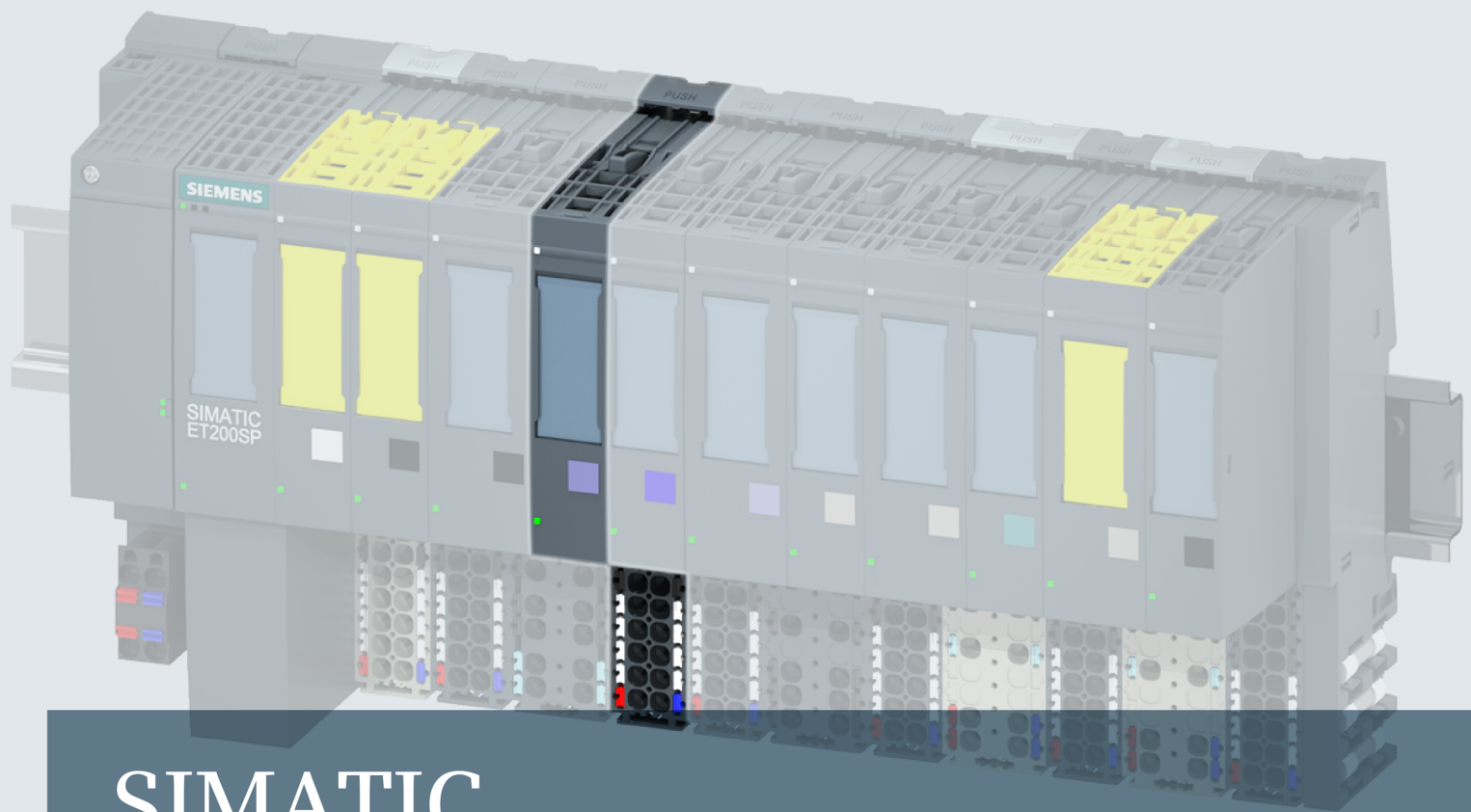


SIEMENS



SIMATIC

ET 200SP

Analog input module AI 4x1 2-wire 4...20mA HART (6ES7134-6TD00-0CA1)

Manual

Edition

11/2014

Answers for industry.

SIEMENS

SIMATIC

ET 200SP Analog Input Module AI 4xI 2-wire 4...20mA HART

Manual

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| |
|--|
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|  CAUTION |
| indicates that minor personal injury can result if proper precautions are not taken. |
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Preface

Validity of the documentation

This manual describes the analog input module AI 4xI 2-wire 4...20mA HART, article number 6ES7134-6TD00-0CA1.

It supplements the system manual ET 200SP distributed I/O system (<http://support.automation.siemens.com/WW/view/en/58649293>). Functions that generally relate to the system are described in this manual.

The information provided in this manual and in the system/function manuals supports you in commissioning the system.

Conventions

Please also observe notes marked as follows:

Note

A note contains important information on the product described in the documentation, on the handling of the product and on the section of the documentation to which particular attention should be paid.

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Documentation guide

Introduction

The documentation of the SIMATIC products has a modular structure and covers diverse topics relating to your automation system.

The complete documentation for the ET 200SP system consists of the system manual, function manuals, and manuals for the individual devices.

The STEP 7 information system (online help) also supports you in configuring and programming your automation system.

Overview of documentation for analog input module AI 4xI 2-wire 4...20mA HART

The following table lists further documentation that you will need when using analog input module AI 4xI 2-wire 4...20mA HART.

Table 1- 1 Documentation

| Topic | Documentation | Most important contents |
|-------------------------|--|---|
| System description | System Manual ET 200SP distributed I/O system (http://support.automation.siemens.com/WW/view/en/58649293) | <ul style="list-style-type: none"> • Application planning • Installation • Connecting • Commissioning |
| Analog value processing | Function Manual Analog value processing (http://support.automation.siemens.com/WW/view/en/67989094) | <ul style="list-style-type: none"> • Basics of analog technology (wiring, processing, assembly system) • Description/explanation of meaning, e.g., conversion and cycle times, basic error limits, operational limits |
| System diagnostics | Function manual Diagnostics (http://support.automation.siemens.com/WW/view/en/59192926) | <ul style="list-style-type: none"> • Overview • Hardware/software diagnostic evaluation |
| BaseUnits | Manual ET 200SP BaseUnits (http://support.automation.siemens.com/WW/view/en/59753521) | Technical specifications |

SIMATIC manuals

The latest manuals for SIMATIC products are available for download free of charge from the Internet (<http://www.siemens.com/simatic-tech-doku-portal>).

Product overview

2.1 Properties

Article number

6ES7134-6TD00-0CA1

View of the module

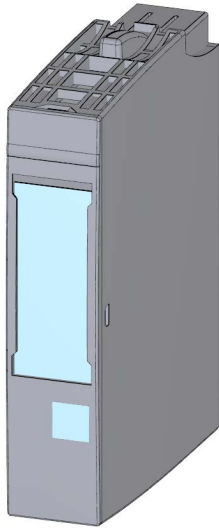


Figure 2-1 View of the AI 4xI 2-wire 4...20mA HART module

Properties

The module has the following technical properties:

- Analog input module with 4 inputs
- Measurement type current for 2-wire HART transducer
- Input range 4 mA to 20 mA
- Resolution 16 bits including sign
- Configurable diagnostics per channel

The module supports the following functions:

- HART communication (Rev. 5 to Rev. 7)
- Firmware update
- I&M identification data
- Configuration in RUN
- Value status (PROFINET IO only)
- Up to four HART variables directly in the input address space

You can configure the module with STEP 7 in the TIA Portal as well as with HW Config and with a GSD file.

Accessories

The following accessories must be ordered separately:

- Labeling strips
- Color identification labels
- Reference identification label
- Shield connector

See also

You will find additional information on the accessories in the ET 200SP distributed I/O system (<http://support.automation.siemens.com/WW/view/en/58649293>) system manual.

Wiring up

3.1 Terminal assignment

The AI 4xI 2-wire 4...20mA HART analog module can be used with all A0 or A1-type BaseUnits.

You connect the transducers to the BaseUnit of the analog module. The infeed of the supply voltage at the light BaseUnit of the associated potential group supplies the module and the transducers connected to the encoder supply voltages.

A new potential group always begins with a light BaseUnit.

BaseUnit

The BaseUnit is not included in the product package of the module and must be ordered separately.

An overview of the BaseUnits that you can use with the analog module can be found in Product information for documentation of the ET 200SP Distributed I/O System (<http://support.automation.siemens.com/WW/view/en/73021864>)

Information regarding selection of the suitable BaseUnit can be found in system manual ET 200SP distributed I/O system (<http://support.automation.siemens.com/WW/view/en/58649293>) and in the manual ET 200SP BaseUnits (<http://support.automation.siemens.com/WW/view/en/59753521>).


Information regarding wiring of the BaseUnit, creating the cable shield, etc., can be found in system manual ET 200SP distributed I/O system (<http://support.automation.siemens.com/WW/view/en/58649293>) in the section "Connecting".

Note

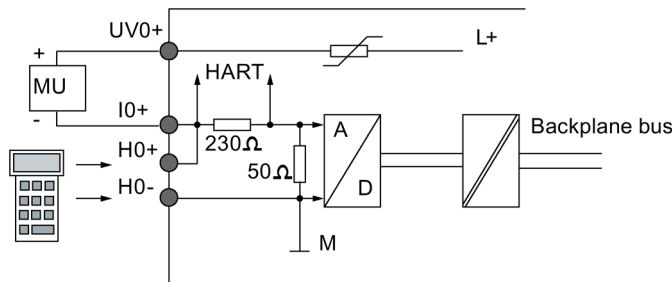
The first BaseUnit of a station must be a light BaseUnit. Also keep this in mind during the configuration.

General terminal assignment

Table 3- 1 Terminal assignment of the AI 4xI 2-wire 4...20mA HART (6ES7134-6TD00-0CA1)

| Terminal assignment for AI 4xI 2-wire 4...20mA HART (6ES7134-6TD00-0CA1) | | | | | | | |
|--|-----------------|----------|-----------------|--|----------|---|--|
| Terminal | Assign-ment | Terminal | Assign-ment | Explanation | BaseUnit | Color identification label (terminals 1 to 16) | |
| 1 | H ₀₊ | 2 | H ₁₊ | HART test connections (terminals 1 to 8): <ul style="list-style-type: none"> H_{n+}: HART signal "+", channel n H_{n-}: HART signal "-", channel n | A0 A1 |  | |
| 3 | H ₂₊ | 4 | H ₃₊ | | | | |
| 5 | H ₀₋ | 6 | H ₁₋ | | | | |
| 7 | H ₂₋ | 8 | H ₃₋ | | | | |
| 9 | U _{V0} | 10 | U _{V1} | 2-wire connection (terminals 9 to 16): <ul style="list-style-type: none"> U_{Vn}: Supply voltage channel n I_{n+}: Input signal "+", channel n | | | |
| 11 | U _{V2} | 12 | U _{V3} | | | | |
| 13 | I ₀₊ | 14 | I ₁₊ | | | | |
| 15 | I ₂₊ | 16 | I ₃₊ | | | | |
| L+ | 24 VDC | M | M | | | | Recommended color identification label: CC03 6ES7193-6CP03-2MA0 |

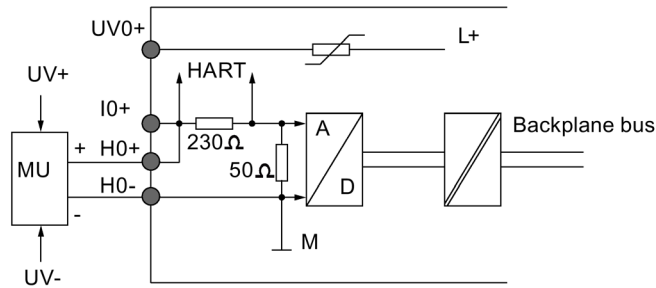
2-wire connection using the example of channel 0



The HART test terminals H_{n+} / H_{n-} are used for optional measuring of the HART signal, e.g., with an external hand-held device.

Terminal assignment for AI 4xI 2-wire 4...20mA HART (6ES7134-6TD00-0CA1)

4-wire connection using the example of channel 0



A non-isolated 4-wire connection is possible by connecting the transducer to the HART test terminals Hn+ and Hn-.

