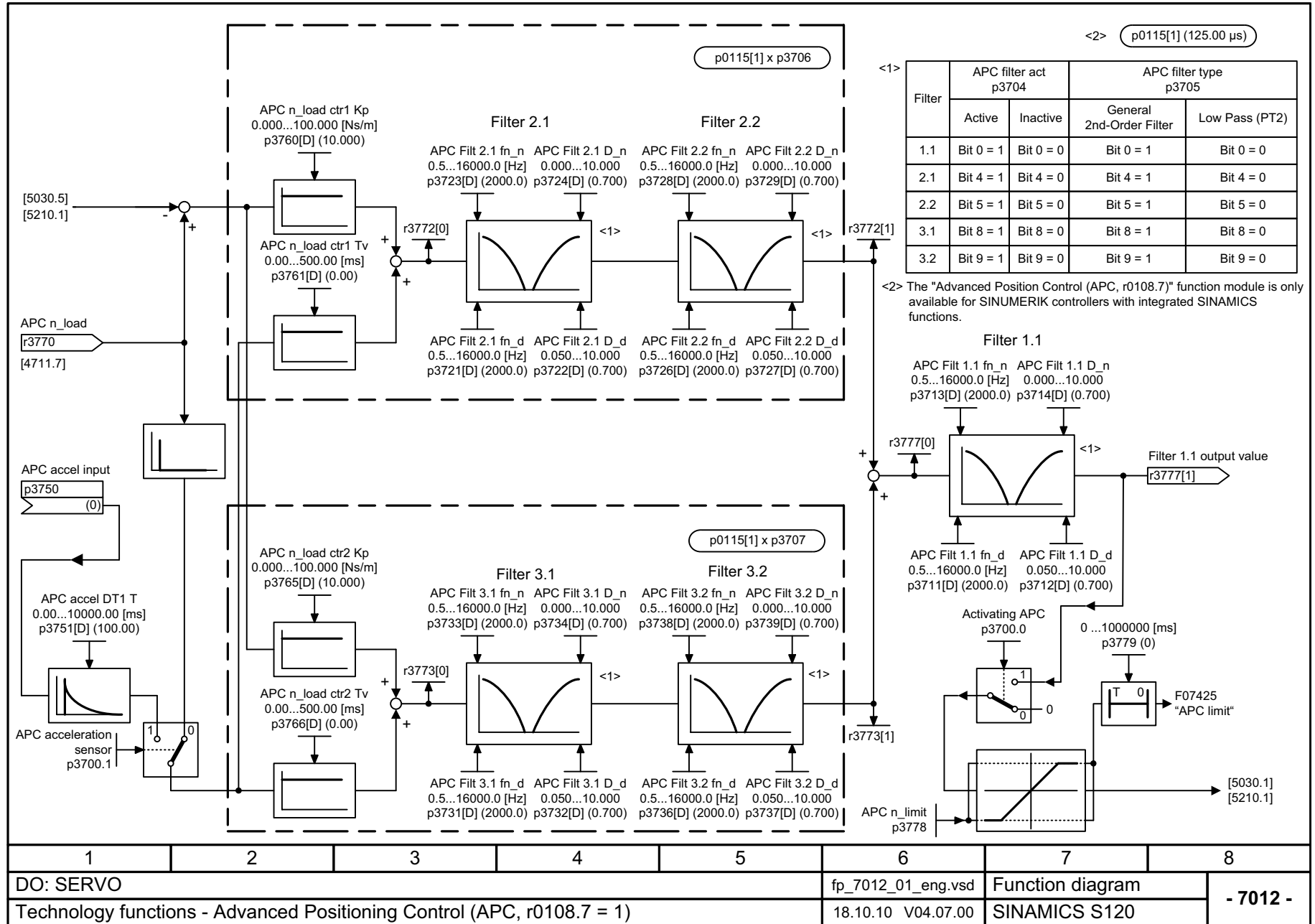


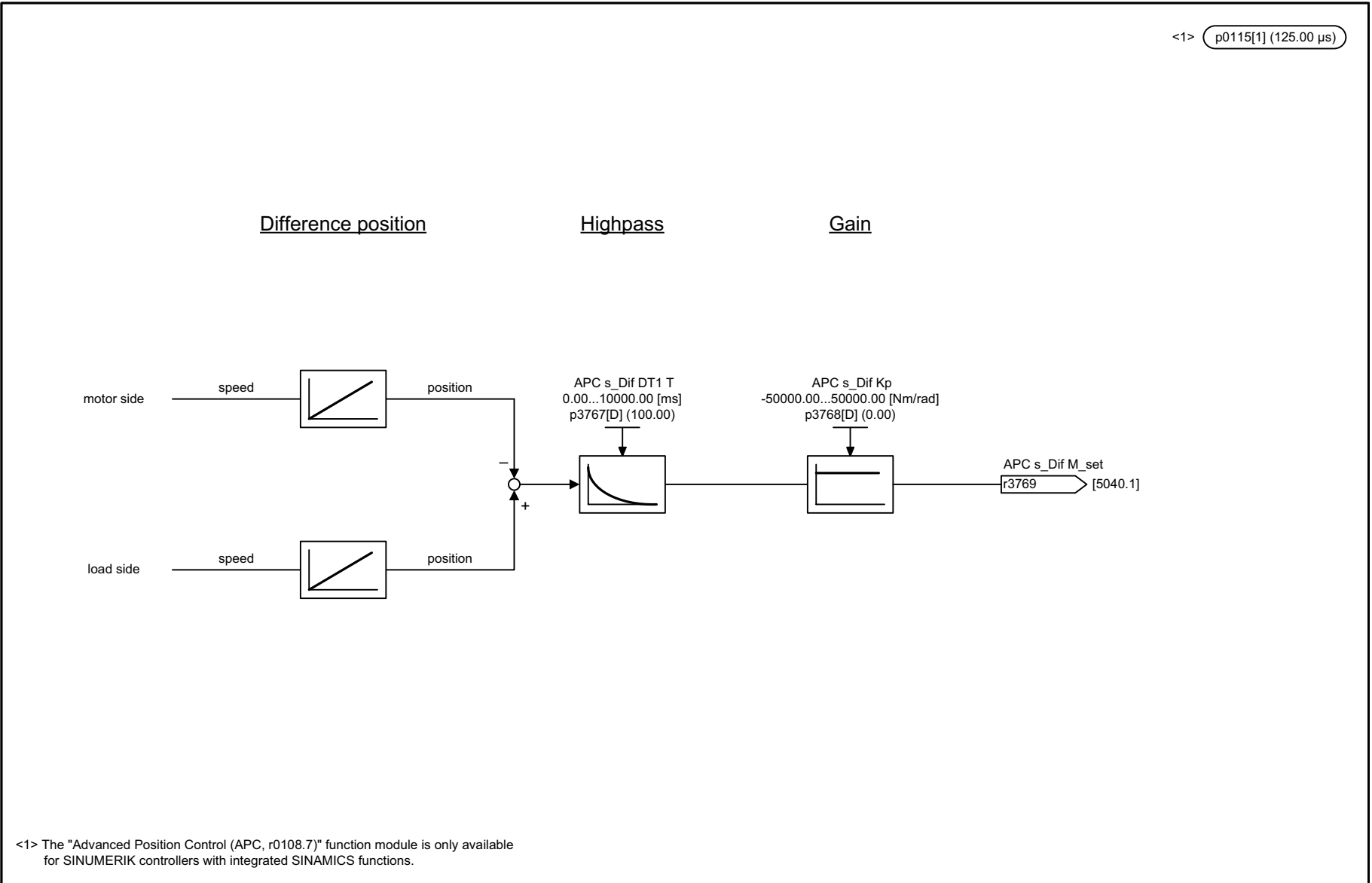
<1> p3845
 = 0: Friction characteristic record deactivated
 = 1: Friction char record activated for all directions
 = 2: Friction char record activated for positive direction
 = 3: Friction char record activated for negative direction
 <2> Only for SINAMICS S120 and SERVO.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR (n/M), VECTORMV					fp_7010_51_eng.vsd	Funktionsplan	
Technology functions - Friction characteristic					16.07.13 V04.07.00	SINAMICS	
							- 7010 -

Fig. 3-252 7010 – Friction characteristic

Fig. 3-253 7012 – Advanced Positioning Control (APC; r0108.7 = 1)



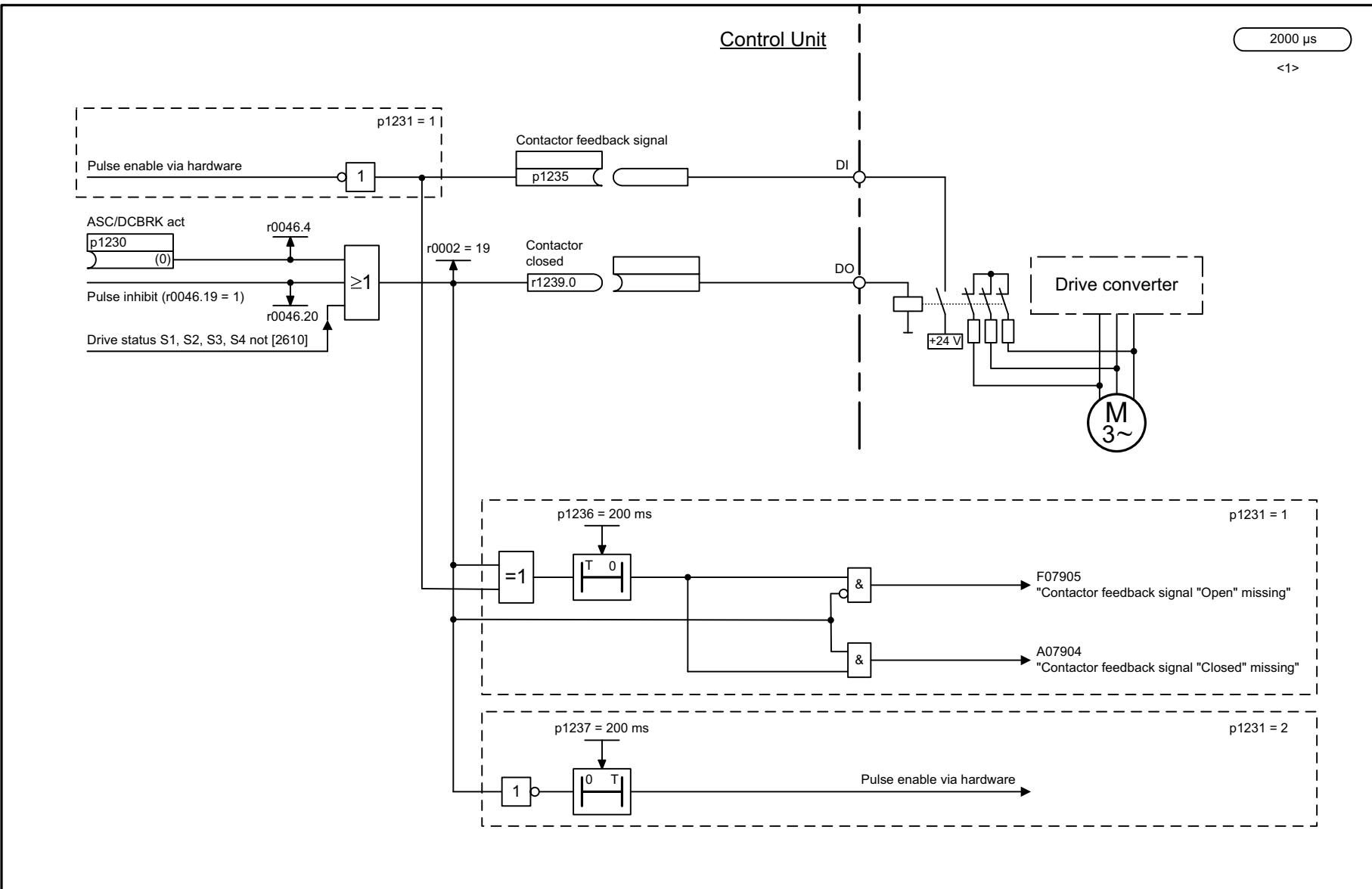


<1> The "Advanced Position Control (APC, r0108.7)" function module is only available for SINUMERIK controllers with integrated SINAMICS functions.

1	2	3	4	5	6	7	8
DO: SERVO					fp_7013_01_eng.vsd	Function diagram	
Technology functions - APC differential position gain (APC, r0108.7 = 1)					29.08.12 V04.07.00	SINAMICS S120	

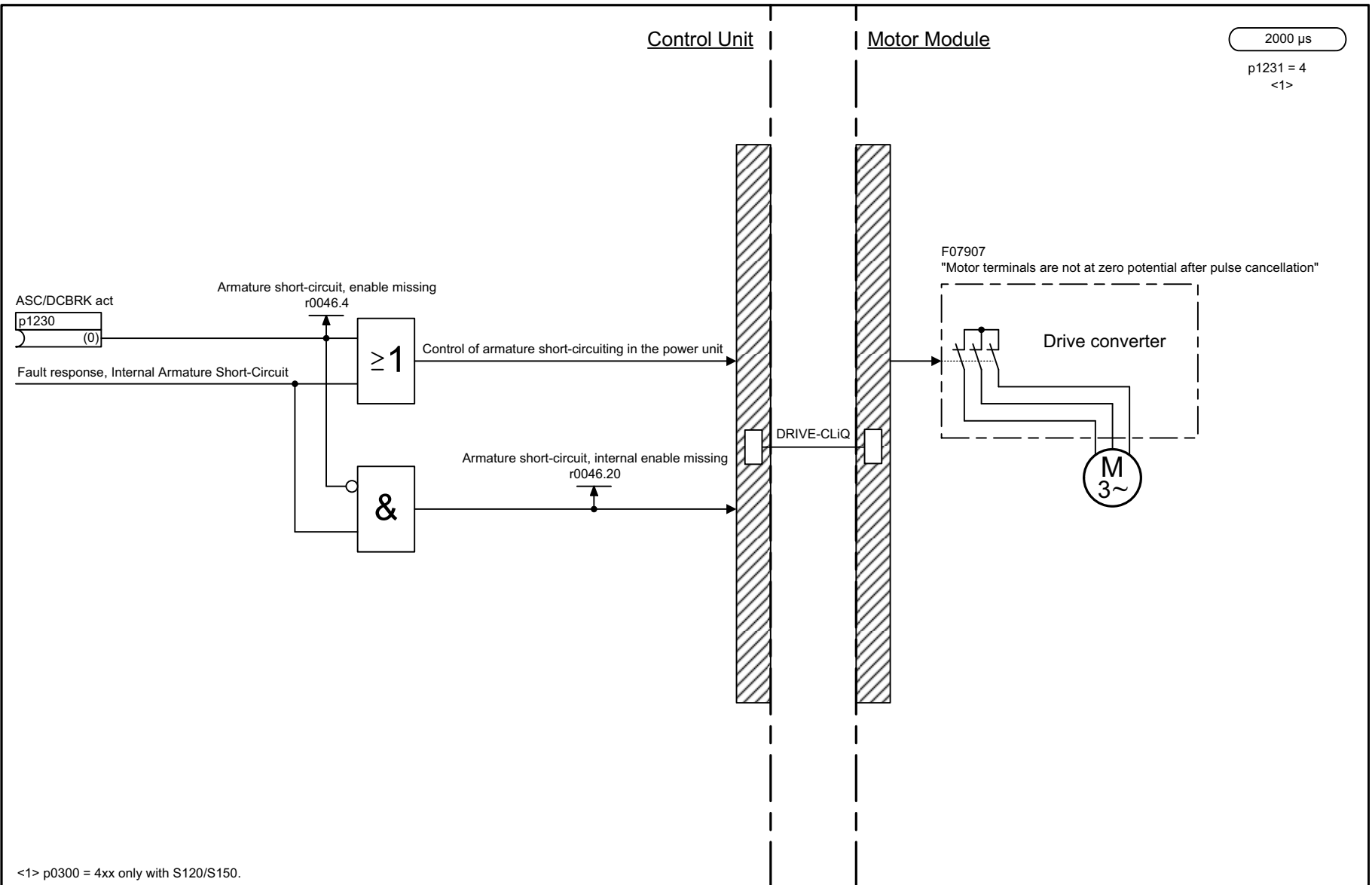
- 7013 -

Fig. 3-254 7013 – APC differential position gain (APC, r0108.7 = 1)



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_7014_54_eng.vsd	Function diagram	
Technology functions - External Armature Short-Circuit (EASC, p0300 = 2xx or 4xx)					20.12.13 V04.07.00	S120/S150/G130/G150	
- 7014 -							

Fig. 3-255 7014 – External Armature Short-Circuit (EASC, p0300 = 2xx or 4xx)

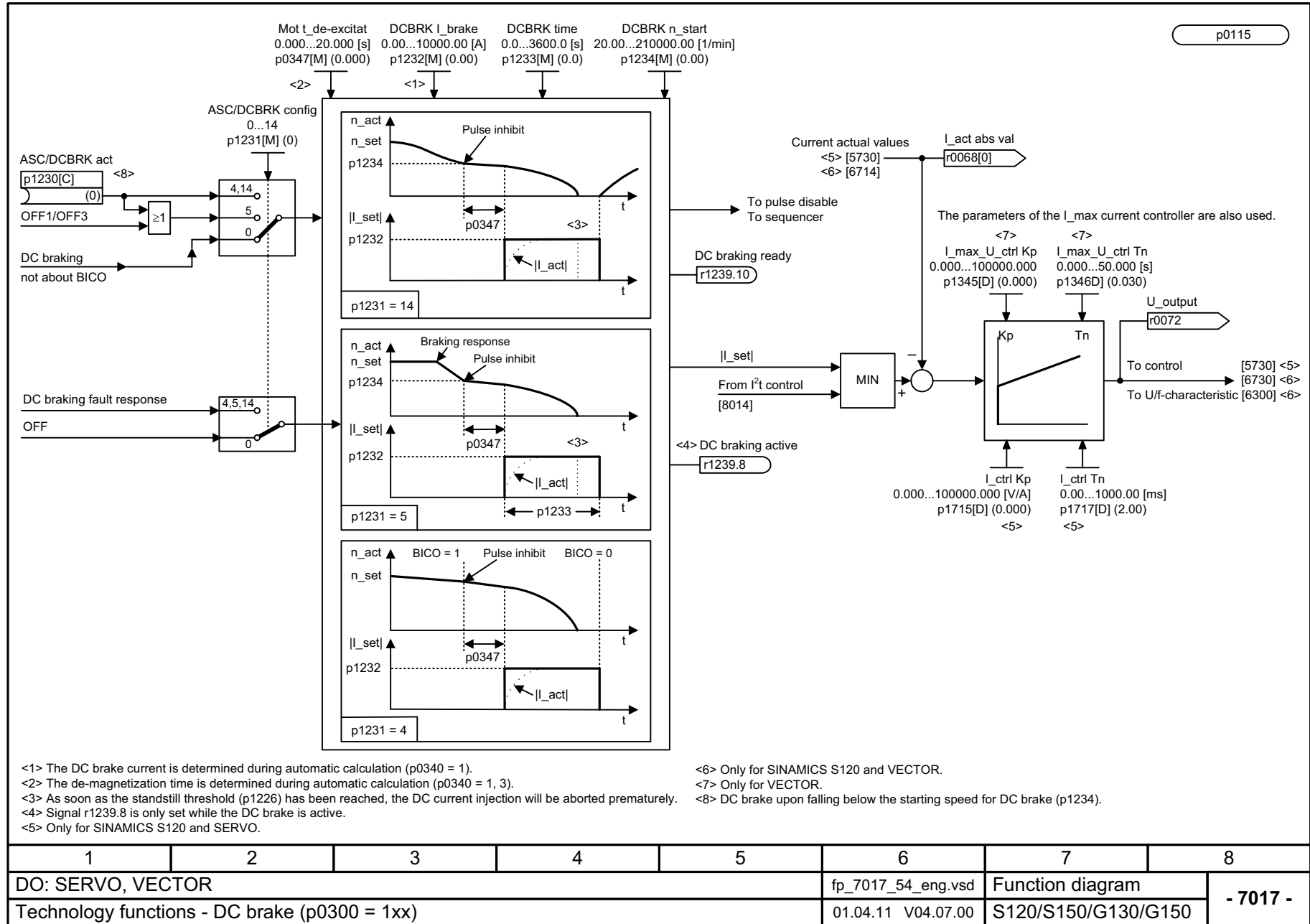


<1> p0300 = 4xx only with S120/S150.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_7016_54_eng.vsd	Function diagram	
Technology functions - Internal Armature Short-Circuit (IASC, p0300 = 2xx or 4xx)					20.12.13 V04.07.00	S120/S150/G130/G150	
- 7016 -							

Fig. 3-256 7016 – Internal Armature Short-Circuit (IASC, p0300 = 2xx or 4xx)

Fig. 3-257 7017 – DC brake (p0300 = 1xx)



<1> The DC brake current is determined during automatic calculation (p0340 = 1).
 <2> The de-magnetization time is determined during automatic calculation (p0340 = 1, 3).
 <3> As soon as the standstill threshold (p1226) has been reached, the DC current injection will be aborted prematurely.
 <4> Signal r1239.8 is only set while the DC brake is active.
 <5> Only for SINAMICS S120 and SERVO.

<6> Only for SINAMICS S120 and VECTOR.
 <7> Only for VECTOR.
 <8> DC brake upon falling below the starting speed for DC brake (p1234).

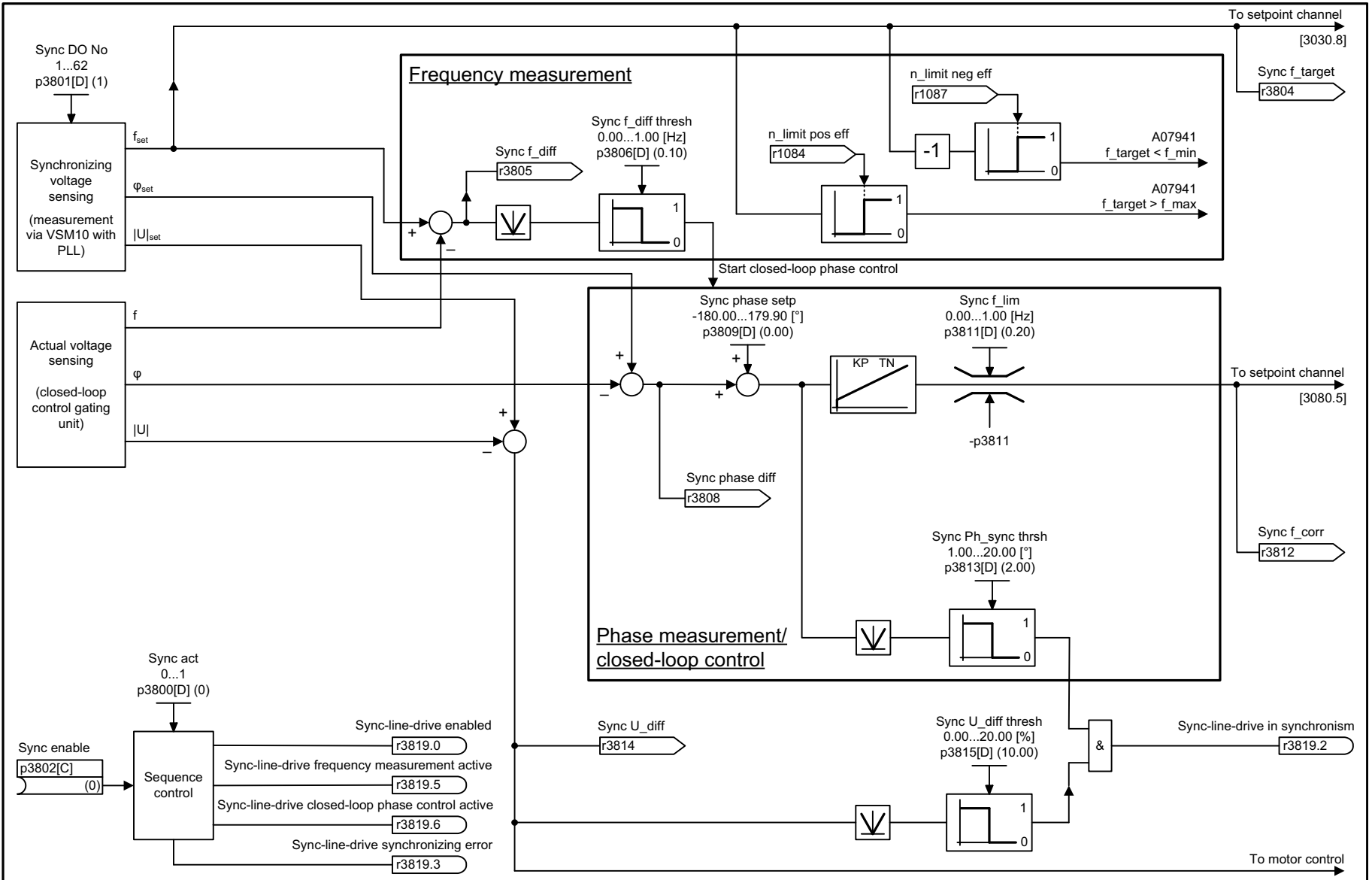


Fig. 3-258 7020 – Synchronization

1	2	3	4	5	6	7	8
DO: VECTOR, VECTORMV					fp_7020_51_eng.vsd	Function diagram	
Technology functions - Synchronization					03.11.11 V04.07.00	SINAMICS	
							- 7020 -

3.24 Technology controller

Function diagrams

7950 – Fixed value selection binary (r0108.16 = 1 and p2216 = 2)	2126
7951 – Fixed value selection direct (r0108.16 = 1 and p2216 = 1)	2127
7954 – Motorized potentiometer (r0108.16 = 1)	2128
7958 – Closed-loop control (r0108.16 = 1)	2129
7960 – DC link voltage controller (r0108.16 = 1)	2130

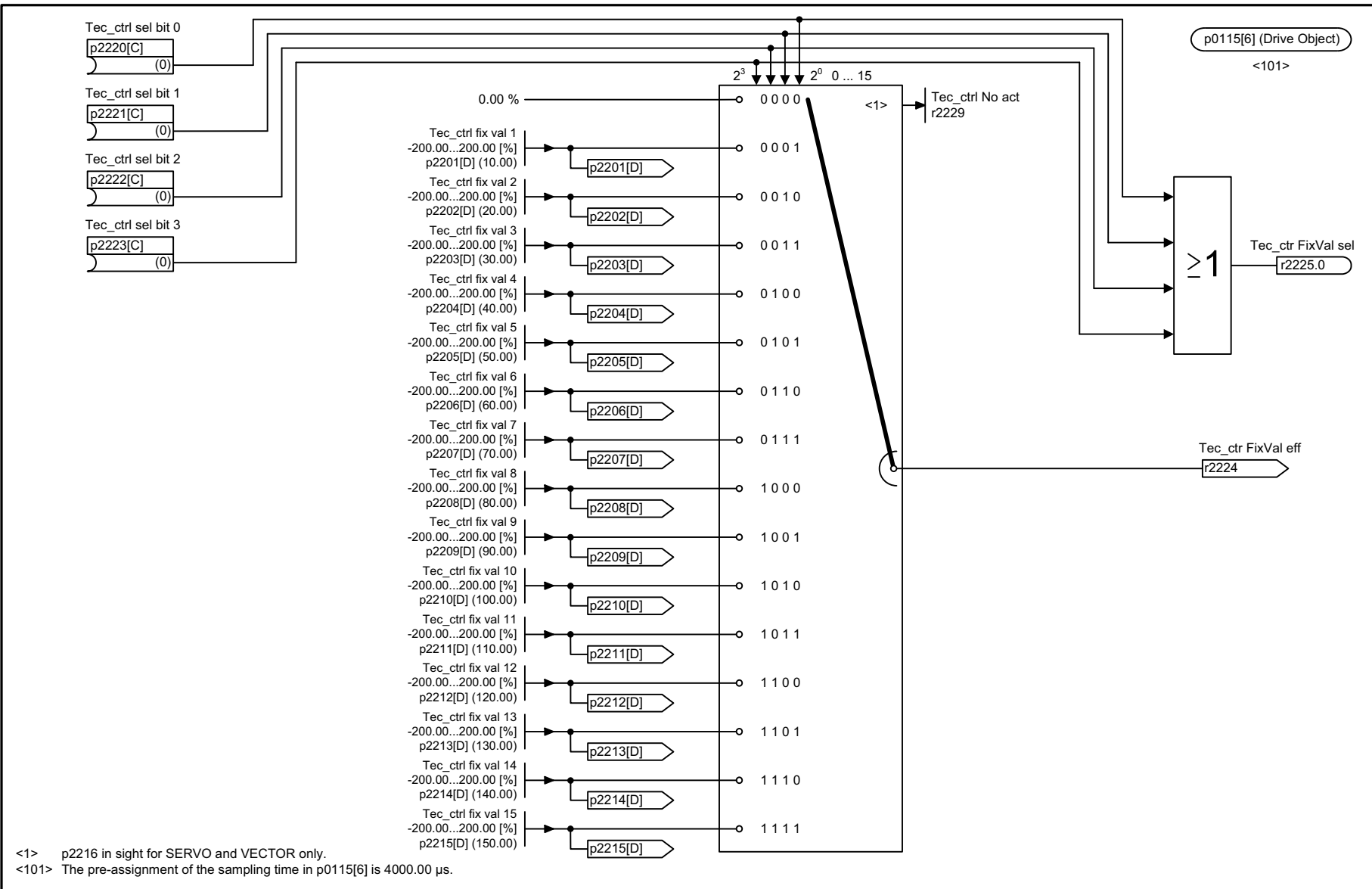
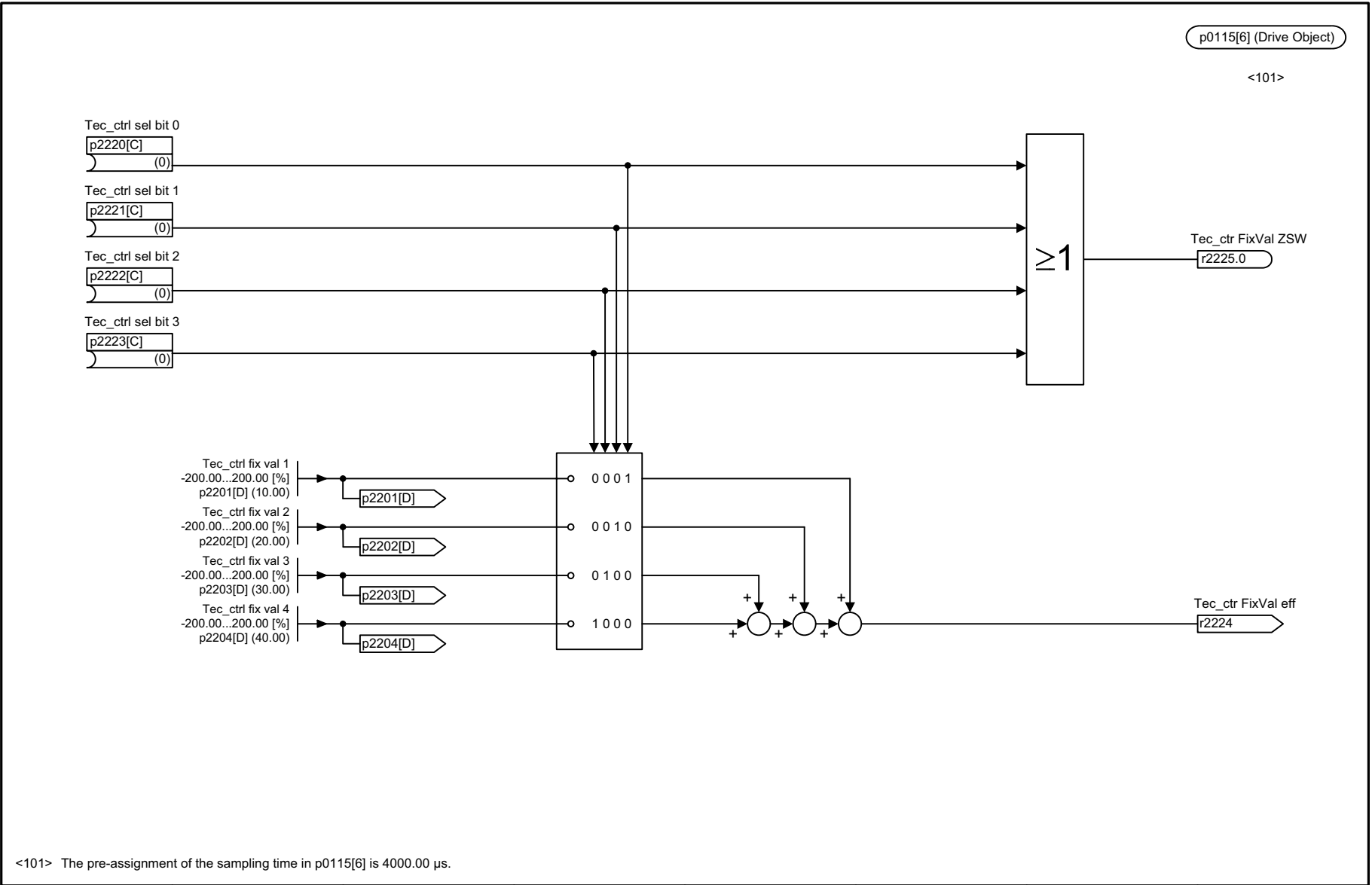


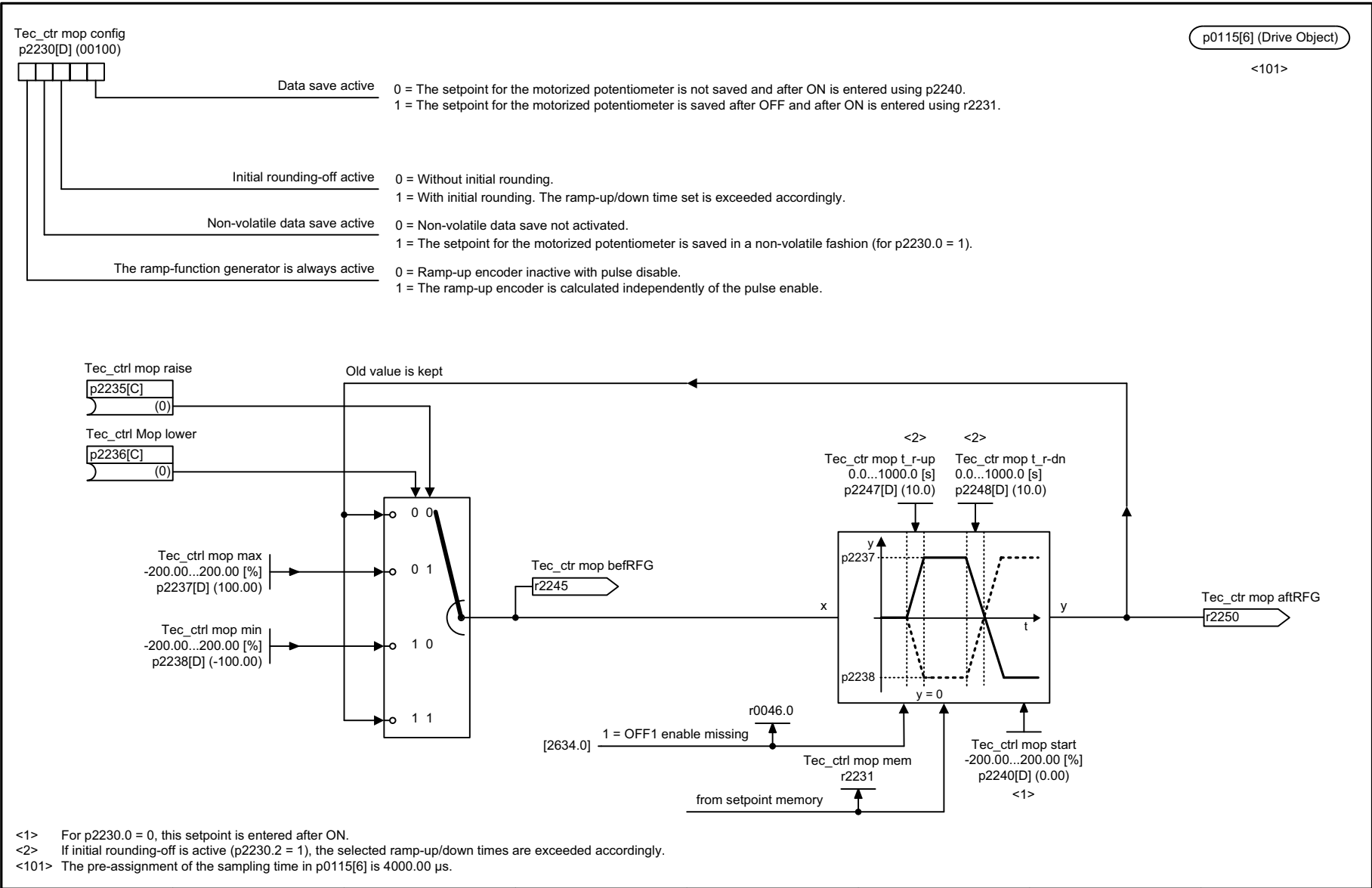
Fig. 3-259 7950 – Fixed value selection binary (r0108.16 = 1 and p2216 = 2)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORMV					fp_7950_51_eng.vsd	Function diagram	
Technology controller - Fixed value selection binary (r0108.16 = 1 and p2216 = 2)					04.07.13 V04.07.00	SINAMICS	
							- 7950 -



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_7951_54_eng.vsd	Function diagram	
Technology controller - Fixed value selection direct (r0108.16 = 1 and p2216 = 1)					12.07.13 V04.07.00	S120/S150/G130/G150	
							- 7951 -

Fig. 3-260 7951 – Fixed value selection direct (r0108.16 = 1 and p2216 = 1)

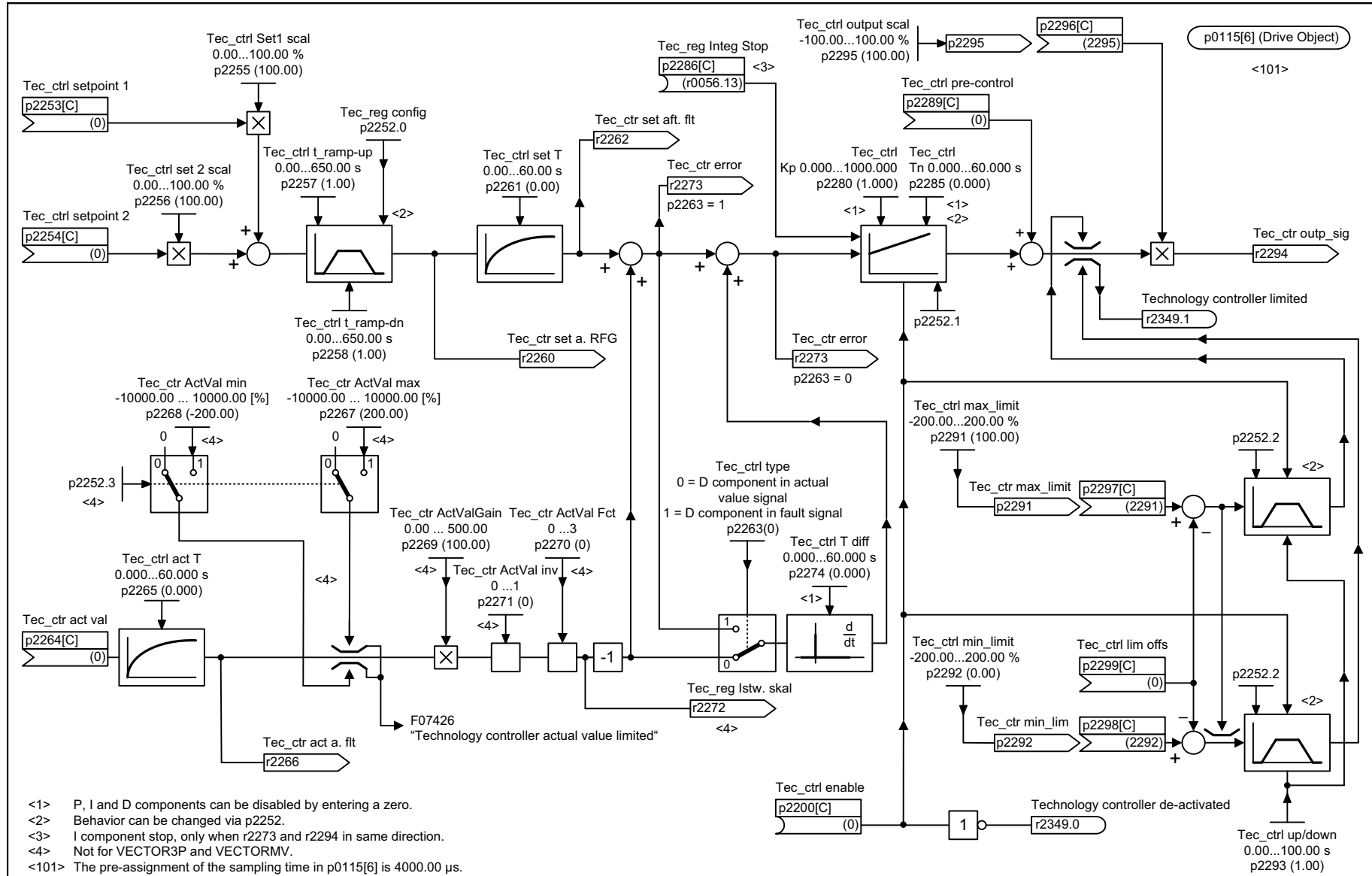


<1> For p2230.0 = 0, this setpoint is entered after ON.
 <2> If initial rounding-off is active (p2230.2 = 1), the selected ramp-up/down times are exceeded accordingly.
 <101> The pre-assignment of the sampling time in p0115[6] is 4000.00 µs.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORMV					fp_7954_51_eng.vsd	Function diagram	
Technology controller - Motorized potentiometer (r0108.16 = 1)					04.07.13 V04.07.00	SINAMICS	
							- 7954 -

Fig. 3-261 7954 – Motorized potentiometer (r0108.16 = 1)

Fig. 3-262 7958 – Closed-loop control (r0108.16 = 1)



- <1> P, I and D components can be disabled by entering a zero.
- <2> Behavior can be changed via p2252.
- <3> I component stop, only when r2273 and r2294 in same direction.
- <4> Not for VECTOR3P and VECTORMV.
- <101> The pre-assignment of the sampling time in p0115[6] is 4000.00 μs.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORMV					fp_7958_51_eng.vsd	Function diagram	
Technology controller - Closed-loop control (r0108.16 = 1)					04.07.13 V04.07.00	SINAMICS	
							- 7958 -

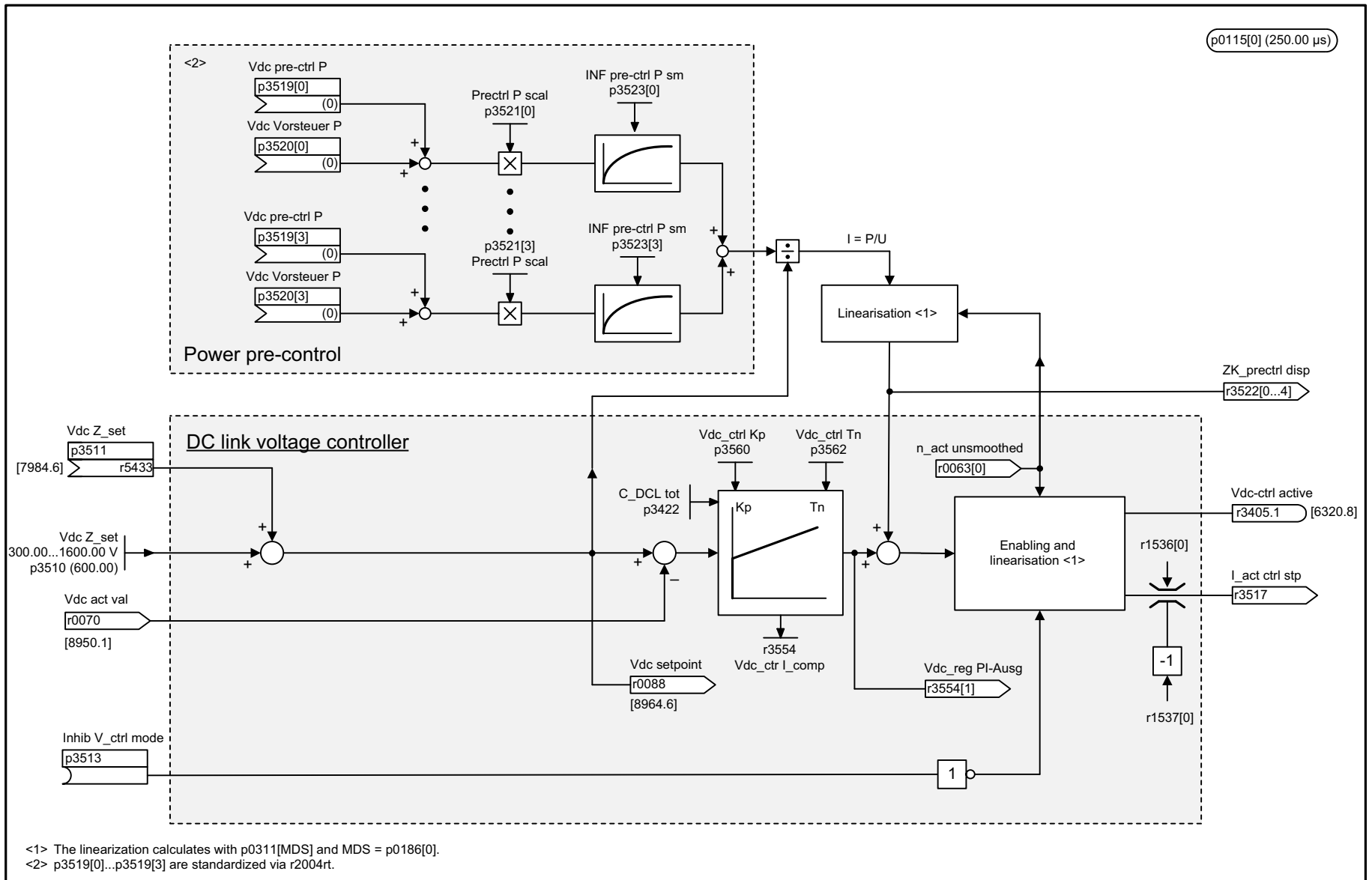


Fig. 3-263 7960 – DC link voltage controller (r0108.16 = 1)

1	2	3	4	5	6	7	8
DO: VECTOR					fp_7960_54_eng.vsd	Function diagram	
Technology controller - DC link voltage controller (r0108.16 = 1)					10.12.13 V04.07.00	S120/S150/G130/G150	
							- 7960 -

3.25 Line control, line transformer, dynamic grid support

Function diagrams

7982 – Line droop, voltage correction (r0108.12 = 1)	2132
7983 – Direct component control, harmonics control (r0108.12 = 1)	2133
7984 – Modulation depth control (r0108.12 = 1)	2134
7986 – Sequence control, overcurrent (r0108.12 = 1)	2135
7987 – Negative phase-sequence system controller (r0108.4 = 1)	2136
7988 – Island grid black start, sequence control (r0108.4 = 1)	2137
7989 – Island grid synchronization, sequence control (r0108.4 = 1)	2138
7990 – Transformer model (r0108.4 = 1 and p5480 = 1)	2139
7991 – Line filter monitoring (r0108.4 = 1)	2140
7992 – PLL2 (Phase-Locked Loop 2, r0108.4 = 1)	2141
7993 – Transformer magnetization voltage threshold (r0108.4 = 1)	2142
7994 – Transformer magnetization sequence control (r0108.4 = 1)	2143
7996 – Characteristic (r0108.7 = 1)	2144
7997 – Current limitation (r0108.7 = 1)	2145
7998 – Sequence control (r0108.7 = 1)	2146
7999 – Line monitoring, anti-islanding (r0108.7 = 1)	2147

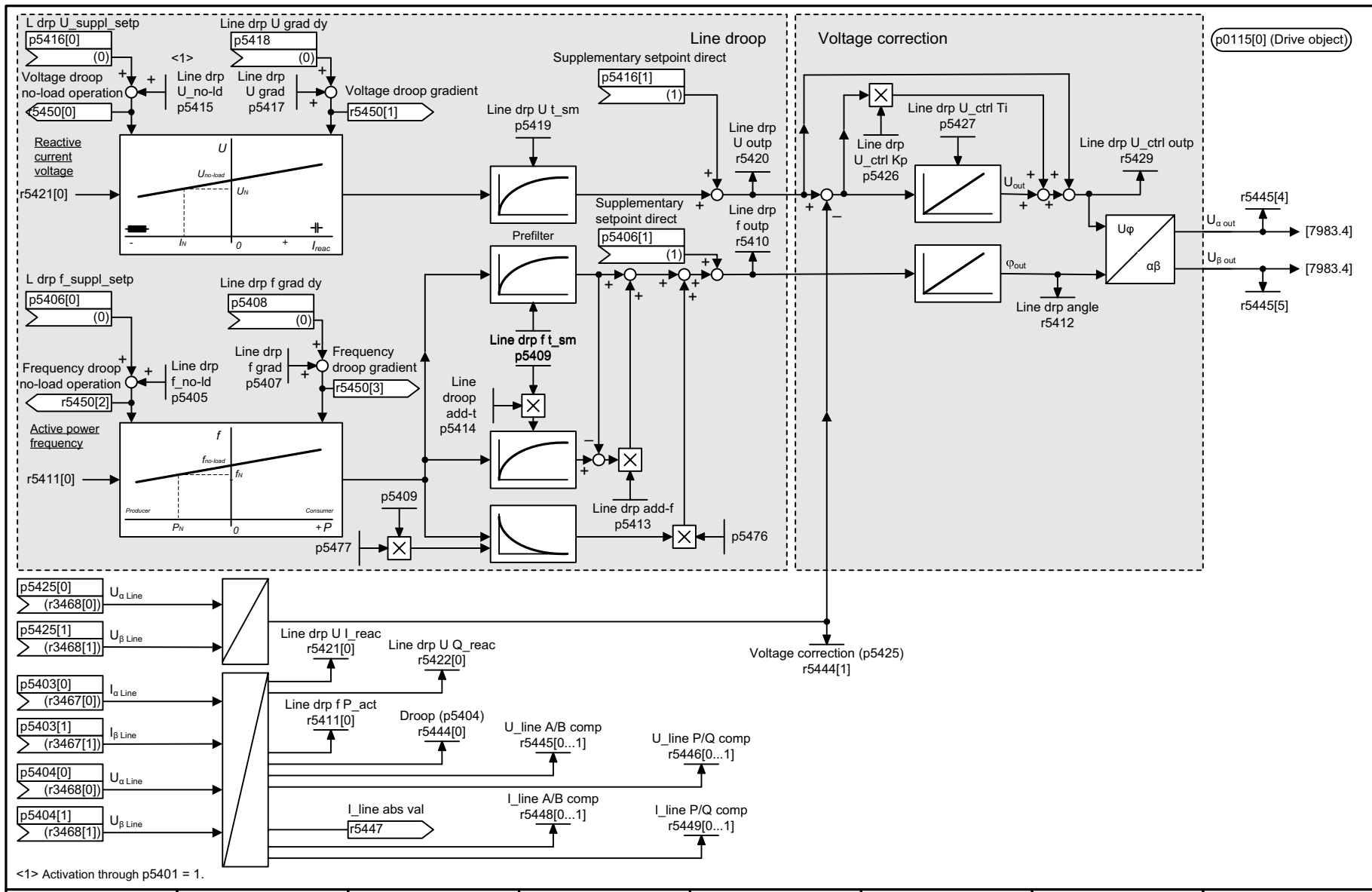
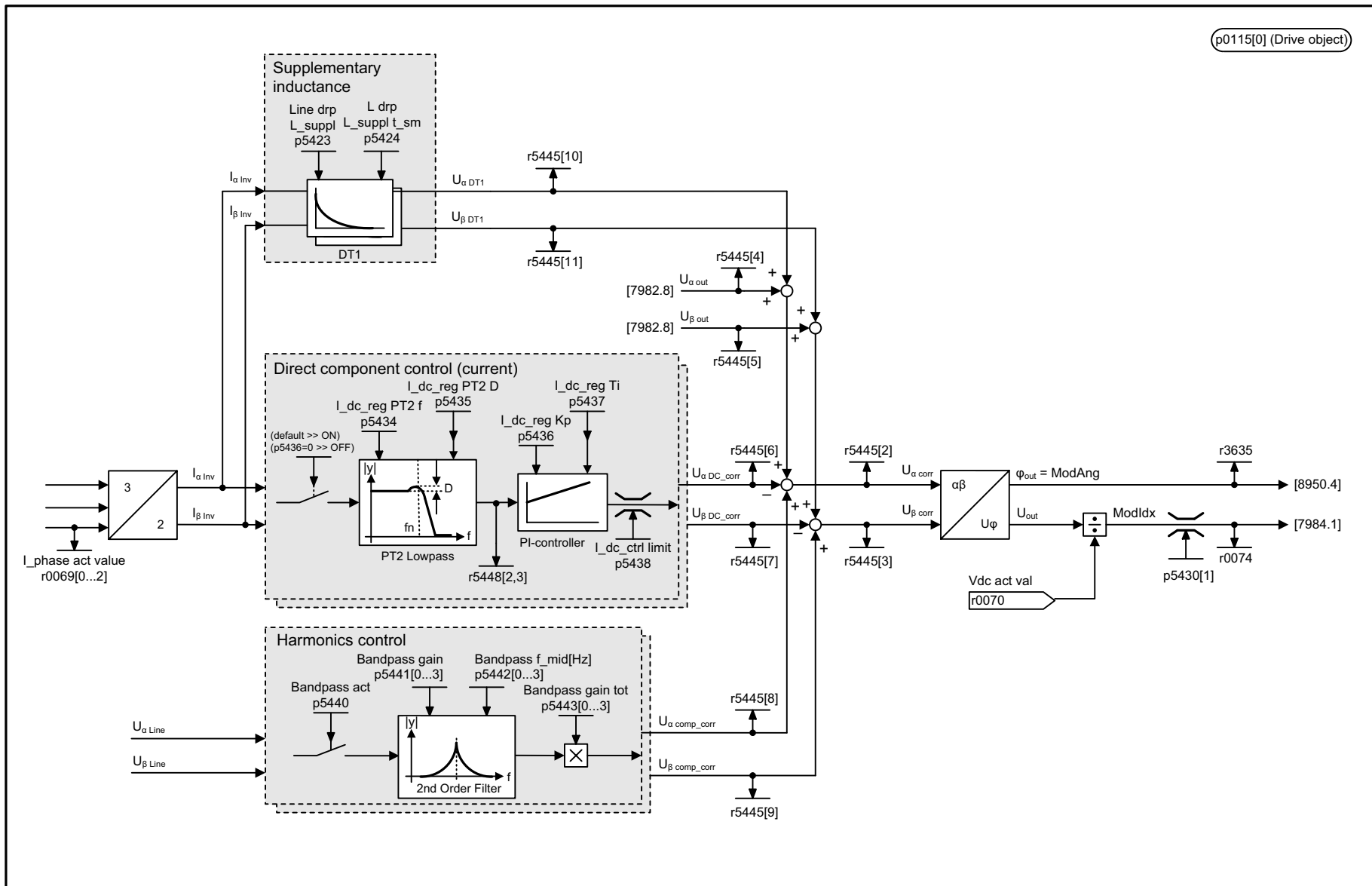


Fig. 3-264 7982 - Line droop, voltage correction (r0108.12 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7982_01_eng.vsd	Function diagram	
Line control - Line droop, voltage correction (r0108.12 = 1)					12.02.14 V04.07.00	SINAMICS S120	

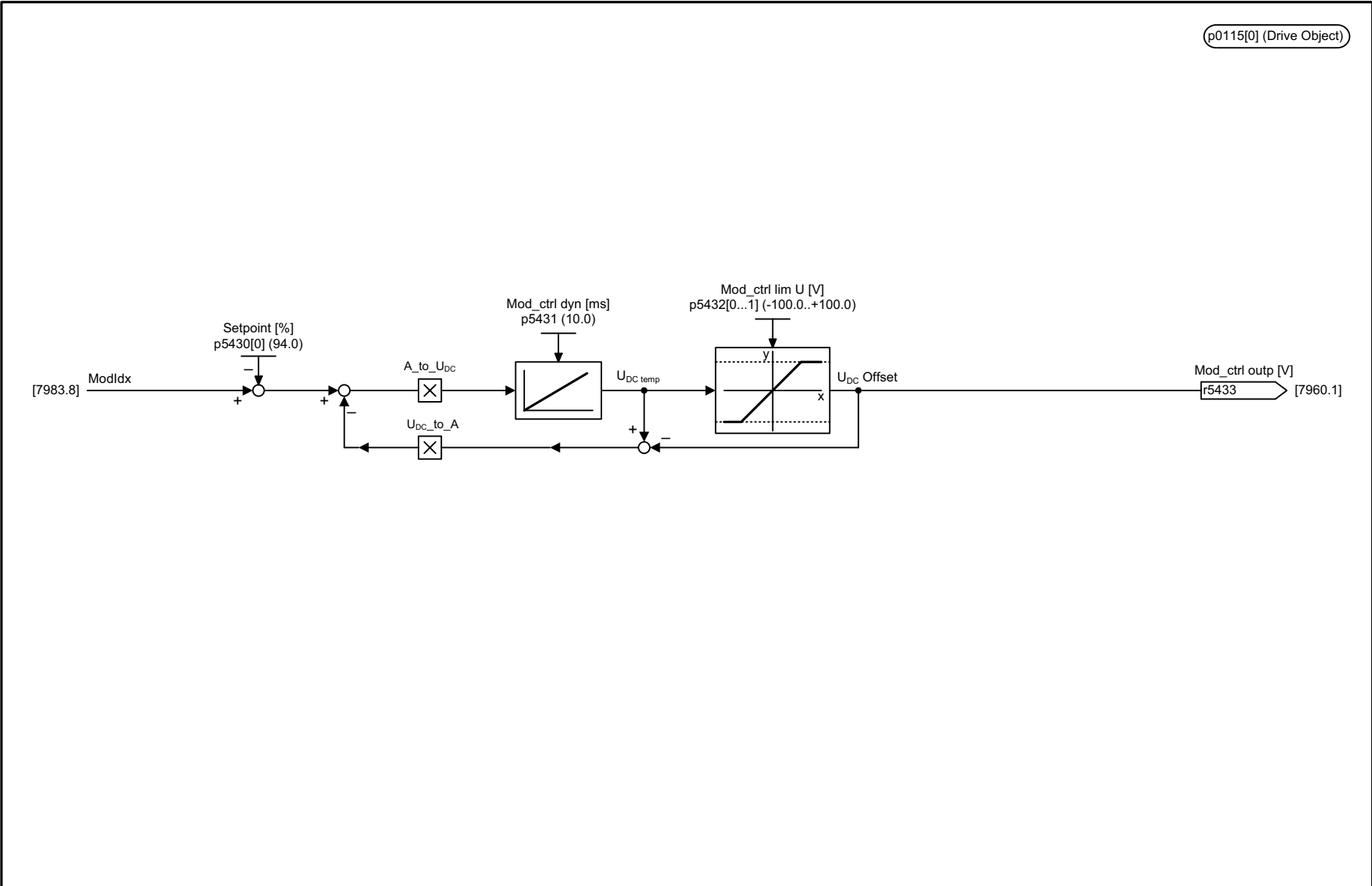
- 7982 -



1	2	3	4	5	6	7	8
DO: A_INF, R_INF					fp_7983_01_eng.vsd	Function diagram	
Line control - Direct component control, Harmonics control (r0108.12 = 1)					12.02.14 V04.07.00	SINAMICS S120	

p0115[0] (Drive object)

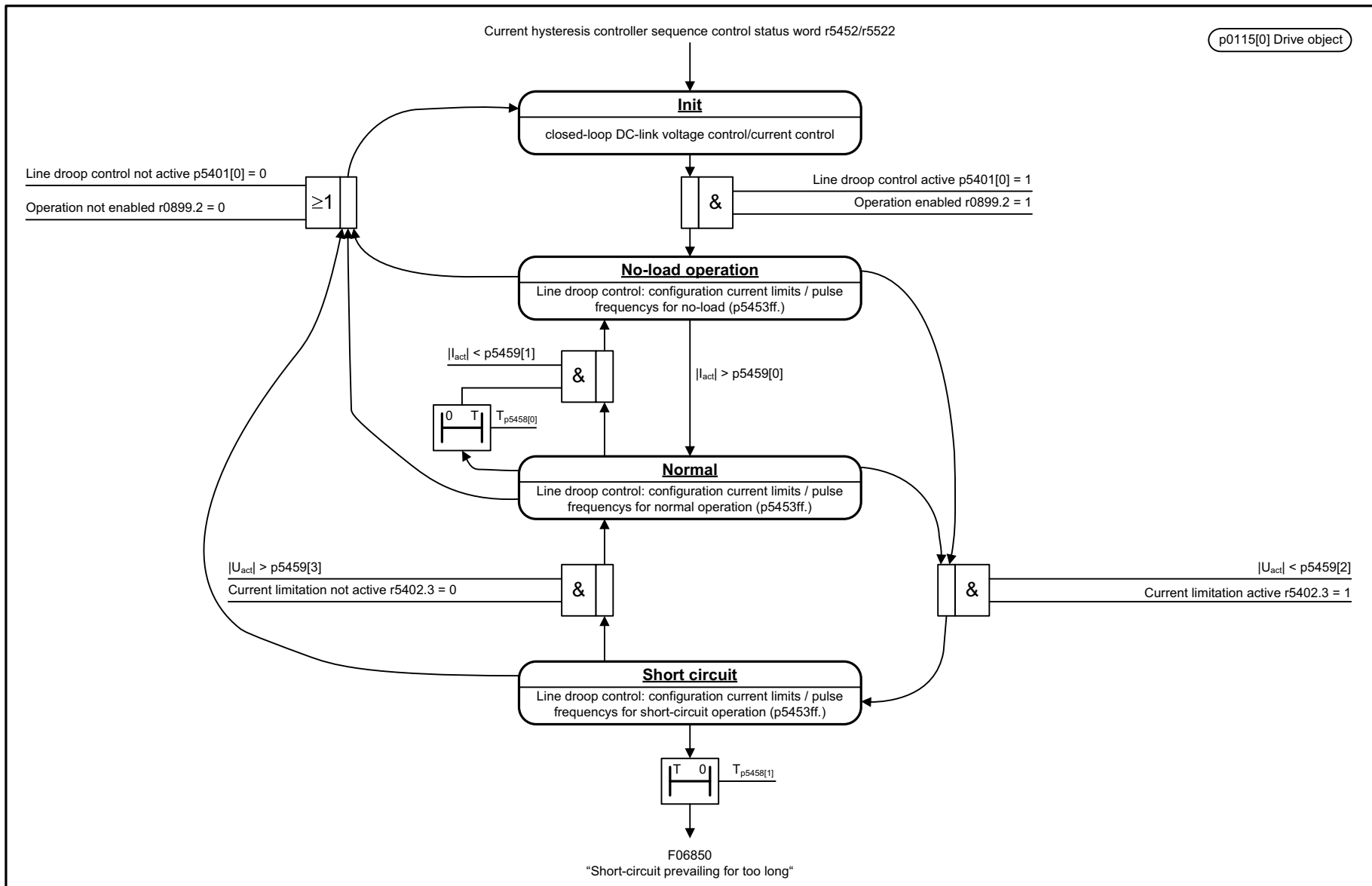
Fig. 3-265 7983 – Direct component control, harmonics control (r0108.12 = 1)



p0115[0] (Drive Object)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7984_01_eng.vsd	Function diagram	
Line control - Modulation depth control (r0108.12 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7984 -

Fig. 3-266 7984 – Modulation depth control (r0108.12 = 1)



1	2	3	4	5	6	7	8
DO: A_INF					fp_7986_01_eng.vsd	Function diagram	
Line control - Sequence control overcurrent (r0108.12 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7986 -

Fig. 3-267 7986 – Sequence control, overcurrent (r0108.12 = 1)

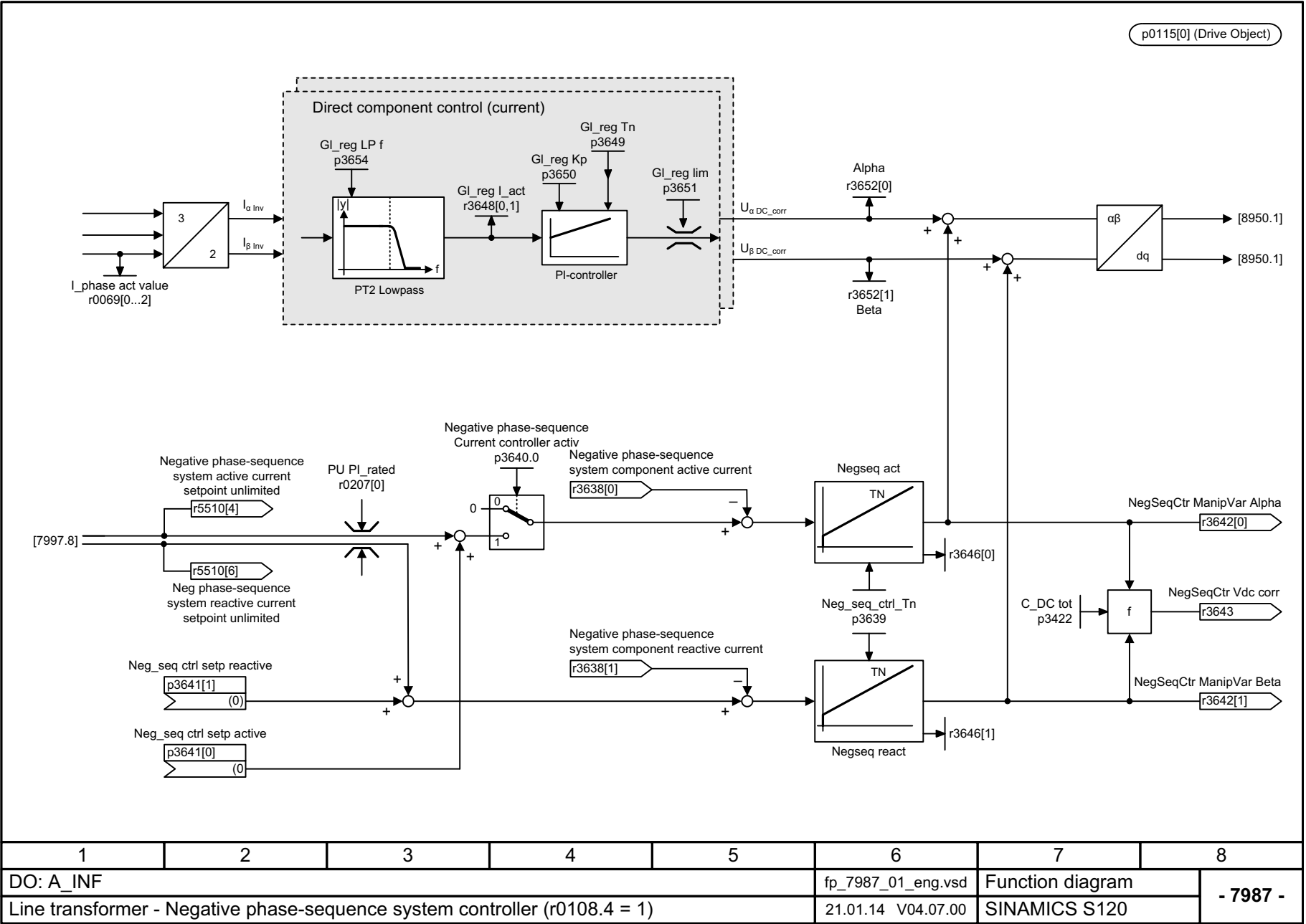
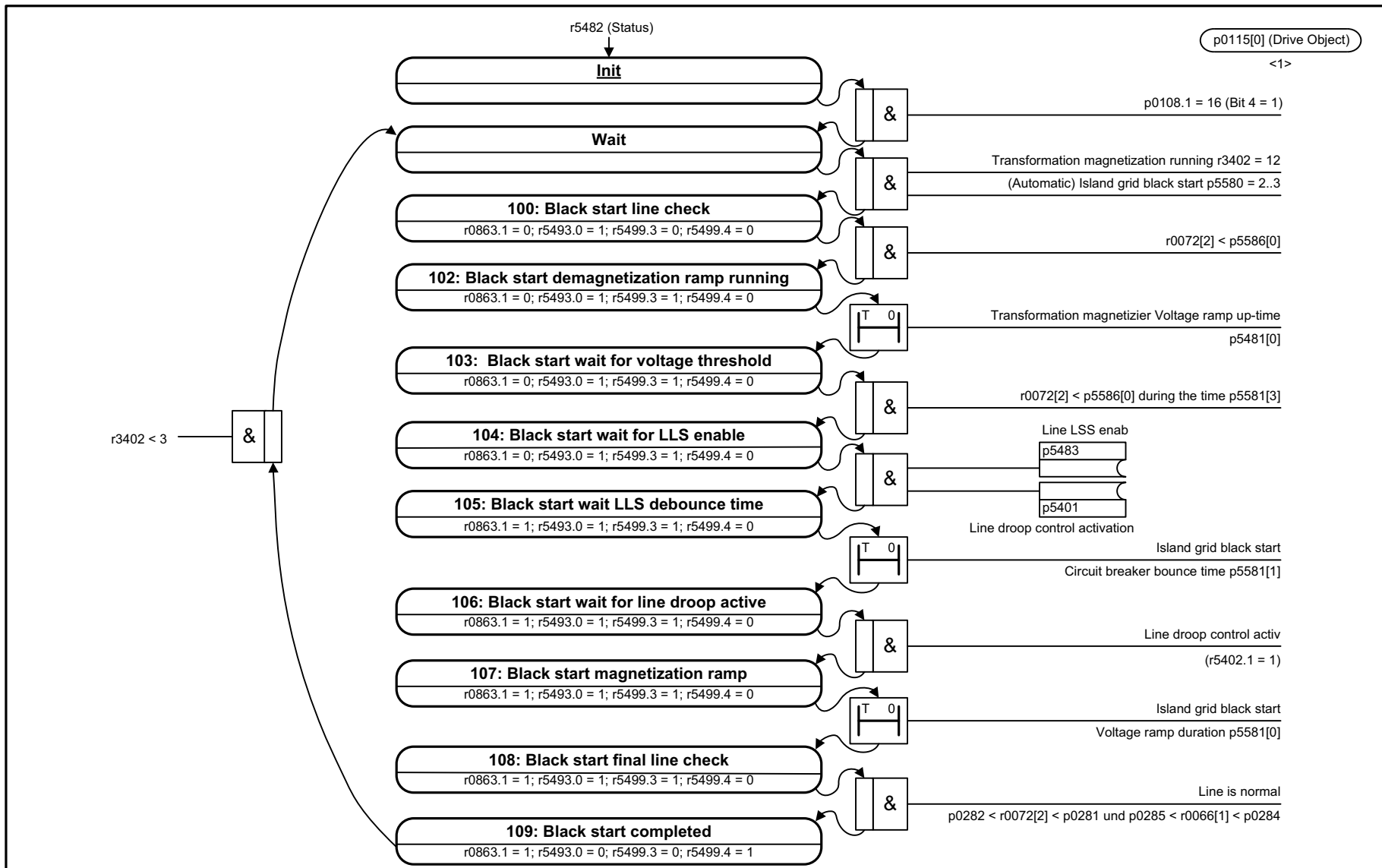


Fig. 3-268 7987 – Negative phase-sequence system controller (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7987_01_eng.vsd	Function diagram	
Line transformer - Negative phase-sequence system controller (r0108.4 = 1)					21.01.14 V04.07.00	SINAMICS S120	
							- 7987 -



<1> If a black start cannot be performed within the monitoring time p5581[2], A6503 is triggered

1	2	3	4	5	6	7	8
DO: A_INF					fp_7988_01_eng.vsd	Function diagram	
Line transformer - Island grid black start sequence control (r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7988 -

Fig. 3-269 7988 – Island grid black start, sequence control (r0108.4 = 1)

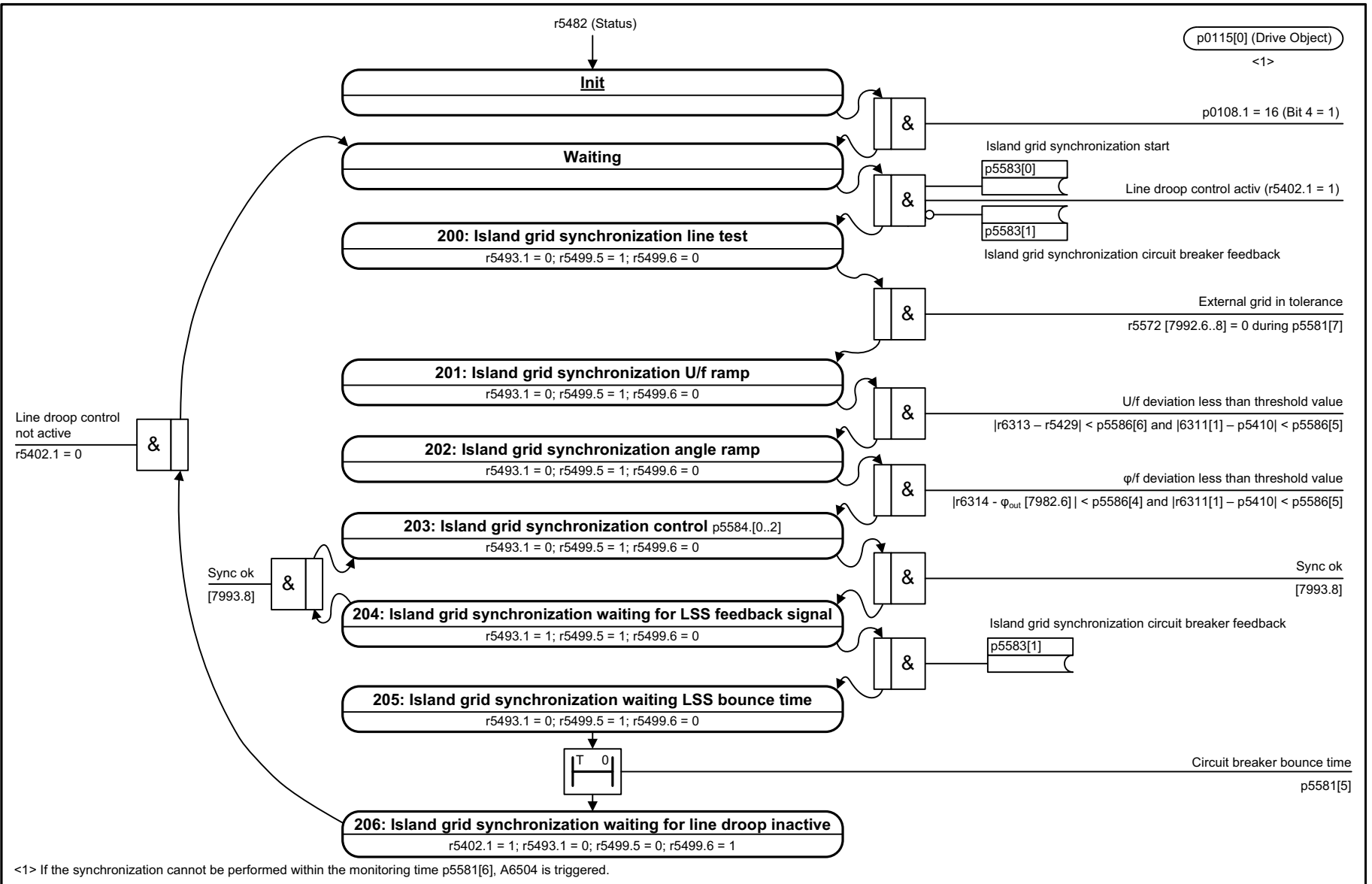
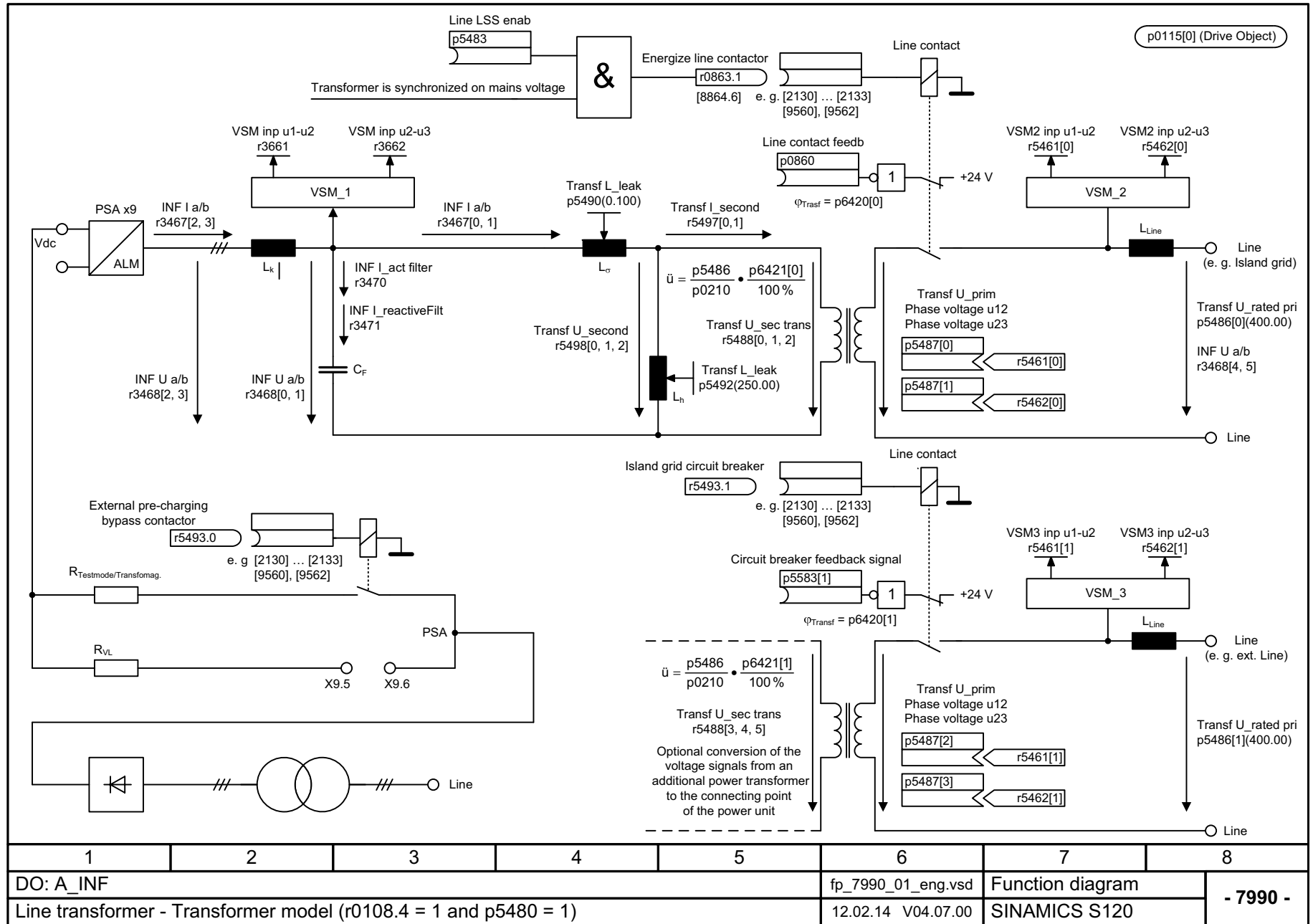


Fig. 3-270 7989 – Island grid synchronization, sequence control (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7989_01_eng.vsd	Function diagram	
Line transformer - Island grid synchronization, sequence control (r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7989 -

Fig. 3-271 7990 – Transformer model (r0108.4 = 1 and p5480 = 1)



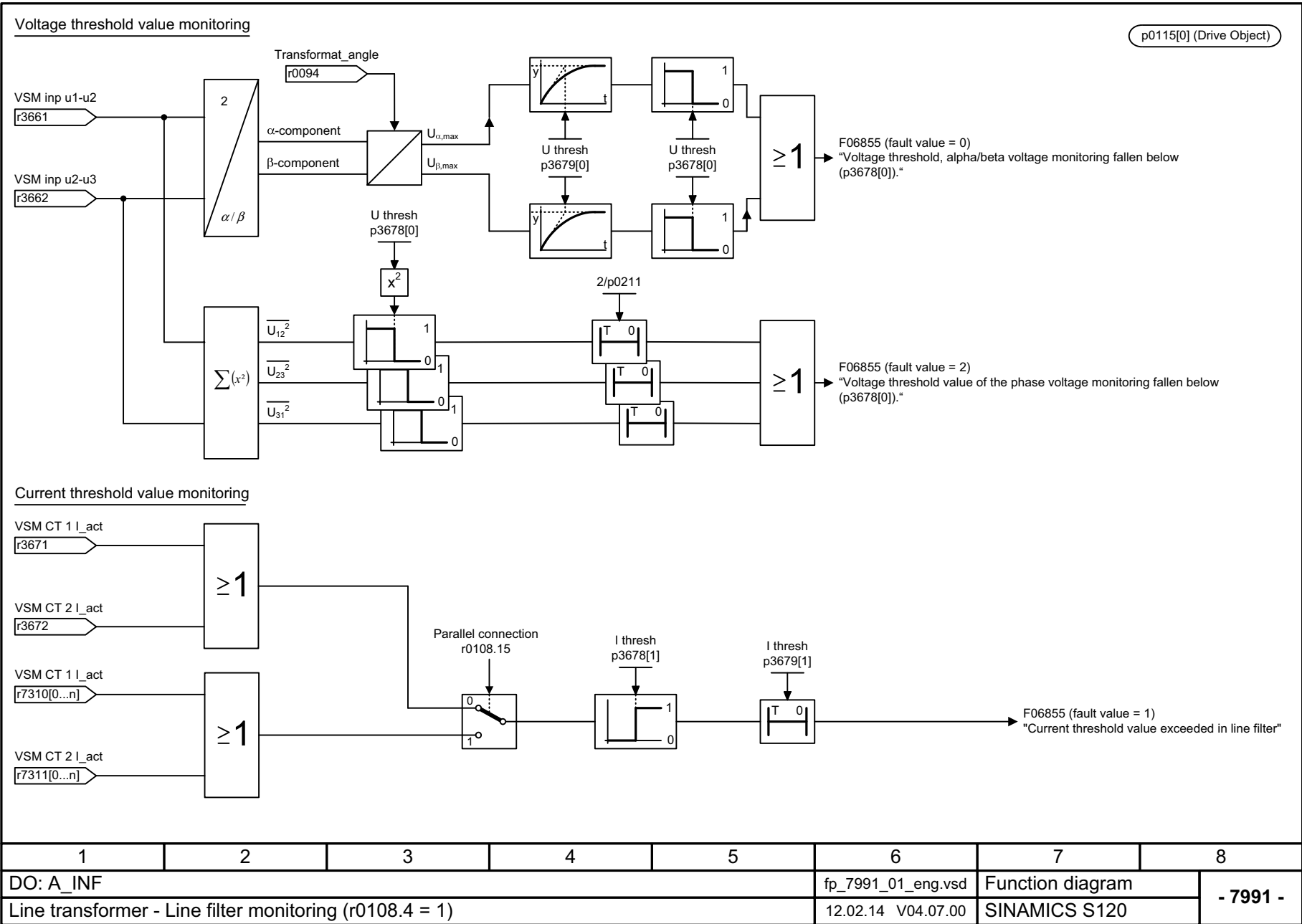
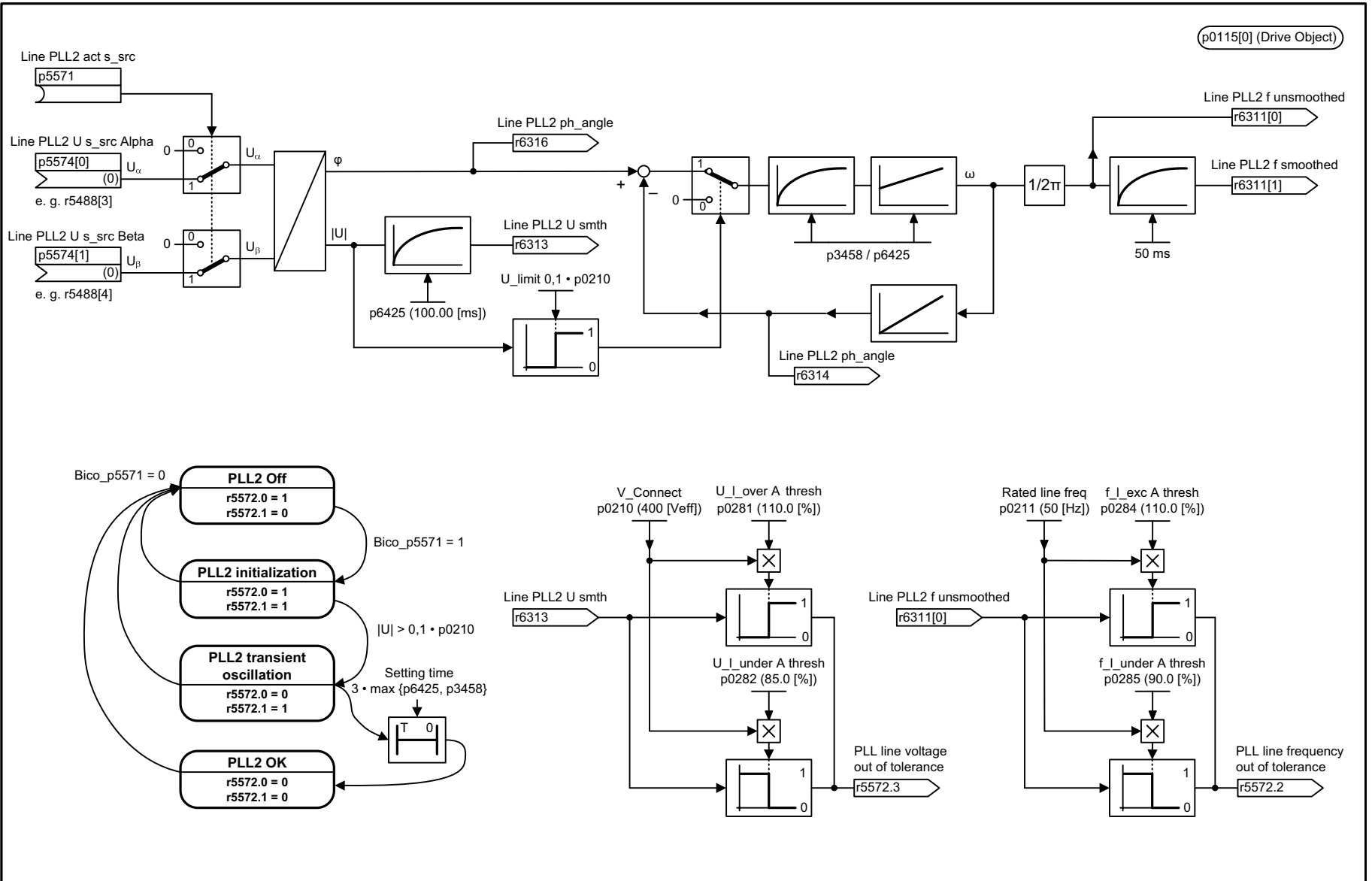


Fig. 3-272 7991 – Line filter monitoring (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7991_01_eng.vsd	Function diagram	
Line transformer - Line filter monitoring (r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7991 -



1	2	3	4	5	6	7	8
DO: A_INF					fp_7992_01_eng.vsd	Function diagram	
Line transformer - PLL 2 (Phase-Locked Loop 2, r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7992 -

Fig. 3-2/73 7992 - PLL2 (Phase-Locked Loop 2, r0108.4 = 1)

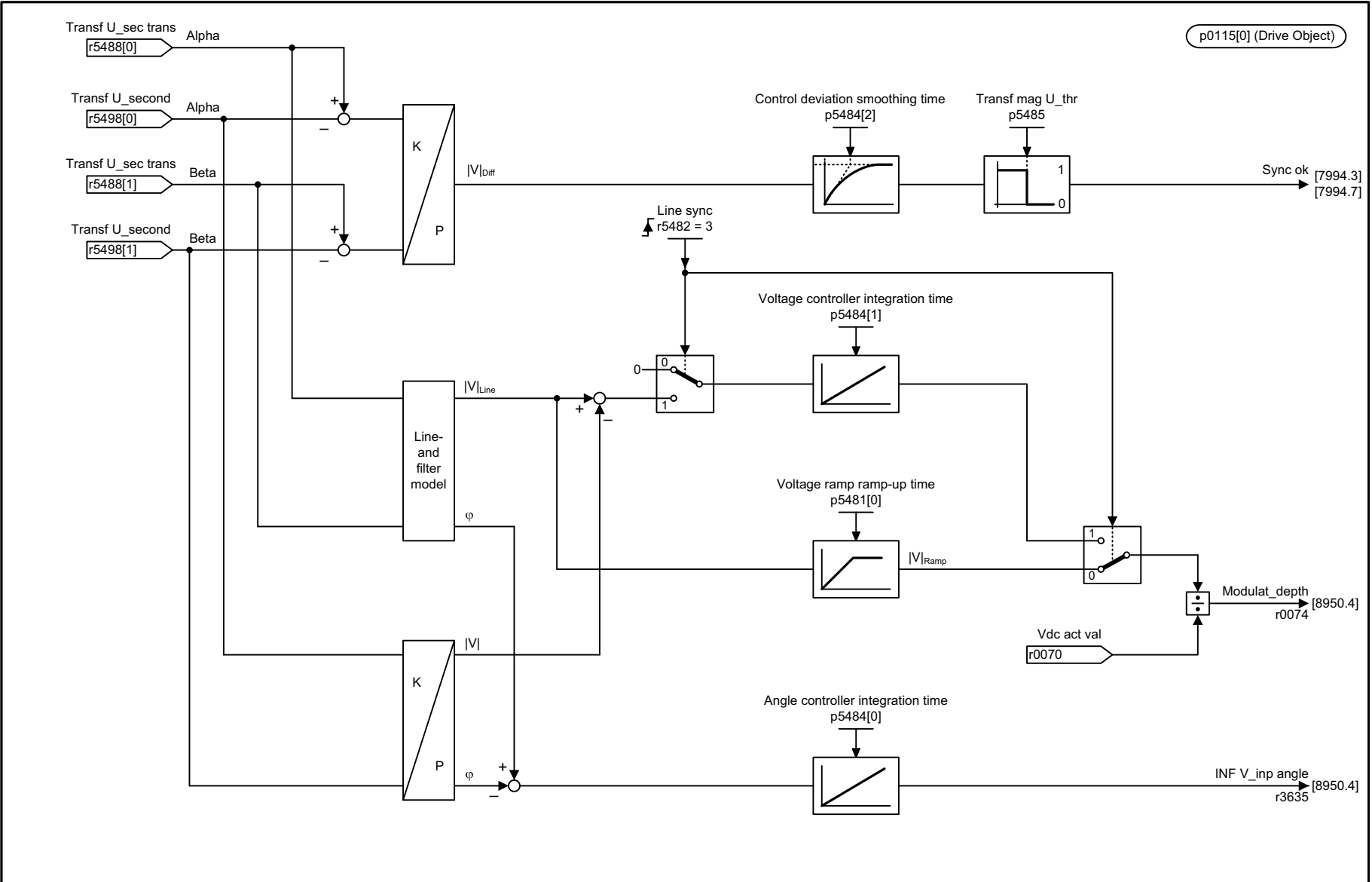
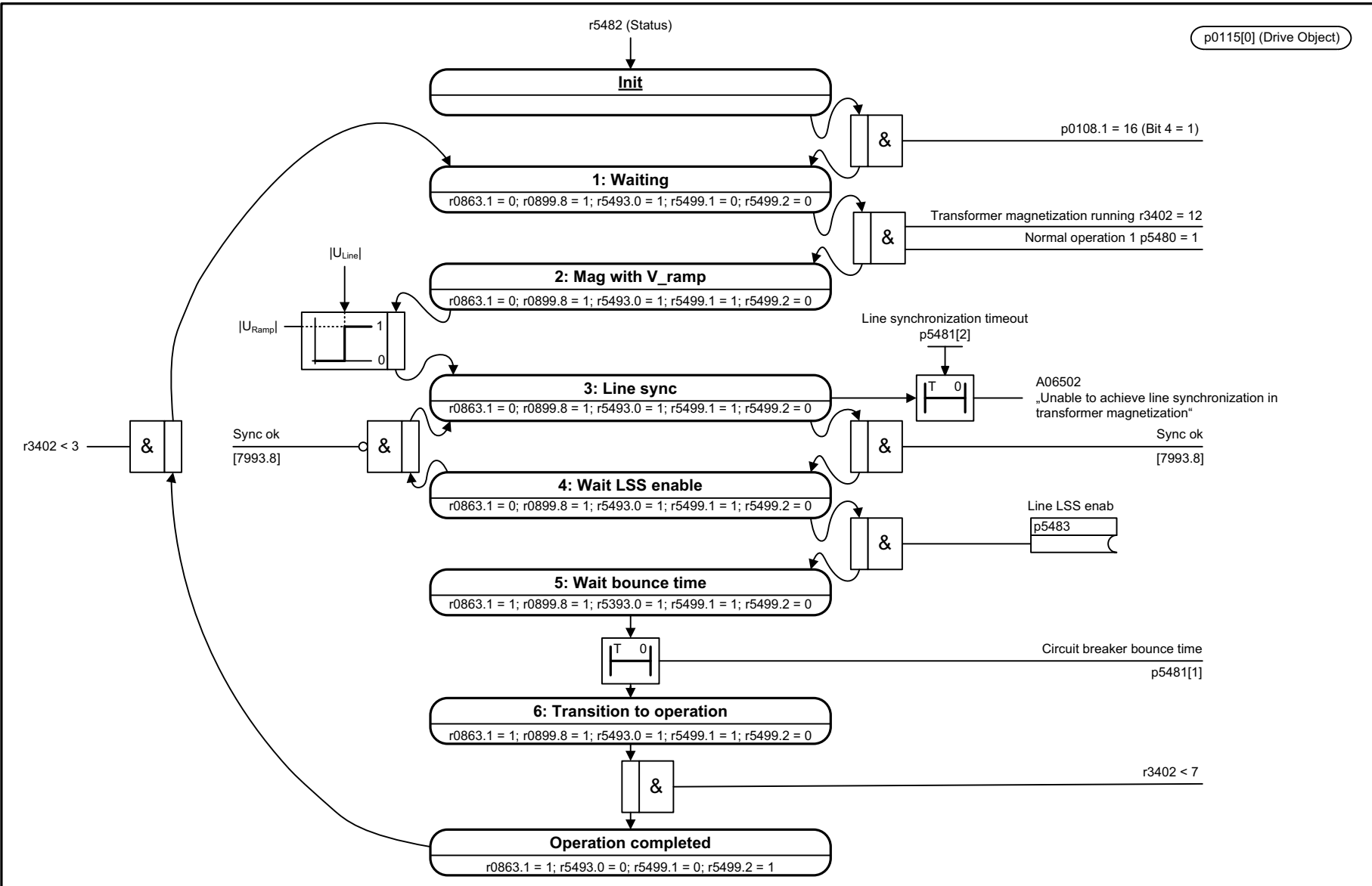


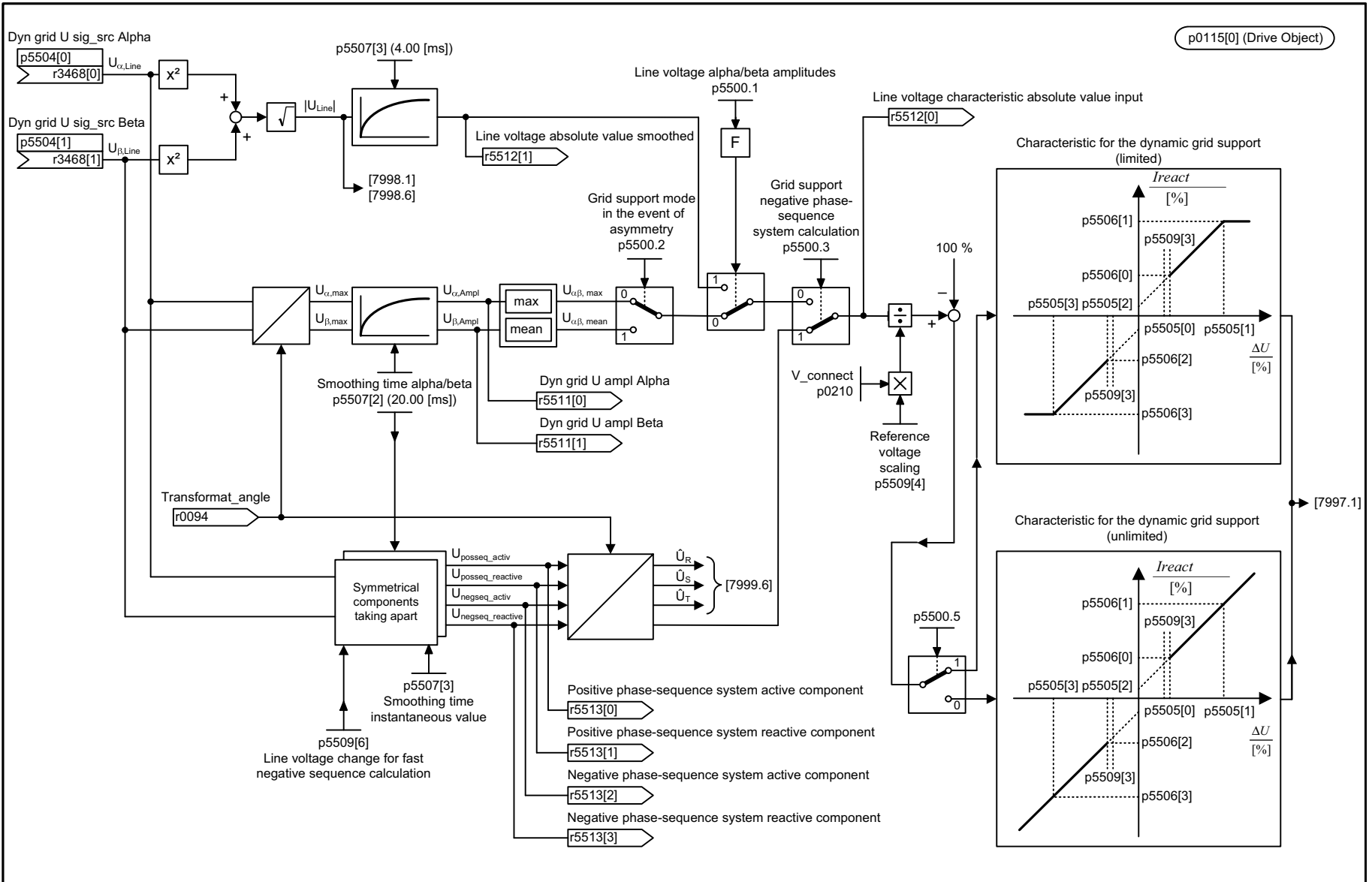
Fig. 3-274 7993 - Transformer magnetization voltage threshold (r0108.4 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_7993_01_eng.vsd	Function diagram	
Line transformer - Transformer magnetization voltage threshold (r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7993 -



1	2	3	4	5	6	7	8
DO: A_INF					fp_7994_01_eng.vsd	Function diagram	
Line transformer - Transformer magnetization sequence control (r0108.4 = 1)					12.02.14 V04.07.00	SINAMICS S120	
							- 7994 -

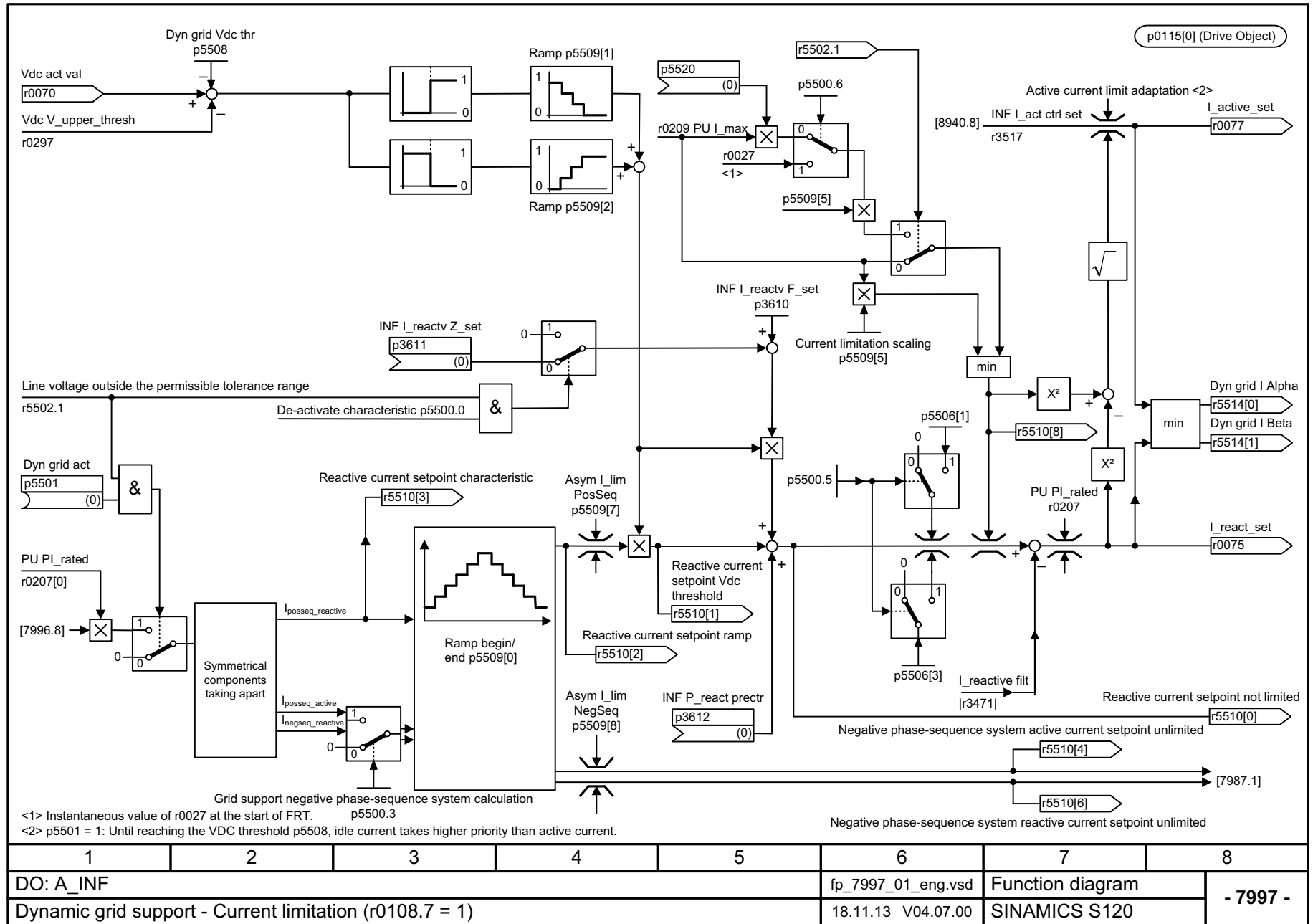
Fig. 3-275 7994 – Transformer magnetization sequence control (r0108.4 = 1)

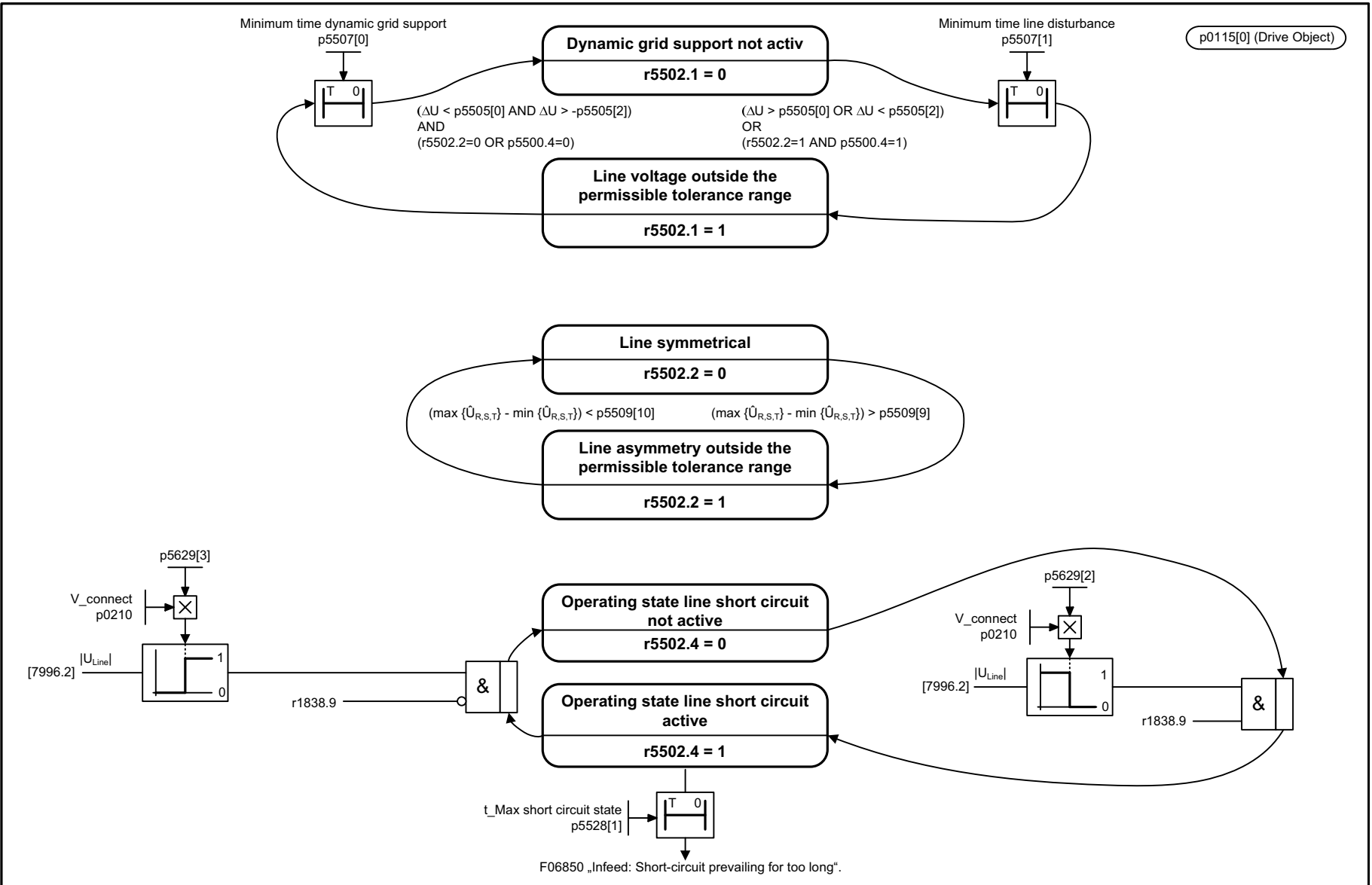


1	2	3	4	5	6	7	8
DO: A_INF					fp_7996_01_eng.vsd	Function diagram	
Dynamic grid support - Characteristic (r0108.7 = 1)					22.07.13 V04.07.00	SINAMICS S120	
							- 7996 -

Fig. 3-276 7996 - Characteristic (r0108.7 = 1)

Fig. 3-277 7997 – Current limitation (r0108.7 = 1)



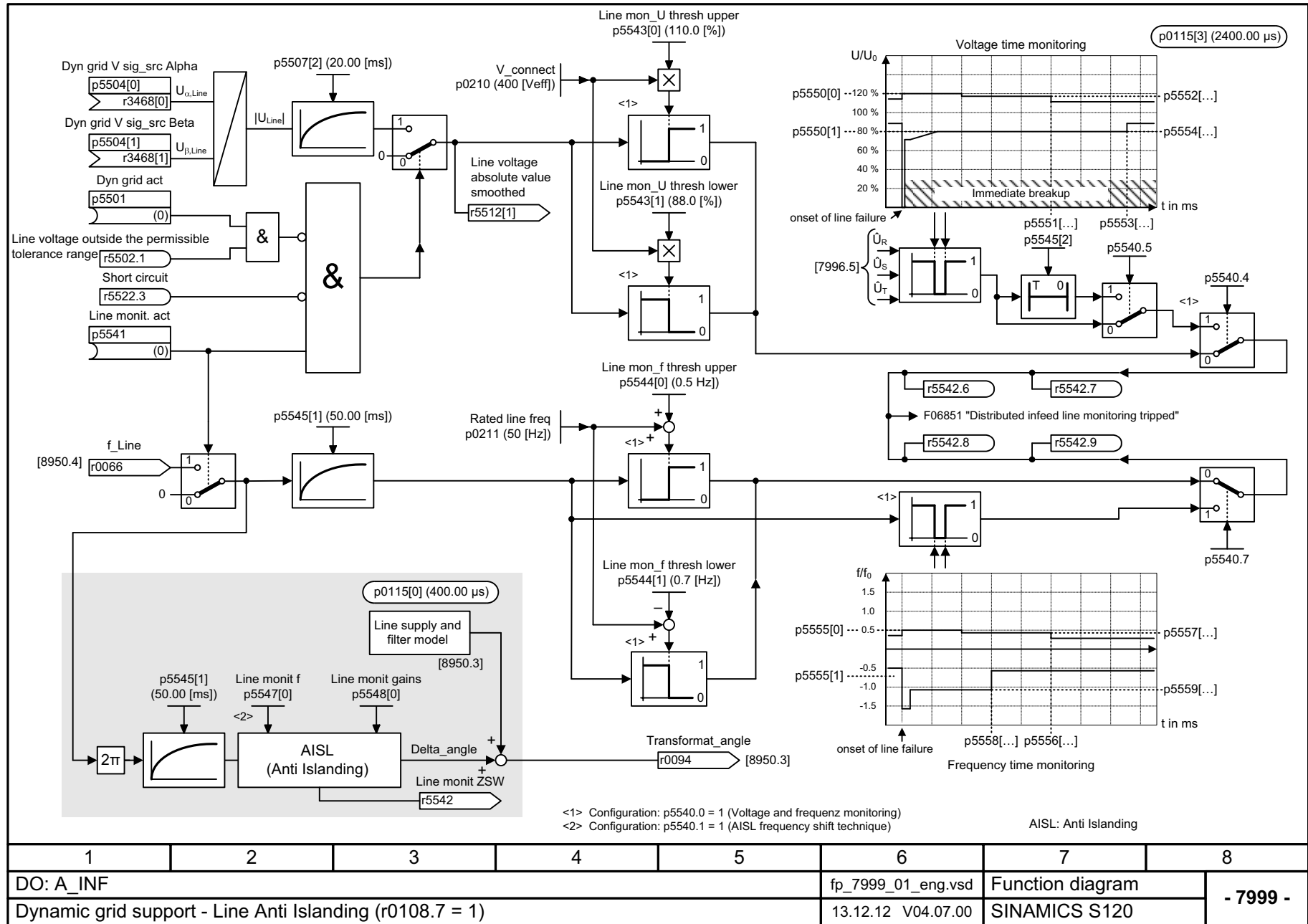


F06850 „Infeed: Short-circuit prevailing for too long“.

1	2	3	4	5	6	7	8
DO: A_INF					fp_7998_01_eng.vsd	Function diagram	
Dynamic grid support - Sequence control (r0108.7 = 1)					22.07.13 V04.07.00	SINAMICS S120	
							- 7998 -

Fig. 3-278 7998 – Sequence control (r0108.7 = 1)

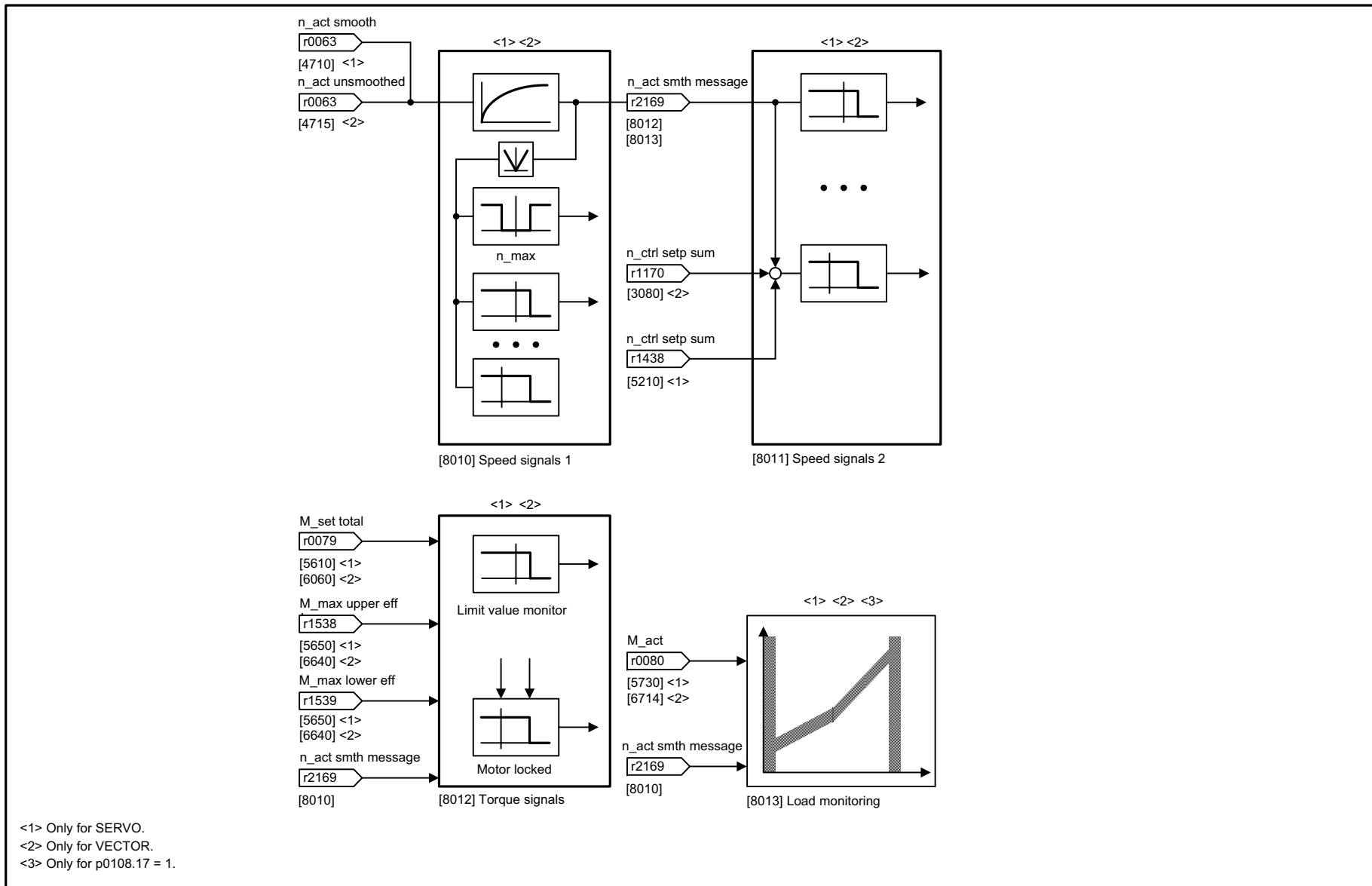
Fig. 3-279 7999 – Line monitoring, anti-islanding (r0108.7 = 1)



3.26 Signals and monitoring functions

Function diagrams

8005 – Overview	2149
8010 – Speed signals 1	2150
8011 – Speed signals 2	2151
8012 – Torque signals, motor blocked/stalled	2152
8013 – Load monitoring (r0108.17 = 1)	2153
8014 – Thermal monitoring, power unit	2154
8016 – Thermal monitoring, motor	2155
8017 – Thermal motor models	2156
8018 – Separately excited synchronous motor (FEM, p0300 = 5)	2157



1	2	3	4	5	6	7	8
DO: All objects					fp_8005_51_eng.vsd	Function diagram	
Monitoring functions, faults, alarms, overview					12.03.13 V04.07.00	SINAMICS	
							- 8005 -

Fig. 3-280 8005 – Overview

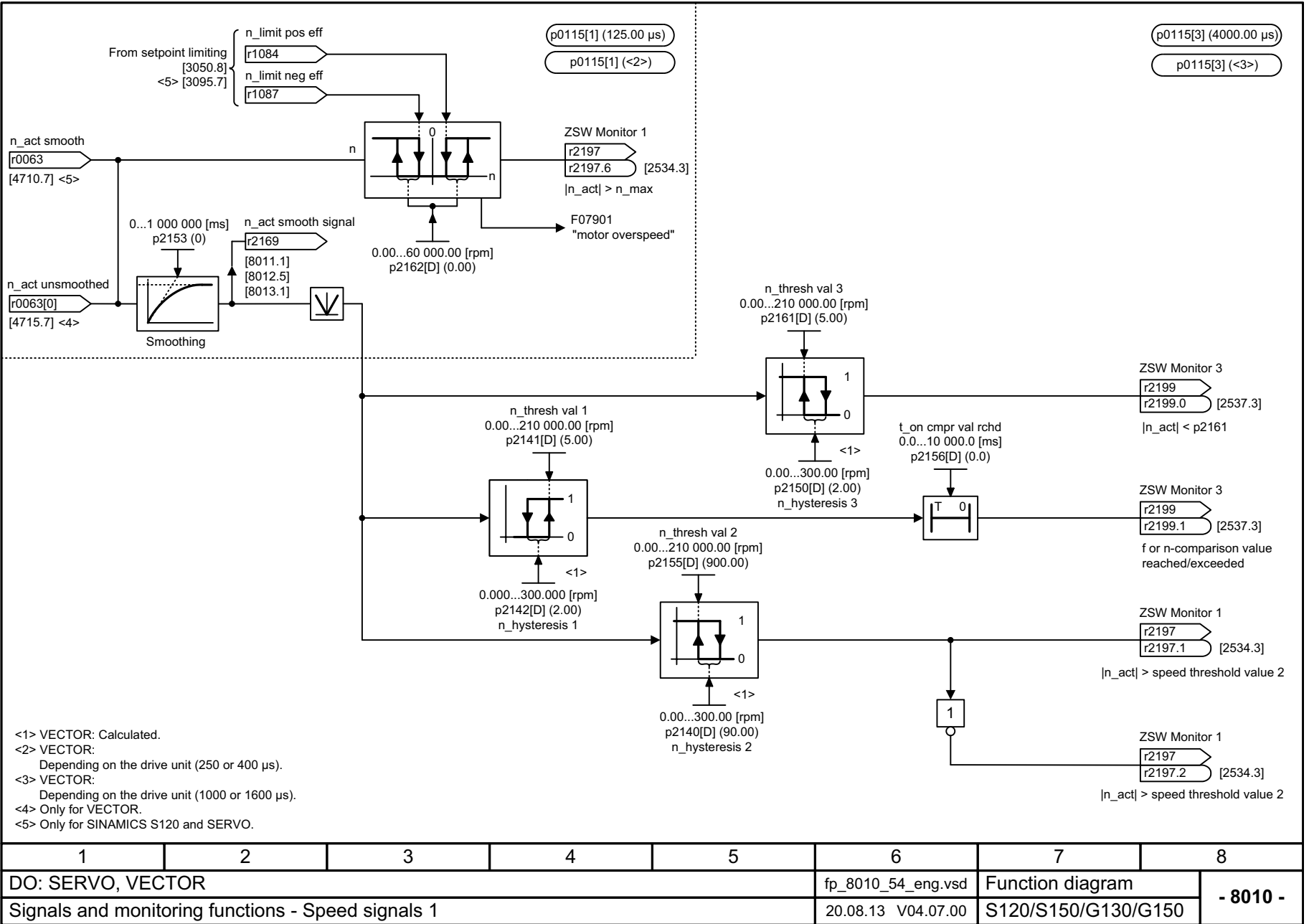
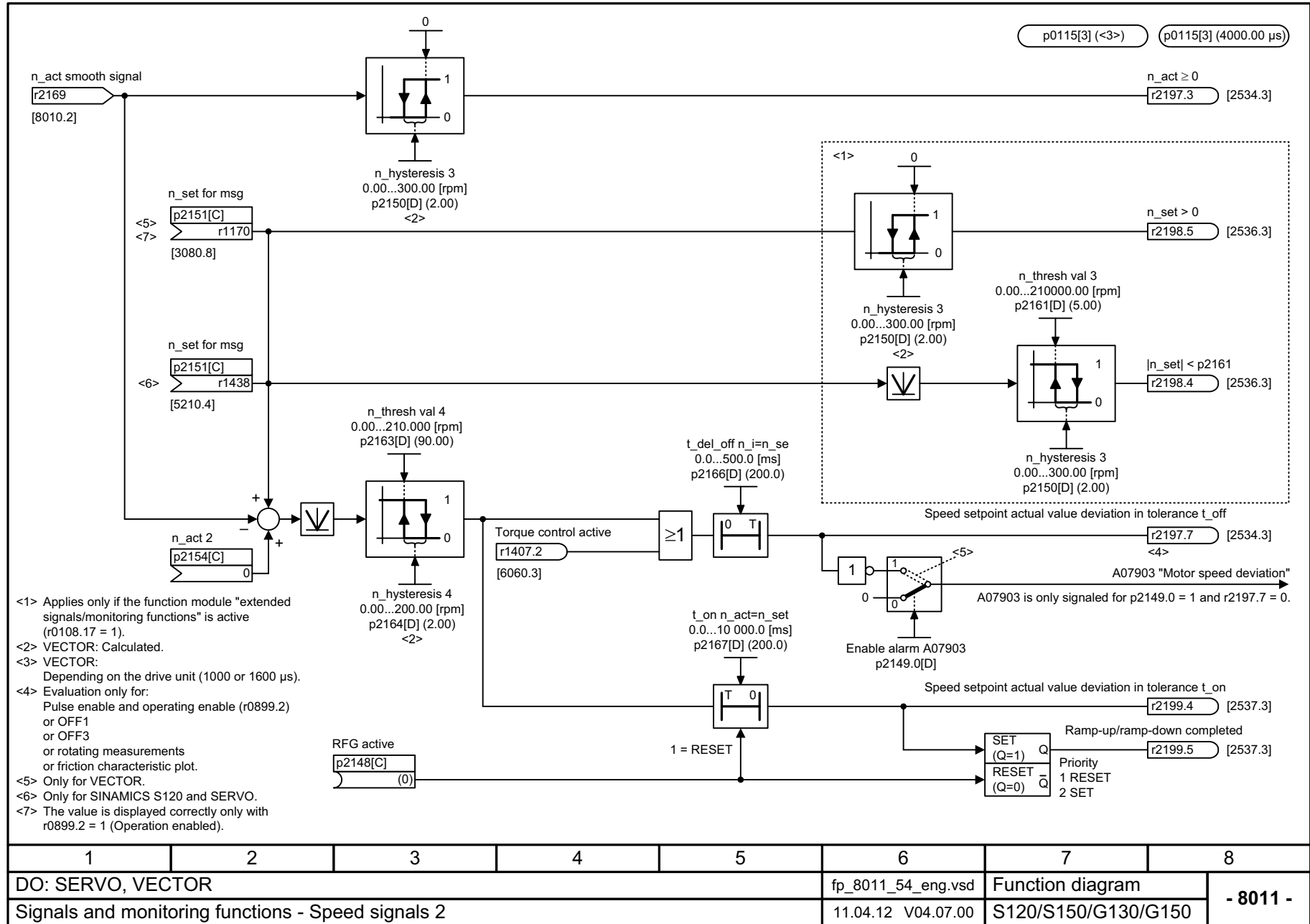


Fig. 3-281 8010 – Speed signals 1

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8010_54_eng.vsd	Function diagram	
Signals and monitoring functions - Speed signals 1					20.08.13 V04.07.00	S120/S150/G130/G150	
- 8010 -							

Fig. 3-282 8011 – Speed signals 2



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8011_54_eng.vsd	Function diagram	
Signals and monitoring functions - Speed signals 2					11.04.12 V04.07.00	S120/S150/G130/G150	
							- 8011 -

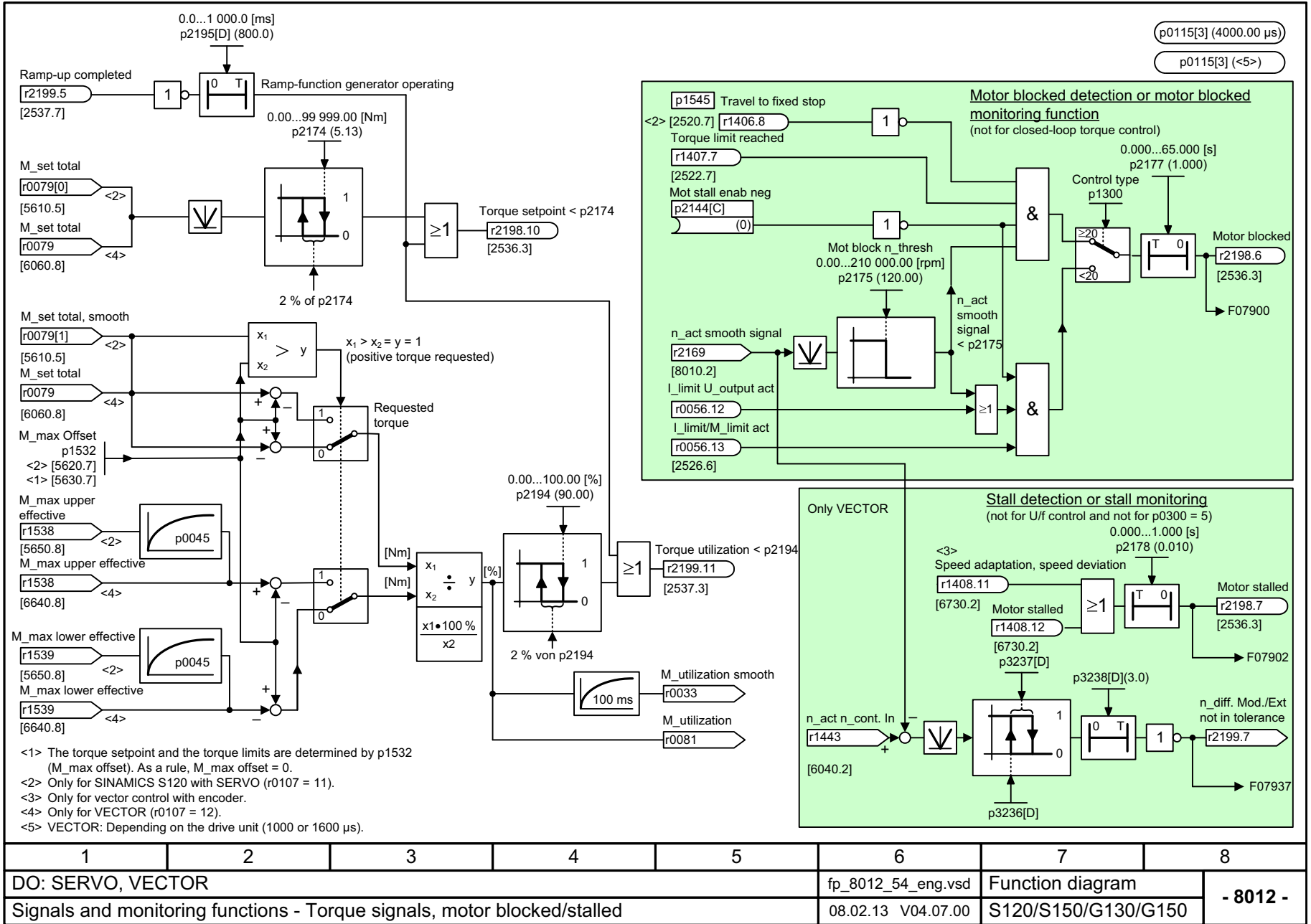
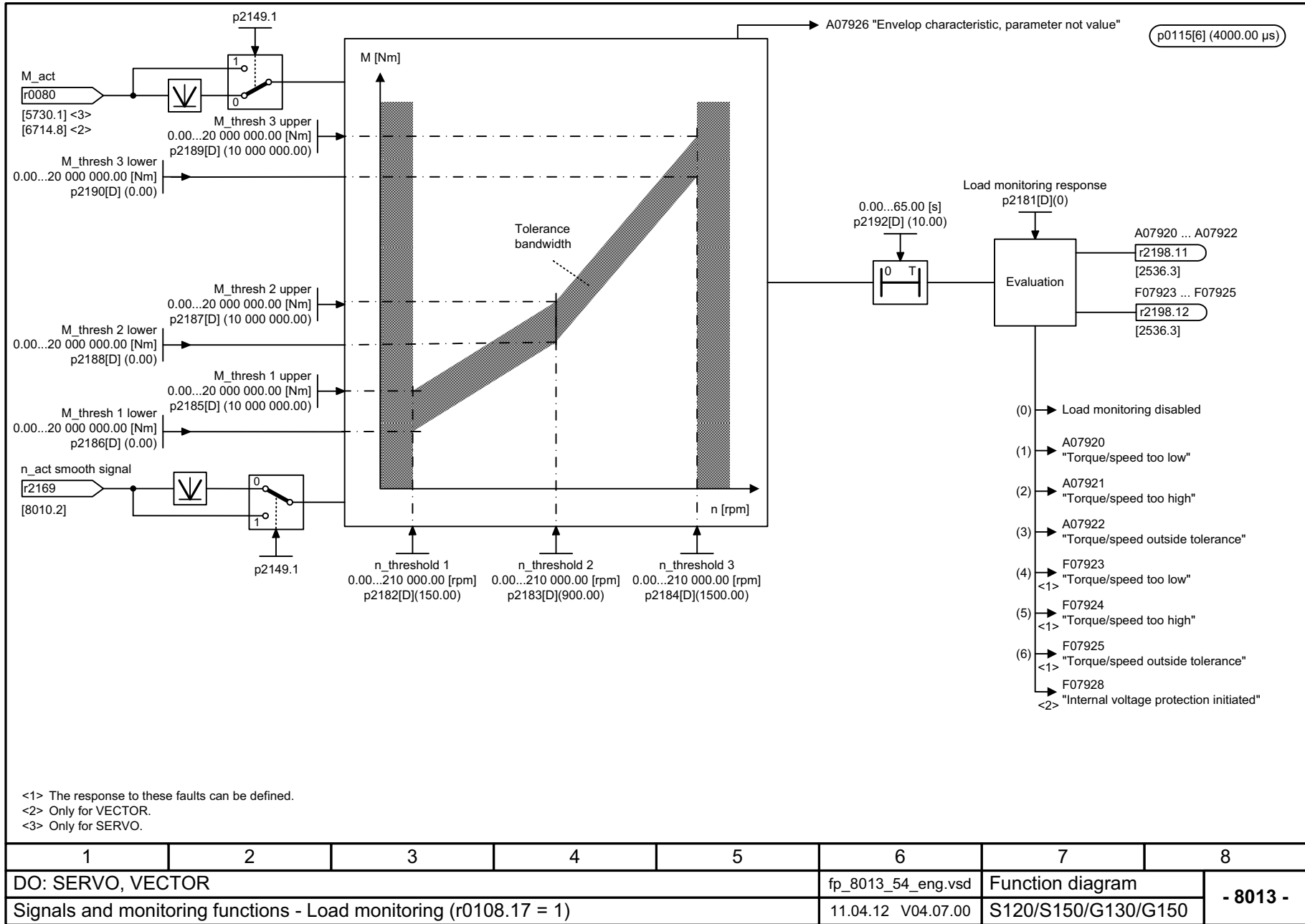
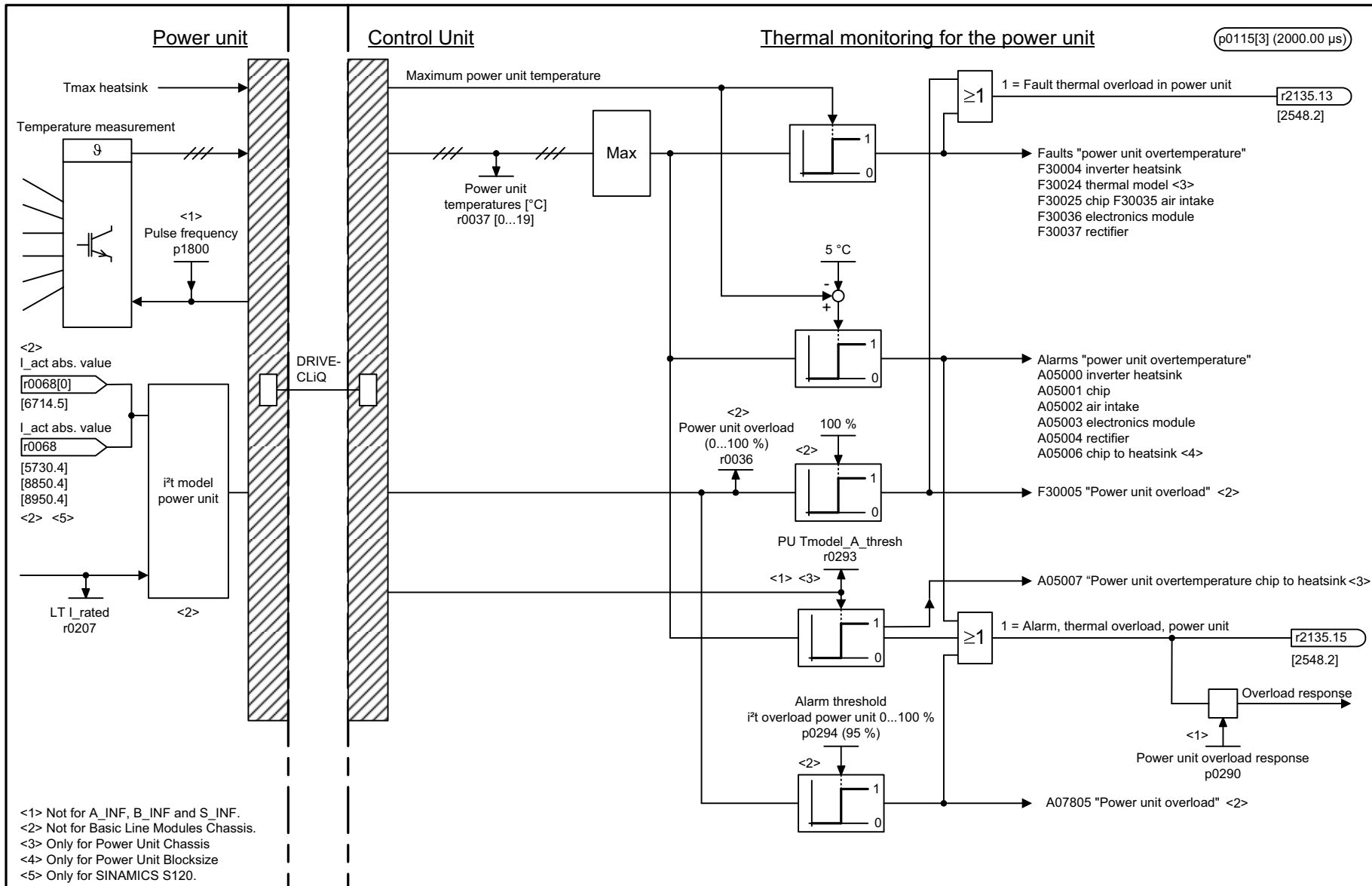


Fig. 3-283 8012 - Torque signals, motor blocked/stalled

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8012_54_eng.vsd	Function diagram	
Signals and monitoring functions - Torque signals, motor blocked/stalled					08.02.13 V04.07.00	S120/S150/G130/G150	

Fig. 3-284 8013 – Load monitoring (r0108.17 = 1)



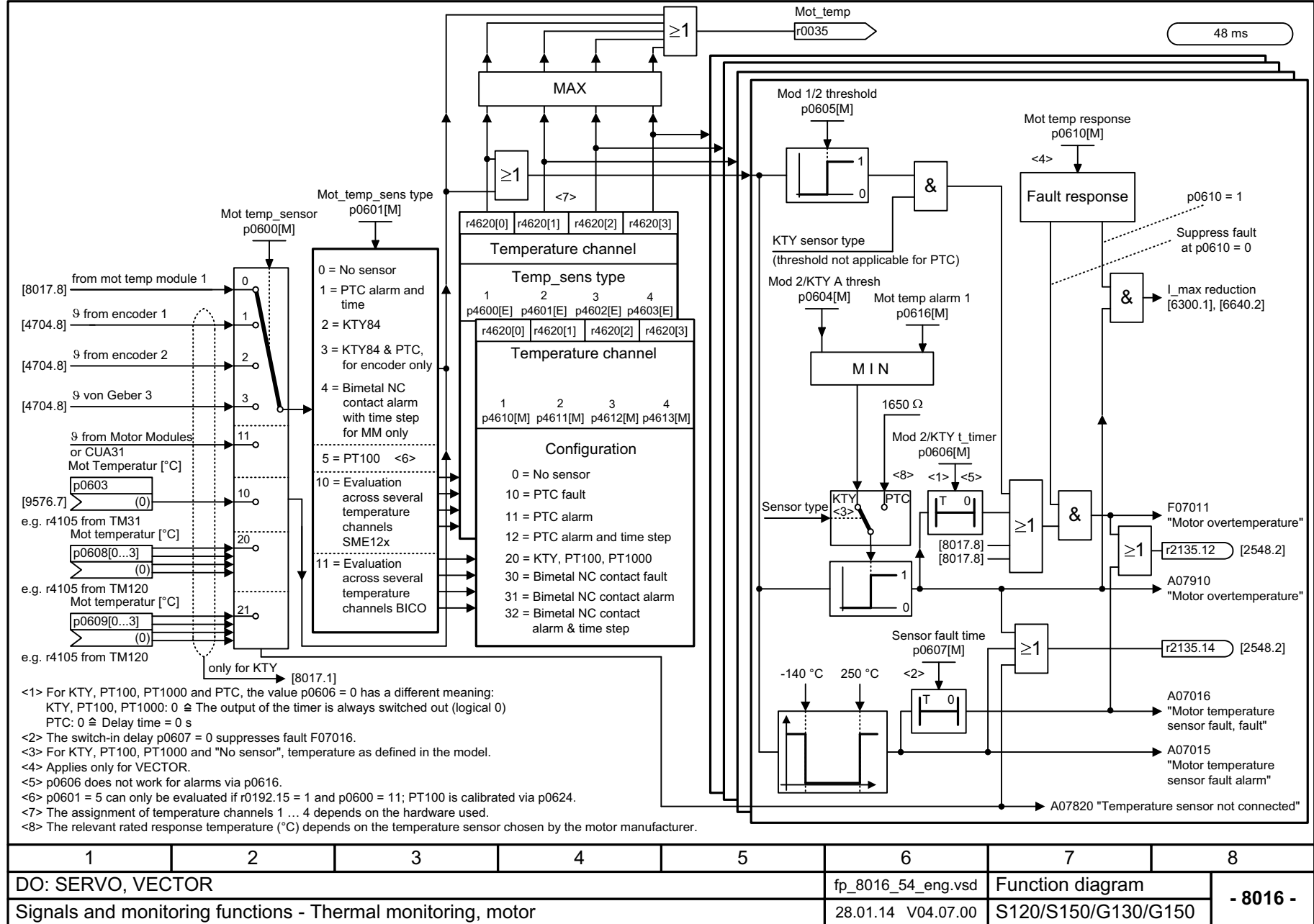


1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF, SERVO, VECTOR					fp_8014_54_eng.vsd	Function diagram	
Signals and monitoring functions - Thermal monitoring, power unit					27.02.08 V04.07.00	S120/S150/G130/G150	

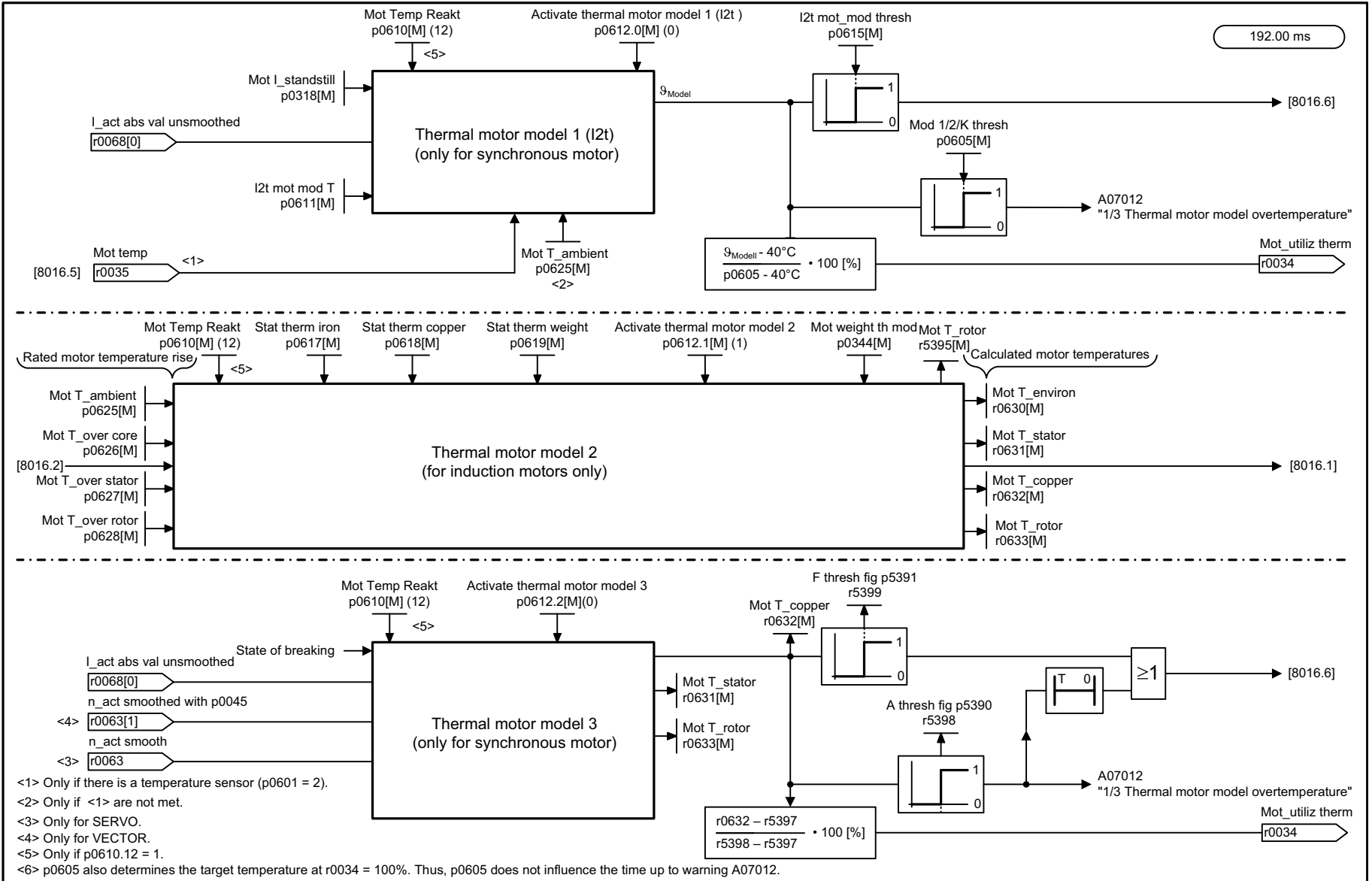
- 8014 -

Fig. 3-285 8014 – Thermal monitoring, power unit

Fig. 3-286 8016 – Thermal monitoring, motor



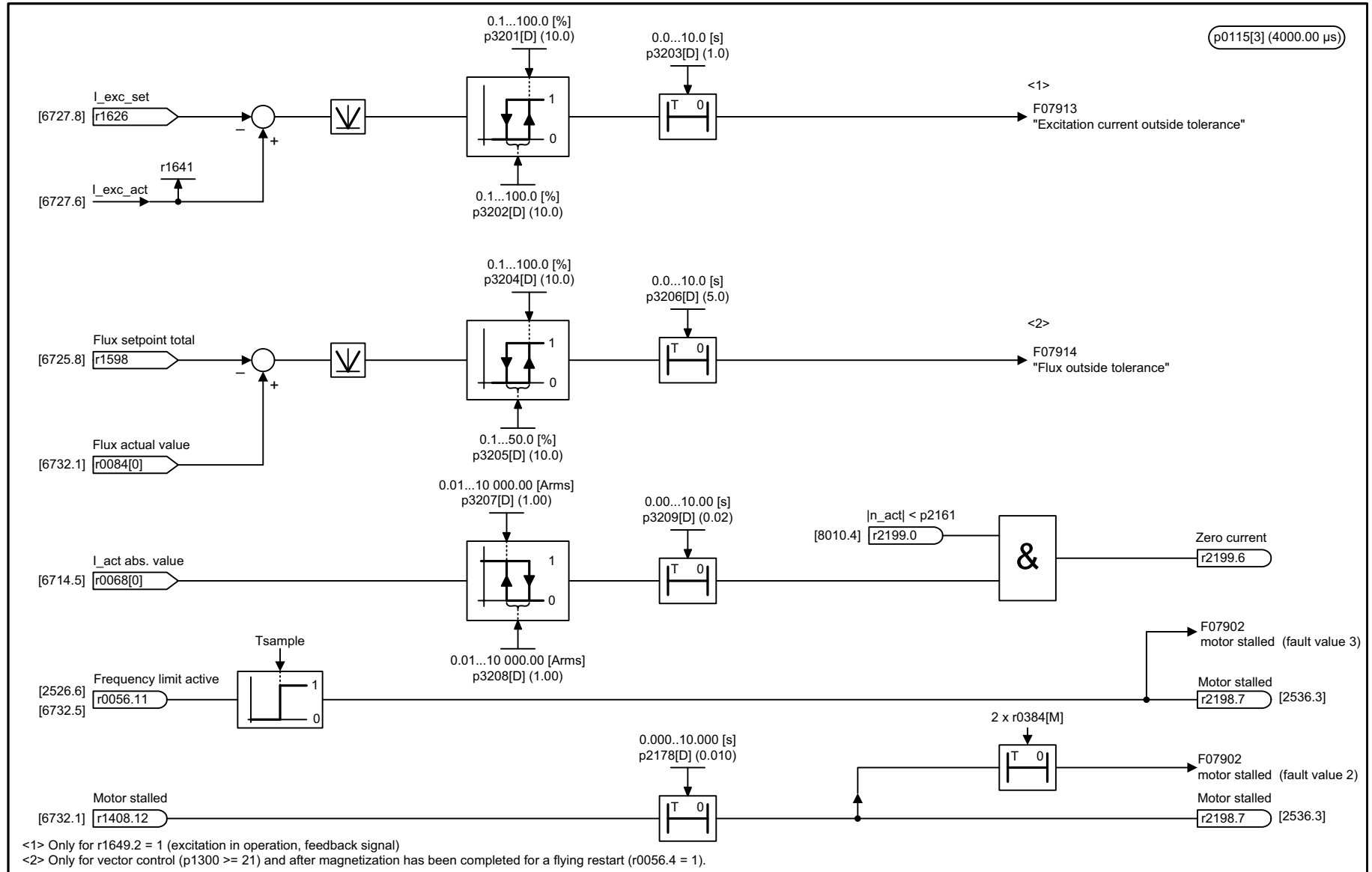
1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8016_54_eng.vsd	Function diagram	
Signals and monitoring functions - Thermal monitoring, motor					28.01.14 V04.07.00	S120/S150/G130/G150	
- 8016 -							



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8017_54_eng.vsd	Function diagram	
Signals and monitoring functions - Thermal motor models					29.01.14 V04.07.00	S120/S150/G130/G150	

Fig. 3-287 8017 – Thermal motor models

Fig. 3-288 8018 – Separately excited synchronous motor (FEM; p0300 = 5)



1	2	3	4	5	6	7	8
DO: VECTOR					fp_8018_55_eng.vsd	Function diagram	
Signals and monitoring functions - Separately excited synchronous motor (FEM, p0300 = 5)					14.10.10 V04.07.00	SINAMICS S120/S150	
							- 8018 -

3.27 Diagnostics

Function diagrams

8050 – Overview	2159
8060 – Fault buffer	2160
8065 – Alarm buffer	2161
8070 – Faults/alarms trigger word (r2129)	2162
8075 – Faults/alarms configuration	2163
8134 – Measuring sockets (T0, T1, T2)	2164

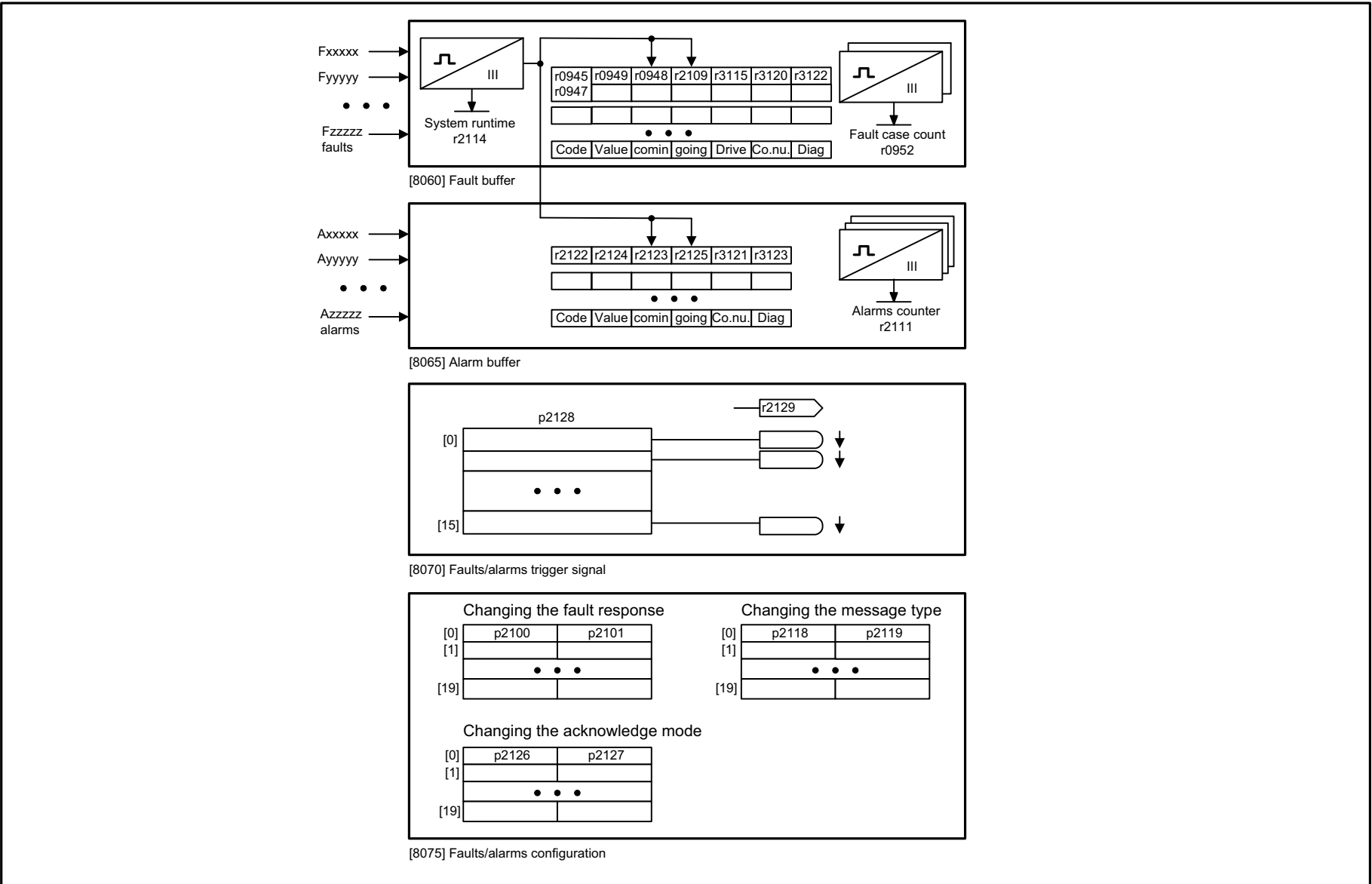


Fig. 3-289 8050 – Overview

1	2	3	4	5	6	7	8
DO: All objects					fp_8050_51_eng.vsd	Function diagram	
Diagnostics – Overview					05.11.13 V04.07.00	SINAMICS	
							- 8050 -

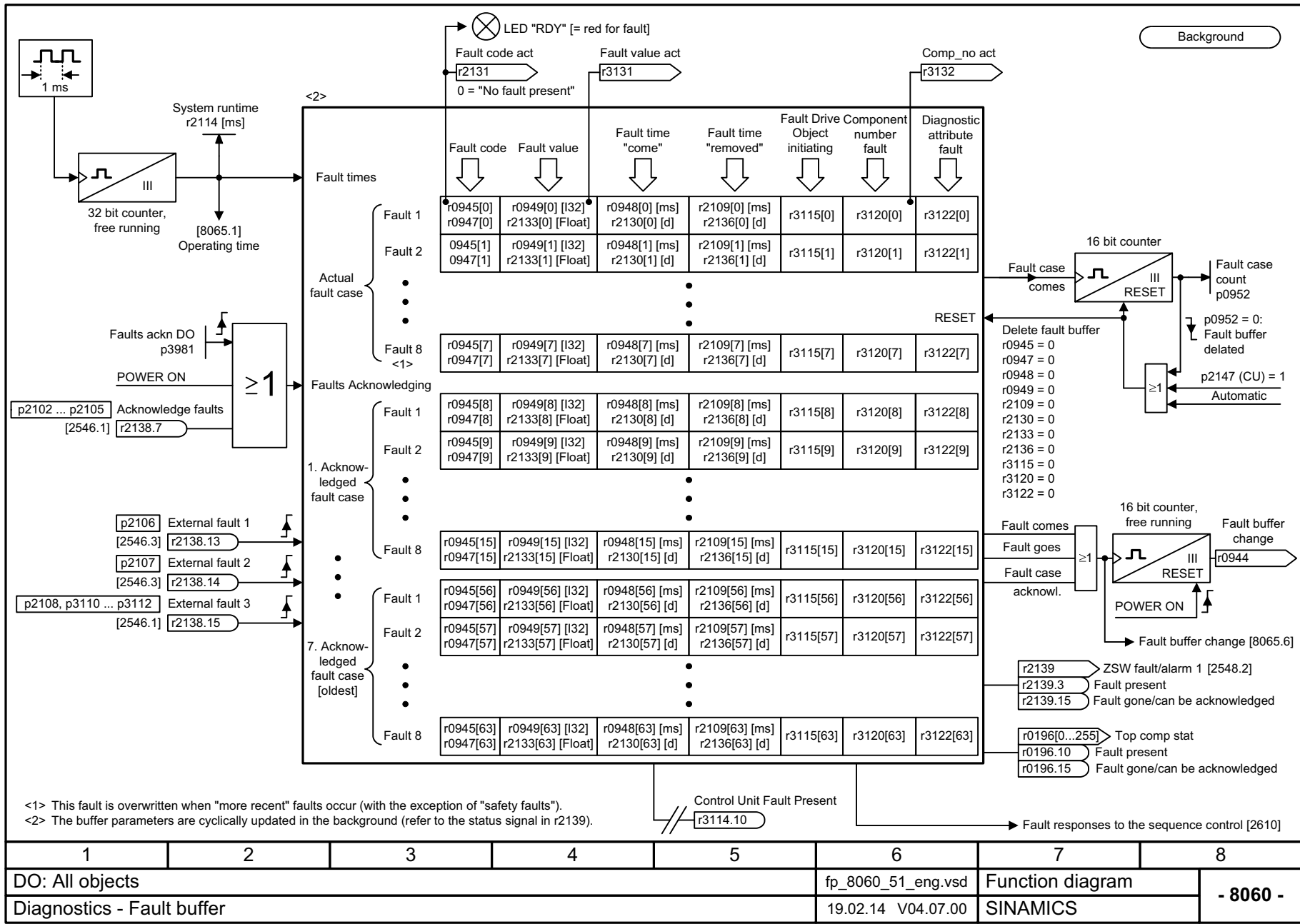
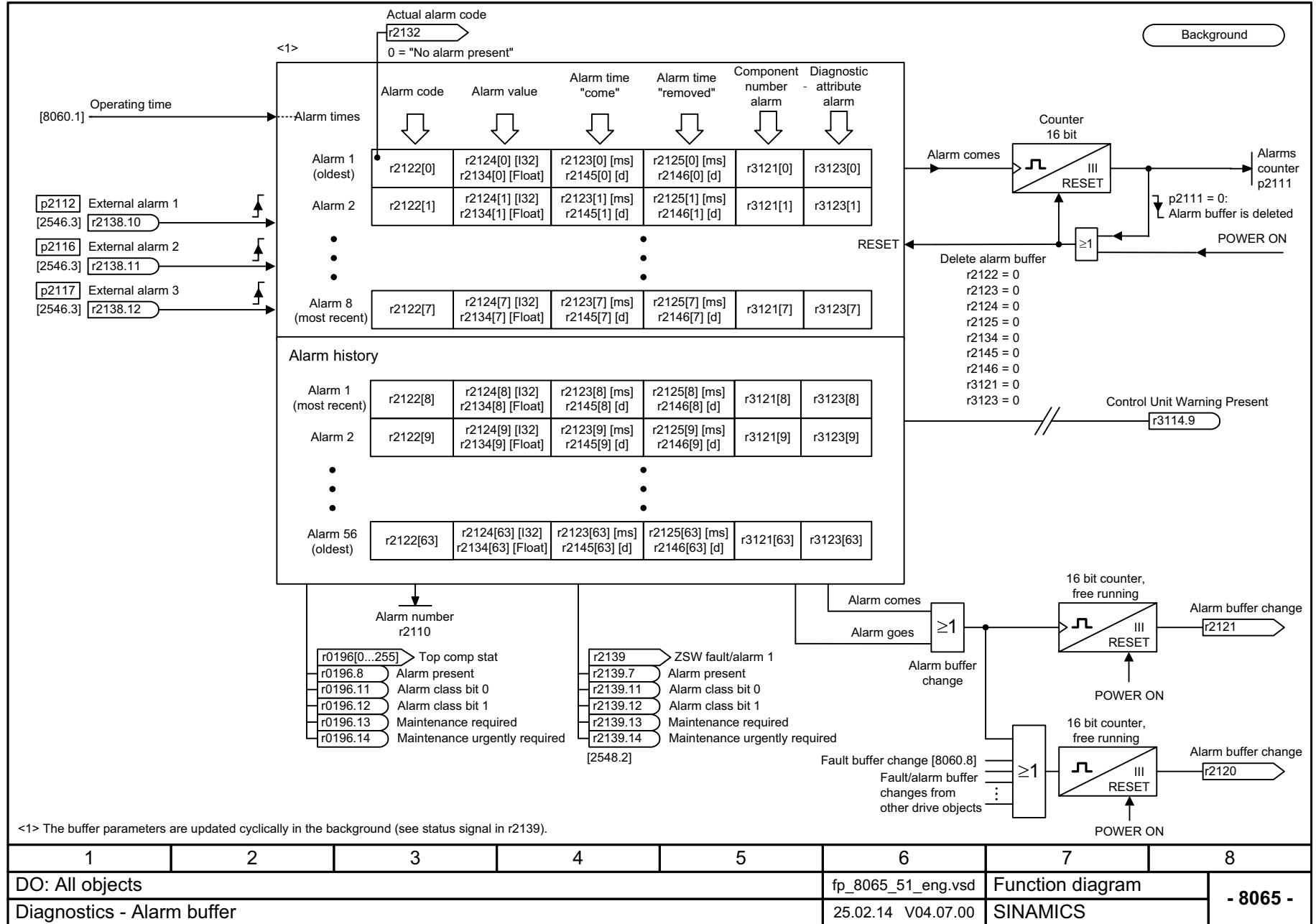


Fig. 3-290 8060 – Fault buffer

1	2	3	4	5	6	7	8
DO: All objects					fp_8060_51_eng.vsd	Function diagram	
Diagnostics - Fault buffer					19.02.14 V04.07.00	SINAMICS	
- 8060 -							

Fig. 3-291 8065 – Alarm buffer



1	2	3	4	5	6	7	8
DO: All objects					fp_8065_51_eng.vsd	Function diagram	
Diagnostics - Alarm buffer					25.02.14 V04.07.00	SINAMICS	
							- 8065 -

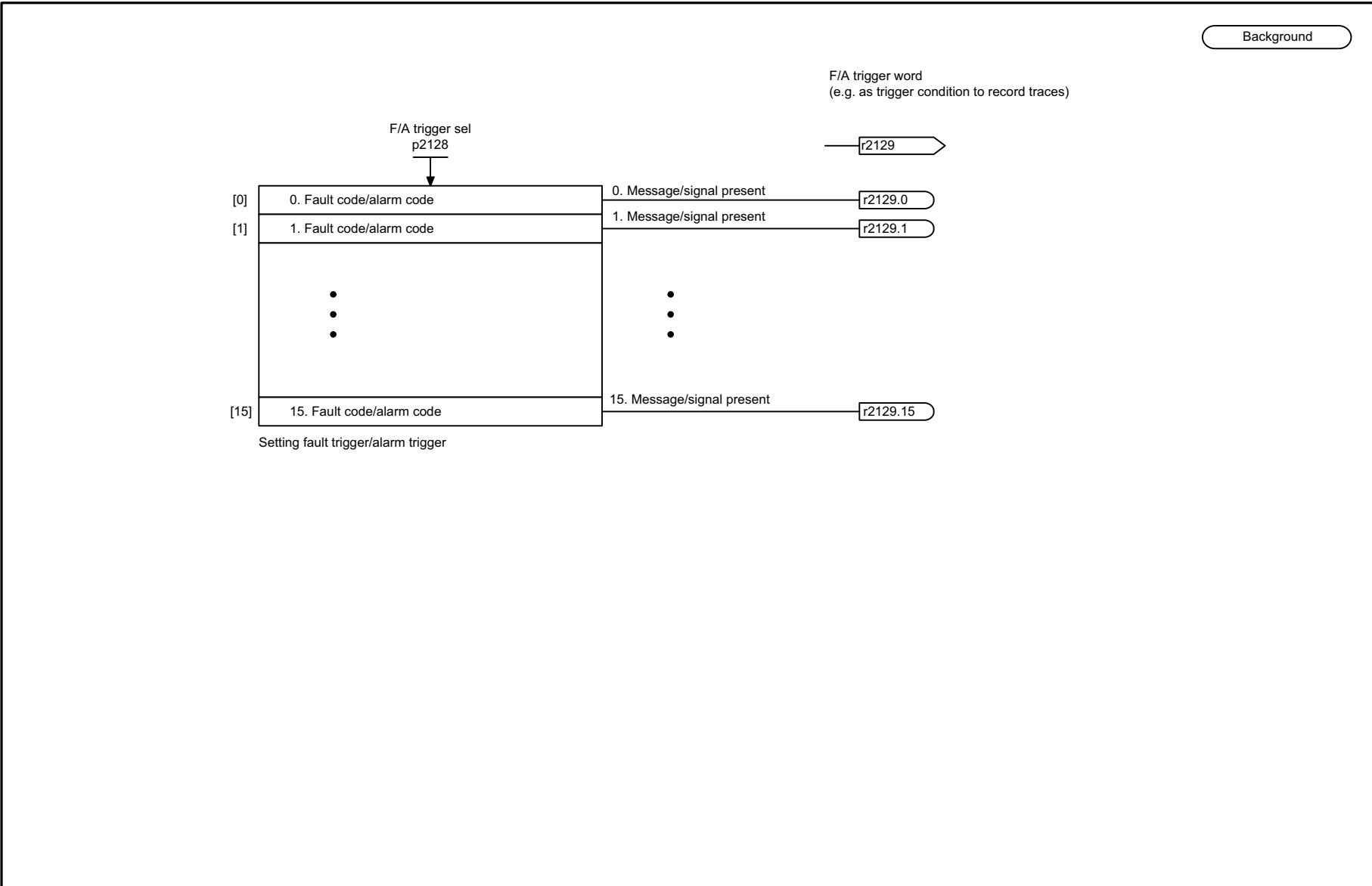
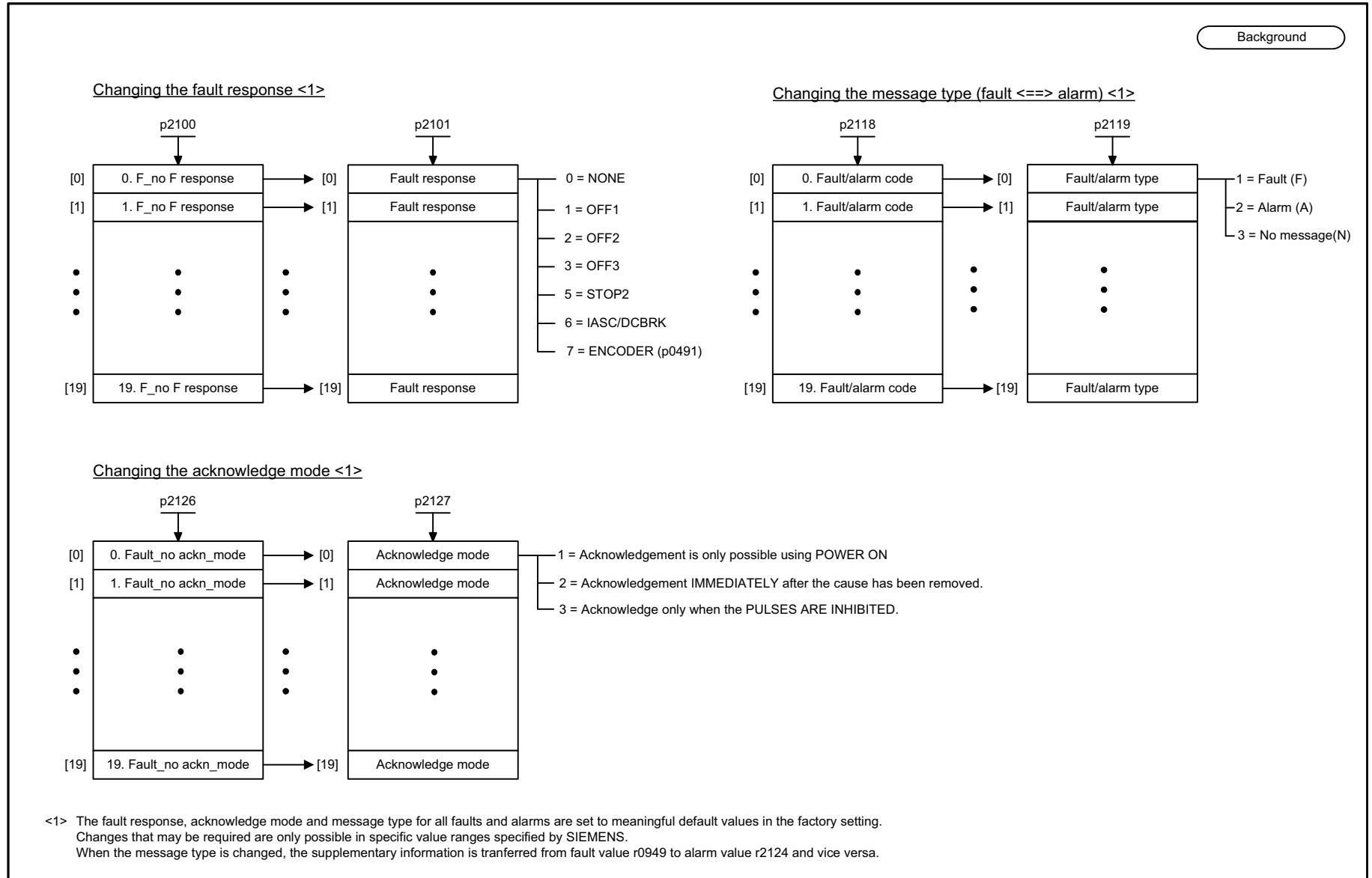


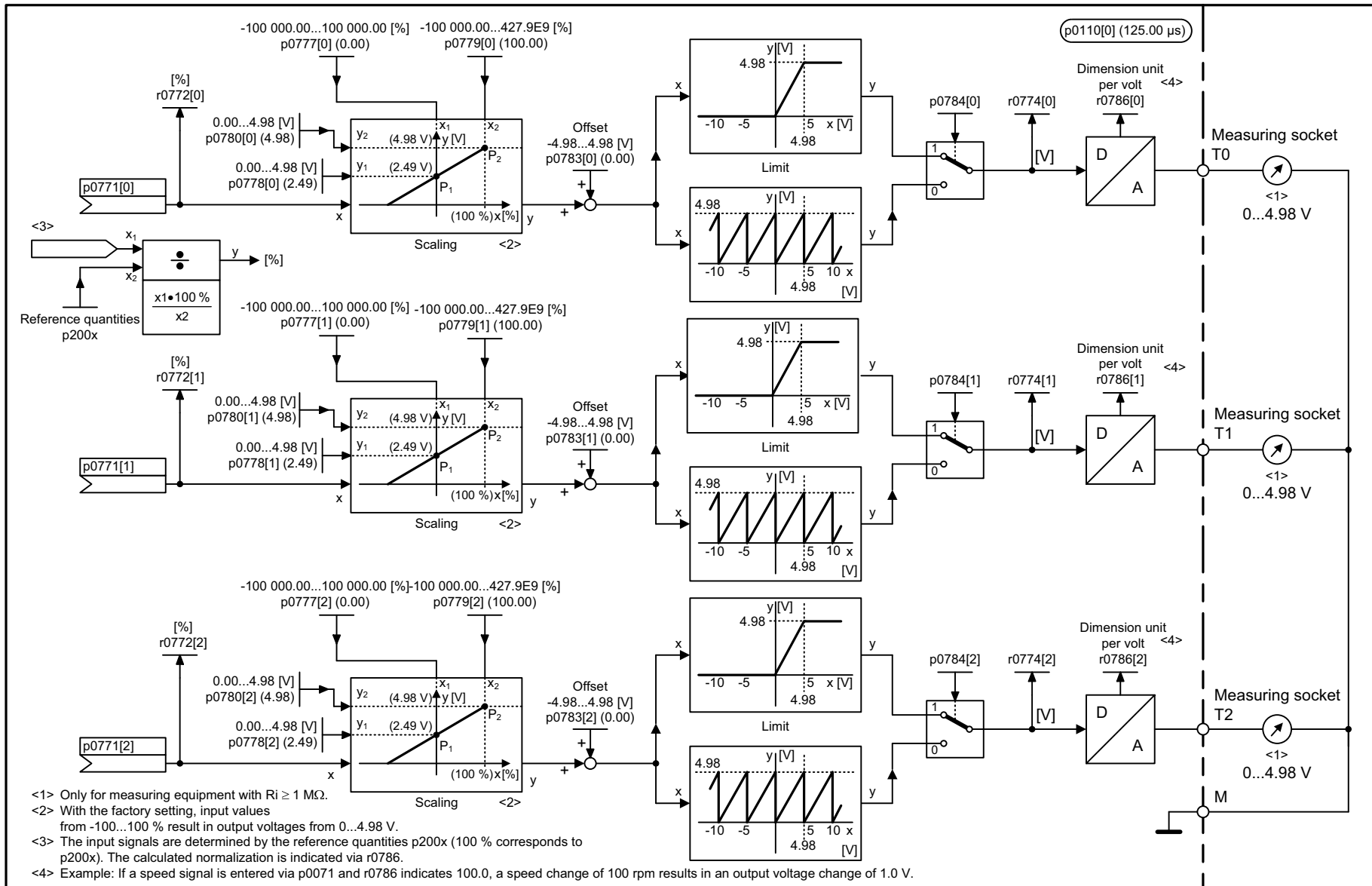
Fig. 3-292 8070 – Faults/alarms trigger word (r2129)

1	2	3	4	5	6	7	8
DO: All objects					fp_8070_51_eng.vsd	Function diagram	
Diagnostics - Faults/alarms trigger word (r2129)					05.11.13 V04.07.00	SINAMICS	
							- 8070 -

Fig. 3-293 8075 – Faults/alarms configuration



1	2	3	4	5	6	7	8
DO: All objects					fp_8075_51_eng.vsd	Function diagram	
Diagnostics - Faults/alarms configuration					22.01.14 V04.07.00	SINAMICS	
							- 8075 -



- <1> Only for measuring equipment with $R_i \geq 1 \text{ M}\Omega$.
- <2> With the factory setting, input values from -100...100 % result in output voltages from 0...4.98 V.
- <3> The input signals are determined by the reference quantities p200x (100 % corresponds to p200x). The calculated normalization is indicated via r0786.
- <4> Example: If a speed signal is entered via p0071 and r0786 indicates 100.0, a speed change of 100 rpm results in an output voltage change of 1.0 V.

1	2	3	4	5	6	7	8
DO: CU_CX32, CU_G, CU_I, CU_MV, CU_S					fp_8134_51_eng.vsd	Function diagram	
Diagnostics - Measuring sockets (T0, T1, T2)					12.07.12 V04.07.00	SINAMICS	

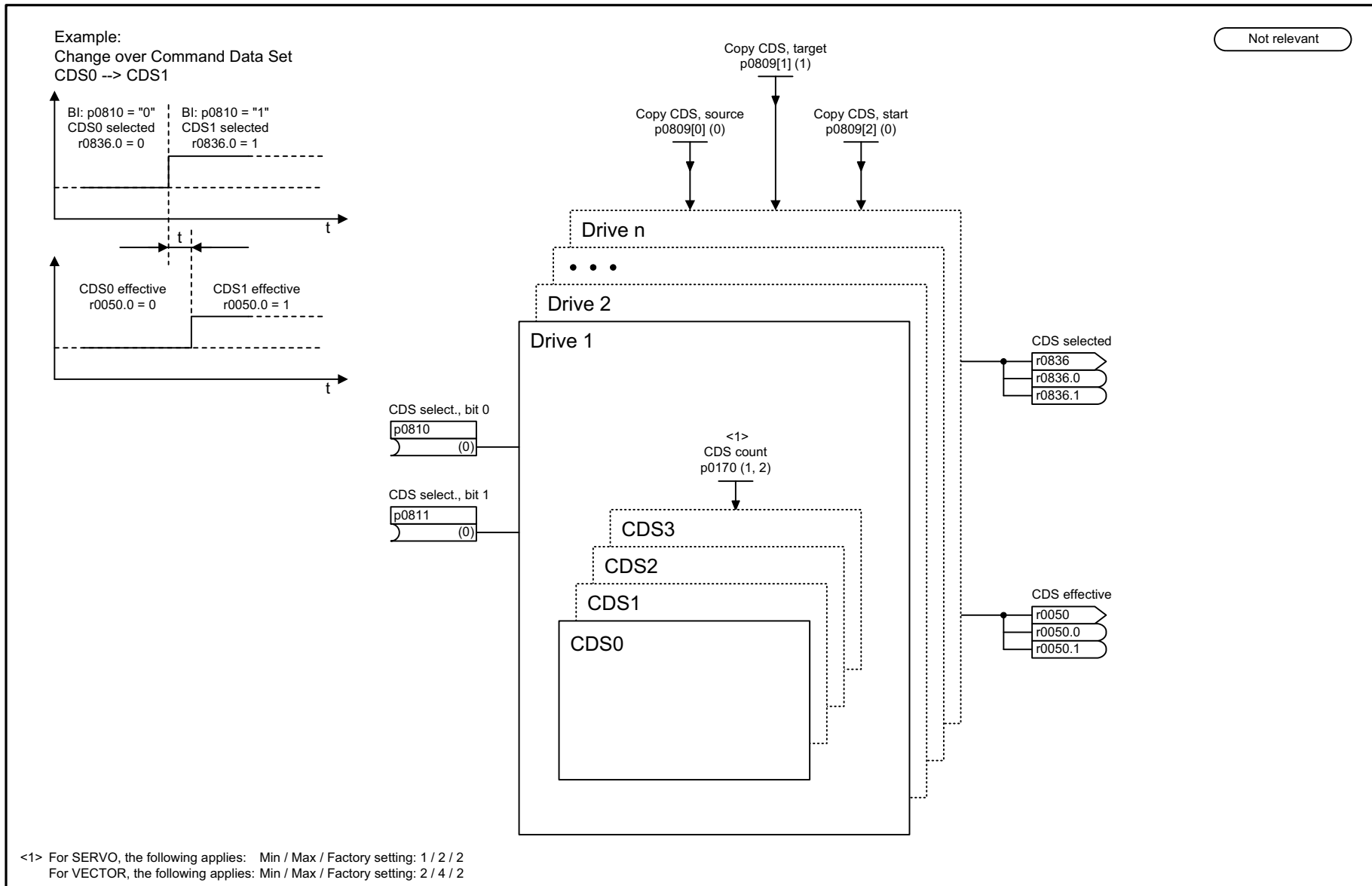
- 8134 -

Fig. 3-294 8134 – Measuring sockets (T0, T1, T2)

3.28 Data sets

Function diagrams

8560 – Command Data Sets (CDS)	2166
8565 – Drive Data Sets (DDS)	2167
8570 – Encoder Data Sets (EDS)	2168
8575 – Motor Data Sets (MDS)	2169
8580 – Power unit Data Sets (PDS)	2170

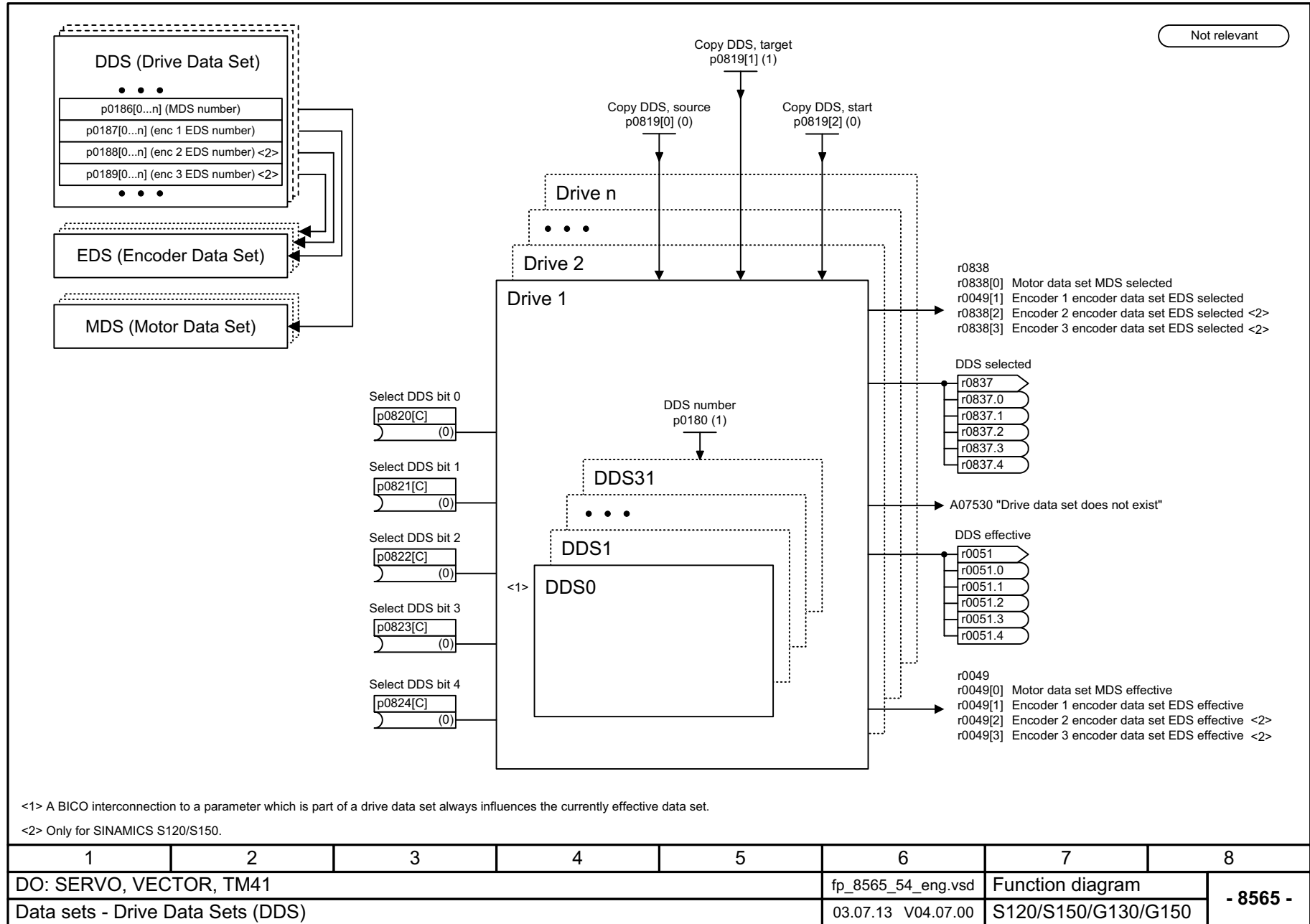


<1> For SERVO, the following applies: Min / Max / Factory setting: 1 / 2 / 2
 For VECTOR, the following applies: Min / Max / Factory setting: 2 / 4 / 2

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8560_54_eng.vsd	Function diagram	
Data sets - Command Data Sets (CDS)					03.07.13 V04.07.00	S120/S150/G130/G150	

Fig. 3-295 8560 – Command Data Sets (CDS)

Fig. 3-296 8565 – Drive Data Sets (DDS)



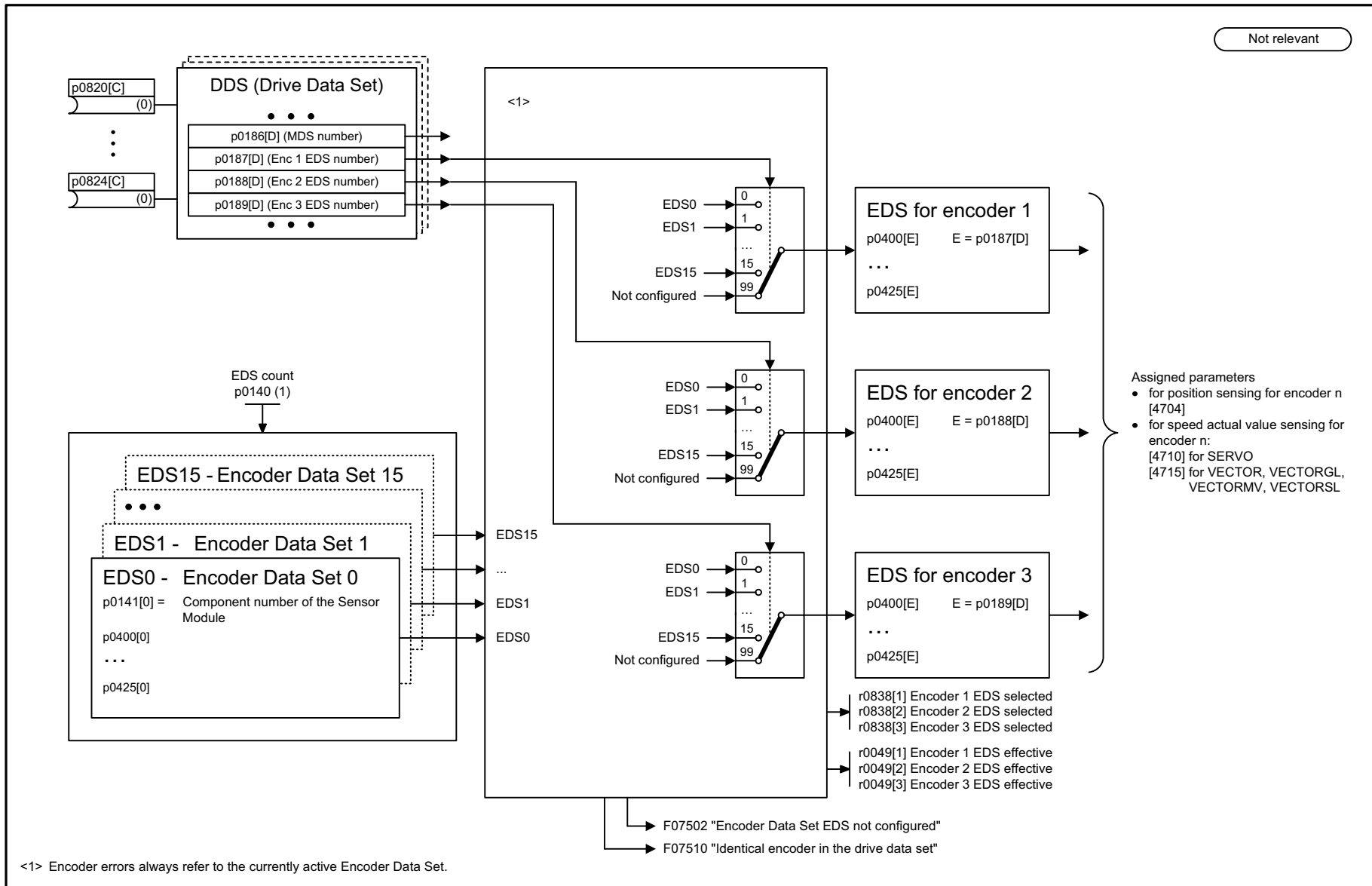
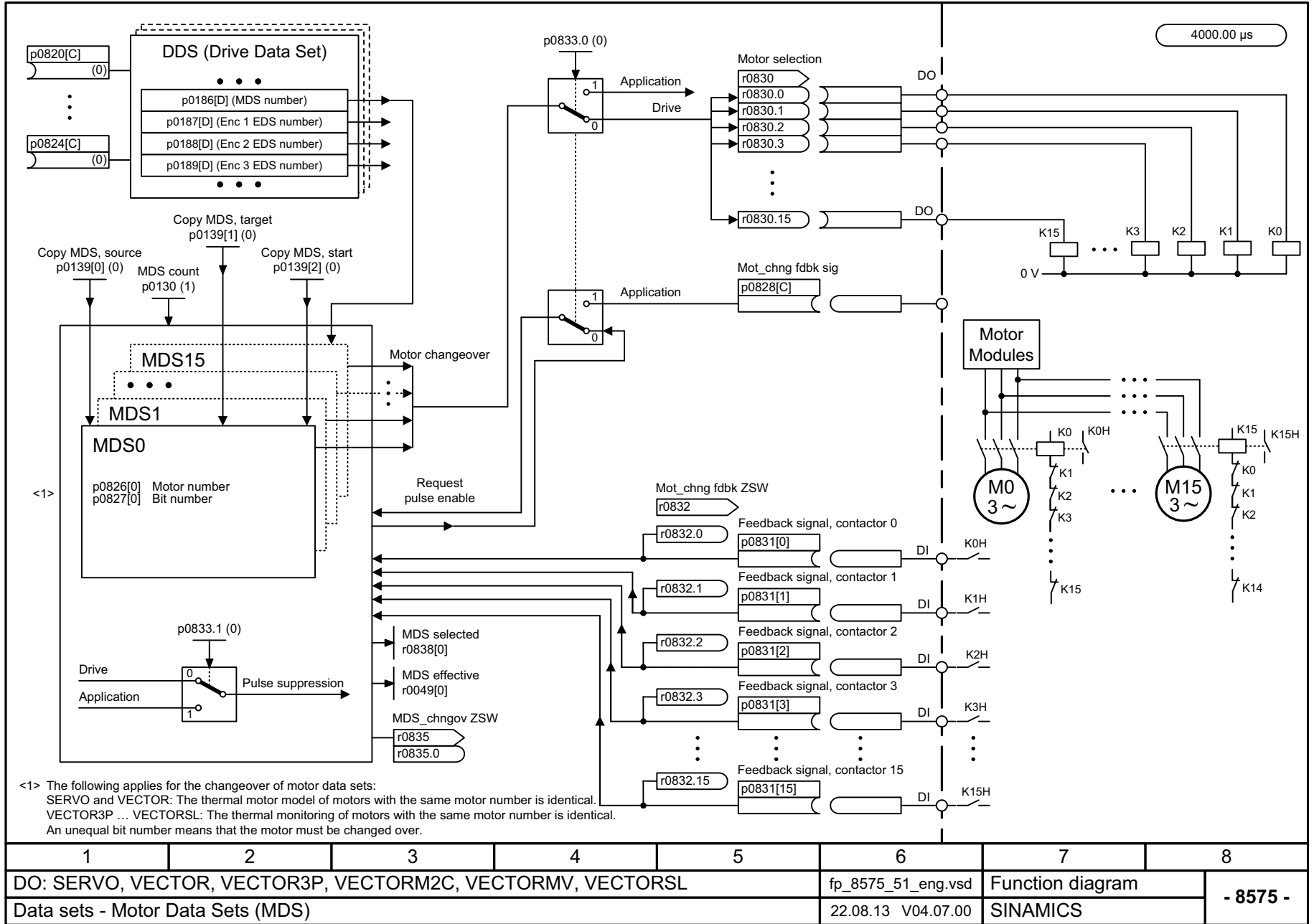


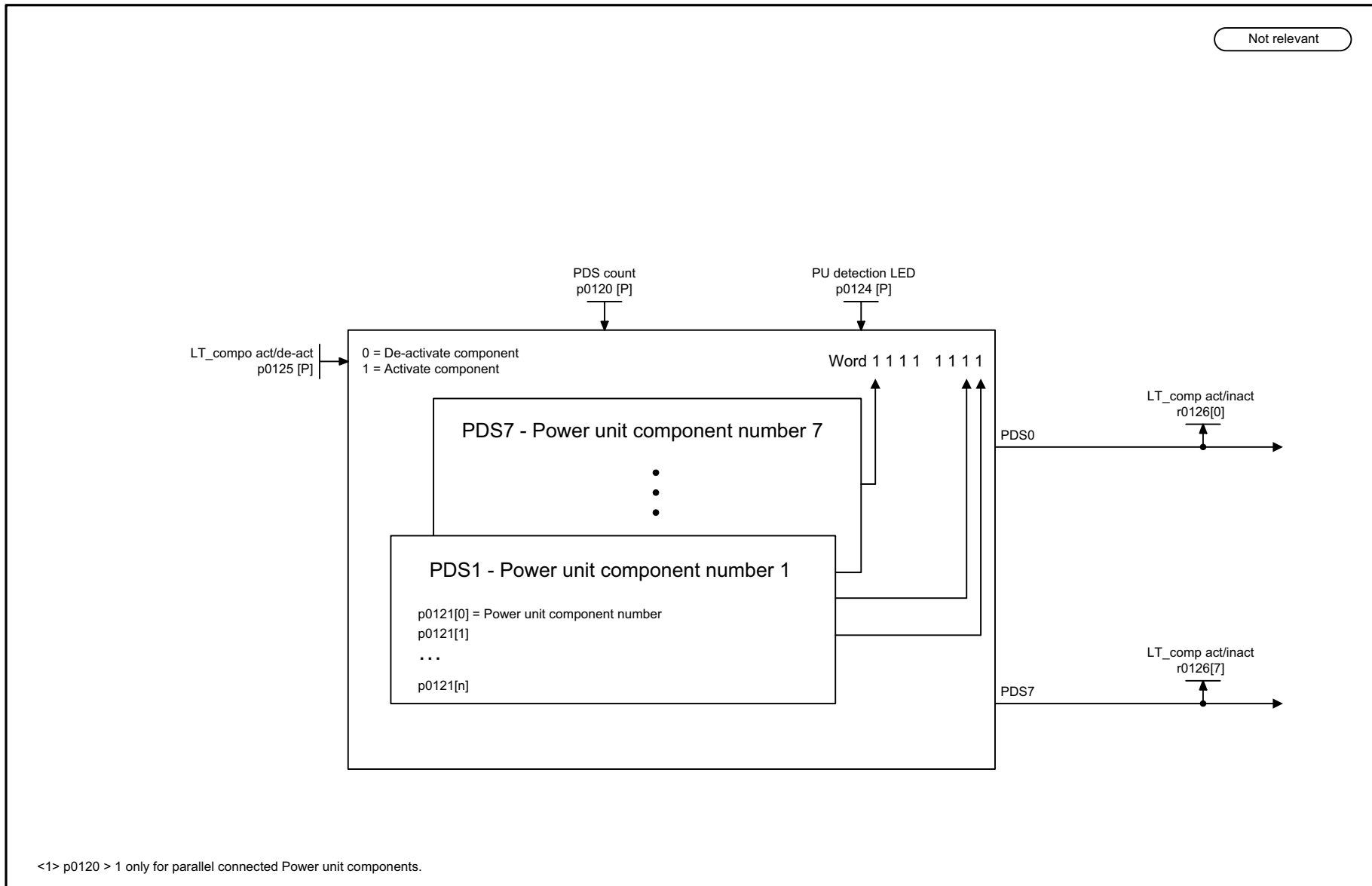
Fig. 3-297 8570 – Encoder Data Sets (EDS)

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_8570_51_eng.vsd	Function diagram	
Data sets - Encoder Data Sets (EDS)					04.07.13 V04.07.00	SINAMICS	

Fig. 3-298 8575 – Motor Data Sets (MDS)



1	2	3	4	5	6	7	8
DO: SERVO, VECTOR, VECTOR3P, VECTORM2C, VECTORMV, VECTORSL					fp_8575_51_eng.vsd	Function diagram	
Data sets - Motor Data Sets (MDS)					22.08.13 V04.07.00	SINAMICS	
							- 8575 -



<1> p0120 > 1 only for parallel connected Power unit components.

