

SIMATIC S7-1500 - All about Motion Control

SIMATIC S7-1500

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1 General Programming / Standardization

1.1 S7-1200/S7-1500: Programming Guidelines and Programming Styleguide



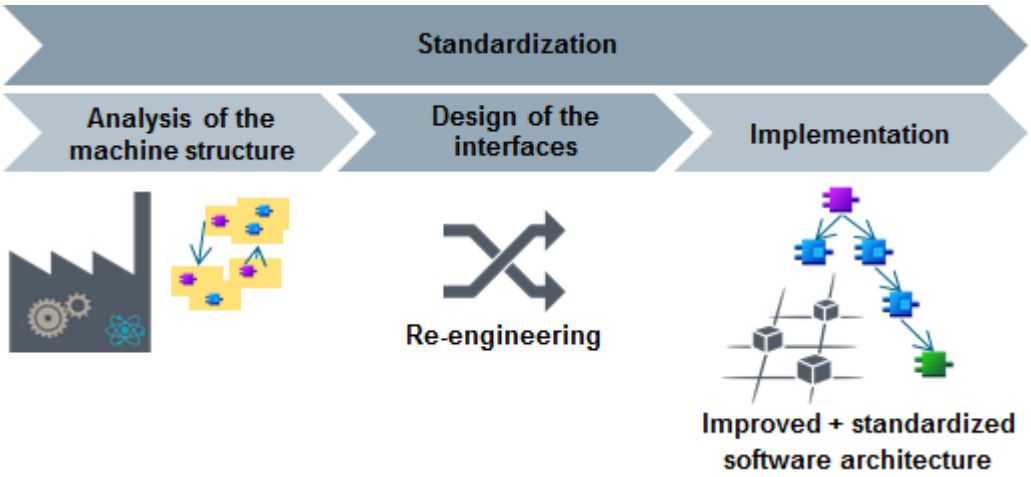
Two different manuals for optimal programming of S7-1200 and S7-1500 controllers are offered here:

- programming guideline (optimal programming with regards to technology)
- programming guideline safety (recommendations for configuring F-CPUs and programming safety programs)
- programming styleguide (suggestion for a consistent program style)

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1.2 S7-1500: Guide to Standardization

The standardization guide shows you how you can modularize your machines and systems. It gives you recommendations and hints for structured and standardized programming of your automation solutions.

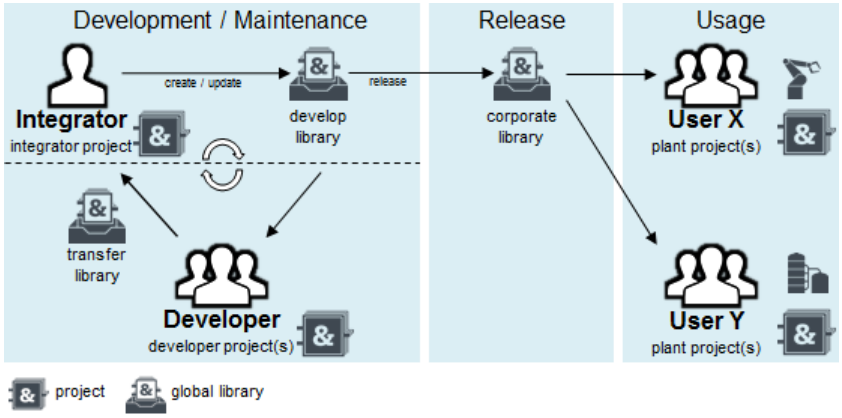


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1.3 S7-1200/S7-1500 Guideline on Library Handling in TIA Portal

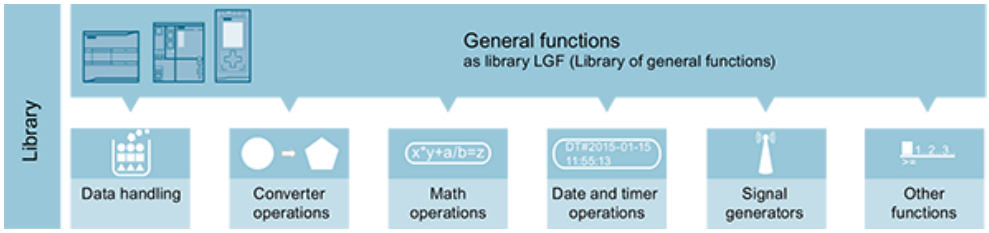
This guideline describes the creation of a corporate library using typified library elements in TIA Portal.



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1.4 S7-1200/S7-1500: Library of general functions LGF

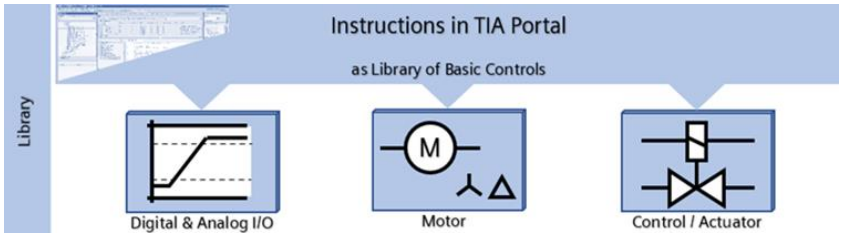
The library "LGF (Library of general functions)" contains additional functions for STEP 7 (TIA Portal).



Siemens Industry Online Support ID: 109479728

1.5 S7-1200/S7-1500 Library of Basic Controls (LBC)

The “Library of Basic Controls” (LBC) provides basic control modules that are programmed in a standardized concept according to the Siemens programming style guide and the “PLCopen” guideline.



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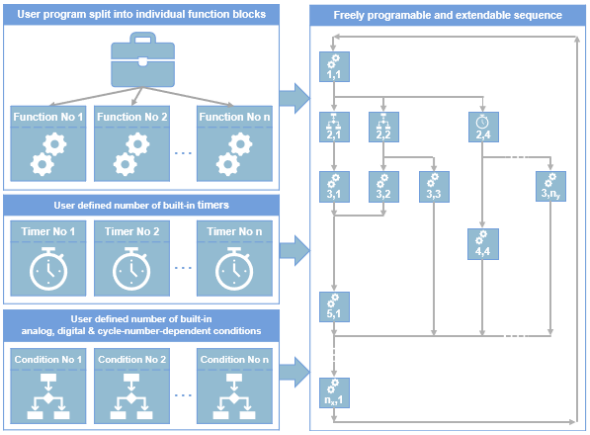
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1.6 S7-1500 SIMATIC ACL

ACL makes this programming work easier for the user by allowing pre-defined actions, built-in timers and fully parameterizable digital and analog conditions to be combined into a sequence based on a modular principle in a simple user interface.

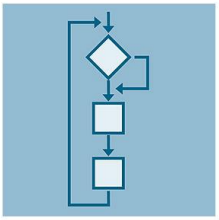
The following benefits are provided with this library:

- Flexible sequence configuration and controlling of cyclic processes
- Cycle and action time monitoring with various reaction options if the time limit is exceeded
- Action-dependent as well as -independent time delays
- Parameterizable analog, digital and cycle number dependent conditions with various reaction options
- Modes: Fully-Automatic, Semi-Automatic, Repositioning
- Error handling included
- Easily extendable matrix



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1.7 S7-1500/S7-1500T SIMATIC Interpreter



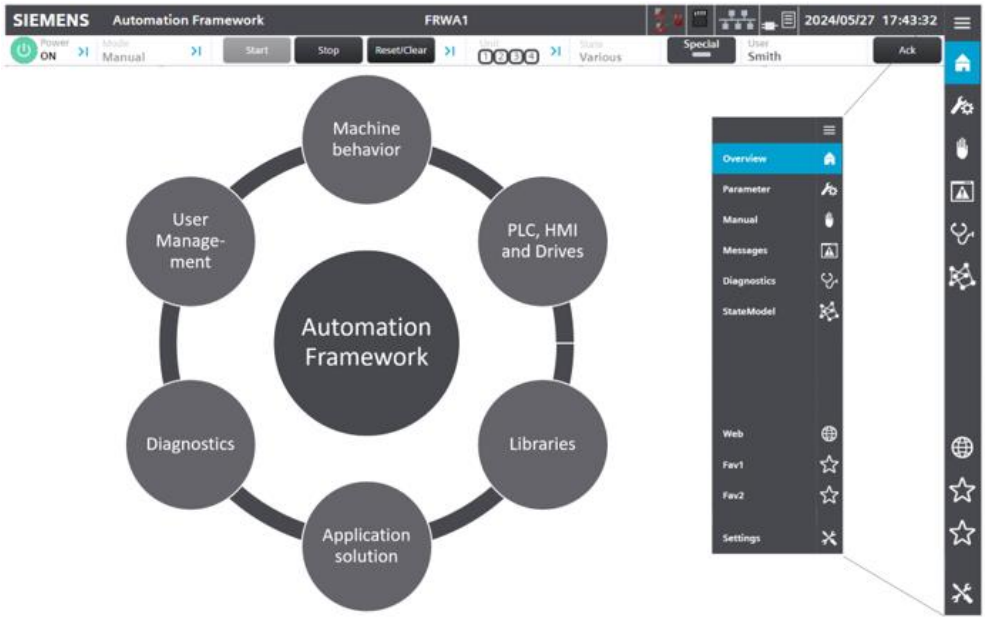
The Interpreter application provides the commands for control structures, such as jumps, loops and transition conditions. Simple mathematical functions are also implemented. This enables easy parametrization of the machine sequences, without the need of further programming skills. The parameterization of the machine sequences can take place both during engineering phase and during normal machine operation, e.g. via an HMI. This allows a flexible response to different requirements. Motion Control commands can be controlled with the simple interface of the Interpreter application. It manages feedback messages of the corresponding Motion Control command and the axis status. The Interpreter simplifies the implementation of motion sequences in a SIMATIC project

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1.8 Automation Framework for SIMATIC PLC/HMI and SINAMICS Drives

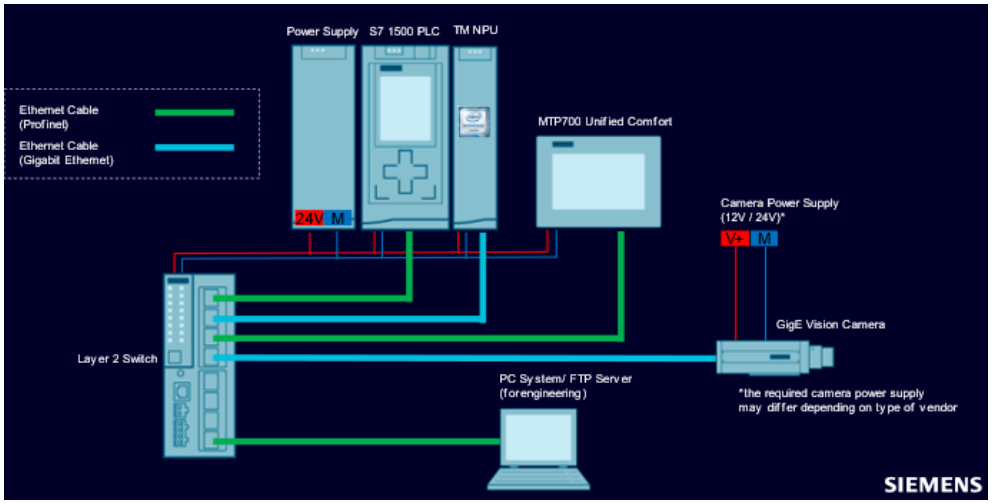
The Automation Framework is a TIA Portal project for machine builders that helps with the implementation of the automation program for different machines..



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1.9 SIMATIC S7-1500 TM NPU Application Example – Initial Setup with pretrained NN model

Guide with sample code and projects for setting up your first Artificial Intelligence application with SIMATIC S7-1500 TM NPU on the shop floor.



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1.10 SIMATIC Modular Application Creator Equipment Modules

With equipment modules, a TIA Portal machine project can be generated using the Modular Application Creator. The parameterization of an equipment module is made in a technological view. The user is supported by a validation of the entries, which not only considers incorrect entries but also cross-dependencies. This procedure reduces the sources of errors and the time required for engineering.

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2 Diagnostics and communication

Diagnostics reduces downtimes and thus contributes to increasing the productivity of the machine. Diagnostics supports over the entire lifecycle of a machine, from planning to operation and maintenance. Diagnostics essentially comprises the diagnosis of all system components, the monitoring of process sequences and the diagnosis of program errors.

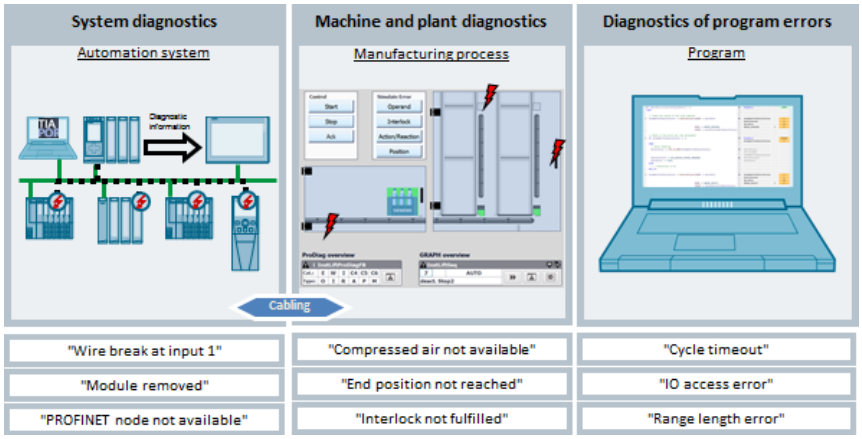
Provided Applications

Application - System Diagnostics with S7-1500 and TIA Portal

Application - Diagnostics in User Program with S7-1500

Application - Machine and Plant Diagnostics with ProDiag

Application - Overview: Diagnostic tools at SIMATIC and SCALANCE



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2.1 S7-1500 Overview acyclic communication standards to SINAMICS V90 via PROFINET

This example shows you the difference between different communication applications regarding communication to SINAMICS drive systems.

Basic application example for acyclic communication of a SIMATIC S7-1500 using different function block variations to a SINAMICS V90 via PROFINET

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2.2 S7-1200/S7-1500 Acyclic Data Exchange LAcycCom



The standard library LAcycCom for SIMATIC S7-1200/S7-1500 provides a collision-free coordination of communication resources in the CPU for acyclic data exchange via DPV1 services. Therefore the corresponding functions in the library have to be used in the application instead of the existing system functions for the communication with external devices.

Siemens Industry Online Support ID: 109479553

2.3 S7-1500 Alarm Handling for SINAMICS drives



With the Alarm Handling application the alarm, fault and safety messages of SINAMICS drives can be read and added to the alarm display of the SIMATIC S7-1500. The messages are added with the timestamp of the event in the drive and with the message texts of the SINAMICS drive. This provides enormous support for the first fault evaluation at the machine.

Siemens Industry Online Support ID: 109761931

2.4 S7-1200/S7-1500 Simple acyclic Function Blocks for controlling a SINAMICS drives in TIA Portal

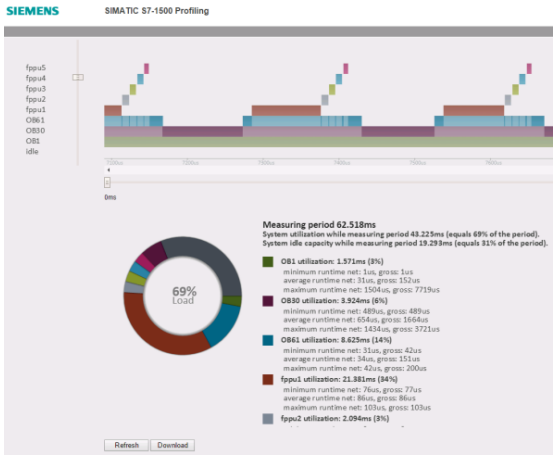
This entry contains additional SIMATIC function blocks that support you in various functions of the SINAMICS drive system like absolute encoder adjustment.

Siemens Industry Online Support ID: 109760317

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2.5 S7-1500 Profiling / CPU task trace

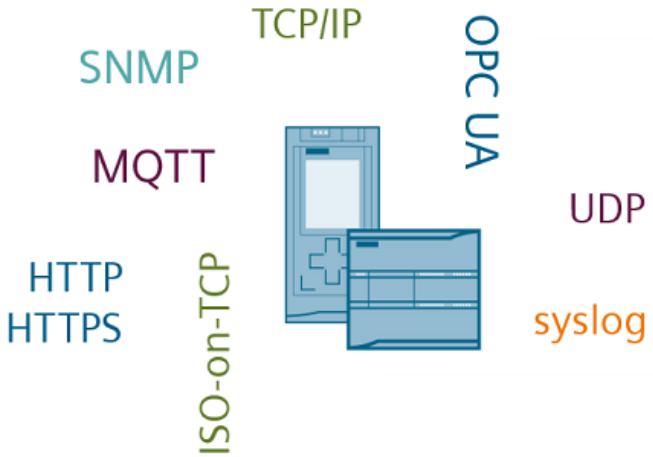
The runtime behavior of an application on a SIMATIC S7-1500 controller can be analyzed and evaluated in-depth using SIMATIC S7-1500 Profiling. All relevant information is displayed graphically via a web-based visualization (see figure). For further analysis purposes, you can output the recorded data as CSV file and evaluate it in a spreadsheet.



Siemens Industry Online Support ID: [109750245]

2.6 S7-1200/S7-1500 Libraries for Communication for SIMATIC Controllers

The Libraries for Communication are a collection of blocks for various communication tasks, functions, and protocols for SIMATIC Controllers.



Siemens Industry Online Support ID: [109780503]

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2.7 SINUMERIK Industrial Edge – OPC UA Companion Specification Woodworking

This application example shows how to integrate the OPC UA woodworking companion specification (OPC 40550-1; Release V1.00) into SINUMERIK machines with the help of the Industrial Edge for Machine Tools OPC UA Server and an Edge app.

Siemens Industry Online Support ID: 109814739

2.8 Control a SINAMICS drive with a Logix PLC and HMI on EtherNet/IP

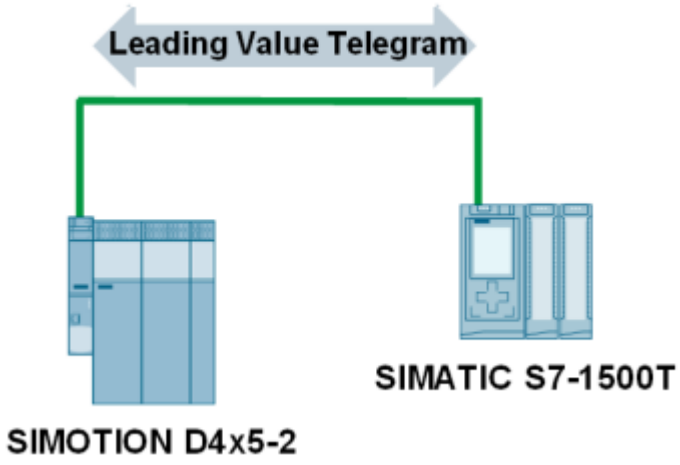
This application example explains how to integrate SINAMICS drives with an Allen-Bradley ControlLogix or CompactLogix PLC using Rockwell Automation's Studio 5000 Logix Designer software.

Siemens Industry Online Support ID: 109824950

2.9 SIMATIC S7-1500 ↔ SIMOTION Cross-System Synchronization

Configuration of cross-system synchronization between SIMATIC S7-1500 and SIMOTION.

With the system function "distributed synchronism" with SIMOTION or the "cross-PLC synchronism" with SIMATIC S7-1500 T-CPUs, you can realize synchronism (gear or cam disc synchronism) between axes that are located on different CPUs of the same automation system.



Siemens Industry Online Support ID: 109800820

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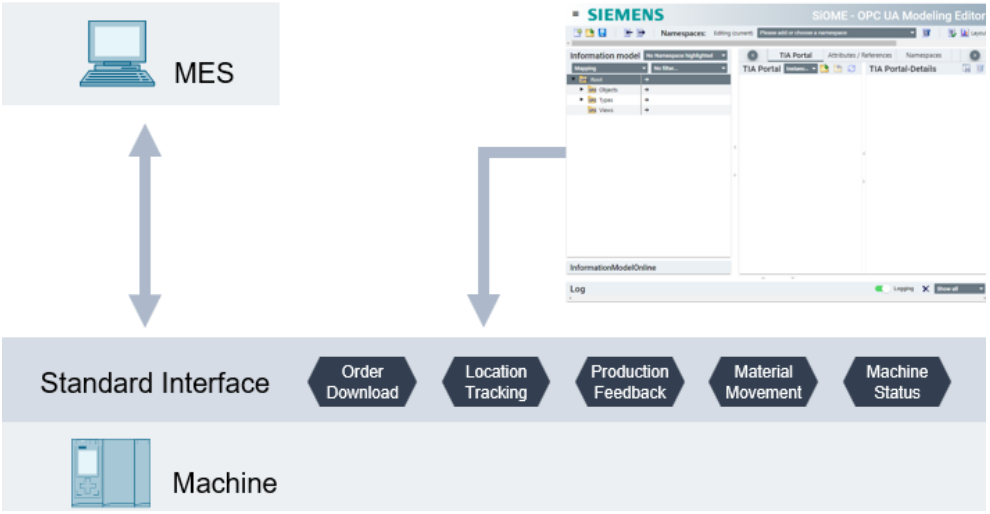
2.10 SIMOTION SCOUT TIA Add-In for Message Handling and Startup Check generation

The Add-In can be used to generate program units and standard libraries of standard applications Message Handling or Startup Check into an existing SIMOTION SCOUT TIA project and configures them according to the project data.

Siemens Industry Online Support ID: 109800790

2.11 Siemens Information Model Kit for manufacturing use cases

Siemens Information model Kit is a tool kit for creating a production-wide standardized machine interface connecting shopfloor to IT systems like MES / MOM.