3.2 Schematic circuit diagram

Block diagram

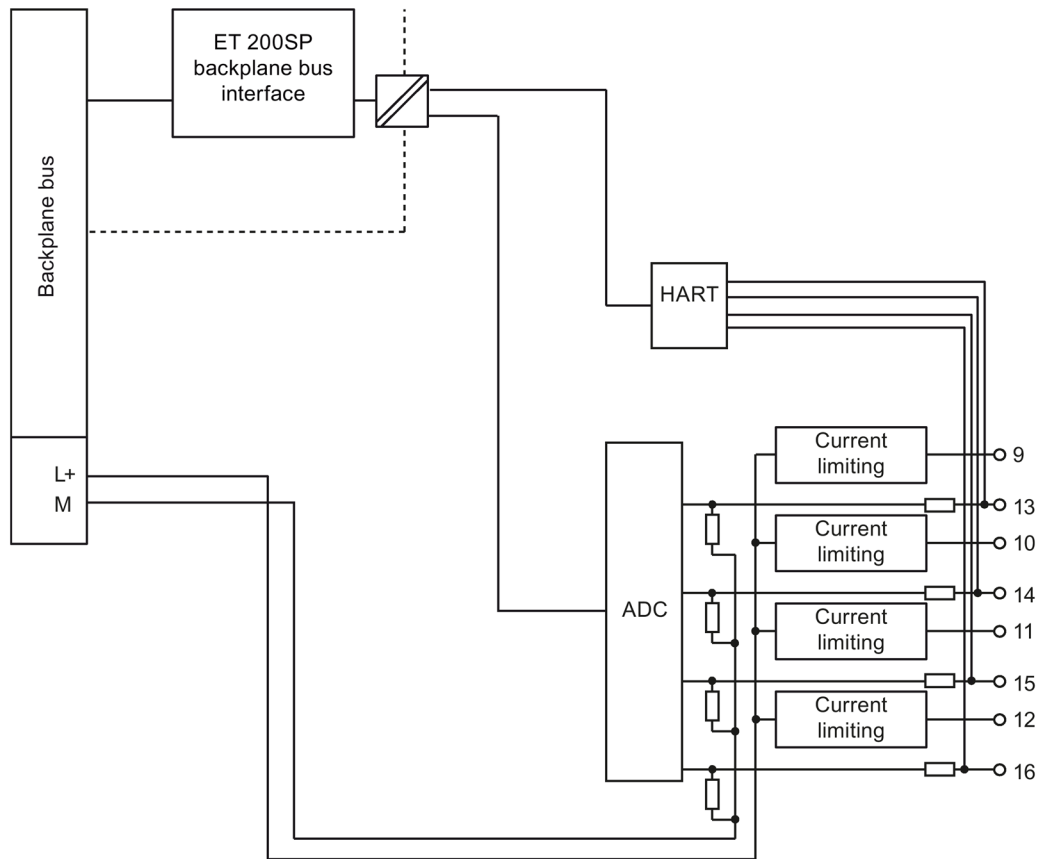


Figure 3-1 Block diagram for AI 4xI 2-wire 4...20mA HART

Supply voltage L+/M

You connect the supply voltage (24 V DC) to terminals L+ and M. An internal circuit-breaker protects the analog module from reverse polarity. The analog module monitors whether the supply voltage is connected.

HART function

Definition

"HART" stands for "Highway Addressable Remote Transducer".

The HART functionality also enables you to use the AI 4xI 2-wire 4...20mA HART analog module to exchange data with the connected field devices. The HART protocol is generally accepted as a standard protocol for communication with intelligent field devices: HART is a registered trademark of the HART Communication Foundation (HCF), which owns all the rights to the HART protocol. You can find detailed information about HART in the HART specification.

Advantages of HART

Using the AI 4xI 2-wire 4...20mA HART analog module offers the following advantages:

- Connection compatibility with standard analog modules: Current loop 4 - 20 mA
- Additional digital communication using the HART protocol
- Numerous field devices with HART functions are in use
- The option to use HART is integrated in the S7 system by means of the AI 4xI 2-wire 4...20mA HART analog module.

Use in the system

The AI 4xI 2-wire 4...20mA HART analog module is used in the distributed I/O connected to PROFIBUS DP or PROFINET IO.

You can connect a field device to any channel: The AI 4xI 2-wire 4...20mA HART analog module operates as a HART master, monodrop; the field devices operate as HART devices.

Typical applications

The following applications are typical:

- Commissioning of field devices (centralized parameter assignment)
- Online modification of field device parameters
- Information, maintenance and diagnostic displays for the field devices
- Integration of configuration tools for field devices via the HART interface

4.1 How HART works

Introduction

The HART protocol describes the physical form of the transfer: transfer procedures, message structure, data formats and commands.

HART signal

The figure below shows the analog signal with the modulated HART signal (FSK method), which consists of sine waves of 1200 Hz and 2200 Hz and has a mean value of 0. It can be filtered out using an input filter so that the original analog signal is available again.

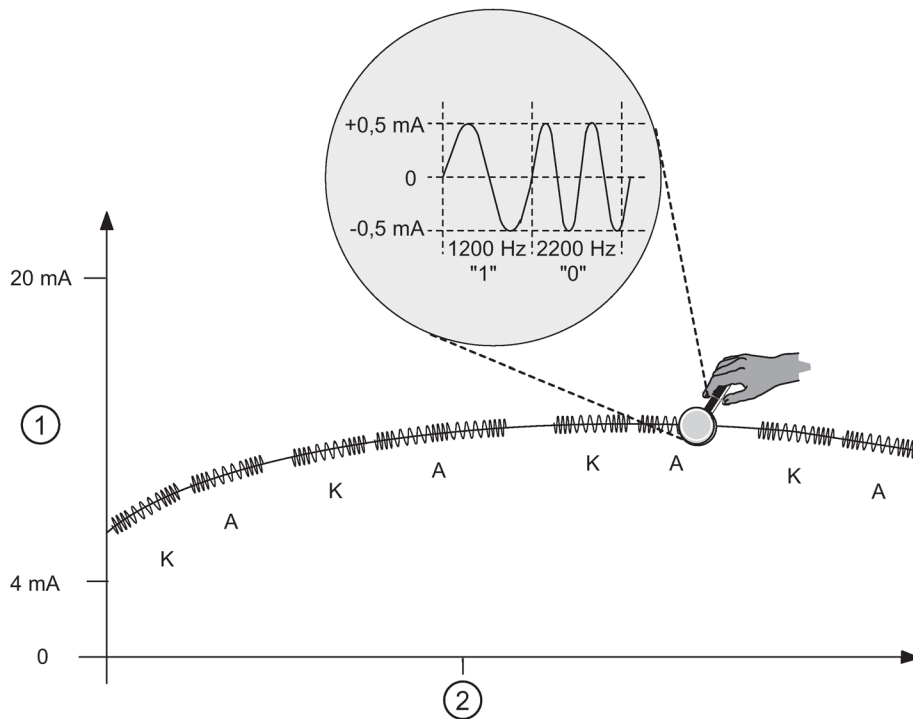


Figure 4-1 The HART signal

| | |
|---|----------------|
| ① | Analog signal |
| ② | Time (seconds) |
| K | Command |
| A | Response |

HART communication

The AI 4xI 2-wire 4...20mA HART analog module processes the HART communication in multiplex mode, i.e., consecutively channel-by-channel. As a result, HART commands of the individual channels influence the speed of the HART processing of the other channels.

When HART mode is enabled, the analog module autonomously sends HART commands to the connected field devices. This takes place alternatingly on a channel-specific basis with any pending external HART commands that arrive via the command interface of the module, see section 4.3 "HART command interface".

HART commands

The assignable properties of the HART field devices (HART parameters) can be set with HART commands and read by means of HART replies. The HART commands and their parameters are divided into three groups with the following properties:

- Universal
- Common practice
- Device-specific

Universal commands must be supported by all manufacturers of HART field devices and common practice commands should be supported. There are also device-specific commands that apply only to the particular field device.

Examples of HART commands

The following two tables show examples of HART commands:

Table 4- 1 Examples of universal commands

| Command | Function |
|---------|---|
| 0 | Read manufacturer and device type - only with this command 0 can field devices be addressed by means of a short frame address |
| 11 | Read manufacturer and device type |
| 1 | Read primary variable and unit |
| 2 | Read current output and percent of range, digitally as floating-point number (IEEE 754) |
| 3 | Read up to four pre-defined dynamic variables (primary variables, secondary variables, etc.) |
| 13, 18 | Read or write tag, descriptor and date (data included in transmission) |

Table 4- 2 Examples of common practice commands

| Command | Function |
|---------|----------------------------------|
| 36 | Set upper range value |
| 37 | Set lower range value |
| 41 | Perform self-test |
| 43 | Set the primary variable to zero |
| 109 | Switch burst mode on or off |

Structure of the HART protocol

Each HART frame sent from the analog module to the connected field device (request frame) and each HART frame from the field device (response frame) has the following basic structure.

| | | | | | | | |
|----------|------|------|-----|------|--------|------|-----|
| PREAMBLE | STRT | ADDR | COM | BCNT | STATUS | DATA | CHK |
|----------|------|------|-----|------|--------|------|-----|

- PREAMBLE: Bytes (0xFF) for synchronizing.
5 to 20 bytes depending on parameter assignment
- STRT: Start character (start delimiter)
- ADDR: Address of the field device (1 byte; short address or 5 bytes; long address)
- COM: HART command number
- BCNT: Byte count, number of bytes to follow without checksum
- STATUS: HART device status (1st and 2nd status bytes). Only present for a response frame. For structure of HART device status, see below.
- DATA: Transferred user data / parameters, quantity depending on command (0...230 bytes)
- CHK: Checksum

With the exception of the preamble bytes, this structure is contained in the communication data of the HART command interface. See section HART request and response data records (Page 64).

HART replies always contain data. Status information (HART device status; 1st and 2nd status bytes) is always sent together with a HART response. You should evaluate these to make sure the response is correct.

Structure of HART device status (1st and 2nd status bytes)

Table 4- 3 1st status byte

| When Bit 7 = 1: "Communication error" | |
|--|--------------------------------|
| Bit 6 = 1 | Parity error |
| Bit 5 = 1 | Overflow |
| Bit 4 = 1 | Framing error |
| Bit 3 = 1 | Checksum error |
| Bit 2 = 0 | Reserved |
| Bit 1 = 1 | Overflow in the receive buffer |
| Bit 0 = 0 | Reserved |
| When Bit 7 = 0: "Specific according to the response frame" | |

Table 4- 4 2nd status byte

| | |
|-----------|---|
| Bit 7 = 1 | Device fault |
| Bit 6 = 1 | Configuration changed |
| Bit 5 = 1 | Startup (cold start) |
| Bit 4 = 1 | Additional status information available |
| Bit 3 = 1 | Fixed analog output current setting |
| Bit 2 = 1 | Analog output current saturated |
| Bit 1 = 1 | Secondary variable outside the limits |
| Bit 0 = 1 | Primary variable outside the range |

HART-Fast-Mode

The AI 4x1 2-wire 4...20mA HART analog module supports the processing of HART commands as a SHC sequence ("Successive HART Command").

That is, if the analog module detects a HART command with SHC bit set for a channel, the complete HART command processing on the HART analog module is reserved for this channel for approximately 2 s. For all other channels of the analog module, no HART frame processing occurs during this time, see section HART communication interface (Page 26)

Note

- During the time a HART channel of the AI 4x1 2-wire 4...20mA HART analog module is processing an SHC sequence, and thus the complete HART processing of the module is reserved for this channel, the HART variables of all HART channels are no longer updated. They remain unchanged in terms of value and quality code.
- HART commands for other channels are not processed and are acknowledged correspondingly.

Burst mode

The AI 4x1 2-wire 4...20mA HART analog module does not support burst mode. HART commands with set burst bit are ignored and are not forwarded to the connected field device.