1	2	3	4	5	6	7	8
DO: SERVO, VECTOR					fp_8580_54_eng.vsd	Function diagram	
Data sets - Power unit Data Sets (PDS)					14.03.14 V04.07.00	S120/S150/G130/G150	

Fig. 3-299 8580 – Power unit Data Sets (PDS)

3.29 Basic Infeed

Function diagrams

8710 – Overview	2172
8720 – Control word, sequence control infeed	2173
8726 – Status word, sequence control infeed	2174
8732 – Sequencer	2175
8734 – Missing enable signals, line contactor control	2176
8750 – Interface to the Basic Infeed power unit (control signals, actual values)	2177
8760 – Signals and monitoring functions (p3400.0 = 0)	2178

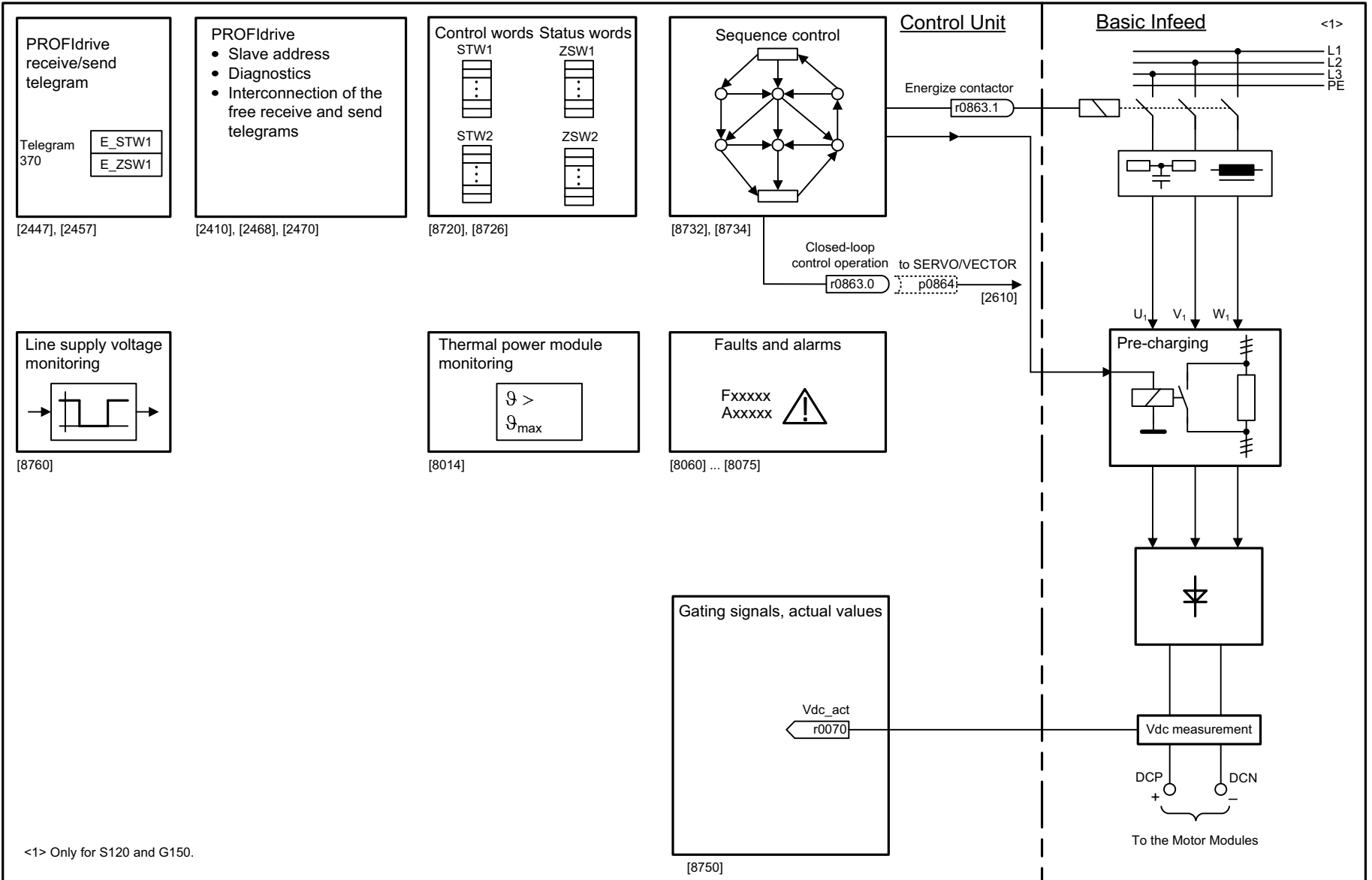


Fig. 3-300 8710 – Overview

1	2	3	4	5	6	7	8
DO: B_INF					fp_8710_54_eng.vsd	Function diagram	
Basic Infeed - Overview					12.03.13 V04.07.00	S120/S150/G130/G150	
							- 8710 -

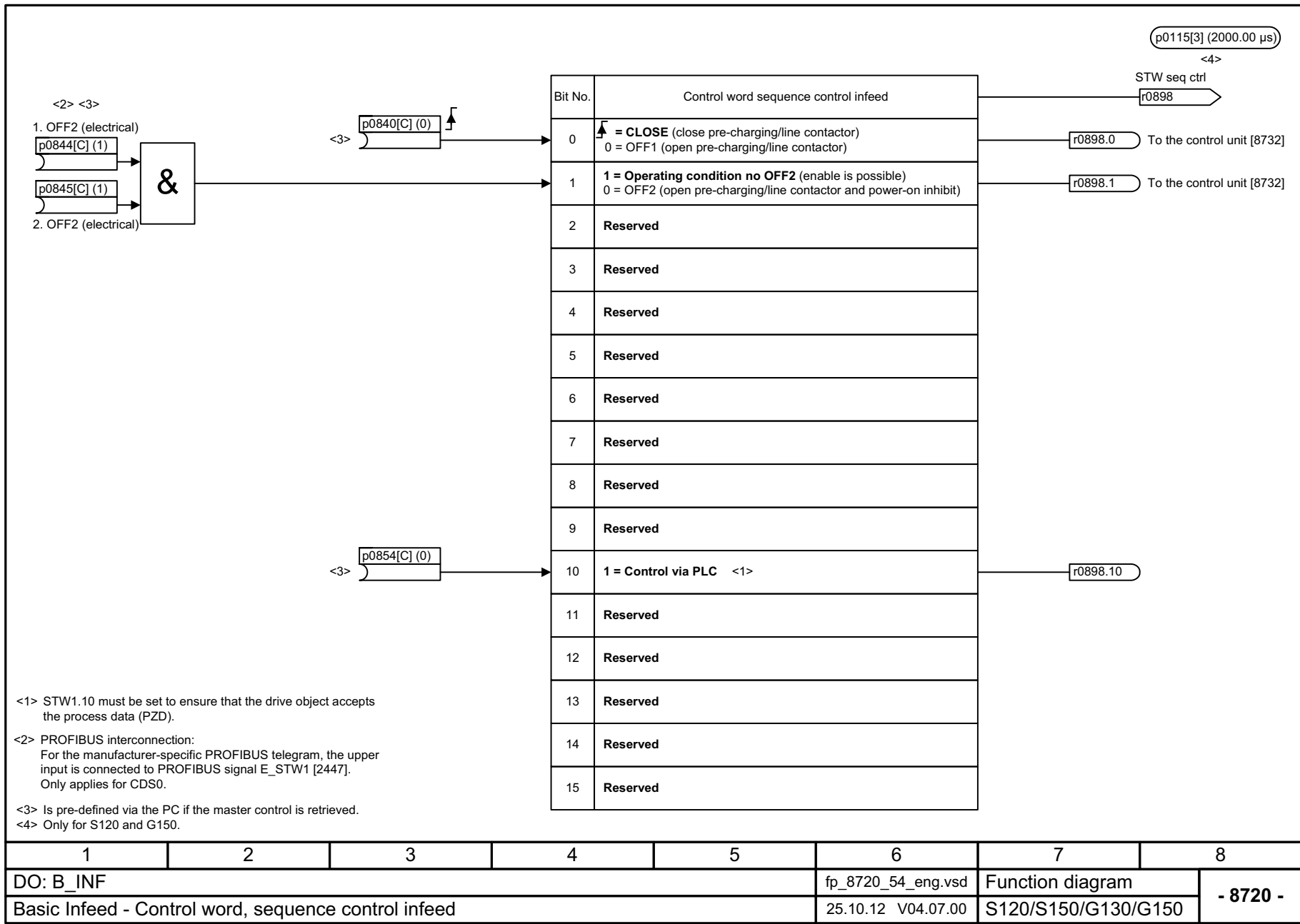


Fig. 3-301 8720 – Control word, sequence control infeed

1	2	3	4	5	6	7	8
DO: B_INF					fp_8720_54_eng.vsd	Function diagram	
Basic Infeed - Control word, sequence control infeed					25.10.12 V04.07.00	S120/S150/G130/G150	
							- 8720 -

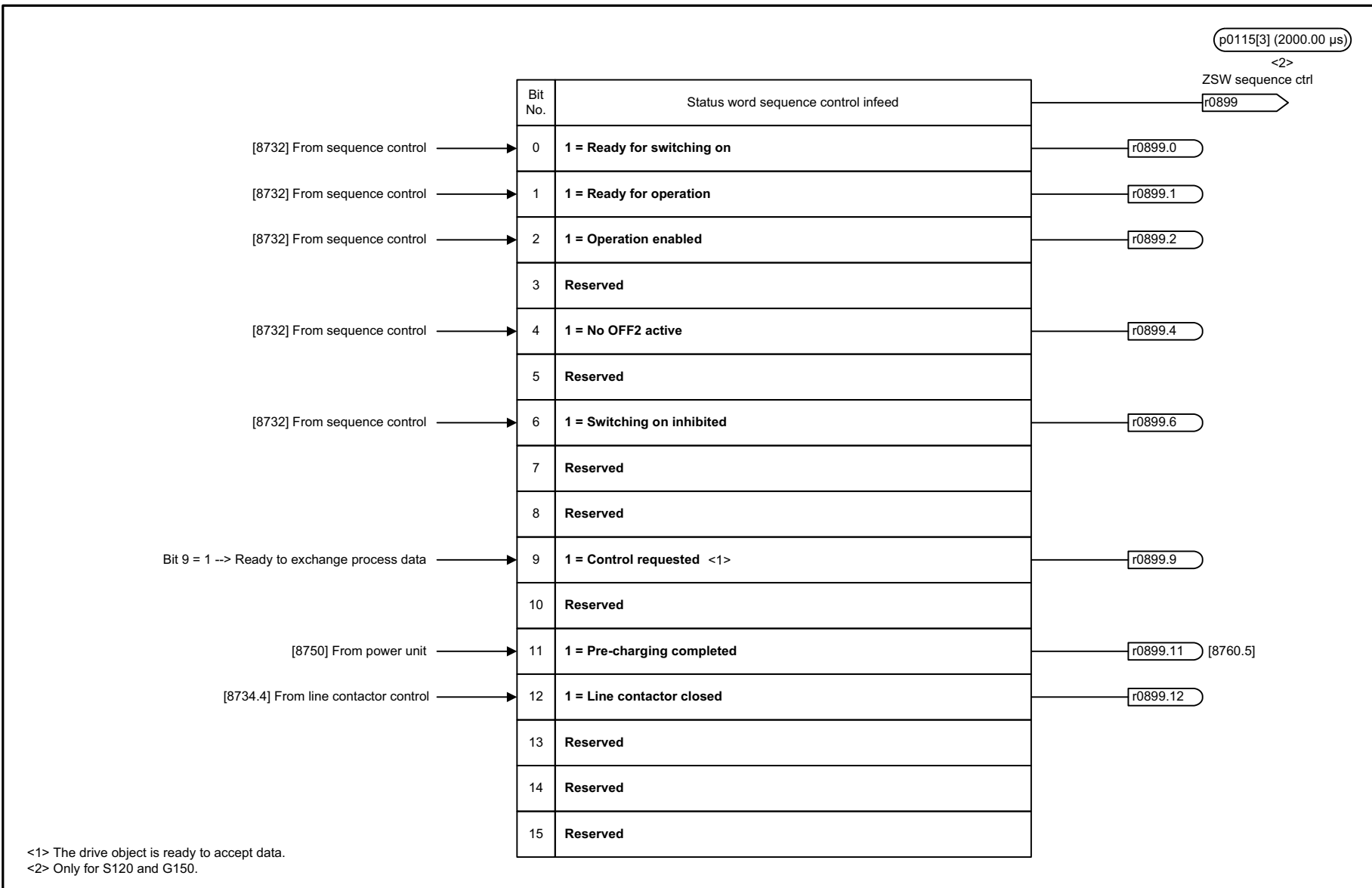
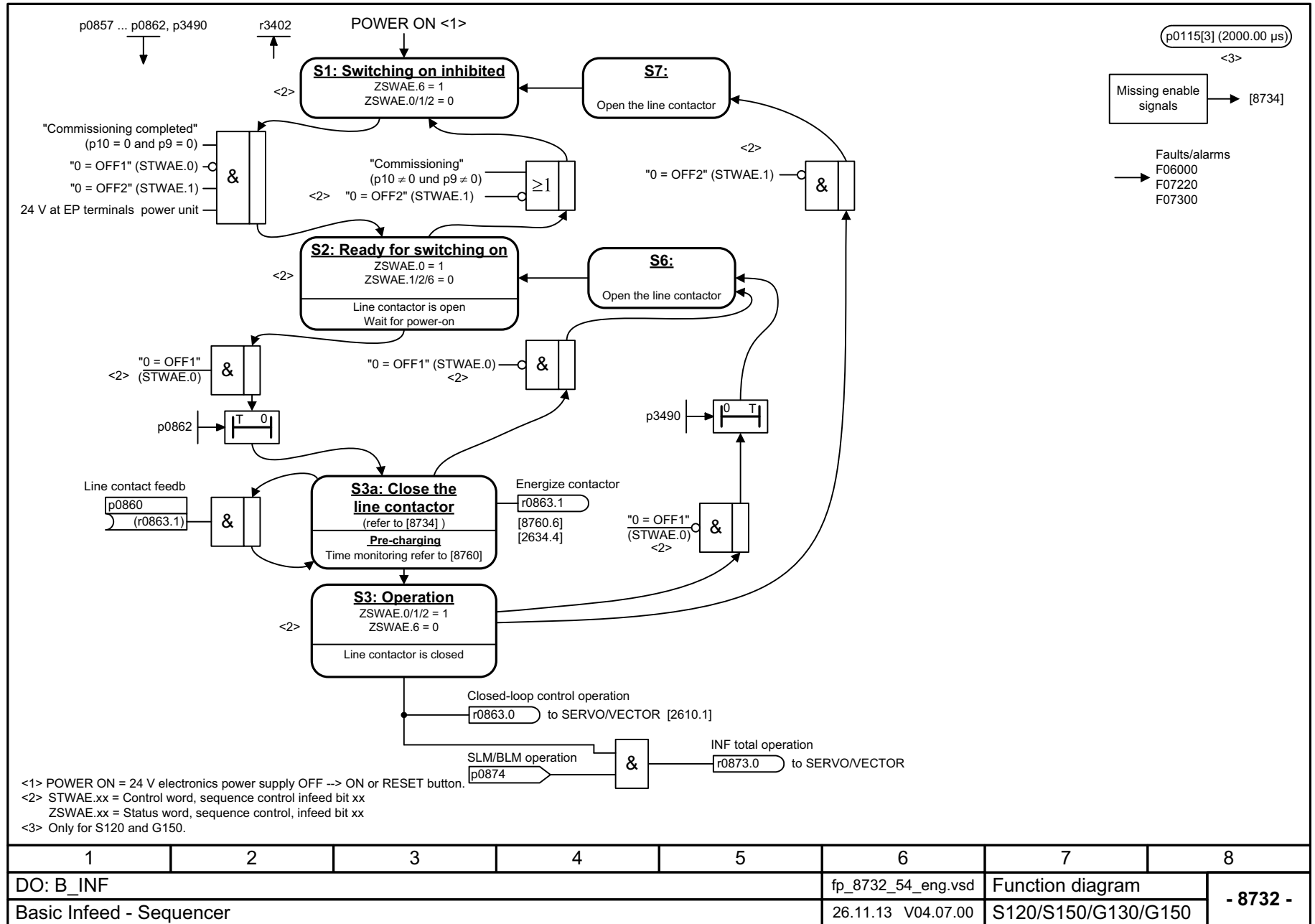


Fig. 3-302 8726 – Status word, sequence control infeed

1	2	3	4	5	6	7	8
DO: B_INF					fp_8726_54_eng.vsd	Function diagram	
Basic Infeed - Status word, sequence control infeed					21.10.10 V04.07.00	S120/S150/G130/G150	

- 8726 -

Fig. 3-303 8732 – Sequencer



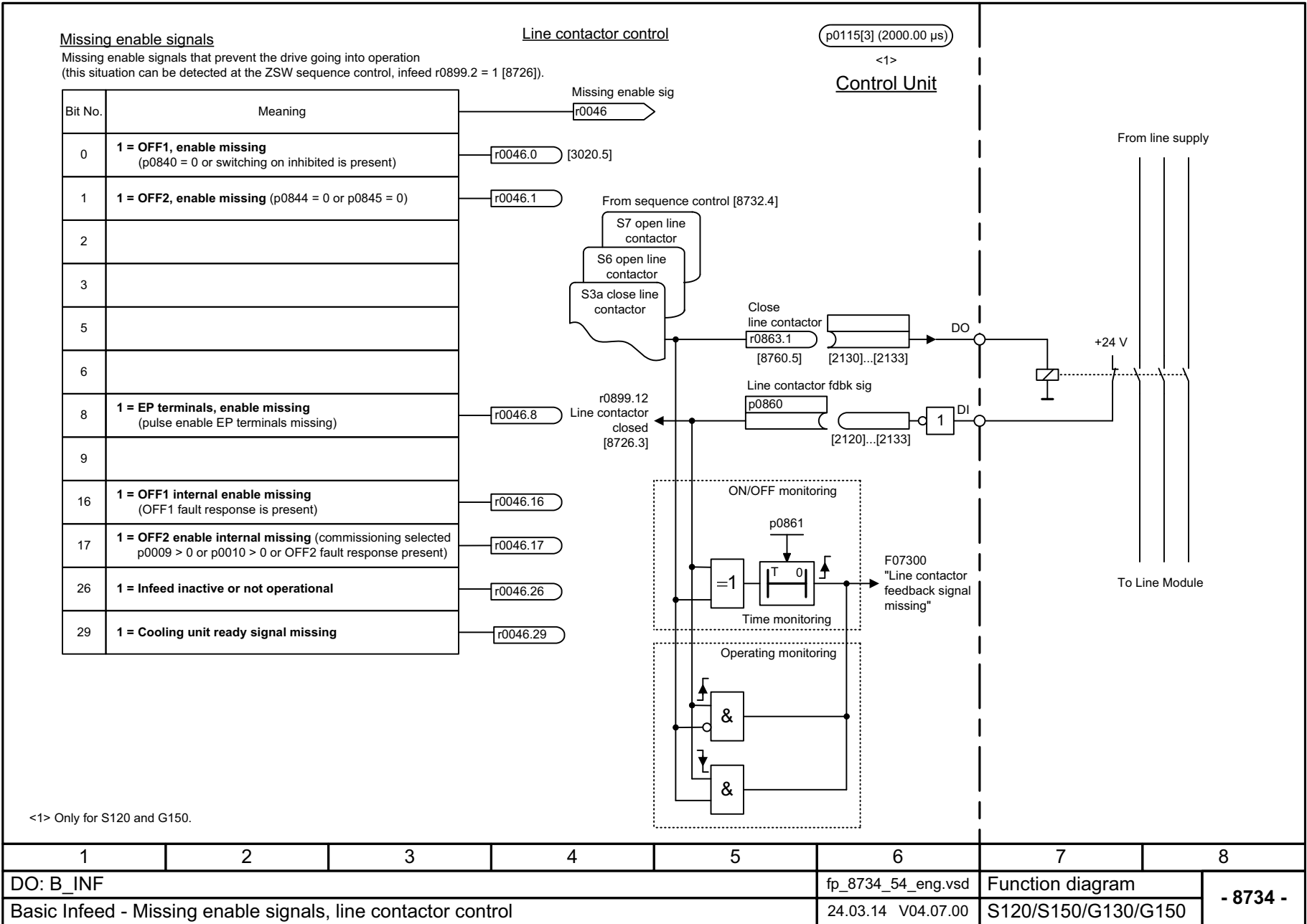
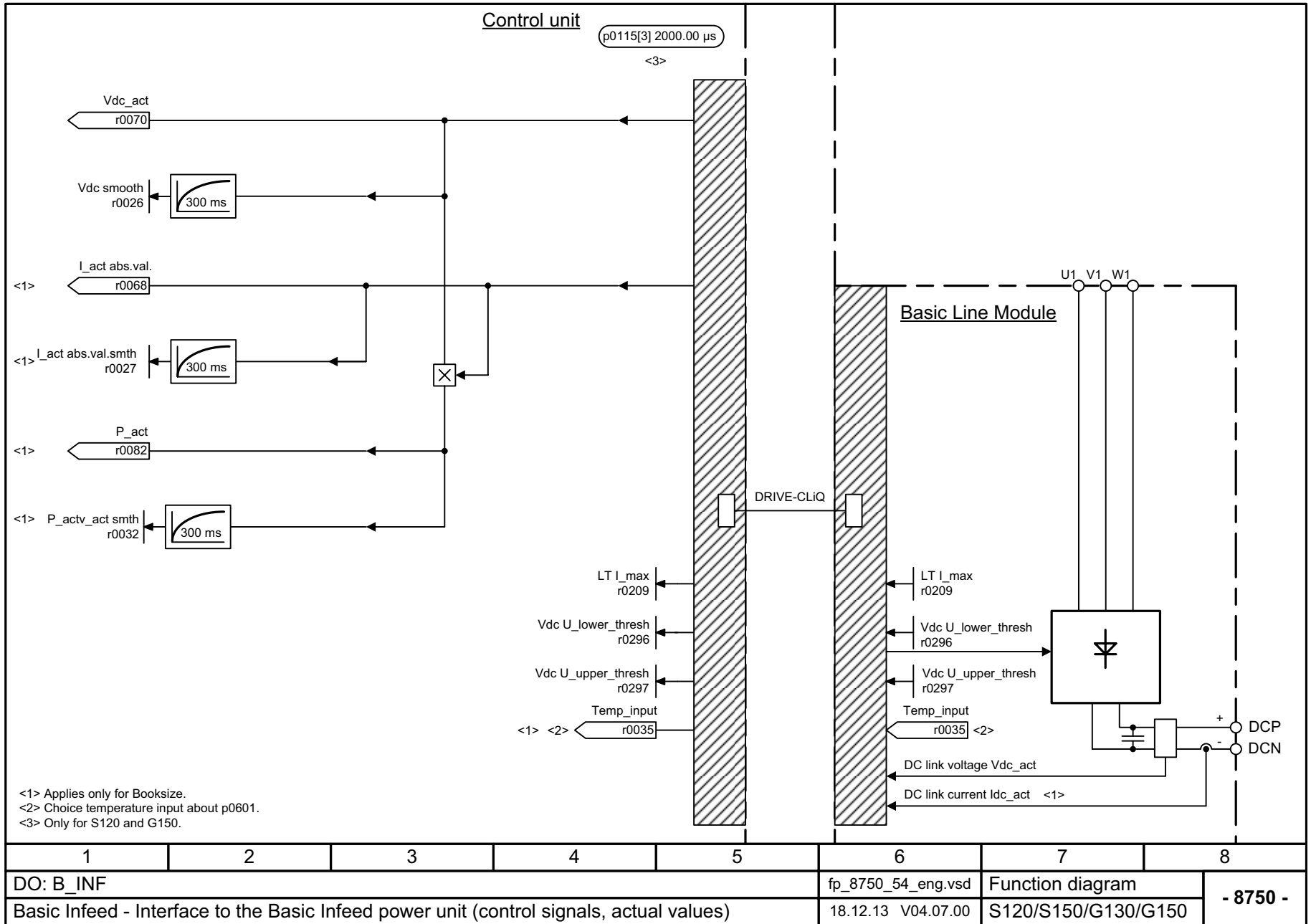
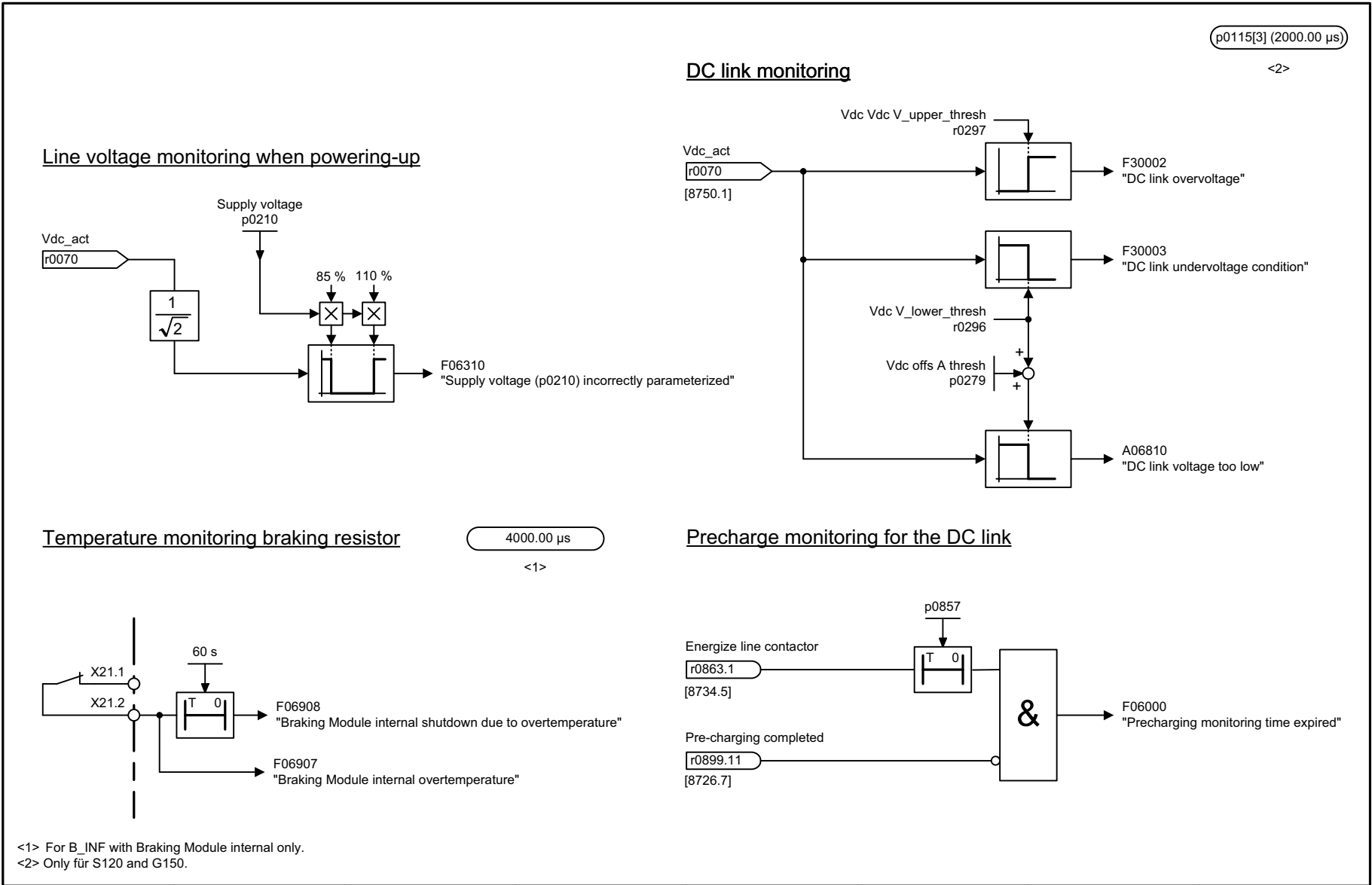


Fig. 3-304 8734 – Missing enable signals, line contactor control

1	2	3	4	5	6	7	8
DO: B_INF					fp_8734_54_eng.vsd	Function diagram	
Basic Infeed - Missing enable signals, line contactor control					24.03.14 V04.07.00	S120/S150/G130/G150	
- 8734 -							

Fig. 3-305 8750 – Interface to the Basic Infeed power unit (control signals, actual values)





<1> For B_INF with Braking Module internal only.
<2> Only für S120 and G150.

1	2	3	4	5	6	7	8
DO: B_INF					fp_8760_54_eng.vsd	Function diagram	
Basic Infeed - Signals and monitoring functions (p3400.0 = 0)					11.10.12 V04.07.00	S120/S150/G130/G150	
- 8760 -							

Fig. 3-306 8760 – Signals and monitoring functions (p3400.0 = 0)

3.30 Smart Infeed

Function diagrams

8810 – Overview	2180
8820 – Control word, sequence control infeed	2181
8826 – Status word, sequence control infeed	2182
8828 – Status word, infeed	2183
8832 – Sequencer	2184
8834 – Missing enable signals, line contactor control	2185
8850 – Interface to the Smart Infeed (control signals, actual values)	2186
8860 – Signals and monitoring functions, line supply voltage monitoring	2187
8864 – Signals and monitoring functions, line frequency and Vdc monitoring	2188

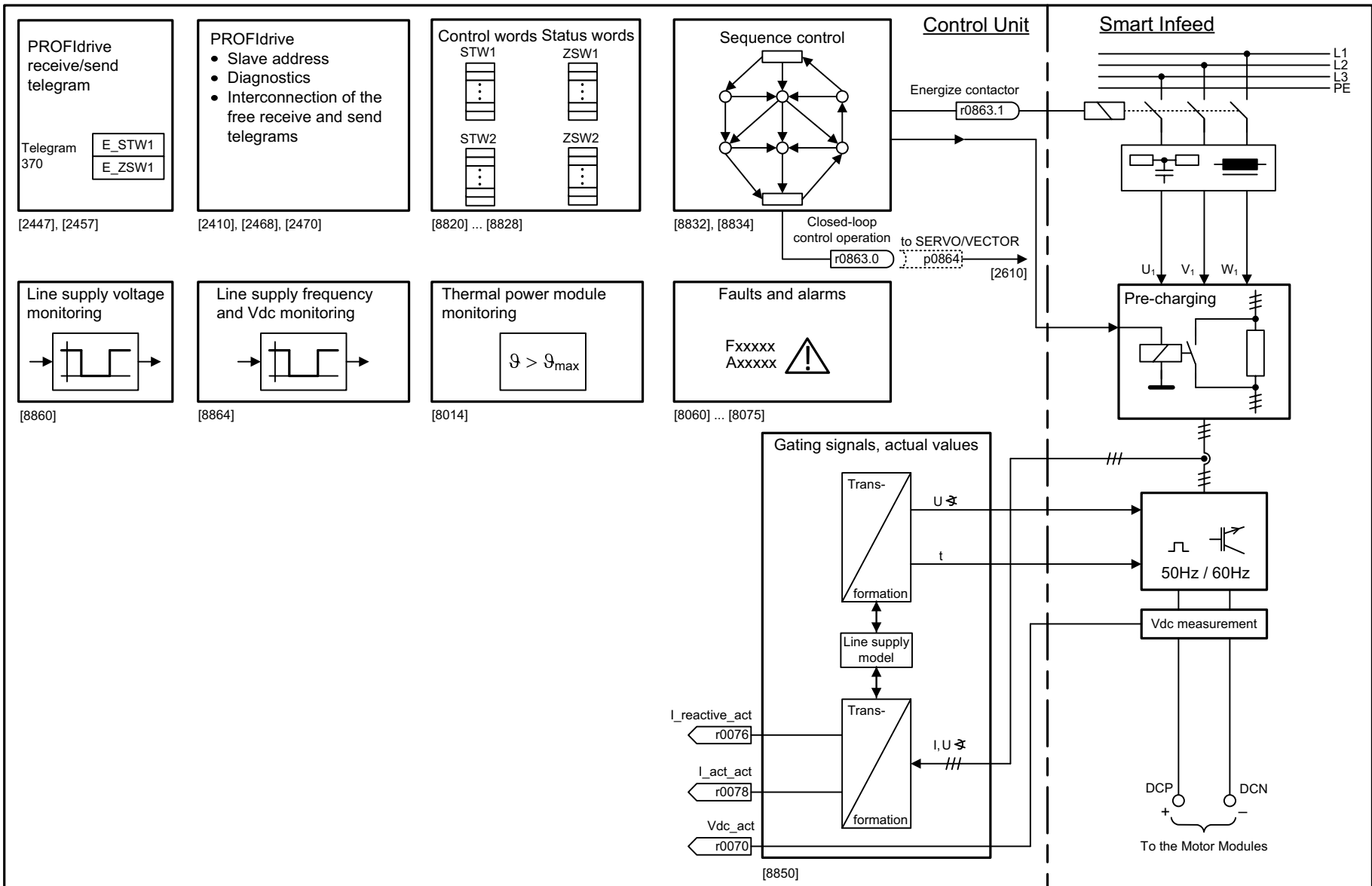
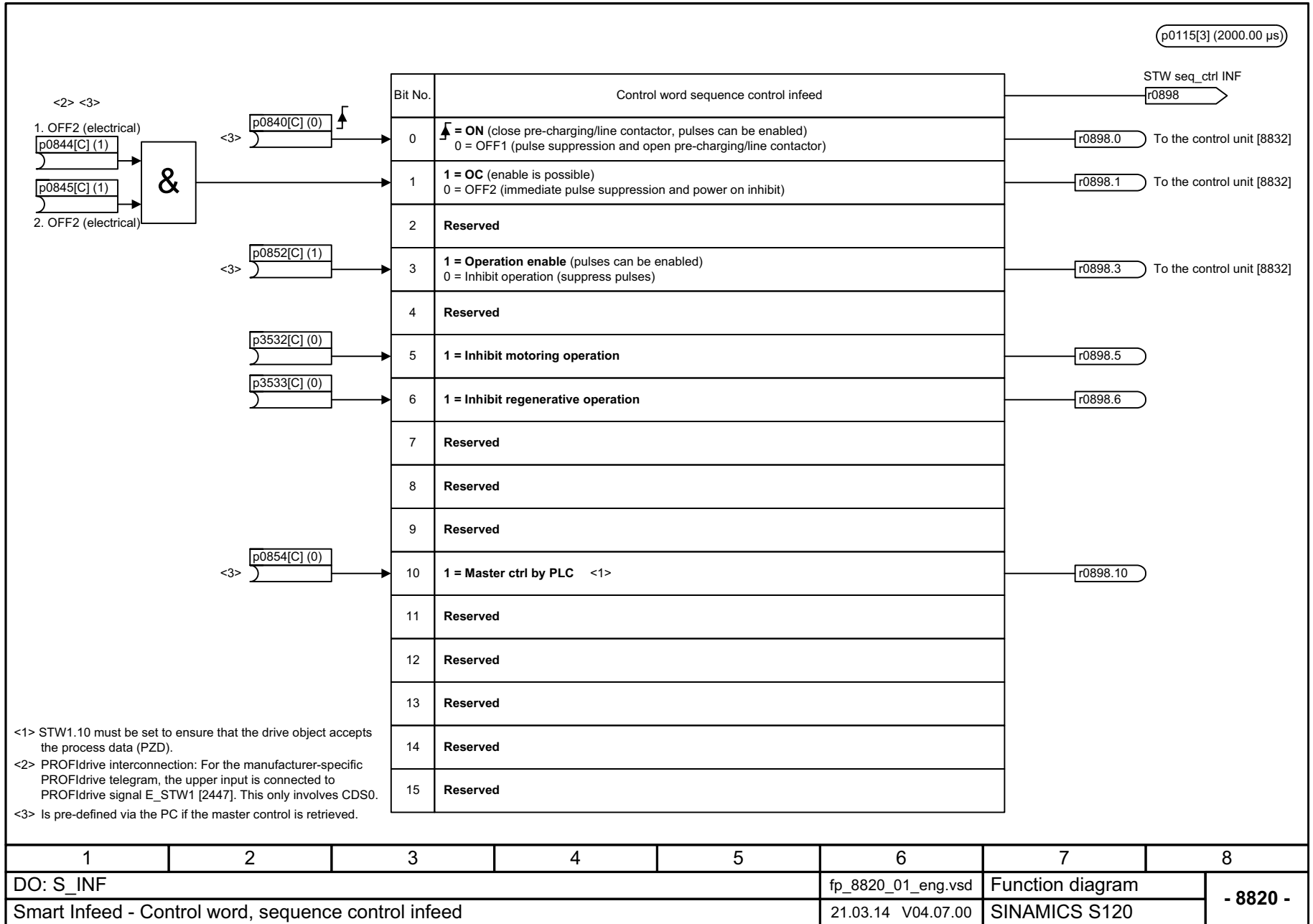


Fig. 3-307 8810 – Overview

1	2	3	4	5	6	7	8
DO: S_INF					fp_8810_01_eng.vsd	Function diagram	
Smart Infeed - Overview					12.03.13 V04.07.00	SINAMICS S120	
							- 8810 -

Fig. 3-308 8820 – Control word, sequence control infeed



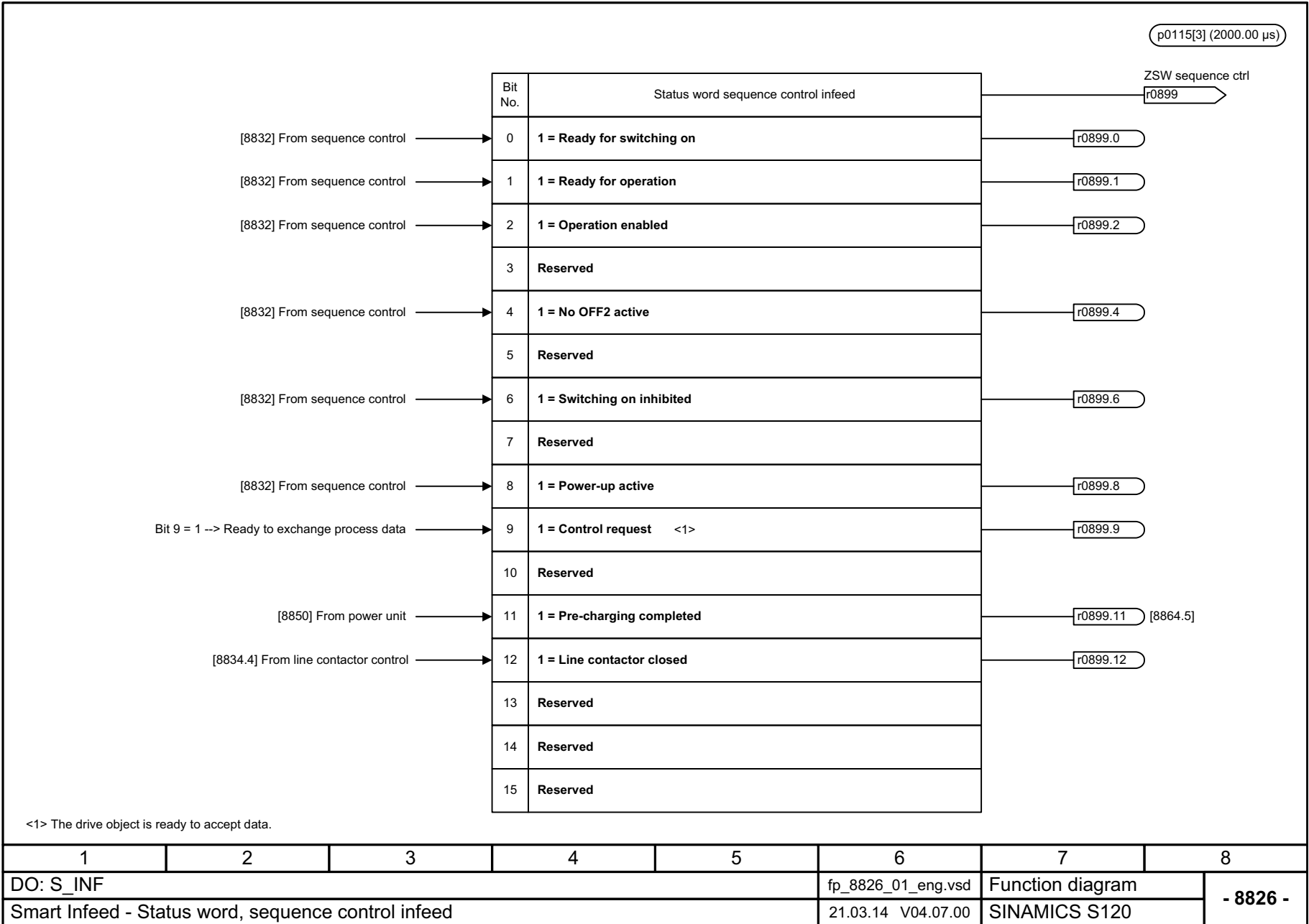


Fig. 3-309 8826 – Status word, sequence control infeed

1	2	3	4	5	6	7	8
DO: S_INF					fp_8826_01_eng.vsd	Function diagram	
Smart Infeed - Status word, sequence control infeed					21.03.14 V04.07.00	SINAMICS S120	
- 8826 -							

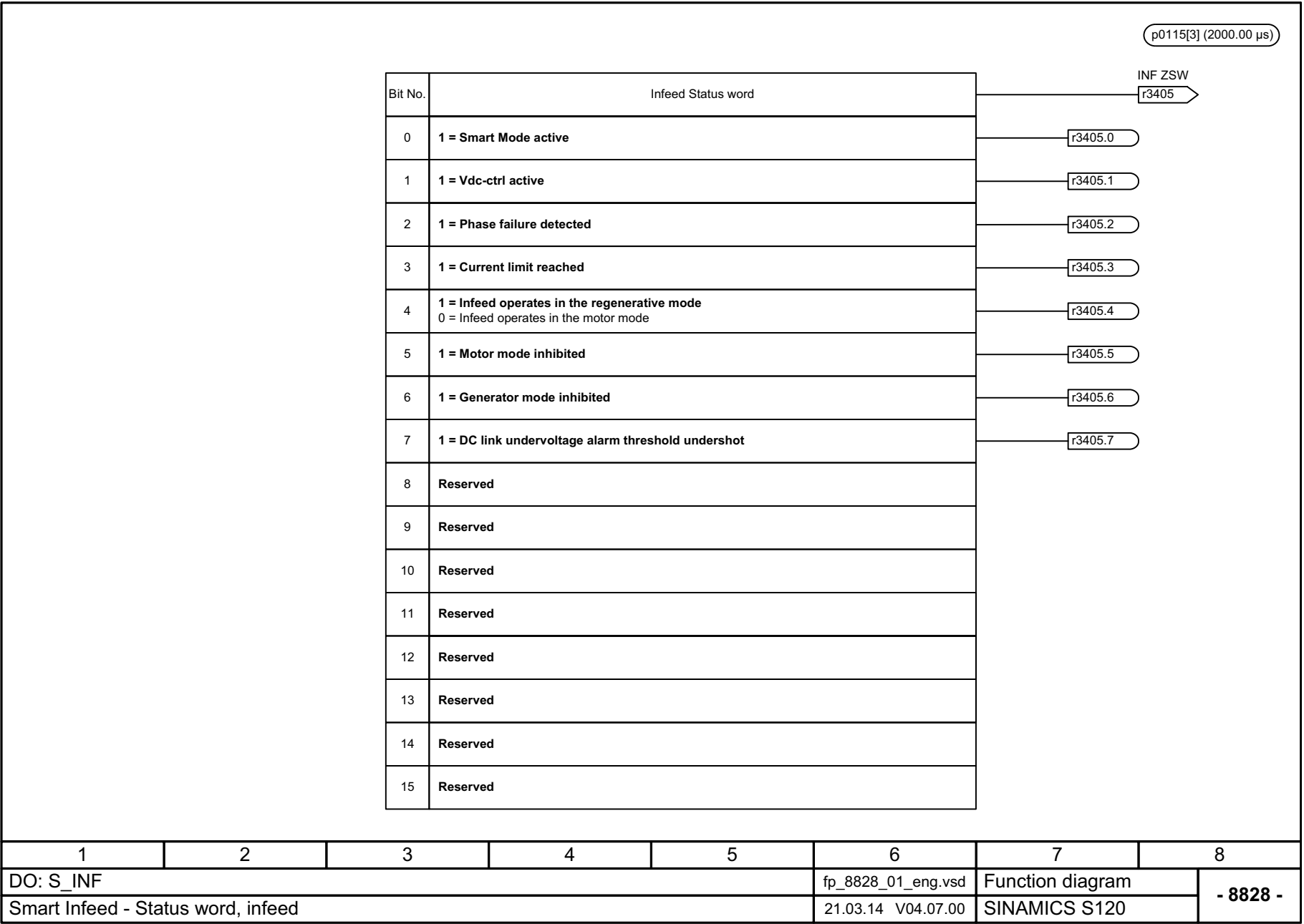
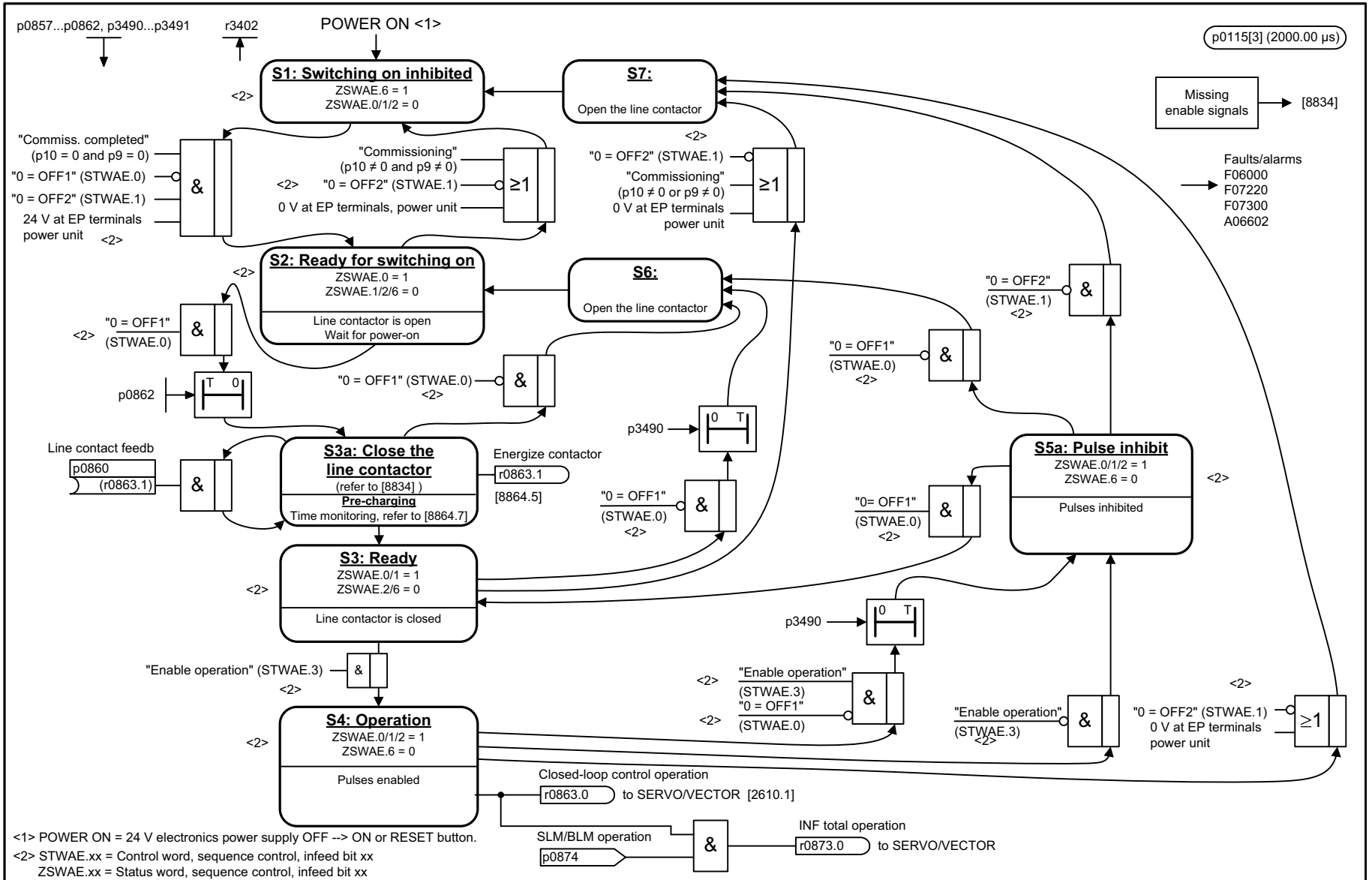


Fig. 3-310 8828 – Status word, infeed



1	2	3	4	5	6	7	8
DO: S_INF					fp_8832_01_eng.vsd	Function diagram	
Smart Infeed - Sequencer					26.11.13 V04.07.00	SINAMICS S120	
							- 8832 -

Fig. 3-311 8832 – Sequencer

Fig. 3-312 8834 – Missing enable signals, line contactor control

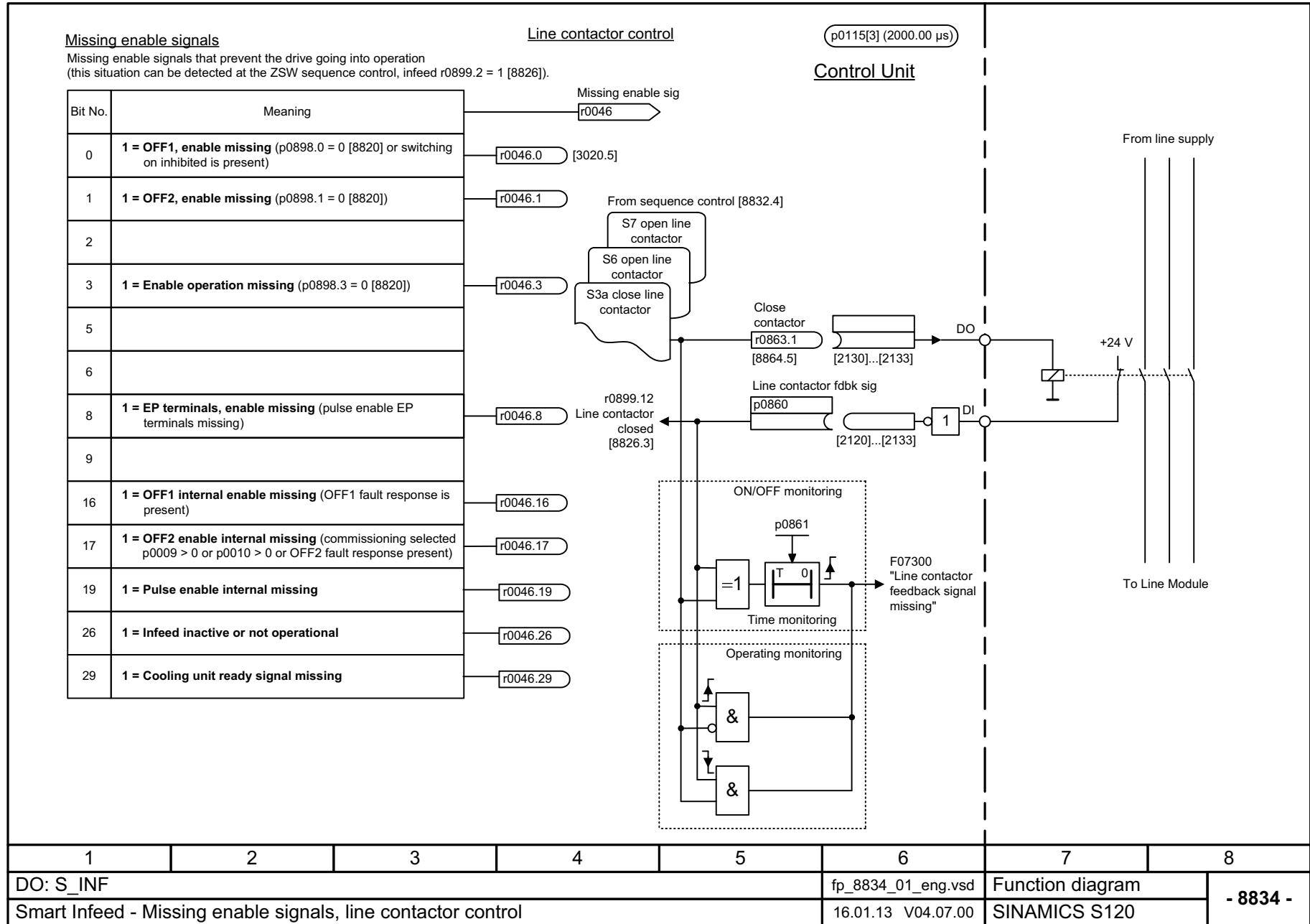
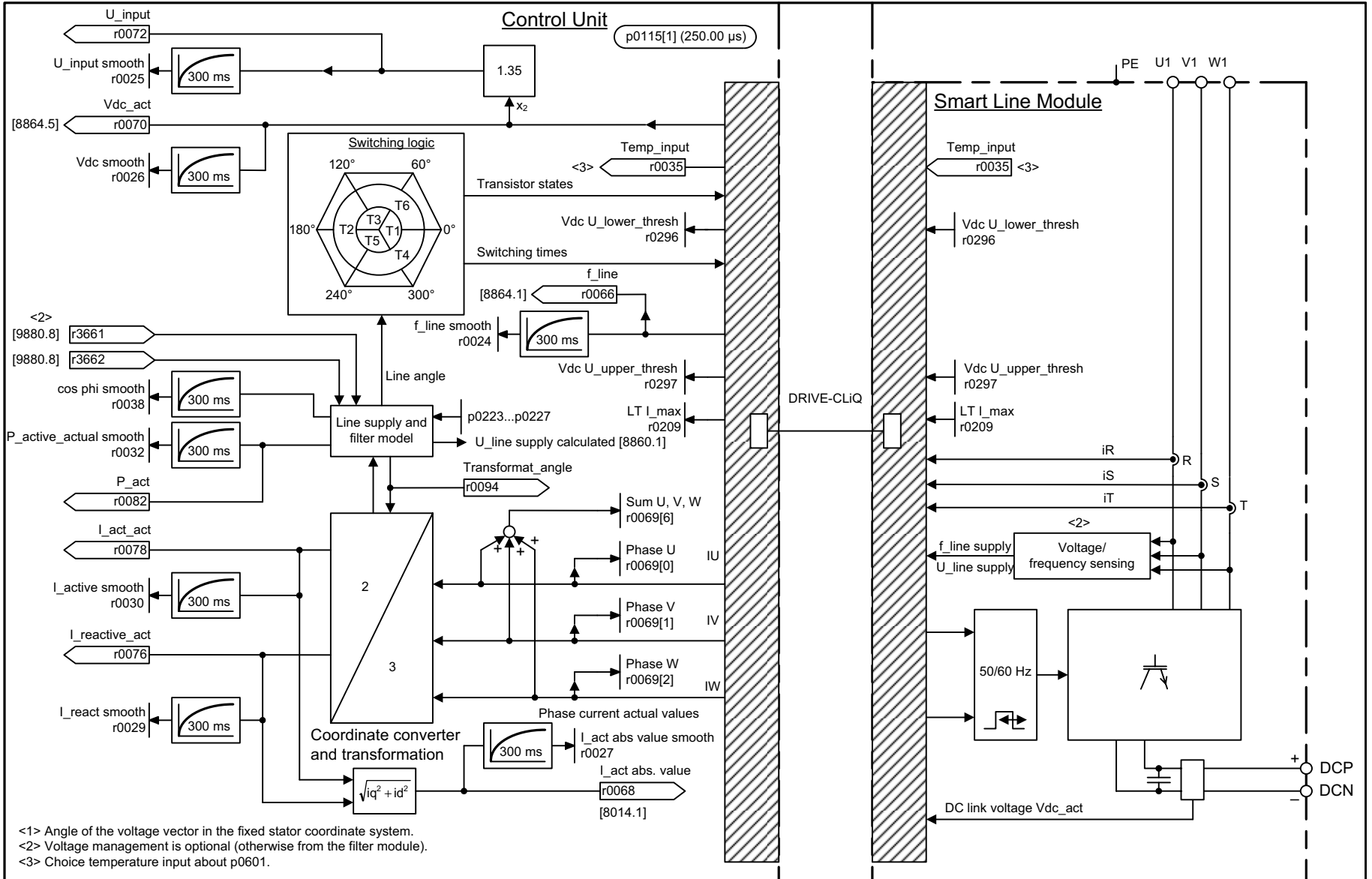
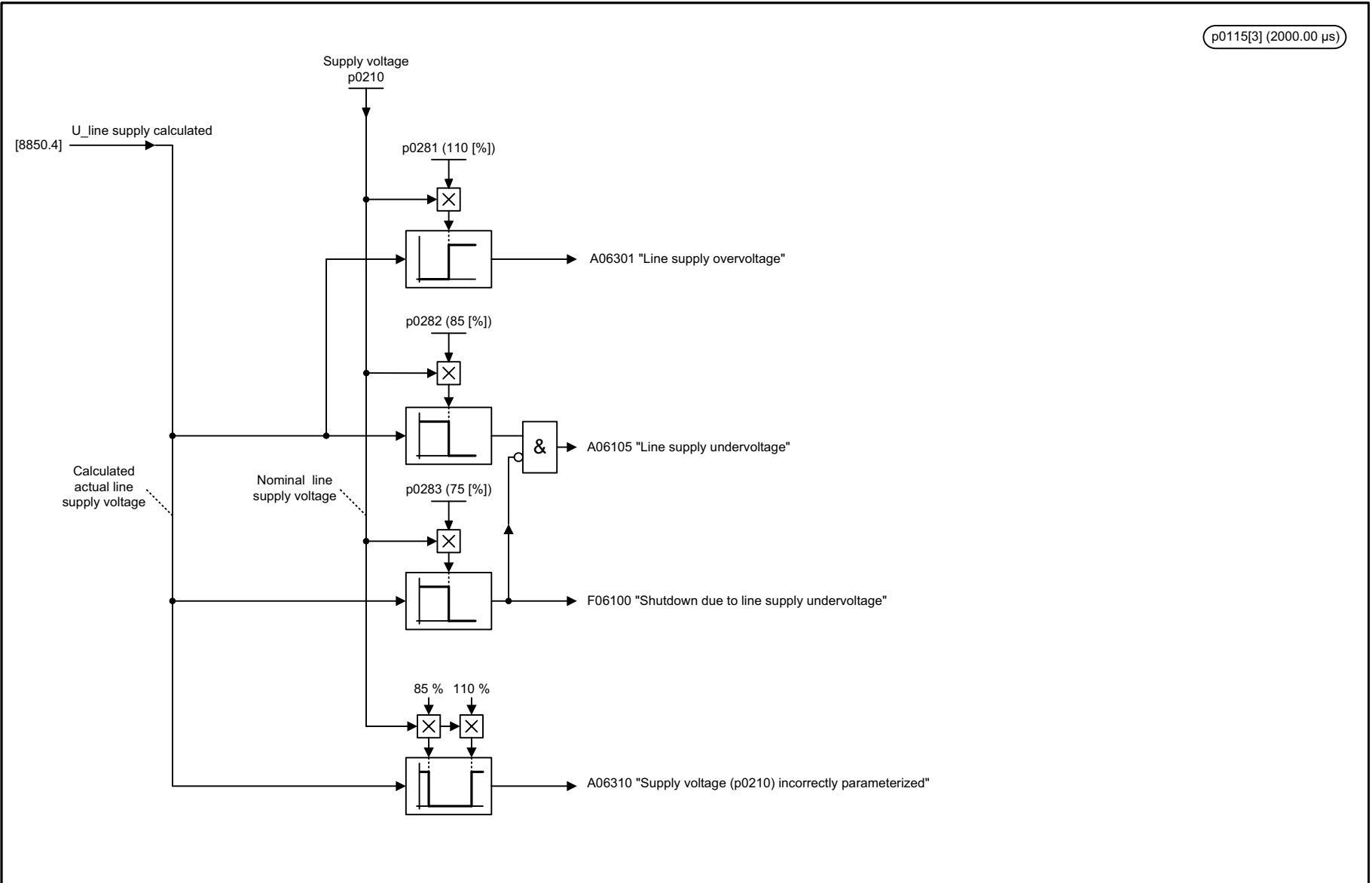


Fig. 3-313 8850 – Interface to the Smart Infeed (control signals, actual values)



<1> Angle of the voltage vector in the fixed stator coordinate system.
 <2> Voltage management is optional (otherwise from the filter module).
 <3> Choice temperature input about p0601.

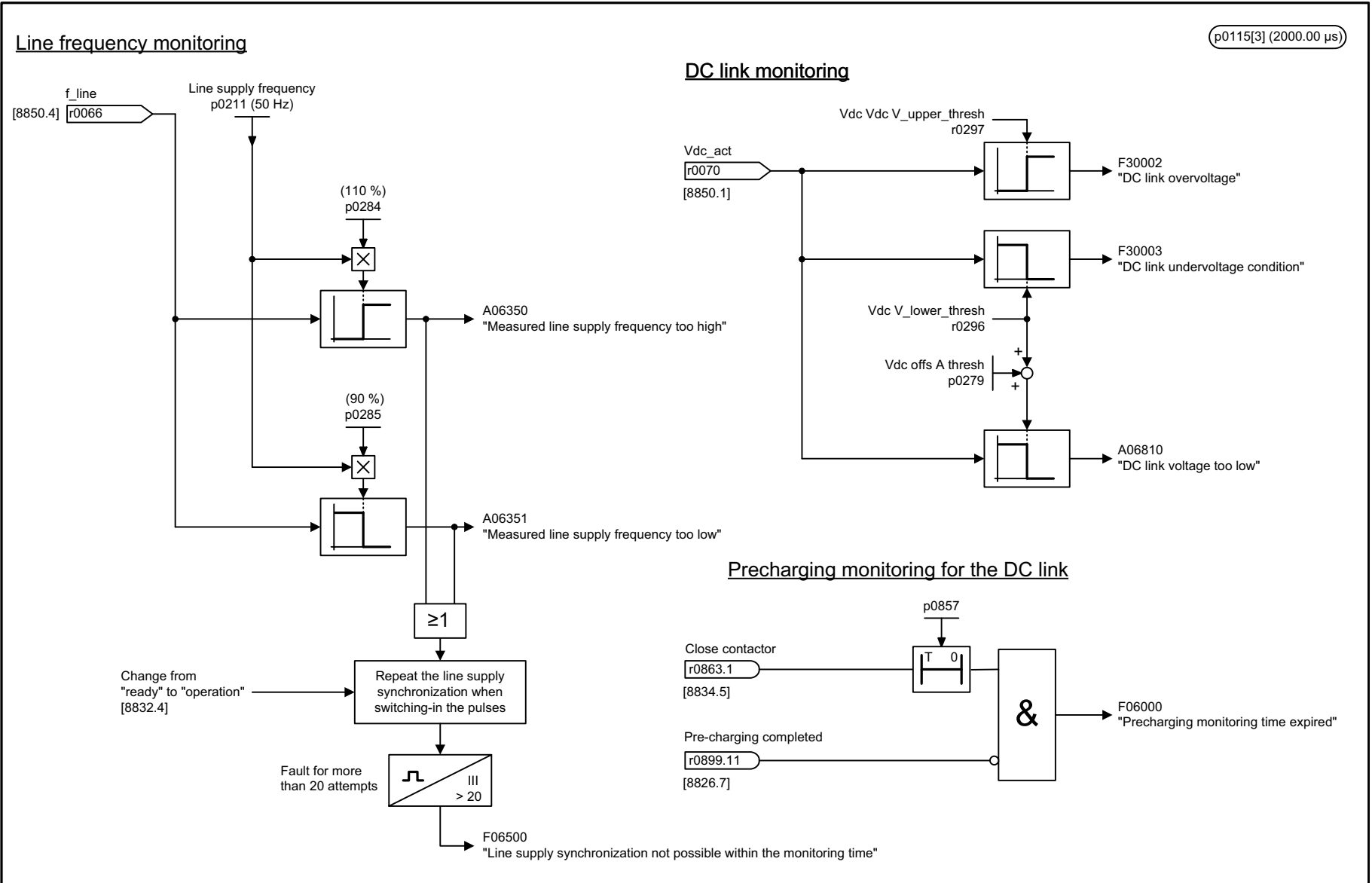
1	2	3	4	5	6	7	8	
DO: S_INF					fp_8850_01_eng.vsd		Function diagram	- 8850 -
Smart Infeed - Interface to the Smart Infeed (control signals, actual values)					15.06.10 V04.07.00		SINAMICS S120	



p0115[3] (2000.00 μs)

Fig. 3-314 8860 – Signals and monitoring functions, line supply voltage monitoring

1	2	3	4	5	6	7	8
DO: S_INF					fp_8860_01_eng.vsd	Function diagram	
Smart Infeed - Signals and monitoring functions, line supply voltage monitoring					29.07.10 V04.07.00	SINAMICS S120	
							- 8860 -



1	2	3	4	5	6	7	8
DO: S_INF					fp_8864_01_eng.vsd	Function diagram	
Smart Infeed - Signals and monitoring functions, line frequency and Vdc monitoring					14.02.11 V04.07.00	SINAMICS S120	
- 8864 -							

Fig. 3-315 8864 – Signals and monitoring functions, line frequency and Vdc monitoring

3.31 Active Infeed

Function diagrams

8910 – Overview	2190
8920 – Control word, sequence control infeed	2191
8926 – Status word, sequence control infeed	2192
8928 – Status word, infeed	2193
8932 – Sequencer	2194
8934 – Missing enable signals, line contactor control	2195
8940 – Controller modulation depth reserve/controller DC link voltage (p3400.0 = 0)	2196
8945 – Reactive current/apparent current limits (r0108.3 = 1)	2197
8946 – Current pre-control/current controller/gating unit (p3400.0 = 0)	2198
8948 – Master/slave (r0108.19 = 1)	2199
8950 – Interface to the Active Infeed, control signals, actual values (p3400.0 = 0)	2200
8951 – Cos phi display (r0108.3 = 1)	2201
8960 – Signals and monitoring functions, line supply voltage monitoring (p3400.0 = 0)	2202
8964 – Signals and monitoring functions, line frequency/Vdc monit. (p3400.0 = 0)	2203

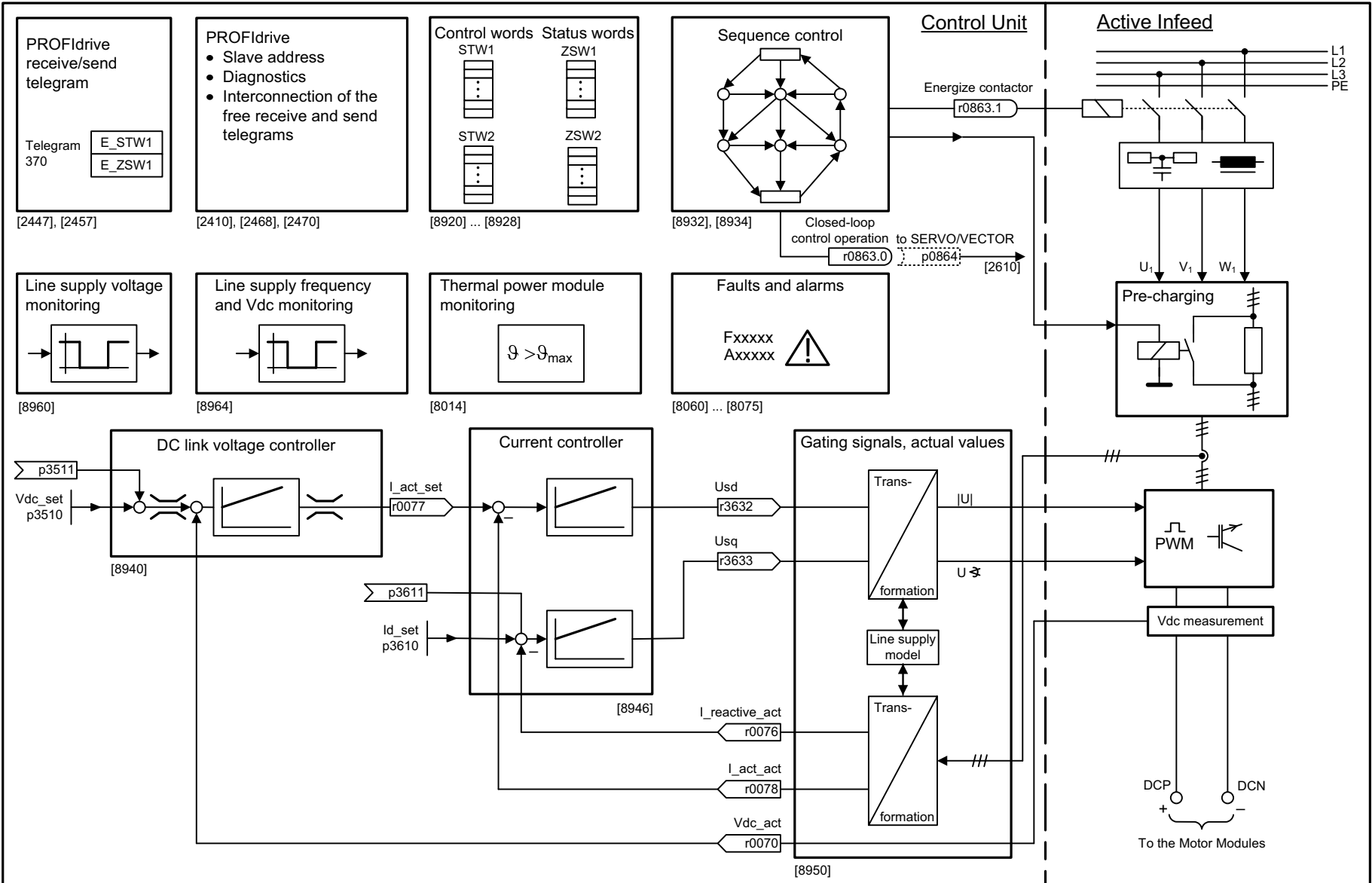


Fig. 3-316 8910 – Overview

1	2	3	4	5	6	7	8
DO: A_INF					fp_8910_55_eng.vsd	Function diagram	
Active Infeed - Overview					12.03.13 V04.07.00	SINAMICS S120/S150	
- 8910 -							

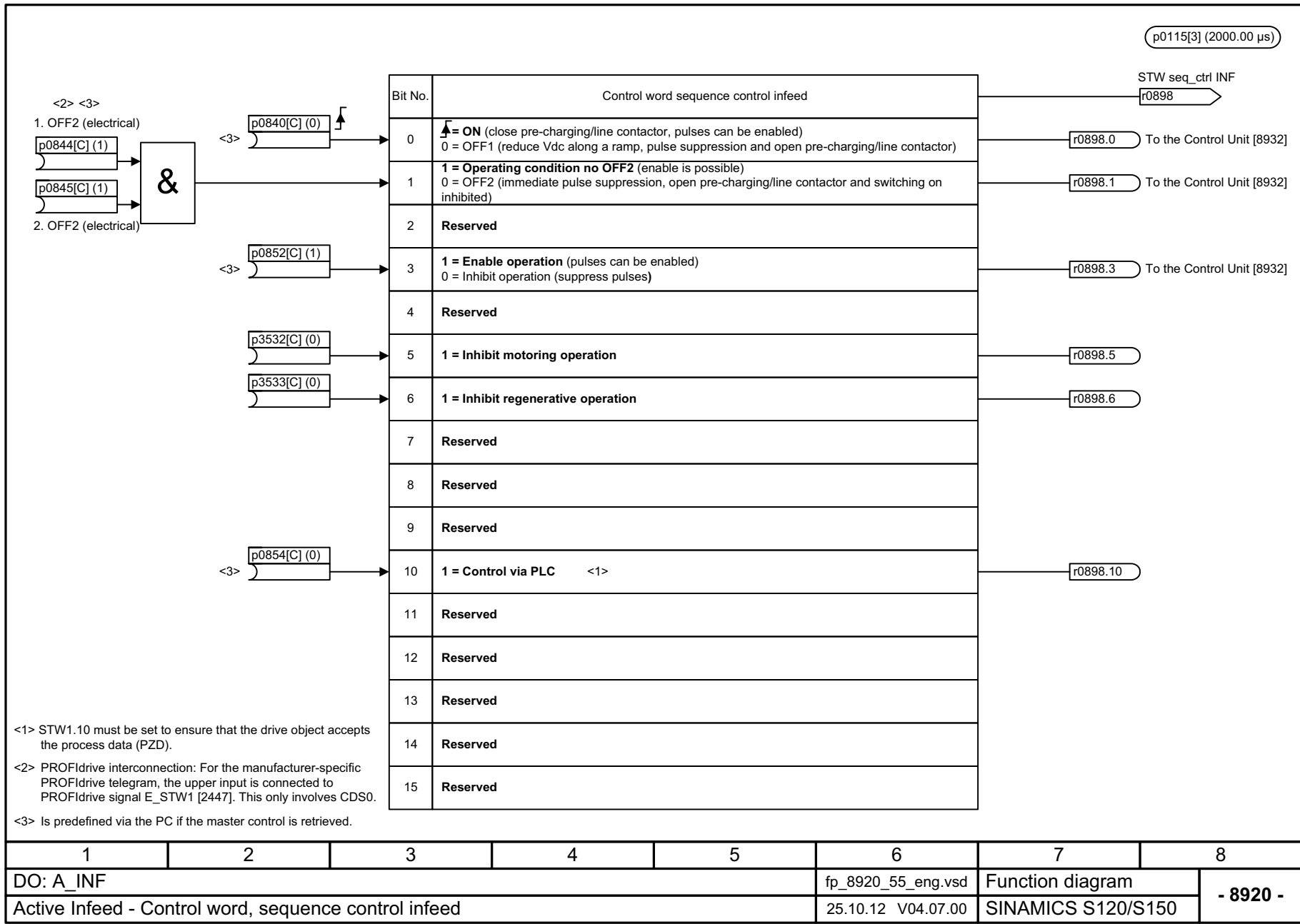


Fig. 3-317 8920 – Control word, sequence control infeed

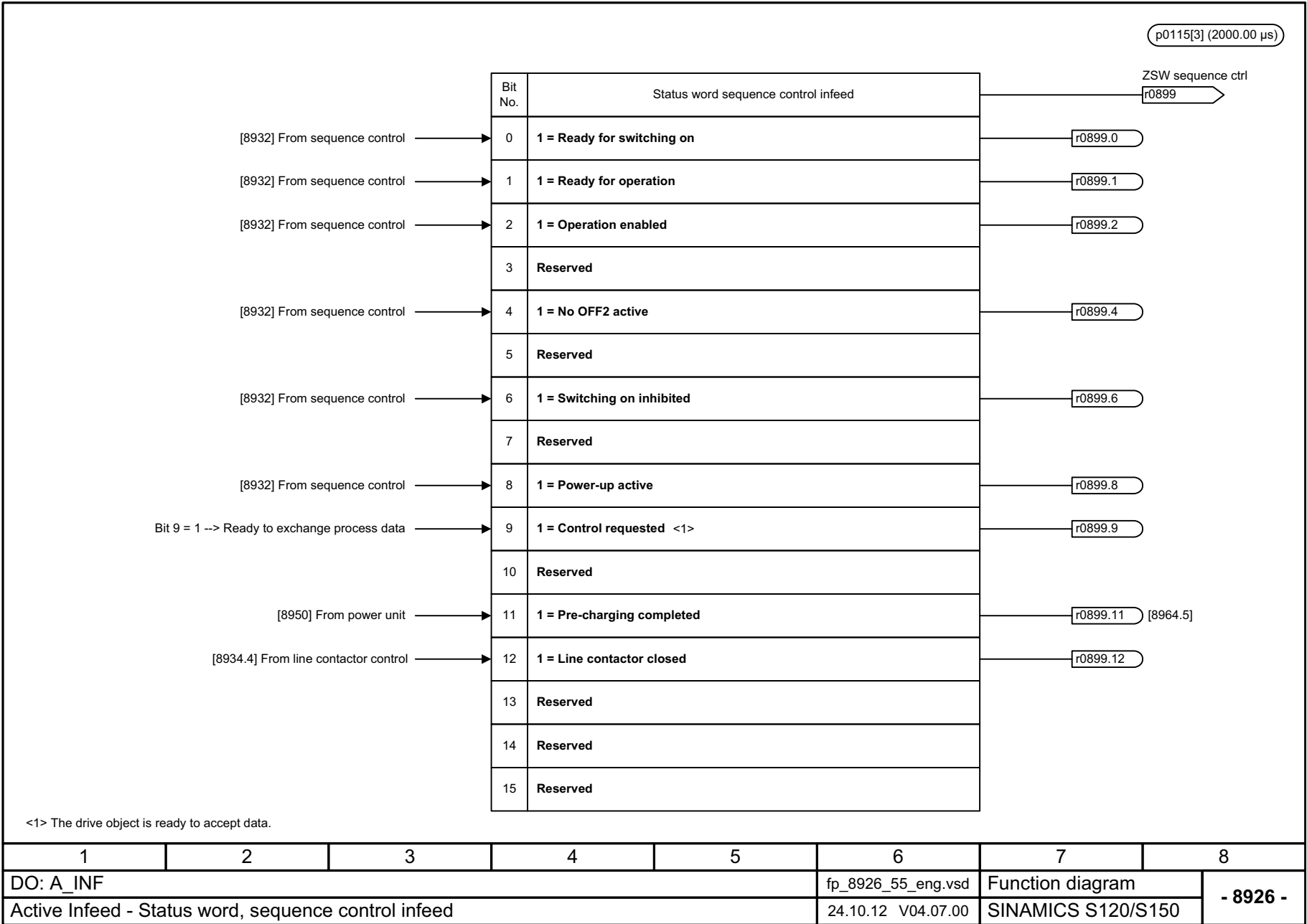


Fig. 3-318 8926 – Status word, sequence control infeed

1	2	3	4	5	6	7	8
DO: A_INF					fp_8926_55_eng.vsd	Function diagram	
Active Infeed - Status word, sequence control infeed					24.10.12 V04.07.00	SINAMICS S120/S150	
- 8926 -							

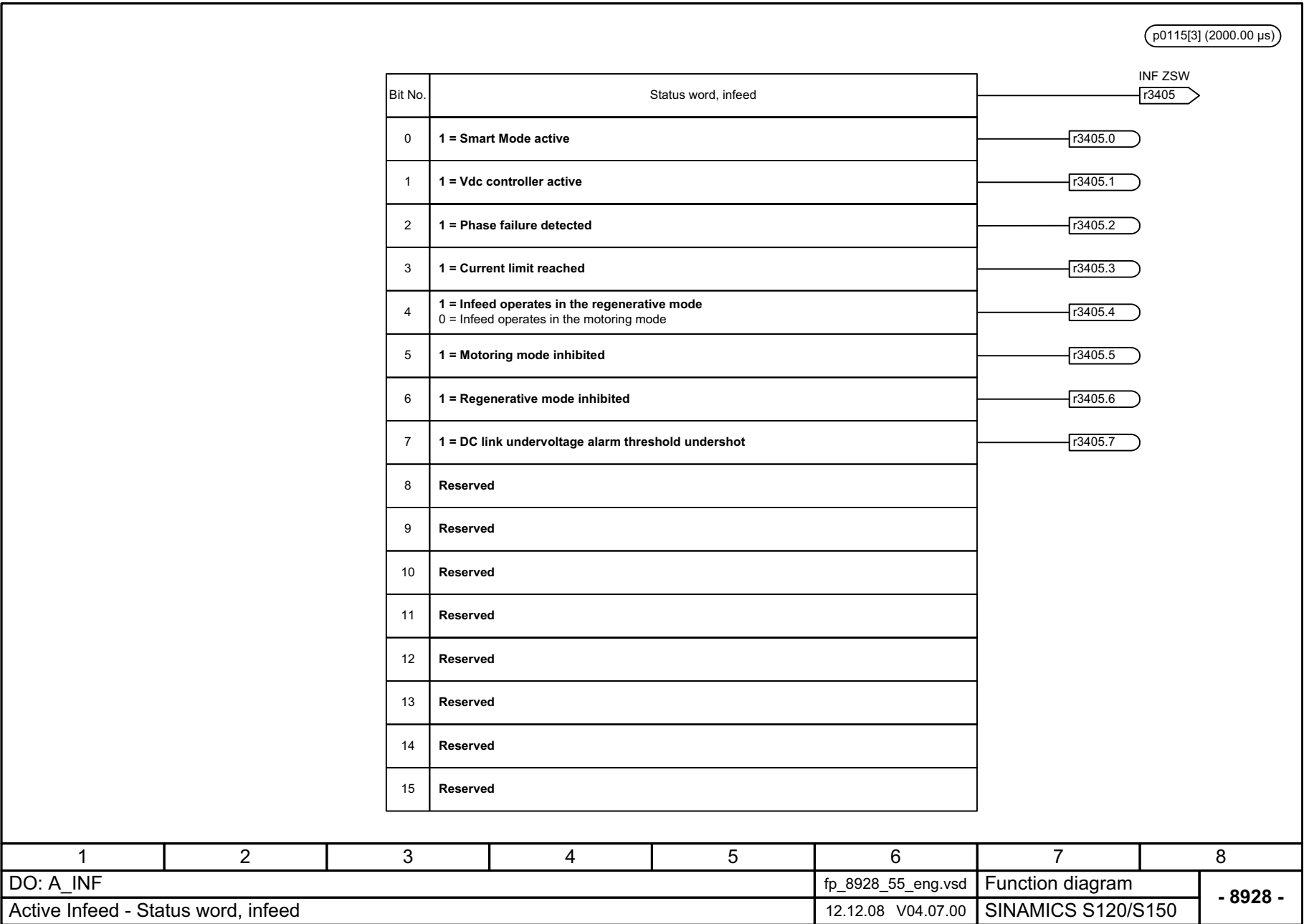
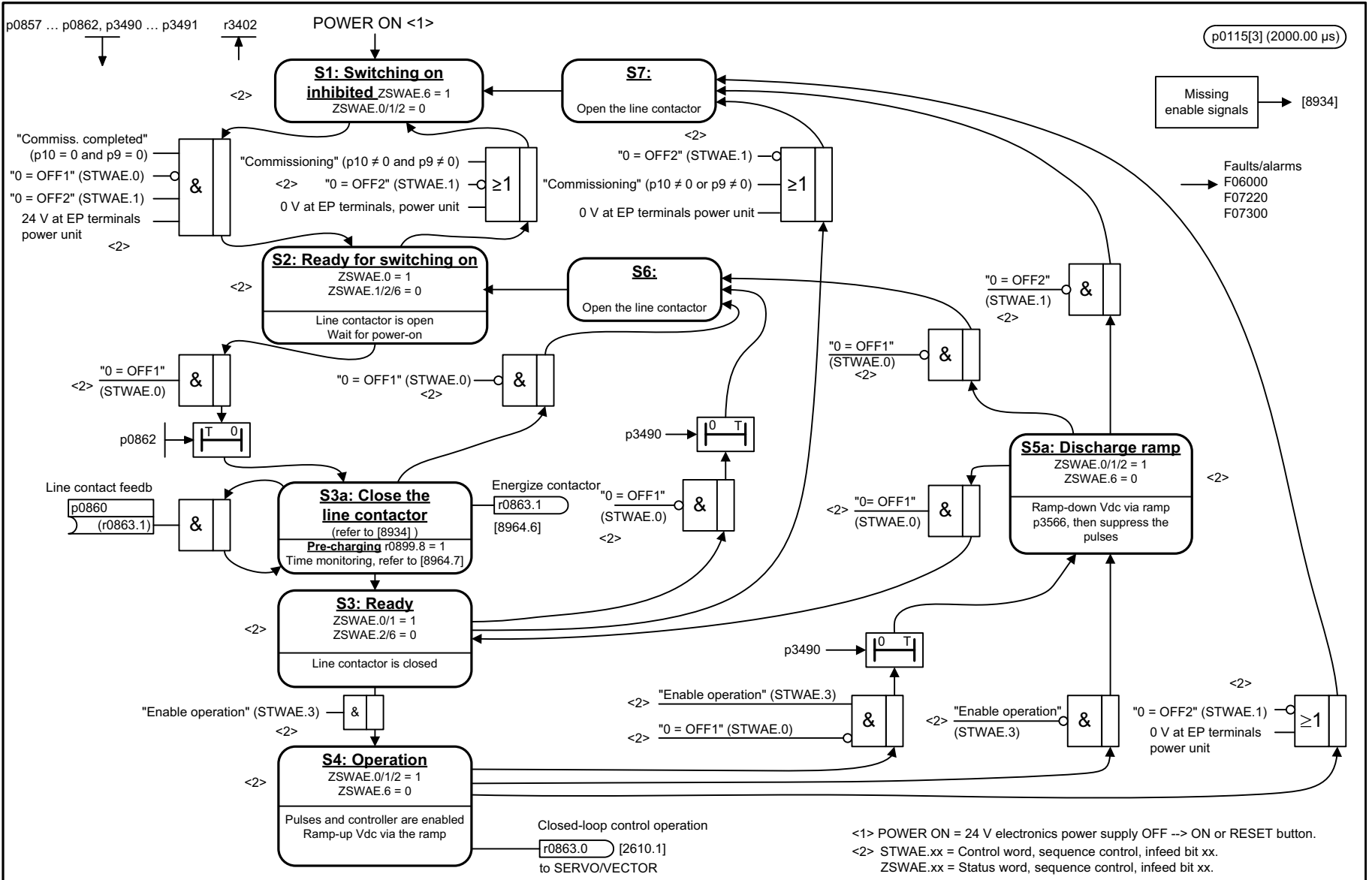


Fig. 3-319 8928 – Status word, infeed

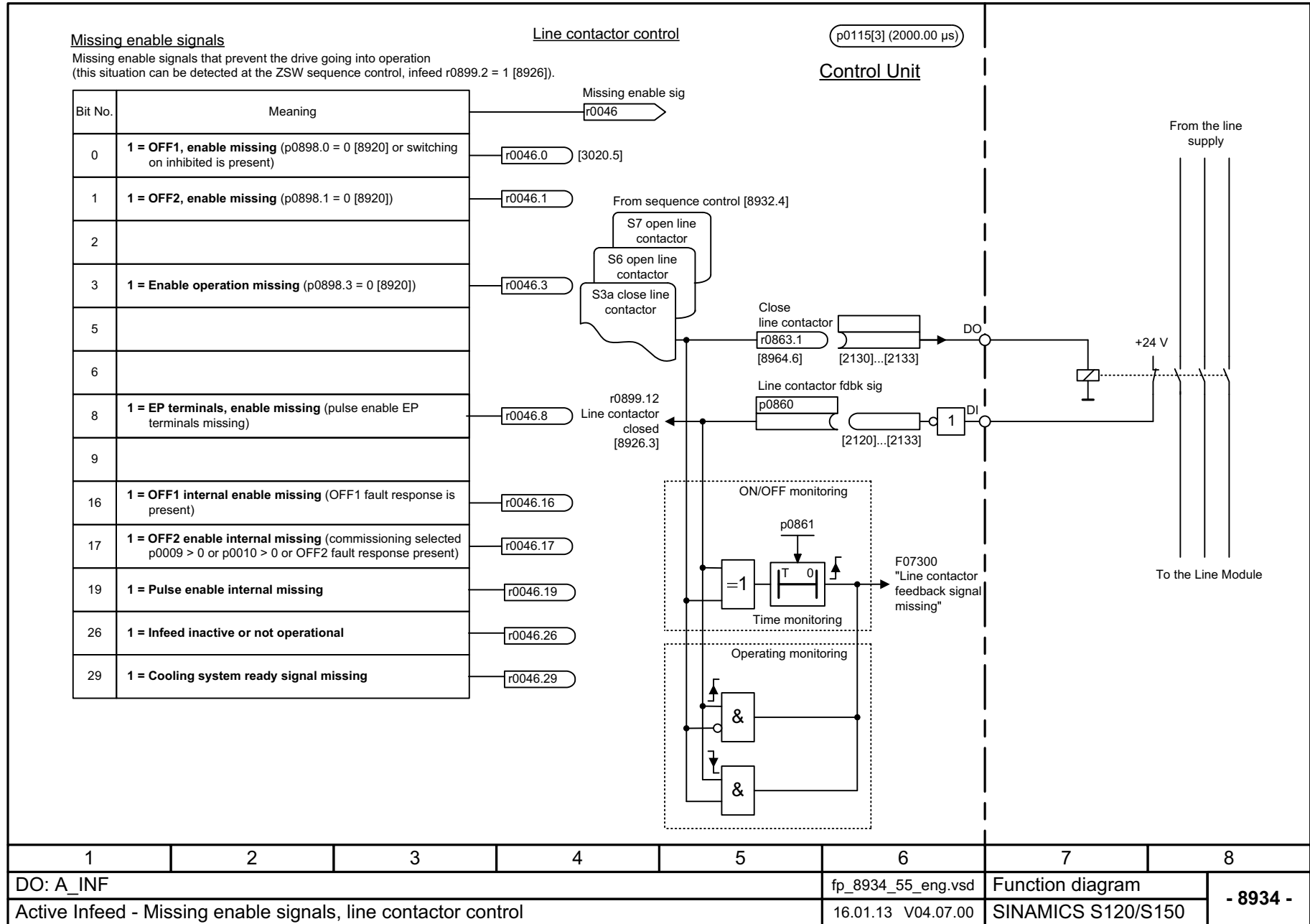


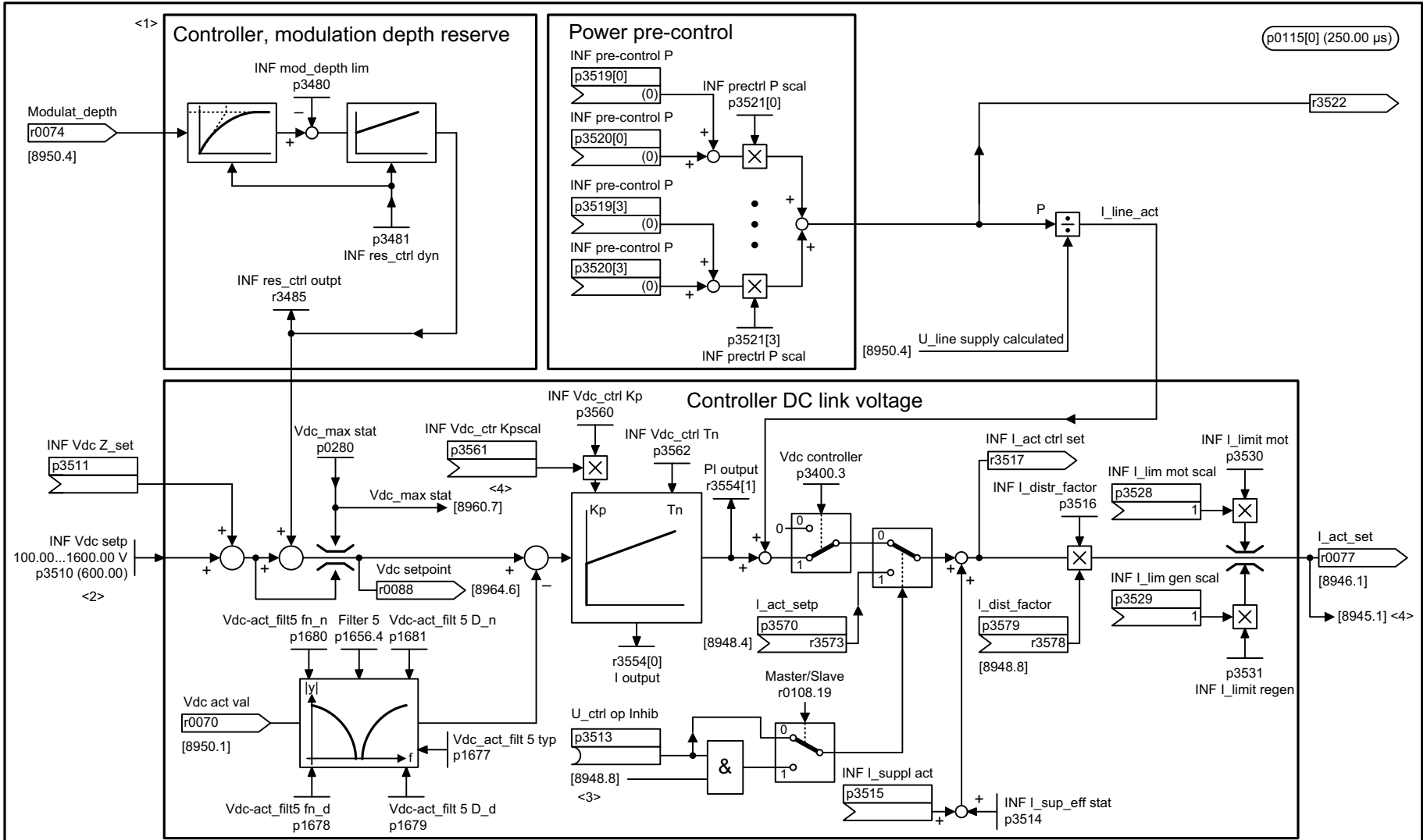
<1> POWER ON = 24 V electronics power supply OFF --> ON or RESET button.
 <2> STWAE.xx = Control word, sequence control, infeed bit xx.
 ZSWAE.xx = Status word, sequence control, infeed bit xx.

1	2	3	4	5	6	7	8
DO: A_INF					fp_8932_55_eng.vsd	Function diagram	
Active Infeed - Sequencer					26.11.13 V04.07.00	SINAMICS S120/S150	

Fig. 3-320 8932 – Sequencer

Fig. 3-321 8934 – Missing enable signals, line contactor control





<1> This controller increases (boosts) the DC link voltage when the modulation depth limit has been reached (p3480).
 <2> When the pulses are enabled, the DC link voltage is ramped (p3566) from the actual value to the setpoint p3510.
 <3> Applies only if the " Master/slave" function module is activated (r0108.19 = 1).
 <4> Applies only if the " Additional Controller" function module is activated (r0108.3 = 1).

1	2	3	4	5	6	7	8
DO: A_INF, R_INF					fp_8940_55_eng.vsd	Function diagram	
Active Infeed - Controller modulation depth reserve/controller DC link voltage (p3400.0 = 0)					24.01.14 V04.07.00	SINAMICS S120/S150	

Fig. 3-322 8940 – Controller modulation depth reserve/controller DC link voltage (p3400.0 = 0)

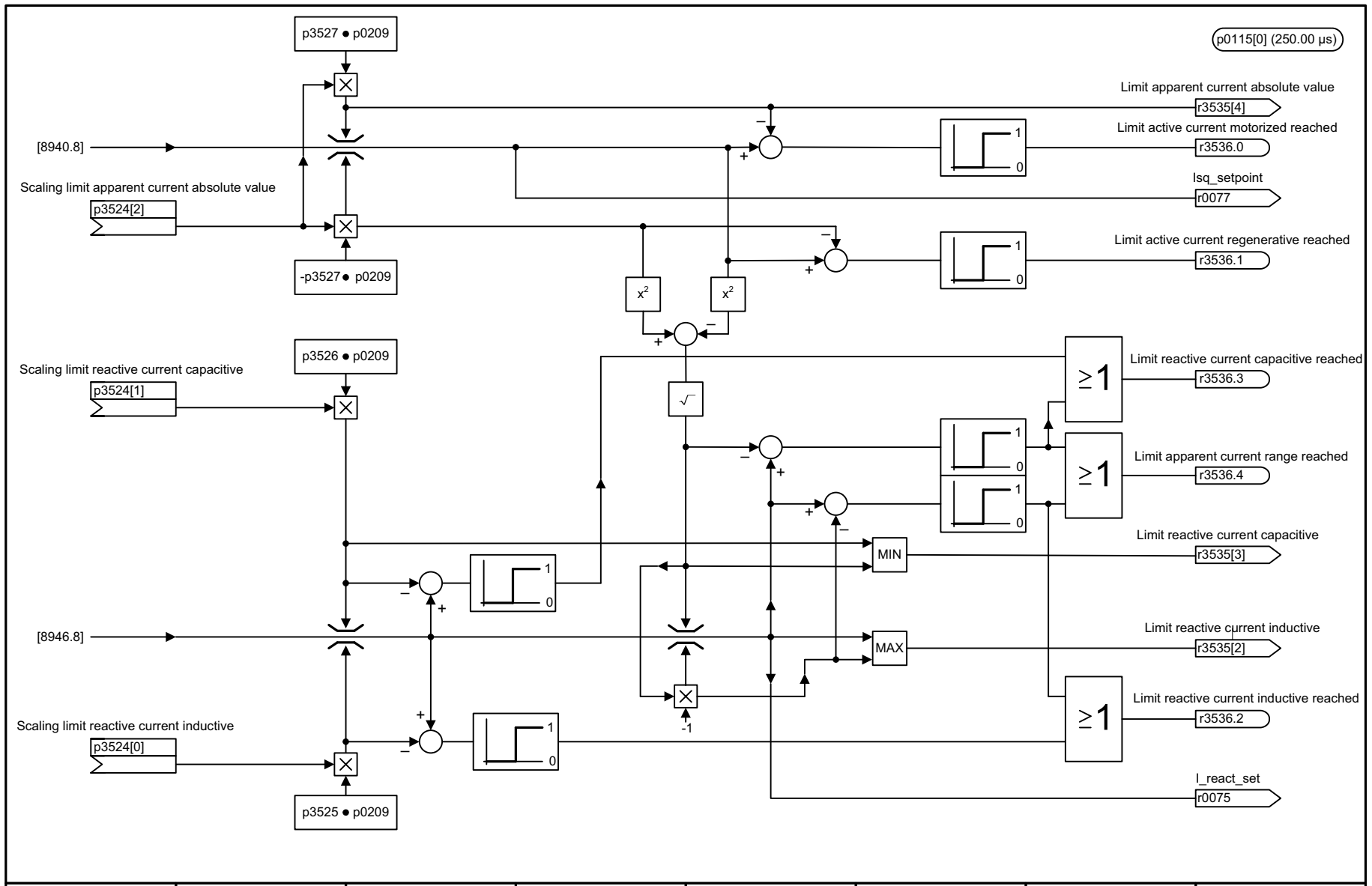
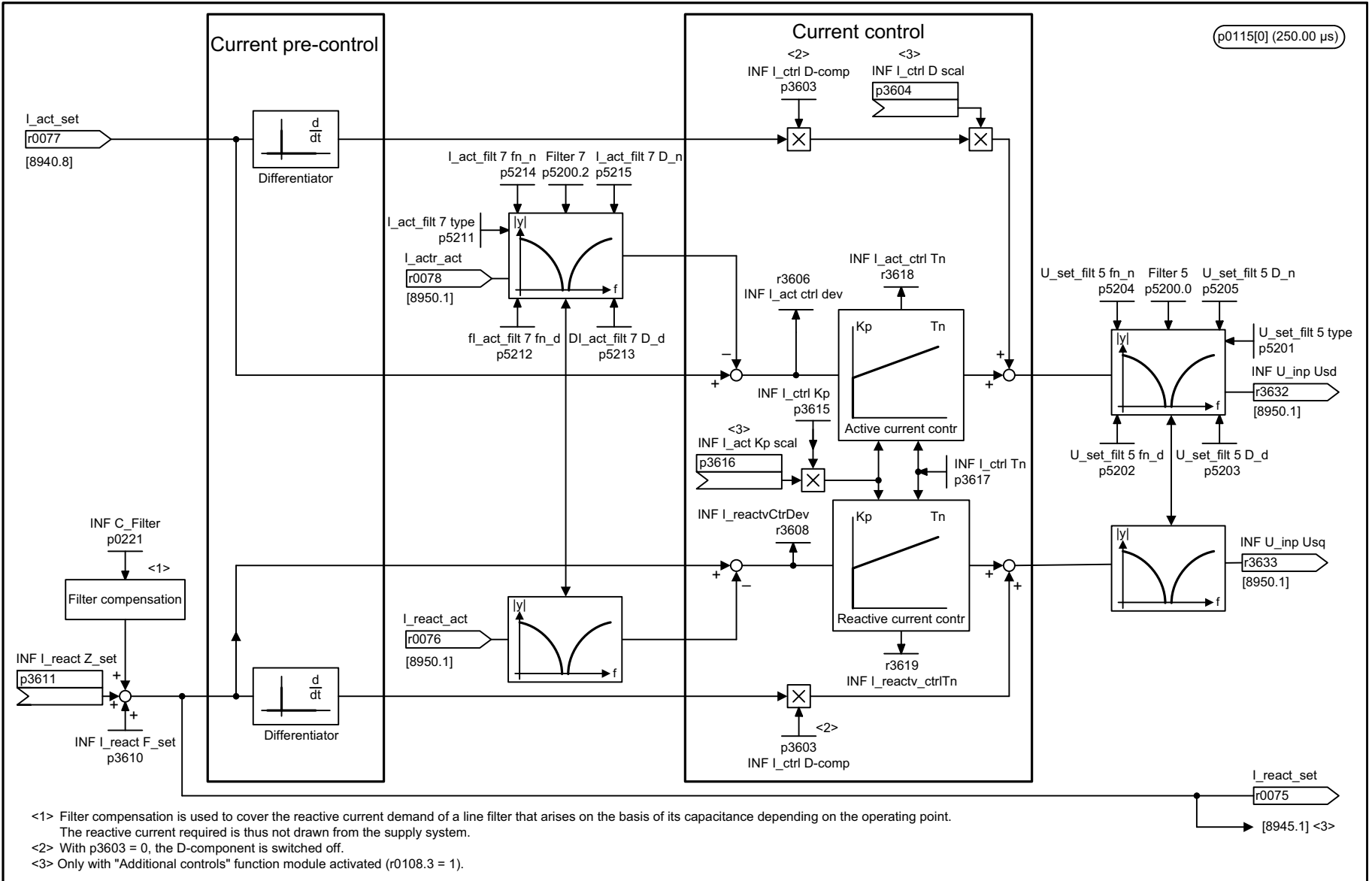


Fig. 3-323 8945 - Reactive current/apparent current limits (r0108.3 = 1)

1	2	3	4	5	6	7	8
DO: A_INF					fp_8945_55_eng.vsd	Function diagram	
Active Infeed - Reactive current/apparent current Limit (r0108.3 = 1)					03.09.13 V04.07.00	SINAMICS S120/S150	
							- 8945 -

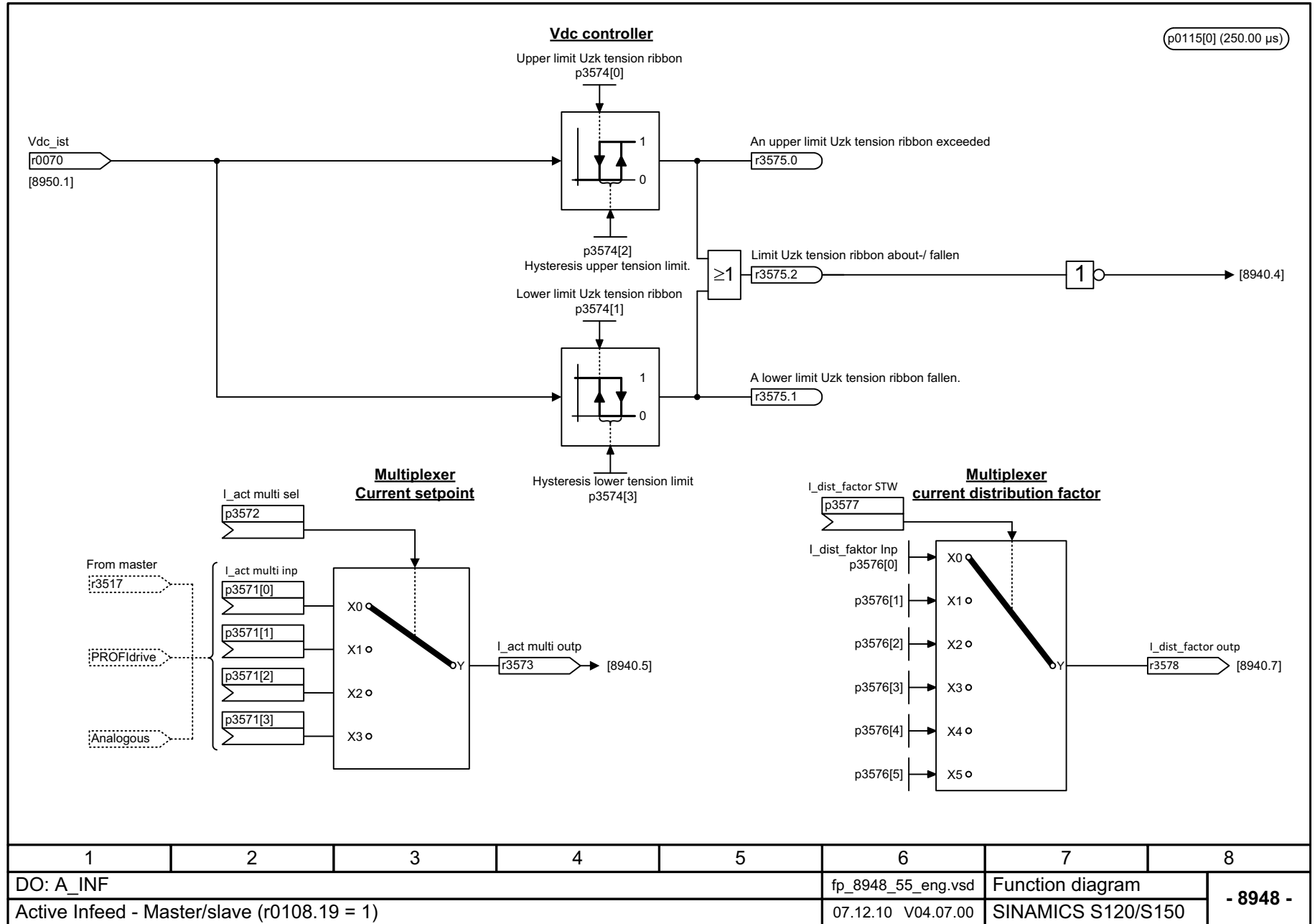


<1> Filter compensation is used to cover the reactive current demand of a line filter that arises on the basis of its capacitance depending on the operating point. The reactive current required is thus not drawn from the supply system.
 <2> With p3603 = 0, the D-component is switched off.
 <3> Only with "Additional controls" function module activated (r0108.3 = 1).

Fig. 3-324 8946 – Current pre-control/current controller/gating unit (p3400.0 = 0)

1	2	3	4	5	6	7	8
DO: A_INF					fp_8946_55_eng.vsd	Function diagram	
Active Infeed - Current pre-control/current controller/gating unit (p3400.0 = 0)					17.09.13 V04.07.00	SINAMICS S120/S150	
							- 8946 -

Fig. 3-325 8948 – Master/slave (r0108.19 = 1)



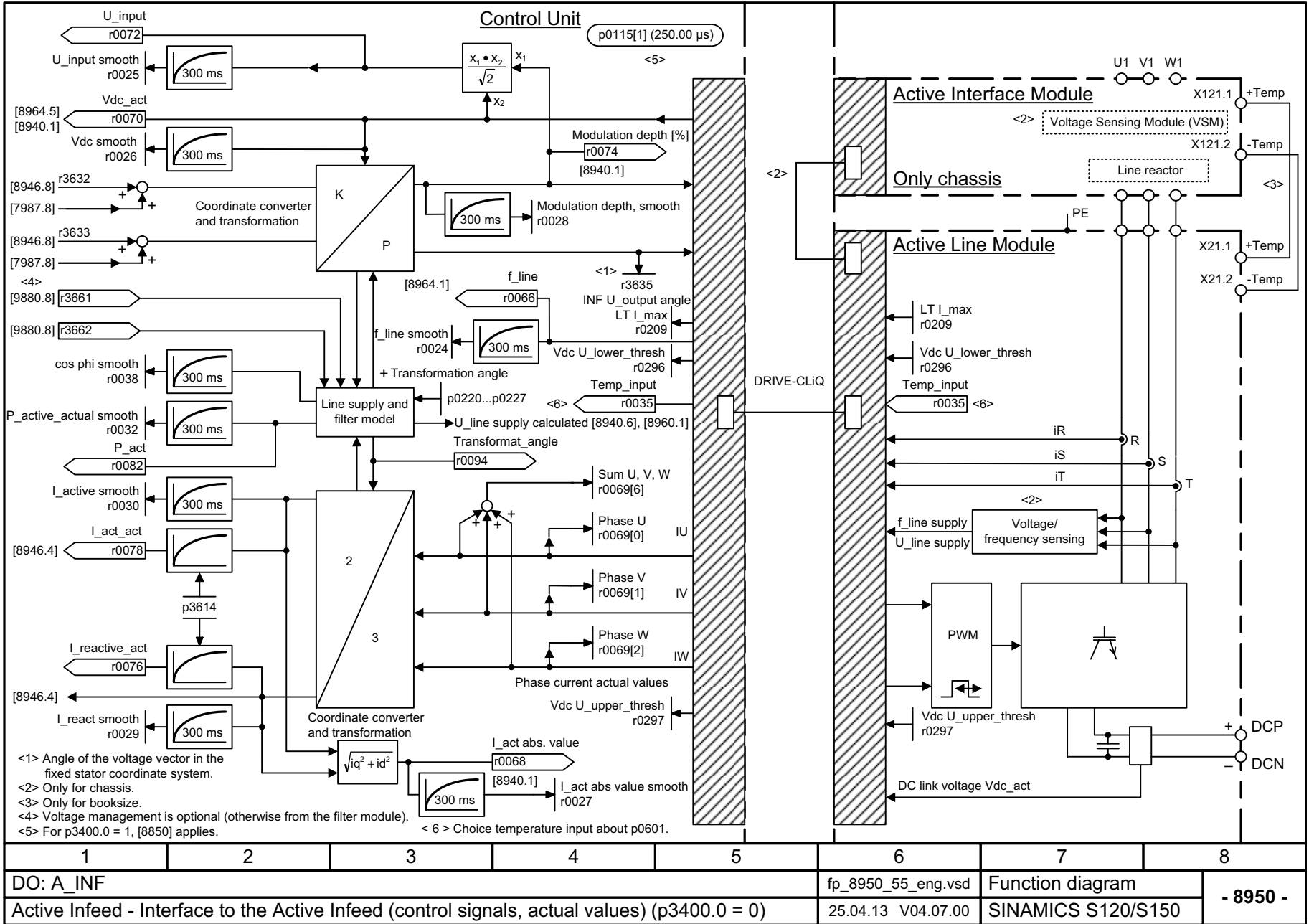
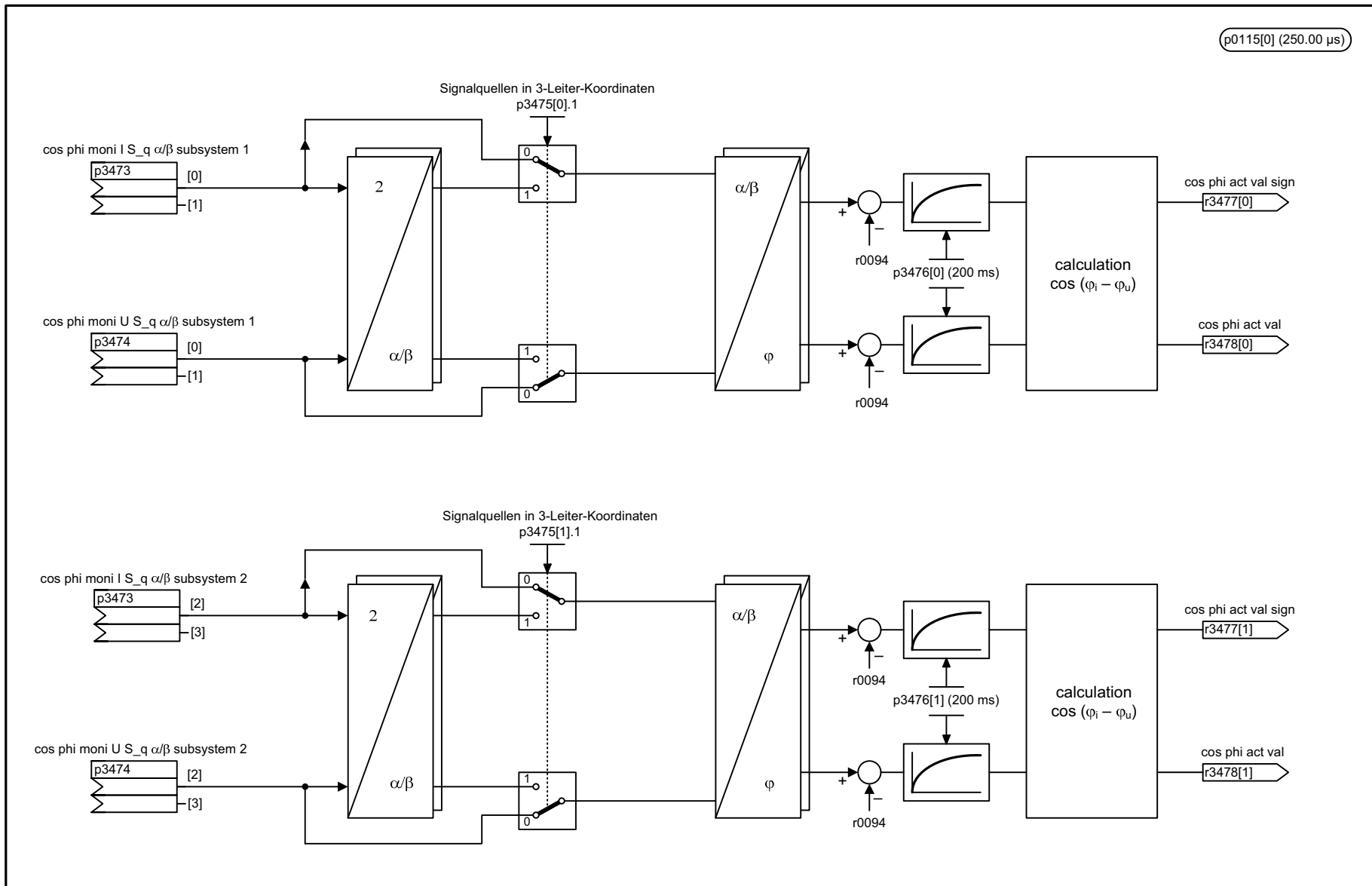


Fig. 3-326 8950 – Interface to the Active Infeed, control signals, actual values (p3400.0 = 0)

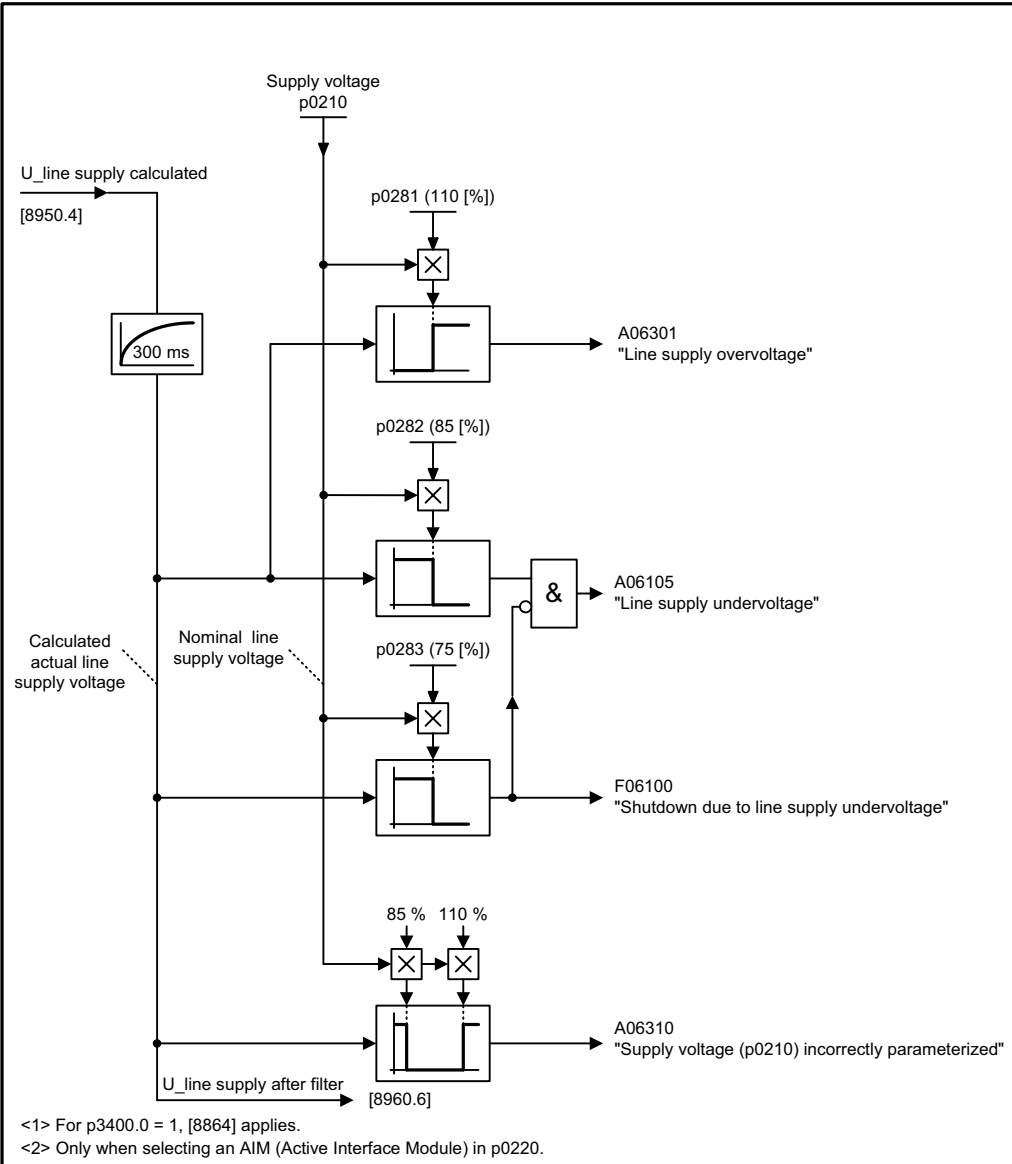
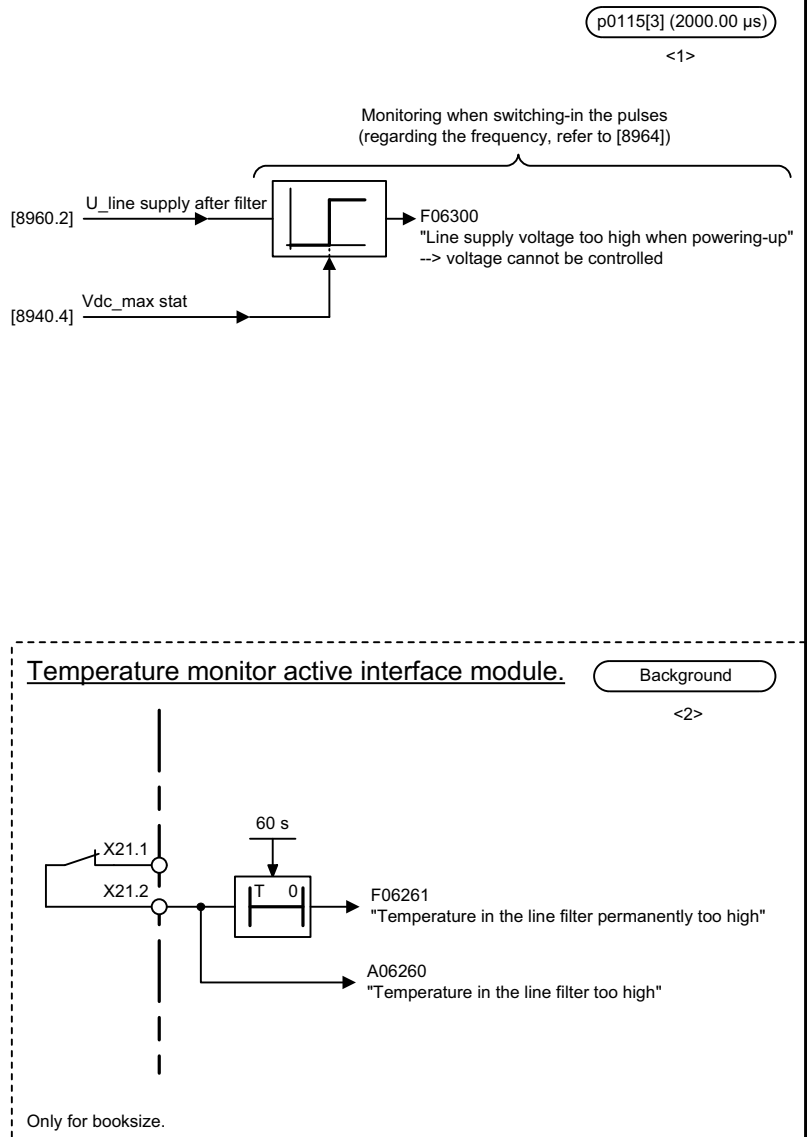
1	2	3	4	5	6	7	8
DO: A_INF					fp_8950_55_eng.vsd	Function diagram	
Active Infeed - Interface to the Active Infeed (control signals, actual values) (p3400.0 = 0)					25.04.13 V04.07.00	SINAMICS S120/S150	
- 8950 -							



1	2	3	4	5	6	7	8
DO: A_INF					fp_8951_55_eng.vsd	Function diagram	
Active Infeed - cos phi - monitor (r0108.3 = 1)					09.09.13 V04.07.00	SINAMICS S120/S150	

- 8951 -

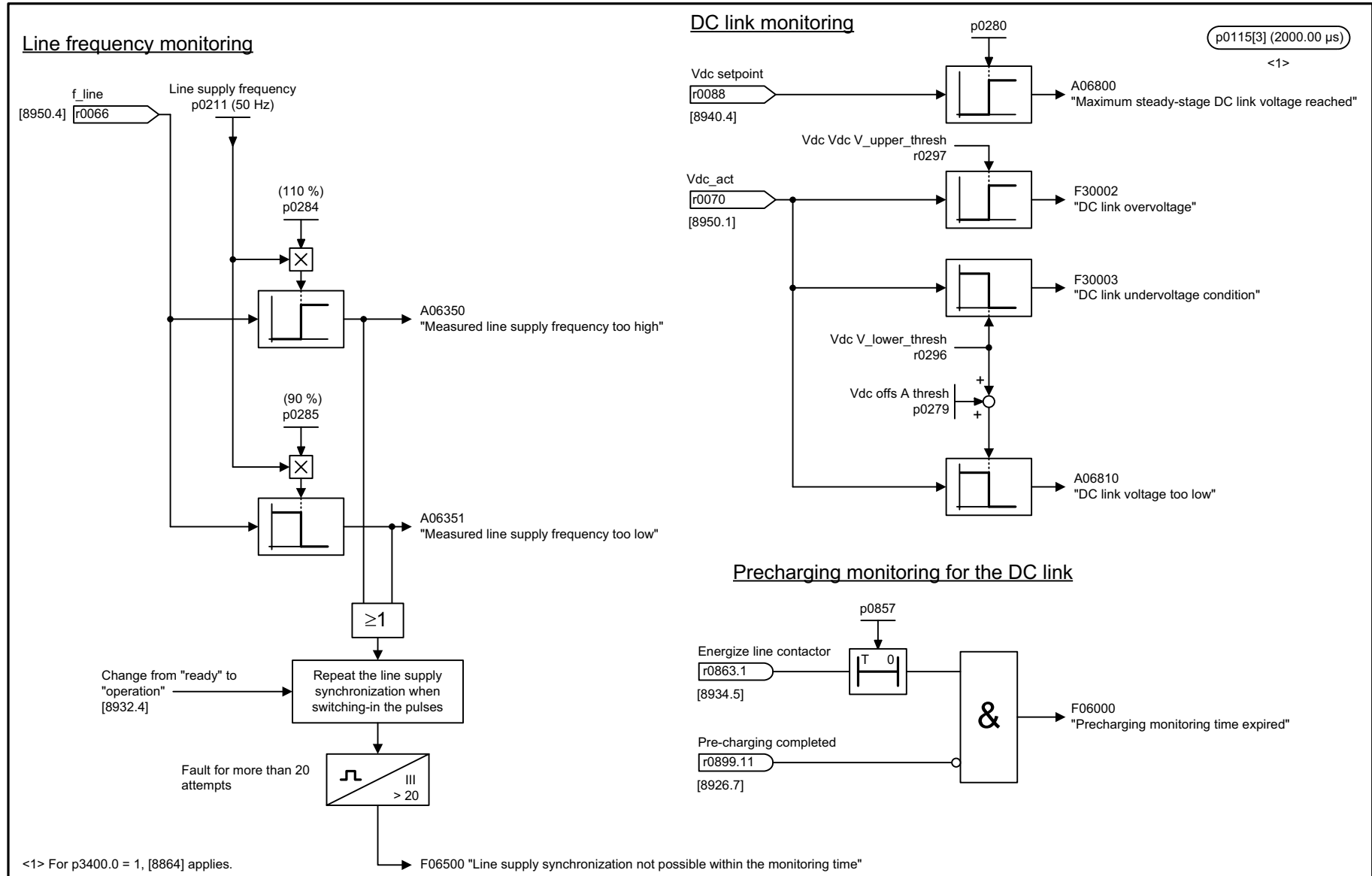
Fig. 3-327 8951 – Cos phi display (r0108.3 = 1)



1	2	3	4	5	6	7	8
DO: A_INF					fp_8960_55_eng.vsd	Function diagram	
Active Infeed - Signals and monitoring functions, line supply voltage monitoring (p3400.0 = 0)					26.02.13 V04.07.00	SINAMICS S120/S150	

Fig. 3-328 8960 – Signals and monitoring functions, line supply voltage monitoring (p3400.0 = 0)

Fig. 3-329 8964 – Signals and monitoring functions: line frequency/Vdc monit. (p3400.0 = 0)



1	2	3	4	5	6	7	8
DO: A_INF					fp_8964_55_eng.vsd	Function diagram	
Active Infeed - Signals and monitoring functions, line frequency and Vdc monit. (p3400.0 = 0)					28.10.09 V04.07.00	SINAMICS S120/S150	
- 8964 -							

3.32 Terminal Board 30 (TB30)

Function diagrams

9099 – Overview	2205
9100 – Digital inputs, electrically isolated (DI 0 ... DI 3)	2206
9102 – Digital outputs, electrically isolated (DO 0 ... DO 3)	2207
9104 – Analog inputs (AI 0 ... AI 1)	2208
9106 – Analog outputs (AO 0 ... AO 1)	2209

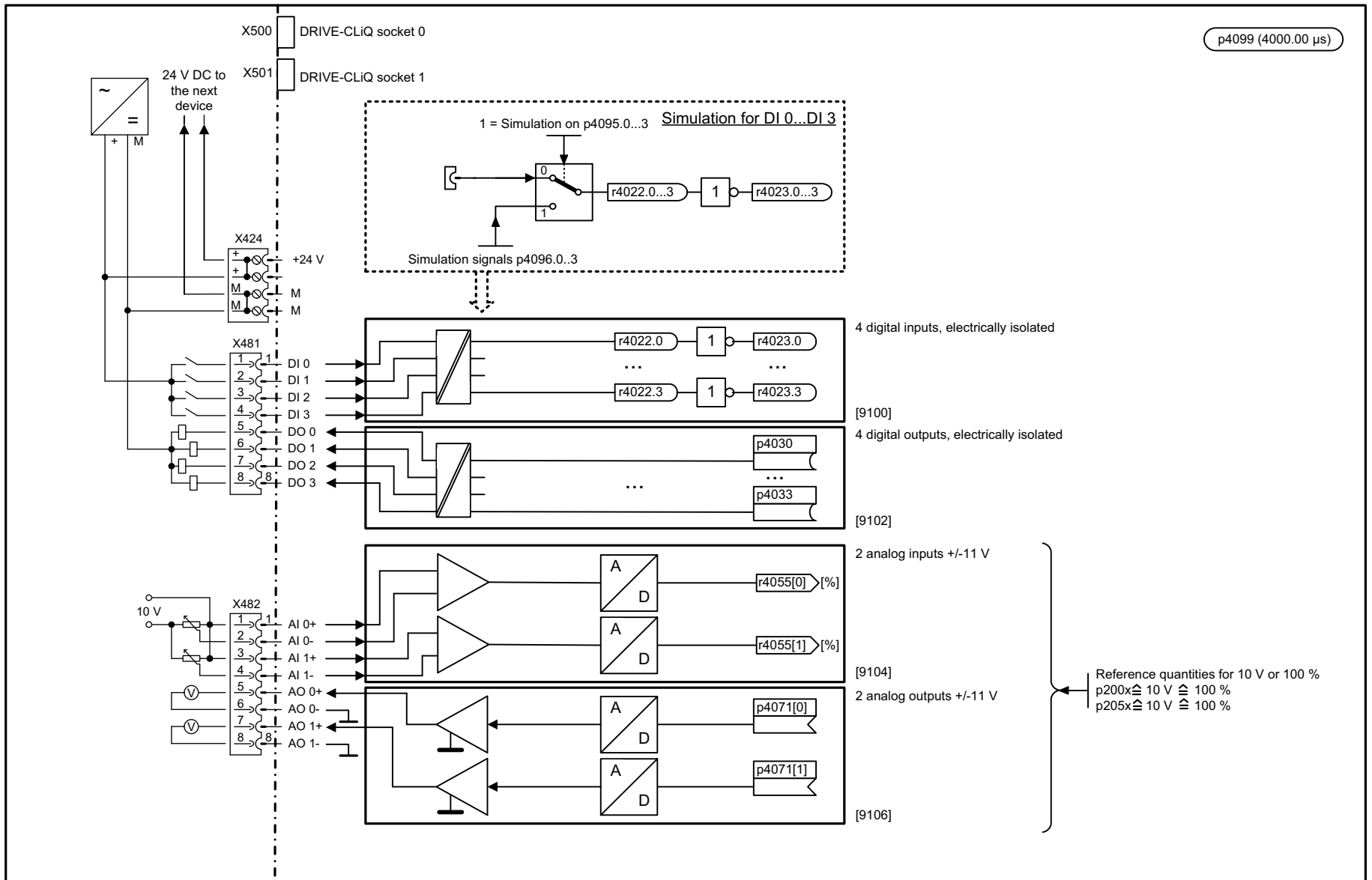
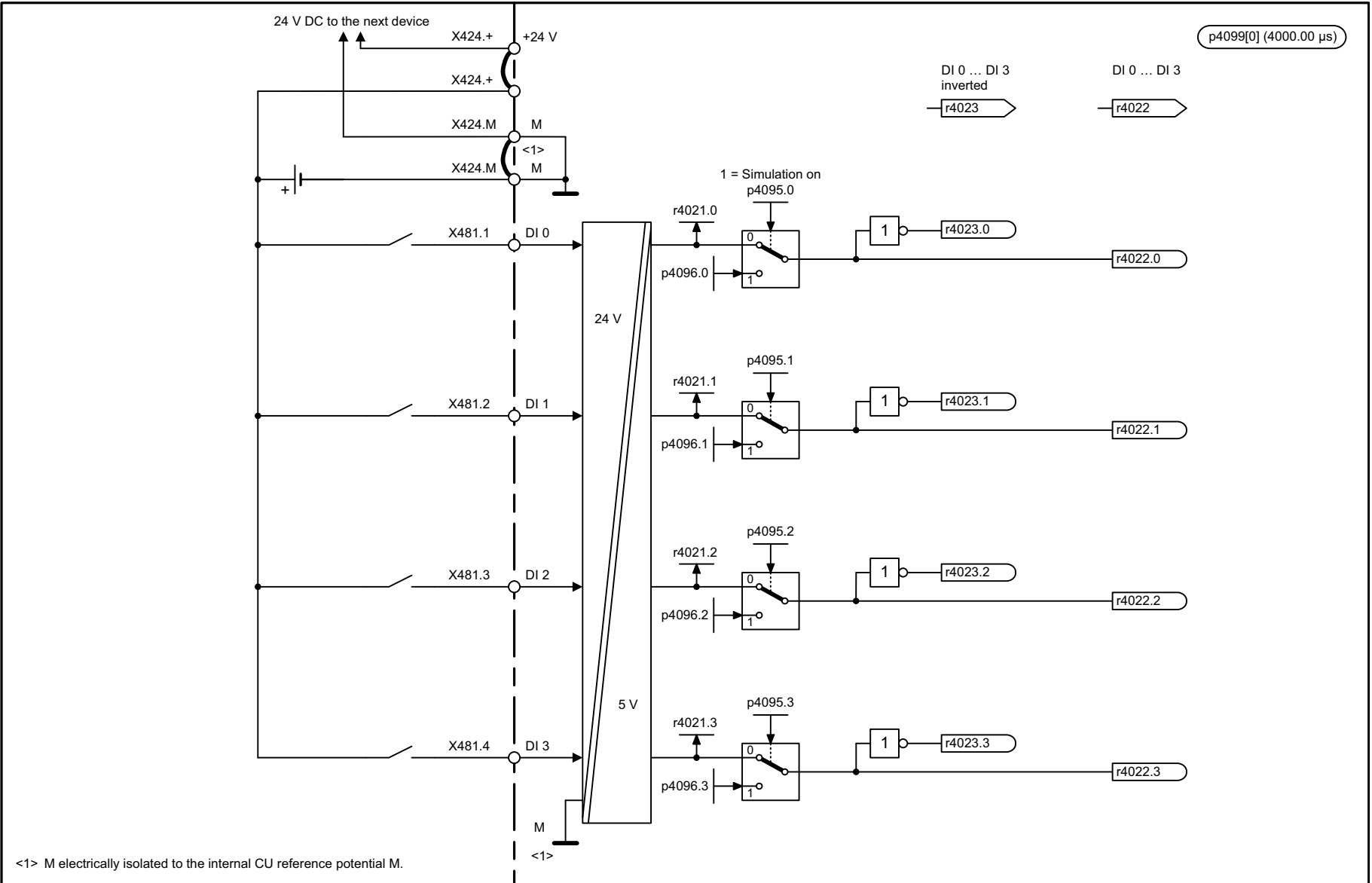


Fig. 3-330 9099 – Overview

SINAMICS S120/S150
List Manual (LH1), 04/2014, 6SL3097-4AP00-0BP5

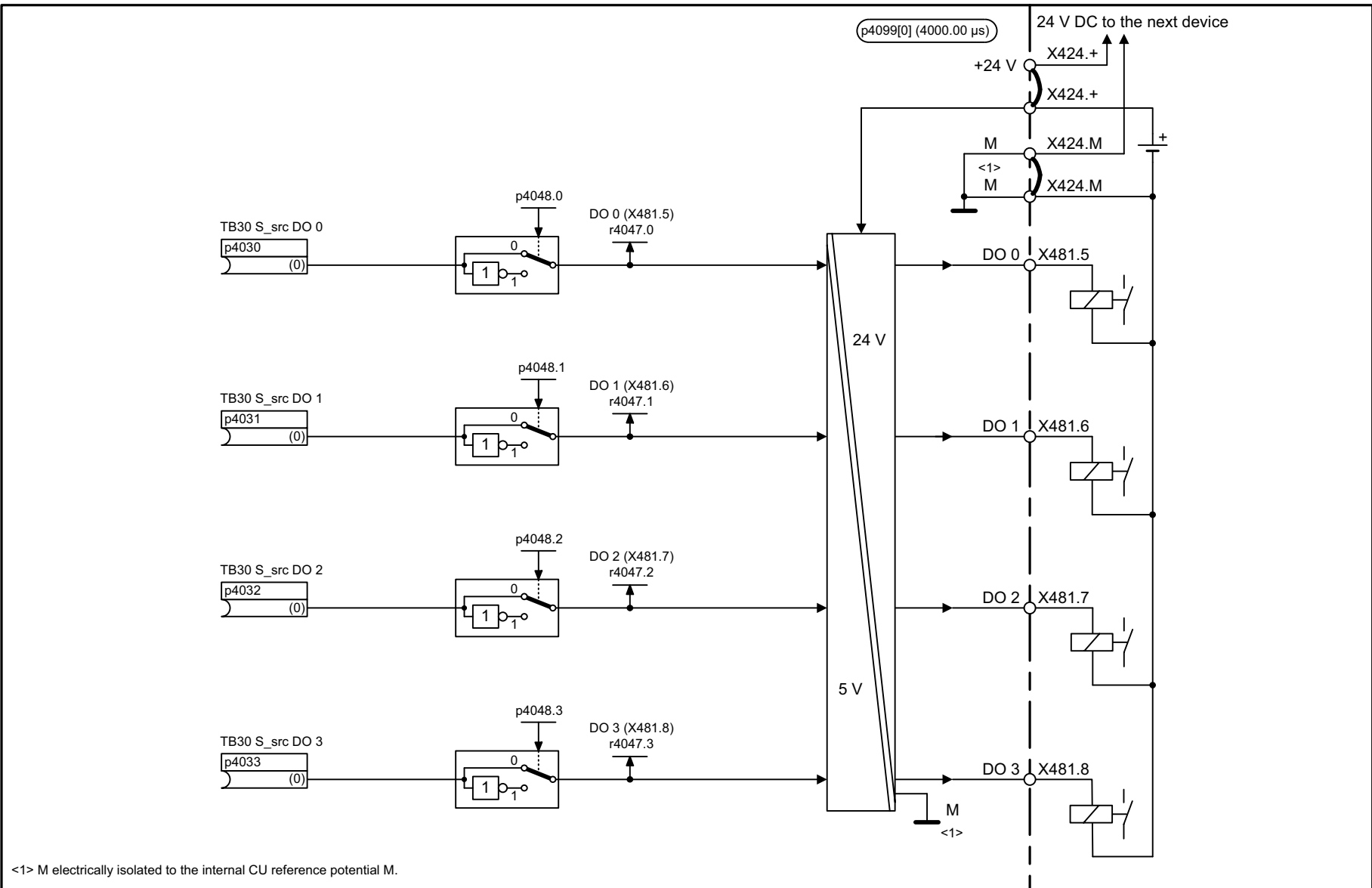
1	2	3	4	5	6	7	8
DO: TB30					fp_9099_51_eng.vsd	Function diagram	
Terminal Board 30 (TB30) - Overview					12.03.13 V04.07.00	SINAMICS	
							- 9099 -



<1> M electrically isolated to the internal CU reference potential M.

1	2	3	4	5	6	7	8
DO: TB30					fp_9100_51_eng.vsd	Function diagram	
Terminal Board 30 (TB30) - Digital inputs, electrically isolated (DI 0 ... DI 3)					24.11.09 V04.07.00	SINAMICS	
							- 9100 -

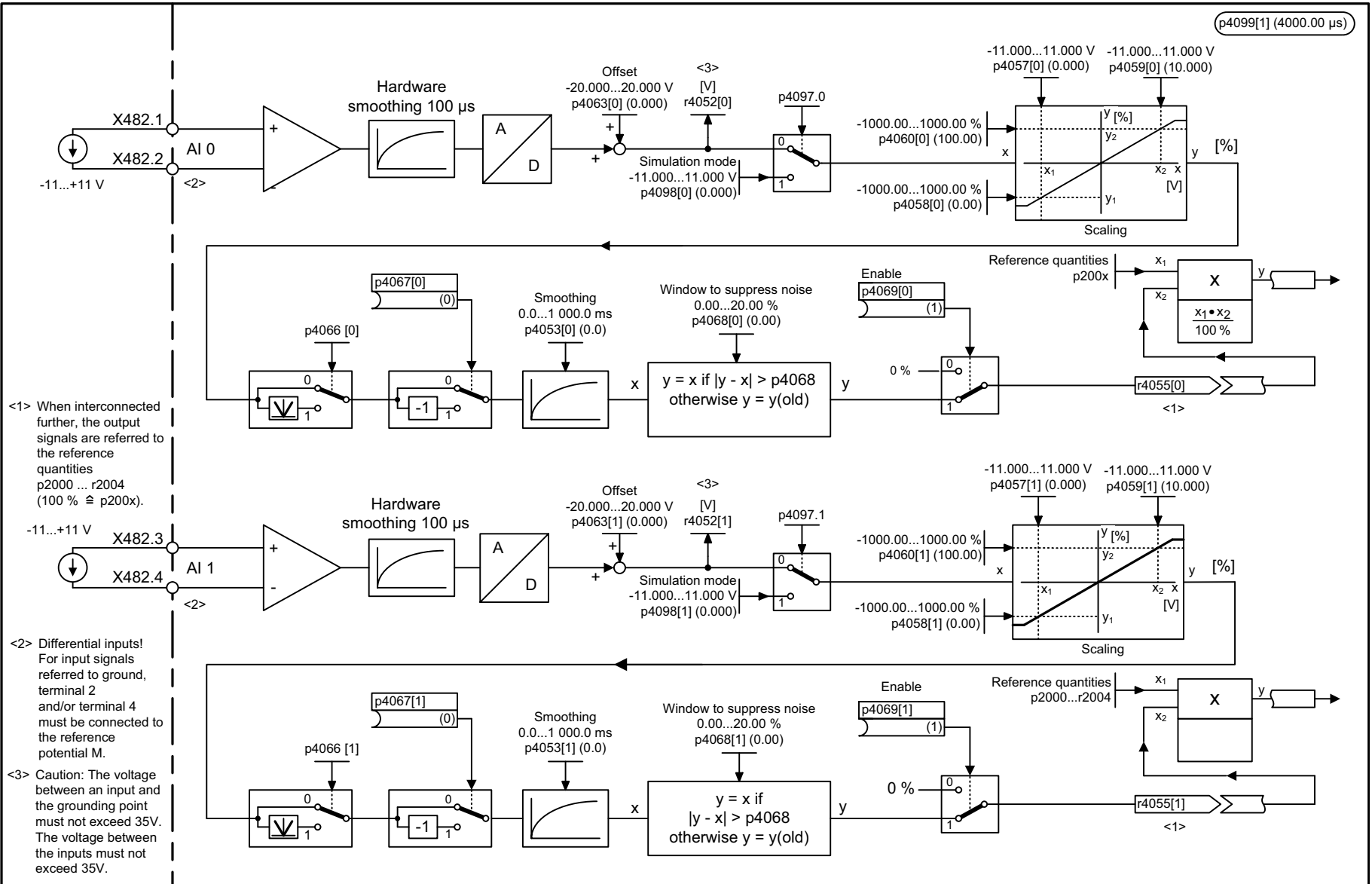
Fig. 3-331 9100 – Digital inputs, electrically isolated (DI 0 ... DI 3)



<1> M electrically isolated to the internal CU reference potential M.

1	2	3	4	5	6	7	8
DO: TB30					fp_9102_51_eng.vsd	Function diagram	
Terminal Board 30 (TB30) - Digital outputs, electrically isolated (DO 0 ... DO 3)					24.11.09 V04.07.00	SINAMICS	
							- 9102 -

Fig. 3-332 9102 – Digital outputs, electrically isolated (DO 0 ... DO 3)



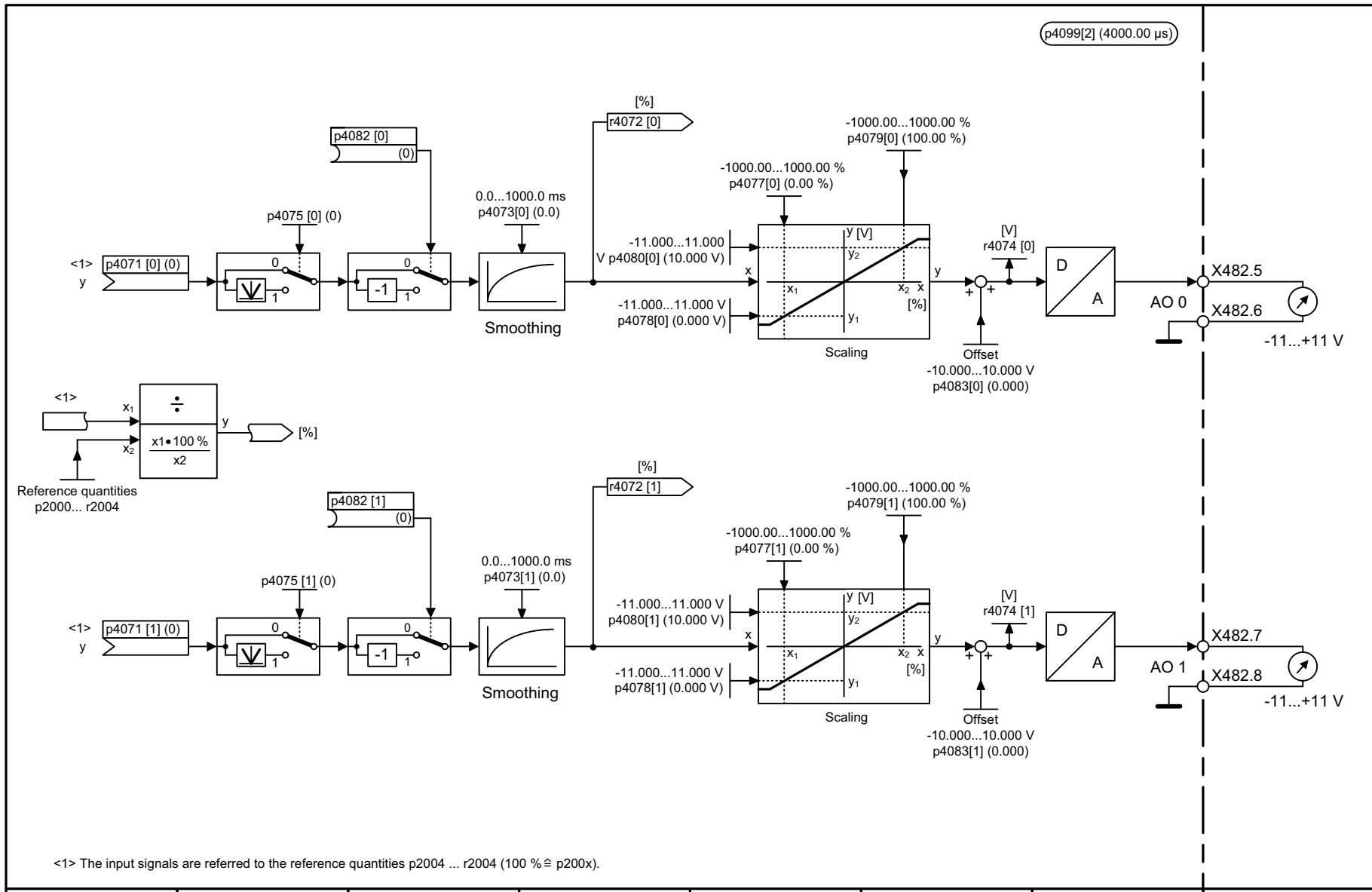
<1> When interconnected further, the output signals are referred to the reference quantities p2000 ... r2004 (100 % $\hat{=}$ p200x).

<2> Differential inputs! For input signals referred to ground, terminal 2 and/or terminal 4 must be connected to the reference potential M.

<3> Caution: The voltage between an input and the grounding point must not exceed 35V. The voltage between the inputs must not exceed 35V.

1	2	3	4	5	6	7	8
DO: TB30					fp_9104_51_eng.vsd	Function diagram	
Terminal Board 30 (TB30) - Analog inputs (AI 0 ... AI 1)					21.06.05 V04.07.00	SINAMICS	
							- 9104 -

Fig. 3-333 9104 – Analog inputs (AI 0 ... AI 1)



<1> The input signals are referred to the reference quantities p2004 ... r2004 (100 % ≙ p200x).

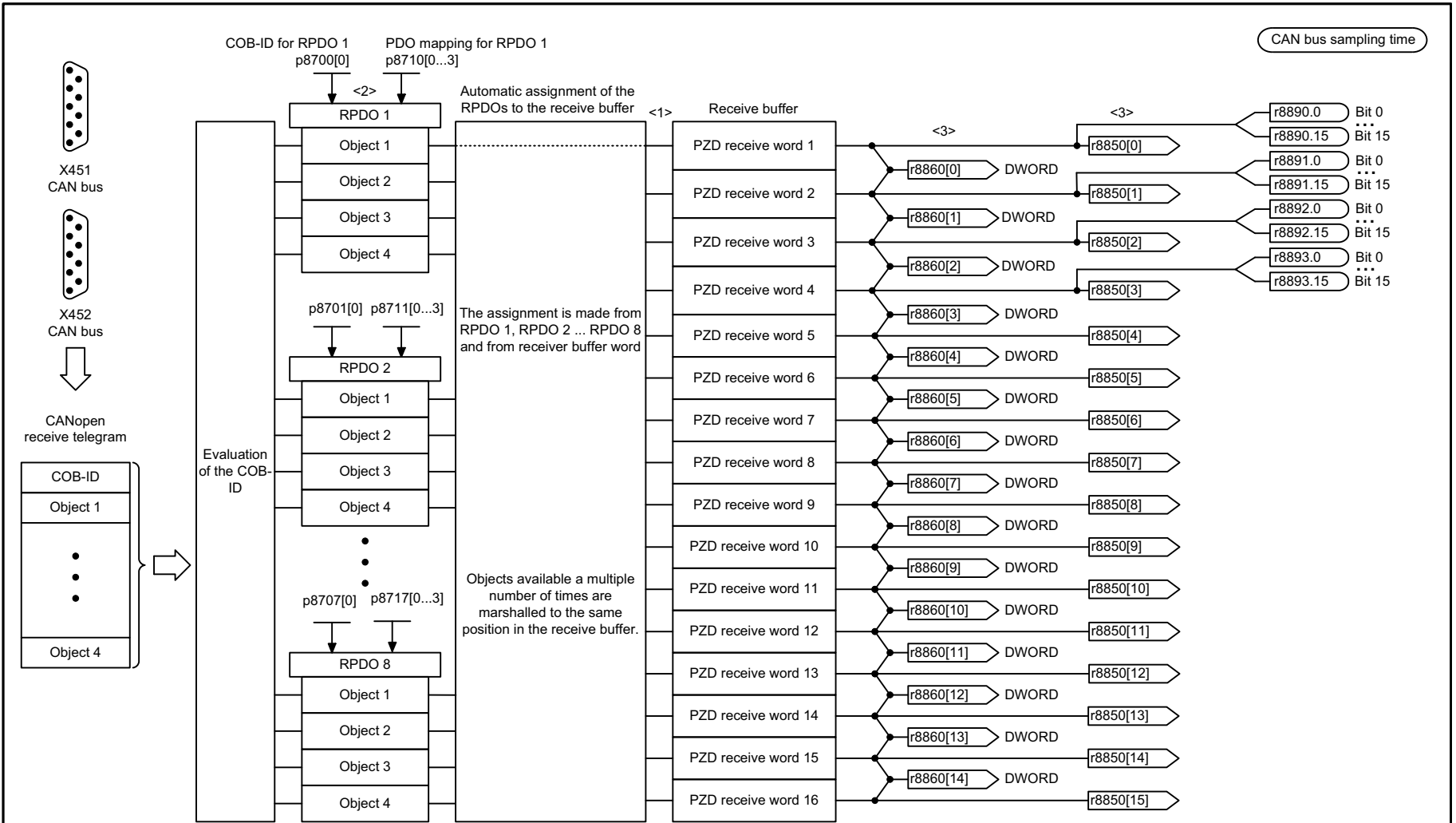
1	2	3	4	5	6	7	8
DO: TB30					fp_9106_51_eng.vsd	Function diagram	
Terminal Board 30 (TB30) - Analog outputs (AO 0 ... AO 1)					25.10.05 V04.07.00	SINAMICS	
							- 9106 -

Fig. 3-334 9106 – Analog outputs (AO 0 ... AO 1)

3.33 Communication Board CAN10 (CBC10)

Function diagrams

9204 – Receive telegram, free PDO mapping (p8744 = 2)	2211
9206 – Receive telegram, Predefined Connection Set (p8744 = 1)	2212
9208 – Send telegram, free PDO mapping (p8744 = 2)	2213
9210 – Send telegram, Predefined Connection Set (p8744 = 1)	2214
9220 – Control word, CANopen	2215
9226 – Status word, CANopen	2216



<1> To use automatic BICO interconnection (p8790 = 1), one of the receive words 1-4 must be used as control word 1 (STW1).
 <2> Telegram: up to 4 words or 64 bits.
 The sum of the various objects must not exceed 16 words.
 <3> When interconnecting a connector output multiple times all the connector inputs must have either Integer or FloatingPoint data type.

1	2	3	4	5	6	7	8
DO: A_INF2C, SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_9204_51_eng.vsd	Function diagram	
Communication Board CAN10 (CBC10) - Receive telegram, free PDO mapping (p8744 = 2)					05.07.13 V04.07.00	SINAMICS	
							- 9204 -

Fig. 3-335 9204 – Receive telegram, free PDO mapping (p8744 = 2)

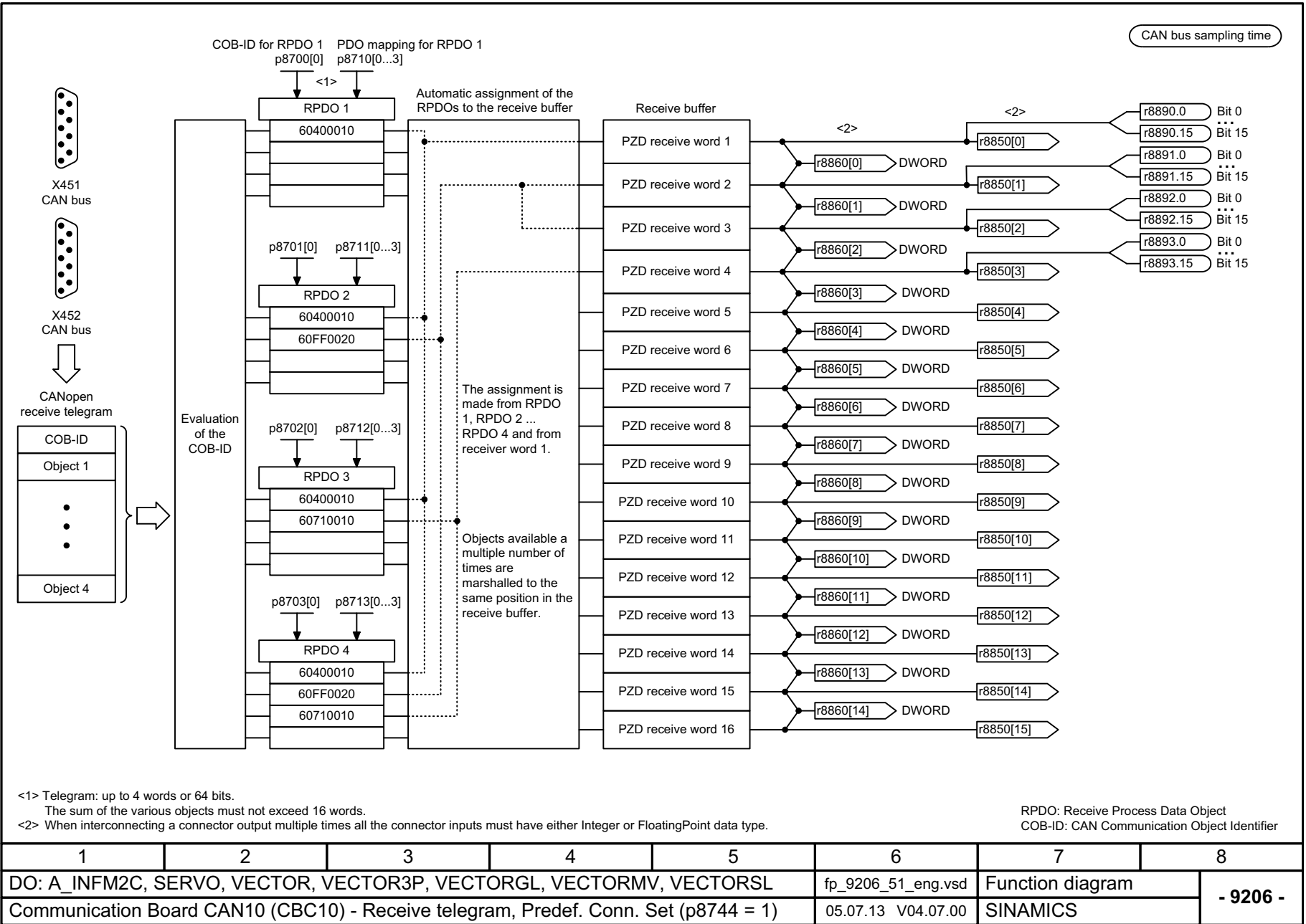
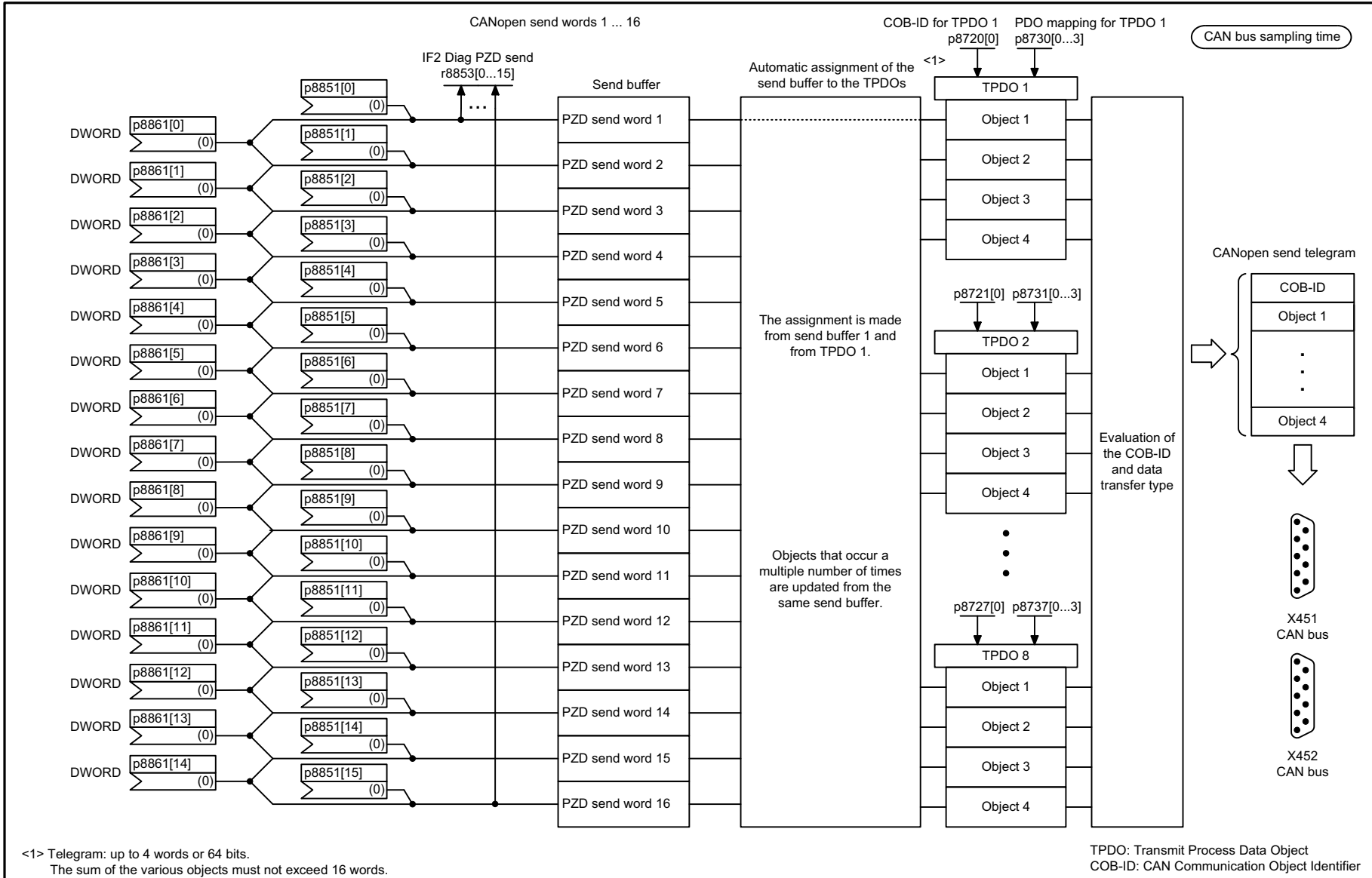


Fig. 3-336 9206 – Receive telegram, Predefined Connection Set (p8744 = 1)

1	2	3	4	5	6	7	8
DO: A_INF2C, SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_9206_51_eng.vsd	Function diagram	
Communication Board CAN10 (CBC10) - Receive telegram, Pref. Conn. Set (p8744 = 1)					05.07.13 V04.07.00	SINAMICS	
							- 9206 -

Fig. 3-337 9208 – Send telegram, free PDO mapping (p8744 = 2)



<1> Telegram: up to 4 words or 64 bits.
The sum of the various objects must not exceed 16 words.

TPDO: Transmit Process Data Object
COB-ID: CAN Communication Object Identifier

1	2	3	4	5	6	7	8
DO: A_INF2C, SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_9208_51_eng.vsd	Function diagram	
Communication Board CAN10 (CBC10) - Send telegram, free PDO mapping (p8744 = 2)					05.07.13 V04.07.00	SINAMICS	
							- 9208 -

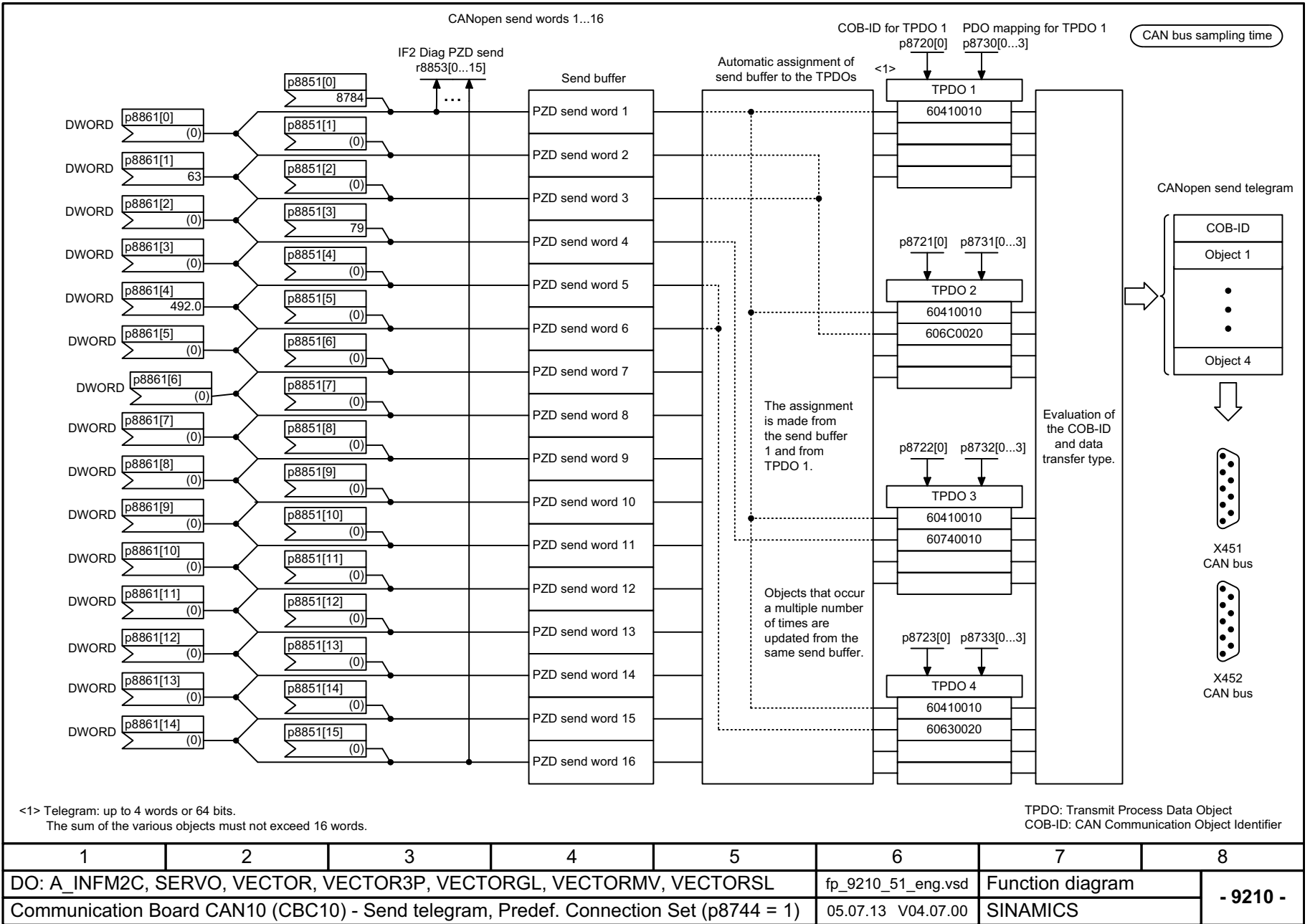


Fig. 3-338 9210 – Send telegram, Predefined Connection Set (p8744 = 1)

CAN bus sampling time

Signal targets for control word CANopen					
Signal	Meaning	Interconnection parameters <1>	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	▲ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse cancellation and ready-to-power-up)	p0840[0] = r8890.0	[2501.3]	[2610]	-
STW1.1	1 = No coast-down activated (enable possible) 0 = Activate coast-down (immediate pulse cancellation and power-on inhibit)	p0844[0] = r8890.1	[2501.3]	[2610]	-
STW1.2	1 = No fast stop activated (enable possible) 0 = Activate fast stop (braking along an OFF3 ramp p1135, then pulse cancellation and power-on inhibit)	p0848[0] = r8890.2	[2501.3]	[2610]	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (cancel pulses)	p0852[0] = r8890.3	[2501.3]	[2610]	-
STW1.4	1 = Enable ramp-function generator 0 = Inhibit ramp-function generator	<2> p1140[0] = r8890.4	[2501.3]	[3060]	-
STW1.5	1 = Continue ramp-function generator 0 = Freeze ramp-function generator	<2> p1141[0] = r8890.5	[2501.3]	[3060]	-
STW1.6	1 = Enable speed setpoint ramp-function generator input 0 = Inhibit setpoint (the ramp-function generator input is set to zero)	<2> p1142[0] = r8890.6	[2501.1]	[3060]	-
STW1.7	▲ = Acknowledge fault	p2103[0] = r8890.7	[2546.1]	[8060]	-
STW1.8	1 = Stop	<2> <3>	-	[3060]	-
STW1.9	Reserved	-	-	-	-
STW1.10	Reserved	-	-	-	-
STW1.11	Can be freely connected	pxxxx[y] = r8890.11	-	-	-
STW1.12	Can be freely connected	pxxxx[y] = r8890.12	-	-	-
STW1.13	Can be freely connected	pxxxx[y] = r8890.13	-	-	-
STW1.14	Can be freely connected	pxxxx[y] = r8890.14	-	-	-
STW1.15	Can be freely connected	pxxxx[y] = r8890.15	-	-	-

<1> Depending on the position of the CANopen control word in p8750, the number of the binector to be connected changes. <3> Interconnection via p8791.
<2> Ignored by automatic control word interconnection (p8790).

1	2	3	4	5	6	7	8
DO: A_INF2C, SERVO, VECTOR, VECTOR3P, VECTORGL, VECTORMV, VECTORSL					fp_9220_51_eng.vsd	Function diagram	
Communication Board CAN10 (CBC10) - Control word, CANopen					04.07.13 V04.07.00	SINAMICS	
							- 9220 -

Fig. 3-339 9220 – Control word, CANopen

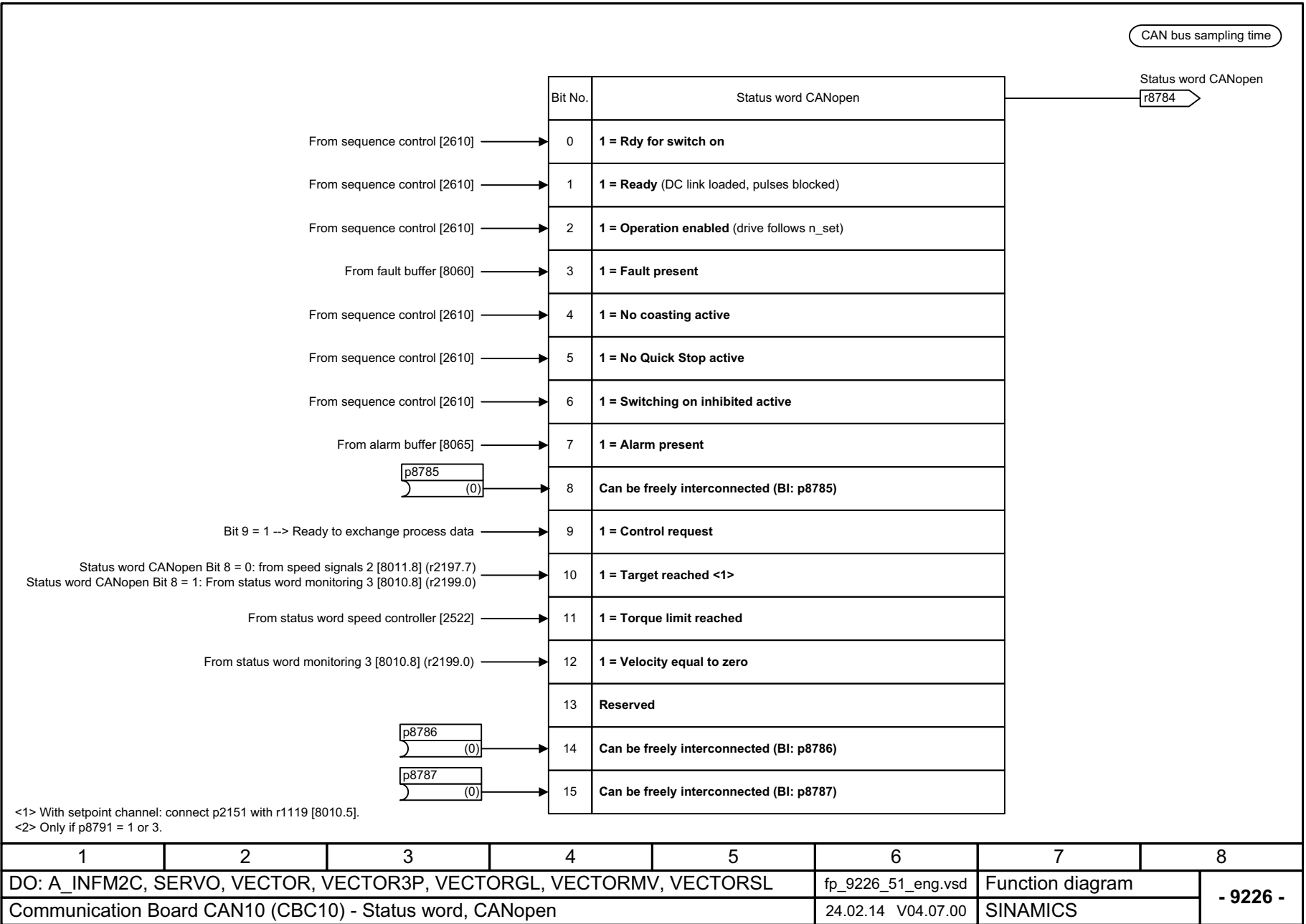
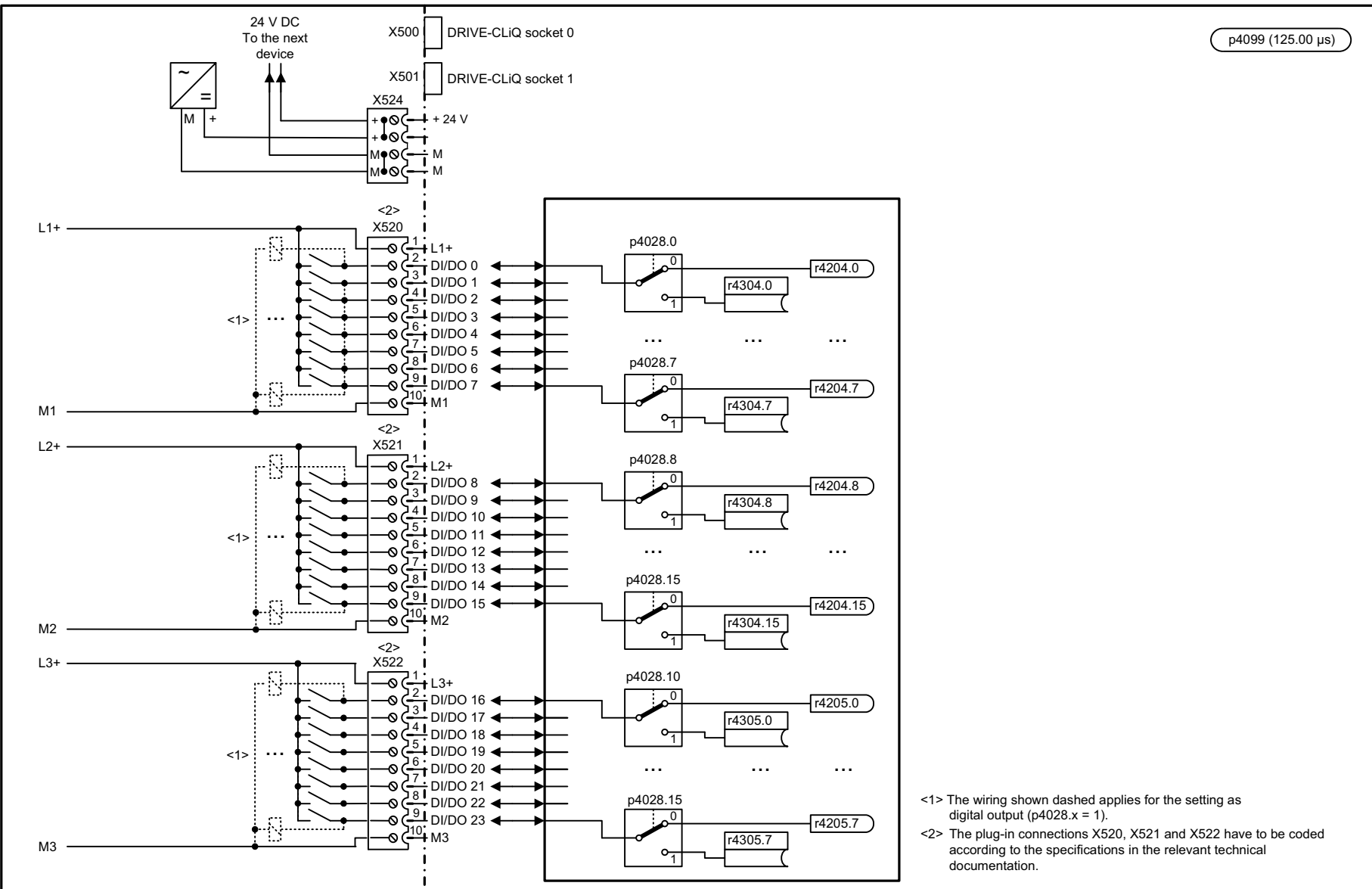


Fig. 3-340 9226 – Status word, CANOpen

3.34 Terminal Module 15 (TM15)

Function diagrams

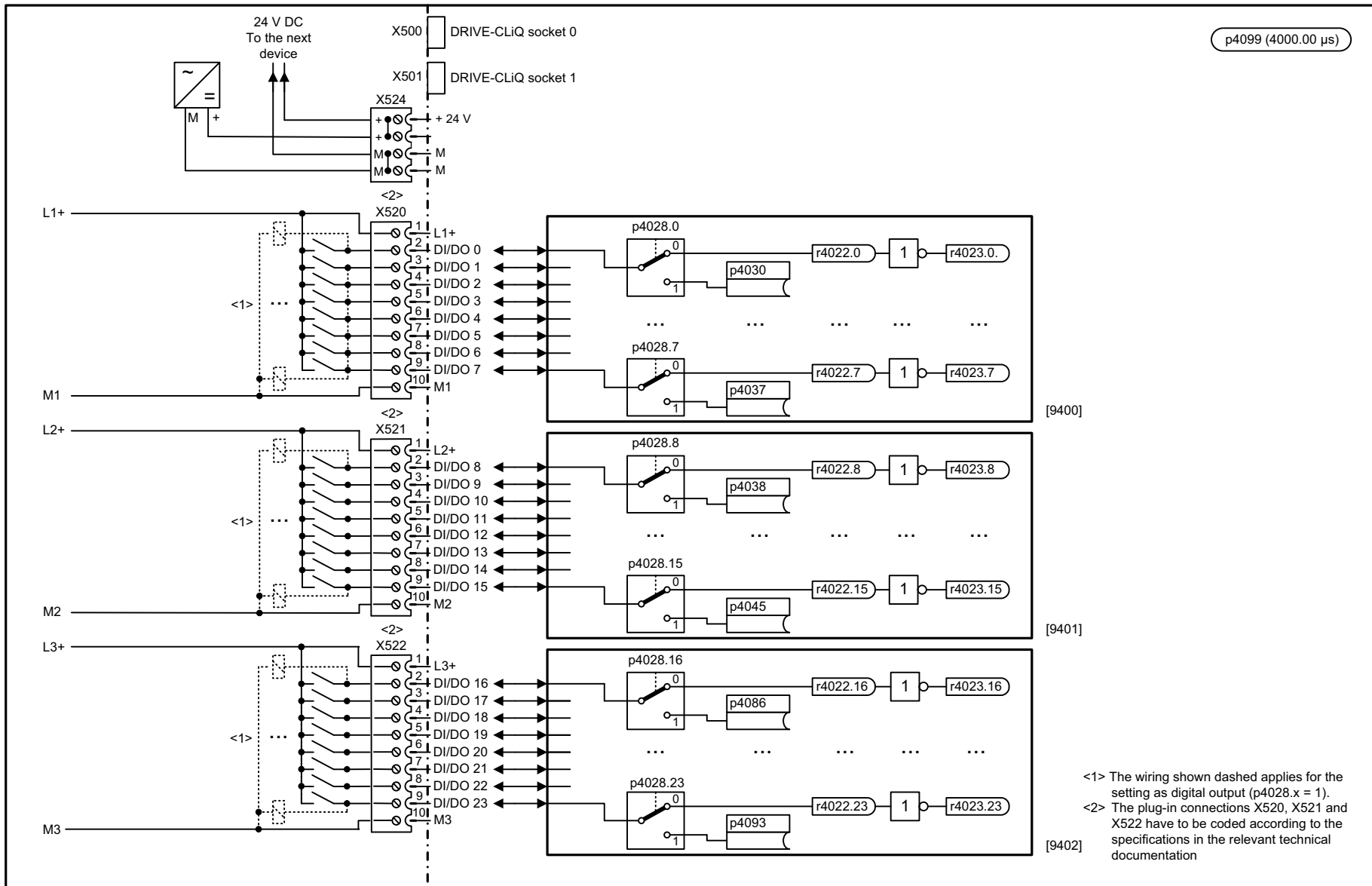
9389 – Overview TM15 (SIMOTION)	2218
9399 – Overview TM15DI_DO (SINAMICS)	2219
9400 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 7)	2220
9401 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 15)	2221
9402 – Digital inputs/outputs, bidirectional (DI/DO 16 ... DI/DO 23)	2222



<1> The wiring shown dashed applies for the setting as digital output (p4028.x = 1).
<2> The plug-in connections X520, X521 and X522 have to be coded according to the specifications in the relevant technical documentation.

1	2	3	4	5	6	7	8
DO: TM15					fp_9389_51_eng.vsd	Function diagram	
Terminal Module 15 (TM15) - Overview TM15 (SIMOTION)					17.03.14 V04.07.00	SINAMICS	
							- 9389 -

Fig. 3-341 9389 – Overview TM15 (SIMOTION)



p4099 (4000.00 μs)

<1> The wiring shown dashed applies for the setting as digital output (p4028.x = 1).
<2> The plug-in connections X520, X521 and X522 have to be coded according to the specifications in the relevant technical documentation

1	2	3	4	5	6	7	8
DO: TM15DI_DO					fp_9399_51_eng.vsd	Function diagram	
Terminal Module 15 (TM15) - Overview TM15DI_DO (SINAMICS)					17.03.14 V04.07.00	SINAMICS	
							- 9399 -

Fig. 3-342 9399 – Overview TM15DI_DO (SINAMICS)

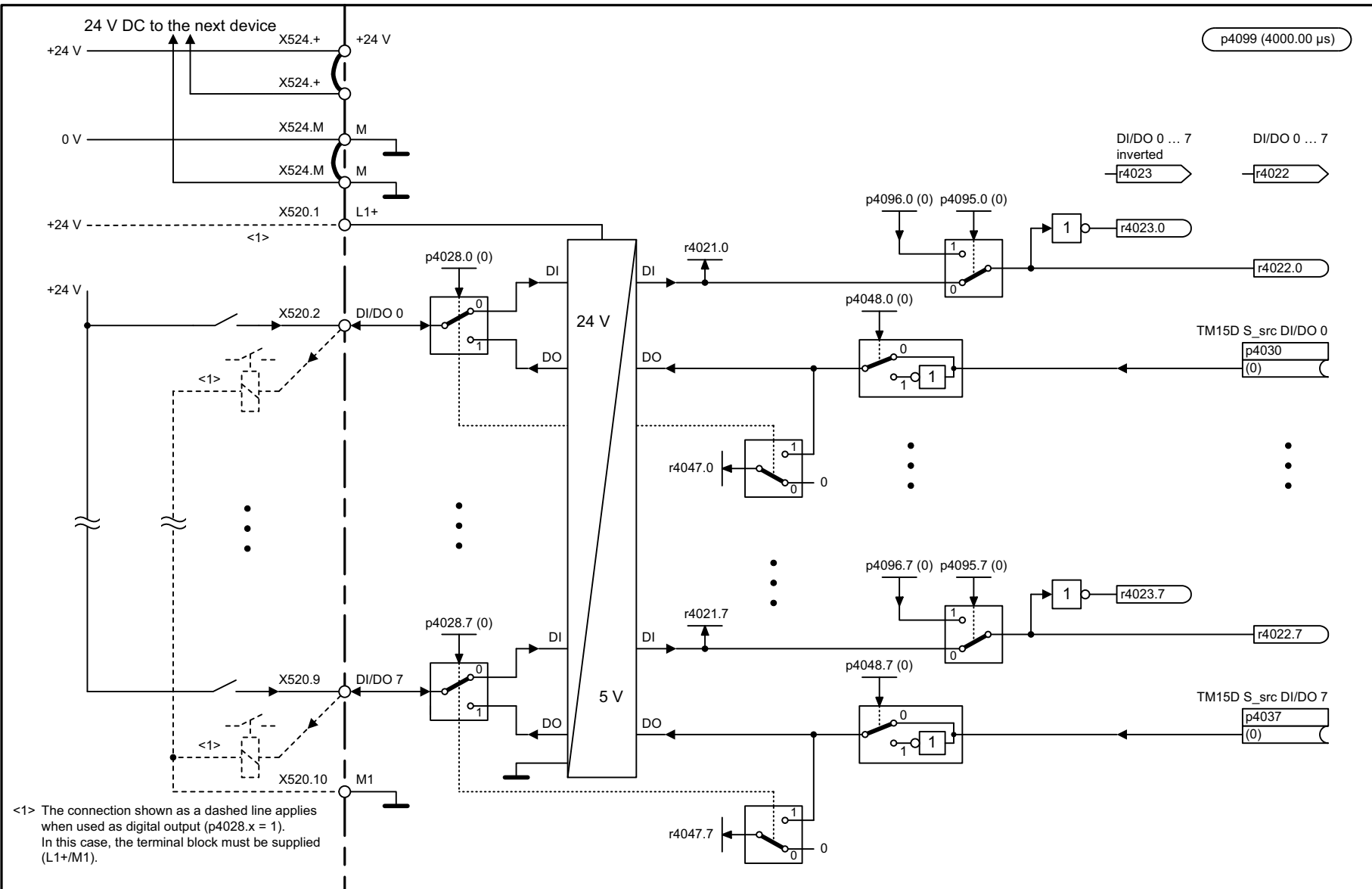
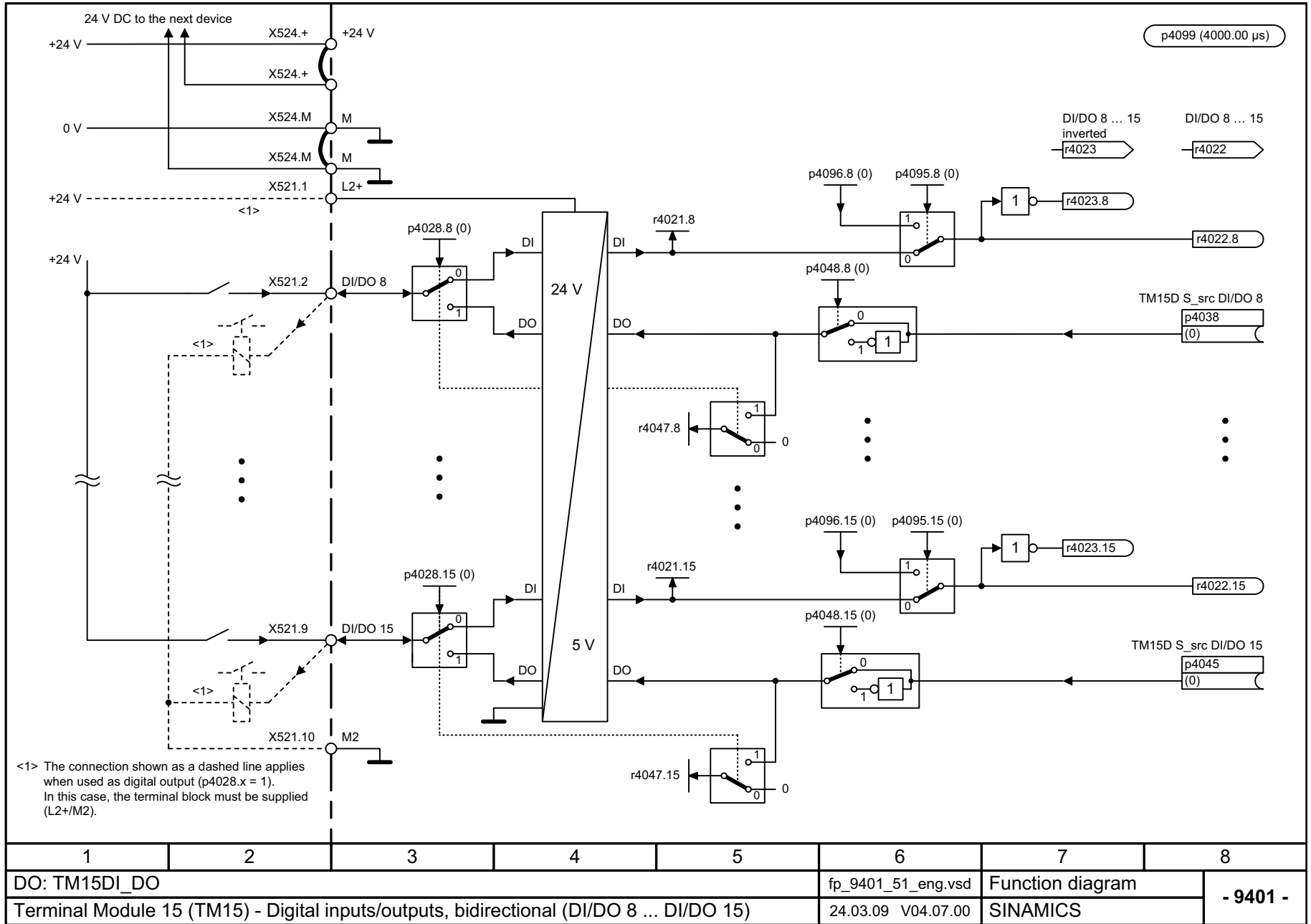


Fig. 3-343 9400 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 7)

1	2	3	4	5	6	7	8
DO: TM15DI_DO					fp_9400_51_eng.vsd	Function diagram	
Terminal Module 15 (TM15) - Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 7)					24.03.09 V04.07.00	SINAMICS	
							- 9400 -

Fig. 3-344 9401 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 15)



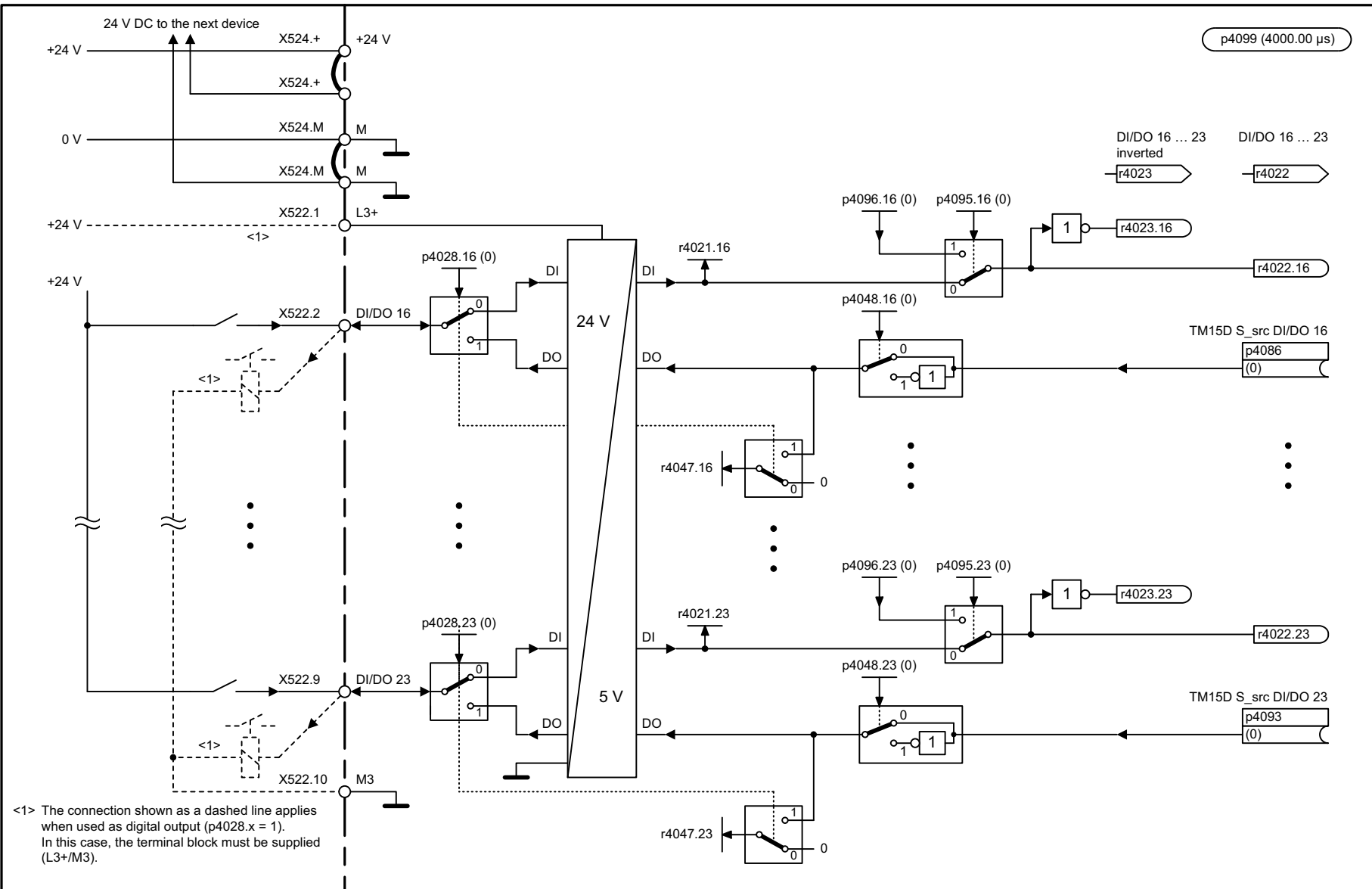


Fig. 3-345 9402 – Digital inputs/outputs, bidirectional (DI/DO 16 ... DI/DO 23)

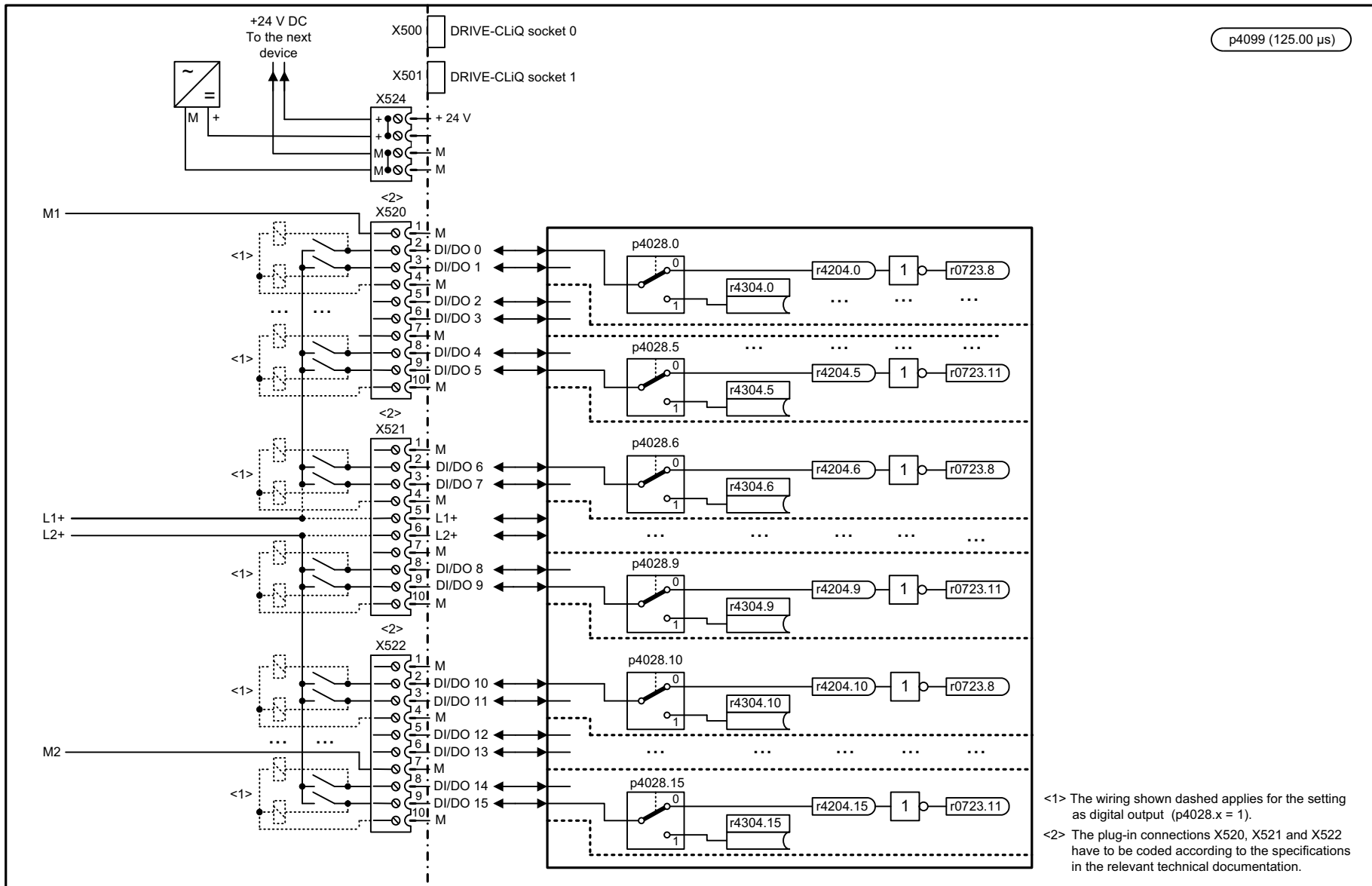
1	2	3	4	5	6	7	8
DO: TM15DI_DO					fp_9402_51_eng.vsd	Function diagram	
Terminal Module 15 (TM15) - Digital input/output, bidirectional (DI/DO 16 ... DI/DO 23)					25.03.09 V04.07.00	SINAMICS	
							- 9402 -

3.35 Terminal Module 17 High Feature (TM17 High Feature)

Function diagrams

9419 – Overview

2224



p4099 (125.00 µs)

<1> The wiring shown dashed applies for the setting as digital output (p4028.x = 1).
 <2> The plug-in connections X520, X521 and X522 have to be coded according to the specifications in the relevant technical documentation.