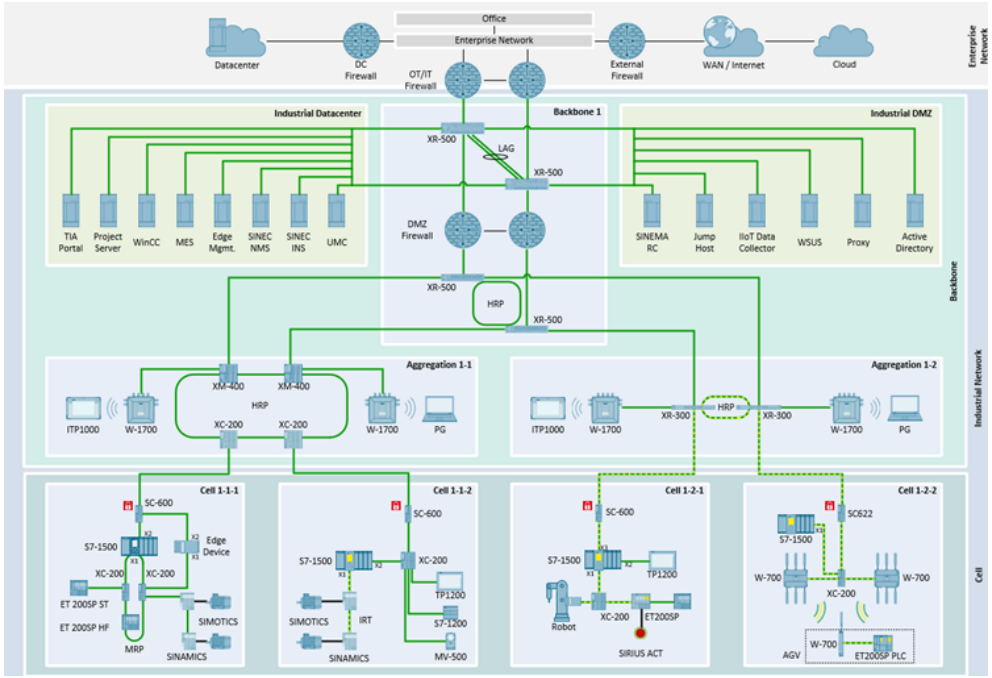


Siemens Industry Online Support ID: 109814835

2.12 Network concept for discrete manufacturing

With increasing digitalization, more and more devices need ever more data over additional connections/services inside a plant network. This document is intended to provide automation engineers a possible network concept.

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3 Safety

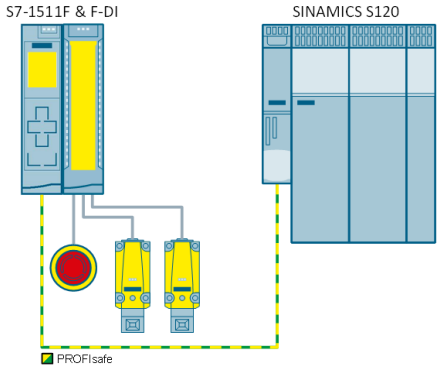
3.1 S7-1200F/S7-1500(T)F Programming Guideline Safety

This document provides you with many recommendations and notes for the optimal configuration and programming of S7-1200/S7-1500 controllers. This helps you create standardized and optimal programming of your automation solutions.

Siemens Industry Online Support ID: 109750255

3.2 S7-1500(T)F Safety Integrated with SINAMICS S120 via PROFIsafe

This application example describes how to implement the following safety functions of the plant with the Safety Integrated Functions of the SINAMICS S120 and a SIMATIC S7-1500 F-CPU.



Siemens Industry Online Support ID: 109749224

3.3 S7-1200F/S7-1500(T)F SINAMICS Failsafe blocks LDrvSafe

The library includes fail-safe SIMATIC S7 blocks to implement various Safety applications in conjunction with a S7-1200F, S7-1500F, failsafe Open/Software Controller, SINUMERIK ONE and SINAMICS drives as well as SIMATIC Micro-Drive coupled through PROFIsafe.

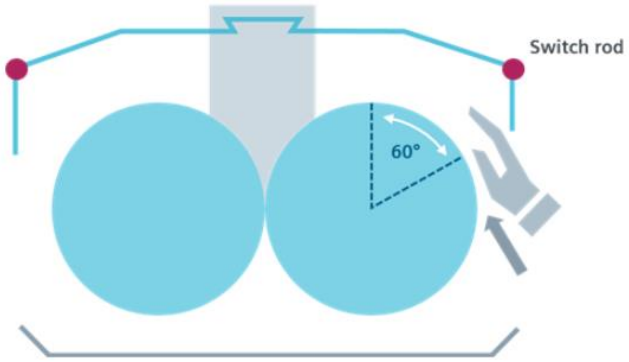


Siemens Industry Online Support ID: 109485794

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3.4 S7-1500(T)F SIMATIC LSafeRollMill – Safe stopping of rolling mills & calanders

This solution/library shows the safe stopping of rolling mills and calenders. With the concept presented here, the following values are achieved: PL d / Categorie 3 according to ISO 13849-1:2015 and ISO 13849-2:2012 and SIL 2 according to IEC 61508-3:2010 and IEC 62061:2005 + A1:2012 + A2:2015



Siemens Industry Online Support ID: 109770293

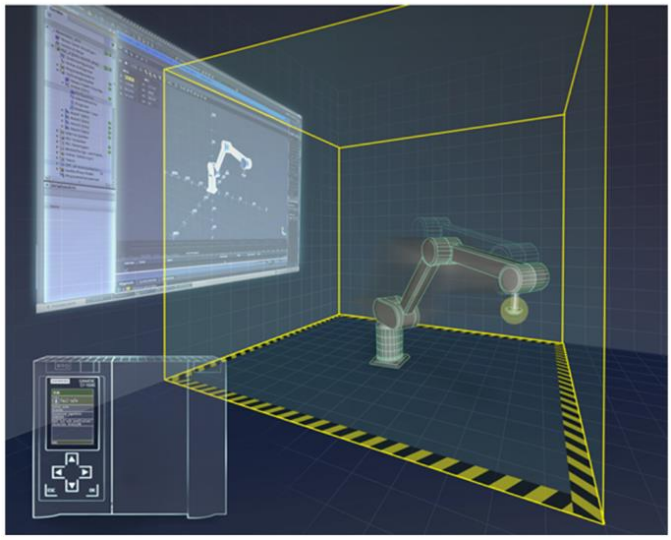
3.5 S7-1500(T)F SIMATIC Safe Kinematics – in a nutshell

With SIMATIC Safe Kinematics, movement in space of predefined kinematics with up to 12 interpolating axes can be monitored safely.

The following monitoring functions are available:

- Safe velocity monitoring
  With safe velocity monitoring you monitor the cartesian velocity of individual kinematics points, e.g. at the Tool Center Point or at joints.
- Safe zone monitoring
  With safe zone monitoring you monitor the position of the kinematics in the cartesian space, e.g. to limit the travel range of the kinematics or to monitor areas that can be entered by operating staff.
- Safe orientation monitoring
  With safe orientation monitoring you monitor the orientation of the flange at an user-defined kinematics, e.g. the operation on a workpiece may only be enabled if the tool is vertical to the floor.

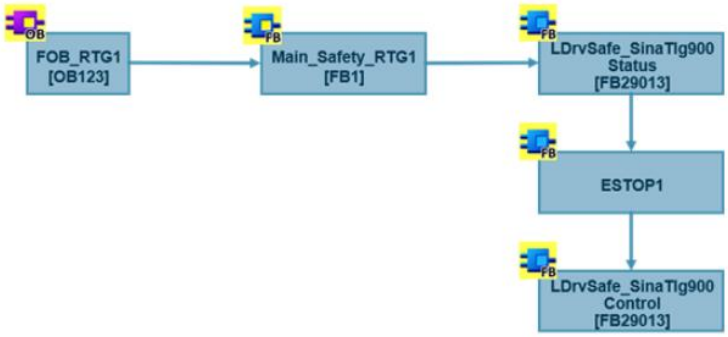
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Siemens Industry Online Support ID: 109793052

3.6 SINAMICS G115D: Transferring F-DI via PROFIsafe

This application example shows how other drives, controlled via PROFIsafe, can be stopped in a safety-related fashion using F-DI signal of the SINAMICS G115D and PROFIsafe telegram 900.



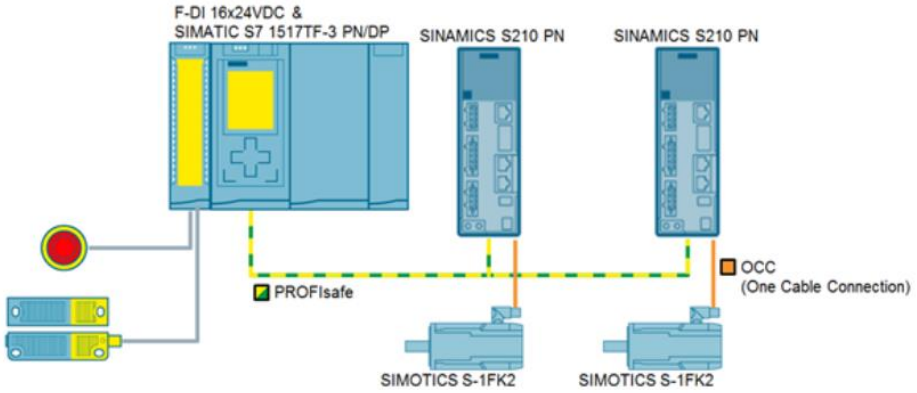
Siemens Industry Online Support ID: 109795691

3.7 Controlling SINAMICS S210 Safety Integrated Functions using SIMATIC S7-1500TF via PROFIsafe (including Startdrive Advanced acceptance test)

In addition to the standard drive functions, using a SIMATIC F-PLC, the (Extended) Safety Integrated Functions of a SINAMICS S210 can be controlled using PROFIsafe. Including acceptance test of the SINAMICS safety integrated functions

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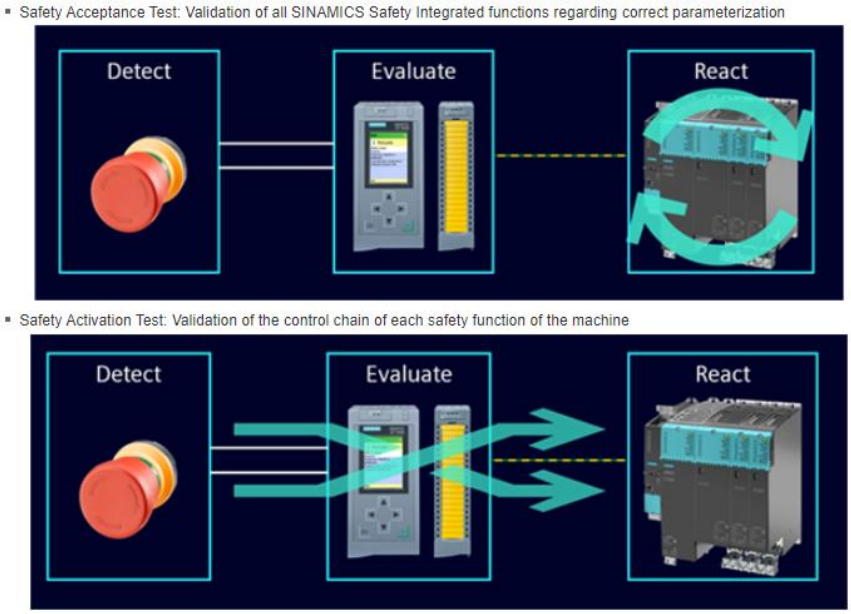
with Startdrive advanced.



Siemens Industry Online Support ID: 109760341

3.8 SINAMICS Safety Activation Test – Getting Started

With the Startdrive Advanced Version V17 the new functions Safety Activation Test and User-defined texts are offered. This Getting Started describes the necessary steps for the creation and execution of the test cases of the Safety Activation Test. Furthermore, the handling of the user defined texts is explained.

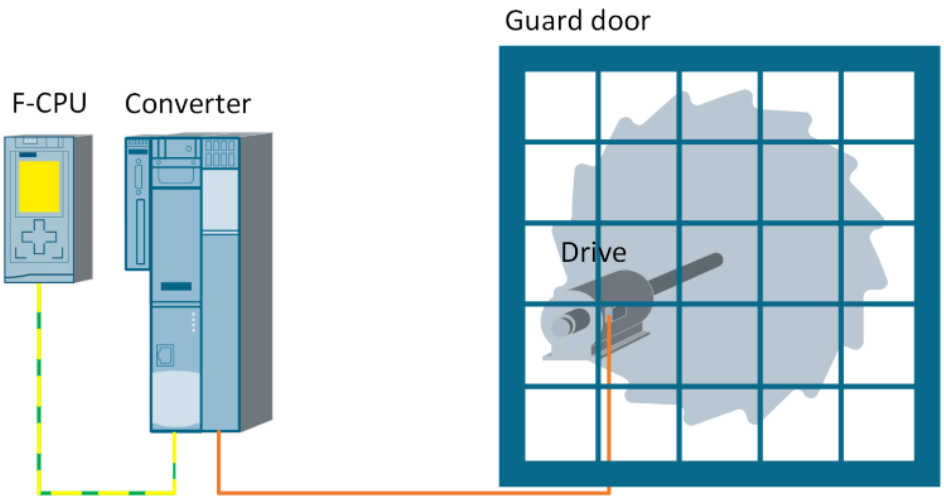


Siemens Industry Online Support ID: 109798318

3.9 Guard door release for high moments of inertia

A drive with a large inertia and without encoder is safely switched off with the Safety Integrated Function Safe Torque Off (STO). Due to the high inertia, coasting takes a certain amount of time. In order to ensure access to the machine's danger zone through the safety guard door only when the drive is at a standstill, the "GuardDoorRelease" module is used.

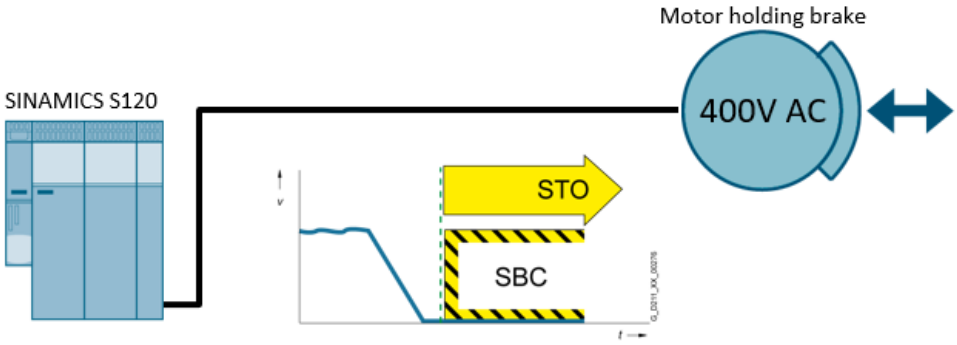
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Siemens Industry Online Support ID: 109811760

3.10 SINAMICS Options for Safe Brake Control

This application example shows possible applicative solutions for safe brake control of mechanical braking or clamping fixtures, which cannot be covered by the characteristic data of the respective SINAMICS components.

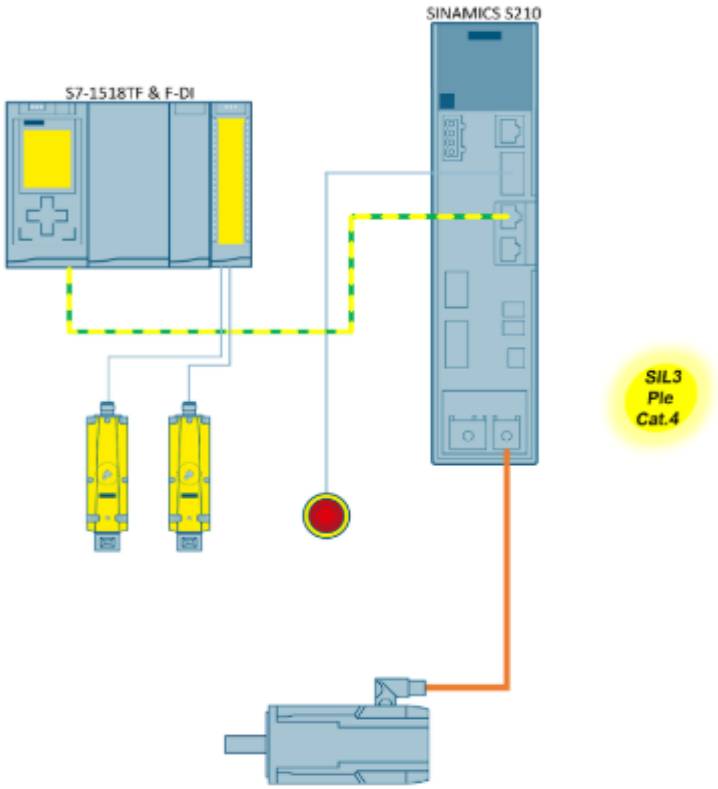


Siemens Industry Online Support ID: 109810528

3.11 Control of the SINAMICS Safety Integrated functions from firmware 6.1

In this application example, the parameterization of the Safety Integrated functions from firmware V6.1 with all setting options and the acceptance test for each available function is presented.

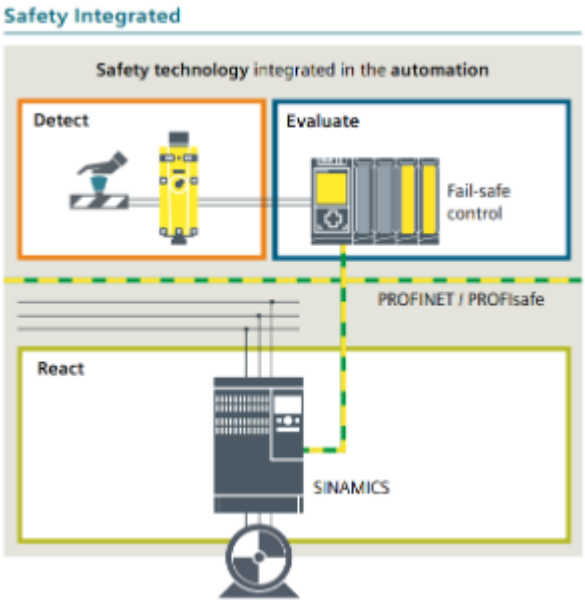
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Siemens Industry Online Support ID: 109821935

3.12 Getting started - Failsafe library for controlling SINAMICS drive via PROFIsafe

This project uses the fail-safe blocks library "LDrvSafe" to implement safety functions in a conveyor system with PROFIsafe. An emergency stop signal is connected to the safety-integrated function at the input of the block.



Siemens Industry Online Support ID: 109823538

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4 Motion Control

This topic page gives you an overview of the essential documents, entries and links on the topic of Motion Control. The topic Motion Control contains every control task to the operation of drives and capturing position values with the help of position sensors.



Siemens Industry Online Support ID: 109751049

4.1 General Motion Control

4.1.1 SIMATIC S7-1500 / S7-1500T: Standard application axis control – Library "LAxisCtrl"

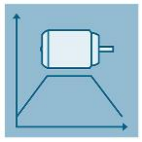
Function blocks for simple and central control of the basic motion control functions of axes (technology objects) of a SIMATIC S7-1500 or S7-1500T. The central view of each axis via this standard application enables easy programming, fast commissioning and direct testing of your application.



Siemens Industry Online Support ID: 109925893

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4.1.2 S7-1500 LCalcMC - Calculation of motion profile details



When moving axes in production machines, the following questions are of particular interest:

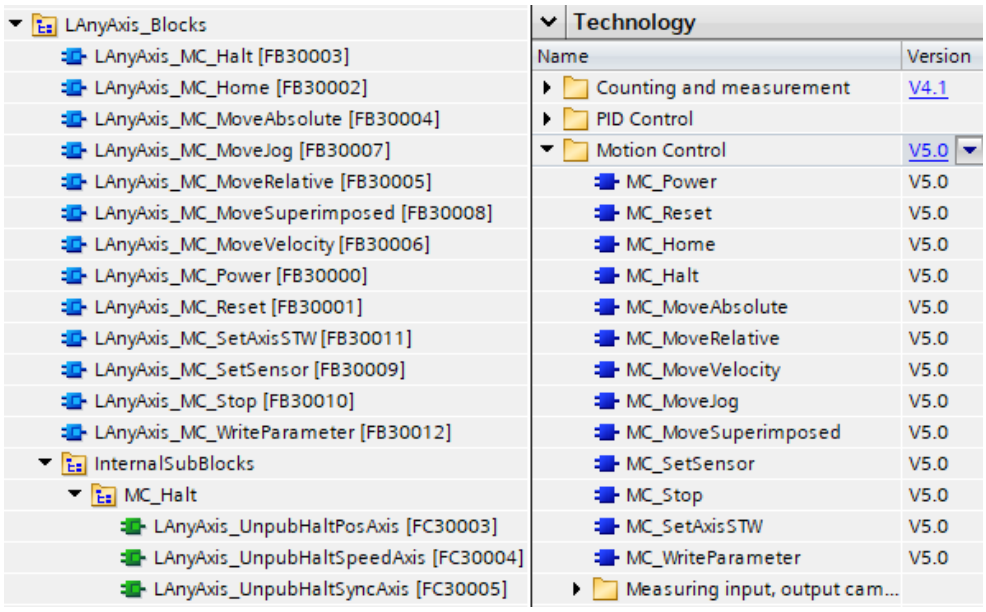
- How much time will a positioning take?
- How long does it take to reach the target velocity?
- How much distance is traveled when a velocity change is commanded?
- What acceleration is needed to complete a positioning in a certain time?
- When must a movement be stopped at the latest to avoid a crash (collision monitoring)?
- How can maximum required power be reduced?
- How can the jerk be limited to achieve minimal wear on the machine?
- …

The library LCalcMC provides easy-to-use calculation functions that help the user to find solutions to the above questions. The function results can be used for programming the motion profiles with respect to the dynamics (velocity, acceleration, deceleration, jerk).

Siemens Industry Online Support ID: 109475569

4.1.3 S7-1500/ S7-1500T LAnyAxis - Motion Control Applications with DB_ANY

By means of the library it is possible to create own motion control applications for various axis types. This is used, for example, for software modules with flexible use of technology objects or when using axis arrays.