4.2 Use of HART

System environment for the use of HART

To use an intelligent field device with HART functionality, you require the following system environment:

- Current loop 4 - 20 mA

Connection of the transducers to the AI 4x1 2-wire 4...20mA HART analog module

- HART configuration tool "Client":

You can assign the HART parameters using an external hand-held operating device (HART Handheld) or a HART configuration tool (PDM). Both assume the function of a "client":

The configuration tool goes through the AI 4x1 2-wire 4...20mA HART analog module whereas the HART Handheld is connected directly in parallel with the field device. See terminal assignment "HART test connections (terminals 1 to 8)" in the section 3.1 "Terminal assignment".

PDM (Process Device Manager) is available as a stand-alone unit or integrated in *STEP 7 HW Config*.

- HART system connection:

The AI 4x1 2-wire 4...20mA HART analog module assumes the function of a "master" by forwarding the commands received from the HART configuration tool or as programmed commands from an S7 user program, for example, to the intelligent field device and sending back the replies. Data records that are transferred via the ET 200SP I/O bus serve as the interface of the AI 4x1 2-wire 4...20mA HART analog module. The data records must be created and interpreted by the client. .

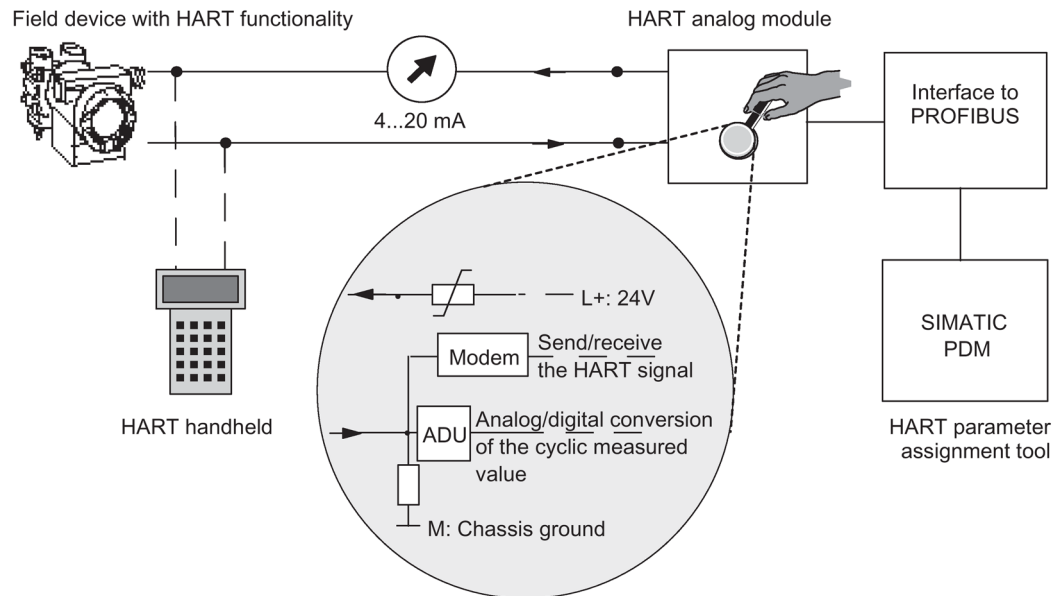


Figure 4-2 System environment for the use of HART

Error management

The two HART status bytes (HART device status) that are transferred with each response of the field device contain error information about the HART communication, HART command, and device status.

This is evaluated by the AI 4xI 2-wire 4...20mA HART analog module and made available in the system via S7 diagnostic messages.

Configuration/commissioning

You configure the AI 4xI 2-wire 4...20mA HART analog module in the SIMATIC system with STEP 7 or the TIA Portal. You assign parameters for the individual channels with respect to the actual analog value acquisition and the use of HART variables in the input address space of the module.

You can configure one field device per channel. By means of this configured field device, the configuration / parameter assignment of the connected field device is then carried out using PDM or the EDD for the ET 200SP.

It is also possible to configure the AI 4xI 2-wire 4...20mA HART analog module using a GSD file for PROFIBUS DP and PROFINET IO. However, in this case, direct configuration / parameter assignment of the connected field devices is not possible.

Parameter reassignment of the field devices

The HART analog module generally accepts parameter reassignments for field devices. Access rights can only be allocated in the configuration tool.

For parameter reassignment of the field devices connected to the HART analog module, proceed as follows:

1. You start the parameter reassignment of a field device using a HART command that you enter using the SIMATIC PDM configuration tool or as a programmed command in the STEP 7 user program.
2. After you have reassigned the parameters of a HART field device, the corresponding bit is set in the device status of the connected field device (in the 2nd status byte).
3. Because of the parameter reassignment of the field device, the HART analog module triggers a diagnostic interrupt "Configuration changed", provided this diagnostic interrupt is enabled. See section 7.3 "Diagnostic alarms". This diagnostic interrupt is to be regarded as information and not as an error and is automatically deleted again by the analog module after approximately 1 minute.

A diagnostic interrupt can also be triggered, if enabled, when parameter reassignment is carried out with the hand-held device.

See also

Terminal assignment (Page 15)

Diagnostics alarms (Page 46)

4.3 HART communication interface

Data records

The HART commands are sent as so-called external HART requests from the client (e.g., PDM or the STEP 7 user program) to the connected field device via data records. The response of the field device is made available again in the system via data records.

HART communication may only be handled by one client (e.g., PDM) per channel. If a channel is handled by several clients, the response made available by the module cannot be allocated to one client with certainty. The AI 4xI 2-wire 4...20mA HART analog module does not support client management.

Each client/channel is allocated fixed data records:

Table 4- 5 Structure of the data records

| Channel | Data record number | |
|---------|-----------------------------|--------------------------------|
| | Request to the field device | Response from the field device |
| 0 | 80 | 81 |
| 1 | 82 | 83 |
| 2 | 84 | 85 |
| 3 | 86 | 87 |

The corresponding data records are transferred to the module with the "WRREC" instruction and read by the module with the "RDREC" instruction.

Errors during the transfer are indicated at output parameter STATUS.

Errors during interpretation of the request data record are signaled in the corresponding response data record. The faulty request can be read back again using the request data record.

Rules

- After having written a request data record, a client must read the response data record before it may write another request data record.
- The client can evaluate the "processing status" in the response data record: If the "processing status" indicates "successful" or "error," the response data record contains current response data or error displays.
- The response data record must always be read completely because the analog module may modify the data record after the initial reading with "successful" or "error" status. If the processing status in the response data record indicates "successful" or "error", the data record contains current response data or error displays.

- The client may only write a request data record to the module again when it has read the response to the previously written request data record via the corresponding response data record. Otherwise, the response from the module is overwritten.
- The STATUS component in the response frame (HART device status in the response data) provides information on whether errors have occurred and, if so, which errors.

Each request is stored on a channel-specific basis, and the corresponding request data record is disabled. Another writing of the same request data record is thus not possible and is acknowledged with BUSY.

The disable of the request data record is reset after the termination or completion of the requested HART command.

SHC sequence

If a HART command is sent to the module with a set SHC bit, then this channel is reserved for HART commands for 2 seconds. This means that no more internal HART commands are sent to the field device with this channel.

Each time a HART command with a set SHC bit is sent, the module reserves this channel again for another 2 seconds for HART commands. If a HART command without a set SHC bit is detected for this channel, or if no further command occurs for this channel within 2 seconds after the previous HART command, then command 3 or 9 for reading the HART variables is cyclically sent to the field device for this channel.

4.4 HART variables

Introduction

Numerous HART field devices make available additional measured quantities (e.g. sensor temperature).

A maximum of four HART variables supported by the connected field device can be cyclically read per channel with activated HART functionality. The HART variables are read automatically using HART command 3 (for field devices with HART Rev. 5) or command 9 (for field devices with HART Rev. 6 or higher).

These four HART variables per channel are always stored in HART variable data record 121 and can be read at any time. See section HART variable data record (Page 61).

In addition, a maximum of 4 HART variables can be configured directly in the input address space of the AI 4xI 2-wire 4...20mA HART analog module. You assign the respective HART variables to a channel in the properties dialog for the module. The parameter assignment uses parameter data record 140, see section Parameter assignment and structure of the HART mapping parameters (Page 57). This makes it easy for you to process measured values directly from the field device as input data in the automation device.

Address assignment

Provided you map HART variables in the input address space of the module by means of the configuration tool or selection of the appropriate configuration, 20 bytes are always additionally allocated for the HART variables.

Configuration of HART variables

You can configure up to 4 HART variables for each channel

- PV (Primary Variable)
- SV (Secondary Variable)
- TV (Tertiary Variable)
- QV (Quaternary)

When HART mode is enabled, the AI 4xI 2-wire 4...20mA HART analog module autonomously and cyclically reads the variables supplied by the connected field devices and makes them available in the input address space according to the configuration.

Each HART variable consists of a 4-byte value and a quality code byte.

Quality code

The quality code describes the process status of the corresponding HART variable.

Basic structure of the quality code

| Bit | 7...6 | 5...2 | 1...0 |
|-----|---|---|---|
| | Quality 0 0: Bad 0 1: Uncertain 1 0: Good 1 1: Good | Sub-status Coded according to "PROFIBUS PA Profile for Process Control Devices" | Limits 0 0: OK 0 1: Low limit 1 0: High limit 1 1: Constant |

The quality codes generated by the AI 4xI 2-wire 4...20mA HART analog module are based on the HART Revision of the utilized field device.

Field devices with HART Revision 5

A quality code is formed exclusively from the 1st and 2nd status bytes (HART device status) of the response frames (HART command 3).

| Quality code | Meaning (process status) | |
|--------------|--|---|
| 80H | Value is okay | Applies even when the following bits are set in the 2nd status byte of the HART response frame: <ul style="list-style-type: none"> • Configuration changed • Startup (cold start) • Fixed analog output current setting |
| 78H | Value is uncertain | Applies even when the following bits are set in the 2nd status byte of the HART response frame: <ul style="list-style-type: none"> • Additional status information available • Analog output current saturated • Secondary variable outside the limits • Primary variable outside the range |
| 84H | Response code RC8: Update error | |
| 24H | Response code RC16: Access restricted | Request from field device refused |
| 23H | Communication error or HART variable not present in the field device | |
| 37H | Initialization value from analog module | After module startup |
| 00H | Initialization value from S7 system | |

Field devices with HART Revision 7 or higher

The quality code is formed from the 1st status byte (HART device status) and the "Device variable status" (DVS) of the response frames (HART command 9).

| Quality code | Meaning (process status) | |
|-----------------------------------|---|--|
| 80 _H | Value is okay | |
| 89 _H | "Good" with "Low limit" | Process status, formed from the "Device variable status" (DVS) of the response frames with corresponding limits (see above). |
| 8A _H | "Good" with "High limit" | |
| 28 _H ..2B _H | "Bad" | |
| 68 _H ..6B _H | | |
| 78 _H ..7B _H | "Manual" or "Fixed" (manually controlled or fixed value) | |
| 88 _H ..8B _H | "More device variable state available" (additional status information available) | |
| 84 _H | Response code RC8: Update error | |
| 24 _H | Response code RC16: Access restricted | Request from field device refused |
| 23 _H | Communication error or HART variable not present in the field device | |
| 37 _H | Initialization value from analog module | After module startup |
| 00 _H | Initialization value from S7 system | |

Parameters

5.1 Parameters of the AI 4xI 2-wire 4...20mA HART

You specify how the AI 4xI 2-wire 4...20mA HART analog module operates using parameters.

The parameters are subdivided into:

- Channel or technology parameters (data record 128)
With PROFIBUS DP GSD configuration, there is a reduced configuration via the startup configuration (Prm frame).
- Parameters that define the display of HART variables in the address space of the module; HART mapping parameters (data record 140)

With configuration in the user program, the parameters are transferred to the modules via data records with the "WRREC" instruction; see section Parameter assignment and structure of the channel/technology parameters (Page 54).