1	2	3	4	5	6	7	8
DO: TM17					fp_9419_51_eng.vsd	Function diagram	
Terminal Module 17 High Feature (TM17 High Feature) - Overview					29.04.13 V04.07.00	SINAMICS	
							- 9419 -

Fig. 3-346 9419 – Overview

3.36 Terminal Module 31 (TM31)

Function diagrams

9549 – Overview	2226
9550 – Digital inputs, electrically isolated (DI 0 ... DI 3)	2227
9552 – Digital inputs, electrically isolated (DI 4 ... DI 7)	2228
9556 – Digital relay outputs, electrically isolated (DO 0 ... DO 1)	2229
9560 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)	2230
9562 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)	2231
9566 – Analog input 0 (AI 0)	2232
9568 – Analog input 1 (AI 1)	2233
9572 – Analog outputs (AO 0 ... AO 1)	2234
9576 – Temperature evaluation (KTY/PTC)	2235

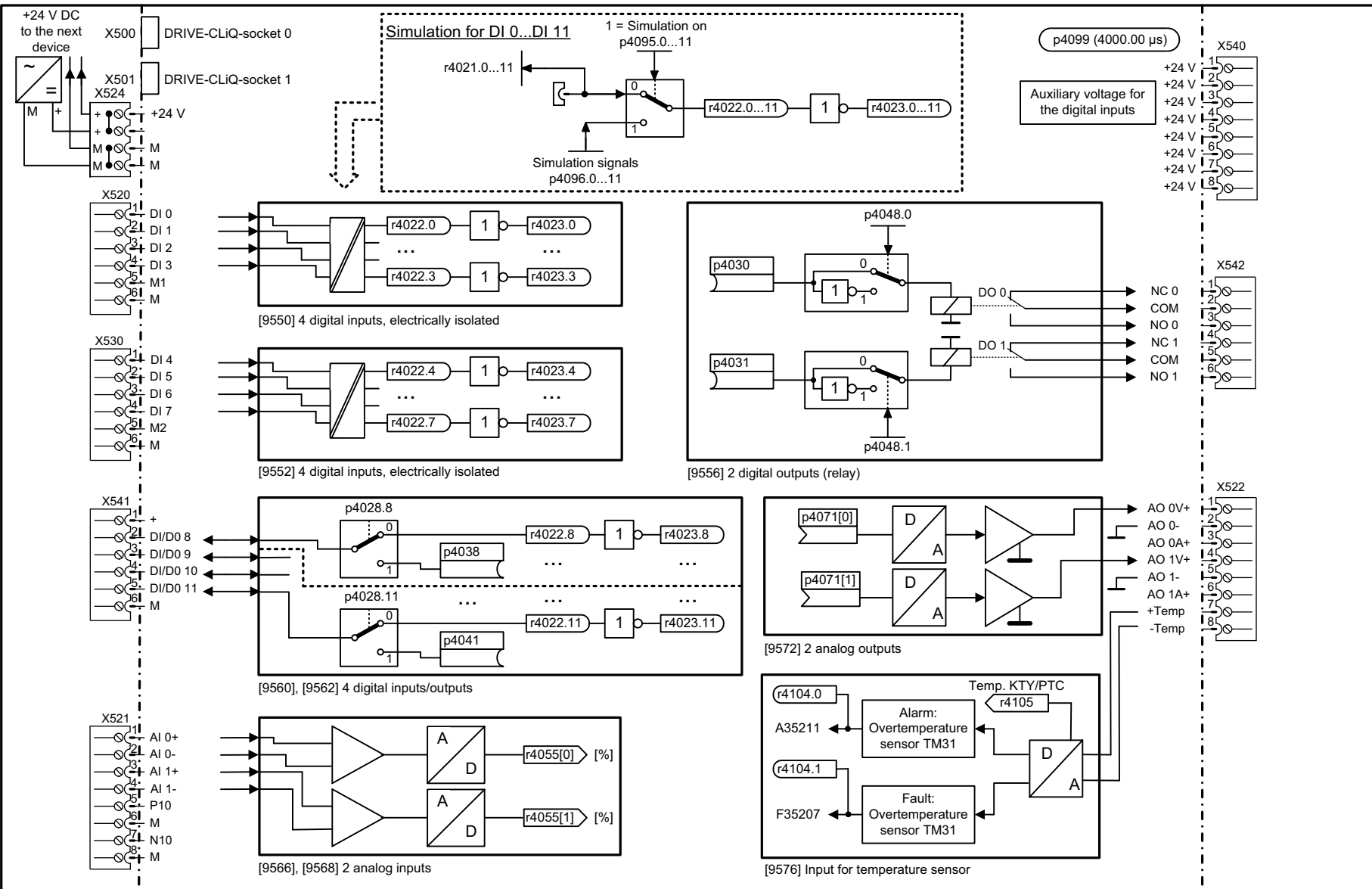
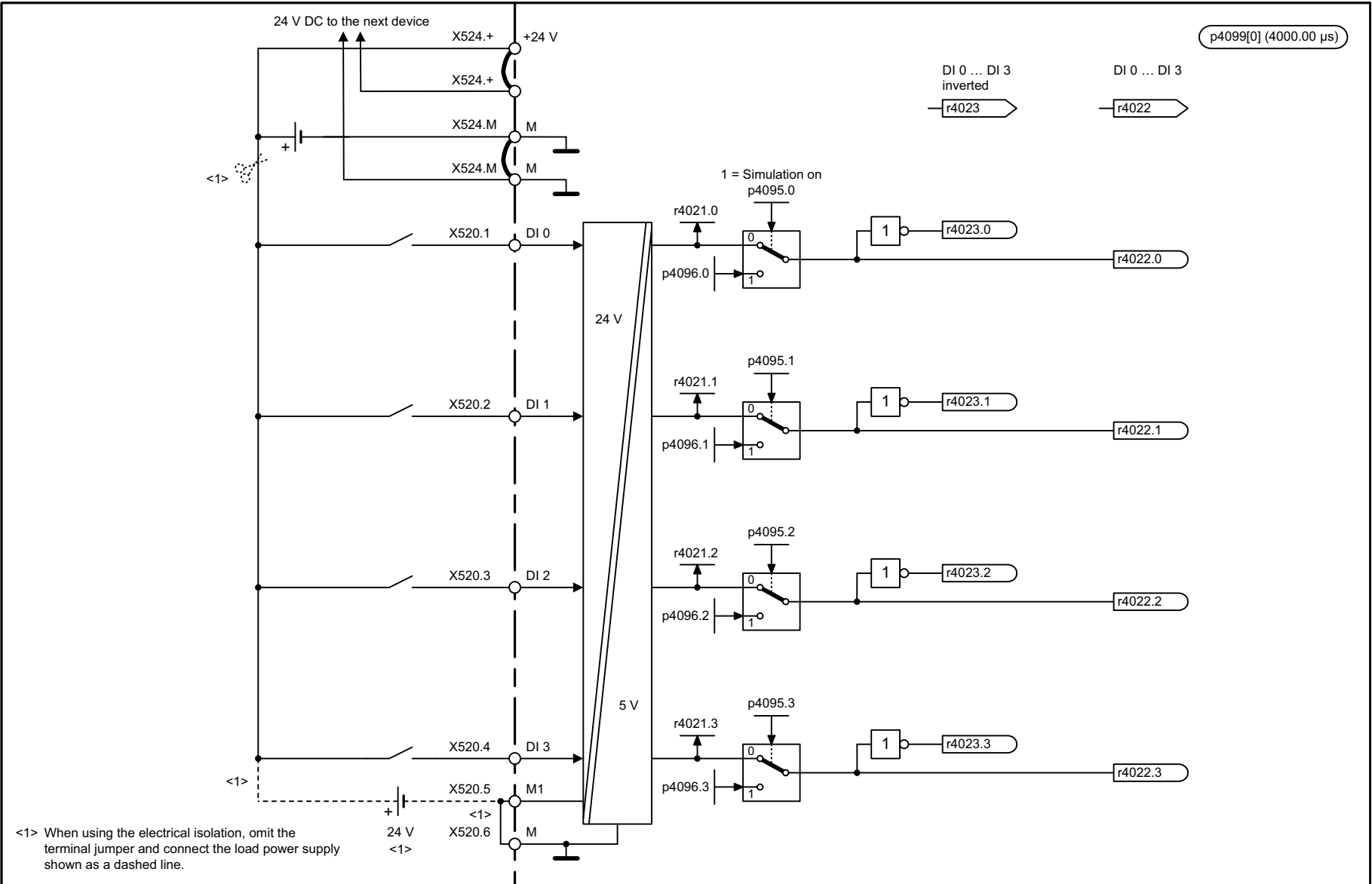


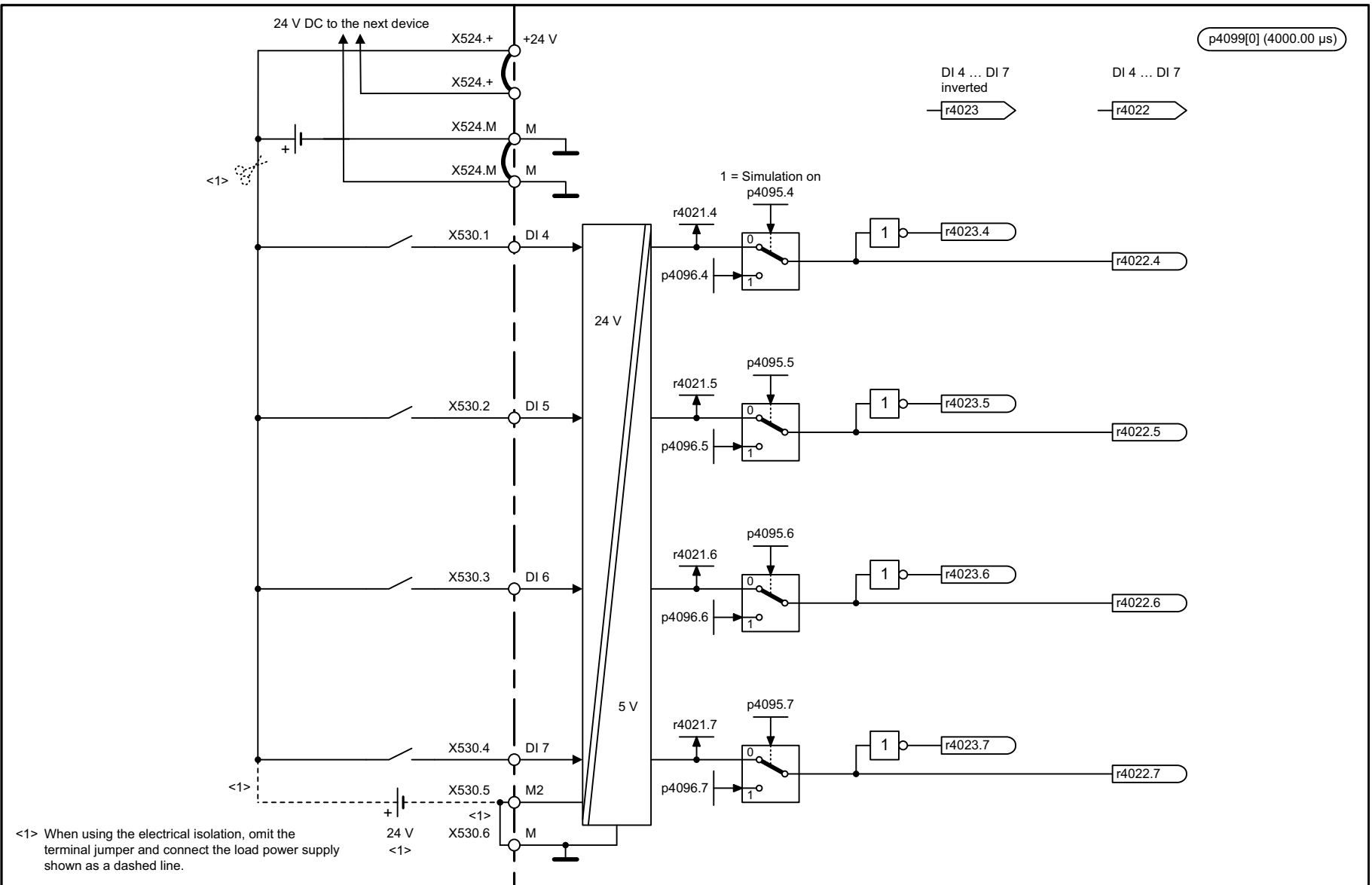
Fig. 3-347 9549 – Overview

1	2	3	4	5	6	7	8	
DO: TM31					fp_9549_51_eng.vsd		Function diagram	- 9549 -
Terminal Module 31 (TM31) - Overview					12.03.13 V04.07.00		SINAMICS	



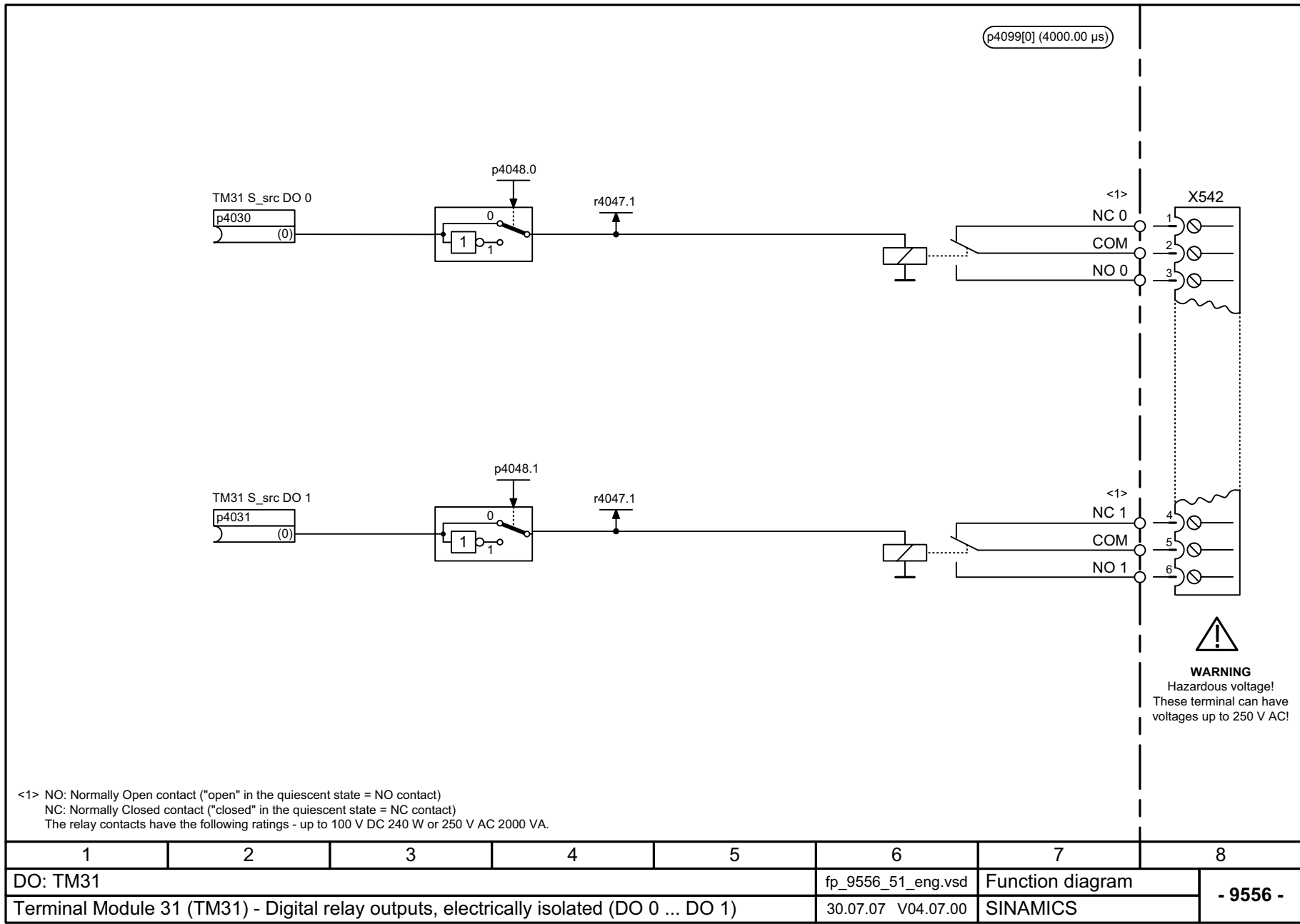
1	2	3	4	5	6	7	8
DO: TM31					fp_9550_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Digital inputs, electrically isolated (DI 0 ... DI 3)					25.03.09 V04.07.00	SINAMICS	
							- 9550 -

Fig. 3-348 9550 – Digital inputs, electrically isolated (DI 0 ... DI 3)



1	2	3	4	5	6	7	8
DO: TM31					fp_9552_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Digital inputs, electrically isolated (DI 4 ... DI 7)					25.03.09 V04.07.00	SINAMICS	
							- 9552 -

Fig. 3-349 9552 – Digital inputs, electrically isolated (DI 4 ... DI 7)



1	2	3	4	5	6	7	8
DO: TM31					fp_9556_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Digital relay outputs, electrically isolated (DO 0 ... DO 1)					30.07.07 V04.07.00	SINAMICS	
							- 9556 -

Fig. 3-350 9556 – Digital relay outputs, electrically isolated (DO 0 ... DO 1)

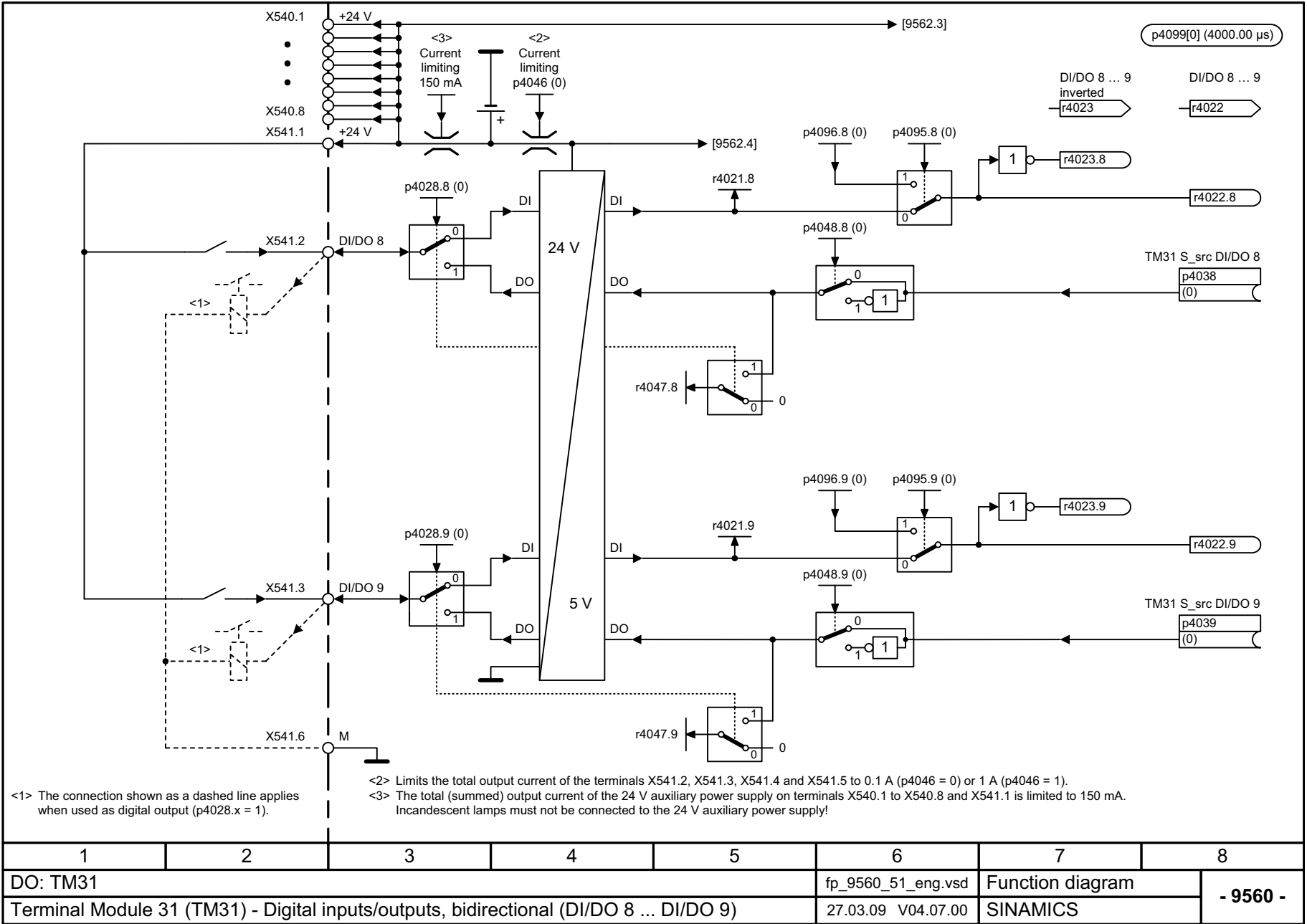
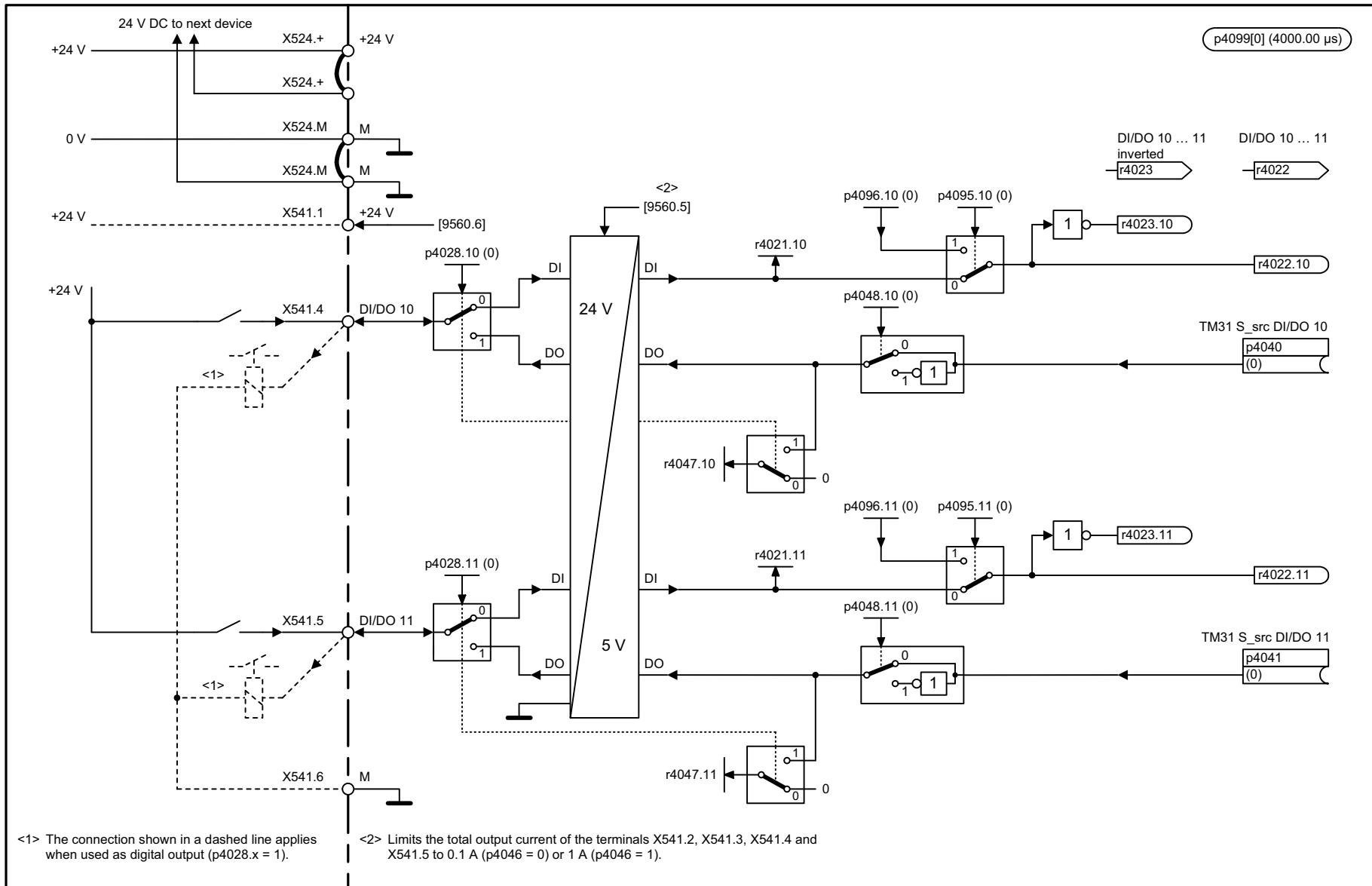


Fig. 3-351 9560 – Digital inputs/outputs, bidirectional (DI/DO 8 ... DI/DO 9)



<1> The connection shown in a dashed line applies when used as digital output (p4028.x = 1).
 <2> Limits the total output current of the terminals X541.2, X541.3, X541.4 and X541.5 to 0.1 A (p4046 = 0) or 1 A (p4046 = 1).

1	2	3	4	5	6	7	8
DO: TM31					fp_9562_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)					27.03.09 V04.07.00	SINAMICS	
							- 9562 -

Fig. 3-352 9562 – Digital inputs/outputs, bidirectional (DI/DO 10 ... DI/DO 11)

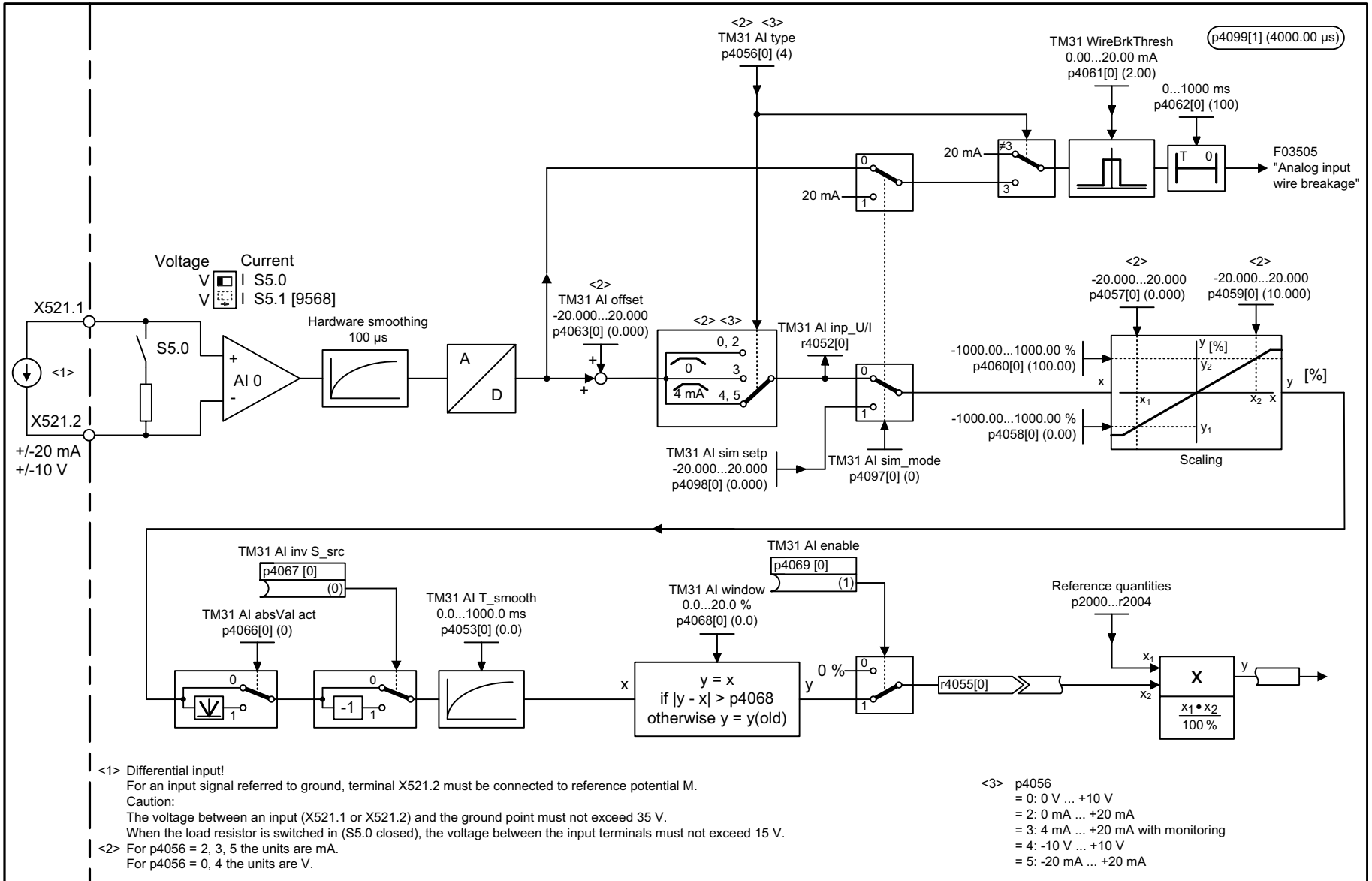
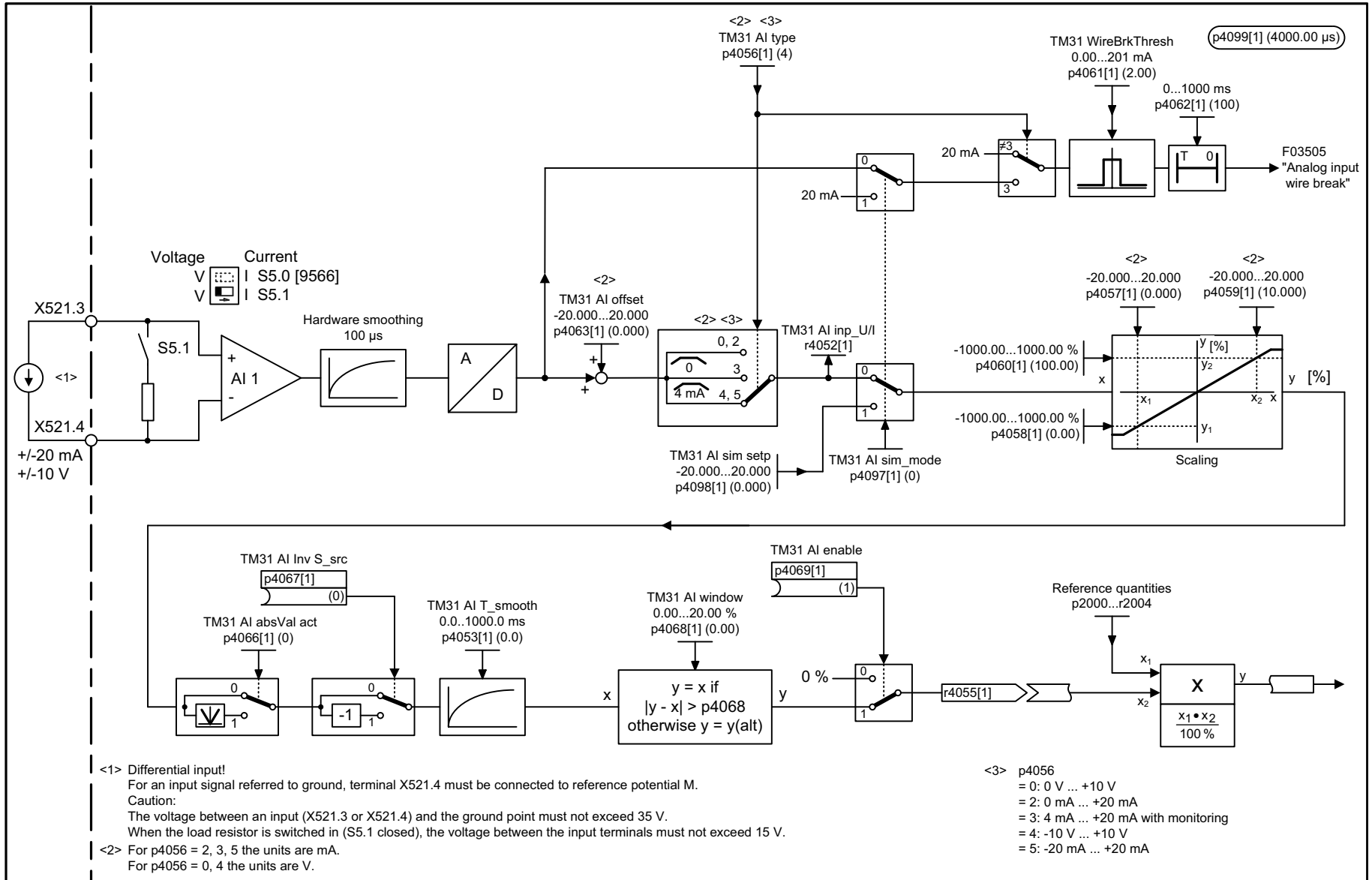


Fig. 3-353 9566 – Analog input 0 (AI 0)

1	2	3	4	5	6	7	8
DO: TM31					fp_9566_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Analog input 0 (AI 0)					29.12.10 V04.07.00	SINAMICS	
							- 9566 -

Fig. 3-354 9568 – Analog input 1 (AI 1)



1	2	3	4	5	6	7	8
DO: TM31					fp_9568_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Analog input 1 (AI 1)					29.12.10 V04.07.00	SINAMICS	
							- 9568 -

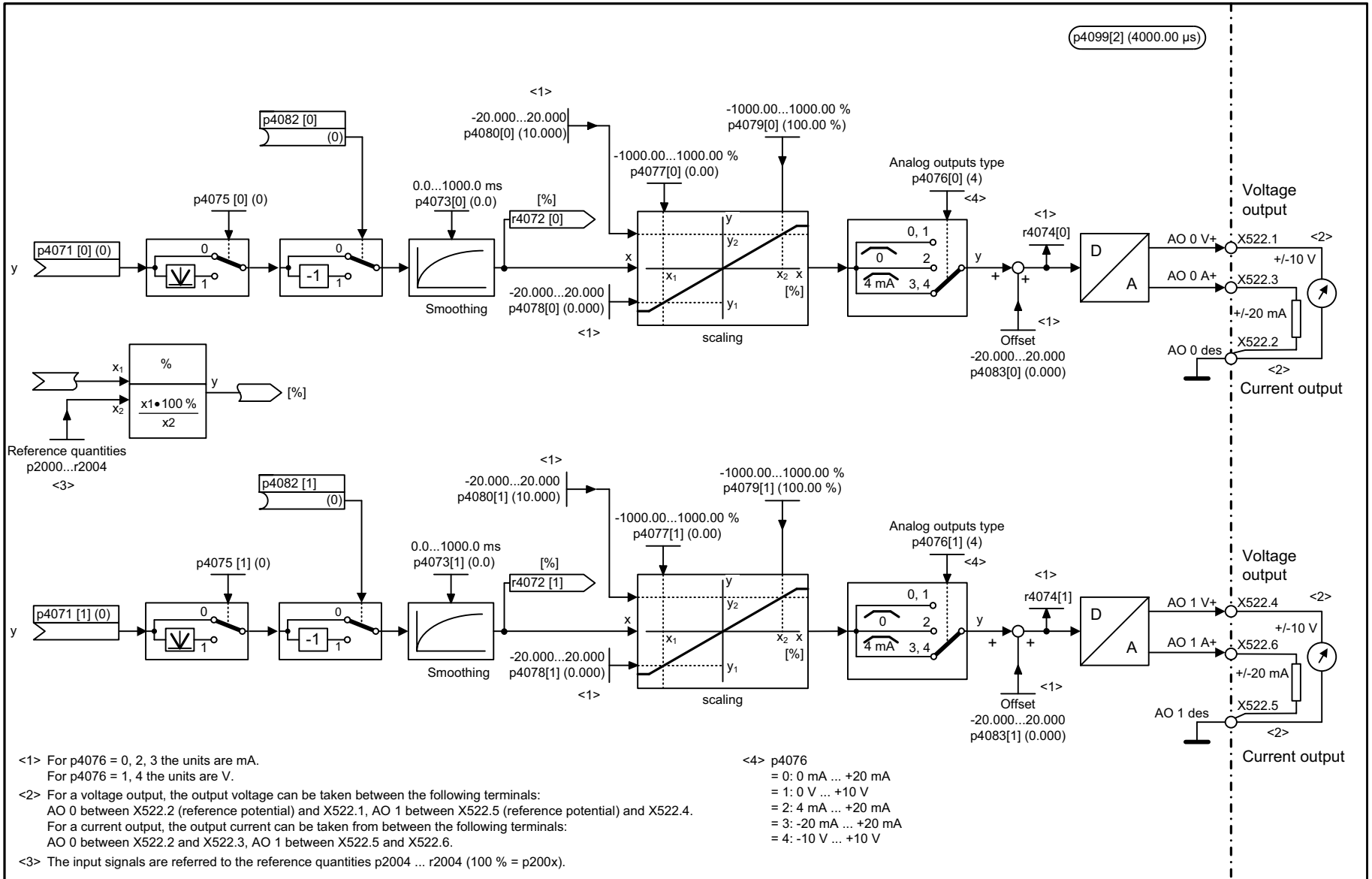
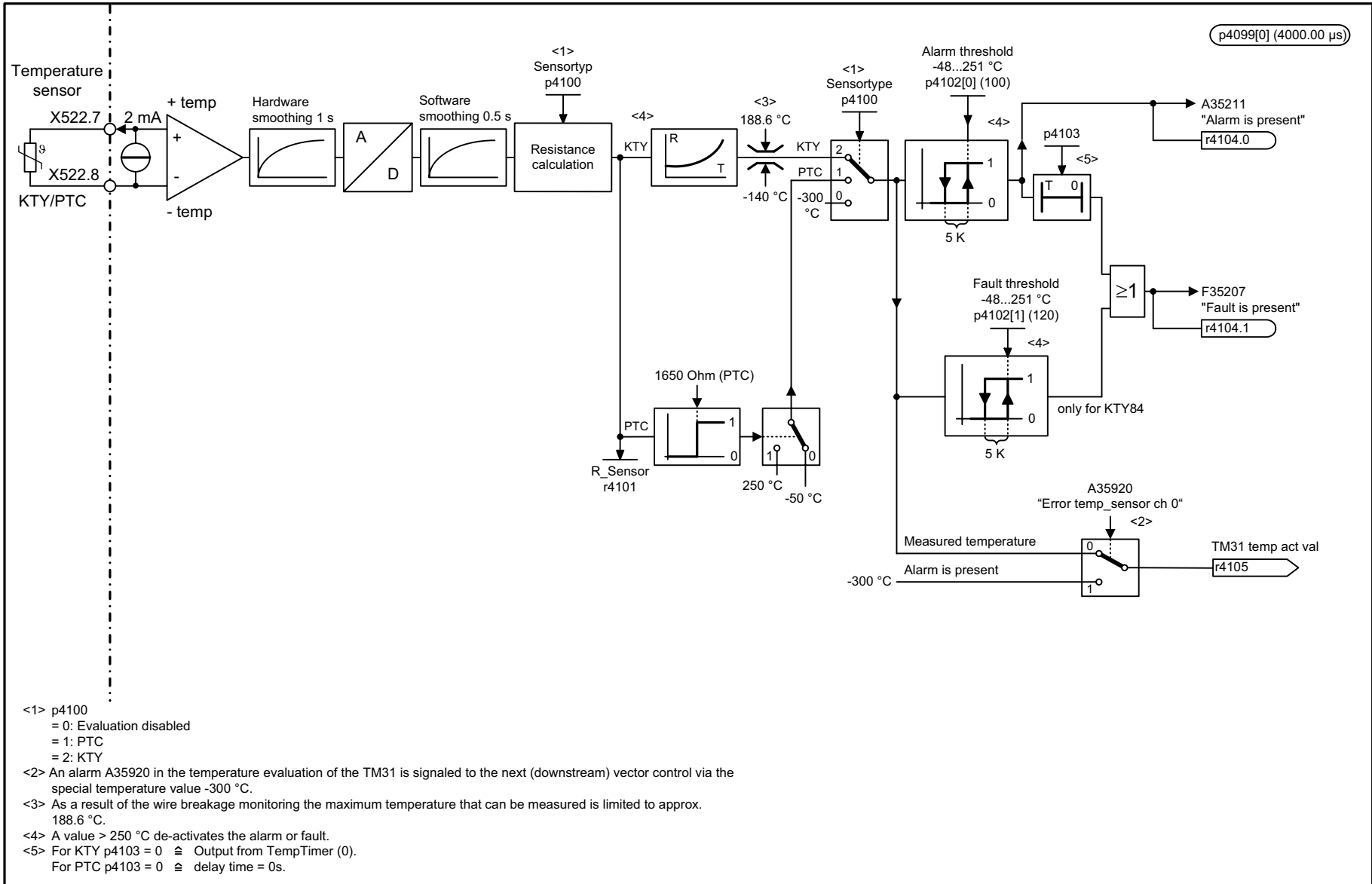


Fig. 3-355 9572 - Analog outputs (AO 0 ... AO 1)

1	2	3	4	5	6	7	8
DO: TM31					fp_9572_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Analog outputs (AO 0 ... AO 1)					17.03.09 V04.07.00	SINAMICS	
							- 9572 -

Fig. 3-356 9576 - Temperature evaluation (KTY/PTC)



- <1> p4100
= 0: Evaluation disabled
= 1: PTC
= 2: KTY
- <2> An alarm A35920 in the temperature evaluation of the TM31 is signaled to the next (downstream) vector control via the special temperature value -300 °C.
- <3> As a result of the wire breakage monitoring the maximum temperature that can be measured is limited to approx. 188.6 °C.
- <4> A value > 250 °C de-activates the alarm or fault.
- <5> For KTY p4103 = 0 $\hat{=}$ Output from TempTimer (0).
For PTC p4103 = 0 $\hat{=}$ delay time = 0s.

1	2	3	4	5	6	7	8
DO: TM31					fp_9576_51_eng.vsd	Function diagram	
Terminal Module 31 (TM31) - Temperature evaluation (KTY/PTC)					21.01.13 V04.07.00	SINAMICS	
							- 9576 -

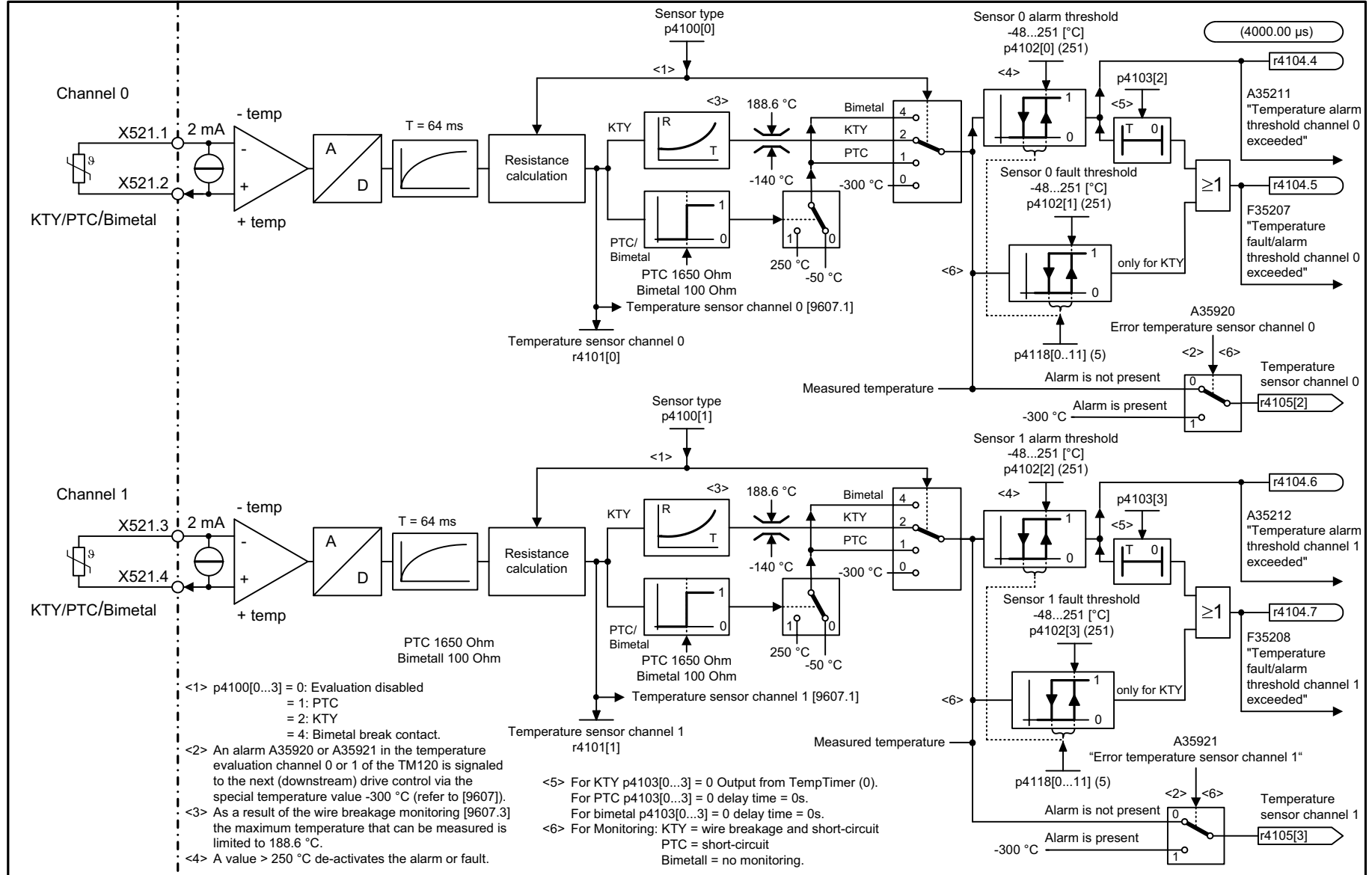
3.37 Terminal Module 120 (TM120)

Function diagrams

9605 – Temperature evaluation channels 0 and 1 (KTY/PTC/bimetal) 2237

9606 – Temperature evaluation channels 2 and 3 (KTY/PTC/bimetal) 2238

Fig. 3-357 9605 – Temperature evaluation channels 0 and 1 (KTY/PTC/bimetal)



1	2	3	4	5	6	7	8
DO: TM120					fp_9605_51_eng.vsd	Function diagram	
Terminal Module 120 (TM120) - Temperature evaluation channels 0 and 1 (KTY/PTC/bimetal)					14.01.13 V04.07.00	SINAMICS	
							- 9605 -

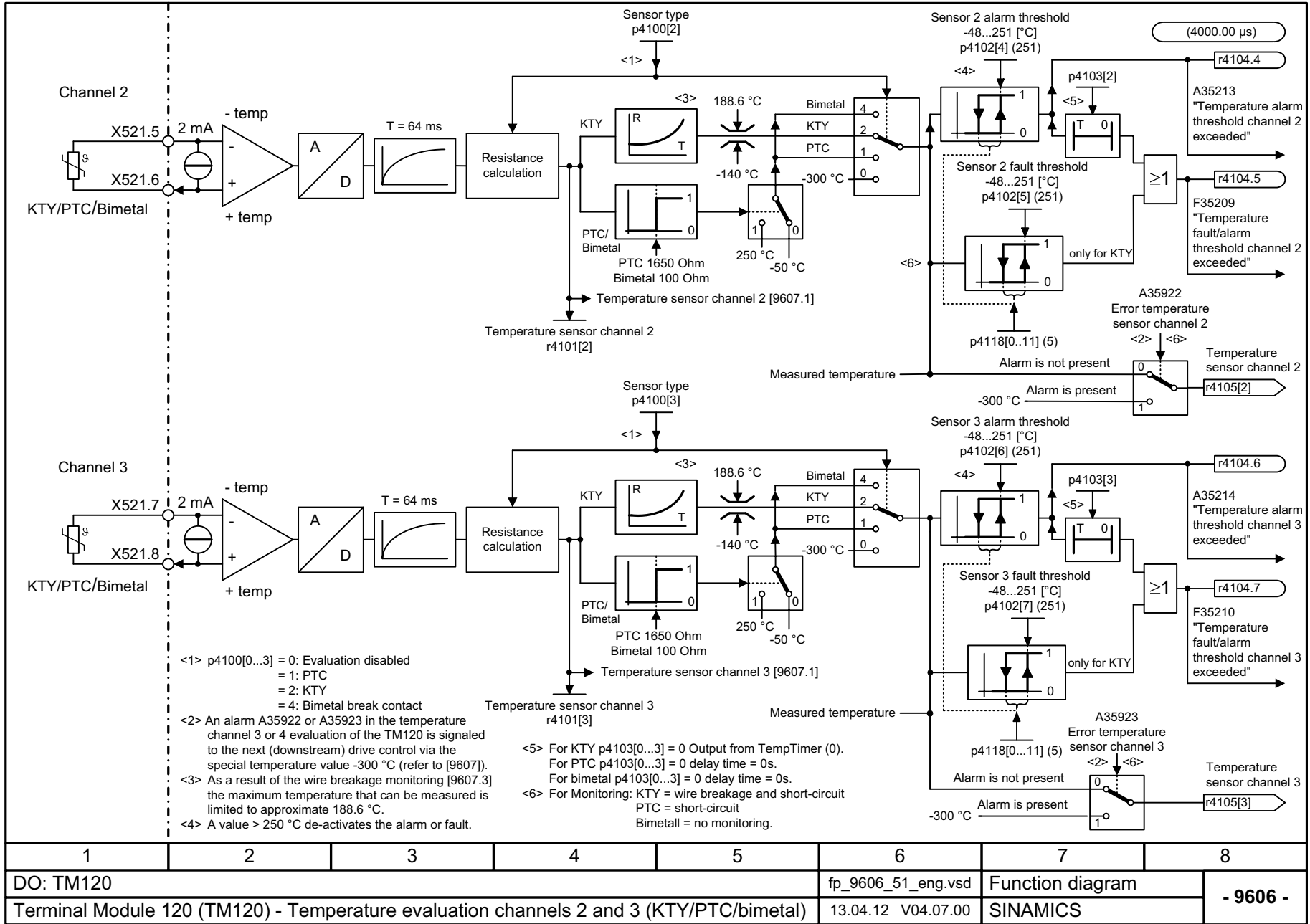


Fig. 3-358 9606 – Temperature evaluation channels 2 and 3 (KTY/PTC/bimetal)

1	2	3	4	5	6	7	8
DO: TM120					fp_9606_51_eng.vsd	Function diagram	
Terminal Module 120 (TM120) - Temperature evaluation channels 2 and 3 (KTY/PTC/bimetal)					13.04.12 V04.07.00	SINAMICS	
							- 9606 -

3.38 Terminal Module 150 (TM150)

Function diagrams

9625 – Temperature evaluation structure (channels 0 ... 11)	2240
9626 – Temperature evaluation 1x2, 3, 4 wire (channels 0 ... 5)	2241
9627 – Temperature evaluation 2x2 wire (channels 0 ... 11)	2242

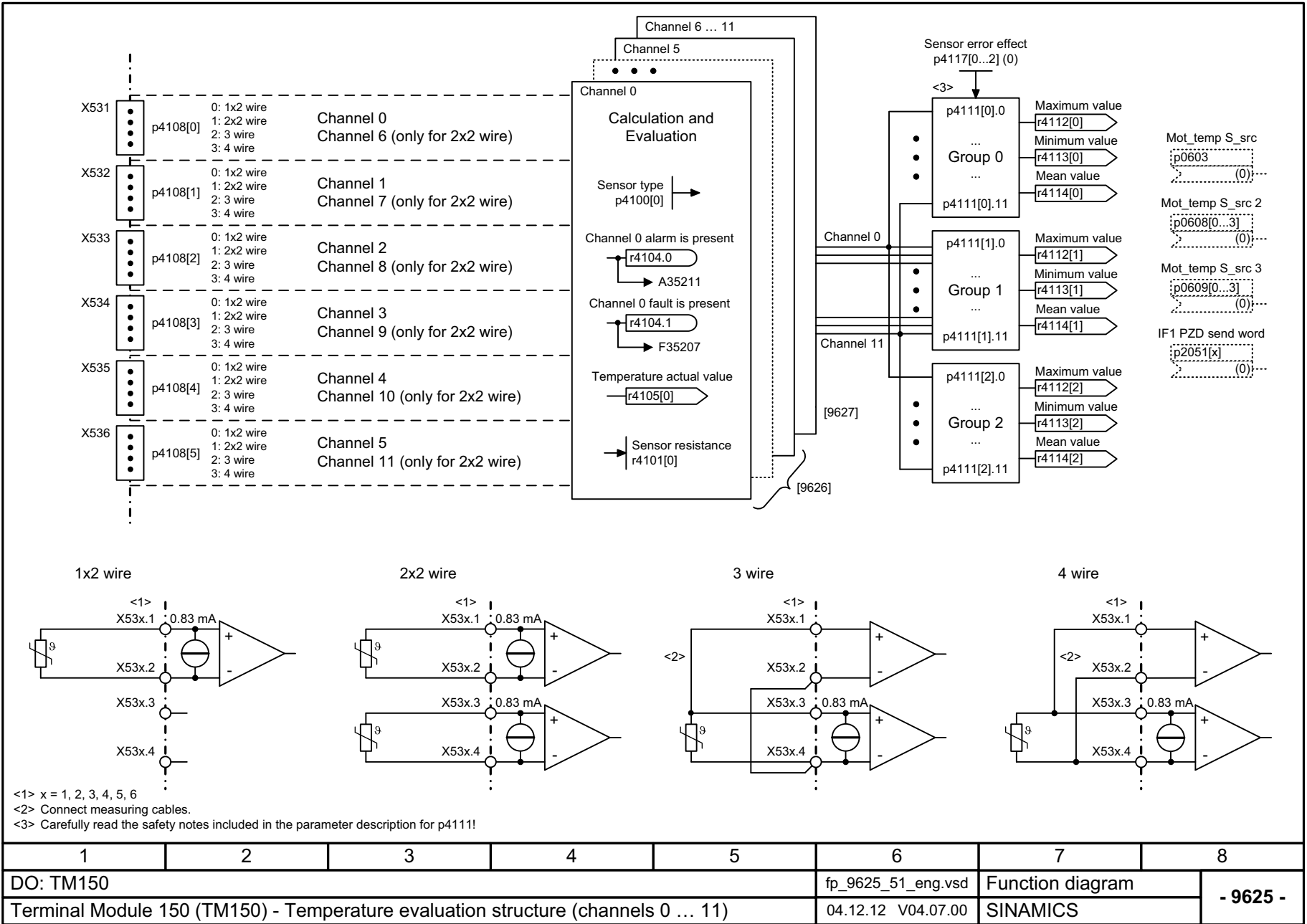
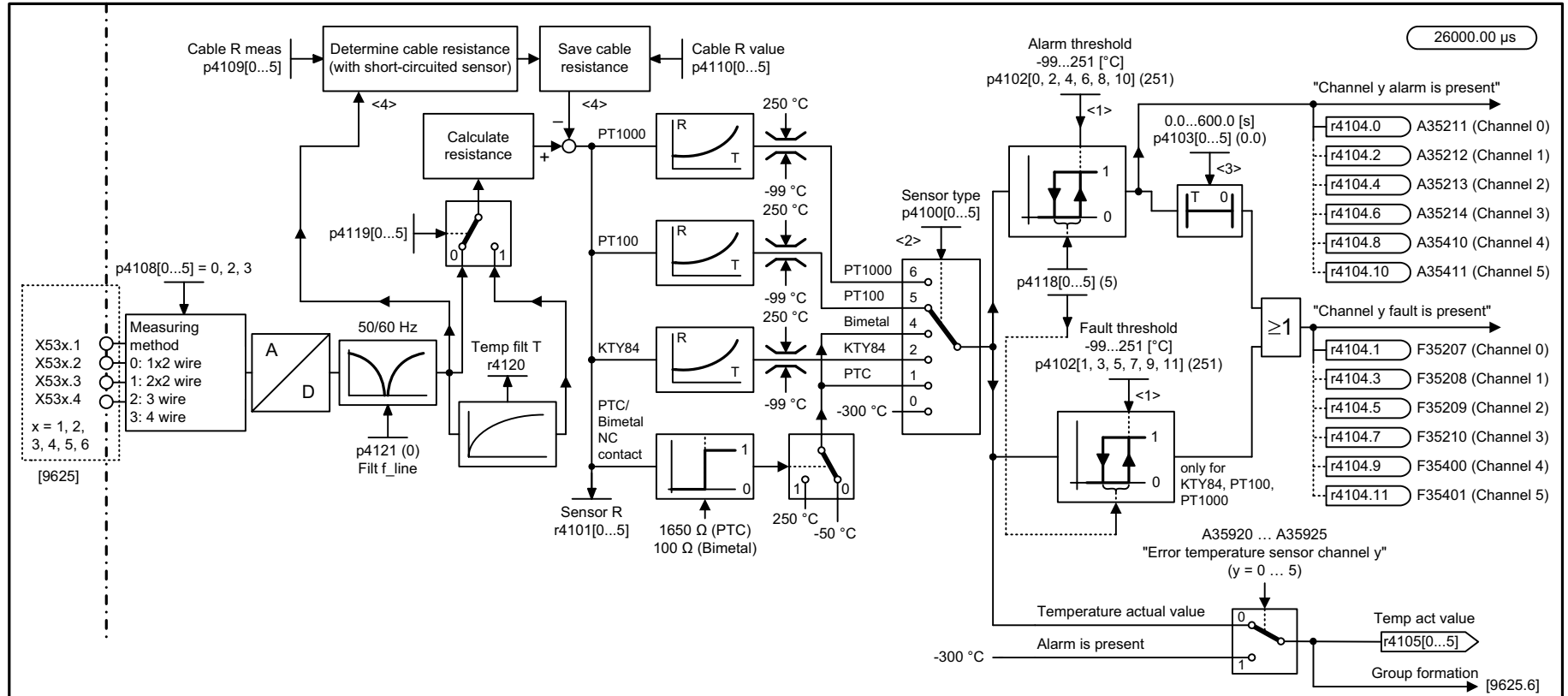


Fig. 3-359 9625 – Temperature evaluation structure (channels 0 ... 11)

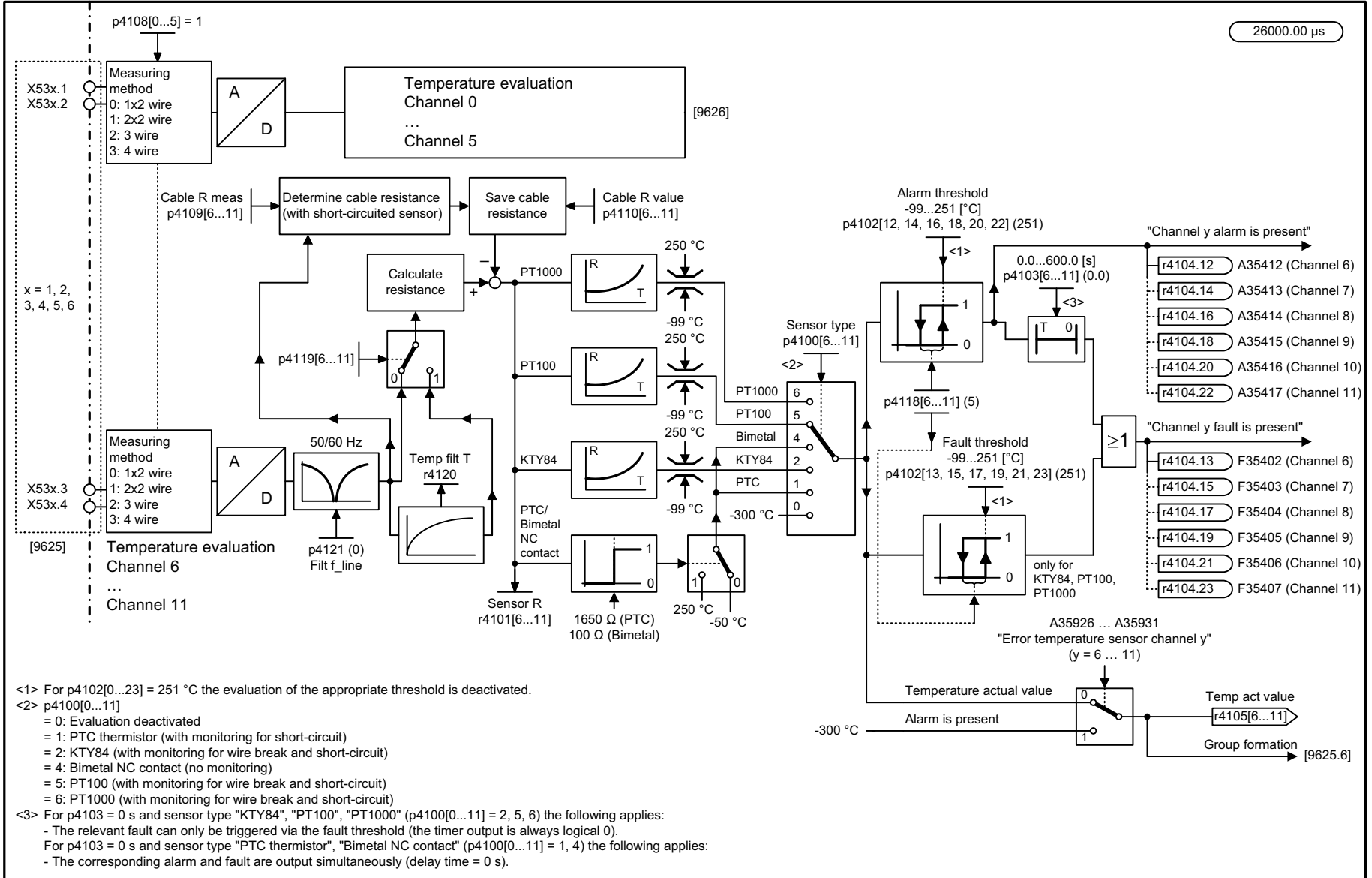
1	2	3	4	5	6	7	8
DO: TM150					fp_9625_51_eng.vsd	Function diagram	
Terminal Module 150 (TM150) - Temperature evaluation structure (channels 0 ... 11)					04.12.12 V04.07.00	SINAMICS	
							- 9625 -

Fig. 3-360 9626 – Temperature evaluation 1x2, 3, 4 wire (channels 0 ... 5)



- <1> For p4102[0...23] = 251 °C the evaluation of the appropriate threshold is deactivated.
- <2> p4100[0...11]
 - = 0: Evaluation disabled
 - = 1: PTC thermistor (with monitoring for short-circuit)
 - = 2: KTY84 (with monitoring for wire break and short-circuit)
 - = 4: Bimetal NC contact (no monitoring)
 - = 5: PT100 (with monitoring for wire break and short-circuit)
 - = 6: PT1000 (with monitoring for wire break and short-circuit)
- <3> For p4103 = 0 s and sensor type "KTY84", "PT100", "PT1000" (p4100[0...11] = 2, 5, 6) the following applies:
 - The relevant fault can only be triggered via the fault threshold (the timer output is always logical 0).
 - For p4103 = 0 s and sensor type "PTC thermistor", "Bimetal NC contact" (p4100[0...11] = 1, 4) the following applies:
 - The corresponding alarm and fault are output simultaneously (delay time = 0 s).
- <4> Only for 1x2/2x2 wire evaluation (p4108[0...5] = 0, 1).

1	2	3	4	5	6	7	8
DO: TM150					fp_9626_51_eng.vsd	Function diagram	
Terminal Module 150 (TM150) - Temperature evaluation 1x2, 3, 4 wire (channels 0 ... 5)					04.12.12 V04.07.00	SINAMICS	
							- 9626 -



1	2	3	4	5	6	7	8
DO: TM150					fp_9627_51_eng.vsd	Function diagram	
Terminal Module 150 (TM150) - Temperature evaluation 2x2 wire (channels 0 ... 11)					04.12.12 V04.07.00	SINAMICS	
							- 9627 -

Fig. 3-361 9627 - Temperature evaluation 2x2 wire (channels 0 ... 11)

3.39 Terminal Module 41 (TM41)

Function diagrams

9659 – Overview	2244
9660 – Digital inputs, electrically isolated (DI 0 ... DI 3)	2245
9661 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)	2246
9662 – Digital inputs/outputs, bidirectional (DI/DO 2 ... DI/DO 3)	2247
9663 – Analog input 0 (AI 0)	2248
9674 – Incremental encoder emulation (p4400 = 0)	2249
9676 – Incremental encoder emulation (p4400 = 1)	2250
9677 – STW1 control word interconnection (p0922 = 3)	2251
9678 – Control word, sequence control (p4400 = 0)	2252
9679 – STW2 control word interconnection (p0922 = 3)	2253
9680 – Status word, sequence control	2254
9681 – ZSW1 status word interconnection (p0922 = 3)	2255
9682 – Sequencer (p4400 = 0)	2256
9683 – ZSW2 status word interconnection (p0922 = 3)	2257

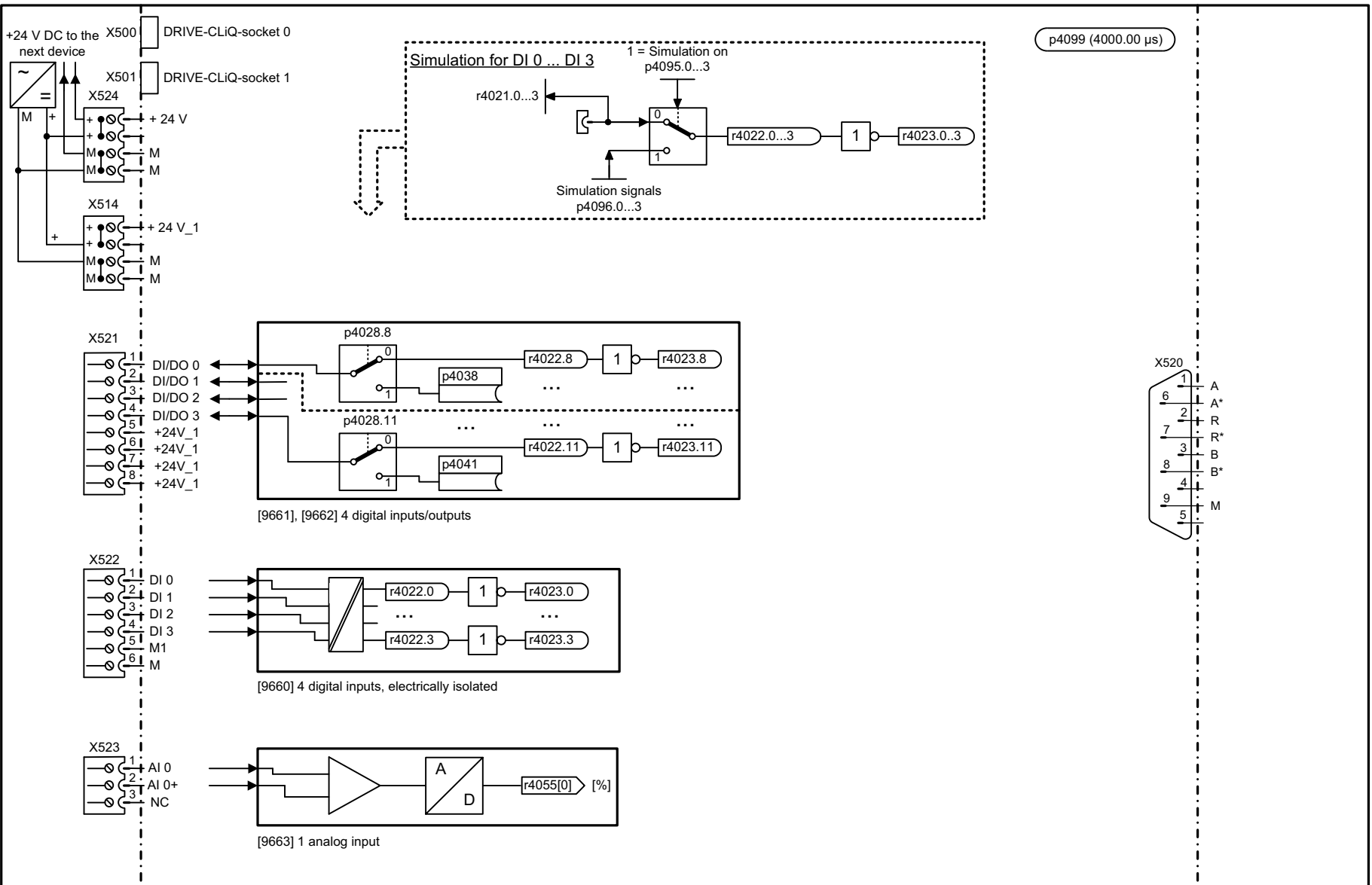
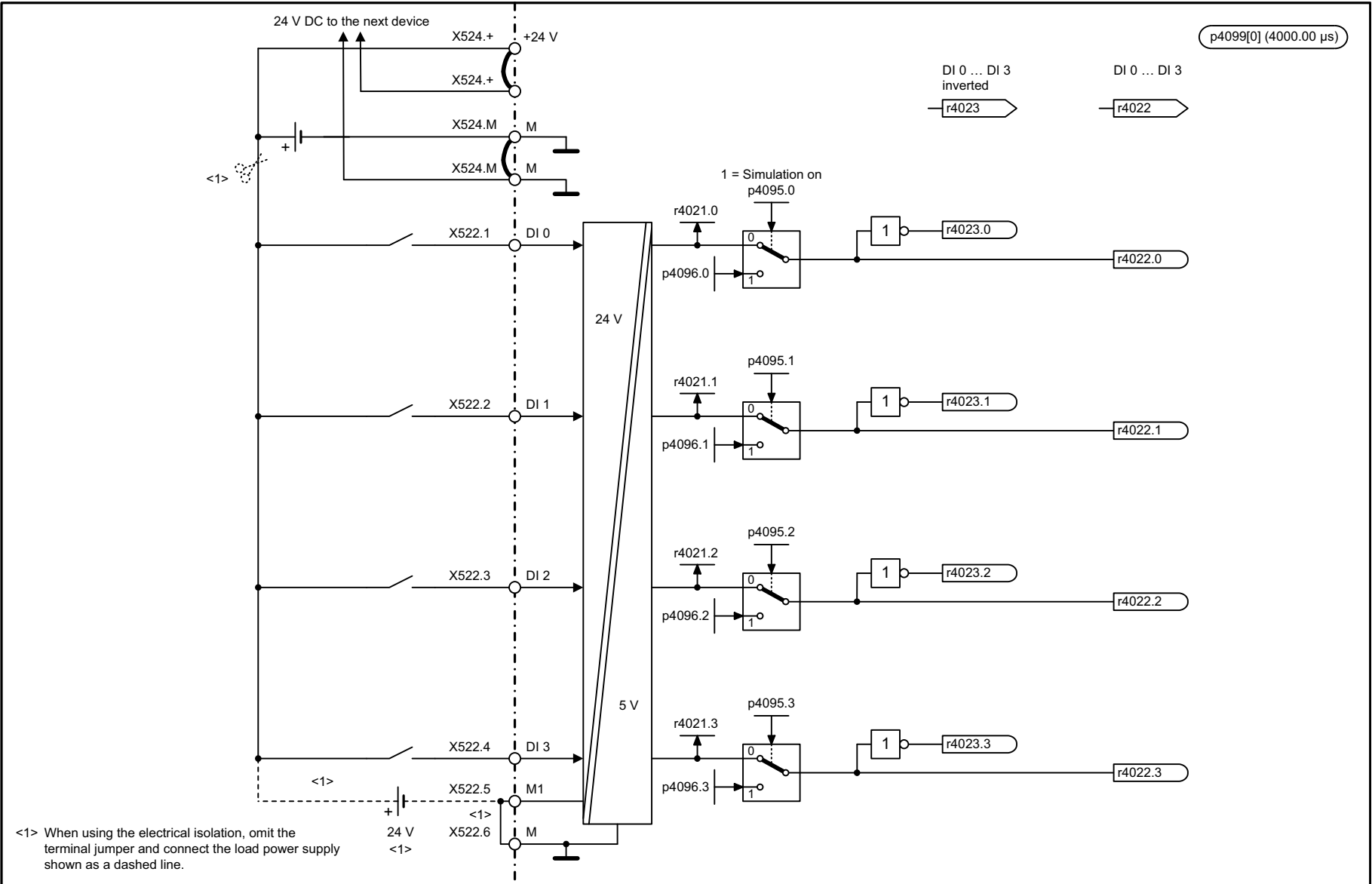


Fig. 3-362 9659 - Overview

1	2	3	4	5	6	7	8
DO: TM41					fp_9659_51_eng.vsd	Function diagram	
Terminal Modules 41 (TM41) - Overview					12.03.13 V04.07.00	SINAMICS	
							- 9659 -



1	2	3	4	5	6	7	8
DO: TM41					fp_9660_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Digital inputs, electrically isolated (DI 0 ... DI 3)					25.03.09 V04.07.00	SINAMICS	
							- 9660 -

Fig. 3-363 9660 – Digital inputs, electrically isolated (DI 0 ... DI 3)

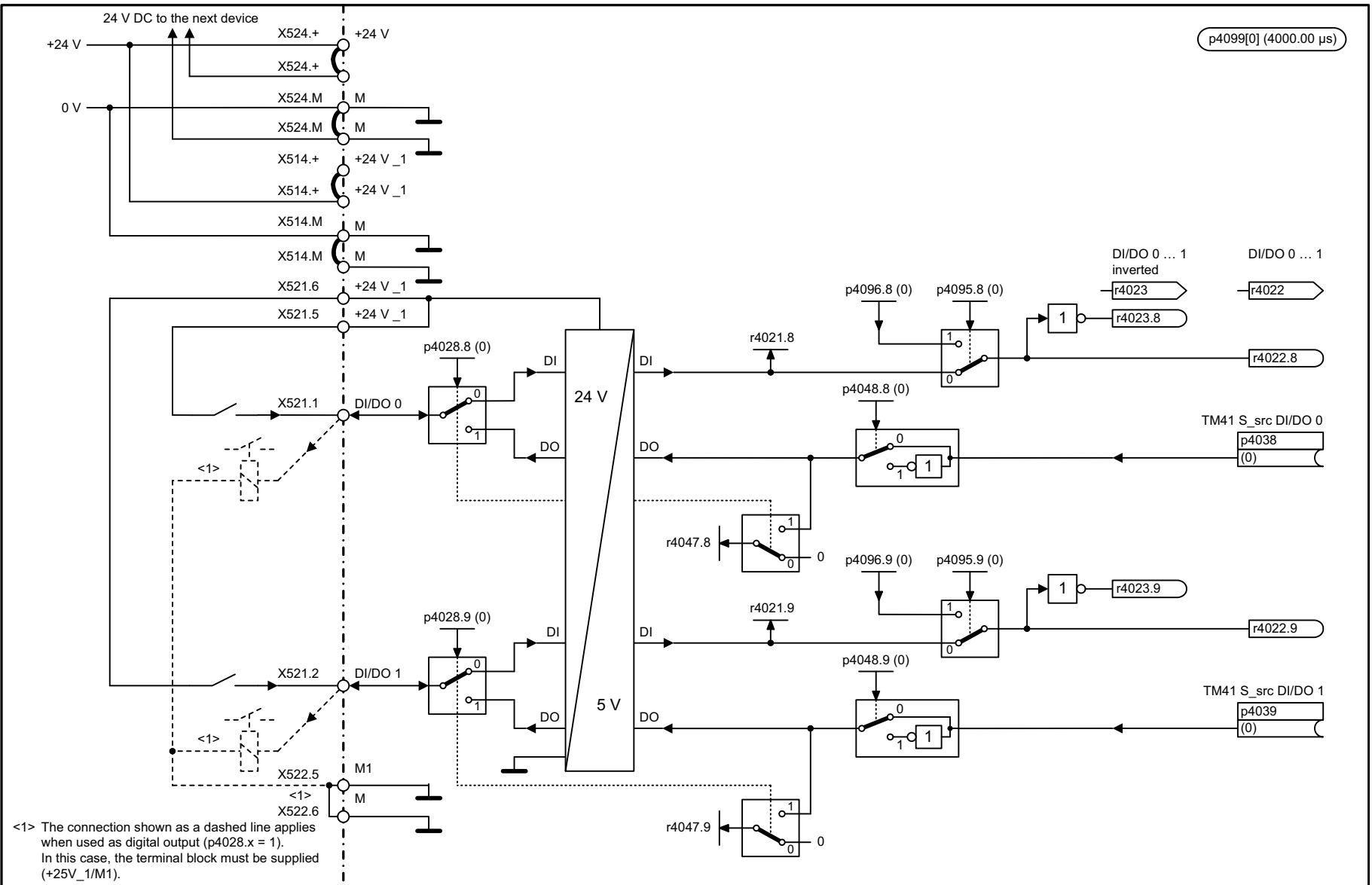
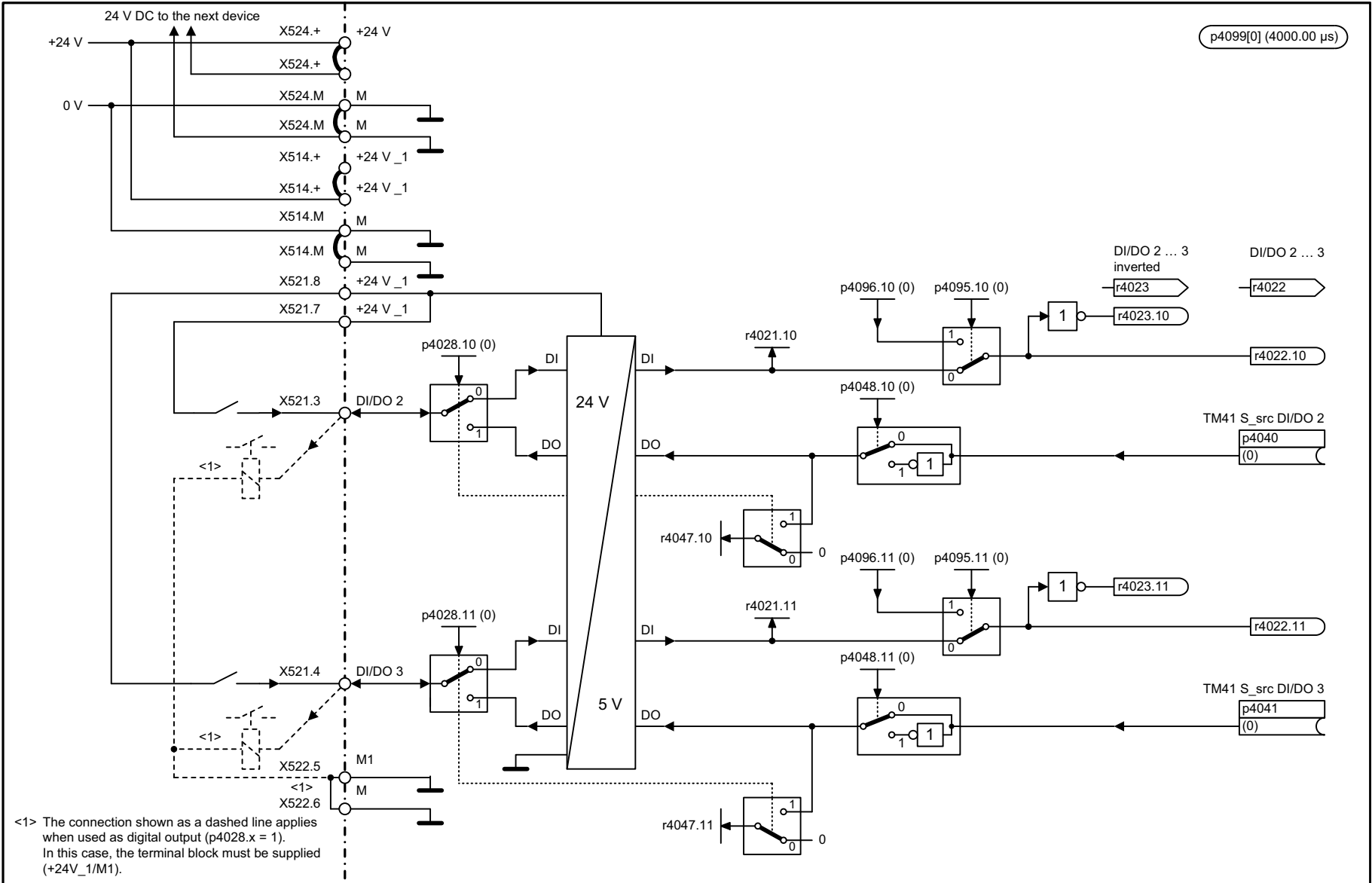


Fig. 3-364 9661 – Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)

1	2	3	4	5	6	7	8
DO: TM41					fp_9661_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Digital inputs/outputs, bidirectional (DI/DO 0 ... DI/DO 1)					22.04.09 V04.07.00	SINAMICS	
							- 9661 -

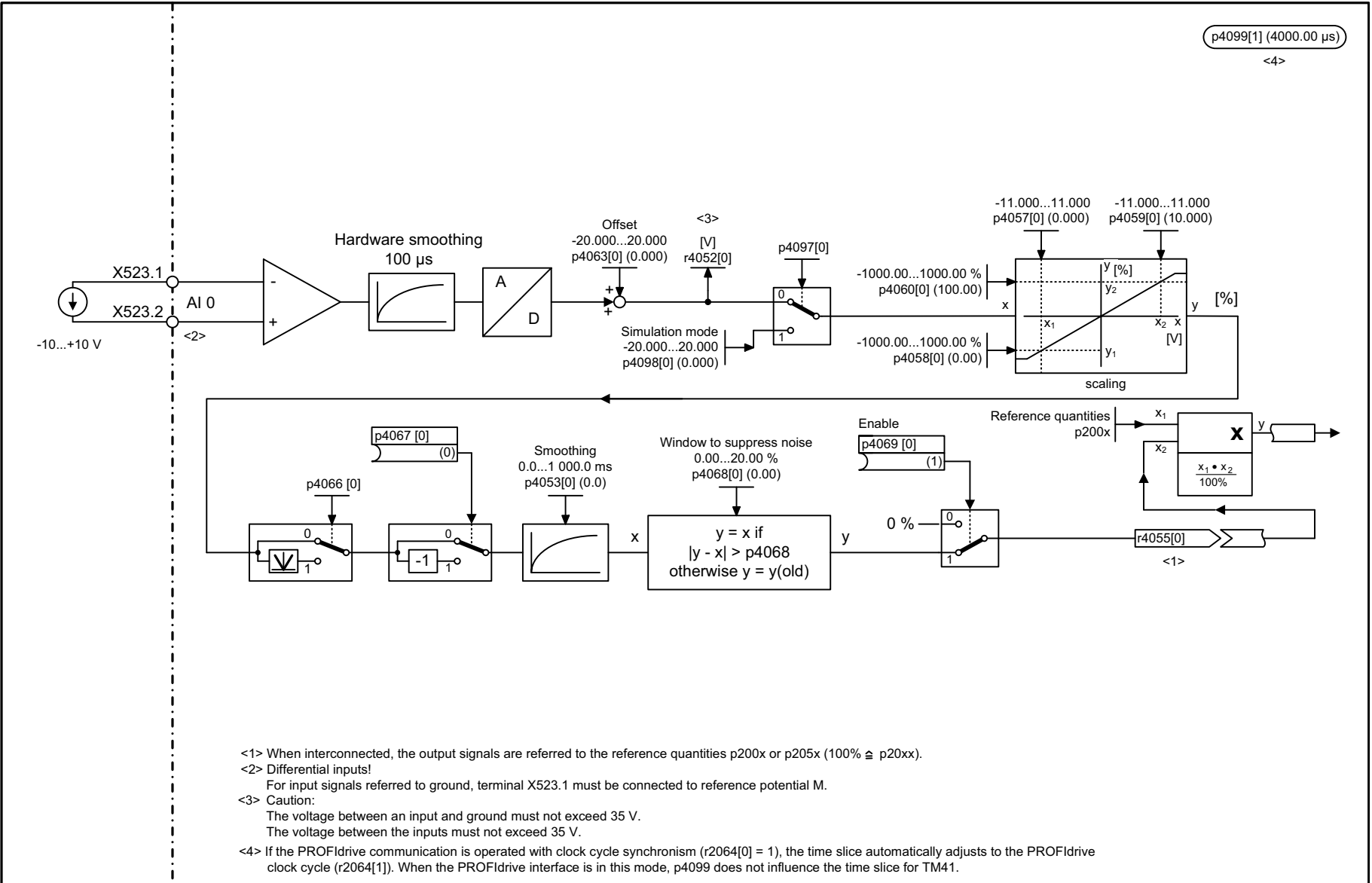


p4099[0] (4000.00 µs)

<1> The connection shown as a dashed line applies when used as digital output (p4028.x = 1). In this case, the terminal block must be supplied (+24V_1/M1).

1	2	3	4	5	6	7	8
DO: TM41					fp_9662_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Digital inputs/outputs, bidirectional (DI/DO 2 ... DI/DO 3)					22.04.09 V04.07.00	SINAMICS	
							- 9662 -

Fig. 3-365 9662 – Digital inputs/outputs, bidirectional (DI/DO 2 ... DI/DO 3)

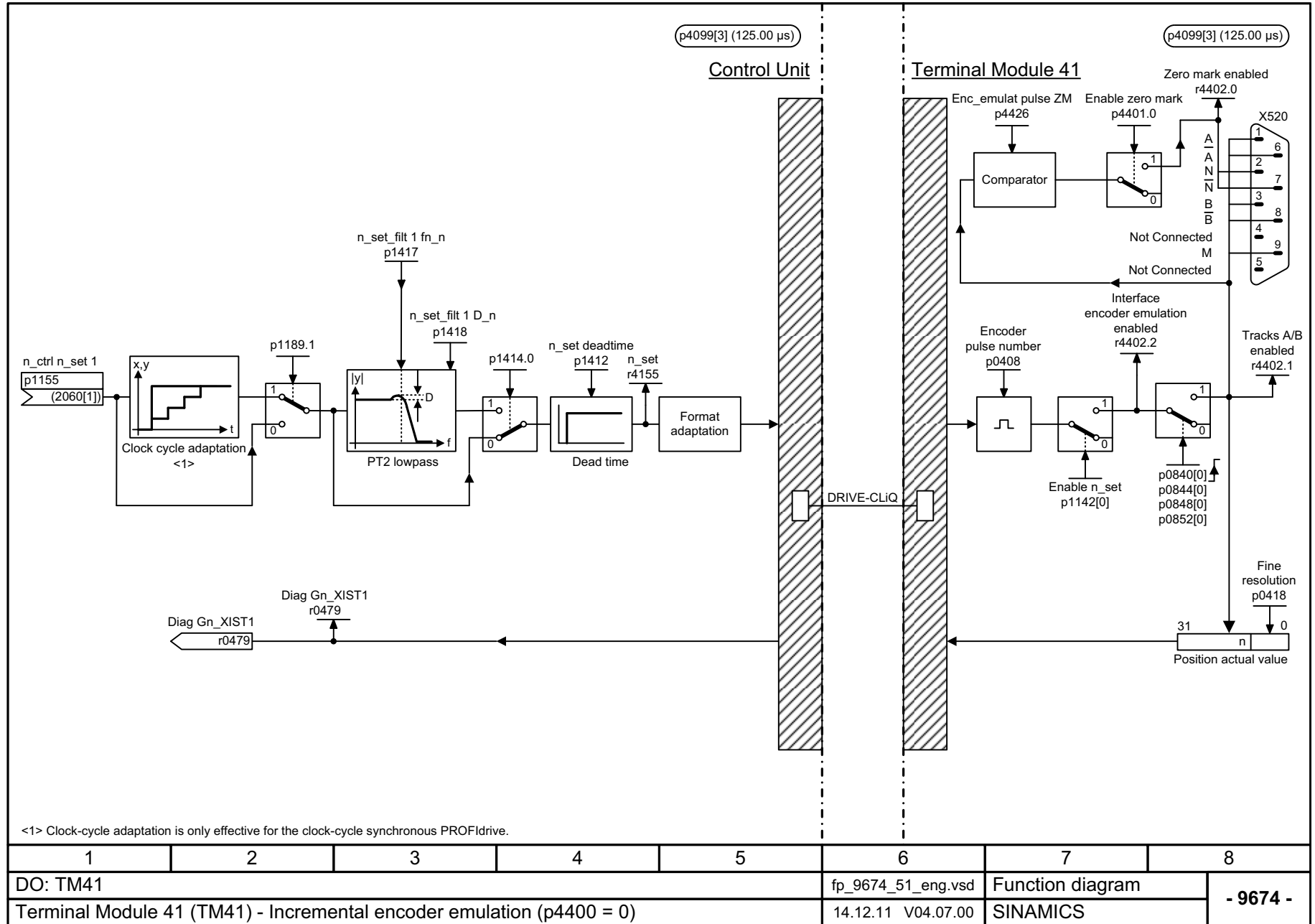


<1> When interconnected, the output signals are referred to the reference quantities p200x or p205x (100% $\hat{=}$ p20xx).
 <2> Differential inputs!
 For input signals referred to ground, terminal X523.1 must be connected to reference potential M.
 <3> Caution:
 The voltage between an input and ground must not exceed 35 V.
 The voltage between the inputs must not exceed 35 V.
 <4> If the PROFdrive communication is operated with clock cycle synchronism (r2064[0] = 1), the time slice automatically adjusts to the PROFdrive clock cycle (r2064[1]). When the PROFdrive interface is in this mode, p4099 does not influence the time slice for TM41.

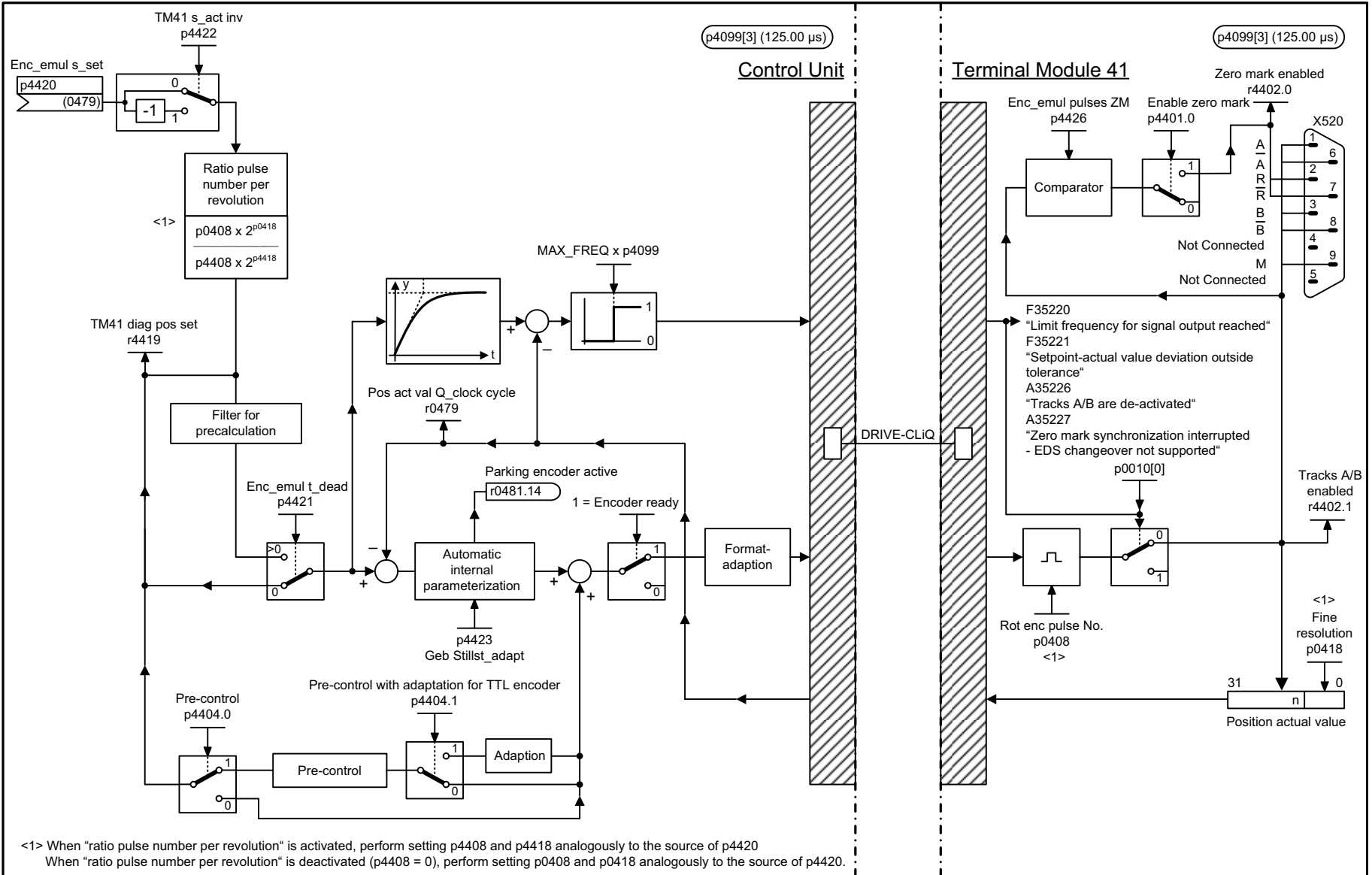
Fig. 3-366 9663 – Analog input 0 (AI 0)

1	2	3	4	5	6	7	8
DO: TM41					fp_9663_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Analog input 0 (AI 0)					11.06.08 V04.07.00	SINAMICS	
							- 9663 -

Fig. 3-367 9674 - Incremental encoder emulation (p4400 = 0)



<1> Clock-cycle adaptation is only effective for the clock-cycle synchronous PROFIdrive.



1	2	3	4	5	6	7	8
DO: TM41					fp_9676_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Incremental encoder emulation (p4400 = 1)					24.05.13 V04.07.00	SINAMICS	
							- 9676 -

Fig. 3-368 9676 – Incremental encoder emulation (p4400 = 1)

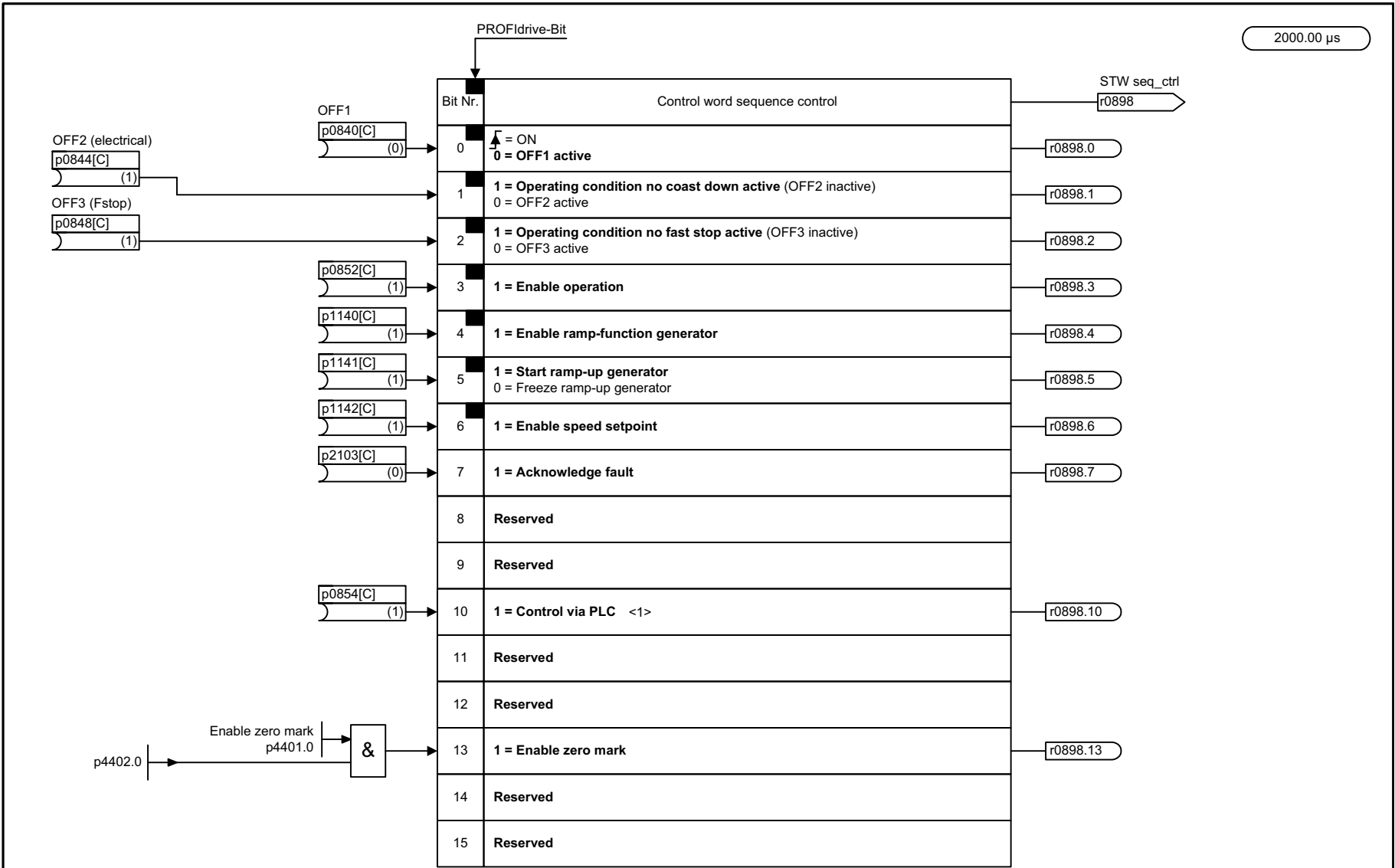
2000.00 µs

Signal targets for STW1 Standard telegram 3 (p0922 = 3)					
Signal	Meaning	Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW1.0	▲ = ON (pulses can be enabled) 0 = OFF1 (braking with ramp-function generator, then pulse cancellation, ready-to-power-up)	p0840 = r2090.0	[9678.3]	[9682]	-
STW1.1	1 = No OFF2 (enable is possible) 0 = OFF2 (immediate pulse cancellation and power-on inhibit)	p0844 = r2090.1	[9678.3]	[9682]	-
STW1.2	1 = No OFF3 (enable possible) 0 = OFF3 (braking with the OFF3 ramp p1135, then pulse cancellation and power-on inhibit)	p0848 = r2090.2	[9678.3]	[9682]	-
STW1.3	1 = Enable operation (pulses can be enabled) 0 = Inhibit operation (cancel pulses)	p0852 = r2090.3	[9678.3]	[9682]	-
STW1.4	1 = Operating condition (the ramp-function generator can be enabled) 0 = Inhibit ramp-function generator (set the ramp-function generator output to zero)	p1140 = r2090.4	[9678.3]	[9682]	-
STW1.5	1 = Enable the ramp-function generator 0 = Stop the ramp-function generator (freeze the ramp-function generator output)	p1141 = r2090.5	[9678.3]	[9682]	-
STW1.6	1 = Enable setpoint 0 = Inhibit setpoint (set the ramp-function generator input to zero)	p1142 = r2090.6	[9678.3]	[9682]	-
STW1.7	▲ = Acknowledge faults	p2103[0] = r2090.7	[2546.1]	[8060]	-
STW1.8	Reserved	-	-	-	-
STW1.9	Reserved	-	-	-	-
STW1.10	1 = Control via PLC <1>	p0854[0] = r2090.10	[9678.3]	-	-
STW1.11	Reserved	-	-	-	-
STW1.12	Reserved	-	-	-	-
STW1.13	1 = Enable zero marks <2>	p1035 = p2090.13	[9678.3]	-	-
STW1.14	Reserved	-	-	-	-
STW1.15	Reserved	-	-	-	-

<1> The drive object is ready for transfer.
<2> Without function on the TM41. The zero mark can only be switched via p4401.

1	2	3	4	5	6	7	8
DO: TM41			fp_9677_51_eng.vsd			Function diagram	
Terminal Module 41 (TM41) - STW1 control word interconnection (p0922 = 3)			16.06.10 V04.07.00			SINAMICS	
							- 9677 -

Fig. 3-369 9677 – STW1 control word interconnection (p0922 = 3)



<1> When the master control is retrieved, predefined by STARTER or AOP30.

1	2	3	4	5	6	7	8
DO: TM41					fp_9678_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Control word, sequence control (p4400 = 0)					10.09.09 V04.07.00	SINAMICS	

- 9678 -

Fig. 3-370 9678 – Control word, sequence control (p4400 = 0)

2000.00 µs

Signal targets for STW2 Standard telegram 3 (p0922 = 3) <1>

Signal	Meaning		Interconnection parameters	[Function diagram] internal control word	[Function diagram] signal target	Inverted
STW2.0	Drive data set selection DDS, bit 0	<1>	p0820[0] = r2093.0	-	-	-
STW2.1	Drive data set selection DDS, bit 1	<1>	p0821[0] = r2093.1	-	-	-
STW2.2	Drive data set selection DDS, bit 2	<1>	p0822[0] = r2093.2	-	-	-
STW2.3	Drive data set selection DDS, bit 3	<1>	p0823[0] = r2093.3	-	-	-
STW2.4	Drive data set selection DDS, bit 4	<1>	p0824[0] = r2093.4	-	-	-
STW2.5	Reserved		-	-	-	-
STW2.6	Reserved		-	-	-	-
STW2.7	Reserved		-	-	-	-
STW2.8	Reserved		-	-	-	-
STW2.9	Reserved		-	-	-	-
STW2.10	Reserved		-	-	-	-
STW2.11	Reserved		-	-	-	-
STW2.12	Master sign-of-life, bit 0		p2045 = r2050[3]	-	[2410]	-
STW2.13	Master sign-of-life, bit 1					
STW2.14	Master sign-of-life, bit 2					
STW2.15	Master sign-of-life, bit 3					

<1> Not for TM41.

1	2	3	4	5	6	7	8
DO: TM41					fp_9679_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - STW2 control word interconnection (p0922 = 3)					05.09.11 V04.07.00	SINAMICS	
							- 9679 -

Fig. 3-371 9679 – STW2 control word interconnection (p0922 = 3)

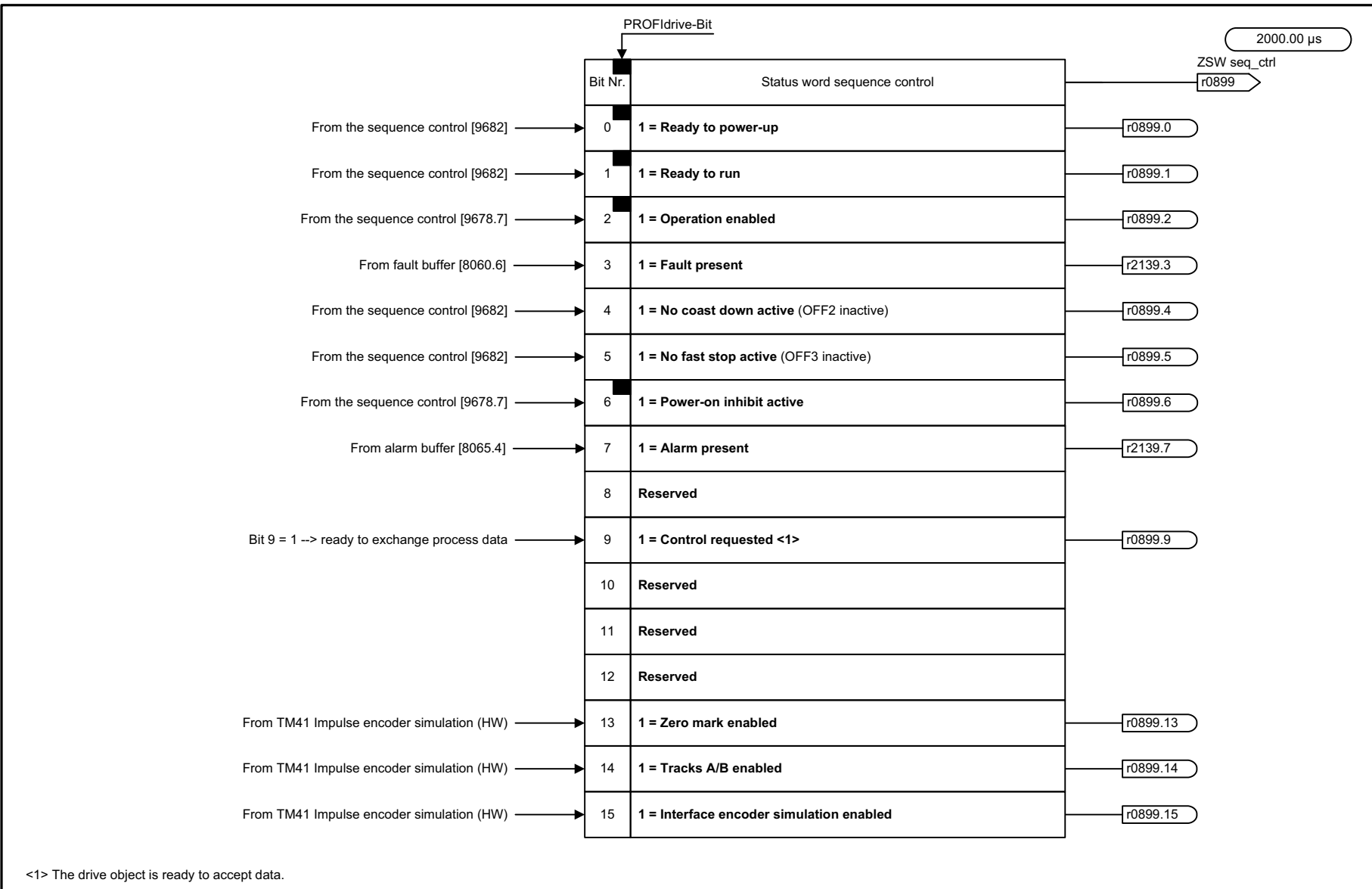


Fig. 3-372 9680 – Status word, sequence control

1	2	3	4	5	6	7	8
DO: TM41					fp_9680_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Status word, sequence control					26.03.08 V04.07.00	SINAMICS	
- 9680 -							

2000.00 µs

Signal sources for ZSW1 Standard telegram 3 (p0922 = 3)

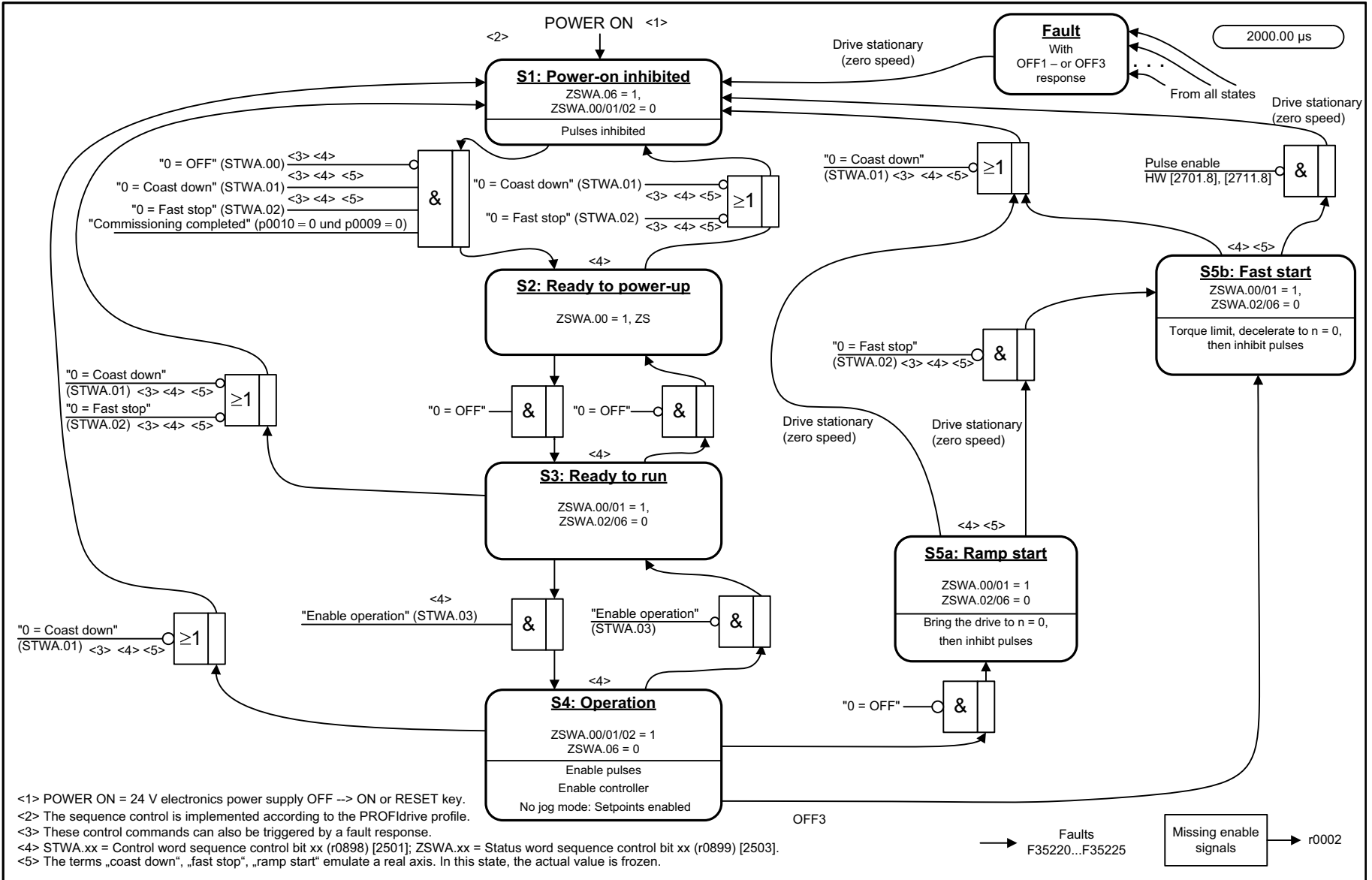
Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] Signal source	Inverted
ZSW1.0	1 = Ready to power up	p2080[0] = r0899.0	[9680.7]	[9682]	-
ZSW1.1	1 = Ready	p2080[1] = r0899.1	[9680.7]	[9682]	-
ZSW1.2	1 = Operation enabled	p2080[2] = r0899.2	[9680.7]	[9682]	-
ZSW1.3	1 = Fault present	p2080[3] = r2139.3	[2548.7]	[8060]	-
ZSW1.4	1 = No coast down active	p2080[4] = r0899.4	[9680.7]	[9682]	-
ZSW1.5	1 = No fast stop active	p2080[5] = r0899.5	[9680.7]	[9682]	-
ZSW1.6	1 = Switching on inhibit active	p2080[6] = r0899.6	[9680.7]	[9682]	-
ZSW1.7	1 = Alarm present	p2080[7] = r2139.7	[2548.7]	[8065]	-
ZSW1.8	Reserved	-	-	-	-
ZSW1.9	1 = Control requested <1>	p2080[9] = r0899.9	[9680.7]	[9680]	-
ZSW1.10	Reserved	-	-	-	-
ZSW1.11	Reserved	-	-	-	-
ZSW1.12	Reserved	-	-	-	-
ZSW1.13	1 = Fault power unit thermal overload <2>	p2080[13] = r2135.13	[2548.7]	[8014.8]	-
ZSW1.14	Reserved	-	-	-	-
ZSW1.15	1 - Alarm power unit thermal overload <2>	p2080[15] = r2135.15	[2548.7]	[8014.8]	-

<1> The drive object is ready accept data.

<2> Not for TM41.

1	2	3	4	5	6	7	8
DO: TM41					fp_9681_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - ZSW1 status word interconnection (p0922 = 3)					19.10.11 V04.07.00	SINAMICS	
							- 9681 -

Fig. 3-373 9681 – ZSW1 status word interconnection (p0922 = 3)



<1> POWER ON = 24 V electronics power supply OFF -> ON or RESET key.
 <2> The sequence control is implemented according to the PROFIdrive profile.
 <3> These control commands can also be triggered by a fault response.
 <4> STWA.xx = Control word sequence control bit xx (r0898) [2501]; ZSWA.xx = Status word sequence control bit xx (r0899) [2503].
 <5> The terms „coast down“, „fast stop“, „ramp start“ emulate a real axis. In this state, the actual value is frozen.

1	2	3	4	5	6	7	8
DO: TM41					fp_9682_51_eng.vsd	Function diagram	
Terminal Module 41 (TM41) - Sequencer (p4400 = 0)					27.02.14 V04.07.00	SINAMICS	
							- 9682 -

Fig. 3-374 9682 – Sequencer (p4400 = 0)

2000.00 µs

Signal sources for ZSW2 Standard telegram 3 (p0922 = 3)

Signal	Meaning	Interconnection parameters	[Function diagram] Internal status word	[Function diagram] Signal source	Inverted
ZSW2.0	1 = DDS present Bit 0 <2>	p2081[0] - r0051.0	-	-	-
ZSW2.1	1 = DDS present Bit 1 <2>	p2081[1] - r0051.1	-	-	-
ZSW2.2	1 = DDS present Bit 2 <2>	p2081[2] - r0051.2	-	-	-
ZSW2.3	1 = DDS present Bit 3 <2>	p2081[3] - r0051.3	-	-	-
ZSW2.4	1 = DDS present Bit 4 <2>	p2081[4] - r0051.4	-	-	-
ZSW2.5	1 = Alarm class bit 0	p2081[5] = r2139.11	-	-	-
ZSW2.6	1 = Alarm class bit 1	p2081[6] = r2139.12	-	-	-
ZSW2.7	Reserved	-	-	-	-
ZSW2.8	Reserved	-	-	-	-
ZSW2.9	Reserved	-	-	-	-
ZSW2.10	Reserved	-	-	-	-
ZSW2.11	Reserved	-	-	-	-
ZSW2.12	Slave sign-of-life bit 0	Implicitly interconnected	-	-	-
ZSW2.13	Slave sign-of-life bit 1				
ZSW2.14	Slave sign-of-life bit 2				
ZSW2.15	Slave sign-of-life bit 3				

<1> These signals are automatically interconnected for clock-cycle synchronous operation.
 <2> Not for TM41.

1	2	3	4	5	6	7	8
DO: TM41			fp_9683_51_eng.vsd			Function diagram	
Terminal Module 41 (TM41) - ZSW2 status word interconnection (p0922 = 3)			18.10.11 V04.07.00			SINAMICS	
							- 9683 -

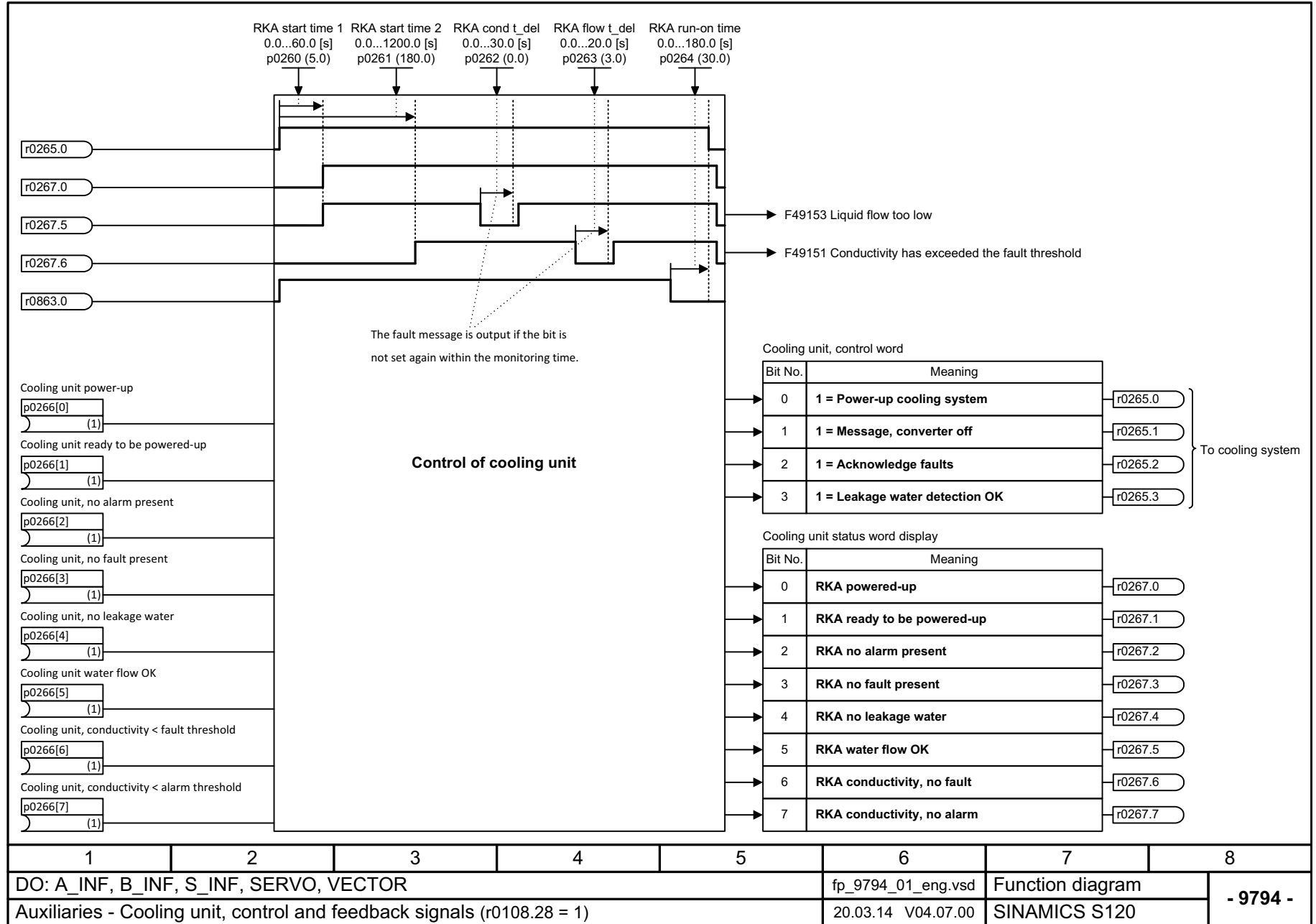
Fig. 3-375 9683 – ZSW2 status word interconnection (p0922 = 3)

3.40 Auxiliaries

Function diagrams

9794 – Cooling unit, control and feedback signals (r0108.28 = 1)	2259
9795 – Cooling unit, sequence control (r0108.28 = 1)	2260
9814 – Chassis power units, 3 AC line connection and contactor status display	2261

Fig. 3-376 9794 – Cooling unit, control and feedback signals (r0108.28 = 1)



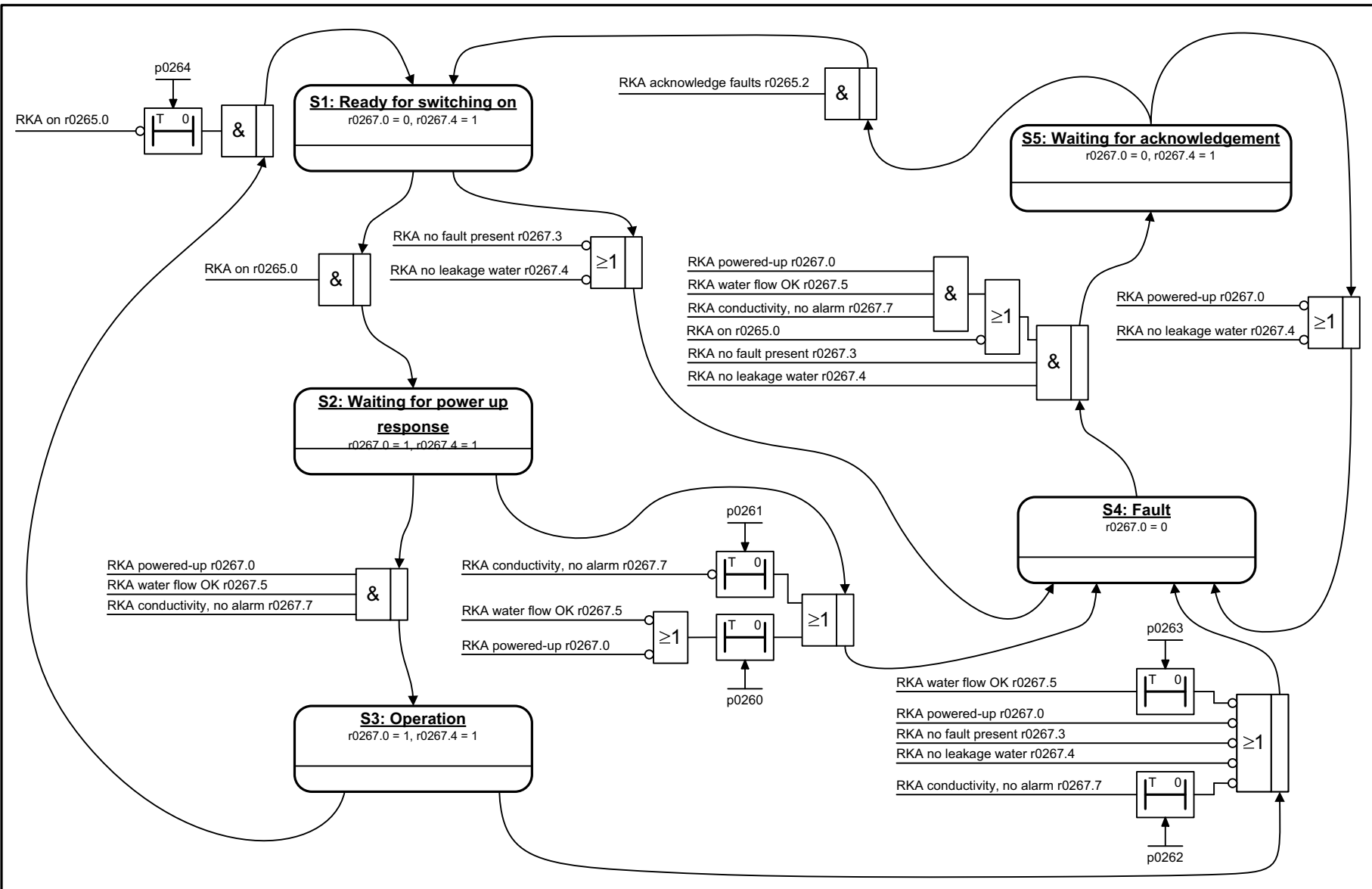
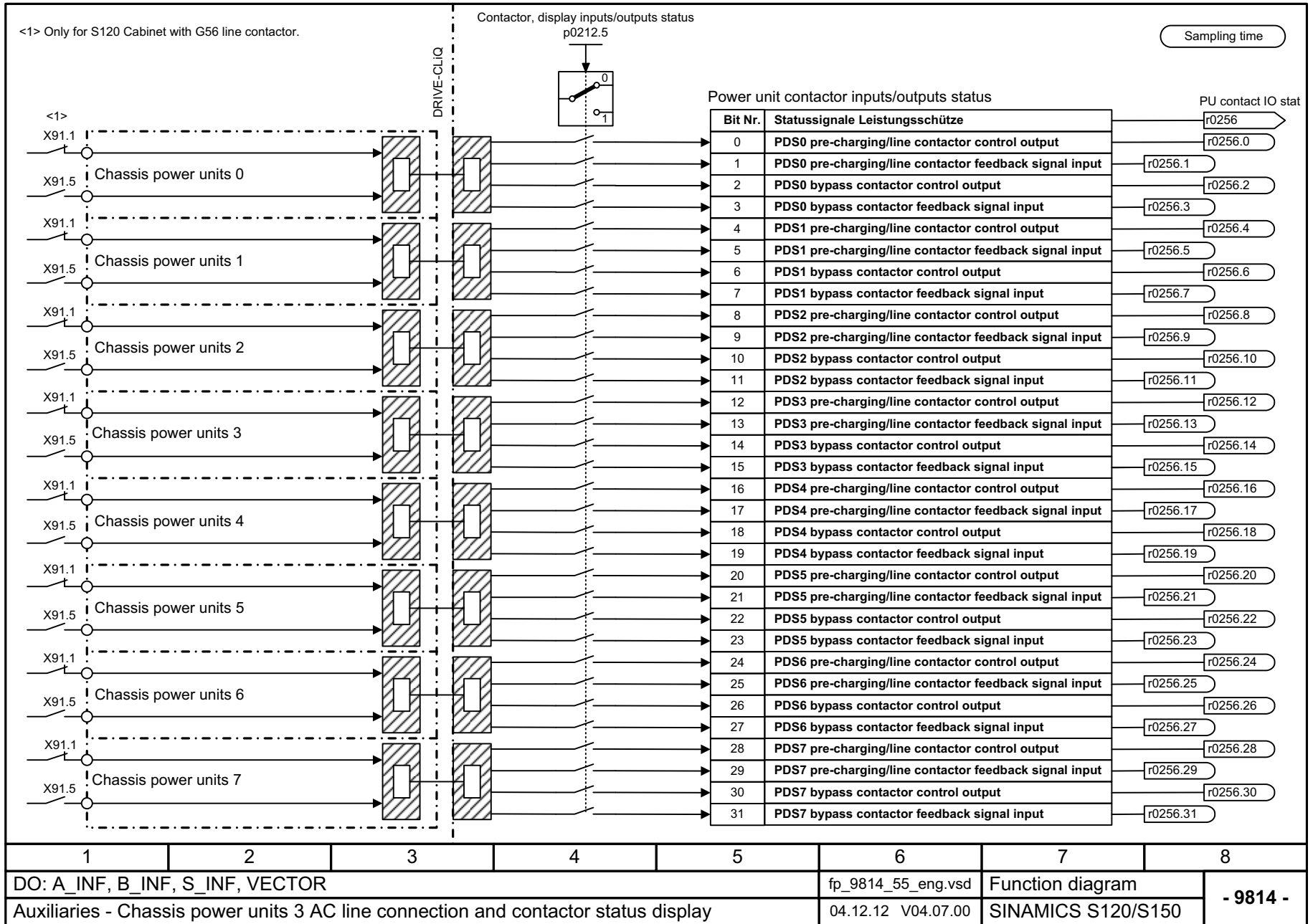


Fig. 3-377 9795 – Cooling unit, sequence control (r0108.28 = 1)

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF, SERVO, VECTOR					fp_9795_01_eng.vsd	Function diagram	
Auxiliaries - Cooling unit, sequence control (r0108.28 = 1)					30.10.12 V04.07.00	SINAMICS S120	
							- 9795 -

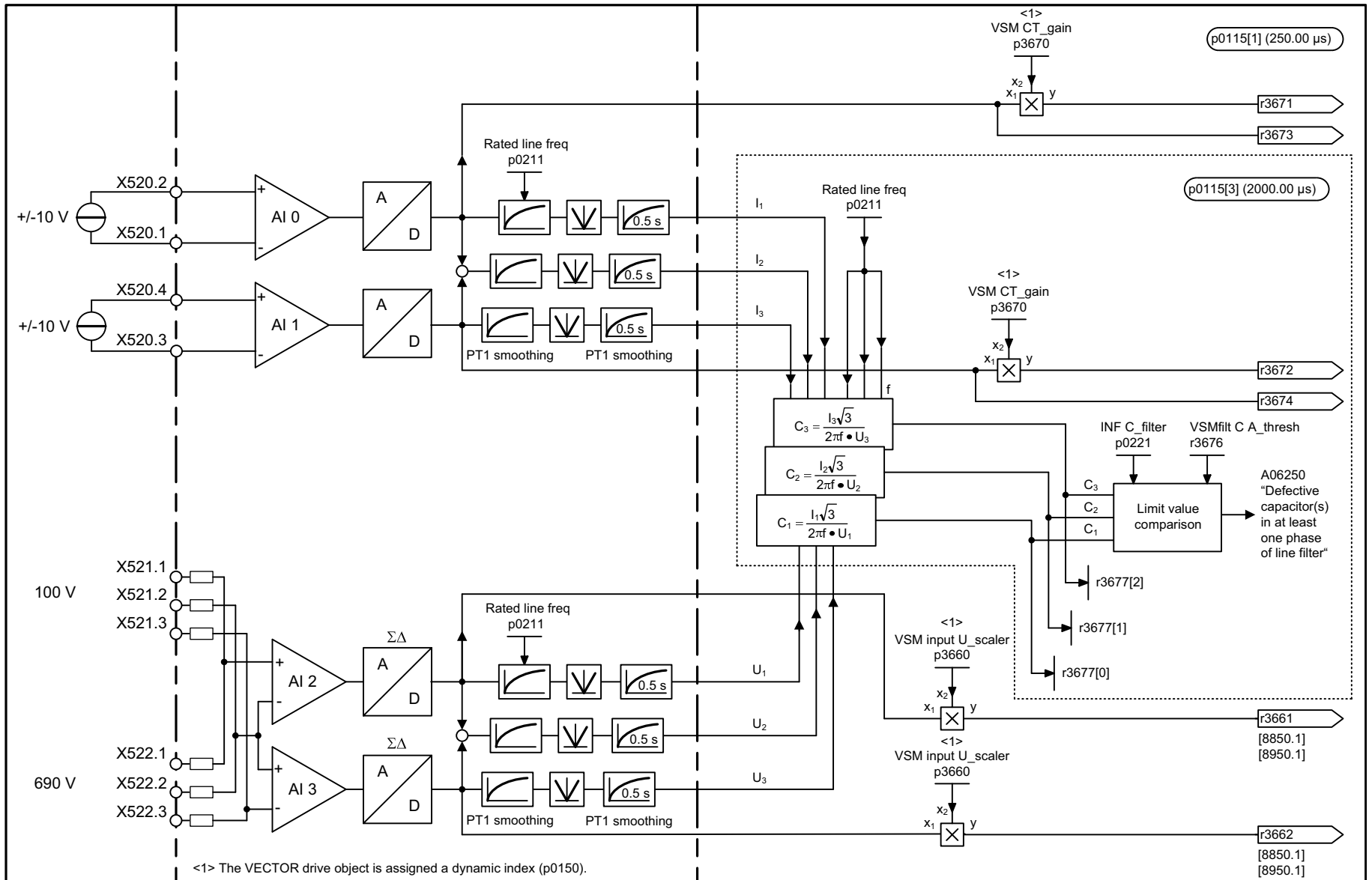
Fig. 3-378 9814 – Chassis power units, 3 AC line connection and contactor status display



3.41 Voltage Sensing Module (VSM)

Function diagrams

9880 – Analog inputs (AI 0 ... AI 3)	2263
9886 – Temperature evaluation	2264



1	2	3	4	5	6	7	8
DO: A_INF, S_INF, VECTOR					fp_9880_54_eng.vsd	Function diagram	
Voltage Sensing Module (VSM) - Analog inputs (AI 0 ... AI 3)					18.12.13 V04.07.00	S120/S150/G130/G150	
							- 9880 -

Fig. 3-379 9880 – Analog inputs (AI 0 ... AI 3)

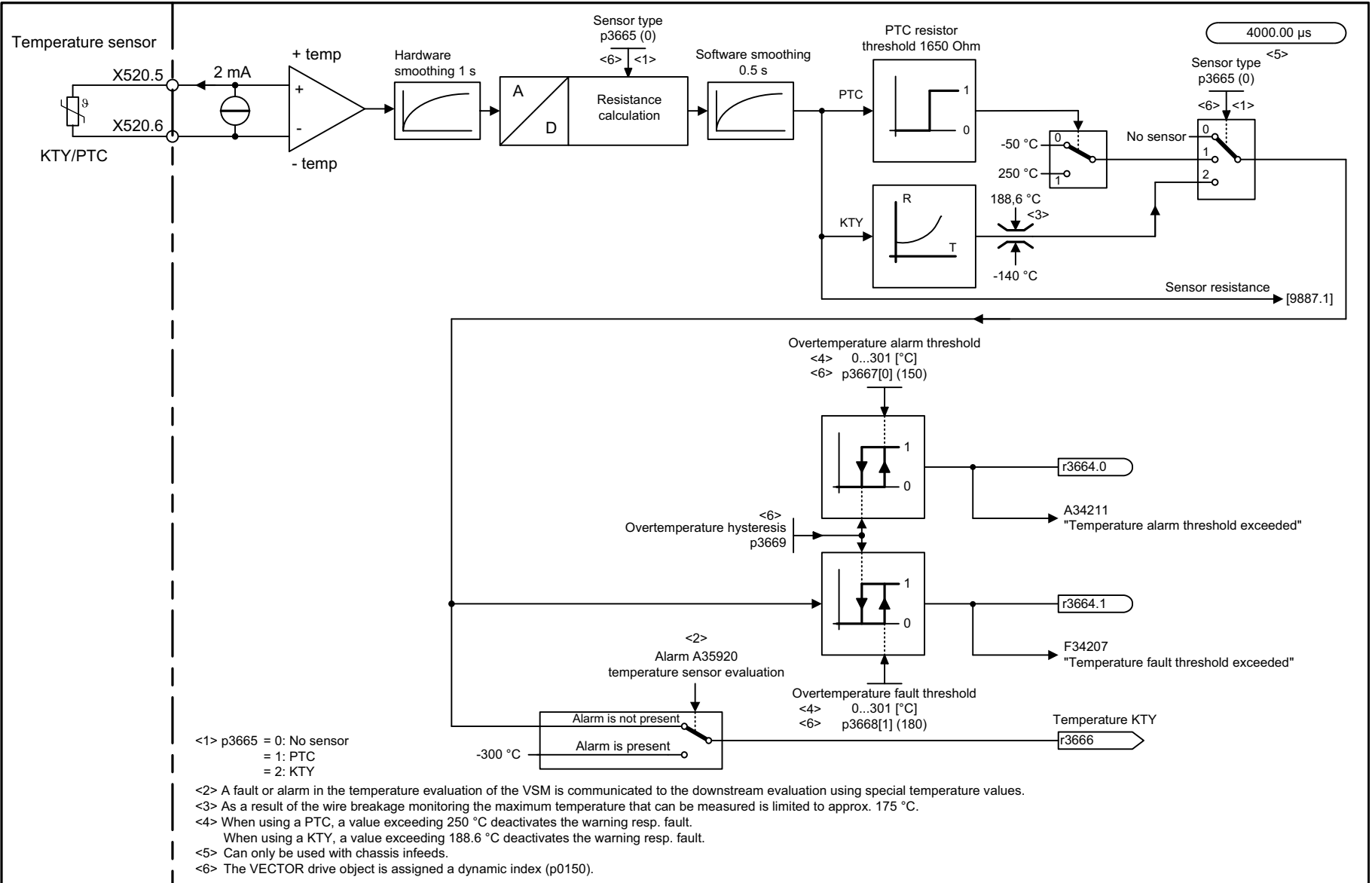


Fig. 3-380 9886 – Temperature evaluation

1	2	3	4	5	6	7	8
DO: A_INF, S_INF, VECTOR					fp_9886_54_eng.vsd	Function diagram	
Voltage Sensing Module (VSM) - Temperature evaluation					07.01.14 V04.07.00	S120/S150/G130/G150	
- 9886 -							

3.42 Basic Operator Panel 20 (BOP20)

Function diagrams

9912 – Control word interconnection

2266

PROFIdrive sampling time

Interconnection STW BOP (r0019)		<1>
Signal	Meaning	Interconnection parameters
STW BOP.0	1 = On 0 = OFF (OFF1)	p0840[0] = r0019.0
STW BOP.1	1 = No coast down 0 = Coast down (OFF2)	p0844[0] = r0019.1
STW BOP.2	1 = No fast stop 0 = Fast stop (OFF3)	p0848[0] = r0019.2
STW BOP.3	Reserved	-
STW BOP.4	Reserved	-
STW BOP.5	Reserved	-
STW BOP.6	Reserved	-
STW BOP.7	▲ = Acknowledge fault	p2102[0] = r0019.7
STW BOP.8	Reserved	-
STW BOP.9	Reserved	-
STW BOP.10	Reserved	-
STW BOP.11	Reserved	-
STW BOP.12	Reserved	-
STW BOP.13	1 = Motorized potentiometer, raise	p1035[0] = r0019.13
STW BOP.14	1 = Motorized potentiometer, lower	p1036[0] = r0019.14
STW BOP.15	Reserved	-

<1> The BICO interconnection represents an example that can be changed by the user.

1	2	3	4	5	6	7	8
DO: CU_G, CU_S					fp_9912_54_eng.vsd	Function diagram	
Basic Operator Panel 20 (BOP20) - Control word interconnection					03.07.13 V04.07.00	S120/S150/G130/G150	
- 9912 -							

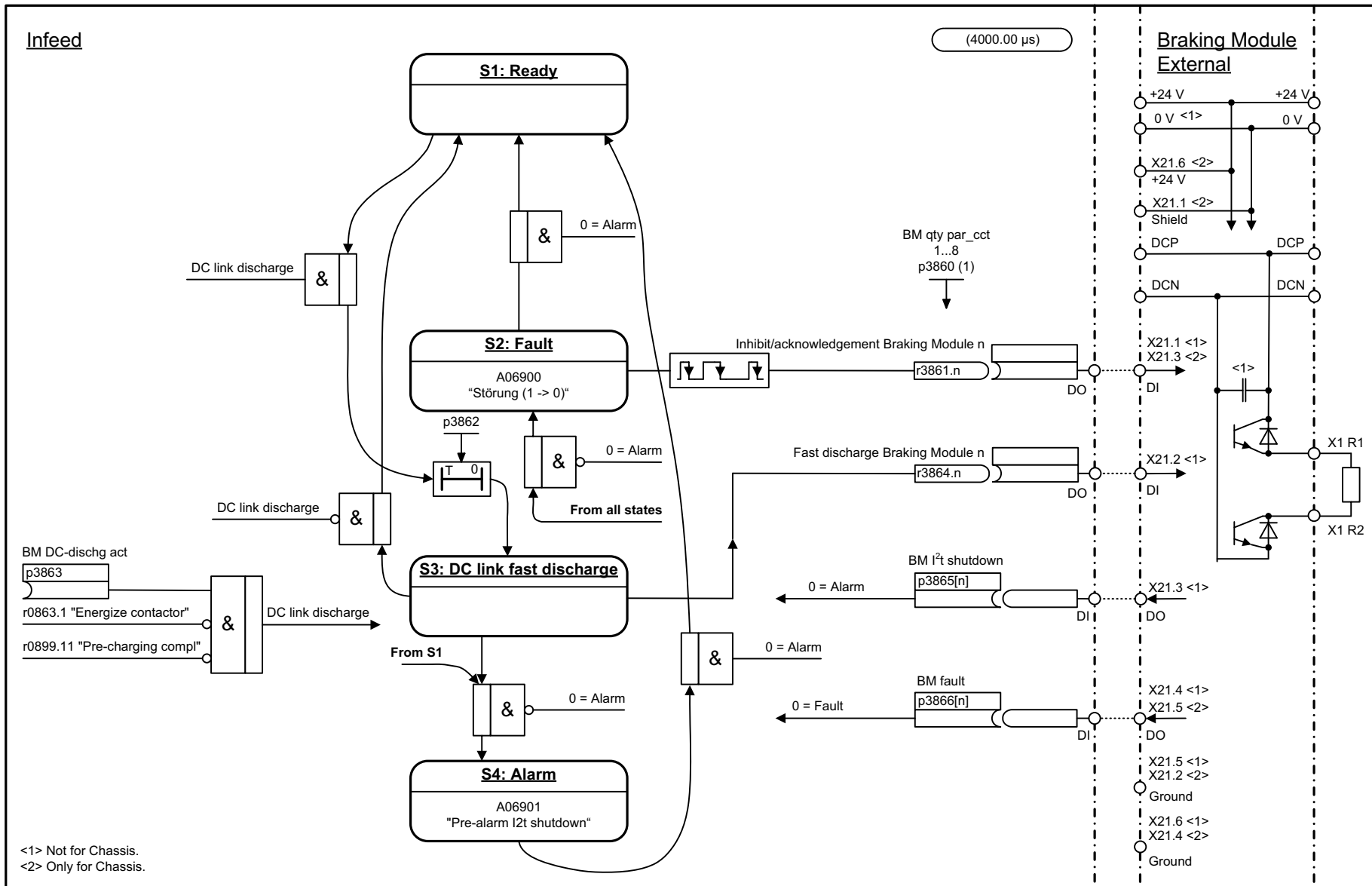
Fig. 3-381 9912 – Control word interconnection

3.43 Braking Module External

Function diagrams

9951 – Sequencer (r0108.26 = 1)

2268



Infeed

(4000.00 µs)

1	2	3	4	5	6	7	8
DO: A_INF, B_INF, S_INF					fp_9951_01_eng.vsd	Function diagram	
Braking Module External - Sequencer (r0108.26 = 1)					14.01.13 V04.07.00	SINAMICS S120	
							- 9951 -

Fig. 3-382 9951 – Sequencer (r0108.26 = 1)

Faults and alarms

Content

4.1	Overview of faults and alarms	2270
4.2	List of faults and alarms	2282

4.1 Overview of faults and alarms

4.1.1 General information

Display of faults/alarms (messages)

In the case of a fault, the drive signals the corresponding fault(s) and/or alarm(s).

For example, the following methods for displaying faults and alarms are available:

- Display via the fault and alarm buffer with PROFIBUS/PROFINET.
- Online via the commissioning software
- Display and operating unit (e.g. BOP, AOP)

Differences between faults and alarms

The differences between faults and alarms are as follows:

Table 4-1 Differences between faults and alarms

Type	Description
Faults	<p>What happens when a fault occurs?</p> <ul style="list-style-type: none"> • The appropriate fault reaction is initiated • Status signal ZSW1.3 is set. • The fault is entered into the fault buffer. <p>How are faults eliminated?</p> <ul style="list-style-type: none"> • Remove the original cause of the fault. • Acknowledge the fault.
Alarms	<p>What happens when an alarm occurs?</p> <ul style="list-style-type: none"> • Status signal ZSW1.7 is set. • The alarm is entered into the alarm buffer. <p>How are alarms eliminated?</p> <ul style="list-style-type: none"> • Alarms acknowledge themselves. <p>If the cause of the alarm is no longer present, they automatically reset themselves.</p>

Fault reactions

Note

The following table lists all fault reactions and their meanings used for the entire SINAMICS drive family.

The following fault reactions are defined:

Table 4-2 Fault reactions

List	PROFIdrive	Reaction	Description
NONE	-	None	<p>No reaction when a fault occurs,</p> <p>Note</p> <p>When the "Basic positioner" function module is activated (r0108.4 = 1), the following applies:</p> <p>When a fault occurs with fault reaction "NONE", an active traversing task is interrupted and the system switches to tracking mode until the fault has been rectified and acknowledged.</p>
OFF1	ON/ OFF	Brake along the ramp-function generator down ramp followed by pulse inhibit	<p>Closed-loop speed control (p1300 = 20, 21)</p> <ul style="list-style-type: none"> n_set = 0 is input immediately to brake the drive along the ramp-function generator ramp down (p1121). When zero speed is detected, the motor holding brake (if parameterized) is closed (p1215). The pulses are suppressed when the brake application time (p1217) expires. <p>Zero speed is detected if the actual speed drops below the threshold (p1226) or if the monitoring time (p1227) started when the speed setpoint <= speed threshold (p1226) has expired.</p> <p>Torque control (p1300 = 23)</p> <ul style="list-style-type: none"> The following applies for torque control: Reaction as for OFF2. When the system switches to torque control with p1501, the following applies: No separate braking reaction. <p>If the actual speed value drops below the speed threshold (p1226) or the timer stage (p1227) has expired, the motor holding brake (if one is being used) is closed. The pulses are suppressed when the brake application time (p1217) expires.</p>
OFF1_ DELAYED	-	As for OFF1, however delayed	<p>Faults with this fault response only become effective after the delay time in p3136 has expired.</p> <p>The remaining time up to OFF1 is displayed in r3137.</p>
OFF2	COAST STOP	Internal/external pulse inhibit	<p>Closed-loop speed and torque control</p> <ul style="list-style-type: none"> Instantaneous pulse suppression, the drive "coasts" to a standstill. The motor holding brake (if one is being used) is closed immediately. Switching on inhibited is activated.

4 Faults and alarms

4.1 Overview of faults and alarms

Table 4-2 Fault reactions, continued

List	PROFIdrive	Reaction	Description
OFF3	QUICK STOP	Braking along the OFF3 down ramp followed by pulse inhibit	<p>Closed-loop speed control (p1300 = 20, 21)</p> <ul style="list-style-type: none"> n_set = 0 is input immediately to brake the drive along the OFF3 ramp down (p1135). When zero speed is detected, the motor holding brake (if parameterized) is closed. The pulses are suppressed when the closing time of the holding brake (p1217) expires. <p>Zero speed is detected if the actual speed drops below the threshold (p1226) or if the monitoring time (p1227) started when the speed setpoint <= speed threshold (p1226) has expired.</p> <ul style="list-style-type: none"> Switching on inhibited is activated. <p>Torque control (p1300 = 23)</p> <ul style="list-style-type: none"> Changeover to speed-controlled operation and other reactions as described for speed-controlled operation.
STOP2	-	n_set = 0	<ul style="list-style-type: none"> n_set = 0 is input immediately to brake the drive along the OFF3 ramp down (p1135). The drive remains in closed-loop speed control.
IASC/ DCBRK	-	-	<ul style="list-style-type: none"> For synchronous motors, the following applies: If a fault occurs with this fault reaction, an internal armature short-circuit is triggered. The conditions for p1231 = 4 must be observed. For induction motors, the following applies: If a fault occurs with this fault reaction, DC braking is triggered. DC braking must have been commissioned (p1232, p1233, p1234).
ENCODER	-	Internal/external pulse inhibit (p0491)	<p>The fault reaction ENCODER is applied as a function of the setting in p0491.</p> <p>Factory setting: p0491 = 0 --> Encoder fault causes OFF2</p> <p>Notice</p> <p>When changing p0491, it is imperative that the information in the description of this parameter is carefully observed.</p>

Acknowledging faults

The list of faults and alarms specifies how to acknowledge each fault after the cause has been remedied.

Table 4-3 Acknowledging faults

Acknowledgment	Description								
POWER ON	<p>The fault is acknowledged using POWER ON (switch drive unit off and on again).</p> <p>Note If this action has not removed the fault cause, the fault is displayed again immediately after power up.</p>								
IMMEDIATELY	<p>Faults can be acknowledged on one drive object (Points 1 to 3) or on all drive objects (Point 4) as follows:</p> <p>1 Set acknowledgment by parameter: p3981 = 0 --> 1</p> <p>2 Acknowledging via binector inputs:</p> <table data-bbox="391 801 829 907"> <tr> <td>p2103</td> <td>BI: 1. Acknowledge faults</td> </tr> <tr> <td>p2104</td> <td>BI: 2. Acknowledge faults</td> </tr> <tr> <td>p2105</td> <td>BI: 3. Acknowledge faults</td> </tr> </table> <p>3 Acknowledging using a PROFIBUS control signal: STW1.7 = 0 --> 1 (edge)</p> <p>4 Acknowledge all faults</p> <table data-bbox="391 1052 829 1081"> <tr> <td>p2102</td> <td>BI: Acknowledge all faults</td> </tr> </table> <p>All of the faults on all of the drive objects of the drive system can be acknowledged using this binector input.</p> <p>Note</p> <ul data-bbox="367 1209 1420 1366" style="list-style-type: none"> • These faults can also be acknowledged by a POWER ON. • If the cause of the fault has not been removed, the fault will continue to be displayed after acknowledgment. • Safety Integrated faults The "Safe Torque Off" (STO) function must be deselected before these faults are acknowledged. 	p2103	BI: 1. Acknowledge faults	p2104	BI: 2. Acknowledge faults	p2105	BI: 3. Acknowledge faults	p2102	BI: Acknowledge all faults
p2103	BI: 1. Acknowledge faults								
p2104	BI: 2. Acknowledge faults								
p2105	BI: 3. Acknowledge faults								
p2102	BI: Acknowledge all faults								
PULSE INHIBIT	<p>The fault can only be acknowledged when the pulses are inhibited (r0899.11 = 0). The same options are available for acknowledging as described under acknowledge IMMEDIATELY.</p>								

4.1.2 Explanation of the list of faults and alarms

The data in the following example have been chosen at random. The information listed below is the maximum amount of information that a description can contain. Some of the information is optional.

The "List of faults and alarms" (Page 2282) has the following layout:

----- **Start of example** -----

Axxxxx (F, N)	Fault location (optional): Name
Message value:	Component number: %1, fault cause: %2
Message class:	Text of the message class (number according to PROFIdrive)
Drive object:	List of objects.
Reaction:	NONE
Acknowledgement:	NONE
Cause:	Description of possible causes. Fault value (r0949, interpret format): or alarm value (r2124, interpret format): (optional) Information about fault or alarm values (optional).
Remedy:	Description of possible remedies.
Response to F:	A_INFEED: OFF2 (OFF1, NONE) SERVO: NONE (OFF1, OFF2, OFF3) VECTOR: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Response upon N:	NONE
Acknowl. upon N:	NONE

----- **End of example** -----

Axxxxx	Alarm xxxxx
Axxxxx (F, N)	Alarm xxxxx (message type can be changed to F or N)
Fxxxxx	Fault xxxxx
Fxxxxx (A, N)	Fault xxxxx (report type can be changed to A or N)
Nxxxxx	No message
Nxxxxx (A)	No message (message type can be changed to A)
Cxxxxx	Safety message (separate message buffer)

A message comprises a letter followed by the relevant number.

The meaning of the letters is as follows:

- A means "Alarm"
- F means "Fault"
- N means "No message" or "Internal message"
- C means "Safety message"

The optional brackets indicate whether the type specified for this message can be changed and which message types can be adjusted via parameters (p2118, p2119).

Information on reaction and acknowledgment is specified independently for a message with an adjustable message type (e.g. reaction to F, acknowledgment for F).

Note

You can change the default properties of a fault or alarm by setting parameters.

References: /IH1/ SINAMICS S120 Commissioning Manual
Section "Diagnostics"

The "List of faults and alarms" (Page 2282) supplies information referred to the properties of a message set as default. If the properties of a specific message are changed, the corresponding information may have to be modified in this list.

Fault location (optional): Name

The fault location (optional), the name of the fault or alarm and the message number are all used to identify the message (e.g. with the commissioning software).

Message value:

The information provided under the message value informs you about the composition of the fault/alarm value.

Example:

Message value: Component number: %1, fault cause: %2

This message value contains information about the component number and cause of the fault. The entries %1 and %2 are placeholders, which are filled appropriately in online operation (e.g. with the commissioning software).

Message class:

For each message, specifies the associated message class with the following structure:

Text of the message class (number according to PROFIdrive)

The message classes are transferred at different interfaces to higher-level control systems and their associated display and operating units.

4.1 Overview of faults and alarms

The message classes that are available are shown in Table "Message classes and coding of various diagnostic interfaces" (Page 2276). In addition to the text of the message class and their number according to PROFIdrive – as well as a brief help text regarding the cause and remedy – they also include information about the various diagnostic interfaces:

- PN (hex)
Specifies the "Channel error type" of the PROFINET channel diagnostics.
When activating the channel diagnostics, using the GSDML file, the texts listed in the table can be displayed.
- DS1 (dec)
Specifies the bit number in date set DS1 of the diagnostic alarm for SIMATIC S7.
When the diagnostic alarms are activated, the texts listed in the table can be displayed.
- DP (dec)
Specifies the "Error type" of the channel-related diagnostics for PROFIBUS.
When the channel diagnostics are activated, the texts listed in the standard and the GSD file can be displayed.
- ET 200 (dec)
Specifies the "Error type" of the channel-related diagnostics for the SIMATIC ET 200pro FC-2 device.
When the channel diagnostics are activated, the texts listed in the standard and the GSD file of the ET 200pro can be displayed.
- NAMUR (r3113.x)
Specifies the bit number in parameter r3113.

For the interfaces DP, ET 200, NAMUR, in some instances, the message classes are combined.

Table 4-4 Message classes and coding of various diagnostic interfaces

Text of the message class (number according to PROFIdrive) Cause and remedy.	Diagnostics interface				
	PN (hex)	DS1 (dec)	DP (dec)	ET 200 (dec)	NAMUR (r3113.x)
Hardware/software errors (1) A hardware or software malfunction was detected. Carry out a POWER ON for the relevant component. If it occurs again, contact the hotline.	9000	0	16	9	0
Line fault (2) A line supply fault has occurred (phase failure, voltage level ...). Check the line supply and fuses. Check the supply voltage. Check the wiring.	9001	1	17	24	1
Supply voltage fault (3) An electronics supply voltage fault (48 V, 24 V, 5 V ...) was detected. Check the wiring. Check the voltage level.	9002	2	2 ¹ 3 ²	2 ¹ 3 ²	15
DC-link overvoltage (4) The DC-link voltage has assumed an inadmissibly high value. Check the dimensioning of the system (line supply, reactor, voltages). Check the infeed settings.	9003	3	18	24	2

Table 4-4 Message classes and coding of various diagnostic interfaces, continued

Text of the message class (number according to PROFIdrive) Cause and remedy.	Diagnostics interface				
	PN (hex)	DS1 (dec)	DP (dec)	ET 200 (dec)	NAMUR (r3113.x)
Power electronics fault (5) An impermissible operating state of the power electronics was detected (overcurrent, overtemperature, IGBT failure ...). Check compliance with the permissible load cycles. Check the ambient temperatures (fan).	9004	4	19	24	3
Overtemperature of the electronic component (6) The temperature in the component has exceeded the highest permissible limit. Check the ambient temperature / control cabinet ventilation.	9005	5	20	5	4
Ground fault / inter-phase short-circuit detected (7) A ground fault / inter-phase short-circuit was detected in the power cables or in the motor windings. Check the power cables (connection). Check the motor.	9006	6	21	20	5
Motor overload (8) The motor was operated outside the permissible limits (temperature, current, torque ...). Check the load cycles and set limits. Check the ambient temperature / motor cooling.	9007	7	22	24	6
Communication to the higher-level controller faulted (9) The communication to the higher-level controller (internal coupling, PROFIBUS, PROFINET ...) is faulted or interrupted. Check the state of the higher-level controller. Check the communication connection/-wiring. Check the bus configuration/cycles.	9008	8	23	19	7
Safety monitoring channel has detected an error (10) A safe operation monitoring function has detected an error.	9009	9	24	25	8
Actual position/speed value incorrect or not available (11) An illegal signal state was detected while evaluating the encoder signals (track signals, zero marks, absolute values ...). Check the encoder / state of the encoder signals. Observe the maximum permissible frequencies.	900A	10	25	29	9
Internal (DRIVE-CLiQ) communication faulted (12) The internal communication between the SINAMICS components is faulted or interrupted. Check the DRIVE-CLiQ wiring. Ensure an EMC-compliant installation. Observe the maximum permissible quantity structures / cycles.	900B	11	26	31	10
Infeed fault (13) The infeed is faulty or has failed. Check the infeed and its environment (line supply, filters, reactors, fuses ...). Check the infeed control.	900C	12	27	24	11
Braking controller / Braking Module faulted (14) The internal or external Braking Module is faulted or overloaded (temperature). Check the connection/state of the Braking Module. Comply with the permissible number of braking operations and their duration.	900D	13	28	24	15

4 Faults and alarms

4.1 Overview of faults and alarms

Table 4-4 Message classes and coding of various diagnostic interfaces, continued

Text of the message class (number according to PROFIdrive) Cause and remedy.	Diagnostics interface				
	PN (hex)	DS1 (dec)	DP (dec)	ET 200 (dec)	NAMUR (r3113.x)
Line filter fault (15) The line filter monitoring has detected an excessively high temperature or another impermissible state. Check the temperature / temperature monitoring. Check the configuration to ensure that it is permissible (filter type, infeed, thresholds).	900E	14	17	24	15
External measured value / signal state outside of the permissible range (16) A measured value / signal state read in via the input area (digital/analog/temperature) has assumed an impermissible value/state. Identify and check the relevant signal. Check the set thresholds.	900F	15	29	26	15
Application / technological function faulty (17) The application / technological function has exceeded a (set) limit (position, velocity, torque ...). Identify and check the relevant limit. Check the setpoint specification of the higher-level controller.	9010	16	30	9	15
Error in the parameterization/configuration/commissioning procedure (18) An error was identified in the parameterization or in a commissioning procedure, or the parameterization does not match the actual device configuration. Determine the precise cause of the fault using the commissioning tool. Adapt the parameterization or device configuration.	9011	17	31	16	15
General drive fault (19) Group fault. Determine the precise cause of the fault using the commissioning tool.	9012	18	9	9	15
Auxiliary unit fault (20) The monitoring of an auxiliary unit (incoming transformer, cooling unit ...) has detected an illegal state. Determine the exact cause of the fault and check the relevant device.	9013	19	29	26	15

1. Undervoltage condition of the electronics power supply
2. Overvoltage condition of the electronics power supply

Drive object:

Each message (fault/alarm) specifies the drive object in which it can be found.

A message can belong to either one, several, or all drive objects.

Reaction: Default fault reaction (adjustable fault reaction)

Specifies the default reaction in the event of a fault.

The optional parentheses indicate whether the default fault reactions can be changed and which fault reactions can be adjusted via parameters (p2100, p2101).

Note

See Table "Fault reactions" (Page 2271)

Acknowledgment: Default acknowledgment (adjustable acknowledgment)

Specifies the default method of acknowledging faults after the cause has been eliminated.

The optional parentheses indicate whether the default acknowledgment can be changed and which acknowledgment can be adjusted via parameters (p2126, p2127).

Note

See Table "Acknowledging faults" (Page 2273)

Cause:

Describes the possible causes of the fault or alarm. A fault or alarm value can also be specified (optional).

Fault value (r0949, format):

The fault value is entered in the fault buffer in r0949[0..63] and specifies additional, more precise information about a fault.

Alarm value (r2124, format):

The alarm value specifies additional, more precise information about an alarm.

The alarm value is entered in the alarm buffer in r2124[0..7] and specifies additional, more precise information about an alarm.

Remedy:

Describes the methods available for eliminating the cause of the active fault or alarm.

 WARNING
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On a case for case basis, service and maintenance personnel are responsible for choosing a suitable method for eliminating the cause of faults.

4.1.3 Number ranges of faults and alarms

Note

The following number ranges represent an overview of all faults and alarms used in the SINAMICS drive family.

The faults and alarms for the product described in this List Manual are described in detail in "List of faults and alarms" (Page 2282).

Faults and alarms are organized into the following number ranges:

Table 4-5 Number ranges of faults and alarms

of	To	Area
1000	3999	Control Unit
4000	4999	Reserved
5000	5999	Power section
6000	6899	Infeed
6900	6999	Braking Module
7000	7999	Drive
8000	8999	Option Board
9000	12999	Reserved
13000	13020	Licensing
13021	13099	Reserved
13100	13102	Know-how protection
13103	19999	Reserved
20000	29999	OEM
30000	30999	DRIVE-CLiQ component power unit
31000	31999	DRIVE-CLiQ component encoder 1
32000	32999	DRIVE-CLiQ component encoder 2 Note Faults that occur are automatically output as an alarm if the encoder is parameterized as a direct measuring system and does not intervene in the motor control.
33000	33999	DRIVE-CLiQ component encoder 3 Note Faults that occur are automatically output as an alarm if the encoder is parameterized as a direct measuring system and does not intervene in the motor control.
34000	34999	Voltage Sensing Module (VSM)
35000	35199	Terminal Module 54F (TM54F)
35200	35999	Terminal Module 31 (TM31)
36000	36999	DRIVE-CLiQ Hub Module
37000	37999	HF Damping Module

Table 4-5 Number ranges of faults and alarms, continued

of	To	Area
40000	40999	Controller Extension 32 (CX32)
41000	48999	Reserved
49000	49999	SINAMICS GM/SM/GL
50000	50499	Communication Board (COMM BOARD)
50500	59999	OEM Siemens
60000	65535	SINAMICS DC MASTER (closed-loop DC current control)

4.2 List of faults and alarms

Product: SINAMICS S120/S150, Version: 4702900, Language: eng
Objects: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

F01000

Internal software error

Message value: Module: %1, line: %2
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy:
- evaluate fault buffer (r0945).
- carry out a POWER ON (power off/on) for all components.
- if required, check the data on the non-volatile memory (e.g. memory card).
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

F01001

FloatingPoint exception

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An exception occurred during an operation with the FloatingPoint data type.
The error may be caused by the basic system or an OA application (e.g., FBLOCKS, DCC).
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Note:
Refer to r9999 for further information about this fault.
r9999[0]: Fault number.
r9999[1]: Program counter at the time when the exception occurred.
r9999[2]: Cause of the FloatingPoint exception.
Bit 0 = 1: Operation invalid
Bit 1 = 1: Division by zero
Bit 2 = 1: Overflow
Bit 3 = 1: Underflow
Bit 4 = 1: Inaccurate result
Remedy:
- carry out a POWER ON (power off/on) for all components.
- check configuration and signals of the blocks in FBLOCKS.
- check configuration and signals of DCC charts.
- upgrade firmware to later version.
- contact the Hotline.

F01002 Internal software error

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: An internal software error has occurred.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F01003 Acknowledgement delay when accessing the memory

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A memory area was accessed that does not return a "READY".
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- contact the Hotline.

N01004 (F, A) Internal software error

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An internal software error has occurred.
Fault value (r0949, hexadecimal):
Only for internal Siemens troubleshooting.
Remedy: - read out diagnostics parameter (r9999).
- contact the Hotline.
See also: r9999 (Software error internal supplementary diagnostics)
Reaction upon F: OFF2
Acknowl. upon F: POWER ON
Reaction upon A: NONE
Acknowl. upon A: NONE

F01005 Firmware download for DRIVE-CLiQ component unsuccessful

Message value: Component number: %1, fault cause: %2
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: It was not possible to download the firmware to a DRIVE-CLiQ component.
Fault value (r0949, interpret hexadecimal):
yyxxxx hex: yy = component number, xxxx = fault cause
xxxx = 000B hex = 11 dec:
DRIVE-CLiQ component has detected a checksum error.
xxxx = 000F hex = 15 dec:
The selected DRIVE-CLiQ component did not accept the contents of the firmware file.

4 Faults and alarms

4.2 List of faults and alarms

xxxx = 0012 hex = 18 dec:

Firmware version is too old and is not accepted by the component.

xxxx = 0013 hex = 19 dec:

Firmware version is not suitable for the hardware release of the component.

xxxx = 0065 hex = 101 dec:

After several communication attempts, no response from the DRIVE-CLiQ component.

xxxx = 008B hex = 139 dec:

Initially, a new boot loader is loaded (must be repeated after POWER ON).

xxxx = 008C hex = 140 dec:

Firmware file for the DRIVE-CLiQ component not available on the memory card.

xxxx = 008D hex = 141 dec:

An inconsistent length of the firmware file was signaled. The firmware download may have been caused by a loss of connection to the firmware file. This can occur during a project download/reset in the case of a SINAMICS Integrated Control Unit, for example.

xxxx = 008F hex = 143 dec:

Component has not changed to the mode for firmware download. It was not possible to delete the existing firmware.

xxxx = 0090 hex = 144 dec:

When checking the firmware that was downloaded (checksum), the component detected a fault. It is possible that the file on the memory card is defective.

xxxx = 0091 hex = 145 dec:

Checking the loaded firmware (checksum) was not completed by the component in the appropriate time.

xxxx = 009C hex = 156 dec:

Component with the specified component number is not available (p7828).

xxxx = Additional values:

Only for internal Siemens troubleshooting.

Remedy:

- check the selected component number (p7828).
- check the DRIVE-CLiQ wiring.
- save suitable firmware file for download in the directory "/siemens/sinamics/code/sac".
- use a component with a suitable hardware version
- after POWER ON has been carried out again for the DRIVE-CLiQ component, download firmware again. Depending on p7826, the firmware will be automatically downloaded.

A01006

Firmware update for DRIVE-CLiQ component required

Message value: Component number: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The firmware of a DRIVE-CLiQ component must be updated as there is no suitable firmware or firmware version in the component for operation with the Control Unit.

Alarm value (r2124, interpret decimal):

Component number of the DRIVE-CLiQ component.

Remedy:

Firmware update using the commissioning software:

The firmware version of all of the components on the "Version overview" page can be read in the Project Navigator under "Configuration" of the associated drive unit and an appropriate firmware update can be carried out.

Firmware update via parameter:

- take the component number from the alarm value and enter into p7828.
- start the firmware download with p7829 = 1.

A01007	POWER ON for DRIVE-CLiQ component required
Message value:	Component number: %1
Message class:	General drive fault (19)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ component must be powered up again (POWER ON) (e.g. due to a firmware update). Alarm value (r2124, interpret decimal): Component number of the DRIVE-CLiQ component. Note: For a component number = 1, a POWER ON of the Control Unit is required.
Remedy:	- Switch off the power supply of the specified DRIVE-CLiQ component and switch it on again. - For SINUMERIK, auto commissioning is prevented. In this case, a POWER ON is required for all components and the auto commissioning must be restarted.

A01009 (N)	CU: Control module overtemperature
Message value:	-
Message class:	Overtemperature of the electronic components (6)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r0037[0]) of the control module (Control Unit) has exceeded the specified limit value.
Remedy:	- check the air intake for the Control Unit. - check the Control Unit fan. Note: The alarm automatically disappears after the limit value has been undershot.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F01010	Drive type unknown
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An unknown drive type was found. Fault value (r0949, interpret decimal): Drive object number (refer to p0101, p0107).
Remedy:	- replace Power Module. - carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.

F01011 (N)	Download interrupted
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The project download was interrupted. Fault value (r0949, interpret decimal): 1: The user prematurely interrupted the project download. 2: The communication cable was interrupted (e.g. cable breakage, cable withdrawn).

4 Faults and alarms

4.2 List of faults and alarms

3: The project download was prematurely ended by the commissioning software (e.g. STARTER, SCOUT).
100: Different versions between the firmware version and project files which were loaded by loading into the file system "Download from memory card".

Note:

The response to an interrupted download is the state "first commissioning".

Remedy:

- check the communication cable.
- download the project again.
- boot from previously saved files (power-down/power-up or p0976).
- when loading into the file system (download from memory card), use the matching version.

Reaction upon N: NONE

Acknowl. upon N: NONE

F01012 (N)

Project conversion error

Message value: %1

Message class: Hardware / software error (1)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause:

When converting the project of an older firmware version, an error occurred.

Fault value (r0949, interpret decimal):

Parameter number of the parameter causing the error.

For fault value = 600, the following applies:

The temperature evaluation is no longer assigned to the power unit but to the encoder evaluation.

Notice:

Monitoring of the motor temperature is no longer ensured.

Remedy:

Check the parameter indicated in the fault value and correctly adjust it accordingly.

For fault value = 600:

Parameter p0600 must be set to the values 1, 2 or 3 in accordance with the assignment of the internal encoder evaluation to the encoder interface.

Value 1 means: The internal encoder evaluation is assigned to the encoder interface 1 via p0187.

Value 2 means: The internal encoder evaluation is assigned to the encoder interface 2 via p0188.

Value 3 means: The internal encoder evaluation is assigned to the encoder interface 3 via p0189.

- If necessary, the internal encoder evaluation must be assigned to an encoder interface via parameters p0187, p0188 or p0189 accordingly.

- If necessary, upgrade the firmware to a later version.

Reaction upon N: NONE

Acknowl. upon N: NONE

A01013

CU: Fan operating time reached or exceeded

Message value: %1

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause:

The maximum operating time of the fan in the Control Unit has either been reached or exceeded.

Alarm value (r2124, interpret decimal):

0: The maximum fan operating time is 500 hours.

1: The maximum fan operating time has been exceeded (50000 hours).

Remedy:

Replace the fan in the Control Unit and reset the operating hours counter to 0 (p3961 = 0).

F01015	Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	An internal software error has occurred. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.

A01016 (F)	Firmware changed
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	At least one firmware file in the directory was illegally changed on the non-volatile memory (memory card/device memory) with respect to the version when shipped from the factory. Alarm value (r2124, interpret decimal): 0: Checksum of one file is incorrect. 1: File missing. 2: Too many files. 3: Incorrect firmware version. 4: Incorrect checksum of the back-up file.
Remedy:	For the non-volatile memory for the firmware (memory card/device memory), restore the delivery condition. Note: The file involved can be read out using parameter r9925. The status of the firmware check is displayed using r9926. See also: r9925 (Firmware file incorrect), r9926 (Firmware check status)
Reaction upon F:	OFF2
Acknowl. upon F:	POWER ON

A01017	Component lists changed
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	On the memory card, one file in the directory /SIEMENS/SINAMICS/DATA or /ADDON/SINAMICS/DATA has been illegally changed with respect to that supplied from the factory. No changes are permitted in this directory. Alarm value (r2124, interpret decimal): zyx dec: x = Problem, y = Directory, z = File name x = 1: File does not exist. x = 2: Firmware version of the file does not match the software version. x = 3: File checksum is incorrect. y = 0: Directory /SIEMENS/SINAMICS/DATA/ y = 1: Directory /ADDON/SINAMICS/DATA/ z = 0: File MOTARM.ACX z = 1: File MOTSRM.ACX z = 2: File MOTSLM.ACX z = 3: File ENCDATA.ACX z = 4: File FILTDATA.ACX

4 Faults and alarms

4.2 List of faults and alarms

z = 5: File BRKDATA.ACX
z = 6: File DAT_BEAR.ACX
z = 7: File CFG_BEAR.ACX
z = 8: File ENC_GEAR.ACX

Remedy: For the file on the memory card involved, restore the status originally supplied from the factory.

A01020 Writing to RAM disk unsuccessful

Message value: -
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A write access to the internal RAM disk was unsuccessful.
Remedy: Adapt the file size for the system logbook to the internal RAM disk (p9930).
See also: p9930 (System logbook activation)

F01023 Software timeout (internal)

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: An internal software timeout has occurred.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F01030 Sign-of-life failure for master control

Message value: -
Message class: Communication error to the higher-level control system (9)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF1 (NONE, OFF2)
Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Hla: OFF3 (NONE, OFF1, OFF2, STOP2)
Acknowledge: IMMEDIATELY
Cause: For active PC master control, no sign-of-life was received within the monitoring time.
The master control was returned to the active BICO interconnection.
Remedy: Set the monitoring time higher at the PC or, if required, completely disable the monitoring function.
For the commissioning software, the monitoring time is set as follows:
<Drive> -> Commissioning -> Control panel -> Button "Fetch master control" -> A window is displayed to set the monitoring time in milliseconds.
Notice:
The monitoring time should be set as short as possible. A long monitoring time means a late response when the communication fails!

F01031	Sign-of-life failure for OFF in REMOTE
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Hla: OFF3 (NONE, OFF1, OFF2, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	With the "OFF in REMOTE" mode active, no sign-of-life was received within 3 seconds.
Remedy:	- Check the data cable connection at the serial interface for the Control Unit (CU) and operator panel. - Check the data cable between the Control Unit and operator panel.

A01032 (F)	ACX: all parameters must be saved
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The parameters of an individual drive object were saved (p0971 = 1), although there is still no backup of all drive system parameters. The saved object-specific parameters are not loaded the next time that the system powers up. For the system to successfully power up, all of the parameters must have been completely backed up. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting. See also: p0971 (Save drive object parameters)
Remedy:	Save all parameters (p0977 = 1 or "copy RAM to ROM"). See also: p0977 (Save all parameters)
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

F01033	Units changeover: Reference parameter value invalid
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	When changing over the units to the referred representation type, it is not permissible for any of the required reference parameters to be equal to 0.0 Fault value (r0949, parameter): Reference parameter whose value is 0.0. See also: p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units), p0595 (Technological unit selection)
Remedy:	Set the value of the reference parameter to a number different than 0.0. See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004

F01034	Units changeover: Calculation parameter values after reference value change unsuccessful
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The change of a reference parameter meant that for an involved parameter the selected value was not able to be re-calculated in the per unit representation. The change was rejected and the original parameter value restored. Fault value (r0949, parameter): Parameter whose value was not able to be re-calculated. See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004
Remedy:	- Select the value of the reference parameter such that the parameter involved can be calculated in the per unit representation. - Technology unit selection (p0595) before changing the reference parameter p0596, set p0595 = 1. See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004

A01035 (F)	ACX: Parameter back-up file corrupted
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	When the Control Unit is booted, no complete data set was found from the parameter back-up files. The last time that the parameterization was saved, it was not completely carried out. It is possible that the backup was interrupted by switching off or withdrawing the memory card. Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: aa = 01 hex: Power up was realized without data backup. The drive is in the factory setting. aa = 02 hex: The last available backup data record was loaded. The parameterization must be checked. It is recommended that the parameterization is downloaded again. dd, cc, bb: Only for internal Siemens troubleshooting. See also: p0971 (Save drive object parameters), p0977 (Save all parameters)
Remedy:	- Download the project again with the commissioning software. - save all parameters (p0977 = 1 or "copy RAM to ROM"). See also: p0977 (Save all parameters)
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

F01036 (A)	ACX: Parameter back-up file missing
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	Infeed: NONE (OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When downloading the device parameterization, a parameter back-up file PSxxxxxyy.ACX associated with a drive object cannot be found. Fault value (r0949, interpret hexadecimal): Byte 1: yyy in the file name PSxxxxyy.ACX yyy = 000 --> consistency back-up file yyy = 001 ... 062 --> drive object number yyy = 099 --> PROFIBUS parameter back-up file Byte 2, 3, 4: Only for internal Siemens troubleshooting.
Remedy:	If you have saved the project data using the commissioning software, carry out a new download for your project. Save using the function "Copy RAM to ROM" or with p0977 = 1 This means that the parameter files are again completely written into the non-volatile memory. Note: If the project data have not been backed up, then a new first commissioning is required.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01038 (A)	ACX: Loading the parameter back-up file unsuccessful
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	Infeed: NONE (OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred when downloading PSxxxxyy.ACX or PTxxxxyy.ACX files from the non-volatile memory. Fault value (r0949, interpret hexadecimal): Byte 1: yyy in the file name PSxxxxyy.ACX yyy = 000 --> consistency back-up file yyy = 001 ... 062 --> drive object number yyy = 099 --> PROFIBUS parameter back-up file Byte 2: 255: Incorrect drive object type. 254: Topology comparison unsuccessful -> drive object type was not able to be identified. Reasons could be: - Incorrect component type in the actual topology - Component does not exist in the actual topology. - Component not active. Additional values: Only for internal Siemens troubleshooting. Byte 4, 3: Only for internal Siemens troubleshooting.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- If you have saved the project data using the commissioning software, download the project again. Save using the function "Copy RAM to ROM" or with p0977 = 1 so that all of the parameter files are again completely written to the non-volatile memory.
- replace the memory card or Control Unit.

Re byte 2 = 255:

- Correct the drive object type (see p0107).

Reaction upon A: NONE

Acknowl. upon A: NONE

F01039 (A) ACX: Writing to the parameter back-up file was unsuccessful

Message value: %1

Message class: Hardware / software error (1)

Drive object: All objects

Reaction:

- Infeed: NONE (OFF2)
- Servo: NONE (OFF1, OFF2, OFF3)
- Vector: NONE (OFF1, OFF2, OFF3)
- Hla: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause:

- Writing to at least one parameter back-up file PSxxxxyy.*** in the non-volatile memory was unsuccessful.
- In the directory /USER/SINAMICS/DATA/ at least one parameter back-up file PSxxxxyy.*** has the "read only" file attribute and cannot be overwritten.
- There is not sufficient free memory space available.
- The non-volatile memory is defective and cannot be written to.

Fault value (r0949, interpret hexadecimal):

dcba hex

a = yyy in the file names PSxxxxyy.***

a = 000 --> consistency back-up file

a = 001 ... 062 --> drive object number

a = 070 --> FEPROM.BIN

a = 080 --> DEL4BOOT.TXT

a = 099 --> PROFIBUS parameter back-up file

b = xxx in the file names PSxxxxyy.***

b = 000 --> data save started with p0977 = 1 or p0971 = 1

b = 010 --> data save started with p0977 = 10

b = 011 --> data save started with p0977 = 11

b = 012 --> data save started with p0977 = 12

d, c:

Only for internal Siemens troubleshooting.

Remedy:

- check the file attribute of the files (PSxxxxyy.***, CAxxxxyy.***, CCxxxxyy.***) and, if required, change from "read only" to "writeable".

- check the free memory space in the non-volatile memory. Approx. 80 kbyte of free memory space is required for every drive object in the system.

- replace the memory card or Control Unit.

Reaction upon A: NONE

Acknowl. upon A: NONE

F01040 Save parameter settings and carry out a POWER ON

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL

Reaction: OFF2

Acknowledge: POWER ON

Cause: A parameter was changed in the drive system which means that it is necessary to save the parameters and re-boot.

Remedy:

- save parameters (p0971, p0977).
- carry out a POWER ON (power off/on) for all components.

Then:

- upload the drive unit (commissioning software).

F01040 Save parameter settings and carry out a POWER ON

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: POWER ON
Cause: A parameter was changed in the drive system which means that it is necessary to save the parameters and re-boot.
Examples:

- p1810.2 (wobulation of the pulse frequency) and p1802 (edge modulation)
- p1750.5 (cl.-loop control mode PESM up to f=0Hz with HF signal injection)

Remedy:

- save parameters (p0971, p0977).
- carry out a POWER ON for all components (switch-on the Control Unit with or after the power units).

When changing p1750.5 or p1810.2 for edge modulation, a warm restart is sufficient (p0009 = 30, p0976 = 3).

Then:

- upload the drive unit (commissioning software).

F01041 Parameter save necessary

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: Defective or missing files were detected on the memory card when booting.
Fault value (r0949, interpret decimal):

- 1: Source file cannot be opened.
- 2: Source file cannot be read.
- 3: Target directory cannot be set up.
- 4: Target file cannot be set up/opened.
- 5: Target file cannot be written to.

Additional values:
Only for internal Siemens troubleshooting.

Remedy:

- save the parameters.
- download the project again to the drive unit.
- update the firmware
- if required, replace the Control Unit and/or memory card card.

F01042 **Parameter error during project download**

Message value:	Parameter: %1, Index: %2, fault cause: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	An error was detected when downloading a project using the commissioning software (e.g. incorrect parameter value). For the specified parameter, it was detected that dynamic limits were exceeded that may possibly depend on other parameters. Fault value (r0949, interpret hexadecimal): ccbbaaaa hex aaaa = Parameter bb = Index cc = fault cause 0: Parameter number illegal. 1: Parameter value cannot be changed. 2: Lower or upper value limit exceeded. 3: Sub-index incorrect. 4: No array, no sub-index. 5: Data type incorrect. 6: Setting not permitted (only resetting). 7: Descriptive element cannot be changed. 9: Descriptive data not available. 11: No master control. 15: No text array available. 17: Task cannot be executed due to operating state. 20: Illegal value. 21: Response too long. 22: Parameter address illegal. 23: Format illegal. 24: Number of values not consistent. 25: Drive object does not exist. 101: Presently de-activated. 104: Illegal value. 107: Write access not permitted when controller enabled. 108: Unit unknown. 109: Write access only in the commissioning state, encoder (p0010 = 4). 110: Write access only in the commissioning state, motor (p0010 = 3). 111: Write access only in the commissioning state, power unit (p0010 = 2). 112: Write access only in the quick commissioning mode (p0010 = 1). 113: Write access only in the ready mode (p0010 = 0). 114: Write access only in the commissioning state, parameter reset (p0010 = 30). 115: Write access only in the Safety Integrated commissioning state (p0010 = 95). 116: Write access only in the commissioning state, technological application/units (p0010 = 5). 117: Write access only in the commissioning state (p0010 not equal to 0). 118: Write access only in the commissioning state, download (p0010 = 29). 119: Parameter may not be written in download. 120: Write access only in the commissioning state, drive basic configuration (device: p0009 = 3). 121: Write access only in the commissioning state, define drive type (device: p0009 = 2). 122: Write access only in the commissioning state, data set basic configuration (device: p0009 = 4). 123: Write access only in the commissioning state, device configuration (device: p0009 = 1).

- 124: Write access only in the commissioning state, device download (device: p0009 = 29).
 125: Write access only in the commissioning state, device parameter reset (device: p0009 = 30).
 126: Write access only in the commissioning state, device ready (device: p0009 = 0).
 127: Write access only in the commissioning state, device (device: p0009 not equal to 0).
 129: Parameter may not be written in download.
 130: Transfer of the master control is inhibited via binector input p0806.
 131: Required BICO interconnection not possible because BICO output does not supply floating value
 132: Free BICO interconnection inhibited via p0922.
 133: Access method not defined.
 200: Below the valid values.
 201: Above the valid values.
 202: Cannot be accessed from the Basic Operator Panel (BOP).
 203: Cannot be read from the Basic Operator Panel (BOP).
 204: Write access not permitted.

Remedy:

- enter the correct value in the specified parameter.
- identify the parameter that restricts the limits of the specified parameter.

F01043 Fatal error at project download

Message value: Fault cause: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction:
 Infeed: OFF2 (OFF1)
 Servo: OFF2 (OFF1, OFF3)
 Vector: OFF2 (OFF1, OFF3)
 Hla: OFF2 (OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: A fatal error was detected when downloading a project using the commissioning software.

Fault value (r0949, interpret decimal):

- 1: Device status cannot be changed to Device Download (drive object ON?).
 - 2: Incorrect drive object number.
 - 3: A drive object that has already been deleted is deleted again.
 - 4: Deleting of a drive object that has already been registered for generation.
 - 5: Deleting a drive object that does not exist.
 - 6: Generating an undeleted drive object that already existed.
 - 7: Regenerating a drive object already registered for generation.
 - 8: Maximum number of drive objects that can be generated exceeded.
 - 9: Error while generating a device drive object.
 - 10: Error while generating target topology parameters (p9902 and p9903).
 - 11: Error while generating a drive object (global component).
 - 12: Error while generating a drive object (drive component).
 - 13: Unknown drive object type.
 - 14: Drive status cannot be changed to "ready for operation" (r0947 and r0949).
 - 15: Drive status cannot be changed to drive download.
 - 16: Device status cannot be changed to "ready for operation".
 - 17: It is not possible to download the topology. The component wiring should be checked, taking into account the various messages/signals.
 - 18: A new download is only possible if the factory settings are restored for the drive unit.
 - 19: The slot for the option module has been configured several times (e.g. CAN and COMM BOARD)
 - 20: The configuration is inconsistent (e.g. CAN for Control Unit, however no CAN configured for drive objects A_INF, SERVO or VECTOR).
 - 21: Error when accepting the download parameters.
 - 22: Software-internal download error.
- Additional values: only for internal Siemens troubleshooting.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- use the current version of the commissioning software.
 - modify the offline project and carry out a new download (e.g. compare the number of drive objects, motor, encoder, power unit in the offline project and at the drive).
 - change the drive state (is a drive rotating or is there a message/signal?).
 - carefully note any other messages/signals and remove their cause.
 - boot from previously saved files (power-down/power-up or p0976).

F01044 CU: Descriptive data error

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: POWER ON
Cause: An error was detected when loading the descriptive data saved in the non-volatile memory.
Remedy: Replace the memory card or Control Unit.

A01045 CU: Configuring data invalid

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An error was detected when evaluating the parameter files PSxxxxxy.ACX, PTxxxxyy.ACX, CAxxxxyy.ACX, or CCxxxxyy.ACX saved in the non-volatile memory. Because of this, under certain circumstances, several of the saved parameter values were not able to be accepted. Also see r9406 up to r9408.
Alarm value (r2124, interpret hexadecimal):
Only for internal Siemens troubleshooting.
Remedy:

- Check the parameters displayed in r9406 up to r9408, and correct these if required.
- Restore the factory setting using (p0976 = 1) and re-load the project into the drive unit.

Then save the parameterization in STARTER using the "Copy RAM to ROM" function or with p0977 = 1. This overwrites the incorrect parameter files in the non-volatile memory – and the alarm is withdrawn.

A01049 CU: It is not possible to write to file

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to write into a write-protected file (PSxxxxxx.acx). The write request was interrupted.
Alarm value (r2124, interpret decimal):
Drive object number.
Remedy: Check whether the "write protected" attribute has been set for the files in the non-volatile memory under .../USER/SINAMICS/DATA/...
When required, remove write protection and save again (e.g. set p0977 to 1).

F01050 Memory card and device incompatible

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (NONE, OFF1, OFF3)
Vector: OFF2 (NONE, OFF1, OFF3)
Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: The memory card and the device type do not match (e.g. a memory card for SINAMICS S is inserted in SINAMICS G).

Remedy:

- insert the matching memory card.
- use the matching Control Unit or power unit.

F01054

CU: System limit exceeded

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: At least one system overload has been identified.

Fault value (r0949, interpret decimal):
1: Computing time load too high (r9976[1]).
5: Peak load too high (r9976[5]).

Note:

As long as this fault is present, it is not possible to save the parameters (p0971, p0977).
See also: r9976 (System utilization)

Remedy:

Re fault value = 1, 5:

- reduce the computing time load of the drive unit (r9976[1] and r9976[5]) to under 100 %.
- check the sampling times and adjust if necessary (p0115, p0799, p4099).
- de-activate function modules.
- de-activate drive objects.
- remove drive objects from the target topology.
- note the DRIVE-CLiQ topology rules and if required, change the DRIVE-CLiQ topology.

When using the Drive Control Chart (DCC) or free function blocks (FBLOCKS), the following applies

- the computing time load of the individual run-time groups on a drive object can be read out in r21005 (DCC) or r20005 (FBLOCKS).
- if necessary, the assignment of the run-time group (p21000, p20000) can be changed in order to increase the sampling time (r21001, r20001).
- if necessary, reduce the number of cyclically calculated blocks (DCC) and/or function blocks (FBLOCKS).

F01055

CU: Internal error (SYNO of port and application not identical)

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: All applications that operate with slaves at one port must be derived from the same SYNO clock cycle.

The first application whose registration (log-on) connects a slave to a port defines the SYNO clock cycle that will be used as basis for the port.

Fault value (r0949, interpret hexadecimal):
Method ID.

Note:

Only for internal Siemens troubleshooting.

Remedy:

Contact the Hotline.

4 Faults and alarms

4.2 List of faults and alarms

F01056	CU: Internal error (clock cycle of parameter group already assigned differently)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested parameter group (IREG, NREG, ...) is already being used in a different clock cycle. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.

F01057	CU: Internal error (different DRIVE-CLiQ type for the slave)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested DRIVE-CLiQ type (hps_ps, hps_enc, ...) has been specified differently for the same slave component. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.

F01058	CU: Internal error (slave missing in topology)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested slave component does not exist in the topology. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.

F01059	CU: Internal error (port does not exist)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The port object assigned according to the topology of the requested slave component does not exist. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.

F01060	CU: Internal error (parameter group not available)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested parameter group (IREG, NREG, ...) is not offered by this slave type. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.
F01061	CU: Internal error (application not known)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An application that is not registered with TSM has attempted to register with registerSlaves(). The cause can be an unsuccessful TSM registration or an incorrect registration sequence. It is always necessary to log in to the TSM before registerSlaves() can be used. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.
F01063	CU: Internal error (PDM)
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An internal software error has occurred. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.
A01064 (F)	CU: Internal error (CRC)
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	CRC error in the Control Unit program memory
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3, STOP2)
Vector: NONE (OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

F01068 CU: Data memory memory overflow

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The utilization for a data memory area is too large.
Fault value (r0949, interpret binary):
Bit 0 = 1: High-speed data memory 1 overloaded
Bit 1 = 1: High-speed data memory 2 overloaded
Bit 2 = 1: High-speed data memory 3 overloaded
Bit 3 = 1: High-speed data memory 4 overloaded

Remedy:

- de-activate the function module.
- de-activate drive object.
- remove the drive object from the target topology.

A01069 Parameter backup and device incompatible

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The parameter backup on the memory card and the drive unit do not match.
The module boots with the factory settings.
Example:
Devices A and B. are not compatible and a memory card with the parameter backup for device A is inserted in device B.

Remedy:

- insert a memory card with compatible parameter backup and carry out a POWER ON.
- insert a memory card without parameter backup and carry out a POWER ON.
- save the parameters (p0977 = 1).

F01070 Project/firmware is being downloaded to the memory card

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: An upgrade (project/firmware download) was initiated on the memory card.
While this fault is present, the corresponding update takes place with plausibility and consistency checks. After this, depending on the command option, a new boot (reset) for the Control Unit is initiated.
Caution:
During the upgrade and while this fault is present, it is not permissible to switch off the Control Unit.
If the operation is interrupted, this can destroy the file system on the memory card. The memory card will then no longer work properly and must be repaired.

Remedy:

Not necessary.
The fault automatically disappears after the upgrade has been completed.

F01072 Memory card restored from the backup copy

Message value: -
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The Control Unit was switched-off while writing to the memory card. This is why the visible partition became defective.
After switching on, the data from the non-visible partition (backup copy) were written to the visible partition.
Remedy: Check that the firmware and parameterization is up-to-date.

A01073 (N) POWER ON required for backup copy on memory card

Message value: -
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The parameter assignment on the visible partition of the memory card has changed.
In order that the backup copy on the memory card is updated on the non-visible partition, it is necessary to carry out a POWER ON or hardware reset (p0972) of the Control Unit.
Note:
It is possible that a new POWER ON is requested via this alarm (e.g. after saving with p0971 = 1).
Remedy:
- carry out a POWER ON (power off/on) for the Control Unit.
- carry out a hardware reset (RESET button, p0972).
Reaction upon N: NONE
Acknowl. upon N: NONE

A01099 Tolerance window of time synchronization exited

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The time master exited the selected tolerance window for time synchronization.
See also: p3109 (RTC real time synchronization tolerance window)
Remedy: Select the re-synchronization interval so that the synchronization deviation between the time master and drive system lies within the tolerance window.
See also: r3108 (RTC last synchronization deviation)

A01100 CU: Memory card withdrawn

Message value: -
Message class: General drive fault (19)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The memory card (non-volatile memory) was withdrawn during operation.
Notice:
It is not permissible for the memory card to be withdrawn or inserted under voltage.
Remedy:
- power down the drive system.
- re-insert the memory card that was withdrawn - this card must match the drive system.
- power up the drive system again.

F01105 (A)	CU: Insufficient memory
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF1
Acknowledge:	POWER ON
Cause:	Too many functions have been configured on this Control Unit (e.g. too many drives, function modules, data sets, OA applications, blocks, etc). Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- change the configuration on this Control Unit (e.g. fewer drives, function modules, data sets, OA applications, blocks, etc). - use an additional Control Unit.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01106	CU: Insufficient memory
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	There is not sufficient free memory space available.
Remedy:	Not necessary.

F01107	CU: Save to memory card unsuccessful
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A data save in the non-volatile memory was not able to be successfully carried out. - non-volatile memory is defective. - insufficient space in the non-volatile memory. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- try to save again. - replace the memory card or Control Unit.

F01110	CU: More than one SINAMICS G on one Control Unit
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	More than one SINAMICS G type power unit is being operated from the Control Unit. Fault value (r0949, interpret decimal): Number of the second drive with a SINAMICS G type power unit.
Remedy:	Only one SINAMICS G drive type is permitted.

F01111	CU: Mixed operation of drive units illegal
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Illegal operation of various drive units on one Control Unit: - SINAMICS S together with SINAMICS G - SINAMICS S together with SINAMICS S Value or Combi Fault value (r0949, interpret decimal): Number of the first drive object with a different power unit type.
Remedy:	Only power units of one particular drive type may be operated with one Control Unit.
F01112	CU: Power unit not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The connected power unit cannot be used together with this Control Unit. Fault value (r0949, interpret decimal): 1: Power unit is not supported (e.g. PM240). 2: DC/AC power unit connected to CU310 not permissible. 3: Power unit (S120M) not permitted for vector control.
Remedy:	Replace the power unit that is not permissible by a component that is permissible.
F01120 (A)	Terminal initialization has failed
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An internal software error occurred while the terminal functions were being initialized. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline. - replace the Control Unit.
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F01122 (A)	Frequency at the measuring probe input too high
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The frequency of the pulses at the measuring probe input is too high. Fault value (r0949, interpret decimal): 1: DI/DO 9 (X122.8) 2: DI/DO 10 (X122.10) 4: DI/DO 11 (X122.11)

4 Faults and alarms

4.2 List of faults and alarms

8: DI/DO 13 (X132.8)
16: DI/DO 14 (X132.10)
32: DI/DO 15 (X132.11)
64: DI/DO 8 (X122.7)
128: DI/DO 12 (X132.7)

Remedy: Reduce the frequency of the pulses at the measuring probe input.
Reaction upon A: NONE
Acknowled. upon A: NONE

F01122 (A) Frequency at the measuring probe input too high

Message value: %1
Message class: Application / technological function faulted (17)
Drive object: CU_NX_CX, SERVO_AC, VECTOR_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The frequency of the pulses at the measuring probe input is too high.
Fault value (r0949, interpret decimal):
1: DI/DO 9 (X122.8)
2: DI/DO 10 (X122.10)
4: DI/DO 11 (X122.11)
64: DI/DO 8 (X122.7)

Remedy: Reduce the frequency of the pulses at the measuring probe input.
Reaction upon A: NONE
Acknowled. upon A: NONE

F01123 Power unit does not support digital inputs/outputs

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: Power unit does not support the activated "digital inputs/outputs" function module
Remedy: De-activate the function module.

F01150 CU: Number of instances of a drive object type exceeded

Message value: Drive object type: %1, number permitted: %2, actual number: %3
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The maximum permissible number of instances of a drive object type was exceeded.
Drive object type:
Drive object type (p0107), for which the maximum permissible number of instances was exceeded.
Number permitted:
Max. permissible number of instances for this drive object type.
Actual number:
Current number of instances for this drive object type.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
ddccbbaa hex: aa = drive object type, bb = number limited, cc = actual number, dd = no significance

Remedy:
- power down the unit.
- suitably restrict the number of instances of a drive object type by reducing the number of inserted components.
- re-commission the unit.

F01151 **CU: Number of drive objects of a category exceeded**

Message value: Drive object category: %1, number permitted: %2, actual number: %3
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The maximum permissible number of drive objects of a category was exceeded.
Drive object category:
Drive object category, for which the maximum permissible number of drive objects was exceeded.
Number permitted:
Max. permissible number for this drive object category.
Actual number:
Actual number for this drive object category.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
ddccbbaa hex: aa = drive object category, bb = number limited, cc = actual number, dd = no significance

Remedy:

- power down the unit.
- suitably restrict the number of drive objects of the specified category by reducing the number of inserted components.
- re-commission the unit.

F01152 **CU: Invalid constellation of drive object types**

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: POWER ON
Cause: It is not possible to simultaneously operate drive object types SERVO, VECTOR and HLA.
A maximum of 2 of these drive object types can be operated on a Control Unit.

Remedy:

- power down the unit.
- restrict the use of drive object types SERVO, VECTOR, HLA to a maximum of 2.
- re-commission the unit.

F01200 **CU: Time slice management internal software error**

Message value: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A time slice management error has occurred.
It is possible that the sampling times have been inadmissibly set.
Fault value (r0949, interpret hexadecimal):
998:
Too many time slices occupied by OA (e.g. DCC).
999:
Too many time slices occupied by the basic system. Too many different sampling times may have been set.
Additional values:
Only for internal Siemens troubleshooting.

Remedy:

- check the sampling time setting (p0112, p0115, p4099, p9500, p9511).
- contact the Hotline.

F01205	CU: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	Insufficient processing time is available for the existing topology. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- reduce the number of drives. - increase the sampling times.
F01221	CU: Bas clk cyc too low
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The closed-loop control / monitoring cannot maintain the envisaged clock cycle. The runtime of the closed-loop control/monitoring is too long for the particular clock cycle or the computing time remaining in the system is not sufficient for the closed-loop control/monitoring. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	Increase the basic clock cycle of DRIVE-CLiQ communication. See also: p0112 (Sampling times pre-setting p0115)
F01222	CU: Basic clock cycle too low (computing time for communication not available)
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A time slice has not been defined that fulfills the requirements. The port cannot be correctly operated as the alternating cyclic clock cycle cannot be maintained. Fault value (r0949, interpret hexadecimal): Method ID. Note: Only for internal Siemens troubleshooting.
Remedy:	Contact the Hotline.
A01223	CU: Sampling time inconsistent
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	When changing a sampling time (p0115[0], p0799 or p4099), inconsistency between the clock cycles has been identified. Alarm value (r2124, interpret decimal): 1: Value lower than minimum value. 2: Value higher than maximum value. 3: Value not a multiple of 1.25 µs. 4: Value does not match clock-cycle synchronous PROFIBUS operation. 5: Value not a multiple of 125 µs.

- 6: Value not a multiple of 250 μs .
- 7: Value not a multiple of 375 μs .
- 8: Value not a multiple of 400 μs .
- 10: Special restriction of the drive object violated.
- 20: On a SERVO with a sampling time of 62.5 μs , more than two drive objects or one drive object of a type other than SERVO have been detected on the same DRIVE-CLiQ line (a maximum of two SERVO type drive objects are permitted).
- 21: Value can be a multiple of the current controller sampling time of a servo or vector drive in the system (e.g. for TB30, the values of all of the indices should be taken into account).
- 30: Value less than 31.25 μs .
- 31: Value less than 62.5 μs (31.25 μs is not supported for SMC10, SMC30, SMI10 and Double Motor Modules).
- 32: Value less than 125 μs .
- 33: Value less than 250 μs .
- 40: Nodes have been identified on the DRIVE-CLiQ line whose highest common denominator of the sampling times is less than 125 μs . Further, none of the nodes has a sampling time of less than 125 μs .
- 41: A chassis unit was identified on the DRIVE-CLiQ line as a node. Further, the highest common denominator of the sampling times of all of the nodes connected to the line is less than 250 μs .
- 42: An Active Line Module was identified on the DRIVE-CLiQ line as a node. Further, the highest common denominator of the sampling times of all of the nodes connected to the line is less than 125 μs .
- 43: A Voltage Sensing Module (VSM) was identified on the DRIVE-CLiQ line as a node. Further, the highest common denominator of the sampling times of all of the nodes connected to the line is not equal to the current controller sampling time of the drive object of the VSM.
- 44: The highest common denominator of the sampling times of all of the components connected to the DRIVE-CLiQ line is not the same for all components of this drive object (e.g. there are components on different DRIVE-CLiQ lines on which different highest common denominators are generated).
- 45: A chassis parallel unit was identified on the DRIVE-CLiQ line as a node. Further, the highest common denominator of the sampling times of all of the nodes connected to the line is less than 162.5 μs or 187.5 μs (for a 2 or 3x parallel connection).
- 46: A node has been identified on the DRIVE-CLiQ line whose sampling time is not a multiple of the lowest sampling time on this line.
- 52: Nodes have been identified on the DRIVE-CLiQ line whose highest common denominator of the sampling times is less than 31.25 μs .
- 54: Nodes have been identified on the DRIVE-CLiQ line whose highest common denominator of the sampling times is less than 62.5 μs .
- 56: Nodes have been identified on the DRIVE-CLiQ line whose highest common denominator of the sampling times is less than 125 μs .
- 58: Nodes have been identified on the DRIVE-CLiQ line whose highest common denominator of the sampling times is less than 250 μs .
- 99: Inconsistency of cross drive objects detected.
- 116: Recommended clock cycle in r0116[0...1].

General note:

The topology rules should be noted when connecting up DRIVE-CLiQ (refer to the appropriate product documentation).

The parameters of the sampling times can also be changed with automatic calculations.

Example for highest common denominator: 125 μs , 125 μs , 62.5 μs --> 62.5 μs

Remedy:

- check the DRIVE-CLiQ cables.

- set a valid sampling time.

See also: p0115, p0799, p4099

A01224	CU: Pulse frequency inconsistent
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	When changing the minimum pulse frequency (p0113) inconsistency between the pulse frequencies was identified. Alarm value (r2124, interpret decimal): 1: Value lower than minimum value. 2: Value higher than maximum value. 3: Resulting sampling time is not a multiple of 1.25 µs. 4: Value does not match clock-cycle synchronous PROFIBUS operation. 10: Special restriction of the drive object violated. 99: Inconsistency of cross drive objects detected. 116: Recommended clock cycle in r0116[0...1].
Remedy:	Set a valid pulse frequency. See also: p0113 (Minimum pulse frequency, selection)

F01250	CU: CU-EEPROM incorrect read-only data
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE (OFF2)
Acknowledge:	POWER ON
Cause:	Error when reading the read-only data of the EEPROM in the Control Unit. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON. - replace the Control Unit.

A01251	CU: CU-EEPROM incorrect read-write data
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when reading the read-write data of the EEPROM in the Control Unit. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	For alarm value r2124 < 256, the following applies: - carry out a POWER ON. - replace the Control Unit. For alarm value r2124 >= 256, the following applies: - for the drive object with this alarm, clear the fault memory (p0952 = 0). - as an alternative, clear the fault memory of all drive objects (p2147 = 1). - replace the Control Unit.

F01255	CU: Option Board EEPROM read-only data error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE (OFF2)
Acknowledge:	POWER ON
Cause:	Error when reading the read-only data of the EEPROM in the Option Board. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON. - replace the Control Unit.

A01256	CU: Option Board EEPROM read-write data error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when reading the read-write data of the EEPROM in the Option Board. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON. - replace the Control Unit.

F01260	Software not released
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 Servo: OFF3 Vector: OFF3 Hla: OFF3
Acknowledge:	POWER ON
Cause:	The runtime software (RT-SW) has not been released.
Remedy:	Only for internal Siemens troubleshooting.

F01275	Hardware description error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: OFF3 Vector: OFF3 Hla: OFF3
Acknowledge:	POWER ON
Cause:	An error has occurred while accessing the hardware description file on the CompactFlash card. Directory and file name: ADDON/SINAMICS/DATA/HW_DESC/014/DESC0000.ACX Fault value (r0949, interpret decimal): 22: File not found. 24: File read access error. 26: Format error. 28: Version error.

4 Faults and alarms

4.2 List of faults and alarms

- 30: Internal error ACX reader.
- 40: Contents error.
- 45: Hardware description not consistent.
- 60: Inconsistency: Number of Power Stack Adapters (PSA).
- 61: Inconsistency: Number of Sensor Module Cabinets (SMC).
- 62: Inconsistency: Number of Voltage Sensing Modules (VSM).
- 63: Inconsistency: Number of Terminal Modules (TM).
- 64: Inconsistency: Number of Terminal Boards (TB).

Remedy: Only for internal Siemens troubleshooting.

A01276	Hardware description not fully compatible
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The hardware description file contains more data than the firmware requires.
Remedy:	Not necessary.

A01302	Error in the component trace
Message value:	%1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An error has occurred in the component trace. The message appears in the following cases: - upload trace data (p7792 = 1). - change factory setting (p7790, p7791) for missing property "component trace" (r0193.1 = 0). Alarm value (r2124, interpret decimal): 1: The DRIVE-CLiQ component does not support the component trace (r0193.1 = 0). 101: Data from trace 1 cannot be read. 102: Data from trace 2 cannot be read. 103: Data from trace 3 cannot be read. 104: Data from trace 4 cannot be read. 105: Data from trace 5 cannot be read.
Remedy:	Re alarm value = 1: Upgrade the firmware of the DRIVE-CLiQ component involved.

F01303	Component does not support the required function
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A function requested by the Control Unit is not supported by a DRIVE-CLiQ component. Fault value (r0949, interpret decimal): 1: The component does not support the de-activation. 101: The Motor Module does not support an internal armature short-circuit. 102: The Motor Module does not support the de-activation. 201: The Sensor Module does not support actual value inversion (p0410.0 = 1) when using a Hall sensor (p0404.6 = 1) for the commutation. 202: The Sensor Module does not support parking/unparking. 203: The Sensor Module does not support the de-activation.

- 204: The firmware of this Terminal Module 15 (TM15) does not support the application TM15DI/DO.
 205: The Sensor Module does not support the selected temperature evaluation (r0458).
 206: The firmware of this Terminal Modules TM41/TM31/TM15 refers to an old firmware version. It is urgently necessary to upgrade the firmware to ensure disturbance-free operation.
 207: The power unit with this hardware version does not support operation with device supply voltages of less than 380 V.
 208: The Sensor Module does not support de-selection of commutation with zero mark (via p0430.23).
 211: The Sensor Module does not support single-track encoders (r0459.10).
 212: The Sensor Module does not support LVDT sensors (p4677.0).
 213: The Sensor Module does not support the characteristic type (p4662).

Remedy:

Upgrade the firmware of the DRIVE-CLiQ component involved.
 For fault value = 205:
 Check parameter p0600 and p0601 and if required, adapt interpretation.
 For fault value = 207:
 Replace the power unit or if required set the device supply voltage higher (p0210).
 For fault value = 208:
 Check parameter p0430.23 and reset if necessary.

A01304 (F) Firmware version of DRIVE-CLiQ component is not up-to-date

Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The non-volatile memory has a more recent firmware version than the one in the connected DRIVE-CLiQ component.

Alarm value (r2124, interpret decimal):
 Component number of the DRIVE-CLiQ component involved.
 Update the firmware (p7828, p7829 and commissioning software).

Remedy:

Reaction upon F: NONE
 Acknowl. upon F: IMMEDIATELY

F01305 Topology: Component number missing

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The component number from the topology was not parameterized (p0121 (for power unit, refer to p0107), p0131 (for servo/vector drives, refer to p0107), p0141, p0151, p0161).

Fault value (r0949, interpret decimal):
 Data set number.
 Note:
 The fault also occurs if encoders have been configured (p0187 to p0189) but no component numbers exist for them. In this case, the fault value includes the drive data set number plus 100 * encoder number (e.g. 3xx, if a component number was not entered in p0141 for encoder 3 (p0189)).

See also: p0121, p0131, p0141, p0142, p0151, p0161, p0186, p0187, p0188, p0189

Remedy:

- enter missing component number.
 - if required, remove the component and restart commissioning.
 See also: p0121, p0131, p0141, p0142, p0151, p0161, p0186, p0187, p0188, p0189

A01306 Firmware of the DRIVE-CLiQ component being updated

Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Firmware update is active for at least one DRIVE-CLiQ component.
Alarm value (r2124, interpret decimal):
Component number of the DRIVE-CLiQ component.
Remedy: Not necessary.
This alarm automatically disappears after the firmware has been updated.