Siemens Industry Online Support ID: 109779533

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4.1.4 S7-1500 LPrintMark - Print Mark Acquisition with TO Measuring Input

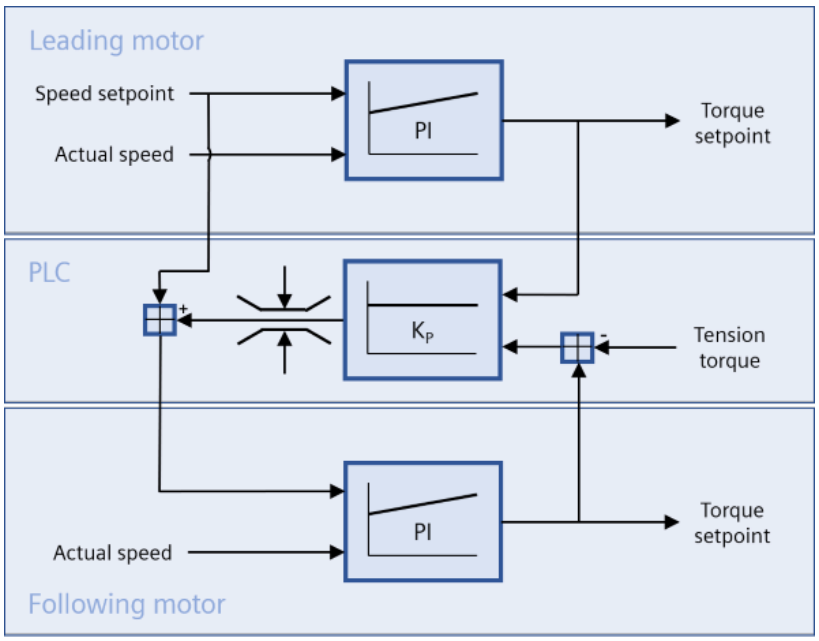


The blocks of the present library support the user in acquiring print marks via the technology object measuring input in the automation system SIMATIC S7-1500 or SIMATIC S7-1500T.

Siemens Industry Online Support ID: 109475573

4.1.5 S7-1500 Load balancing (LLoadBal)

The "LLoadBal" library provides a load balancing functionality to be easily integrated into existing user projects in which several motors act on a common mechanical load and drive it together.

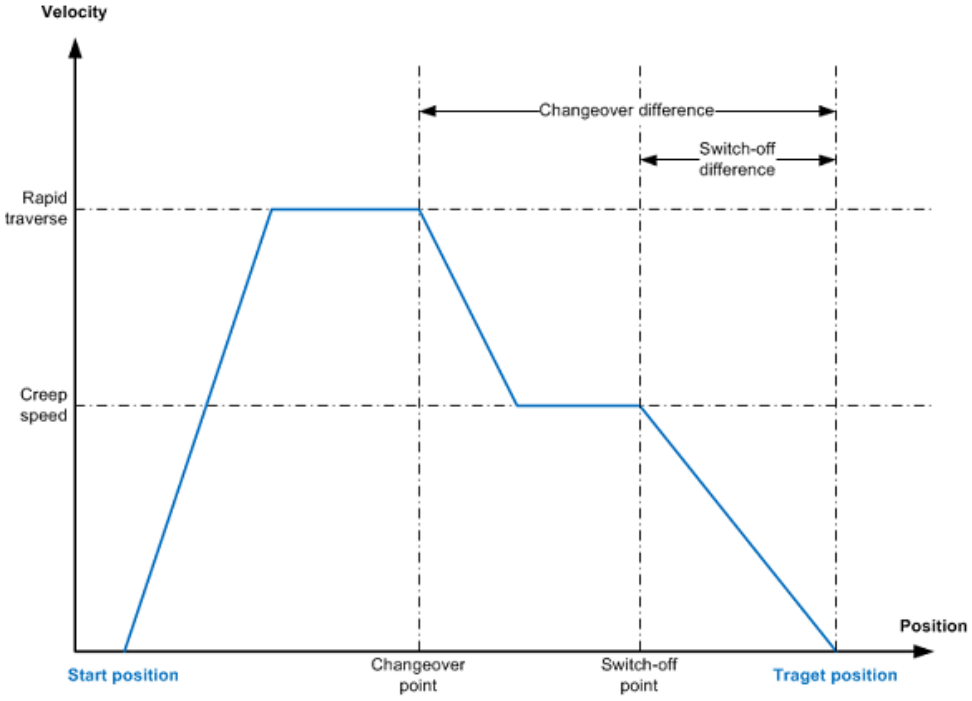


Siemens Industry Online Support ID: 109794291

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4.1.6 S7-1500 Rapid/Traverse/Creep Speed positioning

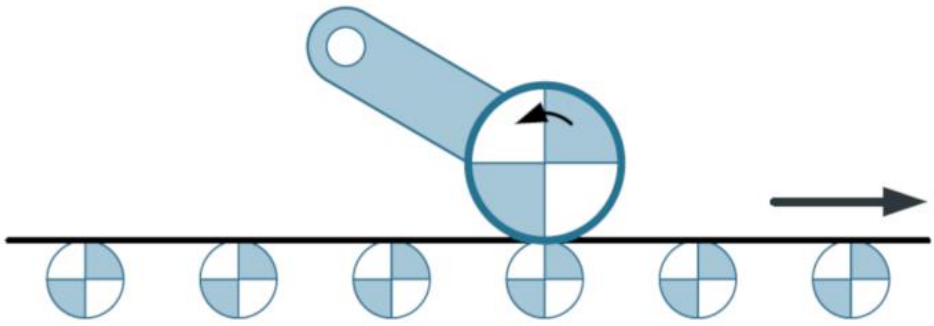
Rapid traverse/creep speed positioning moves an axis to a specified target position in a relatively simple way. The traversing motion is performed with the aid of two speed levels and suitable switchover points.



Siemens Industry Online Support ID: 109745386

4.1.7 S7-1500T Guidelines for filtering and extrapolation with actual value coupling

This FAQ response provides guidelines for parameterizing the actual value extrapolation on the "External encoder" technology object. The individual parameters are explained in detail and the effect of the actual value extrapolation is demonstrated with examples.



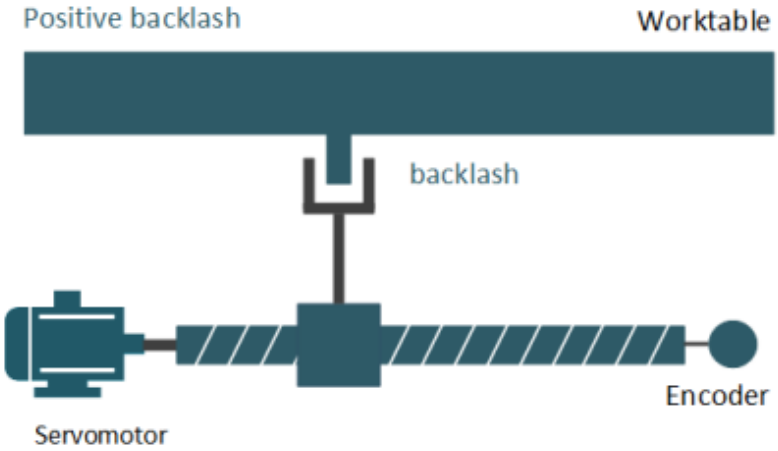
Siemens Industry Online Support ID: 109763337

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4.1.8 S7-1500 Backlash compensation

As of Motion Control V6.0 (TIA Portal V17 – PLC FW V2.9) the backlash compensation is integrated in the system features of the technology objects.

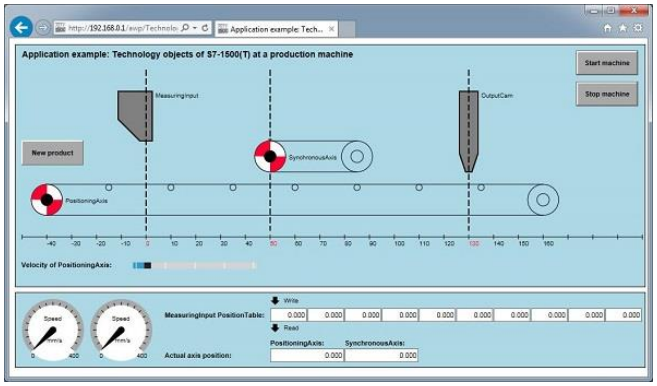
The FB "BacklashCompensation" on the S7-1500 CPU computationally compensates the mechanical play between a drive and a moving machine part or the play between an encoder and a moving machine part.



Siemens Industry Online Support ID: 109766673

4.1.9 S7-1500 Technology Objects of SIMATIC S7

The technology objects included in the SIMATIC CPUs simplify the programming of technological processes. This application example introduces the technology objects of the SIMATIC S7-1500(T) and shows their use in an example program.

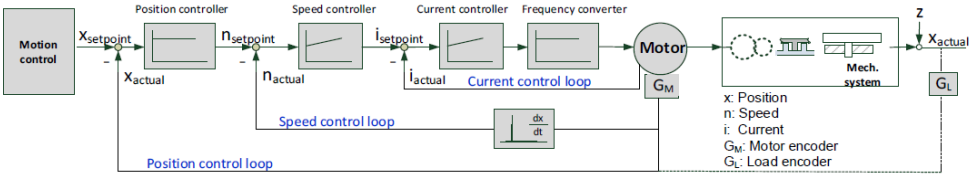


Siemens Industry Online Support ID: 109743134

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4.1.10 S7-1500 Basics of axis control with technology objects and approach to axis optimization

This guide to position controller optimization of a technology object (TO) describes the basic principle of axis control and the optimization of position control in TO.



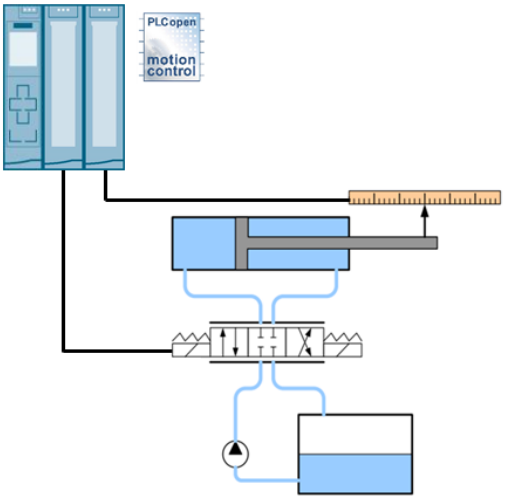
Siemens Industry Online Support ID: 109779884

4.1.11 S7-1500 Use of MC-PreServo and MC-PostServo

The MC-PreServo and MC-PostServo organization blocks are programmable and allow a program modification directly before or after the call of the MC-Servo organization block.

TIA Portal V14 and higher provides the possibility to access the interface between axis and drive or between axis and encoder via the user program.

In addition to PROFIdrive and analog coupling, the data connection of drive and encoder to the axis technology object can also be provided via a data block.



Siemens Industry Online Support ID: 109741575

4.1.12 S7-1500 Which requirements have to be fulfilled before a technology object can be enabled via "MC_Power"?

Before a technology object can be enabled without error via "MC_Power", all the necessary sensors (encoders) and actuators (drives) must be available for the technology object.

Siemens Industry Online Support ID: 109750297

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4.1.13 S7-1500 SIMATIC Low Frequency Vibration Suppressed Positioning

With this application the load oscillation for positioning can be reduced significantly.

It is suitable for applications, where low frequency load vibrations occur.

The axis is positioned in a way, so that the load oscillation is excited as less as possible. This way the oscillation on the load side can be reduced significantly, without having a load encoder.

Siemens Industry Online Support ID: 109799539

4.1.14 S7-1500 What are the advantages of using the data type DB_ANY with Motion Control applications?

You can store all sorts of data blocks in an ARRAY of the data type DB_ANY. Hence also the technology data block of the technology object of a project. An ARRAY of the data type DB_ANY can show a list of axes, for example. In this way, technology objects can be integrated more flexibly in user program.

	Name	Data type	Start value
1	Static		
2	PositioningAxis	Array[1..3] of DB_ANY	
3	PositioningAxis[1]	DB_ANY	0
4	PositioningAxis[2]	DB_ANY	0
5	PositioningAxis[3]	DB_ANY	0
6	SpeedAxis	Array[1..2] of DB_ANY	
7	SpeedAxis[1]	DB_ANY	0
8	SpeedAxis[2]	DB_ANY	0
9	SynchronousAxis	Array[1..5] of DB_ANY	
10	SynchronousAxis[1]	DB_ANY	0
11	SynchronousAxis[2]	DB_ANY	0

Siemens Industry Online Support ID: 109750880

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4.1.15 SINAMICS Which drives can you use with S7-1500 Motion Control

An overview of configuration options for SINAMICS drives with different versions of TIA Portal.

Siemens Industry Online Support ID: 109750431

The following table shows a selection of the most important manuals for the individual drives.

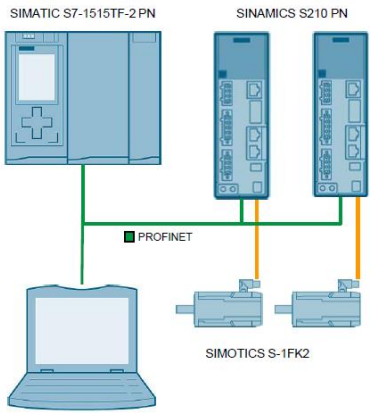
Table 4-1

Drive	Manual
SINAMICS S120	https://support.industry.siemens.com/cs/ww/en/view/109781535
SINAMICS S210	https://support.industry.siemens.com/cs/ww/en/view/109801184
SINAMICS V90	https://support.industry.siemens.com/cs/ww/en/view/109793501
SINAMICS G120	https://support.industry.siemens.com/cs/ww/en/view/109782287
SIMATIC MICRO-DRIVE Drive controller PDC	https://support.industry.siemens.com/cs/ww/en/view/109797859
SIMATIC ET 200SP F-TM	https://support.industry.siemens.com/cs/ww/en/view/109799282

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4.1.16 S7-1500 Technology Objects with Sinamics S210

SIMATIC S7-1500 CPUs support the connection of drives as speed axis, positioning axis or synchronous axis via PROFINET, PROFIBUS or via an analog drive connection. In TIA Portal it is possible to control a SINAMICS S210 drive in a TIA Portal program and to operate it using Motion Control instructions.



Siemens Industry Online Support ID: 109749795

4.1.17 Getting started - Axis Control - PLC Library

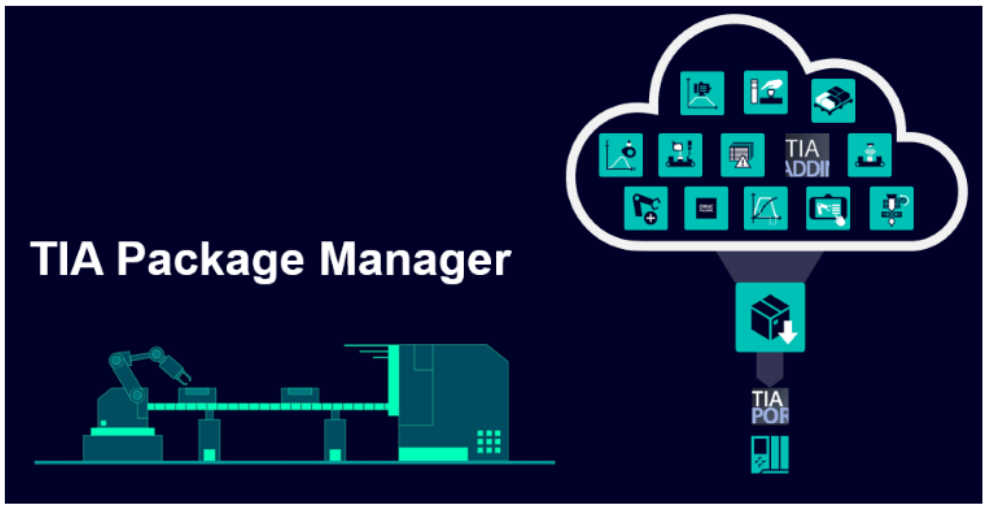
This project uses axis control function blocks for simple and central control of the basic motion control functions of axes (technology objects) of a SIMATIC S7-1500 or S7-1500T. The central view of each axis via this standard application enables easy programming, fast commissioning and direct testing of your application.

Siemens Industry Online Support ID: 09823103

4.1.18 TIA Package Manager

The TIA Package Manager is an application designed to streamline the downloading and management of libraries for Siemens' TIA Portal. It features advanced search filters, real-time results, and compatibility checks, enabling quick installation and management of global libraries, TIA add-ins, and example projects. This tool significantly reduces the time and effort required for PLC programming.

Figure 4-1



Siemens Industry Online Support ID: 109975682

4.1.19 SIMATIC/SIMOTION/SINAMICS: Solutions for Production Machines

Here you will find a variety of links on different topics in machine building. Our goal is to make it easier for you to access relevant information and to provide you with a comprehensive collection of useful resources.

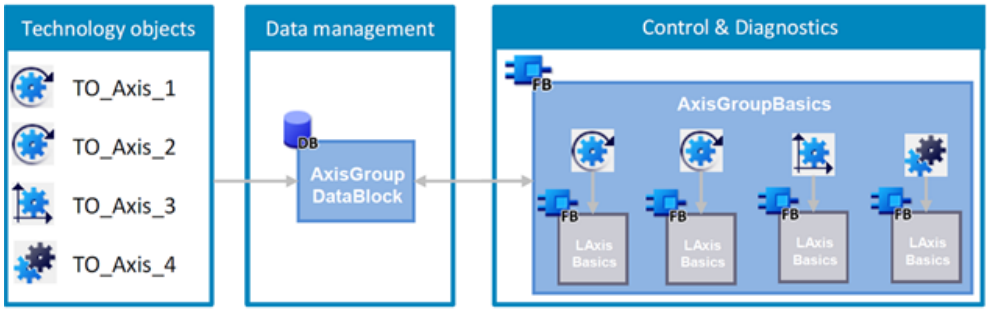


Siemens Industry Online Support ID: 109822010

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4.1.20 SIMATIC S7-1500 / S7-1500T: Standard application axis group control

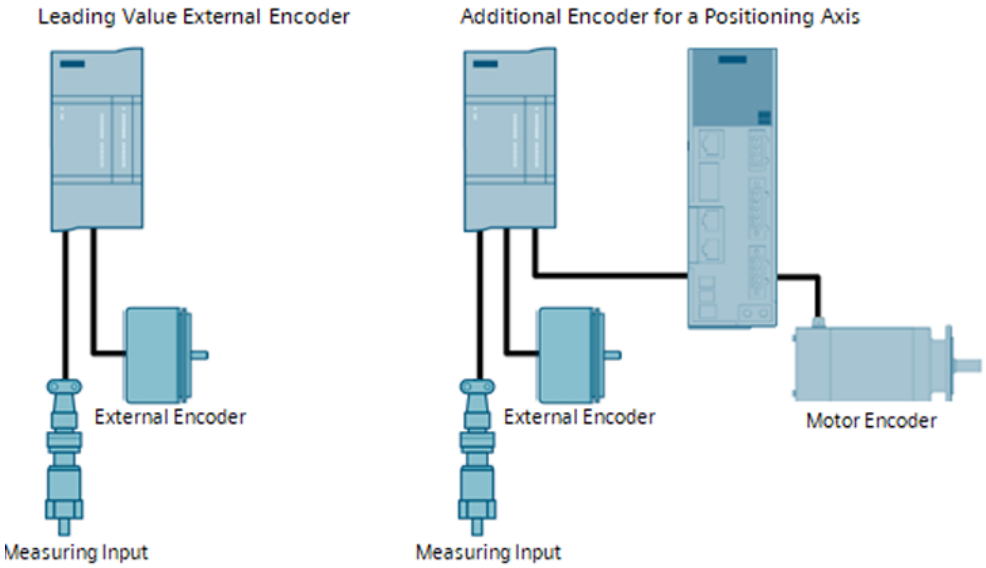
Function blocks for simple and central control for the basic motion control functions of axis groups on a SIMATIC S7-1500 or an S7-1500T. The central data management of each axis of the group via this standard application allows you to achieve simple programming, quick commissioning and direct testing of your multi-axis application.



Siemens Industry Online Support ID: 109822010

4.1.21 SIMATIC S7-1200 G2: Connect external encoder and measuring input via HSC and use with TOs

Function block library for connecting an external encoder and a measuring input to the HSC inputs (High Speed Counter) of the SIMATIC S7-1200 G2 in conjunction with the technology objects of SIMATIC Motion Control.



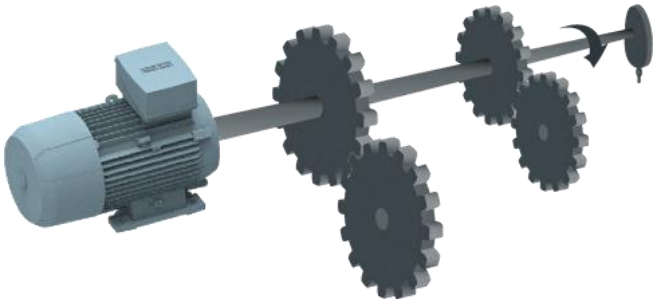
Siemens Industry Online Support ID: 109978077

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4.2 Synchronous Operation

4.2.1 S7-1500/ S7-1500T Compare of synchronization modes

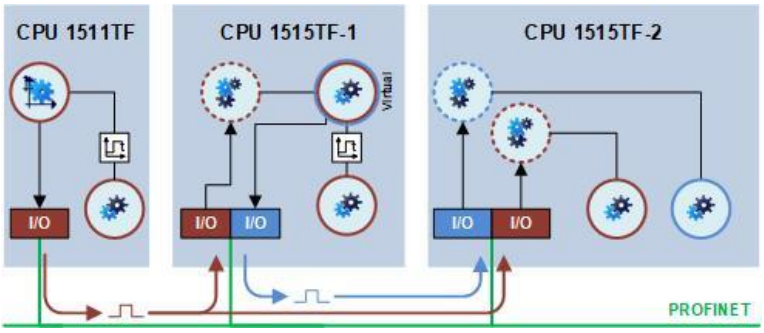
The synchronization modes of the SIMATIC S7-1500(T) are presented in this application example. The synchronous types of gear synchronism and cam synchronism are described in detail and illustrated by means of motion recordings.



Siemens Industry Online Support ID: 109764888

4.2.2 S7-1500T Cross PLC synchronous operation

Cross-PLC synchronous operation is available from firmware version V2.8 in all technology controllers and from firmware version V20.8 in the Open Controller of the SIMATIC S7-1500T controller family and can be used in SIMATIC for synchronous operation with gearing or camming across several controllers.