5.1.1 Channel/technology parameters

Parameters of the AI 4xI 2-/4-wire ST

The effective range of the parameters depends on the type of configuration. The following configurations are possible:

- Distributed operation on PROFINET IO in an ET 200SP system
- Distributed operation on PROFIBUS DP in an ET 200SP system

Table 5- 1 Configurable channel/technology parameters and their default settings

| Parameter | Value range | Default | Configuration in RUN | Effective range with configuration software, e.g. STEP 7 (TIA Portal) | |
|----------------------------------|---|---------|----------------------|---|----------------------|
| | | | | GSD file PROFINET IO | GSD file PROFIBUS DP |
| Diagnostics No supply voltage L+ | <ul style="list-style-type: none"> • Disable • Enable | Disable | Yes | Channel | Module ² |
| Diagnostics encoder supply | <ul style="list-style-type: none"> • Disable • Enable | Disable | Yes | Channel | Module ² |
| Diagnostics overflow | <ul style="list-style-type: none"> • Disable • Enable | Disable | Yes | Channel | Module ² |

5.1 Parameters of the AI 4xI 2-wire 4...20mA HART

| Parameter | Value range | Default | Configuration in RUN | Effective range with configuration software, e.g. STEP 7 (TIA Portal) | |
|--|--|---|----------------------|---|--------------------------------|
| | | | | GSD file PROFINET IO | GSD file PROFIBUS DP |
| Diagnostics underflow | <ul style="list-style-type: none"> Disable Enable | Disable | Yes | Channel | Module ² |
| Diagnostics wire break | <ul style="list-style-type: none"> Disable Enable | Disable | Yes | Channel | Module ² |
| Diagnostics HART | <ul style="list-style-type: none"> Disable Enable | Disable | Yes | Channel | Module ² |
| Measuring type/range | <ul style="list-style-type: none"> Disabled Current (2-wire transducer) 4..20 mA Current (2-wire transducer) 4..20 mA HART | Current (2-wire transducer) 4..20 mA HART | Yes | Channel | Channel |
| Smoothing | <ul style="list-style-type: none"> none 4-fold (weak) 16-fold (medium) 32-fold (strong) | none | Yes | Channel | Channel |
| Interference frequency suppression | <ul style="list-style-type: none"> 60 Hz (integration time 16.6 ms) 50 Hz ¹ (integration time 20 ms) 10 Hz (integration time 100 ms) | 50 Hz | Yes | Channel | Module ² |
| Current limit for wire break diagnostics | <ul style="list-style-type: none"> 1.185 mA 3.6 mA | 1.185 mA | Yes | Channel | Cannot be changed ² |
| Number of HART preamble bytes | 5...20 | 5 | Yes | Channel | Cannot be changed ² |
| Number of HART repetitions | 0...255 | 5 | Yes | Channel | Cannot be changed ² |
| Potential group | <ul style="list-style-type: none"> Use potential group of the left module Allow new potential group | Use potential group of the left module | No | Module | Module |

¹ Interference frequency suppression: Noise at 400 Hz is automatically included in the filtering at 50 Hz.

² Because the PROFIBUS GSD configuration limits the number of parameters to a maximum of 244 bytes per ET 200SP station, the options for parameter assignment are limited. In this case, the parameter assignment uses data record 245. If required, you can assign this parameter using data record 128 as described in the "GSD File PROFINET IO" column (see table above).

Note

Unused channels

"Disable" unused channels in the parameter assignment to improve the cycle time of the module.

A disabled channel always supplies the analog value 7FFF_H.

See also

Parameter assignment and structure of the channel/technology parameters (Page 54)

5.1.2 Explanation of the channel/technology parameters

Diagnostics no supply voltage L+

Enabling of the diagnostics for no or insufficient supply voltage L+.

Diagnostics encoder supply

Enabling of the diagnostics in the event of a short-circuit of the encoder supply to ground or of an input to the encoder supply.

The short-circuit and underflow diagnostics can be enabled simultaneously. If both diagnostic events occur simultaneously, the short-circuit diagnostics information is output.

Diagnostics overflow

Enabling of the diagnostics when the measured value exceeds the overrange.

Diagnostics underflow

Enabling of the diagnostics when the measured value falls below the underrange.

Diagnostics wire break

Enabling of the diagnostics when the module has no current flow at the input or the current flow at the input is below the configured wire break limit.

The wire break and underflow diagnostics can be activated simultaneously. If both diagnostics events occur simultaneously, the wire break diagnostics information is output.

Diagnostics HART

Enabling of the diagnostics of the HART frame-specific monitoring and the status information supplied by the connected field device in the HART frame (HART device status).

Current limit for wire break diagnostics

You use this to specify the current limit for detecting wire breaks. If the current falls below the configured wire break limit, the measured value is declared invalid and, if wire break diagnostics is enabled, corresponding diagnostics information is generated. When value status is configured, the analog value is marked as invalid.

With a wire break limit of 3.6 mA, the measured value becomes invalid when the current falls below 3.6 mA and is marked as valid again when it rises above 3.8 mA.

There is no hysteresis for a wire break limit of 1.185 mA.

Measuring type/range

The AI 4xI 2-wire 4...20mA HART analog input module has the following measuring ranges:

Table 5- 2 Measuring ranges

| Measuring type | Measuring range | Resolution |
|-----------------------------|-----------------|----------------|
| Disabled | - | - |
| Current (2-wire transducer) | 4 to 20 mA | 15 bits + sign |
| Current (2-wire transducer) | 4 to 20 mA HART | 15 bits + sign |

An overview of the measuring range as well as overflow, overrange, etc., can be found in the section Analog value representation (Page 71) and in Analog Value Processing function manual.

Smoothing

The individual measured values are smoothed by filtering. Smoothing can be set in 4 levels.

Smoothing time = number of module cycles (k) x cycle time of the module.

The following figure shows how many module cycles it takes for the smoothed analog value to approach 100%, depending on the configured smoothing. This applies to every signal change at the analog input.

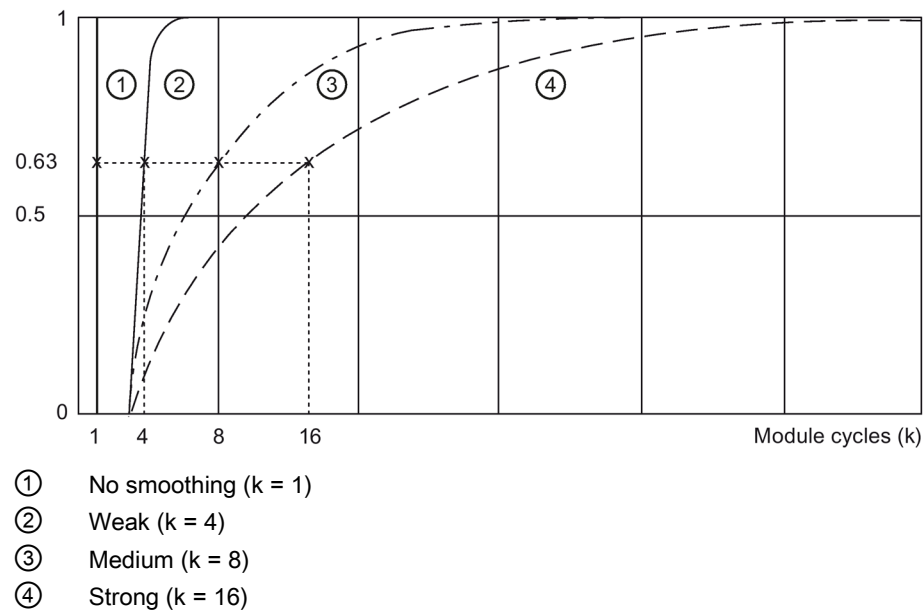


Figure 5-1 Smoothing of the analog value

Interference frequency suppression

Suppresses the interference affecting analog input modules that is caused by the frequency of the AC voltage network used.

The frequency of the AC supply system may interfere with the measured value, in particular in low voltage ranges. .

Number of HART preamble bytes

Specifies the number of preamble bytes that the module prefixes to each HART frame to be sent (FF_H). These bytes are used for synchronizing the frames.

Number of HART repetitions

Specifies the number of HART frame repetitions. If the analog module receives no response or receives a response with error to a HART frame sent to the field device, the frame is accordingly repeated, i.e., resent to the field device.

Because HART communication of the individual channels uses multiplex operation, faulty HART frames affect the other channels when the number of HART repetitions is high. In other words, the other channels are processed less frequently.

Potential group

Specifies that a BaseUnit with supply voltage infeed is located in this slot (see system manual ET 200SP Distributed I/O System (<http://support.automation.siemens.com/WW/view/en/58649293>)).

See also

Parameters of the AI 4xI 2-wire 4...20mA HART (Page 31)

5.1.3 HART mapping parameters

The HART mapping parameters allow a maximum of 4 HART variables to be configured (mapped) in the address space of the module.

Each HART variable occupies 5 bytes of input data. As soon as you configure (map) at least one HART variable in the input address space, the addresses for all four variables are occupied (20 bytes).

With PROFIBUS DP GSD configuration with HART variables, the HART variables cannot be directly configured. The four secondary variables are supplied in ascending channel order in the address space of the module.

When required, this can be changed using data record 140; see section Parameter assignment and structure of the HART mapping parameters (Page 57).

Parameters

Table 5- 3 Configurable HART mapping parameters

| Parameter | | Value range | Default | Configuration in RUN | With GSD file PROFIBUS DP |
|------------|---------|---|-----------|----------------------|---------------------------|
| Variable 0 | Channel | 0...3 | 0 | Yes | 0 |
| | Type | <ul style="list-style-type: none"> • Non / Cir • Primary • Secondary • Tertiary • Quaternary | Non / Cir | Yes | Secondary |
| Variable 1 | Channel | 0...3 | 0 | Yes | 1 |
| | Type | <ul style="list-style-type: none"> • Non / Cir • Primary • Secondary • Tertiary • Quaternary | Non / Cir | Yes | Secondary |
| Variable 2 | Channel | 0...3 | 0 | Yes | 2 |
| | Type | <ul style="list-style-type: none"> • Non / Cir • Primary • Secondary • Tertiary • Quaternary | Non / Cir | Yes | Secondary |
| Variable 3 | Channel | 0...3 | 0 | Yes | 3 |
| | Type | <ul style="list-style-type: none"> • Non / Cir • Primary • Secondary • Tertiary • Quaternary | Non / Cir | Yes | Secondary |

Configuring/address space

6.1 Configuring

You configure the AI 4xI 2-wire 4...20mA HART analog module

- In the TIA Portal V13.0.1 or higher
- With STEP 7 V5.5 + SP4 or higher (HSP0263)
- Using GSD/GSDML

The GSD files for the ET 200SP Distributed I/O System can be downloaded from the Internet:

GSDML (<http://support.automation.siemens.com/WW/view/en/57138621>)

GSD (<http://support.automation.siemens.com/WW/view/en/73016883>)

Configuration options

The following configurations are possible:

- Without value status and without HART variables ("AI 4xI 2-wire 4...20mA HART")
- Without value status, with HART variables ("AI 4xI 2-wire 4...20mA HART, 4 variables")
- With value status and without HART variables ("AI 4xI 2-wire 4...20mA HART, QI")
- With value status, with HART variables ("AI 4xI 2-wire 4...20mA HART, 4 variables, QI")

With GSD/GSDML configuration, you must select one of the possible configurations directly.

With STEP 7 configuration (TIA Portal or HW Config), the configuration occurs indirectly via the parameters.

Restrictions

- The module can be operated only downstream of a Standard IM or High-Feature IM.
- Value status is not available for a PROFIBUS DP station.
- Downstream of a Standard IM (V1.1), the module can be operated only in the "Without value status and without HART variables" configuration. The module downstream of a Standard IM (V1.1) is not available in the TIA Portal.

6.2 Address space

The following figure shows the allocation of the address space of the AI 4x1 2-wire 4...20mA HART module for a configuration with value status (Quality Information, QI) and with HART variables.

The addresses for the value status are only available if the value status has been enabled or the corresponding configuration has been configured from the GSDML.

The addresses for the HART variables are only available if configuration/parameter assignment of the HART variables has been carried out or the corresponding configuration has been configured from the GSD/GSDML.

If the HART variables are configured and there is no value status configuration or parameter assignment, the HART variables begin directly after the analog values, thus starting from IB x + 8.