A01314 Topology: Component must not be present

Message value: %1, to %2: %3, connection: %4
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For a component, "de-activate and not present" is set but this component is still in the topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
aa = component number
bb = component class of the component
cc = connection number
Note:
Component class and connection number are described in F01375.
Remedy:
- remove the corresponding component.
- change the setting "de-activate and not present".
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
See also: p0105, p0125, p0145, p0155, p0165

A01315 Drive object not ready for operation

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: For the active drive object involved, at least one activated component is missing.
Note:
All other active and operational drive objects can be in the "RUN" state.
Remedy: The alarm automatically disappears again with the following actions:
- de-activate the drive object involved (p0105 = 0).
- de-activate the components involved (p0125 = 0, p0145 = 0, p0155 = 0, p0165 = 0).
- re-insert the components involved.
See also: p0105, p0125, p0145, p0155, p0165

A01316	Drive object inactive and again ready for operation
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	If, when inserting a component of the target topology, an inactive, non-operational drive object becomes operational again. The associated parameter of the component is, in this case, set to "activate" (p0125, p0145, p0155, p0165). Note: This is the only message that is displayed for a de-activated drive object.
Remedy:	The alarm automatically disappears again with the following actions: - activate the drive object involved (p0105 = 1). - again withdraw the components involved. See also: p0105

A01317 (N)	De-activated component again present
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	If a component of the target topology for an active drive object is inserted and the associated parameter of the component is set to "de-activate" (p0125, p0145, p0155, p0165). Note: This is the only message that is displayed for a de-activated component.
Remedy:	The alarm automatically disappears again with the following actions: - activate the components involved (p0125 = 1, p0145 = 1, p0155 = 1, p0165 = 1). - again withdraw the components involved. See also: p0125, p0145, p0155, p0165
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A01318	BICO: De-activated interconnections present
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	This alarm is used in the following cases: - If an inactive/non-operational drive object is active again/ready for operation - If there are items in the list of BI/CI parameters (r9498[0...29], r9499[0...29]) - If the BICO interconnections saved in the list of BI/CI parameters (r9498[0...29], r9499[0...29]) have actually been changed
Remedy:	Reset alarm: - Set p9496 to 1 or 2 or - de-activate the drive object again.

A01319 **Inserted component not initialized**

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Initialization is required for at least one inserted component.
This is only possible if the pulses are inhibited for all the drive objects.
Remedy: Activate pulse inhibit for all drive objects.

A01320 **Topology: Drive object number does not exist in configuration**

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A drive object number is missing in p0978
Alarm value (r2124, interpret decimal):
Index of p0101 under which the missing drive object number can be determined.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01321 **Topology: Drive object number does not exist in configuration**

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: p0978 contains a drive object number that does not exist.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the drive object number can be determined.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01322 **Topology: Drive object number present twice in configuration**

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: A drive object number is present more than once in p0978.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the involved drive object number is located.

Remedy: Set parameter p0009 = 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01323 **Topology: More than two partial lists created**
Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Partial lists are available more than twice in p0978. After the second 0, all must be 0.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the illegal value is located.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

A01324 **Topology: Dummy drive object number incorrectly created**
Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: In p0978, dummy drive object numbers (255) are only permitted in the first partial list.
Alarm value (r2124, interpret decimal):
Index of p0978 under which the illegal value is located.
Remedy: Set p0009 to 1 and change p0978:
Rules:
- p0978 must include all of the drive object numbers (p0101).
- it is not permissible for a drive object number to be repeated.
- by entering a 0, the drive objects with PZD are separated from those without PZD.
- only 2 partial lists are permitted. After the second 0, all values must be 0.
- dummy drive object numbers (255) are only permitted in the first partial list.

F01325 **Topology: Component number not present in target topology**
Message value: Component number: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The component configured in a parameter (e.g. p0121, p0131, etc.) is not present in the target topology.
Alarm value (r2124, interpret decimal):
Configured component number that is not present in target topology.
Remedy: Establish topology and DO configuration consistency.

A01330	Topology: Quick commissioning not possible
Message value:	Fault cause: %1, supplementary information: %2, preliminary component number: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>Unable to carry out a quick commissioning. The existing actual topology does not fulfill the requirements.</p> <p>Alarm value (r2124, interpret hexadecimal):</p> <p>ccccbbaa hex: cccc = preliminary component number, bb = supplementary information, aa = fault cause</p> <p>aa = 01 hex = 1 dec:</p> <p>On one component illegal connections were detected.</p> <ul style="list-style-type: none">- bb = 01 hex = 1 dec: For a Motor Module, more than one motor with DRIVE-CLiQ was detected.- bb = 02 hex = 2 dec: For a motor with DRIVE-CLiQ, the DRIVE-CLiQ cable is not connected to a Motor Module. <p>aa = 02 hex = 2 dec:</p> <p>The topology contains too many components of a particular type.</p> <ul style="list-style-type: none">- bb = 01 hex = 1 dec: There is more than one master Control Unit.- bb = 02 hex = 2 dec: There is more than 1 infeed (8 for a parallel circuit configuration).- bb = 03 hex = 3 dec: There are more than 10 Motor Modules (8 for a parallel circuit configuration).- bb = 04 hex = 4 dec: There are more than 9 encoders.- bb = 05 hex = 5 dec: There are more than 8 Terminal Modules.- bb = 07 hex = 7 dec: Unknown component type- bb = 08 hex = 8 dec: There are more than 6 drive slaves.- bb = 09 hex = 9 dec: Connection of a drive slave not permitted.- bb = 0a hex = 10 dec: There is no drive master.- bb = 0b hex = 11 dec: There is more than one motor with DRIVE-CLiQ for a parallel circuit.- bb = 0c hex = 12 dec: Different power units are being used in a parallel connection. <p>- cccc: Not used.</p> <p>aa = 03 hex = 3 dec:</p> <p>More than 16 components are connected at a DRIVE-CLiQ socket of the Control Unit.</p> <ul style="list-style-type: none">- bb = 0, 1, 2, 3 means e.g. detected at the DRIVE-CLiQ socket X100, X101, X102, X103. <p>- cccc: Not used.</p> <p>aa = 04 hex = 4 dec:</p> <p>The number of components connected one after the other is greater than 125.</p> <ul style="list-style-type: none">- bb: Not used. <p>- cccc = preliminary component number of the first component and component that resulted in the fault.</p> <p>aa = 05 hex = 5 dec:</p> <p>The component is not permissible for SERVO.</p> <ul style="list-style-type: none">- bb = 01 hex = 1 dec: SINAMICS G available.- bb = 02 hex = 2 dec: Chassis available. <p>- cccc = preliminary component number of the first component and component that resulted in the fault.</p> <p>aa = 06 hex = 6 dec:</p> <p>On one component illegal EEPROM data was detected. These must be corrected before the system continues to boot.</p> <ul style="list-style-type: none">- bb = 01 hex = 1 dec: The Order No. [MLFB] of the power unit that was replaced includes a space retainer. The space retainer (*) must be replaced by a correct character. <p>- cccc = preliminary component number of the component with illegal EEPROM data.</p> <p>aa = 07 hex = 7 dec:</p> <p>The actual topology contains an illegal combination of components.</p> <ul style="list-style-type: none">- bb = 01 hex = 1 dec: Active Line Module (ALM) and Basic Line Module (BLM).- bb = 02 hex = 2 dec: Active Line Module (ALM) and Smart Line Module (SLM).- bb = 03 hex = 3 dec: SIMOTION control (e.g. SIMOTION D445) and SINUMERIK component (e.g. NX15).- bb = 04 hex = 4 dec: SINUMERIK control (e.g. SINUMERIK 730.net) and SIMOTION component (e.g. CX32). <p>- cccc: Not used.</p>

Note:

Connection type and connection number are described in F01375.

See also: p0097 (Select drive object type), r0098 (Actual device topology), p0099 (Device target topology)

Remedy:

- adapt the output topology to the permissible requirements.
 - carry out commissioning using the commissioning software.
 - for motors with DRIVE-CLiQ, connect the power and DRIVE-CLiQ cable to the same Motor Module (Single Motor Module: DRIVE-CLiQ at X202, Double Motor Module: DRIVE-CLiQ from motor 1 (X1) to X202, from motor 2 (X2) to X203).
- Re aa = 06 hex = 6 dec and bb = 01 hex = 1 dec:
Correct the order number when commissioning using the commissioning software.
See also: p0097 (Select drive object type), r0098 (Actual device topology), p0099 (Device target topology)

A01331

Topology: At least one component not assigned to a drive object

Message value:

Component number: %1

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

All objects

Reaction:

NONE

Acknowledge:

NONE

Cause:

At least one component is not assigned to a drive object.

- when commissioning, a component was not able to be automatically assigned to a drive object.
- the parameters for the data sets are not correctly set.

Alarm value (r2124, interpret decimal):

Component number of the unassigned component.

Remedy:

This component is assigned to a drive object.

Check the parameters for the data sets.

Examples:

- power unit (p0121).
- motor (p0131, p0186).
- encoder interface (p0140, p0141, p0187 ... p0189).
- encoder (p0140, p0142, p0187 ... p0189).
- Terminal Module (p0151).
- option board (p0161).

F01340

Topology: Too many components on one line

Message value:

Component number or connection number: %1, fault cause: %2

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

All objects

Reaction:

NONE

Acknowledge:

IMMEDIATELY

Cause:

For the selected communications clock cycle, too many DRIVE-CLiQ components are connected to one line of the Control Unit.

Fault value (r0949, interpret hexadecimal):

xyy hex: x = fault cause, yy = component number or connection number.

1yy:

The communications clock cycle of the DRIVE-CLiQ connection on the Control Unit is not sufficient for all read transfers.

2yy:

The communications clock cycle of the DRIVE-CLiQ connection on the Control Unit is not sufficient for all write transfers.

3yy:

Cyclic communication is fully utilized.

4yy:

The DRIVE-CLiQ cycle starts before the earliest end of the application. An additional dead time must be added to the control. Sign-of-life errors can be expected.

The conditions of operation with a current controller sampling time of 31.25 µs have not been maintained.

4 Faults and alarms

4.2 List of faults and alarms

5yy:

Internal buffer overflow for net data of a DRIVE-CLiQ connection.

6yy:

Internal buffer overflow for receive data of a DRIVE-CLiQ connection.

7yy:

Internal buffer overflow for send data of a DRIVE-CLiQ connection.

8yy:

The component clock cycles cannot be combined with one another

900:

The lowest common multiple of the clock cycles in the system is too high to be determined.

901:

The lowest common multiple of the clock cycles in the system cannot be generated with the hardware.

Remedy:

- check the DRIVE-CLiQ wiring.

- Reduce the number of components on the DRIVE-CLiQ line involved and distribute these to other DRIVE-CLiQ sockets of the Control Unit. This means that communication is uniformly distributed over several lines.

Re fault value = 1yy - 4yy in addition:

- increase the sampling times (p0112, p0115, p4099). If necessary, for DCC or FBLOCKS, change the assignment of the run-time group (p21000, p20000) so that the sampling time (r21001, r20001) is increased.

- if necessary, reduce the number of cyclically calculated blocks (DCC) and/or function blocks (FBLOCKS).

- reduce the function modules (r0108).

- establish the conditions for operation with a current controller sampling time of 31.25 μ s (at the DRIVE-CLiQ line, only operate Motor Modules and Sensor Modules with this sampling time and only use a permitted Sensor Module (e.g. SMC20, this means a 3 at the last position of the order number)).

- For an NX, the corresponding Sensor Module for a possibly existing second measuring system should be connected to a free DRIVE-CLiQ socket of the NX.

Re fault value = 8yy in addition:

- check the clock cycles settings (p0112, p0115, p4099). Clock cycles on a DRIVE-CLiQ line must be perfect integer multiples of one another. As clock cycle on a line, all clock cycles of all drive objects in the previously mentioned parameters apply, which have components on the line involved.

Re fault value = 9yy in addition:

- check the clock cycles settings (p0112, p0115, p4099). The lower the numerical value difference between two clock cycles, the higher the lowest common multiple. This behavior has a significantly stronger influence, the higher the numerical values of the clock cycles.

F01341

Topology: Maximum number of DRIVE-CLiQ components exceeded

Message value:

-

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

All objects

Reaction:

NONE

Acknowledge:

IMMEDIATELY

Cause:

Too many DRIVE-CLiQ components were defined in the actual topology.

Note:

Pulse enable is withdrawn and prevented.

Remedy:

- check the DRIVE-CLiQ wiring.

- reduce the number components on the DRIVE-CLiQ line involved in order to maintain the maximum quantity structure.

F01354 Topology: Actual topology indicates an illegal component

Message value: Fault cause: %1, component number: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The actual topology indicates at least one illegal component.
Fault value (r0949, interpret hexadecimal):
yyxx hex: yy = component number, xx = cause.
xx = 1: Component at this Control Unit not permissible.
xx = 2: Component in combination with another component not permissible.
Note:
Pulse enable is prevented.
Remedy: Remove the illegal components and restart the system.

F01355 Topology: Actual topology changed

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The device target topology (p0099) does not correspond to the device actual topology (r0098).
The fault only occurs if the topology was commissioned using the automatic internal device mechanism and not using the commissioning software.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
See also: r0098 (Actual device topology), p0099 (Device target topology)
Remedy: One of the following counter-measures can be selected if no faults have occurred in the topology detection itself:
If commissioning is still not completed:
- carry out a self-commissioning routine (starting from p0009 = 1).
In general:
Set p0099 = r0098, set p0009 = 0; for existing Motor Modules, this results in servo drives being automatically generated (p0107).
Generating servo drives: Set p0097 to 1, set p0009 to 0.
Generating vector drives: Set p0097 to 2, set p0009 to 0.
Generating vector drives with parallel circuit: Set p0097 to 12, set p0009 to 0.
In order to set configurations in p0108, before setting p0009 to 0, it is possible to first set p0009 to 2 and modify p0108. The index corresponds to the drive object (p0107).
If commissioning has already been completed:
- re-establish the original connections and re-connect power to the Control Unit.
- restore the factory setting for the complete equipment (all of the drives) and allow automatic self-commissioning again.
- change the device parameterization to match the connections (this is only possible using the commissioning software).
Notice:
Topology changes that result in this fault being generated cannot be accepted by the automatic function in the device, but must be transferred using the commissioning software and parameter download. The automatic function in the device only allows constant topology to be used. Otherwise, when the topology is changed, all of the previous parameter settings are lost and replaced by the factory setting.
See also: r0098 (Actual device topology)

F01356 Topology: There is a defective DRIVE-CLiQ component

Message value: Fault cause: %1, Component number: %2, Connection number: %3
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The actual topology indicates at least one defective DRIVE-CLiQ component.
Fault value (r0949, interpret hexadecimal):
zzyyxx hex:
zz = connection number of the component at which the defective component is connected
yy = component number of the component at which the defective component is connected
xx = fault cause
xx = 1: Component at this Control Unit not permissible.
xx = 2: component with communication defect.
Note:
Pulse enable is withdrawn and prevented.
Remedy: Replace the defective component and restart the system.

F01357 Topology: Two Control Units identified on the DRIVE-CLiQ line

Message value: component number: %1, connection number: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: In the actual topology, 2 Control Units are connected with one another through DRIVE-CLiQ.
As standard, this is not permitted.
It is only permitted, if the OA application OALINK is already installed on both Control Units.
Fault value (r0949, interpret hexadecimal):
yyxx hex:
yy = connection number of the Control Unit at which the second Control Unit is connected
xx = component number of the Control Unit at which the second Control Unit is connected
Note:
Pulse enable is withdrawn and prevented.
Remedy:
- remove the DRIVE-CLiQ connection, restart the systems, install OALINK on both Control Units and commission.
- remove the connection to the second Control Unit and restart.
- for the S120M component DRIVE-CLiQ extension, interchange the hybrid cable (IN/OUT).

A01358 Topology: Line termination not available

Message value: CU connection number: %1, component number: %2, connection number: %3
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: At least one line with distributed drives is not terminated. The last participant on the line must be terminated with a line termination connector.
This therefore ensures the degree of protection of the distributed drives.
Fault value (r0949, interpret hexadecimal):
zzyyxx hex:
zz = connection number of the distributed drive where there is no terminating connector
yy = component number
xx = CU connection number
Remedy: Install the line terminating connector for the last distributed drive.

F01359	Topology: DRIVE-CLiQ performance not sufficient
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The DRIVE-CLiQ performance is not sufficient at one line in order to identify an inserted component. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on). - Distribute components across several DRIVE-CLiQ lines. Note: For this topology, do not withdraw and insert components in operation.

F01360	Topology: Actual topology not permissible
Message value:	Fault cause: %1, preliminary component number: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The detected actual topology is not permissible. Fault value (r0949, interpret hexadecimal): ccccbaa hex: cccc = preliminary component number, bb = no significance, aa = fault cause aa = 01 hex = 1 dec: Too many components were detected at the Control Unit. A maximum of 199 components is permissible. aa = 02 hex = 2 dec: The component type of a component is not known. aa = 03 hex = 3 dec: It is illegal to combine ALM and BLM. aa = 04 hex = 4 dec: It is illegal to combine ALM and SLM. aa = 05 hex = 5 dec: It is illegal to combine BLM and SLM. aa = 06 hex = 6 dec: A CX32 was not directly connected to a permitted Control Unit. aa = 07 hex = 7 dec: An NX10 or NX15 was not directly connected to a permitted Control Unit. aa = 08 hex = 8 dec: A component was connected to a Control Unit that is not permitted for this purpose. aa = 09 hex = 9 dec: A component was connected to a Control Unit with out-of-date firmware. aa = 0A hex = 10 dec: Too many components of a particular type detected. aa = 0B hex = 11 dec: Too many components of a particular type detected on a single line. Note: The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.
Remedy:	Re fault cause = 1: Change the configuration. Connect less than 199 components to the Control Unit. Re fault cause = 2: Remove the component with unknown component type. Re fault cause = 3, 4, 5: Establish a valid combination.

4 Faults and alarms

4.2 List of faults and alarms

Re fault cause = 6, 7:

Connect the expansion module directly to a permitted Control Unit.

Re fault cause = 8:

Remove component or use a permissible component.

Re fault cause = 9:

Upgrade the firmware of the Control Unit to a later version.

Re fault cause = 10, 11:

Reduce the number of components.

A01361

Topology: Actual topology contains SINUMERIK and SIMOTION components

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause:

The detected actual topology contains SINUMERIK and SIMOTION components.

The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Alarm value (r2124, interpret hexadecimal):

ddccbbaa hex: cc = fault cause, bb = component class of the actual topology, aa = component number of the component

cc = 01 hex = 1 dec:

An NX10 or NX15 was connected to a SIMOTION control.

cc = 02 hex = 2 dec:

A CX32 was connected to a SINUMERIK control.

Remedy:

Re alarm value = 1:

Replace all NX10 or NX15 by a CX32.

Re alarm value = 2:

Replace all CX32 by an NX10 or NX15.

A01362

Topology: Topology rule(s) broken

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause:

At least one topology rule for the SINAMICS S120 Combi has been broken.

In the event of a fault, the ramping up of the drive system is aborted and closed-loop drive control is not enabled.

Alarm value (r2124, interpret decimal):

The alarm value indicates which rule has been violated.

1: The S120 Combi may only be wired via DRIVE-CLiQ socket X200 to X100 on the NCU.

2: Only one Single Motor Module (SMM) or one Double Motor Module (DMM) may be connected via X200 to the DRIVE-CLiQ socket X101 on the NCU.

3: Only one Terminal Module 54F (TM54F) or one DRIVE-CLiQ Hub Module (hub) may be connected via X500 to the DRIVE-CLiQ socket X102 on the NCU.

4: Only Sensor Modules may be connected to DRIVE-CLiQ sockets X201 up to X203 (3-axis) or X204 (4-axis) on the S120 Combi.

5: Only one Sensor Module, type SMC20 or SME20 may be connected to DRIVE-CLiQ socket X205 (X204 is not available for 3-axis).

6: If a Single Motor Module is being used as the first expansion axis, only one more Single Motor Module may be connected (via X200 to X201 on the first Single Motor Module).

7: Only Sensor Modules may be connected to the corresponding DRIVE-CLiQ socket X202 on any Single Motor Modules which may be present.

8: For a second Single Motor Module or for a Double Motor Module, it is not permissible to connect anything at X201.

9: If a Double Motor Module is used as an expansion axis, only Sensor Modules may be connected to X202 and X203.

10: If a Terminal Module 54F (TM54F) is configured, only one DRIVE-CLiQ Hub Module (DMC20, DME20) may be connected to X501 of the TM54F module via DRIVE-CLiQ socket X500.

11: On the DRIVE-CLiQ Hub Module, only Sensor Modules Cabinet (SMC) and Sensor Modules External (SME) may be connected to X501 through X505.

12: Only certain Motor Modules may be used for expansion axes.

13: For an S120 Combi with 3 axes, nothing must be connected at the DRIVE-CLiQ Hub Module at X503.

Remedy: Evaluate the alarm value and ensure compliance with the corresponding topology rule(s).

F01375
Topology: Connection duplicated between two components

Message value: Component: %1, %2, connection: %3
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: When checking the actual topology, a ring-type connection was detected.

The fault value describes a component contained in the ring.

Fault value (r0949, interpret hexadecimal):

ccbbaaaa hex:

cc = connection number (%3)

bb = component class (% 2)

aaaa = preliminary component number (%1)

Component class:

0: Component unknown.

1: Control Unit

2: Motor Module

3: Line Module

4: Sensor Module

5: Voltage Sensing Module

6: Terminal Module

7: DRIVE-CLiQ Hub Module

8: Controller Extension

9: Filter Module

10: Hydraulic Module.

49: DRIVE-CLiQ component

50: Option slot

60: Encoder

70: DRIVE-CLiQ motor

71: Hydraulic cylinder

72: Hydraulic valve

80: Motor

Connection number:

0: Port 0, 1: Port 1, 2: Port 2, 3: Port 3, 4: Port 4, 5: Port 5

10: X100, 11: X101, 12: X102, 13: X103, 14: X104, 15: X105

20: X200, 21: X201, 22: X202, 23: X203

50: X500, 51: X501, 52: X502, 53: X503, 54: X504, 55: X505

Remedy: Output the fault value and remove the specified connection.

Note:

Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01380	Topology: Actual topology EEPROM defective
Message value:	Preliminary component number: %1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	POWER ON
Cause:	When detecting the actual topology, a component with a defective EEPROM was detected. Fault value (r0949, interpret hexadecimal): bbbbaaaa hex: bbbb = reserved aaaa = preliminary component number of the defective components
Remedy:	Output the fault value and remove the defected component.
<hr/>	
A01381	Topology: power unit incorrectly inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The topology comparison has detected a power unit in the actual topology that has been incorrectly inserted. Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the incorrectly inserted component (% 1) Note: The component is described in dd, cc and bb, where the component involved is incorrectly inserted. Component class and connection number are described in F01375. The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.
Remedy:	Adapting topologies: - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). - automatically remove the topology error (p9904). Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
<hr/>	
A01382	Topology: Sensor Module incorrectly inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The topology comparison has detected a Sensor Module in the actual topology that has been incorrectly inserted with respect to the target technology. Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the incorrectly inserted component (% 1)

Note:
The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy:

Adapting topologies:
- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01383

Topology: Terminal Module incorrectly inserted

Message value: Component: %1, to %2: %3, connection : %4
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The topology comparison has detected a Terminal Module in the actual topology that has been incorrectly inserted with respect to the target technology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number (%4)
cc = component number (%3)
bb = component class (% 2)
aa = component number of the incorrectly inserted component (% 1)

Note:
The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy:

Adapting topologies:
- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01384

Topology: DRIVE-CLiQ Hub Module incorrectly inserted

Message value: Component: %1, to %2: %3, connection : %4
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The topology comparison has detected a DRIVE-CLiQ Hub Module in the actual topology that has been incorrectly inserted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number (%4)
cc = component number (%3)
bb = component class (% 2)
aa = component number of the incorrectly inserted component (% 1)

Note:
The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Adapting topologies:

- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01385 **Topology: Controller Extension incorrectly inserted**

Message value: Component: %1, to %2: %3, connection : %4
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The topology comparison has detected a controller extension 32 (CX32) in the actual topology that has been incorrectly inserted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number (%4)
cc = component number (%3)
bb = component class (% 2)
aa = component number of the incorrectly inserted component (% 1)
Note:
The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting topologies:

- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01386 **Topology: DRIVE-CLiQ component incorrectly inserted**

Message value: Component: %1, to %2: %3, connection : %4
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The topology comparison has detected a DRIVE-CLiQ component in the actual topology that has been incorrectly inserted with respect to the target topology.
Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:
dd = connection number (%4)
cc = component number (%3)
bb = component class (% 2)
aa = component number of the incorrectly inserted component (% 1)
Note:
The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting topologies:

- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:

Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01389 Topology: Motor with DRIVE-CLiQ incorrectly inserted

Message value: Component: %1, to %2: %3, connection : %4

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected a motor with DRIVE-CLiQ in the actual topology that has been incorrectly inserted with respect to the target topology.

Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:

dd = connection number (%4)
cc = component number (%3)
bb = component class (% 2)
aa = component number of the incorrectly inserted component (% 1)

Note:

The component is described in dd, cc and bb, where the component involved is incorrectly inserted.
Component class and connection number are described in F01375.
The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting topologies:

- insert the components involved at the right connection (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
- automatically remove the topology error (p9904).

Note:

Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01416 Topology: Component additionally inserted

Message value: %1, to %2: %3, connection: %4

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has found a component in the actual topology which is not specified in the target topology.

Alarm value (r2124, interpret hexadecimal):
ddccbbaa hex:

dd = component class (% 2)
cc = connection number (%4)
bb = component class of the additional component (%1)
aa = component number (%3)

Note:

The component class of the additional component is contained in bb.
The component is described in dd, cc and aa, where the additional component is inserted.
Component class and connection number are described in F01375.

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Adapting topologies:
- remove the additional component (correct the actual topology).
- adapt the project/parameterization in the commissioning software (correct the target topology).
Note:
Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01420

Topology: Component different

Message value: Component : %1, Soll: %2, actual: %3, difference: %4

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The topology comparison has detected differences in the actual and target topologies in the electronic rating plate.

Alarm value (r2124, interpret hexadecimal):

ddccbbaa hex: aa = component number (%1), bb = component class of the target topology (%2), cc = component class of the actual topology (%3), dd = difference (%4)

dd = 01 hex = 1 dec:

Different component type.

dd = 02 hex = 2 dec:

Different Order No.

dd = 03 hex = 3 dec:

Different manufacturer.

dd = 04 hex = 4 dec:

Connection changed over for a multi-component slave (e.g. Double Motor Module), defective EEPROM data in the electronic rating plate, or only part of a multi-component slave set to "de-activate and not present".

dd = 05 hex = 5 dec:

NX10 or NX15 used instead of CX32.

dd = 06 hex = 6 dec:

NX10 or NX15 used instead of CX32.

dd = 07 hex = 7 dec:

Different number of connections.

Note:

The component class is described in F01375.

The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.

Remedy: Adapting topologies:

- connect the expected component (correct the actual topology).

- adapt the project/parameterization in the commissioning software (correct the target topology).

Topology comparison - if required, adapt the comparison level:

- parameterize the topology comparison of all components (p9906).

- parameterize the topology comparison of one components (p9907, p9908).

Note:

Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

A01425	Topology: Serial number different
Message value:	Component: %1, %2, differences: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected differences in the actual and target topologies in relation to one component. The serial number is different.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = reserved cc = number of differences (%3) bb = component class (% 2) aa = component number (%1)</p> <p>Note: The component class is described in F01375. The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none">- change over the actual topology to match the target topology.- download the target topology that matches the actual topology (commissioning software). <p>Re byte cc: cc = 1 --> can be acknowledged using p9904 or p9905. cc > 1 --> can be acknowledged using p9905 and can be de-activated using p9906 or p9907/p9908.</p> <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison). See also: p9904 (Topology comparison acknowledge differences), p9905 (Device specialization), p9906 (Topology comparison comparison stage of all components), p9907 (Topology comparison comparison stage of the component number), p9908 (Topology comparison comparison stage of a component)</p>

A01428	Topology: Incorrect connection used
Message value:	Component: %1, %2, connection (actual): %3, connection (target): %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected differences in the actual and target topologies in relation to one component. For a component, another connection was used.</p> <p>The different connections of a component are described in the alarm value.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number of the target topology (%4) cc = connection number of the actual topology (%3) bb = component class (% 2) aa = component number (%1)</p> <p>Note: Component class and connection number are described in F01375. The drive system is no longer booted. In this state, the drive control (closed-loop) cannot be enabled.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none">- reinsert the DRIVE-CLiQ cable to the component (correct the actual topology).- adapt the project/parameterization in the commissioning software (correct the target topology).- automatically remove the topology error (p9904). <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison). See also: p9904 (Topology comparison acknowledge differences)</p>

F01451	Topology: Target topology is invalid
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An error was detected in the target topology. The target topology is invalid. Fault value (r0949, interpret hexadecimal): ccccbbaa hex: cccc = index error, bb = component number, aa = fault cause aa = 1B hex = 27 dec: Error not specified. aa = 1C hex = 28 dec: Value illegal. aa = 1D hex = 29 dec: Incorrect ID. aa = 1E hex = 30 dec: Incorrect ID length. aa = 1F hex = 31 dec: Too few indices left. aa = 20 hex = 32 dec: component not connected to Control Unit.
Remedy:	Reload the target topology using the commissioning software.
A01481 (N)	Topology: power unit not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The topology comparison has detected a power unit that is missing in the actual topology with respect to the target topology. Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1) Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.
Remedy:	Adapting topologies: - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). Check the hardware: - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A01482	Topology: Sensor Module not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected a Sensor Module that is missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none"> - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none"> - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01483	Topology: Terminal Module not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected a Terminal Module that is missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none"> - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none"> - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01484	Topology: DRIVE-CLiQ Hub Module not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected a DRIVE-CLiQ Hub Module missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none">- insert the components involved at the right connection (correct the actual topology).- adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none">- check the 24 V supply voltage.- check DRIVE-CLiQ cables for interruption and contact problems.- check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01485	Topology: Controller Extension not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected a Control Extension (CX32) missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none">- insert the components involved at the right connection (correct the actual topology).- adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none">- check the 24 V supply voltage.- check DRIVE-CLiQ cables for interruption and contact problems.- check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01486	Topology: DRIVE-CLiQ component not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected a DRIVE-CLiQ component missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none"> - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none"> - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01487	Topology: Option slot component not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The topology comparison has detected an option slot component missing in the actual topology with respect to the target topology.</p> <p>Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1)</p> <p>Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.</p>
Remedy:	<p>Adapting topologies:</p> <ul style="list-style-type: none"> - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). <p>Check the hardware:</p> <ul style="list-style-type: none"> - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. <p>Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).</p>

A01489	Topology: Motor with DRIVE-CLiQ not inserted
Message value:	Component: %1, to %2: %3, connection : %4
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The topology comparison has detected a motor with DRIVE-CLiQ missing in the actual topology with respect to the target topology. Alarm value (r2124, interpret hexadecimal): ddccbbaa hex: dd = connection number (%4) cc = component number (%3) bb = component class (% 2) aa = component number of the component that has not been inserted (% 1) Note: The component is described in dd, cc and bb, where the component has not been inserted. Component class and connection number are described in F01375.
Remedy:	Adapting topologies: - insert the components involved at the right connection (correct the actual topology). - adapt the project/parameterization in the commissioning software (correct the target topology). Check the hardware: - check the 24 V supply voltage. - check DRIVE-CLiQ cables for interruption and contact problems. - check that the component is working properly. Note: Under "Topology --> Topology view" the commissioning software where relevant offers improved diagnostics capability (e.g. setpoint/actual value comparison).

F01505 (A)	BICO: Interconnection cannot be established
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A PROFIdrive telegram has been set (p0922). An interconnection contained in the telegram was not able to be established. Fault value (r0949, interpret decimal): Parameter receiver that should be changed.
Remedy:	Establish another interconnection.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01506 (A)	BICO: No standard telegram
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The standard telegram in p0922 is not maintained and therefore p0922 is set to 999. Fault value (r0949, interpret decimal): BICO parameter for which the write attempt was unsuccessful.
Remedy:	Again set the required standard telegram (p0922).
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A01507 (F, N)	BICO: Interconnections to inactive objects present
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	There are BICO interconnections to an inactive/inoperable drive object. The BI/CI parameters involved are listed in r9498. The associated BO/CO parameters are listed in r9499. The list of the BICO interconnections to other drive objects is displayed in r9491 and r9492 of the de-activated drive object. Note: r9498 and r9499 are only written to, if p9495 is not set to 0. Alarm value (r2124, interpret decimal): Number of BICO interconnections found to inactive drive objects.
Remedy:	- set all open BICO interconnections centrally to the factory setting with p9495 = 2. - make the non-operational drive object active/operational again (re-insert or activate components).
Reaction upon F:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A01508	BICO: Interconnections to inactive objects exceeded
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The maximum number of BICO interconnections (signal sinks) when de-activating a drive object was exceeded. When de-activating a drive object, all BICO interconnections (signal sinks) are listed in the following parameters: - r9498[0...29]: List of the BI/CI parameters involved. - r9499[0...29]: List of the associated BO/CO parameters.
Remedy:	The alarm automatically disappears as soon as no BICO interconnection (value = 0) is entered in r9498[29] and r9499[29]. Notice: When re-activating the drive object, all BICO interconnections should be checked and if required, re-established.

F01510	BICO: Signal source is not float type
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested connector output does not have the correct data type. This interconnection is not established. Fault value (r0949, interpret decimal): Parameter number to which an interconnection should be made (connector output).
Remedy:	Interconnect this connector input with a connector output having a float data type.

F01511 (A)	BICO: Interconnection with different scalings
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested BICO interconnection was established. However, a conversion is made between the BICO output and BICO input using the reference values. - the BICO output has different normalized units than the BICO input. - message only for interconnections within a drive object. Example: The BICO output has, as normalized unit, voltage and the BICO input has current. This means that the factor p2002/p2001 is calculated between the BICO output and the BICO input. p2002: contains the reference value for current p2001: contains the reference value for voltage Fault value (r0949, interpret decimal): Parameter number of the BICO input (signal sink).
Remedy:	Not necessary.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01512	BICO: No scaling available
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	Infeed: OFF2 (OFF1) Servo: OFF2 Vector: OFF2 Hla: OFF2
Acknowledge:	POWER ON
Cause:	An attempt was made to determine a conversion factor for a scaling that does not exist. Fault value (r0949, interpret decimal): Unit (e.g. corresponding to SPEED) for which an attempt was made to determine a factor.
Remedy:	Apply scaling or check the transfer value.

F01513 (N, A)	BICO: Interconnection cross DO with different scalings
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The requested BICO interconnection was established. However, a conversion is made between the BICO output and BICO input using the reference values. An interconnection is made between different drive objects and the BICO output has different normalized units than the BICO input or the normalized units are the same but the reference values are different. Example 1: BICO output with voltage normalized unit, BICO input with current normalized unit, BICO output and BICO input lie in different drive objects. This means that the factor p2002/p2001 is calculated between the BICO output and the BICO input. p2002: contains the reference value for current p2001: contains the reference value for voltage Example 2: BICO output with voltage normalized unit in drive object 1 (DO1), BICO input with voltage normalized unit in drive object 2 (DO2). The reference values for voltage (p2001) of the two drive objects have different values. This means that the factor p2001(DO1)/p2001(DO2) is calculated between the BICO output and the BICO input. p2001: contains the reference value for voltage, drive objects 1, 2

Fault value (r0949, interpret decimal):
 Parameter number of the BICO input (signal sink).

Remedy: Not necessary.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

A01514 (F) BICO: Error when writing during a reconnect

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: During a reconnect operation (e.g. while booting or downloading - but can also occur in normal operation) a parameter was not able to be written to.
 Example:
 When writing to BICO input with double word format (DWORD), in the second index, the memory areas overlap (e.g. p8861). The parameter is then reset to the factory setting.
 Alarm value (r2124, interpret decimal):
 Parameter number of the BICO input (signal sink).

Remedy: Not necessary.

Reaction upon F: NONE
 Acknowl. upon F: IMMEDIATELY

F01515 (A) BICO: Writing to parameter not permitted as the master control is active

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: When changing the number of CDS or when copying from CDS, the master control is active.
Remedy: If required, return the master control and repeat the operation.

Reaction upon A: NONE
 Acknowl. upon A: NONE

A01590 (F) Drive: Motor maintenance interval expired

Message value: Fault cause: %1 bin
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected service/maintenance interval for this motor was reached.
 Alarm value (r2124, interpret decimal):
 Motor data set number.
 See also: p0650 (Actual motor operating hours), p0651 (Motor operating hours maintenance interval)

Remedy: carry out service/maintenance and reset the service/maintenance interval (p0651).

Reaction upon F: NONE
 Acknowl. upon F: IMMEDIATELY

4 Faults and alarms

4.2 List of faults and alarms

F01600	SI P1 (CU): STOP A initiated
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The drive-integrated "Safety Integrated" function on the Control Unit (CU) has detected a fault and initiated a STOP A (STO via the safety shutdown path of the Control Unit). - forced checking procedure of the safety shutdown path of the Control Unit unsuccessful. - subsequent response to fault F01611 (defect in a monitoring channel). Fault value (r0949, interpret decimal): 0: Stop request from monitoring channel 2. 1005: STO active although STO not selected and there is no internal STOP A present. 1010: STO inactive although STO is selected or an internal STOP A is present. 1015: Feedback signal of STO for Motor Modules connected in parallel are different. 9999: Subsequent response to fault F01611.
Remedy:	- select Safe Torque Off and de-select again. - replace the Motor Module involved. For fault value = 9999: - carry out diagnostics for fault F01611. Note: CU: Control Unit MM: Motor Module SI: Safety Integrated STO: Safe Torque Off / SH: Safe standstill

F01600	SI P1 (CU): STOP A initiated
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The drive-integrated "Safety Integrated" function on the Control Unit (CU) has detected a fault and initiated a STOP A (STO via the safety shutdown path of the Control Unit). - forced checking procedure of the safety shutdown path of the Control Unit unsuccessful. - subsequent response to fault F01611 (defect in a monitoring channel). Fault value (r0949, interpret decimal): 0: Stop request from monitoring channel 2. 1005: STO active although STO not selected and there is no internal STOP A present. 1010: STO inactive although STO is selected or an internal STOP A is present. 9999: Subsequent response to fault F01611.
Remedy:	- select Safe Torque Off and de-select again. - replace Hydraulic Module involved. For fault value = 9999: - carry out diagnostics for fault F01611. Note: CU: Control Unit SI: Safety Integrated STO: Safe Torque Off / SH: Safe standstill

F01611 (A)	SI P1 (CU): Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on processor 1 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.</p> <p>As a result of this fault, after the parameterized transition has expired (p9658), fault F01600 (SI CU: STOP A initiated) is output.</p> <p>Fault value (r0949, interpret decimal):</p> <p>0: Stop request from monitoring channel 2.</p> <p>1 ... 999:</p> <p>Number of the cross-compared data that resulted in this fault. This number is also displayed in r9795.</p> <p>1: SI monitoring clock cycle (r9780, r9880).</p> <p>2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.</p> <p>3: SI SGE changeover tolerance time (p9650, p9850).</p> <p>4: SI transition period STOP F to STOP A (p9658, p9858).</p> <p>5: SI enable Safe Brake Control (p9602, p9802).</p> <p>6: SI Motion enable, safety-relevant functions (p9501, internal value).</p> <p>7: SI delay time of STO for Safe Stop 1 (p9652, p9852).</p> <p>8: SI PROFIsafe address (p9610, p9810).</p> <p>9: SI debounce time for STO/SBC/SS1 (MM) (p9651, p9851).</p> <p>10: SI delay time for initiating STO for ESR (p9697, p9897).</p> <p>11: SI Safe Brake Adapter mode, BICO interconnection (p9621, p9821).</p> <p>12: SI Safe Brake Adapter relay ON time (p9622[0], p9822[0]).</p> <p>13: SI Safe Brake Adapter relay OFF time (p9622[1], p9822[1]).</p> <p>14: SI PROFIsafe telegram selection (p9611, p9811).</p> <p>1000: Watchdog timer has expired.</p> <p>Within the time of approx. 5 x p9650, alternatively, the following was defined:</p> <ul style="list-style-type: none">- Too many signal changes have occurred at the EP terminal of the Motor Module.- Via PROFIsafe/TM54F, STO was too frequently initiated (also as subsequent response).- Safe pulse cancellation (r9723.9) was too frequently initiated (also as subsequent response). <p>1001, 1002: Initialization error, change timer / check timer.</p> <p>1900: CRC error in the SAFETY sector.</p> <p>1901: CRC error in the ITCM sector.</p> <p>1902: Overloading in the ITCM sector has occurred in operation.</p> <p>1903: Internal parameterizing error for CRC calculation.</p> <p>1950: Module temperature outside the permissible temperature range.</p> <p>1951: Module temperature not plausible.</p> <p>2000: Status of the STO selection for both monitoring channels are different.</p> <p>2001: Feedback signals of STO shutdown for both monitoring channels are different.</p> <p>2002: Statuses of the delay timer SS1 on both monitoring channels are different (status of the timer in p9650/p9850).</p> <p>2003: Status of the STO terminal for both monitoring channels are different.</p> <p>2004: Status of the STO selection for Motor Modules connected in parallel are different.</p> <p>2005: Feedback signal of the safe pulse suppression on the Control Unit and Motor Modules connected in parallel are different.</p> <p>6000 ... 6999:</p> <p>Error in the PROFIsafe control.</p> <p>For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.</p> <p>6000: A fatal PROFIsafe communication error has occurred.</p> <p>6064 ... 6071: Error when evaluating the F parameters. The values of the transferred F parameters do not match the expected values in the PROFIsafe driver.</p> <p>6064: Destination address and PROFIsafe address are different (F_Dest_Add).</p> <p>6065: Destination address not valid (F_Dest_Add).</p>

- 6066: Source address not valid (F_Source_Add).
- 6067: Watchdog time not valid (F_WD_Time).
- 6068: Incorrect SIL level (F_SIL).
- 6069: Incorrect F-CRC length (F_CRC_Length).
- 6070: Incorrect F parameter version (F_Par_Version).
- 6071: CRC error for the F parameters (CRC1). The transferred CRC value of the F parameters does not match the value calculated in the PROFIsafe driver.
- 6072: F parameterization is inconsistent.
- 6165: A communications error was identified when receiving the PROFIsafe telegram. The fault may also occur if an inconsistent or out-of-date PROFIsafe telegram has been received after switching the Control Unit off and on or after plugging in the PROFIBUS/PROFINET cable.
- 6166: A time monitoring error (timeout) was identified when receiving the PROFIsafe telegram.

Remedy:

Re fault value = 1 ... 5 and 7 ... 999:

- check the cross data comparison that resulted in a STOP F.
- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 6:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 1000:

- check the EP terminal at the Motor Module (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.
- check the wiring of the failsafe inputs at the TM54F (contact problems).
- check the tolerance time F-DI changeover and if required, increase the value (p9650/p9850).

Re fault value = 1001, 1002:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

Re fault value = 1900, 1901, 1902:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Control Unit software.
- replace Control Unit.

Re fault value = 2000, 2001, 2002, 2003, 2004, 2005:

- check the tolerance time SGE changeover and if required, increase the value (p9650/p9850, p9652/p9852).
- check the wiring of the safety-relevant inputs (SGE) (contact problems).
- check the causes of the STO selection in r9772. When the SMM functions are active (p9501 = 1), STO can also be selected using these functions.
- replace the Motor Module involved.

Note:

This fault can be acknowledged after removing the cause of the error and after correct selection/deselection of STO.

For fault value = 6000:

- carry out a POWER ON (power off/on) for all components.

Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.

- increase the monitoring cycle clock settings (p9500, p9511).
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

For fault value = 6064:

- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave.
- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the Motor Module (p9810).

For fault value = 6065:

- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave. It is not permissible for the destination address to be either 0 or FFFF!

For fault value = 6066:

- check the setting of the value in the F parameter F_Source_Add at the PROFIsafe slave. It is not permissible for the source address to be either 0 or FFFF!

For fault value = 6067:

- check the setting of the value in the F parameter F_WD_Time at the PROFIsafe slave. It is not permissible for the watch time to be 0!

For fault value = 6068:

- check the setting of the value in the F parameter F_SIL at the PROFIsafe slave. The SIL level must correspond to SIL2!

For fault value = 6069:

- check the setting of the value in the F parameter F_CRC_Length at the PROFIsafe slave. The setting of the CRC2 length is 2-byte CRC in the V1 mode and 3-byte CRC in the V2 mode!

For fault value = 6070:

- check the setting of the value in the F parameter F_Par_Version at the PROFIsafe slave. The value for the F parameter version is 0 in the V1 mode and 1 in the V2 mode!

For fault value = 6071:

- check the settings of the values of the F parameters and the F parameter CRC (CRC1) calculated from these at the PROFIsafe slave and, if required, update.

For fault value = 6072:

- check the settings of the values for the F parameters and, if required, correct.

The following combinations are permissible for F parameters F_CRC_Length and F_Par_Version:

F_CRC_Length = 2-byte CRC and F_Par_Version = 0

F_CRC_Length = 3-byte CRC and F_Par_Version = 1

For fault value = 6165:

- if the fault occurs after powering up the Control Unit or after plugging in the PROFIBUS/PROFINET cable, acknowledge the fault.

- check the configuration and communication at the PROFIsafe slave.

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.

Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.

For fault value = 6166:

- check the configuration and communication at the PROFIsafe slave.

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.

- evaluate diagnostic information in the F host.

- check PROFIsafe connection.

Note:

CU: Control Unit

EP: Enable Pulses (pulse enable)

ESR: Extended Stop and Retract

MM: Motor Module

SGE: Safety-relevant input

SI: Safety Integrated

SMM: Safe Motion Monitoring

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

Reaction upon A: NONE

Acknowl. upon A: NONE

F01611 (A)	SI P1 (CU): Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on processor 1 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.</p> <p>As a result of this fault, after the parameterized transition has expired (p9658), fault F01600 (SI CU: STOP A initiated) is output.</p> <p>Fault value (r0949, interpret decimal):</p> <p>0: Stop request from monitoring channel 2.</p> <p>1 ... 999:</p> <p>Number of the cross-compared data that resulted in this fault. This number is also displayed in r9795.</p> <p>1: SI monitoring clock cycle (r9780, r9880).</p> <p>2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.</p> <p>3: SI SGE changeover tolerance time (p9650, p9850).</p> <p>4: SI transition period STOP F to STOP A (p9658, p9858).</p> <p>6: SI Motion enable, safety-relevant functions (p9501, internal value).</p> <p>7: SI delay time of STO for Safe Stop 1 (p9652, p9852).</p> <p>8: SI PROFIsafe address (p9610, p9810).</p> <p>9: SI debounce time for STO/SBC/SS1 (HM) (p9651, p9851).</p> <p>10: SI delay time for initiating STO for ESR (p9697, p9897).</p> <p>11: SI HLA shutoff valve feedback signal contact configuration (p9626, p9826).</p> <p>12: SI HLA shutoff valve wait time switch on (p9625[0], p9825[0]).</p> <p>13: SI HLA shutoff valve wait time switch off (p9625[1], p9825[1]).</p> <p>14: SI PROFIsafe telegram selection (p9611, p9811).</p> <p>1000: Watchdog timer has expired.</p> <p>Within the time of approx. 5 x p9650, alternatively, the following was defined:</p> <ul style="list-style-type: none">- Too many signal changes at the STO terminal of the Hydraulic Module.- Via PROFIsafe/TM54F, STO was too frequently initiated (also as subsequent response). <p>1001, 1002: Initialization error, change timer / check timer.</p> <p>1900: CRC error in the SAFETY sector.</p> <p>1901: CRC error in the ITCM sector.</p> <p>1902: Overloading in the ITCM sector has occurred in operation.</p> <p>1903: Internal parameterizing error for CRC calculation.</p> <p>1950: Module temperature outside the permissible temperature range.</p> <p>1951: Module temperature not plausible.</p> <p>2000: Status of the STO selection for both monitoring channels are different.</p> <p>2001: Feedback signals of STO shutdown for both monitoring channels are different.</p> <p>2002: Statuses of the delay timer SS1 on both monitoring channels are different (status of the timer in p9650/p9850).</p> <p>2003: Status of the STO terminal for both monitoring channels are different.</p> <p>6000 ... 6999:</p> <p>Error in the PROFIsafe control.</p> <p>For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.</p> <p>6000: A fatal PROFIsafe communication error has occurred.</p> <p>6064 ... 6071: Error when evaluating the F parameters. The values of the transferred F parameters do not match the expected values in the PROFIsafe driver.</p> <p>6064: Destination address and PROFIsafe address are different (F_Dest_Add).</p> <p>6065: Destination address not valid (F_Dest_Add).</p> <p>6066: Source address not valid (F_Source_Add).</p> <p>6067: Watchdog time not valid (F_WD_Time).</p> <p>6068: Incorrect SIL level (F_SIL).</p> <p>6069: Incorrect F-CRC length (F_CRC_Length).</p> <p>6070: Incorrect F parameter version (F_Par_Version).</p>

6071: CRC error for the F parameters (CRC1). The transferred CRC value of the F parameters does not match the value calculated in the PROFIsafe driver.

6072: F parameterization is inconsistent.

6165: A communications error was identified when receiving the PROFIsafe telegram. The fault may also occur if an inconsistent or out-of-date PROFIsafe telegram has been received after switching the Control Unit off and on or after plugging in the PROFIBUS/PROFINET cable.

6166: A time monitoring error (timeout) was identified when receiving the PROFIsafe telegram.

Remedy:

Re fault value = 1 ... 5 and 7 ... 999:

- check the cross data comparison that resulted in a STOP F.
- carry out a POWER ON (power off/on) for all components.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

For fault value = 6:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

For fault value = 1000:

- check the STO terminal at the Hydraulic Module (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.
- check the wiring of the failsafe inputs at the TM54F (contact problems).

Re fault value = 1001, 1002:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

Re fault value = 1900, 1901, 1902:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Control Unit software.
- replace Control Unit.

Re fault value = 2000, 2001, 2002, 2003, 2004, 2005:

- check the tolerance time SGE changeover and if required, increase the value (p9650/p9850, p9652/p9852).
- check the wiring of the safety-relevant inputs (SGE) (contact problems).
- check the causes of the STO selection in r9772. When the SMM functions are active (p9501 = 1), STO can also be selected using these functions.
- replace Hydraulic Module involved.

Note:

This fault can be acknowledged after removing the cause of the error and after correct selection/deselection of STO.

For fault value = 6000:

- carry out a POWER ON (power off/on) for all components.
- Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.
- increase the monitoring cycle clock settings (p9500, p9511).
 - upgrade firmware to later version.
 - contact the Hotline.
 - replace the Control Unit.

For fault value = 6064:

- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave.
- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the hydraulic module (p9810).

For fault value = 6065:

- check the setting of the value in the F parameter F_Dest_Add at the PROFIsafe slave. It is not permissible for the destination address to be either 0 or FFFF!

For fault value = 6066:

- check the setting of the value in the F parameter F_Source_Add at the PROFIsafe slave. It is not permissible for the source address to be either 0 or FFFF!

For fault value = 6067:

- check the setting of the value in the F parameter F_WD_Time at the PROFIsafe slave. It is not permissible for the watch time to be 0!

4 Faults and alarms

4.2 List of faults and alarms

For fault value = 6068:

- check the setting of the value in the F parameter F_SIL at the PROFIsafe slave. The SIL level must correspond to SIL2!

For fault value = 6069:

- check the setting of the value in the F parameter F_CRC_Length at the PROFIsafe slave. The setting of the CRC2 length is 2-byte CRC in the V1 mode and 3-byte CRC in the V2 mode!

For fault value = 6070:

- check the setting of the value in the F parameter F_Par_Version at the PROFIsafe slave. The value for the F parameter version is 0 in the V1 mode and 1 in the V2 mode!

For fault value = 6071:

- check the settings of the values of the F parameters and the F parameter CRC (CRC1) calculated from these at the PROFIsafe slave and, if required, update.

For fault value = 6072:

- check the settings of the values for the F parameters and, if required, correct.

The following combinations are permissible for F parameters F_CRC_Length and F_Par_Version:

F_CRC_Length = 2-byte CRC and F_Par_Version = 0

F_CRC_Length = 3-byte CRC and F_Par_Version = 1

For fault value = 6165:

- if the fault occurs after powering up the Control Unit or after plugging in the PROFIBUS/PROFINET cable, acknowledge the fault.

- check the configuration and communication at the PROFIsafe slave.

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.

Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.

- check whether all F parameters of the drive match the F parameters of the F host.

For fault value = 6166:

- check the configuration and communication at the PROFIsafe slave.

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.

- evaluate diagnostic information in the F host.

- check PROFIsafe connection.

- check whether all F parameters of the drive match the F parameters of the F host.

Note:

CU: Control Unit

EP: Enable Pulses (pulse enable)

ESR: Extended Stop and Retract

MM: Motor Module

SGE: Safety-relevant input

SI: Safety Integrated

SMM: Safe Motion Monitoring

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

Reaction upon A: NONE

Acknowled. upon A: NONE

F01612

SI P1 (CU): STO inputs for power units connected in parallel different

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledged: IMMEDIATELY (POWER ON)

Cause: The drive-integrated "Safety Integrated" function on the Control Unit (CU) has identified different states of the AND'ed STO inputs for power units connected in parallel and has initiated a STOP F.

As a result of this fault, after the parameterized transition has expired (p9658), fault F01600 (SI CU: STOP A initiated) is output.

Fault value (r0949, interpret binary):

Binary image of the digital inputs of the Control Unit that are used as signal source for the function "Safe Torque Off".

Remedy: - check the tolerance time SGE changeover and if required, increase the value (p9650).
- check the wiring of the safety-relevant inputs (SGE) (contact problems).

Note:

CU: Control Unit

SGE: Safety-relevant input

SI: Safety Integrated

STO: Safe Torque Off / SH: Safe standstill

N01620 (F, A)

SI P1 (CU): Safe Torque Off active

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Torque Off" (STO) function of the basic functions has been selected on the Control Unit (CU) using the input terminal and is active.

Note:

- This message does not result in a safety stop response.

- This message is not output when STO is selected using the Extended Functions.

Remedy: Not necessary.

Note:

CU: Control Unit

SI: Safety Integrated

STO: Safe Torque Off / SH: Safe standstill

Reaction upon F: OFF2

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

N01621 (F, A)

SI P1 (CU): Safe Stop 1 active

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Stop 1" (SS1) function has been selected on the Control Unit (CU) and is active.

Note:

This message does not result in a safety stop response.

Remedy: Not necessary.

Note:

CU: Control Unit

SI: Safety Integrated

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

Reaction upon F: NONE (OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon A: NONE

Acknowl. upon A: NONE

F01625	SI P1 (CU): Sign-of-life error in safety data
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on the Control Unit (CU) has detected an error in the sign-of-life of the safety data between the two monitoring channels and has initiated a STOP A.</p> <ul style="list-style-type: none">- there is either a DRIVE-CLiQ communication error or communication has failed.- a time slice overflow of the safety software has occurred. <p>Fault value (r0949, interpret decimal):</p> <p>Only for internal Siemens troubleshooting.</p>
Remedy:	<ul style="list-style-type: none">- select Safe Torque Off and de-select again.- carry out a POWER ON (power off/on) for all components. <p>Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.</p> <ul style="list-style-type: none">- de-select all drive functions that are not absolutely necessary.- reduce the number of drives.- check the electrical cabinet design and cable routing for EMC compliance <p>Note:</p> <p>CU: Control Unit MM: Motor Module SI: Safety Integrated</p>

F01630	SI P1 (CU): Brake control error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on the Control Unit (CU) has detected a brake control fault and initiated a STOP A.</p> <ul style="list-style-type: none">- motor cable is not shielded correctly.- defect in control circuit of the Motor Module. <p>Fault value (r0949, interpret decimal):</p> <p>10, 11:</p> <p>Fault in "open holding brake" operation.</p> <ul style="list-style-type: none">- Parameter p1278 incorrectly set.- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).- Ground fault in brake cable. <p>20:</p> <p>Fault in "brake open" state.</p> <ul style="list-style-type: none">- Short-circuit in brake winding. <p>30, 31:</p> <p>Fault in "close holding brake" operation.</p> <ul style="list-style-type: none">- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).- Short-circuit in brake winding. <p>40:</p> <p>Fault in "brake closed" state.</p> <p>50:</p> <p>Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control).</p>

80:
Safe Brake Adapter.
Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control).

90:
Brake released for service purposes (X4).

Remedy:

- check parameter p1278 (for SBC, only p1278 = 0 is permissible).
 - for a parallel connection, check the setting of the power unit data set to control the holding brake (p7015).
 - select Safe Torque Off and de-select again.
 - check the motor holding brake connection.
 - check the function of the motor holding brake.
 - check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.
 - check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing).
 - replace the Motor Module involved.
- Operation with Safe Brake Module or Safe Brake Adapter:
- check the Safe Brake Module or Safe Brake Adapter connection.
 - Replace the Safe Brake Module or Safe Brake Adapter.

Note:

CU: Control Unit

SBC: Safe Brake Control

SI: Safety Integrated

A01631 (F, N) SI P1 (CU): motor holding brake/SBC configuration not practical

Message value:

-

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

A configuration of motor holding brake and SBC was detected that is not practical.

The following configurations can result in this message:

- "No motor holding brake available" (p1215 = 0) and "SBC" enabled (p9602 = 1).
- "Motor holding brake just like the sequence control, connection via BICO" (p1215 = 3) and "SBC" enabled (p9602 = 1).

Note:

SBC: Safe Brake Control

Remedy:

Check the parameterization of the motor holding brake and SBC and correct.

See also: p1215 (Motor holding brake configuration), p9602 (SI enable Safe Brake Control (Control Unit)), p9802 (SI enable Safe Brake Control (Motor Module))

Reaction upon F:

NONE (OFF1, OFF2, OFF3)

Acknowl. upon F:

IMMEDIATELY

Reaction upon N:

NONE

Acknowl. upon N:

NONE

F01632	SI P1 (CU): shutoff valve control/feedback signal error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on the Control Unit (monitoring channel 1) has detected a fault for the control/feedback signal of the shutoff valve and initiated a STOP A.</p> <p>Possible causes:</p> <ul style="list-style-type: none">- shutoff valve either not connected or not correctly connected (X272).- feedback signal of the shutoff valve either not connected or not correctly connected (X281/X282).- feedback signal of the shutoff valve incorrectly set (p9626/p9826).- shutoff valve defective.- Hydraulic Module defective. <p>Fault value (r0949, interpret decimal):</p> <p>10, 11: Fault in the "Open shutoff valve" operation.</p> <p>20: Fault in the "Shutoff valve open" state.</p> <p>30, 31: Fault in the "Close shutoff valve" operation.</p> <p>40: Fault in the "Shutoff valve closed" state.</p> <p>50, 80: Fault in the control/feedback signal of the cutoff valve or communication error between the Control Unit and the Hydraulic Module.</p>
Remedy:	<ul style="list-style-type: none">- check the shutoff valve connection (X272).- check the feedback signals of the shutoff valve (X281, X282).- check the configuration of the feedback signals of the shutoff valve (p9626/p9826).- Check for EMC-compliant control cabinet design and cable routing (e.g. use shielded cables and connect the shield).- if necessary, replace the shutoff valve.- if necessary, replace the Hydraulic Module. <p>See also: p9626 (SI HLA shutoff valve feedback signal contact configuration (CU)), p9826 (SI HLA shutoff valve feedback signal contact configuration (MM))</p>

F01640	SI P1 (CU): component replacement identified and acknowledgment/save required
Message value:	%1
Message class:	General drive fault (19)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	<p>The "Safety Integrated" function integrated in the drive has identified that a component has been replaced. It is no longer possible to operate the drive.</p> <p>When safety functions are active, after a component has been replaced it is necessary to carry out a partial acceptance test.</p> <p>Fault value (r0949, interpret binary):</p> <p>Bit 0 = 1: It has been identified that the Control Unit has been replaced.</p> <p>Bit 1 = 1: It has been identified that the Motor Module/Hydraulic Module has been replaced.</p> <p>Bit 2 = 1: It has been identified that the Power Module has been replaced.</p> <p>Bit 3 = 1: It has been identified that the Sensor Module channel 1 has been replaced.</p>

Bit 4 = 1:
It has been identified that the Sensor Module channel 2 has been replaced.

Bit 5 = 1:
It has been identified that the sensor channel 1 has been replaced.

Bit 6 = 1:
It has been identified that the sensor channel 2 has been replaced.

Remedy:

- acknowledge component replacement (p9702 = 29).
- save all parameters (p0977 = 1 or p0971 = 1 or "copy RAM to ROM").
- acknowledge fault (e.g. BI: p2103).

Note:
In addition to the fault, diagnostics bits r9776.2 and r9776.3 are set.
See also: p9702 (SI Acknowledge component replacement), r9776 (SI diagnostics)

F01641	SI P1 (CU): component replacement identified and save required
Message value:	%1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The "Safety Integrated" function integrated in the drive has identified that a component has been replaced. No additional fault response is initiated, therefore operation of the particular drive is not restricted. When safety functions are active, after a component has been replaced it is necessary to carry out a partial acceptance test. Fault value (r0949, interpret binary): Bit 0 = 1: It has been identified that the Control Unit has been replaced. Bit 1 = 1: It has been identified that the Motor Module/Hydraulic Module has been replaced. Bit 2 = 1: It has been identified that the Power Module has been replaced. Bit 3 = 1: It has been identified that the Sensor Module channel 1 has been replaced. Bit 4 = 1: It has been identified that the Sensor Module channel 2 has been replaced. Bit 5 = 1: It has been identified that the sensor channel 1 has been replaced. Bit 6 = 1: It has been identified that the sensor channel 2 has been replaced.
Remedy:	- save all parameters (p0977 = 1 or p0971 = 1 or "copy RAM to ROM"). - acknowledge fault (e.g. BI: p2103). See also: r9776 (SI diagnostics)

F01641	SI P1 (CU): component replacement identified and save required
Message value:	%1
Message class:	General drive fault (19)
Drive object:	TM54F_MA
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The "Safety Integrated" function integrated in the drive has identified that a Terminal Module 54F (TM54F) has been replaced.
Remedy:	- save all parameters (p0977 = 1 or p0971 = 1 or "copy RAM to ROM"). - acknowledge fault (e.g. BI: p2103). See also: r9776 (SI diagnostics)

F01649	SI P1 (CU): Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An internal error in the Safety Integrated software on the Control Unit has occurred. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - re-commission the "Safety Integrated" function and carry out a POWER ON. - Upgrade the firmware of the Control Unit to a later version. - contact the Hotline. - replace the Control Unit. Note: CU: Control Unit SI: Safety Integrated
<hr/>	
F01650	SI P1 (CU): Acceptance test required
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The drive-integrated "Safety Integrated" function on monitoring channel 1 requires an acceptance test. Note: This fault results in a STOP A that can be acknowledged. Fault value (r0949, interpret decimal): 130: Safety parameters for monitoring channel 2 not available. Note: This fault value is always output when Safety Integrated is commissioned for the first time. 1000: Reference and actual checksum on monitoring channel 1 are not identical (booting). - as a result of the changed current controller sampling time (p0115[0]), the clock cycle time for the Safety Integrated Basic Functions (r9780) was adapted. - at least one checksum-checked piece of data is defective. - Safety parameters set offline and loaded into the Control Unit. 2000: Reference and actual checksum on monitoring channel 1 are not identical (commissioning mode). - reference checksum on monitoring channel 1 incorrectly entered (p9799 not equal to r9798). - when de-activating the safety functions, p9501 or p9503 were not deleted. 2001: Reference and actual checksum on monitoring channel 2 are not identical (commissioning mode). - reference checksum on monitoring channel 2 incorrectly entered (p9899 not equal to r9898). - when de-activating the safety functions, p9501 or p9503 are not deleted. 2002: Enable of safety-related functions between the two monitoring channels differ (p9601 not equal to p9801). 2003: Acceptance test is required as a safety parameter has been changed. 2004: An acceptance test is required because a project with enabled safety-functions has been downloaded. 2005: The Safety logbook has identified that a functional safety checksum has changed. An acceptance test is required. 2010: Enable of safety-related brake control between the two monitoring channels differ (p9602 not equal to p9802). 2020: Error when saving the safety parameters for the monitoring channel 2.

3003: Acceptance test is required as a hardware-related safety parameter has been changed.

3005: The Safety logbook has identified that a hardware-related safety checksum has changed. An acceptance test is required.

9999: Subsequent response of another safety-related fault that occurred when booting that requires an acceptance test.

Remedy:

For fault value = 130:

- carry out safety commissioning routine.

For fault value = 1000:

- check the Safety Integrated Basic Functions (r9780) and adapt the reference checksum (p9799).

- again carry out safety commissioning routine.

- replace the memory card or Control Unit.

- Using STARTER, activate the safety parameters for the drive involved (change settings, copy parameters, activate settings).

For fault value = 2000:

- check the safety parameters on monitoring channel 1 and adapt the reference checksum (p9799).

For fault value = 2001:

- check the safety parameters on monitoring channel 2 and adapt the reference checksum (p9899).

For fault value = 2002:

- check the enable the safety-related functions on both monitoring channels (p9601 = p9801).

Re fault value = 2003, 2004, 2005:

- Carry out an acceptance test and generate an acceptance report.

The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:

SINAMICS S120 Function Manual Safety Integrated

The fault with fault value 2005 can only be acknowledged when the "STO" function is de-selected.

For fault value = 2010:

- check the enable the safety-related brake control on both monitoring channels (p9602 = p9802).

For fault value = 2020:

- again carry out safety commissioning routine.

- replace the memory card or Control Unit.

For fault value = 3003:

- carry out the function checks for the modified hardware and generate an acceptance report.

The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:

SINAMICS S120 Function Manual Safety Integrated

For fault value = 3005:

- carry out the function checks for the modified hardware and generate an acceptance report.

The fault with fault value 3005 can only be acknowledged when the "STO" function is de-selected.

For fault value = 9999:

- carry out diagnostics for the other safety-related fault that is present.

Note:

CU: Control Unit

MM: Motor Module

SI: Safety Integrated

STO: Safe Torque Off

See also: p9799 (SI reference checksum SI parameters (Control Unit)), p9899 (SI reference checksum SI parameters (Motor Module))

F01650	SI P1 (CU): Acceptance test required
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on monitoring channel 1 requires an acceptance test.</p> <p>Note:</p> <p>This fault results in a STOP A that can be acknowledged.</p> <p>Fault value (r0949, interpret decimal):</p> <p>130: Safety parameters for monitoring channel 2 not available.</p> <p>Note:</p> <p>This fault value is always output when Safety Integrated is commissioned for the first time.</p> <p>1000: Reference and actual checksum on monitoring channel 1 are not identical (booting).</p> <ul style="list-style-type: none">- as a result of the changed current controller sampling time (p0115[0]), the clock cycle time for the Safety Integrated Basic Functions (r9780) was adapted.- at least one checksum-checked piece of data is defective.- Safety parameters set offline and loaded into the Control Unit. <p>2000: Reference and actual checksum on monitoring channel 1 are not identical (commissioning mode).</p> <ul style="list-style-type: none">- reference checksum on monitoring channel 1 incorrectly entered (p9799 not equal to r9798).- when de-activating the safety functions, p9501 or p9503 were not deleted. <p>2001: Reference and actual checksum on monitoring channel 2 are not identical (commissioning mode).</p> <ul style="list-style-type: none">- reference checksum on monitoring channel 2 incorrectly entered (p9899 not equal to r9898).- when de-activating the safety functions, p9501 or p9503 are not deleted. <p>2002: Enable of safety-related functions between the two monitoring channels differ (p9601 not equal to p9801).</p> <p>2003: Acceptance test is required as a safety parameter has been changed.</p> <p>2004: An acceptance test is required because a project with enabled safety-functions has been downloaded.</p> <p>2005: The Safety logbook has identified that a functional safety checksum has changed. An acceptance test is required.</p> <p>2020: Error when saving the safety parameters for the monitoring channel 2.</p> <p>3003: Acceptance test is required as a hardware-related safety parameter has been changed.</p> <p>3005: The Safety logbook has identified that a hardware-related safety checksum has changed. An acceptance test is required.</p> <p>9999: Subsequent response of another safety-related fault that occurred when booting that requires an acceptance test.</p>
Remedy:	<p>For fault value = 130:</p> <ul style="list-style-type: none">- carry out safety commissioning routine. <p>For fault value = 1000:</p> <ul style="list-style-type: none">- check the Safety Integrated Basic Functions (r9780) and adapt the reference checksum (p9799).- again carry out safety commissioning routine.- replace the memory card or Control Unit.- Using STARTER, activate the safety parameters for the drive involved (change settings, copy parameters, activate settings). <p>For fault value = 2000:</p> <ul style="list-style-type: none">- check the safety parameters on monitoring channel 1 and adapt the reference checksum (p9799). <p>For fault value = 2001:</p> <ul style="list-style-type: none">- check the safety parameters on monitoring channel 2 and adapt the reference checksum (p9899). <p>For fault value = 2002:</p> <ul style="list-style-type: none">- check the enable the safety-related functions on both monitoring channels (p9601 = p9801). <p>Re fault value = 2003, 2004, 2005:</p> <ul style="list-style-type: none">- Carry out an acceptance test and generate an acceptance report. <p>The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:</p> <p>SINAMICS S120 Function Manual Safety Integrated</p> <p>The fault with fault value 2005 can only be acknowledged when the "STO" function is de-selected.</p>

For fault value = 2020:

- again carry out safety commissioning routine.
- replace the memory card or Control Unit.

For fault value = 3003:

- carry out the function checks for the modified hardware and generate an acceptance report.

The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:

SINAMICS S120 Function Manual Safety Integrated

For fault value = 3005:

- carry out the function checks for the modified hardware and generate an acceptance report.

The fault with fault value 3005 can only be acknowledged when the "STO" function is de-selected.

For fault value = 9999:

- carry out diagnostics for the other safety-related fault that is present.

Note:

CU: Control Unit

MM: Motor Module

SI: Safety Integrated

STO: Safe Torque Off

See also: p9799 (SI reference checksum SI parameters (Control Unit)), p9899 (SI reference checksum SI parameters (Motor Module))

F01651 SI P1 (CU): Synchronization safety time slices unsuccessful

Message value: %1

Message class: Hardware / software error (1)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The "Safety Integrated" function requires a synchronization of the safety time slices between the two monitoring channels and between the Control Unit and the higher-level control. This synchronization routine was unsuccessful.

Note:

This fault results in a STOP A that cannot be acknowledged.

Fault value (r0949, interpret decimal):

121:

- with SINUMERIK Safety Integrated enabled, a drive-side warm restart was performed on the CU/NX.

- with SINUMERIK Safety Integrated enabled, the function "restore factory setting" was selected on a drive object of the CU and a drive-side warm restart was initiated.

150:

- fault in the synchronization to the PROFIBUS master.

All other values:

- only for internal Siemens troubleshooting.

See also: p9510 (SI Motion clock-cycle synchronous PROFIBUS master)

Remedy: For fault value = 121:

- carry out a common POWER ON/warm restart for the higher-level control and SINAMICS.

For fault value = 150:

- check the setting of p9510 (SI Motion clock-cycle synchronous PROFIBUS master) and if required, correct.

General:

- carry out a POWER ON (power off/on) for all components.

- upgrade the Motor Module/Hydraulic Module software.

- upgrade the Control Unit software.

- upgrade the software of the higher-level control.

Note:

CU: Control Unit

SI: Safety Integrated

F01652	SI P1 (CU): Illegal monitoring clock cycle
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>One of the Safety Integrated monitoring clock cycles is not permissible.</p> <ul style="list-style-type: none">- the monitoring clock cycle integrated in the drive cannot be maintained due to the communication conditions required in the system.- the monitoring clock cycle for safe motion monitoring functions is not permissible (p9500).- the actual value sensing clock cycle for safe motion monitoring functions is not permissible (p9511).- The sampling time for the current controller (p0112, p0115[0]) cannot be supported. <p>Note:</p> <p>This fault results in a STOP A that cannot be acknowledged.</p> <p>Fault value (r0949, interpret decimal):</p> <p>For motion monitoring functions that are not enabled (p9601.2 = p9801.2 = 0, p9501 = 0), the following applies:</p> <ul style="list-style-type: none">- Minimum setting for the monitoring clock cycle (in μs). <p>For motion monitoring functions that are enabled (p9601.2 = p9801.2 = 1 and/or p9501 > 0), the following applies:</p> <p>100:</p> <ul style="list-style-type: none">- No matching monitoring clock cycle was able to be found.- an illegal actual value sensing clock cycle was set for S120M (p9511). <p>101:</p> <ul style="list-style-type: none">- The monitoring clock cycle is not an integer multiple of the actual value sensing clock cycle. <p>102:</p> <ul style="list-style-type: none">- An error has occurred when transferring the actual value sensing clock cycle to the Motor Module. <p>103:</p> <ul style="list-style-type: none">- An error has occurred when transferring the actual value sensing clock cycle to the Sensor Module. <p>104, 105:</p> <ul style="list-style-type: none">- four times the current controller sampling time (p0115[0]) is greater than 1 ms when operating with a non-isochronous PROFIBUS.- four times the current controller sampling time (p0115[0]) is greater than the DP clock cycle when operating with an isochronous PROFIBUS.- The DP clock cycle is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>106:</p> <ul style="list-style-type: none">- The monitoring clock cycle does not match the monitoring clock cycle of the TM54F. <p>107:</p> <ul style="list-style-type: none">- The actual value sensing clock cycle (p9511) is less than four times the current controller sampling time (p0115[0]).- The actual value sensing clock cycle (p9511) is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>108:</p> <ul style="list-style-type: none">- The parameterized actual value sensing clock cycle cannot be set on this component <p>109:</p> <ul style="list-style-type: none">- If the motion monitoring functions have been parameterized as encoderless (p9506), the actual value sensing clock cycle (p9511) and the current controller clock cycle (p0115[0]) must be identical. <p>The following applies to SINAMICS S110:</p> <ul style="list-style-type: none">- If the motion monitoring functions have been parameterized as encoderless (p9506), the actual value sensing clock cycle p9511 must be = 250 μs. <p>110:</p> <ul style="list-style-type: none">- The actual value sensing clock cycle (p9511) for safety with encoder (p9506 = 0) is less than 2 ms for this Control Unit (e.g. CU305). <p>111:</p> <ul style="list-style-type: none">- The monitoring clock cycle is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>112:</p> <ul style="list-style-type: none">- An actual value sensing clock cycle p9511 = 0 on a drive object of a Double Motor Module is not permissible in the existing configuration.

200, 201:

- S120M: the monitoring clock cycle cannot be maintained as a result of the conditions required in the system.

202:

- The current controller sampling time is set to zero (p0115[0]).

Remedy:

For enabled SI monitoring integrated in the drive (p9601/p9801 > 0):

- Upgrade the firmware of the Control Unit to a later version.

For enabled motion monitoring function (p9501 > 0):

- correct the monitoring clock cycle (p9500) and carry out POWER ON.

For fault value = 100:

- for S120M, set the actual value sensing clock cycle to p9511 = 0.

For fault value = 101:

- actual value sensing clock cycle corresponds to position control clock cycle/DP clock cycle (factory setting).

- for motion monitoring functions integrated in the drive (p9601/p9801bit 2 = 1) the actual value sensing clock cycle can be directly parameterized in p9511/p9311.

Re fault value = 104, 105:

- set a separate actual value sensing clock cycle in p9511.

- restrict operation to a maximum of two vector drives. For the standard setting in p0112, p0115, the current controller sampling time is automatically reduced to 250 μ s. If the standard values were changed, then the current controller sampling time (p0112, p0115) should be appropriately set.

- increase the DP clock cycle for operation with a clock-cycle synchronous PROFIBUS so that there is a multiple clock cycle ratio of at least 4:1 between the DP clock cycle and the current controller sampling time. A clock cycle ratio of at least 8:1 is recommended.

- With firmware version 2.5, please ensure that parameter p9510 is set to 1 in the drive (clock cycle synchronous operation).

For fault value = 106:

- set the parameters for the monitoring clock cycles the same (p10000 and p9500 / p9300).

For fault value = 107:

- Set an actual value sensing clock cycle that matches the current controller clock cycle (p9511 \geq 4 * p0115[0], 8 * p0115[0]) is recommended.

Note:

An actual value sensing clock cycle (p9511) that is set too low, can sporadically mean that safety messages C01711/C30711 are output with message value 1020 or 1021.

For fault value = 108:

- set a suitable actual value sensing clock cycle in p9511.

- if the DP clock cycle is used as the actual value sensing clock cycle for operation with isochronous PROFIBUS (p9511 = 0), then a suitable DP clock cycle must be configured. This must be set to less than 8 ms. If this is not possible, then p9511 must be set to the required actual value sensing clock cycle (< 8 ms).

- For SIMOTION D410-2, a suitable multiple of the DP clock cycle (e.g. 1, 2, 3, 4, 5, 6, 8, 10) must be parameterized. Otherwise, the clock cycle must be set to less than 8 ms.

For fault value = 109:

- set the actual value sensing clock cycle in p9511 to the same value as the current controller clock cycle (p0115[0]).

The following applies to SINAMICS S110:

- set the actual value sensing clock cycle to p9511 = 250 μ s.

For fault value = 110:

- set the actual value sensing clock cycle in p9511 to 2 ms or higher.

For fault value = 111:

- set the monitoring clock cycle in p9500 as an integer multiple of the sampling time of the current controller (p0115[0]).

For fault value = 112:

- set the actual value sensing clock cycle p9511 to the required value (not equal to zero).

Re fault value = 200, 201:

- Increase the current controller sampling time (p0115[0]).

- If required, reduce the number of components connected to the corresponding DRIVE-CLiQ line, or distribute the components across several DRIVE-CLiQ sockets.

For fault value = 202:

- Set the current controller sampling time to a sensible value (p0115[0]).

Note:

CU: Control Unit

MM: Motor Module

SI: Safety Integrated

F01652	SI P1 (CU): Illegal monitoring clock cycle
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>One of the Safety Integrated monitoring clock cycles is not permissible.</p> <ul style="list-style-type: none">- the monitoring clock cycle integrated in the drive cannot be maintained due to the communication conditions required in the system.- the monitoring clock cycle for safe motion monitoring functions is not permissible (p9500).- the actual value sensing clock cycle for safe motion monitoring functions is not permissible (p9511).- The sampling time for the current controller (p0112, p0115[0]) cannot be supported. <p>Note:</p> <p>This fault results in a STOP A that cannot be acknowledged.</p> <p>Fault value (r0949, interpret decimal):</p> <p>For motion monitoring functions that are not enabled (p9601.2 = p9801.2 = 0, p9501 = 0), the following applies:</p> <ul style="list-style-type: none">- Minimum setting for the monitoring clock cycle (in μs). <p>For motion monitoring functions that are enabled (p9601.2 = p9801.2 = 1 and/or p9501 > 0), the following applies:</p> <p>100:</p> <ul style="list-style-type: none">- No matching monitoring clock cycle was able to be found.- an illegal actual value sensing clock cycle was set for S120M (p9511). <p>101:</p> <ul style="list-style-type: none">- The monitoring clock cycle is not an integer multiple of the actual value sensing clock cycle. <p>102:</p> <ul style="list-style-type: none">- An error has occurred when transferring the actual value sensing clock cycle to the Hydraulic Module. <p>103:</p> <ul style="list-style-type: none">- An error has occurred when transferring the actual value sensing clock cycle to the Sensor Module. <p>104, 105:</p> <ul style="list-style-type: none">- four times the current controller sampling time (p0115[0]) is greater than 1 ms when operating with a non-isochronous PROFIBUS.- four times the current controller sampling time (p0115[0]) is greater than the DP clock cycle when operating with an isochronous PROFIBUS.- The DP clock cycle is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>106:</p> <ul style="list-style-type: none">- The monitoring clock cycle does not match the monitoring clock cycle of the TM54F. <p>107:</p> <ul style="list-style-type: none">- The actual value sensing clock cycle (p9511) is less than four times the current controller sampling time (p0115[0]).- The actual value sensing clock cycle (p9511) is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>108:</p> <ul style="list-style-type: none">- The parameterized actual value sensing clock cycle cannot be set on this component <p>111:</p> <ul style="list-style-type: none">- The monitoring clock cycle is not an integer multiple of the sampling time of the current controller (p0115[0]). <p>112:</p> <ul style="list-style-type: none">- an actual value sensing clock cycle p9511 = 0 is not permissible in this configuration. <p>202:</p> <ul style="list-style-type: none">- The current controller sampling time is set to zero (p0115[0]).

Remedy:

For enabled SI monitoring integrated in the drive (p9601/p9801 > 0):

- Upgrade the firmware of the Control Unit to a later version.

For enabled motion monitoring function (p9501 > 0):

- correct the monitoring clock cycle (p9500) and carry out POWER ON.

For fault value = 100:

- for S120M, set the actual value sensing clock cycle to p9511 = 0.

For fault value = 101:

- actual value sensing clock cycle corresponds to position control clock cycle/DP clock cycle (factory setting).
- for motion monitoring functions integrated in the drive (p9601/p9801bit 2 = 1) the actual value sensing clock cycle can be directly parameterized in p9511/p9311.

Re fault value = 104, 105:

- set a separate actual value sensing clock cycle in p9511.
- restrict operation to a maximum of two vector drives. For the standard setting in p0112, p0115, the current controller sampling time is automatically reduced to 250 µs. If the standard values were changed, then the current controller sampling time (p0112, p0115) should be appropriately set.
- increase the DP clock cycle for operation with a clock-cycle synchronous PROFIBUS so that there is a multiple clock cycle ratio of at least 4:1 between the DP clock cycle and the current controller sampling time. A clock cycle ratio of at least 8:1 is recommended.
- With firmware version 2.5, please ensure that parameter p9510 is set to 1 in the drive (clock cycle synchronous operation).

For fault value = 106:

- set the parameters for the monitoring clock cycles the same (p10000 and p9500 / p9300).

For fault value = 107:

- Set an actual value sensing clock cycle that matches the current controller clock cycle (p9511 $\geq 4 * p0115[0]$, $8 * p0115[0]$) is recommended.

Note:

An actual value sensing clock cycle (p9511) that is set too low, can sporadically mean that safety messages C01711/C30711 are output with message value 1020 or 1021.

For fault value = 108:

- set a suitable actual value sensing clock cycle in p9511.
- if the DP clock cycle is used as the actual value sensing clock cycle for operation with isochronous PROFIBUS (p9511 = 0), then a suitable DP clock cycle must be configured. This must be set to less than 8 ms. If this is not possible, then p9511 must be set to the required actual value sensing clock cycle (< 8 ms).
- For SIMOTION D410-2, a suitable multiple of the DP clock cycle (e.g. 1, 2, 3, 4, 5, 6, 8, 10) must be parameterized. Otherwise, the clock cycle must be set to less than 8 ms.

For fault value = 111:

- set the monitoring clock cycle in p9500 as an integer multiple of the sampling time of the current controller (p0115[0]).

For fault value = 112:

- set the actual value sensing clock cycle p9511 to the required value (not equal to zero).

For fault value = 202:

- Set the current controller sampling time to a sensible value (p0115[0]).

Note:

CU: Control Unit

SI: Safety Integrated

F01653	SI P1 (CU): PROFIBUS/PROFINET configuration error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	There is a PROFIBUS/PROFINET configuration error for using Safety Integrated monitoring functions with a higher-level control (SINUMERIK or F-PLC). Note: For safety functions that have been enabled, this fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret decimal): 200: A safety slot for receive data from the control has not been configured. 210, 220: The configured safety slot for the receive data from the control has an unknown format. 230: The configured safety slot for the receive data from the F-PLC has the incorrect length. 231: The configured safety slot for the receive data from the F-PLC has the incorrect length. 240: The configured safety slot for the receive data from the SINUMERIK has the incorrect length. 250: A PROFIsafe slot is configured in the higher-level F control, however PROFIsafe is not enabled in the drive. 300: A safety slot for the send data to the control has not been configured. 310, 320: The configured safety slot for the send data to the control has an unknown format. 330: The configured safety slot for the send data to the F-PLC has the incorrect length. 331: The configured safety slot for the send data to the F-PLC has the incorrect length. 340: The configured safety slot for the send data to the SINUMERIK has the incorrect length.
Remedy:	The following generally applies: - check and, if necessary, correct the PROFIBUS/PROFINET configuration of the safety slot on the master side. - upgrade the Control Unit software. For fault value = 250: - remove the PROFIsafe configuring in the higher-level F control or enable PROFIsafe in the drive. Re fault value = 231, 331: - in the drive, parameterize the appropriate PROFIsafe telegram (p9611/p9811) to be set on the F-PLC and to be set in p60022. - Configure the PROFIsafe telegram matching the parameterization (p9611/p9811) in the F-PLC.

A01654 (F)	SI P1 (CU): Deviating PROFIsafe configuration
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The configuration of a PROFIsafe telegram in the higher-level control (F-PLC) does not match the parameterization in the drive. Note: This message does not result in a safety stop response. Alarm value (r2124, interpret decimal): 1: A PROFIsafe telegram is configured in the higher-level control, however PROFIsafe is not enabled in the drive (p9601.3). 2: PROFIsafe is parameterized in the drive; however, a PROFIsafe telegram has not been configured in the higher-level control.

Remedy: The following generally applies:
- check and, if necessary, correct the PROFIsafe configuration in the higher-level control.
Re alarm value = 1:
- remove the PROFIsafe configuring in the higher-level F control or enable PROFIsafe in the drive.
Re alarm value = 2:
- configure the PROFIsafe telegram to match the parameterization in the higher-level F-control.

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F01655 SI P1 (CU): Align monitoring functions

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: An error has occurred when aligning the Safety Integrated monitoring functions of both monitoring channels. No common set of supported SI monitoring functions was able to be determined.
- there is either a DRIVE-CLiQ communication error or communication has failed.
- Safety Integrated software releases on the Control Unit and Motor Module/Hydraulic Module are not compatible with one another.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy:
- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module/Hydraulic Module software.
- upgrade the Control Unit software.
- check the electrical cabinet design and cable routing for EMC compliance

Note:
CU: Control Unit
SI: Safety Integrated

F01656 SI CU: Parameter monitoring channel 2 error

Message value: %1
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: When accessing the Safety Integrated parameters for monitoring channel 2 in the non-volatile memory, an error has occurred.
Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
129:
- safety parameters for monitoring channel 2 corrupted.
- drive with enabled safety functions was possibly copied offline using the commissioning software and the project downloaded.
131: Internal Motor Module/Hydraulic Module software error.
132: Communication errors when uploading or downloading the safety parameters for monitoring channel 2.
255: Internal software error on the Control Unit.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- re-commission the safety functions.
 - upgrade the Control Unit software.
 - upgrade the Motor Module/Hydraulic Module software.
 - replace the memory card or Control Unit.
- For fault value = 129:
- activate the safety commissioning mode (p0010 = 95).
 - adapt the PROFIsafe address (p9610).
 - start the copy function for SI parameters (p9700 = D0 hex).
 - acknowledge data change (p9701 = DC hex).
 - exit the safety commissioning mode (p0010 = 0).
 - save all parameters (p0977 = 1 or "copy RAM to ROM").
 - carry out a POWER ON (power off/on) for all components.
- For fault value = 132:
- check the electrical cabinet design and cable routing for EMC compliance
- Note:
CU: Control Unit
SI: Safety Integrated

F01657**SI P1 (CU): PROFIsafe telegram number invalid**

- Message value:** -
- Message class:** Error in the parameterization / configuration / commissioning procedure (18)
- Drive object:** HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
- Reaction:** OFF2
- Acknowledge:** POWER ON
- Cause:** The PROFIsafe telegram number set in p9611 is not valid.
When PROFIsafe is enabled (p9601.3 = 1), then a telegram number greater than zero must be entered in p9611.
- Note:
This fault does not result in a safety stop response.
See also: p9611 (SI PROFIsafe telegram selection (Control Unit)), p60022 (PROFIsafe telegram selection)
- Remedy:** Check the telegram number setting (p9611).

F01658**SI P1 (CU): PROFIsafe telegram number differ**

- Message value:** -
- Message class:** Error in the parameterization / configuration / commissioning procedure (18)
- Drive object:** HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
- Reaction:** OFF2
- Acknowledge:** IMMEDIATELY (POWER ON)
- Cause:** The PROFIsafe telegram number is set differently in p9611 and p60022.
For p9611 not equal to 998, the following applies:
The telegram number must be identically set in both parameters.
The following applies for p9611 = 998:
As a result of the compatibility to firmware versions < 4.5, then only the values 0 and 30 are permitted in p60022.
- Note:
This fault does not result in a safety stop response.
See also: p9611 (SI PROFIsafe telegram selection (Control Unit)), p60022 (PROFIsafe telegram selection)
- Remedy:** Match the telegram number in both parameters so that they are the same (p9611, p60022).

F01659	SI P1 (CU): Write request for parameter rejected
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The write request for one or several Safety Integrated parameters on the Control Unit (CU) was rejected. Note: This fault does not result in a safety stop response. Fault value (r0949, interpret decimal): 1: The Safety Integrated password is not set. 2: A reset of the drive parameters was selected. However, the Safety Integrated parameters were not reset, as Safety Integrated is presently enabled. 3: The interconnected STO input is in the simulation mode. 10: An attempt was made to enable the STO function although this cannot be supported. 11: An attempt was made to enable the SBC function although this cannot be supported. 12: An attempt was made to enable the SBC function although this cannot be supported for a parallel circuit configuration (r9871.14). 13: An attempt was made to enable the SS1 function although this cannot be supported. 14: An attempt was made to enable the PROFIsafe communication - although this cannot be supported or the version of the PROFIsafe driver used on both monitoring channels is different. 15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported. 16: An attempt was made to enable the STO function although this cannot be supported when the internal voltage protection (p1231) is enabled. 17: An attempt was made to enable the PROFIsafe function although this cannot be supported for a parallel circuit configuration. 18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported. 19: An attempt was made to enable the SBA (Safe Brake Adapter), although this cannot be supported. 20: An attempt was made to enable the motion monitoring functions integrated in the drive and the STO function, both controlled via F-DI. 21: An attempt was made to enable the motion monitoring functions integrated in the drive for a parallel connection, although these cannot be supported. 22: An attempt was made to enable the Safety Integrated functions although these cannot be supported by the connected Power Module. 23: For ESR, an attempt was made to enable the delay of STO, although this cannot be supported. 24: An attempt was made to enable the SBC function, although no power unit data set is set for the brake control (p7015 = 99). 25: An attempt was made to parameterize a PROFIsafe telegram although this cannot be supported. 26: At a digital input of the Control Unit, an attempt was made to activate the simulation mode (p0795), which is used by Safety Integrated (p10049). 27: An attempt was made to activate the Basic Functions by controlling via TM54F although this cannot be supported. See also: p0970, p3900, r9771, r9871
Remedy:	For fault value = 1: - set the Safety Integrated password (p9761). For fault value = 2: - Inhibit Safety Integrated (p9501, p9601) or reset safety parameters (p0970 = 5), then reset the drive parameters again. For fault value = 3: - end the simulation mode for the digital input (p0795).

Re fault value = 10, 11, 12, 13, 14, 15, 17, 18, 19, 21, 22, 23:

- check whether there are faults in the safety function alignment between the two monitoring channels (F01655, F30655) and if required, carry out diagnostics for the faults involved.
- use a Motor Module that supports the required function.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 16:

- inhibit the internal voltage protection (p1231).

For fault value = 20:

- correct setting in p9601.

For fault value = 22:

- use a Power Module that supports the Safety Integrated functions.

For fault value = 24:

- set the power unit data set for the holding brake (p7015).

For fault value = 25:

- use a Power Module that supports the PROFIsafe telegram selection.
- Correct the telegram number setting (p9611).

For fault value = 26:

- check whether p10049 is set. Also check p10006 and p10009. Check whether in p10046, p10047 a test stop of the F-DO with read back input has been parameterized.
- correct the setting in p9611.

For fault value = 33:

- deselect drive integrated motion monitoring without selection (p9601.5, p9801.5) and select safety functions that are supported (see p9771/p9871).
- use a Motor Module that supports the required function.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

Note:

CU: Control Unit

ESR: Extended Stop and Retract

SBA: Safe Brake Adapter

SBC: Safe Brake Control

SI: Safety Integrated

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

See also: p9501, p9601, p9620, p9761, p9801

F01659

SI P1 (CU): Write request for parameter rejected

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The write request for one or several Safety Integrated parameters on the Control Unit (CU) was rejected.

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

1: The Safety Integrated password is not set.

2: A reset of the drive parameters was selected. However, the Safety Integrated parameters were not reset, as Safety Integrated is presently enabled.

3: The interconnected STO input is in the simulation mode.

10: An attempt was made to enable the STO function although this cannot be supported.

13: An attempt was made to enable the SS1 function although this cannot be supported.

14: An attempt was made to enable the PROFIsafe communication - although this cannot be supported or the version of the PROFIsafe driver used on both monitoring channels is different.

15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.

16: An attempt was made to enable the STO function although this cannot be supported when the internal voltage protection (p1231) is enabled.

18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.

23: For ESR, an attempt was made to enable the delay of STO, although this cannot be supported.

25: An attempt was made to parameterize a PROFIsafe telegram although this cannot be supported.

26: At a digital input of the Control Unit, an attempt was made to activate the simulation mode (p0795), which is used by Safety Integrated (p10049).

27: An attempt was made to activate the Basic Functions by controlling via TM54F although this cannot be supported.

33: An attempt was made to enable the motion monitoring functions without selection integrated in the drive (p9601.5, p9801.5), although this cannot be supported.

See also: p0970, p3900, r9771, r9871

Remedy:

For fault value = 1:

- set the Safety Integrated password (p9761).

For fault value = 2:

- Inhibit Safety Integrated (p9501, p9601) or reset safety parameters (p0970 = 5), then reset the drive parameters again.

For fault value = 3:

- end the simulation mode for the digital input (p0795).

Re fault value = 10, 11, 12, 13, 14, 15, 17, 18, 19, 21, 22, 23:

- check whether there are faults in the safety function alignment between the two monitoring channels (F01655, F30655) and if required, carry out diagnostics for the faults involved.

- use a Hydraulic Module that supports the required function.

- upgrade the Hydraulic Module software.

- upgrade the Control Unit software.

For fault value = 16:

- inhibit the internal voltage protection (p1231).

For fault value = 20:

- correct setting in p9601.

For fault value = 25:

- Correct the telegram number setting (p9611).

For fault value = 26:

- check whether p10049 is set. Also check p10006 and p10009. Check whether in p10046, p10047 a test stop of the F-DO with read back input has been parameterized.

- correct the setting in p9611.

For fault value = 33:

- deselect drive integrated motion monitoring without selection (p9601.5, p9801.5) and select safety functions that are supported (see p9771/p9871).

- use a Hydraulic Module that supports the required function.

- upgrade the Hydraulic Module software.

- upgrade the Control Unit software.

Note:

CU: Control Unit

ESR: Extended Stop and Retract

SI: Safety Integrated

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

See also: p9501, p9601, p9620, p9761, p9801

F01659	SI P1 (CU): Write request for parameter rejected
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	TM54F_MA, TM54F_SL
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The write request for one or several Safety Integrated parameters on the Control Unit (CU) was rejected.</p> <p>Note:</p> <p>This fault does not result in a safety stop response.</p> <p>Fault value (r0949, interpret decimal):</p> <p>1: The Safety Integrated password is not set.</p> <p>2: A reset of the drive parameters was selected. However, the Safety Integrated parameters were not reset, as Safety Integrated is presently enabled.</p> <p>3: The interconnected STO input is in the simulation mode.</p> <p>10: An attempt was made to enable the STO function although this cannot be supported.</p> <p>11: An attempt was made to enable the SBC function although this cannot be supported.</p> <p>12: An attempt was made to enable the SBC function although this cannot be supported for a parallel circuit configuration (r9871.14).</p> <p>13: An attempt was made to enable the SS1 function although this cannot be supported.</p> <p>14: An attempt was made to enable the PROFIsafe communication - although this cannot be supported or the version of the PROFIsafe driver used on both monitoring channels is different.</p> <p>15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.</p> <p>16: An attempt was made to enable the STO function although this cannot be supported when the internal voltage protection (p1231) is enabled.</p> <p>17: An attempt was made to enable the PROFIsafe function although this cannot be supported for a parallel circuit configuration.</p> <p>18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.</p> <p>19: An attempt was made to enable the SBA (Safe Brake Adapter), although this cannot be supported.</p> <p>20: An attempt was made to enable the motion monitoring functions integrated in the drive and the STO function, both controlled via F-DI.</p> <p>21: An attempt was made to enable the motion monitoring functions integrated in the drive for a parallel connection, although these cannot be supported.</p> <p>22: An attempt was made to enable the Safety Integrated functions although these cannot be supported by the connected Power Module.</p> <p>23: For ESR, an attempt was made to enable the delay of STO, although this cannot be supported.</p> <p>24: An attempt was made to enable the SBC function, although no power unit data set is set for the brake control (p7015 = 99).</p> <p>25: An attempt was made to parameterize a PROFIsafe telegram although this cannot be supported.</p> <p>26: At a digital input of the Control Unit, an attempt was made to activate the simulation mode (p0795), which is used by Safety Integrated (p10049).</p> <p>27: An attempt was made to activate the Basic Functions by controlling via TM54F although this cannot be supported.</p> <p>See also: p0970, p3900, r9771, r9871</p>
Remedy:	<p>For fault value = 1:</p> <ul style="list-style-type: none">- set the Safety Integrated password (p10061). <p>For fault value = 2:</p> <ul style="list-style-type: none">- Inhibit Safety Integrated (p9501, p9601) or reset safety parameters (p0970 = 5), then reset the drive parameters again. <p>For fault value = 3:</p> <ul style="list-style-type: none">- end the simulation mode for the digital input (p0795). <p>Re fault value = 10, 11, 12, 13, 14, 15, 17, 18, 19, 21, 22, 23:</p> <ul style="list-style-type: none">- check whether there are faults in the safety function alignment between the Control Unit and the Motor Module involved (F01655, F30655) and if required, carry out diagnostics for the faults involved.- use a Motor Module that supports the required function.- upgrade the Motor Module software.- upgrade the Control Unit software.

For fault value = 16:
- inhibit the internal voltage protection (p1231).
For fault value = 20:
- correct setting in p9601.
For fault value = 22:
- use a Power Module that supports the Safety Integrated functions.
Note:
CU: Control Unit
ESR: Extended Stop and Retract
MM: Motor Module
SBA: Safe Brake Adapter
SBC: Safe Brake Control
SI: Safety Integrated
SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)
STO: Safe Torque Off / SH: Safe standstill
See also: p9501, p9601, p9620, p9761, p9801

F01660	SI P1 (CU): Safety-related functions not supported
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The Motor Module/Hydraulic Module does not support the safety-related functions (e.g. the Motor Module/Hydraulic Module version is not the correct one). Safety Integrated cannot be commissioned. Note: This fault does not result in a safety stop response.
Remedy:	- use a Motor Module/Hydraulic Module that supports the safety-related functions. - upgrade the Motor Module/Hydraulic Module software. Note: CU: Control Unit SI: Safety Integrated

F01661	SI P1 (CU): Simulation of the safety inputs active
Message value:	Fault cause: %1 bin
Message class:	General drive fault (19)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The simulation of the digital inputs of the Control Unit (p0795) is active. It is not permissible that safety inputs are simulated. Fault value (r0949, interpret binary): The displayed bits indicate which digital inputs must not be simulated.
Remedy:	- Deactivate the simulation of the digital inputs of the Control Unit for the safety inputs (p0795). - acknowledge fault.

F01663	SI P1 (CU): Copying the SI parameters rejected
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>In p9700, the value 87 or 208 is saved or was entered offline.</p> <p>This is the reason that when booting, an attempt is made to copy SI parameters from monitoring channel 1 to monitoring channel 2. However, no safety-relevant function has been selected on monitoring channel 1 (p9501 = 0, p9601 = 0). Copying was rejected for safety reasons.</p> <p>As a consequence, inconsistent parameterization can occur in both monitoring channels, which in turn results in additional error messages.</p> <p>Especially for inconsistent enabling of the safety functions on both monitoring channels (p9601 = 0, p9801 <> 0), fault F30625 is output.</p> <p>Note:</p> <p>This fault does not result in a safety stop response.</p> <p>See also: p9700 (SI Motion copy function)</p>
Remedy:	<p>- Set p9700 to 0.</p> <p>- Check p9501 and p9601 and if required, correct.</p> <p>- Restart the copying function by entering the corresponding value into p9700.</p> <p>Alternatively, using the STARTER commissioning tool, perform the following steps in the online mode:</p> <ul style="list-style-type: none">- Call the "Safety Integrated" screen form (the field "Select safety functions" is at "No Safety Integrated").- Click on "Change settings".- Click on "Activate settings" (as a consequence, Safety Integrated is inhibited on both monitoring channels).- save all parameters (p0977 = 1 or "copy RAM to ROM").- carry out a POWER ON (power off/on) for all components.
<hr/>	
F01664	SI P1 (CU): No automatic firmware update
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>During booting, the system detected that the "Firmware update automatic" function (p7826 = 1) was not activated.</p> <p>This function must be activated for automatic firmware updates/downgrades to prevent impermissible version combinations when safety functions are enabled.</p> <p>Note:</p> <p>This fault does not result in a safety stop response.</p> <p>See also: p7826 (Firmware update automatic)</p>
Remedy:	<p>When safety functions are enabled (p9501 <> 0 and/or p9601 <> 0):</p> <ol style="list-style-type: none">1. Activate the "Firmware update automatic" function (p7826 = 1).2. Save the parameters (p0977 = 1) and carry out a POWER ON. <p>When de-activating the safety functions (p9501 = 0, p9601 = 0), the fault can be acknowledged after exiting the safety commissioning mode.</p>

F01665	SI P1 (CU): System is defective
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A system defect was detected before the last boot or in the actual one. The system might have been rebooted (reset). Fault value (r0949, interpret hexadecimal): 200000 hex, 400000 hex, 8000yy hex (yy any): - Fault in the actual booting/operation. 800004 hex: - Parameters p9500/p9300 are, under certain circumstances, not the same. In addition, Safety message C01711/C30711 is displayed. Additional values: - defect before the last time that the system booted.
Remedy:	- carry out a POWER ON (power off/on). - upgrade firmware to later version. - contact the Hotline. Re fault value = 200000 hex, 400000 hex, 8000yy hex (yy any): - ensure that the Control Unit is connected to the Power Module. Re fault value = 800004 hex: - Check that parameters p9500/p9300 are the same.
A01666 (F)	SI Motion P1 (CU): Steady-state (static) 1 signal at the F-DI for safe acknowledgment
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A logical 1 signal is present at the F-DI configured in p10006 for more than 10 seconds. If, at the F-DI no acknowledgment was performed for safe acknowledgment, then a steady-state logical and 0 signal must be present. This avoids unintentional safety-relevant acknowledgement (or the "Internal Event Acknowledge" signal) if a wire breaks or one of the two digital inputs bounces.
Remedy:	Set the fail-safe digital input (F-DI) to a logical 0 signal (p10006). Note: F-DI: Failsafe Digital Input
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY
A01669 (F, N)	SI Motion: Unfavorable combination of motor and power unit
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The combination of motor and power unit used is not suitable for using safe motion monitoring functions without an encoder. The ratio between the power unit rated current (r0207[0]) and rated motor current (p0305) is greater than 5. Alarm value (r2124, interpret decimal): Number of the motor data set, which caused the fault. Notice: If this alarm is not observed, then message C01711 or C30711 – with the value 1041 ... 1044 – can sporadically occur.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:	Use a suitable power unit with a lower power rating or a motor with a higher power rating.
Reaction upon F:	NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F01670**SI Motion: Invalid parameterization Sensor Module**

Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The parameterization of a Sensor Module used for Safety Integrated is not permissible. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret decimal): 1: No encoder was parameterized for Safety Integrated. 2: An encoder was parameterized for Safety Integrated that does not have an A/B track (sine/cosine). 3: The encoder data set selected for Safety Integrated is still not valid. 4: A communication error with the encoder has occurred. 5: Number of relevant bits in the encoder coarse position invalid. 6: DRIVE-CLiQ encoder configuration invalid. 7: Non-safety relevant component of the encoder coarse position for the linear DRIVE-CLiQ encoder not valid. 8: Parameterized Safety comparison algorithm not supported. 9: Relationship between the grid division and measuring step for linear DRIVE-CLiQ encoder is not binary. 10: For an encoder used for Safety Integrated, not all of the Drive Data Sets (DDS) are assigned to the same Encoder Data Set (EDS) (p0187 ... p0189). 11: The zero point setting of a linear DRIVE-CLiQ encoder used in Safety Integrated is not zero. 12: The second encoder is not parameterized. 13: Hydraulic Module: A second encoder has not been parameterized and a DRIVE-CLiQ encoder is not being used.
Remedy:	Re fault value = 1, 2: - use and parameterize an encoder that Safety Integrated supports (encoder with track A/B sine-wave, p0404.4 = 1). For fault value = 3: - check whether the drive or drive commissioning function is active and if required, exit this (p0009 = p00010 = 0), save the parameters (p0971 = 1) and carry out a POWER ON For fault value = 4: - check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Sensor Module involved and if required, carry out a diagnostics routine for the faults identified. For fault value = 5: - p9525 = 0 (not permissible). Check the encoder parameterization on the Sensor Modules involved. For fault value = 6: - check p9515.0 (for DRIVE-CLiQ encoders, the following applies: p9515.0 = 1). Check the encoder parameterization on the Sensor Modules involved. For fault value = 7: - p12033 for an encoder used for Safety Integrated is not equal to 1. Use a linear DRIVE-CLiQ and parameterize for p12033 = 1. For fault value = 8: - check p9541. Use and parameterize an encoder that implements an algorithm supported by Safety Integrated. For fault value = 9: - check p9514 and p9522. Use an encoder and parameterize, where the ratio between p9514 and p9522 is binary. For fault value = 10: - align the EDS assignment of all of the encoders used for Safety Integrated (p0187 ... p0189). For fault value = 11: - use and parameterize a linear DRIVE-CLiQ encoder, where the zero point setting is equal to 0.

For fault value = 12:
- p0526 = 1 (not permissible). A second encoder must be parameterized.
For fault value = 13:
- Parameterize a second encoder or use a DRIVE-CLiQ encoder.
Note:
SI: Safety Integrated

F01671 **SI Motion: Parameterization encoder error**

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The parameterization of the encoder used by Safety Integrated is different to the parameterization of the standard encoder.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Parameter number of the non-corresponding safety parameter.

Remedy: Align the encoder parameterization between the safety encoder and the standard encoder.
Note:
SI: Safety Integrated

F01672 **SI P1 (CU): Motor Module software/hardware incompatible**

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The existing Motor Module software does not support safe motion monitoring or is not compatible to the software on the Control Unit or there is a communications error between the Control Unit and Motor Module.
Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
1:
The existing Motor Module software does not support the safe motion monitoring function.
2, 3, 6, 8:
There is a communications error between the Control Unit and Motor Module.
4, 5, 7:
The existing Motor Module software is not compatible to the software on the Control Unit.
9, 10, 11, 12:
The existing Motor Module software does not support the safe encoderless motion monitoring function.
13:
At least one Motor Module in parallel operation does not support the safe motion monitoring function.

Remedy: - check whether there are faults in the safety function alignment between the Control Unit and the Motor Module involved (F01655, F30655) and if required, carry out diagnostics for the faults involved.
For fault value = 1:
- use a Motor Module that supports safe motion monitoring.
Re fault value = 2, 3, 6, 8:
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.
Re fault value = 4, 5, 7, 9, 13:
- upgrade the Motor Module software.
Note:
SI: Safety Integrated

F01672	SI P1 (CU): Motor Module software/hardware incompatible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The existing Hydraulic Module software does not support safe motion monitoring or is not compatible to the software on the Control Unit or there is a communications error between the Control Unit and Hydraulic Module. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret decimal): 1: The existing Hydraulic Module software does not support the safe motion monitoring function. 2, 3, 6, 8: There is a communications error between the Control Unit and Hydraulic Module. 4, 5, 7: The existing Hydraulic Module software is not compatible to the software on the Control Unit.
Remedy:	- check whether there are faults in the safety function alignment between the Control Unit and the Hydraulic Module involved (F01655, F30655) and if required, carry out diagnostics for the faults involved. For fault value = 1: - use a Hydraulic Module that supports safe motion monitoring. Re fault value = 2, 3, 6, 8: - check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Hydraulic Module involved and, if required, carry out a diagnostics routine for the faults identified. Re fault value = 4, 5, 7: - upgrade the Hydraulic Module software. Note: SI: Safety Integrated HM: Hydraulic Module.

F01673	SI Motion: Sensor Module software/hardware incompatible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The existing Sensor Module software and/or hardware does not support the safe motion monitoring function with the higher-level control. Note: This fault does not result in a safety stop response. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- upgrade the Sensor Module software. - use a Sensor Module that supports the safe motion monitoring function. Note: SI: Safety Integrated

F01674	SI Motion P1 (CU): Safety function not supported by PROFIsafe telegram
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	The monitoring function enabled in p9501 and p9601 is not supported by the currently set PROFIsafe telegram (p9611). Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret bitwise binary): Bit 24 = 1: Transfer SLS (SG) limit value via PROFIsafe not supported (p9501.24). Bit 25 = 1: Transfer safe position via PROFIsafe is not supported (p9501.25). Bit 26 = 1: Gearbox stage switchover via PROFIsafe is not supported (p9501.26).
Remedy:	- Deselect the monitoring function involved (p9501, p9601). - set the matching PROFIsafe telegram (p9611). Note: SI: Safety Integrated SLS: Safely-Limited Speed / SG: Safely reduced speed SP: Safe Position
F01679	SI CU: Safety parameter settings and topology changed, warm restart/POWER ON required
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (OFF1, OFF3)
Acknowledge:	POWER ON
Cause:	Safety parameters have been changed; these will only take effect following a warm restart or POWER ON (see alarm A01693). A partial power up (boot) with modified configuration was then performed.
Remedy:	- carry out a warm restart (p0009 = 30, p0976 = 2, 3). - carry out a POWER ON (power off/on) for all components.
F01680	SI Motion P1 (CU): Checksum error safety monitoring functions
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The actual checksum calculated by the drive and entered in r9728 via the safety-relevant parameters does not match the reference checksum saved in p9729 at the last machine acceptance. Safety-relevant parameters have been changed or a fault is present. Note: This fault results in a STOP A that can be acknowledged. Fault value (r0949, interpret decimal): 0: Checksum error for SI parameters for motion monitoring. 1: Checksum error for SI parameters for actual values. 2: Checksum error for SI parameters for component assignment.

- Remedy:**
- check the safety-relevant parameters and if required, correct.
 - execute the function "Copy RAM to ROM".
 - perform a POWER ON if safety parameters requiring a POWER ON have been modified.
 - carry out an acceptance test.

F01681	SI Motion P1 (CU): Incorrect parameter value
Message value:	Parameter: %1, supplementary information: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The parameter cannot be parameterized with this value. Note: This message does not result in a safety stop response. Fault value (r0949, interpret decimal): yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter yyyy = 0: No information available. xxxx = 9500 and yyyy = 1: Parameter p9500 is not equal to p9300 or not an integer multiple of the sampling time of the current controller (p0115[0]). xxxx = 9501: It is not permissible to enable the function "n < nx hysteresis and filtering" (p9501.16) in conjunction with the function "Extended functions without selection" (p9601.5). xxxx = 9501 and yyyy = 8: Referencing via SCC (p9501.27 = 1) is enabled without enabling an absolute motion monitoring function (p9501.1 or p9501.2). xxxx = 9501 and yyyy = 10: Referencing via SCC (p9501.27 = 1) and epos (r108.4=1) are simultaneously enabled. xxxx = 9505: When SLP is active (p9501.1 = 1), the modulo function is activated and this is not permitted (p9505 not equal to 0). xxxx = 9506 and yyyy = 1: Parameter p9506 is not equal to p9306. xxxx = 9511 and yyyy = 1: Parameter p9511 is not equal to p9311. xxxx = 9511 and yyyy = 2: On a Double Motor Module, between the drive objects, no different values in p9511 and p0115[0] is permitted. xxxx = 9522: The gear stage was set too high. xxxx = 9534 or 9535: The limit values of SLP have been set too high (absolute values). xxxx = 9544: For linear axes, the maximum value is limited to 1 mm. xxxx = 9547: Parameter p9547 has been set too low. xxxx = 9573: "Referencing via safety control channel" was requested (p9573=263), without enabling the function "Referencing via SCC" (p9501.27=0). xxxx = 9585: For Safety without encoder and synchronous motor, p9585 must be set to 4. xxxx = 9601 and yyyy = 1: If motion monitoring functions integrated in the drive (p9601.2 = 1) and extended functions without selection (p9601.5 = 1) are enabled, then PROFIsafe (p9601.3 = 1) or onboard F-DI (p9601.4 = 1) is not possible. xxxx = 9601 and yyyy = 2: Extended functions without selection (p9601.5 = 1) are enabled without enabling motion monitoring functions integrated in the drive (p9601.2).

xxxx = 9601 and yyyy = 3:

Onboard F-DI are enabled without enabling motion monitoring functions integrated in the drive (p9601.2).

xxxx = 9601 and yyyy = 4:

Onboard F-DI are enabled. Then, it is not permissible to simultaneously set PROFIsafe and F-DI via PROFIsafe (p9501.30).

xxxx = 9601 and yyyy = 5:

Transfer of the SLS limit value via PROFIsafe (p9501.24) has been enabled, without enabling PROFIsafe.

xxxx = 9601 and yyyy = 6:

Transfer of the safe position via PROFIsafe (p9501.25) has been enabled, without enabling PROFIsafe.

xxxx = 9601 and yyyy = 7:

Safe switchover of the gearbox stages (p9501.26) has been enabled without enabling PROFIsafe.

Remedy:

Correct parameter (if required, also on another monitoring channel, p9801).

If xxxx = 9500 and yyyy = 1:

- Set p9500 "SI Motion monitoring clock cycle" as an integer multiple of p0115[0] "Current controller sampling time".
- Align parameters 9300 and 9500, backup parameters (p0971 = 1) and carry out a POWER ON.

If xxxx = 9501:

- Correct parameters p9501.16 and p9301.16, or deselect the extended functions without selection (p9601.5).

If xxxx = 9501 and yyyy = 8:

Inhibit referencing via SCC (p9501.27) or enable an absolute motion monitoring function (p9501.1 or p9501.2).

If xxxx = 9501 and yyyy = 10:

Inhibit referencing via SCC (p9501.27) or epos (r108.4).

If xxxx = 9505:

Correct parameter p9501.1 or p9505.

If xxxx = 9507:

Set synchronous or induction motor according to p0300.

If xxxx = 9506:

Align parameters p9306 and p9506, backup parameters (p0971 = 1) and carry out a POWER ON.

If xxxx = 9511:

Align parameters p9311 and p9511, backup parameters (p0971 = 1) and carry out a POWER ON.

If xxxx = 9517:

Parameter p9516.0 should also be checked.

If xxxx = 9522:

Correct the corresponding parameter.

If xxxx = 9534 or 9535:

Reduce the limit values (absolute values) of SLP.

If xxxx = 9544:

Correct parameter (for linear axes, the maximum value is limited to 1 mm).

If xxxx = 9547:

With hysteresis/filtering enabled (p9501.16 = 1), the following applies:

- Set parameters p9546/p9346 and p9547/p9347 acc. to the following rule: $p9546 \geq 2 \times p9547$; $p9346 \geq 2 \times p9347$.
- The following rule must also be adhered to when actual value synchronization (p9501.3 = 1) is enabled: $p9549 \leq p9547$; $p9349 \leq p9347$.

If xxxx = 9585:

Correct parameter (if required, also on the second monitoring channel, p9385).

If xxxx = 9601:

yyyy = 1:

Only enable motion monitoring functions integrated in the drive (p9601.2 = 1) and extended functions without selection (p9601.5 = 1), or only enable PROFIsafe (p9601.3 = 1) or only onboard F-DI (p9601.4 = 1).

yyyy = 2, 3:

Enable motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 4:

If onboard F-DI are enabled, then it is not permissible to simultaneously set PROFIsafe and F-DI via PROFIsafe (p9501.30), deselect PROFIsafe functionality or onboard F-DI.

yyyy = 5:

To transfer the SLS limit values via PROFIsafe (p9501.24 = 1), also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 6:

For the safe position via PROFIsafe (p9501.25 = 1), also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 7:

For safe switchover of gearbox stages (p9501.26 = 1) also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

F01681**SI Motion P1 (CU): Incorrect parameter value**

Message value:

Parameter: %1, supplementary information: %2

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

HLA

Reaction:

OFF2

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

The parameter cannot be parameterized with this value.

Note:

This message does not result in a safety stop response.

Fault value (r0949, interpret decimal):

yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter

yyyy = 0:

No information available.

xxxx = 9500 and yyyy = 1:

Parameter p9500 is not equal to p9300 or not an integer multiple of the sampling time of the current controller (p0115[0]).

xxxx = 9501:

It is not permissible to enable the function "n < nx hysteresis and filtering" (p9501.16) in conjunction with the function "Extended functions without selection" (p9601.5).

xxxx = 9501 and yyyy = 8:

Referencing via SCC (p9501.27 = 1) is enabled without enabling absolute motion monitoring functions (p9501.1 or p9501.2).

xxxx = 9501 and yyyy = 10:

Referencing via SCC (p9501.27 = 1) and epos (r108.4=1) are simultaneously enabled.

xxxx = 9511 and yyyy = 1:

Parameter p9511 is not equal to p9311.

xxxx = 9511 and yyyy = 2:

Between the drive objects no different values in p9511 and p0115[0] are permitted.

xxxx = 9522:

The gear stage was set too high.

xxxx = 9534 or 9535:

The limit values of SLP have been set too high (absolute values).

xxxx = 9544:

For linear axes, the maximum value is limited to 1 mm.

xxxx = 9547:

Parameter p9547 has been set too low.

xxxx = 9573:

"Referencing via safety control channel" was requested (p9573=263), without enabling the function "Referencing via SCC" (p9501.27=0).

xxxx = 9601 and yyyy = 1:

If motion monitoring functions integrated in the drive (p9601.2 = 1) and extended functions without selection (p9601.5 = 1) are activated, then PROFIsafe (p9601.3 = 1) is not possible.

xxxx = 9601 and yyyy = 2:

Extended functions without selection (p9601.5 = 1) are enabled without enabling motion monitoring functions integrated in the drive (p9601.2).

xxxx = 9601 and yyyy = 5:

Transfer of the SLS limit value via PROFIsafe (p9501.24) has been enabled, without enabling PROFIsafe.

Remedy:

xxxx = 9601 and yyyy = 6:

Transfer of the safe position via PROFIsafe (p9501.25) has been enabled, without enabling PROFIsafe.

xxxx = 9601 and yyyy = 7:

Safe switchover of the gearbox stages (p9501.26) has been enabled without enabling PROFIsafe.

Correct parameter (if required, also on another monitoring channel, p9801).

If xxxx = 9500 and yyyy = 1:

- Set p9500 "SI Motion monitoring clock cycle" as an integer multiple of p0115[0] "Current controller sampling time".

- Align parameters 9300 and 9500, backup parameters (p0971 = 1) and carry out a POWER ON.

If xxxx = 9501:

- Correct parameters p9501.16 and p9301.16, or deselect the extended functions without selection (p9601.5).

If xxxx = 9501 and yyyy = 8:

Inhibit referencing via SCC (p9501.27) or enable an absolute motion monitoring function (p9501.1 or p9501.2).

If xxxx = 9501 and yyyy = 10:

Inhibit referencing via SCC (p9501.27) or epos (r0108.4).

If xxxx = 9511:

Align parameters p9311 and p9511, backup parameters (p0971 = 1) and carry out a POWER ON.

If xxxx = 9517:

Parameter p9516.0 should also be checked.

If xxxx = 9522:

Correct the corresponding parameter.

If xxxx = 9534 or 9535:

Reduce the limit values (absolute values) of SLP.

If xxxx = 9544:

Correct parameter (for linear axes, the maximum value is limited to 1 mm).

If xxxx = 9547:

With hysteresis/filtering enabled (p9501.16 = 1), the following applies:

- Set parameters p9546/p9346 and p9547/p9347 acc. to the following rule: $p9546 \geq 2 \times p9547$; $p9346 \geq 2 \times p9347$.

- The following rule must also be adhered to when actual value synchronization (p9501.3 = 1) is enabled: $p9549 \leq p9547$; $p9349 \leq p9347$.

If xxxx = 9601:

yyyy = 1:

Only enable motion monitoring functions integrated in the drive (p9601.2 = 1) and extended functions without selection (p9601.5 = 1) – or only PROFIsafe (p9601.3 = 1).

yyyy = 2:

Enable motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 5:

To transfer the SLS limit values via PROFIsafe (p9501.24 = 1), also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 6:

For the safe position via PROFIsafe (p9501.25 = 1), also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

yyyy = 7:

For safe switchover of gearbox stages (p9501.26 = 1) also enable PROFIsafe (p9601.3 = 1) and motion monitoring functions integrated in the drive (p9601.2 = 1).

F01682	SI Motion P1 (CU): Monitoring function not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The monitoring function enabled in p9501, p9601, p9801, p9307 or p9507 is not supported in this firmware version. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret decimal): 1: Monitoring function SLP not supported (p9501.1). 2: Monitoring function SCA not supported (p9501.7 and p9501.8 ... 15 and p9503). 3: Monitoring function SLS override not supported (p9501.5). 4: Monitoring function external ESR activation not supported (p9501.4). 5: Monitoring function F-DI in PROFIsafe not supported (p9501.30). 6: Enable actual value synchronization not supported (p9501.3). 9: Monitoring function not supported by the firmware or enable bit not used. 10: Monitoring functions only supported for a SERVO drive object. 11: Encoderless monitoring functions (p9506.1) only supported for motion monitoring integrated in the drive (p9601.2). 12: Monitoring functions for ncSI are not supported for CU305. 20: Motion monitoring functions integrated in the drive are only supported in conjunction with PROFIsafe (p9501, p9601.1 ... 2 and p9801.1 ... 2). 21: Enable a safe motion monitoring function (in p9501), not supported for enabled basic functions via PROFIsafe (p9601.2 = 0, p9601.3 = 1). 22: Encoderless monitoring functions in "chassis" format not supported. 23: CU240 does not support monitoring functions requiring an encoder. 24: Monitoring function SDI not supported (p9501.17). 25: Drive-integrated motion monitoring functions not supported (p9501, p9601.2). 26: hysteresis and filtering for SSM monitoring function without an encoder not supported (p9501.16). 27: This hardware does not support onboard F-DI and F-DO. 28: Encoderless monitoring functions are not supported for synchronous motors (p9507.2). 29: SINAMICS S120M: Safety Extended Functions without encoder not supported. 31: This hardware does not support transfer SLS (SG) limit value via PROFIsafe (p9301/p9501.24). 33: Safety functions without selection not supported (p9601.5, p9801.5). 34: This module does not support safe position via PROFIsafe. 36: Function "SS1E" not supported. 37: safe actual value sensing with HTL/TTL encoder (SMC30) not supported. 38: It is not permissible to simultaneously enable the safety functions (p9601) and the essential service mode (ESM, Essential Service Mode, p3880). 39: This module or software version of the CU/MM does not support safe gearbox stage switchover (p9501.26). 40: SIMOTION D410-2: Motion monitoring functions integrated in the drive or PROFIsafe control not supported. 41: SIMOTION D410-2: Safety functions not supported for the "Chassis" format. 42: Motion monitoring functions SLP and SP not supported for D4x5-2 and CX32-2 (p9501.1/25). 43: Motion monitoring functions SLP and SP as well as PROFIsafe telegrams 31/901/902 not supported for D410-2 (p9501.1/24/25/30, p9611). 44: This module/this software version does not support referencing via the safety control channel (p9501.27). 45: Deactivating SOS/SLS during an external STOP A is not supported (p9501.23). 46: This software version does not support control of the basis functions via TM54F and the simultaneous enable of the extended functions or ncSI or Profisafe. 50: Shortening the switchover times for SOS (p9569/p9369, p9567/p9367) is not supported. 9586: Set value of p9586/p9386 is greater than the supported maximum value. 9588: Set value of p9588/p9388 is greater than the supported maximum value. 9589: Set value of p9589/p9389 is greater than the supported maximum value.

Remedy:

- Deselect the monitoring function involved (p9501, p9503, p9506, p9601, p9801, p9307, p9507).
- Reduce the set value (p9586, p9588, p9589).

Note:

ESR: Extended Stop and Retract
 SCA: Safe Cam / SN: Safe software cam
 SDI: Safe Direction (safe motion direction)
 SI: Safety Integrated
 SLP: Safely-Limited Position / SE: Safe software limit switches
 SLS: Safely-Limited Speed / SG: Safely reduced speed
 SP: Safe Position
 SPL: Safe programmable logic
 SS1E: Safe Stop 1 external (Safe Stop 1 with external stop)
 SOS: Safe Operating Stop / SBH: Safe operating stop

See also: p9501 (SI Motion enable safety functions (Control Unit)), p9503 (SI Motion SCA (SN) enable (Control Unit)), r9771 (SI common functions (Control Unit))

F01682 SI Motion P1 (CU): Monitoring function not supported

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The monitoring function enabled in p9501, p9601 or p9801 is not supported in this firmware version.

Note:

This fault results in a STOP A that cannot be acknowledged.

Fault value (r0949, interpret decimal):

- 2: Monitoring function SCA not supported (p9501.7 and p9501.8 ... 15 and p9503).
- 3: Monitoring function SLS override not supported (p9501.5).
- 6: Enable actual value synchronization not supported (p9501.3).
- 9: Monitoring function not supported by the firmware or enable bit not used.
- 13: SINUMERIK Safety Integrated with SPL on a Hydraulic Module is not supported.
- 20: Motion monitoring functions integrated in the drive are only supported in conjunction with PROFIsafe (p9501, p9601.1 ... 2 and p9801.1 ... 2).
- 21: Enable a safe motion monitoring function (in p9501), not supported for enabled basic functions via PROFIsafe (p9601.2 = 0, p9601.3 = 1).
- 45: Deactivating SOS/SLS during an external STOP A is not supported (p9501.23).
- 46: This software version does not support control of the basis functions via TM54F and the simultaneous enable of the extended functions or ncSI.
- 50: Switchover times for SOS (p9569/p9369, p9567/p9367) are not supported.

Remedy:

- deselect the monitoring function involved (p9501, p9601, p9801).

Note:

ESR: Extended Stop and Retract
 SCA: Safe Cam / SN: Safe software cam
 SI: Safety Integrated
 SLS: Safely-Limited Speed / SG: Safely reduced speed
 SPL: Safe programmable logic
 SOS: Safe Operating Stop / SBH: Safe operating stop

See also: p9501 (SI Motion enable safety functions (Control Unit)), p9503 (SI Motion SCA (SN) enable (Control Unit)), r9771 (SI common functions (Control Unit))

F01683 SI Motion P1 (CU): SOS/SLS enable missing

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The safety-relevant basic function "SOS/SLS" is not enabled in p9501 although other safety-relevant monitoring functions are enabled.
Note:
This fault does not result in a safety stop response.
Remedy: Enable the function "SOS/SLS" (p9501.0) and carry out a POWER ON.
Note:
SI: Safety Integrated
SLS: Safely-Limited Speed / SG: Safely reduced speed
SOS: Safe Operating Stop / SBH: Safe operating stop
See also: p9501 (SI Motion enable safety functions (Control Unit))

F01684 SI Motion P1 (CU): Safely limited position limit values interchanged

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: For the function "Safely Limited Position" (SLP), a lower value is in p9534 than in p9535.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
1: Limit values SLP1 interchanged.
2: Limit values SLP2 interchanged.
See also: p9534, p9535
Remedy: - correct the lower and upper limit values (p9535, p9534).
- carry out a POWER ON (power off/on).
Note:
SI: Safety Integrated
SLP: Safely-Limited Position / SE: Safe software limit switches

F01685 SI Motion P1 (CU): Safely-limited speed limit value too high

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The limit value for the function "Safely-Limited Speed" (SLS) is greater than the speed that corresponds to an encoder limit frequency of 500 kHz.
Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Maximum permissible speed.
Remedy: Correct the limit values for SLS and carry out a POWER ON.
Note:
SI: Safety Integrated
SLS: Safely-Limited Speed / SG: Safely reduced speed
See also: p9531 (SI Motion SLS (SG) limit values (Control Unit))

F01686	SI Motion: Illegal parameterization cam position
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	At least one enabled "Safety Cam" (SCA) is parameterized in p9536 or p9537 too close to the tolerance range around the modulo position. The following conditions must be complied with to assign cams to a cam track: - the cam length of cam x = p9536[x]-p9537[x] must be greater or equal to the cam tolerance + the position tolerance (= p9540 + p9542). This also means that for cams on a cam track, the minus position value must be less than the plus position value. - the distance between 2 cams x and y (minus position value[y] - plus position value[x] = p9537[y] - p9536[x]) on a cam track must be greater than or equal to the cam tolerance + position tolerance (= p9540 + p9542). Note: This fault does not result in a safety stop response. Fault value (r0949, interpret decimal): Number of the "Safe Cam" with an illegal position. See also: p9501 (SI Motion enable safety functions (Control Unit))
Remedy:	Correct the cam position and carry out a POWER ON. Note: SCA: Safe Cam / SN: Safe software cam SI: Safety Integrated See also: p9536, p9537
F01687	SI Motion: Illegal parameterization modulo value SCA (SN)
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The parameterized modulo value for the "Safe Cam" (SCA) function is not a multiple of 360 000 mDegrees. Note: This fault does not result in a safety stop response.
Remedy:	Correct the modulo value for SCA and carry out a POWER ON. Note: SCA: Safe Cam / SN: Safe software cam SI: Safety Integrated See also: p9505 (SI Motion SP modulo value (Control Unit))
F01688	SI Motion CU: Actual value synchronization not permissible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	- It is not permissible to enable actual value synchronization for a 1-encoder system. - It is not permissible to simultaneously enable actual value synchronization and a monitoring function with absolute reference (SCA/SLP). - It is not permissible to simultaneously enable actual value synchronization and safe position via PROFIsafe. Note: This fault results in a STOP A that cannot be acknowledged.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- Either select the "actual value synchronization" function or parameterize a 2-encoder system.
 - Either de-select the function "actual value synchronization" or the monitoring functions with absolute reference (SCA/SLP) and carry out a POWER ON.
 - Either deselect the "actual value synchronization" function or do not enable "Safe position via PROFIsafe".

Note:

SCA: Safe Cam / SN: Safe software cam

SI: Safety Integrated

SLP: Safely-Limited Position / SE: Safe software limit switches

SP: Safe Position

See also: p9501 (SI Motion enable safety functions (Control Unit)), p9526 (SI Motion encoder assignment second channel)

C01689

SI Motion: Axis re-configured

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: The axis configuration was changed (e.g. changeover between linear axis and rotary axis).

Parameter p0108.13 is internally set to the correct value.

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

Parameter number of parameter that initiated the change.

See also: p9502 (SI Motion axis type (Control Unit))

Remedy: The following should be carried out after the changeover:

- exit the safety commissioning mode (p0010).
- save all parameters (p0977 = 1 or "copy RAM to ROM").
- carry out a POWER ON.

Once the Control Unit has been switched on, safety message F01680 or F30680 indicates that the checksums in r9398[0] and r9728[0] have changed in the drive. The following must, therefore, be carried out:

- activate safety commissioning mode again.
- complete safety commissioning of the drive.
- exit the safety commissioning mode (p0010).
- save all parameters (p0977 = 1 or "copy RAM to ROM").
- carry out a POWER ON.

Note:

For the commissioning software, the units are only consistently displayed after a project upload.

F01690

SI Motion: Data save problem for the NVRAM

Message value: %1

Message class: Hardware / software error (1)

Drive object: All objects

Reaction: Infeed: NONE (OFF1, OFF2)

Servo: NONE (OFF1, OFF2, OFF3)

Vector: NONE (OFF1, OFF2, OFF3)

Hla: NONE (OFF1, OFF2, OFF3)

Acknowledge: POWER ON

Cause: There is not sufficient memory space in the NVRAM on the drive to save parameters r9781 and r9782 (safety logbook).

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

0: There is no physical NVRAM available in the drive.

1: There is no longer any free memory space in the NVRAM.

Remedy: For fault value = 0:
 - use a Control Unit NVRAM.
 For fault value = 1:
 - de-select functions that are not required and that take up memory space in the NVRAM.
 - contact the Hotline.
Note:
 NVRAM: Non-Volatile Random Access Memory (non-volatile read and write memory)

A01691 (F) SI Motion: Ti and To unsuitable for DP cycle

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The configured times for PROFIBUS communication are not permitted and the DP cycle is used as the actual value acquisition cycle for the safe movement monitoring functions.
 Isochronous PROFIBUS:
 The sum of Ti and To is too high for the selected DP cycle. The DP cycle should be at least 1 current controller cycle greater than the sum of Ti and To.
 No isochronous PROFIBUS:
 The DP clock cycle must be at least 4x the current controller clock cycle.
Notice:
 If this alarm is not observed, then message C01711 or C30711 – with the value 1020 ... 1021 – can sporadically occur.

Remedy: Configure Ti and To low so that they are suitable for the DP cycle or increase the DP cycle time.
 Alternative when SI monitoring integrated in the drive is enabled (p9601/p9801 > 0):
 Use the actual value acquisition cycle p9511/p9311 and, in turn, set independently from DP cycle. The actual values sensing clock cycle must be at least 4x the current controller clock cycle. A clock cycle ratio of at least 8:1 is recommended.
 See also: p9511 (SI Motion actual value sensing cycle clock (Control Unit))

Reaction upon F: NONE (OFF1, OFF2, OFF3)
 Acknowl. upon F: IMMEDIATELY (POWER ON)

F01692 SI Motion P1 (CU): Parameter value not permitted for encoderless

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The parameter cannot be set to this value if encoderless motion monitoring functions have been selected in p9506.
Note:
 This fault does not result in a safety stop response.
 Fault value (r0949, interpret decimal):
 Parameter number with the incorrect value.
 See also: p9501 (SI Motion enable safety functions (Control Unit))

Remedy:
 - Correct the parameter specified in the fault value.
 - If necessary, de-select encoderless motion monitoring functions (p9506).
 See also: p9501 (SI Motion enable safety functions (Control Unit))

A01693 (F)	SI P1 (CU): Safety parameter setting changed, wam restart/POWER ON required
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Safety parameters have been changed; these will only take effect following a warm restart or POWER ON. Notice: All changed parameters of the safety motion monitoring functions will only take effect following a warm restart or POWER ON. Alarm value (r2124, interpret decimal): Parameter number of the safety parameter which has changed, necessitating a warm restart or POWER ON.
Remedy:	- carry out a warm restart (p0009 = 30, p0976 = 2, 3). - carry out a POWER ON (power off/on) for all components. Note: Before performing an acceptance test, a POWER ON must be carried out for all components.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	POWER ON
F01694 (A)	SI Motion CU: Firmware version Motor Module/Hydraulic Module older Control Unit
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The firmware version of the Motor Module/Hydraulic Module is older than the version of the Control Unit. It is possible that safety functions are not available (r9771/r9871). Note: This message does not result in a safety stop response. This message can also occur, if after an automatic firmware update, a POWER ON was not carried out (Alarm A01007).
Remedy:	Upgrade the firmware of the Motor Module/Hydraulic Module to a later version. See also: r9390 (SI Motion version safety motion monitoring (Motor Module)), r9590 (SI Motion version safety motion monitoring (Control Unit))
Reaction upon A:	NONE
Acknowl. upon A:	NONE
A01695 (F)	SI Motion: Sensor Module was replaced
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A Sensor Module, which is used for safe motion monitoring functions, was replaced. The hardware replacement must be acknowledged. An acceptance test must be subsequently performed. Note: This message does not result in a safety stop response.
Remedy:	Carry out the following steps using the STARTER commissioning software: - press the "Acknowledge hardware replacement" button in the safety screen form. - execute the function "Copy RAM to ROM". - carry out a POWER ON (power off/on) for all components.

As an alternative, carry out the following steps in the expert list of the commissioning software:

- start the copy function for the node identifier on the drive (p9700 = 1D hex).
- acknowledge the hardware CRC on the drive (p9701 = EC hex).
- save all parameters (p0977 = 1).
- carry out a POWER ON (power off/on) for all components.

Then carry out an acceptance test (refer to the Safety Integrated Function Manual).

For SINUMERIK, the following applies:

HMI supports the replacement of components with Safety functions (operating area "Diagnostics" --> Softkey "Alarm list" --> Softkey "Confirm SI HW" etc.).

The precise procedure is given in the following document:

SINUMERIK Function Manual Safety Integrated

See also: p9700 (SI Motion copy function), p9701 (Acknowledge SI motion data change)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01696 (F) SI Motion: Testing of the motion monitoring functions selected when booting

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The test of the motion monitoring functions was already illegally active when booting.
This is the reason that the test is only carried out again after selecting the forced checking procedure parameterized in p9705.

Note:

This message does not result in a safety stop response.

See also: p9705 (SI Motion: Test stop signal source)

Remedy: De-select the forced checking procedure of the safety motion monitoring functions and then select again.

The signal source for initiation is parameterized in binector input p9705.

Notice:

It is not permissible to use TM54F inputs to start the test stop.

Note:

SI: Safety Integrated

See also: p9705 (SI Motion: Test stop signal source)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01697 (F) SI Motion: Motion monitoring functions must be tested

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The time set in p9559 for the forced checking procedure of the safety motion monitoring functions has been exceeded. A new test is required.

After next selecting the forced checking procedure parameterized in p9705, the message is withdrawn and the monitoring time is reset.

Note:

- This message does not result in a safety stop response.

- As the shutdown paths are not automatically checked during booting, an alarm is always issued once booting is complete.

- The test must be performed within a defined, maximum time interval (p9559, maximum of 9000 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value). Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.

4 Faults and alarms

4.2 List of faults and alarms

See also: p9559 (SI Motion forced checking procedure timer (Control Unit)), p9705 (SI Motion: Test stop signal source)

Remedy: Carry out the forced checking procedure of the safety motion monitoring functions.

The signal source for initiation is parameterized in binector input p9705.

Notice:

It is not permissible to use TM54F inputs to start the test stop.

Note:

SI: Safety Integrated

See also: p9705 (SI Motion: Test stop signal source)

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01698 (F) SI P1 (CU): Commissioning mode active

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The commissioning of the "Safety Integrated" function is selected.

This message is withdrawn after the safety functions have been commissioned.

Note:

- This message does not result in a safety stop response.

- In the safety commissioning mode, the "STO" function is internally selected.

See also: p0010

Remedy: Not necessary.

Note:

CU: Control Unit

SI: Safety Integrated

Reaction upon F: Infeed: NONE (OFF1, OFF2)

Servo: NONE (OFF1, OFF2, OFF3)

Vector: NONE (OFF1, OFF2, OFF3)

Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A01699 (F) SI P1 (CU): Shutdown path must be tested

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The time set in p9659 for the forced checking procedure of the safety shutdown paths has been exceeded. The safety shutdown paths must be re-tested.

After the next time the "STO" function is de-selected, the message is withdrawn and the monitoring time is reset.

Note:

- This message does not result in a safety stop response.

- The test must be performed within a defined, maximum time interval (p9659, maximum of 9000 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value).

Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.

See also: p9659 (SI forced checking procedure timer)

Remedy: Select STO and then de-select again.
Note:
CU: Control Unit
SI: Safety Integrated
STO: Safe Torque Off / SH: Safe standstill
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

C01700**SI Motion P1 (CU): STOP A initiated**

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The drive is stopped via a STOP A (STO via the safety shutdown path of the Control Unit).
Possible causes:
- stop request from the second monitoring channel.
- STO not active after a parameterized time (p9557) after test stop selection.
- subsequent response to the message C01706 "SI Motion CU: SAM/SBR limit exceeded".
- subsequent response to the message C01714 "SI Motion CU: Safely-Limited Speed exceeded".
- subsequent response to the message C01701 "SI Motion CU: STOP B initiated".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C01716 "SI Motion CU: tolerance for safe motion direction exceeded".
Remedy:
- remove the cause of the fault on the second monitoring channel.
- carry out a diagnostics routine for message C01706.
- carry out a diagnostics routine for message C01714.
- carry out a diagnostics routine for message C01701.
- carry out a diagnostics routine for message C01715.
- carry out a diagnostics routine for message C01716.
- check the value in p9557 (where available), increase the value if necessary, and carry out a POWER ON
- check the shutdown path of the Control Unit (check DRIVE-CLiQ communication if it has been implemented)
- replace the Motor Module, Power Module or Hydraulic Module.
- replace Control Unit.
This message can be acknowledged without a POWER ON as follows:
- motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: via the machine control panel in acceptance test mode only
Note:
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe brake ramp monitoring)
SI: Safety Integrated

C01701**SI Motion P1 (CU): STOP B initiated**

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The drive is stopped via a STOP B (braking along the OFF3 deceleration ramp).
As a result of this fault, after the time parameterized in p9556 has expired, or the speed threshold parameterized in p9560 has been undershot, message C01700 "STOP A initiated" is output.
Possible causes:
- stop request from the second monitoring channel.
- subsequent response to the message C01714 "SI Motion CU: Safely-Limited Speed exceeded".
- subsequent response to the message C01711 "SI Motion CU: Defect in a monitoring channel".
- subsequent response to the message C01707 "SI Motion CU: tolerance for safe operating stop exceeded".

- Remedy:**
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
 - subsequent response to the message C01716 "SI Motion CU: tolerance for safe motion direction exceeded".
 - remove the cause of the fault on the second monitoring channel.
 - carry out a diagnostics routine for message C01714.
 - carry out a diagnostics routine for message C01711.
 - carry out a diagnostics routine for message C01707.
 - carry out a diagnostics routine for message C01715.
 - carry out a diagnostics routine for message C01716.
- This message can be acknowledged without a POWER ON as follows:
- motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe
 - motion monitoring functions with SINUMERIK: via the machine control panel in acceptance test mode only
- Note:
SI: Safety Integrated

C01706	SI Motion P1 (CU): SAM/SBR limit exceeded
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Motion monitoring functions with encoder (p9506 = 0) or encoderless with set acceleration monitoring (SAM, p9506 = 3): <ul style="list-style-type: none">- after initiating STOP B (SS1) or STOP C (SS2), the speed has exceeded the selected tolerance. Motion monitoring functions encoderless with set brake ramp monitoring (SBR p9506 = 1): <ul style="list-style-type: none">- after initiating STOP B (SS1) or SLS changeover to the lower speed stage, the speed has exceeded the selected tolerance. The drive is shut down by the message C01700 "SI Motion: STOP A initiated".
Remedy:	Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function. This message can be acknowledged without a POWER ON as follows: <ul style="list-style-type: none">- motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe- motion monitoring functions with SINUMERIK: via the machine control panel in acceptance test mode only Note: SAM: Safe Acceleration Monitor (safe acceleration monitoring) SBR: Safe Brake Ramp (safe ramp monitoring) SI: Safety Integrated See also: p9548, p9581, p9582, p9583

C01706	SI Motion P1 (CU): SAM/SBR limit exceeded
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Motion monitoring functions with encoder (p9506 = 0): <ul style="list-style-type: none">- after initiating STOP B (SS1) or STOP C (SS2), the speed has exceeded the selected tolerance. The drive is shut down by the message C01700 "SI Motion: STOP A initiated".
Remedy:	Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function. This message can be acknowledged without a POWER ON as follows: <ul style="list-style-type: none">- motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe- motion monitoring functions with SINUMERIK: via the machine control panel in acceptance test mode only

Note:
SAM: Safe Acceleration Monitor (safe acceleration monitoring)
SBR: Safe Brake Ramp (safe ramp monitoring)
SI: Safety Integrated
See also: p9548, p9581, p9582, p9583

C01707	SI Motion P1 (CU): Tolerance for safe operating stop exceeded
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The actual position has distanced itself further from the target position than the standstill tolerance. The drive is shut down by the message C01701 "SI Motion: STOP B initiated".
Remedy:	- check whether safety faults are present and if required carry out the appropriate diagnostic routines for the particular faults. - check whether the standstill tolerance matches the accuracy and control dynamic performance of the axis. - carry out a POWER ON. This message can be acknowledged without a POWER ON as follows: - motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe - motion monitoring functions with SINUMERIK: via the machine control panel in acceptance test mode only
	Note: SI: Safety Integrated SOS: Safe Operating Stop / SBH: Safe operating stop See also: p9530 (SI Motion standstill tolerance (Control Unit))

C01708	SI Motion P1 (CU): STOP C initiated
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	STOP2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The drive is stopped via a STOP C (braking along the OFF3 deceleration ramp). "Safe Operating Stop" (SOS) is activated after the parameterized time has expired. Possible causes: - stop request from the higher-level control. - subsequent response to the message C01714 "SI Motion CU: Safely-Limited Speed exceeded". - subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded". - subsequent response to the message C01716 "SI Motion CU: tolerance for safe motion direction exceeded". See also: p9552 (SI Motion transition time STOP C to SOS (SBH) (Control Unit))
Remedy:	- remove the cause of the fault at the control. - carry out a diagnostics routine for message C01714/C01715/C01716. This message can be acknowledged as follows: - motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe - motion monitoring functions with SINUMERIK: Via the machine control panel
	Note: SI: Safety Integrated SOS: Safe Operating Stop / SBH: Safe operating stop

C01709 SI Motion P1 (CU): STOP D initiated

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP D (braking along the path).
"Safe Operating Stop" (SOS) is activated after the parameterized time has expired.
Possible causes:
- stop request from the higher-level control.
- subsequent response to the message C01714 "SI Motion CU: Safely-Limited Speed exceeded".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C01716 "SI Motion CU: tolerance for safe motion direction exceeded".
See also: p9553 (SI Motion transition time STOP D to SOS (SBH) (Control Unit))

Remedy: - remove the cause of the fault at the control.
- carry out a diagnostics routine for message C01714/C01715/C01716.
This message can be acknowledged as follows:
- motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: Via the machine control panel

Note:
SI: Safety Integrated
SOS: Safe Operating Stop / SBH: Safe operating stop

C01710 SI Motion P1 (CU): STOP E initiated

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP E (retraction motion).
"Safe Operating Stop" (SOS) is activated after the parameterized time has expired.
Possible causes:
- stop request from the higher-level control.
- subsequent response to the message C01714 "SI Motion CU: Safely-Limited Speed exceeded".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C01716 "SI Motion CU: tolerance for safe motion direction exceeded".
See also: p9554 (SI Motion transition time STOP E to SOS (SBH) (Control Unit))

Remedy: - remove the cause of the fault at the control.
- carry out a diagnostics routine for message C01714/C01715/C01716.
This message can be acknowledged as follows:
- motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: Via the machine control panel

Note:
SI: Safety Integrated
SOS: Safe Operating Stop / SBH: Safe operating stop

C01711	SI Motion P1 (CU): Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.</p> <p>If at least one monitoring function is active, then after the parameterized timer has expired, the message C01701 "SI Motion: STOP B initiated" is output.</p> <p>The message value that resulted in a STOP F is displayed in r9725.</p> <p>If the drive is operated together with a SINUMERIK, the message values are described in message 27001 of SINUMERIK, with the exception of the following message values, which can only occur in SINAMICS:</p> <p>1007: communication error with the PLC (sign-of-life) 1008: communication error with the PLC (CRC)</p> <p>The following described message values involve the crosswise data comparison between the two monitoring channels (safety functions integrated in the drive).</p> <p>The message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:</p> <ul style="list-style-type: none">- cycle times not set uniformly (p9500/p9300 and p9511/p9311)- differently parameterized axis types (p9502/p9302).- excessively fast cycle times (p9500/p9300, p9511/p9311).- for message values 3, 44 ... 57, 232 and 1-encoder systems, differently parameterized encoder values (p9516/p9316, p9517/p9317, p9518/p9318, p9520/p9320, p9521/p9321, p9522/p9322, p9526/p9326).- incorrect synchronization. <p>Message value (r9749, interpret decimal):</p> <p>0 to 999: Number of the cross-compared data that resulted in this fault.</p> <p>Message values that are not subsequently listed are only for internal Siemens troubleshooting.</p> <p>0: Stop request from the other monitoring channel.</p> <p>1: Status image of monitoring functions SOS, SLS or SLP (result list 1) (r9710[0], r9710[1]).</p> <p>2: Status image of monitoring function SCA or n < nx (result list 2) (r9711[0], r9711[1]).</p> <p>3: The position actual value differential (r9713[0/1]) between the two monitoring channels is greater than the tolerance in p9542/p9342. When actual value synchronization is enabled (p9501.3/p9301.3), the velocity differential (based on the position actual value) is greater than the tolerance in p9549/p9349.</p> <p>4: Error when synchronizing the crosswise data comparison between the two channels.</p> <p>5: Function enable signals (p9501/p9301) Safety monitoring clock cycle too small (p9500/p9300).</p> <p>6: Limit value for SLS1 (p9531[0]/p9331[0])</p> <p>7: Limit value for SLS2 (p9531[1]/p9331[1])</p> <p>8: Limit value for SLS3 (p9531[2]/p9331[2])</p> <p>9: Limit value for SLS4 (p9531[3]/p9331[3])</p> <p>10: Standstill tol. (p9530/p9330)</p> <p>11: Upper limit value for SLP1 (p9534[0]/p9334[0]).</p> <p>12: Lower limit value for SLP1 (p9535[0]/p9335[0]).</p> <p>13: Upper limit value for SLP2 (p9534[1]/p9334[1]).</p> <p>14: Lower limit value for SLP2 (p9535[1]/p9335[1]).</p> <p>31: Position tolerance (p9542/p9342) or (p9549/p9349) when actual value synchronization is enabled (p9501.3/p9301.3)</p> <p>32: Position tolerance for safe referencing (p9544/p9344).</p> <p>33: Time, velocity changeover (p9551/p9351)</p> <p>35: Delay time, STOP A (p9556/p9356)</p> <p>36: Checking time, STO (p9557/p9357)</p> <p>37: Trans. time, STOP C to SOS (p9552/p9352)</p> <p>38: Trans. time STOP D to SOS (p9553/p9353)</p> <p>39: Trans. time, STOP E to SOS (p9554/p9354)</p> <p>40: Stop response for SLS (p9561/p9361)</p> <p>41: Stop response for SLP1 (p9562[0]/p9362[0])</p>

42: Shutdown speed, STO (p9560/p9360)

43: Memory test, stop response (STOP A).

44 ... 57: General

Possible cause 1 (during commissioning or parameter modification)

The tolerance value for the monitoring function is not the same on the two monitoring channels.

Possible cause 2 (during active operation)

The limit values are based on the actual value (r9713[0/1]). If the safe actual values on the two monitoring channels do not match, the limit values, which have been set at a defined interval, will also be different (i.e. corresponding to message value 3). This can be ascertained by checking the safe actual positions.

44: Position actual value (r9713[0/1]) + limit value SLS1 (p9531[0]/p9331[0]) * safety monitoring clock cycle (p9500/p9300).

45: Position actual value (r9713[0/1]) - limit value SLS1 (p9531[0]/p9331[0]) * safety monitoring clock cycle (p9500/p9300).

46: Position actual value (r9713[0/1]) + limit value SLS2 (p9531[1]/p9331[1]) * safety monitoring clock cycle (p9500/p9300).

47: Position actual value (r9713[0/1]) - limit value SLS2 (p9531[1]/p9331[1]) * safety monitoring clock cycle (p9500/p9300).

48: Position actual value (r9713[0/1]) + limit value SLS3 (p9531[2]/p9331[2]) * safety monitoring clock cycle (p9500/p9300).

49: Position actual value (r9713[0/1]) - limit value SLS3 (p9531[2]/p9331[2]) * safety monitoring clock cycle (p9500/p9300).

50: Position actual value (r9713[0/1]) + limit value SLS4 (p9531[3]/p9331[3]) * safety monitoring clock cycle (p9500/p9300).

51: Position actual value (r9713[0/1]) - limit value SLS4 (p9531[3]/p9331[3]) * safety monitoring clock cycle (p9500/p9300).

52: Standstill position + tolerance (p9530/9330)

53: Standstill position - tolerance (p9530/9330)

54: Position actual value (r9713[0/1]) + limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300) + tolerance (p9542/p9342).

55: Position actual value (r9713[0/1]) + limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300).

56: Position actual value (r9713[0/1]) - limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300).

57: Position actual value (r9713[0/1]) - limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300) - tolerance (p9542/p9342).

58: Actual stop request.

75: Velocity limit nx (p9546, p9346).

When the function "n < nx: hysteresis and filtering" (p9501.16 = 1) is enabled, this message value is also output for a different hysteresis tolerance (p9547/p9347).

76: Stop response for SLS1 (p9563[0]/p9363[0])

77: Stop response for SLS2 (p9563[1]/p9363[1])

78: Stop response for SLS3 (p9563[2]/p9363[2])

79: Stop response for SLS4 (p9563[3]/p9363[3])

80: Modulo value for SP for rotary axes (p9505/p9305).

81: Velocity tolerance for SAM (p9548/p9348)

82: SGEs for SLS correction factor.

83: Acceptance test timer (p9558/p9358)

84: Trans. time STOP F (p9555/p9355)

85: Trans. time bus failure (p9580/p9380)

86: ID 1-encoder system (p9526/p9326).

87: Encoder assignment, second channel (p9526/p9326)

89: Encoder limit freq.

230: Filter time constant for n < nx.

231: Hysteresis tolerance for n < nx.

232: Smoothed velocity actual value.

233: Limit value nx / safety monitoring clock cycle + hysteresis tolerance.

234: Limit value nx / Safety monitoring clock cycle.

235: -Limit value nx / Safety monitoring clock cycle.

236: -Limit value nx / safety monitoring clock cycle - hysteresis tolerance.

- 237: SGA $n < nx$.
- 238: Speed limit value for SAM (p9568/p9368).
- 239: Acceleration for SBR (p9581/p9381 and p9583/p9383).
- 240: Inverse value of acceleration for SBR (p9581/p9381 and p9583/p9383).
- 241: Deceleration time for SBR (p9582/p9382).
- 242: Encoderless safety (p9506/p9306).
- 243: Function configuration (p9507/p9307).
- 244: Encoderless actual value sensing filter time (p9587/p9387).
- 245: Encoderless actual value sensing minimum current (p9588/p9388).
- 246: Voltage tolerance acceleration (p9589/p9389).
- 247: SDI tolerance (p9564/p9364).
- 248: SDI positive upper limit (7FFFFFFF hex).
- 249: Position actual value (r9713[0/1]) - SDI tolerance (p9564/p9364).
- 250: Position actual value (r9713[0/1]) + SDI tolerance (p9564/p9364).
- 251: SDI negative lower limit (80000001 hex).
- 252: SDI stop response (p9566/p9366).
- 253: SDI delay time (p9565/p9365).
- 254: Setting the evaluation delay for actual value sensing after pulse enable (p9586/p9386).
- 255: Setting, behavior during pulse suppression (p9509/p9309).
- 256: Status image of monitoring functions SOS, SLS, SLP, test stop, SBR, SDI (result list 1 ext) (r9710).
- 257: Safety functions for motion monitoring functions without selection (p9512/p9312) different.
- 258: Fault tolerance, actual value sensing encoderless (p9585/p9385).
- 259: Scaling factor for safe position via PROFIsafe (p9574/p9374) or PROFIsafe telegram (p9611/p9811) different.
- 260: Modulo value including scaling (p9505/p9305 and p9574/p9374) for SP with 16 bit.
- 261: Scaling factor for acceleration for SBR different.
- 262: Scaling factor for the inverse value of the acceleration for SBR different.
- 263: Stop response for SLP2 (p9562[1]/p9362[1])
- 264: Position tolerance including scaling (p9542/p9342 and p9574/p9374) for SP with 16 bit.
- 265: Status image of all change functions (results list 1) (r9710).
- 266: The switchover speed to SOS differs (p9567/p9367).
- 267: The transition time to SOS after standstill differs (p9569/p9369).
- 268: SLP delay time differs (p9577/p9377).
- 269: Factor to increase the position tolerance when switching over the gearbox stage (p9543/p9343).
- 270: Screen form for SGE image: all functions, which are not supported/enabled for the actual parameterization (p9501/p9301, p9601/p9801 and p9506/p9306)..
- 271: Screen form for SGE image: Deselect all bits for the "Safe gearbox switchover" function
- 272: Activation of the increased position tolerance for the "Safe gearbox switchover" function different
- 1000: Watchdog timer has expired. Too many signal changes have occurred at safety-relevant inputs.
- 1001: Initialization error of watchdog timer.
- 1002:
- User agreement after the timer has expired different.
- The user agreement is not consistent. After a time of 4 s has expired, the status of the user agreement is different in both monitoring channels.
- 1003:
- Reference tolerance exceeded.
- When the user agreement is set, the difference between the new reference point that has been determined after power up (absolute encoder) or reference point approach (distance-coded or incremental measuring system) and the safe actual position (saved value + traversing distance) is greater than the reference tolerance (p9544). In this case, the user agreement is withdrawn.
- 1004:
- Plausibility error for user agreement.
1. If the user agreement has already been set, then setting is initiated again. In this case, the user agreement is withdrawn.
 2. The user agreement was set, although the axis has still not been referenced.

1005:

- For safe motion monitoring functions without encoder: pulses already suppressed for test stop selection.
- For safe motion monitoring functions with encoder: STO already active for test stop selection.

1011: Acceptance test status between the monitoring channels differ.

1012: Plausibility violation of the actual value from the encoder.

1015: Gearbox switchover (bit 27 in PROFIsafe Telegram (takes longer than 2 min.

1020: Cyc. communication failure between the monit. cycles.

1021: Cyc. communication failure between the monit. channel and Sensor Module.

1022: Sign-of-life error for DRIVE-CLiQ encoders monitoring channel 1.

1023: Error in the effectiveness test in the DRIVE-CLiQ encoder

1024: Sign-of-life error for HTL/TTL encoders.

1032: Sign-of-life error for DRIVE-CLiQ encoders monitoring channel 2.

1033: Error checking offset between POS1 and POS2 for DRIVE-CLiQ encoder monitoring channel 1.

1034: Error checking offset between POS1 and POS2 for DRIVE-CLiQ encoder monitoring channel 2.

1039: Overflow when calculating the position.

1041: Current absolute value too low (encoderless)

1042: Current/voltage plausibility error

1043: Too many acceleration phases

1044: Actual current values plausibility error.

5000 ... 5140:

PROFIsafe message values.

For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.

5000, 5014, 5023, 5024, 5030 ... 5032, 5042, 5043, 5052, 5053, 5068, 5072, 5073, 5082 ... 5087, 5090, 5091, 5122 ... 5125, 5132 ... 5135, 5140: An internal software error has occurred (only for internal Siemens troubleshooting).

5012: Error when initializing the PROFIsafe driver.

5013: The result of the initialization is different for the two controllers.

5022: Error when evaluating the F parameters. The values of the transferred F parameters do not match the expected values in the PROFIsafe driver.

5025: The result of the F parameterization is different for the two controllers.

5026: CRC error for the F parameters. The transferred CRC value of the F parameters does not match the value calculated in the PST.

5065: A communications error was identified when receiving the PROFIsafe telegram.

5066: A time monitoring error (timeout) was identified when receiving the PROFIsafe telegram.

6000 ... 6166:

PROFIsafe message values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFINET).

For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.

The significance of the individual message values is described in safety fault F01611.

7000: Difference of the safe position is greater than the parameterized tolerance (p9542/p9342).

7001: Scaling value for the safe position in the 16 bit notation, too low (p9574/p9374).

7002: Cycle counter for transferring the safe position is different in both monitoring channels.

See also: p9555 (SI Motion transition time STOP F to STOP B (Control Unit)), r9725 (SI Motion diagnostics STOP F)

Remedy:

The following generally applies:

The monitoring clock cycles in both channels and the axis types should be checked for equality and the same setting applied if necessary. If the error continues to be identified, increasing the monitoring clock cycles may resolve it.

Re message value = 0:

- no error was identified in this monitoring channel. Note the error message of the other monitoring channel (for MM: C30711).

Re message value = 3:

Commissioning phase:

- Encoder evaluation for own or second channel has been set incorrectly --> Correct the encoder evaluation.

In operation:

- Check the mechanical design and the encoder signals.
- If closed-loop control with edge modulation is parameterized (p1802[x] = 9): parameterize edge modulation for actual value sensing without encoder (p9507.5 = p9307.5 = 1).

Re message value = 4:

The monitoring clock cycles in both channels should be checked for equality and if required, set the same. In combination with message value 5 from the other monitoring channel (with MM: C30711), the monitoring clock cycle settings must be increased.

Re message value = 11 ... 14:

- the limit values in p9534/p9334 or p9535/p9335 are not equal or have been set too high. Correct the values.

Re message value = 232:

- Increase the hysteresis tolerance (p9547/p9347). Possibly set the filtering higher (p9545/p9345).

Re message value = 1 ... 999:

- if the message value is listed under cause: Check the crosswise-compared parameters to which the message value refers.

- copy the safety parameters.

- carry out a POWER ON (power off/on) for all components.

- upgrade the Motor Module software.

- upgrade the Control Unit software.

- correction of the encoder evaluation. The actual values differ as a result of mechanical faults (V belts, travel to a mechanical endstop, wear and window setting that is too narrow, encoder fault, ...).

Note:

For SINAMICS firmware version ≥ 4.7 , the CDC list is increased when setting p9567 > 0 . For a non-compatible version of SINUMERIK this can lead to an error for the crosswise data comparison (is indicated with message value ≥ 237). If necessary, p9567 must be set = 0, or the firmware version of SINUMERIK upgraded.

Re message value = 1000:

- investigate the signal associated with the safety-relevant input (contact problems).

Re message value = 1001:

- carry out a POWER ON (power off/on) for all components.

- upgrade the Motor Module software.

- upgrade the Control Unit software.

Re message value = 1002:

- Perform safe acknowledgment, set the user agreement in both monitoring channels simultaneously (within 4 s).

Re message value = 1003:

- check the mechanical system of the axis. It is possible that the axis was shifted when switched-off, and the last saved actual position no longer corresponds with the new actual position after the system has been powered up again.

- Increase the tolerance for the actual value comparison when referencing (p9544).

Then check the actual values, perform a POWER ON and set the user agreement again.

Re message value = 1004:

For 1., the following applies: Perform safe acknowledgment. Set the user agreement again.

For 2., the following applies: Perform safe acknowledgment. Only set the user agreement again if the axis has been referenced.

Re message value = 1005:

- For safe motion monitoring functions without encoder: check the conditions for pulse enable.

- For safe motion monitoring functions with encoder: check the conditions for STO deselection.

Note:

For a power module, the test stop should always be performed for pulse enable (independent of whether with encoder or without encoder).

Re message value = 1007:

- check the PLC for the correct operating state (run state, basic program).

Re message value = 1008:

- check whether incorrect or overlapping address ranges have been set in SINUMERIK machine data MD10393.

Re message value = 1011:

- for diagnostics, refer to parameter (r9571).

Re message value = 1012:

- upgrade the Sensor Module firmware to a more recent version.
- for 1-encoder systems, the following applies: check the encoder parameters for equality (p9515/p9315, p9519/p9319, p9523/p9323, p9524/p9324, p9525/p9325, p9529/p9329).
- For a 1-encoder system and 2-encoder system the following applies: in order to correctly copy the encoder parameters from p04xx, p9700 must be set to 46 and p9701 must be set to 172.
- For DQI encoders the following applies: If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.
- check the electrical cabinet design and cable routing for EMC compliance
- carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).
- replace the hardware.

Re message value = 1020, 1021, 1024:

- check the communication link.
- increase the monitoring cycle clock settings (p9500, p9511).
- carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).
- replace the hardware.

Re message value = 1033:

- If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.

Re message value = 1039:

- Check the conversion factors such as spindle pitch or gearbox ratios.

Re message value = 1041:

- Check whether the motor has sufficient current (>r9785[0]).
- reduce the minimum current (p9588).
- for synchronous motors increase the absolute value of p9783.
- Check whether the function "Closed-loop controlled operation with HF signal injection" is activated (p1750.5 = 1) and if required, deactivate.

Re message value = 1042:

- increase the ramp-function generator ramp-up/down time (p1120/p1121).
- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).
- reduce the dynamic response of the setpoint value.
- Check the absolute current and voltage values, and set the control behavior so that this is greater than 3% of the rated converter data in operation or in the case of a fault.
- increase the minimum current (p9588/p9388).

Re message value = 1043:

- increase the voltage tolerance (p9589).
- increase the ramp-function generator ramp-up/down time (p1120/p1121).
- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).
- reduce the dynamic response of the setpoint value.

Re message value = 5000, 5014, 5023, 5024, 5030, 5031, 5032, 5042, 5043, 5052, 5053, 5068, 5072, 5073, 5082 ... 5087, 5090, 5091, 5122 ... 5125, 5132 ... 5135, 5140:

- carry out a POWER ON (power off/on) for all components.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

Re message value = 5012:

- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the Motor Module (p9810). It is not permissible for the PROFIsafe address to be 0 or FFFF!

Re message value = 5013, 5025:

- carry out a POWER ON (power off/on) for all components.
- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the Motor Module (p9810).
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.

Re message value = 5022:

- check the setting of the values of the F parameters at the PROFIsafe slave (F_SIL, F_CRC_Length, F_Par_Version, F_Source_Add, F_Dest_add, F_WD_Time).

Re message value = 5026:

- check the settings of the values of the F parameters and the F parameter CRC (CRC1) calculated from these at the PROFIsafe slave and update.

Re message value = 5065:

- check the configuration and communication at the PROFIsafe slave (cons. No. / CRC).
- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.

Re message value = 5066:

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
- evaluate diagnostic information in the F host.
- check PROFIsafe connection.

Re message value = 6000 ... 6999:

Refer to the description of the message values in safety fault F01611.

Re message value = 7000:

- Increase the position tolerance (p9542/p9342).
- Determine the actual position of CU (r9713[0] and the second channel r9713[1], and check the difference for plausibility.
- Reduce the difference of the actual position from CU (r9713[0] and the second channel r9713[1] for a 2-encoder system.

Re message value = 7001:

- Increase the scaling value for the safe position in the 16 bit notation (p9574/p9374).
- If required, reduce the traversing range.

Re message value = 7002:

- carry out a POWER ON (power off/on) for all components.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.

This message can be acknowledged as follows:

- motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: Via the machine control panel

See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))

C01711	SI Motion P1 (CU): Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.</p> <p>If at least one monitoring function is active, then after the parameterized timer has expired, the message C01701 "SI Motion: STOP B initiated" is output.</p> <p>The message value that resulted in a STOP F is displayed in r9725.</p> <p>If the drive is operated together with a SINUMERIK, the message values are described in message 27001 of SINUMERIK, with the exception of the following message values, which can only occur in SINAMICS:</p> <p>1007: communication error with the PLC (sign-of-life)</p> <p>1008: communication error with the PLC (CRC)</p>

The following described message values involve the crosswise data comparison between the two monitoring channels (safety functions integrated in the drive).

The message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:

- cycle times not set uniformly (p9500/p9300 and p9511/p9311)
- excessively fast cycle times (p9500/p9300, p9511/p9311).
- for message values 3, 44 ... 57, 232 and 1-encoder systems, differently parameterized encoder values (p9516/p9316, p9517/p9317, p9518/p9318, p9520/p9320, p9521/p9321, p9522/p9322, p9526/p9326).
- incorrect synchronization.

Message value (r9749, interpret decimal):

0 to 999: Number of the cross-compared data that resulted in this fault.

Message values that are not subsequently listed are only for internal Siemens troubleshooting.

0: Stop request from the other monitoring channel.

1: Status image of monitoring functions SOS, SLS or SLP (result list 1) (r9710[0], r9710[1]).

2: Status image of monitoring function SCA or n < nx (result list 2) (r9711[0], r9711[1]).

3: The position actual value differential (r9713[0/1]) between the two monitoring channels is greater than the tolerance in p9542/p9342. When actual value synchronization is enabled (p9501.3/p9301.3), the velocity differential (based on the position actual value) is greater than the tolerance in p9549/p9349.

4: Error when synchronizing the crosswise data comparison between the two channels.

5: Function enable signals (p9501/p9301) Safety monitoring clock cycle too small (p9500/p9300).

6: Limit value for SLS1 (p9531[0]/p9331[0])

7: Limit value for SLS2 (p9531[1]/p9331[1])

8: Limit value for SLS3 (p9531[2]/p9331[2])

9: Limit value for SLS4 (p9531[3]/p9331[3])

10: Standstill tol. (p9530/p9330)

11: Upper limit value for SLP1 (p9534[0]/p9334[0]).

12: Lower limit value for SLP1 (p9535[0]/p9335[0]).

13: Upper limit value for SLP2 (p9534[1]/p9334[1]).

14: Lower limit value for SLP2 (p9535[1]/p9335[1]).

31: Position tolerance (p9542/p9342) or (p9549/p9349) when actual value synchronization is enabled (p9501.3/p9301.3)

32: Position tolerance for safe referencing (p9544/p9344).

33: Time, velocity changeover (p9551/p9351)

35: Delay time, STOP A (p9556/p9356)

36: Checking time, STO (p9557/p9357)

37: Trans. time, STOP C to SOS (p9552/p9352)

38: Trans. time STOP D to SOS (p9553/p9353)

39: Trans. time, STOP E to SOS (p9554/p9354)

40: Stop response for SLS (p9561/p9361)

41: Stop response for SLP1 (p9562[0]/p9362[0])

42: Shutdown speed, STO (p9560/p9360)

43: Memory test, stop response (STOP A).

44 ... 57: General

Possible cause 1 (during commissioning or parameter modification)

The tolerance value for the monitoring function is not the same on the two monitoring channels.

Possible cause 2 (during active operation)

The limit values are based on the actual value (r9713[0/1]). If the safe actual values on the two monitoring channels do not match, the limit values, which have been set at a defined interval, will also be different (i.e. corresponding to message value 3). This can be ascertained by checking the safe actual positions.

44: Position actual value (r9713[0/1]) + limit value SLS1 (p9531[0]/p9331[0]) * safety monitoring clock cycle (p9500/p9300).

45: Position actual value (r9713[0/1]) - limit value SLS1 (p9531[0]/p9331[0]) * safety monitoring clock cycle (p9500/p9300).

46: Position actual value (r9713[0/1]) + limit value SLS2 (p9531[1]/p9331[1]) * safety monitoring clock cycle (p9500/p9300).

47: Position actual value (r9713[0/1]) - limit value SLS2 (p9531[1]/p9331[1]) * safety monitoring clock cycle (p9500/p9300).

- 48: Position actual value (r9713[0/1]) + limit value SLS3 (p9531[2]/p9331[2]) * safety monitoring clock cycle (p9500/p9300).
- 49: Position actual value (r9713[0/1]) - limit value SLS3 (p9531[2]/p9331[2]) * safety monitoring clock cycle (p9500/p9300).
- 50: Position actual value (r9713[0/1]) + limit value SLS4 (p9531[3]/p9331[3]) * safety monitoring clock cycle (p9500/p9300).
- 51: Position actual value (r9713[0/1]) - limit value SLS4 (p9531[3]/p9331[3]) * safety monitoring clock cycle (p9500/p9300).
- 52: Standstill position + tolerance (p9530/9330)
- 53: Standstill position - tolerance (p9530/9330)
- 54: Position actual value (r9713[0/1]) + limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300) + tolerance (p9542/p9342).
- 55: Position actual value (r9713[0/1]) + limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300).
- 56: Position actual value (r9713[0/1]) - limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300).
- 57: Position actual value (r9713[0/1]) - limit value nx (p9546/p9346) * safety monitoring clock cycle (p9500/p9300) - tolerance (p9542/p9342).
- 58: Actual stop request.
- 75: Velocity limit nx (p9546, p9346).
- When the function "n < nx: hysteresis and filtering" (p9501.16 = 1) is enabled, this message value is also output for a different hysteresis tolerance (p9547/p9347).
- 76: Stop response for SLS1 (p9563[0]/p9363[0])
- 77: Stop response for SLS2 (p9563[1]/p9363[1])
- 78: Stop response for SLS3 (p9563[2]/p9363[2])
- 79: Stop response for SLS4 (p9563[3]/p9363[3])
- 81: Velocity tolerance for SAM (p9548/p9348)
- 82: SGEs for SLS correction factor.
- 83: Acceptance test timer (p9558/p9358)
- 84: Trans. time STOP F (p9555/p9355)
- 85: Trans. time bus failure (p9580/p9380)
- 86: ID 1-encoder system (p9526/p9326).
- 87: Encoder assignment, second channel (p9526/p9326)
- 89: Encoder limit freq.
- 230: Filter time constant for n < nx.
- 231: Hysteresis tolerance for n < nx.
- 232: Smoothed velocity actual value.
- 233: Limit value nx / safety monitoring clock cycle + hysteresis tolerance.
- 234: Limit value nx / Safety monitoring clock cycle.
- 235: -Limit value nx / Safety monitoring clock cycle.
- 236: -Limit value nx / safety monitoring clock cycle - hysteresis tolerance.
- 237: SGA n < nx.
- 238: Speed limit value for SAM (p9568/p9368).
- 243: Function configuration (p9507/p9307).
- 246: Voltage tolerance acceleration (p9589/p9389).
- 247: SDI tolerance (p9564/p9364).
- 248: SDI positive upper limit (7FFFFFFF hex).
- 249: Position actual value (r9713[0/1]) - SDI tolerance (p9564/p9364).
- 250: Position actual value (r9713[0/1]) + SDI tolerance (p9564/p9364).
- 251: SDI negative lower limit (80000001 hex).
- 252: SDI stop response (p9566/p9366).
- 253: SDI delay time (p9565/p9365).
- 256: Status image of monitoring functions SOS, SLS, SLP, test stop, SBR, SDI (result list 1 ext) (r9710).
- 257: Safety functions for motion monitoring functions without selection (p9512/p9312) different.
- 259: Scaling factor for safe position via PROFIsafe (p9574/p9374) or PROFIsafe telegram (p9611/p9811) different.
- 260: Modulo value including scaling (p9505/p9305 and p9574/p9374) for SP with 16 bit.
- 263: Stop response for SLP2 (p9562[1]/p9362[1])
- 264: Position tolerance including scaling (p9542/p9342 and p9574/p9374) for SP with 16 bit.

- 265: Status image of all change functions (results list 1) (r9710).
- 266: The switchover speed to SOS differs (p9567/p9367).
- 267: The transition time to SOS after standstill differs (p9569/p9369).
- 268: SLP delay time differs (p9577/p9377).
- 269: Factor to increase the position tolerance when switching over the gearbox stage (p9543/9343).
- 270: Screen form for SGE image: all functions, which are not supported/enabled for the actual parameterization (p9501/p9301, p9601/p9801 and p9506/p9306)..
- 271: Screen form for SGE image: Deselect all bits for the "Safe gearbox switchover" function
- 272: Activation of the increased position tolerance for the "Safe gearbox switchover" function different
- 1000: Watchdog timer has expired. Too many signal changes have occurred at safety-relevant inputs.
- 1001: Initialization error of watchdog timer.
- 1002:
User agreement after the timer has expired different.
The user agreement is not consistent. After a time of 4 s has expired, the status of the user agreement is different in both monitoring channels.
- 1003:
Reference tolerance exceeded.
When the user agreement is set, the difference between the new reference point that has been determined after power up (absolute encoder) or reference point approach (distance-coded or incremental measuring system) and the safe actual position (saved value + traversing distance) is greater than the reference tolerance (p9544). In this case, the user agreement is withdrawn.
- 1004:
Plausibility error for user agreement.
1. If the user agreement has already been set, then setting is initiated again. In this case, the user agreement is withdrawn.
 2. The user agreement was set, although the axis has still not been referenced.
- 1005: STO already active for test stop selection.
- 1011: Acceptance test status between the monitoring channels differ.
- 1012: Plausibility violation of the actual value from the encoder.
- 1015: Gearbox switchover (bit 27 in PROFIsafe Telegram (takes longer than 2 min.
- 1020: Cyc. communication failure between the monit. cycles.
- 1021: Cyc. communication failure between the monit. channel and Sensor Module.
- 1022: Sign-of-life error for DRIVE-CLiQ encoders monitoring channel 1.
- 1023: Error in the effectiveness test in the DRIVE-CLiQ encoder
- 1024: Sign-of-life error for HTL/TTL encoders.
- 1032: Sign-of-life error for DRIVE-CLiQ encoders monitoring channel 2.
- 1033: Error checking offset between POS1 and POS2 for DRIVE-CLiQ encoder monitoring channel 1.
- 1034: Error checking offset between POS1 and POS2 for DRIVE-CLiQ encoder monitoring channel 2.
- 1039: Overflow when calculating the position.
- 5000 ... 5140:
PROFIsafe message values.
For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.
- 5000, 5014, 5023, 5024, 5030 ... 5032, 5042, 5043, 5052, 5053, 5068, 5072, 5073, 5082 ... 5087, 5090, 5091, 5122 ... 5125, 5132 ... 5135, 5140: An internal software error has occurred (only for internal Siemens troubleshooting).
- 5012: Error when initializing the PROFIsafe driver.
- 5013: The result of the initialization is different for the two controllers.
- 5022: Error when evaluating the F parameters. The values of the transferred F parameters do not match the expected values in the PROFIsafe driver.
- 5025: The result of the F parameterization is different for the two controllers.
- 5026: CRC error for the F parameters. The transferred CRC value of the F parameters does not match the value calculated in the PST.
- 5065: A communications error was identified when receiving the PROFIsafe telegram.
- 5066: A time monitoring error (timeout) was identified when receiving the PROFIsafe telegram.

6000 ... 6166:

PROFIsafe message values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFINET).

For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.

The significance of the individual message values is described in safety fault F01611.

7000: Difference of the safe position is greater than the parameterized tolerance (p9542/p9342).

7001: Scaling value for the safe position in the 16 bit notation, too low (p9574/p9374).

7002: Cycle counter for transferring the safe position is different in both monitoring channels.

See also: p9555 (SI Motion transition time STOP F to STOP B (Control Unit)), r9725 (SI Motion diagnostics STOP F)

Remedy:

The following generally applies:

The monitoring clock cycles in both channels and the axis types should be checked for equality and the same setting applied if necessary. If the error continues to be identified, increasing the monitoring clock cycles may resolve it.

Re message value = 0:

- no error was identified in this monitoring channel. Note the error message of the other monitoring channel (for HM: C30711).

Re message value = 3:

Commissioning phase:

- Encoder evaluation for own or second channel has been set incorrectly --> Correct the encoder evaluation.

In operation:

- Check the mechanical design and the encoder signals.

Re message value = 4:

The monitoring clock cycles in both channels should be checked for equality and if required, set the same. In combination with message value 5 from the other monitoring channel (with HM: C30711), the monitoring clock cycle settings must be increased.

Re message value = 11 ... 14:

- the limit values in p9534/p9334 or p9535/p9335 are not equal or have been set too high. Correct the values.

Re message value = 232:

- Increase the hysteresis tolerance (p9547/p9347). Possibly set the filtering higher (p9545/p9345).

Re message value = 1 ... 999:

- if the message value is listed under cause: Check the crosswise-compared parameters to which the message value refers.

- copy the safety parameters.

- carry out a POWER ON (power off/on) for all components.

- upgrade the Hydraulic Module software.

- upgrade the Control Unit software.

- correction of the encoder evaluation. The actual values differ as a result of mechanical faults (V belts, travel to a mechanical endstop, wear and window setting that is too narrow, encoder fault, ...).

Note:

For SINAMICS firmware version ≥ 4.7 , the CDC list is increased when setting $p9567 > 0$. For a non-compatible version of SINUMERIK this can lead to an error for the crosswise data comparison (is indicated with message value ≥ 237). If necessary, $p9567$ must be set = 0, or the firmware version of SINUMERIK upgraded.

Re message value = 1000:

- investigate the signal associated with the safety-relevant input (contact problems).

Re message value = 1001:

- carry out a POWER ON (power off/on) for all components.

- upgrade the Hydraulic Module software.

- upgrade the Control Unit software.

Re message value = 1002:

- Perform safe acknowledgment, set the user agreement in both monitoring channels simultaneously (within 4 s).

Re message value = 1003:

- check the mechanical system of the axis. It is possible that the axis was shifted when switched-off, and the last saved actual position no longer corresponds with the new actual position after the system has been powered up again.

- Increase the tolerance for the actual value comparison when referencing (p9544).

Then check the actual values, perform a POWER ON and set the user agreement again.

Re message value = 1004:

For 1., the following applies: Perform safe acknowledgment. Set the user agreement again.

For 2., the following applies: Perform safe acknowledgment. Only set the user agreement again if the axis has been referenced.

Re: message value = 1005: deselect checking the conditions for STO.

Re message value = 1007:

- check the PLC for the correct operating state (run state, basic program).

Re message value = 1008:

- check whether incorrect or overlapping address ranges have been set in SINUMERIK machine data MD10393.

Re message value = 1011:

- for diagnostics, refer to parameter (r9571).

Re message value = 1012:

- upgrade the Sensor Module firmware to a more recent version.

- for 1-encoder systems, the following applies: check the encoder parameters for equality (p9515/p9315, p9519/p9319, p9523/p9323, p9524/p9324, p9525/p9325, p9529/p9329).

- For a 1-encoder system and 2-encoder system the following applies: in order to correctly copy the encoder parameters from p04xx, p9700 must be set to 46 and p9701 must be set to 172.

- For DQI encoders the following applies: If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.

- check the electrical cabinet design and cable routing for EMC compliance

- carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).

- replace the hardware.

Re message value = 1020, 1021, 1024:

- check the communication link.

- increase the monitoring cycle clock settings (p9500, p9511).

- carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).

- replace the hardware.

Re message value = 1033:

- If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.

Re message value = 1039:

- Check the conversion factors such as spindle pitch or gearbox ratios.

Re message value = 1041:

- Check whether the motor has sufficient current (>r9785[0]).

- reduce the minimum current (p9588).

- for synchronous motors increase the absolute value of p9783.

- Check whether the function "Closed-loop controlled operation with HF signal injection" is activated (p1750.5 = 1) and if required, deactivate.

Re message value = 1042:

- increase the ramp-function generator ramp-up/down time (p1120/p1121).

- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).

- reduce the dynamic response of the setpoint value.

- Check the absolute current and voltage values, and set the control behavior so that this is greater than 3% of the rated converter data in operation or in the case of a fault.

- increase the minimum current (p9588/p9388).

Re message value = 1043:

- increase the voltage tolerance (p9589).

- increase the ramp-function generator ramp-up/down time (p1120/p1121).

- check that the current/speed control is set correctly (torque-generating/field-generating current and actual speed value may not fluctuate).

- reduce the dynamic response of the setpoint value.

Re message value = 5000, 5014, 5023, 5024, 5030, 5031, 5032, 5042, 5043, 5052, 5053, 5068, 5072, 5073, 5082 ... 5087, 5090, 5091, 5122 ... 5125, 5132 ... 5135, 5140:

- carry out a POWER ON (power off/on) for all components.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Hydraulic Module involved and, if required, carry out a diagnostics routine for the faults identified.
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

Re message value = 5012:

- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the hydraulic module (p9810). It is not permissible for the PROFIsafe address to be 0 or FFFF!

Re message value = 5013, 5025:

- carry out a POWER ON (power off/on) for all components.
- check the setting of the PROFIsafe address of the Control Unit (p9610) and that of the hydraulic module (p9810).
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Hydraulic Module involved and, if required, carry out a diagnostics routine for the faults identified.

Re message value = 5022:

- check the setting of the values of the F parameters at the PROFIsafe slave (F_SIL, F_CRC_Length, F_Par_Version, F_Source_Add, F_Dest_add, F_WD_Time).

Re message value = 5026:

- check the settings of the values of the F parameters and the F parameter CRC (CRC1) calculated from these at the PROFIsafe slave and update.

Re message value = 5065:

- check the configuration and communication at the PROFIsafe slave (cons. No. / CRC).
- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Hydraulic Module involved and, if required, carry out a diagnostics routine for the faults identified.

Re message value = 5066:

- check the setting of the value for F parameter F_WD_Time on the PROFIsafe slave and increase if necessary.
- evaluate diagnostic information in the F host.
- check PROFIsafe connection.

Re message value = 6000 ... 6999:

Refer to the description of the message values in safety fault F01611.

Re message value = 7000:

- Increase the position tolerance (p9542/p9342).
- Determine the actual position of CU (r9713[0] and the second channel r9713[1], and check the difference for plausibility.
- Reduce the difference of the actual position from CU (r9713[0] and the second channel r9713[1] for a 2-encoder system.

Re message value = 7001:

- Increase the scaling value for the safe position in the 16 bit notation (p9574/p9374).
- If required, reduce the traversing range.

Re message value = 7002:

- carry out a POWER ON (power off/on) for all components.
- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Hydraulic Module involved and, if required, carry out a diagnostics routine for the faults identified.

This message can be acknowledged as follows:

- motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: Via the machine control panel

See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))

C01712	SI Motion P1 (CU): Defect in F-IO processing
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>When cross checking and comparing the two monitoring channels, the drive detected a difference between parameters or results of the F-IO processing and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.</p> <p>The safety message C01711 with message value 0 is also displayed due to initiation of STOP F.</p> <p>If at least one monitoring function is active, the safety message C01701 "SI Motion: STOP B initiated" is output after the parameterized timer has expired.</p> <p>Message value (r9749, interpret decimal):</p> <p>Number of the cross-compared data that resulted in this message.</p> <ol style="list-style-type: none">1: SI discrepancy monitoring time inputs (p10002, p10102).2: SI acknowledgement internal event input terminal (p10006, p10106).3: SI STO input terminal (p10022, p10122).4: SI SS1 input terminal (p10023, p10123).5: SI SS2 input terminal (p10024, p10124).6: SI SOS input terminal (p10025, p10125).7: SI SLS input terminal (p10026, p10126).8: SI SLS_Limit(1) input terminal (p10027, p10127).9: SI SLS_Limit(2) input terminal (p10028, p10128).10: SI Safe State signal selection (p10039, p10139).11 SI F-DI input mode (p10040, p10140).12: SI F-DO 0 signal sources (p10042, p10142).13: Different states for static inactive signal sources (p10006, p10022 ... p10031).14: SI discrepancy monitoring time outputs (p10002, p10102).15: SI acknowledgment internal event (p10006, p10106).16: SI test sensor feedback signal test mode selected for test stop (p10046, p10146, p10047, p10147).17: SI delay time for test stop at DOs (p10001).18 ... 25: SI test sensor feedback signal (p10046, p10146, p10047, p10147). Expected state of internal readback signal, generated from the selected test stop mode.26 ... 33: SI test sensor feedback signal (p10046, p10146, p10047, p10147). Expected state of external readback signal, generated from the selected test stop mode.34 ... 41: SI test sensor feedback signal (p10046, p10146, p10047, p10147). Expected state of second internal readback signal, generated from the selected test stop mode.42: Internal data for processing the second internal readback signal, generated from the selected test stop mode (p10047, p10147).43: Internal data for processing the internal readback signal, generated from the selected test stop mode (p10047, p10147).44: Internal data for processing the external readback signal, generated from the selected test stop mode (p10047, p10147).45: Internal data for initialization state of test stop mode, dependent upon test stop parameters.46: SI digital inputs debounce time (p10017, p10117)47: Selection F-DI for PROFIsafe (p10050, p10150)48: Screen form of the F-DIs used (p10006, p10022 ... p10031).49: SI SDI positive input terminal (p10030, p10130).50: SI SDI negative input terminal (p10031, p10131).51: SI SLP input terminal (p10032, p10132).52: SI SLP select input terminal (p10033, p10133).53: Internal data for retraction logic (p10009, p100109).54: SI F-DI for retraction SLP (p10009, p100109).

Remedy:

- check parameterization in the parameters involved and correct if required.
- ensure equality by copying the SI data to the second channel and then carry out an acceptance test.
- check monitoring clock cycle in p9500 and p9300 for equality.

Note:
This message can be acknowledged via F-DI or PROFIsafe.
See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))

C01714 SI Motion P1 (CU): Safely-Limited Speed exceeded

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The drive has moved faster than that specified by the velocity limit value (p9531). The drive is stopped as a result of the configured stop response (p9563).
 Message value (r9749, interpret decimal):
 100: SLS1 exceeded.
 200: SLS2 exceeded.
 300: SLS3 exceeded.
 400: SLS4 exceeded.
 1000: Encoder limit frequency exceeded.

Remedy:

- check the traversing/motion program in the control.
- check limits for SLS and if required adapt accordingly (p9531).

This message can be acknowledged as follows:

- motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe
- motion monitoring functions with SINUMERIK: Via the machine control panel

Note:
SI: Safety Integrated
SLS: Safely-Limited Speed / SG: Safely reduced speed
See also: p9531, p9563

C01715 SI Motion P1 (CU): Safely-Limited Position exceeded

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The axis has moved past a parameterized position that is monitored by the "SLP" function.
 Message value (r9749, interpret decimal):
 10: SLP1 violated.
 20: SLP2 violated.

Remedy:

- check the traversing/motion program in the control.
- check the limits for "SLP" function and if required, adapt (p9534, p9535).

This message can be acknowledged as follows:

- motion monitoring functions with SINUMERIK: Via the machine control panel

Note:
SI: Safety Integrated
SLP: Safely-Limited Position / SE: Safe software limit switches
See also: p9534, p9535

C01716	SI Motion P1 (CU): Tolerance for safe motion direction exceeded
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The tolerance for the "safe motion direction" function was exceeded. The drive is stopped as a result of the configured stop response (p9566). Message value (r9749, interpret decimal): 0: Tolerance for the "safe motion direction positive" function exceeded. 1: Tolerance for the "safe motion direction negative" function exceeded.
Remedy:	- check the traversing/motion program in the control. - check the tolerance for "SDI" function and if required, adapt (p9564). This message can be acknowledged as follows: - Deselect the "SDI" function and select again. - Perform a safe acknowledgment via F-DI or PROFIsafe. Note: SDI: Safe Direction (safe motion direction) SI: Safety Integrated See also: p9564, p9565, p9566
C01730	SI Motion P1 (CU): Reference block for dynamic safely limited speed invalid
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The reference block transferred via PROFIsafe is negative. A reference block is used to generate a referred velocity limit value based on the reference quantity "Velocity limit value SLS1" (p9531[0]). The drive is stopped as a result of the configured stop response (p9563[0]). Message value (r9749, interpret decimal): requested, invalid reference block.
Remedy:	In the PROFIsafe telegram, input data S_SLS_LIMIT_IST must be corrected. This message can be acknowledged as follows: - motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe - motion monitoring functions with SINUMERIK: Via the machine control panel Note: SI: Safety Integrated SLS: Safely-Limited Speed / SG: Safely reduced speed
C01745	SI Motion P1 (CU): Checking braking torque for the brake test
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	POWER ON (IMMEDIATELY)
Cause:	The scaling of the brake torque for the brake test can be changed using parameter p2003. An acceptance test must be carried out again for the braking test. This determines whether the braking test is still carried out with the correct braking torque.
Remedy:	- carry out a POWER ON (power off/on) for all components. - repeat the acceptance test for the safe brake test if the brake test is used. See also: p2003

C01750	SI Motion P1 (CU): Hardware fault safety-relevant encoder
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The encoder that is used for the safety-relevant motion monitoring functions signals a hardware fault. Message value (r9749, interpret decimal): Encoder status word 1, encoder status word 2 that resulted in the message.
Remedy:	- check the encoder connection. - replace encoder. This message can be acknowledged as follows: - motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe - motion monitoring functions with SINUMERIK: Via the machine control panel. Note regarding encoder replacement for a third-party motor: The serial number of the encoder must be copied in order to acknowledge this safety message. This can be realized using p0440 = 1 or p1990 = 1.

C01751	SI Motion P1 (CU): Effectivity test fault safety-relevant encoder
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The DRIVE-CLiQ encoder for safe motion monitoring signals an error for the effectivity tests. Message value (r9749, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- check the encoder connection. - replace encoder. This message can be acknowledged as follows: - motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe - motion monitoring functions with SINUMERIK: Via the machine control panel

C01752	SI Motion P1 (CU): reference position invalid
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The transferred reference position is invalid. Message value (r9749, interpret decimal): 1: It is not possible to directly transfer the reference position (p9573=89). 2: It is not possible to transfer the reference into the motion.
Remedy:	- unpark axis/encoder. - acknowledge encoder fault - de-activate gearbox stage switchover. - when referencing via the Safety Control Channel (SCC), enable the function "Referencing via SCC" (p9501.27/9301.27). This message can be acknowledged as follows: - motion monitoring functions integrated in the drive: Via Terminal Module 54F (TM54F) or PROFIsafe

C01770	<p>SI Motion P1 (CU): Discrepancy error of the fail-safe inputs/outputs</p> <p>Message value: %1</p> <p>Message class: Safety monitoring channel has identified an error (10)</p> <p>Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC</p> <p>Reaction: NONE</p> <p>Acknowledge: IMMEDIATELY (POWER ON)</p> <p>Cause: The fail-safe digital inputs/digital outputs (F-DI/F-DO) show a different state longer than that parameterized in p10002 / p10102. Fault value (r0949, interpret bitwise binary): yyyyxxxx bin xxxx: Discrepancy error for fail-safe digital inputs (F-DI). Bit 0: Discrepancy error for F-DI 0 Bit 1: Discrepancy error for F-DI 1 ... yyyy: Discrepancy error for fail-safe digital outputs (F-DO). Bit 0: Discrepancy error for F-DO 0 ... Note: If several discrepancy errors occur consecutively, then this message is only signaled for the first error that occurs.</p> <p>Remedy: - check the wiring of the F-DI (contact problems). Note: This message can be acknowledged via F-DI or PROFIsafe. Discrepancy errors of an F-DI can only be completely acknowledged if safe acknowledgement was carried out once the cause of the error was resolved (p10006 or acknowledgment via PROFIsafe). As long as safety acknowledgement was not carried out, the corresponding F-DI stays in the safe state internally. For cyclic switching operations at the F-DI, it may be necessary to adapt the discrepancy time to the switching frequency. If the period of a cyclic switching pulse corresponds to twice the value of p10002, then the following formulas should be checked: - $p10002 < (tp / 2) - td$ (discrepancy time must be less than half the period minus the actual discrepancy time) - $p10002 \geq p9500$ (discrepancy time must be no less than p9500) - $p10002 > td$ (discrepancy time must be greater than the switch discrepancy time which may actually apply) td = possible actual discrepancy time (in ms) that can occur with a switching operation. This must correspond to at least 1 SI monitoring cycle (see p9500). tp = period for a switching operation in ms. When debounce p10017 is active, the discrepancy time is directly specified by the debounce time. If the period of a cyclic switching pulse corresponds to twice the debounce time, then the following formulas should be checked. - $p10002 < p10017 + 1 \text{ ms} - td$ - $p10002 > td$ - $p10002 \geq p9500$ Example: For a 12 ms SI monitoring cycle and a switching frequency of 110 ms (p10017 = 0), the maximum discrepancy time which can be set is as follows: $p10002 \leq (110/2 \text{ ms}) - 12 \text{ ms} = 43 \text{ ms}$ Rounded-off, p10002 \leq 36 ms is obtained (since the discrepancy time can only be accepted as a whole SI monitoring cycle, the value will need to be rounded up or down to a whole SI monitoring cycle if the result is not an exact multiple of an SI monitoring cycle). Note: F-DI: Failsafe Digital Input F-DO: Failsafe Digital Output</p>
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A01772	SI Motion P1 (CU): Test stop failsafe inputs/outputs active
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The test stop for the fail-safe digital inputs (F-DI) and/or fail-safe digital outputs (F-DO) is presently being performed. Note: F-DI: Failsafe Digital Input F-DO: Failsafe Digital Output
Remedy:	The alarm disappears automatically after successfully ending or canceling (when a fault condition occurs) the test stop.

F01773	SI Motion P1 (CU): Test stop error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault has occurred on the CU side during the test stop for the fail-safe outputs. Fault value (r0949, interpret hexadecimal): RRRVWXYZ hex: R: Reserved. V: Actual state of the DO channel concerned (see X) on the CU (corresponds to the states read back from the hardware, bit 0 = DO 0, bit 1 = DO 1, etc.). W: Required state of the DO channel concerned (see X, bit 0 = DO 0, bit 1 = DO 1, etc.). X: DO channels involved, which indicate an error (bit 0 = DO 0, bit 1 = DO 1, etc.). Y: Reason for the test stop fault. Z: State of the test stop in which the fault has occurred.
	Y: Reason for the test stop fault Y = 1: MM side in incorrect test stop state (internal fault). Y = 2: Expected states of the DOs were not fulfilled (CU305: readback via DI 22 / CU240 readback DI 5). Y = 3: Incorrect timer state on CU side (internal fault) Y = 4: Expected states of the diag DOs were not fulfilled (CU305: internal readback on MM channel). Y = 5: Expected states of the second diag DOs were not fulfilled (CU305: internal readback on CU channel). X and V indicate the DI or Diag-DO state dependent upon the reason for the fault (2, 4 or 5). In the event of multiple test stop faults, the first one that occurred is shown.
	Z: Test stop state and associated test actions Z = 0 ... 3: Synchronization phase of test stop between CU and Motor Module no switching operations Z = 4: DO + OFF and DO - OFF Z = 5: Check to see if states are as expected Z = 6: DO + ON and DO - ON Z = 7: Check to see if states are as expected Z = 8: DO + OFF and DO - ON Z = 9: Check to see if states are as expected Z = 10: DO + ON and DO - OFF Z = 11: Check to see if states are as expected Z = 12: DO + OFF and DO - OFF Z = 13: Check to see if states are as expected Z = 14: End of test stop

Diag expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: 0/-/-1

7: 0/-/-0

9: 0/-/-0

11: 1/-/-1

13: 0/-/-1

Second diag expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: -/-/-1

7: -/-/-0

9: -/-/-1

11: -/-/-0

13: -/-/-1

DI expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: -/1/1/-

7: -/0/0/-

9: -/0/1/-

11: -/0/1/-

13: -/1/1/-

Example:

Fault F01773 (CU) is signaled with fault value = 0001_0127 and fault F30773 (MM) is signaled with fault value 0000_0127.

This means that in state 7 (Z = 7) the state of the external readback signal was not set correctly (Y = 2) after DO-0 (X = 1) was switched to ON/ON.

Fault value 0001_0127 indicates that 0 was expected (W = 0) and 1 (V = 1) was read back from the hardware.

Fault value 0000_0127 on the MM indicates that the states were as expected.

In the case of fault F30773, W and V are always identical; a value of 0 always means that 0 was expected at the readback input but was not present on the other channel (CU).

Remedy:

Check the wiring of the F-DOs and restart the test stop.

Note:

The fault is withdrawn if the test stop is successfully completed.

In the event of multiple test stop faults, the first one that occurred is shown.

Once the test stop has been restarted the next queued test stop fault will be signaled (if there is one).

A01774

SI Motion P1 (CU): Test stop necessary

Message value:

-

Message class:

Safety monitoring channel has identified an error (10)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

- after powering up the drive, a test stop has still not been carried out.
- a new test stop is required after commissioning.
- the time to carry out the forced checking procedure (test stop) has expired (p10003).

Note:

- The test must be performed within a defined, maximum time interval (p10003, maximum of 8760 hours) in order to comply with the requirements as laid down in the standards for timely fault detection and the conditions to calculate the failure rates of safety functions (PFH value). Operation beyond this maximum time period is permissible if it can be ensured that the forced checking procedure is performed before persons enter the hazardous area and who are depending on the safety functions correctly functioning.