Siemens Industry Online Support ID: 109770938

4.2.3 S7-1500T Set synchronization in simulation - Retain a synchronized connection when locking the slave axis, for example

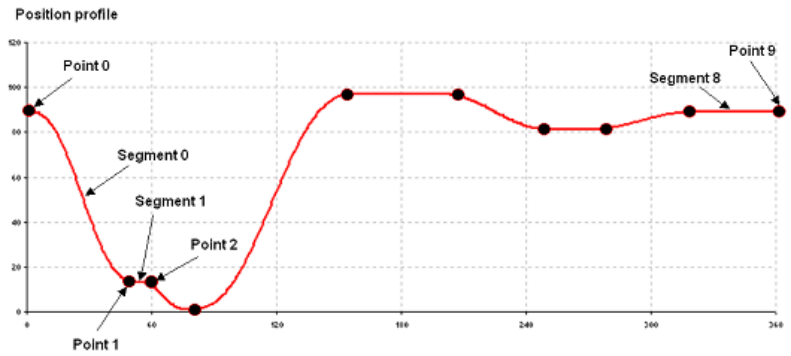
When you remove the axis enable or in the case of motion jobs on a slave axis, an active synchronized connection is disconnected. By setting the synchronization in simulation you can keep the synchronization active without disconnecting it.

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4.2.4 S7-1500T Creation of cam disks at runtime

The LCamHdl library for SIMATIC provides function blocks that support the user in creating high-quality and jerk-free cam disks compliant to VDI guideline 2143. The necessary calculations of the segments of different profile types especially of polynomial coefficients and standardizations are done by the function blocks.



Siemens Industry Online Support ID: 105644659

4.2.5 S7-1500T Synchronizing in Standstill CamInStandStill

This application example shows how to couple the leading axis and one or more following axes via setpoint positions in standstill with camming using the instruction "MC_CamIn".

At the motion control function "MC_CamIn", the parameter setting “SyncProfileReference" = 2 can be used to set a following axis synchronously with a leading axis via a cam disk coupling. The master and slave axes must be at the synchronous position before the function is called (for more information, see also 109758886).

The use of the function blocks described below allows you to move the leading axis or one or more following axis/axes directly to the synchronous position and then couple them.

Siemens Industry Online Support ID: 109745764

4.2.6 S7-1500T How does a slave axis of camming behave during "Direct synchronous setting" (SyncProfileReference = 2)?

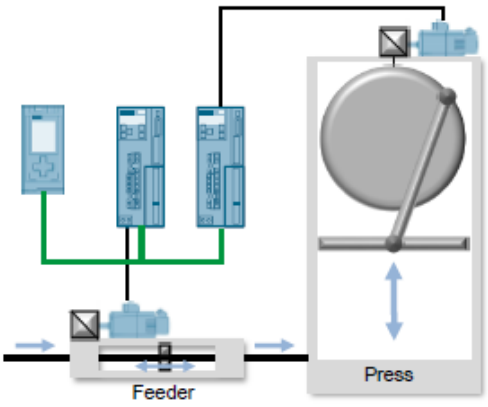
When 'direct synchronous setting' is performed for a slave axis with the aid of the "MC_CamIn" motion control function in camming using the "SyncProfileReference" = 2 parameter setting, the cam is offset based on the current positions of the two axes and the two axes are synchronized immediately.

Siemens Industry Online Support ID: 109758886

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4.2.7 S7-1500T Switchover and generation of cams

A press is created using the components shown in figure. The material is pushed into the press through a feeder. The motion profile of the feeder is stored in two cams, which can be be switched over during press operationThe values of the cams can be modified at any time.



Siemens Industry Online Support ID: 109749460

4.2.8 Getting Started - Cam Disk Handling - PLC library for motion control

The application supports the user in creating cam disks at runtime. This entry contains and video and quick start manual to show the main features of the application for motion control..

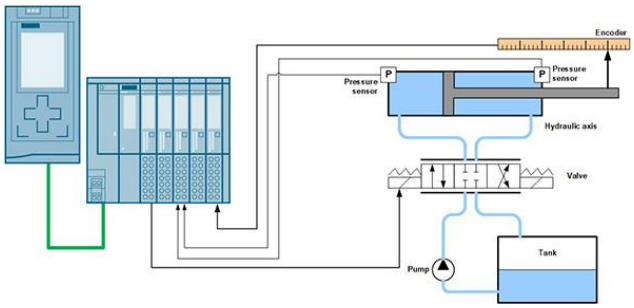
Siemens Industry Online Support ID: 109824906

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4.3 Hydraulic

4.3.1 S7-1500 LSimaHydTO for hydraulic applications

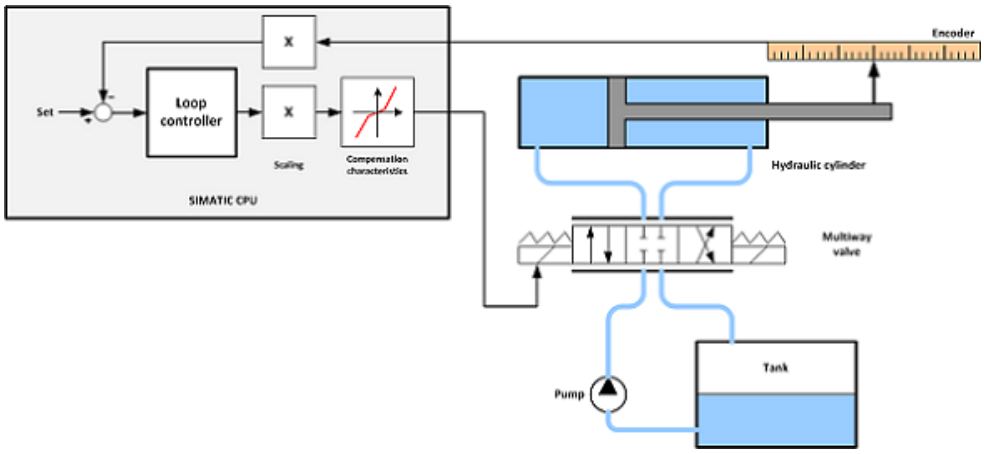
The "LSimaHydTO" block library enables closed-loop control of hydraulic axes with the SIMATIC S7-1500(T). With the help of modular function blocks, it is possible to realize not only valve-controlled hydraulic applications, but also those with variable-RPM pump drive (servo pump).



Siemens Industry Online Support ID: 109756217

4.3.2 S7-1500 Manual determination of a compensation characteristic for hydraulic valves and hydraulic axes

Description of the approach on how to determine a compensation characteristic for a hydraulic valve or axis for use with the “Axis” technology object (TO) of the S7-1500(T).



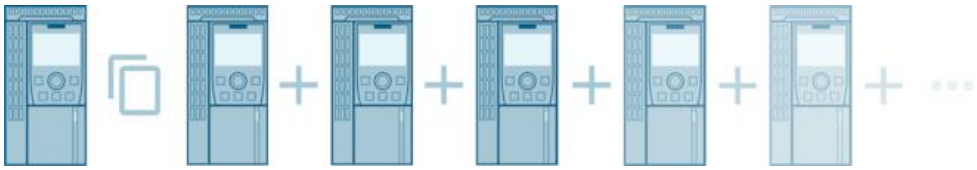
Siemens Industry Online Support ID: 109747516

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4.4 Motion Control & Drives

4.4.1 SINAMICS SDC: Serial Drive Commissioner

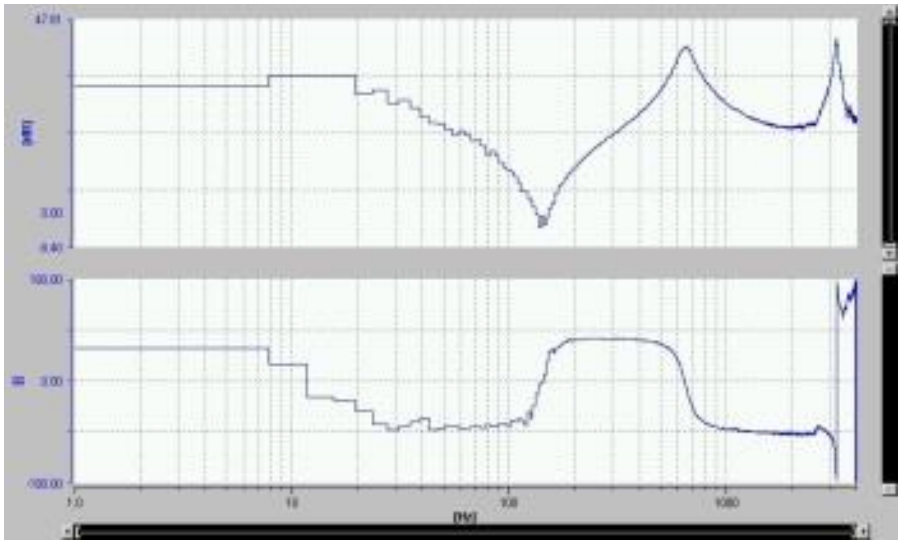
The openness application SINAMICS SDC (Serial Drive Commissioner) provides functionality to copy, update and download multiple drives. The PROFINET drives of the SINAMICS G product line and SINAMICS S210 included in SINAMICS Startdrive are supported.



Siemens Industry Online Support ID: 109774753

4.4.2 SINAMICS drive optimization guide

The Drive Optimization is an important part during commissioning of servo applications. Dynamic, stability and the limits of the mechanical system must be evaluated and optimized. The productivity of the machine axis can often be increased by optimization methods.



Siemens Industry Online Support ID: 60593549

4.4.3 S7-1200/S7-1500 Drive Lib control blocks for TIA Portal

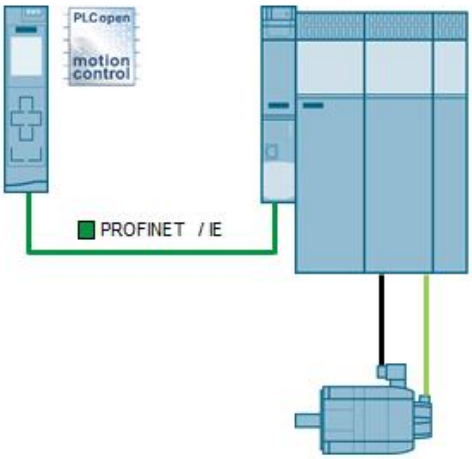
Here you can find the DriveLib for reading and writing data from and to the SINAMICS S/G converter systems within SIMATIC S7-300/400/1200/1500 at TIA Portal. Note: As from Startdrive V16, the DriveLib library is no longer supplied with Startdrive. As from STEP7 V15.1, these blocks are also provided as instructions.

Siemens Industry Online Support ID: 109475044

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4.4.4 S7-1500 Configuring a SINAMICS S120 with Startdrive

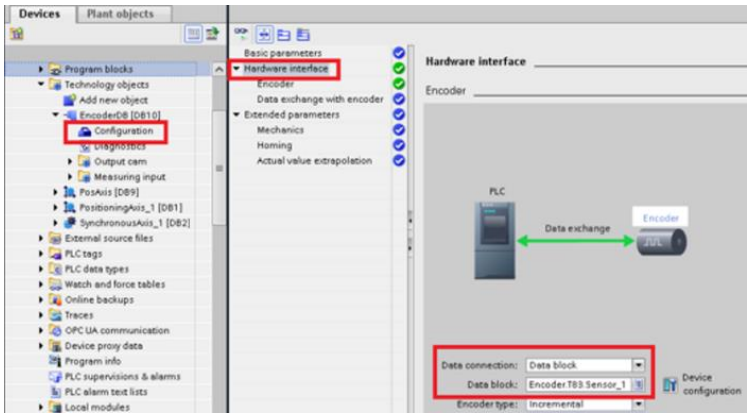
In this application example, a SINAMICS S120 drive is operated as position-controlled drive. This drive shall serve as master axis for a second drive configured with gear synchronization. The drives are configured using "SINAMICS Startdrive V15.1



Siemens Industry Online Support ID: 109743270

4.4.5 S7-1500T and SINAMICS S120: Connecting a 2nd encoder using Startdrive + Tel. 106

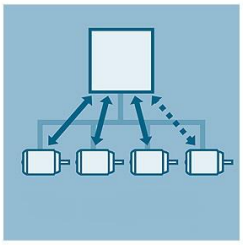
With Startdrive V15, 16 and V17 you cannot configure machine or external encoders as encoder DO. You can configure a second encoder on the drive and send the encoder data to the S7-1500T via telegram 106, but the data cannot be evaluated in the axis TO. We show you how, you still can evaluate the encoder data with the aid of a DB and the TO External Encoder.



Siemens Industry Online Support ID: 109793754

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4.4.6 S7-1500 LSINATopo - SINAMICS Topology Modifications at Runtime



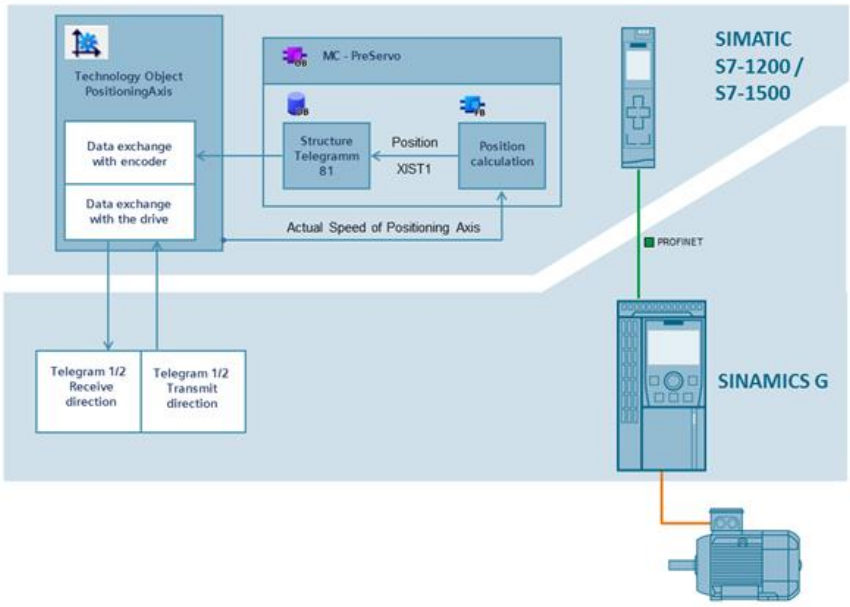
In addition to enabling and disabling SINAMICS components, the LSINATopo library offers the following functions for SINAMICS S120, among others:

- Replacing large motor/small motor
- Replacing double-axis module with two single-axis modules (and vice versa)
- Enable/disable motor brake
- Replacing Active Line Module
- Replacing when Safety is activated

Siemens Industry Online Support ID: 109770003

4.4.7 S7-1200/S7-1500 Encoderless positioning with SINAMICS G

In most applications, measuring systems are used to determine position actual values, for example a motor encoder. There are also many applications where encoders are not necessary and in fact, in some cases, an encoder is not required at all. The subsequent application example discusses the various options and secondary conditions relating to encoderless positioning.



Siemens Industry Online Support ID: 109767951

4.4.8 SIMATIC Micro-Drive PDC/PDC-F Operation of third-party motors

User information for connecting third-party motors to converters of SIMATIC MICRO-DRIVE PDC/PDC-F product family.

Siemens Industry Online Support ID: 109780403

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4.4.9 S7-1500 SIMATIC Micro-Drive positioning axis

Application example for using a SIMATIC MICRO-DRIVE PDC/PDC-F as positioning axis with SIMATIC S7-1500 Technology Object via PROFINET.

Siemens Industry Online Support ID: 109770395

4.4.10 S7-1500 Getting Started: SIMATIC F-TM ServoDrive

This entry describes the configuration and optimization of the F-TM ServoDrive and its connection to the technology object (TO) Positioning axis.

Siemens Industry Online Support ID: 109780201

4.4.11 SIMATIC Micro-Drive Motor recommendation SIMATIC F-TM ServoDrive

When using the SIMATIC F-TM ServoDrive in positioning tasks in conjunction with a SIMATIC S7-1500 as well as S7-1200, the design of the mechatronic system for positioning accuracy is of particular importance.

With the information and the Excel tool provided in this article you have the possibility of calculating the positioning accuracy for your individual mechanical system (motor/gearbox combination). The tool also supports you in determining the position resolution of your Motion Control application.

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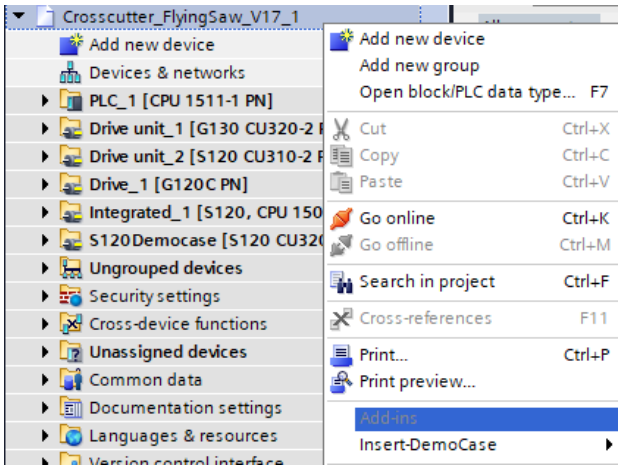
4.4.12 Projects for the "Universal demonstration and training case with SINAMICS S120"

You can here downloads projects that can run on "Universal demonstration and training case with SINAMICS S120, version 3"



Siemens Industry Online Support ID: 109782051

You can also use a TIA Add-In to include the SINAMICS S120 democase V1 into your **current** TIA project automatically. No other project needs to be opened. More Democases will be included in the TIA Add-In in the future.



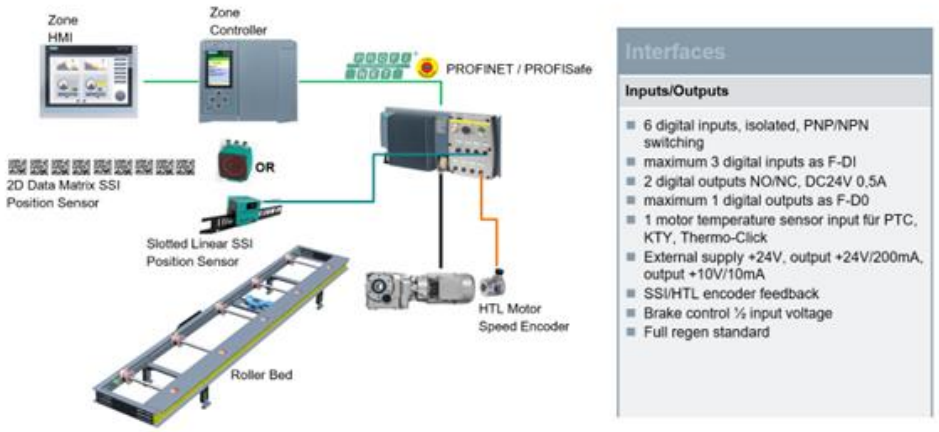
Siemens Industry Online Support ID: 109799613

4.4.13 SINAMICS G120D: Precision Roll Bed for Automotive Industry

In certain applications with a positioning movement, where an encoder is not available on all traversing paths, the application example for SINAMICS drives with basic positioner and additional logic in the SIMATIC S7-1500 can be used to realize high-precision positioning.

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Figure 4-2



Siemens Industry Online Support ID: 109821328

4.4.14 SINAMICS DCM: Continuous operation in case of pulse encoder error

In some critical processes, the converter equipment cannot be permitted to switch off in the event of a pulse encoder or tacho error.

Siemens Industry Online Support ID: 109823763

4.4.15 SINAMICS S200 PN: Torque application via Telegram 750

SINAMICS S200 PN servo drive system supports a supplementary telegram 750 consists of the additional torque setpoint, upper torque limit, lower torque limit and the actual torque. In this document, the torque application with SIMATIC S7-1500 PLC is introduced. The document can also be referred to SIMATIC S7-1200 PLC.

Siemens Industry Online Support ID: 109821017

4.4.16 SINAMICS S200 PN: speed control with SIMATIC S7-1500 using a GSDML file

How to set up a speed contolled SINAMICS S200 PN at a SIMATIC S-1500, integrated with a GSDML file.

Siemens Industry Online Support ID: 109821014

4.4.17 SINAMICS S200 PN position control (TO) with S7-1500 via Startdrive

How to position with S200 and the TO of a SIMATIC.

Siemens Industry Online Support ID: 109823760

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4.4.18 SINAMICS S200 PN Speed control (FB) with SIMATIC S7-1500 via Startdrive

Using SinaSpeedin a SIMATIC S7-1500 to speed control a SINAMICS S200.

Siemens Industry Online Support ID: 109823758

4.4.19 SINAMICS S200 PN: Position control via GSDML file with SIMATIC S7-1500

Position control is one of the basic functions for SINAMICS S200 PN servo drive systems together with S7-1500 PLC. In this document, the position control with SIMATIC S7-1500 PLC using a GSDML file is described.

Siemens Industry Online Support ID: 109821016

4.5 Manuals

4.5.1 S7-1500 Motion Control Overview V6.0 as of STEP 7 V17

This documentation describes the Motion Control functions independent of and across technology objects.

Siemens Industry Online Support ID: 109781848

4.5.2 S7-1500 Axis functions V6.0 as of STEP 7 V17

This documentation describes the Motion Control functions for the following technology objects:

- Speed axis
- Positioning axis
- External encoder

Siemens Industry Online Support ID: 109781849

4.5.3 S7-1500 Motion Control alarms and error IDs V6.0 as of STEP 7 V17

This documentation describes the technology alarms of the technology objects and the error identifications of the motion control instructions.

