SITRANS F C MASSFLO®

MASS flowmeters Signal converter type MASS 6000 19" sensor type MASS 2100





Order no.: FDK:521H1179



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1. Introduction



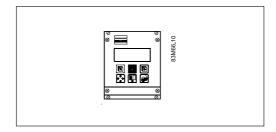
For safety reasons it is important that the following points, especially the points marked with a warning sign, are read and understood before the system is being installed:

- Installation, connection, commissioning and service must be carried out by personnel who are qualified and authorized to do so.
- It is very important that the same people have read and understand the instructions and directions provided in this manual and that they follow the instructions and directions before taking the equipment into use!
- People who are authorized and trained by the owner of the equipment may operate the equipment.
- The installation must ensure that the measuring system is correctly connected and is in accordance with the connection diagram. The signal converter has to be earthed unless the power supply is galvanically isolated.
- The mains protective earth wire must be connected to the PE terminal in accordance with the diagram.
- In applications with working pressures/media that can be dangerous to people, surroundings, equipment or others in case of pipe fracture, we recommend that special precautions such as special placement, shielding or installation of a security guard or a security valve should be made when the sensor is being installed.
- Siemens Flow Instruments want to assist by estimating the chemical resistance of the sensor
 parts that are in connection with the media, but it is at any time the customer's responsibility,
 which materials are chosen and Siemens Flow Instruments takes no responsibility if the
 sensor corrodes!
- Equipment used in hazardous areas must be Ex-approved and marked for Europe and UL for USA.
 It is required that the special directions provided in the manual and in the Ex certificate must be followed!
- Installation of the equipment must comply with national regulations.
 Example EN 60079-14 for Denmark.
- Repair and service can be done by approved Siemens Flow Instruments personnel only.

- 2. Installation
- 2.1 Installation of signal converter MASS 6000



Safe area only!

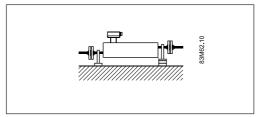


Signal converter MASS 6000 can be installed in the **safe area only!**

2.2 Installation of sensor MASS 2100



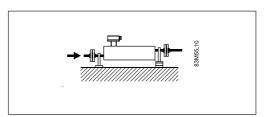
Hazardous area



Category 1 equipment

Sensor MASS 2100 may be installed in zone 0, zone 1 and zone 2.

Horizontal mounting

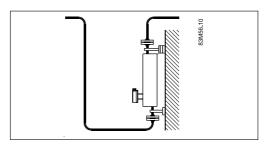


Mount the sensor on a vibration-free wall or steel frame as shown.

Ensure that the sensor is not emptied of liquid (during normal operation) otherwise incorrect measurement will occur.

With low flow, horizontal mounting is recommended, in this position air bubbles are easier to remove.

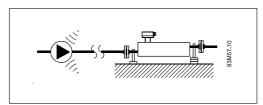
Vertical mounting



Locate the sensor low in the system in order to avoid an under-pressure in the sensor seperating air/gas in the liquid.

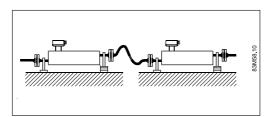
If the liquid is volatile or contains solid particles, vertical mounting is not recommended.

Vibration



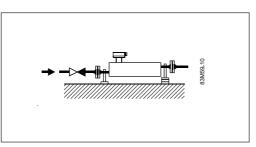
Always locate the flowmeter as far away as possible from components that generate mechanical vibration in the piping.

Cross talk



Cross talk between sensors mounted close to each other may disturb the measurement. To avoid cross talk never mount more than one sensor on each frame and mount flexible hose connections between the sensors as shown.

Zero-point adjustment



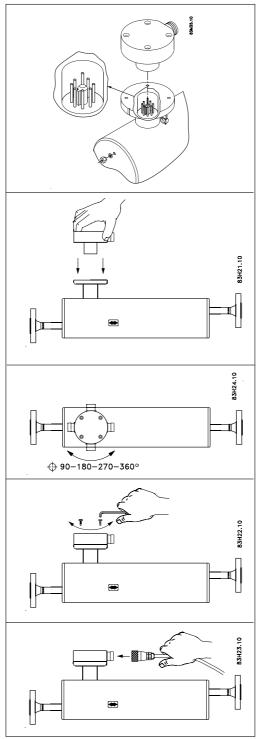
To facilitiate zero-point adjustment, a valve with tight shut-off should always be mounted in connection with the sensor as a proper zero-point setting is essential for a good accuarcy.

Note

Please read and follow the directions stated in the instruction DKFD.PI.028.P1.52 regarding build-in of sensor.

The instruction is supplied with the sensor.

Installation of sensor MASS 2100 (continued)



Mount the adaptor on top of the sensor interface, if not already mounted.

When fitting the multiple plug, please make sure that it is correctly oriented (note the little tap).

The adaptor can be oriented in 4 directions.

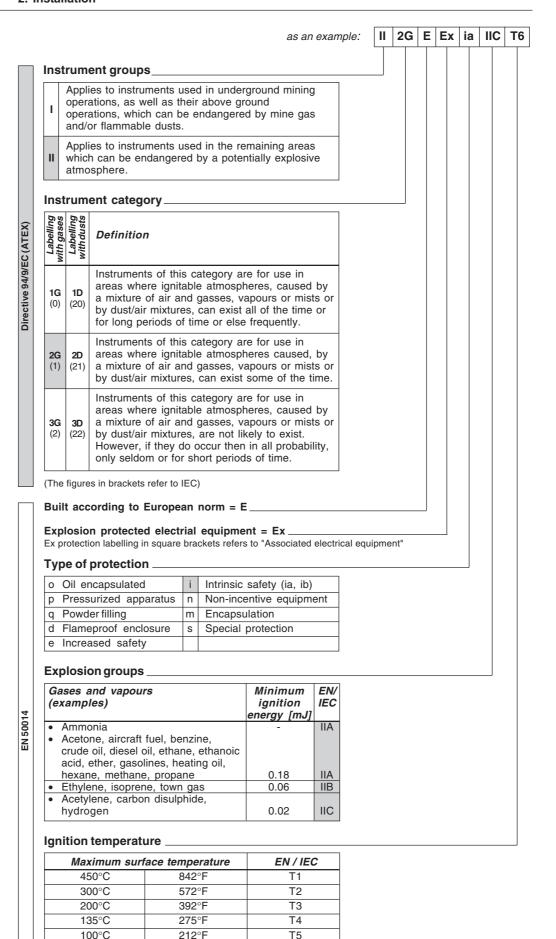
Tighten the 4 screws with a 4 mm Allen key to secure the adaptor.

Mount the multiple plug in the adaptor and tighten the glands on the plug to obtain optimum sealing.

Note the wire colours when connecting the MASS 6000. Refer to the diagram for electrical wiring under "Electrical connection".

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2.3 Ex survey according to Directive 94/9/EC (ATEX)



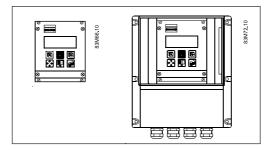
85°C

185°F

T6

2.4 Overview and intrinsically safe data

MASS 6000 19" IP 20 & IP 65 [EEx ia] IIC



Can only be installed in safe area!

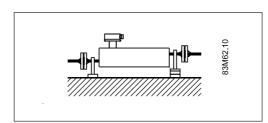
MASS 6000 intrinsically safe data

 U_0 : 16 V; I_0 : 122 mA

P₀: 0.52 W L₀: 2 mH

 L_o/R_o : 100 $\mu H/\Omega$ C_o : 200 nF

MASS 2100 EEx ia IIC T3...T6



Category 1 equipment

Sensor MASS 2100 may be installed in zone 0, zone 1 and zone 2.