Remedy:

Initiate test stop (Bl: p10007).

A01780 **SBT When selected, the brake is closed**

Message value: Following brakes are closed: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When selecting the brake test or starting the brake test, not all of the brakes were open.
Alarm value (r2124, interpret binary):
Bit 0 = 1:
The internal brake is closed.
Bit 1 = 1:
The external brake is closed (p10230.5, p10235.5, p10202).
Note:
The alarm is also issued, if a brake has not been configured in p10202.
SBT: Safe Brake Test
See also: p10202 (SI Motion SBT brake selection), p10230 (SI Motion SBT control word), p10235 (SI Safety Control Channel control word S_STW3B)

Remedy: Open all brakes and reselect the brake test (p10230.0, p10235.0).

A01781 **SBT brake opening time exceeded**

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The maximum time (11 s) to open the brake during the brake test was exceeded.
Possible causes:
- during the brake test the drive went into a fault condition, and therefore the brake was closed by the drive.
- for an external brake, the feedback signal "Brake closed" was signaled too long (p10230.5, p10235).
Alarm value (r2124, interpret binary):
Bit 0 = 1:
Internal brake was not able to be opened.
Bit 1 = 1:
External brake was not able to be opened.
Note:
SBT: Safe Brake Test

Remedy: - Carry out a safe acknowledgment.
- restart the brake test (p10230.1, p10235.1).
See also: p10230 (SI Motion SBT control word), p10235 (SI Safety Control Channel control word S_STW3B)

A01782 **SBT brake test incorrect control**

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The brake test was canceled as a result of incorrect control.
Alarm value (r2124, evaluate binary):
Alarm value 0:
The brake test was canceled as a result of a fault (brake opening time or brake closing time exceeded).

Bit 0:
The safe brake test was canceled by resetting the brake test selection.
Bit 1:
The safe brake test was canceled by resetting the brake test start.

Bit 2:

The brake, which was selected at the start of the brake test, has not been configured in p10202.

When starting the brake test, as a result of the test top selection, brake 1 is not configured as internal brake.

There is a brake test configuration error. In this case, alarm A01785 is also output.

Note:

SBT: Safe Brake Test

See also: p10202 (SI Motion SBT brake selection)

- Remedy:**
- Check parameterization of the brake test (p10202).
 - Check as to whether alarm A01785 is present, and if so, evaluate.
 - Carry out a safe acknowledgment.
 - If required, restart the brake test.

A01783

SBT brake closing time exceeded

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The maximum time (11 s) to close the brake during the brake test was exceeded.

Alarm value (r2124, interpret binary):

Bit 0 = 1:

Internal brake was not able to be closed.

Bit 1 = 1:

External brake was not able to be closed.

Note:

SBT: Safe Brake Test

- Remedy:**
- When using an external brake, check that the feedback signal "brake closed" is correctly interconnected with the control word of the brake test (p10230.5, p10235.5).
 - When using an internal brake with external feedback signal, check whether the feedback signal is correctly interconnected with the extended brake control.
 - Carry out a safe acknowledgment.
 - restart the brake test (p10230.1, p10235.1).

A01784

SBT brake test canceled with fault

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The safe brake test was canceled as a result of a fault.

Alarm value (r2124, interpret binary):

Bit 17 = 1: fault in the brake test sequence (cause, see bits 0 ... 10).

Bit 18 = 1: the internal brake is closed. It must be open when the external brake is tested (p10202).

Bit 19 = 1: the external brake is closed. It must be open when the internal brake is tested (p10202).

Bit 20 = 1: not all brakes are open (p10202).

Bit 21 = 1: axis position during the brake test not valid due to parking axis.

Bit 22 = 1: internal software error.

Bit 23 = 1: the permissible position range of the axis was violated with the brake closed (p10212/ p10222).

Bit 24 = 1: the tested internal brake was opened while the brake test was active.

Bit 25 = 1: the tested external brake was opened while the brake test was active.

Bit 26 = 1: during the active brake test, the test torque left its tolerance bandwidth (20 %).

Cause for alarm value bit 17:

Bit 0 = 1: operation when selecting the brake test not enabled (r0899.2 = 0).

Bit 1 = 1: external fault occurred (e.g. the brake test that has already started is canceled by the user).

Bit 2 = 1: when selecting the brake test a brake is closed.

Bit 3 = 1: when determining the load torque a brake is closed.

Bit 4 = 1: a fault with a stop response has occurred (e.g.. OFF1, OFF2 or OFF3).

Bit 5 = 1: when selecting the brake test the axis speed setpoint is too high.

Bit 6 = 1: the actual speed (r0063) of the axis is too high (e.g. brake does not hold during the brake test).

Bit 7 = 1: incorrect speed controller mode (e.g. encoderless speed control or U/f operation).

Bit 8 = 1: closed-loop control not enabled or function generator active.

Bit 9 = 1: control does not switch over to the brake test (e.g. because PI speed control has not been parameterized).

Bit 10 = 1: torque limit reached (r1407.7, r1408.8).

Note:

SBT: Safe Brake Test

Remedy:

- Remove the fault cause.

- Carry out a safe acknowledgment.

- If required, restart the brake test.

Re bit 17 = 1 with bit 6 = 1 or bit 23 = 1:

If the brake closing time of the motor holding brake (p1217) has been set too low, then at the start of the brake test, the brake is closed too late. The brake closing time should be adapted (p1217).

A01785

SBT brake test configuration error

Message value:

%1

Message class:

Safety monitoring channel has identified an error (10)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

Error when parameterizing the brake test.

In this configuration, the brake test cannot be started or cannot be started without error.

Alarm value (r2124, interpret decimal):

1:

No motion monitoring functions have been enabled.

2:

Two internal brakes were configured (p10202).

4:

No internal brakes were configured (p10202).

8:

The brake test is configured for an internal brake, however the safety brake control is not enabled (p9602/p9802).

16:

The safe brake test and Safety without encoder are simultaneously enabled (p9306/p9506). This is not permissible.

32:

The safe brake test and vector u/f control have been enabled. The safe brake test is not possible in this control mode.

Note:

SBT: Safe Brake Test

Remedy:

Check parameterization of the brake test.

F01786

SCC signal source changed

Message value:

-

Message class:

Safety monitoring channel has identified an error (10)

Drive object:

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

IMMEDIATELY

Cause:

The signal source in p10235 or p10250 was changed.

The new signal source is effective immediately.

Note:

SCC: Safety Control Channel

See also: p10235 (SI Safety Control Channel control word S_STW3B), p10250 (SI Safety Control Channel control word S_STW1B)

Remedy:

Acknowledge fault.

F01787 SBT motor type different

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The motor type set for the safe brake test (p10204) does not match the motor type set via the function module (r0108.12).
Remedy: Adapt the motor type set for the safe brake test.
Note:
All of the parameters for the brake test, whose unit depends on the motor type, should be checked.
See also: p10204 (SI Motion SBT motor type), p10209

A01788 Automatic test stop: wait for STO deselection via SMM

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The STO function is selected via Safety Extended Functions or a safety message is present, which results in STO. The automatic test stop was not able to be carried out since the power up. The automatic test stop is performed after deselecting STO.
Remedy: Deselect STO via Safety Extended Functions.
Remove the cause of the safety message and acknowledge the fault.

A01789 Automatic test stop and brake test not permitted when test stop is selected

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The parameterization of the automatic test stop (p9507.6/p9307.6) and the brake test when a test stop is selected (p10203 = 2) is not permissible. The test stop is not automatically carried out when the powering up.
Remedy: - correct the parameter assignment.
- set p10203 not equal to 2 or deactivate the automatic test stop.
Note:
A warm restart or POWER ON is required to carry out the automatic test stop.

A01794 (N) SI MOTION: check modulo value for safe position via PROFIsafe

Message value: -
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: When parameterizing the modulo value for safe position via PROFIsafe (p9505) the position actual value can jump when the range that can be represented overflows.
Range that can be represented:
- 32-bit value: +/- 2048 revolutions
- 16-bit value: +/- 2048 revolutions (depending on p9574)

Remedy:	Correct the parameter assignment. Set p9505 to 2 ⁿ revolutions - and to complete revolutions (i.e. a multiple of 360 °). Note: This alarm can be hidden for the case that the possible position actual value jump can be tolerated for the particular application, or does not represent a problem; for example because the parameterized modulo range fits "almost as integer number" in the range of +/- 2048 revolutions that can be represented. To re-parameterize the alarm to "NO REPORT", it is not permissible that the alarm is present. As a consequence, the following sequence is required for the re-parameterization: - correct p9505 to "2 ⁿ ". - re-parameterize the alarm using p2118 and p2119. - set p9505 back to the required value.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A01795	SI Motion P1 (CU): Wait time after exiting the safe pulse cancellation expired
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	After exiting safe pulse cancellation, within the wait time of 5 seconds, encoderless actual value sensing was not able to be activated for the extended functions without selection. A change is again made into the "safe pulse cancellation" state.
Remedy:	- Check missing enable signals, which prevent the drive control from being commissioned (r0046). - Evaluate possible fault messages of the encoderless actual value sensing and remove.

A01796 (F, N)	SI P1 (CU): Wait for communication
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The drive waits for communication to be established to execute the safety-relevant motion monitoring functions. Note: STO is active in this state. Alarm value (r2124, interpret decimal): 1: Wait for communication to be established to SINUMERIK. 2: Wait for communication to be established to TM54F. 3: Wait for communication to be established to PROFIsafe F-Host.
Remedy:	If, after a longer period of time, the message is not automatically withdrawn, the following checks have to be made as appropriate: For communication with SINUMERIK, the following applies: - check any other PROFIBUS messages/signals present and remove their cause. - check that assignment of the axes on the higher-level control to the drives in the drive unit is correct. - check enable signal of the safety-relevant motion monitoring functions for the corresponding axis on the higher-level control and if required, set it. For communication with TM54F, the following applies: - check any other messages/signals present for DRIVE-CLiQ communication with the TM54F and remove their cause. - check the setting of p10010. All the drive objects controlled by the TM54F must be listed.

4 Faults and alarms

4.2 List of faults and alarms

For communication with PROFIsafe F-Host, the following applies:

- Check any other PROFIsafe communication messages/signals present and evaluate them.
- check the operating state of the F-Host.
- Check the communication connection to the F Host.
- Check the communication connection to the Motor Module/Hydraulic Module. It must be ensured that when the Control Unit powers up, the Motor Module/Hydraulic Module is connected and at the latest is also switched-on with the Control Unit. Otherwise, if the Motor Module/Hydraulic Module is subsequently inserted or switched-on, a POWER ON must be performed at the Control Unit.

See also: p9601, p9801, p10010

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

C01797 SI Motion P1 (CU): Axis not safely referenced

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The standstill position saved before powering down does not match the actual position determined at power-up.
Message value (r9749, interpret decimal):
1: Axis not safely referenced.
2: User agreement missing.
Remedy: If safe automatic referencing is not possible the user must issue a user agreement for the new position using the softkey. This means that this position is then designated as safety-relevant.
Note:
SI: Safety Integrated

C01798 SI Motion P1 (CU): Test stop running

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The test stop is active.
Remedy: Not necessary.
The message is withdrawn when the test stop is finished.
Note:
SI: Safety Integrated

C01799 SI Motion P1 (CU): Acceptance test mode active

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The acceptance test mode is active.
This means the following:
- the setpoint velocity limiting is deactivated (r9733).
- the standard limit switches are deactivated during the acceptance test for function SLP (SE) (for EPOS internal, otherwise via r10234).
- for safety functions with SINUMERIK, the following applies: The POWER ON signals of the safety-relevant motion monitoring functions can be acknowledged during the acceptance test using the acknowledgement functions of the higher-level control.

Remedy: Not necessary.
The message is withdrawn when exiting the acceptance test mode.
Note:
SI: Safety Integrated
SLP: Safely-Limited Position / SE: Safe software limit switches

F01800 DRIVE-CLiQ: Hardware/configuration error

Message value: %1
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: All objects
Reaction: Infeed: NONE (OFF1, OFF2)
 Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A DRIVE-CLiQ connection fault has occurred.
 Fault value (r0949, interpret decimal):
 100 ... 107:
 Communication via DRIVE-CLiQ socket X100 ... X107 has not been switched to cyclic operation. The cause may be an incorrect structure or a configuration that results in an impossible bus timing.
 10:
 Loss of the DRIVE-CLiQ connection. The cause may be, for example, that the DRIVE-CLiQ cable was withdrawn from the Control Unit or as a result of a short-circuit for motors with DRIVE-CLiQ. This fault can only be acknowledged in cyclic communication.
 11:
 Repeated faults when detecting the connection. This fault can only be acknowledged in cyclic communication.
 12:
 A connection was detected but the node ID exchange mechanism does not function. The reason is probably that the component is defective. This fault can only be acknowledged in cyclic communication.

Remedy: Re fault value = 100 ... 107:
 - ensure that the DRIVE-CLiQ components have the same firmware versions.
 - avoid longer topologies for short current controller clock cycles.
 For fault value = 10:
 - check the DRIVE-CLiQ cables at the Control Unit.
 - remove any short-circuit for motors with DRIVE-CLiQ.
 - carry out a POWER ON.
 For fault value = 11:
 - check the electrical cabinet design and cable routing for EMC compliance
 For fault value = 12:
 - replace the component involved.

A01839 DRIVE-CLiQ diagnostics: cable fault to the component

Message value: Component number: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The fault counter (r9936[0...199]) to monitor the DRIVE-CLiQ connections/cables has been incremented.
 Alarm value (r2124, interpret decimal):
 Component number.
Note:
 The component number specifies the component whose feeder cable from the direction of the Control Unit is faulted. The alarm automatically disappears after 5 seconds, assuming that no other data transfer error has occurred.
 See also: r9936 (DRIVE-CLiQ diagnostic error counter connection)

Remedy: - check the corresponding DRIVE-CLiQ cables.
 - check the electrical cabinet design and cable routing for EMC compliance

A01840 SMI: Component found without motor data

Message value: Component number: %1
Message class: Hardware / software error (1)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: An SMI/DQI without motor data has been found (e.g. SMI installed as replacement part).
Alarm value (r2124, interpret decimal):
Component number from target topology.
Remedy: 1. Download the SMI/DQI data (motor/encoder data) from the data backup again (p4690, p4691).
2. Carry out a POWER ON (power off/on) for this component.
Note:
DQI: DRIVE-CLiQ Sensor Integrated
SMI: SINAMICS Sensor Module Integrated
See also: p4690 (SMI spare part component number), p4691 (SMI spare part save/download data)

A01900 (F) PB/PN: Configuration telegram error

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A controller attempts to establish a connection using an incorrect configuring telegram.
Alarm value (r2124, interpret decimal):
1:
Connection established to more drive objects than configured in the device. The drive objects for process data exchange and their sequence are defined in p0978.
2:
Too many PZD data words for output or input to a drive object. The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051.
3:
Uneven number of bytes for input or output.
4:
Setting data for synchronization not accepted. For more information, see A01902.
211:
Unknown parameterizing block.
223:
Clock synchronization for the PZD interface set in p8815[0] is not permissible.
More than one PZD interface is operated in clock synchronism.
253:
PN Shared Device: Illegal mixed configuration of PROFIsafe and PZD.
254:
PN Shared Device: Illegal double assignment of a slot/subslot.
255:
PN: Configured drive object and existing drive object do not match.
500:
Illegal PROFIsafe configuration for the interface set in p8815[1].
More than one PZD interface is operated with PROFIsafe.
501:
PROFIsafe parameter error (e.g. F_dest).

502:
PROFIsafe telegram does not match.

503:
PROFIsafe connection is rejected as long as there is no isochronous connection (p8969).
Additional values:
Only for internal Siemens troubleshooting.
Check the bus configuration on the master and the slave sides.

Re alarm value = 1, 2:
- Check the list of the drive objects with process data exchange (p0978).

Note:
With p0978[x] = 0, all of the following drive objects in the list are excluded from the process data exchange.

Re alarm value = 2:
- Check the number of data words for output and input to a drive object.

Re alarm value = 211:
- Ensure offline version <= online version.

Re alarm value = 223, 500:
- Check the setting in p8839 and p8815.
- Check for inserted but not configured CBE20.
- Ensure that only one PZD interface is operated in clock synchronism or with PROFIsafe.

Re alarm value = 255:
- Check configured drive objects.

Re alarm value = 501:
- Check the set PROFIsafe address (p9610).

Re alarm value = 502:
- Check the set PROFIsafe telegram (p60022, p9611).

Remedy:

Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A01902	PB/PN clock cycle synchronous operation parameterization not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	Parameterization for isochronous operation is not permissible. Alarm value (r2124, interpret decimal): 0: Bus cycle time Tdp < 0.5 ms. 1: Bus cycle time Tdp > 32 ms. 2: Bus cycle time Tdp is not an integer multiple of the current controller sampling time. 3: Instant of the actual value sensing Ti > Bus cycle time Tdp or Ti = 0. 4: Instant of the actual value sensing Ti is not an integer multiple of the current controller sampling time. 5: Instant of the setpoint acceptance To >= Bus cycle time Tdp or To = 0. 6: Instant of the setpoint acceptance To is not an integer multiple of the current controller sampling time. 7: Master application cycle time Tmapc is not an integer multiple of the speed controller sampling time. 8: Bus reserve bus cycle time Tdp - data exchange time Tdx less than two current controller sampling times. 10: Instant of the setpoint acceptance To <= data exchange time Tdx + current controller sampling time 11: Master application cycle time Tmapc > 14 x Tdp or Tmapc = 0. 12: PLL tolerance window Tpll_w > Tpll_w_max. 13: Bus cycle time Tdp is not a multiple of all basic clock cycles p0110[x]. 16: For COMM BOARD, the instant in time for the actual value sensing Ti is less than two current controller sampling times.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- Adapt the bus parameterization Tdp, Ti, To.
- adapt the sampling time for the current controller or speed controller.

Re alarm value = 10:

- Reduce Tdx by using fewer bus participants or shorter telegrams.

Note:

PB: PROFIBUS
PN: PROFINET

A01903 (F)	COMM INT: Receive configuration data invalid
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The drive unit did not accept the receive configuration data. Alarm value (r2124, interpret decimal): Return value of the receive configuration data check. 1: Connection established to more drive objects than configured in the device. The drive objects for process data exchange and their sequence are defined in p0978. 2: Too many PZD data words for output or input to a drive object. The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051. 3: Uneven number of bytes for input or output. 4: Setting data for synchronization not accepted. For more information, see A01902. 5: Cyclic operation not active. 501: PROFIsafe parameter error (e.g. F_dest). Additional values: Only for internal Siemens troubleshooting.
Remedy:	Check the receive configuration data. Re alarm value = 1, 2: Check the list of the drive objects with process data exchange (p0978). With p0978[x] = 0, all of the following drive objects in the list are excluded from the process data exchange. Re alarm value = 2: Check the number of data words for output and input to a drive object. Re alarm value = 501: Check the set PROFIsafe address (p9610).
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

F01910 (N, A)	Fieldbus: setpoint timeout
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Hla: OFF3 (NONE, OFF1, OFF2, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The reception of setpoints from the fieldbus interface (onboard, PROFIBUS/PROFINET/USS) has been interrupted. - bus connection interrupted. - controller switched off. - controller set into the STOP state. See also: p2040, p2047 (PROFIBUS additional monitoring time)
Remedy:	Restore the bus connection and set the controller to RUN. Note regarding PROFIBUS slave redundancy: For operation on a Y link, it must be ensured that "DP alarm mode = DPV1" is set in the slave parameterization.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01911 (N, A)	PB/PN clock cycle synchronous operation clock cycle failure
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	Infeed: OFF1 Servo: OFF1 (OFF3) Vector: OFF1 (OFF3) Hla: OFF1 (OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The global control telegram to synchronize the clock cycles has failed - in cyclic operation - for several DP clock cycles or has violated the time grid specified in the parameterizing telegram over several consecutive DP clock cycles (refer to the bus cycle time, Tdp and Tpllw).
Remedy:	- check the physical bus configuration (cable, connector, terminating resistor, shielding, etc.). - check whether communication was briefly or permanently interrupted. - check the bus and controller for utilization level (e.g. bus cycle time Tdp was set too short). PB: PROFIBUS PN: PROFINET
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01912 (N, A)	PB/PN clock cycle synchronous operation sign-of-life failure
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 Servo: OFF1 (OFF3) Vector: OFF1 (OFF3) Hla: OFF1 (OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The maximum permissible number of errors in the controller sign-of-life (clock synchronous operation) has been exceeded in cyclic operation.
Remedy:	- physically check the bus (cables, connectors, terminating resistor, shielding, etc.). - correct the interconnection of the controller sign-of-life (p2045). - check whether the controller correctly sends the sign-of-life (e.g. create a trace with STW2.12 ... STW2.15 and trigger signal ZSW1.3). - check the permissible telegram failure rate (p0925). - check the bus and controller for utilization level (e.g. bus cycle time Tdp was set too short). Note: PB: PROFIBUS PN: PROFINET
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F01913 (N, A)	COMM INT: Monitoring time sign-of-life expired
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The monitoring time for the sign-of-life counter has expired. The connection between the drive and the higher-level control (SIMOTION, SINUMERIK) has been interrupted for the following reasons: - the control was reset. - the data transfer to the control was interrupted.
Remedy:	- wait until the control has re-booted. - restore data transfer to the control.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01914 (N, A)	COMM INT: Monitoring time configuration expired
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The monitoring time for the configuration has expired. Fault value (r0949, interpret decimal): 0: The transfer time of the send configuration data has been exceeded. 1: The transfer time of the receive configuration data has been exceeded.
Remedy:	- acknowledge faults that are present. - carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F01915 (N, A)	PB/PN clock cycle synchronous operation sign-of-life failure drive object 1
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Group display for problems with the sign-of-life of the master (clock-cycle synchronous operation) on the drive object 1 (Control Unit). For central measurements, synchronism with the central master is lost.
Remedy:	Note: PB: PROFIBUS PN: PROFINET
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A01920 (F)	PROFIBUS: Interruption cyclic connection
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cyclic connection to the PROFIBUS master is interrupted.

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Establish the PROFIBUS connection and activate the PROFIBUS master in the cyclic mode.
Note:
If there is no communication to a higher-level control system, then p2030 should be set = 0 to suppress this message.
See also: p2030 (Field bus int protocol selection)

Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A01921 (F) PROFIBUS: Receive setpoints after To

Message value: -
Message class: Communication error to the higher-level control system (9)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: Output data of PROFIBUS master (setpoints) received at the incorrect instant in time within the PROFIBUS clock cycle.
Remedy: - check bus configuration.
- check parameters for clock cycle synchronization (ensure To > Tdx).
Note:
To: Time of setpoint acceptance
Tdx: Data exchange time

Reaction upon F: NONE (OFF1)
Acknowl. upon F: IMMEDIATELY

A01930 PB/PN current controller sampling time clock cycle synch. not equal

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The current controller sampling time of all drives must be set the same for the clock cycle synchronous operation.
Alarm value (r2124, interpret decimal):
Number of the drive object with different current controller sampling time.
Remedy: Set current controller sampling time to identical values (p0115[0]).
Note:
PB: PROFIBUS
PN: PROFINET
See also: p0115

A01931 PB/PN speed controller sampling time clock cycle synch. not equal

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The speed controller sampling time of all drives must be set the same for the clock cycle synchronous operation.
Alarm value (r2124, interpret decimal):
Number of the drive object with the different speed controller sampling time.
Remedy: Set the speed controller sampling times to identical values (p0115[1]).
Note:
PB: PROFIBUS
PN: PROFINET
See also: p0115

A01932	PB/PN clock cycle synchronization missing for DSC
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	There is no clock synchronization or clock synchronous sign of life and DSC is selected. Note: DSC: Dynamic Servo Control See also: p0922, p1190, p1191
Remedy:	Set clock synchronization across the bus configuration and transfer clock synchronous sign-of-life. See also: r2064 (PB/PN diagnostics clock cycle synchronism)

A01940	PB/PN clock cycle synchronism not reached
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. It was not possible to synchronize to the clock cycle specified by the master. - the master does not send a clock synchronous global control telegram although clock synchronous operation was selected when configuring the bus. - the master is using another clock synchronous DP clock cycle than was transferred to the slave in the parameterizing telegram. - at least one drive object has a pulse enable (not controlled from PROFIBUS/PROFINET either).
Remedy:	- check the master application and bus configuration. - check the consistency between the clock cycle input when configuring the slave and clock cycle setting at the master. - check that no drive object has a pulse enable. Only enable the pulses after synchronizing the PROFIBUS/PROFINET drives. Note: PB: PROFIBUS PN: PROFINET

A01941	PB/PN clock cycle signal missing when establishing bus communication
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. The global control telegram for synchronization is not being received.
Remedy:	Check the master application and bus configuration. Note: PB: PROFIBUS PN: PROFINET

A01943	PB/PN clock cycle signal error when establishing bus communication
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. The global control telegram for synchronization is being irregularly received. - the master is sending an irregular global control telegram. - the master is using another clock synchronous DP clock cycle than was transferred to the slave in the parameterizing telegram.
Remedy:	- check the master application and bus configuration. - check the consistency between the clock cycle input when configuring the slave and clock cycle setting at the master.
	Note: PB: PROFIBUS PN: PROFINET

A01944	PB/PN sign-of-life synchronism not reached
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The bus is in the data exchange state and clock synchronous operation has been selected using the parameterizing telegram. Synchronization with the master sign-of-life (STW2.12 ... STW2.15) could not be completed because the sign-of-life is changing differently to how it was configured in the Tmapc time grid.
Remedy:	- ensure that the master correctly increments the sign-of-life in the master application clock cycle Tmapc. - correct the interconnection of the master sign-of-life (p2045).
	Note: PB: PROFIBUS PN: PROFINET

A01945	PROFIBUS: Connection to the Publisher failed
Message value:	Fault cause: %1 bin
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	For PROFIBUS peer-to-peer data transfer, the connection to at least one Publisher has failed. Alarm value (r2124, interpret binary): Bit 0 = 1: Publisher with address in r2077[0], connection failed. ... Bit 15 = 1: Publisher with address in r2077[15], connection failed.
Remedy:	- check the PROFIBUS cables. - carry out a first commissioning of the Publisher that has the failed connection. See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)

F01946 (A)	PROFIBUS: Connection to the Publisher aborted
Message value:	Fault cause: %1 bin
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	At this drive object, the connection to at least one Publisher for PROFIBUS peer-to-peer data transfer in cyclic operation has been aborted. Fault value (r0949, interpret binary): Bit 0 = 1: Publisher with address in r2077[0], connection aborted. ... Bit 15 = 1: Publisher with address in r2077[15], connection aborted.
Remedy:	- check the PROFIBUS cables. - check the state of the Publisher that has the aborted connection. See also: r2077 (PROFIBUS diagnostics peer-to-peer data transfer addresses)
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F01950 (N, A)	PB/PN clock cycle synchronous operation synchronization unsuccessful
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	All objects
Reaction:	OFF1 (NONE)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Synchronization of the internal clock cycle to the global control telegram has failed. The internal clock cycle exhibits an unexpected shift.
Remedy:	Only for internal Siemens troubleshooting. Note: PB: PROFIBUS PN: PROFINET
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F01951	CU SYNC: Synchronization application clock cycle missing
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	If DRIVE-CLiQ components with different application clock cycle are operated on a DRIVE-CLiQ port, this requires synchronization with the Control Unit. This synchronization routine was unsuccessful. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade the software of the DRIVE-CLiQ components. - upgrade the Control Unit software. Note: If a Controller Extension is being used (e.g. CX32, NX10), then the following applies: Check whether the Controller Extension is issuing error messages, and if required, remove these.

F01952	CU DRIVE-CLiQ: Synchronization of component not supported
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The existing system configuration requires that the connected DRIVE-CLiQ components support the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and the application clock cycle. However, not all DRIVE-CLiQ components have this functionality. Fault value (r0949, interpret decimal): Component number of the first faulty DRIVE-CLiQ component.
Remedy:	Upgrade the firmware of the component specified in the fault value. Note: If required, also upgrade additional components in the DRIVE-CLiQ line.
A01953	CU SYNC: Synchronization not completed
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	After the drive system is powered up, the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started but was not completed within the selected time tolerance. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	Carry out a POWER ON (power off/on) for all components. If the error occurs after the drive sampling times were changed, and if a Terminal Module 31 (TM31) is being used, the sampling times (p0115, p4099) should be set as integer multiples to the drive clock cycles (p0115).
F01954	CU DRIVE-CLiQ: Synchronization unsuccessful
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started and was not able to be successfully completed (e.g. after switch-on). Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	1. Remove the cause of a possible DRIVE-CLiQ fault. 2. Initiate a new synchronization, e.g. as follows: - remove the PROFIBUS master and re-insert again. - restart the PROFIBUS master. - switch-off the Control Unit and switch-on again. - carry out a Control Unit hardware reset (RESET button, p0972). - carry out a parameter reset and download the saved parameters (p0009 = 30, p0976 = 2, 3).

A01955	CU DRIVE-CLiQ: Synchronization DO not completed
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	After the drive system is powered up, the synchronization between the basic clock cycle, DRIVE-CLiQ clock cycle and application clock cycle was started but was not completed within the selected time tolerance. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	Carry out a POWER ON (power off/on) for all components of the DO.
A01970	CBE25: Interruption cyclic connection
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cyclic connection to a PROFINET controller is interrupted. Alarm value (r2124, interpret decimal): Number of the interrupted connection. See also: r8936 (PN state cyclic connections)
Remedy:	Establish the PROFINET connection and activate the PROFINET controller in the cyclic mode.
A01971	CBE25: Maximum number of controllers exceeded
Message value:	Info. 1: %1, info. 2: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A controller attempts to establish a connection to the drive, and as a consequence exceeds the permitted number of PROFINET connections. The alarm disappears automatically after approx. 30 seconds. Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = info. 1, xxxx = info. 2 Info 1 = 0: number of RT connections exceeded Info 1 > 0: number of IRT connections exceeded Info 2: permitted number of connections
Remedy:	Check the configuration of the PROFINET controllers as well as the p8929 setting. See also: p8929 (PN remote controller number)
A01972	PROFINET: Second controller missing
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The PROFINET function "Shared Device" has been activated (p8929 = 2). However, only the connection to a PROFINET controller is present.

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Check the configuration of the PROFINET controllers as well as the p8929 setting.
See also: p8929 (PN remote controller number)

A01979 **PROFINET: Internal cyclic data transfer error**

Message value: %1

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The cyclic actual values and/or setpoints were not transferred within the specified times.
Alarm value (r2124, interpret hexadecimal):
Only for internal Siemens troubleshooting.

Remedy: Correctly set T_io_input or T_io_output.

A01980 **PN: Interruption cyclic connection**

Message value: %1

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The cyclic connection to a PROFINET controller is interrupted.
Alarm value (r2124, interpret decimal):
Number of the interrupted connection.
See also: r8936 (PN state cyclic connections)

Remedy: Establish the PROFINET connection and activate the PROFINET controller in the cyclic mode.

A01981 **PN: Maximum number of controllers exceeded**

Message value: Info. 1: %1, info. 2: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A controller attempts to establish a connection to the drive, and as a consequence exceeds the permitted number of PROFINET connections.
The alarm disappears automatically after approx. 30 seconds.
Alarm value (r2124, interpret hexadecimal):
yyyyxxxx hex: yyyy = info. 1, xxxx = info. 2
Info 1 = 0: number of RT connections exceeded
Info 1 > 0: number of IRT connections exceeded
Info 2: permitted number of connections

Remedy: Check the configuration of the PROFINET controllers as well as the p8929 setting.
See also: p8929 (PN remote controller number)

A01982	PROFINET: Second controller missing
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The PROFINET function "Shared Device" has been activated (p8929 = 2). However, only the connection to a PROFINET controller is present.
Remedy:	Check the configuration of the PROFINET controllers as well as the p8929 setting. See also: p8929 (PN remote controller number)

A01989	PROFINET: Internal cyclic data transfer error
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cyclic actual values and/or setpoints were not transferred within the specified times. Alarm value (r2124, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	Correctly set T_io_input or T_io_output.

A01990 (F)	USS: PZD configuration error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The configuration of the process data (PZD) for the USS protocol is incorrect. Alarm value (r2124, interpret decimal): 2: PZD amount (p2022) too great for the first drive object (p978[0]). The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051.
Remedy:	Re alarm value = 2: Check the amount of USS PZD (p2022) and the maximum PZD amount (r2050/p2051) for the first drive object (p0978[0]).
Reaction upon F:	NONE (OFF1)
Acknowl. upon F:	IMMEDIATELY

A02000	Function generator: Start not possible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The function generator has already been started.

4.2 List of faults and alarms

Remedy: Stop the function generator and restart again if necessary.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

See also: p4800 (Function generator control)

A02005 Function generator: Drive does not exist

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The drive object specified for connection does not exist.

See also: p4815 (Function generator drive number)

Remedy: Use the existing drive object with the corresponding number.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

See also: p4815 (Function generator drive number)

A02006 Function generator: No drive specified for connection

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: No drive specified for connection in p4815.

See also: p4815 (Function generator drive number)

Remedy: At least one drive to be connected must be specified in p4815.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

See also: p4815 (Function generator drive number)

A02007 Function generator: Drive not SERVO / VECTOR / DC_CTRL

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The drive object specified for connection is not a SERVO / VECTOR or DC_CTRL.

See also: p4815 (Function generator drive number)

Remedy: Use a SERVO / VECTOR / DC_CTRL drive object with the corresponding number.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

A02008	Function generator: Drive specified a multiple number of times
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The drive object specified for connection is already specified. Alarm value (r2124, interpret decimal): Drive object number of the drive object that is specified a multiple number of times.
Remedy:	Specify a different drive object. Note: The alarm is reset as follows: - remove the cause of this alarm. - restart the function generator.

A02009	Function generator: Illegal mode
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The set operating mode (p1300) of the drive object is not permissible when using the function generator. Alarm value (r2124, interpret decimal): Number of the drive object involved.
Remedy:	Change the operating mode for this drive object to p1300 = 20 (encoderless speed control) or p1300 = 21 (speed control with encoder). Note: The alarm is reset as follows: - remove the cause of this alarm. - restart the function generator.

A02010	Function generator: Speed setpoint from the drive is not zero
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The speed setpoint of a drive selected for connection is greater than the value for the standstill detection set using p1226.
Remedy:	For all of the drives specified for connection, set the speed setpoints to zero. Note: The alarm is reset as follows: - remove the cause of this alarm. - restart the function generator.

A02011	Function generator: The actual drive speed is not zero
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The speed actual value of a drive selected for connection is greater than the value for the standstill detection set using p1226.

Remedy: Set the relevant drives to zero speed before starting the function generator.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

A02015 Function generator: Drive enable signals missing

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The master control and/or enable signals are missing to connect to the specified drive.

See also: p4815 (Function generator drive number)

Remedy: Fetch the master control to the specified drive object and set all enable signals.

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

A02016 Function generator: Magnetizing running

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: Magnetizing has not yet been completed on a drive object specified for connection.

Alarm value (r2124, interpret decimal):

Number of the drive object involved.

See also: p4815 (Function generator drive number)

Remedy: Wait for magnetizing of the motor (r0056.4).

Note:

The alarm is reset as follows:

- restart the function generator.

See also: r0056 (Status word, closed-loop control)

A02020 Function generator: Parameter cannot be changed

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: This parameter setting cannot be changed when the function generator is active (p4800 = 1).

See also: p4810, p4812, p4813, p4815, p4820, p4821, p4822, p4823, p4824, p4825, p4826, p4827, p4828, p4829

Remedy: - stop the function generator before parameterizing (p4800 = 0).

- if required, start the function generator (p4800 = 1).

Note:

The alarm is reset as follows:

- remove the cause of this alarm.
- restart the function generator.

See also: p4800 (Function generator control)

A02025 Function generator: Period too short

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The value for the period is too short.
See also: p4821 (Function generator period)
Remedy: Check and adapt the value for the period.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4821 (Function generator period)

A02026 Function generator: Pulse width too high

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected pulse width is too high.
The pulse width must be less than the period duration.
See also: p4822 (Function generator pulse width)
Remedy: Reduce pulse width.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4821 (Function generator period), p4822 (Function generator pulse width)

A02030 Function generator: Physical address equals zero

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The specified physical address is zero.
See also: p4812 (Function generator physical address)
Remedy: Set a physical address with a value other than zero.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4812 (Function generator physical address)

A02040 Function generator: Illegal value for offset

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The value for the offset is higher than the value for the upper limit or lower than the value for the lower limit.
See also: p4826 (Function generator offset)

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Adjust the offset value accordingly.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: p4826 (Function generator offset), p4828 (Function generator lower limit), p4829 (Function generator upper limit)

A02041 Function generator: Illegal value for bandwidth

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The bandwidth referred to the time slice clock cycle of the function generator has either been set too low or too high. Depending on the time slice clock cycle, the bandwidth is defined as follows:
 $\text{Bandwidth_max} = 1 / (2 \times \text{time slice clock cycle})$
 $\text{Bandwidth_min} = \text{Bandwidth_max} / 100000$
Example:
Assumption: p4830 = 125 μs
--> $\text{Bandwidth_max} = 1 / (2 \times 125 \mu\text{s}) = 4000 \text{ Hz}$
--> $\text{Bandwidth_min} = 4000 \text{ Hz} / 100000 = 0.04 \text{ Hz}$
Note:
p4823: Function generator bandwidth
p4830: Function generator time slice clock cycle
See also: p4823 (Function generator bandwidth), p4830 (Function generator time slice cycle)
Remedy: Check the value for the bandwidth and adapt accordingly.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.

A02047 Function generator: Time slice clock cycle invalid

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The time slice clock cycle selected does not match any of the existing time slices.
See also: p4830 (Function generator time slice cycle)
Remedy: Enter an existing time slice clock cycle. The existing time slices can be read out via p7901.
Note:
The alarm is reset as follows:
- remove the cause of this alarm.
- restart the function generator.
See also: r7901 (Sampling times)

A02050 Trace: Start not possible

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The trace has already been started.
See also: p4700 (Trace control)
Remedy: Stop the trace and, if necessary, start again.

A02051 **Trace: recording not possible as a result of know-how protection**

Message value: involves %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: TRACE recording is not possible as at least one signal or trigger signal being used is under know-how protection.
Alarm value (r2124, interpret decimal):
1: Recorder 0
2: Recorder 1
3: Recorders 0 and 1
See also: p4700, p4711, p4730, p4731, p4732, p4733, p4734, p4735, p4736, p4737
Remedy:
- Temporarily activate or deactivate know-how protection (p7766).
- Include the signal in the OEM exception list (p7763, p7764).
- Where relevant do not record of the signal.
See also: p7763 (KHP OEM exception list number of indices for p7764), p7764 (KHP OEM exception list)

A02055 **Trace: Recording time too short**

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The trace duration is too short.
The minimum is twice the value of the trace clock cycle.
See also: p4721 (Trace recording time)
Remedy: Check the selected recording time and, if necessary, adjust.

A02056 **Trace: Recording cycle too short**

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The selected recording cycle is shorter than the selected basic clock cycle 0 (p0110[0]).
See also: p4720 (Trace recording cycle)
Remedy: Increase the value for the trace cycle.

A02057 **Trace: Time slice clock cycle invalid**

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The time slice clock cycle selected does not match any of the existing time slices.
See also: p4723 (Trace time slice cycle)
Remedy: Enter an existing time slice clock cycle. The existing time slices can be read out via p7901.
See also: r7901 (Sampling times)

A02058	Trace: Time slice clock cycle for endless trace not valid
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The selected time slice clock cycle cannot be used for the endless trace See also: p4723 (Trace time slice cycle)
Remedy:	Enter the clock cycle of an existing time slice with a cycle time ≥ 2 ms for up to 4 recording channels or ≥ 4 ms from 5 recording channels per trace. The existing time slices can be read out via p7901. See also: r7901 (Sampling times)

A02059	Trace: Time slice clock cycle for 2 x 8 recording channels not valid
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The selected time slice clock cycle cannot be used for more than 4 recording channels. See also: p4723 (Trace time slice cycle)
Remedy:	Enter the clock cycle of an existing time slice with a cycle time ≥ 4 ms or reduce the number of recording channels to 4 per trace. The existing time slices can be read out via p7901. See also: r7901 (Sampling times)

A02060	Trace: Signal to be traced missing
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	- a signal to be traced was not specified. - the specified signals are not valid. See also: p4730 (Trace record signal 0), p4731 (Trace record signal 1), p4732 (Trace record signal 2), p4733 (Trace record signal 3)
Remedy:	- specify the signal to be traced. - check whether the relevant signal can be traced.

A02061	Trace: Invalid signal
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	- the specified signal does not exist. - the specified signal can no longer be traced (recorded). See also: p4730 (Trace record signal 0), p4731 (Trace record signal 1), p4732 (Trace record signal 2), p4733 (Trace record signal 3)
Remedy:	- specify the signal to be traced. - check whether the relevant signal can be traced.

A02062	Trace: Invalid trigger signal
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	- a trigger signal was not specified. - the specified signal does not exist. - the specified signal is not a fixed-point signal. - the specified signal cannot be used as a trigger signal for the trace. See also: p4711 (Trace trigger signal)
Remedy:	Specify a valid trigger signal.

A02063	Trace: Invalid data type
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The specified data type to select a signal using a physical address is invalid. See also: p4711 (Trace trigger signal), p4730 (Trace record signal 0), p4731 (Trace record signal 1), p4732 (Trace record signal 2), p4733 (Trace record signal 3)
Remedy:	Use a valid data type.

A02070	Trace: Parameter cannot be changed
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The trace parameter settings cannot be changed when the trace is active. See also: p4700, p4710, p4711, p4712, p4713, p4714, p4715, p4716, p4720, p4721, p4722, p4730, p4731, p4732, p4733, p4780, p4781, p4782, p4783, p4789, p4795
Remedy:	- stop the trace before parameterization. - if required, start the trace.

A02075	Trace: Pretrigger time too long
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The selected pretrigger time must be shorter than the trace time. See also: p4721 (Trace recording time), p4722 (Trace trigger delay)
Remedy:	Check the pretrigger time setting and change if necessary.

F02080	Trace: Parameterization deleted due to unit changeover
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The trace parameterization in the drive unit was deleted due to a unit changeover or a change in the reference parameters.
Remedy:	Restart trace.

A02085 Message function: Parameterization error

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A parameterization error was identified when starting the variable message function.
Alarm value (r2124, interpret decimal):
Incorrectly set parameter.
See also: p3290, p3291, p3292, p3293, r3294, p3295, p3296, p3297, p3298, p3299
Remedy: Correct the parameter and restart.
Note:
The alarm automatically disappears when stopping, or when successfully starting the variable message function (p3290.0).

A02095 MTrace 0: multiple trace cannot be activated

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The following functions or settings are not permissible in conjunction with a multiple trace (trace recorder 0):
- measuring function
- long-time trace
- trigger condition "immediate recording start" (IMMEDIATE)
- trigger condition "start with function generator" (FG_START)
Remedy: - if required, deactivate the multiple trace (p4840[0] = 0).
- deactivate function or setting that is not permissible
See also: p4840 (MTrace cycle number setting)

A02096 MTrace 0: cannot be saved

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to save the measurement results of a multiple trace on the memory card (trace recorder 0).
A multiple trace is not started or is canceled.
Alarm value (r2124, interpret decimal):
1: Memory card cannot be accessed.
- card is not inserted or is blocked by a mounted USB drive.
3: data save operation too slow.
- a second trace has been completed before the measurement results of the first trace were able to be saved.
- writing the measurement result files to the card is blocked by the parameter save.
4: Data save operation canceled.
- for instance, the file required for the data save operation was not able to be found.
See also: p4840 (MTrace cycle number setting)
Remedy: - insert or remove the memory card.
- use a larger memory card.
- configure a longer trace time or use an endless trace.
- avoid saving parameters while a multiple trace is running.
- check whether other functions are presently accessing measurement result files.

A02097 MTrace 1: multiple trace cannot be activated

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The following functions or settings are not permissible in conjunction with a multiple trace (trace recorder 1):
- measuring function
- long-time trace
- trigger condition "immediate recording start" (IMMEDIATE)
- trigger condition "start with function generator" (FG_START)
Remedy: - if required, deactivate the multiple trace (p4840[1] = 0).
- deactivate function or setting that is not permissible
See also: p4840 (MTrace cycle number setting)

A02098 MTrace 1: cannot be saved

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: It is not possible to save the measurement results of a multiple trace on the memory card (trace recorder 1).
A multiple trace is not started or is canceled.
Alarm value (r2124, interpret decimal):
1: Memory card cannot be accessed.
- card is not inserted or is blocked by a mounted USB drive.
3: data save operation to slow.
- a second trace has been completed before the measurement results of the first trace were able to be saved.
- writing the measurement result files to the card is blocked by the parameter save.
4: Data save operation canceled.
- for instance, the file required for the data save operation was not able to be found.
See also: p4840 (MTrace cycle number setting)
Remedy: - insert or remove the memory card.
- use a larger memory card.
- configure a longer trace time or use an endless trace.
- avoid saving parameters while a multiple trace is running.
- check whether other functions are presently accessing measurement result files.

A02099 Trace: Insufficient Control Unit memory

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The memory space still available on the Control Unit is no longer sufficient for the trace function.
Remedy: Reduce the memory required, e.g. as follows:
- reduce the trace time.
- increase the trace clock cycle.
- reduce the number of signals to be traced.
See also: r4708 (Trace memory space required), r4799 (Trace memory location free)

A02100	Drive: Computing dead time current controller too short
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The value in p0118 produces a dead time of one clock cycle because it is prior to setpoint availability. Possible causes: - A parameter backup with a version higher than 4.3 was loaded to a version less than or equal to 4.3. - The system properties after replacing a component no longer match the parameter assignment. Alarm value (r2134, floating point): Minimum value for p0118 where dead time no longer occurs.
Remedy:	- set p0118 to zero. - set p0118 to a value greater than or equal to the alarm value (for p1810.11 = 1) - set p0117 (from the device) to an automatic setting (p0117 = 1). - check the firmware versions of the components involved. See also: p0117 (Current controller computing dead time mode), p0118 (Current controller computing dead time)
A02150	OA: Application cannot be loaded
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The system was not able to load an OA application. Alarm value (r2124, interpret hexadecimal): 16: The interface version in the DCB user library is not compatible to the DCC standard library that has been loaded. Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline. Re alarm value = 16: Load a compatible DCB user library (compatible to the interface of the DCC standard library). Note: OA: Open Architecture See also: r4950, r4955, p4956, r4957
F02151 (A)	OA: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An internal software error has occurred within an OA application. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.

Remedy:

- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
- replace the Control Unit.

Note:

OA: Open Architecture

See also: r4950, r4955, p4956, r4957

Reaction upon A: NONE

Acknowl. upon A: NONE

F02152 (A) OA: Insufficient memory

Message value: %1

Message class: Hardware / software error (1)

Drive object: All objects

Reaction: OFF1

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Too many functions have been configured on this Control Unit (e.g. too many drives, function modules, data sets, OA applications, blocks, etc).

Fault value (r0949, interpret decimal):

Only for internal Siemens troubleshooting.

Remedy:

- change the configuration on this Control Unit (e.g. fewer drives, function modules, data sets, OA applications, blocks, etc).
- use an additional Control Unit.

Note:

OA: Open Architecture

Reaction upon A: NONE

Acknowl. upon A: NONE

F03000 NVRAM fault on action

Message value: %1

Message class: Hardware / software error (1)

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault occurred during execution of action p7770 = 1 or 2 for the NVRAM data.

Fault value (r0949, interpret hexadecimal):

yyxx hex: yy = fault cause, xx = application ID

yy = 1:

The action p7770 = 1 is not supported by this version if Drive Control Chart (DCC) is activated for the drive object concerned.

yy = 2:

The data length of the specified application is not the same in the NVRAM and the backup.

yy = 3:

The data checksum in p7774 is not correct.

yy = 4:

No data available to load.

See also: p7770 (NVRAM action)

Remedy:

- Perform the remedy according to the results of the troubleshooting.
- If necessary, start the action again.

F03001	NVRAM checksum incorrect
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A checksum error occurred when evaluating the non-volatile data (NVRAM) on the Control Unit. The NVRAM data affected was deleted.
Remedy:	Carry out a POWER ON (power off/on) for all components.

F03500 (A)	TM: Initialization
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	When initializing the Terminal Modules, the terminals of the Control Unit or the Terminal Board 30, an internal software error has occurred. Fault value (r0949, interpret decimal): yxxx dex y = Only for internal Siemens troubleshooting xxx = component number (p0151)
Remedy:	- power down/power up the power supply for the Control Unit. - check the DRIVE-CLiQ connection. - if required, replace the Terminal Module. The Terminal Module should be directly connected to a DRIVE-CLiQ socket of the Control Unit. If the fault occurs again, replace the Terminal Module.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A03501	TM: Sampling time change
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The sampling times of the inputs/outputs were changed. This change only becomes valid after the next boot.
Remedy:	Carry out a POWER ON.

F03505 (N, A)	CU: Analog input wire breakage
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	CU_I, CU_I_D410, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The wire-break monitoring for an analog input has responded. The input current of the analog input has exceeded the threshold value parameterized in p0761[0]. p0756[0]: analog input 0 (X131.7/X131.8) Fault value (r0949, interpret decimal): Note: For the following analog input type, the wire breakage monitoring is active: p0756[0] = 3 (4 ... 20 mA with monitoring)

- Remedy:**
- Check the wiring to the signal source for interruptions.
 - Check the magnitude of the injected current - it is possible that the infed signal is too low.
 - Check the load resistor (250 Ohm).

Note:

The input current measured by the analog input can be read in r0752[0].

For p756[0] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies:

A current less than 4 mA is not displayed in r752[0] - but instead r752[0] = 4 mA is output.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F03505 (N, A) Analog input wire breakage

Message value: %1

Message class: External measured value / signal state outside the permissible range (16)

Drive object: CU_LINK, CU_NX_CX, TM120, TM150, TM54F_MA, TM54F_SL

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The wire-break monitoring for an analog input has responded.

The input current of the analog input has exceeded the threshold value parameterized in p4061[x].

Index x = 0: Analog input 0 (X521.1/X521.2)

Index x = 1: Analog input 1 (X521.3/X521.4)

Fault value (r0949, interpret decimal):

yxxx dec

y = analog input (0 = analog input 0 (AI 0), 1 = analog input 1 (AI 1))

xxx = component number (p0151)

Note:

For the following analog input type, the wire breakage monitoring is active:

p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA))

- Remedy:**
- check the wiring for interruptions.
 - Check the magnitude of the injected current - it is possible that the infed signal is too low.
 - Check the load resistor (250 Ohm).

Note:

The input current measured by the Terminal Module can be read out from r4052[x].

For p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies:

A current less than 4 mA is not displayed in r4052[x] - but instead r4052[x] = 4 mA is output.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F03505 (N, A) Analog input wire breakage

Message value: %1

Message class: External measured value / signal state outside the permissible range (16)

Drive object: A_INF, B_INF, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The wire-break monitoring for an analog input has responded.

Remedy: Check the wiring for interruptions.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F03505 (N, A)	TB: Analog input wire breakage
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	TB30
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The wire-break monitoring for an analog input has responded.
Remedy:	Check the wiring for interruptions.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F03505 (N, A)	TM: Analog input wire breakage
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	TM15, TM15DI_DO, TM17, TM31
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The wire-break monitoring for an analog input has responded. The input current of the analog input has exceeded the threshold value parameterized in p4061[x]. Index x = 0: Analog input 0 (X521.1/X521.2) Index x = 1: Analog input 1 (X521.3/X521.4) Fault value (r0949, interpret decimal): yxxx dec y = analog input (0 = analog input 0 (AI 0), 1 = analog input 1 (AI 1)) xxx = component number (p0151) Note: For the following analog input type, the wire breakage monitoring is active: p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA) - check the wiring for interruptions. - Check the magnitude of the injected current - it is possible that the infed signal is too low. - Check the load resistor (250 Ohm). Note: The input current measured by the Terminal Module can be read out from r4052[x]. For p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies: A current less than 4 mA is not displayed in r4052[x] - but instead r4052[x] = 4 mA is output.
Remedy:	
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F03505 (N, A)	TM: Analog input wire breakage
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	TM41
Reaction:	OFF1 (NONE, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The wire-break monitoring for an analog input has responded. The input current of the analog input has exceeded the threshold value parameterized in p4061[x]. Index x = 0: Analog input 0 (X522.1 to .3) Index x = 1: Analog input 1 (X522.4 to .5)

Fault value (r0949, interpret decimal):

yxxx dec

y = analog input (0 = analog input 0 (AI 0), 1 = analog input 1 (AI 1))

xxx = component number (p0151)

Note:

For the following analog input type, the wire breakage monitoring is active:

p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA)

Remedy:

- check the wiring for interruptions.

- Check the magnitude of the injected current - it is possible that the infed signal is too low.

- Check the load resistor (250 Ohm).

Note:

The input current measured by the Terminal Module can be read out from r4052[x].

For p4056[x] = 3 (unipolar current input monitored (+4 ... +20 mA)) the following applies:

A current less than 4 mA is not displayed in r4052[x] - but instead r4052[x] = 4 mA is output.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A03506 (F, N) 24 V power supply missing

Message value: %1

Message class: Supply voltage fault (undervoltage) (3)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The 24 V power supply for the digital outputs (X124) is missing.

Remedy: Check the terminals for the power supply voltage (X124, L1+, M).

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

A03507 (F, N) Digital output not set

Message value: %1

Message class: General drive fault (19)

Drive object: CU_I, CU_I_D410, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HUB, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM54F_MA, TM54F_SL

Reaction: NONE

Acknowledge: NONE

Cause: Despite specification by the signal source the digital output has not been set.

Possible causes:

- power supply missing.

- the digital output is in current limiting (e.g. due to short-circuit).

- The digital output is being used for Safety Extended Functions.

- The control has authority to access the digital output by means of direct access (see also r0729).

Alarm value (r2124, interpret bitwise binary):

Digital output involved (structured the same as r0747).

Remedy:

- check the 24 V power supply (e.g. X130.6 for CU310-2, ground is X130.5).

- check the output terminals for short-circuits.

- reset the signal source of the digital output for use by Safety Extended functions.

- carry out a POWER ON (power off/on).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A03507 (F, N) Digital output not set
Message value: %1
Message class: General drive fault (19)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Despite specification by the signal source the digital output has not been set.
Possible causes:
- power supply missing.
- the digital output is in current limiting (e.g. due to short-circuit).
- The digital output is being used for Safety Extended Functions.
- The control has authority to access the digital output by means of direct access (see also r0729).
Alarm value (r2124, interpret bitwise binary):
Digital output involved (structured the same as r0747).
Remedy:
- check the 24 V power supply (e.g. X131.7 for CU305, ground is X131.8).
- check the output terminals for short-circuits.
- reset the signal source of the digital output for use by Safety Extended functions.
- carry out a POWER ON (power off/on).

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A03510 (F, N) CU: Calibration data not plausible
Message value: %1
Message class: Hardware / software error (1)
Drive object: CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN
Reaction: NONE
Acknowledge: NONE
Cause: During booting, the calibration data for the analog inputs is read and checked with respect to plausibility.
At least one calibration data point was determined to be invalid.
Remedy:
- power down/power up the power supply for the Control Unit.
- check the DRIVE-CLiQ wiring.
Note:
If it reoccurs, then replace the module.
In principle, operation could continue.
The analog channel involved possibly does not achieve the specified accuracy.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A03510 (F, N)	CU: Calibration data not plausible
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	CU_I, CU_I_D410
Reaction:	NONE
Acknowledge:	NONE
Cause:	During ramp-up, the Terminal Module 31 (TM31) calibration data is read in and checked for plausibility. At least one calibration data point was determined to be invalid. Alarm value (r2124, interpret binary): Bit 1: 10 V value, analog input 0 invalid. Bit 3: 10 V value, analog input 1 invalid. Bit 4: Offset, analog output 0 invalid. Bit 5: 10 V value, analog output 0 invalid. Bit 6: Offset, analog output 1 invalid. Bit 7: 10 V value, analog input 1 invalid.
Remedy:	- power down/power up the power supply for the Control Unit. - check the DRIVE-CLiQ wiring. Note: If it reoccurs, then replace the module. In principle, operation could continue. The analog channel involved possibly does not achieve the specified accuracy.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A03510 (F, N)	Calibration data not plausible
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, CU_LINK, CU_NX_CX, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM41, TM54F_MA, TM54F_SL
Reaction:	NONE
Acknowledge:	NONE
Cause:	During ramp-up, the Terminal Module 31 (TM31) calibration data is read in and checked for plausibility. At least one calibration data point was determined to be invalid. Alarm value (r2124, interpret binary): Bit 1: 10 V value, analog input 0 invalid. Bit 3: 10 V value, analog input 1 invalid. Bit 4: Offset, analog output 0 invalid. Bit 5: 10 V value, analog output 0 invalid. Bit 6: Offset, analog output 1 invalid. Bit 7: 10 V value, analog input 1 invalid.
Remedy:	- power down/power up the power supply for the Control Unit. - check the DRIVE-CLiQ wiring. Note: If it reoccurs, then replace the module. In principle, operation could continue. The analog channel involved possibly does not achieve the specified accuracy.
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A03510 (F, N)	Calibration data not plausible
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	During booting, the calibration data for the analog inputs is read and checked with respect to plausibility. At least one calibration data point was determined to be invalid.
Remedy:	- power down/power up the power supply for the Control Unit. - check the DRIVE-CLiQ wiring. Note: If it reoccurs, then replace the module. In principle, operation could continue. The analog channel involved possibly does not achieve the specified accuracy.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A03510 (F, N)	TM: Calibration data not plausible
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	TM120, TM15, TM150, TM15DI_DO, TM17, TM31
Reaction:	NONE
Acknowledge:	NONE
Cause:	During ramp-up, the Terminal Module 31 (TM31) calibration data is read in and checked for plausibility. At least one calibration data point was determined to be invalid. Alarm value (r2124, interpret binary): Bit 1: 10 V value, analog input 0 invalid. Bit 3: 10 V value, analog input 1 invalid. Bit 4: Offset, analog output 0 invalid. Bit 5: 10 V value, analog output 0 invalid. Bit 6: Offset, analog output 1 invalid. Bit 7: 10 V value, analog input 1 invalid.
Remedy:	- power down/power up the power supply for the Control Unit. - check the DRIVE-CLiQ wiring. Note: If it reoccurs, then replace the module. In principle, operation could continue. The analog channel involved possibly does not achieve the specified accuracy.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A03550 **TM: Speed setpoint filter natural frequency > Shannon frequency**

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The natural filter frequency of the speed setpoint filter (p1417) is greater than or equal to the Shannon frequency.
The Shannon frequency is calculated according to the following formula:
0.5 / p4099[3]
See also: p1417

Remedy: Reduce the natural frequency of the speed setpoint filter (PT2 low pass) (p1417).

F03590 (N, A) **TM: Module not ready**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: Infeed: OFF2 (NONE)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The Terminal Module involved does not send a ready signal and no valid cyclic data.
Fault value (r0949, interpret decimal):
Drive object number of the Terminal Module involved.

Remedy: - check the 24 V power supply.
- check the DRIVE-CLiQ wiring.
- check whether the sampling time of the drive object involved is not equal to zero (p4099[0]).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A05000 (N) **Power unit: Overtemperature heat sink AC inverter**

Message value: -

Message class: Power electronics faulted (5)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The alarm threshold for overtemperature at the inverter heat sink has been reached. The response is set using p0290.
If the temperature of the heat sink increases by an additional 5 K, then fault F30004 is initiated.

Remedy: Check the following:
- is the ambient temperature within the defined limit values?
- have the load conditions and the load duty cycle been appropriately dimensioned?
- has the cooling failed?

Reaction upon N: NONE
Acknowl. upon N: NONE

4 Faults and alarms

4.2 List of faults and alarms

A05001 (N)	Power unit: Overtemperature depletion layer chip
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Alarm threshold for overtemperature of the power semiconductor in the AC converter has been reached. Note: - The response is set using p0290. - If the depletion layer temperature increases by an additional 15 K, then fault F30025 is triggered.
Remedy:	Check the following: - is the ambient temperature within the defined limit values? - have the load conditions and the load duty cycle been appropriately dimensioned? - has the cooling failed? - pulse frequency too high? See also: r0037, p0290
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A05001 (N)	Power unit: Overtemperature depletion layer chip
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Alarm threshold for overtemperature of the power semiconductor in the AC converter has been reached. Note: - The response is set using p0290. - If the depletion layer temperature increases by an additional 15 K, then fault F30025 is triggered.
Remedy:	Check the following: - is the ambient temperature within the defined limit values? - have the load conditions and the load duty cycle been appropriately dimensioned? - has the cooling failed? - pulse frequency too high? Note: If the alarm occurs after reducing the current controller sampling time (p0115[0]) during the motor data identification (standstill measurement), then it is recommended that this is initially performed using the standard sampling time and then the sampling time should be subsequently changed over. See also: r0037, p0290
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A05002 (N)	Power unit: Air intake overtemperature
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The alarm threshold for the air intake overtemperature has been reached. For air-cooled power units, the threshold is 42 °C (hysteresis 2 K). The response is set using p0290. If the air intake temperature increases by an additional 13 K, then fault F30035 is output.

Remedy: Check the following:
 - is the ambient temperature within the defined limit values?
 - has the fan failed? Check the direction of rotation.

Reaction upon N: NONE
 Acknowl. upon N: NONE

A05003 (N) Power unit: Internal overtemperature

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for internal overtemperature has been reached.
 If the temperature inside the power unit increases by an additional 5 K, then fault F30036 is triggered.

Remedy: Check the following:
 - is the ambient temperature within the defined limit values?
 - has the fan failed? Check the direction of rotation.

Reaction upon N: NONE
 Acknowl. upon N: NONE

A05004 (N) Power unit: Rectifier overtemperature

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for the overtemperature of the rectifier has been reached. The response is set using p0290.
 If the temperature of the rectifier increases by an additional 5 K, then fault F30037 is triggered.

Remedy: Check the following:
 - is the ambient temperature within the defined limit values?
 - have the load conditions and the load duty cycle been appropriately dimensioned?
 - has the fan failed? Check the direction of rotation.
 - has a phase of the line supply failed?
 - is an arm of the supply (incoming) rectifier defective?

Reaction upon N: NONE
 Acknowl. upon N: NONE

A05005 Cooling unit: Cooling medium flow rate too low

Message value: %1
Message class: Auxiliary unit faulted (20)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Cooling unit: Alarm - flow rate has fallen below the alarm value
Remedy: - Check the feedback signals and parameter assignment (p0260 ... p0267).
 - Check the coolant feed.

4 Faults and alarms

4.2 List of faults and alarms

A05006 (N)	Power unit: Overtemperature thermal model
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature difference between the chip and heat sink has exceeded the permissible limit value (blocksize power units only). Depending on p0290, an appropriate overload response is initiated. See also: r0037
Remedy:	Not necessary. The alarm disappears automatically once the limit value is undershot. Note: If the alarm does not disappear automatically and the temperature continues to rise, this can result in fault F30024. See also: p0290 (Power unit overload response)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N05007 (A)	Power unit: Overtemperature thermal model (chassis PU)
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature difference between the chip and heat sink has exceeded the permissible limit value (r0293) (chassis power units only). Depending on p0290, an appropriate overload response is initiated. See also: r0037, r0293 (Power unit alarm threshold model temperature)
Remedy:	Not necessary. The alarm disappears automatically once the limit value is undershot. See also: p0290 (Power unit overload response)
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F05050	Parallel circuit: Pulse enable in spite of pulse inhibit
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	A power unit signals that the pulses are enabled although the pulses are inhibited. Fault value (r0949, interpret decimal): Number of the power unit involved.
Remedy:	The power unit is defective and must be replaced.

F05051	Parallel circuit: Power unit pulse enable missing
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	For one or several power units, the pulses were not able to be enabled. Fault value (r0949, interpret decimal): Number of the power unit involved.
Remedy:	- acknowledge power unit faults that are still present. - inhibit the pulses of the power unit involved (p7001).
A05052 (F)	Parallel circuit: Illegal current dissymmetry
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The deviation of the individual currents of the power units exceeds the alarm threshold specified in p7010. Alarm value (r2124, interpret decimal): 1: Phase U. 2: Phase V. 3: Phase W.
Remedy:	- inhibit the pulses of the faulted power unit (p7001). - check the connecting cables. Loose contacts can cause current spikes. - the motor reactors are non-symmetrical or faulty and must be replaced. - the CTs must be calibrated or replaced.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
A05053 (F)	Parallel circuit: Inadmissible DC link voltage dissymmetry
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The deviation of the DC link voltage measured values exceeds the alarm threshold specified in p7011.
Remedy:	- inhibit the pulses of the faulted power unit (p7001). - check the DC link connecting cables. - the DC link voltage measurement is incorrect and must be calibrated or renewed.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
A05054	Parallel circuit: Power unit de-activated
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the drive object involved, fewer power units connected in parallel are active than exist in the target topology. Operation is only possible at reduced power (power derating).

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Re-activate the de-activated power units if required.
See also: p0125 (Activate/de-activate power unit components), p0895 (Activate/de-activate power unit components), p0897 (Parking axis selection)

F05055 Parallel connection: Power units with illegal code numbers

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The code numbers of the power units are not permissible.
For parallel circuit configurations, only power units with identical power unit data may be used.
Possible causes:

- The code numbers of the power units do not match.

For booksize drive units, the following additionally applies:

- a parallel connection is not possible for the power units being used.

- there are too many power units being used in the parallel connection.

Fault value (r0949, interpret decimal):

Parameter in which the inadmissible power unit code number was detected.

Remedy: - Use power units with the same code number.

For booksize drive units, the following additionally applies:

- use power units which are permitted for a parallel connection.

- reduce the number of power units being used in the parallel connection.

F05055 Parallel connection: Power units with illegal code numbers

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The code numbers of the power units do not match.
Fault value (r0949, interpret decimal):
Parameter in which the first different power unit code number was detected.

Remedy: Use power units with the same code number.

For parallel circuit configurations, only power units with identical power unit data may be used.

F05056 Parallel circuit: Power unit EEPROM versions differ

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The EEPROM versions of the power units do not match.
Fault value (r0949, interpret decimal):
Parameter in which the first different version number was detected.

Remedy: Use power units with the same EEPROM version.

Note:

For parallel circuit configurations, only power units with identical EEPROM versions may be used.

F05057	Parallel circuit: Power unit firmware versions differ
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	The firmware versions of the power units connected in parallel do not match. Fault value (r0949, interpret decimal): Parameter in which the first different version number was detected.
Remedy:	Use power units with the same firmware version. For parallel circuit configurations, only power units with identical firmware versions may be used.

F05058	Parallel circuit: VSM EEPROM versions differ
Message value:	Parameter: %1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The EEPROM versions of the Voltage Sensing Modules (VSM) do not match. Fault value (r0949, interpret decimal): Parameter in which the first different version number was detected.
Remedy:	For parallel circuit configurations, only Voltage Sensing Modules (VSM) with identical EEPROM versions may be used.

F05059	Parallel circuit: VSM firmware versions differ
Message value:	Parameter: %1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The firmware versions of the Voltage Sensing Module (VSM) do not match. Fault value (r0949, interpret decimal): Parameter in which the first different version number was detected.
Remedy:	For parallel circuit configurations, only Voltage Sensing Modules (VSM) with identical firmware versions may be used.

F05060	Parallel circuit: Power unit firmware version does not match
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	Firmware from version V02.30.01.00 is required when connecting the power units in parallel.
Remedy:	Update the firmware of the power units (at least V02.30.01.00).

4 Faults and alarms

4.2 List of faults and alarms

F05061	Infeed VSM count
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The number of active Voltage Sensing Modules (VSM) for the drive object infeed with chassis power units is not correct. For A_Infeed, each active power unit must be assigned an active VSM also for a parallel circuit configuration. For S_Infeed, the active drive object, must be assigned at least one active VSM. Fault value (r0949, interpret decimal): Number of VSMS that are currently assigned to the drive object.
Remedy:	Adapts the number of active Voltage Sensing Modules (VSM).

F05064	Parallel connection: Pulse synchronization error
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (OFF1) Vector: OFF2 (OFF1, OFF3)
Acknowledge:	POWER ON (IMMEDIATELY)
Cause:	The pulse synchronization of at least one of the power units connected in parallel is incorrect.
Remedy:	Restart the drive system.

A05065 (F, N)	Voltage measured values not plausible
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The voltage measurement does not supply any plausible values and is not used. Alarm value (r2124, interpret bitwise binary): Bit 1: Phase U Bit 2: Phase V Bit 3: Phase W
Remedy:	The following parameterization must be made in order to deactivate the alarm: - Deactivate voltage measurement (p0247.0 = 0). - Deactivate flying restart with voltage measurement (p0247.5 = 0) and deactivate fast flying restart (p1780.11 = 0).
Reaction upon F:	NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F05118 (A)	Pre-charging contactor simultaneity monitoring time exceeded
Message value:	fault cause: %1, additional information: %2
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A feedback signal for the pre-charging contactor (ALM, SLM, BLM diode) or the line contactor (BLM thyristor) interconnected and the simultaneity monitoring (p0255[4, 6]) activated. After opening or closing a contactor of the parallel connection, after a monitoring time has elapsed, not all of the contactors have assumed the same state.

Fault value (r0949, interpret binary):
Bit 0 = 1: simultaneity error when closing the contactors.
Bit 1 = 1: simultaneity error when opening the contactors.
Bit 16 = 1: PDS0 contactor is closed.
Bit 17 = 1: PDS1 contactor is closed.
Bit 18 = 1: PDS2 contactor is closed.
Bit 19 = 1: PDS3 contactor is closed.
Bit 20 = 1: PDS4 contactor is closed.
Bit 21 = 1: PDS5 contactor is closed.
Bit 22 = 1: PDS6 contactor is closed.
Bit 23 = 1: PDS7 contactor is closed.

Note:

PDS: Power unit Data Set

Remedy:
- check the monitoring time setting (p0255[4, 6]).
- check the contactor wiring and activation.
- if required, replace the contactor.
See also: p0255 (Power unit contactor monitoring time)

Reaction upon A: NONE

Acknowl. upon A: NONE

F05119 (A) Bypass contactor simultaneity monitoring time exceeded

Message value: fault cause: %1, additional information: %2

Message class: Infeed faulted (13)

Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A feedback signal for the bypass contactor is interconnected and the simultaneity monitoring (p0255[5, 7]) activated. After opening or closing a contactor of the parallel connection, after a monitoring time has elapsed, not all of the contactors have assumed the same state.

Fault value (r0949, interpret binary):
Bit 0 = 1: simultaneity error when closing the contactors.
Bit 1 = 1: simultaneity error when opening the contactors.
Bit 16 = 1: PDS0 contactor is closed.
Bit 17 = 1: PDS1 contactor is closed.
Bit 18 = 1: PDS2 contactor is closed.
Bit 19 = 1: PDS3 contactor is closed.
Bit 20 = 1: PDS4 contactor is closed.
Bit 21 = 1: PDS5 contactor is closed.
Bit 22 = 1: PDS6 contactor is closed.
Bit 23 = 1: PDS7 contactor is closed.

Note:

PDS: Power unit Data Set

Remedy:
- check the monitoring time setting (p0255[5, 7]).
- check the wiring and control of the contactor.
- if required, replace the contactor.
See also: p0255 (Power unit contactor monitoring time)

Reaction upon A: NONE

Acknowl. upon A: NONE

F06000	Infeed: Precharging monitoring time expired
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY
Cause:	After the line contactor closes the power unit does not signal the READY state within the monitoring time (p0857). The end of the DC link pre-charging was not able to be completed for one of the following reasons: 1) There is no line supply voltage connected. 2) The line contactor/line side switch has not been closed. 3) The line supply voltage is too low. 4) Line supply voltage incorrectly set (p0210). 5) The pre-charging resistors are overheated as there were too many pre-charging operations per time unit. 6) The pre-charging resistors are overheated as the DC link capacitance is too high. 7) The pre-charging resistors are overheated because when there is no "ready for operation" (r0863.0) of the infeed unit, power is taken from the DC link. 8) The pre-charging resistors are overheated as the line contactor was closed during the DC link fast discharge through the Braking Module. 9) The DC link has either a ground fault or a short-circuit. 10) The pre-charging circuit is possibly defective (only for chassis units). See also: p0210 (Drive unit line supply voltage), p0857 (Power unit monitoring time)
Remedy:	In general: - check the line supply voltage at the connecting terminals. - check the line supply voltage setting (p0210). - check the monitoring time and, if required, increase (p0857). - where relevant, observe additional power unit messages/signals (e.g. F30027). - the following applies to booksize units: Wait (approx. 8 min.) until the pre-charging resistors have cooled down. For this purpose, preferably disconnect the infeed unit from the line supply. Re 5): - carefully observe the permissible pre-charging frequency (refer to the appropriate Equipment Manual). Re 6): - check the total capacitance of the DC link and reduce in accordance with the maximum permissible DC-link capacitance if necessary (refer to the appropriate Equipment Manual) Re 7): - interconnect the ready-for-operation signal from the infeed unit (r0863.0) in the enable logic of the drives connected to this DC link Re 8): - check the connections of the external line contactor. The line contactor must be open during DC-link fast discharge. Re 9): - check the DC link for ground faults or short circuits.

F06010	Infeed: Power unit EP 24 V missing in operation
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	In operation, the pulse enable via terminal EP at the Line Module (X21.3, X21.4) was withdrawn. Note: EP: Enable Pulses (pulse enable)
Remedy:	- do not open the line side switch in operation - only when the pulses are inhibited. - check the wiring of terminal EP (X21.3, X21.4) at the Line Module to exclude any poor contacts.

F06050	Infeed: Smart Mode not supported
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The power unit does not support the Smart Mode.
Remedy:	<ul style="list-style-type: none"> - set the suitable sampling time $250 \mu\text{s} \leq p0115[0] \leq 400 \mu\text{s}$ (e.g. by setting p0112 and p0115 to the factory setting). - upgrade the power unit software and/or hardware for the Smart Mode. The availability of the Smart Mode function is displayed in r0192. - for A_INF the following applies: De-activate the Smart Mode with p3400.0 = 0 and activate the voltage control with p3400.3 = 1. For booksize power units, it must be noted that for a supply voltage $p0210 > 415 \text{ V}$ only the Smart Mode is possible in the pre-setting. If DC link voltages above 660 V are permissible in the application, then voltage-controlled operation can be activated with p0280, p0210, p3400 and p3510. The information regarding p0210 should be carefully noted. <p>See also: r0192 (Power unit firmware properties 1)</p>
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F06052	Infeed: Filter temperature evaluation not supported
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	The power unit does not support filter temperature evaluation. This feature (r0192.11) is required when an Active Interface Module is used as a line filter (p0220 = 41 ... 45).
Remedy:	Upgrade the firmware for the power unit to a later version. See also: r0192 (Power unit firmware properties 1), p0220
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F06100	Infeed: Shutdown due to line supply undervoltage condition
Message value:	%1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The filtered (steady-state) value of the line supply voltage is less than the fault threshold (p0283). Fault condition: $V_{\text{rms}} < p0283 * p0210$ Fault value (r0949, floating point): Actual steady-state line supply voltage. Note: The occurrence of this fault is delayed by the time in p3492. If the fault is removed during this design time, then the power unit is not tripped (shut down). See also: p0283 (Line supply undervoltage shutdown (trip) threshold), p3492 (Infeed, line supply undervoltage delay time)
Remedy:	<ul style="list-style-type: none"> - check the line supply. - check the line supply voltage (p0210). - check the threshold value (p0283).

A06105 (F) Infeed: Line supply undervoltage

Message value:	%1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The filtered (steady-state) value of line supply voltage is lower than the alarm threshold (p0282). Alarm condition: $V_{rms} < p0282 * p0210$ Alarm value (r2124, floating point): Actual steady-state line supply voltage. See also: p0282 (Line supply undervoltage alarm threshold)
Remedy:	- check the line supply. - check the line supply voltage (p0210). - check the alarm threshold (p0282).
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

F06200 Infeed: One or several line phases failed

Message value:	-
Message class:	Network fault (2)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Failure overvoltage in one or several line supply phases. The fault can be output in two operating states: 1. During the power-on phase of the infeed unit. The measured line supply angle deviates from the regular characteristic for a 3-phase system - the PLL cannot be synchronized. The fault occurs immediately after power-up if, when operating with a Voltage Sensing Module (VSM), the phase assignment L1, L2, L3 at the VSM differs from the phase assignment at the power unit. 2. While the infeed is operational. After a voltage dip has been detected or an overvoltage (note A06205) in one or several line phases a fault occurred within 100 ms (also refer to other relevant messages). Generally, before fault message F06200 is output, Alarm A06205 occurs at least once, whose warning value can provide information regarding the cause of the line supply fault. Possible causes: - voltage dip on the line side or phase failure or overvoltage lasting longer than 10 ms. - overload condition on the load side with peak current. - line reactor missing.
Remedy:	- check the line supply and fuses. - check the connection and size (rating) of the line reactor. - check and correct the phase assignment at the VSM (X521 or X522) and at the power unit. - check the load. - if failed in operation, carefully note the previous alarm messages A6205 with alarm values. See also: p3463 (Infeed line angle change phase failure detection)

A06205 (F)	Infeed: Voltage dip in at least one line supply phase
Message value:	%1
Message class:	Network fault (2)
Drive object:	A_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	Voltage dip or overvoltage in one or several line supply phases has been detected in operation. The pulses are then inhibited for a time of at least 8 ms. The operating signal of the infeed unit in r0863.0 remains and the pulse inhibit due to the phase failure is displayed in r3405.2. Alarm value (r2124, bitwise coded cause of the alarm): Bit 0: Line angle deviation (limit value p3463) due to a line supply fault Bit 2: Active current deviation Bit 3: Line frequency deviation (limit values: 115 % * p0284, 85 % * p0285) Bit 4: Line overvoltage (limit value 120 % * p0281 * p0210) Bit 5: Line undervoltage (limit value 20 % * p0210) Bit 7: Peak current fault Bit 8: Smart Mode without VSM (p3400.5 = 0): Line angle deviation Bit 9: Smart Mode: DC link voltage dip Bit 10: Smart Mode: Line currents not symmetrical Bit 11: Smart Mode: Line supply voltage detection fault Bit 14: Recharging current fault
Remedy:	Generally, the following applies when an alarm message is output: - check the line supply and fuses. - check the line supply quality and system fault level. - check the load. Dependent on the alarm value in r2124, the following applies: Bit 0 = 1: Line fault occurred or poor/incorrect controller setting. For poor line quality or frequent line supply changeover operations, when required, limit value p3463 can be increased until the alarm value no longer occurs. Bit 2 = 1: Line fault occurred or poor/incorrect controller setting. - check the controller setting and load. Bit 3 = 1: Line fault occurred. For poor line quality or frequent line changeover operations, when required, limit values p0284 and p0285 can be increased until the alarm value no longer occurs. Bit 4 = 1: Line interrupted or line overvoltage has occurred. Bit 5 = 1: Line interrupted or line undervoltage has occurred. Bit 7 = 1: Peak current trip due to line fault or overload. Check the load. Bit 8 = 1: Line fault occurred. Bit 9 = 1: Line undervoltage or overload. Check the load. Bit 10 = 1: Line supply interrupted in at least one line phase. Check the fuses. Bit 11 = 1: Fault in at least one line phase. Check the fuses. Bit 14 = 1: Supply/infeed overload or fault in at least one line phase. Check the load. Check the line supply and fuses. See also: r3405, p3463 (Infeed line angle change phase failure detection)
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

F06207 (N, A)	Infeed: Line currents not symmetrical
Message value:	-
Message class:	Network fault (2)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF1 (NONE, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Asymmetry of the currents in the line phase too high. The most probable cause is failure of a line phase.
Remedy:	- check the line supply and fuses. - check the connection and size (rating) of the line reactor. - check the previous alarm A06205 and the alarm value.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F06210 Infeed: Summation current too high

Message value: %1
Message class: Ground fault / inter-phase short-circuit detected (7)
Drive object: A_INF, R_INF, S_INF
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The smoothed total of the phase currents ($i_1 + i_2 + i_3$) is greater than 4 % of the maximum power unit current (r0209).
Possible causes:
- the DC link has a ground fault that results in a high summation current (r0069.6). The DC component in the line currents can damage/destroy the power unit, line reactor or line filter!
- the zero point calibration of the current measurement was not carried out (p3491, A06602).
- defective current measurement in the power unit.
Fault value (r0949, floating point):
Smoothed total of the phase currents.
Remedy:
- check the DC link for a low-ohmic or high-ohmic ground fault and if present, remove.
- increase the monitoring time of the current offset measurement (p3491).
- replace the power unit if necessary.

F06211 Infeed: Summation current impermissibly high

Message value: %1
Message class: Ground fault / inter-phase short-circuit detected (7)
Drive object: A_INF, R_INF, S_INF
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The smoothed sum of the phase currents ($i_1 + i_2 + i_3$) is impermissibly high. The summed current has exceeded the parameterized threshold for the ground fault monitoring (p0287).
Possible causes:
- there is a ground fault that results in a high summation current (r0069.6). The DC component in the line currents can damage/destroy the power unit, line reactor or line filter!
- the zero point calibration of the current measurement was not carried out (p3491, A06602).
- the current measurement in the power unit is defective.
Fault value (r0949, floating point):
Smoothed total of the phase currents.
Remedy:
- check the line supply for ground faults and remove any that are present.
- check the set threshold for the ground fault monitoring (p0287).
- if required, replace the power unit.
See also: p0287 (Ground fault monitoring thresholds)

F06211 Infeed: Summation current impermissibly high

Message value: %1
Message class: Ground fault / inter-phase short-circuit detected (7)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The smoothed sum of the phase currents ($i_1 + i_2 + i_3$) is impermissibly high. The summed current has exceeded the parameterized threshold for the ground fault monitoring (p0287).
Possible causes:
- there is a ground fault that results in a high summation current (r0069.6). The DC component in the line currents can damage/destroy the power unit, reactor, filter or motor!
- the current measurement in the power unit is defective.

Fault value (r0949, floating point):

Smoothed total of the phase currents.

Remedy:

- check the line supply for ground faults and remove any that are present.
- check the set threshold for the ground fault monitoring (p0287).
- if required, replace the power unit.

See also: p0287 (Ground fault monitoring thresholds)

A06215 (F) Infeed: Summation current too high

Message value: %1

Message class: Ground fault / inter-phase short-circuit detected (7)

Drive object: A_INF, R_INF, S_INF

Reaction: NONE

Acknowledge: NONE

Cause: The smoothed total of the phase currents ($i_1 + i_2 + i_3$) is greater than 3 % of the maximum power unit current (r0209).
Possible causes:

- the DC link has a ground fault that results in a high summation current (r0069.6). The DC component in the line currents can damage/destroy the power unit, line reactor or line filter!
- the zero point calibration of the current measurement was not carried out (p3491, A06602).
- defective current measurement in the power unit.

Alarm value (r2124, floating point):

Smoothed total of the phase currents.

Remedy:

- check the DC link for a low-ohmic or high-ohmic ground fault and if present, remove.
- increase the monitoring time of the current offset measurement (p3491).
- replace the power unit if necessary.

Reaction upon F: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A06250 (F, N) Infeed: Defective capacitor(s) in at least one phase of line filter

Message value: %1

Message class: Line filter faulted (15)

Drive object: A_INF, R_INF, S_INF

Reaction: NONE

Acknowledge: NONE

Cause: A change in the line filter capacitance was detected in at least one line phase.

The voltages and phase currents of the line filter, measured using a Voltage Sensing Module (VSM), indicate a deviation of the filter capacitances from the value parameterized in p0221.

A change or a defect of the line filter capacitors results in a shift of the resonant frequencies and can result in severe damage to the drive system.

Alarm value (r2124, floating point):

The calculated present capacitance in μF (rounded-off to an integer number).

The 1st decimal point specifies the number of the phase (1, 2, 3) where the capacitance deviates from the specified value.

Remedy:

- check the parameterized value of the filter capacitance (p0221).
- check the correct wiring of the Voltage Sensing Module (VSM):
Differential voltages u_{12} and u_{23} must be present at the 100 V/690 V inputs of the VSM; the phase currents of the line filter must be connected to the 10 V inputs through a current - voltage converter.
- check the alarm limits for the permissible filter capacitance deviation (p3676).
- check the scaling of the line supply voltage measurement using the VSM (p3660).
- check the scaling of the filter current measurement using the VSM (p3670).
- check the line filter capacitors and if required, replace the line filter.

See also: p0221, p3660, p3670, p3676

Reaction upon F: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F06255 (A)	Infeed: temperature threshold value outside the measuring range
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	A_INF, R_INF, S_INF
Reaction:	NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The fault number specifies the number of the VSM where the fault occurred: 0: For sensor type KTY p3665=2, p3667/p3668 is outside the value range from 181°C up to 300°C . 1: For sensor type KTY p5465[0]=2, p5467[0]/p3668[0] is outside the value range from 181°C up to 300°C . 2: For sensor type KTY p5465[1]=2, p5467[1]/p3668[1] is outside the value range from 181°C up to 300°C .
Remedy:	Depending on the fault value (number of the VSM), the following applies: 0: For sensor type KTY p3665=2, p3667/p3668 should be set within the value range from 181°C up to 300°C . 1: For sensor type KTY p5465[0]=2, p5467[0]/p5468[0] should be set within the value range from 181°C up to 300°C . 2: For sensor type KTY p5465[1]=2, p5467[1]/p5468[1] should be set within the value range from 181°C up to 300°C . See also: p0221, p3660, p3670, p3676
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A06260	Infeed: Temperature in the line filter too high
Message value:	-
Message class:	Line filter faulted (15)
Drive object:	A_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature monitoring in the line filter has responded. If the temperature remains too high during the complete monitoring time, this results in fault F06261. Note: The temperature monitoring is only available for an Active Interface Module.
Remedy:	<ul style="list-style-type: none">- check whether the line filter type set in p0220[0] matches the line filter that is actually connected. Ensure that the line filter specified for the infeed being used is connected or correct the setting of the line filter type in p0220[0].- temperature monitoring is mandatory for AIM line filters (refer to p0220). Ensure that the line filter temperature switch is correctly and reliably connected to input X21 of the infeed.- reduce the ambient temperature of the line filter.- reduce the load on the infeed and the filter module.- check the magnitude of the line supply voltage.- the internal fan of the filter module is defective. Replace the fan if necessary.- defective temperature switch of the filter module. Replace the filter module if necessary.

F06261	Infeed: Temperature in the line filter permanently too high
Message value:	-
Message class:	Line filter faulted (15)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY
Cause:	After the temperature monitoring responded, the temperature in the line filter was permanently exceeded. Note: The temperature monitoring is only available for an Active Interface Module (AIM).
Remedy:	<ul style="list-style-type: none">- check whether the line filter type set in p0220[0] matches the line filter that is actually connected. Ensure that the line filter specified for the infeed being used is connected or correct the setting of the line filter type in p0220[0].- temperature monitoring is mandatory for AIM line filters (refer to p0220). Ensure that the temperature switch in the line filter is correctly and reliably connected to input X21 of the infeed.- reduce the ambient temperature of the line filter.- reduce the load on the infeed and the line filter.- check the magnitude of the line supply voltage.

- the internal fan of the line filter is defective. Replace the fan if necessary.
- defective temperature switch of the line filter. Replace the line filter if necessary.

F06262	Infeed: Temperature switch in the line filter open when powering up
Message value:	-
Message class:	Line filter faulted (15)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY
Cause:	When powering up the infeed, the temperature in the line filter is too high. Powering up is prevented.
Remedy:	<ul style="list-style-type: none"> - check whether the line filter type set in p0220[0] matches the line filter that is actually connected. Ensure that the line filter specified for the infeed being used is connected or correct the setting of the line filter type in p0220[0]. - temperature monitoring is mandatory for AIM line filters (refer to p0220). Ensure that the temperature switch in the line filter is correctly and reliably connected to input X21 of the infeed. - the filter temperature is too high. Allow the system to cool down. - the internal fan of the line filter is defective. Replace the fan if necessary. - defective temperature switch of the line filter. Replace the line filter if necessary.
F06300	Infeed: Line voltage too high at power on
Message value:	%1
Message class:	Network fault (2)
Drive object:	A_INF, R_INF, S_INF
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The RMS line supply voltage V_{rms} was so high when powering up that controlled operation is not possible without exceeding the permissible maximum voltage in the DC link (p0280).</p> <p>Fault condition: $V_{rms} * 1.5 > p0280$.</p> <p>Fault value (r0949, floating point):</p> <p>Lowest possible controlled DC link voltage for the line supply voltage presently connected.</p> <p>See also: p0280 (DC link voltage maximum steady-state)</p>
Remedy:	<ul style="list-style-type: none"> - check the line supply voltage - check the maximum DC link voltage and if required, increase (p0280). - check the line supply voltage and compare with the actual line supply voltage (p0210). - check whether the power unit is dimensioned for the line supply voltage actually being used. <p>See also: p0210 (Drive unit line supply voltage), p0280 (DC link voltage maximum steady-state)</p>
A06301 (F)	Infeed: Line supply overvoltage
Message value:	Line supply voltage: %1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The filtered (steady-state) value of the rms line supply voltage V_{rms} is higher than the alarm threshold (p0281).</p> <p>Alarm condition: $V_{rms} > p0281 * p0210$.</p> <p>Alarm value (r2124, floating point):</p> <p>Actual steady-state line supply voltage.</p> <p>See also: p0281 (Line supply overvoltage alarm threshold)</p>
Remedy:	<ul style="list-style-type: none"> - check the line supply. - check the line supply voltage (p0210). - check the alarm threshold (p0281). <p>See also: p0210 (Drive unit line supply voltage), p0281 (Line supply overvoltage alarm threshold)</p>
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

4 Faults and alarms

4.2 List of faults and alarms

F06310 (A)	Infeed: Supply voltage (p0210) incorrectly parameterized
Message value:	Line supply voltage: %1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	After pre-charging was completed, the line supply voltage V_{rms} was calculated using the measured DC link voltage. This voltage V_{rms} is not within the tolerance range of the supply voltage. The following applies for the tolerance range: $85 \% * p0210 < V_{rms} < 110 \% * p0210$ Fault value (r0949, floating point): Line supply voltage V_{rms} present. See also: p0210 (Drive unit line supply voltage)
Remedy:	- check the parameterized supply voltage and if required change (p0210). - check the line supply voltage. See also: p0210 (Drive unit line supply voltage)
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F06310 (A)	Supply voltage (p0210) incorrectly parameterized
Message value:	-
Message class:	Network fault (2)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For AC/AC drive units, the measured DC voltage lies outside the tolerance range after pre-charging has been completed. The following applies for the tolerance range: $1.16 * p0210 < r0070 < 1.6 * p0210$ Note: The fault can only be acknowledged when the drive is powered down. See also: p0210 (Drive unit line supply voltage)
Remedy:	- check the parameterized supply voltage and if required change (p0210). - check the line supply voltage. See also: p0210 (Drive unit line supply voltage)
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F06311	Infeed: Supply voltage (p0210) incorrect
Message value:	Line supply voltage: %1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The line voltage nominal value indicated in p0210 is outside the nominal voltage range of the power unit. After pre-charging was completed, the actual line supply voltage V_{rms} was calculated using the measured DC link voltage. This voltage V_{rms} does not lie within the extended tolerance range of the supply voltage set in p0210. The following applies for the extended tolerance range: $75 \% * p0210 < V_{rms} < 120 \% * p0210$ Alarm value (r2124, floating point): Line supply voltage V_{rms} present. See also: p0210 (Drive unit line supply voltage)
Remedy:	- check the parameterized supply voltage and if required change (p0210). - check the line supply voltage. See also: p0210 (Drive unit line supply voltage)

F06320 Master/slave: 4-channel multiplexer control not valid

Message value: %1
Message class: Infeed faulted (13)
Drive object: A_INF, R_INF
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: Values 0, 1, 2, and 3 are valid to control the 4-channel multiplexer via connector input p3572. In this case, an invalid value was identified. The control remains effective with the previous value.
Fault value (r0949, interpret decimal):
Invalid value to control the multiplexer.
See also: p3572 (Master/slave active current setpoint multiplexer selection)
Remedy:
- check the interconnection to control the multiplexer (CI: p3572).
- check the signal source signal value of the BICO interconnection.
See also: p3572 (Master/slave active current setpoint multiplexer selection)

F06321 Master/slave: 6-channel multiplexer control not valid

Message value: %1
Message class: Infeed faulted (13)
Drive object: A_INF, R_INF
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: For the 6-channel multiplexer control via connector input p3577 an invalid value was identified. Values of 0, 1, 2, 3, 4 and 5 are valid. The control remains effective with the previous value.
Fault value (r0949, interpret decimal):
Invalid value used to control the multiplexer.
See also: p3577 (Master/slave current distribution factor multiplexer selection)
Remedy:
- check the interconnection to control the multiplexer (CI: p3577).
- check the signal source signal value of the BICO interconnection.

A06350 (F) Infeed: Measured line frequency too high

Message value: Line frequency: %1
Message class: Network fault (2)
Drive object: A_INF, R_INF, S_INF
Reaction: NONE
Acknowledge: NONE
Cause: The actual line frequency f_{line} is higher than the parameterized alarm threshold ($f_{line} > p0211 * p0284$).
The alarm can be output in two operating states:
1. During the power-on phase of the infeed unit.
Consequence:
Synchronization of the infeed to the line supply is interrupted and is restarted.
2. While the infeed is operational.
Consequence:
The infeed remains in the operating (run) state and alarm A6350 is output. This signifies a critical operational fault.
Alarm value (r2124, floating point):
Actual line frequency determined.
See also: p0284 (Line supply frequency exceeded alarm threshold)
Remedy:
- check the parameterized line frequency and if required change (p0211).
- check the alarm threshold (p0284).
- check the line supply.
- check the line supply quality.
See also: p0211, p0284 (Line supply frequency exceeded alarm threshold)
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A06351 (F)	Infeed: Measured line frequency too low
Message value:	Line frequency: %1
Message class:	Network fault (2)
Drive object:	A_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The actual line frequency f_{line} is lower than the parameterized alarm threshold ($f_{line} < p0211 * p0285$). The alarm can be output in two operating states: 1. During the power-on phase of the infeed unit. Consequence: Synchronization of the infeed to the line supply is interrupted and is restarted. 2. While the infeed is operational. Consequence: The infeed remains in the operating (run) state and alarm A06351 is output. This signifies a critical operational fault. Alarm value (r2124, floating point): Actual line frequency determined. See also: p0285 (Line supply frequency undershot alarm threshold)
Remedy:	- check the parameterized line frequency and if required change (p0211). - check the alarm threshold (p0285). - check the line supply. - check the line supply quality. See also: p0211, p0285 (Line supply frequency undershot alarm threshold)
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
A06400	Infeed: Line supply data identification selected/active
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	A_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The line supply data identification is selected and active. The line inductance and the DC link capacitance are measured at the next pulse enable. See also: p3410 (Infeed identification method)
Remedy:	Not necessary. The alarm automatically disappears after the measurement has been completed.
A06401	Infeed: Transformer data identification/test mode selected/active
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	A_INF, R_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	A transformer data identification type or a transformer test operation has been selected or is active. Alarm value (r2124, interpret decimal): 11: Identification type 1 selected for transformer data (automatic determination of the magnetizing inductance). 12: Identification type 2 selected for transformer data (automatic determination of transformer phase shift and gain correction). 13: Identification type 3 selected for transformer data (determination of total leakage inductance of transformer during line data identification). 101: Test mode 1 selected. 102: Test mode 2 selected. See also: p5480 (Transformer magnetization mode)
Remedy:	Not necessary. The alarm automatically disappears after the identification has been completed.

F06500 Infeed: Line synchronization not possible

Message value: -
Message class: Network fault (2)
Drive object: A_INF, R_INF, S_INF
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The line synchronization is not possible within the monitoring time.
The infeed was re-synchronized to the line supply because it was interrupted due to a line frequency that was determined to be either too low or too high.
After 20 attempts, synchronization - and therefore also the power-on operation - were interrupted.
Remedy: - check the parameterized line frequency and if required change (p0211).
- check the setting of the threshold values (p0284, p0285).
- check the line supply.
- check the connecting terminals
When using a voltage sensing module (VSM):
- check the line supply connection at the terminals (X521, X522).
- check VSM activation (p0145, p3400).
- check the line supply quality.
Note:
In the case of chassis power units, the availability of correct VSM voltage measured values is imperative for line synchronization.
See also: p0211, p0284 (Line supply frequency exceeded alarm threshold), p0285 (Line supply frequency undershot alarm threshold)

A06502 (F, N) Infeed: Unable to achieve line synchronization in transformer magnetization

Message value: -
Message class: Network fault (2)
Drive object: A_INF, R_INF
Reaction: NONE
Acknowledge: NONE
Cause: Line synchronization is not possible within the monitoring time (p5481[2]).
Remedy: - check the setting of the threshold value (p5485).
- check the setting of the maximum time (p5481[2])
- check the line supply quality.
See also: p5481 (Transformer magnetization times), p5485 (Transformer magnetization voltage thresholds)
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F06503 Infeed: Line black start unsuccessful

Message value: %1
Message class: Network fault (2)
Drive object: A_INF, R_INF, S_INF
Reaction: OFF1 (NONE, OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The line black start was unsuccessful.
Fault value (r0949, interpret decimal):
State of the black start (corresponds to r5482).
Remedy: - Check the conditions of a line black start.
- Check the parameterization of the line black start.
See also: p5581 (Island grid times)

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4.2 List of faults and alarms

F06504 Infeed: Island line supply synchronization unsuccessful

Message value: %1
Message class: Network fault (2)
Drive object: A_INF, R_INF, S_INF
Reaction: NONE (OFF1, OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The island line supply synchronization was unsuccessful.
Alarm value (r2124, interpret decimal):
State, in which the island line supply synchronization has remained (corresponds to r5482).
See also: r5482 (Line synchronization status)
Remedy:
- Check the conditions for the island line supply synchronization.
- Check the parameterization of the island line supply synchronization.
See also: p5581 (Island grid times)

F06505 Infeed: For transformer magnetization current limit exceeded

Message value: %1
Message class: Network fault (2)
Drive object: A_INF, R_INF, S_INF
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The current limit was exceeded when magnetizing the transformer (p5494[1] * r0207).
Remedy:
- check the setting of the current limit (p5494[1])
- check the primary side of the transformer for a short-circuit.
See also: p5494 (Magnetization scaling values)

A06601 (F) Infeed: Current offset measurement interrupted

Message value: %1
Message class: Infeed faulted (13)
Drive object: A_INF, R_INF, S_INF
Reaction: NONE
Acknowledge: NONE
Cause: Defective current measurement or a DC current is present during the offset measurement.
Alarm value (r2124, interpret decimal):
1: Excessively high phase current has occurred during the current offset calibration.
2: The measured current offset is greater than the 3% of the maximum permissible converter current (e.g. due to a ground fault in the DC link).
Remedy:
Re alarm value = 1:
- possible counter-measure if there is no line contactor: Power up an adequately long time before OFF1 = 1.
Re alarm value = 2:
- defective current measurement or a DC current is present during the offset measurement.
- check the DC link for a ground fault.
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A06602 (F) Infeed: Current offset measurement not possible

Message value: -
Message class: Infeed faulted (13)
Drive object: A_INF, R_INF, S_INF
Reaction: NONE
Acknowledge: NONE
Cause: After an OFF1 = 1 no valid current offset measurement was able to be made within the monitoring time (p3491) before closing the line contactor. The current offset is set to 0.
See also: p3491 (Infeed I-offset measurement monitoring time)

Remedy:

- check the DC link for a ground fault. A ground fault can destroy parts and components!
- Check the monitoring time setting and if required increase (p3491). At least 100 ms is required for a valid measurement (p3491 > 100 ms).

Notice:

If there is no valid measurement, then under certain circumstances the quality of the DC link control will be reduced.

See also: p3491 (Infeed I-offset measurement monitoring time)

Reaction upon F: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

F06700 (A) Infeed: Switch line contactor for load condition

Message value: -

Message class: Infeed faulted (13)

Drive object: A_INF, B_INF, R_INF, S_INF

Reaction: NONE (OFF2)

Acknowledge: IMMEDIATELY

Cause: For an ON command, the infeed line contactor should be switched under load.

Remedy:

- do not load the DC link if the infeed has not issued an operating signal (r0863.0 = 1).
- after the infeed has been powered down, all power units connected to the DC link should be powered down. To realize this, the operating signal of the infeed (r0863.0) must be suitably interconnected.

Reaction upon A: NONE

Acknowl. upon A: NONE

A06800 (F) Infeed: Maximum steady-state DC link voltage reached

Message value: -

Message class: Infeed faulted (13)

Drive object: A_INF, R_INF, S_INF

Reaction: NONE

Acknowledge: NONE

Cause: The DC link voltage setpoint has reached the maximum steady-state voltage parameterized in p0280. The DC link voltage is increased by the modulation depth reserve controller for the following reasons:

- modulation depth reserve is too low (p3480).
- line supply voltage is too high.
- supply voltage (p0210) parameterized to be too low.
- excessively high setpoint for the reactive line current.

Remedy:

- check the line supply voltage setting (p0210).
- check the line supply for an overvoltage condition.
- reduce the modulation depth reserve (p3480).
- reduce the reactive current setpoint.

See also: p0210 (Drive unit line supply voltage), p0280 (DC link voltage maximum steady-state), p3480 (Infeed modulation depth limit)

Reaction upon F: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A06810 (F) Infeed: DC link voltage alarm threshold

Message value: -

Message class: Infeed faulted (13)

Drive object: A_INF, B_INF, R_INF, S_INF

Reaction: NONE

Acknowledge: NONE

Cause: In operation, the DC link voltage has dropped to below the alarm threshold. The alarm threshold is obtained from the sum of p0279 and r0296.

Possible causes include:

- line supply voltage dip or another line supply fault.
- overload of the infeed.
- for Active Line Module: Controller incorrectly parameterized.

See also: p0279 (DC link voltage offset alarm threshold), r0296 (DC link voltage undervoltage threshold)

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- check the line voltage and line supply quality.
- reduce the power drawn, avoid step-like load changes
- for Active Line Module: Adapt the controller parameterization (e.g. automatic line supply identification (p3410 = 4, 5)).

Reaction upon F: NONE (OFF1, OFF2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A06849 (F, N) Infeed: Short-circuit operation active

Message value: -

Message class: Infeed faulted (13)

Drive object: A_INF, R_INF

Reaction: NONE

Acknowledge: NONE

Cause: The current hysteresis controller sequence control has detected a short circuit (r5452, r5522). The absolute line supply voltage (r5444[0], r5512[0]) is below the short-circuit voltage limit (p5459[2], p5529[2]), and the current limitation is active (r5402.3=1, r5502.3=1).

Note:

The effective current limit is obtained from the parameterized overcurrent (p5453) and the hysteresis width (p5454).

Remedy:

- check the parameterization of the current hysteresis controller (p5453).

- check the line supply cables for a short-circuit.

See also: r5452 (Current hysteresis controller sequence control status word), p5453 (Current hysteresis controller overcurrent limit)

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F06850 Infeed: Short-circuit prevailing for too long

Message value: %1

Message class: Network fault (2)

Drive object: A_INF, R_INF

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The maximum permissible duration (p5458[1], p5528[1]) for the short-circuit has been exceeded. The short-circuit could not be cleared within this time.

See also: p5509 (Dynamic grid support scaling values)

Remedy:

- check the minimum time parameter setting (p5458[1], p5528[1]).

- check the line supply and fuses.

See also: p5458 (Current hysteresis controller minimum time operating state), p5528 (Dynamic grid control operating state times)

F06851 Infeed: Distributed infeed line monitoring tripped

Message value: %1

Message class: Network fault (2)

Drive object: A_INF, R_INF

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The line monitoring of the distributed line infeed has tripped.

Alarm value (r2124, interpret hexadecimal):

Corresponds to status word (r5542).

Remedy:

- check the line supply.

- Check the parameterization of the line monitoring (p5540 ... p5559).

See also: p5540 (Line monitoring configuration), r5542 (Line monitoring status word)

F06855	Infeed: Line filter monitor responded
Message value:	%1
Message class:	Line filter faulted (15)
Drive object:	A_INF, R_INF
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A threshold value parameterized in p3678 has been exceeded or undershot in the line filter. Fault value (r0949, interpret decimal): 0: Voltage threshold, alpha/beta voltage monitoring fallen below (p3678[0]). 1: Current threshold value exceeded (p3678[1]). 2: Voltage threshold value of the phase voltage monitoring fallen below (p3678[0]). See also: p3678 (Filter monitoring threshold values), p3679 (Transformer filter monitoring times)
Remedy:	- check the parameterization of the threshold values for filter monitoring (p3678). - check filter. Re fault value = 0: - check parameterization of the smoothing time for voltage monitoring (3679[0]). Re fault value = 1: - check parameterization of the minimum time for voltage monitoring (3679[1]).
A06860	Infeed: Function module activation not possible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, R_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	Function module activation is not possible. The power unit used does not have the "gating unit with current limitation control" feature (r0192.19 or r0192.30). The affected function module is identified in fault value r0949 (the value of r0949 corresponds to the bit of parameter p0108). r0949 = 7 "Dynamic grid support" function module r0949 = 12: "Line droop control" function module See also: r0192 (Power unit firmware properties 1), p5401 (Line droop control activation)
Remedy:	- check whether the power unit used has the "gating unit with current limitation control" feature (p0192.19 or r0192.30). - If required, replace the power unit being used by a power unit that has the "gating unit with current limitation control" feature.
A06900 (F)	Braking Module: Fault (1 -> 0)
Message value:	%1
Message class:	Braking Module faulted (14)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Braking Module signals a fault (1 -> 0) via X21.4 ("booksize" format) or X21.5 ("chassis" format). This signal is wired to a system digital input and correspondingly interconnected using binector input p3866[0...7]. Possible causes: - Wiring of the signal or BICO interconnection of the signal source incorrect. - Overtemperature - Electronics power supply missing. - Ground fault/short-circuit. - Internal component fault. See also: p3866 (Braking Module fault)

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- check binector input p3866[0...7] and the wiring from terminal X21.4 ("booksize" format) or X21.5 ("chassis" format).
- reduce the number of braking operations.
- Check the 24 V power supply of the component.
- Check for a ground fault or short circuit.
- Replace the component if necessary.

Reaction upon F: NONE (OFF2)

Acknowl. upon F: IMMEDIATELY

A06901 Braking Module: Pre-alarm I2t shutdown

Message value: %1

Message class: Braking Module faulted (14)

Drive object: A_INF, B_INF, R_INF, S_INF

Reaction: NONE

Acknowledge: NONE

Cause: The Braking Module "Booksize" format signals "Pre-alarm I2t shutdown" via terminal X21.3.
This signal is wired to a system digital input and correspondingly interconnected using binector input p3865[0...7].

Note:

This function is not supported for the "chassis" format.

Remedy:

- reduce the number of braking operations.
- check binector input p3865[0...7] and the wiring from terminal X21.3 of the particular Braking Module.

A06904 (N) Braking Module internal is inhibited

Message value: %1

Message class: Braking Module faulted (14)

Drive object: B_INF

Reaction: NONE

Acknowledge: NONE

Cause: The internal Braking Module was inhibited via binector input p3680 = 1 signal.
In the inhibited state, energy cannot be dissipated using the braking resistor.
See also: p3680 (Braking Module internal inhibit)

Remedy: Release the internal Braking Module (BI: p3680 = 0 signal).

Reaction upon N: NONE

Acknowl. upon N: NONE

A06905 Braking Module internal I2t shutdown alarm

Message value: %1

Message class: Braking Module faulted (14)

Drive object: B_INF

Reaction: NONE

Acknowledge: NONE

Cause: The internal Braking Module outputs an alarm due to the high I2t value.
80% of the maximum switch-on duration of the braking resistor has been reached.

Note:

This message is also displayed via BO: p3685.

See also: r3685 (Digital Braking Module: Pre-alarm I2t shutdown)

Remedy: Reduce the number of braking operations.

F06906 (A) Braking Module internal fault

Message value: %1
Message class: Braking Module faulted (14)
Drive object: B_INF
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The internal Braking Module outputs a fault due to overcurrent or an excessively high I2t value and is therefore inhibited.
Note:
This message is also displayed via BO: p3686.
Fault value (r0949, interpret bitwise binary):
Bit 0 = 1: I2t exceeded
Bit 1 = 1: overcurrent
See also: r3686 (Digital Braking Module Fault)
Remedy: Reduce the number of braking operations.
Reaction upon A: NONE
Acknowl. upon A: NONE

F06907 Braking Module internal overtemperature

Message value: -
Message class: Braking Module faulted (14)
Drive object: B_INF
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The temperature sensor connected to the braking resistor signals an overtemperature.
The Braking Module is still active. If the overtemperature persists for more than 60 s, fault F06908 is output, and the braking module is switched off.
See also: r3687 (Digital Braking Module pre-alarm overtemperature)
Remedy:
- reduce the temperature at the sensor.
- check the temperature sensor connection.

F06908 Braking Module internal overtemperature shutdown

Message value: -
Message class: Braking Module faulted (14)
Drive object: B_INF
Reaction: OFF2 (OFF1)
Acknowledge: IMMEDIATELY
Cause: Braking module shut down due to overtemperature at the temperature sensor of the braking resistor.
The overtemperature is detected by the sensor for longer than 60 s.
See also: r3688 (Braking Module internal overtemperature shutdown)
Remedy:
- reduce the temperature at the sensor.
- check the temperature sensor connection.

F06909 Braking Module internal Vce fault

Message value: %1
Message class: Braking Module faulted (14)
Drive object: B_INF
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: In the power unit, the monitoring of the collector-emitter voltage (U_{ce}) of the power semiconductor to control the braking resistor has responded.
Possible causes:
- short circuit at the braking resistor terminals
- defective power semiconductor in the braking resistor control.

4 Faults and alarms

4.2 List of faults and alarms

Note:

Under certain circumstances, this alarm is also output if a braking resistor has not been connected and power is fed back into the Braking Module.

See also: r3689 (Digital Braking Module Uce fault)

Remedy:

- connect a braking resistor.
- check the braking resistor connection.
- check the braking resistor.
- carry out a POWER ON (power off/on).
- replace the unit.

A06921 (N) Braking resistor phase unsymmetry

Message value: -

Message class: Braking Module faulted (14)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: - the three resistors of the braking chopper are not symmetrical.
- DC link voltage oscillations caused by fluctuating loads of the connected drives.

Remedy: - check the feeder cables to the braking resistors.
- If required, increase the value for detecting dissymmetry (p1364).

See also: p1360 (Braking chopper braking resistor cold), p1362 (Braking chopper activation threshold), r1363 (Braking chopper output voltage), p1364 (Braking chopper resistor asymmetry)

Reaction upon N: NONE

Acknowl. upon N: NONE

F06922 Braking resistor phase failure

Message value: %1

Message class: Braking Module faulted (14)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A phase failure for the brake resistor was detected.

Fault value (r0949, interpret decimal):

11: Phase U

12: Phase V

13: Phase W

See also: p3235 (Phase failure signal motor monitoring time)

Remedy: Check the feeder cables to the braking resistors.

See also: p1360 (Braking chopper braking resistor cold), p1362 (Braking chopper activation threshold), r1363 (Braking chopper output voltage), p1364 (Braking chopper resistor asymmetry)

F07011 Drive: Motor overtemperature

Message value: %1

Message class: Motor overload (8)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY

Cause: KTY84:

The motor temperature has exceeded the fault threshold (p0605) or the timer (p0606) after the alarm threshold was exceeded (p0604) has expired.

PTC, bimetallic NC contact:

The response threshold of 1650 Ohm was exceeded (for SME p4600 ... p4603 or for TM120 p4610 ... p4613 = 10, 30), or the timer (p0606) has expired after 1650 Ohm has been exceeded (for SME p4600 ... p4603 or for TM120 p4610 ... p4613 = 12, 32).

Motor temperature model:

The calculated motor temperature is too high.

Possible causes:

- motor overloaded.
- motor ambient temperature too high.
- PTC / bimetallic NC contact: Wire breakage or sensor not connected.
- Motor temperature model incorrectly parameterized.

Hysteresis:2K

Fault value (r0949, interpret decimal):

1, 2, 3, 4:

Number of the temperature channel leading to the message (for SME/TM120 (p0601 = 10, 11)).

200:

Motor temperature model 1 (I2t): Temperature too high (p0615).

300:

Motor temperature model 3: After the monitoring time has expired, the temperature is still higher than the alarm threshold (p5398).

301:

Motor temperature model 3: Temperature too high (p5399) or the model is not parameterized.

302:

Motor temperature model 3: Encoder temperature is not within the valid range.

See also: p0351, p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Remedy:

- Reduce the motor load.
- check the ambient temperature and the motor ventilation.
- check the wiring and temperature sensor connection.
- check monitoring limits.
- check the encoder type (p0404).
- check the motor type (p0300, p0301).
- check activation of the motor temperature model (p0612).
- check the motor temperature model parameters.
- check the encoder (p0404).

See also: p0351, p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628, r5397

F07011

Drive: Motor overtemperature

Message value:

%1

Message class:

Motor overload (8)

Drive object:

VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge:

IMMEDIATELY

Cause:

KTY or no sensor:

The measured motor temperature or model temperature has exceeded the fault threshold (p0605) or the timer (p0606) has elapsed following the alarm threshold (p0604) being exceeded.

The response parameterized in p0610 becomes active.

PTC or bimetallic NC contact:

The response threshold of 1650 Ohm was exceeded or the NC contact opened and the timer (p0606) has expired.

The response parameterized in p0610 becomes active.

Possible causes:

- Motor is overloaded
- the motor ambient temperature is too high.
- PTC / bimetallic NC contact: Wire breakage or sensor not connected.

Fault value (r0949, interpret decimal):

200:

The motor temperature model 1 (I2t) signals an overtemperature (p0612.0 = 1, p0611 > 0, p0615 reached).

Number of the temperature channel leading to the message (for SME/TM120 (p0601 = 10, 11)).

See also: p0351, p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Remedy:

- Reduce the motor load.
- check the ambient temperature and the motor ventilation.
- check the wiring and the connection of the PTC or bimetallic NC contact.

See also: p0351, p0604, p0605, p0606, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

A07012 (N)	Drive: Motor temperature model 1/3 overtemperature
Message value:	%1
Message class:	Motor overload (8)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The motor temperature model 1/3 identified that the alarm threshold was exceeded. Hysteresis:2K. Alarm value (r2124, interpret decimal): 200: Motor temperature model 1 (I2t): Temperature too high (p0605). 300: Motor temperature model 3: Temperature too high (p5398). See also: r0034, p0351, p0605, p0611, p0612
Remedy:	- check the motor load and if required, reduce. - check the motor ambient temperature. - check activation of the motor temperature model (p0612). Motor temperature model 1 (I2t): - check the thermal time constant (p0611). - check the alarm threshold (p0605). Motor temperature model 3: - check the motor type. - check the alarm threshold (p5398). - check the model parameters. See also: r0034, p0351, p0605, p0611, p0612, r5397
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07013	Drive: Motor temperature model configuration fault
Message value:	%1
Message class:	Motor overload (8)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	A fault has occurred in the configuration of the motor temperature model. Fault value (r0949, interpret decimal): 300: Motor temperature model 3: The sensor does not supply the necessary sensor temperature for the thermal model. 301: Motor temperature model 3: The sensor type is unknown. 302: Motor temperature model 3: At least one other temperature model was simultaneously activated. 303: Motor temperature model unknown in the actual firmware version. See also: p0300, p0301, p0404, p0612
Remedy:	- check the encoder type. - check the motor type. - check activation of the motor temperature model (p0612). - check the parameters of the motor temperature model (p5350 and following). See also: p0300, p0301, p0404, p0612

A07014 (N)	Drive: Motor temperature model configuration alarm
Message value:	%1
Message class:	Motor overload (8)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A fault has occurred in the configuration of the motor temperature model. Alarm value (r2124, interpret decimal): 1: All motor temperature models: It is not possible to save the model temperature 300: Motor temperature model 3: Threshold value for alarm (p5398) is higher than the threshold value for fault (p5399). See also: p0610 (Motor overtemperature response)
Remedy:	- set the response for motor overtemperature to "Alarm and fault, no reduction of I_max" (p0610 = 2). - check and correct the threshold values (p5398, p5399). See also: p0610 (Motor overtemperature response)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07014 (N)	Drive: Motor temperature model configuration alarm
Message value:	%1
Message class:	Motor overload (8)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A fault has occurred in the configuration of the motor temperature model. Alarm value (r2124, interpret decimal): 1: All motor temperature models: It is not possible to save the model temperature See also: p0610 (Motor overtemperature response)
Remedy:	- set the response for motor overtemperature to "Alarm and fault, no reduction of I_max" (p0610 = 2). See also: p0610 (Motor overtemperature response)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07015	Drive: Motor temperature sensor alarm
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An error was detected when evaluating the temperature sensor set in p0600 and p0601. With the fault, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015. Possible causes: - wire breakage or sensor not connected (KTY: R > 1630 Ohm). - measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm). Alarm value (r2124, interpret decimal): - if SME/TM120 is selected (p0601 = 10, 11), this is the number of the temperature channel leading to the message.
Remedy:	- make sure that the sensor is connected correctly. - check the parameterization (p0600, p0601). See also: r0035, p0600, p0601, p0607

F07016	Drive: Motor temperature sensor fault
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	An error was detected when evaluating the temperature sensor set in p0600 and p0601. Possible causes: <ul style="list-style-type: none">- wire breakage or sensor not connected (KTY: R > 1630 Ohm).- measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm). Note: If alarm A07015 is present, the time in p0607 is started. If the fault is still present after this time has expired, then fault F07016 is output; however, at the earliest, 50 ms after alarm A07015. Fault value (r0949, interpret decimal): <ul style="list-style-type: none">- if SME/TM120 is selected (p0601 = 10, 11), this is the number of the temperature channel leading to the message. See also: p0607 (Temperature sensor fault timer)
Remedy:	<ul style="list-style-type: none">- make sure that the sensor is connected correctly.- check the parameterization (p0600, p0601).- induction motors: De-activate temperature sensor fault (p0607 = 0).- When TM120 and SMC/SME (p0601 = 10, 11) are being used, set the same sensor type on the drive (p4610 ... p4613) as for TM120. See also: r0035, p0600, p0601, p0607
A07017	Additional temperature alarm threshold exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The additional temperature has exceeded the alarm threshold in p4102[0] The time in p4103 is also started with this alarm. Fault F07018 is output if the alarm is still active after this time has expired. <ul style="list-style-type: none">- Overtemperature (r4105 > p4102[0]). See also: p4100, p4102, p4103, r4105
Remedy:	<ul style="list-style-type: none">- make sure that the sensor is connected correctly.- Check parameterization (p4100).
F07018	Additional temperature fault threshold exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF1 (ENCODER, NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The additional temperature has exceeded the fault threshold in p4102[1] Fault value (r0949, interpret decimal): 0: Overtemperature (r4105 > p4102[1] or r4105 > p4102[0] for longer than the time in p4103). 1: Wire breakage or sensor not connected (KTY: R > 1630 Ohm). Measured resistance too low (KTY: R < 50 Ohm). See also: p4100, p4102, p4103, r4105
Remedy:	<ul style="list-style-type: none">- make sure that the sensor is connected correctly.- Check parameterization (p4100).

F07080	Drive: Incorrect control parameter
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The closed-loop control parameters have been parameterized incorrectly (e.g. p0356 = L_spread = 0). Fault value (r0949, interpret decimal): The fault value includes the parameter number involved. The following parameter numbers only occur as fault values for vector drives: p0310, for synchronous motors: p0341, p0344, p0350, p0357 The following parameter numbers do not occur as fault values for synchronous motors: p0354, p0358, p0360 See also: p0310, p0311, p0341, p0344, p0350, p0354, p0356, p0357, p0358, p0360, p0400, p0404, p0408, p0640, p1082, r1082, p1300
Remedy:	Modify the parameter indicated in the fault value (r0949) (e.g. p0640 = current limit > 0). See also: p0311, p0341, p0344, p0350, p0354, p0356, p0358, p0360, p0400, p0404, p0408, p0640, p1082, r1082

F07082	Macro: Execution not possible
Message value:	Fault cause: %1, supplementary information: %2, preliminary parameter number: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The macro cannot be executed. Fault value (r0949, interpret hexadecimal): ccccbbaa hex: cccc = preliminary parameter number, bb = supplementary information, aa = fault cause Fault causes for the trigger parameter itself: 19: Called file is not valid for the trigger parameter. 20: Called file is not valid for parameter 15. 21: Called file is not valid for parameter 700. 22: Called file is not valid for parameter 1000. 23: Called file is not valid for parameter 1500. 24: Data type of a TAG is incorrect (e.g. Index, number or bit is not U16). Fault causes for the parameters to be set: 25: Error level has an undefined value. 26: Mode has an undefined value. 27: A value was entered as string in the tag value that is not "DEFAULT". 31: Entered drive object type unknown. 32: A device was not able to be found for the determined drive object number. 34: A trigger parameter was recursively called. 35: It is not permissible to write to the parameter via macro. 36: Check, writing to a parameter unsuccessful, parameter can only be read, not available, incorrect data type, value range or assignment incorrect. 37: Source parameter for a BICO interconnection was not able to be determined. 38: An index was set for a non-indexed (or CDS-dependent) parameter. 39: No index was set for an indexed parameter. 41: A bit operation is only permissible for parameters with the parameter format DISPLAY_BIN. 42: A value not equal to 0 or 1 was set for a BitOperation. 43: Reading the parameter to be changed by the BitOperation was unsuccessful. 51: Factory setting for DEVICE may only be executed on the DEVICE. 61: The setting of a value was unsuccessful.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- check the parameter involved.
- check the macro file and BICO interconnection.

See also: p0015, p0700, p1000, p1500

F07083

Macro: ACX file not found

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The ACX file (macro) to be executed was not able to be found in the appropriate directory.
Fault value (r0949, interpret decimal):
Parameter number with which the execution was started.
See also: p0015, p0700, p1000, p1500

Remedy:

- check whether the file is saved in the appropriate directory on the memory card.

Example:
If p0015 is set to 1501, then the selected ACX file must be located in the following directory:
... /PMACROS/DEVICE/P15/PM001501.ACX

F07084

Macro: Condition for WaitUntil not fulfilled

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: The WaitUntil condition set in the macro was not fulfilled in a certain number of attempts.
Fault value (r0949, interpret decimal):
Parameter number for which the condition was set.

Remedy: Check and correct the conditions for the WaitUntil loop.

F07085

Drive: Open-loop/closed-loop control parameters changed

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Open-loop/closed-loop control parameters have had to be changed.

Possible causes:

1. As a result of other parameters, they have exceeded the dynamic limits.
2. They cannot be used due to the fact that the hardware detected not having certain features.
3. The value is estimated as the thermal time constant is missing.
4. Motor temperature model 1 is activated as thermal motor protection is missing.

Fault value (r0949, interpret decimal):

Changed parameter number.

340:

The motor and control parameters were automatically calculated (p0340 = 1), because the vector control was subsequently activated as configuration (r0108.2).

611:

The time constant for thermal motor model 1 was estimated.

612:

Thermal motor model 1 was activated (p0612.0 = 1).

See also: p0640, p1082, r1082, p1300, p1800

Remedy: Not necessary.

It is not necessary to change the parameters as they have already been correctly limited.

F07086	Units changeover: Parameter limit violation due to reference value change
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A reference parameter was changed in the system. This resulted in the fact that for the parameters involved, the selected value was not able to be written in the per unit notation. The values of the parameters were set to the corresponding violated minimum limit/maximum limit or to the factory setting. Possible causes: - the steady-state minimum limit/maximum limit or that defined in the application was violated. Fault value (r0949, parameter): Diagnostics parameter to display the parameters that were not able to be re-calculated. See also: p0304, p0305, p0310, p0596, p2000, p2001, p2002, p2003, r2004
Remedy:	Check the adapted parameter value and if required correct. See also: r9450 (Reference value change parameter with unsuccessful calculation)
F07087	Drive: Encoderless operation not possible for the selected pulse frequency
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Encoderless operation is not possible for the selected pulse frequency (p1800). Encoderless operation is activated under the following conditions: - the changeover speed for encoderless operation (p1404) is less than the maximum speed (p0322). - a control type with encoderless operation has been selected (p1300). - encoder faults of the motor encoder result in a fault response with encoderless operation (p0491). See also: p0491, p1300, p1404, p1800
Remedy:	Increase the pulse frequency (p1800). Note: In encoderless operation, the pulse frequency must be at least as high as half the current controller clock cycle (1/p0115[0]).
F07088	Units changeover: Parameter limit violation due to units changeover
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A changeover of units was initiated. This resulted in a violation of a parameter limit Possible causes for the violation of a parameter limit: - When rounding off a parameter corresponding to its decimal places, the steady-state minimum limit or maximum limit was violated. - inaccuracies for the data type "FloatingPoint". In these cases, when the minimum limit is violated then the parameter value is rounded up and when the maximum limited is violated the parameter value is rounded down. Fault value (r0949, interpret decimal): Diagnostics parameter r9451 to display all parameters whose value had to be adapted. See also: p0100 (IEC/NEMA mot stds), p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units), p0595 (Technological unit selection)
Remedy:	Check the adapted parameter values and if required correct. See also: r9451 (Units changeover adapted parameters)

A07089	Changing over units: Function module activation is blocked because the units have been changed over
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	An attempt was made to activate a function module. This is not permissible if the units have already been changed over. See also: p0100 (IEC/NEMA mot stds), p0349 (System of units motor equivalent circuit diagram data), p0505 (Selecting the system of units)
Remedy:	Restore units that have been changed over to the factory setting.

F07090	Drive: Upper torque limit less than the lower torque limit
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The upper torque limit is lower than the lower torque limit.
Remedy:	P1 must be >= P2 if parameter P1 is connected to p1522 and parameter P2 to p1523.

A07091	Drive: determined current controller dynamic response invalid
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The identification of the current control loop was unsuccessful. Possible causes: - incorrectly set current controller - excessively high PRBS amplitude p5297
Remedy:	The measurement can be repeated with a smaller excitation amplitude p5297. If necessary, adapt the current control gain.

A07092	Drive: moment of inertia estimator still not ready
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The moment of inertia estimator still has no valid values. The acceleration cannot be calculated. The moment of inertia estimator is ready, if the frictional values (p1563, p1564) as well as the moment of inertia value (p1493) have been determined (r1407.26 = 1).
Remedy:	Repeat the operation when the moment of inertia estimator is ready (r1407.26 = 1).

F07093 (A)	Drive: Test signal error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF3 (NONE, OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	Fault value (r0949, interpret decimal): 1: No distance limit has been defined. (p5308 = 0) 2: The moment of inertia estimator has not stabilized in the parameterized time (p5309). (r1407.26) 3: The parameterized distance (p5308) was exceeded. 4: No motor encoder parameterized. See also: p5308 (Test signal traversing range limiting), p5309 (Test signal duration)
Remedy:	Fault value (r0949, interpret decimal): 1: Define distance limit. (p5308) 2: Increase duration (p5309) or distance limiting (p5308). 3: Check distance limiting. (p5308) 4: Use a motor encoder.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07100	Drive: Sampling times cannot be reset
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	When resetting drive parameter (p0976) sampling times cannot be reset using p0111, p0112, p0115. Fault value (r0949, interpret decimal): Parameter whose setting prevents the sampling times being reset. See also: r0110 (Basic sampling times)
Remedy:	- continue to work with the set sampling times. - before resetting the drive parameters, set the basic clock cycle p0110[0] to the original value. See also: r0110 (Basic sampling times)

F07110	Drive: Sampling times and basic clock cycle do not match
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The parameterized sampling times do not match the basic clock cycle. Fault value (r0949, interpret decimal): The fault value specifies the parameter involved. See also: r0110, r0111, p0115
Remedy:	Enter the current controller sampling times so that they are identical to the basic clock cycle, e.g. by selecting p0112. Note which basic clock cycle is selected in p0111. The sampling times in p0115 can only be changed manually in the sampling times pre-setting "Expert" (p0112). See also: r0110, r0111, p0112, p0115

A07140	Drive: Current controller sampling time for spindle does not match
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The parameterized current controller sampling time for the spindle has been set too high.
Remedy:	Set the sampling time equal to or less than the value in r5034 (p0112, p0115). See also: p0112, p0115, r5034

A07200	Drive: Master control ON command present
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The ON/OFF1 command is present (no 0 signal). The command is either influenced via binector input p0840 (current CDS) or control word bit 0 via the master control.
Remedy:	Switch the signal via binector input p0840 (current CDS) or control word bit 0 via the master control to 0.

F07220 (N, A)	Drive: Master control by PLC missing
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3, STOP2) Vector: OFF1 (NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The "master control by PLC" signal was missing in operation. - interconnection of the binector input for "master control by PLC" is incorrect (p0854). - the higher-level control has withdrawn the "master control by PLC" signal. - data transfer via the fieldbus (master/drive) was interrupted.
Remedy:	- check the interconnection of the binector input for "master control by PLC" (p0854). - check the "master control by PLC" signal and, if required, switch in. - check the data transfer via the fieldbus (master/drive). Note: If the drive should continue to operate after withdrawing "master control by PLC" then fault response must be parameterized to NONE or the message type should be parameterized as alarm.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07300 (A) Drive: Line contactor feedback signal missing

Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	<ul style="list-style-type: none"> - the line contactor was not able to be closed within the time in p0861. - the line contactor was not able to be opened within the time in p0861. - the line contactor dropped out during operation - the line contactor has closed although the drive converter is powered down.
Remedy:	<ul style="list-style-type: none"> - check the setting of p0860. - check the feedback circuit from the line contactor. - increase the monitoring time in p0861. <p>See also: p0860 (Line contactor feedback signal), p0861 (Line contactor monitoring time)</p>
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07311 Bypass motor switch

Message value:	Fault cause: %1 bin
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>Fault value (r0949, interpret bitwise binary):</p> <p>Bit 1: Switch "Closed" feedback signal missing.</p> <p>Bit 2: Switch "Open" feedback signal missing.</p> <p>Bit 3: Switch feedback signal too slow.</p> <p>After switching, the system waits for the positive feedback signal. If the feedback signal is received later than the specified time, then a fault trip (shutdown) is issued.</p> <p>Bit 6: Drive switch feedback signal not consistent with the bypass state.</p> <p>The drive switch is closed when switching-on or when switching-in the motor.</p> <p>See also: p1260 (Bypass configuration), r1261 (Bypass control/status word), p1266 (Bypass control command), p1267 (Bypass changeover source configuration), p1269 (Bypass switch feedback signal), p1274 (Bypass switch monitoring time)</p>
Remedy:	<ul style="list-style-type: none"> - check the transfer of the feedback signals. - check the switch.

F07312 Bypass LSS:

Message value:	Fault cause: %1 bin
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>Fault value (r0949, interpret bitwise binary):</p> <p>Bit 1: Switch "Closed" feedback signal missing.</p> <p>Bit 2: Switch "Open" feedback signal missing.</p> <p>Bit 3: Switch feedback signal too slow.</p> <p>After switching, the system waits for the positive feedback signal. If the feedback signal is received later than the specified time, then a fault trip (shutdown) is issued.</p> <p>Bit 6: Line Side Switch feedback signal not consistent with the bypass state.</p> <p>When switching-on or when switching-in the motor, the line side switch is closed without this having been requested from the bypass.</p> <p>See also: p1260 (Bypass configuration), r1261 (Bypass control/status word), p1266 (Bypass control command), p1267 (Bypass changeover source configuration), p1269 (Bypass switch feedback signal), p1274 (Bypass switch monitoring time)</p>

4 Faults and alarms

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Remedy:

- check the transfer of the feedback signals.
- check the switch.

F07320	Drive: Automatic restart interrupted
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<ul style="list-style-type: none">- The specified number of restart attempts (p1211) has been completely used up because within the monitoring time (p1213) the faults were not able to be acknowledged. The number of restart attempts (p1211) is decremented at each new start attempt.- there is no active ON command.- the monitoring time for the power unit has expired (p0857).- when exiting commissioning or at the end of the motor identification routine or the speed controller optimization, the drive unit is not automatically powered up again. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	<ul style="list-style-type: none">- increase the number of restart attempts (p1211). The actual number of starting attempts is displayed in r1214.- increase the delay time in p1212 and/or the monitoring time in p1213.- issue an ON command (p0840).- either increase or disable the monitoring time of the power unit (p0857).

F07320	Drive: Automatic restart interrupted
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<ul style="list-style-type: none">- The specified number of restart attempts (p1211) has been completely used up because within the monitoring time (p1213) the faults were not able to be acknowledged. The number of restart attempts (p1211) is decremented at each new start attempt.- there is no active ON command.- the monitoring time for the power unit has expired (p0857).- when exiting commissioning or at the end of the motor identification routine or the speed controller optimization, the drive unit is not automatically powered up again. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	<ul style="list-style-type: none">- increase the number of restart attempts (p1211). The actual number of starting attempts is displayed in r1214.- increase the delay time in p1212 and/or the monitoring time in p1213.- issue an ON command (p0840).- either increase or disable the monitoring time of the power unit (p0857).- Reduce the delay time for resetting the start counter p1213[1] so that fewer faults are registered in the time interval.

A07321	Drive: Automatic restart active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The automatic restart (AR) is active. When the line supply returns and/or the causes of the existing faults are removed the drive is automatically restarted. The pulses are enabled and the motor starts to rotate.
Remedy:	<ul style="list-style-type: none">- the automatic restart (AR) should, if required, be inhibited (p1210 = 0).- an automatic restart can be directly interrupted by withdrawing the power-on command (BI: p0840).

A07329 (N)	Drive: kT estimator, kT(iq) characteristic or voltage compensation does not function
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A function of the function module "extended torque control" (r0108.1) was activated - however the (complete) function is not available. Fault value (r0949, interpret decimal): 1 ... 3: The kT estimator is active (p1780.3 = 1) without a functioning compensation of the voltage emulation error in the drive converter. This means that the accuracy is severely restricted. 1: The drive converter voltage emulation error "final value" is 0 (p1952). 2: The drive converter voltage emulation error "current offset" is 0 (p1953). 3: The compensation of the voltage emulation error is disabled (p1780.8 = 0). 4: The kT estimator (p1780.3 = 1), the kT(iq) characteristic (p1780.9 = 1) or the compensation of the voltage emulation error (p1780.8 = 1) was activated without activating the function module "extended torque control" (when the function module is activated, the following must apply: r0108.1 = 1).
Remedy:	Re fault value = 1, 2: - carry out an identification of the voltage emulation error in the drive converter (p1909.14 = 1, p1910 = 1). - set the parameter to compensate the voltage emulation error in the drive converter (p1952, p1953). For fault value = 3: - enable the compensation of the voltage emulation error in the drive converter (p1780.8 = 1). For fault value = 4: - activate the function module "extended torque control" (r0108.1 = 1) or de-activate the corresponding functions (p1780.3 = 0, p1780.8 = 0, p1780.9 = 0).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
F07330	Flying restart: Measured search current too low
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY
Cause:	During a flying restart, it was identified that the search current reached is too low. It is possible that the motor is not connected.
Remedy:	Check the motor feeder cables.
F07331	Flying restart: Function not supported
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY
Cause:	It is not possible to power up with the motor rotating (no flying restart). In the following cases, the "flying restart" function is not supported: Permanent-magnet and separately-excited synchronous motors (PEM, FEM): Operation with U/f characteristic. Permanent-magnet synchronous motor (PEM): Encoderless operation without a Voltage Sensing Module (VSM) being connected.
Remedy:	- de-activate the "flying restart" function (p1200 = 0). - change the open-loop/closed-loop control mode (p1300). - connect a Voltage Sensing Module (VSM) (voltage measurement).

A07350 (F) Drive: Measuring probe parameterized to a digital output

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: The measuring probe is connected to a bi-directional digital input/output and the terminal is set as output.
Alarm value (r2124, interpret decimal):
8: DI/DO 8 (X122.9/X132.1)
9: DI/DO 9 (X122.10/X132.2)
10: DI/DO 10 (X122.12/X132.3)
11: DI/DO 11 (X122.13/X132.4)
12: DI/DO 12 (X132.9)
13: DI/DO 13 (X132.10)
14: DI/DO 14 (X132.12)
15: DI/DO 15 (X132.13)
To the terminal designation:
The first designation is valid for CU320, the second for CU305.

Remedy: - set the terminal as input (p0728).
- de-select the measuring probe (p0488, p0489, p0580).

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07351 (F) Drive: Measuring probe parameterized to a digital output

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO

Reaction: NONE

Acknowledge: NONE

Cause: The measuring probe is connected to a bi-directional digital input/output and the terminal is set as output.
Alarm value (r2124, interpret decimal):
0: DI/DO 0 decentral (X3.2)
1: DI/DO 1 decentral (X3.4)

Remedy: - set the terminal as input (p4028).
- de-select the probe (p0488, p0489).
See also: p0488, p0489, p4028

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07354 Drive: cogging torque compensation not possible

Message value: Fault cause: %1, drive data set: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: Cogging torque compensation is selected and is not (completely) supported.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = fault cause, xxxx = drive data set
yyyy = 1: The encoder evaluation does not support this function.
yyyy = 2: The encoder has no absolute information.
yyyy = 3: The motor has no encoder (p0187 = 99).

Remedy: If required, deselect the cogging torque compensation (p5250 = 0).
 Re fault cause = 1:
 Use an absolute encoder or an encoder evaluation that supports the function (r0459.13 = 1). If required, upgrade the firmware to a newer version (version 04.50.30.01 or higher is required).
 Re fault cause = 2:
 Use an encoder with absolute information (absolute track, unique zero mark, resolver with one pole pair). The function cannot be tested as long as the encoder is not reset after learning (encoder fault, parking, POWER ON). Continuous use is not recommended.
 Re fault cause = 3:
 Only select cogging torque compensation for operation with motor encoder.
 See also: p5250 (Activate cogging torque compensation), p5251 (Activate cogging torque compensation learning)

A07400 (N) Drive: DC link voltage maximum controller active
Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The DC link voltage controller has been activated because of the upper switch-in threshold (p1244). A system deviation can occur between the setpoint and actual speed.
 See also: r0056 (Status word, closed-loop control), p1240 (Vdc controller or Vdc monitoring configuration)
Remedy: Not necessary.
 This alarm automatically disappears after the upper threshold has been distinctly undershot.
 Otherwise, apply the following measures:
 - use a Braking Module or regenerative feedback unit.
 - increase the ramp-down times (p1121, p1135).
 - shut down the Vdc_max controller (p1240 = 0).
 Reaction upon N: NONE
 Acknowl. upon N: NONE

A07400 (N) Drive: DC link voltage maximum controller active
Message value: -
Message class: Application / technological function faulted (17)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The DC link voltage controller has been activated because the upper switch-in threshold has been exceeded (r1242, r1282).
 The ramp-down times are automatically increased in order to maintain the DC link voltage (r0070) within the permissible limits. There is a system deviation between the setpoint and actual speeds.
 When the DC link voltage controller is switched out (disabled), this is the reason that the ramp-function generator output is set to the speed actual value.
 See also: r0056 (Status word, closed-loop control), p1240 (Vdc controller or Vdc monitoring configuration), p1280 (Vdc controller or Vdc monitoring configuration (U/f))
Remedy: If the controller is not to intervene:
 - increase the ramp-down times.
 - switch-off the Vdc_max controller (p1240 = 0 for vector control, p1280 = 0 for U/f control).
 If the ramp-down times are not to be changed:
 - use a chopper or regenerative feedback unit.
 Reaction upon N: NONE
 Acknowl. upon N: NONE

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A07401 (N)	Drive: DC link voltage maximum controller de-activated
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Vdc_max controller can no longer maintain the DC link voltage (r0070) below the limit value (r1242, r1282) and was therefore switched out (disabled). - the line supply voltage is permanently higher than specified for the power unit. - the motor is permanently in the regenerative mode as a result of a load that is driving the motor.
Remedy:	- check whether the input voltage is within the permissible range (if required, increase the value in p0210). - check whether the load duty cycle and load limits are within the permissible limits.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07402 (N)	Drive: DC link voltage minimum controller active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The DC link voltage controller has been activated due to the lower switch-in threshold (p1248). A system deviation can occur between the setpoint and actual speed. A possible cause can be e.g. that the line supply has failed. See also: r0056 (Status word, closed-loop control), p1240 (Vdc controller or Vdc monitoring configuration), p1248 (DC link voltage threshold lower)
Remedy:	Not necessary. This alarm automatically disappears after the lower threshold has been distinctly exceeded. Otherwise, apply the following measures: - check the line supply and infeed. - increase the ramp-up times (p1120). - shut down the Vdc_min controller (p1240 = 0).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07402 (N)	Drive: DC link voltage minimum controller active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The DC link voltage controller has been activated as the lower switch-in threshold has been undershot (r1246, r1286). The kinetic energy of the motor is used to buffer the DC link. The drive is therefore braked. See also: r0056 (Status word, closed-loop control), p1240 (Vdc controller or Vdc monitoring configuration), p1280 (Vdc controller or Vdc monitoring configuration (U/f))
Remedy:	The alarm disappears when power supply returns.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07403 (N, A)	Drive: Lower DC link voltage threshold reached
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The DC link voltage monitoring is active (p1240 = 5, 6) and the lower DC link voltage threshold (p1248) was reached in the "Operation" state.
Remedy:	<ul style="list-style-type: none"> - check the line supply voltage. - check the infeed. - reduce the lower DC link threshold (p1248). - switch out (disable) the DC link voltage monitoring (p1240 = 0).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07403 (N, A)	Drive: Lower DC link voltage threshold reached
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The DC link voltage monitoring is active (p1240 , p1280 = 5, 6) and the lower DC link voltage threshold (r1246, r1286) was reached in the "Operation" state.
Remedy:	<ul style="list-style-type: none"> - check the line supply voltage. - check the infeed. - adapt the device supply voltage (p0210) or the switch-on level (p1245, p1285). - disable the DC link voltage monitoring (p1240, p1280 = 0).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07404	Drive: Upper DC link voltage threshold reached
Message value:	-
Message class:	DC link overvoltage (4)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The DC link voltage monitoring is active (p1240 = 4, 6) and the upper DC link voltage threshold (p1244) was reached in the "Operation" state.
Remedy:	<ul style="list-style-type: none"> - check the line supply voltage. - check the infeed unit or the Braking Module. - increase the upper DC link voltage threshold (p1244). - if necessary, deactivate the DC link voltage monitoring (p1240 = 0).

F07404	Drive: Upper DC link voltage threshold reached
Message value:	-
Message class:	DC link overvoltage (4)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	<ul style="list-style-type: none"> - the DC link voltage monitoring is active (p1240 , p1280 = 4, 6) and the upper DC link voltage threshold (r1242, r1282) was reached in the "Operation" state. - the monitoring of the DC link voltage p1284 has responded (only U/f control).

4 Faults and alarms

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- Remedy:**
- check the line supply voltage.
 - check the infeed.
 - adapt the device supply voltage (p0210).
 - if necessary, deactivate the DC link voltage monitoring (p1240, p1280 = 0).
 - adapt the monitoring of the DC link voltage (p1284, only U/f).

F07405 (N, A)	Drive: Kinetic buffering minimum speed not reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	During kinetic buffering the speed fell below minimum speed (p1257 or p1297 for vector drives with U/f control) and the line supply did not return.
Remedy:	Check the speed threshold for the Vdc_min controller (kinetic buffering) (p1257, p1297). See also: p1257 (Vdc_min controller speed threshold), p1297 (Vdc_min controller speed threshold (U/f))
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07406 (N, A)	Drive: Kinetic buffering maximum time exceeded
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The maximum buffer time (p1255 and p1295 for vector drives with U/f control) has been exceeded without the line supply having returned.
Remedy:	Check the time threshold for Vdc-min controller (kinetic buffering) (p1255, p1295). See also: p1255 (Vdc_min controller time threshold), p1295 (Vdc_min controller time threshold (U/f))
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07407	Drive: Vdc reduction not permissible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	For chassis power units, the reduction of the line voltage (see r0212.0) is only possible for closed-loop control of the DC link voltage.
Remedy:	- Activate DC link voltage control for the motor/generator. - de-activate line voltage reduction (p0212.0 = 0). See also: p0212 (Power unit configuration)

A07409	Drive: U/f control, current limiting controller active
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The current limiting controller of the U/f control was activated because the current limit was exceeded.

Remedy: The alarm automatically disappears after one of the following measures:

- increase current limit (p0640).
- reduce the load.
- slow down the ramp up to the setpoint speed.

F07410 Drive: Current controller output limited

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The condition " $I_{act} = 0$ and $U_{q_set_1}$ longer than 16 ms at its limit" is present and can be caused by the following:

- motor not connected or motor contactor open.
- no DC link voltage present.
- Motor Module defective.

Remedy:

- connect the motor or check the motor contactor.
- check the DC link voltage (r0070).
- check the Motor Module.

F07410 Drive: Current controller output limited

Message value: -
Message class: Application / technological function faulted (17)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The condition " $I_{act} = 0$ and $U_{q_set_1}$ longer than 16 ms at its limit" is present and can be caused by the following:

- motor not connected or motor contactor open.
- motor data and motor configuration (star-delta) do not match.
- no DC link voltage present.
- power unit defective.
- the "flying restart" function is not activated.

Remedy:

- connect the motor or check the motor contactor.
- check the motor parameterization and the connection type (star-delta).
- check the DC link voltage (r0070).
- check the power unit.
- activate the "flying restart" function (p1200).

F07411 Drive: Flux controller output limited

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: The specified flux setpoint cannot be reached, although the set maximum field current is specified (p1603).

- incorrect motor data.
- motor data and motor configuration (star-delta) do not match.
- the current limit has been set too low for the motor (p0640, p0323, p1603).
- induction motor (encoderless, open-loop controlled) in I2t limiting.
- the Motor Module is too small.

Remedy:

- correct the motor data.
- check the motor configuration.
- correct the current limits (p0640, p0323, p1603).
- reduce the induction motor load.
- if required, use a larger Motor Module.

F07412	Drive: Commutation angle incorrect (motor model)
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	ENCODER (NONE, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	<p>An incorrect commutation angle was detected that can result in a positive coupling in the speed controller.</p> <p>Possible causes:</p> <ul style="list-style-type: none">- The phase sequence of the output phases for the motor is incorrect (e.g. the phases are interchanged).- the motor encoder is incorrectly adjusted with respect to the magnet position.- the motor encoder is damaged.- the angular commutation offset is incorrectly set (p0431).- data to calculate the motor model has been incorrectly set (p0356 (motor-stator leakage inductance) and/or p0350 (motor-stator resistance) and/or p0352 (cable resistance)).- the changeover speed for the motor model is too low (p1752). The monitoring function only becomes effective above the changeover speed.- pole position identification might have calculated an incorrect value when activated (p1982 = 1).- the motor encoder speed signal is faulted.- the control loop is instable due to incorrect parameterization. <p>Fault value (r0949, interpret decimal):</p> <p>SERVO:</p> <p>0: The comparison of the pole position angle from the encoder and motor model resulted in an excessively high value (> 80 ° electrical).</p> <p>1: -</p> <p>VECTOR:</p> <p>0: The comparison of the pole position angle from the encoder and motor model resulted in an excessively high value (> 45 ° electrical).</p> <p>1: The change in the speed signal from the motor encoder has changed by > p0492 within a current controller clock cycle.</p>
Remedy:	<ul style="list-style-type: none">- Check the phase sequence for the motor, and if required, correct (wiring, p1820).- if the encoder mounting was changed - re-adjust the encoder.- replace the defective motor encoder.- correctly set the angular commutation offset (p0431). If required, determine using p1990.- correctly set the motor stator resistance, cable resistance and motor-stator leakage inductance (p0350, p0352, p0356). <p>Calculate the cable resistance from the cross-section and length, check the inductance and stator resistance using the motor data sheet, measure the stator resistance, e.g. using a multimeter - and if required, again identify the values using the stationary motor data identification (p1910).</p> <ul style="list-style-type: none">- increase the changeover speed for the motor model (p1752). The monitoring is completely de-activated for p1752 > p1082 (maximum speed).- with pole position identification activated (p1982 = 1) check the procedure for pole position identification (p1980) and force a new pole position identification procedure by means of de-selection followed by selection (p1982 = 0 -> 1). <p>Note:</p> <p>For High Dynamic Motors (1FK7xxx-7xxx), for applications with a higher current, if necessary, the monitoring should be disabled.</p>

F07413	Drive: Commutation angle incorrect (pole position identification)
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	ENCODER (NONE, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	An incorrect commutation angle was detected that can result in a positive coupling in the speed controller. Within the pole position identification routine (p1982 = 2): - a difference of > 45 ° electrical to the encoder angle was determined. For VECTOR, within the encoder adjustment (p1990 = 2): - a difference of > 6 ° electrical to the encoder angle was determined.
Remedy:	- correctly set the angular commutation offset (p0431). - re-adjust the motor encoder after the encoder has been replaced. - replace the defective motor encoder. - check the pole position identification routine. If the pole position identification routine is not suitable for this motor type, then disable the plausibility check (p1982 = 0).
F07414 (N, A)	Drive: Encoder serial number changed
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	ENCODER (NONE, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The serial number of the motor encoder of a synchronous motor has changed. The change was only checked for encoders with serial number (e.g. EnDat encoders) and build-in motors (e.g. p0300 = 401) or third-party motors (p0300 = 2). Cause 1: - The encoder was replaced. Cause 2: - A third-party, built-in or linear motor was re-commissioned. Cause 3: - The motor with integrated and adjusted encoder was replaced. Cause 4: - The firmware was updated to a version that checks the encoder serial number. Note: With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2). When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1). Proceed as follows to hide serial number monitoring: - set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0. - parameterize F07414 as message type N (p2118, p2119).
Remedy:	Re causes 1, 2: Carry out an automatic adjustment using the pole position identification routine. Acknowledge fault. Initiate the pole position identification routine with p1990 = 1. Then check that the pole position identification routine is correctly executed. SERVO: If a pole position identification technique is selected in p1980, and if p0301 does not contain a motor type with an encoder adjusted in the factory, then p1990 is automatically activated. or Set the adjustment via p0431. In this case, the new serial number is automatically accepted. or Mechanically adjust the encoder. Accept the new serial number with p0440 = 1. Re causes 3, 4: Accept the new serial number with p0440 = 1.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

N07415 (F) Drive: Angular commutation offset transfer running
Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: NONE
Cause: The angular commutation offset was automatically determined using p1990 = 1.
This fault causes the pulses to be suppressed - this is necessary to transfer the angular commutation offset to p0431.
See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy: The fault can be acknowledged without any additional measures.
Reaction upon F: OFF2
Acknowl. upon F: IMMEDIATELY

A07416 Drive: Flux controller configuration
Message value: Parameter: %1, Index: %2, fault cause: %3
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The configuration of the flux control (p1401) is contradictory.
Alarm value (r2124, interpret hexadecimal):
ccbbaaaa hex
aaaa = Parameter
bb = Index
cc = fault cause
cc = 01 hex = 1 dec:
Quick magnetizing (p1401.6) for soft start (p1401.0).
cc = 02 hex = 2 dec:
Quick magnetizing (p1401.6) for flux build-up control (p1401.2).
cc = 03 hex = 3 dec:
Quick magnetizing (p1401.6) for Rs identification after restart (p0621 = 2).
Remedy: Re fault cause = 1:
- Shut down soft start (p1401.0 = 0).
- Shut down quick magnetizing (p1401.6 = 0).
Re fault cause = 2:
- De-energize flux build-up control (p1401.2 = 0).
- Shut down quick magnetizing (p1401.6 = 0).
Re fault cause = 3:
- Re-parameterize Rs identification (p0621 = 0, 1)
- Shut down quick magnetizing (p1401.6 = 0).

F07417	Drive: Pulse technique not plausible (motor model)
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	The evaluation of the test pulse response indicated incorrect values. Fault value (r0949, interpret decimal): 0: An impermissible pulse technique configuration was detected during ramp-up. Possible causes: - The pulse technique was initially selected when the system powered up (p1750.5 = 1) but the power unit component does not support the current oversampling required (see r0192.23). As a consequence, p1750.0 was de-selected automatically. 10: The pulse response is repeatedly implausible. Possible causes: - Incorrect configuration of the power unit component - The power unit component is faulty. 20: For the specified pulse amplitude, the measured pulse response is much higher than the expected value. Possible causes: - Strong oscillations have occurred. - The motor is short-circuited for high frequencies (output filter). - The motor is damaged.
Remedy:	For fault value = 0: Once the pulse technique has been de-selected automatically (p1750.5 = 0), there are two possible options: - acknowledge the fault and save parameter p1750.5 = 0 -> field-oriented control mode to standstill is not used and replaced by transition to open-loop control at low speeds. - upgrade the power unit firmware (at least V4.3) -> field-oriented control mode to standstill is available. For fault value = 10: With active selection of the pulse technique (p1750.5 = 1): - POWER ON (switch-off/switch-on) the Control Unit and the power unit together again. or - carry out a manual warm restart (p0009 = 30, p0976 = 2, 3). If this does not solve the problem: Replace the power unit component. For fault value = 20: - control parameters might have been adjusted (factory setting, commissioning). - filters must not be connected between motor and converter/inverter. - check the motor.

F07419	Drive: Current setpoint filter adaptation error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred when configuring or when using the "Current setpoint filter adaptation" function. Fault value (r0949, interpret binary): Bit 0: a filter has still not been assigned (p5281). Bit 1: the assigned filter belongs to the "Extended current setpoint filter" function module that has not been activated (r0108.21). Bit 2: the assigned filter is a type or has a characteristic, which is unsuitable for adaptation. Bit 3: the assigned filter has not been activated (p1656 or p5200). Bit 4 ... 15: internal fault occurred.

4 Faults and alarms

4.2 List of faults and alarms

Bit 16 ... 31: number of the drive data set with fault.

See also: p5280 (Current setpoint filter adaptation configuration), p5281 (Current setpoint filter adaptation assignment)

Remedy:

The message can always be removed by deactivating adaptation (p5280 = 0, -1).

If adaptation is to remain active, then the countermeasure should be applied depending on the particular fault value.

Re bit 0:

assign the filter (p5281).

Re bit 1:

activate the "Extended current setpoint filter" function module (r0108.21).

Re bit 2:

Set the filter type "General filter 2nd order" and set the characteristic of a bandstop filter.

Re bit 3:

Activate filter (p1656 or p5200).

Re bits 4 ... 15:

- carry out a POWER ON (power off/on) for all components.

- upgrade firmware to later version.

See also: p5280 (Current setpoint filter adaptation configuration), p5281 (Current setpoint filter adaptation assignment)

F07420 Drive: Current setpoint filter natural frequency > Shannon frequency

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, R_INF

Reaction: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause:

One of the filter natural frequencies is greater than the Shannon frequency.

The Shannon frequency is calculated according to the following formula: $0.5 / p0115[0]$

Fault value (r0949, interpret hexadecimal):

Bit 3: Filter 4 (p1673, p1675)

Bit 16: Filter 5 (p5202, p5204)

Bit 18: Filter 7 (p5212, p5214)

Remedy:

- reduce the numerator or denominator natural frequency of the current setpoint filter involved.

- reduce the current controller sampling time (p0115[0]).

- switch out the filter involved (p1656).

F07420 Drive: Current setpoint filter natural frequency > Shannon frequency

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE (OFF1, OFF2, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause:

One of the filter natural frequencies is greater than the Shannon frequency.

The Shannon frequency is calculated according to the following formula: $0.5 / p0115[0]$

Fault value (r0949, interpret hexadecimal):

Bit 0: Filter 1 (p1658, p1660)

Bit 1: Filter 2 (p1663, p1665)

Bit 2: Filter 3 (p1668, p1670)

Bit 3: Filter 4 (p1673, p1675)

Bit 8 ... 15: Data set number (starting from zero)

Bit 16: Filter 5 (p5202, p5204) - extended current setpoint filter (r0108.21)

Bit 17: Filter 6 (p5207, p5209) - extended current setpoint filter (r0108.21)

Bit 18: Filter 7 (p5212, p5214) - extended current setpoint filter (r0108.21)

Bit 19: Filter 8 (p5217, p5219) - extended current setpoint filter (r0108.21)

Bit 20: Filter 9 (p5222, p5224) - extended current setpoint filter (r0108.21)

Bit 21: Filter 10 (p5227, p5229) - extended current setpoint filter (r0108.21)

Remedy:

- reduce the numerator or denominator natural frequency of the current setpoint filter involved.
- reduce the current controller sampling time (p0115[0]).
- switch out the filter involved (p1656).

F07421 Drive: Speed filter natural frequency > Shannon frequency

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: One of the filter natural frequencies is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: $0.5 / p0115[1]$
Fault value (r0949, interpret hexadecimal):
Bit 0: Filter 1 (p1417, p1419)
Bit 1: Filter 2 (p1423, p1425)
Bit 4: Actual value filter (p1447, p1449)
Bit 8 ... 15: Data set number (starting from zero)

Remedy:

- reduce the numerator or denominator natural frequency of the speed setpoint filter involved.
- reduce the speed controller sampling time (p0115[1]).
- switch off the filter involved (p1413, p1414).

F07422 Drive: Reference model natural frequency > Shannon frequency

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The natural filter frequency of the PT2 element for the reference model (p1433) is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: $0.5 / p0115[1]$

Remedy:

- reduce the natural frequency of PT2 element for reference model (p1433).
- reduce the speed controller sampling time (p0115[1]).

F07423 Drive: APC filter natural frequency > Shannon frequency

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: One of the filter natural frequencies is greater than the Shannon frequency.
The Shannon frequency is calculated according to the following formula: $0.5 / (p0115[1] * x)$
Fault value (r0949, interpret hexadecimal):
Bit 0: Filter 1.1 (p3711, p3713), $x = 1$
Bit 4: Filter 2.1 (p3721, p3723), $x = p3706$
Bit 5: Filter 2.2 (p3726, p3728), $x = p3706$
Bit 8: Filter 3.1 (p3731, p3733), $x = p3707$
Bit 9: Filter 3.2 (p3736, p3738), $x = p3707$
Bit 16 ... 32: Data set number (starting from zero)

Remedy:

- reduce the numerator or denominator natural frequency of the filter involved.
- reduce the speed controller sampling time (p0115[1]) or the sub-sampling (p3706, p3707).
- switch out the filter involved (p3704).

A07424 Drive: Operating condition for APC not valid

Message value:	Fault cause: %1 bin
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The APC function (Advanced Positioning Control) has identified an invalid operating condition. Alarm value (r2124, interpret hexadecimal): Bit 0 = 1: APC is operating without encoder Bit 1 = 1: Possible causes: - The load measuring system for APC, selected using p3701, has a fault. - The load measuring system selected using p3701 is in the park state (r0481[0...2].14). The APC function is disabled. Bit 2 = 1: Possible causes: - The load measuring system for APC, selected using p3701, has a fault. - The load measuring system selected using p3701 is in the park state (r0481[0...2].14). The pulse de-coupling is disabled, i.e. the speed of the motor measuring system is used as speed for the closed-loop motor speed control.
Remedy:	Re bit 0: Only use the APC function in operation with an encoder. Re bit 1, 2: Check the load measuring system.

F07425 Drive: APC monitoring time for speed limit expired

Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	The limit value (p3778) for the speed/velocity was exceeded for a time longer than that set in the monitoring time (p3779). Note: APC: Advanced Positioning Control
Remedy:	- check the measured value. - check the limit value and monitoring time (p3778, p3779).

F07426 (A) Technology controller actual value limited

Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The actual value for the technology controller, interconnected via connector input p2264, has reached a limit. Fault value (r0949, interpret decimal): 1: upper limit reached. 2: lower limit reached.
Remedy:	- adapt the limits to the signal level (p2267, p2268). - Check the actual value normalization (p0595, p0596). - Deactivate evaluation of the limits (p2252 bit 3) See also: p0595, p0596, p2264, p2267, p2268
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A07428 (N)	Technology controller parameterizing error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The technology controller has a parameterizing error. Alarm value (r2124, interpret decimal): 1: The upper output limit in p2291 is set lower than the lower output limit in p2292.
Remedy:	Re alarm value = 1: Set the output limit in p2291 higher than in p2292. See also: p2291 (Technology controller maximum limiting), p2292 (Technology controller minimum limiting)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07429	Drive: DSC without encoder not possible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The function DSC (Dynamic Servo Control) was activated although there is no encoder. See also: p1191 (DSC position controller gain KPC), p1192 (DSC enc selection)
Remedy:	Check the encoder selection configuration (p1192). Note: If there is no encoder and connector input p1191 (DSC position controller gain) is interconnected, then connector input p1191 must have a 0 signal.

F07430	Drive: Changeover to open-loop torque controlled operation not possible
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For encoderless operation, the converter cannot change over to closed-loop torque-controlled operation (BI: p1501).
Remedy:	Do not attempt to cover over to closed-loop torque-controlled operation.

F07431	Drive: Changeover to encoderless operation not possible
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY
Cause:	For closed-loop torque control, the converter cannot change over to encoderless operation (p1404).
Remedy:	Do not attempt to change over to encoderless operation.

F07432	Drive: Motor without overvoltage protection
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (OFF1)
Acknowledge:	IMMEDIATELY
Cause:	In the case of a fault at maximum speed, the motor can generate an overvoltage that can destroy the drive system. Fault value (r0949, interpret hexadecimal): Associated Drive Data Set (DDS).
Remedy:	Overvoltage protection can be implemented in the following ways: 1. Limit the maximum speed (p1082) without any additional protection. The maximum speed without protection is calculated as follows: Rotary synchronous motors: $p1082 \text{ [rpm]} \leq 11.695 * r0297/p0316 \text{ [Nm/A]}$ Linear motors: $p1082 \text{ [m/min]} \leq 73.484 * r0297/p0316 \text{ [N/A]}$ Rotary synchronous motor connected to the high-frequency converter: $p1082 \text{ [rpm]} \leq 4.33165E9 * (-p0316 + \sqrt{p0316^2 + 4.86E-9 * (r0297 * r0313)^2 * (r0377 - p0233) \text{ [mH]} * p0234 \text{ [\mu F]}}) / (r0297 * r0313^2 * (r0377 - p0233) \text{ [mH]} * p0234 \text{ [\mu F]})$ Linear motor connected to the high-frequency converter: $p1082 \text{ [m/min]} \leq 689.403 * p0315 * (\sqrt{p0316^2 * p0315^2 + 0.191865 * r0297^2 * (r0377 - p0233) \text{ [mH]} * p0234 \text{ [\mu F]}}) / (r0297 * (r0377 - p0233) \text{ [mH]} * p0234 \text{ [\mu F]})$ Rotary induction motor connected to the high-frequency converter: $p1082 \text{ [rpm]} \leq \text{maximum} (2.11383E5 / (r0313 * \sqrt{(r0377 \text{ [mH]} + r0382 \text{ [mH]} * p0234 \text{ [\mu F]})}); 0.6364 * r0297 * p0311 \text{ [rpm]} / p0304)$ 2. Use a Voltage Protection Module (VPM) in conjunction with the function "Safe Torque Off" (p9601, p9801 – only for synchronous motors). When using a synchronous motor with VPM at the high-frequency converter, the following must apply: $p1082 \text{ [rpm]} \leq p0348 * (r0377 + p0233) / p0233$ When a fault condition exists, the VPM short-circuits the motors. During the short-circuit, the pulses must be suppressed - this means that the terminals for the function "Safe Torque Off" (STO) must be connected to the VPM. When using a VPM, p0643 must be set to 1. 3. Activate the internal voltage protection (p1231 = 3, only for synchronous motors). In so doing, the following hardware preconditions must be fulfilled: - The infeed of the group must be capable of energy recovery (Active Line Module, Smart Line Module), and the energy recovery power of the infeed must not be less than the maximum utilized S1 power of the synchronous motor. - For Control Unit and infeed, a 24 V power supply other than that for the Motor Module must be used with the voltage protection activated. The 24 V power supply of this Motor Module must be DC link buffered (e.g. CSM). - A Braking Module with a correspondingly configured braking resistor must be available at the DC link. - The synchronous motor must be short-circuit proof. See also: p0643 (Overvoltage protection for synchronous motors), p1231 (Armature short-circuit / DC braking configuration)

F07433	Drive: Closed-loop control with encoder is not possible as the encoder has not been unparked
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The changeover to closed-loop control with encoder is not possible as the encoder has not been unparked.
Remedy:	- check whether the encoder firmware supports the "parking" function (r0481.6 = 1). - upgrade the firmware. Note: For long-stator motors (p3870.0 = 1), the following applies: The encoder must have completed the unparking procedure (r3875.0 = 1) before a changeover can be made to closed-loop control with encoder. The encoder is unparked using binector input p3876 = 0/1 signal and remains until a 0 signal in this state.

F07434	Drive: It is not possible to change the direction of rotation with the pulses enabled
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A drive data set was selected - with the pulses enabled - which has a different parameterized direction of rotation (p1821). It is only possible to change the motor direction of rotation using p1821 when the pulses are inhibited.
Remedy:	- change over the drive data set with the pulses inhibited. - ensure that the changeover to a drive data set does not result in the motor direction of rotation being changed (i.e. for these drive data sets, the same value must be in p1821). See also: p1821

F07435 (N)	Drive: Setting the ramp-function generator for sensorless vector control
Message value:	Parameter: %1
Message class:	Application / technological function faulted (17)
Drive object:	HLA, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	During operation with sensorless vector control (r1407.1) the ramp-function generator was stopped (p1141) or bypassed (p1122). An internal setting command of the ramp-function generator output caused the set setpoint speed to be frozen or was not able to be realized. The drive is switched-on with flying restart activated (p1200), and at the same time the ramp-function generator is bypassed (p1122).
Remedy:	- de-activate the holding command for the ramp-function generator (p1141). - do not bypass the ramp-function generator (p1122). - suppress the fault (p2101, p2119). This is necessary if the ramp-function generator is held using jogging and the speed setpoint is simultaneously inhibited (r0898.6). Note: For sensorless vector control it is not practical to read in the main setpoint of the speed control via p1155 or p1160 (p0922). In this case, the main setpoint should be injected before the ramp-function generator (p1070). The reason for this is that the ramp-function generator output is automatically set when transitioning from closed-loop speed controlled into open-loop speed controlled operation.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07439	Drive: Function not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	The power unit does not support the selected function. Fault value (r0949, interpret decimal): 1: The function "Current controller dynamics higher" (p1810.11 = 1) is selected, however is not supported by the power unit (r0192.27 = 0). - firmware of the booksize power unit is not up-to-date. - blocksize power unit was used. 2: The function "Current controller dynamics higher" (p1810.11 = 1) is selected, however is not supported by the safety technology without encoder (9506 = 1, 3). 3: The function "DC link voltage compensation in the power unit" (p1810.1 = 1) is selected, however is not supported by the power unit (r0192.28 = 0).

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

For fault value = 1:

- If necessary, upgrade the firmware of the booksize power unit to a later version (version \geq 4.4).

Note:

If the firmware has already been automatically upgraded, then only a POWER ON (switch-off/switch-on) is required.

- Use a booksize power unit (version \geq 4.4).

For fault value = 2:

- If an encoder with Safety position actual values sensing is available ($r0458[0...2].19 = 1$), reparameterize the encoderless safety technology ($p9506 = 1, 3$) to safety technology with encoder ($p9506 = 0$).

Re fault value = 1, 2:

- Deselect the function "Current controller dynamics higher" ($p1810.11 = 0$) and if required, set the current, speed and position controller again or calculate ($p0340 = 4$).

For fault value = 3:

- If necessary, upgrade the firmware of the blocksize power unit to a later version (version \geq 4.6).

See also: r0192, p1810, p9506

A07440 EPOS: Jerk time is limited

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: The calculation of the jerk time $T_r = \max(p2572, p2573) / p2574$ resulted in an excessively high value so that the jerk time is internally limited to 1000 ms.

Note:

The alarm is also output if jerk limiting is not active.

Remedy:

- increase the jerk limiting ($p2574$).
- reduce maximum acceleration or maximum deceleration ($p2572, p2573$).

See also: $p2572$ (EPOS maximum acceleration), $p2573$ (EPOS maximum deceleration), $p2574$ (EPOS jerk limiting)

A07441 LR: Save the position offset of the absolute encoder adjustment

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: The status of the absolute encoder adjustment has changed.

In order to permanently save the determined position offset ($p2525$) and the determined number of the drive data set ($p2733$), they must be saved in a non-volatile fashion ($p0971, p0977$).

Remedy: Not necessary.

This alarm automatically disappears after the offset has been saved.

See also: $p2507$ (LR absolute encoder adjustment status), $p2525$ (LR encoder adjustment offset)

F07442 (A) LR: Multiturn does not match the modulo range

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The ratio between the multiturn resolution and the modulo range ($p2576$) is not an integer number.

This results in the adjustment being set back, as the position actual value cannot be reproduced after power-off/power-on.

Remedy: Make the ratio between the multiturn resolution and the modulo range an integer number.

The ratio v is calculated as follows:

1. Motor encoder without position tracking

$$v = (p0421 * p2506 * p0433 * p2505) / (p0432 * p2504 * p2576)$$

2. Motor encoder with position tracking for the measuring gear

$$v = (p0412 * p2506 * p2505) / (p2504 * p2576)$$

3. Motor encoder with position tracking for the load gear

$$v = (p2721 * p2506 * p0433) / (p0432 * p2576)$$

4. Motor encoder with position tracking for the load and measuring gear

$$v = (p2721 * p2506) / p2576$$

5. Direct encoder without position tracking

$$v = (p0421 * p2506 * p0433) / (p0432 * p2576)$$

6. Direct encoder with position tracking for the measuring gear

$$v = (p0412 * p2506) / p2576$$

Note:

With position tracking, it is recommended that $p0412$ and $p2721$ are changed

See also: $p0412$, $p0432$, $p0433$, $p2504$, $p2505$, $p2506$, $p2576$, $p2721$

Reaction upon A: NONE

Acknowled. upon A: NONE

F07443 (A) LR: Reference point coordinate not in the permissible range

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The reference point coordinate received when adjusting the encoder via connector input $p2599$ lies outside the half of the encoder range and cannot be set as actual axis position.

Fault value ($r0949$, interpret decimal):

Maximum permissible value for the reference point coordinate.

Remedy: Set the reference point coordinate to a lower value than specified in the fault value.

See also: $p2598$ (EPOS reference point coordinate signal source), $p2599$ (EPOS reference point coordinate value)

Reaction upon A: NONE

Acknowled. upon A: NONE

F07446 (A) Load gear: Position tracking cannot be reset

Message value: %1

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The position tracking cannot be reset.

Remedy: Reset the position tracking as follows:

- select encoder commissioning ($p0010 = 4$).

- reset position tracking, position ($p2720.2 = 1$).

- de-select encoder commissioning ($p0010 = 0$).

Then acknowledge the fault and, if necessary, re-adjust the absolute encoder ($p2507$).

Reaction upon A: NONE

Acknowled. upon A: NONE

F07447	Load gear: Position tracking, maximum actual value exceeded
Message value:	Component number: %1, encoder data set: %2, drive data set: %3
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	<p>When the position tracking of the load gear is configured, the drive/encoder (motor encoder) identifies a maximum possible absolute position actual value (r2723) that can no longer be represented within 32 bits.</p> <p>Maximum value: $p0408 * p2721 * 2^{p0419}$</p> <p>Fault value (r0949, interpret hexadecimal): ccbbaa hex</p> <p>aa = encoder data set bb = component number cc = drive data set</p> <p>See also: p0408, p0419 (Fine resolution absolute value Gx_XIST2 (in bits)), p2721 (Load gear rotary absolute encoder revolutions virtual)</p>
Remedy:	<p>- reduce the fine resolution (p0419).</p> <p>- reduce the multiturn resolution (p2721).</p> <p>See also: p0419 (Fine resolution absolute value Gx_XIST2 (in bits)), p2721 (Load gear rotary absolute encoder revolutions virtual)</p>
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F07448 (A)	Load gear: Position tracking, linear axis has exceeded the maximum range
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	<p>Infeed: NONE</p> <p>Servo: OFF1 (NONE, OFF2, OFF3)</p> <p>Vector: OFF1 (NONE, OFF2, OFF3)</p> <p>Hla: OFF1 (NONE, OFF2, OFF3)</p>
Acknowledge:	IMMEDIATELY
Cause:	<p>For a configured linear axis/no modulo axis, the currently effective motor encoder (encoder 1) has exceeded the maximum possible traversing range.</p> <p>For the configured linear axis, the maximum traversing range is defined to be $64x (+/- 32x)$ of p0421. It should be read in p2721 and interpreted as the number of load revolutions.</p> <p>Note:</p> <p>Only the motor encoder in the currently effective drive data set is monitored here. The actual effective drive data set is displayed in $x = r0051$ and the corresponding motor encoder is specified in in p0187[x].</p>
Remedy:	<p>The fault should be resolved as follows:</p> <ul style="list-style-type: none">- select encoder commissioning (p0010 = 4).- reset position tracking, position (p2720.2 = 1).- de-select encoder commissioning (p0010 = 0). <p>The fault should then be acknowledged and the absolute encoder adjusted.</p>
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07449 (A)	Load gear: Position tracking actual position outside tolerance window
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When powered down, the currently effective motor encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder. Note: Only the motor encoder in the currently effective drive data set is monitored here. The actual effective drive data set is displayed in x = r0051 and the corresponding motor encoder is specified in in p0187[x]. Fault value (r0949, interpret decimal): Deviation (difference) to the last encoder position in increments of the absolute value after the measuring gear - if one is being used. The sign designates the traversing direction. Note: The deviation (difference) found is also displayed in r2724. See also: p2722 (Load gear position tracking tolerance window), r2724 (Load gear position difference)
Remedy:	Reset the position tracking as follows: - select encoder commissioning (p0010 = 4). - reset position tracking, position (p2720.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507). See also: p0010, p2507
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07450 (A)	LR: Standstill monitoring has responded
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	After the standstill monitoring time (p2543) expired, the drive left the standstill window (p2542). - position actual value inversion incorrectly set (p0410). - standstill window set too small (p2542). - standstill monitoring time set too low (p2543). - position loop gain too low (p2538). - position loop gain too high (instability/oscillation, p2538). - mechanical overload. - Connecting cable, motor/drive converter incorrect (phase missing, interchanged). - when selecting motor identification, select tracking mode (BI: p2655[0] = 1 signal). - when selecting function generator, select tracking mode (BI: p2655[0] = 1 signal) and de-activate position control (BI:p2550 = 0 signal).
Remedy:	Check the causes and resolve.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07451 (A)	LR: Position monitoring has responded
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When the position monitoring time (p2545) expired, the drive had still not reached the positioning window (p2544). <ul style="list-style-type: none">- positioning window parameterized too small (p2544).- position monitoring time parameterized too short (p2545).- position loop gain too low (p2538).- position loop gain too high (instability/oscillation, p2538).- drive mechanically locked.
Remedy:	Check the causes and resolve.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07452 (A)	LR: Following error too high
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The difference between the position setpoint position actual value (following error dynamic model, r2563) is higher than the tolerance (p2546). <ul style="list-style-type: none">- the drive torque or accelerating capacity exceeded.- position measuring system fault.- position control sense incorrect.- mechanical system locked.- excessively high traversing velocity or excessively high position reference value (setpoint) differences
Remedy:	Check the causes and resolve.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07453	LR: Position actual value preprocessing error
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred during the position actual value preprocessing.
Remedy:	Check the encoder for the position actual value preprocessing. See also: p2502 (LR encoder assignment)

A07454	LR: Position actual value preprocessing does not have a valid encoder
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	One of the following problems has occurred with the position actual value preprocessing: <ul style="list-style-type: none">- an encoder is not assigned for the position actual value preprocessing (p2502 = 0).- an encoder is assigned, but no encoder data set (p0187 = 99 or p0188 = 99 or p0189 = 99).- an encoder and an encoder data set have been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).

Remedy: Check the drive data sets, encoder data sets and encoder assignment.
See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07455 EPOS: Maximum velocity limited

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: The maximum velocity (p2571) is too high to correctly calculate the modulo correction.
Within the sampling time for positioning (p0115[5]), with the maximum velocity, a maximum of the half modulo length must be moved through. p2571 was limited to this value.

Remedy: - reduce the maximum velocity (p2571).
- increase the sampling time for positioning (p0115[5]).

A07456 EPOS: Setpoint velocity limited

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: The actual setpoint velocity is greater than the parameterized maximum velocity (p2571) and is therefore limited.

Remedy: - check the entered setpoint velocity.
- reduce the velocity override (CI: p2646).
- increase the maximum velocity (p2571).
- check the signal source for the externally limited velocity (CI: p2594).

A07457 EPOS: Combination of input signals illegal

Message value: %1

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: An illegal combination of input signals that are simultaneously set was identified.
Alarm value (r2124, interpret decimal):
0: Jog 1 and jog 2 (p2589, p2590).
1: Jog 1 or jog 2 and direct setpoint input/MDI (p2589, p2590, p2647).
2: Jog 1 or jog 2 and start referencing (p2589, p2590, p2595).
3: Jog 1 or jog 2 and activate traversing task (p2589, p2590, p2631).
4: Direct setpoint input/MDI and starting referencing (p2647, p2595).
5: Direct setpoint input/MDI and activate traversing task (p2647, p2631).
6: Start referencing and activate traversing task (p2595, p2631).

Remedy: Check the appropriate input signals and correct.

F07458 EPOS: Reference cam not found

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: After starting the search for reference, the axis moved through the maximum permissible distance to search for the reference cam without actually finding the reference cam.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- check the "reference cam" binector input (BI: p2612).
- check the maximum permissible distance to the reference cam (p2606).
- if axis does not have any reference cam, then set p2607 to 0.

See also: p2606 (EPOS search for reference reference cam maximum distance), p2607 (EPOS search for reference reference cam present), p2612 (EPOS search for reference reference cam)

F07459 EPOS: No zero mark

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: After leaving the reference cam, the axis has traversed the maximum permissible distance between the reference cam and zero mark without finding the zero mark.

Remedy:

- check the encoder regarding the zero mark
- check the maximum permissible distance between the reference cam and zero mark (p2609).
- use an external encoder zero mark (equivalent zero mark) (p0495).

See also: p0495 (Equivalent zero mark input terminal), p2609 (EPOS search for reference max distance ref cam and zero mark)

F07460 EPOS: End of reference cam not found

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: During the search for reference, when the axis reached the zero mark it also reached the end of the traversing range without detecting an edge at the binector input "reference cam" (BI: p2612).

Maximum traversing range: -2147483648 [LU] ... -2147483647 [LU]

Remedy:

- check the "reference cam" binector input (BI: p2612).
- repeat the search for reference.

See also: p2612 (EPOS search for reference reference cam)

A07461 EPOS: Reference point not set

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: When starting a traversing block/direct setpoint input, a reference point is not set (r2684.11 = 0).

Remedy: Reference the system (search for reference, flying referencing, set reference point).

A07462 EPOS: Selected traversing block number does not exist

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: A traversing block selected via binector input p2625 ... p2630 was started via binector input p2631 = 0/1 edge "Activate traversing task".

- the number of the started traversing block is not contained in p2616[0...n].
- the started traversing block is suppressed.

Alarm value (r2124, interpret decimal):

Number of the selected traversing block that is also not available.

Remedy:

- correct the traversing program.
- select an available traversing block number.

A07463 (F)	EPOS: External block change not requested in the traversing block
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For a traversing block with the block change enable CONTINUE_EXTERNAL_ALARM, the external block change was not requested. Alarm value (r2124, interpret decimal): Number of the traversing block.
Remedy:	Resolve the reason as to why the edge is missing at binector input (BI: p2632).
Reaction upon F:	OFF1
Acknowl. upon F:	IMMEDIATELY

F07464	EPOS: Traversing block is inconsistent
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The traversing block does not contain valid information. Alarm value (r2124, interpret decimal): Number of the traversing block with invalid information.
Remedy:	Check the traversing block and where relevant, take into consideration alarms that are present.

A07465	EPOS: Traversing block does not have a subsequent block
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	There is no subsequent block in the traversing block. Alarm value (r2124, interpret decimal): Number of the traversing block with the missing subsequent block.
Remedy:	- parameterize this traversing block with the block change enable END. - parameterize additional traversing blocks with a higher block number and for the last block, using the block change enable END.

A07466	EPOS: Traversing block number assigned a multiple number of times
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The same traversing block number was assigned a multiple number of times. Alarm value (r2124, interpret decimal): Number of the traversing block that was assigned a multiple number of times.
Remedy:	Correct the traversing blocks.

A07467	EPOS: Traversing block has illegal task parameters
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The task parameter in the traversing block contains an illegal value. Alarm value (r2124, interpret decimal): Number of the traversing block with an illegal task parameter.
Remedy:	Correct the task parameter in the traversing block.
A07468	EPOS: Traversing block jump destination does not exist
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In a traversing block, a jump was programmed to a non-existent block. Alarm value (r2124, interpret decimal): Number of the traversing block with a jump destination that does not exist.
Remedy:	- correct the traversing block. - add the missing traversing block.
A07469	EPOS: Traversing block < target position < software limit switch minus
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the traversing block the specified absolute target position lies outside the range limited by the software limit switch minus. Alarm value (r2124, interpret decimal): Number of the traversing block with illegal target position.
Remedy:	- correct the traversing block. - change software limit switch minus (CI: p2578, p2580).
A07470	EPOS: Traversing block > target position > software limit switch plus
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the traversing block the specified absolute target position lies outside the range limited by the software limit switch plus. Alarm value (r2124, interpret decimal): Number of the traversing block with illegal target position.
Remedy:	- correct the traversing block. - change software limit switch plus (CI: p2579, p2581).

A07471	EPOS: Traversing block target position outside the modulo range
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the traversing block the target position lies outside the modulo range. Alarm value (r2124, interpret decimal): Number of the traversing block with illegal target position.
Remedy:	- in the traversing block, correct the target position. - change the modulo range (p2576).

A07472	EPOS: Traversing block ABS_POS/ABS_NEG not possible
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the traversing block the positioning mode ABS_POS or ABS_NEG were parameterized with the modulo correction not activated. Alarm value (r2124, interpret decimal): Number of the traversing block with the illegal positioning mode.
Remedy:	Correct the traversing block.

A07473 (F)	EPOS: Beginning of traversing range reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When traversing, the axis has moved to the traversing range limit.
Remedy:	Move away in the positive direction.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A07474 (F)	EPOS: End of traversing range reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When traversing, the axis has moved to the traversing range limit.
Remedy:	Move away in the negative direction.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

F07475 (A)	EPOS: Target position < start of traversing range
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The target position for relative traversing lies outside the traversing range.

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Remedy: Correct the target position.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07476 (A) EPOS: Target position > end of the traversing range

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The target position for relative traversing lies outside the traversing range.
Remedy: Correct the target position.
Reaction upon A: NONE
Acknowl. upon A: NONE

A07477 (F) EPOS: Target position < software limit switch minus

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: In the actual traversing operation, the target position is less than the software limit switch minus.
Remedy: - correct the target position.
- change software limit switch minus (CI: p2578, p2580).
See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07478 (F) EPOS: Target position > software limit switch plus

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: In the actual traversing operation, the target position is greater than the software limit switch plus.
Remedy: - correct the target position.
- change software limit switch plus (CI: p2579, p2581).
See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07479 EPOS: Software limit switch minus reached

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: The axis is at the position of the software limit switch minus. An active traversing block was interrupted.
Remedy: - correct the target position.
- change software limit switch minus (CI: p2578, p2580).
See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)

A07480	EPOS: Software limit switch plus reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The axis is at the position of the software limit switch plus. An active traversing block was interrupted.
Remedy:	<ul style="list-style-type: none">- correct the target position.- change software limit switch plus (CI: p2579, p2581). See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)

F07481 (A)	EPOS: Axis position < software limit switch minus
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The actual position of the axis is less than the position of the software limit switch minus.
Remedy:	<ul style="list-style-type: none">- correct the target position.- change software limit switch minus (CI: p2578, p2580). See also: p2578 (EPOS software limit switch minus signal source), p2580 (EPOS software limit switch minus), p2582 (EPOS software limit switch activation)
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07482 (A)	EPOS: Axis position > software limit switch plus
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The actual position of the axis is greater than the position of the software limit switch plus.
Remedy:	<ul style="list-style-type: none">- correct the target position.- change software limit switch plus (CI: p2579, p2581). See also: p2579 (EPOS software limit switch plus signal source), p2581 (EPOS software limit switch plus), p2582 (EPOS software limit switch activation)
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A07483	EPOS: Travel to fixed stop clamping torque not reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The fixed stop in the traversing block was reached without the clamping torque/clamping force having been achieved.
Remedy:	<ul style="list-style-type: none">- Check the maximum torque-generating current (r1533).- check the torque limits (p1520, p1521).- check the power limits (p1530, p1531).- check the BICO interconnections of the torque limits (p1522, p1523, p1528, p1529).

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F07484	EPOS: Fixed stop outside the monitoring window
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF3 (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	In the "fixed stop reached" state, the axis has moved outside the defined monitoring window (p2635).
Remedy:	- check the monitoring window (p2635). - check the mechanical system.

F07485 (A)	EPOS: Fixed stop not reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	In a traversing block with the task FIXED STOP, the end position was reached without detecting a fixed stop.
Remedy:	- check the traversing block and locate the target position further into the workpiece. - check the "fixed stop reached" control signal (p2637). - if required, reduce the maximum following error window to detect the fixed stop (p2634).
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A07486	EPOS: Intermediate stop missing
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the modes "traversing blocks" or "direct setpoint input/MDI" at the start of motion, the binector input "no intermediate stop/intermediate stop" (BI: p2640) did not have a 1 signal.
Remedy:	Connect a 1 signal to the binector input "no intermediate stop/intermediate stop" (BI: p2640) and re-start motion. See also: p2640 (EPOS intermediate stop (0 signal))

A07487	EPOS: Reject traversing task missing
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the modes "traversing blocks" or "direct setpoint input/MDI" at the start of motion, the binector input "do not reject traversing task/reject traversing task" (BI: p2641) does not have a 1 signal.
Remedy:	Connect a 1 signal to the binector input "do not reject traversing task/reject traversing task" (BI: p2641) and restart motion. See also: p2641 (EPOS reject traversing task (0 signal))

F07488	EPOS: Relative positioning not possible
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	In the mode "direct setpoint input/MDI", for continuous transfer (p2649 = 1) relative positioning was selected (BI: p2648 = 0 signal).
Remedy:	Check the control.

A07489	EPOS: Reference point correction outside the window
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the function "flying referencing" the difference between the measured position at the measuring probe and the reference point coordinate lies outside the parameterized window.
Remedy:	- check the mechanical system. - check the parameterization of the window (p2602).

F07490 (N)	EPOS: Enable signal withdrawn while traversing
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	- for a standard assignment, another fault may have occurred as a result of withdrawing the enable signals. - the drive is in the "switching on inhibited" state (for a standard assignment).
Remedy:	- set the enable signals or check the cause of the fault that first occurred and then result (for a standard assignment). - check the assignment to enable the basic positioning function.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07491 (A)	EPOS: STOP cam minus reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF3
Acknowledge:	IMMEDIATELY
Cause:	A 0 signal was detected at binector input BI: p2569, i.e. the STOP cam minus was reached. For a positive traversing direction, the STOP cam minus was reached - i.e. the wiring of the STOP cam is incorrect. See also: p2569 (EPOS STOP cam minus)
Remedy:	- leave the STOP cam minus in the positive traversing direction and return the axis to the valid traversing range. - check the wiring of the STOP cam.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07492 (A)	EPOS: STOP cam plus reached
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF3
Acknowledge:	IMMEDIATELY
Cause:	A 0 signal was detected at binector input BI: p2570, i.e. the STOP cam plus was reached. For a negative traversing direction, the STOP cam plus was reached - i.e. the wiring of the STOP cam is incorrect. See also: p2570 (EPOS STOP cam plus)
Remedy:	- leave the STOP cam plus in the negative traversing direction and return the axis to the valid traversing range. - check the wiring of the STOP cam.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07493	LR: Overflow of the value range for position actual value
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	<p>The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded. When the overflow occurs, the "referenced" or "adjustment absolute measuring system" status is reset.</p> <p>Fault value (r0949, interpret decimal):</p> <ol style="list-style-type: none"> 1: The position actual value (r2521) has exceeded the value range. 2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range. 3: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value. <p>Note:</p> <p>For a linear encoder, the following must be maintained:</p> <ul style="list-style-type: none"> - $p0407 * p2503 / (2^{p0418} * 10^7) < 1$ - $p0407 * p2503 / (2^{p0419} * 10^7) < 1$
Remedy:	<p>If required, reduce the traversing range or position resolution (p2506). Increase the fine resolution of absolute position actual value (p0419).</p> <p>Note for fault value = 3:</p> <p>If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow.</p> <p>For rotary encoders, the maximum possible absolute position (LU) is calculated as follows:</p> <ol style="list-style-type: none"> 1. Motor encoder without position tracking $p2506 * p0433 * p2505 / (p0432 * p2504)$ $p2506 * p0433 * p2505 * p0421 / (p0432 * p2504)$ for multiturn encoders 2. Motor encoder with position tracking for measuring gear: $p2506 * p0412 * p2505 / p2504$ 3. Motor encoder with position tracking for load gear $p2506 * p2721 * p0433 / p0432$ 4. Motor encoder with position tracking for load and measuring gear $p2506 * p2721$ 5. Direct encoder without position tracking $p2506 * p0433 / p0432$ $p2506 * p0433 * p0421 / p0432$ for multiturn encoders 6. Direct encoder with position tracking for measuring gear $p2506 * p0412$
F07494	LR: Drive Data Set changeover in operation
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	<p>A Drive Data Set changeover (DDS) with a change of the mechanical relationships (p2503 ... 2506), direction of rotation (p1821) or the encoder assignment (p2502) was requested in operation.</p> <p>Note:</p> <p>DDS: Drive Data Set</p>
Remedy:	To changeover the drive data set, initially, exit the "operation" mode.

A07495 (F)	LR: Reference function interrupted
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An activated reference function (reference mark search or measuring probe evaluation) was interrupted. Possible causes: <ul style="list-style-type: none">- an encoder fault has occurred (Gn_ZSW.15 = 1).- position actual value was set during an activated reference function.- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).
Remedy:	<ul style="list-style-type: none">- check the causes and resolve.- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A07496	EPOS: Enable not possible
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	It is not possible to enable the basic positioner because at least one signal is missing. Alarm value (r2124, interpret decimal): <ul style="list-style-type: none">1: EPOS enable missing (BI: p2656).2: Position actual value, valid feedback signal missing (BI: p2658). See also: p2656 (EPOS enable basic positioner), p2658 (EPOS pos. actual value valid feedback signal)
Remedy:	Check the appropriate binector inputs and signals.

A07497 (N)	LR: Position setting value activated
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The position actual value is set to the value received via CI: p2515 while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy:	Not necessary. The alarm automatically disappears with BI: p2514 = 0 signal.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

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A07498 (F)	LR: Measuring probe evaluation not possible
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the measuring probe, an error occurred. Alarm value (r2124, interpret decimal): 6: The input terminal for the measuring probe is not set. 4098: Error when initializing the measuring probe. 4100: The measuring pulse frequency is too high. > 50000: The measuring clock cycle is not a multiple integer of the position controller clock cycle.
Remedy:	De-activate the measuring probe evaluation (BI: p2509 = 0 signal). Re alarm value = 6: Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518). Re alarm value = 4098: Check the Control Unit hardware. Re alarm value = 4100: Reduce the frequency of the measuring pulses at the measuring probe. Re alarm value > 50000: Set the clock cycle ratio of the measuring clock cycle to the position controller clock cycle to an integer multiple. To do this, the currently effective measuring clock cycle can be determined from the alarm value as follows: $T_{meas} [125 \mu s] = \text{alarm value} - 50000$ With PROFIBUS, the measuring clock cycle corresponds to the PROFIBUS clock cycle (r2064[1]). Without PROFIBUS, the measuring clock cycle is an internal cycle time that cannot be influenced.
Reaction upon F:	OFF1
Acknowl. upon F:	IMMEDIATELY
F07499 (A)	EPOS: Reversing cam approached with the incorrect traversing direction
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF3
Acknowledge:	IMMEDIATELY
Cause:	The reversing cam MINUS was approached in the positive traversing direction or the reversing cam PLUS was approached in the negative traversing direction. See also: p2613 (EPOS search for reference reversing cam minus), p2614 (EPOS search for reference reversing cam plus)
Remedy:	- check the wiring of the reversing cam (BI: p2613, BI: p2614). - check the traversing direction to approach the reversing cam.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07500	Drive: Power unit data set PDS not configured
Message value:	Drive data set: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Only for controlled line supply infeed/regenerative feedback units: The power unit data set was not configured - this means that a data set number was not entered into the drive data set. Fault value (r0949, interpret decimal): Drive data set number of p0185.
Remedy:	The index of the power unit data set associated with the drive data set should be entered into p0185.

F07501	Drive: Motor Data Set MDS not configured
Message value:	Drive data set: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	Only for power units: The motor data set was not configured - this means that a data set number was not entered into the associated drive data set. Fault value (r0949, interpret decimal): The fault value includes the drive data set number of p0186.
Remedy:	The index of the motor data set associated with the drive data set should be entered into p0186. See also: p0186 (Motor Data Sets (MDS) number)

F07502	Drive: Encoder Data Set EDS not configured
Message value:	Drive data set: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	Only for power units: The encoder data set was not configured - this means that a data set number was not entered into the associated drive data set. Fault value (r0949, interpret decimal): The fault value includes the drive data set number of p0187, p0188 and p0189. The fault value is increased by 100 * encoder number (e.g. for p0189: Fault value 3xx with xx = data set number).
Remedy:	The index of the encoder data set associated with the drive data set should be entered into p0187 (1st encoder), p0188 (2nd encoder) and p0189 (3rd encoder).

F07503	EPOS: STOP cam approached with the incorrect traversing direction
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE
Acknowledge:	IMMEDIATELY
Cause:	The STOP cam MINUS was approached in the positive traversing direction or the STOP cam PLUS was approached in the negative traversing direction.
Remedy:	- check the wiring of the STOP cam (BI: p2569, BI: p2570). - check the traversing direction to approach the STOP cam.

A07504 Drive: Motor data set is not assigned to a drive data set

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A motor data set is not assigned to a drive object.
All of the existing motor data sets in the drive data sets must be assigned using the MDS number (p0186[0...n]). There must be at least as many drive data sets as motor data sets.
Alarm value (r2124, interpret decimal):
Number of the motor data set that has not been assigned.

Remedy: In the drive data sets, assign the non-assigned motor data set using the MDS number (p0186[0...n]).
- check whether all of the motor data sets are assigned to drive data sets.
- if required, delete superfluous motor data sets.
- if required, set up new drive data sets and assign to the corresponding motor data sets.
See also: p0186 (Motor Data Sets (MDS) number)

A07505 EPOS: Task fixed stop not possible in the U/f/SLVC mode

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: In the U/f/SLVC mode, an attempt was made to execute a traversing block with the "fixed stop" task. This is not possible.
Alarm value (r2124, interpret decimal):
Number of the traversing block with an illegal task parameter.

Remedy: - Check the traversing block and change the task.
- change the open-loop/closed-loop control mode (p1300).
See also: p1300 (Open-loop/closed-loop control operating mode), p2621 (EPOS traversing block task)

F07509 Drive: Component assignment missing

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A Drive Data Set (DDS) is assigned to a Motor Data Set (MDS) or Encoder Data Set (EDS) that does not have a component number.
Alarm value (r2124, interpret decimal):
nnmmmxyyy
nn: Number of the MDS/EDS.
mmm: Parameter number of the missing component number.
xx: Number of the DDS that is assigned to the MDS/EDS.
yyy: Parameter number that references the MDS/EDS.
Example:
p0186[7] = 5: DDS 7 is assigned MDS 5.
p0131[5] = 0: There is no component number set in MDS 5.
Alarm value = 0513107186

Remedy: In the drive data sets, no longer assign MDS/EDS using p0186, p0187, p0188, p0189 or set a valid component number.
See also: p0131, p0141, p0142, p0186, p0187, p0188, p0189

F07510	Drive: Identical encoder in the drive data set
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	More than one encoder with identical component number is assigned to a single drive data set. In one drive data set, it is not permissible that identical encoders are operated together. Fault value (r0949, interpret decimal): 1000 * first identical encoder + 100 * second identical encoder + drive data set. Example: Fault value = 1203 means: In drive data set 3, the first (p0187[3]) and second encoder (p0188[3]) are identical.
Remedy:	Assign the drive data set to different encoders. See also: p0141, p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number)

F07511	Drive: Encoder used a multiple number of times
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Each encoder may only be assigned to one drive and within a drive must - in each drive data set - either always be encoder 1, always encoder 2 or always encoder 3. This unique assignment has been violated. Fault value (r0949, interpret decimal): The two parameters in coded form, that refer to the same component number. First parameter: Index: First and second decimal place (99 for EDS, not assigned DDS) Parameter number: Third decimal place (1 for p0187, 2 for p0188, 3 for p0189, 4 for EDS not assigned DDS) Drive number: Fourth and fifth decimal place Second parameter: Index: Sixth and seventh decimal place (99 for EDS, not assigned DDS) Parameter number: Eighth decimal place (1 for p0187, 2 for p0188, 3 for p0189, 4 for EDS, not assigned DDS) Drive number: Ninth and tenth decimal place See also: p0141
Remedy:	Correct the double use of a component number using the two parameters coded in the fault value.