Siemens Industry Online Support ID: 109781853

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4.5.4 S7-1500 Measuring input and cam functions V6.0 as of STEP 7 V17

This documentation describes the Motion Control functions for the following technology objects:

- Measuring input
- Output cam
- Cam track

Siemens Industry Online Support ID: 109781852

4.5.5 S7-1500 Synchronization operation functions V6.0 as of STEP 7 V17

This documentation describes the Motion Control functions for the following technology objects:

- Synchronous axis
- Cam (S7-1500T)
- Leading axis proxy (S7-1500T)

Siemens Industry Online Support ID: 109781851

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4.5.6 S7-1500T Kinematics functions V6.0 as of STEP 7 V17

This documentation describes the Motion Control functions for the following technology objects:

- Kinematics (S7-1500T)

Siemens Industry Online Support ID: 109781850

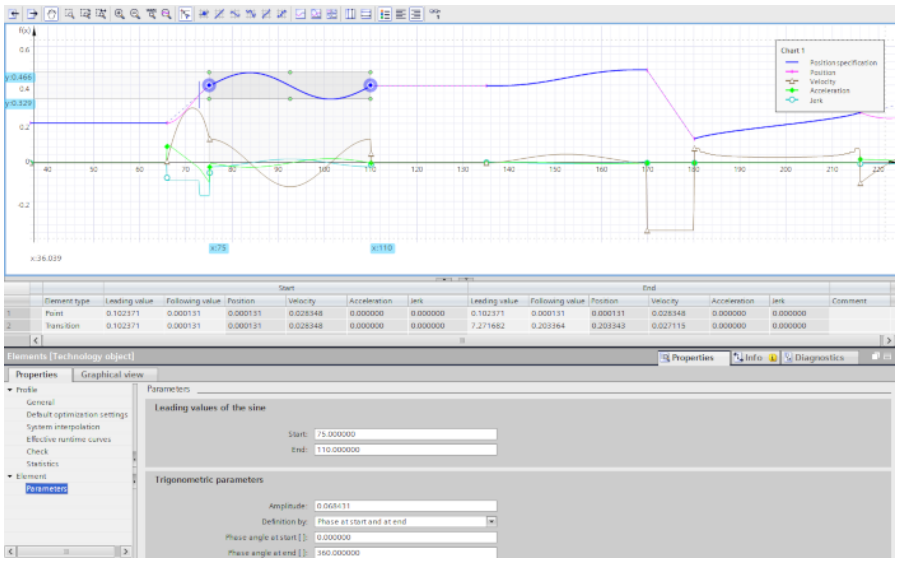
4.5.7 S7-1500 Control structure of a technology object "Axis"

This entry includes a detailed signal flow plan of the control structure of a technology object positioning or synchronous axis of the SIMATIC S7-1500 or SIMATIC S7-1500T.

Siemens Industry Online Support ID: 109770664

4.5.8 S7-1500T Working with the cam editor

The cam editor of the technology object Cam supports the user in creating and dimensioning complex curves in the TIA Portal. Cam elements can be added and parameterized in graphical and tabular form. The transitions between two cam elements are created automatically. The cam editor supports linear interpolation, interpolation with cubic and Bézier splines, and the definition of transitions in compliance with VDI guideline 2143. All changes of the cam are immediately made visible in the graphical area of the editor and can be validated by various methods of verification.



Siemens Industry Online Support ID: 109749820

4.5.9 S7-1500/ET 200MP Manual Collection

As an alternative to the individual user manuals we are now offering a complete edition of all manuals for the systems S7-1500 / ET 200MP in one pdf file.

Siemens Industry Online Support ID: 86140384

4.5.10 ET 200SP Manual Collection

As an alternative to the individual user manuals we are now offering a complete edition of all manuals and Product Information bulletins for the scalable ET200SP I/O system in one pdf file.

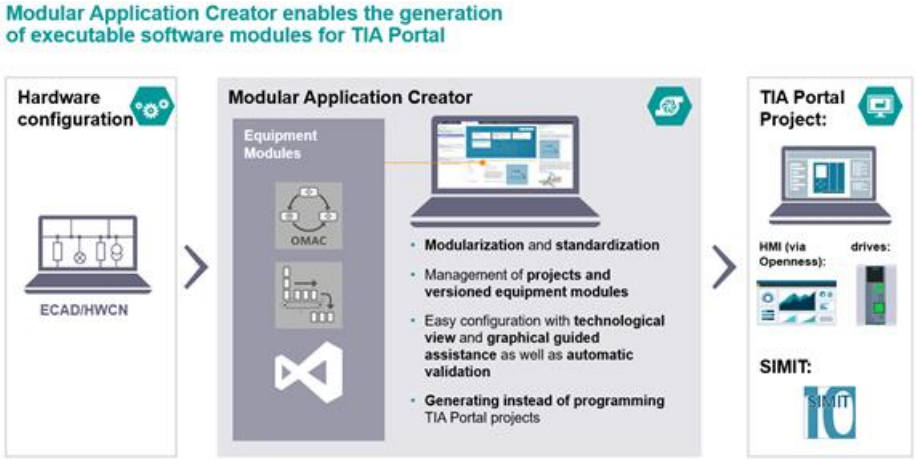
Siemens Industry Online Support ID: 84133942

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5 Integrated Engineering

5.1 SIMATIC Modular Application Creator (MAC)

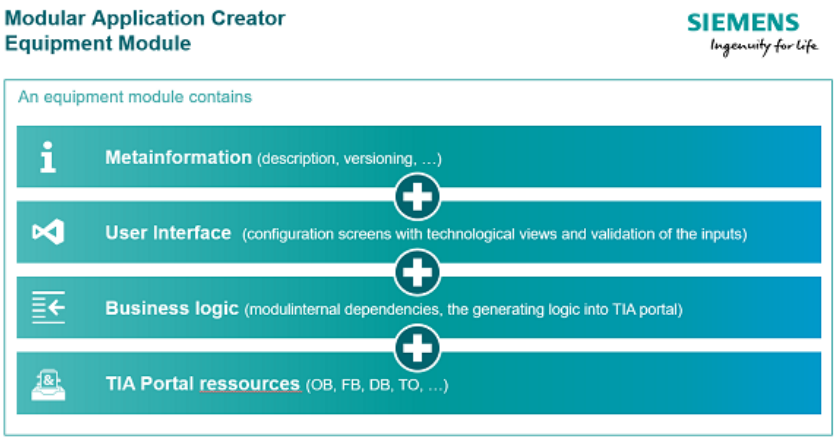
The Modular Application Creator enables the automatic generation of TIA Portal projects. Especially with complex machine configurations, such as multi-belt control or other multi-axis applications, this is very efficient compared to manually creating and assigning software blocks and parameters to the automation project directly in the TIA Portal.



Siemens Industry Online Support ID: 109762852

5.2 SIMATIC Modular Application Creator Equipment Modules

With equipment modules, a TIA Portal machine project can be generated using the Modular Application Creator. The parameterization of an equipment module is made in a technological view. The user is supported by a validation of the entries, which not only considers incorrect entries but also cross-dependencies. This procedure reduces the sources of errors and the time required for engineering.



Siemens Industry Online Support ID: 109762849

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5.3 TIA Portal Openness: Overview

TIA Portal Openness is a programming interface (API) to automate engineering tasks in TIA Portal:

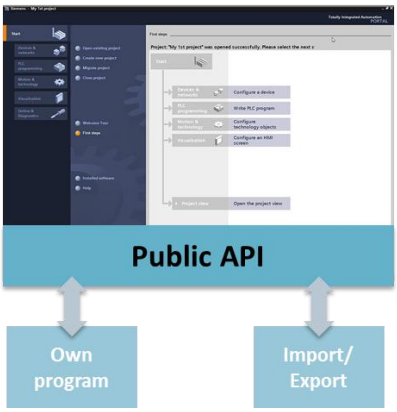
- Access to TIA Portal objects via API methods
- Import / export interface and data exchange

Possible workflows are project generation, project verification, maintenance and much more.

Siemens Industry Online Support ID: 109792902

5.4 TIA Portal Openness Introduction and Demo Application

The present application describes the steps required for generating a TIA Portal Openness application. The "StartOpenness" application is to facilitate the first steps. The “DemoOpenness” is used for detailed programming help and a function overview of the programmable functions with TIA Portal Openness.

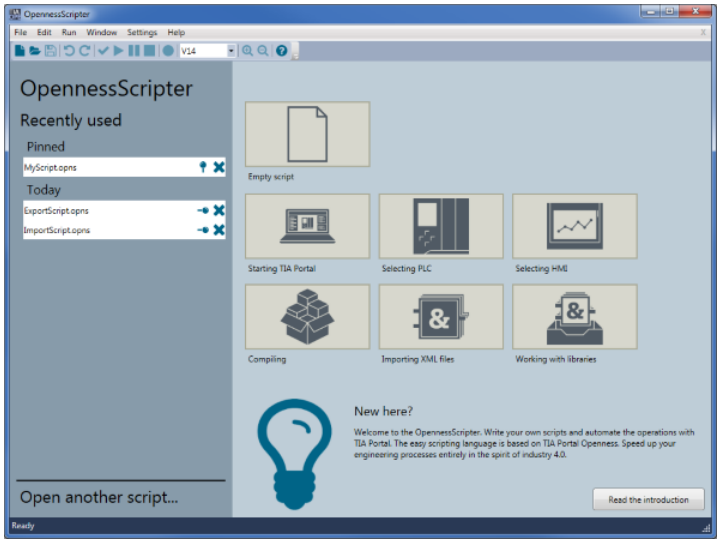


Siemens Industry Online Support ID: 108716692

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5.5 TIA Portal Openness Tool for easier use of the interface (Openness Scripter)

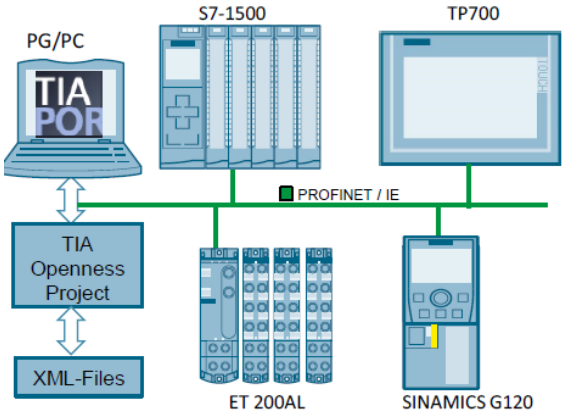
The TIA Portal OpennessScripter allows you to automate your tasks in TIA Portal projects without programming skills. Easy script commands allow you to avoid complex programming.



Siemens Industry Online Support ID: 109742322

5.6 TIA Portal Openness Generating a Modular Machine with S7-1500

The aim of the application example is to start the TIA Portal via a remote control and to configure and generate a STEP 7 project for a modular machine. All variants of the system are automatized with the same STEP 7 project and without reconfiguration.

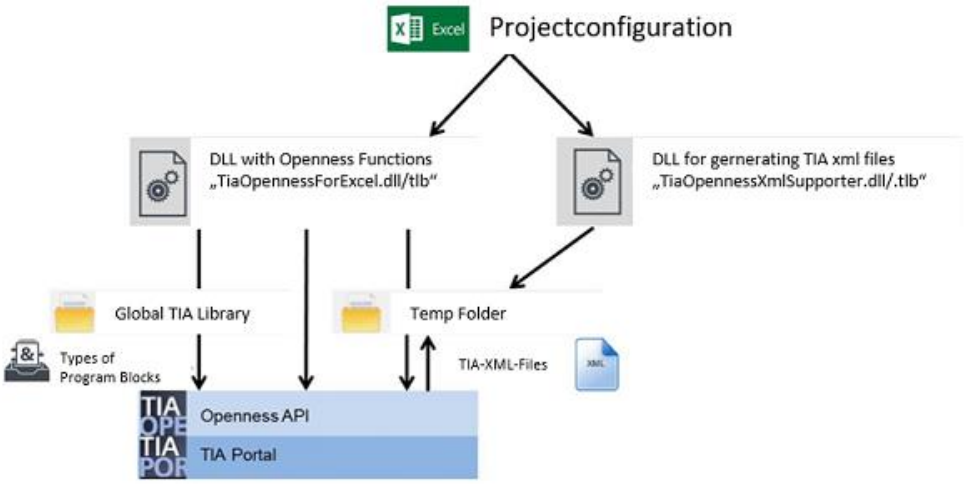


Siemens Industry Online Support ID: 109739678

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5.7 TIA Portal Openness Excel code generator

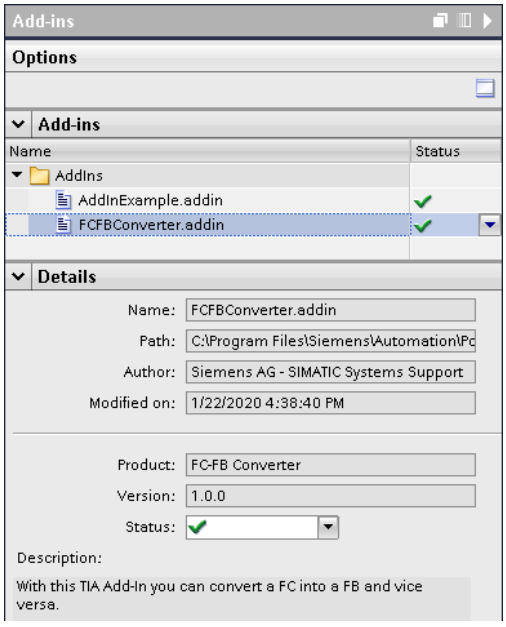
The code generator can be used to automatically generate STEP 7 projects that have been previously configured from Microsoft Excel.



Siemens Industry Online Support ID: 109770550

5.8 TIA Portal Add-Ins

Add-ins give you the opportunity to expand the functionality of the TIA Portal. With the installation of "TIA Portal Openness" you have the possibility to use add-ins.

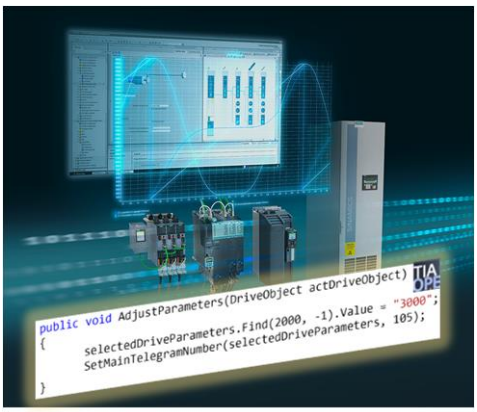


Siemens Industry Online Support ID: 109773999

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5.9 TIA Add-Ins Getting Started

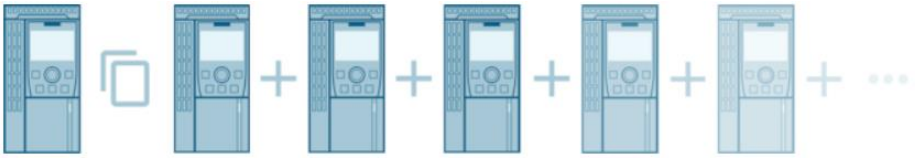
This description is intended to help you get started with programming TIA Add-Ins. A step-by-step guide will lead the user comfortably through the creation of a TIA Add-In. The necessary settings are explained using program examples. A template for changing SINAMICS drive parameters is also included in the description.



Siemens Industry Online Support ID: 109779415

5.10 SINAMICS SDC: Serial Drive Commissioner

The openness application SINAMICS SDC (Serial Drive Commissioner) provides functionality to copy, update and download multiple drives. The PROFINET drives of the SINAMICS G product line and SINAMICS S210 included in SINAMICS Startdrive are supported.



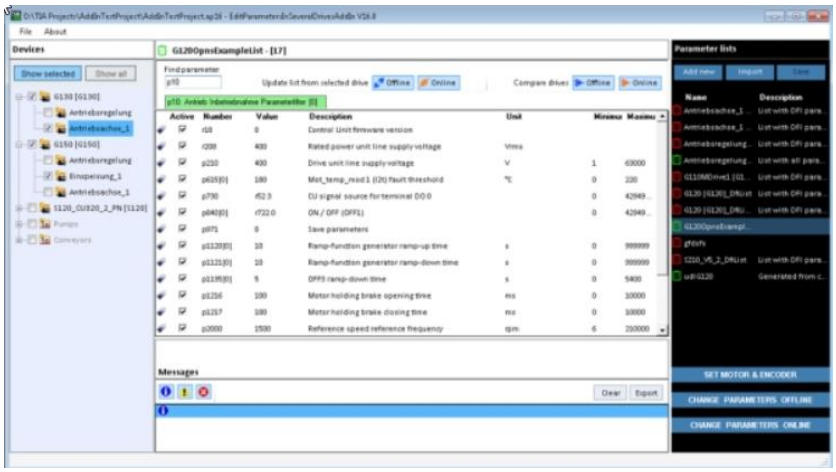
Siemens Industry Online Support ID: 109774753

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5.11 Edit parameters in several drives Add-In

In applications such as logistics systems or in the automobile industry, oftentimes more than 100 drives are controlled by one PLC. In materials handling applications, for instance, drive settings are often standardized for various conveyor elements. In such cases, the configurations are the same, or they differ only with respect to parameters that are not performance-related.

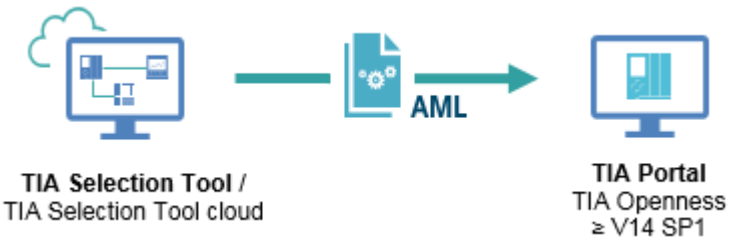
Edit parameters in several drives facilitates the commissioning of similar drives by copying an existing configuration from one drive object to other drive objects. Parameter values can be written offline or online. Using edit parameters in several drives, parameter configurations can be written to multiple drives.



Siemens Industry Online Support ID: 109777633

5.12 Integration of planning data from TIA Selection Tool to TIA Portal

TIA Selection Tool (TST) offers the possibility to export planning data (device configuration, network configuration) as “AutomationML” files. These AML files can be imported into projects by TIA Portal.

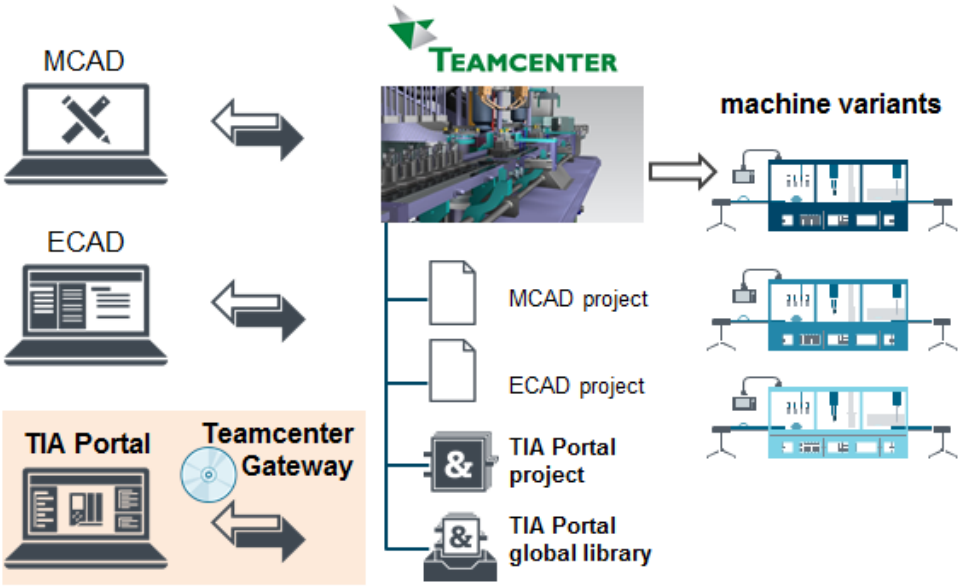


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5.13 PLM integration of automation engineering

The TIA Portal uses Teamcenter Gateway to connect to the Teamcenter server. It is possible to revise, edit and save TIA Portal projects and global libraries and to link them to PLM processes using Teamcenter workflows. Moreover, with further project information, project versions can be linked to specific library states.



Siemens Industry Online Support ID: 109749107

5.14 TIA Add-In Build Package

The Modular Application Creator enables the automatic generation of TIA Portal projects. Especially with complex machine configurations, such as multi-belt control or other multi-axis applications, this is very efficient compared to manually creating and assigning software blocks and parameters to the automation project directly in the TIA Portal.

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5.15 Drive Technology Commissioner (DTCom)

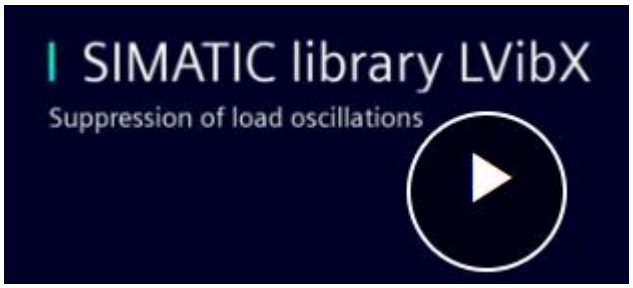
Drive Technology Commissioner lets you modify parameters and/or tags of technology objects and drives, either offline in the engineering system project or online in the drive.

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5.16 SIMATIC VibX (VIBration eXtinction))

With this application the load oscillation for positioning can be reduced significantly.

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5.17 SIMATIC/SINAMICS/SIMOTION - Mechatronic solutions in machine building

Mechatronic solutions in machine building include suppression of vibration, optimization of machine dynamic, simulation of dynamic system behavior, drive design and drive and controller optimization.

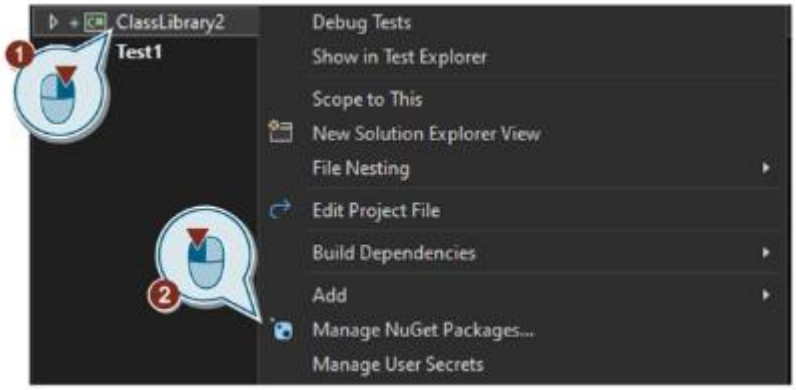


Siemens Industry Online Support ID: 109813050

5.18 TIA Portal Openness: Referencing the Siemens.Engineering.dlls and Assembly Resolve

This application example shows how to include the Siemens Engineering references required for TIA Portal Openness in the project and program code how to load the appropriate assembly version of the references on the computer via Assembly Resolve at runtime.