MASS 2100 intrinsically safe data

See table below.

Termi	nals	1-2							5-6&7-8
MASS 2100		DI 1.5	DI 3	DI 6 DI 15 DI 25 DI 40		Temp. sensor	Pick ups		
Ui	[V]	16	16	16	16	16	16	15	15
li	[mA]	0.132	0.132	0.132	0.132	0.132	0.132	8	15
Pi	[W]	0.75	0.75	0.75	0.75	0.75	0.75	0.03	0.056
L _i or	[mH]	0.5	0.5 or	1.5 or				10	10
L _i /R _i	$[\mu H/\Omega]$		80	40	30	10	15		
Ci	[pF]	50	50	50	50	50	50	50	50

Cable between MASS 2100 and MASS 6000

Maximum distance between sensor MASS 2100 and signal converter MASS 6000 is 300 m with Siemens Flow Instruments cable FDK:083H3005 or FDK:083H3006 or equivalent cable.

Cable data

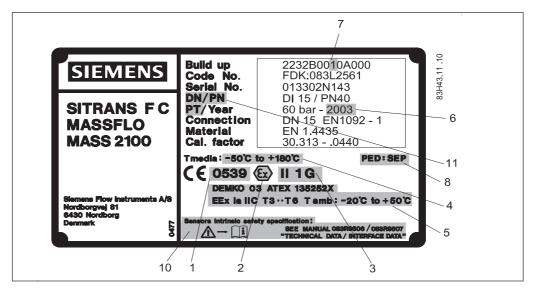
Capacitance	300 [pF/m]
Self-inductance	1 [μH/m]
Resistance	0.05 [Ω/m]
Maximum length	300 [m]
C _{max} .	100 [nF]
L_c/R_c	25 [μΗ/Ω]
Isolation	0.25 [mm]
Temperature range	−20°C to +105°C
Temperature range (high temperature version)	-20°C to +200°C

Equivalent cable must have L_c/R_c ratio lower or equal to 100 $[\mu h/\Omega]$.

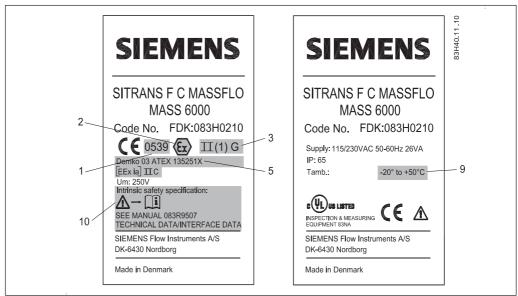
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2.5 Device identification

Sensor MASS 2100 label



Signal converter MASS 6000 19" IP 20 and IP 65 label

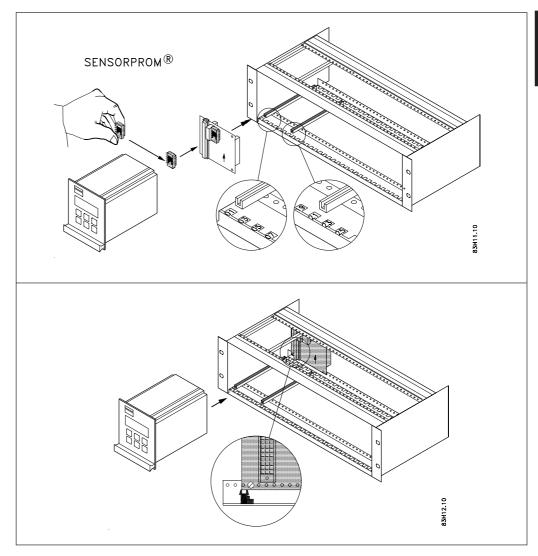


No.	Meaning
1.	Notified body for QA supervision: UL International DEMKO A/S, Denmark
2.	Explosion protected
3.	ATEX Equipment Group and Protection Category
4.	Maximum medium temperature
5.	EC Approval Numbers and Protection Type
6.	Production year
7.	Build-up code, "1" = MASS 2100 sensor
8.	PED = Pressure Equipment Directive 97/23/EC
	PED: SEP marking indicating that the sensor is produced in accordance with
	"Sound Engineering Practice"
	CE 0200 EN 13480 - category II marking indicating that the sensor conforms to PED-
	category II
9.	Ambient temperature range
10.	Interface data
11.	DN = sensor size
	PN = max. pressure
	PT = test pressure, sensor pressure tested with 1.5 x PN

2.6 Remote installation signal converter **MASS 6000**



⚠ Safe area only!



- 1. Fit the SENSORPROM® unit on the connection board supplied with the signal converter. The SENSORPROM® unit is supplied with the sensor.
- 2. Mount the guide rails in the rack system as shown. Distance between guide rails is 21 TE. Guide rails are supplied with the rack system and not with the signal converter.
- 3. Mount the connection board as shown. The left side of the connection board must flush to the left of the guide rail.
- 4. Connect the cables as shown under "Electrical connection".
- 5. Plug the signal converter into the rack system.

SFIDK.PS.028.R1.02

2.7 Approvals

Sensor MASS 2100 DI 1.5, DI 3, DI 6, DI 15, DI 25 and DI 40

C€ 0539 **⟨** ∏ 1 G

DEMKO 03 ATEX 135252X

EEx ia IIC T3...T6

Temperature classes for ambient temperature between -20°C to +50°C:

T3 (max. surface < 200° C) for liquid temperature lower than 180° C T4 (max. surface < 135° C) for liquid temperature lower than 135° C T5 (max. surface < 100° C) for liquid temperature lower than 100° C T6 (max. surface < 85° C) for liquid temperature lower than 85° C

Signal converter MASS 6000

C€ 0539 **⟨E⟩** II (1) G

DEMKO 03 ATEX 135251X

[EEx ia] IIC

Ambient temperature -20°C to +50°C

Notified body

The SITRANS F C MASSFLO $^{\rm \tiny B}$ mass flowmeter was tested for approval by:

UL International DEMKO A/S Lyskaer 8, P.O. Box 514

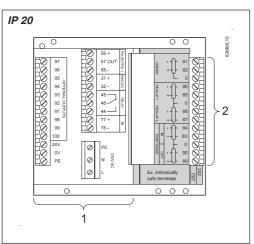
DK-2730 Herlev

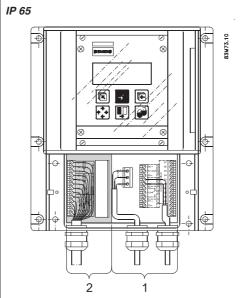
Denmark

2.8 Special conditions for safe use

- The intrinsic safety output terminals are located in the same room as the input terminals and the
 final installation shall secure the spacing of 50 mm between the intrinsic safety terminals and the
 non-intrinsic safety terminals. To prevent mixing of cables between intrinsically safe terminals an
 all other terminals, a isolating plate is mounted in the terminals room.
- The signal converter shall always be connected to ground using the internal terminal.
- The code number FDK:083H0202, FDK:083H0203, FDK:083H206 and FDK:083H0207 shall be installed in a 19" rack with an ingress protection of at least IP 20.
- For IP 65 Siemens Flow Instruments code number FDK:083F5037 can be used.
- On the connection board are terminals marked "No wiring connections". These terminals are not for field wiring but only for connection to MASS 6000 SENSORPROM®.
- The 24 V input voltage for the 24 Volt version shall be from a safety-isolated transformer according to EN 60742 or EN 61558-1.