Table 6- 1 Address space of analog input module AI 4x1 2-wire 4...20mA HART

| Assignment in the process image input (PII) | | | | | | | | | | |
|---|---|----------------------------|---|---|---|--|--|--|--|--|
| | | Input value | | | | | | | | |
| | 7 6 5 4 3 2 1 0 | | | | | | | | | |
| IB x | <table border="1" style="width: 100%; height: 100%;"> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> <tr><td> </td></tr> </table> | | | | | | | | | } Channel 0 |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| | | | | | | | | | | |
| IB x + 1 | | | | | | | | | | |
| IB x + 2 | } Channel 1 | | | | | | | | | |
| IB x + 3 | | | | | | | | | | |
| IB x + 4 | } Channel 2 | | | | | | | | | |
| IB x + 5 | | | | | | | | | | |
| IB x + 6 | } Channel 3 | | | | | | | | | |
| IB x + 7 | | | | | | | | | | |
| | | Value status (QI) | | | | | | | | |
| | 7 6 5 4 3 2 1 0 | | | | | | | | | |
| IB x + 8 | <table border="1" style="width: 100%;"> <tr> <td style="width: 12.5%;">0</td> <td style="width: 12.5%;">0</td> <td style="width: 12.5%;">0</td> <td style="width: 12.5%;">0</td> <td style="width: 12.5%;"> </td> <td style="width: 12.5%;"> </td> <td style="width: 12.5%;"> </td> <td style="width: 12.5%;"> </td> </tr> </table> | 0 | 0 | 0 | 0 | | | | | Channel 0 to 3 (value status QI0 to QI3) |
| 0 | 0 | 0 | 0 | | | | | | | |
| IB x+9 | Value | Configured HART variable 0 | | | | | | | | |
| | | | | | | | | | | |
| IB x+12 | | | | | | | | | | |
| IB x+13 | Quality code | | | | | | | | | |
| IB x+14 | Value | Configured HART variable 1 | | | | | | | | |
| | | | | | | | | | | |
| IB x+17 | | | | | | | | | | |
| IB x+18 | Quality code | | | | | | | | | |
| IB x+19 | Value | Configured HART variable 2 | | | | | | | | |
| | | | | | | | | | | |
| IB x+22 | | | | | | | | | | |
| IB x+23 | Quality code | | | | | | | | | |
| IB x+24 | Value | Configured HART variable 3 | | | | | | | | |
| | | | | | | | | | | |
| IB x+27 | | | | | | | | | | |
| IB x+28 | Quality code | | | | | | | | | |

Evaluating the value status

If you enable the value status for the analog module, an additional byte is occupied in the input address space. Bits 0 to 3 in this byte are assigned to the corresponding channel. They provide information about the validity of the analog value, namely irrespective of the diagnostics enables.

Bit = 1: There is no error in the analog value or the analog value acquisition of the channel.

Bit = 0: The analog value of the channel cannot be correctly acquired.
The channel is disabled; there is a fault in the wiring or module.

Evaluating HART variables

If you have configured (mapped) HART variables for the analog module, four HART variables with 5 bytes each are stored in the input address space.

Each HART variable consists of a 4-byte real value and a quality code byte. The quality code describes the validity of the value; see section HART variables (Page 28) .

Interrupts/diagnostics alarms

7.1 Status and error displays

LED displays

The figure below shows the status and error displays of the AI 4x1 2-wire 4...20mA HART analog input module.

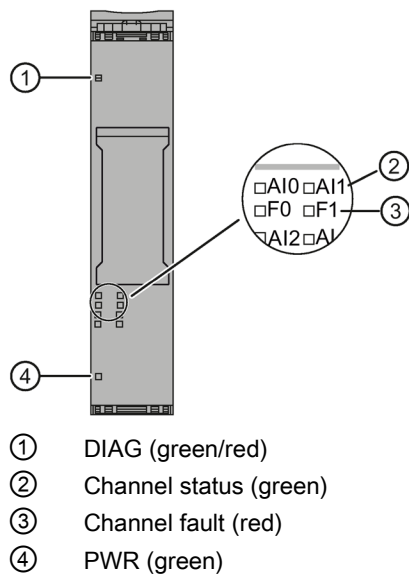


Figure 7-1 LED displays

Meaning of the LED displays

The following tables show the meaning of the status and error displays. Measures for dealing with diagnostic alarms can be found in the section Diagnostics alarms (Page 46).

Table 7- 1 Status display of the channel status/channel fault LEDs









| LEDs | | Meaning |
|---|---|--|
| Channel status | Channel fault | |
|  Off |  Off | Channel disabled or module switched off |
|  On |  Off | Channel enabled and no channel diagnostics present |
|  Off |  On | Channel enabled and channel diagnostics present |
|  On |  On | Channel enabled and only HART channel diagnostics present |

Table 7- 2 DIAG LED error display







| DIAG LED | Meaning |
|---|--|
|  Off | Backplane bus supply of the ET 200SP is not OK or switched off |
|  Flashes | Module parameters not assigned |
|  On | Module parameters assigned and no module diagnostics |
|  Flashes | Module parameters assigned and module diagnostics, at least one error is currently present |

Table 7- 3 Status display of the PWR LED

| PWR LED | Meaning |
|---|---------------------------|
|  Off | No supply voltage L+ |
|  On | Supply voltage L+ present |

7.2 Interrupts

The AI 4xI 2-wire 4...20mA HART analog input module supports diagnostic interrupts.

Diagnostic interrupt

The module generates a diagnostic interrupt for the following events:

- Channel/component temporarily unavailable
- Short-circuit / Overload of encoder voltage
- Wire break
- Low limit violated
- High limit violated
- Error
- No supply voltage L+
- HART communication error or HART field device error

7.3 Diagnostics alarms

A diagnostic alarm is generated for each detected diagnostic event. The DIAG LED flashes on the module.

There is additionally a channel-specific display of the diagnostics through the corresponding channel fault/channel status LEDs.

The diagnostic alarms can, for example, be read from the diagnostic buffer of the CPU or be displayed in STEP 7 using the Online and Diagnostics view. You can evaluate the error codes with the user program.

Table 7- 4 Diagnostic alarms, their meaning and how to deal with them

| Diagnostic alarm | Error code | Meaning | Remedy |
|---|------------|--|---|
| Channel/component temporarily unavailable | 1FH | <ul style="list-style-type: none"> Update of the firmware is being performed or has been canceled. The module does not perform any measurements during this time. | |
| Short-circuit Overload of encoder voltage * | 10EH | <ul style="list-style-type: none"> Short-circuit of the encoder supply to M Short-circuit of the input to the encoder supply Overload of the encoder supply | <ul style="list-style-type: none"> Correct the module/encoder tuning |
| Wire break | 6H | <ul style="list-style-type: none"> Impedance of encoder circuit too high. Wire break between the module and sensor Channel not connected (open) | <ul style="list-style-type: none"> Use a different encoder type or modify the wiring, for example, using cables with a larger cross-section Connect the cable Disable diagnostics Connect the sensor contacts |
| High limit violated | 7H | <ul style="list-style-type: none"> The analog value is above the overrange. | <ul style="list-style-type: none"> Correct the module/encoder tuning |
| Low limit violated | 8H | <ul style="list-style-type: none"> The analog value is below the underrange. | <ul style="list-style-type: none"> Correct the module/encoder tuning |
| Error | 9H | <ul style="list-style-type: none"> Internal module error occurred. | <ul style="list-style-type: none"> Replace module |
| No supply voltage | 11H | <ul style="list-style-type: none"> No or insufficient supply voltage L+ | <ul style="list-style-type: none"> Check wiring of the supply voltage L+ on the BaseUnit Check BaseUnit type |

| Diagnostic alarm | Error code | Meaning | Remedy |
|--|------------------|--|---|
| HART communication error | 141 _H | <ul style="list-style-type: none"> HART field device is not responding Timing error HART field device has not understood the sent command (1st status byte) | <ul style="list-style-type: none"> Check the process wiring Correct the parameter assignment Set output current of ≥ 4 mA Increase the number of assigned repetitions |
| HART primary variable outside the range | 142 _H | <ul style="list-style-type: none"> Incorrect parameters in the HART field device HART field device is at "Primary variable outside the limits" in simulation mode Incorrect measuring point Primary variable assigned outside the limits | <ul style="list-style-type: none"> Check the parameter assignment of the HART device Correct the simulation Check whether the correct transducer is connected |
| HART analog output current saturated | 143 _H | <p>The output current of the HART field device is saturated:</p> <ul style="list-style-type: none"> Incorrect parameters in the HART field device HART field device is set to a measured value that is too high in simulation mode Incorrect measuring point | |
| HART fixed analog output current setting | 144 _H | <p>The output current of the HART field device is set to a fixed value:</p> <ul style="list-style-type: none"> Incorrect parameters in the HART field device HART field device is set to a measured value that is too high in simulation mode Incorrect measuring point | |
| HART secondary variable outside the limits | 149 _H | <ul style="list-style-type: none"> Incorrect parameters in the HART field device HART field device is at "Non-primary variable outside the limits" in simulation mode Incorrect measuring point Non-primary variable assigned outside the limits | |
| HART additional status information available | 145 _H | <ul style="list-style-type: none"> The identifier for "Additional status information available" of the HART field device was set in the HART device status (in the 2nd status byte). | <ul style="list-style-type: none"> Read status using HART command 48 and eliminate error/cause, if necessary |

| Diagnostic alarm | Error code | Meaning | Remedy |
|---|------------------|--|---|
| HART configuration changed (reset again automatically by the module after approximately 1 minute) | 146 _H | <ul style="list-style-type: none"> The identifier for "Parameter reassignment" of the HART field device was set in the HART device status (in the 2nd status byte). | <ul style="list-style-type: none"> If you do not want a diagnostic interrupt to be triggered for parameter reassignment, the diagnostic interrupt must not be enabled. |
| Malfunction of the HART field device | 147 _H | <ul style="list-style-type: none"> The field device signals a malfunction in the HART device status (in the 2nd status byte) | <ul style="list-style-type: none"> Read status using HART command 48 and eliminate error/cause, if necessary Replace the field device |

* Short-circuit of the encoder supply to ground and/or of the input signal to the encoder supply of a channel can have a temporary effect on other channels (duration < 0.5 s). This means the short-circuit diagnostic information can also be signaled on unaffected channels and/or the measured value can be affected temporarily.