Figure 5-1



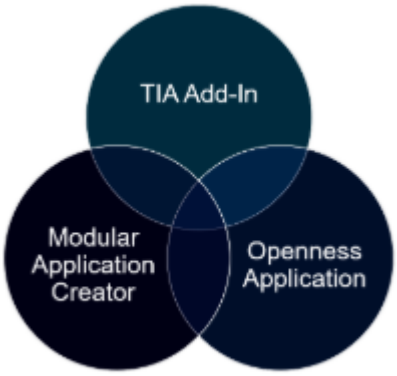
Siemens Industry Online Support ID: 109815895

5.19 Selection Guide TIA Add-In / Openness Application / Modular Application Creator Equipment Module

TIA Portal Openness allows to automate engineering tasks and mass operations in TIA Portal - up to the complete generation of engineering projects. This article

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provides the overview and selection guide between TIA Add-In, Openness Application and Modular Application Creator Equipment Module.



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5.20 SINAMICS Startdrive: Drive Parameter Comparer

The Drive Parameter Comparer for SINAMICS Startdrive allows the user to compare the parameter lists of two SINAMICS drives.

Siemens Industry Online Support ID: 109814528

5.21 SINAMICS/SIMATIC - Automation of engineering tasks in machine building

For many customers, the automation of engineering processes is an important aspect of an efficient engineering workflow. TIA Portal Openness enables engineering tasks and mass operations to be automated - even up to the complete generation of engineering projects.

Siemens Industry Online Support ID: 109821826

5.22 SINAMICS Migration Tool

The goal of this TIA Portal Openness application is the migration of SINAMICS drives to the next generation.

Siemens Industry Online Support ID: 109822030

5.23 SINAMICS Startdrive: S120 Firmware Update Tool

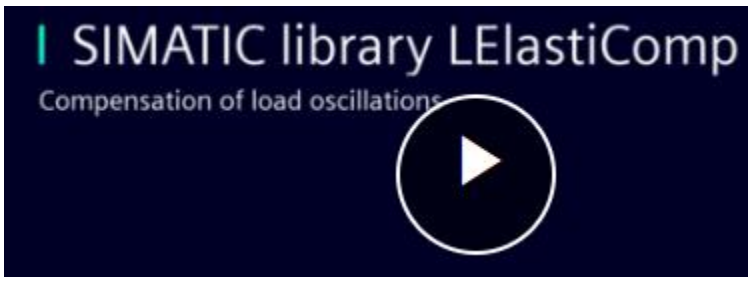
The goal of this TIA Portal Openness application is the firmware update of SINAMICS S120 drives in SINAMICS Startdrive.

Siemens Industry Online Support ID: 109813755

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5.24 SIMATIC ElastiComp

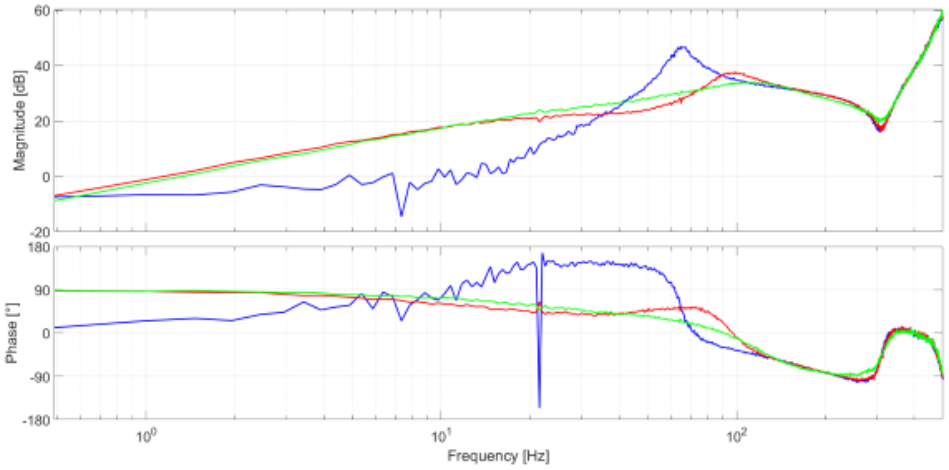
With this standard application, low-frequency load oscillations can be greatly reduced by modifying the motor setpoint curve.



Siemens Industry Online Support ID: 109825604

5.25 Guideline for commissioning and optimization of axes in direct force or torque control

Guideline for the design and optimization of servo axes in direct force or torque control.



Siemens Industry Online Support ID: 109898228

5.26 SIMATIC Torque Pre Control Assistant AddIn

The SIMATIC TIA-AddIn allows easy and fast setup of torque pre control. During the process, the parameters of the selected TO and associated drive will be adjusted. As a result, the precision of the axis during acceleration und deceleration will be improved.

Siemens Industry Online Support ID: 109955411

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5.27 SINAMICS S120 Motor Module Change TIA Portal Add-In)

The TIA Add-In allows the simple exchange of configured SINAMICS S120 Motor Modules. Double Motor Modules can be split into two Single Motor Modules and vice versa.

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6 Virtual Commissioning

6.1 SIMIT/MCD/AMESIM Virtual commissioning in machine building

In order to reduce risks and effort during the real commissioning, the virtual commissioning of a machine offers an efficient alternative. With the help of NX MCD, SIMIT and PLCSIM Advanced you can virtually commission your machine.

Siemens Industry Online Support ID: 109777165

6.2 SIMIT Overview Page



Further technical information and solutions regarding the SIMIT simulation platform can be found on the SIMIT overview page. Here you will find for example information about:

- DRIVES Behavior Library for SIMIT
- RFID behavior library for SIMIT
- Creating a SIMIT component with CTE
- HWCN Exporter

Siemens Industry Online Support ID: 109746429

6.3 SIMIT libraries with behavior models of devices and systems

Here you can find a collection of libraries with behavior models of devices and system parts for SIMIT simulation platform.

Device models have the requirement to exchange measured or control values and status signals with the automation software (PCS 7, PCS neo, TIA Portal, and others). The dynamic behavior of a device is simulated using a model. The device model can consist of a Marko component, a SIMIT CTE component or a SIMIT CTE component with embedded FMU.

Siemens Industry Online Support ID: 109793203

6.4 SIMIT Couplings, applicative expansions of the interface

Here you can find an overview of couplings for SIMIT Simulation.

SIMIT natively offers several built-in couplings. Additional it´s possible to expand these functionalities by creating additional couplings. Those extensions are created by using the capabilities of SIMIT API for external Couplings.

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6.5 SIMIT Simulation Model Generator

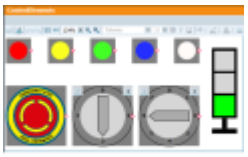


The application example contains a TIA Portal Add-in, which enables the user to automatically create simulation models for SIMIT, based on the TIA Portal product configuration.

The drive simulation model is automatically created from the existing TIA Portal project information, saved, and can be imported into SIMIT via an automated import. The focus is on the simulation of drives and technology objects (TO).

Siemens Industry Online Support ID: 109780391

6.6 SIMIT Control Library



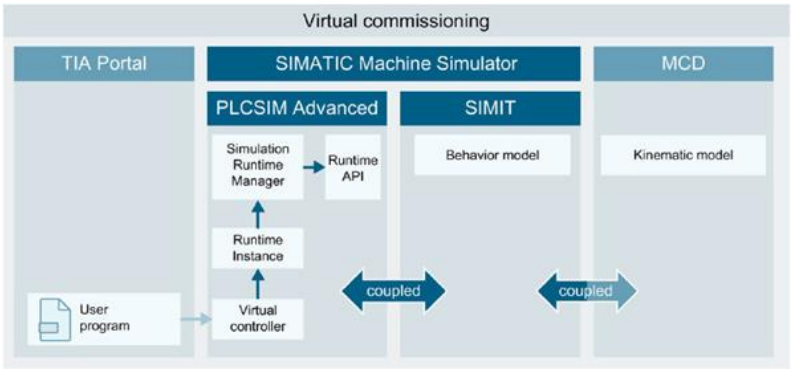
The SIMIT behavior library already contains some standard components, such as buttons, indicators, actuators and valves. With this library you receive an extension of the control and indicator elements library of SIMIT contained in the standard:

- Rotary Switch / Key Switch
- Indicator Tower / Indicator Lamps
- Emergency Stop / Light Buttons
- HMI F-DirectKeys

Siemens Industry Online Support ID: 109775634

6.7 SIMATIC Machine Simulator Virtual commissioning of machines Getting Started

This Getting Started helps you to become familiar with essential steps for performing virtual commissioning with the SIMATIC Machine Simulator based on a specific application example.

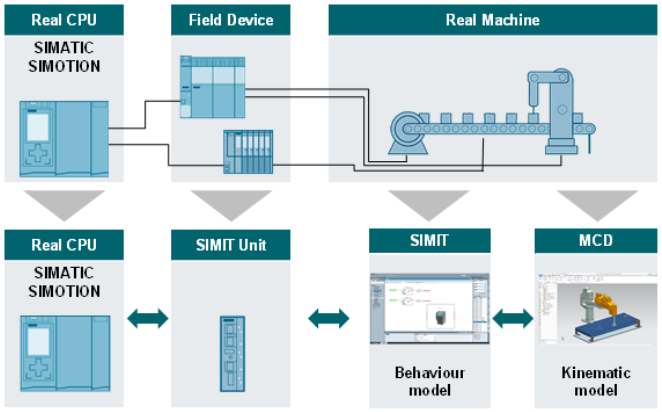


Siemens Industry Online Support ID: 109758943

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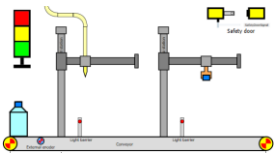
6.8 SIMATIC Virtual Commissioning with Hardware in the Loop

To lower risks and effort of the real commissioning of a machine, virtual commissioning is an efficient alternative. This application example describes how to build up a hardware in the loop scenario with a SIMOTION or SIMATIC controller. Using NX MCD, SIMIT and SIMIT Unit you can virtually commission your machine.



Siemens Industry Online Support ID: 109758739

6.9 SIMATIC Machine Simulator - Virtual Commissioning with SIMIT and PLCSIM Advanced



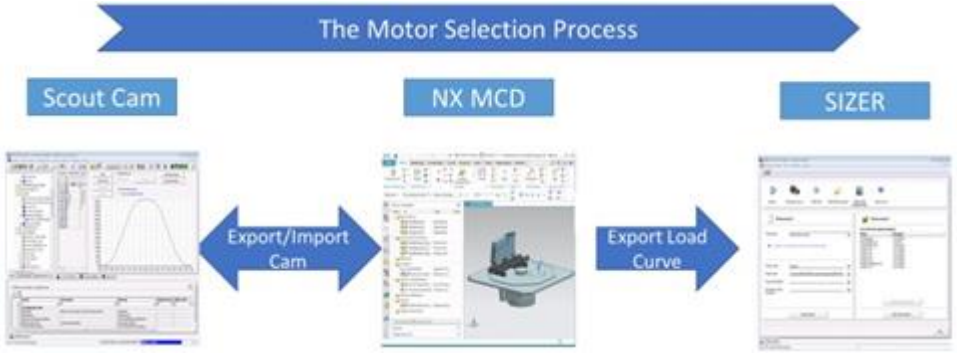
This application example demonstrates possibilities of virtual commissioning using SIMATIC Machine Simulator including SIMIT and SIMATIC S7-PLCSIM Advanced. For this purpose a simple demo machine was designed. Goal of the machine is filling and capping bottles travelling on a conveyor. PLC program for this machine was prepared in TIA Portal and virtually commissioned with help of SIMIT.

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6.10 Motor Sizing with NX MCD

To lower risks and effort during the phase of conceptioning a machine, digitalization offers a variants of software. One example is a physical and mechanical model of a machine. This application example describes an approach how to select a motor with the help of NX Mechatronics Concept Designer and SIZER.



Siemens Industry Online Support ID: 109770271

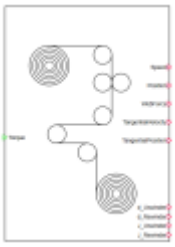
6.11 MCD/SIMIT model for cylinder positioning



This application example allows you to simulate SIMATIC Print Standard Add-On Cylinder Positioning using PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD).

Siemens Industry Online Support ID: 109775424

6.12 SIMIT model for continuous web simulation

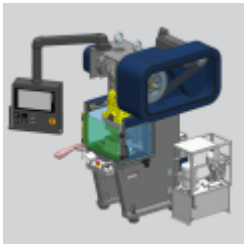


This application example allows you to simulate a continuous web process of your converting machine in order to virtually commission your PLC program using PLCSIM Advanced and SIMIT. Mechanical and process elements like winders, driven axes, guide rolls, dancers, and the web behavior can be modeled with the described simulation components. Among others this allows you to test and validate your winder and web tension control in the virtual environment.

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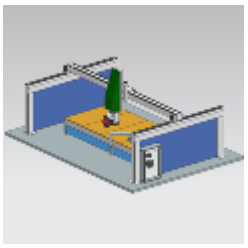
6.13 MCD/SIMIT model for Simapress + Press Safety Blocks



This application example allows you to simulate the SIMATIC Simapress application in combination with the SIMATIC S7-F/P Press Safety Blocks using PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD).

Siemens Industry Online Support ID: 82605334

6.14 MCD/SIMIT model for SIMATIC Kinematics Language - Machining Centers



The Kinematics Language library enables textual motion programming of kinematics. With this application example it is possible to simulate the LKinLang application including maching center specific extensions for a bridge saw kinematic using PLCSIM Advanced, SIMIT, and NX Mechatronics Concept Designer (MCD).

Siemens Industry Online Support ID: 109804122

6.15 MCD/SIMIT model for SIMATIC Hairpin Application

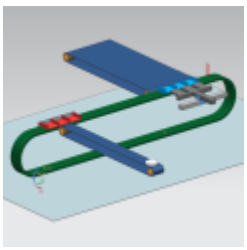


The Hairpin TIA application allows the operator to simulate an example for a hairpin production machine using PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD).

Siemens Industry Online Support ID: 109798256

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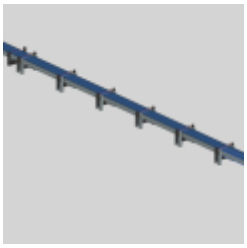
6.16 MCD/SIMIT model for Intelligent Belt - Multi Belt Control



In this application example you can simulate the SIMATIC Intelligent Belt application with PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD).

Siemens Industry Online Support ID: 48812744

6.17 MCD/SIMIT model for Intelligent Infeed – Product Separation



This application example allows you to simulate SIMATIC Intelligent Infeed – Product Separation using SIMATIC PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD). Therefore, the MCD Model consists of 1 inlet belt, 5 infeed belts and 1 outlet belt. Furthermore, a SIMIT Model is provided to simulate the behavior model for this machine setup and SIMATIC PLCSIM Advanced is used to emulate a SIMATIC S7-1500 controller. The SIMATIC PLCSIM Advanced instance runs the corresponding example project. This allows a virtual commissioning with the digital twin.

Siemens Industry Online Support ID: 109770903

6.18 MCD/SIMIT model for form, fill and seal machines



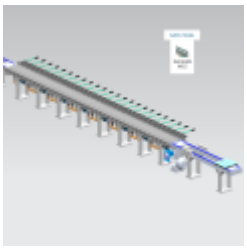
The SIMATIC S7-1500T LFFS library, together with prepared call examples helps in creating an own motion control application for form, fill and seal machines.

This application example allows you to simulate applications of the packaging standard library for SIMATIC LFFS using SIMATIC S7-PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD).

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6.19 MCD/SIMIT model + toolkit for Multi-Carrier-System

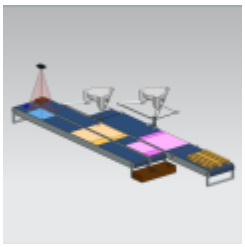


This application example allows you to simulate the SIMATIC Multi-Carrier-System application using PLCSIM Advanced, SIMIT and NX Mechatronics Concept Designer (MCD). The MCD model therefore consists of a transport track, consisting of linear motors, which drive the individual carriers and simulates their kinematics. Furthermore, a SIMIT model is provided to simulate the behavior model of the transport track and PLCSIM Advanced is used to emulate a SIMATIC S7-1500T controller.

Furthermore a MCS Toolkit for NX MCD is provided. The MCS Toolkit enables a fast and easy virtual commissioning of a multi-carrier system by automated kinematization in MCD as well as the automatic generation of drive behaviour models in SIMIT.

Siemens Industry Online Support ID: 109784039

6.20 MCD/SIMIT model for Product Register

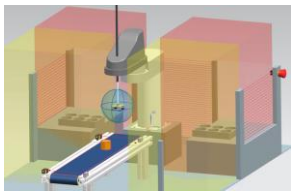


The SIMATIC library LProdReg (product register) is used to organize a central product register for various applications in which products and containers need to be detected, sorted, tracked and processed along a production line.

The MCD / SIMIT model consists of a conveyor belt with activatable sensors (light beams / cameras), delta pickers and logic for random product generation and deletion. All elements are parametrizable to be easily adapted to represent a specific scenario.

Siemens Industry Online Support ID: 109782462

6.21 Simulation of Safe Kinematics V17 using SIMIT and NX MCD



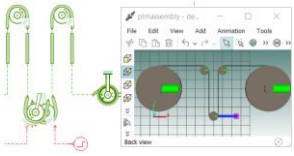
In this application example, Safe Kinematics V17 can be simulated and the individual safety functions tested by using PLCSIM Advanced, SIMIT and NX MCD.

In this application example, a simple pick and place application is simulated. A SCARA kinematic system (SCARA for short) takes products from a conveyor belt and sorts them into two boxes with six compartments each. When one side is completely filled, the system switches to the next free side.

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6.22 Simcenter Amesim - 2D Converting Library



This application provides a model library for simulation of a converting machine based on detailed physical models of its components within Simcenter Amesim.

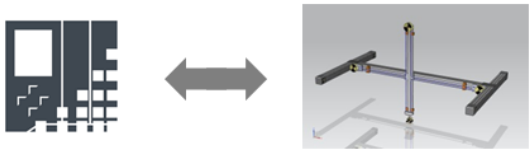
The 2D Converting library allows to analyze the machine dynamic behavior in time and frequency domain considering mechanical design, material properties, control strategy and machine disturbances.

Siemens Industry Online Support ID: 109798524

6.23 SIMATIC S7-1500T - Virtual commissioning for kinematics in NX MCD with Software in the Loop

The NX Mechatronics Concept Designer (MCD) allows you to model and simulate the mechanical and electrical components of your machine. With the "Kinematics Toolbox" you get a NX reuse library for fast implementation of kinematics into your NX MCD machine design.

This application example describes a Software in the Loop (SiL) solution for SIMATIC S7-1500 T-CPUs. No hardware is required for virtual commissioning. You simulate your original control project of the SIMATIC S7-1500 T-CPU on a virtual CPU with PLCSIM Advanced. The signals of the NX MCD models are coupled to the virtual CPU.



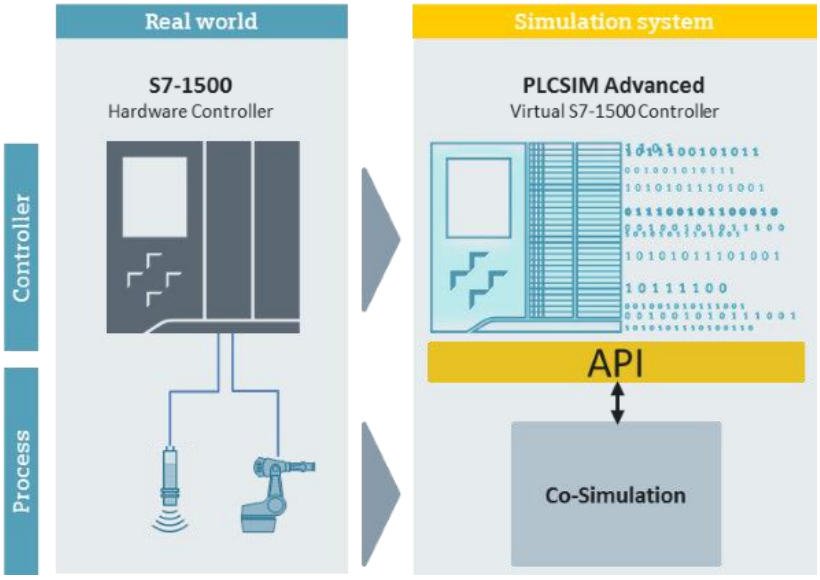
Virtual S7-1500T-CPU **Digital twin in MCD (Mechatronics Concept Designer)**

Siemens Industry Online Support ID: 109760078

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6.24 SIMATIC S7-PLCSIM Advanced: Co-Simulation via API

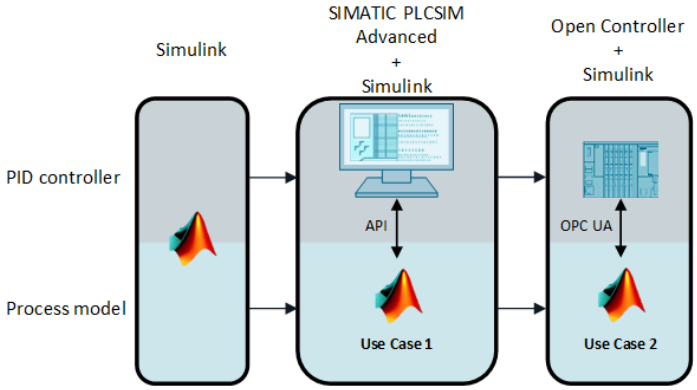
A STEP 7 program created in STEP 7 V14 controls a conveyor system. For a comprehensive function test, the STEP 7 program is loaded via S7-PLCSIM Advanced into a virtual S7-1500 controller. This controller interacts via the API with a co-simulation (plant simulation), in order to validate the STEP 7 program in the context of the plant.



Siemens Industry Online Support ID: 109739660

6.25 Virtual Commissioning with SIMATIC and Simulink

This application example describes how to build a simulation model with Simulink. It uses two digitization use cases to describe the possibilities and limitations of validating and simulating the simulation model virtually and based on hardware with SIMATIC products. The sample Simulink model consists of a process simulation and a PID controller.