- 3. Electrical connection
- 3.1 Electrical connection IP 20 & IP 65





- 1. Connection terminals to:
 - Power supply
 - In- and output
- 2. Connection terminals to: MASS 2100 sensor

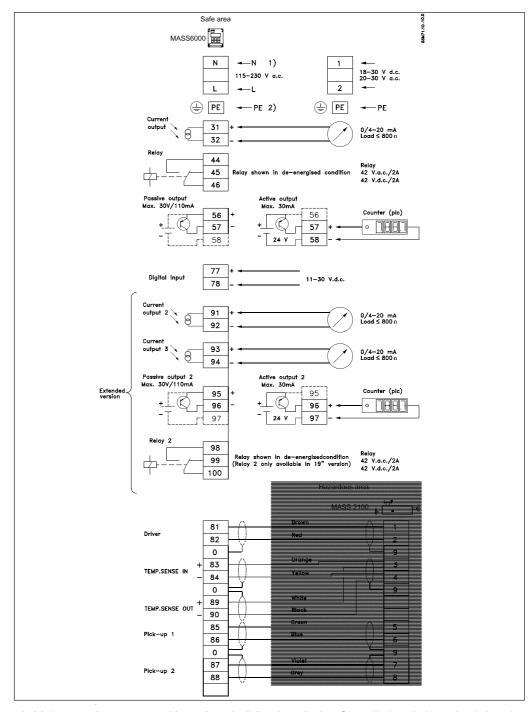
▲ Intrinsically safe terminals!

It is an absolute requirement that the wires/ terminals of the intrinsically safe circuits **cannot** get into contact with the wires of the other cables. The distance between cables/wires therefore must be at least 50 mm.

It is recommended to fasten the cables/wires in a way that they, even in case of an error, **cannot** get into contact with each other. Make the wire ends as short as possible.

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3.2 Signal converter MASS 6000 & sensor MASS 2100



Installation



- Mains supply 115 to 230 V a.c. from building installation Class II. A switch or circuit-breaker (max. 15 A) shall be included in the building installation. It must be in close proximity to the equipment and within easy reach of the OPERATOR, and it shall be marked as the disconnecting device for the equipment.
- 2) The mains protective earth wire must be connected to the PE 🗎 terminal, if the earth wire is not connected, personnel can be exposed to 115V/230V.

Required cable min. AGW16 or 1.5 mm² Cu wire.

The insulation between the connected mains supply and 24 V a.c./d.c. supply for the flow-meters, models 24 V a.c./d.c. shall at least be rated with double or reinforced insulation at mains voltage.

For field wiring installation **National Installation Code** shall be met of the country, where the flowmeters are installed.

Main voltage terminals must be out of reach for OPERATOR to avoid any hazards!

Digital output

If the internal resistance of the loads exceeds $10K\Omega$, it is recommended to connect an external $10K\Omega$ load resistor in parallel to the load.

4. Technical data

4.1 Sensor MASS 2100. Versions DI 1.5, DI 3, DI 6, DI 15, DI 25, DI 40

		. ,						
Versions	mm	DI 1.5	DI 3	DI 6	DI 15	DI 25	DI 40	
	inch	1/16	¹ / ₈	1/4	5/8	1	11/2	
Inside pipe diameter								
(Sensor consists of one continuous pipe)	mm	1.5	3.0	6.0	14.0	29.7	43.1	
Pipe wall thickness	mm	0.25	0.5	1.0	1.0	2.0	2.6	
Mass flow measuring range	kg/h	0-65	0-250	0-1,000	0-5,600	0-25,000	0-52,000	
Density	g/cm ³			0.1-	2.9			
Fraction e.g.	°Brix			0-1	00			
Temperature °C								
Standard		-50 to +125		–50 to	+180			
High temperature version		-50 to +180						
Liquid pressure measuring pipe 1)								
Stainless steel	bar	230	230	265	130	110	105	
Hastelloy C-22	bar	365	350	410	200	185	170	
Materials								
Measuring pipe, flange-,			1.4435/	1.4404 (AISI 3	16 L) (Stainles	ss steel)		
Thread connection as standard		2.4602 (Hastelloy C-22)						
Enclosure and enclosure material		IP 65 and 1.4404 (AISI 316 L) (Stainless steel)						
Enclosure, burst pressure	bar	70	190	190	140	90	50	
Process connections 2)								
Flange DIN 2635, PN 40				DN 10	DN 15	DN 25	DN 40	
ANSI B16.5, Class 150				1/2"	1/2"	1"	11/ ₂ "	
ANSI B16.5, Class 600 (Class 300)				1/2"	1/2"	1 "	11/2	
Dairy (screwed connector, PN 25/40) 3)				/2	/2	'	1 /2	
DIN 11851				DN 10	DN 15	DN 32	DN 40	
ISO 2853/BS 4825 part 4 (SS3351)				25 mm	25 mm	38 mm	51 mm	
Clamp (PN 16) 3)				20	20	00 111111	0111111	
ISO 2852/BS 4825 part 3 (SMS3016)				25 mm	25 mm	38 mm	51 mm	
Thread								
ISO 228/1, PN 100		G ¹ / ₄ "	G ¹ / ₄ "					
ANSI/ASME B1.20.1, PN 100		1/4" NPT	1/4" NPT					
Cable connection		Multiple plug connection to sensor $5 \times 2 \times 0.35 \text{ mm}^2$ twisted and screened in pairs, ext. \varnothing 12 mm						
Ex-version 4)	EEx ia II C T3-T6, DEMKO 03 ATEX 135252X							
		2.6	4	8	12	48	48	

Intrinsically safe interface

Termin	nals	1-2							5-6&7-8
MASS 2100		DI 1.5 DI 3 DI 6 DI 15 DI 25 DI 40		Temp. sensor	Pick ups				
Ui	[V]	16	16	16	16	16	16	15	15
li	[mA]	0.132	0.132	0.132	0.132	0.132	0.132	8	15
Pi	[W]	0.75	0.75	0.75	0.75	0.75	0.75	0.03	0.056
L _i or	[mH]	0.5	0.5 or	1.5 or				10	10
L _i /R _i	[μΗ/Ω]		80	40	30	10	15		
Ci	[pF]	50	50	50	50	50	50	50	50

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Max. at 20°C, DIN 2413, DIN 17457
 Other connections to order, see handbook chapter 9, "Ordering"
 Material, 1.4401 or corresponding
 Intrinsically safe approval: CENELEC