Technical specifications

8.1 Technical specifications of the AI 4xI 2-wire 4...20mA HART

Technical specifications of the AI 4xI 2-wire 4...20mA HART

| | |
|--|---|
| 6ES7134-6TD00-0CA1 | |
| Product type designation | AI 4xI 2-wire 4...20mA HART |
| General information | |
| Usable BaseUnits | BU type A0, A1 |
| HART support | Rev. 5 to Rev. 7 |
| Product functions | |
| I&M data | Yes, I&M0 to I&M3 |
| Firmware update capability | Yes |
| Engineering with | |
| STEP 7 TIA Portal can be configured/integrated as of version | V13 + SP1 |
| STEP 7 can be configured/integrated as of version | V5.5 + SP4 + HSP0263 |
| PROFIBUS as of GSD version/GSD revision | GSD V3.0 |
| PROFINET as of GSD version/GSD revision | GSDML V2.31 |
| CiR Configuration in RUN | |
| Configuration in RUN possible | Yes |
| Installation type/mounting | |
| Rack mounting possible | Yes |
| Front installation possible | Yes |
| Rail mounting possible | Yes |
| Wall/direct mounting possible | No |
| Supply voltage | |
| Rated value (DC) | 24 V / 110 mA |
| Valid range low limit (DC) | 19.2 V |
| Valid range high limit (DC) | 28.8 V |
| Input current | |
| Current consumption, max. | 25 mA; without encoder supply |
| Encoder supply | |
| 24 V encoder supply | Yes |
| Short-circuit protection | Yes |
| Output current per channel (4 channels), max. | 20 mA; max. 50 mA per channel for a duration < 10 s |
| Load resistance of the encoder | > 750 Ω for L+ = 24 V |

8.1 Technical specifications of the AI 4xI 2-wire 4...20mA HART

| | |
|--|--|
| 6ES7134-6TD00-0CA1 | |
| Power loss | |
| Power loss, typ. | 0.65 W; without encoder |
| Address space per module | |
| Without value status and without HART variables | 8 bytes |
| With value status and without HART variables | 9 bytes |
| Without value status, with HART variables | 28 bytes |
| With value status, with HART variables | 29 bytes |
| Analog inputs | |
| Number of analog inputs | 4 |
| Maximum permitted input current for current input (destruction limit) | 50 mA |
| Input ranges (rated values), currents | |
| Current 4 mA to 20 mA | Yes, 15 bits + sign |
| Input resistance (4 to 20 mA) | 280 Ω; + approx. 0.35 V diode forward voltage |
| Cable length | |
| Cable length shielded, max. | 800 m |
| Analog value formation | |
| Measuring principle | Integrating (sigma-delta) |
| Integration and conversion time / resolution per channel | |
| Resolution with overrange (bits including sign), max. | 16 bits |
| | Yes, channel-by-channel |
| Interference suppression for interference frequency f1 in Hz | 10 / 50 / 60, channel-by-channel |
| Measured value smoothing | |
| Configurable | Yes (none, weak, medium, strong), channel-by-channel |
| Errors/accuracies | |
| Linearity error (in relation to input range), (+/-) | ± 0.01 % |
| Temperature error (in relation to input range), (+/-) | ± 0.005 % |
| Crosstalk between inputs, min. | 60 dB |
| Repeat accuracy in settled state at 25 °C (in relation to input range), (+/-) | ± 0.05 % |
| Operational limit in the entire temperature range | |
| Current in relation to input range, (+/-) | ± 0.5 % |
| Basic error limit (operational limit at 25 °C) | |
| Current in relation to input range, (+/-) | ± 0.3 % |
| Influence of a HART signal modulated on the input signal in relation to input range | |
| Error with integration time 16.6 ms | ± 0.05% |
| Error with integration time 20 ms | ± 0.04% |
| Error with integration time 100 ms | ± 0.02% |

| | |
|---|---|
| 6ES7134-6TD00-0CA1 | |
| Interference voltage suppression for $f = n \times (f_1 \pm 1 \%)$, $f_1 =$ interference frequency | |
| Series-mode interference (peak of the interference < nominal value of the input range), min. | 60 dB |
| Interrupts/diagnostic/status information | |
| Diagnostic interrupt | Yes |
| Diagnostic alarms | |
| Monitoring of supply voltage | Yes |
| Wire break | Yes; channel-by-channel |
| Short-circuit | Yes; channel-by-channel, short-circuit of the encoder supply to ground or short-circuit of an input to the encoder supply |
| Underflow/overflow | Yes; channel-by-channel |
| HART | Yes; channel-by-channel |
| Diagnostic display LED | |
| Monitoring of supply voltage | Yes; green PWR LED |
| Channel status display | Yes; green LED |
| For channel diagnostics | Yes, red LED |
| For module diagnostics | Yes; green/red DIAG LED |
| Electrical isolation | |
| Between the channels | No |
| Between the channels and the backplane bus | Yes |
| Between the channels and the supply voltage of the electronics | No |
| Isolation, designed for basic isolation between channels and backplane bus | 60 V AC / 75 V DC |
| Isolation | |
| Isolation tested with | 500 V AC or 707 V DC (type test) |
| Operating temperature | |
| Horizontal mounting position, min. | 0°C |
| Horizontal mounting position, max. | 60°C |
| Vertical mounting position, min. | 0°C |
| Vertical mounting position, max. | 50°C |
| Dimensions | |
| Width | 15 mm |
| Height | 73 mm |
| Depth | 58 mm |
| Weights | |
| Weight, approx. | 31 g |

Dimension drawing

See manual ET 200SP BaseUnits

(<http://support.automation.siemens.com/WW/view/en/59753521>)

8.1 Technical specifications of the AI 4xI 2-wire 4...20mA HART

Parameter data records

Parameter assignment in the user program

You have the option of reassigning parameters for individual channels of the module and for the mapping of HART variables in RUN without affecting the other channels.

Changing parameters in RUN

The "WRREC" instruction is used to transfer the parameters to the module.

- Channel/technology parameters using data record 128
- The HART mapping using data record 140.

The parameters assigned with STEP 7 are not changed permanently in the CPU, which means the parameters assigned with STEP 7 are valid again after a restart.

Output parameter STATUS

If errors occur when transferring parameters with the "WRREC" instruction, the module continues operation with the previous parameter assignment. The STATUS output parameter contains a corresponding error code.

You will find a description of the "WRREC" instruction and the error codes in the STEP 7 online help.

Parameters

Only the values specified in each case in the following are permitted. Values that are not listed are rejected by the analog module.

Each parameter data record is checked by the analog module. If an incorrect parameter is detected, the complete data record is discarded and the parameters of the analog module remain unchanged.

9.1 Parameter assignment and structure of the channel/technology parameters

Structure of data record 128

Data record 128 has a length of 42 bytes and contains the channel/technology parameters of all four channels (10 bytes per channel).

The parameters are divided into parameters that influence the actual analog value acquisition, diagnostic enables, and basic parameters of HART communication.

You can use data records 131 to 134 to assign and change additional parameters and HART-specific settings. See section HART-specific settings (Page 62).

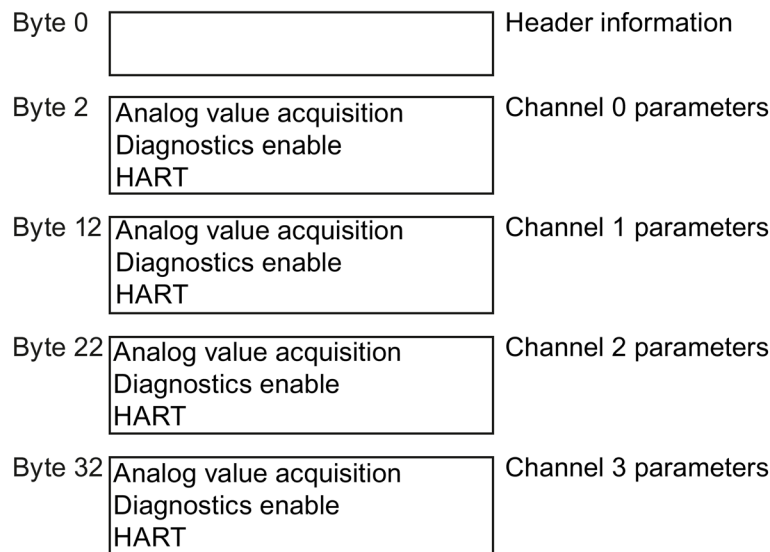


Figure 9-1 Structure of data record 128

Header information

The figure below shows the structure of the header information.

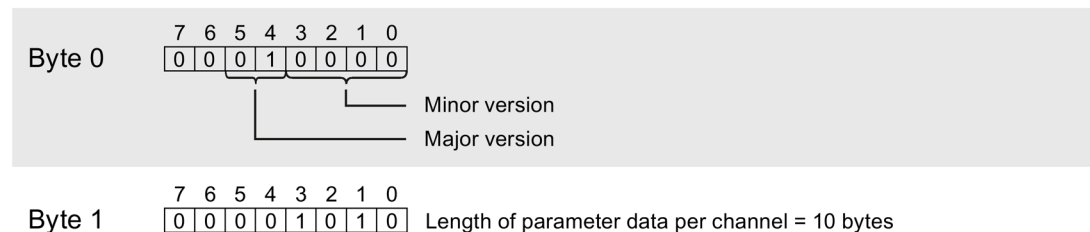


Figure 9-2 Header information

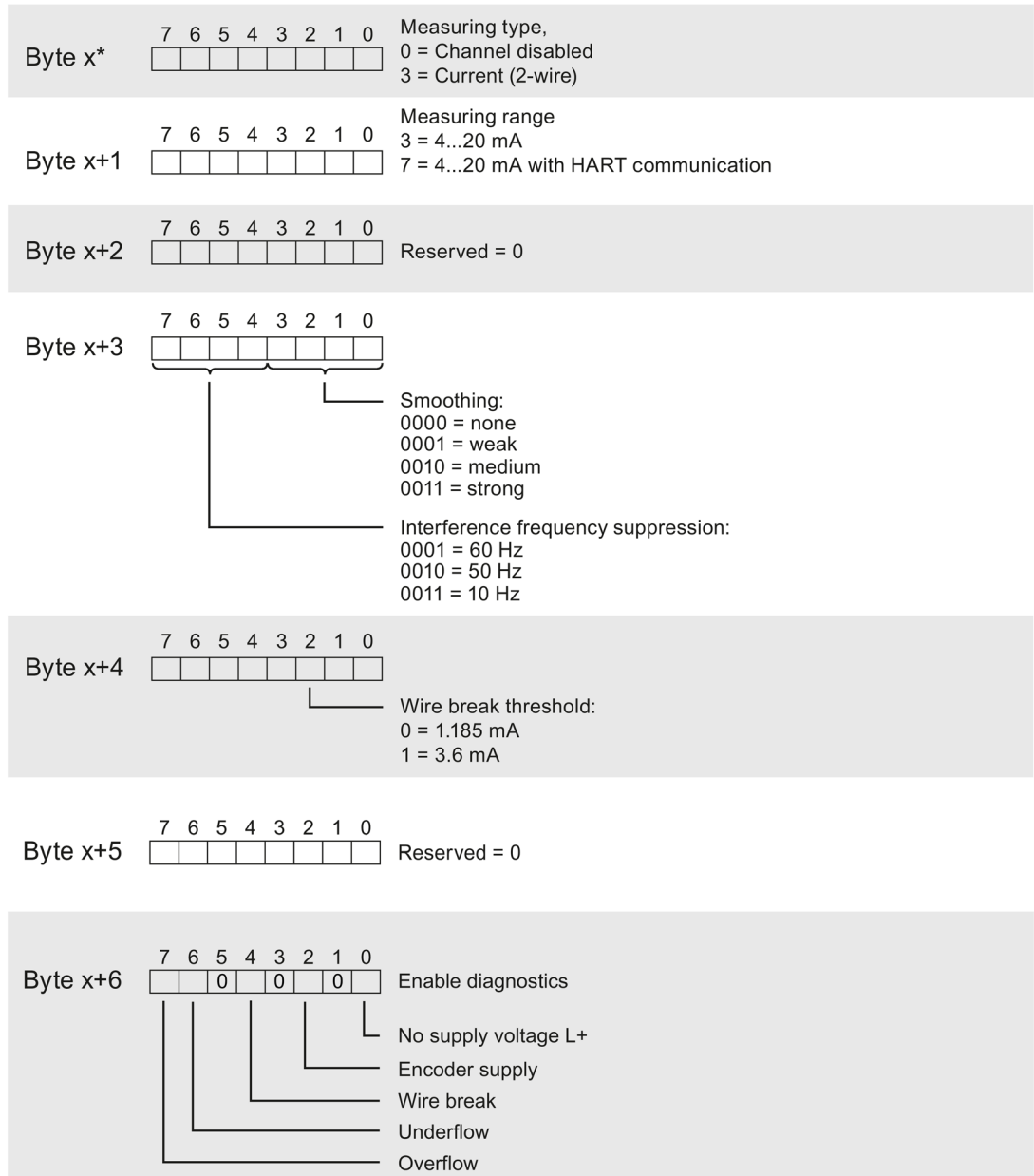
9.1 Parameter assignment and structure of the channel/technology parameters

Parameters

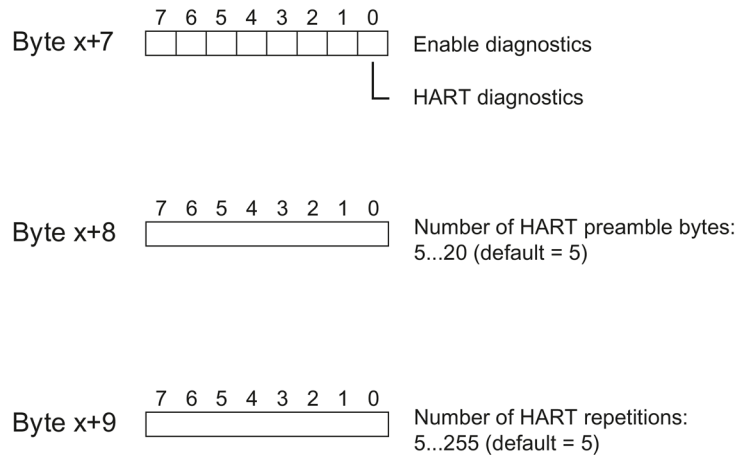
The figure below shows the structure of the parameters for channels 0 to 3.