Siemens Industry Online Support ID: 109749187

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6.26 How do you project an isochronous simulation with SIMIT and PLCSIM Advanced?

This FAQ provides the knowhow to implement a synchronous simulation of SIMIT and PLCSIM Advanced. The FAQ shows the possibilities for synchronization in SIMIT and describes which points have to be considered when creating the synchronization.

Siemens Industry Online Support ID: 109808735

6.27 SIMIT External Trace

The SIMIT External Trace is an alternative to the SIMIT Trend feature. It was developed to offer the user more possibilities like an export to .csv in used time resolution, smaller X-Axis ticks (1 ms), sample points and scaling groups.

Siemens Industry Online Support ID: 109810949

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6.28 SIMIT DriveTrainLib

This library contains simulation components of multi-mass oscilators. The number of inertias, which can be simulated, goes from two up to ten. The inertias are connected in series. Only rotatory mechanical setups can be simulated. The libraray offers the posibility to simulate the dynamical behavior of the drive train of an axis.

Siemens Industry Online Support ID: 109813047

6.29 Simcenter Amesim TIA Trace Importer App

TIA Trace Importer App enables the user to import and process traces from TIA Portal and other sources as .csv files into Amesim

Siemens Industry Online Support ID: 109814047

6.30 Simcenter Amesim / SIMIT – Virtual Commissioning with Multiphysics Models

This application example provides a guideline on how to use a Simcenter Amesim multiphysics model as part of virtual commissioning (VC).

Siemens Industry Online Support ID: 109814061

6.31 Virtual Commissioning with SIMIT, S7-PLCSIM Advanced and SIMOSIM Advanced

This application example demonstrates possibilities of virtual commissioning using SIMIT, SIMATIC S7-PLCSIM Advanced and SIMOTION SIMOSIM Advanced. For this purpose a simple demo machine was designed. Goal of the machine is filling and capping bottles travelling on a conveyor. PLC program for this machine was prepared in TIA Portal and virtually commissioned with help of SIMIT.

Siemens Industry Online Support ID: 109827359

6.32 Simcenter Amesim SIMATIC Motion Control library

This application example provides a "SIMATIC Motion Control" library for Simcenter Amesim for the simple creation of setpoint structures for motion control, with the similar structure and parameterization to TIA Portal. The library provides standardized models for speed- and torque-controlled drives as well as position controller with a parameterization analog to Axis Technology Objects.

Siemens Industry Online Support ID: 109824726

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6.33 Guideline – Virtual Commissioning with SIMIT, NX MCD and S7-PLCSIM Advanced

This guide deals with the basics of virtual commissioning with the tools SIMIT, NX Mechatronics Concept Designer and S7-PLCSIM Advanced. Basic terms and correlations from the subject area are explained. In addition, the integrated link collection offers an ideal basis for quickly and easily delving deeper into specific topics.

Siemens Industry Online Support ID: 109963864

6.34 Virtual commissioning with cross-PLC synchronous operation with SIMIT and S7-PLCSIM Advanced

Virtual commissioning with Cross-PLC synchronous operation using SIMIT and SIMATIC S7-PLCSIM Advanced.

Siemens Industry Online Support ID: 109975669

6.35 NX MCD Tools 4 Production Machines

The MCD Tools for Production Machines provide you with the opportunity to extend the functionalities of the Siemens NX Mechatronic Concept Designer (MCD). These additional tools assist the user in simulating specific processes in a production machine.

Siemens Industry Online Support ID: 109975480

6.36 Simulation for Industrial Systems

Here you can directly access the most important technical Information and solutions.



Siemens Industry Online Support ID: 109816838

6.37 Simulation of PROFIdrive Telegrams 1, 83 and 105 for Drives in TIA Portal STEP 7

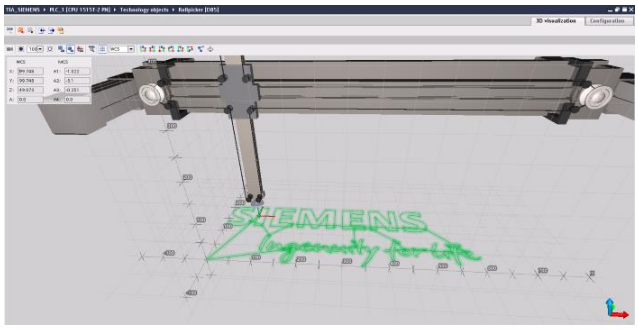
The “LBMDT” (Library of behavior model for drive telegram) hosts blocks to simulate communication to a drive via telegrams 1, 83 and 105.

Siemens Industry Online Support ID: 109821327

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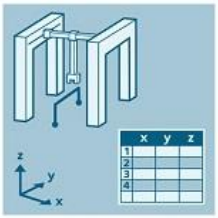
7 Handling Toolbox

In order to support the engineering of handling applications there is a collection of software blocks and libraries for SIMATIC S7-1500 T-CPUs, which simplify the creation of such applications. Besides an HMI faceplate to control and configure the kinematics via an HMI there is e.g. an application to easily program path motions.



Siemens Industry Online Support ID: 109757198

7.1 S7-1500T Kinematics Control



The library LKinCtrl provides functionalities for TO Kinematics to easily program and control granular path motions in a command list. Actuators can be controlled via Flags depending on the path status. An additional function block for jogging the kinematics is available as well as a tool for generating a path based on a given G-code.

Siemens Industry Online Support ID: 109755891

7.2 S7-1500T Kinematics Language



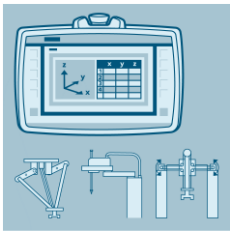
The library LKinLang enables textual motion programming of kinematics. Besides the possibility to define user-specific textual languages, the motion program can also be defined in G-Code.

Siemens Industry Online Support ID: 109767009

Virtual commissioning model: 109804122

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7.3 S7-1500T Kinematics Integrator



SIMATIC Kinematics Integrate can configure, commission and program multiple kinematics with up to 4 axis each - without requiring to access the engineering system. All available kinematics types of technology object kinematics can be controlled. Even multiple kinematics can be controlled by one SIMATIC S7-1500T CPU at a time.

Siemens Industry Online Support ID: 109802248

7.4 S7-1500 Kinematics Operate



SIMATIC Kinematics Operate can control up to 6 axes with synchronous Point to Point (sPTP) movement and various number of additional axes. The plug & play solution offers a comfortable user interface for configuring, programming, operating and diagnosing the kinematics via the HMI. Multiple channel support allows multiple kinematics to run on a single S7-1500 CPU - no technology CPU is mandatory.

Siemens Industry Online Support ID: 109784136

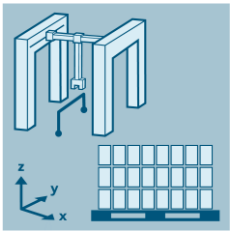
7.5 S7-1500T Kinematics Manual Control



The library LKinMCtrl provides manual control functionalities for TO Kinematics with a predefined faceplate for an HMI. This reduces HMI engineering time as all mayor kinematics functions are encapsulated in a single HMI faceplate. Functionalities like jogging the kinematics or single axes, teach kinematics positions and adapt configuration parameter are provided.

Siemens Industry Online Support ID: 109755892

7.6 S7-1500 Palletize Pattern Generator

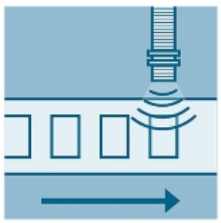


The library SIMATIC LPallPatt (Palletize Pattern Generator) provides functionalities to create pallet patterns for homogenous cuboid products. Resulting from the pattern generation a point table is provided. It defines the place positions of the products on a pallet, on a slip-sheet or in a container.

Siemens Industry Online Support ID: 109800960

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7.7 S7-1500T Product Register

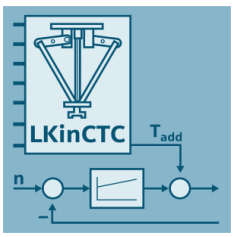


The library product Register (LProdReg) enables to organize a central product register for various applications in which the products and containers need to be detected, sorted, tracked and processed along a production line.

Siemens Industry Online Support ID: 109782462

Virtual commissioning model: 109782462

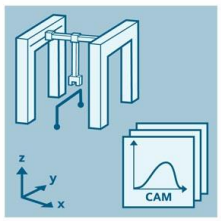
7.8 S7-1500T Kinematics Computed Torque Control



The library Kinematics Computed Torque Control (LKinCTC) enables the user to easily realize a torque pre control for different types of kinematics in the drive. By using this library the following error can be reduced and the positioning window can be configured smaller. Automated parametrization is provided.

Siemens Industry Online Support ID: 109755899

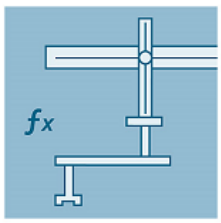
7.9 S7-1500T Kinematics Cam Control



The library Kinematics Cam Control (LKinCam) enables the user to synchronize the movement of an axes group e.g. a handling kinematics to a global machine master cycle. Any number of following axes can be cammed to a leading value by a single function block.

Siemens Industry Online Support ID: 109771563

7.10 S7-1500T Kinematics Transformation



The library Kinematics Transformation provides an interface for programming customized kinematic transformations with direct specification of the Cartesian command values. By using the motion interface joint axes can be controlled.

Siemens Industry Online Support ID: 109758302

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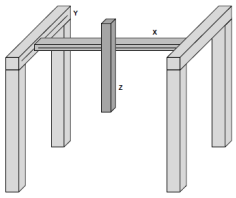
7.11 S7-1500T Kinematics AddOn



The libray SIMATIC Kinematics AddOn (LKinAddOn) offers a variety of comfort functions for specific kinematics use cases, like sampling of any kind of data or retract the kinematics after a zone collision.

Siemens Industry Online Support ID: 109771339

7.12 S7-1200 Handling library for pick & place applications



Using the "LAxesGrpCtrl" block library for controllers in the SIMATIC S7-1200 family, it is possible to coordinate and traverse multiple axes of a Cartesian handling system on a predefined motion path as a synchronous point-to-point (sPTP) movement in space.

Siemens Industry Online Support ID: 109792862

7.13 SIMATIC Modular Application Creator Module for Handling & Robotics



The Handling & Robotics module for the SIMATIC Modular Application Creator allows you to create a machine project for robots quickly and conveniently. This enables you to increase the efficiency of the project planning and commissioning of your machines.

Siemens Industry Online Support ID: 109824865

7.14 SIMATIC Motion Interpreter Getting Started



This Getting Started provides an application example utilizing the SIMATIC Motion Interpreter for S7-1500T CPUs. It is designed for entry-level users who want to learn about the functionalities of SIMATIC Motion Control. The Getting Started contains the TIA Portal project with all contents required for using the SIMATIC Motion Interpreter. Both a basic and an advanced showcase are documented.

Siemens Industry Online Support ID: 109826233

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7.15 Getting Started - SIMATIC Kinematics Integrator (control a robot with PLC)



SIMATIC Kinematics Integrator enables to configure, commission and program kinematics applications with multiple kinematics each with up to 6 axes via the HMI - without requiring to access the engineering system

Siemens Industry Online Support ID: 109823537

7.16 SIMATIC Cartesian Portal for S7-1500



SIMATIC Cartesian Portal can control up to 6 axes with synchronous Point to Point (sPTP) movement. The plug & play solution offers a comfortable user interface for configuring, programming, operating, and diagnosing the kinematics via the HMI.

Siemens Industry Online Support ID: 109825207

7.17 SIMATIC S7-1500T: Library for Comau Parameters Protection - LCPP

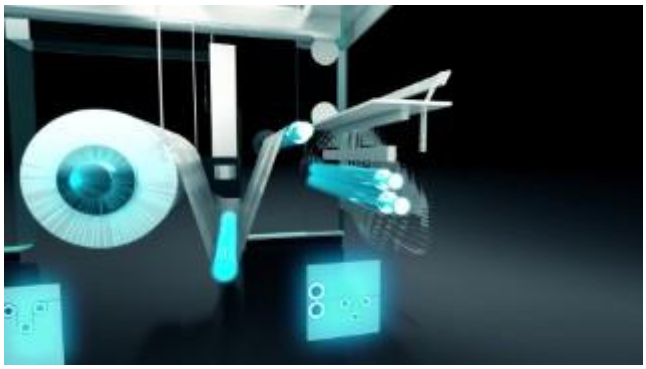
LCPP is a SIMATIC PLC library that ensures the correct configuration of a Comau robotic arm. The library checks the TO_Kinematics parameters, the axes parameters, and the drive-related values, ensuring that the project and the datasheet parameters remain consistent throughout the entire lifecycle of the robotic arm. It also generates a logging file for validation purposes..

Siemens Industry Online Support ID: 109974611

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8 Converting Toolbox

Do you want to significantly reduce your engineering time based on fully functioning solutions and tested know-how? Our Converting Toolbox is the perfect solution to achieve this: The package, which has been specifically created for this purpose, includes a whole raft of preconfigured software functions and applications for production machines with continuous material webs.

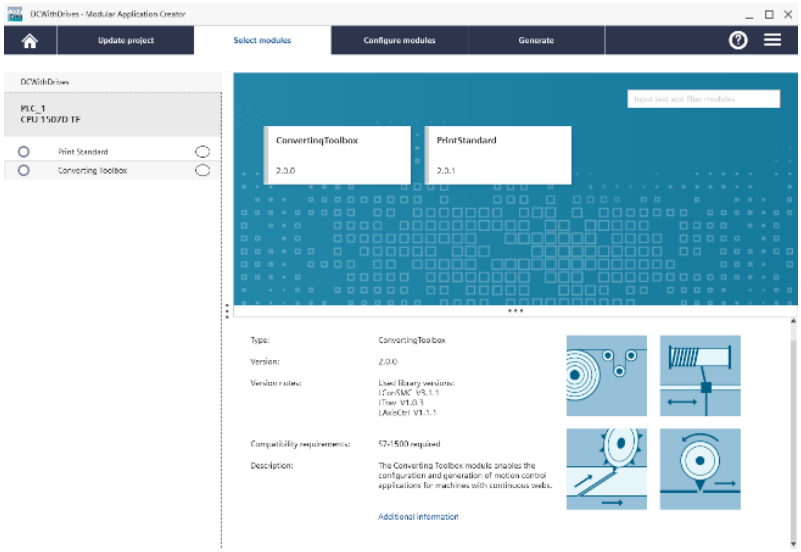


Siemens Industry Online Support ID: 109744606

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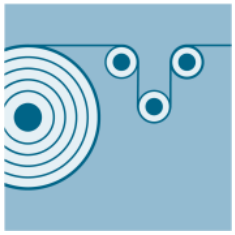
8.1 SIMATIC Modular Application Creator Module for Converting Toolbox

The SIMATIC Modular Application Creator module for Converting helps you to generate the technological motion control part of your Converting machine convenient and without engineering faults. All necessary parameters are configured wizard based. Afterwards, technology objects including its settings and interconnections, application libraries, function block calls and the required settings are generated automatically. Thus, a machine comprising line axis, winder axes, traversing drives and tension control axes are reliably and quickly generated.



Siemens Industry Online Support ID: 109783007

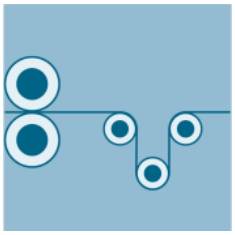
8.2 S7-1200/S7-1500 Winder



The Winder application is the technological basis for many converting and finishing processes. It provides comprehensive open-loop and closed-control functions for winder axes based on load cell, dancer roll or indirect tension control. Furthermore, it contains additional functions like diameter calculation, torque pre-control, web break detection and winding hardness characteristic.

Siemens Industry Online Support ID: 58565043

8.3 S7-1200/S7-1500 Tension Control

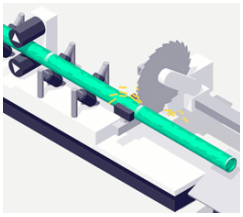


The Tension Control application provides the same function blocks to implement a higher-level closed-loop or open-loop tension control as the winding application.

Same as winding, tension control is the technological basis for many converting and finishing processes. The Line Tension Control application provides comprehensive open-loop and closed-control functions based on load cell, dancer roll or indirect tension control. Additional functions like torque pre-control or web break detection are integrated.

Siemens Industry Online Support ID: 58565043

8.4 SIMATIC S7-1200 G2 Flying Saw - "FlyingSawBasic"

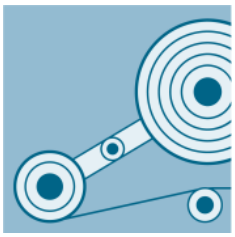


The application example provides a flying saw or flying punch on the controller platform SIMATIC S7-1200 G2. A continuous moving material (e.g. foil, metal, paper, corrugated, steel profiles, etc.) can be cut or punched on the fly. Functions: Automatic mode, immediate cut, cut to length or cutting mark, virtual or real master.

Siemens Industry Online Support ID: 109977573

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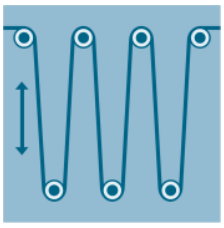
8.5 S7-1500 Splice



To achieve the highest productivity, axial winders are often equipped with an automatic roll change function (Splice Control). In this case, the expiring roll is changed while the machine is in full production. The web from the new role is sticked to the running web on the fly and the expiring web is cut off. The old, empty coil is then rotated to a change position to release the empty core and a new coil can be loaded. The application can also be used for a rewinder roll change.

Siemens Industry Online Support ID: 109780616

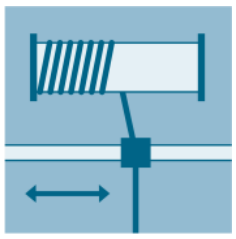
8.6 S7-1500T Web Accumulator



A Web Accumulator is used to buffer the material web after an unwinder or before a rewinder to perform a roll change (Splice) without having to interrupt the process. This increases the productivity of the machine. For this purpose, the winder is stopped while the process is continued from the web storage system. After changing the coil, the winder is started again, and the web storage can be refilled (unwinder web accu) respectively emptied (rewinder web accu).

Siemens Industry Online Support ID: 109794482

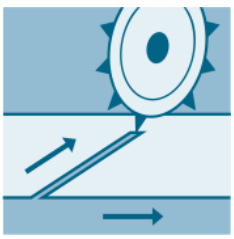
8.7 S7-1500T Traversing Drive



The standard application Traversing Drive is providing open application standards for winding and spooling of round- and flat-material, e.g. for wire, cable, paper or non-wovens, etc. The transversing drive follows the winder drive, either in the system via an electronic gear (the winder itself is then also controlled from the automation system) - or externally via a machine encoder. The traversing drive profile is emulated using a cam; this can also be influenced during operation via parameters.

Siemens Industry Online Support ID: 109758582

8.8 S7-1500T Flying Saw

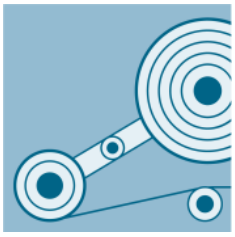


The Flying Saw application is a solution to realize flying saws or flying shears easily and quickly. To perform a cut, the flying saw is synchronized to a precise position on the moving material. When speed synchronous, the material is getting processed. This can be cutting, perforating, or punching. After the cut has been made, the tool sledge is stopped and moved back to the starting position.

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Siemens Industry Online Support ID: 109744840

8.9 S7-1500T Rotary Knife



The Rotary Knife application provides the basis for typical applications with rotary cutting processes, e.g. cross-cutters, punching and embossing machines. Typically, a rotary knife consists of at least one cylinder equipped with one or more knives. During the cut, the circumferential speed of the cylinder is adjusted to that of the material. The format is adjusted outside the cutting area.

Siemens Industry Online Support ID: 109757260

8.10 SIMATIC S7-1500T Flying Saw - "Flying Saw Advanced" (LFS)



The application example provides a flying saw on the controller platform SIMATIC S7-1500T. A continuous moving material (e.g. foil, metal, paper, corrugated, steel profiles, etc.) can be cut on the fly. Functions: Automatic mode, immediate cut, cut to length or cutting mark, virtual or real master.

Siemens Industry Online Support ID: 109962921

8.11 SINAMICS DCC: Standard Winder and Extended Winder with DCB Extension

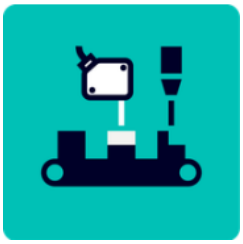


The standard package SINAMICS DCC: Winder is providing applications for un- and rewinders, e.g. for converting machines, film equipment, printing machines, coating systems, spooling systems or textile machinery. Features: Diameter calculation, dancer-roll or load-cell tension control, indirect tension control, taper tension, torque pre-control..

Siemens Industry Online Support ID: 38043750

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8.12 SIMATIC: Standard Application - Line Motion Control LLnCtrl

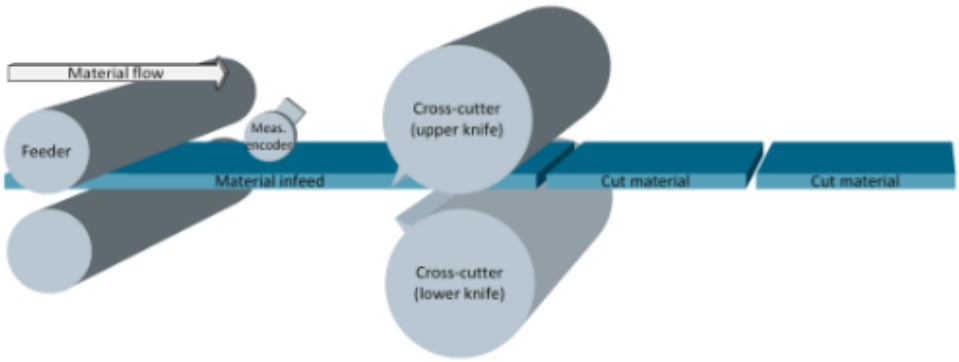


The SIMATIC application "Line Motion Control" is designed for controlling the machining of products while moving in a linear or feedthrough machine, e.g. edge banding machines. The application main functions include product position tracking and switching on/off tools based on the position of the conveyor and user' machining programs.