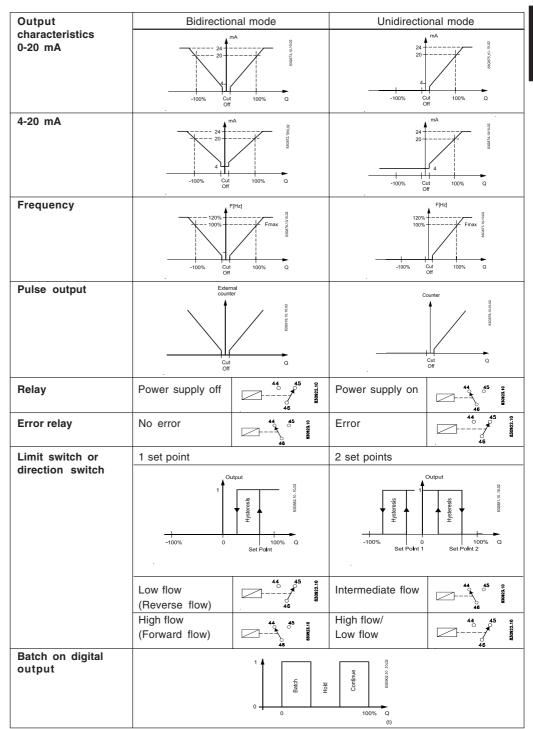
4.2 Signal converter MASS 6000

	MASS 6000 19" IP 20/IP 65 version
Measurement of	Mass flow [kg/s], volume flow [l/s], fraction [%], Brix, density [kg/m³], temperature [°C]
Current output	
Current	0-20 mA or 4-20 mA
Load	< 800 ohm
Time constant	0-30 s adjustable
Digital output	
Frequency	0-10 kHz, 50% duty cycle
Time constant	0-30 s adjustable
Active	24 V d.c., 30 mA, 1 KΩ \leq R _{load} \leq 10 KΩ, short-circuit-protected
Passive	3-30 V d.c., max. 110 mA, 1 KΩ \leq R _{load} \leq 10 KΩ
Relay	o oo o aloo, maaa a oo aa a
Туре	Change-over relay
Load	42 V / 2 A peak
Functions	Error level, error number, limit, direction
Digital input	11-30 V d.c.
Functionality	Start/hold/continue batch, zero-point adjust, reset totalizer 1/2, force output, freeze output
Galvanic isolation	All inputs and outputs are galvanically isolated, isolation voltage 500 volts
Cut-off	7 ii ii pate and edipate are garrameany isolated, isolatem voltage ees volte
Low-flow	0-9.9% of maximum flow
Limit function	Mass flow, volume flow, fraction, density, sensor temperature
Totalizer	Two eight-digit counters for forward, net or reverse flow
Display	Background illumination with alphanumerical text, 3 × 20 characters to indicate flow rate, totalized
Біоріцу	values, settings and faults.
	Reverse flow indicated by negative sign
Zero-point adjustment	Manual via keypad or remote via digital input
Ambient temperature	Operation: –20°C to +50°C
Ambient temperature	During storage: –40°C to +70°C (Humidity max. 95%)
Communication	Prepared for client mounted add-on modules
Enclosure 19"	1 repared for elient modified add on modules
Material	Aluminium/steel (DIN 41494)
Rating	IP 20 to IEC 529 and DIN 40050 (1 m w.g. for 30 min.)
Mecanical load	18-1000 Hz random, 3.17G rms, in all directions, to IEC 68-2-36
Supply voltage	115/230 V a.c. +10% to -10%, 50-60 Hz
Supply voltage	18-30 V d.c. or 20-30 V a.c.
Power consumption	230 V a.c.: 9 VA max.
rower consumption	24 V d.c.: 6 W I _N = 250 mA, I _{ST} = 2A (30 msec)
EMC performance	27 V 4.6 O VV IN - 200 IIIA, ISI - 24 (00 III000)
Emission	EN 50081-1 (Light industry)
Immunity	EN 50082-2 (Industry)
Ex-approval	[EEx ia] II C, DEMKO 03 ATEX 135251X
Maintenance	The flowmeter has a built-in error log/pending menu which should be inspected on a regular basis
	T 400 mA, T 250 V (IEC 127). Not replaceable by operator
Fuse Cable	
Cable	Max. 300 m with cable code no. FDK:083H3005 or FDK:083H3006
	C: max. 300 [pF/m]; L_c/R_c : max. 100 [μ H/ Ω] The total cable capacity have to be max. 200 nF
	The total capie capacity have to be max. 200 hr

Intrinsically safe interface

Terminals		81-82	83-84 & 89-90	85-86 & 87-88
Uo	[V]	16	15	15
Io	[mA]	122	8	15
Po	[W]	0.55	0.03	0.056
L _o or	[mH]	2 or	10	10
L _o /R _o	$[\mu H/\Omega]$	100		
Co	[nF]	200	200	200

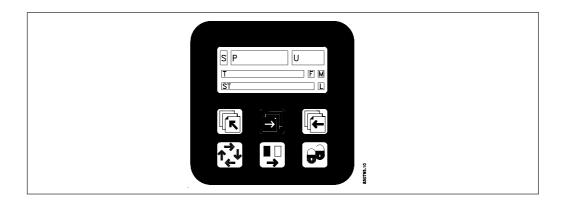
4.3 Output characteristic MASS 6000



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5. Commissioning

5.1 Keypad and display layout



Keypad

The keypad is used to set the flowmeter. The function of the keys are as follows:

TOP UP KEY



This key (hold 2 sec.) is used to switch between operator menu and setup menu. In the converter setup menu, a short press will cause a return to the previous menu.

FORWARD KEY



This key is used to step forward through the menus. It is the only key normally used by the operator.

BACKWARD KEY



This key is used to step backward through the menus.

CHANGE KEY



This key changes the settings or numerical values.

SELECT KEY



This key selects the figures to be changed.

LOCK/UNLOCK KEY



This key allows the operator to change settings and gives access to submenus.

Display

The display is alphanumerical and indicates flow values, flowmeter settings and error messsages.

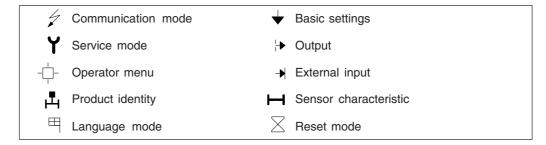
The upper line is for primary flow readings and will always show either mass flowrate, volume flowrate, density, temperature, totalizer 1 or totalizer 2. The line is divided into 3 fields.

- S: Sign field
- P: Primary field for numerical value
- U: Unit field

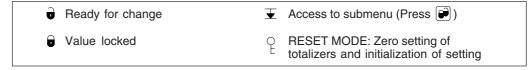
The centre line is the title line (T) with individual information according to the selected operator or setup menu.

The lowest line is the subtitle line (ST) which either will add information to the title line or keep individual information independent of the title line.

- F: The alarm field. Two flashing triangles will appear by a fault condition.
- M: The mode field. The symbols indicate the following.



L: The lock field. Indicates the function of the lock key.



5.2 Menu build-up

The menu structure of a specific type of signal converter is shown in a menu overview map. Details of how a specific parameter is set is shown in a menu detail map for the specific parameter.

The menu structure is valid for the title and subtitle line only. The upper line is for primary readings only and will always be active with either mass flowrate, volume flowrate, density, temperature, totalizer 1 or totalizer 2.

The menu is built up in two parts. An **operator menu** and a **setup menu**.

Operator menu

The operator menu is for daily operation. The operator menu is customised in the operator menu setup. The signal converter always starts in the operator menu no. 1. The page forward and page backward keys are used to step through the operator menus.

Setup menu

The setup menu is for commissioning and service only.

Access to the setup menu is gained by pressing the top up key for 2 seconds. The setup menu will operate in two modes:

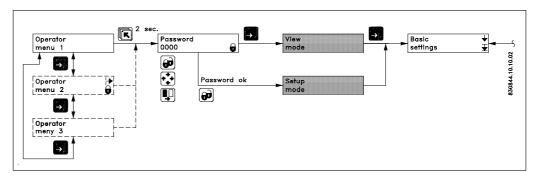
- View mode
- Setup mode

View mode is a read only mode. The pre-selected settings can only be scanned.

Setup mode is a read and write mode. The pre-selected settings can be scanned and changed. Access to the setup mode is protected with a password. The factory set password is 1000.

Access to a submenu in the set up menu is gained by the lock key. A short press on the top up key will bring you back to the previous menu. A long press (2 sec.) on the top up key will exit the setup menu and bring you back to the operator menu no. 1.

5.2.1 Password



The SETUP MENU can be operated in two different modes:

VIEW MODE (Read only) CHANGE MODE (Read and write mode)

Access to view mode is always gained by pressing the forward key when in the password menu.