All unused bits and the bits or bytes marked with "reserved" must be set to zero.

You enable a parameter by setting the corresponding bit to "1" or the appropriate value.



9.1 Parameter assignment and structure of the channel/technology parameters



* $x = 2 + (\text{channel number} * 10)$; with channel number 03

Figure 9-3 Structure of bytes x to x+39 for channels 0 to 3

9.2 Parameter assignment and structure of the HART mapping parameters

Structure of data record 140

Data record 140 has a total length of 12 bytes.

You can use the parameters of data record 140 to configure/map up to four HART variables of the individual channels in the input address space of the module, provided the corresponding configuration is selected; see section 6.1 "Configuring".

Header information

The figure below shows the structure of the header information.

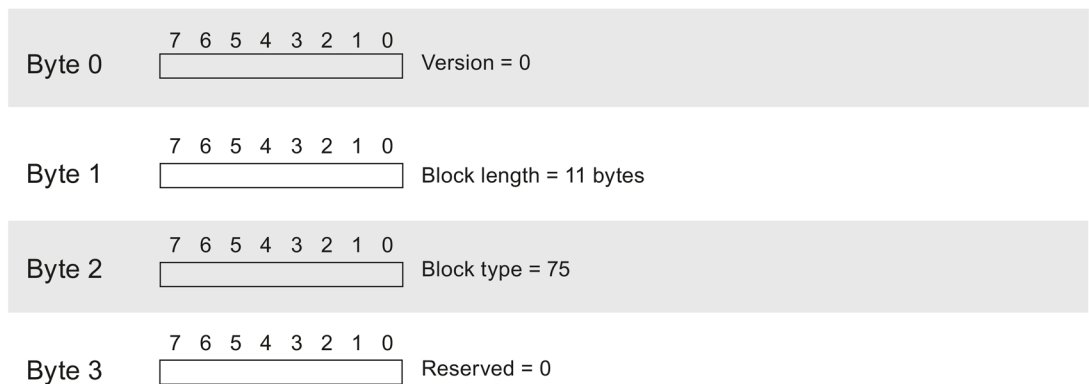
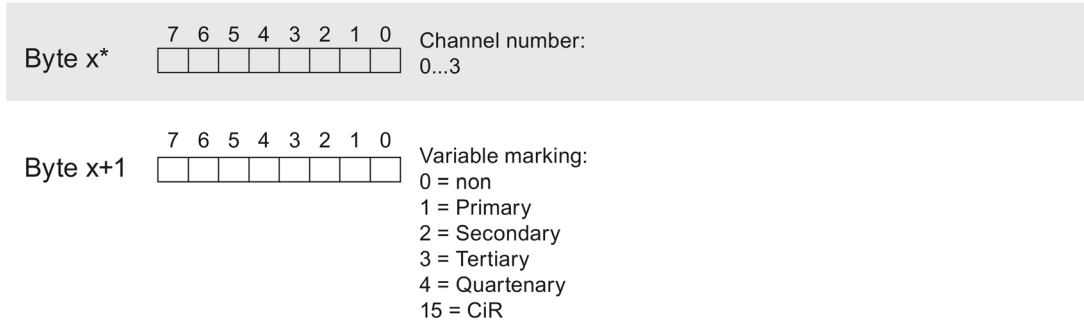


Figure 9-4 Header information

Parameters

The following figure shows the parameter assignment of the four HART variables 0...3.



* $x = 4 + (\text{HART variable} * 2)$; with HART variable 0...3

Figure 9-5 Parameters

The variable identifiers 0 = non and 15 = CiR produce the same behavior for the AI 4xI 2-wire 4...20mA HART analog module. HART variables are not configured or mapped; that is, the corresponding memory area in the input address area remains unallocated.

HART operating data records

Reading/writing data in RUN

HART operating data records are transferred to the module with the "WRREC" instruction and read from the module with the "RDREC" instruction.

Errors during the transfer are indicated at output parameter STATUS of the "WRREC" or "RDREC".

The following HART operating data records are available:

| Data record number | Description | Length (bytes) | Writable | Readable |
|--------------------|---------------------------|----------------|----------|----------|
| 80 | HART request Channel 0 | 240 | Yes | Yes |
| 81 | HART response Channel 0 | 240 | No | Yes |
| 80 | HART request Channel 1 | 240 | Yes | Yes |
| 81 | HART response Channel 1 | 240 | No | Yes |
| 80 | HART request Channel 2 | 240 | Yes | Yes |
| 81 | HART response Channel 2 | 240 | No | Yes |
| 80 | HART request Channel 3 | 240 | Yes | Yes |
| 81 | HART response Channel 3 | 240 | No | Yes |
| 121 | HART variables | 80 | No | Yes |
| 131 | HART parameters Channel 0 | 8 | Yes | Yes |
| 132 | HART parameters Channel 1 | 8 | Yes | Yes |
| 133 | HART parameters Channel 2 | 8 | Yes | Yes |
| 134 | HART parameters Channel 3 | 8 | Yes | Yes |
| 148 | HART directory | 17 | No | Yes |
| 149 | HART feature data | 3 | No | Yes |

10.1 HART directory

Structure of the HART directory

| Byte | Meaning | Comment |
|-------|--|---|
| 0 | Profile Revision Number | = 2, 0 (Revision 2.0) |
| 1 | | |
| 2 | Index of Client Management | = 255 (not relevant) |
| 3 | Number of Clients | = 1 |
| 4 | Number of Channels | = 4 |
| 5 | Write Read Index Offset | = 1 (The response to a request data record is made with the data record number of the request data record + 1) |
| 6 | Index of HMD Feature Parameter | = 149 |
| 7 | Index of HMD Module Parameter | = 255 (not relevant) |
| 8 | Start Index of Burst Buffer Area | = 255 (not relevant) |
| 9+n | Index of HMD Channel Parameter (Channel n) | = 131+n |
| 9+n+4 | Index of HART Client Channel Message Data | = 80+(2*n) The HART request data records cannot be configured. Data records starting from data record number 80 (80, 82, 84, 86) are used. |

10.2 HART feature data

Structure of the HART feature data

| Byte | Meaning | Comment |
|------|----------------------|---|
| 0 | Byte 0 | = 0x62 Bit1 = 1: "Parameter check result is given with a read response" Bit5 = 1: "Compact format is supported" |
| 1 | Byte 1 | = 0 |
| 2 | Max Length Data Unit | = 240 (maximum length of the HART request data records) |

10.3 HART variable data record

The AI 4xI 2-wire 4...20mA HART analog module supports a maximum of 4 HART variables per channel that are read cyclically, provided this is supported by the connected field device. These 16 HART variables are made available in a readable manner in HART variable data record 121.

Each HART variable consists of a 4-byte real value and a quality code byte. See section 4.4.1 "Quality code".

Structure of the HART variable data record

| Byte | Meaning | |
|-----------|--------------------------------------|-------------------------|
| Channel 0 | | |
| 0...3 | Value | Primary Variable (PV) |
| 4 | Quality code | |
| 5...8 | Value | Secondary Variable (SV) |
| 9 | Quality code | |
| 10...13 | Value | Tertiary (TV) |
| 14 | Quality code | |
| 15...18 | Value | Quaternary (QV) |
| 19 | Quality code | |
| Channel 1 | | |
| 20...39 | HART variables same as for Channel 0 | |
| Channel 2 | | |
| 40...59 | HART variables same as for Channel 0 | |
| Channel 3 | | |
| 60...79 | HART variables same as for Channel 0 | |

If HART is not enabled or the respective HART variable is not supplied from the connected field device, the corresponding variable = 0 and the QC = 0x37 (initialization value from the analog module).

10.4 HART-specific settings

The HART communication is available using standard parameter assignment (see section 9.1 "Parameter assignment and structure of the channel/technology parameters").

Additional HART-specific settings can be specified on a channel-specific basis using data records 131 to 134.

The parameters assigned with STEP 7 are not changed permanently in the CPU, which means the parameters assigned with STEP 7 are valid again after a restart.

Each parameter reassignment of the analog module resets the HART-specific settings back to the initial values from parameter data record 128.

Where there is no supply voltage L+, the module does not assume the HART-specific settings.

| Channel | Data record number |
|---------|--------------------|
| 0 | 131 |
| 1 | 132 |
| 2 | 133 |
| 3 | 134 |

Structure of the HART-specific settings

| | | |
|--------|--------------------------------|--|
| Byte 0 | 7 6 5 4 3 2 1 0 Must be 128 | Bit 7 is reset after evaluation of the data record by the module |
| Byte 1 | 7 6 5 4 3 2 1 0 Must be 5 | Offset for manufacturer-specific parameters according to HART Specification |
| Byte 2 | 7 6 5 4 3 2 1 0 | Number of HART repetitions (0...255) Initial value from parameter data record 128 |
| Byte 3 | 7 6 5 4 3 2 1 0 | Number of HART preamble bytes (5...20,255) Initial value from parameter data record 128 |
| Byte 4 | 7 6 5 4 3 2 1 0 Must be 0 | Field device mode according to HART Specification |
| Byte 5 | 7 6 5 4 3 2 1 0 | Client timeout in s (1 ... 255 s) Initial value = 60 s |
| Byte 6 | 7 6 5 4 3 2 1 0 0 0 0 0 0 0 | Initial value corresponding to the HART activation from parameter data record 128 always as primary master 1 = Activate HART 0 = Deactivate HART 1 = Primary master 0 = Secondary master |
| Byte 7 | 7 6 5 4 3 2 1 0 Must be 0 | Reserved |

Figure 10-1 Settings

10.5 HART request and response data records

HART commands are processed on a channel-specific basis via a separate command interface with one request data record and one response data record in each case.

| Channel | Data record number | |
|---------|-----------------------------|--------------------------------|
| | Request to the field device | Response from the field device |
| 0 | 80 | 81 |
| 1 | 82 | 83 |
| 2 | 84 | 85 |
| 3 | 86 | 87 |

Structure of request data records 80, 82, 84, 86

| Byte | Meaning | Comment |
|---------|--|---------|
| 0 | Request control | |
| 1 | Number of preamble bytes | 5...20 |
| 2...239 | Communication data according to HART specification | |

Coding "Request control":

Bit 0...1: Reserved = 0

Bit 2: 0 = Parameters are not checked

Bit 3...4: Reserved = 0

Bit 5: 0 = Transparent format *
1 = Compact format

Bit 6: 1 = Enable SHC mode **

Bit 7: 0 = HART Request

* HART commands are processed by the analog module in transparent message format and in compact message format. However, the response data from the module is always made available in transparent message format.

** Processing of a sequence of HART commands as an SHC sequence affects all other channels with HART enabled. See section 4.3 "HART command interface", SHC sequence.