F07512	Drive: Encoder data set changeover cannot be parameterized
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	Using p0141, a changeover of the encoder data set is prepared that is illegal. In this firmware release, an encoder data set changeover is only permitted for the components in the actual topology. Alarm value (r2124, interpret decimal): Incorrect EDS data set number. See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number)
Remedy:	Every encoder data set must be assigned its own dedicated DRIVE-CLiQ socket. The component numbers of the encoder interfaces (p0141) must have different values within a drive object. The following must apply: p0141[0] not equal to p0141[1] not equal to ... not equal to p0141[n]

A07514 (N)	Drive: Data structure does not correspond to the interface module
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The interface mode "SIMODRIVE 611 universal" was set (p2038 = 1) and the data structure does not correspond to this mode.</p> <p>The following settings are possible, depending on the number of data sets:</p> <p>Number of DDS/MDS (p0180/p0130): p0186</p> <p>1/1: p0186[0] = 0</p> <p>2/2: p0186[0] = 0, p0186[1] = 1</p> <p>4/4: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2, p0186[3] = 3</p> <p>8/8: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[7] = 7</p> <p>16/16: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[15] = 15</p> <p>32/32: p0186[0] = 0, p0186[1] = 1, p0186[2] = 2 ... p0186[31] = 31</p> <p>2/1: p0186[0, 1] = 0</p> <p>4/2: p0186[0, 1] = 0, p0186[1, 2] = 1</p> <p>8/4: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2, p0186[5, 6] = 3</p> <p>16/8: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2 ... p0186[14, 15] = 7</p> <p>32/16: p0186[0, 1] = 0, p0186[1, 2] = 1, p0186[3, 4] = 2 ... p0186[30, 31] = 15</p> <p>4/1: p0186[0, 1, 2, 3] = 0</p> <p>8/2: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1</p> <p>16/4: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1, p0186[8, 9, 10, 11] = 2, p0186[12, 13, 14, 15] = 3</p> <p>32/8: p0186[0, 1, 2, 3] = 0, p0186[4, 5, 6, 7] = 1, p0186[8, 9, 10, 11] = 2 ... p0186[28, 29, 30, 31] = 7</p> <p>8/1: p0186[0...7] = 0</p> <p>16/2: p0186[0...7] = 0, p0186[8...15] = 1</p> <p>32/4: p0186[0...7] = 0, p0186[8...15] = 1, p0186[16...23] = 2, p0186[24...31] = 3</p> <p>16/1: p0186[0...15] = 0</p> <p>32/2: p0186[0...15] = 0, p0186[16...31] = 1</p> <p>32/1: p0186[0...31] = 0</p> <p>9/2: p0186[0...7] = 0, p0186[8] = 1</p> <p>10/2: p0186[0...7] = 0, p0186[8, 9] = 1</p> <p>12/2: p0186[0...7] = 0, p0186[8...11] = 1</p> <p>See also: p0180 (Number of Drive Data Sets (DDS)), p0186 (Motor Data Sets (MDS) number), p2038 (IF1 PROFIdrive STW/ZSW interface mode)</p>
Remedy:	<p>- Check the data structure according to the possible settings mentioned in the cause.</p> <p>- check the interface mode (p2038).</p>
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07515	Drive: Power unit and motor incorrectly connected
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>A power unit (via PDS) was assigned to a motor (via MDS) in a drive data set that is not connected in the target topology. It is possible that a motor has not been assigned to the power unit (p0131).</p> <p>Fault value (r0949, interpret decimal):</p> <p>Number of the incorrectly parameterized drive data set.</p>

Remedy:

- assign the drive data set to a combination of motor and power unit permitted by the target topology.
- adapt the target topology.
- If required, for a missing motor, recreate the component (drive Wizard).

See also: p0121 (Power unit component number), p0131 (Motor component number), p0186 (Motor Data Sets (MDS) number)

F07516 **Drive: Re-commission the data set**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The assignment between the drive data set and motor data set (p0186) or between the drive data set and the encoder data set was modified (p0187). This is the reason that the drive data set must re-commissioned.
Fault value (r0949, interpret decimal):
Drive data set to be re-commissioned.

Remedy: Commission the drive data set specified in the fault value (r0949).

F07517 **Drive: Encoder data set changeover incorrectly parameterized**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: An MDS cannot have different motor encoders in two different DDS.
The following parameterization therefore results results in an error:
p0186[0] = 0, p0187[0] = 0
p0186[0] = 0, p0187[0] = 1
Alarm value (r2124, interpret decimal):
The lower 16 bits indicate the first DDS and the upper 16 bits indicate the second DDS.

Remedy: If you wish to operate a motor once with one motor encoder and then another time with the other motor encoder, then you must set up two different MDSs, in which the motor data are the same.
Example:
p0186[0] = 0, p0187[0] = 0
p0186[0] = 1, p0187[0] = 1

F07518 **Drive: Motor data set changeover incorrectly parameterized**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The system has identified that two motor data sets were incorrectly parameterized.
Parameter r0313 (calculated from p0314, p0310, p0311), r0315 and p1982 may only have different values if the motor data sets are assigned different motors. p0827 is used to assign the motors and/contactors.
It is not possible to toggle between motor data sets.
Alarm value (r2124, interpret hexadecimal):
xxxxyyyy:
xxxx: First DDS with assigned MDS, yyyy: Second DDS with assigned MDS

Remedy: Correct the parameterization of the motor data sets.

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A07519	Drive: Motor changeover incorrectly parameterized
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	With the setting p0833.0 = 1, a motor changeover via the application is selected. This is the reason that p0827 must have different values in the appropriate motor data set. Alarm value (r2124, interpret hexadecimal): xxxxyyyy: xxxx: First MDS, yyyy: Second MDS
Remedy:	- parameterize the appropriate motor data sets differently (p0827). - select the setting p0833.0 = 0 (motor changeover via the drive).

A07520	Drive: Motor cannot be changed over
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The motor cannot be changed over. Alarm value (r2124, interpret decimal): 1: The contactor for the motor that is presently active cannot be opened, because for a synchronous motor, the speed (r0063) is greater than the speed at the start of field weakening (p0348). As long as r0063 > p0348, the current in the motor does not decay in spite of the pulses being suppressed. 2: The "contactor opened" feedback signal was not detected within 1 s. 3: The "contactor closed" feedback signal was not detected within 1 s.
Remedy:	Re alarm value = 1: Set the speed lower than the speed at the start of field weakening (r0063 < p0348). Re alarm value = 2, 3: Check the feedback signals of the contactor involved.

A07530	Drive: Drive Data Set DDS not present
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The selected drive data set is not available (p0837 > p0180). The drive data set was not changed over. See also: p0180, p0820, p0821, p0822, p0823, p0824, r0837
Remedy:	- select the existing drive data set. - set up additional drive data sets.

A07531	Drive: Command Data Set CDS not present
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	The selected command data set is not available (p0836 > p0170). The command data set was not changed over. See also: p0810, p0811, r0836

Remedy:

- select the existing command data set.
- set up additional command data sets.

A07541 Drive: Data set changeover not possible

Message value: -

Message class: Application / technological function faulted (17)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The selected drive data set changeover and the assigned motor changeover are not possible and are not carried out. For synchronous motors, the motor contactor may only be switched for actual speeds less than the speed at the start of field weakening (r0063 < p0348).
See also: r0063, p0348

Remedy: Reduce the speed to below the speed at the start of field weakening (r0063 < p0348).

A07550 (F, N) Drive: Not possible to reset encoder parameters

Message value: %1

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When carrying out a factory setting (e.g. using p0970 = 1), it was not possible to reset the encoder parameters. The encoder parameters are directly read out of the encoder via DRIVE-CLiQ.
Alarm value (r2124, interpret decimal):
Component number of the encoder involved.

Remedy:

- repeat the operation.
- check the DRIVE-CLiQ connection.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F07551 Drive encoder: No commutation angle information

Message value: Fault cause: %1, drive data set: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC

Reaction: Servo: OFF2 (IASC/DCBRK)
Hla: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The commutation angle information is missing. This means that synchronous motors cannot be controlled (closed-loop control)
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = fault cause, xxxx = drive data set
yyyy = 1 dec:
The motor encoder used does not supply an absolute commutation angle.
yyyy = 2 dec:
The selected ratio of the measuring gear does not match the motor pole pair number.

Remedy:

Re fault cause = 1:

- check the encoder parameterization (p0404).
- use an encoder with track C/D, EnDat interface of Hall sensors.
- use an encoder with sinusoidal A/B track for which the motor pole pair number (r0313) is an integer multiple of the encoder pulse number (p0408).
- activate the pole position identification routine (p1982 = 1).

Re fault cause = 2:

- the quotient of the pole pair number divided by the ratio of the measuring gear must be an integer number: $(p0314 * p0433) / p0432$.

Note:

For operation with track C/D, this quotient must be less than 8.

See also: p0402 (Gearbox type selection), p0404 (Encoder configuration effective), p0432 (Gearbox factor encoder revolutions), p0433 (Gearbox factor motor/load revolutions)

F07551 Drive encoder: No commutation angle information

Message value: Fault cause: %1, drive data set: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (IASC/DCBRK)

Acknowledge: IMMEDIATELY (POWER ON)

Cause:

The commutation angle information is missing. This means that synchronous motors cannot be controlled (closed-loop control)

Fault value (r0949, interpret decimal):

yyyyxxxx dec: yyyy = fault cause, xxxx = drive data set

yyyy = 1 dec:

The motor encoder used does not supply an absolute commutation angle.

yyyy = 2 dec:

The selected ratio of the measuring gear does not match the motor pole pair number.

Remedy:

Re fault cause = 1:

- check the encoder parameterization (p0404).
- use an encoder with track C/D, EnDat interface of Hall sensors.
- use an encoder with sinusoidal A/B track for which the motor pole pair number (r0313) is an integer multiple of the encoder pulse number (p0408).
- activate the pole position identification routine (p1982 = 1) for motor encoders without absolute position information. Then, using an encoder adjustment (p1990), the angular commutation offset should be determined.

Re fault cause = 2:

- the quotient of the pole pair number divided by the ratio of the measuring gear must be an integer number: $(p0314 * p0433) / p0432$.

Note:

For operation with track C/D, this quotient must be less than 8.

See also: p0402 (Gearbox type selection), p0404 (Encoder configuration effective), p0432 (Gearbox factor encoder revolutions), p0433 (Gearbox factor motor/load revolutions)

F07552 (A)	Drive encoder: Encoder configuration not supported
Message value:	Fault cause: %1, component number: %2, encoder data set: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The requested encoder configuration is not supported. Only bits may be requested in p0404 that are signaled as being supported by the encoder evaluation in r0456. Fault value (r0949, interpret decimal): ccccbbaa hex: cccc = fault cause, bb = component number, aa = encoder data set cccc = 1: encoder sin/cos with absolute track (is supported by SME25). cccc = 3: Squarewave encoder (this is supported by SMC30). cccc = 4: sin/cos encoder (this is supported by SMC20, SMI20, SME20, SME25). cccc = 10: DRIVE-CLiQ encoder (is supported by DQI). cccc = 12: sin/cos encoder with reference mark (this is supported by SME20). cccc = 15: Commutation with zero mark for separately-excited synchronous motors with VECTORMV. cccc = 23: Resolver (this is supported by SMC10, SMI10). cccc = 65535: Other function (compare r0456 and p0404). See also: p0404 (Encoder configuration effective), r0456 (Encoder configuration supported)
Remedy:	- check the encoder parameterization (p0400, p0404). - use the matching encoder evaluation (r0456).
Reaction upon A:	NONE
Acknowled. upon A:	NONE

F07553 (A)	Drive encoder: Sensor Module configuration not supported
Message value:	Encoder data set: %1, first incorrect bit: %2, incorrect parameter: %3
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The Sensor Module does not support the requested configuration. For incorrect p0430 (cc = 0), the following applies: - In p0430 (requested functions), at least 1 bit was set that is not set in r0458 (supported functions) (exception: Bit 19, 28, 29, 30, 31). - p1982 > 0 (pole position identification requested), but r0458.16 = 0 (pole position identification not supported). For incorrect p0437 (cc = 1), the following applies: - In p0437 (requested functions), at least 1 bit was set that is not set in r0459 (supported functions). Fault value (r0949, interpret hexadecimal): ddccbbaa hex aa: encoder data set number bb: first incorrect bit cc: incorrect parameter cc = 0: incorrect parameter is p0430 cc = 1: incorrect parameter is p0437 cc = 2: incorrect parameter is r0459 dd: reserved (always 0)

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Remedy:

- check the encoder parameterization (p0430, p0437).
- check the pole position identification routine (p1982).
- use the matching encoder evaluation (r0458, r0459).

See also: p0430, p0437, r0458, r0459, p1982

Reaction upon A: NONE

Acknowl. upon A: NONE

F07555 (A) Drive encoder: Configuration position tracking

Message value: Component number: %1, encoder data set: %2, drive data set: %3, fault cause: %4

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For position tracking, the configuration is not supported.

Position tracking can only be activated for absolute encoders.

For linear axes, it is not possible to simultaneously activate the position tracking for load and measuring gears.

Fault value (r0949, interpret hexadecimal):

ddccbbaa hex

aa = encoder data set

bb = component number

cc = drive data set

dd = fault cause

dd = 00 hex = 0 dec

An absolute encoder is not being used.

dd = 01 hex = 1 dec

Position tracking cannot be activated because the memory of the internal NVRAM is not sufficient or a Control Unit does not have an NVRAM.

dd = 02 hex = 2 dec

For a linear axis, the position tracking was activated for the load and measuring gear.

dd = 03 hex = 3 dec

Position tracking cannot be activated because position tracking with another gear ratio, axis type or tolerance window has already been detected for this encoder data set.

dd = 04 hex = 4 dec

A linear encoder is being used.

See also: p0404 (Encoder configuration effective), p0411 (Measuring gear configuration)

Remedy:

For fault value 0:

- use an absolute encoder.

For fault value 1:

- use a Control Unit with sufficient NVRAM.

Re fault value = 2, 4:

- if necessary, de-select the position tracking (p0411 for the measuring gear, p2720 for the load gear).

For fault value 3:

- Only activate position tracking of the load gear in the same encoder data set if the gear ratio (p2504, p2505), axis type (p2720.1) and tolerance window (p2722) are also the same. These parameters must be the same in all drive data sets, which use the same motor encoder (p187).

Reaction upon A: NONE

Acknowl. upon A: NONE

F07556	Measuring gear: Position tracking, maximum actual value exceeded
Message value:	Component number: %1, encoder data set: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	When the position tracking of the measuring gear is configured, the drive/encoder identifies a maximum possible absolute position actual value (r0483) that cannot be represented within 32 bits. Maximum value: $p0408 * p0412 * 2^{p0419}$ Fault value (r0949, interpret decimal): aaaayyx hex: yy = component number, xx = encoder data set See also: p0408, p0412 (Measuring gear absolute encoder rotary revolutions virtual), p0419 (Fine resolution absolute value Gx_XIST2 (in bits))
Remedy:	- reduce the fine resolution (p0419). - reduce the multiturn resolution (p0412). See also: p0412 (Measuring gear absolute encoder rotary revolutions virtual), p0419 (Fine resolution absolute value Gx_XIST2 (in bits))
A07557 (F)	Encoder 1: Reference point coordinate not in the permissible range
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The reference point coordinate received when adjusting the encoder via connector input Cl:p2599 lies outside the half of the encoder range and cannot be set as actual axis position. The maximum permissible value is displayed in the supplementary information.
Remedy:	Set the reference point coordinate less than the value from the supplementary information. See also: p2598 (EPOS reference point coordinate signal source)
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
A07558 (F)	Encoder 2: Reference point coordinate not in the permissible range
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The reference point coordinate received when adjusting the encoder via connector input Cl:p2599 lies outside the half of the encoder range and cannot be set as actual axis position. The maximum permissible value is displayed in the supplementary information.
Remedy:	Set the reference point coordinate less than the value from the supplementary information. See also: p2598 (EPOS reference point coordinate signal source)
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
A07559 (F)	Encoder 3: Reference point coordinate not in the permissible range
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The reference point coordinate received when adjusting the encoder via connector input Cl:p2599 lies outside the half of the encoder range and cannot be set as actual axis position. The maximum permissible value is displayed in the supplementary information.

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Remedy: Set the reference point coordinate less than the value from the supplementary information.
See also: p2598 (EPOS reference point coordinate signal source)

Reaction upon F: OFF1 (OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

F07560 **Drive encoder: Number of pulses is not to the power of two**

Message value: Encoder data set: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For rotary absolute encoders, the pulse number in p0408 must be to the power of two.
Fault value (r0949, interpret decimal):
The fault value includes the encoder data set number involved.

Remedy: - check the parameterization (p0408, p0404.1, r0458.5).
- upgrade the Sensor Module firmware if necessary

F07561 **Drive encoder: Number of multiturn pulses is not to the power of two**

Message value: Encoder data set: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The multiturn resolution in p0421 must be to the power of two.
Fault value (r0949, interpret decimal):
The fault value includes the encoder data set number involved.

Remedy: - check the parameterization (p0421, p0404.1, r0458.5).
- upgrade the Sensor Module firmware if necessary

F07562 (A) **Drive, encoder: Position tracking, incremental encoder not possible**

Message value: Fault cause: %1, component number: %2, encoder data set: %3

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The requested position tracking for incremental encoders is not supported.
Fault value (r0949, interpret hexadecimal):
ccccbaa hex
aa = encoder data set
bb = component number
cccc = fault cause
cccc = 00 hex = 0 dec
The encoder type does not support the "Position tracking incremental encoder" function.

cccc = 01 hex = 1 dec

Position tracking cannot be activated because the memory of the internal NVRAM is not sufficient or a Control Unit does not have an NVRAM.

cccc = 04 hex = 4 dec

A linear encoder is used that does not support the "position tracking" function.

See also: p0404 (Encoder configuration effective), p0411 (Measuring gear configuration), r0456 (Encoder configuration supported)

Remedy:

- check the encoder parameterization (p0400, p0404).
- use a Control Unit with sufficient NVRAM.
- if required, de-select position tracking for the incremental encoder (p0411.3 = 0).

Reaction upon A: NONE

Acknowl. upon A: NONE

F07563 (A) Drive encoder: XIST1_ERW configuration incorrect

Message value: Fault cause: %1, encoder data set: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An incorrect configuration was identified for the "Absolute position for incremental encoder" function.

Fault value (r0949, interpret decimal):

Fault cause:

1 (= 01 hex):

The "Absolute value for incremental encoder" function is not supported (r0459.13 = 0).

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

yyxx dec: yy = fault cause, xx = encoder data set

See also: r0459, p4652

Remedy:

For fault value = 1:

- upgrade the Sensor Module firmware version.
- check the mode (p4652 = 1, 3 requires the property r0459.13 = 1).

Reaction upon A: NONE

Acknowl. upon A: NONE

A07565 (F, N) Drive: Encoder error in PROFIdrive encoder interface 1

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: An encoder error was signaled for encoder 1 via the PROFIdrive encoder interface (G1_ZSW.15).

Alarm value (r2124, interpret decimal):

Error code from G1_XIST2, refer to the description regarding r0483.

Note:

This alarm is only output if p0480[0] is not equal to zero.

Remedy: Acknowledge the encoder error using the encoder control word (G1_STW.15 = 1).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A07566 (F, N) Drive: Encoder error in PROFIdrive encoder interface 2

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: An encoder error was signaled for encoder 2 via the PROFIdrive encoder interface (G2_ZSW.15).
Alarm value (r2124, interpret decimal):
Error code from G2_XIST2, refer to the description regarding r0483.
Note:
This alarm is only output if p0480[1] is not equal to zero.

Remedy: Acknowledge the encoder error using the encoder control word (G2_STW.15 = 1).

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A07567 (F, N) Drive: Encoder error in PROFIdrive encoder interface 3

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: An encoder error was signaled for encoder 3 via the PROFIdrive encoder interface (G3_ZSW.15).
Alarm value (r2124, interpret decimal):
Error code from G3_XIST2, refer to the description regarding r0483.
Note:
This alarm is only output if p0480[2] is not equal to zero.

Remedy: Acknowledge the encoder error using the encoder control word (G3_STW.15 = 1).

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A07569 (F) Enc identification active

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: During encoder identification (waiting) with p0400 = 10100, the encoder could still not be identified.
Either the wrong encoder has been installed or no encoder has been installed, the wrong encoder cable has been connected or no encoder cable has been connected to the Sensor Module, or the DRIVE-CLiQ component has not been connected.

Note:

Encoder identification must be supported by the encoder and is possible in the following cases:

- Encoder with EnDat interface.
- Encoder with SSI interface.
- Motor with DRIVE-CLiQ.

Remedy:

- check and, if necessary, connect the encoder / encoder cable.
- check and, if necessary, establish the DRIVE-CLiQ connection.
- for SSI encoders, carry out the required operator actions (see the Function Manual).
- in the case of encoders that cannot be identified (e.g. encoders without EnDat interface), enter the correct encoder type in p0400.

Reaction upon F:

Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F:

IMMEDIATELY

N07570 (F) Encoder identification data transfer running

Message value:

-

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

NONE

Cause:

The encoder type was automatically determined using p0400 = 10100.
This fault causes the pulses to be suppressed - this is necessary to transfer the encoder parameterization to p0400ff.
See also: p0400 (Encoder type selection)

Remedy:

The fault can be acknowledged without any additional measures.

Reaction upon F:

OFF2

Acknowl. upon F:

IMMEDIATELY

F07575 Drive: Motor encoder not ready

Message value:

-

Message class:

Position/speed actual value incorrect or not available (11)

Drive object:

A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF2
Servo: OFF2 (ENCODER)
Vector: OFF2 (ENCODER)
Hla: OFF2 (ENCODER)

Acknowledge:

IMMEDIATELY

Cause:

- The motor encoder signals that it is not ready.
- initialization of encoder 1 (motor encoder) was unsuccessful.
- the function "parking encoder" is active (encoder control word G1_STW.14 = 1).
- the encoder interface (Sensor Module) is de-activated (p0145).
- the Sensor Module is defective.

Remedy:

Evaluate other queued faults via encoder 1.

A07576 Drive: Encoderless operation due to a fault active

Message value:

-

Message class:

Position/speed actual value incorrect or not available (11)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

Encoderless operation is active due to a fault (r1407.13 = 1).

Note:

The behavior for faults has been set to ENCODER fault response in p0491.
See also: p0491 (Motor encoder fault response ENCODER)

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- remove the cause of a possible encoder fault.
- carry out a POWER ON (power off/on) for all components.

A07577 (F) Encoder 1: Measuring probe evaluation not possible

Message value: %1

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the measuring probe, an error occurred.

Alarm value (r2124, interpret decimal):

6: The input terminal for the measuring probe is not set.

4098: Error when initializing the measuring probe.

4100: The measuring pulse frequency is too high.

4200: The PROFIBUS clock cycle is not a multiple of integer of the position controller clock cycle.

Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).

Re alarm value = 6:

Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).

Re alarm value = 4098:

Check the Control Unit hardware.

Re alarm value = 4100:

Reduce the frequency of the measuring pulses at the measuring probe.

Re alarm value = 4200:

Set the clock cycle ratio between the PROFIBUS clock cycle and the position controller clock cycle to an integer multiple.

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07578 (F) Encoder 2: Measuring probe evaluation not possible

Message value: %1

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: NONE

Acknowledge: NONE

Cause: When evaluating the measuring probe, an error occurred.

Alarm value (r2124, interpret decimal):

6: The input terminal for the measuring probe is not set.

4098: Error when initializing the measuring probe.

4100: The measuring pulse frequency is too high.

4200: The PROFIBUS clock cycle is not a multiple of integer of the position controller clock cycle.

Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).

Re alarm value = 6:

Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).

Re alarm value = 4098:

Check the Control Unit hardware.

Re alarm value = 4100:

Reduce the frequency of the measuring pulses at the measuring probe.

Re alarm value = 4200:

Set the clock cycle ratio between the PROFIBUS clock cycle and the position controller clock cycle to an integer multiple.

Reaction upon F: OFF1

Acknowl. upon F: IMMEDIATELY

A07579 (F) Encoder 3: Measuring probe evaluation not possible

Message value: %1
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the measuring probe, an error occurred.
Alarm value (r2124, interpret decimal):
6: The input terminal for the measuring probe is not set.
4098: Error when initializing the measuring probe.
4100: The measuring pulse frequency is too high.
4200: The PROFIBUS clock cycle is not a multiple of integer of the position controller clock cycle.
Remedy: De-activate the measuring probe evaluation (BI: p2509 = 0 signal).
Re alarm value = 6:
Set the input terminal for the measuring probe (p0488, p0489 or p2517, p2518).
Re alarm value = 4098:
Check the Control Unit hardware.
Re alarm value = 4100:
Reduce the frequency of the measuring pulses at the measuring probe.
Re alarm value = 4200:
Set the clock cycle ratio between the PROFIBUS clock cycle and the position controller clock cycle to an integer multiple.
Reaction upon F: OFF1
Acknowl. upon F: IMMEDIATELY

A07580 (F, N) Drive: No Sensor Module with matching component number

Message value: Encoder data set: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A Sensor Module with the component number specified in p0141 was not found.
Alarm value (r2124, interpret decimal):
Encoder data set involved (index of p0141).
Remedy: Correct parameter p0141.
Reaction upon F: Infeed: OFF1 (NONE, OFF2)
Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A07581 (F) Encoder 1: Position actual value preprocessing error

Message value: -
Message class: Position/speed actual value incorrect or not available (11)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07582 (F) Encoder 2: Position actual value preprocessing error

Message value: -
Message class: Position/speed actual value incorrect or not available (11)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07583 (F) Encoder 3: Position actual value preprocessing error

Message value: -
Message class: Position/speed actual value incorrect or not available (11)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the position actual value preprocessing.
Remedy: Check the encoder for the position actual value preprocessing.
See also: p2502 (LR encoder assignment)
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07584 Encoder 1: Position setting value activated

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07585 Encoder 2: Position setting value activated

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07586 Encoder 3: Position setting value activated

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: The position actual value is set to the value received via CI: p2515while BI: p2514 = 1 signal. A possible system deviation cannot be corrected.
Remedy: Not necessary.
The alarm automatically disappears with BI: p2514 = 0 signal.

A07587	Encoder 1: Position actual value preprocessing does not have a valid encoder
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The following problem has occurred during the position actual value preprocessing. - an encoder data set has been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).
Remedy:	Check the drive data sets, encoder data sets. See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07588	Encoder 2: Position actual value preprocessing does not have a valid encoder
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The following problem has occurred during the position actual value preprocessing. - an encoder data set has been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).
Remedy:	Check the drive data sets, encoder data sets. See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07589	Encoder 3: Position actual value preprocessing does not have a valid encoder
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The following problem has occurred during the position actual value preprocessing. - an encoder data set has been assigned, however, the encoder data set does not contain any encoder data (p0400 = 0) or invalid data (e.g. p0408 = 0).
Remedy:	Check the drive data sets, encoder data sets. See also: p0187 (Encoder 1 encoder data set number), p0188 (Encoder 2 encoder data set number), p0189 (Encoder 3 encoder data set number), p0400 (Encoder type selection), p2502 (LR encoder assignment)

A07590 (F)	Encoder 1: Drive Data Set changeover in operation
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A Drive Data Set changeover (DDS) with a change of the mechanical relationships and the encoder assignment (p2502) was requested in operation.
Remedy:	To changeover the drive data set, initially, exit the "operation" mode.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A07591 (F)	Encoder 2: Drive Data Set changeover in operation
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A Drive Data Set changeover (DDS) with a change of the mechanical relationships and the encoder assignment (p2502) was requested in operation.
Remedy:	To changeover the drive data set, initially, exit the "operation" mode.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A07592 (F)	Encoder 3: Drive Data Set changeover in operation
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A Drive Data Set changeover (DDS) with a change of the mechanical relationships and the encoder assignment (p2502) was requested in operation.
Remedy:	To changeover the drive data set, initially, exit the "operation" mode.
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A07593 (F, N)	Encoder 1: Value range for position actual value exceeded
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded. When the overflow occurs, the "referenced" or "absolute encoder adjusted" status is reset. Fault value (r0949, interpret decimal): 1: The position actual value (r2521) has exceeded the value range. 2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range. 3: The maximum encoder value multiplied by the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.
Remedy:	If required, reduce the traversing range or position resolution. Re alarm value = 3: Reducing the position resolution and conversion factor: - reduce the length unit (LU) per load revolution for rotary encoders (p2506). - increase the fine resolution of absolute position actual values (p0419).
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07594 (F, N)	Encoder 2: Value range for position actual value exceeded
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded. When the overflow occurs, the "referenced" or "absolute encoder adjusted" status is reset. Fault value (r0949, interpret decimal): 1: The position actual value (r2521) has exceeded the value range. 2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range. 3: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.
Remedy:	If required, reduce the traversing range or position resolution. Re alarm value = 3: Reducing the position resolution and conversion factor: - reduce the length unit (LU) per load revolution for rotary encoders (p2506). - increase the fine resolution of absolute position actual values (p0419).
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07595 (F, N)	Encoder 3: Value range for position actual value exceeded
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The value range (-2147483648 ... 2147483647) for the position actual value representation was exceeded. When the overflow occurs, the "referenced" or "absolute encoder adjusted" status is reset. Fault value (r0949, interpret decimal): 1: The position actual value (r2521) has exceeded the value range. 2: The encoder position actual value Gn_XIST2 (r0483) or the absolute value after the load gear (r2723) has exceeded the value range. 3: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range for displaying the position actual value.
Remedy:	If required, reduce the traversing range or position resolution. Re alarm value = 3: Reducing the position resolution and conversion factor: - reduce the length unit (LU) per load revolution for rotary encoders (p2506). - increase the fine resolution of absolute position actual values (p0419).
Reaction upon F:	OFF1 (OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07596 (F) Encoder 1: Reference function interrupted

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).
Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07597 (F) Encoder 2: Reference function interrupted

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).
Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A07598 (F) Encoder 3: Reference function interrupted

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction: NONE
Acknowledge: NONE
Cause: An activated reference function (reference mark search or measuring probe evaluation) was interrupted.
- an encoder fault has occurred (Gn_ZSW.15 = 1).
- position actual value was set during an activated reference function.
- simultaneously activate reference mark search and measuring probe evaluation (BI: p2508 and BI: p2509 = 1 signal).
- activated reference function (reference mark search or measuring probe evaluation) was de-activated (BI: p2508 and BI: p2509 = 0 signal).
Remedy: - check the causes and resolve.
- reset the control (BI: p2508 and BI: p2509 = 0 signal) and activate the requested function.
Reaction upon F: OFF1 (OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F07599 (A)	Encoder 1: Adjustment not possible
Message value:	Drive data set: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range (-2147483648 ... 2147483647) for displaying the position actual value.
Remedy:	If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow. For rotary encoders, the maximum possible absolute position (LU) is calculated as follows: 1. Motor encoder without position tracking: $p2506 * p0433 * p2505 / (p0432 * p2504)$ $p2506 * p0433 * p2505 * p0421 / (p0432 * p2504)$ for multiturn encoders 2. Motor encoder with position tracking for measuring gear: $p2506 * p0412 * p2505 / p2504$ 3. Motor encoder with position tracking for load gear: $p2506 * p2721 * p0433 / p0432$ 4. Motor encoder with position tracking for load and measuring gear: $p2506 * p2721$ 5. Direct encoder without position tracking: $p2506 * p0433 / p0432$ $p2506 * p0433 * p0421 / p0432$ for multiturn encoders 6. Direct encoder with position tracking for measuring gear: $p2506 * p0412$ For a linear encoder, the following must be maintained: $- p0407 * p2503 / (2^p0419 * 10^7) \leq 1.0$
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07600 (A)	Encoder 2: Adjustment not possible
Message value:	Drive data set: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, VECTOR, VECTOR_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range (-2147483648 ... 2147483647) for displaying the position actual value.
Remedy:	If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow. For rotary encoders, the maximum possible absolute position (LU) is calculated as follows: 1. Motor encoder without position tracking: $p2506 * p0433 * p2505 / (p0432 * p2504)$ $p2506 * p0433 * p2505 * p0421 / (p0432 * p2504)$ for multiturn encoders 2. Motor encoder with position tracking for measuring gear: $p2506 * p0412 * p2505 / p2504$ 3. Motor encoder with position tracking for load gear: $p2506 * p2721 * p0433 / p0432$ 4. Motor encoder with position tracking for load and measuring gear: $p2506 * p2721$ 5. Direct encoder without position tracking: $p2506 * p0433 / p0432$ $p2506 * p0433 * p0421 / p0432$ for multiturn encoders

4 Faults and alarms

4.2 List of faults and alarms

6. Direct encoder with position tracking for measuring gear:

p2506 * p0412

For a linear encoder, the following must be maintained:

- p0407 * p2503 / (2^p0419 * 10^7) <= 1.0

Reaction upon A: NONE

Acknowl. upon A: NONE

F07601 (A) Encoder 3: Adjustment not possible

Message value: Drive data set: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, VECTOR, VECTOR_AC

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The maximum encoder value times the factor to convert the absolute position (r0483 and/or r2723) from increments to length units (LU) has exceeded the value range (-2147483648 ... 2147483647) for displaying the position actual value.

Remedy: If the value for the maximum possible absolute position (LU) is greater than 4294967296, then it is not possible to make an adjustment due to an overflow.

For rotary encoders, the maximum possible absolute position (LU) is calculated as follows:

1. Motor encoder without position tracking:

p2506 * p0433 * p2505 / (p0432 * p2504)

p2506 * p0433 * p2505 * p0421 / (p0432 * p2504) for multiturn encoders

2. Motor encoder with position tracking for measuring gear:

p2506 * p0412 * p2505 / p2504

3. Motor encoder with position tracking for load gear:

p2506 * p2721 * p0433 / p0432

4. Motor encoder with position tracking for load and measuring gear:

p2506 * p2721

5. Direct encoder without position tracking:

p2506 * p0433 / p0432

p2506 * p0433 * p0421 / p0432 for multiturn encoders

6. Direct encoder with position tracking for measuring gear:

p2506 * p0412

For a linear encoder, the following must be maintained:

- p0407 * p2503 / (2^p0419 * 10^7) <= 1.0

Reaction upon A: NONE

Acknowl. upon A: NONE

F07750 Drive: Parameter invalid

Message value: Parameter: %1, Index: %2, fault cause: %3

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA

Reaction: OFF1 (OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A parameter value has been set that is not valid, or was not correctly entered.

Fault value (r0949, interpret hexadecimal):

ccbbaaaa hex: cc = fault cause, bb = index, aaaa = parameter

cc = 0: parameter has the value zero that is not permitted.

cc = 1: piston rod greater than piston diameter.

cc = 2: cylinder without piston rod (p0311 = 0 and p0312 = 0).

cc = 3: position overflow possible in the traversing range (check p0407 and p0313 and if required, reduce p0418).

Remedy: Set the specified parameters to a correct value.

F07751	Drive: valve does not respond
Message value:	-
Message class:	General drive fault (19)
Drive object:	HLA
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A valve with a valve feedback signal was parameterized (p0218.2 = 1), however the valve does not follow the setpoint.
Remedy:	<ul style="list-style-type: none"> - correct the configuration for the valve without valve feedback signal (p0218.2 = 0). - check the valve natural frequency (p0216). - for the incorrect sign, invert the valve actual value (p0218.3). - check the valve and valve connection.

F07752 (A)	Drive: Piston position not possible
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The piston was calibrated (p0476 not equal to 0) and the absolute position is available (p1407.7 = 1). However, the piston position (r0094) is not plausible (negative or higher than the stroke in p0313).
Remedy:	<ul style="list-style-type: none"> - check position inversion (p0410.1). - check direction convention: piston position (r0094) must be zero, if the piston is located at the A side. When moving from the A to the B side, velocity and position increase must be positive. - check the piston calibration, and if required, recalibrate the piston with the piston at the A side (p1909.1 = 1). - when replacing the encoder, recalibrate the piston. - when shifting the machine zero point, recalibrate the piston. <p>Note:</p> <p>Before acknowledging the fault, set p0476 = 0. Then calibrate the piston again (p1909.1 = 1 with the piston completely retracted or p1959.2 = 1 and p1960 = 1).</p> <p>See also: r0094, p0476 (Piston zero point calibration value)</p>
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07753 (N, A)	Drive: No valid pressure actual value available
Message value:	-
Message class:	General drive fault (19)
Drive object:	HLA
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The function "force controller", "force limiting" or "stiction compensation" is activated (p1400), and at least one of the two pressure sensors required for pressure actual value A or B is not supplying a valid value. The two pressure actual values A and B are required for the functions listed above.
Remedy:	<ul style="list-style-type: none"> - check pressure sensors and wiring for pressure actual values A and B (X241 or X242). - check offset correction values for pressure actual values A and B (p0241, p0243). - if required, deselect the function "force controller", "force limiting" or "stiction compensation" (p1400).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07754	Drive: Incorrect shutoff valve configuration
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An incorrect shutoff valve configuration was detected. Fault value (r0949, interpret decimal): 100: Enable Safety Integrated (p9601/p9801), but p0218.0 = 0 (shutoff valve not available). 101: The manipulated variable inhibit time is set less than the wait time to evaluate the feedback signal contacts when switching on the shutoff valve (p0230 < p9625[0]/p9825[0]). 102: The manipulated variable inhibit time is set less than the wait time to evaluate the feedback signal contacts when switching off the shutoff valve (p0230 < p9625[1]/p9825[1]).
Remedy:	For fault value = 100: Check the enable of Safety Integrated and the shutoff valve (p9601/p9801, p0218.0). For fault value = 101: Set the manipulated variable inhibit time higher than the wait time to evaluate the feedback signal contacts when switching on the shutoff valve (p0230 > p9625[0]/p9825[0]). For fault value = 102: Set the manipulated variable inhibit time higher than the wait time to evaluate the feedback signal contacts when switching off the shutoff valve (p0230 > p9625[1]/p9825[1]). See also: p0230, p9625 (SI HLA shutoff valve wait time (CU)), p9825 (SI HLA shutoff valve wait time (MM))

F07755 (N, A)	Drive: travel to fixed end stop without force controller
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	HLA
Reaction:	OFF3 (NONE, OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The function "Travel to fixed end stop" (p1545) was selected, although no "Force controller" or no "Force limiting" has been activated (p1400). With these settings, the drive would be traversed with maximum force against the end stop.
Remedy:	- if required, deactivate the "Travel to end stop" function (p1545). - activate the force controller (p1400.14 = 1). or - activate force limiting, mode 1 or mode 2 (p1400.0 = 1, p1400.1 = 1).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07756	Drive: Filter natural frequency > Shannon frequency
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	One of the filter natural frequencies is greater than the Shannon frequency. The Shannon frequency is calculated according to the following formula: $0.5 / p0115[0]$ Fault value (r0949, interpret hexadecimal): Bit 0: Manipulated variable filter 1 (p1658, p1660) Bit 1: Manipulated variable filter 2 (p1663, p1665) Bit 3: Manipulated variable filter (p1800, p1805) Bit 4: Precontrol filter (p1721, p1727)

- Remedy:**
- reduce the numerator or denominator natural frequency of the current setpoint filter involved.
 - reduce controller sampling time (p0115[0]).
 - deactivate the filter involved

F07800 **Drive: No power unit present**

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The power unit parameters cannot be read or no parameters are stored in the power unit.
It is possible that the DRIVE-CLiQ cable between the Control Unit and power unit is interrupted or defective.

Note:
This fault also occurs if an incorrect topology was selected in the commissioning software and this parameterization is then downloaded to the Control Unit.
See also: r0200 (Power unit code number actual)

Remedy:

- carry out a POWER ON (power off/on) for all components.
- check the DRIVE-CLiQ cable between the Control Unit and power unit.
- Check the power unit and replace if necessary.
- check the Control Unit, and if required replace it.
- after correcting the topology, the parameters must be again downloaded using the commissioning software.

F07801 **Drive: Motor overcurrent**

Message value: -

Message class: Motor overload (8)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The permissible motor limit current was exceeded.

- effective current limit set too low.
- current controller not correctly set.
- motor was braked with an excessively high stall torque correction factor.
- U/f operation: Up ramp was set too short or the load is too high.
- U/f operation: Short-circuit in the motor cable or ground fault.
- U/f operation: Motor current does not match the current of Motor Module.

Note:
Synchronous motor: Limit current= 1.3 x p0323
Induction motor: Limit current= 1.3 x r0209

Remedy:

- check the current limits (p0323, p0640).
- check the current controller (p1715, p1717).
- reduce the stall torque correction factor (p0326).
- increase the up ramp (p1318) or reduce the load.
- check the motor and motor cables for short-circuit and ground fault.
- check the Motor Module and motor combination.

F07801 Drive: Motor overcurrent

Message value:	-
Message class:	Motor overload (8)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The permissible motor limit current was exceeded. <ul style="list-style-type: none">- effective current limit set too low.- current controller not correctly set.- U/f operation: Up ramp was set too short or the load is too high.- U/f operation: Short-circuit in the motor cable or ground fault.- U/f operation: Motor current does not match current of power unit.- Switch to rotating motor without flying restart function (p1200). Note: Limit current = 2 x minimum (p0640, 4 x p0305 x p0306) >= 2 x p0305 x p0306
Remedy:	<ul style="list-style-type: none">- check the current limits (p0640).- vector control: Check the current controller (p1715, p1717).- U/f control: Check the current limiting controller (p1340 ... p1346).- increase the up ramp (p1120) or reduce the load.- check the motor and motor cables for short-circuit and ground fault.- check the motor for the star-delta configuration and rating plate parameterization.- check the power unit and motor combination.- Choose "flying restart" function (p1200) if switched to rotating motor.

F07802 Drive: Infeed or power unit not ready

Message value:	-
Message class:	Infeed faulted (13)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	After an internal power-on command, the infeed or drive does not signal ready. <ul style="list-style-type: none">- monitoring time is too short.- DC link voltage is not present.- associated infeed or drive of the signaling component is defective.- supply voltage incorrectly set.
Remedy:	<ul style="list-style-type: none">- increase the monitoring time (p0857).- ensure that there is a DC link voltage. Check the DC link busbar. Enable the infeed.- replace the associated infeed or drive of the signaling component.- check the line supply voltage setting (p0210). See also: p0857 (Power unit monitoring time)

A07805 (N) Infeed: Power unit overload I2t

Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	Alarm threshold for I2t overload (p0294) of the power unit exceeded.
Remedy:	<ul style="list-style-type: none">- reduce the continuous load.- adapt the load duty cycle.
Reaction upon N:	NONE
Acknowled. upon N:	NONE

A07805 (N)	Drive: Power unit overload I2t
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Alarm threshold for I2t overload (p0294) of the power unit exceeded. The response parameterized in p0290 becomes active. See also: p0290 (Power unit overload response)
Remedy:	- reduce the continuous load. - adapt the load duty cycle. - check the assignment of the rated currents of the motor and Motor Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07807	Drive: Short-circuit/ground fault detected
Message value:	%1
Message class:	Ground fault / inter-phase short-circuit detected (7)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A phase-phase short-circuit or ground fault was detected at the motor-side output terminals of the converter. Fault value (r0949, interpret decimal): 1: Short-circuit, phases U-V 2: Short-circuit, phases U-W 3: Short-circuit, phases V-W 4: Ground fault with overcurrent 1xxxx: Ground fault with current in phase U detected (xxxx = component of the current in phase V in per mille) 2xxxx: Ground fault with current in phase V detected (xxxx = component of the current in phase U in per mille) Note: Also when interchanging the line and motor cables is identified as a motor-side short circuit. Connecting to a motor that is either not de-energized or partially de-energized is possibly detected as ground fault.
Remedy:	- check the motor-side converter connection for a phase-phase short-circuit. - rule-out interchanged line and motor cables. - check for a ground fault. For a ground fault: - do not enable the pulses when connecting to a rotating motor without the "Flying restart" function activated (p1200). - increase the de-energization time (p0347). - If required, deactivate the monitoring (p1901).

F07808 (A)	HF damping module: damping not ready
Message value:	New message: %1
Message class:	Power electronics faulted (5)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When switching on or in the switched-on state, the HF damping module does not return a ready signal.
Remedy:	- Check the DRIVE-CLiQ wiring to the HF damping module. - check the 24 V supply voltage. - if required, replace the HF damping module. Note: HF Damping Module
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07810 **Drive: Power unit EEPROM without rated data**

Message value: -

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: No rated data are stored in the power unit EEPROM.
See also: p0205, r0206, p0206, r0207, p0207, r0208, p0208, r0209, p0209

Remedy: Replace the power unit or inform Siemens Customer Service.

F07815 **Drive: Power unit has been changed**

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The code number of the actual power unit does not match the saved number. This only occurs if the comparator in p9906 or p9908 is not at 2 (low) or 3 (minimum).
Fault value (r0949, interpret decimal):
Number of the incorrect parameter.
See also: r0200 (Power unit code number actual), p0201 (Power unit code number)

Remedy: Connect the original power unit and power up the Control Unit again (POWER ON) or set p0201 to r0200 and exit commissioning with p0010 = 0.
For infeeds, the following applies:
Line reactors or line filters must be used that are specified for the new power unit. A line supply and DC link identification routine (p3410 = 5) must then be carried out. It is not possible to change the power unit without re-commissioning the system if the type of infeed (A_Infeed, B_Infeed, S_Infeed), the type of construction/design (booksize, chassis) or the voltage class differ between the old and new power units.
For inverters, the following applies:
If the new power unit is accepted, then if required, the current limit (p0640) can be reduced by a lower maximum current of the power unit (r0209) (torque limits stay the same).
If not only the power unit is changed, but also the motor, then the motor must be re-commissioned (e.g. using p0010 = 1). This is also necessary if motor data is still to be downloaded via DRIVE-CLiQ.
See also: r0200 (Power unit code number actual)

F07815 **Drive: Power unit has been changed**

Message value: Parameter: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The code number of the actual power unit does not match the saved number. This only occurs if the comparator in p9906 or p9908 is not at 2 (low) or 3 (minimum).
Fault value (r0949, interpret decimal):
Number of the incorrect parameter.
See also: r0200 (Power unit code number actual), p0201 (Power unit code number)

Remedy: Connect the original power unit and power up the Control Unit again (POWER ON) or set p0201 to r0200 and exit commissioning with p0010 = 0.
For infeeds, the following applies:
Line reactors or line filters must be used that are specified for the new power unit. A line supply and DC link identification routine (p3410 = 5) must then be carried out. It is not possible to change the power unit without re-commissioning the system if the type of infeed (A_Infeed, B_Infeed, S_Infeed), the type of construction/design (booksize, chassis) or the voltage class differ between the old and new power units.

For inverters, the following applies:

If the new power unit is accepted, then if required, the current limit (p0640) can be reduced by a lower maximum current of the power unit (r0209) (torque limits stay the same).

If not only the power unit is changed, but also the motor, then the motor must be re-commissioned (e.g. using p0010 = 1). This is also necessary if motor data is still to be downloaded via DRIVE-CLiQ.

If the comparison stage in p9906 is set to 2, 3, then commissioning can be exited (p0010 = 0) and the fault acknowledged.

See also: r0200 (Power unit code number actual)

F07815	Drive: Power unit has been changed
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The code number of the actual power unit does not match the saved number. This only occurs if the comparator in p9906 or p9908 is not at 2 (low) or 3 (minimum). Fault value (r0949, interpret decimal): Number of the incorrect parameter. See also: r0200 (Power unit code number actual), p0201 (Power unit code number)
Remedy:	- Connect the original power unit and switch on the Control Unit again (POWER ON). - Set p0201 to r0200 and exit commissioning with p0010 = 0. Note: If the power unit type was changed (see r0203) or the motor replaced, then the motor must be recommissioned (e.g. using p0010 = 1, p3900 = 3, p1900 = 1, 2). This is also necessary if motor data is still to be downloaded via DRIVE-CLiQ. If the new power unit is accepted, then if required, the current limit p0640 can be reduced by a lower maximum current of the power unit (r0209) (torque limits stay the same). If the comparison stage in p9906 is set to 2, 3, then commissioning can be exited (p0010 = 0) and the fault acknowledged. This procedure is not recommended for different power unit types. See also: r0200 (Power unit code number actual)

A07820	Drive: Temperature sensor not connected
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature sensor for monitoring the motor temperature, specified in p0600, is not available. Alarm value (r2124, interpret decimal): 1: p0601 = 10 (SME), but in p0600 - not evaluated via encoder is selected. 2: p0600 = 10 (BICO), but the signal source (p0603) is not interconnected. 3: p0601 = 11 (BICO), but in p0600 - not evaluated via BICO interconnection is selected (20 or 21). 4: p0601 = 11 (BICO) and p4610-p4613 > 0, but the associated signal source (p0608, p0609) is not interconnected. 5: Component with sensor evaluation not present or has been removed in the meantime. 6: Evaluation via Motor Module not possible (r0192.21).
Remedy:	Re alarm value = 1: - In p0600 set an encoder with temperature sensor. Re alarm value = 2: - interconnect p0603 with the temperature signal. Re alarm value = 3, 4: - set the available temperature sensor (p0600, p0601). - set p4610 ... p4613 = 0 (no sensor), or interconnect p0608 or p0609 with an external temperature signal.

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Re alarm value = 5:

- connect the component with the temperature sensor. Check the DRIVE-CLiQ connection.

Re alarm value = 6:

- update the Motor Module firmware. Connect temperature sensor via encoder.

See also: p0600 (Motor temperature sensor for monitoring), p0601

A07825 (N) Drive: Simulation mode activated

Message value: -

Message class: Application / technological function faulted (17)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The simulation mode is activated.

The drive can only be powered up if the DC link voltage is less than 40 V.

Remedy: Not necessary.

The alarm automatically disappears if simulation mode is de-activated with p1272 = 0.

Reaction upon N: NONE

Acknowl. upon N: NONE

F07826 Drive: DC link voltage for simulation operation too high

Message value: -

Message class: Application / technological function faulted (17)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The simulation mode is activated and the DC link voltage is greater than the permissible value of 40 V.

Remedy: - switch out (disable) simulation mode (p1272 = 0) and acknowledge the fault.

- reduce the input voltage in order to reach a DC link voltage below 40 V.

F07840 Drive: Infeed operation missing

Message value: -

Message class: Infeed faulted (13)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: The signal "infeed operation" is not present although the enable signals for the drive have been present for longer than the parameterized monitoring time (p0857).

- infeed not operational.

- interconnection of the binector input for the ready signal is either incorrect or missing (p0864).

- infeed is presently carrying out a line supply identification routine.

Remedy: - bring the infeed into an operational state.

- check the interconnection of the binector input for the signal "infeed operation" (p0864).

- increase the monitoring time (p0857).

- wait until the infeed has completed the line supply identification routine.

See also: p0857 (Power unit monitoring time), p0864

F07841 (A) Drive: Infeed operation withdrawn

Message value: -

Message class: Infeed faulted (13)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY

Cause: The signal "infeed operation" was withdrawn in operation.

- interconnection of the binector input for the signal "infeed operation" is either incorrect or missing (p0864).

- the enable signals of the infeed were disabled.

- due to a fault, the infeed withdraws the signal "infeed operation".

Remedy:

- check the interconnection of the binector input for the "infeed operation" signal (p0864).
- check the enable signals of the infeed and if required, enable.
- remove and acknowledge an infeed fault.

Note:
If this drive is intended to back up the DC link regeneratively, then the fault response must be parameterized for NONE, OFF1 or OFF3. so that the drive can continue to operate even after the infeed fails.

Reaction upon A: NONE
Acknowl. upon A: NONE

A07850 (F) External alarm 1

Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The condition for "External alarm 1" is satisfied.
Note:
The "External alarm 1" is initiated by a 1/0 edge via binector input p2112.
See also: p2112 (External alarm 1)

Remedy: Eliminate the causes of this alarm.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A07851 (F) External alarm 2

Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The condition for "External alarm 2" is satisfied.
Note:
The "External alarm 2" is initiated by a 1/0 edge via binector input p2116.
See also: p2116 (External alarm 2)

Remedy: Eliminate the causes of this alarm.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

A07852 (F) External alarm 3

Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: NONE
Acknowledge: NONE
Cause: The condition for "External alarm 3" is satisfied.
Note:
The "External alarm 3" is initiated by a 1/0 edge via binector input p2117.
See also: p2117 (External alarm 3)

4 Faults and alarms

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Remedy: Eliminate the causes of this alarm.
Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F07860 (A) External fault 1
Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The condition for "External fault 1" is satisfied.
Note:
The "External fault 1" is initiated by a 1/0 edge via binector input p2106.
See also: p2106 (External fault 1)
Remedy: - eliminate the causes of this fault.
- acknowledge fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07861 (A) External fault 2
Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The condition for "External fault 2" is satisfied.
Note:
The "External fault 2" is initiated by a 1/0 edge via binector input p2107.
See also: p2107 (External fault 2)
Remedy: - eliminate the causes of this fault.
- acknowledge fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07862 (A) External fault 3

Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: All objects
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The condition for "External fault 3" is satisfied.
Note:
The "External fault 3" is initiated by a 1/0 edge via the following parameters.
- AND logic operation, binector input p2108, p3111, p3112.
- switch-on delay p3110.
See also: p2108, p3110, p3111, p3112
Remedy: - eliminate the causes of this fault.
- acknowledge fault.
Reaction upon A: NONE
Acknowl. upon A: NONE

F07890 Internal voltage protection / internal armature short-circuit with STO active

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The internal armature short-circuit (p1231 = 4) is not possible as Safe Torque Off (STO) is enabled. The pulses cannot be enabled.
Remedy: Switch out the internal armature short-circuit (p1231=0) or de-activate Safe Torque Off (p9501 = p9561 = 0).
Note:
STO: Safe Torque Off / SH: Safe standstill

F07898 Drive: flying restart unsuccessful due to excessively low flux

Message value: -
Message class: Motor overload (8)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: While identifying the rotor position of a separately-excited synchronous motor based on voltage measurement, after the excitation time had elapsed, the flux was too low.
Remedy: Increase the excitation time (p0346).
See also: p0346

A07899 (N)	Drive: Stall monitoring not possible
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Stall monitoring is not possible, because a change was made into the open-loop speed controlled mode before the wait time p2177 had expired. This situation can only occur, if the following conditions apply: p1300 = 20 p2177 > p1758 p1750.2 = 0 p1750.6 = 0
Remedy:	- Deactivate the changeover into open-loop speed controlled operation when operating at the torque limit (p1750.6 = 0). Condition: No slow reversing through the open-loop speed controlled operating range p1755 within the time p1758 when operating at the torque limit. - shorten the stall detection wait time (p2177 < p1758). - Activate closed-loop controlled operation from standstill and higher (p1750.2 = 1). Condition: There is no active load, for example, a hoisting gear - Use an operating mode with encoder (p1300 = 21).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
<hr/>	
F07900 (N, A)	Drive: Motor blocked/speed controller at its limit
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	Motor has been operating at the torque limit longer than the time specified in p2177 and below the speed threshold in p2175. This signal can also be initiated if the speed actual value is oscillating and the speed controller output repeatedly goes to its limit. See also: p2175, p2177
Remedy:	- check that the motor can freely move. - check the effective torque limits (r1538, r1539). - check the parameter, message "Motor blocked" and if required, correct (p2175, p2177). - check the inversion of the actual value (p0410). - check the motor encoder connection. - check the encoder pulse number (p0408). - for SERVO with encoderless operation and motors with low power ratings (< 300 W), increase the pulse frequency (p1800). - after de-selecting the "Basic positioner" (EPOS) function mode, check the motoring (p1528) and regenerative (p1529) torque limit and modify again.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07900 (N, A)	Drive: Motor blocked
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	<p>Motor has been operating at the torque limit longer than the time specified in p2177 and below the speed threshold in p2175.</p> <p>This signal can also be initiated if the speed actual value is oscillating and the speed controller output repeatedly goes to its limit.</p> <p>If the simulation mode is enabled (p1272 = 1) and the closed-loop control with speed encoder activated (p1300 = 21), then the inhibit signal is generated if the encoder signal is not received from a motor that is driven with the torque setpoint of the closed-loop control.</p> <p>See also: p2175, p2177</p>
Remedy:	<ul style="list-style-type: none"> - check that the motor can freely move. - check the effective torque limit (r1538, r1539). - check the parameter, message "Motor blocked" and if required, correct (p2175, p2177). - check the inversion of the actual value (p0410). - check the motor encoder connection. - check the encoder pulse number (p0408). - after de-selecting the "Basic positioner" (EPOS) function mode, check the motoring (p1528) and regenerative (p1529) torque limit and modify again. - in the simulation mode and operation with speed encoder, the power unit to which the motor is connected must be powered up and must be supplied with the torque setpoint of the simulated closed-loop control. Otherwise, change over to encoderless control (see p1300). - check the direction of rotation enable signals for a flying restart of the motor (p1110, p1111). - for U/f control: check the current limits and acceleration times (p0640, p1120).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07901	Drive: Motor overspeed
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	Servo: OFF2 (IASC/DCBRK) Hla: OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>The maximum permissible speed was either positively or negatively exceeded.</p> <p>The maximum permissible positive speed is formed as follows: Minimum (p1082, CI: p1085) + p2162</p> <p>The maximum permissible negative speed is formed as follows: Maximum (-p1082, CI: 1088) - p2162</p>
Remedy:	<p>The following applies for a positive direction of rotation:</p> <ul style="list-style-type: none"> - check r1084 and if required, correct p1082, CI:p1085 and p2162. <p>The following applies for a negative direction of rotation:</p> <ul style="list-style-type: none"> - check r1087 and if required, correct p1082, CI:p1088 and p2162.

F07901	Drive: Motor overspeed
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (IASC/DCBRK)
Acknowledge:	IMMEDIATELY
Cause:	<p>The maximum permissible speed was either positively or negatively exceeded.</p> <p>The maximum permissible positive speed is formed as follows: Minimum (p1082, CI: p1085) + p2162</p> <p>The maximum permissible negative speed is formed as follows: Maximum (-p1082, CI: 1088) - p2162</p>

4 Faults and alarms

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Remedy: The following applies for a positive direction of rotation:
- check r1084 and if required, correct p1082, Cl:p1085 and p2162.
The following applies for a negative direction of rotation:
- check r1087 and if required, correct p1082, Cl:p1088 and p2162.
Activate pre-control of the speed limiting controller (p1401.7 = 1).
Increase the hysteresis for the overspeed signal p2162. This upper limit is dependent upon the maximum motor speed p0322 and the maximum speed p1082 of the setpoint channel.

F07902 (N, A)**Drive: Motor stalled**

Message value: %1

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY

Cause: The system has identified that the motor has stalled for a time longer than is set in p2178.

Fault value (r0949, interpret decimal):

1: Stall detection using r1408.11 (p1744, p0492).

2: Stall detection using r1408.12 (p1745) or via the flux difference (r0083 ... r0084).

3: Stall detection using r0056.11 (only for separately excited synchronous motors).

See also: p1744 (Motor model speed threshold stall detection), p2178 (Motor stalled delay time)

Remedy:

For closed-loop speed and torque control with speed encoder, the following applies:

- check the speed signal (interrupted cable, polarity, pulse number, broken encoder shaft).

- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the same motor that is controlled for the data set changeover.

If there is no fault, then the fault tolerance (p1744 and p0492) can be increased.

For closed-loop speed and torque control without speed encoder, the following applies:

- check whether the drive in the open-loop controlled mode (r1750.0) stalls under load. If yes, then increase the current setpoint using p1610.

- check whether the drive stalls due to the load if the speed setpoint is still zero. If yes, then increase the current setpoint using p1610.

- if the motor excitation (magnetizing) time (r0346) was significantly reduced, then it should be increased again.

- check the current limits (p0640, r0067). If the current limits are too low, then the drive cannot be magnetized.

- check the current controller (p1715, p1717) and the speed adaptation controller (p1764, p1767). If the dynamic response was significantly reduced, then this should be increased again.

- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the motor that is controlled for the data set changeover.

If there is no fault, then the fault tolerance (p1745) or the delay time (p2178) can be increased.

For separately-excited synchronous motors (closed-loop control with speed encoder), the following applies:

- check the speed signal (interrupted cable, polarity, pulse number).

- ensure the correct motor parameterization (rating plate and equivalent circuit diagram parameters).

- check the excitation equipment and the interface to the closed-loop control.

- encoder the highest possible dynamic response of the closed-loop excitation current control.

- check the speed control for any tendency to oscillate and if resonance effects occur, use a bandstop filter.

- do not exceed the maximum speed (p2162).

If there is no fault, then the delay time can be increased (p2178).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F07902 (N, A)	Drive: Motor stalled
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	<p>The system has identified that the motor has stalled for a time longer than is set in p2178.</p> <p>Fault value (r0949, interpret decimal):</p> <ol style="list-style-type: none">1: Stall detection using r1408.11 (p1744, p0492).2: Stall detection using r1408.12 (p1745) or via the flux difference (r0083 ... r0084).3: Stall detection using r0056.11 (only for separately excited synchronous motors). <p>See also: p1744 (Motor model speed threshold stall detection), p2178 (Motor stalled delay time)</p>
Remedy:	<p>It should always be carefully ensured that the motor data identification (p1910) as well as the rotating measurement (p1960) were carried out (also refer to r3925). For synchronous motors with encoder, the encoder must have been adjusted (p1990).</p> <p>For closed-loop speed and torque control with speed encoder, the following applies:</p> <ul style="list-style-type: none">- check the speed signal (interrupted cable, polarity, pulse number, broken encoder shaft).- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the same motor that is controlled for the data set changeover. <p>If there is no fault, then the fault tolerance (p1744 or p0492) can be increased. For resolvers with a high signal ripple, for example p0492 should be increased and the speed signal smoothed (p1441, p1442).</p> <p>If the stalled motor should take place in the range of the monitor model and for speeds of less than 30 % of the rated motor speed, then a change can be made directly from the current model into the flux impression (p1401.5 = 1). We therefore recommend that the time-controlled model change is switched in (p1750.4 = 1) or the model changeover limits are significantly increased (p1752 > 0.35 x p0311; p1753 = 5 %).</p> <ul style="list-style-type: none">- check the speed encoder, if another speed encoder was selected using the data set changeover. This must be connected to the motor that is controlled for the data set changeover. <p>For closed-loop speed and torque control without speed encoder, the following applies:</p> <ul style="list-style-type: none">- Check whether the drive stalls solely due to the load in controlled mode (r1750.0) or when the speed setpoint is still zero. If so, increase the current setpoint via p1610 or set p1750.2 = 1 (sensorless vector control to standstill for passive loads).- If the motor excitation time (p0346) was significantly reduced and the drive stalls when it is switched on and run immediately, p0346 should be increased again or quick magnetizing selected (p1401).- check the current controller (p1715, p1717) and the speed adaptation controller (p1764, p1767). If the dynamic response was significantly reduced, then this should be increased again.- If there is no fault, then the fault tolerance (p1745) or the delay time (p2178) can be increased. <p>The following generally apply for closed-loop and torque control:</p> <ul style="list-style-type: none">- Check whether the motor cables are disconnected.- check the current limits (p0640, r0067, r0289). If the current limits are too low, then the drive cannot be magnetized.- If the fault occurs with fault value 2 when the motor accelerates very quickly to the field weakening range, the deviation between the flux setpoint and flux actual value can be reduced and, in turn, the message prevented, by reducing p1596 or p1553. <p>For separately-excited synchronous motors (closed-loop control with speed encoder), the following applies:</p> <ul style="list-style-type: none">- check the speed signal (interrupted cable, polarity, pulse number).- ensure the correct motor parameterization (rating plate and equivalent circuit diagram parameters).- check the excitation equipment and the interface to the closed-loop control.- encoder the highest possible dynamic response of the closed-loop excitation current control.- check the speed control for any tendency to oscillate and if resonance effects occur, use a bandstop filter.- do not exceed the maximum speed (p2162). <p>If there is no fault, then the delay time can be increased (p2178).</p>
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A07903 Drive: Motor speed deviation

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The absolute value of the speed difference from the two setpoints (p2151, p2154) and the speed actual value (r2169) exceeds the tolerance threshold (p2163) longer than tolerated (p2164, p2166).
The alarm is only enabled for p2149.0 = 1.
Possible causes could be:
- the load torque is greater than the torque setpoint.
- when accelerating, the torque/current/power limit is reached. If the limits are not sufficient, then it is possible that the drive has been dimensioned too small.
- for closed-loop torque control, the speed setpoint does not track the speed actual value.
- for active Vdc controller.
For U/f control, the overload condition is detected as the I_{max} controller is active.
See also: p2149 (Monitoring configuration)

Remedy: - increase p2163 and/or p2166.
- increase the torque/current/power limits.
- for closed-loop torque control: The speed setpoint should track the speed actual value.
- de-activate alarm with p2149.0 = 0.

F07904 (N, A) External armature short-circuit: Contactor feedback signal "Closed" missing

Message value: -

Message class: Application / technological function faulted (17)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: When closing, the contactor feedback signal (p1235) did not issue the signal "Closed" (r1239.1 = 1) within the monitoring time (p1236).

Remedy: - check that the contactor feedback signal is correctly connected (p1235).
- check the logic of the contactor feedback signal (r1239.1 = 1: "Closed", r1239.1 = 0: "Open").
- increase the monitoring time (p1236).
- if required, set the external armature short-circuit without contactor feedback signal (p1231 = 2).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F07905 (N, A) External armature short-circuit: Contactor feedback signal "Open" missing

Message value: -

Message class: Application / technological function faulted (17)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE)

Acknowledge: IMMEDIATELY

Cause: When opening, the contactor feedback signal (p1235) did not issue the signal "Open" (r1239.1 = 0) within the monitoring time (p1236).

Remedy: - check that the contactor feedback signal is correctly connected (p1235).
- check the logic of the contactor feedback signal (r1239.1 = 1: "Closed", r1239.1 = 0: "Open").
- increase the monitoring time (p1236).
- if required, set the external armature short-circuit without contactor feedback signal (p1231 = 2).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F07906	Armature short-circuit / internal voltage protection: Parameterization error
Message value:	Fault cause: %1, motor data set: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>The armature short-circuit is incorrectly parameterized.</p> <p>Fault value (r0949, interpret decimal):</p> <p>zzzzyyxx: zzzz = fault cause, xx = motor data set</p> <p>zzzz = 0001 hex = 1 dec: A permanent-magnet synchronous motor has not been selected.</p> <p>zzzz = 0002 hex = 2 dec: No induction motor selected.</p> <p>zzzz = 0065 hex = 101 dec: External armature short-circuit: Output (r1239.0) not wired.</p> <p>zzzz = 0066 hex = 102 dec: External armature short-circuit with contactor feedback signal: No feedback signal connected (BI:p1235). The feedback signal must be interconnected in all command data sets (CDS).</p> <p>zzzz = 0067 hex = 103 dec: External armature short-circuit without contactor feedback signal: Wait time when opening (p1237) is 0.</p> <p>zzzz = 00C9 hex = 201 dec: Internal voltage protection: The maximum output current of the Motor Module (r0209) is less than 1.8 x motor short-circuit current (r0331).</p> <p>zzzz = 00CA hex = 202 dec: Internal voltage protection: A Motor Module in booksize or chassis format is not being used.</p> <p>zzzz = 00CB hex = 203 dec: Internal voltage protection: The motor short-circuit current (p0320) is greater than the maximum motor current (p0323).</p> <p>zzzz = 00CC hex = 204 dec: Internal voltage protection: The activation (p1231 = 4) is not given for all motor data sets with synchronous motors (p0300 = 2xx, 4xx).</p>
Remedy:	<p>For fault value = 1:</p> <ul style="list-style-type: none">- an armature short-circuit / voltage protection is only permissible for permanent-magnetic synchronous motors. The highest position of the motor type in p0300 must either be 2 or 4. <p>For fault value = 101:</p> <ul style="list-style-type: none">- the contactor for the external armature short-circuit configuration should be controlled using output signal r1239.0. For instance, the signal can be connected to an output terminal via binector input p0738. Before this fault can be acknowledged, p1231 must be set again. <p>For fault value = 102:</p> <ul style="list-style-type: none">- if the external armature short-circuit with contactor feedback signal (p1231 = 1) is selected, this feedback signal must be connected to an input terminal (e.g. r722.x) and then connected to BI: p1235.- alternatively, the external armature short-circuit without contactor feedback signal (p1231 = 2) can be selected. <p>For fault value = 103:</p> <ul style="list-style-type: none">- if the external armature short-circuit without contactor feedback signal (p1231 = 2) is selected, then a delay time must be parameterized in p1237. This time must always be greater than the actual contactor opening time, as otherwise the Motor Module would be short-circuited! <p>For fault value = 201:</p> <ul style="list-style-type: none">- a Motor Module with a higher maximum current or a motor with a lower short-circuit current must be used. The maximum Motor Module current must be higher than 1.8 x short-circuit current of the motor. <p>For fault value = 202:</p> <ul style="list-style-type: none">- for internal voltage protection, use a Motor Module in booksize or chassis format. <p>For fault value = 203:</p> <ul style="list-style-type: none">- for internal voltage protection, only use short-circuit proof motors.

For fault value = 204:

- The internal voltage protection must either be activated for all motor data sets with synchronous motors (p0300 = 2xx, 4xx) (p1231 = 3) or it must be de-activated for all motor data sets (p1231 not equal to 3). This therefore ensures that the protection cannot be accidentally withdrawn as a result of a data set changeover. The fault can only be acknowledged if this condition is fulfilled.

F07907	Internal armature short-circuit: Motor terminals are not at zero potential after pulse suppression
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The function "Internal voltage protection" (p1231 = 3) was activated. The following must be observed: <ul style="list-style-type: none">- when the internal voltage protection is active, after pulse suppression, all of the motor terminals are at half of the DC link voltage (without an internal voltage protection, the motor terminals are at zero potential)!- it is only permissible to use motors that are short-circuit proof (p0320 < p0323).- the Motor Module must be able to continually conduct 180% short-circuit current (r0331) of the motor (r0289).- the internal voltage protection cannot be interrupted due to a fault response. If an overcurrent condition occurs during the active, internal voltage protection, then this can destroy the Motor Module and/or the motor.- if the Motor Module does not support the autonomous, internal voltage protection (r0192.10 = 0), in order to ensure safe, reliable functioning when the line supply fails, an external 24 V power supply (UPS) must be used for the components.- if the Motor Module does support the autonomous, internal voltage protection (r0192.10 = 1), in order to ensure safe, reliable functioning when the line supply fails, the 24 V power supply for the components must be provided through a Control Supply Module.- if the internal voltage protection is active, it is not permissible that the motor is driven by the load for a longer period of time (e.g. as a result of loads that move the motor or another coupled motor).
Remedy:	Not necessary. This a note for the user.

A07908	Internal armature short-circuit active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Motor Module signals that the motor is short-circuited through the power semiconductors (r1239.5 = 1). The pulses cannot be enabled. The internal armature short-circuit is selected (p1231 = 4):
Remedy:	For synchronous motors, the armature short-circuit braking is activated with binector input p1230 = 1 signal. See also: p1230 (Armature short-circuit / DC braking activation), p1231 (Armature short-circuit / DC braking configuration)

F07909	Internal voltage protection: De-activation only effective after POWER ON
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	POWER ON
Cause:	The de-activation of the internal voltage protection (p1231 not equal to 3) only becomes effective after POWER ON. The status signal r1239.6 = 1 indicates that the internal voltage protection is ready.
Remedy:	Not necessary. This a note for the user.

A07910 (N) Drive: Motor overtemperature

Message value: %1
Message class: Motor overload (8)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: KTY:
The motor temperature has exceeded the alarm threshold (p0604, p0616).
PTC:
The response threshold of 1650 Ohm was exceeded.
Alarm value (r2124, interpret decimal):
this is the number of the temperature channel leading to the message.
See also: p0604, p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Remedy:

- check the motor load.
- check the motor ambient temperature and cooling.
- check PTC or bimetallic NC contact.
- check the monitoring limits (p0604, p0605).
- activate/check the parameters of the motor temperature model (p0612, p0626 and following).

See also: p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Reaction upon N: NONE
Acknowl. upon N: NONE

A07910 (N) Drive: Motor overtemperature

Message value: %1
Message class: Motor overload (8)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: KTY or no sensor:
The measured motor temperature or temperature of motor temperature model 2 has exceeded the alarm threshold (p0604, p0616). The response parameterized in p0610 becomes active.
PTC or bimetallic NC contact:
The response threshold of 1650 Ohm was exceeded or the NC contact opened.
Alarm value (r2124, interpret decimal):
- SME not selected in p0601:
11: No output current reduction.
12: Output current reduction active.
- SME or TM120 selected in p0601 (p0601 = 10, 11):
this is the number of the temperature channel leading to the message.
See also: p0604 (Mot_temp_mod 2/KTY alarm threshold), p0610 (Motor overtemperature response)

Remedy:

- check the motor load.
- check the motor ambient temperature and cooling.
- check PTC or bimetallic NC contact.
- check the monitoring limits (p0604, p0605).
- activate/check the parameters of the motor temperature model (p0612, p0626 and following).

See also: p0612, p0617, p0618, p0619, p0625, p0626, p0627, p0628

Reaction upon N: NONE
Acknowl. upon N: NONE

F07913	Excitation current outside the tolerance range
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The difference between the excitation current actual value and setpoint has exceeded the tolerance: $\text{abs}(r1641 - r1626) > p3201 + p3202$ The cause of this fault is again reset for $\text{abs}(r1641 - r1626) < p3201$.
Remedy:	- check the parameterization (p1640, p3201, p3202). - check the interfaces to the excitation equipment (r1626, p1640). - check the excitation equipment.
F07914	Flux out of tolerance
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The difference between the flux actual value and setpoint has exceeded the tolerance: $\text{abs}(r0084 - r1598) > p3204 + p3205$ The cause of this fault is again reset for $\text{abs}(r0084 - r1598) < p3204$. The fault is only issued after the delay time in p3206 has expired.
Remedy:	- check the parameterization (p3204, p3205). - check the interfaces to the excitation equipment (r1626, p1640). - check the excitation equipment. - check the flux control (p1590, p1592, p1597). - check the control for oscillation and take the appropriate counter measures (e.g. optimize the speed control loop, parameterize a bandstop filter).
A07918 (N)	Three-phase setpoint generator operation selected/active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Only for separately excited synchronous motors (p0300 = 5): The actual open-loop/closed-loop control mode is I/f control (open-loop) with a fixed current (p1300 = 18). The speed is entered via the setpoint channel and the current setpoint is given by the minimum current (p1620). It must be ensured that in this mode, the control dynamic performance is very limited. This is the reason that longer ramp-up times should be set for the setpoint speed than for normal operation. See also: p1620 (Stator current minimum)
Remedy:	Select another open-loop/closed-loop control mode See also: p1300 (Open-loop/closed-loop control operating mode)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
A07920	Drive: Torque/speed too low
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The torque deviates from the torque/speed envelope characteristic (too low). See also: p2181 (Load monitoring response)

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07921 Drive: Torque/speed too high

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The torque deviates from the torque/speed envelope characteristic (too high).

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07922 Drive: Torque/speed out of tolerance

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The torque deviates from the torque/speed envelope characteristic.

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07923 Drive: Torque/speed too low

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The torque deviates from the torque/speed envelope characteristic (too low).

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07924 Drive: Torque/speed too high

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The torque deviates from the torque/speed envelope characteristic (too high).

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

F07925 Drive: Torque/speed out of tolerance

Message value: -

Message class: Application / technological function faulted (17)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The torque deviates from the torque/speed envelope characteristic.

Remedy:

- check the connection between the motor and load.
- adapt the parameterization corresponding to the load.

A07926	Drive: Envelope curve parameter invalid
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Invalid parameter values were entered for the envelope characteristic of the load monitoring. The following rules apply for the speed thresholds: p2182 < p2183 < p2184 The following rules apply for the torque thresholds: p2185 > p2186 p2187 > p2188 p2189 > p2190 Alarm value (r2124, interpret decimal): Number of the parameter with the invalid value.
Remedy:	Set the parameters for the load monitoring according to the applicable rules or de-activate load monitoring (p2181 = 0, p2193 = 0).

A07927	DC braking active
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The motor is braked with DC current. DC braking is active. 1) A message with response DCBRK is active. The motor is braked with the braking current set in p1232 for the duration set in in p1233. If the standstill threshold p1226 is undershot, then braking is prematurely canceled. 2) DC braking has been activated at binector input p1230 with the DC braking set (p1230 = 4). Braking current p1232 is injected until this binector input becomes inactive.
Remedy:	Not necessary. The alarm automatically disappears once DC braking has been executed.

F07928	Internal voltage protection initiated
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The Motor Module signals that the motor is short-circuited through the power semiconductors (r1239.5 = 1). The pulses cannot be enabled. The internal voltage protection is selected (p1231 = 3).
Remedy:	If the Motor Module supports the autonomous internal voltage protection (r0192.10 = 1), then the Motor Module automatically decides - using the DC link voltage - as to whether the armature short-circuit should be activated. The armature short-circuit is activated and response OFF2 is initiated if the DC link voltage exceeds 800 V. If the DC link voltage falls below 450 V, then the armature short-circuit is withdrawn. If the motor is still in a critical speed range, the armature short-circuit is re-activated once the DC link voltage exceeds the threshold of 800 V. If the autonomous (independent) internal voltage protection is active (r1239.5 = 1) and the line supply returns (450 V < DC link voltage < 800 V), the armature short-circuit is withdrawn after 3 minutes.

F07930	Drive: Brake control error
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The Control Unit has detected a brake control error. - motor cable is not shielded correctly. - defect in control circuit of the Motor Module. Fault value (r0949, interpret decimal): 10, 11: Fault in "open holding brake" operation. - No brake connected or wire breakage (check whether brake releases for p1278 = 1). - Ground fault in brake cable. - S120M: brake opened via terminal X4.1 for mounting purposes (this is only permissible when the power supply voltage is switched off). 20: Fault in "brake open" state. - Short-circuit in brake winding. 30, 31: Fault in "close holding brake" operation. - No brake connected or wire breakage (check whether brake releases for p1278 = 1). - Short-circuit in brake winding. 40: Fault in "brake closed" state. 50: Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control). 80: When using the Safe Brake Adapter (SBA), a fault has occurred in the brake control of the Control Unit. See also: p1278 (Brake control diagnostics evaluation)
Remedy:	- check the motor holding brake connection. - for a parallel connection, check the setting of the power unit data set to control the holding brake (p7015). - check the function of the motor holding brake. - check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified. - check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing). - replace the Motor Module involved. Operation with Safe Brake Module: - check the Safe Brake Module connection. - replace the Safe Brake Module. Operation with Safe Brake Module (SBA): - check the SBA connection and if required, replace the SBA. See also: p1215 (Motor holding brake configuration), p1278 (Brake control diagnostics evaluation)

A07931 (F, N)	Brake does not open
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	This alarm is output for r1229.4 = 1. See also: p1216 (Motor holding brake opening time), r1229 (Motor holding brake status word)

4 Faults and alarms

4.2 List of faults and alarms

Remedy: - check the functionality of the motor holding brake.
- check the feedback signal (p1223).

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A07932 Brake does not close

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: This alarm is output for r1229.5 = 1.
For r1229.5 = 1, OFF1/OFF3 are suppressed to prevent the drive accelerating by a load that drives the motor - whereby OFF2 remains effective.
See also: p1217 (Motor holding brake closing time), r1229 (Motor holding brake status word)

Remedy: - check the functionality of the motor holding brake.
- check the feedback signal (p1222).

F07934 (N) Drive: S120 Combi motor holding brake configuration

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A connected motor holding brake has been detected with an S120 Combi. However, this brake has not been assigned to just one Combi feed drive and, therefore, brake control is not configured (correctly).
Fault value (r0949, interpret decimal):
0: No motor holding brake is assigned (p1215 = 0 or 3 on all S120 Combi feed drives).
1: More than one motor holding brake has been assigned (p1215 = 1 or 2 on more than one S120 Combi feed drive) - or there is more than one DRIVE-CLiQ motor with motor holding brake.
2: Brake was accidentally assigned to the spindle (p1215 = 1); this is not permitted for this software release.
3: An attempt was made to enable the function "Safe brake control" (SBC, p9602 = p9802 = 1) for the spindle. This is not permitted for this software release.

Remedy: Check whether the motor holding brake has been assigned to one S120 Combi feed drive exclusively (p1215 = 1 or 2).
The fault will only be withdrawn once the motor holding brake has been assigned to just one of the S120 Combi feed drives (p1215 = 1 or 2 for this one drive). From this point, the motor holding brake will be controlled by this drive.
See also: p1215 (Motor holding brake configuration)

Reaction upon N: NONE
Acknowl. upon N: NONE

F07935 (N)	Drive: Incorrect motor holding brake configuration
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	An incorrect motor holding brake configuration was detected. Fault value (r0949, interpret decimal): 0: A motor holding brake was detected where the brake control has not been configured (p1215 = 0). The brake control configuration was set to "motor holding brake the same as sequence control" (p1215 = 1) (only when commissioning for the first time). For a chassis unit with Safe Brake Adapter (SBA), the interconnection p9621 = r9872.3 was established (only when commissioning for the first time). For a parallel connection, the power unit was set in p7015, to which the motor holding brake is connected (only when commissioning for the first time). 1: A motor holding brake was detected where the brake control has not been configured (p1215 = 0). The brake control configuration was left at "No motor holding brake available" (p1215 = 0). 11: The identification had detected more than one motor holding brake for a parallel connection. 12: For the parallel connection, in p0121 there is no valid component number for the power unit data set that is set in p7015. 13: With the "Safe brake control" (SBC) function activated, an attempt was made to change the value in p7015. 14: For a parallel connection, the power units set in p7015 cannot be addressed.
Remedy:	For fault value = 0: - No remedy required. For fault value = 1: - If required change the motor holding brake configuration (p1215 = 1, 2). - If this fault value unexpectedly occurs, then the motor connections should be checked in order to rule out that they have been interchanged. For fault value = 11: For a parallel connection, only connect one motor holding brake. For fault value = 12: Check the setting of the power unit data set for a parallel connection (p7015). For fault value = 13: Before changing p7015, deactivate the "Safe brake control" function (SBC) (p9602). For fault value = 14: Check whether the power unit supports the brake control for a parallel connection (r9771.14). Check whether there is a DRIVE-CLiQ communication error between the Control Unit and the power unit involved and, if required, carry out a diagnostics routine for the faults identified. See also: p1215 (Motor holding brake configuration)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07937 (N)	Drive: Speed deviation between motor model and external speed
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The absolute value of the speed difference from the two actual values (r2169, r1443) exceeds the tolerance threshold (p3236) for longer than permitted (p3238). Possible causes: <ul style="list-style-type: none">- the interconnection or scaling of the external encoder signal is incorrect (p1440, p2000).- speed encoder for external encoder signal faulty.- encoder signal's polarity or gain incorrect.- smoothing time constant for model speed for monitoring too high (p2157).- smoothing time constant or threshold values for monitoring too low (p3236, p3238). If an external encoder signal is not being used: <ul style="list-style-type: none">- check speed signal r0061. For significant signal ripple, check the speed encoder and if required increase p0492. See also: p2149 (Monitoring configuration)
Remedy:	<ul style="list-style-type: none">- check that the external speed matches the motor speed (p1440, r1443).- check the polarity of the external speed (r1443).- check the interconnection of the connector input and the scaling of the signal (p1440, p2000).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07940	Sync-line-drive: Synchronizing error
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	After synchronization has been completed, the phase difference (r3808) is greater than the threshold value, phase synchronism (p3813). OFF1 or OFF3 response, while the closed-loop phase control is active (r3819.6 = 1) or synchronism reached (r3819.2 = 1). Enable signal withdrawn (p3802 = 0), while the closed-loop phase control was active (r3819.6 = 1).
Remedy:	If required increase the threshold value phase synchronism (p3813) for synchronizing the line supply to the drive. Before OFF1 or OFF3, complete synchronizing (r03819.0 = 0). Before withdrawing the enable signal (p3802 = 0), reach synchronism (r3819.2 = 1). See also: p3813 (Sync-line-drive phase synchronism threshold value)

A07941	Sync-line-drive: Target frequency not permissible
Message value:	Parameter: %1
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The target frequency is outside the permissible value range. Alarm value (r2124, interpret decimal): 1084: Target frequency greater than the positive speed limit, $f_{sync} > f_{max}$ (r1084). 1087: Target frequency less than the negative speed limit, $f_{sync} < f_{min}$ (r1087).
Remedy:	Fulfill the conditions for the target frequency for line-drive synchronization. See also: r1084, r1087

A07942 **Sync-line-drive: Setpoint frequency is completely different than the target frequency**

Message value: -

Message class: Application / technological function faulted (17)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: There is a considerable difference between the setpoint frequency and the target frequency ($f_{set} \ll f_{target}$). The deviation that can be tolerated is set in p3806.

Remedy: The alarm automatically disappears after the difference that can be tolerated between the setpoint and target frequencies (p3806) is reached.
See also: p3806 (Sync-line-drive frequency difference threshold value)

A07943 **Sync-line-drive: Synchronization not permitted**

Message value: Parameter: %1

Message class: Application / technological function faulted (17)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: Synchronization is not permitted.
Alarm value (r2124, interpret decimal):
1300: The control mode (p1300) has not been set to encoderless closed-loop speed control or U/f characteristic.
1910: Motor data identification activated.
1960: Speed controller optimization activated.
1990: Encoder adjustment activated.
3801: Voltage Sensing Module (VSM) not found.
3845: Friction characteristic record activated.

Remedy: Fulfill the conditions for the line-drive synchronization.
Re alarm value = 1300:
Set the control mode (p1300) to encoderless closed-loop speed control (p1300 = 20) or U/f characteristic (p1300 = 0 ... 19).
Re alarm value = 1910:
Exit the motor data identification routine (p1910).
Re alarm value = 1960:
Exit the speed controller optimization routine (p1960).
Re alarm value = 1990:
Exit the encoder adjustment (p1990).
Re alarm value = 3801:
Connect the Voltage Sensing Module (VSM), assign it to the synchronizing drive (see p9910, p0151) and enter the drive object number of the synchronizing drive in p3801. When connecting the VSM to a neighboring drive object, ensure that the same current controller clock cycle p0115[0] exists as the one in the synchronizing drive.
Re alarm value = 3845:
Exit the friction characteristic record (p3845).

F07950 (A)	Drive: Incorrect motor parameter
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	- the motor parameters were incorrectly entered while commissioning (e.g. p0300 = 0, no motor) - The braking resistor (p6811) has still not been parameterized - commissioning cannot be completed. Fault value (r0949, interpret decimal): Parameter number involved. 300 (CU250S-2): For this control mode, the motor type is not supported. 307: The following motor parameters could be incorrect: p0304, p0305, p0307, p0308, p0309 See also: p0300, p0301, p0304, p0305, p0307, p0310, p0311, p0314, p0315, p0316, p0320, p0322, p0323
Remedy:	Compare the motor data with the rating plate data and if required, correct. Re fault value = 300 (CU250S-2): Operate a motor type supported by the selected control mode.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F07955	Drive: Motor has been changed
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The code number of the actual motor with DRIVE-CLiQ does not match the saved number. Fault value (r0949, interpret decimal): Number of the incorrect parameter. See also: p0301 (Motor code number selection), r0302 (Motor code number of motor with DRIVE-CLiQ)
Remedy:	Connect the original motor, power up the Control Unit again (POWER ON) and exit quick commissioning with p0010 = 0. Or set p0300 = 10000 (load the parameters from the motor with DRIVE-CLiQ) and re-commission. Quick commissioning (p0010 = 1) is automatically exited with p3900 > 0. If quick commissioning was exited with p0010 = 0, then an automatic controller calculation (p0340 = 1) is not carried out.

F07956 (A)	Drive: Motor code does not match the list (catalog) motor
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The motor code of the connected motor with DRIVE-CLiQ does not match the possible list motor types (see selection in p0300). The connected motor with DRIVE-CLiQ might not be supported by this firmware version. Fault value (r0949, interpret decimal): Motor code of the connected motor with DRIVE-CLiQ. Note: The first three digits of the motor code generally correspond to the list motor type.
Remedy:	Use a motor with DRIVE-CLiQ and the matching motor code.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A07960	Drive: Incorrect friction characteristic
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The friction characteristic is incorrect. Alarm value (r2124, interpret decimal): 1538: The friction torque is greater than the maximum from the upper effective torque limit (p1538) and zero. This is the reason that the output of the friction characteristic (r3841) is limited to this value. 1539: The friction torque is less than the minimum from the lower effective torque limit (p1539) and zero. This is the reason that the output of the friction characteristic (r3841) is limited to this value. 3820 ... 3829: Incorrect parameter number. The speeds entered in the parameters for the friction characteristic do not correspond to the following condition: $0.0 < p3820 < p3821 < \dots < p3829 \leq p0322$ or $p1082$, if $p0322 = 0$ Therefore the output of the friction characteristic (r3841) is set to zero. 3830 ... 3839: Incorrect parameter number. The torques entered in the parameters for the friction characteristic do not correspond to the following condition: $0 \leq p3830, p3831 \dots p3839 \leq p0333$ Therefore the output of the friction characteristic (r3841) is set to zero. See also: r3840 (Friction characteristic status word)
Remedy:	Fulfill the conditions for the friction characteristic. Re alarm value = 1538: Check the upper effective torque limit (e.g. in the field weakening range). Re alarm value = 1539: Check the lower effective torque limit (e.g. in the field weakening range). Re alarm value = 3820 ... 3839: Fulfill the conditions to set the parameters of the friction characteristic. If the motor data (e.g. the maximum speed p0322) are changed during commissioning (p0010 = 1, 3), then the technological limits and threshold values, dependent on this, must be re-calculated by selecting p0340= 5).
A07961	Drive: Friction characteristic record activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The automatic friction characteristic record is activated. The friction characteristic is recorded at the next power-on command. When plotting the friction characteristic, it is not possible to save the parameters (p0971, p0977).
Remedy:	Not necessary. The alarm disappears automatically after the friction characteristic record has been successfully completed or the record is de-activated (p3845 = 0).

F07963	Drive: Friction characteristic record interrupted
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	The conditions to record the friction characteristic are not fulfilled. Fault value (r0949, interpret decimal): 0046: Missing enable signals (r0046). 1082: The highest speed value to be approached (p3829) is greater than the maximum speed (p1082). 1084: The highest speed value to be approached (p3829) is greater than the maximum speed (r1084, p1083, p1085). 1087: The highest speed value to be approached (p3829) is greater than the maximum speed (r1087, p1086, p1088). 1110: Friction characteristic record, negative direction selected (p3845) and negative direction inhibited (p1110). 1111: Friction characteristic record, positive direction selected (p3845) and positive direction inhibited (p1111). 1198: Friction characteristic record selected (p3845 > 0) and negative (p1110) and positive directions (p1111) inhibited (r1198). 1300: The control mode (p1300) has not been set to closed-loop speed control. 1755: For encoderless closed-loop control (p1300 = 20), the lowest speed value to be approached (p3820) is less than or equal to the changeover speed, open-loop controlled operation (p1755). 1910: Motor data identification activated. 1960: Speed controller optimization activated. 3820 ... 3829: Speed (p382x) cannot be approached. 3840: Friction characteristic incorrect. 3845: Friction characteristic record de-selected.
Remedy:	Fulfill the conditions to record the friction characteristic. Re fault value = 0046: - establish missing enable signals. Re fault value = 1082, 1084, 1087: - Select the highest speed value to be approached (p3829) less than or equal to the maximum speed (p1082, r1084, r1087). - Re-calculate the speed points along the friction characteristic (p0340 = 5). For fault value = 1110: - Select the friction characteristic record, positive direction (p3845). For fault value = 1111: - Select the friction characteristic record, negative direction (p3845). For fault value = 1198: - Enable the permitted direction (p1110, p1111, r1198). For fault value = 1300: - Set the control mode (p1300) on the closed-loop speed control (p1300 = 20, 21). For fault value = 1755: - For encoderless closed-loop speed control (p1300 = 20) select the lowest speed value to be approached (p3820) greater than the changeover speed of open-loop controlled operation (p1755). - Re-calculate the speed points along the friction characteristic (p0340 = 5). For fault value = 1910: - Exit the motor data identification routine (p1910). For fault value = 1960: - Exit the speed controller optimization routine (p1960). Re fault value 3820 ... 3829: - check the load at speed p382x. - check the speed signal (r0063) for oscillation at speed p382x. Check the settings of the speed controller if applicable. For fault value = 3840: - Make the friction characteristic error-free (p3820 ... p3829, p3830 ... p3839, p3840). For fault value = 3845: - Activate the friction characteristic record (p3845).

A07965 (N) Drive: Save required
Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The angular commutation offset (p0431) was re-defined and has still not been saved.
In order to permanently accept the new value, it must be saved in a non-volatile fashion (p0971, p0977).
See also: p0431 (Angular commutation offset), p1990 (Encoder adjustment determine angular commutation offset)
Remedy: Not necessary.
This alarm automatically disappears after the data has been saved.
See also: p0971 (Save drive object parameters), p0977 (Save all parameters)
Reaction upon N: NONE
Acknowl. upon N: NONE

F07966 Drive: Check the commutation angle
Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2 (NONE)
Acknowledge: IMMEDIATELY
Cause: The speed actual value was inverted and the associated angular commutation offset is not equal to zero and is therefore possibly incorrect.
Remedy: Angular commutation offset after the actual value inversion or determine it again (p1990=1).

F07967 Drive: Automatic encoder adjustment/pole position identification incorrect
Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: A fault has occurred during the automatic encoder adjustment or the pole position identification.
Only for internal Siemens troubleshooting.
Remedy: Carry out a POWER ON.

F07968 Drive: Lq-Ld measurement incorrect
Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A fault has occurred during the Lq-Ld measurement.
Fault value (r0949, interpret decimal):
10: Stage 1: The ratio between the measured current and zero current is too low.
12: Stage 1: The maximum current was exceeded.
15: Second harmonic too low.
16: Drive converter too small for the measuring technique.
17: Abort due to pulse inhibit.

Remedy:

For fault value = 10:
Check whether the motor is correctly connected.
Replace the power unit involved.
De-activate technique (p1909).

For fault value = 12:
Check whether motor data have been correctly entered.
De-activate technique (p1909).

For fault value = 16:
De-activate technique (p1909).

For fault value = 17:
Repeat technique.

F07969**Drive: Incorrect pole position identification**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the pole position identification routine.
Fault value (r0949, interpret decimal):
1: Current controller limited
2: Motor shaft locked.
4: Encoder speed signal not plausible.
10: Stage 1: The ratio between the measured current and zero current is too low.
11: Stage 2: The ratio between the measured current and zero current is too low.
12: Stage 1: The maximum current was exceeded.
13: Stage 2: The maximum current was exceeded.
14: Current difference to determine the +d axis too low.
15: Second harmonic too low.
16: Drive converter too small for the measuring technique.
17: Abort due to pulse inhibit.
18: First harmonic too low.
20: Pole position identification requested with the motor shaft rotating and activated "flying restart" function.

Remedy:

For fault value = 1:
Check whether the motor is correctly connected.
Check whether motor data have been correctly entered.
Replace the Motor Module involved.

For fault value = 2:
Open the motor holding brake (p1215 = 2) and bring the motor into a no-load condition.

For fault value = 4:
Check whether the encoder pulse number (p0408) and gearbox factor (p0432, p0433) are correct.
Check whether the motor pole pair number is correct (p0314).

For fault value = 10:
When selecting p1980 = 4: Increase the value for p0325.
When selecting p1980 = 1: Increase the value for p0329.
Check whether the motor is correctly connected.
Replace the Motor Module involved.

For fault value = 11:
Increase the value for p0329.
Check whether the motor is correctly connected.
Replace the Motor Module involved.

For fault value = 12:
When selecting p1980 = 4:
Reduce the value for p0325.
When selecting p1980 = 1:
Reduce the value for p0329 (minimum p0305)..
If p0329 = p0305: then reduce p0356, p0357
Check whether motor data have been correctly entered.
For fault value = 13:
Reduce the value for p0329.
Check whether motor data have been correctly entered.
For fault value = 14:
Increase the value for p0329.
Motor not sufficiently anisotropic, change the technique (p1980 = 1 or 10).
For fault value = 15:
Increase the value for p0325.
Motor not sufficiently anisotropic, change the technique (p1980 = 1 or 10).
For fault value = 16:
De-activate technique (p1982).
For fault value = 17:
Repeat technique.
For fault value = 18:
Increase the value for p0329.
Saturation not sufficient, change the technique (p1980 = 10).
For fault value = 20:
Before carrying out a pole position identification routine ensure that the motor shaft is absolutely stationary (zero speed).

F07970	Drive: Automatic encoder adjustment incorrect
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A fault has occurred during the automatic encoder adjustment. Fault value (r0949, interpret decimal): 1: Current controller limited 2: Motor shaft locked. 4: Encoder speed signal not plausible. 5: Deselect U/f (p1300) or deactivate encoder calibration (p1990). 10: Stage 1: The ratio between the measured current and zero current is too low. 11: Stage 2: The ratio between the measured current and zero current is too low. 12: Stage 1: The maximum current was exceeded. 13: Stage 2: The maximum current was exceeded. 14: Current difference to determine the +d axis too low. 15: Second harmonic too low. 16: Drive converter too small for the measuring technique. 17: Abort due to pulse inhibit.
Remedy:	For fault value = 1: Check whether the motor is correctly connected. Check whether motor data have been correctly entered. Replace the power unit involved. For fault value = 2: Open the motor holding brake (p1215 = 2) and bring the motor into a no-load condition.

4 Faults and alarms

4.2 List of faults and alarms

For fault value = 4:
Check whether the speed actual value inversion is correct (p0410.0).
Check whether the motor is correctly connected.
Check whether the encoder pulse number (p0408) and gearbox factor (p0432, p0433) are correct.
Check whether the motor pole pair number is correct (p0314).

For fault value = 5:
Deselect U/f (p1300) or deactivate encoder calibration (p1990).

For fault value = 10:
Increase the value for p0325.
Check whether the motor is correctly connected.
Replace the power unit involved.

For fault value = 11:
Increase the value for p0329.
Check whether the motor is correctly connected.
Replace the power unit involved.

For fault value = 12:
Reduce the value for p0325.
Check whether motor data have been correctly entered.

For fault value = 13:
Reduce the value for p0329.
Check whether motor data have been correctly entered.

For fault value = 14:
Increase the value for p0329.

For fault value = 15:
Increase the value for p0325.

For fault value = 16:
De-activate technique (p1982).

For fault value = 17:
Repeat technique.

A07971 (N)	Drive: Angular commutation offset determination activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The automatic determination of the angular commutation offset (encoder adjustment) is activated (p1990 = 1). Note: The automatic determination is carried out at the next power-on command. For SERVO and fault F07414 present, the following applies: The determination of the angular commutation offset is automatically activated (p1990 = 1), if a pole position identification technique is set in p1980. See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy:	Not necessary. The alarm automatically disappears after determination or for the setting p1990 = 0.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07971 (N)	Drive: Angular commutation offset determination activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The automatic determination of the angular commutation offset (encoder adjustment) is activated (p1990 = 1, 3). Note: The automatic determination is carried out at the next power-on command. See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy:	Not necessary. The alarm automatically disappears after determination or for the setting p1990 = 0.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07975 (N)	Drive: Travel to the zero mark - setpoint input expected
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The zero mark must be evaluated in order to adjust the encoder. It is expected that a speed or torque setpoint is entered. See also: p1990 (Encoder adjustment determine angular commutation offset)
Remedy:	Not necessary. The alarm disappears once the zero mark has been detected.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07976	Drive: Fine encoder calibration activated
Message value:	Parameter: %1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The alarm indicates the phases of the fine encoder calibration using the alarm value. Alarm value (interpret decimal): 1: Fine encoder calibration active. 2: Rotating measurement started (set the setpoint speed > 40 % rated motor speed). 3: Rotating measurement lies within the speed and torque range. 4: Rotating measurement successful: pulse inhibit can be initiated to accept the values. 5: Fine encoder calibration is calculated. 10: Speed too low, rotating measurement interrupted. 12: Torque too high, rotating measurement interrupted. See also: p1905 (Parameter tuning selection)
Remedy:	Re alarm value = 10: Increase the speed. Re alarm value = 12: Bring the drive into a no-load condition.

A07980	Drive: Rotating measurement activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The rotating measurement is activated. For the rotating measurement, the motor can accelerate up to the maximum speed and with maximum torque. Only the parameterized current limit (p0640) and the maximum speed (p1082) are effective. The behavior of the motor can be influenced using the direction inhibit (p1959.14, p1959.15) and the ramp-up/ramp-down time (p1958).</p> <p>The rotating measurement is carried out at the next power-on command.</p> <p>See also: p1960</p>
Remedy:	<p>Not necessary.</p> <p>The alarm automatically disappears after the rotating measurement has been successfully completed or for the setting p1960 = 0.</p> <p>Note:</p> <p>If a POWER ON or a warm restart is performed with motor data identification selected, the motor data identification request will be lost. If motor data identification is required, it will need to be selected again manually following ramp-up.</p>

A07980	Drive: Rotating measurement activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The rotating measurement (automatic speed controller optimization) is activated.</p> <p>The rotating measurement is carried out at the next power-on command.</p> <p>Note:</p> <p>During the rotating measurement it is not possible to save the parameters (p0971, p0977).</p> <p>See also: p1960</p>
Remedy:	<p>Not necessary.</p> <p>The alarm disappears automatically after the speed controller optimization has been successfully completed or for the setting p1900 = 0.</p>

A07981	Drive: Enable signals for the rotating measurement missing
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The rotating measurement cannot be started due to missing enable signals.</p> <p>For p1959.13 = 1, the following applies:</p> <ul style="list-style-type: none">- enable signals for the ramp-function generator missing (see p1140 ... p1142).- enable signals for the speed controller integrator missing (see p1476, p1477).
Remedy:	<ul style="list-style-type: none">- acknowledge faults that are present.- establish missing enable signals. <p>See also: r0002, r0046</p>

F07982	Drive: Rotating measurement encoder test
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A fault has occurred during the encoder test. Fault value (r0949, interpret decimal): 1: The speed did not reach a steady-state condition. 2: The speed setpoint was not able to be approached as the minimum limiting is active. 3: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active. 4: The speed setpoint was not able to be approached as the maximum limiting is active. 5: The encoder does not supply a signal. 6: Incorrect polarity. 7: Incorrect pulse number. 8: Noise in the encoder signal or speed controller unstable. 9: Voltage Sensing Module (VSM) incorrectly connected.
Remedy:	For fault value = 1: - check the motor parameters. - carry out a motor data identification routine (p1910). - if required, reduce the dynamic factor (p1967 < 25 %). For fault value = 2: - adapt the speed setpoint (p1965) or adapt the minimum limit (p1080). For fault value = 3: - adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101). For fault value = 4: - adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086). For fault value = 5: - check the encoder connection. If required, replace the encoder. For fault value = 6: - check the connection assignment of the encoder cable. Adapt the polarity (p0410). For fault value = 7: - adapt the pulse number (p0408). For fault value = 8: - check the encoder connection and encoder cable. It is possible that there is a problem associated with the ground connection. - reduce the dynamic response of the speed controller (p1460, p1462 and p1470, p1472). For fault value = 9: - check the connections of the Voltage Sensing Module (VSM). Note: The encoder test can be switched out (disabled) using p1959.0. See also: p1959

F07983	Drive: Rotating measurement saturation characteristic
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A fault has occurred while determining the saturation characteristic. Fault value (r0949, interpret decimal): 1: The speed did not reach a steady-state condition. 2: The rotor flux did not reach a steady-state condition. 3: The adaptation circuit did not reach a steady-state condition. 4: The adaptation circuit was not enabled.

- 5: Field weakening active.
- 6: The speed setpoint was not able to be approached as the minimum limiting is active.
- 7: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
- 8: The speed setpoint was not able to be approached as the maximum limiting is active.
- 9: Several values of the determined saturation characteristic are not plausible.
- 10: Saturation characteristic could not be sensibly determined because load torque too high.

Remedy:

For fault value = 1:

- the total drive moment of inertia is far higher than that of the motor (p0341, p0342).

De-select rotating measurement (p1960), enter the moment of inertia p0342, re-calculate the speed controller p0340 = 4 and repeat the measurement.

Re fault value = 1 ... 2:

- increase the measuring speed (p1961) and repeat the measurement.

Re fault value = 1 ... 4:

- check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
- check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
- carry out a motor data identification routine (p1910).
- if required, reduce the dynamic factor (p1967 < 25 %).

For fault value = 5:

- the speed setpoint (p1961) is too high. Reduce the speed.

For fault value = 6:

- adapt the speed setpoint (p1961) or minimum limiting (p1080).

For fault value = 7:

- adapt the speed setpoint (p1961) or suppression (skip) bandwidths (p1091 ... p1094, p1101).

For fault value = 8:

- adapt the speed setpoint (p1961) or maximum limit (p1082, p1083 and p1086).

Re fault value = 9, 10:

- the measurement was carried out at an operating point where the load torque is too high. Select a more suitable operating point, either by changing the speed setpoint (p1961) or by reducing the load torque. The load torque may not be varied while making measurements.

Note:

The saturation characteristic identification routine can be disabled using p1959.1.

See also: p1959

F07984

Drive: Speed controller optimization, moment of inertia

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (NONE, OFF2)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred while identifying the moment of inertia.

Fault value (r0949, interpret decimal):

- 1: The speed did not reach a steady-state condition.
- 2: The speed setpoint was not able to be approached as the minimum limiting is active.
- 3: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
- 4: The speed setpoint was not able to be approached as the maximum limiting is active.
- 5: It is not possible to increase the speed by 10% as the minimum limiting is active.
- 6: It is not possible to increase the speed by 10% as the suppression (skip) bandwidth is active.
- 7: It is not possible to increase the speed by 10% as the maximum limiting is active.
- 8: The torque difference after the speed setpoint step is too low in order to be able to still reliably identify the moment of inertia.
- 9: Too few data to be able to reliably identify the moment of inertia.
- 10: After the setpoint step, the speed either changed too little or in the incorrect direction.
- 11: The identified moment of inertia is not plausible.

- Remedy:**
- For fault value = 1:
 - check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
 - check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
 - carry out a motor data identification routine (p1910).
 - if required, reduce the dynamic factor (p1967 < 25 %).
 - Re fault value = 2, 5:
 - adapt the speed setpoint (p1965) or adapt the minimum limit (p1080).
 - Re fault value = 3, 6:
 - adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101).
 - Re fault value = 4, 7:
 - adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086).
 - For fault value = 8:
 - the total drive moment of inertia is far higher than that of the motor (refer to p0341, p0342). De-select rotating measurement (p1960), enter the moment of inertia p0342, re-calculate the speed controller p0340 = 4 and repeat the measurement.
 - For fault value = 9:
 - check the moment of inertia (p0341, p0342). After the change, re-calculate (p0340 = 3 or 4).
 - For fault value = 10:
 - check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
- Note:**
The moment of inertia identification routine can be disabled using p1959.2.
See also: p1959

F07985 Drive: Speed controller optimization (oscillation test)

- Message value:** %1
- Message class:** Error in the parameterization / configuration / commissioning procedure (18)
- Drive object:** VECTOR, VECTOR_AC, VECTOR_I_AC
- Reaction:** OFF1 (NONE, OFF2)
- Acknowledge:** IMMEDIATELY
- Cause:** A fault has occurred during the vibration test.
Fault value (r0949, interpret decimal):
- 1: The speed did not reach a steady-state condition.
 - 2: The speed setpoint was not able to be approached as the minimum limiting is active.
 - 3: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
 - 4: The speed setpoint was not able to be approached as the maximum limiting is active.
 - 5: Torque limits too low for a torque step.
 - 6: No suitable speed controller setting was found.

- Remedy:**
- For fault value = 1:
 - check the motor parameters (rating plate data). After the change: Calculate p0340 = 3.
 - check the moment of inertia (p0341, p0342). After the change: Calculate p0340 = 3.
 - carry out a motor data identification routine (p1910).
 - if required, reduce the dynamic factor (p1967 < 25 %).
 - For fault value = 2:
 - adapt the speed setpoint (p1965) or adapt the minimum limit (p1080).
 - For fault value = 3:
 - adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101).
 - For fault value = 4:
 - adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086).
 - For fault value = 5:
 - increase the torque limits (e.g. p1520, p1521).
 - For fault value = 6:
 - reduce the dynamic factor (p1967).
 - disable the vibration test (p1959.4 = 0) and repeat the rotating measurement.
- See also: p1959

F07986 Drive: Rotating measurement ramp-function generator

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (NONE, OFF2)
Acknowledge: IMMEDIATELY
Cause: During the rotating measurements, problems with the ramp-function generator occurred.
Fault value (r0949, interpret decimal):
1: The positive and negative directions are inhibited.
Remedy: For fault value = 1:
Enable the direction (p1110 or p1111).

A07987 Drive: Rotating measurement, no encoder available

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: No encoder available. The rotating measurement was carried out without encoder.
Remedy: Connect encoder or select p1960 = 1, 3.

F07988 Drive: Rotating measurement, no configuration selected

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY
Cause: When configuring the rotating measurement (p1959), no function was selected.
Remedy: Select at least one function for automatic optimization of the speed controller (p1959).
See also: p1959

F07989 Drive: Rotating measurement leakage inductance (q-axis)

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (NONE, OFF2)
Acknowledge: IMMEDIATELY
Cause: An error has occurred while measuring the dynamic leakage inductance.
Fault value (r0949, interpret decimal):
1: The speed did not reach a steady-state condition.
2: The speed setpoint was not able to be approached as the minimum limiting is active.
3: The speed setpoint was not able to be approached as the suppression (skip) bandwidth is active.
4: The speed setpoint was not able to be approached as the maximum limiting is active.
5: The 100% flux setpoint was not reached.
6: No Lq measurement possible because field weakening is active.
7: Speed actual value exceeds the maximum speed p1082 or 75% of the rated motor speed.
8: Speed actual value is below 2 % of the rated motor speed.
Remedy: For fault value = 1:
- check the motor parameters.
- carry out a motor data identification routine (p1910).
- if required, reduce the dynamic factor (p1967 < 25 %).
For fault value = 2:
- adapt the speed setpoint (p1965) or adapt the minimum limit (p1080).
For fault value = 3:
- adapt the speed setpoint (p1965) or suppression (skip) bandwidths (p1091 ... p1094, p1101).

For fault value = 4:

- adapt the speed setpoint (p1965) or maximum limit (p1082, p1083 and p1086).

For fault value = 5:

- flux setpoint p1570 = 100 % and current setpoint p1610 = 0 % kept during the Lq measurement.

For fault value = 6:

- reduce the regenerative load so that the drive does not reach field weakening when accelerating.

- reduce p1965 so that the q leakage inductance is recorded at lower speeds.

For fault value = 7:

- increase p1082 if this is technically permissible.

- reduce p1965 so that the q leakage inductance is recorded at lower speeds.

For fault value = 8:

- reduce the load when motoring so that the drive is not braked.

- increase p1965 so that the measurement may be taken at higher speeds.

Note:

The measurement of the q leakage inductance can be disabled using p1959.5. If only p1959.5 is set, then only this measurement is carried out if p1960 is set to 1, 2 and the drive is powered up.

See also: p1959

F07990	Drive: Incorrect motor data identification
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY
Cause:	<p>A fault has occurred during the identification routine.</p> <p>Fault value (r0949, interpret decimal):</p> <p>10: Data set changeover during motor data identification.</p> <p>101: Voltage amplitude even at 30% maximum current amplitude is too low to measure the inductance.</p> <p>102, 104: Voltage limiting while measuring the inductance.</p> <p>103: Maximum frequency exceeded during the rotating inductance measurement.</p> <p>110: Motor not finely synchronized before the rotating measurement.</p> <p>111: The zero mark is not received within 2 revolutions.</p> <p>112: Fine synchronization is not realized within 8 seconds after the zero mark has been passed.</p> <p>113: The power, torque or current limit is zero.</p> <p>115: U/f control is active.</p> <p>120: Error when evaluating the magnetizing inductance.</p> <p>125: Cable resistance greater than the total resistance.</p> <p>126: Series inductance greater than the total leakage inductance.</p> <p>127: Identified leakage inductance negative.</p> <p>128: Identified stator resistance negative.</p> <p>129: Identified rotor resistance negative.</p> <p>130: Drive data set changeover during the motor data identification routine.</p> <p>140: The setpoint channel inhibits both directions.</p> <p>160: Accelerating when determining kT, moment of inertia or reluctance torque too short or the accelerating time is too long.</p> <p>173: Internal problem.</p> <p>180: Identification speed (maximum speed, rated speed, 0.9 x p0348) less than p1755.</p> <p>190: Speed setpoint not equal to zero.</p> <p>191: An actual speed of zero is not reached.</p> <p>192: Speed setpoint not reached.</p> <p>193: Inadmissible motion of the motor when identifying the voltage emulation error.</p> <p>194: Supplementary torque (r1515) not equal to zero.</p> <p>195: Closed-loop torque control active.</p> <p>200, 201: Not possible to identify the voltage emulation error characteristic of the drive converter (p1952, p1953).</p>

Remedy:

For fault value = 10:

- do not initiate a data set changeover during the motor data identification.

For fault value = 101:

- increase current limit (p0640) or torque limit (p1520, p1521).
- check current controller gain (p1715).
- reduce current controller sampling time (p0115).

It may be impossible to completely identify the L characteristic, as required current amplitude is too high.

- suppress meas. (p1909, p1959).

Re fault value = 102, 104:

- reduce current limit (p0640).
- check current controller P gain.
- suppress meas. (p1909, p1959).

For fault value = 103:

- increase external moment of inertia (if possible).
- reduce current controller sampling time (p0115).
- suppress meas. (p1909, p1959).

For fault value = 110:

- before rotating measurement, traverse motor over zero mark.

For fault value = 111:

- it is possible that encoder does not have zero mark. Correct setting in p0404.15.
- encoder pulse number was incorrectly entered. Correct setting in p0408.
- if zero mark signal is defective, replace encoder.

For fault value = 112:

- upgrade encoder software.

For fault value = 113:

- check the limits (p0640, p1520, p1521, p1530, p1531), correct the zero values.

For fault value = 115:

- de-select U/f control (p1317 = 0).

For fault value = 120:

- check current controller P gain (p1715) and if required, reduce.
- increase the pulse frequency (p1800).

For fault value = 125:

- reduce cable resistance (p0352).

For fault value = 126:

- reduce series inductance (p0353).

Re fault = 127, 128, 129:

- it is possible that current controller is oscillating. Reduce p1715 before next measurement.

For fault value = 130:

- do not initiate a drive data set changeover during motor ident. routine.

For fault value = 140:

- before the measurement, enable at least one direction (p1110 = 0 or p1111 = 0 or p1959.14 = 1 or p1959.15 = 1).

For fault value = 160:

- extend accelerating time when determining kT, moment of inertia and reluctance torque, e.g. by increasing max. speed (p1082), increasing moment of inertia or reducing max. current (p0640).
- in encoderless operation with load moment of inertia, parameterize the load moment of inertia (p1498).
- reduce the ramp-up time (p1958).
- increase speed controller P-gain (p1460).
- suppress meas. (p1959).

For fault value = 173:

-

For fault value = 180:

- increase max. speed (p1082).
- reduce p1755.
- suppress meas. (p1909, p1959).

For fault value = 190:

- set speed setpoint to zero.

For fault value = 191:

- do not start motor data identification routine while motor is still rotating.

For fault value = 192:

- check closed-loop speed control (motor rotor may be locked or closed-loop speed control is not functioning).
- for p1215 = 1, 3 (brake the same as the sequence control) check the control sense (p0410.0).
- ensure that enable signals are present during measurement.
- remove any pulling loads from motor.
- increase max. current (p0640).
- reduce max. speed (p1082).
- suppress meas. (p1959).

For fault value = 193:

- the motor has moved through more than 5 ° electrical (r0093). Lock motor rotor at one of these pole position angles (r0093): 90 °, 210 ° or 330 ° (+/-5 °) and then start identification.

For fault value = 194:

- switch out all supplementary torques (e.g. CI: p1511).
- for hanging/suspended axes: Lock motor rotor at one of these pole position angles (r0093): 90 °, 210 ° or 330 ° (+/- 1 °) and then start identification.

For fault value = 195:

- de-select closed-loop torque control (p1300 = 21 or 20, or set the signal source in p1501 to a 0 signal).

Re fault value = 200, 201:

- set pulse frequency to 0.5 x current controller frequency (e.g. 4 kHz for a current controller sampling time = 125 us).
- reduce cable length between Motor Module and motor.
- read-out measured values (r1950, r1951) and therefore determine suitable values for p1952, p1953 according to your own estimation.

F07990

Drive: Incorrect motor data identification

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (NONE, OFF1)

Acknowledge: IMMEDIATELY

Cause: A fault has occurred during the identification routine.

Fault value (r0949, interpret decimal):

1: Current limit value reached.

2: Identified stator resistance lies outside the expected range 0.1 ... 100% of Zn.

3: Identified rotor resistance lies outside the expected range 0.1 ... 100% of Zn. Separately excited synchronous motors: damping resistance outside 1.0 ...15 % of Zn.

4: Identified stator reactance lies outside the expected range 50 ... 900 % of Zn. Separately excited synchronous motors: stator reactance outside 20 ...500 % of Zn.

5: Identified magnetizing reactance lies outside the expected range 50 ... 900 % of Zn. Separately excited synchronous motors: magnetizing reactance outside 20 ...500 % of Zn.

6: Identified rotor time constant lies outside the expected range 10 ms ... 5 s. Separately-excited synchronous motors: damping time constant outside of 5 ms ... 1 s.

7: Identified total leakage reactance lies outside the expected range 4 ... 100 % of Zn.

8: Identified stator leakage reactance lies outside the expected range 2 ... 50% of Zn. Separately excited synchronous motors: stator leakage reactance outside 2 ...40 % of Zn.

9: Identified rotor leakage reactance lies outside the expected range 2 ... 50% of Zn. Separately excited synchronous motors: damping leakage reactance outside 1.5 ...20 % of Zn.

10: Motor has been incorrectly connected.

11: Motor shaft rotates.

12: Ground fault detected.

15: Pulse inhibit occurred during motor data identification

20: Identified threshold voltage of the semiconductor devices lies outside the expected range 0 ... 10 V.

30: Current controller in voltage limiting.

4 Faults and alarms

4.2 List of faults and alarms

40: At least one identification contains errors. The identified parameters are not saved to prevent inconsistencies.

50: The selected sampling time is too low for the motor identification (p0115[0]).

Note:

Percentage values are referred to the rated motor impedance:

$Z_n = V_{mot,nom} / \sqrt{3} / I_{mot,nom}$

Remedy:

Re fault value = 1 ... 40:

- check whether motor data have been correctly entered in p0300, p0304 ... p0311.

- is there an appropriate relationship between the motor power rating and that of the Motor Module? The ratio of the Motor Module to the rated motor current should not be less than 0.5 and not be greater than 4.

- check configuration (star-delta).

Re fault value = 11 in addition:

- Deactivate oscillation monitoring (p1909.7 = 1).

For fault value = 2:

- for parallel circuits, check the motor winding system in p7003. If, for power units connected in parallel, a motor is specified with a single-winding system (p7003 = 0), although a multi-winding system is being used, then a large proportion of the stator resistance is interpreted as feeder cable resistance and entered in p0352.

Re fault value = 4, 7:

- check whether inductances are correctly set in p0233 and p0353.

- check whether motor has been correctly connected (star-delta).

- Set p1909.0 = 1.

For fault value = 12:

- check the power cable connections.

- check the motor.

- check the CT.

For fault value = 50:

- Perform a motor data identification with a higher sampling time, and after this, change to the required higher sampling time (p0115[0]).

F07990

Drive: Identification incorrect

Message value:

%1

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

HLA

Reaction:

OFF1 (NONE, OFF2)

Acknowledge:

IMMEDIATELY

Cause:

A fault has occurred during the identification routine.

Fault value (r0949, interpret decimal):

1: piston calibration without absolute position (p1407.3 = 0).

2: determining the control sense without moving in both directions.

3: determining the control sense without a clear result.

4: determining the valve offset without moving.

5: traversing range identification without absolute position or piston calibration.

6: The measured piston stroke differs from the parameterized piston stroke (p0313) by more than 20 %.

7: For the characteristic measurement, the drive comes to a standstill before reaching the parameterized free distance.

8: The loop gain of the force controller is incorrect. At the positive end stop, pA (r0067) < pB (r0068).

100: Position and speed actual value inversion differ (p0410).

101: Start of measuring range > end of measuring range (p1955[0] > p1955[1]).

102: Minimum measuring travel > maximum measuring travel (p1956[0] > p1956[1]).

190: Velocity setpoint is not zero.

Remedy:

For fault value = 1:

- home the drive before calibrating the piston (p1407.3 must be = 1).

Re fault value = 2, 3:

- drive must be able to be moved.

- check system pressure and shutoff valves.

- increase the settling time (p1958[1]).

For fault value = 4:

- drive must be able to be moved.
- check system pressure and shutoff valves.

For fault value = 5:

- home the drive before the traversing range identification (p1407.3 must be = 1) and calibrate the piston (p1909.1 = 1 or p1959.2 = 1 and p1960 = 1).

For fault value = 6:

- there is an obstruction in the traversing range. If necessary, remove the obstruction. If the measuring travel with obstruction is sufficient, no measure has to be applied.
- the piston stroke was incorrectly parameterized. If the actual piston stroke is less than the parameterized stroke, correct it (p0313). A piston stroke that has been parameterized too low, is automatically corrected.

For fault value = 7:

- piston calibration was incorrectly carried out. Correct the piston calibration or automatically calibrate it (p1959.2 = 1 and p1960 = 1).
- the minimum or maximum parameterized measuring travel cannot be traversed as there is an obstruction in the path or the piston stroke was incorrectly parameterized. If required, correct the measuring travel (p1956[0], p1956[1]), correct the piston stroke or automatically calibrate it (p1959.x = 1 and p1960 = 1).
- drive cannot be traversed, because the shutoff valve does not open, the system pressure is not available, encoder or valve are not connected. Check the shutoff valve, system pressure, encoder and valve connection.

For fault value = 8:

- interchange the connectors of pressure sensors A and B or invert the direction of motion (invert p1820 and p0410) and repeat the complete moving measurement.
- check the reference values for pressure sensors (p0240, p0242).

For fault value = 100:

Set the position and speed actual value inversion the same (p0410 = 0 or p0410 = 3).

For fault value = 101:

Start of measuring range must be parameterized less than the end of measuring range (p1955[0] > p1955[1]).

For fault value = 102:

Minimum measuring travel must be parameterized less than the maximum measuring travel (p1956[0] > p1956[1]).

For fault value = 190:

During the identification, the velocity setpoint must be zero.

A07991 (N)	Drive: Motor data identification activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The motor data identification routine is activated. The motor data identification routine is carried out at the next power-on command. See also: p1910, p1960
Remedy:	Not necessary. The alarm automatically disappears after the motor data identification routine has been successfully completed or for the setting p1910 = 0 or p1960 = 0. If a POWER ON or a warm restart is performed with motor data identification selected, the motor data identification request will be lost. If motor data identification is required, it will need to be selected again manually following ramp-up.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

4 Faults and alarms

4.2 List of faults and alarms

A07991 (N)	Drive: Motor data identification activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The motor data identification routine is activated. The motor data identification routine is carried out at the next power-on command. If rotating measurement is selected (see p1900, p1960), it will not be possible to save the parameter assignment. Once motor data identification has been completed or de-activated, the option to save the parameter assignment will be made available again. See also: p1910
Remedy:	Not necessary. The alarm automatically disappears after the motor data identification routine has been successfully completed or for the setting p1900 = 0.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A07991 (N)	Drive: Data identification activated
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	NONE
Acknowledge:	NONE
Cause:	Data identification is activated. Data identification is performed at the next switch-on command. When doing this, the drive moves. See also: p1910, p1960
Remedy:	Not necessary. The alarm automatically disappears after the data identification routine has been successfully completed or for the setting p1910 = 0 or p1960 = 0. If a POWER ON or a warm restart is performed with motor data identification selected, the motor data identification request will be lost. If motor data identification is required, it will need to be selected again manually following ramp-up.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07993	Drive: Incorrect direction of rotation of the field or encoder actual value inversion
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	IMMEDIATELY
Cause:	Either the direction of the rotating field or the encoder actual value has an incorrect sign. The motor data identification automatically changed the actual value inversion (p0410) in order to correct the control sense. This can result in a direction of rotation change. Note: To acknowledge this fault, the correctness of the direction of rotation must first be acknowledged with p1910 = -2.
Remedy:	Check the direction of rotation (also for the position controller, if one is being used). If the direction of rotation is correct, the following applies: No additional measures are required (except set p1910 = -2 and acknowledge fault). If the direction of rotation is incorrect, the following applies: To change the direction of rotation, two phases must be interchanged and the motor identification routine must be repeated.

A07994 (F, N)	Drive: motor data identification not performed
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The "vector control" mode has been selected and a motor data identification has still not been performed. The alarm is initiated when changing the drive data set (see r0051) in the following cases: - vector control is parameterized in the actual drive data set (p1300 >= 20). and - motor data identification has still not been performed in the actual drive data set (see r3925). Note: For SINAMICS G120, a check is made and an alarm is output also when exiting commissioning and when the system powers up.
Remedy:	- Perform motor data identification (see p1900). - If required, parameterize "U/f control" (p1300 < 20). - switch over to a drive data set, in which the conditions do not apply.
Reaction upon F:	NONE (OFF2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F07995	Drive: Pole position identification not successful
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The pole position identification routine was unsuccessful. Fault value (r0949, interpret decimal): 1: No current is established. 2: The starting current is not zero. 3: The selected max. distance was exceeded (p1981). 4x: The measuring signal does not permit a clear evaluation. 5: The max. current was exceeded during the measurement. 6: The current measurement must be re-calibrated. 7x: The Sensor Module does not support the pole position identification routine. 8: The pole position identification routine current required is greater than the max. current. 9: The set pole position identification routine current is zero. 10: Data set changeover during the pole position identification. 11: The encoder adjustment to determine the commutation angle is active (p1990 = 1) and the encoder without zero mark is not finely synchronized or does not have any valid data. 100: Motion-based pole position identification, 1st and 2nd measurement different. Motor blocked or current (p1993) too low. 101: Motion-based position position identification, insufficient motion, motor blocked or current (p1993) too low. 102: Motion-based pole position identification, brake is being used and is closed. The motion-based position position identification in conjunction with the brake is not permitted. 103: Motion-based pole position identification without encoder. 104: Motion-based pole position identification, speed actual value not zero after stabilizing time. 200: Elasticity-based pole position identification, internal error in the arctan calculation (0/0). 201: Elasticity-based pole position identification, too few measuring points that can be evaluated. 202: Elasticity-based pole position identification, outliers in the measurement series. 203: Elasticity-based pole position identification, maximum rotation without current. 204: Elasticity-based pole position identification, no positive edge found.

205: Elasticity-based pole position identification, the result of the Fourier transformation differs by more than 480 ° electrical / p3093 from the rough estimate.

206: Elasticity-based pole position identification, plausibility test unsuccessful.

207: Elasticity-based pole position identification, no negative measured value found.

It is possible that all measured values are identical. The expected deflection was not able to be reached, either because the expectation is too high or not enough current was able to be established.

208: Elasticity-based pole position identification, measuring current is 0.

209: Elasticity-based pole position identification, the selected max. distance was exceeded (p3095).

210: Elasticity-based pole position identification without encoder.

250 ... 260:

Elasticity-based pole position identification, more than 3 attempts have been made and fault value 200 ... 210 output.

Example:

Fault value= 253 --> more than 3 attempts have been made and fault value 203 output.

Remedy:

For fault value = 1:

- check the motor connection and DC link voltage.
- for the following parameters, set practical values that are not zero (p0325, p0329).

Re fault value = 1, 2:

- in the case of a large computing time load (e.g., 6 drives with Safety Integrated), set the computing dead time of the current controller to late transfers (p0117 = 3).

For fault value = 3:

- increase the max. distance (p1981).
- reduce the currents for the pole position identification routine (p0325, p0329).
- stop the motor in order to carry out the pole position identification routine.

For fault value = 5:

- reduce the currents for the pole position identification routine (p0325, p0329).

For fault value = 6:

- re-calibrate the Motor Module.

For fault value = 8:

- reduce the currents for the pole position identification routine (p0329, p0325, p1993).
- the power unit cannot provide the necessary pole position identification routine current (p0209 < p0329, p0325, p1993), replace the power unit with a power unit with a higher max. current.

For fault value = 9:

- enter a value not equal to zero in the pole position identification routine current (p0329, p0325, p1993).

For fault value = 10:

- do not initiate a data set changeover during the pole position identification.

For fault value = 11:

- for incremental encoders without commutation with zero mark (p0404.15 = 0), it does not make sense to adjust the encoder to determine the commutation angle (p1990 = 1). In this case, the function should be de-selected (p1990 = 0) or, for an encoder with suitable zero mark, commutation with zero mark should be selected (p0404.15 = 1).
- for absolute encoders, only adjust the encoder to determine the commutation angle (p1990 = 1) if the encoder supplies commutation information and is finely synchronized (p1992.8 = 1 and p1992.10 = 1). The encoder is possibly parked, de-activated (p0145), not ready for operation or signals a fault condition.
- de-select the encoder adjustment to determine the commutation angle (set p1990 to 0).

Re fault value = 40 ... 49:

- increase the currents for the pole position identification routine (p0325, p0329).
- stop the motor in order to carry out the pole position identification routine.
- select another technique for pole position identification routine (p1980).
- use another motor, absolute encoder or Hall sensors.

Re fault value = 70 ... 79:

- upgrade the software in the Sensor Module.

Re fault value = 100, 101:

- check and ensure that the motor is free to move.
- increase the current for motion-based pole position identification (p1993).

For fault value = 102:

- if the motor is to be operated with a brake: Select a different technique to identify the pole position (p1980).
- if the motor can be operated without a brake: Open the brake (p1215 = 2).

For fault value = 103:

- the motion-based pole position identification can only be carried out using an encoder. Connect an encoder or select another technique for pole position identification routine (p1980).

For fault value = 104:

- pole position identification, increase the smoothing time, motion-based (p1997).
- pole position identification, increase the rise time, motion-based (p1994).
- pole position identification, check the gain, motion-based (p1995).
- pole position identification, check the integral time, motion-based (p1996).
- for motor encoders with track A/B sq-wave (p0404.3 = 1) and flank time measurement (p0430.20 = 0), disable the integral time (p1996 = 0).

For fault value = 200:

- check parameter setting (p3090 ... p3096).

For fault value = 201:

- check parameter setting (p3090 ... p3096).
- reduce p3094.

For fault value = 202:

- check parameter setting (p3090 ... p3096).
- fault has occurred during the identification. Repeat the measurement.
- check the brake or brake control.

For fault value = 203:

- check the brake or brake control.
- check the measuring current (p3096).
- increase p3094.

For fault value = 204:

- check parameter setting (p3090 ... p3096).

For fault value = 205:

- check parameter setting (p3090 ... p3096).

For fault value = 206:

- check parameter setting (p3090 ... p3096).
- fault has occurred during the identification. Repeat the measurement.
- check the brake or brake control.

For fault value = 207:

- reduce the expected deflection (p3094).
- increase the measuring current (p3096).

For fault value = 208:

- set the measuring current (p3096).

For fault value = 209:

- check parameter setting p3095.
- check the brake or brake control.

For fault value = 210:

- the elasticity-based pole position identification can only be carried out using an encoder. Connect an encoder or select another technique for pole position identification routine (p1980).

Re fault value = 250 ... 260:

- check parameter setting (p3090 ... p3096, p1980).

F07996	Drive: Pole position identification routine not carried out
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	ENCODER (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	<p>In operation, the operating mode that requires a pole position identification was changed over, which is not possible in this state.</p> <ul style="list-style-type: none">- the drive was changed over, flying, from encoderless operation to operation with encoder without having previously carried out a pole position identification for the encoder. p1404 is then at a value between zero and the max. speed and the pulses in the speed range above p1404 were enabled without a pole position ident. routine having been previously carried out in operation with encoder.- in operation, an EDS changeover was made to an encoder where it is necessary to carry out a pole position identification. However, this has still not been carried out (p1982 = 1 or 2 and p1992.7 = 0).
Remedy:	<ul style="list-style-type: none">- for a flying changeover between operation with and without encoder with pole position identification after POWER ON or commissioning (p0010 not equal to zero) enable the pulses once at zero speed. This means that the pole position identification routine is carried out and the result is available for operation.- carry out the EDS changeover with the pulses inhibited, or, before the changeover, carry out a pole position identification using this data set.
A07998	Drive: Motor data identification active on another drive
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The motor data identification is activated on the drive object specified in the fault value and interlocks the other drive objects so they cannot be powered up.</p> <p>Fault value (r0949, interpret decimal):</p> <p>Drive object with the active motor data identification.</p> <p>See also: p1910, p1960</p>
Remedy:	<ul style="list-style-type: none">- wait for the complete execution of the motor data identification of the drive object designated in the fault value.- de-select the motor data identification for the drive object designated in the fault value (p1910 = 0 or p1960 = 0).
A07999	Drive: Motor data identification cannot be activated
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>Closed-loop control is enabled on a SERVO drive object type. To select motor data identification, pulses must be suppressed for all SERVO drive objects.</p> <p>Fault value (r0949, interpret decimal):</p> <p>Drive object with enabled closed-loop control.</p>
Remedy:	Withdraw the pulse enable on all drives and re-activate the motor data identification.

F08000 (N, A)	TB: +/-15 V power supply faulted
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	All objects
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	Terminal Board 30 detects an incorrect internal power supply voltage. Fault value (r0949, interpret decimal): 0: Error when testing the monitoring circuit. 1: Fault in normal operation.
Remedy:	- replace Terminal Board 30. - replace Control Unit.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F08010 (N, A)	TB: Analog-digital converter
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The analog/digital converter on Terminal Board 30 has not supplied any converted data.
Remedy:	- check the power supply. - replace Terminal Board 30.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F08500 (A)	COMM BOARD: Monitoring time configuration expired
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (OFF2) Servo: OFF1 (OFF2, OFF3) Vector: OFF1 (OFF2, OFF3) Hla: OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The monitoring time for the configuration has expired. Fault value (r0949, interpret decimal): 0: The transfer time of the send configuration data has been exceeded. 1: The transfer time of the receive configuration data has been exceeded.
Remedy:	Check communications link.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

4 Faults and alarms

4.2 List of faults and alarms

F08501 (N, A)	PN/COMM BOARD: Setpoint timeout
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (OFF2) Servo: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Vector: OFF3 (IASC/DCBRK, NONE, OFF1, OFF2, STOP2) Hla: OFF3 (NONE, OFF1, OFF2, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The reception of setpoints from the COMM BOARD has been interrupted. - bus connection interrupted. - controller switched off. - controller set into the STOP state. - COMM BOARD defective.
Remedy:	- Restore the bus connection and set the controller to RUN. - check the set monitoring time if the error persists (p2040). See also: p8840 (COMM BOARD monitoring time)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F08502 (A)	PN/COMM BOARD: Monitoring time sign-of-life expired
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (OFF2) Servo: OFF1 (OFF2, OFF3) Vector: OFF1 (OFF2, OFF3) Hla: OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The monitoring time for the sign-of-life counter has expired. The connection to the COMM BOARD was interrupted.
Remedy:	- check communications link. - check COMM BOARD.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A08504 (F)	PN/COMM BOARD: Internal cyclic data transfer error
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cyclic actual and/or setpoint values were not transferred within the specified times. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting.

Remedy: Check the parameterizing telegram (Ti, To, Tdp, etc.).
Reaction upon F: Infeed: NONE (OFF1, OFF2)
 Servo: NONE (OFF1, OFF2, OFF3)
 Vector: NONE (OFF1, OFF2, OFF3)
 Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F08510 (A) PN/COMM BOARD: Send configuration data invalid

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF1 (OFF2)
 Servo: OFF1 (OFF2, OFF3)
 Vector: OFF1 (OFF2, OFF3)
 Hla: OFF1 (OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: COMM BOARD did not accept the send-configuration data.
 Fault value (r0949, interpret decimal):
 Return value of the send-configuration data check.
Remedy: Check the send configuration data.
Reaction upon A: NONE
Acknowl. upon A: NONE

A08511 (F) PN/COMM BOARD: Receive configuration data invalid

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The drive unit did not accept the receive configuration data.
 Alarm value (r2124, interpret decimal):
 Return value of the receive configuration data check.
 1: Connection established to more drive objects than configured in the device. The drive objects for process data exchange and their sequence are defined in p0978.
 2: Too many PZD data words for output or input to a drive object. The number of possible PZD items in a drive object is determined by the number of indices in r2050/p2051 for PZD IF1, and in r8850/p8851 for PZD IF2.
 3: Uneven number of bytes for input or output.
 4: Setting data for synchronization not accepted. For more information, see A01902.
 5: Cyclic operation not active.
 17: CBE20 Shared Device: Configuration of the F-CPU has been changed.
 223: Illegal clock synchronization for the PZD interface set in p8815[0].
 500: Illegal PROFIsafe configuration for the interface set in p8815[1].
 501: PROFIsafe parameter error (e.g. F_dest).
 503: PROFIsafe connection is rejected as long as there is no isochronous connection (p8969).
 Additional values:
 Only for internal Siemens troubleshooting.
Remedy: Check the receive configuration data.
 Re alarm value = 1, 2:
 - Check the list of the drive objects with process data exchange (p0978). With p0978[x] = 0, all of the following drive objects in the list are excluded from the process data exchange.
 Re alarm value = 2:
 - Check the number of data words for output and input to a drive object.

4 Faults and alarms

4.2 List of faults and alarms

Re alarm value = 17:

- CBE20 Shared Device: Unplug/plug A-CPU.

Re alarm value = 223, 500:

- Check the setting in p8839 and p8815.

- Ensure that only one PZD interface is operated in clock synchronism or with PROFIsafe.

Re alarm value = 501:

- Check the set PROFIsafe address (p9610).

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A08520 (F) PN/COMM BOARD: Non-cyclic channel error

Message value: %1

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The memory or the buffer status of the non-cyclic channel has an error.

Alarm value (r2124, interpret decimal):

0: Error in the buffer status.

1: Error in the memory.

Remedy: Check communications link.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A08526 (F) PN/COMM BOARD: No cyclic connection

Message value: -

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: There is no cyclic connection to the control.

Remedy: Establish the cyclic connection and activate the control with cyclic operation.

For PROFINET, check the parameters "Name of Station" and "IP of Station" (r61000, r61001).

If a CBE20 is inserted and PROFIBUS is to communicate via PZD Interface 1, then this must be parameterized using the STARTER commissioning tool or directly using p8839.

Reaction upon F: NONE (OFF1)

Acknowl. upon F: IMMEDIATELY

A08530 (F)	PN/COMM BOARD: Message channel error
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The memory or the buffer status of the message channel has an error. Alarm value (r2124, interpret decimal): 0: Error in the buffer status. 1: Error in the memory.
Remedy:	Check communications link.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A08550	PZD Interface Hardware assignment error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The assignment of the hardware to the PZD interface has been incorrectly parameterized. Alarm value (r2124, interpret decimal): 1: Only one of the two indices is not equal to 99 (automatic). 2: Both PZD interfaces are assigned to the same hardware. 3: Assigned COMM BOARD missing. 4: CBC10 is assigned to interface 1. See also: p8839 (PZD interface hardware assignment)
Remedy:	Check the parameterization and if required, correct (p8839).

A08560	IE: Syntax error in configuration file
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A syntax error has been detected in the ASCII configuration file for the Industrial Ethernet interface (X127). The saved configuration file has not been loaded. Note: IE: Industrial Ethernet
Remedy:	- Check the interface configuration (p8900 and following), correct if necessary, and activate (p8905 = 1). - Save the parameters for interface configuration (e.g. p8905 = 2) or - Reconfigure the station via the "Edit Ethernet node" screen form (e.g. with STARTER commissioning software). See also: p8905 (IE Interface configuration)

A08561	IE: Consistency error affecting adjustable parameters
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A consistency error was detected when activating the configuration (p8905) for the Industrial Ethernet interface (X127). Alarm value (r2124, interpret decimal): 0: general consistency error 1: error in the IP configuration (IP address, subnet mask or standard gateway). 2: Error in the station names. 5: standard gateway is also set at the PROFINET onboard interface. 6: the station name is also set at the PROFINET onboard interface. 7: IP address is located in the same subnet as the IP address of the PROFINET onboard interface. Note: For alarm value = 0, 1, 2, 7 the following applies: the configuration was not changed. For alarm value = 5, 6 the following applies: The new configuration was however activated. IE: Industrial Ethernet See also: p8900 (IE Name of Station), p8901 (IE IP Address of Station), p8902 (IE Default Gateway of Station), p8903 (IE Subnet Mask of Station)
Remedy:	- Check the required interface configuration (p8900 and following), correct if necessary, and activate (p8905). or - Reconfigure the station via the "Edit Ethernet node" screen form (e.g. with STARTER commissioning software). See also: p8905 (IE Interface configuration)

A08562	PROFINET: Syntax error in configuration file
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A syntax error has been detected in the ASCII configuration file for the onboard PROFINET interface. The saved configuration file has not been loaded.
Remedy:	- Check the interface configuration (p8920 and following), correct if necessary, and activate (p8925 = 1). - Save the parameters for interface configuration (e.g. p8925 = 2). or - Reconfigure the station via the "Edit Ethernet node" screen form (e.g. with STARTER commissioning software). See also: p8925 (PN interface configuration)

A08563	PROFINET: Consistency error affecting adjustable parameters
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A consistency error was detected when activating the configuration (p8925) for the PROFINET interface. Alarm value (r2124, interpret decimal): 0: general consistency error 1: error in the IP configuration (IP address, subnet mask or standard gateway).

- 2: Error in the station names.
- 3: DHCP was not able to be activated, as a cyclic PROFINET connection already exists.
- 4: a cyclic PROFINET connection is not possible as DHCP is activated.
- 5: standard gateway is also set at the Industrial Ethernet interface (X127).
- 6: standard station name is also set at the Industrial Ethernet interface (X127).
- 7: IP address is located in the same subnet as the IP address of the Industrial Ethernet interface (X127).

Note:

For alarm value = 0, 1, 2, 3, 4, 7 the following applies: the configuration was not changed.

For alarm value = 5, 6 the following applies: The new configuration was however activated.

DHCP: Dynamic Host Configuration Protocol

See also: p8920 (PN Name of Station), p8921 (PN IP address of station), p8922 (PN Default Gateway of Station), p8923 (PN Subnet Mask of Station)

Remedy:

- Check the required interface configuration (p8940 and following), correct if necessary, and activate (p8945).

or

- Reconfigure the station via the "Edit Ethernet node" screen form (e.g. with STARTER commissioning software).

See also: p8925 (PN interface configuration)

A08564

CBE20: Syntax error in configuration file

Message value:

-

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

A syntax error has been detected in the ASCII configuration file for the Communication Board Ethernet 20 (CBE20). The saved configuration file has not been loaded.

Remedy:

- Check the CBE20 configuration (p8940 and following), correct if necessary, and activate (p8945 = 2).

Note:

The configuration is not applied until the next POWER ON!

- reconfigure the CBE20 (e.g. using the STARTER commissioning software)

See also: p8945 (CBE2x interface configuration)

A08565

PNCOMM BOARD : Consistency error affecting adjustable parameters

Message value:

%1

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

A consistency error was detected when activating the configuration (p8945) for the Communication Board Ethernet 20 (CBE20).

Alarm value (r2124, interpret decimal):

0: general consistency error

1: error in the IP configuration (IP address, subnet mask or standard gateway).

2: Error in the station names.

3: DHCP was not able to be activated, as a cyclic PROFINET connection already exists.

4: a cyclic PROFINET connection is not possible as DHCP is activated.

Note:

For all alarm values, the following applies: currently set configuration has not been activated.

DHCP: Dynamic Host Configuration Protocol

See also: p8940 (CBE2x Name of Station), p8941 (CBE2x IP Address of Station), p8942 (CBE2x Default Gateway of Station), p8943 (CBE2x Subnet Mask of Station), p8944 (CBE2x DHCP Mode)

4 Faults and alarms

4.2 List of faults and alarms

Remedy: - Check the required interface configuration (p8940 and following), correct if necessary, and activate (p8945).
or
- Reconfigure the station via the "Edit Ethernet node" screen form (e.g. with STARTER commissioning software).
See also: p8945 (CBE2x interface configuration)

F08700 (A)	CAN: Communications error
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: OFF3 (NONE, OFF1, OFF2) Vector: OFF3 (NONE, OFF1, OFF2) Hla: OFF3 (NONE, OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A CAN communications error has occurred. Fault value (r0949, interpret decimal): 1: The error counter for the send telegrams has exceeded the BUS OFF value 255. The bus disables the CAN controller. - bus cable short circuit. - incorrect baud rate. - incorrect bit timing. 2: The master no longer interrogated the CAN node status longer than for its "life time". The "life time" is obtained from the "guard time" (p8604[0]) multiplied by the "life time factor" (p8604[1]). - bus cable interrupted. - bus cable not connected. - incorrect baud rate. - incorrect bit timing. - master fault. Note: The fault response can be set as required using p8641. See also: p8604 (CAN life guarding), p8641 (CAN Abort Connection Option Code)
Remedy:	- check the bus cable - check the baud rate (p8622). - check the bit timing (p8623). - check the master. The CAN controller must be manually restarted with p8608 = 1 after the cause of the fault has been resolved! See also: p8608 (CAN Clear Bus Off Error), p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)
Reaction upon A:	NONE
Acknowled. upon A:	NONE

F08701	CAN: NMT state change
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: OFF3 Vector: OFF3 Hla: OFF3
Acknowledge:	IMMEDIATELY
Cause:	A CANopen NMT state transition from "operational" to "pre-operational" or after "stopped". Fault value (r0949, interpret decimal): 1: CANopen NMT state transition from "operational" to "pre-operational". 2: CANopen NMT state transition from "operational" to "stopped". Note: In the NMT state "pre-operational", process data cannot be transferred and in the NMT state "stopped", no process data and no service data can be transferred.
Remedy:	Not necessary. Acknowledge the fault and continue operation.
F08702 (A)	CAN: RPDO Timeout
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF3 (NONE, OFF1, OFF2) Vector: OFF3 (NONE, OFF1, OFF2) Hla: OFF3 (NONE, OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The monitoring time of the CANopen RPDO telegram has expired because the bus connection was either interrupted or the CANopen Master was switched-off. See also: p8699 (CAN: RPDO monitoring time)
Remedy:	- check the bus cable - check the master. - If required, increase the monitoring time (p8699).
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F08703 (A)	CAN: Maximum number of drive objects exceeded
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF3 (NONE, OFF1, OFF2) Vector: OFF3 (NONE, OFF1, OFF2) Hla: OFF3 (NONE, OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The maximum number of 8 drive objects with the "CAN" function module was exceeded. Note: In the CANopen standard only a maximum of 8 drive objects are defined for each CANopen slave.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- New commissioning of maximum 8 drive objects with the "CAN" function module in the topology.
- For the drive objects, if required, deselect the "CAN" function module (r0108.29).

Reaction upon A: NONE
Acknowl. upon A: NONE

A08751 (N) CAN: Telegram loss

Message value: -

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The CAN controller has lost a receive message (telegram).

Remedy: Reduce the cycle times of the receive messages.

Reaction upon N: NONE
Acknowl. upon N: NONE

A08752 CAN: Error counter for error passive exceeded

Message value: -

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The error counter for the send or receive telegrams has exceeded the value 127.

Remedy:

- check the bus cable
- set a higher baud rate (p8622).
- check the bit timing and if required optimize (p8623).

See also: p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)

A08753 CAN: Message buffer overflow

Message value: %1

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A message buffer overflow.
Alarm value (r2124, interpret decimal):

- 1: Non-cyclic send buffer (SDO response buffer) overflow.
- 2: Non-cyclic receive buffer (SDO receive buffer) overflow.
- 3: Cyclic send buffer (PDO send buffer) overflow.

Remedy:

- check the bus cable.
- set a higher baud rate (p8622).
- check the bit timing and if required optimize (p8623).

Re alarm value = 2:

- reduce the cycle times of the SDO receive messages.
- SDO request from master only after SDO feedback for previous SDO request.

See also: p8622 (CAN bit rate), p8623 (CAN Bit Timing selection)

A08754	CAN: Incorrect communications mode
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the "operational" mode, an attempt was made to change parameters p8700 ... p8737.
Remedy:	Change to the "pre-operational" or "stopped" mode.

A08755	CAN: Obj cannot be mapped
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The CANopen object is not provided for the Process Data Object (PDO) Mapping.
Remedy:	Use a CANopen object intended for the PDO mapping or enter 0. The following objects can be mapped in the Receive Process Data Object (RPDO) or Transmit Process Data Object (TPDO): - RPDO: 6040 hex, 6060 hex, 60FF hex, 6071 hex; 5800 hex - 580F hex; 5820 hex - 5827 hex - TPDO: 6041 hex, 6061 hex, 6063 hex, 6069 hex, 606B hex, 606C hex, 6074 hex; 5810 hex - 581F hex; 5830 hex - 5837 hex Only sub-index 0 of the specified objects can be mapped. Note: As long as A08755 is present, the COB-ID cannot be set to valid.

A08756	CAN: Number of mapped bytes exceeded
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The number of bytes of the mapped objects exceeds the telegram size for net data. A max. of 8 bytes is permissible.
Remedy:	Map fewer objects or objects with a smaller data type. See also: p8710, p8711, p8712, p8713, p8714, p8715, p8716, p8717, p8730, p8731, p8732, p8733, p8734, p8735, p8736, p8737

A08757	CAN: Set COB-ID invalid
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For online operation, the appropriate COB-ID must be set invalid before mapping. Example: Mapping for RPDO 1 should be changed (p8710[0]). --> set p8700[0] = C00006E0 hex (invalid COB-ID) --> set p8710[0] as required. --> p8700[0] enter a valid COB-ID
Remedy:	Set the COB-ID to invalid.

A08758	CAN: Maximum number of valid PDO exceeded
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The maximum number of valid PDO was exceeded. Alarm value (r2124, interpret decimal): 1: The total number of valid RPDO of all CANopen supported drive objects was exceeded. As a result of the hardware, the limit is 25 valid RPDO. 2: The total number of valid TPDO of all CANopen supported drive objects was exceeded. The limit is defined by the following ratio: CAN sampling time (p8848) / current controller sampling time (p0115[0]) Note: RPDO: Receive Process Data Object TPDO: Transmit Process Data Object
Remedy:	Comply with the limit for the maximum number of valid RPDO or TPDO. Apply one of the following options to delete the alarm: - POWER ON (off/on). - carry out a warm restart (p0009 = 30, p0976 = 2). - execute CANopen NMT command reset node. - change CANopen NMT state. - delete alarm buffer [0...7] (p2111 = 0). Note: The remaining available RPDO or TPDO are indicated in r8742. See also: r8742 (CAN PDO available number)

A08759	CAN: PDO COB-ID already available
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An existing PDO COB-ID was allocated.
Remedy:	Select another PDO COB-ID.

A08760	CAN: maximum size of the IF PZD exceeded
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The maximum size of the IF PZD was exceeded. Alarm value (r2124, interpret decimal): 1: error for IF PZD receive. 2: error for IF PZD send. Note: IF: interface
Remedy:	Map fewer process data in PDO. Apply one of the following options to delete the alarm: - POWER ON (off/on). - carry out a warm restart (p0009 = 30, p0976 = 2). - execute CANopen NMT command reset node. - change CANopen NMT state. - delete alarm buffer [0...7] (p2111 = 0).

A08800	PROFenergy energy-saving mode active
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The PROFenergy energy-saving mode is active Alarm value (r2124, interpret decimal): Mode ID of the active PROFenergy energy-saving mode. See also: r5600 (Pe energy saving mode ID)
Remedy:	The alarm automatically disappears when the energy-saving mode is exited. Note: After receiving the PROFenergy command "End_Pause" via PROFINET, the energy-saving mode is exited.

A08802	PROFInergy not possible to switch off incremental encoder supply
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The incremental encoder is used for the closed-loop position control. This means that its power supply cannot be switched off during the PROFInergy energy-saving mode, otherwise it would lose its position actual value. Alarm value (r2124, interpret decimal): Encoder number
Remedy:	The alarm automatically disappears when the energy-saving mode is exited. Note: After receiving the PROFInergy command "End_Pause" via PROFINET, the energy-saving mode is exited.

A13000	License not adequate
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	- for the drive unit, the options that require a license are being used but the licenses are not sufficient. - an error occurred when checking the existing licenses. Alarm value (r2124, interpret decimal): 0: The existing license is not sufficient. 1: An adequate license was not able to be determined as the memory card with the required licensing data was withdrawn in operation. 2: An adequate license was not able to be determined as there is no licensing data available on the memory card. 3: An adequate license was not able to be determined as there is a checksum error in the license key. 4: An internal error occurred when checking the license.
Remedy:	Re alarm value = 0: Additional licenses are required and these must be activated (p9920, p9921). Re alarm value = 1: With the system powered down, re-insert the memory card that matches the system. Re alarm value = 2: Enter and activate the license key (p9920, p9921). Re alarm value = 3: Compare the license key (p9920) entered with the license key on the certificate of license. Re-enter the license key and activate (p9920, p9921). Re alarm value = 4: - carry out a POWER ON. - upgrade firmware to later version. - contact the Hotline.

A13001	Error in license checksum
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When checking the checksum of the license key, an error was detected.
Remedy:	Compare the license key (p9920) entered with the license key on the certificate of license. Re-enter the license key and activate (p9920, p9921).

F13009	Licensing OA application not licensed
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	All objects
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	At least one OA application which is under license does not have a license. Note: Refer to r4955 and p4955 for information about the installed OA applications.
Remedy:	- enter and activate the license key for OA applications under license (p9920, p9921). - if necessary, de-activate unlicensed OA applications (p4956). See also: p9920 (Licensing enter license key), p9921 (Licensing activate license key)

F13010	Licensing function module not licensed
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_LINK, CU_S_AC_DP, CU_S_AC_PN, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	At least one function module which is under license does not have a license. Fault value (r0949, interpret hexadecimal): Bit x = 1: The corresponding function module does not have a license. Note: Refer to p0108 or r0108 for the assignment between the bit number and function module.
Remedy:	- enter and activate the license key for function modules under license (p9920, p9921). - if necessary, de-activate unlicensed function modules (p0108, r0108). See also: p9920 (Licensing enter license key), p9921 (Licensing activate license key)

F13020	Licensing not sufficient in the control
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	For the drive unit, the options that require a license are being used but the licenses are not sufficient.
Remedy:	- enter and activate the license key for options that require a license. - if necessary, de-activate unlicensed options.

F13100 Know-how protection: Copy protection error

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: OFF1
Acknowledge: IMMEDIATELY
Cause: The know-how protection with copy protection for the memory card is active.
An error has occurred when checking the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
2: An invalid memory card is inserted.
3: The memory card is being used in another Control Unit.
12: An invalid memory card is inserted (OEM input incorrect, p7769).
13: The memory card is being used in another Control Unit (OEM input incorrect, p7759).
See also: p7765 (KHP configuration)

Remedy: For fault value = 0:
- Insert the correct memory card and carry out POWER ON.
Re fault value = 2, 3, 12, 13:
- contact the responsible OEM.
- Deactivate copy protection (p7765) and acknowledge the fault (p3981).
- Deactivate know-how protection (p7766 ... p7768) and acknowledge the fault (p3981).
Note:
In general, the copy protection can only be changed when know-how protection is deactivated.
KHP: Know-How Protection
See also: p3981 (Faults acknowledge drive object), p7765 (KHP configuration)

F13101 Know-how protection: Copy protection cannot be activated

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: An error occurred when attempting to activate the copy protection for the memory card.
Fault value (r0949, interpret decimal):
0: A memory card is not inserted.
Note:
KHP: Know-How Protection

Remedy: - insert the memory card and carry out POWER ON.
- Try to activate copy protection again (p7765).
See also: p7765 (KHP configuration)

F13102 Know-how protection: Consistency error of the protected data

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: All objects
Reaction: OFF1
Acknowledge: IMMEDIATELY
Cause: An error was identified when checking the consistency of the protected files. As a consequence, the project on the memory card cannot be run.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = object number, xxxx = fault cause
xxxx = 1:
A file has a checksum error.
xxxx = 2:
The files are not consistent with one another.

xxxx = 3:

The project files, which were loaded into the file system via load (download from the memory card), are inconsistent.

Note:

KHP: Know-How Protection

Remedy:

- Replace the project on the memory card or replace project files for download from the memory card.
- Restore the factory setting and download again.

F30001

Power unit: Overcurrent

Message value:

Fault cause: %1 bin

Message class:

Power electronics faulted (5)

Drive object:

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

The power unit has detected an overcurrent condition.

- closed-loop control is incorrectly parameterized.
- motor has a short-circuit or fault to ground (frame).
- U/f operation: Up ramp set too low.
- U/f operation: Rated motor current is significantly greater than that of the Motor Module.
- infeed: High discharge and post-charging currents for voltage dip.
- infeed: High post-charging currents for overload when motoring and DC link voltage dip.
- infeed: Short-circuit currents at power-up due to the missing line reactor.
- power cables are not correctly connected.
- the power cables exceed the maximum permissible length.
- power unit defective.
- line phase interrupted.

Additional causes for a parallel switching device (r0108.15 = 1):

- a power unit has tripped (powered down) due to a ground fault.
- the closed-loop circulating current control is either too slow or has been set too fast.

Fault value (r0949, interpret bitwise binary):

Bit 0: Phase U.

Bit 1: Phase V.

Bit 2: Phase W.

Bit 3: Overcurrent in the DC link.

Note:

Fault value = 0 means that the phase with overcurrent is not recognized (e.g. for blocksize device).

Remedy:

- check the motor data - if required, carry out commissioning.
 - check the motor circuit configuration (star/delta).
 - U/f operation: Increase up ramp.
 - U/f operation: Check the assignment of the rated currents of the motor and Motor Module.
 - infeed: Check the line supply quality.
 - infeed: Reduce the motor load.
 - infeed: Check the correct connection of the line filter and the line commutating reactor.
 - check the power cable connections.
 - check the power cables for short-circuit or ground fault.
 - check the length of the power cables.
 - replace power unit.
 - check the line supply phases.
- For a parallel switching device (r0108.15 = 1) the following additionally applies:
- check the ground fault monitoring thresholds (p0287).
 - check the setting of the closed-loop circulating current control (p7036, p7037).

F30002 Power unit: DC link voltage overvoltage

Message value:	%1
Message class:	DC link overvoltage (4)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The power unit has detected overvoltage in the DC link. <ul style="list-style-type: none">- motor regenerates too much energy.- device connection voltage too high.- when operating with a Voltage Sensing Module (VSM), the phase assignment L1, L2, L3 at the VSM differs from the phase assignment at the power unit.- line phase interrupted. Fault value (r0949, interpret decimal): DC link voltage at the time of trip [0.1 V].
Remedy:	<ul style="list-style-type: none">- increase the ramp-down time- activate the DC link voltage controller (p1240)- use a brake resistor or Active Line Module- increase the current limit of the infeed or use a larger module (for the Active Line Module)- check the device supply voltage- check and correct the phase assignment at the VSM and at the power unit- check the line supply phases. See also: p0210 (Drive unit line supply voltage), p1240 (Vdc controller or Vdc monitoring configuration)

F30002 Power unit: DC link voltage overvoltage

Message value:	%1
Message class:	DC link overvoltage (4)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The power unit has detected overvoltage in the DC link. <ul style="list-style-type: none">- motor regenerates too much energy.- device connection voltage too high.- when operating with a Voltage Sensing Module (VSM), the phase assignment L1, L2, L3 at the VSM differs from the phase assignment at the power unit.- line phase interrupted. Fault value (r0949, interpret decimal): DC link voltage at the time of trip [0.1 V].
Remedy:	<ul style="list-style-type: none">- increase the ramp-down time- activate the DC link voltage controller- use a brake resistor or Active Line Module- increase the current limit of the infeed or use a larger module (for the Active Line Module)- check the device supply voltage- check and correct the phase assignment at the VSM and at the power unit- check the line supply phases.- set the rounding times (p1130, p1136). This is particularly recommended in U/f operation to relieve the DC link voltage controller with rapid ramp-down times of the ramp-function generator. See also: p0210 (Drive unit line supply voltage), p1240 (Vdc controller or Vdc monitoring configuration)

F30003 Power unit: DC link voltage undervoltage

Message value: -
Message class: Infeed faulted (13)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The power unit has detected an undervoltage condition in the DC link.
- line supply failure
- line supply voltage below the permissible value.
- line supply infeed failed or interrupted.
- line phase interrupted.
Note:
The monitoring threshold for undervoltage in the DC link is indicated in r0296.
Remedy:
- check the line supply voltage
- check the line supply infeed and observe the fault messages relating to it (if there are any)
- check the line supply phases.
- check the line supply voltage setting (p0210).
- booksize units: check the setting of p0278.
Note:
The ready signal for the infeed (r0863) must be interconnected to the associated drive inputs (p0864).
See also: p0210 (Drive unit line supply voltage)

F30004 Power unit: Overtemperature heat sink AC inverter

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature of the power unit heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.
Fault value (r0949):
Temperature [1 bit = 0.01 °C].
Remedy:
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
See also: p1800

F30005 Power unit: Overload I2t

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The power unit was overloaded (r0036 = 100 %).
- the permissible rated power unit current was exceeded for an inadmissibly long time.
- the permissible load duty cycle was not maintained.
Fault value (r0949, interpret decimal):
I2t [100 % = 16384].

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Remedy:

- reduce the continuous load.
- adapt the load duty cycle.
- check the motor and power unit rated currents.

See also: r0036, r0206, p0206, p0307

F30005 Power unit: Overload I2t

Message value: %1
Message class: Power electronics faulted (5)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The power unit was overloaded (r0036 = 100 %).
- the permissible rated power unit current was exceeded for an inadmissibly long time.
- the permissible load duty cycle was not maintained.
Fault value (r0949, interpret decimal):
I2t [100 % = 16384].

Remedy:

- reduce the continuous load.
- adapt the load duty cycle.
- check the motor and power unit rated currents.
- increase p0294

See also: r0036, r0206, p0206, p0307

F30006 Power unit: Thyristor Control Board

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The Thyristor Control Board (TCB) of the Basic Line Module signals a fault.
- there is no line supply voltage.
- the line contactor is not closed.
- the line supply voltage is too low.
- line supply frequency outside the permissible range (45 ... 66 Hz).
- there is a DC link short-circuit.
- there is a DC link short-circuit (during the pre-charging phase).
- voltage supply for the Thyristor Control Board outside the nominal range (5 ... 18 V) and line voltage >30 V.
- there is an internal fault in the Thyristor Control Board.

Remedy: The faults must be saved in the Thyristor Control Board and must be acknowledged. To do this, the supply voltage of the Thyristor Control Board must be switched out for at least 10 s!

- check the line supply voltage
- check or energize the line contactor.
- check the monitoring time and, if required, increase (p0857).
- if required, observe additional power unit messages/signals.
- check the DC link regarding short-circuit or ground fault.
- evaluate diagnostic LEDs for the Thyristor Control Board.

F30008 Power unit: Sign-of-life error cyclic data

Message value: -
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The Control Unit has not punctually updated the cyclic setpoint telegram. The number of consecutive sign-of-life errors has exceeded the fault threshold (p7789).

Remedy:

- check the electrical cabinet design and cable routing for EMC compliance
- for projects with the VECTOR drive object, check whether p0117 = 6 has been set on the Control Unit.
- increase the fault threshold (p7789).

See also: p0117 (Current controller computing dead time mode)

A30010 (F) Power unit: Sign-of-life error cyclic data

Message value: -

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ communication error has occurred between the Control Unit and the power unit involved. The cyclic setpoint telegrams of the Control Unit were not received on time by the power unit for at least one clock cycle.

Remedy: Check the electrical cabinet design and cable routing for EMC compliance.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

F30011 Power unit: Line phase failure in main circuit

Message value: %1

Message class: Network fault (2)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2 (OFF1)

Acknowledge: IMMEDIATELY

Cause: At the power unit, the DC link voltage ripple has exceeded the permissible limit value.
Possible causes:

- A line phase has failed.
- The 3 line phases are inadmissibly unsymmetrical.
- The capacitance of the DC link capacitor forms a resonance frequency with the line inductance and the reactor integrated in the power unit.
- the fuse of a phase of a main circuit has ruptured.
- A motor phase has failed.

Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:

- check the main circuit fuses.
- Check whether a single-phase load is distorting the line voltages.
- Detune the resonant frequency with the line inductance by using an upstream line reactor.
- Dampen the resonant frequency with the line inductance by switching over the DC link voltage compensation in the software (see p1810) – or increase the smoothing (see p1806). However, this can have a negative impact on the torque ripple at the motor output.
- check the motor feeder cables.

F30012 Power unit: Temperature sensor heat sink wire breakage

Message value: %1

Message class: Power electronics faulted (5)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The connection to a heat sink temperature sensor in the power unit is interrupted.
Fault value (r0949, interpret hexadecimal):
Bit 0: Module slot (electronics slot)
Bit 1: Air intake
Bit 2: Inverter 1
Bit 3: Inverter 2

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Bit 4: Inverter 3
Bit 5: Inverter 4
Bit 6: Inverter 5
Bit 7: Inverter 6
Bit 8: Rectifier 1
Bit 9: Rectifier 2

Remedy: Contact the manufacturer.

F30013 Power unit: Temperature sensor heat sink short-circuit

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The heat sink temperature sensor in the power unit is short-circuited.

Fault value (r0949, interpret hexadecimal):

Bit 0: Module slot (electronics slot)
Bit 1: Air intake
Bit 2: Inverter 1
Bit 3: Inverter 2
Bit 4: Inverter 3
Bit 5: Inverter 4
Bit 6: Inverter 5
Bit 7: Inverter 6
Bit 8: Rectifier 1
Bit 9: Rectifier 2

Remedy: Contact the manufacturer.

F30015 (N, A) Power unit: Phase failure motor cable

Message value: -
Message class: Application / technological function faulted (17)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2 (NONE, OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: A phase failure in the motor feeder cable was detected.
The signal can also be output in the following case:
- the motor is correctly connected, however the closed-speed control is instable and therefore an oscillating torque is generated.
Note:
Chassis power units do not feature phase failure monitoring.

Remedy: - check the motor feeder cables.
- check the speed controller settings.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F30015 (N, A)	Power unit: Phase failure motor cable
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A phase failure in the motor feeder cable was detected. The signal can also be output in the following cases: <ul style="list-style-type: none">- The motor is correctly connected, but the drive has stalled in U/f control. In this case, a current of 0 A is possibly measured in one phase due to asymmetry of the currents.- the motor is correctly connected, however the closed-speed control is instable and therefore an oscillating torque is generated. Note: Chassis power units do not feature phase failure monitoring.
Remedy:	<ul style="list-style-type: none">- check the motor feeder cables.- increase the ramp-up or ramp-down time (p1120) if the drive has stalled in U/f control.- check the speed controller settings.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A30016 (N)	Power unit: Load supply switched out
Message value:	%1
Message class:	Network fault (2)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The DC link voltage is too low. Alarm value (r2124, interpret decimal): DC link voltage at the time of trip [0.1 V].
Remedy:	<ul style="list-style-type: none">- switch on load supply.- check the line supply if necessary.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F30017	Power unit: Hardware current limit has responded too often
Message value:	Fault cause: %1 bin
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The hardware current limitation in the relevant phase (see A30031, A30032, A30033) has responded too often. The number of times the limit has been exceeded depends on the design and type of power unit. For infeed units, the following applies: <ul style="list-style-type: none">- closed-loop control is incorrectly parameterized.- load on the infeed is too high.- Voltage Sensing Module incorrectly connected.- line reactor missing or the incorrect type.- power unit defective.

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The following applies to Motor Modules:

- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Fault value (r0949, interpret binary):

Bit 0: Phase U

Bit 1: Phase V

Bit 2: Phase W

Remedy:

For infeed units, the following applies:

- check the controller settings and reset and identify the controller if necessary (p0340 = 2, p3410 = 5)
- reduce the load and increase the DC-link capacitance or use a higher-rating infeed if necessary
- check the connection of the optional Voltage Sensing Module
- check the connection and technical data of the line reactor
- check the power cables for short-circuit or ground fault.
- replace power unit.

The following applies to Motor Modules:

- check the motor data and if required, recalculate the controller parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star-delta).
- check the motor load.
- check the power cable connections.
- check the power cables for short-circuit or ground fault.
- check the length of the power cables.
- replace power unit.

F30017	Power unit: 26.5 V supply voltage fault
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	For a drive that has been enabled, it has been identified that the 26.5 V supply voltage for the Hydraulic Module has a fault (X271). Permissible range: 26.0 ... 27.0 V Fault value (r0949, interpret decimal): Voltage value [0.1 V].
Remedy:	- check the 26.5 V supply voltage (X271).

F30020	Power unit: Configuration not supported
Message value:	fault cause: %1, additional information: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A configuration is requested that is not supported by the power unit. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: xxxx = fault cause, yyyy = additional information (internal Siemens) xxxx = 0: Autonomous operation is requested but is not supported. xxxx = 1: The requested DRIVE-CLiQ timing is not permissible. xxxx = 2: A PM260 has been detected with PS-ASIC version 2. This combination is not supported. xxxx = 3: Initialization was not able to be successfully completed. It is possible that the Control Unit was withdrawn from the power module before or during power-up. xxxx = 4: The combination of power unit and Control Unit or Control Unit Adapter is not supported. xxxx = 5: The higher current controller dynamic performance is not supported.

Remedy:

Re fault cause = 0:
If required, deactivate an active internal voltage protection (p1231).

Re fault cause = 1:
Update the Control Unit firmware or change the DRIVE-CLiQ topology.

Re fault cause = 2:
Replace the power unit with a PM260 with PS-ASIC version 3 (or higher).

Re fault cause = 3, 4:
Insert a Control Unit or Control Unit Adapter (CUAxx) on an appropriate Power Module and perform a POWER ON for the Control Unit or the Control Units Adapter.

Re fault cause = 5:
- use a booksize format power unit.
- for a Double Motor Module operate the two drive controls with the same current controller sampling time (p0115[0]). Otherwise, the higher current controller dynamics can only be activated on the drive with the longer sampling time.
- If required, de-select the higher current controller dynamic performance (p1810.11 = 0). After deselecting the computing dead time, recalculate the controller gains (p0340 = 4). If required, optimize the speed controller.
See also: p0115, p1231, p1810

F30021	Power unit: Ground fault
Message value:	%1
Message class:	Ground fault / inter-phase short-circuit detected (7)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The Power unit has detected a ground fault. Possible causes: - ground fault in the power cables. - Ground fault at the motor. - CT defective. - when the brake closes, this causes the hardware DC current monitoring to respond. - short-circuit at the braking resistor. - the closed-loop circulating current control for devices connected in parallel (r0108.15 = 1) is either too slow or has been set too fast. Note: For power units, a ground fault is also emulated in r3113.5. Fault value (r0949, interpret decimal): 0: - the hardware DC current monitoring has responded. - short-circuit at the braking resistor. > 0: Absolute value, total current amplitude [20479 = r0209 * 1.4142].
Remedy:	- check the power cable connections. - check the motor. - check the CT. - check the cables and contacts of the brake connection (a wire is possibly broken). - check the braking resistor. For parallel switching devices (r0108.15 = 1) the following additionally applies: - check the ground fault monitoring thresholds (p0287). - check the setting of the closed-loop circulating current control (p7036, p7037). See also: p0287 (Ground fault monitoring thresholds)

F30022 **Power unit: Monitoring U_{ce}**

Message value:	Fault cause: %1 bin
Message class:	Ground fault / inter-phase short-circuit detected (7)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	In the power unit, the monitoring of the collector-emitter voltage (U _{ce}) of the semiconductor has responded. Possible causes: <ul style="list-style-type: none">- fiber-optic cable interrupted.- power supply of the IGBT gating module missing.- short-circuit at the power unit output.- defective semiconductor in the power unit. Fault value (r0949, interpret binary): Bit 0: Short-circuit in phase U Bit 1: Short circuit in phase V Bit 2: Short-circuit in phase W Bit 3: Light transmitter enable defective Bit 4: U _{ce} group fault signal interrupted See also: r0949 (Fault value)
Remedy:	<ul style="list-style-type: none">- check the fiber-optic cable and if required, replace.- check the power supply of the IGBT gating module (24 V).- check the power cable connections.- select the defective semiconductor and replace.

F30024 **Power unit: Overtemperature thermal model**

Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The temperature difference between the heat sink and chip has exceeded the permissible limit value. <ul style="list-style-type: none">- the permissible load duty cycle was not maintained.- insufficient cooling, fan failure.- overload.- ambient temperature too high.- pulse frequency too high. See also: r0037
Remedy:	<ul style="list-style-type: none">- adapt the load duty cycle.- check whether the fan is running.- check the fan elements.- check whether the ambient temperature is in the permissible range.- check the motor load.- reduce the pulse frequency if this is higher than the rated pulse frequency.

F30024 Power unit: Overtemperature thermal model

Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The temperature difference between the heat sink and chip has exceeded the permissible limit value. <ul style="list-style-type: none">- the permissible load duty cycle was not maintained.- insufficient cooling, fan failure.- overload.- ambient temperature too high.- pulse frequency too high. See also: r0037
Remedy:	<ul style="list-style-type: none">- adapt the load duty cycle.- check whether the fan is running.- check the fan elements.- check whether the ambient temperature is in the permissible range.- check the motor load.- reduce the pulse frequency if this is higher than the rated pulse frequency.- if DC braking is active: reduce braking current (p1232).

F30025 Power unit: Chip overtemperature

Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The chip temperature of the semiconductor has exceeded the permissible limit value. <ul style="list-style-type: none">- the permissible load duty cycle was not maintained.- insufficient cooling, fan failure.- overload.- ambient temperature too high.- pulse frequency too high. Fault value (r0949, interpret decimal): Temperature difference between the heat sink and chip [0.01 °C].
Remedy:	<ul style="list-style-type: none">- adapt the load duty cycle.- check whether the fan is running.- check the fan elements.- check whether the ambient temperature is in the permissible range.- check the motor load.- reduce the pulse frequency if this is higher than the rated pulse frequency. Notice: This fault can only be acknowledged after this alarm threshold for alarm A05001 has been undershot. See also: r0037

F30027	Power unit: Precharging DC link time monitoring
Message value:	Enable signals: %1, Status: %2
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>The power unit DC link was not able to be pre-charged within the expected time.</p> <ol style="list-style-type: none">1) There is no line supply voltage connected.2) The line contactor/line side switch has not been closed.3) The line supply voltage is too low.4) Line supply voltage incorrectly set (p0210).5) The pre-charging resistors are overheated as there were too many pre-charging operations per time unit.6) The pre-charging resistors are overheated as the DC link capacitance is too high.7) The pre-charging resistors are overheated because when there is no "ready for operation" (r0863.0) of the infeed unit, power is taken from the DC link.8) The pre-charging resistors are overheated as the line contactor was closed during the DC link fast discharge through the Braking Module.9) The DC link has either a ground fault or a short-circuit.10) The pre-charging circuit is possibly defective (only for chassis units).11) Infeed is defective and/or fuse has ruptured in the Motor Module (only Booksize units). <p>Fault value (r0949, interpret binary): yyyyxxxx hex: yyyy = power unit state</p> <ol style="list-style-type: none">0: Fault status (wait for OFF and fault acknowledgement).1: Restart inhibit (wait for OFF).2: Overvoltage condition detected -> change into the fault state.3: Undervoltage condition detected -> change into the fault state.4: Wait for bridging contactor to open -> change into the fault state.5: Wait for bridging contactor to open -> change into restart inhibit.6: Commissioning.7: Ready for pre-charging.8: Pre-charging started, DC link voltage less than the minimum switch-on voltage.9: Pre-charging, DC link voltage end of pre-charging still not detected.10: Wait for the end of the de-bounce time of the main contactor after pre-charging has been completed.11: Pre-charging completed, ready for pulse enable.12: It was detected that the STO terminal was energized at the power unit. <p>xxxx = Missing internal enable signals, power unit (inverted bit-coded, FFFF hex -> all internal enable signals available)</p> <p>Bit 0: Power supply of the IGBT gating shut down. Bit 1: Ground fault detected. Bit 2: Peak current intervention. Bit 3: I2t exceeded. Bit 4: Thermal model overtemperature calculated. Bit 5: (heat sink, gating module, power unit) overtemperature measured. Bit 6: Reserved. Bit 7: Overvoltage detected. Bit 8: Power unit has completed pre-charging, ready for pulse enable. Bit 9: STO terminal missing. Bit 10: Overcurrent detected. Bit 11: Armature short-circuit active. Bit 12: DRIVE-CLiQ fault active. Bit 13: Vce fault detected, transistor de-saturated due to overcurrent/short-circuit. Bit 14: Undervoltage detected.</p> <p>See also: p0210 (Drive unit line supply voltage)</p>

Remedy:

In general:

- check the line supply voltage at the input terminals.
- check the line supply voltage setting (p0210).

For booksize drive units, the following applies:

- wait (approx. 8 minutes) until the pre-charging resistors have cooled down. For this purpose, preferably disconnect the infeed unit from the line supply.

Re 5):

- carefully observe the permissible pre-charging frequency (refer to the appropriate Equipment Manual).

Re 6):

- check the total capacitance of the DC link and reduce in accordance with the maximum permissible DC-link capacitance if necessary (refer to the appropriate Equipment Manual)

Re 7):

- interconnect the ready-for-operation signal from the infeed unit (r0863.0) in the enable logic of the drives connected to this DC link

Re 8):

- check the connections of the external line contactor. The line contactor must be open during DC-link fast discharge.

Re 9):

- check the DC link for ground faults or short circuits.

Re 11):

- Check the DC link voltage of the infeed (r0070) and Motor Modules (r0070).

If the DC link voltage generated by the infeed (or external) is not displayed for the Motor Modules (r0070), then a fuse has ruptured in the Motor Module.

See also: p0210 (Drive unit line supply voltage)

A30030 Power unit: Internal overtemperature alarm

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The temperature inside the drive converter has exceeded the permissible temperature limit.

- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.

Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:

- possibly use an additional fan.
- check whether the ambient temperature is in the permissible range.

Notice:
This fault can only be acknowledged once the permissible temperature limit minus 5 K has been fallen below.

A30031 Power unit: Hardware current limiting in phase U

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Hardware current limit for phase U responded. The pulsing in this phase is inhibited for one pulse period.

- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:
Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

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4.2 List of faults and alarms

- Remedy:**
- check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
 - check the motor circuit configuration (star/delta).
 - check the motor load.
 - check the power cable connections.
 - check the power cables for short-circuit or ground fault.
 - check the length of the power cables.

A30032 Power unit: Hardware current limiting in phase V

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Hardware current limit for phase V responded. The pulsing in this phase is inhibited for one pulse period.

- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:

Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

- Remedy:** Check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
- check the motor circuit configuration (star/delta).
 - check the motor load.
 - check the power cable connections.
 - check the power cables for short-circuit or ground fault.
 - check the length of the power cables.

A30033 Power unit: Hardware current limiting in phase W

Message value: -
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Hardware current limit for phase W responded. The pulsing in this phase is inhibited for one pulse period.

- closed-loop control is incorrectly parameterized.
- fault in the motor or in the power cables.
- the power cables exceed the maximum permissible length.
- motor load too high
- power unit defective.

Note:

Alarm A30031 is always output if, for a Power Module, the hardware current limiting of phase U, V or W responds.

- Remedy:**
- check the motor data and if required, recalculate the control parameters (p0340 = 3). As an alternative, run a motor data identification (p1910 = 1, p1960 = 1).
 - check the motor circuit configuration (star/delta).
 - check the motor load.
 - check the power cable connections.
 - check the power cables for short-circuit or ground fault.
 - check the length of the power cables.

A30034	Power unit: Internal overtemperature
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The alarm threshold for internal overtemperature has been reached. If the temperature inside the unit continues to increase, fault F30036 may be triggered. <ul style="list-style-type: none">- ambient temperature might be too high.- insufficient cooling, fan failure. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	<ul style="list-style-type: none">- check the ambient temperature.- check the fan for the inside of the unit.

F30035	Power unit: Air intake overtemperature
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The air intake in the power unit has exceeded the permissible temperature limit. For air-cooled power units, the temperature limit is at 55 °C. <ul style="list-style-type: none">- ambient temperature too high.- insufficient cooling, fan failure. Fault value (r0949, interpret decimal): Temperature [0.01 °C].
Remedy:	<ul style="list-style-type: none">- check whether the fan is running.- check the fan elements.- check whether the ambient temperature is in the permissible range. Notice: This fault can only be acknowledged after this alarm threshold for alarm A05002 has been undershot.

F30036	Power unit: Internal overtemperature
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The temperature inside the drive converter has exceeded the permissible temperature limit. <ul style="list-style-type: none">- insufficient cooling, fan failure.- overload.- ambient temperature too high. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	<ul style="list-style-type: none">- check whether the fan is running.- check the fan elements.- check whether the ambient temperature is in the permissible range. Notice: This fault can only be acknowledged once the permissible temperature limit minus 5 K has been fallen below.

F30037	Power unit: Rectifier overtemperature
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The temperature in the rectifier of the power unit has exceeded the permissible temperature limit. - insufficient cooling, fan failure. - overload. - ambient temperature too high. - line supply phase failure. Fault value (r0949, interpret decimal): Temperature [0.01 °C].
Remedy:	- check whether the fan is running. - check the fan elements. - check whether the ambient temperature is in the permissible range. - check the motor load. - check the line supply phases. Notice: This fault can only be acknowledged after this alarm threshold for alarm A05004 has been undershot.

A30038	Power unit: Capacitor fan monitoring
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	B_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	The capacitor fan signals a fault.
Remedy:	Replace the capacitor fan in the power unit.

F30039	Power unit: Failure capacitor fan
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	B_INF
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	The capacitor fan has failed.
Remedy:	Replace the capacitor fan in the power unit.

F30040	Power unit: Undervolt 24 V
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The undervoltage threshold of the 24 V power supply for the power unit was fallen below for longer than 3 ms. Note: - for booksize power units, the undervoltage threshold is 15 V. - for all other power units, the undervoltage threshold depends on the power unit, and is not displayed. Fault value (r0949, interpret decimal): 24 V voltage [0.1 V].
Remedy:	- Check the power supply of the power unit. - carry out a POWER ON (power off/on) for the component.

F30040	Power unit: Undervolt 24/48 V
Message value:	Channel: %1, voltage: %2 [0.1 V]
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The undervoltage threshold of the 24 V power supply for the power unit was fallen below for longer than 3 ms. Note: - for booksize power units, the undervoltage threshold is 15 V. - for CU310-2, CUA31 and CUA32 the undervoltage threshold is 16 V. - for all other power units (e.g. S120M), the undervoltage threshold depends on the power unit, and is not displayed. Fault value (r0949, interpret hexadecimal): yyxxxx hex: yy = channel, xxxx = voltage [0.1 V] yy = 0: 24 V power supply yy = 1: 48 V power supply
Remedy:	- Check the power supply of the power unit. - carry out a POWER ON (power off/on) for the component.

F30040	Power unit: Undervolt 24 V
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The undervoltage threshold of the 24 V power supply for the power unit was fallen below for longer than 3 ms. Note: - for booksize power units, the undervoltage threshold is 15 V. - for CU310-2, CUA31 and CUA32 the undervoltage threshold is 16 V. - for all other power units, the undervoltage threshold depends on the power unit, and is not displayed. Fault value (r0949, interpret decimal): 24 V voltage [0.1 V].
Remedy:	- Check the power supply of the power unit. - carry out a POWER ON (power off/on) for the component.

A30041 (F)	Power unit: Undervoltage 24 V alarm
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the power unit power supply, the lower threshold has been violated. Alarm value (r2124, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- Check the power supply of the power unit. - carry out a POWER ON (power off/on) for the component.
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

4 Faults and alarms

4.2 List of faults and alarms

A30041 (F) Power unit: Undervolt 24/48 V alarm

Message value: Channel: %1, voltage: %2 [0.1 V]
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the lower threshold has been violated.
Alarm value (r2124, interpret hexadecimal):
yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
yy = 0: 24 V power supply
yy = 1: 48 V power supply
Remedy:
- Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
Reaction upon F: NONE (OFF1, OFF2)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A30041 (F) Power unit: Undervoltage 24 V alarm

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the lower threshold has been violated.
Alarm value (r2124, interpret decimal):
24 V voltage [0.1 V].
Remedy:
- Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

A30042 Power unit: Fan has reached the maximum operating hours

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The maximum operating time of at least one fan will soon be reached, or has already been exceeded.
Fault value (r0949, interpret binary):
Bit 0: heat sink fan will reach the maximum operating time in 500 hours.
Bit 1: heat sink fan has exceeded the maximum operating time.
Bit 8: internal device fan will reach the maximum operating time in 500 hours.
Bit 9: internal device fan has exceeded the maximum operating time.
Note:
The maximum operating time of the heat sink fan in the power unit is displayed in p0252.
The maximum operating time of the internal device fan in the power unit is internally specified and is fixed.
Remedy:
For the fan involved, carry out the following:
- replace the fan.
- reset the operating hours counter (p0251, p0254).
See also: p0251 (Operating hours counter power unit fan), p0252 (Maximum operating time power unit fan), p0254 (Operating hours counter power unit fan inside the converter)

F30043 **Power unit: Overvolt 24 V**
Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: POWER ON
Cause: For the power unit power supply, the upper threshold has been violated.
 Fault value (r0949, interpret decimal):
 24 V voltage [0.1 V].
Remedy: Check the power supply of the power unit.

F30043 **Power unit: Overvolt 24/48 V**
Message value: Channel: %1, voltage: %2 [0.1 V]
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: POWER ON
Cause: For the power unit power supply, the upper threshold has been violated.
 Fault value (r0949, interpret hexadecimal):
 yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
 yy = 0: 24 V power supply
 yy = 1: 48 V power supply
Remedy: Check the power supply of the power unit.

A30044 (F) **Power unit: Overvoltage 24 V alarm**
Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, R_INF, S_INF
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the upper threshold has been violated.
 Alarm value (r2124, interpret decimal):
 Only for internal Siemens troubleshooting.
Remedy: Check the power supply of the power unit.
 Reaction upon F: NONE (OFF1, OFF2)
 Acknowl. upon F: IMMEDIATELY (POWER ON)

A30044 (F) **Power unit: Overvolt 24/48 V alarm**
Message value: Channel: %1, voltage: %2 [0.1 V]
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the upper threshold has been violated.
 Alarm value (r2124, interpret hexadecimal):
 yyxxxx hex: yy = channel, xxxx = voltage [0.1 V]
 yy = 0: 24 V power supply
 yy = 1: 48 V power supply
Remedy: Check the power supply of the power unit.
 Reaction upon F: NONE (OFF1, OFF2, OFF3)
 Acknowl. upon F: IMMEDIATELY (POWER ON)

4 Faults and alarms

4.2 List of faults and alarms

A30044 (F) Power unit: Overvoltage 24 V alarm

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: For the power unit power supply, the upper threshold has been violated.
Alarm value (r2124, interpret decimal):
24 V voltage [0.1 V].
Remedy: Check the power supply of the power unit.
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F30045 Power unit: Supply undervoltage

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Power supply fault in the power unit.
- The voltage monitor signals an undervoltage fault on the module.
The following applies for CU31x:
- the voltage monitoring on the DAC board signals an undervoltage fault on the module.
Remedy:
- Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.

F30045 Power unit: Supply undervoltage

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Power supply fault in the power unit.
- The voltage monitor signals an undervoltage fault on the module.
The following applies for CU31x:
- the voltage monitoring on the DAC board signals an undervoltage fault on the module.
For S120M, the following applies:
- This message is displayed for undervoltage or overvoltage.
Remedy:
- Check the power supply of the power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.

A30046 (F) Power unit: Undervoltage alarm

Message value: %1
Message class: Power electronics faulted (5)
Drive object: A_INF, B_INF, R_INF, S_INF
Reaction: NONE
Acknowledge: NONE
Cause: Before the last restart, a problem occurred at the power unit power supply.
The voltage monitor in the internal FPGA of the PSA signals an undervoltage fault on the module.
Alarm value (r2124, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:

- check the 24 V DC voltage supply to power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.

Reaction upon F: NONE (OFF1, OFF2)
 Acknowl. upon F: IMMEDIATELY (POWER ON)

A30046 (F) Power unit: Undervoltage alarm

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Before the last restart, a problem occurred at the power unit power supply.
 The voltage monitor in the internal FPGA of the PSA signals an undervoltage fault on the module.
 Fault value (r0949, interpret decimal):
 Register value of the voltage fault register.

Remedy:

- check the 24 V DC voltage supply to power unit.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.

Reaction upon F: Servo: NONE (OFF1, OFF2)
 Vector: NONE (OFF1, OFF2, OFF3)
 Acknowl. upon F: IMMEDIATELY (POWER ON)

F30047 Cooling unit: Cooling medium flow rate too low

Message value: %1
Message class: Application / technological function faulted (17)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The flowrate of the cooling unit has fallen below the fault threshold.

Remedy:

- Check the feedback signals and parameter assignment (p0260 ... p0267).
- Check the coolant feed.
- Check the thermal conductivity of the coolant.
- Check the coolant concentration.

A30048 Power unit: External fan faulty

Message value: -
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The feedback signal from the external fan indicates a fault.

- fan faulty, blocked.
- feedback signal inaccurate.

Remedy:

- check the external fan and replace if necessary.
- if you are using an external fan with feedback, check its wiring (X12.2 or X13.2).

Note:
 If you are using an external fan without feedback, check that the feedback terminal wiring on the power unit is connected to ground and make this connection if necessary (X12.1/2 or X13.1/2).

4 Faults and alarms

4.2 List of faults and alarms

A30049	Power unit: Internal fan faulty
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The internal fan has failed.
Remedy:	Check the internal fan and replace if necessary.

F30050	Power unit: 24 V supply overvoltage
Message value:	-
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	The voltage monitor signals an overvoltage fault on the module.
Remedy:	- check the 24 V power supply. - replace the module if necessary.

F30051	Power unit: Motor holding brake short circuit detected
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A short-circuit at the motor holding brake terminals has been detected. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- check the motor holding brake for a short-circuit. - check the connection and cable for the motor holding brake.

F30052	EEPROM data error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	EEPROM data error of the power unit module. Fault value (r0949, interpret decimal): 0, 2, 3, 4: The EEPROM data read in from the power unit module are incorrect. 1: EEPROM data is not compatible to the firmware of the power unit application. Additional values: Only for internal Siemens troubleshooting.
Remedy:	Re fault value = 0, 2, 3, 4: Replace the power unit module or update the EEPROM data. For fault value = 1: The following applies for CU31x and CUA31: Update the firmware \SIEMENS\SINAMICS\CODE\SAC\cu31xi.ufw (cua31.ufw)

F30053	FPGA data faulty
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	POWER ON
Cause:	The FPGA data of the power unit are faulty.
Remedy:	Replace the power unit or update the FPGA data.

A30054 (F, N)	Power unit: Undervoltage when opening the brake
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When the brake is being opened, it is detected that the power supply voltage is less than 24 V - 10% = 21.6V. Alarm value (r2124, interpret decimal): Supply voltage fault [0.1 V]. Example: Alarm value = 195 --> voltage = 19.5 V
Remedy:	Check the 24 V voltage for stability and value.
Reaction upon F:	NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F30055	Power unit: Braking chopper overcurrent
Message value:	-
Message class:	Braking Module faulted (14)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	An overcurrent condition has occurred in the braking chopper.
Remedy:	- check whether the braking resistor has a short circuit. - for an external braking resistor, check whether the resistor may have been dimensioned too small.
Note:	The braking chopper is only enabled again at pulse enable after the fault has been acknowledged.

A30057	Power unit: Line asymmetry
Message value:	%1
Message class:	Network fault (2)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Frequencies have been detected on the DC link voltage that would suggest line asymmetry or failure of a line phase. It is also possible that a motor phase has failed. Fault F30011 is output if the alarm is present and at the latest after 5 minutes. The precise duration depends on the power unit type and the particular frequencies. For booksize and chassis power units, the duration also depends on how long the alarm has been active. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- check the line phase connection. - check the motor feeder cable connections. If there is no phase failure of the line or motor, then line asymmetry is involved. - reduce the power in order to avoid fault F30011.

4 Faults and alarms

4.2 List of faults and alarms

F30059 Power unit: Internal fan faulty

Message value: -
Message class: Auxiliary unit faulted (20)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The internal power unit fan has failed and is possibly defective.
Remedy: Check the internal fan and replace if necessary.

F30060 (A) Pre-charge contactor state monitoring

Message value: Fault cause: %1 bin
Message class: Infeed faulted (13)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A feedback signal for the pre-charging contactor (ALM, SLM, BLM diode) or the line contactor (BLM thyristor) interconnected and the monitoring activated.
After switching-in/switching-out the contactor, a correct feedback signal was not received within the monitoring time set in p0255[0].
Fault value (r0949, interpret binary):
Bit 0: The time set in p0255[0] was exceeded when switching-in/switching-out the contactor.
Bit 1: The pre-charging contactor was opened while pre-charging or in the infeed mode (BLM thyristor).
Bit 2: The pre-charging contactor was switched-in in the OFF state or during infeed operation.
Remedy:
- check the monitoring time setting (p0255[0]).
- check the contactor wiring and activation.
- replace the contactor.
Reaction upon A: NONE
Acknowl. upon A: NONE

F30061 (A) Bridging contactor monitoring

Message value: Fault cause: %1 bin
Message class: Infeed faulted (13)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE, OFF1)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A feedback signal for the bypass contactor is interconnected and the monitoring activated.
After switching-in/switching-out the contactor, a correct feedback signal was not received within the monitoring time set in p0255[1].
Fault value (r0949, interpret binary):
Bit 0: The time set in p0255[1] was exceeded when switching-in/switching-out the contactor.
Bit 1: The bypass contactor was opened in operation.
Bit 2: The bypass contactor was switched-in in the OFF state or during pre-charging.
Remedy:
- check the monitoring time setting (p0255[1]).
- check the contactor wiring and activation.
- replace the contactor.
Reaction upon A: NONE
Acknowl. upon A: NONE

A30065 (F, N)	Voltage measured values not plausible
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The voltage measurement supplies values that are not plausible Bit01: Phase U. Bit02: Phase V. Bit03: Phase W.
Remedy:	- Deactivate voltage measurement (p247.0 = 0). - Deactivate flying restart with voltage measurement (p247.5 = 0) and deactivate fast flying restart (p1780.11 = 0).
Reaction upon F:	NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F30070	Cycle requested by the power unit module not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A cycle is requested that is not supported by the power unit. Fault value (r0949, interpret hexadecimal): 0: The current control cycle is not supported. 1: The DRIVE-CLiQ cycle is not supported. 2: Internal timing problem (clearance between RX and TX instants too low). 3: Internal timing problem (TX instant too early).
Remedy:	The power unit only supports the following cycles: 62.5 µs, 125 µs, 250 µs and 500 µs For fault value = 0: Set a permitted current control cycle. For fault value = 1: Set a permitted DRIVE-CLiQ cycle. Re fault value = 2, 3: Contact the manufacturer (you may have an incompatible firmware version).

F30071	No new actual values received from the power unit
Message value:	-
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The number of actual value telegrams from the power unit module that have failed has exceeded the permissible number.
Remedy:	Check the interface (adjustment and locking) to the power unit module.

F30072	Setpoints are no longer being transferred to the power unit
Message value:	-
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The following applies for CU31x and CUA31: More than one setpoint telegram was not able to be transferred to the power unit module.
Remedy:	The following applies for CU31x and CUA31: Check the interface (adjustment and locking) to the power unit module.
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A30073 (N)	Actual value/setpoint preprocessing no longer synchronous
Message value:	-
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Communication with the power unit module is no longer in synchronism with the current control cycle.
Remedy:	Wait until synchronization is re-established.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
<hr/>	
F30074 (A)	Communication error between the Control Unit and Power Module
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Communications between the Control Unit (CU) and Power Module (PM) via the interface no longer possible. The CU may have been withdrawn or is incorrectly inserted. Fault value (r0949, interpret hexadecimal): 0 hex: - a Control Unit with external 24 V supply was withdrawn from the Power Module during operation. - with the Power Module switched off, the external 24 V supply for the Control unit was interrupted for some time. 1 hex: The Control Unit was withdrawn from the Power Module during operation, although the encoderless safe motion monitoring functions are enabled. This is not supported. After re-inserting the Control Unit in operation, communications to the Power Module no longer possible. 20A hex: The Control Unit was inserted on a Power Module, which has another code number. 20B hex: The Control Unit was inserted on a Power Module, which although it has the same code number, has a different serial number. 601 hex: The Control Unit was inserted on a Power Module, whose power/performance class (chassis unit) is not supported.
Remedy:	Reinsert the Control Unit (CU) or the Control Unit adapter (CUAxx) onto the original Power Module and continue operation. If required, carry out a POWER ON for the CU and/or the CUA.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F30075	Configuration of the power unit unsuccessful
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A communication error has occurred while configuring the power unit using the Control Unit. The cause is not clear. Fault value (r0949, interpret decimal): 0: The output filter initialization was unsuccessful. 1: Activation/deactivation of the regenerative feedback functionality was unsuccessful.
Remedy:	- acknowledge the fault and continue operation. - if the fault reoccurs, carry out a POWER ON (switch off/on). - if required, replace the power unit.
F30080	Power unit: Current increasing too quickly
Message value:	Fault cause: %1 bin
Message class:	Power electronics faulted (5)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The power unit has detected an excessive rate of rise in the overvoltage range. - closed-loop control is incorrectly parameterized. - motor has a short-circuit or fault to ground (frame). - U/f operation: Up ramp set too low. - U/f operation: rated current of motor much greater than that of power unit. - infeed: High discharge and post-charging currents for voltage dip. - infeed: High post-charging currents for overload when motoring and DC link voltage dip. - infeed: Short-circuit currents at power-up due to the missing line reactor. - power cables are not correctly connected. - power cables exceed the maximum permissible length. - power unit defective. Additional causes for a parallel switching device (r0108.15 = 1): - a power unit has tripped (powered down) due to a ground fault. - the closed-loop circulating current control is either too slow or has been set too fast. Fault value (r0949, interpret bitwise binary): Bit 0: Phase U. Bit 1: Phase V. Bit 2: Phase W.
Remedy:	- check the motor data - if required, carry out commissioning. - check the motor circuit configuration (star-delta) - U/f operation: Increase up ramp. - U/f operation: Check assignment of rated currents of motor and power unit. - infeed: Check the line supply quality. - infeed: Reduce the motor load. - infeed: Correct connection of the line reactor. - check the power cable connections. - check the power cables for short-circuit or ground fault. - check the length of the power cables. - replace power unit. For a parallel switching device (r0108.15 = 1) the following additionally applies: - check the ground fault monitoring thresholds (p0287). - check the setting of the closed-loop circulating current control (p7036, p7037).

F30081**Power unit: Switching operations too frequent**

Message value:	Fault cause: %1 bin
Message class:	Power electronics faulted (5)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>The power unit has executed too many switching operations for current limitation.</p> <ul style="list-style-type: none">- closed-loop control is incorrectly parameterized.- motor has a short-circuit or fault to ground (frame).- U/f operation: Up ramp set too low.- U/f operation: rated current of motor much greater than that of power unit.- infeed: High discharge and post-charging currents for voltage dip.- infeed: High post-charging currents for overload when motoring and DC link voltage dip.- infeed: Short-circuit currents at power-up due to the missing line reactor.- power cables are not correctly connected.- power cables exceed the maximum permissible length.- power unit defective. <p>Additional causes for a parallel switching device (r0108.15 = 1):</p> <ul style="list-style-type: none">- a power unit has tripped (powered down) due to a ground fault.- the closed-loop circulating current control is either too slow or has been set too fast. <p>Fault value (r0949, interpret bitwise binary):</p> <p>Bit 0: Phase U. Bit 1: Phase V. Bit 2: Phase W.</p>
Remedy:	<ul style="list-style-type: none">- check the motor data - if required, carry out commissioning.- check the motor circuit configuration (star-delta)- U/f operation: Increase up ramp.- U/f operation: Check assignment of rated currents of motor and power unit.- infeed: Check the line supply quality.- infeed: Reduce the motor load.- infeed: Correct connection of the line reactor.- check the power cable connections.- check the power cables for short-circuit or ground fault.- check the length of the power cables.- replace power unit. <p>For a parallel switching device (r0108.15 = 1) the following additionally applies:</p> <ul style="list-style-type: none">- check the ground fault monitoring thresholds (p0287).- check the setting of the closed-loop circulating current control (p7036, p7037).