Access to change mode is protected by a user code. The user code is factory set to 1000, but can be changed to any value between 1000 and 9999 in the change password menu.

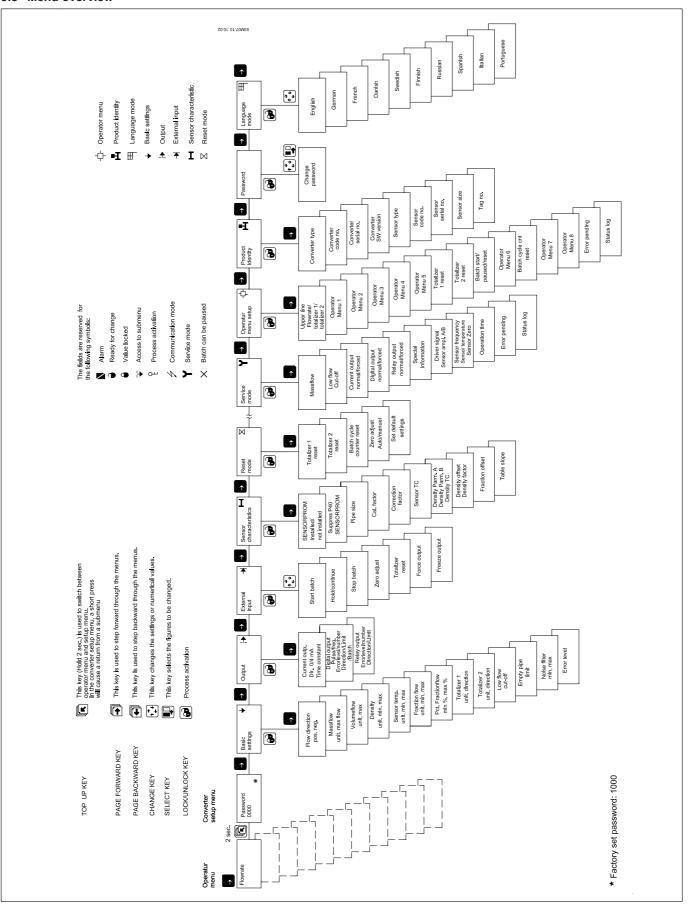
The factory setting of 1000 can be re-established as follows:

- Switch off power suppply
- Press the TOP UP key while switching on the power supply

The user code is now reset to 1000.

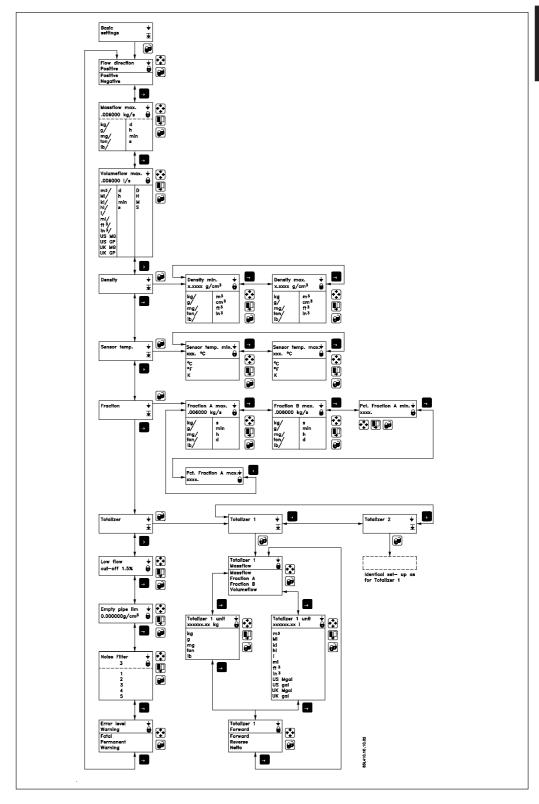
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5.3 Menu overview



5.4 Menu details

Basic settings menu



The decimal point for flowrate, totalizer 1 and totalizer 2 can be individually positioned.

- open the respective window.
- ensure that the cursor is positioned below the decimal point. Use the SELECT KEY 🖫 .

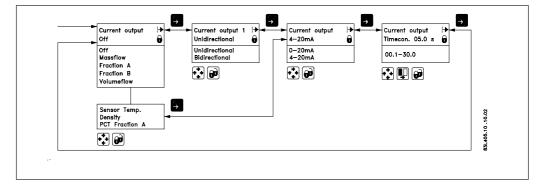
Units are changed by means of the CHANGE KEY with the cursor placed below the unit selected. Select units (moving the cursor) by means of the SELECT KEY .

Totalizer 2 is not visible when batch is selected as digital output.

SFIDK.PS.028.R1.02

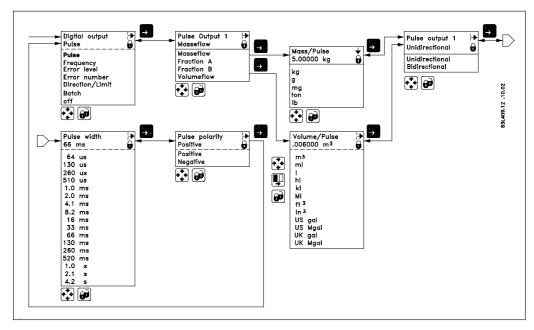
5.5 Outputs setting menu

Current output

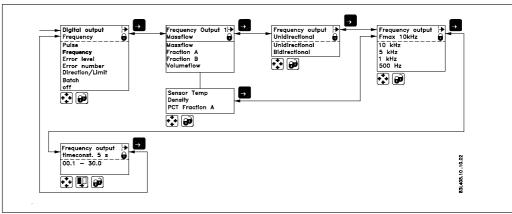


The current output must be set off when not used.

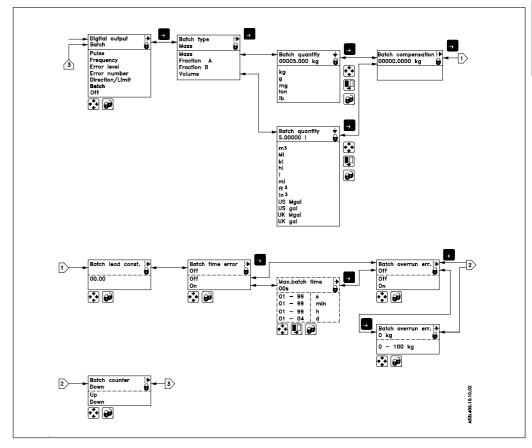
Digital output Pulse



Digital output Frequency

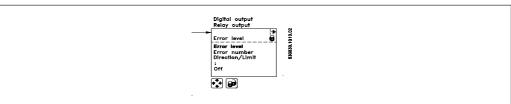


Digital output Batch



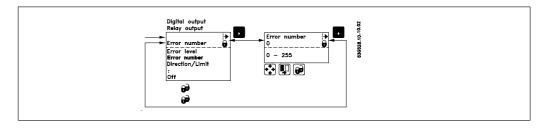
Relay output Error level (Also possible throu

(Also possible through digital output)



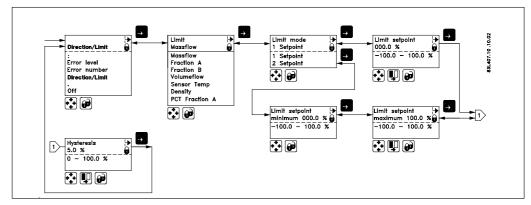
Acceptance level is set in the basic settings menu.