Structure of response data records 81, 83, 85, 87

In case of response error

| Byte | Meaning | Comment |
|---------|---|--|
| 0 | Response control | |
| 1 | HART group error display | |
| 2 | Protocol error | |
| 3...239 | Response data according to HART specification | Only present when "Response result" = 6 = "Error, with data" |

In case of response error

| Byte | Meaning | Comment |
|---------|---|---|
| 0 | Response control | |
| 1 | HART group error display | |
| 2...239 | Response data according to HART specification | Only present when "Response result" = 4 = "Successful, with data" |

Coding "Response control":

Bits 0-2:

Response result (processing status)

- 0 = Inactive
- 1 = Inactive (reserved)
- 2 = Waiting
- 3 = Waiting, executing
- 4 = Successful, with data
- 5 = Successful, without data
- 6 = Error, with data
- 7 = Error, without data

Bit 3:

0 = Burst mode not active;

Bit 4:

0 = Response data come directly from the HART device

Bit 5:

0 = Response data in transparent message format

Bit 6:

0 = SHC mode not active
 1 = SHC mode active

Bit 7:

0 = HART response

Coding "HART group error display"

| Bit number | Meaning | Explanation |
|------------|---|--|
| 0 | Additional status information available | (2nd HART status byte) You obtain additional status information, if required, with HART command 48. |
| 1 | HART communication error | The field device has detected a communication error when receiving the command. The error information can be found in the 1st HART status byte. |
| 2 | Parameter check | 0: HMD parameters unchanged 1: Check HMD parameters |
| 3 | Reserved | Always 0 |
| 4...7 | HART protocol error during response | 0: Unspecified error 1: HMD error 2: Channel fault 3: Command error 4: Query error 5: Response error 6: Query rejected 7: Profile query rejected 8: Manufacturer-specific query rejected 9 - 15: Not used |

Coding "HART protocol error during response"

| HART protocol error during response | Meaning | Explanation |
|-------------------------------------|-------------------|---|
| 0 | Unspecified error | Always 0 |
| 1 | HMD error | 0: Not specified 1: Internal communication error 2: Parameter assignment error 3: HW fault 4: Wait time expired 5: HART timer expired 6...127: Reserved 128...255: Manufacturer-specific |
| 2 | Channel fault | 0: Not specified 1: Line fault 2: Short-circuit 3: Open line 4: Low current output 5: Parameter assignment error 6...127: Reserved 128...255: Manufacturer-specific |

| HART protocol error during response | Meaning | Explanation |
|-------------------------------------|--------------------------------------|--|
| 3 | Command error | 0-127: HART protocol, Bit 7 = Always 0 |
| 4 | Query error | Bit 0 = 0: Reserved Bit 1 = 1: Receive buffer overflow Bit 2 = 0: Reserved Bit 3 = 1: Checksum error Bit 4 = 1: Framing error Bit 5 = 1: Overflow error Bit 6 = 1: Parity error Bit 7 = 1: Reserved |
| 5 | Response error | Bit 0 = 1: GAP timeout Bit 1 = 1: Receive buffer overflow Bit 2 = 1: Timeout Bit 3 = 1: Checksum error Bit 4 = 1: Framing error Bit 5 = 1: Overflow error Bit 6 = 1: Parity error Bit 7 = 1: Reserved |
| 6 | Query rejected | 0: Unspecified 1: Compact format not supported 2: SHC not supported 3: Impermissible command 4: No resources 5...127: Reserved 128...255: Manufacturer-specific |
| 7 | Profile query rejected | 0: Not specified (not supported) |
| 8 | Manufacturer-specific query rejected | 0: Not specified (not supported) |

Example of HART programming (HART command interface)

For HART channel 0, the command 01 is to be sent in transparent message format to the HART field device with address "98 CF 38 84 F0".

A positive edge at input 4.0 of a digital input module leads to the writing of the HART command.

The following assumptions are made:

- The module address of the AI 4xI 2-wire 4...20mA HART analog module is 512 (200H).
- The data record is stored in DB80: starting from address 0.0, length of 11 bytes.
- In this example, DB80 (request data record for channel 0) consists of 11 bytes.

| STL | Explanation |
|--------------------------------|---|
| A I 4.0 | |
| FP M 101.0 | |
| = M 104.0 | |
| m2: CALL SFC 58 | |
| REQ :=M104.0 | Write request |
| IOID :=B#16#54 | Address range ID |
| LADDR :=W#16#200 | Module address |
| RECNUM :=B#16#50 | Data record number 80 |
| RECORD :=P#DB80.DBX0.0 BYTE 11 | Data record with length of 11 bytes (must correspond to the exact length that is to be transferred) |
| RET_VAL :=MW93 | RET_VAL of SFC 58 (OK/error/...) |
| BUSY :=M51.0 | Write operation not yet completed |
| A M 51.0 | |
| SPB m2 | |
| BE | |

Table 10- 1 DB80: Transparent message format

| Byte | Initial value (hex) | Comment (Hex) |
|------|---------------------|--|
| 0 | 00 | Req_Control (00 = Transparent message format. 40 = Transparent message format with SHC sequence) |
| 1 | 05 | Number of preamble bytes (05-14) |
| 2 | 82 | Start character (02 = Short Frame with command 0) (82 = Long Frame with other commands) |
| 3 | 98 | Address (with command 0, the address is exactly 1 byte long and has the value 0.) |
| 4 | CF | |
| 5 | 38 | |
| 6 | 84 | |
| 7 | F0 | |
| 8 | 01 | Command (CMD) |
| 9 | 00 | Length in bytes |
| 10 | 98 | Checksum (CHK) (calculated starting from byte 2 "Start character" up to the next to last byte) |

A HART command can also be sent in compact message format. In this case, the data that is transferred via DB 80 is reduced to 4 bytes.

Table 10- 2 DB80: Compact message format

| Byte | Initial value (hex) | Comment (Hex) |
|------|---------------------|--|
| 0 | 20 | Req_Control (20 = Compact message format. 60 = Compact message format with SHC sequence) |
| 1 | 05 | Number of preamble bytes (05-14) |
| 2 | 01 | Command (CMD) |
| 3 | 00 | Length in bytes |

You can learn when the response from the field device was received by cyclically reading data record DS81 for HART channel 0. The response is always supplied in transparent message format.

Table 10- 3 FC81: Reading of the response to DB81 with SFC 59

| STL | Explanation |
|--------------------------------|----------------------------------|
| m3: CALL SFC 59 | |
| REQ :=1 | Read request |
| IOID :=B#16#54 | Address range ID |
| LADDR :=W#16#200 | Module address of the HART-AI |
| RECNUM :=B#16#51 | Data record number 81 |
| RECORD :=P#DB81.DBX0.0 BYTE 75 | Data record |
| RET_VAL :=MW100 | RET_VAL of SFC 59 (OK/error/...) |
| BUSY :=M49.1 | Read operation not yet completed |
| A M 49.1 | |
| SPB m3 | |
| BE | |

The program part A M 49.1 to SPB m3 is only required if reading is to occur synchronously.

As long as "0x03" is in byte 0 of DB81, the response has not been received from the field device. As soon as bit 2 = 1 is set in byte 0, there is positive response data available from the field device that you can evaluate.

In case of a response data error, see the "HART group error display" table in byte 1 or the "HART protocol errors during response" table in byte 2 of the response of the field device.

Analog value representation

Table 11- 1 Resolution of the analog values

| Resolution in bits including sign | Values | | Analog value | |
|-----------------------------------|---------|-------------|--------------------|-----------------|
| | Decimal | Hexadecimal | High byte | Low byte |
| 16 | 1 | 1H | Sign 0 0 0 0 0 0 0 | 0 0 0 0 0 0 0 1 |

Representation / Value range

The table below contains the decimal and hexadecimal values (codings) of the possible current measuring ranges.

Table 11- 2 Current measuring range 4 to 20 mA / 4...20 mA HART

| Values | | Current measuring range | Range |
|--------|------|-------------------------|---------------|
| Dec. | Hex. | 4 to 20 mA | |
| 32767 | 7FFF | > 22.81 mA | Overflow |
| 32511 | 7EFF | 22.81 mA | Overrange |
| 27649 | 6C01 | | |
| 27648 | 6C00 | 20 mA | Nominal range |
| 20736 | 5100 | 16 mA | |
| 1 | 1 | 4 mA + 578.7 nA | |
| 0 | 0 | 4 mA | |
| -1 | FFFF | | |
| -4864 | ED00 | 1.185 mA | Underrange |
| -32768 | 8000 | < 1.185 mA | |

11.1 Representation of input ranges

In the following tables, you can find the digitized representation of the bipolar and unipolar input ranges. The resolution is 16 bits.

Table 11- 3 Bipolar input ranges

| Dec. value | Measured value in % | Data word | | | | | | | | | | | | | | | | Range |
|------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------|
| | | 2 ¹⁵ | 2 ¹⁴ | 2 ¹³ | 2 ¹² | 2 ¹¹ | 2 ¹⁰ | 2 ⁹ | 2 ⁸ | 2 ⁷ | 2 ⁶ | 2 ⁵ | 2 ⁴ | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ | |
| 32767 | >117.589 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Overflow |
| 32511 | 117.589 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Overrange |
| 27649 | 100.004 | 0 | 1 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| 27648 | 100.000 | 0 | 1 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Nominal range |
| 1 | 0.003617 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| 0 | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| -1 | -0.003617 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | |
| -27648 | -100.000 | 1 | 0 | 0 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| -27649 | -100.004 | 1 | 0 | 0 | 1 | 0 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Underrange |
| -32512 | -117.593 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Underflow |
| -32768 | <-117.593 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |

Table 11- 4 Unipolar input ranges

| Dec. value | Measured value in % | Data word | | | | | | | | | | | | | | | | Range |
|------------|---------------------|-----------------|-----------------|-----------------|-----------------|-----------------|-----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---------------|
| | | 2 ¹⁵ | 2 ¹⁴ | 2 ¹³ | 2 ¹² | 2 ¹¹ | 2 ¹⁰ | 2 ⁹ | 2 ⁸ | 2 ⁷ | 2 ⁶ | 2 ⁵ | 2 ⁴ | 2 ³ | 2 ² | 2 ¹ | 2 ⁰ | |
| 32767 | >117.589 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Overflow |
| 32511 | 117.589 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 0 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Overrange |
| 27649 | 100.004 | 0 | 1 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| 27648 | 100.000 | 0 | 1 | 1 | 0 | 1 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Nominal range |
| 1 | 0.003617 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 1 | |
| 0 | 0.000 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |
| -1 | -0.003617 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | 1 | Underrange |
| -4864 | -17.593 | 1 | 1 | 1 | 0 | 1 | 1 | 0 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | Underflow |
| -32768 | <-17.593 | 1 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | 0 | |

11.2 Representation of analog values in the current measuring ranges

The following tables list the decimal and hexadecimal values (codes) of the possible current measuring ranges.

Table 11- 5 Current measuring range ± 20 mA

| Values | | Current measuring range | | Range |
|--------|------|-------------------------|--|---------------|
| Dec. | Hex. | ± 20 mA | | |
| 32767 | 7FFF | >23.52 mA | | Overflow |
| 32511 | 7EFF | 23.52 mA | | Ovrange |
| 27649 | 6C01 | | | |
| 27648 | 6C00 | 20 mA | | Nominal range |
| 20736 | 5100 | 15 mA | | |
| 1 | 1 | 723.4 nA | | |
| 0 | 0 | 0 mA | | |
| -1 | FFFF | | | |
| -20736 | AF00 | -15 mA | | |
| -27648 | 9400 | -20 mA | | |
| -27649 | 93FF | | | Underrange |
| -32512 | 8100 | -23.52 mA | | |
| -32768 | 8000 | <-23.52 mA | | Underflow |

Table 11- 6 Current measuring ranges 0 to 20 mA and 4 to 20 mA

| Values | | Current measuring range | | Range |
|--------|------|-------------------------|-----------------|---------------|
| Dec. | Hex. | 0 to 20 mA * | 4 to 20 mA | |
| 32767 | 7FFF | >23.52 mA | >22.81 mA | Overflow |
| 32511 | 7EFF | 23.52 mA | 22.81 mA | Ovrange |
| 27649 | 6C01 | | | |
| 27648 | 6C00 | 20 mA | 20 mA | Nominal range |
| 20736 | 5100 | 15 mA | 16 mA | |
| 1 | 1 | 723.4 nA | 4 mA + 578.7 nA | |
| 0 | 0 | 0 mA | 4 mA | |
| -1 | FFFF | | | Underrange |
| -4864 | ED00 | -3.52 mA | 1.185 mA | |
| -32768 | 8000 | <-3.52 mA | <1.185 mA | Underflow |

* For measuring type "2-wire transducer", negative values are not possible for the range "0 to 20 mA". Therefore, no underrange or underflow exists here.

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