F30105**PU: Actual value sensing fault**

Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	<p>At least one incorrect actual value channel was detected on the Power Stack Adapter (PSA).</p> <p>The incorrect actual value channels are displayed in the following diagnostic parameters.</p>
Remedy:	<p>Evaluate the diagnostic parameters.</p> <p>If the actual value channel is incorrect, check the components and if required, replace.</p>

F30314	Power unit: 24 V power supply overloaded by PM
Message value:	-
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The 24 V power supply through the Power Module (PM) is overloaded. An external 24 V power supply via X124 on the Control Unit is not connected.
Remedy:	Connect an external 24 V power supply via X124 at the Control Unit.

A30315 (F)	Power unit: 24 V power supply overloaded by PM
Message value:	-
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The 24 V power supply through the Power Module (PM) is overloaded. An external 24 V power supply via X124 on the Control Unit is not connected.
Remedy:	Connect an external 24 V power supply via X124 at the Control Unit.
Reaction upon F:	NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

A30502	Power unit: DC link overvoltage
Message value:	%1
Message class:	DC link overvoltage (4)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The power unit has detected overvoltage in the DC link on a pulse inhibit. - device connection voltage too high. - line reactor incorrectly dimensioned. Alarm value (r0949, interpret decimal): DC link voltage [1 bit = 100 mV]. See also: r0070
Remedy:	- check the device supply voltage (p0210). - check the dimensioning of the line reactor. See also: p0210 (Drive unit line supply voltage)

F30600	SI P2: STOP A initiated
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The drive-integrated "Safety Integrated" function in monitoring channel 2 has detected a fault and initiated a STOP A (STO via the safety shutdown path of monitoring channel 2). - forced checking procedure of the safety shutdown path of monitoring channel 2 unsuccessful. - subsequent response to fault F30611 (defect in a monitoring channel). Fault value (r0949, interpret decimal): 0: Stop request from the Control Unit. 1005: STO active although STO not selected and there is no internal STOP A present. 1010: STO inactive although STO is selected or an internal STOP A is present. 1011: internal error for STO deselected in monitoring channel 2.

4 Faults and alarms

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1020: Internal software error in the "Internal voltage protection" function. The "internal voltage protection" function is withdrawn. A STOP A that cannot be acknowledged is initiated.

9999: Subsequent response to fault F30611.

Remedy:

- select Safe Torque Off and de-select again.
- carry out a POWER ON (power off/on) for all components.
- replace the Motor Module/Hydraulic Module involved.

For fault value = 1020:

- upgrade the Motor Module/Hydraulic Module software.
- replace the Motor Module/Hydraulic Module.

For fault value = 9999:

- carry out diagnostics for fault F30611.

Note:

CU: Control Unit

MM: Motor Module

SI: Safety Integrated

STO: Safe Torque Off / SH: Safe standstill

F30611 (A)

SI P2: Defect in a monitoring channel

Message value:

%1

Message class:

Safety monitoring channel has identified an error (10)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE (OFF1, OFF2, OFF3)

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

The drive-integrated "Safety Integrated" function on processor 2 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.

As a result of this fault, after the parameterized transition has expired (p9858), fault F30600 is output (SI MM: STOP A initiated).

Fault value (r0949, interpret decimal):

0: Stop request from the Control Unit.

1 ... 999:

Number of the cross-compared data that resulted in this fault. This number is also displayed in r9895.

1: SI monitoring clock cycle (r9780, r9880).

2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.

3: SI SGE changeover tolerance time (p9650, p9850).

4: SI transition period STOP F to STOP A (p9658, p9858).

5: SI enable Safe Brake Control (p9602, p9802).

6: SI Motion enable, safety-relevant functions (p9501, internal value).

7: SI delay time of STO for Safe Stop 1 (p9652, p9852).

8: SI PROFIsafe address (p9610, p9810).

9: SI debounce time for STO/SBC/SS1 (MM) (p9651, p9851).

10: SI delay time for initiating STO for ESR (p9697, p9897).

11: SI Safe Brake Adapter mode, BICO interconnection (p9621, p9821).

12: SI Safe Brake Adapter relay ON time (p9622[0], p9822[0]).

13: SI Safe Brake Adapter relay OFF time (p9622[1], p9822[1]).

14: SI PROFIsafe telegram selection (p9611, p9811).

1000: Watchdog timer has expired.

Within the time of approx. 5 x p9650, alternatively, the following was defined:

- Too many signal changes have occurred at the EP terminal of the Motor Module.

- Via PROFIsafe/TM54F, STO was too frequently initiated (also as subsequent response).

- Safe pulse cancellation (r9723.9) was too frequently initiated (also as subsequent response).

1001, 1002: Initialization error, change timer / check timer.

1950: Module temperature outside the permissible temperature range.

1951: Module temperature not plausible.

1952: S120M: hardware access fault

2000: Status of the STO selection for both monitoring channels are different.

2001: Feedback signals of STO shutdown for both monitoring channels are different.

2002: Statuses of the delay timer SS1 on both monitoring channels are different (status of the timer in p9650/p9850).

2003: Status of the STO terminal for both monitoring channels are different.

6000 ... 6999:

Error in the PROFIsafe control.

For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.

The significance of the individual message values is described in safety message C01711.

Remedy:

Re fault value = 1 ... 5 and 7 ... 999:

- check the cross data comparison that resulted in a STOP F.
- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 6:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 1000:

- check the wiring of the safety-relevant inputs (SGE) on the Control Unit (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.
- check the wiring of the failsafe inputs at the TM54F (contact problems).
- check the tolerance time F-DI changeover and if required, increase the value (p9650/p9850).

Re fault value = 1001, 1002:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Motor Module software.
- upgrade the Control Unit software.

For fault value = 1950:

- operate the module in the permissible range.
- check the module fan, replace the Motor Module involved.

For fault value = 1951:

- operate the module in the permissible range.
- replace the Motor Module involved.

For fault value = 1952:

- replace the Motor Module involved.

Re fault value = 2000, 2001, 2002, 2003:

- check the tolerance time SGE changeover and if required, increase the value (p9650/p9850, p9652/p9852).
- check the wiring of the safety-relevant inputs (SGE) (contact problems).
- check why STO was selected in r9872. When the SMM functions are active (p9501 = 1), STO can also be selected using these functions.
- replace the Motor Module involved.

Note:

This fault can be acknowledged after removing the cause of the error and after correct selection/deselection of STO.

Re fault value = 6000 ... 6999:

Refer to the description of the message values in safety message C01711.

Note:

CU: Control Unit

EP: Enable Pulses (pulse enable)

ESR: Extended Stop and Retract

MM: Motor Module

SGE: Safety-relevant input

SI: Safety Integrated

SMM: Safe Motion Monitoring

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

Reaction upon A: NONE

Acknowl. upon A: NONE

F30611 (A)	SI P2: Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on processor 2 has detected a fault in the crosswise data comparison between the two monitoring channels and has initiated a STOP F.</p> <p>As a result of this fault, after the parameterized transition has expired (p9858), fault F30600 is output (SI MM: STOP A initiated).</p> <p>Fault value (r0949, interpret decimal):</p> <p>0: Stop request from the Control Unit.</p> <p>1 ... 999:</p> <p>Number of the cross-compared data that resulted in this fault. This number is also displayed in r9895.</p> <p>1: SI monitoring clock cycle (r9780, r9880).</p> <p>2: SI enable safety functions (p9601, p9801). Crosswise data comparison is only carried out for the supported bits.</p> <p>3: SI SGE changeover tolerance time (p9650, p9850).</p> <p>4: SI transition period STOP F to STOP A (p9658, p9858).</p> <p>6: SI Motion enable, safety-relevant functions (p9501, internal value).</p> <p>7: SI delay time of STO for Safe Stop 1 (p9652, p9852).</p> <p>8: SI PROFIsafe address (p9610, p9810).</p> <p>9: SI debounce time for STO/SBC/SS1 (HM) (p9651, p9851).</p> <p>10: SI delay time for initiating STO for ESR (p9697, p9897).</p> <p>11: SI HLA shutoff valve feedback signal contact configuration (p9626, p9826).</p> <p>12: SI HLA shutoff valve wait time switch on (p9625[0], p9825[0]).</p> <p>13: SI HLA shutoff valve wait time switch off (p9625[1], p9825[1]).</p> <p>14: SI PROFIsafe telegram selection (p9611, p9811).</p> <p>1000: Watchdog timer has expired.</p> <p>Within the time of approx. 5 x p9650, alternatively, the following was defined:</p> <ul style="list-style-type: none">- Too many signal changes at the STO terminal of the Hydraulic Module.- Via PROFIsafe/TM54F, STO was too frequently initiated (also as subsequent response). <p>1001, 1002: Initialization error, change timer / check timer.</p> <p>1950: Module temperature outside the permissible temperature range.</p> <p>1951: Module temperature not plausible.</p> <p>2000: Status of the STO selection for both monitoring channels are different.</p> <p>2001: Feedback signals of STO shutdown for both monitoring channels are different.</p> <p>2002: Statuses of the delay timer SS1 on both monitoring channels are different (status of the timer in p9650/p9850).</p> <p>2003: Status of the STO terminal for both monitoring channels are different.</p> <p>6000 ... 6999:</p> <p>Error in the PROFIsafe control.</p> <p>For these fault values, the failsafe control signals (failsafe values) are transferred to the safety functions.</p> <p>The significance of the individual message values is described in safety message C01711.</p>
Remedy:	<p>Re fault value = 1 ... 5 and 7 ... 999:</p> <ul style="list-style-type: none">- check the cross data comparison that resulted in a STOP F.- carry out a POWER ON (power off/on) for all components.- upgrade the Hydraulic Module software.- upgrade the Control Unit software. <p>For fault value = 6:</p> <ul style="list-style-type: none">- carry out a POWER ON (power off/on) for all components.- upgrade the Hydraulic Module software.- upgrade the Control Unit software.

For fault value = 1000:

- check the wiring of the safety-relevant inputs (SGE) on the Control Unit (contact problems).
- PROFIsafe: Remove contact problems/faults at the PROFIBUS master/PROFINET controller.
- check the wiring of the failsafe inputs at the TM54F (contact problems).
- check the tolerance time F-DI changeover and if required, increase the value (p9650/p9850).

Re fault value = 1001, 1002:

- carry out a POWER ON (power off/on) for all components.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

For fault value = 1950:

- operate the module in the permissible range.
- check the module fan, replace the Hydraulic Module involved.

For fault value = 1951:

- operate the module in the permissible range.
- replace Hydraulic Module involved.

Re fault value = 2000, 2001, 2002, 2003:

- check the tolerance time SGE changeover and if required, increase the value (p9650/p9850, p9652/p9852).
- check the wiring of the safety-relevant inputs (SGE) (contact problems).
- check why STO was selected in r9872. When the SMM functions are active (p9501 = 1), STO can also be selected using these functions.
- replace Hydraulic Module involved.

Note:

This fault can be acknowledged after removing the cause of the error and after correct selection/deselection of STO.

Re fault value = 6000 ... 6999:

Refer to the description of the message values in safety message C01711.

Note:

CU: Control Unit

ESR: Extended Stop and Retract

HM: Hydraulic Module.

MM: Motor Module

SGE: Safety-relevant input

SI: Safety Integrated

SMM: Safe Motion Monitoring

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

Reaction upon A: NONE

Acknowl. upon A: NONE

N30620 (F, A) SI P2: Safe Torque Off active

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The "Safe Torque Off" (STO) function of the basic functions has been selected in monitoring channel 2 using the input terminal and is active.

Note:

- This message does not result in a safety stop response.
- This message is not output when STO is selected using the Extended Functions.

Remedy: Not necessary.

Note:

MM: Motor Module

SI: Safety Integrated

STO: Safe Torque Off / SH: Safe standstill

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Reaction upon F: OFF2
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon A: NONE
Acknowl. upon A: NONE

N30621 (F, A) SI P2: Safe Stop 1 active
Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The "Safe Stop 1" function (SS1) was selected in monitoring channel 2 and is active.
Note:
This message does not result in a safety stop response.
Remedy: Not necessary.
Note:
MM: Motor Module
SI: Safety Integrated
SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)
Reaction upon F: NONE (OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon A: NONE
Acknowl. upon A: NONE

F30625 SI P2: Sign-of-life error in safety data
Message value: %1
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The drive-integrated "Safety Integrated" function in monitoring channel 2 has detected an error in the sign-of-life of the safety data between the two monitoring channels and initiated a STOP A.
- there is either a DRIVE-CLiQ communication error or communication has failed.
- a time slice overflow of the safety software has occurred.
- The enable of the safety functions in both monitoring channels is inconsistent (p9601 = 0, p9801 <> 0).
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
Remedy:
- select Safe Torque Off and de-select again.
- carry out a POWER ON (power off/on) for all components.
Check whether there is a DRIVE-CLiQ communication error between the two monitoring channels and, if required, carry out a diagnostics routine for the faults identified.
- de-select all drive functions that are not absolutely necessary.
- reduce the number of drives.
- check the electrical cabinet design and cable routing for EMC compliance
- Check the enable of the safety functions for both of the monitoring channels and if required, correct (p9601, p9801).
Note:
CU: Control Unit
MM: Motor Module
SI: Safety Integrated

F30630	SI P2: Brake control error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The "Safety Integrated" function integrated in the drive on the Motor Module (MM) has detected a brake control error and initiated a STOP A.</p> <ul style="list-style-type: none">- motor cable is not shielded correctly.- defect in control circuit of the Motor Module. <p>Fault value (r0949, interpret decimal):</p> <p>10: Fault in "open holding brake" operation.</p> <ul style="list-style-type: none">- Parameter p1278 incorrectly set.- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).- Ground fault in brake cable. <p>30: Fault in "close holding brake" operation.</p> <ul style="list-style-type: none">- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).- Short-circuit in brake winding. <p>40: Fault in "brake closed" state.</p> <p>60, 70: Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control).</p> <p>81: Safe Brake Adapter: Fault in "brake closed" state.</p> <p>82: Safe Brake Adapter: Fault for the operation "open brake".</p> <p>83: Safe Brake Adapter: Fault for the operation "close brake".</p> <p>84, 85: Safe Brake Adapter: Fault in the brake control circuit of the Control Unit or communication fault between the Control Unit and Motor Module (brake control).</p> <p>90: Brake released for service purposes (X4).</p> <p>91: Fault in "open holding brake" operation.</p> <ul style="list-style-type: none">- No brake connected or wire breakage (check whether brake releases for p1278 = 1 and p9602/p9802 = 0 (SBC deactivated)).
Remedy:	<ul style="list-style-type: none">- check parameter p1278 (for SBC, only p1278 = 0 is permissible).- select Safe Torque Off and de-select again.- check the motor holding brake connection.- check the function of the motor holding brake.- check whether there is a DRIVE-CLiQ communication error between the Control Unit and the Motor Module involved and, if required, carry out a diagnostics routine for the faults identified.- check that the electrical cabinet design and cable routing are in compliance with EMC regulations (e.g. shield of the motor cable and brake conductors are connected with the shield connecting plate and the motor connectors are tightly screwed to the housing).- replace the Motor Module involved. <p>Operation with Safe Brake Module or Safe Brake Adapter:</p> <ul style="list-style-type: none">- check the Safe Brake Module or Safe Brake Adapter connection.- Replace the Safe Brake Module or Safe Brake Adapter.

4 Faults and alarms

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Note:

MM: Motor Module

SBC: Safe Brake Control

SI: Safety Integrated

F30631	Brake control: External release active
Message value:	-
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For mounting purposes, the brake is supplied with voltage via terminal X4.1 and released.
Remedy:	If required, again remove the power supply at X4.1.

F30632	SI P2: shutoff valve control/feedback signal error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive-integrated "Safety Integrated" function on the Hydraulic Module (monitoring channel 2) has detected a fault for the control/feedback signal of the shutoff valve and initiated a STOP A.</p> <p>Possible causes:</p> <ul style="list-style-type: none">- shutoff valve either not connected or not correctly connected (X272).- feedback signal of the shutoff valve either not connected or not correctly connected (X281/X282).- feedback signal of the shutoff valve incorrectly set (p9626/p9826).- shutoff valve defective.- Hydraulic Module defective. <p>Fault value (r0949, interpret decimal):</p> <p>10: Fault in the "Open shutoff valve" operation.</p> <p>30: Fault in the "Close shutoff valve" operation.</p> <p>40: Fault in the "Shutoff valve closed" state.</p> <p>60, 70: Fault in the control of the cutoff valve or communication error between the Control Unit and the Hydraulic Module.</p> <p>81: Feedback signal of the shutoff valve: Fault in the "Shutoff valve closed" state.</p> <p>82: Feedback signal of the shutoff valve: Fault when "Opening shutoff valve".</p> <p>83: Feedback signal of the shutoff valve: Fault when "Closing shutoff valve".</p> <p>84: Feedback signal of the shutoff valve: Fault in the control of the shutoff valve or communication error between the Control Unit and the Hydraulic Module.</p>
Remedy:	<ul style="list-style-type: none">- check the shutoff valve connection (X272).- check the feedback signals of the shutoff valve (X281, X282).- check the configuration of the feedback signals of the shutoff valve (p9626/p9826).- Check for EMC-compliant control cabinet design and cable routing (e.g. use shielded cables and connect the shield).- if necessary, replace the shutoff valve.- if necessary, replace the Hydraulic Module. <p>See also: p9626 (SI HLA shutoff valve feedback signal contact configuration (CU)), p9826 (SI HLA shutoff valve feedback signal contact configuration (MM))</p>

A30640 (F)	SI P2: Fault in the shutdown path of the second channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Motor Module has detected a communication error with the higher-level control or the TM54F to transfer the safety-relevant information or there is a communication error between Motor Modules connected in parallel. Note: This fault results in a STOP A that can be acknowledged. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	For the higher-level control, the following applies: - check the PROFIsafe address in the higher-level control and Motor Modules and if required, align. - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. For TM54F, carry out the following steps: - start the copy function for the node identifier (p9700 = 1D hex). - acknowledge hardware CRC (p9701 = EC hex). - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. For a parallel connection, the following applies: - check the PROFIsafe address in both monitoring channels and if required, align. - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. The following generally applies: - upgrade the Motor Module software. Note: MM: Motor Module SI: Safety Integrated See also: p9810 (SI PROFIsafe address (Motor Module))
Reaction upon F:	NONE (OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)

A30640 (F)	SI P2: Fault in the shutdown path of the second channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Hydraulic Module has detected a communications error with the higher-level control or the TM54F to transfer the safety-relevant information. Note: This fault results in a STOP A that can be acknowledged. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	For the higher-level control, the following applies: - check the PROFIsafe address in the higher-level control and Hydraulic Module and if required, align. - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. For TM54F, carry out the following steps: - start the copy function for the node identifier (p9700 = 1D hex). - acknowledge hardware CRC (p9701 = EC hex). - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components.

4 Faults and alarms

4.2 List of faults and alarms

For a parallel connection, the following applies:

- check the PROFIsafe address in both monitoring channels and if required, align.
- save all parameters (p0977 = 1).
- carry out a POWER ON (power off/on) for all components.

The following generally applies:

- upgrade the Hydraulic Module software.

Note:

MM: Motor Module

SI: Safety Integrated

See also: p9810 (SI PROFIsafe address (Motor Module))

Reaction upon F: NONE (OFF2)

Acknowledg. upon F: IMMEDIATELY (POWER ON)

F30649

SI P2: Internal software error

Message value: %1

Message class: Hardware / software error (1)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An internal error in the Safety Integrated software in monitoring channel 2 has occurred.

Note:

This fault results in a STOP A that cannot be acknowledged.

Fault value (r0949, interpret hexadecimal):

Only for internal Siemens troubleshooting.

Remedy:

- carry out a POWER ON (power off/on) for all components.
- re-commission the Safety Integrated function and carry out a POWER ON.
- upgrade the Motor Module/Hydraulic Module software.
- contact the Hotline.
- replace the Motor Module/Hydraulic Module.

Note:

MM: Motor Module

SI: Safety Integrated

F30650

SI P2: Acceptance test required

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The "Safety Integrated" function on monitoring channel 2 requires an acceptance test.

Note:

This fault results in a STOP A that can be acknowledged.

Fault value (r0949, interpret decimal):

130: Safety parameters for monitoring channel 2 not available.

Note:

This fault value is always output when Safety Integrated is commissioned for the first time.

1000: Reference and actual checksum in monitoring channel 2 are not identical (booting).

- as a result of the changed current controller sampling time (p0115[0]), the clock cycle time for the Safety Integrated Basic Functions (r9880) was adapted.

- Safety parameters set offline and loaded into the Control Unit.

- a download was made to the SINAMICS, whose firmware versions in monitoring channel 2 did not correspond to the latest version. The request to switch off the DRIVE-CLiQ component A1007 was present after the download.

- at least one checksum-checked piece of data is defective.

2000: Reference and actual checksum in monitoring channel 2 are not identical (commissioning mode).

- reference checksum on monitoring channel 2 incorrectly entered (p9899 not equal to r9898).

2003: Acceptance test is required as a safety parameter has been changed.

2005: The safety logbook has identified that the safety checksums have changed. An acceptance test is required.
 3003: Acceptance test is required as a hardware-related safety parameter has been changed.
 9999: Subsequent response of another safety-related fault that occurred when booting that requires an acceptance test.

Remedy:

For fault value = 130:

- carry out safety commissioning routine.

For fault value = 1000:

- check the Safety Integrated Basic Functions (r9880) and adapt the reference checksum (p9899).

- again carry out safety commissioning routine.

- Using STARTER, activate the safety parameters for the drive involved (change settings, copy parameters, activate settings).

- switch off and switch on the drive unit and DRIVE-CLiQ components. If A30650 is still present, repeat the download.

- replace the memory card or Control Unit.

For fault value = 2000:

- check the safety parameters on monitoring channel 2 and adapt the reference checksum (p9899).

Re fault value = 2003, 2005:

- Carry out an acceptance test and generate an acceptance report.

The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:

SINAMICS S120 Function Manual Safety Integrated

For fault value = 3003:

- carry out the function checks for the modified hardware and generate an acceptance report.

The procedure when carrying out an acceptance test as well as an example of the acceptance report are provided in the following literature:

SINAMICS S120 Function Manual Safety Integrated

For fault value = 9999:

- carry out diagnostics for the other safety-related fault that is present.

Note:

MM: Motor Module

SI: Safety Integrated

See also: p9799 (SI reference checksum SI parameters (Control Unit)), p9899 (SI reference checksum SI parameters (Motor Module))

F30651**SI P2: Synchronization with Control Unit unsuccessful**

Message value:

%1

Message class:

Hardware / software error (1)

Drive object:

HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

The drive-integrated "Safety Integrated" function requires synchronization of the safety time slices in both monitoring channels. This synchronization routine was unsuccessful.

Note:

This fault results in a STOP A that cannot be acknowledged.

Fault value (r0949, interpret decimal):

Only for internal Siemens troubleshooting.

Remedy:

- carry out a POWER ON (power off/on) for all components.

- upgrade the Motor Module/Hydraulic Module software.

- upgrade the Control Unit software.

Note:

MM: Motor Module

SI: Safety Integrated

F30652	SI P2: Illegal monitoring clock cycle
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The Safety Integrated monitoring clock cycle cannot be maintained due to the communication conditions requested in the system. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- if fault F01652 simultaneously occurs, apply the remedy/countermeasure described there. - upgrade the firmware of the Motor Module/Hydraulic Module to a later version. Note: MM: Motor Module SI: Safety Integrated

F30655	SI P2: Align monitoring functions
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An error has occurred when aligning the Safety Integrated monitoring functions of both monitoring channels. No common set of supported SI monitoring functions was able to be determined. - there is either a DRIVE-CLiQ communication error or communication has failed. - Safety Integrated software releases on the Control Unit and Motor Module/Hydraulic Module are not compatible with one another. Note: This fault results in a STOP A that cannot be acknowledged. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade the Motor Module/Hydraulic Module software. - upgrade the Control Unit software. - check the electrical cabinet design and cable routing for EMC compliance Note: CU: Control Unit MM: Motor Module SI: Safety Integrated

F30656	SI P2: Motor Module parameter error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	When accessing the Safety Integrated parameters for monitoring channel 2 in the non-volatile memory, an error has occurred. Note: This fault results in a STOP A that can be acknowledged.

Fault value (r0949, interpret decimal):

129:

- safety parameters for monitoring channel 2 corrupted.
- drive with enabled safety functions was possibly copied offline using the commissioning software and the project downloaded.

131: Internal software error on the Control Unit.

255: Internal Motor Module/Hydraulic Module software error.

Remedy:

- re-commission the safety functions.
- upgrade the Control Unit software.
- upgrade the Motor Module/Hydraulic Module software.
- replace the memory card or Control Unit.

For fault value = 129:

- activate the safety commissioning mode (p0010 = 95).
- adapt the PROFIsafe address (p9610).
- start the copy function for SI parameters (p9700 = D0 hex).
- acknowledge data change (p9701 = DC hex).
- exit the safety commissioning mode (p0010 = 0).
- save all parameters (p0977 = 1 or "copy RAM to ROM").
- carry out a POWER ON (power off/on) for all components.

Note:

MM: Motor Module

SI: Safety Integrated

F30657 SI P2: PROFIsafe telegram number invalid

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: The PROFIsafe telegram number set in p9811 is not valid.

When PROFIsafe is enabled (p9801.3 = 1), then a telegram number greater than zero must be entered in p9811.

Note:

This fault does not result in a safety stop response.

See also: p9611 (SI PROFIsafe telegram selection (Control Unit)), p60022 (PROFIsafe telegram selection)

Remedy:

Check the telegram number setting (p9811).

F30659 SI P2: Write request for parameter rejected

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The write request for one or several Safety Integrated parameters in monitoring channel 2 was rejected.

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

10: An attempt was made to enable the STO function although this cannot be supported.

11: An attempt was made to enable the SBC function although this cannot be supported.

13: An attempt was made to enable the SS1 function although this cannot be supported.

14: An attempt was made to enable the safe motion monitoring function with the higher-level control, although this cannot be supported.

15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.

16: An attempt was made to enable the PROFIsafe communication - although this cannot be supported or the version of the PROFIsafe driver used on both monitoring channels is different.

18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.

19: For ESR, an attempt was made to enable the delay for pulse suppression, although this cannot be supported.

27: An attempt was made to activate the Basic Functions by controlling via TM54F although this cannot be supported.

See also: r9771 (SI common functions (Control Unit)), r9871 (SI common functions (Motor Module))

Remedy:

Re fault value = 10, 11, 13, 14, 15, 16, 18, 19:

- check whether there are faults in the safety function alignment between the two monitoring channels (F01655, F30655) and if required, carry out diagnostics for the faults involved.

- use a Motor Module that supports the required function.

- upgrade the Motor Module software.

- upgrade the Control Unit software.

For fault value = 33:

- Deselect motion monitoring functions without selection integrated in drive (p9601.5, p9801.5) and select safety functions that are supported (see p9771/p9871),

or:

- use a Motor Module that supports the required function.

- upgrade the Motor Module software.

- upgrade the Control Unit software.

Note:

CU: Control Unit

ESR: Extended Stop and Retract

MM: Motor Module

SBC: Safe Brake Control

SI: Safety Integrated

SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)

STO: Safe Torque Off / SH: Safe standstill

F30659

SI P2: Write request for parameter rejected

Message value:

%1

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

HLA

Reaction:

OFF2

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

The write request for one or several Safety Integrated parameters in monitoring channel 2 was rejected.

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

10: An attempt was made to enable the STO function although this cannot be supported.

13: An attempt was made to enable the SS1 function although this cannot be supported.

14: An attempt was made to enable the safe motion monitoring function with the higher-level control, although this cannot be supported.

15: An attempt was made to enable the motion monitoring functions integrated in the drive although these cannot be supported.

16: An attempt was made to enable the PROFIsafe communication - although this cannot be supported or the version of the PROFIsafe driver used on both monitoring channels is different.

18: An attempt was made to enable the PROFIsafe function for Basic Functions although this cannot be supported.

19: For ESR, an attempt was made to enable the delay for pulse suppression, although this cannot be supported.

27: An attempt was made to activate the Basic Functions by controlling via TM54F although this cannot be supported.

33: An attempt was made to enable the motion monitoring functions without selection integrated in the drive (p9601.5, p9801.5), although this cannot be supported.

See also: r9771 (SI common functions (Control Unit)), r9871 (SI common functions (Motor Module))

Remedy:

Re fault value = 10, 13, 14, 15, 16, 18, 19:

- check whether there are faults in the safety function alignment between the two monitoring channels (F01655, F30655) and if required, carry out diagnostics for the faults involved.
- use a Hydraulic Module that supports the required function.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

For fault value = 33:

- Deselect motion monitoring functions without selection integrated in drive (p9601.5, p9801.5) and select safety functions that are supported (see p9771/p9871),

or:

- use a Hydraulic Module that supports the required function.
- upgrade the Hydraulic Module software.
- upgrade the Control Unit software.

Note:

CU: Control Unit
 ESR: Extended Stop and Retract
 MM: Motor Module
 SI: Safety Integrated
 SS1: Safe Stop 1 (corresponds to Stop Category 1 acc. to EN60204)
 STO: Safe Torque Off / SH: Safe standstill

F30664 Error while booting

Message value: %1

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: An error has occurred during booting.
 Fault value (r0949, interpret hexadecimal):
 Only for internal Siemens troubleshooting.

Remedy:

- carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

F30665 SI P2: System is defective

Message value: %1

Message class: Hardware / software error (1)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A system defect was detected before the last boot or in the actual one. The system might have been rebooted (reset).
 Fault value (r0949, interpret hexadecimal):
 200000 hex, 400000 hex:
 - Fault in the actual booting/operation.
 2 hex:
 - parameters p9500 and p9300 are not the same (if Safety message C30711 is displayed at the same time).
 Additional values:
 - defect before the last time that the system booted.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- carry out a POWER ON (power off/on).
- upgrade firmware to later version.
- contact the Hotline.

For fault value = 2:

- check parameters p9500 and p9300 to see if they are the same (if Safety message C30711 is displayed at the same time).

Re fault value = 400000 hex:

- ensure that the Control Unit is connected to the Power Module.

A30666 (F) SI Motion P2: Steady-state (static) 1 signal at the F-DI for safe acknowledgment

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A logical 1 signal is present at the F-DI configured in p10106 for more than 10 seconds.
If, at the F-DI no acknowledgment was performed for safe acknowledgment, then a steady-state logical and 0 signal must be present. This avoids unintentional safety-relevant acknowledgement (or the "Internal Event Acknowledge" signal) if a wire breaks or one of the two digital inputs bounces.

Remedy: Set the fail-safe digital input (F-DI) to a logical 0 signal (p10106).

Note:
F-DI: Failsafe Digital Input

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

F30672 SI P2: Control Unit software incompatible

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The existing Control Unit software does not support the safe drive-based motion monitoring function.

Note:
This fault results in a STOP A that cannot be acknowledged.
Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.

Remedy:

- check whether there are faults in the safety function alignment between the two monitoring channels (F01655, F30655) and if required, carry out diagnostics for the faults involved.
- use a Control Unit that supports the safe motion monitoring function.
- upgrade the Control Unit software.

Note:
SI: Safety Integrated

F30674 SI Motion P2: Safety function not supported by PROFIsafe telegram

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: The monitoring function enabled in p9301 and p9801 is not supported by the currently set PROFIsafe telegram (p9811).

Note:
This fault does not result in a safety stop response.
Fault value (r0949, interpret bitwise binary):
Bit 24 = 1:
Transfer SLS (SG) limit value via PROFIsafe not supported (p9301.24).

Bit 25 = 1:
Transfer safe position via PROFIsafe is not supported (p9301.25).
Bit 26 = 1:
Gearbox stage switchover via PROFIsafe is not supported (p9301.26).
Remedy:
- deselect the monitoring function involved (p9301, p9801).
- set the matching PROFIsafe telegram (p9811).

Note:
SI: Safety Integrated
SLS: Safely-Limited Speed
SP: Safe Position

F30680**SI Motion P2: Checksum error safety monitoring functions**

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause:

The actual checksum calculated by the Motor Module/Hydraulic Module and entered in r9398 over the safety-relevant parameters does not match the reference checksum saved in p9399 at the last machine acceptance. Safety-relevant parameters have been changed or a fault is present.

Note:
This fault results in a STOP A that can be acknowledged.
Fault value (r0949, interpret decimal):
0: Checksum error for SI parameters for motion monitoring.
1: Checksum error for SI parameters for component assignment.

Remedy:
- check the safety-relevant parameters and if required, correct.
- set the reference checksum to the actual checksum.
- execute the function "Copy RAM to ROM".
- perform a POWER ON if safety parameters requiring a POWER ON have been modified.
- carry out an acceptance test.

F30681**SI Motion P1: Incorrect parameter value**

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause:

The parameter cannot be parameterized with this value.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
yyyy = 0:
No information available.

xxxx = 9301:
It is not permissible to enable the function "n < nx hysteresis and filtering" (p9301.16) in conjunction with the function "Extended functions without selection" (p9801.5).
xxxx = 9301 and yyyy = 8:
Referencing via SCC (p9301.27 = 1) is enabled without enabling absolute motion monitoring functions (p9301.1 or p9301.2).
xxxx = 9334 or 9335:
The limit values of SLP have been set too high (absolute values).
xxxx = 9385:
For Safety without encoder and synchronous motor, p9385 must be set to 4.

xxxx = 9801 and yyyy = 1:

If motion monitoring functions integrated in the drive (p9801.2 = 1) and extended functions without selection (p9801.5 = 1) are activated, then PROFIsafe (p9801.3 = 1) is not possible.

xxxx = 9801 and yyyy = 2:

Extended functions without selection (p9801.5 = 1) are enabled without enabling motion monitoring functions integrated in the drive (p9801.2).

xxxx = 9801 and yyyy = 3:

Onboard F-DI are enabled without enabling motion monitoring functions integrated in the drive (p9801.2).

xxxx = 9801 and yyyy = 5:

Transfer of the SLS limit value via PROFIsafe (p9301.24) has been enabled, without enabling PROFIsafe.

xxxx = 9801 and yyyy = 6:

Transfer of the safe position via PROFIsafe (p9301.25) has been enabled without enabling PROFIsafe.

xxxx = 9801 and yyyy = 7:

Safe switchover of the gearbox stages (p9301.26 = 1) has been enabled without enabling PROFIsafe.

Remedy:

Correct parameter (if required, also on another monitoring channel, p9601).

Note:

For different values in the two monitoring channels, start the copy function for SI parameters on the drive (p9700 = 57 hex).

If xxxx = 9301:

Correct parameters p9501.16 and p9301.16 or deselect the extended functions without selection (p9801.5).

If xxxx = 9501 and yyyy = 8:

Inhibit referencing via SCC (p9501.27 = 1) or enable an absolute motion monitoring function (p9501.1 or p9501.2).

If xxxx = 9317:

Further, p9316.0 should be checked.

If xxxx = 9334 or 9335:

Reduce the limit values (absolute values) of SLP.

If xxxx = 9801:

yyyy = 1:

Only enable motion monitoring functions integrated in the drive (p9801.2 = 1) and extended functions without selection (p9801.5 = 1) – or only PROFIsafe (p9801.3 = 1).

yyyy = 2, 3:

Enable motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 5:

To transfer the SLS limit values via PROFIsafe (p9301.24 = 1), also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 6:

For the safe position via PROFIsafe (p9301.25 = 1), also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 7:

For safe switchover of gearbox stages (p9301.26 = 1) also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

F30681

SI Motion P1: Incorrect parameter value

Message value:

Parameter: %1, supplementary information: %2

Message class:

Error in the parameterization / configuration / commissioning procedure (18)

Drive object:

HLA

Reaction:

OFF2

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

The parameter cannot be parameterized with this value.

Note:

This message does not result in a safety stop response.

Fault value (r0949, interpret decimal):

yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter

yyyy = 0:

No information available.

xxxx = 9301:

It is not permissible to enable the function "n < nx hysteresis and filtering" (p9301.16) in conjunction with the function "Extended functions without selection" (p9801.5).

xxxx = 9301 and yyyy = 8:

Referencing via SCC (p9301.27 = 1) is enabled without enabling absolute motion monitoring functions (p9301.1 or p9301.2).

xxxx = 9334 or 9335:

The limit values of SLP have been set too high (absolute values).

xxxx = 9801 and yyyy = 1:

If motion monitoring functions integrated in the drive (p9801.2 = 1) and extended functions without selection (p9801.5 = 1) are activated, then PROFIsafe (p9801.3 = 1) is not possible.

xxxx = 9801 and yyyy = 2:

Extended functions without selection (p9801.5 = 1) are enabled without enabling motion monitoring functions integrated in the drive (p9801.2).

xxxx = 9801 and yyyy = 5:

Transfer of the SLS limit value via PROFIsafe (p9301.24) has been enabled, without enabling PROFIsafe.

xxxx = 9801 and yyyy = 6:

Transfer of the safe position via PROFIsafe (p9301.25) has been enabled without enabling PROFIsafe.

xxxx = 9801 and yyyy = 7:

Safe switchover of the gearbox stages (p9301.26 = 1) has been enabled without enabling PROFIsafe.

Remedy:

Correct parameter (if required, also on another monitoring channel, p9601).

Note:

For different values in the two monitoring channels, start the copy function for SI parameters on the drive (p9700 = 57 hex).

If xxxx = 9301:

Correct parameters p9501.16 and p9301.16 or deselect the extended functions without selection (p9801.5).

If xxxx = 9501 and yyyy = 8:

Inhibit referencing via SCC (p9501.27 = 1) or enable an absolute motion monitoring function (p9501.1 or p9501.2).

If xxxx = 9317:

Further, p9316.0 should be checked.

If xxxx = 9334 or 9335:

Reduce the limit values (absolute values) of SLP.

If xxxx = 9801:

yyyy = 1:

Only enable motion monitoring functions integrated in the drive (p9801.2 = 1) and extended functions without selection (p9801.5 = 1) – or only PROFIsafe (p9801.3 = 1).

yyyy = 2:

Enable motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 5:

To transfer the SLS limit values via PROFIsafe (p9301.24 = 1), also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 6:

For the safe position via PROFIsafe (p9301.25 = 1), also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

yyyy = 7:

For safe switchover of gearbox stages (p9301.26 = 1) also enable PROFIsafe (p9801.3 = 1) and motion monitoring functions integrated in the drive (p9801.2 = 1).

F30682	SI Motion P2: Monitoring function not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The monitoring function enabled in p9301, p9501, p9601, p9801, p9307 or p9507 is not supported in this firmware version. Note: This message does not result in a safety stop response. Fault value (r0949, interpret decimal): 1: Monitoring function SLP not supported (p9301.1). 2: Monitoring function SCA not supported (p9301.7 and p9301.8 ... 15). 3: Monitoring function SLS override not supported (p9301.5). 4: Monitoring function external ESR activation not supported (p9301.4). 5: Monitoring function F-DI in PROFIsafe not supported (p9301.30). 6: Enable actual value synchronization not supported (p9301.3). 9: Monitoring function not supported by the firmware or enable bit not used. 12: This Control Unit does not support operation of safety functions with a higher-level control (e.g. SINUMERIK). 24: Monitoring function SDI not supported. 26: Hysteresis and filtering for SSM monitoring function without an encoder not supported (p9301.16). 27: This hardware does not support onboard F-DI and F-DO. 30: The firmware version of the Motor Module is older than the version of the Control Unit. 33: Safety functions without selection not supported (p9601.5, p9801.5). 34: This module does not support safe position via PROFIsafe. 36: Function "SS1E" not supported. 39: This module or software version of the CU/MM does not support safe gearbox stage switchover (p9501.26). 44: This module/this software version does not support referencing via the safety control channel (p9501.27). 50: Shortening the switchover times for SOS (p9569/p9369, p9567/p9367) is not supported.
Remedy:	- de-select the monitoring function involved (p9301, p9501, p9601, p9801, p9307, p9507). - Upgrade the Motor Module firmware. Note: ESR: Extended Stop and Retract SCA: Safe Cam / SN: Safe software cam SDI: Safe Direction (safe motion direction) SI: Safety Integrated SLP: Safely-Limited Position / SE: Safe software limit switches SLS: Safely-Limited Speed / SG: Safely reduced speed SP: Safe Position SS1E: Safe Stop 1 external (Safe Stop 1 with external stop) See also: p9301, p9501, p9503, p9601, p9801, r9871

F30682	SI Motion P2: Monitoring function not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA
Reaction:	OFF2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The monitoring function enabled in p9301, p9501, p9601 or p9801 is not supported in this firmware version. Note: This message does not result in a safety stop response.

Fault value (r0949, interpret decimal):

2: Monitoring function SCA not supported (p9301.7 and p9301.8 ... 15).

3: Monitoring function SLS override not supported (p9301.5).

6: Enable actual value synchronization not supported (p9301.3).

9: Monitoring function not supported by the firmware or enable bit not used.

12: This Control Unit does not support operation of safety functions with a higher-level control (e.g. SINUMERIK).

30: The firmware version of the Hydraulic Module is older than the version of the Control Unit.

50: Shortening the switchover times for SOS (p9569/p9369, p9567/p9367) is not supported.

Remedy:

- deselect the monitoring function involved (p9301, p9501, p9601, p9801).

- upgrade the Hydraulic Module firmware.

Note:

SCA: Safe Cam / SN: Safe software cam

SI: Safety Integrated

SLS: Safely-Limited Speed / SG: Safely reduced speed

See also: p9301, p9501, p9503, p9601, p9801, r9871

F30683**SI Motion P2: SOS/SLS enable missing**

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The safety-relevant basic function "SOS/SLS" is not enabled in p9301 although other safety-relevant monitoring functions are enabled.

Note:

This message does not result in a safety stop response.

Remedy:

Enable the function "SOS/SLS" (p9301.0) and carry out a POWER ON.

Note:

SI: Safety Integrated

SLS: Safely-Limited Speed / SG: Safely reduced speed

SOS: Safe Operating Stop / SBH: Safe operating stop

See also: p9301 (SI Motion enable safety functions (Motor Module))

F30684**SI Motion P2: Safely limited position limit values interchanged**

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For the function "Safely Limited Position" (SLP), a lower value is in p9334 than in p9335.

Note:

This fault does not result in a safety stop response.

Fault value (r0949, interpret decimal):

1: Limit values SLP1 interchanged.

2: Limit values SLP2 interchanged.

See also: p9334, p9335

Remedy:

- correct the lower and upper limit values (p9335, p9334).

- carry out a POWER ON (power off/on).

Note:

SI: Safety Integrated

SLP: Safely-Limited Position / SE: Safe software limit switches

F30685 SI Motion P2: Safely-limited speed limit value too high

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The limit value for the function "Safely-Limited Speed" (SLS) is greater than the speed that corresponds to an encoder limit frequency of 500 kHz.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Maximum permissible speed.
Remedy: Correct the limit values for SLS and carry out a POWER ON.
Note:
SI: Safety Integrated
SLS: Safely-Limited Speed / SG: Safely reduced speed
See also: p9331 (SI Motion SLS limit values (Motor Module))

F30688 SI Motion P2: Actual value synchronization not permissible

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause:
- It is not permissible to enable actual value synchronization for a 1-encoder system.
- It is not permissible to simultaneously enable actual value synchronization and a monitoring function with absolute reference (SCA/SLP).
- It is not permissible to simultaneously enable actual value synchronization and safe position via PROFIsafe.
Note:
This fault results in a STOP A that cannot be acknowledged.
Remedy:
- Either select the "actual value synchronization" function or parameterize a 2-encoder system.
- Either de-select the function "actual value synchronization" or the monitoring functions with absolute reference (SCA/SLP) and carry out a POWER ON.
- Either deselect the "actual value synchronization" function or do not enable "Safe position via PROFIsafe".
Note:
SCA: Safe Cam / SN: Safe software cam
SI: Safety Integrated
SLP: Safely-Limited Position / SE: Safe software limit switches
SP: Safe Position
See also: p9501 (SI Motion enable safety functions (Control Unit)), p9526 (SI Motion encoder assignment second channel)

F30692 SI Motion P2: Parameter value not permitted for encoderless

Message value: Parameter: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The parameter cannot be parameterized with this value if encoderless motion monitoring functions have been parameterized in p9306.
Note:
This message does not result in a safety stop response.
Fault value (r0949, interpret decimal):
Parameter number with the incorrect value.
See also: p9301 (SI Motion enable safety functions (Motor Module))

Remedy:

- Correct the parameter specified in the fault value.
- If necessary, de-select encoderless motion monitoring functions (p9306).

See also: p9301 (SI Motion enable safety functions (Motor Module)), p9501 (SI Motion enable safety functions (Control Unit))

A30693 (F) SI P2: Safety parameter settings changed, warm restart/POWER ON required

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: Safety parameters have been changed; these will only take effect following a warm restart or POWER ON.

Notice:

All changed parameters of the safety motion monitoring functions will only take effect following a warm restart or POWER ON.

Alarm value (r2124, interpret decimal):

Parameter number of the safety parameter which has changed, necessitating a warm restart or POWER ON.

Remedy:

- carry out a warm restart (p0009 = 30, p0976 = 2, 3).
- carry out a POWER ON (power off/on) for all components.

Note:

Before performing an acceptance test, a POWER ON must be carried out for all components.

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: POWER ON

C30700 SI Motion P2: STOP A initiated

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP A (STO via the safety shutdown path of the Control Unit).

Possible causes:

- stop request from the Control Unit.
- STO not active after a parameterized time (p9357) after test stop selection.
- subsequent response to the message C30706 "SI Motion MM: SAM/SBR limit exceeded".
- subsequent response to the message C30714 "SI Motion MM: Safely-Limited Speed exceeded".
- subsequent response to the message C30701 "SI Motion MM: STOP B initiated".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C30716 "SI Motion MM: tolerance for safe motion direction exceeded".

Remedy:

- remove the cause to the fault on the Control Unit.
- check the value in p9357, if required, increase the value.
- check the shutdown path of the Control Unit (check DRIVE-CLiQ communication).
- carry out a diagnostics routine for message C30706.
- carry out a diagnostics routine for message C30714.
- carry out a diagnostics routine for message C30701.
- carry out a diagnostics routine for message C30715.
- carry out a diagnostics routine for message C30716.
- replace the Motor Module, Power Module or Hydraulic Module.
- replace Control Unit.

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

Note:

SAM: Safe Acceleration Monitor (safe acceleration monitoring)

SBR: Safe Brake Ramp (safe brake ramp monitoring)

SI: Safety Integrated

C30701 SI Motion P2: STOP B initiated

Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE (OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive is stopped via a STOP B (braking along the OFF3 ramp).</p> <p>As a result of this fault, after the time parameterized in p9356 has expired or after the speed threshold parameterized in p9360 has been fallen below, message C30700 "SI Motion MM: STOP A initiated" is output.</p> <p>Possible causes:</p> <ul style="list-style-type: none">- stop request from the Control Unit.- subsequent response to the message C30714 "SI Motion MM: Safely-Limited Speed exceeded".- subsequent response to the message C30711 "SI Motion MM: Defect in a monitoring channel".- subsequent response to the message C30707 "SI Motion MM: tolerance for safe operating stop exceeded".- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".- subsequent response to the message C30716 "SI Motion MM: tolerance for safe motion direction exceeded".
Remedy:	<ul style="list-style-type: none">- remove the cause to the fault on the Control Unit.- carry out a diagnostics routine for message C30714.- carry out a diagnostics routine for message C30711.- carry out a diagnostics routine for message C30707.- carry out a diagnostics routine for message C30715.- carry out a diagnostics routine for message C30716. <p>This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.</p> <p>Note:</p> <p>SI: Safety Integrated</p>

C30706 SI Motion P2: SAM/SBR limit exceeded

Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>Motion monitoring functions with encoder (p9306 = 0) or encoderless with set acceleration monitoring (SAM, p9306 = 3):</p> <ul style="list-style-type: none">- after initiating STOP B (SS1) or STOP C (SS2), the speed has exceeded the selected tolerance. <p>Motion monitoring functions encoderless with set brake ramp monitoring (SBR p9306 = 1):</p> <ul style="list-style-type: none">- after initiating STOP B (SS1) or SLS changeover to the lower speed stage, the speed has exceeded the selected tolerance. <p>The drive is shut down by the message C30700 "SI Motion MM: STOP A initiated".</p>
Remedy:	<p>Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function.</p> <p>This message can be acknowledged without a POWER ON as follows:</p> <ul style="list-style-type: none">- motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe <p>Note:</p> <p>SAM: Safe Acceleration Monitor (safe acceleration monitoring)</p> <p>SBR: Safe Brake Ramp (safe ramp monitoring)</p> <p>SI: Safety Integrated</p> <p>See also: p9348, p9381, p9382, p9383, p9548</p>

C30706	SI Motion P2: SAM/SBR limit exceeded
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>Motion monitoring functions with encoder (p9306 = 0):</p> <ul style="list-style-type: none"> - after initiating STOP B (SS1) or STOP C (SS2), the speed has exceeded the selected tolerance. <p>The drive is shut down by the message C30700 "SI Motion MM: STOP A initiated".</p>
Remedy:	<p>Check the braking behavior and, if necessary, adapt the parameterization of the parameter settings of the "SAM" or the "SBR" function.</p> <p>This message can be acknowledged without a POWER ON as follows:</p> <ul style="list-style-type: none"> - motion monitoring functions integrated in the drive: via Terminal Module 54F (TM54F) or PROFIsafe <p>Note:</p> <p>SAM: Safe Acceleration Monitor (safe acceleration monitoring) SBR: Safe Brake Ramp (safe ramp monitoring) SI: Safety Integrated</p> <p>See also: p9348, p9381, p9382, p9383, p9548</p>

C30707	SI Motion P2: Tolerance for safe operating stop exceeded
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The actual position has distanced itself further from the target position than the standstill tolerance.</p> <p>The drive is shut down by the message C30701 "SI Motion MM: STOP B initiated".</p>
Remedy:	<ul style="list-style-type: none"> - check whether safety faults are present and if required carry out the appropriate diagnostic routines for the particular faults. - check whether the standstill tolerance matches the accuracy and control dynamic performance of the axis. <p>This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.</p> <p>Note:</p> <p>SI: Safety Integrated SOS: Safe Operating Stop / SBH: Safe operating stop</p> <p>See also: p9530 (SI Motion standstill tolerance (Control Unit))</p>

C30708	SI Motion P2: STOP C initiated
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	STOP2
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive is stopped via a STOP C (braking along the OFF3 ramp).</p> <p>"Safe Operating Stop" (SOS) is activated after the parameterized time has expired.</p> <p>Possible causes:</p> <ul style="list-style-type: none"> - stop request from the higher-level control. - subsequent response to the message C30714 "SI Motion MM: Safely-Limited Speed exceeded". - subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded". - subsequent response to the message C30716 "SI Motion MM: tolerance for safe motion direction exceeded". <p>See also: p9552 (SI Motion transition time STOP C to SOS (SBH) (Control Unit))</p>

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- remove the cause of the fault at the control.
- carry out a diagnostics routine for messages C30714, C30715, C30716.

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

Note:

SI: Safety Integrated
SOS: Safe Operating Stop / SBH: Safe operating stop

C30709 SI Motion P2: STOP D initiated

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP D (braking along the path).
"Safe Operating Stop" (SOS) is activated after the parameterized time has expired.
Possible causes:

- stop request from the Control Unit.
- subsequent response to the message C30714 "SI Motion MM: Safely-Limited Speed exceeded".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C30716 "SI Motion MM: tolerance for safe motion direction exceeded".

See also: p9353 (SI Motion transition time STOP D to SOS (Motor Module)), p9553 (SI Motion transition time STOP D to SOS (SBH) (Control Unit))

Remedy:

- remove the cause of the fault at the control.
- carry out a diagnostics routine for messages C30714, C30715, C30716.

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

Note:

SI: Safety Integrated
SOS: Safe Operating Stop / SBH: Safe operating stop

C30710 SI Motion P2: STOP E initiated

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: The drive is stopped via a STOP E (retraction motion).
"Safe Operating Stop" (SOS) is activated after the parameterized time has expired.
Possible causes:

- stop request from the higher-level control.
- subsequent response to the message C30714 "SI Motion MM: Safely-Limited Speed exceeded".
- subsequent response to the message C01715 "SI Motion CU: Safely-limited position exceeded".
- subsequent response to the message C30716 "SI Motion MM: tolerance for safe motion direction exceeded".

See also: p9354 (SI Motion transition time STOP E to SOS (Motor Module)), p9554 (SI Motion transition time STOP E to SOS (SBH) (Control Unit))

Remedy:

- remove the cause of the fault at the control.
- carry out a diagnostics routine for messages C30714, C30715, C30716.

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

Note:

SI: Safety Integrated
SOS: Safe Operating Stop / SBH: Safe operating stop

C30711	SI Motion P2: Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.</p> <p>If at least one monitoring function is active, then after the parameterized timer has expired, the message C30701 "SI Motion: STOP B initiated" is output. The message is output with message value 1031 when the Sensor Module hardware is replaced.</p> <p>The following message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:</p> <ul style="list-style-type: none">- differently parameterized cycle times (p9500/p9300, p9511/p9311).- differently parameterized axis types (p9502/p9302).- excessively fast cycle times (p9500/p9300, p9511/p9311).- incorrect synchronization. <p>Message value (r9749, interpret decimal):</p> <p>0 ... 999:</p> <p>Number of the cross-compared data that resulted in this message.</p> <p>The significance of the individual message values is described in safety message C01711 of the Control Unit.</p> <p>1000: Watchdog timer has expired. Too many signal changes have occurred at safety-relevant inputs.</p> <p>1001: Initialization error of watchdog timer.</p> <p>1002:</p> <p>User agreement after the timer has expired different.</p> <p>The user agreement is not consistent. After a time of 4 s has expired, the status of the user agreement is different in both monitoring channels.</p> <p>1003: Reference tolerance exceeded. When the user agreement is set, the difference between the new reference point that has been determined after power up (absolute encoder) or reference point approach (distance-coded or incremental measuring system) and the safe actual position (saved value + traversing distance) is greater than the reference tolerance (p9344). In this case, the user agreement is withdrawn.</p> <p>1004:</p> <p>Plausibility error for user agreement.</p> <ol style="list-style-type: none">1. If the user agreement has already been set, then setting is initiated again. In this case, the user agreement is withdrawn.2. The user agreement was set, although the axis has still not been referenced. <p>1005:</p> <ul style="list-style-type: none">- For safe motion monitoring functions without encoder: pulses already suppressed for test stop selection.- For safe motion monitoring functions with encoder: STO already active for test stop selection. <p>1011: Acceptance test status between the monitoring channels differ.</p> <p>1012: Plausibility violation of the actual value from the encoder.</p> <p>1015: Gearbox switchover (bit 27 in PROFIsafe Telegram (takes longer than 2 min.</p> <p>1020: Cyc. communication failure between the monit. cycles.</p> <p>1021: Cyc. communication failure between the monit. channel and Sensor Module.</p> <p>1023: Error in the effectiveness test in the DRIVE-CLiQ encoder</p> <p>1024: Sign-of-life error for HTL/TTL encoders.</p> <p>1030: Encoder fault detected from another monitoring channel.</p> <p>1031: Data transfer error between the monitoring channel and the Sensor Module (p9526/p9326).</p> <p>1040: Pulses suppressed with active encoderless monitoring functions.</p> <p>1041: Current absolute value too low (encoderless)</p> <p>1042: Current/voltage plausibility error</p> <p>1043: Too many acceleration phases</p> <p>1044: Actual current values plausibility error.</p> <p>1045: CRC of the standstill position incorrect.</p>

5000 ... 5140:

PROFIsafe message values.

For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.

The significance of the individual message values is described in safety message C01711 of the Control Unit.

6000 ... 6166:

PROFIsafe message values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFINET).

For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.

The significance of the individual message values is described in safety fault F01611 of the Control Unit.

7000 ... 7002:

Message values of the "Safe position via PROFIsafe" function.

See also: p9555 (SI Motion transition time STOP F to STOP B (Control Unit)), r9725 (SI Motion diagnostics STOP F)

Remedy:

Re message value = 1002:

- Perform safe acknowledgment, set the user agreement in both monitoring channels simultaneously (within 4 s).

Re message value = 1003:

- check the mechanical system of the axis. It is possible that the axis was shifted when switched-off, and the last saved actual position no longer corresponds with the new actual position after the system has been powered up again.

- Increase the tolerance for the actual value comparison when referencing (p9344).

Then check the actual values, perform a POWER ON and set the user agreement again.

Re message value = 1004:

For 1., the following applies: Perform safe acknowledgment. Set the user agreement again.

For 2., the following applies: Perform safe acknowledgment. Only set the user agreement again if the axis has been referenced.

Re message value = 1005:

- For safe motion monitoring functions without encoder: check the conditions for pulse enable.
- For safe motion monitoring functions with encoder: check the conditions for STO deselection.

Note:

For a power module, the test stop should always be performed for pulse enable (independent of whether with encoder or without encoder).

Re message value = 1012:

- upgrade the Sensor Module firmware to a more recent version.

- for 1-encoder systems, the following applies: check the encoder parameters for equality (p9515/p9315, p9519/p9319, p9523/p9323, p9524/p9324, p9525/p9325, p9529/p9329).

- For a 1-encoder system and 2-encoder system the following applies: in order to correctly copy the encoder parameters from p04xx, p9700 must be set to 46 and p9701 must be set to 172.

- For DQI encoders the following applies: If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.

- check the electrical cabinet design and cable routing for EMC compliance
- carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).
- replace the hardware.

Re message value = 1024:

- check the communication link.
- increase the monitoring cycle clock settings (p9500, p9511).
- carry out a POWER ON (power off/on) for all components.
- replace the hardware.

Re message value = 1030:

- check the encoder connection.
- if required, replace the encoder.

Re message value = 1031:

When replacing a Sensor Module, carry out the following steps:

- start the copy function for the node identifier on the drive (p9700 = 1D hex).
- acknowledge the hardware CRC on the drive (p9701 = EC hex).
- save all parameters (p0977 = 1).
- carry out a POWER ON (power off/on) for all components.

The following always applies:

- check the encoder connection.
- if required, replace the encoder.

Re message value = 1040:

- de-select encoderless monitoring functions, select and de-select STO.
- if monitoring function is active, issue "SLS" pulse enable within 5 s of de-selecting STO.

Re message value = 6000 ... 6999:

- The significance of the individual message values is described in safety fault F01611 of the Control Unit.

Re other message values:

- the significance of the individual message values is described in safety message C01711.

Note:

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))

C30711

SI Motion P2: Defect in a monitoring channel

Message value: %1

Message class: Safety monitoring channel has identified an error (10)

Drive object: HLA

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause:

When cross-comparing the two monitoring channels, the drive detected a difference between the input data or results of the monitoring functions and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.

If at least one monitoring function is active, then after the parameterized timer has expired, the message C30701 "SI Motion: STOP B initiated" is output. The message is output with message value 1031 when the Sensor Module hardware is replaced.

The following message values may also occur in the following cases if the cause that is explicitly mentioned does not apply:

- differently parameterized cycle times (p9500/p9300, p9511/p9311).
- excessively fast cycle times (p9500/p9300, p9511/p9311).
- incorrect synchronization.

Message value (r9749, interpret decimal):

0 ... 999:

Number of the cross-compared data that resulted in this message.

The significance of the individual message values is described in safety message C01711 of the Control Unit.

1000: Watchdog timer has expired. Too many signal changes have occurred at safety-relevant inputs.

1001: Initialization error of watchdog timer.

1002:

User agreement after the timer has expired different.

The user agreement is not consistent. After a time of 4 s has expired, the status of the user agreement is different in both monitoring channels.

1003: Reference tolerance exceeded. When the user agreement is set, the difference between the new reference point that has been determined after power up (absolute encoder) or reference point approach (distance-coded or incremental measuring system) and the safe actual position (saved value + traversing distance) is greater than the reference tolerance (p9344). In this case, the user agreement is withdrawn.

1004:

Plausibility error for user agreement.

1. If the user agreement has already been set, then setting is initiated again. In this case, the user agreement is withdrawn.
2. The user agreement was set, although the axis has still not been referenced.

- 1005: STO already active for test stop selection.
- 1011: Acceptance test status between the monitoring channels differ.
- 1012: Plausibility violation of the actual value from the encoder.
- 1015: Gearbox switchover (bit 27 in PROFIsafe Telegram (takes longer than 2 min.
- 1020: Cyc. communication failure between the monit. cycles.
- 1021: Cyc. communication failure between the monit. channel and Sensor Module.
- 1023: Error in the effectiveness test in the DRIVE-CLiQ encoder
- 1024: Sign-of-life error for HTL/TTL encoders.
- 1030: Encoder fault detected from another monitoring channel.
- 1031: Data transfer error between the monitoring channel and the Sensor Module (p9526/p9326).
- 1045: CRC of the standstill position incorrect.
- 5000 ... 5140:
PROFIsafe message values.
For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.
The significance of the individual message values is described in safety message C01711 of the Control Unit.
- 6000 ... 6166:
PROFIsafe message values (PROFIsafe driver for PROFIBUS DP V1/V2 and PROFINET).
For these message values, the failsafe control signals (failsafe values) are transferred to the safety functions.
The significance of the individual message values is described in safety fault F01611 of the Control Unit.
- 7000 ... 7002:
Message values of the "Safe position via PROFIsafe" function.
See also: p9555 (SI Motion transition time STOP F to STOP B (Control Unit)), r9725 (SI Motion diagnostics STOP F)
- Remedy:**
- Re message value = 1002:
- Perform safe acknowledgment, set the user agreement in both monitoring channels simultaneously (within 4 s).
- Re message value = 1003:
- check the mechanical system of the axis. It is possible that the axis was shifted when switched-off, and the last saved actual position no longer corresponds with the new actual position after the system has been powered up again.
 - Increase the tolerance for the actual value comparison when referencing (p9344).
- Then check the actual values, perform a POWER ON and set the user agreement again.
- Re message value = 1004:
- For 1., the following applies: Perform safe acknowledgment. Set the user agreement again.
- For 2., the following applies: Perform safe acknowledgment. Only set the user agreement again if the axis has been referenced.
- Re message value = 1005:
- check the conditions for deselecting STO.
- Re message value = 1012:
- upgrade the Sensor Module firmware to a more recent version.
 - for 1-encoder systems, the following applies: check the encoder parameters for equality (p9515/p9315, p9519/p9319, p9523/p9323, p9524/p9324, p9525/p9325, p9529/p9329).
 - For a 1-encoder system and 2-encoder system the following applies: in order to correctly copy the encoder parameters from p04xx, p9700 must be set to 46 and p9701 must be set to 172.
 - For DQI encoders the following applies: If required, upgrade the firmware version of the Control Unit to a more recent version, which is released for DQI encoders.
 - check the electrical cabinet design and cable routing for EMC compliance
 - carry out a POWER ON (power off/on) for all components or a warm restart (p0009 = 30, p0976 = 2, 3).
 - replace the hardware.
- Re message value = 1024:
- check the communication link.
 - increase the monitoring cycle clock settings (p9500, p9511).
 - carry out a POWER ON (power off/on) for all components.
 - replace the hardware.
- Re message value = 1030:
- check the encoder connection.
 - if required, replace the encoder.

Re message value = 1031:

When replacing a Sensor Module, carry out the following steps:

- start the copy function for the node identifier on the drive (p9700 = 1D hex).
- acknowledge the hardware CRC on the drive (p9701 = EC hex).
- save all parameters (p0977 = 1).
- carry out a POWER ON (power off/on) for all components.

The following always applies:

- check the encoder connection.
- if required, replace the encoder.

Re message value = 6000 ... 6999:

- The significance of the individual message values is described in safety fault F01611 of the Control Unit.

Re other message values:

- the significance of the individual message values is described in safety message C01711.

Note:

This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.

See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))

C30712	SI Motion P2: Defect in F-IO processing
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>When cross checking and comparing the two monitoring channels, the drive detected a difference between parameters or results of the F-IO processing and initiated a STOP F. One of the monitoring functions no longer reliably functions - i.e. safe operation is no longer possible.</p> <p>The safety message C30711 with message value 0 is also displayed due to initiation of STOP F.</p> <p>If at least one monitoring function is active, the safety message C30701 "SI Motion: STOP B initiated" is output after the parameterized timer has expired.</p> <p>Message value (r9749, interpret decimal):</p> <p>Number of the cross-compared data that resulted in this message.</p> <p>Refer to the description of the message values in safety message C01712.</p>
Remedy:	<ul style="list-style-type: none"> - check parameterization in the parameters involved and correct if required. - ensure equality by copying the SI data to the second channel and then carry out an acceptance test. - check monitoring clock cycle for equality (p9500, p9300). <p>Note:</p> <p>This message can be acknowledged via F-DI or PROFIsafe.</p> <p>See also: p9300 (SI Motion monitoring clock cycle (Motor Module)), p9500 (SI Motion monitoring clock cycle (Control Unit))</p>

C30714	SI Motion P2: Safely-Limited Speed exceeded
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	<p>The drive had moved faster than that specified by the velocity limit value (p9331). The drive is stopped as a result of the configured stop response (p9363).</p> <p>Message value (r9749, interpret decimal):</p> <p>100: SLS1 exceeded.</p> <p>200: SLS2 exceeded.</p> <p>300: SLS3 exceeded.</p> <p>400: SLS4 exceeded.</p> <p>1000: Encoder limit frequency exceeded.</p>

4 Faults and alarms

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Remedy:

- check the traversing/motion program in the control.
- check the limits for "SLS" function and if required, adapt (p9331).

Note:
This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe.
SI: Safety Integrated
SLS: Safely-Limited Speed / SG: Safely reduced speed
See also: p9331 (SI Motion SLS limit values (Motor Module)), p9363 (SI Motion SLS stop response (Motor Module))

C30715

SI Motion P2: Safely-Limited Position exceeded

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The axis has moved past a parameterized position that is monitored by the "SLP" function.
Message value (r9749, interpret decimal):
10: SLP1 violated.
20: SLP2 violated.

Remedy:

- check the traversing/motion program in the control.
- check the limits for "SLP" function and if required, adapt (p9534, p9535).

This message can be acknowledged as follows:

- motion monitoring functions with SINUMERIK: Via the machine control panel

Note:
SI: Safety Integrated
SLP: Safely-Limited Position / SE: Safe software limit switches
See also: p9334, p9335

C30716

SI Motion P2: Tolerance for safe motion direction exceeded

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The tolerance for the "safe motion direction" function was exceeded. The drive is stopped as a result of the configured stop response (p9366).
Message value (r9749, interpret decimal):
0: Tolerance for the "safe motion direction positive" function exceeded.
1: Tolerance for the "safe motion direction negative" function exceeded.

Remedy:

- check the traversing/motion program in the control.
- check the tolerance for "SDI" function and if required, adapt (p9364).

This message can be acknowledged as follows:

- Deselect the "SDI" function and select again.
- Perform a safe acknowledgment via F-DI or PROFIsafe.

Note:
SDI: Safe Direction (safe motion direction)
SI: Safety Integrated
See also: p9364, p9365, p9366

C30730	SI Motion P2: Reference block for dynamic safely limited speed invalid
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The reference block transferred via PROFIsafe is negative. A reference block is used to generate a referred velocity limit value based on the reference quantity "Velocity limit value SLS1" (p9331[0]). The drive is stopped as a result of the configured stop response (p9363[0]). Message value (r9749, interpret decimal): requested, invalid reference block.
Remedy:	In the PROFIsafe telegram, input data S_SLS_LIMIT_IST must be corrected. This message can only be acknowledged via the Terminal Module 54F (TM54F) or PROFIsafe. Note: SI: Safety Integrated SLS: Safely-Limited Speed

C30770	SI Motion P2: Discrepancy error of the fail-safe inputs/outputs
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The fail-safe digital inputs/digital outputs (F-DI/F-DO) show a different state longer than that parameterized in p10002 / p10102. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex xxxx: Discrepancy error for fail-safe digital inputs (F-DI). Bit 0: Discrepancy error for F-DI 0 Bit 1: Discrepancy error for F-DI 1 ... yyyy: Discrepancy error for fail-safe digital outputs (F-DO). Bit 0: Discrepancy error for F-DO 0 ... Note: If several discrepancy errors occur consecutively, then this message is only signaled for the first error that occurs.
Remedy:	- check the wiring of the F-DI (contact problems). Note: This message can be acknowledged via F-DI or PROFIsafe. Discrepancy errors of an F-DI can only be completely acknowledged if safe acknowledgement was carried out once the cause of the error was resolved (p10006 or acknowledgment via PROFIsafe). As long as safety acknowledgement was not carried out, the corresponding F-DI stays in the safe state internally. For cyclic switching operations at the F-DI, it may be necessary to adapt the discrepancy time to the switching frequency. If the period of a cyclic switching pulse corresponds to twice the value of p10002, then the following formulas should be checked: - $p10002 < (tp / 2) - td$ (discrepancy time must be less than half the period minus the actual discrepancy time) - $p10002 \geq p9500$ (discrepancy time must be no less than p9500) - $p10002 > td$ (discrepancy time must be greater than the switch discrepancy time which may actually apply) td = possible actual discrepancy time (in ms) that can occur with a switching operation. This must correspond to at least 1 SI monitoring cycle (see p9500). tp = period for a switching operation in ms.

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When debounce p10017 is active, the discrepancy time is directly specified by the debounce time.

If the period of a cyclic switching pulse corresponds to twice the debounce time, then the following formulas should be checked.

- $p10002 < p10017 + 1 \text{ ms} - td$

- $p10002 > td$

- $p10002 \geq p9500$

Example:

For a 12 ms SI monitoring cycle and a switching frequency of 110 ms ($p10017 = 0$), the maximum discrepancy time which can be set is as follows:

$p10002 \leq (110/2 \text{ ms}) - 12 \text{ ms} = 43 \text{ ms}$

Rounded-off, $p10002 \leq 36 \text{ ms}$ is obtained (since the discrepancy time can only be accepted as a whole SI monitoring cycle, the value will need to be rounded up or down to a whole SI monitoring cycle if the result is not an exact multiple of an SI monitoring cycle).

Note:

F-DI: Failsafe Digital Input

F-DO: Failsafe Digital Output

A30772 SI Motion P2: Test stop failsafe inputs/outputs active

Message value: -

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The test stop for the fail-safe digital inputs (F-DI) and/or fail-safe digital outputs (F-DO) is presently being performed.

Note:

F-DI: Failsafe Digital Input

F-DO: Failsafe Digital Output

Remedy: The alarm disappears automatically after successfully ending or canceling (when a fault condition occurs) the test stop.

F30773 SI Motion P2: Test stop fault Motor Module

Message value: %1

Message class: Safety monitoring channel has identified an error (10)

Drive object: SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: A fault has occurred on the MM side during the test stop for the fail-safe outputs.

Fault value (r0949, interpret hexadecimal):

RRRVWXYZ hex:

R: Reserved.

V: Actual state of the DO channel concerned (see X) on the CU (corresponds to the states read back from the hardware, bit 0 = DO 0, bit 1 = DO 1, etc.).

W: Required state of the DO channel concerned (see X, bit 0 = DO 0, bit 1 = DO 1, etc.).

X: DO channels involved, which indicate an error (bit 0 = DO 0, bit 1 = DO 1, etc.).

Y: Reason for the test stop fault.

Z: State of the test stop in which the fault has occurred.

Y: Reason for the test stop fault

Y = 1: MM side in incorrect test stop state (internal fault).

Y = 2: Expected states of the DOs were not fulfilled (CU305: readback via DI 22 / CU240 readback DI 2).

Y = 3: Incorrect timer state on CU side (internal fault)

Y = 4: Expected states of the diag DOs were not fulfilled (CU305: internal readback on MM channel).

Y = 5: Expected states of the second diag DOs were not fulfilled (CU305: internal readback on CU channel).

X and V indicate the DI or Diag-DO state dependent upon the reason for the fault (2, 4 or 5).

In the event of multiple test stop faults, the first one that occurred is shown.

Z: Test stop state and associated test actions
Z = 0 ... 3: Synchronization phase of test stop between CU and Motor Module no switching operations
Z = 4: DO + OFF and DO - OFF
Z = 5: Check to see if states are as expected
Z = 6: DO + ON and DO - ON
Z = 7: Check to see if states are as expected
Z = 8: DO + OFF and DO - ON
Z = 9: Check to see if states are as expected
Z = 10: DO + ON and DO - OFF
Z = 11: Check to see if states are as expected
Z = 12: DO + OFF and DO - OFF
Z = 13: Check to see if states are as expected
Z = 14: End of test stop

Diag expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: 0/-/-1

7: 0/-/-0

9: 0/-/-0

11: 1/-/-1

13: 0/-/-1

Second diag expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: -/-/-1

7: -/-/-0

9: -/-/-1

11: -/-/-0

13: -/-/-1

DI expected states in table format:

Test stop state: Expectation Mode 1 / Mode 2 / Mode 3 / Mode 4

5: -/1/1/-

7: -/0/0/-

9: -/0/1/-

11: -/0/1/-

13: -/1/1/-

Example:

Fault F01773 (CU) is signaled with fault value = 0001_0127 and fault F30773 (MM) is signaled with fault value 0000_0127.

This means that in state 7 (Z = 7) the state of the external readback signal was not set correctly (Y = 2) after DO-0 (X = 1) was switched to ON/ON.

Fault value 0001_0127 indicates that 0 was expected (W = 0) and 1 (V = 1) was read back from the hardware.

Fault value 0000_0127 on the MM indicates that the states were as expected.

In the case of fault F30773, W and V are always identical; a value of 0 always means that 0 was expected at the readback input but was not present on the other channel (CU).

Remedy:

Check the wiring of the F-DOs and restart the test stop.

Note:

The fault is withdrawn if the test stop is successfully completed.

In the event of multiple test stop faults, the first one that occurred is shown.

Once the test stop has been restarted the next queued test stop fault will be signaled (if there is one).

A30788 Automatic test stop: wait for STO deselection via SMM

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The STO function is selected via Safety Extended Functions or a safety message is present, which results in STO. The automatic test stop was not able to be carried out since the power up. The automatic test stop is performed after deselecting STO.
Remedy: - Deselect STO via Safety Extended Functions.
- Remove the cause of the safety message and acknowledge the fault.

C30797 SI Motion P2: Axis not safely referenced

Message value: %1
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The standstill position saved before powering down does not match the actual position determined at power-up. Message value (r9749, interpret decimal):
1: Axis not safely referenced.
2: User agreement missing.
Remedy: If safe automatic referencing is not possible the user must issue a user agreement for the new position using the softkey. This means that this position is then designated as safety-relevant.
Note:
SI: Safety Integrated

C30798 SI Motion P2: Test stop running

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The test stop is active.
Remedy: Not necessary.
The message is withdrawn when the test stop is finished.
Note:
SI: Safety Integrated

C30799 SI Motion P2: Acceptance test mode active

Message value: -
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The acceptance test mode is active.
This means the following:
- the setpoint velocity limiting is deactivated (r9733).
- the standard limit switches are deactivated during the acceptance test for function SLP (for EPOS internal, otherwise via r10234).
Remedy: Not necessary.
The message is withdrawn when exiting the acceptance test mode.
Note:
SI: Safety Integrated
SLP: Safely-Limited Position

N30800 (F)	Power unit: Group signal
Message value:	-
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	NONE
Cause:	The power unit has detected at least one fault.
Remedy:	Evaluate the other messages that are presently available.
Reaction upon F:	OFF2
Acknowl. upon F:	IMMEDIATELY
F30801	Power unit DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. The computing time load might be too high. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - remove DRIVE-CLiQ components that are not required. - de-select functions that are not required. - if required, increase the sampling times (p0112, p0115). - replace the component involved.
F30802	Power unit: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A time slice overflow has occurred. Fault value (r0949, interpret decimal): xx: Time slice number xx
Remedy:	- carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.
F30804 (N, A)	Power unit: CRC
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (OFF1) Servo: OFF2 (OFF1, OFF3) Vector: OFF2 (OFF1, OFF3) Hla: OFF2 (OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A CRC error has occurred for the power unit.

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Remedy:

- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F30805 Power unit: EEPROM checksum error

Message value: %1

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Internal parameter data is corrupted.

Fault value (r0949, interpret hexadecimal):

01: EEPROM access error.

02: Too many blocks in the EEPROM.

Remedy: Replace the module.

F30809 Power unit: Switching information not valid

Message value: -

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: For 3P gating unit, the following applies:

The last switching status word in the setpoint telegram is identified by the end ID. Such an end ID was not found.

Remedy:

- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

A30810 (F) Power unit: Watchdog timer

Message value: -

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When booting it was detected that the cause of the previous reset was an SAC watchdog timer overflow.

Remedy:

- carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

Reaction upon F: NONE (OFF2)

Acknowl. upon F: IMMEDIATELY

F30820	Power unit DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30835	Power unit DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- carry out a POWER ON.
- replace the component involved.

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30836 **Power unit DRIVE-CLiQ: Send error for DRIVE-CLiQ data**

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. Data were not able to be sent.

 Fault cause:

 65 (= 41 hex):

 Telegram type does not match send list.

 Note regarding the message value:

 The individual information is coded as follows in the message value (r0949/r2124):

 0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F30837 **Power unit DRIVE-CLiQ: Component fault**

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.

 Fault cause:

 32 (= 20 hex):

 Error in the telegram header.

 35 (= 23 hex):

 Receive error: The telegram buffer memory contains an error.

 66 (= 42 hex):

 Send error: The telegram buffer memory contains an error.

 67 (= 43 hex):

 Send error: The telegram buffer memory contains an error.

 Note regarding the message value:

 The individual information is coded as follows in the message value (r0949/r2124):

 0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

A30840	Power unit DRIVE-CLiQ: error below the signaling threshold
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ error has occurred below the signaling threshold. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. 16 (= 10 hex): The receive telegram is too early. 32 (= 20 hex): Error in the telegram header. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 64 (= 40 hex): Timeout in the telegram send list. 65 (= 41 hex): Telegram type does not match send list. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

4 Faults and alarms

4.2 List of faults and alarms

F30845	Power unit DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the power unit concerned. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON (power off/on). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F30850	Power unit: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred in the power unit. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- replace power unit. - if required, upgrade the firmware in the power unit. - contact the Hotline.

F30851	Power unit DRIVE-CLiQ (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Upgrade the firmware of the component involved.

A30853	Power unit: Sign-of-life error cyclic data
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The power unit has detected that the cyclic setpoint telegrams of the Control Unit have not been updated on time. At least two sign-of-life errors have occurred within the window set in p7788.
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - reduce the size of the window (p7788) for monitoring.
F30860	Power unit DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30875**Power unit DRIVE-CLiQ (CU): Supply voltage failed**

Message value: Component number: %1, fault cause: %2

Message class: Supply voltage fault (undervoltage) (3)

Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.

Fault cause:

9 (= 09 hex):

The power supply voltage for the components has failed.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F30885**CU DRIVE-CLiQ (CU): Cyclic data transfer error**

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved.

The nodes do not send and receive in synchronism.

Fault cause:

26 (= 1A hex):

Sign-of-life bit in the receive telegram not set and the receive telegram is too early.

33 (= 21 hex):

The cyclic telegram has not been received.

34 (= 22 hex):

Timeout in the telegram receive list.

64 (= 40 hex):

Timeout in the telegram send list.

98 (= 62 hex):

Error at the transition to cyclic operation.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30886	PU DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.

F30887	Power unit DRIVE-CLiQ (CU): Component fault
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component (power unit) involved. Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	<ul style="list-style-type: none"> - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). - check the electrical cabinet design and cable routing for EMC compliance - if required, use another DRIVE-CLiQ socket (p9904). - replace the component involved.

F30895	PU DRIVE-CLiQ (CU): Alternating cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the power unit to the Control Unit involved. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F30896	Power unit DRIVE-CLiQ (CU): Inconsistent component properties
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (power unit), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F30899 (N, A)	Power unit: Unknown fault
Message value:	New message: %1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the power unit that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.

Remedy: - replace the firmware on the power unit by an older firmware version (r0128).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F30903 Power unit: I2C bus error occurred

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Acknowledge: IMMEDIATELY
Cause: Communications error with an EEPROM or A/D converter.
Fault value (r0949, interpret hexadecimal):
80000000 hex:
- internal software error.
00000001 hex ... 0000FFFF hex:
- module fault.

Remedy: Re fault value = 80000000 hex:
- upgrade firmware to later version.
Re fault value = 00000001 hex ... 0000FFFF hex:
- replace the module.

F30907 Power unit: FPGA configuration unsuccessful

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY
Cause: During initialization within the power unit, an internal software error has occurred.

Remedy: - if required, upgrade the firmware in the power unit.
- replace power unit.
- contact the Hotline.

A30919 Power unit: Temperature monitoring failed

Message value: %1
Message class: Overtemperature of the electronic components (6)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE

Cause: The temperature monitoring in the power unit has failed.
Fault-free operation of the drive system is no longer guaranteed.
Fault value (r0949, interpret hexadecimal):
Bit 0: Sensor 1 for the internal temperature can no longer be evaluated.
Bit 1: Sensor 2 for the internal temperature can no longer be evaluated.

Remedy: Replace the power unit immediately.

A30920 (F)	Power unit: Temperature sensor fault
Message value:	%1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected (KTY: R > 1630 Ohm, PT100: R > 375 Ohm). 2: Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm, PT100: R < 30 Ohm). Note: A temperature sensor is connected to the following terminals: - "Booksize" format: X21.1/.2 or X22.1/.2 - "Chassis" format: X41.4/.3 Information on temperature sensors is provided in the following literature for example: SINAMICS S120 Function Manual Drive Functions
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
A30930 (N)	Power unit: Component trace has saved data
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Trace data was saved in the component.
Remedy:	Not necessary. Note: For p7792= 1, the trace data of the component can be written to the memory card. See also: p7792 (Upload component trace data)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
F30950	Power unit: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	An internal software error has occurred. Fault value (r0949, interpret decimal): Information about the fault source. Only for internal Siemens troubleshooting.
Remedy:	- If necessary, upgrade the firmware in the power unit to a later version. - contact the Hotline.

A30999 (F, N)	Power unit: Unknown alarm
Message value:	New message: %1
Message class:	Power electronics faulted (5)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An alarm occurred on the power unit that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Alarm value (r2124, interpret decimal): Alarm number. Note: If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the power unit by an older firmware version (r0128). - upgrade the firmware on the Control Unit (r0018).
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F31100 (N, A)	Encoder 1: Zero mark distance error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Fault value (r0949, interpret decimal): Last measured zero mark distance in increments (4 increments = 1 encoder pulse). The sign designates the direction of motion when detecting the zero mark distance. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - if message output above speed threshold, reduce filter time if necessary (p0438). - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31101 (N, A)	Encoder 1: Zero mark failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The 1.5 x parameterized zero mark distance was exceeded. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Fault value (r0949, interpret decimal): Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse). See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the clearance between zero marks (p0425). - if message output above speed threshold, reduce filter time if necessary (p0438). - when p0437.1 is active, check p4686. - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31103 (N, A)	Encoder 1: Amplitude error track R
Message value:	R track: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude of the reference track signal (track R) does not lie within the tolerance bandwidth for encoder 1. The fault can be initiated when the unipolar voltage level is exceeded (RP/RN) or if the differential amplitude is undershot. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = 0, xxxx = Signal level, track R (16 bits with sign) The response thresholds of the unipolar signal levels of the encoder are between < 1400 mV and > 3500 mV. The response threshold for the differential signal level of the encoder is < -1600 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note: The analog value of the amplitude error is not measured at the same time with the hardware fault output by the Sensor Module. The fault value can only be represented between -32768 ... 32767 dec (-770 ... 770 mV). The signal level is not evaluated unless the following conditions are satisfied: - Sensor Module properties available (r0459.31 = 1). - Monitoring active (p0437.31 = 1). See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check the speed range; frequency characteristic (amplitude characteristic) of the measuring equipment might not be sufficient for the speed range
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
- check the encoder type (encoder with zero marks).
- check whether the zero mark is connected and the signal cables RP and RN have been connected correctly.
- replace the encoder cable.
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F31110 (N, A) Encoder 1: Serial communications error

Message value: Fault cause: %1 bin
Message class: Position/speed actual value incorrect or not available (11)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE
 Servo: ENCODER (IASC/DCBRK, NONE)
 Vector: ENCODER (IASC/DCBRK, NONE)
 Hla: ENCODER (NONE)
Acknowledge: PULSE INHIBIT
Cause: Serial communication protocol transfer error between the encoder and evaluation module.
 Fault value (r0949, interpret binary):
 Bit 0: Alarm bit in the position protocol.
 Bit 1: Incorrect quiescent level on the data line.
 Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).
 Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.
 Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.
 Bit 5: Internal error in the serial driver: An illegal mode command was requested.
 Bit 6: Timeout when cyclically reading.
 Bit 7: Timeout for the register communication.
 Bit 8: Protocol is too long (e.g. > 64 bits).
 Bit 9: Receive buffer overflow.
 Bit 10: Frame error when reading twice.
 Bit 11: Parity error.
 Bit 12: Data line signal level error during the monoflop time.
 Bit 13: Data line incorrect.
 Bit 14: Fault for the register communication.
 Bit 15: Internal communication error.
 Note:
 For an EnDat 2.2 encoder, the significance of the fault value for F3x135 (x = 1, 2, 3) is described.
Remedy:
 Re fault value, bit 0 = 1:
 - Enc defect F31111 may provide additional details.
 Re fault value, bit 1 = 1:
 - Incorrect encoder type / replace the encoder or encoder cable.
 Re fault value, bit 2 = 1:
 - Incorrect encoder type / replace the encoder or encoder cable.
 Re fault value, bit 3 = 1:
 - EMC / connect the cable shield, replace the encoder or encoder cable.
 Re fault value, bit 4 = 1:
 - EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.
 Re fault value, bit 5 = 1:
 - EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

4 Faults and alarms

4.2 List of faults and alarms

Re fault value, bit 6 = 1:

- Update Sensor Module firmware.

Re fault value, bit 7 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 8 = 1:

- Check parameterization (p0429.2).

Re fault value, bit 9 = 1:

- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 10 = 1:

- Check parameterization (p0429.2, p0449).

Re fault value, bit 11 = 1:

- Check parameterization (p0436).

Re fault value, bit 12 = 1:

- Check parameterization (p0429.6).

Re fault value, bit 13 = 1:

- Check data line.

Re fault value, bit 14 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31111 (N, A) Encoder 1: Absolute encoder internal error

Message value: Fault cause: %1 bin, additional information: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: The absolute encoder fault word supplies fault bits that have been set.

Fault value (r0949, interpret binary):

yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause

yyyy = 0:

Bit 0: Lighting system failed.

Bit 1: Signal amplitude too low.

Bit 2: Position value incorrect.

Bit 3: Encoder power supply overvoltage condition.

Bit 4: Encoder power supply undervoltage condition.

Bit 5: Encoder power supply overcurrent condition.

Bit 6: The battery must be changed.

yyyy = 1:

Bit 0: Signal amplitude outside the control range.

Bit 1: Error multiturn interface

Bit 2: Internal data error (singleturn/multiturn not with single steps).

Bit 3: Error EEPROM interface.

Bit 4: SAR converter error.

Bit 5: Fault for the register data transfer.

Bit 6: Internal error identified at the error pin (nErr).

Bit 7: Temperature threshold exceeded or fallen below.

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:	<p>For yyyy = 0:</p> <p>Re fault value, bit 0 = 1: Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.</p> <p>Re fault value, bit 1 = 1: Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.</p> <p>Re fault value, bit 2 = 1: Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.</p> <p>Re fault value, bit 3 = 1: 5 V power supply voltage fault. When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC. When a motor encoder with a direct DRIVE-CLiQ connection is used: Replace the motor.</p> <p>Re fault value, bit 4 = 1: 5 V power supply voltage fault. When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC. When using a motor with DRIVE-CLiQ: Replace the motor.</p> <p>Re fault value, bit 5 = 1: Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.</p> <p>Re fault value, bit 6 = 1: The battery must be changed (only for encoders with battery back-up).</p> <p>For yyyy = 1: Encoder is defective. Replace encoder.</p>
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31112 (N, A)	Encoder 1: Error bit set in the serial protocol
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	<p>Infeed: NONE</p> <p>Servo: ENCODER (IASC/DCBRK, NONE)</p> <p>Vector: ENCODER (IASC/DCBRK, NONE)</p> <p>Hla: ENCODER (NONE)</p>
Acknowledge:	PULSE INHIBIT
Cause:	<p>The encoder sends a set error bit via the serial protocol.</p> <p>Fault value (r0949, interpret binary):</p> <p>Bit 0: Fault bit in the position protocol.</p>
Remedy:	<p>For fault value, bit 0 = 1: In the case of an EnDat encoder, F31111 may provide further details.</p>
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31115 (N, A)	Encoder 1: Amplitude error track A or B ($A^2 + B^2$)
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude (root of $A^2 + B^2$) for encoder 1 exceeds the permissible tolerance. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 170 mV (observe the frequency response of the encoder) and > 750 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response thresholds are < 1070 mV and > 3582 mV. A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). The following applies to measuring systems without their own bearing system: - adjust the scanning head and check the bearing system of the measuring wheel. The following applies for measuring systems with their own bearing system: - ensure that the encoder housing is not subject to any axial force.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31116 (N, A)	Encoder 1: Amplitude error monitoring track A + B
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	The amplitude of the rectified encoder signals A and B and the amplitude from the roots of $A^2 + B^2$ for encoder 1 are not within the tolerance bandwidth. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 130 mV (observe the frequency response of the encoder) and > 955 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31117 (N, A)	Encoder 1: Inversion error signals A/B/R
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	For a square-wave encoder (bipolar, double ended) signals A*, B* and R* are not inverted with respect to signals A, B and R. Fault value (r0949, interpret binary): Bits 0 ... 15: Only for internal Siemens troubleshooting. Bit 16: Error track A. Bit 17: Error track B. Bit 18: Error track R. Note: For SMC30 (order no.. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), CUA32, and CU310, the following applies: A square-wave encoder without track R is used and track monitoring (p0405.2 = 1) is activated. See also: p0491 (Motor encoder fault response ENCODER)

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- Check the encoder/cable.
- Does the encoder supply signals and the associated inverted signals?

Note:

For SMC30 (order no. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), the following applies:

- check the setting of p0405 (p0405.2 = 1 is only possible if the encoder is connected at X520).

For a square-wave encoder without track R, the following jumpers must be set for the connection at X520 (SMC30) or X23 (CUA32, CU310):

- pin 10 (reference signal R) <--> pin 7 (encoder power supply, ground)
- pin 11 (reference signal R inverted) <--> pin 4 (encoder power supply)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31118 (N, A) Encoder 1: Speed difference outside the tolerance range

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: NONE
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause:

For an HTL/TTL encoder, the speed difference has exceeded the value in p0492 over several sampling cycles. The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time. Encoder 1 is used as motor encoder and can be effective has fault response to change over to encoderless operation.

Fault value (r0949, interpret decimal):
Only for internal Siemens troubleshooting.
See also: p0491, p0492

Remedy:

- check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the maximum speed difference per sampling cycle (p0492).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31120 (N, A) Encoder 1: Power supply voltage fault

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: NONE
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause:

A power supply fault was detected for encoder 1.

Fault value (r0949, interpret binary):

- Bit 0: Undervoltage condition on the sense line.
- Bit 1: Overcurrent condition for the encoder power supply.
- Bit 2: Overcurrent condition for encoder power supply on cable resolver excitation negative.
- Bit 3: Overcurrent condition for encoder power supply on cable resolver excitation positive.
- Bit 4: The 24 V power supply through the Power Module (PM) is overloaded.

Bit 5: Overcurrent at the EnDat connection of the converter.
Bit 6: Overvoltage at the EnDat connection of the converter.
Bit 7: Hardware fault at the EnDat connection of the converter.

Note:

If the encoder cables 6FX2002-2EQ00-.... and 6FX2002-2CH00-.... are interchanged, this can result in the encoder being destroyed because the pins of the operating voltage are reversed.

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

Re fault value, bit 0 = 1:

- correct encoder cable connected?
- check the plug connections of the encoder cable.
- SMC30: Check the parameterization (p0404.22).

Re fault value, bit 1 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 2 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 3 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 5 = 1:

- Measuring unit correctly connected at the converter?
- Replace the measuring unit or the cable to the measuring unit.

Re fault value, bit 6, 7 = 1:

- Replace the defective EnDat 2.2 converter.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31121 (N, A) Encoder 1: Coarse position error

Message value: -

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Infeed: NONE
Servo: ENCODER (NONE)
Vector: ENCODER (NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: For the actual value sensing, an error was detected on the module.

As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.

See also: p0491 (Motor encoder fault response ENCODER)

Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31122	Encoder 1: Internal power supply voltage faulty
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER Vector: ENCODER Hla: ENCODER
Acknowledge:	IMMEDIATELY
Cause:	Fault in internal reference voltage of ASICs for encoder 1. Fault value (r0949, interpret decimal): 1: Reference voltage error. 2: Internal undervoltage. 3: Internal overvoltage.
Remedy:	Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.
F31123 (N, A)	Encoder 1: Signal level A/B unipolar outside tolerance
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The unipolar level (AP/AN or BP/BN) for encoder 1 is outside the permissible tolerance. Fault value (r0949, interpret binary): Bit 0 = 1: Either AP or AN outside the tolerance. Bit 16 = 1: Either BP or BN outside the tolerance. The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV. The response thresholds are < 1700 mV and > 3300 mV. Note: The signal level is not evaluated unless the following conditions are satisfied: - Sensor Module properties available (r0459.31 = 1). - Monitoring active (p0437.31 = 1). See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- make sure that the encoder cables and shielding are installed in an EMC-compliant manner. - check the plug connections and contacts of the encoder cable. - check the short-circuit of a signal cable with mass or the operating voltage. - replace the encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31125 (N, A)	Encoder 1: Amplitude error track A or B overcontrolled
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude of track A or B for encoder 1 exceeds the permissible tolerance band. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold is > 750 mV. This fault also occurs if the A/D converter is overcontrolled. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is > 3582 mV. A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31126 (N, A)	Encoder 1: Amplitude AB too high
Message value:	Amplitude: %1, Angle: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude ($\sqrt{A^2 + B^2}$ or $ A + B $) for encoder 1 exceeds the permissible tolerance. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Angle xxxx = Amplitude, i.e. root from $A^2 + B^2$ (16 bits without sign) The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold for $(A + B)$ is > 1120 mV or the root of $(A^2 + B^2) > 955$ mV. A signal level of 500 mV peak value corresponds to the numerical value of 299A hex = 10650 dec. The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.

4 Faults and alarms

4.2 List of faults and alarms

Note:

The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check that the encoder cables and shielding are routed in compliance with EMC.
- replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31129 (N, A) Encoder 1: Position difference hall sensor/track C/D and A/B too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.

One period of track C/D corresponds to 360 ° mechanical.

One period of the Hall signal corresponds to 360 ° electrical.

The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.

After the fine synchronization using one reference mark or 2 reference marks for distance-coded encoders, this fault is no longer initiated, but instead, Alarm A31429.

Fault value (r0949, interpret decimal):

For track C/D, the following applies:

Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).

For Hall signals, the following applies:

Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31130 (N, A)	Encoder 1: Zero mark and position error from the coarse synchronization
Message value:	Angular deviation, electrical: %1, angle, mechanical: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	After initializing the pole position using track C/D, Hall signals or pole position identification routine, the zero mark was detected outside the permissible range. For distance-coded encoders, the test is carried out after passing 2 zero marks. Fine synchronization was not carried out. When initializing via track C/D (p0404) then it is checked whether the zero mark occurs in an angular range of +/-18 ° mechanical. When initializing via Hall sensors (p0404) or pole position identification (p1982) it is checked whether the zero mark occurs in an angular range of +/-60 ° electrical. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex yyyy: Determined mechanical zero mark position (can only be used for track C/D). xxxx: Deviation of the zero mark from the expected position as electrical angle. Scaling: 32768 dec = 180 ° See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- Check p0431 and, if necessary, correct (trigger via p1990 = 1 if necessary). - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - if the Hall sensor is used as an equivalent for track C/D, check the connection. - Check the connection of track C or D. - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F31131 (N, A)	Encoder 1: Deviation position incremental/absolute too large
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	Absolute encoder: When cyclically reading the absolute position, an excessively high difference to the incremental position was detected. The absolute position that was read is rejected. Limit value for the deviation: - EnDat encoder: Is supplied from the encoder and is a minimum of 2 quadrants (e.g. EQI 1325 > 2 quadrants, EQN 1325 > 50 quadrants). - other encoders: 15 pulses = 60 quadrants. Incremental encoder: When the zero pulse is passed, a deviation in the incremental position was detected. For equidistant zero marks, the following applies: - The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.

For distance-coded zero marks, the following applies:

- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Fault value (r0949, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check that the encoder cables are routed in compliance with EMC.
- check the plug connections.
- replace the encoder or encoder cable.
- check whether the coding disk is dirty or there are strong ambient magnetic fields.
- adapt the parameter for the clearance between zero marks (p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31135

Encoder 1: Fault when determining the position

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause:

The encoder supplies status information bit by bit in an internal status/fault word.

Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.

Note regarding the bit designation:

The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.

Fault value (r0949, interpret binary):

Bit 0: F1 (safety status display).

Bit 1: F2 (safety status display).

Bit 2: Reserved (lighting).

Bit 3: Reserved (signal amplitude).

Bit 4: Reserved (position value).

Bit 5: Reserved (overvoltage).

Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).

Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).

Bit 16: Lighting (--> F3x135, x = 1, 2, 3).

Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).

Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).

Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).

Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).

Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).

Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).

Bit 23: Singleturn position 2 (safety status display).

Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).
 Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
 Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
 Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
 Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
 Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).
 Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
 Bit 31: Multiturn battery (reserved).

Remedy:
 - determine the detailed cause of the fault using the fault value.
 - replace the encoder if necessary.

Note:

An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.

If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F31136

Encoder 1: Error when determining multiturn information

Message value:

Fault cause: %1 bin

Message class:

Position/speed actual value incorrect or not available (11)

Drive object:

A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: NONE
 Servo: ENCODER (IASC/DCBRK, NONE)
 Vector: ENCODER (IASC/DCBRK, NONE)
 Hla: ENCODER (NONE)

Acknowledge:

PULSE INHIBIT

Cause:

The encoder supplies status information bit by bit in an internal status/fault word.

Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value.

Note regarding the bit designation:

The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders.

Fault value (r0949, interpret binary):

Bit 0: F1 (safety status display).

Bit 1: F2 (safety status display).

Bit 2: Reserved (lighting).

Bit 3: Reserved (signal amplitude).

Bit 4: Reserved (position value).

Bit 5: Reserved (overvoltage).

Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3).

Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3).

Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3).

Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3).

Bit 16: Lighting (--> F3x135, x = 1, 2, 3).

Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3).

Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3).

Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3).

Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3).

Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3).

Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3).

Bit 23: Singleturn position 2 (safety status display).

Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3).

Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3).
Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3).
Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3).
Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3).
Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3).
Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3).
Bit 31: Multiturn battery (reserved).

Remedy:
- determine the detailed cause of the fault using the fault value.
- replace the encoder if necessary.

Note:

An EnDat 2.2 encoder may only be removed and inserted in the "Park" state.

If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F31137

Encoder 1: Internal fault when determining the position

Message value: Fault cause: %1 bin

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.

Fault value (r0949, interpret binary):

yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause

For yy = 08 hex (bit 27 = 1), the following bit definition applies:

Bit 1: Signal monitoring (sin/cos).

Bit 8: F1 (safety status display) fault position word 1.

Bit 9: F2 (safety status display) fault position word 2.

Bit 16: LED monitoring iC-LG (opto ASIC).

Bit 17: Fault in the multiturn.

Bit 23: Temperature outside the limit values.

Note:

For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy:
- determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F31138

Encoder 1: Internal error when determining multiturn information

Message value: Fault cause: %1 bin

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.

Fault value (r0949, interpret binary):

yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause

For yy = 08 hex (bit 27 = 1), the following bit definition applies:

Bit 1: Signal monitoring (sin/cos).

Bit 8: F1 (safety status display) fault position word 1.

Bit 9: F2 (safety status display) fault position word 2.

Bit 16: LED monitoring iC-LG (opto ASIC).

Bit 17: Fault in the multiturn.

Bit 23: Temperature outside the limit values.

Note:

For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.

Remedy: - determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F31142 (N, A) Encoder 1: Battery voltage fault

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: When switched-off, the encoder uses a battery to back up the multiturn information. The battery voltage is no longer sufficient to check the multiturn information.
Remedy: Replace battery.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31150 (N, A) Encoder 1: Initialization error

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE
Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge: PULSE INHIBIT
Cause: Encoder functionality selected in p0404 is not operating correctly.
Fault value (r0949, interpret hexadecimal):
Encoder malfunction.
The bit assignment corresponds to that of p0404 (e.g. bit 5 set: Error track C/D).
See also: p0404 (Encoder configuration effective), p0491 (Motor encoder fault response ENCODER)
Remedy: - Check that p0404 is correctly set.
- check the encoder type used (incremental/absolute) and for SMCxx, the encoder cable.
- if relevant, note additional fault messages that describe the fault in detail.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31151 (N, A)	Encoder 1: Encoder speed for initialization AB too high
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder speed is too high while initializing the Sensor Module.
Remedy:	Reduce the speed of the encoder accordingly during initialization. If necessary, de-activate monitoring (p0437.29). See also: p0437 (Sensor Module configuration extended)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F31152 (N, A)	Encoder 1: Maximum input frequency exceeded
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: ENCODER (NONE, OFF1, OFF2) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The maximum input frequency of the encoder evaluation has been exceeded. Fault value (r0949, interpret decimal): Actual input frequency in Hz. See also: p0408
Remedy:	- Reduce the speed. - Use an encoder with a lower pulse number (p0408).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F31153 (N, A)	Encoder 1: Identification error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred when identifying the encoder (waiting) p0400=10100. The connected encoder was not able to be identified. Fault value (r0949, interpret hexadecimal): Bit 0: Data length incorrect See also: p0400 (Encoder type selection)
Remedy:	Manually configure the encoder according to the data sheet.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31160 (N, A) Encoder 1: Analog sensor channel A failed

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Infeed: ENCODER (NONE)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4673).
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy:
For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4673).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31161 (N, A) Encoder 1: Analog sensor channel B failed

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Infeed: ENCODER (NONE)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT

Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy:
For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4675).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31163 (N, A)	Encoder 1: Analog sensor position value exceeds limit value
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: ENCODER (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The position value has exceeded the permissible range of -0.5 ... +0.5. Fault value (r0949, interpret decimal): 1: Position value from the LVDT sensor. 2: Position value from the encoder characteristic.
Remedy:	For fault value = 1: - Check the LVDT ratio (p4678). - check the reference signal connection at track B. For fault value = 2: - check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
A31400 (F, N)	Encoder 1: Alarm threshold zero mark distance error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Alarm value (r2124, interpret decimal): Last measured zero mark distance in increments (4 increments = 1 encoder pulse). The sign designates the direction of motion when detecting the zero mark distance.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - replace the encoder or encoder cable.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31401 (F, N)	Encoder 1: Alarm threshold zero mark failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The 1.5 x parameterized zero mark distance was exceeded. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Alarm value (r2124, interpret decimal): Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the clearance between zero marks (p0425). - replace the encoder or encoder cable.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F31405 (N, A)	Encoder 1: Temperature in the encoder evaluation inadmissible
Message value:	%1
Message class:	Overtemperature of the electronic components (6)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The encoder evaluation for a motor with DRIVE-CLiQ has detected an inadmissible temperature. The fault threshold is 125 °C. Alarm value (r2124, interpret decimal): Measured board/module temperature in 0.1 °C.
Remedy:	Reduce the ambient temperature for the DRIVE-CLiQ connection of the motor.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A31407 (F, N)	Encoder 1: Function limit reached
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder has reached one of its function limits. A service is recommended. Alarm value (r2124, interpret decimal): 1 : Incremental signals 3 : Absolute track 4 : Code connection
Remedy:	Perform service. Replace the encoder if necessary. Note: The actual functional reserve of an encoder can be displayed via r4651. See also: p4650 (Encoder functional reserve component number), r4651 (Encoder functional reserve)
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE
A31410 (F, N)	Encoder 1: Serial communications
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Serial communication protocol transfer error between the encoder and evaluation module. Alarm value (r2124, interpret binary): Bit 0: Alarm bit in the position protocol. Bit 1: Incorrect quiescent level on the data line. Bit 2: Encoder does not respond (does not supply a start bit within 50 ms). Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data. Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it. Bit 5: Internal error in the serial driver: An illegal mode command was requested. Bit 6: Timeout when cyclically reading. Bit 8: Protocol is too long (e.g. > 64 bits). Bit 9: Receive buffer overflow. Bit 10: Frame error when reading twice. Bit 11: Parity error. Bit 12: Data line signal level error during the monoflop time.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace encoder.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31411 (F, N)	Encoder 1: Absolute encoder signals internal alarms
Message value:	Fault cause: %1 bin, additional information: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The absolute encoder fault word includes alarm bits that have been set. Alarm value (r2124, interpret binary): yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause yyyy = 0: Bit 0: Frequency exceeded (speed too high). Bit 1: Temperature exceeded. Bit 2: Control reserve, lighting system exceeded. Bit 3: Battery discharged. Bit 4: Reference point passed. yyyy = 1: Bit 0: Signal amplitude outside the control range. Bit 1: Error multiturn interface Bit 2: Internal data error (singleturn/multiturn not with single steps). Bit 3: Error EEPROM interface. Bit 4: SAR_converter error. Bit 5: Fault for the register data transfer. Bit 6: Internal error identified at the error pin (nErr). Bit 7: Temperature threshold exceeded or fallen below. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Replace encoder.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31412 (F, N)	Encoder 1: Error bit set in the serial protocol
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder sends a set error bit via the serial protocol. Alarm value (r2124, interpret binary): Bit 0: Fault bit in the position protocol. Bit 1: Alarm bit in the position protocol.
Remedy:	- carry out a POWER ON (power off/on) for all components. - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace encoder.

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Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31414 (F, N) Encoder 1: Amplitude error track C or D ($C^2 + D^2$)

Message value: C track: %1, D track: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude ($C^2 + D^2$) of track C or D of the encoder or from the Hall signals, is not within the tolerance bandwidth.

Alarm value (r2124, interpret hexadecimal):

yyyyxxxx hex:

yyyy = Signal level, track D (16 bits with sign).

xxxx = Signal level, track C (16 bits with sign).

The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV $-25/+20\%$).

The response thresholds are < 230 mV (observe the frequency response of the encoder) and > 750 mV.

A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.

Note:

If the amplitude is not within the tolerance bandwidth, then it cannot be used to initialize the start position.

Remedy:

- check that the encoder cables are routed in compliance with EMC.
- check the plug connections.
- replace the encoder or encoder cable.
- check the Sensor Module (e.g. contacts).
- check the Hall sensor box.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

N31415 (F, A) Encoder 1: Amplitude alarm track A or B ($A^2 + B^2$)

Message value: Amplitude: %1, Angle: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude (root of $A^2 + B^2$) for encoder 1 exceeds the permissible tolerance.

Alarm value (r2124, interpret hexadecimal):

yyyyxxxx hex:

yyyy = Angle

xxxx = Amplitude, i.e. root from $A^2 + B^2$ (16 bits without sign)

The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV $-25/+20\%$).

The response threshold is < 230 mV (observe the frequency response of the encoder).

A signal level of 500 mV peak value corresponds to the numerical value 299A hex = 10650 dec.

The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.

Note for Sensor Modules for resolvers (e.g. SMC10):

The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is < 1414 mV (1.0 Vrms).

A signal level of 2900 mV peak value corresponds to the numerical value 3333 hex = 13107 dec.

Note:

The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check the speed range, frequency characteristic (amplitude characteristic) of the measuring equipment is not sufficient for the speed range.
- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections.
- replace the encoder or encoder cable.
- check the Sensor Module (e.g. contacts).
- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon F:

Infeed: NONE (OFF1, OFF2)

Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F:

IMMEDIATELY

Reaction upon A:

NONE

Acknowl. upon A:

NONE

A31418 (F, N) Encoder 1: Speed difference per sampling rate exceeded

Message value:

%1

Message class:

Position/speed actual value incorrect or not available (11)

Drive object:

A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

For an HTL/TTL encoder, the speed difference between two sampling cycles has exceeded the value in p0492.

The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.

Alarm value (r2124, interpret decimal):

Only for internal Siemens troubleshooting.

See also: p0492

Remedy:

- check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the setting of p0492.

Reaction upon F:

Infeed: NONE (OFF1, OFF2)

Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F:

IMMEDIATELY

Reaction upon N:

NONE

Acknowl. upon N:

NONE

A31419 (F, N)	Encoder 1: Track A or B outside tolerance
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The amplitude/phase/offset correction for track A or B is at the limit. Amplitude error correction: Amplitude B / Amplitude A = 0.78 ... 1.27 Phase: <84 degrees or >96 degrees SMC20: Offset correction: +/-140 mV SMC10: Offset correction: +/-650 mV Alarm value (r2124, interpret hexadecimal): xxx1: Minimum of the offset correction, track B xxx2: Maximum of the offset correction, track B xxx1x: Minimum of the offset correction, track A xxx2x: Maximum of the offset correction, track A xx1xx: Minimum of the amplitude correction, track B/A xx2xx: Maximum of the amplitude correction, track B/A x1xxx: Minimum of the phase error correction x2xxx: Maximum of the phase error correction 1xxxx: Minimum of the cubic correction 2xxxx: Maximum of the cubic correction See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check mechanical mounting tolerances for encoders without their own bearings (e.g. toothed-wheel encoders). - check the plug connections (also the transition resistance). - check the encoder signals. - replace the encoder or encoder cable.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE
A31421 (F, N)	Encoder 1: Coarse position error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the actual value sensing, an error was detected. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position. Alarm value (r2124, interpret decimal): 3: The absolute position of the serial protocol and track A/B differ by half an encoder pulse. The absolute position must have its zero position in the quadrants in which both tracks are negative. In the case of a fault, the position can be incorrect by one encoder pulse.
Remedy:	Re alarm value = 3: - For a standard encoder with cable, contact the manufacturer where relevant. - correct the assignment of the tracks to the position value that is serially transferred. To do this, the two tracks must be connected, inverted, at the Sensor Module (interchange A with A* and B with B*) or, for a programmable encoder, check the zero offset of the position.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
 Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31422 (F, N) Encoder 1: Pulses per revolution square-wave encoder outside tolerance bandwidth

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
 This alarm is triggered with active square-wave encoder PPR correction and re-parameterized fault 31131 if the accumulator contains larger values than p4683 or p4684.
 The zero mark distance for zero mark monitoring is set in p0425 (rotary encoder).
 Alarm value (r2124, interpret decimal):
 accumulated differential pulses in encoder pulses.
 See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check that the encoder cables are routed in compliance with EMC.
- check the plug connections.
- check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- replace the encoder or encoder cable.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
 Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31429 (F, N) Encoder 1: Position difference hall sensor/track C/D and A/B too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
 One period of track C/D corresponds to 360 ° mechanical.
 One period of the Hall signal corresponds to 360 ° electrical.
 The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
 Alarm value (r2124, interpret decimal):
 For track C/D, the following applies:
 Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).
 For Hall signals, the following applies:
 Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).
 See also: p0491 (Motor encoder fault response ENCODER)

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Remedy:

- track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31431 (F, N) Encoder 1: Deviation position incremental/absolute too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When the zero pulse is passed, a deviation in the incremental position was detected.
For equidistant zero marks, the following applies:
- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.
For distance-coded zero marks, the following applies:
- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Alarm value (r2124, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

- check that the encoder cables are routed in compliance with EMC.
- check the plug connections.
- replace the encoder or encoder cable.
- Clean coding disk or remove strong magnetic fields.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31432 (F, N) Encoder 1: Rotor position adaptation corrects deviation

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: For track A/B, pulses have been lost or too many have been counted. These pulses are presently being corrected.
Alarm value (r2124, interpret decimal):
Last measured deviation of zero mark in increments (4 increments = 1 encoder pulse).
The sign designates the direction of motion when detecting the zero mark distance.

Remedy:	<ul style="list-style-type: none"> - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check encoder limit frequency. - adapt the parameter for the distance between zero marks (p0424, p0425).
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31442 (F, N)	Encoder 1: Battery voltage pre-alarm
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When switched-off, the encoder uses a battery to back up the multiturn information. The multiturn information can no longer be buffered if the battery voltage drops even further.
Remedy:	Replace battery.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31443 (F, N)	Encoder 1: Unipolar CD signal level outside specification
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The unipolar level (CP/CN or DP/DN) for encoder 1 is outside the permissible tolerance.</p> <p>Alarm value (r2124, interpret binary):</p> <p>Bit 0 = 1: Either CP or CN outside the tolerance.</p> <p>Bit 16 = 1: Either DP or DN outside the tolerance.</p> <p>The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.</p> <p>The response thresholds are < 1700 mV and > 3300 mV.</p> <p>Note:</p> <p>The signal level is not evaluated unless the following conditions are satisfied:</p> <ul style="list-style-type: none"> - Sensor Module properties available (r0459.31 = 1). - Monitoring active (p0437.31 = 1). <p>See also: p0491 (Motor encoder fault response ENCODER)</p>
Remedy:	<ul style="list-style-type: none"> - check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections and contacts of the encoder cable. - are the C/D tracks connected correctly (have the signal lines CP and CN or DP and DN been interchanged)? - replace the encoder cable.

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Reaction upon F: Infeed: NONE
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A31460 (N) Encoder 1: Analog sensor channel A failed

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside measuring range set in p4673.
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4673).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE

Acknowl. upon N: NONE

A31461 (N) Encoder 1: Analog sensor channel B failed

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The input voltage of the analog sensor is outside the permissible limits.
Alarm value (r2124, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).

Remedy: Re alarm value = 1:
- check the output voltage of the analog sensor.
Re alarm value = 2:
- check the voltage setting for each encoder period (p4675).
Re alarm value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE

Acknowl. upon N: NONE

A31462 (N)	Encoder 1: Analog sensor no channel active
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Channel A and B are not activated for the analog sensor.
Remedy:	- activate channel A and/or channel B (p4670). - check the encoder configuration (p0404.17). See also: p4670 (Analog sensor configuration)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31463 (N)	Encoder 1: Analog sensor position value exceeds limit value
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The position value has exceeded the permissible range of -0.5 ... +0.5. Alarm value (r2124, interpret decimal): 1: Position value from the LVDT sensor. 2: Position value from the encoder characteristic.
Remedy:	Re alarm value = 1: - Check the LVDT ratio (p4678). - check the reference signal connection at track B. Re alarm value = 2: - check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31470 (F, N)	Encoder 1: Soiling detected
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the case of the alternative encoder system interface on the Sensor Module Cabinet 30 (SMC30), encoder soiling is signaled via a 0 signal at terminal X521.7.
Remedy:	- check the plug connections. - replace the encoder or encoder cable.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F31500 (N, A)	Encoder 1: Position tracking traversing range exceeded
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions. For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421. For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31501 (N, A)	Encoder 1: Position tracking encoder position outside tolerance window
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder. Fault value (r0949, interpret decimal): Deviation (difference) to the last encoder position in increments of the absolute value. The sign designates the traversing direction. Note: The deviation (difference) found is also displayed in r0477. See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)
Remedy:	Reset the position tracking as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507). See also: p0010, p2507
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31502 (N, A)	Encoder 1: Encoder with measuring gear without valid signals
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (OFF2) Servo: OFF1 (OFF2, OFF3) Vector: OFF1 (OFF2, OFF3) Hla: OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The encoder with measuring gear no longer provides any valid signals.
Remedy:	It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31503 (N, A)	Encoder 1: Position tracking cannot be reset
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The position tracking for the measuring gear cannot be reset.
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A31700	Encoder 1: Effectivity test does not supply the expected value
Message value:	Fault cause: %1 bin
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The DRIVE-CLiQ encoder fault word supplies fault bits that have been set. Fault value (r0949, interpret binary): Bit x = 1: Effectivity test x unsuccessful.
Remedy:	Replace encoder.

N31800 (F)	Encoder 1: Group signal
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	NONE
Cause:	The motor encoder has detected at least one fault. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Evaluate the other messages that are presently available.
Reaction upon F:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowl. upon F:	IMMEDIATELY

F31801 (N, A)	Encoder 1 DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - replace the component involved. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31802 (N, A)	Encoder 1: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A time slice overflow has occurred in encoder 1. Fault value (r0949, interpret hexadecimal): yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved x = 9: Time slice overflow of the fast (current controller clock cycle) time slice. x = A: Time slice overflow of the average time slice. x = C: Time slice overflow of the slow time slice. yx = 3E7: Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation). See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Increase the current controller sampling time Note: For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31804 (N, A)	Encoder 1: Checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	POWER ON (IMMEDIATELY)
Cause:	A checksum error has occurred when reading-out the program memory on the Sensor Module. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex yyyy: Memory area involved. xxxx: Difference between the checksum at POWER ON and the actual checksum. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- carry out a POWER ON (power off/on). - upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4). - check whether the permissible ambient temperature for the component is maintained. - replace the Sensor Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31805 (N, A)	Encoder 1: EEPROM checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	Internal parameter data is corrupted. Fault value (r0949, interpret hexadecimal): 01: EEPROM access error. 02: Too many blocks in the EEPROM. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Replace the module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31806 (N, A)	Encoder 1: Initialization error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder was not successfully initialized. Fault value (r0949, interpret hexadecimal): Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4). Bit 2: Mid-voltage matching for track A unsuccessful. Bit 3: Mid-voltage matching for track B unsuccessful. Bit 4: Mid-voltage matching for acceleration input unsuccessful. Bit 5: Mid-voltage matching for track safety A unsuccessful. Bit 6: Mid-voltage matching for track safety B unsuccessful. Bit 7: Mid-voltage matching for track C unsuccessful. Bit 8: Mid-voltage matching for track D unsuccessful. Bit 9: Mid-voltage matching for track R unsuccessful. Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V) Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V) Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V) Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V) Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V) Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V) Bit 16: Internal fault - fault when reading a register (CAFE) Bit 17: Internal fault - fault when writing a register (CAFE) Bit 18: Internal fault: No mid-voltage matching available Bit 19: Internal error - ADC access error. Bit 20: Internal error - no zero crossover found. Bit 28: Error while initializing the EnDat 2.2 measuring unit.

Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit.

Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect.

Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.

Note:

Bit 0, 1: Up to 6SL3055-0AA00-5*A0

Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher

See also: p0491 (Motor encoder fault response ENCODER)

Remedy:

Acknowledge fault.

If the fault cannot be acknowledged:

Bits 2 ... 9: Check encoder power supply.

Bits 2 ... 14: Check the corresponding cable.

Bit 15 with no other bits: Check track R, check settings in p0404.

Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit.

Bit 29 ... 31: Replace the defective measuring unit.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

A31811 (F, N) Encoder 1: Encoder serial number changed

Message value: -

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The serial number of the motor encoder of a synchronous motor has changed. The change was only checked for encoders with serial number (e.g. EnDat encoders) and build-in motors (e.g. p0300 = 401) or third-party motors (p0300 = 2).

Cause 1:

- The encoder was replaced.

Cause 2:

- A third-party, built-in or linear motor was re-commissioned.

Cause 3:

- The motor with integrated and adjusted encoder was replaced.

Cause 4:

- The firmware was updated to a version that checks the encoder serial number.

Note:

With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).

When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).

Proceed as follows to hide serial number monitoring:

- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.

- parameterize F07414 as message type N (p2118, p2119).

See also: p0491 (Motor encoder fault response ENCODER)

4 Faults and alarms

4.2 List of faults and alarms

Remedy: Re causes 1, 2:
Carry out an automatic adjustment using the pole position identification routine. Acknowledge fault. Initiate the pole position identification routine with p1990 = 1. Then check that the pole position identification routine is correctly executed.
SERVO:
If a pole position identification technique is selected in p1980, and if p0301 does not contain a motor type with an encoder adjusted in the factory, then p1990 is automatically activated.
or
Set the adjustment via p0431. In this case, the new serial number is automatically accepted.
or
Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Re causes 3, 4:
Accept the new serial number with p0440 = 1.

Reaction upon F: Infeed: OFF2 (NONE)
Servo: NONE (ENCODER, OFF2)
Vector: NONE (ENCODER, OFF2)
Hla: NONE (ENCODER, OFF2)

Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31812 (N, A) Encoder 1: Requested cycle or RX-/TX timing not supported

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A cycle requested from the Control Unit or RX/TX timing is not supported.
Fault value (r0949, interpret decimal):
0: Application cycle is not supported.
1: DRIVE-CLiQ cycle is not supported.
2: Distance between RX and TX instants in time too low.
3: TX instant in time too early.

Remedy: Carry out a POWER ON (power off/on) for all components.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31813 Encoder 1: Hardware logic unit failed

Message value: Fault cause: %1 bin
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: PULSE INHIBIT
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit 0: ALU watchdog has responded.
Bit 1: ALU has detected a sign-of-life error.

Remedy: Replace encoder.

F31820 (N, A)	Encoder 1 DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER) - carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Remedy:	
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31835 (N, A)	Encoder 1 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- carry out a POWER ON. - replace the component involved. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31836 (N, A)	Encoder 1 DRIVE-CLiQ: Send error for DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Carry out a POWER ON.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31837 (N, A)	Encoder 1 DRIVE-CLiQ: Component fault
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). - check the electrical cabinet design and cable routing for EMC compliance - if required, use another DRIVE-CLiQ socket (p9904). - replace the component involved.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A31840	Encoder 1 DRIVE-CLiQ: error below the signaling threshold
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ error has occurred below the signaling threshold. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match.

7 (= 07 hex):	A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):	No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):	The error bit in the receive telegram is set.
10 (= 0A hex):	The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):	Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):	The receive telegram is too early.
32 (= 20 hex):	Error in the telegram header.
33 (= 21 hex):	The cyclic telegram has not been received.
34 (= 22 hex):	Timeout in the telegram receive list.
35 (= 23 hex):	Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):	Timeout in the telegram send list.
65 (= 41 hex):	Telegram type does not match send list.
66 (= 42 hex):	Send error: The telegram buffer memory contains an error.
67 (= 43 hex):	Send error: The telegram buffer memory contains an error. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F31845 (N, A)	Encoder 1 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	Carry out a POWER ON (power off/on). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31850 (N, A) Encoder 1: Encoder evaluation internal software error

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Infeed: OFF2 (NONE)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: POWER ON
Cause: An internal software error has occurred in the Sensor Module of encoder 1.
Fault value (r0949, interpret decimal):
1: Background time slice is blocked.
2: Checksum over the code memory is not OK.
10000: OEM memory of the EnDat encoder contains data that cannot be interpreted.
11000 ... 11499: Descriptive data from EEPROM incorrect.
11500 ... 11899: Calibration data from EEPROM incorrect.
11900 ... 11999: Configuration data from EEPROM incorrect.
12000 ... 12008: Communication with AD converter faulted.
16000: DRIVE-CLiQ encoder initialization application error.
16001: DRIVE-CLiQ encoder initialization ALU error.
16002: DRIVE-CLiQ encoder HISI / SISI initialization error.
16003: DRIVE-CLiQ encoder safety initialization error.
16004: DRIVE-CLiQ encoder internal system error.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- replace the Sensor Module.
- if required, upgrade the firmware in the Sensor Module.
- contact the Hotline.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31851 (N, A) Encoder 1 DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Infeed: NONE (OFF1, OFF2)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

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Remedy:	- Upgrade the firmware of the component involved. - carry out a POWER ON (power off/on) for the component involved.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31860 (N, A)	Encoder 1 DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31875 (N, A) Encoder 1 DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31885 (N, A) Encoder 1 DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE (OFF1, OFF2)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.

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98 (= 62 hex):

Error at the transition to cyclic operation.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the power supply voltage of the component involved.

- carry out a POWER ON.

- replace the component involved.

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31886 (N, A)

Encoder 1 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE (OFF1, OFF2)

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.

Data were not able to be sent.

Fault cause:

65 (= 41 hex):

Telegram type does not match send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON.

- check whether the firmware version of the encoder (r0148) matches the firmware version of Control Unit (r0018).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F31887 (N, A)

Encoder 1 DRIVE-CLiQ (CU): Component fault

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: NONE (OFF1, OFF2)

Servo: ENCODER (IASC/DCBRK, NONE)

Vector: ENCODER (IASC/DCBRK, NONE)

Hla: ENCODER (NONE)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 1). Faulty hardware cannot be excluded.

Fault cause:

32 (= 20 hex):

Error in the telegram header.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31895 (N, A) Encoder 1 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE (OFF1, OFF2)
Servo: ENCODER (IASC/DCBRK, NONE)
Vector: ENCODER (IASC/DCBRK, NONE)
Hla: ENCODER (NONE)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 1) involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: Carry out a POWER ON.
See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31896 (N, A)	Encoder 1 DRIVE-CLiQ (CU): Inconsistent component properties
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: OFF2 (ENCODER, IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (ENCODER, IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (ENCODER, NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (Sensor Module for encoder 1), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31899 (N, A)	Encoder 1: Unknown fault
Message value:	New message: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the Sensor Module for encoder 1 that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- replace the firmware on the Sensor Module by an older firmware version (r0148). - upgrade the firmware on the Control Unit (r0018).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A31902 (F, N)	Encoder 1: SPI-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal SPI bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A31903 (F, N)	Encoder 1: I2C-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal I2C bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F31905 (N, A)	Encoder 1: Parameterization error
Message value:	Parameter: %1, supplementary information: %2
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2) Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	A parameter of encoder 1 was detected as being incorrect. It is possible that the parameterized encoder type does not match the connected encoder. The parameter involved can be determined as follows: - determine the parameter number using the fault value (r0949). - determine the parameter index (p0187). Fault value (r0949, interpret decimal): yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter xxxx = 421: For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits. yyyy = 0: No information available. yyyy = 1: The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1). yyyy = 2: A code number for an identified encoder has been entered into p0400, however, no identification was carried out. Please start a new encoder identification. yyyy = 3: A code number for an identified encoder has been entered into p0400, however, no identification was carried out. Please select a listed encoder in p0400 with a code number < 10000. yyyy = 4: This component does not support SSI encoders (p0404.9 = 1) without track A/B. yyyy = 5: For SQW encoder, value in p4686 greater than in p0425. yyyy = 6: DRIVE-CLiQ encoder cannot be used with this firmware version. yyyy = 7: For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks. yyyy = 8: The motor pole pair width is not supported by the linear scale being used. yyyy = 9: The length of the position in the EnDat protocol may be a maximum of 32 bits. yyyy = 10: The connected encoder is not supported. yyyy = 11: The hardware does not support track monitoring. See also: p0491 (Motor encoder fault response ENCODER)
Remedy:	- check whether the connected encoder type matches the encoder that has been parameterized. - correct the parameter specified by the fault value (r0949) and p0187. - re parameter number = 314: - check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F31912	Encoder 1: Device combination is not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: ENCODER (NONE) Servo: ENCODER (IASC/DCBRK, NONE) Vector: ENCODER (IASC/DCBRK, NONE) Hla: ENCODER (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The selected device combination is not supported. Fault value (r0949, interpret decimal): 1003: The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2 ⁿ . 1005: The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter. 1006: The maximum duration (31.25 µs) of the EnDat transfer was exceeded. 2001: The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter. 2002: The resolution of the linear measuring unit does not match the pole pair width of the linear motor
Remedy:	Re fault value = 1003, 1005, 1006: - Use a measuring unit that is permissible. For fault value = 2001: - Set a permissible cycle combination (if required, use standard settings). For fault value = 2002: - Use a measuring unit with a lower resolution (p0422).

A31915 (F, N)	Encoder 1: Configuration error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The configuration for encoder 1 is incorrect. Alarm value (r2124, interpret decimal): 1: Re-parameterization between fault/alarm is not permissible. 419: When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.
Remedy:	Re alarm value = 1: No re-parameterization between fault/alarm. Re alarm value = 419: Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

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Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK)
Vector: NONE (ENCODER, IASC/DCBRK)
Hla: NONE (ENCODER)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31916 (N, A)**Encoder 1: Parameterization fault**

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Vector: ENCODER (IASC/DCBRK, NONE, OFF1, OFF2, OFF3, STOP2)
Hla: ENCODER (NONE, OFF1, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 1 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F31916 (N, A)**Encoder 1: Parameterization fault**

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: ENC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 1 was detected as being incorrect.
In the case of the ENCODER drive object, the selected encoder type (rotary/linear) might not match the function module setting (r0108.12).
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
See also: p0491 (Motor encoder fault response ENCODER)
Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- if a linear encoder has been selected in parameter p0400/p0404, the "linear encoder" function module has to be activated (r0108.12 = 1)
- if a rotary encoder has been selected in parameter p0400/p0404, the "linear encoder" function module should not be activated (r0108.12 = 0)

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A31920 (F, N) Encoder 1: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause
See also: p0491 (Motor encoder fault response ENCODER)
Remedy:
- check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).
Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A31930 (N) Encoder 1: Data logger has saved data

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card.
The diagnostics data is saved in the following folder:
/USER/SINAMICS/DATA/SMTRC00.BIN
...
/USER/SINAMICS/DATA/SMTRC07.BIN
/USER/SINAMICS/DATA/SMTRCIDX.TXT
The following information is contained in the TXT file:
- Display of the last written BIN file.
- Number of write operations that are still possible (from 10000 downwards).
Note:
Only Siemens can evaluate the BIN files.

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Remedy: Not necessary.
The alarm disappears automatically.
The data logger is ready to record the next fault case.

Reaction upon N: NONE
Acknowl. upon N: NONE

A31940 (F, N) Encoder 1: Spindle sensor S1 voltage incorrect

Message value: %1
Message class: Application / technological function faulted (17)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The voltage of analog sensor S1 is outside the permissible range.
Fault value (r0949, interpret decimal):
Signal level from sensor S1.
Note:
A signal level of 500 mV corresponds to the numerical value 500 dec.

Remedy:
- Check the clamped tool.
- Check the tolerance and if required, adapt (p5040).
- Check the thresholds and if required, adapt (p5041).
- Check analog sensor S1 and connections.
See also: p5040 (Spindle voltage threshold values tolerance), p5041 (Spindle voltage threshold values)

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F31950 Encoder 1: Internal software error

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: ENCODER (OFF2)
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
The fault value contains information regarding the fault source.
Only for internal Siemens troubleshooting.

Remedy:
- If necessary, upgrade the firmware in the Sensor Module to a later version.
- contact the Hotline.

A31999 (F, N) Encoder 1: Unknown alarm

Message value: New message: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: A_INF, B_INF, ENC, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A alarm has occurred on the Sensor Module for encoder 1 that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.

Note:

If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
See also: p0491 (Motor encoder fault response ENCODER)

Remedy:
- replace the firmware on the Sensor Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (ENCODER, IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (ENCODER, OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F32100 (N, A) Encoder 2: Zero mark distance error

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The measured zero mark distance does not correspond to the parameterized zero mark distance.
For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.

The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).

Fault value (r0949, interpret decimal):

Last measured zero mark distance in increments (4 increments = 1 encoder pulse).

The sign designates the direction of motion when detecting the zero mark distance.

Remedy:
- check that the encoder cables are routed in compliance with EMC.
- check the plug connections.
- check the encoder type (encoder with equidistant zero marks).
- adapt the parameter for the distance between zero marks (p0424, p0425).
- if message output above speed threshold, reduce filter time if necessary (p0438).
- replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32101 (N, A) Encoder 2: Zero mark failed

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: PULSE INHIBIT

Cause: The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).

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- Remedy:**
- check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - check the encoder type (encoder with equidistant zero marks).
 - adapt the parameter for the clearance between zero marks (p0425).
 - if message output above speed threshold, reduce filter time if necessary (p0438).
 - when p0437.1 is active, check p4686.
 - replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32103 (N, A)

Encoder 2: Amplitude error track R

Message value: R track: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The amplitude of the reference track signal (track R) does not lie within the tolerance bandwidth for encoder 2. The fault can be initiated when the unipolar voltage level is exceeded (RP/RN) or if the differential amplitude is undershot.

Fault value (r0949, interpret hexadecimal):

yyyyxxxx hex: yyyy = 0, xxxx = Signal level, track R (16 bits with sign)

The response thresholds of the unipolar signal levels of the encoder are between < 1400 mV and > 3500 mV.

The response threshold for the differential signal level of the encoder is < -1600 mV.

A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.

Note:

The analog value of the amplitude error is not measured at the same time with the hardware fault output by the Sensor Module.

The fault value can only be represented between -32768 ... 32767 dec (-770 ... 770 mV).

The signal level is not evaluated unless the following conditions are satisfied:

- Sensor Module properties available (r0459.31 = 1).

- Monitoring active (p0437.31 = 1).

Remedy:

- check the speed range; frequency characteristic (amplitude characteristic) of the measuring equipment might not be sufficient for the speed range

- check that the encoder cables and shielding are routed in compliance with EMC.

- check the plug connections and contacts of the encoder cable.

- check the encoder type (encoder with zero marks).

- check whether the zero mark is connected and the signal cables RP and RN have been connected correctly.

- replace the encoder cable.

- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32110 (N, A)	Encoder 2: Serial communications error
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	Serial communication protocol transfer error between the encoder and evaluation module. Fault value (r0949, interpret binary): Bit 0: Alarm bit in the position protocol. Bit 1: Incorrect quiescent level on the data line. Bit 2: Encoder does not respond (does not supply a start bit within 50 ms). Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data. Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it. Bit 5: Internal error in the serial driver: An illegal mode command was requested. Bit 6: Timeout when cyclically reading. Bit 7: Timeout for the register communication. Bit 8: Protocol is too long (e.g. > 64 bits). Bit 9: Receive buffer overflow. Bit 10: Frame error when reading twice. Bit 11: Parity error. Bit 12: Data line signal level error during the monoflop time. Bit 13: Data line incorrect. Bit 14: Fault for the register communication. Bit 15: Internal communication error. Note: For an EnDat 2.2 encoder, the significance of the fault value for F3x135 (x = 1, 2, 3) is described.
Remedy:	Re fault value, bit 0 = 1: - Enc defect F31111 may provide additional details. Re fault value, bit 1 = 1: - Incorrect encoder type / replace the encoder or encoder cable. Re fault value, bit 2 = 1: - Incorrect encoder type / replace the encoder or encoder cable. Re fault value, bit 3 = 1: - EMC / connect the cable shield, replace the encoder or encoder cable. Re fault value, bit 4 = 1: - EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module. Re fault value, bit 5 = 1: - EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module. Re fault value, bit 6 = 1: - Update Sensor Module firmware. Re fault value, bit 7 = 1: - Incorrect encoder type / replace the encoder or encoder cable. Re fault value, bit 8 = 1: - Check parameterization (p0429.2). Re fault value, bit 9 = 1: - EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module. Re fault value, bit 10 = 1: - Check parameterization (p0429.2, p0449). Re fault value, bit 11 = 1: - Check parameterization (p0436). Re fault value, bit 12 = 1: - Check parameterization (p0429.6).

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Re fault value, bit 13 = 1:

- Check data line.

Re fault value, bit 14 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32111 (N, A)

Encoder 2: Absolute encoder internal fault

Message value: Fault cause: %1 bin, additional information: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The absolute encoder fault word supplies fault bits that have been set.

Fault value (r0949, interpret binary):

yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause

yyyy = 0:

Bit 0: Lighting system failed.

Bit 1: Signal amplitude too low.

Bit 2: Position value incorrect.

Bit 3: Encoder power supply overvoltage condition.

Bit 4: Encoder power supply undervoltage condition.

Bit 5: Encoder power supply overcurrent condition.

Bit 6: The battery must be changed.

yyyy = 1:

Bit 0: Signal amplitude outside the control range.

Bit 1: Error multiturn interface

Bit 2: Internal data error (singleturn/multiturn not with single steps).

Bit 3: Error EEPROM interface.

Bit 4: SAR converter error.

Bit 5: Fault for the register data transfer.

Bit 6: Internal error identified at the error pin (nErr).

Bit 7: Temperature threshold exceeded or fallen below.

Remedy: For yyyy = 0:

Re fault value, bit 0 = 1:

Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.

Re fault value, bit 1 = 1:

Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.

Re fault value, bit 2 = 1:

Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.

Re fault value, bit 3 = 1:

5 V power supply voltage fault.

When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.

When a motor encoder with a direct DRIVE-CLiQ connection is used: Replace the motor.

Re fault value, bit 4 = 1:

5 V power supply voltage fault.

When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.

When using a motor with DRIVE-CLiQ: Replace the motor.

Re fault value, bit 5 = 1:
Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
Re fault value, bit 6 = 1:
The battery must be changed (only for encoders with battery back-up).
For yyyy = 1:
Encoder is defective. Replace encoder.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32112 (N, A) Encoder 2: Error bit set in the serial protocol

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The encoder sends a set error bit via the serial protocol.
Fault value (r0949, interpret binary):
Bit 0: Fault bit in the position protocol.
Remedy: For fault value, bit 0 = 1:
In the case of an EnDat encoder, F31111 may provide further details.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32115 (N, A) Encoder 2: Amplitude error track A or B ($A^2 + B^2$)

Message value: A track: %1, B-track: %2
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The amplitude (root of $A^2 + B^2$) for encoder 2 exceeds the permissible tolerance.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex:
yyyy = Signal level, track B (16 bits with sign).
xxxx = Signal level, track A (16 bits with sign).
The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %).
The response thresholds are < 170 mV (observe the frequency response of the encoder) and > 750 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.
Note for Sensor Modules for resolvers (e.g. SMC10):
The nominal signal level is at 2900 mV (2.0 Vrms). The response thresholds are < 1070 mV and > 3582 mV.
A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec.
Note:
The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- check that the encoder cables and shielding are routed in compliance with EMC.
 - check the plug connections.
 - replace the encoder or encoder cable.
 - check the Sensor Module (e.g. contacts).

The following applies to measuring systems without their own bearing system:

- adjust the scanning head and check the bearing system of the measuring wheel.

The following applies for measuring systems with their own bearing system:

- ensure that the encoder housing is not subject to any axial force.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32116 (N, A) Encoder 2: Amplitude error monitoring track A + B

Message value: A track: %1, B-track: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: The amplitude of the rectified encoder signals A and B and the amplitude from the roots of $A^2 + B^2$ for encoder 2 are not within the tolerance bandwidth.

Fault value (r0949, interpret hexadecimal):

yyyyxxxx hex:

yyyy = Signal level, track B (16 bits with sign).

xxxx = Signal level, track A (16 bits with sign).

The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV $-25/+20$ %).

The response thresholds are < 130 mV (observe the frequency response of the encoder) and > 955 mV.

A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.

Note:

The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

- Remedy:**
- check that the encoder cables and shielding are routed in compliance with EMC.
 - check the plug connections.
 - replace the encoder or encoder cable.
 - check the Sensor Module (e.g. contacts).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32117 (N, A)	Encoder 2: Inversion error signals A/B/R
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For a square-wave encoder (bipolar, double ended) signals A*, B* and R* are not inverted with respect to signals A, B and R. Fault value (r0949, interpret binary): Bits 0 ... 15: Only for internal Siemens troubleshooting. Bit 16: Error track A. Bit 17: Error track B. Bit 18: Error track R. Note: For SMC30 (order no.. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), CUA32, and CU310, the following applies: A square-wave encoder without track R is used and track monitoring (p0405.2 = 1) is activated.
Remedy:	- Check the encoder/cable. - Does the encoder supply signals and the associated inverted signals? Note: For SMC30 (order no. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), the following applies: - check the setting of p0405 (p0405.2 = 1 is only possible if the encoder is connected at X520). For a square-wave encoder without track R, the following jumpers must be set for the connection at X520 (SMC30) or X23 (CUA32, CU310): - pin 10 (reference signal R) <--> pin 7 (encoder power supply, ground) - pin 11 (reference signal R inverted) <--> pin 4 (encoder power supply)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F32118 (N, A)	Encoder 2: Speed difference outside the tolerance range
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	For an HTL/TTL encoder, the speed difference has exceeded the value in p0492 over several sampling cycles. The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting. See also: p0492
Remedy:	- check the tachometer feeder cable for interruptions. - check the grounding of the tachometer shielding. - if required, increase the maximum speed difference per sampling cycle (p0492).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32120 (N, A)	Encoder 2: Power supply voltage fault
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	A power supply fault was detected for encoder 2. Fault value (r0949, interpret binary): Bit 0: Undervoltage condition on the sense line. Bit 1: Overcurrent condition for the encoder power supply. Bit 2: Overcurrent condition for encoder power supply on cable resolver excitation negative. Bit 3: Overcurrent condition for encoder power supply on cable resolver excitation positive. Bit 4: The 24 V power supply through the Power Module (PM) is overloaded. Bit 5: Overcurrent at the EnDat connection of the converter. Bit 6: Overvoltage at the EnDat connection of the converter. Bit 7: Hardware fault at the EnDat connection of the converter. Note: If the encoder cables 6FX2002-2EQ00-.... and 6FX2002-2CH00-.... are interchanged, this can result in the encoder being destroyed because the pins of the operating voltage are reversed.
Remedy:	Re fault value, bit 0 = 1: - correct encoder cable connected? - check the plug connections of the encoder cable. - SMC30: Check the parameterization (p0404.22). Re fault value, bit 1 = 1: - correct encoder cable connected? - replace the encoder or encoder cable. Re fault value, bit 2 = 1: - correct encoder cable connected? - replace the encoder or encoder cable. Re fault value, bit 3 = 1: - correct encoder cable connected? - replace the encoder or encoder cable. Re fault value, bit 5 = 1: - Measuring unit correctly connected at the converter? - Replace the measuring unit or the cable to the measuring unit. Re fault value, bit 6, 7 = 1: - Replace the defective EnDat 2.2 converter.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32121 (N, A)	Encoder 2: Coarse position error
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	For the actual value sensing, an error was detected on the module. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Remedy:	Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32122 Encoder 2: Internal power supply voltage faulty
Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1
Acknowledge: IMMEDIATELY
Cause: Fault in internal reference voltage of ASICs for encoder 2.
Fault value (r0949, interpret decimal):
1: Reference voltage error.
2: Internal undervoltage.
3: Internal overvoltage.
Remedy: Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.

F32123 (N, A) Encoder 2: Signal level A/B unipolar outside tolerance
Message value: Fault cause: %1 bin
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: The unipolar level (AP/AN or BP/BN) for encoder 2 is outside the permissible tolerance.
Fault value (r0949, interpret binary):
Bit 0 = 1: Either AP or AN outside the tolerance.
Bit 16 = 1: Either BP or BN outside the tolerance.
The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
The response thresholds are < 1700 mV and > 3300 mV.
Note:
The signal level is not evaluated unless the following conditions are satisfied:
- Sensor Module properties available (r0459.31 = 1).
- Monitoring active (p0437.31 = 1).
Remedy:
- make sure that the encoder cables and shielding are installed in an EMC-compliant manner.
- check the plug connections and contacts of the encoder cable.
- check the short-circuit of a signal cable with mass or the operating voltage.
- replace the encoder cable.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32125 (N, A)	Encoder 2: Amplitude error track A or B overcontrolled
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude of track A or B for encoder 2 exceeds the permissible tolerance band. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold is > 750 mV. This fault also occurs if the A/D converter is overcontrolled. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is > 3582 mV. A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32126 (N, A)	Encoder 2: Amplitude AB too high
Message value:	Amplitude: %1, Angle: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude (root of $A^2 + B^2$ or $ A + B $) for encoder 2 exceeds the permissible tolerance. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Angle xxxx = Amplitude, i.e. root from $A^2 + B^2$ (16 bits without sign) The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold for ($ A + B $) is > 1120 mV or the root of ($A^2 + B^2$) > 955 mV. A signal level of 500 mV peak value corresponds to the numerical value of 299A hex = 10650 dec. The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - replace the encoder or encoder cable.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F32129 (N, A)	Encoder 2: Position difference hall sensor/track C/D and A/B too large
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical. One period of track C/D corresponds to 360 ° mechanical. One period of the Hall signal corresponds to 360 ° electrical. The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough. After the fine synchronization using one reference mark or 2 reference marks for distance-coded encoders, this fault is no longer initiated, but instead, Alarm A32429. Fault value (r0949, interpret decimal): For track C/D, the following applies: Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °). For Hall signals, the following applies: Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).
Remedy:	- track C or D not connected. - correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D. - check that the encoder cables are routed in compliance with EMC. - check the adjustment of the Hall sensor.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32130 (N, A)	Encoder 2: Zero mark and position error from the coarse synchronization
Message value:	Angular deviation, electrical: %1, angle, mechanical: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	After initializing the pole position using track C/D, Hall signals or pole position identification routine, the zero mark was detected outside the permissible range. For distance-coded encoders, the test is carried out after passing 2 zero marks. Fine synchronization was not carried out. When initializing via track C/D (p0404) then it is checked whether the zero mark occurs in an angular range of +/-18 ° mechanical. When initializing via Hall sensors (p0404) or pole position identification (p1982) it is checked whether the zero mark occurs in an angular range of +/-60 ° electrical. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex yyyy: Determined mechanical zero mark position (can only be used for track C/D). xxxx: Deviation of the zero mark from the expected position as electrical angle. Scaling: 32768 dec = 180 °

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - if the Hall sensor is used as an equivalent for track C/D, check the connection.
 - Check the connection of track C or D.
 - replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32131 (N, A) Encoder 2: Deviation position incremental/absolute too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: PULSE INHIBIT

Cause: Absolute encoder:

When cyclically reading the absolute position, an excessively high difference to the incremental position was detected. The absolute position that was read is rejected.

Limit value for the deviation:

- EnDat encoder: Is supplied from the encoder and is a minimum of 2 quadrants (e.g. EQI 1325 > 2 quadrants, EQN 1325 > 50 quadrants).

- other encoders: 15 pulses = 60 quadrants.

Incremental encoder:

When the zero pulse is passed, a deviation in the incremental position was detected.

For equidistant zero marks, the following applies:

- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.

For distance-coded zero marks, the following applies:

- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Fault value (r0949, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- check whether the coding disk is dirty or there are strong ambient magnetic fields.

- adapt the parameter for the clearance between zero marks (p0425).

- if message output above speed threshold, reduce filter time if necessary (p0438).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32135	Encoder 2: Fault when determining the position
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder supplies status information bit by bit in an internal status/fault word. Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value. Note regarding the bit designation: The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders. Fault value (r0949, interpret binary): Bit 0: F1 (safety status display). Bit 1: F2 (safety status display). Bit 2: Reserved (lighting). Bit 3: Reserved (signal amplitude). Bit 4: Reserved (position value). Bit 5: Reserved (overvoltage). Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3). Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3). Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3). Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3). Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3). Bit 16: Lighting (--> F3x135, x = 1, 2, 3). Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3). Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3). Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3). Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3). Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3). Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3). Bit 23: Singleturn position 2 (safety status display). Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3). Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3). Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3). Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3). Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3). Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3). Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3). Bit 31: Multiturn battery (reserved).
Remedy:	- determine the detailed cause of the fault using the fault value. - replace the encoder if necessary. Note: An EnDat 2.2 encoder may only be removed and inserted in the "Park" state. If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F32136	Encoder 2: Error when determining multiturn information
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder supplies status information bit by bit in an internal status/fault word. Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value. Note regarding the bit designation: The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders. Fault value (r0949, interpret binary): Bit 0: F1 (safety status display). Bit 1: F2 (safety status display). Bit 2: Reserved (lighting). Bit 3: Reserved (signal amplitude). Bit 4: Reserved (position value). Bit 5: Reserved (overvoltage). Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3). Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3). Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3). Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3). Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3). Bit 16: Lighting (--> F3x135, x = 1, 2, 3). Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3). Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3). Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3). Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3). Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3). Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3). Bit 23: Singleturn position 2 (safety status display). Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3). Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3). Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3). Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3). Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3). Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3). Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3). Bit 31: Multiturn battery (reserved).
Remedy:	- determine the detailed cause of the fault using the fault value. - replace the encoder if necessary. Note: An EnDat 2.2 encoder may only be removed and inserted in the "Park" state. If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F32137 Encoder 2: Internal fault when determining the position

Message value: Fault cause: %1 bin
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 1: Signal monitoring (sin/cos).
Bit 8: F1 (safety status display) fault position word 1.
Bit 9: F2 (safety status display) fault position word 2.
Bit 16: LED monitoring iC-LG (opto ASIC).
Bit 17: Fault in the multiturn.
Bit 23: Temperature outside the limit values.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.
Remedy:
- determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F32138 Encoder 2: Internal error when determining multiturn information

Message value: Fault cause: %1 bin
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 1: Signal monitoring (sin/cos).
Bit 8: F1 (safety status display) fault position word 1.
Bit 9: F2 (safety status display) fault position word 2.
Bit 16: LED monitoring iC-LG (opto ASIC).
Bit 17: Fault in the multiturn.
Bit 23: Temperature outside the limit values.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.
Remedy:
- determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F32142 (N, A)	Encoder 2: Battery voltage fault
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	When switched-off, the encoder uses a battery to back up the multiturn information. The battery voltage is no longer sufficient to check the multiturn information.
Remedy:	Replace battery.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32150 (N, A)	Encoder 2: Initialization error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	Encoder functionality selected in p0404 is not operating correctly. Fault value (r0949, interpret hexadecimal): Encoder malfunction. The bit assignment corresponds to that of p0404 (e.g. bit 5 set: Error track C/D).
Remedy:	- Check that p0404 is correctly set. - check the encoder type used (incremental/absolute) and for SMCxx, the encoder cable. - if relevant, note additional fault messages that describe the fault in detail.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32151 (N, A)	Encoder 2: Encoder speed for initialization AB too high
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder speed is too high while initializing the Sensor Module.
Remedy:	Reduce the speed of the encoder accordingly during initialization. If necessary, de-activate monitoring (p0437.29). See also: p0437 (Sensor Module configuration extended)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32152 (N, A)	Encoder 2: Maximum input frequency exceeded
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The maximum input frequency of the encoder evaluation has been exceeded. Fault value (r0949, interpret decimal): Actual input frequency in Hz. See also: p0408
Remedy:	- Reduce the speed. - Use an encoder with a lower pulse number (p0408).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32153 (N, A)	Encoder 2: Identification error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred when identifying the encoder (waiting) p0400=10100. The connected encoder was not able to be identified. Fault value (r0949, interpret hexadecimal): Bit 0: Data length incorrect See also: p0400 (Encoder type selection)
Remedy:	Manually configure the encoder according to the data sheet.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32160 (N, A)	Encoder 2: Analog sensor channel A failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE) Vector: OFF1 (IASC/DCBRK, NONE) Hla: OFF1 (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The input voltage of the analog sensor is outside the permissible limits. Fault value (r0949, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside the measuring range set in (p4673). 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	For fault value = 1: - check the output voltage of the analog sensor. For fault value = 2: - check the voltage setting for each encoder period (p4673). For fault value = 3: - check the range limit setting and increase it if necessary (p4676).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32161 (N, A) Encoder 2: Analog sensor channel B failed

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE)
Vector: OFF1 (IASC/DCBRK, NONE)
Hla: OFF1 (NONE)
Acknowledge: PULSE INHIBIT
Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4675).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32163 (N, A) Encoder 2: Analog sensor position value exceeds limit value

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE)
Vector: OFF1 (IASC/DCBRK, NONE)
Hla: OFF1 (NONE)
Acknowledge: PULSE INHIBIT
Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Fault value (r0949, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.
Remedy: For fault value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.
For fault value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32400 (F, N)	Encoder 2: Alarm threshold zero mark distance error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Alarm value (r2124, interpret decimal): Last measured zero mark distance in increments (4 increments = 1 encoder pulse). The sign designates the direction of motion when detecting the zero mark distance.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32401 (F, N)	Encoder 2: Alarm threshold zero mark failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The 1.5 x parameterized zero mark distance was exceeded. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Alarm value (r2124, interpret decimal): Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the clearance between zero marks (p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F32405 (N, A)	Encoder 2: Temperature in the encoder evaluation inadmissible
Message value:	%1
Message class:	Overtemperature of the electronic components (6)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The encoder evaluation for a motor with DRIVE-CLiQ has detected an inadmissible temperature. The fault threshold is 125 ° C. Alarm value (r2124, interpret decimal): Measured board/module temperature in 0.1 °C.
Remedy:	Reduce the ambient temperature for the DRIVE-CLiQ connection of the motor.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A32407 (F, N)	Encoder 2: Function limit reached
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder has reached one of its function limits. A service is recommended. Alarm value (r2124, interpret decimal): 1 : Incremental signals 3 : Absolute track 4 : Code connection
Remedy:	Perform service. Replace the encoder if necessary. Note: The actual functional reserve of an encoder can be displayed via r4651. See also: p4650 (Encoder functional reserve component number), r4651 (Encoder functional reserve)
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32410 (F, N)	Encoder 2: Serial communications
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Serial communication protocol transfer error between the encoder and evaluation module. Alarm value (r2124, interpret binary): Bit 0: Alarm bit in the position protocol. Bit 1: Incorrect quiescent level on the data line. Bit 2: Encoder does not respond (does not supply a start bit within 50 ms). Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data. Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it. Bit 5: Internal error in the serial driver: An illegal mode command was requested. Bit 6: Timeout when cyclically reading.

Bit 8: Protocol is too long (e.g. > 64 bits).
 Bit 9: Receive buffer overflow.
 Bit 10: Frame error when reading twice.
 Bit 11: Parity error.
 Bit 12: Data line signal level error during the monoflop time.

Remedy:
 - check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - replace encoder.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32411 (F, N) Encoder 2: Absolute encoder signals internal alarms

Message value: Fault cause: %1 bin, additional information: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The absolute encoder fault word includes alarm bits that have been set.

Alarm value (r2124, interpret binary):

yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause

yyyy = 0:

Bit 0: Frequency exceeded (speed too high).
 Bit 1: Temperature exceeded.
 Bit 2: Control reserve, lighting system exceeded.
 Bit 3: Battery discharged.
 Bit 4: Reference point passed.

yyyy = 1:

Bit 0: Signal amplitude outside the control range.
 Bit 1: Error multiturn interface
 Bit 2: Internal data error (singleturn/multiturn not with single steps).
 Bit 3: Error EEPROM interface.
 Bit 4: SAR converter error.
 Bit 5: Fault for the register data transfer.
 Bit 6: Internal error identified at the error pin (nErr).
 Bit 7: Temperature threshold exceeded or fallen below.

Remedy: Replace encoder.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32412 (F, N)	Encoder 2: Error bit set in the serial protocol
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder sends a set error bit via the serial protocol. Alarm value (r2124, interpret binary): Bit 0: Fault bit in the position protocol. Bit 1: Alarm bit in the position protocol.
Remedy:	- carry out a POWER ON (power off/on) for all components. - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace encoder.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32414 (F, N)	Encoder 2: Amplitude error track C or D (C^2 + D^2)
Message value:	C track: %1, D track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The amplitude (C^2 + D^2) of track C or D of the encoder or from the Hall signals, is not within the tolerance bandwidth. Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track D (16 bits with sign). xxxx = Signal level, track C (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 230 mV (observe the frequency response of the encoder) and > 750 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note: If the amplitude is not within the tolerance bandwidth, then it cannot be used to initialize the start position.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). - check the Hall sensor box.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N32415 (F, A)	Encoder 2: Amplitude alarm track A or B (A² + B²)
Message value:	Amplitude: %1, Angle: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The amplitude (root of A² + B²) for encoder 2 exceeds the permissible tolerance.</p> <p>Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = Angle xxxx = Amplitude, i.e. root from A² + B² (16 bits without sign)</p> <p>The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold is < 230 mV (observe the frequency response of the encoder). A signal level of 500 mV peak value corresponds to the numerical value 299A hex = 10650 dec. The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B.</p> <p>Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is < 1414 mV (1.0 Vrms). A signal level of 2900 mV peak value corresponds to the numerical value 3333 hex = 13107 dec.</p> <p>Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.</p>
Remedy:	<ul style="list-style-type: none"> - check the speed range, frequency characteristic (amplitude characteristic) of the measuring equipment is not sufficient for the speed range. - check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). - if the coding disk is soiled or the lighting aged, replace the encoder.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A32418 (F, N)	Encoder 2: Speed difference per sampling rate exceeded
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>For an HTL/TTL encoder, the speed difference between two sampling cycles has exceeded the value in p0492. The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.</p> <p>Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting. See also: p0492</p>
Remedy:	<ul style="list-style-type: none"> - check the tachometer feeder cable for interruptions. - check the grounding of the tachometer shielding. - if required, increase the setting of p0492.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32419 (F, N) Encoder 2: Track A or B outside tolerance

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude/phase/offset correction for track A or B is at the limit.
Amplitude error correction: Amplitude B / Amplitude A = 0.78 ... 1.27
Phase: <84 degrees or >96 degrees
SMC20: Offset correction: +/-140 mV
SMC10: Offset correction: +/-650 mV
Alarm value (r2124, interpret hexadecimal):
xxxx1: Minimum of the offset correction, track B
xxxx2: Maximum of the offset correction, track B
xxx1x: Minimum of the offset correction, track A
xxx2x: Maximum of the offset correction, track A
xx1xx: Minimum of the amplitude correction, track B/A
xx2xx: Maximum of the amplitude correction, track B/A
x1xxx: Minimum of the phase error correction
x2xxx: Maximum of the phase error correction
1xxxx: Minimum of the cubic correction
2xxxx: Maximum of the cubic correction

Remedy:

- check mechanical mounting tolerances for encoders without their own bearings (e.g. toothed-wheel encoders).
- check the plug connections (also the transition resistance).
- check the encoder signals.
- replace the encoder or encoder cable.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32421 (F, N) Encoder 2: Coarse position error

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: For the actual value sensing, an error was detected. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Alarm value (r2124, interpret decimal):
3: The absolute position of the serial protocol and track A/B differ by half an encoder pulse. The absolute position must have its zero position in the quadrants in which both tracks are negative. In the case of a fault, the position can be incorrect by one encoder pulse.

Remedy:	Re alarm value = 3: - For a standard encoder with cable, contact the manufacturer where relevant. - correct the assignment of the tracks to the position value that is serially transferred. To do this, the two tracks must be connected, inverted, at the Sensor Module (interchange A with A* and B with B*) or, for a programmable encoder, check the zero offset of the position.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32422 (F, N) Encoder 2: Pulses per revolution square-wave encoder outside tolerance bandwidth

Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. This alarm is triggered with active square-wave encoder PPR correction and re-parameterized fault 31131 if the accumulator contains larger values than p4683 or p4684. The zero mark distance for zero mark monitoring is set in p0425 (rotary encoder). Alarm value (r2124, interpret decimal): accumulated differential pulses in encoder pulses.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32429 (F, N) Encoder 2: Position difference hall sensor/track C/D and A/B too large

Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical. One period of track C/D corresponds to 360 ° mechanical. One period of the Hall signal corresponds to 360 ° electrical. The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough. Alarm value (r2124, interpret decimal): For track C/D, the following applies: Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °). For Hall signals, the following applies: Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32431 (F, N) Encoder 2: Deviation position incremental/absolute too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When the zero pulse is passed, a deviation in the incremental position was detected.

For equidistant zero marks, the following applies:

- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.

For distance-coded zero marks, the following applies:

- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Alarm value (r2124, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- Clean coding disk or remove strong magnetic fields.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32432 (F, N) Encoder 2: Rotor position adaptation corrects deviation

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: For track A/B, pulses have been lost or too many have been counted. These pulses are presently being corrected.

Alarm value (r2124, interpret decimal):

Last measured deviation of zero mark in increments (4 increments = 1 encoder pulse).

The sign designates the direction of motion when detecting the zero mark distance.

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- check encoder limit frequency.

- adapt the parameter for the distance between zero marks (p0424, p0425).

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32442 (F, N) Encoder 2: Battery voltage pre-alarm

Message value: -

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When switched-off, the encoder uses a battery to back up the multiturn information. The multiturn information can no longer be buffered if the battery voltage drops even further.

Remedy: Replace battery.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32443 (F, N) Encoder 2: Unipolar CD signal level outside specification

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The unipolar level (CP/CN or DP/DN) for encoder 2 is outside the permissible tolerance.
 Alarm value (r2124, interpret binary):
 Bit 0 = 1: Either CP or CN outside the tolerance.
 Bit 16 = 1: Either DP or DN outside the tolerance.
 The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
 The response thresholds are < 1700 mV and > 3300 mV.
 Note:
 The signal level is not evaluated unless the following conditions are satisfied:
 - Sensor Module properties available (r0459.31 = 1).
 - Monitoring active (p0437.31 = 1).

Remedy:
 - check that the encoder cables and shielding are routed in compliance with EMC.
 - check the plug connections and contacts of the encoder cable.
 - are the C/D tracks connected correctly (have the signal lines CP and CN or DP and DN been interchanged)?
 - replace the encoder cable.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A32460 (N)	Encoder 2: Analog sensor channel A failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The input voltage of the analog sensor is outside the permissible limits. Alarm value (r2124, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside measuring range set in p4673. 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	Re alarm value = 1: - check the output voltage of the analog sensor. Re alarm value = 2: - check the voltage setting for each encoder period (p4673). Re alarm value = 3: - check the range limit setting and increase it if necessary (p4676).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32461 (N)	Encoder 2: Analog sensor channel B failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The input voltage of the analog sensor is outside the permissible limits. Alarm value (r2124, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside the measuring range set in (p4675). 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	Re alarm value = 1: - check the output voltage of the analog sensor. Re alarm value = 2: - check the voltage setting for each encoder period (p4675). Re alarm value = 3: - check the range limit setting and increase it if necessary (p4676).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32462 (N)	Encoder 2: Analog sensor no channel active
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Channel A and B are not activated for the analog sensor.
Remedy:	- activate channel A and/or channel B (p4670). - check the encoder configuration (p0404.17). See also: p4670 (Analog sensor configuration)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32463 (N)	Encoder 2: Analog sensor position value exceeds limit value
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The position value has exceeded the permissible range of -0.5 ... +0.5. Alarm value (r2124, interpret decimal): 1: Position value from the LVDT sensor. 2: Position value from the encoder characteristic.
Remedy:	Re alarm value = 1: - Check the LVDT ratio (p4678). - check the reference signal connection at track B. Re alarm value = 2: - check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32470 (F, N)	Encoder 2: Soiling detected
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the case of the alternative encoder system interface on the Sensor Module Cabinet 30 (SMC30), encoder soiling is signaled via a 0 signal at terminal X521.7.
Remedy:	- check the plug connections. - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F32500 (N, A)	Encoder 2: Position tracking traversing range exceeded
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions. For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421. For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32501 (N, A)	Encoder 2: Position tracking encoder position outside tolerance window
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder. Fault value (r0949, interpret decimal): Deviation (difference) to the last encoder position in increments of the absolute value. The sign designates the traversing direction. Note: The deviation (difference) found is also displayed in r0477. See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)
Remedy:	Reset the position tracking as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507). See also: p0010, p2507
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32502 (N, A)	Encoder 2: Encoder with measuring gear without valid signals
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The encoder with measuring gear no longer provides any valid signals.
Remedy:	It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32503 (N, A)	Encoder 2: Position tracking cannot be reset
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The position tracking for the measuring gear cannot be reset.
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32700 Encoder 2: Effectivity test does not supply the expected value
Message value: Fault cause: %1 bin
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
 Fault value (r0949, interpret binary):
 Bit x = 1: Effectivity test x unsuccessful.
Remedy: Replace encoder.

N32800 (F) Encoder 2: Group signal
Message value: -
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: NONE
Cause: The motor encoder has detected at least one fault.
Remedy: Evaluates other actual messages.
 Reaction upon F: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
 Acknowl. upon F: IMMEDIATELY

F32801 (N, A) Encoder 2 DRIVE-CLiQ: Sign-of-life missing
Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
 Fault cause:
 10 (= 0A hex):
 The sign-of-life bit in the receive telegram is not set.
 Note regarding the message value:
 The individual information is coded as follows in the message value (r0949/r2124):
 0000yyxx hex: yy = component number, xx = error cause
Remedy: - check the electrical cabinet design and cable routing for EMC compliance
 - replace the component involved.
 See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
 Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F32802 (N, A)	Encoder 2: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A time slice overflow has occurred in encoder 2. Fault value (r0949, interpret hexadecimal): yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved x = 9: Time slice overflow of the fast (current controller clock cycle) time slice. x = A: Time slice overflow of the average time slice. x = C: Time slice overflow of the slow time slice. yx = 3E7: Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation).
Remedy:	Increase the current controller sampling time Note: For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32804 (N, A)	Encoder 2: Checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON (IMMEDIATELY)
Cause:	A checksum error has occurred when reading-out the program memory on the Sensor Module. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex yyyy: Memory area involved. xxxx: Difference between the checksum at POWER ON and the actual checksum.
Remedy:	- carry out a POWER ON (power off/on). - upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4). - check whether the permissible ambient temperature for the component is maintained. - replace the Sensor Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32805 (N, A) Encoder 2: EEPROM checksum error

Message value: %1
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
Remedy: Replace the module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32806 (N, A) Encoder 2: Initialization error

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The encoder was not successfully initialized.
Fault value (r0949, interpret hexadecimal):
Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4).
Bit 2: Mid-voltage matching for track A unsuccessful.
Bit 3: Mid-voltage matching for track B unsuccessful.
Bit 4: Mid-voltage matching for acceleration input unsuccessful.
Bit 5: Mid-voltage matching for track safety A unsuccessful.
Bit 6: Mid-voltage matching for track safety B unsuccessful.
Bit 7: Mid-voltage matching for track C unsuccessful.
Bit 8: Mid-voltage matching for track D unsuccessful.
Bit 9: Mid-voltage matching for track R unsuccessful.
Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V)
Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V)
Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V)
Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V)
Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V)
Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V)
Bit 16: Internal fault - fault when reading a register (CAFE)
Bit 17: Internal fault - fault when writing a register (CAFE)
Bit 18: Internal fault: No mid-voltage matching available
Bit 19: Internal error - ADC access error.
Bit 20: Internal error - no zero crossover found.
Bit 28: Error while initializing the EnDat 2.2 measuring unit.
Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit.
Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect.
Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.

4 Faults and alarms

4.2 List of faults and alarms

	Note: Bit 0, 1: Up to 6SL3055-0AA00-5*A0 Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher
Remedy:	Acknowledge fault. If the fault cannot be acknowledged: Bits 2 ... 9: Check encoder power supply. Bits 2 ... 14: Check the corresponding cable. Bit 15 with no other bits: Check track R, check settings in p0404. Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit. Bit 29 ... 31: Replace the defective measuring unit.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A32811 (F, N)	Encoder 2: Encoder serial number changed
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder serial number has changed. The change is only checked for encoders with serial number (e.g. EnDat encoders). - The encoder was replaced.
	Note: With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2). When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1). Proceed as follows to hide serial number monitoring: - set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.
Remedy:	Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.
Reaction upon F:	NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F32812 (N, A)	Encoder 2: Requested cycle or RX-/TX timing not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A cycle requested from the Control Unit or RX/TX timing is not supported. Fault value (r0949, interpret decimal): 0: Application cycle is not supported. 1: DRIVE-CLiQ cycle is not supported. 2: Distance between RX and TX instants in time too low. 3: TX instant in time too early.
Remedy:	Carry out a POWER ON (power off/on) for all components.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32813	Encoder 2: Hardware logic unit failed
Message value:	Fault cause: %1 bin
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The DRIVE-CLiQ encoder fault word supplies fault bits that have been set. Fault value (r0949, interpret binary): Bit 0: ALU watchdog has responded. Bit 1: ALU has detected a sign-of-life error.
Remedy:	Replace encoder.
F32820 (N, A)	Encoder 2 DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32835 (N, A)	Encoder 2 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON. - replace the component involved. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32836 (N, A)	Encoder 2 DRIVE-CLiQ: Send error for DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32837 (N, A) Encoder 2 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32840 Encoder 2 DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.

9 (= 09 hex):	The error bit in the receive telegram is set.
10 (= 0A hex):	The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):	Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):	The receive telegram is too early.
32 (= 20 hex):	Error in the telegram header.
33 (= 21 hex):	The cyclic telegram has not been received.
34 (= 22 hex):	Timeout in the telegram receive list.
35 (= 23 hex):	Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):	Timeout in the telegram send list.
65 (= 41 hex):	Telegram type does not match send list.
66 (= 42 hex):	Send error: The telegram buffer memory contains an error.
67 (= 43 hex):	Send error: The telegram buffer memory contains an error.
	Note regarding the message value:
	The individual information is coded as follows in the message value (r0949/r2124):
	0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F32845 (N, A)	Encoder 2 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON (power off/on). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32850 (N, A)	Encoder 2: Encoder evaluation internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred in the Sensor Module of encoder 2. Fault value (r0949, interpret decimal): 1: Background time slice is blocked. 2: Checksum over the code memory is not OK. 10000: OEM memory of the EnDat encoder contains data that cannot be interpreted. 11000 ... 11499: Descriptive data from EEPROM incorrect. 11500 ... 11899: Calibration data from EEPROM incorrect. 11900 ... 11999: Configuration data from EEPROM incorrect. 12000 ... 12008: Communication with AD converter faulted. 16000: DRIVE-CLiQ encoder initialization application error. 16001: DRIVE-CLiQ encoder initialization ALU error. 16002: DRIVE-CLiQ encoder HISI / SISI initialization error. 16003: DRIVE-CLiQ encoder safety initialization error. 16004: DRIVE-CLiQ encoder internal system error.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F32851 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- Upgrade the firmware of the component involved. - carry out a POWER ON (power off/on) for the component involved.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32860 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)
Reaction upon N:	NONE
Acknowled. upon N:	NONE
Reaction upon A:	NONE
Acknowled. upon A:	NONE

F32875 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Supply voltage failed
Message value:	Component number: %1, fault cause: %2
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed. Fault cause: 9 (= 09 hex): The power supply voltage for the components has failed. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...). - check the dimensioning of the power supply for the DRIVE-CLiQ component.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32885 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit. The nodes do not send and receive in synchronism. Fault cause: 26 (= 1A hex): Sign-of-life bit in the receive telegram not set and the receive telegram is too early. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. 98 (= 62 hex): Error at the transition to cyclic operation. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the power supply voltage of the component involved. - carry out a POWER ON. - replace the component involved. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32886 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F32887 (N, A)	Encoder 2 DRIVE-CLiQ (CU): Component fault
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 2). Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32895 (N, A) Encoder 2 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 2) involved to the Control Unit.

Fault cause:

11 (= 0B hex):

Synchronization error during alternating cyclic data transfer.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32896 (N, A) Encoder 2 DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (Sensor Module for encoder 2), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.

Fault value (r0949, interpret decimal):

Component number.

Remedy: - carry out a POWER ON.

- when a component is replaced, the same component type and if possible the same firmware version should be used.

- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F32899 (N, A)	Encoder 2: Unknown fault
Message value:	New message: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the Sensor Module for encoder 2 that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Sensor Module by an older firmware version (r0148). - upgrade the firmware on the Control Unit (r0018).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A32902 (F, N)	Encoder 2: SPI-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal SPI bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32903 (F, N)	Encoder 2: I2C-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal I2C bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F32905 (N, A)**Encoder 2: Parameterization error**

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 2 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
xxxx = 421:
For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits.
yyyy = 0:
No information available.
yyyy = 1:
The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1).
yyyy = 2:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please start a new encoder identification.
yyyy = 3:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please select a listed encoder in p0400 with a code number < 10000.
yyyy = 4:
This component does not support SSI encoders (p0404.9 = 1) without track A/B.
yyyy = 5:
For SQW encoder, value in p4686 greater than in p0425.
yyyy = 6:
DRIVE-CLiQ encoder cannot be used with this firmware version.
yyyy = 7:
For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks.
yyyy = 8:
The motor pole pair width is not supported by the linear scale being used.
yyyy = 9:
The length of the position in the EnDat protocol may be a maximum of 32 bits.
yyyy = 10:
The connected encoder is not supported.
yyyy = 11:
The hardware does not support track monitoring.
Remedy:
- check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- re parameter number = 314:
- check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F32912	Encoder 2: Device combination is not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE) Vector: OFF1 (IASC/DCBRK, NONE) Hla: OFF1 (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The selected device combination is not supported. Fault value (r0949, interpret decimal): 1003: The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2^n . 1005: The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter. 1006: The maximum duration (31.25 μ s) of the EnDat transfer was exceeded. 2001: The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter. 2002: The resolution of the linear measuring unit does not match the pole pair width of the linear motor
Remedy:	Re fault value = 1003, 1005, 1006: - Use a measuring unit that is permissible. For fault value = 2001: - Set a permissible cycle combination (if required, use standard settings). For fault value = 2002: - Use a measuring unit with a lower resolution (p0422).

A32915 (F, N)	Encoder 2: Configuration error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The configuration for encoder 2 is incorrect. Alarm value (r2124, interpret decimal): 1: Re-parameterization between fault/alarm is not permissible. 419: When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.
Remedy:	Re alarm value = 1: No re-parameterization between fault/alarm. Re alarm value = 419: Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

Reaction upon F: Servo: NONE (IASC/DCBRK)
Vector: NONE (IASC/DCBRK)
Hla: NONE
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F32916 (N, A) Encoder 2: Parameterization fault

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 2 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A32920 (F, N) Encoder 2: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2
Message class: External measured value / signal state outside the permissible range (16)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause
Remedy: - check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).
Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A32930 (N)	Encoder 2: Data logger has saved data
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card. The diagnostics data is saved in the following folder: /USER/SINAMICS/DATA/SMTRC00.BIN ... /USER/SINAMICS/DATA/SMTRC07.BIN /USER/SINAMICS/DATA/SMTRCIDX.TXT The following information is contained in the TXT file: - Display of the last written BIN file. - Number of write operations that are still possible (from 10000 downwards). Note: Only Siemens can evaluate the BIN files.
Remedy:	Not necessary. The alarm disappears automatically. The data logger is ready to record the next fault case.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A32940 (F, N)	Encoder 2: Spindle sensor S1 voltage incorrect
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The voltage of analog sensor S1 is outside the permissible range. Fault value (r0949, interpret decimal): Signal level from sensor S1. Note: A signal level of 500 mV corresponds to the numerical value 500 dec.
Remedy:	- Check the clamped tool. - Check the tolerance and if required, adapt (p5040). - Check the thresholds and if required, adapt (p5041). - Check analog sensor S1 and connections. See also: p5040 (Spindle voltage threshold values tolerance), p5041 (Spindle voltage threshold values)
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F32950	Encoder 2: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred. Fault value (r0949, interpret decimal): Information about the fault source. Only for internal Siemens troubleshooting.
Remedy:	- If necessary, upgrade the firmware in the Sensor Module to a later version. - contact the Hotline.

A32999 (F, N)	Encoder 2: Unknown alarm
Message value:	New message: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A alarm has occurred on the Sensor Module for encoder 2 that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Alarm value (r2124, interpret decimal): Alarm number. Note: If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Sensor Module by an older firmware version (r0148). - upgrade the firmware on the Control Unit (r0018).
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F33100 (N, A)	Encoder 3: Zero mark distance error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system. The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder). Fault value (r0949, interpret decimal): Last measured zero mark distance in increments (4 increments = 1 encoder pulse). The sign designates the direction of motion when detecting the zero mark distance.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - check the encoder type (encoder with equidistant zero marks).
 - adapt the parameter for the distance between zero marks (p0424, p0425).
 - if message output above speed threshold, reduce filter time if necessary (p0438).
 - replace the encoder or encoder cable.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33101 (N, A) Encoder 3: Zero mark failed

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: PULSE INHIBIT

Cause:
The 1.5 x parameterized zero mark distance was exceeded.
The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).
Fault value (r0949, interpret decimal):
Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).

- Remedy:**
- check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - check the encoder type (encoder with equidistant zero marks).
 - adapt the parameter for the clearance between zero marks (p0425).
 - if message output above speed threshold, reduce filter time if necessary (p0438).
 - when p0437.1 is active, check p4686.
 - replace the encoder or encoder cable.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33103 (N, A) Encoder 3: Amplitude error track R

Message value: R track: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:
Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause:
The amplitude of the reference track signal (track R) does not lie within the tolerance bandwidth for encoder 3.
The fault can be initiated when the unipolar voltage level is exceeded (RP/RN) or if the differential amplitude is undershot.
Fault value (r0949, interpret hexadecimal):
yyyyxxxx hex: yyyy = 0, xxxx = Signal level, track R (16 bits with sign)
The response thresholds of the unipolar signal levels of the encoder are between < 1400 mV and > 3500 mV.
The response threshold for the differential signal level of the encoder is < -1600 mV.
A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec.

Note:

The analog value of the amplitude error is not measured at the same time with the hardware fault output by the Sensor Module.

The fault value can only be represented between -32768 ... 32767 dec (-770 ... 770 mV).

The signal level is not evaluated unless the following conditions are satisfied:

- Sensor Module properties available (r0459.31 = 1).

- Monitoring active (p0437.31 = 1).

Remedy:

- check the speed range; frequency characteristic (amplitude characteristic) of the measuring equipment might not be sufficient for the speed range

- check that the encoder cables and shielding are routed in compliance with EMC.

- check the plug connections and contacts of the encoder cable.

- check the encoder type (encoder with zero marks).

- check whether the zero mark is connected and the signal cables RP and RN have been connected correctly.

- replace the encoder cable.

- if the coding disk is soiled or the lighting aged, replace the encoder.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33110 (N, A) Encoder 3: Serial communications error

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: Serial communication protocol transfer error between the encoder and evaluation module.

Fault value (r0949, interpret binary):

Bit 0: Alarm bit in the position protocol.

Bit 1: Incorrect quiescent level on the data line.

Bit 2: Encoder does not respond (does not supply a start bit within 50 ms).

Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data.

Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it.

Bit 5: Internal error in the serial driver: An illegal mode command was requested.

Bit 6: Timeout when cyclically reading.

Bit 7: Timeout for the register communication.

Bit 8: Protocol is too long (e.g. > 64 bits).

Bit 9: Receive buffer overflow.

Bit 10: Frame error when reading twice.

Bit 11: Parity error.

Bit 12: Data line signal level error during the monoflop time.

Bit 13: Data line incorrect.

Bit 14: Fault for the register communication.

Bit 15: Internal communication error.

Note:

For an EnDat 2.2 encoder, the significance of the fault value for F3x135 (x = 1, 2, 3) is described.

Remedy:

Re fault value, bit 0 = 1:

- Enc defect F31111 may provide additional details.

Re fault value, bit 1 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 2 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

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Re fault value, bit 3 = 1:

- EMC / connect the cable shield, replace the encoder or encoder cable.

Re fault value, bit 4 = 1:

- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 5 = 1:

- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 6 = 1:

- Update Sensor Module firmware.

Re fault value, bit 7 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Re fault value, bit 8 = 1:

- Check parameterization (p0429.2).

Re fault value, bit 9 = 1:

- EMC / connect the cable shield, replace the encoder or encoder cable, replace the Sensor Module.

Re fault value, bit 10 = 1:

- Check parameterization (p0429.2, p0449).

Re fault value, bit 11 = 1:

- Check parameterization (p0436).

Re fault value, bit 12 = 1:

- Check parameterization (p0429.6).

Re fault value, bit 13 = 1:

- Check data line.

Re fault value, bit 14 = 1:

- Incorrect encoder type / replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33111 (N, A) Encoder 3: Absolute encoder internal fault

Message value: Fault cause: %1 bin, additional information: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: The absolute encoder fault word supplies fault bits that have been set.

Fault value (r0949, interpret binary):

yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause

yyyy = 0:

Bit 0: Lighting system failed.

Bit 1: Signal amplitude too low.

Bit 2: Position value incorrect.

Bit 3: Encoder power supply overvoltage condition.

Bit 4: Encoder power supply undervoltage condition.

Bit 5: Encoder power supply overcurrent condition.

Bit 6: The battery must be changed.

yyyy = 1:
 Bit 0: Signal amplitude outside the control range.
 Bit 1: Error multiturn interface
 Bit 2: Internal data error (singleturn/multiturn not with single steps).
 Bit 3: Error EEPROM interface.
 Bit 4: SAR converter error.
 Bit 5: Fault for the register data transfer.
 Bit 6: Internal error identified at the error pin (nErr).
 Bit 7: Temperature threshold exceeded or fallen below.

Remedy:

For yyyy = 0:
 Re fault value, bit 0 = 1:
 Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
 Re fault value, bit 1 = 1:
 Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
 Re fault value, bit 2 = 1:
 Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
 Re fault value, bit 3 = 1:
 5 V power supply voltage fault.
 When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
 When a motor encoder with a direct DRIVE-CLiQ connection is used: Replace the motor.
 Re fault value, bit 4 = 1:
 5 V power supply voltage fault.
 When using an SMC: Check the plug-in cable between the encoder and SMC or replace the SMC.
 When using a motor with DRIVE-CLiQ: Replace the motor.
 Re fault value, bit 5 = 1:
 Encoder is defective. Replace the encoder, where the motor encoder has a direct DRIVE-CLiQ socket: Replace the motor.
 Re fault value, bit 6 = 1:
 The battery must be changed (only for encoders with battery back-up).
 For yyyy = 1:
 Encoder is defective. Replace encoder.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F33112 (N, A)	Encoder 3: Error bit set in the serial protocol
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder sends a set error bit via the serial protocol. Fault value (r0949, interpret binary): Bit 0: Fault bit in the position protocol.
Remedy:	For fault value, bit 0 = 1: In the case of an EnDat encoder, F31111 may provide further details.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33115 (N, A)	Encoder 3: Amplitude error track A or B ($A^2 + B^2$)
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude (root of $A^2 + B^2$) for encoder 3 exceeds the permissible tolerance. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 170 mV (observe the frequency response of the encoder) and > 750 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response thresholds are < 1070 mV and > 3582 mV. A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). The following applies to measuring systems without their own bearing system: - adjust the scanning head and check the bearing system of the measuring wheel. The following applies for measuring systems with their own bearing system: - ensure that the encoder housing is not subject to any axial force.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33116 (N, A)	Encoder 3: Amplitude error monitoring track A + B
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The amplitude of the rectified encoder signals A and B and the amplitude from the roots of $A^2 + B^2$ for encoder 3 are not within the tolerance bandwidth. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 130 mV (observe the frequency response of the encoder) and > 955 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.

Remedy:

- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections.
- replace the encoder or encoder cable.
- check the Sensor Module (e.g. contacts).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33117 (N, A) Encoder 3: Inversion error signals A/B/R

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: For a square-wave encoder (bipolar, double ended) signals A*, B* and R* are not inverted with respect to signals A, B and R.

Fault value (r0949, interpret binary):

Bits 0 ... 15: Only for internal Siemens troubleshooting.

Bit 16: Error track A.

Bit 17: Error track B.

Bit 18: Error track R.

Note:

For SMC30 (order no.. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), CUA32, and CU310, the following applies:

A square-wave encoder without track R is used and track monitoring (p0405.2 = 1) is activated.

Remedy:

- Check the encoder/cable.

- Does the encoder supply signals and the associated inverted signals?

Note:

For SMC30 (order no. 6SL3055-0AA00-5CA0 and 6SL3055-0AA00-5CA1 only), the following applies:

- check the setting of p0405 (p0405.2 = 1 is only possible if the encoder is connected at X520).

For a square-wave encoder without track R, the following jumpers must be set for the connection at X520 (SMC30) or X23 (CUA32, CU310):

- pin 10 (reference signal R) <--> pin 7 (encoder power supply, ground)

- pin 11 (reference signal R inverted) <--> pin 4 (encoder power supply)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33118 (N, A) Encoder 3: Speed difference outside the tolerance range

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: For an HTL/TTL encoder, the speed difference has exceeded the value in p0492 over several sampling cycles.

The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time.

Fault value (r0949, interpret decimal):

Only for internal Siemens troubleshooting.

See also: p0492

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Remedy:

- check the tachometer feeder cable for interruptions.
- check the grounding of the tachometer shielding.
- if required, increase the maximum speed difference per sampling cycle (p0492).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33120 (N, A) Encoder 3: Power supply voltage fault

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: PULSE INHIBIT

Cause: A power supply fault was detected for encoder 3.

Fault value (r0949, interpret binary):

Bit 0: Undervoltage condition on the sense line.

Bit 1: Overcurrent condition for the encoder power supply.

Bit 2: Overcurrent condition for encoder power supply on cable resolver excitation negative.

Bit 3: Overcurrent condition for encoder power supply on cable resolver excitation positive.

Bit 4: The 24 V power supply of the Power Module (PM) is overloaded.

Bit 5: Overcurrent at the EnDat connection of the converter.

Bit 6: Overvoltage at the EnDat connection of the converter.

Bit 7: Hardware fault at the EnDat connection of the converter.

Note:

If the encoder cables 6FX2002-2EQ00-.... and 6FX2002-2CH00-.... are interchanged, this can result in the encoder being destroyed because the pins of the operating voltage are reversed.

Remedy: Re fault value, bit 0 = 1:

- correct encoder cable connected?
- check the plug connections of the encoder cable.
- SMC30: Check the parameterization (p0404.22).

Re fault value, bit 1 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 2 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 3 = 1:

- correct encoder cable connected?
- replace the encoder or encoder cable.

Re fault value, bit 5 = 1:

- Measuring unit correctly connected at the converter?
- Replace the measuring unit or the cable to the measuring unit.

Re fault value, bit 6, 7 = 1:

- Replace the defective EnDat 2.2 converter.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33121 (N, A)	Encoder 3: Coarse position error
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	For the actual value sensing, an error was detected on the module. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Remedy:	Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F33122	Encoder 3: Internal power supply voltage faulty
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1
Acknowledge:	IMMEDIATELY
Cause:	Fault in internal reference voltage of ASICs for encoder 3. Fault value (r0949, interpret decimal): 1: Reference voltage error. 2: Internal undervoltage. 3: Internal overvoltage.
Remedy:	Replace the motor with DRIVE-CLiQ or the appropriate Sensor Module.
F33123 (N, A)	Encoder 3: Signal level A/B unipolar outside tolerance
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The unipolar level (AP/AN or BP/BN) for encoder 3 is outside the permissible tolerance. Fault value (r0949, interpret binary): Bit 0 = 1: Either AP or AN outside the tolerance. Bit 16 = 1: Either BP or BN outside the tolerance. The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV. The response thresholds are < 1700 mV and > 3300 mV. Note: The signal level is not evaluated unless the following conditions are satisfied: - Sensor Module properties available (r0459.31 = 1). - Monitoring active (p0437.31 = 1).
Remedy:	- make sure that the encoder cables and shielding are installed in an EMC-compliant manner. - check the plug connections and contacts of the encoder cable. - check the short-circuit of a signal cable with mass or the operating voltage. - replace the encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33125 (N, A)	Encoder 3: Amplitude error track A or B overcontrolled
Message value:	A track: %1, B-track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude of track A or B for encoder 3 exceeds the permissible tolerance band. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track B (16 bits with sign). xxxx = Signal level, track A (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold is > 750 mV. This fault also occurs if the A/D converter is overcontrolled. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is > 3582 mV. A signal level of 2900 mV peak value corresponds to the numerical value 6666 hex = 26214 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - replace the encoder or encoder cable.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33126 (N, A)	Encoder 3: Amplitude AB too high
Message value:	Amplitude: %1, Angle: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The amplitude (root of $A^2 + B^2$ or $ A + B $) for encoder 3 exceeds the permissible tolerance. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex: yyyy = Angle xxxx = Amplitude, i.e. root from $A^2 + B^2$ (16 bits without sign) The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold for $(A + B)$ is > 1120 mV or the root of $(A^2 + B^2) > 955$ mV. A signal level of 500 mV peak value corresponds to the numerical value of 299A hex = 10650 dec. The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check that the encoder cables and shielding are routed in compliance with EMC. - replace the encoder or encoder cable.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F33129 (N, A) Encoder 3: Position difference hall sensor/track C/D and A/B too large

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical.
 One period of track C/D corresponds to 360 ° mechanical.
 One period of the Hall signal corresponds to 360 ° electrical.
 The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough.
 After the fine synchronization using one reference mark or 2 reference marks for distance-coded encoders, this fault is no longer initiated, but instead, Alarm A33429.
 Fault value (r0949, interpret decimal):
 For track C/D, the following applies:
 Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °).
 For Hall signals, the following applies:
 Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).
Remedy:
 - track C or D not connected.
 - correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
 - check that the encoder cables are routed in compliance with EMC.
 - check the adjustment of the Hall sensor.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F33130 (N, A) Encoder 3: Zero mark and position error from the coarse synchronization

Message value: Angular deviation, electrical: %1, angle, mechanical: %2
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
 Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
 Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge: PULSE INHIBIT
Cause: After initializing the pole position using track C/D, Hall signals or pole position identification routine, the zero mark was detected outside the permissible range. For distance-coded encoders, the test is carried out after passing 2 zero marks. Fine synchronization was not carried out.
 When initializing via track C/D (p0404) then it is checked whether the zero mark occurs in an angular range of +/-18 ° mechanical.
 When initializing via Hall sensors (p0404) or pole position identification (p1982) it is checked whether the zero mark occurs in an angular range of +/-60 ° electrical.
 Fault value (r0949, interpret hexadecimal):
 yyyyxxxx hex
 yyyy: Determined mechanical zero mark position (can only be used for track C/D).
 xxxx: Deviation of the zero mark from the expected position as electrical angle.
 Scaling: 32768 dec = 180 °

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - if the Hall sensor is used as an equivalent for track C/D, check the connection.
 - Check the connection of track C or D.
 - replace the encoder or encoder cable.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33131 (N, A) Encoder 3: Deviation position incremental/absolute too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)

Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: PULSE INHIBIT

Cause: Absolute encoder:

When cyclically reading the absolute position, an excessively high difference to the incremental position was detected. The absolute position that was read is rejected.

Limit value for the deviation:

- EnDat encoder: Is supplied from the encoder and is a minimum of 2 quadrants (e.g. EQI 1325 > 2 quadrants, EQN 1325 > 50 quadrants).

- other encoders: 15 pulses = 60 quadrants.

Incremental encoder:

When the zero pulse is passed, a deviation in the incremental position was detected.

For equidistant zero marks, the following applies:

- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.

For distance-coded zero marks, the following applies:

- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Fault value (r0949, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- check whether the coding disk is dirty or there are strong ambient magnetic fields.

- adapt the parameter for the clearance between zero marks (p0425).

- if message output above speed threshold, reduce filter time if necessary (p0438).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33135	Encoder 3: Fault when determining the position
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder supplies status information bit by bit in an internal status/fault word. Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value. Note regarding the bit designation: The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders. Fault value (r0949, interpret binary): Bit 0: F1 (safety status display). Bit 1: F2 (safety status display). Bit 2: Reserved (lighting). Bit 3: Reserved (signal amplitude). Bit 4: Reserved (position value). Bit 5: Reserved (overvoltage). Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3). Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3). Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3). Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3). Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3). Bit 16: Lighting (--> F3x135, x = 1, 2, 3). Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3). Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3). Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3). Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3). Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3). Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3). Bit 23: Singleturn position 2 (safety status display). Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3). Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3). Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3). Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3). Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3). Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3). Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3). Bit 31: Multiturn battery (reserved).
Remedy:	- determine the detailed cause of the fault using the fault value. - replace the encoder if necessary. Note: An EnDat 2.2 encoder may only be removed and inserted in the "Park" state. If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F33136	Encoder 3: Error when determining multiturn information
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder supplies status information bit by bit in an internal status/fault word. Some of these bits cause this fault to be triggered. Other bits are status displays. The status/fault word is displayed in the fault value. Note regarding the bit designation: The first designation is valid for DRIVE-CLiQ encoders, the second for EnDat 2.2 encoders. Fault value (r0949, interpret binary): Bit 0: F1 (safety status display). Bit 1: F2 (safety status display). Bit 2: Reserved (lighting). Bit 3: Reserved (signal amplitude). Bit 4: Reserved (position value). Bit 5: Reserved (overvoltage). Bit 6: Reserved (undervoltage)/hardware fault EnDat supply (--> F3x110, x = 1, 2, 3). Bit 7: Reserved (overcurrent)/EnDat encoder withdrawn when not in the parked state (--> F3x110, x = 1, 2, 3). Bit 8: Reserved (battery)/overcurrent EnDat supply (--> F3x110, x = 1, 2, 3). Bit 9: Reserved/overvoltage EnDat supply (--> F3x110, x = 1, 2, 3). Bit 11: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 12: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 13: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 14: Reserved/internal communication error (--> F3x110, x = 1, 2, 3). Bit 15: Internal communication error (--> F3x110, x = 1, 2, 3). Bit 16: Lighting (--> F3x135, x = 1, 2, 3). Bit 17: Signal amplitude (--> F3x135, x = 1, 2, 3). Bit 18: Singleturn position 1 (--> F3x135, x = 1, 2, 3). Bit 19: Overvoltage (--> F3x135, x = 1, 2, 3). Bit 20: Undervoltage (--> F3x135, x = 1, 2, 3). Bit 21: Overcurrent (--> F3x135, x = 1, 2, 3). Bit 22: Temperature exceeded (--> F3x405, x = 1, 2, 3). Bit 23: Singleturn position 2 (safety status display). Bit 24: Singleturn system (--> F3x135, x = 1, 2, 3). Bit 25: Singleturn power down (--> F3x135, x = 1, 2, 3). Bit 26: Multiturn position 1 (--> F3x136, x = 1, 2, 3). Bit 27: Multiturn position 2 (--> F3x136, x = 1, 2, 3). Bit 28: Multiturn system (--> F3x136, x = 1, 2, 3). Bit 29: Multiturn power down (--> F3x136, x = 1, 2, 3). Bit 30: Multiturn overflow/underflow (--> F3x136, x = 1, 2, 3). Bit 31: Multiturn battery (reserved).
Remedy:	- determine the detailed cause of the fault using the fault value. - replace the encoder if necessary. Note: An EnDat 2.2 encoder may only be removed and inserted in the "Park" state. If an EnDat 2.2 encoder was removed when not in the "Park" state, then after inserting the encoder, a POWER ON (switch-off/on) is necessary to acknowledge the fault.

F33137 Encoder 3: Internal fault when determining the position

Message value: Fault cause: %1 bin
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 1: Signal monitoring (sin/cos).
Bit 8: F1 (safety status display) fault position word 1.
Bit 9: F2 (safety status display) fault position word 2.
Bit 16: LED monitoring iC-LG (opto ASIC).
Bit 17: Fault in the multiturn.
Bit 23: Temperature outside the limit values.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.
Remedy:
- determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F33138 Encoder 3: Internal error when determining multiturn information

Message value: Fault cause: %1 bin
Message class: Hardware / software error (1)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: PULSE INHIBIT
Cause: A position determination fault has occurred in the DRIVE-CLiQ encoder.
Fault value (r0949, interpret binary):
yyxxxxxx hex: yy = encoder version, xxxxxx = bit coding of the fault cause
For yy = 08 hex (bit 27 = 1), the following bit definition applies:
Bit 1: Signal monitoring (sin/cos).
Bit 8: F1 (safety status display) fault position word 1.
Bit 9: F2 (safety status display) fault position word 2.
Bit 16: LED monitoring iC-LG (opto ASIC).
Bit 17: Fault in the multiturn.
Bit 23: Temperature outside the limit values.
Note:
For an encoder version that is not described here, please contact the encoder manufacturer for more detailed information on the bit coding.
Remedy:
- determine the detailed cause of the fault using the fault value.
- if required, replace the DRIVE-CLiQ encoder.

F33142 (N, A)	Encoder 3: Battery voltage fault
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	When switched-off, the encoder uses a battery to back up the multiturn information. The battery voltage is no longer sufficient to check the multiturn information.
Remedy:	Replace battery.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33150 (N, A)	Encoder 3: Initialization error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	Encoder functionality selected in p0404 is not operating correctly. Fault value (r0949, interpret hexadecimal): Encoder malfunction. The bit assignment corresponds to that of p0404 (e.g. bit 5 set: Error track C/D).
Remedy:	- Check that p0404 is correctly set. - check the encoder type used (incremental/absolute) and for SMCxx, the encoder cable. - if relevant, note additional fault messages that describe the fault in detail.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33151 (N, A)	Encoder 3: Encoder speed for initialization AB too high
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder speed is too high while initializing the Sensor Module.
Remedy:	Reduce the speed of the encoder accordingly during initialization. If necessary, de-activate monitoring (p0437.29). See also: p0437 (Sensor Module configuration extended)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33152 (N, A)	Encoder 3: Maximum input frequency exceeded
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	PULSE INHIBIT
Cause:	The maximum input frequency of the encoder evaluation has been exceeded. Fault value (r0949, interpret decimal): Actual input frequency in Hz. See also: p0408
Remedy:	- Reduce the speed. - Use an encoder with a lower pulse number (p0408).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33153 (N, A)	Encoder 3: Identification error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An error has occurred when identifying the encoder (waiting) p0400=10100. The connected encoder was not able to be identified. Fault value (r0949, interpret hexadecimal): Bit 0: Data length incorrect See also: p0400 (Encoder type selection)
Remedy:	Manually configure the encoder according to the data sheet.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33160 (N, A)	Encoder 3: Analog sensor channel A failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE) Vector: OFF1 (IASC/DCBRK, NONE) Hla: OFF1 (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The input voltage of the analog sensor is outside the permissible limits. Fault value (r0949, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside the measuring range set in (p4673). 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	For fault value = 1: - check the output voltage of the analog sensor. For fault value = 2: - check the voltage setting for each encoder period (p4673). For fault value = 3: - check the range limit setting and increase it if necessary (p4676).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33161 (N, A) Encoder 3: Analog sensor channel B failed

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE)
Vector: OFF1 (IASC/DCBRK, NONE)
Hla: OFF1 (NONE)
Acknowledge: PULSE INHIBIT
Cause: The input voltage of the analog sensor is outside the permissible limits.
Fault value (r0949, interpret decimal):
1: Input voltage outside detectable measuring range.
2: Input voltage outside the measuring range set in (p4675).
3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy: For fault value = 1:
- check the output voltage of the analog sensor.
For fault value = 2:
- check the voltage setting for each encoder period (p4675).
For fault value = 3:
- check the range limit setting and increase it if necessary (p4676).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33163 (N, A) Encoder 3: Analog sensor position value exceeds limit value

Message value: %1
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE)
Vector: OFF1 (IASC/DCBRK, NONE)
Hla: OFF1 (NONE)
Acknowledge: PULSE INHIBIT
Cause: The position value has exceeded the permissible range of -0.5 ... +0.5.
Fault value (r0949, interpret decimal):
1: Position value from the LVDT sensor.
2: Position value from the encoder characteristic.
Remedy: For fault value = 1:
- Check the LVDT ratio (p4678).
- check the reference signal connection at track B.
For fault value = 2:
- check the coefficients of the characteristic (p4663 ... p4666).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33400 (F, N)	Encoder 3: Alarm threshold zero mark distance error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The measured zero mark distance does not correspond to the parameterized zero mark distance.</p> <p>For distance-coded encoders, the zero mark distance is determined from zero marks detected pairs. This means that if a zero mark is missing, depending on the pair generation, this cannot result in a fault and also has no effect in the system.</p> <p>The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).</p> <p>Alarm value (r2124, interpret decimal):</p> <p>Last measured zero mark distance in increments (4 increments = 1 encoder pulse).</p> <p>The sign designates the direction of motion when detecting the zero mark distance.</p>
Remedy:	<ul style="list-style-type: none"> - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33401 (F, N)	Encoder 3: Alarm threshold zero mark failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>The 1.5 x parameterized zero mark distance was exceeded.</p> <p>The zero mark distance for the zero mark monitoring is set in p0425 (rotary encoder) or p0424 (linear encoder).</p> <p>Alarm value (r2124, interpret decimal):</p> <p>Number of increments after POWER ON or since the last zero mark that was detected (4 increments = 1 encoder pulse).</p>
Remedy:	<ul style="list-style-type: none"> - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the clearance between zero marks (p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F33405 (N, A)	Encoder 3: Temperature in the encoder evaluation inadmissible
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The encoder evaluation for a motor with DRIVE-CLiQ has detected an inadmissible temperature. The fault threshold is 125 ° C. Alarm value (r2124, interpret decimal): Measured board/module temperature in 0.1 °C.
Remedy:	Reduce the ambient temperature for the DRIVE-CLiQ connection of the motor.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A33407 (F, N)	Encoder 3: Function limit reached
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder has reached one of its function limits. A service is recommended. Alarm value (r2124, interpret decimal): 1 : Incremental signals 3 : Absolute track 4 : Code connection
Remedy:	Perform service. Replace the encoder if necessary. Note: The actual functional reserve of an encoder can be displayed via r4651. See also: p4650 (Encoder functional reserve component number), r4651 (Encoder functional reserve)
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33410 (F, N)	Encoder 3: Serial communications
Message value:	Fault cause: %1 bin
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Serial communication protocol transfer error between the encoder and evaluation module. Alarm value (r2124, interpret binary): Bit 0: Alarm bit in the position protocol. Bit 1: Incorrect quiescent level on the data line. Bit 2: Encoder does not respond (does not supply a start bit within 50 ms). Bit 3: CRC error: The checksum in the protocol from the encoder does not match the data. Bit 4: Encoder acknowledgement error: The encoder incorrectly understood the task (request) or cannot execute it. Bit 5: Internal error in the serial driver: An illegal mode command was requested. Bit 6: Timeout when cyclically reading.