Error number (Also possible through digital output)



Limit switch & direction switch

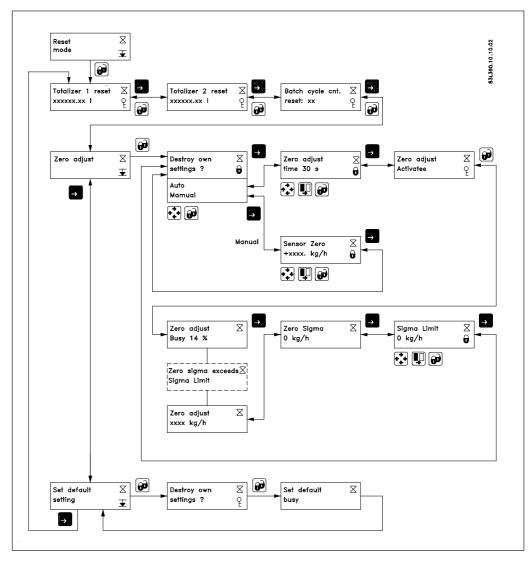
(Also possible through digital output)



Direction flow: Select 1 setpoint at zero flow; Hysteresis at 5 %.

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5.6 Reset mode



Reset mode

In the reset mode menu the totalizer 1 and 2 and the batch cycle counter can be reset.

0-point adjustment

0-point adjustment of the flow meter is done in the **Zero adjust** menu. The adjustment can be made automatically where the meter measures and calculates the correct 0-point. In manual mode the 0-point can be programmed if this is known. Normally the **Automode** is used.

Zero adjust time determines the period of time for the 0-point adjustment. As default a period of 30 sec. is used which normally is enough for a stable 0-point mesurement. If however the flowmeter is used where small flow rates are measured very accurately, a longer integration time can be selected, to obtain a better 0-point measurement.

Setting the 0-point is carried out by activating Zero adjust. A number of individual 0-point adjustments are then made. The 0-point found is shown as Zero adjust. The value Zero Sigma shows the standard deviation of the individual measurements made. The standard deviation (Zero Sigma) must be within a window, which is predefined by Siemens Flow Instruments. This window is called Sigma Limit. If the standard deviation is outside the window the following message is shown in the display: "Zero Sigma exceeds Sigma Limit". In this case check the installation, ensure that the pipe is full and that there is absolute 0-flow present. Then repeat the 0-point adjustment. The new 0-point is automatically stored in the SENSORPROM® and hence will remain at power down situations.

6. Service6.1 List of error numbers

Error No.	Error text Remedy text	#Comment	Outputs status	Input status
1	I1 - Power on OK	Power on has activated	Active	Active
2	12 - Add-on module			
2	Applied 13 - Add-on module	A new module has been added to the system An add-on module is defect or has been removed.	Active	Active
3	Install	This can also be an internal add-on module	Active	Active
4	I4 - Param. corrected	A less vital parameter in the converter has been re-	7101170	7101170
	ОК	placed by its default value	Active	Active
20	W20 - Totalizer 1	During initialisation the check of the saved totalize		
	Reset manually	value has failed. It is not possible to rely on the saved totalizer value any more. The totalizer value must be reset manually in order to rely on future readings	Active	Active
20	W20 - Totalizer 2 Reset manually	During initialisation the check of the saved totalize value has failed. It is not possible to rely on the saved totalizer value any more. The totalizer value must be reset manually in order to rely on future		
01	W21 Pulse everfless	readings	Active	Active
21	W21 - Pulse overflow Adjust pulse settings	Actual flow is too big compared with pulse width and mass/pulse	Reduced pulse width	Active
22	W22 - Batch timeout	Duration of batching has exceeded a predefined	Batch out-	, 101176
	Check installation	max. time	put on zero	Active
23	W23 - Batch overrun	Batch quantity has exceeded a predefined maximum	Batch out-	
0.4	Check installation	overrun mass or volume	put on zero	Active
24	W24 - Batch neg. flow Check flow direction	Negative flow direction during batch	Active	Active
30	W30 - Flowsaturated	Negative flow direction during batch	Active	Active
00	Adjust max. flow	Flow is above Q _{max.} settings	Max. 120 %	Active
31	W31- Empty pipe	Pipe is empty	Zero	Active
32	W32 - Temp. to high	The temperature of the fluid has exceeded the max.		
	Adjust temperature	temperature rating of the sensor (180°C)	Active	Active
33	W33 - Temp. to low	The temperature of the fluid has exceeded the min.	Active	Active
34	Adjust temperature W34 - Zero Adj. fail	temperature rating of the sensor (-50°C) The zero-point adjustment values are outside the limit	Active	Active
04	Check flow = zero	because there is not zero flow in the sensor. Check		
		zeroflow conditions, valves, pumps etc.	Active	Active
35	W35 - Current Out 1 Check max. settings	Current output exceeds 120%. Ensure that the sensor is correctly sized and check max. flow setting	Active	Active
36	W36 - Freq/Pulse Out1	Freg/Pulse output exceeds 120%. Ensure that the	Active	Active
00	Check max. settings	sensor is correctly sized and check max. flow setting	Active	Active
40	P40 - SENSORPROM®	,		
	Insert	SENSORPROM® unit not installed	Active	Active
41	P41 - Parameter range	A parameter is out of range.		
42	Switch off and on P42 - Current output	The error will disappear at the next power-on Current loop is disconnected or the loop resistance	Active	Active
42	Check cables	is too big	Active	Active
43	P43 - Internal error	Internal error		. 101146
	Switch off and on		Active	Active
49	P49 - Protec. viol.	Too many errors occured at the same time.		_
50	Switch off and on	Some <i>errors</i> are not detected correctly	Active	Active
50	P50 - Temp. cable Check cable	Error in temperature sensor, check cables and connectors	Active	Active
51	P51 - Pick-up 1	Pick-up 1 amplitude too low. Check cables or application	Active	Active
٠.	Check cable/install.	for damping (air/gas in liquid)	Active	Active
52	P52 - Pick-up 2	Pick-up 2 amplitude too low. Check cables or application		
	Check cable/install.	for damping (air/gas in liquid)	Active	Active
60	F60 - CAN comm. error	CAN bus communication error. An add-on module, the	7	Inn-+!:
61	Converter/add-on module F61 - SENSORPROM® err.	display module or the converter is defect It is not possible to rely on the data in SENSOR-	Zero	Inactive
	Replace	PROM® unit	Active	Active
62	F62 - SENSORPROM® ID Replace	The SENSORPROM® unit ID do not comply with the product ID. The SENSORPROM® unit is from another type of product SITRANS F C MASSFLO, SITRANS F US SONOFLO etc.	Zero	Inactive
63	F63 - SENSORPROM®	It is not possible to read from the SENSORPROM®		
70	Replace	unit Chack ashlos/polarity	Active	Active
70 71	F70 - Pick-up phase F71 - Driver phase	Check cables/polarity Check cables/polarity	Active Active	Active Active
7 I 30-83	F80, 81, 82, 83 - Internal error	Restart or replace	Active	Active
84	F84 - Sensor level	Pick-up amplitud saturated	Active	Active
97	F97 - Add-on module to old	Replace	Active	Active