Siemens Industry Online Support ID: 109775881

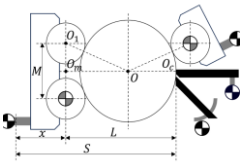
8.13 SINAMICS S120: Cross-cutter application with DCB extension

For processes involving continuous material motion, to be able to cut products into defined lengths, it is important that the cutting unit is synchronized to the material motion during cutting. Further, between cutting operations, compensating motion must be executed between cutting steps, corresponding to the product length. This functionality was implemented in the cross-cutter application.



Siemens Industry Online Support ID: 109477746

8.14 SIMATIC S7-1500 Veneer Peeling



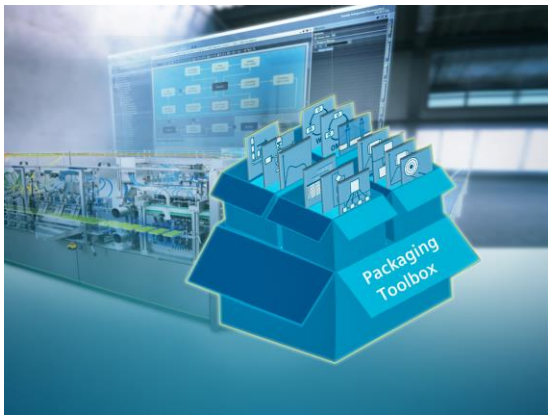
The SIMATIC Veneer Peeling Library (LVnrPlng) is designed to provide the core motion control functionality for veneer peeling machines. The library can be used to control spindle-less veneer peeling machines. Due to the different technological approaches and structures adopted by different OEMs, LVnrPlng provides parameterizable core functions to offer standardized motion control solutions.

Siemens Industry Online Support ID: 109972413

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9 Packaging Toolbox

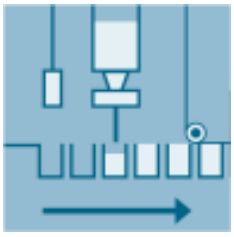
Why reinvent the wheel every time? With the Packaging Toolbox, Siemens offers packaging-specific technology libraries that can be integrated in existing or new machine applications along with own blocks, all with minimal effort. This increases the availability and flexibility of production and reduces substantially engineering and commissioning times.



Siemens Industry Online Support ID: 109770338

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9.1 S7-1500T LFFS - Automation of form, fill and seal machines

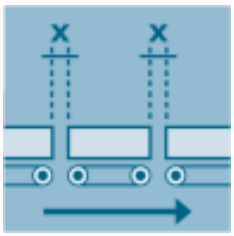


This library contains functionalities for the following technological tasks of horizontal and vertical form, fill and seal machines:

- Machine master incl. "No Product No Bag"
- Product supply and dosing control
- Foil transport (incl. auxiliary functions like print mark correction, dancer control, ...)
- Sealing (rotary, box motion) incl. "suspend/pause" functionality for "No Gap No Seal"
- Auxiliary functions like "product in seal detection", "parameter change on-the-fly" (only HFFS), …

Siemens Industry Online Support ID: 109770904

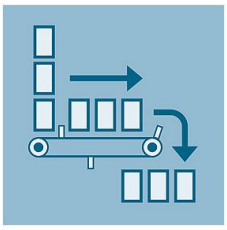
9.2 S7-1500 Intelligent Infeed – Product Separation



The Intelligent Infeed application can be used to create equal gaps between irregularly arriving products of same length. A typical use case is the synchronization of the products into a tappet chain. The application automatically calculates and regulates the appropriate accelerations and velocities of the products. Since the process is contact free, Intelligent Infeed is also suitable for especially sensitive products.

Siemens Industry Online Support ID: 109770903

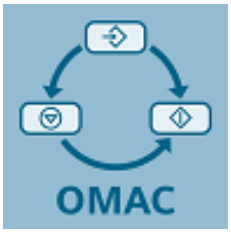
9.3 S7-1500 Intelligent Belt - Multi Belt Control



The Intelligent Belt application (multi belt control) can be used to pick up sequentially arriving products and to provide them grouped at an unloading position. The most important feature is that loading and unloading are independently performed.

Siemens Industry Online Support ID: 48812744

9.4 S7-1200/S7-1500 OMAC PackML V3 Machine and Unit States



This software library provides a user-friendly basis for the configuration and use of an OMAC-compliant mode and state manager for SIMATIC.

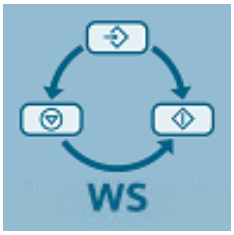
Siemens Industry Online Support ID: 49970441

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9.5 S7-1200/S7-1500 Weihenstephan Standards



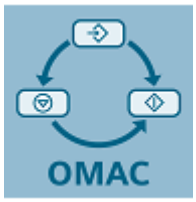
This application supports in integrating the Weihenstephan Standards into SIMATIC controllers. The Weihenstephan Standards (WS) define a universal communication interface for connecting machines to higher level data acquisition systems or MES (Manufacturing Execution Systems). They also define the data which must be provided for acquisition.



Program and State Management according to Weihenstephan for SIMATIC S7-1200/S7-1500 controllers is also available.

Siemens Industry Online Support ID: 109475571

9.6 SIMATIC OMAC PackML V2022 Mode&State Management and Machine Data Interface



This software library provides a user-friendly basis for the implementation of an OMAC PackML compliant mode and state manager incl. PackTags for the machine data interface for SIMATIC.

Siemens Industry Online Support ID: 109821198

9.7 Getting started - Calculation of motion profile details



Explore the LCalcMC Getting Started Guide for SIMATIC S7-1500(T) PLCs. Learn to program motion control with LCalcMC library for VFFS packaging machines. This guide includes step-by-step instructions, downloadable manuals, and TIA projects to streamline your PLC programming experience. Master motion profile calculations for improved machine dynamics and efficiency.

Siemens Industry Online Support ID: 109972385

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9.8 SIMATIC/SIMOTION/SINAMICS: Solutions for Production Machines



Here you will find a variety of links on different topics in machine building. Our goal is to make it easier for you to access relevant information and to provide you with a comprehensive collection of useful resources.

Siemens Industry Online Support ID: 109822010

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10 Multi-Carrier-System / TS 2 Booster Toolbox

The Multi-Carrier-System (MCS) / TS 2 Booster is a linear motor-based transport system for highly flexible and modular applications. In order to support the engineering of an MCS there is a Toolbox for SIMATIC S7-1500T controllers, which simplify the creation of such applications. Besides the libraries, it also contains tools for project generation, visualization and virtual commissioning.



Siemens Industry Online Support ID: 109784038

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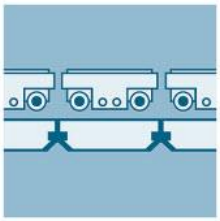
10.1 SIMATIC Multi-Carrier-System / TS 2 Booster Module for Modular Application Creator



The LRailCtrl application for SIMATIC S7-1500T controllers can be configured quickly and user-friendly as an equipment module of the SIMATIC Modular Application Creator. This increases the efficiency of the project development and commissioning of your machine.

Siemens Industry Online Support ID: 109783900

10.2 S7-1500T Station Management LRailSMT for Multi-Carrier-System



The library "LRailSMT" allows a fast commissioning of a MCS based on processing stations. The application consists of at least one carrier to perform a product movement. Each carrier can be moved independently. This means that one carrier can be loaded in a station while the other carriers are in motion, being processed or unloaded.

Siemens Industry Online Support ID: **On request;** see 109784038

10.3 S7-1500T Control of a Multi-Carrier-System



The LRailCtrl application for SIMATIC S7-1500T controllers includes blocks for the control and simple configuration of the linear track and PLCopen commands for easy movement of carriers.

Siemens Industry Online Support ID: 109762340

10.4 S7-1500T TS 2 Booster variants

The Multi-Carrier System (MCS®) is a transport system based on linear motors and has been jointly developed by Siemens and Festo. In the context of the introduction of the TS 2 Booster, the system has been integrated in the Rexroth transfer system TS 2plus.

n this entry the Siemens products required for the TS 2 Booster from Rexroth will be provided for the 12 possible variants as an Excel list for download.

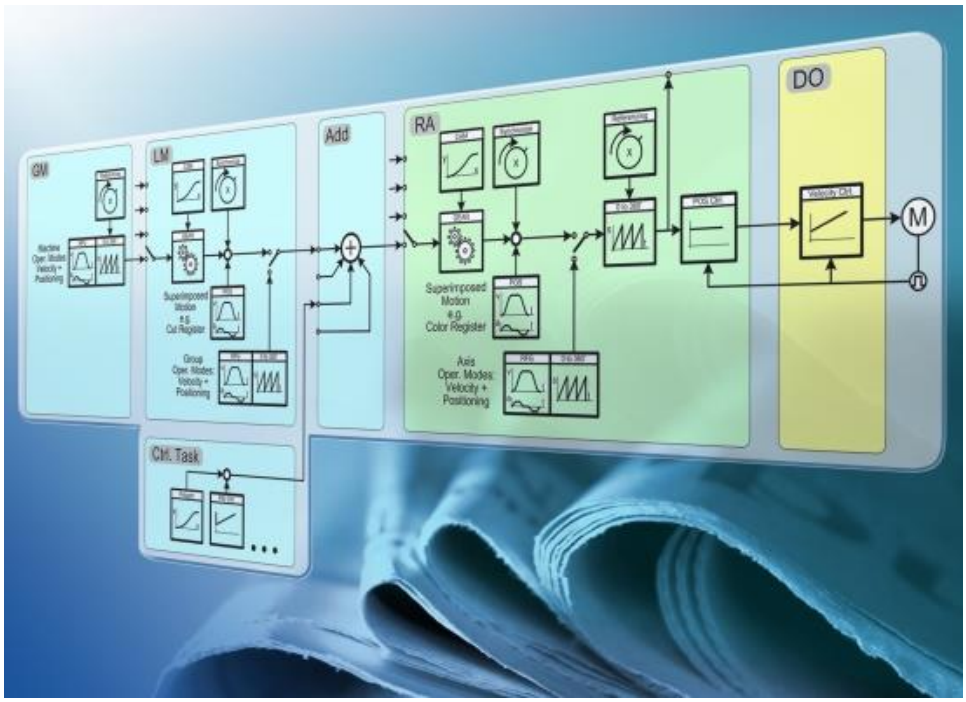


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11 Print Standard

Printing presses are becoming increasingly flexible and modular. Many functions that used to be performed mechanically are now implemented with a separate drive. This leads to comprehensive multi-axis concepts with cross-control synchronous operation. In conjunction with ever shorter development and commissioning times, a standardized software solution for motion control with flexible modules for technology functions is becoming increasingly important. The Print Standard application with its Add-Ons provide these functionalities.

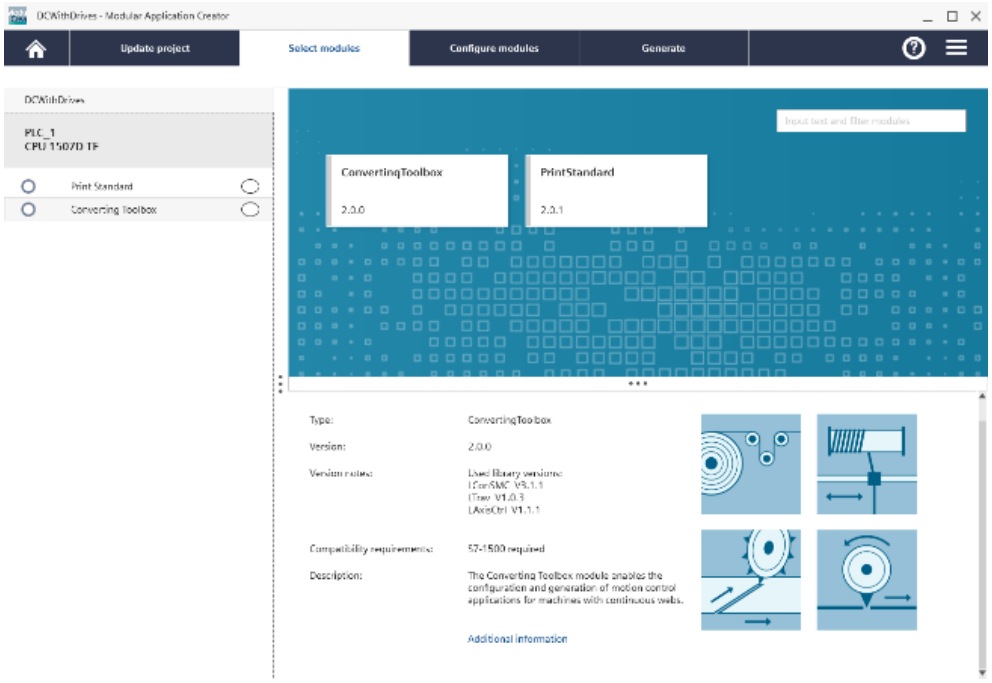


Siemens Industry Online Support ID: 109748022

11.1 SIMATIC Modular Application Creator Module for Print Standard

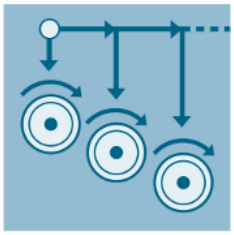
The SIMATIC Modular Application Creator module for Print Standard helps you to generate the technological motion control part of your Printing machine convenient and without engineering faults. All necessary parameters are configured wizard based. Afterwards, technology objects including its settings and interconnections, application libraries, function block calls and the required settings are generated automatically. Thus, a machine comprising the standard applications Print Standard, Winder, Tension Control, Cylinder positioning and Register Control are reliably and quickly generated.

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Siemens Industry Online Support ID: [109783007]

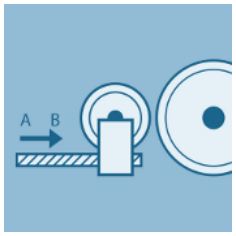
11.2 S7-1500 Print Standard Master



The Print Standard software package comprises motion control functions and concepts for printing and post press machines. The application is controlled via a standardized interface as well as a uniform operating mode management for all types of axes used in printing machines.

Siemens Industry Online Support ID: [109762435]

11.3 S7-1500T Add-On Cylinder Positioning

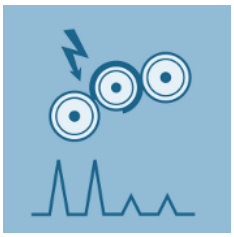


The standard application Cylinder Positioning was developed to offer a flexible positioning solution for Flexo printing machines. It realizes the positioning of the format cylinder to the impression cylinder as well as anilox cylinder to the format cylinder.

Siemens Industry Online Support ID: [109775424]

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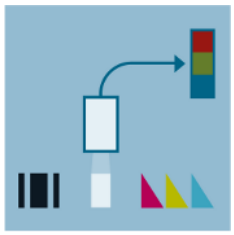
11.4 S7-1500T Add-On Drive Optimization



The library LDrvOpt contains functions for drive optimization during runtime. The functions are developed and designed for format variable machines with continuous web.

Siemens Industry Online Support ID: 109775495

11.5 S7-1500T Add-On Register Control



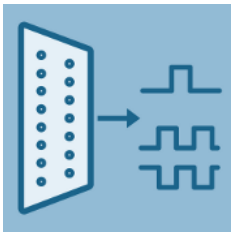
In modern printing presses, each print unit is individually driven by servo motors. The synchronism is achieved by an electronic line shaft. For perfect printing results a high precise mark detection and exact correction of the register deviation between the print units is necessary.

The application provides an example for integration of the RGB print mark sensor TRC3000 and the print mark camera TRC7000 into a project based on Print Standard.

The application provides the software parts for communication via PROFINET IRT, parameterization of the sensor, evaluation of point-, wedge- and block marks, control of the axis for correction of length and side register deviations, as well as a visualization example for TIA Portal WinCC Advanced.

Siemens Industry Online Support ID: Coming soon!

11.6 S7-1500T Add-On TM41



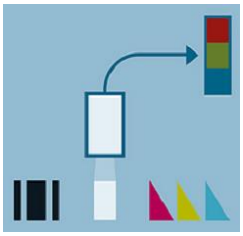
The output of axis position and speed for use by process systems such as an external register control, a web-video or for coupling with external machine modules can also be realized via an electronic pulse encoder emulation instead of a physical external encoder.

The Print Standard Add-On TM41 shows how the SINAMICS TM41 module can be integrated into an existing Print Standard project and contains detailed parameterization instructions for various applications as well as the necessary software modules.

Siemens Industry Online Support ID: 109791919

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11.7 SIMATIC Print Standard Add-On Register Control TRC3000/TRC7000 (LIRC)



The application shows the integration of register control solution TRC3000/TRC7000 to a Print Standard project.

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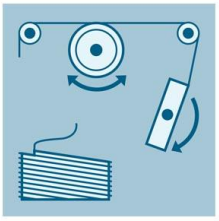
12 Wire Processing Toolbox

You want to significantly reduce your engineering time based on fully functional solutions and tested know-how? The WireProcessing Toolbox is the perfect solution to achieve this: The libraries created specifically for this purpose contain a whole range of preconfigured software functions and applications for wire bending and wire winding machines, as well as additional basic functions.



Siemens Industry Online Support ID: 109800769

12.1 S7-1500 SIMATIC Wire Brake



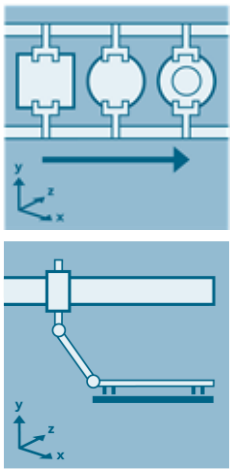
The SIMATIC application Wire Brake is a software package for automation of wire winding machines for non-circular coil formers with a dynamic servo wire brake

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13 Metal Forming

13.1 S7-1500T SIMATIC PressAutomation



The application SIMATIC PressAutomation offers a solution for a quick and easy automation of systems required for material transport in, through and out of press systems based in SIMATIC S7-1500T controllers.

Typical application areas are the automation of electrical transfer systems in combination with mechanical or servo presses, feeder systems mounted on hydraulic presses or the automation of systems for press-to-press material transport.

Siemens Industry Online Support ID: 109779147

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13.2 S7-1500 SIMATIC Simapress: Software package to automate a conventional flywheel press



This application example is intended for all engineers and users that wish to implement a mechanical eccentric press based on SIMATIC S7-1500. It realizes all functionalities based on following hardware: SIMATIC S7-1500, TM Timer, AI HS, SINAMICS S120.

Siemens Industry Online Support ID: 82605334

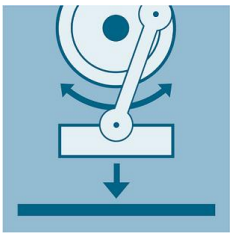
13.3 S7-1500F SIMATIC S7-F/P Press Safety Blocks



Press safety library for all SIMATIC S7-F-Controller. Functionality for mechanical-, hydraulic- and servo presses based on DIN EN ISO 16092. Available as of Distributed Safety V5.4 or TIA Portal V14. New as of SIMATIC S7 F/P V15.0.2 is the full scalability through all SIMATIC F-Controller Incl. S7-1200F and Software Controller of S7-1500F and as of 2021 a certification based on DIN EN ISO 16092.

Siemens Industry Online Support ID: 48299432

13.4 S7-1500T SIMATIC SimaPressServo

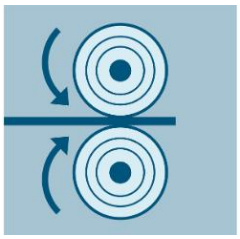


The standard application "SimaPressServo" provides all the necessary functions for the drive part of a servo press as a complete package to be able to automate it quickly and easily based on the SIMATIC S7-1500T controller.

All the necessary features of a high-end servo press are implemented in "SimaPressServo", from operating mode management to setpoint processing and generation of the most challenging motion profiles. Due to the modular structure of the application, a simple adaptation to the respective expansion of the machine is guaranteed in the shortest possible time.

Siemens Industry Online Support ID: 109801822

13.5 SIMATIC S7-1500T Roll feed for presses (RollFeed)



The standard application SIMATIC RollFeed enables feed functionality for roll feeds on presses, such as mechanical eccentric presses, hydraulic or pneumatic presses, and servo presses, using the appropriate devices..

Siemens Industry Online Support ID: 109824964

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14 Appendix

14.1 Service and support

Industry Online Support

Do you have any questions or need assistance?

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The Industry Online Support is the central address for information about our products, solutions and services.

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14.2 Industry Mall



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mall.industry.siemens.com

14.3 Change documentation

Table 14-1

Version	Date	Modifications
V1.0	10/2021	First release
V1.1	02/2022	• Replaced OMAC PackML text at chapter 9.4 S7-1200/S7-1500 OMAC PackML V3 Machine and Unit States • Extended chapter 4.1.15 SINAMICS Which drives can you use with S7-1500 Motion Control by a table with the most important manuals of the individual drives • Chapter 4.4.12 Projects for the "Universal demonstration and training case with SINAMICS S120": added note that there is a TIA Add-In for an automated creation of the S120 democase V1, more democases will be added in the future • Renamed chapter 5.9 TIA Add-Ins Getting Started • Added chapter 5.10 SINAMICS SDC: Serial Drive Commissioner • Added chapter 5.11 Edit parameters in several drives Add-In • SIOS Link for Print Standard Add-On Cylinder Positioning added • Added SIMATIC Micro-Drive in chapter 3.3 due to the update of LDrvSafe V4.0 • Replaced chapter 3.4 “LDrvSafe_PDCF” with LSafeRollMill • Added chapter 3.6 SINAMICS G115D: Transferring F-DI via PROFIsafe • Added chapter 3.7 Controlling SINAMICS S210 Safety Integrated Functions using SIMATIC S7-1500TF via PROFIsafe (including Startdrive Advanced acceptance test) • Added chapter 3.8 SINAMICS Safety Activation Test – Getting Started • Added chapter 9.6 SIMATIC OMAC PackML V2022 Mode&State Management and Machine Data Interface • Added chapter 13.4 S7-1500T SIMATIC SimaPressServo • Chapters 13.1, 13.2, 13.3 updated (pictures changed)

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Version	Date	Modifications
		• Renamed chapter 10 Multi-Carrier-System / TS 2 Booster Toolbox and 10.1 SIMATIC Multi-Carrier-System / TS 2 Booster Module for Modular Application Creator
V1.2	3/2025	• Newly published applications have been added.

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