Bit 8: Protocol is too long (e.g. > 64 bits).
 Bit 9: Receive buffer overflow.
 Bit 10: Frame error when reading twice.
 Bit 11: Parity error.
 Bit 12: Data line signal level error during the monoflop time.

Remedy:
 - check that the encoder cables are routed in compliance with EMC.
 - check the plug connections.
 - replace encoder.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33411 (F, N) Encoder 3: Absolute encoder signals internal alarms

Message value: Fault cause: %1 bin, additional information: %2

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The absolute encoder fault word includes alarm bits that have been set.

Alarm value (r2124, interpret binary):

yyyyxxxx hex: yyyy = supplementary information, xxxx = fault cause

yyyy = 0:

Bit 0: Frequency exceeded (speed too high).
 Bit 1: Temperature exceeded.
 Bit 2: Control reserve, lighting system exceeded.
 Bit 3: Battery discharged.
 Bit 4: Reference point passed.

yyyy = 1:

Bit 0: Signal amplitude outside the control range.
 Bit 1: Error multiturn interface
 Bit 2: Internal data error (singleturn/multiturn not with single steps).
 Bit 3: Error EEPROM interface.
 Bit 4: SAR converter error.
 Bit 5: Fault for the register data transfer.
 Bit 6: Internal error identified at the error pin (nErr).
 Bit 7: Temperature threshold exceeded or fallen below.

Remedy: Replace encoder.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33412 (F, N)	Encoder 3: Error bit set in the serial protocol
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder sends a set error bit via the serial protocol. Alarm value (r2124, interpret binary): Bit 0: Fault bit in the position protocol. Bit 1: Alarm bit in the position protocol.
Remedy:	- carry out a POWER ON (power off/on) for all components. - check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace encoder.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE
A33414 (F, N)	Encoder 3: Amplitude error track C or D (C² + D²)
Message value:	C track: %1, D track: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The amplitude (C ² + D ²) of track C or D of the encoder or from the Hall signals, is not within the tolerance bandwidth. Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = Signal level, track D (16 bits with sign). xxxx = Signal level, track C (16 bits with sign). The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response thresholds are < 230 mV (observe the frequency response of the encoder) and > 750 mV. A signal level of 500 mV peak value corresponds to the numerical value 5333 hex = 21299 dec. Note: If the amplitude is not within the tolerance bandwidth, then it cannot be used to initialize the start position.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). - check the Hall sensor box.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N33415 (F, A)	Encoder 3: Amplitude alarm track A or B (A² + B²)
Message value:	Amplitude: %1, Angle: %2
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The amplitude (root of A ² + B ²) for encoder 3 exceeds the permissible tolerance. Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = Angle xxxx = Amplitude, i.e. root from A ² + B ² (16 bits without sign) The nominal signal level of the encoder must lie in the range 375 mV to 600 mV (500 mV -25/+20 %). The response threshold is < 230 mV (observe the frequency response of the encoder). A signal level of 500 mV peak value corresponds to the numerical value 299A hex = 10650 dec. The angle 0 ... FFFF hex corresponds to 0 ... 360 degrees of the fine position. Zero degrees is present at the negative zero crossover of track B. Note for Sensor Modules for resolvers (e.g. SMC10): The nominal signal level is at 2900 mV (2.0 Vrms). The response threshold is < 1414 mV (1.0 Vrms). A signal level of 2900 mV peak value corresponds to the numerical value 3333 hex = 13107 dec. Note: The analog values of the amplitude error are not measured at the same time with the hardware fault output by the Sensor Module.
Remedy:	- check the speed range, frequency characteristic (amplitude characteristic) of the measuring equipment is not sufficient for the speed range. - check that the encoder cables and shielding are routed in compliance with EMC. - check the plug connections. - replace the encoder or encoder cable. - check the Sensor Module (e.g. contacts). - if the coding disk is soiled or the lighting aged, replace the encoder.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A33418 (F, N)	Encoder 3: Speed difference per sampling rate exceeded
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For an HTL/TTL encoder, the speed difference between two sampling cycles has exceeded the value in p0492. The change to the averaged speed actual value - if applicable - is monitored in the current controller sampling time. Alarm value (r2124, interpret decimal): Only for internal Siemens troubleshooting. See also: p0492
Remedy:	- check the tachometer feeder cable for interruptions. - check the grounding of the tachometer shielding. - if required, increase the setting of p0492.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33419 (F, N) Encoder 3: Track A or B outside tolerance

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The amplitude/phase/offset correction for track A or B is at the limit.
Amplitude error correction: Amplitude B / Amplitude A = 0.78 ... 1.27
Phase: <84 degrees or >96 degrees
SMC20: Offset correction: +/-140 mV
SMC10: Offset correction: +/-650 mV
Alarm value (r2124, interpret hexadecimal):
xxxx1: Minimum of the offset correction, track B
xxxx2: Maximum of the offset correction, track B
xxx1x: Minimum of the offset correction, track A
xxx2x: Maximum of the offset correction, track A
xx1xx: Minimum of the amplitude correction, track B/A
xx2xx: Maximum of the amplitude correction, track B/A
x1xxx: Minimum of the phase error correction
x2xxx: Maximum of the phase error correction
1xxxx: Minimum of the cubic correction
2xxxx: Maximum of the cubic correction

Remedy:

- check mechanical mounting tolerances for encoders without their own bearings (e.g. toothed-wheel encoders).
- check the plug connections (also the transition resistance).
- check the encoder signals.
- replace the encoder or encoder cable.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33421 (F, N) Encoder 3: Coarse position error

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: For the actual value sensing, an error was detected. As a result of this error, it must be assumed that the actual value sensing supplies an incorrect coarse position.
Alarm value (r2124, interpret decimal):
3: The absolute position of the serial protocol and track A/B differ by half an encoder pulse. The absolute position must have its zero position in the quadrants in which both tracks are negative. In the case of a fault, the position can be incorrect by one encoder pulse.

Remedy:	Re alarm value = 3: - For a standard encoder with cable, contact the manufacturer where relevant. - correct the assignment of the tracks to the position value that is serially transferred. To do this, the two tracks must be connected, inverted, at the Sensor Module (interchange A with A* and B with B*) or, for a programmable encoder, check the zero offset of the position.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33422 (F, N) Encoder 3: Pulses per revolution square-wave encoder outside tolerance bandwidth

Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The measured zero mark distance does not correspond to the parameterized zero mark distance. This alarm is triggered with active square-wave encoder PPR correction and re-parameterized fault 31131 if the accumulator contains larger values than p4683 or p4684. The zero mark distance for zero mark monitoring is set in p0425 (rotary encoder). Alarm value (r2124, interpret decimal): accumulated differential pulses in encoder pulses.
Remedy:	- check that the encoder cables are routed in compliance with EMC. - check the plug connections. - check the encoder type (encoder with equidistant zero marks). - adapt the parameter for the distance between zero marks (p0424, p0425). - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33429 (F, N) Encoder 3: Position difference hall sensor/track C/D and A/B too large

Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The error for track C/D is greater than +/-15 ° mechanical or +/-60 ° electrical or the error for the Hall signals is greater than +/-60 ° electrical. One period of track C/D corresponds to 360 ° mechanical. One period of the Hall signal corresponds to 360 ° electrical. The monitoring responds if, for example, Hall sensors are connected as equivalent for the C/D tracks with the incorrect rotational sense or supply values that are not accurate enough. Alarm value (r2124, interpret decimal): For track C/D, the following applies: Measured deviation as mechanical angle (16 bits with sign, 182 dec corresponds to 1 °). For Hall signals, the following applies: Measured deviation as electrical angle (16 bits with sign, 182 dec corresponds to 1 °).

4 Faults and alarms

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Remedy:

- track C or D not connected.
- correct the direction of rotation of the Hall sensor possibly connected as equivalent for track C/D.
- check that the encoder cables are routed in compliance with EMC.
- check the adjustment of the Hall sensor.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33431 (F, N) Encoder 3: Deviation position incremental/absolute too large

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When the zero pulse is passed, a deviation in the incremental position was detected.

For equidistant zero marks, the following applies:

- The first zero mark passed supplies the reference point for all subsequent checks. The other zero marks must have n times the distance referred to the first zero mark.

For distance-coded zero marks, the following applies:

- the first zero mark pair supplies the reference point for all subsequent checks. The other zero mark pairs must have the expected distance to the first zero mark pair.

Alarm value (r2124, interpret decimal):

Deviation in quadrants (1 pulse = 4 quadrants).

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- Clean coding disk or remove strong magnetic fields.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)

Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33432 (F, N) Encoder 3: Rotor position adaptation corrects deviation

Message value: %1

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: For track A/B, pulses have been lost or too many have been counted. These pulses are presently being corrected.

Alarm value (r2124, interpret decimal):

Last measured deviation of zero mark in increments (4 increments = 1 encoder pulse).

The sign designates the direction of motion when detecting the zero mark distance.

Remedy:

- check that the encoder cables are routed in compliance with EMC.

- check the plug connections.

- replace the encoder or encoder cable.

- check encoder limit frequency.

- adapt the parameter for the distance between zero marks (p0424, p0425).

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33442 (F, N) Encoder 3: Battery voltage pre-alarm

Message value: -

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When switched-off, the encoder uses a battery to back up the multiturn information. The multiturn information can no longer be buffered if the battery voltage drops even further.

Remedy: Replace battery.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33443 (F, N) Encoder 3: Unipolar CD signal level outside specification

Message value: Fault cause: %1 bin

Message class: Position/speed actual value incorrect or not available (11)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The unipolar level (CP/CN or DP/DN) for encoder 3 is outside the permissible tolerance.
 Alarm value (r2124, interpret binary):
 Bit 0 = 1: Either CP or CN outside the tolerance.
 Bit 16 = 1: Either DP or DN outside the tolerance.
 The unipolar nominal signal level of the encoder must lie in the range 2500 mV +/- 500 mV.
 The response thresholds are < 1700 mV and > 3300 mV.
 Note:
 The signal level is not evaluated unless the following conditions are satisfied:
 - Sensor Module properties available (r0459.31 = 1).
 - Monitoring active (p0437.31 = 1).

Remedy:

- check that the encoder cables and shielding are routed in compliance with EMC.
- check the plug connections and contacts of the encoder cable.
- are the C/D tracks connected correctly (have the signal lines CP and CN or DP and DN been interchanged)?
- replace the encoder cable.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
 Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

A33460 (N)	Encoder 3: Analog sensor channel A failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The input voltage of the analog sensor is outside the permissible limits. Alarm value (r2124, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside measuring range set in p4673. 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	Re alarm value = 1: - check the output voltage of the analog sensor. Re alarm value = 2: - check the voltage setting for each encoder period (p4673). Re alarm value = 3: - check the range limit setting and increase it if necessary (p4676).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33461 (N)	Encoder 3: Analog sensor channel B failed
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The input voltage of the analog sensor is outside the permissible limits. Alarm value (r2124, interpret decimal): 1: Input voltage outside detectable measuring range. 2: Input voltage outside the measuring range set in (p4675). 3: The absolute value of the input voltage has exceeded the range limit (p4676).
Remedy:	Re alarm value = 1: - check the output voltage of the analog sensor. Re alarm value = 2: - check the voltage setting for each encoder period (p4675). Re alarm value = 3: - check the range limit setting and increase it if necessary (p4676).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33462 (N)	Encoder 3: Analog sensor no channel active
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Channel A and B are not activated for the analog sensor.
Remedy:	- activate channel A and/or channel B (p4670). - check the encoder configuration (p0404.17). See also: p4670 (Analog sensor configuration)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33463 (N)	Encoder 3: Analog sensor position value exceeds limit value
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The position value has exceeded the permissible range of -0.5 ... +0.5. Alarm value (r2124, interpret decimal): 1: Position value from the LVDT sensor. 2: Position value from the encoder characteristic.
Remedy:	Re alarm value = 1: - Check the LVDT ratio (p4678). - check the reference signal connection at track B. Re alarm value = 2: - check the coefficients of the characteristic (p4663 ... p4666).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33470 (F, N)	Encoder 3: Soiling detected
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	In the case of the alternative encoder system interface on the Sensor Module Cabinet 30 (SMC30), encoder soiling is signaled via a 0 signal at terminal X521.7.
Remedy:	- check the plug connections. - replace the encoder or encoder cable.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F33500 (N, A)	Encoder 3: Position tracking traversing range exceeded
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For a configured linear axis without modulo correction, the drive/encoder has exceeded the maximum possible traversing range. The value should be read in p0412 and interpreted as the number of motor revolutions. For p0411.0 = 1, the maximum traversing range for the configured linear axis is defined to be 64x (+/- 32x) of p0421. For p0411.3 = 1, the maximum traversing range for the configured linear axis is pre-set (default value) to the highest possible value and is +/-p0412/2 (rounded off to complete revolutions). The highest possible value depends on the pulse number (p0408) and the fine resolution (p0419).
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33501 (N, A)	Encoder 3: Position tracking encoder position outside tolerance window
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	When powered down, the drive/encoder was moved through a distance greater than was parameterized in the tolerance window. It is possible that there is no longer any reference between the mechanical system and encoder. Fault value (r0949, interpret decimal): Deviation (difference) to the last encoder position in increments of the absolute value. The sign designates the traversing direction. Note: The deviation (difference) found is also displayed in r0477. See also: p0413 (Measuring gear position tracking tolerance window), r0477 (Measuring gear position difference)
Remedy:	Reset the position tracking as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and, if necessary, the absolute encoder adjusted (p2507). See also: p0010, p2507
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33502 (N, A)	Encoder 3: Encoder with measuring gear without valid signals
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The encoder with measuring gear no longer provides any valid signals.
Remedy:	It must be ensured that all of the encoders, with mounted measuring gear, provide valid actual values in operation.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33503 (N, A)	Encoder 3: Position tracking cannot be reset
Message value:	-
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The position tracking for the measuring gear cannot be reset.
Remedy:	The fault should be resolved as follows: - select encoder commissioning (p0010 = 4). - reset the position tracking as follows (p0411.2 = 1). - de-select encoder commissioning (p0010 = 0). The fault should then be acknowledged and the absolute encoder adjusted.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33700 Encoder 3: Effectivity test does not supply the expected value
Message value: Fault cause: %1 bin
Message class: Safety monitoring channel has identified an error (10)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The DRIVE-CLiQ encoder fault word supplies fault bits that have been set.
Fault value (r0949, interpret binary):
Bit x = 1: Effectivity test x unsuccessful.
Remedy: Replace encoder.

N33800 (F) Encoder 3: Group signal
Message value: -
Message class: Position/speed actual value incorrect or not available (11)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: NONE
Cause: The motor encoder has detected at least one fault.
Remedy: Evaluate the other messages that are presently available.
Reaction upon F: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F33801 (N, A) Encoder 3 DRIVE-CLiQ: Sign-of-life missing
Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved.
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: - check the electrical cabinet design and cable routing for EMC compliance
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33802 (N, A)	Encoder 3: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A time slice overflow has occurred in encoder 3. Fault value (r0949, interpret hexadecimal): yx hex: y = function involved (Siemens-internal fault diagnostics), x = time slice involved x = 9: Time slice overflow of the fast (current controller clock cycle) time slice. x = A: Time slice overflow of the average time slice. x = C: Time slice overflow of the slow time slice. yx = 3E7: Timeout when waiting for SYNO (e.g. unexpected return to non-cyclic operation).
Remedy:	Increase the current controller sampling time Note: For a current controller sampling time = 31.25 µs, use an SMx20 with order number 6SL3055-0AA00-5xA3.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33804 (N, A)	Encoder 3: Checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON (IMMEDIATELY)
Cause:	A checksum error has occurred when reading-out the program memory on the Sensor Module. Fault value (r0949, interpret hexadecimal): yyyyxxxx hex yyyy: Memory area involved. xxxx: Difference between the checksum at POWER ON and the actual checksum.
Remedy:	- carry out a POWER ON (power off/on). - upgrade firmware to later version (>= V2.6 HF3, >= V4.3 SP2, >= V4.4). - check whether the permissible ambient temperature for the component is maintained. - replace the Sensor Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33805 (N, A)	Encoder 3: EEPROM checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	Internal parameter data is corrupted. Fault value (r0949, interpret hexadecimal): 01: EEPROM access error. 02: Too many blocks in the EEPROM.
Remedy:	Replace the module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33806 (N, A)	Encoder 3: Initialization error
Message value:	%1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The encoder was not successfully initialized. Fault value (r0949, interpret hexadecimal): Bit 0, 1: Encoder initialization with the motor rotating has failed (deviation involving coarse and fine position in encoder pulses/4). Bit 2: Mid-voltage matching for track A unsuccessful. Bit 3: Mid-voltage matching for track B unsuccessful. Bit 4: Mid-voltage matching for acceleration input unsuccessful. Bit 5: Mid-voltage matching for track safety A unsuccessful. Bit 6: Mid-voltage matching for track safety B unsuccessful. Bit 7: Mid-voltage matching for track C unsuccessful. Bit 8: Mid-voltage matching for track D unsuccessful. Bit 9: Mid-voltage matching for track R unsuccessful. Bit 10: The difference in mid-voltages between A and B is too great (> 0.5 V) Bit 11: The difference in mid-voltages between C and D is too great (> 0.5 V) Bit 12: The difference in mid-voltages between safety A and safety B is too great (> 0.5 V) Bit 13: The difference in mid-voltages between A and safety B is too great (> 0.5 V) Bit 14: The difference in mid-voltages between B and safety A is too great (> 0.5 V) Bit 15: The standard deviation of the calculated mid-voltages is too great (> 0.3 V) Bit 16: Internal fault - fault when reading a register (CAFE) Bit 17: Internal fault - fault when writing a register (CAFE) Bit 18: Internal fault: No mid-voltage matching available Bit 19: Internal error - ADC access error. Bit 20: Internal error - no zero crossover found. Bit 28: Error while initializing the EnDat 2.2 measuring unit. Bit 29: Error when reading out the data from the EnDat 2.2 measuring unit. Bit 30: EEPROM checksum of the EnDat 2.2 measuring unit incorrect. Bit 31: Data of the EnDat 2.2 measuring unit inconsistent.

4 Faults and alarms

4.2 List of faults and alarms

Note:
Bit 0, 1: Up to 6SL3055-0AA00-5*A0
Bits 2 ... 20: 6SL3055-0AA00-5*A1 and higher

Remedy:
Acknowledge fault.
If the fault cannot be acknowledged:
Bits 2 ... 9: Check encoder power supply.
Bits 2 ... 14: Check the corresponding cable.
Bit 15 with no other bits: Check track R, check settings in p0404.
Bit 28: Check the cable between the EnDat 2.2 converter and the measuring unit.
Bit 29 ... 31: Replace the defective measuring unit.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33811 (F, N) Encoder 3: Encoder serial number changed

Message value: -
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The encoder serial number has changed. The change is only checked for encoders with serial number (e.g. EnDat encoders).
- The encoder was replaced.

Note:
With closed-loop position control, the serial number is accepted when starting the adjustment (p2507 = 2).
When the encoder is adjusted (p2507 = 3), the serial number is checked for changes and if required, the adjustment is reset (p2507 = 1).
Proceed as follows to hide serial number monitoring:
- set the following serial numbers for the corresponding Encoder Data Set: p0441= FF, p0442 = 0, p0443 = 0, p0444 = 0, p0445 = 0.

Remedy: Mechanically adjust the encoder. Accept the new serial number with p0440 = 1.

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F33812 (N, A) Encoder 3: Requested cycle or RX-/TX timing not supported

Message value: %1
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A cycle requested from the Control Unit or RX/TX timing is not supported.
Fault value (r0949, interpret decimal):
0: Application cycle is not supported.
1: DRIVE-CLiQ cycle is not supported.
2: Distance between RX and TX instants in time too low.
3: TX instant in time too early.

Remedy: Carry out a POWER ON (power off/on) for all components.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33813	Encoder 3: Hardware logic unit failed
Message value:	Fault cause: %1 bin
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	PULSE INHIBIT
Cause:	The DRIVE-CLiQ encoder fault word supplies fault bits that have been set. Fault value (r0949, interpret binary): Bit 0: ALU watchdog has responded. Bit 1: ALU has detected a sign-of-life error.
Remedy:	Replace encoder.
F33820 (N, A)	Encoder 3 DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33835 (N, A)	Encoder 3 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder concerned. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON. - replace the component involved. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33836 (N, A)	Encoder 3 DRIVE-CLiQ: Send error for DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33837 (N, A) Encoder 3 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33840 Encoder 3 DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.

4 Faults and alarms

4.2 List of faults and alarms

9 (= 09 hex):	The error bit in the receive telegram is set.
10 (= 0A hex):	The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):	Synchronization error during alternating cyclic data transfer.
16 (= 10 hex):	The receive telegram is too early.
32 (= 20 hex):	Error in the telegram header.
33 (= 21 hex):	The cyclic telegram has not been received.
34 (= 22 hex):	Timeout in the telegram receive list.
35 (= 23 hex):	Receive error: The telegram buffer memory contains an error.
64 (= 40 hex):	Timeout in the telegram send list.
65 (= 41 hex):	Telegram type does not match send list.
66 (= 42 hex):	Send error: The telegram buffer memory contains an error.
67 (= 43 hex):	Send error: The telegram buffer memory contains an error.
	Note regarding the message value:
	The individual information is coded as follows in the message value (r0949/r2124):
	0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F33845 (N, A)	Encoder 3 DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the encoder involved. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON (power off/on). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33850 (N, A)	Encoder 3: Encoder evaluation internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred in the Sensor Module of encoder 3. Fault value (r0949, interpret decimal): 1: Background time slice is blocked. 2: Checksum over the code memory is not OK. 10000: OEM memory of the EnDat encoder contains data that cannot be interpreted. 11000 ... 11499: Descriptive data from EEPROM incorrect. 11500 ... 11899: Calibration data from EEPROM incorrect. 11900 ... 11999: Configuration data from EEPROM incorrect. 12000 ... 12008: Communication with AD converter faulted. 16000: DRIVE-CLiQ encoder initialization application error. 16001: DRIVE-CLiQ encoder initialization ALU error. 16002: DRIVE-CLiQ encoder HISI / SISI initialization error. 16003: DRIVE-CLiQ encoder safety initialization error. 16004: DRIVE-CLiQ encoder internal system error.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE
F33851 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- Upgrade the firmware of the component involved. - carry out a POWER ON (power off/on) for the component involved.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33860 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)
Reaction upon N:	NONE
Acknowled. upon N:	NONE
Reaction upon A:	NONE
Acknowled. upon A:	NONE

F33875 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Supply voltage failed
Message value:	Component number: %1, fault cause: %2
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed. Fault cause: 9 (= 09 hex): The power supply voltage for the components has failed. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...). - check the dimensioning of the power supply for the DRIVE-CLiQ component.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33885 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit. The nodes do not send and receive in synchronism. Fault cause: 26 (= 1A hex): Sign-of-life bit in the receive telegram not set and the receive telegram is too early. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. 98 (= 62 hex): Error at the transition to cyclic operation. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the power supply voltage of the component involved. - carry out a POWER ON. - replace the component involved. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33886 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F33887 (N, A)	Encoder 3 DRIVE-CLiQ (CU): Component fault
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component involved (Sensor Module for encoder 3). Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33895 (N, A) Encoder 3 DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Sensor Module (encoder 3) involved to the Control Unit.

Fault cause:

11 (= 0B hex):

Synchronization error during alternating cyclic data transfer.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33896 (N, A) Encoder 3 DRIVE-CLiQ (CU): Inconsistent component properties

Message value: Component number: %1

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2)

Hla: OFF2 (NONE, OFF1, OFF3, STOP2)

Acknowledge: IMMEDIATELY

Cause: The properties of the DRIVE-CLiQ component (Sensor Module for encoder 3), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced.

Fault value (r0949, interpret decimal):

Component number.

Remedy: - carry out a POWER ON.

- when a component is replaced, the same component type and if possible the same firmware version should be used.

- when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F33899 (N, A)	Encoder 3: Unknown fault
Message value:	New message: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2) Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the Sensor Module for encoder 3 that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Sensor Module by an older firmware version (r0148). - upgrade the firmware on the Control Unit (r0018).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A33902 (F, N)	Encoder 3: SPI-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal SPI bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33903 (F, N)	Encoder 3: I2C-BUS error occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error when operating the internal I2C bus. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.
Remedy:	- replace the Sensor Module. - if required, upgrade the firmware in the Sensor Module. - contact the Hotline.

Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)

Acknowl. upon F: IMMEDIATELY

Reaction upon N: NONE

Acknowl. upon N: NONE

F33905 (N, A)

Encoder 3: Parameterization error

Message value: Parameter: %1, supplementary information: %2

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)

Acknowledge: IMMEDIATELY

Cause: A parameter of encoder 3 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
yyyyxxxx dec: yyyy = supplementary information, xxxx = parameter
xxxx = 421:
For an EnDat/SSI encoder, the absolute position in the protocol must be less than or equal to 30 bits.
yyyy = 0:
No information available.
yyyy = 1:
The component does not support HTL level (p0405.1 = 0) combined with track monitoring A/B <> -A/B (p0405.2 = 1).
yyyy = 2:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please start a new encoder identification.
yyyy = 3:
A code number for an identified encoder has been entered into p0400, however, no identification was carried out.
Please select a listed encoder in p0400 with a code number < 10000.
yyyy = 4:
This component does not support SSI encoders (p0404.9 = 1) without track A/B.
yyyy = 5:
For SQW encoder, value in p4686 greater than in p0425.
yyyy = 6:
DRIVE-CLiQ encoder cannot be used with this firmware version.
yyyy = 7:
For an SQW encoder, the Xact1 correction (p0437.2) is only permitted with equidistant zero marks.
yyyy = 8:
The motor pole pair width is not supported by the linear scale being used.
yyyy = 9:
The length of the position in the EnDat protocol may be a maximum of 32 bits.
yyyy = 10:
The connected encoder is not supported.
yyyy = 11:
The hardware does not support track monitoring.

Remedy:

- check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
- re parameter number = 314:
- check the pole pair number and measuring gear ratio. The quotient of the "pole pair number" divided by the "measuring gear ratio" must be less than or equal to 1000 ((r0313 * p0433) / p0432 <= 1000).

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F33912	Encoder 3: Device combination is not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Servo: OFF1 (IASC/DCBRK, NONE) Vector: OFF1 (IASC/DCBRK, NONE) Hla: OFF1 (NONE)
Acknowledge:	PULSE INHIBIT
Cause:	The selected device combination is not supported. Fault value (r0949, interpret decimal): 1003: The connected measuring unit cannot be operated with the EnDat 2.2 converter. For instance, the measuring unit has a pulse number/resolution of 2^n . 1005: The type of measuring unit (incremental) is not supported by the EnDat 2.2 converter. 1006: The maximum duration (31.25 μ s) of the EnDat transfer was exceeded. 2001: The set combination of current controller cycle, DP cycle and Safety cycle is not supported by the EnDat 2.2 converter. 2002: The resolution of the linear measuring unit does not match the pole pair width of the linear motor
Remedy:	Re fault value = 1003, 1005, 1006: - Use a measuring unit that is permissible. For fault value = 2001: - Set a permissible cycle combination (if required, use standard settings). For fault value = 2002: - Use a measuring unit with a lower resolution (p0422).

A33915 (F, N)	Encoder 3: Configuration error
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The configuration for encoder 3 is incorrect. Alarm value (r2124, interpret decimal): 1: Re-parameterization between fault/alarm is not permissible. 419: When the fine resolution Gx_XIST2 is configured, the encoder identifies a maximum possible absolute position actual value (r0483) that can no longer be represented within 32 bits.
Remedy:	Re alarm value = 1: No re-parameterization between fault/alarm. Re alarm value = 419: Reduce the fine resolution (p0419) or deactivate the monitoring (p0437.25), if the complete multiturn range is not required.

Reaction upon F: Servo: NONE (IASC/DCBRK)
Vector: NONE (IASC/DCBRK)
Hla: NONE
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F33916 (N, A) Encoder 3: Parameterization fault

Message value: Parameter: %1, supplementary information: %2
Message class: Error in the parameterization / configuration / commissioning procedure (18)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Servo: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Vector: OFF1 (IASC/DCBRK, NONE, OFF2, OFF3, STOP2)
Hla: OFF1 (NONE, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: A parameter of encoder 3 was detected as being incorrect.
It is possible that the parameterized encoder type does not match the connected encoder.
The parameter involved can be determined as follows:
- determine the parameter number using the fault value (r0949).
- determine the parameter index (p0187).
Fault value (r0949, interpret decimal):
Parameter number.
Remedy: - check whether the connected encoder type matches the encoder that has been parameterized.
- correct the parameter specified by the fault value (r0949) and p0187.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A33920 (F, N) Encoder 3: Temperature sensor fault

Message value: Fault cause: %1, channel number: %2
Message class: External measured value / signal state outside the permissible range (16)
Drive object: HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Fault cause:
1 (= 01 hex):
Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2 (= 02 hex):
Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).
Additional values:
Only for internal Siemens troubleshooting.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = channel number, xx = error cause
Remedy: - check that the encoder cable is the correct type and is correctly connected.
- check the temperature sensor selection in p0600 to p0603.
- replace the Sensor Module (hardware defect or incorrect calibration data).
Reaction upon F: Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A33930 (N)	Encoder 3: Data logger has saved data
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	For the activated function "Data logger" (p0437.0 = 1) a fault has occurred with the Sensor Module. This alarm indicates that the diagnostics data corresponding to the fault was saved on the memory card. The diagnostics data is saved in the following folder: /USER/SINAMICS/DATA/SMTRC00.BIN ... /USER/SINAMICS/DATA/SMTRC07.BIN /USER/SINAMICS/DATA/SMTRCIDX.TXT The following information is contained in the TXT file: - Display of the last written BIN file. - Number of write operations that are still possible (from 10000 downwards). Note: Only Siemens can evaluate the BIN files.
Remedy:	Not necessary. The alarm disappears automatically. The data logger is ready to record the next fault case.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A33940 (F, N)	Encoder 3: Spindle sensor S1 voltage incorrect
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The voltage of analog sensor S1 is outside the permissible range. Fault value (r0949, interpret decimal): Signal level from sensor S1. Note: A signal level of 500 mV corresponds to the numerical value 500 dec.
Remedy:	- Check the clamped tool. - Check the tolerance and if required, adapt (p5040). - Check the thresholds and if required, adapt (p5041). - Check analog sensor S1 and connections. See also: p5040 (Spindle voltage threshold values tolerance), p5041 (Spindle voltage threshold values)
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F33950	Encoder 3: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred. Fault value (r0949, interpret decimal): Information about the fault source. Only for internal Siemens troubleshooting.
Remedy:	- If necessary, upgrade the firmware in the Sensor Module to a later version. - contact the Hotline.

A33999 (F, N)	Encoder 3: Unknown alarm
Message value:	New message: %1
Message class:	Position/speed actual value incorrect or not available (11)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A alarm has occurred on the Sensor Module for encoder 3 that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Alarm value (r2124, interpret decimal): Alarm number. Note: If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Sensor Module by an older firmware version (r0148). - upgrade the firmware on the Control Unit (r0018).
Reaction upon F:	Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F34207 (N, A)	VSM: Temperature fault threshold exceeded
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The temperature (r3666) measured using the Voltage Sensing Module (VSM) has exceeded the threshold value (p3668). Note: This fault can only be initiated if the temperature evaluation was activated (p3665 = 2 for a KTY sensor or p3665 = 1 for a PTC sensor). Fault value (r0949, interpret decimal): yyxxxx dec: yy: Component number of the component which detected the fault.
Remedy:	- check the fan. - reduce the power.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A34211 (F, N)	VSM: Temperature alarm threshold exceeded
Message value:	%1
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r3666) measured using the Voltage Sensing Module (VSM) has exceeded the threshold value (p3667). Alarm value (r2124, interpret decimal): The hundred-thousands and ten-thousands position specifies the component number of the VSM which detected the fault.
Remedy:	- check the fan. - reduce the power.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Vector: NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N34800 (F)	VSM: Group signal
Message value:	-
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge:	NONE
Cause:	The Voltage Sensing Module (VSM) has detected at least one fault.
Remedy:	Evaluates other actual messages.
Reaction upon F:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

F34801	VSM DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	OFF2 (NONE, OFF1)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module (VSM). Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the DRIVE-CLiQ connection. - replace the Voltage Sensing Module (VSM).

F34801 VSM DRIVE-CLiQ: Sign-of-life missing

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module (VSM).
Fault cause:
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the DRIVE-CLiQ connection.
- replace the component involved.

F34802 VSM: Time slice overflow

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A time slice overflow has occurred on the Voltage Sensing Module.
Remedy: Replace the Voltage Sensing Module.

F34803 VSM: Memory test

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: An error has occurred during the memory test on the Voltage Sensing Module.
Remedy:
- check whether the permissible ambient temperature for the Voltage Sensing Module is being maintained.
- replace the Voltage Sensing Module.

F34804 (N, A) VSM: CRC

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge: IMMEDIATELY
Cause: A checksum error has occurred when reading-out the program memory on the Voltage Sensing Module (VSM).
Remedy:
- check whether the permissible ambient temperature for the component is maintained.
- replace the Voltage Sensing Module.

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F34805	VSM: EEPROM checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	Internal parameter data is corrupted. Fault value (r0949, interpret hexadecimal): 01: EEPROM access error. 02: Too many blocks in the EEPROM.
Remedy:	- check whether the permissible ambient temperature for the component is maintained. - replace the Voltage Sensing Module (VSM).

F34806	VSM: Initialization
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY
Cause:	For the Voltage Sensing Module (VSM), a fault has occurred while initializing.
Remedy:	Replace the Voltage Sensing Module.

A34807 (F, N)	VSM: Sequence control time monitoring
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error, timeout in the sequence control on the Voltage Sensing Module (VSM).
Remedy:	Replace the Voltage Sensing Module.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F34820	VSM DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module involved. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list.

5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
16 (= 10 hex):
The receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F34835 VSM DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Vector: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module involved.
The nodes do not send and receive in synchronism.
Fault cause:
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON.
- replace the component involved.

F34836 VSM DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: OFF2 (NONE, OFF1)
Vector: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module. Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.

4 Faults and alarms

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Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy: Carry out a POWER ON.

F34837

VSM DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)

Vector: NONE (OFF1, OFF2)

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.

Fault cause:

32 (= 20 hex):

Error in the telegram header.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

66 (= 42 hex):

Send error: The telegram buffer memory contains an error.

67 (= 43 hex):

Send error: The telegram buffer memory contains an error.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

A34840

VSM DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.

Fault cause:

1 (= 01 hex):

Checksum error (CRC error).

2 (= 02 hex):

Telegram is shorter than specified in the length byte or in the receive list.

3 (= 03 hex):

Telegram is longer than specified in the length byte or in the receive list.

4 (= 04 hex):

The length of the receive telegram does not match the receive list.

5 (= 05 hex):

The type of the receive telegram does not match the receive list.

6 (= 06 hex):

The address of the component in the telegram and in the receive list do not match.

7 (= 07 hex):

A SYNC telegram is expected - but the received telegram is not a SYNC telegram.

8 (= 08 hex):

No SYNC telegram is expected - but the received telegram is one.

- 9 (= 09 hex):
The error bit in the receive telegram is set.
- 10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
- 11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.
- 16 (= 10 hex):
The receive telegram is too early.
- 32 (= 20 hex):
Error in the telegram header.
- 33 (= 21 hex):
The cyclic telegram has not been received.
- 34 (= 22 hex):
Timeout in the telegram receive list.
- 35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
- 64 (= 40 hex):
Timeout in the telegram send list.
- 65 (= 41 hex):
Telegram type does not match send list.
- 66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
- 67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
- Remedy:**
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F34845	VSM DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Vector: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the Voltage Sensing Module (VSM). Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F34850	VSM: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Vector: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON
Cause:	An internal software error in the Voltage Sensing Module (VSM) has occurred. Fault value (r0949, interpret decimal): 1: Background time slice is blocked. 2: Checksum over the code memory is not OK.
Remedy:	- replace the Voltage Sensing Module (VSM). - if required, upgrade the firmware in the Voltage Sensing Module. - contact the Hotline.
F34851	VSM DRIVE-CLiQ (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Upgrade the firmware of the component involved.
F34860	VSM DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list.

- 4 (= 04 hex):
The length of the receive telegram does not match the receive list.
- 5 (= 05 hex):
The type of the receive telegram does not match the receive list.
- 6 (= 06 hex):
The address of the power unit in the telegram and in the receive list do not match.
- 9 (= 09 hex):
The error bit in the receive telegram is set.
- 16 (= 10 hex):
The receive telegram is too early.
- 17 (= 11 hex):
CRC error and the receive telegram is too early.
- 18 (= 12 hex):
The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
- 19 (= 13 hex):
The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
- 20 (= 14 hex):
The length of the receive telegram does not match the receive list and the receive telegram is too early.
- 21 (= 15 hex):
The type of the receive telegram does not match the receive list and the receive telegram is too early.
- 22 (= 16 hex):
The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.
- 25 (= 19 hex):
The error bit in the receive telegram is set and the receive telegram is too early.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
- Remedy:**
- carry out a POWER ON (power off/on).
 - check the electrical cabinet design and cable routing for EMC compliance
 - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34875	VSM DRIVE-CLiQ (CU): Supply voltage failed
Message value:	Component number: %1, fault cause: %2
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed. Fault cause: 9 (= 09 hex): The power supply voltage for the components has failed. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	<ul style="list-style-type: none">- carry out a POWER ON (power off/on).- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F34885	VSM DRIVE-CLiQ (CU): Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit. The nodes do not send and receive in synchronism. Fault cause: 26 (= 1A hex): Sign-of-life bit in the receive telegram not set and the receive telegram is too early. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. 98 (= 62 hex): Error at the transition to cyclic operation. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the power supply voltage of the component involved. - carry out a POWER ON. - replace the component involved. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34886	VSM DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.

F34887	VSM DRIVE-CLiQ (CU): Component fault
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component (Voltage Sensing Module) involved. Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). - check the electrical cabinet design and cable routing for EMC compliance - if required, use another DRIVE-CLiQ socket (p9904). - replace the component involved.

F34895	VSM DRIVE-CLiQ (CU): Alternating cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2) Hla: NONE (OFF1, OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Voltage Sensing Module involved (VSM) to the Control Unit. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F34896	VSM DRIVE-CLiQ (CU): Inconsistent component properties
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (Voltage Sensing Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F34899 (N, A)	VSM: Unknown fault
Message value:	New message: %1
Message class:	Infeed faulted (13)
Drive object:	A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Vector: NONE (OFF1, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the Voltage Sensing Module that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Voltage Sensing Module by an older firmware version (r0158). - upgrade the firmware on the Control Unit (r0018).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A34903 (F, N)	VSM: I2C bus error occurred
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF
Reaction:	NONE
Acknowledge:	NONE
Cause:	An error has occurred when accessing the module-internal I2C bus.
Remedy:	Replace the Voltage Sensing Module (VSM).
Reaction upon F:	NONE (OFF1, OFF2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A34903 (F, N) VSM: I2C bus error occurred

Message value: -
Message class: Hardware / software error (1)
Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred when accessing the module-internal I2C bus.
Remedy: Replace the Terminal Module.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A34904 (F, N) VSM: EEPROM

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred accessing the non-volatile memory on the Terminal Module.
Remedy: Replace the Voltage Sensing Module (VSM).
Reaction upon F: Infeed: NONE (OFF1, OFF2)
Vector: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A34905 (F, N) VSM: Parameter access

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The Control Unit attempted to write an illegal parameter value to the Voltage Sensing Module (VSM).
Remedy: - check whether the firmware version of the VSM (r0158) matches the firmware version of Control Unit (r0018).
- if required, replace the Voltage Sensing Module.
Note:
The firmware versions that match each other are in the readme.txt file on the memory card.
Reaction upon F: Infeed: NONE (OFF1, OFF2)
Vector: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F34920 (N, A) VSM: Temperature sensor fault

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: Infeed: NONE (OFF1, OFF2)
Vector: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected (KTY: R > 1630 Ohm).
2: Measured resistance too low (PTC: R < 20 Ohm, KTY: R < 50 Ohm).

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F34950 VSM: Internal software error

Message value: %1

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: An internal software error in the Voltage Sensing Module (VSM) has occurred.

Fault value (r0949, interpret decimal):

Information about the fault source.

Only for internal Siemens troubleshooting.

Remedy:

- If necessary, upgrade the firmware in the Voltage Sensing Module to a later version.
- contact the Hotline.

A34999 (F, N) VSM: Unknown alarm

Message value: New message: %1

Message class: Infeed faulted (13)

Drive object: A_INF, B_INF, R_INF, S_INF, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A fault occurred on the Voltage Sensing Module (VSM) an alarm has occurred that cannot be interpreted by the Control Unit firmware.

This can occur if the firmware on this component is more recent than the firmware on the Control Unit.

Alarm value (r2124, interpret decimal):

Alarm number.

Note:

If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.

Remedy:

- replace the firmware on the Voltage Sensing Module by an older firmware version (r0148).
- upgrade the firmware on the Control Unit (r0018).

Reaction upon F: Infeed: NONE (OFF1, OFF2)

Vector: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

Reaction upon N: NONE

Acknowl. upon N: NONE

F35000 TM54F: Sampling time invalid

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: POWER ON

Cause: The set sampling time is invalid.

- not a multiple integer of the DP clock cycle.

Fault value (r0949, floating point):

Recommended valid sampling time.

Remedy: Adapt the sampling time (e.g. set the recommended valid sampling time).

See also: p10000 (SI TM54F communication clock cycle)

F35001	TM54F: Parameter value invalid
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The functionality of the basic functions via TM54F is used. TM54F has been incorrectly parameterized (incorrect parameter assignment). Fault value (r0949, interpret binary): Bits 0 ... 3 specifies for which drive group illegal F-DIs were parameterized: Bit 0 = 1 : drive group 1 error Bit 1 = 1 : drive group 2 error Bit 2 = 1 : drive group 3 error Bit 3 = 1 : drive group 4 error p10024 ... p10038 must be 0, p10039 may only use signals from Basic Safety Functions. Bits 4 ... 7 specifies for which F-DOs incorrect links were specified: Bit 4 = 1 : F-DO 0 error (p10042) Bit 5 = 1 : F-DO 1 error (p10043) Bit 6 = 1 : F-DO 2 error (p10044) Bit 7 = 1 : F-DO 3 error (p10045) Note: Only the following signals may be parameterized: "STO active" "SS1 active" "internal event" "Safe state"
Remedy:	- activate the safety commissioning mode TM54F (change parameter). - check p10042 ... p10045 and if required, correct. - check p10024 ... p10039 and if required, correct. - copy the parameters. - activate the settings.
F35002	TM54F: Commissioning not possible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The commissioning mode activation was rejected because at least one drive belonging to the TM54F is enabled for operation. Fault value (r0949, interpret decimal): Drive object number of the first drive found without pulse suppression/power inhibit.
Remedy:	Withdraw the operating enable for the drive specified in the fault value.
F35003	TM54F: Acknowledgement on the Control Unit is required
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A fault on the Terminal Module 54F (TM54) was acknowledged using the safe acknowledgement (p10006). An additional acknowledgement is also required at the Control Unit.

4 Faults and alarms

4.2 List of faults and alarms

Remedy: - acknowledge all faults on the Control Unit (BI: p2102).
or
- acknowledge all faults on the drive object TM54F (BI: p2103, p2104 or p2105).
Note:
A fault acknowledgement is triggered with a 0/1 signal.

F35004

TM54F: communication cycle invalid

Message value: Fault cause: %1 bin

Message class: Safety monitoring channel has identified an error (10)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: - the communication cycle specified in p10000[x] does not correspond with the monitoring cycle of the drive object which was specified in p10010[x].

As long as this fault is present, fail safe values are activated in TM54F. All the drives are not enabled.

Fault value (r0949, interpret binary):

If a bit is set in the range bit 0 ... 5, then the following applies:

The communication cycle specified in p10000[x] does not correspond with the monitoring cycle of the drive object which was specified in p10010[x]. (if only p10000[0] used, then this value must be identical with all monitoring cycles of the drive objects used in p10010[0..5].)

Bit 0 = 1 : p10000[0] does not correspond with the monitoring cycle of p10010[0]

Bit 1 = 1 : p10000[1] does not correspond with the monitoring cycle of p10010[1]

..

Bit 5 = 1 : p10000[5] does not correspond with the monitoring cycle of p10010[5]

If a bit is set in the range bit 16 ... 21, then the following applies:

Bit 16 = 1 : p10000[0] has been selected too low.

Bit 17 = 1 : p10000[1] has been selected too low.

..

Bit 21 = 1 : p10000[5] has been selected too low.

When using an axis with Basic Safety Functions with TM54F, then the monitoring cycle should be greater than 500us + 8*current controller clock cycles of the drive.

-this error is also signaled if a drive controlled with TM54F is parameterized so that the basic functions are controlled via TM54F and simultaneously extended safety functions or ncSI have been parameterized.

- the following applies for fault value 0:

Since the firmware update of the TM54F it has not been switched off.

Or, the connected TM54F has firmware that is too old.

See also: p10010 (SI TM54F drive object assignment)

Remedy: For a fault value in the range from bit 0 ... 5:

- First check that all drives are entered in p10010, extended safety functions or basic functions have been enabled via TM54F.

- Execute the copy function for TM54F(p9700 = 87).

- adapt the checksums for TM54F(p9701 = 172).

- copy RAM to ROM.

- carry out a POWER ON.

For a fault value in the range from bit 16 ... 21:

Increase the current controller sampling time of the corresponding drive, in order to avoid faults in operation.

- Execute the copy function for TM54F(p9700 = 87).

- adapt the checksums for TM54F(p9701 = 172).

- copy RAM to ROM.

- carry out a POWER ON.

F35005	TM54F:parallel connection not supported
Message value:	Fault cause: %1 bin
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	HLA, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	POWER ON
Cause:	The TM54F function with Basic Safety Functions is used. This function is not supported when power units are connected in parallel. All drives of the TM54F assume fail safe values, and are not enabled. See also: p10010 (SI TM54F drive object assignment)
Remedy:	- deactivate parallel connection or TM54F with Basic Functions. - copy RAM to ROM. - carry out a POWER ON (power off/on).
F35006	TM54F: drive groups invalid
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	POWER ON
Cause:	The functionality of the basic functions via TM54F is used. Drive groups have been incorrectly parameterized (incorrect parameter assignment). Fault value (r0949, interpret binary): The value specifies in which drive group Basic Safety drives are mixed with Extended Safety drives. Bit 0 = 1 : drive group 1 error Bit 1 = 1 : drive group 2 error Bit 2 = 1 : drive group 3 error Bit 3 = 1 : drive group 4 error
	As long as this fault is present, fail safe values are activated in TM54F. All the drives are not enabled.
	Note: -this error is also signaled if a drive controlled with TM54F is parameterized so that the basic functions are controlled via TM54F and simultaneously extended safety functions or ncSI have been parameterized.
Remedy:	Corresponding to the fault value, p10011 should be checked to ensure that no Basic Safety drives are mixed with Extended Safety drives in a drive group.
F35009	TM54F: Safety commissioning drive incomplete
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	In the configuration of the TM54F, a drive object of the TM54F was assigned, that has no safety functions or has incorrectly parameterized safety functions. The fault value specifies which drive (refer to p10010) has been incorrectly parameterized (p9601 p9501). Bit 0 = 1 : drive 1 error Bit 1 = 1 : drive 2 error Bit 2 = 1 : drive 3 error Bit 3 = 1 : drive 4 error Bit 4 = 1 : drive 5 error Bit 5 = 1 : drive 6 error
Remedy:	Carry out the safety commissioning of the drive involved and enable the safety functions for TM54F. Then commission the TM54F and then just set p9700=87d and p9701=172d.

4 Faults and alarms

4.2 List of faults and alarms

F35011	TM54F: Drive object number assignment illegal
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A drive object number was assigned twice. Each drive object number can be assigned only once.
Remedy:	Correct the assignment of the drive object numbers. See also: p10010 (SI TM54F drive object assignment)

A35012	TM54F: Test stop active
Message value:	-
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The test stop for the Terminal Module 54F (TM54F) is presently being executed. Note: Fault F35013 is output if a fault occurs during the test stop.
Remedy:	The alarm disappears automatically after successfully ending or canceling (when a fault condition occurs) the test stop.

F35013	TM54F: Test stop error
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	An error was detected when carrying out the test stop on the TM54F. Failsafe control signals (failsafe values) are transferred to the safety functions. Fault value (r0949, interpret hexadecimal): aaaabbcc hex: aaaa: DO or F-DI (dependent on test step cc), where the expected state was not assumed (bit 0 = F-DI 0 or F-DO 0, bit 1 = F-DI 1 or F-DO 1, etc.). bb: Fault cause bb = 01 hex: Internal fault. bb = 02 hex: Fault when comparing the switching signals of the two channels (F-DI or DI). bb = 03 hex: Internal fault. bb = 04 hex: Fault when comparing the switching signals of the two channels (Diag-DO). cc: State of the test stop in which the fault has occurred. The display format is as follows: Slave fault state: (test actions)(test actions) corresponding step for the master: (test actions)(test actions) Description 00 hex: (L1+OFF)(L2+ON) 0A hex: () () Synchronization / switching step 0A hex: (L1+OFF)(L2+ON) 15 hex: () () Wait step 15 hex: (L1+OFF)(L2+OFF) 20 hex: () () 1.) F-DI 0 ... 4 check for 0 V 2.) Switch step to new level 20 hex: (L1+OFF)(L2+OFF) 2B hex: () () Wait step 2B hex: (L1+ON)(L2+ON) 36 hex: () () 1.) F-DI 5 ... 9 check for 0 V 2.) Switch step to new level 36 hex: (DO OFF)() 41 hex: (DO OFF)() Wait step / switching step 41 hex: (DO OFF)() 4C hex: (DO OFF)() Wait step 4C hex: (DO ON)() 57 hex: (DO ON)() 1.) Check diag-DO or diag-DI 2.) Switch step to new level 57 hex: (DO ON)() 62 hex: (DO ON)() Wait step

62 hex: (DO OFF)() | 6D hex: (DO ON)() | 1.) Check diag-DO or diag-DI 2.) Switch step
 6D hex: (DO OFF)() | 78 hex: (DO ON)() | Wait step
 78 hex: (DO ON)() | 83 hex: (DO OFF)() | 1.) Check diag-DO or diag-DI 2.) Switch step
 83 hex: (DO ON)() | 8E hex: (DO OFF)() | Wait step
 8E hex: (DO OFF)() | 99 hex: (DO OFF)() | 1.) Check diag-DO or diag-DI 2.) Switch step
 99 hex: (DO OFF)() | A4 hex: (DO OFF)() | Wait step
 A4 hex: (DO OFF)() | AF hex: (DO OFF)() | Check Diag-DO or Diag-DI
 AF hex: (DO original state)() | C5 hex: (DO original state)() | Switching step
 C5 hex: End of test

The expected states to be checked depend on the parameterized test mode (p10047).

The following expected states are tested in the test steps when testing the F-DOs:

The display format is as follows:

Test step (SL MA): Expected Diag-DO mode 1 | Expected DI 20 ... 23 mode 2 | Expected DI 20 ... 23 mode 3

(4C hex 57 hex): Diag-DO = 0 V | DI = 24 V | DI = 24 V

(62 hex 6D hex): Diag-DO = 0 V | DI = 0 V | DI = 0 V

(78 hex 83 hex): Diag-DO = 0 V | DI = 0 V | DI = 24 V

(8E hex 99 hex): Diag-DO = 24 V | DI = 0 V | DI = 24 V

(A4 hex AF hex): Diag-DO = 0 V | DI = 24 V | DI = 24 V

Example:

If an error with fault causes bb = 02 hex or 04 hex occurs in a test stop step, the test action for the fault took place in the previous test stop step. The expected states are tested in the next step.

Master signals fault value 0001_04AF and slave signals fault value 0001_04A4.

aaaa = 1 --> F-DO 0 is involved.

bb = 04 hex --> the test of the Diag-DO was unsuccessful.

cc = The expected states were tested in test stop step AF on the master and A4 on the slave.

The expected state Diag-DO = 0 V was checked in the table, i.e. Diag-DO was at 0 V instead of the expected 24 V.

The associated test action took place in the previous step (99 hex DO OFF, A4 hex DO OFF). Both DOs were switched to OFF.

Remedy:

Check the wiring of the F-DIs and F-DOs and restart the test stop.

Note:

The fault is withdrawn if the test stop is successfully completed.

For fault value = CCCCCCCC hex, DDDDDDDD hex, EEEEEEEE hex the following applies:

These fault values occur together with fault F35152. In this case, all parameters for the test stop should be checked.

You should also check whether the firmware version of the TM54F matches that of the Control Unit.

You also need to check p10001, p10017, p10046 and p10047.

A POWER ON must be carried out after correcting the parameters.

A35014

TM54F: Test stop required

Message value:

-

Message class:

Safety monitoring channel has identified an error (10)

Drive object:

A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

NONE

Acknowledge:

NONE

Cause:

- after powering up the drive, a test stop has still not been carried out.
- a new test stop is required after commissioning.
- the time to carry out the forced checking procedure (test stop) has expired (p10003).

Remedy:

Initiate test stop (BI: p10007).

A35015	TM54F: Motor/Hydraulic Module replaced or configuration inconsistent
Message value:	Fault cause: %1 bin
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	<p>Cyclic communication of at least one drive with the Terminal Module 54F (TM54F) is not active.</p> <p>Possible causes:</p> <ul style="list-style-type: none">- at least one Motor Module/Hydraulic Module was replaced (e.g. hardware was replaced).- The parameterization of the TM54F (p10010) is inconsistent with the number of drives, which have drive-based motion monitoring functions activated with TM54F.- For the signaled drive, it is not permissible that the "Safe motion monitoring without selection" (p9601.5 = 1) is parameterized.- And activated drive has no communication via DRIVE-CLiQ.- p10010 of the TM54F master module is not the same as p10010 of the TM54F slave module (in this case, F35051 is also output).- In p10010 of the TM54F master or slave module, the number of a drive object was entered several times.- the control of the Basis Functions via TM54F was parameterized, and simultaneously the Extended Safety Functions or ncSI were parameterized. <p>Fault value (r0949, interpret binary): yyyy yyyy xxxx xxxx bin</p> <p>xxxx xxxx bin: inconsistent configuration Bit 0 = 1: No communication with drive 1. ... Bit 5 = 1: No communication with drive 6.</p> <p>yyyy yyyy bin: Motor Module/Hydraulic Module replaced or a DRIVE-CLiQ cable of a Motor Module/Hydraulic Module not inserted. Bit 8 = 1: Motor Module/Hydraulic Module from drive 1 was replaced or does not communicate. ... Bit 13 = 1: Motor Module/Hydraulic Module from drive 6 was replaced or does not communicate.</p> <p>Note: When this fault is present, none of the drives listed in the fault value, which have drive-based motion monitoring functions operating with TM54F, are enabled. For fault value = 0: The number of drive objects specified in p10010 is not equal to the number of drives that have drive-based motion monitoring functions that have been enabled. See also: p10010 (SI TM54F drive object assignment)</p>
Remedy:	<p>For all drive objects specified in p10010, check whether the drive-based motion monitoring functions with TM54F are enabled (p9601).</p> <p>Check as to whether F35051 is also output and remove the cause.</p> <p>Check whether each drive object number is listed only once in the indices of p10010.</p> <p>Note: If a drive was deactivated and activated without first having established the DRIVE-CLiQ connection, then this alarm is also output.</p> <p>When replacing a Motor Module/Hydraulic Module, carry out the following steps:</p> <ul style="list-style-type: none">- start the copy function for the node identifier on the TM54F (p9700 = 1D hex).- acknowledge the hardware CRC on the TM54F (p9701 = EC hex).- save all parameters (p0977 = 1).- carry out a POWER ON (power off/on) for all components.

For SINUMERIK, the following applies:

HMI supports the replacement of components with Safety functions (operating area "Diagnostics" --> Softkey "Alarm list" --> Softkey "Confirm SI HW" etc.).

The precise procedure is given in the following document:

SINUMERIK Function Manual Safety Integrated

A35016	TM54F: Net data communication with drive not established
Message value:	-
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cyclic net data communication within the Terminal Module 54F (TM54F) is still not active for at least one drive. Note: This message is output after the TM54F master and TM54F slave have booted and is automatically withdrawn as soon as communications have been established.
Remedy:	When replacing a Motor Module/Hydraulic Module, carry out the following steps: - start the copy function for the node identifier on the TM54F (p9700 = 1D hex). - acknowledge the hardware CRC on the TM54F (p9701 = EC hex). - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. The following always applies: - for all drive objects specified in p10010, check whether the drive-based motion monitoring functions with TM54F are enabled (p9601). - check whether fault F35150 is present and if required, remove the cause of the fault. Note: If this message is displayed, in p10055 you can read which drives have not established communication. Together with parameter p10010, the corresponding drive objects of the Control Unit can be identified. See also: r10055 (SI TM54F communication status drive-specific)
F35040	TM54F: 24 V undervoltage
Message value:	Fault cause: %1 bin
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	For the 24 V power supply for the Terminal Module 54F (TM54F) an undervoltage condition was detected. As fault response fail-safe input terminal signals are transferred to the motion monitoring functions. Fault value (r0949, interpret binary): Bit 0 = 1: Power supply undervoltage at connection X524. Bit 1 = 1: Power supply undervoltage at connection X514.
Remedy:	- check the 24 V DC power supply for the TM54F. - carry out safe acknowledgment (p10006).
F35043	TM54F: 24 V overvoltage
Message value:	-
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	For the 24 V power supply for the Terminal Module 54F (TM54F) an overvoltage condition was detected. As fault response fail-safe input terminal signals are transferred to the motion monitoring functions.
Remedy:	- check the 24 V DC power supply for the TM54F. - carry out safe acknowledgment (p10006).

F35051	TM54F: Defect in a monitoring channel
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	<p>The Terminal Module 54F (TM54F) has identified an error in the crosswise data comparison between the two control channels.</p> <p>This can be the result of incorrect parameterization. However, a fault may have occurred, which was identified by the Safety Integrated software (e.g. defective hardware).</p> <p>Perform the steps listed under "Remedy" in order to rule out any defective hardware.</p> <p>As fault response fail-safe input terminal signals are transferred to the motion monitoring functions.</p> <p>Fault value (r0949, interpret hexadecimal):</p> <p>aaaabbcc hex</p> <p>aaaa: A value greater than zero indicates an internal software error.</p> <p>bb: Data to be cross-compared that resulted in the error.</p> <p>If specified, check the specified parameters to ensure that they are the same for both the TM54F master and TM54F slave.</p> <p>bb = 00 hex: p10000[0]</p> <p>bb = 01 hex: p10001</p> <p>bb = 02 hex: p10002</p> <p>bb = 03 hex: p10006</p> <p>bb = 04 hex: p10008</p> <p>bb = 05 hex: p10010</p> <p>bb = 06 hex: p10011</p> <p>bb = 07 hex: p10020</p> <p>bb = 08 hex: p10021</p> <p>bb = 09 hex: p10022</p> <p>bb = 0A hex: p10023</p> <p>bb = 0B hex: p10024</p> <p>bb = 0C hex: p10025</p> <p>bb = 0D hex: p10026</p> <p>bb = 0E hex: p10027</p> <p>bb = 0F hex: p10028</p> <p>bb = 10 hex: p10036</p> <p>bb = 11 hex: p10037</p> <p>bb = 12 hex: p10038</p> <p>bb = 13 hex: p10039</p> <p>bb = 14 hex: p10040</p> <p>bb = 15 hex: p10041</p> <p>bb = 16 hex: p10042</p> <p>bb = 17 hex: p10043</p> <p>bb = 18 hex: p10044</p> <p>bb = 19 hex: p10045</p> <p>bb = 1A hex: p10046</p> <p>bb = 1B hex: p10041</p> <p>bb = 1C hex: p10046</p> <p>bb = 1D ... 1F hex: p10017, p10002, p10000</p> <p>bb = 20 ... 2A hex: p10040, p10046, p10047</p> <p>bb = 2B hex: error in the data for test stop initialization</p> <p>bb = 2C hex: error in the data for initializing the input/output calculation</p> <p>bb = 2D ... 45 hex: error in the data for the output calculation p10042 ... p10045</p> <p>bb = 46 ... 63 hex: error in the data for the calculation of drive group 1</p> <p>bb = 64 ... 81 hex: error in the data for the calculation of drive group 2</p>

bb = 82 ... 9F hex: error in the data for the calculation of drive group 3
 bb = A0 ... BD hex: error in the data for the calculation of the drive group 4
 bb = BE hex: debounce time of the fail-safe inputs (F-DI) p10017
 bb = BF hex: debounce time of the single-channel inputs (DI) p10017
 bb = C0 hex: debounce time of the Diag inputs p10017
 bb = C1 hex: error in the internal data for p10030 SDI positive
 bb = C2 hex: error in the internal data for p10031 SDI negative
 bb = C3 ... CA hex: error in the data to calculate the drive groups p10030 ... p10031
 bb = CB hex: p10032
 bb = CC hex: p10033
 bb = CD hex: p10009
 bb = CE ... CF error in the data for drive group 1 SLP parameter p10032 ... p10033
 bb = D0 ... D1 error in the data for drive group 2 SLP parameter p10032 ... p10033
 bb = D2 ... D3 error in the data for drive group 3 SLP parameter p10032 ... p10033
 bb = D4 ... D5 error in the data for drive group 4 SLP parameter p10032 ... p10033
 bb = D6 error in the data for initializing the retract function
 bb = D7 error in the data for the retract function SLP
 bb = D8 error in parameter p10000[1..5]
 bb = D9..E3 error in the internal data of the axis communication
 bb = E4..F2 error in the internal data of the discrepancy check

cc: indicates the index of the data to be cross-compared that resulted in the error.

Remedy:

Carry out the following steps on the TM54F:

- check the specified parameters for incorrect parameterization.
- activate the safety commissioning mode (p0010 = 95).
- start the copy function for SI parameters (p9700 = 57 hex).
- acknowledge complete data change (p9701 = AC hex).
- exit the safety commissioning mode (p0010 = 0).
- save all parameters (p0977 = 1).
- carry out safe acknowledgment (p10006).

For an internal software error (aaaa > 0):

- For TM54F, upgrade the firmware to a later version.
- contact the Hotline.
- replace the TM54F.

F35052 (A)

TM54F: Internal hardware error

Message value: %1

Message class: Hardware / software error (1)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY (POWER ON)

Cause: An internal software/hardware error has been detected on the Terminal Module 54F (TM54F).

Fault value (r0949, interpret decimal):

Only for internal Siemens troubleshooting.

Remedy:

- check the electrical cabinet design and cable routing for EMC compliance
- upgrade TM54F firmware to more recent version.
- contact the Hotline.
- replace the TM54F.

Reaction upon A: NONE

Acknowl. upon A: NONE

F35053	TM54F: Temperature fault threshold exceeded
Message value:	%1
Message class:	Overtemperature of the electronic components (6)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The temperature measured using the temperature sensing on the TM54F has exceeded the threshold value to initiate this fault. As fault response fail-safe input terminal signals are transferred to the motion monitoring functions. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- allow the TM54F to cool down. - carry out safe acknowledgment (p10006).
A35054	TM54F: Temperature alarm threshold exceeded
Message value:	%1
Message class:	Overtemperature of the electronic components (6)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature measured using the temperature sensing on the TM54F has exceeded the threshold value to initiate this alarm.
Remedy:	- allow the TM54F to cool down. - carry out safe acknowledgment (p10006).
A35075 (F)	TM54F: Error during internal communication
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An internal communications error has occurred in the Terminal Module 54F (TM54F). This message is also output in the following cases: - The TM54F exists and no safety function of the TM54F has yet been parameterized. - Parameter p10000 (TM54F master) is not set the same as p10000 (TM54F slave). - Parameter p10010 (TM54F master) is not set the same as p10010 (TM54F slave). Alarm value (r2124, interpret decimal): Only for internal Siemens diagnostics.
Remedy:	If TM54F exists and no safety function has yet been parameterized: - Not necessary. The alarm disappears automatically after a safety function of the TM54F has been parameterized. For p10010/p10000 from the TM54F master not equal to the TM54F slave: - start the copy function for the node identifier on the TM54F (p9700 = 1D hex). - acknowledge the hardware CRC on the TM54F (p9701 = EC hex). - save all parameters (p0977 = 1). - carry out a POWER ON (power off/on) for all components. For internal communication errors: - check the electrical cabinet design and cable routing for EMC compliance - upgrade the software on the TM54F. - contact the Hotline. - replace the TM54F.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)

A35080 (F)	TM54F: Checksum error safety parameters
Message value:	%1
Message class:	Safety monitoring channel has identified an error (10)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The calculated checksum entered in r10004 over the safety-relevant parameters does not match the reference checksum saved in p10005 at the last machine acceptance. Fault value (r0949, interpret binary): Bit 0 = 1: Checksum error for functional SI parameters. Bit 1 = 1: Checksum error for SI parameters for component assignment.
Remedy:	- check the safety-relevant parameters and if required, correct. - set the reference checksum to the actual checksum. - acknowledge the hardware replacement. - carry out a POWER ON (power off/on). - carry out an acceptance test.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)

A35081 (F)	TM54F: Static (steady state) 1 signal at the F-DI for safe acknowledgment
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A logical 1 signal is present at the F-DI configured in p10006 for more than 10 seconds. If, at the F-DI no acknowledgment was performed for safe acknowledgment, then a steady-state logical and 0 signal must be present. This avoids unintentional safety-relevant acknowledgement (or the "Internal Event Acknowledge" signal) if a wire breaks or one of the two digital inputs bounces.
Remedy:	Set the fail-safe digital input (F-DI) to a logical 0 signal (p10006). Note: F-DI: Failsafe Digital Input
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY

F35150	TM54F: Communication error
Message value:	%1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A communication error between the TM54F master and Control Unit or between the TM54F slave and the Motor Module/Hydraulic Module was detected. Fault value (r0949, interpret hexadecimal): Only for internal Siemens troubleshooting.

Remedy: When replacing a Motor Module/Hydraulic Module, carry out the following steps:

- start the copy function for the node identifier on the TM54F (p9700 = 1D hex).
- acknowledge the hardware CRC on the TM54F (p9701 = EC hex).
- save all parameters (p0977 = 1).
- carry out a POWER ON (power off/on) for all components.

The following always applies:

- check the electrical cabinet design and cable routing for EMC compliance
- upgrade the software on the TM54F.
- contact the Hotline.
- replace the TM54F.

F35151

TM54F: Discrepancy error

Message value: %1

Message class: Error in the parameterization / configuration / commissioning procedure (18)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: The safety input terminals or output terminals show a different state longer than that parameterized in p10002.

Fault value (r0949, interpret hexadecimal):

yyyyxxxx hex

xxxx: The safety-relevant input terminals F-DI indicate a discrepancy.

Bit 0: Discrepancy for F-DI 0

...

Bit 9: Discrepancy for F-DI 9

yyyy: The safety-relevant output terminals F-DO indicate a discrepancy.

Bit 0: Discrepancy for F-DO 0

...

Bit 3: Discrepancy for F-DO 3

Note:

If several discrepancy errors occur consecutively, then this fault is only signaled for the first error that occurs.

The following options are available to analyze all of the discrepancy errors:

- Using the commissioning software, evaluate the input states and output states of the TM54F. All discrepancy errors are displayed here.
- Compare parameters p10051 and p10052 from the TM54F master and TM54F slave for discrepancy.

Remedy: Check the wiring of the corresponding F-DI (contact problems).

Discrepancy errors in the fail-safe digital inputs (F-DI) can only be completely acknowledged if, after the cause of the error was resolved, safe acknowledgement was carried out (see p10006). As long as safety acknowledgement was not carried out, the corresponding F-DI stays in the safe state internally.

Sets the discrepancy time for cyclic switching operations at the F-DIs:

For cyclic switching operations at the fail-safe digital inputs (F-DI), it may be necessary to adapt the discrepancy time to the switching frequency:

If the period of a cyclic switching pulse corresponds to twice the value of p10002, then the following formulas should be checked:

- $p10002 < (tp / 2) - td$ (discrepancy time must be less than half the period minus the actual discrepancy time)
- $p10002 \geq p10000$ (discrepancy time must be no less than p10000)
- $p10002 > td$ (discrepancy time must be greater than the switch discrepancy time which may actually apply)

td: possible actual discrepancy time (in ms) that can occur with a switching operation. This must correspond to at least 1 SI sampling cycle (see p10000).

tp: period for a switching operation in ms.

For cyclic switching operations and when debounce (p10017) is active, the discrepancy time is directly specified by the debounce time.

If the period of a cyclic switching pulse corresponds to twice the debounce time, then the following formulas should be checked.

- $p10002 < p10017 + 1\text{ms} - td$

- $p10002 > td$

- $p10002 \geq p10000$

Example:

If the SI sampling cycle is 12 ms and the switching frequency is 110 ms ($p10017 = 0$), the maximum discrepancy time which can be set is as follows:

$p10002 \leq 110/2\text{ms} - 12\text{ms} = 43\text{ms}$ --> rounded-off, the following is obtained $p10002 \leq 36\text{ms}$

Since the discrepancy time can only be accepted as a whole SI sampling time, the value will need to be rounded up or down to a whole SI sampling time value if it is not an exact integer multiple of an SI sampling time.

Basic secondary condition to set the discrepancy time:

The discrepancy time of the FDIs must always be set higher than the highest value p9780 (the drives that use safety with TM54F).

F-DI: Failsafe Digital Input

F-DO: Failsafe Digital Output

F35152	TM54F: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	An internal software error has occurred in the Terminal Module 54F (TM54F). The fail-safe digital inputs and digital outputs (F-DI, F-DO) on the TM54F have been set to the safe state. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting. Note: F-DI: Failsafe Digital Input F-DO: Failsafe Digital Output
Remedy:	Check that the firmware version of the TM54F matches the Control Unit's firmware version. The automatic firmware update must be activated in the project. Note: This signal will also appear, for example, in conjunction with fault F35013. In this case you should check all the parameters for the test stop on the TM54F (p10001, p10003, p10007, p10041, p10046, p10047). In this case, a POWER ON is required after the parameters have been corrected.

A35200 (F, N)	TM: Calibration data
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An error was detected in the calibration data of the Terminal Module. Alarm value (r2124, interpret decimal): ddcbaa dec: dd = component number, c = AI/AO, b = fault type, aa = number c = 0: analog input (AI, Analog Input) c = 1: analog output (AO, Analog Output) b = 0: No calibration data available. b = 1: Offset too high (> 100 mV).

4 Faults and alarms

4.2 List of faults and alarms

Remedy: - carry out a POWER ON (power off/on) for all components.
- Replace the component if necessary.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F35207 (N, A) TM: Temperature fault/alarm threshold channel 0 exceeded

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (NONE, OFF1, OFF3)
Vector: OFF2 (NONE, OFF1, OFF3)
Hla: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For the temperature evaluation via the Terminal Module (TM), at least one of the following conditions to initiate this fault is fulfilled:
- alarm threshold has been exceeded longer than that set in the timer (p4102[0], p4103[0]).
or
- fault threshold exceeded (p4102[1]).
Note:
For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[0] = 1, 4), the following applies:
- if r4101[0] > 1650 ohms, the temperature r4105[0] = 250 °C
- if r4101[0] <= 1650 ohms, the temperature r4105[0] = -50 °C
The temperature actual value is displayed via connector output r4105[0] and can be interconnected.
Notice:
This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.
Fault value (r0949, interpret decimal):
Temperature actual value at the time of initiation [0.1 °C].

Remedy: - allow the temperature sensor to cool down to below p4102[1] - hysteresis (5 K, for TM150, can be set using p4118[0]).
- if required, set the fault response to NONE (p2100, p2101).
See also: p4102

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F35208 (N, A) TM: Temperature fault/alarm threshold channel 1 exceeded

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (NONE, OFF1, OFF3)
Vector: OFF2 (NONE, OFF1, OFF3)
Hla: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For the temperature evaluation via the Terminal Module (TM), at least one of the following conditions to initiate this fault is fulfilled:
- alarm threshold has been exceeded longer than that set in the timer (p4102[2], p4103[1]).
or
- fault threshold exceeded (p4102[3]).

Note:

For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[1] = 1, 4), the following applies:

- if r4101[1] > 1650 ohms, the temperature r4105[1] = 250 °C
- if r4101[1] <= 1650 ohms, the temperature r4105[1] = -50 °C

The temperature actual value is displayed via connector output r4105[1] and can be interconnected.

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy: - allow the temperature sensor to cool down to below p4102[3] - hysteresis (5 K, for TM150, can be set using p4118[1]).

- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F35209 (N, A) TM: Temperature fault/alarm threshold channel 2 exceeded

Message value: %1

Message class: External measured value / signal state outside the permissible range (16)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: Infeed: OFF2 (NONE, OFF1)

Servo: OFF2 (NONE, OFF1, OFF3)

Vector: OFF2 (NONE, OFF1, OFF3)

Hla: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For the temperature evaluation via the Terminal Module (TM), at least one of the following conditions to initiate this fault is fulfilled:

- alarm threshold has been exceeded longer than that set in the timer (p4102[4], p4103[2]).

or

- fault threshold exceeded (p4102[5]).

Note:

For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[2] = 1, 4), the following applies:

- if r4101[2] > 1650 ohms, the temperature r4105[2] = 250 °C
- if r4101[2] <= 1650 ohms, the temperature r4105[2] = -50 °C

The temperature actual value is displayed via connector output r4105[2] and can be interconnected.

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy: - allow the temperature sensor to cool down to below p4102[5] - hysteresis (5 K, for TM150, can be set using p4118[2]).

- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

4 Faults and alarms

4.2 List of faults and alarms

F35210 (N, A)	TM: Temperature fault/alarm threshold channel 3 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module (TM), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[6], p4103[3]). or - fault threshold exceeded (p4102[7]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[3] = 1, 4), the following applies: - if r4101[3] > 1650 ohms, the temperature r4105[3] = 250 °C - if r4101[3] <= 1650 ohms, the temperature r4105[3] = -50 °C The temperature actual value is displayed via connector output r4105[3] and can be interconnected. Notice: This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module. Fault value (r0949, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[7] - hysteresis (5 K, for TM150, can be set using p4118[3]). - if required, set the fault response to NONE (p2100, p2101). See also: p4102
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A35211 (F, N)	TM: Temperature alarm threshold channel 0 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature measured using the temperature sensing of the Terminal Module (TM) (r4105[0]) has exceeded the threshold value to initiate this alarm (p4102[0]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[0] = 1, 4), the following applies: - if r4101[0] > 1650 ohms, the temperature r4105[0] = 250 °C - if r4101[0] <= 1650 ohms, the temperature r4105[0] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[0] - hysteresis (5 K); for TM150, can be set using p4118[0]. See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35212 (F, N)	TM: Temperature alarm threshold channel 1 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature measured using the temperature sensing of the Terminal Module (TM) (r4105[1]) has exceeded the threshold value to initiate this alarm (p4102[2]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[1] = 1, 4), the following applies: - if r4101[1] > 1650 ohms, the temperature r4105[1] = 250 °C - if r4101[1] <= 1650 ohms, the temperature r4105[1] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[4] - hysteresis (5 K); for TM150, can be set using p4118[1]. See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35213 (F, N)	TM: Temperature alarm threshold channel 2 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature measured using the temperature sensing of the Terminal Module (TM) (r4105[2]) has exceeded the threshold value to initiate this alarm (p4102[4]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[2] = 1, 4), the following applies: - if r4101[2] > 1650 ohms, the temperature r4105[2] = 250 °C - if r4101[2] <= 1650 ohms, the temperature r4105[2] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[4] - hysteresis (5 K); for TM150, can be set using p4118[2]. See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35214 (F, N)	TM: Temperature alarm threshold channel 3 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature measured using the temperature sensing of the Terminal Module (TM) (r4105[3]) has exceeded the threshold value to initiate this alarm (p4102[6]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[3] = 1, 4), the following applies: - if r4101[3] > 1650 ohms, the temperature r4105[3] = 250 °C - if r4101[3] <= 1650 ohms, the temperature r4105[3] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[6] - hysteresis (5 K); for TM150, can be set using p4118[3]. See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F35220 (N, A)	TM: Frequency limit reached for signal output
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM15, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The signals output from the Terminal Module 41 (TM41) for tracks A/B have reached the limit frequency. The output signals are no longer in synchronism with the specified setpoint. SIMOTION (p4400 = 0) operating mode: - If the TM41 has been configured as the technology project, this fault is also output in response to short-circuited A/B signals in X520. SINAMICS (p4400 = 1) operating mode: - the fine resolution of TM41 in p0418 does not match that of the connector input that was interconnected at p4420 - the encoder position actual value r0479 interconnected at connector input p4420 has an excessively high actual speed - the output signals correspond to a speed, which is greater than the maximum speed (r1082 of TM41).
Remedy:	SIMOTION (p4400 = 0) operating mode: - enter a lower speed setpoint (p1155). - reduce the encoder pulse number (p0408). - check track A/B for short-circuits. SINAMICS (p4400 = 1) operating mode: - enter a lower speed setpoint (p1155). - reduce the encoder pulse number (p0408). Notice: The output signal is no longer monitored after changing the message type to "Alarm" (A).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F35221 (N, A)	TM: Setpoint - actual value deviation outside the tolerance range
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM15, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	The deviation between the setpoint and the output signals (track A/B) exceeds the tolerance of +/-3 %. The deviation between the internal and external measured value is too high (> 1000 pulses).
Remedy:	- reduce the basic clock cycle (p0110, p0111). - if required, replace the component (e.g. internal short-circuit).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A35222 (F, N)	TM: Encoder pulse number not permissible
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM15, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The encoder pulse number entered does not match the permissible pulse number from a hardware perspective. Fault value (r0949, interpret decimal): 1: Encoder pulse number is too high. 2: Encoder pulse number is too low. 4: Encoder pulse number is less than the zero mark offset (p4426).
Remedy:	- enter the encoder pulse number in the permissible range (p0408). - if necessary, replace TM41 SAC with TM41 DAC. Note: TM41 SAC: order no. = 6SL3055-0AA00-3PA0 TM41 DAC: order no. = 6SL3055-0AA00-3PA1 The following applies for TM41 SAC: - minimum/maximum value for p0408: 1000/8192 The following applies for TM41 DAC: - minimum/maximum value for p0408: 1000/16384 See also: p0408
Reaction upon F:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35223 (F, N)	TM: Zero mark offset not permissible
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM15, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The entered zero mark offset is not permissible. Fault value (r0949, interpret decimal): 1: Zero mark offset is too high. See also: p4426 (TM41 encoder emulation pulses for zero mark)
Remedy:	Enter the zero mark offset in the permissible range (p4426).
Reaction upon F:	Infeed: OFF1 (NONE, OFF2) Servo: OFF1 (NONE, OFF2, OFF3) Vector: OFF1 (NONE, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35224 (N)	TM: Zero mark synchronization interrupted
Message value:	%1
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The zero mark synchronization with the encoder to be emulated was interrupted. Alarm value (r2124, interpret decimal): 0: The encoder is not in the ready state (e.g. encoder parked) 1: An absolute encoder was connected. 2: The encoder r0479[0...2] interconnected via connector input: p4420 is already communicating with another TM41 (precisely one TM41 can be interconnected with a specific r0479[0...2]). 3: The BICO interconnection to Terminal Module 41 (TM41) was removed (CI: p4420 = 0 signal). 4: The encoder interconnected via connector input: p4420 has carried out an EDS changeover or has been re-parameterized (this operation is not supported, set p4420 to 0 and interconnect again). 5: The maximum number of revolutions of the encoder was exceeded. 6: Encoder in an invalid state. 7: Encoder in an invalid state. 8: Encoder in an invalid state (the encoder is not parameterized or the interconnected signal source is not in the cyclic state).
Remedy:	Not necessary. - if the encoder changes into the ready state, then a synchronization operation that was previously interrupted is carried out again. - if the synchronization was interrupted due to the maximum permissible synchronization duration, then a new synchronization is not carried out. - The alarm is only output, if, for an absolute encoder, the zero mark synchronization is set to the zero position (p4401.0 = 1 and p4401.1=0).
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35225	TM: Zero mark synchronization held - encoder not in the ready state
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The zero mark synchronization with the encoder to be emulated was held. The encoder is not in the "ready" state.
Remedy:	Bring the encoder into the "ready" state.

A35226	TM: Tracks A/B are de-activated
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	There is no frequency setpoint for the Terminal Module 41 (TM41). The output of tracks A/B has been held (frozen). Possible causes: - Connector input p4420 is not interconnected. - the leading encoder is not in the "ready" state (parking encoder or encoder data set not parameterized). - TM41 has a fault. - The TM41 is in the commissioning mode (p0010 > 0). - The TM41 component is not connected to DRIVE-CLiQ.
Remedy:	- Appropriately interconnect connector input p4420. - Bring the leading encoder into the "ready" state. - Remove any TM41 faults.

A35227	EDS changeover/encoder data set change not supported
Message value:	-
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Terminal Module 41 (TM41) does not support the following application cases: - the encoder interconnected via connector input p4420 has carried out an EDS changeover. - the encoder interconnected with the TM41 was re-parameterized so that the position actual value of the encoder must be newly interpreted. For example, this is the case when changing the direction of rotation of the motor (p0410, p1821) or when changing the fine resolution (p0418). This may result in a sudden change in the position actual value of the encoder (position setpoint of the TM41), which must not be output at the TM41. See also: p4420 (TM41 encoder emulation position setpoint)
Remedy:	Set connector input p4420 = 0 and re-wire.

A35228 (F, N)	TM: Sampling time p4099[3] invalid
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The sampling time set in p4099[3] for incremental encoder emulation in Terminal Module 41 (TM41) does not correspond to the valid value. To resolve the problem, correct the setting of p4099[3]. The system automatically performs a warm restart/sub-boot. Alarm value (r2124, interpret decimal): 1: A sampling time p4099[3] < 125 µs was set. 2: An integer multiple of the DRIVE-CLiQ clock cycle was not entered in p4099[3]. 3: - In the SINAMICS mode (p4400 = 1), the sampling time in p4099[3] is not an integer multiple of the current controller sampling time (p0115[0]) of the drive object, which supplies the position setpoint (CI: p4420) for the incremental encoder simulation. - The encoder interconnected via connector input p4420 (e.g. an SSI encoder) is sampled in a slower clock cycle.
Remedy:	- if necessary, cancel the BICO interconnection via connector input p4420. - check the rules specified under cause for setting the sampling time in p4099[3]. - if necessary, set the BICO interconnection via connector input p4420 again. Note: Every time the BICO interconnection is reset via connector input p4420, the sampling time is checked in p4099[3] and, where necessary, this message is output.
Reaction upon F:	OFF1 (NONE, OFF2)
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F35229	TM: Time slice de-activated
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: NONE Vector: NONE Hla: NONE
Acknowledge:	IMMEDIATELY
Cause:	The required value of a cycle time in p4099[0...2] is invalid. The corresponding time slice was not activated. Alarm value (r2124, interpret decimal): 0: Digital input/outputs (p4099[0]) 1: Analog inputs (p4099[1]) 3: Encoder emulation (p4099[3]). 4: Encoder emulation speed setpoint (p4099[3]). 5: Encoder emulation speed setpoint (p4099[3]). 6: Internal sequence control of the TM41 (internal error)
Remedy:	Change the sampling time according to the alarm value. Note: The sampling time p4099[0] may not be zero.

F35230	TM: Hardware fault
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM15DI_DO, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF1 (NONE, OFF2) Servo: NONE Vector: NONE Hla: NONE
Acknowledge:	POWER ON
Cause:	The Terminal Module (TM) used has signaled internal errors. Signals from this module may not be evaluated because they are very likely to be incorrect.
Remedy:	If required, replace the Terminal Module.
A35231	TM: Master control by PLC missing
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The "master control by PLC" signal was missing in operation. - interconnection of the binector input for "master control by PLC" is incorrect (p0854). - the higher-level control has withdrawn the "master control by PLC" signal. - data transfer via the fieldbus (master/drive) was interrupted. Note: This alarm is only decisive in the "SIMOTION" operating mode (p4400 = 0). In the "SINAMICS" operating mode (p4400 = 1), the setpoints at p4420 are evaluated independent of binector input p0854.
Remedy:	- check the interconnection of the binector input for "master control by PLC" (p0854). - check the "master control by PLC" signal and, if required, switch in. - check the data transfer via the fieldbus (master/drive). - check the setting of parameter p2037.
A35232	TM41: Zero mark no longer synchronous POWER ON required
Message value:	-
Message class:	Application / technological function faulted (17)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	SINAMICS (p4400 = 1) operating mode: When parameterizing a Terminal Module 41 (TM41) or when operating a TM41 Module, an operating state was reached which required a POWER ON. These include: - changing the encoder pulse number (p0408). - changing the fine resolution (p0418). - withdrawing the DRIVE-CLiQ cable without first de-activating TM41 via p0105. If this alarm was output, then the zero mark of the TM41 can no longer be output in synchronism to that of the encoder interconnected at p4420. SIMOTION (p4400 = 0) operating mode: A previously set zero mark position (p4426) no longer matches encoder position (r0479) due to the change in the pulse number (p0408).
Remedy:	The incremental position at output X520 of TM41 can still be evaluated independent of the zero mark. A POWER ON must be carried out if the TM41 zero mark is evaluated.

F35233	DRIVE-CLiQ component function not supported
Message value:	%1
Message class:	Error in the parameterization / configuration / commissioning procedure (18)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A function requested by the Control Unit is not supported by a DRIVE-CLiQ component. Fault value (r0949, interpret decimal): 1: Terminal Module 31 does not support the function "Timer for temperature evaluation" (X522.7/8, p4103 > 0.000). 4: The improved actual value resolution is not supported (p4401.4). 5: The improved setpoint resolution is not supported (p4401.5). 6: The residual value handling in the setpoint channel cannot be deactivated (p4401.6). 7: Output frequencies greater than 750 kHz cannot be activated (p4401.7).
Remedy:	For fault value = 1: - De-activate timer for temperature evaluation (X522.7/8) (p4103 = 0.000). - Use Terminal Module 31 and the relevant firmware version to enable the "Timer for temperature evaluation" function (Order No. 6SL3055-0AA00-3AA1, firmware version 2.6 and higher). See also: p4103, p4401 (TM41 encoder emulation mode)

F35400 (N, A)	TM: Temperature fault/alarm threshold channel 4 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[8], p4103[4]). or - fault threshold exceeded (p4102[9]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[4] = 1, 4), the following applies: - if r4101[4] > 1650 ohms, the temperature r4105[4] = 250 °C - if r4101[4] <= 1650 ohms, the temperature r4105[4] = -50 °C The temperature actual value is displayed via connector output r4105[4] and can be interconnected. Notice: This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module. Fault value (r0949, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[9] - hysteresis (p4118[4]). - if required, set the fault response to NONE (p2100, p2101). See also: p4102
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F35401 (N, A)	TM: Temperature fault/alarm threshold channel 5 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[10], p4103[5]). or - fault threshold exceeded (p4102[11]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[5] = 1, 4), the following applies: - if r4101[5] > 1650 ohms, the temperature r4105[5] = 250 °C - if r4101[5] <= 1650 ohms, the temperature r4105[5] = -50 °C The temperature actual value is displayed via connector output r4105[5] and can be interconnected. Notice: This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module. Fault value (r0949, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[11] - hysteresis (p4118[5]). - if required, set the fault response to NONE (p2100, p2101). See also: p4102
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F35402 (N, A)	TM: Temperature fault/alarm threshold channel 6 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[12], p4103[6]). or - fault threshold exceeded (p4102[13]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[6] = 1, 4), the following applies: - if r4101[6] > 1650 ohms, the temperature r4105[6] = 250 °C - if r4101[6] <= 1650 ohms, the temperature r4105[6] = -50 °C The temperature actual value is displayed via connector output r4105[6] and can be interconnected.

4 Faults and alarms

4.2 List of faults and alarms

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy:

- allow the temperature sensor to cool down to below p4102[13] - hysteresis (p4118[6]).
- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F35403 (N, A) TM: Temperature fault/alarm threshold channel 7 exceeded

Message value: %1

Message class: External measured value / signal state outside the permissible range (16)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF2 (NONE, OFF1)
Servo: OFF2 (NONE, OFF1, OFF3)
Vector: OFF2 (NONE, OFF1, OFF3)
Hla: OFF2 (NONE, OFF1, OFF3)

Acknowledge: IMMEDIATELY (POWER ON)

Cause: For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled:

- alarm threshold has been exceeded longer than that set in the timer (p4102[14], p4103[7]).
- or
- fault threshold exceeded (p4102[15]).

Note:

For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[7] = 1, 4), the following applies:

- if r4101[7] > 1650 ohms, the temperature r4105[7] = 250 °C
- if r4101[7] <= 1650 ohms, the temperature r4105[7] = -50 °C

The temperature actual value is displayed via connector output r4105[7] and can be interconnected.

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy:

- allow the temperature sensor to cool down to below p4102[15] - hysteresis (p4118[7]).
- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F35404 (N, A)	TM: Temperature fault/alarm threshold channel 8 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[16], p4103[8]). or - fault threshold exceeded (p4102[17]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[8] = 1, 4), the following applies: - if r4101[8] > 1650 ohms, the temperature r4105[8] = 250 °C - if r4101[8] <= 1650 ohms, the temperature r4105[8] = -50 °C The temperature actual value is displayed via connector output r4105[8] and can be interconnected. Notice: This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module. Fault value (r0949, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[17] - hysteresis (p4118[8]). - if required, set the fault response to NONE (p2100, p2101). See also: p4102
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F35405 (N, A)	TM: Temperature fault/alarm threshold channel 9 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[18], p4103[9]). or - fault threshold exceeded (p4102[19]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[9] = 1, 4), the following applies: - if r4101[9] > 1650 ohms, the temperature r4105[9] = 250 °C - if r4101[9] <= 1650 ohms, the temperature r4105[9] = -50 °C The temperature actual value is displayed via connector output r4105[9] and can be interconnected.

4 Faults and alarms

4.2 List of faults and alarms

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy:

- allow the temperature sensor to cool down to below p4102[19] - hysteresis (p4118[9]).

- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F35406 (N, A)

TM: Temperature fault/alarm threshold channel 10 exceeded

Message value: %1

Message class: External measured value / signal state outside the permissible range (16)

Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF2 (NONE, OFF1)

Servo: OFF2 (NONE, OFF1, OFF3)

Vector: OFF2 (NONE, OFF1, OFF3)

Hla: OFF2 (NONE, OFF1, OFF3)

Acknowledge:

IMMEDIATELY (POWER ON)

Cause:

For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled:

- alarm threshold has been exceeded longer than that set in the timer (p4102[20], p4103[10]).

or

- fault threshold exceeded (p4102[21]).

Note:

For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[10] = 1, 4), the following applies:

- if r4101[10] > 1650 ohms, the temperature r4105[10] = 250 °C

- if r4101[10] <= 1650 ohms, the temperature r4105[10] = -50 °C

The temperature actual value is displayed via connector output r4105[10] and can be interconnected.

Notice:

This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module.

Fault value (r0949, interpret decimal):

Temperature actual value at the time of initiation [0.1 °C].

Remedy:

- allow the temperature sensor to cool down to below p4102[21] - hysteresis (p4118[10]).

- if required, set the fault response to NONE (p2100, p2101).

See also: p4102

Reaction upon N: NONE

Acknowl. upon N: NONE

Reaction upon A: NONE

Acknowl. upon A: NONE

F35407 (N, A)	TM: Temperature fault/alarm threshold channel 11 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (NONE, OFF1, OFF3) Vector: OFF2 (NONE, OFF1, OFF3) Hla: OFF2 (NONE, OFF1, OFF3)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	For the temperature evaluation via the Terminal Module 150 (TM150), at least one of the following conditions to initiate this fault is fulfilled: - alarm threshold has been exceeded longer than that set in the timer (p4102[22], p4103[11]). or - fault threshold exceeded (p4102[23]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[11] = 1, 4), the following applies: - if r4101[11] > 1650 ohms, the temperature r4105[11] = 250 °C - if r4101[11] <= 1650 ohms, the temperature r4105[11] = -50 °C The temperature actual value is displayed via connector output r4105[11] and can be interconnected. Notice: This fault only causes the drive to shut down if there is at least one BICO interconnection between the drive and the Terminal Module. Fault value (r0949, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	- allow the temperature sensor to cool down to below p4102[23] - hysteresis (p4118[11]). - if required, set the fault response to NONE (p2100, p2101). See also: p4102
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A35410 (F, N)	TM: Temperature alarm threshold channel 4 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[4]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[8]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[4] = 1, 4), the following applies: - if r4101[4] > 1650 ohms, the temperature r4105[4] = 250 °C - if r4101[4] <= 1650 ohms, the temperature r4105[4] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[8] - hysteresis (p4118[4]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35411 (F, N)	TM: Temperature alarm threshold channel 5 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[5]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[10]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[5] = 1, 4), the following applies: - if r4101[5] > 1650 ohms, the temperature r4105[5] = 250 °C - if r4101[5] <= 1650 ohms, the temperature r4105[5] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[10] - hysteresis (p4118[5]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35412 (F, N)	TM: Temperature alarm threshold channel 6 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[6]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[12]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[6] = 1, 4), the following applies: - if r4101[6] > 1650 ohms, the temperature r4105[6] = 250 °C - if r4101[6] <= 1650 ohms, the temperature r4105[6] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[12] - hysteresis (p4118[6]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35413 (F, N)	TM: Temperature alarm threshold channel 7 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[7]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[14]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[7] = 1, 4), the following applies: - if r4101[7] > 1650 ohms, the temperature r4105[7] = 250 °C - if r4101[7] <= 1650 ohms, the temperature r4105[7] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[14] - hysteresis (p4118[7]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35414 (F, N)	TM: Temperature alarm threshold channel 8 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[8]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[16]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[8] = 1, 4), the following applies: - if r4101[8] > 1650 ohms, the temperature r4105[8] = 250 °C - if r4101[8] <= 1650 ohms, the temperature r4105[8] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[16] - hysteresis (p4118[8]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35415 (F, N)	TM: Temperature alarm threshold channel 9 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[9]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[18]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[9] = 1, 4), the following applies: - if r4101[9] > 1650 ohms, the temperature r4105[9] = 250 °C - if r4101[9] <= 1650 ohms, the temperature r4105[9] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[18] - hysteresis (p4118[9]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35416 (F, N)	TM: Temperature alarm threshold channel 10 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[10]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[20]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[10] = 1, 4), the following applies: - if r4101[10] > 1650 ohms, the temperature r4105[10] = 250 °C - if r4101[10] <= 1650 ohms, the temperature r4105[10] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[20] - hysteresis (p4118[10]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35417 (F, N)	TM: Temperature alarm threshold channel 11 exceeded
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature (r4105[11]) measured using the temperature sensing of the Terminal Module 150 (TM150) has exceeded the threshold value to initiate this alarm (p4102[22]). Note: For sensor type "PTC thermistor" and "Bimetallic NC contact" (p4100[11] = 1, 4), the following applies: - if r4101[11] > 1650 ohms, the temperature r4105[11] = 250 °C - if r4101[11] <= 1650 ohms, the temperature r4105[11] = -50 °C Alarm value (r2124, interpret decimal): Temperature actual value at the time of initiation [0.1 °C].
Remedy:	Allow the temperature sensor to cool down to below p4102[22] - hysteresis (p4118[11]). See also: p4102
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N35800 (F)	TM: Group signal
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	NONE
Cause:	The Terminal Module has detected at least one fault.
Remedy:	Evaluates other actual messages.
Reaction upon F:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY

A35801 (F, N)	TM DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ communication error has occurred between the Control Unit and the Terminal Module involved. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause

4 Faults and alarms

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Remedy: - check the DRIVE-CLiQ connection.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

A35802 (F, N) TM: Time slice overflow

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A time slice overflow has occurred on the Terminal Module.
Remedy: Replace the Terminal Module.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35803 (F, N) TM: Memory test

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred during the memory test on the Terminal Module.
Remedy: - check whether the permissible ambient temperature for the Terminal Module is being maintained.
- replace the Terminal Module.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F35804 (N, A) TM: CRC

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY (POWER ON)
Cause: A checksum error has occurred when reading-out the program memory on the Terminal Module.
Fault value (r0949, interpret hexadecimal):
Difference between the checksum at POWER ON and the actual checksum.
Remedy: - check whether the permissible ambient temperature for the component is maintained.
- replace the Terminal Module.
Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A35805 (F, N)	TM: EEPROM checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Internal parameter data is corrupted. Alarm value (r2124, interpret hexadecimal): 01: EEPROM access error. 02: Too many blocks in the EEPROM.
Remedy:	- check whether the permissible ambient temperature for the component is maintained. - replace the Terminal Module 31 (TM31).
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35807 (F, N)	TM: Sequence control time monitoring
Message value:	-
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Error, timeout, sequence control on the Terminal Module.
Remedy:	Replace the Terminal Module.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F35820	TM DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the Terminal Module involved. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram.

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8 (= 08 hex):

No SYNC telegram is expected - but the received telegram is one.

9 (= 09 hex):

The error bit in the receive telegram is set.

16 (= 10 hex):

The receive telegram is too early.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).

- check the electrical cabinet design and cable routing for EMC compliance

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F35835

TM DRIVE-CLiQ: Cyclic data transfer error

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communication error has occurred from the Control Unit to the Terminal Module involved. The nodes do not send and receive in synchronism.

Fault cause:

33 (= 21 hex):

The cyclic telegram has not been received.

34 (= 22 hex):

Timeout in the telegram receive list.

64 (= 40 hex):

Timeout in the telegram send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON.

- replace the component involved.

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F35836

TM DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communication error has occurred between the Control Unit and the Terminal Module involved. Data were not able to be sent.

Fault cause:

65 (= 41 hex):

Telegram type does not match send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON.

F35837 PTM DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

A35840 TM DRIVE-CLiQ: error below the signaling threshold

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A DRIVE-CLiQ error has occurred below the signaling threshold.
Fault cause:
1 (= 01 hex):
Checksum error (CRC error).
2 (= 02 hex):
Telegram is shorter than specified in the length byte or in the receive list.
3 (= 03 hex):
Telegram is longer than specified in the length byte or in the receive list.
4 (= 04 hex):
The length of the receive telegram does not match the receive list.
5 (= 05 hex):
The type of the receive telegram does not match the receive list.
6 (= 06 hex):
The address of the component in the telegram and in the receive list do not match.
7 (= 07 hex):
A SYNC telegram is expected - but the received telegram is not a SYNC telegram.
8 (= 08 hex):
No SYNC telegram is expected - but the received telegram is one.
9 (= 09 hex):
The error bit in the receive telegram is set.
10 (= 0A hex):
The sign-of-life bit in the receive telegram is not set.
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.

4 Faults and alarms

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16 (= 10 hex):

The receive telegram is too early.

32 (= 20 hex):

Error in the telegram header.

33 (= 21 hex):

The cyclic telegram has not been received.

34 (= 22 hex):

Timeout in the telegram receive list.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

64 (= 40 hex):

Timeout in the telegram send list.

65 (= 41 hex):

Telegram type does not match send list.

66 (= 42 hex):

Send error: The telegram buffer memory contains an error.

67 (= 43 hex):

Send error: The telegram buffer memory contains an error.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the electrical cabinet design and cable routing for EMC compliance

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F35845

TM DRIVE-CLiQ: Cyclic data transfer error

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communication error has occurred between the Control Unit and the Terminal Module (TM) involved.

Fault cause:

11 (= 0B hex):

Synchronization error during alternating cyclic data transfer.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON.

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F35850

TM: Internal software error

Message value:

%1

Message class:

Hardware / software error (1)

Drive object:

A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

Infeed: OFF1 (NONE, OFF2)

Servo: OFF1 (NONE, OFF2, OFF3)

Vector: OFF1 (NONE, OFF2, OFF3)

Hla: OFF1 (NONE, OFF2, OFF3)

Acknowledge:

POWER ON

Cause:

An internal software error in the Terminal Module (TM) has occurred.

Fault value (r0949, interpret decimal):

1: Background time slice is blocked.

2: Checksum over the code memory is not OK.

Remedy:

- replace the Terminal Module (TM).
- if required, upgrade the firmware in the Terminal Module.
- contact the Hotline.

F35851 TM DRIVE-CLiQ (CU): Sign-of-life missing

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.
 Fault cause:
 10 (= 0A hex):
 The sign-of-life bit in the receive telegram is not set.
 Note regarding the message value:
 The individual information is coded as follows in the message value (r0949/r2124):
 0000yyxx hex: yy = component number, xx = error cause
Remedy: Upgrade the firmware of the component involved.

F35860 TM DRIVE-CLiQ (CU): Telegram error

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.
 Fault cause:
 1 (= 01 hex):
 Checksum error (CRC error).
 2 (= 02 hex):
 Telegram is shorter than specified in the length byte or in the receive list.
 3 (= 03 hex):
 Telegram is longer than specified in the length byte or in the receive list.
 4 (= 04 hex):
 The length of the receive telegram does not match the receive list.
 5 (= 05 hex):
 The type of the receive telegram does not match the receive list.
 6 (= 06 hex):
 The address of the power unit in the telegram and in the receive list do not match.
 9 (= 09 hex):
 The error bit in the receive telegram is set.
 16 (= 10 hex):
 The receive telegram is too early.
 17 (= 11 hex):
 CRC error and the receive telegram is too early.
 18 (= 12 hex):
 The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.
 19 (= 13 hex):
 The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.
 20 (= 14 hex):
 The length of the receive telegram does not match the receive list and the receive telegram is too early.

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21 (= 15 hex):

The type of the receive telegram does not match the receive list and the receive telegram is too early.

22 (= 16 hex):

The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.

25 (= 19 hex):

The error bit in the receive telegram is set and the receive telegram is too early.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
 - check the electrical cabinet design and cable routing for EMC compliance
 - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F35875 TM DRIVE-CLiQ (CU): Supply voltage failed

Message value: Component number: %1, fault cause: %2

Message class: Supply voltage fault (undervoltage) (3)

Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.

Fault cause:

9 (= 09 hex):

The power supply voltage for the components has failed.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F35885 TM DRIVE-CLiQ (CU): Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: OFF1 (OFF2)

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.

The nodes do not send and receive in synchronism.

Fault cause:

26 (= 1A hex):

Sign-of-life bit in the receive telegram not set and the receive telegram is too early.

33 (= 21 hex):

The cyclic telegram has not been received.

34 (= 22 hex):

Timeout in the telegram receive list.

64 (= 40 hex):

Timeout in the telegram send list.

98 (= 62 hex):

Error at the transition to cyclic operation.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the power supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F35886**TM DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data****Message value:**

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit.

Data were not able to be sent.

Fault cause:

65 (= 41 hex):

Telegram type does not match send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON.

F35887**TM DRIVE-CLiQ (CU): Component fault****Message value:**

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

Fault detected on the DRIVE-CLiQ component (Terminal Module) involved. Faulty hardware cannot be excluded.

Fault cause:

32 (= 20 hex):

Error in the telegram header.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

66 (= 42 hex):

Send error: The telegram buffer memory contains an error.

67 (= 43 hex):

Send error: The telegram buffer memory contains an error.

96 (= 60 hex):

Response received too late during runtime measurement.

97 (= 61 hex):

Time taken to exchange characteristic data too long.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F35895	TM DRIVE-CLiQ (CU): Alternating cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Terminal Module involved (TM) to the Control Unit. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)
F35896	TM DRIVE-CLiQ (CU): Inconsistent component properties
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE, OFF1) Servo: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Vector: OFF2 (IASC/DCBRK, NONE, OFF1, OFF3, STOP2) Hla: OFF2 (NONE, OFF1, OFF3, STOP2)
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (Terminal Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).
F35899 (N, A)	TM: Unknown fault
Message value:	New message: %1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault has occurred on the Terminal Module that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the Terminal Module by an older firmware version (r0158). - upgrade the firmware on the Control Unit (r0018).

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

A35903 (F, N) TM: I2C bus error occurred

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred while accessing the internal I2C bus of the Terminal Module.
Remedy: Replace the Terminal Module.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35904 (F, N) TM: EEPROM

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An error has occurred accessing the non-volatile memory on the Terminal Module.
Remedy: Replace the Terminal Module.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35905 (F, N) TM: Parameter access

Message value: -
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The Control Unit attempted to write an illegal parameter value to the Terminal Module.
Remedy: - check whether the firmware version of the Terminal Module (r0158) matches the firmware version of Control Unit (r0018).
- if required, replace the Terminal Module.
Note:
The firmware versions that match each other are in the readme.txt file on the memory card.
Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

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A35906 (F, N)	TM: 24 V power supply missing
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The 24 V power supply for the digital outputs is missing. Alarm value (r2124, interpret hexadecimal): 01: TM17 24 V power supply for DI/DO 0 ... 7 missing. 02: TM17 24 V power supply for DI/DO 8 ... 15 missing. 04: TM15 24 V power supply for DI/DO 0 ... 7 (X520) missing. 08: TM15 24 V power supply for DI/DO 8 ... 15 (X521) missing. 10: TM15 24 V power supply for DI/DO 16 ... 23 (X522) missing. 20: TM41 24 V power supply for DI/DO 0 ... 3 missing.
Remedy:	Check the terminals for the power supply voltage (L1+, L2+, L3+, M or +24 V_1 for TM41).
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35907 (F, N)	TM: Hardware initialization error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The Terminal Module was not successfully initialized. Alarm value (r2124, interpret hexadecimal): 01: TM17 or TM41 - incorrect configuration request. 02: TM17 or TM41 - programming not successful. 04: TM17 or TM41 - invalid time stamp
Remedy:	Carry out a POWER ON.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35910 (F, N)	TM: Module overtemperature
Message value:	-
Message class:	Overtemperature of the electronic components (6)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The temperature in the module has exceeded the highest permissible limit.
Remedy:	- reduce the ambient temperature. - replace the Terminal Module.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35911 (F, N)	TM: Clock synchronous operation sign-of-life missing
Message value:	-
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The maximum permissible number of errors in the master sign-of-life (clock synchronous operation) has been exceeded in cyclic operation. When the alarm is output, the module outputs are reset up to the next synchronization.
Remedy:	- check the physical bus configuration (terminating resistor, shielding, etc.). - check the interconnection of the master sign-of-life (r4201 via p0915). - check whether the master correctly sends the sign-of-life (e.g. set up a trace with r4201.12 ... r4201.15 and trigger signal r4301.9). - check the bus and master for utilization level (e.g. bus cycle time Tdp was set too short).
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35920 (F, N)	TM: Error temperature sensor channel 0
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 1630 Ohm (TM150: R > 2170 Ohm), PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 50 Ohm (TM150: R < 180 Ohm), PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35921 (F, N)	TM: Error temperature sensor channel 1
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 1630 Ohm (TM150: R > 2170 Ohm), PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 50 Ohm (TM150: R < 180 Ohm), PT100: R < 60 Ohm, PT1000: R < 603 Ohm

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Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35922 (F, N) TM: Error temperature sensor channel 2

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected.
KTY84: R > 1630 Ohm (TM150: R > 2170 Ohm), PT100: R > 194 Ohm, PT1000: R > 1944 Ohm
2: Measured resistance too low.
PTC thermistor: R < 20 Ohm, KTY84: R < 50 Ohm (TM150: R < 180 Ohm), PT100: R < 60 Ohm, PT1000: R < 603 Ohm

Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35923 (F, N) TM: Error temperature sensor channel 3

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected.
KTY84: R > 1630 Ohm (TM150: R > 2170 Ohm), PT100: R > 194 Ohm, PT1000: R > 1944 Ohm
2: Measured resistance too low.
PTC thermistor: R < 20 Ohm, KTY84: R < 50 Ohm (TM150: R < 180 Ohm), PT100: R < 60 Ohm, PT1000: R < 603 Ohm

Remedy: - make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35924 (F, N)	TM: Error temperature sensor channel 4
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35925 (F, N)	TM: Error temperature sensor channel 5
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35926 (F, N)	TM: Error temperature sensor channel 6
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.

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Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35927 (F, N) TM: Error temperature sensor channel 7

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected.
KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm
2: Measured resistance too low.
PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm

Remedy:
- make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35928 (F, N) TM: Error temperature sensor channel 8

Message value: %1
Message class: External measured value / signal state outside the permissible range (16)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE
Acknowledge: NONE
Cause: When evaluating the temperature sensor, an error occurred.
Alarm value (r2124, interpret decimal):
1: Wire breakage or sensor not connected.
KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm
2: Measured resistance too low.
PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm

Remedy:
- make sure that the sensor is connected correctly.
- replace the sensor.

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

A35929 (F, N)	TM: Error temperature sensor channel 9
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35930 (F, N)	TM: Error temperature sensor channel 10
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

A35931 (F, N)	TM: Error temperature sensor channel 11
Message value:	%1
Message class:	External measured value / signal state outside the permissible range (16)
Drive object:	A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM150, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When evaluating the temperature sensor, an error occurred. Alarm value (r2124, interpret decimal): 1: Wire breakage or sensor not connected. KTY84: R > 2170 Ohm, PT100: R > 194 Ohm, PT1000: R > 1944 Ohm 2: Measured resistance too low. PTC thermistor: R < 20 Ohm, KTY84: R < 180 Ohm, PT100: R < 60 Ohm, PT1000: R < 603 Ohm
Remedy:	- make sure that the sensor is connected correctly. - replace the sensor.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F35950 **TM: Internal software error**

Message value: %1
Message class: Hardware / software error (1)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: OFF2 (NONE)
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.
Remedy: - If necessary, upgrade the firmware in the Terminal Module to a later version.
- contact the Hotline.

A35999 (F, N) **TM: Unknown alarm**

Message value: New message: %1
Message class: General drive fault (19)
Drive object: A_INF, B_INF, HLA, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred on the Terminal Module that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy: - replace the firmware on the Terminal Module by an older firmware version (r0158).
- upgrade the firmware on the Control Unit (r0018).
Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F36207 (N, A) **Hub: Overtemperature component**

Message value: %1
Message class: Overtemperature of the electronic components (6)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The temperature on the DRIVE-CLiQ Hub Module has exceeded the fault threshold.
Fault value (r0949, interpret decimal):
Actual temperature in 0.1 °C resolution.
Remedy: - Check ambient temperature at component installation location.
- replace the component involved.

Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

A36211 (F, N) Hub: Overtemperature alarm component

Message value: %1
Message class: Overtemperature of the electronic components (6)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The temperature on the DRIVE-CLiQ Hub Module has exceeded the alarm threshold.
 Alarm value (r2124, interpret decimal):
 Actual temperature in 0.1 °C resolution.
Remedy:
 - Check ambient temperature at component installation location.
 - replace the component involved.
 Reaction upon F: NONE
 Acknowl. upon F: IMMEDIATELY
 Reaction upon N: NONE
 Acknowl. upon N: NONE

F36214 (N, A) Hub: overvoltage fault 24 V supply

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The 24 V power supply on the DRIVE-CLiQ Hub Module has exceeded the fault threshold.
 Fault value (r0949, interpret decimal):
 Actual operating voltage in 0.1 °C resolution
Remedy:
 - check the supply voltage of the component involved.
 - replace the component involved.
 Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

F36216 (N, A) Hub: undervoltage fault 24 V supply

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE (OFF1, OFF2)
Acknowledge: IMMEDIATELY (POWER ON)
Cause: The 24 V power supply on the DRIVE-CLiQ Hub Module has undershot the fault threshold.
 Fault value (r0949, interpret decimal):
 Actual operating voltage in 0.1 °C resolution
Remedy:
 - check the supply voltage of the component involved.
 - replace the component involved.
 Reaction upon N: NONE
 Acknowl. upon N: NONE
 Reaction upon A: NONE
 Acknowl. upon A: NONE

4 Faults and alarms

4.2 List of faults and alarms

A36217 (N)	Hub: undervoltage alarm 24 V supply
Message value:	%1
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The 24 V power supply on the DRIVE-CLiQ Hub Module has undershot the alarm threshold. Alarm value (r2124, interpret decimal): Actual operating voltage in 0.1 °C resolution
Remedy:	- check the supply voltage of the component involved. - replace the component involved.
Reaction upon N:	NONE
Acknowl. upon N:	NONE

N36800 (F)	Hub: Group signal
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The DRIVE-CLiQ Hub Module has detected at least one fault.
Remedy:	Evaluates other actual messages.
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY

A36801 (F, N)	Hub DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the DRIVE-CLiQ Hub Module involved. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the DRIVE-CLiQ connection. - replace the component involved. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)
Reaction upon F:	NONE
Acknowl. upon F:	IMMEDIATELY
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F36802 (N, A)	Hub: Time slice overflow
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: OFF2 (NONE) Servo: NONE Vector: NONE Hla: NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A time slice overflow has occurred on the DRIVE-CLiQ Hub Module. Fault value (r0949, interpret decimal): xx: Time slice number xx
Remedy:	- reduce the current controller frequency. - carry out a POWER ON (power off/on) for all components. - upgrade firmware to later version. - contact the Hotline.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F36804 (N, A)	Hub: Checksum error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A checksum error has occurred when reading out the program memory on the DRIVE-CLiQ Hub Module. Alarm value (r2124, interpret hexadecimal): Difference between the checksum at POWER ON and the actual checksum.
Remedy:	- check whether the permissible ambient temperature for the component is maintained. - replace the DRIVE-CLiQ Hub Module.
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

A36805 (F, N)	Hub: EEPROM checksum incorrect
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The internal parameter data on the DRIVE-CLiQ Hub Module is incorrect. Alarm value (r2124, interpret hexadecimal): 01: EEPROM access error. 02: Too many blocks in the EEPROM.
Remedy:	- check whether the permissible ambient temperature for the component is maintained. - replace the DRIVE-CLiQ Hub Module.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F36820	Hub DRIVE-CLiQ: Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the DRIVE-CLiQ Hub Module involved. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F36835	Hub DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the DRIVE-CLiQ Hub Module involved. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list.

64 (= 40 hex):
Timeout in the telegram send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause

Remedy:
- carry out a POWER ON.
- replace the component involved.
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F36836 Hub DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the DRIVE-CLiQ Hub Module involved.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: Carry out a POWER ON.

F36837 Hub DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

A36840	Hub DRIVE-CLiQ: error below the signaling threshold
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ error has occurred below the signaling threshold. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. 16 (= 10 hex): The receive telegram is too early. 32 (= 20 hex): Error in the telegram header. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 64 (= 40 hex): Timeout in the telegram send list. 65 (= 41 hex): Telegram type does not match send list. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F36845	Hub DRIVE-CLiQ: Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the DRIVE-CLiQ Hub Module involved. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F36851	Hub DRIVE-CLiQ (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Upgrade the firmware of the component involved.

F36860	Hub DRIVE-CLiQ (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match.

4 Faults and alarms

4.2 List of faults and alarms

9 (= 09 hex):

The error bit in the receive telegram is set.

16 (= 10 hex):

The receive telegram is too early.

17 (= 11 hex):

CRC error and the receive telegram is too early.

18 (= 12 hex):

The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early.

19 (= 13 hex):

The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early.

20 (= 14 hex):

The length of the receive telegram does not match the receive list and the receive telegram is too early.

21 (= 15 hex):

The type of the receive telegram does not match the receive list and the receive telegram is too early.

22 (= 16 hex):

The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early.

25 (= 19 hex):

The error bit in the receive telegram is set and the receive telegram is too early.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the electrical cabinet design and cable routing for EMC compliance
- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

F36875

HUB DRIVE-CLiQ (CU): Supply voltage failed

Message value:

Component number: %1, fault cause: %2

Message class:

Supply voltage fault (undervoltage) (3)

Drive object:

A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.

Fault cause:

9 (= 09 hex):

The power supply voltage for the components has failed.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F36885	Hub DRIVE-CLiQ (CU): Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to the Control Unit. The nodes do not send and receive in synchronism. Fault cause: 26 (= 1A hex): Sign-of-life bit in the receive telegram not set and the receive telegram is too early. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. 98 (= 62 hex): Error at the transition to cyclic operation. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the supply voltage of the component involved. - carry out a POWER ON. - replace the component involved.

F36886	Hub DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON.

F36887 Hub DRIVE-CLiQ (CU): Component fault

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component (DRIVE-CLiQ Hub Module) involved. Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	<ul style="list-style-type: none">- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).- check the electrical cabinet design and cable routing for EMC compliance- if required, use another DRIVE-CLiQ socket (p9904).- replace the component involved.

F36895 Hub DRIVE-CLiQ (CU): Alternating cyclic data transfer error

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from DRIVE-CLiQ Hub Module in question to Control Unit. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F36896	Hub DRIVE-CLiQ (CU): Inconsistent component properties
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	A_INF, B_INF, CU_LINK, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (DRIVE-CLiQ Hub Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length).

F36899 (N, A)	Hub: Unknown fault
Message value:	New message: %1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault occurred on the DRIVE-CLiQ Hub Module that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the DRIVE-CLiQ Hub Module with older firmware (r0158). - upgrade the firmware on the Control Unit (r0018).
Reaction upon N:	NONE
Acknowl. upon N:	NONE
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F36950	Hub: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2 (NONE)
Acknowledge:	POWER ON
Cause:	An internal software error has occurred. Fault value (r0949, interpret decimal): Information about the fault source. Only for internal Siemens troubleshooting.
Remedy:	- if required, upgrade the firmware in the DRIVE-CLiQ hub module to a more recent version. - contact the Hotline.

A36999 (F, N)	Hub: Unknown alarm
Message value:	New message: %1
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TM41, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	An alarm occurred on the DRIVE-CLiQ Hub Module that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Alarm value (r2124, interpret decimal): Alarm number. Note: If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the DRIVE-CLiQ Hub Module with older firmware (r0158). - upgrade the firmware on the Control Unit (r0018).
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Vector: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2) Hla: NONE (OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F:	IMMEDIATELY (POWER ON)
Reaction upon N:	NONE
Acknowl. upon N:	NONE

F37001	HF damping module: overcurrent
Message value:	Fault cause: %1 bin
Message class:	General drive fault (19)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The power unit has detected an overcurrent condition. - HF Choke Module or HF Damping Module defective. - Resonance frequency of the output filter was excited. Fault value (r0949, interpret bitwise binary): Bit 0: Phase U. Bit 1: Phase V. Bit 2: Phase W.
Remedy:	- Check HF Choke Module and HF Damping Module and if required, replace. - Reduce the motor power in the proximity of the fault-generating frequency. Note: HF Choke Module (reactor module) HF Damping Module

F37002	HF damping module: Damping voltage too high
Message value:	%1
Message class:	General drive fault (19)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The damping voltage has reached an inadmissibly high value. - A motor harmonic with a high amplitude has coincided with the resonance frequency of the output filter. - The current controller excessively excites the resonance of the output filter. Fault value (r0949, interpret decimal): Damping voltage in the case of a fault [mV]. See also: r5171 (HF damping voltage actual value)

Remedy:

- Reduce the motor power in the proximity of the fault-generating frequency.
- Check the current controller and if required, adapt.
- If required, use another motor.

Note:
HF Damping Module

F37003 HF damping module: Damping voltage not established

Message value: %1
Message class: General drive fault (19)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A damping voltage was not able to be established.
 Fault value (r0949, interpret decimal):
 Damping voltage in the case of a fault [mV].

Remedy: Check the HF Damping Module wiring.
 See also: r5171 (HF damping voltage actual value)

F37004 HF damping module: Heat sink overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature of the heat sink in the HF damping module has exceeded the permissible limit value.
 - insufficient cooling, fan failure.
 - overload.
 - ambient temperature too high.
 Fault value (r0949, interpret decimal):
 Temperature [0.01 °C].

Remedy:

- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.

Note:
HF Damping Module

F37005 HF damping module: I2t overload

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The filter capacitor of the HF Damping Module was overloaded (r5173 = 100 %).
 - The filter resonance frequency was excessively excited.
 - The HF Choke Module is defective.
 Fault value (r0949, interpret decimal):
 I2t [100 % = 16384].

Remedy:

- Reduce the motor power in the proximity of the fault-generating frequency.
- The system should not stay in a steady-state condition in the vicinity of the fault-generating frequency.
- Check the HF Choke Module and if required replace.

4 Faults and alarms

4.2 List of faults and alarms

Note:
HF Choke Module (reactor module)
HF Damping Module
See also: r5173 (HF Damping Module I2t overload)

F37012 **HF damping module: Heat sink temperature sensor wire breakage**

Message value: %1
Message class: General drive fault (19)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The connection to one of the heat sink temperature sensors in the HF Damping Module is interrupted.
Fault value (r0949, interpret hexadecimal):
Bit 0: HF Damping Module
Bit 1: HF Choke Module
Remedy: Contact the manufacturer.
Note:
HF Choke Module (reactor module)
HF Damping Module

F37013 **HF Damping Module: Heat sink temperature sensor short-circuit**

Message value: %1
Message class: General drive fault (19)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The heat sink temperature sensor in the HF Damping Module is short-circuited.
Fault value (r0949, interpret hexadecimal):
Bit 0: HF Damping Module
Bit 1: HF Choke Module
Remedy: Contact the manufacturer.
Note:
HF Choke Module (reactor module)
HF Damping Module

F37024 **HF Damping Module: Overtemperature thermal model**

Message value: -
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature difference between the heat sink and chip has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.
See also: r0037
Remedy: - adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.

F37025 HF Damping Module: Chip overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The chip temperature has exceeded the permissible limit value.
- the permissible load duty cycle was not maintained.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
- pulse frequency too high.
Fault value (r0949, interpret decimal):
Temperature difference between the heat sink and chip [0.01 °C].
Remedy:
- adapt the load duty cycle.
- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.
- reduce the pulse frequency if this is higher than the rated pulse frequency.
Note:
HF Damping Module
See also: r0037

A37034 HF Damping Module: Internal overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The alarm threshold for internal overtemperature has been reached.
If the temperature inside the unit continues to increase, fault F37036 may be triggered.
- ambient temperature might be too high.
- insufficient cooling, fan failure.
Fault value (r0949, interpret binary):
Bit 0 = 1: Control electronics range.
Bit 1 = 1: Power electronics range.
Remedy:
- check the ambient temperature.
- check the fan for the inside of the unit.
Note:
HF Damping Module

F37036 HF Damping Module: Internal overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature inside the HF Damping Module has exceeded the permissible temperature limit.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret binary):
Bit 0 = 1: Control electronics range.
Bit 1 = 1: Power electronics range.

4 Faults and alarms

4.2 List of faults and alarms

Remedy:

- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.

Notice:
This fault can only be acknowledged once the permissible temperature limit minus 5 K has been undershot.

Note:
HF Damping Module

F37040 **HF Damping Module: 24 V undervoltage**

Message value: %1

Message class: Supply voltage fault (undervoltage) (3)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: OFF2

Acknowledge: IMMEDIATELY (POWER ON)

Cause: Failure of the 24 V power supply for the HF Damping Module.
- The undervoltage threshold was undershot for longer than 3 ms.
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].

Remedy:

- check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.

Note:
HF Damping Module

A37041 (F) **HF Damping Module: 24 V undervoltage alarm**

Message value: %1

Message class: Supply voltage fault (undervoltage) (3)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: Fault in the 24 V power supply for the HF Damping Module.
- the 16 V threshold was undershot..
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].

Remedy:

- check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.

Note:
HF Damping Module

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY (POWER ON)

F37043 **HF Damping Module: 24 V overvoltage**

Message value: -

Message class: Supply voltage fault (undervoltage) (3)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: OFF2

Acknowledge: POWER ON

Cause: Overvoltage of the 24 V power supply for the HF Damping Module.
- the 31.5 V threshold was exceeded for more than 3 ms.

Remedy:
Check the 24 V DC voltage supply of the HF Damping Module.

Note:
HF Damping Module

A37044 (F) HF Damping Module: 24 V overvoltage alarm

Message value: -
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: Fault in the 24 V power supply for the HF Damping Module.
- the 32.0 V threshold was exceeded.
Remedy: Check the 24 V DC voltage supply of the HF Damping Module.
Note:
HF Damping Module
Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F37045 HF Damping Module: Supply undervoltage

Message value: %1
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Power supply fault in the HF Damping Module.
- The voltage monitor signals an undervoltage fault on the module.
Fault value (r0949, interpret decimal):
24 V voltage [0.1 V].
Remedy: - check the 24 V DC voltage supply of the HF Damping Module.
- carry out a POWER ON (power off/on) for the component.
- replace the module if necessary.
Note:
HF Damping Module

A37049 HF Damping Module: Internal fan defective

Message value: -
Message class: General drive fault (19)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The internal fan of the HF Damping Module has failed.
Remedy: Check the internal fan of the HF Damping Module and replace if necessary.

F37050 HF Damping Module: 24 V overvoltage fault

Message value: -
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: POWER ON
Cause: The voltage monitor signals an overvoltage fault on the module.
Remedy: - check the 24 V power supply.
- replace the module if necessary.

F37052 HF Damping Module: EEPROM data error

Message value: %1
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: POWER ON
Cause: EEPROM data error of the HF Damping Module.
Fault value (r0949, interpret hexadecimal):
0: The EEPROM data read in from the HF Damping Module is inconsistent.
1: EEPROM data is not compatible to the firmware of the HF Damping Module.
Additional values:
Only for internal Siemens troubleshooting.

Remedy: For fault value = 0:
Replace the HF Damping Module or update the EEPROM data.
For fault value = 1:
If necessary, upgrade the firmware to a later version.
Note:
HF Damping Module

A37056 (F) HF damping module: Heat sink overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The temperature of the HF Damping Module heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy: - check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.
Note:
HF Damping Module

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A37310 (F) HF Choke Module: Overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The temperature of the HF Choke Module heat sink has exceeded the permissible limit value.
- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.
Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:

- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.

Note:
HF Choke Module (reactor module)

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

F37311 HF Choke Module: Heat sink overtemperature

Message value: %1
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: The temperature of the HF Choke Module heat sink has exceeded the permissible limit value.

- insufficient cooling, fan failure.
- overload.
- ambient temperature too high.

Fault value (r0949, interpret decimal):
Temperature [0.01 °C].

Remedy:

- check whether the fan is running.
- check the fan elements.
- check whether the ambient temperature is in the permissible range.
- check the motor load.

Notice:
This fault can only be acknowledged after this alarm threshold for alarm A05000 has been undershot.

Note:
HF Choke Module (reactor module)

A37312 (F) HF Choke Module: Overtemperature or fan failure

Message value: -
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: The HF Choke Module signals an overtemperature or fan failure.
Fault F37313 is output if the alarm is present for longer than 30 s.

Remedy:

- The cable between the HF Choke Module and the HF Damping Module has been withdrawn or is defective (X21).
- Check the fan of the HF Choke Module and replace if necessary.
- check whether the ambient temperature is in the permissible range.

Note:
HF Choke Module (reactor module)
HF Damping Module

Reaction upon F: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY (POWER ON)

F37313 HF Choke Module: Overtemperature or fan failure

Message value: -
Message class: Power electronics faulted (5)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY (POWER ON)
Cause: Alarm A37312 to display overtemperature or fan failure in the HF Choke Module was signaled for longer than 30 s.

4 Faults and alarms

4.2 List of faults and alarms

- Remedy:**
- The cable between the HF Choke Module and the HF Damping Module has been withdrawn or is defective (X21).
 - Check the fan of the HF Choke Module and replace if necessary.
 - check whether the ambient temperature is in the permissible range.

Note:

HF Choke Module (reactor module)

HF Damping Module

A37502 (F) HF damping module: Damping voltage too high

Message value: %1

Message class: General drive fault (19)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The damping voltage has exceeded the alarm threshold.

- A motor harmonic with a high amplitude has coincided with the resonance frequency of the output filter.

- The current controller excessively excites the resonance of the output filter.

If the damping voltage exceeds an inadmissibly high value, F37002 is output.

Alarm value (r2124, interpret decimal):

Damping voltage in the case of a fault [mV].

See also: r5171 (HF damping voltage actual value)

- Remedy:**
- Reduce the motor power in the proximity of the fault-generating frequency.
 - Check the current controller and if required, adapt.
 - If required, use another motor.

Note:

HF Damping Module

Reaction upon F: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

N37800 (F) HF Damping Module: Group signal

Message value: -

Message class: General drive fault (19)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The HF Damping Module has detected at least one fault.

Remedy: Evaluates other actual messages.

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

A37801 (F, N) HF Damping Module: Sign-of-life missing

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: SERVO, SERVO_AC, SERVO_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module.

Fault cause:

10 (= 0A hex):

The sign-of-life bit in the receive telegram is not set.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy: - check the DRIVE-CLiQ connection.
- replace the component involved.
Note:
HF Damping Module
See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

Reaction upon F: NONE
Acknowl. upon F: IMMEDIATELY
Reaction upon N: NONE
Acknowl. upon N: NONE

F37802 HF damping module: time slice overflow

Message value: -
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A time slice overflow has occurred.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.

F37804 (N, A) HF Damping Module: CRC

Message value: %1
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2 (OFF1, OFF3)
Acknowledge: IMMEDIATELY
Cause: A CRC error has occurred for the HF Damping Module.
Remedy: - carry out a POWER ON (power off/on) for all components.
- upgrade firmware to later version.
- contact the Hotline.
Note:
HF Damping Module

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F37805 HF Damping Module: EEPROM checksum incorrect

Message value: %1
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: Internal parameter data is corrupted.
Fault value (r0949, interpret hexadecimal):
01: EEPROM access error.
02: Too many blocks in the EEPROM.
Remedy: Replace the module.
Note:
HF Damping Module

F37820 HF Damping Module: Telegram error

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communication error has occurred from the Control Unit to the damping module. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). Note: HF Damping Module See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37835 HF Damping Module: Cyclic data transmission error

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module. The nodes do not send and receive in synchronism. Fault cause: 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON.

- replace the component involved.

Note:

HF Damping Module

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37836**HF Damping Module: Send error for DRIVE-CLiQ data****Message value:**

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC

Reaction:

NONE

Acknowledge:

IMMEDIATELY

Cause:

There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module. Data were not able to be sent.

Fault cause:

65 (= 41 hex):

Telegram type does not match send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON.

Note:

HF Damping Module

F37837**HF Damping Module: Component faulted****Message value:**

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

SERVO, SERVO_AC, SERVO_I_AC

Reaction:

NONE

Acknowledge:

IMMEDIATELY

Cause:

Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.

Fault cause:

32 (= 20 hex):

Error in the telegram header.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

66 (= 42 hex):

Send error: The telegram buffer memory contains an error.

67 (= 43 hex):

Send error: The telegram buffer memory contains an error.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

- check the electrical cabinet design and cable routing for EMC compliance

- if required, use another DRIVE-CLiQ socket (p9904).

- replace the component involved.

Note:

HF Damping Module

A37840 HF Damping Module DRIVE-CLiQ: error below the signaling threshold

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A DRIVE-CLiQ error has occurred below the signaling threshold. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the component in the telegram and in the receive list do not match. 7 (= 07 hex): A SYNC telegram is expected - but the received telegram is not a SYNC telegram. 8 (= 08 hex): No SYNC telegram is expected - but the received telegram is one. 9 (= 09 hex): The error bit in the receive telegram is set. 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. 16 (= 10 hex): The receive telegram is too early. 32 (= 20 hex): Error in the telegram header. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 64 (= 40 hex): Timeout in the telegram send list. 65 (= 41 hex): Telegram type does not match send list. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37845	HF Damping Module: Cyclic data transmission error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	There is a DRIVE-CLiQ communication error between the Control Unit and the HF Damping Module. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. Note: HF Damping Module See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F37850	HF Damping Module: Internal software error
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	OFF1 (NONE, OFF2, OFF3)
Acknowledge:	POWER ON
Cause:	An internal software error in the HF Damping Module has occurred. Fault value (r0949, interpret decimal): Only for internal Siemens troubleshooting.
Remedy:	- Replace the HF Damping Module - If required, upgrade the firmware in the HF Damping Module. - contact the Hotline. Note: HF Damping Module

F37851	HF Damping Module (CU): Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit. The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Upgrade the firmware of the component involved. Note: HF Damping Module

F37860	HF Damping Module (CU): Telegram error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early.
Remedy:	Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause - carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). Note: HF Damping Module

F37875 HF Damping Module (CU): Supply voltage has failed

Message value: Component number: %1, fault cause: %2
Message class: Supply voltage fault (undervoltage) (3)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF1 (OFF2)
Acknowledge: IMMEDIATELY
Cause: The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.
Fault cause:
9 (= 09 hex):
The power supply voltage for the components has failed.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- carry out a POWER ON (power off/on).
- check the power supply voltage wiring for the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the power supply for the DRIVE-CLiQ component.

F37885 HF Damping Module (CU): Cyclic data transmission error

Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: DRIVE-CLiQ communication error from the damping module to the Control Unit.
The nodes do not send and receive in synchronism.
Fault cause:
26 (= 1A hex):
Sign-of-life bit in the receive telegram not set and the receive telegram is too early.
33 (= 21 hex):
The cyclic telegram has not been received.
34 (= 22 hex):
Timeout in the telegram receive list.
64 (= 40 hex):
Timeout in the telegram send list.
98 (= 62 hex):
Error at the transition to cyclic operation.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy:
- check the supply voltage of the component involved.
- carry out a POWER ON.
- replace the component involved.
Note:
HF Damping Module

F37886	HF Damping Module (CU): Error when sending DRIVE-CLiQ data
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit. Data were not able to be sent. Fault cause: 65 (= 41 hex): Telegram type does not match send list. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. Note: HF Damping Module

F37887	HF Damping Module (CU): Component faulted
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	Fault detected on the DRIVE-CLiQ component (HF Damping Module) involved. Faulty hardware cannot be excluded. Fault cause: 32 (= 20 hex): Error in the telegram header. 35 (= 23 hex): Receive error: The telegram buffer memory contains an error. 66 (= 42 hex): Send error: The telegram buffer memory contains an error. 67 (= 43 hex): Send error: The telegram buffer memory contains an error. 96 (= 60 hex): Response received too late during runtime measurement. 97 (= 61 hex): Time taken to exchange characteristic data too long. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). - check the electrical cabinet design and cable routing for EMC compliance - if required, use another DRIVE-CLiQ socket (p9904). - replace the component involved. Note: HF Damping Module

F37895	HF Damping Module (CU): Alternating cyclic data transmission error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	DRIVE-CLiQ communication error from the HF Damping Module to the Control Unit. Fault cause: 11 (= 0B hex): Synchronization error during alternating cyclic data transfer. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	Carry out a POWER ON. Note: HF Damping Module See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F37896	HF Damping Module (CU): Component properties inconsistent
Message value:	Component number: %1
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The properties of the DRIVE-CLiQ component (HF Damping Module), specified by the fault value, have changed in an incompatible fashion with respect to the properties when booted. One cause can be, e.g. that a DRIVE-CLiQ cable or DRIVE-CLiQ component has been replaced. Fault value (r0949, interpret decimal): Component number.
Remedy:	- carry out a POWER ON. - when a component is replaced, the same component type and if possible the same firmware version should be used. - when a cable is replaced, only cables whose length is the same as or as close as possible to the length of the original cables should be used (ensure compliance with the maximum cable length). Note: HF Damping Module

F37899 (N, A)	HF Damping Module: Unknown fault
Message value:	New message: %1
Message class:	General drive fault (19)
Drive object:	SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Acknowledge:	IMMEDIATELY (POWER ON)
Cause:	A fault has occurred on the HF Damping Module that cannot be interpreted by the Control Unit firmware. This can occur if the firmware on this component is more recent than the firmware on the Control Unit. Fault value (r0949, interpret decimal): Fault number. Note: If required, the significance of this new fault can be read about in a more recent description of the Control Unit.
Remedy:	- replace the firmware on the HF Damping Module by an older firmware version (r0168). - upgrade the firmware on the Control Unit (r0018). Note: HF Damping Module

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon N: NONE
Acknowl. upon N: NONE
Reaction upon A: NONE
Acknowl. upon A: NONE

F37903 HF Damping Module: I2C bus error occurred

Message value: %1
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Acknowledge: IMMEDIATELY
Cause: Communications error with an EEPROM or A/D converter.
Fault value (r0949, interpret hexadecimal):
80000000 hex:
- internal software error.
00000001 hex ... 0000FFFF hex:
- module fault.
Remedy: Re fault value = 80000000 hex:
- upgrade firmware to later version.
Re fault value = 00000001 hex ... 0000FFFF hex:
- replace the module.
Note:
HF Damping Module

F37950 HF Damping Module: Internal software error

Message value: %1
Message class: Hardware / software error (1)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: OFF2
Acknowledge: POWER ON
Cause: An internal software error has occurred.
Fault value (r0949, interpret decimal):
Information about the fault source.
Only for internal Siemens troubleshooting.
Remedy: - If necessary, upgrade the firmware in the HF Damping Module to a later version.
- contact the Hotline.
Note:
HF Damping Module

A37999 (F, N) HF Damping Module: Unknown alarm

Message value: New message: %1
Message class: General drive fault (19)
Drive object: SERVO, SERVO_AC, SERVO_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: An alarm has occurred on the HF Damping Module that cannot be interpreted by the Control Unit firmware.
This can occur if the firmware on this component is more recent than the firmware on the Control Unit.
Alarm value (r2124, interpret decimal):
Alarm number.
Note:
If required, the significance of this new alarm can be read about in a more recent description of the Control Unit.
Remedy: - replace the firmware on the HF Damping Module by an older firmware version (r0168).
- upgrade the firmware on the Control Unit (r0018).
Note:
HF Damping Module

Reaction upon F: NONE (IASC/DCBRK, OFF1, OFF2, OFF3, STOP2)
Acknowl. upon F: IMMEDIATELY (POWER ON)
Reaction upon N: NONE
Acknowl. upon N: NONE

F40000 **Fault at DRIVE-CLiQ socket X100**
Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X100.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40001 **Fault at DRIVE-CLiQ socket X101**
Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X101.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40002 **Fault at DRIVE-CLiQ socket X102**
Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X102.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40003 **Fault at DRIVE-CLiQ socket X103**
Message value: %1
Message class: General drive fault (19)
Drive object: All objects
Reaction: NONE
Acknowledge: IMMEDIATELY
Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X103.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.
Remedy: Evaluate the fault buffer of the specified object.

F40004 **Fault at DRIVE-CLiQ socket X104**

Message value: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X104.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.

Remedy: Evaluate the fault buffer of the specified object.

F40005 **Fault at DRIVE-CLiQ socket X105**

Message value: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: IMMEDIATELY

Cause: A fault has occurred at the drive object at the DRIVE-CLiQ socket X105.
Fault value (r0949, interpret decimal):
First fault that has occurred for this drive object.

Remedy: Evaluate the fault buffer of the specified object.

A40100 **Alarm at DRIVE-CLiQ socket X100**

Message value: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X100.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.

Remedy: Evaluate the alarm buffer of the specified object.

A40101 **Alarm at DRIVE-CLiQ socket X101**

Message value: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X101.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.

Remedy: Evaluate the alarm buffer of the specified object.

A40102 **Alarm at DRIVE-CLiQ socket X102**

Message value: %1

Message class: General drive fault (19)

Drive object: All objects

Reaction: NONE

Acknowledge: NONE

Cause: An alarm has occurred at the drive object at the DRIVE-CLiQ socket X102.
Alarm value (r2124, interpret decimal):
First alarm that has occurred for this drive object.

Remedy: Evaluate the alarm buffer of the specified object.

A40103	Alarm at DRIVE-CLiQ socket X103
Message value:	%1
Message class:	General drive fault (19)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	An alarm has occurred at the drive object at the DRIVE-CLiQ socket X103. Alarm value (r2124, interpret decimal): First alarm that has occurred for this drive object.
Remedy:	Evaluate the alarm buffer of the specified object.

A40104	Alarm at DRIVE-CLiQ socket X104
Message value:	%1
Message class:	General drive fault (19)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	An alarm has occurred at the drive object at the DRIVE-CLiQ socket X104. Alarm value (r2124, interpret decimal): First alarm that has occurred for this drive object.
Remedy:	Evaluate the alarm buffer of the specified object.

A40105	Alarm at DRIVE-CLiQ socket X105
Message value:	%1
Message class:	General drive fault (19)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	NONE
Cause:	An alarm has occurred at the drive object at the DRIVE-CLiQ socket X105. Alarm value (r2124, interpret decimal): First alarm that has occurred for this drive object.
Remedy:	Evaluate the alarm buffer of the specified object.

F40799	CX32: Configured transfer end time exceeded
Message value:	-
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	NONE
Acknowledge:	IMMEDIATELY
Cause:	The configured transfer end time when transferring the cyclic actual values was exceeded.
Remedy:	- carry out a POWER ON (power off/on) for all components. - contact the Hotline.

F40801	CX32 DRIVE-CLiQ: Sign-of-life missing
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved. Fault cause: 10 (= 0A hex): The sign-of-life bit in the receive telegram is not set.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).

- replace the component involved.

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40820

CX32 DRIVE-CLiQ: Telegram error

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

All objects

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved.

Fault cause:

1 (= 01 hex):

Checksum error (CRC error).

2 (= 02 hex):

Telegram is shorter than specified in the length byte or in the receive list.

3 (= 03 hex):

Telegram is longer than specified in the length byte or in the receive list.

4 (= 04 hex):

The length of the receive telegram does not match the receive list.

5 (= 05 hex):

The type of the receive telegram does not match the receive list.

6 (= 06 hex):

The address of the component in the telegram and in the receive list do not match.

7 (= 07 hex):

A SYNC telegram is expected - but the received telegram is not a SYNC telegram.

8 (= 08 hex):

No SYNC telegram is expected - but the received telegram is one.

9 (= 09 hex):

The error bit in the receive telegram is set.

16 (= 10 hex):

The receive telegram is too early.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).

- check the electrical cabinet design and cable routing for EMC compliance

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40825

CX32 DRIVE-CLiQ: Supply voltage failed

Message value:

Component number: %1, fault cause: %2

Message class:

Supply voltage fault (undervoltage) (3)

Drive object:

All objects

Reaction:

OFF1 (OFF2)

Acknowledge:

IMMEDIATELY

Cause:

The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed.

Fault cause:

9 (= 09 hex):

The power supply voltage for the components has failed.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
- check the supply voltage wiring of the DRIVE-CLiQ component (interrupted cable, contacts, ...).
- check the dimensioning of the DRIVE-CLiQ component power supply.

F40835 CX32 DRIVE-CLiQ: Cyclic data transfer error

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved. The nodes do not send and receive in synchronism.

Fault cause:

33 (= 21 hex):

The cyclic telegram has not been received.

34 (= 22 hex):

Timeout in the telegram receive list.

64 (= 40 hex):

Timeout in the telegram send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- carry out a POWER ON (power off/on).
 - replace the component involved.
- See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40836 CX32 DRIVE-CLiQ: Send error for DRIVE-CLiQ data

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved. Data were not able to be sent.

Fault cause:

65 (= 41 hex):

Telegram type does not match send list.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON (power off/on).

F40837 CX32 DRIVE-CLiQ: Component fault

Message value: Component number: %1, fault cause: %2

Message class: Internal (DRIVE-CLiQ) communication error (12)

Drive object: All objects

Reaction: OFF2

Acknowledge: IMMEDIATELY

Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.

Fault cause:

32 (= 20 hex):

Error in the telegram header.

35 (= 23 hex):

Receive error: The telegram buffer memory contains an error.

66 (= 42 hex):

Send error: The telegram buffer memory contains an error.

67 (= 43 hex):

Send error: The telegram buffer memory contains an error.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

- check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F40845

CX32 DRIVE-CLiQ: Cyclic data transfer error

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

All objects

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communications error has occurred from the Control Unit to the controller extension involved.

Fault cause:

11 (= 0B hex):

Synchronization error during alternating cyclic data transfer.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON (power off/on).

See also: p9916 (DRIVE-CLiQ data transfer error shutdown threshold slave)

F40851

CX32 DRIVE-CLiQ (CU): Sign-of-life missing

Message value:

Component number: %1, fault cause: %2

Message class:

Internal (DRIVE-CLiQ) communication error (12)

Drive object:

All objects

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.

The DRIVE-CLiQ component did not set the sign-of-life to the Control Unit.

Fault cause:

10 (= 0A hex):

The sign-of-life bit in the receive telegram is not set.

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Upgrade the firmware of the component involved.

F40860 CX32 DRIVE-CLiQ (CU): Telegram error

Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit. Fault cause: 1 (= 01 hex): Checksum error (CRC error). 2 (= 02 hex): Telegram is shorter than specified in the length byte or in the receive list. 3 (= 03 hex): Telegram is longer than specified in the length byte or in the receive list. 4 (= 04 hex): The length of the receive telegram does not match the receive list. 5 (= 05 hex): The type of the receive telegram does not match the receive list. 6 (= 06 hex): The address of the power unit in the telegram and in the receive list do not match. 9 (= 09 hex): The error bit in the receive telegram is set. 16 (= 10 hex): The receive telegram is too early. 17 (= 11 hex): CRC error and the receive telegram is too early. 18 (= 12 hex): The telegram is shorter than that specified in the length byte or in the receive list and the receive telegram is too early. 19 (= 13 hex): The telegram is longer than that specified in the length byte or in the receive list and the receive telegram is too early. 20 (= 14 hex): The length of the receive telegram does not match the receive list and the receive telegram is too early. 21 (= 15 hex): The type of the receive telegram does not match the receive list and the receive telegram is too early. 22 (= 16 hex): The address of the power unit in the telegram and in the receive list does not match and the receive telegram is too early. 25 (= 19 hex): The error bit in the receive telegram is set and the receive telegram is too early. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the electrical cabinet design and cable routing for EMC compliance - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...). See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F40875	CX32 DRIVE-CLiQ (CU): Supply voltage failed
Message value:	Component number: %1, fault cause: %2
Message class:	Supply voltage fault (undervoltage) (3)
Drive object:	All objects
Reaction:	OFF1 (OFF2)
Acknowledge:	IMMEDIATELY
Cause:	The DRIVE-CLiQ communication from the DRIVE-CLiQ component involved to the Control Unit signals that the supply voltage has failed. Fault cause: 9 (= 09 hex): The power supply voltage for the components has failed. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- carry out a POWER ON (power off/on). - check the supply voltage wiring of the DRIVE-CLiQ component (interrupted cable, contacts, ...). - check the dimensioning of the DRIVE-CLiQ component power supply.

F40885	CX32 DRIVE-CLiQ (CU): Cyclic data transfer error
Message value:	Component number: %1, fault cause: %2
Message class:	Internal (DRIVE-CLiQ) communication error (12)
Drive object:	All objects
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit. The nodes do not send and receive in synchronism. Fault cause: 26 (= 1A hex): Sign-of-life bit in the receive telegram not set and the receive telegram is too early. 33 (= 21 hex): The cyclic telegram has not been received. 34 (= 22 hex): Timeout in the telegram receive list. 64 (= 40 hex): Timeout in the telegram send list. 98 (= 62 hex): Error at the transition to cyclic operation. Note regarding the message value: The individual information is coded as follows in the message value (r0949/r2124): 0000yyxx hex: yy = component number, xx = error cause
Remedy:	- check the power supply voltage of the component involved. - carry out a POWER ON (power off/on). - replace the component involved. See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F40886 **CX32 DRIVE-CLiQ (CU): Error when sending DRIVE-CLiQ data**
Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
Data were not able to be sent.
Fault cause:
65 (= 41 hex):
Telegram type does not match send list.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: Carry out a POWER ON (power off/on).

F40887 **CX32 DRIVE-CLiQ (CU): Component fault**
Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: Fault detected on the DRIVE-CLiQ component concerned. Faulty hardware cannot be excluded.
Fault cause:
32 (= 20 hex):
Error in the telegram header.
35 (= 23 hex):
Receive error: The telegram buffer memory contains an error.
66 (= 42 hex):
Send error: The telegram buffer memory contains an error.
67 (= 43 hex):
Send error: The telegram buffer memory contains an error.
96 (= 60 hex):
Response received too late during runtime measurement.
97 (= 61 hex):
Time taken to exchange characteristic data too long.
Note regarding the message value:
The individual information is coded as follows in the message value (r0949/r2124):
0000yyxx hex: yy = component number, xx = error cause
Remedy: - check the DRIVE-CLiQ wiring (interrupted cable, contacts, ...).
- check the electrical cabinet design and cable routing for EMC compliance
- if required, use another DRIVE-CLiQ socket (p9904).
- replace the component involved.

F40895 **CX32 DRIVE-CLiQ (CU): Cyclic data transfer error**
Message value: Component number: %1, fault cause: %2
Message class: Internal (DRIVE-CLiQ) communication error (12)
Drive object: All objects
Reaction: OFF2
Acknowledge: IMMEDIATELY
Cause: A DRIVE-CLiQ communications error has occurred from the controller extension involved to the Control Unit.
Fault cause:
11 (= 0B hex):
Synchronization error during alternating cyclic data transfer.

4 Faults and alarms

4.2 List of faults and alarms

Note regarding the message value:

The individual information is coded as follows in the message value (r0949/r2124):

0000yyxx hex: yy = component number, xx = error cause

Remedy:

Carry out a POWER ON (power off/on).

See also: p9915 (DRIVE-CLiQ data transfer error shutdown threshold master)

F49150

Cooling unit: Fault occurred

Message value:

-

Message class:

Auxiliary unit faulted (20)

Drive object:

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

The cooling unit signals a general fault.

Remedy:

- check the wiring between the cooling unit and the input terminal (Terminal Module).

- check the external control device for the cooling unit.

See also: p0266 (Cooling unit feedback signals signal source)

F49151

Cooling unit: Conductivity has exceeded the fault threshold

Message value:

-

Message class:

Auxiliary unit faulted (20)

Drive object:

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

The conductivity of the cooling liquid has exceeded the selected fault threshold (p0269[2]).

See also: p0261 (Cooling unit starting time 2), p0262 (Cooling unit fault conductivity delay time), p0266 (Cooling unit feedback signals signal source)

Remedy:

Check the device to de-ionize the cooling liquid.

F49152

Cooling unit: ON command feedback signal missing

Message value:

-

Message class:

Auxiliary unit faulted (20)

Drive object:

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

The feedback signal of the ON command of the cooling unit is missing.

- after the ON command, the feedback signal has not been received within the selected starting time (p0260).

- the feedback signal has failed in operation.

See also: p0260 (Cooling unit starting time 1), r0267 (Cooling unit status word)

Remedy:

- check the wiring between the cooling unit and the input terminal (Terminal Module).

- check the external control device for the cooling unit.

F49153

Cooling unit: Liquid flow too low

Message value:

-

Message class:

Auxiliary unit faulted (20)

Drive object:

A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction:

OFF2

Acknowledge:

IMMEDIATELY

Cause:

The drive converter cooling unit signals that the cooling liquid flow is too low.

- after the ON command, the feedback signal has not been received within the selected starting time (p0260).

- in operation, the feedback signal has failed for longer than the permitted failure time (p0263).

See also: p0260 (Cooling unit starting time 1), p0263 (Cooling unit fault liquid flow delay time), r0267 (Cooling unit status word)

Remedy:

- check the wiring between the cooling unit and the input terminal (Terminal Module).

- check the external control device for the cooling unit.

F49154 (A)	Cooling unit: Liquid leak is present
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The liquid leakage monitoring function has responded. Caution: If this fault is re-parameterized as an alarm then using other monitoring functions it must be ensured that when cooling water is lost, the drive is powered down! See also: r0267 (Cooling unit status word)
Remedy:	- check the cooling system for leaks in the cooling circuit. - check the wiring of the input terminal (Terminal Module) used to monitor leaking fluid.
Reaction upon A:	NONE
Acknowl. upon A:	NONE

F49155	Cooling unit: Power Stack Adapter, firmware version too old
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	POWER ON
Cause:	The firmware version in the Power Stack Adapter (PSA) is too old and does not support the liquid cooling.
Remedy:	Upgrade the firmware. Check EEPROM data.

F49156	Cooling unit: Cooling liquid temperature has exceeded the fault threshold
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The cooling liquid intake temperature has exceeded the specified fault threshold. Note: The value for the fault threshold depends on the power unit (hardware descriptive data, e.g. 52 ... 55 °C).
Remedy:	Check the cooling system and the ambient conditions.

A49170	Cooling unit: Alarm has occurred
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cooling unit signals a general alarm.
Remedy:	- check the wiring between the cooling unit and the input terminal (Terminal Module). - check the external control device for the cooling unit.

A49171	Cooling unit: Conductivity has exceeded the alarm threshold
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The conductivity of the cooling liquid has exceeded the selected alarm threshold (p0269[1]). Note: The threshold cannot be set higher than the fault threshold specified in the equipment description.
Remedy:	Check the device to de-ionize the cooling liquid.

A49171	Cooling unit: Conductivity has exceeded the alarm threshold
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	Conductivity monitoring is set for the cooling liquid (r0267.7, from p0266[7]). See also: p0261 (Cooling unit starting time 2), p0262 (Cooling unit fault conductivity delay time), p0266 (Cooling unit feedback signals signal source), r0267 (Cooling unit status word)
Remedy:	Check the device to de-ionize the cooling liquid.

A49172	Cooling unit: Conductivity actual value is not valid
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	When monitoring the conductivity of the cooling liquid, there is a fault in the wiring or in the sensor.
Remedy:	- check the wiring between the cooling unit and the Power Stack Adapter (PSA). - check the function of the sensor to measure the conductivity.

A49173	Cooling unit: Cooling liquid temperature has exceeded the alarm threshold
Message value:	-
Message class:	Auxiliary unit faulted (20)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The cooling liquid intake temperature has exceeded the specified alarm threshold. Note: The value for the alarm threshold depends on the power unit (hardware descriptive data, e.g. 42 ... 50 °C).
Remedy:	Check the cooling system and the ambient conditions.

F49200	Excitation group signal fault
Message value:	%1
Message class:	General drive fault (19)
Drive object:	VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	OFF2
Acknowledge:	IMMEDIATELY
Cause:	The excitation sequence control signals a fault. Fault value (r0949, interpret hexadecimal): Bit 0: When powered down or when powering down the excitation, the signal "excitation ready feedback signal" was not received within the monitoring time.

Bit 1:
After an ON command, the signal "excitation ready feedback signal" was not received within the monitoring time.

Bit 2:
After the pulses were enabled, the signal "excitation operational feedback signal" was not received within the monitoring time.

Bit 3:
The "excitation group signal fault" signal is present.

Bit 4:
The switch-on command for the excitation was reset, although pulse enable (r0899.11) is still available, or the excitation current actual value has still not fallen below a minimum value.

Note: message can also come from p6500[59].

Remedy:

- check the excitation.
- check commands, feedback signals and BICO interconnections.
- re bit 4: increase the switch-off delay time p1647

A49201 (F) Excitation group signal alarm

Message value: -

Message class: General drive fault (19)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The "excitation group signal alarm" signal is present.

Note: message can come from p6500[58].

Remedy: Check the excitation equipment.

Reaction upon F: NONE

Acknowl. upon F: IMMEDIATELY

A49204 (N) Excitation switch-off alarm

Message value: -

Message class: Hardware / software error (1)

Drive object: VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: When switching off the excitation, after the delay time p1647 has expired, the excitation current has still not decayed to zero.

Remedy: Extend the switch-off delay time in p1647. The alarm is reset if p1647 is adapted.
See also: p1647 (Excitation switch-off delay time)

Reaction upon N: NONE

Acknowl. upon N: NONE

A49920 (F) Protective breaker main circuit tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The protective breaker in the main circuit of the power supply has tripped.

Note:
This message is output via the signal source of binector input BI: p6577[1].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the main circuit.

4 Faults and alarms

4.2 List of faults and alarms

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49921 (F) Protective breaker redundant main circuit tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The protective breaker in the main circuit for the redundant feed to the power supply has tripped.

Note:
This message is output via the signal source of binector input BI: p6577[2].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the redundant main circuit.

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49922 (F) Protective breaker 24 V circuit has tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A protective breaker in the 24 V circuit has tripped.

Note:
This message is output via the signal source of binector input BI: p6577[3].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the 24 V circuit

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49923 (F) Protective breaker terminal strip 24 V circuit has tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: A protective breaker for the terminal strip in the 24 V circuit has tripped.

Note:
This message is output via the signal source of binector input BI: p6577[6].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the terminal strip for the 24 V circuit.
Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
 Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A49924 (F) Protective breaker power unit supply circuit tripped

Message value: -
Message class: General drive fault (19)
Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A protective breaker in the circuit of the power unit supply has tripped.
Note:
 This message is output via the signal source of binector input BI: p6577[9].
 See also: p6577 (Circuit monitoring functions signal source)
Remedy: Check the power unit supply circuit.
Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
 Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A49926 (F) Protective breaker synchronizing voltage tripped

Message value: %1
Message class: General drive fault (19)
Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction: NONE
Acknowledge: NONE
Cause: A protective breaker for the synchronizing voltage has tripped.
Note:
 This message is output via the signal source of binector input BI: p6577[13].
 See also: p6577 (Circuit monitoring functions signal source)
Remedy: Check the synchronizing voltage.
Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
 Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
 Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F: IMMEDIATELY

A49927 (F) Protective breaker auxiliary fan circuit has tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The protective breaker in the fan circuit of the auxiliary fan has tripped.
Note:
This message is output via the signal source of binector input BI: p6577[14].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the auxiliary fan.

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49933 (F) Protective breaker excitation 230 V AC circuit tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The protective breaker in the 230 V AC circuit of the excitation has tripped.
Note:
This message is output via the signal source of binector input BI: p6577[17].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the 230 V AC circuit of the excitation.

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49934 (F) Protective breaker output cooling unit 230 V AC circuit tripped

Message value: -

Message class: General drive fault (19)

Drive object: A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: The protective breaker in the 230 V AC circuit of the outgoing feeder of the cooling unit has tripped.
Note:
This message is output via the signal source of binector input BI: p6577[18].
See also: p6577 (Circuit monitoring functions signal source)

Remedy: Check the 230 V AC circuit of the outgoing feeder of the cooling unit.

Reaction upon F: Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2)
Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3)
Hla: OFF1 (NONE, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A49935 (F)	Protective breaker power unit door solenoids 24 V circuit has tripped
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The protective breaker in the 24 V circuit of the door solenoids in the power unit has tripped. Note: This message is output via the signal source of binector input p6577[19]. See also: p6577 (Circuit monitoring functions signal source)
Remedy:	Check the 24 V circuit of the door solenoids in the power unit.
Reaction upon F:	Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2) Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A49936	Prot. breaker lighting supply/socket outlets 230V AC cct has tripped
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The protective breaker in the 230 V AC circuit for the lighting supply/socket outlets has tripped. Note: This message is output via the signal source of binector input p6577[20]. See also: p6577 (Circuit monitoring functions signal source)
Remedy:	Check the 230V AC circuit for the lighting supply/socket outlets.

A49937 (F)	UPS not ready
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The UPS is not ready. Note: This message is output via the signal source of binector input BI: p6577[25]. UPS: Uninterruptible Power Supply See also: p6577 (Circuit monitoring functions signal source)
Remedy:	Check the UPS.
Reaction upon F:	Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2) Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

4 Faults and alarms

4.2 List of faults and alarms

A49938 (F)	UPS battery operation
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The UPS is in battery operation. Note: This message is output via the signal source of binector input BI: p6577[26]. UPS: Uninterruptible Power Supply See also: p6577 (Circuit monitoring functions signal source)
Remedy:	Check the power supply of the control cabinet.
Reaction upon F:	Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2) Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A49939 (F)	UPS battery discharged
Message value:	-
Message class:	General drive fault (19)
Drive object:	A_INF, B_INF, CU_I, CU_I_D410, CU_LINK, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	The UPS battery is discharged. Note: This message is output via the signal source of binector input BI: p6577[27]. UPS: Uninterruptible Power Supply See also: p6577 (Circuit monitoring functions signal source)
Remedy:	Check the UPS battery.
Reaction upon F:	Infeed: OFF1 (NONE, OFF1_DELAYED, OFF2) Servo: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Vector: OFF1 (NONE, OFF1_DELAYED, OFF2, OFF3) Hla: OFF1 (NONE, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A49998	Recorder trigger event occurred
Message value:	%1
Message class:	Hardware / software error (1)
Drive object:	A_INF, B_INF, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	A recorder trigger event has occurred. The data are then written to the memory card, specifying the event number. Alarm value (r2124, interpret decimal): Event number.
Remedy:	Not necessary. This message disappears automatically.

A50001 (F)	PN/COMM BOARD: Configuration error
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	CBE20: A PROFINET controller attempts to establish a connection using an incorrect configuring telegram. The "Shared Device" function has been activated (p8829 = 2). Alarm value (r2124, interpret decimal): 10: A CPU sends a PROFIsafe telegram. 11: F CPU sends a PZD telegram. 12: F CPU without an A CPU. 13: F CPU with more PROFIsafe subslots than activated with p9601.3. 14: F CPU with fewer PROFIsafe subslots than activated with p9601.3. 15: PROFIsafe telegram of the F-CPU does not match the setting in p60022. See also: p8829 (CBE2x remote controller number), p9601 (SI enable functions integrated in the drive (Control Unit))
Remedy:	CBE20: Check the configuration of the PROFINET controllers as well as the p8829 and p9601.3 setting.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A50002 (F)	COMM BOARD: Alarm 2
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	CBE20 SINAMICS Link: A specific telegram word (send) is being used twice. Alarm value (r2124, interpret decimal): Telegram word used twice See also: p8871 (SINAMICS Link send telegram word PZD)
Remedy:	CBE20 SINAMICS Link: Correct the parameter assignment. See also: p8871 (SINAMICS Link send telegram word PZD)
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A50003 (F) COMM BOARD: Alarm 3

Message value: Info. 1: %1, info. 2: %2

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: CBE20 SINAMICS Link:

A specific telegram word (receive) is being used twice.

Alarm value (r2124, interpret hexadecimal):

yyyyxxxx hex: yyyy = info. 1, xxxx = info. 2

Info. 1 (decimal) = Address of sender

Info. 2 (decimal) = Receive telegram word

See also: p8870 (SINAMICS Link receive telegram word PZD), p8872 (SINAMICS Link address receive PZD)

Remedy: CBE20 SINAMICS Link:

Correct the parameter assignment.

Reaction upon F: Infeed: NONE (OFF1, OFF2)

Servo: NONE (OFF1, OFF2, OFF3)

Vector: NONE (OFF1, OFF2, OFF3)

Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A50004 (F) COMM BOARD: Alarm 4

Message value: Info. 1: %1, info. 2: %2

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: CBE20 SINAMICS Link:

- telegram word (receive) and address of sender inconsistent. Both values have to be either equal to zero or not equal to zero.

- drive object number p8872 > 16 with p8811 = 16.

Alarm value (r2124, interpret hexadecimal):

yyyyxxxx hex: yyyy = info. 1, xxxx = info. 2

Info. 1 (decimal) = Drive object number from p8870, p8872

Info. 2 (decimal) = Index from p8870, p8872

See also: p8870 (SINAMICS Link receive telegram word PZD), p8872 (SINAMICS Link address receive PZD)

Remedy: In the case of CBE20 SINAMICS Link:

Correct the parameter assignment.

Reaction upon F: Infeed: NONE (OFF1, OFF2)

Servo: NONE (OFF1, OFF2, OFF3)

Vector: NONE (OFF1, OFF2, OFF3)

Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A50005 (F)	COMM BOARD: Alarm 5
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	CBE20 SINAMICS Link: Sender not found on SINAMICS Link. Alarm value (r2124, interpret decimal): Address of sender that cannot be located See also: p8872 (SINAMICS Link address receive PZD)
Remedy:	CBE20 SINAMICS Link: Check the connection to the sender.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A50006 (F)	COMM BOARD: Alarm 6
Message value:	Info. 1: %1, info. 2: %2
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	CBE20 SINAMICS Link: The parameter assignment indicates that the sender and the receiver are one and the same. This is not permitted. Alarm value (r2124, interpret hexadecimal): yyyyxxxx hex: yyyy = info. 1, xxxx = info. 2 Info. 1 (decimal) = Drive object number from p8872 Info. 2 (decimal) = Index from p8872 See also: p8836 (SINAMICS Link address), p8872 (SINAMICS Link address receive PZD)
Remedy:	In the case of CBE20 SINAMICS Link: Correct the parameter assignment. All p8872[index] must be set to a value not equal to p8836.
Reaction upon F:	Infeed: NONE (OFF1, OFF2) Servo: NONE (OFF1, OFF2, OFF3) Vector: NONE (OFF1, OFF2, OFF3) Hla: NONE (OFF1, OFF2, OFF3)
Acknowl. upon F:	IMMEDIATELY

A50010 (F)	PN/COMM BOARD: Station name invalid
Message value:	%1
Message class:	Communication error to the higher-level control system (9)
Drive object:	A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC
Reaction:	NONE
Acknowledge:	NONE
Cause:	CBE20: PROFINET Name of Station is invalid.

4 Faults and alarms

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Remedy: CBE20:
Correct the name of the station (p8940) and activate (p8945 = 2).
See also: p8940 (CBE2x Name of Station)

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

A50020 (F) PNCOMM BOARD: Second controller missing

Message value: -

Message class: Communication error to the higher-level control system (9)

Drive object: A_INF, B_INF, CU_LINK, CU_S120_DP, CU_S120_PN, CU_S150_DP, CU_S150_PN, ENC, HLA, HUB, R_INF, S_INF, SERVO, SERVO_AC, SERVO_I_AC, TB30, TM120, TM15, TM150, TM15DI_DO, TM17, TM31, TM41, TM54F_MA, TM54F_SL, VECTOR, VECTOR_AC, VECTOR_I_AC

Reaction: NONE

Acknowledge: NONE

Cause: CBE20:
The PROFINET function "Shared Device" has been activated (p8829 = 2). However, only the connection to a PROFINET controller is present.
See also: p8829 (CBE2x remote controller number)

Remedy: CBE20:
Check the configuration of the PROFINET controllers as well as the p8829 setting.

Reaction upon F: Infeed: NONE (OFF1, OFF2)
Servo: NONE (OFF1, OFF2, OFF3)
Vector: NONE (OFF1, OFF2, OFF3)
Hla: NONE (OFF1, OFF2, OFF3)

Acknowl. upon F: IMMEDIATELY

Appendix

A

Content

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A.1 ASCII table (characters that can be displayed)

The following table includes the decimal and hexadecimal notation of ASCII characters that can be displayed (printable).

Table A-1 ASCII table (characters that can be displayed)

Character	Decimal	Hexadecimal	Meaning
	32	20	Space
!	33	21	Exclamation mark
"	34	22	Quotation mark
#	35	23	Number sign
\$	36	24	Dollar
%	37	25	Percent
&	38	26	Ampersand
'	39	27	Apostrophe, closing single quotation mark
(40	28	Opening parenthesis
)	41	29	Closing parenthesis
*	42	2A	Asterisk
+	43	2B	Plus
,	44	2C	Comma
-	45	2D	Hyphen, minus
.	46	2E	Period, decimal point
/	47	2F	Slash, slant
0	48	30	Digit 0
1	49	31	Digit 1
2	50	32	Digit 2
3	51	33	Digit 3
4	52	34	Digit 4
5	53	35	Digit 5
6	54	36	Digit 6
7	55	37	Digit 7
8	56	38	Digit 8
9	57	39	Digit 9
:	58	3A	Colon
;	59	3B	Semicolon
<	60	3C	Less than
=	61	3D	Equals
>	62	3E	Greater than
?	63	3F	Question mark
@	64	40	Commercial At

Table A-1 ASCII table (characters that can be displayed), continued

Character	Decimal	Hexadecimal	Meaning
A	65	41	Capital letter A
B	66	42	Capital letter B
C	67	43	Capital letter C
D	68	44	Capital letter D
E	69	45	Capital letter E
F	70	46	Capital letter F
G	71	47	Capital letter G
H	72	48	Capital letter H
I	73	49	Capital letter I
J	74	4A	Capital letter J
K	75	4B	Capital letter K
L	76	4C	Capital letter L
M	77	4D	Capital letter M
N	78	4E	Capital letter N
O	79	4F	Capital letter O
P	80	50	Capital letter P
Q	81	51	Capital letter Q
R	82	52	Capital letter R
S	83	53	Capital letter S
T	84	54	Capital letter T
U	85	55	Capital letter U
V	86	56	Capital letter V
W	87	57	Capital letter W
X	88	58	Capital letter X
Y	89	59	Capital letter Y
Z	90	5A	Capital letter Z
[91	5B	Opening bracket
\	92	5C	Backslash
]	93	5D	Closing bracket
^	94	5E	Circumflex
_	95	5F	Underline
'	96	60	Opening single quotation mark
a	97	61	Small letter a
b	98	62	Small letter b
c	99	63	Small letter c
d	100	64	Small letter d

Table A-1 ASCII table (characters that can be displayed), continued

Character	Decimal	Hexadecimal	Meaning
e	101	65	Small letter e
f	102	66	Small letter f
g	103	67	Small letter g
h	104	68	Small letter h
i	105	69	Small letter i
j	106	6A	Small letter j
k	107	6B	Small letter k
l	108	6C	Small letter l
m	109	6D	Small letter m
n	110	6E	Small letter n
o	111	6F	Small letter o
p	112	70	Small letter p
q	113	71	Small letter q
r	114	72	Small letter r
s	115	73	Small letter s
t	116	74	Small letter t
u	117	75	Small letter u
v	118	76	Small letter v
w	119	77	Small letter w
x	120	78	Small letter x
y	121	79	Small letter y
z	122	7A	Small letter z
{	123	7B	Opening brace
	124	7C	Vertical line
}	125	7D	Closing brace
~	126	7E	Tilde

A.2 List of abbreviations

Note

The following list of abbreviations includes all abbreviations and their meanings used in the entire SINAMICS family of drives.

Abbreviation	Source of abbreviation	Meaning
A		
A...	Alarm	Alarm
AC	Alternating Current	Alternating current
ADC	Analog Digital Converter	Analog-digital converter
AI	Analog Input	Analog input
AIM	Active Interface Module	Active Interface Module
ALM	Active Line Module	Active Line Module
AO	Analog Output	Analog output
AOP	Advanced Operator Panel	Advanced Operator Panel
APC	Advanced Positioning Control	Advanced Positioning Control
AR	Automatic Restart	Automatic restart
ASC	Armature Short-Circuit	Armature short-circuit
ASCII	American Standard Code for Information Interchange	American standard code for information interchange
AS-i	AS-Interface (Actuator Sensor Interface)	AS-interface (open bus system in automation technology)
ASM	Asynchronmotor	Induction motor
B		
BB	Betriebsbedingung	Operating condition
BERO	-	Proximity switch
BI	Binector Input	Binector input
BIA	Berufsgenossenschaftliches Institut für Arbeitssicherheit	BG-Institute for Occupational Safety and Health
BICO	Binector Connector Technology	Binector connector technology
BLM	Basic Line Module	Basic Line Module
BO	Binector Output	Binector output
BOP	Basic Operator Panel	Basic Operator Panel
C		
C	Capacitance	Capacitance
C...	-	Safety message
CAN	Controller Area Network	Serial bus system
CBC	Communication Board CAN	Communication Board CAN
CBE	Communication Board Ethernet	Communication Board PROFINET (Ethernet)
CD	Compact Disk	Compact disk
CDS	Command Data Set	Command data set
CF card	CompactFlash card	CompactFlash card
CI	Connector Input	Connector input

Abbreviation	Source of abbreviation	Meaning
CLC	Clearance Control	Clearance control
CNC	Computer Numerical Control	Computer-supported numerical control
CO	Connector Output	Connector output
CO/BO	Connector Output / Binector Output	Connector/binector output
COB ID	CAN Object Identification	CAN object identification
CoL	Certificate of License	Certificate of License
COM	Common contact of a changeover relay	Center contact on a changeover contact
COMM	Commissioning	Commissioning
CP	Communications Processor	Communications processor
CPU	Central Processing Unit	Central processing unit
CRC	Cyclic Redundancy Check	Cyclic redundancy check
CSM	Control Supply Module	Control Supply Module
CU	Control Unit	Control Unit
CUA	Control Unit Adapter	Control Unit Adapter
CUD	Control Unit DC MASTER	Control Unit DC MASTER
D		
DAC	Digital Analog Converter	Digital-analog converter
DC	Direct Current	Direct current
DCB	Drive Control Block	Drive Control Block
DCBRK	DC Brake	DC braking
DCC	Drive Control Chart	Drive Control Chart
DCN	Direct Current Negative	Direct current negative
DCP	Direct Current Positive	Direct current positive
DDS	Drive Data Set	Drive data set
DI	Digital Input	Digital input
DI/DO	Digital Input / Digital Output	Bidirectional digital input/output
DMC	DRIVE-CLiQ Hub Module Cabinet	DRIVE-CLiQ Hub Module Cabinet
DME	DRIVE-CLiQ Hub Module External	DRIVE-CLiQ Hub Module External
DMM	Double Motor Module	Double Motor Module
DO	Digital Output	Digital output
DO	Drive Object	Drive object
DP	Decentralized Peripherals	Distributed peripherals
DPRAM	Dual Ported Random Access Memory	Dual-port random access memory
DQ	DRIVE-CLiQ	DRIVE-CLiQ
DRAM	Dynamic Random Access Memory	Dynamic random access memory
DRIVE-CLiQ	Drive Component Link with IQ	Drive Component Link with IQ
DSC	Dynamic Servo Control	Dynamic Servo Control
DTC	Digital Time Clock	Timer
E		
EASC	External Armature Short-Circuit	External armature short-circuit
EDS	Encoder data set	Encoder data set
EEPROM	Electrically Erasable Programmable Read-Only Memory	Electrically Erasable Programmable Read-Only-Memory

Abbreviation	Source of abbreviation	Meaning
EGB	Elektrostatisch gefährdete Baugruppen	Electrostatic sensitive devices
ELCB	Earth Leakage Circuit-Breaker	Residual current operated circuit breaker
ELP	Earth Leakage Protection	Ground-fault monitoring
EMC	Electromagnetic Compatibility	Electromagnetic compatibility
EMF	Electromotive Force	Electromotive force
EMK	Elektromotorische Kraft	Electromotive force
EMV	Elektromagnetische Verträglichkeit	Electromagnetic compatibility
EN	Europäische Norm	European standard
EnDat	Encoder-Data-Interface	Encoder interface
EP	Enable Pulses	Enable pulses
EPOS	Einfachpositionierer	Basic positioner
ES	Engineering System	Engineering system
ESB	Ersatzschaltbild	Equivalent circuit diagram
ESD	Electrostatic Sensitive Devices	Electrostatic sensitive devices
ESM	Essential Service Mode	Essential service mode
ESR	Extended Stop and Retract	Extended stop and retract
F		
F...	Fault	Fault
FAQ	Frequently Asked Questions	Frequently asked questions
FBLOCKS	Free Blocks	Free function blocks
FCC	Function Control Chart	Function control chart
FCC	Flux Current Control	Flux current control
FD	Function Diagram	Function diagram
F-DI	Fail-safe Digital Input	Fail-safe digital input
F-DO	Fail-safe Digital Output	Fail-safe digital output
FEM	Fremderregter Synchronmotor	Separately excited synchronous motor
FEPROM	Flash EPROM	Non-volatile write and read memory
FG	Function Generator	Function generator
FI	-	Residual current
FOC	Fiber-Optic Cable	Fiber-optic cable
FP	Funktionsplan	Function diagram
FPGA	Field Programmable Gate Array	Field programmable gate array
FW	Firmware	Firmware
G		
GB	Gigabyte	Gigabyte
GC	Global Control	Global control telegram (broadcast telegram)
GND	Ground	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as M)
GSD	Generic Station Description	Generic Station Description: Describes the features of a PROFIBUS slave
GSV	Gate Supply Voltage	Gate supply voltage
GUID	Globally Unique Identifier	Globally unique identifier

Abbreviation	Source of abbreviation	Meaning
H		
HF	High Frequency	High frequency
HFD	Hochfrequenzdrossel	High-frequency reactor
HLA	Hydraulic Linear Actuator	Hydraulic linear drive
HLG	Hochlaufgeber	Ramp-function generator
HM	Hydraulic Module	Hydraulic Module
HMI	Human Machine Interface	Human machine interface
HTL	High-Threshold Logic	Logic with high fault threshold
HW	Hardware	Hardware
I		
i. V.	In Vorbereitung	Under development: This property is currently not available
I/O	Input/Output	Input/output
I2C	Inter-Integrated Circuit	Internal serial data bus
IASC	Internal Armature Short-Circuit	Internal armature short-circuit
IBN	Inbetriebnahme	Commissioning
ID	Identifier	Identification
IE	Industrial Ethernet	Industrial Ethernet
IEC	International Electrotechnical Commission	International Electrotechnical Commission
IF	Interface	Interface
IGBT	Insulated Gate Bipolar Transistor	Bipolar transistor with insulated control electrode
IGCT	Integrated Gate-Controlled Thyristor	Semiconductor power switch with integrated control electrode
IL	Impulslöschung	Pulse suppression
IP	Internet Protocol	Internet protocol
IPO	Interpolator	Interpolator
IT	Isolé Terre	Non-grounded three-phase line supply
IVP	Internal Voltage Protection	Internal voltage protection
J		
JOG	Jogging	Jogging
K		
KDV	Kreuzweiser Datenvergleich	Data cross-check
KHP	Know-How Protection	Know-how protection
KIP	Kinetische Pufferung	Kinetic buffering
Kp	-	Proportional gain
KTY	-	Special temperature sensor
L		
L	-	Symbol for inductance
LED	Light Emitting Diode	Light-emitting diode
LIN	Linear motor	Linear motor
LR	Lageregler	Position controller
LSB	Least Significant Bit	Least significant bit
LSC	Line-Side Converter	Line-side converter

Abbreviation	Source of abbreviation	Meaning
LSS	Line-Side Switch	Line-side switch
LU	Length Unit	Length unit
LWL	Lichtwellenleiter	Fiber-optic cables
M		
M	-	Symbol for torque
M	Mass	Reference potential for all signal and operating voltages, usually defined as 0 V (also referred to as GND)
MB	Megabyte	Megabyte
MCC	Motion Control Chart	Motion Control Chart
MDI	Manual Data Input	Manual data input
MDS	Motor Data Set	Motor data set
MLFB	Maschinenlesbare Fabrikatebezeichnung	Machine-readable product code
MM	Motor Module	Motor Module
MMC	Man-Machine Communication	Man-machine communication
MMC	Micro Memory Card	Micro memory card
MSB	Most Significant Bit	Most significant bit
MSC	Motor-Side Converter	Motor-side converter
MSCY_C1	Master Slave Cycle Class 1	Cyclic communication between master (class 1) and slave
MSR	Motorstromrichter	Motor-side converter
MT	Messtaster	Probe
N		
N. C.	Not Connected	Not connected
N...	No Report	No report or internal message
NAMUR	Normenarbeitsgemeinschaft für Mess- und Regeltechnik in der chemischen Industrie	Standardization association for measurement and control in chemical industries
NC	Normally Closed (contact)	NC contact
NC	Numerical Control	Numerical control
NEMA	National Electrical Manufacturers Association	Standardization body in the US
NM	Nullmarke	Zero mark
NO	Normally Open (contact)	NO contact
NSR	Netzstromrichter	Line-side converter
NVRAM	Non-Volatile Random Access Memory	Non-volatile read/write memory
O		
OA	Open Architecture	Software component (technology package) which provides additional functions for the SINAMICS drive system
OAIF	Open Architecture Interface	Version of the SINAMICS firmware from which the OA-application can be used
OASP	Open Architecture Support Package	Expands the STARTER commissioning tool by the corresponding OA-application
OC	Operating Condition	Operating condition
OEM	Original Equipment Manufacturer	Original equipment manufacturer

Abbreviation	Source of abbreviation	Meaning
OLP	Optical Link Plug	Bus connector for fiber-optic cable
OMI	Option Module Interface	Option Module Interface
P		
p...	-	Setting parameters
P1	Processor 1	CPU 1
P2	Processor 2	CPU 2
PB	PROFIBUS	PROFIBUS
PcCtrl	PC Control	Master control
PD	PROFIdrive	PROFIdrive
PDS	Power unit Data Set	Power unit data set
PE	Protective Earth	Protective ground
PELV	Protective Extra-Low Voltage	Safety extra-low voltage
PEM	Permanenterregter Synchronmotor	Permanent-magnet synchronous motor
PG	Programmiergerät	Programming device
PI	Proportional Integral	Proportional integral
PID	Proportional Integral Differential	Proportional integral differential
PLC	Programmable Logic Controller	Programmable logic controller
PLL	Phase-Locked Loop	Phase-locked loop
PM	Power Module	Power Module
PN	PROFINET	PROFINET
PNO	PROFIBUS Nutzerorganisation	PROFIBUS user organization
PPI	Point-to-Point Interface	Point-to-point interface
PRBS	Pseudo Random Binary Signal	White noise
PROFIBUS	Process Field Bus	Serial data bus
PS	Power Supply	Power supply
PSA	Power Stack Adapter	Power Stack Adapter
PTC	Positive Temperature Coefficient	Positive temperature coefficient
PTP	Point-To-Point	Point-to-point
PWM	Pulse Width Modulation	Pulse width modulation
PZD	Prozessdaten	Process data
Q		
R		
r ...	-	Display parameters (read only)
RAM	Random Access Memory	Read/write memory
RCCB	Residual Current Circuit Breaker	Residual current operated circuit breaker
RCD	Residual Current Device	Residual current operated circuit breaker
RCM	Residual Current Monitor	Residual current monitor
RFG	Ramp-Function Generator	Ramp-function generator
RJ45	Registered Jack 45	Term for an 8-pin socket system for data transmission with shielded or non-shielded multi-wire copper cables
RKA	Rückkühlanlage	Cooling unit
RLM	Renewable Line Module	Renewable Line Module

Abbreviation	Source of abbreviation	Meaning
RO	Read Only	Read only
ROM	Read-Only Memory	Read-only memory
RPDO	Receive Process Data Object	Receive process data object
RS 232	Recommended Standard 232	Interface standard for cable-connected serial data transmission between a sender and receiver (also known as EIA232)
RS485	Recommended Standard 485	Interface standard for a cable-connected differential, parallel, and/or serial bus system (data transmission between a number of senders and receivers, also known as EIA485)
RTC	Real-Time Clock	Real-time clock
RZA	Raumzeigerapproximation	Space vector approximation
S		
S1	-	Continuous duty
S3	-	Intermittent duty
SAM	Safe Acceleration Monitor	Safe acceleration monitoring
SBC	Safe Brake Control	Safe brake control
SBH	Sicherer Betriebshalt	Safe operating stop
SBR	Safe Brake Ramp	Safe brake ramp monitoring
SBT	Safe Brake Test	Safe brake test
SCA	Safe Cam	Safe cam
SD Card	SecureDigital Card	Secure digital memory card
SDI	Safe Direction	Safe motion direction
SE	Sicherer Software-Endschalter	Safe software limit switches
SG	Sicher reduzierte Geschwindigkeit	Safely-limited speed
SGA	Sicherheitsgerichteter Ausgang	Safety-related output
SGE	Sicherheitsgerichteter Eingang	Safety-related input
SH	Sicherer Halt	Safe standstill
SI	Safety Integrated	Safety Integrated
SIL	Safety Integrity Level	Safety integrity level
SLM	Smart Line Module	Smart Line Module
SLP	Safely-Limited Position	Safely limited position
SLS	Safely-Limited Speed	Safely-limited speed
SLVC	Sensorless Vector Control	Vector control without encoder
SM	Sensor Module	Sensor Module
SMC	Sensor Module Cabinet	Sensor Module Cabinet
SME	Sensor Module External	Sensor Module External
SMI	Sensor Module Integrated	SINAMICS Sensor Module Integrated
SMM	Single Motor Module	Single Motor Module
SN	Sicherer Software-Nocken	Safe software cam
SOS	Safe Operating Stop	Safe operating stop
SP	Service Pack	Service pack
SP	Safe Position	Safe position
SPC	Setpoint Channel	Setpoint channel

Abbreviation	Source of abbreviation	Meaning
SPI	Serial Peripheral Interface	Serial peripheral interface
SPS	Speicherprogrammierbare Steuerung	Programmable Logic Controller
SS1	Safe Stop 1	Safe stop 1 (monitored for time and ramp)
SS2	Safe Stop 2	Safe stop 2
SSI	Synchronous Serial Interface	Synchronous serial interface
SSM	Safe Speed Monitor	Safe feedback from speed monitor
SSP	SINAMICS Support Package	SINAMICS support package
STO	Safe Torque Off	Safe torque off
STW	Steuerwort	Control word
T		
TB	Terminal Board	Terminal Board
TIA	Totally Integrated Automation	Totally Integrated Automation
TM	Terminal Module	Terminal Module
TN	Terre Neutre	Grounded three-phase line supply
Tn	-	Integral-action time
TPDO	Transmit Process Data Object	Transmit process data object
TT	Terre Terre	Grounded three-phase line supply
TTL	Transistor-Transistor Logic	Transistor-transistor logic
Tv	-	Derivative action time
U		
UL	Underwriters Laboratories Inc.	Underwriters Laboratories Inc.
UPS	Uninterruptible Power Supply	Uninterruptible power supply
USV	Unterbrechungsfreie Stromversorgung	Uninterruptible power supply
UTC	Universal Time Coordinated	Universal time coordinated
V		
VC	Vector Control	Vector control
Vdc	-	DC-link voltage
VdcN	-	Partial DC-link voltage, negative
VdcP	-	Partial DC-link voltage, positive
VDE	Verband Deutscher Elektrotechniker	Association of German Electrical Engineers
VDI	Verein Deutscher Ingenieure	Association of German Engineers
VPM	Voltage Protection Module	Voltage Protection Module
Vpp	Volt peak to peak	Volt peak-to-peak
VSM	Voltage Sensing Module	Voltage Sensing Module
W		
WEA	Wiedereinschaltautomatik	Automatic restart
WZM	Werkzeugmaschine	Machine tool
X		
XML	Extensible Markup Language	Extensible Markup Language (standard language for Web publishing and document management)

Abbreviation	Source of abbreviation	Meaning
Y		
Z		
ZK	Zwischenkreis	DC link
ZM	Zero Mark	Zero mark
SW	Zustandswort	Status word

A.3 References

Documentation for SINAMICS

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/D 31/	SINAMICS and Motors for Single-Axis Drives	
	Order number: E86060-K5531-A101-A1	Edition: 2012
/D 31 N/	SINAMICS Inverters for Single-Axis Drives and SIMOTICS Motors	
	Order number: E86060-E5531-A101-A1	Edition: 01/2013
/D 11/	SINAMICS G130 Drive Converter Chassis Units SINAMICS G150 Drive Converter Cabinet Units	
	Order number: E86060-K5511-A101-A5	Edition: 2011
/PM 21/	SIMOTION, SINAMICS S120 and SIMOTICS, Equipment for Production Machines	
	Order number: E86060-K4921-A101-A3	Edition: 2013
/D 21.3/	SINAMICS S120 Chassis Format Units and Cabinet Modules SINAMICS S150 Converter Cabinet Units	
	Order number: E86060-K5521-A131-A3	Edition: 2011
/D 35/	Inverters for Pumps, Fans, Compressors SINAMICS G120P and SINAMICS G120P Cabinet	
	Order number: E86060-K5535-A101-A1	Edition: 2014

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	Order number: E86060-K4670-A101-B4	Edition: 2013
/NC 61/	SINUMERIK & SINAMICS, Equipment for Machine Tools	
	Order number: E86060-K4461-A101-A3	Edition: 2010
/NC 61 N/	SINUMERIK & SINAMICS, Equipment for Machine Tools	
	Order number: E86060-K4461-E101-A1	Edition: 08/2012
/NC 62/	SINUMERIK 840D sl Type 1B, Equipment for Machine Tools	
	Order number: E86060-K4462-A101-A1	Edition: 2012
/NC 81.1/	SINUMERIK 808, Equipment for Machine Tools	
	Order number: E86060-K4481-A111-A2-7600	Edition: 2013

/NC 82/ **SINUMERIK 828, Equipment for Machine Tools**
Order number: E86060-K4482-A101-A2-7600 Edition: 2013

Interactive catalogs

/CA 01/ **Products for Automation and Drives**
DVD
Order number: E86060-D4001-A500-D2 Edition: 10/2013

/Mall/ **Industry Mall,**
Catalog and Ordering System for Automation and Drives
<http://www.siemens.com/industrymall>

Electronic documentation

/CD2/ **SINAMICS Manual Collection (DOCONCD)**
SINAMICS DOCUMENTATION
Order number: A5E33959456 / 6SL3097-4CA00-0YG3 Edition: 06/2014

User documentation

/BA1/ **SINAMICS G150**
Operating instructions
Order number: On request Edition: 04/2014

/BA2/ **SINAMICS G130**
Operating instructions
Order number: On request Edition: 04/2014

/BA3/ **SINAMICS S150**
Operating instructions
Order number: On request Edition: 04/2014

/GH1/ **SINAMICS S120**
Control Units and Additional System Components Manual
Order number: 6SL3097-4AH00-0?P4 Edition: 04/2014

/GH2/ **SINAMICS S120**
Booksize Power Units Manual
Order number: 6SL3097-4AC00-0?P6 Edition: 04/2014

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Chassis Power Units Equipment Manual Air-Cooled
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/MA1/	SINAMICS/SINUMERIK Machine Configuration Guidelines Order number: 6FC5397-6CP10-0?A2	Edition: 01/2013
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/SH2/	SINAMICS S120 High Frequency Drive System Manual Order number: 6SL3097-4AH10-0?P2	Edition: 01/2013
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/PFT6S/	SINAMICS 1FT6 Synchronous Motors Configuration Manual Order number: 6SN1197-0AD12-0?P0	Edition: 12/2004
/PFT7S/	SINAMICS 1FT7 Synchronous Motors Configuration Manual Order number: 6SN1197-0AD13-0?P4	Edition: 07/2011
/APH4S/	SINAMICS 1PH4 Induction Motors Configuration Manual Order number: 6SN1197-0AD64-0?P1	Edition: 08/2008
/APH7P/	SINAMICS 1PH7 Induction Motors (PM) Production Machines Configuration Manual Order number: 6SN1197-0AC71-0?P0	Edition: 05/2007
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/PH1/	<p>EMC Installation Guidelines Configuration Manual</p> <p>Order number: 6FC5297-0AD30-0?P3</p>	Edition: 01/2012

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/P1/	<p>PROFIBUS-DP/DPV1 IEC 61158 Basics, Tips and Tricks for Users Hüthig; Manfred Popp, 2nd Edition ISBN 3-7785-2781-9</p>	
/P2/	<p>PROFIBUS-DP, Getting Started PROFIBUS Nutzerorganisation e.V.; Manfred Popp Order number: 4.071</p>	
/P3/	<p>Distributed Layouts using PROFIBUS-DP Architecture and Fundamentals, Configuration and Use of PROFIBUS-DP with SIMATIC S7 SIEMENS; Publicis MCD Verlag; Josef Weigmann, Gerhard Kilian Order number: A19100-L531-B714 ISBN 3-89578-074-X</p>	
/P4/	<p>Manual for PROFIBUS Networks, SIEMENS Order number: 6GK1970-5CA20-0BA0</p>	
/P5/	<p>PROFIBUS and PROFINET, PROFIdrive Profile Drive Technology PROFIBUS Nutzerorganisation e. V. Haid-und-Neu-Straße 7, D-76131 Karlsruhe, Germany http://www.profibus.com – http://www.profinet.com Order number: 3.172</p>	Version 4.0 August 2005
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/P7/	PROFenergy, Common Application Profile Technical Specification for PROFINET PROFIBUS Nutzerorganisation e. V. Haid-und-Neu-Straße 7, D-76131 Karlsruhe http://www.profibus.com – http://www.profinet.com Order number: 3.802	Version 1.1 August 2012
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/PDP/	PROFIBUS Installation Guidelines Installation Guideline for PROFIBUS FMS/DP Installation and Wiring Recommendation for RS 485 Transmission Order number 2.111 (German) 2.112 (English)	Version 1.0

Documentation for Safety Equipment

Note

For more information on technical documentation in and around the topic of "Safety Integrated", please follow the link below:

<http://www.siemens.com/safety>

The following list contains some of the safety-related documentation available.

/LV1/	SIRIUS-SENTRON-SIVACON Low-Voltage Controls and Distribution Catalog Order number: E86060-K1002-A101-A5	Edition: 2006
/MRL/	Directive 2006/42/EU of the European Parliament and Council Machinery Directive Bundesanzeiger-Verlags GmbH	Edition: 2006
/SISH/	Safety Integrated System Manual Order number: 6ZB5000-0AA01-0BA1	5th Edition
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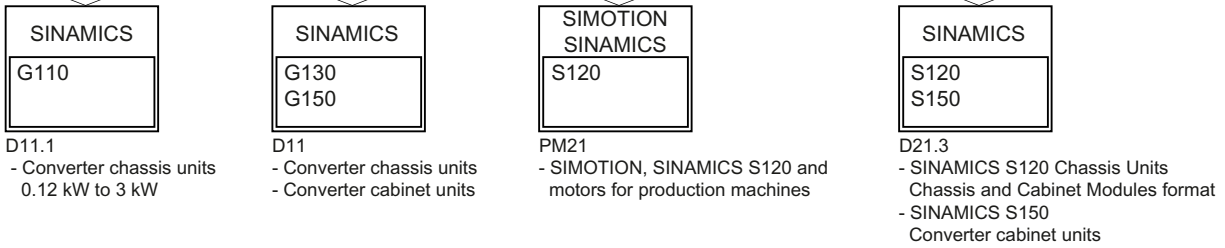
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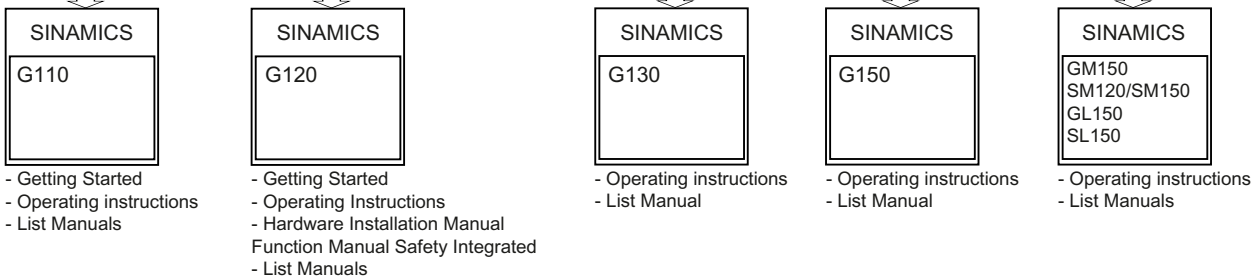
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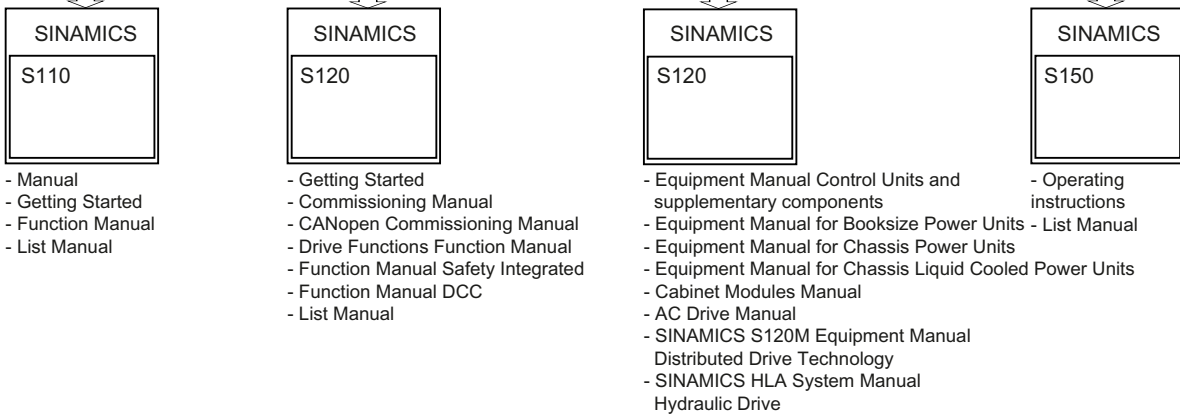
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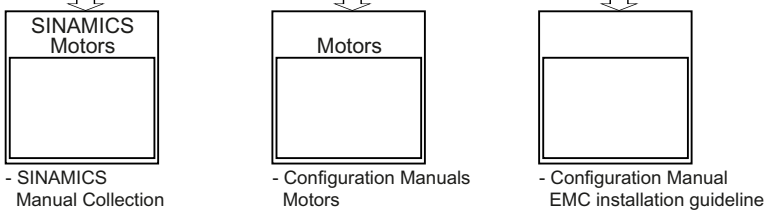
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