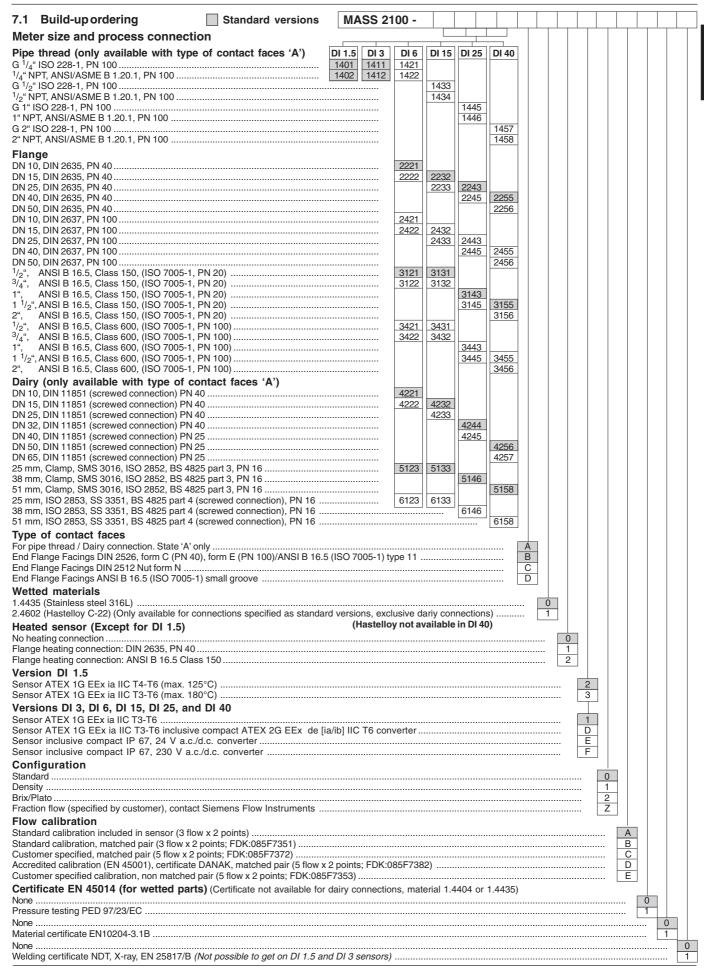
Error code level: W = Warning, F = Fatal, P = Permanent

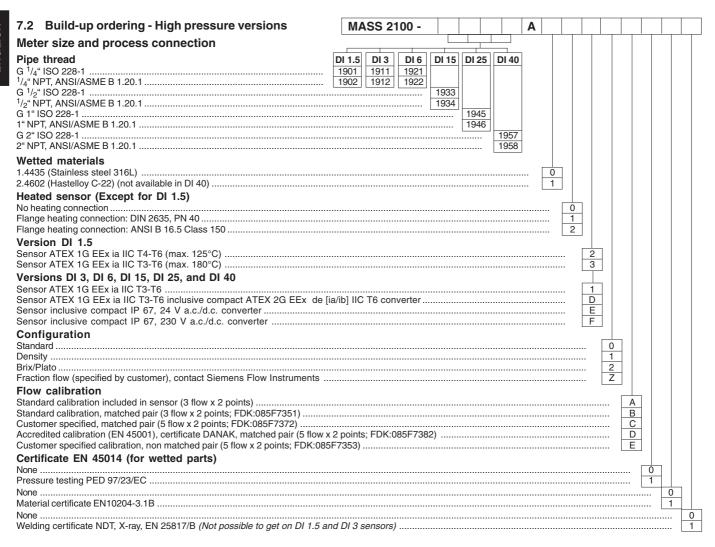
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6.2 Trouble shooting MASS 6000

Symptom	Output signals	Error code	Cause	Remedy
Empty display	Minimum		1. Supply voltage	1. Check supply voltage
			2. MASS 6000 defective	2. Replace MASS 6000
No flow signal	Minimum		1. Current output deselected	Activate current output
			2. Digital output deselected	2. Activate digital output
			3. Reverse flow direction	3. Change direction
		W31	Measuring pipe empty	Ensure that the measuring pipe is full
		F60	Internal error	Replace MASS 6000
	Undefined	P42	1. No load on current output	1. Check cables/connections
			2. MASS 6000 defective	2. Replace MASS 6000
		P41	Initializing error	Switch off MASS 6000, wait 5 s and switch on again
Indicates flow with no flow in pipe	Undefined		Measuring pipe empty	Select empty pipe limit Ensure that the measuring pipe is full of liquid
Unstable flow signal	Unstable		1. Pulsating flow	1. Increase time constant
			2. Air bubbles in medium	Ensure medium does not contain air bubbles
			3. Vibrations	Ensure that the sensor is mounted on a rigid frame without vibrations
			4. Pump noise	Ensure that pump frequency is different from resonance frequency of sensor
Measuring error	Undefined		Faulty zero-point	Make new zero-point adjustment
		P40	No SENSORPROM® unit	Install SENSORPROM® unit
		F61	Deficient SENSORPROM® unit	Replace SENSORPROM® unit
		F62	Wrong SENSORPROM® unit	Replace SENSORPROM® unit
		F63	Defective SENSORPROM® unit	Replace SENSORPROM® unit
		F80-83	Loss of internal data	Replace MASS 6000
	Maximum	W30	Flow exceeds 120% of Q _{max} .	Check Q _{max.} (Basic Settings)
		W21	Pulse overflow Mass/pulse too small Pulse width too large	Change mass/pulse Change pulse width
Loss of totalizer data	OK	W20	Initializing error	Reset totalizer manually

SITRANS F C MASSFLO® 7. Ordering





Max. pressure

			Pressure rating [bar]	
Size	Material	20°C	180°C	Test pressure at 20°C
DI 1.5	316L	230	200	350
DI 1.5	C-22	365	330	550
DI 3	316L	230	230	350
DI 3	C-22	350	310	525
DI 6	316L	265	250	400
DI 6	C-22	410	350	620
DI 15	316L	130	115	200
DI 15	C-22	200	160	300
DI 25	316L	110	105	170
DI 25	C-22	185	145	280
DI 40	316L	105	95	160
DI 40	C-22	170	130	260

7.3 Signal converter 19" Ex-version



Description	Version	Supply voltage	Code no.	Symbol
MASS 6000 signal converter, [EEx ia] IIC IP 20 version for 19" rack and panel mounting	1 current output 1 frq./pulse output	115-230 V.a.c./ 50/60Hz 24 V a.c./d.c.	FDK:083H0202 FDK:083H0203	[8]
and paner mounting	1 relay output 3 current outputs 2 frq./pulse outputs	24 V a.c./d.c. 115-230 V.a.c./ 50/60Hz 24 V a.c./d.c.	FDK:083H0206 FDK:083H0207	HAR
MASS 6000 signal converter, [EEx ia] IIC 19" version wall mounting enclosure IP 65	2 relay outputs 1 current output 1 frq./pulse output 1 relay output	115-230 V.a.c./ 50/60Hz 24 V a.c./d.c.	FDK:083H0210 FDK:083H0211	
	3 current outputs 2 frq./pulse outputs 2 relay outputs	115-230 V.a.c./ 50/60Hz 24 V a.c./d.c.	FDK:083H0214 FDK:083H0215	

Panel mounting kits

Description	Code no.	Symbol
Panel mounting kit for 19" insert (21 TE) IP 65 enclosure in ABS plastic for panel-front mounting	FDK:083F5030	1//
Panel mounting kit for 19" insert (42 TE) IP 65 enclosure in ABS plastic for panel-front mounting	FDK:083F5031	11 16
Back of panel mounting kit for 19" insert (21 TE) IP 20 enclosure in aluminium	FDK:083F5032	
Back of panel mounting kit for 19" insert (42 TE) IP 20 enclosure in aluminium	FDK:083F5033	
Front cover (7 TE)	FDK:083F4525	

Cables

Description	Length	Code no.	Symbol
Cable with multiple plug	5 m	FDK:083H3015	
Standard blue cable between MASS 6000 and MASS 2100	10 m	FDK:083H3016	
5 x 2 x 0,34 mm ² twisted and screened in pairs	25 m	FDK:083H3017	
Temperature range minus 20°C to plus 110°C	50 m	FDK:083H3018	
	75 m	FDK:083H3054	
	150 m	FDK:083H3055	
Cable with multiple plug High temperature cable between MASS 6000 and MASS 2100 5 x 2 x 0,34 mm² twisted and screened in pairs Temperature range minus 70°C to plus 200°C	5 m	FDK:083H3057	

Add-on module (only possible to connect to MASS 6000 versions with 1 current output)

Description	Code no.	Symbol
HART®	FDK:085U0226	
Profibus PA	FDK:085U0232	_
CANopen	FDK:085U0228	r al y
DeviceNet	FDK:085U0229	ا لكا.
Profibus DP	FDK:085U0230	
MODBUS	FDK:085U0234	

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7.4 Spare parts for MASS 6000 & MASS 2100

Wall boxes (Without back plates/PCB)

Description	Code no.	Symbol
Wall mounting enclosure for MASS 6000 19" version IP 65 (21 TE)	FDK:083F5037	
Wall mounting enclosure for MASS 6000 19" version IP 65 (42 TE)	FDK:083F5038	5000000

Backplates/PCB for 19" versions

Description	Enclosure	Version	Code no.	Symbol
Signal converter [EEx ia] IIC IP 20	19"	12-24 V 115-230 V	FDK:083H4273	0 • 0
Signal converter [EEx ia] for wall mounting enclosure	Walll unit	12-24 V 115-230 V	FDK:083H4275	_1. ·

Connectors

Description	Code no.	Symbol
Multiple plug for cable mounting	FDK:083H5056	
Adaptor for MASS 2100	FDK:083L5052	

SENSORPROM® memory unit

-			
	2 kB SENSORPROM® unit		ш
	(Sensor serial no. and code no. must be specified by ordering)	FDK:083H4410	Biddardad unicopa ear-toja disumenta

8.0 Download certificates Please go to http://www.siemens.com/flow

8.1 EU-declaration of conformity

SIEMENS

Flow Instruments A/S

DK-6430 Nordborg

Telefon: +45 7488 5252 Fax: +45 7449 52 50

EC-DECLARATION OF CONFORMITY

SIEMENS Flow Instruments A/S DK-6430 Nordborg, Denmark

declare under our sole responsibility that the products

SITRANS F C MASSFLO MASS6000 19" and IP67 signal converters with option modules and sensors SITRANS F C MASSFLO MASS2100

to which this declaration relates is in conformity with the following directive(s), standard(s) or other normative document(s), provided that it is used according to our instructions:

ATEX directive 94/9/EC (EXplosive ATmospheres)

EN50014-1997 + A2:1999 General Part EN50020-2002 Intrinsic Safety "i"

EN50282-1999 Special requirements for equipment group II, Category I

EMC directive 89/336EEC

EN50081-1:1992 Electromagnetic compatibility - Generic emission standard

Part 1: Residential, commercial and light industry

EN50082-2:1995 Electromagnetic compatibility - Generic immunity standard

Part 2: Industrial environment

Low voltage directive 73/23 EEC + amendment 93/68/EEC

EN61010-1:1993 Safety Requirement for Electrical Equipment for Measuring, + A2:1995 Control and Laboratory use.

The tests are documented in the following reports:

083R0183, 083R0177, DEMKO no. 126994 project no. 99-04073

083R0258, ATEX 132457X MASS6000

Date Issued by:

2003-09-01 Gert Jørgensen 2003-09-01 Michael Tønnes, Head of department

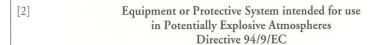
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I0005-003-671

SFIDK.PS.028.R1.02

8.2 EC type examination certificate

EC-TYPE EXAMINATION CERTIFICATE [1]





- [3] EC-Type Examination Certificate Number: DEMKO 03 ATEX 135251X
- Equipment or Protective System: SITRANS F C MASSFLO, MASS 6000 19" rack. [4]
- Manufacturer: Siemens Flow Instruments A/S [5]
- Address: Nordborgvej 81, 6430 Nordborg, Denmark [6]
- This equipment or protective system and any acceptable variation there to is specified in the schedule [7] to this certificate and the documents therein referred to.
- [8] UL International Demko A/S, notified body number 0539 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in confidential report no. 135251

- [9] Compliance with the Essential Health and Safety Requirements has been assured by compliance with: EN 50014: 1997 E incl. A1+A2; EN 50020: 2002 E
- [10] If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- This EC-Type examination certificate relates only to the design, examination and tests of the specified [11] equipment or protective system in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment or protective system. These are not covered by the certificate.
- The marking of the equipment or protective system shall include the following: [12]

Ex II (1)G [EEx ia] IIC

On behalf of UL International Demko A/S

Herley, 2003-09-01

Karina Christiansen Certification Manager

UL International Demko A/S

Lyskaer 8, P.O. Box 514 DK-2730 Herlev, Denmark Telephone: +45 44856565 Fax: +45 44856500

Certificate: 03 ATEX 135251X

This certificate may only be reproduced in its entirety and without any change, schedule included



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8.2 EC type examination certificate (continued)

[1] EC-TYPE EXAMINATION CERTIFICATE

[2] Equipment or Protective System intended for use in Potentially Explosive Atmospheres
Directive 94/9/EC



- [3] EC-Type Examination Certificate Number: DEMKO 03 ATEX 135252X
- [4] Equipment or Protective System: SITRANS F C MASSFLO MASS 2100- DI 1.5; DI 3; DI 6; DI 15; DI 25; DI 40.
- [5] Manufacturer: Siemens Flow Instruments A/S
- [6] Address: Nordborgvei 81, 6430 Nordborg, Denmark.
- [7] This equipment or protective system and any acceptable variation there to is specified in the schedule to this certificate and the documents therein referred to.
- [8] UL International Demko A/S, notified body number 0539 in accordance with Article 9 of the Council Directive 94/9/EC of 23 March 1994, certifies that this equipment or protective system has been found to comply with the Essential Health and Safety Requirements relating to design and construction of equipment and protective systems intended for use in potentially explosive atmospheres given in Annex II to the Directive.

The examination and test results are recorded in confidential report no. 135252

[9] Compliance with the Essential Health and Safety Requirements has been assured by compliance with:

EN 50014: 1997 E incl. A1+A2

EN 50020: 2002 E

EN50284: 1999 E

- [10] If the sign "X" is placed after the certificate number, it indicates that the equipment or protective system is subject to special conditions for safe use specified in the schedule to this certificate.
- [11] This EC-Type examination certificate relates only to the design, examination and tests of the specified equipment or protective system in accordance to the Directive 94/9/EC. Further requirements of the Directive apply to the manufacturing process and supply of this equipment or protective system. These are not covered by the certificate.
- [12] The marking of the equipment or protective system shall include the following:

🔃 II 1G

EEx ia IIC T3-T6

On behalf of UL International Demko A/S

Herley, 2003-09-01

Karina Christiansen Certification Manager

UL International Demko A/S

Lyskaer 8, P.O. Box 514 DK-2730 Herlev, Denmark Telephone: +45 44856565 Fax: +45 44856500 Certificate: 03 ATEX 135252X

This certificate may only be reproduced in its entirety and without any change, schedule included



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We have checked the contents of this manual for agreement with the hardware and software described. Since deviations cannot be precluded entirely, we cannot guarantee full agreement. However, the data in this manual are reviewed regularly and any necessary corrections included in subsequent editions. Suggestions for improvement are always welcomed.

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